

NOTES FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it needs mentioning the following items:

- (1) Code
(2) Q' ty
(3) Description

Note: No orders without Parts Code or Tool No. can be accepted.

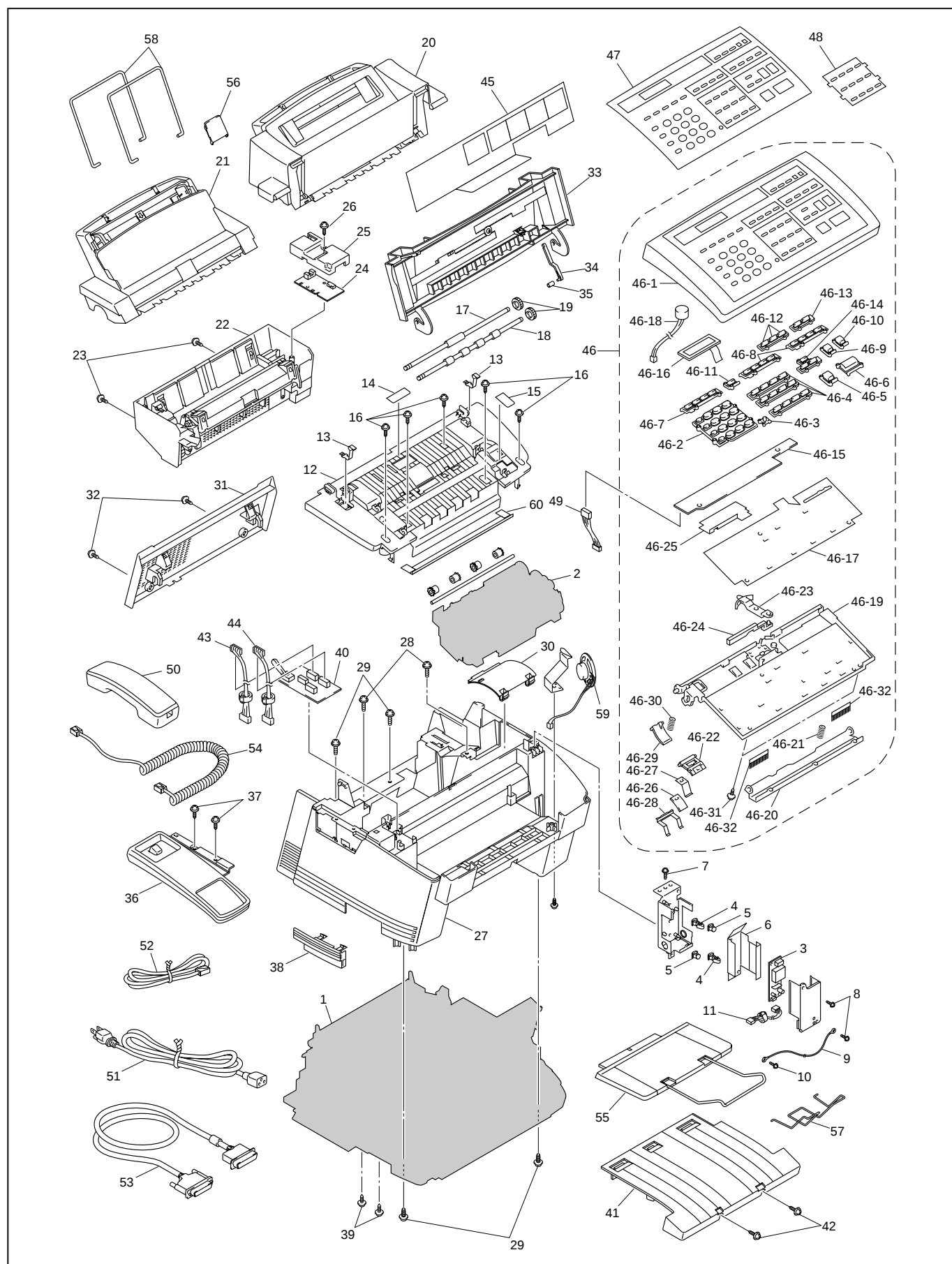
[Example]

REF.NO.	CODE	Q' TY	DESCRIPTION	REMARKS

2. The original of this list was made based on the information available in June 13, 1997.
3. Parts change will be informed by the technical information.



To replace those marked with an asterisk (*), you need the special adjustment jig set. If your service center has no special adjustment jig set, you cannot handle those parts as spare parts.



