
***Xerox WorkCentre 4150, 4250, 4260, 4265 Family
Service Manual***

Updated 1/2/19 DAW



WorkCentre 4150/4250/4260

Service Documentation

WorkCentre 4150/4250/4260 Family Service Manual

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| | |
|---|------|
| About This Manual | iii |
| Change History..... | iii |
| Warnings, Cautions and Notes..... | viii |
| Safety Precautions | ix |
| Health and Safety Incident reporting..... | x |
| Translation of Warnings | xi |

About This Manual

This manual is part of a multinational service documentation system that is structured in the standard Xerox service manual format.

Organization

The service manual is the document used as the primary information source for repairing and maintaining this family of products and is available as EDOC on a CDROM, or in printed format. The information within the manual is divided into an introduction and eight other sections.

Section 1 Service Call Procedures

This section is used to start and complete a service call. The procedures in this section will either direct you to a Repair Analysis Procedure (RAP), or identify a faulty component or sub-assembly.

Section 2 Status Indicator Repair Analysis Procedures

This section contains the Repair Analysis Procedures (RAPs) and checkouts necessary to diagnose, isolate and repair faults other than image quality faults.

Section 3 Image Quality

This section contains the Image Quality Repair Analysis Procedures (IQ RAPs), checkouts and setup procedures necessary to diagnose, isolate and repair image quality faults.

Section 4 Repairs/Adjustments

This section contains the instructions for removal, replacement, and adjustment of parts within the machine.

Section 5 Parts List

This section contains the detailed and illustrated spare parts list. Any part that is spared or that must be removed to access a spared part is illustrated.

Section 6 General Procedures / Information

This section contains all other procedures, product specifications and general information.

Section 7 Wiring Data

This section contains the wiring diagrams.

Section 8 Accessories

This section contains details of any accessories that the machine may have.

Publication Comments Sheet

A Publication Comment Sheet is provided at the rear of the hardcopy manual.

Component Names

Some plastic components have the manufacturer's component name molded on them. These component names have not been used in this manual.

Change History

This page gives information on major changes to the service manual.

September 2008

The WorkCentre 4260 has been introduced. This is a variation of the WorkCentre 4150. Throughout this manual, procedures and parts that are unique to either the WorkCentre 4150 family or the WorkCentre 4260 family will be designated 4150 or 4260.

The following procedures are updated:

- SCP 5 Subsystem Maintenance
- SCP 7 Machine Configurations and Options
- 01-100 Door Open RAP
- 01-200, 300, 400 Tray 2, 3 or 4 Door Open RAP
- 01-500 Door Open RAP
- 01A Power Failure RAP
- 03-100, 110 Finisher Interface Error RAP
- 03-120, 130, 140, 940, 950, 960 Machine to Tray 2, 3, 4 or HCF Communications Fault RAP
- 03-200, 210, 220, 230, 240 MSOK Faults RAP
- 03-300, 310, 320, 330, 340 OSOK Faults RAP
- 03-410 to 03-452 Paper Information Mismatch RAP
- 03-500, 510, 520, 558, 559 Foreign Device Interface Fault RAP
- 03-600 Memory Failure RAP
- 03-700 Check Fax Kit RAP
- 03-800 Check HDD RAP
- 03-900 GUI to MCB Communications Fault RAP
- 03-920 MCB to DADF Communications Fault RAP
- 03-120, 130, 140, 940, 950, 960 Machine to Tray 2, 3 or 4 Communications Fault RAP
- 03-970 MCB Watchdog Detects Software RAP
- 04-100 Tray Elevating Error RAP
- 04-500 Main Motor Locked RAP
- 04-800 Duplex Fan 1 Locked RAP
- 05-100 DADF Jam 1 RAP
- 05-200 DADF Jam 2 RAP
- 05-300 DADF Jam 3 RAP
- 05-400 DADF Jam 4 RAP
- 05-500 DADF Jam 5 RAP
- 05-600 DADF Jam 6 RAP
- 05-700 DADF Jam 7 RAP
- 05-900 DADF Jam 0 RAP
- 05-920 DADF Door Open RAP
- 05A Document Not Sensed in DADF RAP
- 06-100, 200 LSU Error RAP
- 07-100 Tray 1 Paper Low RAP

- 07-110 Paper Empty at Tray 1 RAP
 - 07-120 Tray 1 Cassette Out RAP
 - 07-130 Jam 0 From Tray 1 RAP
 - 07-200, 300, 400 Tray 2, 3 or 4 Paper Low RAP
 - 07-210, 310, 410 Paper Empty at Tray 2, 3 or 4 RAP
 - 07-220, 320, 420 Tray 2, 3 or 4 Cassette Out RAP
 - 07-230, 330, 430 Jam 0 From 2, 3 or 4 RAP
 - 07-500 Paper Empty at Bypass Tray RAP
 - 07-530 Jam 0 From the Bypass Tray RAP
 - 08-100 Jam 1 RAP
 - 08-500 Jam 2 RAP
 - 08-600 Duplex Jam 0 RAP
 - 08-610 Duplex Jam 1 RAP
 - 08-620 Duplex Jam 2 RAP
 - 08-700 Out Bin Full RAP
 - 09-200 Toner Empty RAP
 - 09-210 Toner Sensor RAP
 - 09-220 Toner Expire RAP
 - 09-230, 240, 250, 500 Toner Cartridge Communications Error RAP
 - 09-300 Drum Warning RAP
 - 09-310 Drum Locked RAP
 - 09-320, 330, 340, 600 Drum Cartridge Communications Error RAP
 - 09-400 Replace Drum RAP
 - 09-270, 271 ID Sensor Fault RAP
 - 09-800 Invalid Toner Cartridge RAP
 - 09-900 Invalid Drum Cartridge RAP
 - 10-100, 200 Open Fuser Error/Low Heat Error RAP
 - 10-300 Over Heat Error RAP
 - 10-400 Fuser Unit Error RAP
 - 12-500 Full Stack RAP
 - 14-100 CCD Lock RAP
 - 15-100 to 15-830 Scan to E-mail Faults RAP
 - 20-100 to 20-900 Fax Faults RAP
 - 20A Fax Faults Without a Code RAP
 - 0F1 Audible Noise RAP
 - 0F2 UI Touch Screen Error RAP
 - 0F3 Air Systems RAP
 - 0F4 Copying Error RAP
 - IQ2 Blank Copies RAP
 - IQ3 Black Copies or Prints RAP
 - IQ4 Blurred Image From the Scanner RAP
 - IQ5 Vertical Black Lines or Bands RAP
 - IQ7 Light Image RAP
 - IQ8 Dark Image RAP
 - IQ9 Background RAP
 - IQ10 Ghost Images RAP
 - IQ11 Stains on Back of Paper RAP
 - IQ12 Poor Fusing RAP
 - IQ14 Partial Blank Image (Periodic) RAP
 - IQ15 Different Image Density (Left and Right) RAP
 - IQ16 Horizontal Bands RAP
 - IQ17 Periodic Printing Defects Check RAP
 - IQ18 DADF Lead Edge Offset RAP
 - IQ19 Poor Registration RAP
 - REP 1.3 Power Supply Unit 2
 - REP 4.1 Main Drive Assembly (4150)
 - REP 6.1 LSU
 - REP 7.1 Tray 1 Feed Assembly
 - REP 7.2 Tray 2, 3 and 4 Paper Transport Sensors and Transport Roll Gear
 - REP 7.3 Tray 1 Paper Size Detect PWB
 - REP 9.3 Terminal Assembly
 - REP 10.2 Exit Guide Assembly and Exit Assembly
 - REP 10.4 Exit Drive Assembly
 - GP 3 Machine Status
 - GP 4 System Administration Tools
 - GP 7 Machine Specifications
 - GP 8 DADF Document Feeding Specifications
 - GP 9 Paper and Media Specifications
 - GP 13 Installation Space Requirements
 - dC109 Embedded Fax Protocol Report
 - dC131 NVM Read/Write
 - dC330 Component Control
- The following procedures are new:
- 01-600 HCF Door Open RAP
 - 02-100, 200 USB Faults RAP
 - 03-990 Machine to HCF Communications Fault RAP
 - 03A Unable to Boot RAP
 - 04-110 HCF Elevating Error RAP
 - 07-620, 630, 640 Tray 2, 3 or 4 Door Open RAP
 - 07-700 HCF Paper Low RAP
 - 07-710 Paper Empty at HCF RAP
 - 07-720 HCF Cassette Out RAP
 - 07-730 Jam 0 From HCF RAP
 - 07-731 Check the HCF Feed Area RAP
 - 08-800 Jam in HCF RAP
 - 09-290 Print Quality Information RAP

- 10-500 Fuser Warning RAP
- 10-600, 610 Envelope Mode Error RAP
- 16-100 Immediate Image Overwrite RAP
- 17-900 802.1X Authentication Error RAP
- 0F5 Main PWB Check RAP
- REP 1.4 Power Supply Unit 1 and HVPS (4260)
- REP 1.5 Main PWB (4260)
- REP 1.6 Power Supply Unit 2 (4260)
- REP 2.2 User Interface Assembly (4260)
- REP 4.3 Main Drive Assembly (4260)
- REP 5.3 DADF (4260)
- REP 5.4 DADF Top Cover Assembly and Document Present Sensor (4260)
- REP 5.5 DADF Feed Roll Assembly (4260)
- REP 5.6 DADF Input Tray Assembly and Document Length Sensor (4260)
- REP 5.7 DADF document transport assembly (4260)
- REP 5.8 DADF Exit Motor Assembly (4260)
- REP 5.9 DADF Pickup Clutch and Registration Clutch (4260)
- REP 5.10 DADF Scan Motor Assembly (4260)
- REP 5.11 DADF Gate HP Sensor (4260)
- REP 5.12 DADF Pickup Guide Assembly and Sensors (4260)
- REP 5.13 DADF Document Path Sensors (4260)
- REP 7.5 HCF Feed Assembly and Sensors
- REP 7.6 HCF Paper Transport Sensors and Transport Roll Gear
- REP 7.7 Tray 2, 3 and 4 Feed Assembly and Sensors
- REP 9.4 Xerographic Module Connector (4260)
- REP 9.5 Toner Cartridge Connector (4260)
- REP 10.7 Fuser Assembly Components (4260)
- REP 10.8 Fuser Connector (4260)
- REP 11.1 Stapler Assembly and Interlock switch
- REP 14.3 Scanner Assembly (4260)
- REP 14.4 Scanner Components (4260)
- ADJ 14.1 Shading Adjustment
- Wiring Diagram 17 (4260)
- Wiring Diagram 18 (4260)
- Wiring Diagram 19 (4260)
- Wiring Diagram 20 (4260)
- Wiring Diagram 21 (4260)
- Wiring Diagram 22 (4260)
- Wiring Diagram 23 (4260)
- Wiring Diagram 24 (4260)
- Wiring Diagram 25 (4260)
- Wiring Diagram 26 (4260)
- Wiring Diagram 27 (4260)

- Wiring Diagram 28 (4260)
- Wiring Diagram 29 (4260)
- Wiring Diagram 30 (4260)
- Wiring Diagram 31 (4260)

The following bulletins, ETI and TIPs are included:

- 498913 SIM card reader not reading PEK
- 512014 Machine will not come to ready to copy
- 532479 Align user interface touch screen to display / menu buttons
- 546374 Shading adjustment difficult to locate
- 548122 Machine does not turn on / possible rebooting / +more symptoms
- 561448 Odd or strange fault code not in documentation
- 573078 System unavailable
- 573672 Scanner locked UI message
- 576470 Black configuration pages
- 590705 Machine will not boot machine doesn't start
- 590929 Fax jobs locked in queue showing pending status
- 610135 Scan to email stuck in the transferring state
- 611748 Bypass tray misfeeds
- 616372 Bypass tray jams
- 621058 Squeak noise from the fuser module
- 630080 Grinding noise at exit area
- 640366 Copy white bands lead edge to trail edge DADF only
- 640408 4150 Ghost jams from trays
- 649498 Interrupt key and clear all key item numbers reversed in PL
- 668426 Printing solid black pages at power on
- 673085 Fax PWB part information
- 681217 Power supply unit 2 / directions flaw in REP 1.3

February 2009

The WorkCentre 4250 has been introduced. This is a variation of the WorkCentre 4260. Throughout this manual, procedures and parts that are unique to either the WorkCentre 4150 family, the WorkCentre 4250 family or the WorkCentre 4260 family will be designated 4150, 4250 or 4260.

The following procedures are updated:

- 01-100 Side Cover Assembly Open RAP
- 01A Power Failure RAP
- 03A Unable to Boot RAP
- 06-100, 200 LSU Error RAP
- 07-120 Tray 1 Cassette Out RAP
- 07-130 Jam 0 From Tray 1 RAP
- 07-230, 330, 430 Jam 0 From Tray 2, 3, 4 or HCF RAP
- 07-530 Jam 0 From the Bypass Tray RAP
- 08-100 Jam 1 RAP
- 08-600 Duplex Jam 0 RAP

- 09-210 Toner Sensor RAP
- 09-700 Toner Supplying Error RAP
- 15A Scan to E-mail Failure RAP
- OF 1 Unusual Noise RAP
- IQ 2 Blank Copies RAP
- IQ 5 Vertical Black Lines or Bands RAP
- IQ 8 Dark Image RAP
- IQ 9 Background RAP
- REP 1.5 Main PWB (4250/4260)
- REP 6.1 LSU
- REP 8.2 Registration Roll and Guide Components
- REP 10.5 Fuser Assembly Components (4150)
- GP 1 Diagnostic Entry
- GP 2 Fault Codes and History Files
- GP 4 System Administration Tools
- GP 5 Reports
- GP 7 Machine Specifications
- GP 19 Memory Clear
- GP 20 Format Hard Disk (4250/4260)
- dC131 NVM Read/Write
- Wiring Diagram 5 (4150)
- Wiring Diagram 8 (4150)
- Wiring Diagram 12
- Wiring Diagram 14
- Wiring Diagram 17 (4250/4260)
- Wiring Diagram 19 (4250/4260)
- Wiring Diagram 21 (4250/4260)
- Wiring Diagram 22 (4250/4260)
- Wiring Diagram 23 (4250/4260)
- Wiring Diagram 24 (4250/4260)
- Wiring Diagram 25 (4250/4260)
- Wiring Diagram 27 (4250/4260)
- Wiring Diagram 29 (4250/4260)
- Wiring Diagram 31(4250/4260)
- PWB Connectors
- ACC 2 Foreign Device Interface Installation

The following procedures are new:

- 17-562, 563 ESolutions Communication Error RAP
- 17-910 Firmware Upgrade Error RAP
- IQ 20 Image Displacement
- GP 21 Set Machine Serial Number
- Wiring Diagram 32 (4250)

The following bulletins, ETI and TIPs are included:

- 679173 System unavailable followed by POPO message.
- 684761 System unavailable UI message
- 690162 Toner sensor error replace the toner cartridge
- 698485 Scan to email fails
- 699047 Background, toner blow out (TBO) bands, streaks
- 696378 Close the right door
- 699450 Noise in exit transport
- 722312 Poor copy quality
- 726608 Lines on scan to email/file jobs only
- 732334 Scan to email problem
- 750647 Copy quality background
- 764227 Unable to set up scan to email feature: 'Invalid smart key'.
- 766084 Toner supply failed/remove seal tape error
- 771265 Image displacement - copy quality defect
- 819988 08-100 Edoc error wiring diagram 5

August 2014

The WorkCentre 4265 has been introduced. This is a variation of the WorkCentre 4260. Throughout this manual, procedures and parts that are unique to either the WorkCentre 4150, 4250, 4260, or the WorkCentre 4265 will be designated 4150, 4250, 4260, or 4265.

The following procedures are updated:

- All Repair Analysis Procedures (RAPs)
- [REP 1.5](#) Main PWB (4250/4260/4265)
- [REP 4.3](#) Main Drive Assembly (4250/4260/4265)
- [REP 5.3](#) DADF (4250/4260/4265)
- [REP 6.1](#) Laser Scan Unit (LSU)
- [REP 6.2](#) LSU Fan
- [REP 7.1](#) Tray 1 Feed Assembly
- [REP 7.2](#) Tray 2, 3 and 4 Paper Transport Sensors and Transport Roll Gear
- [REP 7.3](#) Tray 1 Paper Size Detect PWB
- [REP 7.4](#) Tray 2 to 4 Paper Size Detect PWB
- [REP 7.7](#) Tray 2, 3 and 4 Feed Assembly and Sensors
- [REP 8.1](#) Side Cover Assembly
- [REP 8.2](#) Registration Roll and Guide Components
- [REP 8.3](#) Paper Transport Assembly
- [REP 8.5](#) Bypass Tray Retard Assembly
- [REP 9.1](#) Toner Dispense Motor
- [REP 9.3](#) Terminal Assembly
- [REP 9.5](#) Toner Cartridge Connector (4250/4260/4265)
- [REP 10.2](#) Exit Guide Assembly and Exit Assembly
- [REP 10.4](#) Exit Drive Assembly
- [REP 10.7](#) Fuser Assembly Components (4250/4260/4265)
- [REP 12.2](#) Finisher PWB
- [REP 12.9](#) Stacker Drive Components
- [REP 14.3](#) Scanner Assembly (4250/4260/4265)
- [REP 14.4](#) Scanner Components (4250/4260/4265)
- [ADJ 5.1](#) DADF Side Edge Registration Adjustment
- [GP 1](#) Diagnostics Entry
- [GP 2](#) Fault Codes and History Files
- [GP 3](#) Machine Status
- [GP 4](#) System Administrator Tools
- [GP 6](#) Firmware Upgrade
- [GP 7](#) Machine Specifications
- [GP 8](#) DADF Document Feeding Specifications
- [GP 11](#) Service Information
- [GP 12](#) User Interface Tests Description
- [GP 13](#) Installation Space Requirements
- [GP 18](#) Scan Edge Print
- [GP 19](#) Memory Clear

- [GP 20](#) Format hard Disk (4250/4260/4265)
- [GP 21](#) Set Machine Serial Number
- [dC109](#) Embedded Fax Protocol Report
- [dC131](#) NVM Read/Write
- [dC132](#) NVM Initialization
- [dC305](#) UI Test
- [dC330](#) Component Control

The following procedures are new:

- [REP 1.7](#) HVPS (4265)
- [REP 1.8](#) Switched Mode Power Supply SMPS (4265)
- [REP 1.9](#) Power Supply Unit 2 (4265)
- [REP 2.3](#) User Interface PWB (4265)
- [REP 2.4](#) User Interface Key PWB (4265)
- [REP 2.5](#) User Interface Sub PWB (4265)
- [REP 2.6](#) User Interface Assembly (4265)
- [REP 5.14](#) DADF Top Cover Assembly (4265)
- [REP 5.15](#) DADF Pickup Assembly (4265)
- [REP 5.16](#) DADF Top Cover Sensors (4265)
- [REP 5.17](#) DADF PWB (4265)
- [REP 5.18](#) DADF Charge Coupled Device (CCDM) (4265)
- [REP 5.19](#) DADF Drive Roll Motor Assembly (4265)
- [REP 5.20](#) DADF Feed Roll Motor Assembly (4265)
- [REP 5.21](#) DADF Registration Clutch
- [REP 5.22](#) DADF Exit Sensor (4265)
- [REP 5.23](#) DADF Components Cleaning (4265)
- [REP 5.24](#) Pickup Guide Assembly (4265)
- [REP 5.25](#) Retard Roller Cover and Pickup Guide Pad (4265)
- [REP 5.28](#) DADF Pickup Rollers (4265)
- [REP 5.29](#) DADF Left/Right Hinges (4265)
- [REP 5.30](#) DADF Front Scan Read Sensor (4265)
- [REP 5.31](#) DADF Harness (4265)
- [REP 5.32](#) DADF Sub Assembly (4265)
- [REP 5.33](#) DADF Rear Scan Read Sensor (4265)
- [REP 7.8](#) Exit Tray Assembly (4265)
- [REP 9.6](#) Xerographic Module Connector (4265)
- [REP 10.9](#) Fuser Connector/ Harness (4265)
- [REP 14.5](#) Scanner Motor (4265)
- [REP 14.6](#) Platen Pulley (4265)
- [REP 14.7](#) Platen Pulley Assembly (4265)
- [ADJ 8.3](#) Lead Edge Registration Adjustment (4265)
- [ADJ 8.4](#) Side Edge Registration Adjustment (4265)
- [ADJ 14.2](#) Charge Coupled Device (CCD) Adjustment (4265)
- [ADJ 14.3](#) Shading Adjustment (4265)

- [ADJ 14.4 Scan Geometry Adjustment \(4265\)](#)
- [dC104 Usage Counters \(4265\)](#)
- [dC108 Software Version \(4265\)](#)
- [dC120 Fault Counters \(4265\)](#)
- [dC122 Fault History \(4265\)](#)
- [dC135 High Frequency Service Items \(4265\)](#)
- [dC612 Print Test Pattern \(4265\)](#)
- PWB Connectors: DADF CCD PWB (4265)
- PWB Connectors: Power Supply Unit 2 (4265)
- PWB Connectors: Switched Mode Power Supply (4265)
- PWB Connectors: User Interface PWB (4265)
- PWB Connectors: DADF PWB (4265)
- PWB Connectors: OPE Sub PWB (4265)
- PWB Connectors: OPE Key PWB
- PWB Connectors: Scanner PWB (4265)
- PWB Connectors: Scanner CCD PWB (4265)
- PWB Connectors: HVPS (4265)
- PWB Connectors: Main PWB (4265)
- Wiring Diagram 33 (4265)
- Wiring Diagram 34 (4265)
- Wiring Diagram 35 (4265)
- Wiring Diagram 36 (4265)
- Wiring Diagram 37 (4265)
- Wiring Diagram 38 (4265)
- Wiring Diagram 39 (4265)
- Wiring Diagram 40 (4265)
- Wiring Diagram 41 (4265)
- Wiring Diagram 42 (4265)
- Wiring Diagram 43 (4265)
- Wiring Diagram 44 (4265)
- Wiring Diagram 45 (4265)

Warnings, Cautions and Notes

A translated version of all warnings is in [Translation of Warnings](#).

WARNING

A warning is used whenever an operating or maintenance procedure, practice, condition or statement, if not strictly observed, could result in personal injury.

CAUTION

A caution is used whenever an operation or maintenance procedure, practice, condition or statement, if not strictly observed, could result in damage to the equipment.

NOTE: A note is used where it is essential to highlight a procedure, practice, condition or statement.

The following are examples of the symbols that are used in this manual for an electrostatic damage caution and laser radiation warning.

ESD caution symbol



CAUTION

Certain components in this product are susceptible to damage from electrostatic discharge. Observe all ESD procedures to avoid component damage.

Laser radiation warning symbol.



WARNING

Follow the service procedure exactly as written. Use of controls or adjustments other than those specified in this manual, may result in an exposure to invisible laser radiation. During servicing, the invisible laser radiation can cause eye damage if looked at directly.

Safety Precautions

Follow these safety, ESD, and servicing precautions to prevent personal injury and equipment damage.

1. Ensure that all built in protective devices are in place. Restore any missing protective shields.
2. Make sure there are no cabinet openings through which people, particularly children, might insert fingers or objects and contact dangerous voltages.
3. When re-installing chassis and assemblies, be sure to restore all protective devices, including control knobs and compartment covers.
4. Design alteration warning; never alter or add to the mechanical or electrical design of this equipment, such as auxiliary connectors, etc. Such alterations and modifications will void the manufacturers warranty.
5. Components, parts, and wiring that appear to have overheated or are otherwise damaged should be replaced with parts which meet the original specifications. Always determine the cause of damage or overheating, and correct any potential hazards.
6. Observe the original harness routing, especially near sharp edges, AC, and high voltage power supplies. Always inspect for pinched, out-of-place, or frayed wiring. Do not change the spacing between components and the printed circuit board.
7. Product safety notice; some electrical and mechanical parts have special safety related characteristics which might not be obvious from visual inspection. These safety features and the protection they provide could be lost if a replacement component differs from the original. This holds true, even though the replacement may be rated for higher voltage, wattage, etc.
8. Use only replacement components that have the same ratings, especially for flame resistance and dielectric specifications. A replacement part that does not have the same safety characteristics as the original may create shock, fire, or other safety hazards.

ESD Precautions

1. Certain semiconductor devices can be easily damaged by static electricity. Such components are commonly called 'Electrostatically Sensitive (ES) Devices', or ESDs. Examples of typical ESDs are: integrated circuits, some field effect transistors, and semiconductor 'chip' components.

The techniques outlined below should be followed to help reduce the incidence of component damage caused by static electricity.

CAUTION

Ensure no power is applied to the chassis or circuit, and observe all other safety precautions.

2. Immediately before handling a semiconductor component or semiconductor-equipped assembly, discharge any electrostatic charge on your body by touching a known earth ground. Alternatively, employ a commercially available wrist strap device, which should be removed for your personal safety reasons prior to applying power to the unit under test.
3. After removing an electrical assembly equipped with ESDs, place the assembly on a conductive surface, such as aluminum or copper foil, or conductive foam, to prevent electrostatic charge buildup in the vicinity of the assembly.
4. Use only a grounded tip soldering iron to solder or desolder ESDs.
Use only an 'anti-static' solder removal device. Some solder removal devices not classified as 'anti-static' can generate electrical charges sufficient to damage ESDs.

5. Do not use freon propelled chemicals. When sprayed, these can generate electrical charges sufficient to damage ESDs.
6. Do not remove a replacement ESD from its protective packaging until immediately before installing it. Most replacement ESDs are packaged with all leads shorted together by conductive foam, aluminum foil, or a comparable conductive material.
7. Immediately before removing the protective shorting material from the leads of a replacement ESD, touch the protective material to the chassis or circuit assembly into which the device will be installed.
8. Maintain continuous electrical contact between the ESD and the assembly into which it will be installed, until completely plugged or soldered into the circuit.
9. Minimize body motion when handling unpacked replacement ESDs. Normal motions, such as the brushing together of clothing fabric and lifting a foot from a carpeted floor, can generate static electricity sufficient to damage an ESD.

Lithium Battery Precautions

1. Exercise caution when replacing a lithium battery. There could be a danger of explosion and subsequent operator injury and/or equipment damage if incorrectly installed.
2. Be sure to replace the battery with the same or equivalent type recommended by the manufacturer.
3. Lithium batteries contain toxic substances and should not be opened, crushed, or burned for disposal.
4. Dispose of used batteries according to the manufacture's instructions.

Health and Safety Incident reporting

I. Summary

This section defines requirements for notification of health and safety incidents involving Xerox products (equipment and materials) at customer locations.

II. Scope

Xerox Corporation and subsidiaries worldwide.

III. Objective

To enable prompt resolution of health and safety incidents involving Xerox products and to ensure Xerox regulatory compliance.

IV. Definitions

Incident:

An event or condition occurring in a customer account that has resulted in injury, illness or property damage. Examples of incidents include machine fires, smoke generation, physical injury to an operator or service representative. Alleged events and product conditions are included in this definition

V. Requirements

Initial Report:

1. Xerox organisations shall establish a process for individuals to report product incidents to Xerox Environment Health & Safety within 24 hours of becoming aware of the event.
2. The information to be provided at the time of reporting is contained in Appendix A (Health and Safety Incident Report involving a Xerox product).
3. The initial notification may be made by any of the following methods:
 - For incidents in North America and Developing Markets West (Brazil, Mexico, Latin American North and Latin American South):
 - Phone* Xerox EH&S at: 1-800-828-6571.
 - Electronic mail Xerox EH&S at: Doris.Bush@xerox.com.
 - Fax Xerox EH&S at: 1-585-422-6449 [intelnet 8*222 6449].
 - For incidents in Europe and Developing Markets East (Middle East, Africa, India, China and Hong Kong):
 - Phone* Xerox EH&S at: +44 (0) 1707 353434.
 - Electronic mail Xerox EH&S at: Elaine.Grange@xerox.com.
 - Fax Xerox EH&S at: +44 (0) 1707 353914 [intelnet 8*668 3914].

*Initial notification made by phone must be followed within 24 hours by a completed incident report and sent to the indicated electronic mail address or fax number.

NOTE: *If sending a fax, please also send the original via internal mail.*

Responsibilities for resolution:

1. Business Groups/Product Design Teams responsible for the product involved in the incident shall:
 - a. Manage field bulletins, customer correspondence, product recalls, safety retrofits.
 - b. Fund all field retrofits.

2. Field Service Operations shall:
 - a. Preserve the Xerox product involved and the scene of the incident inclusive of any associated equipment located in the vicinity of the incident.
 - b. Return any affected equipment/part(s) to the location designated by Xerox EH&S and/or the Business Division.
 - c. Implement all safety retrofits.
3. Xerox EH&S shall:
 - a. Manage and report all incident investigation activities.
 - b. Review and approve proposed product corrective actions and retrofits, if necessary.
 - c. Manage all communications and correspondence with government agencies.
 - d. Define actions to correct confirmed incidents.

VI. Appendices

The Health and Safety Incident Report involving a Xerox Product (Form # EH&S-700) is available in the following locations:

- On electronic documentation (EDOC), located in the folder \safety.
- In the hardcopy, located at the end of the manual.

Translation of Warnings

Introduction

Warnings, Cautions And Notes

WARNING

A warning is used whenever an operating or maintenance procedure, practice, condition or statement, if not strictly observed, could result in personal injury.

DANGER: Une note Danger est utilisée chaque fois qu'une procédure d'utilisation ou de maintenance peut être cause de blessure si elle n'est pas strictement respectée.

AVVERTENZA: Un segnale di avvertenza è utilizzato ogni volta che una procedura operativa o di manutenzione, una pratica, una condizione o un'istruzione, se non strettamente osservata, potrebbe causare lesioni personali.

VORSICHT: Weist darauf hin, dass ein Abweichen von den angeführten Arbeits- und Wartungsanweisungen gesundheitliche Schäden, möglicherweise sogar schwere Verletzungen zur Folge haben kann.

AVISO: Un aviso se utiliza siempre que un procedimiento de operación o mantenimiento, práctica o condición puede causar daños personales si no se respetan estrictamente.

WARNING

Follow the service procedure exactly as written. Use of controls or adjustments other than those specified in this manual, may result in an exposure to invisible laser radiation. During servicing, the invisible laser radiation can cause eye damage if looked at directly.

DANGER: Les procédures de dépannage doivent être suivies à la lettre. Si les réglages ou vérifications ne sont pas effectués suivant les instructions de ce manuel, il peut y avoir un risque d'exposition dangereuse au faisceau laser. Celui-ci peut provoquer des lésions oculaires s'il est observé directement.

AVVERTENZA: Eseguire le procedure di servizio esattamente come descritto. L'utilizzo di dispositivi di controllo o di registrazione diversi da quelli riportati in questo manuale potrebbe comportare un'esposizione a radiazioni laser invisibili. Tali radiazioni possono danneggiare gli occhi se si guarda direttamente il fascio laser durante gli interventi di servizio.

VORSICHT: Die Wartungsarbeiten genau den Anweisungen entsprechend durchführen. Der Umgang mit Steuer- oder Bedienelementen, deren Verwendung nicht ausdrücklich in diesem Handbuch angewiesen wurde, kann dazu führen, dass unsichtbare Laserstrahlung frei gesetzt wird. Direkter Blickkontakt mit dem Laserstrahl kann bleibende Augenschäden verursachen.

AVISO: Siga los procedimientos de mantenimiento tal como están descritos. El uso de controles o ajustes no especificados en este manual puede tener como resultado la exposición a radiación láser invisible. Durante las operaciones de mantenimiento, la radiación de láser invisible puede causar daños en los ojos si se mira directamente a ella.

1 Service Call Procedures

SCP 1 Initial Actions

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not work in a confined space. 1m (39 inches) space is needed for safe working.

DANGER: Ne pas travailler dans un espace restreint. 1 mètre d'espace est nécessaire pour un dépannage en toute sécurité.

AVVERTENZA: Non lavorare in uno spazio limitato; è necessario uno spazio di almeno un metro attorno alla macchina per la sicurezza dell'operatore.

VORSICHT: Nur mit ausreichendem Bewegungsspielraum (1 m) arbeiten.

AVISO: No trabaje en un espacio reducido. Se necesita 1 metro de espacio para trabajar con seguridad.

SCP 5 Subsystem Maintenance

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

2 Status Indicator RAPs

Chain 1 - Standby Power

01-100 Door Open RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury.

injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

01-500 Door Open RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

01A Power Failure RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs-

und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care when measuring AC mains (line) voltage. Electricity can cause death or injury.

DANGER: Prendre des précautions lors du relevé de la tension de la prise de courant alternatif. L'électricité peut entraîner des blessures graves voire mortelles.

AVVERTENZA: Procedere con cautela durante la misurazione della tensione CA della rete. L'elettricità può causare infortuni o morte.

VORSICHT: Bei der Netzspannungsprüfung stets vorsichtig vorgehen

AVISO: Tenga cuidado al medir la tensión de la línea de alimentación de corriente alterna. La electricidad puede causar lesiones e incluso la muerte.

WARNING

Do not repair or install a new fuse F01 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

DANGER: Ne pas réparer ou installer de nouveau fusible F01 sur le bloc d'alimentation 1. La réparation ou l'installation d'un nouveau fusible peut causer une surchauffe, voire un incendie.

AVVERTENZA: Per evitare il rischio di surriscaldamento e incendio, non eseguire interventi di riparazione sull'unità di alimentazione 1 o installare un nuovo fusibile F01.

VORSICHT: Sicherung F01 der Stromversorgungseinheit 1 nicht reparieren oder austauschen - Überhitzungs- oder Brandgefahr!

AVISO: No repare un fusible F01 ni instale uno nuevo en la fuente de alimentación 1. Un fusible reparado o nuevo puede producir recalentamiento con el consiguiente riesgo de incendio.

WARNING

Do not repair or install a new fuse F1 on the power supply unit 2. Repairing or installing a new fuse can cause overheating and a risk of fire.

DANGER: Ne pas réparer ou installer de nouveau fusible F1 sur le bloc d'alimentation 2. La réparation ou l'installation d'un nouveau fusible peut causer une surchauffe, voire un incendie.

AVVERTENZA: Per evitare il rischio di surriscaldamento e incendio, non eseguire interventi di riparazione sull'unità di alimentazione 2 o installare un nuovo fusibile F1.

VORSICHT: Sicherung F1 der Stromversorgungseinheit 2 nicht reparieren oder austauschen - Überhitzungs- oder Brandgefahr!

AVISO: No repare un fusible F1 ni instale uno nuevo en la fuente de alimentación 2. Un fusible reparado o nuevo puede producir recalentamiento con el consiguiente riesgo de incendio.

WARNING

Do not repair or install a new fuse F01 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

DANGER: Ne pas réparer ou installer de nouveau fusible F01 sur le bloc d'alimentation 1. La réparation ou l'installation d'un nouveau fusible peut causer une surchauffe, voire un incendie.

AVVERTENZA: Per evitare il rischio di surriscaldamento e incendio, non eseguire inter-

venti di riparazione sull'unità di alimentazione 1 o installare un nuovo fusibile F01.

VORSICHT: Sicherung F01 der Stromversorgungseinheit 1 nicht reparieren oder austauschen - Überhitzungs- oder Brandgefahr!

AVISO: No repare un fusible F01 ni instale uno nuevo en la fuente de alimentación 1. Un fusible reparado o nuevo puede producir recalentamiento con el consiguiente riesgo de incendio.

WARNING

Do not repair or install a new fuse F02 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

DANGER: Ne pas réparer ou installer de nouveau fusible F02 sur le bloc d'alimentation 1. La réparation ou l'installation d'un nouveau fusible peut causer une surchauffe, voire un incendie.

AVVERTENZA: Per evitare il rischio di surriscaldamento e incendio, non eseguire interventi di riparazione sull'unità di alimentazione 1 o installare un nuovo fusibile F02.

VORSICHT: Sicherung F02 der Stromversorgungseinheit 1 nicht reparieren oder austauschen - Überhitzungs- oder Brandgefahr!

AVISO: No repare un fusible F02 ni instale uno nuevo en la fuente de alimentación 1. Un fusible reparado o nuevo puede producir recalentamiento con el consiguiente riesgo de incendio.

WARNING

Do not repair or install a new fuse F1 on the power supply unit 2. Repairing or installing a new fuse can cause overheating and a risk of fire.

DANGER: Ne pas réparer ou installer de nouveau fusible F1 sur le bloc d'alimentation 2. La réparation ou l'installation d'un nouveau fusible peut causer une surchauffe, voire un incendie.

AVVERTENZA: Per evitare il rischio di surriscaldamento e incendio, non eseguire interventi di riparazione sull'unità di alimentazione 2 o installare un nuovo fusibile F1.

VORSICHT: Sicherung F1 der Stromversorgungseinheit 2 nicht reparieren oder austauschen - Überhitzungs- oder Brandgefahr!

AVISO: No repare un fusible F1 ni instale uno nuevo en la fuente de alimentación 2. Un fusible reparado o nuevo puede producir recalentamiento con el consiguiente riesgo de incendio.

Chain 2 - User Interface

02-100, 200 USB Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr

erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 3 - Machine Run Control

03-100, 110 Finisher Interface Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-120, 130, 140, 940, 960 Machine to Tray 2, 3, 4 or HCF Communications Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-200, 210, 220, 230, 240, 250 MSOK Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer

supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-300, 310, 320, 330, 340 OSOK Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-410 to 03-452 Paper Information Mismatch RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr

erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-500, 510 520, 558, 559 Foreign Device Interface Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-600 Memory Failure RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-650 Ambient Temperature Sensor Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or

injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-700 Check Fax Kit RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-800 Check HDD

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs-

und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-900 GUI to MCB Communications Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-910 MCB to NIC Communications Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-920 MCB to DADF Communications Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-970 MCB Watchdog Detects Software RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03-990 Machine to HCF Communications Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

03A Unable to Boot RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 4 - Main Drives

04-100 Tray 1 Elevating Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

04-200, 300, 400 Tray 2, 3 or 4 HCF Elevating Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

04-500 Main Motor Locked RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

04-800 Duplex Fan 1 Locked RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

04-910 SMPS Fan Locked RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 5 - DADF

05-100 DADF Jam 1 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-200 DADF Jam 2 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-300 DADF Jam 3 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-400 DADF Jam 4 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-500 DADF Jam 5 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-600 DADF Jam 6 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-700 DADF Jam 7 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon

d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-800 DADF Jam 8 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-900 DADF Jam 0 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de

corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-920 DADF Door Open RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05-930 DADF Exit Door Open RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

05A Document Not Sensed in DADF RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'ali-

mentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 6 - LSU

06-100, 06-200 LSU Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Avoid exposure to laser beam. Invisible laser radiation.

DANGER: Eviter toute exposition au faisceau laser. Radiation laser invisible.

AVVERTENZA: Evitare l'esposizione al fascio laser. Radiazioni laser invisibili.

VORSICHT: Nicht in den Laserstrahl blicken. Verletzungsgefahr durch unsichtbare Laserstrahlung.

AVISO: Evite la exposición al rayo láser. Radiación de láser invisible.

Chain 7 - Paper Supply

07-100 Tray 1 Paper Low RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

mentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-110 Paper Empty at Tray 1 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-120 Tray 1 Cassette Out RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

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07-130 Jam 0 From Tray 1 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

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AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-200, 300, 400 Tray 2, 3, 4 or HCF Paper Low RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-210, 310, 410 Paper Empty at Tray 2, 3, 4 or HCF RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-220, 320, 420 Tray 2, 3, 4 or HCF Cassette Out RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-230, 330, 430 Jam 0 From Tray 2, 3, 4 or HCF RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-500 Paper Empty at Bypass Tray RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-530 Jam 0 From the Bypass Tray RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-600 All Trays Empty Warning Tray RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

07-620, 630, 640 Tray 2, 3, 4 or HCF Door Open RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 8 - Paper Transport

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

08-500 Jam 2 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

08-600 Duplex Jam 0 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

08-610 Duplex Jam 1 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

08-620 Duplex Jam 2 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon

d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

08-700 Out Bin Full RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 9 - Xerographics

09-100 Toner Low RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-200 Toner Empty RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-210 Toner Sensor RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-220 Toner Expire RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon

d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-230, 240, 250, 500 Toner Cartridge Communications Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-290 Print Quality Information RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de

corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-300 Drum Warning RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-310 Drum Locked RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-320, 330, 340, 600 Drum Cartridge Communications Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'ali-

mentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-400 Replace Drum RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-700 Toner Supplying Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad

puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones. 09-800, 810 Invalid Toner Cartridge RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

09-900 Invalid Drum Cartridge RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 10 - Fusing and Copy/Print Transport

10-100, 200 Open Fuser Error/Low Heat Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'ali-

mentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

10-300 Over Heat Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

10-400 Fuser Unit Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer

supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

10-500 Fuser Warning RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

10-600, 610 Envelope Mode Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon

d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

10-700, 710 Fuser Fuse Warning RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

Chain 12 - Finisher

12-100 Finisher Jam 3 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-200 Finisher Jam 4 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-300 Finisher Jam 5 RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-500 Full Stack RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-600, 610 Staple Cartridge Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-700, 12-800 Paddle Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-710, 810 Front Jogger Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-720, 820 Rear Jogger Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-730, 830 Support Finger Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-740, 840 Ejector Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o

morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-750, 850 Stapler Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

12-760, 860 Stacker Fault RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 14 - Scanner

14-100 CCD Lock RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 15 - Scan to Email

15-100 to 15-830 Scan to E-mail Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 16 - Image Overwrite

16-100 RAP Immediate Image Overwrite RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 17 RAPs - Network Controller

17-100 to 610 Network Controller Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

17-700 to 810 Server Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

Chain 20 - Fax

20-100 to 20-900 Fax Faults RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

20A Fax Faults Without a Code RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

OF - Other Faults

OF1 Audible Noise RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

OF2 UI Touch Screen Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad

puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.
OF3 Air Systems RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

OF4 Copying Error RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

OF5 Main PWB Check RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

3 Image Quality

Image Quality RAPs

IQ2 Blank Copies RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ3 Black Copies or Prints RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de

corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ4 Blurred Image From the Scanner RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ5 Vertical Black Lines or Bands RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ6 Vertical White Lines RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

mentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ7 Light Image RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ8 Dark Image RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad

puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.
IQ9 Background RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ10 Ghost Images RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ11 Stains on Back of Paper RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ12 Poor Fusing RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

IQ13 Partial Blank Image (Not Periodic) RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o

morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ14 Partial Blank Image (Periodic) RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ15 Different Image Density (Left and Right) RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ16 Horizontal Bands RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

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AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ17 Periodic Printing Defects Check RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

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AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ18 DADF Lead Edge Offset RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

IQ19 Poor Registration RAP

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

4 Repairs and Adjustments

REPs 1 - Standby Power

REP 1.1 Power Supply Unit 1 and HVPS (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 1.2 Main PWB (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 1.3 Power Supply Unit 2 (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 1.4 Power Supply Unit 1 and HVPS (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 1.5 Main PWB(4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 1.6 Power Supply Unit 2 (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 2 - User Interface

REP 2.1 User Interface Assembly (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 2.2 User Interface Assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer

supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 4 - Main Drives

REP 4.1 Main Drive Assembly (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 4.2 Rear Exit Cover

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 4.3 Main Drive Assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 5 - DADF

REP 5.1 DADF

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

WARNING

Do not remove the DADF while the DADF is lowered. In the lowered position the counterbalance springs are compressed and can cause injury when released.

DANGER: Ne pas retirer le CAD alors qu'il est en position basse. Dans cette position, les ressorts compensateurs sont comprimés et peuvent entraîner des blessures s'ils se relâchent.

AVVERTENZA: non rimuovere l'alimentatore automatico documenti quando è abbassato. In questa posizione, le molle del contrappeso sono compresse e possono causare lesioni al rilascio.

VORSICHT: Vorlageneinzug nicht in abgesenkter Position entfernen. Bei abgesenktem Vorlageneinzug sind die Ausgleichsfedern zusammengedrückt und können bei Freigabe Verletzungen verursachen.

AVISO: No quite el alimentador de documentos automático si está bajado. Cuando está bajado, los resortes de contrapeso están comprimidos y pueden causar lesiones al soltarse

REP 5.2 DADF PWB (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.3 DADF (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

WARNING

Do not remove the DADF while the DADF is lowered. In the lowered position the counterbalance springs are compressed and can cause injury when released.

DANGER: Ne pas retirer le CAD alors qu'il est en position basse. Dans cette position, les ressorts compensateurs sont comprimés et peuvent entraîner des blessures s'ils se relâchent.

AVVERTENZA: non rimuovere l'alimentatore automatico documenti quando è abbassato. In questa posizione, le molle del contrappeso sono compresse e possono causare lesioni al rilascio.

VORSICHT: Vorlageneinzug nicht in abgesenkter Position entfernen. Bei abgesenktem Vorlageneinzug sind die Ausgleichsfedern zusammengedrückt und können bei Freigabe Verletzungen verursachen.

AVISO: No quite el alimentador de documentos automático si está bajado. Cuando está bajado, los resortes de contrapeso están comprimidos y pueden causar lesiones al soltarse

REP 5.4 DADF Top Cover Asembly and Document Present Sensor (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or

injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.5 DADF Feed Roll Assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.6 DADF Input Tray Assembly and Paper Length Sensor (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.7 DADF Document transport assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o

morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.8 DADF Duplex Motor Assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.9 DADF Pickup Clutch and Registration Clutch (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 5.10 DADF Scan Motor Assembly (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 5.11 DADF Gate HP Sensor (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 5.12 DADF Pickup Guide Assembly and Sensors (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 5.13 DADF Document Path Sensors (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 6 - LSU

REP 6.1 LSU

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

WARNING

Avoid exposure to laser beam. Invisible laser radiation.

DANGER: Eviter toute exposition au faisceau laser. Radiation laser invisible.

AVVERTENZA: Evitare l'esposizione al fascio laser. Radiazioni laser invisibili.

VORSICHT: Nicht in den Laserstrahl blicken. Verletzungsgefahr durch unsichtbare Laserstrahlung.

AVISO: Evite la exposición al rayo láser. Radiación de láser invisible.

REP 6.2 LSU FAN

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon

d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 7 - Paper Supply

REP 7.1 Tray 1 Feed Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere pre-

sentí objetos con bordes taglientes peligrosos.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 7.2 Tray 2, 3 and 4 Paper Transport Sensors and Transport Roll Gear

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

WARNING

Mandatory safety warning. This procedure must be performed by two people. The module is heavy.

DANGER: Avertissement obligatoire. Cette procédure doit être effectuée par 2 personnes. Le module est très lourd.

AVVERTENZA: Avviso di sicurezza obbligatorio. A causa della pesantezza del modulo, questa procedura deve essere eseguita da due persone.

VORSICHT: Verbindliche Sicherheitsvorschrift - dieser Vorgang muss von zwei Personen ausgeführt werden, da das Modul sehr schwer ist.

AVISO: Aviso de seguridad obligatorio. Este procedimiento debe ejecutarse entre dos personas. El módulo pesa mucho.

REP 7.3 Tray 1 Paper Size Detect PWB

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 7.4 Tray 2 to 4 Paper Size Detect PWB

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 7.5 HCF Feed Assembly and Sensors

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 7.6 HCF Paper Transport Sensors and Transport Roll Gear

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.
AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.
REP 7.7 Tray 2, 3 and 4 Feed Assembly and Sensors

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.
DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.
AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.
VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.
AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.
DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.
AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.
VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 8 - Paper Transport

REP 8.1 Side Cover Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.2 Registration Roll and Guide Components

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs-

und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.3 Paper Transport Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.4 Speaker

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer

supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.5 Bypass Tray Retard Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants

peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.6 Bypass Tray Feed Roll Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 8.7 Transport Roll Idler Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa

durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 9 - Xerographics

REP 9.1 Toner Dispense Motor

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que

podrían producir lesiones. (4150)

REP 9.2 Xerographic Module Connector and CRUM PWB (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 9.3 Terminal Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de

corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 9.4 Xerographic Module Connector (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 9.5 Toner Cartridge Connector (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 10 - Fusing and Copy/Print Transport

REP 10.1 Fuser Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

REP 10.2 Exit Guide Assembly and Exit Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 10.3 Duplex Solenoid Assembly and Duplex Gate

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 10.4 Exit Drive Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

REP 10.5 Fuser Assembly Components (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Do not touch the fuser while it is hot.

DANGER: Ne pas toucher au four pendant qu'il est encore chaud.

AVVERTENZA: Non toccare il fonditore quando è caldo.

VORSICHT: Fixierbereich erst berühren, wenn dieser abgekühlt ist.

AVISO: No toque el fusor mientras está caliente.

REP 10.6 Fuser Connector (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 10.7 Fuser Assembly Components (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles.

Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 10.8 Fuser Connector (4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 12 - Finisher

REP 12.1 Finisher Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.2 Finisher PWB

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs-

und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.3 Transport Assembly Components

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.4 Finisher Covers

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer

supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.5 Front and Rear Jogger Assemblies

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants

peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.6 Front and Rear Support Fingers

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.7 Ejector Assembly and Support Finger Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa

durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.8 Jogger Belts

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 12.9 Stacker Drive Components

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REPs 14 - Scanner

REP 14.1 Scanner Assembly

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de

corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 14.1 Scanner Assembly(4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 14.2 Scanner Components (4150)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

REP 14.3 Scanner Assembly(4260)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14.** Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegner la macchina, **GP 14.** Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14.** Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14.** Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

REP 14.4 Scanner Components

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

6 General Procedures and Information

GP1 - GP 18

GP 13 Installation Space Requirements

WARNING

Do not work in a confined space. 1 m (39 inches) space is needed for safe working.

DANGER: Ne pas travailler dans un espace restreint. 1 mètre d'espace est nécessaire pour un dépannage en toute sécurité.

AVVERTENZA: Non lavorare in uno spazio limitato; è necessario uno spazio di almeno un metro attorno alla macchina per la sicurezza dell'operatore.

VORSICHT: Nur mit ausreichendem Bewegungsspielraum (1 m) arbeiten.

AVISO: No trabaje en un espacio reducido. Se necesita 1 metro de espacio para trabajar con seguridad.

WARNING

USA and Canada. Do not install this machine in a hallway or exit route that does not have 1.12 m (44 inches) of space additional to the normal space requirements in front of the machine. To conform with fire regulations this additional 1.12 m (44 inches) of space is needed in front of the machine in hallway and exit routes.

DANGER: États-Unis et Canada. Si cette machine est installée dans un couloir ou une voie de sortie, 1,12 m (44 pouces) d'espace supplémentaire à l'espace normal doit être disponible devant la machine conformément aux normes de sécurité d'incendie.

AVVERTENZA: N/A

VORSICHT: N/A

AVISO: Estados Unidos y Canadá. No instale esta máquina en un corredor o ruta de salida que no tenga 1.12 m (44 pulgadas) de ancho delante de la máquina, sin incluir el espacio que ocupe la máquina. Este espacio adicional de 1.12 m (44 pulgadas) delante de la máquina en corredores y rutas de salida es necesario para cumplir los requisitos de las normas sobre incendios.

8 Accessories

ACC 2 Foreign Device Interface Installation

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or

injury. Moving parts can cause injury.

DANGER: Couper l'alimentation électrique de la machine, **GP 14**. Déconnecter le cordon d'alimentation de la prise pendant les activités de dépannage ne nécessitant pas d'alimentation électrique. L'électricité peut entraîner des blessures graves voire mortelles. Les pièces mobiles peuvent également présenter un danger.

AVVERTENZA: Spegnere la macchina, **GP 14**. Scollegare il cavo elettrico dalla presa durante gli interventi che non richiedono elettricità. L'elettricità può causare infortuni o morte e azionare parti della macchina che possono causare lesioni personali.

VORSICHT: Gerät ausschalten **GP 14**. Bei Wartungsarbeiten, die keine Stromzufuhr erfordern, Netzstecker ziehen! Bei Kontakt mit der Netzspannung besteht Verletzungs- und Lebensgefahr. Bei beweglichen Teilen besteht Verletzungsgefahr.

AVISO: Apague la máquina, **GP 14**. Desconecte el cable de alimentación de la toma de corriente mientras efectúa tareas que no necesitan energía eléctrica. La electricidad puede causar lesiones e incluso la muerte. Las piezas móviles pueden causar lesiones.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

DANGER: Exécuter cette procédure avec précaution. La présence de bords tranchants peut entraîner des blessures.

AVVERTENZA: procedere con cautela durante questa procedura. Possono essere presenti oggetti con bordi taglienti pericolosi.

VORSICHT: Bei diesem Vorgang vorsichtig vorgehen, damit keine Verletzungen durch die scharfen Kanten entstehen.

AVISO: Tenga cuidado al efectuar este procedimiento. Puede haber bordes afilados que podrían producir lesiones.

1 Service Call Procedures

SCP 1 Initial Actions..... 1-3
SCP 2 First Call Actions 1-3
SCP 3 Normal Call Actions 1-4
SCP 4 Fault Analysis..... 1-4
SCP 5 Subsystem Maintenance..... 1-6
SCP 6 Final Actions 1-9
SCP 7 Machine Configurations and Options..... 1-10

SCP 1 Initial Actions

Initial Actions are used to gather information on the machine performance.

Start a service call with [SCP 1](#) and end with [SCP 6](#) Final Actions.

Also refer to [SCP 7](#) Machine Configurations and Options.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not work in a confined space. 1m (39 inches) space is needed for safe working.

NOTE: Ignore any references in this manual to options not installed on the machine.

1. Take note of symptoms or error messages.
2. Ask the operator to describe or demonstrate the problem.
3. Ensure that:
 - a. The power cord is connected to the wall outlet and to the machine.
 - b. Documents are not loaded in the DADF or on the document glass.
 - c. Paper is loaded correctly and all paper trays and covers are closed.
 - d. If installed, the telephone line cable is connected correctly between the line socket and the wall jack.
 - e. If installed, the telephone line is good.
 - f. If installed, the USB cable or network connection is installed correctly.
4. If available, check the machine service log book for any previous actions that may be relevant to the call.
5. If this is the first service call to this machine perform [SCP 2](#) First Call Actions, otherwise go to [SCP 3](#) Normal Call Actions.

SCP 2 First Call Actions

First Call Actions are used for the first service call.

Procedure

1. Check the machine configuration with the customer, refer to [SCP 7](#) Machine Configurations and Options. Check that all required hardware and software is installed and/or enabled.
2. Check that all the relevant machine settings are correctly entered, refer to [GP 4](#) System Administration Tools.
3. Mark off any hardware/software options and modifications installed and/or enabled on the Tag plate. Refer to [Change Tags](#).
4. If a fault is present, go to [SCP 3](#) Normal Call Actions. If there is no fault present, go to [SCP 6](#) Final Actions.
5. Enter the machine details and the customer details in the service log.

SCP 3 Normal Call Actions

Normal Call Actions are used to determine the reason for the service call.

Procedure

NOTE: If a fault message appears at any time. Refer directly to the RAP for the fault message and perform the procedure.

If possible, perform the following:

1. Review any defective print or copy samples.
2. Determine that the user accessible settings are correct. If necessary refer to the user documentation.
3. Check all job queues and verify with the customer any requirement to print the documents in memory, before switching off the power or clearing memory.
4. Print the Customer Assistance Report (Call for Assistance), then record the total print count.
5. Go to [SCP 4](#) Fault Analysis.

SCP 4 Fault Analysis

Fault Analysis is used to identify a fault.

Procedure

When diagnosing or repairing a fault in a particular subsystem, exercise the machine in all modes until the fault is determined. In the instance of finding more than one fault or failure, correct one fault before going to the next fault. If no fault is found, go to [SCP 5](#) Subsystem Maintenance.

Fault Codes

If a fault code is displayed, go to the relevant RAP.

Power Failure

If the machine fails to switch on, go to the [01A](#) Power Failure RAP.

Boot Failure

If the machine is in a continuous boot cycle and does not come to a Ready to Copy state, go to the [03A](#) Unable to Boot RAP.

UI Faults

If the machine is on but the UI is blank, go to the [OF2](#) UI Touch Screen Error RAP.

Document Detection Failure

If the machine fails to detect a document in the DADF, go to the [05A](#) Document Not Sensed in DADF RAP.

Fax Faults

If the machine has a fax fault, go to the [20A](#) Fax Faults Without a Code RAP.

Copying Faults

If the machine does not copy correctly when the customer uses features such as auto size detect, edge erase, book copying and image shift, go to the [OF4](#) Copying Error RAP.

HCF Detection Failure

If the machine fails to correctly detect the HCF, go to the [03-990](#) Machine to HCF Communications Fault RAP.

Finisher Faults

If the finisher displays the following faults:

- False jam clearance instructions for the finisher.
- Communication errors between the finisher and the machine.
- Erratic behavior of the finisher.

Make sure that the finisher DIP settings are correct, go to the [12A](#) Finisher PWB DIP Switch Settings RAP.

Unusual Noise

If the machine is making an unusual noise, go to the [OF1](#) Unusual Noise RAP.

Toner Sensor Error

If the machine displays the message, Toner Sensor Error Replace Toner Cartridge, go to the [09-210](#) Toner Sensor RAP.

Scan to Email Fault Without a fault Code

If scan to email fails without a fault code, go to the [15A](#) Scan to E-mail Failure RAP.

Machine ID Error Message

If the machine displays the message, Machine ID Error, go to the [OF6](#) Machine ID Error RAP.

Image Quality Defects

If the image quality is defective, go to the [IQ1](#) Image Quality Entry RAP.

For image quality specifications, refer to the following:

- [IQS 1](#) Solid Area Density.
- [IQS 2](#) Skew.
- [IQS 3](#) Registration.

Machine Settings

To make any adjustments to the machine, refer to [ADJ 1.1](#) Machine Settings.

Additional Information

If necessary, refer to the following general procedures and information:

- [GP 1](#) Diagnostics Entry
- [GP 2](#) Fault Codes and History Files
- [GP 3](#) Machine Status
- [GP 4](#) System Administration Tools
- [GP 5](#) Reports
- [GP 6](#) Firmware Upgrade
- [GP 7](#) Machine Specifications
- [GP 8](#) DADF Document Feeding Specifications
- [GP 9](#) Paper and Media Specifications
- [GP 10](#) General Disassembly Precautions
- [GP 11](#) Service Information
- [GP 12](#) User Interface Tests Description
- [GP 13](#) Installation Space Requirements
- [GP 14](#) Glossary of Terms, Acronyms and Abbreviations
- [GP 15](#) Shading Test (Shading Adjustment ADJ 14.1)
- [GP 16](#) High Frequency Service Items
- [GP 17](#) Restriction of Hazardous Substances (RoHS)
- [GP 18](#) Scan Edge Print
- [GP 19](#) Memory Clear

- [GP 20](#) Format Hard Disk (4250/4260)
- [GP 21](#) Set Machine Serial Number

SCP 5 Subsystem Maintenance

Subsystem Maintenance contains information regarding the component life of the machine.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [Component Life](#)
- [HFSI](#)

Component Life

The design life of the major components are shown in [Table 1](#), [Table 2](#), and [Table 3](#). Environmental conditions and actual use will vary these factors. The component life shown is for reference only. Refer to the relevant table:

- [Table 1](#) WorkCentre 4150
- [Table 2](#) WorkCentre 4250/4260
- [Table 3](#) WorkCentre 4265

Table 1 WorkCentre 4150

| Part | Component life | Parts list reference |
|---------------------------|----------------|---------------------------------|
| DADF retard pad | 50k feeds | PL 5.20 Item 12 |
| DADF feed roll assembly | 200k feeds | PL 5.15 Item 5 |
| Tray 1 feed roll | 200k feeds | PL 8.10 Item 12 |
| Tray 2, 3 and 4 feed roll | 200k feeds | PL 8.10 Item 12 |
| Transfer roll | 100k prints | PL 7.35 Item 19 |
| Fuser assembly | 200k prints | PL 10.25 Item 1 |
| Starter toner cartridge | 10K prints | PL 9.10 Item 2 |
| Toner cartridge | 20K prints | |
| Xerographic module | 55K prints | PL 9.10 Item 1 |

Table 2 WorkCentre 4250/4260

| Part | Component life | Parts list reference |
|---------------------------|----------------|---------------------------------|
| DADF retard pad | 125k feeds | PL 5.45 Item 4 |
| DADF feed roll assembly | 250k feeds | PL 5.40 Item 7 |
| Tray 1 feed roll | 250k feeds | PL 8.10 Item 12 |
| Tray 2, 3 and 4 feed roll | 250k feeds | PL 8.10 Item 12 |
| HCF feed roll | 250k feeds | PL 8.10 Item 12 |
| Transfer roll | 125k prints | PL 7.35 Item 19 |
| Fuser assembly | 250k prints | PL 10.28 Item 1 |
| Starter toner cartridge | 12k prints | PL 9.10 Item 2 |
| Toner cartridge | 23k prints | |
| Xerographic module | 80k prints | PL 9.10 Item 1 |

Table 3 WorkCentre 4265

| Part | Component life | Parts list reference |
|---------------------------|----------------|---------------------------------|
| DADF retard pad | 125k feeds | PL 5.70 |
| DADF Pickup Roll assembly | 250k feeds | PL 5.70 |
| Tray 1 feed roll | 250k feeds | PL 8.10 Item 12 |
| Tray 2, 3 and 4 feed roll | 250k feeds | PL 8.10 Item 12 |
| HCF feed roll | 250k feeds | PL 8.10 Item 12 |
| Transfer roll | 125k prints | PL 7.35 Item 19 |
| Fuser assembly | 250k prints | PL 10.28 Item 1 |
| Starter toner cartridge | 10k prints | PL 9.10 Item 2 |
| Toner cartridge | 25k prints | |
| Xerographic module | 100k prints | PL 9.10 Item 1 |

HFSI

The High Frequency Service Items are shown in [Table 4](#), [Table 5](#) and [Table 6](#). To change HFSI settings, refer to [GP 16](#) High Frequency Service Items. Refer to the relevant table:

- [Table 4](#) WorkCentre 4150
- [Table 5](#) WorkCentre 4250/4260
- [Table 6](#) WorkCentre 4265

NOTE: The recommended life for new component installation is 90% of component life.

Table 4 WorkCentre 4150

| Item | Component | Description | Recommended life for new component installation (90% of component life) | Parts list reference |
|-----------------------------|--|---|---|--|
| T1 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 1 after last HFSI reset. | 180k feeds | PL 7.15 Item 20 PL 8.10 Item 12 |
| T2 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 2 after last HFSI reset. | 180k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| T3 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 3 after last HFSI reset. | 180k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| T4 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 4 after last HFSI reset. | 180k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| Bypass Rubber Pad Life Page | Bypass tray retard pad | The total bypass tray feeds after the last HFSI reset. | 40k feeds | PL 8.20 Item 4 |
| DADF Rubber Pad Life Page | DADF retard pad | The total DADH feeds in all modes after the last HFSI reset. | 45k feeds | PL 5.20 Item 12 |
| DADF Roller Life Page | DADF feed roll assembly | The total DADH feeds in all modes after the last HFSI reset. | 180k feeds | PL 5.15 Item 5 |
| Fuser Unit Life Page | Fuser assembly | The total sides of copies and prints after the last HFSI reset. | 180k impressions | PL 10.25 Item 1 |
| Heat Roll Life Page | Fuser heat roller assembly | The total sides of copies and prints after the last HFSI reset. | 180k impressions | PL 10.26 Item 12 |

Table 4 WorkCentre 4150

| Item | Component | Description | Recommended life for new component installation (90% of component life) | Parts list reference |
|--|-----------------------|---|---|----------------------------------|
| Pressure Roll Life Page | Fuser pressure roller | The total sides of copies and prints after the last HFSI reset. | 180k impressions | PL 10.26 Item 23 |
| Transfer Roll Life Page | Transfer roll | The total sides of copies and prints after the last HFSI reset. | 80k impressions | PL 7.35 Item 19 |
| Toner Cartridge Life Page (see NOTE) | Toner cartridge | The total sides of copies and prints after the last HFSI reset. | 10k (starter module)/20k impressions | PL 9.10 Item 2 |
| Developer Cartridge Life Page (see NOTE) | Xerographic module | The total sides of copies and prints after the last HFSI reset. | 55k impressions | PL 9.10 Item 1 |

Table 5 WorkCentre 4250/4260

| Item | Component | Description | Recommended life for new component installation | Parts list reference |
|-----------------------------|--|--|---|--|
| T1 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 1 after last HFSI reset. | 230k feeds | PL 7.15 Item 20 PL 8.10 Item 12 |
| T2 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 2 after last HFSI reset. | 230k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| T3 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 3 after last HFSI reset. | 230k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| T4 Feeds | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 4 after last HFSI reset. | 230k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| Bypass Rubber Pad Life Page | Bypass tray retard pad | The total bypass tray feeds after the last HFSI reset. | 40k feeds | PL 8.20 Item 4 |

Table 5 WorkCentre 4250/4260

| Item | Component | Description | Recommended life for new component installation | Parts list reference |
|--|----------------------------|--|---|----------------------|
| DADF Rubber Pad Life Page | DADF retard pad | The total DADH feeds in all modes after the last HFSI reset. | 115k feeds | PL 5.45 Item 4 |
| DADF Roller Life Page | DADF feed roll assembly | The total DADH feeds in all modes after the last HFSI reset. | 230k feeds | PL 5.40 Item 7 |
| Fuser Unit Life Page | Fuser assembly | The total sides of copies and prints after the last HFSI reset. This is reset if a new fuser is installed. | 230k impressions | PL 10.28 Item 1 |
| Heat Roll Life Page | Fuser heat roller assembly | The total sides of copies and prints after the last HFSI reset. | 230k impressions | PL 10.30 Item 10 |
| Pressure Roll Life Page | Fuser pressure roller | The total sides of copies and prints after the last HFSI reset. | 230k impressions | PL 10.30 Item 31 |
| Transfer Roll Life Page | Transfer roll | The total sides of copies and prints after the last HFSI reset. | 115k impressions | PL 7.35 Item 19 |
| Toner Cartridge Life Page (see NOTE) | Toner cartridge | The total sides of copies and prints after the last HFSI reset. | 12k (starter module)/23k impressions | PL 9.10 Item 2 |
| Developer Cartridge Life Page (see NOTE) | Xerographic module | The total sides of copies and prints after the last HFSI reset. | 80k impressions | PL 9.10 Item 1 |

Table 6 WorkCentre 4265

| Item | Component | Description | Recommended life for new component installation | Parts list reference |
|---------------------------|--|--|---|------------------------------------|
| Assembly ADF Roller | DADF Feed Roll Assembly | The total DADF feeds in all modes after the last HFSI reset. | 100k feeds | PL 7.15 Item 20 PL 8.10 Item 12 |
| Mea ADF Rubber | TBD | TBD | 50k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| Tray 1 Pickup Roller | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 1 after last HFSI reset. | 250k feeds | PL 7.25 Item 11 PL 8.10 Item 12 |
| Tray 2 Pickup Roller | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 2 after last HFSI reset. | 250k feeds | PL 7.25 |
| Tray 3 Pickup Roller | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from tray 3 after last HFSI reset. | 250k feeds | PL 7.25 |
| Tray Bypass Pickup Roller | Roll assembly (pick-up roll, feed roll, retard roll) | All sheets fed from Bypass Tray after last HFSI reset. | 100k impressions | PL 8.20 |
| 80K Drum | Xerographic Module | The total sides of copies and prints after the last HFSI reset. | 80k impressions | PL 9.10 Item 1 |
| Toner Black | Toner Cartridge | The total sides of copies and prints after the last HFSI reset. | 12K (starter module) / 25K impressions | PL 9.10 |
| Transfer Roller | Transfer roll | The total sides of copies and prints after the last HFSI reset. | 125k impressions | PL 7.35 Item 19 |
| Fuser | Fuser Assembly | The total sides of copies and prints after the last HFSI reset. This is reset if a new fuser is installed. | 250K impressions | PL 10.28 Item 1 |
| Roller 1 | DADF Pickup Roller | The total sides of copies and prints after the last HFSI reset. | 50k impressions | PL 5.70 |
| Roller 2 | DADF Pickup Roller | The total sides of copies and prints after the last HFSI reset. | 50K impressions | PL 5.70 |

SCP 6 Final Actions

Final Actions are used to evaluate the total operation of the system and to identify the actions required to complete the service call.

Procedure

Complete the following, if a fault is identified, return to [SCP 4](#) Fault Analysis:

- Perform the end of call subsystem maintenance actions, [SCP 5](#) Subsystem Maintenance.
- Exercise the machine in all modes, making copies and/or prints from all trays, utilizing the DADF and the document glass. If a fault message is displayed or some other problem is evident, go to [SCP 4](#) Fault Analysis.
- Make a proof copy or print of a customer document.
- If any of the customers selections were changed, return them to the customers preferred settings. Refer to [GP 4](#) System Administration Tools.
- Mark off any hardware/software options and modifications installed and/or enabled on the Tag matrix card.
- At the first service and at any subsequent service where changes are made or options are added, print the configuration report and store it with machine log book. Discard any previous versions of the configuration report.
- Remove and destroy any copies of test patterns.
- Complete the machine service log.
- Ensure the machine and service area are clean before leaving the customer premises.
- Provide customer training if required.

SCP 7 Machine Configurations and Options

Machine Configurations and Options

Refer to the following tables for Machine Configurations and Options.

- 4150/4250/4260 (Table 1).
- 4265 (Table 2).

This service manual covers all configurations. Within this manual ignore any references to options that are not installed.

Table 1 Machine Configurations

| Features | 4150 | 4150s | 4150x | 4150xf | 4250 | 4250s | 4250x | 4250xf | 4260 | 4260s | 4260x | 4260xf |
|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Basic copier with paper tray 1 | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Paper tray 2 | Optional | Optional | Yes | Yes | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes |
| Paper tray 3 | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes | Optional | Optional | Optional | No |
| Paper tray 4 | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes | Optional | Optional | Optional | No |
| HCF | No | No | No | No | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Yes |
| Bypass tray | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Envelope tray | Optional | Optional | Optional | Optional | No | No | No | No | No | No | No | No |
| Low stand (4 tray configuration) | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes | Optional | Optional | Optional | No |
| High stand (2 tray configuration) | Optional | Optional | Optional | No | Optional | Optional | Optional | No | Optional | Optional | Optional | No |
| Duplex assembly | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| 50 sheet DADF | Yes | Yes | Yes | Yes | No | No | No | No | No | No | No | No |
| 75 sheet DADF | No | No | No | No | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Finisher | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes | Optional | Optional | Optional | Yes |
| Direct printing | No | Yes | Yes | Yes | No | Yes | Yes | Yes | No | Yes | Yes | Yes |
| Network printing | No | Yes | Yes | Yes | No | Yes | Yes | Yes | No | Yes | Yes | Yes |
| Fax | Optional | Optional | Yes | Yes | Optional | Optional | Yes | Yes | Optional | Optional | Yes | Yes |
| Scan to e-mail | No | Yes | Yes | Yes | No | Yes | Yes | Yes | No | Yes | Yes | Yes |
| Foreign device interface (service install option) | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Optional | Optional |
| 40Gb hard disk | Yes | Yes | Yes | Yes | No | No | No | No | No | No | No | No |
| 80Gb hard disk | No | No | No | No | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| System memory (128Mb) | Yes | Yes | Yes | Yes | No | No | No | No | No | No | No | No |
| System memory (256Mb) | No | No | No | No | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Additional memory (128Mb) | No | Yes | Yes | Yes | No | No | No | No | No | No | No | No |
| Extended memory (256Mb) | No | Optional | Optional | Optional | Optional | Optional | Optional | Optional | No | Optional | Optional | Optional |

Table 2 Machine Configurations 4265

| Features | 4265s | 4265x | 4265xf | 4265sm | 4265ys |
|---|----------|----------|----------|-------------|-------------|
| Basic MFP with paper tray 1 | Yes | Yes | Yes | Yes | Yes |
| Paper tray 2 | Yes | Yes | Yes | Yes | Yes |
| Paper tray 3 | Optional | Optional | Optional | Optional | Optional |
| Paper tray 4 | Optional | Optional | Optional | Optional | Optional |
| High Capacity Feeder | No | No | Yes | Optional | Optional |
| Bypass tray | Yes | Yes | Yes | Yes | Yes |
| Envelope tray | Optional | Optional | Optional | Optional | Optional |
| Low stand (4 tray configuration) | Optional | Optional | Optional | Optional | Optional |
| High stand (2 tray configuration) | Optional | Optional | No | Optional | Optional |
| Duplex assembly | Yes | Yes | Yes | Yes | Yes |
| 50 sheet DADF | Yes | Yes | Yes | Yes | Yes |
| Finisher | Optional | Optional | Yes | Optional | Optional |
| Direct printing | Yes | Yes | Yes | Metered | Yes |
| Network printing | Yes | Yes | Yes | Yes | Yes |
| Fax | No | Yes | Yes | No | No |
| Scan to e-mail | Yes | Yes | Yes | Yes | Yes |
| Foreign device interface (service install option) | Optional | Optional | Optional | Optional | Optional |
| Hard Drive | 320GB | 320GB | 320GB | 320GB | 320GB |
| Processor | 1GHz | 1GHz | 1GHz | 1GHz | 1GHz |
| Maximum System memory (2GB) | Yes | Yes | Yes | Yes | Yes |
| 10K Toner (Starter) | Yes | Yes | Yes | 30K metered | 10K Starter |
| 100K Drum Cartridge | Yes | Yes | Yes | Yes | Yes |

NOTE: The WorkCentre **4265x** and the **4265xf** are not SEC orderable configurations.

- **4265x** - Xerox customers will receive a WorkCentre 4265 and a Fax Kit.
- **4265xf** - Xerox customers will receive a WorkCentre 4265 plus a Fax Kit, an additional Paper Tray, a Finisher, and a High Capacity Feeder (HCF).

2 Status Indicator RAPs

Chain 1 - Standby Power

| | |
|--|-----|
| 01-100 Side Cover Assembly Open RAP..... | 2-3 |
| 01-200, 300, 400 Tray 2, 3 or 4 Door Open RAP..... | 2-4 |
| 01-500 Finisher Front Door Open RAP..... | 2-4 |
| 01A Power Failure RAP..... | 2-5 |

Chain 2 - User Interface

| | |
|---------------------------------|-----|
| 02-100, 200 USB Faults RAP..... | 2-9 |
|---------------------------------|-----|

Chain 3 - Machine Run Control

| | |
|---|------|
| 03-100, 110 Finisher Interface Error RAP..... | 2-11 |
| 03-120, 130, 140, 940, 950, 960 Machine to Tray 2, 3, 4 or HCF Communications Fault RAP2-11 | |
| 03-200, 210, 220, 230, 240, 250 MSOK Faults RAP..... | 2-12 |
| 03-300, 310, 320, 330, 340 PEK/FEK Faults RAP..... | 2-13 |
| 03-410 to 03-452 Paper Information Mismatch RAP..... | 2-14 |
| 03-500, 510, 520, 558, 559 Foreign Device Interface Fault RAP..... | 2-15 |
| 03-600 Memory Failure RAP..... | 2-16 |
| 03-650 Ambient Temperature Sensor Fault RAP..... | 2-16 |
| 03-700 Check Fax Kit RAP..... | 2-17 |
| 03-800 Check HDD RAP..... | 2-17 |
| 03-900 GUI to MCB Communications Fault RAP..... | 2-18 |
| 03-910 MCB to NIC Communications Fault RAP..... | 2-19 |
| 03-920 MCB to DADF Communications Fault RAP..... | 2-20 |
| 03-970 MCB Watchdog Detects Software RAP..... | 2-21 |
| 03-990 Machine to HCF Communications Fault RAP..... | 2-21 |
| 03A Unable to Boot RAP..... | 2-22 |

Chain 4 - Main Drives

| | |
|---|------|
| 04-100 Tray 1 Elevating Error RAP..... | 2-23 |
| 04-200, 300, 400 Tray 2, 3, 4 or HCF Elevating Error RAP..... | 2-24 |
| 04-500 Main Motor Locked RAP..... | 2-25 |
| 04-800 Duplex Fan 1 Locked RAP..... | 2-26 |
| 04-910 SMPS Fan Locked RAP..... | 2-27 |

Chain 5 - DADF

| | |
|--|------|
| 05-100 DADF Jam 1 RAP..... | 2-29 |
| 05-200 DADF Jam 2 RAP..... | 2-30 |
| 05-300 DADF Jam 3 RAP..... | 2-31 |
| 05-400 DADF Jam 4 RAP..... | 2-32 |
| 05-500 DADF Jam 5 RAP..... | 2-33 |
| 05-600 DADF Jam 6 RAP..... | 2-34 |
| 05-700 DADF Jam 7 RAP..... | 2-35 |
| 05-800 DADF Jam 8 RAP..... | 2-36 |
| 05-900 DADF Jam 0 RAP..... | 2-37 |
| 05-920 DADF Door Open RAP..... | 2-38 |
| 05-930 DADF Exit Door Open RAP..... | 2-39 |
| 05A Document Not Sensed in DADF RAP..... | 2-40 |

Chain 6 - LSU

| | |
|--------------------------------|------|
| 06-100, 200 LSU Error RAP..... | 2-41 |
|--------------------------------|------|

Chain 7 - Paper Supply

| | |
|--|------|
| 07-100 Tray 1 Paper Low RAP..... | 2-43 |
| 07-110 Paper Empty at Tray 1 RAP..... | 2-43 |
| 07-120 Tray 1 Cassette Out RAP..... | 2-44 |
| 07-130 Jam 0 From Tray 1 RAP..... | 2-44 |
| 07-200, 300, 400 Tray 2, 3, 4 or HCF Paper Low RAP..... | 2-45 |
| 07-210, 310, 410 Paper Empty at Tray 2, 3, 4 or HCF RAP..... | 2-46 |
| 07-220, 320, 420 Tray 2, 3, 4 or HCF Cassette Out RAP..... | 2-47 |
| 07-230, 330, 430 Jam 0 From Tray 2, 3, 4 or HCF RAP..... | 2-48 |
| 07-231, 331, 431 Check the Tray Feed Area RAP..... | 2-50 |
| 07-500 Paper Empty at Bypass Tray RAP..... | 2-51 |
| 07-530 Jam 0 From the Bypass Tray RAP..... | 2-52 |
| 07-600 All Trays Empty Warning RAP..... | 2-53 |
| 07-620, 630, 640 Tray 2, 3, 4 or HCF Door Open RAP..... | 2-53 |

Chain 8 - Paper Transport

| | |
|---------------------------------------|------|
| 08-100 Jam 1 RAP..... | 2-55 |
| 08-200, 300, 400 Jam in Tray RAP..... | 2-56 |
| 08-500 Jam 2 RAP..... | 2-57 |
| 08-600 Duplex Jam 0 RAP..... | 2-59 |
| 08-610 Duplex Jam 1 RAP..... | 2-60 |
| 08-620 Duplex Jam 2 RAP..... | 2-61 |
| 08-700 Out Bin Full RAP..... | 2-62 |

Chain 9 - Xerographics

| | |
|---|------|
| 09-100 Toner Low RAP..... | 2-63 |
| 09-200 Toner Empty RAP..... | 2-63 |
| 09-210 Toner Sensor RAP..... | 2-65 |
| 09-220 Toner Expire RAP..... | 2-65 |
| 09-230, 240, 250, 500 Toner Cartridge Communications Error RAP..... | 2-66 |
| 09-270, 271 ID Sensor Fault RAP..... | 2-66 |
| 09-290 Print Quality Information RAP..... | 2-67 |
| 09-300 Drum Warning RAP..... | 2-67 |
| 09-310 Drum Locked RAP..... | 2-68 |
| 09-320, 330, 340, 600 Drum Cartridge Communications Error RAP..... | 2-68 |
| 09-400 Replace Drum RAP..... | 2-69 |
| 09-700 Toner Supplying Error RAP..... | 2-70 |
| 09-800, 810 Invalid Toner Cartridge RAP..... | 2-71 |
| 09-900 Invalid Drum Cartridge RAP..... | 2-72 |

Chain 10 - Fusing and Copy/Print Transport

| | |
|--|------|
| 10-100, 200 Open Fuser Error/Low Heat Error RAP..... | 2-73 |
| 10-300 Over Heat Error RAP..... | 2-74 |
| 10-400 Fuser Unit Error RAP..... | 2-76 |
| 10-500 Fuser Warning RAP..... | 2-76 |

| | |
|--|-------|
| 10-600, 610 Envelope Mode Error RAP..... | 2-77 |
| 10-700, 710 Fuser Fuse Warning RAP | 2-77 |
| Chain 12 - Finisher | |
| 12-100 Finisher Jam 3 RAP | 2-79 |
| 12-200 Finisher Jam 4 RAP | 2-79 |
| 12-300 Finisher Jam 5 RAP | 2-80 |
| 12-400 Finisher Duplex Jam RAP | 2-80 |
| 12-500 Full Stack RAP | 2-81 |
| 12-600, 610 Staple Cartridge Fault RAP | 2-81 |
| 12-700, 12-800 Paddle Fault RAP | 2-82 |
| 12-710, 810 Front Jogger Fault RAP | 2-82 |
| 12-720, 820 Rear Jogger Fault RAP | 2-83 |
| 12-730, 830 Support Finger Fault RAP | 2-83 |
| 12-740, 840 Ejector Fault RAP | 2-84 |
| 12-750, 850 Stapler Fault RAP | 2-84 |
| 12-760, 860 Stacker Fault RAP | 2-86 |
| 12A Finisher PWB DIP Switch Settings RAP | 2-86 |
| Chain 14 - Scanner | |
| 14-100 CCD Lock RAP | 2-87 |
| Chain 15 - Scan to Email | |
| 15-100 to 15-830 Scan to E-mail Faults RAP | 2-89 |
| 15A Scan to E-mail Failure RAP | 2-90 |
| Chain 16 - Image Overwrite | |
| 16-100 Immediate Image Overwrite RAP | 2-91 |
| Chain 17 - Network Controller | |
| 17-100 to 610 Network Controller Faults RAP | 2-93 |
| 17-562, 563 ESolutions Communication Error RAP | 2-94 |
| 17-700 to 810 Server Error RAP | 2-94 |
| 17-900 802.1X Authentication Error RAP | 2-95 |
| 17-910 Firmware Upgrade Error RAP | 2-95 |
| Chain 20 - Fax | |
| 20-100 to 20-900 Fax Faults RAP | 2-97 |
| 20A Fax Faults Without a Code RAP | 2-98 |
| OF - Other Faults | |
| OF1 Unusual Noise RAP | 2-99 |
| OF2 UI Touch Screen Error RAP | 2-101 |
| OF3 Air Systems RAP | 2-102 |
| OF4 Copying Error RAP | 2-103 |
| OF5 Main PWB Check RAP | 2-103 |
| OF6 Machine ID Error RAP | 2-104 |

01-100 Side Cover Assembly Open RAP

01-100 The machine has detected that the side cover assembly is open. When the cover is open, there is no +24V supply to the motors or the HVPS.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260/4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 4](#) and [Wiring Diagram 8](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check that the interlock switch actuator on the side cover assembly, [PL 7.30 Item 1](#) is not missing or damaged.
3. Check that the side cover assembly closes correctly.
4. Enter [dC330](#) code 01-100. Check the side cover interlock switch assembly (S01-100), [PL 4.15 Item 12](#).
5. Check the wiring between the side cover interlock switch and CN8 on the [Main PWB](#). If necessary, install a side cover interlock switch assembly, [PL 4.15 Item 12](#).
6. Check for +24V between CON71 on [Power Supply Unit 1](#) and CN27 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.10 Item 3](#).
7. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [\(4250/4260\) Wiring Diagram 17](#) and [Wiring Diagram 22](#), [\(4265\) Wiring Diagram 33](#) and [Wiring Diagram 38](#).

1. Switch off the machine, then switch on the machine.
2. Check that the interlock switch actuator on the side cover assembly, [PL 7.30 Item 1](#) is not missing or damaged.
3. Check that the side cover assembly closes correctly.
4. Enter [dC330](#) code 01-100. Check the side cover interlock switch assembly (S01-100), [PL 4.15 Item 12](#).
5. **(4250/4260)** Check the wiring between the side cover interlock switch and CN9 on the [Main PWB](#). If necessary, install a side cover interlock switch assembly, [PL 4.15 Item 12](#).
6. Check for +24V between CON71 on [Power Supply Unit 1](#) and CN27 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
7. **(4265)** Check the wiring between the side interlock sensor and CN 18 on the [Main PWB](#). If necessary, install a side cover interlock switch assembly, [PL 4.15](#).

8. Check for +24V between CON71 on [Power Supply Unit 1](#) and CN33 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
9. Perform the [OF5 Main PWB Check RAP](#).

01-200, 300, 400 Tray 2, 3 or 4 Door Open RAP

01-200 The machine has detected that the tray 2 access door is open in standby.

01-300 The machine has detected that the tray 3 access door is open in standby.

01-400 The machine has detected that the tray 4 access door is open in standby.

Procedure

Go to the [07-620](#), [630](#), [640](#) Tray 2, 3, 4 or HCF Door Open RAP.

01-500 Finisher Front Door Open RAP

01-500 The machine has detected that the finisher front door is open. When the front door is open, there is no +24V supply to the motors.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#)

Refer to [Wiring Diagram 14](#), Perform the following:

1. Check that the finisher door switch actuator on the finisher front door, [PL 12.10 Item 1](#) is not missing or damaged.
2. Check that the finisher front door closes correctly. Make sure that the front door magnet, [PL 12.10 Item 11](#) is not missing.
3. Enter [dC330](#) code 12-870. Check the finisher door switch (Q12-870), [PL 12.10 Item 4](#).
4. Check the wiring between the finisher front door switch and J2 on the [Finisher PWB](#). If necessary, install a new finisher front door switch, [PL 12.10 Item 4](#).
5. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A](#) Finisher PWB DIP Switch Settings RAP.
6. **(4150)** Refer to [Wiring Diagram 8](#). Check for +24V at pins 14 and 16 on CN27 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 13 and 15 on CON71 on [Power Supply Unit 1](#) and pins 14 and 16 on CN27 on the [Main PWB](#).
 - If necessary, install a new power supply unit 1, [PL 1.10 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
7. **(4250/4260)** Refer to [Wiring Diagram 17](#). Check for +24V at pins 13 and 14 on CN18 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 13 and 14 on CON71 on [Power Supply Unit 1](#) and pins 13 and 14 on CN18 on the [Main PWB](#).
 - If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
8. **(4265)** Refer to [Wiring Diagram 33](#). Check for +24V at pins 3, 4 and 6 on CN33 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 1, 3 and 7 on CON71 on [Power Supply Unit 1](#) and pins 3, 4 and 6 on CN33 on the [Main PWB](#).
 - If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
9. If necessary, install new components:
 - Finisher front door, [PL 12.10 Item 1](#).

- Finisher PWB, [PL 12.10 Item 8](#).

01A Power Failure RAP

Use this RAP to identify the cause of a power supply failure.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care when measuring AC mains (line) voltage. Electricity can cause death or injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260/4265 Checkout](#)

4150 Checkout

WARNING

Do not repair or install a new fuse F01 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

WARNING

Do not repair or install a new fuse F1 on the power supply unit 2. Repairing or installing a new fuse can cause overheating and a risk of fire.

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: Throughout this procedure, where further steps require the reconnection of a component, ensure they are reconnected before performing the next step.

Refer to [Wiring Diagram 1](#), [Wiring Diagram 2](#), [Wiring Diagram 3](#), [Wiring Diagram 4](#), [Wiring Diagram 5](#), [Wiring Diagram 6](#), [Wiring Diagram 7](#) and [Wiring Diagram 8](#). Perform the following:

1. Ensure the supply voltage is correct. If possible, connect the machine to a known good power supply. If the customer's power supply is faulty, inform the customer.
2. Disconnect the power cord from the power outlet and the machine. Check the continuity of the power cord. If necessary, install a new power cord.
3. Refer to [Wiring Diagram 1](#). Disconnect CON01 on [Power Supply Unit 1](#). Check for AC supply voltage between pins 1 and 2 on the connector. If necessary, install a new main power socket, [PL 1.10 Item 6](#).
4. Check the fuse F01 on power supply unit 1. If necessary, install a new power supply unit 1, [PL 1.10 Item 3](#).

NOTE: Fuse F01 is not spared.

5. Disconnect CON7 from [Power Supply Unit 2](#). Check for AC supply voltage between pins 1 and 2 on the connector. If necessary, install a new power supply 1, [PL 1.10 Item 3](#)
6. Remove the fuser, [REP 10.1](#). Check for continuity across the fuser heat roll. Install new components as necessary, [PL 10.25](#) and [PL 10.26](#).

NOTE: A cold fuser heat roll has a resistance of approximately 16.5 ohms (220V/240V) or 2 ohms (110V).

7. Check the fuse F1 on power supply unit 2. If necessary, install a new power supply unit 2, [PL 1.10 Item 4](#).

NOTE: Fuse F1 is not spared.

8. Switch off the power to the machine. Disconnect CON51 on [Power Supply Unit 1](#).
9. Disconnect CN 18. Check to ensure that there is 5V between pin 1 and pin 2. If there is 5V present, go to the next step. If there is not 5V present, go to step 11.
10. Reconnect CON51 on [Power Supply Unit 1](#). Disconnect all connectors on [Power Supply Unit 2](#). Sequentially reconnect CON2, CON3, CON8 and CON9 onto [Power Supply Unit 2](#). If the faulty circuit is identified, repair the wiring or install components as necessary. If the machine fails to switch on, go to step 11.
11. Reconnect all connectors to [Power Supply Unit 1](#) and [Power Supply Unit 2](#).
12. Disconnect all connectors on the [Main PWB](#) except for the battery, CN29. Refer to [Wiring Diagram 8](#). Check for +5V on CN27. If +5V is not present, check the wiring between CON71 on [Power Supply Unit 1](#) and CN27 on the [Main PWB](#). If necessary, install a new Power supply unit 1, [PL 1.10 Item 3](#).
13. Reconnect CN27 to the [Main PWB](#). Check for +24V on CN27. If +24V is not present, check the wiring between CON71 on [Power Supply Unit 1](#) and CN27 on the [Main PWB](#). If necessary, install a new Power supply unit 1, [PL 1.10 Item 3](#).
14. Sequentially reconnect each connector onto the [Main PWB](#). If the faulty circuit is identified, repair the wiring or install components as necessary. If the machine still fails to switch on, perform the [OF5 Main PWB Check RAP](#).
15. If the fault is still present, install a new components as necessary:
 - Power supply unit 1, [PL 1.10 Item 3](#).
 - Power supply unit 2, [PL 1.10 Item 4](#).
 - HVPS, [PL 1.10 Item 2](#).

4250/4260/4265 Checkout

WARNING

Do not repair or install a new fuse F01 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

WARNING

Do not repair or install a new fuse F02 on the power supply unit 1. Repairing or installing a new fuse can cause overheating and a risk of fire.

WARNING

Do not repair or install a new fuse F1 on the power supply unit 2. Repairing or installing a new fuse can cause overheating and a risk of fire.

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: Throughout this procedure, where further steps require the reconnection of a component, ensure they are reconnected before performing the next step.

Refer to [\(4250/4260\) Wiring Diagram 17](#), [Wiring Diagram 18](#), [Wiring Diagram 19](#), [Wiring Diagram 21](#), [Wiring Diagram 22](#), [Wiring Diagram 23](#), [Wiring Diagram 24](#), [Wiring Diagram 25](#), [Wiring Diagram 26](#), [Wiring Diagram 27](#) and [Wiring Diagram 32 \(4265\) Wiring Diagram 33](#), [Wiring Diagram 34](#), [Wiring Diagram 35](#), [Wiring Diagram 37](#), [Wiring Diagram 38](#), [Wiring Diagram 39](#), [Wiring Diagram 40](#), [Wiring Diagram 41](#), [Wiring Diagram 42](#), and [Wiring Diagram 43](#).

1. Ensure the supply voltage is correct. If possible, connect the machine to a known good power supply. If the customer's power supply is faulty, inform the customer.
2. Disconnect the power cord from the power outlet and the machine. Check the continuity of the power cord. If necessary, install a new power cord.
3. **(4250/4260)** Refer to [Wiring Diagram 17](#). Disconnect CON02 on [Power Supply Unit 2](#). Check for AC supply voltage between pins 1 and 2 on the connector. If necessary, install a new main power socket, [PL 1.15 Item 6](#).
4. **(4265)** Refer to [Wiring Diagram 33](#). Disconnect CON02 on [Power Supply Unit 2](#). Check the AC supply voltage between pins 1 and 2 on the connector if necessary, install a new main power socket [PL 1.15](#).
5. Check the fuse F1 on power supply unit 2. If necessary, install a new power supply unit 2, [PL 1.15 Item 4](#).

NOTE: Fuse F01 is not spared.

6. Remove the fuser, [REP 10.1](#). Check for continuity across the fuser heat lamp. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).

NOTE: A cold fuser heat lamp has a resistance of approximately 16.5 ohms (220V/240V) or 2 ohms (110V).

7. Disconnect CON01 from [Power Supply Unit 1](#). Check for AC supply voltage between pins 1 and 2 on the connector. If necessary, install a new power supply unit 2, [PL 1.15 Item 4](#).
8. Check the fuse F01 and fuse F02 on power supply unit 1. If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).

NOTE: Fuse F01 and fuse F02 are not spared.

9. Switch off the power to the machine. Disconnect CON71 on [Power Supply Unit 1](#).

10. Switch on the power to the machine. If the machine fails to switch on, perform step 10. If the machine switches on, go to step 11.
11. Reconnect CON3 on [Power Supply Unit 1](#). Disconnect all connectors on [Power Supply Unit 2](#) except CON2. Sequentially reconnect CON1, CON3 and CON4 on [Power Supply Unit 2](#). If the faulty circuit is identified, repair the wiring or install components as necessary. If the machine fails to switch on, go to step 12.
12. Reconnect all connectors to [Power Supply Unit 1](#) and [Power Supply Unit 2](#).
13. **(4250/4260)** Disconnect all connectors on the [Main PWB](#) except for CN7 and CN18. Refer to [Wiring Diagram 17](#). Check for +5V on CN18. If +5V is not present, check the wiring between CON71 on [Power Supply Unit 1](#) and CN18 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
14. **(4265)** Disconnect all connectors on the [Main PWB](#) except for CN13 and CN33. Refer to [Wiring Diagram 33](#). Check for +5V on CN33. If +5V is not present check the wiring between CON71 on [Power Supply Unit 1](#) and CN33 on the [Main PWB](#). If necessary install a new power unit, [PL 1.15](#).
15. **(4250/4260)** Check for +24V on CN18. If +24V is not present, check the wiring between CON71 on [Power Supply Unit 1](#) and CN18 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
16. **(4265)** Check for +24V on CN33. If +24V is not present, check the wiring between CON71 on [Power Supply Unit 1](#) and CN33 on the [Main PWB](#). If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#).
17. Sequentially reconnect each connector onto the [Main PWB](#). If the faulty circuit is identified, repair the wiring or install components as necessary. If the machine still fails to switch on, perform the [OF5 Main PWB Check RAP](#).
18. If the fault is still present, install a new components as necessary:
 - Power supply unit 1, [PL 1.15 Item 3](#).
 - Power supply unit 2, [PL 1.15 Item 4](#).
 - HVPS, [PL 1.15 Item 2](#).

02-100, 200 USB Faults RAP

02-100 The USB device is invalid. Only SCSI type memory is supported.

02-200 The USB memory is full or there is no response from the USB memory.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 20](#). Perform the following:

1. Make sure that the customer is using a valid USB device with sufficient free space.
2. Install a new left keys PWB, [PL 2.12 Item 5](#).

03-100, 110 Finisher Interface Error RAP

03-100 The machine to finisher communications have failed.

03-110 The machine has detected the finisher, but a communications error has occurred.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 14](#) and [Wiring Diagram 15](#).
- **(4250/4260)** [Wiring Diagram 14](#), [Wiring Diagram 15](#) and [Wiring Diagram 27](#).
- **(4265)** [Wiring Diagram 14](#), [Wiring Diagram 15](#) and [Wiring Diagram 43](#).

Perform the following:

1. Switch off the machine, then switch on the machine.
2. **(4150)** Check the finisher interface harness between J1 and J3 on the [Finisher PWB](#) and CN32 on the [Main PWB](#).
3. **(4250/4260)** Check the finisher interface harness between J1 and J3 on the [Finisher PWB](#) and CN26 on the [Main PWB](#).
4. **(4265)** Check the finisher interface harness between J1 and J3 on the [Finisher PWB](#) and CN8 on the [Main PWB](#).
5. Remove the finisher, [REP 12.1](#). Check that the IOT set sensor actuator on the rear exit cover, [PL 1.10 Item 20](#) is not missing or damaged.
6. Enter [dC330](#) code 12-875. Check the IOT set sensor (Q12-875), [PL 12.10 Item 13](#).

NOTE: To check the IOT set sensor, unlatch then slide the finisher 5cm (2 inches) away from the machine. Then latch the finisher back to the machine, refer to [REP 12.1](#).

7. Check the wiring between the IOT set sensor and J7 on the [Finisher PWB](#). If necessary, install a new IOT set sensor, [PL 12.10 Item 13](#).
8. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
9. If necessary, install new components:
 - Finisher interface harness, [PL 12.10 Item 18](#).
 - Finisher PWB, [PL 12.10 Item 8](#).
 - Rear exit cover, [PL 1.10 Item 20](#).
10. Perform the [OF5 Main PWB Check RAP](#).

03-120, 130, 140, 940, 950, 960 Machine to Tray 2, 3, 4 or HCF Communications Fault RAP

03-120 The machine has detected tray 2, but a communications error has occurred.

03-130 The machine has detected tray 3 or HCF, but a communications error has occurred.

03-140 The machine has detected tray 4, but a communications error has occurred.

03-940 A main PWB to tray 2 PWB communications error has been detected.

03-950 A main PWB to tray 3 or HCF PWB communications error has been detected.

03-960 A main PWB to tray 4 PWB communications error has been detected.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Without an HCF Checkout](#)
- [4250/4260/4265 With an HCF Checkout](#)
- [4265 Without an HCF Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to [Wiring Diagram 7](#) and [Wiring Diagram 12](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN24 on the [Main PWB](#) and the tray PWB, [PL 7.20 Item 6](#).
3. Install new components as necessary:
 - Tray connector, [PL 7.15 Item 32](#) or [PL 7.20 Item 17](#).
 - Tray PWB, [PL 7.20 Item 6](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Without an HCF Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to [Wiring Diagram 12](#) and [Wiring Diagram 26](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN19 on the [Main PWB](#) and the tray PWB, [PL 7.20 Item 6](#).
3. Install new components as necessary:

- Tray connector, [PL 7.15 Item 32](#).
- Tray PWB, [PL 7.20 Item 6](#).

4. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF Checkout

Refer to [Wiring Diagram 30](#). Perform the following:

1. Check the wiring between CN1 on the [HCF PWB](#) and CN19 on the [Main PWB](#).
2. If necessary, install a new HCF PWB, [PL 7.60 Item 7](#).
3. Perform the [OF5 Main PWB Check RAP](#).

4265 Without an HCF Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to [Wiring Diagram 12](#) and [Wiring Diagram 42](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN34 on the [Main PWB](#) and the tray PWB, [PL 7.20 Item 6](#).
3. Install new components as necessary:
 - Tray connector, [PL 7.15 Item 32](#).
 - Tray PWB, [PL 7.20 Item 6](#).
4. Perform the [OF5 Main PWB Check RAP](#).

03-200, 210, 220, 230, 240, 250 MSOK Faults RAP

These are the faults displayed when the machine encounters MSOK problems. The faults are listed in code order with recommended actions.

Messages

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The MSOK is only available from Field Engineering. The correct machine serial number, machine configuration information and billing plan must be provided to Field Engineering to be programmed into the new MSOK. Use the original FEK(s) to enable optional features.

Refer to:

- [\(4150\) Wiring Diagram 6](#).
- [\(4250/4260\) Wiring Diagram 27](#).

03-200 System Fault - IOT Serial Number Invalid, Call for Assistance

The IOT serial number is invalid. Perform the following:

1. Contact Field Engineering for assistance.

03-210 System Fault - MSOK Invalid - Call for Assistance (MMSOK)

The MSOK serial number is invalid. Perform the following:

1. Contact Field Engineering for assistance.

03-220 System Fault - MSOK Invalid - Call for Assistance MMSOK Bit

The MSOK has the manufacturing SOK serial number but not the MMSOK part. Perform the following:

1. Contact Field Engineering for assistance.

03-230 System Fault - MSOK Page Count Exceeded

The IOT has attempted to print more pages than the MMSOK can print. Perform the following:

1. Remove the MMSOK, then install the MSOK.
2. Contact Field Engineering for further assistance.

03-240 System Fault - Invalid Machine or MSOK SN

The MSOK SN is empty. Perform the following:

1. Contact Field Engineering for assistance.

03-250 MSOK Missing

The machine has detected that the MSOK is not connected. Perform the following:

1. Connect the MSOK to the main PWB.

03-300, 310, 320, 330, 340 PEK/FEK Faults RAP

These are the faults displayed when the machine encounters PEK or FEK problems. The faults are listed in code order with recommended actions.

Additional checks are listed at the end of the procedure.

Messages

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to

- (4150) [Wiring Diagram 6](#).
- (4250/4260) [Wiring Diagram 27](#).
- (4265) [Wiring Diagram 43](#)

03-300 System Fault - Message: Please Insert Option Key to Enable Machine

The machine has detected that the PEK is not installed. Perform the following:

1. Install the PEK.
2. Contact Field Engineering for further assistance.

03-310 System Fault - Message: PEK/FEK Previously Used in Different Machine

The machine has detected that the PEK or FEK has previously been used in a different machine. Perform the following:

1. Obtain, then install a valid PEK or FEK.
2. Contact Field Engineering for further assistance.

03-320 System Fault - Option SIM Invalid

The machine has detected that the PEK or FEK has previously been used in a different machine. Perform the following:

1. Obtain, then install a valid PEK or FEK.
2. Contact Field Engineering for further assistance.

03-330 System Fault - Not Inserted Properly

The machine has detected that the PEK or FEK is not installed correctly. Perform the following:

1. Remove, then reinstall the PEK or FEK.
2. Contact Field Engineering for further assistance.

03-340 Option Installed Remove SIM

The option has been successfully installed. Perform the following:

1. Remove the FEK.
2. Contact Field Engineering for further assistance.

Additional Checks

Check the leaf springs on the SIM PWB. If the leaf springs are deformed, the PEK or FEK will not be read. Perform the following

1. Remove the rear cover, [PL 28.10 Item 6](#).
2. Remove the SIM PWB, (4150) [PL 1.10 Item 12](#) or (4250/4260/4265) [PL 1.15 Item 12](#).
3. Remove the yellow cover from the SIM PWB. Inspect the 6 leaf springs. Reform any damaged leaf springs.

4. Install new components as necessary:
 - SIM PWB (4265), [PL 1.15](#)
 - SIM PWB (4250/4260), [PL 1.15 Item 12](#).
 - SIM PWB (4150), [PL 1.10 Item 12](#).

03-410 to 03-452 Paper Information Mismatch RAP

03-410 The machine has detected a tray 1 paper colour, type or size mismatch.

03-411 The machine has detected a tray 1 paper type mismatch during a print job.

03-412 The machine has detected a tray 1 paper size mismatch during a print job.

03-420 The machine has detected a tray 2 paper colour, type or size mismatch.

03-421 The machine has detected a tray 2 paper type mismatch during a print job.

03-422 The machine has detected a tray 2 paper size mismatch during a print job.

03-430 The machine has detected a tray 3 paper colour, type or size mismatch.

03-431 The machine has detected a tray 3 paper type mismatch during a print job.

03-432 The machine has detected a tray 3 paper size mismatch during a print job.

03-440 The machine has detected a tray 4 paper colour, type or size mismatch.

03-441 The machine has detected a tray 4 paper type mismatch during a print job.

03-442 The machine has detected a tray 4 paper size mismatch during a print job.

03-450 The machine has detected a bypass tray paper colour, type or size mismatch.

03-451 The machine has detected a bypass tray paper type mismatch during a print job.

03-452 The machine has detected a bypass tray paper size mismatch during a print job.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260/4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Perform the following:

1. If the fault is present when printing, check that the print driver and machine tray information are correct.
2. Go to [GP 4 System Administration Tools](#). Check that the relevant tray paper type, colour and size settings are correct.
3. **03-410, 411, 412 Only.** Refer to [Wiring Diagram 6](#). Perform the following:
 - a. Check the wiring between the paper size detect PWB, [PL 7.15 Item 5](#) and CN15 on the [Main PWB](#).

- b. Check the registration clutch, [PL 4.15 Item 4](#). Ensure the clutch is held securely in place by the KL-clip.
 - c. Install new components as necessary:
 - Paper size detect PWB, [PL 7.15 Item 5](#).
 - Paper size detect assembly, [PL 7.15 Item 1](#).
 - d. Perform the [OF5 Main PWB Check RAP](#).
4. **03-420 to 03-442 Only.** Refer to [Wiring Diagram 7](#) and [Wiring Diagram 13](#). Perform the following:
 - a. Check the wiring between the paper size detect PWB, [PL 7.20 Item 5](#) and CN5 on the [Tray PWB](#).
 - b. Check the wiring between CN1 on the relevant [Tray PWB](#) and CN24 on the [Main PWB](#).
 - c. Install new components as necessary:
 - Paper size detect PWB, [PL 7.20 Item 5](#).
 - Paper size detect assembly, [PL 7.20 Item 25](#).
 - Tray connector, [PL 7.20 Item 17](#).
 - d. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Perform the following:

1. If the fault is present when printing, check that the print driver and machine tray information are correct.
2. Go to [GP 4 System Administration Tools](#). Check that the relevant tray paper type, colour and size settings are correct.
3. **03-410, 411, 412 Only.** Refer to [Wiring Diagram 24](#). Perform the following:
 - a. Check the wiring between the paper size detect PWB, [PL 7.15 Item 5](#) and CN14 on the [Main PWB](#).
 - b. Install new components as necessary:
 - Paper size detect PWB, [PL 7.15 Item 5](#).
 - Paper size detect assembly, [PL 7.15 Item 1](#).
 - c. Perform the [OF5 Main PWB Check RAP](#).
4. **03-420 to 03-442 Only. (4252/4260)** Refer to [Wiring Diagram 13](#) and [Wiring Diagram 24](#). (Perform the following):
 - a. Check the wiring between the paper size detect PWB, [PL 7.20 Item 5](#) and CN5 on the [Tray PWB](#).
 - b. Check the wiring between CN1 on the relevant [Tray PWB](#) and CN19 on the [Main PWB](#).
 - c. Install new components as necessary:
 - Paper size detect PWB, [PL 7.20 Item 5](#).
 - Paper size detect assembly, [PL 7.20 Item 25](#).
 - Tray connector, [PL 7.20 Item 17](#).
 - d. Perform the [OF5 Main PWB Check RAP](#).

5. **03-420 to 03-442 Only. (4265)** Refer to [Wiring Diagram 13](#) and [Wiring Diagram 40](#). (Perform the following:
- Check the wiring between the paper size detect PWB, [PL 7.20 Item 5](#) and CN5 on the [Tray PWB](#).
 - Check the wiring between CN1 on the relevant [Tray PWB](#) and CN34 on the [Main PWB](#).
 - Install new components as necessary:
 - Paper size detect PWB, [PL 7.20 Item 5](#).
 - Paper size detect assembly, [PL 7.20 Item 25](#).
 - Tray connector, [PL 7.20 Item 17](#).
 - Perform the [OF5 Main PWB Check RAP](#).

03-500, 510, 520, 558, 559 Foreign Device Interface Fault RAP

03-500 The machine has detected that there is no credit in the foreign device.

03-510 The machine has failed to detect the foreign device.

03-520 The foreign device interface is not active.

03-558 The foreign device interface is not active.

03-559 The foreign device interface is no longer active.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

***NOTE:** The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:*

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#)

Refer to:

- **(4150)** [Wiring Diagram 8](#).
- **(4250/4260)** [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 42](#)

Perform the following:

1. If there is credit in the foreign device, check the wiring between the foreign device and the foreign device interface PWB, (4150) [PL 1.10 Item 15](#) or (4250/4260) [PL 1.15 Item 15](#).
2. **(4150)** Check the wiring between CN2 on the foreign device interface PWB and CN28 on the [Main PWB](#). If necessary, install a new foreign device interface harness, [PL 1.10 Item 27](#).
3. **(4250/4260)** Check the wiring between CN2 on the foreign device interface PWB and CN24 on the [Main PWB](#). If necessary, install a new foreign device interface harness, [PL 1.10 Item 27](#).
4. **(4265)** Check the wiring between CN2 on the foreign device interface PWB and CN26 on the [Main PWB](#). If necessary, install a new foreign device interface harness, [PL 1.10](#).
5. Install new components as necessary:
 - Foreign device interface PWB (4150), [PL 1.10 Item 15](#).
 - Foreign device interface PWB (4250/4260/4265), [PL 1.15 Item 15](#).
6. Perform the [OF5 Main PWB Check RAP](#).

03-600 Memory Failure RAP

03-600 The machine has detected a memory access failure.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 5](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove, then reinstall the memory DIMM, [PL 1.10 Item 22](#).
3. If necessary, install a new memory DIMM, [PL 1.10 Item 22](#).
4. Perform the [OF5](#) Main PWB Check RAP.

4250/4260 Checkout

Refer to [Wiring Diagram 27](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove, then reinstall the memory DIMM, [PL 1.15 Item 22](#).
3. If necessary, install a new memory DIMM, [PL 1.15 Item 22](#).
4. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

Refer to [Wiring Diagram 43](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove, then reinstall the memory DIMM, [PL 1.15 Item 22](#).
3. If necessary, install a new memory DIMM, [PL 1.15 Item 22](#).
4. Perform the [OF5](#) Main PWB Check RAP.

03-650 Ambient Temperature Sensor Fault RAP

03-650 The machine has detected a fault with the ambient temperature sensor.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [\(4250/4260/4265\) Wiring Diagram 7](#), [\(4265\) Wiring Diagram 42](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. [\(4250/4260\)](#) Check the wiring between the ambient temperature sensor, [PL 1.10 Item 21](#) and CN26 on the [Main PWB](#).
3. [\(4265\)](#) Check the wiring between the ambient temperature sensor, [PL 1.10 Item 21](#) and CN42 on the [Main PWB](#).
4. If necessary, install a new ambient temperature sensor, [PL 1.10 Item 21](#).
5. Perform the [OF5](#) Main PWB Check RAP.

03-700 Check Fax Kit RAP

03-700 The machine has detected a fault with the fax module.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 5](#). Perform the following:

1. Ensure the fax module, [PL 1.10 Item 14](#) is correctly installed.
2. If necessary, install a new fax PWB, [PL 20.10 Item 4](#).
3. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

Refer to [Wiring Diagram 27](#). Perform the following:

1. Ensure the fax module, [PL 1.15 Item 14](#) is correctly installed.
2. If necessary, install a new fax PWB, [PL 1.15 Item 14](#).
3. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

Refer to [Wiring Diagram 43](#). Perform the following:

1. Ensure the fax module, [PL 1.15 Item 14](#) is correctly installed.
2. If necessary, install a new fax PWB, [PL 1.15 Item 14](#).
3. Perform the [OF5 Main PWB Check RAP](#).

03-800 Check HDD RAP

03-800 The machine has detected a fault with the hard disk drive (HDD).

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 6](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check that the HDD PWB, [PL 1.10 Item 17](#) is securely connected to CN20 on the [Main PWB](#).
3. Check that the HDD ribbon cable, [PL 1.10 Item 18](#) is securely connected to the HDD PWB and the HDD.
4. Reset the main PWB. Perform the following:
 - a. Disconnect the battery, [PL 1.10 Item 5](#) from CN29 on the [Main PWB](#).
 - b. Set a multimeter to VDC.
 - c. Use the multimeter to discharge the voltage across the pins at CN29.
NOTE: It will take approximately 1 minute to discharge the voltage.
 - d. Reconnect the battery.
5. Switch off the machine. Disconnect the HDD PWB, [PL 1.10 Item 17](#) from the main PWB. Switch on the machine. If the machine boots up, install new components as necessary:
 - HDD harness, [PL 1.10 Item 18](#).
 - HDD PWB, [PL 1.10 Item 17](#).
 - HDD, [PL 1.10 Item 11](#).
6. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 26](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check that the HDD, [PL 1.15 Item 11](#) is securely connected to CN20 and CN21 on the [Main PWB](#).
3. Format the hard disk, refer to [GP 20 Format Hard Disk \(4250/4260\)](#).

NOTE: If the machine constantly reboots, perform the following:

- a. Power off the machine.
 - b. Disconnect the HDD PWB from the Main PWB.
 - c. Power on the machine
 - d. If the machine boots up successfully, install a new HDD (PL 1.15).
4. If necessary, install a new HDD, PL 1.15 Item 11.
 5. Perform the OF5 Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 42](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check that the HDD, PL 1.15 Item 11 is securely connected to CN24 and CN25 on the [Main PWB](#).
3. Format the hard disk, refer to [GP 20 Format Hard Disk \(4250/4260\)](#).
4. If necessary, install a new HDD, PL 1.15 Item 11.
5. Perform the OF5 Main PWB Check RAP.

03-900 GUI to MCB Communications Fault RAP

03-900 A user interface to main PWB communications error has been detected.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 3](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN2 on the [Main PWB](#) and CN7 on the [UI PWB](#).
3. If necessary, install a new UI PWB, PL 2.10 Item 4.
4. Perform the OF5 Main PWB Check RAP.

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 19](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN2 on the [Main PWB](#) and CN1 on the [UI PWB](#).
3. Check the wiring between CN3 on the [Main PWB](#) and CN2 on the [UI Left Keys PWB](#).
4. Install new components as necessary:
 - UI PWB, PL 2.12 Item 4.
 - Left keys PWB, PL 2.12 Item 5.
5. Perform the OF5 Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 35](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN5 on the [Main PWB](#) and CN8 on the [UI PWB](#).
3. Check the wiring between CN6 on the [Main PWB](#) and CN2 on the [UI Left Keys PWB](#).
4. Install new components as necessary:
 - UI PWB, PL 2.12 Item 4.
 - Left keys PWB, PL 2.12 Item 5.

5. Perform the **OF5** Main PWB Check RAP.

03-910 MCB to NIC Communications Fault RAP

03-910 A main PWB to NIC PWB communications error has been detected.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 6](#). Perform the following:

NOTE: *The network connection has two LEDs. The green LED on indicates that the network connection is ready. The amber LED flashing indicates that the network is good.*

1. Switch off the machine, then switch on the machine.
2. Make sure that the network cable is connected to the machine.
3. Make sure that the NIC PWB, **PL 1.10 Item 13** is securely installed on to the main PWB.
4. Go to **GP 4** System Administration Tools. Check with the customer that the connectivity and network setup settings are correct.
5. If necessary, install a new NIC PWB, **PL 1.10 Item 13**.
6. Perform the **OF5** Main PWB Check RAP.

03-920 MCB to DADF Communications Fault RAP

03-920 A main PWB to DADF PWB communications error has been detected.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 3](#), [Wiring Diagram 9](#) and [Wiring Diagram 11](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN2 on the [Main PWB](#) and CN7 on the [Scanner PWB](#).
3. Check the wiring between CN6 on the [Scanner PWB](#) and CN2 on the [DADF PWB](#).
4. Install new components as necessary:
 - [Scanner PWB, PL 14.10 Item 15](#).
 - [DADF PWB, PL 5.20 Item 6](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 22](#), [Wiring Diagram 28](#) and [Wiring Diagram 29](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN on the [Main PWB](#) and CN7 on the [Scanner PWB](#).
3. Check the wiring between CN6 on the [Scanner PWB](#) and CN8 on the [DADF PWB](#).
4. Install new components as necessary:
 - [Scanner PWB, PL 14.13 Item 15](#).
 - [DADF PWB, PL 5.30 Item 24](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 38](#), [Wiring Diagram 44](#) and [Wiring Diagram 45](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the wiring between CN11 on the [Main PWB](#) and CN7 on the [Scanner PWB](#).
3. Check the wiring between CN2 on the [Scanner PWB](#) and CN8 on the [DADF PWB](#).

4. Install new components as necessary:
 - [Scanner PWB, PL 14.13 Item 15](#).
 - [DADF PWB, PL 5.30 Item 24](#).
5. Perform the [OF5 Main PWB Check RAP](#).

03-970 MCB Watchdog Detects Software RAP

03-970 The main PWB software has stopped responding.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Switch off the machine, then switch on the machine.
2. Reload the firmware, [GP 6](#).
3. Perform the [OF5](#) Main PWB Check RAP.

03-990 Machine to HCF Communications Fault RAP

03-990 A main PWB to HCF PWB communications error has been detected.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [\(4250/4260\) Wiring Diagram 26](#) and [Wiring Diagram 30](#) [\(4265\) Wiring Diagram 42](#) and [Wiring Diagram 30](#). **Perform the following:**

1. Switch off the machine, then switch on the machine.
2. [\(4250/4260\)](#) Check the wiring between CN19 on the [Main PWB](#) and CN1 on the [HCF PWB](#).
3. [\(4265\)](#) Check the wiring between CN19 on the [Main PWB](#) and CN1 on the [HCF PWB](#).
4. Ensure CN3 is securely seated on the [HCF PWB](#).
5. Install new components as necessary:
 - Tray connector, [PL 7.20 Item 3](#) or [PL 7.65 Item 5](#).
 - HCF PWB, [PL 7.60 Item 7](#).
6. Perform the [OF5](#) Main PWB Check RAP.

03A Unable to Boot RAP

The machine fails to come to a Ready to Copy state.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to:

- **(4150)** [Wiring Diagram 5](#) and [Wiring Diagram 6](#).
- **(4250/4260)** [Wiring Diagram 26](#) and [Wiring Diagram 27](#).
- **(4265)** [Wiring Diagram 42](#) and [Wiring Diagram 43](#)

Perform the following:

1. Initialize the machine variable NVM, refer to [dC132 NVM Initialization](#).
2. **(4250/4260/4265)** Format the hard disk, refer to [GP 20 Format Hard Disk \(4250/4260\)](#).
3. **(4150)** Disconnect the following components from the main PWB:
 - Fax module, [PL 1.10 Item 14](#).
 - NIC PWB, [PL 1.10 Item 13](#).
 - HDD PWB, [PL 1.10 Item 17](#).
4. **(4250/4260/4265)** Disconnect the following components from the main PWB:
 - Fax module, [PL 1.15 Item 14](#).
 - HDD, [PL 1.15 Item 11](#).
5. Switch on the machine. If the machine boots up, go to step 6. If the machine fails to boot up, perform the [OF5 Main PWB Check RAP](#).
6. Switch off the machine. Sequentially reconnect each component to identify the faulty component. Install new components as necessary:
 - Fax module (4150), [PL 1.10 Item 14](#).
 - Fax module (4250/4260/4265), [PL 1.15 Item 14](#).
 - NIC PWB (4150), [PL 1.10 Item 13](#).
 - HDD harness (4150), [PL 1.10 Item 18](#).
 - HDD PWB (4150), [PL 1.10 Item 17](#).
 - HDD (4150), [PL 1.10 Item 11](#).
 - HDD (4250/4260/4265), [PL 1.15 Item 11](#).

04-100 Tray 1 Elevating Error RAP

04-100 The tray 1 stack height sensor did not actuate within 13 seconds of the tray 1 elevating motor start.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#)

Refer to:

- **(4150)** [Wiring Diagram 6](#).
- **(4250/4260)** [Wiring Diagram 25](#).
- **(4265)** [Wiring Diagram 41](#)

Perform the following:

1. Make sure tray 1 is fully home.
2. Pull out tray 1. Check for obstructions behind the tray.
3. Check the tray elevator mechanism on the back of tray 1.
4. Check that the tray 1 stack height sensor actuator on the feed head, [PL 8.10 Item 5](#) is not missing or damaged. If necessary, install a new tray 1 feed assembly, [PL 8.10 Item 1](#).
5. Enter [dC330](#) code 07-150. Check the tray 1 stack height sensor (Q07-150), [PL 8.10 Item 2](#).
6. **(4150)** Check the wiring between the tray 1 stack height sensor and CN19 on the [Main PWB](#). If necessary, install a new tray 1 stack height sensor, [PL 8.10 Item 2](#).
7. **(4250/4260)** Check the wiring between the tray 1 stack height sensor and CN15 on the [Main PWB](#). If necessary, install a new tray 1 stack height sensor, [PL 8.10 Item 2](#)
8. **(4265)** Check the wiring between the tray 1 stack height sensor and CN19 on the [Main PWB](#). If necessary, install a new tray 1 stack height sensor, [PL 8.10 Item 2](#)
9. **(4150)** Check the tray 1 up limit switch, [PL 8.10 Item 17](#).

NOTE: There is not a component control code to check the up limit switch.

10. Enter [dC330](#) code 04-510. Check the tray 1 elevating motor (MOT04-510), [PL 7.15 Item 8](#).
11. **(4150)** Check the wiring between the tray 1 up limit switch and the tray 1 elevating motor, [PL 7.15 Item 8](#) and CN19 on the [Main PWB](#).
12. **(4250/4260)** Check the wiring between the tray 1 up limit switch and the tray 1 elevating motor, [PL 7.15 Item 8](#) and CN15 on the [Main PWB](#).
13. **(4265)** Check the wiring between the tray 1 up limit switch and the tray 1 elevating motor, [PL 7.15 Item 8](#) and CN19 on the [Main PWB](#).
14. If necessary, install new components:
 - Tray 1 elevating motor, [PL 7.15 Item 8](#).

- Tray feed assembly, [PL 8.10 Item 1](#).
 - Tray 1 cassette assembly, [PL 7.10 Item 1](#).
15. Perform the [OF5 Main PWB Check RAP](#).

04-200, 300, 400 Tray 2, 3, 4 or HCF Elevating Error RAP

04-200 The tray 2 stack height sensor did not actuate within 13 seconds of the tray 2 elevating motor start.

04-300 The tray 3 or HCF stack height sensor did not actuate within 13 seconds of the tray 3 elevating motor start.

04-400 The tray 4 stack height sensor did not actuate within 13 seconds of the tray 4 elevating motor start.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4250/4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Make sure that the tray is fully home.
2. Pull out the tray. Check for obstructions behind the tray.
3. Check the tray elevator mechanism on the back of the tray.
4. Check that the stack height sensor actuator on the feed head, [PL 8.10 Item 5](#) is not missing or damaged. If necessary, install a new tray feed assembly, [PL 8.10 Item 1](#).
5. Enter [dC330](#). Check the relevant tray stack height sensor, [PL 8.10 Item 2](#):
 - **Tray 2.** Code 07-250.
 - **Tray 3.** Code 07-350.
 - **Tray 4.** Code 07-450.
6. Check the wiring between the tray stack height sensor and CN7 on the [Tray PWB](#). If necessary, install a new stack height sensor, [PL 8.10 Item 2](#).
7. Check the tray up limit switch, [PL 8.10 Item 17](#).

NOTE: There is not a component control code to check the up limit switch.

8. Enter [dC330](#). Check the relevant tray elevating motor, [PL 7.20 Item 7](#).
 - **Tray 2.** Code 04-520.
 - **Tray 3.** Code 04-530.
 - **Tray 4.** Code 04-540.

NOTE: To run the tray elevating motors, enter the relevant code, then manually lower the tray feed head, [PL 8.10 Item 5](#) to deactuate the stack height sensor.

9. Check the wiring between the tray up limit switch and the tray elevating motor, [PL 7.20 Item 7](#) and CN7 on the [Tray PWB](#). If necessary, install a new tray up limit switch, [PL 8.10 Item 17](#).
10. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
11. **(4250/4260)** Check the wiring between CN1 on the [Tray PWB](#) and CN15 on the [Main PWB](#).
12. **(4265)** Check the wiring between CN1 on the [Tray PWB](#) and CN19 on the [Main PWB](#).
13. If necessary, install new components:
 - Tray elevating motor, [PL 7.20 Item 7](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
 - Tray cassette, [PL 7.10 Item 1](#).
14. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF

Refer to [Wiring Diagram 30](#) and [Wiring Diagram 31](#). Perform the following:

1. Make sure the HCF is fully home.
2. Pull out the HCF tray. Check for obstructions behind the tray.
3. Check the tray elevator mechanism on the back of the HCF tray.
4. Check that HCF stack height sensor actuator on the feed head, [PL 8.10 Item 5](#) is not missing or damaged. If necessary, install a new tray feed assembly, [PL 8.10 Item 1](#).
5. Enter [dC330](#) code 07-350. Check the HCF stack height sensor (Q07-350), [PL 8.10 Item 2](#).
6. Check the wiring between the HCF stack height sensor and CN7 on the [HCF PWB](#). If necessary, install a new tray 1 stack height sensor, [PL 8.10 Item 2](#).
7. Check the tray 1 up limit switch, [PL 8.10 Item 17](#).

NOTE: There is not a component control code to check the up limit switch.

8. Enter [dC330](#) code 04-530. Check the HCF elevating motor (MOT04-530), [PL 7.60 Item 10](#).
- NOTE:** To run the HCF elevating motor, enter the code, then manually lower the HCF feed head, [PL 8.10 Item 5](#) to deactuate the stack height sensor.
9. Check the wiring between the tray up limit switch and the HCF elevating motor, [PL 7.60 Item 10](#) and CN7 on the [HCF PWB](#).
 10. If necessary, install new components:
 - HCF elevating motor, [PL 7.60 Item 10](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
 - HCF PWB, [PL 7.60 Item 7](#).
 - HCF assembly, [PL 7.45 Item 1](#).

04-500 Main Motor Locked RAP

04-500 The machine has detected that the main BLDC motor is not being controlled.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 4](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove the toner cartridge, [PL 9.10 Item 2](#), then the xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 04-100. Check that the main BLDC motor (MOT04-100), [PL 4.20 Item 2](#) runs.
3. Check the wiring between the main BLDC motor and CN9 on the [Main PWB](#).
4. If necessary, install a new main BLDC motor, [PL 4.20 Item 2](#).
5. Perform the [OF5](#) Main PWB Check RAP.

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove the toner cartridge, [PL 9.10 Item 2](#), then the xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 04-100. Check that the main BLDC motor (MOT04-100), [PL 4.25 Item 2](#) runs.
3. Check the wiring between the main BLDC motor and CN10 on the [Main PWB](#).
4. If necessary, install a new main BLDC motor, [PL 4.25 Item 2](#).
5. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove the toner cartridge, [PL 9.10 Item 2](#), then the xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 04-100. Check that the main BLDC motor (MOT04-100), [PL 4.25 Item 2](#) runs.

3. Check the wiring between the main BLDC motor and CN15 on the [Main PWB](#).
4. If necessary, install a new main BLDC motor, [PL 4.25 Item 2](#).
5. Perform the [OF5](#) Main PWB Check RAP.

04-800 Duplex Fan 1 Locked RAP

04-800 The machine has detected a fault with duplex fan 1.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 7](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter **dC330** code 04-400 and 04-410. Check that the duplex fan 1, [PL 7.35 Item 16](#) runs at normal speed.
3. Check the wiring between the duplex fan 1 and CN25 on the [Main PWB](#).
4. Install new components as necessary:
 - Duplex fan 1, [PL 7.35 Item 16](#).
 - Side cover assembly, [PL 7.30 Item 1](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 25](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter **dC330** code 04-400 and 04-410. Check that the duplex fan 1, [PL 7.35 Item 16](#) runs at normal speed.
3. Check the wiring between the duplex fan 1 and CN17 on the [Main PWB](#).
4. Install new components as necessary:
 - Duplex fan 1, [PL 7.35 Item 16](#).
 - Side cover assembly, [PL 7.30 Item 1](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 41](#). Perform the following:

1. Switch off the machine, then switch on the machine.

2. Enter **dC330** code 04-400 and 04-410. Check that the duplex fan 1, [PL 7.35 Item 16](#) runs at normal speed.
3. Check the wiring between the duplex fan 1 and CN31 on the [Main PWB](#).
4. Install new components as necessary:
 - Duplex fan 1, [PL 7.35 Item 16](#).
 - Side cover assembly, [PL 7.30 Item 1](#).
5. Perform the [OF5 Main PWB Check RAP](#).

04-910 SMPS Fan Locked RAP

04-910 The machine has detected a fault with the SMPS fan.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 1](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 09-500 and 09-510. Check that the SMPS fan, [PL 4.15 Item 18](#) runs at normal speed.
3. Check the wiring between the SMPS fan and CON2 on [Power Supply Unit 2](#).
4. Install new components as necessary:
 - SMPS fan, [PL 4.15 Item 18](#).
 - Power supply unit 2, [PL 1.10 Item 4](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 21](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 09-500 and 09-510. Check that the SMPS fan, [PL 4.15 Item 18](#) runs at normal speed.
3. Check the wiring between the SMPS fan and CN5 on the [Main PWB](#).
4. If necessary, install a new SMPS fan, [PL 4.15 Item 18](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 37](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 09-500 and 09-510. Check that the SMPS fan, [PL 4.15 Item 18](#) runs at normal speed.
3. Check the wiring between the SMPS fan and CN14 on the [Main PWB](#).
4. If necessary, install a new SMPS fan, [PL 4.15 Item 18](#).

5. Perform the [OF5 Main PWB Check RAP](#).

05-100 DADF Jam 1 RAP

05-100 The lead edge or trail edge of the document failed to actuate or deactuate the scan sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
2. Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - Registration roll, [PL 5.15 Item 21](#).
 - Registration roll idlers, [PL 5.15 Item 28](#).
4. Remove the DADF left guide, [PL 5.20 Item 9](#).
5. Check that the scan sensor actuator, [PL 5.25 Item 28](#) moves freely and is not damaged.
6. Enter **dC330** code 05-140. Check the scan sensor (Q05-140).

NOTE: The scan sensor is mounted on the DADF PWB, [PL 5.20 Item 6](#).

7. Remove the DADF rear cover, [PL 5.10 Item 4](#). Enter **dC330** code 05-200. Check that the DADF scan motor, [PL 5.25 Item 12](#) runs and drives the scan roll, [PL 5.25 Item 23](#).
8. Close the DADF top cover assembly. While the DADF scan motor runs, stack the code 05-310 to energize the registration clutch (CL05-310). Check that the registration roll, [PL 5.15 Item 21](#) rotates.
9. Check the wiring between the DADF scan motor and CN4 on the [DADF PWB](#).
10. Check the wiring between the registration clutch, [PL 5.25 Item 19](#) and CN6 on the [DADF PWB](#). If necessary, install a new registration clutch, [PL 5.25 Item 19](#).
11. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF scan motor, [PL 5.25 Item 12](#).
 - DADF scan motor assembly, [PL 5.25 Item 10](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Remove all jammed paper.
2. Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - CVT roll, [PL 5.50 Item 19](#).
 - CVT roll upper idler, [PL 5.40 Item 15](#).

- CVT roll lower idler, [PL 5.35 Item 8](#).
4. Remove the DADF lower guide assembly, [PL 5.50 Item 1](#).
 5. Check that the scan sensor actuator, [PL 5.55 Item 4](#) moves freely and is not damaged.
 6. Enter **dC330** code 05-140. Check the scan sensor (Q05-140), [PL 5.55 Item 1](#).
 7. Check the wiring between the scan sensor and CN10 on the [DADF PWB](#). If necessary, install a new scan sensor, [PL 5.55 Item 1](#).
 8. Remove the DADF rear cover, [PL 5.30 Item 13](#). Enter **dC330** code 05-200. Check that the DADF scan motor, [PL 5.30 Item 6](#) runs and drives the CVT roll, [PL 5.50 Item 19](#).
 9. While the DADF scan motor runs, stack the code 05-310 to energize the registration clutch (CL05-310). Check that the CVT roll does not rotate.
 10. Check the wiring between the DADF scan motor and CN6 on the [DADF PWB](#).
 11. Check the wiring between the registration clutch and CN6 on the [DADF PWB](#). If necessary, install a new registration clutch, [PL 5.30 Item 9](#).
 12. If necessary, install new components:
 - DADF scan motor assembly, [PL 5.30 Item 6](#).
 - Document transport assembly, [PL 5.30 Item 26](#).
 - DADF PWB, [PL 5.30 Item 24](#).



05-200 DADF Jam 2 RAP

05-200 The lead edge or trail edge of the document failed to actuate or deactuate the gate sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Raise the DADF. Check the CVT ramp, part of the CVT glass assembly, [PL 14.10 Item 22](#). If necessary, install a new CVT glass assembly, [PL 14.10 Item 22](#).
2. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
3. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
4. Check that the exit assembly, [PL 5.20 Item 26](#) is closed.
5. Check the document path for damage or obstructions.
6. Check that the following components are clean and rotate freely.
 - Gate roll, [PL 5.25 Item 15](#).
 - Gate roll idlers, [PL 5.10 Item 18](#).
 - Exit roll, [PL 5.20 Item 2](#).
 - Exit roll idlers, [PL 5.20 Item 20](#).
7. Check that the gate sensor actuator, [PL 5.10 Item 26](#) moves freely and is not damaged.
8. Enter [dC330](#) code 05-150. Check the gate sensor (Q05-150), [PL 5.10 Item 24](#). If necessary, install a new gate sensor, [PL 5.10 Item 24](#).
9. Remove the DADF rear cover, [PL 5.10 Item 4](#). Enter [dC330](#) code 05-200. Check that the DADF scan motor runs, [PL 5.25 Item 12](#) and drives the gate roll, [PL 5.25 Item 15](#).
10. Enter code 05-210. Check that the DADF duplex motor, [PL 5.25 Item 5](#) runs and drives the exit roll, [PL 5.20 Item 2](#).
11. Check the wiring between the DADF scan motor and CN4 on the [DADF PWB](#).
12. Check the wiring between the duplex motor and CN5 on the [DADF PWB](#).
13. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF scan motor, [PL 5.25 Item 12](#).
 - DADF scan motor assembly, [PL 5.25 Item 10](#).
 - Duplex motor assembly, [PL 5.25 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Raise the DADF. Check the CVT ramp, part of the CVT glass assembly, [PL 14.13 Item 32](#). If necessary, install a new CVT glass assembly, [PL 14.13 Item 32](#).

2. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Remove all jammed paper.
3. Raise the DADF input tray, [PL 5.30 Item 11](#). Remove all jammed paper.
4. Check the document path for damage or obstructions.
5. Check that the following components are clean and rotate freely.
 - Gate roll, [PL 5.50 Item 18](#).
 - Gate roll idlers, [PL 5.35 Item 8](#).
 - Upper exit roll, [PL 5.45 Item 20](#).
 - Upper exit roll idlers, [PL 5.55 Item 9](#).
6. Check that the gate sensor actuator, [PL 5.55 Item 3](#) moves freely and is not damaged.
7. Enter [dC330](#) code 05-150. Check the gate sensor (Q05-150), [PL 5.55 Item 1](#). If necessary, install a new gate sensor, [PL 5.55 Item 1](#).
8. Remove the DADF rear cover, [PL 5.30 Item 13](#) and lower guide, [PL 5.50 Item 1](#). Enter [dC330](#) code 05-200. Check that the DADF scan motor runs, [PL 5.30 Item 6](#) and drives the gate roll, [PL 5.50 Item 18](#).
9. Enter code 05-210. Check that the DADF duplex motor, [PL 5.30 Item 7](#) runs and drives the upper exit roll, [PL 5.45 Item 20](#).
10. Check the wiring between the DADF scan motor and CN4 on the [DADF PWB](#).
11. Check the wiring between the duplex motor and CN5 on the [DADF PWB](#).
12. If necessary, install new components:
 - DADF PWB, [PL 5.30 Item 24](#).
 - DADF scan motor assembly, [PL 5.30 Item 6](#).
 - Duplex motor assembly, [PL 5.30 Item 7](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

05-300 DADF Jam 3 RAP

05-300 The lead edge of the document failed to actuate the duplex sensor within the correct time in reverse mode.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
2. Check the document path for damage or obstructions.
3. Check the duplex gate, [PL 5.25 Item 25](#) for damage. If necessary, install a new duplex gate.
4. Check that the following components are clean and rotate freely.
 - Exit roll, [PL 5.20 Item 2](#).
 - Exit roll idlers, [PL 5.20 Item 20](#).
5. Check that the duplex sensor actuator, [PL 5.25 Item 27](#) moves freely and is not damaged.
6. Enter **dC330** code 05-170. Check the duplex sensor (Q05-170).

NOTE: The duplex sensor is mounted on the DADF PWB, [PL 5.20 Item 6](#).

7. Enter code 05-220. Check that the DADF duplex motor, [PL 5.25 Item 5](#) runs in the reverse direction and drives the exit roll, [PL 5.20 Item 2](#).
8. Check the wiring between the DADF duplex motor and CN5 on the [DADF PWB](#).
9. Check the exit roll gear, [PL 5.20 Item 5](#) for damage. If necessary, install a new exit roll gear.
10. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - Duplex motor assembly, [PL 5.25 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Raise the DADF input tray, [PL 5.30 Item 11](#). Remove all jammed paper.
2. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Raise the pickup guide assembly, [PL 5.45 Item 1](#). Check the document path for damage or obstructions. If necessary, install a new document transport assembly, [PL 5.30 Item 26](#).
3. Check that the following components are clean and rotate freely.
 - Duplex roll, [PL 5.45 Item 8](#).
 - Duplex roll idlers, [PL 5.45 Item 20](#).

4. Remove the lower guide assembly, [PL 5.50 Item 1](#). Check that the duplex sensor actuator, [PL 5.55 Item 5](#) moves freely and is not damaged.
5. Enter **dC330** code 05-170. Check the duplex sensor (Q05-170), [PL 5.55 Item 1](#). If necessary, install a new duplex sensor, [PL 5.55 Item 1](#).
6. Check the wiring between the duplex sensor and CN10 on the [DADF PWB](#). If necessary, install a new duplex sensor, [PL 5.55 Item 1](#).
7. Enter code 05-220. Check that the DADF duplex motor, [PL 5.30 Item 7](#) runs in the reverse direction and drives the duplex roll, [PL 5.45 Item 8](#).
8. Check the wiring between the DADF duplex motor and CN11 on the [DADF PWB](#).
9. If necessary, install new components:
 - Duplex motor assembly, [PL 5.30 Item 7](#).
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

05-400 DADF Jam 4 RAP

05-400 The lead edge or trail edge of the document failed to actuate or deactuate the scan sensor within the correct time in reverse mode.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
3. Check the document path for damage or obstructions.
4. Check that the following components are clean and rotate freely.
 - Duplex roll, [PL 5.25 Item 22](#).
 - Duplex roll idlers, [PL 5.15 Item 28](#).
 - Scan roll, [PL 5.25 Item 23](#).
 - Scan roll idlers, [PL 5.10 Item 18](#).
 - Gate roll, [PL 5.25 Item 15](#).
 - Gate roll idlers, [PL 5.10 Item 18](#).
 - Exit roll, [PL 5.20 Item 2](#).
 - Exit roll idlers, [PL 5.20 Item 20](#).
5. Check that the scan sensor actuator, [PL 5.25 Item 28](#) moves freely and is not damaged.
6. Enter [dC330](#) code 05-140. Check the scan sensor (Q05-140).
NOTE: *The scan sensor is mounted on the DADF PWB, [PL 5.20 Item 6](#).*
7. Remove the DADF rear cover, [PL 5.10 Item 4](#). Enter [dC330](#) code 05-200. Check that the DADF scan motor, [PL 5.25 Item 12](#) runs and drives the following components:
 - Duplex roll, [PL 5.25 Item 22](#).
 - Scan roll, [PL 5.25 Item 23](#).
 - Gate roll, [PL 5.25 Item 15](#).
8. Enter code 05-210. Check that the DADF duplex motor, [PL 5.25 Item 5](#) runs and drives the exit roll, [PL 5.20 Item 2](#).
9. Check the wiring between the DADF scan motor and CN4 on the [DADF PWB](#).
10. Check the wiring between the duplex motor and CN5 on the [DADF PWB](#).
11. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF scan motor, [PL 5.25 Item 12](#).
 - DADF scan motor assembly, [PL 5.25 Item 10](#).
 - Duplex motor assembly, [PL 5.25 Item 4](#).

- Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Raise the pickup guide assembly, [PL 5.45 Item 1](#). Check the document path for damage or obstructions. If necessary, install a new document transport assembly, [PL 5.30 Item 26](#).
2. Raise the DADF. Lower the lower inverter tray, [PL 5.35 Item 3](#). Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - CVT roll, [PL 5.50 Item 19](#).
 - Transport idler, [PL 5.45 Item 11](#).
 - CVT roll upper idler, [PL 5.40 Item 15](#).
 - CVT roll lower idler, [PL 5.35 Item 8](#).
 - Gate roll, [PL 5.50 Item 18](#).
 - Gate roll idlers, [PL 5.35 Item 8](#).
 - Lower exit roll, [PL 5.55 Item 10](#).
 - Lower exit roll idlers, [PL 5.35 Item 8](#).
4. Remove the DADF lower guide assembly, [PL 5.50 Item 1](#).
5. Check that the scan sensor actuator, [PL 5.55 Item 4](#) moves freely and is not damaged.
6. Enter [dC330](#) code 05-140. Check the scan sensor (Q05-140), [PL 5.55 Item 1](#).
7. Check the wiring between the scan sensor and CN10 on the [DADF PWB](#). If necessary, install a new scan sensor, [PL 5.55 Item 1](#).
8. Remove the DADF rear cover, [PL 5.30 Item 13](#). Enter [dC330](#) code 05-200. Check that the DADF scan motor, [PL 5.30 Item 6](#) runs and drives the CVT roll, [PL 5.50 Item 19](#).
9. While the DADF scan motor runs, stack the code 05-310 to energize the registration clutch (CL05-310). Check that the CVT roll does not rotate.
10. While the DADF scan motor runs, stack the code 05-320 to energize the lift solenoid (SOL05-320). Check that the separation gate drive gear rotates.
11. Check the wiring between the DADF scan motor and CN6 on the [DADF PWB](#).
12. Check the wiring between the registration clutch and CN6 on the [DADF PWB](#). If necessary, install a new registration clutch, [PL 5.30 Item 9](#).
13. Check the wiring between the lift solenoid and CN9 on the [DADF PWB](#). If necessary, install a new DADF scan motor assembly, [PL 5.30 Item 6](#).
14. If necessary, install new components:
 - DADF scan motor assembly, [PL 5.30 Item 6](#).
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

05-500 DADF Jam 5 RAP

05-500 (4150) The machine has detected that the DADF, DADF top cover assembly or exit assembly are open during run.

05-500 (4260) The machine has detected that the DADF or DADF top cover assembly are open during run.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 9](#) and [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
3. Open the DADF. Check that the platen cover sensor actuator, [PL 14.10 Item 12](#) moves freely and is not damaged.
4. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.10 Item 14](#).
5. Check the wiring between the platen cover sensor and CN3 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.10 Item 14](#).
6. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Check that the door open switch actuator is not damaged.
7. Enter [dC330](#) code 05-160. Check the DADF door open switch (S05-160), [PL 5.25 Item 8](#).
8. Check the wiring between the DADF door open switch and CN6 on the [DADF PWB](#). If necessary, install a new DADF door open switch, [PL 5.25 Item 8](#).
9. Open the exit assembly, [PL 5.20 Item 26](#). Check that the exit open sensor actuator is not damaged.
10. Enter [dC330](#) code 05-180. Check the exit open sensor (Q05-180), [PL 5.20 Item 16](#).
11. Check the wiring between the exit open sensor and CN6 on the [DADF Sensor PWB](#). If necessary, install a new exit open sensor, [PL 5.20 Item 16](#).
12. Check the wiring between CN1 on the [DADF Sensor PWB](#) and CN3 on the [DADF PWB](#).
13. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF sensor PWB, [PL 5.20 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).
 - Scanner assembly, [PL 14.10 Item 1](#).

4250/4260 Checkout

Refer to [Wiring Diagram 28](#) and [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Remove all jammed paper.

2. Open the DADF. Check that the platen cover sensor actuator, [PL 14.13 Item 27](#) moves freely and is not damaged.
3. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.13 Item 14](#).
4. Check the wiring between the platen cover sensor and CN4 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.13 Item 14](#).
5. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Check that the door open switch actuator is not damaged. If necessary, install a new DADF top cover assembly, [PL 5.30 Item 2](#).
6. Enter [dC330](#) code 05-160. Check the DADF door open switch (S05-160), [PL 5.50 Item 21](#).
7. Check the wiring between the DADF door open switch and CN4 on the [DADF PWB](#). If necessary, install a new document transport assembly, [PL 5.30 Item 26](#).
8. If necessary, install new components:
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).
 - Scanner assembly, [PL 14.13 Item 1](#).

4265 Checkout

Refer to [Wiring Diagram 44](#) and [Wiring Diagram 45](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.60](#). Remove all jammed paper.
2. Open the DADF. Check that the platen cover sensor actuator, [PL 14.13 Item 27](#) moves freely and is not damaged.
3. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.13 Item 14](#).
4. Check the wiring between the platen cover sensor and CN4 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.13 Item 14](#).
5. Open the DADF top cover assembly. Check that the door open sensor actuator is not damaged. If necessary, install a new DADF top cover assembly, [PL 5.30 Item 2](#).
6. Enter [dC330](#) code 05-160. Check the DADF door open sensor, [PL 5.65](#).
7. Check the wiring between the DADF door open sensor [PL 5.65](#) and CN6 on the [DADF PWB](#). If necessary, install a new document transport assembly, [PL 5.60](#).
8. If necessary, install new components:
 - DADF PWB, [PL TBD](#).
 - Document transport assembly, [PL 5.60](#).
 - Scanner assembly, [PL 14.13 Item 1](#).

05-600 DADF Jam 6 RAP

05-600 The machine has detected that a DADF sensor is actuated when the machine is switched on.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
3. Check the document path for damage or obstructions.
4. Check that the following actuators move freely and are not damaged:
 - Document detect sensor actuator, [PL 5.20 Item 17](#).
 - Paper width sensor actuator, [PL 5.20 Item 17](#).
 - Paper length sensor actuator, [PL 5.10 Item 14](#).
 - Registration sensor actuator, [PL 5.15 Item 12](#).
 - Scan sensor actuator, [PL 5.25 Item 28](#).
 - Gate sensor actuator, [PL 5.10 Item 26](#).
 - Duplex sensor actuator, [PL 5.25 Item 27](#).
5. Enter [dC330](#). Check the following sensors. Install new components as necessary:
 - Code 05-100, document detect sensor (Q05-100), [PL 5.20 Item 13](#).
 - Code 05-110, paper width sensor (Q05-110), [PL 5.20 Item 13](#).
 - Code 05-120, paper length sensor (Q05-120), [PL 5.10 Item 12](#).
 - Code 05-130, registration sensor (Q05-130), [PL 5.15 Item 14](#).
 - Code 05-140, scan sensor (Q05-140).
 - Code 05-150, gate sensor (Q05-150), [PL 5.10 Item 24](#).
 - Code 05-170, duplex sensor (Q05-170).

NOTE: The scan sensor and duplex sensor are mounted on the DADF PWB, [PL 5.20 Item 6](#).

6. Check the following wiring:
 - Between the document detect sensor, and CN4 on the [DADF Sensor PWB](#).
 - Between the paper width sensor and CN4 on the [DADF Sensor PWB](#).
 - Between the paper length sensor and CN3 on the [DADF Sensor PWB](#).
 - Between the registration sensor and CN5 on the [DADF Sensor PWB](#).
 - Between the gate sensor and CN2 on the [DADF Sensor PWB](#).
 - Between CN1 on the [DADF Sensor PWB](#) and CN3 on the [DADF PWB](#).

7. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF sensor PWB, [PL 5.20 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.30 Item 11](#). Remove all jammed paper.
3. Check the document path for damage or obstructions.
4. Check that the following actuators move freely and are not damaged:
 - Document detect sensor actuator, [PL 5.45 Item 15](#).
 - Paper width sensor actuator, [PL 5.45 Item 15](#).
 - Paper length sensor actuator, [PL 5.32 Item 10](#).
 - Registration sensor actuator, [PL 5.40 Item 18](#).
 - Scan sensor actuator, [PL 5.55 Item 4](#).
 - Gate sensor actuator, [PL 5.55 Item 3](#).
 - Duplex sensor actuator, [PL 5.55 Item 5](#).
 - R stack sensor actuator, [PL 5.35 Item 17](#).
5. Enter [dC330](#). Check the following sensors. Install new components as necessary:
 - Code 05-100, document detect sensor (Q05-100), [PL 5.45 Item 10](#).
 - Code 05-110, paper width sensor (Q05-110), [PL 5.45 Item 10](#).
 - Code 05-120, paper length sensor (Q05-120), [PL 5.32 Item 9](#).
 - Code 05-130, registration sensor (Q05-130), [PL 5.40 Item 17](#).
 - Code 05-140, scan sensor (Q05-140), [PL 5.55 Item 1](#).
 - Code 05-150, gate sensor (Q05-150), [PL 5.55 Item 1](#).
 - Code 05-170, duplex sensor (Q05-170), [PL 5.55 Item 1](#).
 - Gate HP sensor, [PL 5.50 Item 20](#).
 - R stack sensor, [PL 5.35 Item 16](#).

NOTE: There is not a component control code for the gate HP sensor or R stack sensor.

6. Check the following wiring:
 - Between the document detect sensor, and CN3 on the [DADF PWB](#).
 - Between the paper width sensor and CN3 on the [DADF PWB](#).
 - Between the paper length sensor and CN5 on the [DADF PWB](#).
 - Between the registration sensor and CN7 on the [DADF PWB](#).
 - Between the scan sensor and CN10 on the [DADF PWB](#).
 - Between the gate sensor and CN10 on the [DADF PWB](#).
 - Between the duplex sensor and CN10 on the [DADF PWB](#).
 - Between the gate HP sensor and CN9 on the [DADF PWB](#).
 - Between the R stack sensor and CN12 on the [DADF PWB](#).
7. If necessary, install new components:
 - DADF PWB, [PL 5.30 Item 24](#).

- Document transport assembly, [PL 5.30 Item 26](#).

4265 Checkout

Refer to [Wiring Diagram 45](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.60](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.60](#). Remove all jammed paper.
3. Check the document path for damage or obstructions.
4. Check that the following actuators move freely and are not damaged:
 - Document detect sensor actuator, [PL 5.65](#).
 - Paper width sensor actuator, [PL 5.65](#).
 - Paper length sensor actuator, [PL 5.65](#).
 - Registration sensor actuator, [PL 5.65](#).
5. Enter **dC330**. Check the following sensors. Install new components as necessary:
 - Code 05-100, document detect sensor (Q05-100), [PL 5.65](#).
 - Code 05-110, paper width sensor (Q05-110), [PL 5.65](#).
 - Code 05-120, paper length sensor (Q05-120), [PL 5.65](#).
 - Code 05-130, registration sensor (Q05-130), [PL 5.65](#).
6. Check the following wiring:
 - Between the document detect sensor, and CN7 on the [DADF PWB](#).
 - Between the paper width sensor and CN7 on the [DADF PWB](#).
 - Between the paper length sensor and CN9 on the [DADF PWB](#).
 - Between the registration sensor and CN5 on the [DADF PWB](#).
7. If necessary, install new components:
 - DADF PWB, [PL 5.60](#).
 - Document transport assembly, [PL 5.60](#).

05-700 DADF Jam 7 RAP

05-700 The machine has detected that a oversize document has been fed.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.10 Item 5](#). Remove all jammed paper.
3. Check that the customer is not attempting to feed documents outside of specification, refer to [GP 8 DADF Document Feeding Specifications](#).
4. Check the feed roll assembly, [PL 5.15 Item 5](#). If necessary, install a new feed roll assembly, [PL 5.15 Item 5](#).
5. Check the retard pad, [PL 5.20 Item 12](#). If necessary, install a new retard pad, [PL 5.20 Item 12](#).
6. Check that the registration sensor actuator, [PL 5.15 Item 12](#) moves freely and is not damaged.
7. Enter **dC330** code 05-130. Check the registration sensor (Q05-130), [PL 5.15 Item 14](#).
8. Check the wiring between the registration sensor and CN5 on the [DADF Sensor PWB](#). If necessary, install a new registration sensor, [PL 5.15 Item 14](#).
9. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF sensor PWB, [PL 5.20 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.30 Item 11](#). Remove all jammed paper.
3. Check that the customer is not attempting to feed documents outside of specification, refer to [GP 8 DADF Document Feeding Specifications](#).
4. Check the feed roll assembly, [PL 5.40 Item 7](#). If necessary, install a new feed roll assembly, [PL 5.40 Item 7](#).
5. Check the retard pad, [PL 5.45 Item 4](#). If necessary, install a new retard pad, [PL 5.45 Item 4](#).
6. Check that the registration sensor actuator, [PL 5.40 Item 18](#) moves freely and is not damaged.
7. Enter **dC330** code 05-130. Check the registration sensor (Q05-130), [PL 5.40 Item 17](#).

8. Check the wiring between the registration sensor and CN7 on the [DADF PWB](#). If necessary, install a new registration sensor, [PL 5.40 Item 17](#).
9. If necessary, install new components:
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

4265 Checkout

Refer to [Wiring Diagram 45](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.60](#). Remove all jammed paper.
2. Raise the DADF input tray, [PL 5.60](#). Remove all jammed paper.
3. Check that the customer is not attempting to feed documents outside of specification, refer to [GP 8 DADF Document Feeding Specifications](#).
4. Check the feed roll assembly, [PL 5.70](#). If necessary, install a new feed roll assembly, [PL 5.40 Item 7](#).
5. Check the retard pad, [PL 5.70](#). If necessary, install a new retard pad, [PL 5.70](#).
6. Check that the registration sensor actuator, [PL 5.65](#) moves freely and is not damaged.
7. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.65](#).
8. Check the wiring between the registration sensor and CN5 on the [DADF PWB](#). If necessary, install a new registration sensor, [PL 5.65](#).
9. If necessary, install new components:
 - DADF PWB, [PL 5.60](#).
 - Document transport assembly, [PL 5.60](#).

05-800 DADF Jam 8 RAP

05-800 The trail edge of the document failed to deactuate the R stack sensor within the correct time in reverse mode.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 29](#). Perform the following:

1. Raise the DADF. Lower the lower inverter tray, [PL 5.35 Item 3](#). Remove all jammed paper.
2. Check the document path for damage or obstructions.
3. Remove the jam clearance guide housing, [PL 5.35 Item 15](#). Check the reverse guide, [PL 5.35 Item 14](#) for damage.
4. Check that the following components are clean and rotate freely:
 - Upper exit roll, [PL 5.45 Item 20](#).
 - Upper exit roll idlers, [PL 5.55 Item 9](#).
 - Lower exit roll, [PL 5.55 Item 10](#).
 - Lower exit roll idlers, [PL 5.35 Item 8](#).
5. Check that the R stack sensor actuator, [PL 5.35 Item 17](#) moves freely and is not damaged.
6. Check the R stack sensor, [PL 5.35 Item 16](#).

NOTE: *There is not a component control code for the R stack sensor.*

7. Check the wiring between the R stack sensor and CN12 on the [DADF PWB](#). If necessary, install a new R stack sensor, [PL 5.35 Item 16](#).
8. Remove the DADF rear cover, [PL 5.30 Item 13](#). Enter [dC330](#) code 05-210. Check that the DADF duplex motor, [PL 5.30 Item 7](#) runs and drives the lower exit roll, [PL 5.55 Item 10](#).
9. Check the wiring between the DADF duplex motor and CN11 on the [DADF PWB](#).
10. If necessary, install new components:
 - DADF duplex motor assembly, [PL 5.30 Item 7](#).
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).
 - DADF assembly, [PL 5.30 Item 1](#).

05-900 DADF Jam 0 RAP

05-900 The lead edge of the document failed to actuate the registration sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

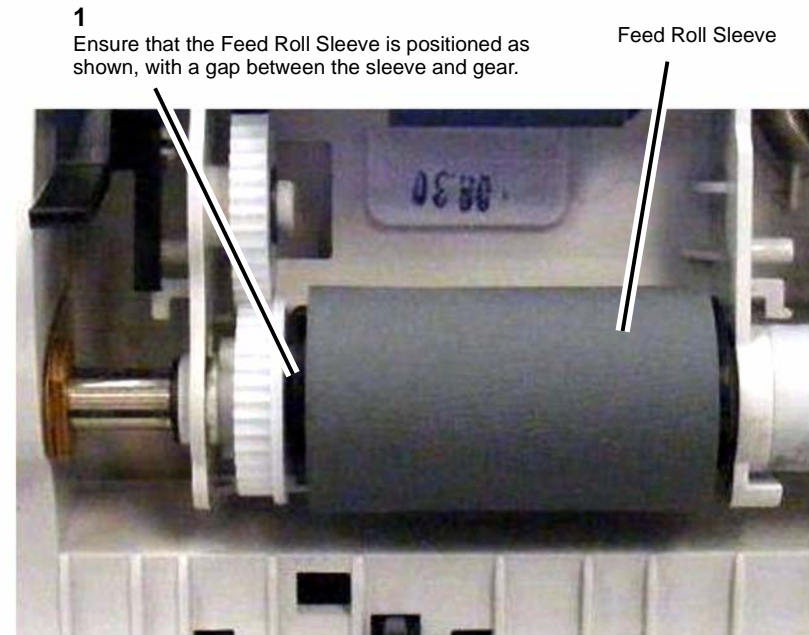
1. Remove all jammed paper from the DADF input tray.
2. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Check the document path for damage or obstructions.
3. Check the feed roll assembly, [PL 5.15 Item 5](#). If necessary, install a new feed roll assembly, [PL 5.15 Item 5](#).
4. Check the retard pad, [PL 5.20 Item 12](#). If necessary, install a new retard pad, [PL 5.20 Item 12](#).
5. Check that the registration sensor actuator, [PL 5.15 Item 12](#) moves freely and is not damaged.
6. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.15 Item 14](#).
7. Check the wiring between the registration sensor and CN5 on the [DADF Sensor PWB](#). If necessary, install a new registration sensor, [PL 5.15 Item 14](#).
8. Check the wiring between CN1 on the [DADF Sensor PWB](#) and CN3 on the [DADF PWB](#).
9. Enter [dC330](#) code 05-200. Check that the DADF scan motor (MOT05-200), [PL 5.25 Item 12](#) runs.
10. While the DADF scan motor runs, stack the code 05-300 to energize the pick up clutch (CL05-300). Check that the feed roll, [PL 5.15 Item 5](#) rotates.
11. Check the wiring between the pick up clutch and CN6 on the [DADF PWB](#). If necessary, install a new pick up clutch, [PL 5.15 Item 4](#).
12. Check the wiring between the DADF scan motor and CN4 on the [DADF PWB](#).
13. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF sensor PWB, [PL 5.20 Item 4](#).
 - DADF scan motor, [PL 5.25 Item 12](#).
 - DADF scan motor assembly, [PL 5.25 Item 10](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Remove all jammed paper from the DADF input tray.

2. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Check the document path for damage or obstructions.
3. Check the feed roll assembly, [PL 5.40 Item 7](#) ([Figure 1](#)). If necessary, install a new feed roll assembly, [PL 5.40 Item 7](#).



NOTE: If the Feed Roll Sleeve is positioned against the Gear, it will cause the Nudger Roll to stay in the down position after feeding a document. This will cause a false misfeed.

Figure 1 Checking the Feed Roll Sleeve Position

4. Check the retard pad, [PL 5.45 Item 4](#). If necessary, install a new retard pad, [PL 5.45 Item 4](#).
5. Check that the registration sensor actuator, [PL 5.40 Item 18](#) moves freely and is not damaged.
6. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.40 Item 17](#).
7. Check the wiring between the registration sensor and CN7 on the [DADF PWB](#). If necessary, install a new registration sensor, [PL 5.40 Item 17](#).
8. Enter [dC330](#) code 05-200. Check that the DADF scan motor (MOT05-200), [PL 5.30 Item 6](#) runs.
9. While the DADF scan motor runs, stack the code 05-300 to energize the pick up clutch (CL05-300). Check that the feed roll, [PL 5.40 Item 7](#) rotates.
10. Check the wiring between the DADF scan motor and CN6 on the [DADF PWB](#).

11. Check the wiring between the pick up clutch and CN6 on the [DADF PWB](#). If necessary, install a new pick up clutch, [PL 5.30 Item 8](#).
12. If necessary, install new components:
 - DADF scan motor assembly, [PL 5.30 Item 6](#).
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

4265 Checkout

Refer to [Wiring Diagram 45](#). Perform the following:

1. Remove all jammed paper from the DADF input tray.
2. Open the DADF top cover assembly, [PL 5.60](#). Check the document path for damage or obstructions.
3. Check the feed roll assembly, [PL 5.70](#). If necessary, install a new feed roll assembly, [PL 5.70](#).
4. Check the retard pad, [PL 5.70](#). If necessary, install a new retard pad, [PL 5.70](#).
5. Check that the registration sensor actuator, [PL 5.65](#) moves freely and is not damaged.
6. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.65](#).
7. Check the wiring between the registration sensor and CN5 on the [DADF PWB](#). If necessary, install a new registration sensor, [PL 5.65](#).
8. Enter [dC330](#) code 05-200. Check that the DADF feed motor (MOT05-200), [PL 5.60](#) runs.
9. While the DADF feed motor runs, check that the feed roll, [PL 5.60](#) rotates.
10. Check the wiring between the DADF feed motor and CN5 on the [DADF PWB](#).
11. If necessary, install new components:
 - DADF feed motor assembly, [PL 5.60](#).
 - DADF PWB, [PL 5.60](#).
 - Document transport assembly, [PL 5.60](#).

05-920 DADF Door Open RAP

05-920 The machine has detected that the DADF door is open.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#). Check that the DADF door open switch actuator on the top cover, [PL 5.15 Item 22](#) is not missing or damaged. Install new components as necessary, [PL 5.15](#).
2. Enter [dC330](#) code 05-160. Check the DADF door open switch (S05-160), [PL 5.25 Item 8](#).
3. Check the wiring between the DADF door open switch and CN6 on the [DADF PWB](#). If necessary, install a new DADF door open switch, [PL 5.25 Item 8](#).
4. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#). Check that the DADF door open switch actuator on the top cover, [PL 5.30 Item 2](#) is not missing or damaged. Install new components as necessary, [PL 5.40](#).
2. Enter [dC330](#) code 05-160. Check the DADF door open switch (S05-160), [PL 5.50 Item 21](#).
3. Check the wiring between the DADF door open switch and CN4 on the [DADF PWB](#). If necessary, install a new DADF scan motor assembly, [PL 5.30 Item 6](#).
4. If necessary, install new components:
 - DADF PWB, [PL 5.30 Item 24](#).
 - Document transport assembly, [PL 5.30 Item 26](#).

4265 Checkout

Refer to [Wiring Diagram 45](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.60](#). Check that the DADF door open sensor actuator on the top cover, [PL 5.60](#) is not missing or damaged. Install new components as necessary, [PL 5.60](#).
2. Enter [dC330](#) code 05-160. Check the DADF door open sensor (S05-160), [PL 5.60](#).
3. Check the wiring between the DADF door open sensor and CN6 on the [DADF PWB](#). If necessary, install a new DADF PWB, [PL 5.60](#).
4. If necessary, install new components:

- DADF PWB, [PL 5.60](#).
- Document transport assembly, [PL 5.60](#).

05-930 DADF Exit Door Open RAP

05-930 The machine has detected that the DADF exit door is open.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

(4150/4260) Refer to [Wiring Diagram 11](#). Perform the following:

1. Raise the DADF input tray, [PL 5.10 Item 5](#). Open the DADF exit assembly, [PL 5.20 Item 26](#). Check that the DADF exit sensor actuator is not missing or damaged. Install new components as necessary, [PL 5.20](#).
2. Enter [dC330](#) code 05-180. Check the DADF exit open sensor (Q05-180), [PL 5.20 Item 16](#).
3. Check the wiring between the DADF exit open sensor and CN6 on the [DADF Sensor PWB](#). If necessary, install a new DADF exit open sensor, [PL 5.20 Item 16](#).
4. Check the wiring between CN1 on the [DADF Sensor PWB](#) and CN3 on the [DADF PWB](#).
5. If necessary, install new components:
 - DADF PWB, [PL 5.20 Item 6](#).
 - DADF sensor PWB, [PL 5.20 Item 4](#).
 - Document transport assembly, [PL 5.10 Item 2](#).

(4265) Refer to [Wiring Diagram 45](#). Perform the following:

1. Raise the DADF input tray, [PL 5.60](#). Open the DADF exit assembly, PL TBD. Check that the DADF exit sensor actuator is not missing or damaged. Install new components as necessary, PL TBD..
2. Enter [dC330](#) code 05-180. Check the DADF exit open sensor (Q05-180), PL TBD..
3. Check the wiring between the DADF exit open sensor and CN7 on the [DADF PWB](#). If necessary, install a new DADF exit open sensor, PL TBD.
4. If necessary, install new components:
 - DADF PWB, [PL 5.60](#).
 - Document transport assembly, [PL 5.60](#).

05A Document Not Sensed in DADF RAP

Use this RAP if the machine fails to detect a document in the DADF.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

1. Refer to [Wiring Diagram 11](#). Perform the following:
 - a. Check that the document detect sensor actuator, [PL 5.20 Item 17](#) moves freely and is not damaged. If necessary, install a document detect sensor actuator, [PL 5.20 Item 17](#).
 - b. Enter [dC330](#) code 05-100. Check the document detect sensor (Q05-100), [PL 5.20 Item 13](#).
 - c. Check the wiring between the document detect sensor and CN4 on the [DADF Sensor PWB](#). If necessary, install a new document detect sensor, [PL 5.20 Item 13](#).
 - d. Check the wiring between CN1 on the [DADF Sensor PWB](#) and CN3 on the [DADF PWB](#).
2. Refer to [Wiring Diagram 9](#). Perform the following:
 - a. Check that the platen cover sensor actuator, [PL 14.10 Item 12](#) moves freely and is not damaged.
 - b. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.10 Item 14](#).
 - c. Check the wiring between the platen cover sensor and CN3 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.10 Item 12](#).

4250/4260 Checkout

1. Refer to [Wiring Diagram 29](#). Perform the following:
 - a. Check that the document detect sensor actuator, [PL 5.45 Item 15](#) moves freely and is not damaged. If necessary, install a document detect sensor actuator, [PL 5.45 Item 14](#).
 - b. Enter [dC330](#) code 05-100. Check the document detect sensor (Q05-100), [PL 5.45 Item 10](#).
 - c. Check the wiring between the document detect sensor and CN3 on the [DADF PWB](#). If necessary, install a new document detect sensor, [PL 5.45 Item 10](#).
2. Refer to [Wiring Diagram 28](#). Perform the following:
 - a. Check that the platen cover sensor actuator, [PL 14.13 Item 27](#) moves freely and is not damaged.
 - b. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.13 Item 14](#).

- c. Check the wiring between the platen cover sensor and CN4 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.13 Item 14](#).

4265 Checkout

1. Refer to [Wiring Diagram 45](#). Perform the following:
 - a. Check that the document detect sensor actuator, [PL 5.60](#) moves freely and is not damaged. If necessary, install a document detect sensor actuator, [PL 5.60](#).
 - b. Enter [dC330](#) code 05-100. Check the document detect sensor (Q05-100), [PL 5.60](#).
 - c. Check the wiring between the document detect sensor and CN3 on the [DADF PWB](#). If necessary, install a new document detect sensor, [PL 5.60](#).
2. Refer to [Wiring Diagram 44](#). Perform the following:
 - a. Check that the platen cover sensor actuator, [PL 14.13 Item 27](#) moves freely and is not damaged.
 - b. Enter [dC330](#) code 05-400. Check the platen cover sensor (Q05-400), [PL 14.13 Item 14](#).
 - c. Check the wiring between the platen cover sensor and CN4 on the [Scanner PWB](#). If necessary, install a new platen cover sensor, [PL 14.13 Item 14](#).

06-100, 200 LSU Error RAP

06-100 The machine has detected that the LSU did not reach a ready state within the correct time.

06-200 The machine did not detect the laser beam within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Avoid exposure to laser beam. Invisible laser radiation.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250 Checkout](#)
- [4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 3](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) codes 06-100 and 06-110. Check that the LSU motor is up to the required speed.
3. Check the wiring between the LSU and CN5 on the [Main PWB](#).
4. If necessary, install a new LSU, [PL 6.10 Item 1](#).
5. Perform the [OF5](#) Main PWB Check RAP.

4250 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 32](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) codes 06-100 and 06-110. Check that the LSU motor is up to the required speed.
3. Check the wiring between the LSU and CN39 on the [Main PWB](#).
4. If necessary, install a new LSU, [PL 6.10 Item 1](#).
5. Perform the [OF5](#) Main PWB Check RAP.

4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 21](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) codes 06-100 and 06-110. Check that the LSU motor is up to the required speed.
3. Check the wiring between the LSU and CN4 on the [Main PWB](#).
4. If necessary, install a new LSU, [PL 6.10 Item 1](#).
5. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 37](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) codes 06-100 and 06-110. Check that the LSU motor is up to the required speed.
3. Check the wiring between the LSU and CN9 on the [Main PWB](#).
4. If necessary, install a new LSU, [PL 6.10 Item 1](#).
5. Perform the [OF5](#) Main PWB Check RAP.

07-100 Tray 1 Paper Low RAP

07-100 The machine has detected that tray 1 is nearly empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- 4150 Main PWB.
- 4250/4260 Main PWB.
- 4265 Main PWB.

Refer to:

- (4150) Wiring Diagram 6.
- (4250/4260) Wiring Diagram 24 and Wiring Diagram 25.
- (4265) Wiring Diagram 40 and Wiring Diagram 41.

Perform the following:

1. Make sure tray 1 is fully home.
 2. Pull out tray 1. Check for obstructions behind the tray.
 3. Check the tray elevator mechanism on the back of tray 1.
 4. Check that the tray 1 paper low sensor actuator on the tray elevator gear, PL 7.10 Item 24 is not missing or damaged. If necessary, install a new tray elevating gear, PL 7.10 Item 24.
 5. Replace tray 1. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, perform the following:
 - (4150) Check the wiring between the tray 1 elevating motor and CN19 on the Main PWB.
 - (4250/4260) Check the wiring between the tray 1 elevating motor and CN14 on the Main PWB.
 - (4265) Check the wiring between the tray 1 elevating motor and CN19 on the Main PWB.
- If necessary, install new components:
- Tray 1 elevating motor, PL 7.15 Item 8.
 - Tray feed assembly, PL 8.10 Item 1.
6. Enter dC330 code 07-160. Check the tray 1 paper low sensor (Q07-160), PL 7.15 Item 2.
 7. (4150) Check the wiring between the tray 1 paper low sensor and CN15 on the Main PWB. If necessary, install a new tray 1 paper low sensor, PL 7.15 Item 2.
 8. (4250/4260) Check the wiring between the tray 1 paper low sensor and CN15 on the Main PWB. If necessary, install a new tray 1 paper low sensor, PL 7.15 Item 2.
 9. (4265) Check the wiring between the tray 1 paper low sensor and CN29 on the Main PWB. If necessary, install a new tray 1 paper low sensor, PL 7.15 Item 2.
 10. If necessary, install a new tray 1 cassette assembly, PL 7.10 Item 1.
 11. Perform the OF5 Main PWB Check RAP.

07-110 Paper Empty at Tray 1 RAP

07-110 The machine has detected that tray 1 is empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- 4150 Main PWB.
- 4250/4260 Main PWB.
- 4265 Main PWB.

Refer to:

- (4150) Wiring Diagram 6.
- (4250/4260) Wiring Diagram 25.
- (4265) Wiring Diagram 41.

Perform the following:

1. Remove tray 1. Check that the tray 1 paper empty sensor actuator, PL 8.10 Item 4 moves freely and is not damaged.
 2. Replace tray 1. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, perform the following:
 - (4150) Check the wiring between the tray 1 elevating motor and CN19 on the Main PWB.
 - (4250/4260) Check the wiring between the tray 1 elevating motor and CN14 on the Main PWB.
 - (4265) Check the wiring between the tray 1 elevating motor and CN19 on the Main PWB.
- If necessary, install new components:
- Tray 1 elevating motor, PL 7.15 Item 8.
 - Tray feed assembly, PL 8.10 Item 1.
3. Enter dC330 code 07-110. Check the tray 1 paper empty sensor (Q07-110), PL 8.10 Item 2.
 4. (4150) Check the wiring between the tray 1 paper empty sensor and CN19 on the Main PWB. If necessary, install a new tray 1 paper empty sensor, PL 8.10 Item 2.
 5. (4250/4260) Check the wiring between the tray 1 paper empty sensor and CN15 on the Main PWB. If necessary, install a new tray 1 paper empty sensor, PL 8.10 Item 2.
 6. (4265) Check the wiring between the tray 1 paper empty sensor and CN19 on the Main PWB. If necessary, install a new tray 1 paper empty sensor, PL 8.10 Item 2.
 7. If necessary, install a new tray 1 feed assembly, PL 8.10 Item 1.
 8. Perform the OF5 Main PWB Check RAP.

07-120 Tray 1 Cassette Out RAP

07-120 The machine has detected that tray 1 is not home.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- 4150 Main PWB.
- 4250/4260 Main PWB.
- 4265 Main PWB.

Refer to:

- (4150) Wiring Diagram 6.
- (4250/4260) Wiring Diagram 24 and Wiring Diagram 25.
- (4265) Wiring Diagram 40 and Wiring Diagram 41.

Perform the following:

1. Make sure tray 1 is fully home.
2. Pull out tray 1. Check for obstructions behind the tray.
3. Check that the tray 1 home position sensor actuator on the back of the tray is not missing or damaged.
4. Enter dC330 code 07-100. Check the tray 1 home position sensor (Q07-100), PL 7.15 Item 2.
5. (4150) Check the wiring between the tray 1 home position sensor and CN15 on the Main PWB. If necessary, install a new tray 1 home position sensor, PL 7.15 Item 2.
6. (4250/4260) Check the wiring between the tray 1 home position sensor and CN15 on the Main PWB. If necessary, install a new tray 1 home position sensor, PL 7.15 Item 2.
7. (4265) Check the wiring between the tray 1 home position sensor and CN29 on the Main PWB. If necessary, install a new tray 1 home position sensor, PL 7.15 Item 2.
8. Manually lower, then raise the tray 1 feed head link arm, PL 7.17 Item 12. Check that the feed head, PL 8.10 Item 5 moves freely. Check that the actuator on the feed head actuates the tray 1 up limit switch, PL 8.10 Item 17.
9. Check the tray 1 up limit switch, PL 8.10 Item 17.

NOTE: There is not a component control code for the tray 1 up limit switch.

10. (4150) Check the wiring between the tray 1 up limit switch and CN19 on the Main PWB.
11. (4250/4260) Check the wiring between the tray 1 up limit switch and CN15 on the Main PWB.
12. (4265) Check the wiring between the tray 1 up limit switch and CN19 on the Main PWB.
13. If necessary, install a new tray 1 feed assembly, PL 8.10 Item 1.
14. Perform the OF5 Main PWB Check RAP.

07-130 Jam 0 From Tray 1 RAP

07-130 The lead edge of the paper failed to actuate the registration sensor within the correct time after paper was fed from tray 1.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- 4150 Main PWB.
- 4250/4260 Main PWB.
- 4265 Main PWB.

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to:

- (4150) Wiring Diagram 4 and Wiring Diagram 5.
- (4250/4260) Wiring Diagram 24.
- (4265) Wiring Diagram 40.

Perform the following:

1. Pull out tray 1. Remove all jammed paper.
2. Check the paper path for damage or obstructions.
3. Check that the registration sensor actuator, PL 8.15 Item 5 moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, PL 8.15 Item 14.
4. Enter dC330 code 08-500. Check the registration sensor (Q08-500), PL 8.15 Item 8.
5. (4150) Check the wiring between the registration sensor and CN13 on the Main PWB. If necessary, install a new registration sensor, PL 8.15 Item 8.
6. (4250/4260) Check the wiring between the registration sensor and CN12 on the Main PWB. If necessary, install a new registration sensor, PL 8.15 Item 8.
7. (4265) Check the wiring between the registration sensor and CN27 on the Main PWB. If necessary, install a new registration sensor, PL 8.15 Item 8.
8. Check that the feed sensor actuator, PL 8.15 Item 4 moves freely and is not damaged. If necessary, install a new feed sensor actuator assembly, PL 8.15 Item 13.
9. Enter dC330 code 08-100. Check the feed sensor (Q08-100), PL 8.15 Item 8.
10. (4150) Check the wiring between the feed sensor and CN13 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
11. (4250/4260) Check the wiring between the feed sensor and CN12 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
12. (4265) Check the wiring between the feed sensor and CN27 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
13. Enter dC330 code 04-100 to run the main BLDC motor.
14. While the main BLDC motor runs, stack the code 08-810 to energize the tray 1 pickup clutch (CL08-810). Check that the tray 1 feed roll, PL 8.10 Item 12 rotates.

15. **(4150)** Check the wiring between the tray 1 pickup clutch and CN13 on the [Main PWB](#). Install new components as necessary, [PL 4.20](#), [PL 7.15](#) and [PL 8.10](#).
16. **(4250/4260)** Check the wiring between the tray 1 pickup clutch and CN12 on the [Main PWB](#). Install new components as necessary, [PL 4.25](#), [PL 7.15](#) and [PL 8.10](#).
17. **(4265)** Check the wiring between the tray 1 pickup clutch and CN27 on the [Main PWB](#). Install new components as necessary, [PL 4.25](#), [PL 7.15](#) and [PL 8.10](#).
18. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.
19. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.
20. **(4150)** Check the wiring between the registration clutch and CN13 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#) and [PL 4.20](#).
21. **(4250/4260)** Check the wiring between the registration clutch and CN12 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#) and [PL 4.25](#).
22. **(4265)** Check the wiring between the registration clutch and CN27 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#) and [PL 4.25](#).
23. Check that the following components are clean and rotate freely, install new components as necessary:
 - Tray 1 feed roll, [PL 8.10 Item 12](#).
 - Tray 1 nudger roll, [PL 8.10 Item 12](#).
 - Tray 1 retard roll, [PL 7.15 Item 20](#).
 - Registration roll, [PL 4.15 Item 1](#).
 - Registration roll idler, [PL 4.15 Item 7](#).
24. If necessary, install a new tray feed assembly, [PL 8.10 Item 1](#).
25. Perform the [OF5 Main PWB Check RAP](#).

07-200, 300, 400 Tray 2, 3, 4 or HCF Paper Low RAP

07-200 The machine has detected that tray 2 is nearly empty when the tray is full.

07-300 The machine has detected that tray 3 or HCF is nearly empty when the tray is full.

07-400 The machine has detected that tray 4 is nearly empty when the tray is full.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: *Trays 2, 3 and 4 are identical. Check the relevant tray module.*

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4250/4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Make sure the tray is fully home.
2. Pull out the tray. Check for obstructions behind the tray.
3. Check the tray elevator mechanism on the back of the tray.
4. Check that the paper low sensor actuator on the tray elevator gear, [PL 7.10 Item 24](#) is not missing or damaged.
5. Replace the tray. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, check the wiring between the tray elevating motor and CN7 on the [Tray PWB](#). If necessary, install new components:
 - Tray elevating motor, [PL 7.20 Item 7](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
6. Enter [dC330](#). Check the relevant paper low sensor, [PL 7.20 Item 3](#):
 - **Tray 2.** Code 07-260.
 - **Tray 3.** Code 07-360.
 - **Tray 4.** Code 07-460.
7. Check the wiring between the paper low sensor and CN5 on the [Tray PWB](#). If necessary, install a new paper low sensor, [PL 7.20 Item 3](#).
8. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
9. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
10. **(4265)** Check the wiring between CN1 on the [Tray PWB](#) and CN34 on the [Main PWB](#).
11. If necessary, install new components:
 - Tray PWB, [PL 7.20 Item 6](#).
 - Tray cassette, [PL 7.10 Item 1](#).

12. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF

Refer to [Wiring Diagram 30](#) and [Wiring Diagram 31](#). Perform the following:

1. Make sure tray HCF tray is fully home.
2. Pull out the HCF tray. Check for obstructions behind the tray.
3. Check the tray elevator mechanism on the back of the tray.

NOTE: To remove the HCF tray, refer to [REP 7.5](#).

4. Check that the HCF paper level sensor actuator, [PL 7.55 Item 9](#) is not damaged.
5. Replace the HCF tray. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, check the wiring between the tray elevating motor and CN7 on the [HCF PWB](#). If necessary, install new components:
 - Tray elevating motor, [PL 7.60 Item 10](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
6. Enter [dC330](#) code 07-360. Check the paper low sensor (Q07-360), [PL 7.60 Item 1](#).
7. Check the wiring between the upper paper low sensor and CN3 on the [HCF PWB](#). If necessary, install a new paper low sensor, [PL 7.60 Item 1](#).
8. If necessary, install a new HCF PWB, [PL 7.60 Item 7](#).

07-210, 310, 410 Paper Empty at Tray 2, 3, 4 or HCF RAP

07-210 The machine has detected that tray 2 is empty when the tray is full.

07-310 The machine has detected that tray 3 or HCF is empty when the tray is full.

07-410 The machine has detected that tray 4 is empty when the tray is full.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Pull out the tray. Check that the paper empty actuator, [PL 8.10 Item 4](#) moves freely and is not damaged.
2. Replace the tray. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, check the wiring between the tray elevating motor and CN7 on the [Tray PWB](#). If necessary, install new components:
 - Tray elevating motor, [PL 7.20 Item 7](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
3. Enter [dC330](#). Check the relevant paper empty sensor, [PL 8.10 Item 2](#):
 - **Tray 2.** Code 07-210.
 - **Tray 3.** Code 07-310.
 - **Tray 4.** Code 07-410.
4. Check the wiring between the paper empty sensor and CN7 on the [Tray PWB](#). If necessary, install a new paper empty sensor, [PL 8.10 Item 2](#).
5. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
6. **(4260)** Check the wiring between CN1 on the [Tray PWB](#) and CN19 on the [Main PWB](#).
7. **(4265)** Check the wiring between CN1 on the [Tray PWB](#) and CN34 on the [Main PWB](#).
8. If necessary, install a new tray PWB, [PL 7.20 Item 6](#).
9. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF

Refer to [Wiring Diagram 31](#). Perform the following:

1. Pull out the HCF tray. Check that the HCF paper empty sensor actuator, [PL 8.10 Item 4](#) moves freely and is not damaged.

2. Replace the HCF tray. Listen for the tray elevating motor to raise the knock-up plate. If the plate does not rise, check the wiring between the tray elevating motor and CN7 on the [HCF PWB](#). If necessary, install new components:
 - Tray elevating motor, [PL 7.60 Item 10](#).
 - Tray feed assembly, [PL 8.10 Item 1](#).
3. Enter [dC330](#) code 07-310. Check the HCF paper empty sensor (Q07-310), [PL 8.10 Item 2](#).
4. Check the wiring between the HCF paper empty sensor and CN7 on the [HCF PWB](#). If necessary, install a new HCF paper empty sensor, [PL 8.10 Item 2](#).
5. If necessary, install a new HCF PWB, [PL 7.60 Item 7](#).

07-220, 320, 420 Tray 2, 3, 4 or HCF Cassette Out RAP

07-220 The machine has detected that tray 2 is not home.

07-320 The machine has detected that tray 3 or HCF is not home.