MODEL MFC7000FC / 7200FC

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REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1			MAIN FRAME ATTACHMENT REFER TO PAGE 5	
2			SCANNER FRAME ATTACHMENT REFER TO PAGE 9	
3	UG6025001	1	INVERTER PCB ASSY	
4	UF9599001	2	SPACER A	
5	UF9600001	2	SPACER B	
6	UF9601001	1	INSULATING SHEET	
7	087311016	1	TAPTITE, CUP B M3X10	
8	087320516	2	TAPTITE, CUP S M3X5	
9	UG6068001	1	GROUNDING TERMINAL	
10	087320516	1	TAPTITE, CUP S M3X5	
11	UG6004001	1	INVERTER-MAIN HARNESS	
12	UF9027001	1	INNER COVER,WHITE(1138)	
13	UF9028001	2	PANEL OPEN SPRING	
14	UL5664001	1	ADF FILM	
15	UF7187001	1	GEAR COVER FILM	
16	087311016	5	TAPTITE, CUP B M3X10	
17	UF7033001	1	DOCUMENT FEED ROLLER	
18	UF9209001	1	DOCUMENT EJECTION ROLLER ASSY	
19	UF7035000	2	ROLLER GEAR	
20	UF9260001	1	1ST-BIN, WHITE(1138)	
21	UF9261001	1	2ND-BIN, WHITE(1138) FOR MFC7200FC	
22	UD4368002	1	2ND-BIN FRAME ASSY, WHITE(1138) FOR MFC7200FC	
23	085311015	2	TAPTITE, CUP B M3X10 FOR MFC7200FC	
24	UG6034001	1	2ND-BIN SENSOR PCB ASSY FOR MFC7200FC	
25	UF9085001	1	2ND-BIN SENSOR COVER FOR MFC7200FC	
26	087311016	1	TAPTITE, CUP B M3X10 FOR MFC7200FC	
27	UF9092001	1	MAIN COVER,WHITE(1138)	
28	087311016	2	TAPTITE, CUP B M3X10	
29	087411015	4	TAPTITE, CUP B M4X10	
30	UF9093001	1	HEAD COVER, WHITE(1138)	
31	UF9094001	1	REAR COVER, WHITE(1138) FOR MFC7000FC	
32	087311016	2	TAPTITE, CUP B M3X10 FOR MFC7000FC	
33	UF9095001	1	TOP COVER,WHITE(1138)	
34	UF9191001	1	OPEN LINK, WHITE(1138)	
35	UF9239001	1	TUBE	
36	UF9166003	1	HANDSET MOUNT ASSY, WHITE(1138)	
37	087311016	2	TAPTITE, CUP B M3X10	
38	UF9108001	1	LAN COVER,WHITE(1138)	
39	0A5300805	2	SCREW, PAN (S/P WASHER) M3X8	
40	UG6037001	1	COVER SENSOR PCB ASSY	
41	UF9101001	1	PAPER EJECTION COVER, WHITE(1138)	
42	0A5300805	2	SCREW, PAN (S/P WASHER) M3X8	
43	UG6012001	1	COVER-MAIN HARNESS	
44	UG6096001	1	COVER-MAIN HARNESS B	
45	UF9241001	1	TOP COVER SHEET & LABEL ASSY	
46	UF9115001	1	CONTROL PANEL ASSY, WHITE(1138)	
46-1	UF9117001	1	CONTROL PANEL COVER, WHITE(1138)	

MODEL MFC7000FC / 7200FC

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REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
46-2	UF4393003	1	KEY, TEL, WHITE(1138)	
46-3	UF4576003	1	KEY, SHIFT, WHITE(1138)	
46-4	UF8176003	3	KEY, ONE TOUCH, WHITE(1138)	
46-5	UF8173001	1	KEY, STOP, ORANGE(3159)	
46-6	UF8172002	1	KEY, START, BLUE(6155)	
46-7	UF9118001	1	KEY, FUNCTION, WHITE(1138)	
46-8	UF9118002	2	KEY, FUNCTION, GRAY(1267)	
46-9	UF8174001	1	KEY, COPY, GRAY(1267)	
46-10	UF8174002	1	KEY, COPY, GREEN(5155)	
46-11	UF5581005	1	KEY, FUNCTION, WHITE(1138)	
46-12	UF5581006	3	KEY, FUNCTION, GRAY(1267)	
46-13	UF9119001	1	KEY, SPEAKER, GRAY(1267)	
46-14	UF9120001	1	KEY, MODE, GRAY(1267)	
46-15	UG6041001	1	PANEL PCB ASSY	
46-16	UG4162000	1	LCD	
46-17	UG6044001	1	FPC KEY	
46-18	UG6015001	1	MICROPHONE	
46-19	UF9121001	1	PANEL REAR COVER	
46-20	UF7155001	1	DOCUMENT PRESSURE BAR	
46-21	UF4404001	1	SPRING, COMPRESSION	
46-22	UF9122001	1	SEPARATION RUBBER HOLDER	
46-23	UF9123001	1	ADF ADJUSTER LEVER	
46-24	UF9124001	1	ADF SLIDE ARM	
46-25	UF9125001	1	INSULATION SHEET	
46-26	UF7158000	1	SEPARATION RUBBER	
46-27	UF7159001	1	ADF SPRING PLATE	
46-28	UF7160001	1	SPRING PLATE, ADF FRONT	
46-29	UF7161000	1	NIP-RELATED PART	
46-30	UF7162001	1	SPRING, COMPRESSION	
46-31	087310815	2	TAPTITE, CUP B M3X8	
46-32	UF9215001	2	ANTI-STATIC BRUSH	
47	UF9129001	1	PANEL SHEET FOR MFC7000FC	
47	UF9160001	1	PANEL SHEET FOR MFC7200FC	
48	UF8183003	1	ADDRESS LABEL, WHITE(1138)	
49	UG6016001	1	PANEL-MAIN HARNESS	
50	UF6400003	1	HANDSET, WHITE(1138)	
51	UG6121001	1	AC CORD ASSY	
52	UG1570001	1	TELEPHONE LINE CORD FOR US	
52	UG3565001	1	TELEPHONE LINE CORD FOR CAN	
53	UG6122001	1	I/F CABLE;IQ7208A	
54	UL8019009	1	HANDSET CURLED CORD ASSY, WHITE(1255)	
55	UF9131001	1	DOCUMENT EJECTION TRAY ASSY	
56	UF8048001	1	DOCUMENT SUPPORT	
57	UF9103001	1	PAPER TRAY	
58	UL6856000	1	TRAY EXTENSION FOR MFC7000FC	
58	UL6856000	2	TRAY EXTENSION FOR MFC7200FC	
59	UG6010001	1	SPEAKER UNIT	
60	UF9249001	1	DOCUMENT DUST FILM	
(61)	UL6955001	1	DUST COVER	