07-420 The machine has detected that tray 4 is not home.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: *Trays 2, 3 and 4 are identical. Check the relevant tray module.*

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4250/4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Make sure that the tray is fully home.
2. Pull out the tray. Check for obstructions behind the tray.
3. Check that the tray home position sensor actuator on the back of the tray is not missing or damaged.
4. Enter [dC330](#). Check the relevant tray home position sensor, [PL 7.20 Item 3](#):
 - **Tray 2.** Code 07-200.
 - **Tray 3.** Code 07-300.
 - **Tray 4.** Code 07-400.
5. Check the wiring between the tray home position sensor and CN6 on the [Tray PWB](#). If necessary, install a new tray home position sensor, [PL 7.20 Item 3](#).
6. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
7. **(4250/4260)** Check the wiring between CN1 on the [Tray PWB](#) and CN19 on the [Main PWB](#).
8. **(4256)** Check the wiring between CN1 on the [Tray PWB](#) and CN34 on the [Main PWB](#).
9. Manually lower, then raise the tray feed head link arm, [PL 7.25 Item 13](#). Check that the feed head, [PL 8.10 Item 5](#) moves freely. Check that the actuator on the feed head actuates the tray up limit switch, [PL 8.10 Item 17](#).
10. Check the tray up limit switch, [PL 8.10 Item 17](#).

NOTE: *There is not a component control code for the tray up limit switch.*
11. Check the wiring between the tray up limit switch and CN7 on the [Tray PWB](#).
12. Install new components as necessary:

- Tray feed assembly, [PL 8.10 Item 1](#).
- Tray PWB, [PL 7.20 Item 6](#).

13. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF

Refer to [Wiring Diagram 31](#). Perform the following:

1. Make sure the HCF tray is fully home.
2. Pull out the HCF tray. Check for obstructions behind the tray.
3. Check that the HCF tray home position sensor actuator on the back of the HCF tray is not missing or damaged.
4. Enter [dC330](#) code 07-300. Check the HCF tray home sensor (Q07-300), [PL 7.60 Item 1](#).
5. Check the wiring between the HCF tray home position sensor and CN6 on the [HCF PWB](#). If necessary, install a new HCF tray home sensor, [PL 7.60 Item 1](#).
6. Manually lower, then raise the feed head link arm, [PL 7.60 Item 15](#). Check that the feed head, [PL 8.10 Item 5](#) moves freely. Check that the actuator on the feed head actuates the tray 1 up limit switch, [PL 8.10 Item 17](#).
7. Check the tray 1 up limit switch, [PL 8.10 Item 17](#).

NOTE: There is not a component control code for the tray 1 up limit switch.

8. Check the wiring between the tray up limit switch and CN7 on the [HCF PWB](#).
9. If necessary, install a new tray 1 feed assembly, [PL 8.10 Item 1](#).
10. If necessary, install a new HCF PWB, [PL 7.60 Item 7](#).

07-230, 330, 430 Jam 0 From Tray 2, 3, 4 or HCF RAP

07-230 The lead edge of the paper failed to actuate the registration sensor within the correct time after paper was fed from tray 2.

07-330 The lead edge of the paper failed to actuate the registration sensor within the correct time after paper was fed from tray 3 or HCF.

07-430 The lead edge of the paper failed to actuate the registration sensor within the correct time after paper was fed from tray 4.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4250/4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 24](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 40](#).

Perform the following:

1. Pull out the tray. Remove all jammed paper.
2. Open the tray access door, [PL 7.20 Item 18](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Check that the registration sensor actuator, [PL 8.15 Item 5](#) moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, [PL 8.15 Item 14](#).
5. Enter [dC330](#) code 08-500. Check the registration sensor (Q08-500), [PL 8.15 Item 8](#).
6. **(4150)** Check the wiring between the registration sensor and CN13 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
7. **(4250/4260)** Check the wiring between the registration sensor and CN12 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
8. **(4265)** Check the wiring between the registration sensor and CN27 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
9. Check that the tray feed sensor actuator, [PL 7.25 Item 16](#) moves freely and is not damaged.
10. Enter [dC330](#). Check the relevant tray feed sensor, [PL 7.25 Item 14](#):
 - **Tray 2.** Code 08-200.
 - **Tray 3.** Code 08-300.

- **Tray 4.** Code 08-400.
11. Check the wiring between the tray feed sensor and CN10 on the [Tray PWB](#). If necessary, install a new feed sensor, [PL 7.25 Item 14](#).
 12. Enter [dC330](#) code. Check that the relevant tray feed motor, [PL 7.20 Item 9](#), runs and drives the tray transport roll, [PL 7.25 Item 22](#):
 - **Tray 2.** Code 08-920.
 - **Tray 3.** Code 08-930.
 - **Tray 4.** Code 08-940.
 13. Check the wiring between the tray feed motor and CN4 on the [Tray PWB](#).
 14. While the tray feed motor runs, stack the relevant code to energize the tray pickup clutch. Check that the tray feed roll, [PL 7.25 Item 11](#) rotates:
 - **Tray 2.** Code 08-820.
 - **Tray 3.** Code 08-830.
 - **Tray 4.** Code 08-840.
 15. Check the wiring between the tray pickup clutch and CN4 on the [Tray PWB](#).
 16. Check that the following components are clean and rotate freely:
 - Tray feed roll, [PL 7.25 Item 11](#).
 - Tray nudger roll, [PL 8.10 Item 12](#).
 - Tray retard roll, [PL 8.10 Item 12](#).
 - Tray transport roll, [PL 7.25 Item 22](#).
 - Tray transport roll idlers, part of the tray access door, [PL 7.20 Item 18](#).
 17. If necessary, install new components:
 - Tray feed roll, [PL 7.25 Item 11](#).
 - Tray nudger roll, [PL 8.10 Item 12](#).
 - Tray feed motor, [PL 7.20 Item 9](#).
 - Tray PWB, [PL 7.20 Item 6](#).
 - Tray assembly, [PL 7.20 Item 1](#).
 10. Enter [dC330](#) code 08-300. Check the HCF feed sensor (Q08-300), [PL 7.65 Item 14](#).
 11. Check the wiring between the HCF feed sensor and CN10 on the [HCF PWB](#). If necessary, install a new HCF feed sensor, [PL 7.65 Item 14](#).
 12. Enter [dC330](#) code 08-930. Check that the HCF feed motor (MOT08-930), [PL 7.50 Item 19](#), runs and drives the HCF transport roll, [PL 7.65 Item 8](#).
 13. Check the wiring between the feed motor and CN4 on the [HCF PWB](#). If necessary, install a new HCF feed motor assembly, [PL 7.50 Item 19](#).
 14. While the HCF feed motor runs, stack the code 08-830 to energize the HCF pickup clutch (CL08-830). Check that the HCF feed roll, [PL 8.10 Item 12](#) rotates.
 15. Check the wiring between the HCF pickup clutch and CN4 on the [HCF PWB](#). If necessary, install a new HCF pickup clutch, [PL 7.50 Item 16](#).
 16. Enter [dC330](#) code 08-920. Check that the tray 2 feed motor (MOT08-920), [PL 7.20 Item 9](#), runs and drives the tray 2 transport roll, [PL 7.25 Item 22](#).
 17. Check the wiring between the tray 2 feed motor and CN4 on the [Tray PWB](#). If necessary, install a new tray 2 feed motor, [PL 7.20 Item 9](#).
 18. Check that the following components are clean and rotate freely, install new components as necessary:
 - HCF feed roll, [PL 8.10 Item 12](#).
 - HCF nudger roll, [PL 8.10 Item 12](#).
 - HCF retard roll, [PL 8.10 Item 12](#).
 - HCF transport roll, [PL 7.65 Item 8](#).
 - HCF transport roll idlers, part of the tray access door, [PL 7.50 Item 5](#).
 - Tray 2 transport roll, [PL 7.25 Item 22](#).
 - Tray 2 transport roll idlers, part of the tray access door, [PL 7.20 Item 18](#).
 19. If necessary, install new components:
 - HCF PWB, [PL 7.60 Item 7](#).
 - Tray 2 PWB, [PL 7.20 Item 6](#).
 20. If necessary, install new a HCF PWB, [PL 7.60 Item 7](#).
 21. Perform the [OF5](#) Main PWB Check RAP.

4250/4260/4265 With an HCF

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 24](#), [Wiring Diagram 30](#) and [Wiring Diagram 31](#). Perform the following:

1. Pull out the HCF tray. Remove all jammed paper.
2. Open the HCF access door, [PL 7.50 Item 5](#). Remove all jammed paper.
3. Open the tray 2 access door, [PL 7.20 Item 18](#). Remove all jammed paper.
4. Check the paper path for damage or obstructions.
5. Check that the registration sensor actuator, [PL 8.15 Item 5](#) moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, [PL 8.15 Item 14](#).
6. Enter [dC330](#) code 08-500. Check the registration sensor (Q08-500), [PL 8.15 Item 8](#).
7. **(4250/4260)** Check the wiring between the registration sensor and CN12 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
8. **(4265)** Check the wiring between the registration sensor and CN27 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
9. Check that the HCF feed sensor actuator, [PL 7.65 Item 14](#) moves freely and is not damaged.

07-231, 331, 431 Check the Tray Feed Area RAP

07-231 The machine has detected that paper is jammed in the tray 2 paper feeding area or the tray 2 side cover is open at power on.

07-331 The machine has detected that paper is jammed in the tray 3 or HCF paper feeding area or the tray 3 side cover is open at power on.

07-431 The machine has detected that paper is jammed in the tray 4 paper feeding area or the tray 4 side cover is open at power on.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 and 4250/4260/4265 Without an HCF](#)
- [4250/4260/4265 With an HCF](#)

4150 and 4250/4260/4265 Without an HCF

NOTE: *Trays 2, 3 and 4 are identical. Check the relevant tray module.*

Refer to:

- [\(4150\) Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- [\(4250/4260\) Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- [\(4265\) Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Pull out the tray. Remove all jammed paper.
2. Open the tray access door, [PL 7.20 Item 18](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Check that the SCF door sensor actuator on the paper guide, [PL 7.20 Item 13](#) is not missing or damaged.
5. Enter [dC330](#). Check the relevant SCF door sensor, [PL 7.25 Item 14](#):
 - **Tray 2.** Code 08-200.
 - **Tray 3.** Code 08-300.
 - **Tray 4.** Code 08-400.
6. Check the wiring between the SCF door sensor and CN10 on the [Tray PWB](#). If necessary, install a new SCF door sensor, [PL 7.25 Item 14](#).
7. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
8. **(4250/4260)** Check the wiring between CN1 on the [Tray PWB](#) and CN19 on the [Main PWB](#).
9. **(4265)** Check the wiring between CN1 on the [Tray PWB](#) and CN34 on the [Main PWB](#).
10. Check that the tray feed sensor actuator, [PL 7.25 Item 16](#) moves freely and is not damaged.
11. Enter [dC330](#). Check the relevant tray feed sensor, [PL 7.25 Item 14](#):
 - **Tray 2.** Code 08-200.

- **Tray 3.** Code 08-300.
- **Tray 4.** Code 08-400.

NOTE: *The component control codes for the tray feed sensors are the same as for the SCF door sensors.*

12. Check the wiring between the tray feed sensor and CN10 on the [Tray PWB](#). If necessary, install a new feed sensor, [PL 7.25 Item 14](#).
13. Enter [dC330](#). Check that the relevant tray feed motor, [PL 7.20 Item 9](#), runs and drives the tray transport roll, [PL 7.25 Item 22](#):
 - **Tray 2.** Code 08-920.
 - **Tray 3.** Code 08-930.
 - **Tray 4.** Code 08-940.
14. Check the wiring between the tray feed motor and CN4 on the [Tray PWB](#).
15. While the tray feed motor runs, stack the relevant code to energize the tray pickup clutch. Check that the tray feed roll, [PL 7.25 Item 11](#) rotates:
 - **Tray 2.** Code 08-820.
 - **Tray 3.** Code 08-830.
 - **Tray 4.** Code 08-840.
16. Check the wiring between the tray pickup clutch, [PL 7.25 Item 30](#) and CN4 on the [Tray PWB](#).
17. Check that the following components are clean and rotate freely:
 - Tray feed roll, [PL 7.25 Item 11](#).
 - Tray nudger roll, [PL 8.10 Item 12](#).
 - Tray retard roll, [PL 8.10 Item 12](#).
 - Tray transport roll, [PL 7.25 Item 22](#).
 - Tray transport roll idlers, part of the tray access door, [PL 7.20 Item 18](#).
18. If necessary, install new components:
 - Tray feed roll, [PL 7.25 Item 11](#).
 - Tray nudger roll, [PL 8.10 Item 12](#).
 - Tray feed motor, [PL 7.20 Item 9](#).
 - Tray PWB, [PL 7.20 Item 6](#).
 - Tray assembly, [PL 7.20 Item 1](#).

4250/4260/4265 With an HCF

NOTE: *The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).*

Refer to [Wiring Diagram 30](#) and [Wiring Diagram 31](#). Perform the following:

1. Pull out the HCF tray. Remove all jammed paper.
2. Open the HCF access door, [PL 7.50 Item 5](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Check that the SCF door sensor actuator on the paper guide, [PL 7.50 Item 3](#) is not missing or damaged.
5. Enter [dC330](#) code 08-300. Check the HCF door sensor (Q08-300), [PL 7.65 Item 14](#).
6. Check the wiring between the SCF door sensor and CN10 on the [HCF PWB](#). If necessary, install a new HCF door sensor, [PL 7.65 Item 14](#).

7. **(4250/4260)** Check the wiring between CN1 on the [HCF PWB](#) and CN19 on the [Main PWB](#).
8. **(4265)** Check the wiring between CN1 on the [HCF PWB](#) and CN34 on the [Main PWB](#).
9. Check that the tray feed sensor actuator, [PL 7.65 Item 16](#) moves freely and is not damaged.
10. Enter [dC330](#) code 08-300. Check the HCF feed sensor (Q08-300), [PL 7.65 Item 14](#).

NOTE: The component control code for the HCF feed sensor is the same as for the HCF door sensor.

11. Check the wiring between the HCF feed sensor and CN10 on the [HCF PWB](#). If necessary, install a new HCF feed sensor, [PL 7.65 Item 14](#).
12. Enter [dC330](#) code 08-930. Check that the HCF feed motor (MOT08-930), [PL 7.50 Item 19](#), runs and drives the HCF transport roll, [PL 7.65 Item 8](#).
13. Check the wiring between the HCF feed motor and CN4 on the [HCF PWB](#).
14. While the HCF feed motor runs, stack the code 08-830 to energize the HCF pickup clutch (CL08-830). Check that the HCF feed roll, [PL 8.10 Item 12](#) rotates.
15. Check the wiring between the HCF pickup clutch, [PL 7.50 Item 16](#) and CN4 on the [HCF PWB](#).
16. Check that the following components are clean and rotate freely, install new components as necessary:
 - Tray feed roll, [PL 8.10 Item 12](#).
 - Tray nudger roll, [PL 8.10 Item 12](#).
 - Tray retard roll, [PL 8.10 Item 12](#).
 - Tray transport roll, [PL 7.65 Item 8](#).
 - Tray transport roll idlers, part of the tray access door, [PL 7.50 Item 5](#).
17. If necessary, install new components:
 - HCF feed motor assembly, [PL 7.50 Item 19](#).
 - HCF PWB, [PL 7.60 Item 7](#).

07-500 Paper Empty at Bypass Tray RAP

07-500 The machine has detected a failure to feed from the bypass tray.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

Refer to:

- **(4150)** [Wiring Diagram 6](#).
- **(4250/4260)** [Wiring Diagram 25](#).
- **(4265)** [Wiring Diagram 41](#).

Perform the following:

1. Open the side cover assembly, [PL 7.30 Item 1](#). Check that the paper feed area at the bypass tray is clean.
2. Check the operation of the bypass paper empty sensor actuator, [PL 8.20 Item 26](#).
3. Enter [dC330](#) code 07-510. Check the bypass paper empty sensor (Q07-510), [PL 8.20 Item 26](#).
4. **(4150)** Check the wiring between the bypass paper empty sensor and CN21 on the [Main PWB](#). If necessary, install a new bypass paper empty sensor, [PL 8.20 Item 26](#).
5. **(4250/4260)** Check the wiring between the bypass paper empty sensor and CN16 on the [Main PWB](#). If necessary, install a new bypass paper empty sensor, [PL 8.20 Item 26](#).
6. **(4265)** Check the wiring between the bypass paper empty sensor and CN21 on the [Main PWB](#). If necessary, install a new bypass paper empty sensor, [PL 8.20 Item 26](#).
7. If necessary, install a new paper transport assembly, [PL 8.20 Item 1](#).
8. Perform the [OF5](#) Main PWB Check RAP.

07-530 Jam 0 From the Bypass Tray RAP

The feed sensor failed to actuate within the correct time after paper was fed from the bypass tray.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- 4150 Main PWB.
- 4250/4260 Main PWB.
- 4265 Main PWB.

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to:

- (4150) Wiring Diagram 4, Wiring Diagram 5 and Wiring Diagram 6.
- (4250/4260) Wiring Diagram 24 and Wiring Diagram 25.
- (4265) Wiring Diagram 41 and Wiring Diagram 41.

Refer to Perform the following:

1. Switch off the machine, then switch on the machine.
2. Open the side cover assembly, PL 7.30 Item 1. Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Check that the feed sensor actuator, PL 8.15 Item 4 moves freely and is not damaged. If necessary, install a new feed sensor actuator assembly, PL 8.15 Item 13.
5. Enter dC330 code 08-100. Check the feed sensor (Q08-100), PL 8.15 Item 8.
6. (4150) Check the wiring between the feed sensor and CN13 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
7. (4250/4260) Check the wiring between the feed sensor and CN12 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
8. (4265) Check the wiring between the feed sensor and CN27 on the Main PWB. If necessary, install a new feed sensor, PL 8.15 Item 8.
9. Enter dC330 code 04-100 to run the main BLDC motor.
10. While the main BLDC motor runs, stack the code 08-800 to energize the bypass feed clutch (CL08-800). Check that the bypass tray feed roll, PL 8.20 Item 17 rotates.
11. (4150) Check the wiring between the bypass feed clutch, PL 8.20 Item 28 and CN21 on the Main PWB. Install new components as necessary, PL 8.20.
12. (4250/4260) Check the wiring between the bypass feed clutch, PL 8.20 Item 28 and CN16 on the Main PWB. Install new components as necessary, PL 8.20.
13. (4265) Check the wiring between the bypass feed clutch, PL 8.20 Item 28 and CN21 on the Main PWB. Install new components as necessary, PL 8.20.
14. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, PL 4.15 Item 1 rotates.

15. (4150) Check the wiring between the registration clutch, PL 4.15 Item 4 and CN13 on the Main PWB. Install new components as necessary, PL 4.15.
16. (4250/4260) Check the wiring between the registration clutch, PL 4.15 Item 4 and CN12 on the Main PWB. Install new components as necessary, PL 4.15.
17. (4265) Check the wiring between the registration clutch, PL 4.15 Item 4 and CN27 on the Main PWB. Install new components as necessary, PL 4.15.

CAUTION

Take note of the spring position before disassembly. The spring clutch must be reassembled correctly to provide the correct tension.

18. Remove the spring clutch, PL 8.20 Item 30. Clean and lubricate the spring clutch as necessary. If necessary, install a new spring clutch.
19. Clean the retard pad, PL 8.20 Item 4. If necessary, install a new retard assembly, PL 8.20 Item 2.
20. Check that the following components are clean and rotate freely, install new components as necessary:
 - Bypass tray feed roll, PL 8.20 Item 17.
 - Registration roll, PL 4.15 Item 1.
 - Registration roll idler, PL 4.15 Item 7.
21. If necessary, install a new paper transport assembly, PL 8.20 Item 1.
22. Perform the OF5 Main PWB Check RAP.

07-600 All Trays Empty Warning RAP

07-600 The machine has detected that all paper trays are empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [07-110](#) Paper Empty at Tray 1 RAP.
- [07-210](#), [310](#), [410](#) Paper Empty at Tray 2, 3, 4 or HCF RAP.
- [07-500](#) Paper Empty at Bypass Tray RAP.

07-620, 630, 640 Tray 2, 3, 4 or HCF Door Open RAP

07-620 The machine has detected that the tray 2 access door is open in standby.

07-630 The machine has detected that the tray 3 or HCF access door is open in standby.

07-640 The machine has detected that the tray 4 access door is open in standby.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150](#) and [4250/4260/4265](#) Without an HCF
- [4250/4260/4265](#) With an HCF

4150 and 4250/4260/4265 Without an HCF

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

NOTE: Trays 2, 3 and 4 are identical. Check the relevant tray module.

Refer to the following:

- **(4150)** [Wiring Diagram 7](#), [Wiring Diagram 12](#) and [Wiring Diagram 13](#).
- **(4250/4260)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 26](#).
- **(4265)** [Wiring Diagram 12](#), [Wiring Diagram 13](#) and [Wiring Diagram 42](#).

Perform the following:

1. Make sure the tray access door, [PL 7.20 Item 18](#) is closed.
2. Open the tray access door, [PL 7.20 Item 18](#). Check for obstructions behind the access door.
3. Check that the SCF door sensor actuator on the paper guide, [PL 7.20 Item 13](#) is not missing or damaged.
4. Enter [dC330](#). Check the relevant door sensor, [PL 7.25 Item 14](#):
 - **Tray 2.** Code 08-200.
 - **Tray 3.** Code 08-300.
 - **Tray 4.** Code 08-400.
5. Check the wiring between the SCF door sensor and CN10 on the [Tray PWB](#). If necessary, install a new SCF door sensor, [PL 7.25 Item 14](#).
6. **(4150)** Check the wiring between CN1 on the [Tray PWB](#) and CN24 on the [Main PWB](#).
7. **(4250/4260)** Check the wiring between CN1 on the [Tray PWB](#) and CN19 on the [Main PWB](#).
8. **(4265)** Check the wiring between CN1 on the [Tray PWB](#) and CN34 on the [Main PWB](#).
9. If necessary, install a new tray PWB, [PL 7.20 Item 6](#).

10. Perform the [OF5 Main PWB Check RAP](#).

4250/4260/4265 With an HCF

Refer to [Wiring Diagram 30](#) and [Wiring Diagram 31](#). Perform the following:

1. Make sure the tray access door, [PL 7.50 Item 5](#) is closed.
2. Open the tray access door, [PL 7.50 Item 5](#). Check for obstructions behind the access door.
3. Check that the HCF door sensor actuator on the paper guide, [PL 7.50 Item 3](#) is not missing or damaged.
4. Enter [dC330](#) code 08-300. Check the T3 door sensor (Q08-300), [PL 7.65 Item 14](#).
5. Check the wiring between the door sensor and CN10 on the [HCF PWB](#). If necessary, install a new door sensor, [PL 7.65 Item 14](#).
6. **(4250/4260)** Check the wiring between CN1 on the [HCF PWB](#) and CN19 on the [Main PWB](#).
7. **(4265)** Check the wiring between CN1 on the [HCF PWB](#) and CN34 on the [Main PWB](#).
8. If necessary, install a new HCF PWB, [PL 7.60 Item 7](#).
9. Perform the [OF5 Main PWB Check RAP](#).

08-100 Jam 1 RAP

08-100 The lead edge of the document failed to actuate the exit sensor within the correct time after registration.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 3](#), [Wiring Diagram 4](#) and [Wiring Diagram 5](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.25 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.25 Item 1](#).
5. Check the fuser stripper fingers, [PL 10.25 Item 3](#). Install new components as necessary, [PL 10.25](#).
6. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
7. Check the wiring between the exit sensor and CN6 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
8. Check that the registration sensor actuator, [PL 8.15 Item 5](#) moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, [PL 8.15 Item 14](#).
9. Enter [dC330](#) code 08-500. Check the registration sensor (Q08-500), [PL 8.15 Item 8](#).
10. Check the wiring between the registration sensor and CN13 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
11. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls.
12. Check the wiring between the fuser motor and CN12 on the [Main PWB](#). Install new components as necessary, [PL 10.20](#) and [PL 10.25](#).
13. Enter [dC330](#) code 04-100 to run the main BLDC motor.
14. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.

15. Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN13 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
16. Clean the registration roll, [PL 4.15 Item 1](#) and the registration roll idler, [PL 4.15 Item 7](#). Install new components as necessary.
17. If necessary install a new fuser, [PL 10.10 Item 4](#).
18. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 22](#) and [Wiring Diagram 24](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.28 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.28 Item 1](#).
5. Check the fuser stripper fingers, [PL 10.30 Item 2](#). Install new components as necessary, [PL 10.30](#).
6. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
7. Check the wiring between the exit sensor and CN8 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
8. Check that the registration sensor actuator, [PL 8.15 Item 5](#) moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, [PL 8.15 Item 14](#).
9. Enter [dC330](#) code 08-500. Check the registration sensor (Q08-500), [PL 8.15 Item 8](#).
10. Check the wiring between the registration sensor and CN12 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
11. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls.
12. Check the wiring between the fuser motor and CN13 on the [Main PWB](#). Install new components as necessary, [PL 10.20](#) and [PL 10.28](#).
13. Enter [dC330](#) code 04-100 to run the main BLDC motor.
14. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.
15. Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN12 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
16. Clean the registration roll, [PL 4.15 Item 1](#) and the registration roll idler, [PL 4.15 Item 7](#). Install new components as necessary.
17. If necessary, install a new fuser, [PL 10.28 Item 1](#).
18. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 38](#) and [Wiring Diagram 39](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
3. Check the paper path for damage or obstructions.
4. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.28 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.28 Item 1](#).
5. Check the fuser stripper fingers, [PL 10.30 Item 2](#). Install new components as necessary, [PL 10.30](#).
6. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
7. Check the wiring between the exit sensor and CN2 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
8. Check that the registration sensor actuator, [PL 8.15 Item 5](#) moves freely and is not damaged. If necessary, install a new registration sensor actuator assembly, [PL 8.15 Item 14](#).
9. Enter [dC330](#) code 08-500. Check the registration sensor (Q08-500), [PL 8.15 Item 8](#).
10. Check the wiring between the registration sensor and CN27 on the [Main PWB](#). If necessary, install a new registration sensor, [PL 8.15 Item 8](#).
11. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls.
12. Check the wiring between the fuser motor and CN28 on the [Main PWB](#). Install new components as necessary, [PL 10.20](#) and [PL 10.28](#).
13. Enter [dC330](#) code 04-100 to run the main BLDC motor.
14. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.
15. Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN27 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
16. Clean the registration roll, [PL 4.15 Item 1](#) and the registration roll idler, [PL 4.15 Item 7](#). Install new components as necessary.
17. If necessary, install a new fuser, [PL 10.28 Item 1](#).
18. Perform the [OF5 Main PWB Check RAP](#).

08-200, 300, 400 Jam in Tray RAP

08-200 The machine has detected a paper jam in the tray 2 feed area.

08-300 The machine has detected a paper jam in the tray 3 feed area.

08-400 The machine has detected a paper jam in the tray 4 feed area.

Procedure

Go to the [07-231](#), [331](#), [431](#) Check the Tray Feed Area RAP.

08-500 Jam 2 RAP

08-500 The trail edge of the document failed to actuate the exit sensor within the correct time after registration.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 3](#) and [Wiring Diagram 5](#). Perform the following:

1. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
2. Check the paper path for damage or obstructions.

NOTE: If paper jams occur in the Accordion after replacing the Duplex Exit Gate, or the Side Cover Assembly, check for the presence of Extension Fingers and remove them, if present. (These fingers were present on earlier machine configurations, and have since been replaced with an improved design with an enlarged opening in the Exit Gate.)

3. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.25 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.25 Item 1](#).
4. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
5. Check the wiring between the exit sensor and CN6 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
6. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls and transport roll, [PL 10.15 Item 22](#).
7. Check the wiring between the fuser motor and CN12 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.25](#).
8. Enter [dC330](#) code 04-200. Check that the exit motor (MOT04-200), [PL 10.20 Item 2](#), runs and drives the upper exit roll, [PL 10.15 Item 23](#).
9. Check the wiring between the exit motor and CN12 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
10. If the fault occurs in duplex mode, perform the following:
 - Enter [dC330](#) code 08-870. Check that the duplex gate solenoid (SOL08-870), [PL 10.15 Item 4](#) energises and lowers the duplex gate, [PL 10.15 Item 15](#).

- Check the duplex gate for damage. If necessary, install a new duplex gate, [PL 10.15 Item 15](#).

NOTE: If the Duplex Gate is broken, or if the Inverter Assembly is over 3 years old, the Idler Rolls may have deteriorated. Replace the entire Exit Assembly. [PL 10.15](#)

- Check the wiring between the duplex gate solenoid and CN6 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
11. Check that the following components are clean and rotate freely:
 - Upper exit roll, [PL 10.15 Item 23](#).
 - Lower exit roll, [PL 10.15 Item 14](#).
 - Transport roll, [PL 10.15 Item 22](#).
 - Transport roll idlers, [PL 10.15 Item 19](#).
 12. Install new components as necessary:
 - Fuser, [PL 10.25 Item 1](#).
 - Exit assembly, [PL 10.15 Item 1](#).
 13. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 22](#) and [Wiring Diagram 24](#). Perform the following:

1. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
2. Check the paper path for damage or obstructions.
3. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.28 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.28 Item 1](#).
4. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
5. Check the wiring between the exit sensor and CN8 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
6. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls and transport roll, [PL 10.15 Item 22](#).
7. Check the wiring between the fuser motor and CN13 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.28](#).
8. Enter [dC330](#) code 04-200. Check that the exit motor (MOT04-200), [PL 10.20 Item 2](#), runs and drives the upper exit roll, [PL 10.15 Item 23](#).
9. Check the wiring between the exit motor and CN13 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
10. If the fault occurs in duplex mode, perform the following:
 - Enter [dC330](#) code 08-870. Check that the duplex gate solenoid (SOL08-870), [PL 10.15 Item 4](#) energises and lowers the duplex gate, [PL 10.15 Item 15](#).
 - Check the duplex gate for damage. If necessary, install a new duplex gate, [PL 10.15 Item 15](#).
 - Check the wiring between the duplex gate solenoid and CN8 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
11. Check that the following components are clean and rotate freely:

- Upper exit roll, [PL 10.15 Item 23](#).
 - Lower exit roll, [PL 10.15 Item 14](#).
 - Transport roll, [PL 10.15 Item 22](#).
 - Transport roll idlers, [PL 10.15 Item 19](#).
12. Install new components as necessary:
 - Fuser, [PL 10.28 Item 1](#).
 - Exit assembly, [PL 10.15 Item 1](#).
 13. Perform the [OF5](#) Main PWB Check RAP.

13. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 38](#) and [Wiring Diagram 39](#). Perform the following:

1. Open the side cover assembly, [PL 7.30 Item 1](#). Remove all jammed paper.
2. Check the paper path for damage or obstructions.
3. Remove the fuser, [PL 10.10 Item 4](#). Check that the exit sensor actuator, [PL 10.28 Item 12](#) moves freely and is not damaged. If necessary, install a new fuser, [PL 10.28 Item 1](#).
4. Enter [dC330](#) code 08-600. Check the exit sensor (Q08-600), [PL 10.15 Item 2](#).
5. Check the wiring between the exit sensor and CN2 on the [Main PWB](#). If necessary, install a new exit sensor, [PL 10.15 Item 2](#).
6. Enter [dC330](#) code 10-400. Check that the fuser motor (MOT10-400), [PL 10.20 Item 3](#), runs and drives the fuser rolls and transport roll, [PL 10.15 Item 22](#).
7. Check the wiring between the fuser motor and CN28 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.28](#).
8. Enter [dC330](#) code 04-200. Check that the exit motor (MOT04-200), [PL 10.20 Item 2](#), runs and drives the upper exit roll, [PL 10.15 Item 23](#).
9. Check the wiring between the exit motor and CN28 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
10. If the fault occurs in duplex mode, perform the following:
 - Enter [dC330](#) code 08-870. Check that the duplex gate solenoid (SOL08-870), [PL 10.15 Item 4](#) energises and lowers the duplex gate, [PL 10.15 Item 15](#).
 - Check the duplex gate for damage. If necessary, install a new duplex gate, [PL 10.15 Item 15](#).
 - Check the wiring between the duplex gate solenoid and CN2 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
11. Check that the following components are clean and rotate freely:
 - Upper exit roll, [PL 10.15 Item 23](#).
 - Lower exit roll, [PL 10.15 Item 14](#).
 - Transport roll, [PL 10.15 Item 22](#).
 - Transport roll idlers, [PL 10.15 Item 19](#).
12. Install new components as necessary:
 - Fuser, [PL 10.28 Item 1](#).
 - Exit assembly, [PL 10.15 Item 1](#).

08-600 Duplex Jam 0 RAP

08-600 The lead edge of the document failed to actuate the feed sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: If paper jams occur in the Accordion after replacing the Duplex Exit Gate, or the Side Cover Assembly, check for the presence of Extension Fingers and remove them, if present. (These fingers were present on earlier machine configurations, and have since been replaced with an improved design with an enlarged opening in the Exit Gate.)

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to:

- **(4150)** [Wiring Diagram 5](#) and [Wiring Diagram 7](#).
- **(4250/4260)** [Wiring Diagram 24](#).
- **(4265)** [Wiring Diagram 40](#).

Perform the following:

1. Open the right hand cover. Remove all jammed paper.
2. Check the paper path for damage or obstructions.

NOTE: If paper jams in the Accordion after replacing the Duplex Exit Gate, or the Side Cover Assembly, check for the presence of Extension Fingers and remove them, if present. (These fingers were present on earlier machine configurations, and have since been replaced with an improved design with an enlarged opening in the Exit Gate.)

3. Check that the feed sensor actuator, [PL 8.15 Item 4](#) moves freely and is not damaged. If necessary, install a new feed sensor actuator assembly, [PL 8.15 Item 13](#).
4. Enter [dC330](#) code 08-100. Check the feed sensor (Q08-100), [PL 8.15 Item 8](#).
5. **(4150)** Check the wiring between the feed sensor and CN13 on the [Main PWB](#). If necessary, install a new feed sensor, [PL 8.15 Item 8](#).
6. **(4250/4260)** Check the wiring between the feed sensor and CN12 on the [Main PWB](#). If necessary, install a new feed sensor, [PL 8.15 Item 8](#).
7. **(4265)** Check the wiring between the feed sensor and CN27 on the [Main PWB](#). If necessary, install a new feed sensor, [PL 8.15 Item 8](#).
8. Enter [dC330](#) code 04-100 to run the main BLDC motor.
9. While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch (CL08-850). Check that the registration roll, [PL 4.15 Item 1](#) rotates.

10. **(4150)** Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN13 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
11. **(4250/4260)** Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN12 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
12. **(4265)** Check the wiring between the registration clutch, [PL 4.15 Item 4](#) and CN27 on the [Main PWB](#). Install new components as necessary, [PL 4.15](#).
13. Clean the registration roll, [PL 4.15 Item 1](#) and the registration roll idler, [PL 4.15 Item 7](#). Install new components as necessary.
14. Perform the [OF5 Main PWB Check RAP](#).

08-610 Duplex Jam 1 RAP

08-610 The lead edge of the document failed to actuate the duplex jam 1 sensor within the correct time in reverse mode.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to:

- **(4150)** [Wiring Diagram 3](#) and [Wiring Diagram 7](#).
- **(4250/4260)** [Wiring Diagram 22](#), [Wiring Diagram 24](#) and [Wiring Diagram 25](#).
- **(4265)** [Wiring Diagram 38](#), [Wiring Diagram 40](#) and [Wiring Diagram 41](#).

Perform the following:

1. Open the right hand cover. Remove all jammed paper.
2. Unclip the duplex assembly, [PL 7.30 Item 20](#). Check that the paper path is clear and not damaged.
3. Check that the duplex jam 1 sensor actuator, [PL 7.30 Item 20](#) moves freely and is not damaged.
4. Enter [dC330](#) code 08-700. Check the duplex jam 1 sensor (Q08-700), [PL 7.30 Item 18](#).
5. **(4150)** Check the wiring between the duplex jam 1 sensor and CN25 on the [Main PWB](#). If necessary, install a new duplex jam 1 sensor, [PL 7.30 Item 18](#).
6. **(4250/4260)** Check the wiring between the duplex jam 1 sensor and CN17 on the [Main PWB](#). If necessary, install a new duplex jam 1 sensor, [PL 7.30 Item 18](#).
7. **(4265)** Check the wiring between the duplex jam 1 sensor and CN31 on the [Main PWB](#). If necessary, install a new duplex jam 1 sensor, [PL 7.30 Item 18](#).
8. Enter [dC330](#) code 04-300, then code 04-310. Check that the duplex motor (MOT04-300), [PL 10.20 Item 2](#), runs in forward and reverse and drives the duplex roll, [PL 10.15 Item 22](#).
9. **(4150)** Check the wiring between the duplex motor and CN12 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
10. **(4250/4260)** Check the wiring between the duplex motor and CN13 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
11. **(4265)** Check the wiring between the duplex motor and CN28 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
12. Enter [dC330](#) code 08-870. Check that the duplex gate solenoid (SOL08-870), [PL 10.15 Item 4](#) energises and lowers the duplex gate, [PL 10.15 Item 15](#).

13. Check the duplex gate for damage. If necessary, install a new duplex gate, [PL 10.15 Item 15](#).
14. **(4150)** Check the wiring between the duplex gate solenoid and CN6 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
15. **(4250/4260)** Check the wiring between the duplex gate solenoid and CN8 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
16. **(4265)** Check the wiring between the duplex gate solenoid and CN2 on the [Main PWB](#). If necessary, install a new duplex gate solenoid, [PL 10.15 Item 4](#).
17. Check that the following components are clean and rotate freely:
 - Duplex roll, [PL 10.15 Item 22](#).
 - Duplex roll idlers, [PL 10.15 Item 9](#).
18. If necessary, install new components:
 - Exit assembly, [PL 10.15 Item 1](#).
 - Side cover assembly, [PL 7.30 Item 1](#).
19. Perform the [OF5 Main PWB Check RAP](#).

08-620 Duplex Jam 2 RAP

08-620 The lead edge of the document failed to actuate the duplex jam 2 sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to:

- **(4150)** [Wiring Diagram 5](#) and [Wiring Diagram 7](#).
- **(4250/4260)** [Wiring Diagram 24](#) and [Wiring Diagram 25](#).
- **(4265)** [Wiring Diagram 40](#) and [Wiring Diagram 41](#).

Perform the following:

1. Open the right hand cover. Remove all jammed paper.
2. Check that the paper path is clear and not damaged.
3. Check that the duplex jam 2 sensor actuator, [PL 8.15 Item 10](#) moves freely and is not damaged.
4. Enter [dC330](#) code 08-710. Check the duplex jam 2 sensor (Q08-710), [PL 8.15 Item 8](#).
5. **(4150)** Check the wiring between the duplex jam 2 sensor and CN13 on the [Main PWB](#). If necessary, install a new duplex jam 2 sensor, [PL 8.15 Item 8](#).
6. **(4250/4260)** Check the wiring between the duplex jam 2 sensor and CN12 on the [Main PWB](#). If necessary, install a new duplex jam 2 sensor, [PL 8.15 Item 8](#).
7. **(4265)** Check the wiring between the duplex jam 2 sensor and CN27 on the [Main PWB](#). If necessary, install a new duplex jam 2 sensor, [PL 8.15 Item 8](#).
8. Enter [dC330](#) code 04-100 to run the main BLDC motor.
9. Enter [dC330](#) code 08-860 to energize the duplex feed clutch (CL08-860), [PL 7.30 Item 4](#). Manually rotate the drive gear on the duplex feed clutch. Check that the duplex feed rolls, [PL 7.30 Item 10](#) and [PL 7.30 Item 12](#) are clean and rotate freely. Install new components as necessary.
10. **(4150)** Check the wiring between the duplex feed clutch and CN25 on the [Main PWB](#). Install new components as necessary, [PL 7.30](#).
11. **(4250/4260)** Check the wiring between the duplex feed clutch and CN17 on the [Main PWB](#). Install new components as necessary, [PL 7.30](#).
12. **(4265)** Check the wiring between the duplex feed clutch and CN31 on the [Main PWB](#). Install new components as necessary, [PL 7.30](#).

13. Check that the duplex feed roll idlers, [PL 7.35 Item 6](#) are clean and rotate freely. Install new components as necessary, [PL 7.35](#).
14. If necessary, install a new side cover assembly, [PL 7.30 Item 1](#).
15. Perform the [OF5](#) Main PWB Check RAP.

08-700 Out Bin Full RAP

08-700 The machine has detected that the exit tray is full.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

Refer to:

- **(4150)** [Wiring Diagram 3](#).
- **(4250/4260)** [Wiring Diagram 22](#) and [Wiring Diagram 24](#).
- **(4265)** [Wiring Diagram 38](#) and [Wiring Diagram 40](#).

Perform the following:

1. Remove all documents from the exit tray. Check that the out bin full sensor actuator, [PL 10.15 Item 25](#) moves freely and is not damaged.
2. Enter [dC330](#) code 08-720. Check the out bin full sensor (Q08-720), [PL 10.15 Item 2](#).
3. **(4150)** Check the wiring between the out bin full sensor and CN6 on the [Main PWB](#). If necessary, install a new out bin full sensor, [PL 10.15 Item 2](#).
4. **(4250/4260)** Check the wiring between the out bin full sensor and CN8 on the [Main PWB](#). If necessary, install a new out bin full sensor, [PL 10.15 Item 2](#).
5. **(4265)** Check the wiring between the out bin full sensor and CN2 on the [Main PWB](#). If necessary, install a new out bin full sensor, [PL 10.15 Item 2](#).
6. Enter [dC330](#) code 04-200. Check that the exit motor (MOT04-200), [PL 10.20 Item 2](#), runs and drives the upper exit roll, [PL 10.15 Item 23](#).
7. **(4150)** Check the wiring between the exit motor and CN12 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
8. **(4250/4260)** Check the wiring between the exit motor and CN13 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
9. **(4265)** Check the wiring between the exit motor and CN28 on the [Main PWB](#). Install new components as necessary, [PL 10.15](#) and [PL 10.20](#).
10. If necessary, install a new exit assembly, [PL 10.15 Item 1](#).
11. Perform the [OF5 Main PWB Check RAP](#).

09-100 Toner Low RAP

09-100 The machine has detected that the toner cartridge is almost empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. No immediate action is necessary. Ensure that a replacement toner cartridge, [PL 9.10 Item 2](#) is in stock.

NOTE: The toner low message is based on a pixel count, not a signal from a sensor. It cannot be reset by shaking the toner cartridge.

09-200 Toner Empty RAP

09-200 The machine has detected that the toner cartridge is empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 4](#) and [Wiring Diagram 5](#). Perform the following:

1. Make sure that the toner cartridge is not empty. If necessary, install a new toner cartridge, [PL 9.10 Item 2](#).
2. Enter [dC330](#) code 09-600 and 09-700. Check that the toner dispense motor (MOT09-600), [PL 4.20 Item 3](#) runs and deactuates the toner sensor (Q09-700).

NOTE: It may be necessary to enter the codes several times to ensure that the toner dispense motor deactuates the toner sensor. It may also be necessary to make several copies to prevent over toning the xerographic module.

3. Remove the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 09-600. Make sure that the toner dispense motor runs and drives the toner dispense idler gear, [PL 4.20 Item 7](#) and coupling, [PL 4.20 Item 9](#). Install new components as necessary, [PL 4.20](#).
4. Check the wiring between the toner dispense motor and CN9 on the [Main PWB](#).
5. Check the wiring between the xerographic module connector, [PL 4.15 Item 17](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 17](#).
6. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
7. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 23](#). Perform the following:

1. Make sure that the toner cartridge is not empty. If necessary, install a new toner cartridge, [PL 9.10 Item 2](#).
2. Enter [dC330](#) code 09-600 and 09-700. Check that the toner dispense motor (MOT09-600), [PL 4.25 Item 3](#) runs and deactuates the toner sensor (Q09-700).

NOTE: It may be necessary to enter the codes several times to ensure that the toner dispense motor deactuates the toner sensor. It may also be necessary to make several copies to prevent over toning the xerographic module.

3. Remove the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 09-600. Make sure that the toner dispense motor runs and drives the toner dispense idler gear, [PL 4.25 Item 7](#) and coupling, [PL 4.25 Item 9](#). Install new components as necessary, [PL 4.25](#).
4. Check the wiring between the toner dispense motor and CN10 on the [Main PWB](#).
5. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
6. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
7. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

Refer to [Wiring Diagram 39](#). Perform the following:

1. Make sure that the toner cartridge is not empty. If necessary, install a new toner cartridge, [PL 9.10 Item 2](#).
2. Enter [dC330](#) code 09-600 and 09-700. Check that the toner dispense motor (MOT09-600), [PL 4.25 Item 3](#) runs and deactuates the toner sensor (Q09-700).

NOTE: It may be necessary to enter the codes several times to ensure that the toner dispense motor deactuates the toner sensor. It may also be necessary to make several copies to prevent over toning the xerographic module.

3. Remove the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Enter [dC330](#) code 09-600. Make sure that the toner dispense motor runs and drives the toner dispense idler gear, [PL 4.25 Item 7](#) and coupling, [PL 4.25 Item 9](#). Install new components as necessary, [PL 4.25](#).
4. Check the wiring between the toner dispense motor and CN15 on the [Main PWB](#).

5. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN22 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
6. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
7. Perform the [OF5](#) Main PWB Check RAP.

09-210 Toner Sensor RAP

09-210 The machine has detected that the toner sensor is not controlled.

Also use this RAP if the machine displays a Toner Sensor Error Replace Toner Cartridge message.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Check the wiring between the xerographic module connector, [PL 4.15 Item 17](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 17](#).
2. Install a new xerographic module, [PL 9.10 Item 1](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
2. Install a new xerographic module, [PL 9.10 Item 1](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN22 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
2. Install a new xerographic module, [PL 9.10 Item 1](#).

09-220 Toner Expire RAP

09-220 The toner cartridge has reached the end of the design life of 20,000 (4150) or 23,000 (4250/4260) print pages.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Install a new toner cartridge, [PL 9.10 Item 2](#).

NOTE: The toner expire message is based on a pixel count, not a signal from a sensor. It cannot be reset by shaking the toner cartridge.

09-230, 240, 250, 500 Toner Cartridge Communications Error RAP

09-230 The toner cartridge CRUM failed to write to the CRUM PWB.

09-240 The machine failed to communicate with the toner cartridge CRUM.

09-250 The machine detected a toner cartridge read error.

09-500 The toner cartridge is not installed or is not detected by the CRUM PWB.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Check that the toner cartridge, [PL 9.10 Item 2](#) is installed correctly.
2. Remove the toner cartridge. Check the CRUM contact on the toner cartridge.
3. Check the wiring between the CRUM PWB, [PL 4.15 Item 15](#) and CN11 in the [Main PWB](#).
4. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - CRUM PWB, [PL 4.15 Item 15](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Check that the toner cartridge, [PL 9.10 Item 2](#) is installed correctly.
2. Check the wiring between the toner CRUM socket, [PL 4.15 Item 33](#) and CN11 in the [Main PWB](#).
3. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - Toner CRUM socket, [PL 4.15 Item 33](#).
4. Perform the [OF5 Main PWB Check RAP](#).

09-270, 271 ID Sensor Fault RAP

09-270 The machine has detected that the ID sensor has a fault.

09-271 The machine has detected that the ID sensor is contaminated.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 25](#). Perform the following:

1. Clean the ID sensor, [PL 7.35 Item 31](#).
2. Check the wiring between the ID sensor and CN17 on the [Main PWB](#).
3. Install new components as necessary:
 - ID sensor, [PL 7.35 Item 31](#).
 - Side cover assembly, [PL 7.30 Item 1](#).
4. Perform the [OF5 Main PWB Check RAP](#).

09-290 Print Quality Information RAP

09-290 The machine has detected a toner supply error, toner sensor error or drum lock error.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. This RAP is for information only. If the machine can not resolve the fault, a relevant fault code will be displayed.

09-300 Drum Warning RAP

09-300 The xerographic module is near the end of the design life. The design life is 55,000 (4150) or 80,000 (4250/4260) print pages.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. No immediate action is necessary. Ensure that a replacement xerographic module, [PL 9.10 Item 1](#) is in stock.

09-310 Drum Locked RAP

09-310 The machine has detected that the xerographic module has a mechanical fault.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The side cover assembly interlock switch must be closed to supply +24V to the motors and clutches.

1. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
2. **(4150)** Enter [dC330](#) code 04-100. Check that the main BLDC motor runs and drives the xerographic module coupling gears, [PL 4.20 Item 5](#) and [PL 4.20 Item 15](#). Install new components as necessary, [PL 4.20](#).
3. **(4250/4260/4265)** Enter [dC330](#) code 04-100. Check that the main BLDC motor runs and drives the xerographic module coupling gear, [PL 4.25 Item 15](#). Install new components as necessary, [PL 4.25](#).
4. **(4250/4260/4265)** Check that the developer drive motor and the xerographic module coupling gear, [PL 4.25 Item 5](#). Install new components as necessary, [PL 4.25](#).

NOTE: There is not a component control code for the developer drive motor.

5. Manually rotate the xerographic drum coupling on the xerographic module. Make sure that the xerographic drum rotates freely.
6. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).

09-320, 330, 340, 600 Drum Cartridge Communications Error RAP

09-320 The xerographic module CRUM failed to write to the CRUM PWB.

09-330 The machine failed to communicate with the xerographic module CRUM.

09-340 The machine detected a xerographic module read error.

09-600 The xerographic module is not installed or is not detected by the CRUM PWB.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Check that the xerographic module, [PL 9.10 Item 1](#) is installed correctly.
2. Remove the xerographic module. Check the CRUM contact on the xerographic module.
3. Check the wiring between the CRUM PWB, [PL 4.15 Item 15](#) and CN11 in the [Main PWB](#).
4. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - CRUM PWB, [PL 4.15 Item 15](#).
5. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Check that the xerographic module, [PL 9.10 Item 1](#) is installed correctly.
2. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN11 in the [Main PWB](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Xerographic module connector, [PL 4.15 Item 35](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Check that the xerographic module, [PL 9.10 Item 1](#) is installed correctly.
2. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN22 in the [Main PWB](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Xerographic module connector, [PL 4.15 Item 35](#).
4. Perform the [OF5 Main PWB Check RAP](#).

09-400 Replace Drum RAP

09-400 The xerographic module has reached the end of the design life of 55,000 (4150) or 80,000 (4250/4260) print pages.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Install a new xerographic module, [PL 9.10 Item 1](#).
2. Check the wiring between the xerographic module connector, [PL 4.15 Item 17](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 17](#).
3. If necessary, install new xerographic module, [PL 9.10 Item 1](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Install a new xerographic module, [PL 9.10 Item 1](#).
2. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN11 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
3. If necessary, install new xerographic module, [PL 9.10 Item 1](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Install a new xerographic module, [PL 9.10 Item 1](#).
2. Check the wiring between the xerographic module connector, [PL 4.15 Item 35](#) and CN22 on the [Main PWB](#). If necessary, install a new xerographic module connector, [PL 4.15 Item 35](#).
3. If necessary, install new xerographic module, [PL 9.10 Item 1](#).

4. Perform the **OF5** Main PWB Check RAP.

09-700 Toner Supplying Error RAP

09-700 The toner cartridge has stopped supplying toner to the xerographic module.

Initial Actions

- The machine will display a message directing that a seal tape be removed, but there is no seal tape on the Toner CRU that the service person can remove.
- There is a bulletin T-6518 (Eureka ID 600890) that offers a solution to this problem.
- If a new Toner Cartridge is being installed, shake the cartridge thoroughly prior to installing it.

NOTE: Anything that may keep the toner from arriving at the sensor in the Drum CRU (that checks for the presence of toner) will generate this UI display message.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Check that the tape seal has been removed from the xerographic module, [PL 9.10 Item 1](#).
2. Remove the toner cartridge, [PL 9.10 Item 2](#). Check that the locking lever opens and closes the toner shutter.
3. **(4150)** Check the toner coupling, [PL 4.20 Item 9](#). Make sure the coupling moves freely in and out without binding.
4. **(4250/4260)** Check the toner coupling, [PL 4.25 Item 9](#). Make sure the coupling moves freely in and out without binding.
5. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - Xerographic module, [PL 9.10 Item 1](#).

09-800, 810 Invalid Toner Cartridge RAP

09-800 The machine has detected an incompatible toner cartridge.

09-810 The machine has detected a non Xerox toner cartridge.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Ensure that the toner cartridge, [PL 9.10 Item 2](#) is the correct toner cartridge for the machine.
2. Check the wiring between the CRUM PWB, [PL 4.15 Item 15](#) and CN11 on the [Main PWB](#).
3. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - CRUM PWB, [PL 4.15 Item 15](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Ensure that the toner cartridge, [PL 9.10 Item 2](#) is the correct toner cartridge for the machine.
2. Check the wiring between the toner cartridge CRUM connector, [PL 4.15 Item 33](#) and CN11 on the [Main PWB](#).
3. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - Toner cartridge CRUM connector, [PL 4.15 Item 33](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Ensure that the toner cartridge, [PL 9.10 Item 2](#) is the correct toner cartridge for the machine.
2. Check the wiring between the toner cartridge CRUM connector, [PL 4.15 Item 33](#) and CN22 on the [Main PWB](#).
3. Install new components as necessary:
 - Toner cartridge, [PL 9.10 Item 2](#).
 - Toner cartridge CRUM connector, [PL 4.15 Item 33](#).
4. Perform the [OF5 Main PWB Check RAP](#).

09-900 Invalid Drum Cartridge RAP

09-900 The machine has detected an incompatible xerographic module.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 5](#). Perform the following:

1. Ensure that the xerographic module, [PL 9.10 Item 1](#) is the correct Xerox xerographic module for the machine.
2. Check the wiring between the CRUM PWB, [PL 4.15 Item 15](#) and CN11 in the [Main PWB](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - CRUM PWB, [PL 4.15 Item 15](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 23](#). Perform the following:

1. Ensure that the xerographic module, [PL 9.10 Item 1](#) is the correct Xerox xerographic module for the machine.
2. Check the wiring between the xerographic module CRUM PWB and CN11 in the [Main PWB](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Xerographic module connector, [PL 4.15 Item 35](#).
4. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 39](#). Perform the following:

1. Ensure that the xerographic module, [PL 9.10 Item 1](#) is the correct Xerox xerographic module for the machine.

2. Check the wiring between the xerographic module CRUM PWB and CN22 in the [Main PWB](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Xerographic module connector, [PL 4.15 Item 35](#).
4. Perform the [OF5 Main PWB Check RAP](#).

10-100, 200 Open Fuser Error/Low Heat Error RAP

10-100 During normal operation, the temperature of the fuser has dropped below the operating level.

10-200 The fuser has failed to reach the correct operating temperature.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 1](#), [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter **dC330** code 10-100 to heat the fuser to 180 degrees. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor) to verify the condition of the thermistors.
3. Enter code 10-300 to check power supply unit 2. If necessary, install a new power supply unit 2, [PL 1.10 Item 4](#).
4. Switch off the machine. Remove the fuser assembly. Check that the thermistors, [PL 10.25 Item 9](#) are clean and in good contact with the fuser heat roller. Check the wiring to the thermistors. Install new components as necessary, [PL 10.25](#).
5. Check for continuity between the two pins on the fuser assembly connector, [PL 10.25 Item 8](#).

NOTE: A cold fuser has a resistance of approximately 11.5 ohms (220V/240V) or 2 ohms (110V).

6. Check that there is continuity through the fuser heater and across the over temperature cut-out.
7. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CON3, CON8 and CON9 on [Power Supply Unit 2](#). If necessary, install a new fuser connector, [PL 4.15 Item 20](#).
8. Check the wiring between CON4 on [Power Supply Unit 2](#) and CN7 on the [Main PWB](#).
9. Install new components as necessary:
 - Fuser assembly, [PL 10.25 Item 1](#).
 - HVPS, [PL 1.10 Item 2](#).
10. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 17](#), [Wiring Diagram 18](#) and [Wiring Diagram 21](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter **dC330** code 10-100 to heat the fuser to 180 degrees. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor) to verify the condition of the thermistors.
3. Enter code 10-300 to check power supply unit 2. If necessary, install a new power supply unit 2, [PL 1.15 Item 4](#).
4. Switch off the machine. Remove the fuser assembly. Check that the thermistors, [PL 10.28 Item 9](#) are clean and in good contact with the fuser heat roller. Check the wiring to the thermistor assembly. Check the wiring to the NC thermistor, [PL 10.28 Item 19](#). Install new components as necessary, [PL 10.28](#).
5. Check for continuity between the three pins on the fuser assembly connector, [PL 10.28 Item 8](#).

NOTE: A cold fuser has a resistance of approximately 11.5 ohms (220V/240V) or 2 ohms (110V).

6. Check that there is continuity through the fuser heat lamps and across the over temperature cut-out. Install new components as necessary, [PL 10.28](#).
7. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CN5 on the [Main PWB](#). If necessary, install a new fuser connector, [PL 4.15 Item 20](#).
8. Check the wiring between CON1 on [Power Supply Unit 2](#) and CN7 on the [Main PWB](#).
9. Install new components as necessary:
 - Fuser assembly, [PL 10.28 Item 1](#).
 - Power supply unit 2, [PL 1.15 Item 4](#).
10. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 33](#), [Wiring Diagram 34](#) and [Wiring Diagram 37](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter **dC330** code 10-100 to heat the fuser to 180 degrees. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor) to verify the condition of the thermistors.
3. Enter code 10-300 to check power supply unit 2. If necessary, install a new power supply unit 2, [PL 1.15 Item 4](#).
4. Switch off the machine. Remove the fuser assembly. Check that the thermistors, [PL 10.28 Item 9](#) are clean and in good contact with the fuser heat roller. Check the wiring to the thermistor assembly. Check the wiring to the NC thermistor, [PL 10.28 Item 19](#). Install new components as necessary, [PL 10.28](#).
5. Check for continuity between the three pins on the fuser assembly connector, [PL 10.28 Item 8](#).

NOTE: A cold fuser has a resistance of approximately 11.5 ohms (220V/240V) or 2 ohms (110V).

6. Check that there is continuity through the fuser heat lamps and across the over temperature cut-out. Install new components as necessary, [PL 10.28](#).
7. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CN5 on the [Main PWB](#). If necessary, install a new fuser connector, [PL 4.15 Item 20](#).
8. Check the wiring between CON1 on [Power Supply Unit 2](#) and CN13 on the [Main PWB](#).
9. Install new components as necessary:
 - Fuser assembly, [PL 10.28 Item 1](#).
 - Power supply unit 2, [PL 1.15 Item 4](#).
10. Perform the [OF5 Main PWB Check RAP](#).

10-300 Over Heat Error RAP

10-300 The fuser temperature has risen above the normal level. Although the fuser unit can return to a normal operating temperature, the fuser may consequently be damaged.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 1](#), [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:

1. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor). Perform a fuser temperature check to verify the condition of the thermistors. Use the following values as a temperature reference:

NOTE: To read the value in 10-200, stop and start the machine to see the variations in value.

- 10-200 cold +/- 90
 - 10-200 warm +/- 169
 - 10-210 cold +/- 60
 - 10-210 warm +/- 136
2. Switch off the machine. Remove the fuser assembly. Examine the fuser assembly for heat damage. Install new components as necessary, [PL 10.25](#) and [PL 10.26](#).
 3. Check that the thermistors, [PL 10.25 Item 9](#) are in good contact with the fuser heat roller and are clean. Check the wiring to the thermistors. Install new components as necessary, [PL 10.25](#).
 4. Check that there is continuity through the fuser heater and across the over temperature cut-out. If necessary, install a new thermostat assembly, [PL 10.25 Item 2](#).
 5. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CON3, CON8 and CON9 on [Power Supply Unit 2](#). If necessary, install a new fuser connector.
 6. Check the wiring between CON4 on [Power Supply Unit 2](#) and CN7 on the [Main PWB](#).
 7. Check that the fuser fan is working. Go to the [OF3 Air Systems RAP](#).
 8. Install new components as necessary:
 - Power supply unit 2, [PL 1.10 Item 4](#).
 - HVPS, [PL 1.10 Item 2](#).
 9. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 17](#), [Wiring Diagram 18](#) and [Wiring Diagram 21](#). Perform the following:

1. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor). Perform a fuser temperature check to verify the condition of the thermistors. Use the following values as a temperature reference:

NOTE: To read the value in 10-200, stop and start the machine to see the variations in value.

- 10-200 cold +/- 71
 - 10-200 warm +/- 178
 - 10-210 cold +/- 37
 - 10-210 warm +/- 162
2. Switch off the machine. Remove the fuser assembly. Examine the fuser assembly for heat damage. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).
 3. Switch off the machine. Remove the fuser assembly. Check that the thermistors, [PL 10.28 Item 9](#) are clean and in good contact with the fuser heat roller. Check the wiring to the thermistor assembly. Check the wiring to the NC thermistor, [PL 10.28 Item 19](#). Install new components as necessary, [PL 10.28](#).
 4. Check that there is continuity through the fuser heat lamps and across the over temperature cut-out. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).
 5. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CN5 on the [Main PWB](#). If necessary, install a new fuser connector, [PL 4.15 Item 20](#).
 6. Check the wiring between CON1 on [Power Supply Unit 2](#) and CN7 on the [Main PWB](#).
 7. Check that the fuser fan is working. Go to the [OF3](#) Air Systems RAP.
 8. Install new components as necessary:
 - Power supply unit 2, [PL 1.15 Item 4](#).
 - HVPS, [PL 1.15 Item 2](#).
 9. Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 33](#), [Wiring Diagram 34](#) and [Wiring Diagram 37](#). Perform the following:

1. Enter codes 10-200 (centre thermistor) and 10-210 (front thermistor). Perform a fuser temperature check to verify the condition of the thermistors.
2. Switch off the machine. Remove the fuser assembly. Examine the fuser assembly for heat damage. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).
3. Switch off the machine. Remove the fuser assembly. Check that the thermistors, [PL 10.28 Item 9](#) are clean and in good contact with the fuser heat roller. Check the wiring to the thermistor assembly. Check the wiring to the NC thermistor, [PL 10.28 Item 19](#). Install new components as necessary, [PL 10.28](#).
4. Check that there is continuity through the fuser heat lamps and across the over temperature cut-out. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).

5. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CN14 on the [Main PWB](#). If necessary, install a new fuser connector, [PL 4.15 Item 20](#).
6. Check the wiring between CON1 on [Power Supply Unit 2](#) and CN13 on the [Main PWB](#).
7. Check that the fuser fan is working. Go to the [OF3](#) Air Systems RAP.
8. Install new components as necessary:
 - Power supply unit 2, [PL 1.15 Item 4](#).
 - HVPS, [PL 1.15 Item 2](#).
9. Perform the [OF5](#) Main PWB Check RAP.

10-400 Fuser Unit Error RAP

10-400 The machine has detected a fault with the fuser assembly.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

NOTE: The main PWB has 4 test points, GND, +3.3V, +5V and +24V. The location of the test points is shown on the [Main PWB PJ](#) location illustration.

Refer to [Wiring Diagram 1](#), [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter Diagnostics. Select Copier Routines > dC 330. Enter code 10-300 to check the Power Supply Unit 2. If necessary, install a new PSU 2, [PL 1.10 Item 4](#).

NOTE: When working on a 4150 machine, be aware that due to a software glitch, the 10-300 check on the power supply unit 2 will result in a "failed" result, even on a functional machine. This does not apply to the 4250, 4260 or 4265 machines.

3. Check the wiring between the fuser connector, [PL 4.15 Item 20](#) and CON3, CON8 and CON9 on [Power Supply Unit 2](#). If necessary, install a new fuser connector.
4. Check the wiring between CON4 on [Power Supply Unit 2](#) and CN7 on the [Main PWB](#).
5. Install new components as necessary:
 - Fuser assembly, [PL 10.25 Item 1](#).
 - Power supply unit 2, [PL 1.10 Item 4](#).
 - HVPS, [PL 1.10 Item 2](#).
6. Perform the [OF5 Main PWB Check RAP](#).

10-500 Fuser Warning RAP

10-500 The fuser is near the end of the design life. The design life is 250,000 print pages.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. No immediate action is necessary. Ensure that a replacement fuser assembly, [PL 10.28 Item 1](#) is in stock.

10-600, 610 Envelope Mode Error RAP

10-600 The machine has detected that it has not switched to envelope mode.

10-610 The machine has detected that it has not switched to envelope mode.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to **(4250/4260) Wiring Diagram 25 (4265) Wiring Diagram 41** . Perform the following:

1. Open the side cover assembly, [PL 7.30 Item 1](#).
2. Check the fuser nip release mechanism. If necessary, install a new fuser assembly, [PL 10.28 Item 1](#).
3. Check that the envelope sensor actuator on the front cam, [PL 7.32 Item 9](#) is not missing or damaged.
4. Enter [dC330](#) code 07-610. Check the envelope sensor (Q07-610), [PL 7.32 Item 1](#).
5. **(4250/4260)** Check the wiring between the envelope sensor and CN17 on the [Main PWB](#). If necessary, install a new envelope sensor, [PL 7.32 Item 1](#).
6. **(4265)** Check the wiring between the envelope sensor and CN31 on the [Main PWB](#). If necessary, install a new envelope sensor, [PL 7.32 Item 1](#).
7. Enter [dC330](#) code 07-600. Check that the envelope motor (MOT07-600) runs and drives the fuser release mechanism. Install new components as necessary, [PL 7.32](#).
8. **(4250/4260)** Check the wiring between the envelope motor and CN17 on the [Main PWB](#). If necessary, install a new envelope motor, [PL 7.32 Item 17](#).
9. **(4265)** Check the wiring between the envelope motor and CN31 on the [Main PWB](#). If necessary, install a new envelope motor, [PL 7.32 Item 17](#).
10. Perform the [OF5 Main PWB Check RAP](#).

10-700, 710 Fuser Fuse Warning RAP

10-700 The machine has detected that fuse F1 did not blow when a new fuser is installed.

10-710 The machine has detected a fault with either fuse F1 or F2 on the fuser.

NOTE: The fuser has 2 fusible resistors that act as a simple CRUM. Fuse F1 is blown when a new fuser is installed, fuse F2 is blown at fuser end of life.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Refer to [Wiring Diagram 21](#) . Perform the following:

1. Enter [dC330](#) codes 10-700 and 10-710. Check the state of fuse F1 and fuse F2.
2. Remove, then replace the fuser assembly, [PL 10.28 Item 1](#).
3. Install a new fuser assembly, [PL 10.28 Item 1](#).

12-100 Finisher Jam 3 RAP

12-100 The finisher entrance sensor failed to actuate within the correct time after the document was fed from the exit sensor.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to **(4250/4260/4265)** [Wiring Diagram 14](#) and [Wiring Diagram 15](#). Perform the following:

1. Open the finisher front door, [PL 12.10 Item 1](#). Lower the document entry guide [PL 12.15 Item 23](#). Remove all jammed documents. Open the side cover assembly, [PL 7.30 Item 1](#), remove all jammed paper.
2. Check the document entry guide, [PL 12.15 Item 23](#) for damage.
3. Check that the finisher entry sensor actuator, [PL 12.15 Item 20](#) moves freely and is not damaged.
4. Enter [dC330](#) code 12-800. Check the finisher entrance sensor (Q12-800), [PL 12.15 Item 15](#).
5. Check the wiring between the finisher entrance sensor and J7 on the [Finisher PWB](#). If necessary, install a new finisher entrance sensor, [PL 12.15 Item 15](#).
6. Enter [dC330](#) code 12-100. Check that the entrance motor (MOT12-100), [PL 12.15 Item 5](#) runs and drives the finisher entry roll, [PL 12.15 Item 2](#).
7. Check the wiring between the entrance motor and J5 on the [Finisher PWB](#).
8. Check the drive belt, [PL 12.15 Item 26](#). If necessary, install a new drive belt.
9. Check that the finisher entry roll, [PL 12.15 Item 2](#) and the finisher entry roll idlers, [PL 12.15 Item 21](#) are clean and rotate freely.
10. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A](#) Finisher PWB DIP Switch Settings RAP.
11. If necessary, install new components:
 - Entrance motor, [PL 12.15 Item 5](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-200 Finisher Jam 4 RAP

12-200 The exit sensor failed to actuate within the correct time after the document was fed from the finisher entrance sensor.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 14](#) and [Wiring Diagram 15](#). Perform the following:

1. Open the finisher front door, [PL 12.10 Item 1](#). Lower the document entry guide [PL 12.15 Item 23](#). Remove all jammed documents.
2. Check that the exit sensor actuator, [PL 12.20 Item 3](#) moves freely and is not damaged.
NOTE: If necessary, remove the finisher to check the exit sensor actuator. Refer to [REP 12.1](#).
3. Enter [dC330](#) code 12-805. Check the exit sensor (Q12-805), [PL 12.20 Item 7](#).
4. Check the wiring between the exit sensor and J7 on the [Finisher PWB](#). If necessary, install a new exit sensor, [PL 12.20 Item 7](#).
5. Enter [dC330](#) code 12-100. Check that the entrance motor (MOT12-100), [PL 12.15 Item 5](#) runs and drives the transport roll, [PL 12.15 Item 2](#).
6. Check the wiring between the entrance motor and J5 on the [Finisher PWB](#).
7. Check the drive belt, [PL 12.15 Item 26](#). If necessary, install a new drive belt.
8. Check that the transport roll, [PL 12.15 Item 2](#) and transport roll idlers, [PL 12.15 Item 21](#) are clean and rotate freely.
9. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A](#) Finisher PWB DIP Switch Settings RAP.
10. If necessary, install new components:
 - Document entrance motor, [PL 12.15 Item 5](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-300 Finisher Jam 5 RAP

12-300 The trail edge of the document failed to deactuate the exit sensor within the correct time.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 14](#) and [Wiring Diagram 15](#). Perform the following:

1. Remove all jammed documents from the finisher.
2. Check that the exit sensor actuator, [PL 12.20 Item 3](#) moves freely and is not damaged.

NOTE: If necessary, remove the finisher to check the exit sensor actuator. Refer to [REP 12.1](#).

3. Enter [dC330](#) code 12-805. Check the exit sensor (Q12-805), [PL 12.20 Item 7](#).
4. Check the wiring between the exit sensor and J7 on the [Finisher PWB](#). If necessary, install a new exit sensor, [PL 12.20 Item 7](#).
5. Enter [dC330](#) code 12-110. Check that the exit motor (MOT12-110), [PL 12.20 Item 10](#) runs and drives the exit roll, [PL 12.20 Item 1](#).
6. Check the wiring between the exit motor and J5 on the [Finisher PWB](#).
7. Check the drive belt, [PL 12.20 Item 12](#). If necessary, install a new drive belt.
8. Check that the exit roll, [PL 12.20 Item 1](#) and exit roll idlers, [PL 12.20 Item 6](#) are clean and rotate freely. If necessary, install a new exit roll, [PL 12.20 Item 1](#).
9. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
10. If necessary, install new components:
 - Exit motor, [PL 12.20 Item 10](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-400 Finisher Duplex Jam RAP

12-400 The machine has detected a jam in the duplex path above the finisher.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 15](#). Perform the following:

1. Open the finisher front door, [PL 12.10 Item 1](#). Lower the document entry guide, [PL 12.15 Item 23](#) and the duplex guide, [PL 12.15 Item 24](#). Remove all jammed documents. Open the side cover assembly, [PL 7.30 Item 1](#), remove all jammed paper.
2. Remove the finisher, [REP 12.1](#). Make 10 duplex copies. If the machine jams, go to the [08-610 Duplex Jam 1 RAP](#).
3. If the duplex copies are good, perform the following:
 - a. Check that the finisher duplex paper sensor actuator, [PL 12.15 Item 17](#) moves freely and is not damaged.
 - b. Enter [dC330](#) code 12-880. Check the finisher duplex paper sensor (Q12-880), [PL 12.15 Item 15](#).
 - c. Check the wiring between the finisher duplex paper sensor and J7 on the [Finisher PWB](#). If necessary, install a new duplex paper sensor, [PL 12.15 Item 15](#).
 - d. Check the duplex guide, [PL 12.15 Item 24](#) for damage.
 - e. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
 - f. If necessary, install a new finisher PWB, [PL 12.10 Item 8](#).

12-500 Full Stack RAP

12-500 The machine has detected that the finisher output tray is full.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

Refer to **(4150)** [Wiring Diagram 8](#), **(4250/4260)** [Wiring Diagram 17](#) **(4265)** [Wiring Diagram 33](#). Perform the following:

1. Remove all documents from the finisher output tray.
2. Check that the stacker top sensor actuator, [PL 12.45 Item 9](#) moves freely and is not damaged.
3. Enter [dC330](#) code 12-840. Check the stacker top sensor (Q12-840), [PL 12.45 Item 8](#).
4. Check the wiring between the stacker top sensor and J8 on the [Finisher PWB](#). If necessary, install a new stacker top sensor, [PL 12.45 Item 8](#).
5. **(4150)** Refer to [Wiring Diagram 8](#). Check for +24V at pins 14 and 16 on CN27 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 13 and 15 on CON71 on [Power Supply Unit 1](#) and pins 14 and 16 on CN27 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.10 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
6. **(4250/4260)** Refer to [Wiring Diagram 17](#). Check for +24V at pins 13 and 14 on CN18 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 13 and 14 on CON71 on [Power Supply Unit 1](#) and pins 13 and 14 on CN18 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
7. **(4265)** Refer to [Wiring Diagram 33](#). Check for +24V at pins 3, 4, 5 and 6 on CN33 on the [Main PWB](#). If +24V is not available, perform the following:
 - Check the wiring between pins 1, 3, 5, and 7 on CON3 on [Power Supply Unit 1](#) and pins 3, 4, 5 and 6 on CN33 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
8. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A](#) Finisher PWB DIP Switch Settings RAP.
9. If necessary, install a new finisher PWB, [PL 12.10 Item 8](#).

12-600, 610 Staple Cartridge Fault RAP

12-600 The machine has detected that a staple cartridge is not installed.

12-610 The machine has detected that the staple cartridge is empty.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to [Wiring Diagram 16](#). Perform the following:

1. Open the finisher front door. Check that the staple refill, [PL 12.35 Item 5](#) is not empty. Check that the staple refill, [PL 12.35 Item 5](#) and stapler cartridge, [PL 12.35 Item 4](#) are installed correctly.
2. Check the wiring between the stapler assembly, [PL 12.35 Item 2](#) and J9 on the [Finisher PWB](#).
3. If necessary, install new components:
 - Staple refill, [PL 12.35 Item 5](#).
 - Stapler cartridge, [PL 12.35 Item 4](#).
 - Stapler assembly, [PL 12.35 Item 2](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-700, 12-800 Paddle Fault RAP

12-700 The machine has detected a fault with the compiler paddle.

12-800 The machine has detected a fault with the compiler paddle.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [\(4250/4260\) Wiring Diagram 14](#) and [Wiring Diagram 16 \(4265\) Wiring Diagram 14](#) and [.Wiring Diagram 16](#). Perform the following:

1. Remove all documents from the finisher.
2. Enter **dC330** code 12-810. Check the paddle home sensor (Q12-810), [PL 12.30 Item 10](#).
3. Check the wiring between the paddle home sensor and J8 on the [Finisher PWB](#). If necessary, install a new paddle home sensor, [PL 12.30 Item 10](#).
4. Enter **dC330** code 12-200. Check that the paddle motor (MOT12-200), [PL 12.30 Item 4](#) runs and drives the compiler exit paddles, [PL 12.30 Item 1](#).
5. Check the wiring between the paddle motor and J5 on the [Finisher PWB](#).
6. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
7. If necessary, install new components:
 - Paddle motor, [PL 12.30 Item 4](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-710, 810 Front Jogger Fault RAP

12-710 The machine has detected a fault with the front jogger.

12-810 The machine has detected a fault with the front jogger.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 15](#) and [Wiring Diagram 16](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove all documents from the finisher.
3. Check for damage or obstructions that would prevent the front jogger, [PL 12.30 Item 27](#) from operating correctly.
4. Enter **dC330** code 12-815. Check the front jogger home sensor (Q12-815), [PL 12.30 Item 10](#).
5. Check the wiring between the front jogger home sensor and J8 on the [Finisher PWB](#). If necessary install a new front jogger home sensor, [PL 12.30 Item 10](#).
6. Enter **dC330** codes 12-310 and 12-300. Check that the front jogger motor (MOT12-300) runs and drives the front jogger arm, [PL 12.30 Item 24](#) between the home and the inboard positions.
7. Check the wiring between the front jogger motor and J6 on the [Finisher PWB](#).
8. Check the front jogger belt, [PL 12.30 Item 23](#). If necessary, install a new front jogger belt.
9. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
10. If necessary, install new components as necessary:
 - Front jogger assembly, [PL 12.30 Item 27](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-720, 820 Rear Jogger Fault RAP

12-720 The machine has detected a fault with the rear jogger.

12-820 The machine has detected a fault with the rear jogger.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 14](#) and [Wiring Diagram 15](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove all documents from the finisher.
3. Check for damage or obstructions that would prevent the rear jogger, [PL 12.30 Item 28](#) from operating correctly.
4. Enter [dC330](#) code 12-820. Check the rear jogger home sensor (Q12-820), [PL 12.30 Item 10](#).
5. Check the wiring between the rear jogger home sensor and J7 on the [Finisher PWB](#). If necessary, install a new rear jogger home sensor, [PL 12.30 Item 10](#).
6. Enter [dC330](#) codes 12-330 and 12-320. Check that the rear jogger motor (MOT12-320) runs and drives the rear jogger arm, [PL 12.30 Item 8](#) between the home and the inboard positions.
7. Check the wiring between the rear jogger motor and J5 on the [Finisher PWB](#).
8. Check the rear jogger belt, [PL 12.30 Item 23](#). If necessary, install a new rear jogger belt.
9. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
10. If necessary, install new components as necessary:
 - Rear jogger assembly, [PL 12.30 Item 28](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-730, 830 Support Finger Fault RAP

12-730 The machine has detected a fault with the support fingers.

12-830 The machine has detected a fault with the support fingers.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 15](#) and [Wiring Diagram 16](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove all documents from the finisher.
3. Check for damage or obstructions that would prevent the support fingers, [PL 12.25 Item 9](#) from extending.
4. Check that the support finger home sensor actuator on the front support finger is not missing or damaged.
5. Enter [dC330](#) code 12-825. Check the support finger home sensor (Q12-825), [PL 12.40 Item 2](#).
6. Check the wiring between the support finger home sensor and J8 on the [Finisher PWB](#). If necessary, install a new support finger home sensor, [PL 12.40 Item 2](#).
7. Enter [dC330](#) codes 12-410 and 12-400. Check that the support finger motor (MOT12-400), [PL 12.25 Item 2](#) runs and drives the support fingers.
8. Check the wiring between the support finger motor and J6 on the [Finisher PWB](#).
9. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
10. If necessary, install new components:
 - Support finger motor, [PL 12.25 Item 2](#).
 - Front support finger assembly, [PL 12.25 Item 21](#).
 - Rear support finger assembly, [PL 12.25 Item 22](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-740, 840 Ejector Fault RAP

12-740 The machine has detected a fault with the ejector.

12-840 The machine has detected a fault with the ejector.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 15](#) and [Wiring Diagram 16](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Remove all documents from the finisher.
3. Check for damage or obstructions that would prevent the ejector, [PL 12.40 Item 16](#) from operating correctly.
4. Enter [dC330](#) code 12-835. Check the ejector encoder sensor (Q12-835), [PL 12.25 Item 3](#).
5. Check the wiring between the ejector encoder sensor and J13 on the [Finisher PWB](#). If necessary, install a new ejector encoder sensor, [PL 12.25 Item 3](#).
6. Enter [dC330](#) code 12-830. Check the ejector home sensor (12-830), [PL 12.20 Item 7](#).
7. Check the wiring between the ejector home sensor and J7 on the [Finisher PWB](#). If necessary, install a new ejector home sensor, [PL 12.20 Item 7](#).
8. Enter [dC330](#) code 12-500. Check that the ejector motor (MOT12-500), [PL 12.40 Item 1](#) runs and drives the ejector belt, [PL 12.40 Item 7](#).
9. Check the wiring between the ejector motor and J6 on the [Finisher PWB](#).
10. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
11. If necessary, install new components:
 - Ejector motor, [PL 12.40 Item 1](#).
 - Ejector assembly, [PL 12.40 Item 16](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12-750, 850 Stapler Fault RAP

12-750 The machine has detected a fault with the stapler.

12-850 The machine has detected a fault with the stapler.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 15](#) and [Wiring Diagram 16](#). Perform the following:

1. Switch off the machine, then switch on the machine.
2. Check the following:
 - The staple refill, [PL 12.35 Item 5](#) has staples in it and is correctly installed.
 - The leading staples in the staple head have been primed, [Figure 1](#).
 - Check that the sheets of staples in the cartridge are feeding one at a time. If staple sheets overlap, they will jam in the cartridge. If necessary, install a new stapler cartridge, [PL 12.35 Item 4](#).

NOTE: The term “primed” refers to 2 staples at the front of the cartridge, that have been pre-formed automatically by the action of the stapler, refer to [Figure 1](#).

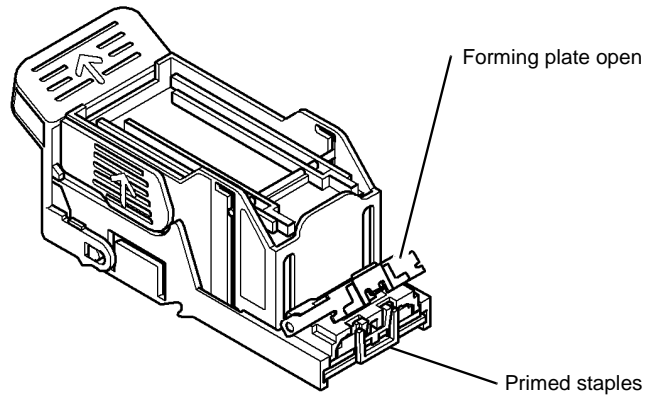
NOTE: The stapler sensors are all integral to the stapler assembly. They cannot be replaced.

3. Remove the stapler cartridge, [PL 12.35 Item 4](#). Enter [dC330](#) code 12-700. Check that the stapler cycles once.
4. Check the wiring between the stapler motor (MOT12-700) and J10 on the [Finisher PWB](#).
5. Enter [dC330](#) code 12-865. Check the paper detector sensor (Q12-865), [PL 12.20 Item 25](#).
6. Check the wiring between the paper detector sensor and J11 on the [Finisher PWB](#). If necessary, install a new paper detector sensor, [PL 12.20 Item 25](#).

NOTE: If the stapler does not detect staples in the primed position, the staple head cycles a number of times to prime the staple head. This occurs when the finisher interlock is made.

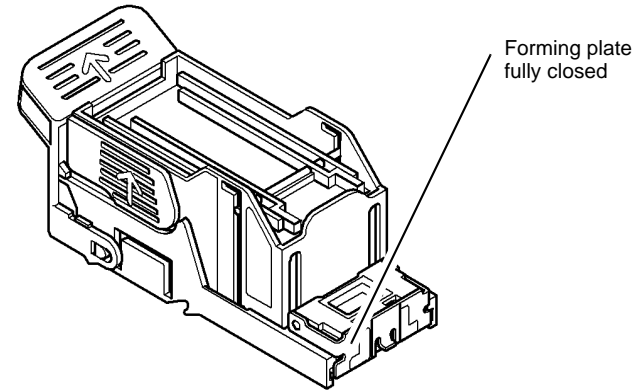
7. Perform the following:
 - a. Remove the stapler cartridge. Remove the staple refill from the cartridge. Slide out the bottom sheet of staples from the refill, to expose a fresh sheet of staples on the bottom of the stack. Install the staple refill into the cartridge. Ensure the forming plate is fully closed, [Figure 1](#).
 - b. Install the staple cartridge and close the door. The stapler will now cycle a few times to feed and prime the new sheet of staples.
 - c. Open the door and remove the staple cartridge.

- d. Examine the sheet of staples that have been fed to the staple forming part of the stapler, by opening the forming plate, [Figure 2](#). Check that the first two staples have been partially formed.
 - e. If the staples have been partially formed, install a new stapler assembly, [PL 12.35 Item 2](#).
 - f. If the staples have not been partially formed, install a new stapler cartridge, [PL 12.35 Item 4](#). Repeat the check. If the first two staples are not partially formed, install a new stapler assembly, [PL 12.35 Item 2](#).
8. If necessary, install a new finisher PWB, [PL 12.10 Item 8](#).



AP-1-0598-A

Figure 1 Staple cartridge open



AP-1-0599-A

Figure 2 Staple cartridge closed

12-760, 860 Stacker Fault RAP

12-760 The machine has detected a fault with the stacker.

12-860 The machine has detected a fault with the stacker.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The finisher door switch must be closed to supply +24V to the motors.

Refer to [Wiring Diagram 16](#). Perform the following:

1. Remove all documents from the finisher.
2. Check for damage or obstructions that would prevent the stacker tray, [PL 12.45 Item 1](#) from moving.
3. Enter [dC330](#) code 12-845. Check the stacker bottom switch (S12-845), [PL 12.45 Item 7](#).
4. Check the wiring between the stacker bottom switch and J14 on the [Finisher PWB](#). If necessary, install a new stacker bottom switch, [PL 12.45 Item 7](#).
5. Enter [dC330](#) codes 12-600 and 12-610. Check that the stacker tray motor (MOT12-600), [PL 12.45 Item 20](#) runs and drives the stacker tray down, then up.
6. Check the wiring between the stacker tray motor and J14 on the [Finisher PWB](#).
7. If paper is overflowing the tray when it is at the lower limit, check the stack height sensor. Go the [12-500 Full Stack RAP](#).
8. Check that the finisher PWB DIP switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#).
9. If necessary, install new components:
 - Stacker tray motor, [PL 12.45 Item 20](#).
 - Finisher PWB, [PL 12.10 Item 8](#).

12A Finisher PWB DIP Switch Settings RAP

To show the correct settings for the DIP switches on the finisher PWB.

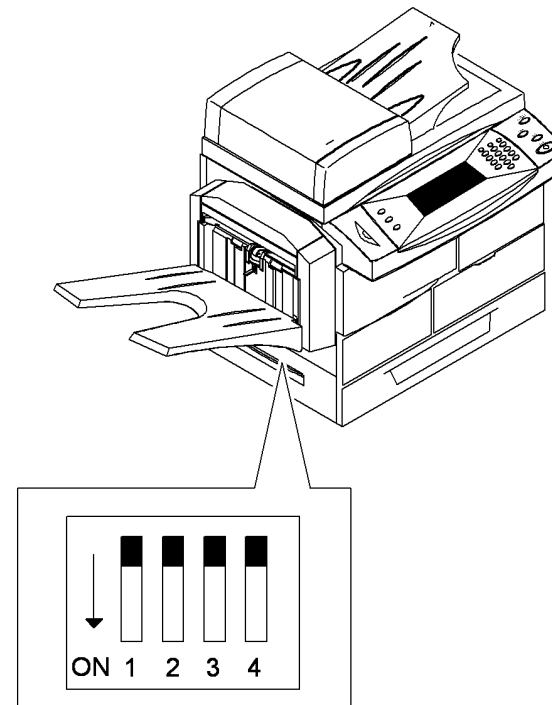
Problems that can result from incorrect DIP switch settings are:

- False jam clearance instructions for the finisher.
- Communication errors between the finisher and the machine.
- Erratic behavior of the finisher.

Procedure

Perform the following:

1. Remove the finisher PWB access cover, [PL 12.45 Item 30](#).
2. Check that the DIP switch settings are in the OFF position. Refer to [Figure 1](#).
3. If necessary, switch off the machine. Correct the DIP switch settings, then switch on the machine.



AP-1-0615-A

Figure 1 DIP switch settings

14-100 CCD Lock RAP

14-100 The machine has detected a mechanical fault with the CCD module.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 9](#). Perform the following:

1. If necessary, remove the finisher, [REP 12.1](#). Check that the scanner lock, [PL 14.10 Item 20](#) is completely unlocked.
2. Remove the scanner top cover assembly, refer to [REP 14.2](#).
3. Check that the scanner drive belt is tensioned correctly, perform the following:
 - a. Loosen the screw that secures the pulley seat, [PL 14.10 Item 10](#).
 - b. Allow the pulley spring to tension the scanner drive belt.
 - c. Tighten the screw that secures the pulley seat, [PL 14.10 Item 10](#).
4. Check that the CCD module, [PL 14.10 Item 2](#) moves freely from left to right.
5. Check the wiring between the scan motor, [PL 14.10 Item 4](#) and CN2 on the [Scanner PWB](#).
6. If necessary, install new components:
 - Scan motor assembly, [PL 14.10 Item 4](#).
 - Scanner PWB, [PL 14.10 Item 15](#).
 - CCD module, [PL 14.10 Item 2](#).
 - Scanner assembly, [PL 14.10 Item 1](#).

4250/4260 Checkout

Refer to [Wiring Diagram 28](#). Perform the following:

1. Check that the scanner lock is completely unlocked.
2. Remove the scanner top cover assembly, refer to [PL 14.13 Item 28](#).
3. Check the CCD module home sensor, [PL 14.13 Item 14](#).

NOTE: There is not a component control code for the CCD module home sensor.
4. Check the wiring between the CCD module home sensor and CN3 on the [Scanner PWB](#). If necessary, install a new CCD module home sensor, [PL 14.13 Item 14](#).
5. Enter [dC330](#) codes 14-130 and 14-140. Check that the scan motor runs and drives the CCD module right and left.
6. Check the wiring between the scan motor, [PL 14.13 Item 4](#) and CN1 on the [Scanner PWB](#).
7. Check that the scanner drive belt is tensioned correctly, perform the following:
 - a. Loosen the screw that secures the pulley seat, [PL 14.13 Item 25](#).

- b. Allow the pulley spring to tension the scanner drive belt.
 - c. Tighten the screw that secures the pulley seat, [PL 14.13 Item 25](#).
8. Manually rotate the CCD module drive gear. Check that the CCD module, [PL 14.13 Item 2](#) moves freely from left to right.
 9. If necessary, install new components:
 - Scan motor assembly, [PL 14.13 Item 4](#).
 - Scanner PWB, [PL 14.13 Item 15](#).
 - CCD module, [PL 14.13 Item 2](#).
 - Scanner assembly, [PL 14.13 Item 1](#).

4265 Checkout

Refer to [Wiring Diagram 44](#). Perform the following:

1. Check that the scanner lock is completely unlocked.
2. Remove the scanner top cover assembly, refer to [PL 14.16 Item 28](#).
3. Step deleted.
4. Step deleted.
5. Step deleted.
6. Check the wiring between the scan motor, [PL 14.16 Item 4](#) and CN1 on the [Scanner PWB](#).
7. Check that the scanner drive belt is tensioned correctly, perform the following:
 - a. Loosen the screw that secures the pulley seat, [PL 14.16 Item 25](#).
 - b. Allow the pulley spring to tension the scanner drive belt.
 - c. Tighten the screw that secures the pulley seat, [PL 14.16 Item 25](#).
8. Manually rotate the CCD module drive gear. Check that the CCD module, [PL 14.16 Item 2](#) moves freely from left to right.
9. If necessary, install new components:
 - Scan motor assembly, [PL 14.16 Item 4](#).
 - Scanner assembly, [PL 14.16 Item 1](#).

15-100 to 15-830 Scan to E-mail Faults RAP

These are the faults displayed when the machine encounters scan to e-mail problems. The faults are listed in code order, together with any recommended action. Please note that service actions are limited.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant fault code and perform any service actions. If the fault is still present, perform [Final Actions](#).

15-100 Group Name has no Assigned Email Addresses

No email address is assigned to the group name. Remove the group name from the 'To:' field or enter a valid email address.

15-110 Email Send Failed

Email SMTP server returned an error during transmission. The SMTP server authentication may be supported but not enabled on the device or any 500 code is returned from the mail server. Resend the email.

15-120 Invalid Recipient Email Address

The email address has either been restricted or is in the wrong format. Re-enter the email address.

15-130 Mail Too Large

The machine is unable to split the mail and send it. This can occur when the machine is configured to send a maximum mail size. For example 1.0MB and the scanned mail page exceeds this size. Increase the mail size via CentreWare Internet Services. If the fault persists, increase the mail size allocation on the mail server.

15-140 Invalid Email Address

The user has attempted to enter an invalid email ID. Examples are:

- Spaces in the ID
- Invalid starting character such as '.', '+', '_', '@'
- More than one '@'

15-150 Group Not Available

The user has attempted to enter an invalid group number. Confirm that the group is available and has mail addresses associated with it.

15-160 Memory Full

The HDD is full during scan to email.

15-170 Memory Full

The machine does not have enough memory to prepare the next job.

15-200 Network Controller Error

A NIC error (SMTP). One of the following Simple Mail Transfer Protocol errors may have occurred:

- SMTP_ENCODER_FAILURE. Error returned by NIC during SMTP encoding activity.
- SMTP_MEMORY_FAILURE. Error returned by NIC for memory failure during SMTP operation.
- SMTP_MISC_ERROR. Miscellaneous error returned by NIC during SMTP operation.

Switch off the machine, then switch on the machine. Resend the email.

15-300 Network Connection Failure

Any communication or network failure during SMTP or LDAP operations. Check the network connection. Switch off the machine, then switch on the machine.

15-310 Authentication Failure

The user has attempted to enter an invalid user name or corresponding password. Enter a valid user name and password.

15-320 Mail Server Connection Failure

The machine can not contact the SMTP server. Check the SMTP IP address or host name. Check that the SMTP port is open and working correctly.

15-330 DNS Connection Failure

The machine cannot contact the Domain Name System to resolve the SMTP host name. Check that the DNS server is online.

15-340 Mail Exceed Server Support

The maximum configured mail size exceeds the server limit. Reduce the mail size option.

15-400 LDAP Communication Failure

The machine can not contact the LDAP server. Check the LDAP IP address or host name. Check that the LDAP port is correct and open.

15-410 LDAP Search Failed

The LDAP server has returned an error during transmission. The LDAP server authentication may be supported but not enabled on the device or the maximum search results have been exceeded. Resend the email.

15-420 LDAP Search Timeout Exceeded

The LDAP search timeout has been exceeded. Resend the email.

15-430 No Matching Entries in LDAP Directory

The LDAP server cannot match the entry by user. Check the spelling of the LDAP entry, then resend the email.

15-500 Session Timeout

The user has not touched a key within in the designated time frame. Resend the email.

15-510 Scan Error

The machine has detected an error with the scanner. Check the scanner, refer to the [14-100 CCD Lock RAP](#).

15-520 Stop Pressed from MFP

The user has cancelled the email job.

15-600 Authentication Required

The mail server requires user authentication to be enabled. Enable user authentication. Refer to the System Administration Guide.

15-700 DNS Error

The machine can not contact the DNS server or a DNS resolution failure has been detected. Check the DNS server setup or enter a valid email address.

15-800 Pop3 Error

The machine has detected a POP3 protocol error or an error during a POP3 session. Enter a valid email address.

15-810 Pop3 Connection Failure

The machine could not connect to the configured POP3 server. Check the POP3 server setup.

15-820 Pop3 Authentication Failure

The machine could not login into the POP3 server. Re-enter the user name and password.

15-830 Pop3 Authentication Required

The POP3 server requires authentication to be enabled. Enable authentication. Refer to the System Administration Guide.

Final Actions

Perform the following:

1. **(4250/4260)** Format the hard disk, refer to [GP 20 Format Hard Disk \(4250/4260\)](#).
2. Install new components as necessary:
 - NIC PWB (4150), [PL 1.10 Item 13](#).
 - HDD (4150), [PL 1.10 Item 11](#).
 - HDD (4250/4260), [PL 1.15 Item 11](#).
3. Perform the [OF5 Main PWB Check RAP](#).

15A Scan to E-mail Failure RAP

Use this RAP if scan to email fails without a fault code.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Make sure that the host name does not contain spaces:
 - a. Print the configuration report, refer to [GP 3 Machine Status](#).
 - b. Check the report under Network Setup, TCP/IP Settings. Check the Host Name.
 - c. If the host name contains spaces, inform the customer that the host name must be changed to remove the spaces.
2. Perform a memory clear, refer to [GP 19 Memory Clear](#).
3. **(4250/4260)** Format the hard disk, refer to [GP 20 Format Hard Disk \(4250/4260\)](#).
4. Reinstall the machine firmware, refer to [GP 6 Firmware Upgrade](#).
5. Install a new components as necessary:
 - HDD (4150) [PL 1.10 Item 11](#).
 - HDD PWB, [PL 1.10 Item 17](#).
 - HDD (4250/4260) [PL 1.15 Item 11](#).

16-100 Immediate Image Overwrite RAP

16-100 The machine has detected that the immediate image overwrite failed on the hard disk.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Perform an on demand image overwrite, refer to **GP 4** System Administration Tools.

17-100 to 610 Network Controller Faults RAP

These are the faults displayed when the machine encounters network controller problems. The faults are listed in code order, together with any recommended actions. Please note that the service actions are limited.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to:

- (4150) [Wiring Diagram 6](#).
- (4250/4260) [Wiring Diagram 27](#).
- (4265) [Wiring Diagram 43](#)..

Go to the relevant fault code and perform any service actions.

NOTE: The network connection has two LEDs. The green LED on indicates that the network connection is ready. The amber LED flashing indicates that the network is good.

17-100 IP Address is Conflicted

The IP address of the machine is being used by another device. Go to [GP 4](#) System Administration Tools. Check with the customer that the connectivity and network setup settings are correct.

17-110 Connection Error

The machine encountered an error when establishing a connection to the designated server. Check with the customer that the connectivity and network setup settings are correct. Refer to [GP 4](#) System Administration Tools.

17-120 Server Not Found

The machine can not find the designated server. Check with the customer that the connectivity and network setup settings are correct. Refer to [GP 4](#) System Administration Tools.

17-130 Login Error

The machine can not login to the designated server. Check with the customer that the connectivity and network setup settings are correct. Refer to [GP 4](#) System Administration Tools.

17-140 Access Denied

A permissions error occurred. Check with the customer that the connectivity and network setup settings are correct. Refer to [GP 4](#) System Administration Tools.

17-150 Lock Exists

The *.lck directory already exists.

17-200 Network Cable is Disconnected

The network cable is not connected.

Perform the following:

- (4150) Go to the [03-910](#) MCB to NIC Communications Fault RAP.
- (4250/4260/4265) Perform the following:
 1. Switch off the machine, then switch on the machine.
 2. Make sure that the network cable is connected to the machine.
 3. Go to [GP 4](#) System Administration Tools. Check with the customer that the connectivity and network setup settings are correct.
 4. Perform the [OF5](#) Main PWB Check RAP.

17-300 Network Card is not Installed

The network card is not installed. Go to the [03-910](#) MCB to NIC Communications Fault RAP.

17-400 User Cancelled

The user cancelled the network scan job.

17-500 Document Jam Occurred

A document jam occurred during the scan operation.

17-510 Operation Error

An error occurred when sending the image file.

17-600 Filename is Too Long

The name of the file to be sent is longer than the destination systems limits. Shorten the file name.

17-610 Scan File Exists

The file name already exists on the destination server. Change the file name.

17-562, 563 ESolutions Communication Error RAP

17-562 The auto-registration process failed to communicate.

17-563 The machine failed to communicate with the Xerox edge server.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Ensure that the SMart eSolutions settings are correct.
2. Check the network cable and connection.
3. Check that the machine IP address is correct.
4. **(17-563 Only)**. Check that the SMart eSolution edge host is connected and operational.

17-700 to 810 Server Error RAP

17-700 A BOOTP server error has occurred but the automatic assigning of an IP address is working.

17-710 A BOOTP server error has occurred and the automatic assigning of an IP address is not working.

17-780 A DHCP server error has occurred but the automatic assigning of an IP address is working.

17-810 A DHCP server error has occurred and the automatic assigning of an IP address is not working.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Refer to:

- **(4150)** [Wiring Diagram 6](#).
- **(4250/4260)** [Wiring Diagram 27](#).
- **(4265)** [Wiring Diagram 43](#).

Perform the following:

1. Go to **GP 4** System Administration Tools. Select Connectivity and Network Setup. Scroll to TCP / IP Settings. Disable dynamic addressing.
2. Switch off, then switch on the machine. Re-enable dynamic addressing.
3. If the fault persists, again disable dynamic addressing. Assign a new static IP address.

17-900 802.1X Authentication Error RAP

17-900 The 802.1X authentication failed.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Ensure that the 802.1X EAP type, user name and password for the machine authentication switch and authentication server match.

17-910 Firmware Upgrade Error RAP

17-910 An attempt was made to load an invalid firmware upgrade file.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Load the correct firmware upgrade file, refer to [GP 6](#) Firmware Upgrade.

20-100 to 20-900 Fax Faults RAP

These are the faults displayed when the machine encounters fax problems. The faults are listed in code order, together with any recommended actions. Please note that the service actions are limited. If the machine has a fax fault without displaying a fault code, go to the [20A Fax Faults Without a Code RAP](#).

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

If necessary, print the embedded fax protocol report, refer to [dC109](#).

Refer to:

- [\(4150\) Wiring Diagram 5](#) and [Wiring Diagram 8](#).
- [\(4250/4260\) Wiring Diagram 17](#) and [Wiring Diagram 27](#).
- [\(4265\) Wiring Diagram 33](#) and [Wiring Diagram 43](#).

Go to the relevant fault code and perform any service actions. If the fault is still present, perform the [Final Actions](#).

20-100 Communication Error

A communication failure has occurred with either the fax transmission or reception. Resend the fax.

20-110 Mailbox Error

The machine is not available for mailbox communication. Go to [GP 4 System Administration Tools](#). Check that the mailbox ID and password are correct.

20-120 Scanning Error

While sending a fax using manual dial, a scanning error has occurred. Clear any jams. Switch off the machine, then switch on the machine. Resend the fax. If the fault persists, check the scanner, refer to the [14-100 CCD Lock RAP](#).

20-200 Group Not Available

The user has selected a group location where only a single location can be used, or when the group location is unavailable. Try again, checking for the correct group location.

20-300 Incompatible

The remote party does not have the feature the user has requested, for example, polling. Change the settings, then resend the fax.

20-400 Line Busy

The remote party did not answer. Wait, then resend the fax.

20-410 Line Error

There is a problem with the phone line, affecting transmission or reception. Try again and if necessary, wait for the line to clear.

20-500 Memory Full

The fax data memory is full. Delete any unnecessary documents awaiting transmission, or wait until more memory becomes available, or split the current Fax in to smaller units.

20-550 Low Memory

The available fax memory is getting low.

20-600 No Answer

It has not been possible to connect to the remote fax, even after re-dial attempts. Check that the remote fax is on line and try again.

20-700 Number Not Assigned

No number has been assigned for the speed dial location selected. Assign a number to this location or dial the number manually.

20-800 Power Failure

(4150) During a power-off period, the machine has lost its user memory. Check that the backup battery, [PL 1.10 Item 5](#) is holding its charge of about +3V. If necessary, install a new battery, [PL 1.10 Item 5](#).

(4250/4260/4265) During a power-off period, the machine has lost its user memory.

20-900 Retry Redial

This indicates that the machine is waiting to re-dial. Press **Start** to re-dial immediately, or press **Stop** to cancel the re-dial procedure.

Final Actions

Perform the following:

1. Install new components as necessary:
 - Fax PWB module (4150), [PL 1.10 Item 14](#).
 - Fax PWB module (4250/4260), [PL 1.15 Item 14](#).
2. Perform the [OF5 Main PWB Check RAP](#).

20A Fax Faults Without a Code RAP

Use this RAP when the machine has a fax fault but does not display a code. If a fax fault code is displayed, go to the [20-100 to 20-900 Fax Faults RAP](#).

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

If necessary, print the embedded fax protocol report, refer to [dC109](#).

Refer to:

- [\(4150\) Wiring Diagram 5](#).
- [\(4250/4260\) Wiring Diagram 27](#).
- [\(4265\) Wiring Diagram 43](#).

Perform the following:

1. **(4150)** Ensure the telephone line cable is properly connected into the line connector on the Fax PWB module, [PL 1.10 Item 14](#).
2. **(4250/4260/4265)** Ensure the telephone line cable is properly connected into the line connector on the Fax PWB module, [PL 1.15 Item 14](#).
3. Ensure the correct dialing mode is selected. Refer to [GP 4 System Administration Tools](#).
4. Use a known good telephone handset or a line test tool to check the telephone line.
5. If sent faxes are blank or light, make sure that the scanner lock is completely unlocked.
6. **(4150)** If faxes are locked in the queue and the job status is pending, perform the following:
 - a. Disconnect the battery, [PL 1.10 Item 5](#) from CN29 on the [Main PWB](#).
 - b. Set a multimeter to VDC.
 - c. Use the multimeter to discharge the voltage across the pins at CN29.
***NOTE:** It will take approximately 1 minute to discharge the voltage.*
 - d. Reconnect the battery.
7. Install new components as necessary:
 - Fax PWB module (4150), [PL 1.10 Item 14](#).
 - Fax PWB module (4250/4260), [PL 1.15 Item 14](#).
8. Perform the [OF5 Main PWB Check RAP](#).

OF1 Unusual Noise RAP

Use this RAP to isolate and identify the source of unusual noises.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Ask the customer if there are any specific machine functions that are noisy.
2. Identify the source of the noise by exercising the machine in all modes.
3. Use diagnostics to run individual components.
4. Go to the relevant subsection:
 - [Main Drives and Paper Transport](#)
 - [LSU](#)
 - [\(4150\) DADF](#)
 - [\(4250/4260\) DADF](#)
 - [Trays 2, 3, 4 and HCF](#)
 - [Finisher](#)
5. Refer to [Possible Causes and Potential Solutions](#).

Main Drives and Paper Transport

- **(4150)** Enter [dC330](#) code 04-100 to run the main BLDC motor.
The following components will be run:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Toner cartridge, [PL 9.10 Item 2](#).
- **(4250/4260)** Enter [dC330](#) code 04-100 to run the main BLDC motor. The xerographic module, [PL 9.10 Item 1](#) will be run.
- While the main BLDC motor runs, stack the code 08-810 to energize the tray 1 pickup clutch and run the tray 1 feed rolls, [PL 7.15 Item 20](#) and [PL 8.10 Item 12](#).
- While the main BLDC motor runs, stack the code 08-850 to energize the registration clutch and run the registration roll, [PL 4.15 Item 1](#).
- While the main BLDC motor runs, stack the code 08-800 to energize the bypass feed clutch and run the bypass tray feed rolls, [PL 8.20 Item 17](#) and [PL 8.20 Item 23](#).
- While the main BLDC motor runs, stack the code 08-860 to energize the duplex feed clutch and run the duplex feed rolls, [PL 7.30 Item 10](#) and [PL 7.30 Item 12](#).
- **(4150)** Enter [dC330](#) code 09-600 to run the toner dispense motor, [PL 4.20 Item 3](#).
- **(4250/4260)** Enter [dC330](#) code 09-600 to run the toner dispense motor, [PL 4.25 Item 3](#).
- Enter [dC330](#) code 04-300 or 04-310 to run the duplex motor in forward or reverse. The duplex roll, [PL 10.15 Item 9](#) will rotate.
- Enter [dC330](#) code 10-400 to run the fuser motor. The fuser rolls will rotate.
- Enter [dC330](#) code 04-200 to run the exit motor. The upper exit roll, [PL 10.15 Item 23](#) will rotate.
- Enter [dC330](#) code 04-400 to run the duplex fans, [PL 7.35 Item 16](#) and [PL 7.35 Item 17](#).
- Enter [dC330](#) code 10-500 to run the fuser fan, [PL 4.15 Item 18](#).

- Enter [dC330](#) code 09-500 to run the SMPS fan, [PL 4.15 Item 18](#).
- Enter [dC330](#) code 06-300 to run the LSU fan, [PL 6.10 Item 3](#).

LSU

- Enter [dC330](#) code 06-100 to run the LSU motor.

(4150) DADF

- Enter [dC330](#) code 05-200 to run the DADF scan motor, [PL 5.25 Item 12](#).
The following components will be run:
 - Scan roll, [PL 5.25 Item 23](#).
 - Gate roll, [PL 5.25 Item 15](#).
 - Duplex roll, [PL 5.25 Item 22](#).
- While the DADF scan motor runs, stack the code 05-300 to energize the pickup clutch and run the DADF feed rolls, [PL 5.15 Item 5](#).
- While the DADF scan motor runs, stack the code 05-310 to energize the registration clutch and run the registration roll, [PL 5.15 Item 21](#).
- Enter [dC330](#) code 05-210 to run the DADF duplex motor, [PL 5.25 Item 5](#). The exit roll, [PL 5.20 Item 2](#) will rotate.

(4250/4260) DADF

- Enter [dC330](#) code 05-200 to run the DADF scan motor, [PL 5.30 Item 6](#).
The following components will be run:
 - Gate roll, [PL 5.50 Item 18](#).
 - Duplex roll, [PL 5.45 Item 8](#).
- While the DADF scan motor runs, stack the code 05-300 to energize the pickup clutch and run the DADF feed rolls, [PL 5.40 Item 7](#).
- While the DADF scan motor runs, stack the code 05-310 to energize the registration clutch and run the CVT roll, [PL 5.50 Item 19](#).
- Enter [dC330](#) code 05-210 to run the DADF exit motor, [PL 5.30 Item 7](#). The upper exit roll, [PL 5.45 Item 20](#) and lower exit roll [PL 5.55 Item 10](#) will rotate.

(4265) DADF

TBD - Will be completed when DC330 codes are finalized.

Trays 2, 3, 4 and HCF

- Enter [dC330](#) code 08-920 to run the tray 2 feed motor, [PL 7.20 Item 9](#). The tray 2 feed rolls, [PL 7.25 Item 11](#) and [PL 8.10 Item 12](#) will rotate.
- Enter [dC330](#) code 08-930 to run the tray 3 feed motor, [PL 7.20 Item 9](#). The tray 3 feed rolls, [PL 7.25 Item 11](#) and [PL 8.10 Item 12](#) will rotate.
- Enter [dC330](#) code 08-940 to run the tray 4 feed motor, [PL 7.20 Item 9](#). The tray 4 feed rolls, [PL 7.25 Item 11](#) and [PL 8.10 Item 12](#) will rotate.
- Enter [dC330](#) code 08-930 to run the HCF feed motor, [PL 7.50 Item 19](#). The HCF feed rolls, [PL 7.50 Item 10](#) and [PL 8.10 Item 12](#) will rotate.

Finisher

- Enter [dC330](#) code 12-100 to run the entrance motor, [PL 12.15 Item 5](#).
The following components will be run:
 - Entry roll, [PL 12.15 Item 2](#).
 - Transport roll, [PL 12.15 Item 2](#).
- Enter [dC330](#) code 12-110 to run the exit motor, [PL 12.20 Item 10](#).

The following components will be run:

- Compiler assembly, [PL 12.20 Item 33](#).
- Exit roll, [PL 12.20 Item 1](#).
- Enter **dC330** code 12-200 to run the paddle motor, [PL 12.30 Item 4](#). The compiler exit paddles will be run.
- Enter **dC330** codes 12-300 and 12-310 to run the front jogger motor, [PL 12.30 Item 20](#). The front jogger assembly, [PL 12.30 Item 27](#) will be run.
- Enter **dC330** codes 12-320 and 12-330 to run the rear jogger motor, [PL 12.30 Item 20](#). The rear jogger assembly, [PL 12.30 Item 28](#) will be run.
- Enter **dC330** code 12-400 to run the support finger motor, [PL 12.25 Item 2](#). The support finger assembly, [PL 12.50 Item 3](#) will be run.
- Enter **dC330** code 12-500 to run the ejector motor, [PL 12.40 Item 1](#). The ejector assembly, [PL 12.50 Item 4](#) will be run.
- Enter **dC330** codes 12-600 and 12-610 to run the stacker tray motor, [PL 12.45 Item 20](#). The stacker assembly, [PL 12.50 Item 2](#) will be run.

Possible Causes and Potential Solutions

Go to the relevant procedure:

- [Squeaks](#).
- [Unusual Noise from the Scanner Assembly](#).
- [Grinding Noise from the Exit Drive](#).
- [Squeak from the Fuser Assembly](#).

Squeaks

Possible causes are:

- Contamination of the bushes and drive shafts.
Solution:
 - Clean the components.
 - Plastic bushes should be cleaned and lubricated.
 - Install new components as necessary.

- Bearings in cooling fans

Solution:

- Install new components as necessary.

- Mis-adjusted or worn drive belts.

Solution:

- Install new components as necessary.

- Mis-aligned or damaged parts.

Solution:

- Check for parts that are damaged or out of position.
- Adjust the components if appropriate.
- Install new components as necessary.

- Noise from the DADH input tray document guides.

Solution:

- Clean the DADH input tray in the area beneath the input guides.

Unusual Noise from the Scanner Assembly

Possible causes are:

- Mis-aligned or damaged parts.
- Defective motor driver.

Solution:

- **(4150)** Check the position of the scan motor and associated gears, [PL 14.10 Item 4](#).
- **(4250/4260)** Check the position of the scan motor and associated gears, [PL 14.13 Item 4](#).
- **(4150)** Ensure the CCD module, [PL 14.10 Item 2](#), moves freely.
- **(4250/4260)** Manually rotate the CCD module drive gear. Ensure the CCD module, [PL 14.13 Item 2](#), moves freely.
- Install new components as necessary, [PL 14.10 \(4150\)](#) or [PL 14.13 \(4250/4260\)](#).

Grinding Noise from the Exit Drive

Possible causes are:

- Drive gears binding.

Solution:

- Remove the exit drive assembly, [PL 10.20 Item 1](#).
- Check for binding between the exit motor drive gear and the exit idler gear, [PL 10.20 Item 7](#). Clear the binding and apply grease to the idler gear as necessary.

Unusual Noise from the Exit Assembly

Possible causes are:

- Loose meshing of the main drive assembly gears and the exit assembly gears.

Solution:

- Loosen the screws that secure the main drive assembly (4150) [PL 4.20 Item 1](#) or (4250/4260) [PL 4.25 Item 1](#).
- Bias the main drive assembly up towards the exit assembly. Tighten the screws.

Squeak from the Fuser Assembly

Possible causes are:

- Contaminated carbon brush in the fuser assembly.

Solution:

- Remove the front and rear carbon brush assembly, [PL 10.26 Item 7](#) from the fuser assembly.
- Clean the carbon brushes and lubricate with a suitable grease. If necessary, install new carbon brush assemblies, [PL 10.26 Item 7](#).
- Install new pressure roll bearings, [PL 10.26 Item 22](#).

OF2 UI Touch Screen Error RAP

Use this RAP to solve UI touch screen problems when the machine has power but either the display is missing, is too dark or the UI screen responds incorrectly or does not refresh.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 3](#), [Wiring Diagram 8](#) and [Wiring Diagram 10](#). Perform the following:

1. Make sure that the backlight level is not turned down.
2. If possible, enter [dC305](#) UI Test. Perform the relevant tests to check the operation of the UI.
3. Remove the UI, refer to [REP 2.1](#). Check the wiring between the [UI PWB](#) and the touch screen, [PL 2.10 Item 2](#).
4. Check the wiring between CN6 on the [UI PWB](#) and CN4 on the [Main PWB](#).
5. Check for +5V and +24V on CN27 on the [Main PWB](#). If +5V and +24V are not available, perform the following:
 - Check the wiring between CON71 on [Power Supply Unit 1](#) and CN27 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.10 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
6. Install new components as necessary:
 - Touch screen, [PL 2.10 Item 2](#).
 - UI assembly, [PL 2.10 Item 1](#).
7. Perform the [OF5](#) Main PWB Check RAP.

4250/4260 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 19](#). Perform the following:

- If possible, enter [dC305](#) UI Test. Perform the relevant tests to check the operation of the UI.
- Remove the UI, refer to [REP 2.2](#). Check that the ribbon cables between the UI PWB and the touch screen, [PL 2.12 Item 2](#) are connected and securely held by the locking mechanism on each connector.
- Check the wiring between CN1 on the [UI PWB](#) and CN2 on the [Main PWB](#).

- Check for +5V and +24V on CN2 on the [Main PWB](#). If +5V and +24V are not available, perform the following:
 - Check the wiring between CON71 on [Power Supply Unit 1](#) and CN18 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
- Install new components as necessary:
 - Touch screen, [PL 2.12 Item 2](#).
 - UI assembly, [PL 2.12 Item 1](#).
- Perform the [OF5](#) Main PWB Check RAP.

4265 Checkout

NOTE: The main PWB has test points. The location of the test points is shown on the [Main PWB PJ location illustration](#).

Refer to [Wiring Diagram 34](#), [Wiring Diagram 36](#) and [Wiring Diagram 44](#). Perform the following:

- If possible, enter [dC305](#) UI Test. Perform the relevant tests to check the operation of the UI.
- Remove the UI, refer to [REP 2.3](#). Check that the ribbon cables between the UI PWB and the touch screen, [PL 2.12 Item 2](#) are connected and securely held by the locking mechanism on each connector.
- Check the wiring between CN8 on the [UI PWB](#) and CN5 on the [Main PWB](#).
- Check for +5V and +24V on CN32 on the [Main PWB](#). If +5V and +24V are not available, perform the following:
 - Check the wiring between CON71 on [Power Supply Unit 1](#) and CN33 on the [Main PWB](#).
 - Install a new power supply unit 1, [PL 1.15 Item 3](#).
 - Perform the [OF5](#) Main PWB Check RAP.
- Install new components as necessary:
 - Touch screen, [PL 2.12 Item 2](#).
 - UI assembly, [PL 2.12 Item 1](#).
- Perform the [OF5](#) Main PWB Check RAP.

OF3 Air Systems RAP

Use this RAP to diagnose faulty machine fans. Faulty fans can cause image quality defects, smells or overheating.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

NOTE: The main PWB has test points. The location of the test points is shown on the following PJ location illustrations:

- [4150 Main PWB](#).
- [4250/4260 Main PWB](#).
- [4265 Main PWB](#).

Check the following fans:

- [SMPS Fan](#)
- [LSU Fan](#)
- [Fuser Fan](#)
- [Duplex Fan 1](#)
- [Duplex Fan 2](#)

SMPS Fan

Go to the [04-910 SMPS Fan Locked RAP](#).

LSU Fan

Refer to:

- [\(4150\) Wiring Diagram 4](#).
- [\(4250/4260\) Wiring Diagram 23](#).
- [\(4265\) Wiring Diagram 39](#).

Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 06-300 and 06-310. Check that the LSU fan, [PL 6.10 Item 3](#) runs at normal speed.
3. **(4150)** Check the wiring between the LSU fan and CN9 on the [Main PWB](#).
4. **(4250/4260)** Check the wiring between the LSU fan and CN10 on the [Main PWB](#).
5. **(4265)** Check the wiring between the LSU fan and CN15 on the [Main PWB](#).
6. If necessary, install a new LSU fan, [PL 6.10 Item 3](#).
7. Perform the [OF5 Main PWB Check RAP](#).

Fuser Fan

Refer to:

- [\(4150\) Wiring Diagram 4](#).
- [\(4250/4260\) Wiring Diagram 23](#).
- [\(4265\) Wiring Diagram 39](#).

Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 10-500 and 10-510. Check that the fuser fan, [PL 4.15 Item 27](#) runs at normal speed.
3. **(4150)** Check the wiring between the fuser fan and CN9 on the [Main PWB](#).
4. **(4250/4260)** Check the wiring between the fuser fan and CN10 on the [Main PWB](#).
5. **(4265)** Check the wiring between the fuser fan and CN15 on the [Main PWB](#).
6. If necessary, install a new fuser fan, [PL 4.15 Item 27](#).
7. Perform the [OF5 Main PWB Check RAP](#).

Duplex Fan 1

Go to the [04-800 Duplex Fan 1 Locked RAP](#).

Duplex Fan 2

Refer to:

- [\(4150\) Wiring Diagram 4](#).
- [\(4250/4260\) Wiring Diagram 25](#).
- [\(4265\) Wiring Diagram 41](#).

Perform the following:

1. Switch off the machine, then switch on the machine.
2. Enter [dC330](#) code 04-400 and 04-420. Check that the duplex fan 2, [PL 7.35 Item 17](#) runs at normal speed.
3. **(4150)** Check the wiring between the duplex fan 2 and CN25 on the [Main PWB](#).
4. **(4250/4260)** Check the wiring between the duplex fan 2 and CN17 on the [Main PWB](#).
5. **(4265)** Check the wiring between the duplex fan 2 and CN31 on the [Main PWB](#).
6. Install new components as necessary:
 - Duplex fan 2, [PL 7.35 Item 17](#).
 - Side cover assembly, [PL 7.35 Item 1](#).
7. Perform the [OF5 Main PWB Check RAP](#).

OF4 Copying Error RAP

Use this RAP if the machine does not copy correctly when the customer uses features such as auto size detect, edge erase, book copying and image shift.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Perform the Scan Edge Print test, [GP 18](#).
2. If the test fails, clean the document glass.
3. Install new components as necessary:
 - Scanner top cover assembly (4150), [PL 14.10 Item 24](#).
 - Scanner top cover assembly (4250/4260), [PL 14.13 Item 33](#).

OF5 Main PWB Check RAP

Use this RAP to check the main PWB. This RAP must be performed before a new main PWB is installed.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the [PWB Checks](#).

PWB Checks

The following steps are used to diagnose a fault with the input voltage to the main PWB or output voltage from the main PWB.

Perform the following:

1. Ensure the supply voltage is within specification, refer to [GP 7 Machine Specifications](#). If possible, connect the machine directly to a known good power supply. If possible, do not connect the machine to a multiway connector or power strip that is being used to supply power to other electro mechanical devices. Card readers, printers and PC's are known to cause problems for Xerox equipment if they share a power supply.
If the customers power supply is faulty, inform the customer.
2. **(4150)** Refer to [Wiring Diagram 8](#). Disconnect CN27 from the [Main PWB](#). Check the output voltage from power supply unit 1. If necessary, install a new power supply unit 1, [PL 1.10 Item 3](#). If the output voltage from power supply unit 1 is good, reconnect CN27. Check the voltage on the main PWB. Repair the wiring as necessary.
3. **(4250/4260)** Refer to [Wiring Diagram 17](#). Disconnect CN18 from the [Main PWB](#). Check the output voltage from power supply unit 1. If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#). If the output voltage from power supply unit 1 is good, reconnect CN18. Check the voltage on the main PWB. Repair the wiring as necessary.
4. **(4265)** Refer to [Wiring Diagram 17](#). Disconnect CN33 from the [Main PWB](#). Check the output voltage from power supply unit 1. If necessary, install a new power supply unit 1, [PL 1.15 Item 3](#). If the output voltage from power supply unit 1 is good, reconnect CN18. Check the voltage on the main PWB. Repair the wiring as necessary.
5. **(4150)** Refer to [Wiring Diagram 3](#), [Wiring Diagram 5](#), [Wiring Diagram 6](#), [Wiring Diagram 7](#). Actuate each component connected to the main PWB. Check that the signal voltage from each component changes state. Check the wiring or install new components as necessary.
6. **(4250/4260)** Refer to [Wiring Diagram 21](#), [Wiring Diagram 22](#), [Wiring Diagram 23](#), [Wiring Diagram 24](#) and [Wiring Diagram 25](#). Actuate each component connected to the main PWB. Check that the signal voltage from each component changes state. Check the wiring or install new components as necessary.
7. **(4265)** Refer to [Wiring Diagram 37](#), [Wiring Diagram 38](#), [Wiring Diagram 30](#), [Wiring Diagram 40](#) and [Wiring Diagram 41](#). Actuate each component connected to the main PWB. Check that the signal voltage from each component changes state. Check the wiring or install new components as necessary.
8. Check all connectors on the main PWB. If necessary, remove any oxidation from the pins and connectors.

9. If the fault is still present, perform the [Software Checks](#).

Software Checks

The following steps are used to clear any memory or software faults. The customer's settings will be reset to default. Ensure all customer data is recorded before clearing the memory.

Perform the following:

1. Print the System Configuration and Fax Phone Book reports, refer to [GP 5](#). Enter [dC132](#). Initialize the Copier NVM, Network NVM and Fax Card NVM.
2. Reinstall the machine firmware, refer to [GP 6](#) Firmware Upgrade.
3. **(4150)** Reset the main PWB. Perform the following:
 - a. Disconnect the battery, [PL 1.10 Item 5](#) from CN29 on the [Main PWB](#).
 - b. Set a multimeter to VDC.
 - c. Use the multimeter to discharge the voltage across the pins at CN29.
NOTE: *It will take approximately 1 minute to discharge the voltage.*
 - d. Reconnect the battery.
4. If the fault is still present, perform the [Final Actions](#).

Final Actions

Perform the following:

1. Install new components as necessary:
 - Main PWB (4150), [PL 1.10 Item 1](#).
 - Main PWB (4250/4260), [PL 1.15 Item 1](#).
2. Perform [ADJ 14.1](#) Shading Adjustment.

OF6 Machine ID Error RAP

Use this RAP if the machine displays a machine ID error message.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)

4150 Checkout

A serial number error (machine ID error) is usually displayed when the MSOK is defective or the serial number information was incorrectly read between the MSOK and the main PWB.

Perform the following:

1. Obtain a new MSOK from Field Engineering. The correct machine serial number, machine configuration information and billing plan must be provided to Field Engineering to be programmed into the new MSOK.

NOTE: *A new PEK must be sent with the new MSOK.*

2. Use the original FEK(s) to enable optional features.

4250/4260 Checkout

A serial number error (machine ID error) is usually displayed when the MSOK is defective, the serial number information was incorrectly read between the NVM CHIP and MSOK CHIP or the MSOK is replaced.

Perform the following:

1. Enter the correct serial number, refer to [GP 21](#) Set Machine Serial Number.

Image Quality RAPs

| | |
|--|------|
| IQ1 Image Quality Entry RAP..... | 3-3 |
| IQ2 Blank Copies RAP..... | 3-8 |
| IQ3 Black Copies or Prints RAP..... | 3-9 |
| IQ4 Blurred Image From the Scanner RAP..... | 3-10 |
| IQ5 Vertical Black Lines or Bands RAP..... | 3-11 |
| IQ6 Vertical White Lines RAP..... | 3-12 |
| IQ7 Light Image RAP..... | 3-12 |
| IQ8 Dark Image RAP..... | 3-14 |
| IQ9 Background RAP..... | 3-14 |
| IQ10 Ghost Images RAP..... | 3-15 |
| IQ11 Stains on Back of Paper RAP..... | 3-16 |
| IQ12 Poor Fusing RAP..... | 3-17 |
| IQ13 Partial Blank Image (Not Periodic) RAP..... | 3-17 |
| IQ14 Partial Blank Image (Periodic) RAP..... | 3-18 |
| IQ15 Different Image Density (Left and Right) RAP..... | 3-18 |
| IQ16 Horizontal Bands RAP..... | 3-19 |
| IQ17 Periodic Printing Defects Check RAP..... | 3-20 |
| IQ18 DADF Lead Edge Offset RAP..... | 3-21 |
| IQ19 Poor Registration RAP..... | 3-22 |
| IQ20 Image Displacement RAP..... | 3-22 |

Image Quality Specifications

| | |
|-------------------------------|------|
| IQS 1 Solid Area Density..... | 3-23 |
| IQS 2 Skew..... | 3-24 |
| IQS 3 Registration..... | 3-24 |

IQ1 Image Quality Entry RAP

Use this RAP to determine the source of an image quality problem.

Initial Actions

- Check the condition of the paper. Do not use incorrectly cut paper, damp paper, paper with rough edges, badly drilled paper, paper with wrapper wax or glue. Paper and media should be stored flat, enclosed in wrappers, in a cool dry environment.
- Check that the paper is within specifications. Refer to [GP 9 Paper and Media Specifications](#).
- Check that paper tray guides are set to the correct paper size.
- Check the document guides on the DADF.
- Check the original documents for defects.
- Ensure that the image adjustment mode selections are those used by the customer.
- Check that the machine fans are working, go to the [OF3 Air Systems RAP](#).

Procedure

If necessary, refer to [IQ1 Internal Test Patterns](#) for:

- A description of image quality defects.
- The optimum test pattern to be used to diagnose the defect.
- An example of all internal test patterns.

If possible, use the customer job to recreate the image quality problem.

Enter [dC606](#). Select a suitable test pattern. Select the Features, 1 or 2 sided and paper size. Press Start Test. Go to the relevant RAP:

- [IQ2 Blank Copies RAP](#)
- [IQ3 Black Copies or Prints RAP](#)
- [IQ4 Blurred Image From the Scanner RAP](#)
- [IQ5 Vertical Black Lines or Bands RAP](#)
- [IQ6 Vertical White Lines RAP](#)
- [IQ7 Light Image RAP](#)
- [IQ8 Dark Image RAP](#)
- [IQ9 Background RAP](#)
- [IQ10 Ghost Images RAP](#)
- [IQ11 Stains on Back of Paper RAP](#)
- [IQ12 Poor Fusing RAP](#)
- [IQ13 Partial Blank Image \(Not Periodic\) RAP](#)
- [IQ14 Partial Blank Image \(Periodic\) RAP](#)
- [IQ15 Different Image Density \(Left and Right\) RAP](#)
- [IQ16 Horizontal Bands RAP](#)
- [IQ17 Periodic Printing Defects Check RAP](#)
- [IQ18 DADF Lead Edge Offset RAP](#)
- [IQ19 Poor Registration RAP](#).
- [IQ20 Image Displacement RAP](#)

IQ1 Internal Test Patterns

[Table 1](#) defines the image defect, gives a description of the defect and identifies the optimum test pattern to be used. **To access patterns, go to Machine Status, Tools, Device Settings, Tests & Resets.**

NOTE: There are 19 internal test patterns, but only 7 are unique. Each test pattern is available more than one time. Only the first occurrence of a test pattern is shown in [Table 1](#).

[Table 2](#) describes the test patterns and the purpose for which they should be used to identify image quality defects.

Table 1 Image quality defects

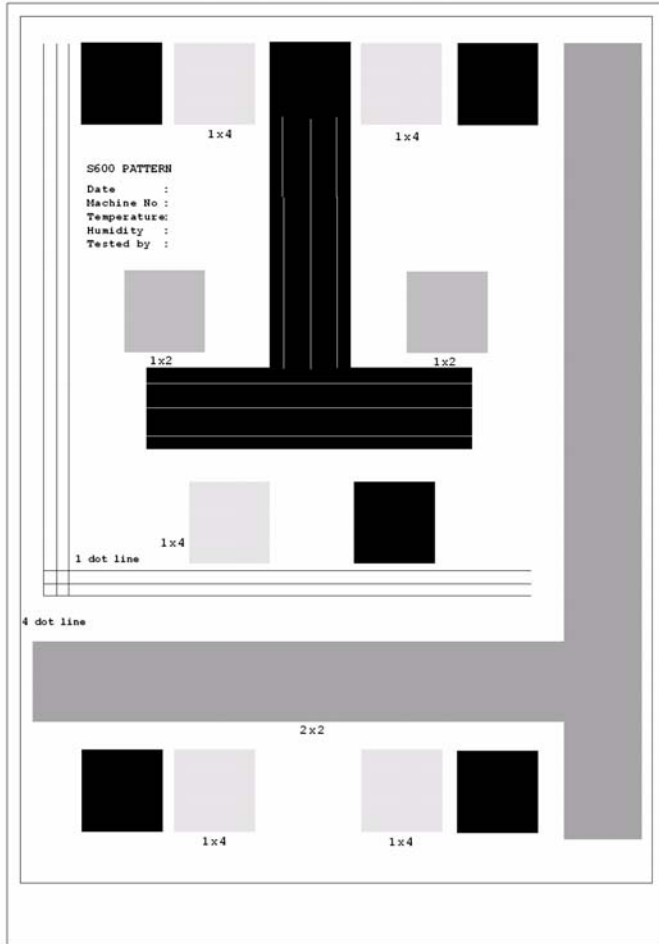
| Image quality defect | Description of defect | Optimum internal test pattern |
|--------------------------------|---|-------------------------------|
| Background | Uniform darkening across all the non print areas | 1 |
| Bands | Grey to dark in the light or non-image areas of the print in the process direction or across the process direction. See also narrow bands. | 1 |
| Beads on print | Developer beads in the light or non-image areas of the print. | 1, 7, 8 |
| Black image | A print that is black or grey all over, but has no visible image of the original document. | 1, 7, 8 |
| Blank image | No visible image. | 1, 7, 8 |
| Blurred image | Part or whole of the image has the appearance of being out of focus. | 1, 7, 8 |
| Dark prints | Very dark background with a visible image. | 1, 7, 8 |
| Deletions | Areas of the image missing from the print. Deletions may be in the form of white spots, marks, lines, or whole areas of toner missing from the print. | 1, 6 |
| Displaced and fragmented image | Distorted images, part images and missing images (scrambled images). Displaced images. | 1 |
| Light image | The image is visible on the print, but with insufficient solid area density. | 1 |
| Lines | Black or white lines across the process direction or in the process direction. See also the description, displaced and fragmented image. | 1, 7 |
| Magnification | At 100% magnification the printed image differs from the size of the image on the original document. | 7 |
| Marks | Dark marks in the non-image areas of the print. | 1, 7 |
| Misregistration | The image on the paper is Misregistration. | 7 |
| Narrow Bands | Bands across the process direction visible in halftone areas. | 1, 4, 5 |
| Non uniformity | Variation in image quality and density across the print. See also uneven density. | 4, 5 |
| Offsetting | A previous image that was not removed from the fuser roll during the cleaning cycle. The image is repeated at regular intervals. | 1, 5 |

Table 1 Image quality defects

| Image quality defect | Description of defect | Optimum internal test pattern |
|---|---|-------------------------------|
| Part images and missing images | Incomplete or missing images. | 1 |
| Print damage | Creases, curl, cuts, folds, wrinkles, or embossed marks are visible on the print. | 1, 3, 4, 5, 6, 8 |
| Repeat images | Refer to offsetting defects and residual image defects. | 1, 5 |
| Residual image | A previous image that was not removed from the photoreceptor during the cleaning cycle. | 1, 5 |
| Skew | A difference in angular alignment between image on the print and the original document. | 7 |
| Skips | Loss or stretching of the image, and compression of the image, in bands across the process direction. | 1 |
| Smears | Loss or stretching of the image, and compression of the image, in bands across the process direction. | 1, 3 |
| Smudges | Darker images across the process direction. | 1 |
| Spots | Dark spots in the non-image areas of the print. | Make a blank copy |
| Streaks | Lines on the print, in the process direction of the non-image area. | 1, 7, 8 |
| Stretched and distorted images | The image on the paper is stretched or distorted. | 1 |
| Toner contamination on the back of prints | Random black spots or marks | Make a blank copy |
| Uneven density | Variation in image density across the print. See also non uniformity. | 1 |
| Unfused prints | The toner image on the finished print is not fused to the print medium. | 6 |

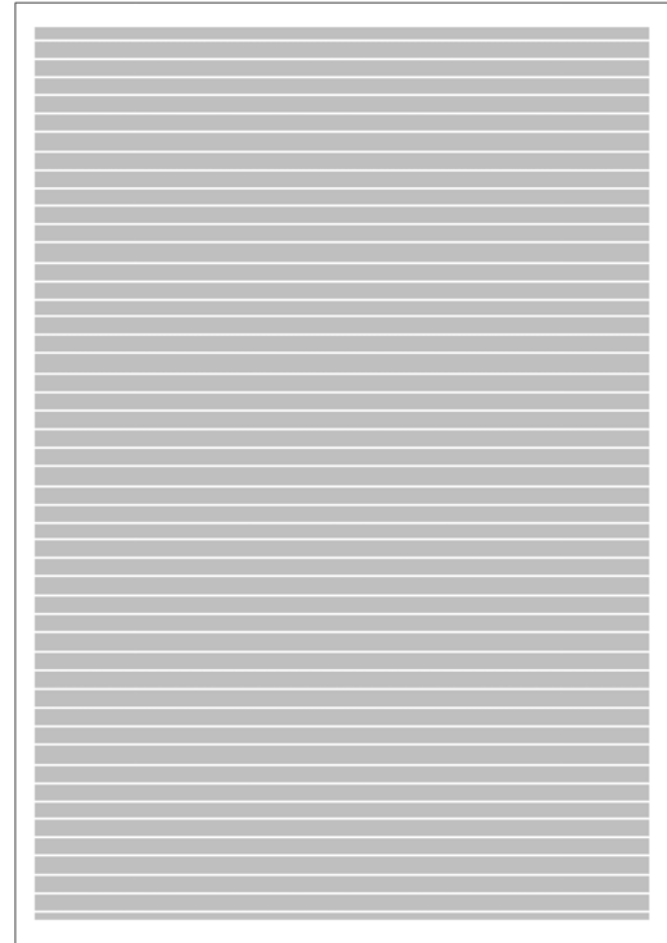
Table 2 Internal test patterns

| Number | Description | Purpose |
|--------|--|---|
| 1 | S600 Pattern (A4), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 2 | S600 Pattern (8.5 X 11), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 3 | Grey Dusting with Four Line Pattern, Figure 2 . | Skips, smears, print damage. |
| 4 | Grey Dusting Pattern, Figure 3 . | Print damage. |
| 5 | Ghosting Pattern, Figure 4 . | Ghost imaging, fuser offset, print damage. |
| 6 | Dark Dusting (duplex), Figure 5 . | Fix, white lines, white spots. |
| 7 | Skew Test (8.5 x 11 duplex), Figure 6 . | Lead edge registration, side edge registration, skew, magnification. |
| 8 | Character Test Pattern (2 prints), Figure 7 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU), print damage. |
| 9 | S600 Pattern (A4 duplex), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 10 | S600 Pattern (8.5 X 11 duplex), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 11 | Grey dusting with four line pattern (duplex), Figure 2 . | Skips, smears, print damage. |
| 12 | Grey Dusting Pattern, Figure 3 . | Print damage. |
| 13 | Ghosting Pattern (duplex), Figure 4 . | Ghost imaging, fuser offset. |
| 14 | Dark Dusting (duplex), Figure 5 . | Fix, white lines, white spots. |
| 15 | Skew Test (8.5 x 11 duplex), Figure 6 . | Lead edge registration, side edge registration, skew, magnification. |
| 16 | Character Test Pattern (2 prints), Figure 7 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU), print damage. |
| 17 | S600 Pattern (A4 duplex), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 18 | S600 Pattern (8.5 X 11 duplex), Figure 1 . | Light density uniformity, deletions, lines, bands, streaks, smears, solid area reproducibility, motion quality (LSU). |
| 19 | Grey dusting with four line pattern Pattern (duplex), Figure 2 . | Skips, smears, print damage. |
| N/A | Blank copy | 0% area coverage. Background defects, black spots, black lines, scratches, beads. |



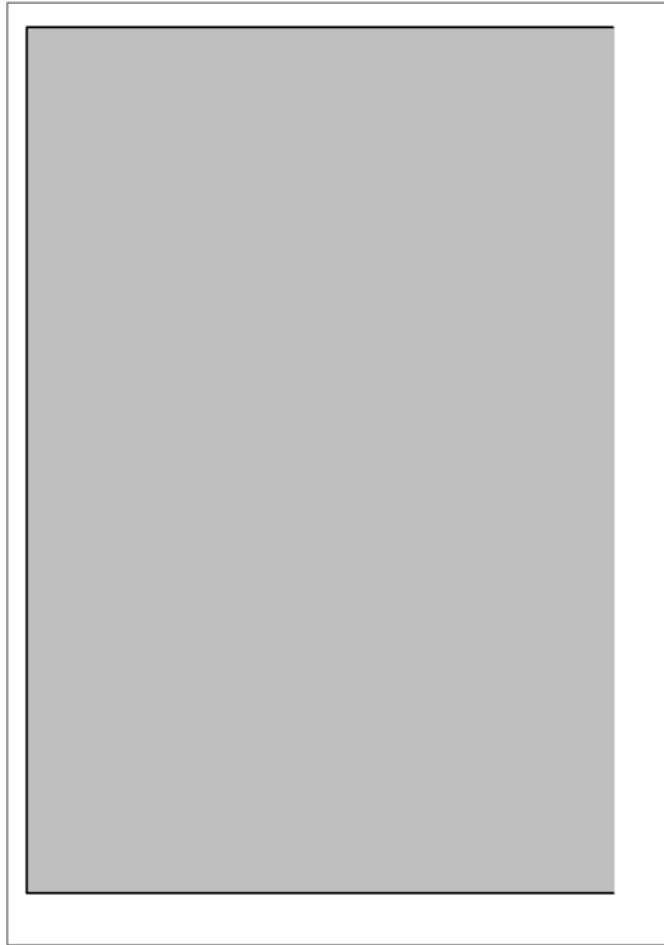
AP-1-0669-A

Figure 1 Test pattern 1, 2, 9, 10, 17 and 18



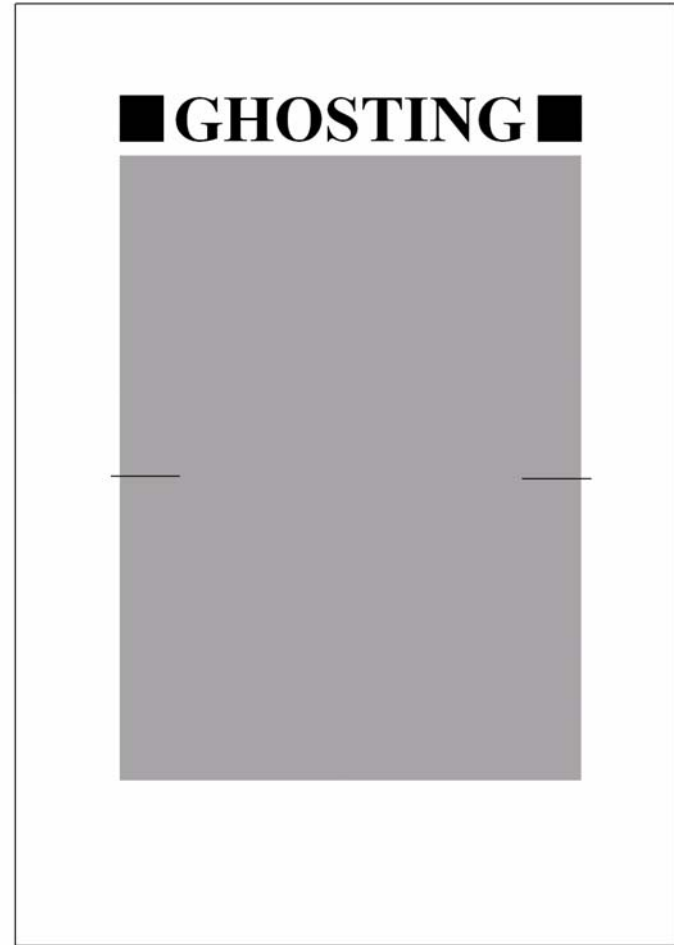
AP-1-0674-A

Figure 2 Test pattern 3, 11 and 19



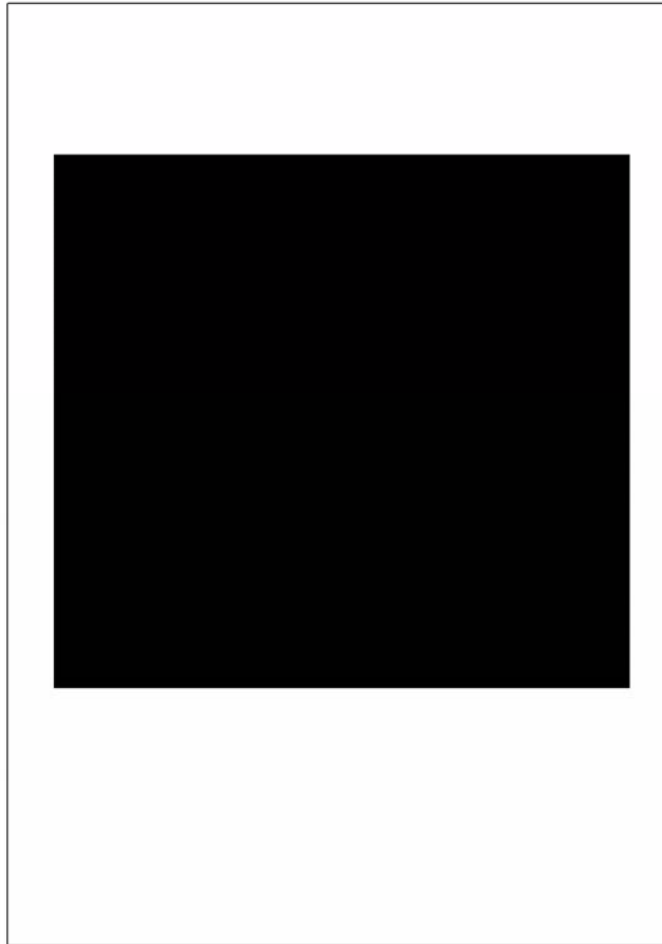
AP-1-0675-A

Figure 3 Test pattern 4 and 12



AP-1-0670-A

Figure 4 Test pattern 5 and 13



AP-1-0671-A

Figure 5 Test pattern 6 and 14

| LEAD EDGE (TOP) | |
|--|----|
| PAPER SIZE FROM TRAY 1 | |
| APOLLO SKEM TEST | |
| MACHINE #: | |
| DATE: | |
| PRINT COUNT: | |
| MEASUREMENT DATA: | |
| Lead Edge Registration: | mm |
| Side Edge Registration: | mm |
| Skew: | mm |
| Vertical Magnification: | % |
| Horizontal Magnification: | % |
| Normal dimensions: | |
| LE Registration = 12.7mm | |
| SE (Left)Registration = 12.7mm | |
| Line BH = 241.3mm | |
| Line DF = 177.8mm | |
| Measurement Procedure: | |
| 1. LE Registration: Distance in mm from B to the paper Lead Edge. | |
| 2. Side Edge Registration: Distance in mm from d to paper left edge. | |
| 3. Skew: (Distance from left vertical line to paper edge in mm at A) - (Distance from left vertical line to paper edge in mm at G) | |
| 4. Vertical Magnification: ((Length of D-H in mm) / 241.3) x 100 | |
| 5. Horizontal Magnification: ((Length of D-F in mm) / 177.8) x 100 | |
| Notes: | |
| - Keep the sign intact for 1., 2. and 3. | |

AP-1-0672-A

Figure 6 Test pattern 7 and 15

IQ2 Blank Copies RAP

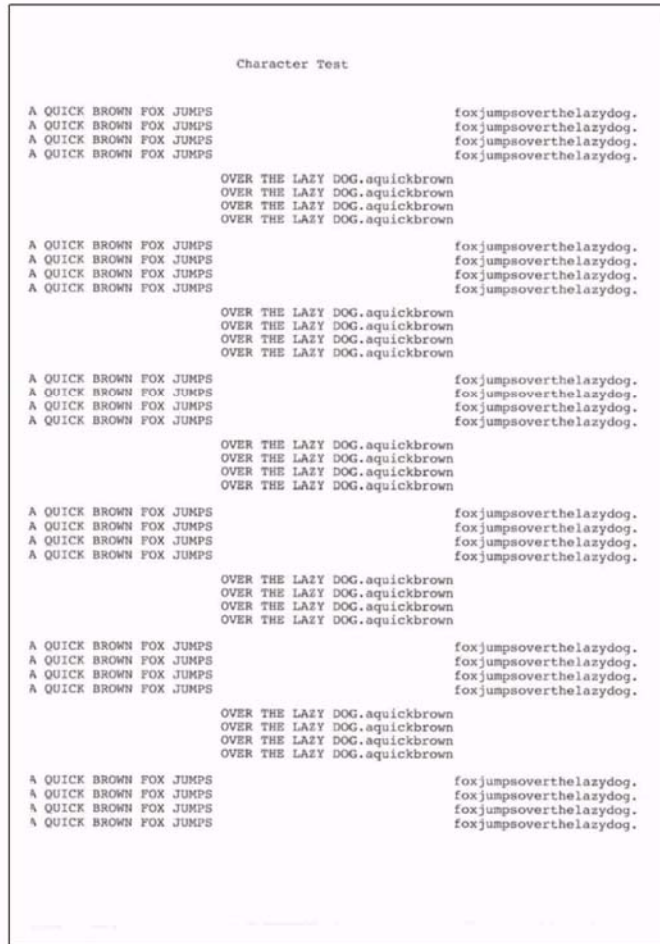
Use this RAP when the machine produces blank copies.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Determine the source of the problem. Make a print. Make a copy.
2. If the defect appears only in copy mode, perform the following:
 - a. Ensure the DADF is closed. Room illumination can be transmitted through thin originals.
 - b. If the defect appears only when using the DADF, check that the scanner lock is completely unlocked.
 - c. Perform [ADJ 14.1 Shading Adjustment](#).
3. If the defect appears in all modes, perform the following:
 - a. Examine the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Ensure they are free from all packing or sealing material.
 - b. Check the LSU. Go to the [06-100, 200 LSU Error RAP](#).
 - c. **(4150)** Refer to [Wiring Diagram 3](#). Perform the following:
 - Check the wiring between the LSU and CN5 on the [Main PWB](#).
 - Install a new LSU, [PL 6.10 Item 1](#).
 - d. **(4250)** Refer to [Wiring Diagram 32](#). Perform the following:
 - Check the wiring between the LSU and CN39 on the [Main PWB](#).
 - Install a new LSU, [PL 6.10 Item 1](#).
 - e. **(4260)** Refer to [Wiring Diagram 21](#). Perform the following:
 - Check the wiring between the LSU and CN4 on the [Main PWB](#).
 - Install a new LSU, [PL 6.10 Item 1](#).
 - f. **(4265)** Refer to [Wiring Diagram 37](#). Perform the following:
 - Check the wiring between the LSU and CN4 on the [Main PWB](#).
 - Install a new LSU, [PL 6.10 Item 1](#).
 - g. **(4150)** Refer to [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CN1 on the [HVPS](#) and CN7 on the [Main PWB](#).
 - Check the xerographic module ground connector, [PL 4.15 Item 26](#). Make sure that the connector is grounded.
 - Install a new HVPS, [PL 1.10 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
 - h. **(4250/4260)** Refer to [Wiring Diagram 18](#). Perform the following:



AP-1-0676-A

Figure 7 Test pattern 8 and 16

- Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON1 on the [HVPS](#) and CN7 on the [Main PWB](#).
 - Check the xerographic module ground connector, [PL 4.15 Item 26](#). Make sure that the connector is grounded.
 - Install a new HVPS, [PL 1.15 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
- i. **(4265)** Refer to [Wiring Diagram 34](#). Perform the following:
- Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON1 on the [HVPS](#) and CN13 on the [Main PWB](#).
 - Check the xerographic module ground connector, [PL 4.15 Item 26](#). Make sure that the connector is grounded.
 - Install a new HVPS, [PL 1.15 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
- j. Perform the [OF5 Main PWB Check RAP](#).

IQ3 Black Copies or Prints RAP

Use this RAP when the machine produces black copies and prints.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 3](#). Perform the following:

1. Make a print, make a copy. If the print and copy are both black, go to the [06-100, 200 LSU Error RAP](#).
2. Check the ribbon cable, [PL 14.10 Item 7](#) between the CCD module and CN3 on the [Main PWB](#). If necessary, install a new CCD ribbon cable, [PL 14.10 Item 7](#).
3. Refer to [Wiring Diagram 2](#). Check the wiring between CON1 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
4. If the machine prints a black configuration page, perform the following:
 - a. [dC132 NVM Initialization](#).
 - b. Check the memory DIMM, [PL 1.10 Item 22](#). If necessary, install a new memory DIMM.
 - c. Perform [GP 19 Memory Clear](#).
5. Install new components as necessary:
 - CCD module, [PL 14.10 Item 2](#).
 - HVPS, [PL 1.10 Item 2](#).
6. Perform the [OF5 Main PWB Check RAP](#).

4250/4260 Checkout

Refer to [Wiring Diagram 21](#). Perform the following:

1. Make a print, make a copy. If the print and copy are both black, go to the [06-100, 200 LSU Error RAP](#).
2. Check the ribbon cable, [PL 14.13 Item 7](#) between the CCD module and CN3 on the [Main PWB](#). If necessary, install a new CCD ribbon cable, [PL 14.13 Item 7](#).
3. Refer to [Wiring Diagram 18](#). Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
4. If the machine prints a black configuration page, perform the following:
 - a. [dC132 NVM Initialization](#).
 - b. Check the memory DIMM, [PL 1.15 Item 22](#). If necessary, install a new memory DIMM.
 - c. Perform [GP 19 Memory Clear](#).
5. Install new components as necessary:
 - CCD module, [PL 14.13 Item 2](#).

- HVPS, [PL 1.15 Item 2](#).

6. Perform the [OF5 Main PWB Check RAP](#).

4265 Checkout

Refer to [Wiring Diagram 34](#) and [Wiring Diagram 37](#). Perform the following:

1. Make a print, make a copy. If the print and copy are both black, go to the [06-100, 200 LSU Error RAP](#).
2. Check the ribbon cable, [PL 14.13 Item 7](#) between the CCD module and CN1 on the [Main PWB](#). If necessary, install a new CCD ribbon cable, [PL 14.13 Item 7](#).
3. Refer to [Wiring Diagram 34](#). Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
4. If the machine prints a black configuration page, perform the following:
 - a. [dC132 NVM Initialization](#).
 - b. Check the memory DIMM, [PL 1.15 Item 22](#). If necessary, install a new memory DIMM.
 - c. Perform [GP 19 Memory Clear](#).
5. Install new components as necessary:
 - CCD module, [PL 14.13 Item 2](#).
 - HVPS, [PL 1.15 Item 2](#).
6. Perform the [OF5 Main PWB Check RAP](#).

IQ4 Blurred Image From the Scanner RAP

Use this RAP when the scanner produces blurred images.

Procedure

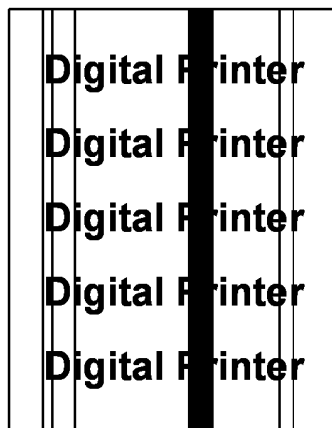
WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Check the gap between the pressure plate and the CVT glass. Perform the following:
 - a. Put a sheet of A4 or 8.5x11 inch paper over the CVT glass (4150), [PL 14.10 Item 22](#) or (4250/4260), [PL 14.13 Item 32](#).
 - b. Close the DADF.
 - c. Carefully pull the paper from underneath the DADF. Make sure that the paper was pressed between the pressure plate and the CVT glass. If necessary, install a new DADF (4150), [PL 5.10 Item 1](#) or (4250/4260) [PL 5.30 Item 1](#).
2. Perform [ADJ 14.1 Shading Adjustment](#).

IQ5 Vertical Black Lines or Bands RAP

Use this RAP when there are black lines or bands along the process direction, as shown in [Figure 1](#).



AP-1-0587-A

Figure 1 Vertical black line and band

Procedure

WARNING

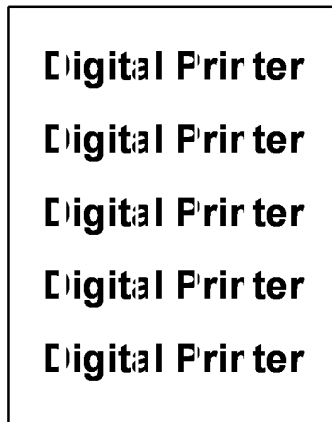
Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. If the defect is only present on received faxes, ensure the defect is not being generated by the fax machine that is transmitting the fax.
2. If the defect is only present when making copies, clean the document glass.
3. If the defect is only present when making copies from the DADF, clean the CVT glass.
4. Lightweight media can cause fusing problems that may result in vertical lines. Ensure the customer is using media that is within specification. Refer to [GP 9 Paper and Media Specifications](#).
5. The fuser may be contaminated. Make 10 blank copies. Install new components as necessary (4150), [PL 10.25](#) and [PL 10.26](#) or (4250/4260) [PL 10.28](#) and [PL 10.30](#).
6. **(4150)** Refer to [Wiring Diagram 3](#). Check that the harness between the LSU and the main PWB is correctly and securely connected.
7. **(4250)** Refer to [Wiring Diagram 32](#). Check that the harness between the LSU and the main PWB is correctly and securely connected.
8. **(4260)** Refer to [Wiring Diagram 21](#). Check that the harness between the LSU and the main PWB is correctly and securely connected.
9. **(4265)** Refer to [Wiring Diagram 37](#). Check that the harness between the LSU and the main PWB is correctly and securely connected.

10. Remove the xerographic module, [PL 9.10 Item 1](#). Check the ground spring on the front of the xerographic module, between the locating pins. If necessary, reform the spring. Clean the xerographic ground spring connector in the machine.
11. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Toner cartridge, [PL 9.10 Item 2](#).
 - LSU, [PL 6.10 Item 1](#).
 - CCD module (4150), [PL 14.10 Item 2](#).
 - CCD module (4250/4260), [PL 14.13 Item 2](#).

IQ6 Vertical White Lines RAP

Use this RAP when there are white lines along the process direction, as shown in [Figure 1](#).



AP-1-0588-A

Figure 1 Vertical white lines

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Remove the toner cartridge, [PL 9.10 Item 2](#) and the xerographic module, [PL 9.10 Item 1](#). Ensure there are no obstructions that block the LSU from imaging the xerographic module.
2. Remove the LSU, [REP 6.1](#). Clean the LSU window using a clean, lint-free cloth. If necessary, install a new LSU, [PL 6.10 Item 1](#).
3. Install new components as necessary:
 - Xerographic module, [PL 9.10 Item 1](#).
 - Toner cartridge, [PL 9.10 Item 2](#).
4. If the defect appears only when copying from the DADF, install a new CCD module, (4150) [PL 14.10 Item 2](#) or (4250/4260) [PL 14.13 Item 2](#).

IQ7 Light Image RAP

Use this RAP when the machine produces light images in all modes, as shown in [Figure 1](#).



AP-1-0589-A

Figure 1 Light image

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

NOTE: For solid print area specifications, refer to [IQS 1 Solid Area Density](#).

Perform the following:

1. If the defect appears only when using the DADF, check that the scanner lock, [PL 14.10 Item 20](#) is completely unlocked.
2. Ensure that the paper tray settings match the paper or media size in the trays.
3. Examine the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Ensure they are free from all packing or sealing material.
4. Perform [ADJ 14.1 Shading Adjustment](#).
5. Remove the LSU, [REP 6.1](#). Clean the LSU window using a clean, lint-free cloth. If necessary, install a new LSU, [PL 6.10 Item 1](#).
6. Refer to [Wiring Diagram 2](#). Perform the following:

- Check the wiring between CON1 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.10 Item 2](#).
7. Refer to [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CN1 on the [HVPS](#) and CN7 on the [Main PWB](#).
 - Install a new toner cartridge, [PL 9.10 Item 2](#).
 - Install a new HVPS, [PL 1.10 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
 8. Check the spring contacts to the transfer roll assembly, [PL 7.35 Item 18](#). If necessary, clean the spring contacts. Install new components as necessary, [PL 7.35](#).
 9. Refer to [Wiring Diagram 7](#). Check the wiring between the ambient temperature sensor and CN26 on the [Main PWB](#). Light copies can be caused by a faulty ambient temperature sensor. If necessary, install a new ambient temperature sensor, [PL 1.10 Item 21](#).

4250/4260 Checkout

NOTE: For solid print area specifications, refer to [IQS 1 Solid Area Density](#).

Perform the following:

1. If the defect appears only when using the DADF, check that the scanner lock is completely unlocked.
2. Ensure that the paper tray settings match the paper or media size in the trays.
3. Examine the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Ensure they are free from all packing or sealing material.
4. Perform [ADJ 14.1](#) Shading Adjustment.
5. Remove the LSU, [REP 6.1](#). Clean the LSU window using a clean, lint-free cloth. If necessary, install a new LSU, [PL 6.10 Item 1](#).
6. Refer to [Wiring Diagram 18](#). Perform the following:
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
7. Refer to [Wiring Diagram 18](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON1 on the [HVPS](#) and CN7 on the [Main PWB](#).
 - Install a new toner cartridge, [PL 9.10 Item 2](#).
 - Install a new HVPS, [PL 1.15 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
8. Check the spring contacts to the transfer roll assembly, [PL 7.35 Item 18](#). If necessary, clean the spring contacts. Install new components as necessary, [PL 7.35](#).

9. Refer to [Wiring Diagram 26](#). Check the wiring between the ambient temperature thermistor and CN23 on the [Main PWB](#).

4265 Checkout

NOTE: For solid print area specifications, refer to [IQS 1 Solid Area Density](#).

Perform the following:

1. If the defect appears only when using the DADF, check that the scanner lock is completely unlocked.
2. Ensure that the paper tray settings match the paper or media size in the trays.
3. Examine the toner cartridge, [PL 9.10 Item 2](#) and xerographic module, [PL 9.10 Item 1](#). Ensure they are free from all packing or sealing material.
4. Perform [ADJ 14.1](#) Shading Adjustment.
5. Remove the LSU, [REP 6.1](#). Clean the LSU window using a clean, lint-free cloth. If necessary, install a new LSU, [PL 6.10 Item 1](#).
6. Refer to [Wiring Diagram 34](#). Perform the following:
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.20 Item 11](#).
7. Refer to [Wiring Diagram 34](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON1 on the [HVPS](#) and CN13 on the [Main PWB](#).
 - Install a new toner cartridge, [PL 9.10 Item 2](#).
 - Install a new HVPS, [PL 1.15 Item 2](#).
 - Install a new side cover assembly, [PL 7.30 Item 1](#).
8. Check the spring contacts to the transfer roll assembly, [PL 7.35 Item 18](#). If necessary, clean the spring contacts. Install new components as necessary, [PL 7.35](#).
9. Refer to [Wiring Diagram 42](#). Check the wiring between the ambient temperature thermistor and CN42 on the [Main PWB](#).

IQ8 Dark Image RAP

Use this RAP when the machine produces dark images in all modes.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Ensure that the paper tray settings match the paper or media size in the trays.
2. Perform [ADJ 14.1](#) Shading Adjustment.
3. **(4150)** Refer to [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#) and the main frame assembly.
 - If necessary, install a new HVPS, [PL 1.10 Item 2](#).
4. **(4250/4260)** Refer to [Wiring Diagram 18](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
5. **(4265)** Refer to [Wiring Diagram 34](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
6. Install a new transfer roll, [PL 7.35 Item 19](#).
7. Perform the [OF5](#) Main PWB Check RAP.

IQ9 Background RAP

Use this RAP when the printed sheets have a dark or spotted background, as shown in [Figure 1](#).



AP-1-0590-A

Figure 1 Background

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Ensure that the paper tray settings match the paper or media size in the trays. Also, ensure the media is within specification. Refer to [GP 9](#) Paper and Media Specifications.
2. Ensure the machine is being operated in the correct environmental conditions. Refer to [GP 7](#) Machine Specifications.
3. Check for contamination of the toner cartridge. If necessary install a new toner cartridge, [PL 9.10 Item 2](#).
4. Make 10 blank copies to clean the xerographic drum. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
5. Remove the xerographic module, [PL 9.10 Item 1](#). Check the ground spring on the front of the xerographic module, between the locating pins. If necessary, reform the spring. Clean the xerographic ground spring connector in the machine.
6. Reinstall the machine firmware, refer to [GP 6](#) Firmware Upgrade.
7. **(4150)** [Wiring Diagram 2](#) and [Wiring Diagram 4](#). Perform the following:
 - Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).

- Check the wiring between the HVPS and the terminal assembly, [PL 4.15 Item 13](#).
 - Install a new HVPS, [PL 1.10 Item 2](#).
8. **(4250/4260)** Refer to [Wiring Diagram 18](#). Perform the following:
- Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the HVPS and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
9. **(4265)** Refer to [Wiring Diagram 34](#). Perform the following:
- Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
 - Check the wiring between CON2 on the HVPS and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
10. Install a new transfer roll, [PL 7.35 Item 19](#).

IQ10 Ghost Images RAP

Use this RAP when the printed sheets have ghost images, as shown in [Figure 1](#).



AP-1-0591-A

Figure 1 Ghost images

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Measure the distance between the image and the ghosted image. Refer to [Table 1](#) (4150) or [Table 2](#) (4250/4260) to determine the possible cause of the defect.

Table 1 Defect distance (4150)

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.26 Item 13 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.26 Item 23 |

Table 2 Defect distance (4250/4260)

| Defect distance | Roller | Component | Parts List Ref. |
|-------------------|------------------|--------------------|--------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |

Table 2 Defect distance (4250/4260)

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|-----------------|--------------------|------------------|
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.30 Item 10 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.30 Item 31 |

- If the distance between the image and the defect matches the heat roller or pressure roller, perform the following:
 - Ensure that the paper tray settings match the paper or media size in the trays. Ensure the media is within specification. Refer to GP 9 Paper and Media Specifications.
 - Enter dC330 codes 10-200 (centre thermistor) and 10-210 (front thermistor). Ensure that the fuser is operating within the correct temperature range. Refer to GP 7 Machine Specifications.
- 2. Check for contamination of the toner cartridge. If necessary install a new toner cartridge, PL 9.10 Item 2.
- 3. Make 10 blank copies to clean the xerographic drum. If necessary, install a new xerographic module, PL 9.10 Item 1.

IQ11 Stains on Back of Paper RAP

Use this RAP when the printed sheets have stains on the non-image side of the paper.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Check the transfer roller, PL 7.35 Item 19. Clean as required or install a new transfer roller, PL 7.35 Item 19.
2. Check the paper path for dirt and contamination. Clean as required.
3. **(4150)** Check the fuser assembly for contamination. Install new components as necessary, PL 10.25 and PL 10.26.
4. **(4250/4260)** Check the fuser assembly for contamination. Install new components as necessary, PL 10.28 and PL 10.30.
5. **(4265)** Check the fuser assembly for contamination. Install new components as necessary, PL 10.28 and PL 10.30.

IQ12 Poor Fusing RAP

Use this RAP when the image is improperly fused.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

Perform the following:

1. Ensure that the paper tray settings match the paper or media size in the trays. Also ensure the media is within specification. Refer to [GP 9 Paper and Media Specifications](#).
2. Examine the fuser assembly and ensure the thermistors are clean and in good contact with the heat roller.
3. Ensure the machine is being operated in the correct environmental conditions. Refer to [GP 7 Machine Specifications](#).
4. If the machine has been standing in a low temperature environment for a long time, try to bring the environment up to a warmer temperature before re-trying the machine.
5. **(4150)** Refer to [Wiring Diagram 2](#). Perform the following:
 - Check the wiring between CON2 on the [HVPS](#) and the fuser assembly.
 - If necessary, install a new HVPS, [PL 1.10 Item 2](#).
6. **(4250/4260)** Refer to [Wiring Diagram 18](#). Perform the following:
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).
7. If necessary, go to the [10-100, 200 Open Fuser Error/Low Heat Error RAP](#).
8. **(4265)** Refer to [Wiring Diagram 34](#). Perform the following:
 - Check the wiring between CON2 on the [HVPS](#) and the terminal assembly, [PL 4.15 Item 13](#).
 - If necessary, install a new HVPS, [PL 1.15 Item 2](#).

IQ13 Partial Blank Image (Not Periodic) RAP

Use this RAP when the printed sheets have blank areas, not forming a regular pattern.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Install a new toner cartridge, [PL 9.10 Item 2](#).

IQ14 Partial Blank Image (Periodic) RAP

Use this RAP when the printed sheets have blank areas that form a regular, or repeated, pattern.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Measure the distance between the image and the defect. Refer to [Table 1](#) (4150) or [Table 2](#) (4250/4260) to determine the possible cause of the defect.

Table 1 Defect distance

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.26 Item 13 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.26 Item 23 |

Table 2 Defect distance (4250/4260)

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.30 Item 10 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.30 Item 31 |

2. Install new components as necessary.

IQ15 Different Image Density (Left and Right) RAP

Use this RAP when the printed sheets have different areas of image density across the process direction. An example is shown in [Figure 1](#).



AP-1-0592-A

Figure 1 Image density

Procedure

WARNING

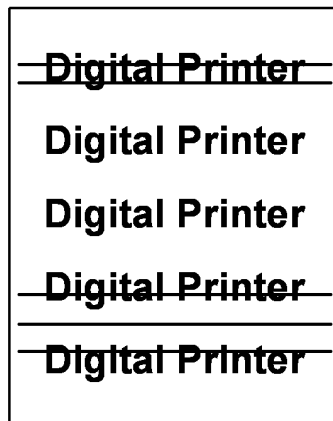
Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. The transfer roller pressure may be unbalanced. Check the spring pressure at each end, [PL 7.35 Item 22](#) and [PL 7.35 Item 26](#). Install new components as necessary, [PL 7.35](#).
2. Shake the toner cartridge to evenly distribute the toner. If necessary, install a new toner cartridge, [PL 9.10 Item 2](#).
3. Make 10 blank copies to clean the xerographic drum. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
4. Perform [ADJ 14.1](#) Shading Adjustment.

IQ16 Horizontal Bands RAP

Use this RAP when the image has bands appearing across the process direction. An example is shown in [Figure 1](#).



AP-1-0593-A

Figure 1 Horizontal bands

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Check the spring contacts in the terminal assembly, [PL 4.15 Item 13](#). The spring contacts supply the voltages to the xerographic module and the side cover assembly. If necessary, clean the spring contacts. If necessary, install a new terminal assembly, [PL 4.15 Item 13](#).
2. Make 10 blank copies to clean the xerographic drum. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
3. Measure the distance between the image and the defect. Refer to [Table 1 \(4150\)](#) or [Table 2 \(4250/4260\)](#) to determine the possible cause of the defect.

Table 1 Defect distance (4150)

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.26 Item 13 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.26 Item 23 |

Table 2 Defect distance (4250/4260)

| Defect distance | Roller | Component | Parts List Ref. |
|--------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Heat roller | Fuser assembly | PL 10.30 Item 10 |
| 155mm (6.1 inches) | Pressure roller | Fuser assembly | PL 10.30 Item 31 |

4. Install new components as necessary.
5. **(4150)** Check the condition of the fuser assembly. Install new components as necessary, [PL 10.25](#) and [PL 10.26](#).
6. **(4250/4260)** Check the condition of the fuser assembly. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).
7. **(4265)** Check the condition of the fuser assembly. Install new components as necessary, [PL 10.28](#) and [PL 10.30](#).
8. Perform the [OF5 Main PWB Check RAP](#).

IQ17 Periodic Printing Defects Check RAP

Use this RAP when the printed image shows regular patterns in black or white, across the process direction.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Make 10 blank copies to clean the xerographic drum. If necessary, install a new xerographic module, [PL 9.10 Item 1](#).
2. Measure the distance between the repeated black or white abnormality. Refer to [Table 1 \(4150\)](#) or [Table 2 \(4250/4260\)](#) to identify the possible cause.

Table 1 Defect distance (4150)

| Defect distance | Kind of abnormal image | Roller | Component | Parts List Ref. |
|-----------------------|-------------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | White spot. Black spot | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | White spot. Black spot | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Horizontal dark band | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Black spot, White spot | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Black spot, White spot | Heat roller | Fuser assembly | PL 10.26 Item 13 |
| 155mm (6.1 inches) | Back side contamination | Pressure roller | Fuser assembly | PL 10.26 Item 23 |

Table 2 Defect distance (4250/4260)

| Defect distance | Kind of abnormal image | Roller | Component | Parts List Ref. |
|-----------------------|-------------------------|------------------|--------------------|----------------------------------|
| 94mm (3.7 inches) | White spot. Black spot | Xerographic drum | Xerographic module | PL 9.10 Item 1 |
| 38mm (1.5 inches) | White spot. Black spot | Charge roller | Xerographic module | PL 9.10 Item 1 |
| 44mm (1.7 inches) | Horizontal dark band | Supply roller | Xerographic module | PL 9.10 Item 1 |
| 57mm (2.2 inches) | Black spot, White spot | Transfer roller | Transfer roller | PL 7.35 Item 19 |
| 126mm (4.9 inches) | Black spot, White spot | Heat roller | Fuser assembly | PL 10.30 Item 10 |
| 155mm (6.1 inches) | Back side contamination | Pressure roller | Fuser assembly | PL 10.30 Item 31 |

3. Install new components as necessary.
4. If the defect appears to be fuser related, ensure that the paper tray settings match the paper or media size in the trays. Also, ensure the media is within specification. Refer to [GP 9 Paper and Media Specifications](#).

IQ18 DADF Lead Edge Offset RAP

Use this RAP when copies from the DADF have lead edge offset.

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Go to the relevant procedure:

- [4150 Checkout](#)
- [4250/4260 Checkout](#)
- [4265 Checkout](#)

4150 Checkout

Refer to [Wiring Diagram 11](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#).
2. Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - Registration roll, [PL 5.15 Item 21](#).
 - Registration roll idlers, [PL 5.15 Item 28](#).
4. Check that the registration sensor actuator, [PL 5.15 Item 12](#) moves freely and is not damaged.
5. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.15 Item 14](#). If necessary, install a new registration sensor, [PL 5.15 Item 14](#).
6. Enter [dC131](#) code 05-100. Adjust the offset as necessary.
7. If the defect is still present, install a new document transport assembly, [PL 5.15 Item 1](#).

4250/4260 Checkout

Refer to [Wiring Diagram 29](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#).
2. Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - Transport idlers, [PL 5.45 Item 11](#).
 - CVT roll, [PL 5.50 Item 19](#).
 - CVT roll upper idlers, [PL 5.40 Item 15](#).
 - CVT roll lower idlers, [PL 5.35 Item 8](#).
4. Check that the registration sensor actuator, [PL 5.40 Item 18](#) moves freely and is not damaged.
5. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.40 Item 17](#). If necessary, install a new registration sensor, [PL 5.40 Item 17](#).
6. Enter [dC131](#) code 05-100. Adjust the offset as necessary.
7. If the defect is still present, install a new document transport assembly, [PL 5.30 Item 26](#).

4265 Checkout

Refer to [Wiring Diagram 45](#). Perform the following:

1. Open the DADF top cover assembly, [PL 5.30 Item 2](#).

2. Check the document path for damage or obstructions.
3. Check that the following components are clean and rotate freely.
 - Transport idlers, [PL 5.45 Item 11](#).
 - CVT roll, [PL 5.50 Item 19](#).
 - CVT roll upper idlers, [PL 5.40 Item 15](#).
 - CVT roll lower idlers, [PL 5.35 Item 8](#).
4. Check that the registration sensor actuator, [PL 5.40 Item 18](#) moves freely and is not damaged.
5. Enter [dC330](#) code 05-130. Check the registration sensor (Q05-130), [PL 5.40 Item 17](#). If necessary, install a new registration sensor, [PL 5.40 Item 17](#).
6. Enter [dC131](#) code 05-100. Adjust the offset as necessary.
7. If the defect is still present, install a new document transport assembly, [PL 5.30 Item 26](#).

IQ19 Poor Registration RAP

Use this RAP when the copies are poorly registered.

Procedure

WARNING

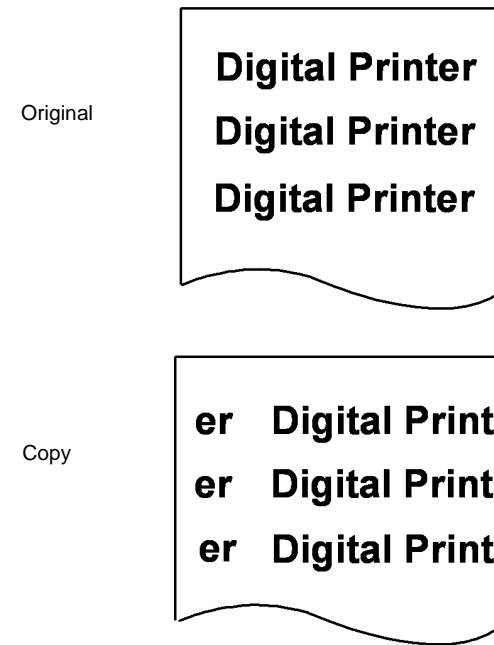
Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Check that the paper guides in all trays are correctly positioned. Check that the DADF document guides are correctly positioned.
2. Make a duplex copy from each paper tray.
3. Check the copies. If all the copies have poor side registration, perform the following:
 - a. Remove the DADF, refer to [REP 5.1](#) (4150) or [REP 5.3](#) (4250/4260/4265). Check the DADF counterbalances for damage. Install new components as necessary, [PL 5.10](#) (4150) or [PL 5.35](#) (4250/4260).
 - b. Adjust the DADF side edge registration. Go to [ADJ 5.1](#) DADF Side Edge Registration Adjustment.
4. If the copy from a tray is poor, perform the relevant procedure:
 - [ADJ 8.1](#) Lead Edge Registration Adjustment.
 - [ADJ 8.2](#) Side Edge Registration Adjustment.

IQ20 Image Displacement RAP

Use this RAP when the copies are displaced, left to right as shown in [Figure 1](#).



AP-1-0751-A

Figure 1 Image displacement

Procedure

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

Perform the following:

1. Install a new LSU, [PL 6.10 Item 1](#).
2. If the defect remains, perform the [OF5](#) Main PWB Check RAP.

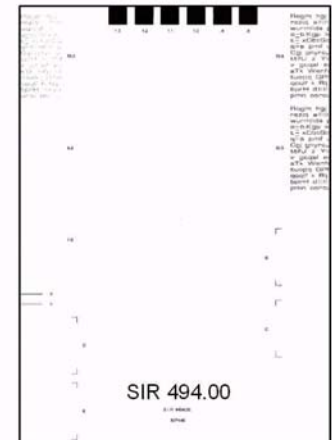
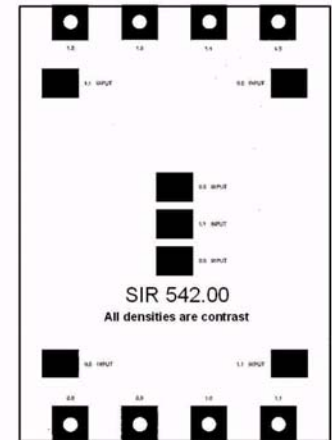
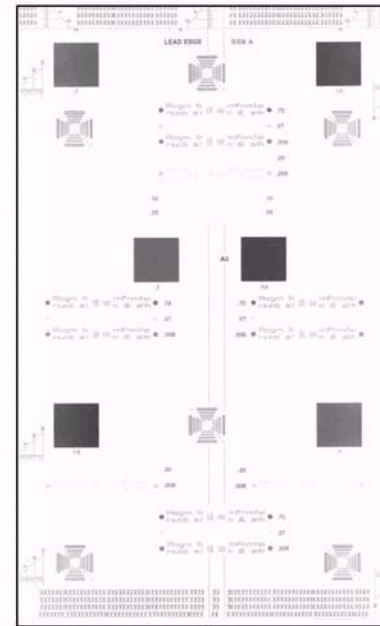
IQS 1 Solid Area Density

Documents

Test pattern: 82P524 and the solid area density scales, 82E8230 (SIR 542.00) or 82P448 (SIR 494.00).

Specification

Make a copy of the test pattern. Compare the copy with the solid area density scale. The density of the 1.0 areas on the copy of the test pattern, must be as dark or darker than the 0.8 reference on the solid area density scale. Refer to [Figure 1](#).



AP-1-0596-A

Figure 1 Solid area density

Corrective Action

Go to the [IQ1](#) Image Quality Entry RAP.

IQS 2 Skew

Documents

Test pattern: 82P524 (8.5 x 14), 82E2020 (8.5 x 11) or 82E2010 (A4).

NOTE: Test pattern 82P524 is a mylar document and should be copied from the document glass only.

Specification

Refer to [Table 1](#).

Table 1 Skew specifications

| Skew | Specification |
|------------|---|
| Print Skew | Max: +/-2.5mm (7/64 inch) per 250mm (10 inches) (+/-1%) |

IQS 3 Registration

Documents

Test pattern: 82P524 (8.5 x 14), 82E2020 (8.5 x 11) or 82E2010 (A4).

NOTE: Test pattern 82P524 is a mylar document and should be copied from the document glass only.

Specifications

Refer to [Table 1](#).

Table 1 Registration measurement

| Registration | Specification |
|--------------|--|
| Lead edge | 4mm (5/32 inches) +/- 3mm (1/8 inches) |
| Top edge | 4mm (5/32 inches) +/- 3mm (1/8 inches) |

Corrective Action

Go to the [IQ19](#) Poor Registration RAP.

4 Repairs and Adjustments

REPs 1 - Standby Power

| | |
|---|------|
| REP 1.1 Power Supply Unit 1 and HVPS (4150)..... | 4-3 |
| REP 1.2 Main PWB (4150)..... | 4-4 |
| REP 1.3 Power Supply Unit 2 (4150)..... | 4-5 |
| REP 1.4 Power Supply Unit 1 and HVPS (4250/4260)..... | 4-6 |
| REP 1.5 Main PWB (4250/4260/4265)..... | 4-8 |
| REP 1.6 Power Supply Unit 2 (4250/4260)..... | 4-10 |
| REP 1.7 HVPS (4265)..... | 4-11 |
| REP 1.8 Switched Mode Power Supply (SMPS) (4265)..... | 4-13 |
| REP 1.9 Power Supply Unit 2 (4265)..... | 4-15 |

REPs 2 - User Interface

| | |
|--|------|
| REP 2.1 User Interface Assembly (4150)..... | 4-17 |
| REP 2.2 User Interface Assembly (4250/4260)..... | 4-18 |
| REP 2.3 User Interface PWB (4265)..... | 4-19 |
| REP 2.4 User Interface Key PWB (4265)..... | 4-21 |
| REP 2.5 User Interface Sub PWB (4265)..... | 4-23 |
| REP 2.6 User Interface Assembly (4265)..... | 4-25 |

REPs 4 - Main Drives

| | |
|---|------|
| REP 4.1 Main Drive Assembly (4150)..... | 4-27 |
| REP 4.2 Rear Exit Cover..... | 4-28 |
| REP 4.3 Main Drive Assembly (4250/4260/4265)..... | 4-29 |

REPs 5 - DADF

| | |
|--|------|
| REP 5.1 DADF (4150)..... | 4-33 |
| REP 5.2 DADF PWB (4150)..... | 4-41 |
| REP 5.3 DADF (4250/4260/4265)..... | 4-43 |
| REP 5.4 DADF Top Cover Assembly and Document Present Sensor (4250/4260)..... | 4-44 |
| REP 5.5 DADF Feed Roll Assembly (4250/4260)..... | 4-46 |
| REP 5.6 DADF Input Tray Assembly and Paper Length Sensor (4250/4260)..... | 4-47 |
| REP 5.7 DADF Document Transport Assembly (4250/4260)..... | 4-47 |
| REP 5.8 DADF Duplex Motor Assembly (4250/4260)..... | 4-48 |
| REP 5.9 DADF Pickup Clutch and Registration Clutch (4250/4260)..... | 4-49 |
| REP 5.10 DADF Scan Motor Assembly (4250/4260)..... | 4-51 |
| REP 5.11 DADF Gate HP Sensor (4250/4260)..... | 4-52 |
| REP 5.12 DADF Pickup Guide Assembly and Sensors (4250/4260)..... | 4-53 |
| REP 5.13 DADF Document Path Sensors (4250/4260)..... | 4-54 |
| REP 5.14 DADF Top Cover Assembly (4265)..... | 4-55 |
| REP 5.15 DADF Pickup Assembly (4265)..... | 4-58 |
| REP 5.16 DADF Top Cover Sensors (4265)..... | 4-60 |
| REP 5.17 DADF PWB (4265)..... | 4-62 |
| REP 5.18 DADF Charge Coupled Device (CCDM) (4265)..... | 4-65 |
| REP 5.19 DADF Drive Roll Motor Assembly (4265)..... | 4-71 |
| REP 5.20 DADF Feed Roll Motor Assembly (4265)..... | 4-75 |
| REP 5.21 DADF Registration Clutch (4265)..... | 4-79 |
| REP 5.22 DADF Exit Sensor (4265)..... | 4-83 |
| REP 5.23 DADF Components Cleaning (4265)..... | 4-85 |

| | |
|---|-------|
| REP 5.24 Pickup Guide Assembly (4265)..... | 4-88 |
| REP 5.25 Retard Roller Cover and Pickup Guide Pad (4265)..... | 4-89 |
| REP 5.28 DADF Pickup Rollers (4265)..... | 4-90 |
| REP 5.29 DADF Left/Right Hinges (4265)..... | 4-92 |
| REP 5.30 DADF Front Scan Read Sensor (4265)..... | 4-93 |
| REP 5.31 DADF Harness (4265)..... | 4-94 |
| REP 5.32 DADF Sub Assembly (4265)..... | 4-96 |
| REP 5.33 DADF Rear Scan Read Sensor (4265)..... | 4-101 |

REPs 6 - LSU

| | |
|------------------------------------|-------|
| REP 6.1 Laser Scan Unit (LSU)..... | 4-103 |
| REP 6.2 LSU FAN..... | 4-104 |

REPs 7 - Paper Supply

| | |
|--|-------|
| REP 7.1 Tray 1 Feed Assembly..... | 4-105 |
| REP 7.2 Tray 2, 3 and 4 Paper Transport Sensors and Transport Roll Gear..... | 4-108 |
| REP 7.3 Tray 1 Paper Size Detect PWB..... | 4-112 |
| REP 7.4 Tray 2 to 4 Paper Size Detect PWB..... | 4-114 |
| REP 7.5 HCF Feed Assembly and Sensors..... | 4-116 |
| REP 7.6 HCF Paper Transport Sensors and Transport Roll Gear..... | 4-119 |
| REP 7.7 Tray 2, 3 and 4 Feed Assembly and Sensors..... | 4-122 |
| REP 7.8 Exit Tray Assembly (4265)..... | 4-125 |

REPs 8 - Paper Transport

| | |
|---|-------|
| REP 8.1 Side Cover Assembly..... | 4-127 |
| REP 8.2 Registration Roll and Guide Components..... | 4-129 |
| REP 8.3 Paper Transport Assembly..... | 4-134 |
| REP 8.4 Speaker..... | 4-136 |
| REP 8.5 Bypass Tray Retard Assembly..... | 4-136 |
| REP 8.6 Bypass Tray Feed Roll Assembly..... | 4-137 |
| REP 8.7 Transport Roll Idler Assembly..... | 4-138 |

REPs 9 - Xerographics

| | |
|---|-------|
| REP 9.1 Toner Dispense Motor..... | 4-139 |
| REP 9.2 Xerographic Module Connector and CRUM PWB (4150)..... | 4-140 |
| REP 9.3 Terminal Assembly..... | 4-141 |
| REP 9.4 Xerographic Module Connector (4250/4260)..... | 4-142 |
| REP 9.5 Toner Cartridge Connector (4250/4260/4265)..... | 4-143 |
| REP 9.6 Xerographic Module Connector (4265)..... | 4-144 |

REPs 10 - Fusing and Copy/Print Transport

| | |
|--|-------|
| REP 10.1 Fuser Assembly..... | 4-147 |
| REP 10.2 Exit Guide Assembly and Exit Assembly..... | 4-148 |
| REP 10.3 Duplex Solenoid Assembly and Duplex Gate..... | 4-149 |
| REP 10.4 Exit Drive Assembly..... | 4-151 |
| REP 10.5 Fuser Assembly Components (4150)..... | 4-152 |
| REP 10.6 Fuser Connector (4150)..... | 4-155 |
| REP 10.7 Fuser Assembly Components (4250/4260/4265)..... | 4-156 |
| REP 10.8 Fuser Connector (4250/4260)..... | 4-161 |

| | |
|--|-------|
| REP 10.9 Fuser Connector/Harness (4265) | 4-162 |
| REPs 12 - Finisher | |
| REP 12.1 Finisher Removal..... | 4-165 |
| REP 12.2 Finisher PWB..... | 4-166 |
| REP 12.3 Transport Assembly Components | 4-167 |
| REP 12.4 Finisher Covers..... | 4-168 |
| REP 12.5 Front and Rear Jogger Assemblies | 4-170 |
| REP 12.6 Front and Rear Support Fingers | 4-173 |
| REP 12.7 Ejector Assembly and Support Finger Assembly..... | 4-175 |
| REP 12.8 Jogger Belts..... | 4-177 |
| REP 12.9 Stacker Drive Components..... | 4-178 |
| REPs 14 - Scanner | |
| REP 14.1 Scanner Assembly (4150) | 4-181 |
| REP 14.2 Scanner Components (4150)..... | 4-183 |
| REP 14.3 Scanner Assembly (4250/4260/4265) | 4-186 |
| REP 14.4 Scanner Components (4250/4260/4265)..... | 4-188 |
| REP 14.5 Scanner Motor (4265)..... | 4-194 |
| REP 14.6 Platen Pulley (4265) | 4-195 |
| REP 14.7 Platen Pulley Assembly (4265)..... | 4-196 |
| ADJs 1 - Standby Power | |
| ADJ 1.1 Machine Settings..... | 4-197 |
| ADJs 5 - Document Transport | |
| ADJ 5.1 DADF Side Edge Registration Adjustment..... | 4-199 |
| ADJs 8 - Paper Transport | |
| ADJ 8.1 Lead Edge Registration Adjustment..... | 4-201 |
| ADJ 8.2 Side Edge Registration Adjustment..... | 4-202 |
| ADJ 8.3 Lead Edge Registration Adjustment (4265) | 4-204 |
| ADJ 8.4 Side Edge Registration Adjustment (4265) | 4-205 |
| ADJs 14 - Scanner | |
| ADJ 14.1 Shading Adjustment | 4-207 |
| ADJ 14.2 DADF Charge Coupled Device (CCD) Adjustment (4265)..... | 4-208 |
| ADJ 14.3 Shading Adjustment (4265)..... | 4-209 |
| ADJ 14.4 Scan Geometry Adjustment (4265) | 4-210 |

REP 1.1 Power Supply Unit 1 and HVPS (4150)

Parts List on PL 1.10

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Power off the machine. Disconnect the power cord.
2. Remove the exit tray assembly, PL 28.10 Item 1 or the finisher, REP 12.1.
3. Remove the paper exit cover, PL 28.10 Item 4.
4. Disconnect the following connectors from power supply unit 1 and the HVPS:
 - CN1
 - CON01
 - CON1
 - CON2
 - CON71
 - CON51

5. Remove power supply unit 1 and HVPS assembly, Figure 1.

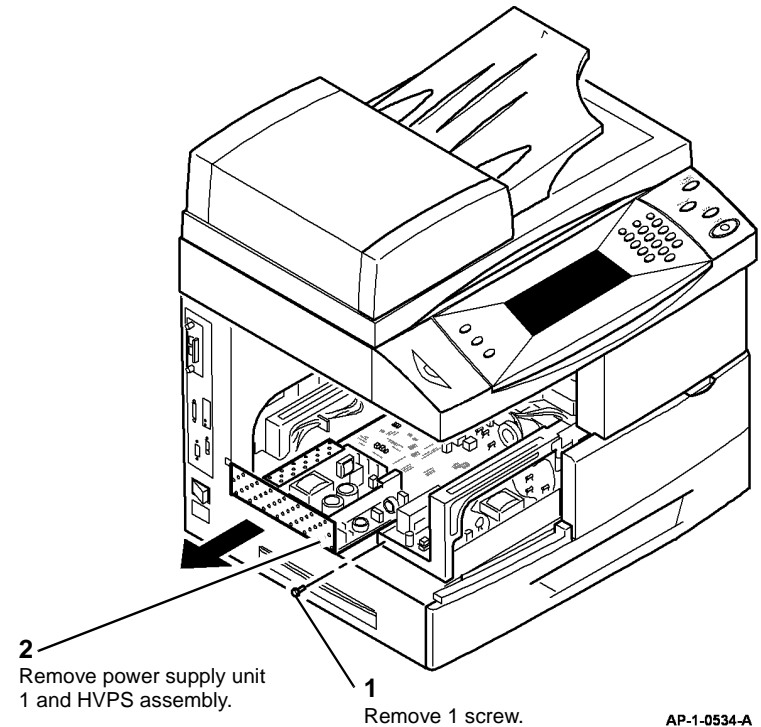


Figure 1 Assembly removal

6. Remove power supply unit 1 from the support cage, PL 1.10 Item 9.
7. Remove HVPS from the support cage, PL 1.10 Item 9.

Replacement

CAUTION

Make sure that the AC connections are correct. The power input harness from the on/off switch has a red male connector. This connects into the blue female connector (CON01) on power supply 1. The power input harness from power supply unit 2 has a white male connector. This connects into the white female connector (CON51) on power supply unit 1.

Replacement is the reverse of the removal procedure.

REP 1.2 Main PWB (4150)

Parts List on [PL 1.10](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).



CAUTION

Ensure that E.S.D. procedures are observed during the removal and installation of the main PWB. Make a visual check to ensure that the pins are fully inserted, without being damaged.

1. Power off the machine. Disconnect the power cord.
2. If a new main PWB is to be installed, go to [GP 3](#) Machine Status. If possible, print the following reports:
 - System Configuration.
 - Local Address Book Members.
 - Group Address Book Members.
3. Remove the rear cover, [PL 28.10 Item 6](#).
4. If installed, remove the OSOK, [PL 1.10 Item 26](#).
5. Remove the SIM PWB, [PL 1.10 Item 12](#).
6. If installed, remove the fax PWB module, [PL 1.10 Item 14](#).
7. Remove the infill cover, [PL 1.10 Item 19](#).
8. If installed, remove the following PWBs from the main PWB:
 - Foreign device interface PWB, [PL 1.10 Item 15](#).
 - NIC PWB, [PL 1.10 Item 13](#).
 - Memory DIMM, [PL 1.10 Item 22](#).
9. Disconnect the HDD PWB, [PL 1.10 Item 17](#).
10. Disconnect the CNs from the main PWB.
11. Remove the main PWB (5 screws).

12. If a new main PWB is to be installed, remove the fax holder, [PL 1.10 Item 24](#) from the old main PWB.
13. If a new main PWB is to be installed, remove the MSOK, [PL 1.10 Item 25](#) from the old main PWB.

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new main PWB has been installed, perform the following:
 - a. Install the fax holder onto the new main PWB.
 - b. Install the MSOK onto the main PWB.
 - c. Perform [GP 19](#) Memory Clear.
 - d. Use the information on the printed lists to re-enter the customers settings. Refer to [GP 4](#) System Administration Tools.

REP 1.3 Power Supply Unit 2 (4150)

Parts List on [PL 1.10](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

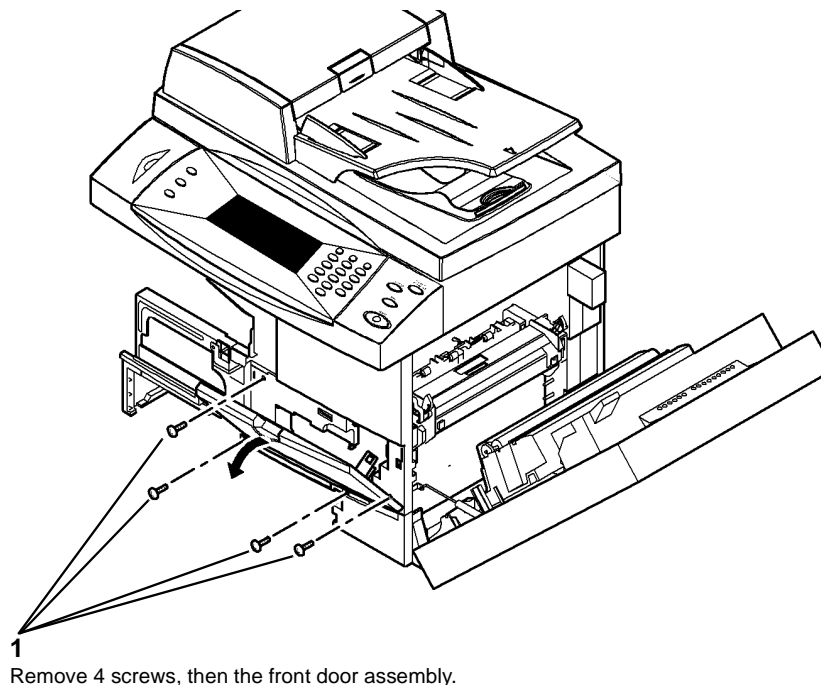
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
3. Remove the paper exit cover, [PL 28.10 Item 4](#).
4. Remove tray 1.
5. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
6. Remove the front door assembly, [Figure 1](#).



AP-1-0559-A

Figure 1 Front door removal

7. Remove the front infill cover, [PL 28.10 Item 9](#).
8. Remove the power supply cover, [PL 1.10 Item 28](#).
9. Disconnect the following connectors from power supply unit 2:

CAUTION

The connectors CON8 and CON9 are identical. Put an identifying mark on the connectors before they are disconnected.

- CON3
 - CON4
 - CON7
 - CON8
 - CON9
10. Remove power supply unit 2, [Figure 2](#).

REP 1.4 Power Supply Unit 1 and HVPS (4250/4260)

Parts List on [PL 1.15](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

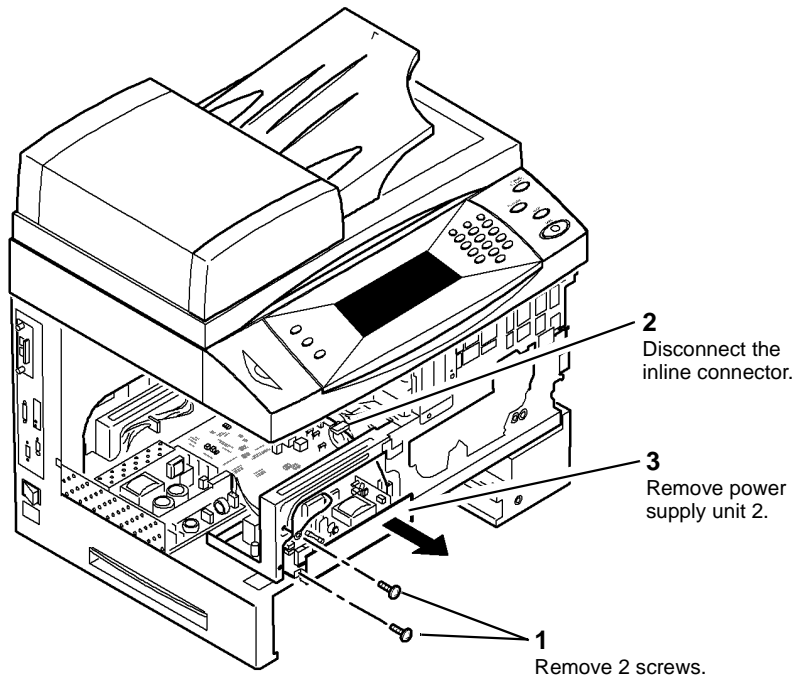
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
3. Remove the paper exit cover, [PL 28.10 Item 4](#).
4. Disconnect the following connectors from power supply unit 1 and the HVPS:
 - CN01
 - CON51
 - CON71
 - CON1
 - CON2
 - CON3



AP-1-0551-B

Figure 2 Power supply unit 2 removal

11. Remove power supply 2 from the support cage, [PL 1.10 Item 10](#).

Replacement

1. Replacement is the reverse of the removal procedure.
2. Ensure connectors CON8 and CON9 are connected correctly.

5. Remove power supply unit 1 and HVPS assembly, [Figure 1](#).

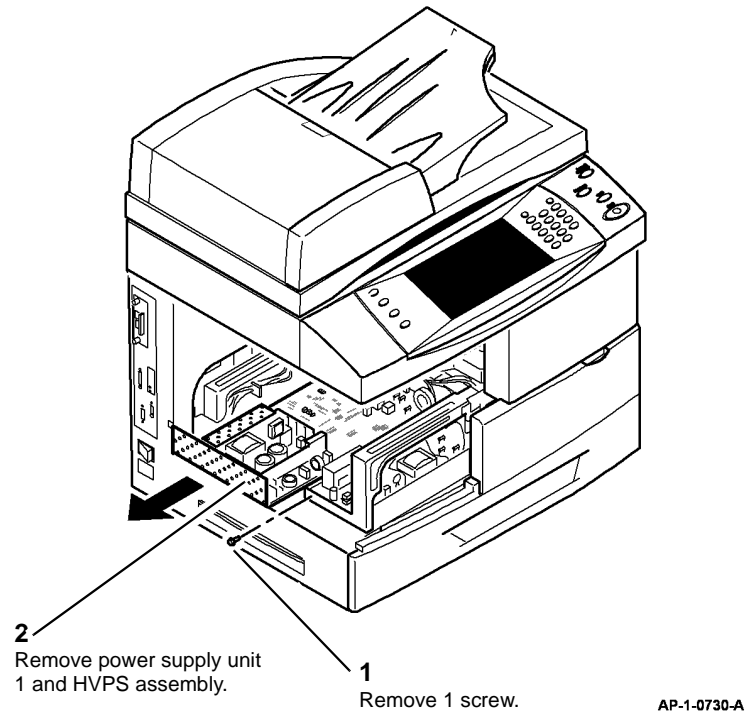


Figure 1 Assembly removal

6. Remove power supply unit 1 from the support cage, [PL 1.15 Item 3](#).
7. Remove the HVPS from the support cage, [PL 1.15 Item 2](#).

Replacement

Replacement is the reverse of the removal procedure.

REP 1.5 Main PWB (4250/4260/4265)

Parts List on [PL 1.15](#), [PL 1.20](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260/4265 machines. For the 4150 procedure, refer to the table of contents.

NOTE: The WorkCentre 4250 and 4260 Main PWBs look similar, but have different software versions (4250 software begins with 15, 4260 software begins with 30). These PWBs are not interchangeable.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.



CAUTION

Ensure that E.S.D. procedures are observed during the removal and installation of the main PWB. Make a visual check to ensure that the pins are fully inserted, without being damaged.

1. Power off the machine. Disconnect the power cord.
2. Disconnect any connectors on the left side of the machine that may be attached to the Main PWB: ethernet connection, etc.
3. If a new main PWB is to be installed, go to [GP 3](#) Machine Status. If possible, print the following reports:
 - System Configuration.
 - Local Address Book Members.
 - Group Address Book Members.
4. Remove the Rear Cover, [PL 28.10 Item 6](#):
 - a. Dislocate the two chained locating pins at the bottom of the Rear Cover.
 - b. Remove the six mounting screws.
5. If installed, remove the OSOK, [PL 1.15 Item 23](#).

6. Remove the SIM PWB ([Figure 1](#)).

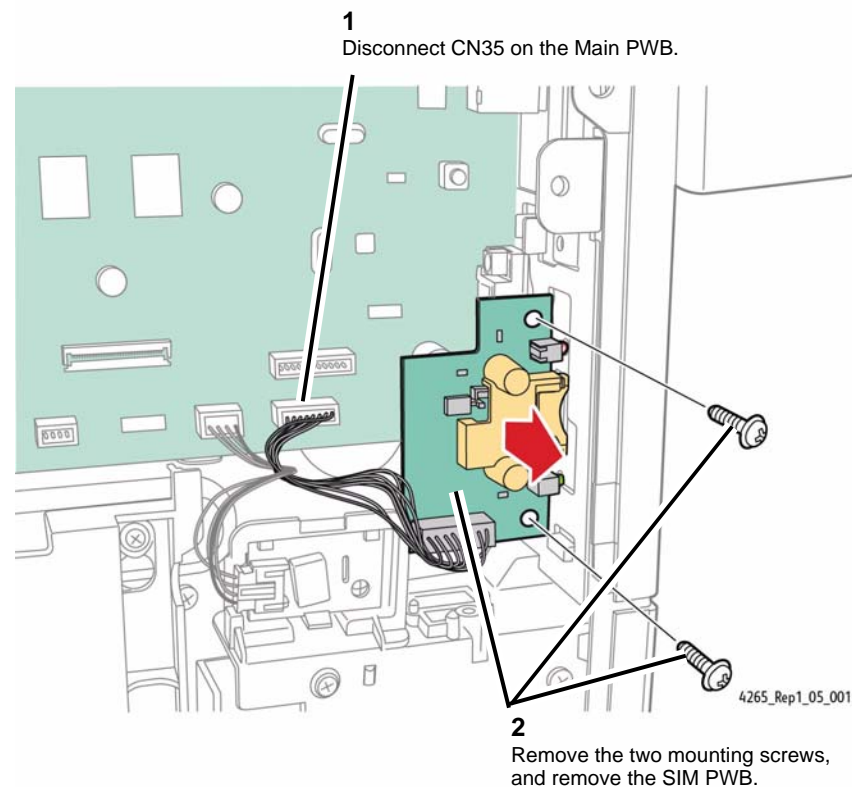


Figure 1 Removing the SIM PWB (4265)

7. If installed, remove the Fax Holder by gently pulling it off its mounts on the Main PWB (Figure 2):

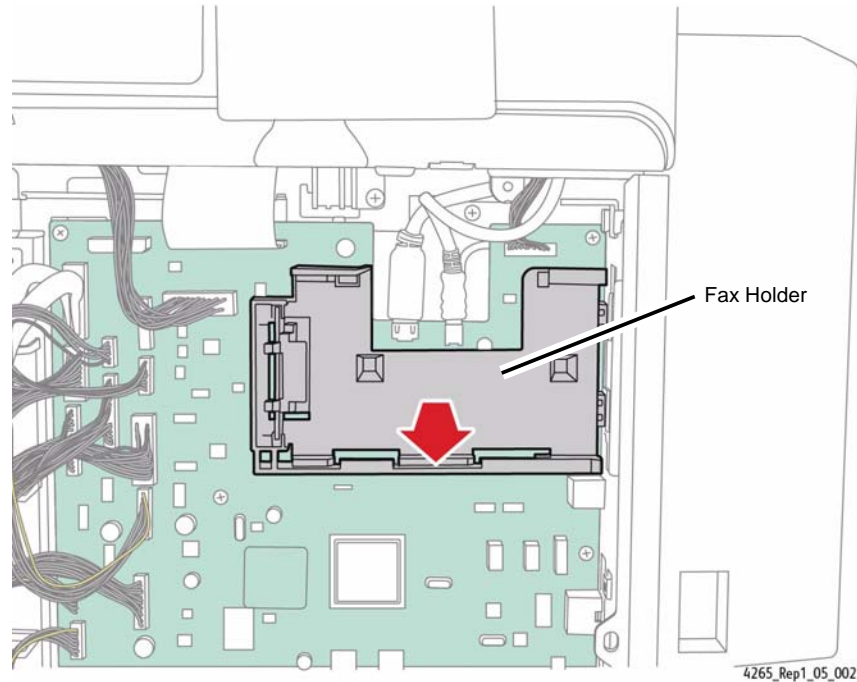


Figure 2 Removing the Fax Holder (4265)

- d. If necessary, re-enter the machine serial number, refer to [GP 21 Set Machine Serial Number](#).
- e. Perform [Shading Adjustment 14.3](#).

NOTE: Re-entering the machine serial number is not necessary if the original MSOK is reinstalled.

NOTE: If after installing a new Main PWB and powering on the printer, the Install Wizard appears on the User Interface, this indicates a software incompatibility between the User Interface and the Main PWB. Solution: downgrade the machine to base software (GSN Library 12300), change the Main PWB, and then perform the software upgrade. Another solution would be to replace the Main PWB and the User Interface at the same time.

8. If installed, remove the fax PWB module, [PL 1.15 Item 14](#).
9. If installed, remove the following PWBs from the main PWB:
 - Foreign device interface PWB, [PL 1.15 Item 15](#).
 - Memory DIMM, [PL 1.15 Item 22](#).
10. Disconnect all connectors from the main PWB.
11. Remove the main PWB by removing the six mounting screws.
12. If a new main PWB is to be installed, remove the fax holder, [PL 1.15 Item 24](#) from the old main PWB.
13. If a new main PWB is to be installed, remove the MSOK, [PL 1.15 Item 25](#) from the old main PWB.

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new main PWB has been installed, perform the following:
 - a. Install the fax holder onto the new main PWB.
 - b. Install the MSOK onto the main PWB.
 - c. Use the information on the printed lists to re-enter the customers settings. Refer to [GP 4 System Administration Tools](#).

REP 1.6 Power Supply Unit 2 (4250/4260)

Parts List on [PL 1.15](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

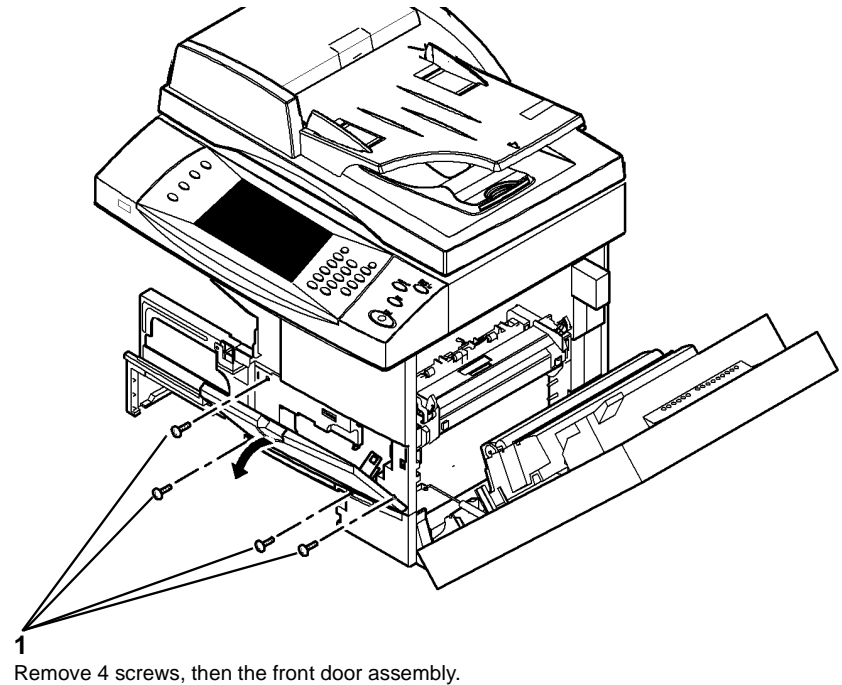
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
3. Remove the paper exit cover, [PL 28.10 Item 4](#).
4. Remove tray 1.
5. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
6. Remove the front door assembly, [Figure 1](#).



AP-1-0731-A

Figure 1 Front door removal

7. Remove the front infill cover, [PL 28.10 Item 9](#).
8. Remove the power supply cover, [PL 1.15 Item 21](#).
9. Disconnect the following connectors from power supply unit 2:
 - CON1
 - CON2
 - CON3
 - CON4
10. Remove power supply unit 2, [Figure 2](#).

REP 1.7 HVPS (4265)

Parts List on [PL 1.15](#), [PL 1.20](#)

Removal

NOTE: This procedure should only be performed on the 4265. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer electrical outlet while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

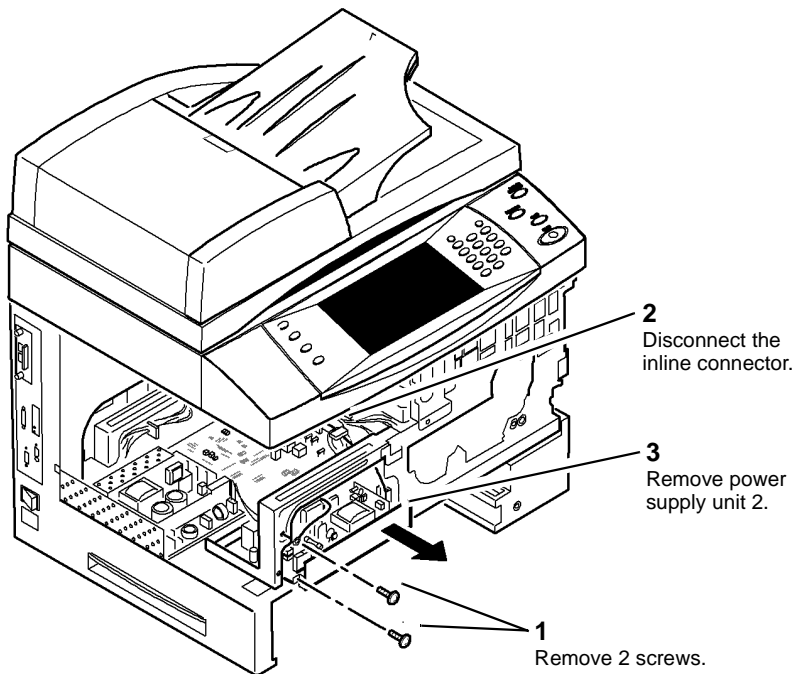
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Power off the machine. Disconnect the power cord.
2. Remove the Exit Tray Assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
3. Remove the Paper Exit Cover ([PL 28.10 Item 4](#)).



AP-1-0732-A

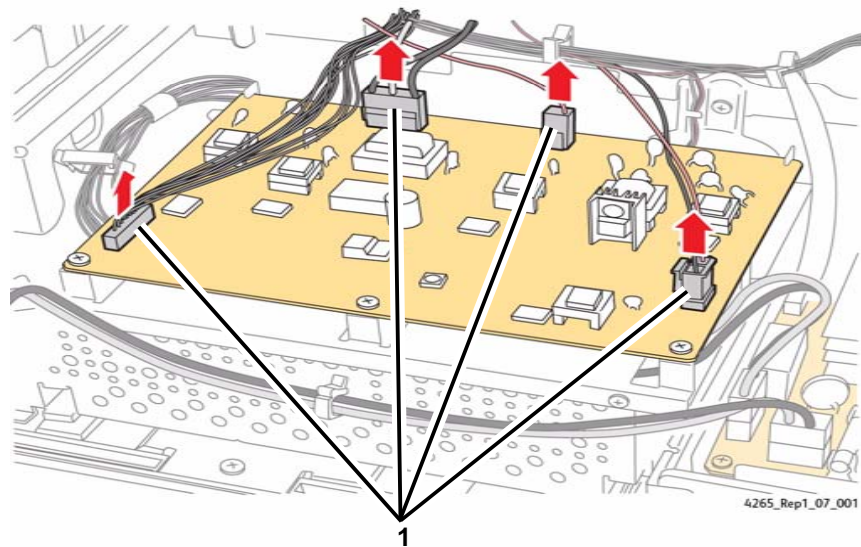
Figure 2 Power supply unit 2 removal

11. Remove power supply 2 from the support cage, [PL 1.15 Item 10](#).

Replacement

Replacement is the reverse of the removal procedure.

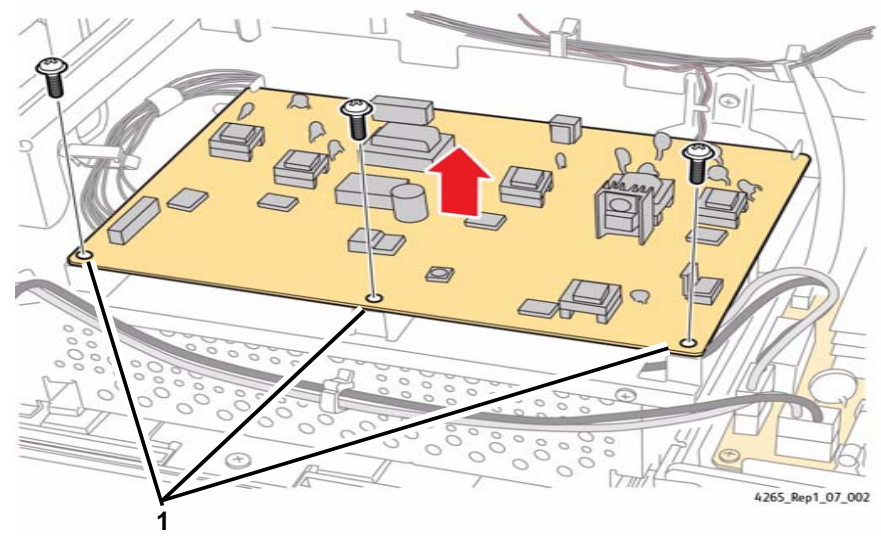
4. Disconnect the four connectors from the HVPS: (Figure 1).



1
Disconnect the four connectors.

Figure 1 Disconnecting the Connectors

5. Remove the HVPS from the machine (Figure 2).



1
Remove the three mounting screws and remove the HVPS.

Figure 2 Removing the HVPS

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 1.8 Switched Mode Power Supply (SMPS) (4265)

Parts List on [PL 1.15](#), [PL 1.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. Remove the 4265 HVPS ([REP 1.7](#)).
3. Prepare to remove the Support Cage and SMPS ([Figure 1](#)).

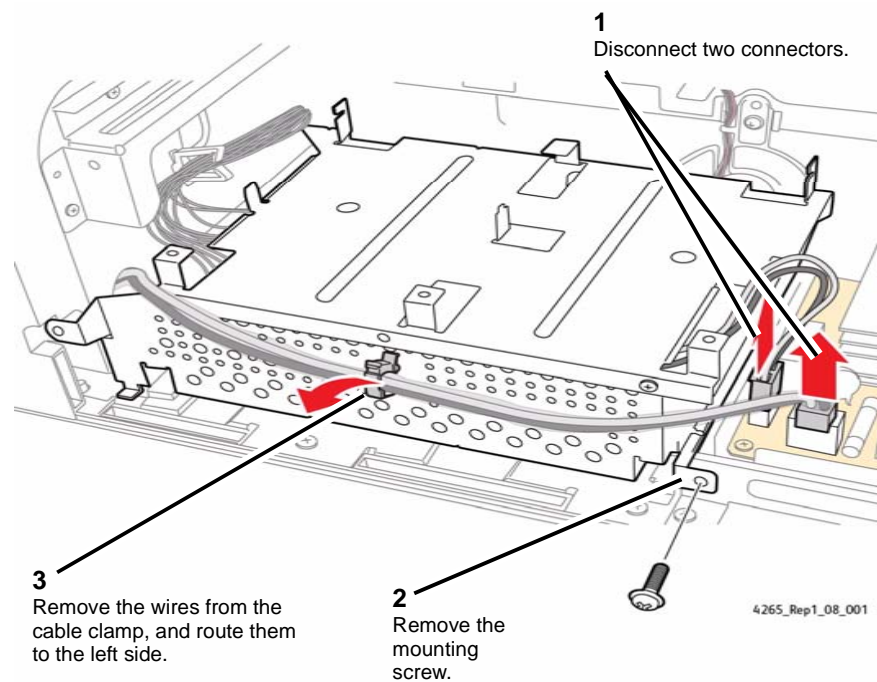


Figure 1 Preparing to Remove the Support Cage and SMPS

4. Remove the Support Cage and SMPS from the machine ([Figure 2](#)).

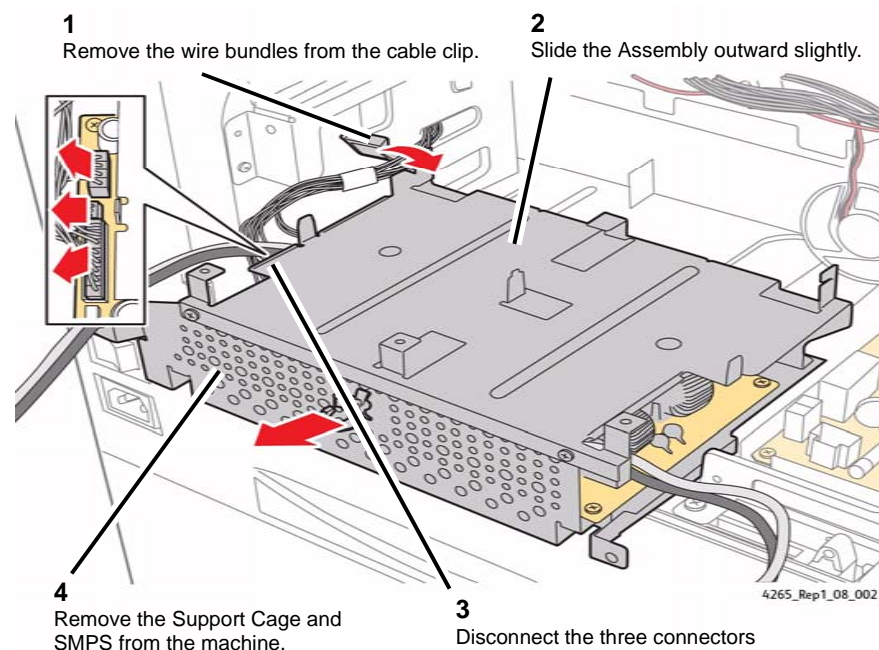


Figure 2 Removing the Support Cage and the SMPS

5. Remove the Support Cage Cover (Figure 3).

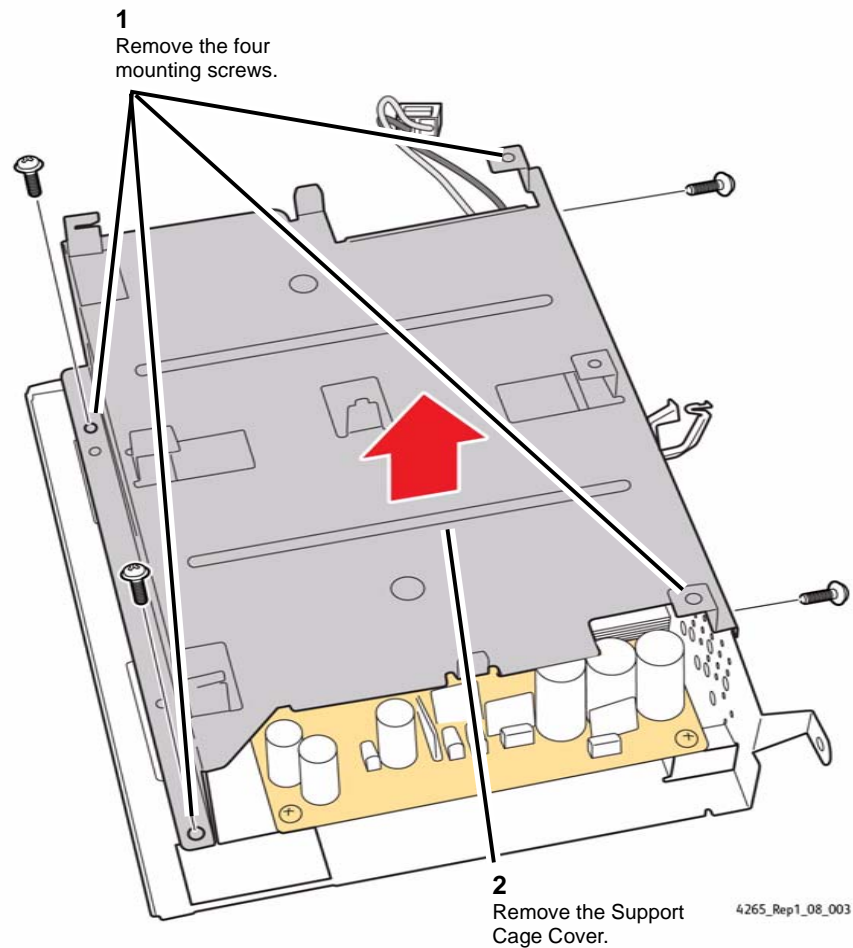


Figure 3 Removing the Support Cage Cover

6. Remove the SMPS from the lower bracket (Figure 4).

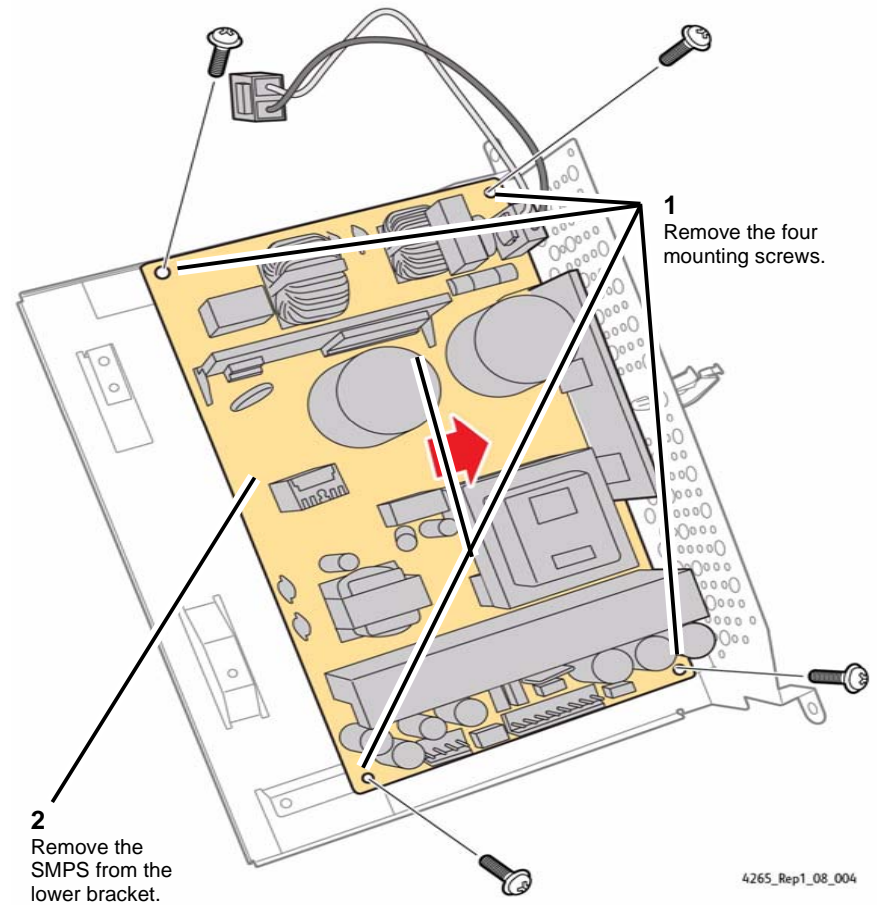


Figure 4 Removing the SMPS from the Lower Bracket

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 1.9 Power Supply Unit 2 (4265)

Parts List on [PL 1.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Power off the machine. Disconnect the power cord.
2. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
3. Remove the Paper Exit Cover ([PL 28.10 Item 4](#)).

4. Disconnect the four connectors on the Power Supply Unit 2 ([Figure 1](#)).

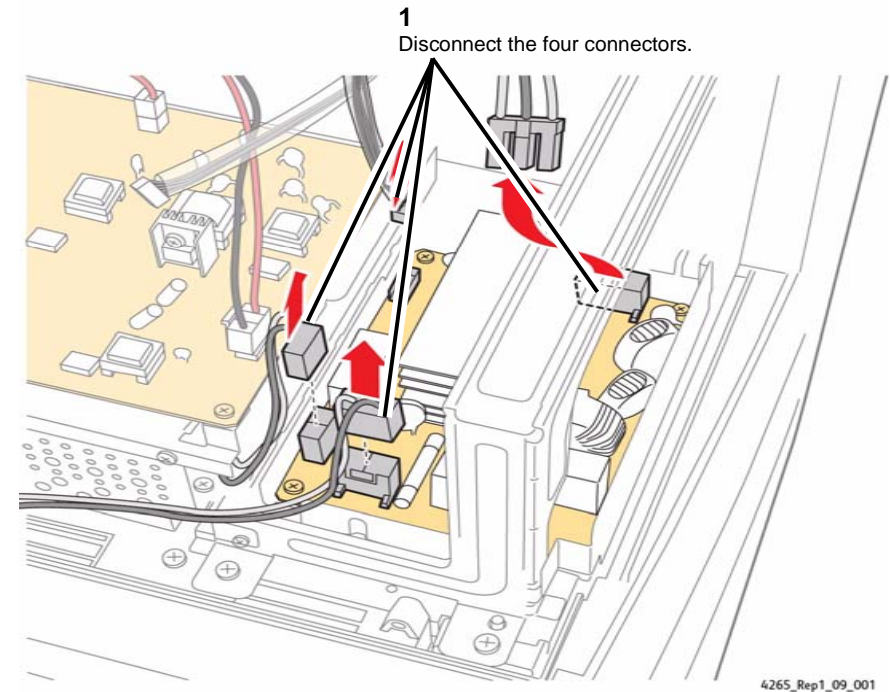


Figure 1 Disconnecting the Connectors

5. Remove the PS Unit 2 (Figure 2).

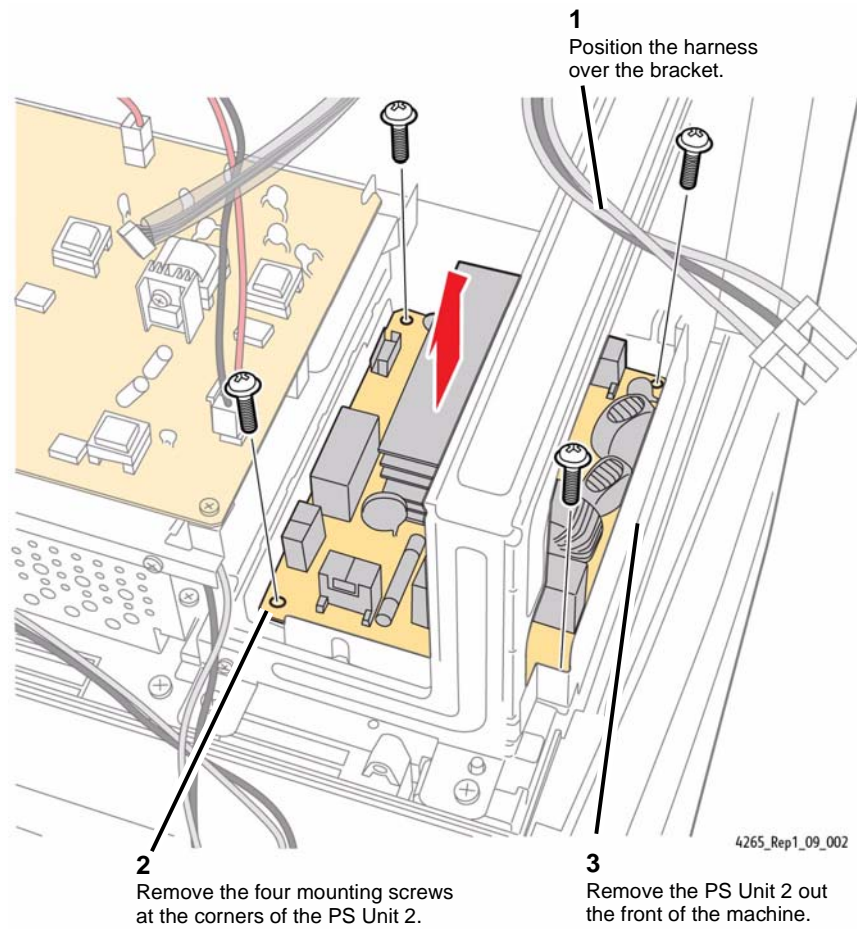


Figure 2 Removing the Power Supply Unit 2

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 2.1 User Interface Assembly (4150)

Parts List on [PL 2.10](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to [General Disassembly Precautions, GP 10](#).

1. Remove the UI inlay, [Figure 1](#).

NOTE: The UI inlay is secured by 4 clips. Two on each front corner.

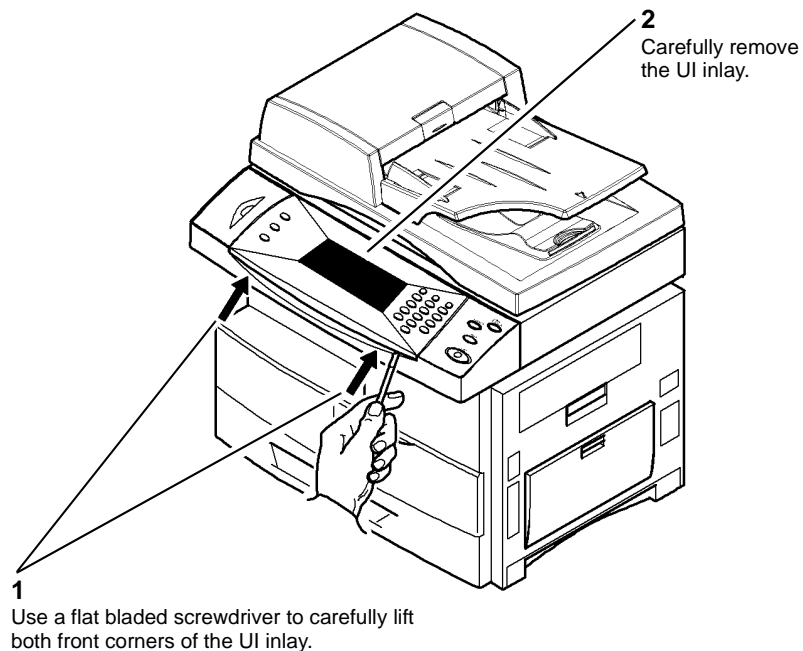


Figure 1 UI inlay removal

AP-1-0570-A

2. Remove the UI assembly, [Figure 2](#).

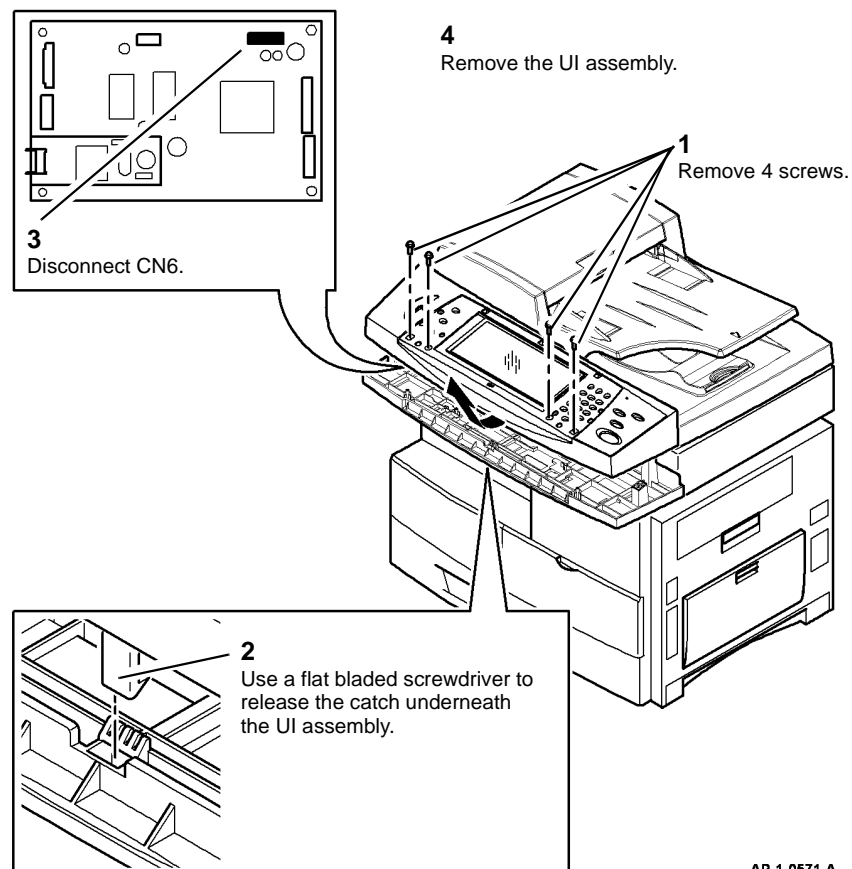


Figure 2 UI assembly removal

AP-1-0571-A

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new UI assembly has been installed, calibrate the touch screen. Refer to [GP 12 User Interface Tests Description](#).

REP 2.2 User Interface Assembly (4250/4260)

Parts List on PL 2.12

Removal

NOTE: This procedure should only be performed on the 4250/4260. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

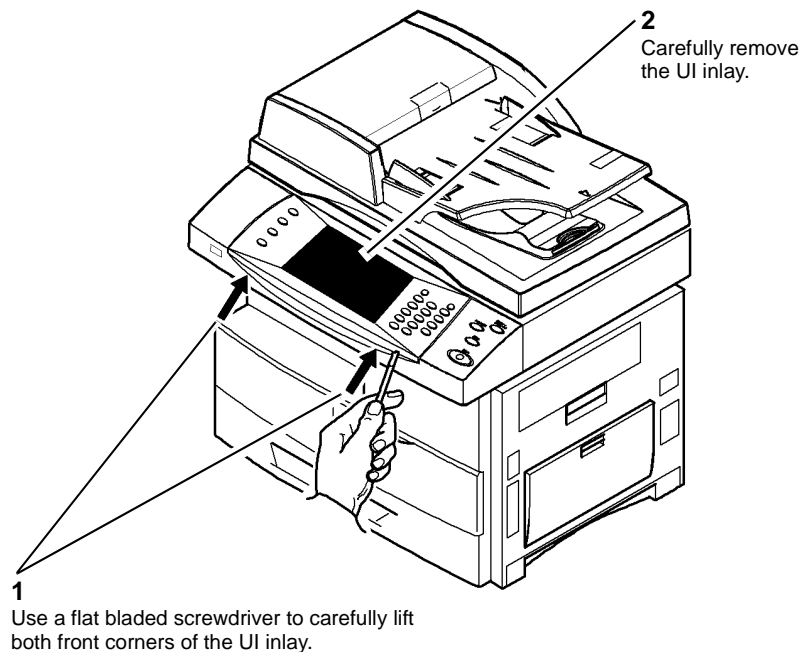
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the UI inlay, Figure 1.

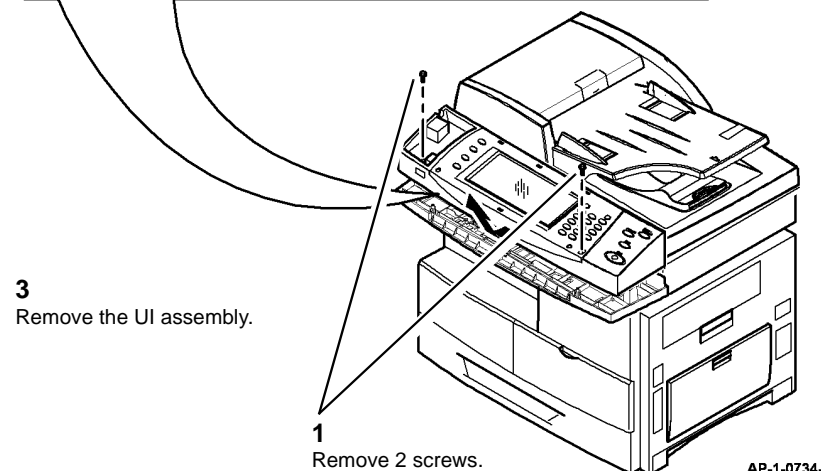
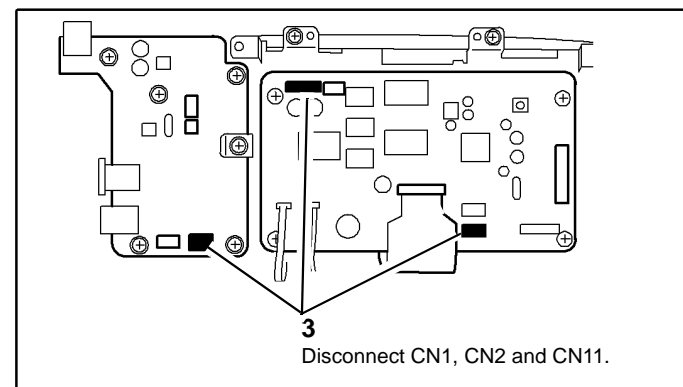
NOTE: The UI inlay is secured by 2 clips. One on each front corner.



AP-1-0733-A

Figure 1 UI inlay removal

2. Carefully remove the housing panel, PL 2.12 Item 10.
 - a. To remove the left-side Housing Panel, insert a small, flat-blade screwdriver in the middle of the panel, and work the panel loose.
 - b. Disconnect the ribbon cable connector (underneath the left-side Housing Panel) by carefully lifting up the retaining clamp to release the ribbon cable.
3. Remove the UI assembly, Figure 2.



AP-1-0734-A

Figure 2 UI assembly removal

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new UI assembly has been installed, calibrate the touch screen. Refer to GP 12 User Interface Tests Description.

REP 2.3 User Interface PWB (4265)

Parts List on [PL 2.14](#)

Removal

NOTE: This procedure should only be performed on the 4265. For other configurations, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

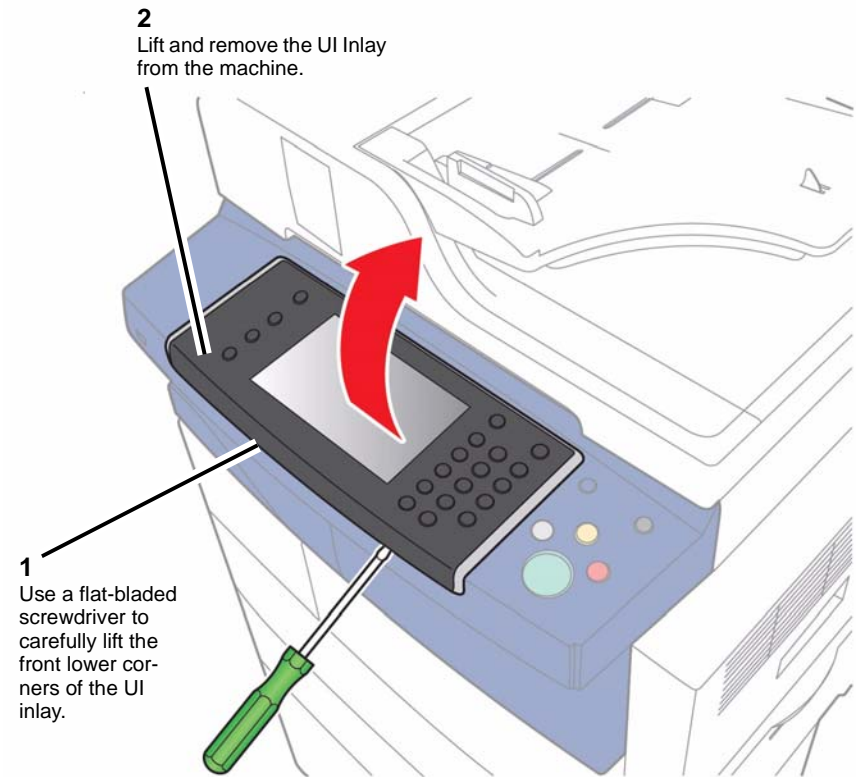
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the User Interface Inlay ([Figure 1](#)).



4265_Rep2_03_001

Figure 1 Removing the User Interface Inlay

- Detach and rotate the Housing Panel (Figure 2).

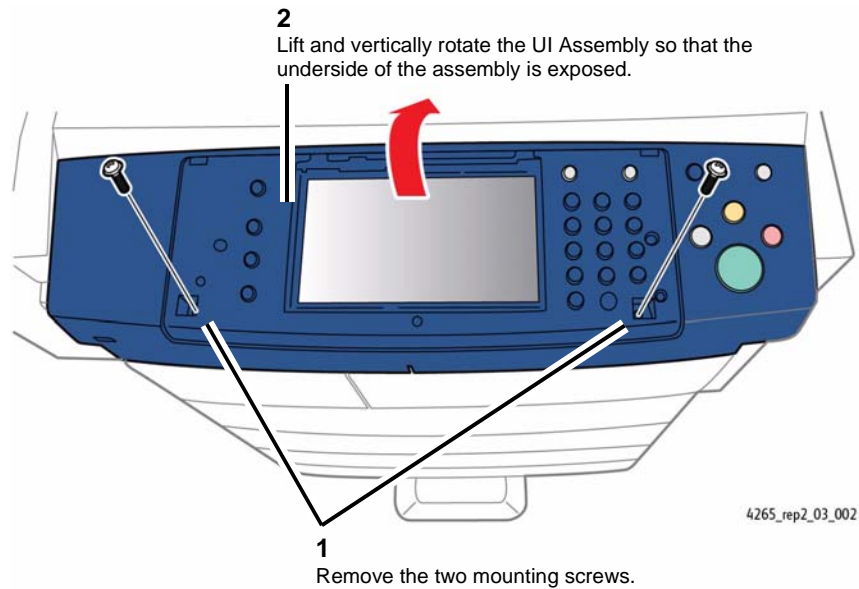


Figure 2 Detaching/Rotating the Housing Panel

- Remove the User Interface PWB (Figure 3).

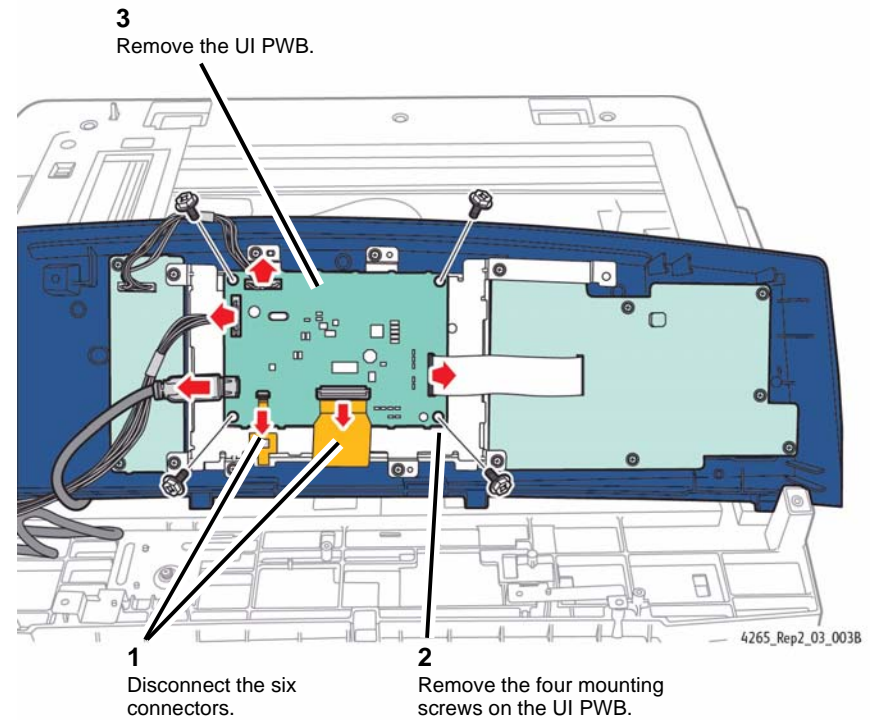


Figure 3 Removing the User Interface PWB

Replacement

- Reinstallation is the reverse of the Removal procedure.
- If a new UI PWB has been installed, calibrate the touch screen. Refer to [GP 12 User Interface Tests Description](#).

REP 2.4 User Interface Key PWB (4265)

Parts List on [PL 2.14](#)

Removal

NOTE: This procedure should only be performed on the 4265. For other configurations, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

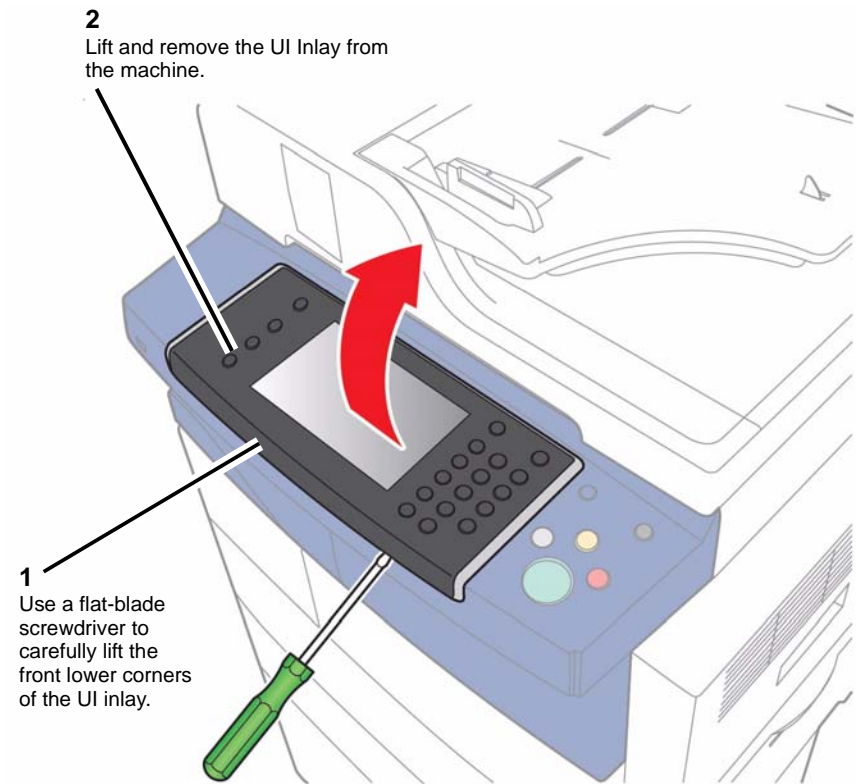
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the User Interface Inlay ([Figure 1](#)).



4265_Rep2_03_001

Figure 1 Removing the User Interface Inlay

2. Detach and rotate the Housing Panel (Figure 2).

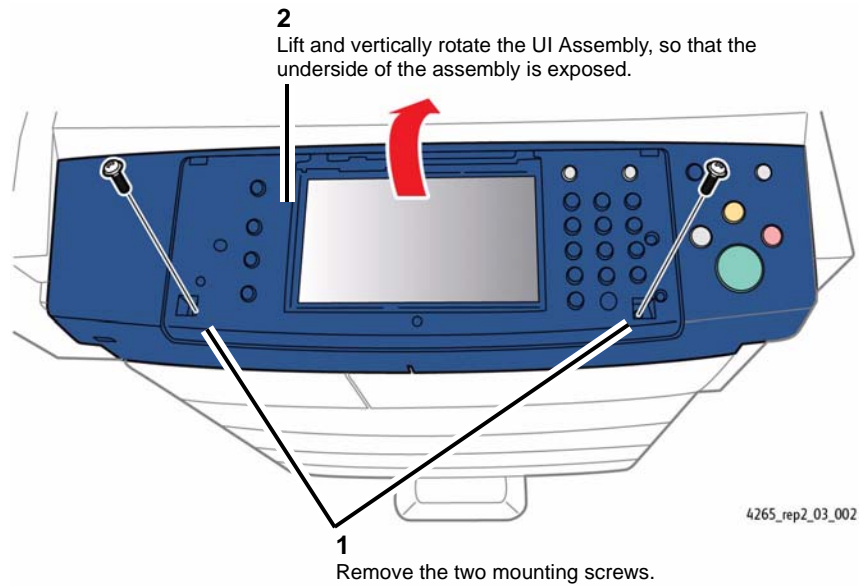


Figure 2 Detaching/Rotating the Housing Panel

3. Remove the User Interface Key PWB (Figure 3).

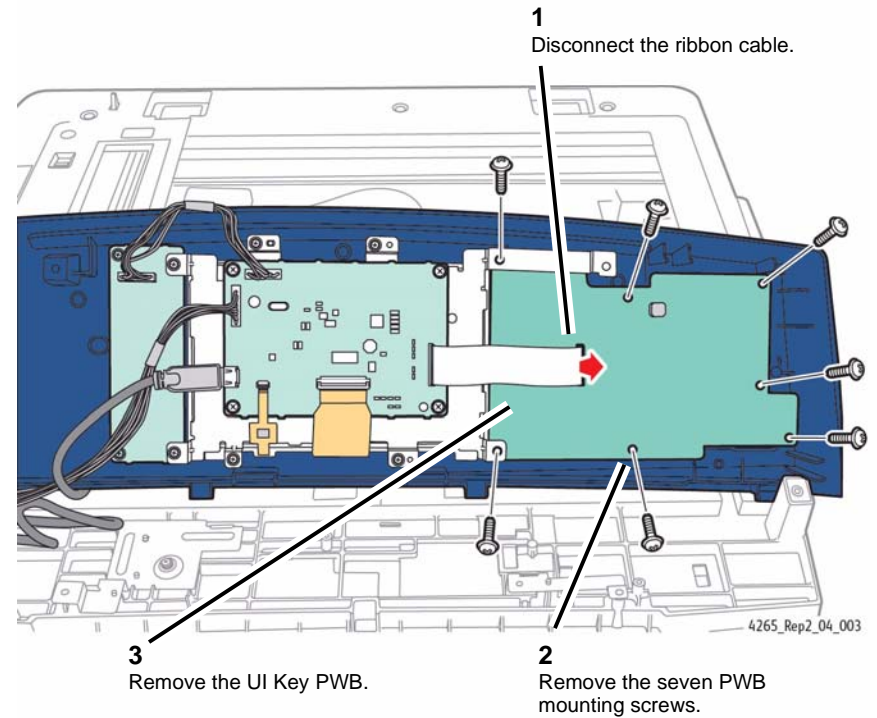


Figure 3 Removing the User Interface Key PWB

Replacement

1. Reinstallation is the reverse of the Removal procedure.
2. If a new UI Key PWB has been installed, perform the [User Interface Button Test](#).

REP 2.5 User Interface Sub PWB (4265)

Parts List on [PL 2.14](#)

Removal

NOTE: This procedure should only be performed on the 4265. For other configurations, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

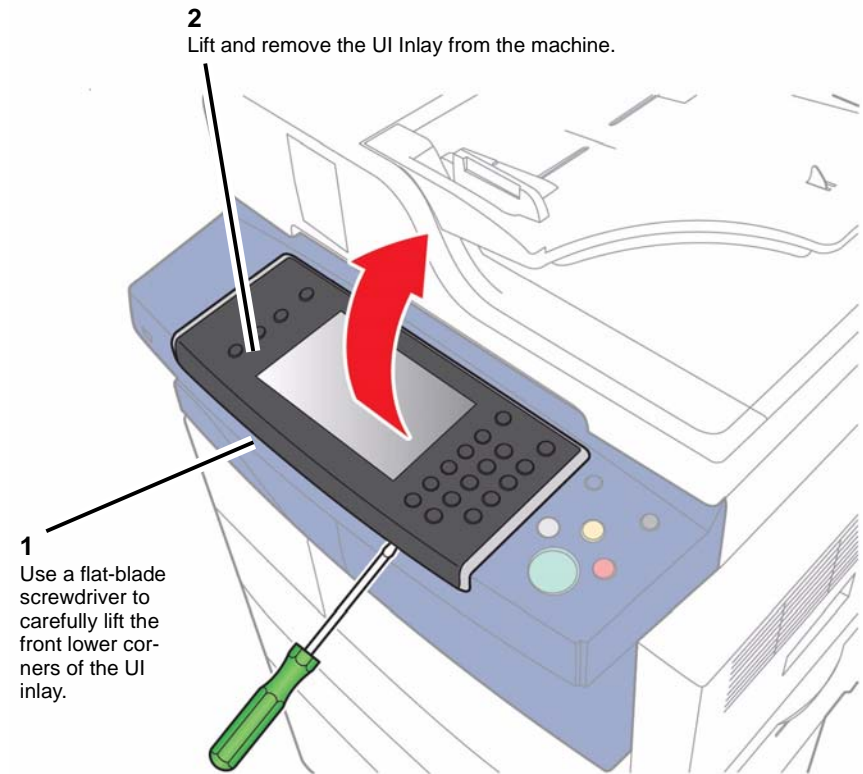
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the User Interface Inlay ([Figure 1](#)).



4265_Rep2_03_001

Figure 1 Removing the User Interface Inlay

2. Detach and rotate the Housing Panel (Figure 2).

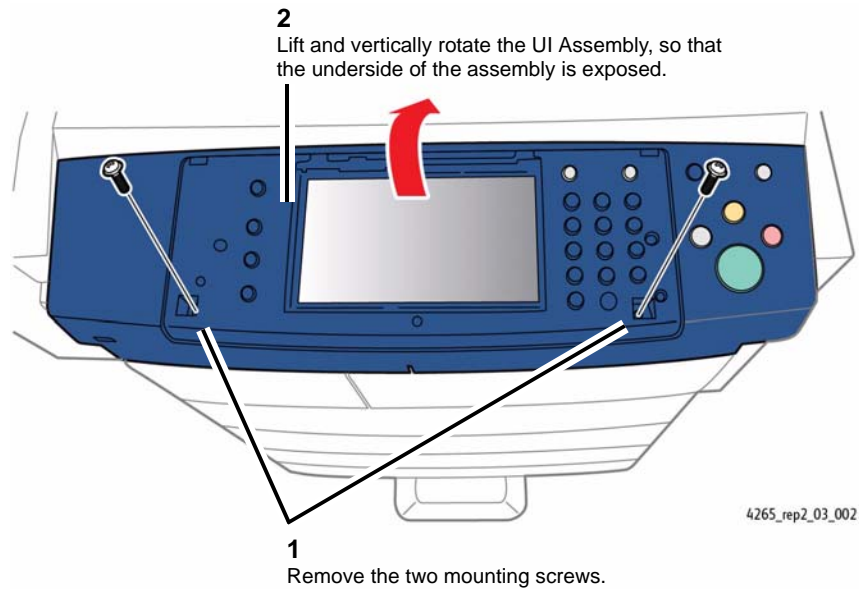


Figure 2 Detaching/Rotating the Housing Panel

3. Remove the User Interface Sub PWB (Figure 3).

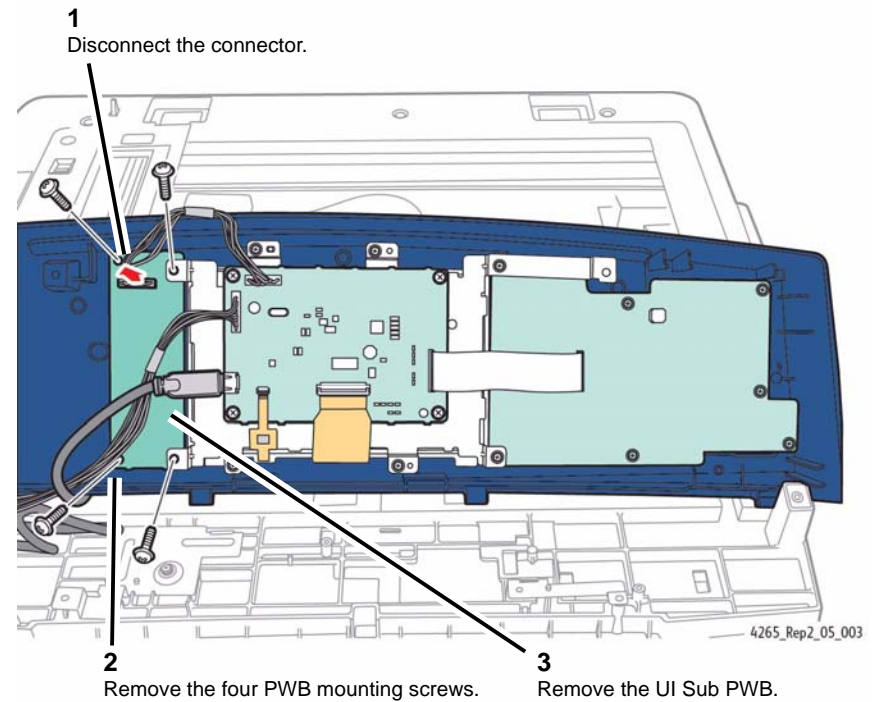


Figure 3 Removing the User Interface Sub PWB

Replacement

1. Reinstallation is the reverse of the Removal procedure.
2. If a new UI Key PWB has been installed, perform the [User Interface Button Test](#).

REP 2.6 User Interface Assembly (4265)

Parts List on [PL 2.14](#)

Removal

NOTE: This procedure should only be performed on the 4265. For other configurations, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

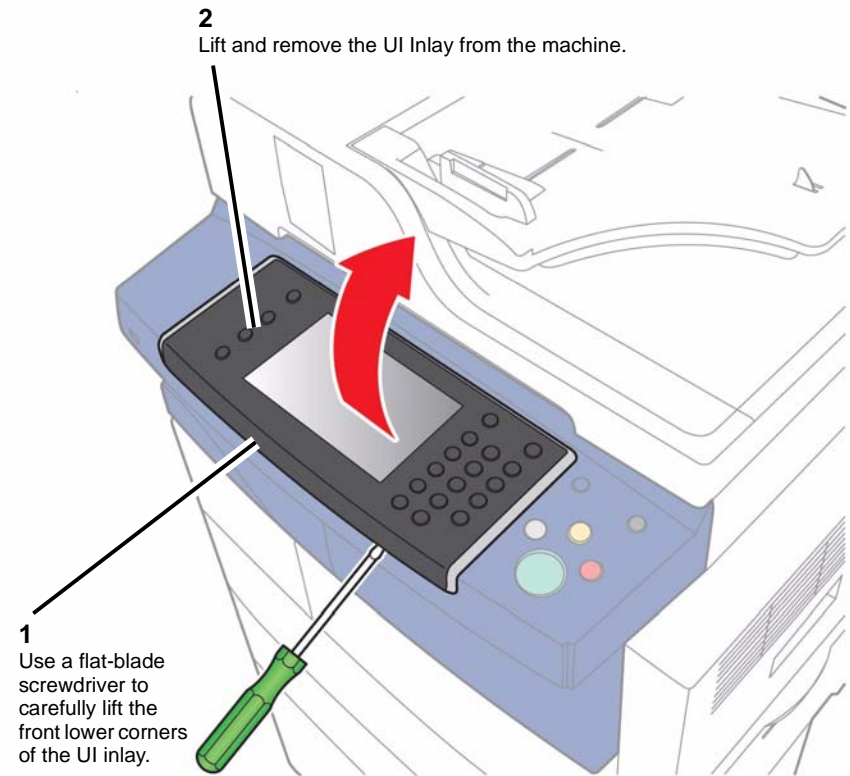
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.

2. Remove the User Interface Inlay ([Figure 1](#)).



4265_Rep2_03_001

Figure 1 Removing the User Interface Inlay

3. Detach and rotate the UI Assembly (Figure 2).

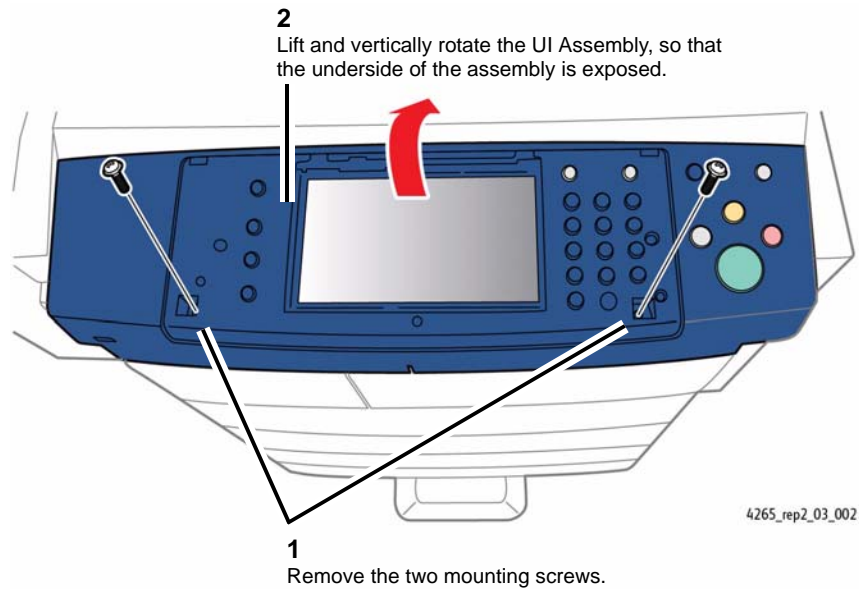


Figure 2 Detaching/Rotating the Housing Panel

4. Remove the User Interface Assembly (Figure 3).

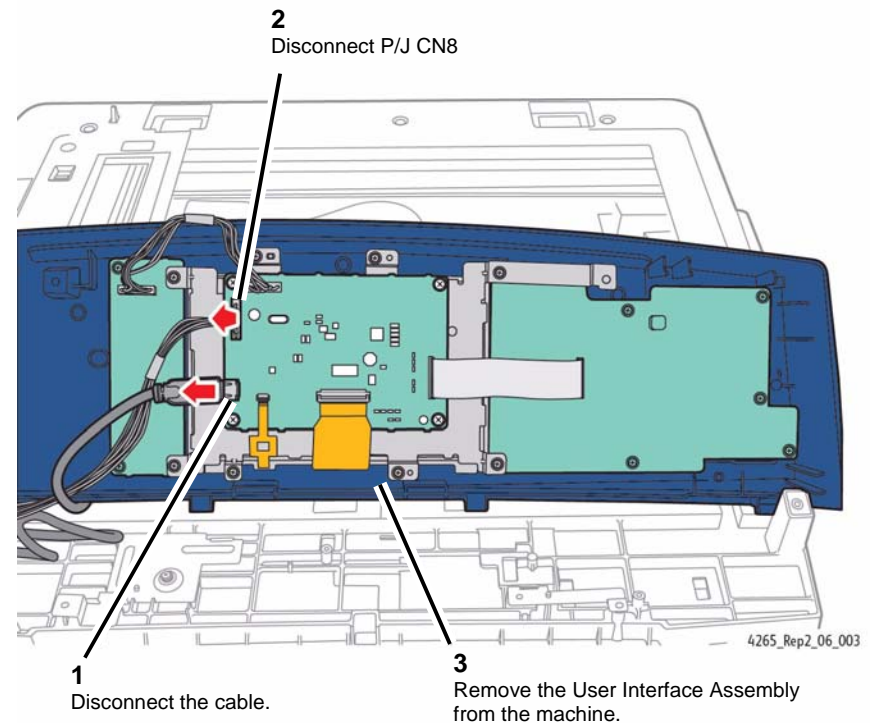


Figure 3 Removing the User Interface Assembly

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 4.1 Main Drive Assembly (4150)

Parts List on [PL 4.20](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

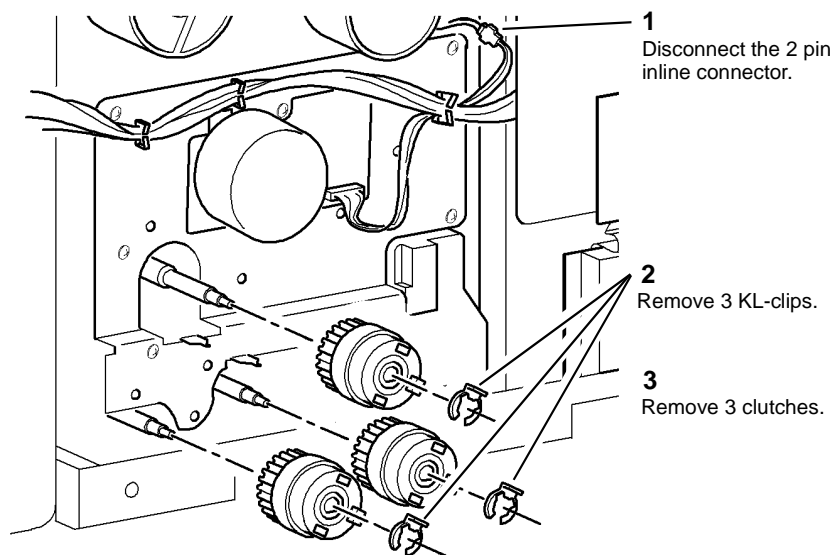
Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the rear cover, [PL 28.10 Item 6](#).
2. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
3. Open the side cover assembly, [PL 7.30 Item 1](#).
4. Remove the rear LSU fan duct, [PL 6.10 Item 4](#).

CAUTION

Take care when the clutches are removed. The wiring to the clutches is thin and easily broken. If necessary, carefully disconnect each clutch.

5. Prepare to remove the main drive assembly, [Figure 1](#).

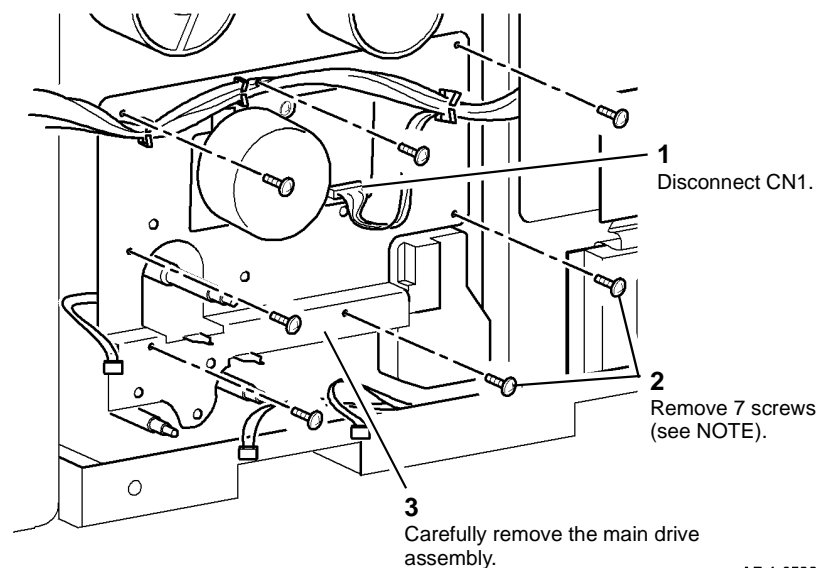


AP-1-0535-A

Figure 1 Preparation

6. Release all harnesses from the cable clamps on the main drive assembly.
7. Remove the main drive assembly, [Figure 2](#).

NOTE: The position of each screw is numbered 1 to 7 on the main drive plate. Remove the screws in reverse numerical order.



AP-1-0536-A

Figure 2 Main drive assembly removal

Replacement

1. Replacement is the reverse of the removal procedure.
2. The 7 screws that secure the main drive assembly must be installed in numerical order.
3. Ensure that the clutches are installed in the correct position, refer to [Figure 3](#).

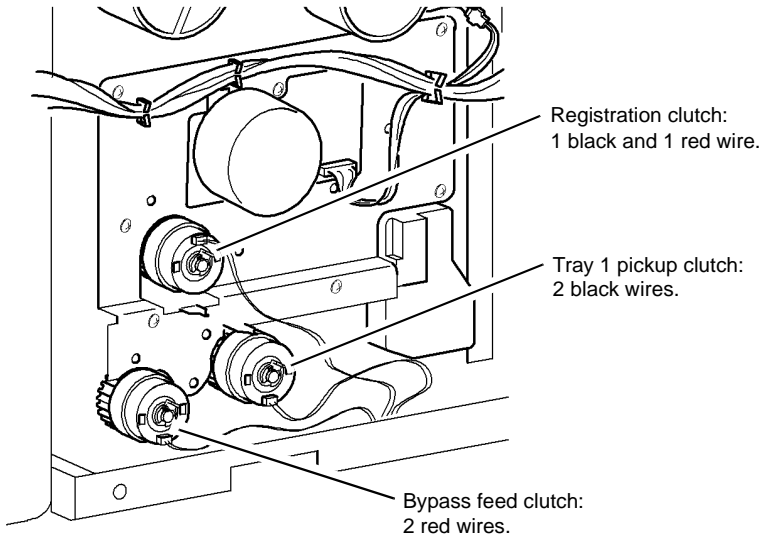


Figure 3 Clutch placement

AP-1-0576-A

REP 4.2 Rear Exit Cover

Parts List on [PL 28.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

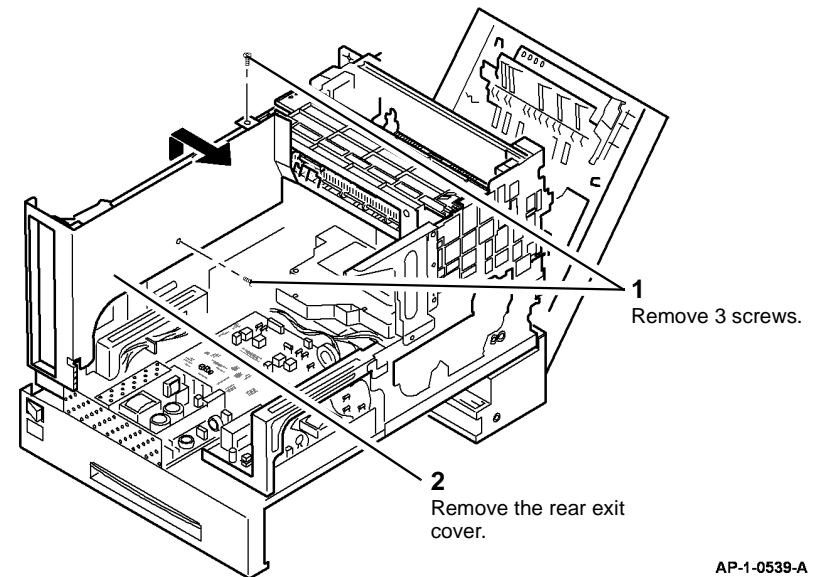
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF. Refer to:
 - (4150) [REP 5.1](#)
 - (4250/4260) [REP 5.3](#)
2. Remove the scanner assembly, (4150) [REP 14.1](#) or (4250/4260) [REP 14.3](#).
3. If installed, remove the fax PWB module, (4150) [PL 1.10 Item 14](#) or (4250/4260) [PL 1.15 Item 14](#).
4. Remove the infill cover, (4150) [PL 1.10 Item 19](#) or (4250/4260) [PL 1.15 Item 19](#).
5. Remove the rear exit cover, [Figure 1](#).



AP-1-0539-A

Figure 1 Rear exit cover removal

Replacement

Replacement is the reverse of the removal procedure.

REP 4.3 Main Drive Assembly (4250/4260/4265)

Parts List on PL 4.25

Removal

NOTE: This procedure should only be performed on the 4250/4260 and 4265 machines. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

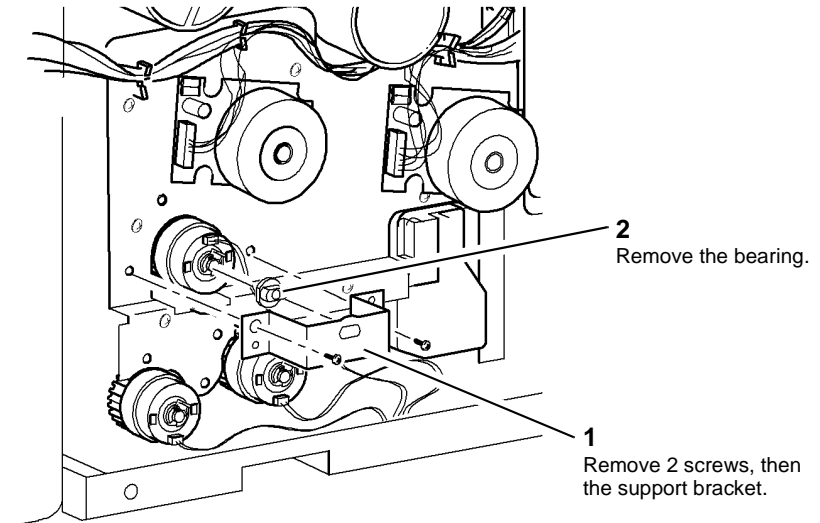
Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the Rear Cover, PL 28.10 Item 6.
2. Open the Side Cover Assembly, PL 7.30 Item 1.
3. Remove the Toner Cartridge, PL 9.10 Item 2 then the Xerographic Module, PL 9.10 Item 1.
4. Remove the rear LSU fan duct, PL 6.10 Item 4.

CAUTION

Take care when the clutches are removed. The wiring to the clutches is thin and easily broken.

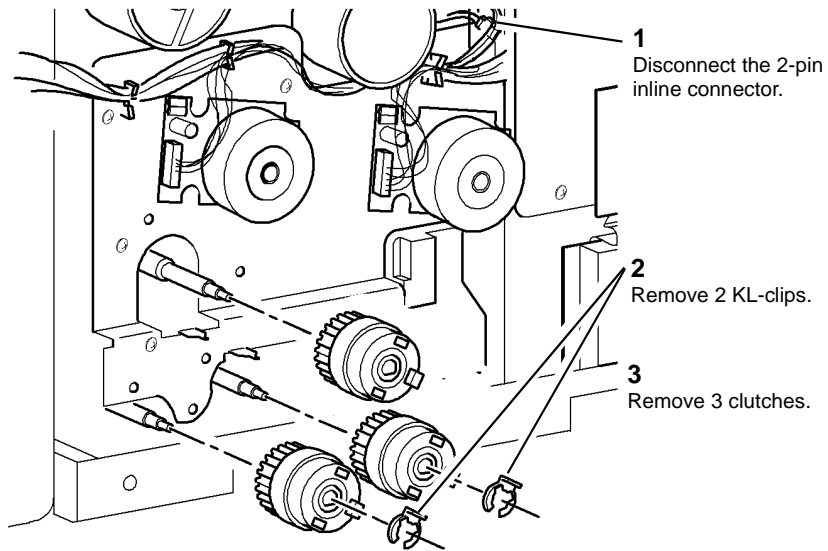
5. Remove the Bracket and Bearing (Figure 1).



AP-1-0747-A

Figure 1 Removing the Bracket and Bearing

6. Remove the clutches (Figure 2).



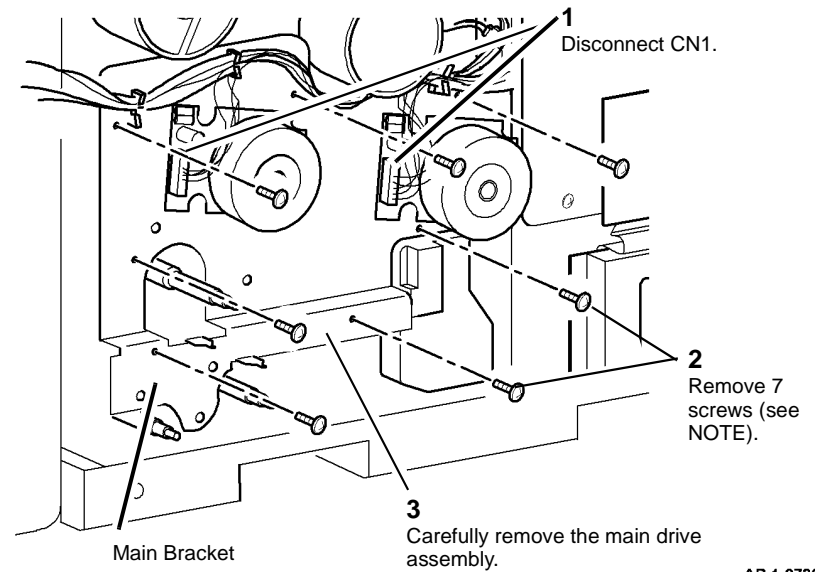
AP-1-0735-A

Figure 2 Removing the Clutches

7. Release all harnesses from the cable clamps on the Main Drive Assembly. Route the harnesses away from the Main Drive Assembly.

8. Remove the Main Drive Assembly (Figure 3).

NOTE: The position of each screw is numbered 1 to 7 on the Main Bracket. Remove the screws in **reverse numerical order**.



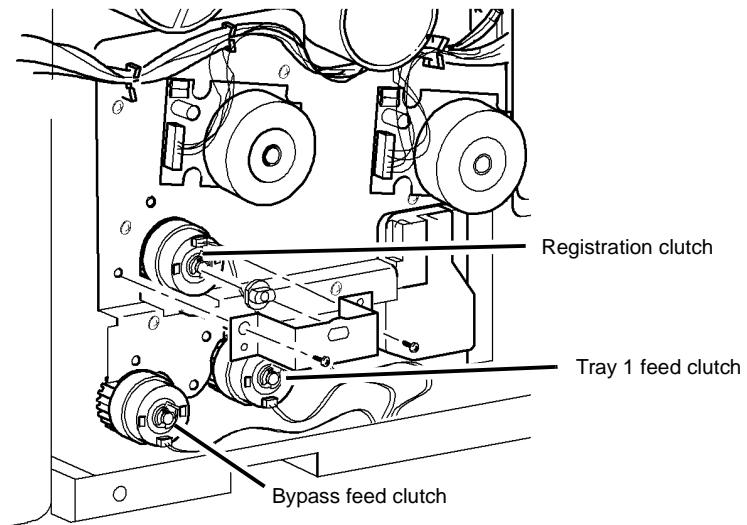
AP-1-0736-A

Figure 3 Removing the Main Drive Assembly

Replacement

1. Replacement is the reverse of the removal procedure.
2. The 7 screws that secure the main drive assembly must be installed in numerical order.

3. Ensure that the clutches are installed in the correct position (Figure 4).



AP-1-0737-A

Figure 4 Clutch placement

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.1 DADF (4150)

Parts List on [PL 5.10](#), [PL 5.15](#), [PL 5.20](#) and [PL 5.25](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- DADF, [PL 5.10 Item 1](#).
- Front cover, [PL 5.10 Item 3](#).
- Rear cover, [PL 5.10 Item 4](#).
- Input tray, [PL 5.10 Item 5](#).
- Top cover assembly, [PL 5.15 Item 11](#).
- Duplex guide, [PL 5.15 Item 23](#).
- Upper feed assembly, [PL 5.15 Item 6](#).
- Document transport assembly, [PL 5.10 Item 2](#).
- Lower feed assembly, [PL 5.20 Item 11](#).
- Duplex gate, [PL 5.25 Item 25](#).
- DADF scan motor assembly, [PL 5.25 Item 10](#).
- DADF scan motor, [PL 5.25 Item 12](#).
- DADF duplex motor assembly, [PL 5.25 Item 5](#).
- Exit assembly, [PL 5.20 Item 26](#).
- Gear, [PL 5.25 Item 20](#).
- Clutch shaft, [PL 5.25 Item 21](#).

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedures, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Disconnect the DADF communication harness, [Figure 1](#).

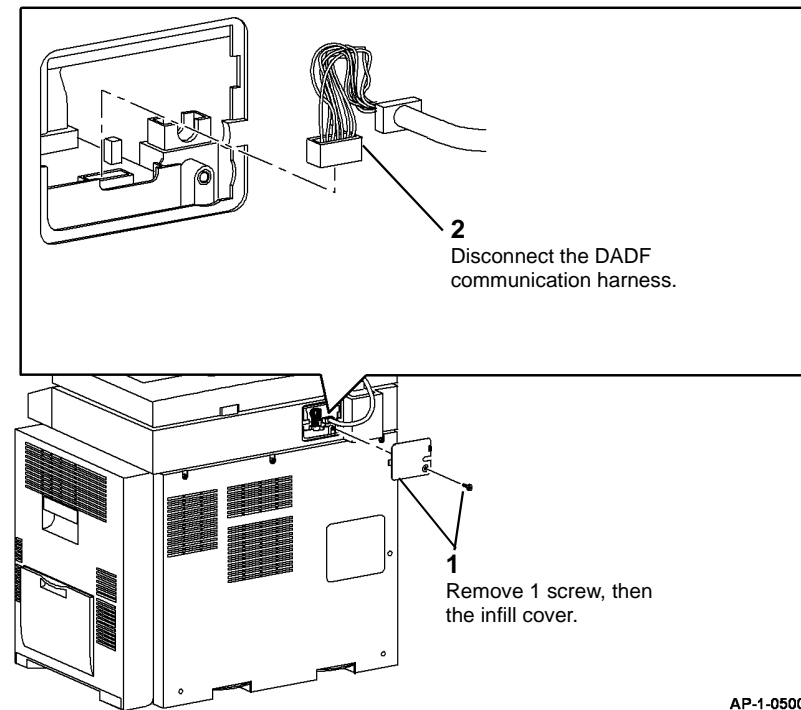


Figure 1 DADF communication harness

2. Raise the DADF.

WARNING

Do not remove the DADF while the DADF is lowered. In the lowered position the counterbalance springs are compressed and can cause injury when released.

3. Remove the DADF, Figure 2. Place the DADF on a solid flat surface.

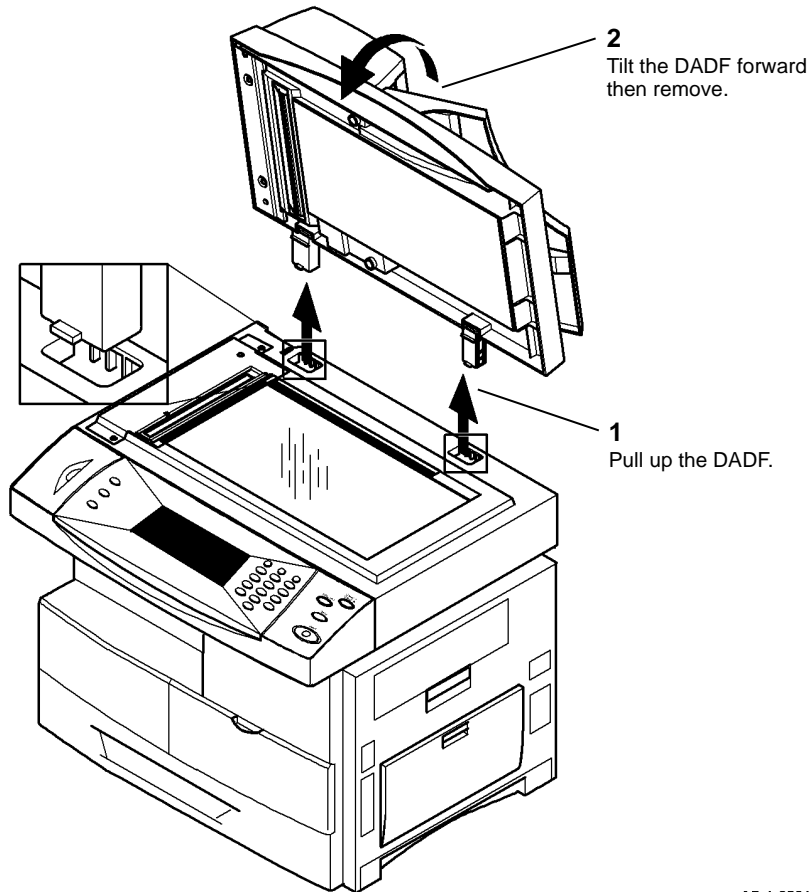


Figure 2 DADF removal

4. Open the top cover assembly, Figure 3.

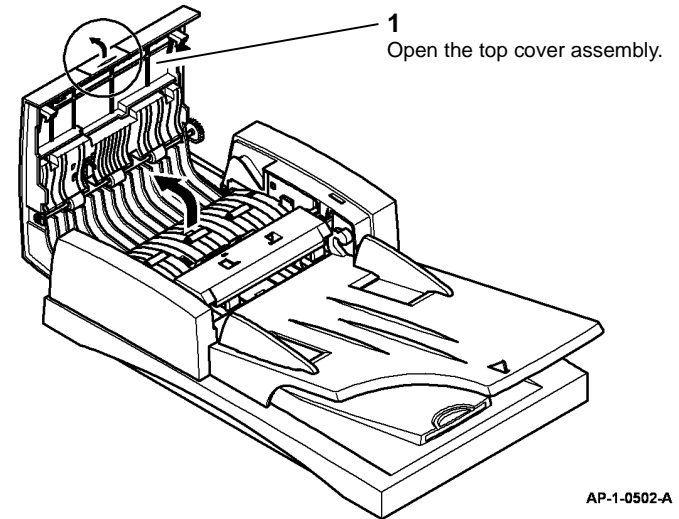


Figure 3 Top cover assembly

5. Remove the front cover, Figure 4.

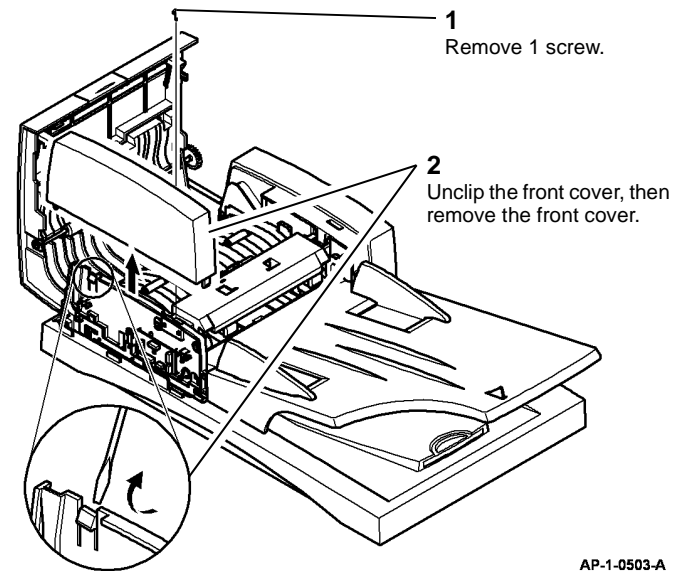


Figure 4 Front cover removal

6. Remove the rear cover, [Figure 5](#).

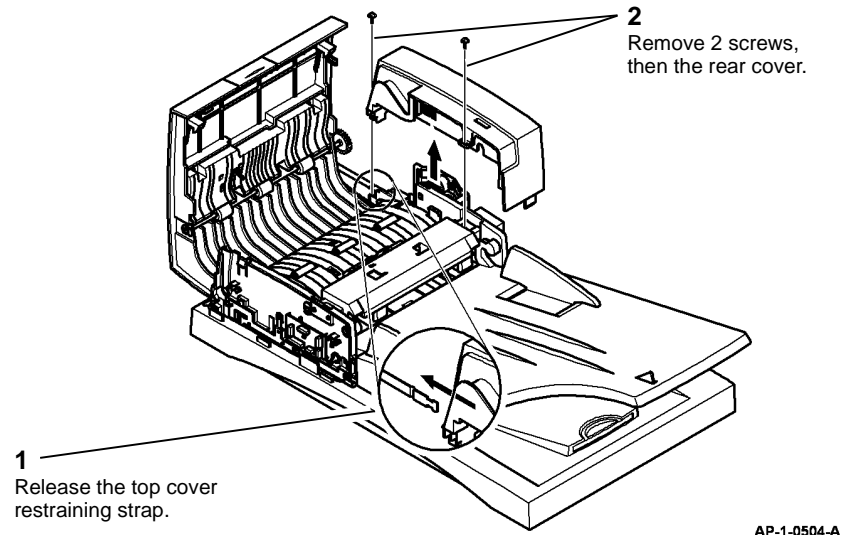


Figure 5 Rear cover removal

7. Remove the input tray, [Figure 6](#).

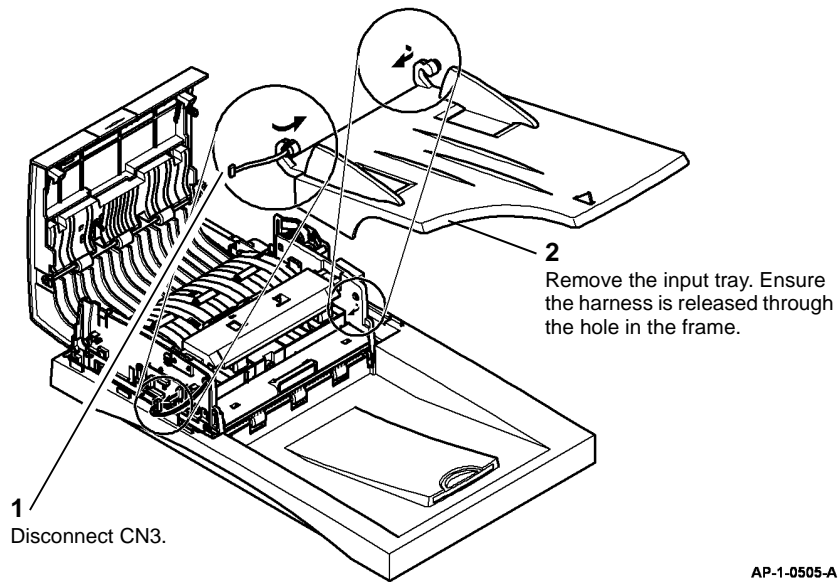


Figure 6 Input tray removal

8. Prepare to remove the top cover assembly, [Figure 7](#).

NOTE: Removing the 4 screws that secure the document transport assembly will ease the removal of the top cover assembly.

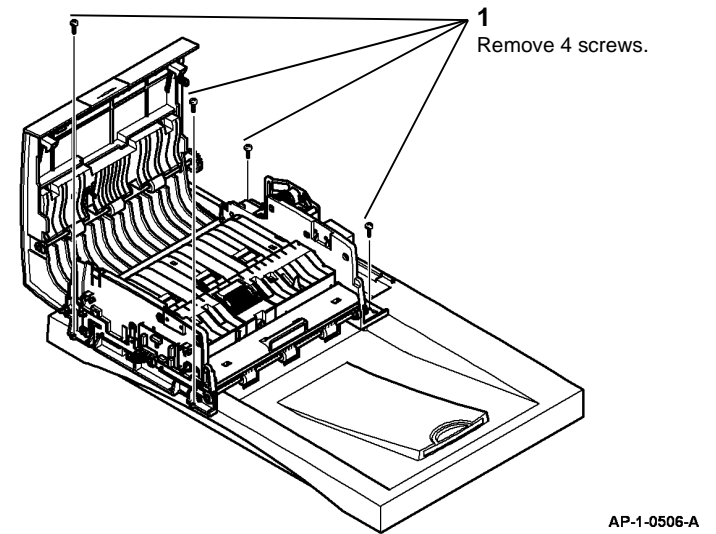


Figure 7 Preparation

9. Remove the top cover assembly, [Figure 8](#).

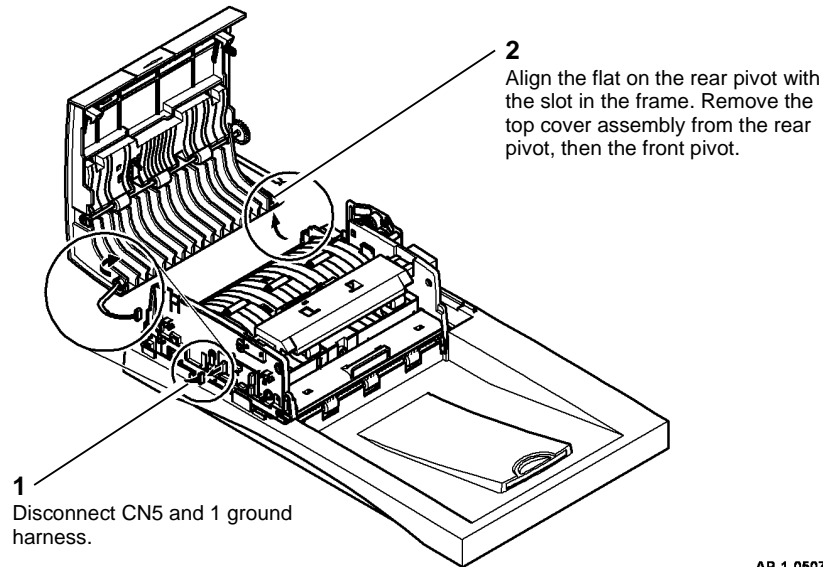


Figure 8 Top cover removal

AP-1-0507-A

10. Remove the duplex guide, [Figure 9](#).

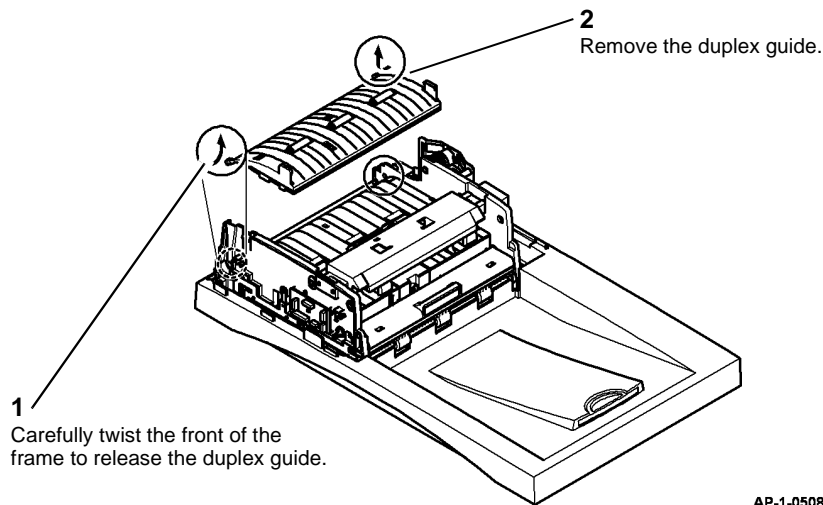


Figure 9 Duplex guide removal

AP-1-0508-A

11. Remove the upper feed assembly, [Figure 10](#).

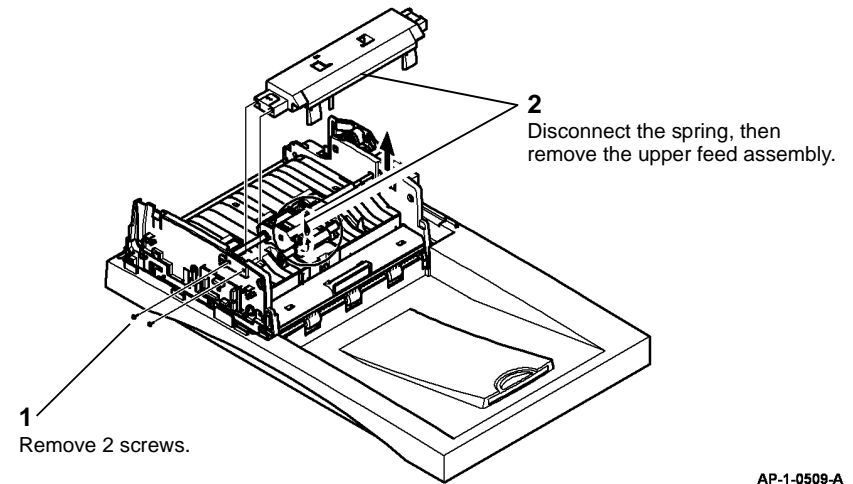


Figure 10 Upper feed assembly removal

AP-1-0509-A

12. Remove the feed roll assembly, [Figure 11](#).

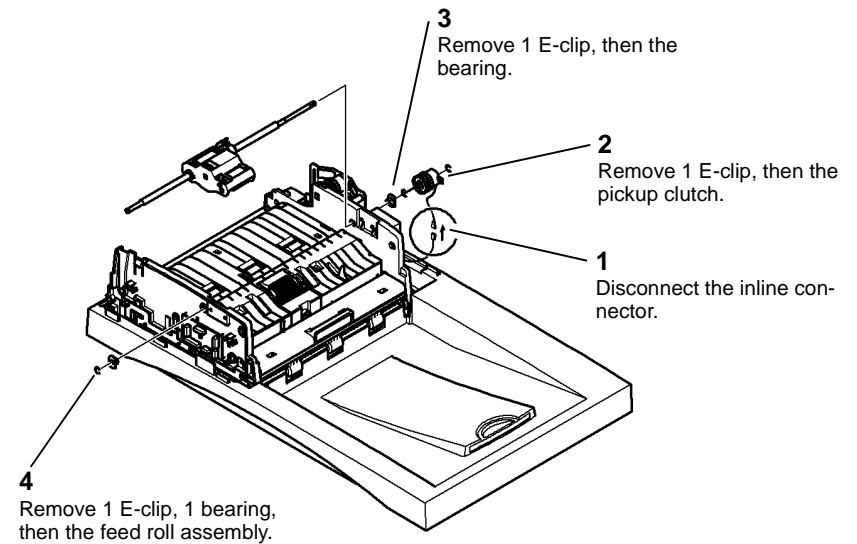


Figure 11 Feed roll assembly removal

AP-1-0510-A

13. Prepare to remove the document transport, [Figure 12](#).

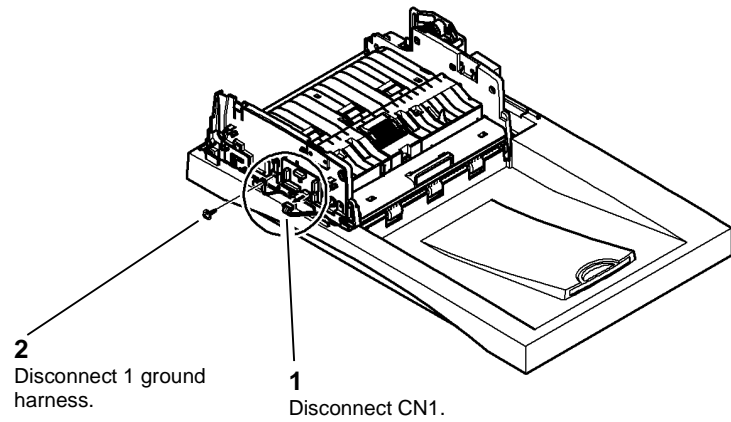


Figure 12 Preparation

AP-1-0511-A

15. Prepare to remove the lower feed assembly, [Figure 14](#).

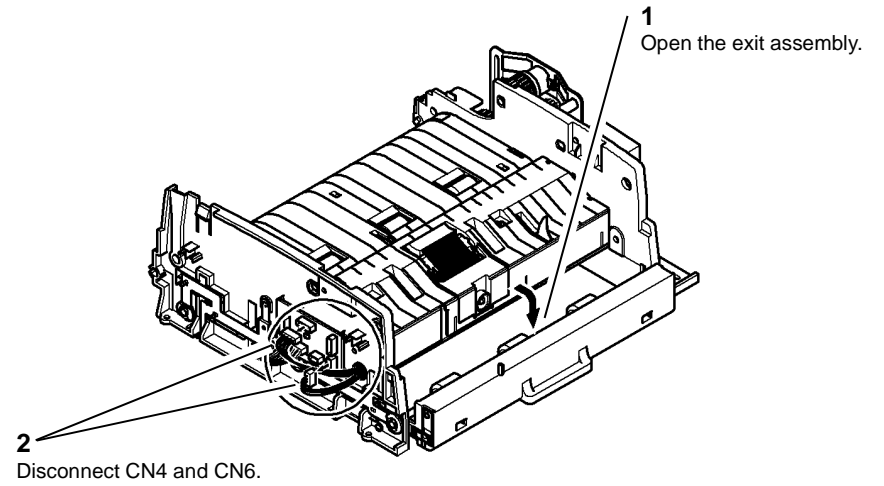


Figure 14 Preparation

AP-1-0513-A

14. Remove the document transport, [Figure 13](#).

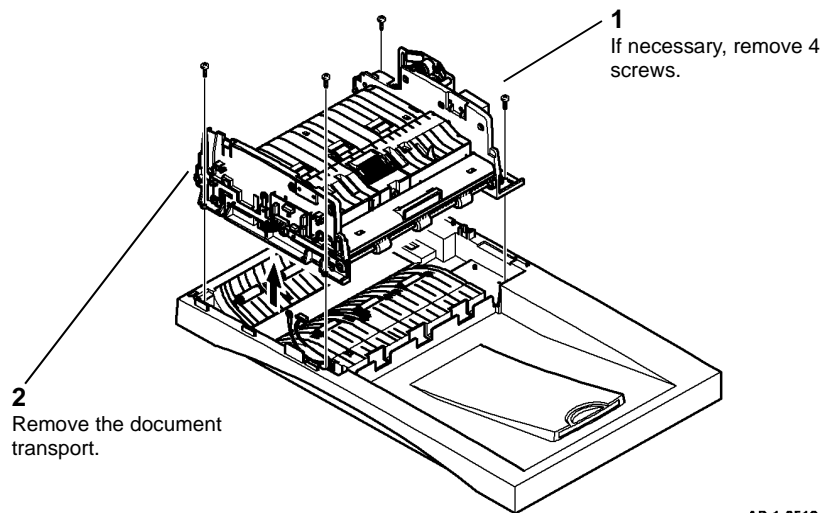


Figure 13 Document transport removal

AP-1-0512-A

16. Remove the lower feed assembly, [Figure 15](#).

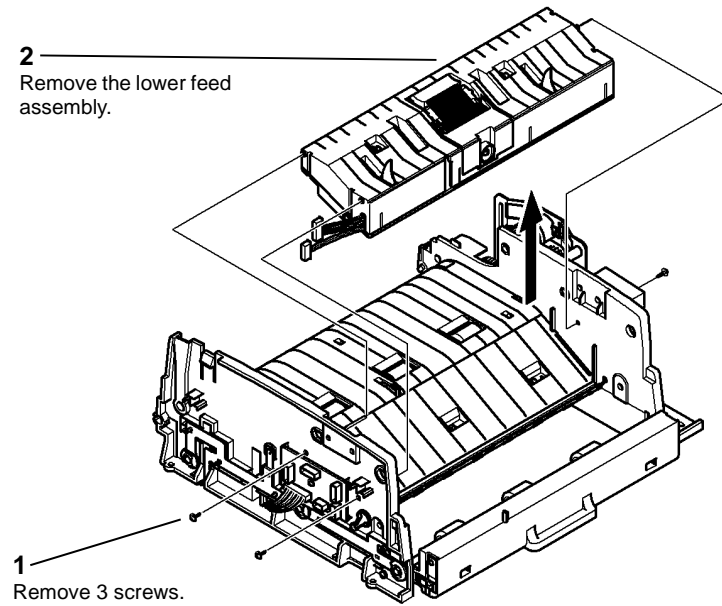


Figure 15 Lower feed assembly removal

AP-1-0514-A

17. Remove the duplex gate, [Figure 16](#).

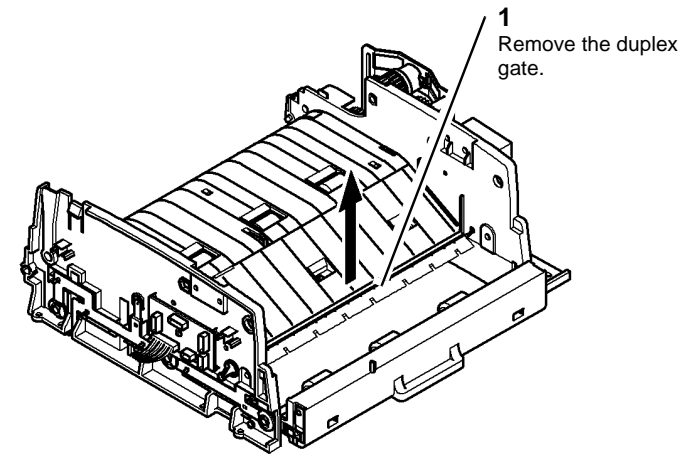


Figure 16 Duplex gate removal

AP-1-0655-A

18. Remove the guides, **Figure 17**.

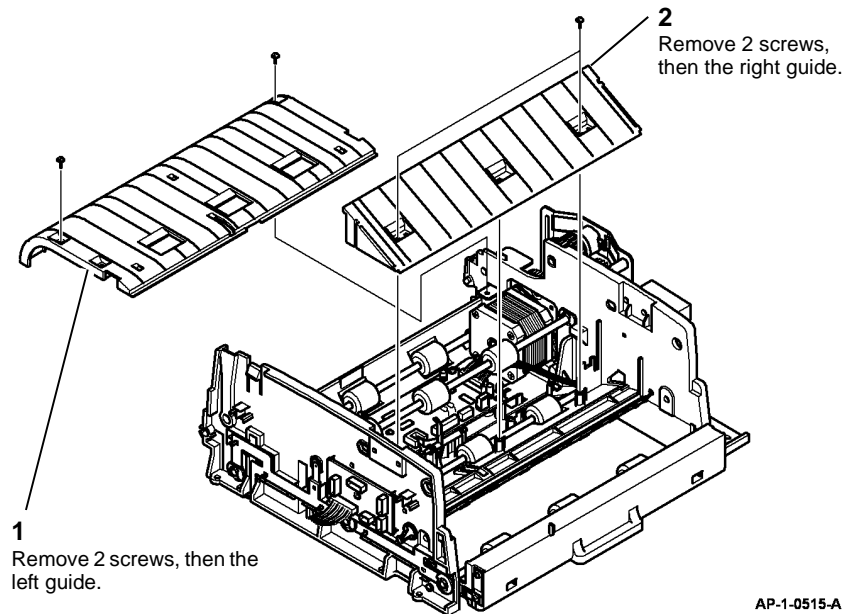


Figure 17 Guide removal

19. Remove the drive gear cover, **Figure 18**.

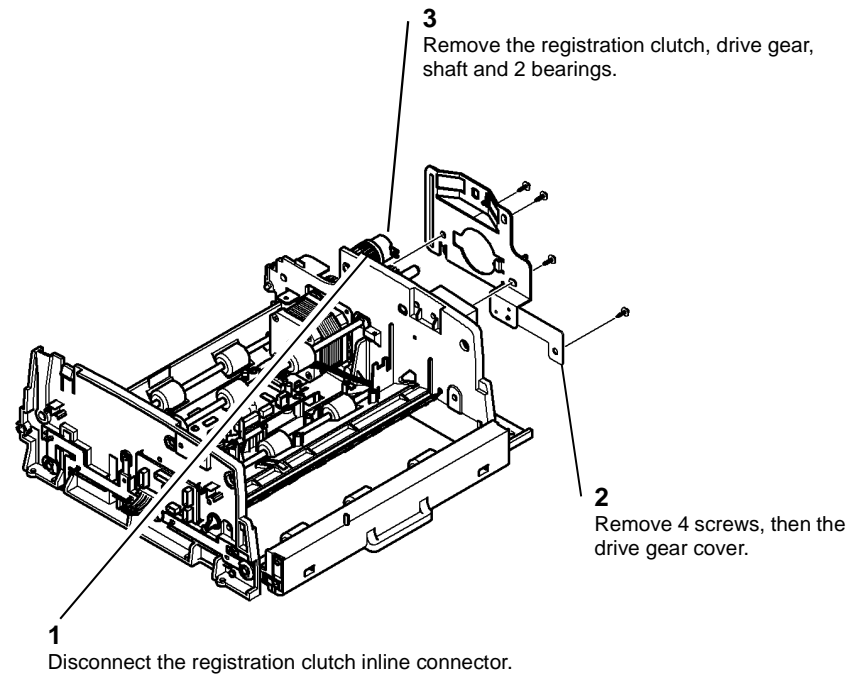


Figure 18 Drive gear cover removal

20. Remove the DADF scan motor assembly, [Figure 19](#).

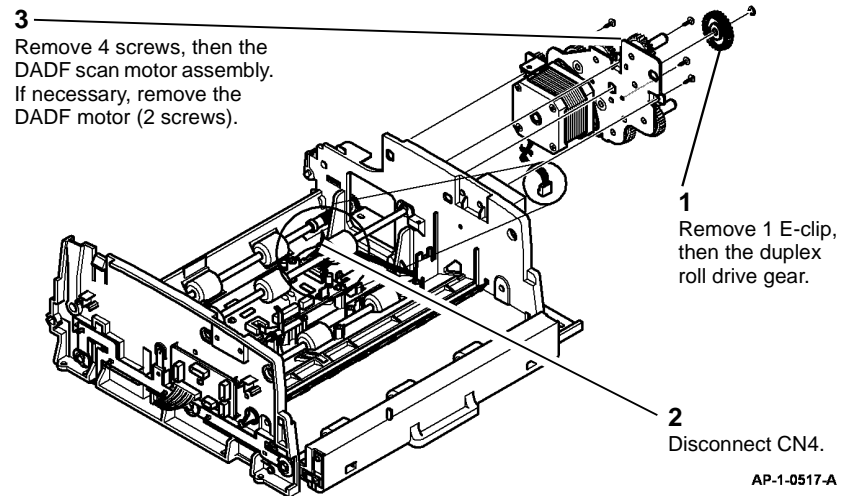


Figure 19 DADF scan motor assembly removal

21. Remove the duplex motor assembly, [Figure 20](#).

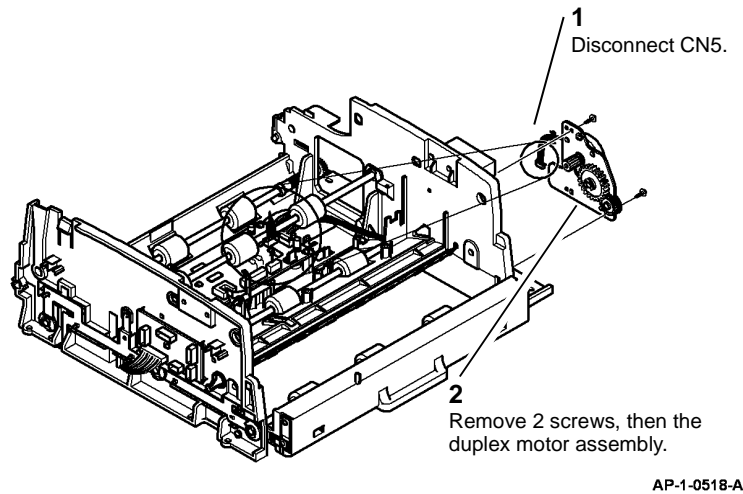


Figure 20 Duplex motor assembly removal

22. Remove the DADF exit assembly, [Figure 21](#).

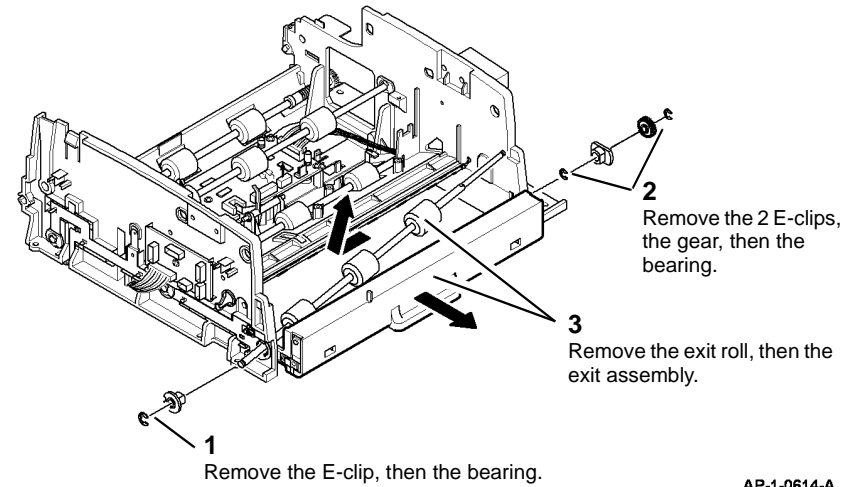


Figure 21 DADF Exit assembly removal

Replacement

1. Replacement is the reverse of the removal procedure. When reconnecting the inline connectors, ensure they are connected correctly:
 - The pickup clutch connects to the black wires.
 - The registration clutch connects to the green wires.
 - The door open switch connects to the red wires.
2. Ensure the 3 ground harnesses are installed onto the document transport assembly.

3. Ensure that the DADF feed gate and link arm are correctly positioned when the upper feed assembly is installed, [Figure 22](#).

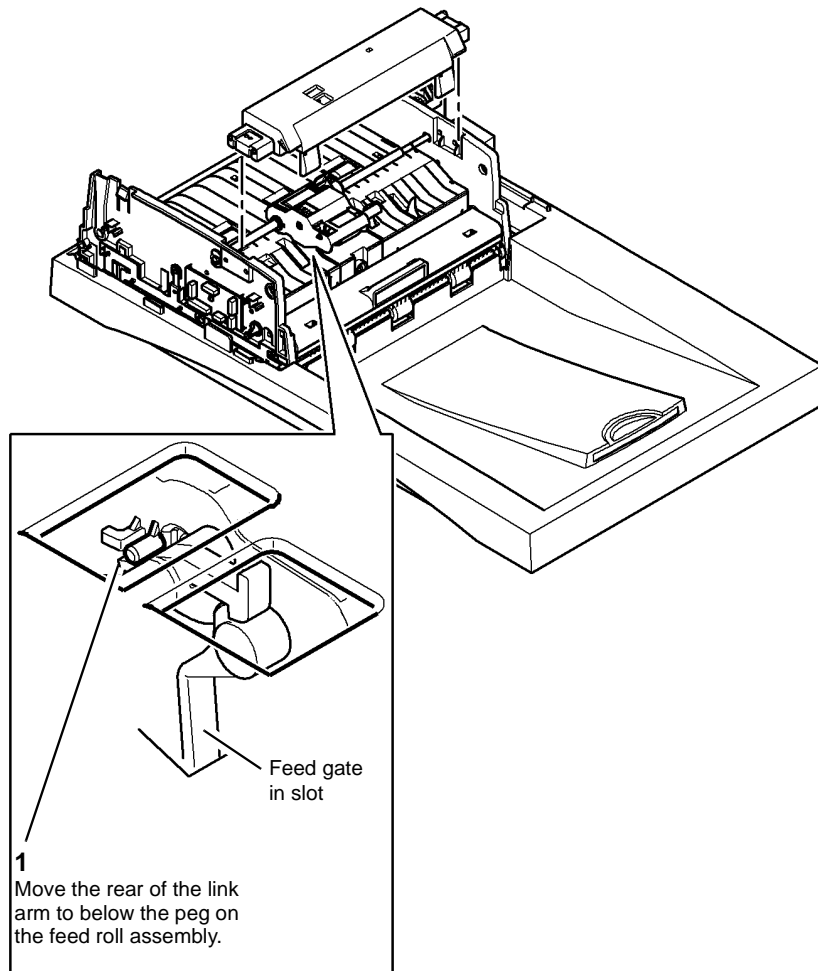


Figure 22 DADF feed gate

AP-1-0575-A

REP 5.2 DADF PWB (4150)

Parts List on [PL 5.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

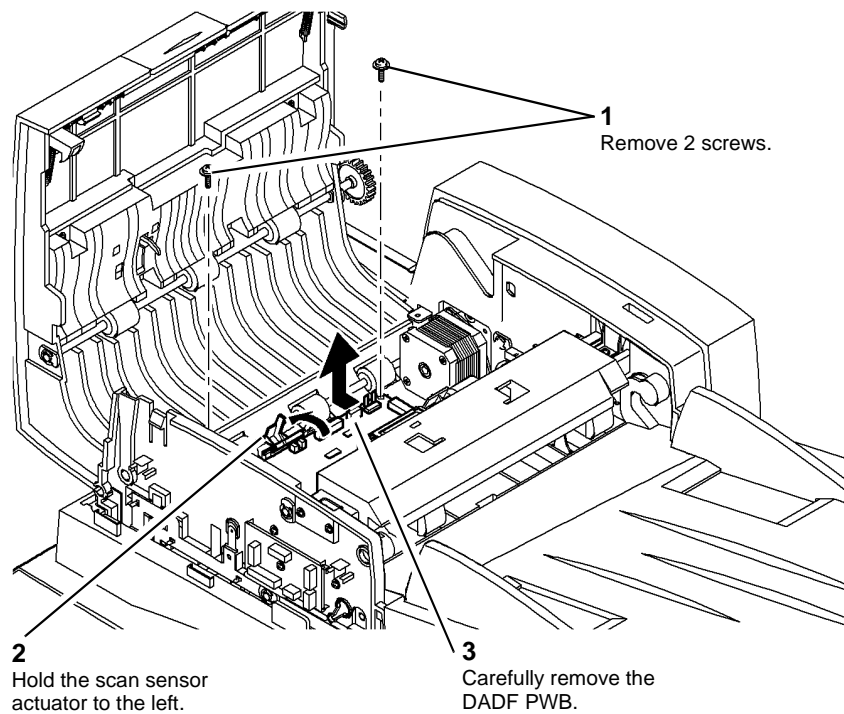


CAUTION

Ensure that *E.S.D.* procedures are observed during the removal and installation of the DADF PWB. Make a visual check to ensure that the pins are fully inserted, without being damaged.

1. Open the DADF top cover assembly, [PL 5.15 Item 11](#).
2. Remove the DADF front cover, refer to [REP 5.1](#).
3. Remove the DADF duplex guide, refer to [REP 5.1](#).
4. Remove the DADF left guide, [PL 5.20 Item 9](#).
5. Disconnect all CNs on the DADF PWB.

6. Remove the DADF PWB, [Figure 1](#).



AP-1-0540-A

Figure 1 DADF PWB removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.3 DADF (4250/4260/4265)

Parts List on [PL 5.60](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. If installed, remove the DADF securing bracket, [PL 14.13 Item 36](#).
3. Disconnect the DADF communication harness, [Figure 1](#).

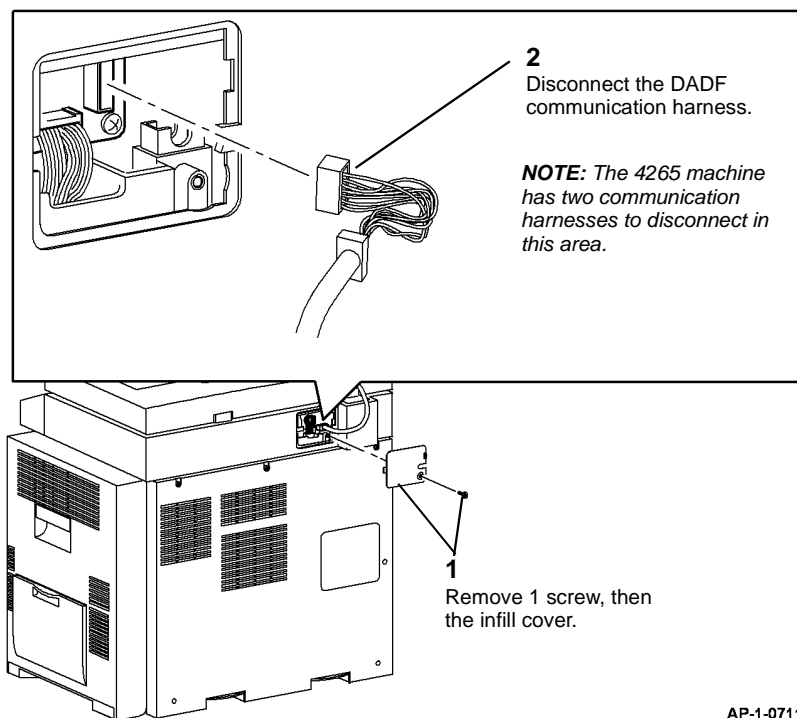


Figure 1 DADF Communication Harness

4. Remove the Rear Cover (4265 only) ([PL 28.10](#)).
5. Disconnect CN 39 from the Main PWB (4265 only).

6. Raise the DADF.

WARNING

Do not remove the DADF while the DADF is lowered. In the lowered position the counterbalance springs are compressed and can cause injury when released.

7. Remove the DADF, [Figure 2](#). Place the DADF on a solid flat surface.

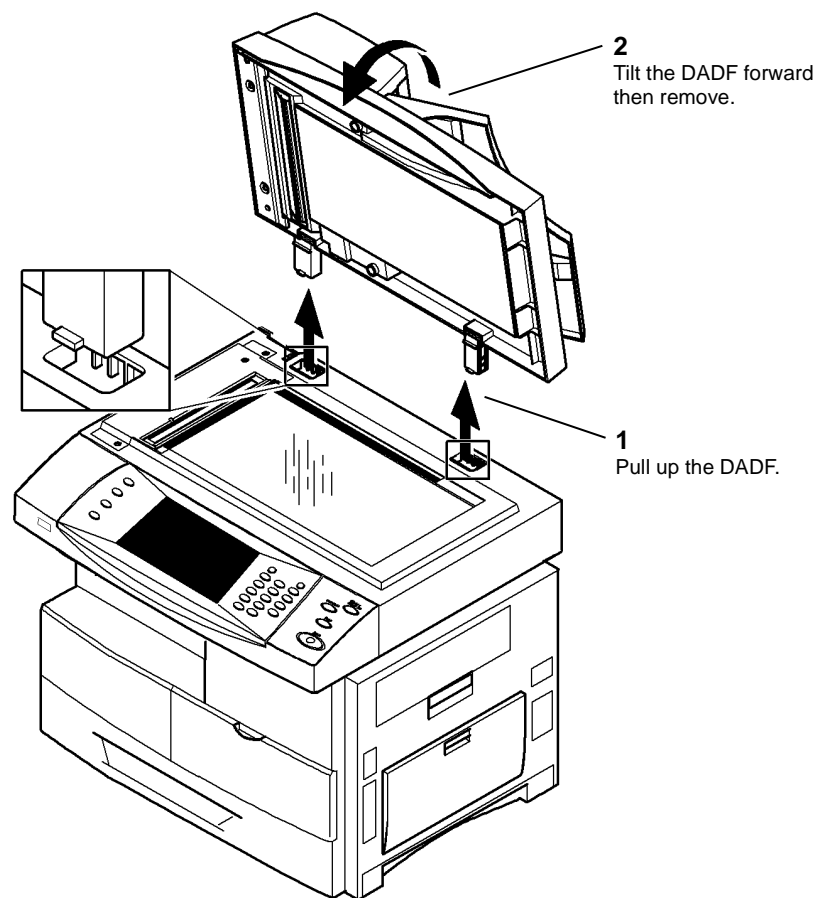


Figure 2 DADF Removal

AP-1-0712-A

Replacement

Replacement is the reverse of the removal procedure.

REP 5.4 DADF Top Cover Assembly and Document Present Sensor (4250/4260)

Parts List on [PL 5.40](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF, [REP 5.3](#).
2. Open the top cover assembly, [PL 5.30 Item 2](#).
3. Remove the DADF rear cover, [Figure 1](#).

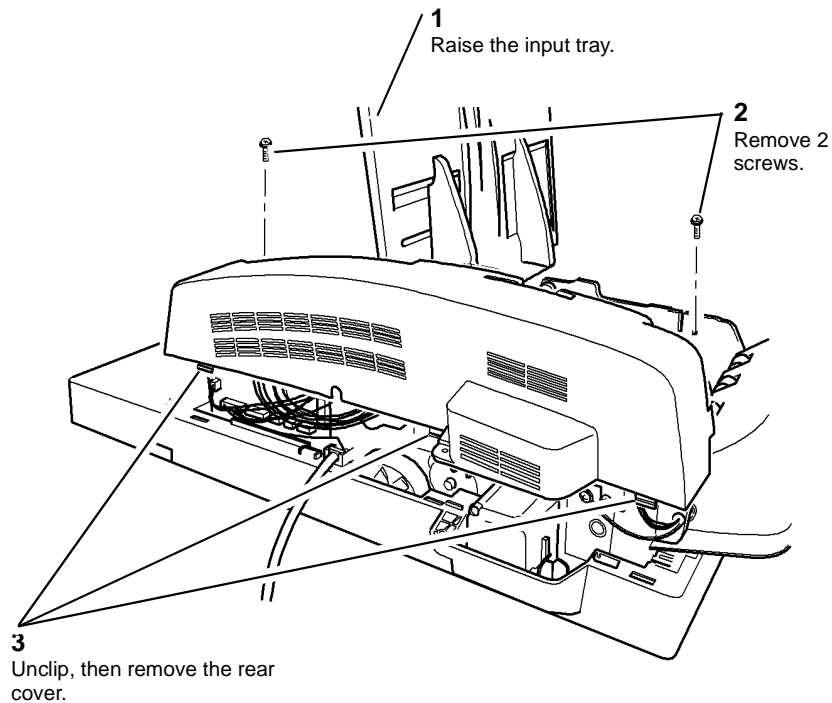
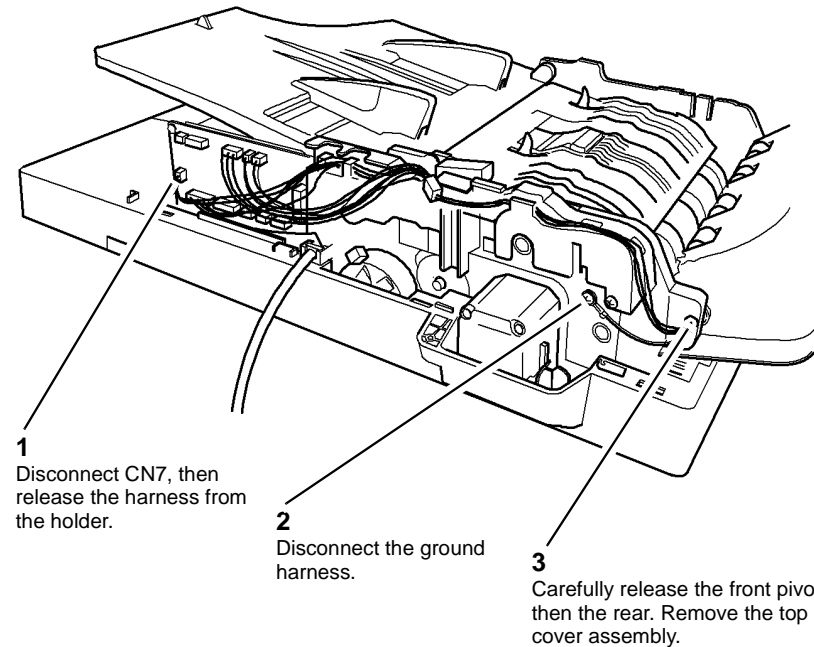


Figure 1 Rear Cover Removal

AP-1-0713-A

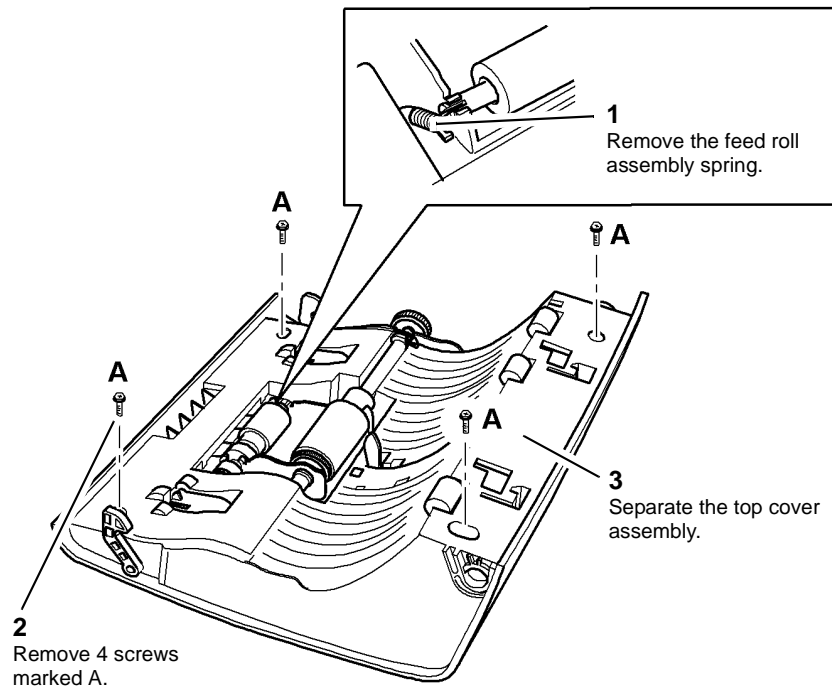


AP-1-0714-A

Figure 2 Top Cover Assembly Removal

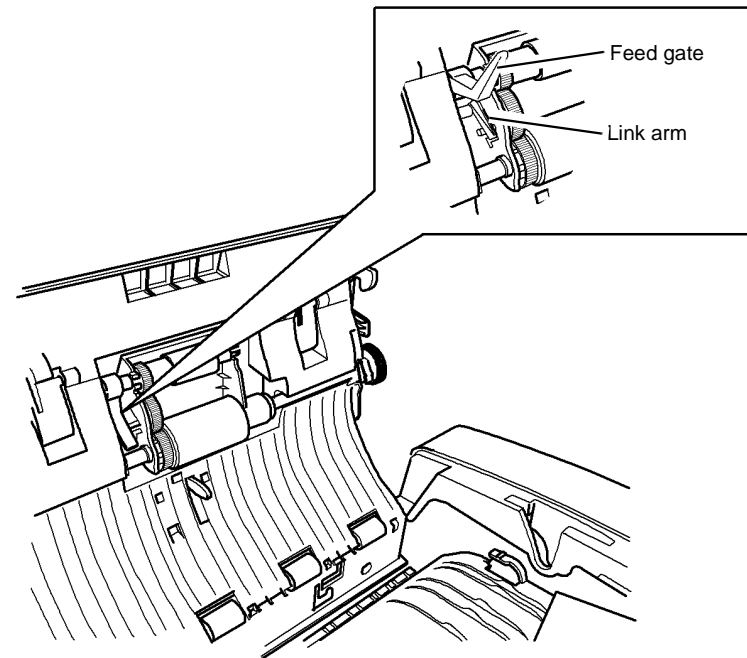
5. Separate the top cover assembly, [Figure 3](#).

4. Remove the top cover assembly, [Figure 2](#).



AP-1-0715-A

Figure 3 Separate the Top Cover Assembly



AP-1-0716-A

Figure 4 Replacement

6. Remove the registration sensor, [PL 5.40 Item 17](#).

Replacement

Replacement is the reverse of the removal procedure. Ensure that the DADF feed gate and link arm are correctly positioned when the top cover assembly is reassembled, [Figure 4](#).

REP 5.5 DADF Feed Roll Assembly (4250/4260)

Parts List on [PL 5.40](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

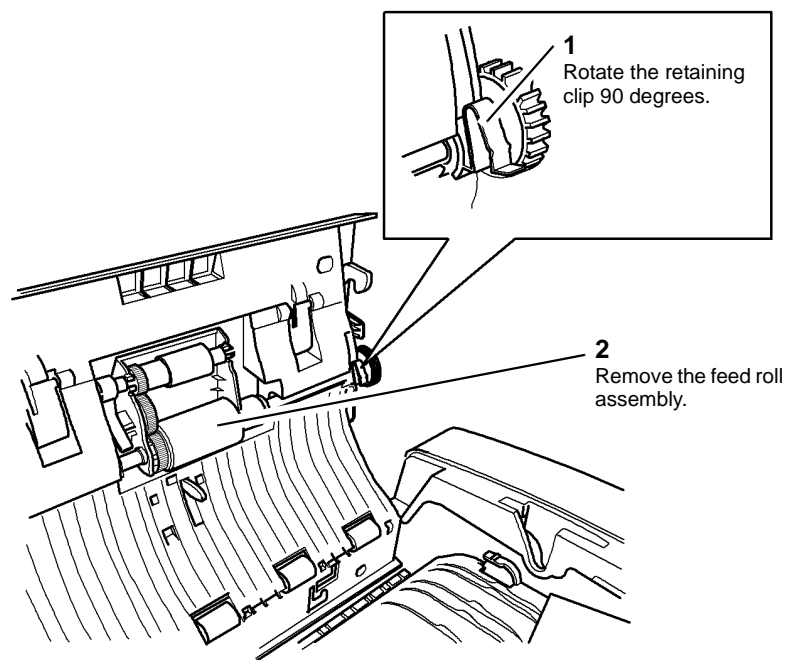
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Open the top cover assembly, [PL 5.30 Item 2](#).
2. Remove the DADF feed roll assembly, [Figure 1](#).



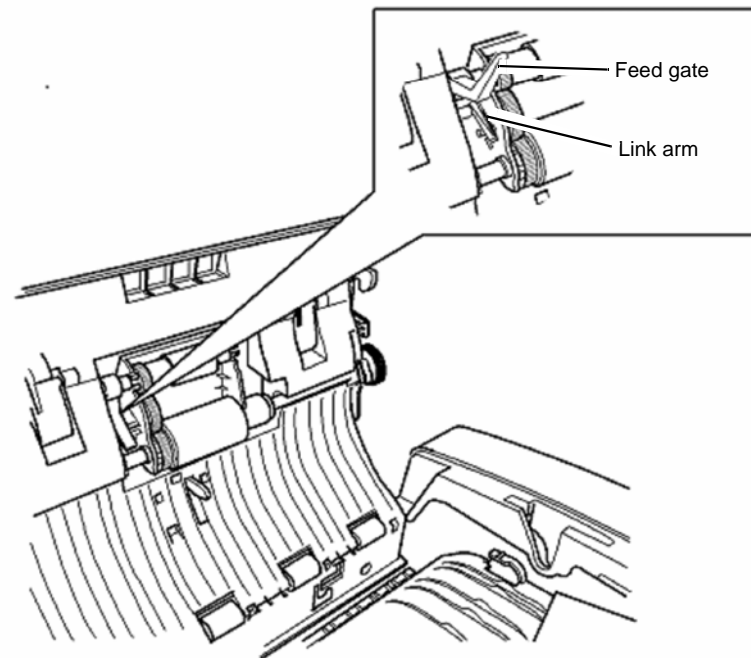
AP-1-0717-A

Figure 1 Removing the Feed Roll Assembly

3. Remove the bearings, [PL 5.40 Item 9](#) and the retaining clip, [PL 5.40 Item 8](#) from the feed roll assembly.

Replacement

Replacement is the reverse of the removal procedure. Ensure that the DADF feed gate and link arm are correctly positioned when the feed assembly is installed, [Figure 2](#).



AP-1-0718-A

Figure 2 Replacement

REP 5.6 DADF Input Tray Assembly and Paper Length Sensor (4250/4260)

Parts List on [PL 5.32](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Open the top cover assembly, [PL 5.30 Item 2](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Disconnect CN5 from the DADF PWB. Release the harness from the holder.
4. Carefully release the front pivot of the input tray assembly, then the rear pivot. Remove the input tray assembly, [PL 5.32 Item 1](#).
5. Remove the lower cover, [PL 5.32 Item 12](#).
6. Remove the document length sensor, [PL 5.32 Item 9](#).

Replacement

Replacement is the reverse of the removal procedure.

REP 5.7 DADF Document Transport Assembly (4250/4260)

Parts List on [PL 5.30](#), [PL 5.45](#), [PL 5.50](#) and [PL 5.55](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

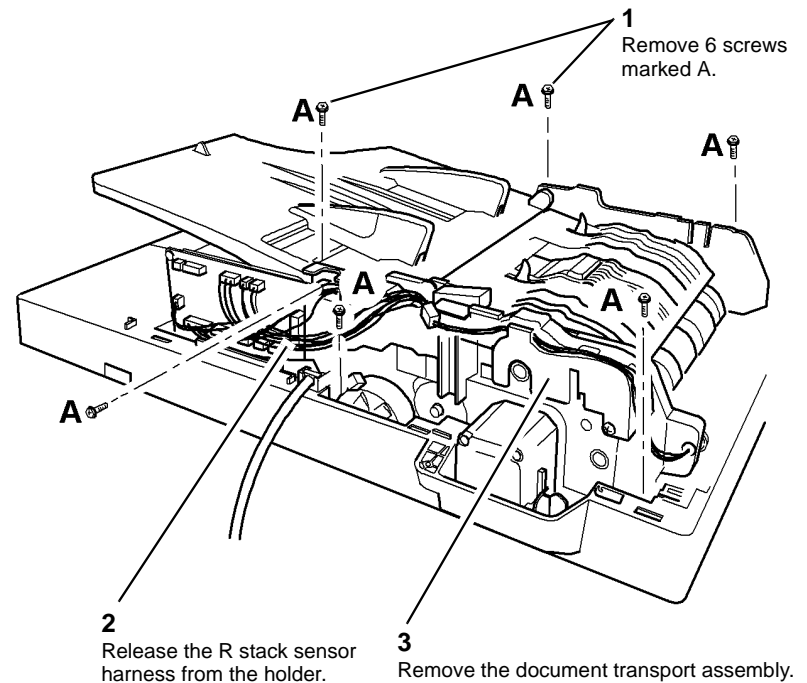
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Disconnect all connectors, except CN8 and CN12 from the DADF PWB.
5. Remove the document transport assembly, [Figure 1](#).



AP-1-0719-A

Figure 1 Transport Assembly Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.8 DADF Duplex Motor Assembly (4250/4260)

Parts List on [PL 5.30](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

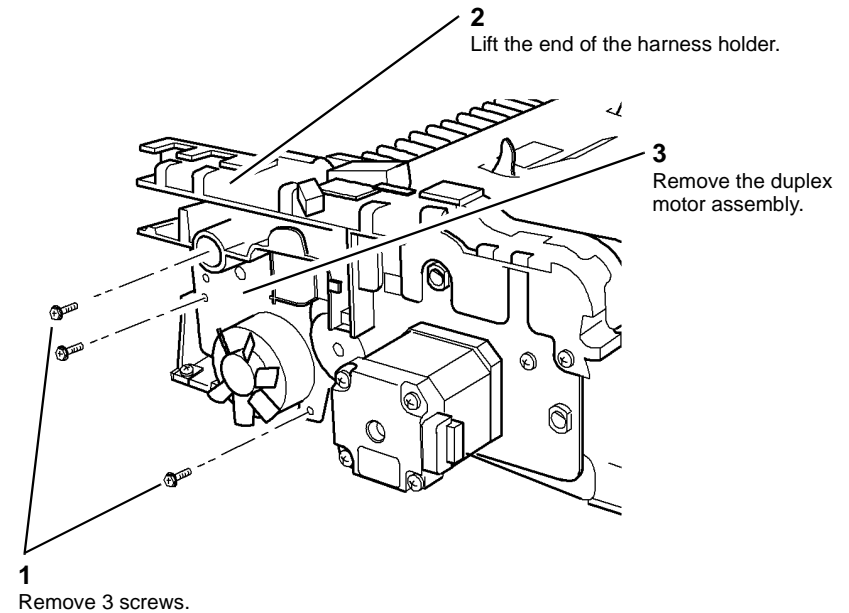
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Remove the DADF document transport assembly, [REP 5.7](#).
5. Remove the DADF duplex motor assembly, [Figure 1](#).



AP-1-0720-A

Figure 1 Duplex Motor Assembly Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.9 DADF Pickup Clutch and Registration Clutch (4250/4260)

Parts List on [PL 5.30](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

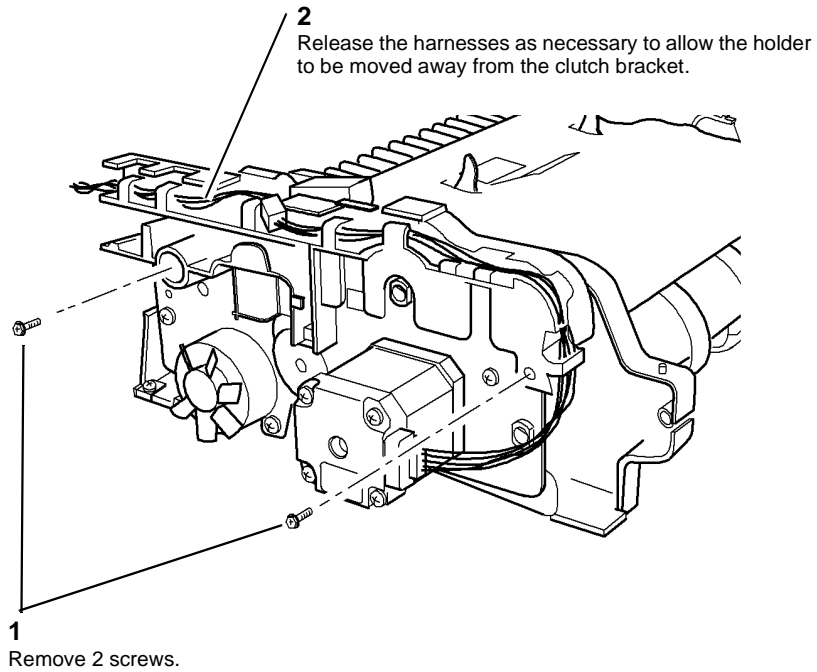
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

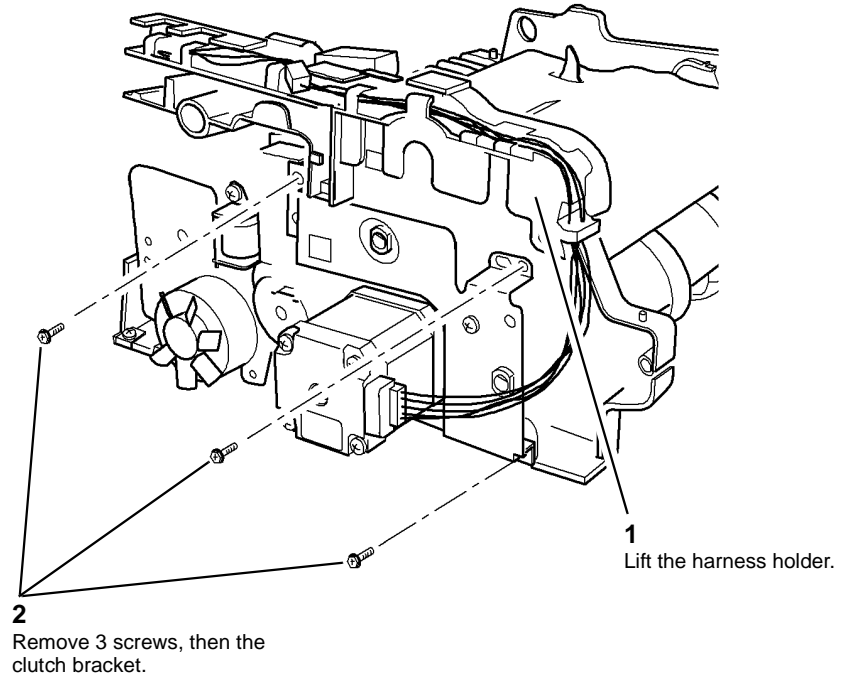
Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Remove the DADF document transport assembly, [REP 5.7](#).
5. Prepare to remove the clutches, [Figure 1](#).



AP-1-0721-A

Figure 1 Preparation



AP-1-0722-A

Figure 2 Clutch Bracket Removal

6. Remove the clutch bracket, [Figure 2](#).

7. Remove the pickup clutch or registration clutch as necessary, [Figure 3](#).

REP 5.10 DADF Scan Motor Assembly (4250/4260)

Parts List on [PL 5.30](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Remove the DADF document transport assembly, [REP 5.7](#).
5. Remove the DADF pickup clutch and registration clutch, [REP 5.9](#).
6. Remove the DADF scan motor assembly, [Figure 1](#).

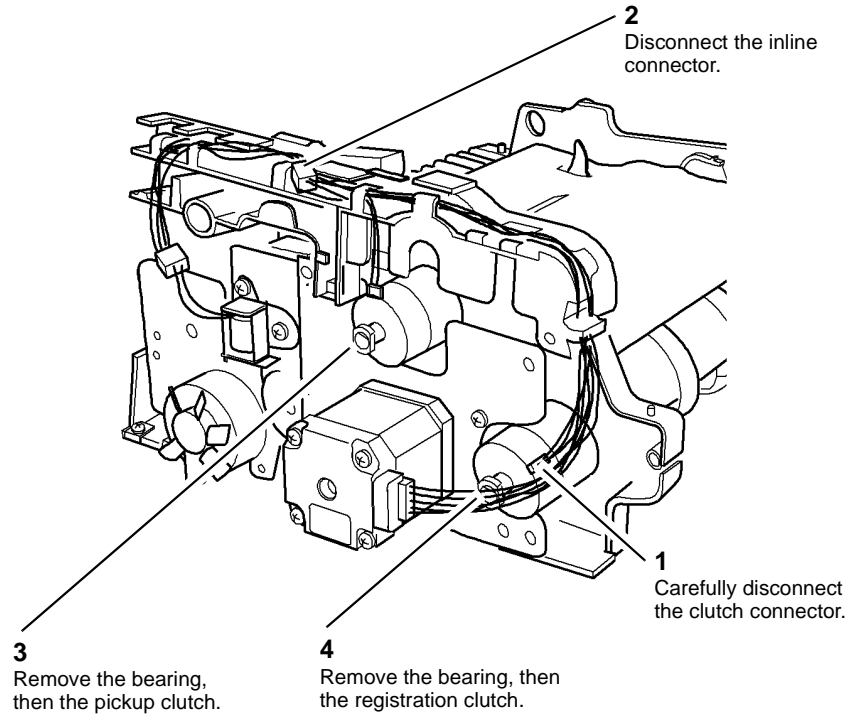


Figure 3 Clutch Removal

Replacement

Replacement is the reverse of the removal procedure.

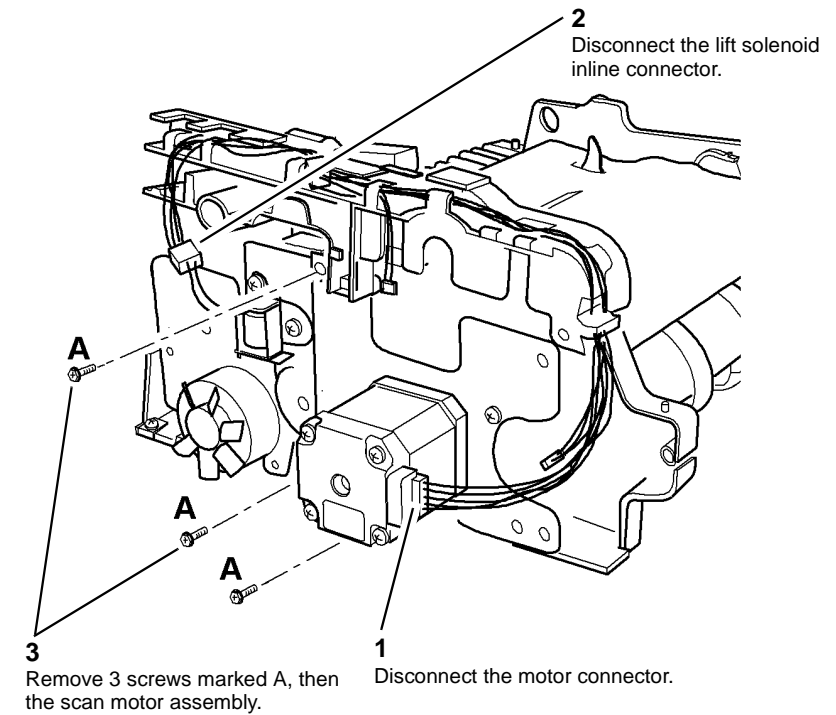


Figure 1 Scan Motor Assembly Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.11 DADF Gate HP Sensor (4250/4260)

Parts List on [PL 5.50](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

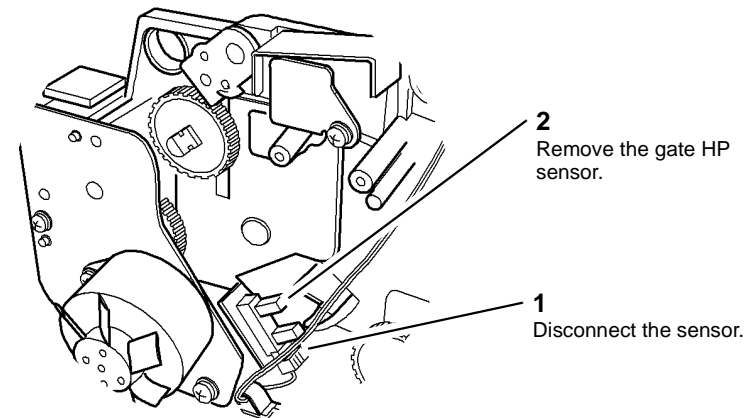
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Remove the DADF document transport assembly, [REP 5.7](#).
5. Remove the DADF pickup clutch and registration clutch, [REP 5.9](#).
6. Remove the DADF scan motor assembly, [REP 5.10](#).
7. Remove the gate HP sensor, [Figure 1](#).



AP-1-0725-A

Figure 1 Gate HP Sensor Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.12 DADF Pickup Guide Assembly and Sensors (4250/4260)

Parts List on [PL 5.45](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

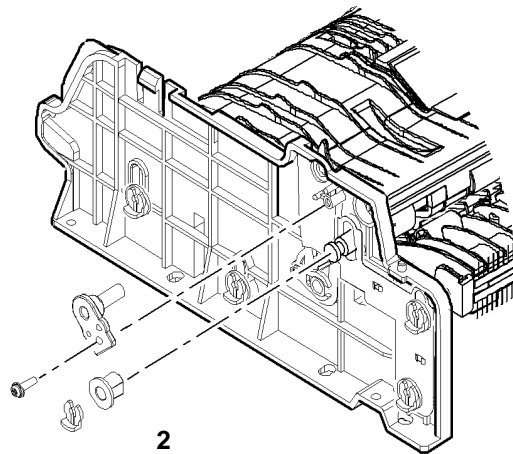
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

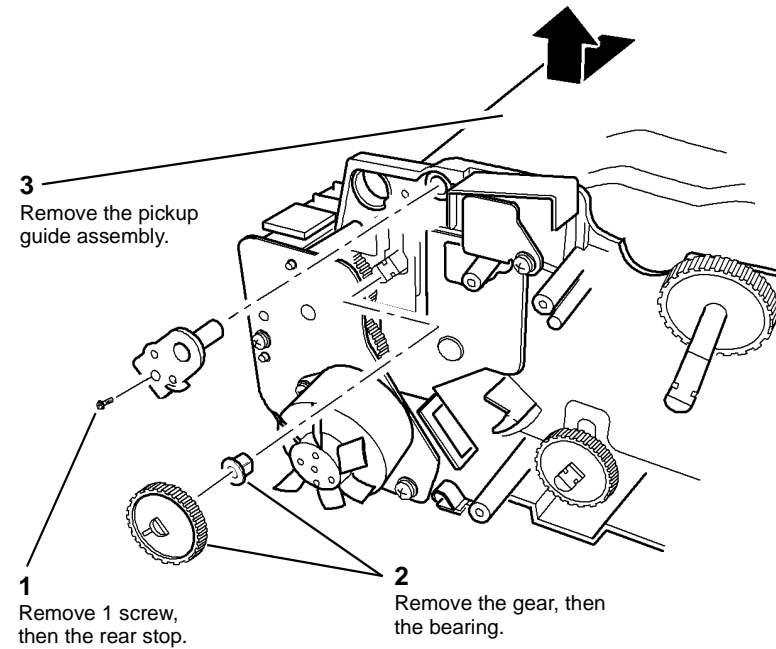
1. Remove the DADF, [REP 5.3](#).
2. Remove the DADF rear cover, refer to [REP 5.4](#).
3. Remove the DADF front cover, [PL 5.30 Item 12](#).
4. Remove the DADF document transport assembly, [REP 5.7](#).
5. Remove the DADF pickup clutch and registration clutch, [REP 5.9](#).
6. Remove the DADF scan motor assembly, [REP 5.10](#).
7. Prepare to remove the DADF pickup guide assembly, [Figure 1](#).



AP-1-0726-A

Figure 1 Preparation

8. Remove the DADF pickup guide assembly, [Figure 2](#).



AP-1-0727-A

Figure 2 Pickup Guide Assembly Removal

9. If necessary, separate the pickup guide assembly, (4 screws). Remove either the document detect sensor or the paper width sensor, [PL 5.45 Item 10](#).

Replacement

Replacement is the reverse of the removal procedure.

REP 5.13 DADF Document Path Sensors (4250/4260)

Parts List on [PL 5.55](#)

Removal

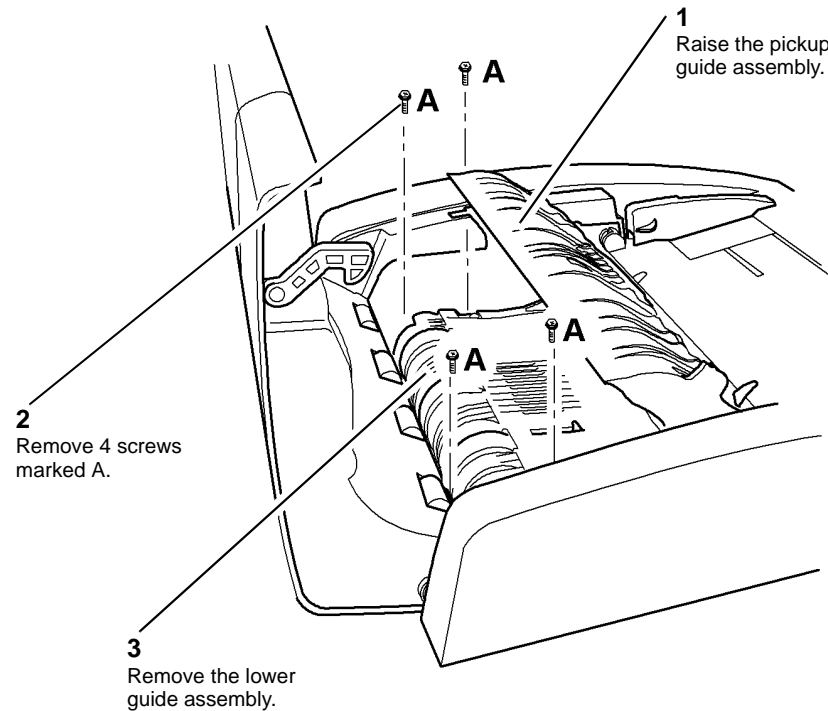
WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

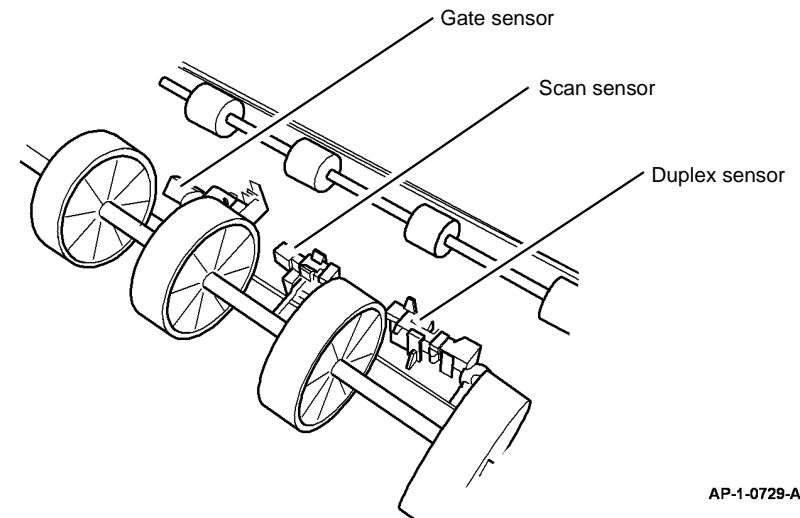
1. Open the DADF top cover assembly, [PL 5.30 Item 2](#).
2. Remove the lower guide assembly, [Figure 1](#).



AP-1-0728-A

Figure 1 Lower Guide Assembly Removal

3. Remove the relevant sensor, [Figure 2](#).



AP-1-0729-A

Figure 2 Sensor Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 5.14 DADF Top Cover Assembly (4265)

Parts List on [PL 5.65](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Switch off machine power. Disconnect the power cord.
2. Remove the DADF ([REP 5.3](#)).
3. Dislocate the DADF Rear Cover ([Figure 1](#)).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

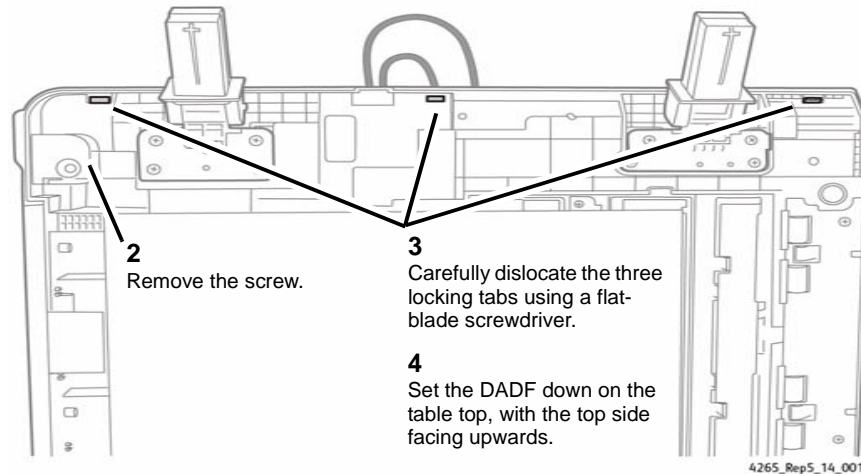


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF ([Figure 2](#)).

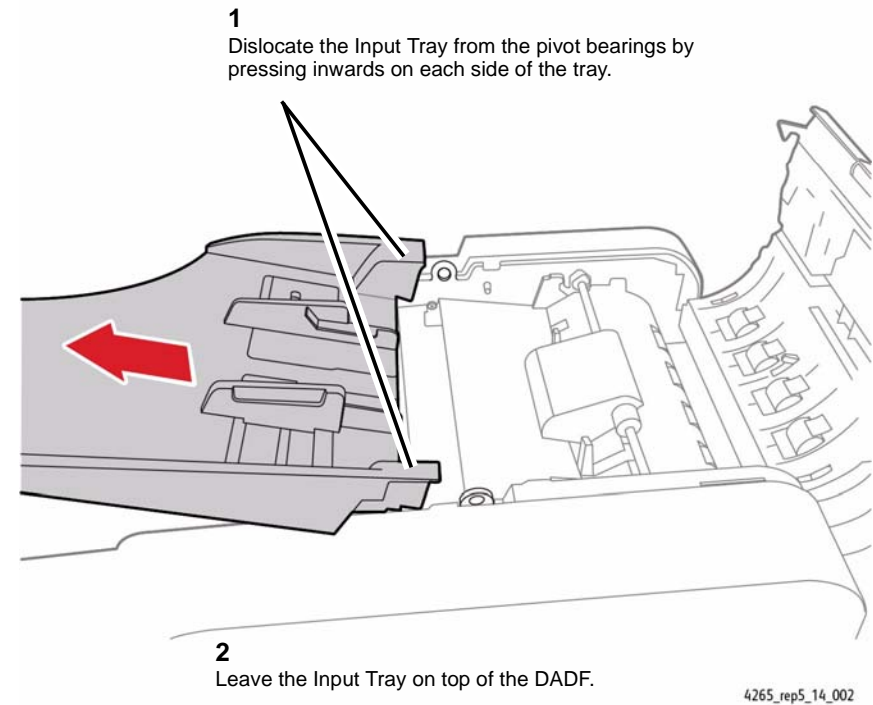


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

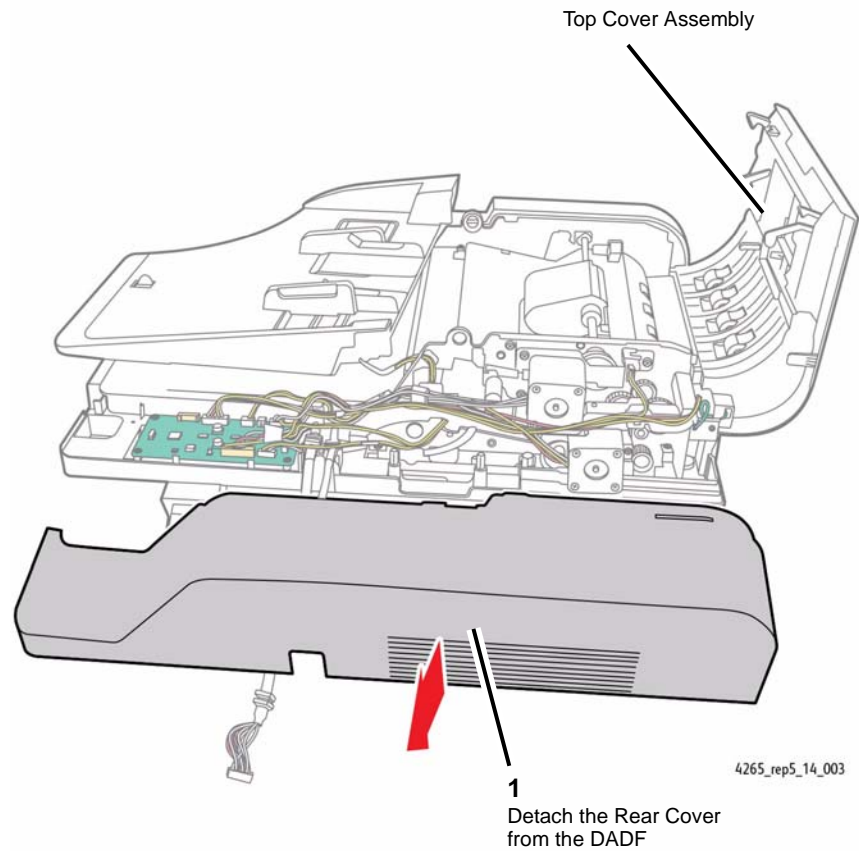


Figure 3 Removing the Rear Cover

6. Prepare to remove the Top Cover Assembly (Figure 4).

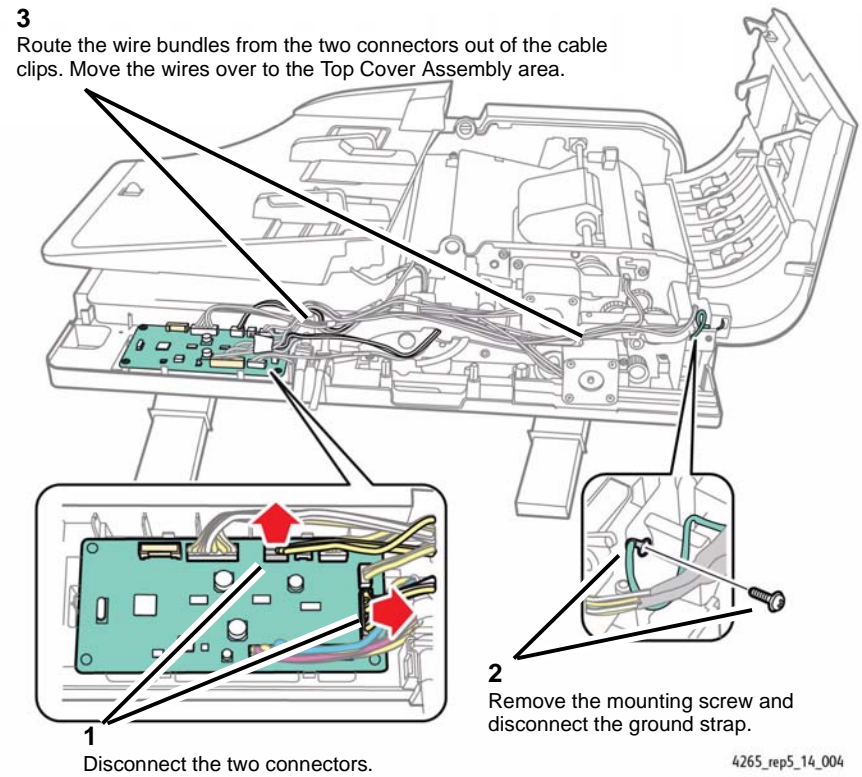


Figure 4 Preparing to Remove the Top Cover Assembly

7. Remove the Top Cover (Figure 5).

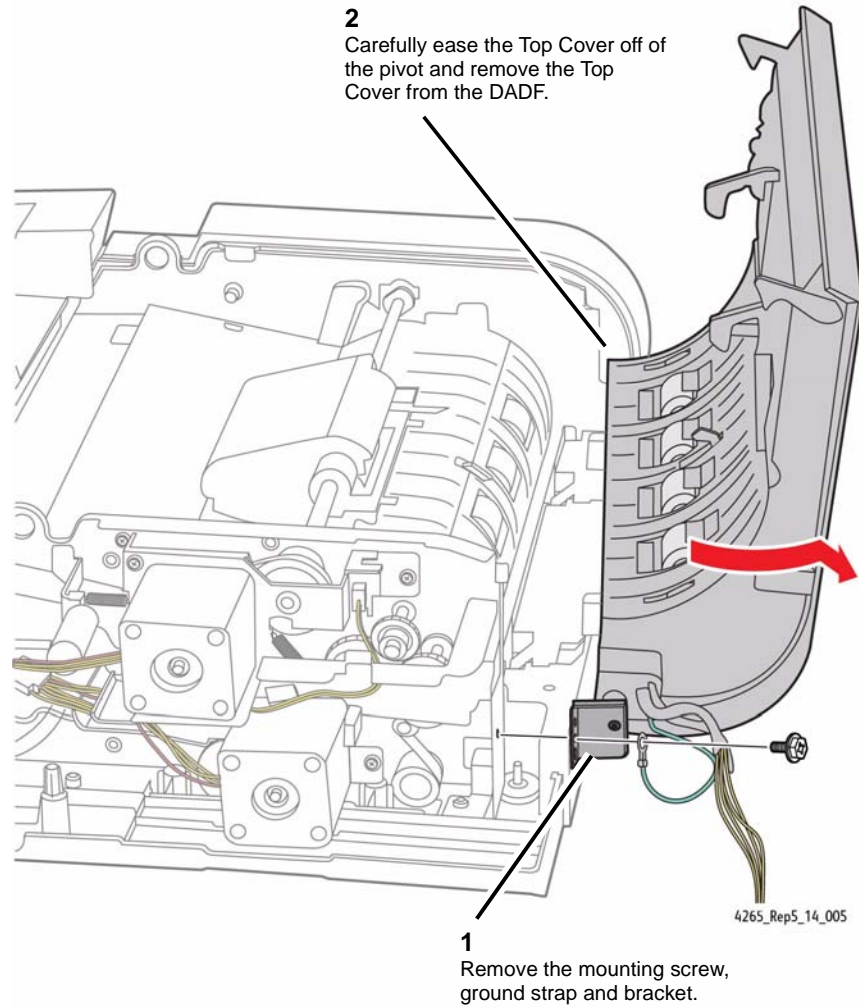


Figure 5 Removing the Top Cover

Replacement

CAUTION

If the spring-loaded Holder Arm Releases are not positioned correctly, the Top Cover will not open and close properly.