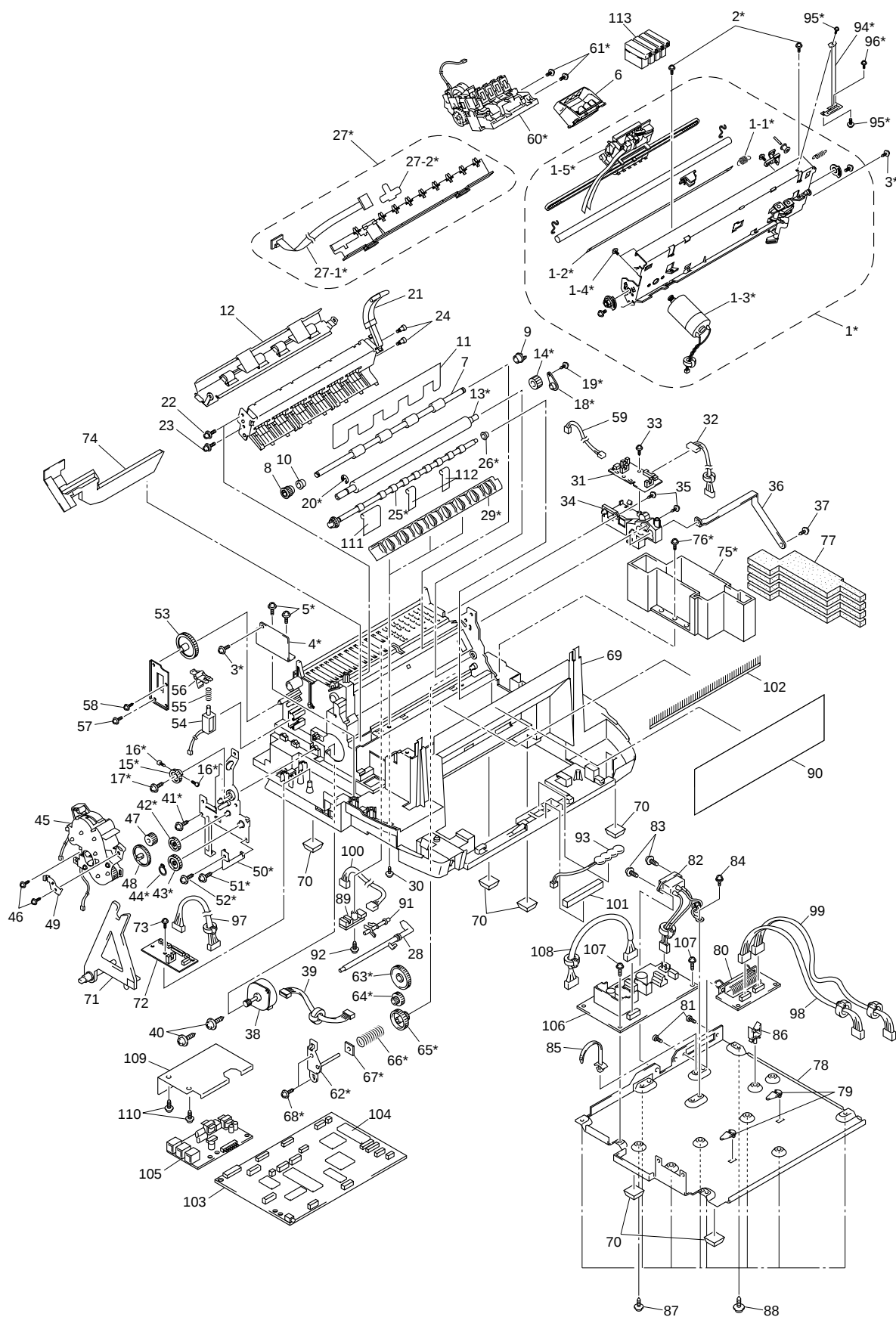
MODEL MFC7000FC / 7200FC

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REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
(62)	UF9144001	1	PAPER TYPE GUIDANCE LABEL	
(63)	UF9198001	1	CAUTION LABEL	
(64)	UF5077001	1	ISC/ICES LABEL FOR CAN	
(65)	UF9210001	1	VIDEO MYLAR LABEL	
(66)	UF9181001	1	MFL FLOPPY DISK ASSY	
(67)	UF9134001	1	OWNER'S MANUAL FOR US	
(67)	UF9228001	1	OWNER'S MANUAL FOR CAN(ENGLISH)	
(67)	UF9176001	1	OWNER'S MANUAL FOR CAN(FRENCH)	
(68)	UF9185001	1	SET UP MANUAL(ENGLISH)	
(68)	UF9174001	1	SET UP MANUAL FOR CAN(FRENCH)	
(69)	UF9186001	1	COLOR ADJUSTMENT GUIDE(ENGLISH)	
(69)	UF9179001	1	COLOR ADJUSTMENT GUIDE FOR CAN(FRENCH)	
(70)	UF9218001	1	REMOTE CONTROL GUIDE(ENGLISH)	
(70)	UF9219001	1	REMOTE CONTROL GUIDE FOR CAN(FRENCH)	
(71)	UE1596001	1	CARTON, BROTHER MFC7000FC FOR US	
(71)	UE1661001	1	CARTON, BROTHER MFC7000FC FOR CAN	
(71)	UE1601001	1	CARTON, BROTHER MFC7200FC FOR US	
(71)	UE1663001	1	CARTON, BROTHER MFC7200FC FOR CAN	
(72)	UE1597001	1	STYROFOAM	
(73)	UE1657001	2	2ND-BIN STYROFOAM FOR MFC7200FC	
(74)	UE1688001	1	BAG 1000X1000H	
(75)	UE1647001	1	PAD FOR MANUAL	
(76)	UE1648001	1	PAD FOR ACCESSORY	
(77)	UF9156001	1	POP/MFC7000FC FOR US	
(77)	UF9170001	1	POP/MFC7000FC FOR CAN	
(77)	UF9216001	1	POP/MFC7200FC FOR US	
(77)	UF9217001	1	POP/MFC7200FC FOR CAN	
(78)	ZA0310001	1	HEAD CLEANER STICK ASSY	
(79)	ZA0315001	1	HEAD NOZZLE SEAL	
(80)	ZA0316001	1	HEAD FILTER SEAL	
(81)	UF9234001	1	UPGRADE FLOPPY DISK(FLASH ROM)	
(82)	UF0443001	1	HEAD PROTECTION SHEET	
(83)	UF9187001	1	RAINBOW LABEL	
(84)	UF9188001	1	ADF CHANGEOVER LABEL	
(85)	ZA0311001	1	INITIAL LIQUID CARTRIDGE 9	
(86)	ZA0312001	1	INITIAL LIQUID CARTRIDGE 18	
(87)	ZA0305001	1	DUMMY CARTRIDGE 9	
(88)	ZA0306001	1	DUMMY CARTRIDGE 18	
(89)	ZA0304001	1	INITIAL LIQUID ASSY	