1. When positioning the Top Cover for installation, ensure that the two spring-loaded Holder Arm Releases are positioned **inboard and level** with the two tabs on the Top Cover (Figure 6).

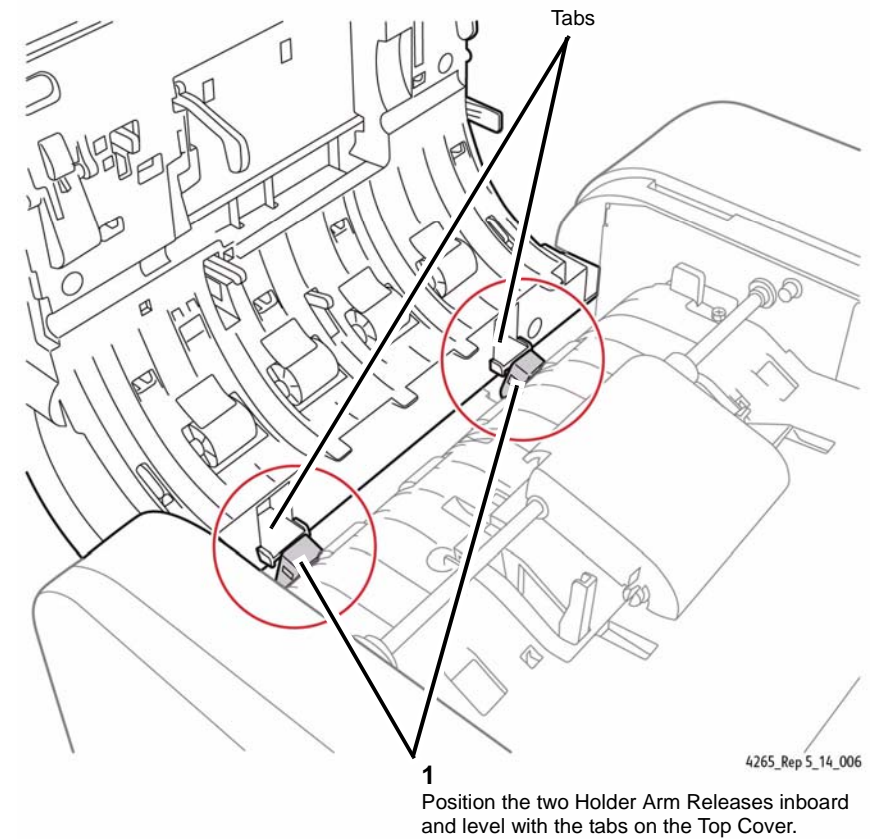


Figure 6 Checking the Position of the Holder Arm Releases

2. Reinstall the Top Cover.
3. Reinstallation is the reverse of the Removal procedure.

REP 5.15 DADF Pickup Assembly (4265)

Parts List on [PL 5.70](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Power off the machine. Disconnect the power cord.
2. Open the top cover assembly, [PL 5.65](#).

3. Dislocate the retaining clip ([Figure 1](#)).

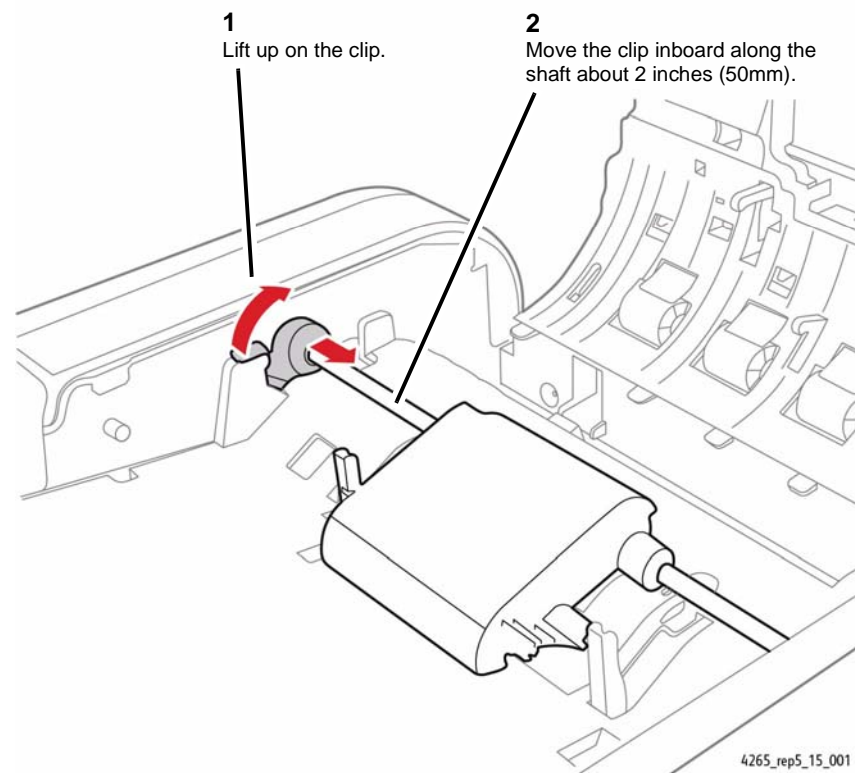


Figure 1 Dislocating the Retaining Clip

4. Remove the DADF Pickup Assembly from the machine (Figure 2).

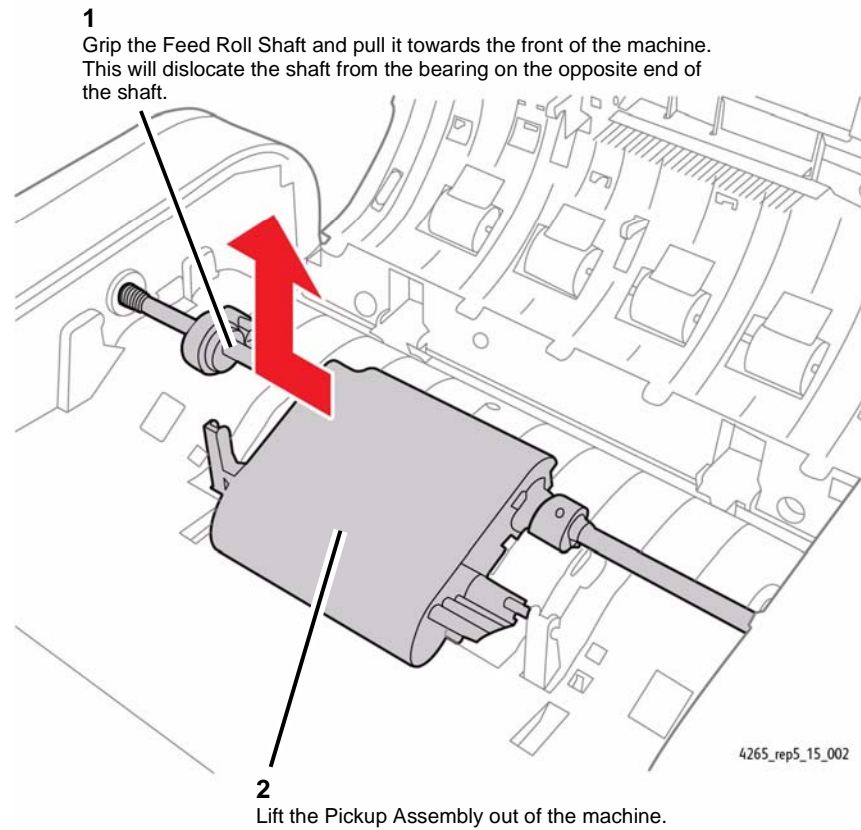


Figure 2 Removing the DADF Pickup Assembly

5. Remove the brass bearing and the retaining clip from the outboard end of the Feed Roll Shaft.

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.16 DADF Top Cover Sensors (4265)

Parts List on [PL 5.65](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

NOTE: The locations of the following sensors are identified in this REP:

- Paper Feed Timing Sensor
- Paper Width Sensor
- Pickup Assembly Position Sensor
- Paper Detect Sensor
- Paper Registration Sensor

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF Top Cover Assembly ([REP 5.14](#)).

3. Separate the Top Cover from the Inner Cover ([Figure 1](#)).

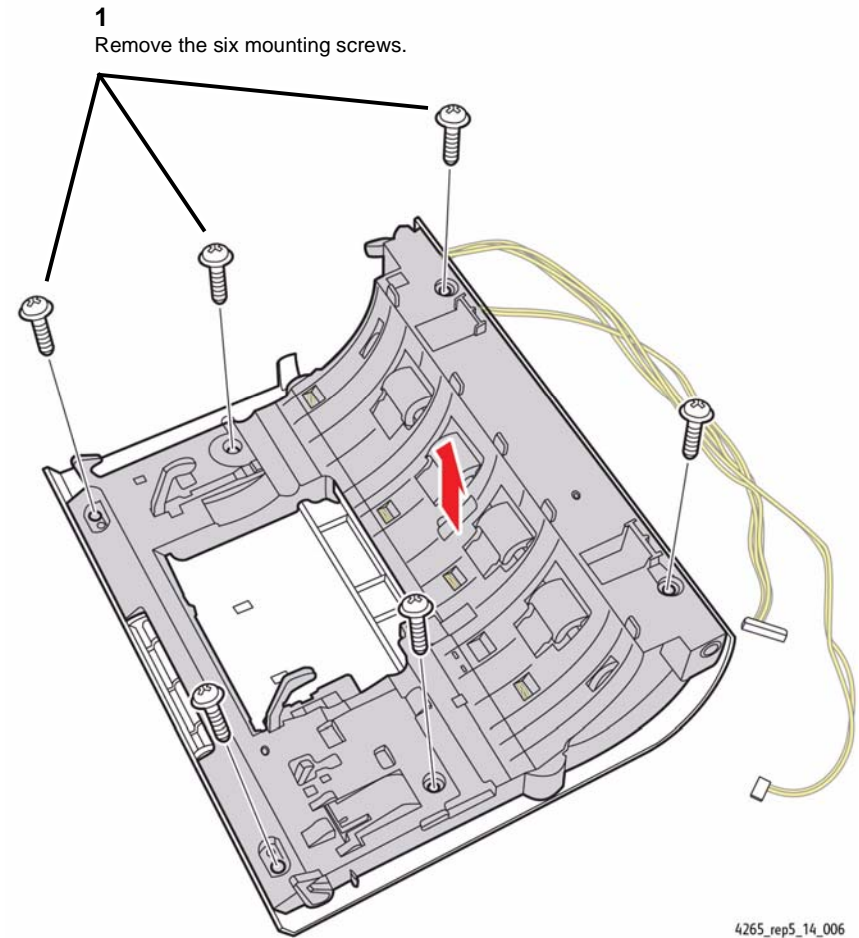


Figure 1 Separating the Top Cover from the Inner Cover.

4. Locate and remove the particular sensor (Table 1) (Figure 2) (Figure 3).

Table 1 Sensor Names and Descriptions

| Item | Description |
|---------------------------------|--|
| Paper Feed Timing Sensor | Sensor checks the gap between fed sheets of paper for next document feed time. |
| Paper Width Sensor | Checks for the presence of A4, LTR size papers. |
| Pickup Assembly Position Sensor | Checks the position of the Pickup Assembly. |
| Paper Detect Sensor | Detects paper on Paper Feed Tray. (No signal indicates a Platen scan.) |
| Paper Registration Sensor | Checks for correct alignment of document. |

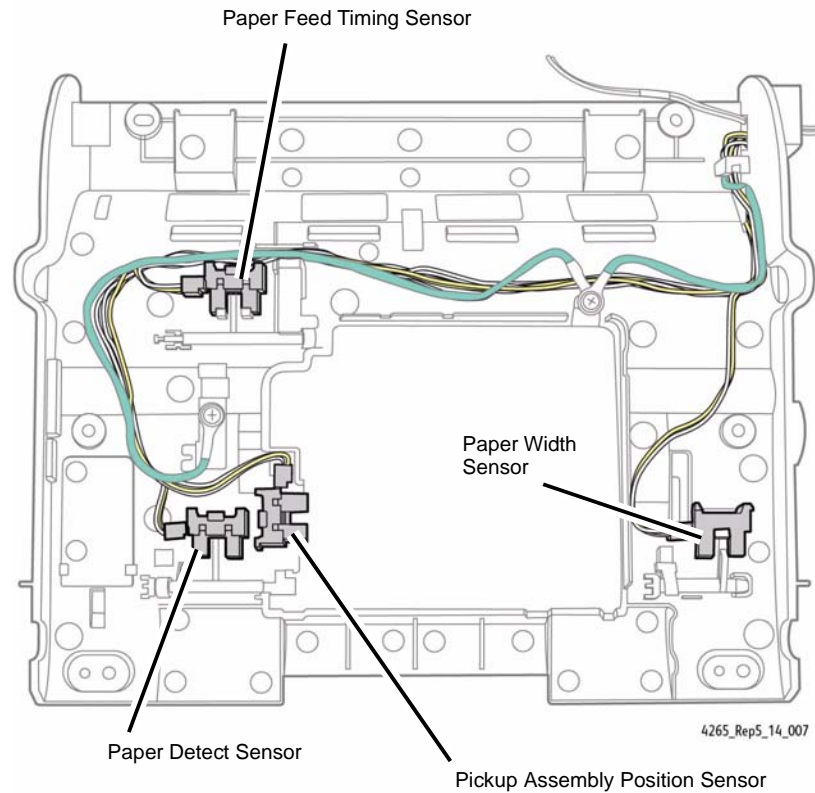


Figure 2 DADF Inner Cover Sensors

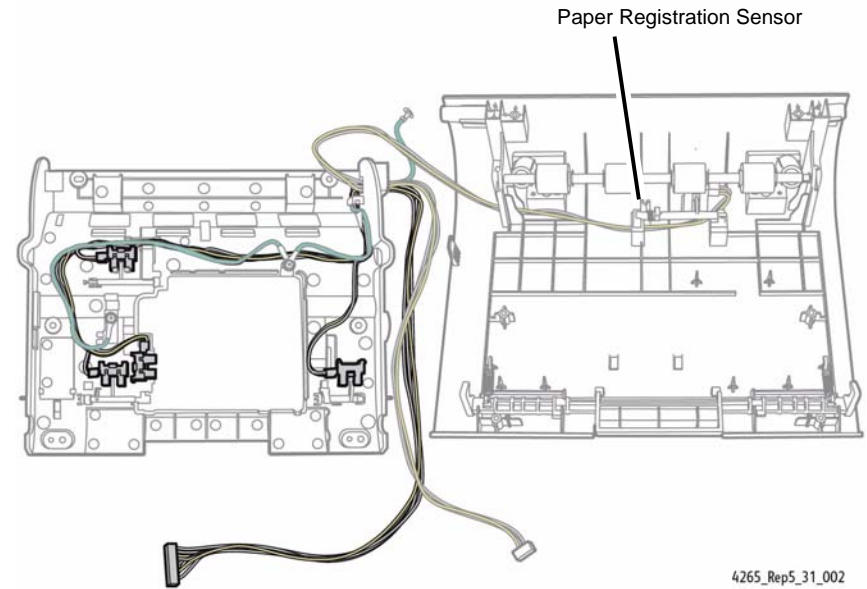


Figure 3 DADF Paper Registration Sensor

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.17 DADF PWB (4265)

Parts List on [PL 5.60](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.



CAUTION

Ensure that *E.S.D.* procedures are observed during the removal and installation of the DADF PWB. Make a visual check to ensure that the pins are fully inserted, without being damaged.

1. Switch off machine power. Disconnect the power cord.
2. Remove the DADF ([REP 5.3](#)).

3. Dislocate the DADF Rear Cover ([Figure 1](#)).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

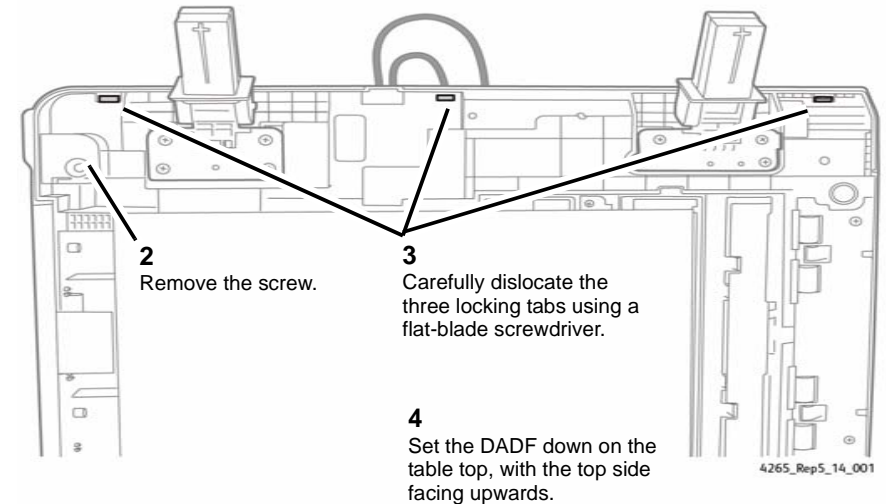


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

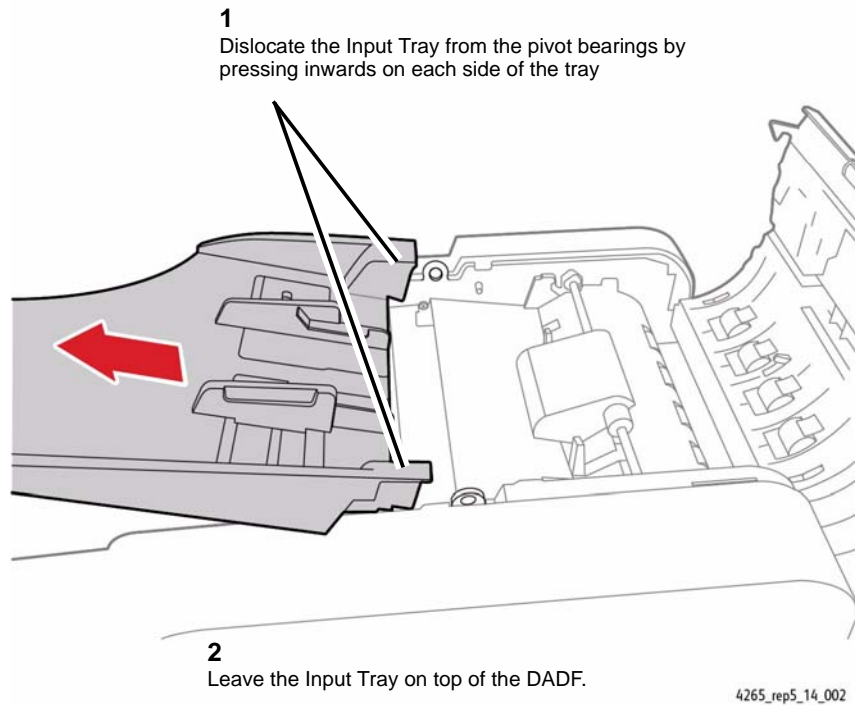


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

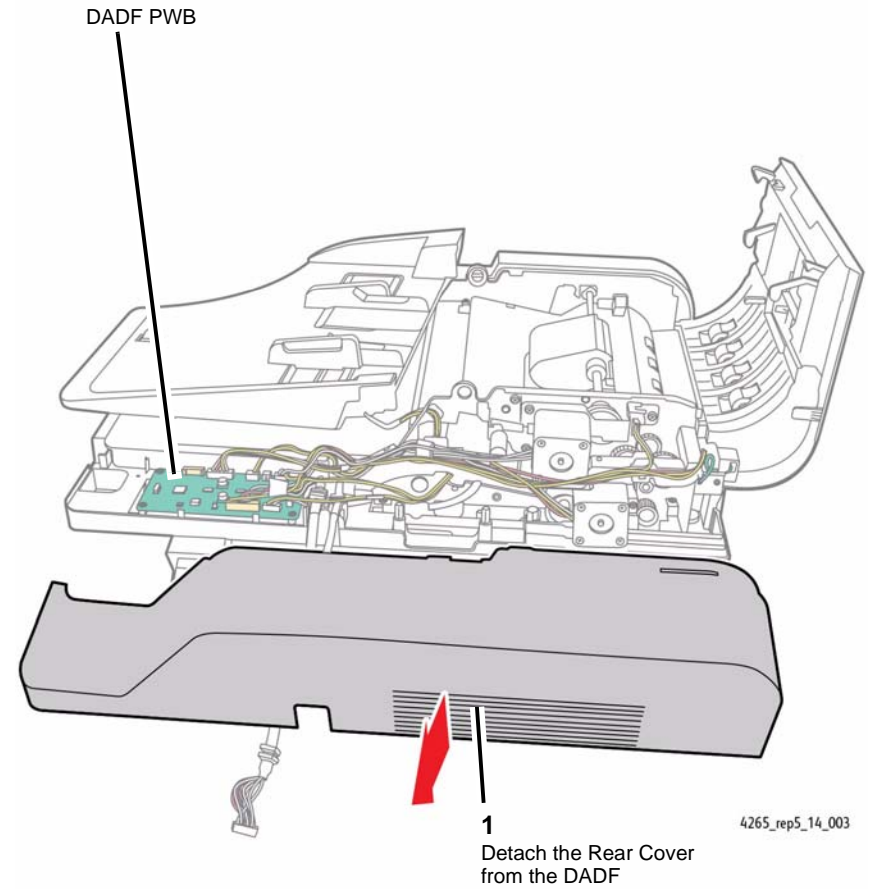


Figure 3 Removing the Rear Cover

6. Disconnect the DADF PWB connectors (Figure 4).

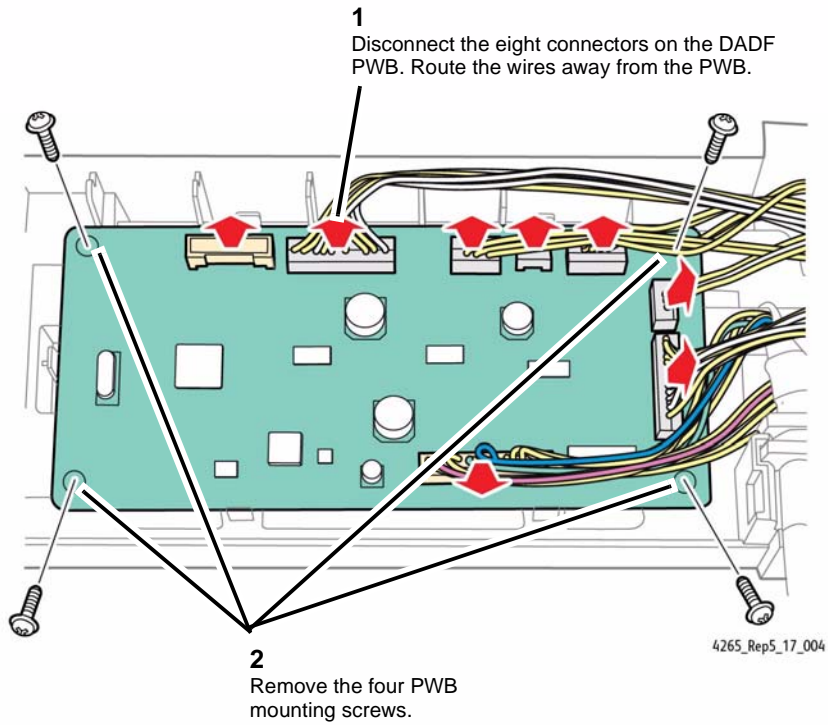


Figure 4 Disconnecting the DADF PWB Connectors

7. Remove the DADF PWB (Figure 5).

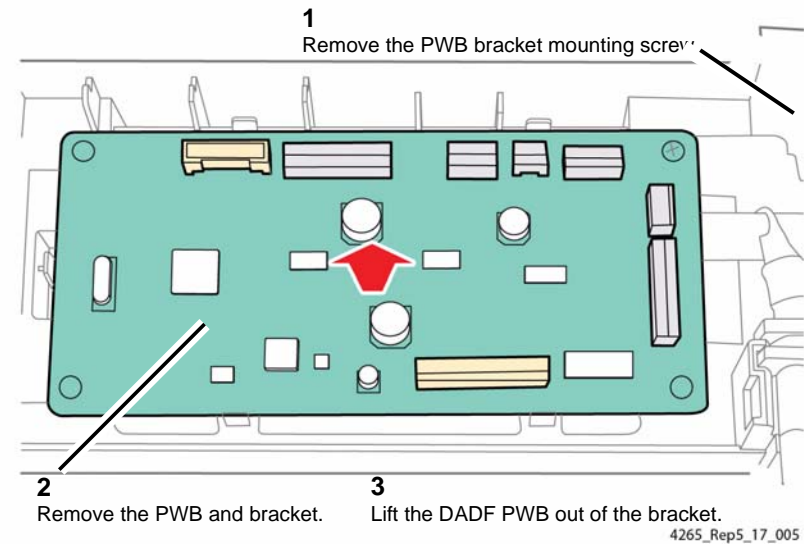


Figure 5 Removing the DADF PWB

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.18 DADF Charge Coupled Device (CCDM) (4265)

Parts List on [PL 5.70](#)

Removal

NOTE: This procedure should only be performed on the 4265 machine. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF ([REP 5.3](#)).

3. Dislocate the DADF Rear Cover ([Figure 1](#)).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

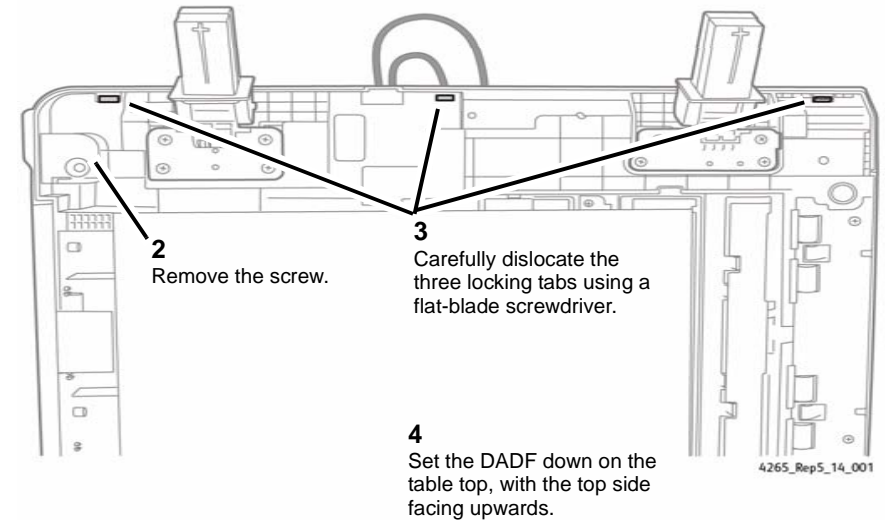


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

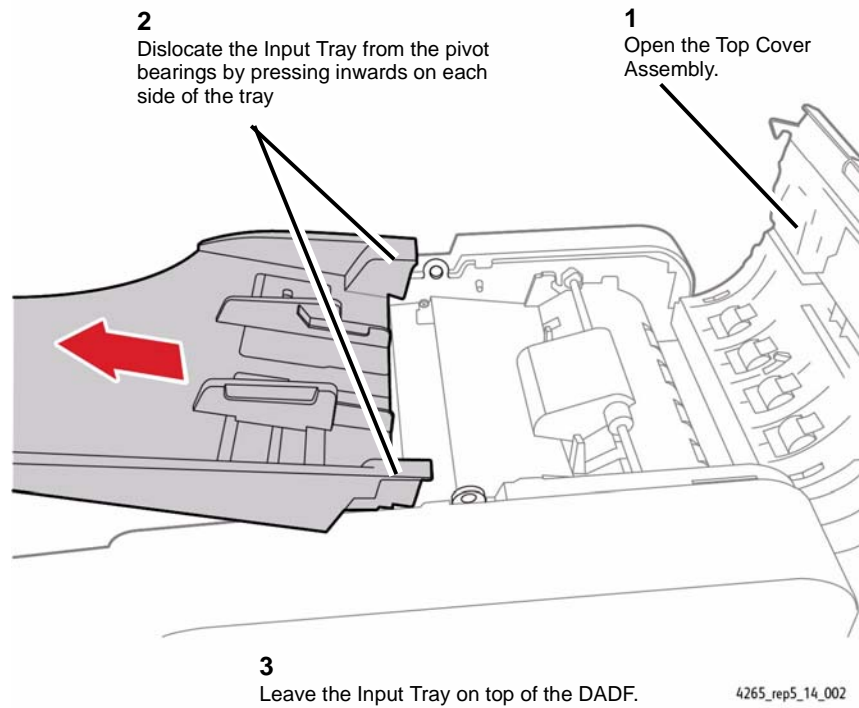


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

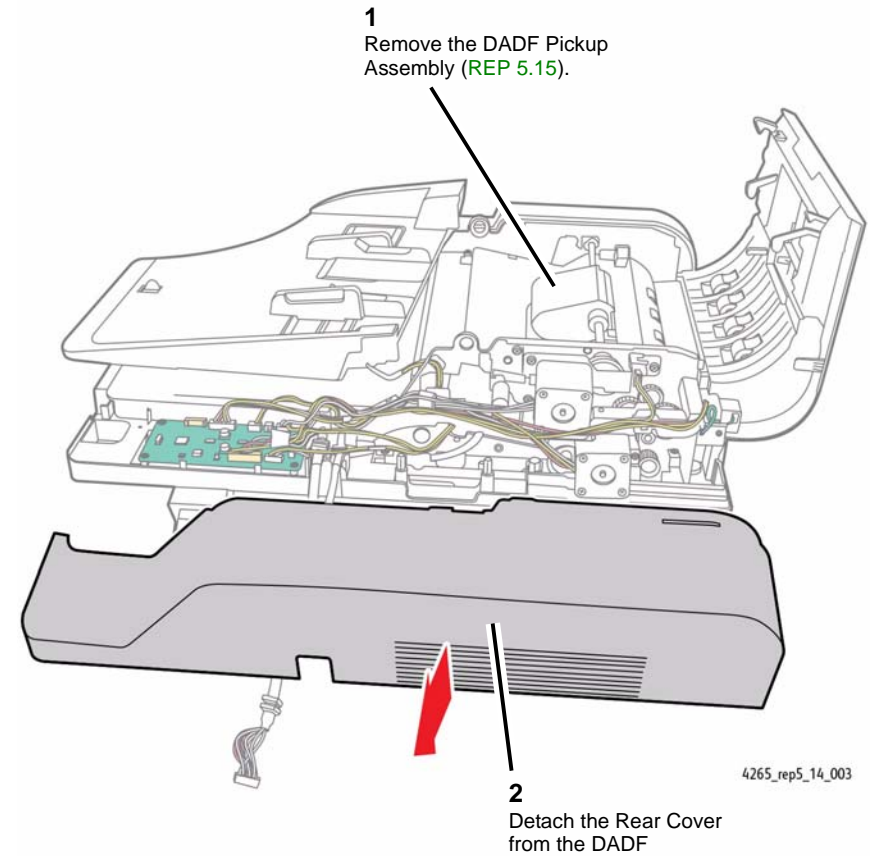


Figure 3 Removing the Rear Cover

6. Remove the Outer Cover from the Front Cover of the DADF (Figure 4).

NOTE: The Outer Cover is press-fit onto to Front Cover, and requires only a slot-head screwdriver to remove.

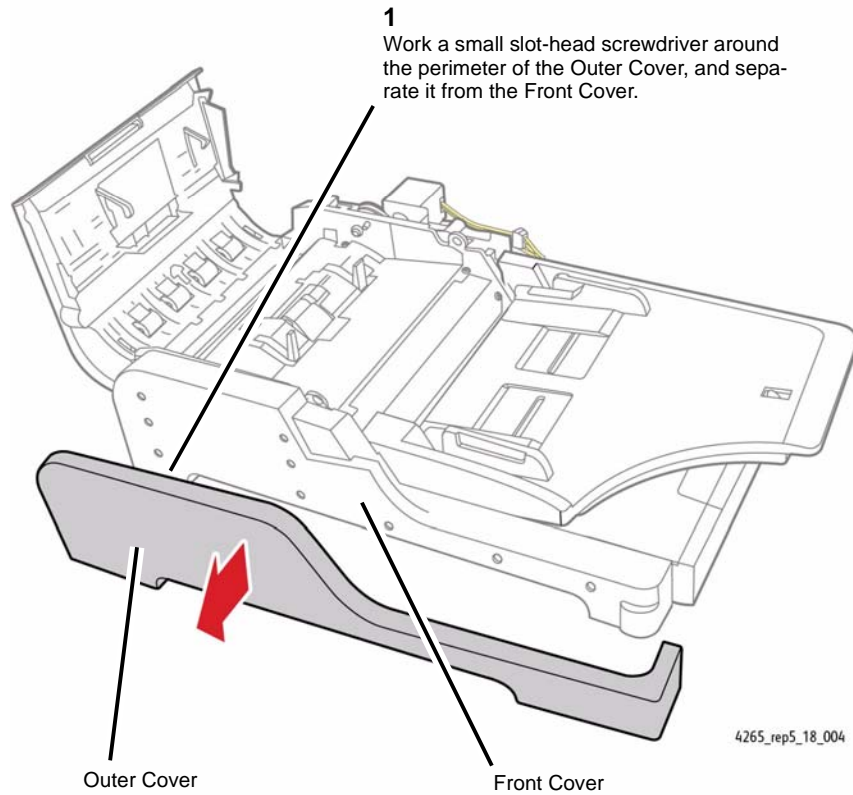


Figure 4 Removing the Outer Cover from the Front Cover

7. Open the DADF and remove the two Front Cover mounting screws (Figure 5).

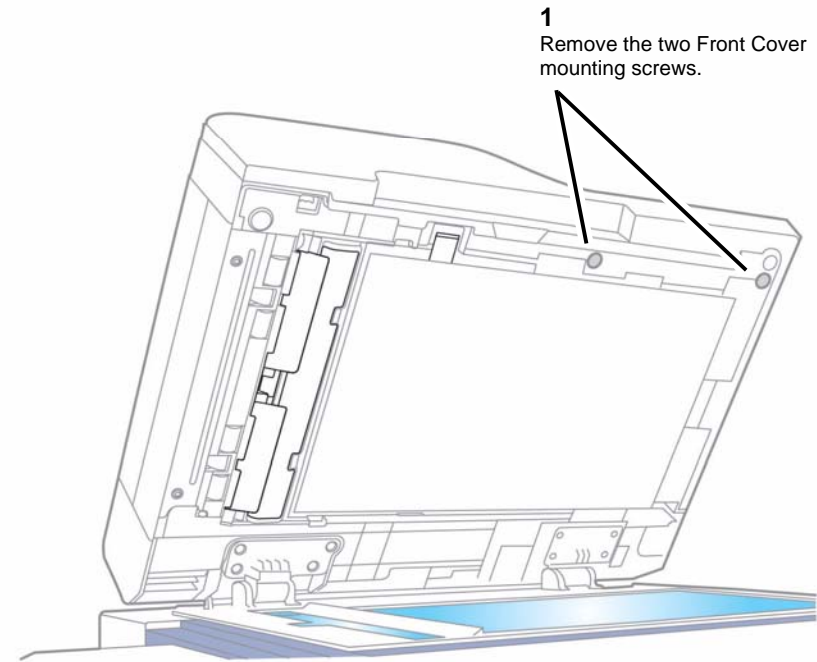


Figure 5 Removing the Front Cover Mounting Screws

8. Remove the DADF Front Cover (Figure 6).

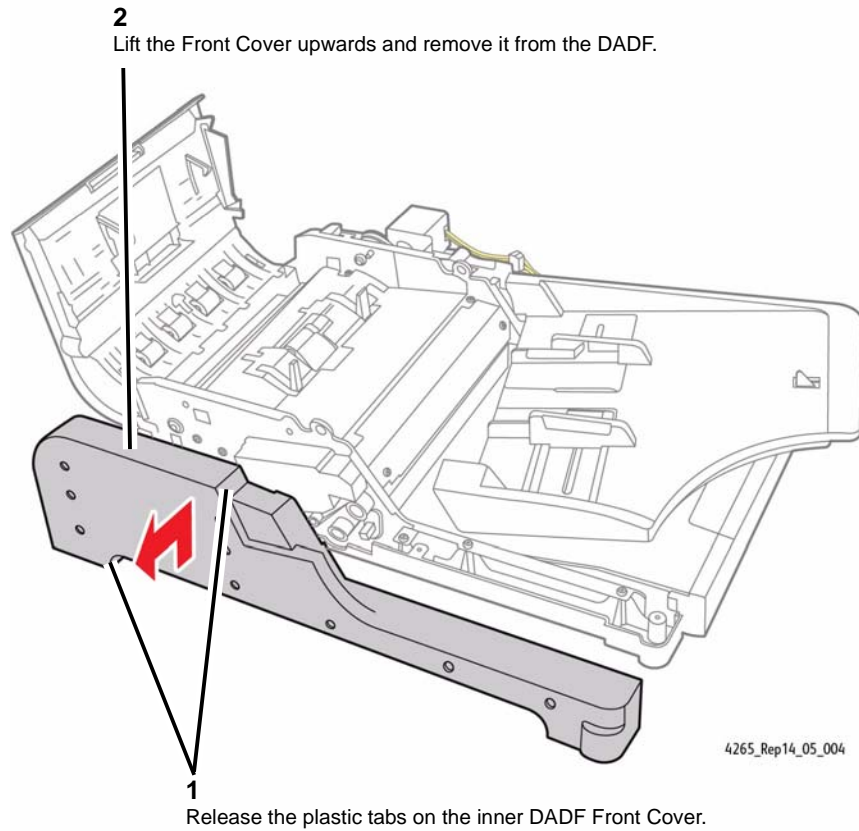


Figure 6 Removing the DADF Front Cover

9. Remove the DADF Feed Tray (Figure 7).

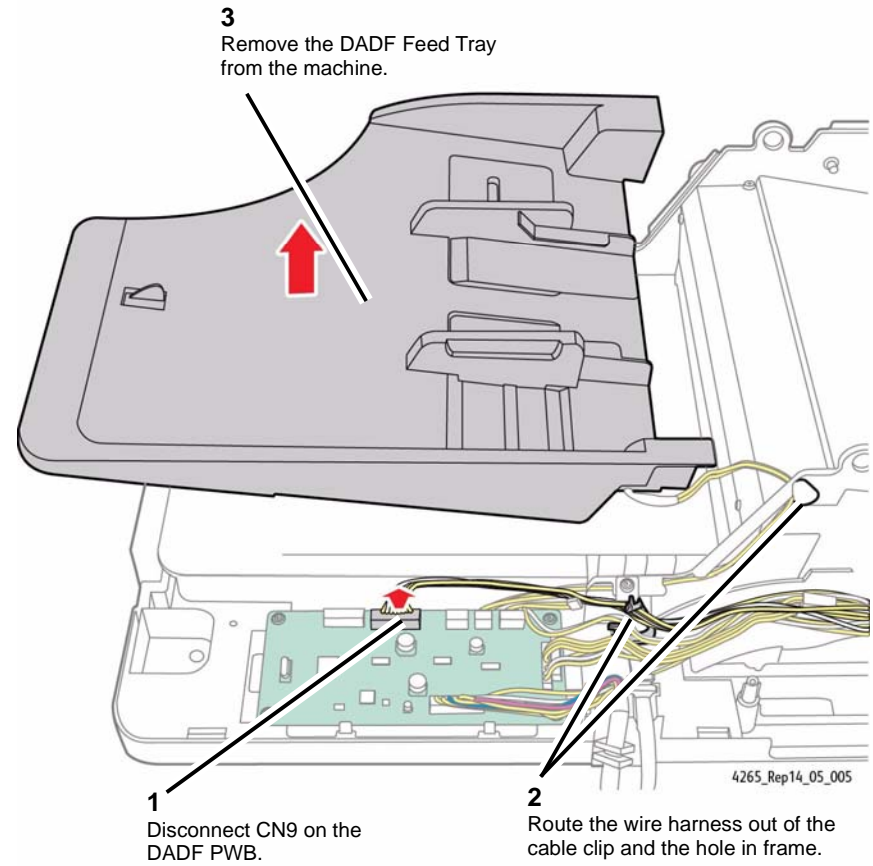


Figure 7 Removing the DADF Feed Tray

CAUTION

In the following activity, ensure that only the three brass mounting screws are removed from the Exit Guide Cover.

10. Remove the Pickup Guide Assembly and the Exit Guide Cover (Figure 8).

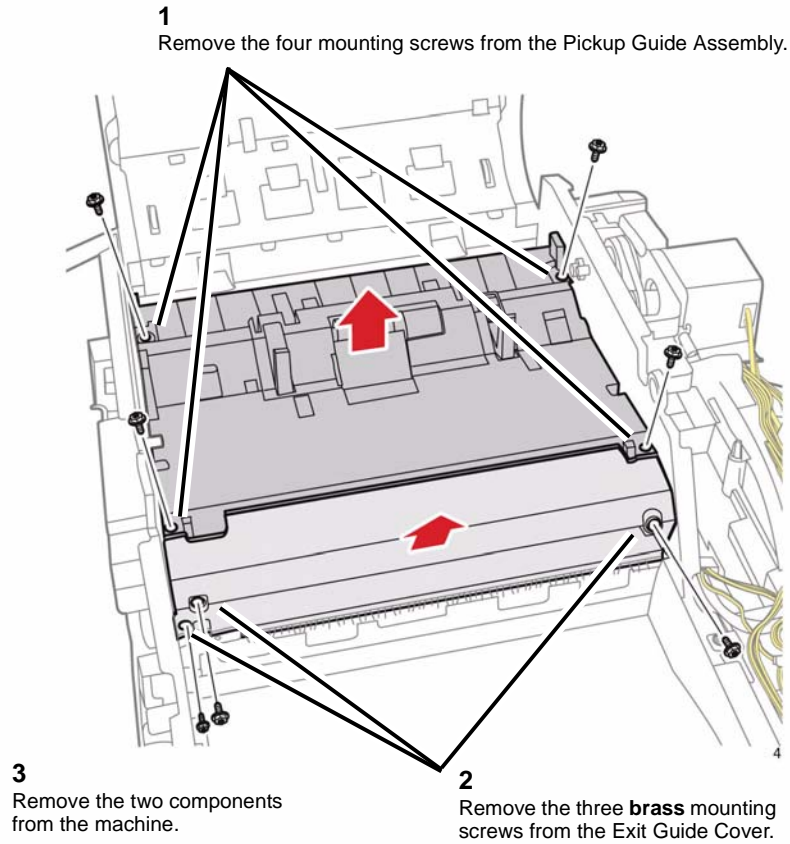


Figure 8 Removing the Pickup Guide Assembly and Exit Guide Cover

11. Prepare to remove the CCD (Figure 9).

NOTE: Earlier configurations of the 4265 may have a small plastic cover mounted over the outboard side of the CCD, directly above the spring. If present, it is removed by removing the three mounting screws.

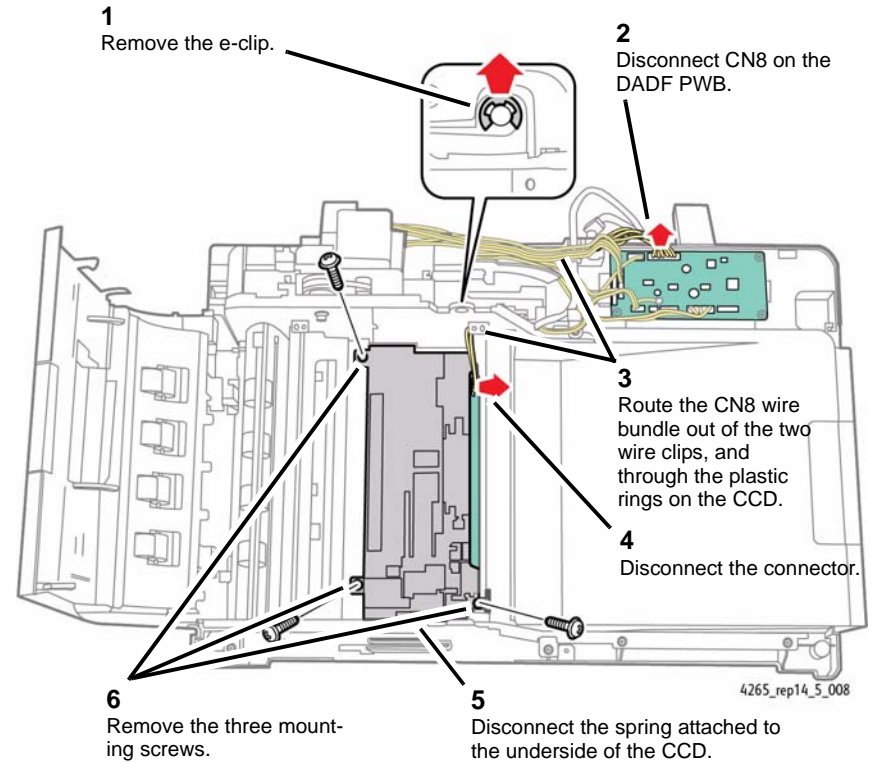


Figure 9 Preparing to Remove the CCD

12. Remove the CCD Assembly (Figure 10).

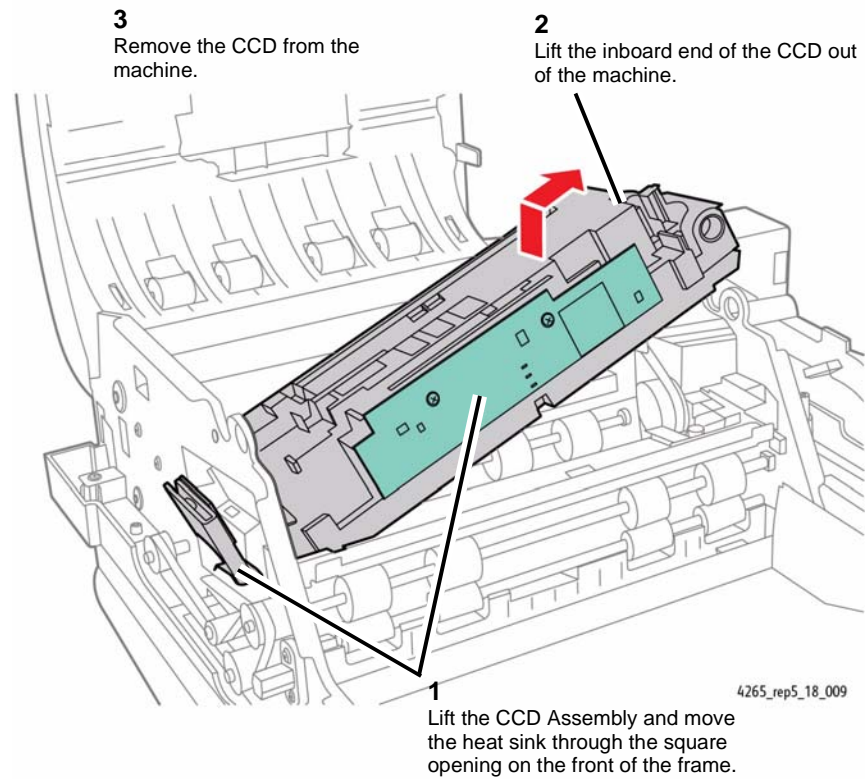


Figure 10 Removing the Charge Coupled Device

Replacement

1. Set the CCD Assembly back into the machine and reattach the spring to the underside of the CCD, and to the bracket.

NOTE: The spring is being reinstalled at this time because the CCD is not yet fastened to the machine frame, and can be lifted for easier access to the spring attachment area.

2. Reinstallation is the reverse of the Removal procedure.

REP 5.19 DADF Drive Roll Motor Assembly (4265)

Parts List on [PL 5.60](#)

Removal

NOTE: This procedure should only be performed on the 4265 machine. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF (REP 5.3).

3. Dislocate the DADF Rear Cover ([Figure 1](#)).

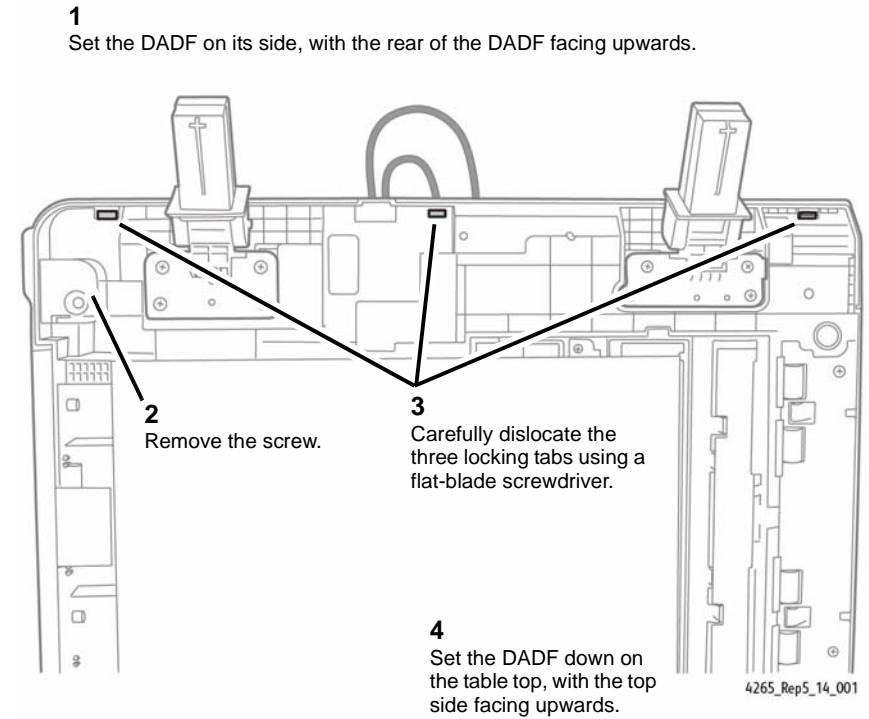


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

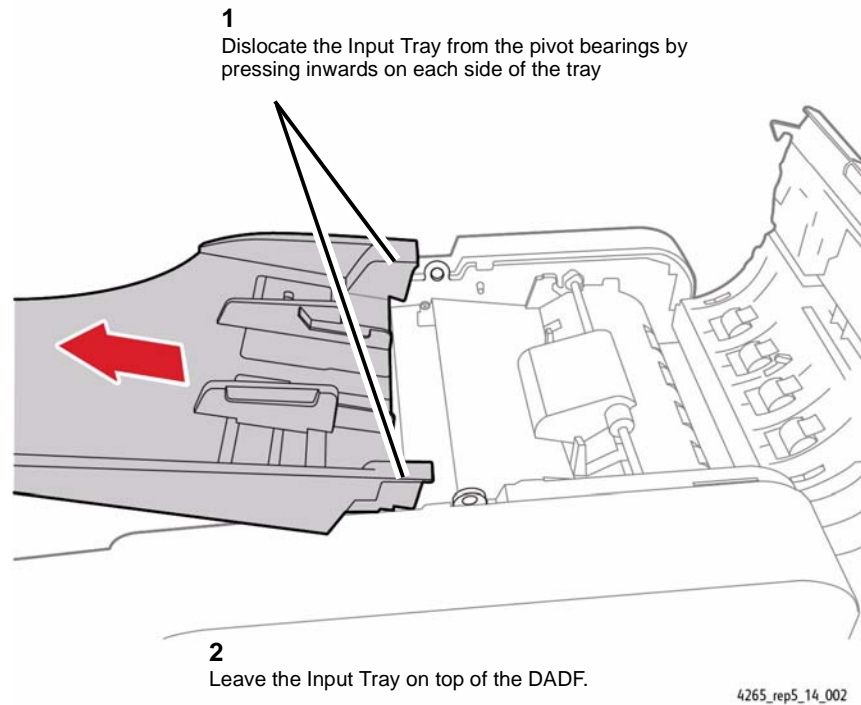


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

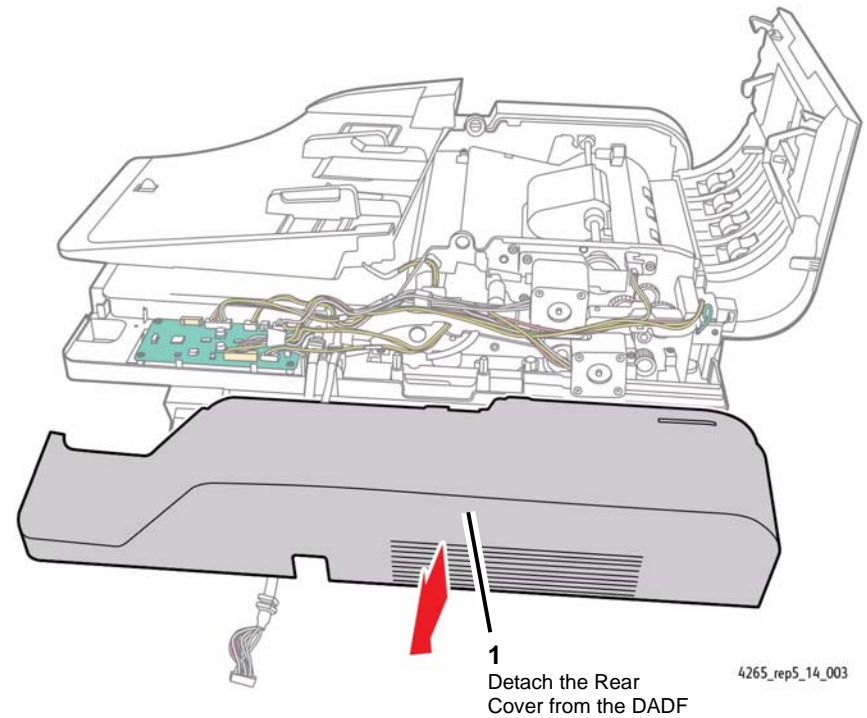


Figure 3 Removing the Rear Cover

6. Remove the DADF Pickup Assembly (REP 5.15).

7. Disconnect the two connectors (Figure 4).

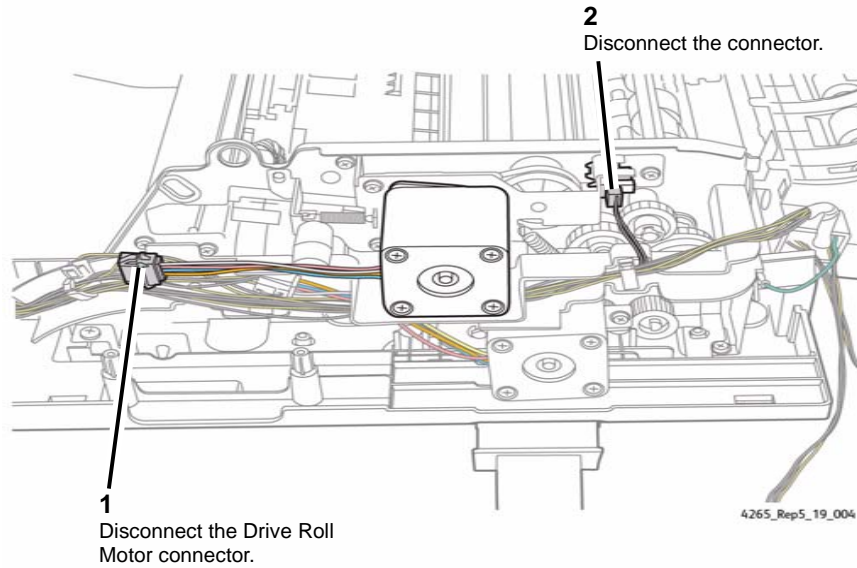


Figure 4 Disconnecting the Connectors

8. Remove the Harness Holder (Figure 5)

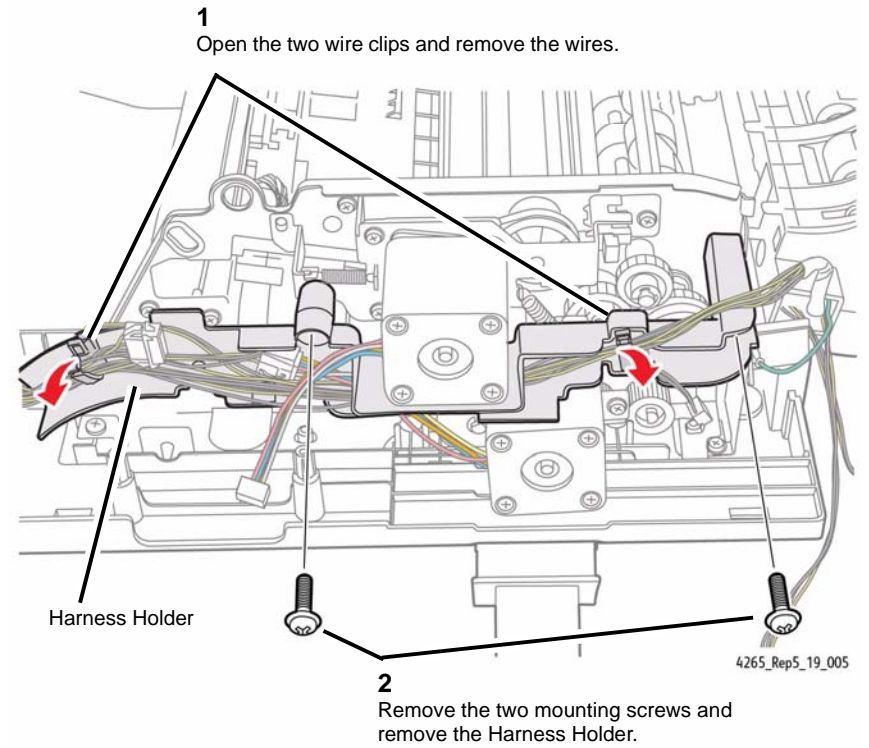


Figure 5 Removing the Harness Holder

9. Remove the DADF Drive Roll Motor Assembly (Figure 6).

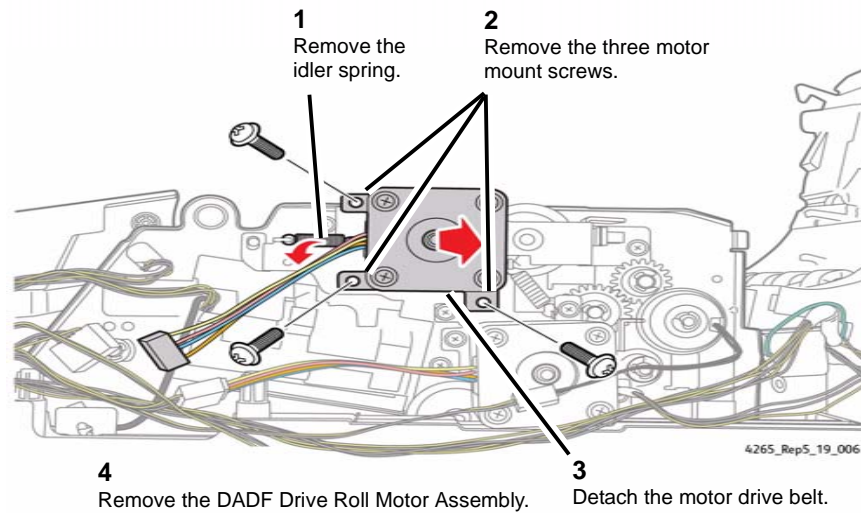


Figure 6 Removing the DADF Drive Roll Motor Assembly

Replacement

1. Reinstall the DADF Drive Roll Motor Assembly:
 - a. Install the drive belt onto the Drive Roll Motor drive gear.
 - b. Loosely install the Drive Roll Motor using the three mounting screws.
 - c. Reinstall the idler spring.
 - d. Tighten down the three motor mounting screws.
2. Reinstallation is the reverse of the Removal procedure.

REP 5.20 DADF Feed Roll Motor Assembly (4265)

Parts List on [PL 5.60](#)

Removal

NOTE: This procedure should only be performed on the 4265 machine. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF (REP 5.3).

3. Dislocate the DADF Rear Cover (Figure 1).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

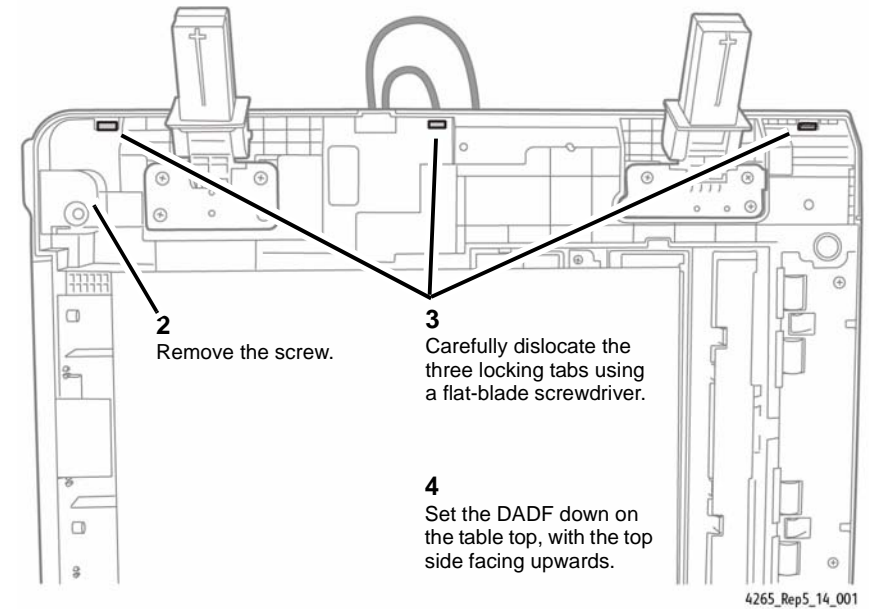


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

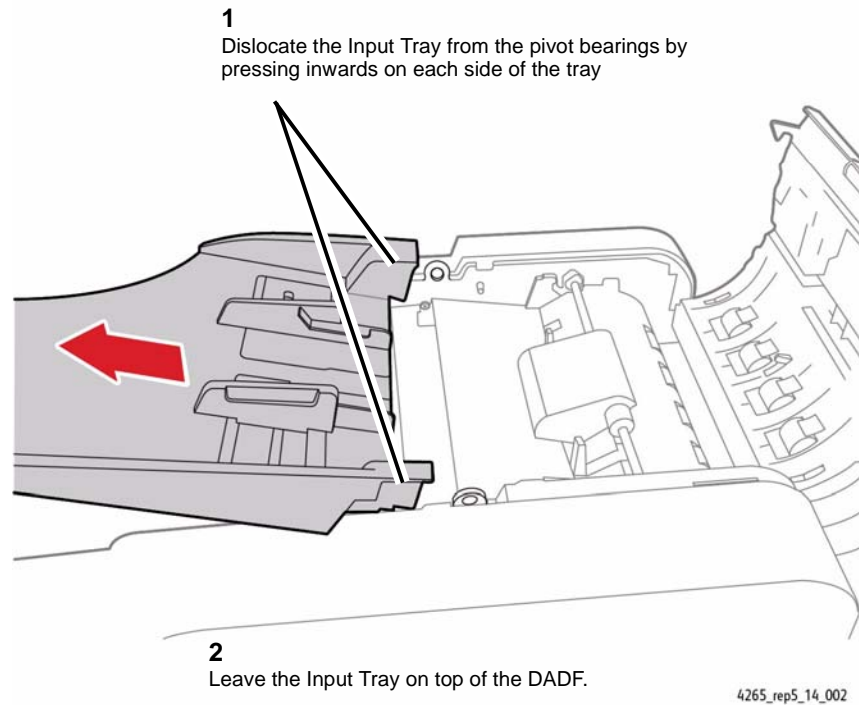


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

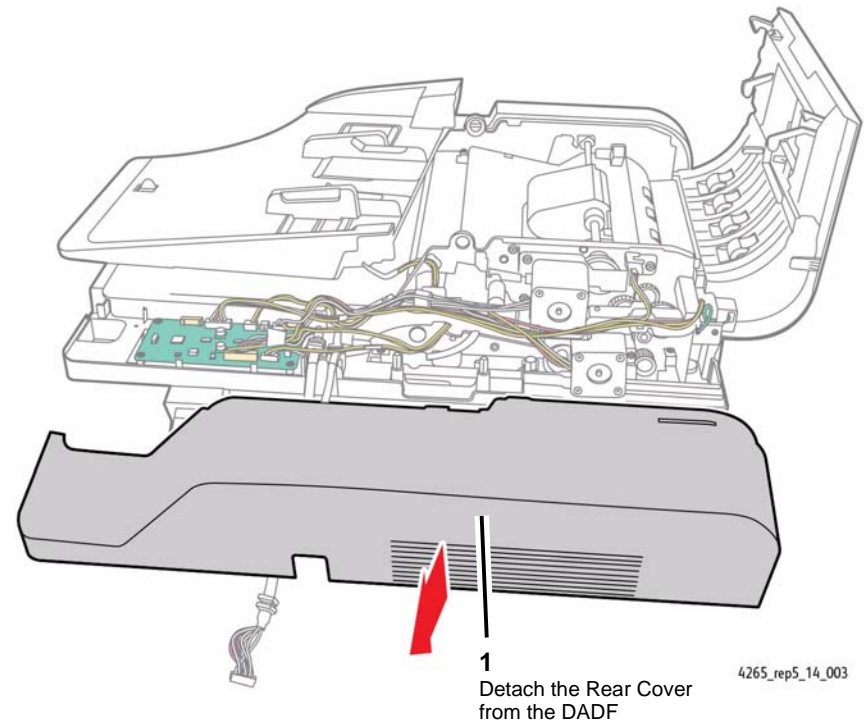


Figure 3 Removing the Rear Cover

6. Remove the DADF Pickup Assembly (REP 5.15).

7. Prepare to remove the Harness Holder (Figure 4).

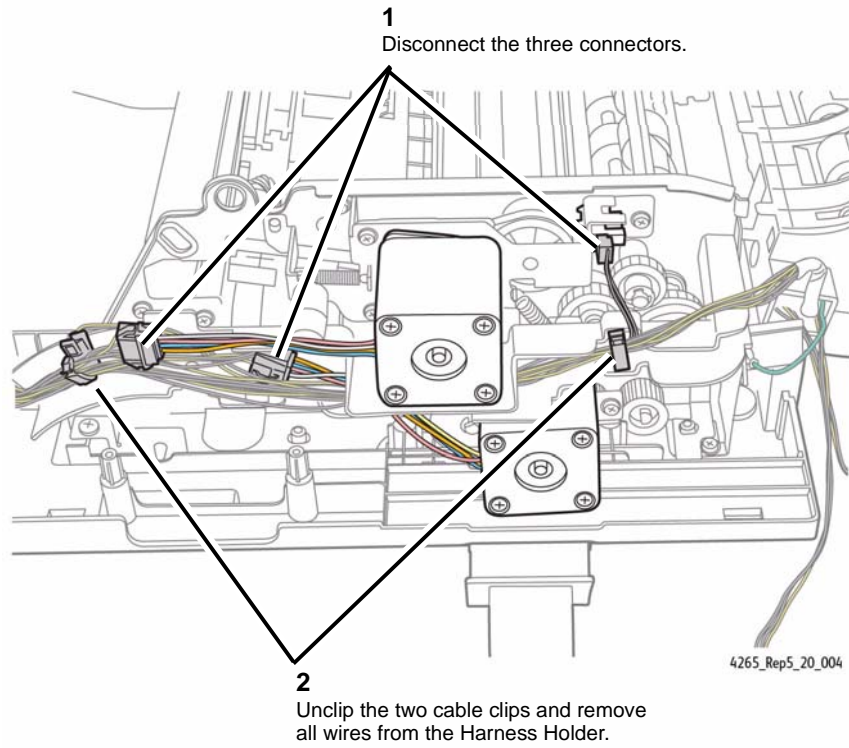


Figure 4 Preparing to Remove the Harness Holder

8. Remove the Harness Holder (Figure 5).

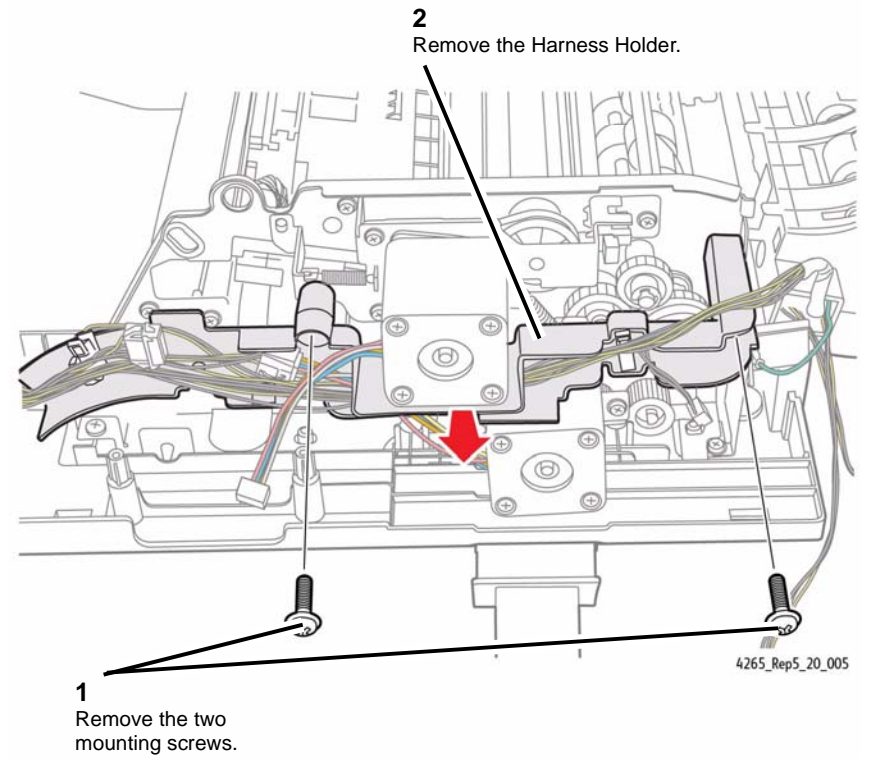


Figure 5 Removing the Harness Holder

9. Remove the DADF Feed Roll Motor Assembly (Figure 6).

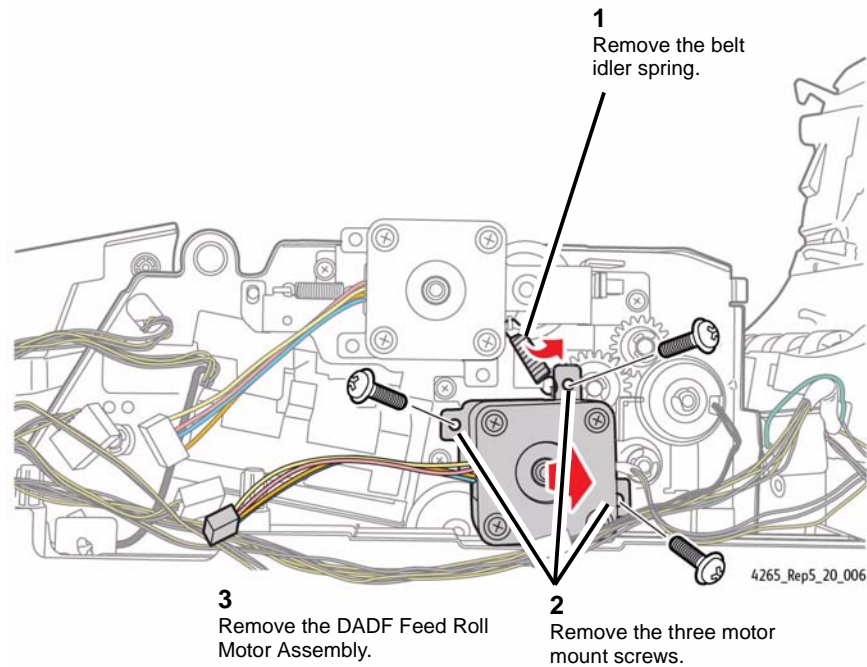


Figure 6 Removing the DADF Feed Roll Motor Assembly

Replacement

1. Reinstall the DADF Drive Feed Roll Motor Assembly:
 - a. Install the drive belt onto the Feed Roll Motor gear.
 - b. Loosely install the three mounting screws.
 - c. Install the belt tension spring.
 - d. Tighten down the three mounting screws.
2. Reinstallation is the reverse of the Removal procedure.

REP 5.21 DADF Registration Clutch (4265)

Parts List on [PL 5.60](#)

Removal

NOTE: This procedure should only be performed on the 4265 machine. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF (REP 5.3).

3. Dislocate the DADF Rear Cover (Figure 1).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

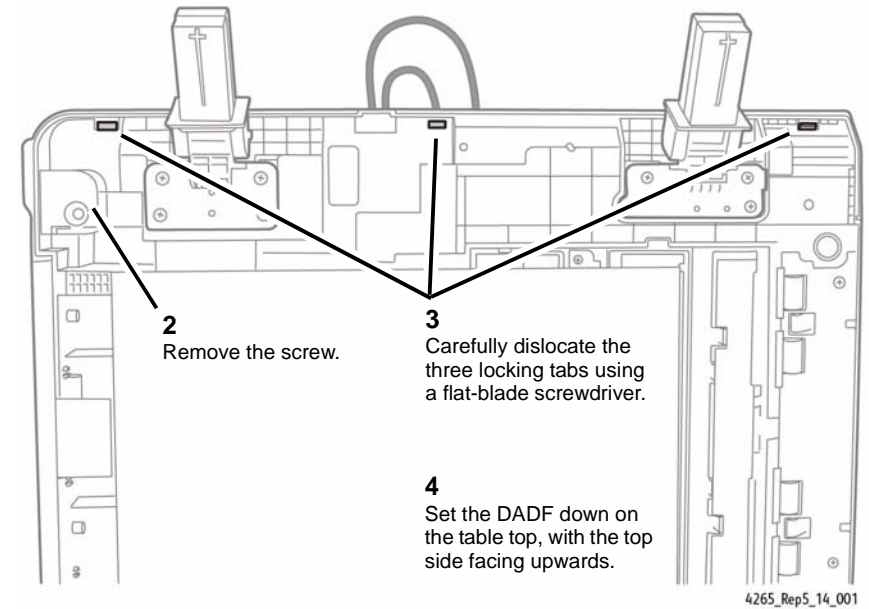


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

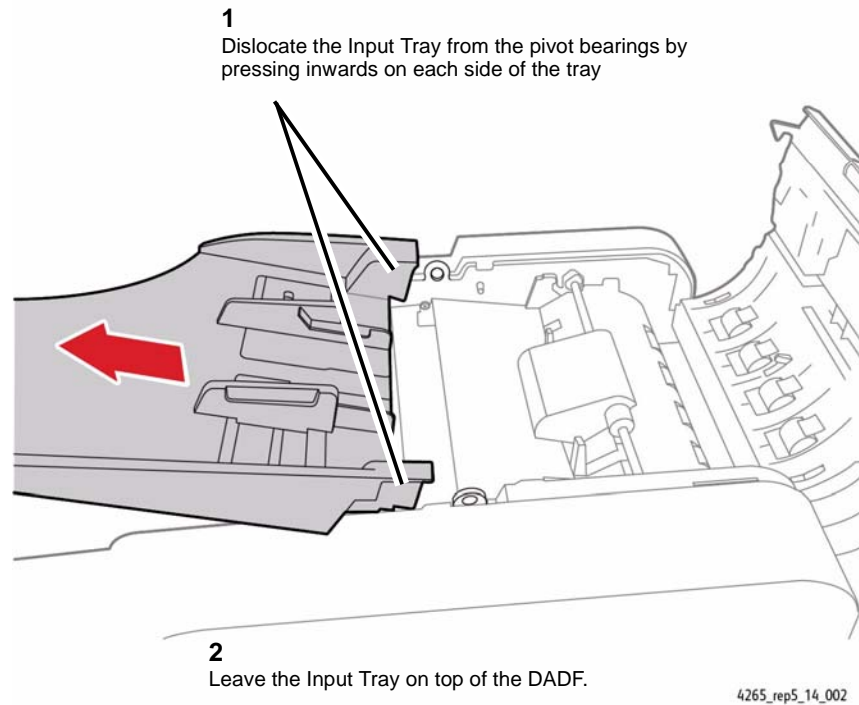


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

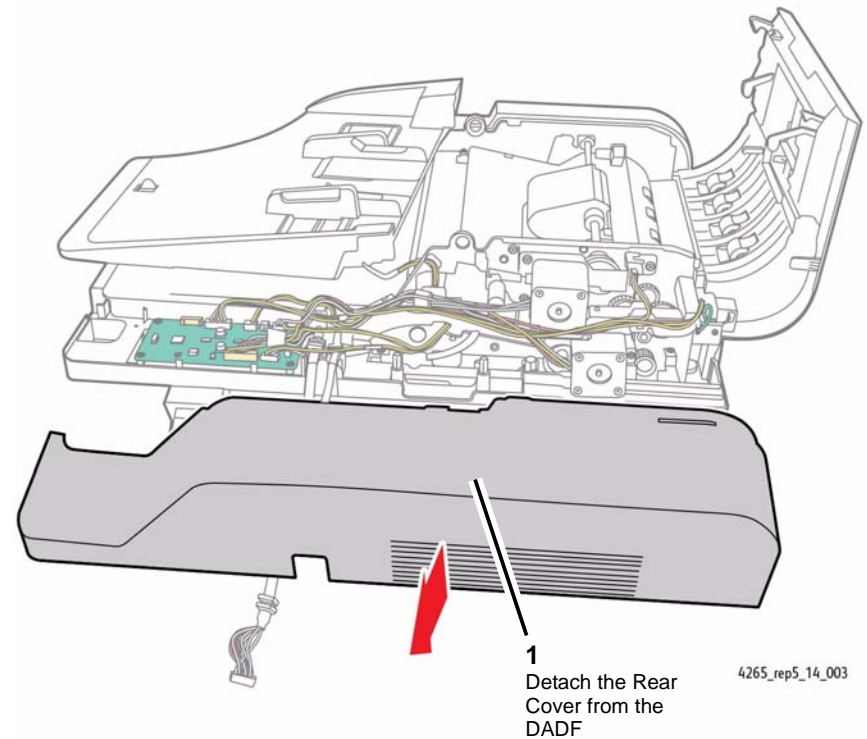


Figure 3 Removing the Rear Cover

6. Remove the DADF Pickup Assembly (REP 5.15).

7. Prepare to remove the Harness Holder (Figure 4).

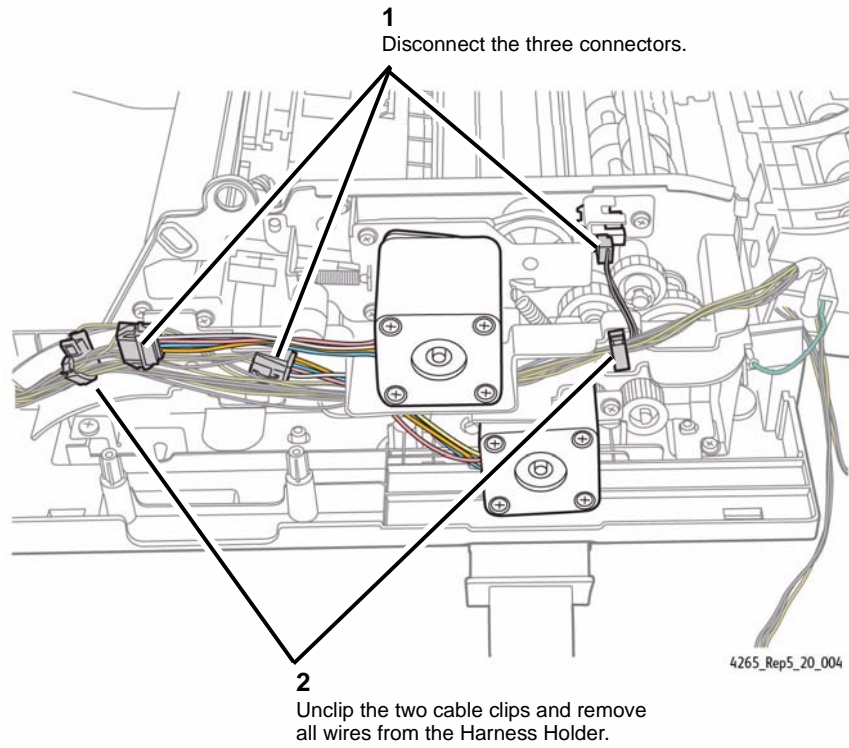


Figure 4 Preparing to Remove the Harness Holder

8. Remove the Harness Holder (Figure 5).

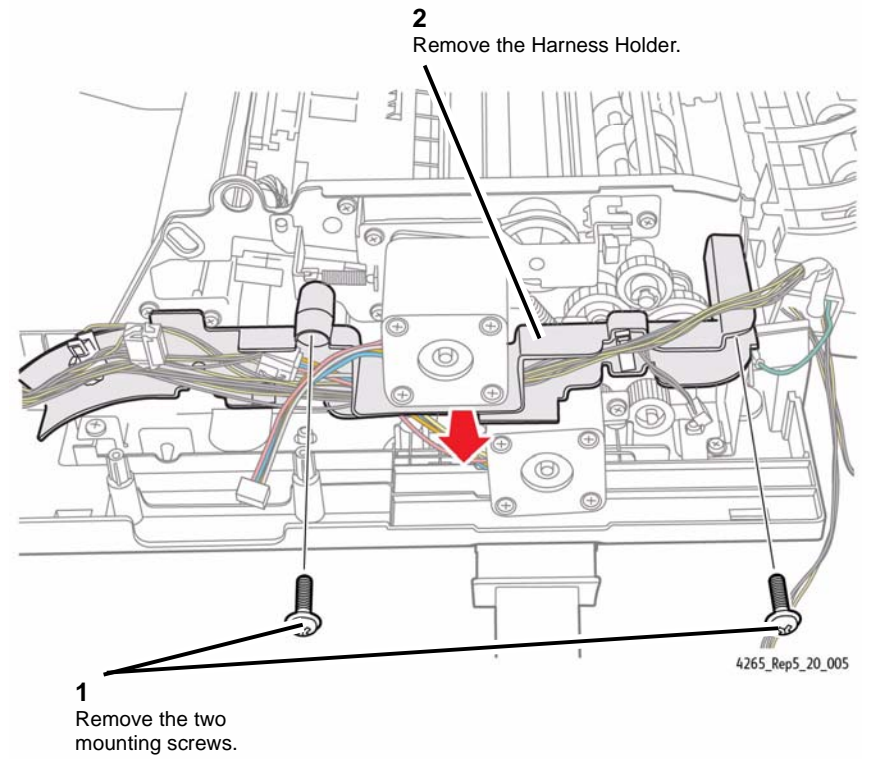


Figure 5 Removing the Harness Holder

9. Remove the DADF Registration Clutch (Figure 6).

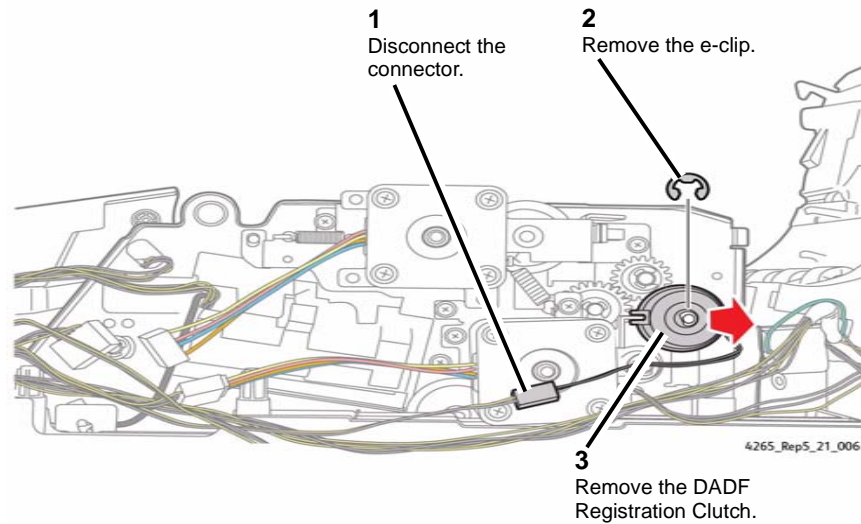


Figure 6 Removing the DADF Registration Clutch

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.22 DADF Exit Sensor (4265)

Parts List on [PL 5.59](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF ([REP 5.3](#)).
3. Invert the DADF on a clean table top.

4. Partially detach the Document Pad to expose the Lower Exit Frame ([Figure 1](#)).

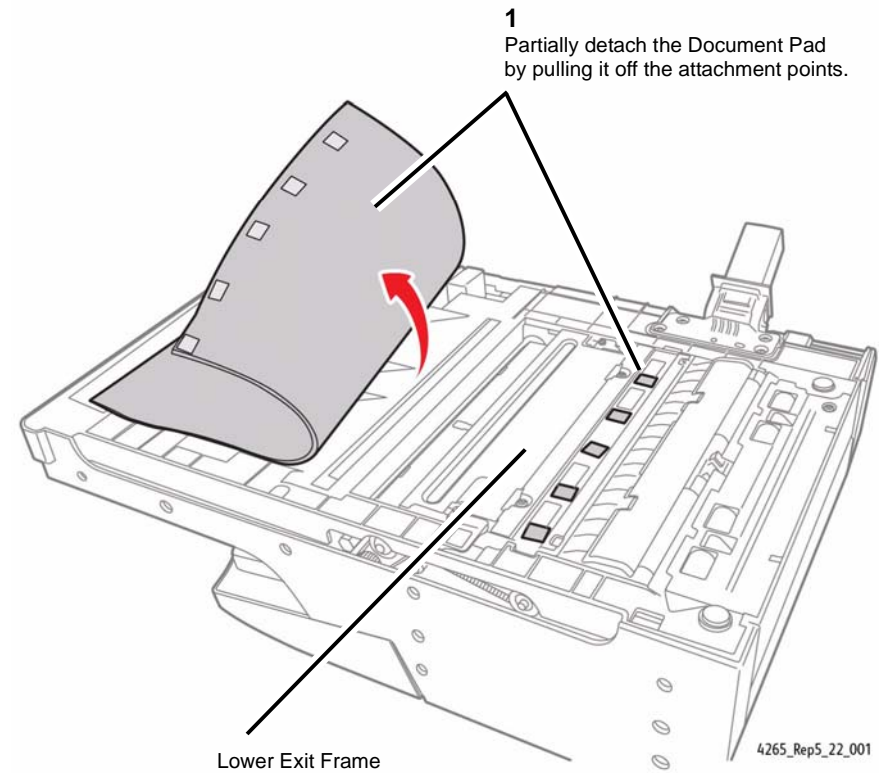


Figure 1 Exposing the Lower Exit Frame

5. Remove the Lower Exit Frame (Figure 2).

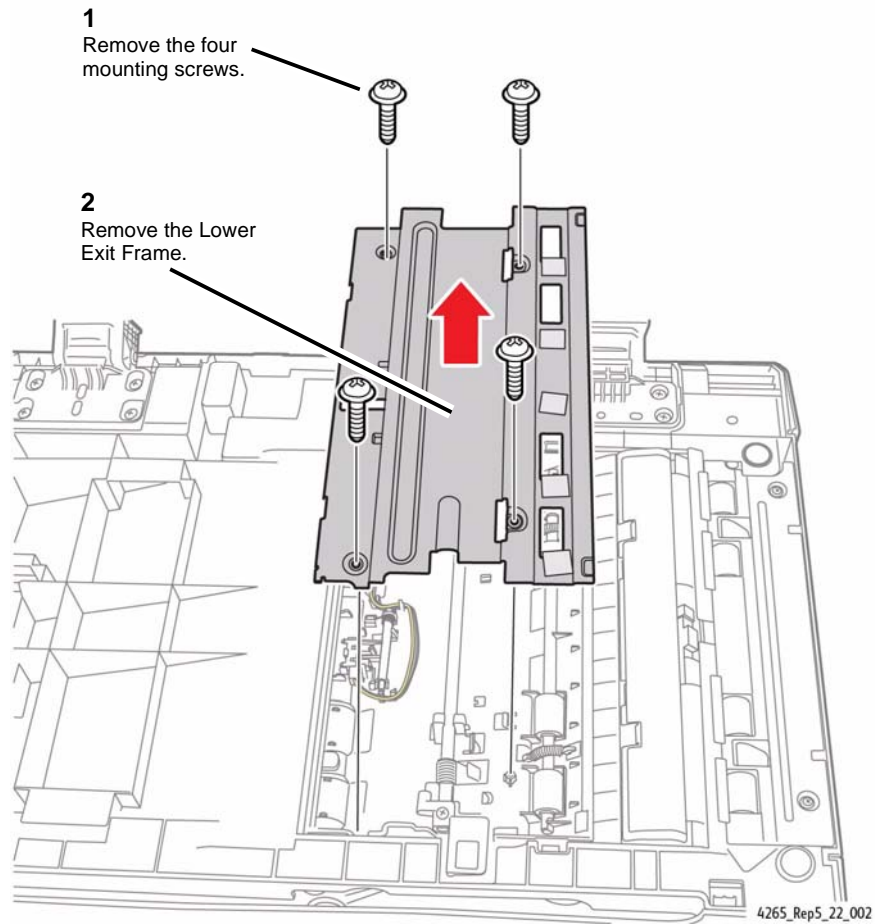


Figure 2 Removing the Lower Exit Frame

6. Remove the DADF Exit Sensor (Figure 3).

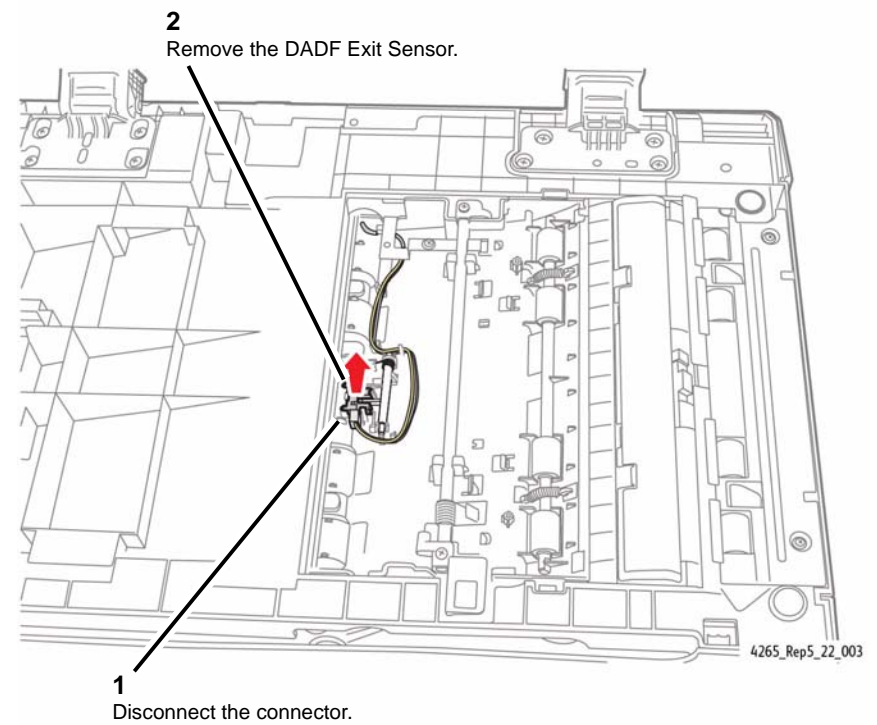


Figure 3 Removing the DADF Exit Sensor

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.23 DADF Components Cleaning (4265)

Clean

NOTE: This procedure should only be performed on the 4265 machine. The cleaning covers DADF Feed Rollers, Idler Rollers, Plastic Film, the Scanner Glass and the two White Bars.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Power off the machine. Disconnect the power cord.
2. Open the Top Cover Assembly.

NOTE: Use Xerox anti-static fluid for cleaning all the rollers, glass, etc. in this procedure.

3. Clean the Feed Rollers (Figure 1).

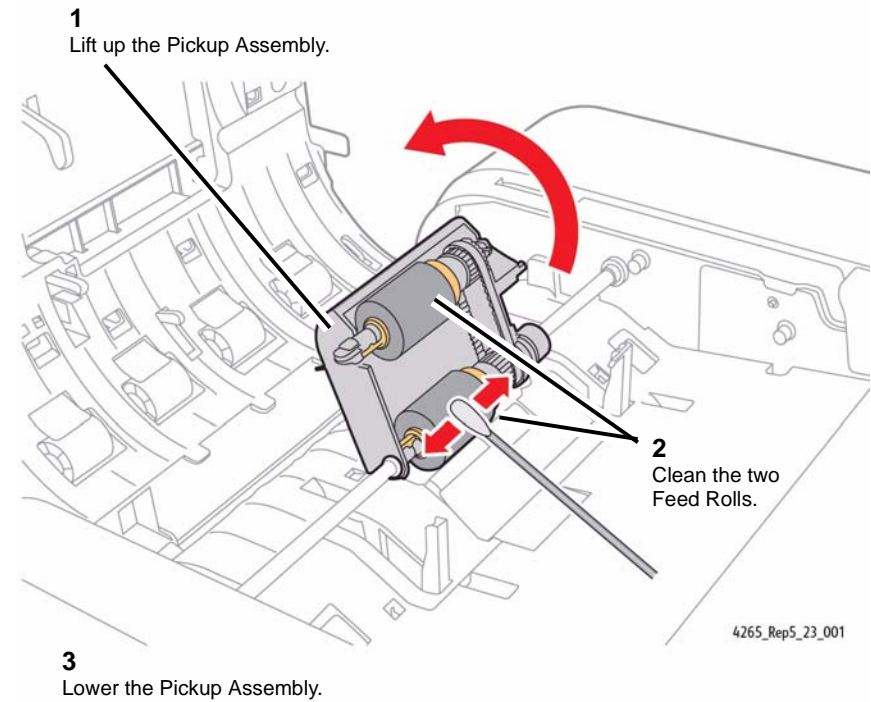


Figure 1 Cleaning the Feed Rollers

4. With the Top Cover open, clean the rollers (Figure 2).

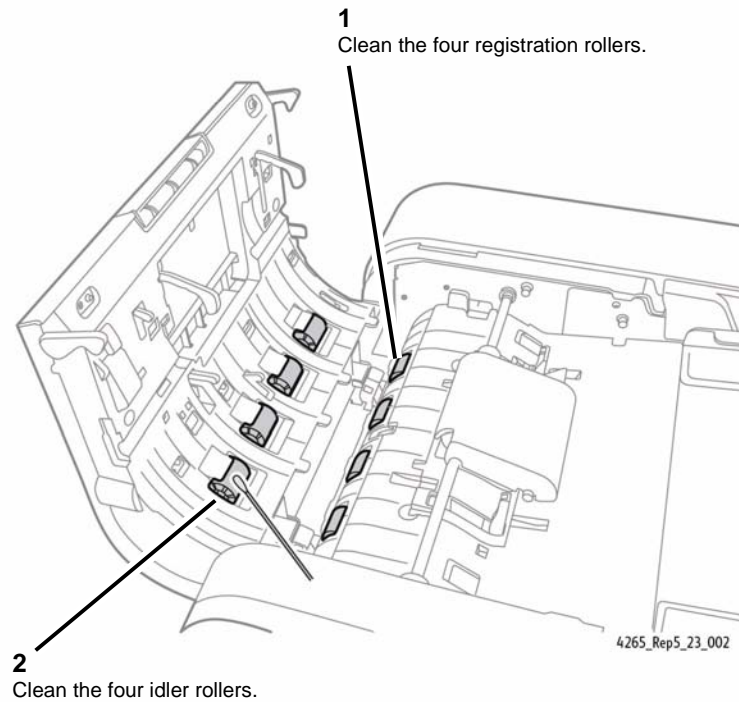


Figure 2 Cleaning the Registration and Idler Rollers

5. Close the Top Cover.
6. Open the DADF Unit.

7. Clean the black plastic film and the White Bar (Figure 3).

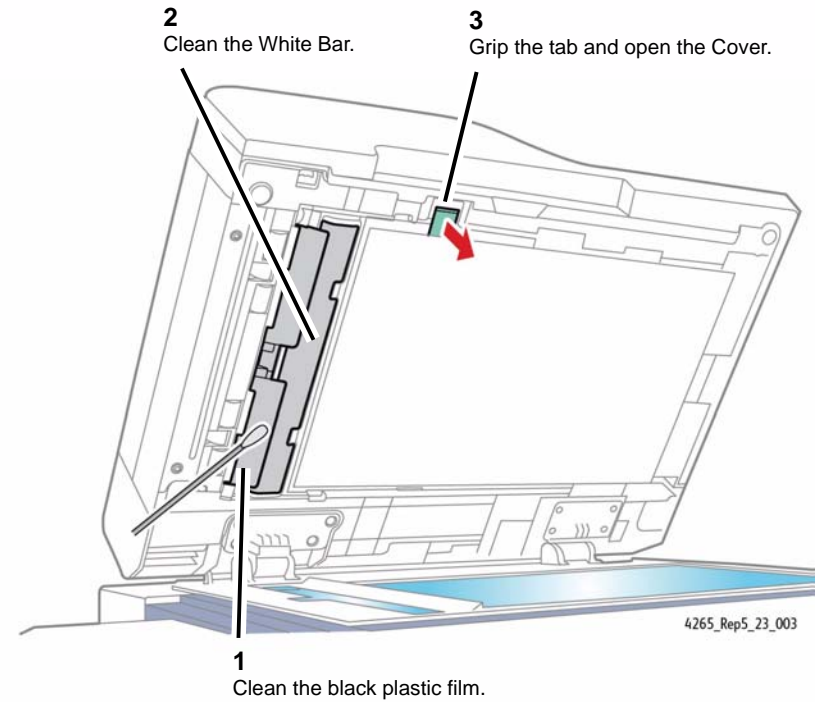


Figure 3 Cleaning the Film and the White Bar

8. Clean the DADF components (Figure 4).

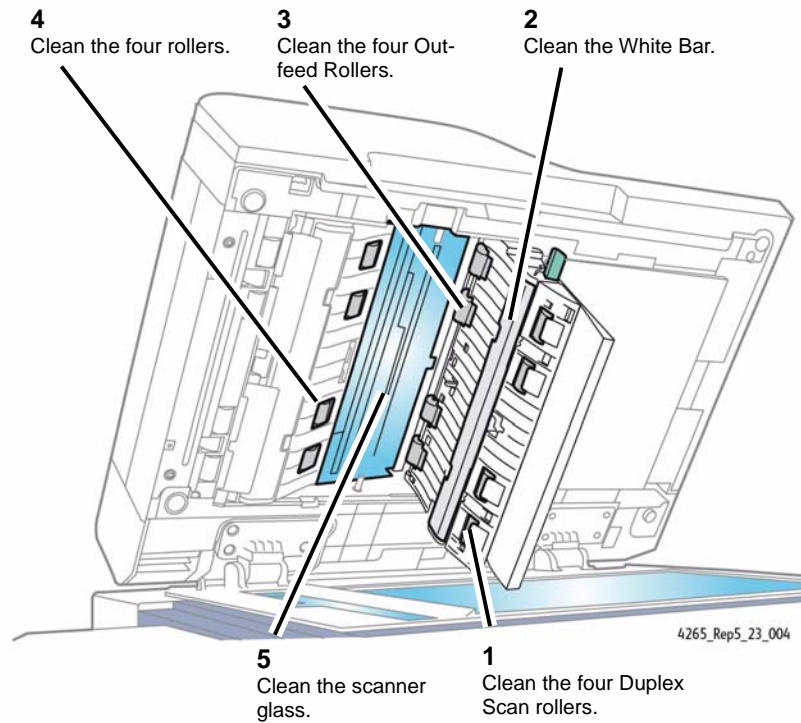


Figure 4 Cleaning the DADF Components

9. Grip the tab and close the Cover.

10. Clean the ADF Scanner Glass (Figure 5).

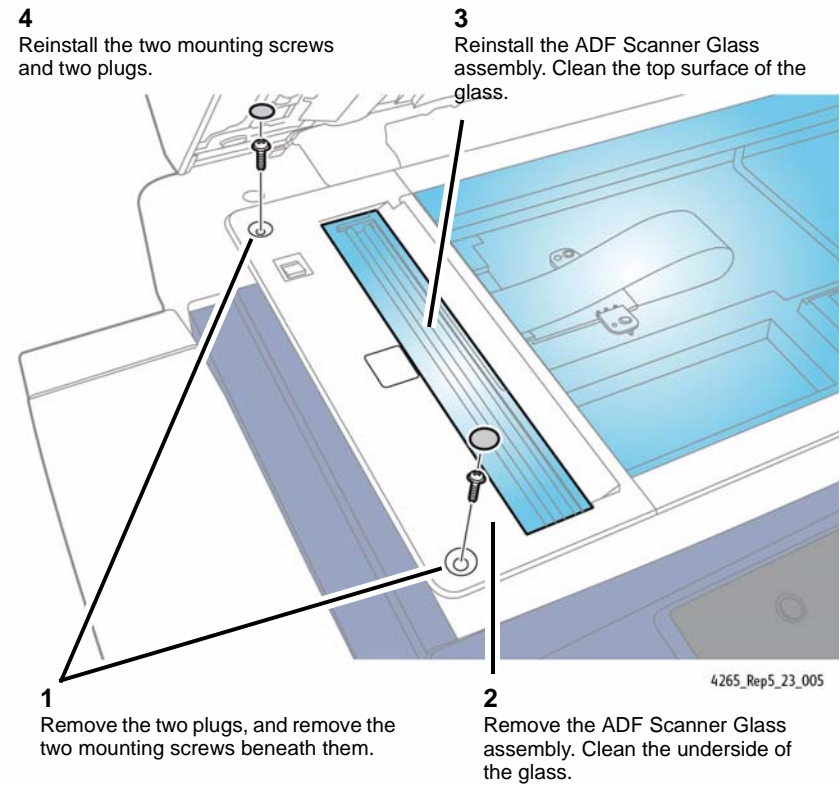


Figure 5 Cleaning the ADF Scanner Glass

11. Close the DADF Unit and return the machine to normal operation.

REP 5.24 Pickup Guide Assembly (4265)

Parts List on [PL 5.70](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF Pickup Assembly ([REP 5.15](#)).
3. Dislocate the Input Tray Assembly from its pivots on the DADF ([Figure 1](#)).

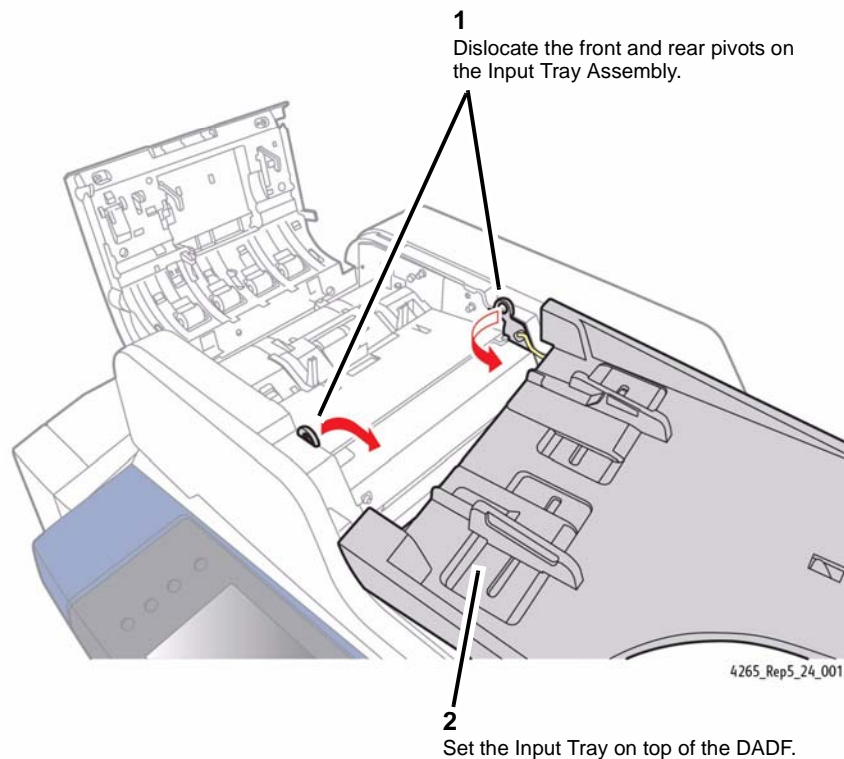


Figure 1 Dislocating the Input Tray Assembly

4. Remove the Pickup Guide Assembly from the machine ([Figure 2](#)).

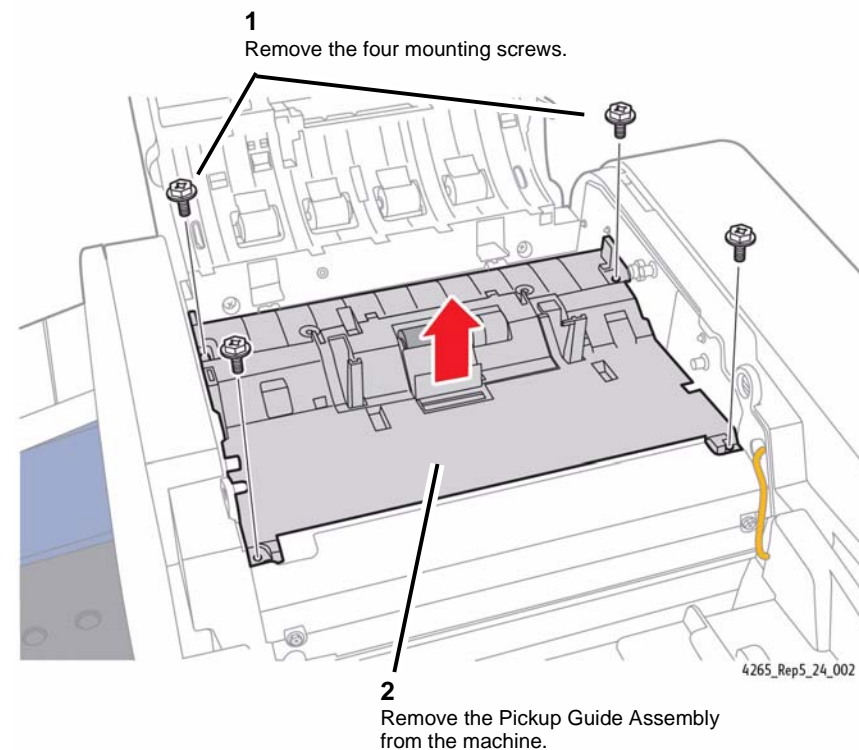


Figure 2 Removing the Pickup Guide Assembly

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.25 Retard Roller Cover and Pickup Guide Pad (4265)

Parts List on [PL 5.70](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the Pickup Guide Assembly ([REP 5.24](#)).
3. Detach the Retard Roller Cover from the Pickup Guide Assembly ([Figure 1](#)).

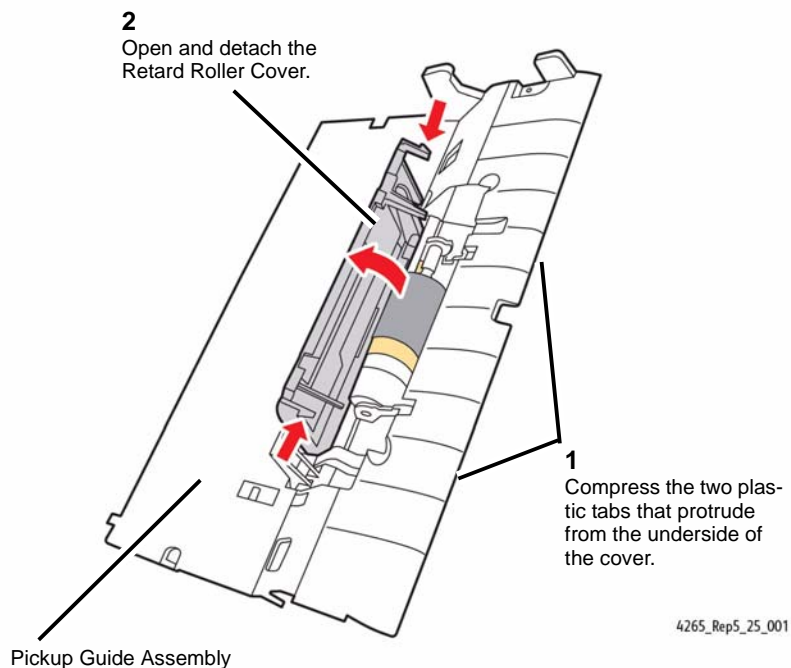


Figure 1 Detaching the Retard Roller Cover

Replacement

1. Inspect the condition of the Pickup Guide Pad. If the pad shows signs of excessive wear, replace the Pickup Guide Pad ([Figure 2](#)).

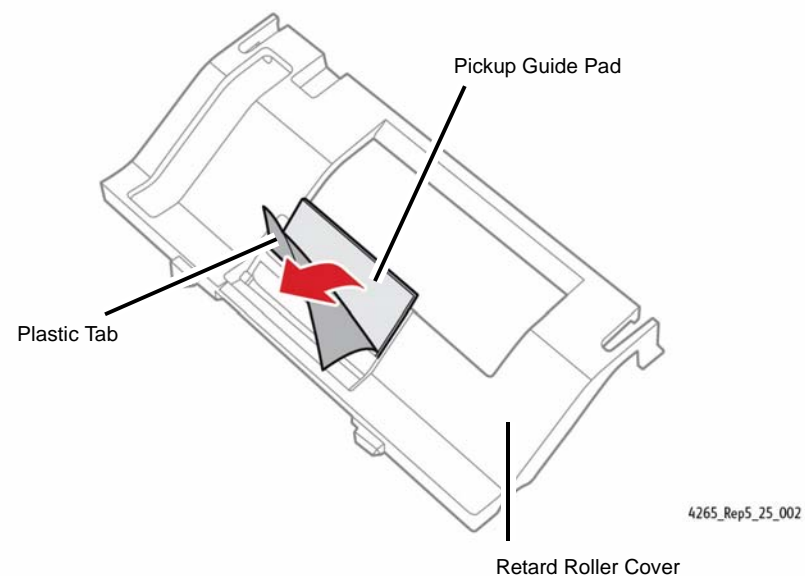


Figure 2 Inspecting/Replacing the Pickup Guide Pad

2. Reinstallation is the reverse of the Removal procedure.

REP 5.28 DADF Pickup Rollers (4265)

Parts List on [PL 5.70](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF Pickup Assembly ([REP 5.15](#)).
3. Remove the lower roller ([Figure 1](#)).

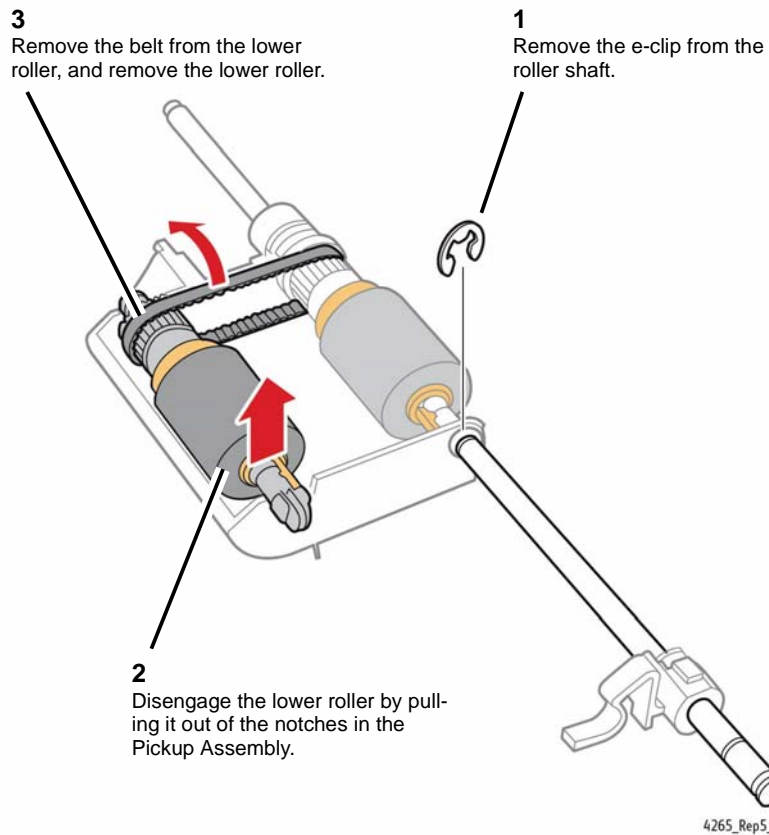


Figure 1 Removing the Lower Roller

4. Prepare to remove the upper roller ([Figure 2](#)).

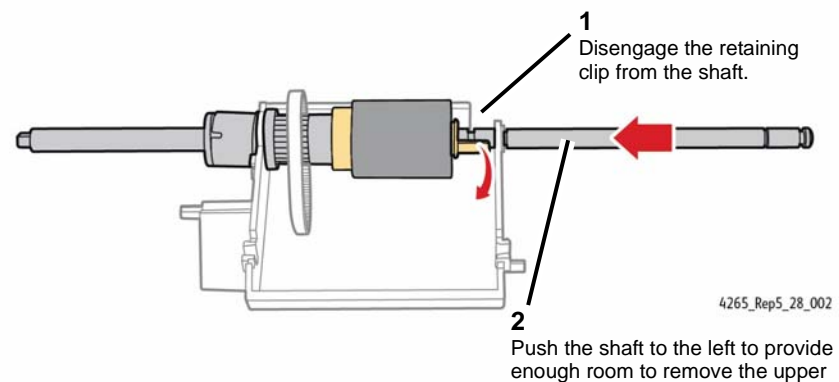


Figure 2 Preparing to Remove the Upper Roller

5. Remove the upper pickup roller from the machine.

Replacement

1. Check the following (Figure 3).

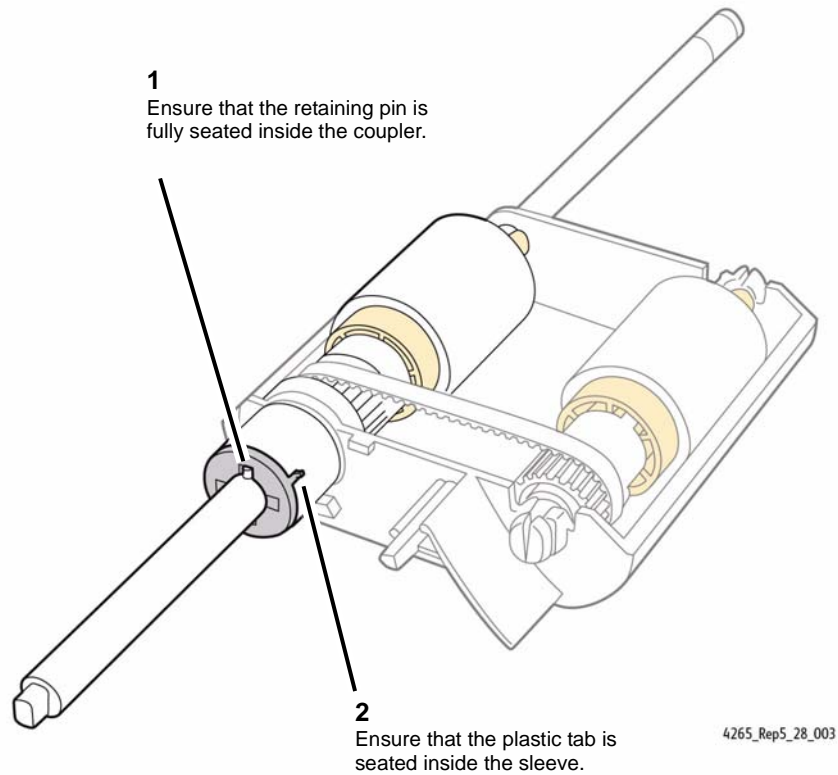


Figure 3 Checking the DADF Pickup Assembly

2. Reinstallation is the reverse of the Removal procedure.

REP 5.29 DADF Left/Right Hinges (4265)

Parts List on [PL 5.60](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF from the machine ([REP 5.3](#)) and place it upside-down on a clean, level surface.

NOTE: The DADF Left and Right Hinges are different parts, and are spared separately.

3. Remove the DADF Left/Right Hinges ([Figure 1](#)).

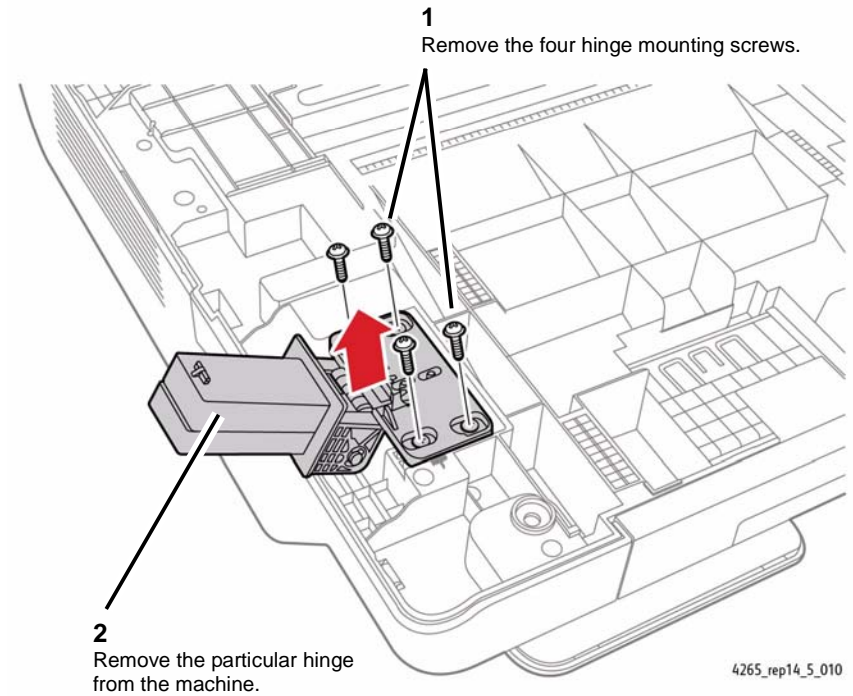


Figure 1 Removing the DADF Left/Right Hinges

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.30 DADF Front Scan Read Sensor (4265)

Parts List on [PL 5.59](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF from the machine ([REP 5.3](#)) and place it upside-down on a clean, level surface.
3. Remove the White Bar from the underside of the DADF ([Figure 1](#)).

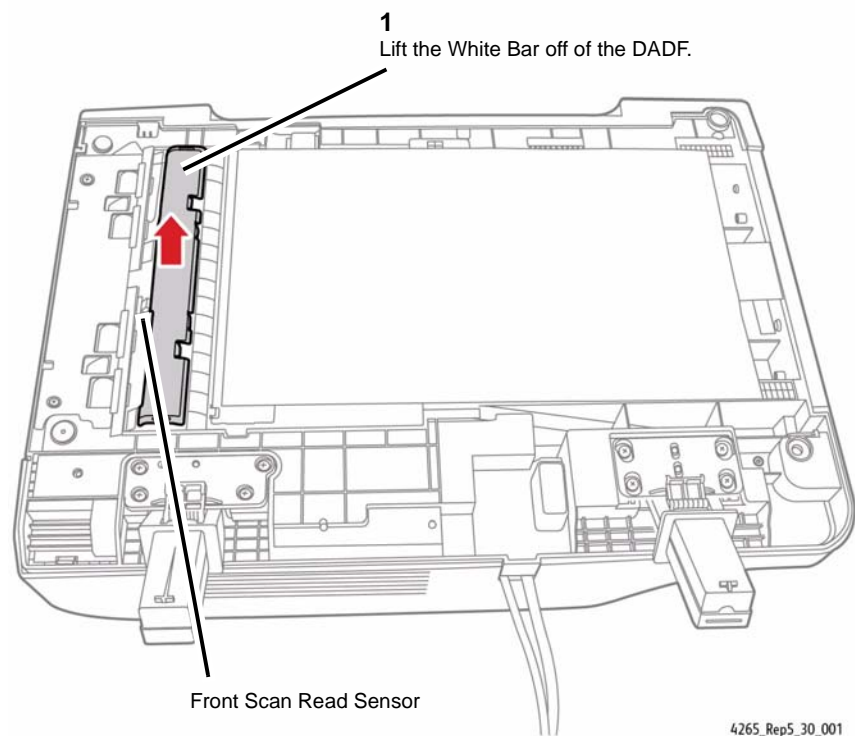


Figure 1 Removing the White Bar

4. Remove the Front Scan Read Sensor ([Figure 2](#)).

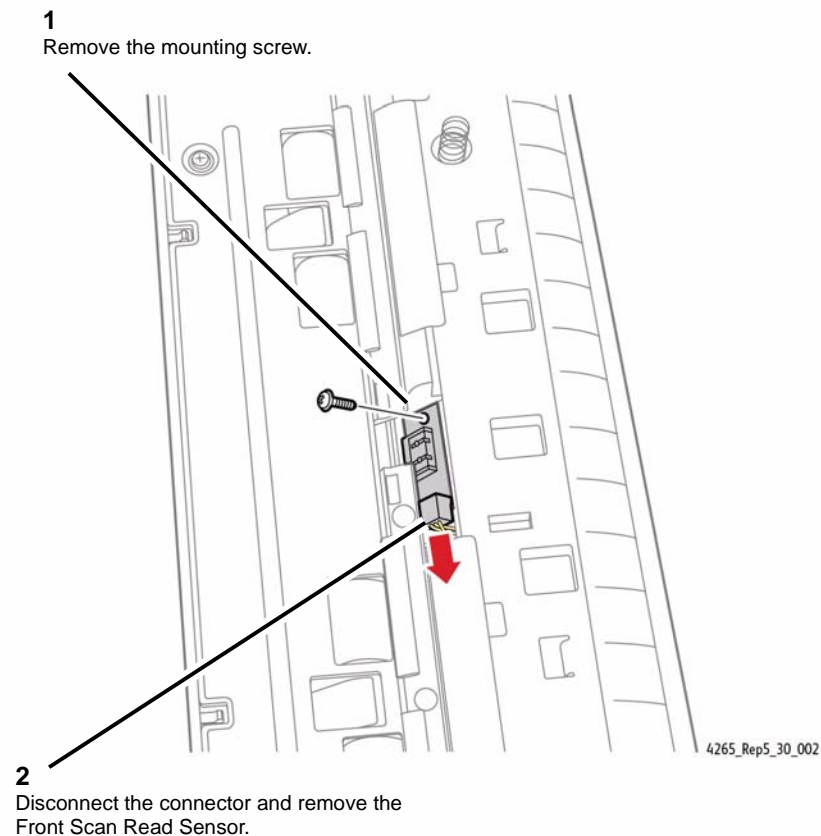


Figure 2 Removing the Scan Read Sensor

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.31 DADF Harness (4265)

Parts List on [PL 5.65](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF Top Cover Assembly ([REP 5.14](#)).

3. Separate the Top Cover from the Inner Cover ([Figure 1](#)).

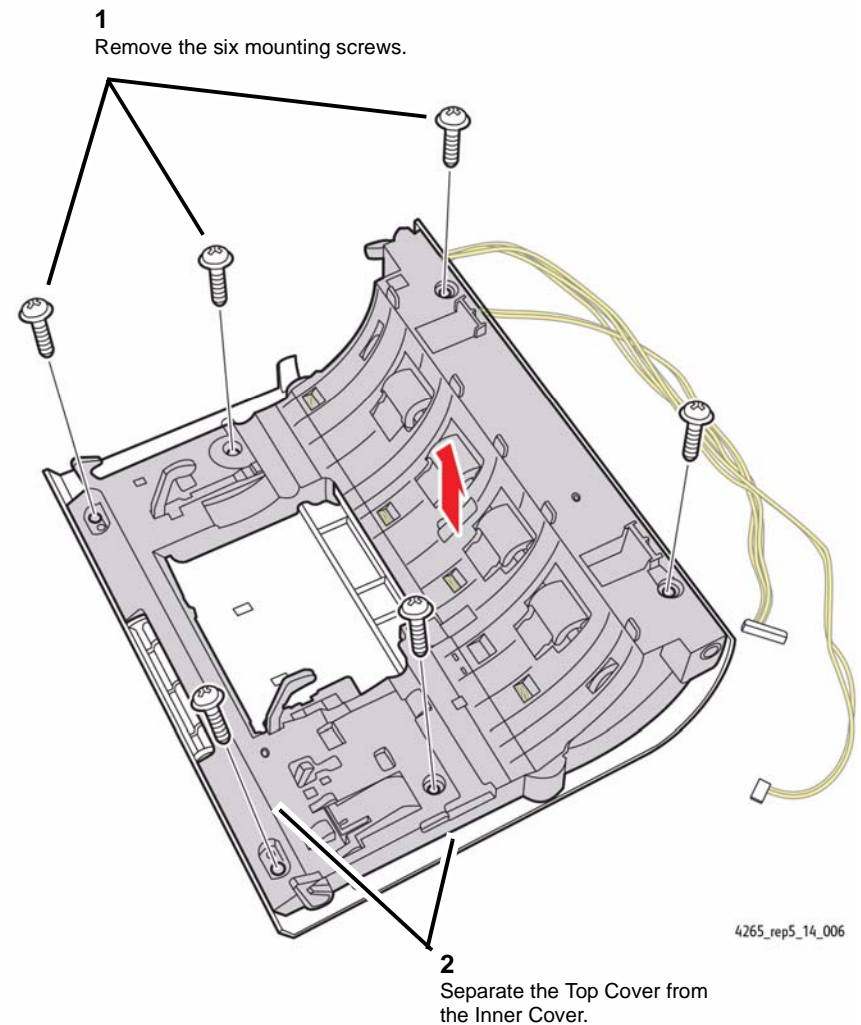


Figure 1 Separating the Top Cover from the Inner Cover

- Set the Top Cover and the Inner Cover on a clean table top as shown, and locate the DADF Harness (Figure 2).

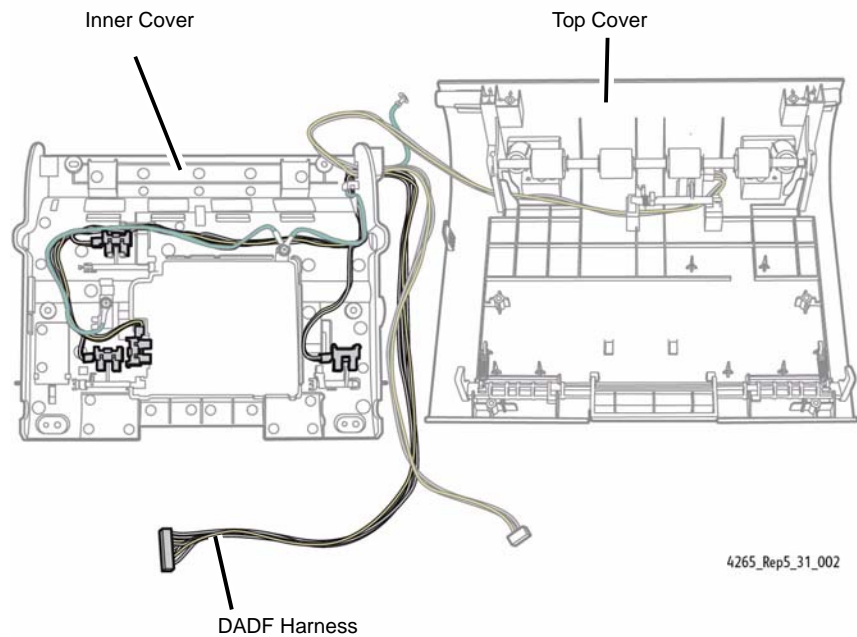


Figure 2 Locating the DADF Harness

- Remove the DADF Harness from the Inner Cover (Figure 3).

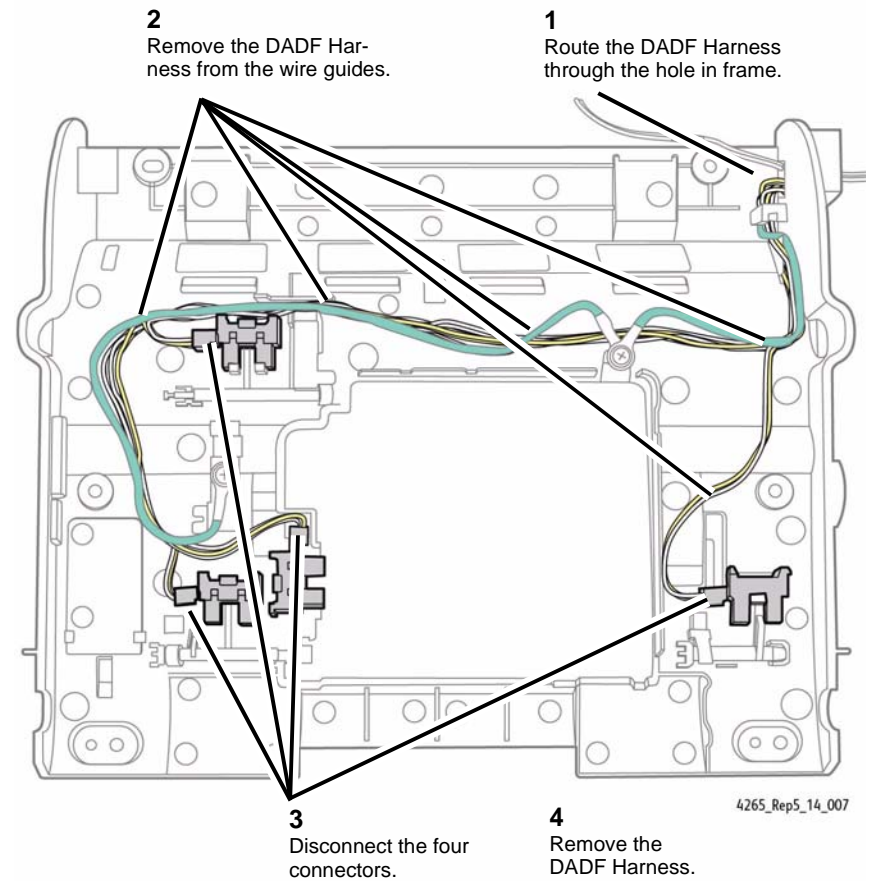


Figure 3 Removing the DADF Harness

Replacement

- Reinstallation is the Reverse of the Removal procedure.

REP 5.32 DADF Sub Assembly (4265)

Parts List on [PL 5.60](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the DADF ([REP 5.3](#)).

3. Dislocate the DADF Rear Cover ([Figure 1](#)).

1

Set the DADF on its side, with the rear of the DADF facing upwards.

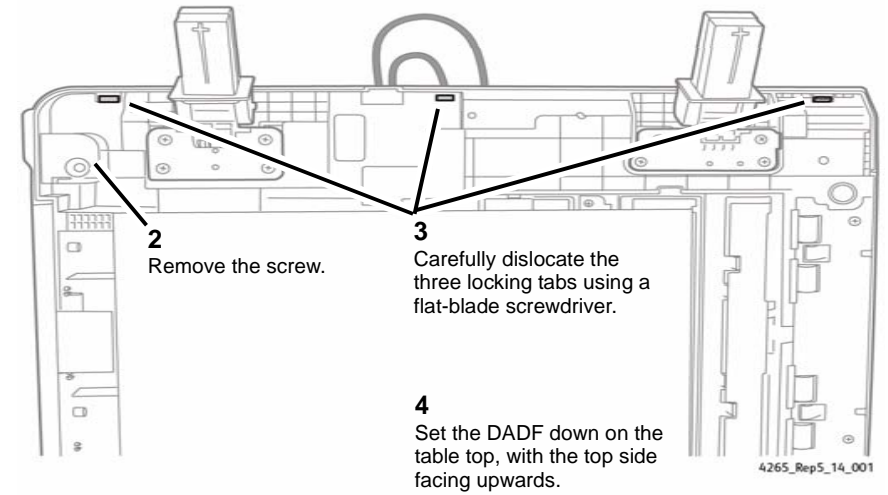


Figure 1 Dislocating the DADF Rear Cover

4. Dislocate the Input Tray from the DADF (Figure 2).

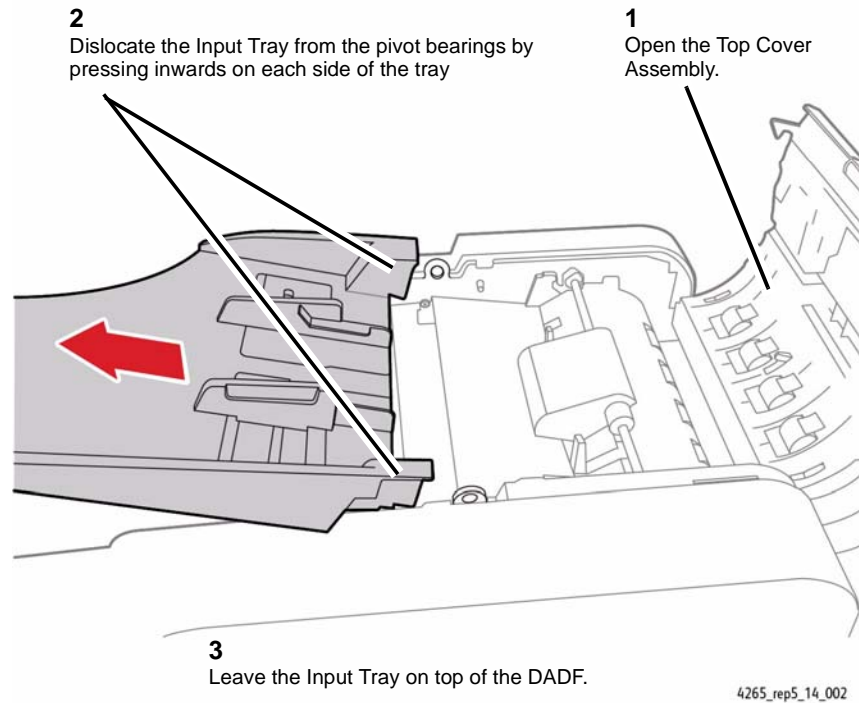


Figure 2 Dislocating the Input Tray from the DADF

5. Remove the Rear Cover from the DADF (Figure 3).

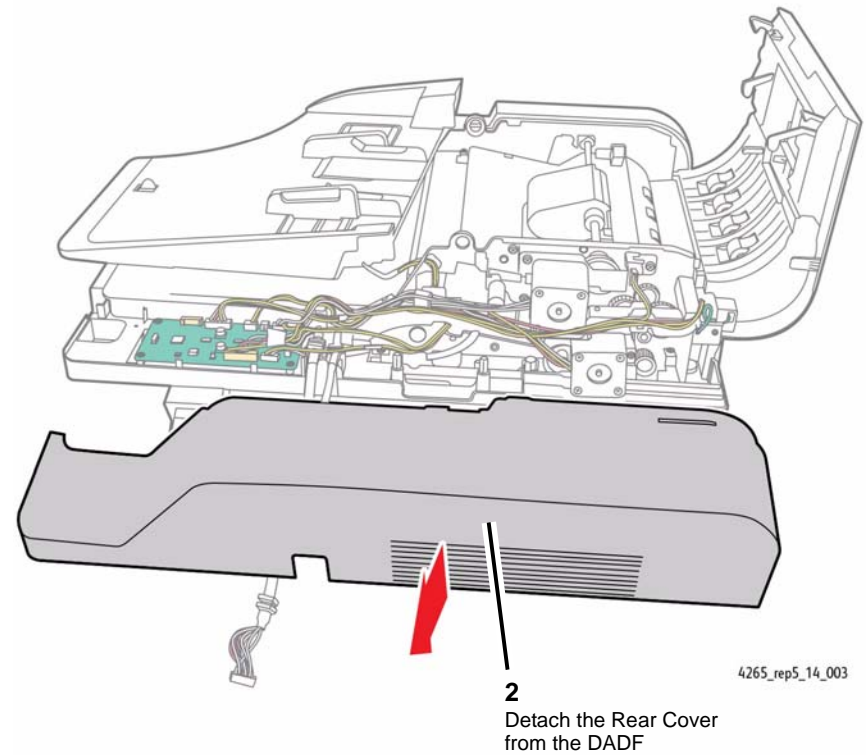


Figure 3 Removing the Rear Cover

- Remove the Outer Cover from the Front Cover of the DADF (Figure 4).

NOTE: The Outer Cover is press-fit onto the Front Cover, and requires only a slot-head screwdriver to remove.

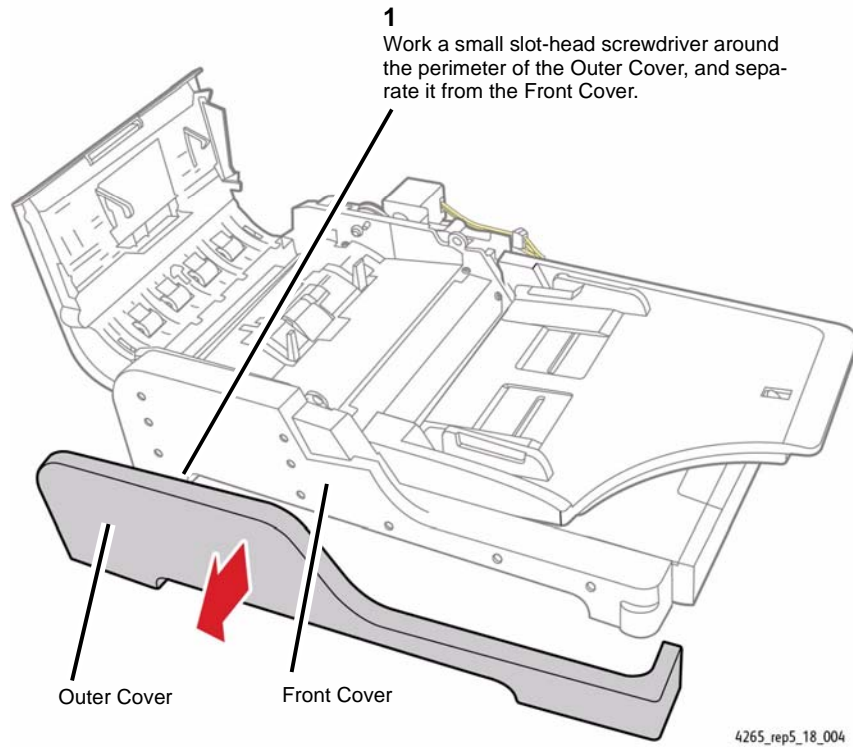


Figure 4 Removing the Outer Cover from the Front Cover

- Open the DADF and remove the two Front Cover mounting screws (Figure 5).

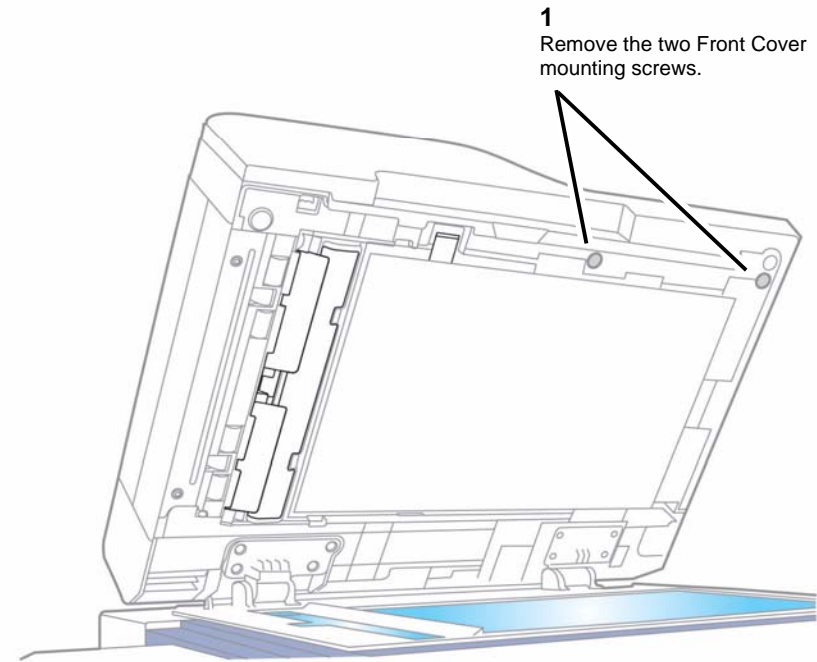


Figure 5 Removing the Front Cover Mounting Screws

8. Remove the DADF Front Cover (Figure 6).

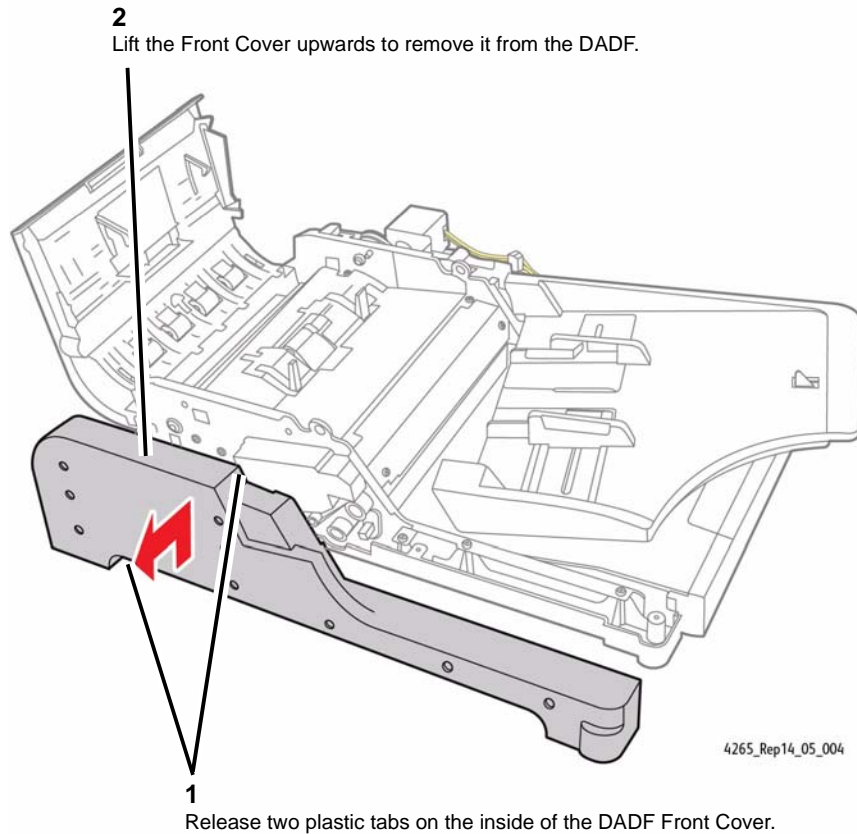


Figure 6 Removing the DADF Front Cover

NOTE: In the following activity, all the connectors will be disconnected from the DADF PWB. This is done so that the DADF Sub Assembly can be separated from the Lower DADF Frame later in this procedure.

9. Remove the DADF Feed Tray (Figure 7).

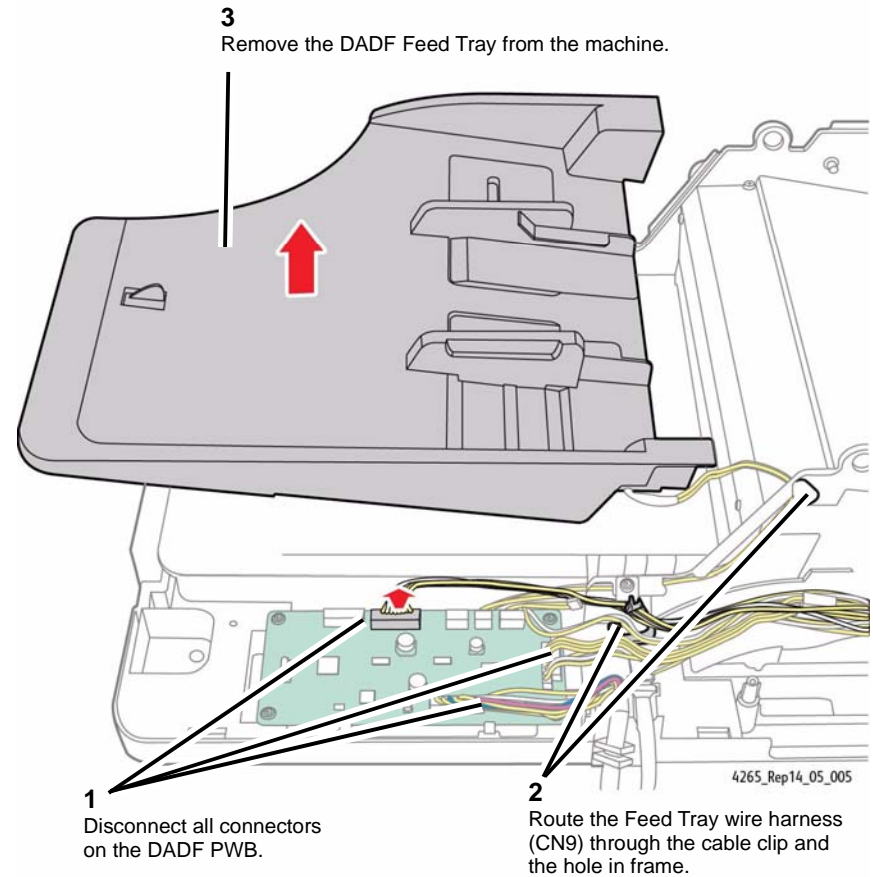


Figure 7 Removing the DADF Feed Tray

10. Disconnect all connectors from the DADF PWB. Route all wires outboard of the machine to avoid damaging them when the subassembly is removed.
11. Remove the Top Cover Assembly (REP 5.14).

12. Prepare to remove the DADF Sub Assembly (Figure 8).

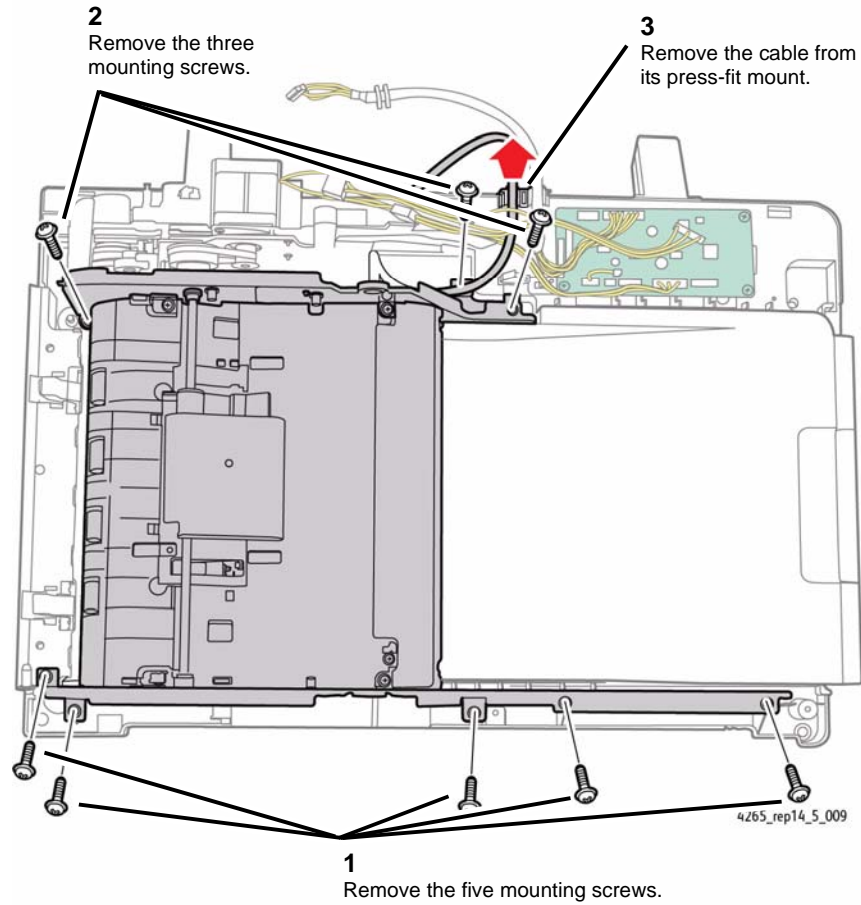


Figure 8 Preparing to Remove the DADF Sub Assembly

13. Remove the DADF Sub Assembly by carefully lifting it out of the lower frame.

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 5.33 DADF Rear Scan Read Sensor (4265)

Parts List on [PL 5.59](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Open the DADF Unit.
3. Open the DADF Lower Exit Guide ([Figure 1](#)).

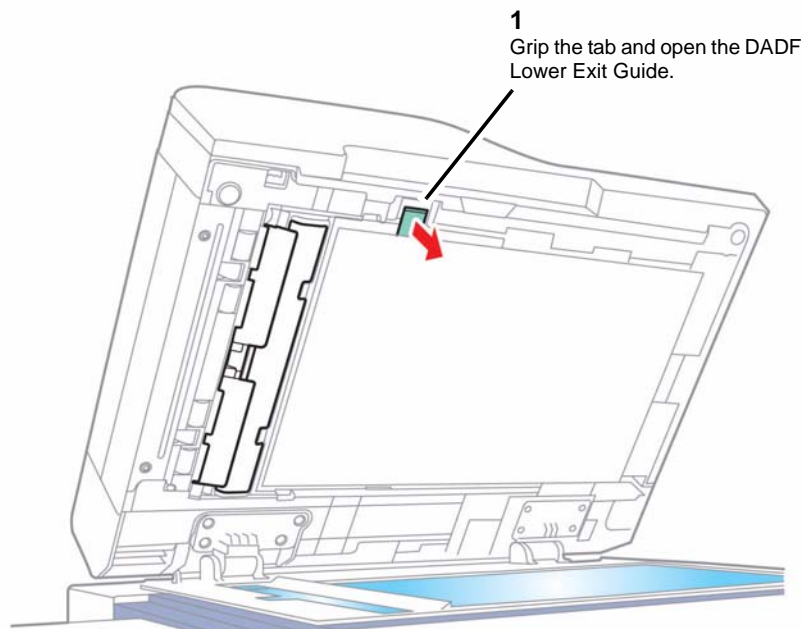


Figure 1 Opening the DADF Lower Exit Guide

4. Locate and remove the DADF Rear Scan Read Sensor ([Figure 2](#)).

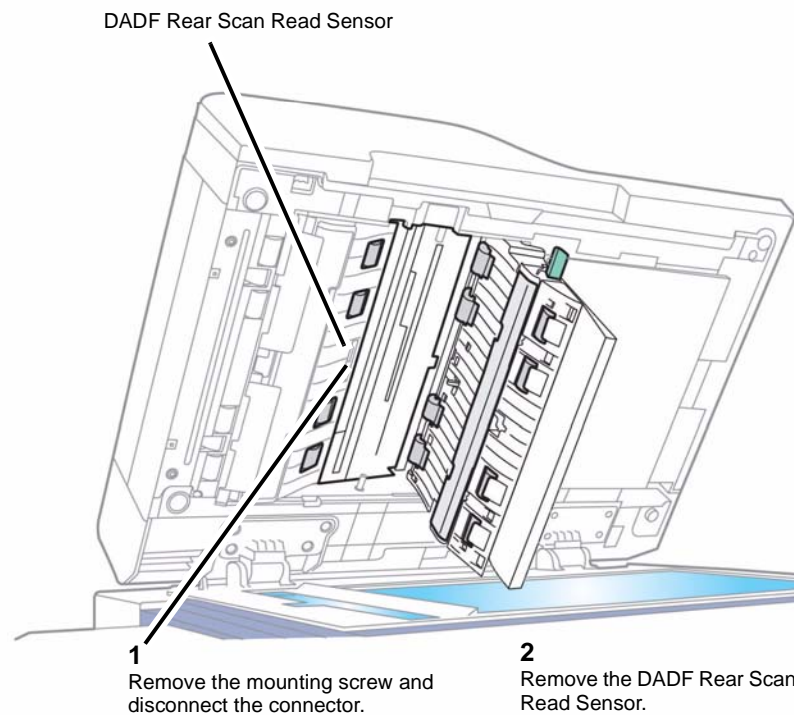


Figure 2 Locating and Removing the DADF Rear Scan Read Sensor

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 6.1 Laser Scan Unit (LSU)

Parts List on [PL 6.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

WARNING

Avoid exposure to laser beam. Invisible laser radiation.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.



1. Remove the Exit Tray Assembly, [PL 28.10 Item 1](#) or the Finisher, [REP 12.1](#).
2. Remove the Paper Exit Cover, [PL 28.10 Item 4](#).

NOTE: A short, crosshead screwdriver, [PL 26.10 Item 2](#) is required to remove the 4 screws that secure the LSU. The screwdriver is supplied in the service training kit. If the screwdriver is not available, the DADF, scanner assembly, exit guide assembly and exit assembly must be removed.

3. If necessary, remove the DADF. Refer to (4150) [REP 5.1](#) or (4250/4260/4265) [REP 5.3](#).
4. If necessary, remove the scanner assembly, (4150) [REP 14.1](#) or (4250/4260/4265) [REP 14.3](#).
5. If necessary, remove the exit guide assembly and exit assembly, [REP 10.2](#).

6. Remove the LSU ([Figure 1](#)).

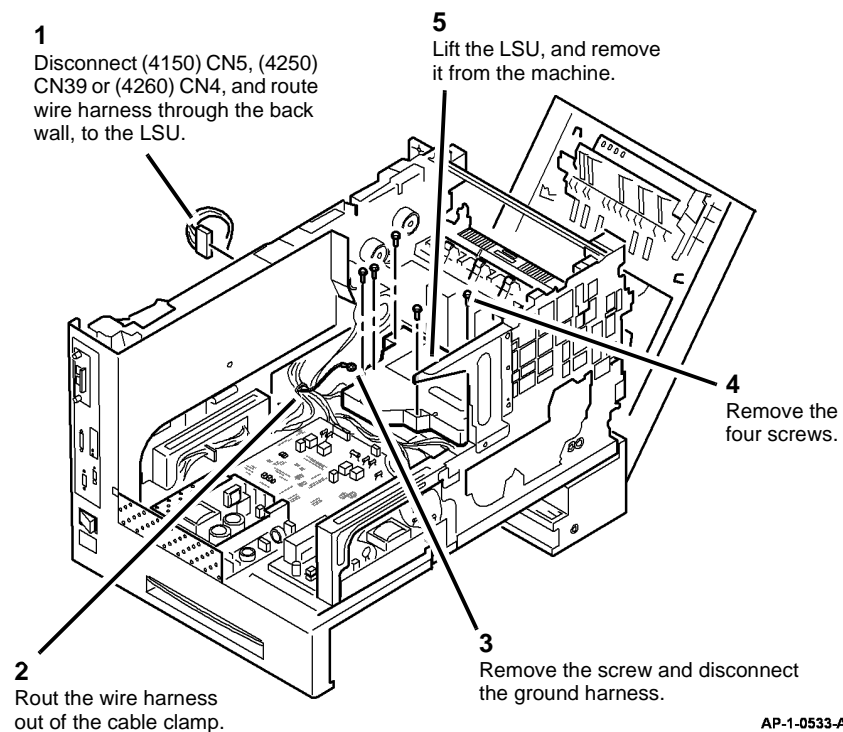


Figure 1 Removing the LSU

AP-1-0533-A

Replacement

Replacement is the reverse of the removal procedure.

REP 6.2 LSU FAN

Parts List on [PL 6.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

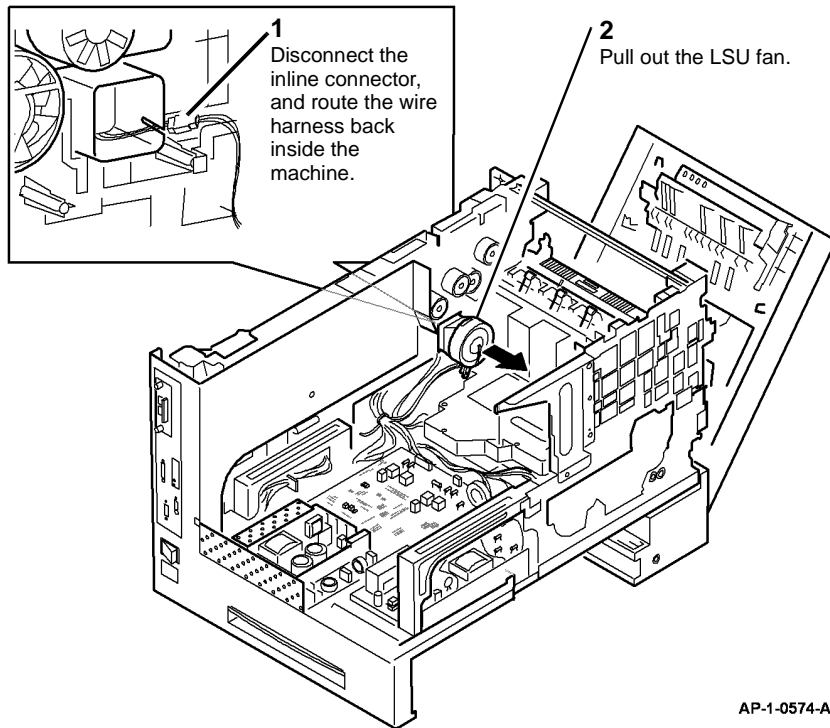
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF. Refer to (4150) [REP 5.1](#) or (4250/4260/4265) [REP 5.3](#).
2. Remove the scanner assembly, (4150) [REP 14.1](#) or (4250/4260/4265) [REP 14.3](#).
3. Remove the Exit Guide Assembly, [REP 10.2](#).
4. Remove the rear LSU fan duct, [PL 6.10 Item 4](#).
5. Remove the LSU fan, [Figure 1](#).



AP-1-0574-A

Figure 1 Removing the LSU Fan

6. Remove the LSU fan from the front LSU fan duct, [PL 6.10 Item 4](#).

Replacement

Replacement is the reverse of the removal procedure.

REP 7.1 Tray 1 Feed Assembly

Parts List on [PL 8.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

NOTE: A short, crosshead screwdriver with a narrow handle, [PL 26.10 Item 2](#) is required to remove the 4 screws that secure the tray 1 feed assembly. The screwdriver is supplied in the service training kit.

1. Switch off the machine power. Disconnect the power cord.
2. Remove paper tray 1.
3. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
4. Remove the main drive assembly, (4150) [REP 4.1](#) or (4250/4260/4265) [REP 4.3](#).
5. Remove the tray feed gear and the retard roll gear, [Figure 1](#).

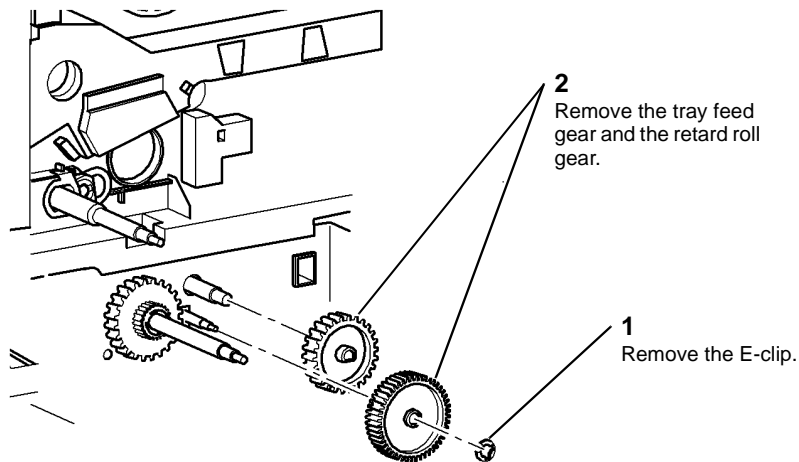


Figure 1 Gear removal

AP-1-0577-A

6. Separate the printer from the stack of trays.

NOTE: In the following activity the printer will be set down on its rear side, in order to access the Feed Assembly and related hardware.

7. With the help of another person, lift the machine off of the stack of trays and set it down on a table top. Set the machine down on its rear side.
8. Remove the feed head support spring and retard roll ([Figure 2](#)).

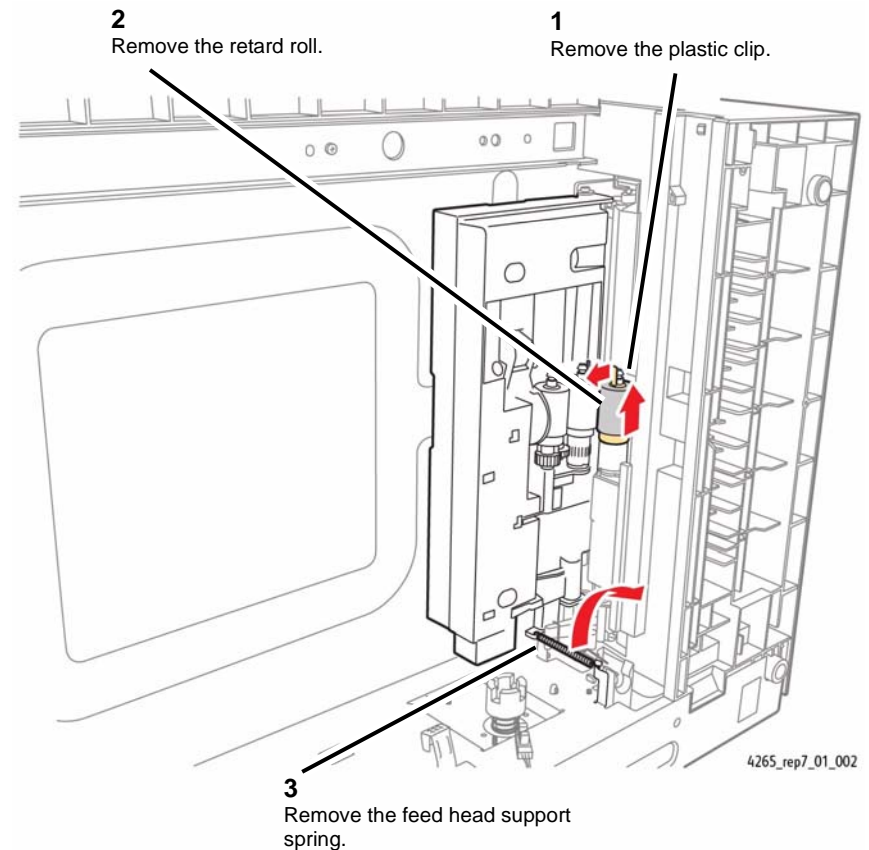


Figure 2 Removing the Retard Roll and Spring

4265_rep7_01_002

9. Prepare to remove the Tray 1 Feed Assembly (Figure 3).

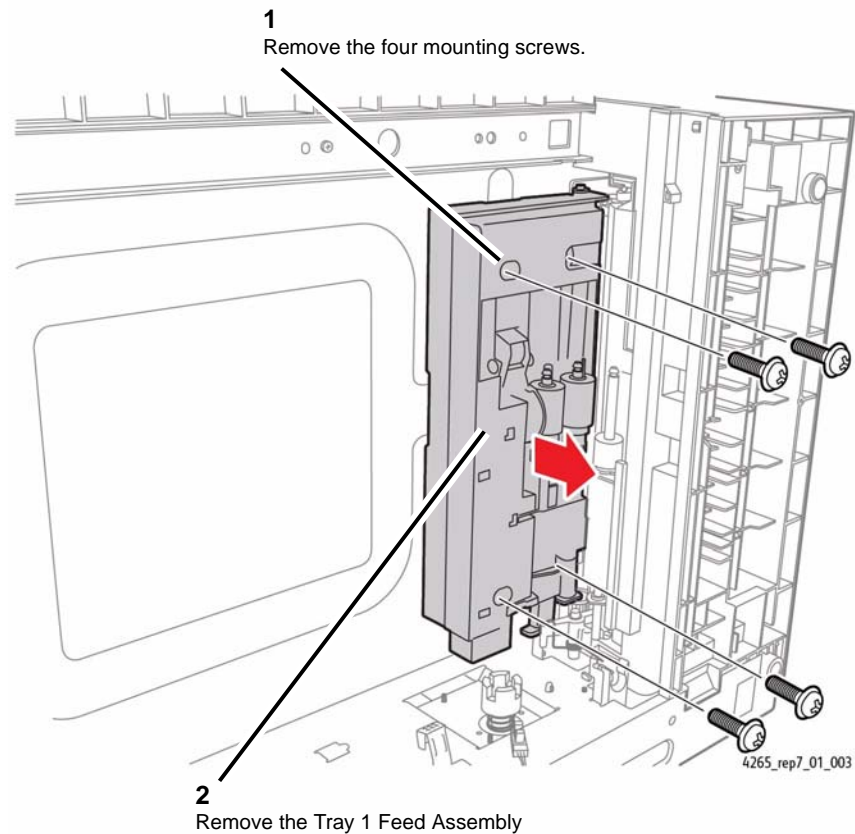
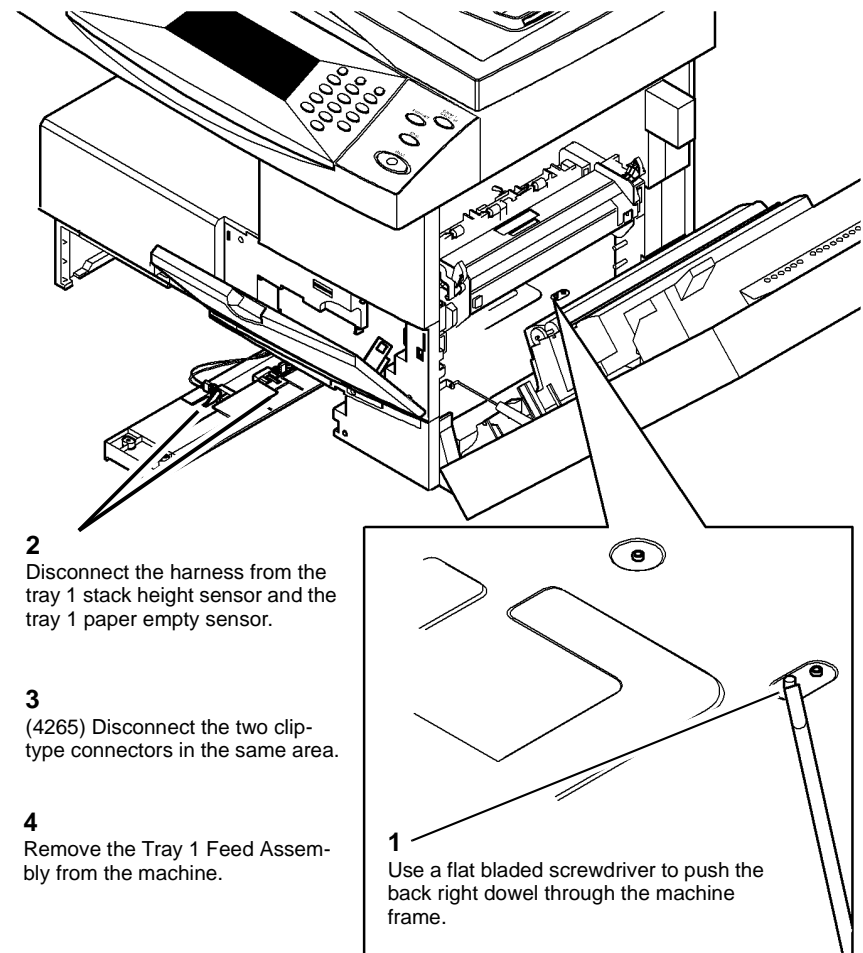


Figure 3 Removing the Tray 1 Feed Assembly

10. Reposition the printer so that it sits on the table top in the operating position.
11. Open the Side Cover Assembly, PL 7.30 Item 1.

12. Remove the tray 1 feed assembly, Figure 4.



AP-1-0580-A

Figure 4 Remove the tray 1 feed assembly

Replacement

1. Reposition the printer on the table top so that it rests on its left side.
2. Reinstall the Tray 1 Feed Assembly in the printer, making sure that the drive shaft is situated through the hole in the machine frame.
3. Reinstallation is the reverse of the Removal procedure.

REP 7.2 Tray 2, 3 and 4 Paper Transport Sensors and Transport Roll Gear

Parts List on [PL 7.25](#) and [PL 8.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Power off the machine. Disconnect the power cord.
2. If necessary, remove the finisher, [REP 12.1](#).

WARNING

Mandatory safety warning. This procedure must be performed by two people. The module is heavy.

NOTE: *The weight of the machine is 45Kg (99lb). The weight of each additional tray is 11.85Kg (26lb).*

3. Remove the machine from the stack of trays.

NOTE: The Tray Assembly removal for Trays 2, 3 and 4 is identical. For illustration purposes, Tray 2 will be used.

4. Remove the damaged tray assembly from the stack of trays (Figure 1) (Figure 2).

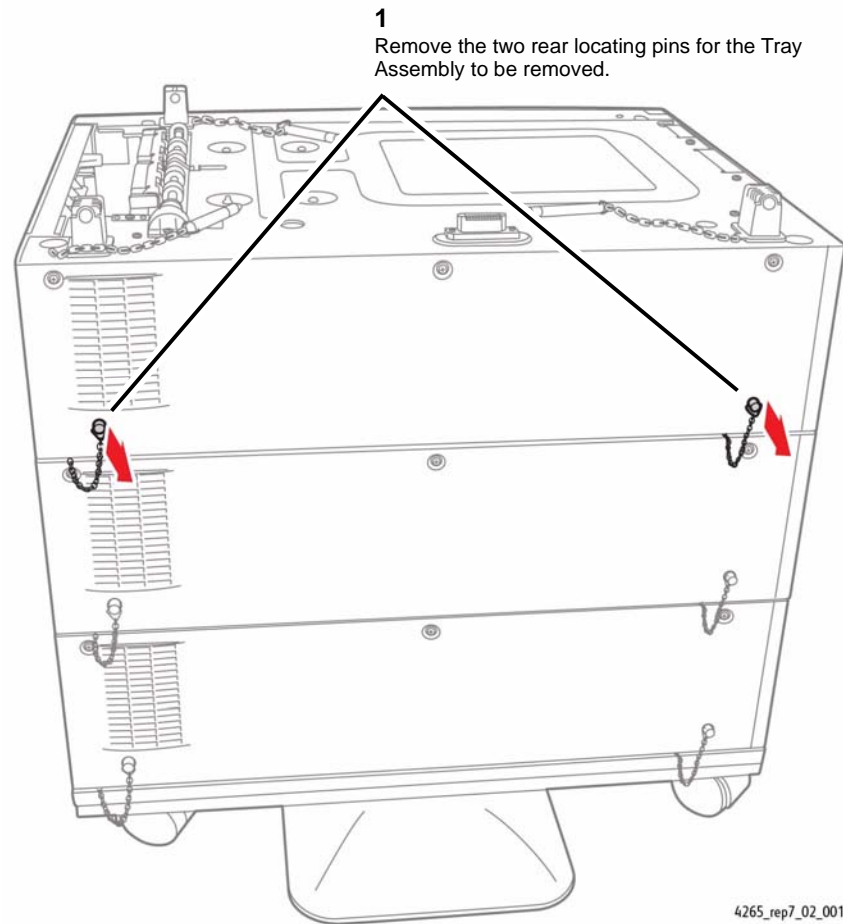


Figure 1 Removing the Rear Locating Pins

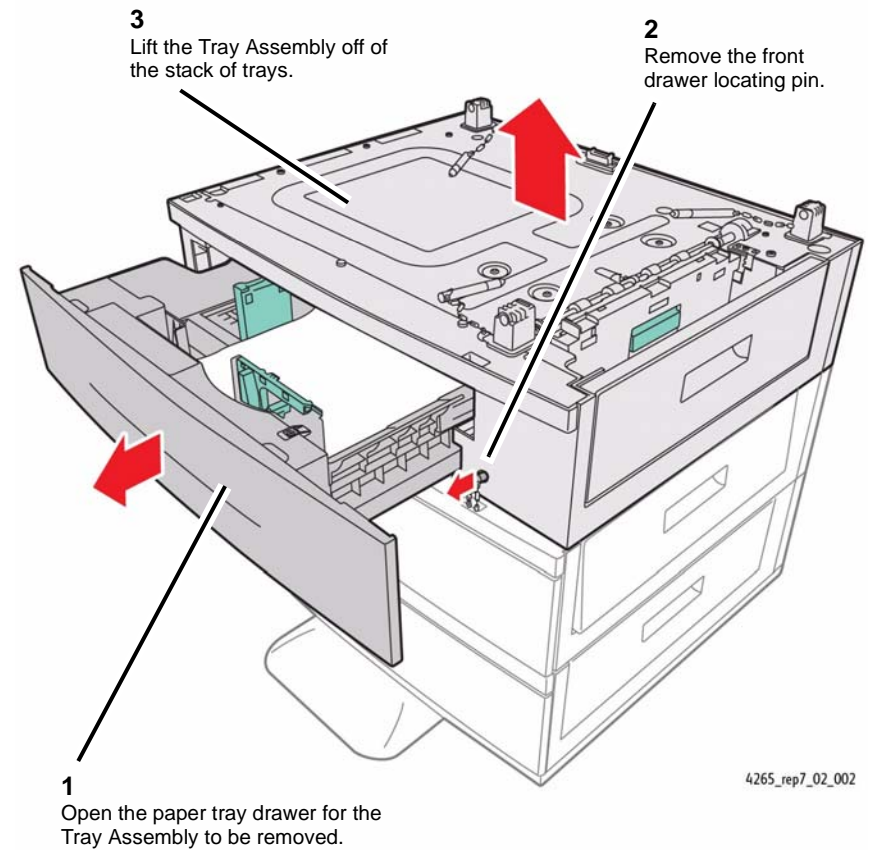


Figure 2 Removing the Front Locating Pin

5. Remove the paper tray from the damaged tray assembly.
6. Remove the tray rear cover, [PL 7.20 Item 10](#).

NOTE: The paper transport assembly and tray feed assembly are removed as a unit.

7. Remove the tray pickup clutch and 3 gears, [Figure 3](#).

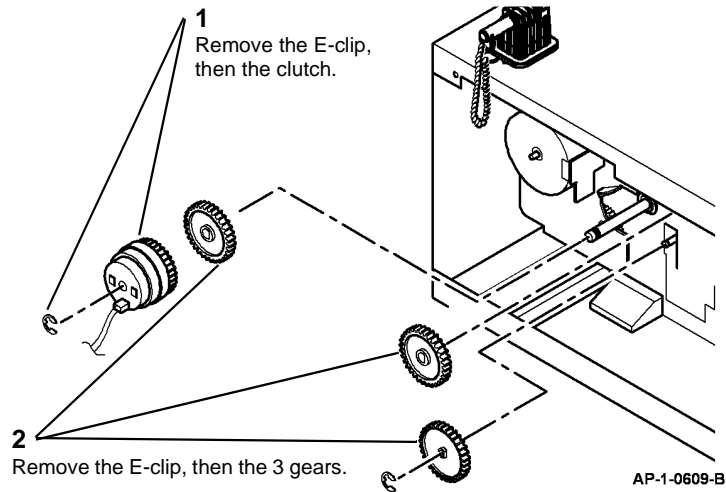


Figure 3 Clutch removal

8. Remove the feed motor assembly, [PL 7.20 Item 9](#).
 9. Disconnect CN7 and CN10 from the tray PWB.
 10. Disconnect the connector on the tray elevating motor, [PL 7.20 Item 7](#).
 11. Prepare to remove the paper transport and tray feed unit, [Figure 4](#).

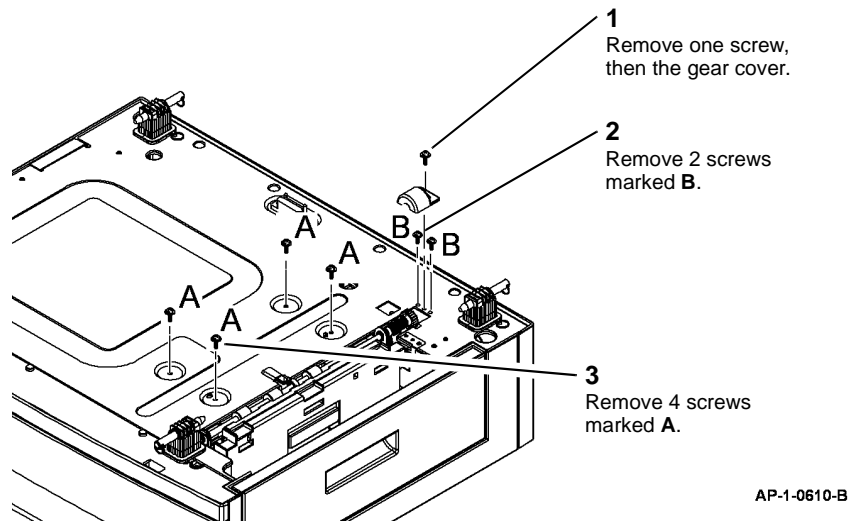


Figure 4 Tray frame preparation

12. Open the tray cover door, [PL 7.20 Item 20](#), then the access door, [PL 7.20 Item 18](#).
 13. Remove the paper transport and tray feed unit, [Figure 5](#).

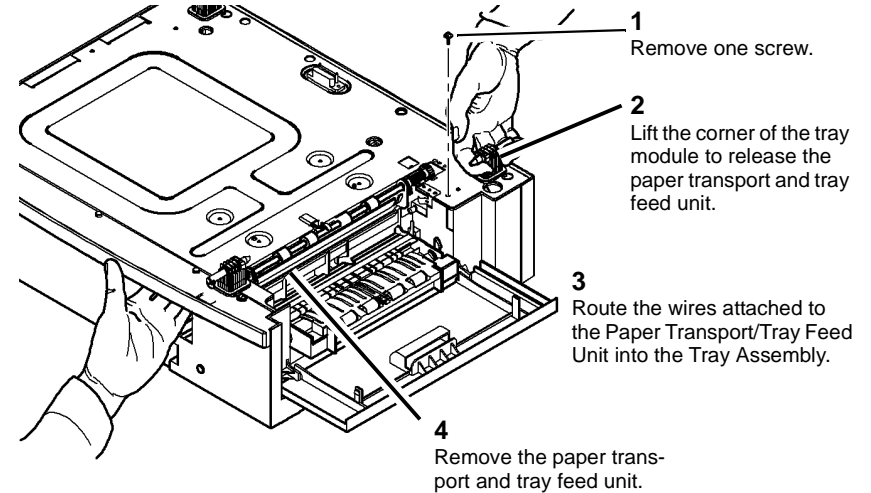


Figure 5 Removing the Paper Transport and Tray Feed Unit

14. As necessary, remove the tray feed sensor, tray door sensor or transport roll gear, [Figure 6](#).

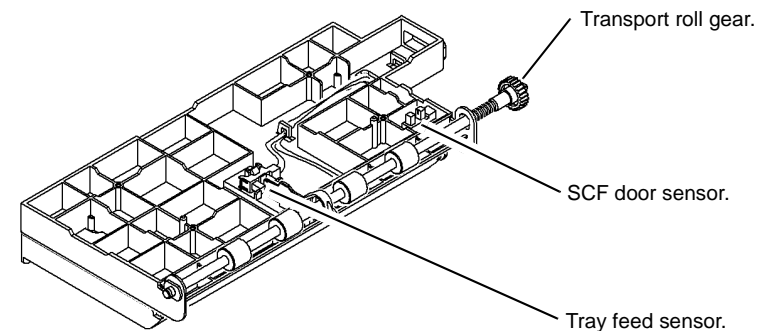
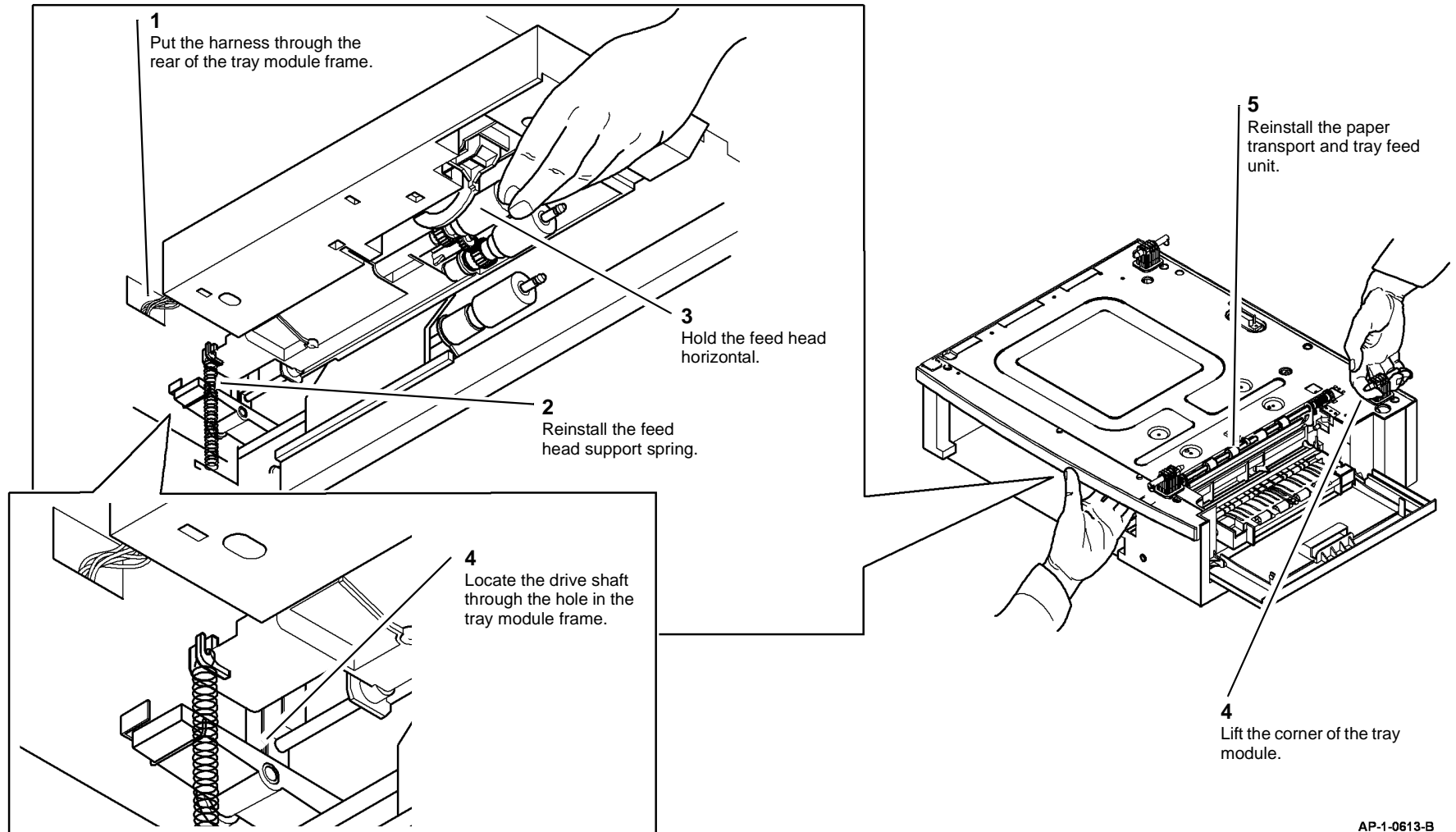


Figure 6 Sensors and gear

Replacement

Replacement is the reverse of the removal procedure. When reinstalling the paper transport and tray feed unit, refer to [Figure 7](#).