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1. MAIN FRAME ATTACHMENT



MODEL MFC7000FC / 7200FC

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1. MAIN FRAME ATTACHMENT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
* 1		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 1-1		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 1-2		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 1-3		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 1-4		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 1-5		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 2		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 3		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 4		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
* 5		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
6			PRINT HEAD UNIT (ACCESSORY:HD001)	
7	UF9032001	1	REGISTRATION ROLLER ASSY	
8	UD4310000	1	PF GEAR	
9	UF0026001	1	RESIN BEARING	
10	UF0022000	1	BUSHING	
11	UF9237001	1	REGISTRATION ROLLER FILM	
12	UF9034001	1	LF CHUTE ASSY	
*13		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*14		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*15		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*16		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*17		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*18		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*19		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*20		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
21	UF9151001	1	PAPER PRESSURE ROLLER ASSY	
22	0A5301205	1	SCREW, PAN (S/P WASHER) M3X12	
23	087320815	1	TAPTITE, CUP S M3X8	
24	UF0060001	2	SHOULDER SCREW	
*25		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*26		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*27		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*27-1		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*27-2		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
28	UF9048001	1	PAPER WIDTH SENSOR ACTUATOR	
*29		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
30	087310615	3	TAPTITE, CUP B M3X6	
31	UG6032001	1	1ST-BIN SENSOR PCB ASSY	
32	UG6006001	1	1ST-BIN SENSOR-MAIN HARNESS	
33	087311016	1	TAPTITE, CUP B M3X10	
34	UF9049001	1	1ST-BIN SENSOR PCB HOLDER	
35	087311016	2	TAPTITE, CUP B M3X10	
36	UF9204001	1	GROUNDING PLATE, CR-LF CHUTE	
37	087320516	1	TAPTITE, CUP S M3X5	
38	Z26441001	1	PAPER FEED MOTOR	
39	UG6007001	1	PAPER FEED MOTOR HARNESS	
40	0A5300605	2	SCREW, PAN (S/P WASHER) M3X6	
*41		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*42		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	

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REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
*43		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*44		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
45	UF9060001	1	GEAR HOLDER ASSY FOR MFC7000FC	
45	UF9128001	1	GEAR HOLDER ASSY FOR MFC7200FC	
46	087311016	2	TAPTITE, CUP B M3X10	
47	UF9059001	1	IDLE GEAR 23	
48	UD6041000	1	IDLE GEAR 240	
49	UF9155001	1	GROUNDING PLATE, REGISTRATION ROLLER	
*50		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*51		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*52		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
53	UD4298000	1	IDLE GEAR Z45 FOR MFC7200FC	
54	UF9087001	1	SOLENOID C FOR MFC7200FC	
55	UD4319001	1	SOLENOID SPRING FOR MFC7200FC	
56	UD4320000	1	ACTUATOR 1 FOR MFC7200FC	
57	087311016	1	TAPTITE, CUP B M3X10 FOR MFC7200FC	
58	087320516	1	TAPTITE, CUP S M3X5 FOR MFC7200FC	
59	UG6008001	1	2ND-BIN SENSOR HARNESS ASSY FOR MFC7200FC	
60	UF9230001	1	PURGE UNIT	
61	0A5300605	2	SCREW, PAN (S/P WASHER) M3X6	
*62		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*63		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*64		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*65		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*66		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*67		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*68		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
69	UF9091001	1	MAIN FRAME, WHITE(1138)	
70	UL5600001	6	RUBBER FOOT	
71	UF9099001	1	HOOK SWITCH SENSOR ACTUATOR	
72	UF9206001	1	HOOK SWITCH PCB ASSY	
73	087311016	1	TAPTITE, CUP B M3X10	
74	UF9196001	1	FLUSHING BOX	
*75		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*76		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
77	UF9250001	1	INK ABSORBER	
78	UF9109001	1	BOTTOM PLATE	
79	UL5603000	2	CARD SPACER	
80	UG6039001	1	CENTRONICS INTERFACE PCB ASSY	
81	002300615	2	SCREW, PAN M3X6	
82	UG6017001	1	INLET ASSY	
83	0A5300805	2	SCREW, PAN (S/P WASHER) M3X8	
84	UF6559001	1	SCREW, PAN (WASHER) M4X8DB	
85	T22687001	1	SNAP BAND	
86	UG4163000	1	CLAMP:LWS-1S	
87	087320516	1	TAPTITE, CUP S M3X5	
88	087311016	9	TAPTITE, CUP B M3X10	
89	UG6065000	1	2ND-BIN REGISTRATION SENSOR FOR MFC7200FC	
90	UF9193001	1	SHIELD SHEET	