AP-1-0613-B

Figure 7 Replacement

REP 7.3 Tray 1 Paper Size Detect PWB

Parts List on [PL 7.15](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

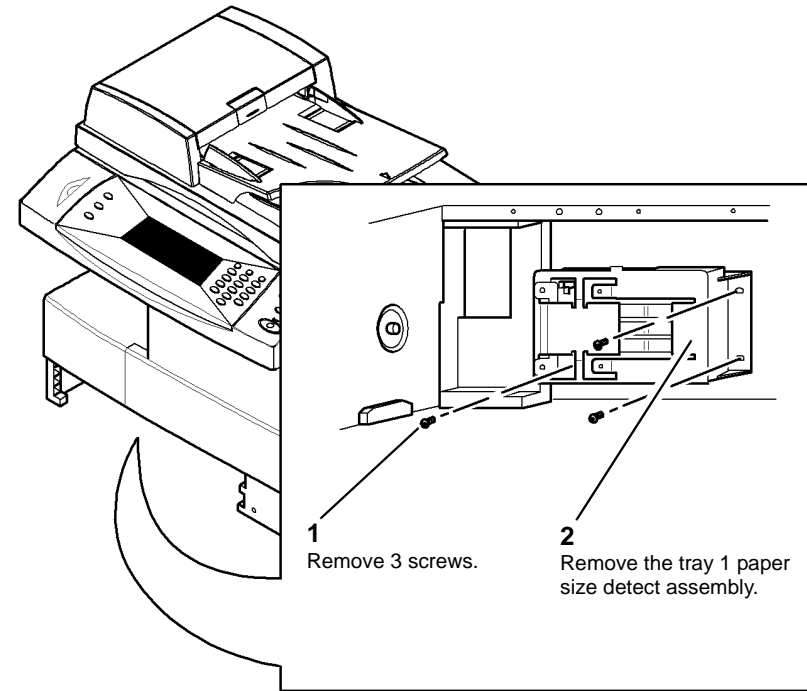
CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

NOTE: The 4150 and 4250/4260 procedures are similar. The 4150 is shown in *Figure 1*.

1. Remove paper tray 1.
2. Remove the rear cover, [PL 28.10 Item 6](#).
3. Disconnect (4150) CN15 or (4250/4260/4265) CN14 on the main PWB. Release the harness from the cable clamps. Disconnect the tray 1 near empty sensor inline connector.

4. Remove the tray 1 paper size detect assembly (*Figure 1*).



AP-1-0616-A

Figure 1 Removal

5. Separate the Bracket from the Housing (Figure 2).

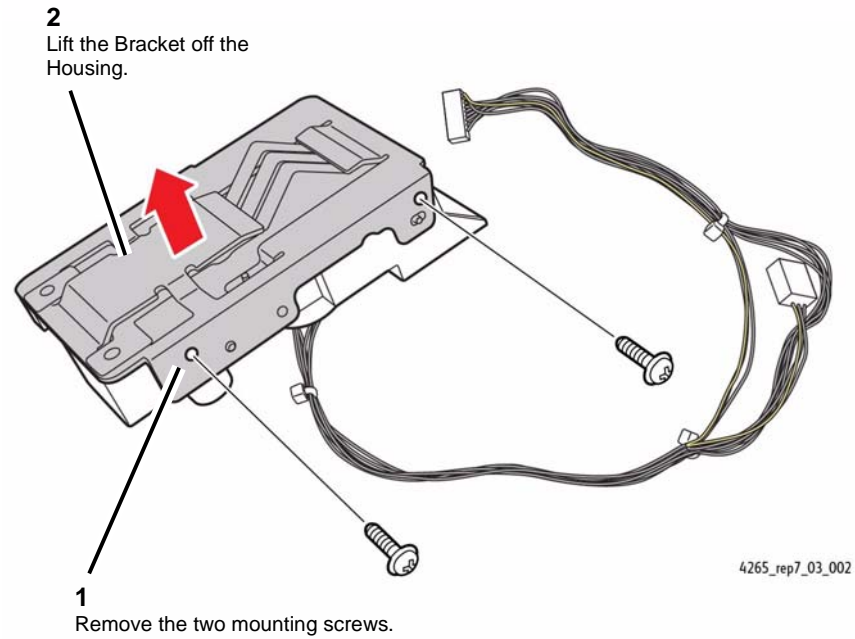


Figure 2 Separating the Bracket from the Housing

6. Remove the Tray 1 Paper Size Detect PWB from the bracket (Figure 3).

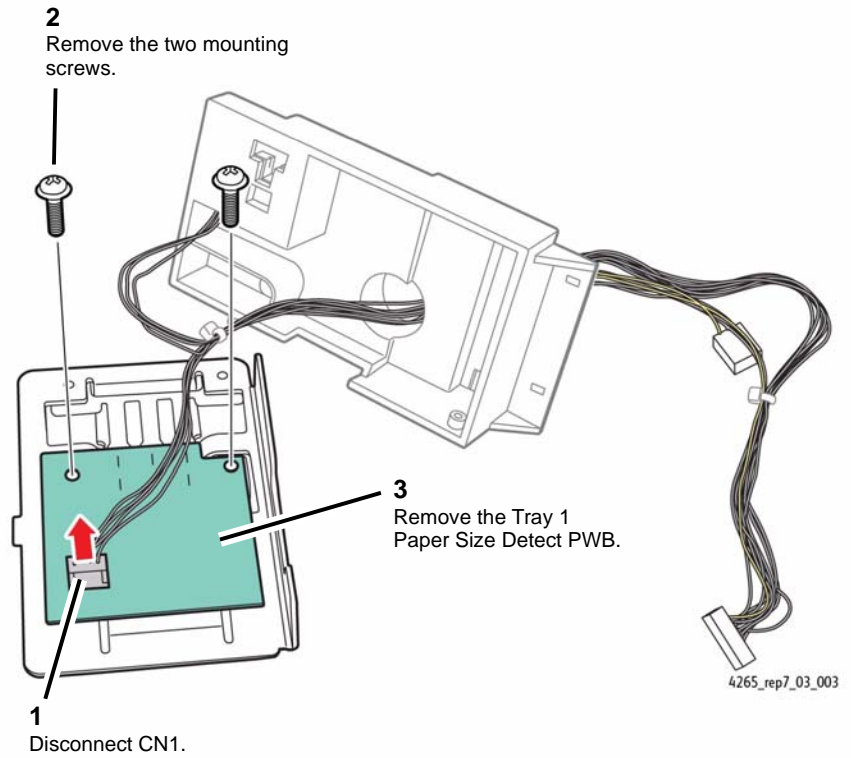


Figure 3 Removing the Tray 1 Paper Size Detect PWB

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 7.4 Tray 2 to 4 Paper Size Detect PWB

Parts List on [PL 7.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

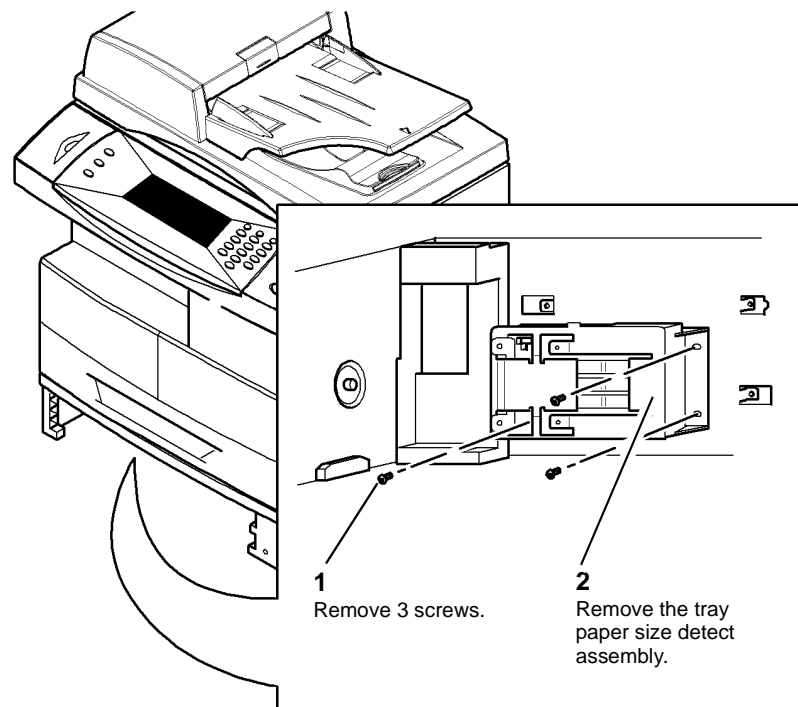
CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the relevant paper tray.
2. Remove the tray rear cover, [PL 7.20 Item 10](#).
3. Disconnect CN16 on the tray PWB.

4. Remove the tray paper size detect assembly, [Figure 1](#).

NOTE: The tray 2 paper size detect PWB is shown in [Figure 1](#). The removal of the tray 3 and tray 4 paper size detect PWBs is identical.



AP-1-0617-A

Figure 1 Removal

5. Separate the Bracket from the Housing (Figure 2).

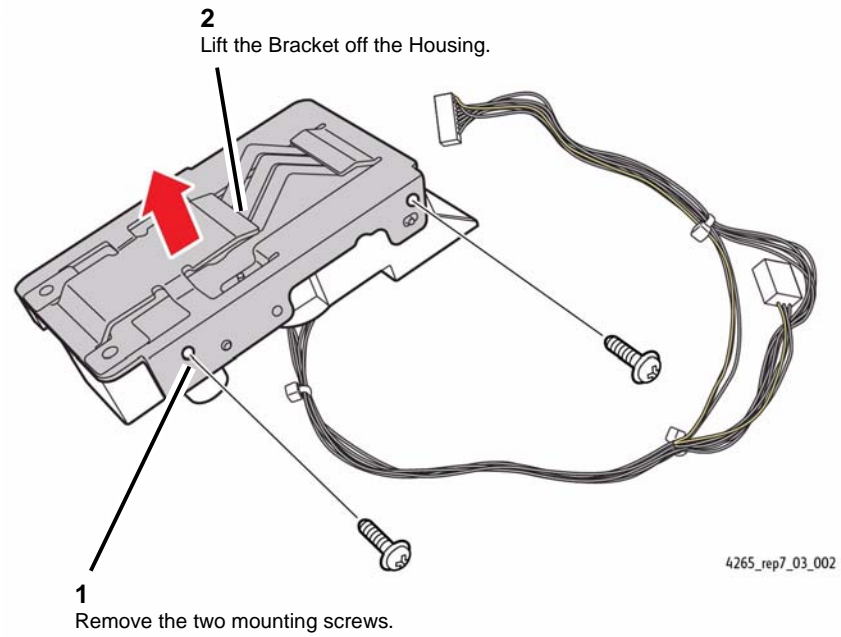


Figure 2 Separating the Bracket from the Housing

6. Remove the Tray Paper Size Detect PWB from the bracket (Figure 3).

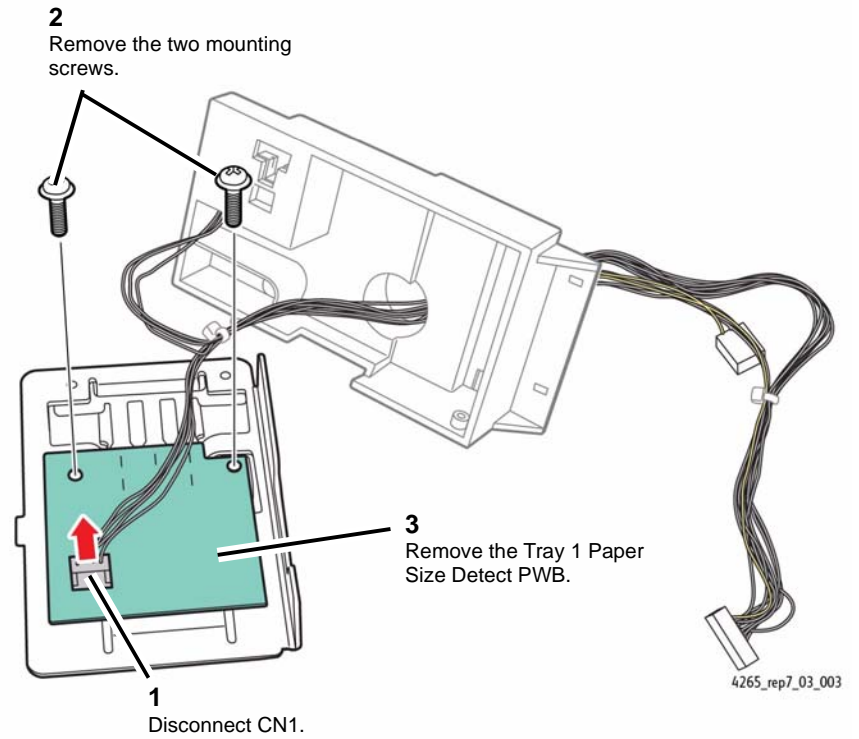


Figure 3 Removing the Tray Paper Size Detect PWB

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 7.5 HCF Feed Assembly and Sensors

Parts List on [PL 8.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

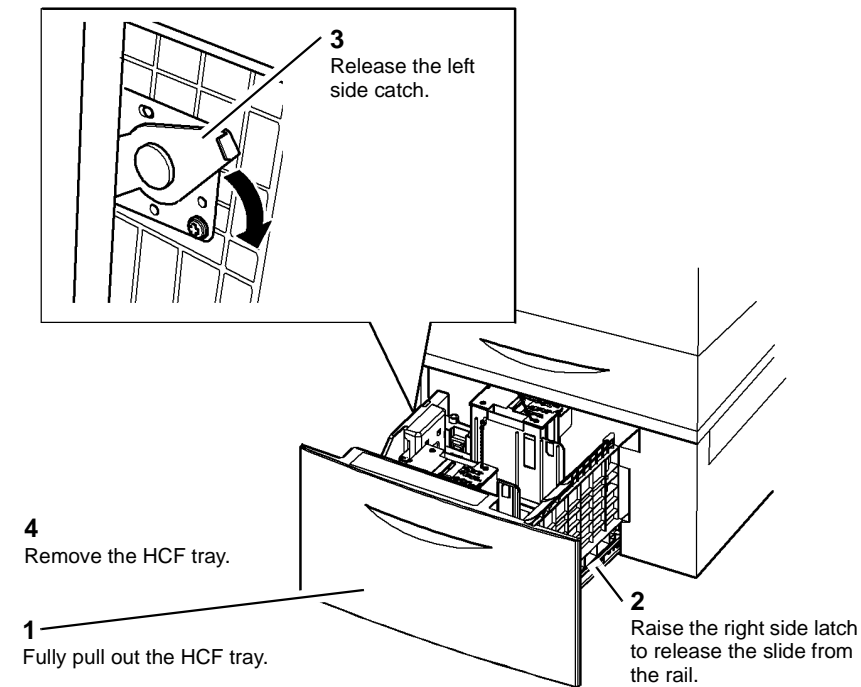
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

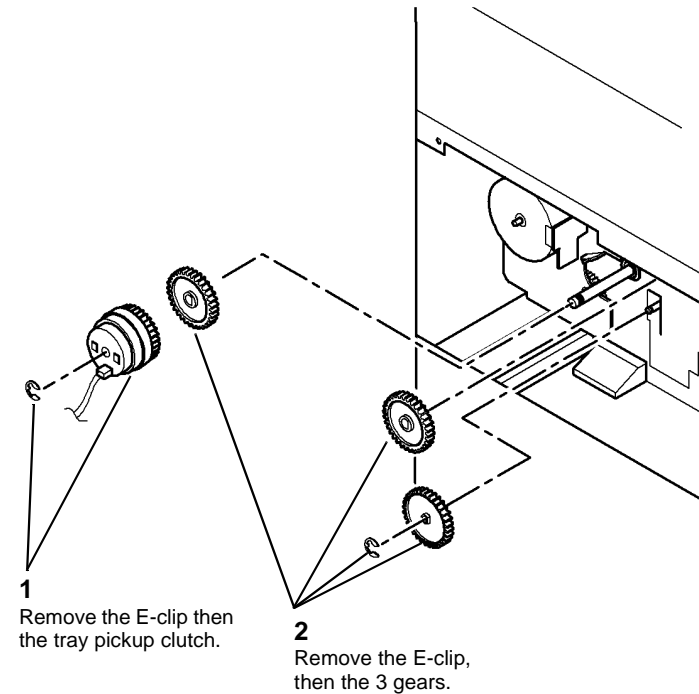
1. Remove the HCF paper tray, [Figure 1](#).



AP-1-0688-A

Figure 1 Paper tray removal

2. Remove the HCF rear cover, [PL 7.45 Item 4](#).
3. Remove the tray pickup clutch and gears, [Figure 2](#).



AP-1-0689-A

Figure 2 Gear removal

4. Disconnect CN7 from the tray PWB.
5. Disconnect the connector on the tray elevating motor, [PL 7.60 Item 10](#).
6. Remove the feed head support spring and retard roll, [Figure 3](#).

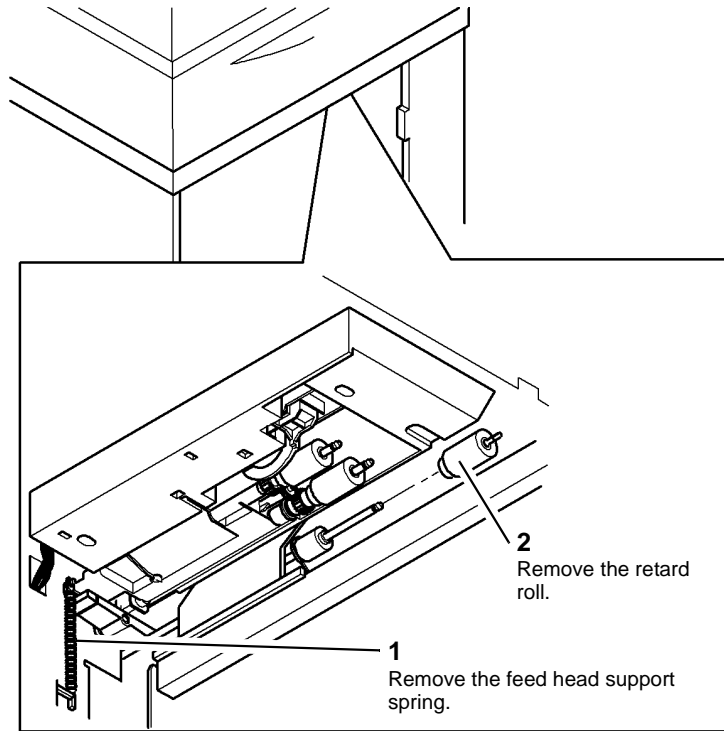


Figure 3 Spring and retard pad removal

AP-1-0690-A

7. Remove the HCF feed assembly, Figure 4.

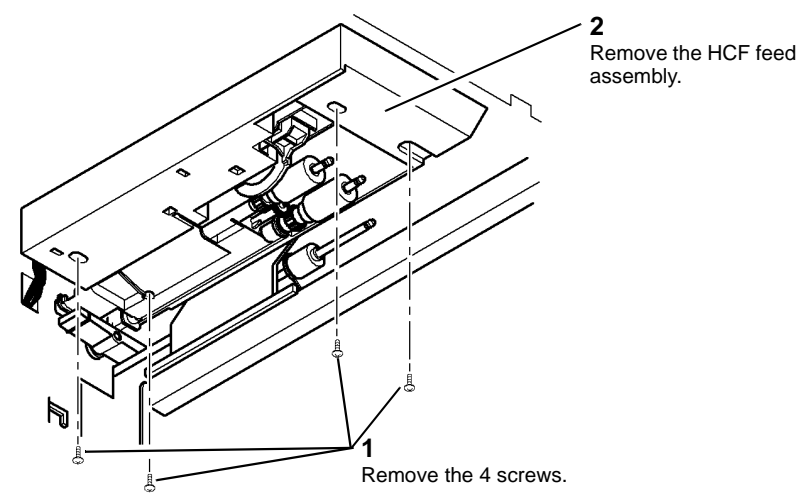


Figure 4 Remove the feed assembly

AP-1-0691-A

8. As necessary, remove the stack height sensor or paper empty sensor, [Figure 5](#).

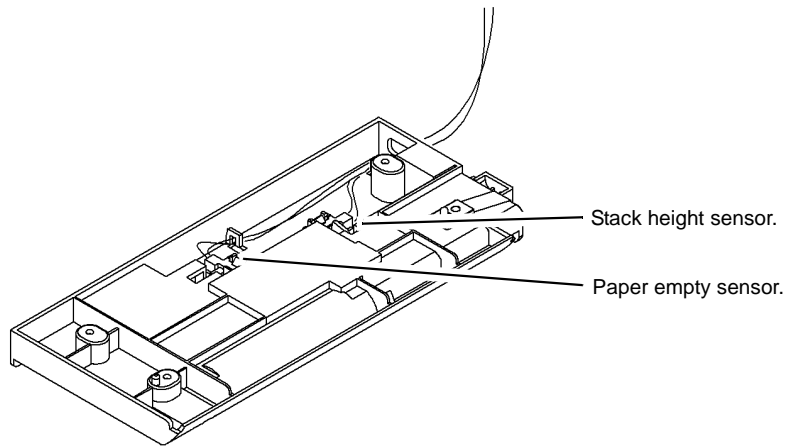
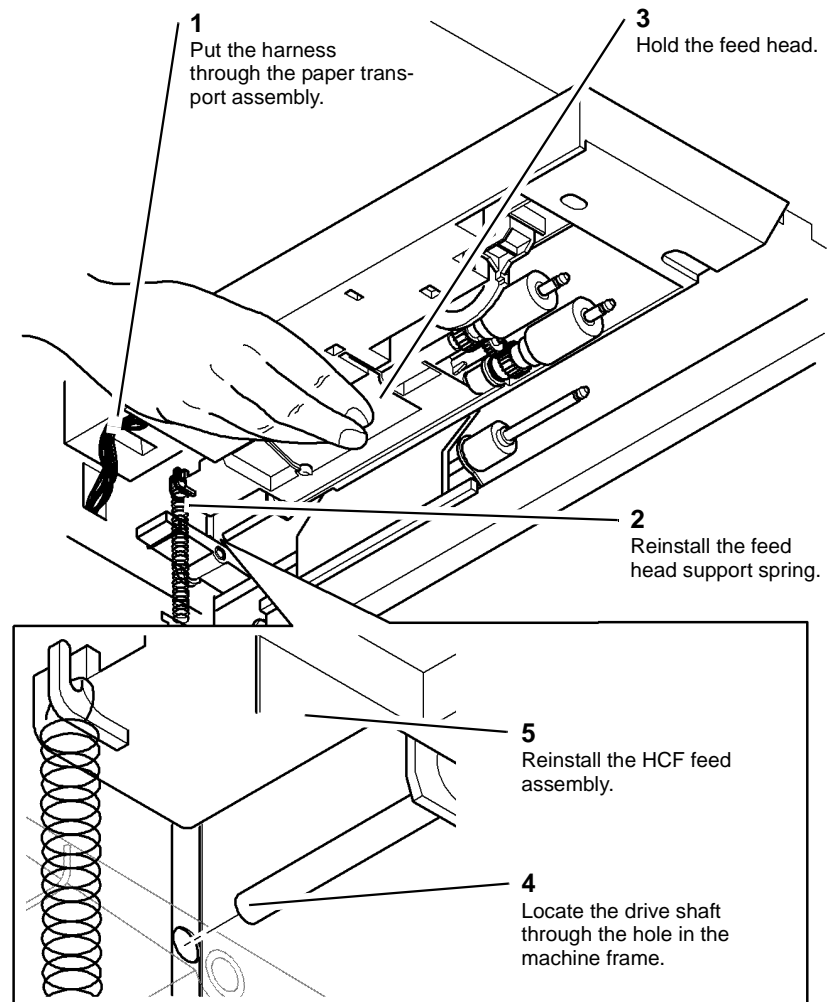


Figure 5 Sensors

AP-1-0692-A

Replacement

1. Replacement is the reverse of the removal procedure. To reinstall the HCF feed assembly, refer to [Figure 6](#).



AP-1-0693-A

Figure 6 Reinstalling the feed assembly

REP 7.6 HCF Paper Transport Sensors and Transport Roll Gear

Parts List on [PL 7.65](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. If necessary, remove the finisher, [REP 12.1](#).

WARNING

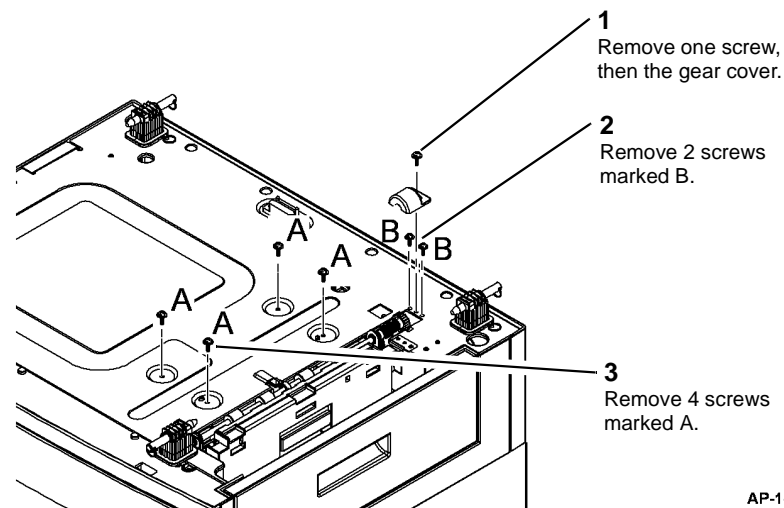
Mandatory safety warning. This procedure must be performed by two people. The module is heavy.

NOTE: The weight of the machine is 45Kg (99lb). The weight of each additional tray is 11.85Kg (26lb).

2. Remove the machine and tray 2 from the HCF.
3. Remove the HCF paper tray, refer to [REP 7.5](#).
4. Remove the HCF rear cover, [PL 7.45 Item 4](#).
5. Remove the tray pickup clutch and drive gears, refer to [REP 7.5](#).
6. Remove the HCF feed motor assembly, [PL 7.50 Item 19](#).
7. Disconnect CN7 and CN10 from the HCF PWB.
8. Disconnect the connector on the tray elevating motor, [PL 7.60 Item 10](#).

NOTE: The paper transport assembly and tray feed assembly are removed as a unit.

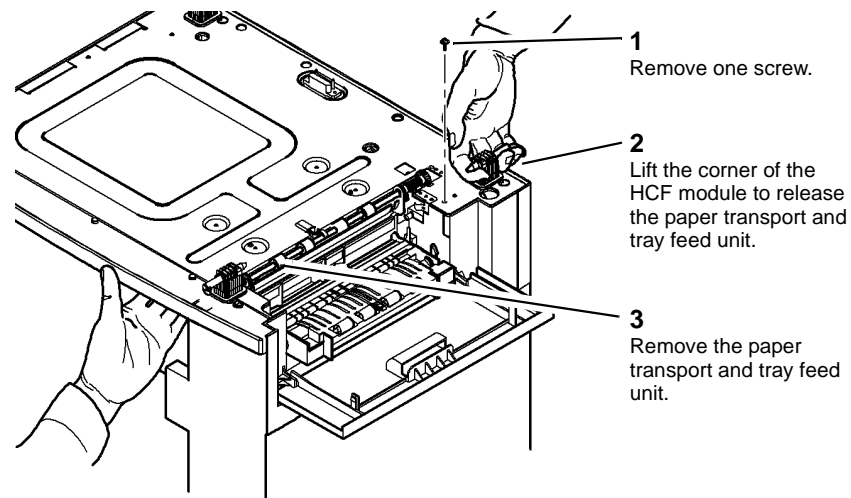
9. Prepare to remove the paper transport and tray feed unit, [Figure 1](#).



AP-1-0694-A

Figure 1 Preparation

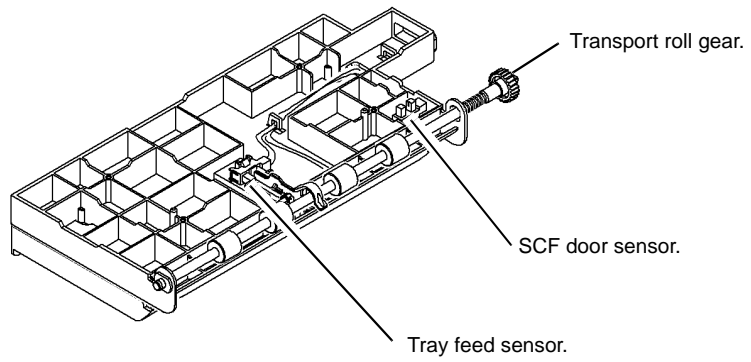
10. Open the HCF cover door, [PL 7.50 Item 4](#), then the access door, [PL 7.50 Item 5](#).
11. Remove the paper transport and tray feed unit, [Figure 2](#).



AP-1-0695-A

Figure 2 Unit removal

12. As necessary, remove the tray feed sensor, HCF door sensor or transport roll gear, [Figure 3](#).

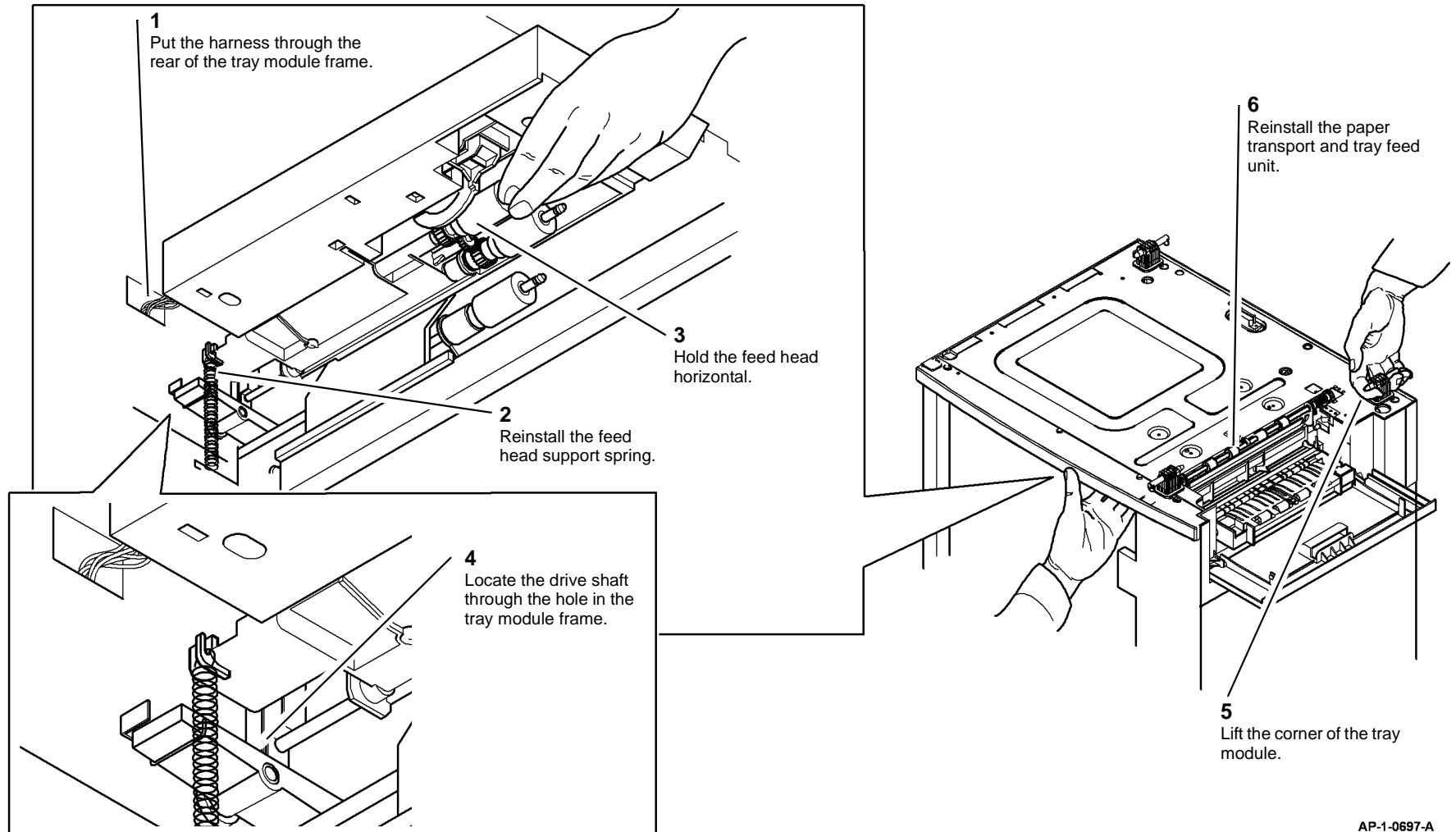


AP-1-0696-A

Figure 3 Sensors and gear

Replacement

Replacement is the reverse of the removal procedure. When reinstalling the paper transport and tray feed unit, refer to [Figure 4](#).



AP-1-0697-A

Figure 4 Replacement

REP 7.7 Tray 2, 3 and 4 Feed Assembly and Sensors

Parts List on [PL 8.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Switch off the machine power. Disconnect the power cord.
2. If necessary, remove the finisher, [REP 12.1](#).

WARNING

Mandatory safety warning. This procedure must be performed by two people. The module is heavy.

NOTE: The weight of the machine is 45Kg (99lb). The weight of each additional tray is 11.85Kg (26lb).

3. Remove the machine from the stack of trays.
4. Remove the damaged tray assembly from the stack of trays.
5. Remove the paper tray from the damaged tray assembly.
6. Remove the tray rear cover, [PL 7.20 Item 10](#).
7. Remove the tray pickup clutch and 3 gears, refer to [REP 7.2](#).
8. Disconnect CN7 from the tray PWB.

NOTE: In the following activity, the Base Cover will be removed to improve access to the Feed Assembly mounting screws.

9. Remove the Base Cover ([Figure 1](#)).

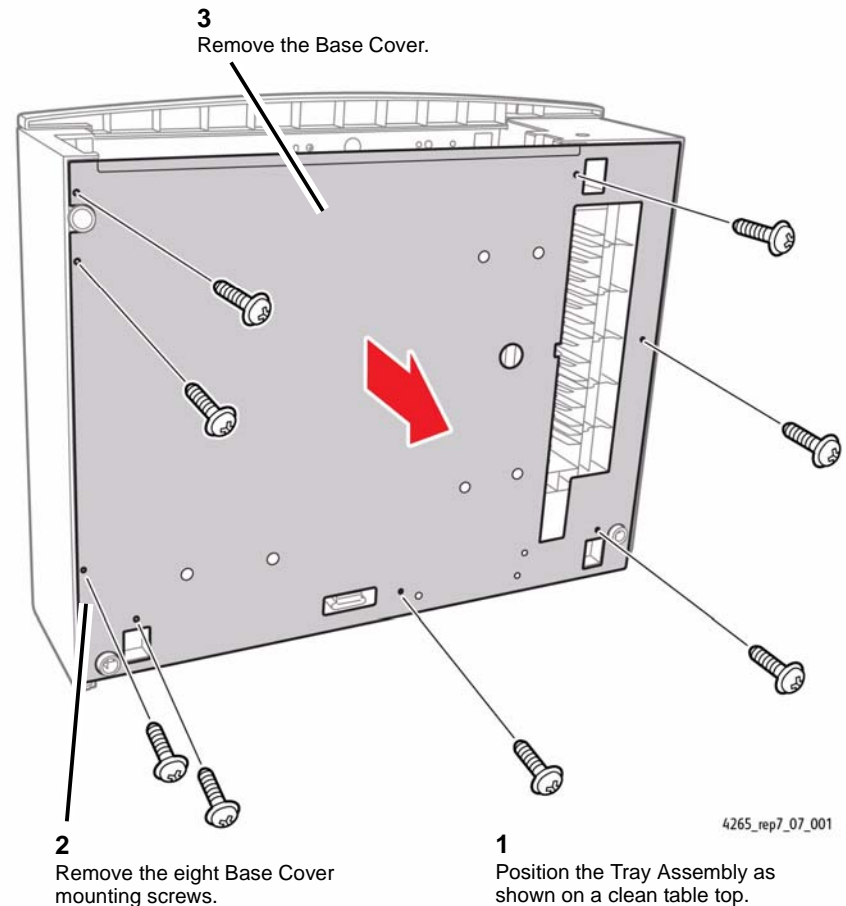


Figure 1 Removing the Base Cover from the Tray Assembly

10. Disconnect the connector on the tray elevating motor, [PL 7.60 Item 10](#).

11. Remove the Feed Head spring and retard roll (Figure 2).

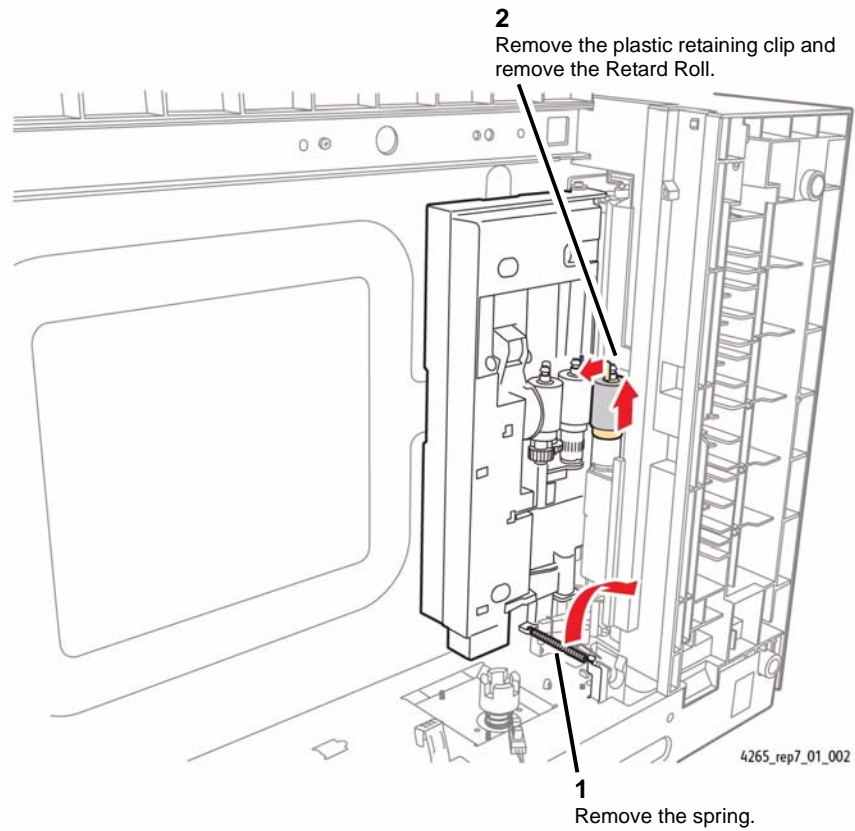


Figure 2 Removing the Feed Head Spring and Retard Roll

12. Remove the Tray Feed Assembly (Figure 3).

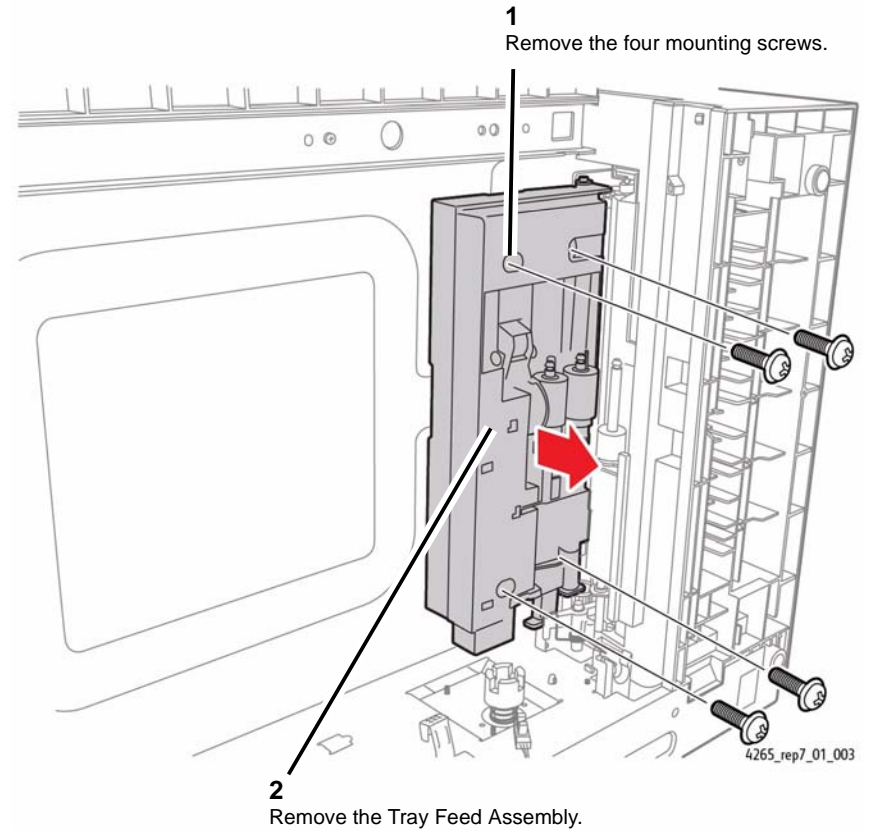


Figure 3 Removing the Tray Feed Assembly

13. As necessary, remove the stack height sensor or paper empty sensor, [Figure 4](#).

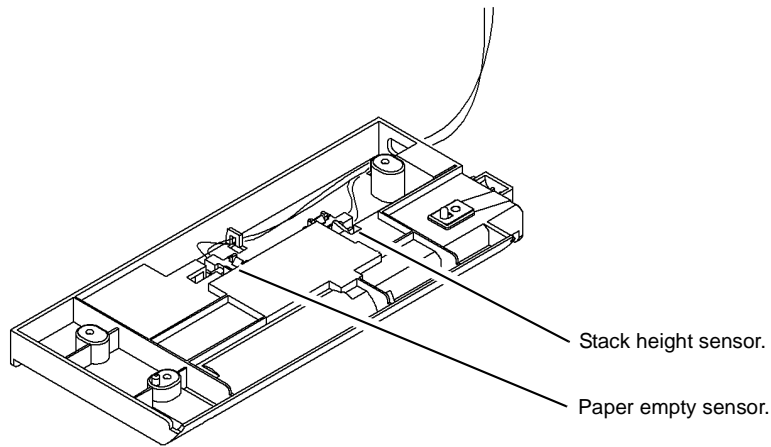


Figure 4 Sensors

AP-1-0700-A

Replacement

1. Replacement is the reverse of the removal procedure. To reinstall the tray feed assembly, refer to [Figure 5](#).

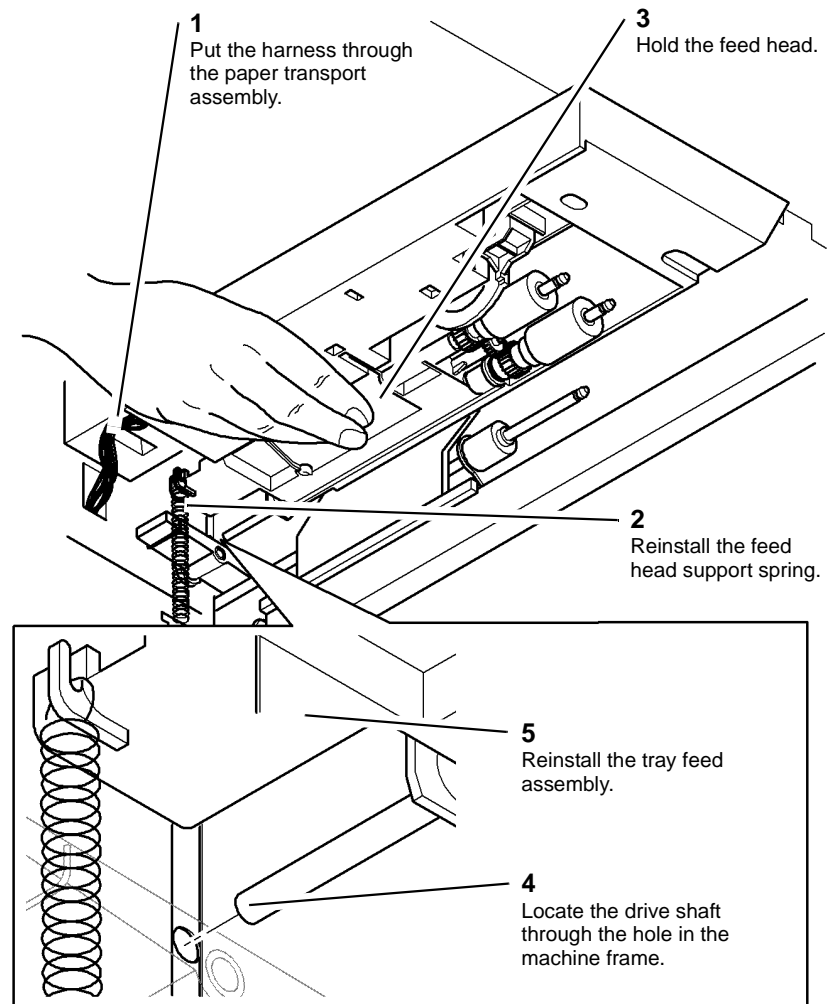


Figure 5 Reinstalling the feed assembly

AP-1-0701-A

REP 7.8 Exit Tray Assembly (4265)

Parts List on [PL 28.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Power off the machine. Disconnect the power cord.
2. Remove the Exit Tray Assembly ([Figure 1](#)).

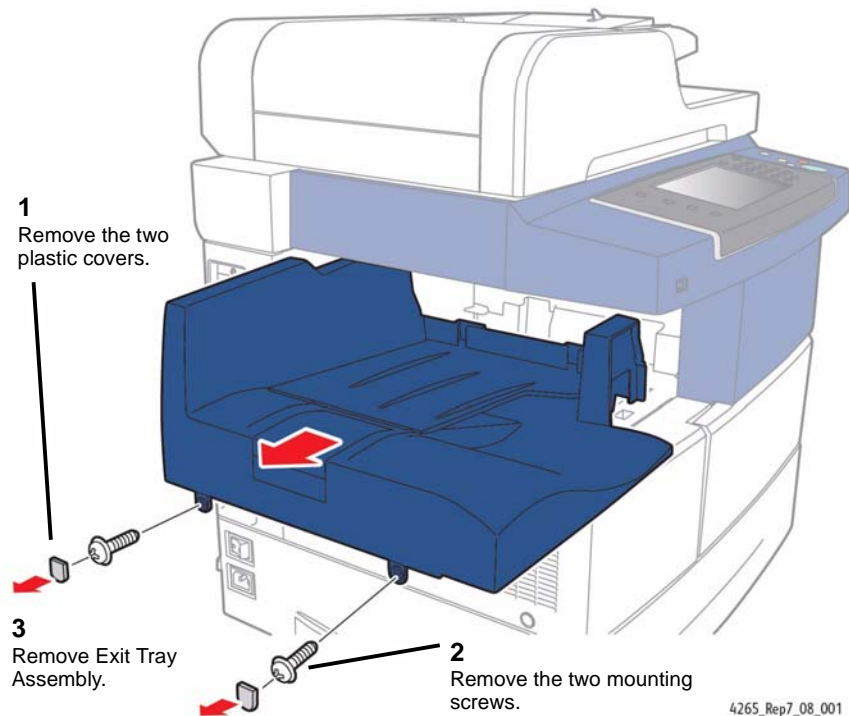


Figure 1 Removing the Exit Tray Assembly

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 8.1 Side Cover Assembly

Parts List on [PL 7.30](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the rear cover, [PL 28.10 Item 6](#).
2. Open the side cover assembly, [PL 7.30 Item 1](#).
3. Remove the Bypass Feed Clutch and the cable clamp ([Figure 1](#)).

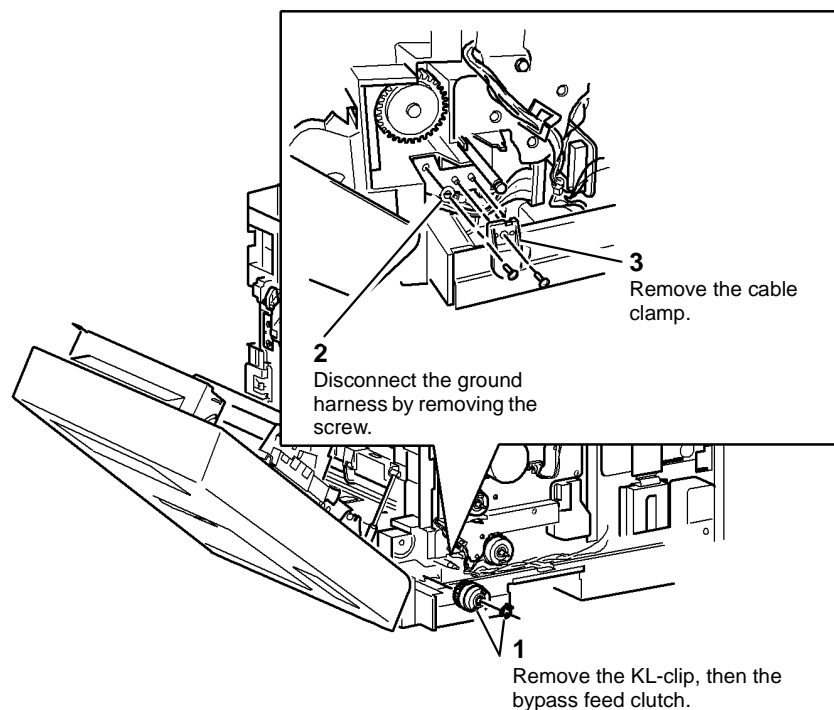


Figure 1 Removing the Bypass Feed Clutch and Cable Clamp

4. Prepare to remove the Side Cover Assembly ([Figure 2](#)).

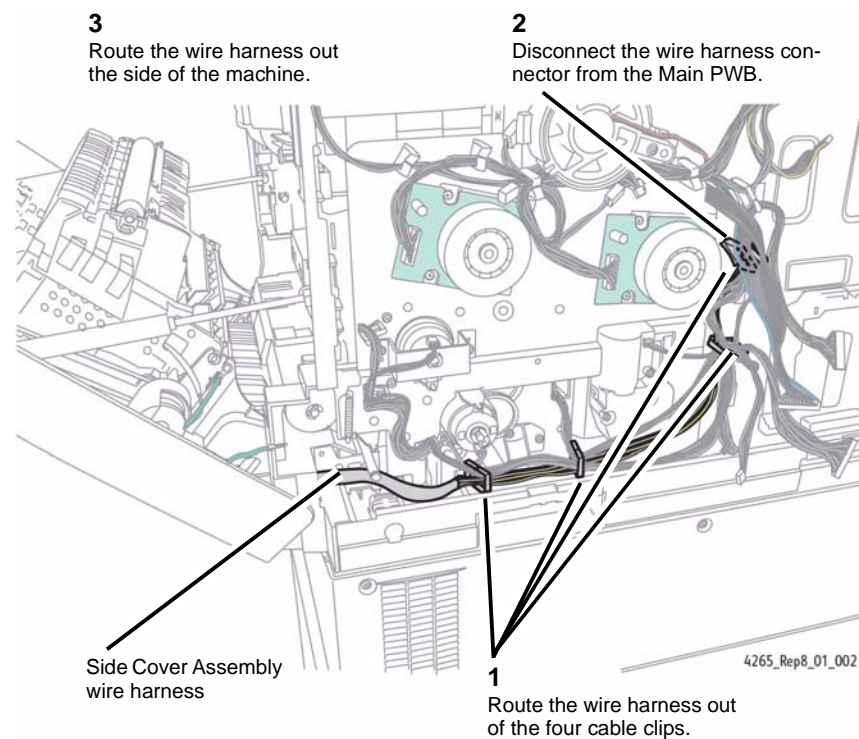


Figure 2 Preparing to Remove the Side Cover Assembly

5. Remove the Side Cover Assembly (Figure 3).

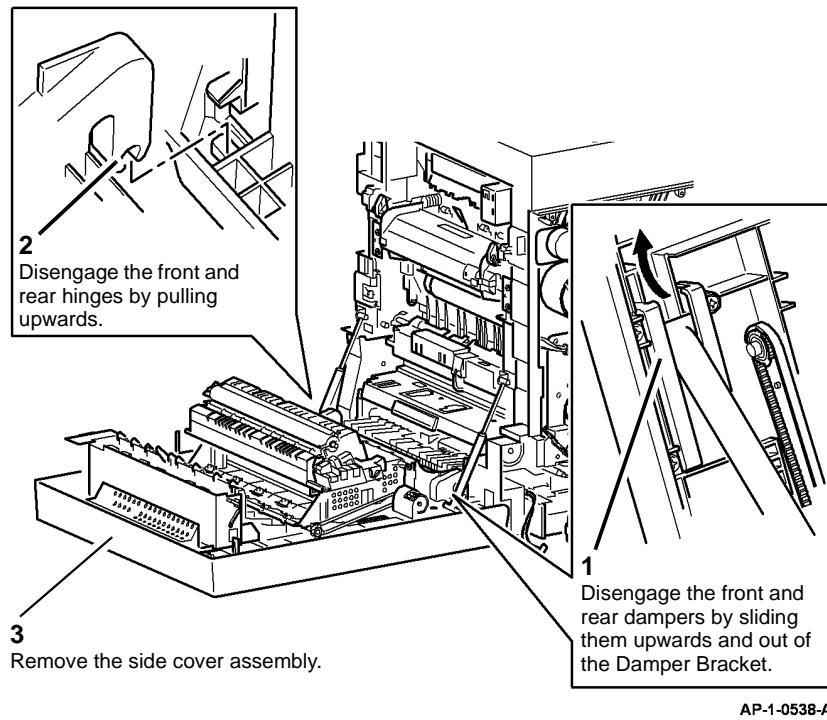


Figure 3 Removing the Side Cover Assembly

Replacement

Replacement is the reverse of the removal procedure.

REP 8.2 Registration Roll and Guide Components

Parts List on [PL 4.15](#), [PL 8.15](#)

Purpose

NOTE: Only perform the steps that are necessary to repair the damaged component.

This procedure is used to repair the following components:

- Registration roll, [PL 4.15 Item 1](#).
- Registration roll bearings, [PL 4.15 Item 2](#).
- Registration roll cover, [PL 8.15 Item 2](#).
- Registration sensor, [PL 8.15 Item 8](#).
- Duplex jam 2 sensor, [PL 8.15 Item 8](#).
- Feed sensor, [PL 8.15 Item 8](#).
- Registration sensor actuator assembly, [PL 8.15 Item 14](#).
- Feed sensor actuator assembly, [PL 8.15 Item 13](#).
- Duplex jam 2 sensor actuator assembly, [PL 8.15 Item 15](#).
- Registration idler roll, [PL 4.15 Item 7](#).
- Registration idler roll bearings, [PL 4.15 Item 6](#).

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

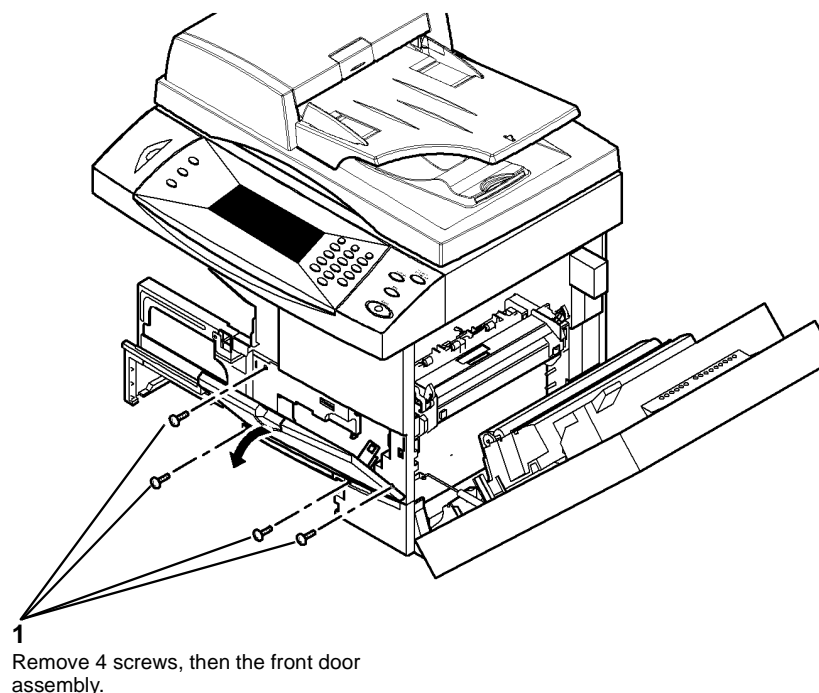
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

NOTE: The 4150 and 4250/4260/4265 procedures are the same. In all figures, the 4150 is shown.

1. Open the side cover assembly, [PL 7.30 Item 1](#), then the front door.
2. Remove the toner cartridge, [PL 9.10 Item 2](#), then the xerographic module, [PL 9.10 Item 1](#).
3. Remove paper tray 1.
4. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
5. Remove the paper exit cover, [PL 28.10 Item 4](#).
6. Remove the front door assembly, [Figure 1](#).



AP-1-0558-A

Figure 1 Front Door Removal

7. Remove the main drive assembly, (4150) [REP 4.1](#) or (4250/4260), [REP 4.3](#).
8. Remove the side cover assembly, [REP 8.1](#).
9. Remove the fuser assembly, [REP 10.1](#).

10. Prepare the rear of the registration roll, [Figure 2](#).

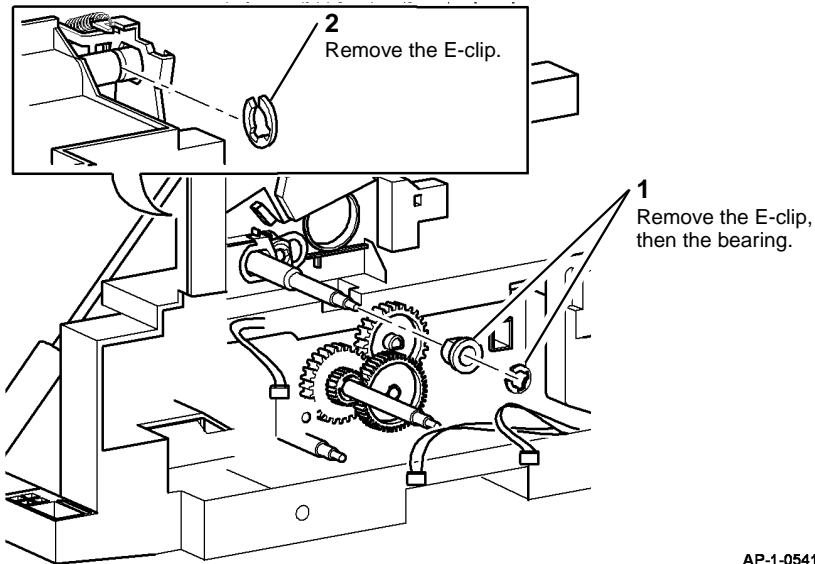


Figure 2 Preparation

AP-1-0541-A

11. Prepare the front of the registration roll, [Figure 3](#).

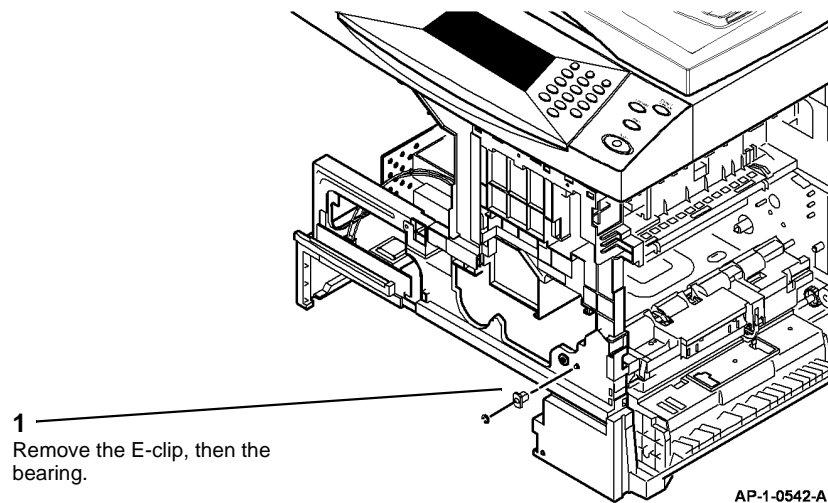


Figure 3 Preparation

AP-1-0542-A

12. Remove the registration roll cover, [Figure 4](#).

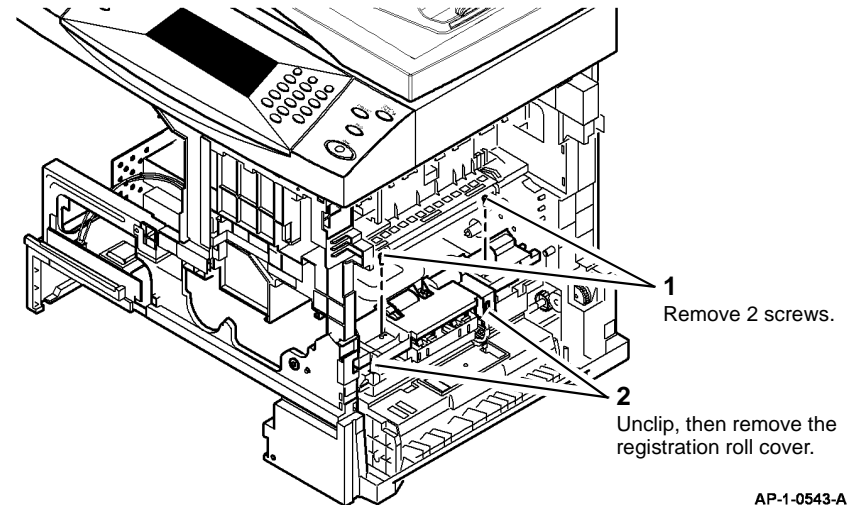


Figure 4 Cover Removal

AP-1-0543-A

13. Remove the actuator assemblies, [Figure 5](#).

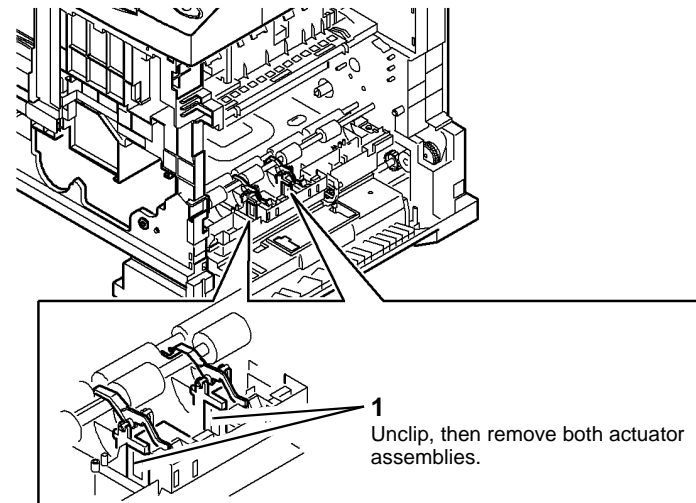


Figure 5 Actuator Assembly Removal

AP-1-0544-A

14. If necessary, remove the duplex jam 2 sensor actuator assembly, [PL 8.15 Item 15](#).

15. Remove the registration guide, [Figure 6](#).

NOTE: The connectors in the registration guide can remain connected.

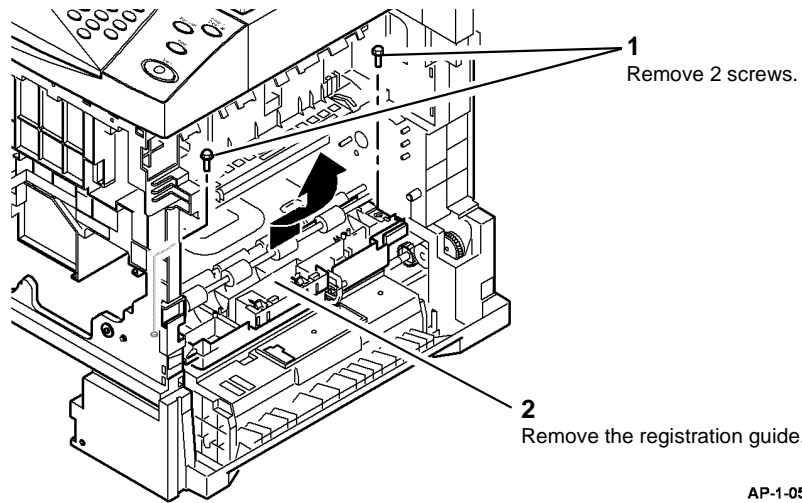


Figure 6 Registration Guide Removal

AP-1-0545-A

17. Remove the front registration idler roll bearing, [Figure 8](#).

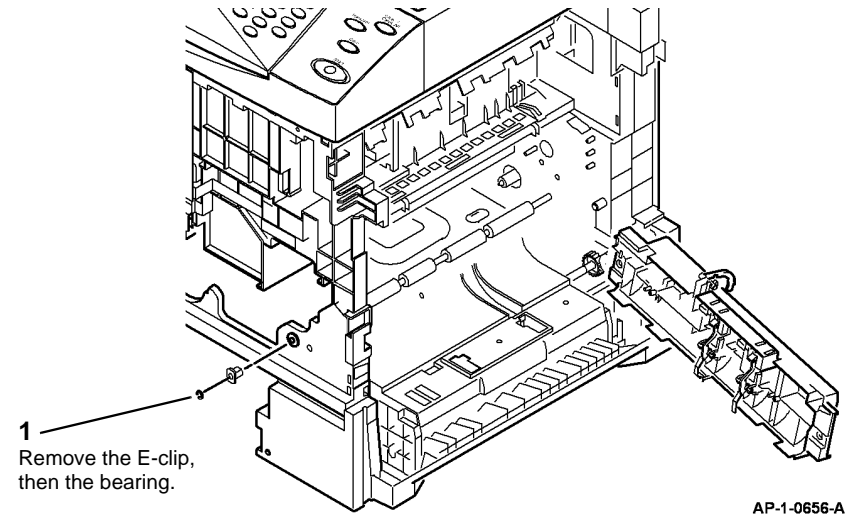


Figure 8 Front Bearing Removal

AP-1-0656-A

16. Remove the registration roll, [Figure 7](#).

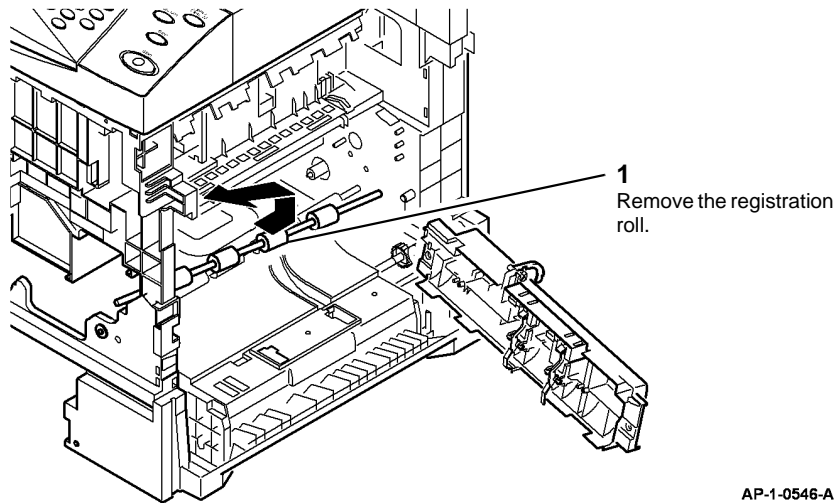
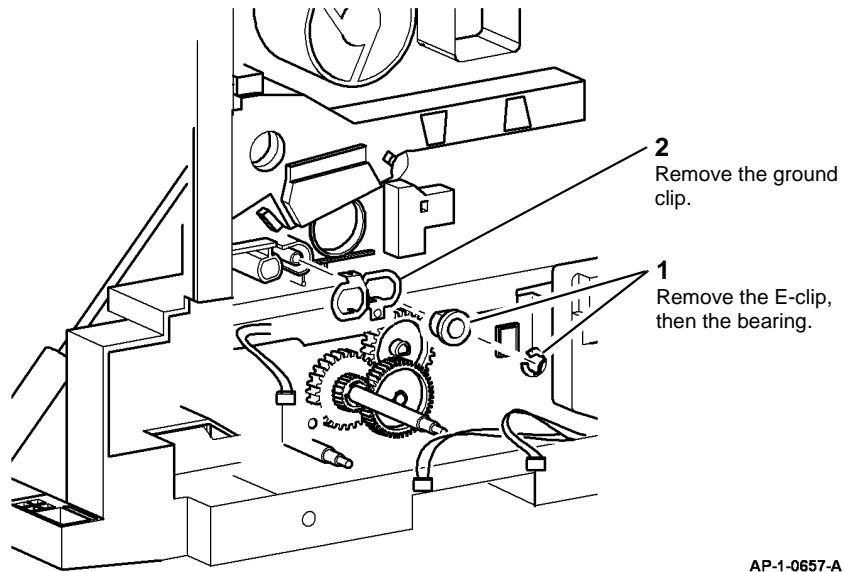


Figure 7 Registration Roll Removal

AP-1-0546-A

18. Remove the rear registration idler roll bearing, [Figure 9](#).

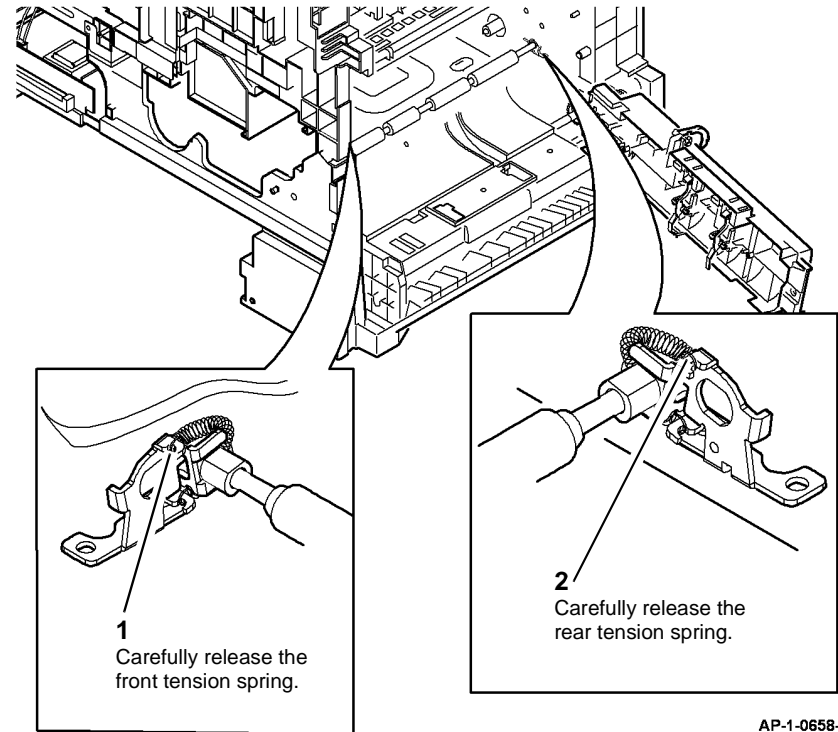


- 2 Remove the ground clip.
- 1 Remove the E-clip, then the bearing.

AP-1-0657-A

Figure 9 Rear Bearing Removal

19. Release the front the and rear tension springs, [Figure 10](#).



- 1 Carefully release the front tension spring.

- 2 Carefully release the rear tension spring.

AP-1-0658-A

Figure 10 Tension Springs

20. Remove the registration roll idler, [Figure 11](#).

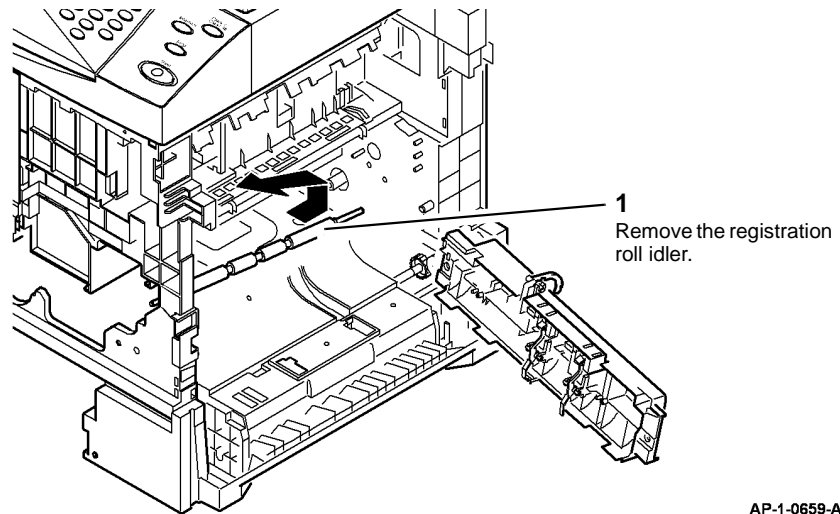


Figure 11 Registration Roll Idler Removal

Replacement

1. Replacement is the reverse of the removal procedure.
2. The actuators are different. Ensure that they are installed correctly, refer to [PL 8.15](#).

REP 8.3 Paper Transport Assembly

Parts List on [PL 8.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the registration roll, [REP 8.2](#).
2. Prepare the rear of the paper transport assembly, [Figure 1](#).

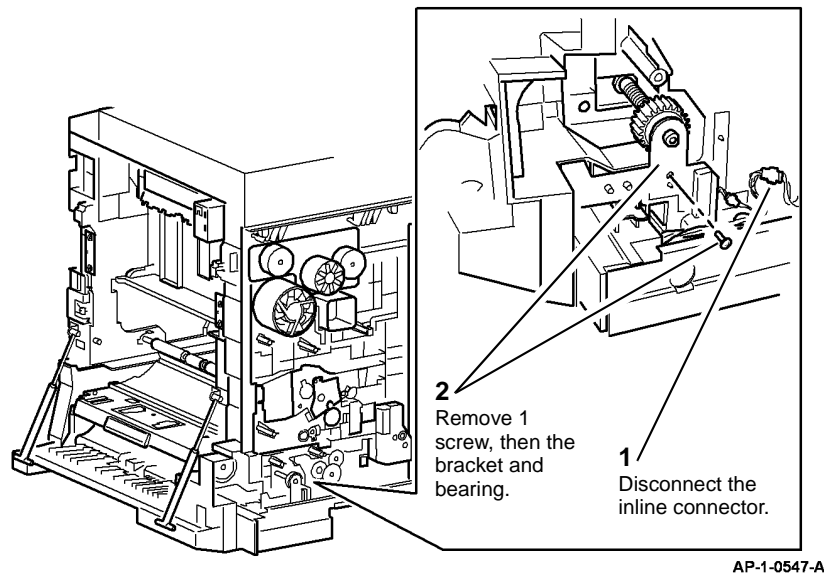


Figure 1 Preparation

3. Prepare to remove the paper transport assembly, [Figure 2](#).

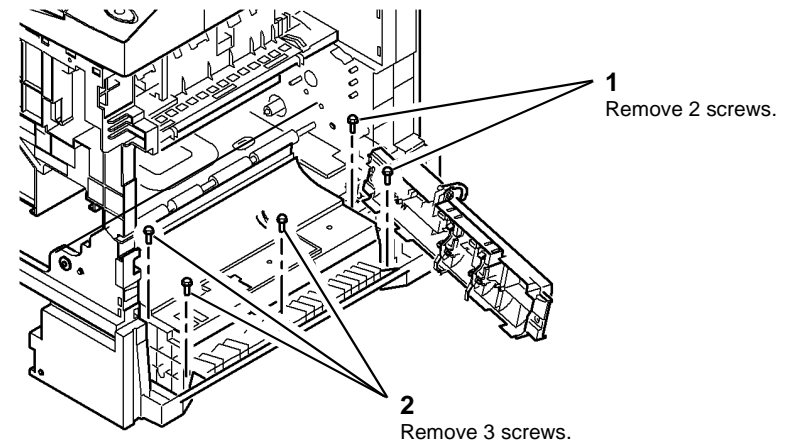


Figure 2 Preparation

AP-1-0548-A

4. Remove the paper transport assembly, [Figure 3](#).

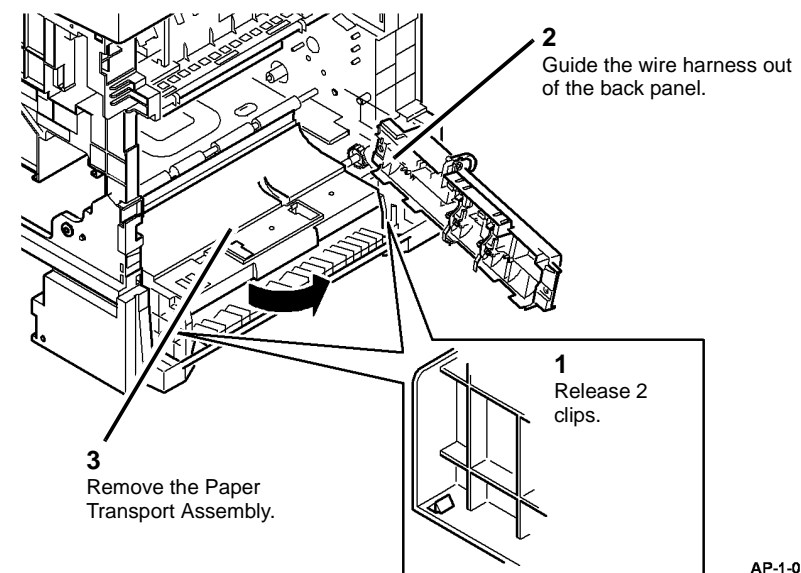


Figure 3 Remove the Paper Transport Assembly

Replacement

1. Insert the wire harness back into the opening in the Back Panel prior to reinserting the Paper Transport Assembly back into the machine (Figure 4).

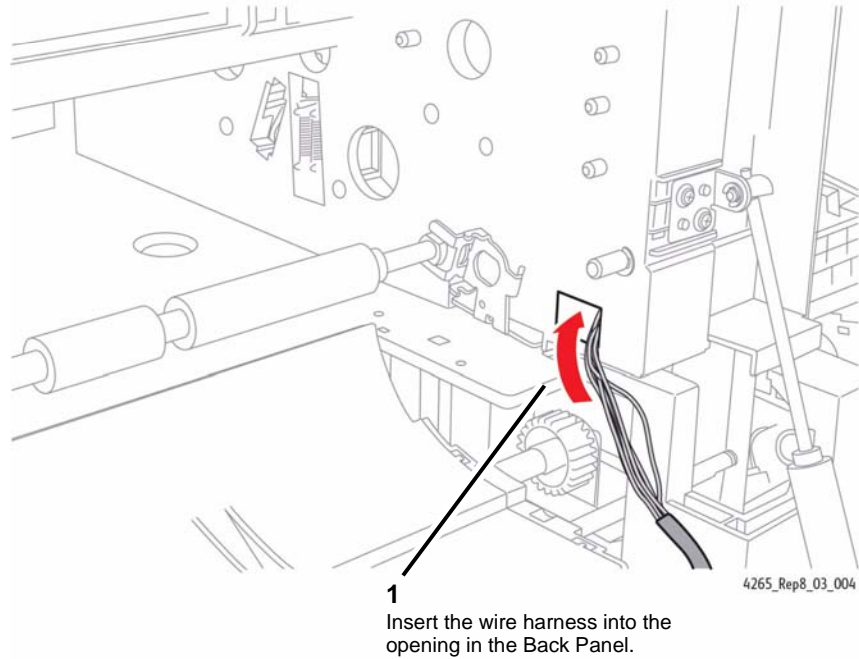


Figure 4 Inserting Wire Harness through the Back Panel

2. Reinstallation is the reverse of the Removal procedure.

REP 8.4 Speaker

Parts List on [PL 7.17](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

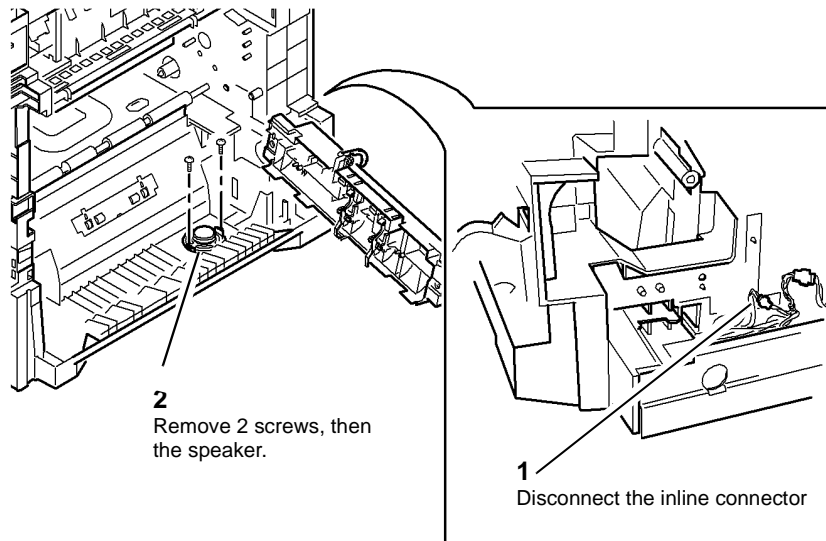
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the paper transport assembly, [REP 8.3](#).
2. Remove the speaker, [Figure 1](#).



AP-1-0550-A

Figure 1 Speaker Removal

Replacement

Replacement is the reverse of the removal procedure.

REP 8.5 Bypass Tray Retard Assembly

Parts List on [PL 8.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

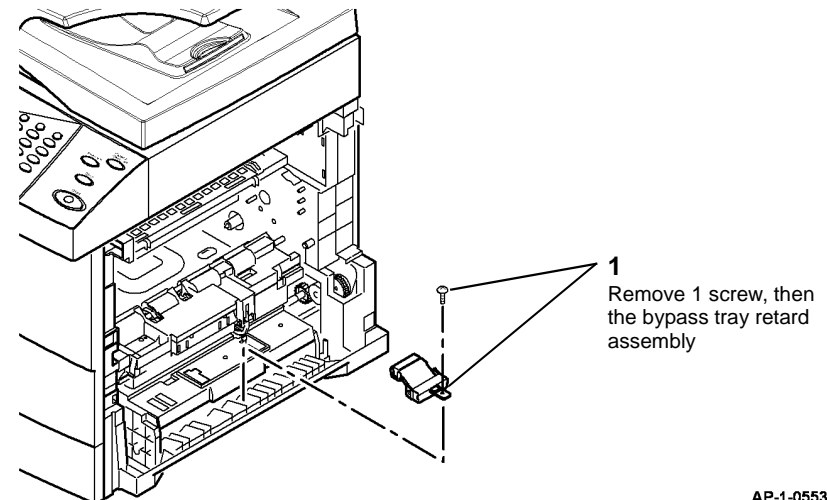
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the main drive assembly, (4150) [REP 4.1](#) or (4250/4260/4265) [REP 4.3](#).
2. Remove the side cover assembly, [REP 8.1](#).
3. Remove the bypass tray retard assembly, [Figure 1](#).



AP-1-0553-A

Figure 1 Removal

4. If necessary, remove the retard pad, [PL 8.20 Item 4](#).

Replacement

Replacement is the reverse of the removal procedure. If a new retard assembly is installed, reset the HFSI count to zero. Go to [GP 16](#) High Frequency Service Items.

REP 8.6 Bypass Tray Feed Roll Assembly

Parts List on [PL 8.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the paper transport assembly, [REP 8.3](#).
2. Remove the bypass tray retard assembly, [REP 8.5](#)
3. Remove the feed roll assembly support spring, [Figure 1](#).

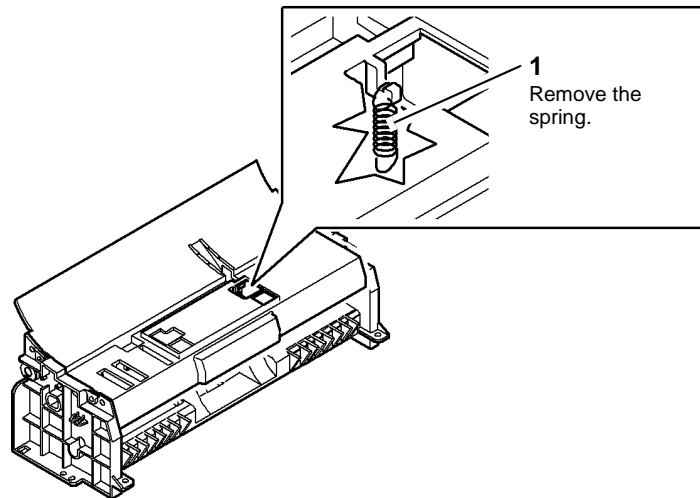


Figure 1 Spring Removal

AP-1-0554-A

4. Remove the paper transport upper guide, [Figure 2](#).

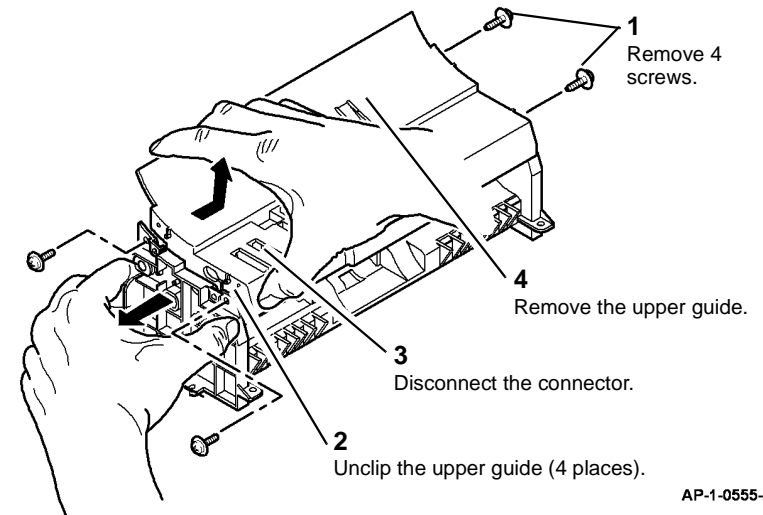


Figure 2 Upper Guide Removal

AP-1-0555-A

5. Remove the feed roll assembly, [Figure 3](#).

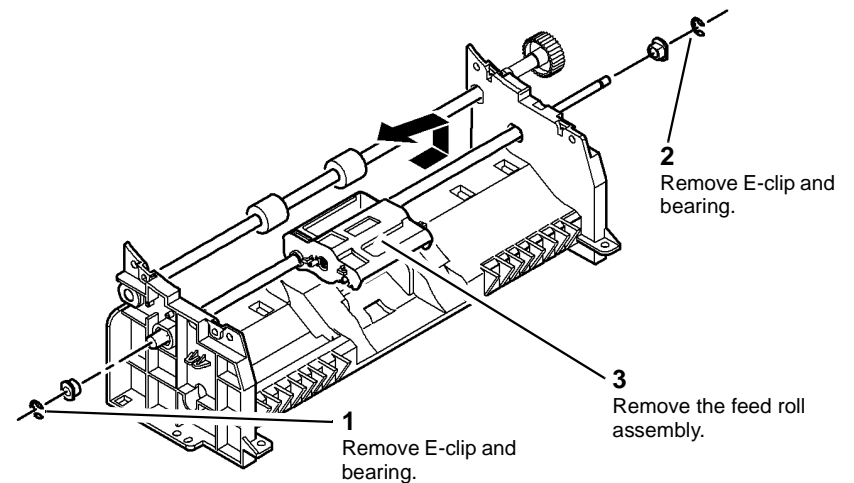


Figure 3 Feed Roll Removal

AP-1-0556-A

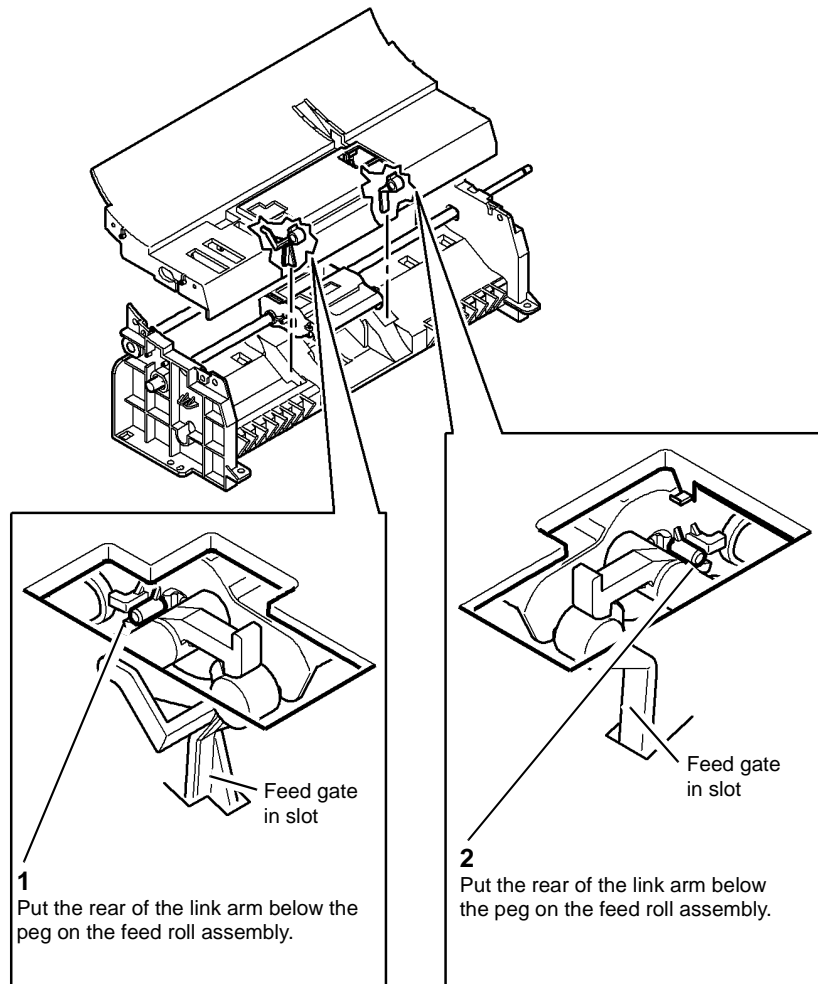
Replacement

1. Replacement is the reverse of the removal procedure.

CAUTION

Do not damage the mylar guides positioned above the link arms. For clarity, the mylar guides are not shown in Figure 4.

2. When the paper transport assembly is reassembled, ensure that the feed gates and link arms are located correctly, Figure 4.



AP-1-0557-A

Figure 4 Feed Gate Position

REP 8.7 Transport Roll Idler Assembly

Parts List on [PL 7.17](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

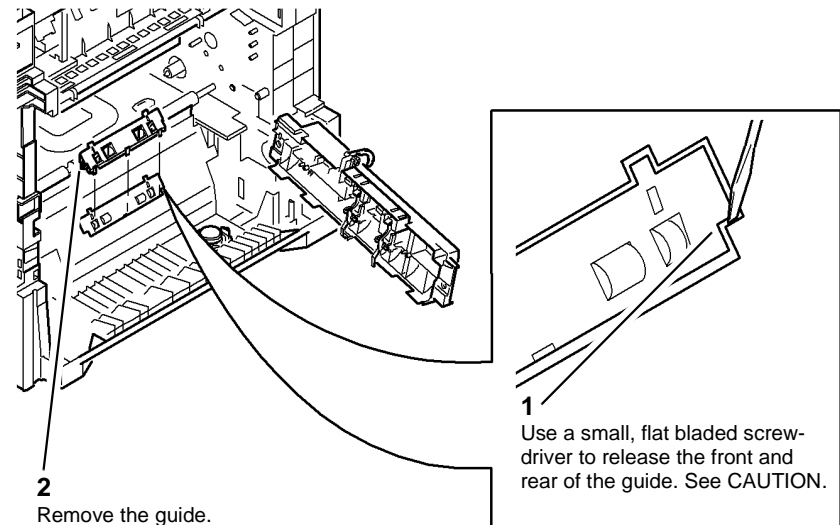
Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the paper transport assembly, [REP 8.3](#).

CAUTION

The guide is secured by 5 clips. Take care when removing the guide. The clips are easily broken.

2. Remove the guide, Figure 1.



AP-1-0664-A

Figure 1 Guide Removal

3. Remove the transport roll idler assembly, [PL 7.17 Item 5](#).

Replacement

Replacement is the reverse of the removal procedure.

REP 9.1 Toner Dispense Motor

Parts List on (4150) [PL 4.20](#) and (4250/4260/4265) [PL 4.25](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

NOTE: The 4150 and 4250/4260/4265 procedures are similar. The 4150 is shown in [Figure 1](#).

1. Remove the main drive assembly, (4150) [REP 4.1](#) or (4250/4260/4265) [REP 4.3](#).

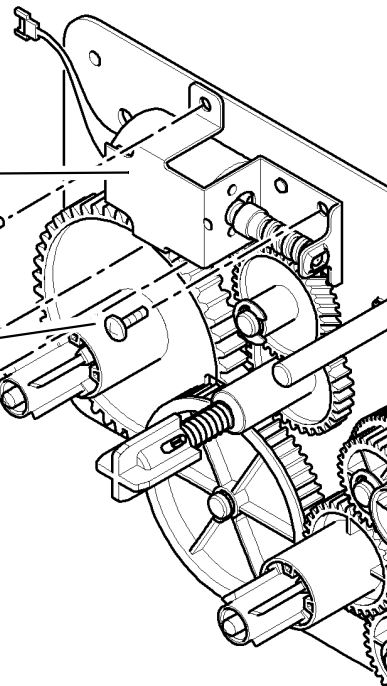
NOTE: The Toner Dispense Motor is located on the inside of the Main Drive Assembly.

2. Remove the toner dispense motor, [Figure 1](#).

3. Remove the motor from the bracket.

2. Remove the motor and bracket.

1. Remove 4 screws.



AP-1-0552-A

Figure 1 Toner dispense motor removal

Replacement

Replacement is the reverse of the removal procedure.

REP 9.2 Xerographic Module Connector and CRUM PWB (4150)

Parts List on [PL 4.15](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

For the 4265 procedure, refer to [REP 9.6](#).

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

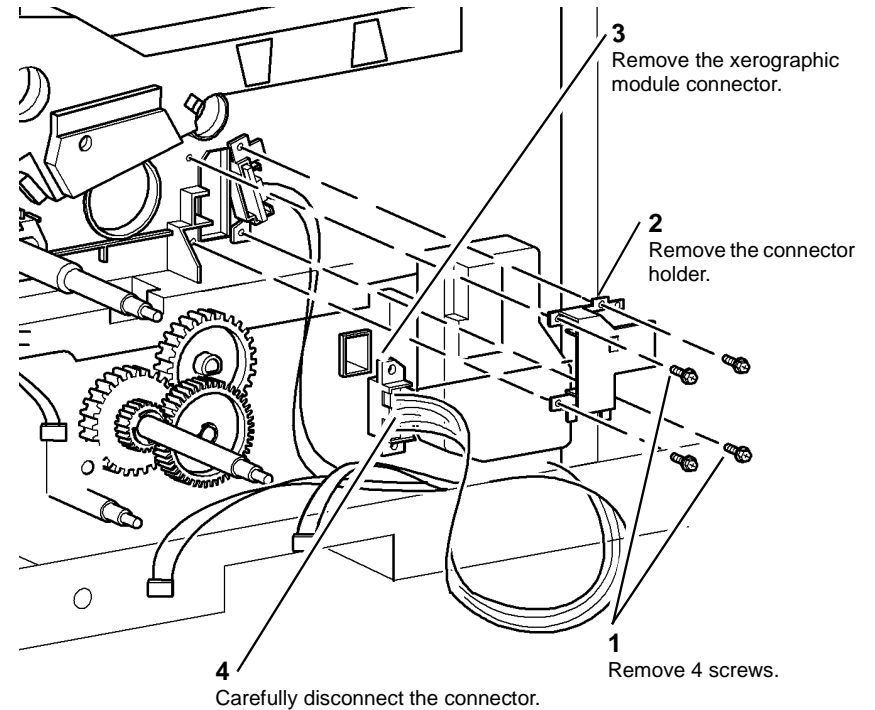
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the main drive assembly, [REP 4.1](#).
2. Remove the xerographic module connector, [Figure 1](#).



AP-1-0572-A

Figure 1 Connector removal

- Remove the CRUM PWB, [Figure 2](#).

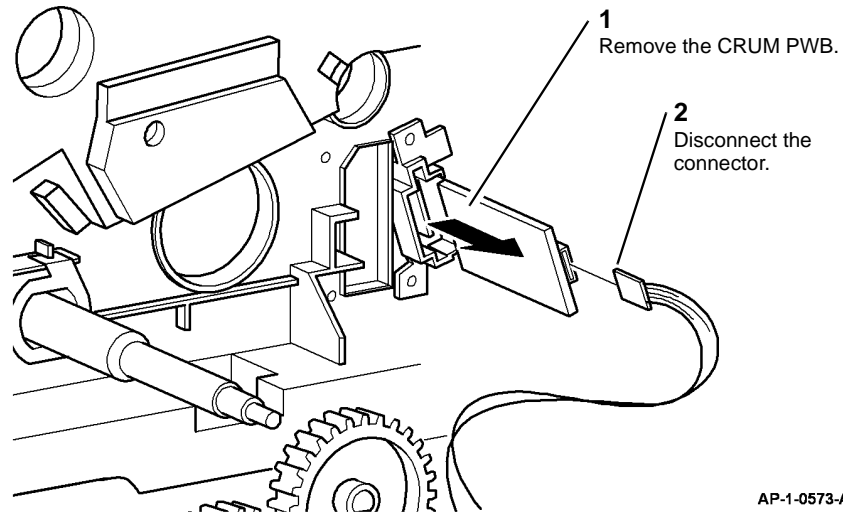


Figure 2 PWB removal

AP-1-0573-A

Replacement

Replacement is the reverse of the removal procedure.

REP 9.3 Terminal Assembly

Parts List on [PL 4.15](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

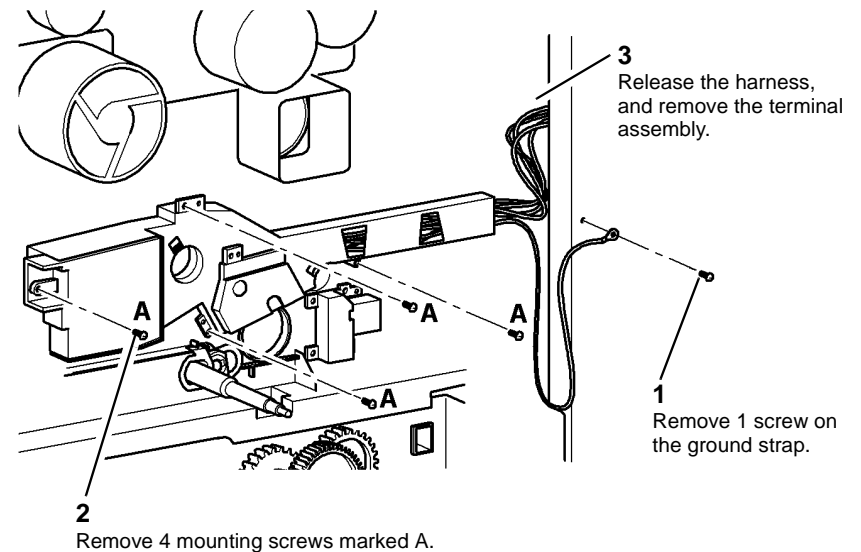
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

- Remove the exit tray assembly, [PL 28.10 Item 1](#) or finisher (4265) [REP 12.1](#).
- Remove the paper exit cover, [PL 28.10 Item 4](#).
- Disconnect the following, according to machine model:
 - (4150) CON1 on the HVPS
 - (4250/4260) CON2 on the HVPS
 - (4265) CN3, CN4 on the HVPS
- Route the wire harness out the back of the machine.
- Remove the main drive assembly, (4150) [REP 4.1](#) or (4250/4260/4265) [REP 4.3](#).
- Remove the terminal assembly ([Figure 1](#)).



AP-1-0608-A

Figure 1 Terminal assembly removal

Replacement

Replacement is the reverse of the removal procedure.

REP 9.4 Xerographic Module Connector (4250/4260)

Parts List on [PL 4.15](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260. For the 4150 procedure, refer to the table of contents.

For the 4265 procedure, refer to [REP 9.6](#)

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

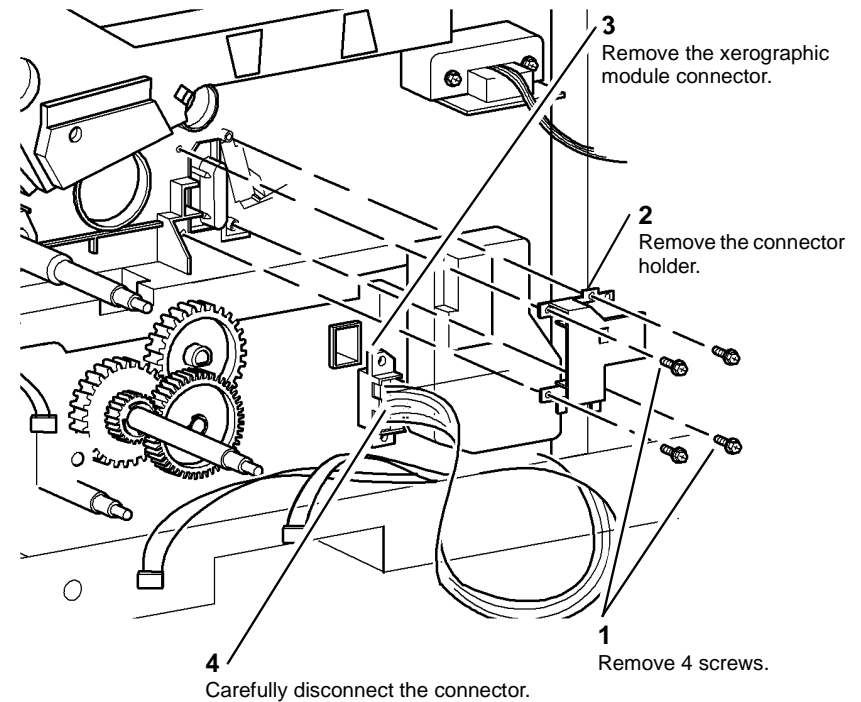
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10.*

1. Remove the main drive assembly, [REP 4.3](#).
2. Remove the xerographic module connector, [Figure 1](#).



AP-1-0738-A

Figure 1 Connector removal

Replacement

Replacement is the reverse of the removal procedure.

REP 9.5 Toner Cartridge Connector (4250/4260/4265)

Parts List on [PL 4.15](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

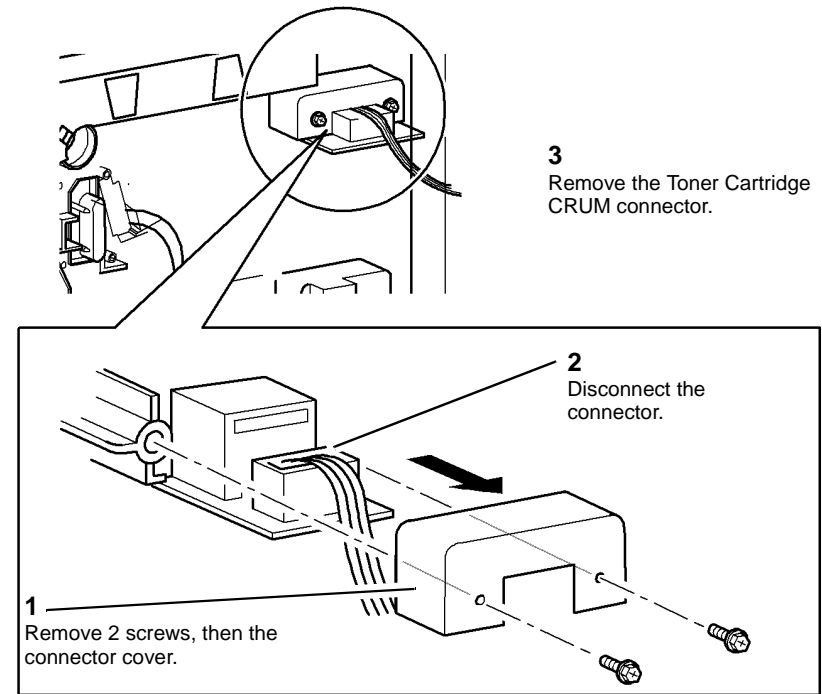
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Remove the Main Drive Assembly ([REP 4.3](#)).
2. Remove the Toner Cartridge CRUM connector ([Figure 1](#)).



R-1-0739-A

Figure 1 Removing the Toner Cartridge CRUM Connector

Replacement

Reinstallation is the reverse of the Removal procedure.

REP 9.6 Xerographic Module Connector (4265)

Parts List on [PL 4.15](#)

Removal

NOTE: This procedure should only be performed on the 4265. For other machine models, refer to the Table of Contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the Main Drive Assembly ([REP 4.3](#)).

2. Remove the Cover ([Figure 1](#)).

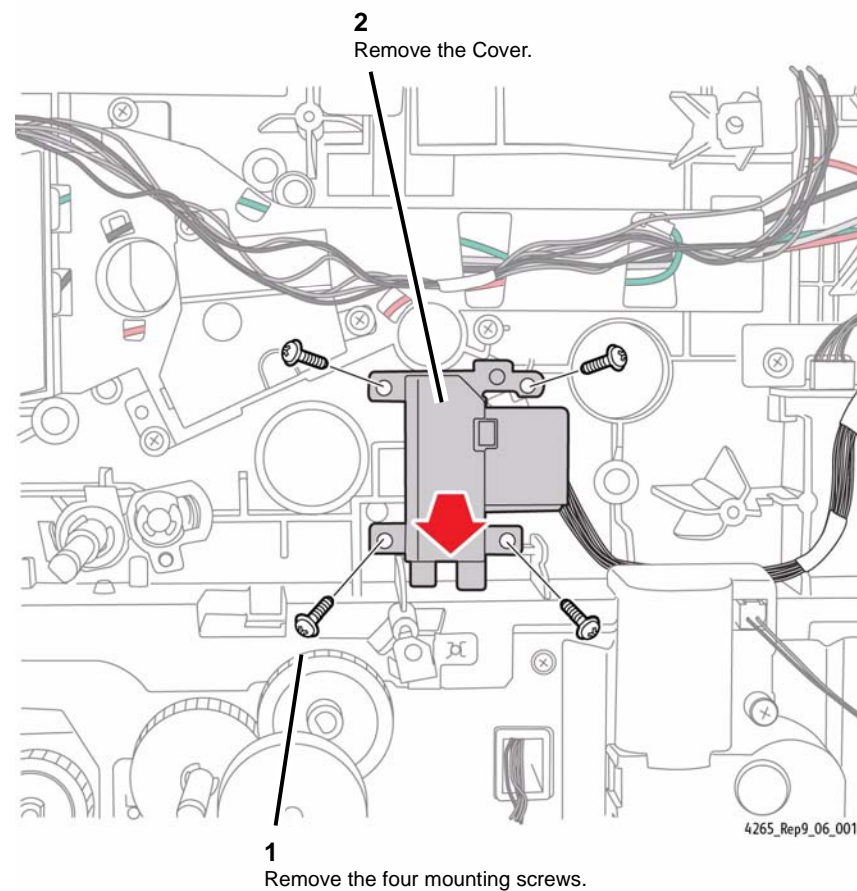


Figure 1 Removing the Cover

3. Remove the Xerographic Connector (Figure 2).

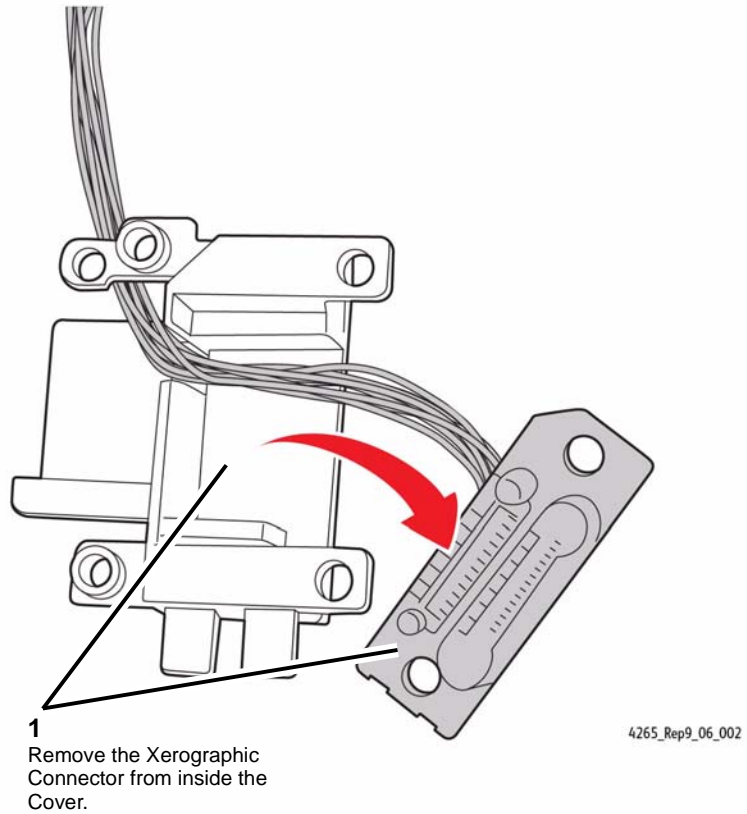


Figure 2 Removing the Xerographic Connector

Replacement

Replacement is the reverse of the removal procedure.

REP 10.1 Fuser Assembly

Parts List on [PL 10.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Open the Side Cover Assembly, [PL 7.30 Item 1](#).
2. Remove the Fuser Assembly ([Figure 1](#)).

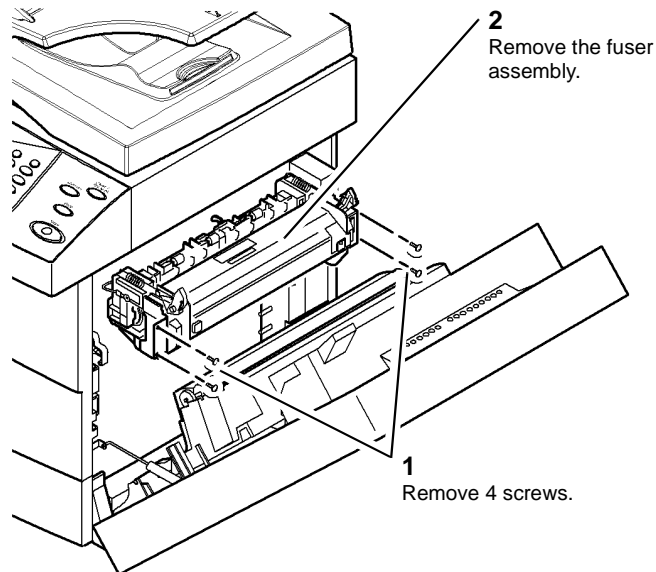


Figure 1 Removing the Fuser Assembly

AP-1-0529-A

Replacement

CAUTION

Do not damage the exit sensor actuator when reinstalling the fuser assembly. Refer to [Figure 2](#).

1. Replacement is the reverse of the removal procedure.
2. Ensure the exit sensor actuator is pushed to the left when the fuser assembly is reinstalled, [Figure 2](#).

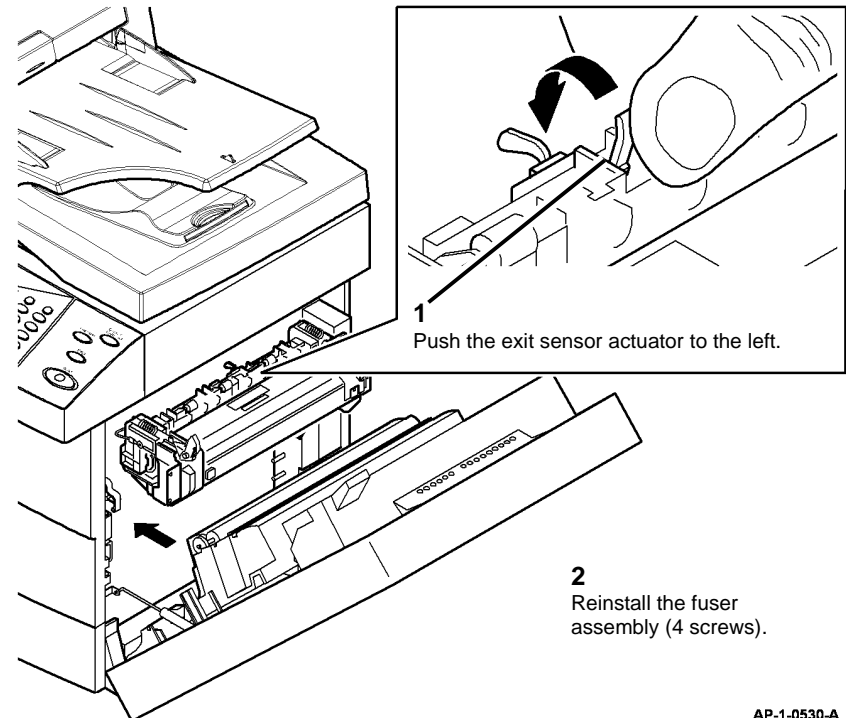


Figure 2 Replacing the Fuser Assembly

AP-1-0530-A

3. **(4150)** If a new fuser assembly was installed, reset the HFSI count. Go to [GP 16 High Frequency Service Items](#).

REP 10.2 Exit Guide Assembly and Exit Assembly

Parts List on [PL 10.10](#), [PL 10.15](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF. Refer to (4150) [REP 5.1](#) or (4250/4260/4265) [REP 5.3](#).
2. Remove the scanner assembly, (4150) [REP 14.1](#) or (4250/4260/4265) [REP 14.3](#).
3. Open the side cover assembly, [PL 7.30 Item 1](#).
4. Remove the exit guide assembly, [Figure 1](#).

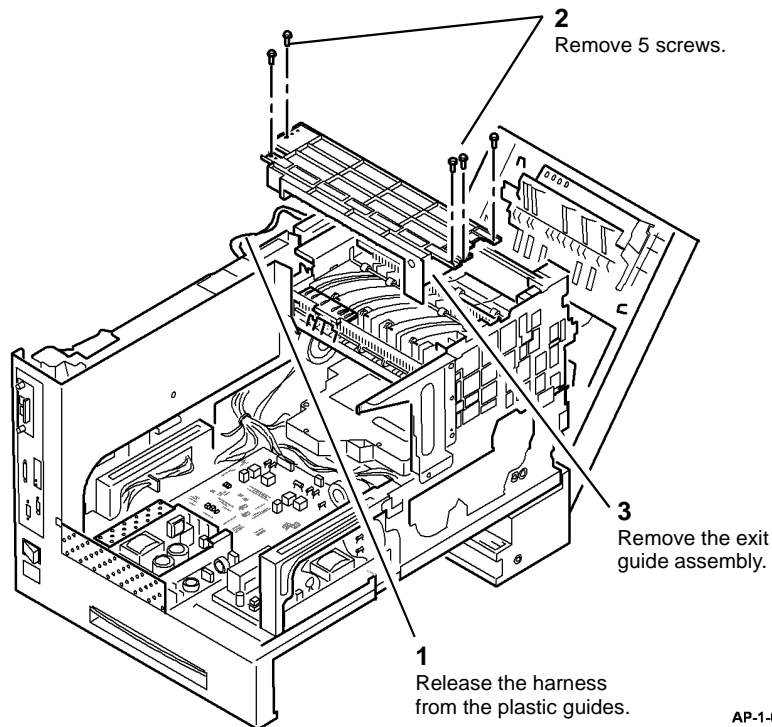


Figure 1 Exit guide assembly removal

AP-1-0531-A

5. Remove the exit assembly, [Figure 2](#).

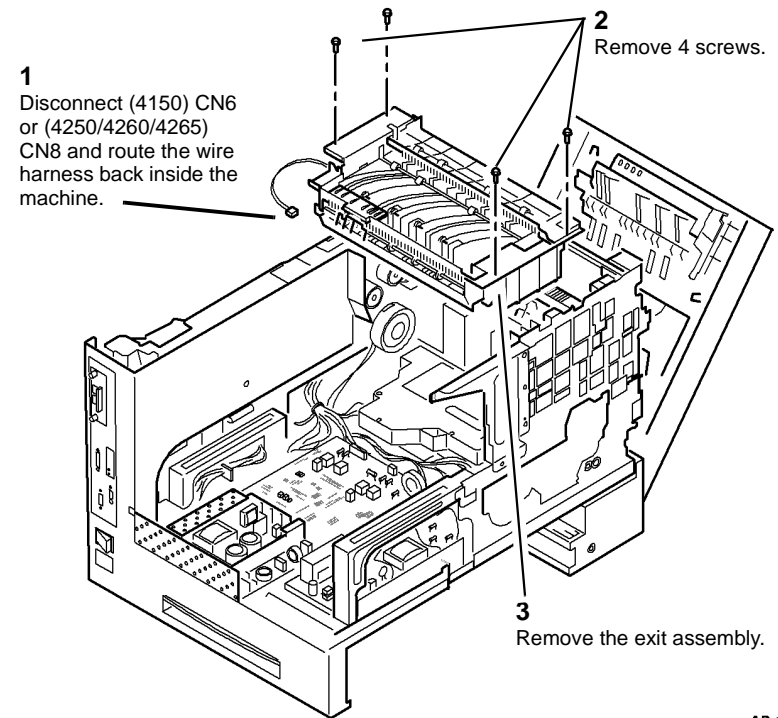


Figure 2 Exit assembly removal

AP-1-0532-A

Replacement

Replacement is the reverse of the removal procedure.

REP 10.3 Duplex Solenoid Assembly and Duplex Gate

Parts List on [PL 10.15](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the Exit Assembly ([REP 10.2](#)).
2. Remove the Support Bracket ([Figure 1](#)).

NOTE: When the Support Bracket is removed, the back of the Duplex Gate will be released.

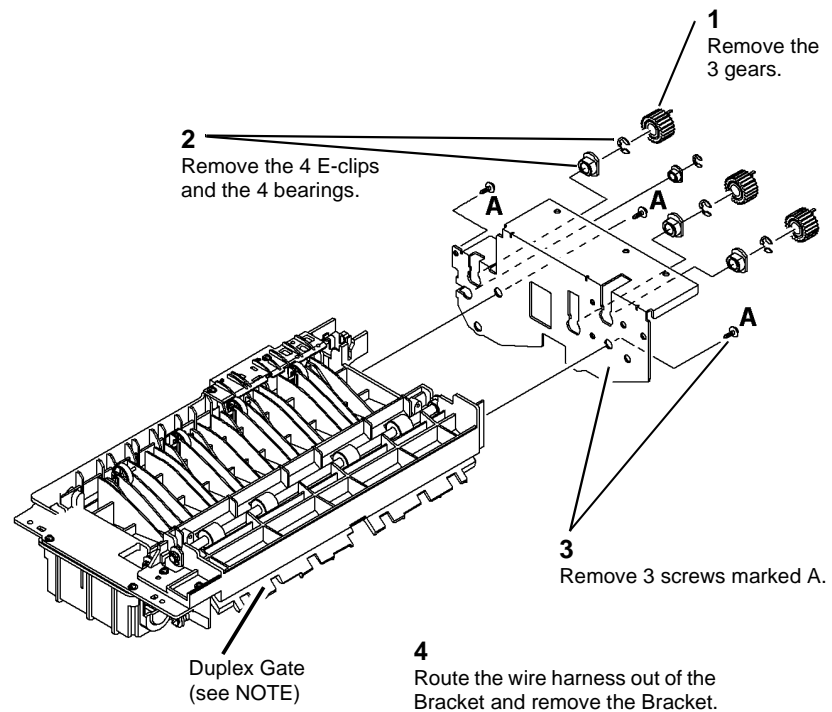


Figure 1 Removing the Support Bracket

CAUTION

Take care when releasing the front of the duplex gate. The clip is easily broken.

3. Remove the Duplex Gate and Exit Assembly Upper Guide ([Figure 2](#)).

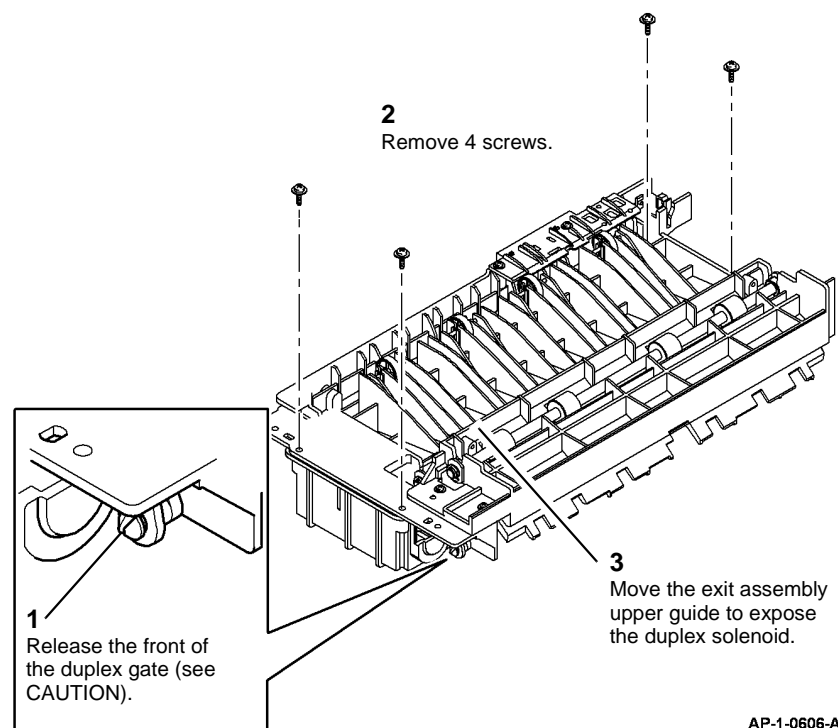


Figure 2 Removing the Duplex Gate and Exit Assembly Upper Guide

4. Remove the Duplex Solenoid Assembly (Figure 3).

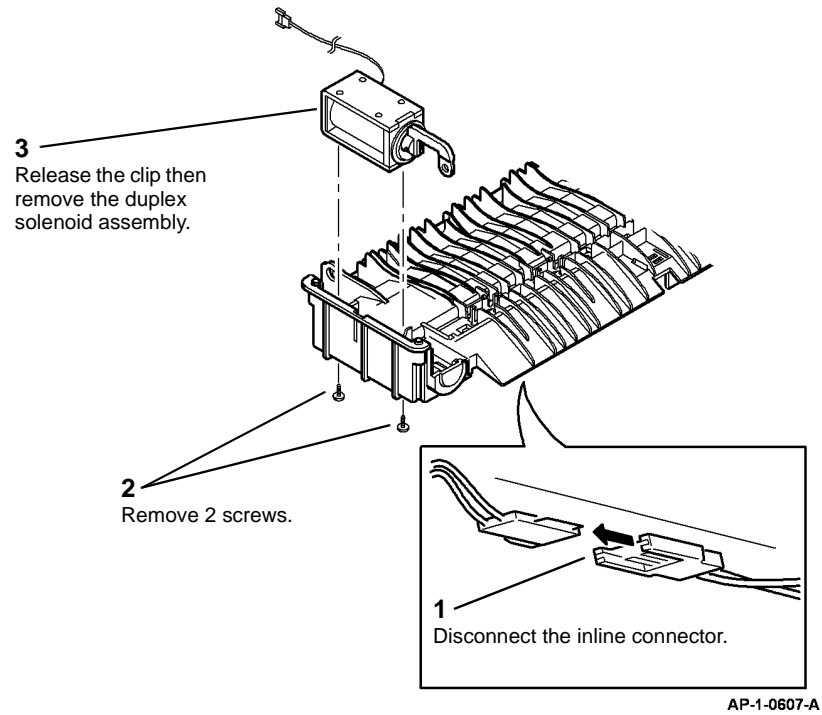


Figure 3 Removing the Duplex Solenoid Assembly

Replacement

Replacement is the reverse of the Removal procedure.

REP 10.4 Exit Drive Assembly

Parts List on [PL 10.20](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the rear cover, [PL 28.10 Item 6](#).
2. Remove the fuser fan duct, [PL 4.15 Item 19](#).

3. Remove the Exit Drive Assembly ([Figure 1](#)).

NOTE: The position of each screw is numbered 1 to 4 on the Mounting Plate. Remove the screws in reverse numerical order.

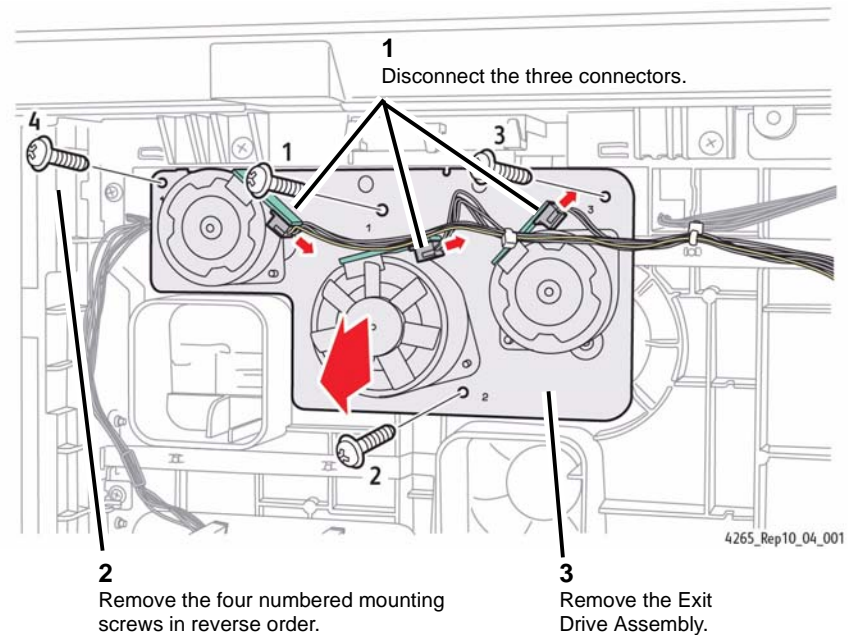


Figure 1 Removing the Exit Drive Assembly

Replacement

NOTE: Reinstall the 4 screws that secure the exit drive assembly in numerical order.

1. Replacement is the reverse of the removal procedure.

REP 10.5 Fuser Assembly Components (4150)

Parts List on [PL 10.10](#), [PL 10.25](#) and [PL 10.26](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Springs, [PL 10.25 Item 7](#).
- Carbon brush assemblies, [PL 10.26 Item 7](#).
- Heat roller assembly, [PL 10.26 Item 12](#).

NOTE: If a new heat roller assembly is installed, also install a new heat roller collar, [PL 10.26 Item 16](#).

- Heat roller collar, [PL 10.26 Item 16](#).
- Heat roller bearings, [PL 10.26 Item 15](#).
- Pressure roller bearings, [PL 10.26 Item 22](#).

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

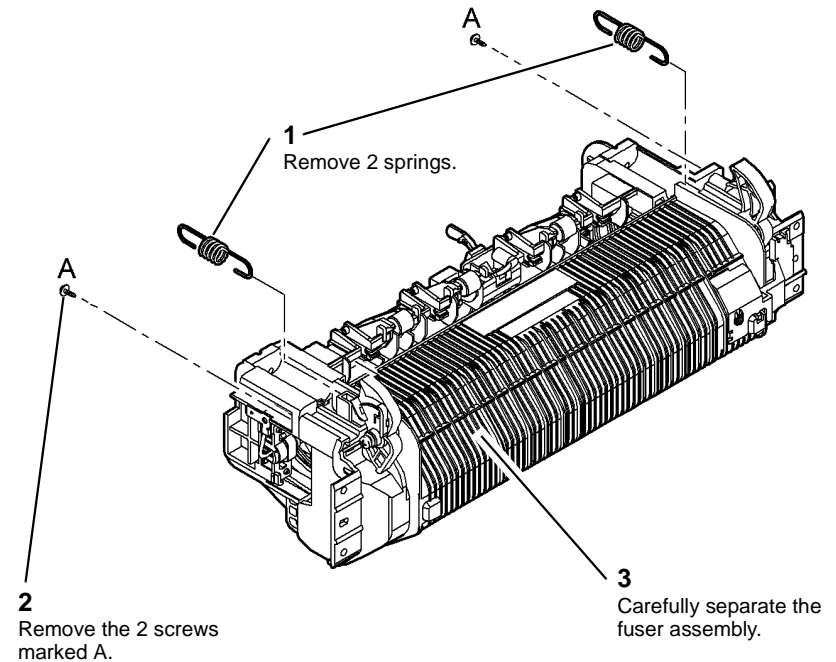
WARNING

Do not touch the fuser while it is hot.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Remove the fuser assembly, [REP 10.1](#).
2. Separate the fuser assembly, [Figure 1](#).



AP-1-0650-A

Figure 1 Fuser assembly separation

3. Remove the front and rear carbon brush assemblies, [Figure 2](#).

NOTE: [Figure 2](#) shows the removal of the front carbon brush assembly. The procedure for removing the front or rear carbon brush assembly is identical.

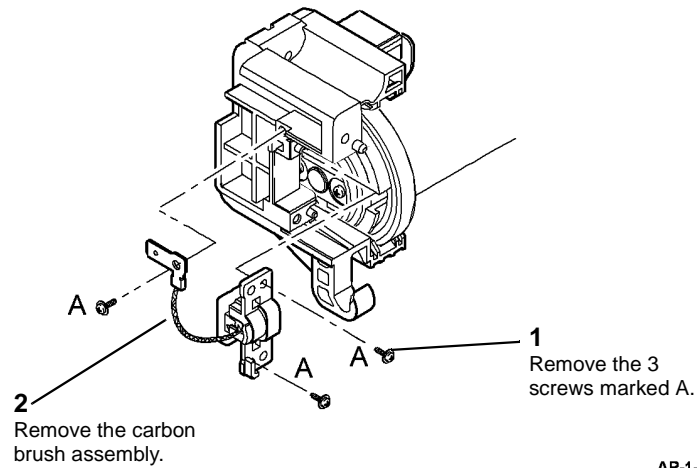


Figure 2 Carbon brush removal

AP-1-0651-A

CAUTION

Do not damage the fuser stripper fingers when removing the heat roller assembly.

4. Remove the heat roller and bearings, [Figure 3](#).

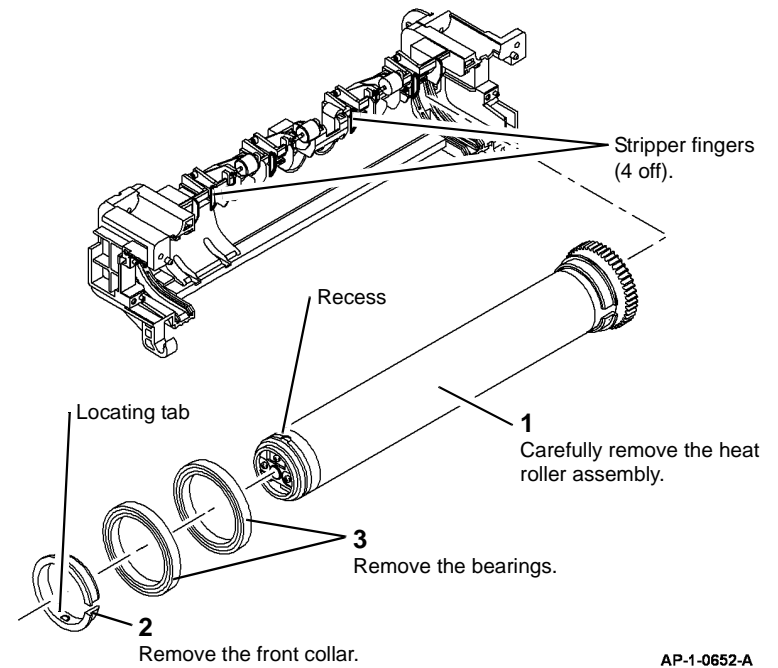
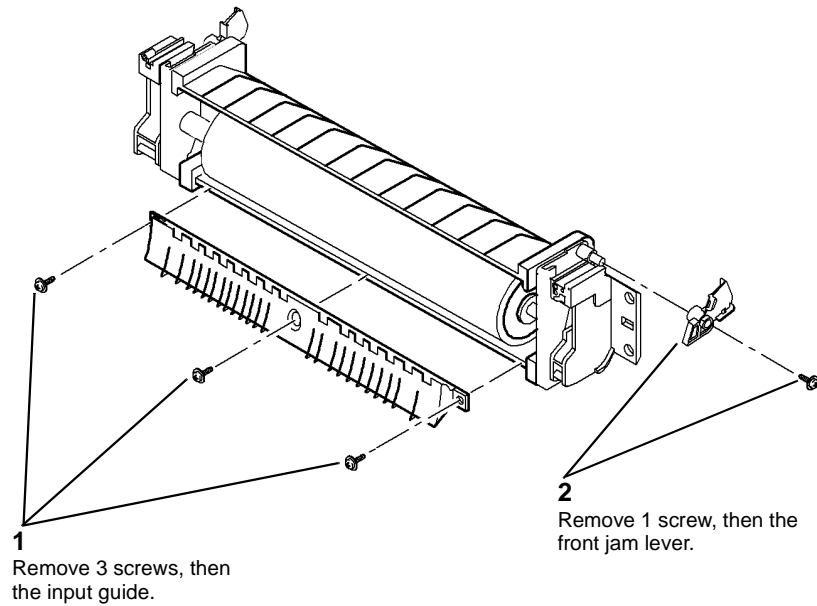


Figure 3 Heat roller removal

AP-1-0652-A

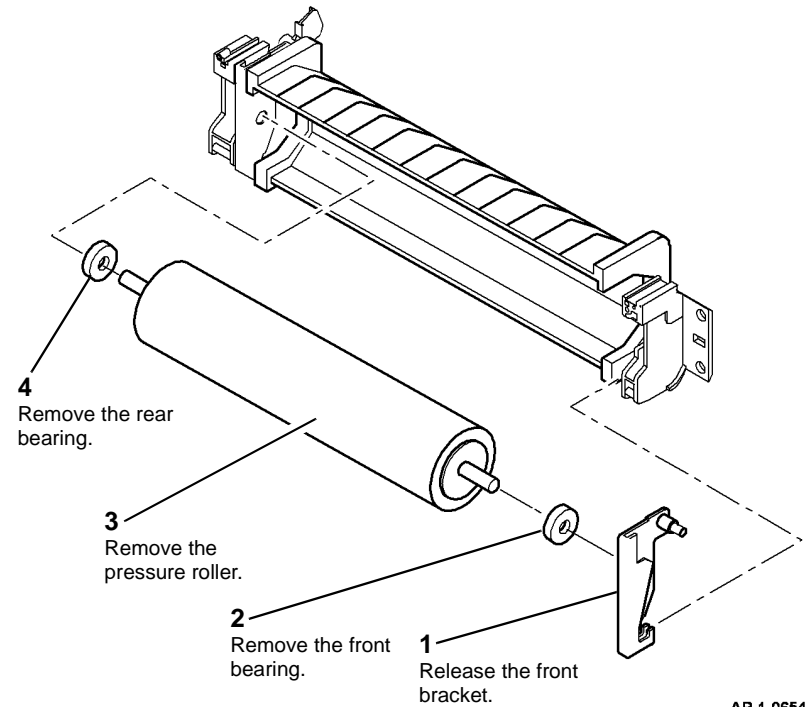
5. Prepare to remove the pressure roller bearings, [Figure 4](#).



AP-1-0653-A

Figure 4 Preparation

6. Remove the pressure roller bearings, [Figure 5](#).



AP-1-0654-A

Figure 5 Pressure roller bearing removal

7. Remove the cleaning shaft, [PL 10.26 Item 25](#).

Replacement

CAUTION

Do not damage the fuser stripper fingers when reinstalling the heat roller assembly, refer to Figure 3.

1. Replacement is the reverse of the removal procedure.
2. Ensure the locating tabs on the front heat roller collar are position in the recesses on the heat roller, refer to Figure 3.
3. Ensure that the spring on the front jam lever is positioned in the slot on the fuser frame.
4. If a new heat roller assembly or pressure roller are installed, reset the HFSI count to zero. Go to GP 16 High Frequency Service Items.

REP 10.6 Fuser Connector (4150)

Parts List on PL 4.15

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

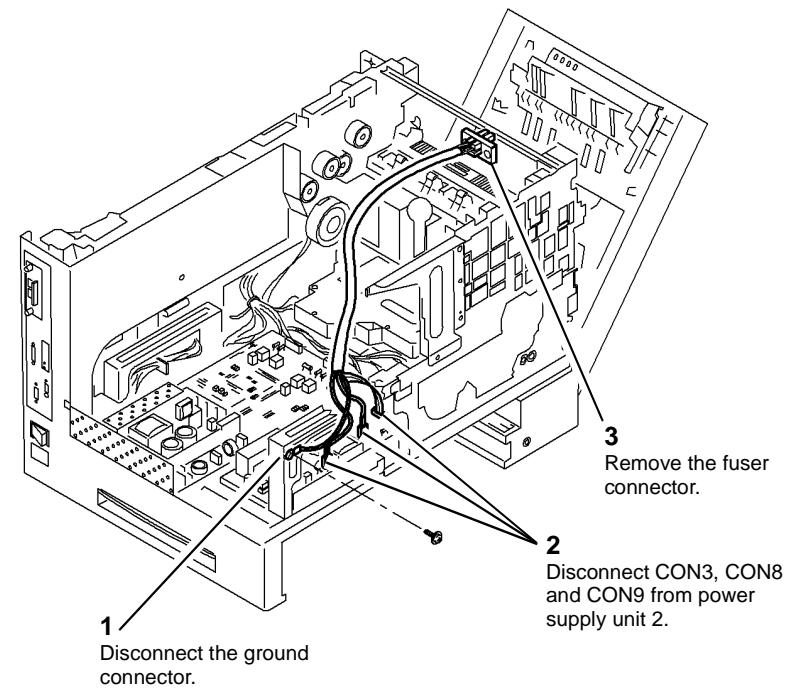
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the exit guide assembly, REP 10.2.
2. Remove the fuser connector retainer, PL 4.15 Item 21.
3. Remove the fuser connector, Figure 1.



AP-1-0660-A

Figure 1 Fuser connector

Replacement

Replacement is the reverse of the removal procedure.

REP 10.7 Fuser Assembly Components (4250/4260/4265)

Parts List on [PL 10.28](#) and [PL 10.30](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Springs, [PL 10.28 Item 7](#).
- Heat lamp assembly, [PL 10.30 Item 13](#).
- Heat roller, [PL 10.30 Item 10](#).
- Heat roller collar, [PL 10.30 Item 9](#).
- Heat roller bearings, [PL 10.30 Item 8](#).
- Pressure roller bearings, [PL 10.30 Item 17](#).
- CRUM Assembly [PL 10.28](#).

Removal

NOTE: This procedure should only be performed on the 4250/4260/4265 machines. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Do not touch the fuser while it is hot.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, [GP 10](#).

1. Remove the Fuser Assembly ([REP 10.1](#)).

2. Remove the CRUM Assembly (Figure 1).

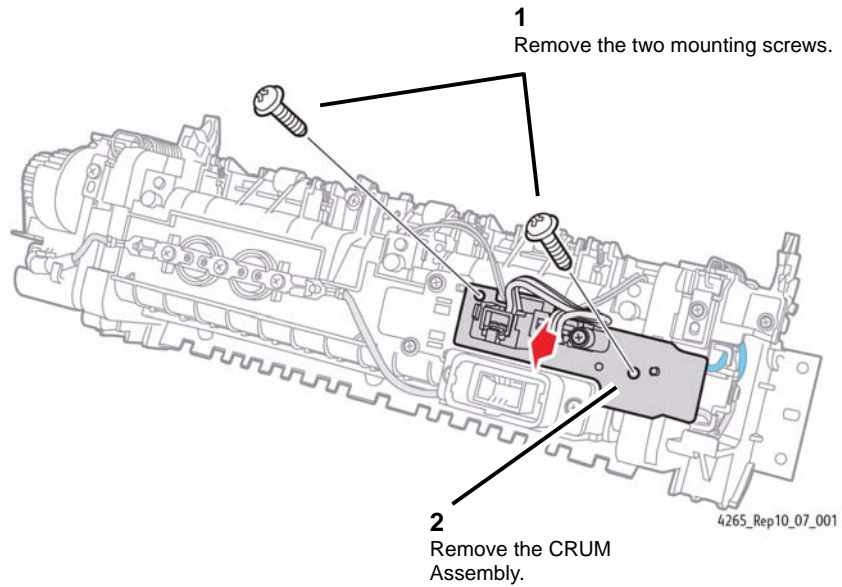


Figure 1 Removing the CRUM Assembly

3. Remove the Heat Lamp Assembly (Figure 2).

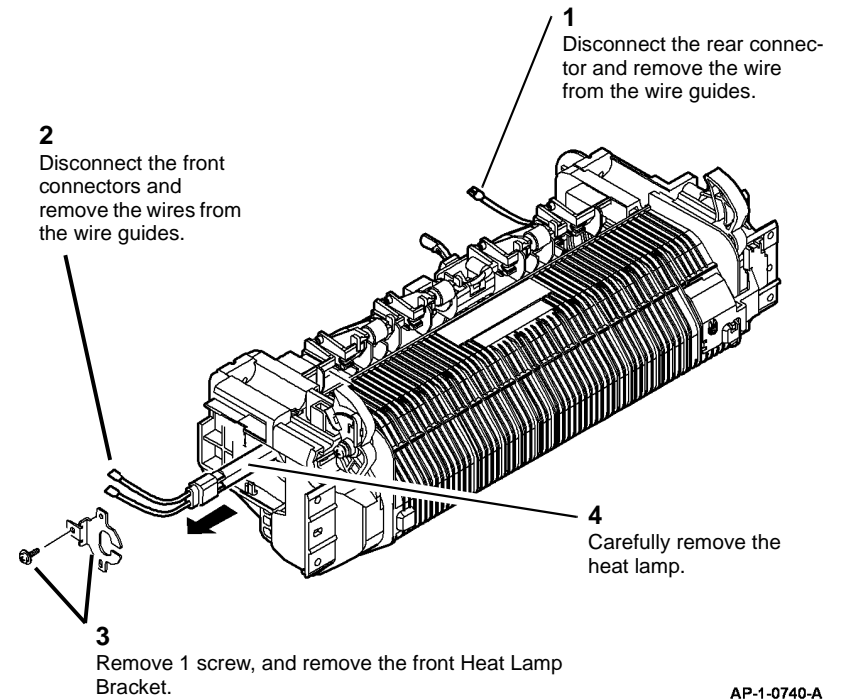


Figure 2 Removing the Heat Lamp Assembly

4. Separate the Fuser Assembly (Figure 3).

CAUTION

Do not damage the Fuser Stripper Fingers when removing the Heat Roll Assembly.

5. Remove the Heat Roll Assembly and components (Figure 4).

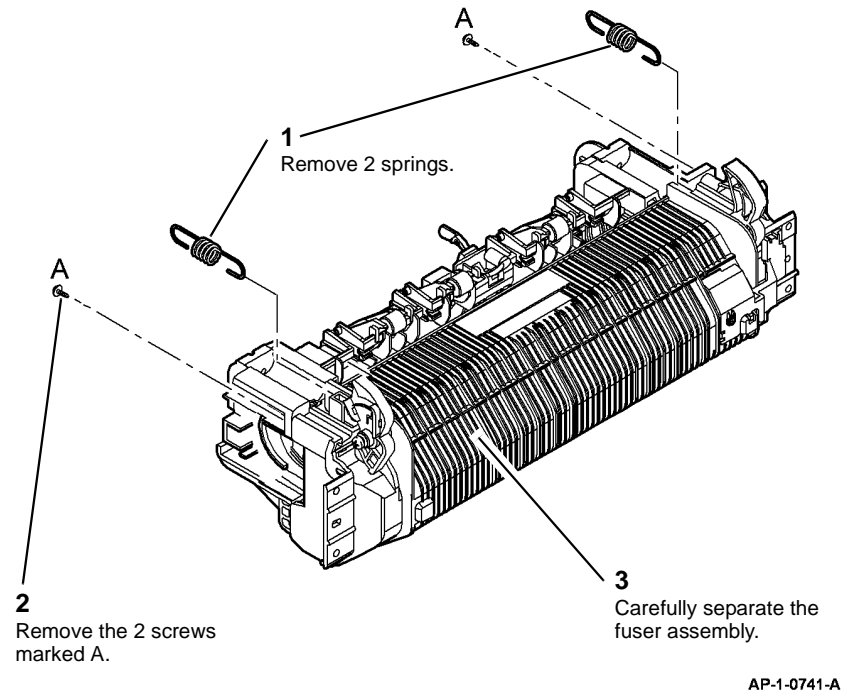


Figure 3 Separating the Fuser Assembly

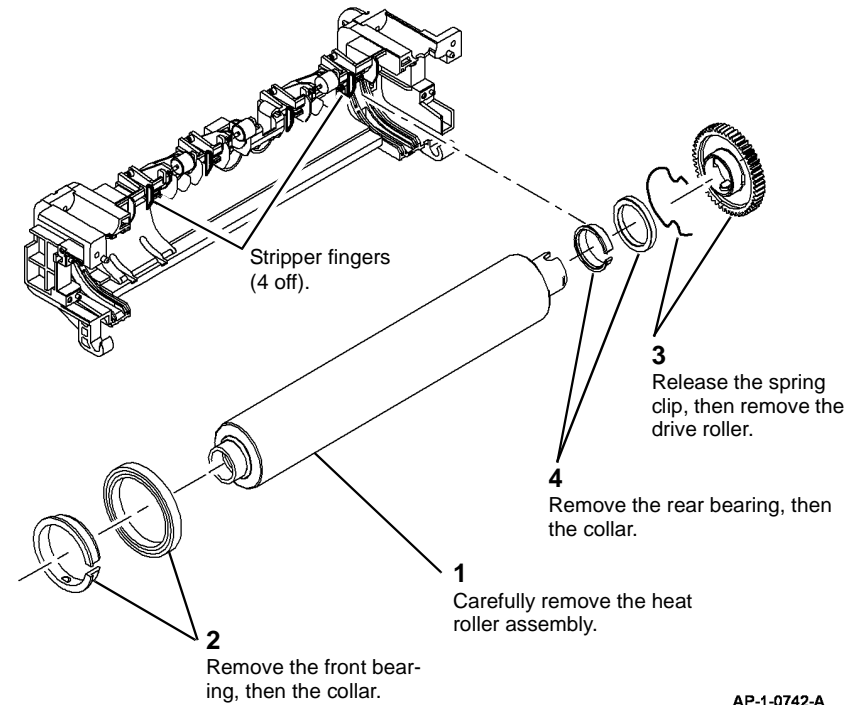
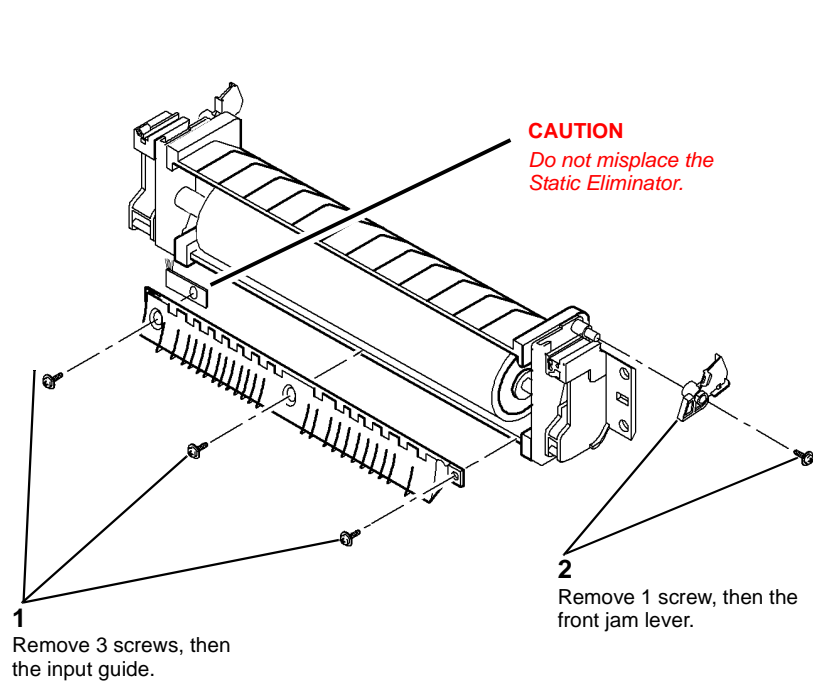


Figure 4 Removing the Heat Roll Assembly

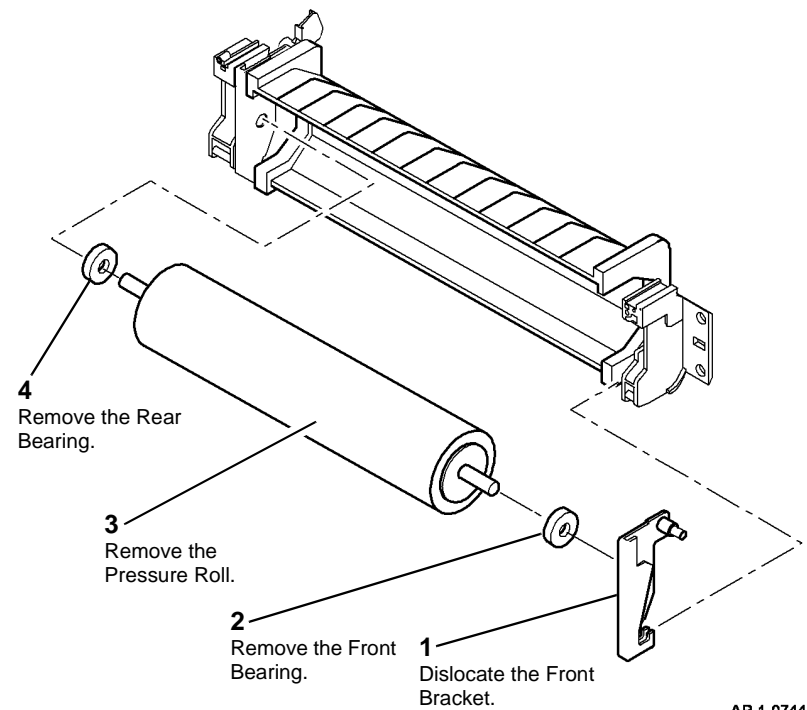
6. Prepare to remove the Pressure Roll bearings (Figure 5).



AP-1-0743-A

Figure 5 Preparing to Remove the Pressure Roll Bearings

7. Remove the Pressure Roll Bearings (Figure 6).



AP-1-0744-A

Figure 6 Removing the Pressure Roll Bearings

Replacement

CAUTION

Do not damage the fuser stripper fingers when reinstalling the heat roller assembly, refer to Figure 4.

1. Reinstallation is the reverse of the Removal procedure.
2. Position the spring on the Front Jam Lever in the slot on the Fuser frame (Figure 7).

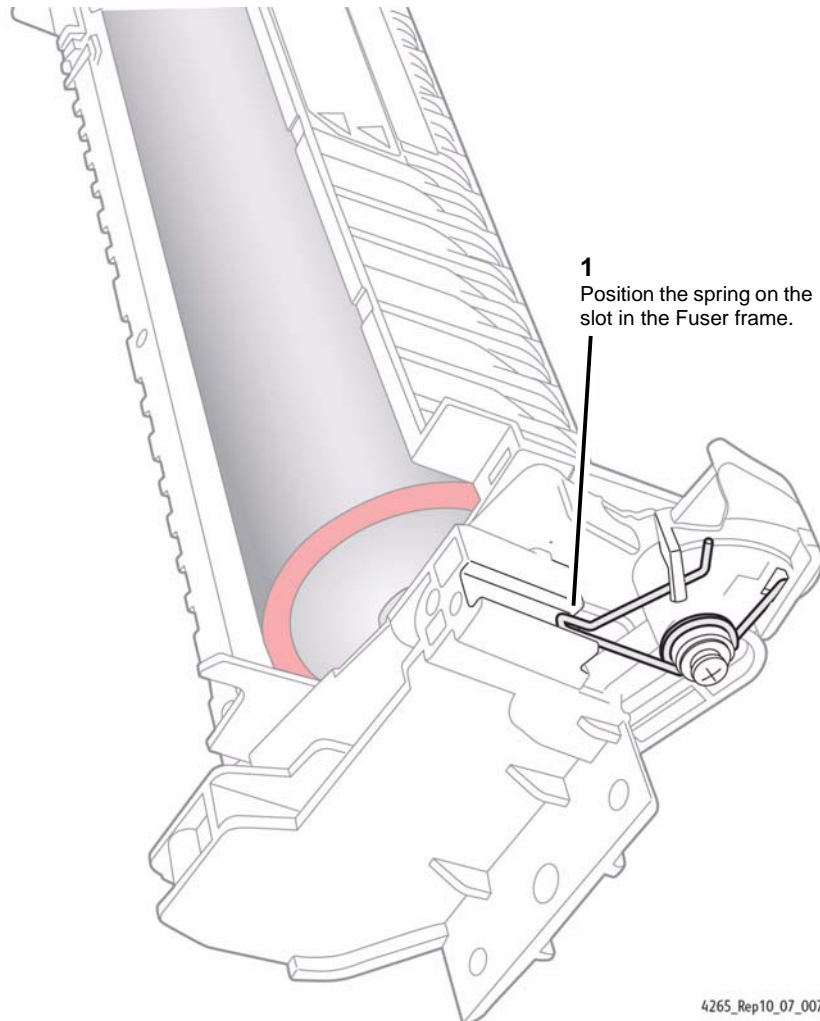


Figure 7 Positioning the Front Jam Lever Spring on the Fuser Frame

3. If a new heat roller assembly or pressure roller are installed, reset the HFSI count to zero.
Go to [GP 16](#) High Frequency Service Items.

REP 10.8 Fuser Connector (4250/4260)

Parts List on [PL 4.15](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260. For the 4150 or 4265 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the exit guide assembly, [REP 10.2](#).
2. Remove the fuser assembly, [REP 10.1](#).
3. Prepare to remove the fuser connector, [Figure 1](#).

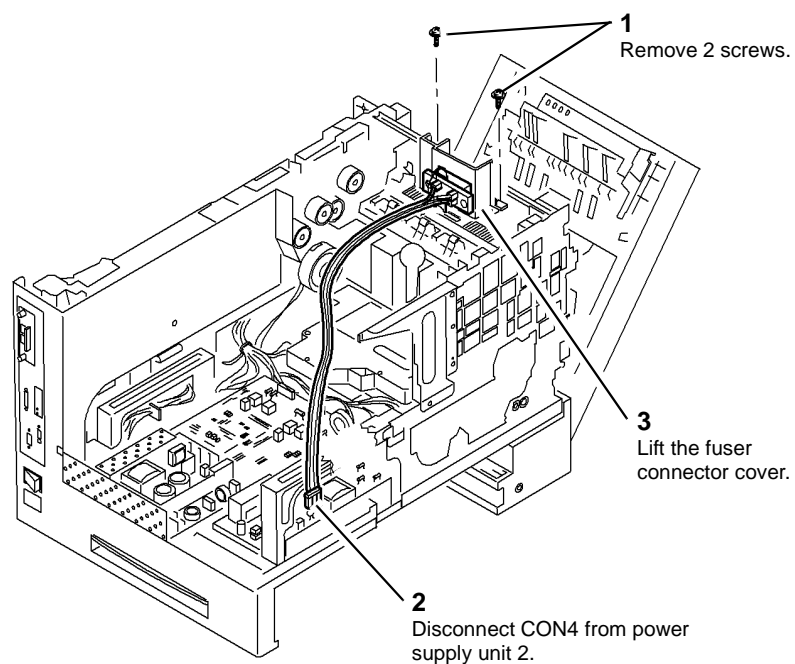
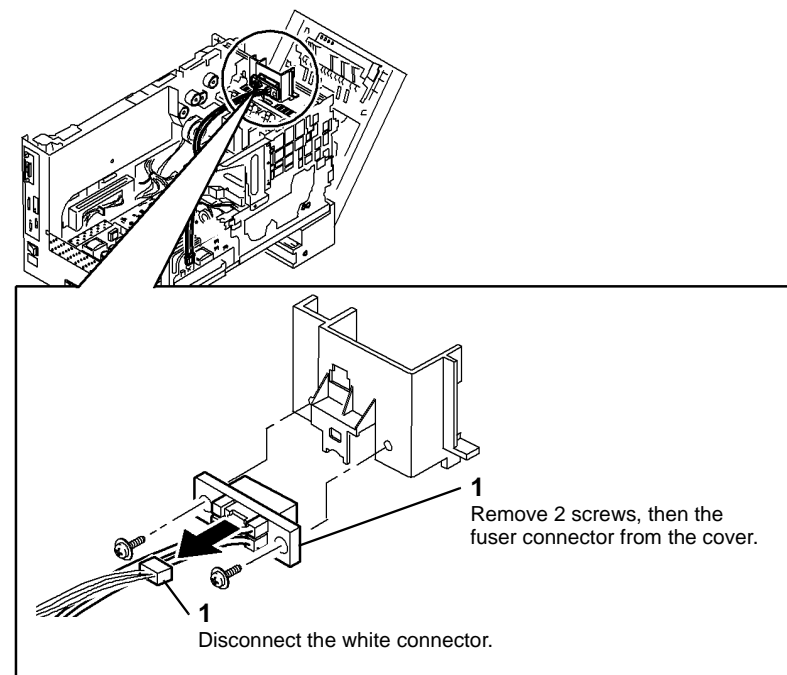


Figure 1 preparation

AP-1-0745-A

4. Remove the fuser connector, [Figure 2](#).



AP-1-0746-A

Figure 2 Fuser connector

Replacement

Replacement is the reverse of the removal procedure.

REP 10.9 Fuser Connector/Harness (4265)

Parts List on [PL 10.28](#)

Removal

NOTE: This procedure should only be performed on the 4265. For the 4150/4250/4260 machines, refer to the Table of Contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, [GP 10](#).

1. Power off the machine. Disconnect the power cord.
2. Remove the Exit Guide Assembly ([REP 10.2](#)).
3. Remove the Fuser Assembly ([REP 10.1](#)).

4. Detach the Fuser Connector Cover from the frame ([Figure 1](#)).

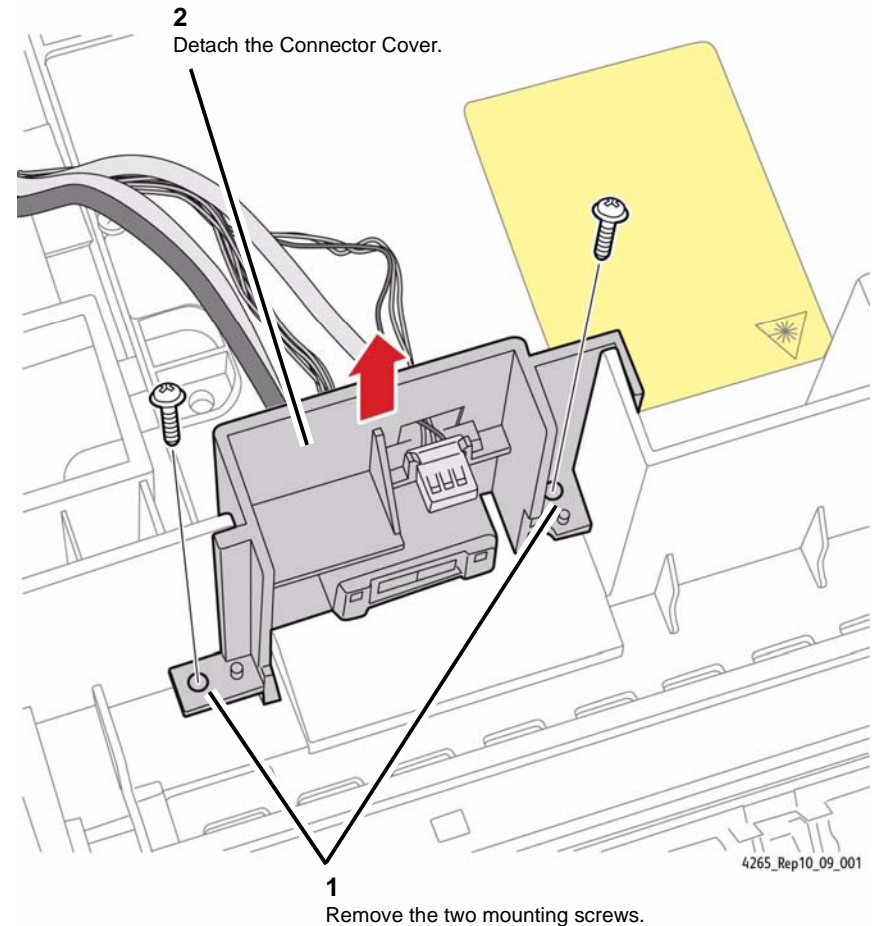


Figure 1 Detaching the Connector Cover from the Frame

5. Disconnect the connectors from the rear of the Connector Cover (Figure 2).

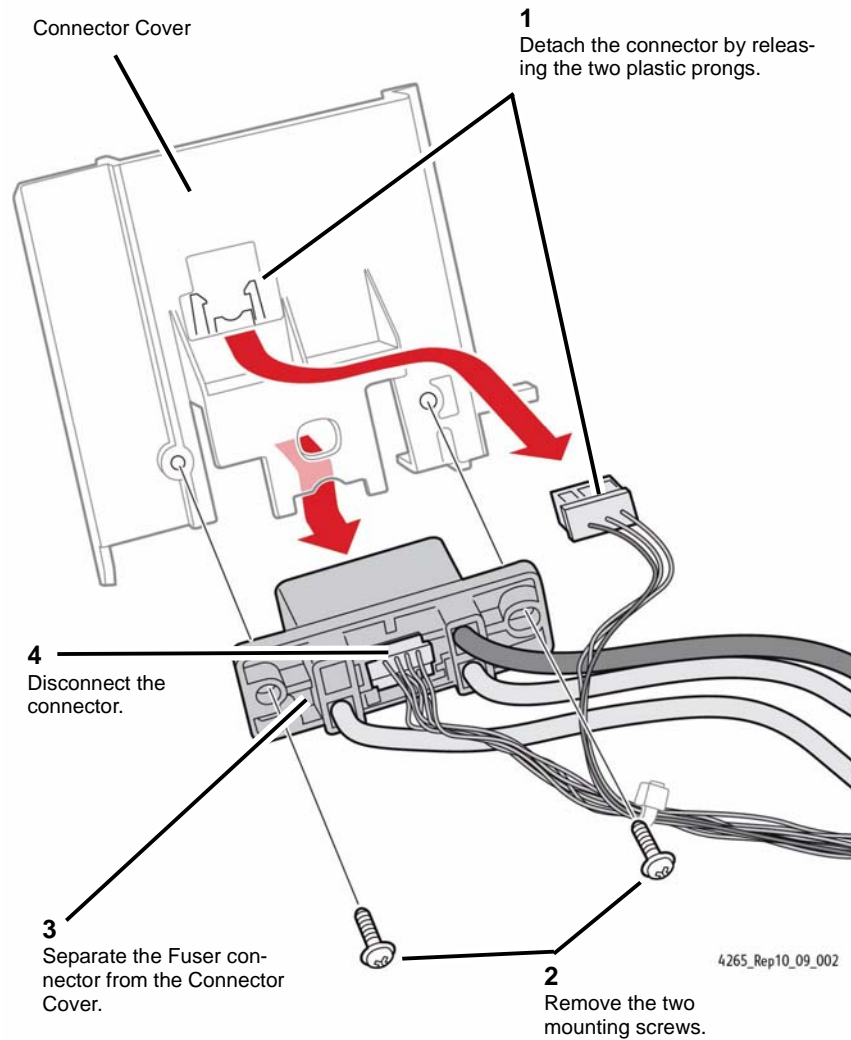


Figure 2 Disconnecting the Connectors

6. Remove the Fuser Harness (Figure 3).

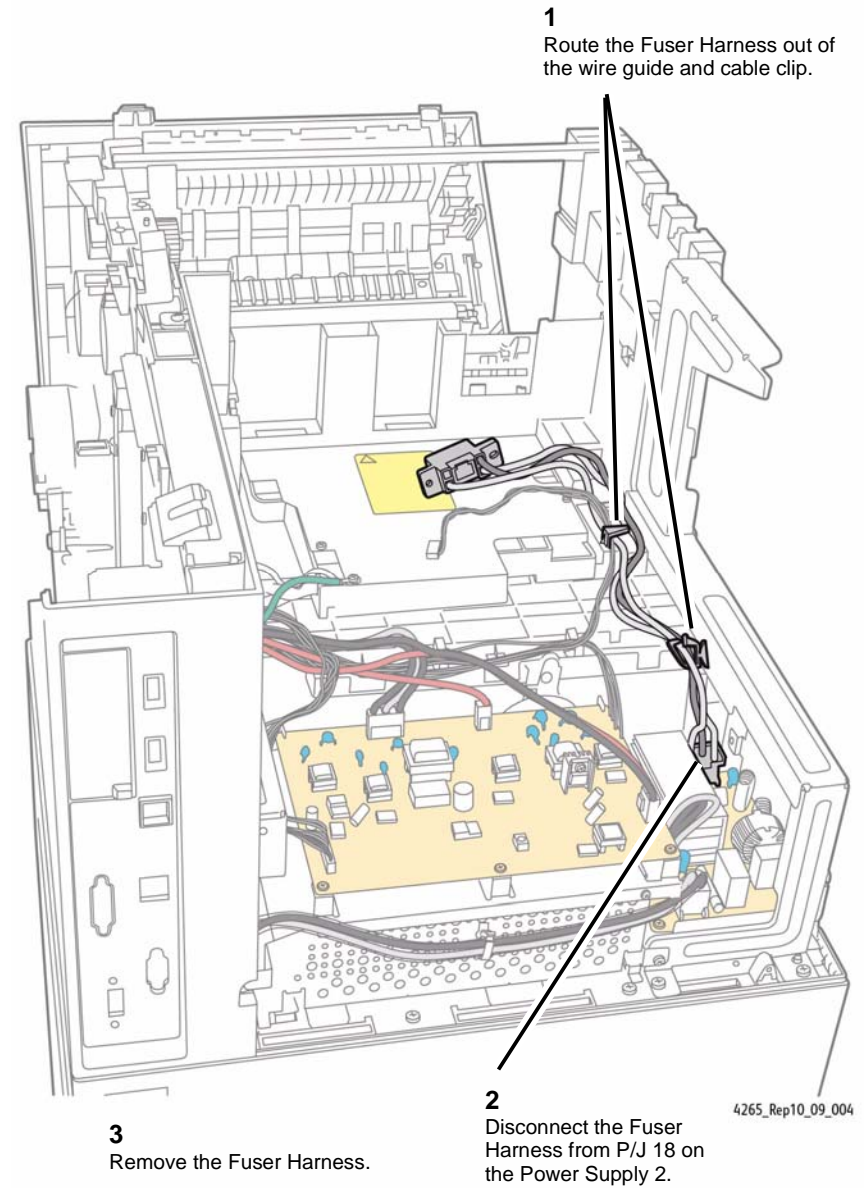


Figure 3 Removing the Fuser Harness

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 12.1 Finisher Removal

Parts List on [PL 12.10](#), [PL 12.15](#), [PL 12.20](#), [PL 12.25](#), [PL 12.30](#), [PL 12.35](#), [PL 12.40](#) and [PL 12.45](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Open the Finisher front door, [PL 12.10 Item 1](#).
2. Disconnect the Finisher interface harness, [PL 12.10 Item 18](#) from the machine.
3. Remove the Finisher Stacker tray, [PL 12.45 Item 1](#).
4. Remove the Finisher ([Figure 1](#)).

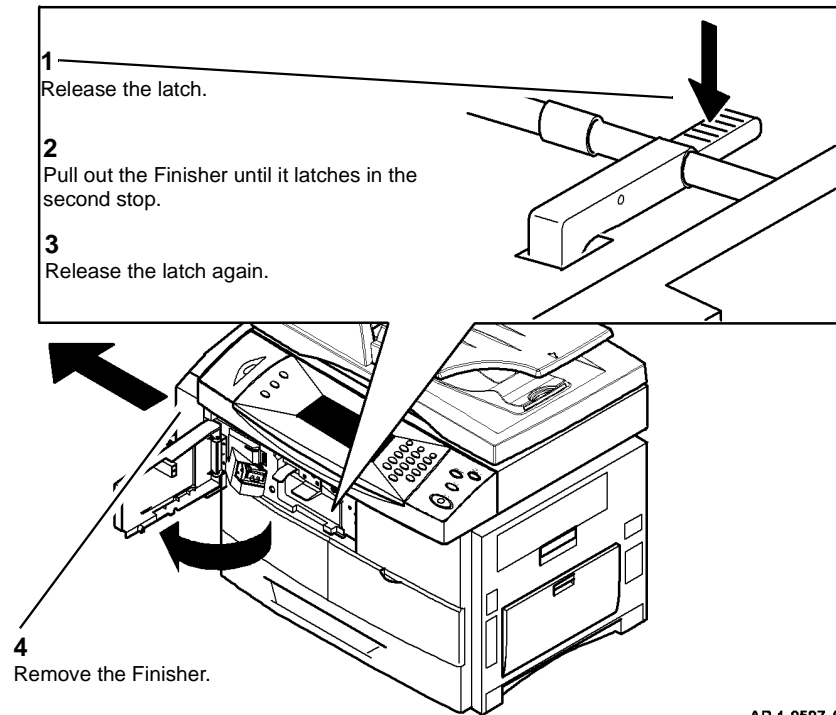


Figure 1 Removing the Finisher

Replacement

Replacement is the reverse of the removal procedure.

REP 12.2 Finisher PWB

Parts List on [PL 12.10](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

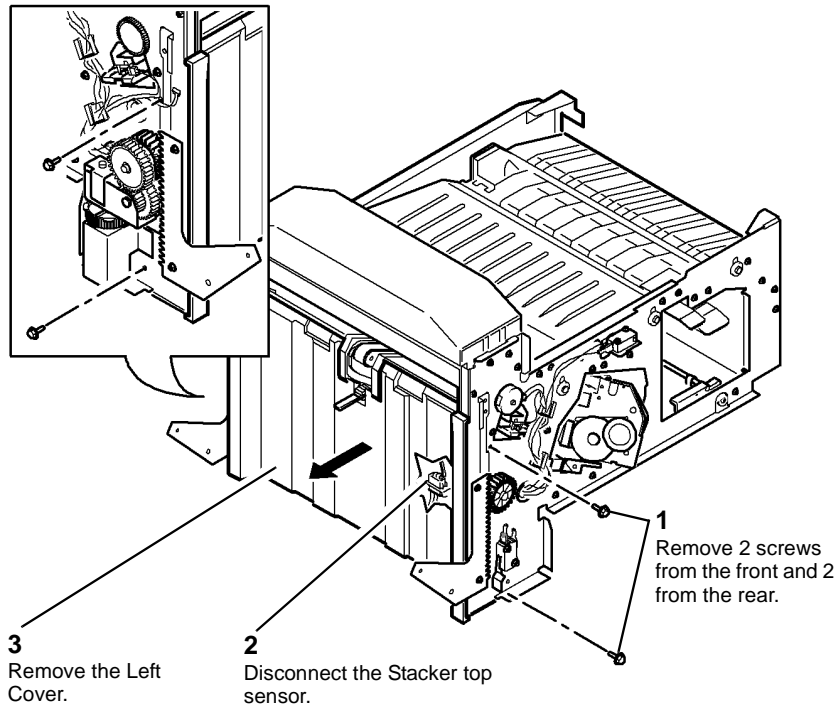
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the Finisher, [REP 12.1](#).
2. Remove the Finisher covers, [REP 12.4](#).
3. Remove the Stacker tray support by removing the four mounting screws, [PL 12.45 Item 2](#).
4. Remove the Left Cover ([Figure 1](#)).



AP-1-0600-A

Figure 1 Removing the Left Cover

5. Disconnect all connectors on the Finisher PWB, [PL 12.10 Item 8](#).

6. Remove the Finisher PWB ([Figure 2](#)).

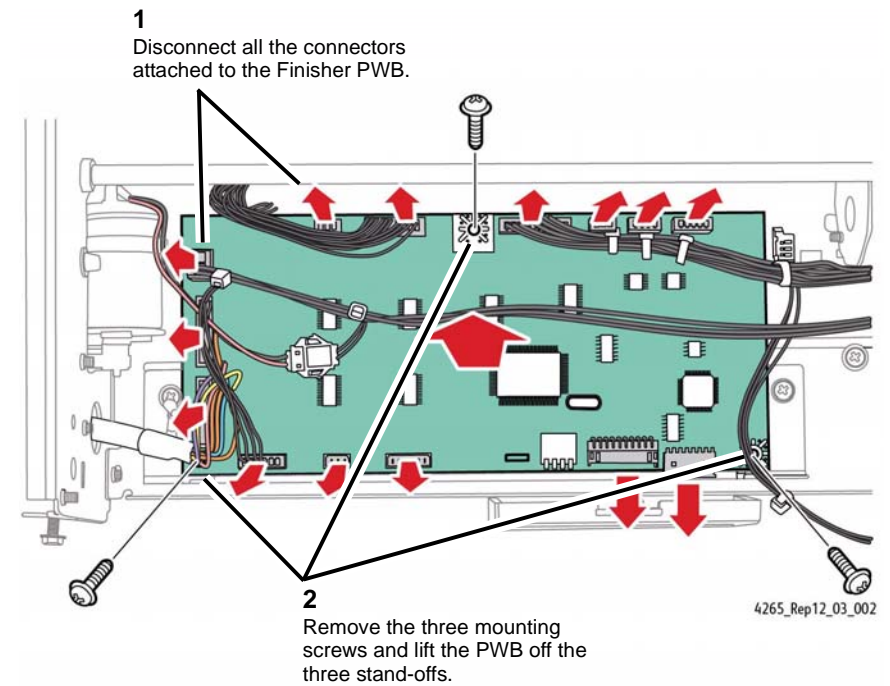


Figure 2 Removing the Finisher PWB

Replacement

If a new Finisher PWB is to be installed, check that the dip switch settings are correct. Refer to the [12A Finisher PWB DIP Switch Settings RAP](#). Replacement is the reverse of the removal procedure.

REP 12.3 Transport Assembly Components

Parts List on PL 12.20

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Exit Sensor, PL 12.20 Item 7.
- Exit Roll, PL 12.20 Item 1.
- Drive belt, PL 12.20 Item 12.
- Paper Detector Sensor, PL 12.20 Item 25.

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

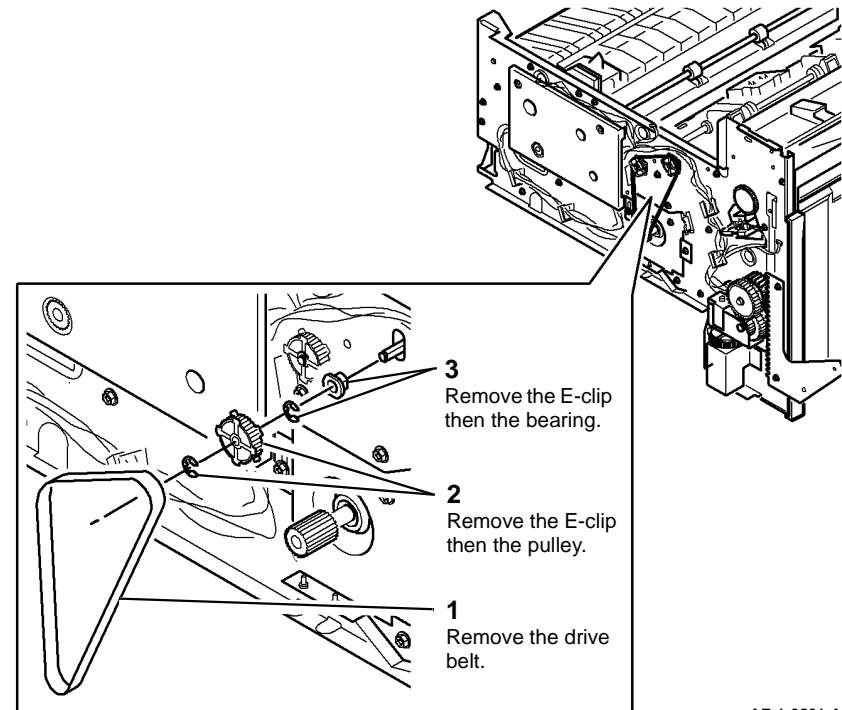
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the Finisher, REP 12.1.
2. Remove the Finisher covers, REP 12.4.
3. Remove the Paddle Motor and bracket, PL 12.30 Item 5.
4. Remove the Exit Belt cover, PL 12.10 Item 20.
5. Remove the Exit Cover, PL 12.10 Item 6.
6. If necessary, remove the Exit Sensor, PL 12.20 Item 7.
7. Disconnect the Exit Sensor bulkhead connector. Remove the upper exit guide, PL 12.20 Item 2.
8. Remove the Lower Exit Guide, PL 12.20 Item 9.

9. Prepare to remove the Exit Roll (Figure 1).



AP-1-0601-A

Figure 1 Preparing to Remove the Exit Roll

10. Remove the Exit Roll (Figure 2).

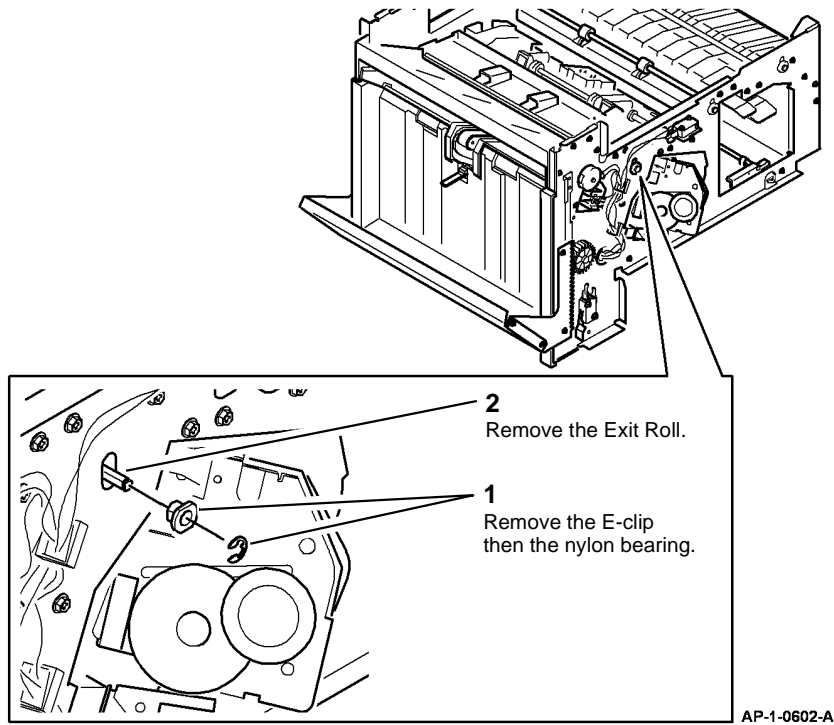


Figure 2 Removing the Exit Roll

11. If necessary, remove the Paper Detector Sensor, PL 12.20 Item 25.

Replacement

Replacement is the reverse of the removal procedure.

REP 12.4 Finisher Covers

Parts List on PL 12.10

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to General Disassembly Precautions, GP 10.

1. Remove the Finisher, REP 12.1.
2. Remove the Staple Cartridge, PL 12.35 Item 4.
3. Remove the Top Infill Cover, PL 12.10 Item 5.

CAUTION

The top of the Front Door Assembly is secured by a clip. Take care when removing the assembly. The clip is easily broken.

4. Remove the Front Door Assembly (Figure 1).

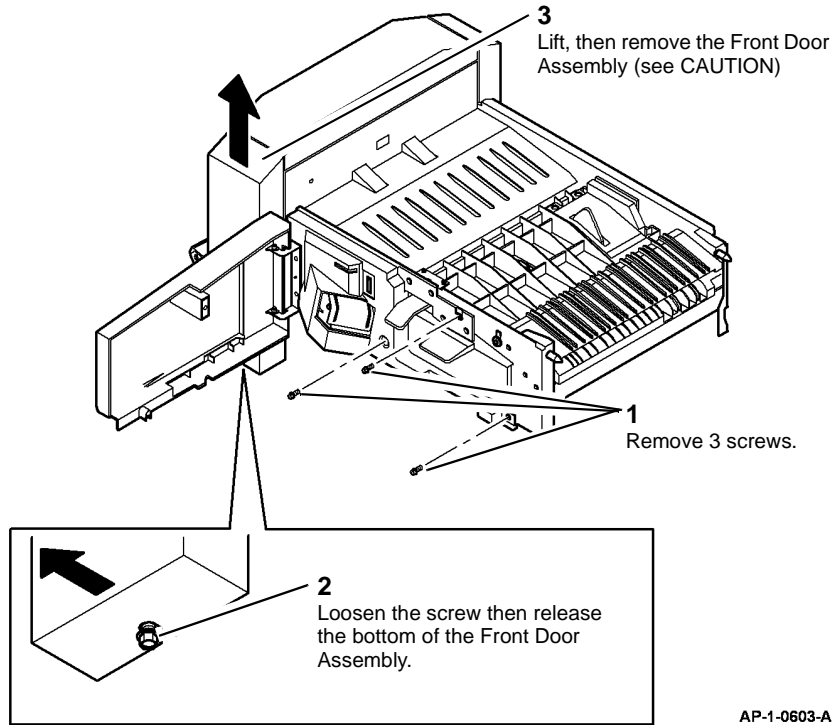


Figure 1 Removing the Front Door Assembly

CAUTION

The top of the Rear Cover is secured by a clip. Take care when removing the cover. The clip is easily broken.

5. Remove the Rear Cover (Figure 2).

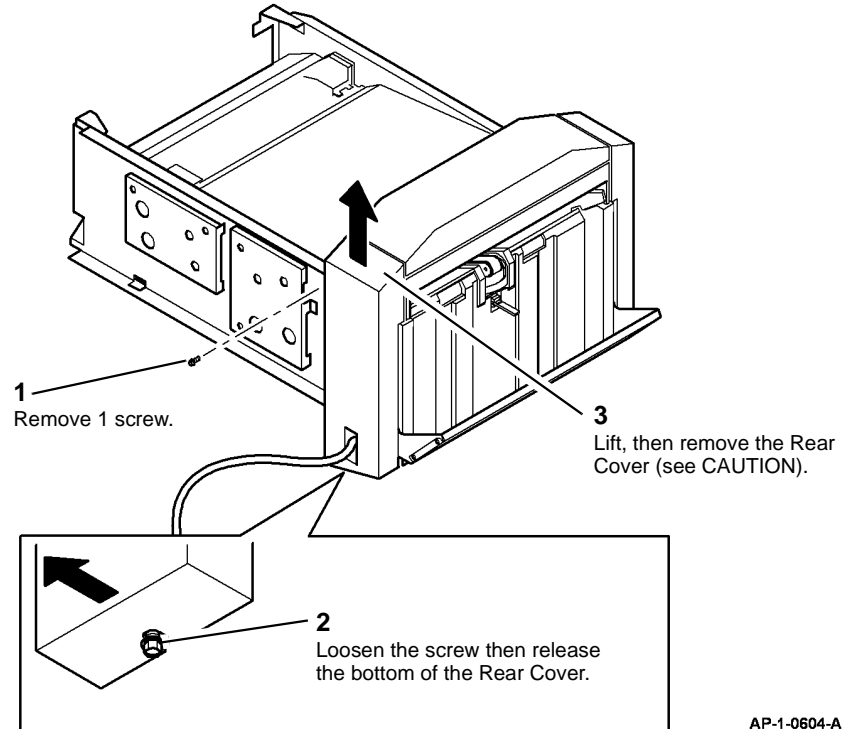


Figure 2 Removing the Rear Cover

6. Remove the Top Cover, PL 12.10 Item 7.

Replacement

Replacement is the reverse of the removal procedure.

REP 12.5 Front and Rear Jogger Assemblies

Parts List on [PL 12.30](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Compiler Assembly, [PL 12.20 Item 33](#).
- Front Jogger Assembly, [PL 12.30 Item 27](#).
- Rear Jogger Assembly, [PL 12.30 Item 28](#).

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

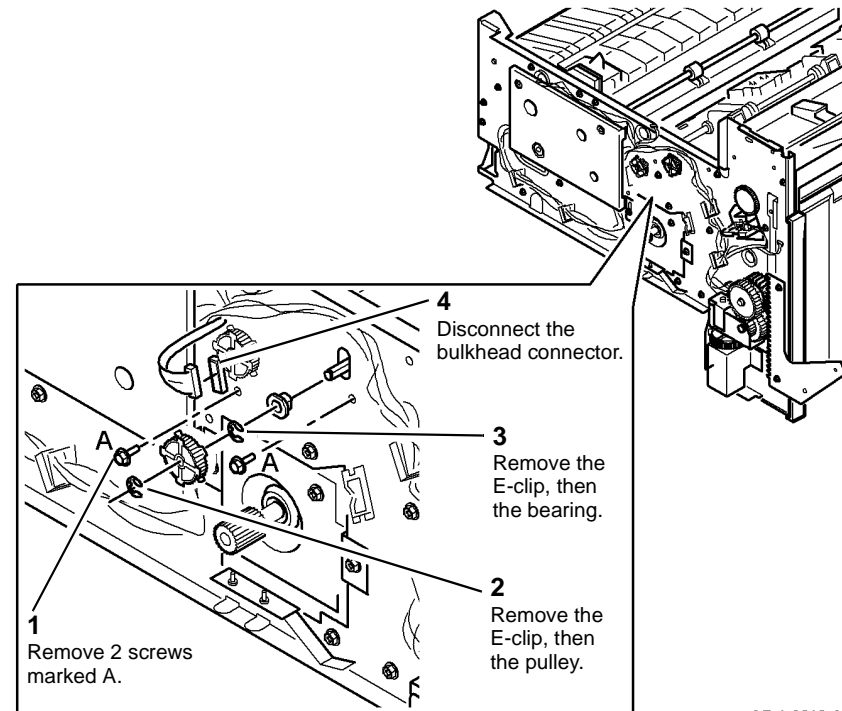
WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Remove the Exit Roll ([REP 12.3](#)).
2. Prepare to remove the Compiler Assembly ([Figure 1](#)).



AP-1-0619-A

Figure 1 Preparing to Remove the Compiler Assembly

3. Remove the Compiler Assembly (Figure 2).

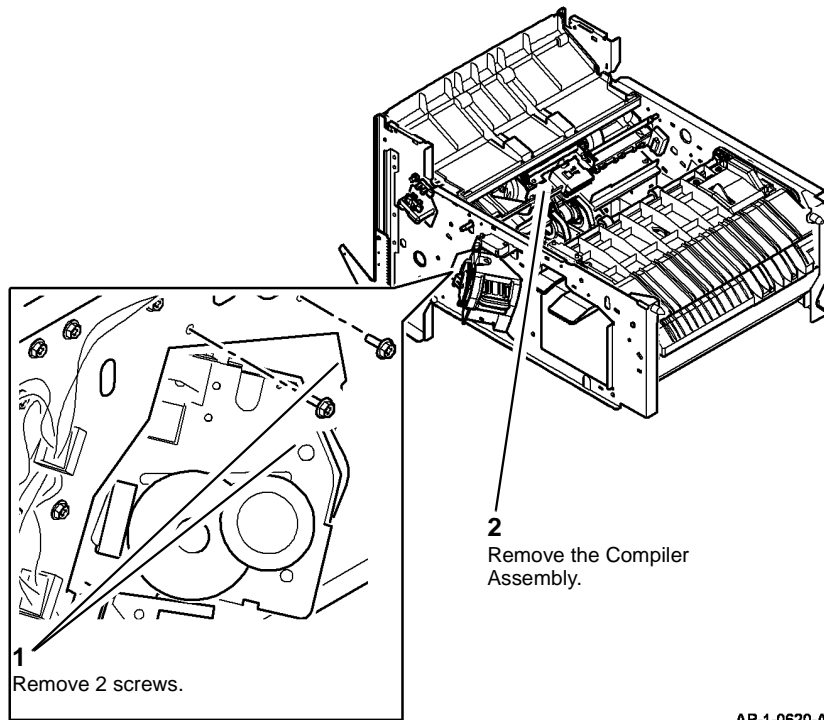


Figure 2 Removing the Compiler Assembly

4. Remove the Exit Shaft (Figure 3).

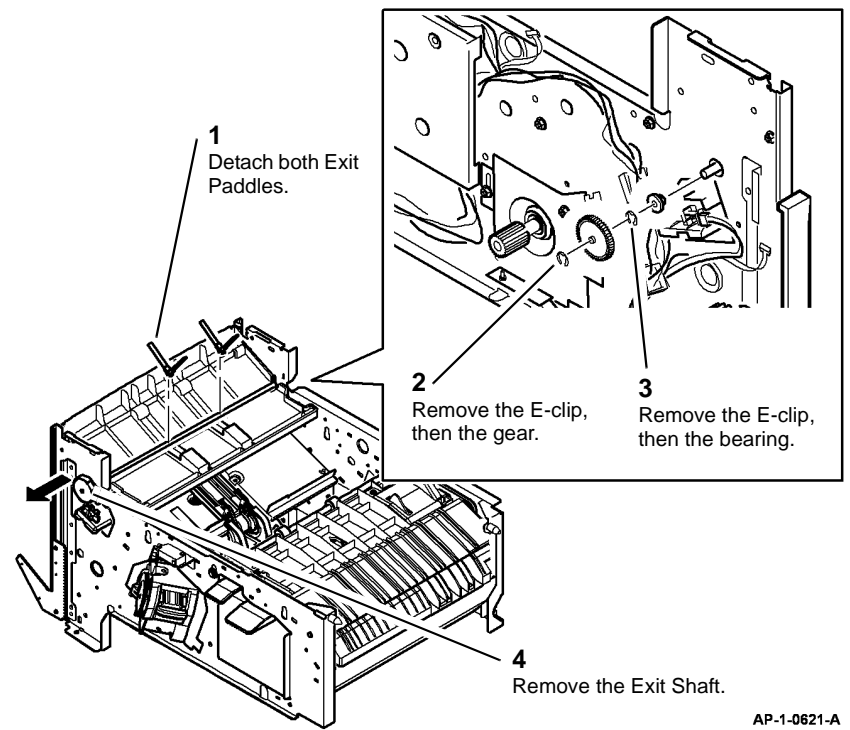
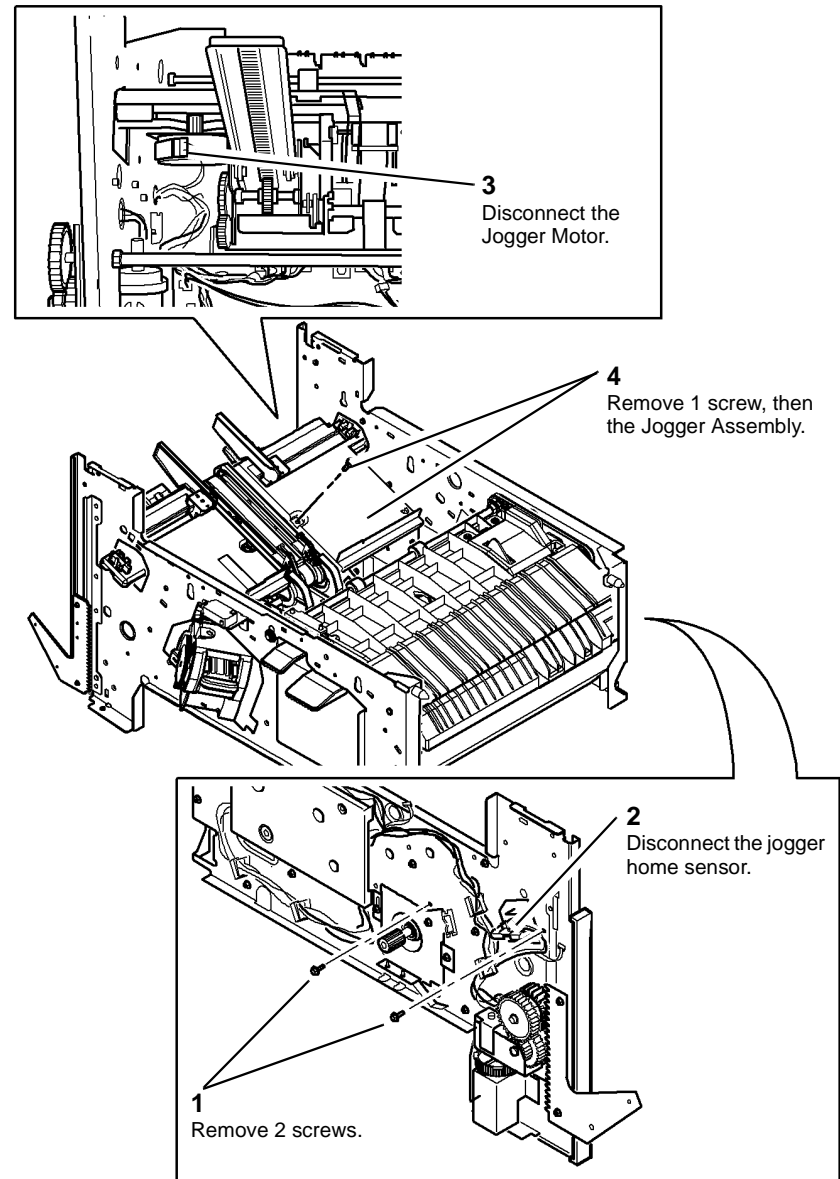


Figure 3 Removing the Exit Shaft

5. Remove the Upper Compiler Cover, PL 12.30 Item 3.
6. Remove the Left Cover, refer to REP 12.2.

7. Remove the front or rear Jogger Assembly (Figure 4).

NOTE: Figure 4 shows the removal of the rear Jogger Assembly. The procedure for removing the front jogger or rear Jogger Assembly is identical.



AP-1-0623-A

Figure 4 Removing the Front/Rear Jogger Assembly

Replacement

Replacement is the reverse of the Removal procedure.

NOTE: When the Compiler Assembly is reinstalled, ensure that the Compiler Paddles are not trapped between the Compiler and the Jogger Assemblies.

REP 12.6 Front and Rear Support Fingers

Parts List on [PL 12.25](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

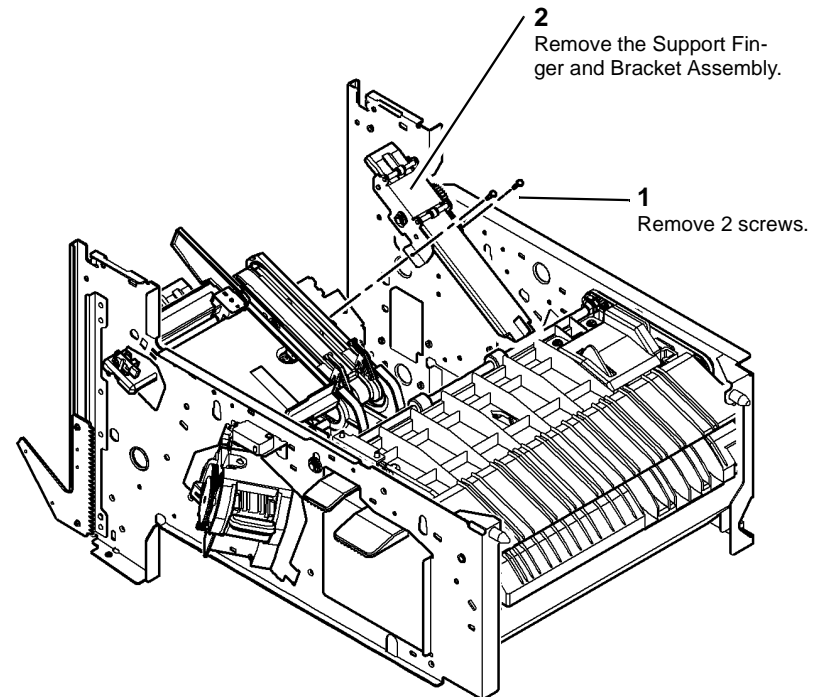
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

1. Remove the Jogger Assembly that is above the damaged Support Finger, [REP 12.5](#).
2. Remove the relevant Support Finger and Bracket Assembly ([Figure 1](#)).

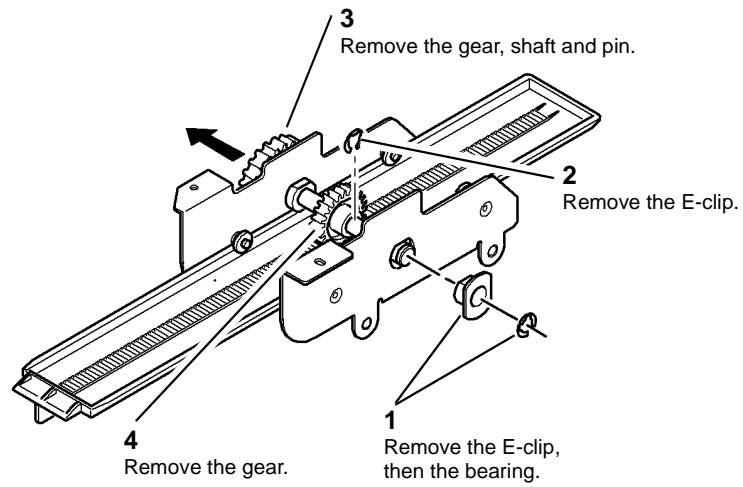
NOTE: [Figure 1](#) shows the removal of the rear Support Finger assembly. The procedure for removing the front or rear Support Finger and Bracket Assembly is identical.



AP-1-0624-A

Figure 1 Removing the Support finger and Bracket Assembly

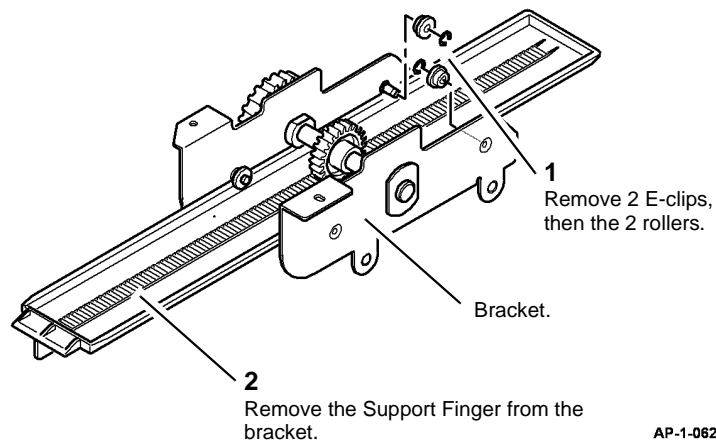
3. Prepare to remove the Support Finger (Figure 2).



AP-1-0625-A

Figure 2 Preparing to Remove the Support Finger

4. Remove the Support Finger (Figure 3).



AP-1-0626-A

Figure 3 Removing the Support finger

Replacement

Replacement is the reverse of the removal procedure. Ensure that the front Support Finger and rear Support Finger are aligned correctly.

REP 12.7 Ejector Assembly and Support Finger Assembly

Parts List on [PL 12.25](#) and [PL 12.40](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Ejector assembly, [PL 12.40](#) Item 16.
- Support Finger Assembly, [PL 12.25](#) Item 20.
- Support Finger Motor, [PL 12.25](#) Item 2.
- Ejector Motor, [PL 12.40](#) Item 1.

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

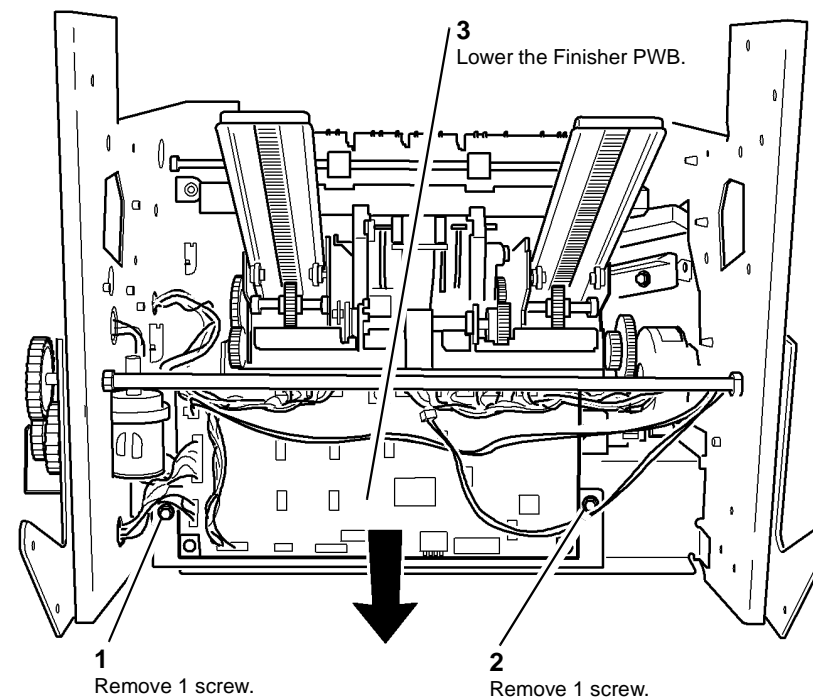
Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the Front Jogger Assembly and Rear Jogger Assembly, [REP 12.5](#).
2. Remove the Left Cover, refer to [REP 12.2](#).

3. Prepare to remove the Ejector Assembly and Support Finger assembly ([Figure 1](#))



AP-1-0627-A

Figure 1 Preparing to Remove the Ejector Assembly and Support Finger Assembly

- Remove the Ejector Assembly and Support Finger assembly (Figure 2)
NOTE: The Ejector Assembly and Support Finger assembly are removed as a unit.

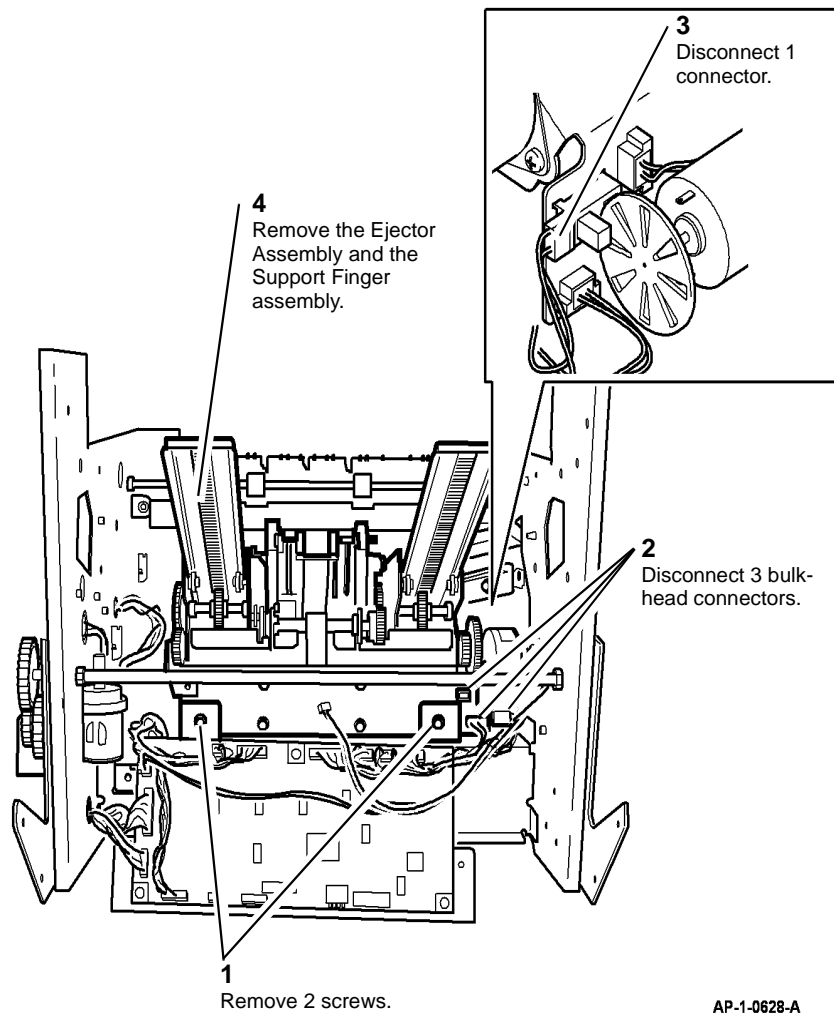


Figure 2 Removing the Ejector Assembly and Support Finger Assembly

- If necessary, remove the Support Finger Motor, PL 12.25 Item 2.

- If necessary, remove the Ejector Assembly from the Support Finger assembly (Figure 3).

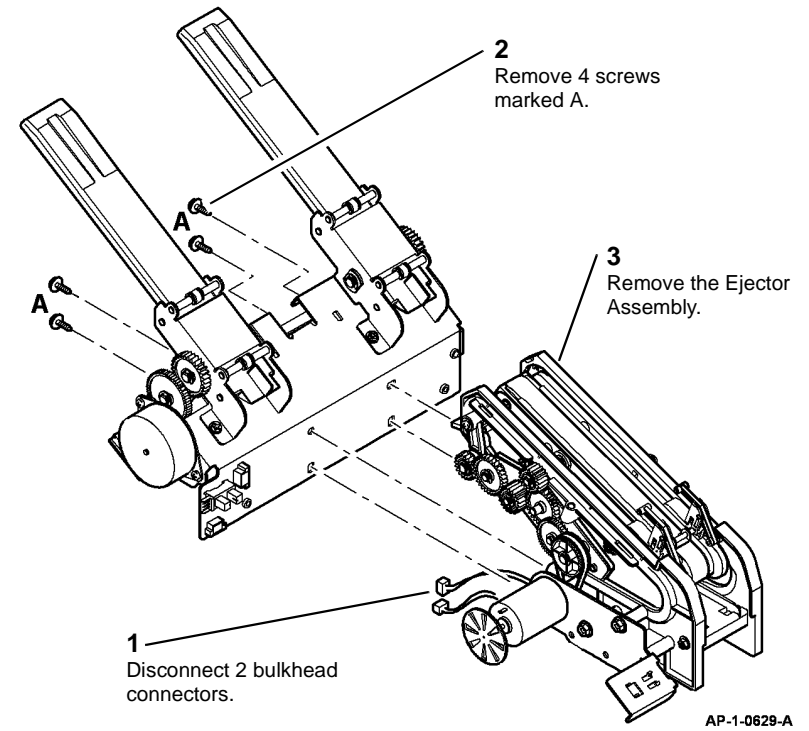
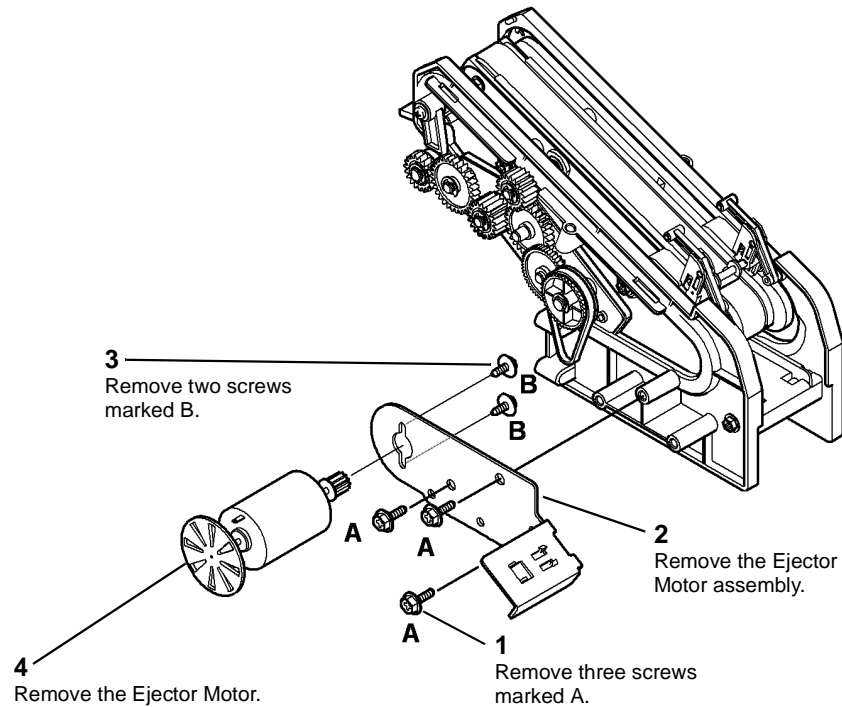


Figure 3 Removing the Ejector Assembly

7. If necessary, remove the Ejector Motor (Figure 4).



AP-1-0630-A

Figure 4 Removing the Ejector Motor

Replacement

Replacement is the reverse of the removal procedure.

NOTE: Ensure that the front Support Finger and rear Support Finger are aligned correctly.

REP 12.8 Jogger Belts

Parts List on [PL 12.30](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the particular Jogger Assembly, [REP 12.5](#).
2. Remove the motor spring, [PL 12.30 Item 18](#).
3. Remove the Jogger Motor, [PL 12.30 Item 20](#) and the Jogger Motor bracket, [PL 12.30 Item 19](#) as a unit from the Jogger Assembly.
4. Release the Jogger Belt from the Belt Holder, [PL 12.30 Item 22](#).
5. Remove the Jogger Belt, [PL 12.30 Item 23](#).

Replacement

Replacement is the reverse of the removal procedure. Ensure that the Jogger Belt has been tensioned correctly before the Jogger Motor securing screws are tightened.

REP 12.9 Stacker Drive Components

Parts List on [PL 12.45](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Stacker tray motor, [PL 12.45 Item 20](#).
- Gear 35T, [PL 12.45 Item 15](#).
- Pinion gear, [PL 12.45 Item 17](#).
- Worm gear, [PL 12.45 Item 22](#).
- Worm wheel, [PL 12.45 Item 24](#).

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the Finisher, [REP 12.1](#).
2. Remove the Front Door Assembly and Rear Cover, [REP 12.4](#).
3. Remove the Tray Support, [PL 12.45 Item 2](#).
4. Remove the Left Cover, refer to [REP 12.2](#).
5. Disconnect the Stacker Tray Motor inline connector, [Figure 1](#).

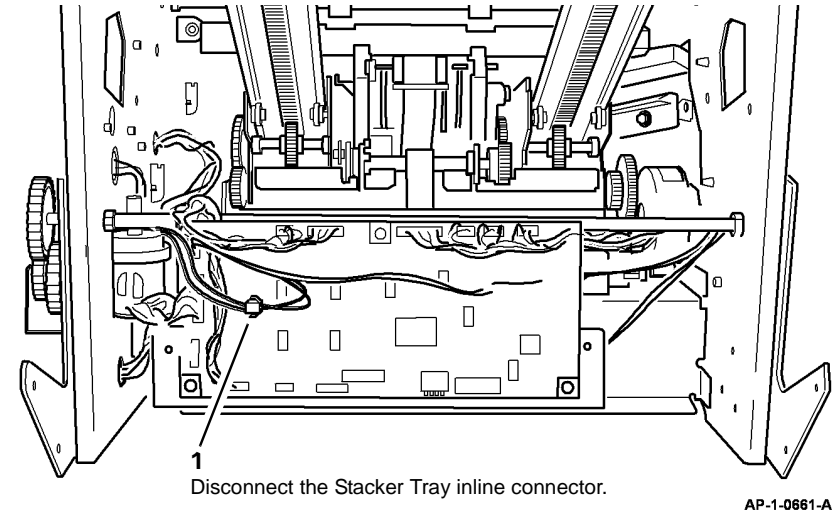


Figure 1 Inline connector

6. Prepare to remove the Stacker Tray Motor Assembly, [Figure 2](#).

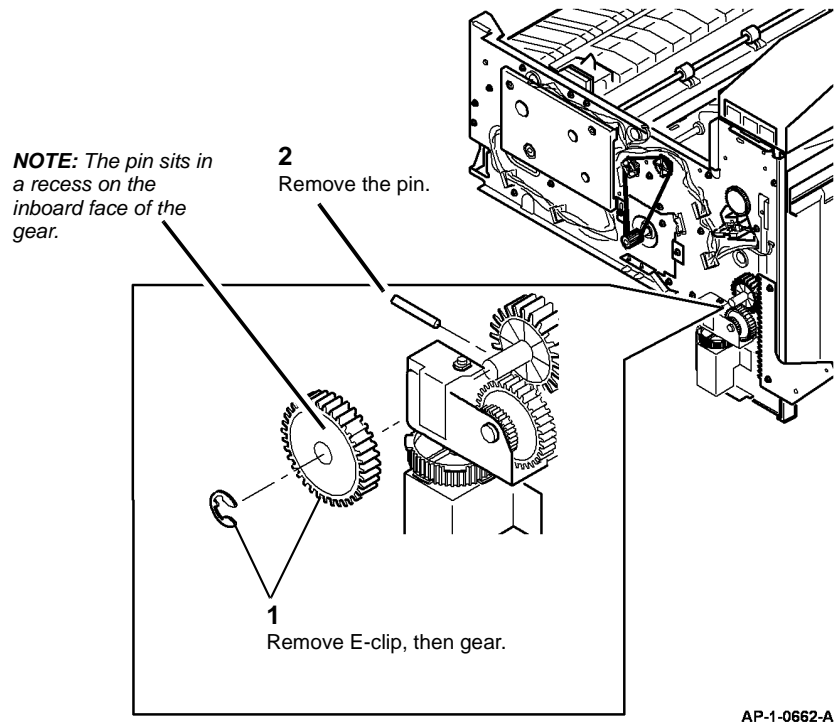


Figure 2 Preparation

7. Remove the e-clip from the Stacker Tray Motor Assembly ([Figure 3](#)).

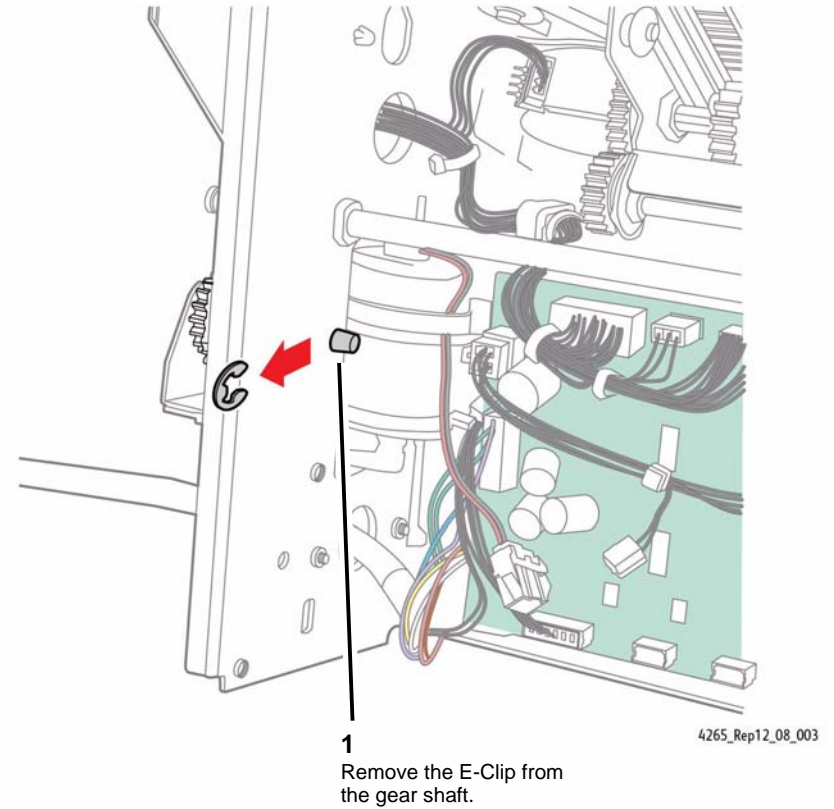
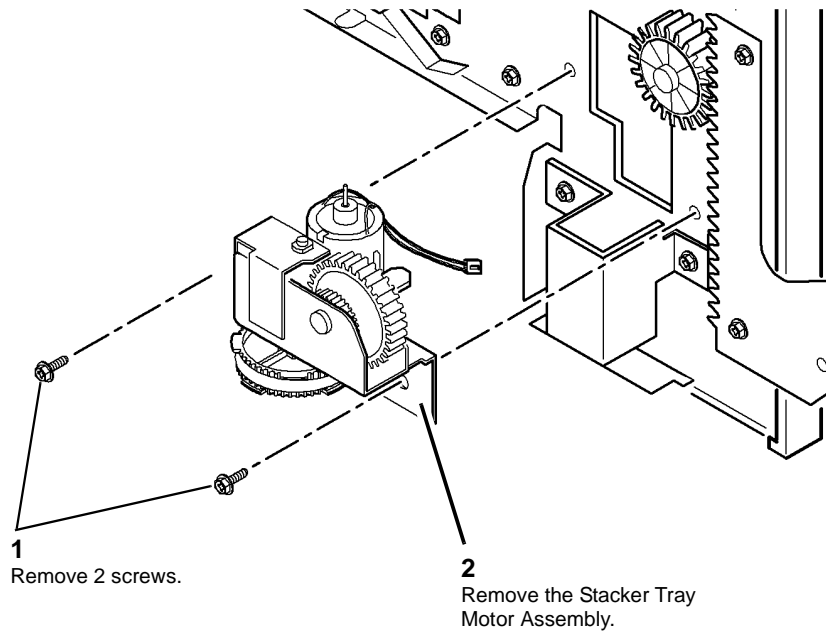


Figure 3 Removing the E-Clip

8. Remove the Stacker Tray Motor Assembly (Figure 4).



AP-1-0663-A

Figure 4 Removing the Stacker Tray Motor Assembly

9. If necessary, remove 1 E-clip, then the pinion gear, PL 12.45 Item 17.
10. Remove components from the Stacker Motor Assembly as necessary:
- Stacker Motor, PL 12.45 Item 20.
 - Stacker Motor Belt, PL 12.45 Item 29.
 - Worm Wheel, PL 12.45 Item 24.
 - Worm Gear, PL 12.45 Item 22.

Replacement

Replacement is the reverse of the removal procedure.

REP 14.1 Scanner Assembly (4150)

Parts List on [PL 14.10](#)

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF. Refer to [REP 5.1](#).
2. Remove the rear cover, [PL 28.10 Item 6](#).
3. Disconnect CN2, CN3 and CN4 from the main PWB, [Figure 1](#).

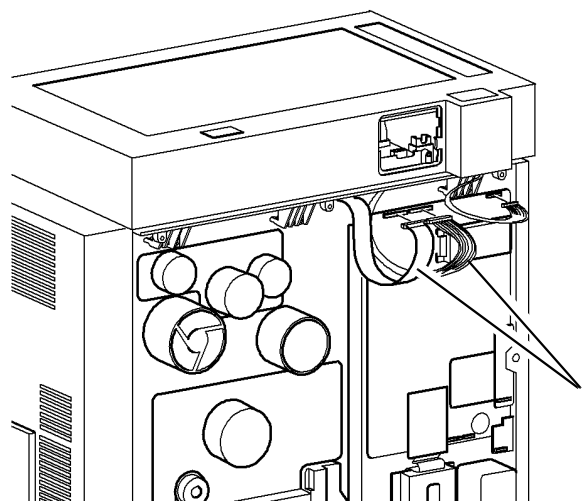
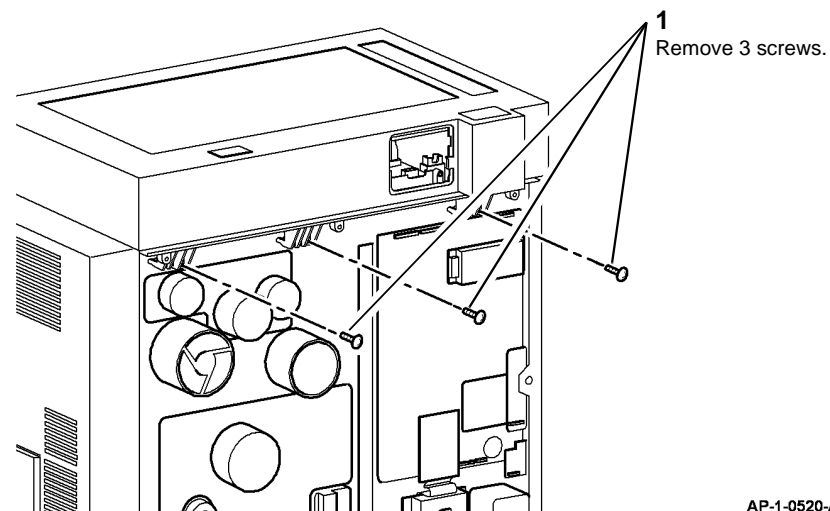


Figure 1 Harness removal

AP-1-0519-A

4. Remove 3 securing screws from the rear of the machine, [Figure 2](#).

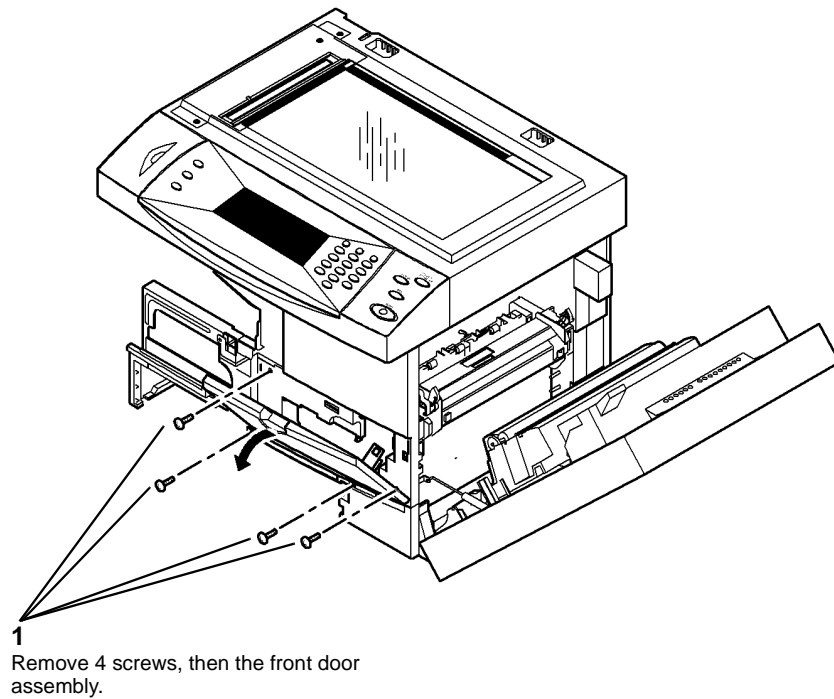


AP-1-0520-A

Figure 2 Screw removal

5. Open the side cover assembly, [PL 7.30 Item 1](#), then the front door assembly, [PL 28.10 Item 2](#).
6. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
7. Remove paper tray 1.
8. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
9. Remove the paper exit cover, [PL 28.10 Item 4](#).

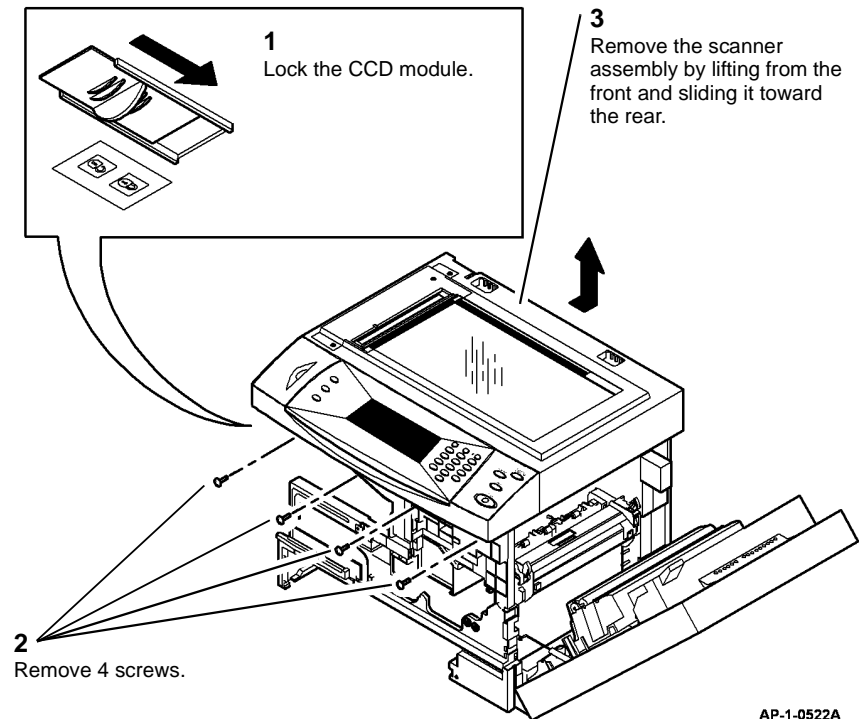
10. Remove the front door assembly, [Figure 3](#).



AP-1-0521-A

Figure 3 Front door removal

11. Remove the scanner assembly, [Figure 4](#).



AP-1-0522A

Figure 4 Scanner removal

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new scanner assembly was installed, perform [ADJ 14.1](#) Shading Adjustment.

REP 14.2 Scanner Components (4150)

Parts List on PL 14.10

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Scanner top cover assembly, PL 14.10 Item 23.
- Platen cover sensor, PL 14.10 Item 14 and actuator PL 14.10 Item 12.
- Scanner PWB, PL 14.10 Item 15.
- CDD module, PL 14.10 Item 2.
- CDD module ribbon cable, PL 14.10 Item 7.
- Scanner drive belt, PL 14.10 Item 21.
- Scan motor assembly, PL 14.10 Item 4.

Removal

NOTE: This procedure should only be performed on the 4150. For the 4250/4260 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Remove the DADF. Perform REP 5.1, steps 1 to 3.
2. If necessary, pull out the finisher, refer to REP 12.1.

3. Remove the scanner top cover assembly, Figure 1.

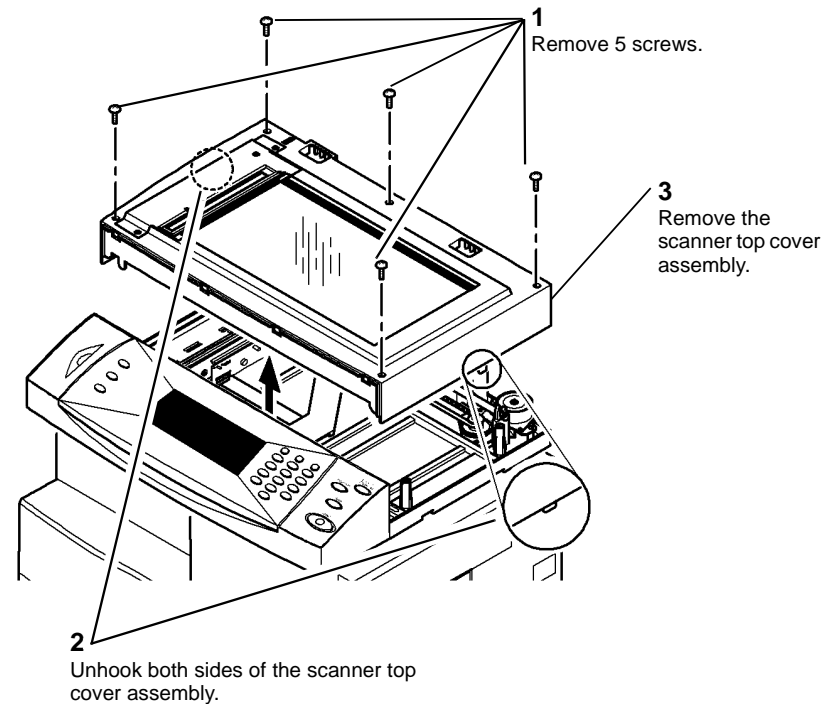
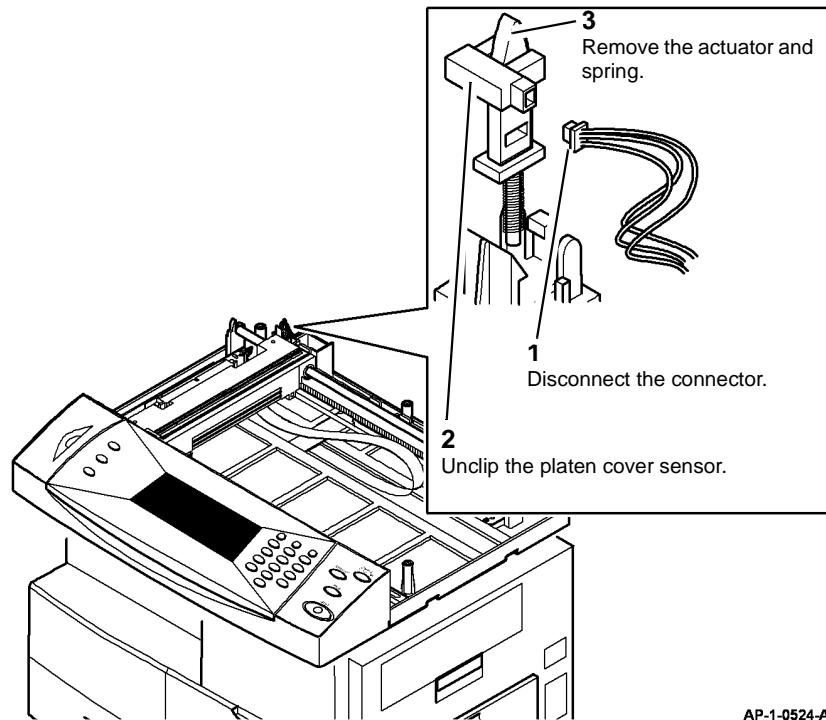


Figure 1 Top cover removal

AP-1-0523-A

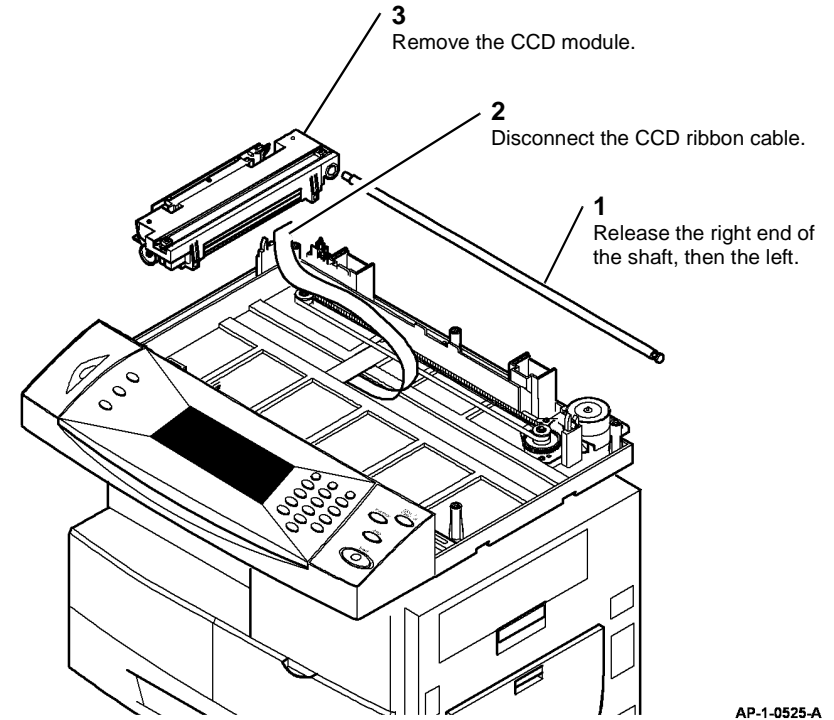
4. Remove the Platen cover sensor and actuator, [Figure 2](#).



AP-1-0524-A

Figure 2 Platen cover sensor removal

6. Remove the CCD module, [Figure 3](#).



AP-1-0525-A

Figure 3 CCD module removal

5. Remove the scanner PWB:
- Disconnect CN2, CN3, CN6 and CN7.
 - Remove 2 screws, then the scanner PWB.

- Remove the CCD module ribbon cable, [Figure 4](#).

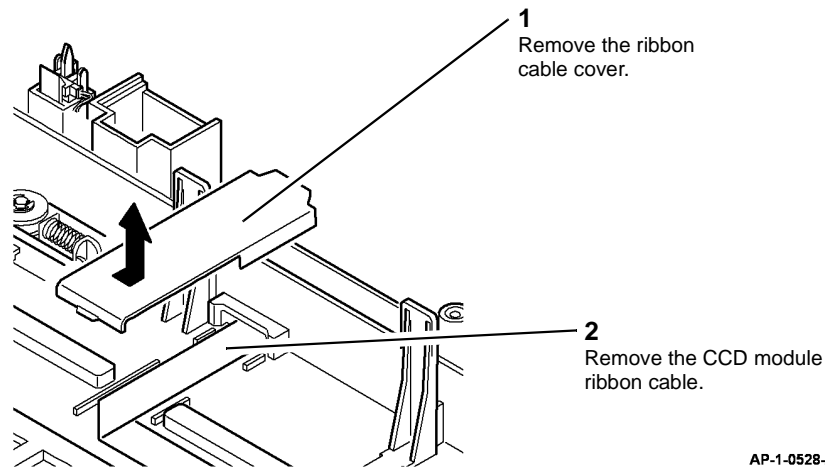


Figure 4 Ribbon cable removal

AP-1-0528-A

- Remove the scanner drive belt, [Figure 5](#).

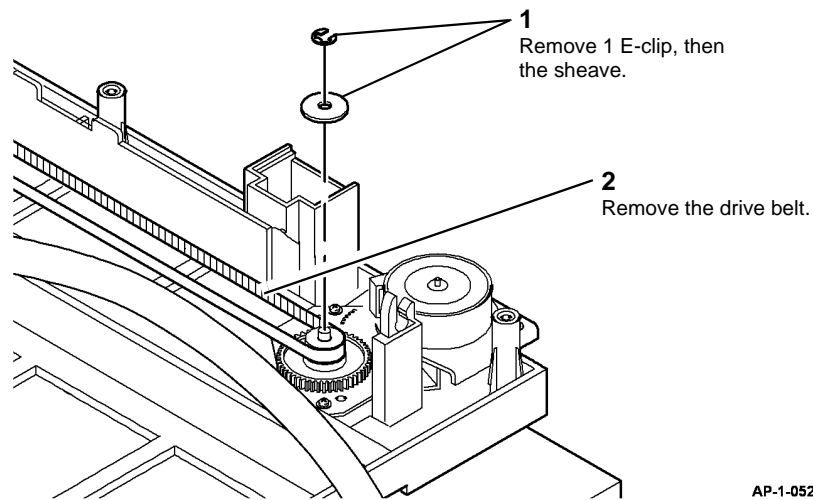


Figure 5 Drive belt removal

AP-1-0526-A

- Remove the scan motor assembly, (3 screws).
- Remove the drive belt pulley, [PL 14.10 Item 9](#).

- Remove the timing gear, [PL 14.10 Item 25](#).

Replacement

- Replacement is the reverse of the removal procedure.
- Ensure that the scanner drive belt is installed correctly into the belt clamp on the CCD module, [Figure 6](#).

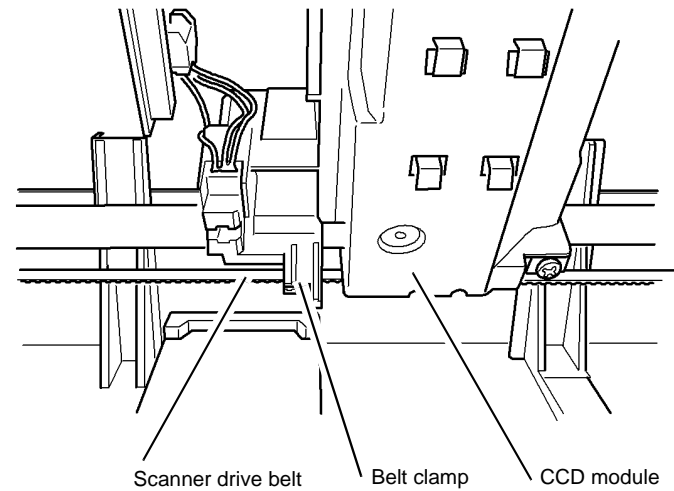


Figure 6 CCD module replacement

AP-1-0527-A

- Ensure the CCD ribbon cable is reconnected correctly:
 - When connected to the CCD module, the blue flash should face to the left (away from the CCD module).
 - When connected to the main PWB, the blue flash should face up.
- If a new CCD module was installed, perform [ADJ 14.1](#) Shading Adjustment.

REP 14.3 Scanner Assembly (4250/4260/4265)

Parts List on [PL 14.13](#), [PL 14.16](#)

Removal

NOTE: This procedure should only be performed on the 4250/4260 and 4265 machines. For the 4150 procedure, refer to the table of contents.

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

1. Remove the DADF. Refer to [REP 5.3](#).
2. Remove the rear cover, [PL 28.10 Item 6](#).
3. Disconnect CN1, CN2, CN3 and CN6 from the main PWB.
4. Remove the three Scanner mounting screws from the rear of the machine ([Figure 1](#)).

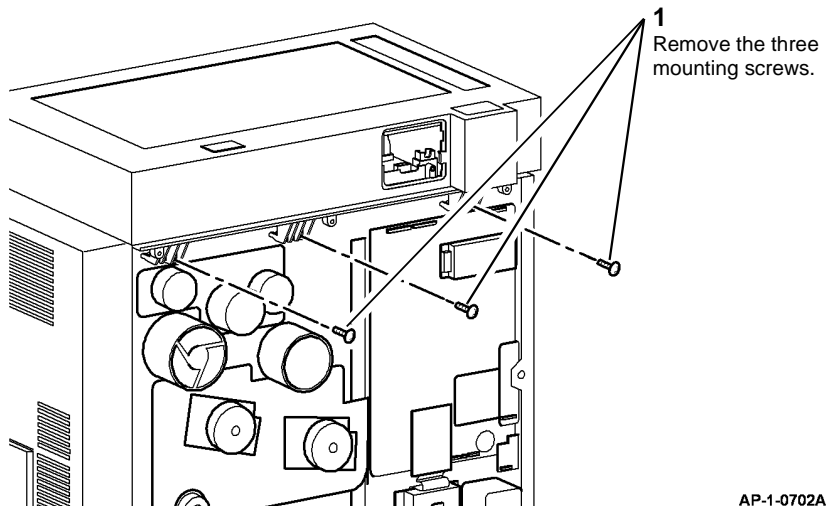
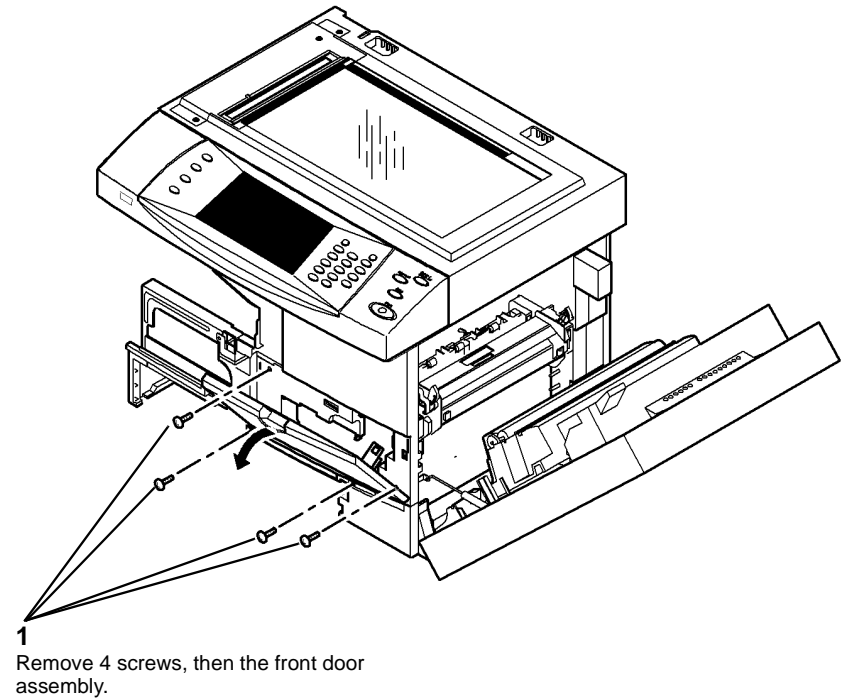


Figure 1 Removing the Scanner Assembly Mounting Screws

5. Open the side cover assembly, [PL 7.30 Item 1](#), then the front door assembly, [PL 28.10 Item 2](#).
6. Remove the toner cartridge, [PL 9.10 Item 2](#) then the xerographic module, [PL 9.10 Item 1](#).
7. Remove paper tray 1.
8. Remove the exit tray assembly, [PL 28.10 Item 1](#) or the finisher, [REP 12.1](#).
9. Remove the paper exit cover, [PL 28.10 Item 4](#).

10. Remove the front door assembly ([Figure 2](#)).



AP-1-0703-A

Figure 2 Removing the Front Door Assembly

11. Remove the Scanner Assembly (Figure 3).

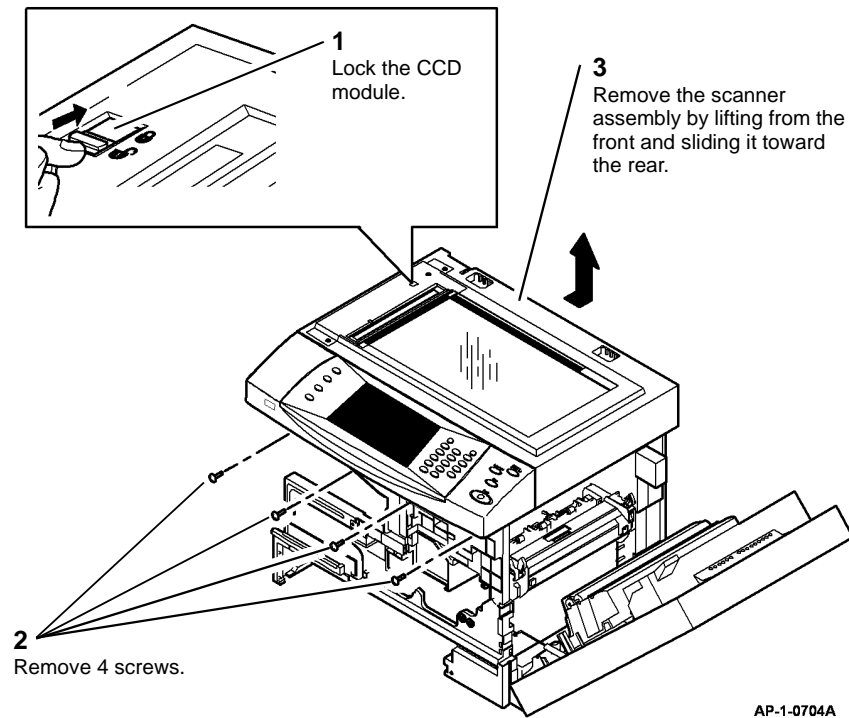


Figure 3 Removing the Scanner Assembly

Replacement

1. Replacement is the reverse of the removal procedure.
2. If a new scanner assembly was installed, perform [ADJ 14.1](#) Shading Adjustment.

REP 14.4 Scanner Components (4250/4260/4265)

Parts List on [PL 14.13](#), [PL 14.16](#)

Purpose

This procedure is used to repair the following components:

NOTE: Only perform the steps that are necessary to repair the damaged component.

- Scanner Top Cover Assembly, [PL 14.13 Item 33](#), (4265) [PL 14.16 Item 29](#).
- Platen cover sensor, [PL 14.13 Item 14](#).
- Size detect sensors, [PL 14.13 Item 13](#).
- Scanner PWB, [PL 14.13 Item 15](#), (4265) [PL 14.16 Item 17](#).
- CDD module ([PL 14.13 Item 11](#), (4265) [PL 14.16 Item 2](#)
- CDD module ribbon cable (4265) [PL 14.16 Item 5](#)
- Scanner Belt, [PL 14.13 Item 21](#) (4265) [PL 14.16 Item 23](#)
- Scan motor assembly, [PL 14.13 Item 4](#).
- Scanner Motor (4265) [PL 14.16 Item 9](#).

Removal

NOTE: This procedure should only be performed on the 4250/4260/4265 machines. For the 4150 procedure, refer to ([REP 14.2](#)).

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

CAUTION

Do not allow the optics cavity to become contaminated. Contamination of the optics cavity can cause image quality defects.

1. Remove the DADF. Refer to [REP 5.3](#).
2. Remove the user interface assembly ([REP 2.6](#)).

3. Remove the scanner top cover assembly ([Figure 1](#)).

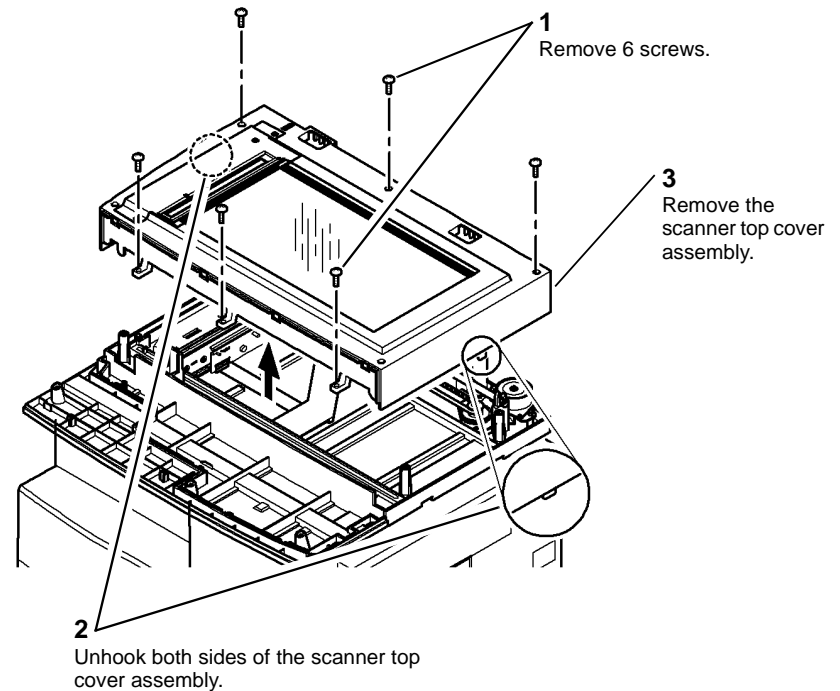


Figure 1 Top cover removal

4. Carefully remove the size detect sensor cover, [PL 14.13 Item 17](#).

AP-1-0705-A

5. Remove the Document Size Sensor(s) from the Sensor Cover (Figure 2).

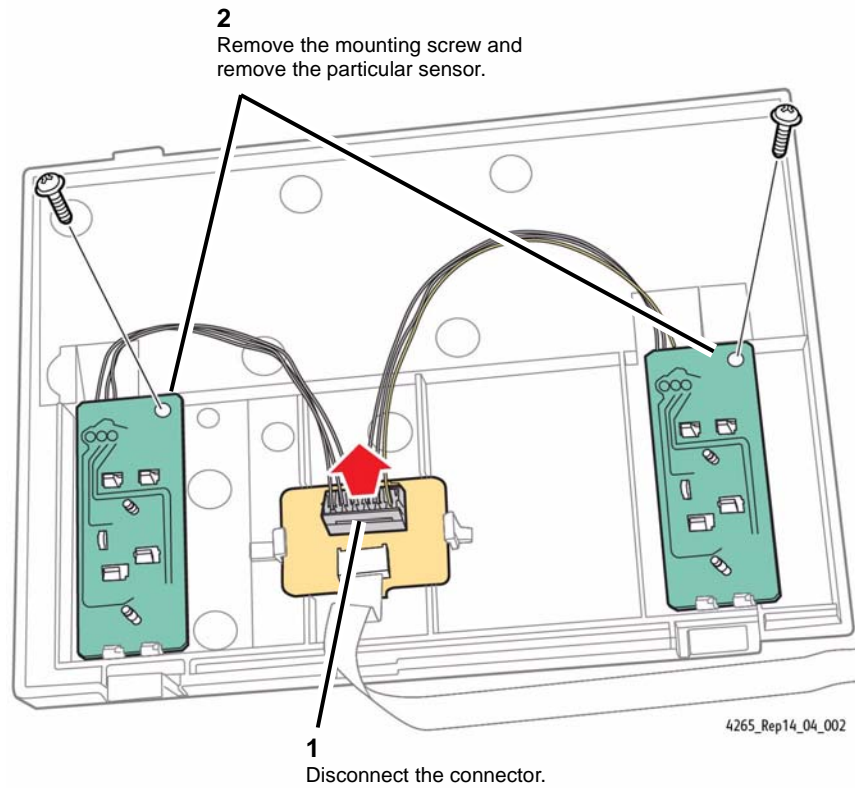


Figure 2 Removing the Size Sensors from the Cover

6. Remove the platen cover sensor and actuator (Figure 3).

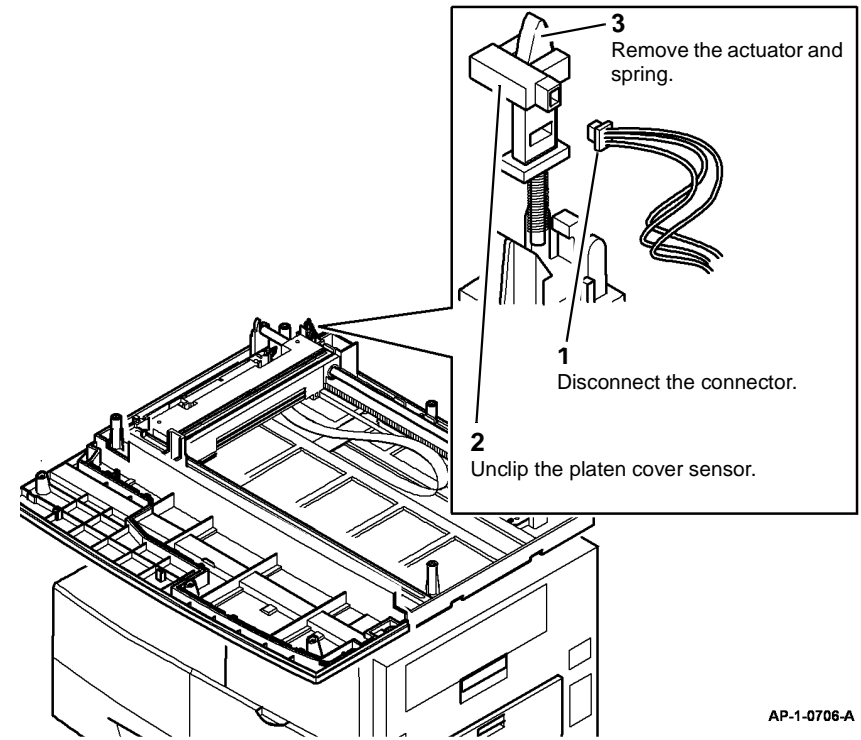


Figure 3 Removing the Platen Cover Sensor and Actuator

7. Remove the scanner PWB (Figure 4).

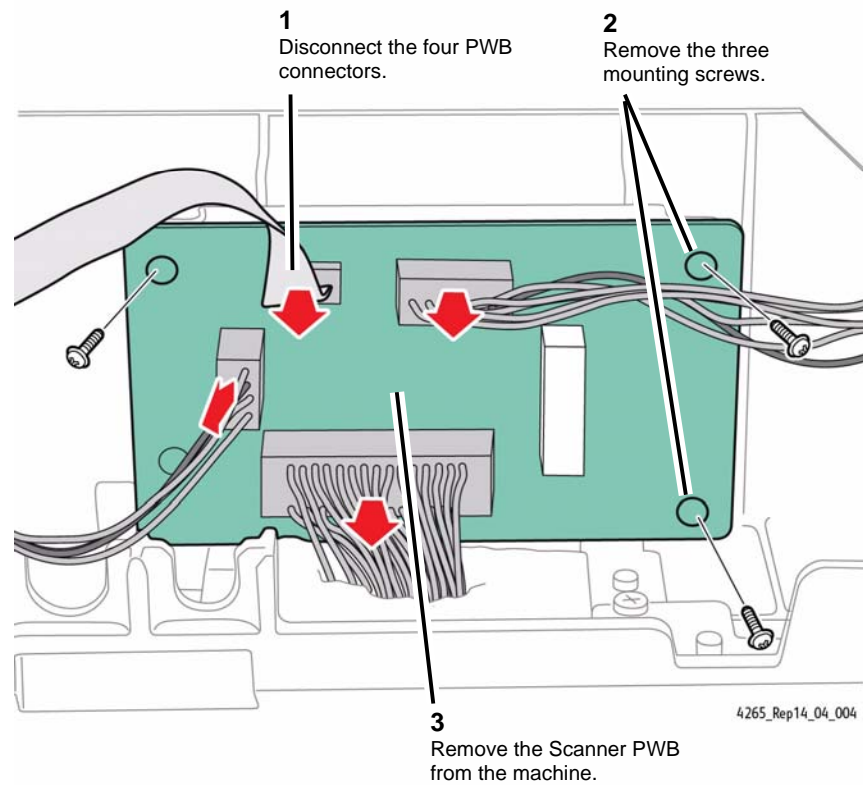


Figure 4 Removing the Scanner PWB

8. Remove the Scanner CCD Module PWB (Figure 5).

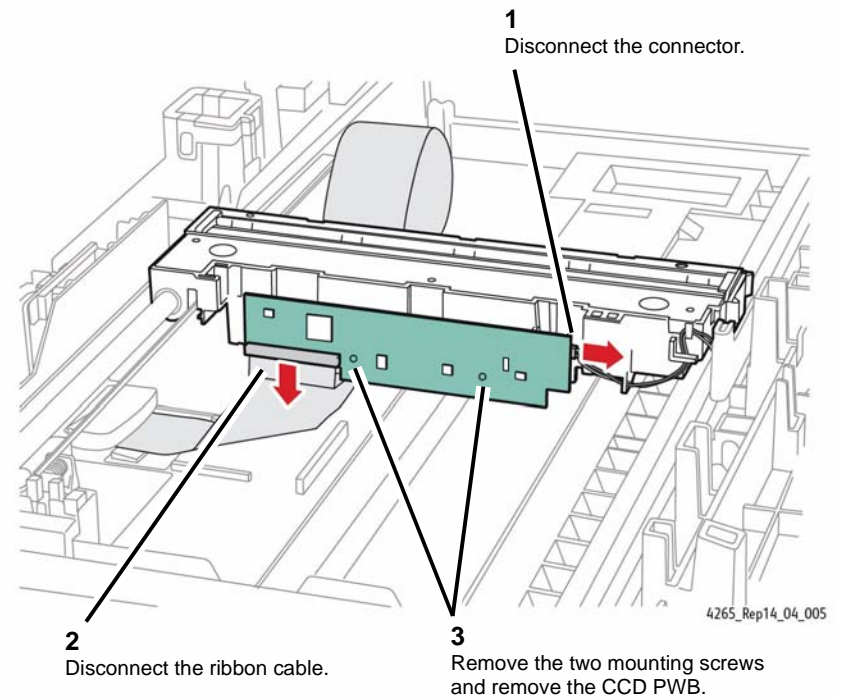


Figure 5 Removing the Scanner CCD Module PWB

9. Remove the CCD module (Figure 6).

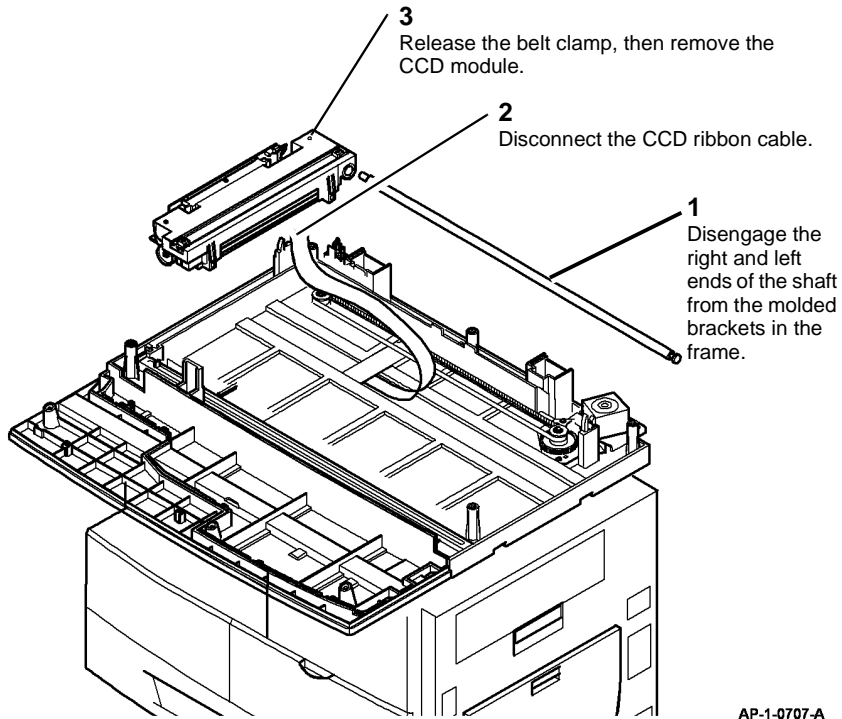


Figure 6 Removing the CCD Module

10. Remove the CCD module ribbon cable:

- For the 4150/4250/4260 (Figure 7)
- For the 4265 (Figure 8)

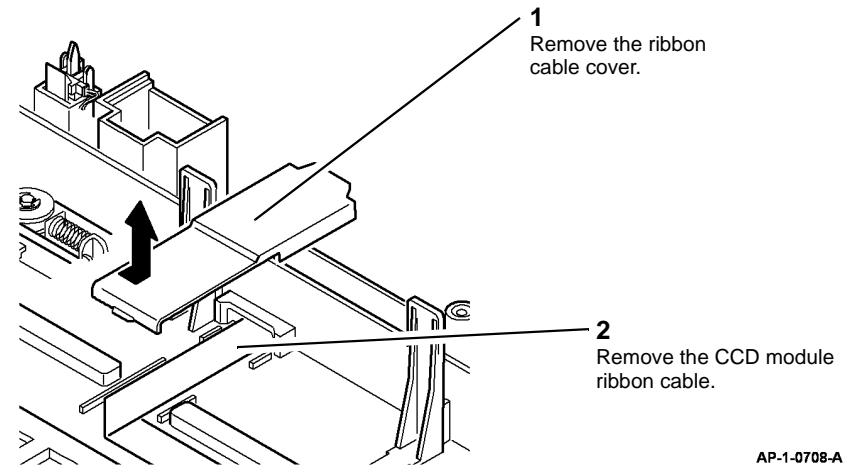


Figure 7 Ribbon cable removal (4150/4250/4260)

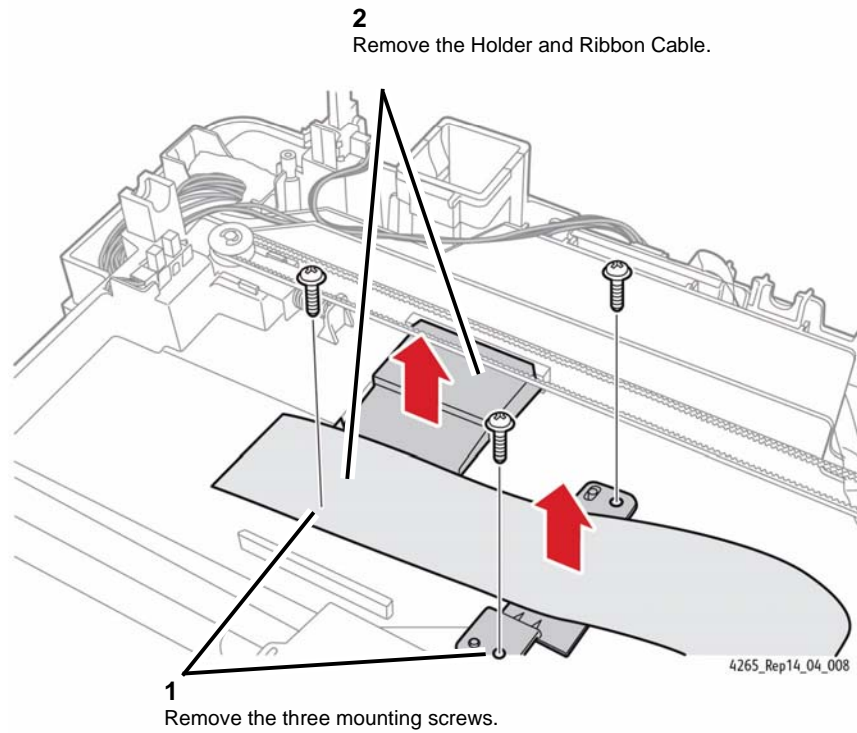


Figure 8 Removing the Holder and Ribbon Cable (4265)

11. Release the scanner timing belt tension, then remove the scanner timing belt (Figure 9).

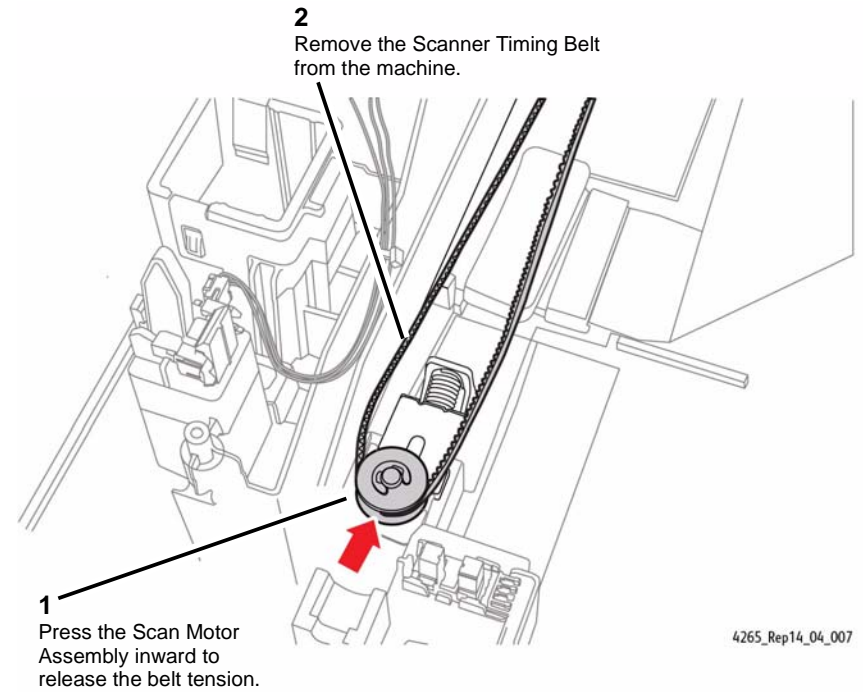


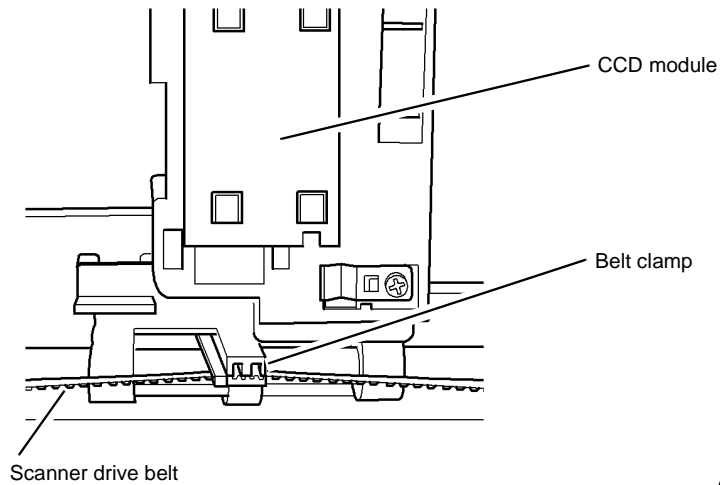
Figure 9 Removing the Scanner Drive Belt

12. Remove the scan motor assembly, [PL 14.13 Item 4](#).

Replacement

1. Replacement is the reverse of the removal procedure.

2. Ensure that the scanner drive belt is installed correctly into the belt clamp on the CCD module (Figure 10).



AP-1-0710-A

Figure 10 CCD module replacement

3. Ensure the CCD ribbon cable is reconnected correctly:
 - When connected to the CCD module, the blue flash should face to the right (toward the CCD module).
 - When connected to the main PWB, the blue flash should face up.
4. If a new CCD module was installed, perform the Shading Adjustment:
 - (4150/4250/4260) perform [ADJ 14.1](#) Shading Adjustment.
 - (4265) perform [ADJ 14.3](#) Shading Adjustment.

REP 14.5 Scanner Motor (4265)

Parts List on [PL 14.16](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Remove the Upper Platen by performing the first three steps of ([REP 14.4](#)) Scanner Components.
2. Prepare to remove the Scanner Motor ([Figure 1](#)).

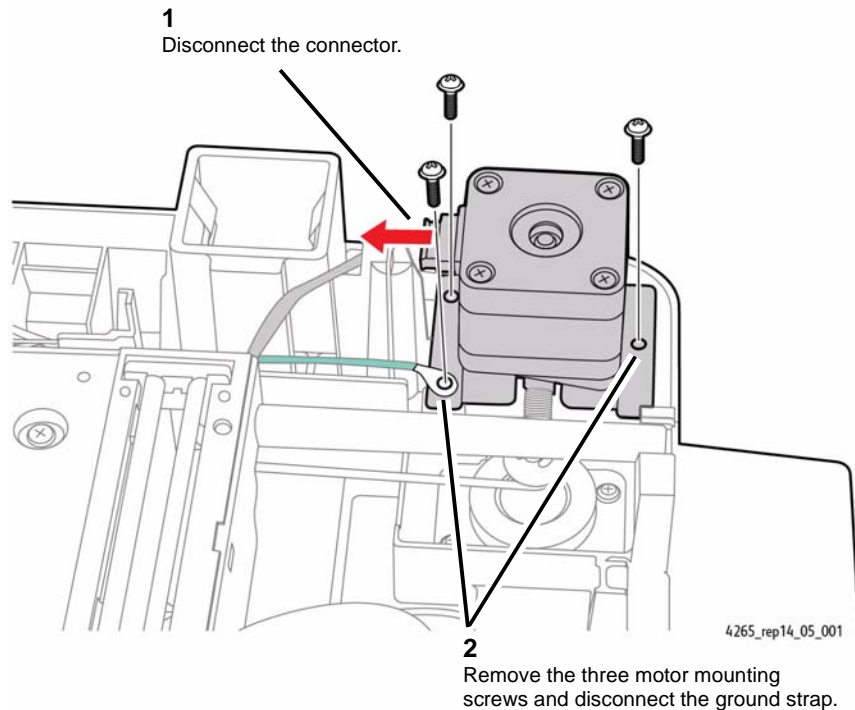


Figure 1 Preparing to Remove the Scanner Motor

3. Remove the Scanner Motor ([Figure 2](#)).

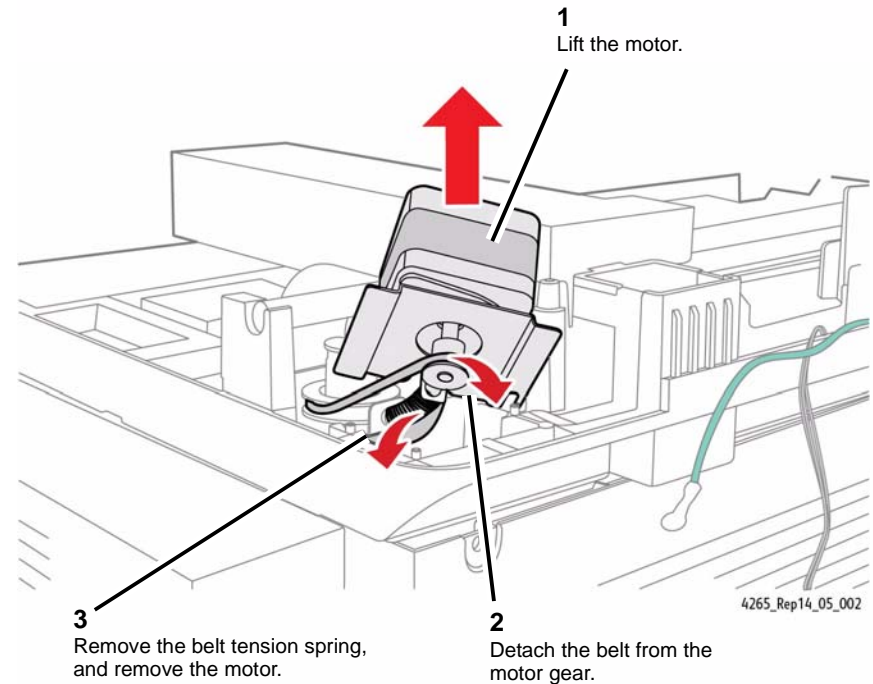


Figure 2 Removing the Scanner Motor

Replacement

1. Reinstall the belt on the motor gear.
2. Reinstall the belt tension spring between the motor and the Platen Pulley.
3. Reinstallation is the reverse of the Removal procedure.

REP 14.6 Platen Pulley (4265)

Parts List on [PL 14.16](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Remove the Scanner Motor ([REP 14.5](#)).
2. Remove the long timing belt from the Platen Pulley ([Figure 1](#)).

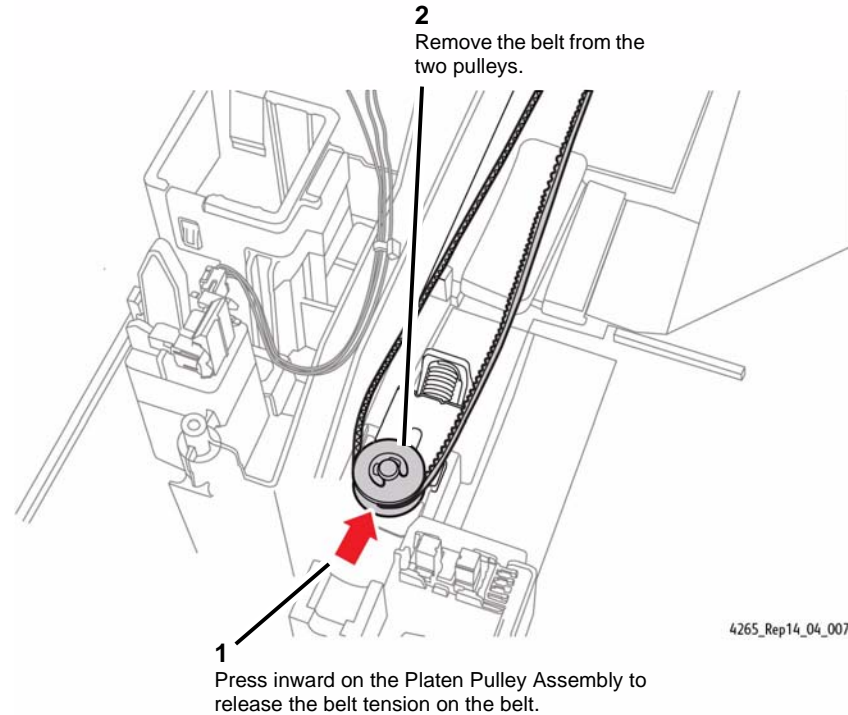


Figure 1 Removing the Long Timing Belt

3. Remove the Platen Pulley ([Figure 2](#)):

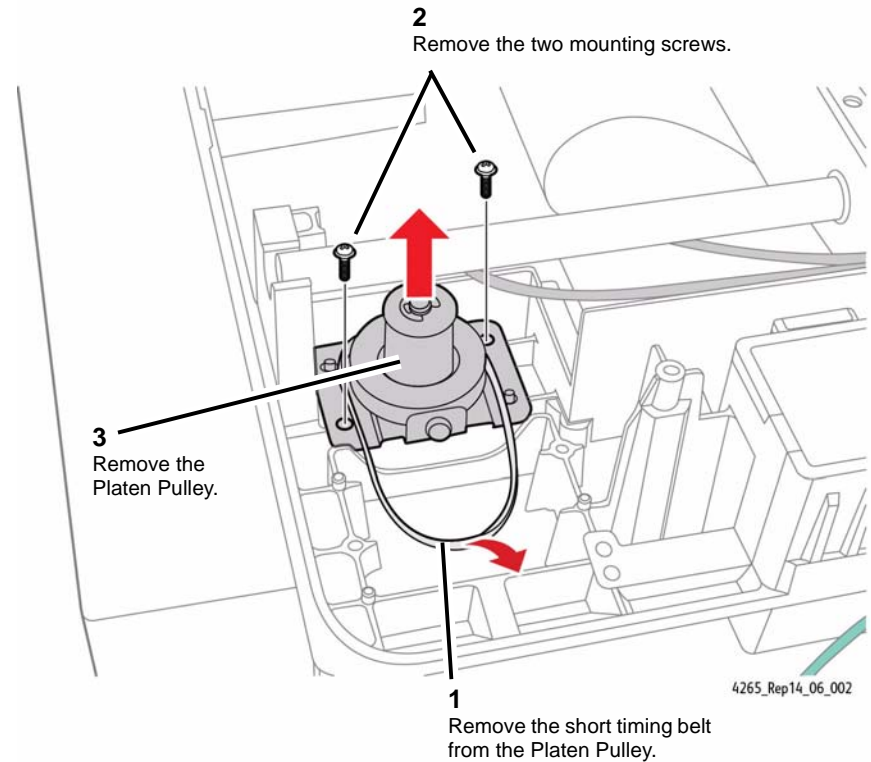


Figure 2 Removing the Platen Pulley

Replacement

1. Reinstallation is the reverse of the Removal procedure.

REP 14.7 Platen Pulley Assembly (4265)

Parts List on [PL 14.16](#)

Removal

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

1. Remove the Upper Platen by performing the first three steps of [\(REP 14.4\)](#) Scanner Components.
2. Remove the long timing belt from the Platen Pulley Assembly ([Figure 1](#)).

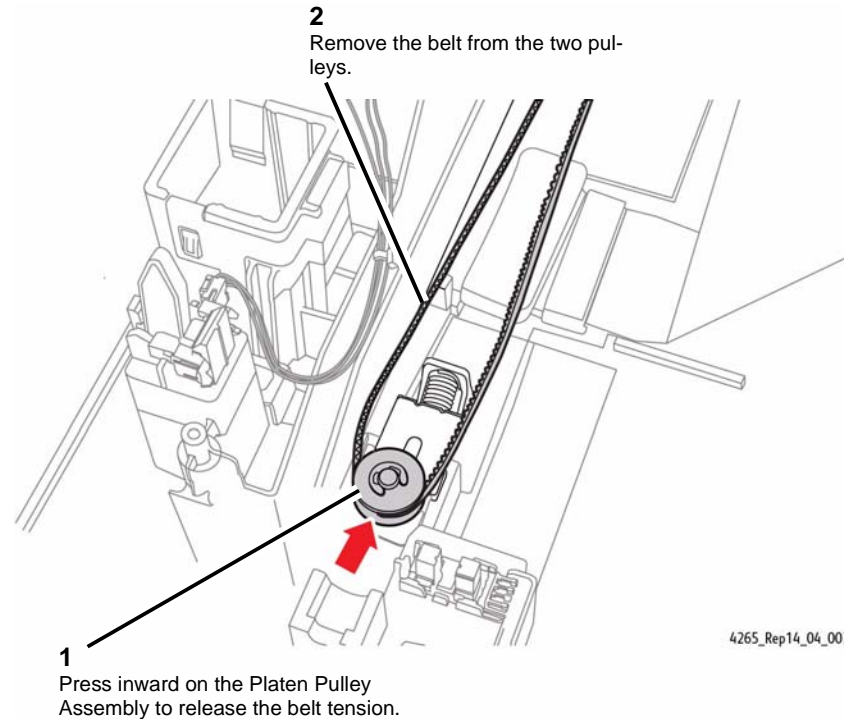


Figure 1 Removing the Long Timing Belt

3. Remove the Platen Pulley Assembly ([Figure 2](#)).

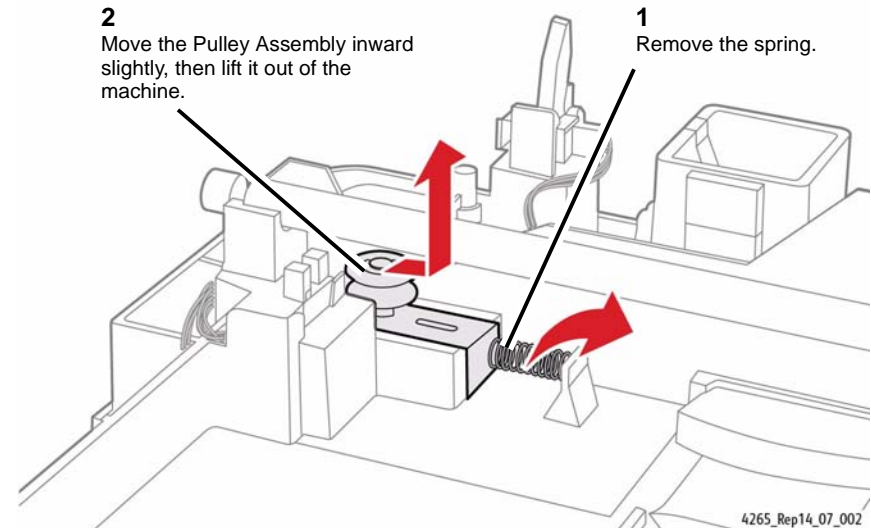


Figure 2 Removing the Platen Pulley Assembly

Replacement

1. Reinstallation is the reverse of the Removal procedure.

ADJ 1.1 Machine Settings

Purpose

To correctly set up the machine.

Procedure

All adjustments to the machines settings are made via [dC131](#) NVM Read/Write and [GP 4](#) System Administration Tools. Go to the relevant procedure.

ADJ 5.1 DADF Side Edge Registration Adjustment

Purpose

To correctly set the DADF side edge registration.

Procedure

Go to the relevant procedure:

- 4150 Adjustment
- 4250/4260 Adjustment
- 4265 Adjustment

4150 Adjustment

Perform the following:

1. Raise the input tray assembly, PL 5.10 Item 5.
2. Remove the lower cover, PL 5.10 Item 11.
3. Loosen the screw that secures the pinion gear, PL 5.10 Item 9 until the pinion gear is clear of the document guides.
4. Carefully move both document guides to the front or the rear to adjust the registration.

NOTE: Moving both document guides 1 tooth on the pinion gear will adjust the registration by approximately 3mm (0.1 inch).

5. Assemble the input tray assembly.
6. Use the DADF to make 10 copies of a document. Check the registration, refer to IQS 3 Registration. If necessary, re-adjust the registration.

4250/4260 Adjustment

Perform the following:

1. Raise the input tray assembly, PL 5.30 Item 11.
2. Remove the lower cover, PL 5.32 Item 12.
3. While lifting the inboard end of the document guides away from the pinion gear, carefully move both document guides to the front or the rear to adjust the registration.

NOTE: Moving both document guides 1 tooth on the pinion gear will adjust the registration by approximately 3mm (0.1 inch).

4. Assemble the input tray assembly.
5. Use the DADF to make 10 copies of a document. Check the registration, refer to IQS 3 Registration. If necessary, re-adjust the registration.

4265 Adjustment

1. Power off the machine. Disconnect the power cord.

CAUTION

In the following activity the Input Tray will be dislocated from the DADF. There is no need to disconnect the wire/connector leading from the tray to the DADF PWB as long as caution is observed and the upper part of the Input Tray is kept close to the DADF.

2. Remove the Input Tray Lower Cover (Figure 1).

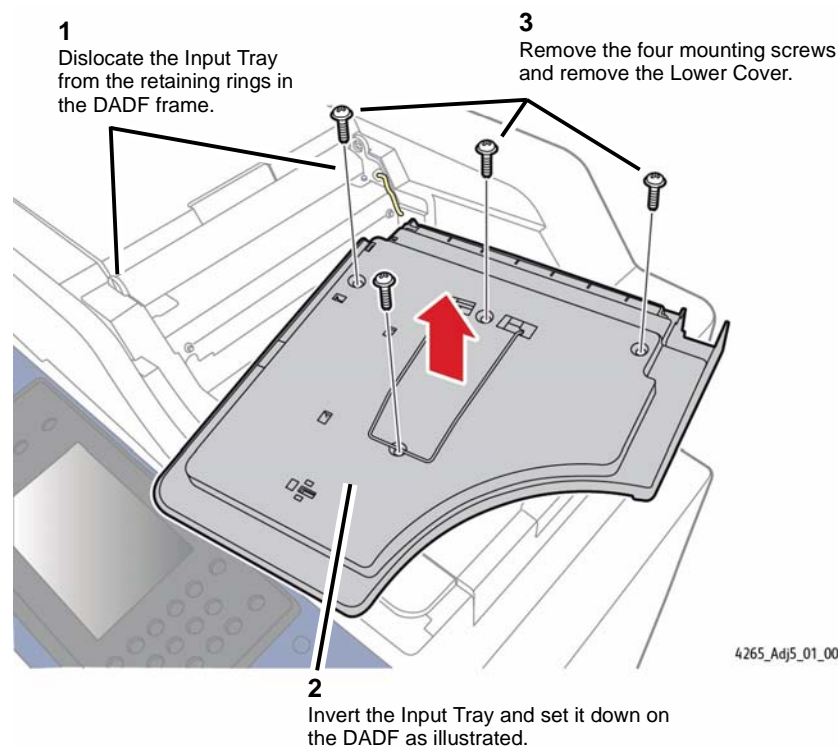


Figure 1 Removing the Input Tray Lower Cover

- Adjust the DADF side edge registration (Figure 2).

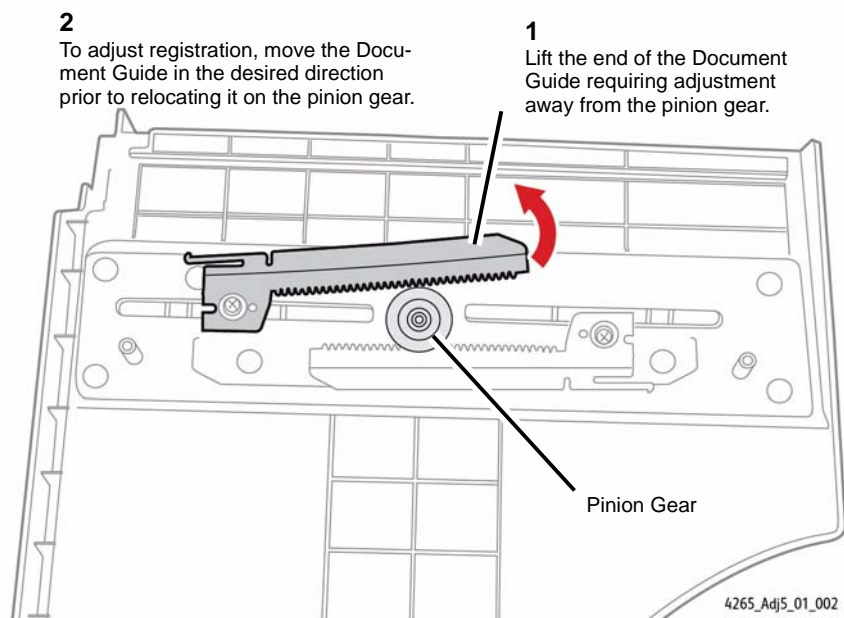


Figure 2 Adjusting the DADF Side Edge Registration

- Reassemble the input tray assembly, and return the machine to normal operation.
- Power on the machine.
- Use the DADF to make 10 copies of a document. Check the registration, refer to [IQS 3](#) Registration. If necessary, re-adjust the registration.

ADJ 8.1 Lead Edge Registration Adjustment

Purpose

To measure and adjust lead edge image to paper registration.

Check

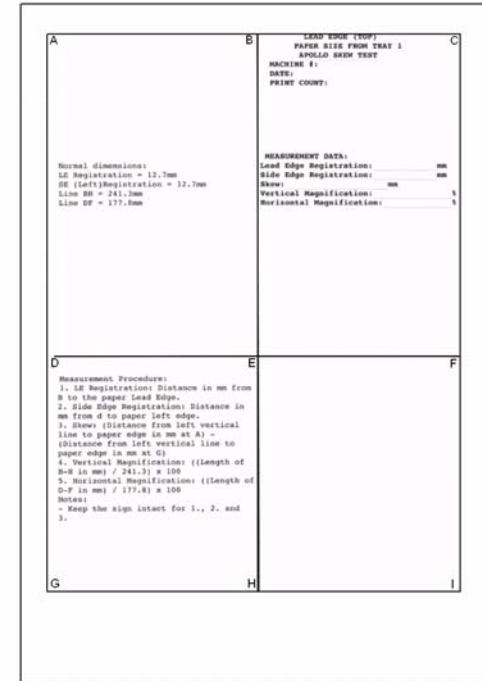
NOTE: Both the Check and the Adjustment use an internal test pattern. Both are performed in diagnostics.

Check the lead edge registration (top edge of portrait A4 or 8.5x11 inch). Perform the following:

1. Enter **dC606** Internal Print Test Patterns.
2. Select test pattern 7.
3. Select **Features**. For simplex lead edge check, select **1 Sided**. For duplex lead edge check select, **2 Sided**.
4. Select the tray. Select **Start Test**.

NOTE: Simplex copies exit face down. Duplex copies exit side 1 face down (side 2 face up).

5. Measure the distance between the lead edge of the paper and the ABC line on the printed test pattern, [Figure 1](#).



AP-1-0673-A

Figure 1 Test pattern 7

6. If the distance measured is not 12.7mm (0.5 inch) +/-0.3mm (0.01 inches), perform the [Adjustment](#).

Adjustment

1. Select **Exit** (on the **dC606** Internal Print Test Patterns screen).
2. Select **Diagnostic Routines**.
3. Select **Copier Routines**.
4. Select **131 NVM Read Write**.
5. Refer to **Table 1**. Select the relevant NVM setting.

Table 1 NVM location

| Mode | Tray | Location |
|---------------|--------|----------|
| Simplex | 1 | 07-100 |
| Simplex | 2 | 07-200 |
| Simplex | 3 | 07-300 |
| Simplex | 4 | 07-400 |
| Simplex | Bypass | 07-500 |
| Duplex Side 1 | 1 | 07-140 |
| Duplex Side 1 | 2 | 07-240 |
| Duplex Side 1 | 3 | 07-340 |
| Duplex Side 1 | 4 | 07-440 |
| Duplex Side 1 | Bypass | 07-540 |
| Duplex Side 2 | 1 | 07-120 |
| Duplex Side 2 | 2 | 07-220 |
| Duplex Side 2 | 3 | 07-320 |
| Duplex Side 2 | 4 | 07-420 |
| Duplex Side 2 | Bypass | 07-520 |

6. Select **Read/Write**. Enter a new value as follows:
 - To increase the lead edge registration (move the ABC line away from the paper edge), enter a value larger than the current value.
 - To decrease the lead edge registration (move the ABC line toward the paper edge), enter a value smaller than the current value.

NOTE: A change of 12 will change the registration by approximately 6mm (0.25 inch)

7. Save the adjustment.
 - a. Select **Save**.
 - b. Select **OK**.
8. Prepare to check the adjustment.
 - a. Select **Close**.
 - b. Select **Diagnostic Routines**.
 - c. Select **Other Routines**.
9. Perform again the **Check**.

ADJ 8.2 Side Edge Registration Adjustment

Purpose

To measure and adjust side edge image to paper registration.

Check

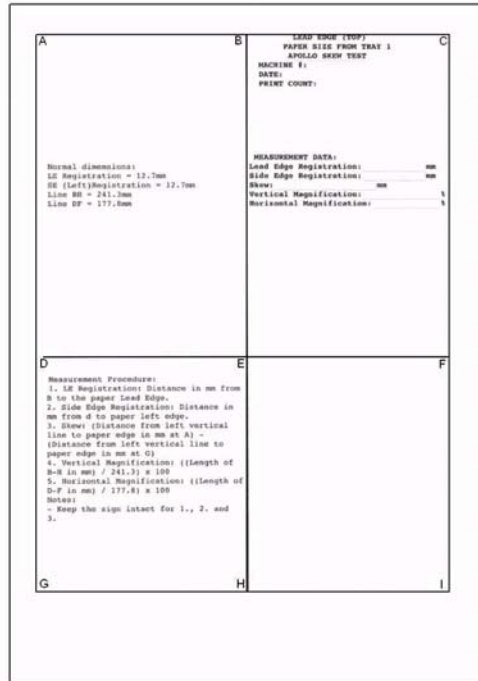
NOTE: Both the Check and the Adjustment use an internal test pattern. Both are performed in diagnostics.

Check the side edge registration (left side edge of portrait A4 or 8.5x11 inch). Perform the following:

1. Enter **dC606** Internal Print Test Patterns.
2. Select test pattern 7.
3. Select **Features**. For simplex side edge check, select **1 Sided**. For duplex side edge check select, **2 Sided**.
4. Select the tray. Select **Start Test**.

NOTE: Simplex copies exit face down. Duplex copies exit side 1 face down (side 2 face up).

5. Measure the distance between the side edge of the paper and the ADG line on the printed test pattern, [Figure 1](#).



AP-1-0677-A

Figure 1 Test pattern 7

6. If the distance measured is not 12.7mm (0.5 inch) +/-3mm (1/8 inches), perform the [Adjustment](#).

Adjustment

1. Select **Exit** (on the [dC606](#) Internal Print Test Patterns screen).
2. Select **Diagnostic Routines**.
3. Select **Copier Routines**.
4. Select **131 NVM Read Write**.
5. Refer to [Table 1](#). Select the relevant NVM setting.

Table 1 NVM location

| Mode | Tray | Location |
|---------------|--------|----------|
| Simplex | 1 | 07-110 |
| Simplex | 2 | 07-210 |
| Simplex | 3 | 07-310 |
| Simplex | 4 | 07-410 |
| Simplex | Bypass | 07-510 |
| Duplex Side 1 | 1 | 07-150 |
| Duplex Side 1 | 2 | 07-250 |
| Duplex Side 1 | 3 | 07-350 |
| Duplex Side 1 | 4 | 07-450 |
| Duplex Side 1 | Bypass | 07-550 |
| Duplex Side 2 | 1 | 07-130 |
| Duplex Side 2 | 2 | 07-230 |
| Duplex Side 2 | 3 | 07-330 |
| Duplex Side 2 | 4 | 07-430 |
| Duplex Side 2 | Bypass | 07-530 |

6. Select **Read/Write**. Enter a new value as follows:
 - To increase the side edge registration (move the ADG line away from the paper edge), enter a value larger than the current value.
 - To decrease the side edge registration (move the ADG line toward the paper edge), enter a value smaller than the current value.

NOTE: A change of 12 will change the registration by approximately 6mm (0.25 inch)

7. Save the adjustment.
 - a. Select **Save**.
 - b. Select **OK**.
8. Prepare to check the adjustment.
 - a. Select **Close**.
 - b. Select **Diagnostic Routines**.
 - c. Select **Other Routines**.
9. Perform again the [Check](#).

ADJ 8.3 Lead Edge Registration Adjustment (4265)

Purpose

To measure and adjust lead edge image to paper registration.

Check

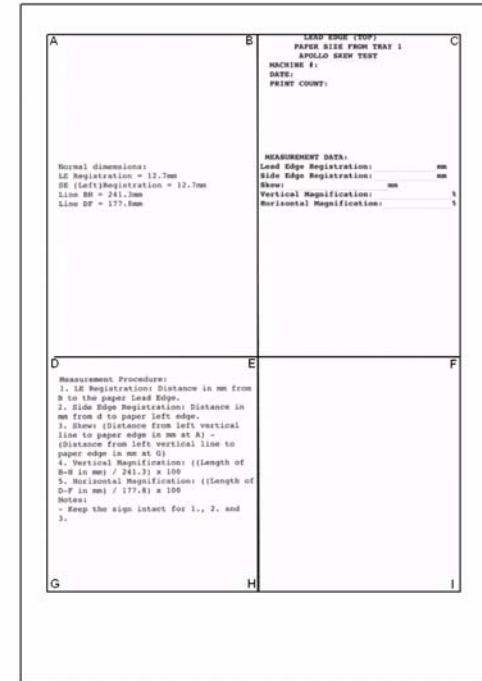
NOTE: Both the Check and the Adjustment use an internal test pattern. Both are performed in diagnostics.

Check the lead edge registration (top edge of portrait A4 or 8.5x11 inch). Perform the following:

1. Enter the Diagnostic mode (GP 1).
2. Select **Copier Information > dC 612 Print Test Pattern**.
3. Select test pattern 7.
4. Select **Plex Mode**. For simplex lead edge check, select **Simplex**. For duplex lead edge check select, **Duplex**.
5. Select **Start**.

NOTE: Simplex copies exit face down. Duplex copies exit side 1 face down (side 2 face up).

6. Measure the distance between the lead edge of the paper and the ABC line on the printed test pattern (Figure 1).



AP-1-0673-A

Figure 1 Test pattern 7

7. If the distance measured is not 12.7mm (0.5 inch) +/-0.3mm (0.01 inches), perform the Adjustment.

Adjustment

1. Select **Close** (on the dC606 Internal Print Test Patterns screen).
2. Select **Copier Information**.
3. Select **dC131 NVM Read Write**.
4. Refer to [Table 1](#). Select the relevant NVM setting.

Table 1 NVM location

| Mode | Tray | Location |
|---------------|--------|----------|
| Simplex | 1 | 07-100 |
| Simplex | 2 | 07-200 |
| Simplex | 3 | 07-300 |
| Simplex | 4 | 07-400 |
| Simplex | Bypass | 07-500 |
| Duplex Side 1 | 1 | 07-140 |
| Duplex Side 1 | 2 | 07-240 |
| Duplex Side 1 | 3 | 07-340 |
| Duplex Side 1 | 4 | 07-440 |
| Duplex Side 1 | Bypass | 07-540 |
| Duplex Side 2 | 1 | 07-120 |
| Duplex Side 2 | 2 | 07-220 |
| Duplex Side 2 | 3 | 07-320 |
| Duplex Side 2 | 4 | 07-420 |
| Duplex Side 2 | Bypass | 07-520 |

5. Select **Read/Write**. Enter a new value as follows:
 - To increase the lead edge registration (move the ABC line away from the paper edge), enter a value larger than the current value.
 - To decrease the lead edge registration (move the ABC line toward the paper edge), enter a value smaller than the current value.

NOTE: A change of 12 will change the registration by approximately 6mm (0.25 inch)

6. Save the adjustment.
 - a. Select **Save**.
 - b. Select **OK**.
7. Prepare to check the adjustment.
 - a. Select **Close**.
 - b. Select **Diagnostic Routines**.
 - c. Select **Other Routines**.
8. Perform again the [Check](#).

ADJ 8.4 Side Edge Registration Adjustment (4265)

Purpose

To measure and adjust side edge image to paper registration.

Check

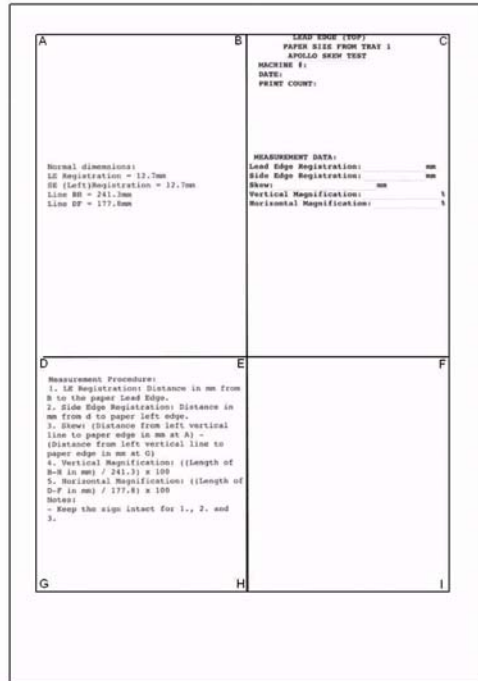
NOTE: Both the Check and the Adjustment use an internal test pattern. Both are performed in diagnostics.

Check the side edge registration (left side edge of portrait A4 or 8.5x11 inch). Perform the following:

1. Enter the Diagnostic mode ([GP 1](#)).
2. Select **Copier Information > dC 612 Print Test Pattern**.
3. Select test pattern 7.
4. Select **Plex Mode**. For simplex lead edge check, select **Simplex**. For duplex lead edge check select, **Duplex**.
5. Select the tray. Select **Start Test**.

NOTE: Simplex copies exit face down. Duplex copies exit side 1 face down (side 2 face up).

- Measure the distance between the side edge of the paper and the ADG line on the printed test pattern (Figure 1).



AP-1-0677-A

Figure 1 Test pattern 7

- If the distance measured is not 12.7mm (0.5 inch) +/-3mm (1/8 inches), perform the Adjustment.

Adjustment

- Select **Close** (on the dC612 Internal Print Test Patterns screen).
- Select **Diagnostic Routines**.
- Select **Copier Information**.
- Select **131 NVM Read Write**.
- Refer to [Table 1](#). Select the relevant NVM setting.

Table 1 NVM location

| Mode | Tray | Location |
|---------------|--------|----------|
| Simplex | 1 | 07-110 |
| Simplex | 2 | 07-210 |
| Simplex | 3 | 07-310 |
| Simplex | 4 | 07-410 |
| Simplex | Bypass | 07-510 |
| Duplex Side 1 | 1 | 07-150 |
| Duplex Side 1 | 2 | 07-250 |
| Duplex Side 1 | 3 | 07-350 |
| Duplex Side 1 | 4 | 07-450 |
| Duplex Side 1 | Bypass | 07-550 |
| Duplex Side 2 | 1 | 07-130 |
| Duplex Side 2 | 2 | 07-230 |
| Duplex Side 2 | 3 | 07-330 |
| Duplex Side 2 | 4 | 07-430 |
| Duplex Side 2 | Bypass | 07-530 |

- Select **Read/Write**. Enter a new value as follows:
 - To increase the side edge registration (move the ADG line away from the paper edge), enter a value larger than the current value.
 - To decrease the side edge registration (move the ADG line toward the paper edge), enter a value smaller than the current value.

NOTE: A change of 12 will change the registration by approximately 6mm (0.25 inch)

- Save the adjustment.
 - Select **Save**.
 - Select **OK**.
- Prepare to check the adjustment.
 - Select **Close**.
 - Select **Diagnostic Routines**.
 - Select **Other Routines**.
- Perform the Check again to ensure correct registration.

ADJ 14.1 Shading Adjustment (4150/4250/4260)

Purpose

To test the CCD. If the image quality is unsatisfactory, perform this procedure to check the operation of the CCD.

Check

NOTE: For the **4265** Shading Adjustment, go to [ADJ 14.3](#).

NOTE: Before performing the shading adjustment, ensure the DADF is lowered.

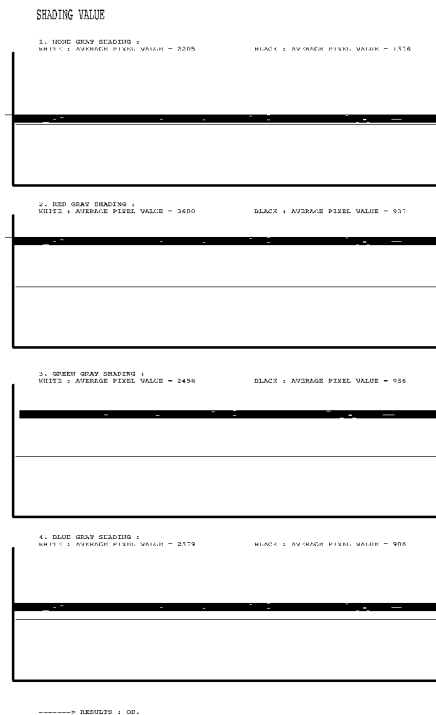
Perform the following:

1. Enter diagnostics, [GP 1](#) or System Administration Tools, [GP 4](#).
2. Select **Shading Test**.
3. Select **Shade and Print Report** or **Print Last Shade Report**.
4. The shading test profile will be printed when diagnostics or system administration tools are exited, [Figure 1](#).
5. Check the shading test profile. The result of the test will be printed at the bottom of the page. If the result of the test is 'OK', the CCD is good. If necessary, perform the Adjustment.

Corrective Actions

Perform the following:

1. Install new components as necessary:
 - CCD Module (4150) [PL 14.10](#) item 2.
 - CCD Module (4260) [PL 14.13](#) item 2.
 - CCD Ribbon Cable (4150) [PL 14.10](#) item 7.
 - CCD Ribbon Cable (4260) [PL 14.13](#) item 7.
 - Scanner Assembly (4150) [PL 14.10](#) item 1.
 - Scanner Assembly (4260) [PL 14.13](#) item 1.
2. Perform [OF5](#) Main PWB Check RAP.



AP-1-0649-A

Figure 1 Shading profile

ADJ 14.2 DADF Charge Coupled Device (CCD) Adjustment (4265)

Parts List on TBD

Purpose

The purpose is to ensure that the CCD is correctly positioned inside the DADF.

Adjustment

1. Access the DADF CCD by performing the first ten steps of [REP 5.18](#).
2. Study the following graphics to become familiar with the components involved in the adjustment ([Figure 1](#)) ([Figure 2](#)).

NOTE: The method for adjustment is to loosen the three mounting screws and adjust the position of the CCD by turning the adjustment screw.

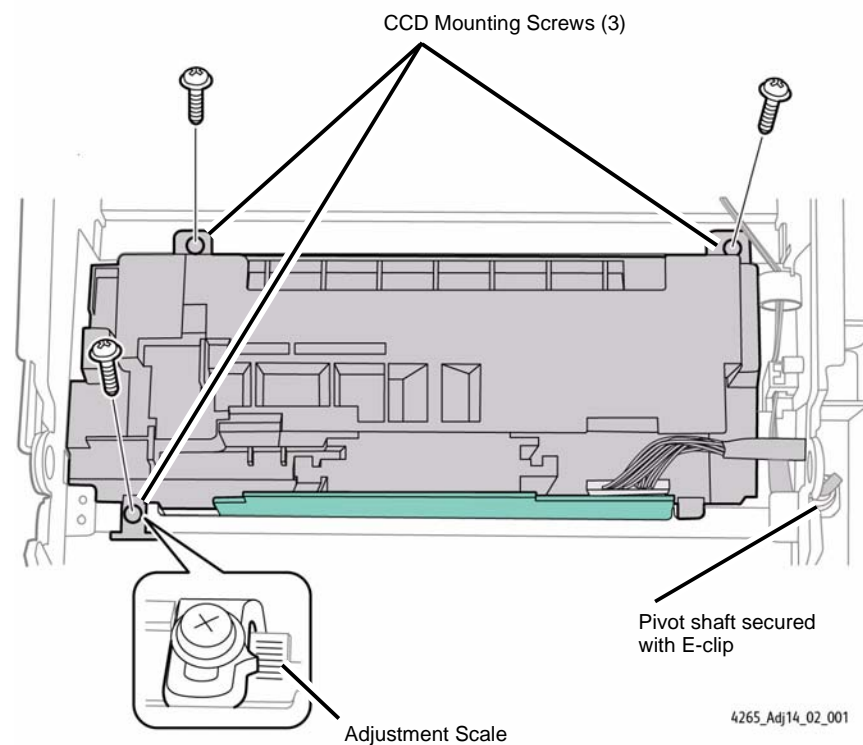


Figure 1 4265 DADF CCD Adjustment Components

NOTE: The Adjustment screw is located directly beneath the Adjustment Scale, on the same side of the DADF.

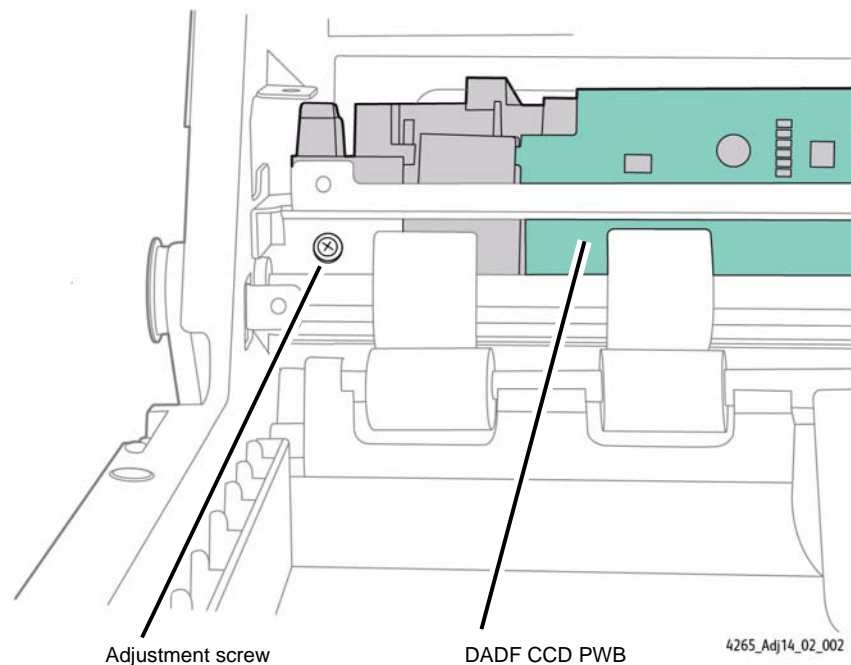


Figure 2 CCD Adjustment Screw Location

3. Loosen the three mounting screws that secure the CCD to the machine frame.
4. Adjust the position of the CCD by turning the adjustment screw in the desired direction.
NOTE: The Adjustment Scale will indicate change as the adjustment screw is turned.
5. When the registration adjustment is completed, tighten down the three CCD mounting screws and reassemble the machine.
6. Power on the machine and check for correct registration by running several copies of the required test pattern.
7. Return the machine to normal operation.

ADJ 14.3 Shading Adjustment (4265)

Purpose

The purpose is to individually test the two CCDs on the 4265: one CCD is located in the DADF, the other CCD is located under the Platen glass. If the image quality is unsatisfactory, perform this procedure to check the operation of the two CCDs.

Check

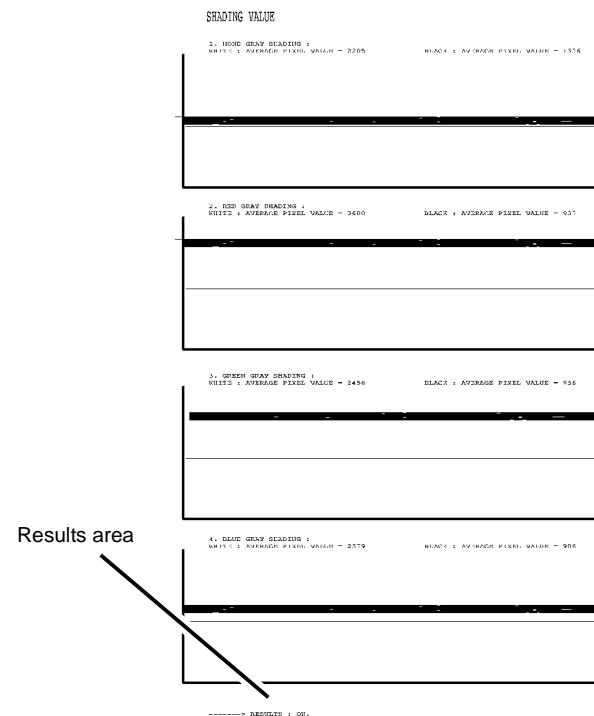
NOTE: Before performing the shading adjustment, ensure the DADF is lowered.

Perform the following:

1. Enter **Diagnostics, GP 1.**
2. Select **Copier Diagnostics.**
3. Select **Shading Test.**
4. Select one of the following options:

NOTE: The first two selections check the Platen CCD. The second two selections check the DADF CCD.

- Flatbed Shade & Print
 - Print Last Flatbed
 - **DADF Shade & Print**
 - Print Last DADF
5. The shading test profile is then printed (Figure 1).



AP-1-0649-A

Figure 1 Shading Test Profile

6. Check the shading test profile. The result of the test will be printed at the bottom of the page. If the result of the test is 'OK', the CCD is good. If necessary, perform the Corrective Actions.

Corrective Actions

Perform the following:

1. Install new components as necessary:
 - DADF CCD Module (REP 5.18)
 - Platen CCD Module (REP 14.4)
 - CCD Ribbon Cable (REP 14.4)
 - Scanner Assembly (PL 14.13)
2. Perform OF5 Main PWB Check RAP.

ADJ 14.4 Scan Geometry Adjustment (4265)

Purpose

The purpose is to ensure that the Platen Scanner, the DADF Bottom Scanner, and the DADF Top Scanner are all functioning within specified geometric parameters for the following areas:

- Lead Edge (position Y)
- Side Edge (position X)
- Magnification (Y)

Adjustment

1. Go to [dC612 Print Test Pattern \(4265\)](#). Print out the **Skew Test** test pattern from a particular paper tray. Label the printed pattern as "original".

NOTE: This test will need to be performed for each paper tray to ensure correct registration for that tray.

2. Place the original test pattern on the scanner glass and choose one of the following locations for paper supply:
 - DADF Document Feed Tray
 - Bypass Tray

- Any of the Paper Trays
3. Make a copy of the original from one of the specific paper sources.
 4. Align the edges of the original test pattern print with the copied image and compare the two against a light source.
 5. Measure and record the difference between the original and the print for the following dimensions:
 - Lead Edge (position Y)
 - Side Edge (position X)
 - Magnification (Y)
 6. Refer to [\(Table 1\)](#) for the range of adjustment for the three dimensions.

Table 1 Adjustable Range

| | | |
|----------------|----------------|----------|
| Image Position | Lead Edge | +/- 3mm |
| | Side Edge | +/- 3mm |
| Magnification | Feed Direction | +/- 1.5% |

7. Refer to [\(Table 2\)](#) for the imaging options with default and limit values.

Table 2 Imaging Options with Default and Limit Values

| Scan Source | Parameters | | Range | Adjustable Unit at Xerox User Interface | | | Adjustable Unit at Scanner | | |
|---------------|----------------|----------------|----------|---|---------|-------------|----------------------------|---------|-------------|
| | | | | Lower Limit | Default | Upper Limit | Lower Limit | Default | Upper Limit |
| Platen | Image Position | Lead Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | | Side Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | Magnification | Feed Direction | +/- 1.5% | 985 | 1000 | 1015 | 98.5% | 100% | 101.5% |
| DADF (Bottom) | Image Position | Lead Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | | Side Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | Magnification | Feed Direction | +/- 1.5% | 985 | 1000 | 1015 | 98.5% | 100% | 101.5% |
| DADF (Top) | Image Position | Lead Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | | Side Edge | +/- 3mm | 0 | 30 | 60 | -3.0mm | 0.0mm | +3.0mm |
| | Magnification | Feed Direction | +/- 1.5% | 985 | 1000 | 1015 | 98.5% | 100% | 101.5% |

8. Enter **Diagnostics > Copier Diagnostics > dC 131 NVM Read/Write**.
9. From the selection menu on the User Interface, enter in the **Chain** and **Link** that correctly reflects the edge that needs to be corrected, the **paper source**, and duplex or simplex printing.
10. Select **Enter**.
11. Type in a new **value** for that particular diagnostic code, and select **Save**.
12. Run several test prints and compare them against the original print.
13. If the copy is still not within the correct parameters, repeat steps 3 through 12 until correct registration has been achieved.

5 Parts Lists

PL 1 - Standby Power

| | |
|---|-----|
| PL 1.10 Power and Control Assembly (4150) | 5-3 |
| PL 1.15 Power and Control Assembly (4250/4260/4265) | 5-4 |
| PL 1.20 Power and Control Assembly (4265) | 5-5 |

PL 2 - User Interface

| | |
|--|-----|
| PL 2.10 User Interface (4150) | 5-6 |
| PL 2.12 User Interface (4250/4260) | 5-7 |
| PL 2.14 User Interface (4265) | 5-8 |

PL 4 - Main Frame, Covers and Drives

| | |
|--|------|
| PL 4.15 Main Frame Assembly | 5-9 |
| PL 4.20 Drives Assembly (4150) | 5-10 |
| PL 4.25 Drives Assembly (4250/4260/4265) | 5-11 |

PL 5 - DADF

| | |
|--|------|
| PL 5.10 DADF Assembly (1 of 4) (4150) | 5-12 |
| PL 5.15 DADF Assembly (2 of 4) (4150) | 5-13 |
| PL 5.20 DADF Assembly (3 of 4) (4150) | 5-14 |
| PL 5.25 DADF Assembly (4 of 4) (4150) | 5-15 |
| PL 5.30 DADF Assembly (1 of 7) (4250/4260) | 5-16 |
| PL 5.32 DADF Assembly (2 of 7) (4250/4260) | 5-17 |
| PL 5.35 DADF Assembly (3 of 7) (4250/4260) | 5-18 |
| PL 5.40 DADF Assembly (4 of 7) (4250/4260) | 5-19 |
| PL 5.45 DADF Assembly (5 of 7) (4250/4260) | 5-20 |
| PL 5.50 DADF Assembly (6 of 7) (4250/4260) | 5-21 |
| PL 5.55 DADF Assembly (7 of 7) (4250/4260) | 5-22 |
| PL 5.59 DADF Assembly (1 of 4) (4265) | 5-23 |
| PL 5.60 DADF Assembly (2 of 4) (4265) | 5-24 |
| PL 5.65 DADF Assembly (3 of 4) (4265) | 5-25 |
| PL 5.70 DADF Assembly (4 of 4) (4265) | 5-26 |

PL 6 - Imaging

| | |
|-------------------|------|
| PL 6.10 LSU | 5-27 |
|-------------------|------|

PL 7 - Paper Supply

| | |
|---|------|
| PL 7.10 Tray 1 - 4 Cassette Assembly | 5-28 |
| PL 7.15 Tray 1 Frame Assembly (1 of 2) | 5-29 |
| PL 7.17 Tray 1 Frame Assembly (2 of 2) | 5-30 |
| PL 7.20 Trays 2 - 4 Frame Assembly (1 of 2) | 5-31 |
| PL 7.25 Trays 2 - 4 Frame Assembly (2 of 2) | 5-32 |
| PL 7.30 Side Cover Assembly (1 of 3) | 5-33 |
| PL 7.32 Side Cover Assembly (2 of 3) | 5-34 |
| PL 7.35 Side Cover Assembly (3 of 3) | 5-35 |
| PL 7.40 Bypass Tray | 5-36 |
| PL 7.45 HCF (1 of 5) | 5-37 |
| PL 7.50 HCF (2 of 5) | 5-38 |

| | |
|----------------------------|------|
| PL 7.55 HCF (3 of 5) | 5-39 |
| PL 7.60 HCF (4 of 5) | 5-40 |
| PL 7.65 HCF (5 of 5) | 5-41 |

PL 8 - Paper Transport

| | |
|--|------|
| PL 8.10 Tray 1-4 & HCF Feed Assembly | 5-42 |
| PL 8.15 Registration Guide Assembly | 5-43 |
| PL 8.20 Paper Transport Assembly | 5-44 |

PL 9 - Xerographics

| | |
|---|------|
| PL 9.10 Toner and Xerographic modules | 5-45 |
|---|------|

PL 10 - Fusing and Copy/Print Transport

| | |
|--|------|
| PL 10.10 Fuser and Exit Assemblies | 5-46 |
| PL 10.15 Exit Assembly | 5-47 |
| PL 10.20 Exit Drive | 5-48 |
| PL 10.25 Fuser (1 of 2) (4150) | 5-49 |
| PL 10.26 Fuser (2 of 2) (4150) | 5-50 |
| PL 10.28 Fuser (1 of 2) (4250/4260/4265) | 5-51 |
| PL 10.30 Fuser (2 of 2) (4250/4260/4265) | 5-52 |

PL 12 - Finisher

| | |
|---|------|
| PL 12.10 Finisher Frame | 5-53 |
| PL 12.15 Duplex and Entry Components | 5-54 |
| PL 12.20 Compiler and Exit Components | 5-55 |
| PL 12.25 Support Finger Assembly | 5-56 |
| PL 12.30 Jogger and Paddle Assembly | 5-57 |
| PL 12.35 Stapler Assembly | 5-58 |
| PL 12.40 Ejector Assembly | 5-59 |
| PL 12.45 Stacker Assembly | 5-60 |
| PL 12.50 Finisher Assembly | 5-61 |

PL 14 - Scanner

| | |
|--|------|
| PL 14.10 Scanner Module and CVT/Document Glass (4150) | 5-62 |
| PL 14.13 Scanner Module and CVT/Document Glass (4250/4260) | 5-63 |
| PL 14.16 Scanner Module (4265) | 5-64 |

PL 20 - Fax

| | |
|-----------------------------|------|
| PL 20.10 FAX Assembly | 5-65 |
|-----------------------------|------|

PL 26 - Consumables and Tools

| | |
|--------------------------------------|------|
| PL 26.10 Consumables and Tools | 5-66 |
|--------------------------------------|------|

PL 28 - Main Covers

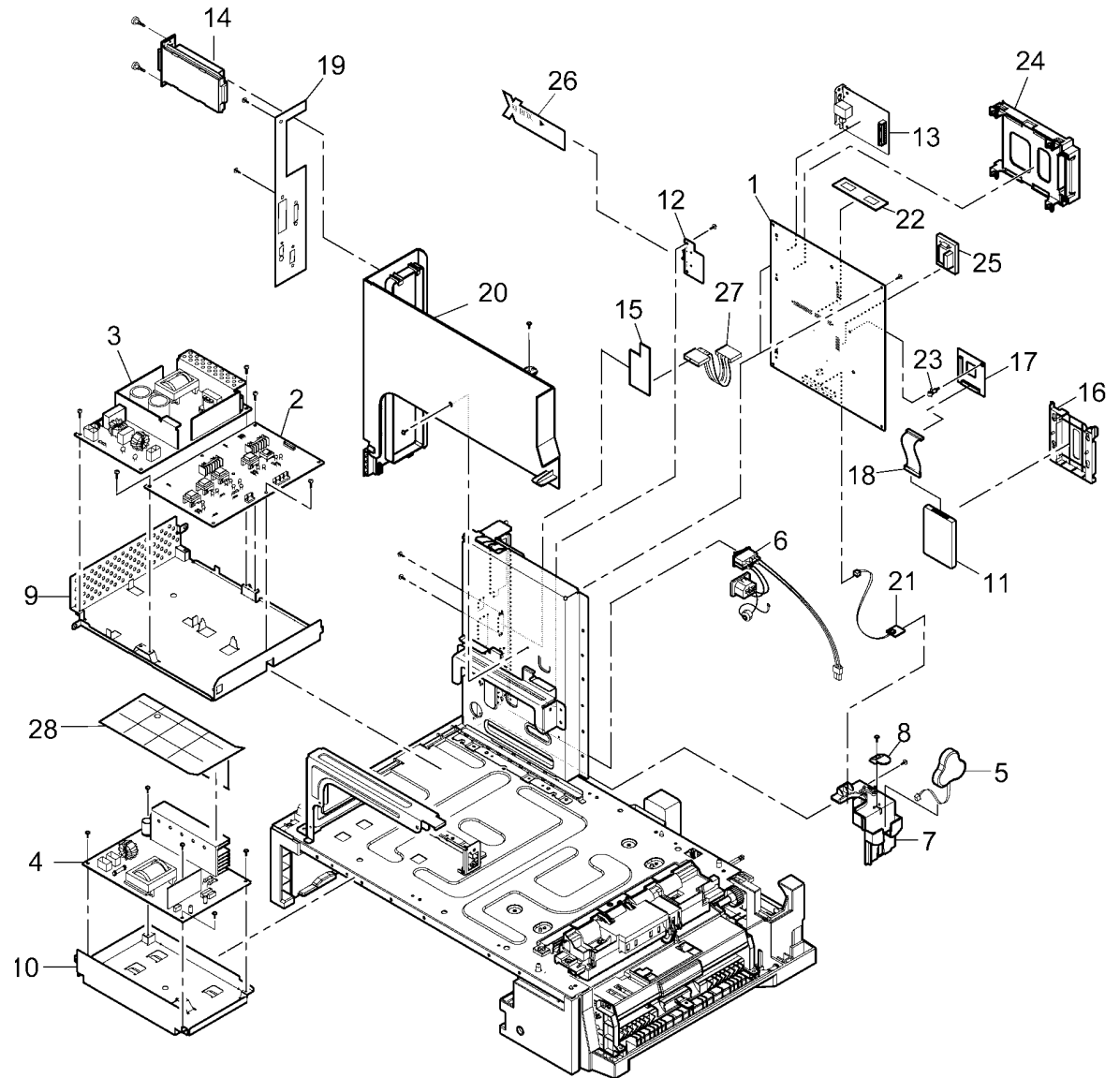
| | |
|-----------------------|------|
| PL 28.10 Covers | 5-67 |
|-----------------------|------|

PL 31 - Maintenance/Installation/Removal Kits

| | |
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| PL 31.10 Maintenance/Installation/Removal Kits | 5-68 |
|--|------|

PL 1.10 Power and Control Assembly (4150)

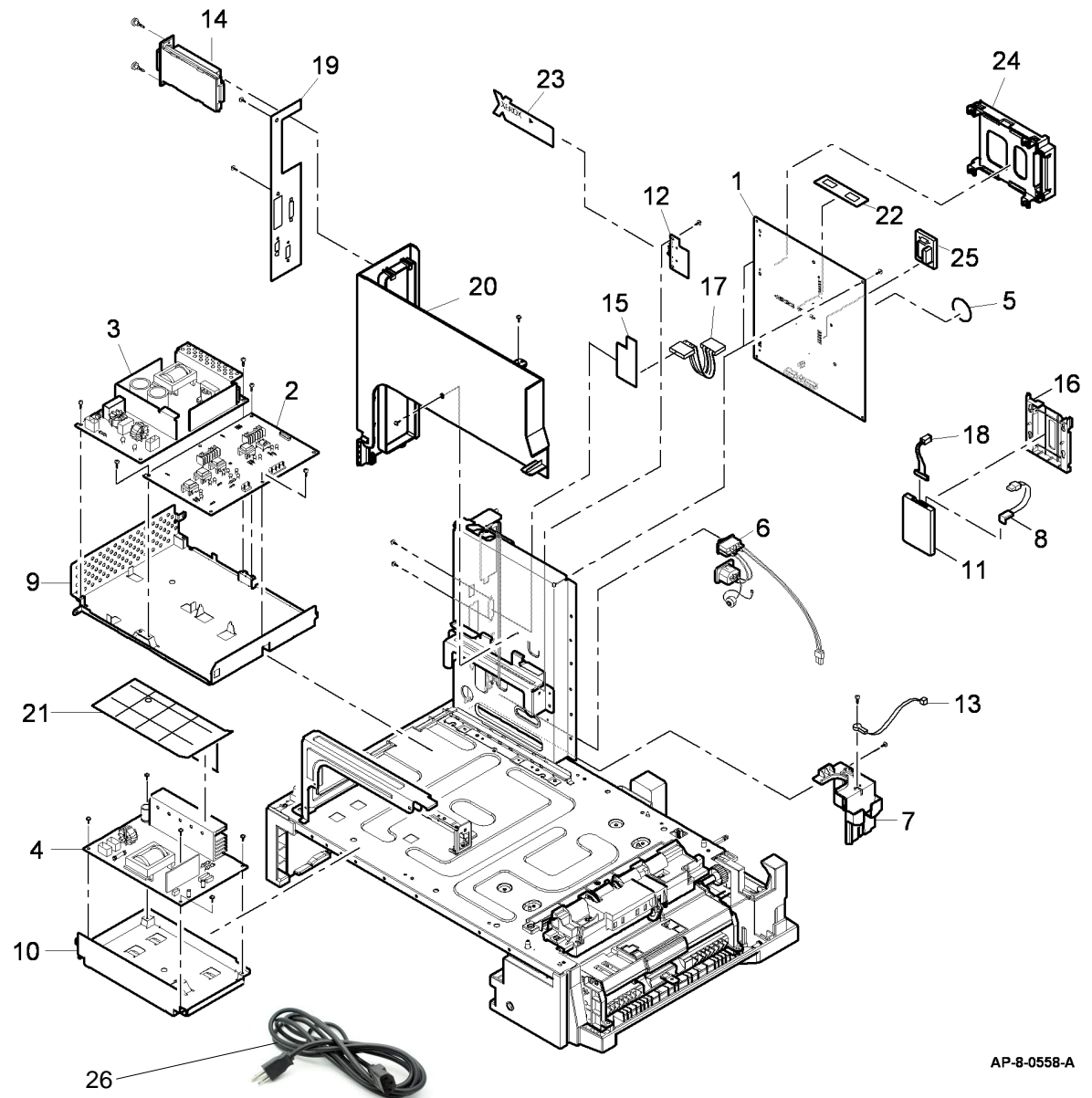
| Item | Part | Description |
|------|-----------|--|
| 1 | 140N63141 | Main PWB (REP 1.2) |
| 2 | 105N02092 | HVPS (REP 1.1) |
| 3 | 105N02090 | Power supply unit (1) 110V (USSG/XCL) (REP 1.1) |
| - | 105N02091 | Power supply unit (1) 220V (XE) (REP 1.1) |
| 4 | 112N00220 | Power supply unit (2) (USSG/XCL) (REP 1.3) |
| - | 112N00221 | Power supply unit (2) (XE) (REP 1.3) |
| 5 | 105N02093 | Battery |
| 6 | 152N11705 | Main power socket |
| 7 | - | Cover (Not Spared) |
| 8 | - | Battery retainer (Not Spared) |
| 9 | - | Support cage (Not Spared) |
| 10 | - | Support cage (Not Spared) |
| 11 | 005N01086 | HDD |
| 12 | 101N01387 | SIM PWB |
| 13 | 101N01388 | NIC PWB |
| 14 | - | FAX module (REF: PL 20.10 Item 6) |
| 15 | 140N6360 | Foreign device interface PWB (P/O PL 31.10 Item 2) |
| 16 | - | HDD cover (Not Spared) |
| 17 | 140N63205 | HDD PWB |
| 18 | 152N11731 | HDD harness |
| 19 | - | Infill cover (REF: PL 28.10 Item 5) |
| 20 | - | Rear exit cover (REF: PL 28.10 Item 8) |
| 21 | 140N62870 | Ambient temperature sensor |
| 22 | 144N00139 | Memory DIMM (256 Mb) |
| - | 144N00138 | Memory DIMM (128Mb) |
| 23 | - | Stand off (Not Spared) |
| 24 | 019N00909 | FAX holder |
| 25 | - | MSOK (Not Spared) |
| 26 | - | PEK/FEK (Not Spared) |
| 27 | - | Foreign device interface harness (P/O PL 31.10 Item 2) |
| 28 | - | Power supply unit cover (Not Spared) |
| 29 | 117N01602 | WC 4150 Power Cord (Not Shown) |



AP-8-0500-B

PL 1.15 Power and Control Assembly (4250/4260/4265)

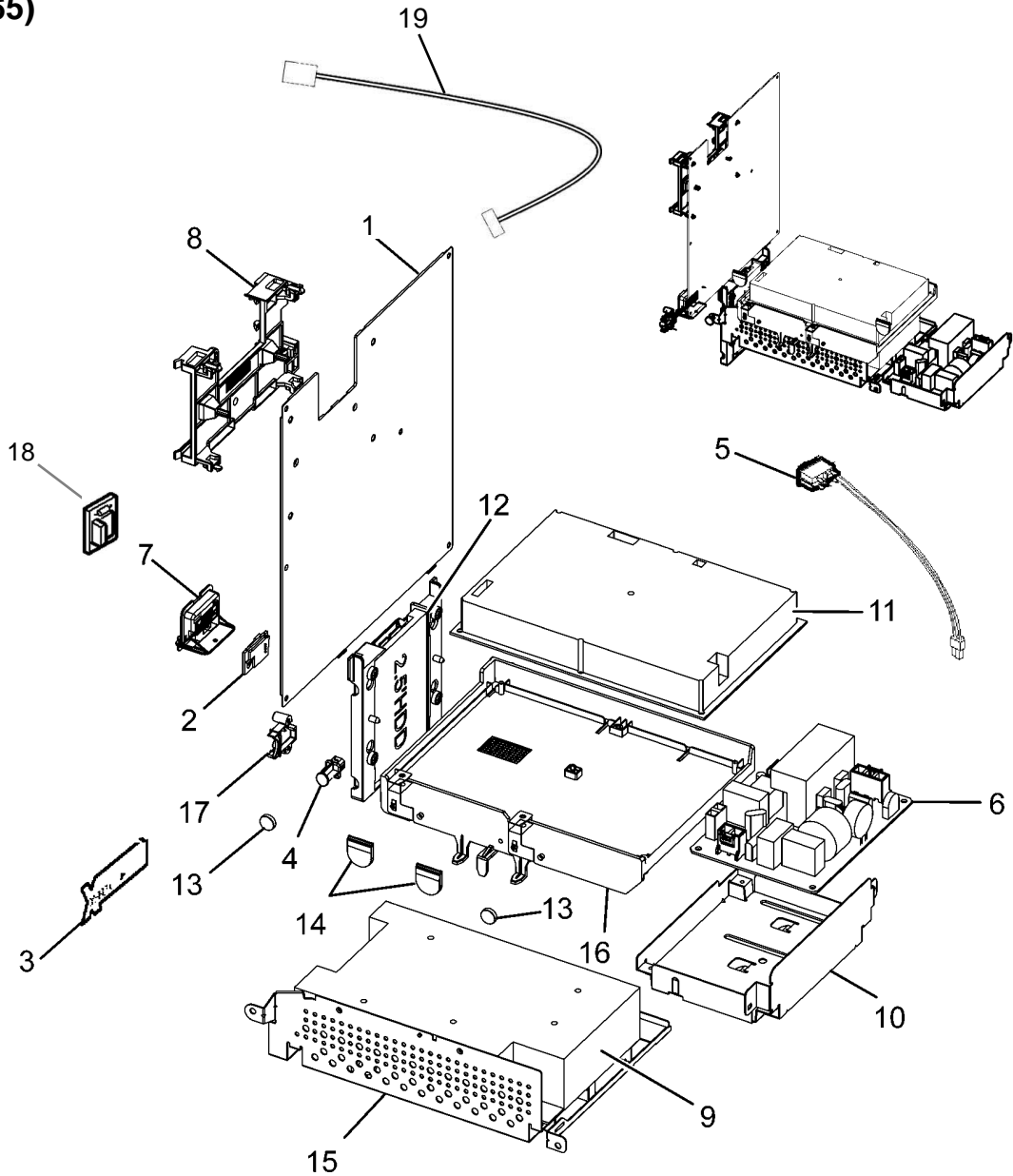
| Item | Part | Description |
|------|-----------|---|
| 1 | 140N63352 | Main PWB (4260) (Digitally signed firmware level(30.105.05.000 or higher)) (REP 1.5) |
| - | 140N63665 | Main PWB (4260) (Non-digitally signed firmware level(30.103.64.000 or lower)) (REP 1.5) |
| - | 140N63702 | Main PWB (4265) |
| - | 140N63392 | Main PWB (4250) (Digitally signed firmware level(15.005.05.000 or higher)) |
| - | 140N63664 | Main PWB (4250) (Non-digitally signed firmware level(15.003.69.000 or lower)) (REP 1.5) |
| 2 | 105N02155 | HVPS (4250/4260) |
| 3 | 105N02158 | Power supply unit (1) 220V (XE) (REP 1.4) |
| - | 105N02157 | Power supply unit (1) 110V (USSG/XCL) (4250/4260) |
| 4 | 110N01430 | Power supply unit (2) 220V (XE) (REP 1.6) |
| - | 110N01429 | Power supply unit (2) 110V (USSG/XCL) (4250/4260) |
| 5 | - | Battery (Not Spared) |
| 6 | 152N11783 | Main power socket |
| 7 | - | Cover (Not Spared) |
| 8 | 117N01904 | HDD SATA harness |
| 9 | - | Support cage (Not Spared) |
| 10 | - | Support cage (Not Spared) |
| 11 | 007N01703 | HDD (4250/4250/4265) |
| 12 | 101N01445 | SIM PWB |
| 13 | 130N01531 | Ambient temperature thermistor |
| 14 | - | FAX module (REF: PL 20.10 Item 6) |
| 15 | 140N63346 | Foreign device interface PWB |
| 16 | - | HDD cover (Not Spared) |
| 17 | 152N11762 | Foreign device interface harness |
| 18 | - | HDD power harness (Not Spared) |
| 19 | - | Infill cover (REF: PL 28.10 Item 5) |
| 20 | - | Rear exit cover (REF: PL 28.10 Item 8) |
| 21 | - | Power supply unit cover (Not Spared) |
| 22 | 140N63353 | Memory DIMM (4250/4260) |
| 23 | - | PEK/FEK (Not Spared) |
| 24 | 019N00909 | FAX holder |
| 25 | - | MSOK (Not Spared) (4260/4250/4265) |
| 26 | 117N01602 | WC 4250/4260/4265 Power Cord |



AP-8-0558-A

PL 1.20 Power and Control Assembly (4265)

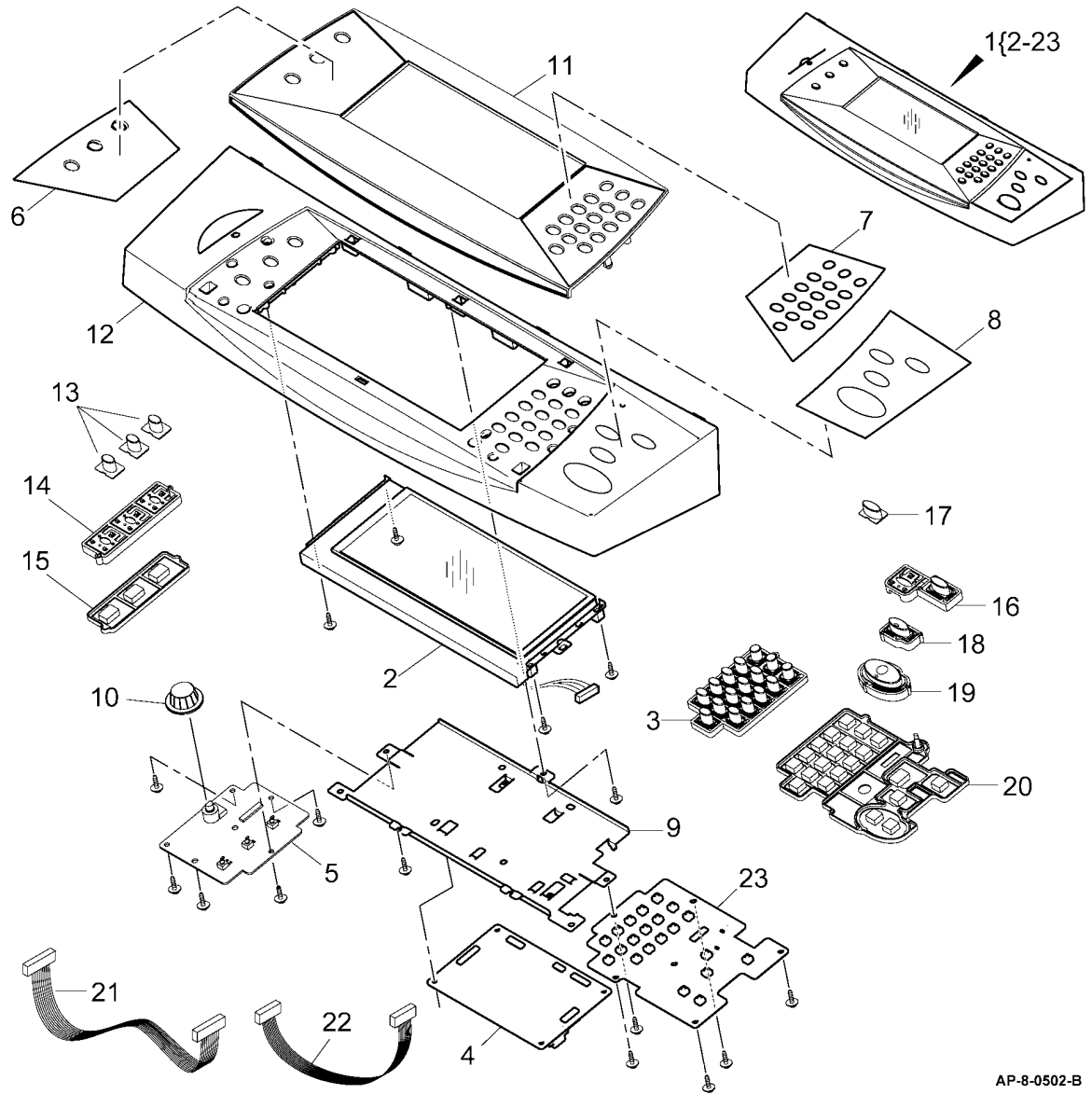
| Item | Part | Description |
|------|-----------|---|
| 1 | 140N63702 | Main PWB (REP 1.5) |
| 2 | — | Sensor |
| 3 | 101N01445 | SIM PWB |
| 4 | — | Guide-M-USB Jack |
| 5 | 152N11783 | Main power socket |
| 6 | 105N02291 | Power Supply Unit 2 (PS2) (220V) (REP 1.9) |
| — | 105N02290 | Power Supply Unit 2 (PS2) (110V) |
| 7 | — | Holder Sensor |
| 8 | — | Holder-LIU |
| 9 | 105N02304 | SMPS-PS1 (220V) |
| — | 105N02305 | SMPS-PS1 (110V) (REP 1.8) |
| 10 | — | Shield-BD Fuser |
| 11 | 105N02292 | HVPS (REP 1.7) |
| 12 | 007N01693 | Board-Holder HDD |
| 13 | — | Cap-Hole Screw |
| 14 | — | Pad Rubber |
| 15 | — | Frame-Unit Shield SMPS |
| 16 | — | Frame-Holder HVPS |
| 17 | — | Holder SIM |
| 18 | -- | MSOK (only available through Field Engineering) |
| 19 | 152N11843 | UI-to-Main pwb HDMI cable |



PL 2.10 User Interface (4150)

| Item | Part | Description |
|------|-----------|-----------------------------------|
| 1 | 002N02562 | User interface assembly (REP 2.1) |
| 2 | 123N00244 | Touch screen |
| 3 | 003N01009 | Numerical key matrix |
| 4 | 140N63147 | User interface PWB |
| 5 | 140N63146 | Left keys PWB |
| 6 | 101N01390 | Status label (English) |
| - | 101N01393 | Status label (French) |
| - | 101N01396 | Status label (International) |
| 7 | 101N01394 | Numerical label (French) |
| - | 101N01391 | Numerical label (English) |
| - | 101N01397 | Numerical label (International) |
| 8 | 101N01395 | Start label (French) |
| - | 101N01392 | Start label (English) |
| - | 101N01398 | Start label (International) |
| 9 | - | Cover (P/O PL 2.10 Item 1) |
| 10 | 003N01007 | Contrast control knob |
| 11 | 002N02578 | UI inlay |
| 12 | - | UI housing (P/O PL 2.10 Item 1) |
| 13 | 123N00243 | Job status key |
| 14 | 003N01006 | Job status key pad |
| 15 | 003N01008 | Left hand PWB membrane |
| 16 | 029N00351 | Interrupt key |
| 17 | 018N00194 | All clear key |
| 18 | 029N00352 | Stop key |
| 19 | 029N00353 | Start key |
| 20 | 003N01010 | Right PWB membrane |
| 21 | 152N11712 | Left keys PWB harness |
| 22 | 152N11713 | Right keys PWB harness |
| 23 | 140N63145 | Right keys PWB |

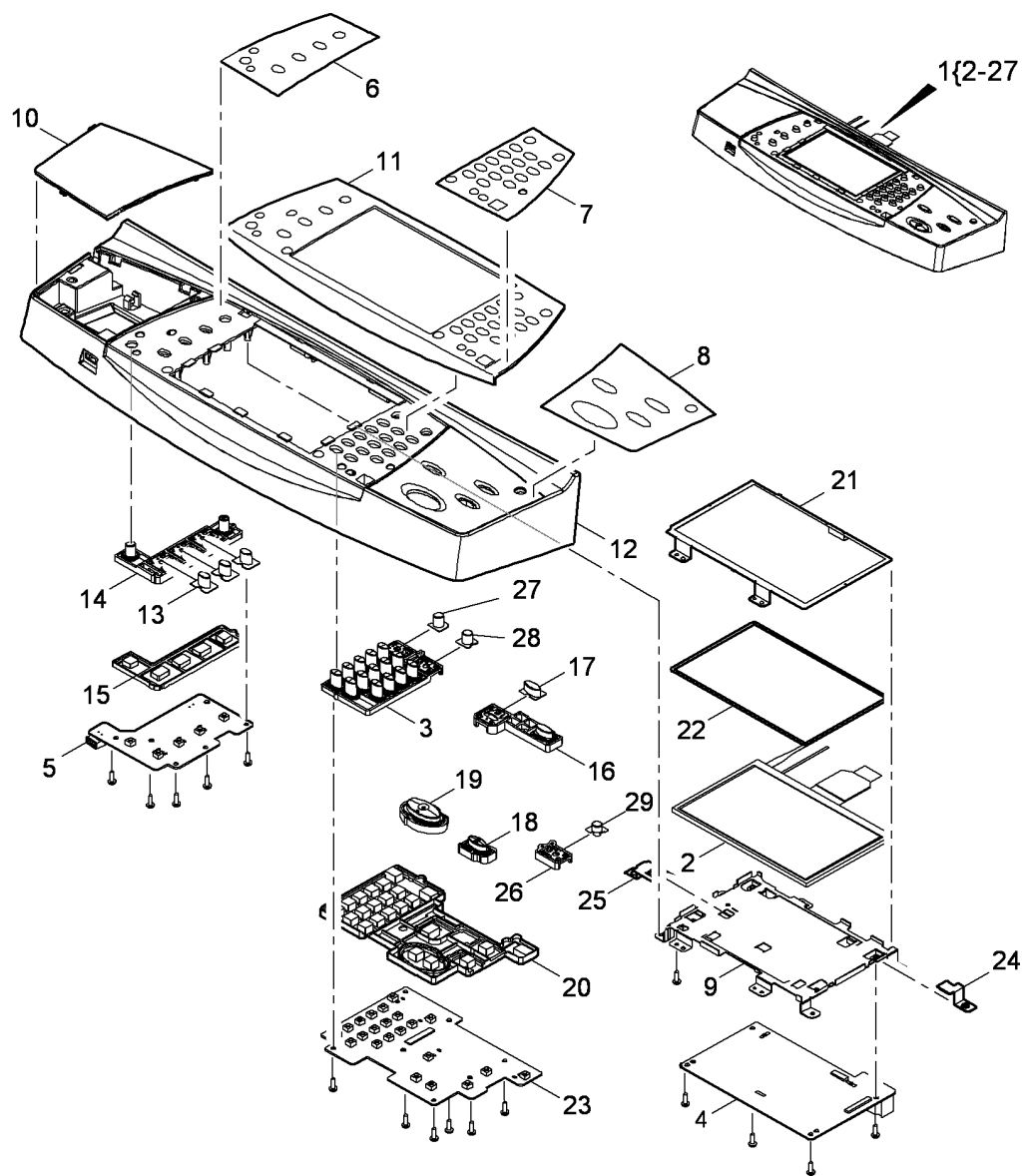
NOTE: User interface Assembly part 002N0261 includes English labels. User Interface Assembly part 002N02562 does not include labels.



AP-8-0502-B

PL 2.12 User Interface (4250/4260)

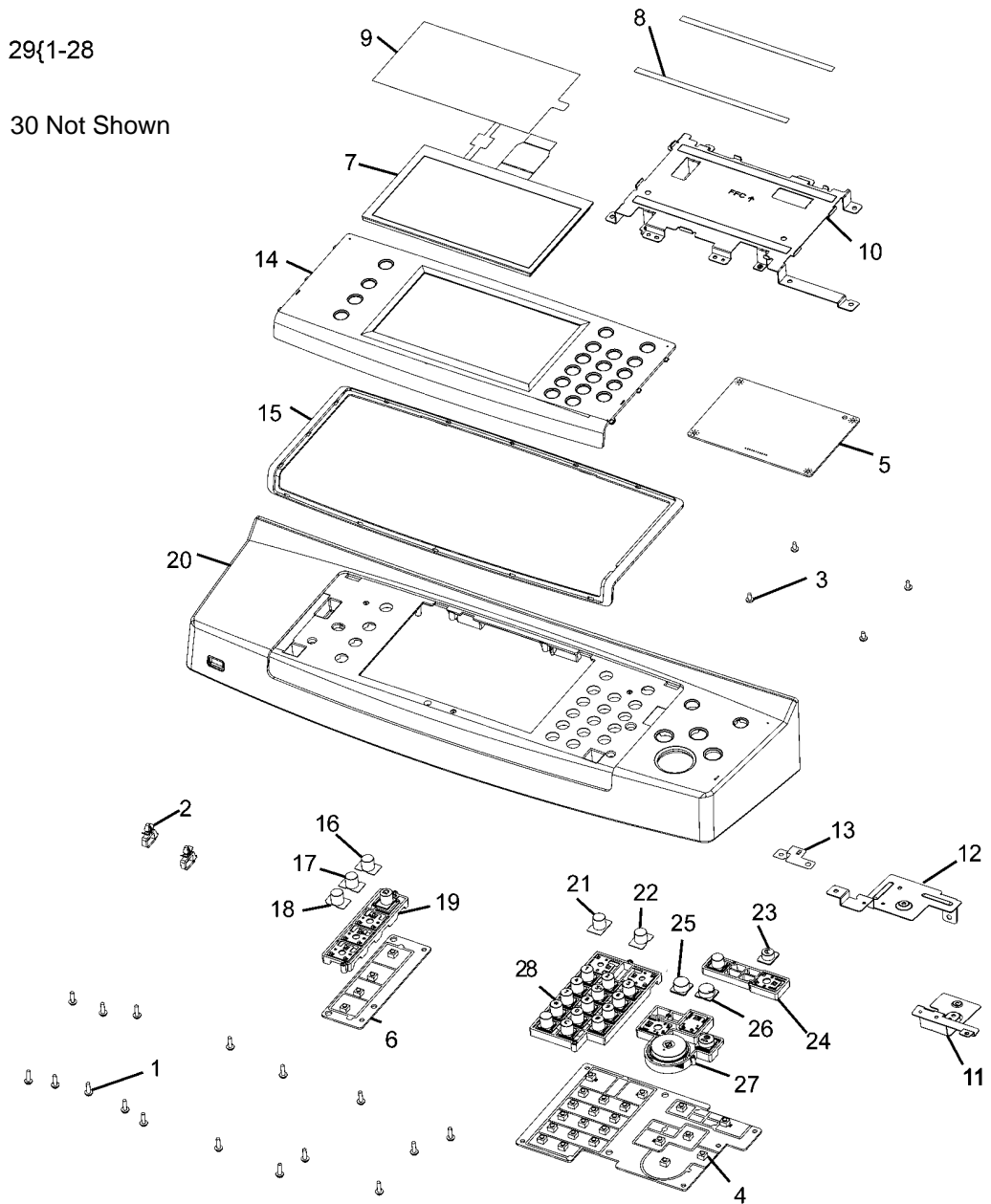
| Item | Part | Description |
|------|-----------|---|
| 1 | 002N02876 | User interface assembly (4260) (REP 2.2) |
| - | 140N63393 | User interface assembly (REP 2.2) (4250) |
| 2 | 123N00267 | Touch screen |
| 3 | 029N00388 | Numerical key matrix |
| 4 | 140N63359 | User interface PWB (4260) |
| - | 140N63394 | User interface PWB (4250) |
| 5 | 140N63361 | Left keys PWB with USB Connector |
| 6 | 091N80273 | Status label (International) |
| - | 091N80277 | Status label (English) |
| - | 091N80278 | Status label (French) |
| 7 | 091N80274 | Numerical label (International) |
| - | 091N80279 | Numerical label (English) |
| - | 091N80280 | Numerical label (French) |
| 8 | 091N80287 | Start label (French) |
| - | 091N80288 | Start label (International) |
| - | 091N80286 | Start label (English) |
| 9 | 015N00663 | Cover |
| 10 | - | Housing panel (Not Spared) |
| 11 | 002N02877 | UI inlay |
| 12 | - | UI housing (Not Spared) |
| 13 | 029N00385 | Job status key |
| 14 | 029N00398 | Job status key pad |
| 15 | 029N00396 | Left hand PWB membrane |
| 16 | 003N01043 | All clear key |
| 17 | 029N00391 | Interrupt key |
| 18 | 029N00393 | Stop key |
| 19 | 029N00394 | Start key |
| 20 | 003N01048 | Right PWB membrane (Not Spared) |
| 21 | - | Touch screen frame (Not Spared) |
| 22 | - | Touch screen wire (Not Spared) |
| 23 | 140N63360 | Right keys PWB |
| 24 | - | Bracket (Not Spared) |
| 25 | - | Bracket (Not Spared) |
| 26 | 029N00390 | Power key holder |
| 27 | 029N00386 | Login/logout key |
| 28 | 029N00387 | Help key |
| 29 | 029N00389 | Power key |



NOTE: 1. When ordering the UI Assembly for 4250 or 4260, also order The Start Label (Item 8) in the appropriate language. 2. New style Touch Screen and Cover must be ordered together, as the old style screen and cover will not fit the newer parts.

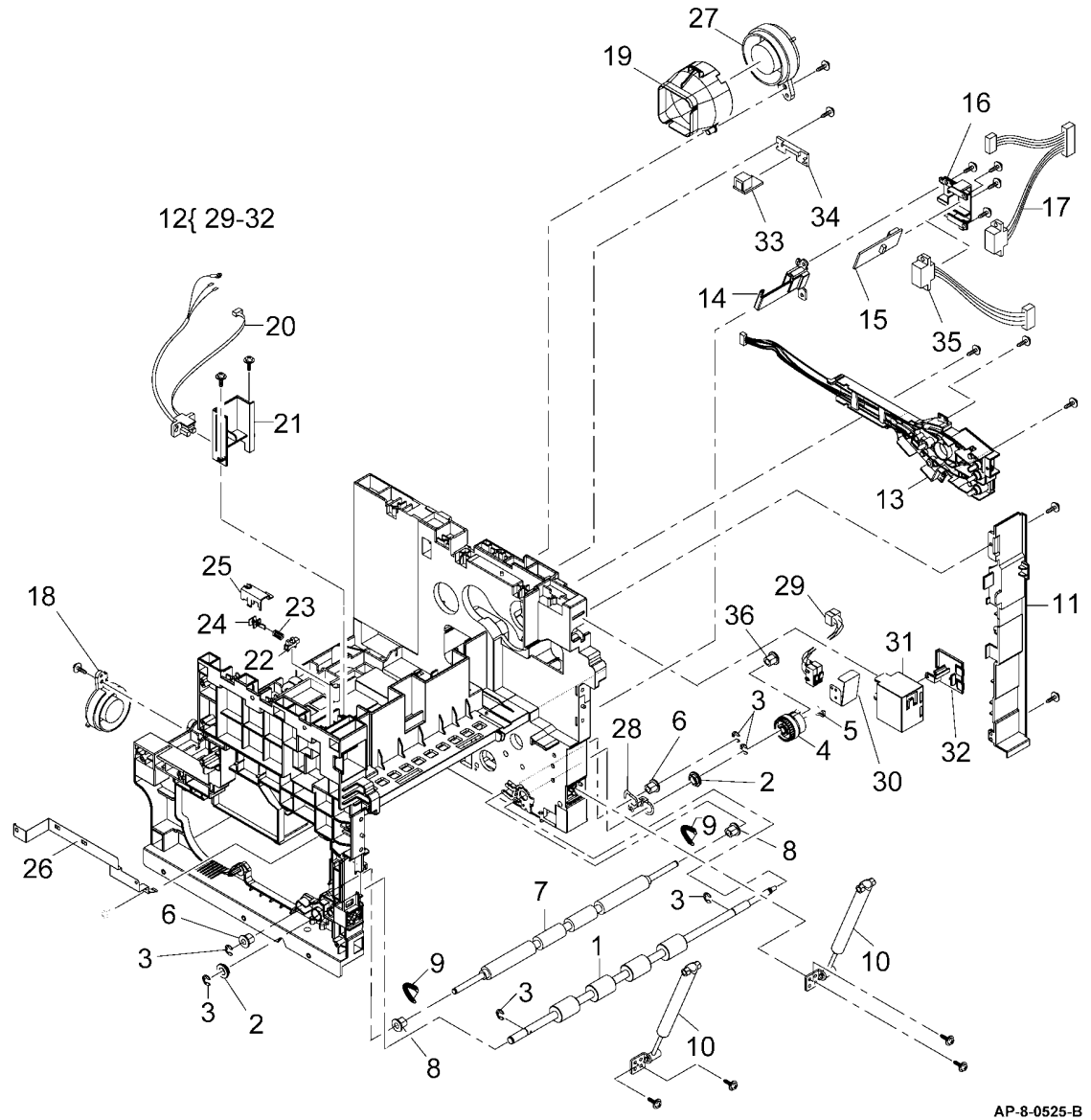
PL 2.14 User Interface (4265)

| Item | Part | Description |
|------|-----------|--|
| 1 | - | Screw |
| 2 | - | Saddle |
| 3 | - | Screw |
| 4 | 140N63738 | Key PWBA (REP 2.4) |
| 5 | 140N63737 | UI PWBA (REP 2.3) |
| 6 | 140N63739 | UI Sub PWBA (REP 2.5) |
| 7 | 123N00270 | LCD Display |
| 8 | - | Tape |
| 9 | - | LCD Film |
| 10 | - | LCD Bracket |
| 11 | - | UI Ground Bracket |
| 12 | - | UI Left Ground Bracket |
| 13 | - | UI Left Ground Plate |
| 14 | - | UI Cover B |
| 15 | - | UI Holder |
| 16 | - | Service Key |
| 17 | 056N00191 | Job Status Key, PORT |
| - | 056N00189 | Job Status Key, FR |
| - | 056N00190 | Job Status Key, SP |
| 18 | - | Machine Status Key |
| 19 | - | Home Key |
| 20 | - | UI Cover A |
| 21 | - | Log In/Out Key |
| 22 | - | Help Key |
| 23 | - | Power Clear Key |
| 24 | - | Language Key |
| 25 | - | Interrupt Key |
| 26 | - | Clear All Key |
| 27 | 056N00192 | Start Stop Key, FR |
| - | 056N00194 | Start Stop Key, |
| - | 056N00193 | Start Stop Key, SP |
| 28 | 056N00186 | Numerical Key, FR |
| - | 056N00188 | Numerical Key, PORT |
| - | 056N00187 | Numerical Key, SP |
| 29 | 140N63736 | User interface assembly (4265) (REP 2.6) |
| 30 | 002N03210 | Language Overlay Labels (Not Shown) (U.S. language is painted onto panel) |



PL 4.15 Main Frame Assembly

| Item | Part | Description |
|------|-----------|--|
| 1 | 022N02812 | Registration roll (REP 8.2) |
| 2 | 016N00293 | Bearing (REP 8.2) |
| 3 | - | E-Clip (Not Spared) |
| 4 | 005N01139 | Registration clutch (CL08-850) (4250/4260/& 4265) See NOTE 2 |
| 5 | - | KL-Clip (Not Spared) (4150) |
| 6 | 016N00294 | Bearing (REP 8.2) |
| 7 | 022N02764 | Registration idler roll (4265) (REP 8.2) |
| - | 022N02271 | Registration idler roll (4250/4260) (REP 8.2) |
| 8 | - | Bearing (Not Spared) |
| 9 | - | Tension spring (Not Spared) |
| 10 | 004N00245 | Damper |
| 11 | - | Infill panel (Not Spared) |
| 12 | 002N02622 | Side cover interlock switch assembly (S01-100) |
| 13 | 115N00861 | Terminal assembly (REP 9.3) |
| 14 | - | Housing CRUM PWB (Not Spared) (4150) |
| 15 | 113N01303 | CRUM PWB (4150) (REP 9.2) |
| 16 | - | Cover CRUM PWB (Not Spared) |
| 17 | 152N11706 | Xerographic module connector (4150) (REP 9.2) |
| - | 152N11764 | Xerographic module connector (4250/4260/4265) (REP 9.2) |
| 18 | 127N07487 | SMPS fan (09-500) (4150) |
| - | 127N07589 | SMPS fan (09-500) (4250/4260/4265) |
| 19 | - | Duct (Not Spared) |
| 20 | 152N11732 | Fuser connector (4150 REP 10.6) (4265 REP 10.9), (4250/4260, see NOTE 1) |
| 21 | - | Retainer (Not Spared) |
| 22 | 130N01274 | Exit cover present sensor (4150/4260) |
| 23 | - | Spring (Not Spared) (4150/4260) |
| 24 | - | Actuator (Not Spared) (4150/4260) |
| 25 | - | Sensor cover (Not Spared) (4150/4260) |
| 26 | 115N00874 | Xerographic module, ground connector (4150/4250/4260) |
| 27 | 127N07485 | Fuser fan (10-500) (4150) |
| - | 127N07590 | Fuser fan (10-500) (4250/4260) |
| 28 | - | Ground clip (Not Spared) |
| 29 | 002N02571 | Side cover interlock switch (S01-100) |
| 30 | - | Side cover interlock switch actuator (P/O PL 4.15 Item 12) |
| 31 | - | Side cover interlock switch housing (P/O PL 4.15 Item 12) |
| 32 | - | Side cover interlock switch panel (P/O PL 4.15 Item 12) |
| 33 | - | Toner cartridge CRUM connector (Not Spared) (4250/4260/4265) (REP 9.5) |
| 34 | - | CRUM connector cover (Not Spared) (4250/4260) |
| 35 | - | Xerographic module connector (4250/4260 REP 9.4), (4265 REP 9.6) |
| 36 | - | Bearing (Not Spared) (4250/4260) |

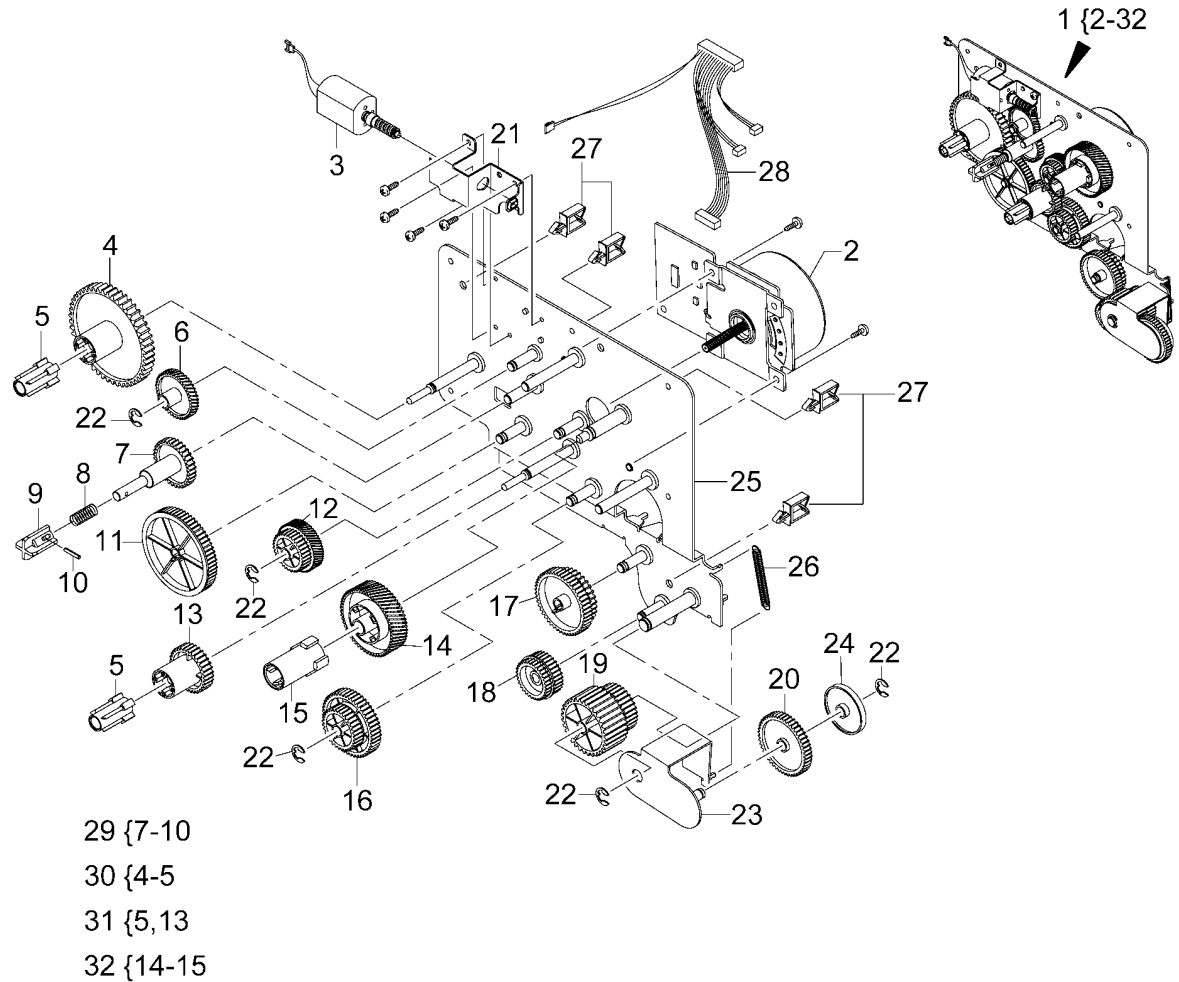


NOTE 1: The Fuser Connector for the 4250/4260 has three wires in connector, and is not spared.

NOTE 2: If Clutch wires are damaged, use Clutch Harness Repair Kit 655N00448. See Eureka tip #1264293 instructions, and more information.