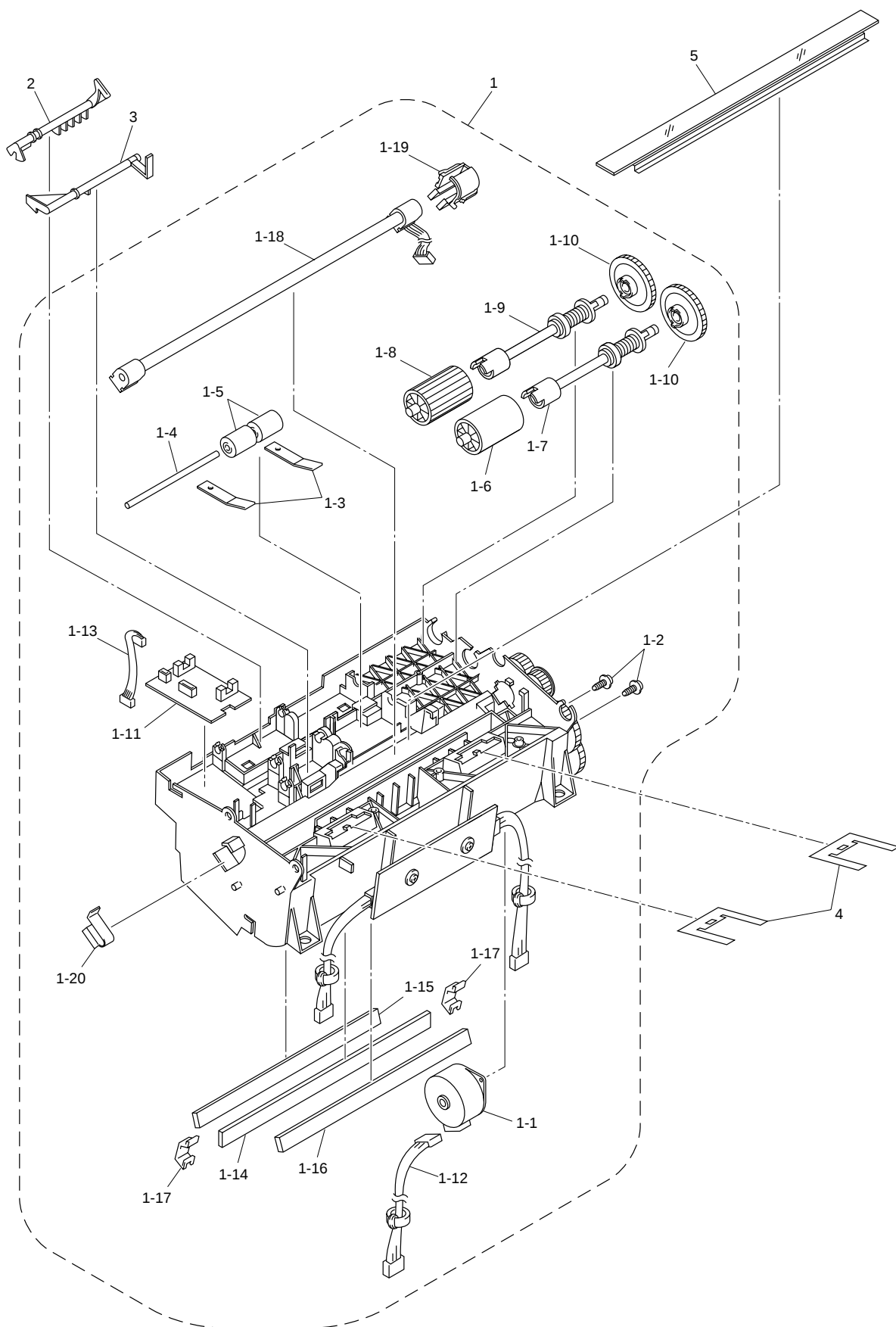
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REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
91	UF9158001	1	2ND-BIN REGISTRATION SENSOR ACTUATOR FOR MFC7200FC	
92	085311215	1	TAPTITE, BIND B M3X12 FOR MFC7200FC	
93	UG3188001	1	BATTERY ASSY	
*94		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*95		2	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
*96		1	*(YOU NEED THE SPECIAL ADJUSTMENT JIG SET)	
97	UG6009001	1	HOOK SWITCH HARNESS	
98	UG6013001	1	CENTRO HARNESS A	
99	UG6014001	1	CENTRO HARNESS B	
100	UG6097001	1	2ND-BIN REGIST HARNESS FOR MFC7200FC	
101	UF9205001	1	HARNESS SUPPORT	
102	UF9213001	1	ANTI-STATIC BRUSH	
103	UG6045001	1	MAIN PCB ASSY FOR MFC7000FC	
103	UG6069001	1	MAIN PCB ASSY FOR MFC7200FC	
104	UG6106001	1	PROM:PRINTER	
105	UG6061001	1	NCU PCB ASSY	
106	UG6064001	1	POWER SUPPLY PCB ASSY, 120V	
107	087320516	2	TAPTITE, CUP S M3X5	
108	UG6018001	1	POWER-MAIN HARNESS	
109	UF9229001	1	NCU SHIELD PLATE	
110	087311016	2	TAPTITE, CUP B M3X10	
111	UF9243001	1	FILM 1, PAPER EJECTION GEAR	
112	UF9244001	2	FILM 2, PAPER EJECTION GEAR	
113			BLACK CARTRIDGE (ACCESSORY:LC01BK)	
113			CYAN CARTRIDGE (ACCESSORY:LC01C)	
113			YELLOW CARTRIDGE (ACCESSORY:LC01Y)	
113			MAGENT CARTRIDGE (ACCESSORY:LC01M)	