PL 4.20 Drives Assembly (4150)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02556 | Main drive assembly (REP 4.1) |
| 2 | 127N07489 | Main BLDC motor (MOT 04-100) |
| 3 | 007N01515 | Toner dispense motor (MOT 09-600) (REP 9.1) |
| 4 | - | Agitator gear (P/O PL 4.20 Item 30) |
| 5 | - | Coupling (P/O PL 4.20 Item 30, PL 4.20 Item 31) |
| 6 | 007N01500 | Idler gear |
| 7 | - | Dispense idler gear (P/O PL 4.20 Item 29) |
| 8 | - | Spring (P/O PL 4.20 Item 29) |
| 9 | - | Toner coupling (P/O PL 4.20 Item 29) |
| 10 | - | Pin (P/O PL 4.20 Item 29) |
| 11 | 007N01501 | Agitator Idler gear |
| 12 | 007N01502 | Registration Idler gear (A) |
| 13 | - | Mixer gear (P/O PL 4.20 Item 31) |
| 14 | - | Xerographic module base gear (P/O PL 4.20 Item 32) |
| 15 | - | Coupling (P/O PL 4.20 Item 32) |
| 16 | 007N01505 | Registration Idler gear (B) |
| 17 | 007N01506 | Pickup idler gear (A) |
| 18 | 007N01507 | Bypass idler gear (A) |
| 19 | 007N01508 | Bypass idler gear (B) |
| 20 | 007N01509 | Duplex idler gear |
| 21 | - | Bracket (P/O PL 4.20 Item 1) |
| 22 | - | E-Clip (Not Spared) |
| 23 | - | Swing bracket (P/O PL 4.20 Item 1) |
| 24 | - | Collar (P/O PL 4.20 Item 1) |
| 25 | - | Main bracket (P/O PL 4.20 Item 1) |
| 26 | - | Spring (P/O PL 4.20 Item 1) |
| 27 | - | Cable clamp (Not Spared) |
| 28 | - | Harness (P/O PL 4.20 Item 1) |
| 29 | 007N01516 | Toner dispense gear assembly |
| 30 | 007N01499 | Agitator gear assembly |
| 31 | 007N01503 | Mixer gear assembly |
| 32 | 007N01558 | Xerographic module base gear assembly |

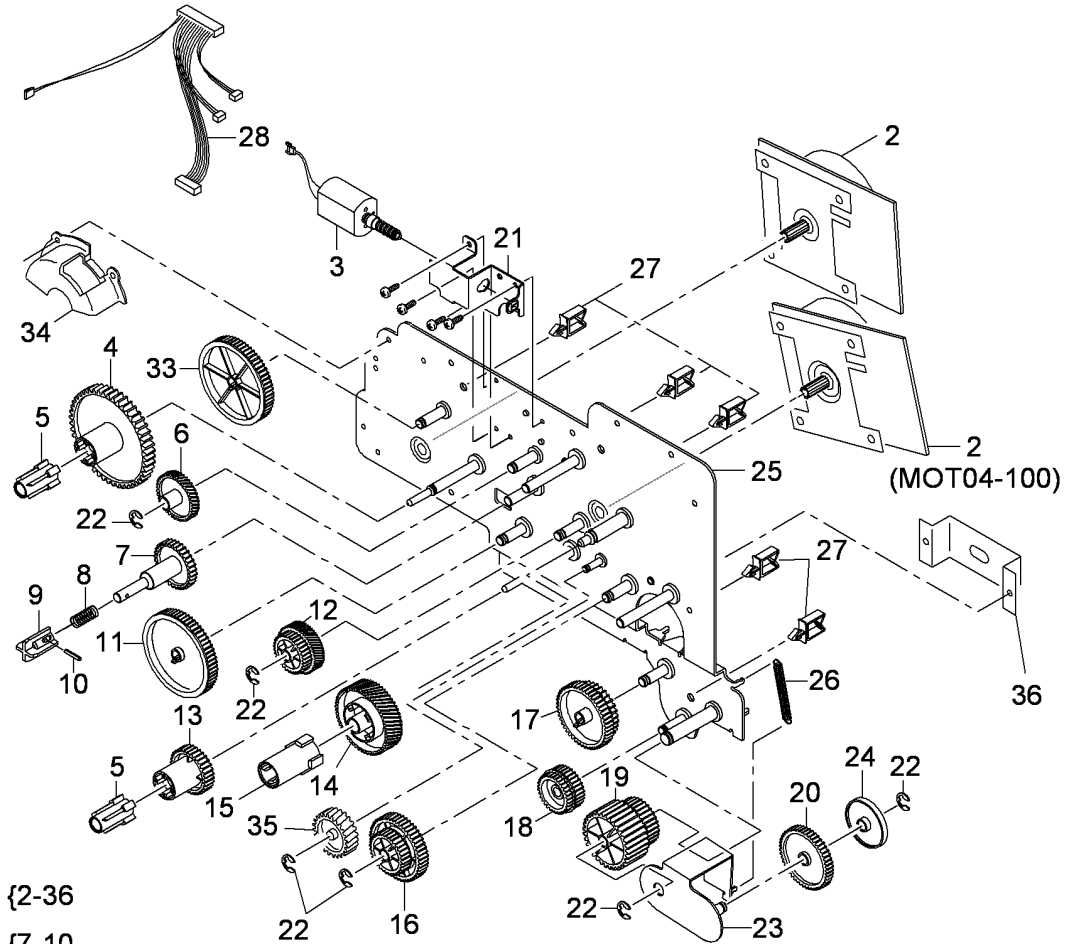


AP-8-0505-A

PL 4.25 Drives Assembly

(4250/4260/4265)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N03207 | Main drive assembly (REP 4.3) |
| 2 | 127N07588 | Main BLDC motor (MOT04-100), Developer drive motor |
| 3 | 127N07587 | Toner dispense motor (MOT09-600) (REP 9.1) |
| 4 | - | Agitator gear (P/O PL 4.25 Item 30) |
| 5 | - | Coupling (P/O PL 4.25 Item 30, PL 4.25 Item 31) |
| 6 | 007N01500 | Idler gear |
| 7 | - | Dispense idler gear (P/O PL 4.25 Item 29) |
| 8 | - | Spring (P/O PL 4.25 Item 29) |
| 9 | - | Toner coupling (P/O PL 4.25 Item 29) |
| 10 | - | Pin (P/O PL 4.25 Item 29) |
| 11 | 007N01501 | Agitator Idler gear |
| 12 | 007N01502 | Registration Idler gear (A) |
| 13 | - | Mixer gear (P/O PL 4.25 Item 31) |
| 14 | 007N01504 | Xerographic module base gear |
| 15 | - | Coupling (P/O PL 4.25 Item 32) |
| 16 | 007N01616 | Registration Idler gear (B) |
| 17 | 007N01617 | Pickup idler gear (A) |
| 18 | 007N01618 | Bypass idler gear (A) |
| 19 | - | Bypass idler gear (B) (P/O PL 4.25 Item 1) (4250/4260) |
| - | 007N01508 | Bypass idler gear (B) (4265) |
| 20 | - | Duplex idler gear (P/O PL 4.25 Item 1) (4250/4260) |
| - | 007N01509 | Duplex idler gear (4265) |
| 21 | - | Bracket (P/O PL 4.25 Item 1) |
| 22 | - | E-Clip (Not Spared) |
| 23 | - | Swing bracket (P/O PL 4.25 Item 1) |
| 24 | - | Collar (P/O PL 4.25 Item 1) |
| 25 | - | Main bracket (P/O PL 4.25 Item 1) |
| 26 | - | Spring (P/O PL 4.25 Item 1) |
| 27 | - | Cable clamp (P/O PL 4.25 Item 1) |
| 28 | - | Harness (P/O PL 4.25 Item 1) |
| 29 | 007N01516 | Toner dispense gear assembly |
| 30 | - | Agitator gear assembly (P/O PL 4.25 Item 1) (4250/4260) |
| - | 007N01499 | Agitator gear assembly (4265) |
| 31 | 007N01503 | Mixer gear assembly |
| 32 | - | Xerographic module base gear assembly (P/O PL 4.25 Item 1) |
| 33 | 007N01619 | Transfer gear |
| 34 | - | Transfer gear cover (P/O PL 4.25 Item 1) |
| 35 | - | Gear (P/O PL 4.25 Item 1) |
| 36 | - | Bracket (P/O PL 4.25 Item 1) |



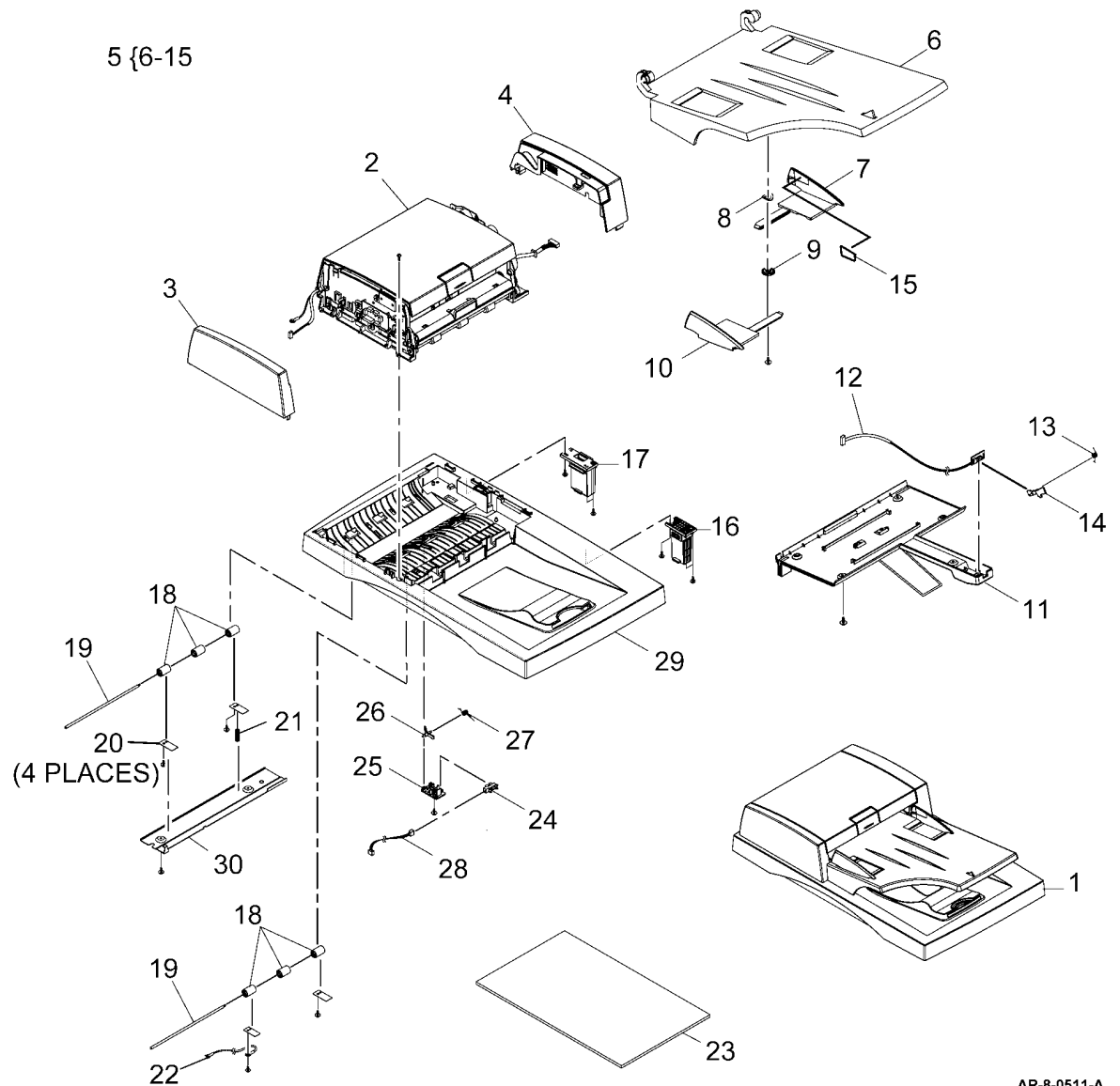
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- 30 {4-5}
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- 32 {14-15}

AP-8-0542-A

PL 5.10 DADF Assembly (1 of 4)

(4150)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02558 | DADF assembly (REP 5.1), (ADJ 5.1) |
| 2 | 022N02280 | Document transport assembly (REP 5.1) |
| 3 | - | Front cover (P/O PL 5.10 Item 1) (REP 5.1) |
| 4 | - | Rear cover (P/O PL 5.10 Item 1) (REP 5.1) |
| 5 | 050N00494 | Input tray assembly (REP 5.1) |
| 6 | - | Stacker tray (P/O PL 5.10 Item 5) |
| 7 | - | Document guide left (P/O PL 5.10 Item 5) |
| 8 | - | Washer (P/O PL 5.10 Item 5) |
| 9 | 007N01525 | Pinion gear |
| 10 | - | Document guide right (P/O PL 5.10 Item 5) |
| 11 | - | Lower cover (P/O PL 5.10 Item 5) |
| 12 | 140N62867 | Paper length sensor (Q05-120) |
| 13 | - | Spring (P/O PL 5.10 Item 5) |
| 14 | - | Actuator (P/O PL 5.10 Item 5) |
| 15 | 091N80242 | Max fill label |
| 16 | 003N00967 | Right counterbalance |
| 17 | 003N01004 | Left counterbalance |
| 18 | - | Idle roll (P/O PL 5.10 Item 1) |
| 19 | - | Idle shaft (P/O PL 5.10 Item 1) |
| 20 | - | Retaining plate (P/O PL 5.10 Item 1) |
| 21 | - | Spring (P/O PL 5.10 Item 1) |
| 22 | - | Ground harness (P/O PL 5.10 Item 1) |
| 23 | 025N00081 | Document pad |
| 24 | 130N01274 | Gate sensor (Q05-150) |
| 25 | - | Actuator cradle (P/O PL 5.10 Item 1) |
| 26 | - | Actuator (P/O PL 5.10 Item 1) |
| 27 | - | Spring (P/O PL 5.10 Item 1) |
| 28 | - | Sensor harness (P/O PL 5.10 Item 1) |
| 29 | - | Platen cover (P/O PL 5.10 Item 1) |
| 30 | - | Idler cover (P/O PL 5.10 Item 1) |

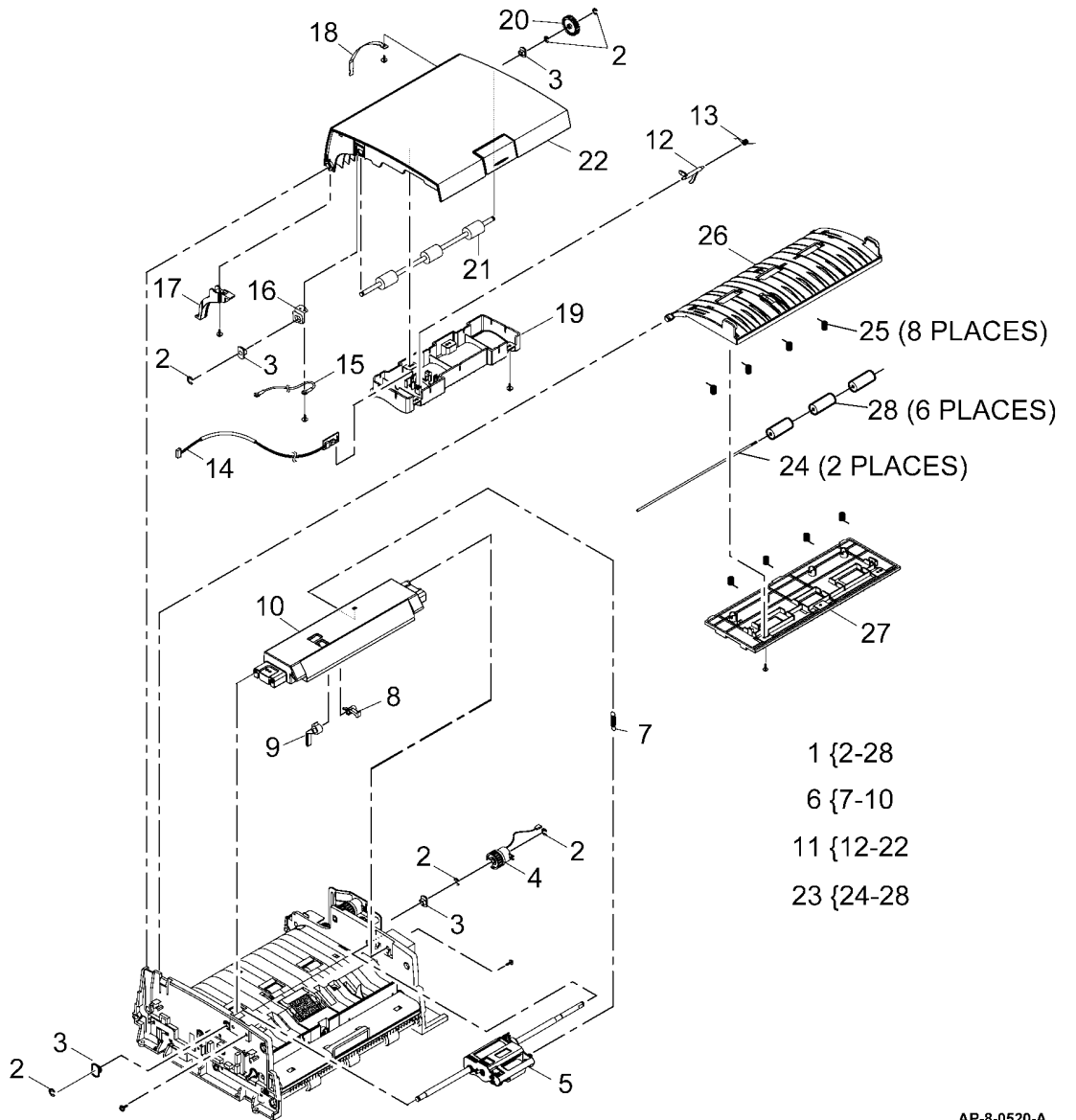


PL 5.15 DADF Assembly (2 of 4)

(4150)

| Item | Part | Description |
|------|-----------|---|
| 1 | - | Transport assembly (P/O PL 5.10 Item 2) |
| 2 | - | E-clip (Not Spared) |
| 3 | - | Bearing (P/O PL 5.15 Item 1) |
| 4 | - | Pick up clutch (CL05-300) (P/O PL 5.10 Item 1) |
| 5 | 130N01466 | Feed roll assembly (See Note) |
| 6 | 030N00721 | Upper feed assembly (REP 5.1) |
| 7 | - | Spring (P/O PL 5.15 Item 6) |
| 8 | - | Link arm (P/O PL 5.15 Item 6) |
| 9 | - | Feed gate (P/O PL 5.15 Item 6) |
| 10 | - | Upper feed cover (P/O PL 5.15 Item 6) |
| 11 | 002N02288 | Top cover assembly (REP 5.1) |
| 12 | - | Actuator (P/O PL 5.15 Item 11) |
| 13 | - | Spring (P/O PL 5.15 Item 11) |
| 14 | 140N62869 | Registration sensor (Q05-130) |
| 15 | - | Ground harness (P/O PL 5.15 Item 11) |
| 16 | - | Ground clip (P/O PL 5.15 Item 11) |
| 17 | - | Harness cover (P/O PL 5.15 Item 11) |
| 18 | - | Top cover restraining strap (P/O PL 5.15 Item 11) |
| 19 | - | Sensor housing (P/O PL 5.15 Item 11) |
| 20 | 007N01523 | Registration gear |
| 21 | - | Registration roll (P/O PL 5.15 Item 11) |
| 22 | 002N02583 | Top cover |
| 23 | 038N00497 | Duplex guide (REP 5.1) |
| 24 | - | Idler shaft (P/O PL 5.15 Item 23) |
| 25 | - | Idler springs (P/O PL 5.15 Item 23) |
| 26 | - | Upper duplex guide (P/O PL 5.15 Item 23) |
| 27 | - | Lower duplex guide (P/O PL 5.15 Item 23) |
| 28 | - | Idlers (P/O PL 5.15 Item 23) |

NOTE: HFSI. To reset the HFSI count, go to GP 16.

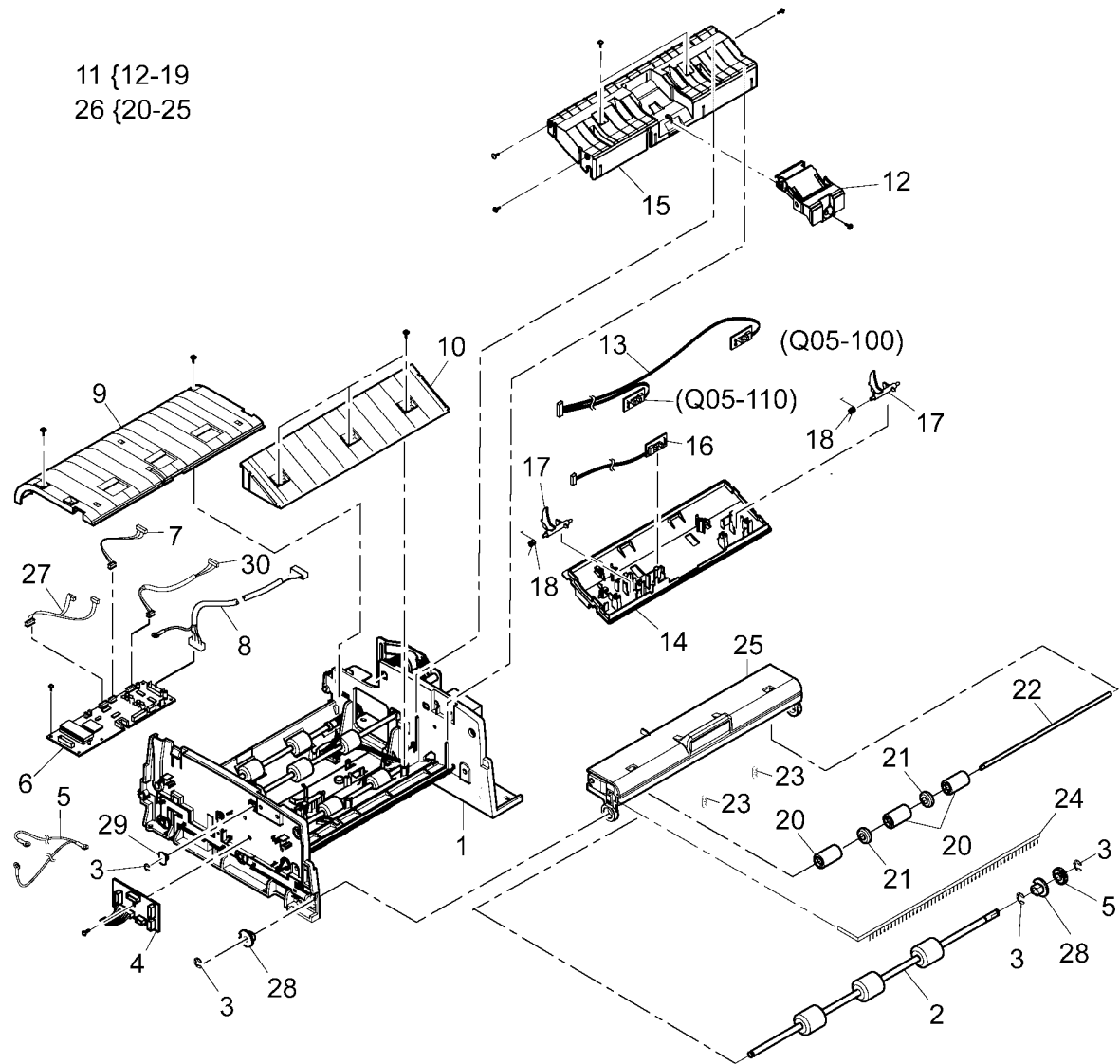


AP-8-0520-A

PL 5.20 DADF Assembly (3 of 4)

(4150)

| Item | Part | Description |
|------|-----------|---|
| 1 | - | Transport assembly (REF: PL 5.10 Item 2) |
| 2 | - | Exit roll (P/O PL 5.10 Item 2) |
| 3 | - | E-clip (Not Spared) |
| 4 | 140N63152 | DADF sensor PWB |
| 5 | 007N01538 | Exit roll gear (REP 5.1) |
| 6 | 140N63144 | DADF PWB (REP 5.2) |
| 7 | - | Scan motor harness (P/O PL 5.10 Item 2) |
| 8 | 152N11711 | Main I/F |
| 9 | - | Left guide (P/O PL 5.10 Item 2) |
| 10 | - | Right guide (P/O PL 5.10 Item 2) |
| 11 | 130N01465 | Lower feed assembly (REP 5.1) |
| 12 | 019N00795 | Retard pad (See Note) |
| 13 | 140N63150 | Document detect sensor (Q05-100), Paper width sensor (Q05-110) assembly |
| 14 | - | Lower feed bottom cover (P/O PL 5.20 Item 11) |
| 15 | - | Lower feed top cover (P/O PL 5.20 Item 11) |
| 16 | 140N63151 | Exit open Sensor (Q05-150) |
| 17 | 120N00488 | Actuator |
| 18 | - | Spring (P/O PL 5.20 Item 11) |
| 20 | - | Idler roll (P/O PL 5.20 Item 26) |
| 21 | - | Idler disc (P/O PL 5.20 Item 26) |
| 22 | - | Shaft (P/O PL 5.20 Item 26) (REP 5.1) |
| 23 | - | Spring (P/O PL 5.20 Item 26) |
| 24 | 063N00110 | Static eliminator |
| 25 | - | Exit cover (P/O PL 5.20 Item 26) |
| 26 | 002N02584 | Exit assembly (REP 5.1) |
| 27 | - | Clutch & switch harness (P/O PL 5.10 Item 2) |
| 28 | - | Exit roll bearing (P/O PL 5.10 Item 2) |
| 29 | - | Bearing (P/O PL 5.10 Item 2) |
| 30 | - | Scan motor harness (P/O PL 5.10 Item 2) |



NOTE: HFSI. To reset the HFSI count, go to GP 16.

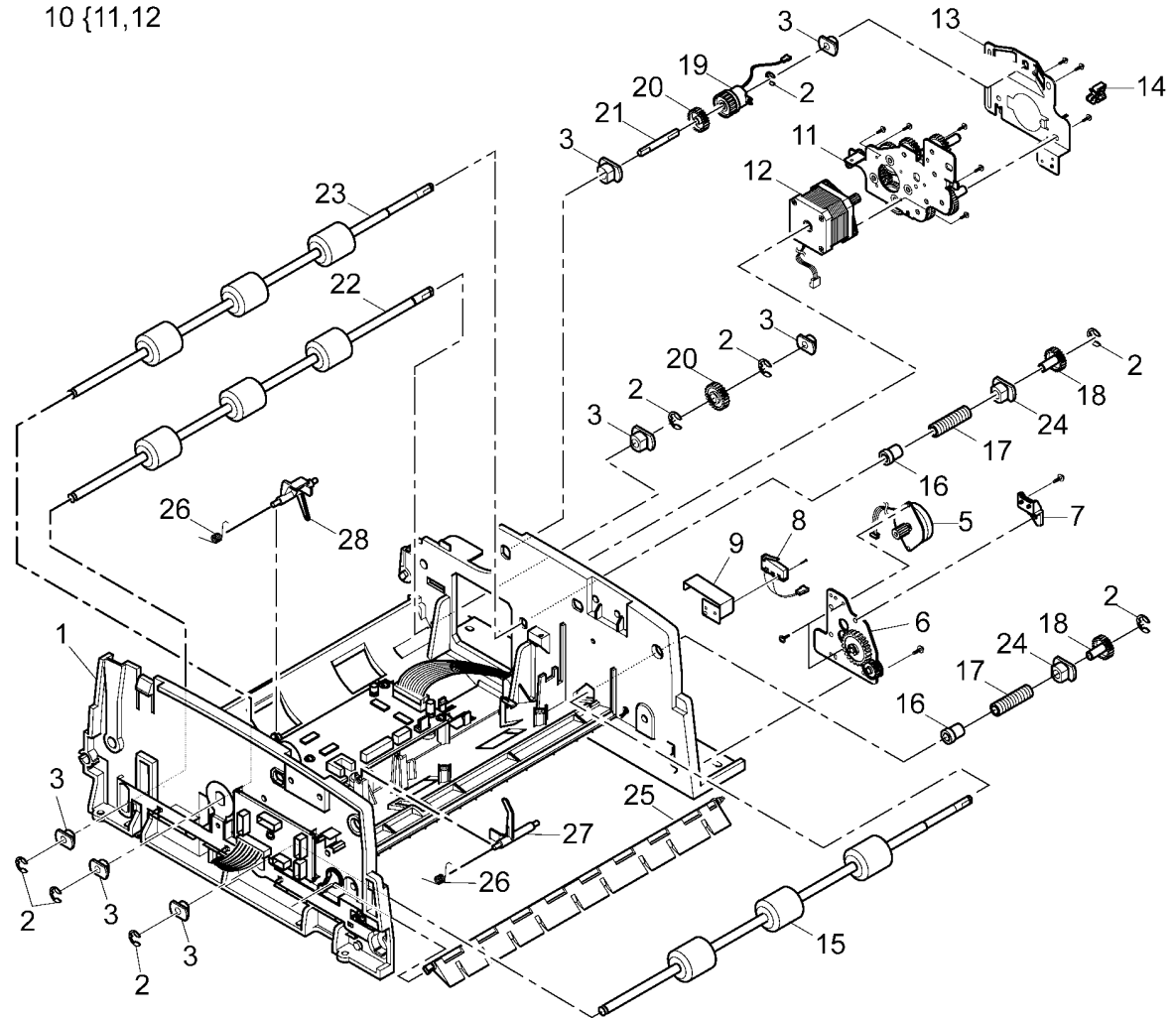
AP-8-0512-A

PL 5.25 DADF Assembly (4 of 4)

(4150)

| Item | Part | Description |
|------|-----------|---|
| 1 | - | Transport assembly (REF: PL 5.10 Item 2) |
| 2 | - | E-clip (Not Spared) |
| 3 | - | Bearing (P/O PL 5.25 Item 1) |
| 4 | 127N07500 | DADF duplex motor assembly (REP 5.1) |
| 5 | - | Duplex motor (MOT05-210) (P/O PL 5.25 Item 4) |
| 6 | - | Duplex bracket (P/O PL 5.25 Item 4) |
| 7 | - | Switch bracket (P/O PL 5.25 Item 1) |
| 8 | 152N11715 | DADF door open switch (S05-160) |
| 9 | - | Switch guard (P/O PL 5.25 Item 1) |
| 10 | 127N07498 | DADF Scan motor assembly (REP 5.1) |
| 11 | - | Gear assembly (P/O PL 5.25 Item 10) |
| 12 | 127N07497 | DADF scan motor (MOT05-200) (REP 5.1) |
| 13 | - | Drive gear cover (P/O PL 5.25 Item 1) |
| 14 | - | Harness clip (P/O PL 5.25 Item 1) |
| 15 | - | Gate roll (P/O PL 5.25 Item 1) |
| 16 | - | Bush holder (P/O PL 5.25 Item 1) |
| 17 | 009N01605 | Spring clutch |
| 18 | 007N01524 | Gear |
| 19 | - | Registration clutch (CL05-310) (P/O PL 5.10 Item 1) |
| 20 | 007N01557 | Gear (REP 5.1) |
| 21 | 006N01300 | Clutch shaft (REP 5.1) |
| 22 | - | Duplex roll (P/O PL 5.25 Item 1) |
| 23 | - | Scan roll (P/O PL 5.25 Item 1) |
| 24 | - | Roll bearing (P/O PL 5.25 Item 1) |
| 25 | 050N00500 | Duplex gate (REP 5.1) |
| 26 | - | Spring (P/O PL 5.25 Item 1) |
| 27 | - | Actuator (P/O PL 5.25 Item 1) |
| 28 | - | Actuator (P/O PL 5.25 Item 1) |

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10 {11,12

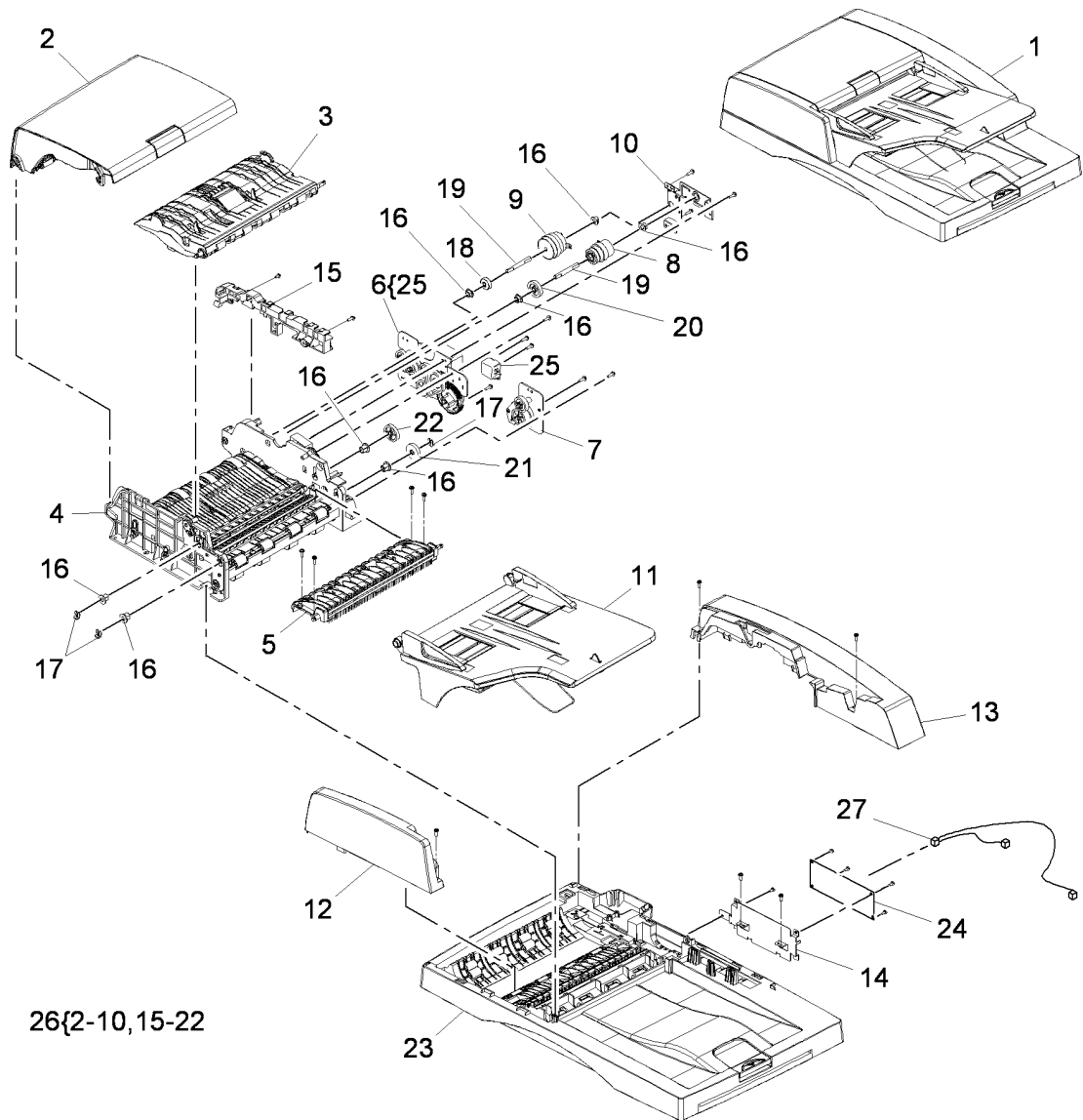


AP-8-0513-A

PL 5.30 DADF Assembly (1 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02807 | DADF assembly (4250/4260) |
| 2 | - | Top cover assembly (REF: PL 5.40 Item 1) |
| 3 | - | Pick-up guide assembly (REF: PL 5.45) |
| 4 | - | Transport assembly housing (P/O PL 5.30 Item 26) |
| 5 | - | Exit guide assembly (REF: PL 5.45) |
| 6 | 002N02821 | DADF scan motor assembly (REP 5.10) |
| 7 | 002N02820 | DADF duplex motor assembly (MOT05-210) (REP 5.8) |
| 8 | 121N01178 | Pickup clutch (CL05-300) (REP 5.9) |
| 9 | 005N01085 | Registration clutch (CL05-310) |
| 10 | - | Clutch bracket (P/O PL 5.30 Item 26) |
| 11 | - | Input tray assembly (REF: PL 5.32 Item 1) |
| 12 | 002N02860 | Front cover |
| 13 | - | Rear cover (P/O PL 5.30 Item 1) |
| 14 | - | DADF PWB shield (P/O PL 5.30 Item 1) |
| 15 | - | Harness holder (P/O PL 5.30 Item 26) |
| 16 | - | Bearing (P/O PL 5.30 Item 26) |
| 17 | - | E-clip (Not Spared) |
| 18 | - | Clutch gear (P/O PL 5.30 Item 26) |
| 19 | - | Clutch shaft (P/O PL 5.30 Item 26) |
| 20 | - | Gear (P/O PL 5.30 Item 26) |
| 21 | - | One way gear (P/O PL 5.30 Item 26) |
| 22 | - | Roll drive gear (P/O PL 5.30 Item 26) |
| 23 | - | Platen cover (Not Spared) |
| 24 | 140N63356 | DADF PWB |
| 25 | - | Lift solenoid (SOL05-320) (P/O PL 5.30 Item 6) |
| 26 | 022N02765 | Document transport assembly (4265) |
| - | 002N02816 | Document transport assembly (4250/4260) |
| 27 | 152N11768 | DADF PWB to registration sensor harness |

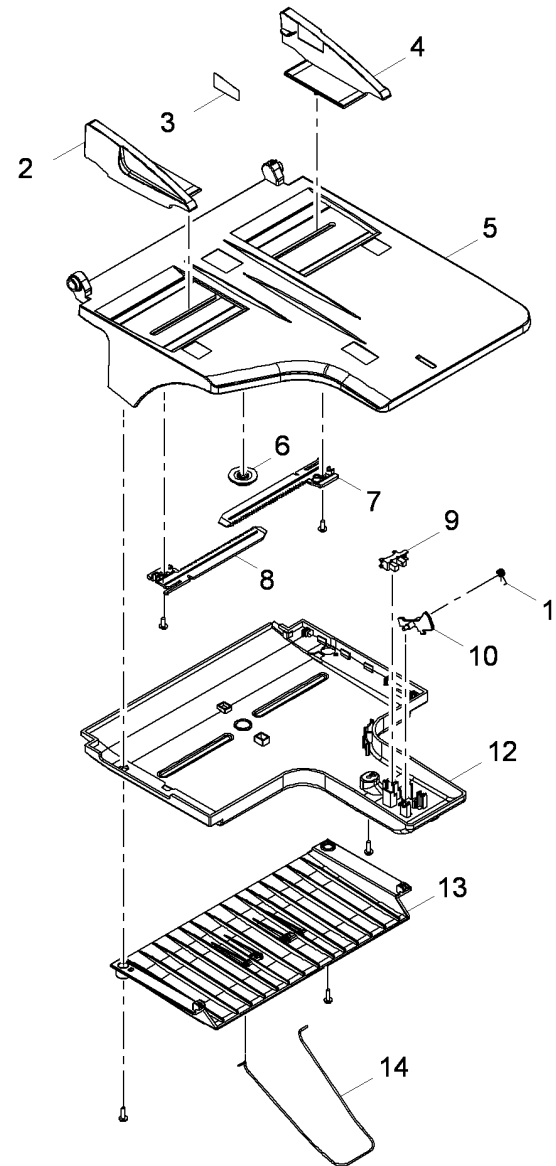


AP-8-0547-A

PL 5.32 DADF Assembly (2 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | 050N00541 | Input tray assembly (Complete) (REP 5.6) |
| 2 | – | Document guide front (P/O PL 5.32 Item 1) |
| 3 | 091N80242 | Label |
| 4 | – | Document guide rear (P/O PL 5.32 Item 1) |
| 5 | – | Top cover (P/O PL 5.32 Item 1) |
| 6 | 007N01525 | Pinion gear |
| 7 | – | Rear rack gear (P/O PL 5.32 Item 1) |
| 8 | – | Front rack gear (P/O PL 5.32 Item 1) |
| 9 | 130N01274 | Paper length sensor (REP 5.6) |
| 10 | – | Actuator (P/O PL 5.32 Item 1) |
| 11 | – | Actuator spring (P/O PL 5.32 Item 1) |
| 12 | – | Lower cover (P/O PL 5.32 Item 1) |
| 13 | – | Stacker guide (P/O PL 5.32 Item 1) |
| 14 | – | Stacker wire (P/O PL 5.32 Item 1) |



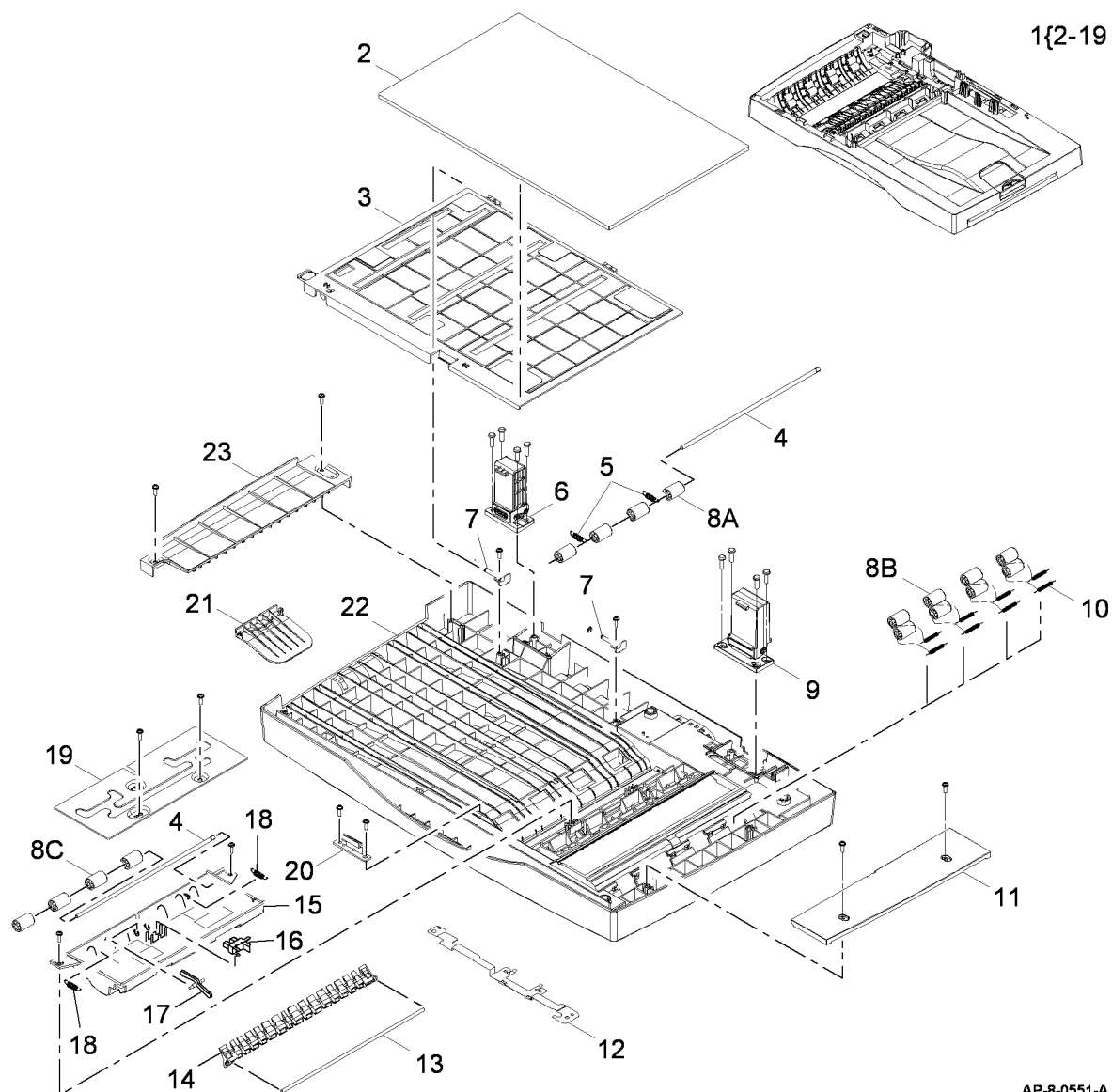
1{2-14

AP-8-0559-A

PL 5.35 DADF Assembly (3 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | - | Platen cover assembly (P/O PL 5.30 Item 1) |
| 2 | 095N00380 | Document pad |
| 3 | 002N02866 | Lower inverter tray |
| 4 | - | Idler shaft (P/O PL 5.35 Item 1) |
| 5 | - | Idler spring (P/O PL 5.35 Item 1) |
| 6 | 003N01046 | Left counterbalance hinge |
| 7 | - | Jam clearance cover bracket (P/O PL 5.35 Item 1) |
| 8 | - | Gate roll idler (8A), CVT roll lower idler (8B), Lower exit roll idler (8C) (P/O PL 5.35 Item 1) |
| 9 | 003N01047 | Right counterbalance hinge |
| 10 | - | Spring (P/O PL 5.35 Item 1) |
| 11 | - | Right platen cover (P/O PL 5.35 Item 1) |
| 12 | - | Ground strip (P/O PL 5.35 Item 1) |
| 13 | - | Reverse guide shaft (P/O PL 5.35 Item 1) |
| 14 | - | Reverse guide (P/O PL 5.35 Item 1) |
| 15 | - | Jam clearance guide housing (P/O PL 5.35 Item 1) |
| 16 | 130N01274 | R stack sensor |
| 17 | - | R stack sensor actuator (P/O PL 5.35 Item 1) |
| 18 | - | Spring (P/O PL 5.35 Item 1) |
| 19 | - | Jam clearance guide cover (P/O PL 5.35 Item 1) |
| 20 | - | Handle (P/O PL 5.35 Item 1) |
| 21 | 090N00167 | Guide extension |
| 22 | - | Platen cover housing (P/O PL 5.35 Item 1) |
| 23 | - | Left platen cover (P/O PL 5.35 Item 1) |



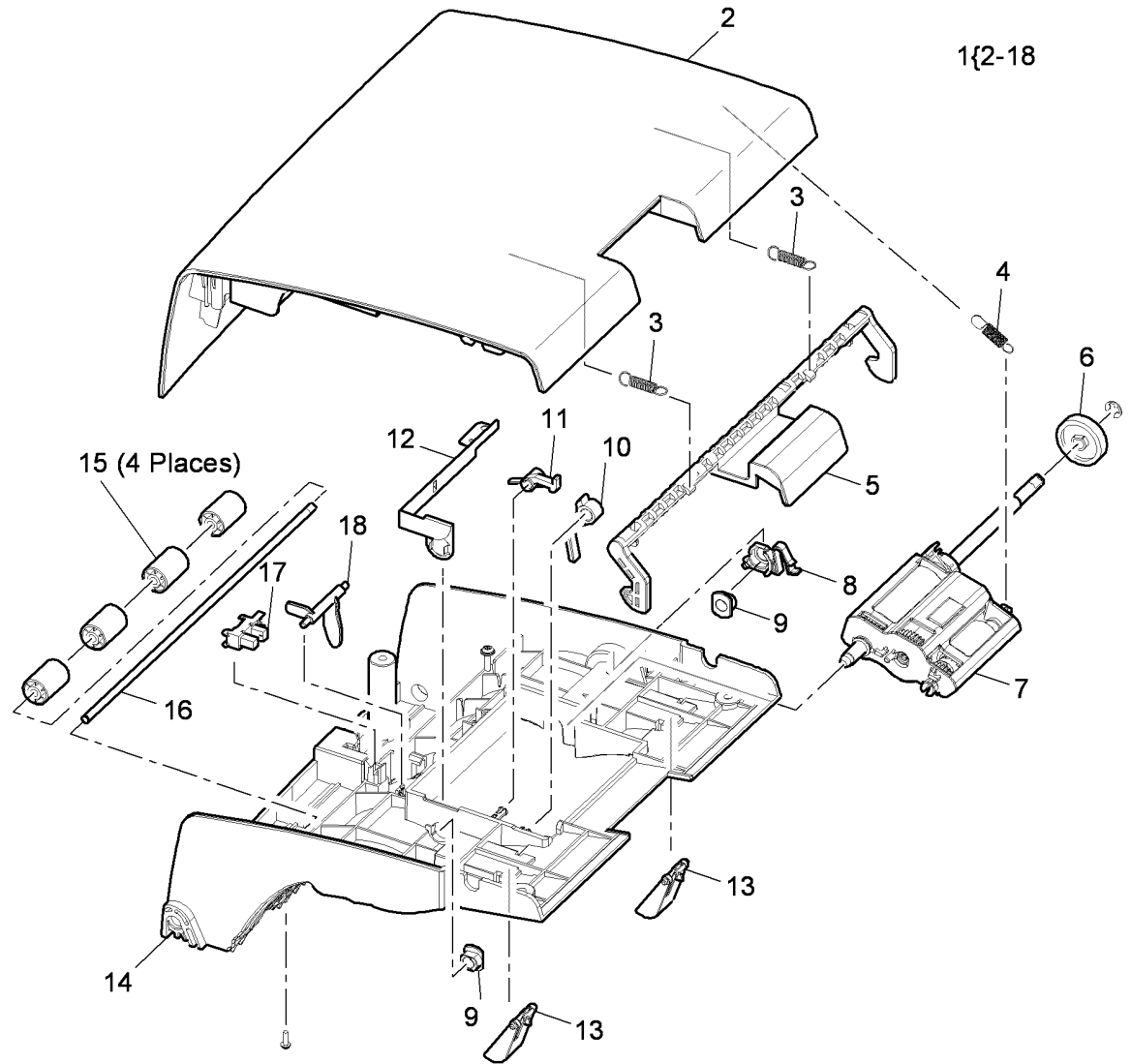
AP-8-0551-A

PL 5.40 DADF Assembly (4 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02817 | Top Cover assembly |
| 2 | 002N02863 | Top cover |
| 3 | - | Release latch spring (P/O PL 5.30 Item 26) |
| 4 | - | Pickup assembly spring (P/O PL 5.30 Item 26) |
| 5 | - | Release latch (P/O PL 5.30 Item 26) |
| 6 | - | Gear (P/O PL 5.30 Item 26) |
| 7 | 130N01551 | Feed roll assembly (See Note) |
| 8 | - | Retaining clip (P/O PL 5.30 Item 26) |
| 9 | - | Bearing (P/O PL 5.30 Item 26) |
| 10 | - | Feed gate (P/O PL 5.30 Item 26) |
| 11 | - | Link arm (P/O PL 5.30 Item 26) |
| 12 | - | Ground strip (P/O PL 5.30 Item 26) |
| 13 | - | Guide flap (P/O PL 5.30 Item 26) |
| 14 | - | Top cover assembly housing (P/O PL 5.30 Item 26) |
| 15 | - | CVT roll upper idler (P/O PL 5.30 Item 26) |
| 16 | - | Feed idler shaft (P/O PL 5.30 Item 26) |
| 17 | 130N01274 | Registration sensor (Q05-130) |
| 18 | - | Registration sensor actuator (P/O PL 5.30 Item 26) |

NOTE: HFSI. To reset the HFSI count, go to GP 16.

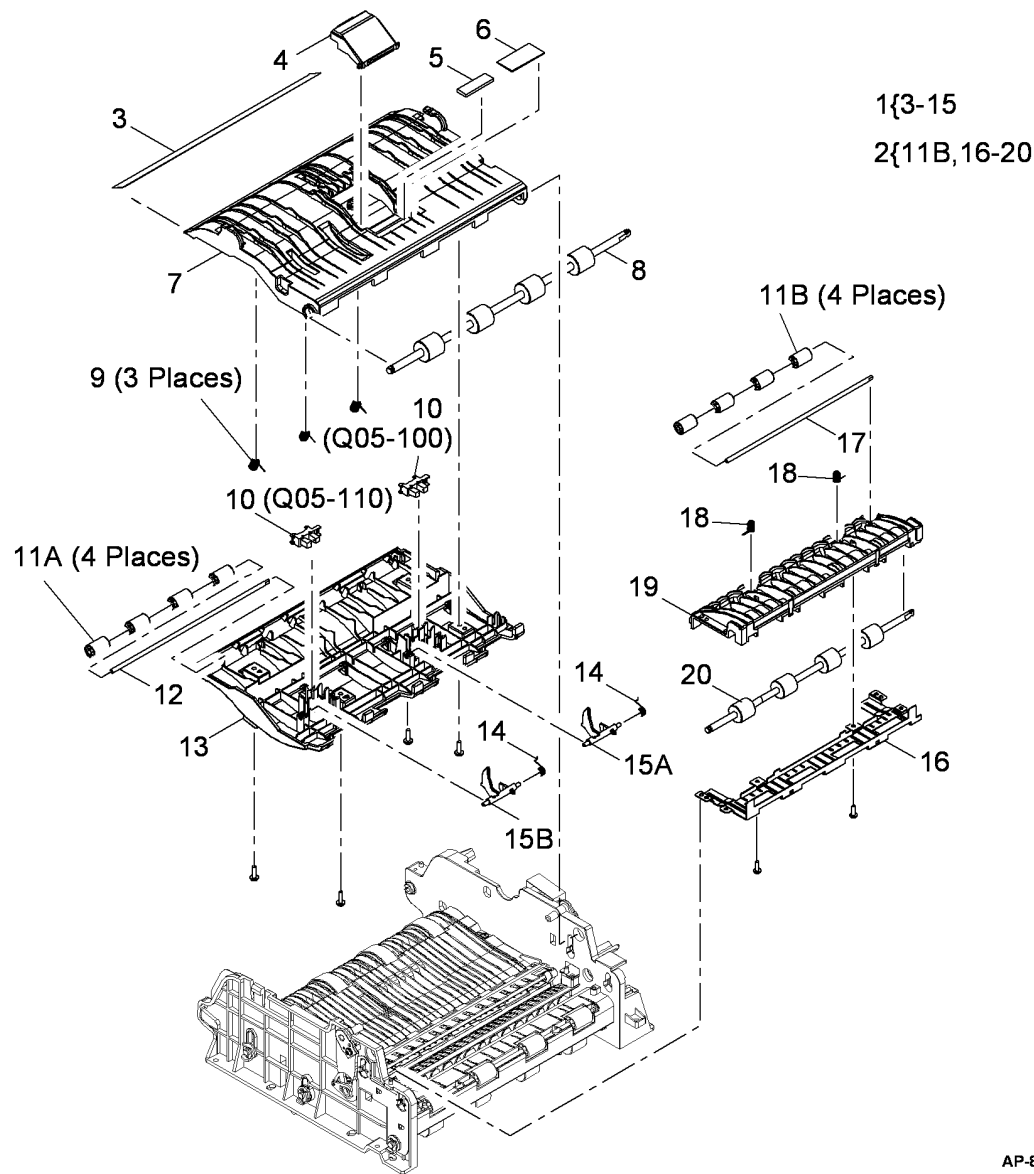


AP-8-0548-A

PL 5.45 DADF Assembly (5 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | - | Pickup guide assembly (P/O PL 5.30 Item 26) (REP 5.12) |
| 2 | - | Exit guide assembly (P/O PL 5.30 Item 26) |
| 3 | - | Guide (P/O PL 5.30 Item 26) |
| 4 | 002N02819 | Retard pad (See Note) |
| 5 | - | Sponge pad (P/O PL 5.45 Item 4) |
| 6 | - | Rubber pad (P/O PL 5.45 Item 4) |
| 7 | - | Pickup guide upper housing (P/O PL 5.30 Item 26) |
| 8 | - | Duplex roll (P/O PL 5.30 Item 26) |
| 9 | - | Feed idler spring (P/O PL 5.30 Item 26) |
| 10 | 130N01274 | Document detect sensor (Q05-100), Paper width sensor (Q05-110) (REP 5.12) |
| 11 | - | Transport idler (11A), Duplex roll idler (11A) (P/O PL 5.30 Item 26) |
| 12 | - | Idler shaft (P/O PL 5.30 Item 26) |
| 13 | - | Pickup guide lower housing (P/O PL 5.30 Item 26) |
| 14 | - | Actuator spring (P/O PL 5.30 Item 26) |
| 15 | - | Document detect sensor actuator (15A), Paper width sensor actuator (15B) (P/O PL 5.30 Item 26) |
| 16 | - | Exit guide lower housing (P/O PL 5.30 Item 26) |
| 17 | - | Idler shaft (P/O PL 5.30 Item 26) |
| 18 | - | Feed idler spring (P/O PL 5.30 Item 26) |
| 19 | - | Exit guide upper housing (P/O PL 5.30 Item 26) |
| 20 | - | Upper exit roll (P/O PL 5.30 Item 26) |



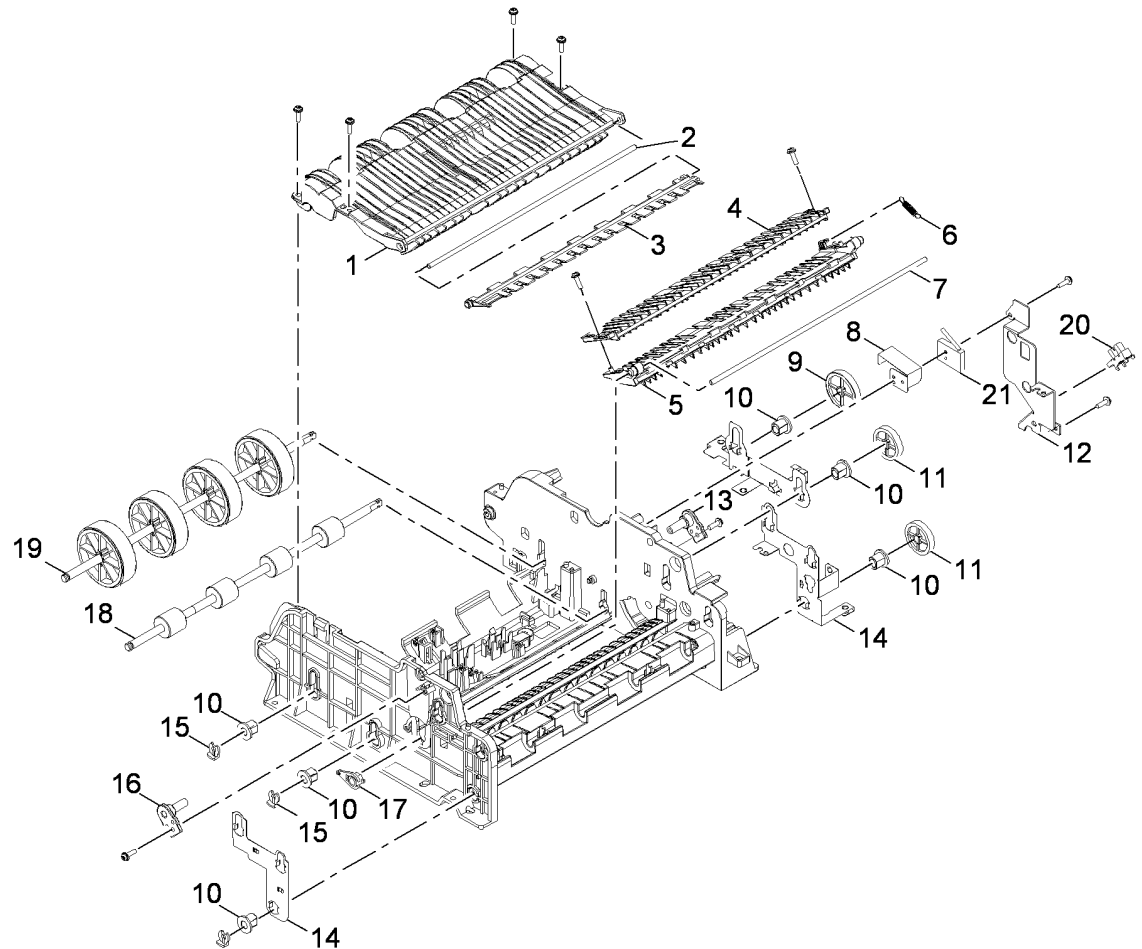
NOTE: HFSI. To reset the HFSI count, go to GP 16.

AP-8-0549-A

PL 5.50 DADF Assembly (6 of 7)

(4250/4260)

| Item | Part | Description |
|------|-----------|--|
| 1 | - | Lower guide (P/O PL 5.30 Item 26) |
| 2 | - | Diverter shaft (P/O PL 5.30 Item 26) |
| 3 | - | Diverter (P/O PL 5.30 Item 26) |
| 4 | - | Upper separation gate (P/O PL 5.30 Item 26) |
| 5 | - | Lower separation gate (P/O PL 5.30 Item 26) |
| 6 | - | Spring (P/O PL 5.30 Item 26) |
| 7 | - | Separation guide shaft (P/O PL 5.30 Item 26) |
| 8 | - | Switch actuator (P/O PL 5.30 Item 26) |
| 9 | - | Gear (P/O PL 5.30 Item 26) |
| 10 | - | Bearing (P/O PL 5.30 Item 26) |
| 11 | - | Gear (P/O PL 5.30 Item 26) |
| 12 | - | Ground bracket (P/O PL 5.30 Item 26) |
| 13 | - | Rear stop (P/O PL 5.30 Item 26) |
| 14 | - | Ground strip (P/O PL 5.30 Item 26) |
| 15 | - | E-clip (Not Spared) |
| 16 | - | Front stop (P/O PL 5.30 Item 26) |
| 17 | - | Front separation guide bearing (P/O PL 5.30 Item 26) |
| 18 | - | Gate roll (P/O PL 5.30 Item 26) |
| 19 | - | CVT roll (P/O PL 5.30 Item 26) |
| 20 | 130N01274 | Gate HP sensor (REP 5.11) |
| 21 | - | Door open switch (S05-160) (P/O PL 5.30 Item 26) |

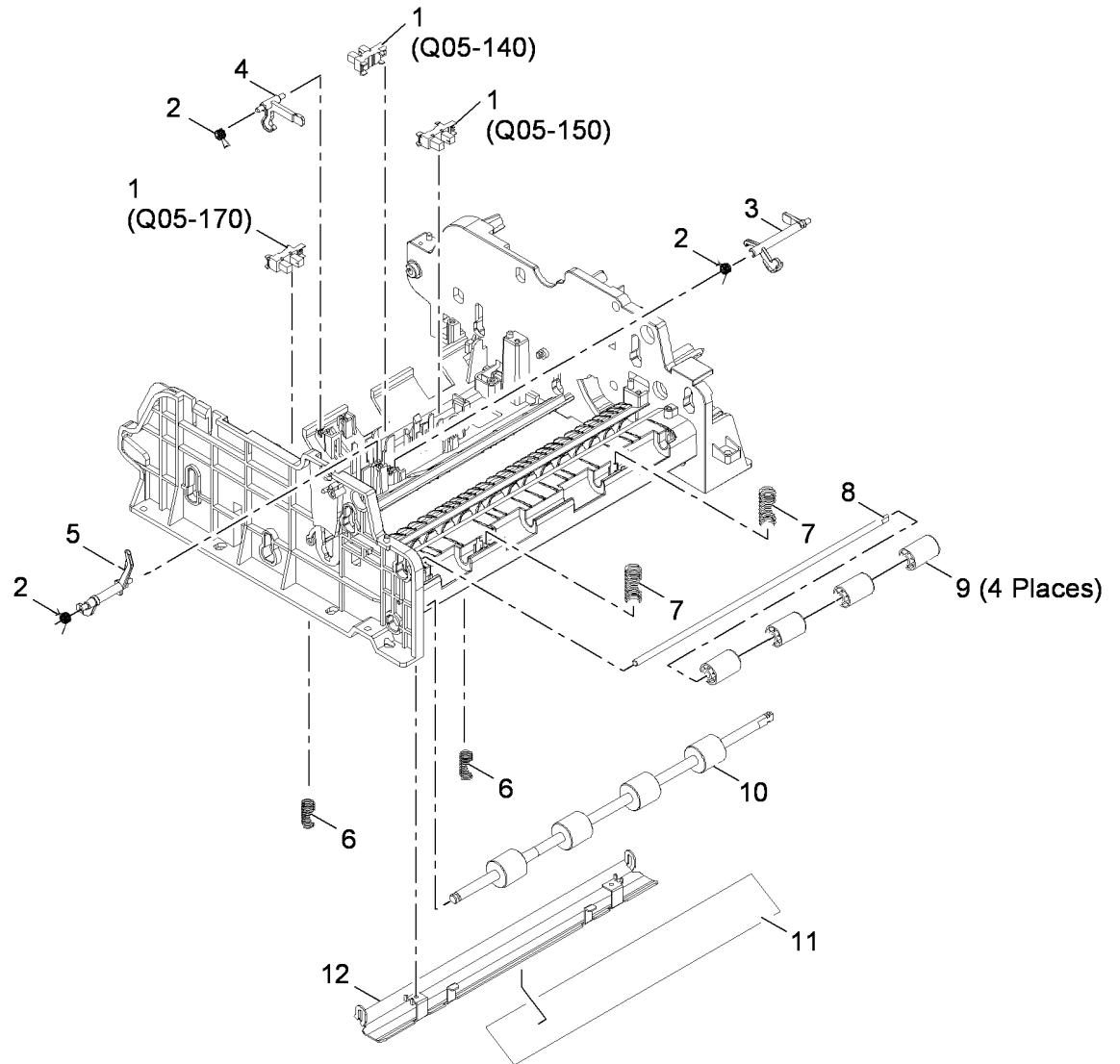


AP-8-0550-A

PL 5.55 DADF Assembly (7 of 7)

(4250/4260)

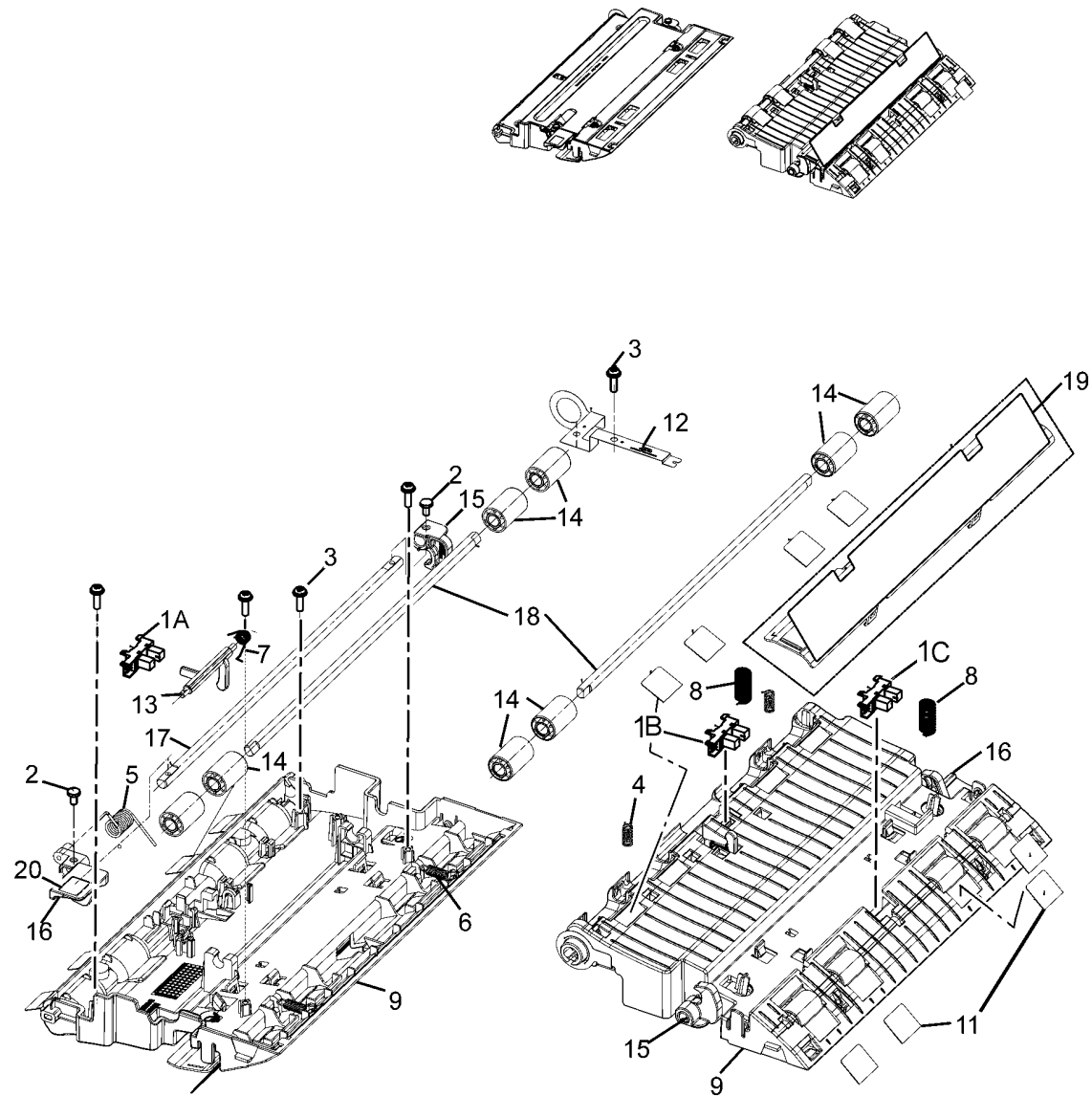
| Item | Part | Description |
|------|-----------|---|
| 1 | 130N01274 | Duplex sensor (Q05-170), Scan sensor (Q05-140), Gate sensor (Q05-150) |
| 2 | - | Actuator spring (P/O PL 5.30 Item 26) |
| 3 | - | Gate sensor actuator (P/O PL 5.30 Item 26) |
| 4 | - | Scan sensor actuator (P/O PL 5.30 Item 26) |
| 5 | - | Duplex sensor actuator (P/O PL 5.30 Item 26) |
| 6 | - | Exit roll spring (P/O PL 5.30 Item 26) |
| 7 | - | Exit idler spring (P/O PL 5.30 Item 26) |
| 8 | - | Exit idler shaft (P/O PL 5.30 Item 26) |
| 9 | - | Upper exit roll idler (P/O PL 5.30 Item 26) |
| 10 | - | Lower exit roll (P/O PL 5.30 Item 26) |
| 11 | - | Cover (P/O PL 5.30 Item 26) |
| 12 | - | Strip (P/O PL 5.30 Item 26) |



AP-8-0552-A

PL 5.59 DADF Assembly (1 of 4) (4265)

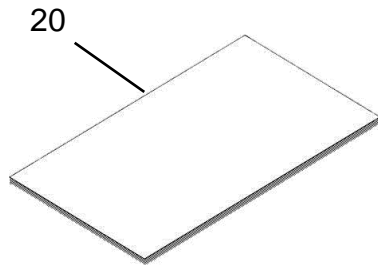
| Item | Part | Description |
|------|-----------|---|
| 1 | 130N01729 | 1A-DADF Exit Sensor (REP 5.22), 1B-DADF Rear Scan Read Sensor (REP 5.33), 1C-DADF Front Scan Read Sensor (REP 5.30) |
| 2 | - | Screw |
| 3 | - | Screw |
| 4 | - | Spring-CS |
| 5 | - | Spring-TS |
| 6 | - | Spring-ES |
| 7 | - | Spring ETC-Torsion |
| 8 | - | Spring ETC-White Bar |
| 9 | - | Guide-Exit Lower |
| 11 | - | Sheet-Guide Regi |
| 12 | - | Ground-Dual White-Bar |
| 13 | - | Actuator-Feed |
| 14 | - | Roller-Idle DADF |
| 15 | - | Lever-Feed OUT R |
| 16 | - | Lever-Feed OUT F |
| 17 | - | Shaft-Lever |
| 18 | - | Shaft-Feed Idle |
| 19 | 022N02813 | DADF-Dual White Bar |
| 20 | - | Label-Function |



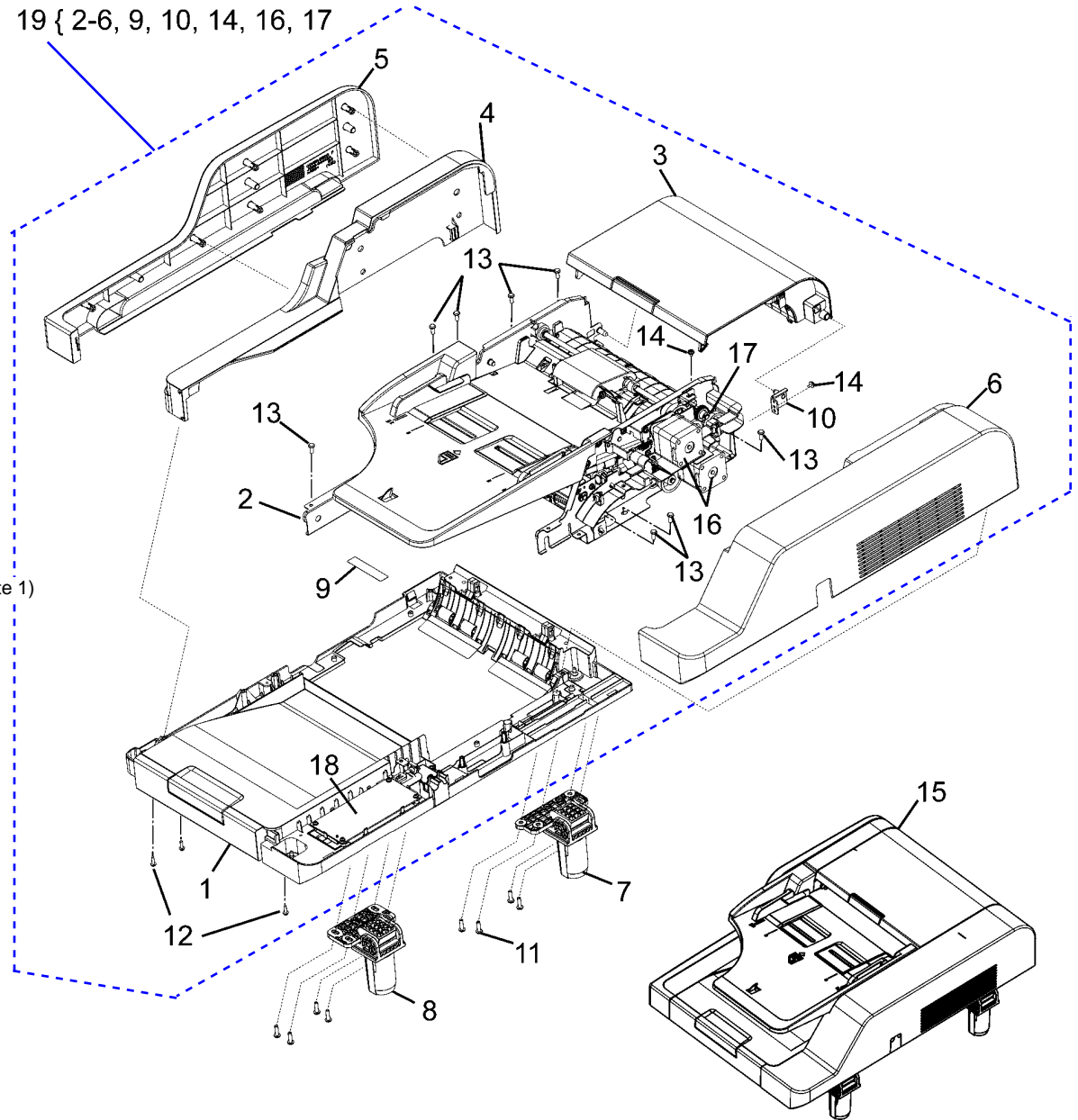
PL 5.60 DADF Assembly (2 of 4) (4265)

| Item | Part | Description |
|------|-----------|--|
| 1 | - | DADF Platen Cover |
| 2 | - | DADF - Sub (4265) (REP 5.32) |
| 3 | 002N03116 | DADF Cover Open (REP 5.14) |
| 4 | - | Cover Side F |
| 5 | - | Cover Deco F |
| 6 | - | Cover Side R |
| 7 | 003N01109 | DADF Hinge Left (4265) (REP 5.29) |
| 8 | 003N01108 | DADF Hinge Right (4265) (REP 5.29) |
| 9 | - | Label Bar Code |
| 10 | - | Bracket Hinge Right |
| 11 | - | Screw |
| 12 | - | Screw |
| 13 | - | Screw |
| 14 | - | Screw |
| 15 | 022N02763 | DADF Assembly (REP 5.3) (See Note 1) |
| 16 | 022N02766 | DADF Feed Roll Motor (REP 5.20), DADF Drive Roll Motor (REP 5.19) |
| 17 | - | DADF Registration Clutch (REP 5.21) |
| 18 | 140N63735 | DADF PWB (REP 5.17) |
| 19 | 022N02765 | Document Transport Assembly (See Note 1) |
| 20 | 004N00290 | DADF Platen Cushion (not included with 15 or 19) |

NOTE 1: Items 15 and 19 do not include Item 20.

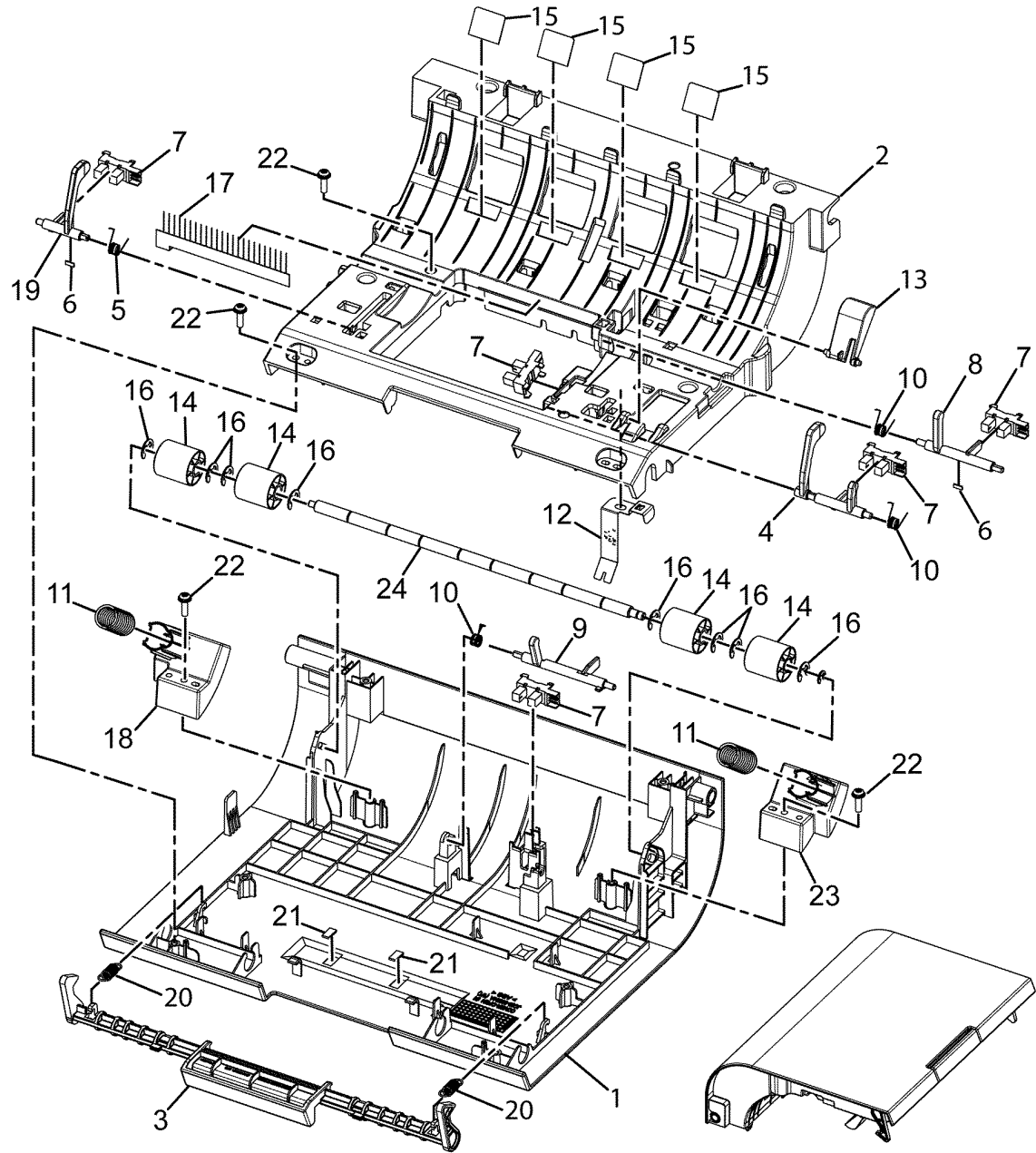


19 { 2-6, 9, 10, 14, 16, 17



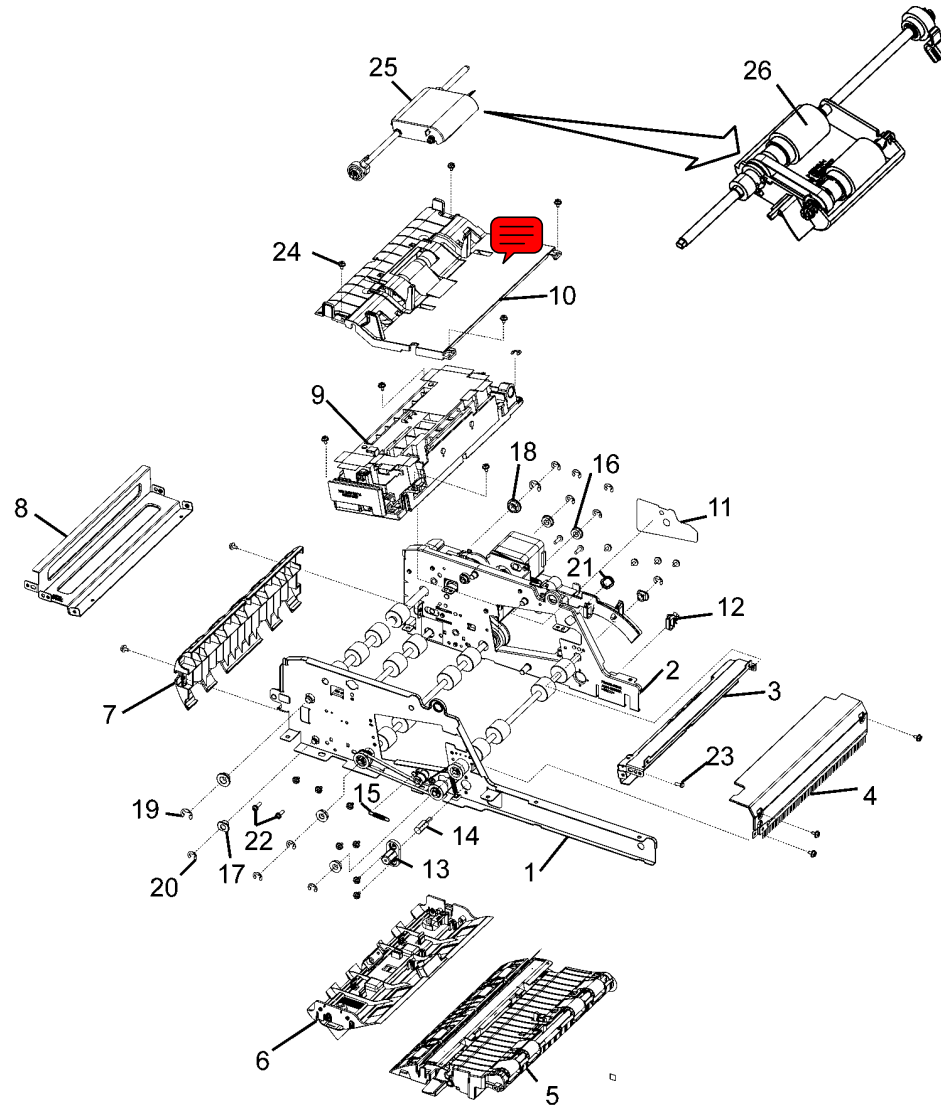
PL 5.65 DADF Assembly (3 of 4) (4265)

| Item | Part | Description |
|------|------|------------------------------|
| 1 | - | Cover - Open |
| 2 | - | Cover - Open Inner |
| 3 | - | Cover - Open Handle |
| 4 | - | Actuator Detect |
| 5 | - | Spring |
| 6 | - | Sponge Actuator Damper |
| 7 | - | Sensor (REP 5.16) |
| 8 | - | Actuator Feed |
| 9 | - | Actuator Regi |
| 10 | - | Spring |
| 11 | - | Spring |
| 12 | - | Ground Regi |
| 13 | - | Guide-M Doc Sensor |
| 14 | - | Idle Roller |
| 15 | - | Sheet Guide |
| 16 | - | E-Ring |
| 17 | - | Antistatic Brush |
| 18 | - | Holder Registration Spring R |
| 19 | - | Actuator Detect B |
| 20 | - | Spring |
| 21 | - | Damper DADF Upper |
| 22 | - | Screw |
| 23 | - | Holder Registration Spring L |
| 24 | - | Idle Shaft Registration |



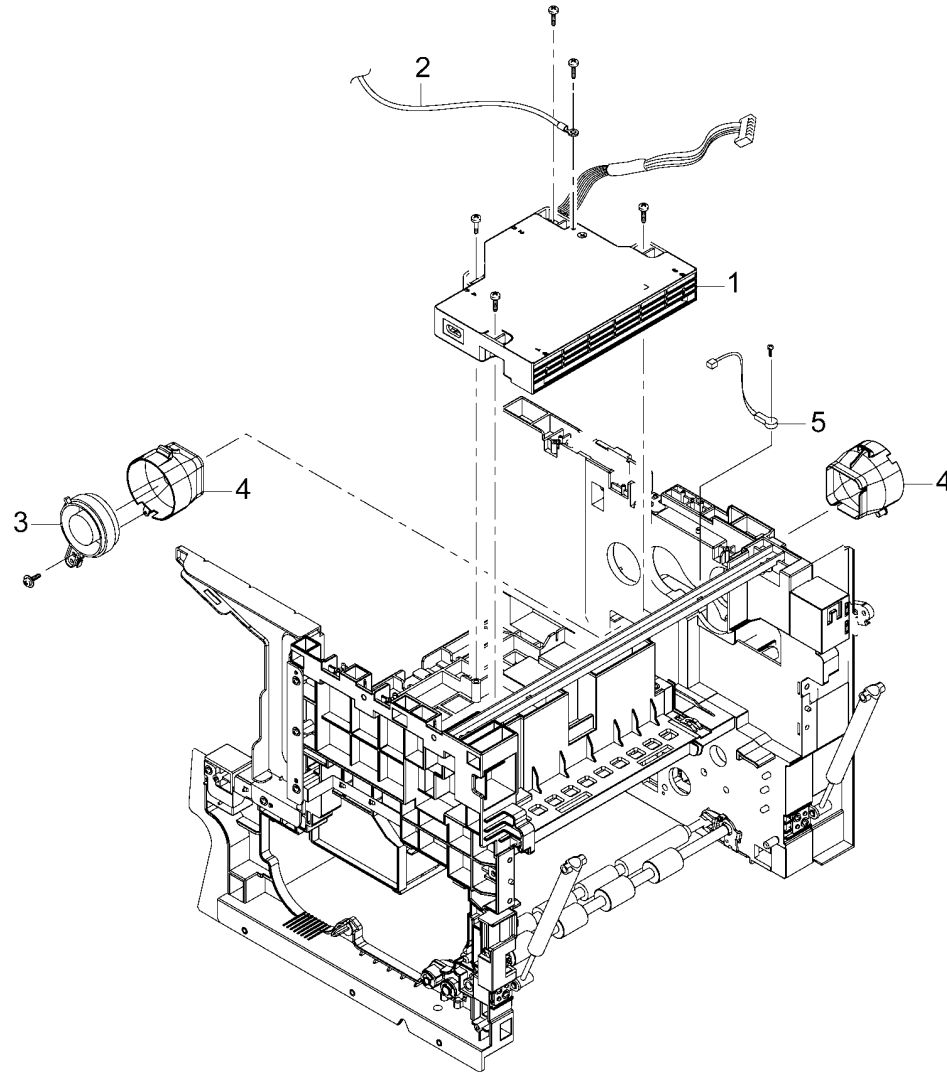
PL 5.70 DADF Assembly (4 of 4) (4265)

| Item | Part | Description |
|------|-----------|-----------------------|
| 1 | - | Frame- Front |
| 2 | - | Frame-Rear |
| 3 | - | Frame-Bridge Exit |
| 4 | - | DADF-Exit UP |
| 5 | - | DADF-Guide Exit Lower |
| 6 | - | DADF- Guide Feed IN |
| 7 | - | Guide Regi |
| 8 | - | Frame Bridge |
| 9 | 062N00294 | DADF-CCDM |
| 10 | - | DADF-Guide Pick UP |
| 11 | - | Sheet Frame-Rear |
| 12 | - | Saddle |
| 13 | - | Holder-Damper |
| 14 | - | Damper-Guide Pickup |
| 15 | - | Spring-ES |
| 16 | - | Bearing Ball |
| 17 | 016N00294 | Bush-6 D |
| 18 | 016N00293 | Bush-8/5 |
| 19 | - | Ring-E |
| 20 | - | Ring-E |
| 21 | - | Gasket-Harness |
| 22 | - | Screw-Taptype |
| 23 | - | Screw-Machine |
| 24 | - | Screw-HEX |
| 25 | 130N01730 | DADF-PICK UP |
| 26 | 022N02768 | DADF-PICK UP Roller |



PL 6.10 LSU

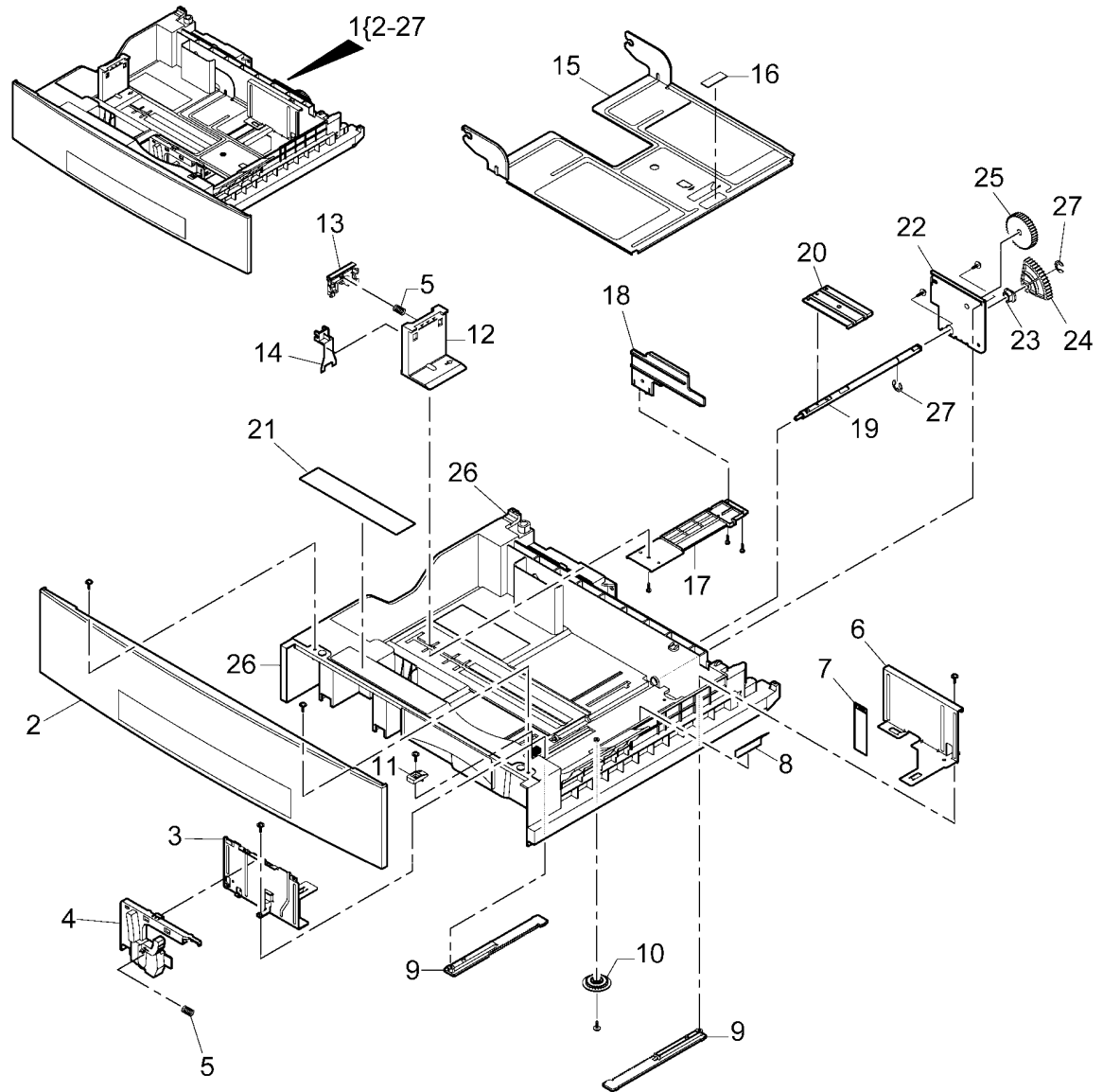
| Item | Part | Description |
|------|------------------------|--|
| 1 | 122N00289 122N00288 | LSU (4150/4250) (REP 6.1) LSU (4260/4265) |
| 2 | — | Ground harness (Not Spared) |
| 3 | 127N07486 | LSU fan (REP 6.2) |
| 4 | — | LSU fan duct (Not Spared) |
| 5 | 130N01531 | LSU thermistor (4250/4260) |



AP-8-0508-A

PL 7.10 Tray 1 - 4 Cassette Assembly

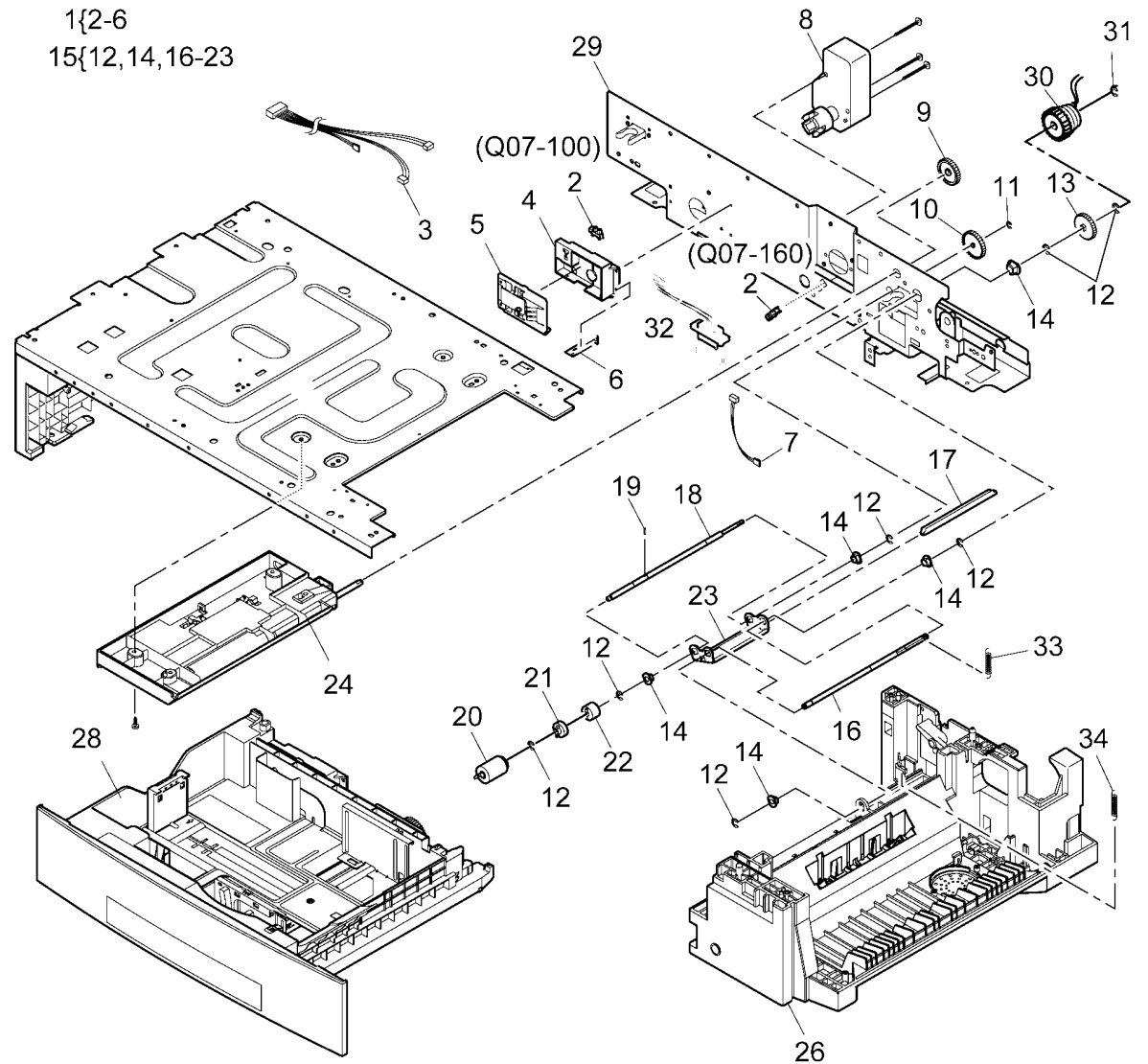
| Item | Part | Description |
|------|-----------|---|
| 1 | 050N00488 | Cassette assembly |
| 2 | - | Cassette cover (P/O PL 7.10 Item 1) |
| 3 | 038N00495 | Left side paper guide |
| 4 | 003N01005 | Latch |
| 5 | 009N01615 | Latch spring |
| 6 | - | Right side paper guide (P/O PL 7.10 Item 1) |
| 7 | 091N80243 | MAX fill label |
| 8 | 038N00496 | Paper guide |
| 9 | - | Rack gear (P/O PL 7.10 Item 1) |
| 10 | 007N01526 | Pinion gear 24T |
| 11 | - | Knock-up plate stopper (P/O PL 7.10 Item 1) |
| 12 | 032N00475 | Rear paper guide |
| 13 | 003N01011 | Latch lever |
| 14 | 032N00476 | Latch |
| 15 | - | Knock-up plate (P/O PL 7.10 Item 1) |
| 16 | 019N00796 | Pad |
| 17 | 095N00381 | Actuator arm |
| 18 | - | Paper size actuator (P/O PL 7.10 Item 1) |
| 19 | - | Shaft (P/O PL 7.10 Item 1) |
| 20 | - | Lever (P/O PL 7.10 Item 1) |
| 21 | 091N80244 | Paper loading label |
| 22 | - | Bracket (P/O PL 7.10 Item 1) |
| 23 | 016N00293 | Bush |
| 24 | 007N01527 | Elevator gear |
| 25 | 007N01528 | Drive gear |
| 26 | - | Cassette frame (P/O PL 7.10 Item 1) |
| 27 | - | E-Clip (Not Spared) |



AP-8-0516-A

PL 7.15 Tray 1 Frame Assembly (1 of 2)

| Item | Part | Description |
|------|-----------|--|
| 1 | 130N01560 | Paper size detect assembly (4250/4260/4265) (REP 7.3) |
| - | 130N01460 | Paper size detect assembly (4150) (REP 7.3) |
| 2 | 130N01274 | Tray 1 home position sensor (Q07-100), Tray 1 paper low sensor (Q07-160) |
| 3 | - | Harness (P/O PL 7.15 Item 1) |
| 4 | - | Housing (P/O PL 7.15 Item 1) |
| 5 | 140N63404 | Paper size detect PWB (4250/4260) (REP 7.3) |
| - | 130N01461 | Paper size detect PWB (4150/4265) (REP 7.3) |
| 6 | - | Grounding strip (P/O PL 7.15 Item 1) |
| 7 | - | Sensor harness (Not Spared) |
| 8 | 127N07488 | Tray 1 elevating motor (MOT04-510) |
| 9 | 007N01531 | Tray 1 feed gear |
| 10 | 007N01532 | Retard roll gear |
| 11 | - | E-Clip (Not Spared) |
| 12 | - | E-Clip (Not Spared) |
| 13 | 007N01498 | Pick-up gear |
| 14 | - | Bearing (P/O PL 7.15 Item 15) |
| 15 | 022N02230 | Retard assembly |
| 16 | - | Drive shaft (P/O PL 7.15 Item 15) |
| 17 | - | Actuator (P/O PL 7.15 Item 15) |
| 18 | 006N01299 | Retard shaft |
| 19 | 006N01293 | Pin |
| 20 | 022N02232 | Retard roll assembly |
| 21 | 022N02231 | Drive dog coupling |
| 22 | 017N00259 | Drive dog |
| 23 | - | Retard bracket (P/O PL 7.15 Item 15) |
| 24 | - | Tray feed assembly (REF: PL 8.10 Item 1) |
| 25 | - | Not used |
| 26 | - | Right hand base (REF: PL 7.17) (Not Spared) |
| 27 | - | Not used |
| 28 | - | Cassette (REF: PL 7.10) |
| 29 | - | Rear panel (Not Spared) |
| 30 | 005N01139 | Pick-up clutch (CL08-810) (4250/4260/4265) See NOTE 2 |
| - | 005N01085 | Pick-up clutch (4150) See NOTE 2 |
| 31 | - | K-L Clip (Not Spared) |
| 32 | 152N11765 | Tray connector (4250/4260/4265) |
| 33 | 009N01596 | Spring |
| 34 | - | Feed assembly spring (REF: PL 8.10 Item 16) |



AP-8-0503-B

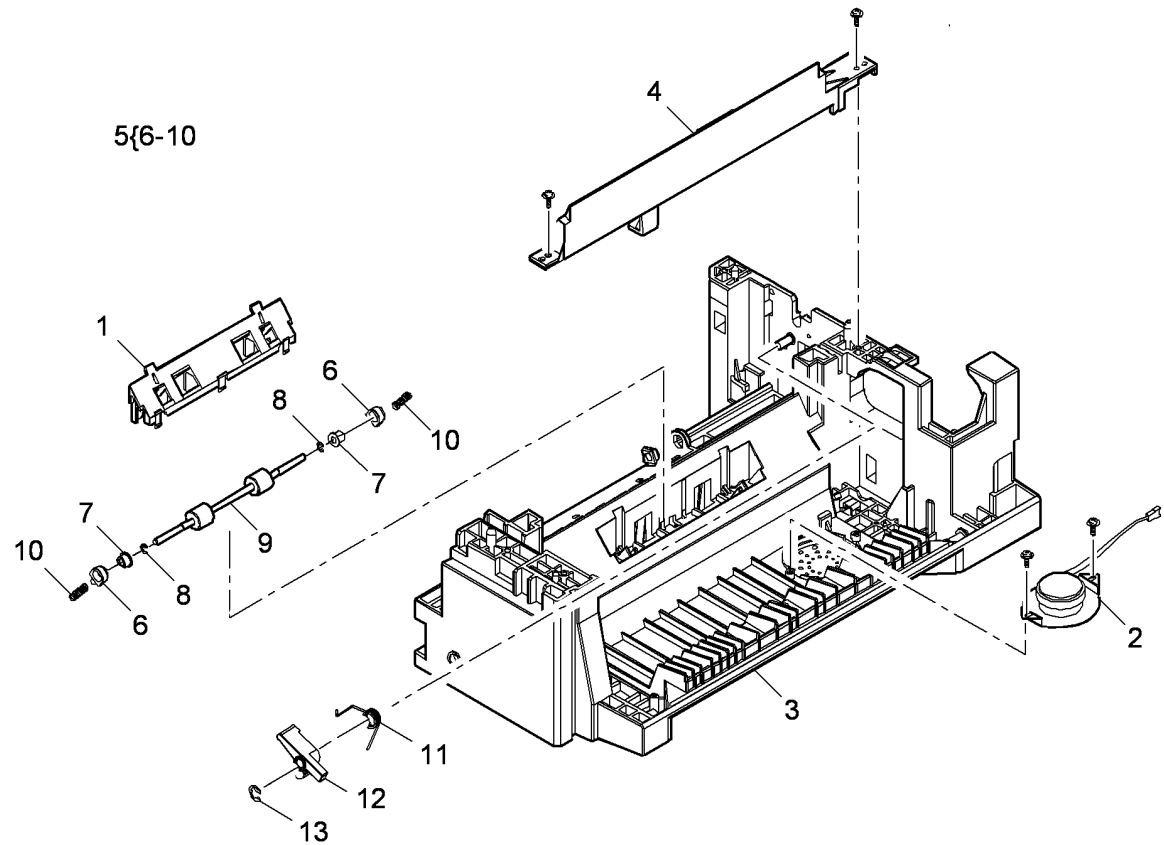
NOTE: 1. Roll Assy shipped one Roll per bag. CSE must order three: Nudger Roll, Feed Roll, and Retard Roll.

NOTE 2: If Clutch wires are damaged, use Clutch Harness Repair Kit 655N00448. See Eureka tip #1264293 instructions, and more information.

November 2018

PL 7.17 Tray 1 Frame Assembly (2 of 2)

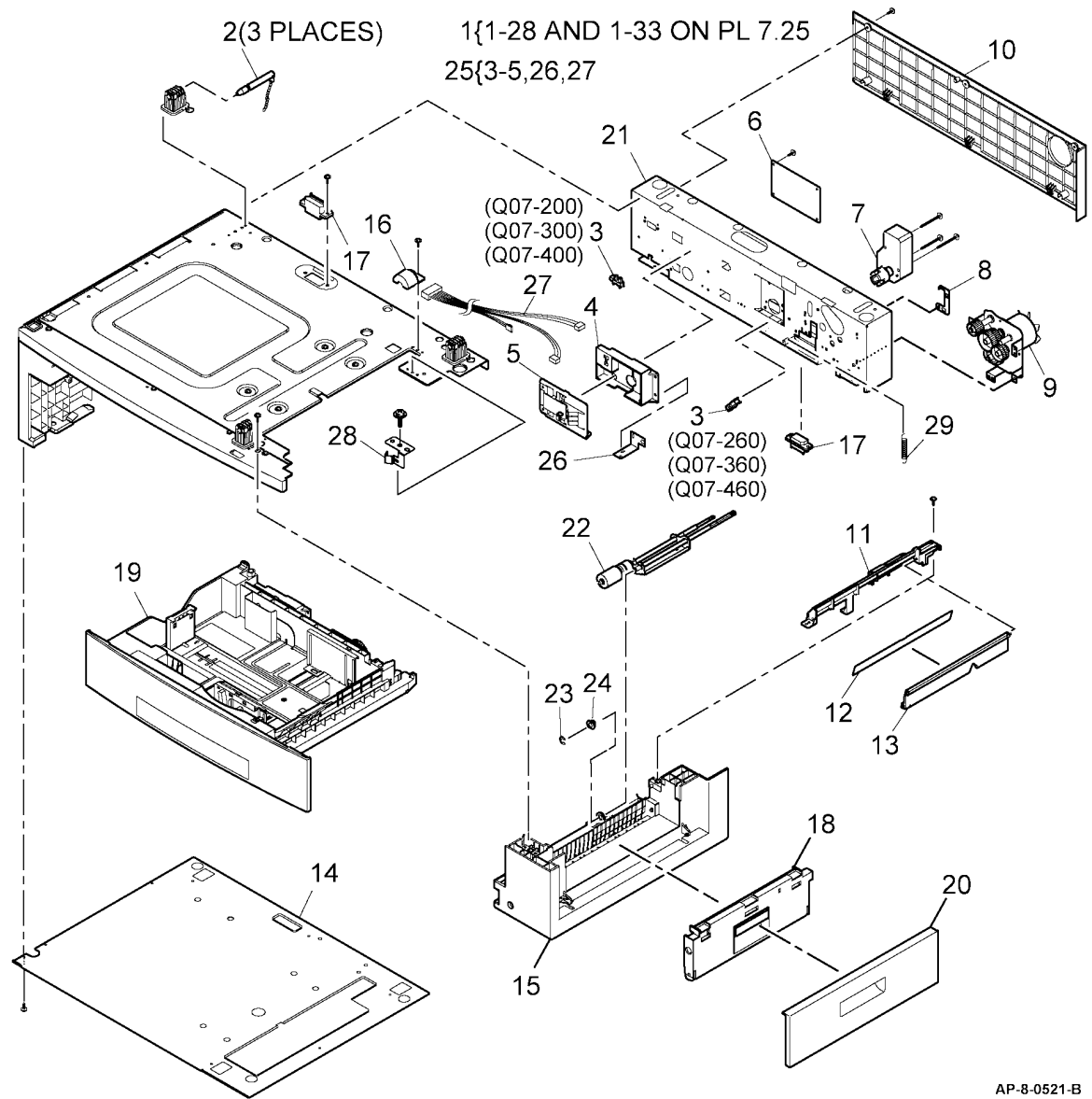
| Item | Part | Description |
|------|-----------|---|
| 1 | 038N00502 | Guide (REP 8.7) |
| 2 | 130N01550 | Speaker (4250/4260/4265) (REP 8.4) |
| – | 130N01213 | Speaker (4150) (REP 8.4) |
| 3 | – | Right hand base (Not Spared) |
| 4 | – | Guide (Not Spared) |
| 5 | 022N02279 | Transport roll idler assembly (REP 8.7) |
| 6 | – | Spring holder (P/O PL 7.17 Item 5) |
| 7 | – | Bearing (P/O PL 7.17 Item 5) |
| 8 | – | E-clip (Not Spared) |
| 9 | – | Transport roll idler (P/O PL 7.17 Item 5) |
| 10 | – | Spring (P/O PL 7.17 Item 5) |
| 11 | – | Spring (Not Spared) |
| 12 | – | Feedhead link arm (Not Spared) |
| 13 | – | E-clip (Not Spared) |



AP-8-0539-B

PL 7.20 Trays 2 - 4 Frame Assembly (1 of 2)

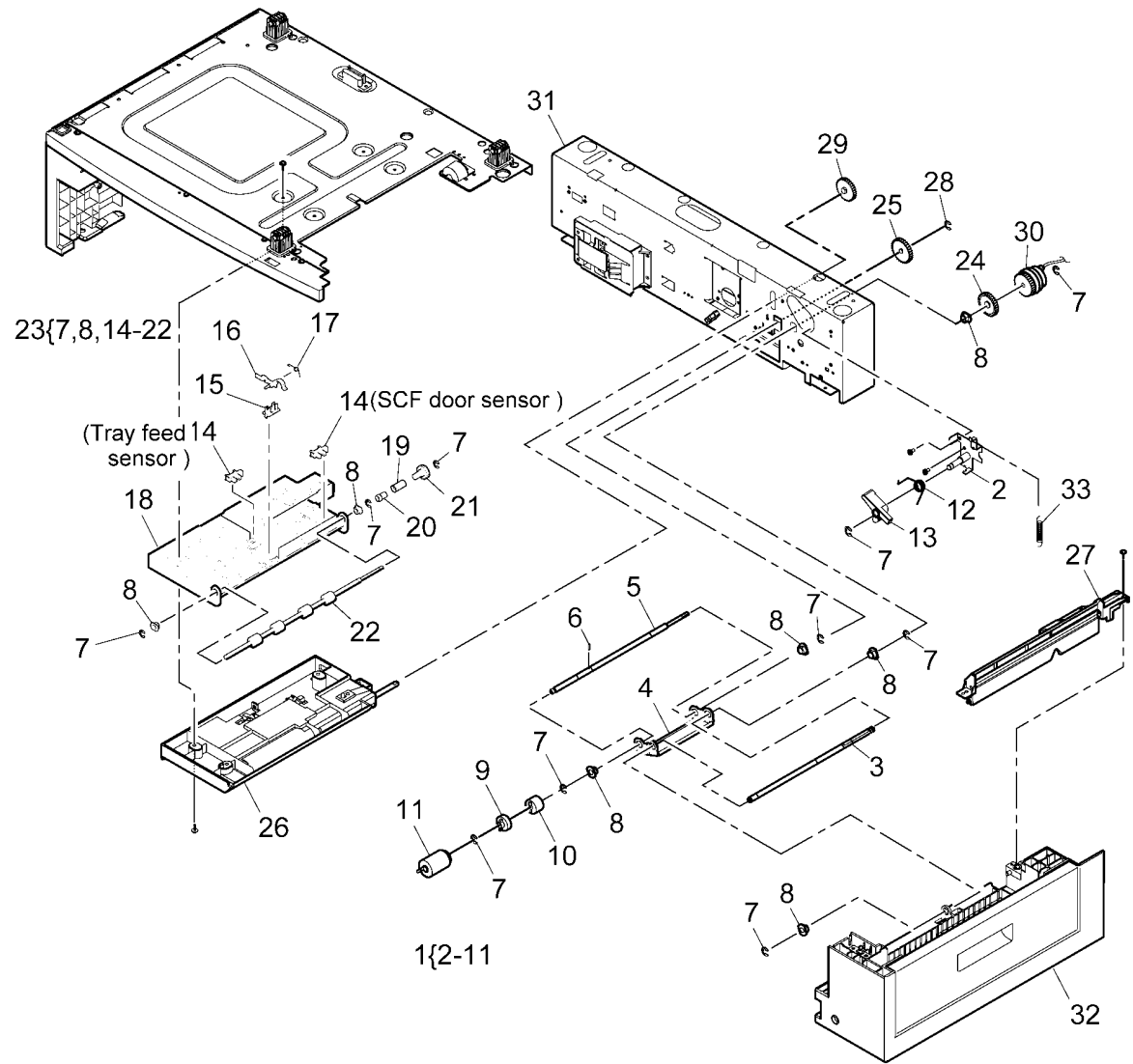
| Item | Part | Description |
|------|-----------|---|
| 1 | 062N00272 | Tray assembly |
| 2 | - | Locking pin (P/O PL 7.20 Item 1) |
| 3 | 130N01274 | Tray home position sensor (Q07-200 tray 2), (Q07-300 tray 3), (Q07-400 tray 4). Paper low sensor (Q07-260 tray 2), (Q07-360 tray 3), (Q07-460 tray 4) |
| 4 | - | Housing (P/O PL 7.20 Item 1) |
| 5 | 130N01461 | Paper size detect PWB (REP 7.4) |
| 6 | 140N63148 | Tray PWB |
| 7 | 127N07488 | Tray elevating motor (MOT04-520 tray 2), (MOT04-530 tray 3), (MOT04-540 tray 4) |
| 8 | - | Ground strip (P/O PL 7.20 Item 1) |
| 9 | 023N01160 | Feed motor assembly |
| 10 | - | Rear cover (P/O PL 7.20 Item 1) |
| 11 | - | Retard assembly cover (P/O PL 7.20 Item 1) |
| 12 | 032N00477 | Mylar strip |
| 13 | - | Paper guide (P/O PL 7.20 Item 1) |
| 14 | - | Base cover (P/O PL 7.20 Item 1) |
| 15 | - | Right hand base (P/O PL 7.20 Item 1) |
| 16 | - | Gear cover (P/O PL 7.20 Item 1) |
| 17 | 152N11714 | Tray connector |
| 18 | 002N02579 | Access door assembly |
| 19 | - | Cassette (REF: PL 7.10) |
| 20 | - | Cover door (P/O PL 7.20 Item 1) |
| 21 | - | Rear panel (P/O PL 7.20 Item 1) |
| 22 | - | Retard assembly (REF: PL 7.25 Item 1) |
| 23 | - | E-Clip (Not Spared) |
| 24 | - | Bearing (P/O PL 7.20 Item 1) |
| 25 | 130N01464 | Paper size detect assembly (REP 7.3) |
| 26 | - | Grounding strip (P/O PL 7.20 Item 1) |
| 27 | - | Harness (P/O PL 7.20 Item 1) |
| 28 | 002N02580 | Grounding strip |
| 29 | - | Feed assembly spring (REF: PL 8.10 Item 16) |



AP-8-0521-B

PL 7.25 Trays 2 - 4 Frame Assembly (2 of 2)

| Item | Part | Description |
|------|-----------|--|
| 1 | 022N02230 | Retard assembly |
| 2 | - | Link arm bracket (P/O PL 7.20 Item 1) |
| 3 | - | Drive shaft (P/O PL 7.20 Item 1) |
| 4 | - | Retard bracket (P/O PL 7.20 Item 1) |
| 5 | - | Retard shaft (P/O PL 7.20 Item 1) |
| 6 | 006N01293 | Pin |
| 7 | - | E-Clip (Not Spared) |
| 8 | - | Bearing (P/O PL 7.20 Item 1) |
| 9 | 022N02231 | Drive dog Coupling |
| 10 | 017N00259 | Drive dog |
| 11 | 022N02232 | Roll assembly (See Note 2) |
| 12 | - | Spring (P/O PL 7.20 Item 1) |
| 13 | - | Feed head link arm (P/O PL 7.20 Item 1) |
| 14 | 130N01274 | Tray feed sensor, SCF door sensor (See Note 1) |
| 15 | - | Cradle (P/O PL 7.20 Item 1) |
| 16 | - | Actuator (P/O PL 7.20 Item 1) |
| 17 | - | Spring (P/O PL 7.20 Item 1) |
| 18 | - | Paper transport housing (P/O PL 7.20 Item 1) |
| 19 | 009N01605 | Spring Clutch |
| 20 | - | Bush holder (P/O PL 7.20 Item 1) |
| 21 | 007N01529 | Gear |
| 22 | - | Transport roll (P/O PL 7.20 Item 1) |
| 23 | - | Paper transport (P/O PL 7.20 Item 1) |
| 24 | 007N01498 | Gear, retard assembly |
| 25 | 007N01532 | Gear, paper transport assembly |
| 26 | - | Tray feed assembly (REF: PL 8.10) |
| 27 | - | Paper guide assembly (P/O PL 7.20 Item 1) |
| 28 | - | E-Clip (Not Spared) |
| 29 | 007N01531 | Gear, tray feeder assembly |
| 30 | 005N01085 | Tray pickup clutch (Tray 2 CL08-820), (Tray 3 CL08-830), (Tray 4 CL08-840) See NOTE 2 |
| 31 | - | Rear frame (P/O PL 7.20 Item 1) |
| 32 | - | R/H base (P/O PL 7.20 Item 1) |
| 33 | 009N01596 | Spring |



NOTE 1: The tray feed sensor and the SCF door sensor component control codes are common, (Tray 2 Q08-200), (Tray 3 Q08-300), (Tray 4 Q08-400). 2. HFSI. To reset the HFSI count, go to GP 16.

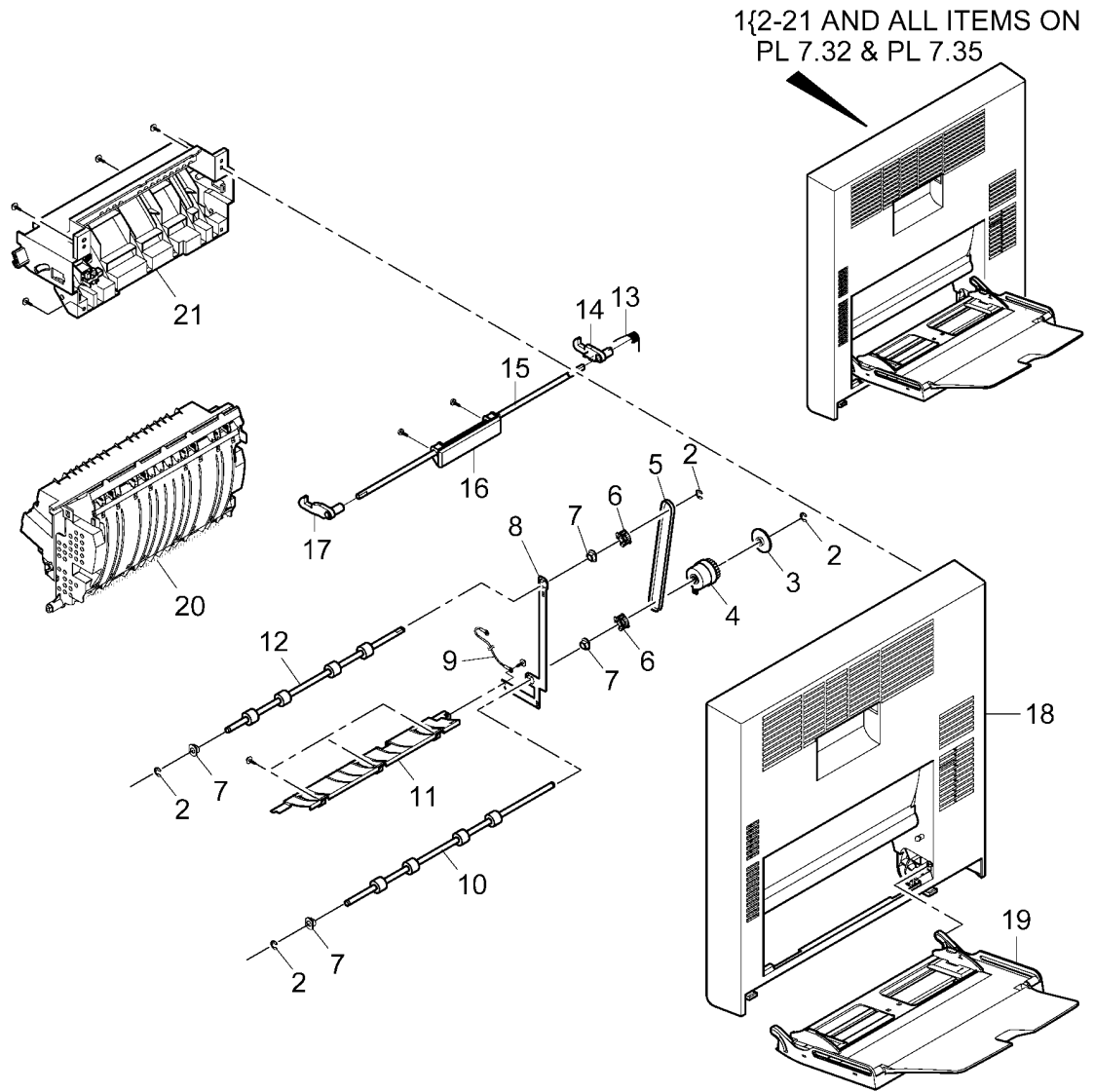
NOTE 2: If Clutch wires are damaged, use Clutch Harness Repair Kit 655N00448. See Eureka tip #1264293 instructions, and more information.

AP-8-0518-C

PL 7.30 Right Side Cover Assembly (1 of 3)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02875 | Side cover assembly (4250/4260/4265) (REP 8.1) |
| - | 002N02561 | Side cover assembly (4150) (REP 8.1) |
| 2 | - | E-Clip (Not Spared) |
| 3 | - | Collar (P/O PL 7.30 Item 1) |
| 4 | 005N01088 | Duplex feed clutch (CL08-860) (4150) |
| - | 005N01116 | Duplex feed clutch (CL08-860) (4250/4260/4265) |
| 5 | 007N01530 | Belt |
| 6 | 020N00829 | Duplex pulley |
| 7 | 016N00294 | Bearing |
| 8 | - | Ground strip (P/O PL 7.30 Item 1) |
| 9 | - | Ground harness (P/O PL 7.30 Item 1) |
| 10 | 022N02274 | Duplex feed roll 2 |
| 11 | - | Duplex guide (P/O PL 7.30 Item 1) |
| 12 | 022N02275 | Duplex feed roll 1 |
| 13 | 009N01366 | Latch spring |
| 14 | 003N01017 | Rear latch |
| 15 | - | Shaft (P/O PL 7.30 Item 1) |
| 16 | - | Handle (P/O PL 7.30 Item 1) |
| 17 | 003N01016 | Latch front |
| 18 | - | Side cover (P/O PL 7.30 Item 1) |
| 19 | - | Bypass tray (REF: PL 7.40 Item 1) |
| 20 | - | Duplex assembly (REF: PL 7.35 Item 1) |
| 21 | - | Duplex side guide assembly (REF: PL 7.32 Item 18, PL 7.32 Item 19) |

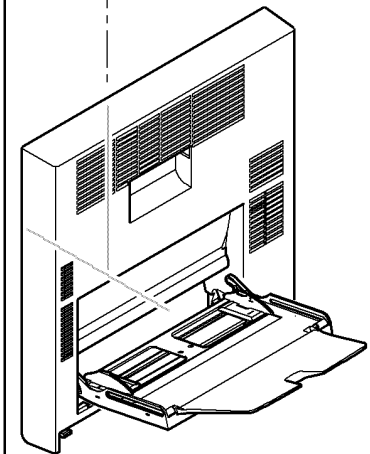
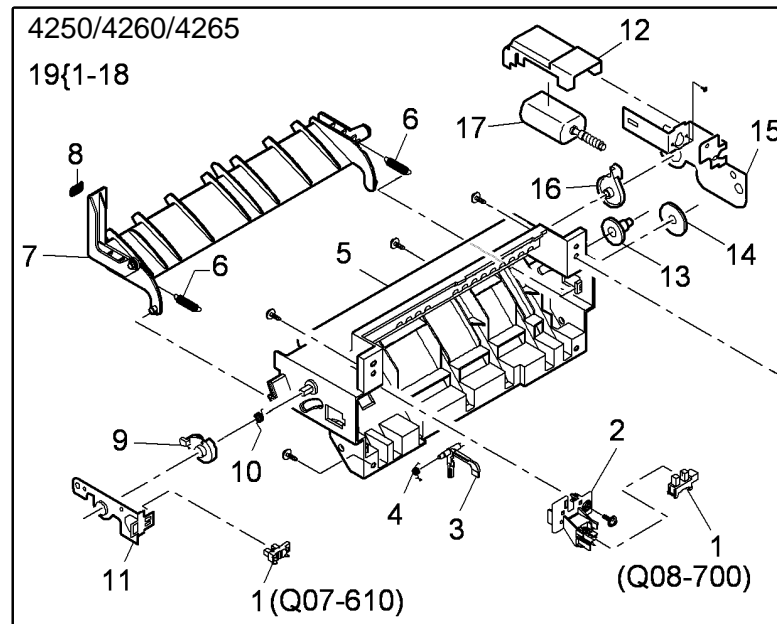
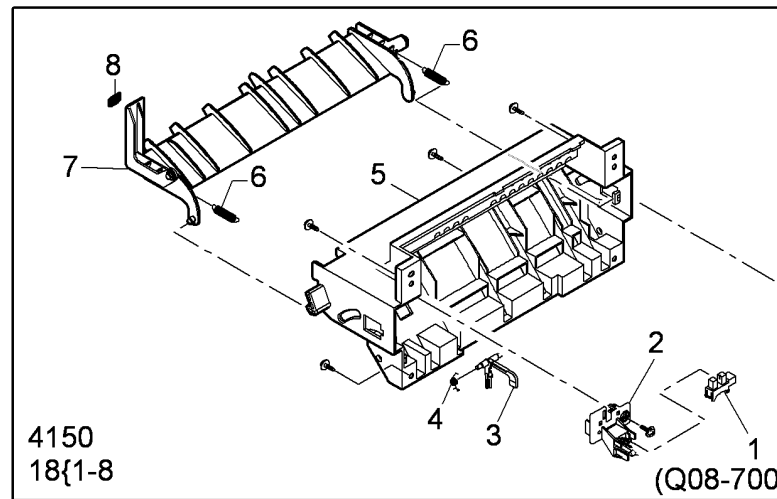
NOTE: 1. If replacing the Front Door on the 4150, order new configuration Front Door, PL28.10, Item 2. 2. If only the Duplex Exit Gate is damaged on the Duplex Gude Assy, order PL7.32, Item 7, and remove the Extension Fingers.



AP-8-0514-B

PL 7.32 Right Side Cover Assembly (2 of 3)

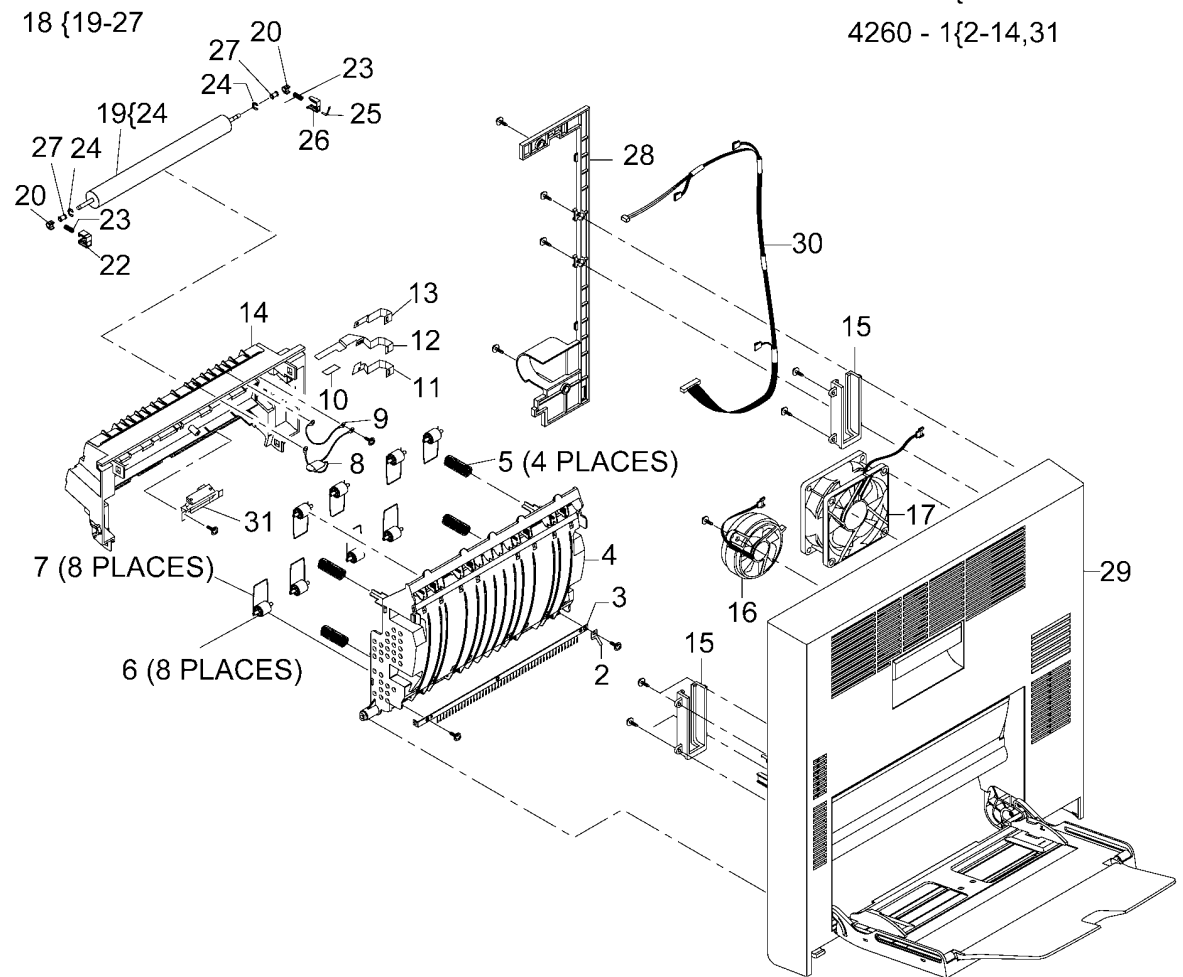
| Item | Part | Description |
|------|-----------|---|
| 1 | 130N01601 | PHOTO-INTERRUPTER (4265) |
| - | 130N01274 | Duplex jam 1 sensor (Q08-700), Envelope sensor (Q07-610) |
| 2 | 120N00528 | Sensor holder |
| 3 | - | Duplex jam 1 sensor actuator (P/O PL 7.32 Item 20) |
| 4 | 009N01597 | Spring |
| 5 | - | Duplex side guide (P/O PL 7.32 Item 18, PL 7.32 Item 19) |
| 6 | 009N01598 | Spring |
| 7 | 032N00518 | Duplex exit guide (P/O PL 7.32 Item 18, PL 7.32 Item 19) |
| 8 | - | Label (P/O PL 7.32 Item 18, PL 7.32 Item 19) |
| 9 | - | Front cam (P/O PL 7.32 Item 19) (4250/4260) |
| 10 | - | Spring (P/O PL 7.32 Item 19) (4250/4260) |
| 11 | - | Front bracket (P/O PL 7.32 Item 19) (4250/4260) |
| 12 | - | Fuser release motor cover (P/O PL 7.32 Item 19) (4250/4260) |
| 13 | - | Drive gear (P/O PL 7.32 Item 19) (4250/4260) |
| 14 | - | Transfer gear (P/O PL 7.32 Item 19) |
| 15 | - | Rear bracket (P/O PL 7.32 Item 19) (4250/4260) |
| 16 | - | Rear cam (P/O PL 7.32 Item 19) (4250/4260) |
| 17 | - | Envelope motor (MOT07-600) (P/O PL 7.32 Item 19) (4250/4260) |
| 18 | - | Duplex side guide assembly (P/O PL 7.30 Item 1) (4150) |
| 19 | 006N01362 | Duplex side guide assembly (P/O PL 7.30 Item 1) (4250/4260) |
| 20 | 120N00500 | Actuator assembly |



AP-8-0557-B

PL 7.35 Right Side Cover Assembly (3 of 3)

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02834 | Duplex assembly (4250/4260) |
| - | 002N02576 | Duplex assembly (4150) |
| 2 | - | Grounding brush (P/O PL 7.35 Item 1) |
| 3 | 115N00860 | Static eliminator |
| 4 | - | Duplex guide (P/O PL 7.35 Item 1) |
| 5 | 009N01599 | Spring |
| 6 | 022N02234 | Duplex idler roll |
| 7 | 115N00864 | Spring clip |
| 8 | - | Ground harness assembly (P/O PL 7.35 Item 1) |
| 9 | - | Ground harness (P/O PL 7.35 Item 1) |
| 10 | - | Double sided tape (P/O PL 7.35 Item 1) |
| 11 | - | Transfer ground strip (P/O PL 7.35 Item 1) |
| 12 | - | Detack ground strip (P/O PL 7.35 Item 1) |
| 13 | - | Ground strip (P/O PL 7.35 Item 1) |
| 14 | - | Feed guide (P/O PL 7.35 Item 1) |
| 15 | - | Damper bracket (P/O PL 7.35 Item 1) |
| 16 | 127N07583 | Duplex fan 1 (4250/4260/4265) |
| - | 127N07485 | Duplex fan 1 (4150) |
| 17 | 127N07591 | Duplex fan 2 (4250/4260/4265) |
| - | 127N07545 | Duplex fan 2 (4150) |
| 18 | 022N02277 | Bias Transfer roll assembly (See Note) |
| 19 | 022N02235 | Bias Transfer roll (See Note) |
| 20 | 013N00537 | Bush |
| 21 | - | Not used |
| 22 | 019N00913 | Retainer |
| 23 | 009N01600 | Spring |
| 24 | - | E-Clip (Not Spared) |
| 25 | 009N01601 | Spring plate |
| 26 | 019N00914 | Retainer |
| 27 | 016N00289 | Bush |
| 28 | - | Harness cover (P/O PL 7.35 Item 1) |
| 29 | - | Side cover (REF: PL 7.30 Item 1) |
| 30 | 152N11710 | Duplex harness (4150) |
| - | 152N11767 | Duplex harness (4250/4260/4265) |
| 31 | 130N01641 | ID sensor assembly (4250/4260) |



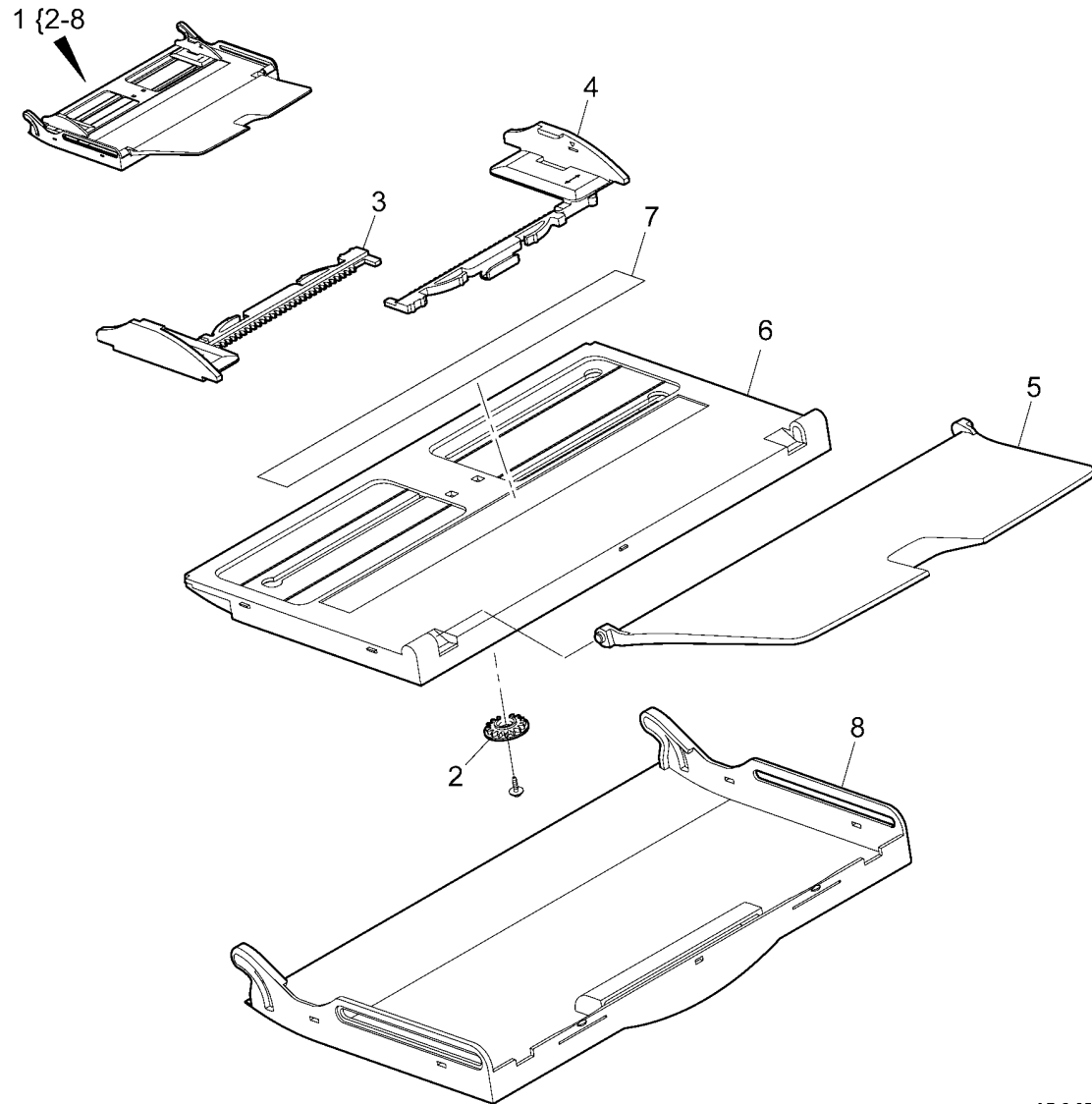
4150 - 1{2-14
4260 - 1{2-14,31

NOTE: HFSI. To reset the HFSI count, go to GP 16.

AP-8-0526-B

PL 7.40 Bypass Tray

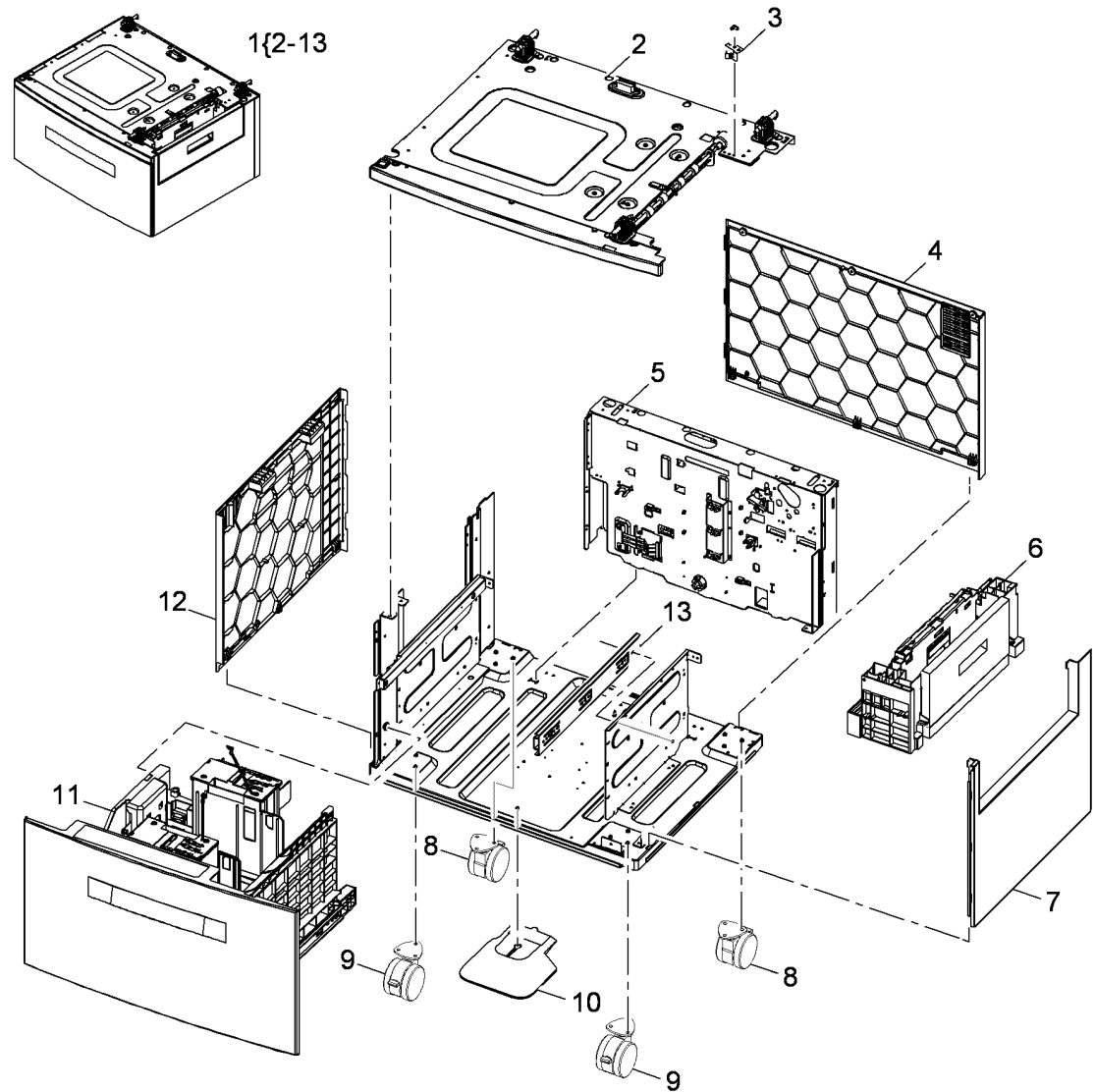
| Item | Part | Description |
|------|-----------|---------------------------------------|
| 1 | 050N00493 | Bypass tray assembly |
| 2 | 007N01210 | Pinion gear |
| 3 | - | Side guide left (P/O PL 7.40 Item 1) |
| 4 | - | Side guide right (P/O PL 7.40 Item 1) |
| 5 | 050N00495 | Exit tray |
| 6 | - | Top cover (P/O PL 7.40 Item 1) |
| 7 | - | Bypass label (P/O PL 7.40 Item 1) |
| 8 | - | Lower cover (P/O PL 7.40 Item 1) |



AP-8-0527-A

PL 7.45 HCF (1 of 5)

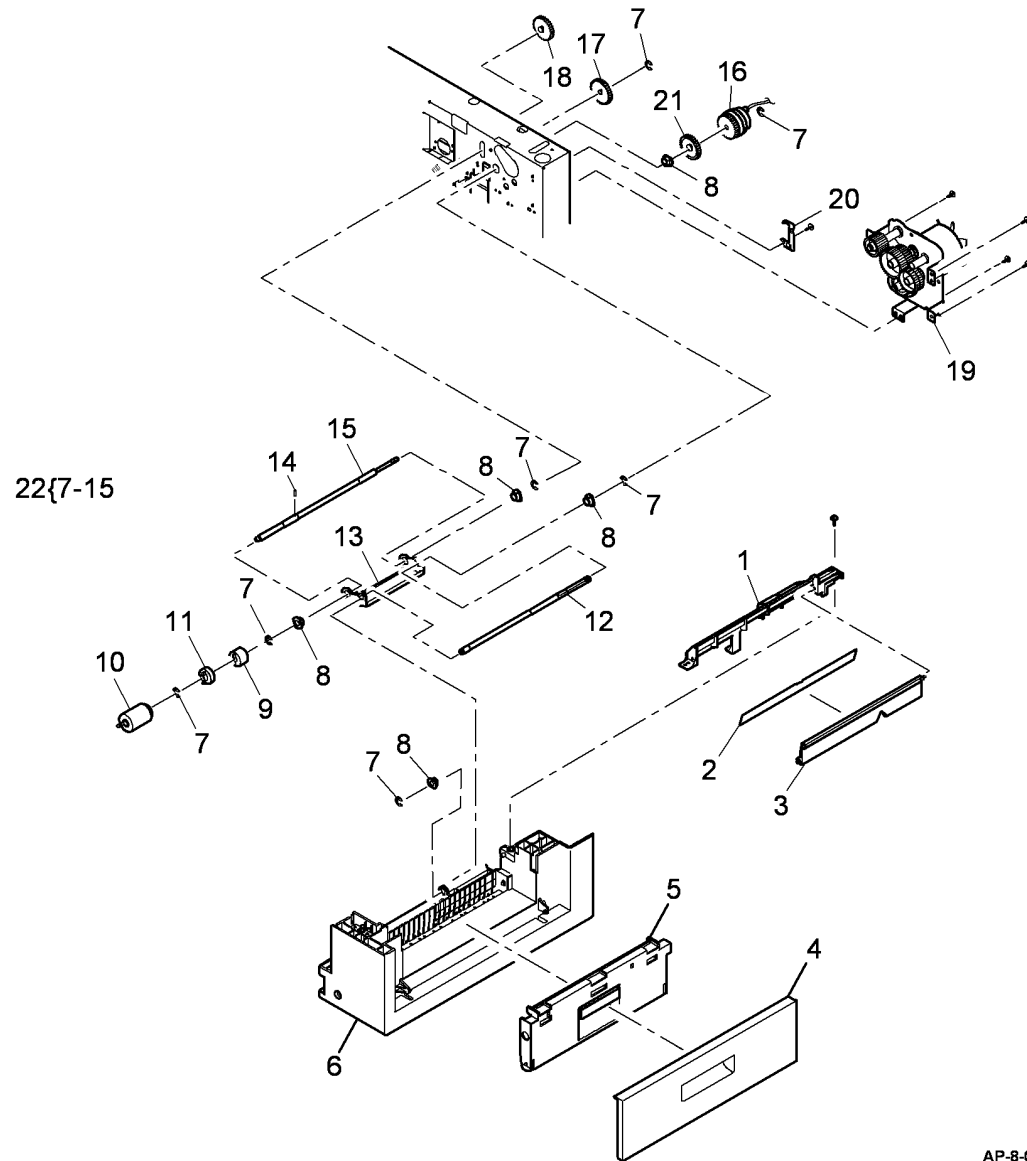
| Item | Part | Description |
|------|-----------|---|
| 1 | 022N02382 | HCF assembly |
| 2 | - | Top frame assembly (P/O PL 7.45 Item 1) |
| 3 | - | Ground clip (P/O PL 7.45 Item 1) |
| 4 | - | Rear cover (P/O PL 7.45 Item 1) |
| 5 | - | Rear frame assembly (REF: PL 7.60) |
| 6 | - | Jam release assembly (REF: PL 7.50) |
| 7 | - | Right cover (P/O PL 7.45 Item 1) |
| 8 | 017N00283 | Rear caster |
| 9 | 017N00282 | Front caster |
| 10 | - | Stability foot (P/O PL 7.45 Item 1) |
| 11 | - | HCF tray (REF: PL 7.55 Item 1) |
| 12 | - | Left cover (P/O PL 7.45 Item 1) |
| 13 | - | Slide assembly (P/O PL 7.45 Item 1) |



AP-8-0553-A

PL 7.50 HCF (2 of 5)

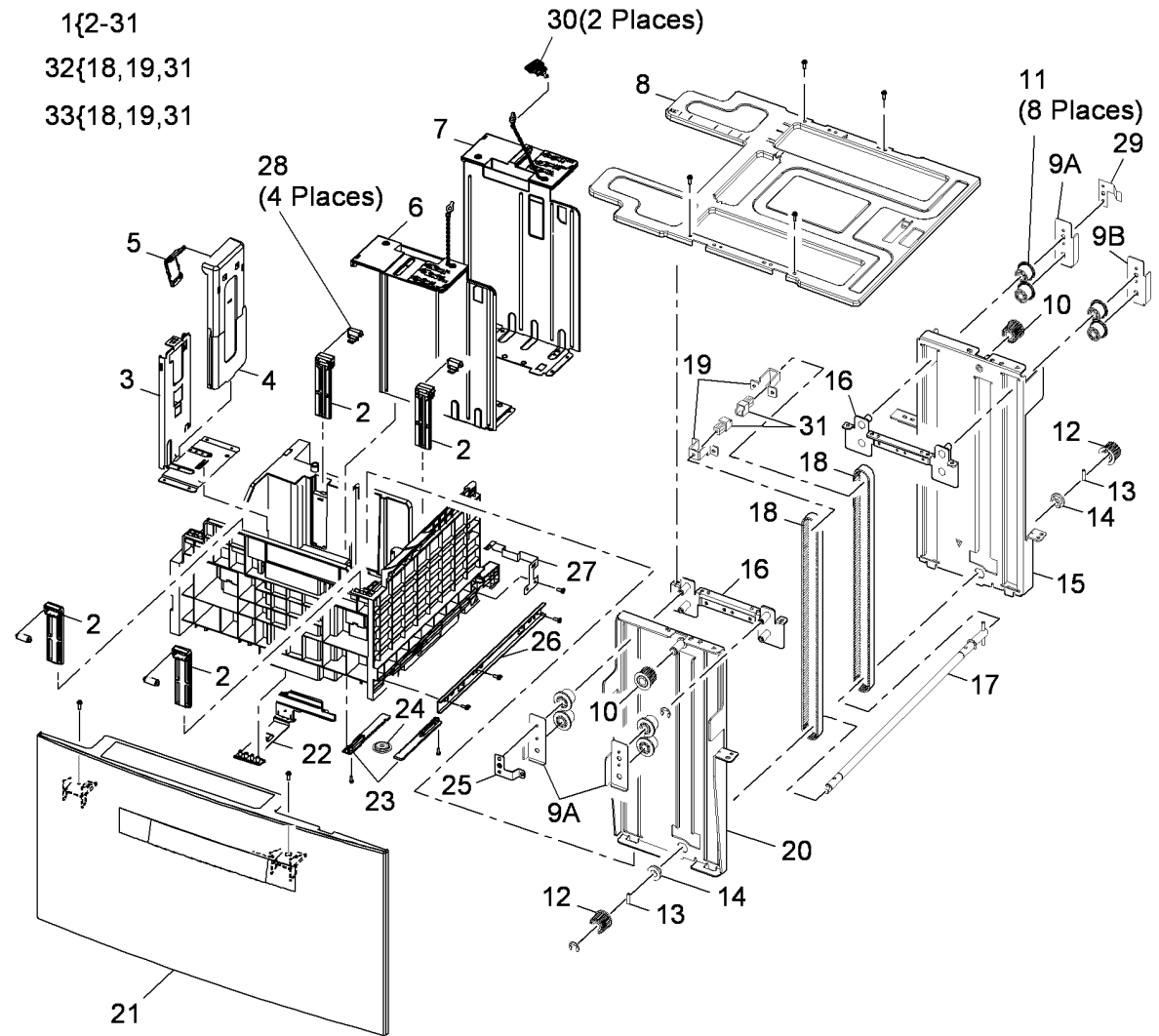
| Item | Part | Description |
|------|-----------|---|
| 1 | - | Retard assembly cover (P/O PL 7.45 Item 1) |
| 2 | 032N00477 | Mylar strip |
| 3 | - | Paper guide (P/O PL 7.45 Item 1) |
| 4 | - | Cover door (P/O PL 7.45 Item 1) |
| 5 | 002N02579 | Access door assembly |
| 6 | - | Right hand base (P/O PL 7.45 Item 1) |
| 7 | - | E-clip (Not Spared) |
| 8 | - | Bearing (P/O PL 7.45 Item 1) |
| 9 | 017N00259 | Drive dog |
| 10 | 022N02232 | Retard roll assembly |
| 11 | 022N02231 | Drive dog coupling |
| 12 | - | Drive shaft (P/O PL 7.45 Item 1) |
| 13 | - | Retard bracket (P/O PL 7.45 Item 1) |
| 14 | 006N01293 | Pin |
| 15 | - | Retard shaft (P/O PL 7.45 Item 1) |
| 16 | 005N01085 | Tray pickup clutch (CL08-830) |
| 17 | - | Gear, paper transport assembly (P/O PL 7.45 Item 1) |
| 18 | - | Gear, tray feeder assembly (P/O PL 7.45 Item 1) |
| 19 | 023N01160 | Feed motor assembly (MOT08-930) |
| 20 | - | Ground strip (P/O PL 7.45 Item 1) |
| 21 | 007N01498 | Gear, retard assembly |
| 22 | 022N02230 | Retard assembly |



AP-8-0560-B

PL 7.55 HCF (3 of 5)

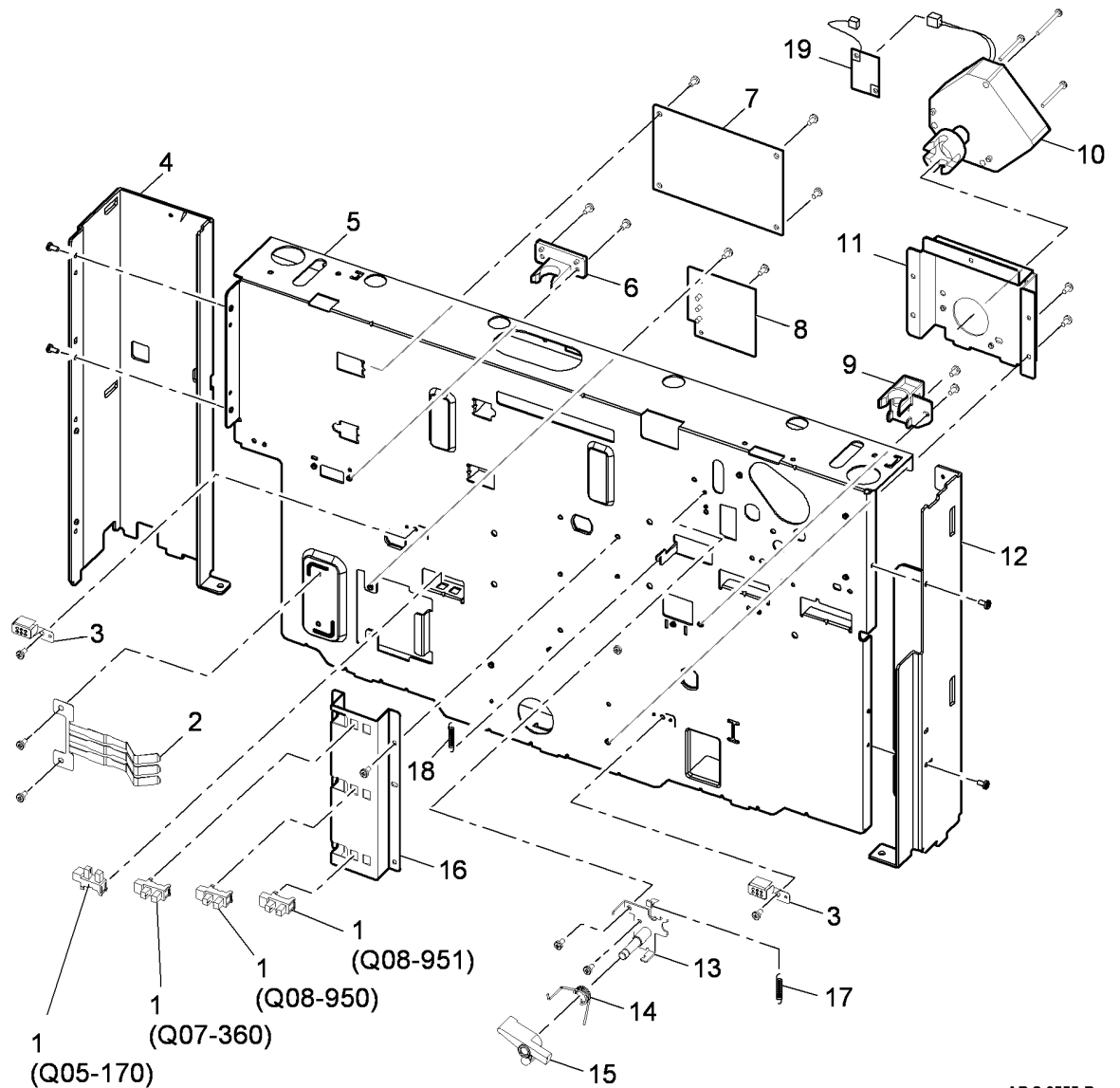
| Item | Part | Description |
|------|-----------|---|
| 1 | 050N00538 | HCF tray |
| 2 | 009N01644 | Guide spring |
| 3 | - | Left paper guide bracket (P/O PL 7.55 Item 1) |
| 4 | 002N02864 | Left paper guide cover |
| 5 | 002N02865 | Hook |
| 6 | - | Front paper guide (P/O PL 7.55 Item 1) |
| 7 | - | Rear paper guide (P/O PL 7.55 Item 1) |
| 8 | - | Knock up plate (P/O PL 7.55 Item 1) |
| 9 | - | Idler bracket (9A), Paper level sensor actuator (9B) (P/O PL 7.55 Item 1) |
| 10 | - | Gear (P/O PL 7.55 Item 1) |
| 11 | - | Idler (P/O PL 7.55 Item 1) |
| 12 | - | Gear (P/O PL 7.55 Item 1) |
| 13 | - | Pin (P/O PL 7.55 Item 1) |
| 14 | - | Bearing (P/O PL 7.55 Item 1) |
| 15 | - | Rear lift plate (P/O PL 7.55 Item 1) |
| 16 | - | Bracket (P/O PL 7.55 Item 1) |
| 17 | - | Drive shaft (P/O PL 7.55 Item 1) |
| 18 | 023N01192 | Belt |
| 19 | - | Bracket (P/O PL 7.55 Item 32, PL 7.55 Item 33) |
| 20 | - | Front lift plate (P/O PL 7.55 Item 1) |
| 21 | - | Front cover (P/O PL 7.55 Item 1) |
| 22 | - | Sub support bar (P/O PL 7.55 Item 1) |
| 23 | - | Rack gear (P/O PL 7.55 Item 1) |
| 24 | - | Pinion gear (P/O PL 7.55 Item 1) |
| 25 | - | Ground strip (P/O PL 7.55 Item 1) |
| 26 | - | Slide assembly (P/O PL 7.55 Item 1) |
| 27 | - | Ground strip (P/O PL 7.55 Item 1) |
| 28 | 009N01643 | Spring roll |
| 29 | - | Ground strip (P/O PL 7.55 Item 1) |
| 30 | 029N00399 | Paper size lock |
| 31 | - | Clamp (P/O PL 7.55 Item 32, PL 7.55 Item 33) |
| 32 | 023N01191 | Rear belt clamp assembly |
| 33 | 023N01193 | Front belt clamp assembly |



AP-8-0554-A

PL 7.60 HCF (4 of 5)

| Item | Part | Description |
|------|-----------|--|
| 1 | 130N01274 | Tray home sensor (Q05-170), paper low sensor (Q07-360), HCF level sensor 2 (Q08-950), HCF level sensor 3 (Q08-951) |
| 2 | - | Leaf spring (P/O PL 7.45 Item 1) |
| 3 | - | Ground strip (P/O PL 7.45 Item 1) |
| 4 | - | Left plate (P/O PL 7.45 Item 1) |
| 5 | - | Frame (P/O PL 7.45 Item 1) |
| 6 | - | Left clip (P/O PL 7.45 Item 1) |
| 7 | 140N63148 | HCF PWB |
| 8 | 050N00539 | Paper size detect PWB |
| 9 | - | Right clip (P/O PL 7.45 Item 1) |
| 10 | 127N07592 | HCF elevating motor (MOT04-530) |
| 11 | - | HCF elevating motor bracket (P/O PL 7.45 Item 1) |
| 12 | - | Right plate (P/O PL 7.45 Item 1) |
| 13 | - | Link arm bracket (P/O PL 7.45 Item 1) |
| 14 | - | Spring (P/O PL 7.45 Item 1) |
| 15 | - | Feed head link arm (P/O PL 7.45 Item 1) |
| 16 | - | Sensor bracket (P/O PL 7.45 Item 1) |
| 17 | 009N01596 | Spring |
| 18 | - | Feed assembly spring (REF: PL 8.10 Item 16) |
| 19 | 140N63395 | PTC PWB |

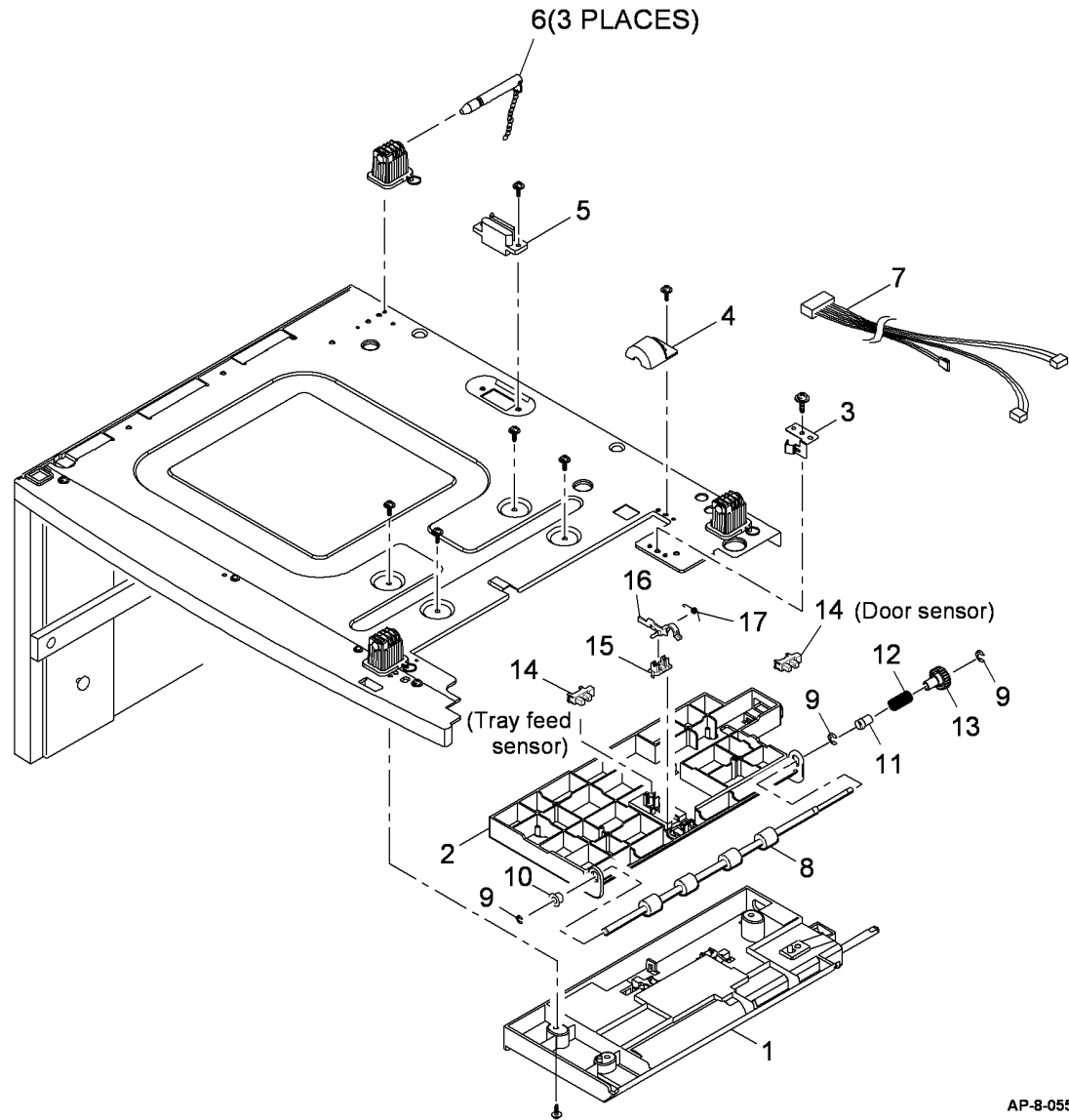


AP-8-0555-B

PL 7.65 HCF (5 of 5)

| Item | Part | Description |
|------|-----------|--|
| 1 | – | Tray feed assembly (REF: PL 8.10 Item 1) |
| 2 | – | Paper transport housing |
| 3 | 002N02580 | Ground strip |
| 4 | – | Gear cover (P/O PL 7.45 Item 1) |
| 5 | 152N11714 | Tray connector |
| 6 | – | Locking pin (P/O PL 7.45 Item 1) |
| 7 | – | Harness (P/O PL 7.45 Item 1) |
| 8 | – | Transport roll (P/O PL 7.45 Item 1) |
| 9 | – | E-clip (Not Spared) |
| 10 | – | Bearing (P/O PL 7.45 Item 1) |
| 11 | – | Bush holder (P/O PL 7.45 Item 1) |
| 12 | 009N01605 | Spring clutch |
| 13 | 007N01529 | Gear (REP 7.6) |
| 14 | 130N01274 | Tray feed sensor, door sensor (See Note) (REP 7.6) |
| 15 | – | Cradle (P/O PL 7.45 Item 1) |
| 16 | – | Actuator (P/O PL 7.45 Item 1) |
| 17 | – | Spring (P/O PL 7.45 Item 1) |

NOTE: The tray feed sensor and the SCF door sensor component control codes are common.

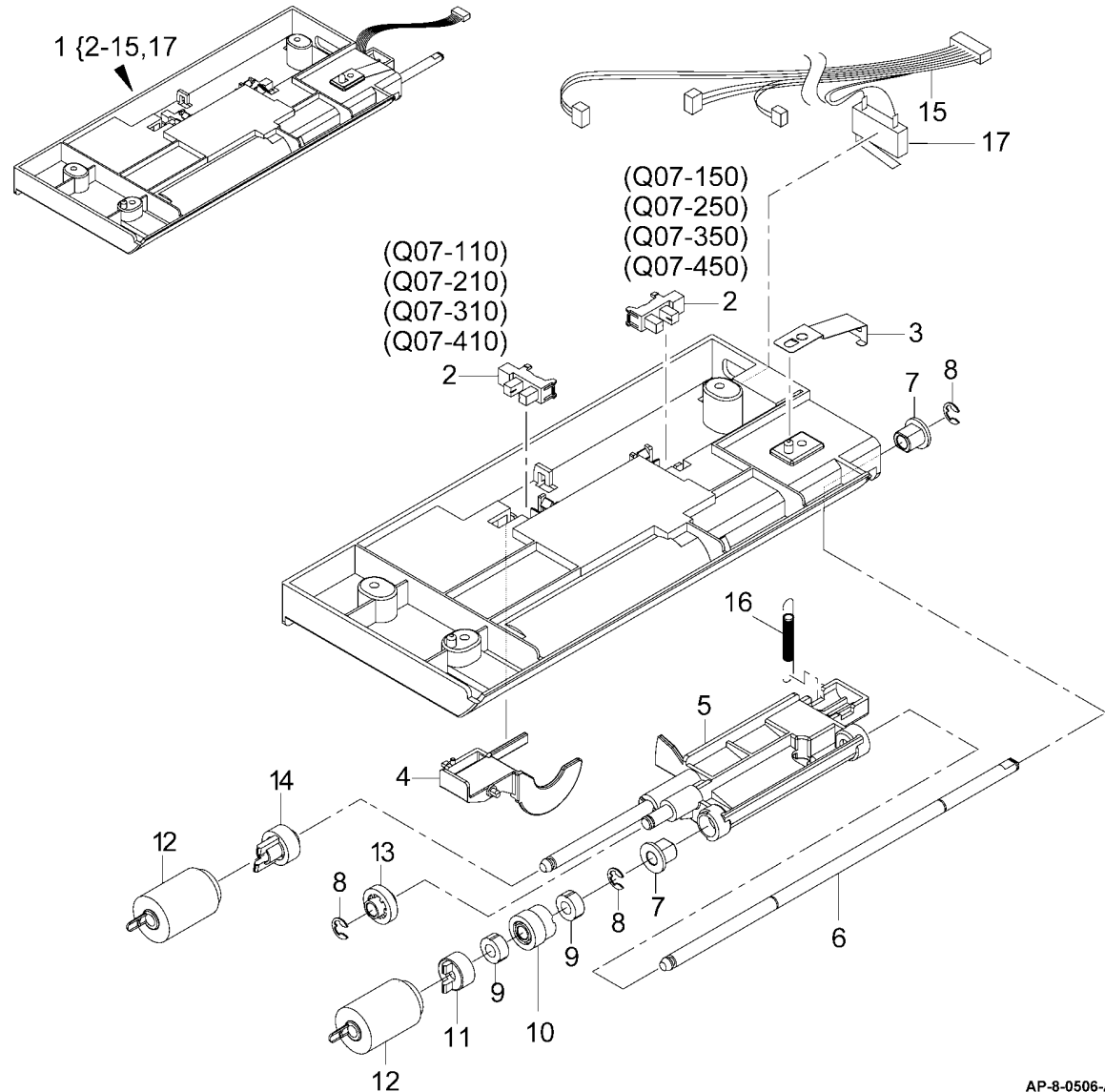


AP-8-0556-A

PL 8.10 Tray 1-4 & HCF Feed Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | 130N01562 | HCF tray feed assembly (4250/4260/4265) |
| - | 130N01559 | Tray feed assembly (4250/4260/4265) (See Note 2) |
| - | 130N01459 | Tray feed assembly (4150) (See Note 2) |
| 2 | 130N01274 | Paper empty sensor (Q07-110 tray 1), (Q07-210 tray 2), (Q07-310 tray 3), (Q07-410 tray 4), Stack height sensor (Q07-150 tray 1), (Q07-250 tray 2), (Q07-350 tray 3/HCF), (Q07-450 tray 4). (See Note 2) |
| 3 | - | Ground strip (P/O PL 8.10 Item 1) |
| 4 | - | Actuator (P/O PL 8.10 Item 1) |
| 5 | - | Feed head (P/O PL 8.10 Item 1) |
| 6 | - | Feed roll shaft (P/O PL 8.10 Item 1) |
| 7 | - | Bearing (P/O PL 8.10 Item 1) |
| 8 | - | E-Clip (Not Spared) |
| 9 | 005N01094 | Clutch |
| 10 | 007N01520 | Feed roll gear |
| 11 | 005N01087 | Feed roll drive dog |
| 12 | 022N02232 | Roll assembly (See Note 1 and 2, Need to order 3 Roll Assemblies(One roll contained in each bag)) |
| 13 | 007N01556 | Intermediate drive gear |
| 14 | 007N01522 | Nudger roll gear |
| 15 | - | Harness (P/O PL 8.10 Item 1) |
| 16 | 009N01594 | Spring |
| 17 | - | Tray up limit switch (P/O PL 8.10 Item 1) (REP 7.2) |

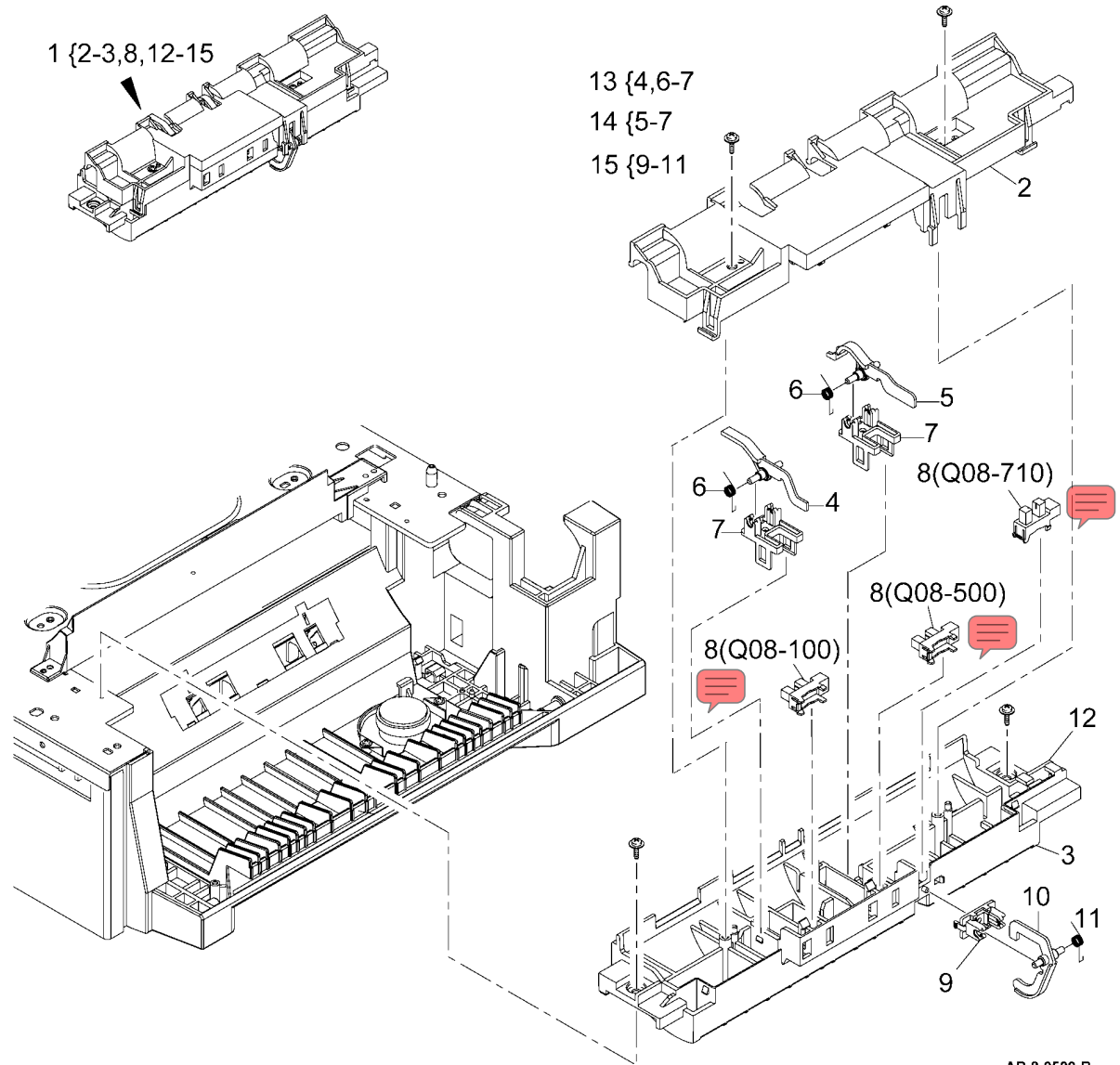
NOTE: 1. To reset HFSI count, go to GP 16. 2. Tray 1, REP 7.1. Trays 2, 3 and 4 REP 7.7. HCF REP 7.5. 3. Roll Assy shipped one Roll per bag. CSE must order three: Nudger Roll, Feed Roll, and Retard Roll(PL 7.15, Item 20).



AP-8-0506-A

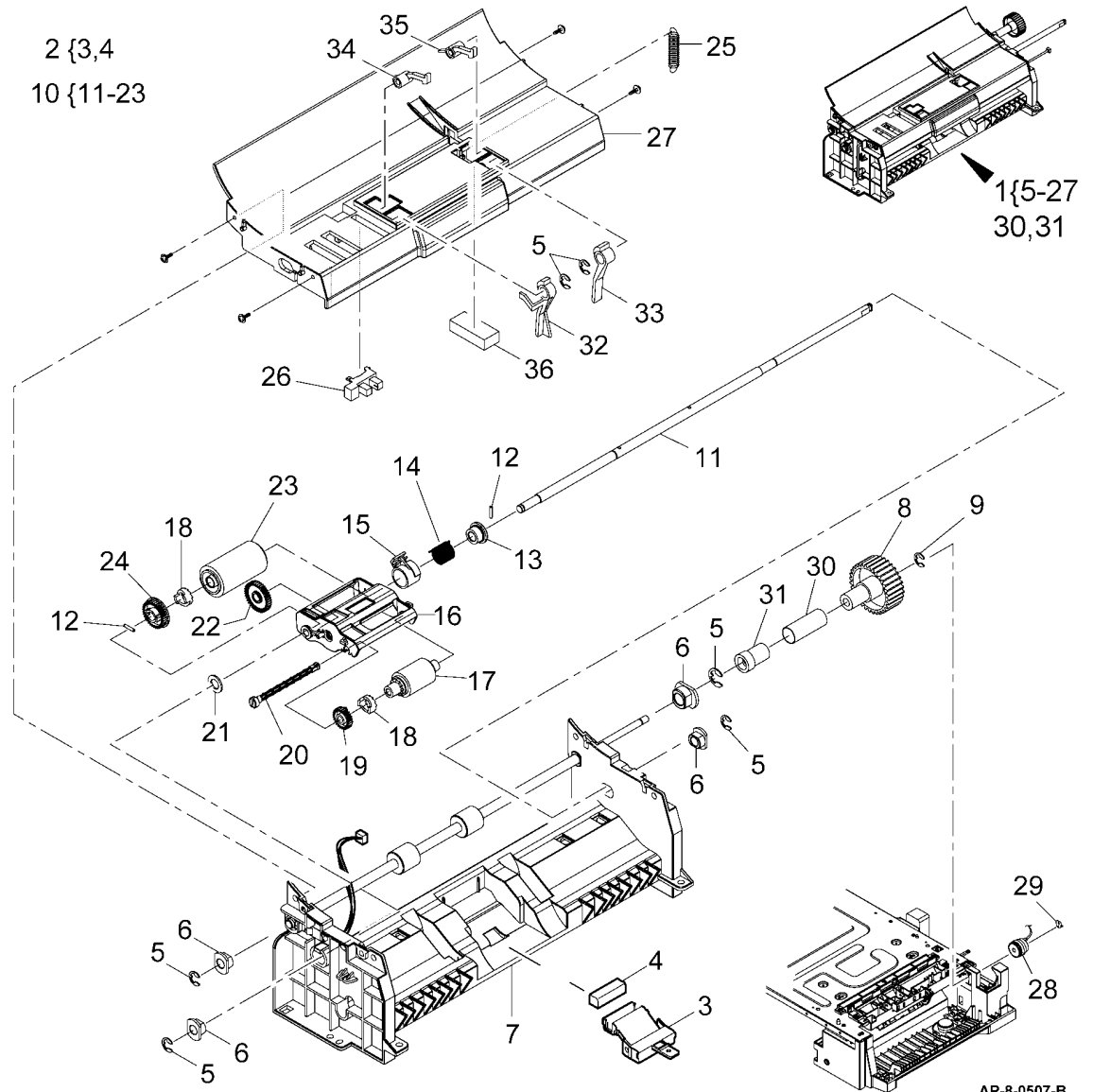
PL 8.15 Registration Guide Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | – | Registration guide assembly (Not Spared) |
| 2 | 015N00589 | Registration roll cover (REP 8.2) |
| 3 | – | Registration guide base (Not Spared) |
| 4 | – | Feed sensor actuator (P/O PL 8.15 Item 13) (REP 8.2) |
| 5 | – | Registration sensor actuator (P/O PL 8.15 Item 14) (REP 8.2) |
| 6 | – | Actuator spring (P/O PL 8.15 Item 13) & (P/O PL 8.15 Item 14) (REP 8.2) |
| 7 | – | Registration actuator cradle (P/O PL 8.15 Item 13, PL 8.15 Item 14) (REP 8.2) |
| 8 | 130N01274 | Registration sensor (Q08-500), Feed sensor (Q08-100), Duplex jam 2 sensor (Q08-710) (REP 8.2) |
| 9 | – | Cradle (P/O PL 8.15 Item 15) (REP 8.2) |
| 10 | – | Duplex jam sensor actuator (P/O PL 8.15 Item 15) (REP 8.2) |
| 11 | 009N01513 | Spring (REP 8.2) |
| 12 | – | Registration guide housing (P/O PL 8.15 Item 1) (REP 8.2) |
| 13 | 022N02278 | Feed sensor actuator assembly (REP 8.2) |
| 14 | 120N00501 | Registration sensor actuator assembly (REP 8.2) |
| 15 | 120N00502 | Duplex jam 2 sensor actuator assembly (4150) (REP 8.2) |
| – | 120N00529 | Duplex jam 2 sensor actuator assembly (4250/4260) (REP 8.2) |
| – | – | Duplex jam 2 sensor actuator assembly (4265) Not spared |



PL 8.20 Paper Transport Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | 002N02859 | Paper transport assembly (4250/4260/4265) (REP 8.3) |
| – | 002N02563 | Paper transport assembly (4150) (REP 8.3) |
| 2 | 019N00911 | Bypass tray retard assembly (REP 8.5) |
| 3 | – | Retard pad holder (P/O PL 8.20 Item 2) |
| 4 | 019N00566 | Retard pad (See Note) (REP 8.5) |
| 5 | – | E-Clip (Not Spared) |
| 6 | – | Bearing (P/O PL 8.20 Item 1) |
| 7 | – | Lower guide (P/O PL 8.20 Item 1) |
| 8 | 007N01535 | Gear |
| 9 | – | E-Clip (Not Spared) |
| 10 | 002N02577 | Bypass tray feed roll assembly (REP 8.6) |
| 11 | – | Shaft (P/O PL 8.20 Item 10) |
| 12 | 029N00374 | Pin |
| 13 | 016N00290 | Clutch bush |
| 14 | 009N01602 | Clutch spring |
| 15 | 005N01090 | Collar |
| 16 | – | Roller frame (P/O PL 8.20 Item 10) |
| 17 | 022N02373 | Feed roll (4150/4250/4260/4265) |
| 18 | 005N01089 | Clutch |
| 19 | 007N01533 | Gear 26T |
| 20 | – | Shaft (P/O PL 8.20 Item 10) |
| 21 | – | Washer (P/O PL 8.20 Item 10) |
| 22 | 007N01179 | Idler gear 38T |
| 23 | 022N02190 | Roll assembly |
| 24 | 007N01534 | Idler gear 34T |
| 25 | 009N01604 | Spring |
| 26 | 130N01274 | Bypass paper empty sensor (Q07-510) |
| 27 | – | Upper guide (P/O PL 8.20 Item 1) |
| 28 | 005N01085 | Bypass feed clutch (CL08-800) |
| 29 | – | KL-Clip (P/O PL 8.20 Item 1) |
| 30 | 009N01603 | Spring clutch |
| 31 | – | Bush (P/O PL 8.20 Item 1) |
| 32 | – | Front link arm (P/O PL 8.20 Item 1) |
| 33 | – | Rear link arm (P/O PL 8.20 Item 1) |
| 34 | – | Front feed gate (P/O PL 8.20 Item 1) |
| 35 | – | Rear feed gate (P/O PL 8.20 Item 1) |
| 36 | 032N00494 | Grounding pad (4250/4260) |

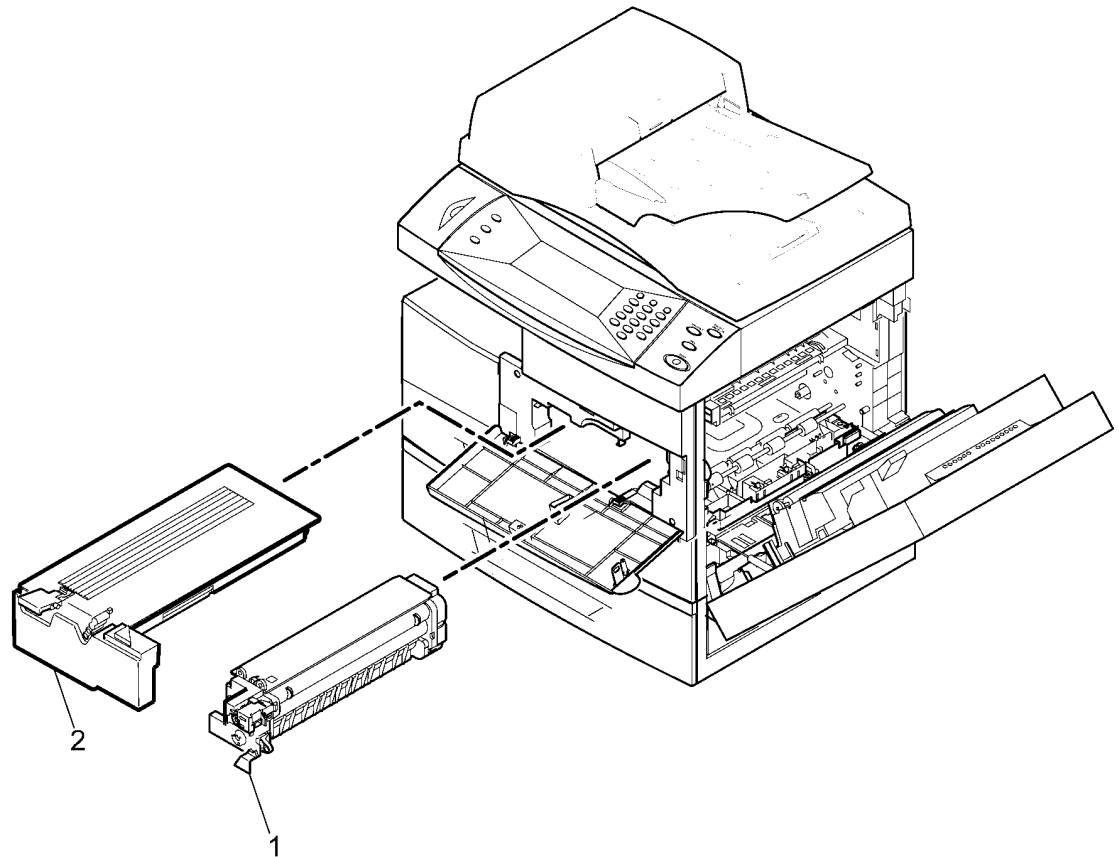


NOTE: HFSI. To reset the HFSI count, go to GP 16. The Paper Transport Assembly does not include the Bypass Feed Clutch and KL-Clip. This applies to 4150/4250/4260

PL 9.10 Toner and Xerographic modules

| Item | Part | Description |
|------|------|--|
| 1 | – | Xerographic module (REF: PL 26.10) (See Note) |
| 2 | – | Toner cartridge, see below for variants |
| 2A | – | Worldwide Metered/PagePack (REF: PL 26.10) |
| 2B | – | NA/XE Sold (REF: PL 26.10) |
| 2C | – | DMO Sold (REF: PL 26.10) |

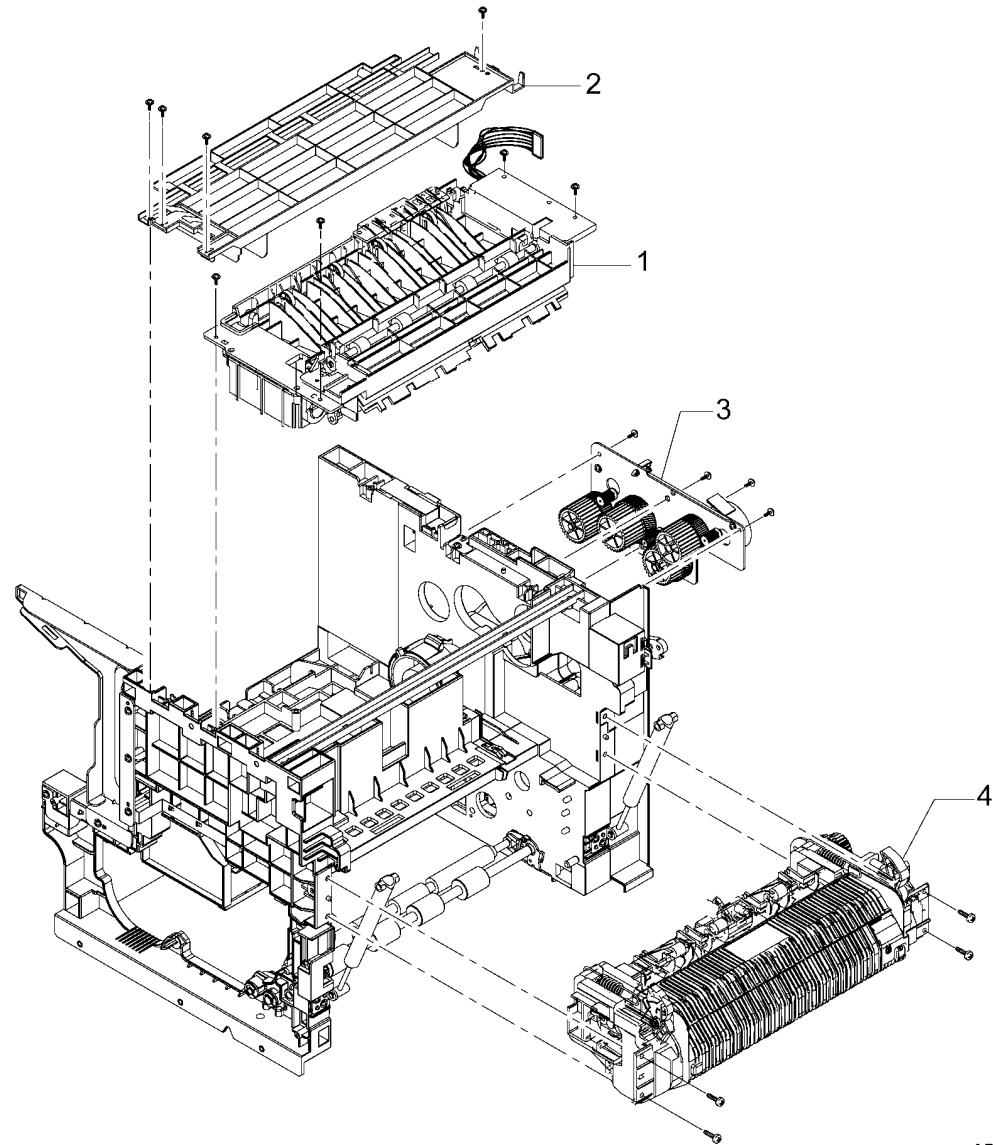
NOTE: HFSI. To reset the HFSI count, go to GP 16.