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2. SCANNER FRAME ATTACHMENT



MODEL MFC7000FC / 7200FC

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2. SCANNER FRAME ATTACHMENT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UF9251001	1	SCANNER FRAME ASSY	
1-1	Z26446001	1	SCANNER MOTOR	
1-2	0A5300805	2	SCREW, PAN (S/P WASHER) M3X8	
1-3	UF9007001	2	PRESSURE ROLLER SPRING	
1-4	UF9008001	1	PRESSURE ROLLER SHAFT	
1-5	UF9009001	2	PRESSURE ROLLER	
1-6	UF4366001	1	SEPARATION ROLLER	
1-7	UF7016001	1	SEPARATION ROLLER SHAFT ASSY	
1-8	UF7015001	1	DOCUMENT TAKE-IN ROLLER	
1-9	UF7019001	1	DOCUMENT TAKE-IN ROLLER SHAFT ASSY	
1-10	UL5632000	2	GEAR, 43	
1-11	UG6019001	1	DOCUMENT SENSOR PCB ASSY	
1-12	UG6005001	1	SCANNER MOTOR HARNESS	
1-13	UG6001001	1	DOCUMENT SENSOR HARNESS	
1-14	UF9019001	1	MIRROR C	
1-15	UF9018001	1	MIRROR B	
1-16	UF9017001	1	MIRROR A	
1-17	UF4431001	2	SPRING PLATE, MIRROR	
1-18	UF9020001	1	LAMP	
1-19	UF9021001	1	LAMP HOLDER	
1-20	UF9022001	1	LAMP LEAT SPRING	
2	UF9024001	1	DOCUMENT FRONT SENSOR ACTUATOR	
3	UF9025001	1	DOCUMENT REAR SENSOR ACTUATOR	
4	UF7028001	2	EJECTION SPRING	
5	UF9248001	1	COVER GLASS ASSY	