AP-8-0519-A

PL 10.10 Fuser and Exit Assemblies

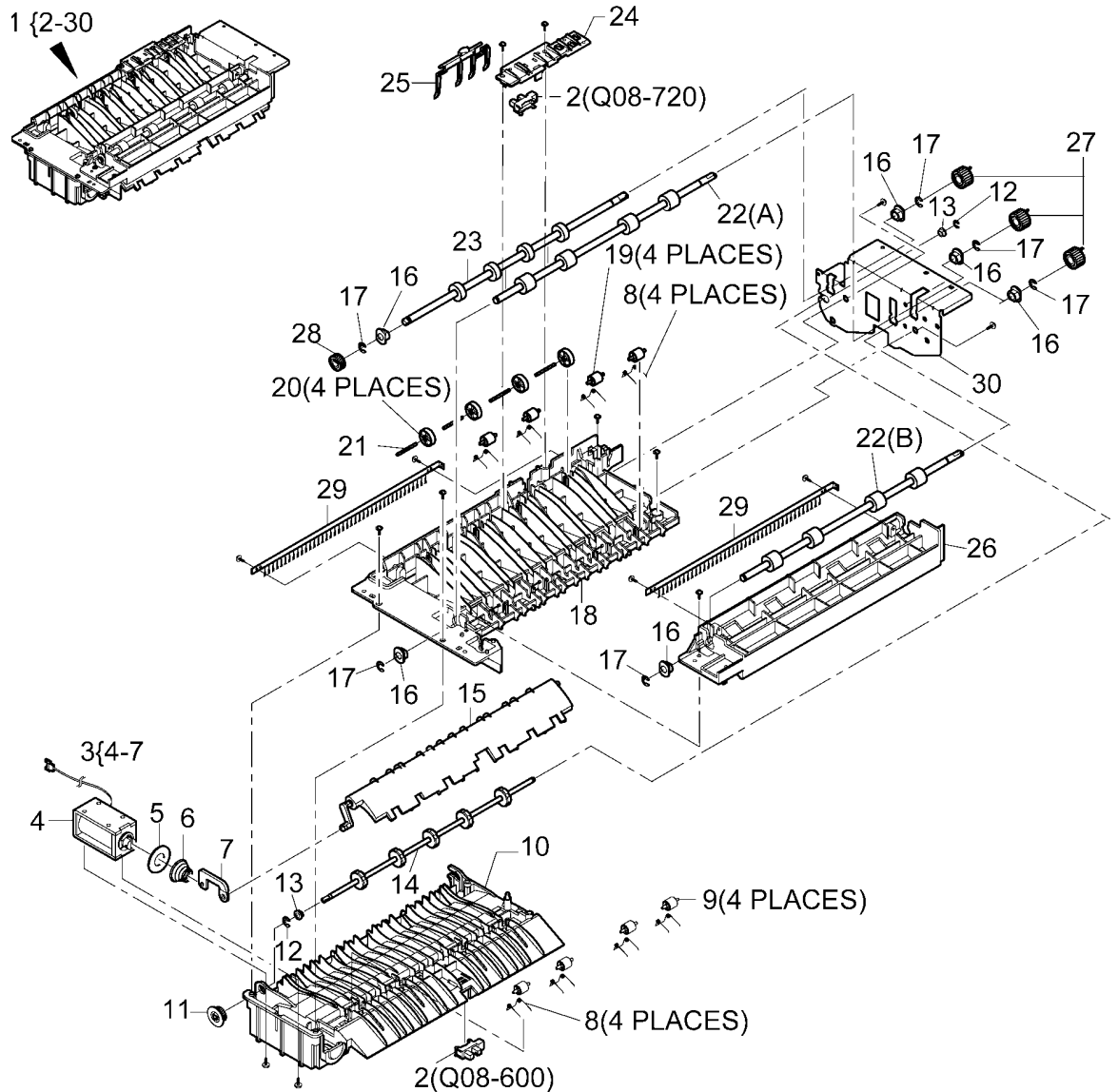
| Item | Part | Description |
|------|-----------|--|
| 1 | – | Exit assembly (REF: PL 10.15 Item 1) (REP 10.2) |
| 2 | 002N02566 | Exit guide assembly (REP 10.2) |
| 3 | – | Exit drive assembly (REF: PL 10.20 Item 1) |
| 4 | – | Fuser assembly (REF: PL 10.25 Item 1) (4150) (REP 10.1) |
| 4A | – | Fuser assembly (REF: PL 10.28 Item 1) (4250/4260) (REP 10.1) |



AP-8-0504-A

PL 10.15 Exit Assembly

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02802 | Exit assembly (4250/4260/4265) |
| - | 002N02554 | Exit assembly (4150) (REP 10.2) |
| 2 | 130N01601 | Out bin full sensor (Q08-720), Exit sensor (Q08-600) (Alternate) |
| - | 130N01574 | Out bin full sensor (Q08-720), Exit sensor (Q08-600) (Alternate) |
| - | 130N01274 | Out bin full sensor (Q08-720), Exit sensor (Q08-600) |
| 3 | 121N01130 | Duplex gate solenoid assembly (REP 10.3) |
| 4 | - | Duplex gate solenoid (SOL 08-870) (P/O PL 10.15 Item 3) |
| 5 | 095N00382 | Washer |
| 6 | - | Spring (P/O PL 10.15 Item 3) |
| 7 | - | Actuator (P/O PL 10.15 Item 3) |
| 8 | - | Spring (P/O PL 10.15 Item 1) |
| 9 | - | Duplex roll idler (P/O PL 10.15 Item 1) |
| 10 | - | Lower exit guide (P/O PL 10.15 Item 1) |
| 11 | 007N01555 | Gear |
| 12 | - | E-Clip (Not Spared) |
| 13 | - | Bush (P/O PL 10.15 Item 1) |
| 14 | - | Lower exit roll (P/O PL 10.15 Item 1) |
| 15 | 050N00499 | Duplex gate (REP 10.3) |
| 16 | - | Bush (P/O PL 10.15 Item 1) |
| 17 | - | E-Clip (Not Spared) |
| 18 | - | Upper exit guide (P/O PL 10.15 Item 1) |
| 19 | - | Transport roll idler (P/O PL 10.15 Item 1) |
| 20 | 022N02272 | Duplex roll idler |
| 21 | - | Pin (P/O PL 10.15 Item 1) |
| 22 | - | Transport roll (22A), Duplex roll (22B) (P/O PL 10.15 Item 1) |
| 23 | - | Upper exit roller (P/O PL 10.15 Item 1) |
| 24 | - | Sensor cover (P/O PL 10.15 Item 1) |
| 25 | 017N00266 | Actuator |
| 26 | - | Exit guide (P/O PL 10.15 Item 1) |
| 27 | 007N01559 | Gear |
| 28 | 007N01513 | Gear |
| 29 | 121N01179 | Static eliminator |
| 30 | - | Exit assembly bracket (Not Spared) |

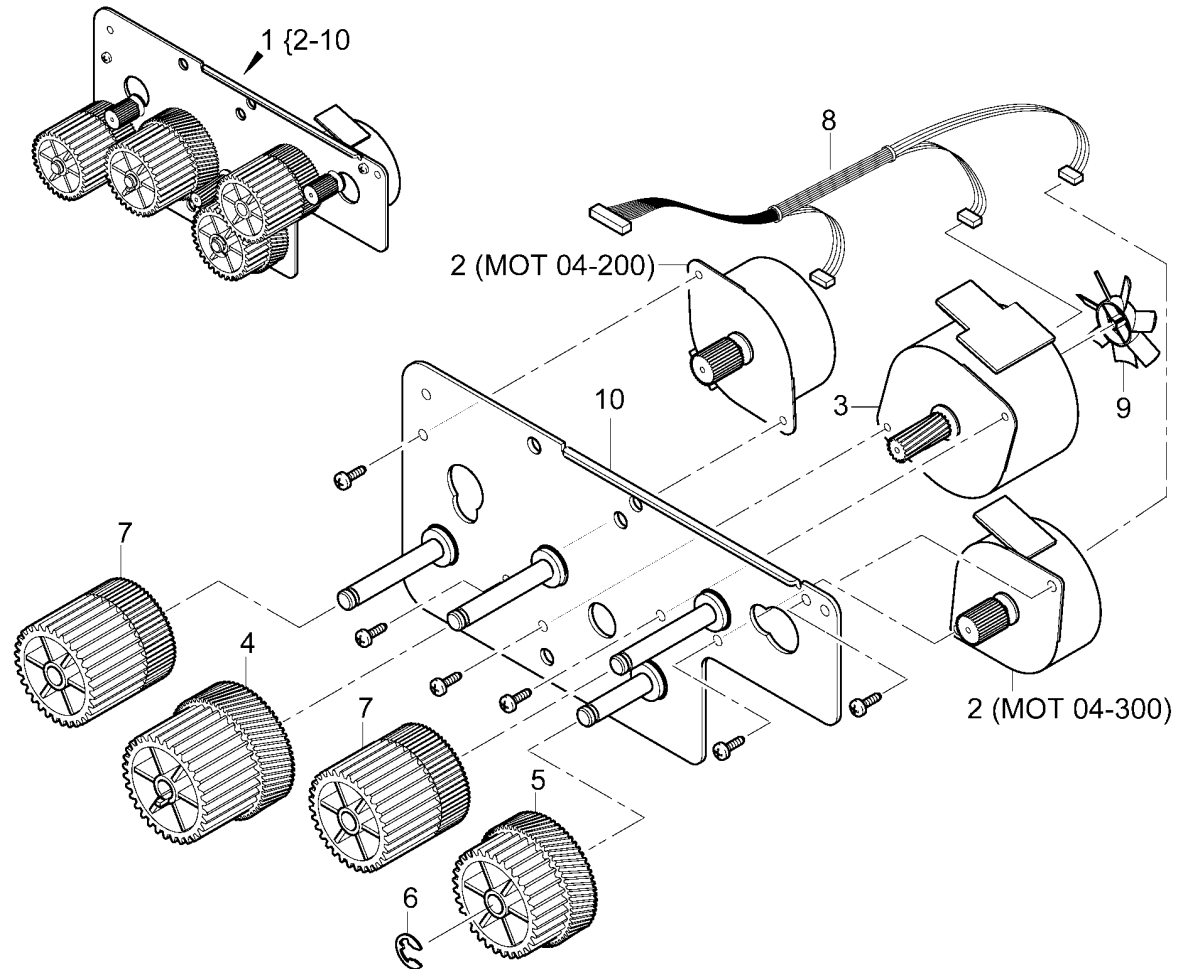


AP-8-0523-A

NOTE: Alternate part number for Item 2, Out bin Full Sensor are: 130N01601 and 130N01574.

PL 10.20 Exit Drive

| Item | Part | Description |
|------|-----------|---|
| 1 | 002N02555 | Exit drive assembly (4150) (REP 10.4) |
| - | 002N02803 | Exit drive assembly (4250/4260/4265) (REP 10.4) |
| 2 | 127N07586 | Exit motor (MOT 04-200), Duplex motor (MOT 04-300) (4250/4260/4265) |
| - | 127N07490 | Exit motor (MOT 04-200), Duplex motor (MOT 04-300) (4150) |
| 3 | 127N07585 | Fuser motor (MOT 10-400) (4250/4260/4265) |
| - | 127N01443 | Fuser motor (MOT 10-400) (4150) |
| 4 | 007N01510 | Exit idler gear (A) (4150/4265) |
| - | 007N01620 | Exit idler gear (A) (4250/4260) |
| 5 | 007N01511 | Fuser idler gear (A) |
| 6 | - | E-Clip (Not Spared) |
| 7 | 007N01621 | Exit idler gear (C) (4250/4260/4265) |
| - | 007N01512 | Exit idler gear (C) (4150) |
| 8 | 152N11763 | Motor harness (4250/4260) |
| - | 002N02575 | Motor harness (4150) |
| 9 | - | Fan blade (P/O PL 10.20 Item 1) |
| 10 | - | Mounting plate (P/O PL 10.20 Item 1) |



AP-8-0522-A

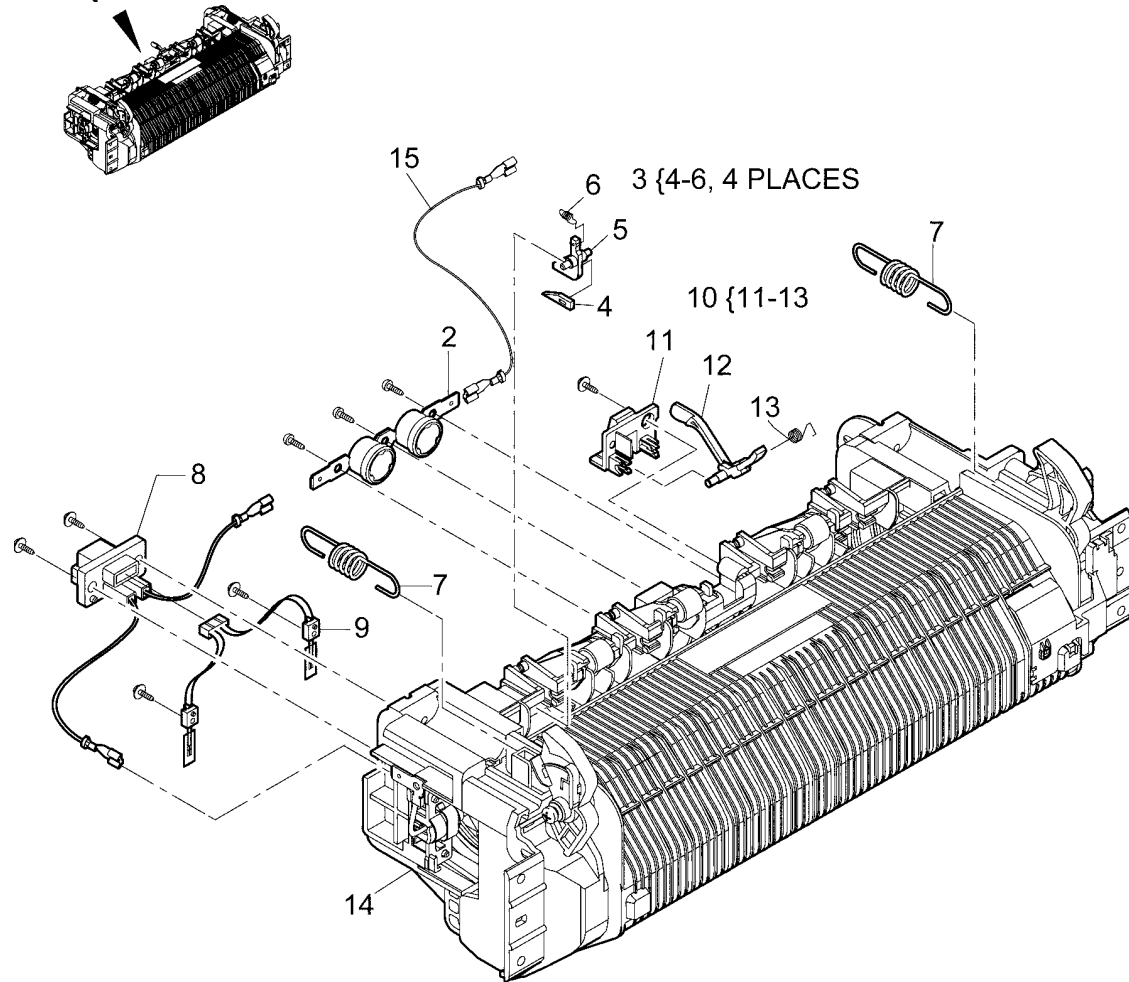
PL 10.25 Fuser (1 of 2) (4150)

| Item | Part | Description |
|------|-----------|---|
| 1 | 126N00321 | Fuser assembly (See Note 1) (REP 10.1) |
| 2 | 130N01463 | Thermostat assembly |
| 3 | 031N00217 | Stripper finger assembly |
| 4 | – | Stripper finger (P/O PL 10.25 Item 3) |
| 5 | – | Finger holder (P/O PL 10.25 Item 3) |
| 6 | – | Spring (P/O PL 10.25 Item 3) |
| 7 | 009N01595 | Spring (REP 10.5) |
| 8 | 152N11708 | Connector |
| 9 | 130N01462 | Thermistor assembly |
| 10 | 120N00534 | Fuser exit sensor actuator assembly |
| 11 | – | Actuator cradle (P/O PL 10.25 Item 10) |
| 12 | – | Exit sensor actuator (P/O PL 10.25 Item 10) |
| 13 | – | Spring (P/O PL 10.25 Item 10) |
| 14 | – | Fusing unit (P/O PL 10.25 Item 1) |
| 15 | 152N11709 | AC Fuser harness |

NOTE: 1. HFSI. To reset the HFSI count, go to GP 16.

NOTE: 2. The fuser exit sensor is located on PL 10.15 Item 2.

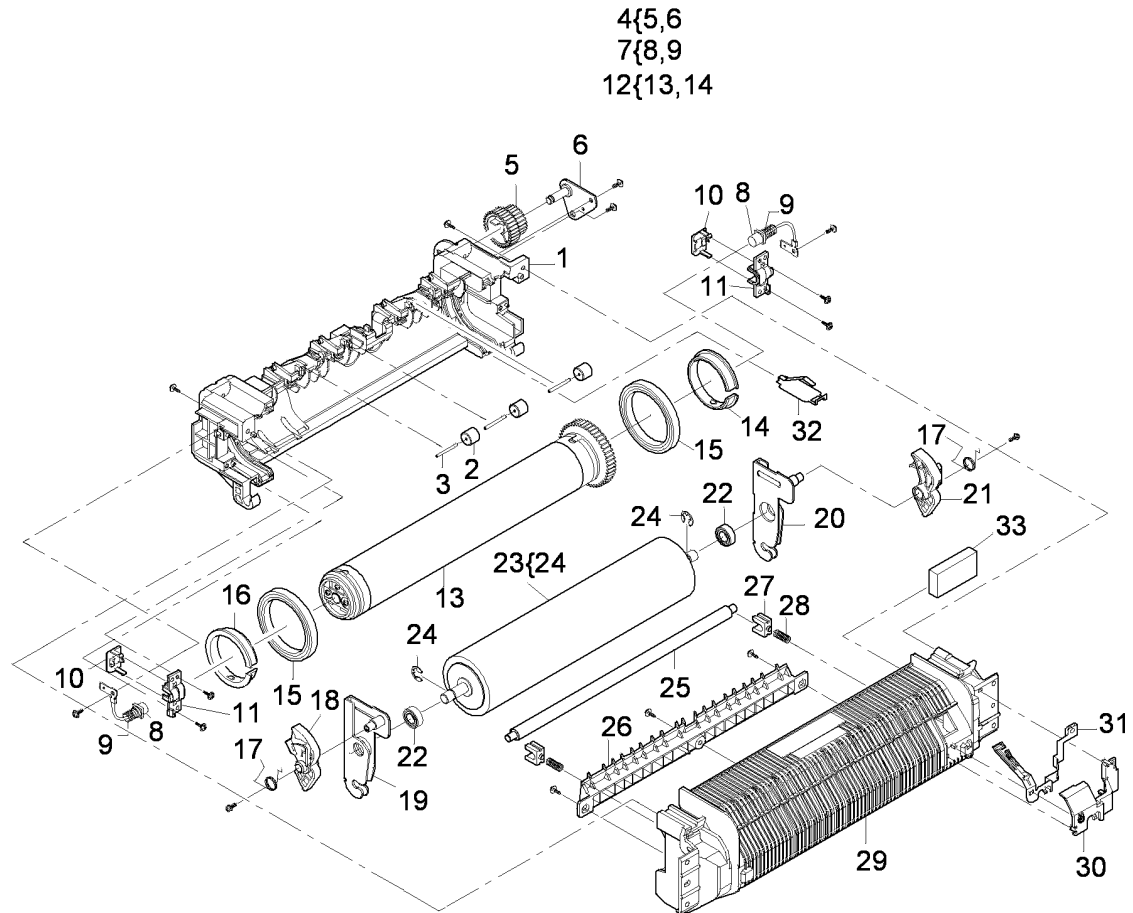
1 {2-15 AND ITEMS 1-33 ON PL 10.26



AP-8-0524-A

PL 10.26 Fuser (2 of 2) (4150)

| Item | Part | Description |
|------|-----------|---|
| 1 | – | Fuser cover (P/O PL 10.25 Item 1) |
| 2 | – | Roll (P/O PL 10.25 Item 1) |
| 3 | – | Pin (P/O PL 10.25 Item 1) |
| 4 | 030N00720 | Gear and bracket assembly |
| 5 | – | Gear (P/O PL 10.26 Item 4) |
| 6 | – | Bracket (P/O PL 10.26 Item 4) |
| 7 | 115N00862 | Carbon brush assembly (REP 10.5) |
| 8 | – | Carbon brush (P/O PL 10.26 Item 7) |
| 9 | – | Spring (P/O PL 10.26 Item 7) |
| 10 | – | Lower brush cover (P/O PL 10.25 Item 1) |
| 11 | – | Upper brush cover (P/O PL 10.25 Item 1) |
| 12 | 022N02233 | Heat roller assembly (See Note 1 and Note 2) (REP 10.5) |
| 13 | – | Heat roller (P/O PL 10.26 Item 12) |
| 14 | – | Heat roller collar (P/O PL 10.26 Item 12) |
| 15 | 013N13866 | Bearing (REP 10.5) |
| 16 | 016N00295 | Heat roller collar (See Note 2) |
| 17 | – | Spring (P/O PL 10.25 Item 1) |
| 18 | – | Jam lever LH (P/O PL 10.25 Item 1) |
| 19 | – | Bracket (P/O PL 10.25 Item 1) |
| 20 | – | Bracket (P/O PL 10.25 Item 1) |
| 21 | – | Jam lever RH (P/O PL 10.25 Item 1) |
| 22 | 013N13847 | Bearing (REP 10.5) |
| 23 | 022N02273 | Pressure roller (See Note 1) |
| 24 | – | E-clip (Not Spared) |
| 25 | 006N01330 | Cleaning shaft (REP 10.5) |
| 26 | – | Input guide (P/O PL 10.25 Item 1) |
| 27 | – | Pressure bearing (P/O PL 10.25 Item 1) |
| 28 | – | Spring (P/O PL 10.25 Item 1) |
| 29 | – | Fuser cover (P/O PL 10.25 Item 1) |
| 30 | – | Ground strip cover (P/O PL 10.25 Item 1) |
| 31 | – | Ground strip (P/O PL 10.25 Item 1) |
| 32 | – | Ground strip (P/O PL 10.25 Item 1) |
| 33 | – | Cleaning felt (P/O PL 10.25 Item 1) |



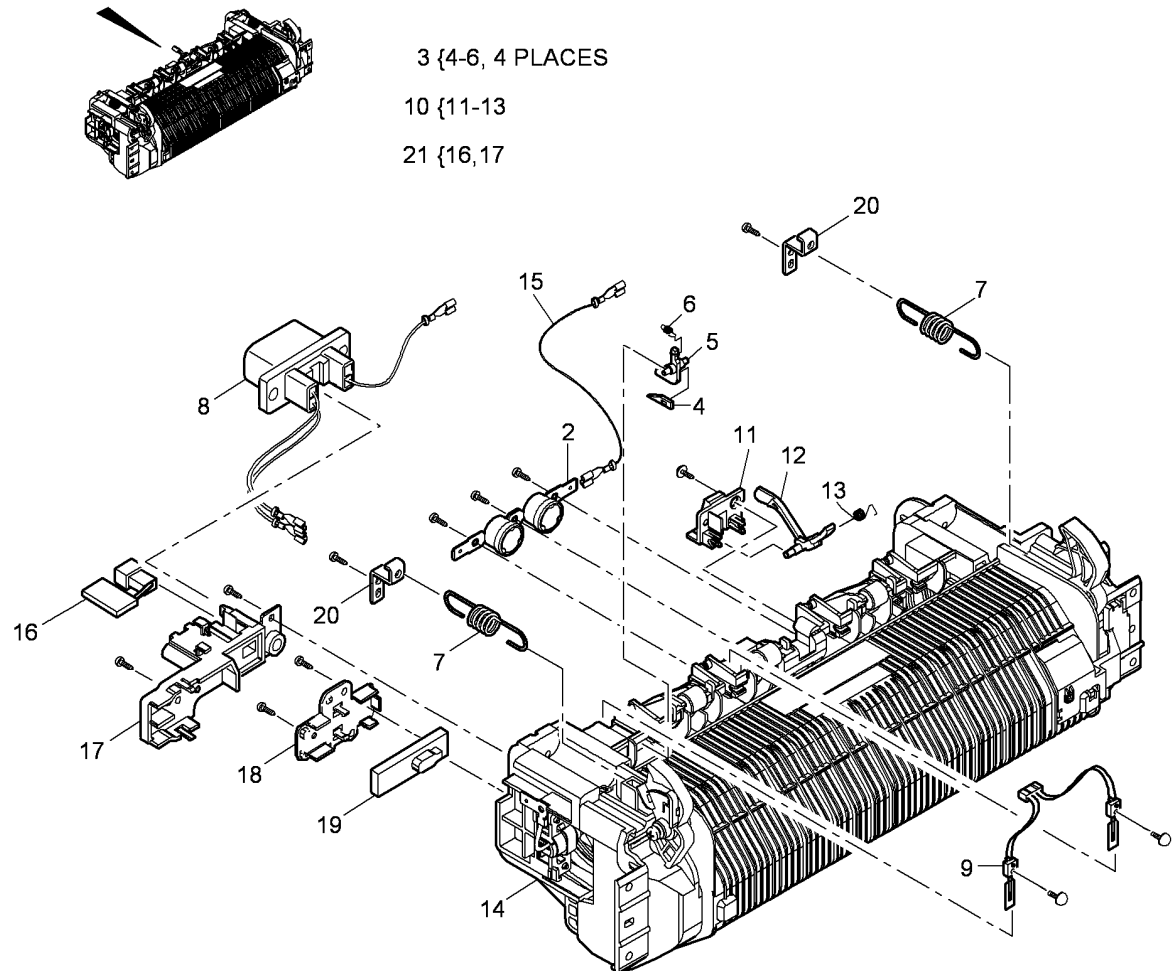
NOTE: 1. HFSI. To reset the HFSI count, go to GP 16. 2. If a new heat roller assembly is installed, also install a new heat roller collar, PL 10.26 Item 16.

AP-8-0537-A

PL 10.28 Fuser (1 of 2) (4250/4260/4265)

| Item | Part | Description |
|------|-----------|---|
| 1 | 126N00427 | Fuser assembly (220V) (4265) |
| - | 002N02805 | Fuser assembly (110V) (NASG/XCL) (4250/4260) (See Note 1) |
| - | 002N02806 | Fuser assembly (220V) (XE) (4250/4260) (See Note 1) |
| - | 126N00426 | Fuser assembly (110V) (4265) |
| 2 | 130N01463 | Thermostat assembly |
| 3 | 031N00217 | Stripper finger assembly |
| 4 | - | Stripper finger (P/O PL 10.28 Item 3) |
| 5 | - | Finger holder (P/O PL 10.28 Item 3) |
| 6 | - | Spring (P/O PL 10.28 Item 3) |
| 7 | 009N01642 | Spring (REP 10.7) |
| 8 | 152N11766 | Connector |
| 9 | 130N01462 | Thermistor assembly |
| 10 | 120N00534 | Fuser exit sensor assembly |
| 11 | - | Actuator cradle (P/O PL 10.28 Item 10) |
| 12 | - | Exit sensor actuator (P/O PL 10.28 Item 10) |
| 13 | - | Spring (P/O PL 10.28 Item 10) |
| 14 | - | Fusing unit (P/O PL 10.28 Item 1) |
| 15 | - | AC Fuser harness (Not Spared) |
| 16 | 140N63354 | CRUM |
| 17 | - | Terminal cover (P/O PL 10.28 Item 1) |
| 18 | - | Thermistor cover (P/O PL 10.28 Item 1) |
| 19 | 130N01561 | NC Thermistor |
| 20 | - | Spring bracket (P/O PL 10.28 Item 1) |
| 21 | - | Fuser CRUM assembly (P/O PL 10.28 Item 1) |

1 {2,3,7-9,14-20 AND ITEMS 1-27 ON PL 10.30



NOTE: 1. HFSI. To reset the HFSI count, go to GP 16 .

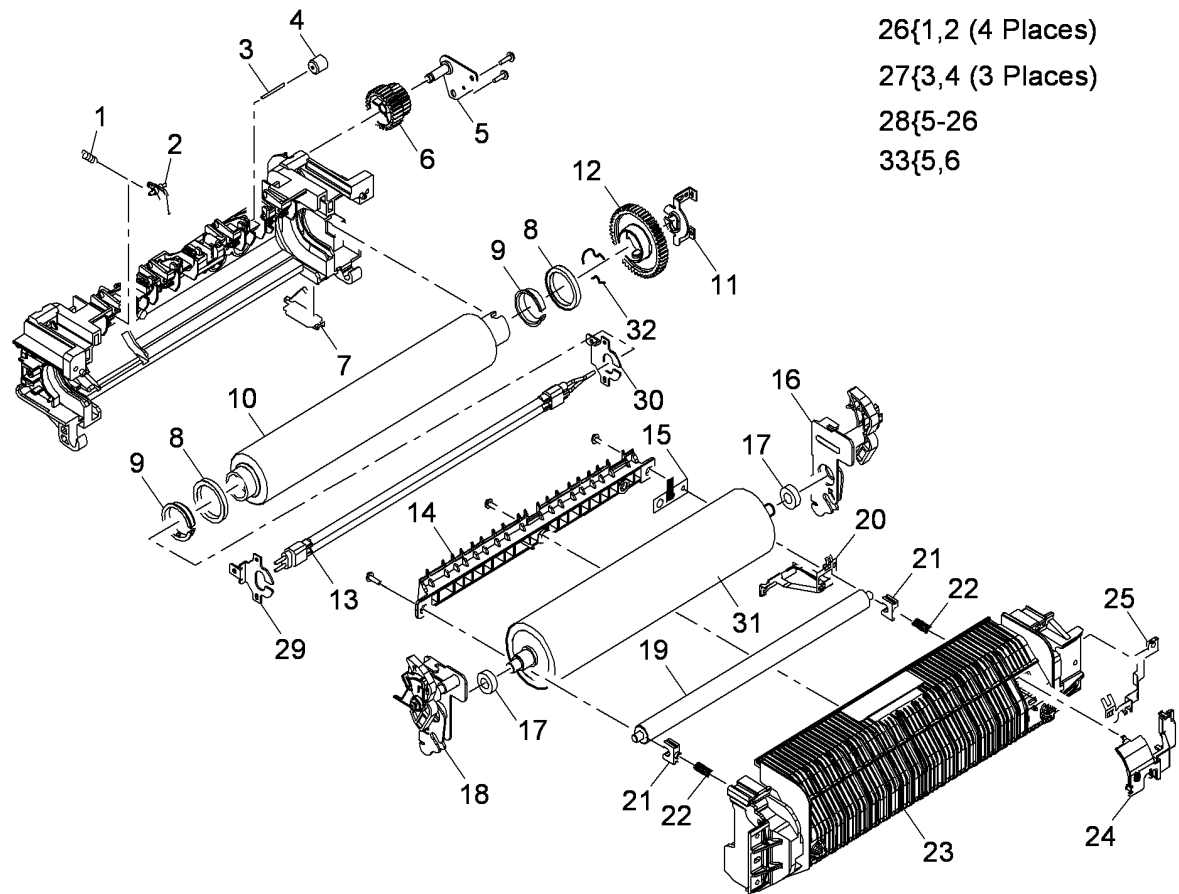
NOTE: 2. The fuser exit sensor is located on PL 10.15 Item 2.

AP-8-0543-B

PL 10.30 Fuser (2 of 2)

(4250/4260/4265)

| Item | Part | Description |
|------|-----------|---|
| 1 | - | Stripper finger spring (P/O PL 10.28 Item 1) |
| 2 | - | Stripper finger (P/O PL 10.28 Item 1) |
| 3 | - | Pin (P/O PL 10.28 Item 1) |
| 4 | - | Roll (P/O PL 10.28 Item 1) |
| 5 | - | Bracket (P/O PL 10.25 Item 1) |
| 6 | - | Gear (P/O PL 10.28 Item 1) |
| 7 | - | Ground strip (P/O PL 10.28 Item 1) |
| 8 | 013N13885 | Bearing (REP 10.7) |
| 9 | - | Heat roller collar (P/O PL 10.28 Item 1) (REP 10.7) |
| 10 | 022N02811 | Heat roller (4265) (REP 10.7) |
| - | 022N02372 | Heat roller (4250/4260) (See Note) (REP 10.7) |
| 11 | - | Heat roller bracket (P/O PL 10.28 Item 1) |
| 12 | - | Heat roller gear (P/O PL 10.28 Item 1) |
| 13 | 122N00282 | Heat lamp (220V) (XE) (REP 10.7) |
| - | 122N00290 | LAMP-HALOGEN (115V) |
| - | 122N00291 | LAMP-HALOGEN (230V) |
| - | 122N00283 | Heat lamp (110V) (USSG/XCL) (REP 10.7) |
| 14 | - | Input guide (P/O PL 10.28 Item 1) |
| 15 | - | Ground brush (P/O PL 10.28 Item 1) |
| 16 | - | Jam lever assembly (Right) (P/O PL 10.28 Item 1) |
| 17 | 013N13847 | Bearing (REP 10.7) |
| 18 | - | Jam lever assembly (Left) (P/O PL 10.28 Item 1) |
| 19 | 006N01329 | Cleaning shaft |
| 20 | - | Ground strip (P/O PL 10.28 Item 1) |
| 21 | - | Pressure bearing (P/O PL 10.28 Item 1) |
| 22 | - | Spring (P/O PL 10.28 Item 1) |
| 23 | - | Fuser cover (P/O PL 10.28 Item 1) |
| 24 | - | Ground strip cover (P/O PL 10.28 Item 1) |
| 25 | - | Ground strip (P/O PL 10.28 Item 1) |
| 26 | - | Stripper finger assembly (P/O PL 10.28 Item 1) |
| 27 | - | Roll assembly (P/O PL 10.28 Item 1) |
| 28 | - | Fuser assembly (P/O PL 10.28 Item 1) |
| 29 | - | Front heat lamp bracket (P/O PL 10.28 Item 1) |
| 30 | - | Rear heat lamp bracket (P/O PL 10.28 Item 1) |
| 31 | 022N02374 | Pressure roll (See Note) |
| 32 | - | Wire clip (P/O PL 10.28 Item 1) |
| 33 | 030N00720 | Gear and bracket assembly |



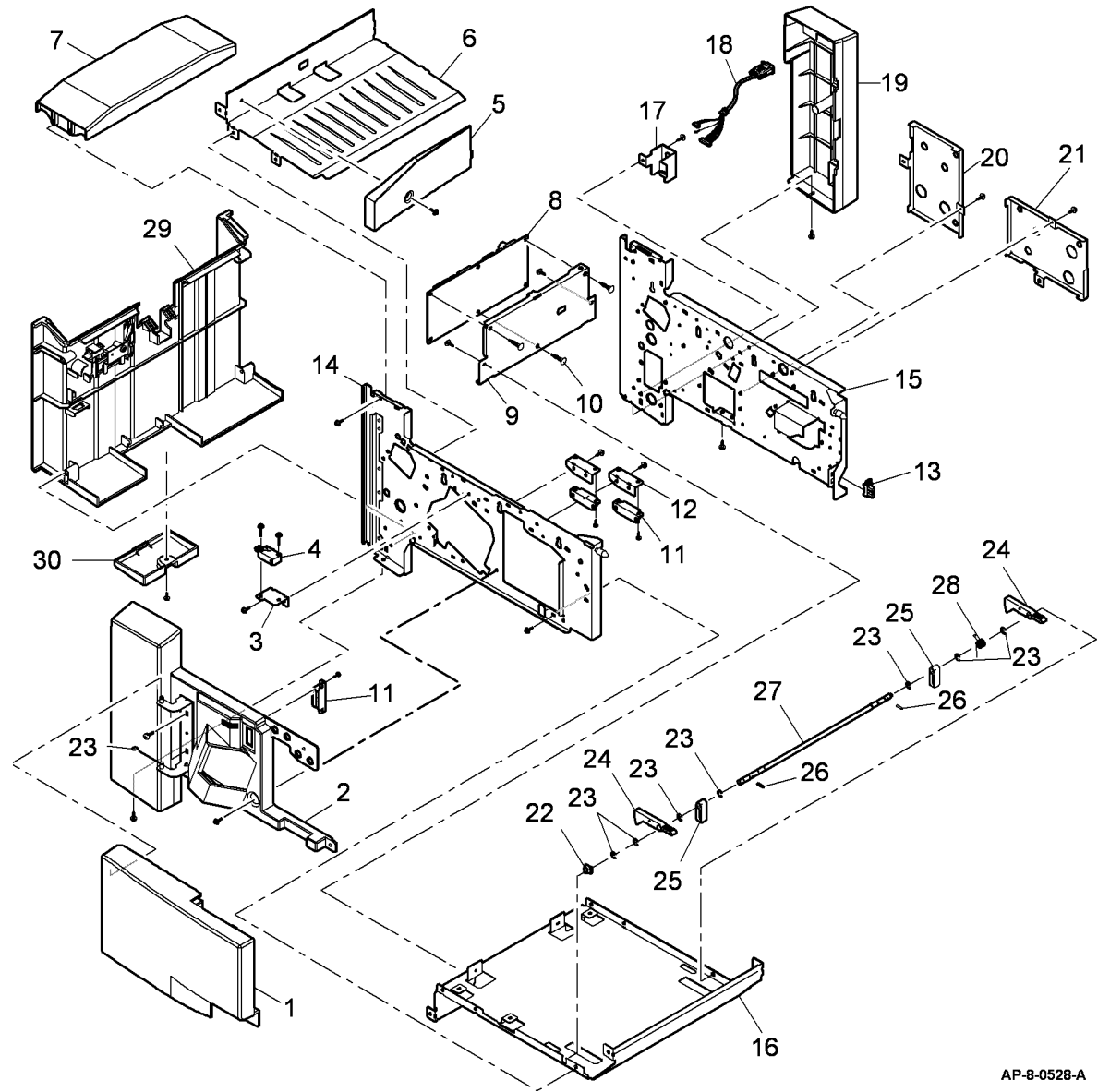
26{1,2 (4 Places)
 27{3,4 (3 Places)
 28{5-26
 33{5,6

AP-8-0544-A

NOTE: HFSI. To reset the HFSI count, go to GP 16.

PL 12.10 Finisher Frame

| Item | Part | Description |
|------|-----------|---|
| 1 | 101N01389 | Door |
| - | 101N01495 | Door (WC4265 Only) (4265) |
| 2 | 002N02626 | Front cover |
| 3 | - | Interlock switch bracket (P/O PL 12.50 Item 1) |
| 4 | 109N00655 | Finisher door switch (S12-870) |
| 5 | 101N01496 | Top infill cover (WC4265 Only) (4265) |
| - | 101N01406 | Top infill cover |
| 6 | - | Exit cover (P/O PL 12.50 Item 1) |
| 7 | 002N02572 | Top cover (REP 12.4) |
| 8 | 140N63743 | Finisher PWB (WC4265 Only) (4265) |
| - | 140N63143 | Finisher PWB (REP 12.2) |
| 9 | - | PWB bracket (P/O PL 12.50 Item 1) |
| 10 | - | Stand off (P/O PL 12.50 Item 1) |
| 11 | 121N01131 | Magnet |
| 12 | - | Magnet bracket (P/O PL 12.50 Item 1) |
| 13 | 130N01274 | IOT Set Sensor (Q12-875) |
| 14 | - | Front side plate (P/O PL 12.50 Item 1) |
| 15 | - | Rear side plate (P/O PL 12.50 Item 1) |
| 16 | - | Base plate (P/O PL 12.50 Item 1) |
| 17 | - | Interface harness bracket (P/O PL 12.50 Item 1) |
| 18 | 113N01304 | Interface harness |
| 19 | 002N02573 | Rear cover (REP 12.4) |
| 20 | - | Exit belt cover (P/O PL 12.50 Item 1) |
| 21 | - | Entry belt cover (P/O PL 12.50 Item 1) |
| 22 | - | Bearing (P/O PL 12.50 Item 1) |
| 23 | - | E-Clip (Not Spared) |
| 24 | - | Hook (P/O PL 12.50 Item 1) |
| 25 | - | Guide (P/O PL 12.50 Item 1) |
| 26 | - | Pin (P/O PL 12.50 Item 1) |
| 27 | - | Shaft (P/O PL 12.50 Item 1) |
| 28 | - | Spring (P/O PL 12.50 Item 1) |
| 29 | - | Left cover assembly (P/O PL 12.50 Item 1) |
| 30 | - | PWB Access cover (P/O PL 12.50 Item 1) |

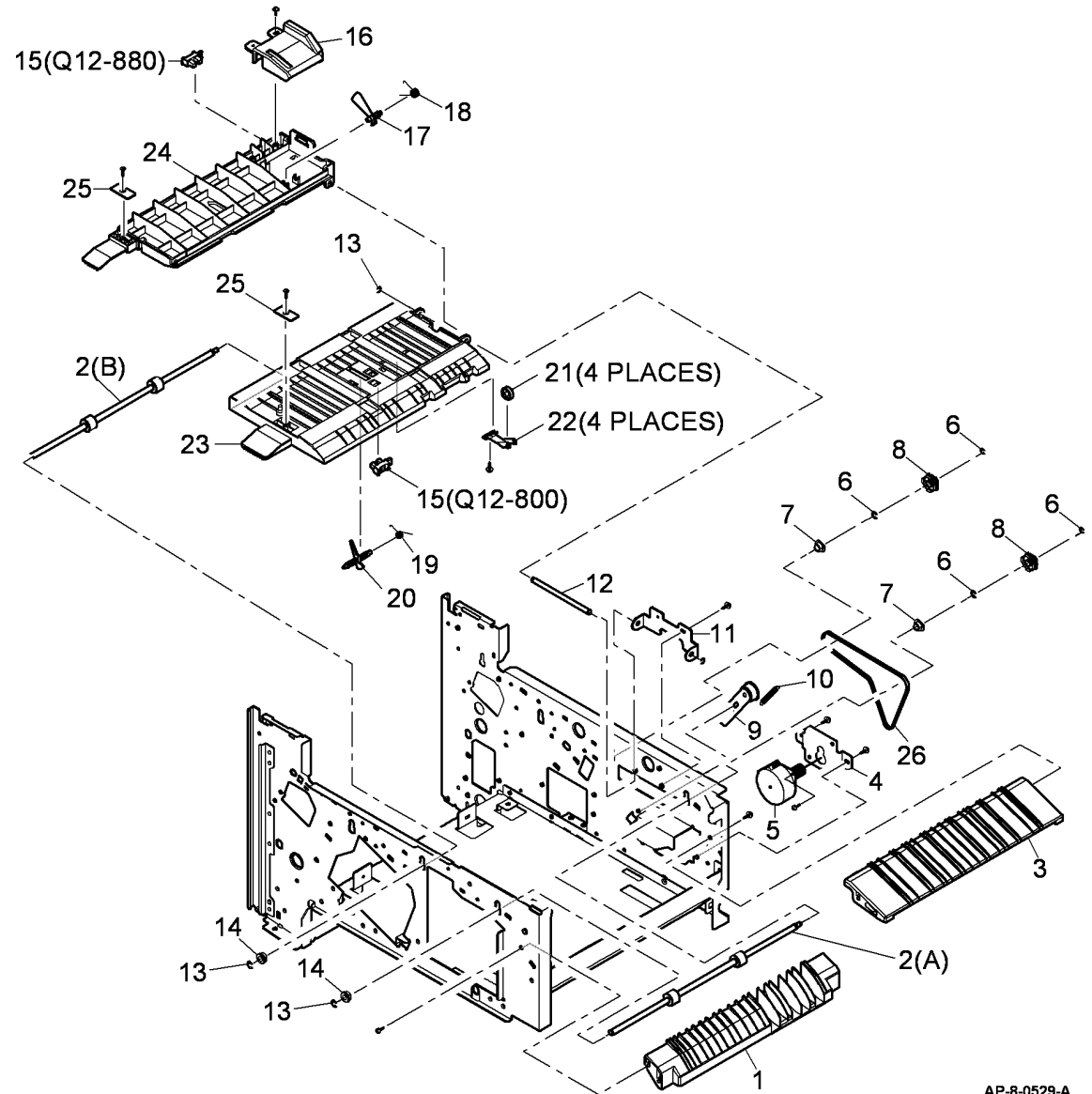


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NOTE: Alternate Part Numbers for Item 13 (IOT Set Sensor) are 130N01601 and 130N01574.

PL 12.15 Duplex and Entry Components

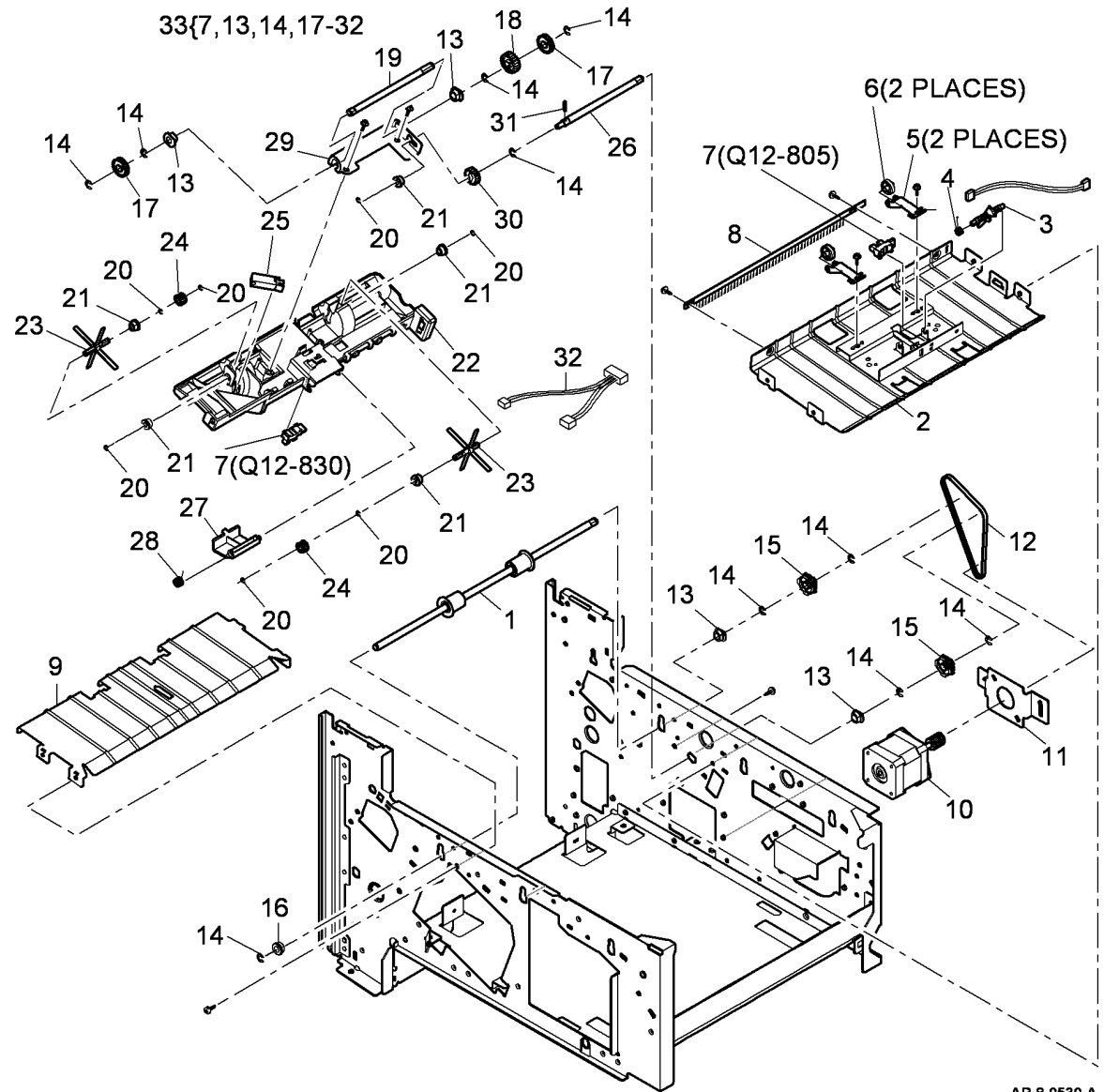
| Item | Part | Description |
|------|-----------|---|
| 1 | - | Lower entry guide (P/O PL 12.50 Item 1) |
| 2 | 022N02383 | Entry roll (2A), Transport roll (2B) (P/O PL 12.50 Item 1) (4250/4260/4265) |
| 3 | - | Upper entrance guide (P/O PL 12.50 Item 1) |
| 4 | - | Entry motor bracket (P/O PL 12.50 Item 1) |
| 5 | 127N07484 | Entrance motor (MOT12-100) |
| 6 | - | E-Clip (Not Spared) |
| 7 | - | Bearing (P/O PL 12.50 Item 1) |
| 8 | 020N00821 | Pulley |
| 9 | - | Belt tensioner (P/O PL 12.50 Item 1) |
| 10 | - | Spring (P/O PL 12.50 Item 1) |
| 11 | - | Hinge bracket (P/O PL 12.50 Item 1) |
| 12 | - | Hinge shaft (P/O PL 12.50 Item 1) |
| 13 | - | E-Clip (Not Spared) |
| 14 | - | Bearing (P/O PL 12.50 Item 1) |
| 15 | 130N01274 | Duplex paper sensor (Q12-880), Finisher entrance sensor (Q12-800) |
| 16 | - | Actuator cover (P/O PL 12.50 Item 1) |
| 17 | - | Duplex actuator (P/O PL 12.50 Item 1) |
| 18 | - | Spring (Duplex) (P/O PL 12.50 Item 1) |
| 19 | - | Spring (Entry) (P/O PL 12.50 Item 1) |
| 20 | - | Entry actuator (P/O PL 12.50 Item 1) |
| 21 | - | Idler (P/O PL 12.50 Item 1) |
| 22 | - | Leaf spring (P/O PL 12.50 Item 1) |
| 23 | - | Document entry guide (P/O PL 12.50 Item 1) |
| 24 | - | Duplex guide (P/O PL 12.50 Item 1) |
| 25 | - | Magnet catch plate (P/O PL 12.50 Item 1) |
| 26 | 023N01155 | Drive belt |



AP-8-0529-A

PL 12.20 Compiler and Exit Components

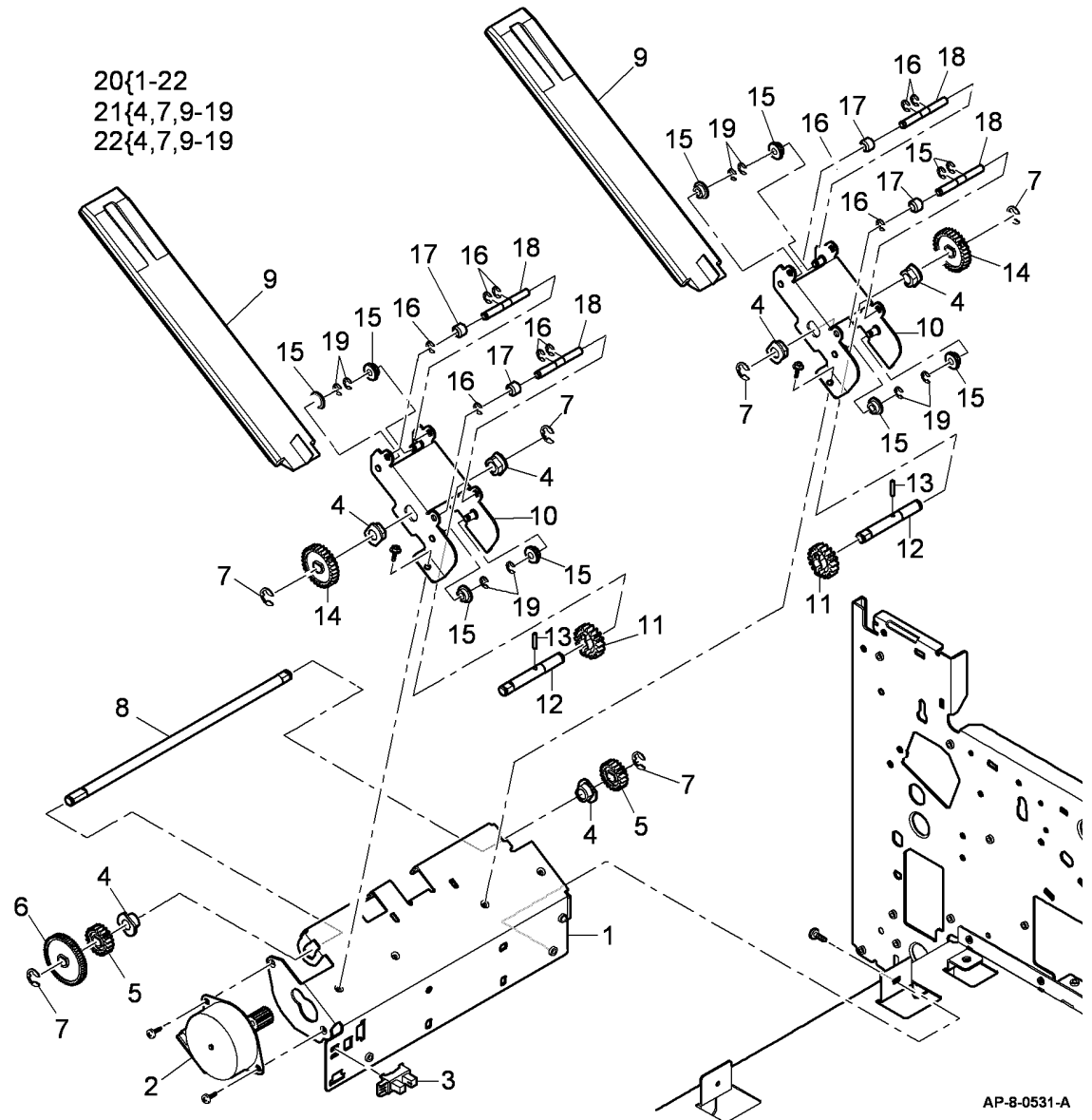
| Item | Part | Description |
|------|-----------|--|
| 1 | 022N02228 | Exit roll (REP 12.3) |
| 2 | - | Upper exit guide (P/O PL 12.50 Item 1) |
| 3 | - | Actuator (P/O PL 12.50 Item 1) |
| 4 | - | Spring (P/O PL 12.50 Item 1) |
| 5 | - | Leaf spring (P/O PL 12.50 Item 1) |
| 6 | - | Idler (P/O PL 12.50 Item 1) |
| 7 | 130N01274 | Exit sensor (Q12-805) (REP 12.3), Ejector home sensor (Q12-830) (P/O PL 12.20 Item 33) |
| 8 | 115N00860 | Static eliminator |
| 9 | - | Lower exit guide (P/O PL 12.50 Item 1) |
| 10 | 127N07483 | Exit motor (MOT12-110) |
| 11 | - | Motor bracket (P/O PL 12.50 Item 1) |
| 12 | 023N01154 | Drive belt (REP 12.3) |
| 13 | - | Bearing (P/O PL 12.20 Item 33) |
| 14 | - | E-Clip (Not Spared) |
| 15 | - | Pulley (Not Spared) |
| 16 | - | Bearing (Not Spared) |
| 17 | - | Gear 34T (P/O PL 12.20 Item 33) |
| 18 | - | Gear 22T (P/O PL 12.20 Item 33) |
| 19 | - | Shaft (P/O PL 12.20 Item 33) |
| 20 | - | E-Clip (Not Spared) |
| 21 | - | Bearing (P/O PL 12.20 Item 33) |
| 22 | - | Compiler guide (P/O PL 12.20 Item 33) |
| 23 | - | Paddle (P/O PL 12.20 Item 33) |
| 24 | - | Paddle gear 18T (P/O PL 12.20 Item 33) |
| 25 | - | Paper detector sensor (Q12-865) (P/O PL 12.20 Item 33) (REP 12.3) |
| 26 | - | Shaft (P/O PL 12.20 Item 33) |
| 27 | - | Actuator (P/O PL 12.20 Item 33) |
| 28 | - | Spring (P/O PL 12.20 Item 33) |
| 29 | - | Paddle bracket (P/O PL 12.20 Item 33) |
| 30 | - | Gear 18T (P/O PL 12.20 Item 33) |
| 31 | - | Pin (P/O PL 12.20 Item 33) |
| 32 | - | Harness (P/O PL 12.20 Item 33) |
| 33 | 022N02276 | Compiler assembly (REP 12.5) |



AP-8-0530-A

PL 12.25 Support Finger Assembly

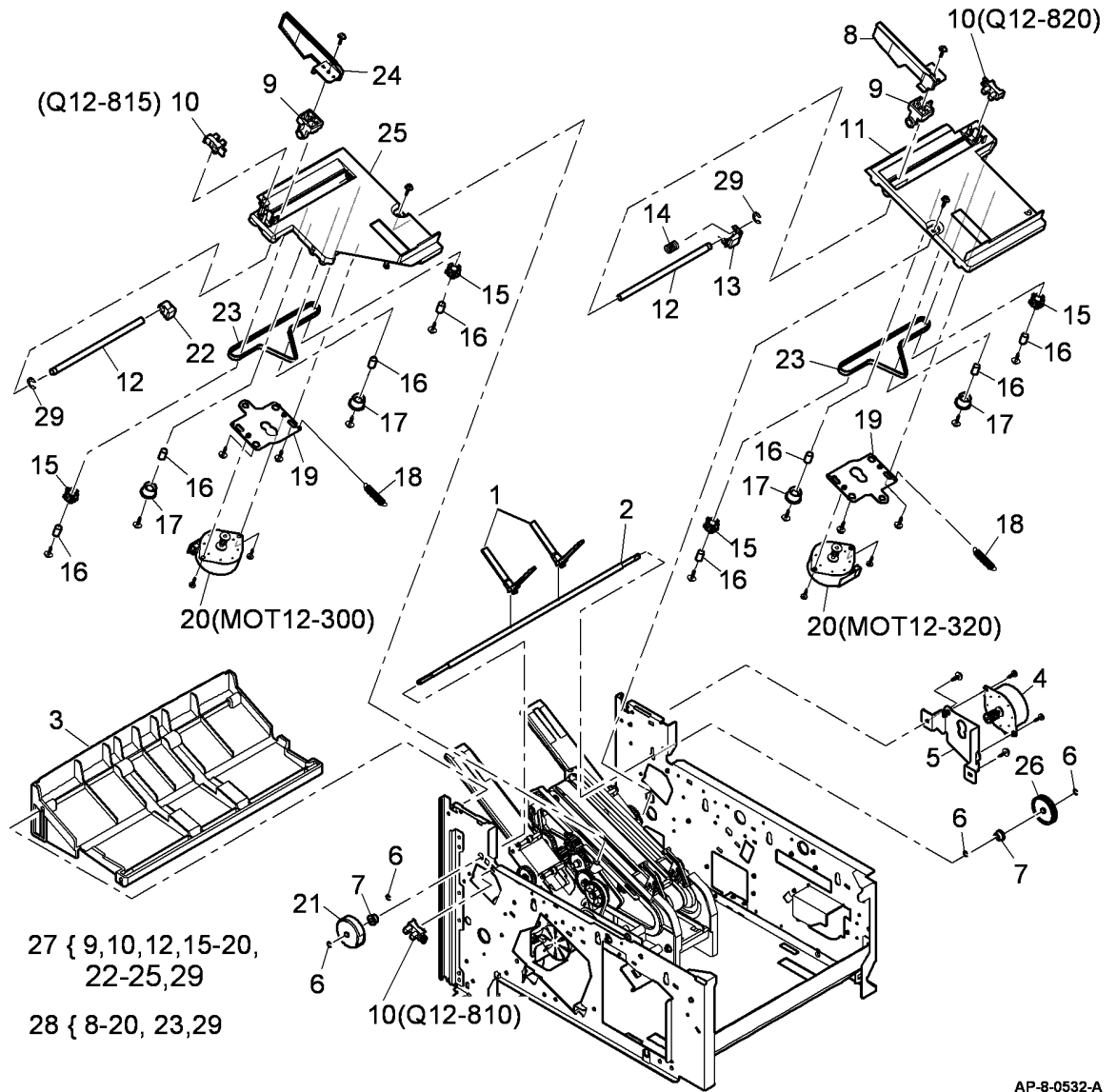
| Item | Part | Description |
|------|-----------|---|
| 1 | - | Bracket (P/O PL 12.25 Item 20) |
| 2 | 127N07492 | Support finger motor (MOT12-400) (REP 12.7) |
| 3 | 130N01274 | Ejector encoder sensor (Q12-835) |
| 4 | - | Bearing (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 5 | 007N01492 | Gear 20T |
| 6 | 007N01493 | Gear 60T |
| 7 | - | E-Clip (Not Spared) |
| 8 | - | Transport shaft (P/O PL 12.50 Item 1) |
| 9 | - | Support finger (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) (REP 12.6) |
| 10 | - | Bracket (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 11 | - | Pinion gear 18T (P/O PL 12.25 Item 21, PL 12.25 Item 22) |
| 12 | - | Pinion shaft (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 13 | - | Pin (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 14 | - | Gear 30T (P/O PL 12.25 Item 21, PL 12.25 Item 22) |
| 15 | - | Bearing (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 16 | - | E-Clip (Not Spared) |
| 17 | - | Roller (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 18 | - | Shaft (P/O PL 12.25 Item 21) & (P/O PL 12.25 Item 22) |
| 19 | - | E-Clip (Not Spared) |
| 20 | - | Support finger assembly (P/O PL 12.50 Item 1) (REP 12.7) |
| 21 | 019N00922 | Front support finger assembly (REP 12.6) |
| 22 | 019N00923 | Rear support finger assembly (REP 12.6) |



AP-8-0531-A

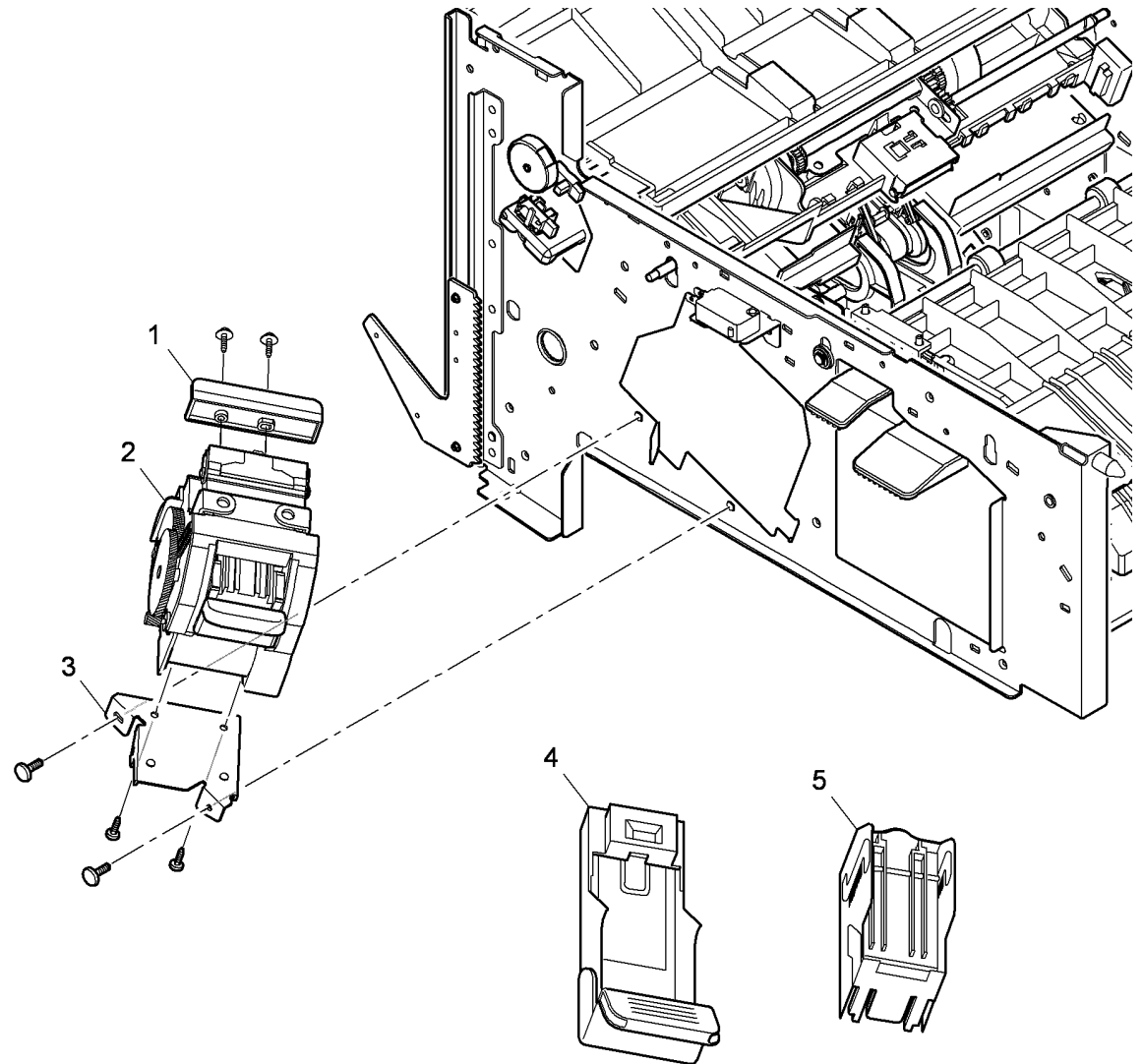
PL 12.30 Jogger and Paddle Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | 033N00239 | Compiler exit paddles |
| 2 | - | Paddle shaft (P/O PL 12.50 Item 1) |
| 3 | - | Upper compiler cover (P/O PL 12.50 Item 1) |
| 4 | 127N07492 | Paddle motor (MOT 12-200) |
| 5 | - | Paddle motor bracket (P/O PL 12.50 Item 1) |
| 6 | - | E-Clip (Not Spared) |
| 7 | - | Bearing (P/O PL 12.50 Item 1) |
| 8 | - | Rear jogger arm (P/O PL 12.30 Item 28) |
| 9 | - | Jogger bush (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 10 | 130N01274 | Paddle home sensor (Q2-810), Front jogger home sensor (Q12-815), Rear jogger home sensor (Q12-820) |
| 11 | - | Compiler rear frame (P/O PL 12.50 Item 1) |
| 12 | - | Jogger shaft (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 13 | - | Rear belt holder (P/O PL 12.30 Item 28) |
| 14 | - | Jogger spring (P/O PL 12.30 Item 28) |
| 15 | - | Timing pulley (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 16 | - | Pivot tube (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 17 | - | Idler (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 18 | - | Spring (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 19 | - | Jogger motor bracket (P/O PL 12.30 Item 27) & (PL 12.30 Item 28) |
| 20 | - | Front jogger motor (MOT12-300) (P/O PL 12.30 Item 27), Rear jogger motor (MOT12-320) (P/O PL 12.30 Item 28) |
| 21 | - | Paddle home actuator (P/O PL 12.50 Item 1) |
| 22 | - | Belt holder front (P/O PL 12.30 Item 27) |
| 23 | 023N01153 | Jogger belt (REP 12.8) |
| 24 | - | Front jogger arm (P/O PL 12.30 Item 27) |
| 25 | - | Compiler front frame (P/O PL 12.30 Item 27) |
| 26 | 007N01497 | Paddle gear 56T |
| 27 | 019N00973 | Front jogger assembly (4250/4260) (REP 12.5) |
| - | 038N00494 | Front jogger assembly (4150) (REP 12.5) |
| 28 | 019N00972 | Rear jogger assembly (4250/4260) (REP 12.5) |
| - | 038N00493 | Rear jogger assembly (4150) (REP 12.5) |
| 29 | - | E-Clip (Not Spared) |



PL 12.35 Stapler Assembly

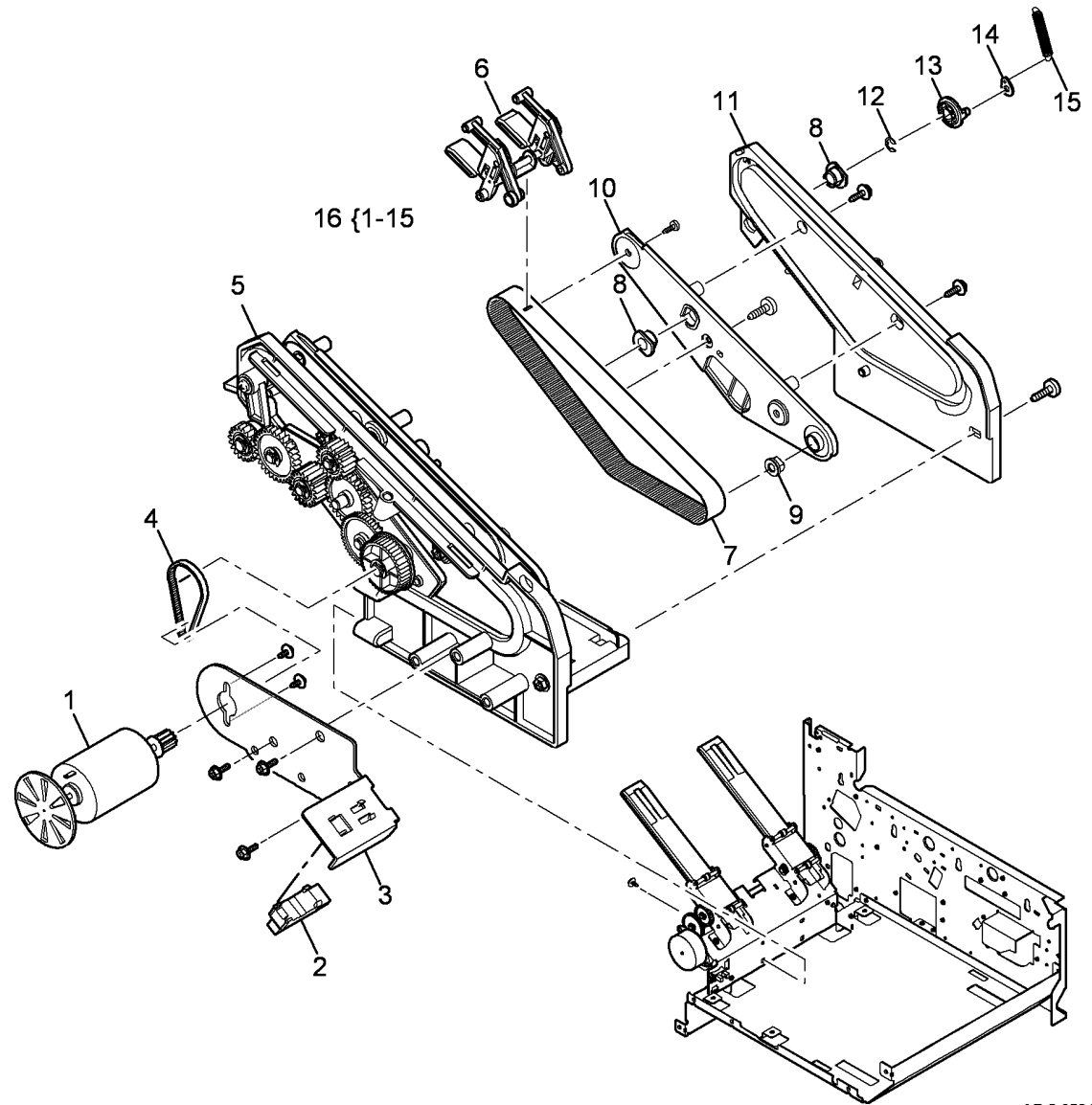
| Item | Part | Description |
|------|-----------|--|
| 1 | – | Stapler guide (P/O PL 12.50 Item 1) |
| 2 | 029N00373 | Stapler assembly |
| 3 | – | Stapler bracket (P/O PL 12.50 Item 1) |
| 4 | 029N00371 | Stapler Refill Cartridge Carrier |
| 5 | – | Finisher staple refill (P/O PL 26.10 Item 7) |



AP-8-0533-A

PL 12.40 Ejector Assembly

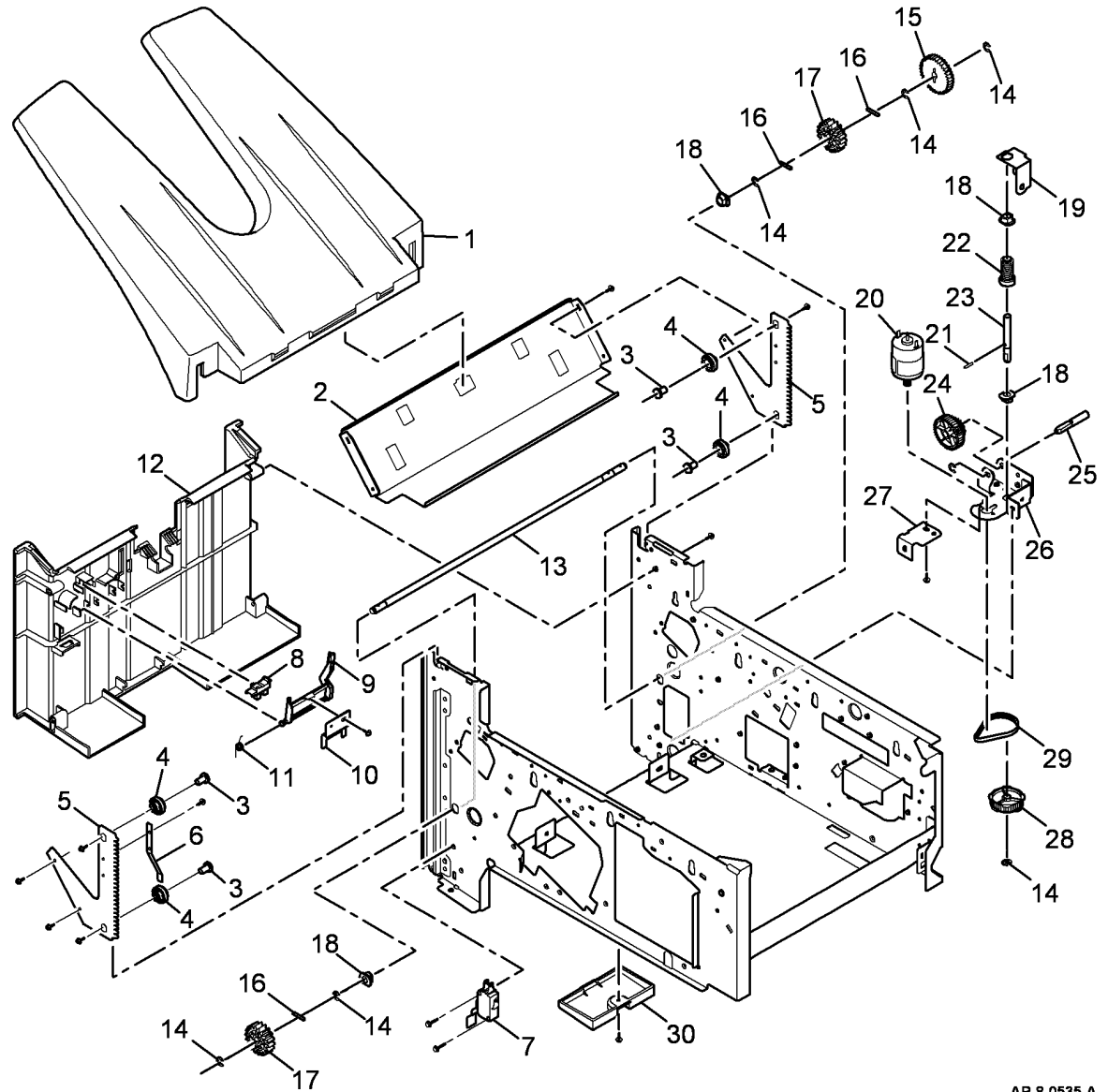
| Item | Part | Description |
|------|-----------|--|
| 1 | 127N07493 | Ejector motor (MOT 12-500) (REP 12.7) |
| 2 | 130N01274 | Support finger home sensor (Q 12-825) |
| 3 | – | Motor bracket (P/O PL 12.40 Item 16) |
| 4 | – | Drive belt (P/O PL 12.40 Item 16) |
| 5 | – | Eject unit (P/O PL 12.40 Item 16) |
| 6 | – | Document grip assembly (P/O PL 12.40 Item 16) |
| 7 | – | Ejector belt (P/O PL 12.40 Item 16) |
| 8 | – | Bearing (P/O PL 12.40 Item 16) |
| 9 | – | Bearing (P/O PL 12.40 Item 16) |
| 10 | – | Ejector belt rear cover (P/O PL 12.40 Item 16) |
| 11 | – | Ejector rear frame (P/O PL 12.40 Item 16) |
| 12 | – | E-Clip (Not Spared) |
| 13 | – | Cam (P/O PL 12.40 Item 16) |
| 14 | – | Link (P/O PL 12.40 Item 16) |
| 15 | – | Spring (P/O PL 12.40 Item 16) |
| 16 | 019N00924 | Ejector assembly (REP 12.7) |



AP-8-0534-A

PL 12.45 Stacker Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | 050N00489 | Stacker tray |
| 2 | - | Tray support (P/O PL 12.50 Item 1) |
| 3 | - | Stud (P/O PL 12.50 Item 1) |
| 4 | - | Roller (P/O PL 12.50 Item 1) |
| 5 | - | Rack bracket (P/O PL 12.50 Item 1) |
| 6 | - | Grounding strip (P/O PL 12.50 Item 1) |
| 7 | 050N00490 | Stacker bottom switch (S12-845) |
| 8 | 130N01274 | Stacker top sensor (Q12-840) |
| 9 | - | Actuator (P/O PL 12.50 Item 1) |
| 10 | - | Retainer (P/O PL 12.50 Item 1) |
| 11 | - | spring (P/O PL 12.50 Item 1) |
| 12 | - | Left cover (P/O PL 12.50 Item 1) |
| 13 | - | Drive shaft (P/O PL 12.50 Item 1) |
| 14 | - | E-Clip (Not Spared) |
| 15 | 007N01491 | Gear 35T (REP 12.9) |
| 16 | - | Pin (2x14) (P/O PL 12.50 Item 1) |
| 17 | 007N01490 | Pinion gear (REP 12.9) |
| 18 | - | Bearing (P/O PL 12.50 Item 1) |
| 19 | - | Worm gear bracket (P/O PL 12.50 Item 1) |
| 20 | 127N07494 | Stacker tray motor (MOT 12-600) (REP 12.9) |
| 21 | - | Pin (2x10) (P/O PL 12.50 Item 1) |
| 22 | 050N00491 | Worm gear (REP 12.9) |
| 23 | - | Shaft (P/O PL 12.50 Item 1) |
| 24 | 020N00828 | Worm wheel (REP 12.9) |
| 25 | - | Worm shaft (P/O PL 12.50 Item 1) |
| 26 | - | Motor bracket (P/O PL 12.50 Item 1) |
| 27 | - | Motor support bracket (P/O PL 12.50 Item 1) |
| 28 | - | Pulley (P/O PL 12.50 Item 1) |
| 29 | 023N01156 | Belt (REP 12.9) |
| 30 | - | PWB access cover (P/O PL 12.50 Item 1) |

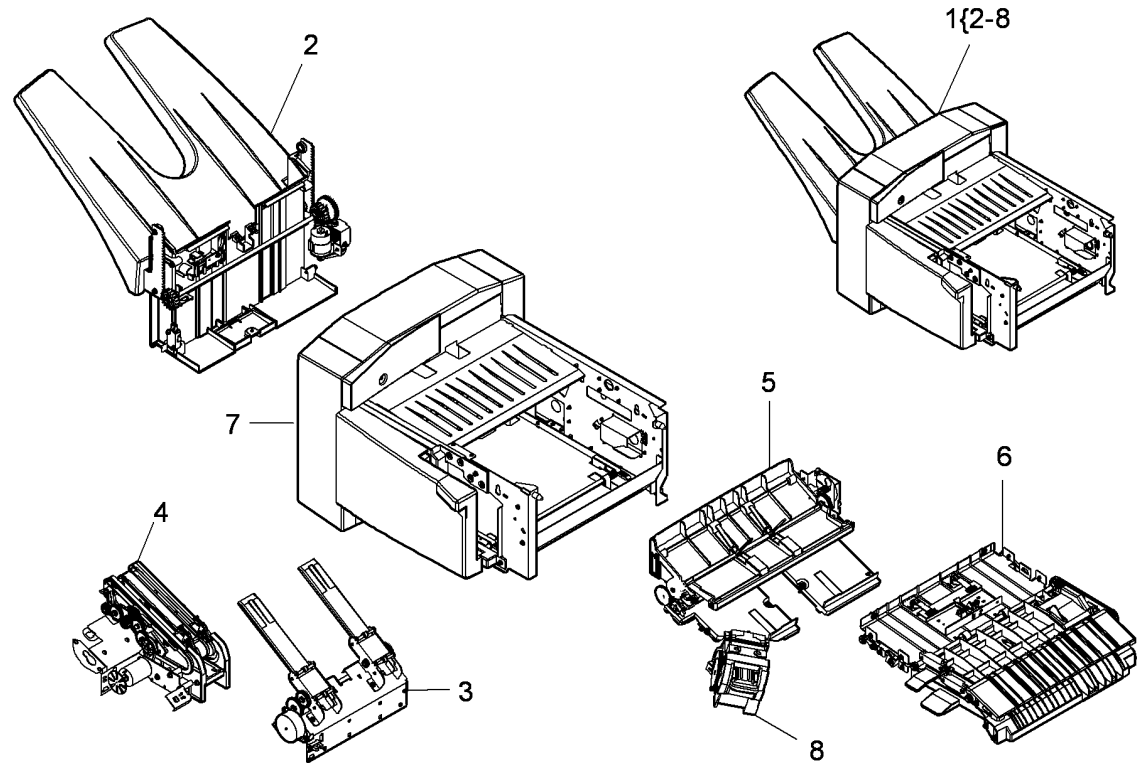


AP-8-0535-A

PL 12.50 Finisher Assembly

| Item | Part | Description |
|------|-----------|---|
| 1 | 101N01459 | Finisher assembly (complete) (4250/4260) (4265 see note) |
| - | 050N00504 | Finisher assembly (complete) (4150) |
| 2 | - | Stacker assembly (REF: PL 12.45) |
| 3 | - | Support finger assembly (REF: PL 12.25) |
| 4 | - | Ejector assembly (REF: PL 12.40) |
| 5 | - | Jogger and Paddle assembly (REF: PL 12.30) |
| 6 | - | Duplex and Entry components (REF: PL 12.15) |
| 7 | - | Finisher frame (REF: PL 12.10) |
| 8 | - | Stapler assembly (REF: PL 12.35) |

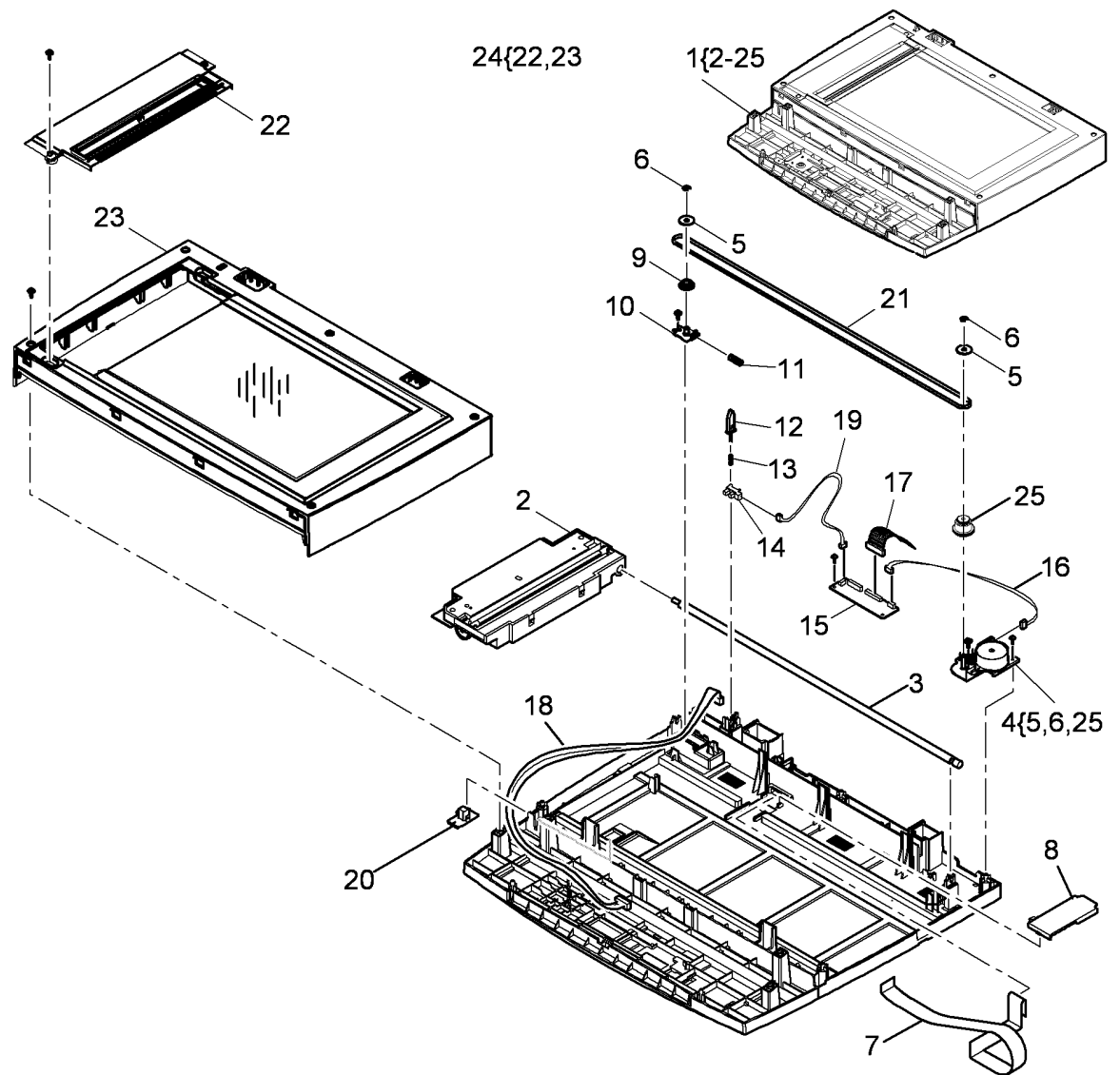
Note: The 4265 Finisher assembly is not spared.
It can only be ordered by Sales as 097N02155.



AP-8-0541-A

PL 14.10 Scanner Module and CVT/Document Glass (4150)

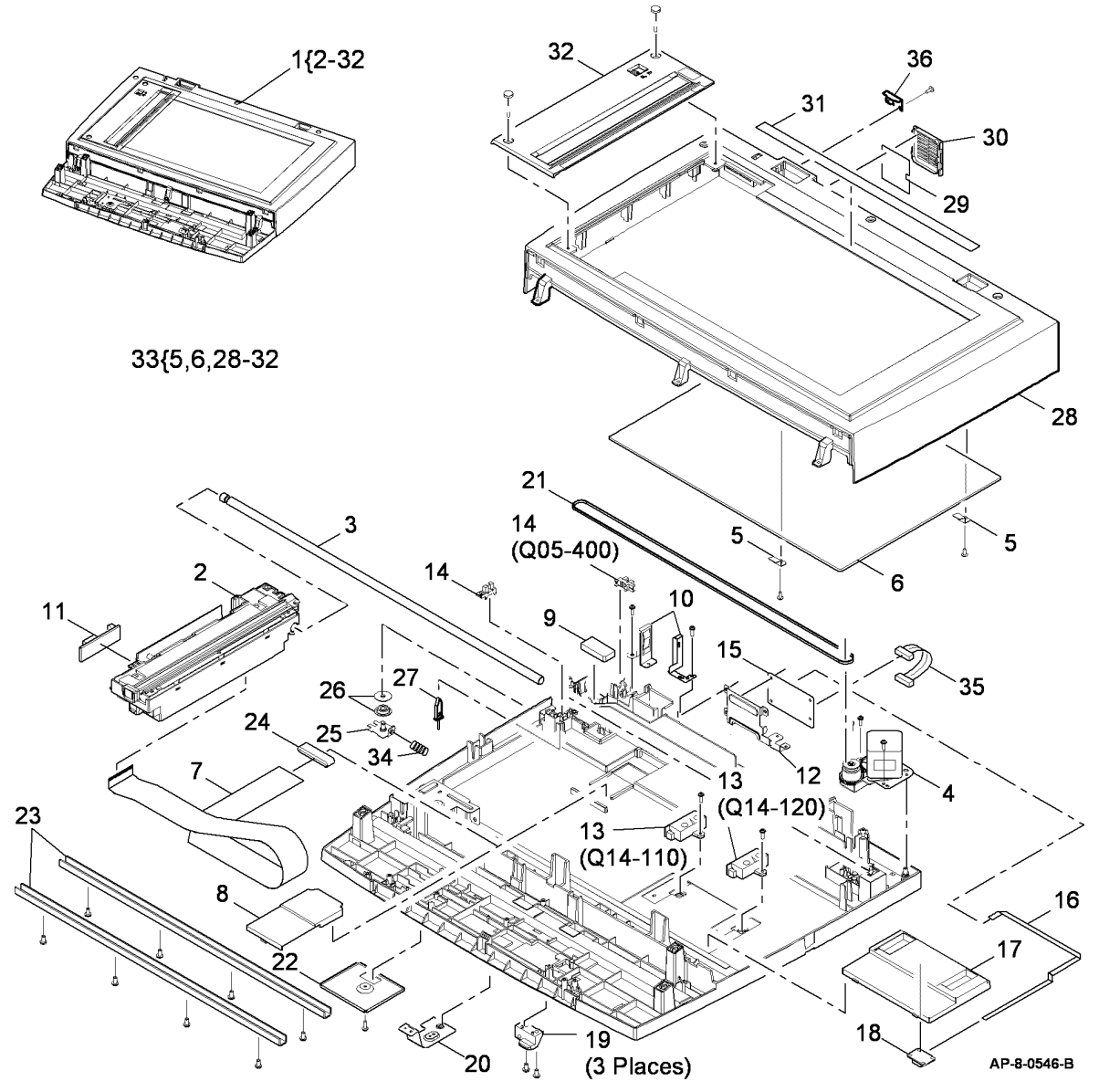
| Item | Part | Description |
|------|-----------|---|
| 1 | 002N02559 | Scanner assembly (REP 14.1) |
| 2 | 101N01399 | CCD module (REP 14.2) |
| 3 | - | Shaft (P/O PL 14.10 Item 1) |
| 4 | 127N07496 | Scan motor assembly (REP 14.2) |
| 5 | - | Sheave (P/O PL 14.10 Item 4) |
| 6 | - | E-clip (Not Spared) |
| 7 | 109N00656 | CCD ribbon cable (REP 14.2) |
| 8 | - | Ribbon cable cover (P/O PL 14.10 Item 1) |
| 9 | 020N00830 | Drive belt pulley (REP 14.2) |
| 10 | - | Pulley seat (P/O PL 14.10 Item 1) |
| 11 | 009N01616 | Pulley spring |
| 12 | - | Platen cover sensor actuator (P/O PL 14.10 Item 1) (REP 14.2) |
| 13 | - | Spring (P/O PL 14.10 Item 1) |
| 14 | 130N01274 | Platen cover sensor (Q05-400) (REP 14.2) |
| 15 | 140N63149 | Scanner PWB (REP 14.2) |
| 16 | - | Drive motor harness (P/O PL 14.10 Item 1) |
| 17 | 152N11716 | Scanner harness |
| 18 | 152N11717 | GUI harness (P/O PL 14.10 Item 1) |
| 19 | - | Platen cover sensor harness (P/O PL 14.10 Item 1) |
| 20 | - | Scanner lock switch (P/O PL 14.10 Item 1) |
| 21 | 023N00954 | Scanner drive belt (REP 14.2) |
| 22 | 002N02582 | CVT glass assembly |
| 23 | - | Scanner top cover (P/O PL 14.10 Item 24) (REP 14.2) |
| 24 | 002N02581 | Scanner top cover assembly (REP 14.2) |
| 25 | 007N01537 | Timing gear (REP 14.2) |



AP-8-0510-A

PL 14.13 Scanner Module and CVT/Document Glass (4250/4260)

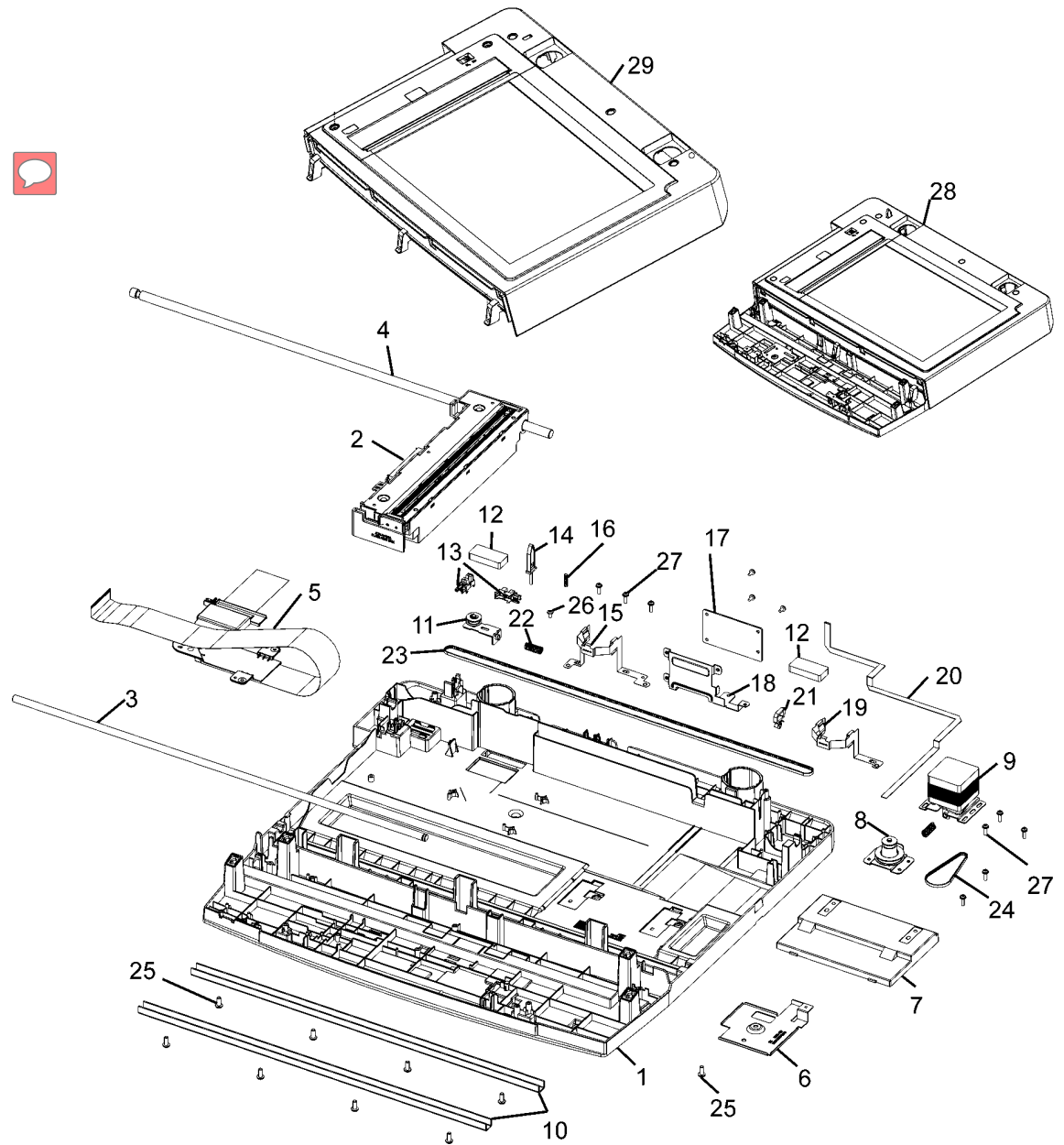
| Item | Part | Description |
|------|-----------|---|
| 1 | 002N02808 | Scanner assembly (4250/4260) |
| 2 | 002N02813 | CCD module (REP 14.4) |
| 3 | - | Shaft (P/O PL 14.13 Item 1) |
| 4 | 127N07598 | Scan motor assembly (MOT14-130) (REP 14.4) |
| 5 | - | Platen fixing (P/O PL 14.13 Item 1) |
| 6 | - | Platen glass (P/O PL 14.13 Item 1) |
| 7 | - | CCD ribbon cable (P/O PL 14.13 Item 1) (REP 14.4) |
| 8 | - | Ribbon cable cover (P/O PL 14.13 Item 1) |
| 9 | - | Static eliminator (P/O PL 14.13 Item 1) |
| 10 | - | Ground strip (P/O PL 14.13 Item 1) |
| 11 | - | CCD module PWB (P/O PL 14.13 Item 2) (REP 14.4) |
| 12 | - | Scanner PWB bracket (P/O PL 14.13 Item 1) |
| 13 | 130N01563 | Document size sensor 1 (Q14-110), Document size sensor 2 (Q14-120) (REP 14.4) |
| 14 | 130N01274 | Platen cover sensor (Q05-400)/ CCD module home sensor (REP 14.4) |
| 15 | 140N63355 | Scanner PWB (REP 14.4) |
| 16 | - | Paper length sensors harness (P/O PL 14.13 Item 1) |
| 17 | - | Size detect sensors cover (P/O PL 14.13 Item 1) |
| 18 | - | Paper length sensor PWB (P/O PL 14.13 Item 1) |
| 19 | - | Fastener (P/O PL 14.13 Item 1) |
| 20 | - | Bracket (P/O PL 14.13 Item 1) |
| 21 | 023N00954 | Scanner drive belt (REP 14.4) |
| 22 | - | Cover (P/O PL 14.13 Item 1) |
| 23 | - | Support rail (P/O PL 14.13 Item 1) |
| 24 | - | Ferrite (P/O PL 14.13 Item 1) |
| 25 | - | Pulley seat (P/O PL 14.13 Item 1) |
| 26 | 020N00830 | Drive belt pulley (REP 14.4) |
| 27 | - | Platen cover sensor actuator (P/O PL 14.13 Item 1) |
| 28 | - | Scanner top cover (P/O PL 14.13 Item 1) (REP 14.4) |
| 29 | - | Plastic sheet (P/O PL 14.13 Item 1) |
| 30 | - | Fan cover (P/O PL 14.13 Item 1) |
| 31 | - | Paper register guide (P/O PL 14.13 Item 1) |
| 32 | 002N02867 | CVT glass assembly |
| 33 | 002N02814 | Scanner top cover assembly (REP 14.4) |
| 34 | 009N01616 | Spring |
| 35 | 152N11782 | Scanner PWB to main PWB harness |
| 36 | - | DADF retaining bracket (4250) |



NOTE: The Scanner Assembly includes Connector CN2 on Left Keys PWB going to CN3 on Main PWB.

PL 14.16 Scanner Module (4265)

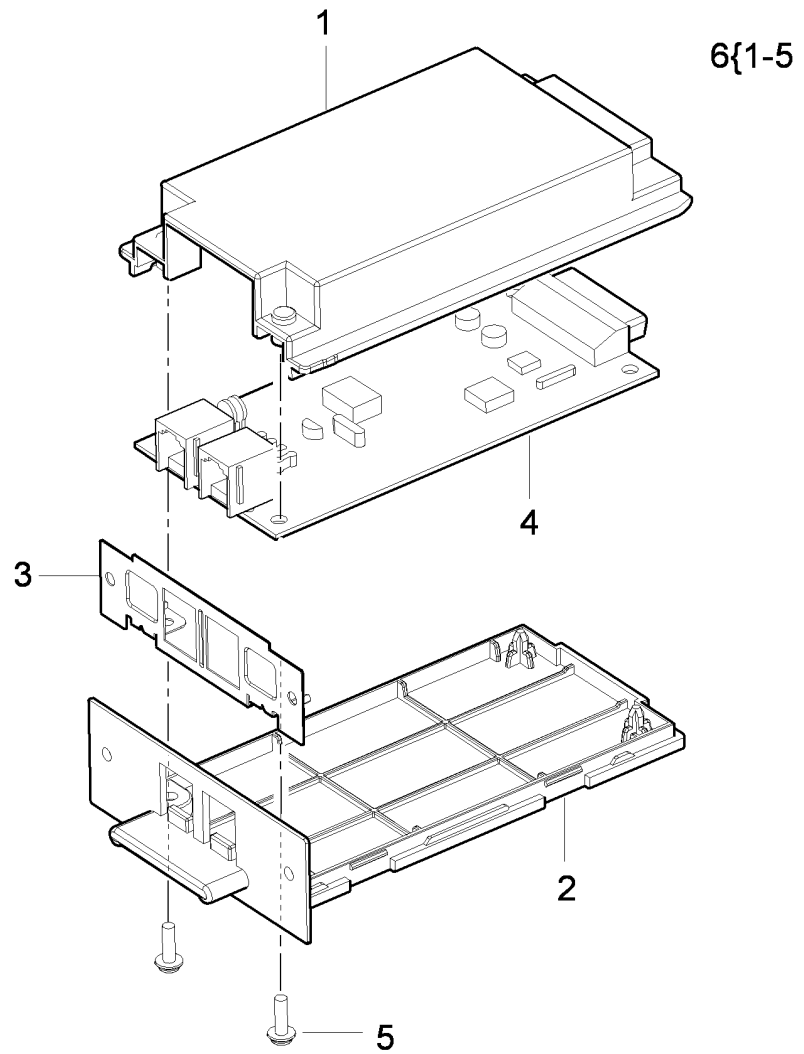
| Item | Part | Description |
|------|-----------|----------------------------|
| 1 | – | Lower Scanner Cover |
| 2 | 062N00295 | CCDM (REP 14.4) |
| 3 | – | Rail |
| 4 | – | CCD Rail |
| 5 | -- | Ribbon Cable (REP 14.4) |
| 6 | – | Lower Scanner |
| 7 | – | Lower APS |
| 8 | – | Pulley (REP 14.6) |
| 9 | 127N07867 | Scanner Motor (REP 14.5) |
| 10 | – | Base Frame |
| 11 | – | Pulley Assembly (REP 14.7) |
| 12 | – | Seal |
| 13 | – | Sensor |
| 14 | – | Sensor |
| 15 | – | Left Hinge |
| 16 | – | Spring |
| 17 | – | Scan Join PWBA (REP 14.4) |
| 18 | – | Board Bracket |
| 19 | – | Right Hinge |
| 20 | – | FFC CCD Harness |
| 21 | – | Saddle |
| 22 | – | Spring |
| 23 | 023N01360 | Timing Belt (REP 14.7) |
| 24 | 023N01359 | Drive Belt (REP 14.6) |
| 25 | – | Screw |
| 26 | – | Screw |
| 27 | – | Screw |
| 28 | 090N00180 | Scanner assembly |
| 29 | 090N00181 | Scanner Top Cover Assembly |



PL 20.10 FAX Assembly

| Item | Part | Description |
|------|-----------|------------------------------------|
| 1 | – | Upper cover (P/O PL 20.10 Item 6) |
| 2 | – | Lower cover (P/O PL 20.10 Item 6) |
| 3 | – | Bracket (P/O PL 20.10 Item 6) |
| 4 | 140N63740 | FAX PWB (4265) |
| – | 140N63357 | FAX PWB (parallel) (4250/4260) |
| – | 140N63358 | FAX PWB (serial) (4250/4260) |
| – | 140N63142 | FAX PWB (parallel) (4150) |
| – | 140N63274 | FAX PWB (serial) (4150) |
| 5 | – | Screw (P/O PL 20.10 Item 6) |
| 6 | – | FAX module (Not Spared) (See Note) |

NOTE: 1. For FAX kits, see PL 31.10 Item 1. 2. USSG, NASG and XCL customer order FaX PWB (parallel). EU customer order FAX PWB (serial).

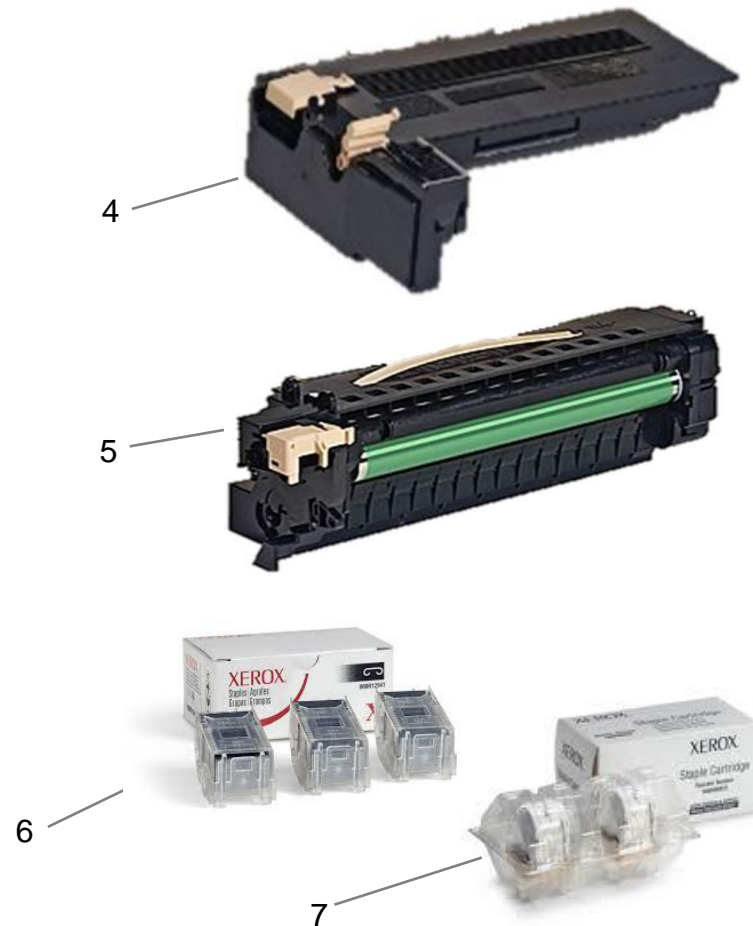


AP-8-0536-A

PL 26.10 Consumables and Tools

| Item | Part | Description |
|------|-----------|--|
| 1 | 600T02252 | Ethernet crossover cable (PWS to network controller) |
| 2 | 600T02299 | Slim Phillips screwdriver #2 |
| 3 | 499T00355 | Magnetic Screwdriver w/ standard handle #2 |
| 4 | 006R01276 | Toner cartridge (DMO Sold)(4150) |
| | 106R01410 | Toner cartridge (DMO Sold)(4250/4260) |
| | 106R03105 | Toner cartridge (DMO Sold)(4265) |
| | 006R01275 | Toner cartridge (NA/XE Sold)(4150) |
| | 106R01409 | Toner cartridge (NA/XE Sold)(4250/4260) |
| | 106R03104 | Toner cartridge (NA/XE Sold)(4265) |
| | 006R01274 | Toner cartridge (Worldwide Metered/PagePack) (4150) |
| | 106R01408 | Toner cartridge (Worldwide Metered/PagePack) (4250/4260) |
| | 106R02733 | Toner cartridge (Worldwide Metered/PagePack) (4265) |
| 5 | 013R00623 | SMart Kit Drum (4150) |
| | 113R00755 | SMart Kit Drum (4250/4260) |
| | 113R00778 | SMart Kit Drum (4265) |
| 6 | 008R12941 | Finisher Staple Cartridge Refill Only |
| 7 | 108R00823 | Convenience Stapler Cartridge |

NOTE: The Finisher Staple Cartridge Carrier is located on PL 12.35.

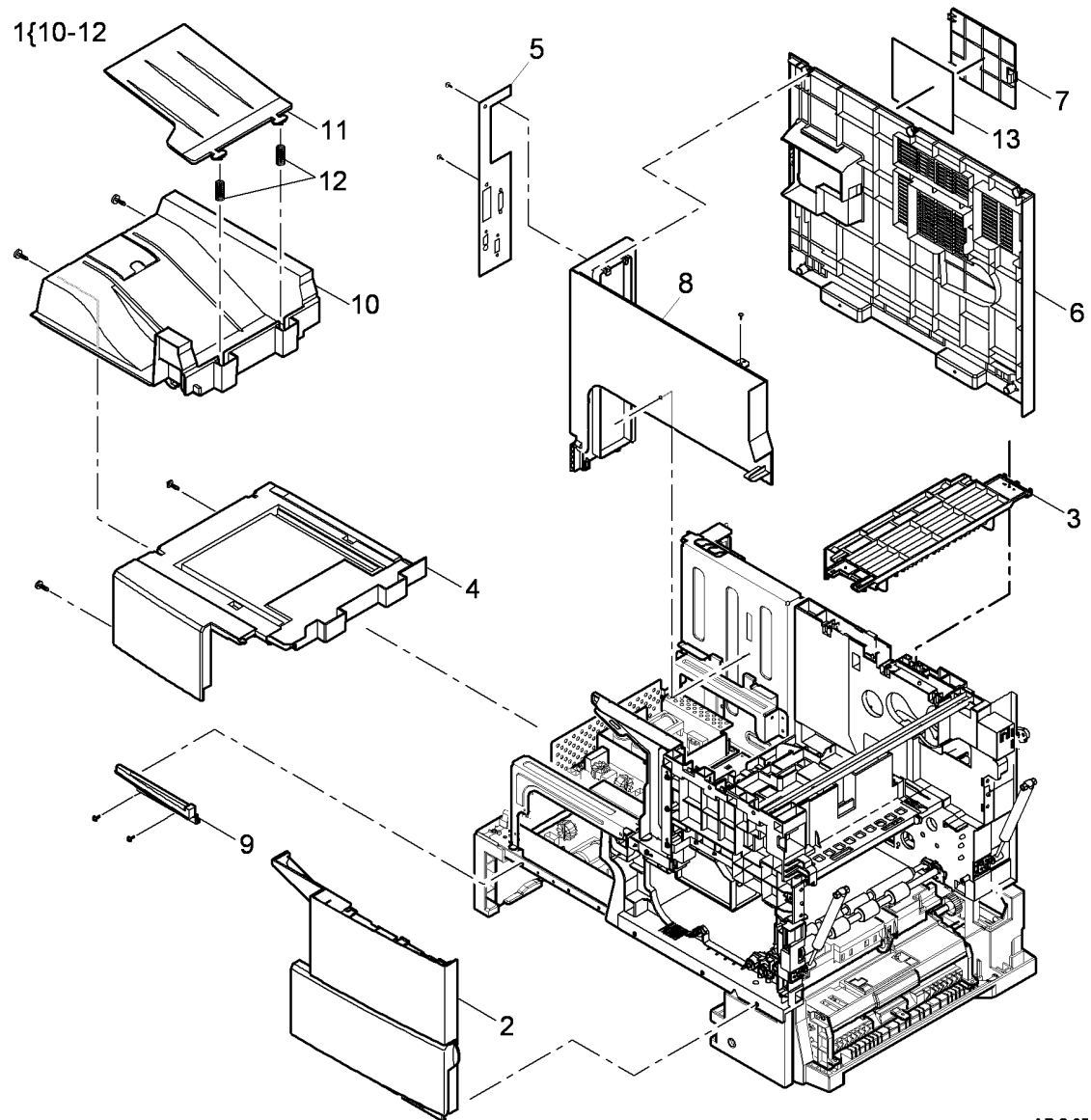


AP-8-0540-1

PL 28.10 Covers

| Item | Part | Description |
|------|-----------|--|
| 1 | 002N02564 | Exit tray assembly (4250/4260) |
| - | 002N03115 | Exit Tray Assembly (4265) |
| 2 | 002N03114 | Front door assembly (4265) |
| - | 002N02565 | Front door assembly (4150/4250/4260) |
| 3 | 002N02566 | Exit guide assembly (REP 10.2) |
| 4 | 002N02567 | Paper exit cover |
| 5 | 002N02890 | Infill cover (4250) |
| - | 002N02568 | Infill cover (4150) |
| - | 002N02861 | Infill cover (4260) |
| - | - | Infill cover (4265) |
| 6 | 002N02862 | Rear cover (4250/4260/4265) |
| - | 002N02569 | Rear cover (4150) |
| 7 | 002N02570 | Rear access cover |
| 8 | - | Rear exit cover (Not Spared) (REP 4.2) |
| 9 | - | Front infill cover (Not Spared) |
| 10 | - | Tray (P/O PL 28.10 Item 1) (4250/4260) |
| 11 | - | Lower tray (P/O PL 28.10 Item 1) |
| 12 | 009N01593 | Spring (P/O PL 28.10 Item 1) |
| 13 | 053N00297 | Filter |

NOTE: Refer to PL 12.10 and PL 12.45 for the finisher covers.



AP-8-0515-A

PL 31.10
Maintenance/Installation/Removal
Kits

| Item | Part | Description |
|-------------|-------------|---|
| 1 | – | Fax kit (Parallel) (097N01685) (see Note) |
| 2 | – | Foreign device interface kit (097N01686) (4150) |
| 1A | – | Fax (Serial) (097N01526) (see Note) |
| 2A | – | Foreign device interface kit (097N01676) (4250/4260) |

NOTE: 1. For the FAX module, see PL 20.10 Item 6. 2. Item 1, FAX KIT is sales-orderable only. * USA/Canada (Parallel) FAX KIT, order 4150: * USA: 97N1685 (FAX KIT). Canada: Code BKP. * For 4250 and 4260: Code NFA

**NO EXPLODED
VIEW PROVIDED**

AP-8-0027-4

6 General Procedures and Information

GP 1 - GP 21

| | |
|---|------|
| GP 1 Diagnostics Entry | 6-3 |
| GP 2 Fault Codes and History Files | 6-8 |
| GP 3 Machine Status | 6-9 |
| GP 4 System Administration Tools | 6-11 |
| GP 5 Reports | 6-27 |
| GP 6 Firmware Upgrade | 6-28 |
| GP 7 Machine Specifications | 6-29 |
| GP 8 DADF Document Feeding Specifications | 6-35 |
| GP 9 Paper and Media Specifications | 6-35 |
| GP 10 General Disassembly Precautions | 6-37 |
| GP 11 Service Information | 6-37 |
| GP 12 User Interface Tests Description | 6-38 |
| GP 13 Installation Space Requirements | 6-39 |
| GP 14 Glossary of Terms, Acronyms and Abbreviations | 6-41 |
| GP 15 Shading Test | 6-48 |
| GP 16 High Frequency Service Items | 6-48 |
| GP 17 Restriction of Hazardous Substances (RoHS) | 6-49 |
| GP 18 Scan Edge Print | 6-49 |
| GP 19 Memory Clear | 6-50 |
| GP 20 Format Hard Disk (4250/4260/4265) | 6-50 |
| GP 21 Set Machine Serial Number | 6-51 |

Diagnostic Codes dC001 - dC606

| | |
|---|------|
| dC001 Reset Auditron Master PIN (4150) | 6-53 |
| dC104 Usage Counters (4265) | 6-53 |
| dC108 Software Version (4265) | 6-54 |
| dC109 Embedded Fax Protocol Report | 6-54 |
| dC120 Fault Counters (4265) | 6-56 |
| dC122 Fault History (4265) | 6-57 |
| dC131 NVM Read/Write | 6-57 |
| dC132 NVM Initialization | 6-62 |
| dC135 High Frequency Service Items (4265) | 6-63 |
| dC305 UI Test | 6-64 |
| dC330 Component Control | 6-64 |
| dC606 Internal Print Test Patterns | 6-72 |
| dC612 Print Test Pattern (4265) | 6-73 |

Change Tags

| | |
|-------------------|------|
| Change Tags | 6-75 |
|-------------------|------|

GP 1 Diagnostics Entry

Purpose

This procedure describes the items that follow:

- [How to Enter Diagnostics.](#)
- [Diagnostic Screen.](#)
- [How to Exit From Diagnostics.](#)

NOTE: When the diagnostic mode is entered, all existing copy jobs are cancelled. If the machine is networked, the current job will be completed before diagnostic mode is entered. All scheduled jobs will be held in a queue due to the machine being offline.

Procedure

How to Enter Diagnostics

1. Switch on the machine.
2. **(4150)** When the machine is in the ready state, press and hold the # key, then press the **Access** key. The Diagnostic Login window will open.
3. **(4250/4260/4265)** When the machine is in the ready state, press and hold the # key, then press the **Log In/Out** key. The Diagnostics Entry window will open.
4. Enter the password (default is 1934). Select **Start** on the User Interface.

NOTE: Press the C Key to clear an incorrect entry. Three incorrect entries will cause the entry screen to lock for three minutes.

5. The [Diagnostic Screen](#) will be displayed.
6. To exit diagnostics, refer to [How to Exit From Diagnostics.](#)

Diagnostic Screen

The Diagnostic screen gives access to the diagnostic menu, refer to [Table 1](#), or [Table 2](#) (4265). The diagnostic routines available are:

Copier Routines:

- [dC131](#) NVM Read/Write.
- [dC132](#) NVM Initialization - Copier
- [dC305](#) UI Test.
- [dC330](#) Component Control

Network Routines:

- [dC132](#) NVM Initialization - Network.

Fax Routines:

- [dC109](#) Embedded Fax Protocol Report
- [dC131](#) NVM Read/Write.
- [dC132](#) NVM Initialization - Fax Card.
- [dC330](#) Component Control.

Other Routines:

- [dC001](#) Reset Auditron Master PIN
- [dC606](#) Print Test Patterns
- [Shading Test \(GP 15\)](#)
- [Scan Edge Print \(GP 18\)](#)

- Memory Clear
- Set Machine Serial Number (4250/4260)
- Format Hard Disk (4250/4260)

How to Exit From Diagnostics

1. Select the **Close** tab on the UI to exit from the dC procedures.
2. Select the **Call Closeout** button to exit diagnostics.
3. When the Call Closeout window is displayed, the options that follow are available:
 - Reset All Counters. The default is No. If the Yes button is touched, the counters that follow are reset:
 - Error Messages.
 - Last 40 Error Messages.
 - Total Images made after the last service call.
 - Exit Only (4265)
 - Exit and Reboot (4265)
 - Cancel (4265)
 - Reboot copier. The default is Yes. Image processor, IOT, scanner, UI, DADF and Finisher are rebooted. Touch the **No** button if the machine reboot is not needed.

NOTE: If the machine is not rebooted, the exit time from diagnostics is decreased.

4. Touch the Closeout button to complete the exit procedure.

Table 1 Diagnostic menu

| 1st Level | 2nd Level | 3rd Level | 4th Level |
|-----------------------------|-------------------------------|--|---|
| Service Info (GP 11) | HFSI | Reset / Edit | - |
| - | Software Versions | - | NOTE: Only the categories for the installed options are displayed. |
| - | Usage Counters | Display Usage Counters | - |
| - | - | Modify Displayed Billing Counters | - |
| - | Machine Serial No.: | - | - |
| - | Images Since Last Call: | - | - |
| - | Network IP Address: | - | - |
| - | System Administrator Passcode | - | - |
| | | | |
| Fault History | Fault Log | View Fault Details | - |
| - | - | Erase History | - |
| - | - | Order by Time / Order by Code | - |
| - | Fault Counters | Non Zero Fault Counters / All Fault Counters | - |
| - | - | Fault Chain | 01 Electrical |
| - | - | - | 03 Run Control |
| - | - | - | 04 Drives and Fans |
| - | - | - | 05 DADF |
| - | - | - | 06 LSU (ROS) |
| - | - | - | 07 Paper Tray |
| - | - | - | 08 Paper Feed |
| - | - | - | 09 Xerography |
| - | - | - | 10 Fusing |
| - | - | - | 12 Finisher |
| - | - | - | 15 Scan to Email |
| - | - | - | 16 Network Controller |
| - | - | - | 17 Network |
| - | - | - | 20 Fax |
| | | | |
| Diagnostic Routines | Copier Routines | dC131 NVM Read/Write | - |
| - | - | dC132 NVM Initialization - Copier | All Copier NVM |
| - | - | - | Machine Variable NVM |
| - | - | - | SA/KO Dust Off |
| - | - | - | System Counters Dust Off |
| - | - | dC305 UI Test | User Interface Button Test |
| - | - | - | Audio Tone Test |
| - | - | - | LED Indicator Test |
| - | - | - | Touch Area Test |
| - | - | - | Display Pixel Test |

Table 1 Diagnostic menu

| 1st Level | 2nd Level | 3rd Level | 4th Level |
|-----------|------------------|---|-----------------------------------|
| - | - | - | Video Memory Test |
| - | - | - | Reset User Interface |
| - | - | - | Application Checksum Verification |
| - | - | - | Touch Screen Calibration |
| - | - | dC330 Component Control | - |
| - | Network Routines | dC132 NVM Initialization - Network | All Network NVM |
| - | Fax dC Routines | dC109 Protocol Report | - |
| - | - | dC131 NVM Read/Write | - |
| - | - | dC132 NVM Initialisation - Fax Card | Kill All |
| - | - | - | All Fax Directories |
| - | - | - | Fax Job NVM |
| - | - | - | Fax Configuration NVM |
| - | - | - | Fax SA/KO Settings NVM |
| - | - | dC330 Component Control | - |
| - | Other Routines | dC001 Reset Auditron Master PIN | - |
| - | - | dC606 Print Test Patterns | 1-19 |
| - | - | Shading Test (GP 15) | Shade and Print Report |
| - | - | - | Print Last Shade Report |
| - | - | Scan Edge Print (GP 18) | - |
| - | - | Memory Clear (GP 19) | Memory Clear |
| - | - | Set Machine Serial Number (4250/4260) (GP 21) | - |
| - | - | Format Hard Disk (4250/4260) (GP 20) | Format Hard Disk |

Table 2 Diagnostic Menu (4265)

| 1st Level | 2nd Level | 3rd Level | 4th Level |
|----------------------------|-------------------------|---------------------------|-----------|
| General Information | Serial Number | | |
| | Images Since Last Call | | |
| | System Software Version | | |
| | IP Address | | |
| Service Information | dC 104 Usage Counters | Images Sent | |
| | | Server Fax Images Sent | |
| | | Email Images Sent | |
| | | Network Scan Images Sent | |
| | | Total Impressions | |
| | | Black Impressions | |
| | | Black Copied Impressions | |
| | | Black Printed Impressions | |
| | | Sheets | |
| | | Copied Sheets | |

Table 2 Diagnostic Menu (4265)

| 1st Level | 2nd Level | 3rd Level | 4th Level |
|-----------|---------------------------|---|--|
| | | Black Copied Sheets | |
| | | Printed Sheets | |
| | | Black Printed Sheets | |
| | | 2 Sided Sheets | |
| | | Copied 2 Sided Sheets | |
| | | Black Copied 2 Sided Sheets | |
| | | Printed 2 Sided Sheets | |
| | | Black Printed 2 Sided Sheets | |
| | | Maintenance Impressions | |
| | | Black Maintenance Impressions | |
| | | Black Stored Images Printed Impressions | |
| | | Attempted Original Sheet Feeds in DADF | |
| | | Jammed Papers in DADF | |
| | | Known Jams in the IOT | |
| | | Known Jams in Finishing Device(s) | |
| | | Fax Images Received | |
| | | Fax Impressions | |
| | | Power On Impressions | |
| | | Attempted Sheet Feeds from Internal Trays | |
| | | Actual Sheet Feeds from Internal Trays | |
| | dC108 Software Version | System Firmware | |
| | | Main Controller | |
| | | Image Output Terminal | |
| | | User Interface | |
| | | DADF | |
| | | DCF | |
| | | Finisher | |
| | | Power Firmware | |
| | | PCLSE Version | |
| | | PCLXL Version | |
| | | PS Version | |
| | | Web Binary Version | |
| | | Network Controller | |
| | | Tray 1 | |
| | | Tray 2 | |
| | | Tray 3 | |
| | | Tray 4 | |
| | dC109 Fax Protocol Report | Print/Close | |
| | dC120 Fault Counters | Fault Codes, Component Name, Occurrence | |
| | dC122 Fault History | dC 122 Last 40 Error Log | Fault Code, Component Name, Date, Time |

Table 2 Diagnostic Menu (4265)

| 1st Level | 2nd Level | 3rd Level | 4th Level |
|-------------------------------|--------------------------------|---|--|
| | dC135 HFSI | Lists the HFSI Items, Status, Unit, Actual, Max Life. | |
| | Configuration Sheet | Print/Close | |
| | Supplies Report | Supplies Item, Measure Counter | |
| | | | |
| Copier Diagnostics | dC131 NVM Read/Write | Location, Description, Default, Value | |
| | dC132 NVM Initialization | Initialize All NVM | |
| | dC305 User Interface Test | UI Touch Screen Test | |
| | | Display Pixel Test | |
| | | LED Indicator Test | |
| | | UI Panel Button Test | |
| | | Audio Tones Test | |
| | | Video Memory Test | |
| | | Application Checksum Information | |
| | dC330 Component Control | Component Name, State, Chain, Chain-Link. | |
| | dC612 Print Test Pattern | Test Patterns, Trays, Plex Mode (Simplex/Duplex) | S600 Pattern (A4) |
| | | | S600 Pattern (8.5 in. x 11 in.) |
| | | | Grey Dusting with Four Line Pattern |
| | | | Grey Dusting Pattern |
| | | | Ghosting Pattern |
| | | | Dark Dusting |
| | | | Skew Test |
| | | | Character Test Pattern |
| | Format Hard Drive | Format | |
| | Memory Clear | OK / Cancel | |
| | Scan Edge | Print/Close | |
| | Shading Test | Flatbed Shade and Print | |
| | | Print Last Flatbed | |
| | | DADF Shade and Print | |
| | | Print Last DADF | |
| | Serial # Reset | Serial Number (appears on UI) | |
| | | | |
| Fax and NW Diagnostics | dC131 NVM Read/Write Fax | Location, Description, Default, Value, Enter New Value, Chain, Link | |
| | dC132 NVM Initialization - Fax | Initialize All NVM, Fax | |
| | dC330 Component Control - Fax | Chain-Link, Component Name, State | Note: All listed codes in this section are Chain 20. |
| | dC132 NVM Initialization - NW | Yes/No | |
| Log Backup | Capture Logs | | |

GP 2 Fault Codes and History Files

Purpose

To explain the chain code structure and describe fault history contents.

Description

- To access some history files from the UI, refer to [GP 3](#) machine Status.
- To view all the machine fault history, clear the last 40 faults, or reset each of the fault counters, refer to [Diagnostics Fault History](#).
- For information on fault codes, refer to [Function and Fault Codes](#).

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Service Information** tab.
3. Select **dC 120 Fault Counters** or **dC122 Fault History** as appropriate and follow the on screen instructions.

Function and Fault Codes

Refer to [Table 1](#) Function and fault code prefixes. Also known as the chain code.

NOTE: Where possible, the component related fault codes are the same as the component control codes.

Table 1 Function and fault code prefixes

| Chain Code | Function |
|------------|--------------------|
| 01 | Electrical |
| 02 | User Interface |
| 03 | Run control |
| 04 | Drives and fans |
| 05 | DADF |
| 06 | LSU (ROS) |
| 07 | Paper tray |
| 08 | Paper feed |
| 09 | Xerography |
| 10 | Fusing |
| 12 | Finisher |
| 15 | Scan to Email |
| 16 | Network Controller |
| 17 | Network |
| 20 | Fax |

Machine Status Button Fault History

The most recent fault and status codes can be displayed on the UI. Press the **Machine Status** button, refer to [GP 3](#). Touch the 'Error Messages' tab on the UI, then select, as appropriate:

- All Faults.
- Active Messages - status codes and a status message.
- Event Log.

Diagnostics Fault History

Description

The diagnostics Fault History window contains two options:

1. Fault Log - Displays the faults in time or code order. Displays a selected fault in detail. Permits deletion of the entire history file.
2. Fault Counters - Displays the title buttons for the faults separated into chains. Selection of a chain will display the fault detail.

NOTE: . Categories that do not exist on the machine will not be displayed.

Diagnostics Fault History (4265)

Description

To access [dC120](#) Fault Counters or [dC122](#) Fault History, enter **Diagnostics** and select **Service Information**.

- [dC120](#) Fault Counters - Displays the Fault Code, Component Name, and Occurrence.
- [dC122](#) Fault History - Displays Fault Code, Component Name, Date and Time.

GP 3 Machine Status

Purpose

To describe the machine information that is available.

Procedure

Go to the relevant section:

- [4150 Machine Information](#)
- [4250/4260 Machine Information](#)
- [4265 Machine Status](#)

4150 Machine Information

Perform the following:

1. Press the **Machine Status** key.
2. Navigate to the required option, refer to [Table 1](#).

Table 1 Machine status

| Function | Level 1 | Level 2 | Level 3 |
|----------------------------|--|--|---------|
| Machine Information | Serial Number | | |
| | Total Impressions | | |
| | Machine Details | Customer Support | |
| | | Supplies Number | |
| | | Machine Serial Number | |
| | | System Serial Number | |
| | | System Software Version | |
| | | Customer Asset TAG Number | |
| | | Xerox Asset TAG Number | |
| | | Machine Hardware Options Configuration | |
| | | Machine Software Versions | |
| | Usage Counters | Marking Meters | |
| | Paper Tray Status | Tray Status | |
| | Print Reports (GP 5) | Call For Assistance | |
| | | Help List | |
| | | Error Messages | |
| | | Last 40 Error Messages | |
| | System Configuration | | |
| | All Above Reports | | |
| | Accounting Reports | Auditron | |
| | | Xerox Standard Accounting Reports | |
| | | All Accounting Reports | |

Table 1 Machine status

| Function | Level 1 | Level 2 | Level 3 |
|----------------------------|--------------------------|-------------------------------|----------------------------|
| | | Email Reports | Email Send |
| | | | Email Confirmation |
| | | | User Authentication |
| | | | Local Address Book Members |
| | | | Group Address Book Member |
| | | | All Email Reports |
| Error Messages | All Faults | Fault Description | |
| | Active Messages | | |
| | Event Log | Order By Time / Order By Code | |
| Service information | Supply / Measure / Count | | |

4250/4260 Machine Information

Perform the following:

1. Press the **Machine Status** key.
2. Navigate to the required option, refer to [Table 2](#).

Table 2 Machine status

| Function | 1st Level | 2nd Level |
|----------------------------|--|----------------------------|
| Machine Information | General Information | Customer Support |
| - | - | Machine Serial Number |
| - | - | System Software Version |
| - | Network Information | IP Address |
| - | - | Host Name |
| - | - | Fax Numbers |
| - | Paper Tray Status | - |
| - | Information Pages (GP 5) | Call For Assistance |
| - | - | Help List |
| - | - | Error Messages |
| - | - | Last 40 Error Messages |
| - | - | System Configuration |
| - | - | E-mail Send |
| - | - | User Authentication |
| - | - | Local Address Book Members |
| - | - | Group Address Book Members |
| - | - | All Above Reports |
| - | - | Fax Phone Book |
| - | - | Fax Transmission |

Table 2 Machine status

| Function | 1st Level | 2nd Level |
|----------------------------|--------------------------|-------------------------------|
| - | - | Fax Receive |
| - | - | Fax Broadcast |
| - | - | Fax Protocol |
| - | - | Fax Multipoll |
| - | - | Junk Fax List |
| - | - | Pending Jobs |
| - | - | Fax Options |
| - | Machine Details | Customer Support |
| - | - | Supplies Number |
| - | - | Machine Serial Number |
| - | - | System Software Version |
| - | - | Customer Asset Tag Number |
| - | - | Xerox Asset Tag Number |
| - | - | Machine Hardware Options |
| - | - | Machine Software Versions |
| - | Usage Counters | - |
| Faults | All Faults | Fault Description |
| - | Active Messages | - |
| - | Event Log | Order By Time / Order By Code |
| Service Information | Supply / Measure / Count | - |

4265 Machine Status

Perform the following:

1. Press the **Machine Status** key on the User Interface.
2. Navigate to the required option, refer to [Table 3](#).

Table 3 4265 Machine Status

| Function | 1st Level | 2nd Level |
|----------------------------|---|--|
| Machine Information | Customer Support, Model, Serial Number, Software Version, iPV4, Host Name Fax Number, Paper Tray Status, Self Help. | Paper Supply Summary, Information Pages, Videos. |
| Active Messages | Faults and Alerts, Active Messages, Fault History, Fault Code. | |
| Supplies | Toner Cartridge | |
| | Smart Kit Drum Cartridge | |
| | Fuser Module | |
| | Feed Roller Tray 1 | |
| | Feed Roller Tray 2 | |
| | Feed Roller Tray 3 | |
| | Feed Roller Bypass Tray | |
| | Document Feeder Roller | |
| | Document Retard Roller | |
| | BTR | |
| | Bypass Tray Friction Pad | |
| Billing Information | Serial Number | |
| | Usage Counters | |
| | Black Impressions | |
| | Total Impressions | |

GP 4 System Administration Tools

Purpose

To describe the System Administration Tools available on the machine.

Procedure

Go to the relevant section:

- [4150 System Administration Tools](#)
- [4250/4260 System Tools](#)
- [4265 System Administration Tools](#)

4150 System Administration Tools

Perform the following:

1. Press the **Access** key.
2. Enter the customers username and password.
3. Select **Go To Tools**.
4. The following options are available:

- System Settings, [Table 1](#).
- Feature Defaults, [Table 2](#).
- Screen Defaults, [Table 3](#).
- Connectivity and Network Setup, [Table 4](#).
- Access and Accounting, [Table 5](#).
- Supplies Management, [Table 6](#).
- Machine Tests, [Table 7](#).
- Customer Support and Supplies Number, [Table 8](#).
- Power Saver Administration, [Table 9](#).
- Optional Services, [Table 10](#).
- Software Reset, [Table 11](#).
- Customer Software Upgrade, [Table 12](#).
- Fax Setups, [Table 13](#).
- On Demand Image Overwrite, [Table 14](#).

NOTE: Only the categories for the installed options are displayed.

Table 1 System Settings

| Function | Level 1 | Level 2 | Level 3 | Level 4 |
|-----------------|------------------------------|----------------------------|---|--|
| System Settings | Tray Management | Tray Confirmation Messages | Tray 1 | On/Off |
| | | | Tray 2 | On/Off |
| | | | Tray 3 | On/Off |
| | | | Tray 4 | On/Off |
| | | | Bypass Tray | On/Off |
| | | Auto Tray | On / Off | |
| | | Default Stock | Stock Type | Plain Paper / Drilled / Transparency / Letterhead / Heavyweight / Recycled / Bond / Labels / Pre-printed / Lightweight / Postcard / Envelopes / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / Other |
| | | | Stock Colour | White / Blue / Yellow / Green / Pink / Clear / Ivory / Gray / Buff / Goldenrod / Red / Orange / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / Other |
| | | Paper Substitution | On / Off | |
| | | Time And Date | Set Time And Date | mm / dd / yy dd / mm / yy yy / mm / dd |
| | Greenwich Mean Time Offset | | -12 to 14 Hours | |
| | Timers | System Timeout | Disable / Enable | 1 -10 minutes |
| | | Incomplete Scan | Disable / Enable | 1 -10 minutes |
| | | Held Job Timeout | Disable / Enable | 0 - 120 Hours / 0 - 59 Minutes |
| | System Administrator Reports | Machine Configuration | Do not print configuration report at power on. Print Configuration report at power on. | |

Table 1 System Settings

| Function | Level 1 | Level 2 | Level 3 | Level 4 |
|----------|--------------------------|---|--------------------------------------|--|
| | | SMTP Log | | |
| | | LDAP Log | | |
| | | Connectivity Log | | |
| | | Network Authentication Log | | |
| | Audio Tones | Fault Tone / Conflict Tone / Selection Tone | Off / Low / Medium / High /Test | |
| | Job Sheets | Banner Sheets | Enabled / Disabled | |
| | | Stock Choice | Stock Type | Plain Paper / Hole Punched / Transparency / Letter-head / Heavyweight / Recycled / Bond / Labels / Pre-printed / Envelopes / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / System Default |
| | | | Stock Colour | White / Blue / Yellow / Green / Pink / Clear / Ivory / Gray / Buff / Goldenrod / Red / Orange / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / Other / System Default / Unspecified |
| | | Error Sheets | Enabled / Disabled | |
| | | Scan Status Sheets | Off / On / Errors Only | |
| | Reduce / Enlarge Presets | Reduce / Enlarge Presets | 25 / 50 / 71 / 141 / 200 / 400 | |
| | | Basic Copy Presets | 25% / 50% / 71% / 141% / 200% / 400% | |
| | Output Options | Out of Staples Option | Complete Job Without Stapling | |
| | | | Fault / Hold Job | |
| | | Within Job Offsetting | On / Off | |
| | Measurements | Units | Inches / mm | |
| | | Numeric Separator | Comma / Period | |
| | Contention Management | Priority | Copy Jobs 1 -16 / Print Jobs 1-16 | |
| | | First In, First Out | | |
| | Altitude Adjustment | Enabled / Disabled | | |
| | Job Operation Rights | All Users / System Administrator Only | | |
| | Paper Size | 8.5 x 11 / A4 | | |

Table 2 Feature Defaults

| Function | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|-------------------------|------------------|------------------|-----------------|---|----------|
| Feature Defaults | Set Fax Defaults | Basic Faxing | Dialing Options | Keypad Dial / Manual Dial / Speed Dial / Redial / Send List / Dialling Characters / Manual Receive / 1 Sided / 2 Sided / 2 Sided/ Rotated | |
| | | | Sides Scanned | | |
| | | | Resolution | Standard / Fine / Super Fine | |
| | | Image Adjustment | Image Quality | Text / Photo / Photo and Text | |
| | | | | Lighten / Darken | |
| | | | | Background Suppression | On / Off |
| | | | Colour Mode | Black and White / Full Colour | |

Table 2 Feature Defaults

| Function | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|----------|-------------------|--------------------|-------------------------|---|-------------------------------|
| | | | Original Size | | |
| | | Added Fax Features | Fax Sending Features | Priority Send | |
| | | | | Delayed Send | |
| | | | | Transmission Header | |
| | | | Fax Reports | | |
| | | | Mailboxes | | |
| | | | Dial Directory Setup | | |
| | | | Polling | | |
| | Set Copy Defaults | Basic Copying | Reduce / Enlarge | 100% / Auto% / 71% / 141% / 25% / 50% / 200% / 400% / 25-400 | |
| | | | Paper Supply | Auto Paper / Tray 1 / Tray 2 / Tray 3 / Tray 4 / Auto | |
| | | | 2 Sided Copy | 1-1 Sided / 1-2 Sided / 2-2 Sided / 2-1 Sided / 1-2 Sided, Rotate Side 2 / 2-1 Sided, Rotate Side 2 | |
| | | | Output | Collated / Uncollated / 1 Staple / 1 Staple | |
| | | Image Adjustment | Image Quality | Original Type | Text / Photo / Photo and Text |
| | | | | Lighten / Darken | |
| | | | | Background Suppression | On / Off |
| | | | Edge Erase | Off / Border Erase / Small Original Erase / Hole Punch Erase / Book Center and Edge Erase | |
| | | | Image Shift | No Shift / Auto Center / Margin Shift | |
| | | | Book Copying | | |
| | | | Original Size | | |
| | | Output Format | Booklet Creation | | |
| | | | Multi-Up | | |
| | | | Covers | | |
| | | | Transparency Separators | | |

Table 3 Screen Defaults

| Function | Level 1 | Level 2 | Level 3 |
|------------------------|------------------------------------|--|---|
| Screen Defaults | Entry Screen Default | Features / Machine Status / Job Status | |
| | Feature Default and Priority Order | Highest Priority / Lowest Priority | Copy / ID Card Copy / Fax / E-mail / Network Scanning |
| | Job Status Default | Incomplete Printing Jobs / Incomplete Non-Printing Jobs / All Incomplete Jobs / Completed Printing Jobs / Completed Non-Printing Jobs / All Completed Jobs | |
| | Language Default | US English / French / German / Spanish / Italian / Dutch / Brazilian Portuguese / Danish / Swedish / Finnish / Norwegian / Greek / Hungarian / Turkish / Czech / Polish / Russian / Romanian | |

Table 4 Connectivity and Network Setup

| Function | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|---------------------------------------|----------------|--|-----------------------|---|--|
| Connectivity and Network Setup | Physical Media | Auto / 10 Mbps Half-Duplex / 10 Mbps Full-Duplex / 100 Mbps Half-Duplex / 100 Mbps Full-Duplex | | | |
| | Network Setup | TCP / IP Options | TCP / IP Settings | Protocol | Enable / Disable |
| | | | | Dynamic Addressing | Disabled / BOOTP / DHCP |
| | | | | DNS Configuration | Domain Name / Dynamic DNS Registration / Preferred DNS Server / Alternate DNS Server |
| | | | | Name / Address | |
| | | | | Subnet and Gateway | |
| | | | HTTP | Enable / Disable | |
| | | | TCP / IP-Line Printer | Enable / Disable | Port Number (1-65535) |
| | | | IPP | Enable / Disable | |
| | | | Raw TCP / IP Printing | Enable / Disable | Port Number (1-65535) |
| | | AppleTalk (R) | Protocol | Enable / Disable | |
| | | | Name and Area | Printer Area | |
| | | | | Area Name | |
| | | Netware (R) | Protocol | Enable / Disable | |
| | | | Primary File Servers | | |
| | | | Frame Type | Auto / 802.2 / 802.3 / Ethernet II | |
| | | | NDS (R) Settings | Name Content / Directory Service Tree | |
| | | | Print Server | Print Server Name / Print Server Password | |
| | | | Rates | Poll Interval | 1-240 Seconds |
| | | | | SAP | Enable / Disable |

Table 5 Access and Accounting

| Function | Level 1 | Level 2 | Level 3 | Level 4 |
|------------------------------|--------------------------------|---------------------------|--------------------------|-------------------|
| Access and Accounting | Authentication Mode | Xerox Standard Accounting | On / Off | |
| | | Network Accounting | On / Off | |
| | | Auditron | On / Off | |
| | | Foreign Device Interface | On / Off | |
| | Foreign Device Interface Setup | Job Timer | Enable / Disable | 0.25 - 15 Minutes |
| | | Print Job Control | Enable / Disable | |
| | | Inhibit Services | Copy Only / All Services | |
| | | Internal Credits | Enable / Disable | |
| | | Image Counter | Enable / Disable | |
| | Internal Auditron Setup | Auditron Initialization | User Accounts | |
| | | | General Accounts | |
| | | | Group Accounts | |

Table 5 Access and Accounting

| Function | Level 1 | Level 2 | Level 3 | Level 4 |
|----------|--------------------------|------------------------------------|---|-------------------------------|
| | | | Reset All Counters | |
| | | | Initialize Auditron | |
| | | Auditron Group Accounts | Next Open Account | |
| | | | Next Active Account | |
| | | | Previous Account | |
| | | User Accounts and Access Rights | Next Open Account | |
| | | | Next Active Account | |
| | | | Previous Account | |
| | | | Access | General Account Access |
| | | | | Multiple Group Account Access |
| | | | | Auditron Administrator Access |
| | | Auditron General Accounts | Next Open Account | |
| | | | Next Active Account | |
| | | | Previous Account | |
| | | Auditron Reports | Print Account Report | |
| | | Auditron Service Mode | Copy Only | |
| | | | Copy and Fax | |
| | Network Accounting Setup | Network Account Authentication | Enable / Disable | |
| | | Network Account Validation Steps | User ID / Account ID | |
| | | Network Account Login Display Mode | Display User ID Details / Mask User ID Details / Display Account ID Details / Mask Account ID Details | |

Table 6 Supplies Management

| Function | Level 1 | Level 2 | Level 3 |
|---------------------|--------------------------------------|--|--------------------|
| Supplies Management | Toner Cartridge Reorder Notification | Reorder at Life Remaining | 1% - 15% |
| | | Toner Cartridge Status | Enabled / Disabled |
| | | Cancel Current Reorder Message(s) | |
| | Bias Transfer Roller | Image Count | |
| | | Reset Counter to 0 | |
| | Drum Cartridge Reorder Notification | Reorder at Life Remaining | 1% - 15% |
| | | Drum Cartridge Status | Enabled / Disabled |
| | | Cancel Current Reorder Message(s) / Confirm Cartridge Has Been Installed | |
| | Feed Rollers Counter Reset | Feed Roller - Tray 1 | Reset Counter to 0 |
| | | Feed Roller - Tray 2 | Reset Counter to 0 |
| | | Feed Roller - Tray 3 | Reset Counter to 0 |
| | | Feed Roller - Tray 4 | Reset Counter to 0 |
| | | Feed Roller - Bypass Tray | Reset Counter to 0 |
| | | Document Feed Roller | Reset Counter to 0 |
| | Fuser Counter Reset | Image Count | |

Table 6 Supplies Management

| Function | Level 1 | Level 2 | Level 3 |
|----------|--|--------------------|---------|
| | | Reset Counter to 0 | |
| | Document Feeder Friction Pad Counter Reset | Image Count | |
| | | Reset Counter to 0 | |

Table 7 Machine Tests

| Function | Level 1 | Level 2 | Level 3 |
|----------------------|------------------------------|-----------------------------------|---|
| Machine Tests | Image Quality Test Patterns | Image Quality Test Patterns | 1-19 |
| | | Features | Tray 1 / Tray 2 / Tray 3 / Tray 4 / Bypass Tray |
| | | | 1 Sided / 2 Sided |
| | | Start Test | |
| | User Interface Tests (GP 12) | User Interface Button Test | Start Test / End Test |
| | | Touch Area Test | Start Test |
| | | Audio Tone Test | Start Test / End Test |
| | | Display Pixel Test | Start Test |
| | | LED Indicator Test | Start Test / End Test |
| | | Video Memory Test | Start Test |
| | | Reset User Interface | Reset User Interface |
| | | Application Checksum Verification | Start Test |

Table 8 Customer Support and Supplies Numbers

| Function | Level 1 |
|--|-----------------------------------|
| Customer Support and Supplies Numbers | Customer Support Telephone Number |
| | Supplies Telephone Number |
| | Customer Asset Tag Number |
| | Xerox Asset Tag Number |

Table 11 Software Reset

| Function | Level 1 |
|----------------|-----------------------|
| Software Reset | Reset System Software |

Table 12 Customer Software Upgrade

| Function | Level 1 |
|---------------------------|----------|
| Customer Software Upgrade | On / Off |

Table 9 Power Saver Administration

| Function | Level 1 | Level 2 |
|----------------------------|-------------------------|-----------------|
| Power Saver Administration | From Normal To Low Mode | 5 - 120 Minutes |

Table 10 Optional Services

| Function | Level 1 | Level 2 |
|-------------------|---------------------------|------------------|
| Optional Services | Network Scanning | Enable / Disable |
| | Network Accounting | Disable |
| | Email | Enable / Disable |
| | Immediate Image Overwrite | Enable / Disable |
| | On Demand Image Overwrite | Enable / Disable |
| | Embedded Fax | Enable / Disable |

Table 13 Fax Setups

| Function | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|------------|---------------------------|--|---|----------------------------|---------------------|
| Fax Setups | Fax Transmission Defaults | Automatic Redial Setup | Redial Time Interval | 1-15 Minutes | |
| | | | Automatic Redial Attempts | 0-13 | |
| | | Audio Line Monitor | Off / On | | |
| | | | | Select Line Monitor Volume | High / Medium / Low |
| | | Prefix Dial | | | |
| | | Toll Save | Off / On | | |
| | | Batch Send | Off / On | | |
| | | Dial Tone Volume | 1 - 7 | | |
| | | Transmission Header Text | | | |
| | File Management | Retained Documents Policy | Documents Received In Mailbox | Delete on Print / Keep | |
| | | | Documents Stored For Polling | Delete on Poll / Keep | |
| | | Mailbox Setup | Mailbox List | | |
| | | | Edit | Mailbox ID | |
| | | | | Mailbox Passcode | |
| | | | | Mailbox Name | |
| | | | | Mailbox Notification | Off / On |
| | | | Delete | | |
| | Fax Country Settings | Argentina / Australia / Austria / Belgium / Brazil / Bulgaria / Canada / Chile / China / Cyprus / Czech Republic / Denmark / Egypt / Finland / France / Germany / Greece / Hong kong / Hungary / Iceland / India / Ireland / Italy / Luxembourg / Malaysia / Mexico / Morocco / Netherlands / New Zealand / Norway / Poland / Portugal / Peru / Romania / Russia / Saudi Arabia / Singapore / South Africa / Spain / Sweden / Switzerland / Turkey / UAE / UK / Ukraine / USA / Yugoslavia | | | |
| | Line Configuration | Dial Type | Tone / Pulse | | |
| | | Fax Number | | | |
| | | Machine Name | | | |
| | Receive Defaults | Auto Answer Delay | 1-7 Rings | | |
| | | Receive Header | Enable / Disable | | |
| | | Ring Volume | Off / On | High / Medium / Low | |
| | | Fax Receive Tray | Tray 1 / Tray 2 / Tray 3 / Tray 4 / Bypass Tray | On/Off | |
| | | Auto Reduction | On / Off | 0-30mm | |
| | | Default Output Options | Stapled | On / Off | |
| | | | Duplex | On / Off | |
| | | Email / Fax Forward | Off / Forward To Fax / Forward To Email | | |
| | | Receive Mode | Telephone / Fax / Answering Machine/ Fax | | |
| | | Secure Receive | Off / On | | |
| | | Remote Code | Off / On | | |

Table 13 Fax Setups

| Function | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|----------|-----------------------|---|------------------|----------------------|---------|
| | | Junk Fax Prevention | Off / On | Junk Fax Number List | |
| | | Secure Polling | Disable / Enable | | |
| | Fax Reports | Transmission/Receive Report / Confirmation Report / Broadcast Report / Multipoll Report | Auto Print / Off | | |
| | Error Correction Mode | Off / On | | | |

Table 14 On Demand Image Overwrite

| Function | Level 1 |
|---------------------------|---------|
| On Demand Image Overwrite | Start |

2. Enter the customers password (default is 1111). Touch the Enter button on the UI.
3. Select the **Tools** tab, refer to [Table 15](#).

NOTE: The Machine Information, Faults and Service Information tabs are accessible without entering System Administration Tools. Go to [GP 3 Machine Status](#).

4250/4260 System Tools

Perform the following:

1. Press the **Log In/Out** key.

Table 15 System administration tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-----------------|-----------|-------------------------------|---|-----------|-----------|
| Device Settings | General | Energy Saver | 5 to 120 Minutes | - | - |
| - | - | Set Date & Time | mm/dd/yy / dd/mm/yy / yy/mm/dd | - | - |
| - | - | - | Month / Day / Year | - | - |
| - | - | GMT Offset | -12 to 14.0 Hours | - | - |
| - | - | Language Default | US English / Italian / Danish / Greek / Polish / French / Dutch / Swedish / Russian / Hungarian / German / Portuguese / Finnish / Turkish / Romanian / Spanish / Brazilian Portuguese / Norwegian / Czech / Catalan | - | - |
| - | - | Xerox Customer Support | Customer Support Telephone Number / Supplies Telephone Number / Customer Asset TAG Number / Xerox Asset TAG Number | - | - |
| - | - | System Administration Reports | Machine Configuration / SMTP Log / LDAP Log / Connectivity Log / Network Authentication Log | - | - |
| - | - | - | Do not Print Configuration Report At Power On / Print Configuration Report At Power On | - | - |
| - | - | Altitude Adjustment | Enable / Disable | - | - |
| - | - | Contention Management | Priority / First In, First Out | - | - |

Table 15 System administration tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|--------------------------------|---------------|----------------------------|---|--|--|
| Paper Tray Management | Paper Setting | Default Stock | Stock Type | Plain Paper / Lightweight / Cotton / Colored / Pre-printed / Recycled / Transparency / Labels / Card Stock / Bond / Archive / Envelopes / Heavyweight / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / Other | - |
| - | - | - | Stock Colour | White / Blue / Yellow / Green / Pink / Clear / Ivory / Gray / Buff / Goldenrod / Red / Orange / Custom 1 / Custom 2 / Custom 3 / Custom 4 / Custom 5 / Custom 6 / Custom 7 / Other | - |
| - | - | Paper Substitution | On / Off | - | - |
| - | - | Default Paper Size | 8.5x11 / A4 | - | - |
| - | Tray Setting | Auto Tray | On / Off | - | - |
| - | - | Tray Confirmation Messages | Tray 1 / Tray 2 / Bypass | On / Off | - |
| User Interface | General | Measurements | Units | Inches / mm | - |
| - | - | - | Numeric Separator | Comma / Period | - |
| - | - | Audio Tones | Fault Tones / Conflict Tones / Selection Tone | Off / Low / Medium / High / Test | - |
| - | - | Screen Default | Entry Screen Default | Features / Machine Status / Job Status / All Services | - |
| - | - | - | Job Status Default | Incomplete Printing Jobs / Incomplete Non-Printing Jobs / All Incomplete Jobs / Completed Printing Jobs / Completed Non-Printing Jobs / All Completed Jobs | - |
| - | - | - | Feature Default And Priority Order | Copy / ID Card Copy / Fax / E-mail / Network Scanning | - |
| - | - | SFO | SFO Number (00 - 99) | Enable / Disable | - |
| - | - | - | Print SFO Report | - | - |
| Connectivity And Network Setup | General | Software Upgrade | On / Off | - | - |
| - | Advanced | Network Setting | Physical Media | Auto / 10 Mbps Half-Duplex / 10 Mbps Full-Duplex / 100 Mbps Half-Duplex / 100 Mbps Full-Duplex | - |
| - | - | - | Network Setup | TCP/IP Options | TCP/IP Setting / HTTP / TCP/IP Line Printer / IPP / Raw TCP/IP Printing |
| - | - | - | - | Appletalk | Protocol / Name and Area |
| - | - | - | - | Netware | Protocol / Primary File / Servers / Frame Type / NDS (R) Settings / Print Server / Rates |

Table 15 System administration tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-------------------|--------------------------|--------------------------|--|--|--|
| Accounting | Accounting Enablement | Authentication Mode | Auditron / Xerox Standard Accounting / Network Accounting | On / Off | - |
| - | - | Internal Auditron Setup | Auditron Initialization | User Accounts | 1-400 |
| - | - | - | - | General Accounts | 0-6782 |
| - | - | - | - | Group Accounts | 1-100 |
| - | - | - | - | Reset All Counters | - |
| - | - | - | - | Initialize Auditron | - |
| - | - | - | Auditron Group Accounts | Next Open Account / Next Active Account / Previous Account (1-100) | 1-100 |
| - | - | - | User Accounts And Access Rights | Next Open Account / Next Active / Previous Account | 1-400 |
| - | - | - | - | Access | General Account Access / Multiple Group Account Access |
| - | - | - | Auditron General Accounts | Next Open Account / Next Active / Previous Account | 1-50 |
| - | - | - | Auditron Reports | Print Account Report | - |
| - | - | - | Auditron Service Mode | Copy Only / Copy And Fax | - |
| - | - | Network Accounting Setup | Network Accounting Authentication / Display Accounting Login Display Mode / Network Accounting Validation Setups | - | - |
| - | Image Overwrite Security | Immediate Overwrite | Enable / Disable | - | - |
| - | - | - | On Demand Overwrite | Standard / Full | - |
| Security Settings | Authentication | Job Operation Eights | All Users / System Administrator Only | - | - |
| - | Image Overwrite Security | Immediate Overwrite | Enable / Disable | - | - |
| - | - | On Demand Overwrite | Standard / Full | - | - |
| - | - | - | Overwrite Now | - | - |

4265 System Administration Tools

Perform the following:

1. Press the **Log In/Out** key.
2. Enter the User Name (default is **admin**).

3. Enter the customer's password (default is **1111**). Touch the **Done** button on the UI screen.
4. Select the **Machine Status** button on the UI, and select the **Tools** tab.

NOTE: The *Machine Information*, *Faults* and *Service Information* tabs are accessible without entering System Administration Tools. Go to [GP 3](#) Machine Status.

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level | |
|-----------------|-------------------------------------|-----------------------------|---|---|-----------|--|
| Device Settings | General | Power Saver Timer | Ready Mode (low power) or Sleep mode (very low power) | | | |
| | | Time Zone, Date, Time | Select the appropriate time zone, date and time. | | | |
| | | Language/Keyboard Selection | Display Language | | | |
| | | | Keyboard Layout | | | |
| | | Altitude Adjustment | Off/On | If altitude is greater than 8000 feet, recommend option be turned on. | | |
| | | Audio Tones | Tone Type, Volume | Fault, Conflict, Selection | | |
| | | Special Features Option | Number, Enabled, Disabled | | | |
| | | Tests and Resets | User Interface Test | UI Touch Screen Test | | |
| | | | | Display Pixel Test | | |
| | | | | LED Indicator Test | | |
| | | | | UI Panel Button Test | | |
| | | | | Video Memory Test | | |
| | | | | Application Checksum Information | | |
| | | | Print Test Pattern | S600 Pattern (A4) | | |
| | | | | S600 Pattern (8.5 x 11 inches) | | |
| | Grey Dusting with Four Line Pattern | | | | | |
| | Grey Dusting Pattern | | | | | |
| | Ghosting Pattern | | | | | |
| | Dark Dusting | | | | | |
| | | | Skew Test | | | |
| | | | Character Test Pattern (2 Prints) | | | |
| | Timers | System Timeout | Minutes, Seconds, Warning Screen | Enabled/Disabled | | |
| | | Delete Held Job After | Enabled/Disabled | | | |
| | Supplies | Feed Rollers Counter Reset | Tray 1, Tray 2, Tray 3 Remaining Pages. | | | |
| | | Fuser Counter Reset | Image Count, Reset | | | |
| | | Bias Transfer Roller Reset | Image Count, Reset | | | |

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-------------------------|---------------------------|-------------------------------------|--|-----------|-----------|
| | Tray Confirmation Screens | Tray 1, Tray 2, Tray 3, Bypass Tray | Controls whether a confirmation screen appears after paper tray is closed. | Show/Hide | |
| | Display Brightness | Lighten, Normal, Darken | | | |
| Service Settings | General | Measurements | Units (inches/millimeters) Numeric Separator | | |
| | Copy | Feature Defaults | Copy Quantity | | |
| | | Feature Order | Tabs, Finishing, Sides Copy, Paper Supply, More Features | | |
| | | Show/Lock/Hide Features | 2-sided copy | | |
| | | | Background Suppression | | |
| | | | Book Copying | | |
| | | | Booklet Creation | | |
| | | | Build Job | | |
| | | | Covers | | |
| | | | Edge Erase | | |
| | | | Finishing | | |
| | | | Image Shift | | |
| | | | Lighten/Darken | | |
| | | | Original Size | | |
| | | | Original Type | | |
| | | | Page Layout | | |
| | | | Paper Supply | | |
| | | | Preset | | |
| | | | Reduce/Enlarge | | |
| | | | Transparency Separators | | |
| | | Preset Management | Shows the Preset selected. | | |
| | | Paper Supply Auto Select Policy. | Allows selection of an alternate paper tray in case the specified paper size is not present in the selected paper tray (On/Off). | | |
| | | Reduce/Enlarge Presets | Reduce/Enlarge Presets, Manually set Preset size. | | |
| | Fax | Fax Wizard Settings | Fax Country Settings | | |
| | | | Line Number | | |
| | | | Line Name | | |
| | | | Line Configuration | | |
| | | Feature Defaults | 2-Sided Scanning | | |
| | | | Resolution | | |
| | | | Original Type | | |
| | | | Original Size | | |

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-----------|-----------|-------------------------|-------------------------------|---|-----------------|
| | | Feature Order | 2-Sided Scanning | | |
| | | | Original Type | | |
| | | | Resolution | | |
| | | | Original Size | | |
| | | | More Features Tab | Presets | |
| | | | | Background Suppression | |
| | | | | Lighten/Darken | |
| | | | | Delay Send | |
| | | | | Send Header Text | |
| | | | | Build Job | |
| | | Show/Lock/Hide Features | 2-Sided Scanning | | |
| | | | Background Suppression | | |
| | | | Build Job | | |
| | | | Delay Send | | |
| | | | Lighten/Darken | | |
| | | | Original Size | | |
| | | | Original Type | | |
| | | | Presets | | |
| | | | Resolution | | |
| | | | Send Header Text | | |
| | | Preset Management | View Presets on Service Entry | | |
| | | Incoming Fax Defaults | Call Receive Mode | Auto Answer Calls as Faxes | Immediately/Off |
| | | | Automatic Answer Delay | Number of Rings | |
| | | | Receive Footer | On/Off | |
| | | | Fax Card Volume | Incoming Ring, Dial Tone, Transmission Tones | |
| | | | Fax Receive Tray | Tray Selection | |
| | | | | If Fax is Longer Than Paper | |
| | | | | Discard Size | |
| | | | Default Output Options | Staple | |
| | | | | 2-Sided | |
| | | | Secure Receive Settings | Off/Pass Code Protect | |
| | | | Junk Fax Protection | Off/On | |
| | | | | Junk Fax Numbers | |
| | | Outgoing Fax Defaults | Starting Rate | Super G3, G3, Forced | |
| | | | Automatic Redial Settings | Redial Time Interval, Automatic Redial Attempts | |
| | | | Prefix Dial Number | Off/On | |
| | | | Toll Save | Enabled/Disabled | |
| | | | Send Header Text | Off/On | |

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-----------|-----------|-------------------------|---------------------------------|-----------------------------------|-------------------|
| | | | Batch Send | Enabled/Disabled | |
| | | | Error Correction Mode | Enabled/Disabled | |
| | | Fax/Email Forwarding | Off | | |
| | | | Forward to Fax | Forward All Faxes | |
| | | | | Forward Outgoing Faxes | |
| | | | | Forward Incoming Faxes | |
| | | | | Add Recipient | |
| | | | Forward to Email | Off | |
| | | | | Forward all Faxes | |
| | | | | Forward Outgoing Faxes | |
| | | | | Forward Incoming Faxes | |
| | | | | Add Recipient | |
| | | | Forward to Fax and Email | Off | |
| | | | | Forward All Faxes | |
| | | | | Forward Outgoing Faxes | |
| | | | | Forward Incoming Faxes | |
| | | | | Add Recipient | |
| | | Mailbox Setup | Mailbox # | | |
| | | | Friendly Name | | |
| | | | Passcode | | |
| | | | Notify | | |
| | | Setup Fax Reports | Activity Report | Auto Print / Off | |
| | | | Confirmation Report | Report Options, Print Options | |
| | | | Broadcast and Multi-poll Report | Print on Error, Always Print, Off | |
| | | Secure Polling | On/Off | | |
| | Email | Feature Order | First Tab Layout | 4 Features | 2-Sided Scanning |
| | | | | | Output Color |
| | | | | | Attachment |
| | | | | | Subject |
| | | | | 3 Features | 2-Sided Scanning |
| | | | | | Output Color |
| | | | | | Attachment |
| | | | | 2 Features | 2-Sided Scanning |
| | | | | | Output Color |
| | | | | 1 Feature | 2-Sided Scanning |
| | | | | 0 Features | More Features Tab |
| | | Show/Lock/Hide Features | 2-Sided Scanning | | |
| | | | Attachment | | |
| | | | Background Suppression | | |
| | | | Build Job | | |
| | | | Encryption | | |

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|-------------------------|----------------------|-------------------------|-------------------------------------|---------------------------------------|-----------|
| | | | From | | |
| | | | Lighten/Darken | | |
| | | | Message | | |
| | | | Original Size | | |
| | | | Original Type | | |
| | | | Output Color | | |
| | | | Quality/File Size | | |
| | | | Reply To | | |
| | | | Resolution (dpi) | | |
| | | | Scan To Edge | | |
| | | | Signing | | |
| | | | Subject | | |
| | | Preset Management | View Presets on Service Entry | | |
| - | Scan To | Feature Order | | | |
| - | - | Show/Lock/Hide Features | | | |
| - | - | Preset Management | | | |
| - | Server Fax | Feature Order | 2-Sided Scanning | | |
| | | | Presets | | |
| | | | Resolution (dpi) | | |
| | | | Original Type | | |
| | | | More Features | Presets | |
| | | | | Lighten/Darken | |
| | | | | Background Suppression | |
| | | | | Delay Send | |
| | | | | Build Job | |
| - | - | Show/Lock/Hide Features | 2-Sided Scanning | | |
| | | | Background Suppression | | |
| | | | Build Job | | |
| | | | Delay Send | | |
| | | | Lighten/Darken | | |
| | | | Original Size | | |
| | | | Original Type | | |
| | | | Presets | | |
| | | | Resolution (dpi) | | |
| | | Preset Management | View Presets on Service Entry | | |
| Network Settings | Network Connectivity | Type | Wired | IPv4 Address, IPv6 Address, Host Name | |
| | | | Wireless | | |
| | TCP/IP Settings | TCP/IP Enablement | Enabled/Disabled | | |
| | | Dynamic Addressing | Disabled, BOOTP, DHCP | | |
| | | DNS Configuration | Host Name, Domain Name, DNS Servers | | |

Table 16 4265 System Administration Tools

| 1st Level | 2nd Level | 3rd Level | 4th Level | 5th Level | 6th Level |
|----------------------------|--------------------------|---------------------------|---|--------------------------|-----------|
| | | IPv6 | IPv6 Link_Local Address | | |
| | Advanced Settings | Ethernet Physical Media | Auto, 100 Mbps Half Duplex, 10mbps half Duplex, 100mbps Full Duplex, 1Gbps Full Duplex. | | |
| | | HTTP/HTTPS/IPP | Enable/Disable | | |
| | | 802.1X | Enable/Disable | | |
| | | TCP/IP - Line Printer | Enable/Disable, Port Number | | |
| | | Raw TCP/IP Printing | Enable/Disable, Port Number | | |
| | Display Network Settings | Show IPv4 Address | Will show the address in the device's touch interface status region. | | |
| | | Show Host Name | Will show the address in the device's touch interface status region. | | |
| | | Hide Network Information | Will not display network information on the device UI. | | |
| Accounting Settings | Accounting Mode | None | | | |
| | | Xerox Standard Accounting | | | |
| | | Network Accounting | None | | |
| | | | Xerox Standard Accounting | | |
| | | | Network Accounting | | |
| | | Auxiliary Access | Job Timer | Enable / Disable | |
| | | | Inhibit Services | Copy Only / All Services | |
| | | | Image Counter | Charge / No Charge | |
| | | | Print Job Control | Enable / Disable | |
| | | | Internal Credits | Enable / Disable | |

GP 5 Reports

Purpose

To give details of the reports available in machine Information, refer to [GP 3](#).

NOTE: *The list of available reports is dependant on machine type and installed options.*

Refer to the following:

- [Call for Assistance](#)
- [Help List](#)
- [Error Messages](#)
- [Last 40 Error Messages](#)
- [System Configuration](#)
- [All Above](#)
- [Billing/Meters](#)
- [Auditron](#)
- [Xerox Standard Accounting](#)
- [All Accounting Reports](#)
- [Email Send](#)
- [Email Confirmation](#)
- [User Authentication](#)
- [Local Address Book Members](#)
- [Group Address Book Members](#)
- [All Email Reports](#)
- [Fax Phone Book](#)
- [Fax Transmission](#)
- [Fax Receive](#)
- [Fax Broadcast](#)
- [Fax Protocol](#)
- [Fax Multipoll](#)
- [Junk Fax List](#)
- [Pending Jobs](#)
- [Fax Options](#)

Call for Assistance

This list shows all the information required by the call center when the customer registers a request for service.

Help List

This report shows a brief description of the machines basic functions and commands. It adds or subtracts features from the report, based upon machine configuration. It can be used as a quick reference guide.

Error Messages

This list shows all the fault codes generated by the machine.

Last 40 Error Messages

This list shows the last 40 fault codes generated by the machine.

System Configuration

This list shows the user system data settings and the machine settings.

All Above

The machine will print the Call for Service List, the Help List, the Error Messages List, the Last 40 Error Messages List and the System Configuration Report.

Billing/Meters

This list shows specific information about the machines total print count.

Auditron

This list shows the active electronic auditron group accounts and their current image counters for each available service.

Xerox Standard Accounting

This list shows the user account activity. Reports are available for user accounts, general accounts and group accounts.

All Accounting Reports

The machine will print the Auditron list and Xerox Standard Accounting list.

Email Send

This report shows specific information concerning scan to email activities.

Email Confirmation

This report prints after connecting to the mail server.

User Authentication

This list shows the authentication for scan to email.

Local Address Book Members

This list shows all email addresses contained in the local address book.

Group Address Book Members

This list shows all groups and the email addresses associated with each group in the group address book.

All Email Reports

This function will print all available Email reports.

Fax Phone Book

This report shows all telephone numbers stored in the machine.

Fax Transmission

This report shows the most recent 50 fax transmissions.

Fax Receive

This report shows the most recent 50 fax receptions.

Fax Broadcast

This report shows the success or failure of a specific fax job sent to multiple destinations.

Fax Protocol

This report shows the protocol information about the last fax job. Refer to [dC109](#) Embedded Fax Protocol Report.

Fax Multipoll

This report shows the success or failure of a specific polling fax job sent to multiple destinations.

Junk Fax List

This report shows the junk faxes.

Pending Jobs

This report shows specific information about document stored for delayed activity.

Fax Options

This report shows the different options available for the fax and their current settings.

GP 6 Firmware Upgrade

Purpose

To give details of the possible firmware upgrade procedures:

- [Remote Machine](#)
- [Local Machine](#)

Remote Machine

There are 2 methods to upgrade the firmware on networked machines, CentreWare Internet Service (CWIS) and CentreWare Web.

NOTE: *CentreWare Web can only be used by the System Administrator.*

CentreWare Internet Service Method

Perform the following:

1. Open Microsoft Internet Explorer. Enter the machines IP address.
2. Enter the machines IP address. Press return. The CentreWare Internet Services window will open.

NOTE: *Refer to [GP 4](#) System Administration Tools to determine the machines IP address.*

3. Click on the **Properties** tab.
4. In the Properties window, click on **Maintenance**, then **Firmware Upgrade**.
5. Enter the customers username and password. The Firmware Upgrade window will open.
6. In the Firmware Upgrade window, select **Browse**.
7. Browse to the location of the firmware files. Select the correct firmware file.
8. Select **Install Software**. The firmware file will now be transmitted to the machine. The machine will automatically initialize when the upgrade procedure is finished.
9. Check that the machine has been successfully upgraded.

Local Machine

ControlCentre Method (4150)

This procedure is applicable to the 4150 only. Use this method if the machine can be connected to a PC via a USB 2.0 port.

NOTE: *The PC must have Windows 2000 or Windows XP and a USB 2.0 port.*

Perform the following:

1. Use a USB 2.0 cable to connect the PC to the machine.

NOTE: *Cancel the Found New Hardware Wizard.*

2. Open **ControlCentre**.
3. In the right window, under **Maintenance**, highlight **Firmware Upgrade**.
4. Select **Setting**.
5. In the Firmware Update window, select **Browse**.
6. Browse to the location of the firmware files. Select the correct firmware file.
7. Select **Update**. The firmware file will now be transmitted to the machine. The machine will automatically initialize when the upgrade procedure is finished.
8. Check that the machine has been successfully upgraded.

USB Thumbdrive Method (4250/4260/4265)

This procedure is applicable to the 4250/4260/4265 only. The firmware upgrade is initiated locally from a USB thumbdrive through the standard thumbdrive port.

Perform the following:

1. Load the firmware onto a USB thumbdrive.
2. Connect the USB thumbdrive to the standard thumbdrive port on the side of the machine.
3. Select **Print from USB**.
4. From the displayed list, navigate to the relevant firmware file. Select the firmware file.
5. Select **Add**. The firmware file will be added to the print list.
6. **Select Done**. The print list will be displayed.
7. **Select the firmware file to be downloaded to the machine. Press OK or the Start key or to send the firmware file to the machine.**

NOTE: The progress of the upgrade procedure will be displayed on the UI. The machine will reboot after the upgrade.

8. After the firmware has been upgraded, check that the correct version is displayed in Machine Status. Refer to [GP 3 Machine Status](#).

GP 7 Machine Specifications

Specifications are correct at the time of publication. Machine specifications are subject to change without notice. Refer to the relevant section:

- [4150 Specifications](#)
- [4250/4260 Specifications](#)
- [4265 Specifications](#)

4150 Specifications

Refer to the following tables for the 4150 specifications:

- [Table 1](#) General Specifications.
- [Table 2](#) Fax Specifications.
- [Table 3](#) Scanner Specifications.
- [Table 4](#) Copy Specifications.
- [Table 5](#) Telephone Specifications.
- [Table 6](#) Consumables.
- [Table 7](#) Fuser Operating Temperatures.
- [Table 8](#) HVPS Output.
- [Table 9](#) Finisher Specifications

Table 1 General specifications

| Item | Description |
|---------------------------------|---|
| Configuration | Desktop with 1 tray. Optional 2 or 4 trays. High stand for 1 or 2 trays. Low stand for 4 trays. |
| Operating System | Win98/ME/NT 4.0/2000/XP/XP64bit/MAC/Unix/Linux and Citrix. |
| Duplex Printing | Yes |
| Printing Speed | 45ppm for 8.5x11, 43ppm for A4 |
| Paper Tray Capacity | 520 sheets (75gsm) |
| Document Capacity (Input) | DADF: 50 Sheets (50-120gsm) |
| Paper Capacity (Output) | Output tray 500 sheets Optional finisher 500 sheets (50 sheets stapled) |
| Interface | IEEE 1284 (ECP) USB (without HUB mode) |
| CPU | 400 MHz |
| System Memory | 128Mb (plus 16Mb for Fax) (scan to email adds 32Mb) |
| Warming up Time | From power on: 60 Sec. From power save: 15 sec. |
| Absolute Storage Condition | Temperature: -20C ~ 40C, Humidity: 10% RH ~ 90% RH |
| Operating Condition | Temperature: 10C ~ 30C, Humidity: 20% RH ~ 80% RH |
| Recommended Operating Condition | Temperature: 16C ~ 30C, Humidity: 30% RH ~ 70% RH |
| Dimension (W x D x H) | Basic: 610 x 465 x 607mm (24 x 13.3 x 23.8 inches) |
| Weight | Machine: 45Kg (99lb) (with CRU) Tray 2: 11.85Kg (26lb) |
| Acoustic Noise | Less than 62dB (Copy/Printing scanning mode) |

Table 1 General specifications

| Item | Description |
|--------------------------------|--|
| Power Rating | 110VAC-127VAC: 6A 220VAC-240VAC: 3A |
| Power Consumption | Avg. 800W (Print/Copy) |
| Power Save Consumption | Avg. 35W |
| Recommended System Requirement | Pentium IV 1.2 Ghz, 64Mb RAM |
| Minimum System Requirement | Pentium III 500 MHz, 32Mb RAM |
| LCD | 640 x 240 line graphic LCD |
| Memory | 128Mb SDRAM (expandable to 256Mb) |

Table 2 Fax specifications

| Item | Description |
|---------------------------|--|
| Standard Recommendation | ITU-T Group3(ITU: International Telecommunications Union) |
| Application Circuit | PSTN or behind PABX (PSTN: Public Switched Telephone Network. PABX: Private Automatic Branch Exchange) |
| Data coding (Compression) | MH/MR/MMR/JBIG/JPEG (Color/Transmission) |
| Modem speed | 33600/28800/21600/19200/14400/12000/9600/7200/4800/2400bps |
| Transmission Speed | Approximately 3 sec (33,600 bps) |
| Effective Scanning Width | 208 mm (8.2 inches) |
| Grayscale | 256 Levels |
| Paper Capacity (Input) | DADF (Duplex Automatic Document Feeder): 50 Sheets (75gsm) |
| FAX Mode | Standard /Fine/Super Fine/Halftone |
| Memory | 16MB |

Table 3 Scanner specifications

| Item | Description |
|----------------------------|---|
| Type | Flatbed (with DADF) |
| Speed | 1.33 sec (letter at 300 dpi) |
| Device | Color CCD (Charge Coupled Device) Module |
| Interface | IEEE1284 (ECP Support) USB (without HUB Mode) |
| Compatibility | TWAIN Standard, WIA |
| Optical Resolution (H X V) | 600 x 600 dpi |
| Halftone | 256 Levels |
| Effective Scan width | 208 mm (8.2 inches) |

Table 4 Copy specifications

| Item | Description |
|------|-------------|
| Mode | B/W |

Table 4 Copy specifications

| Item | Description |
|----------------------------|---|
| Quality | Text/Photo/Mixed |
| Copy Speed | 45ppm for 8.5 x 11, 43ppm for A4 |
| Optical Resolution (H x V) | 600 x 600 dpi |
| Multi Copy | 1 to 999 |
| Maximum Original Size | Legal |
| Maximum Page Size | Legal |
| Paper Type Selection | Plain, Cardstock, Transparency, Bond, Labels, Colored |
| Zoom Range | Platen: 25-400% (1% Step) DADF: 25-100% (1% Step) |

Table 5 Telephone specifications

| Item | Description |
|---------------|--|
| Speed Dial | 200 Locations |
| Tone/Pulse | Tone only user mode. Tone/Pulse selectable in tech mode. |
| Ringer Volume | Off, low, medium, high |
| Chain Dial | None |
| Pause | Yes, using the Pause/Redial Key |

Table 6 Consumables

| Item | Life expectancy |
|--------------------|--|
| Toner cartridge | 20K prints (10K starter toner cartridge) (5% coverage pattern) |
| Xerographic module | 55K prints (simplex normal mode) |

Table 7 Fuser operating temperatures

| Machine State or Paper Type | Environment (Power on/after 50 prints/after 150 prints) | | |
|-----------------------------|---|--------------------|--------------------|
| | LL | NN | HH |
| Machine in standby | 175 deg. C | 175 deg. C | 170 deg. C |
| Plain | 189/189/185 deg. C | 189/185/185 deg. C | 184/184/184 deg. C |
| Thick/Bond/Label | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Thin | 180/180/175 deg. C | 180/180/175 deg. C | 175/170/170 deg. C |
| Envelope | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Cardstock | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| OHP | 175/170/165 deg. C | 175/170/165 deg. C | 175/170/165 deg. C |

The environment acronyms are as follows:

- LL - Low temperature/low humidity.
- NN - Normal temperature/normal humidity.

- HH - High temperature/high humidity.

Table 8 HVPS Output

| HVPS Output | Voltage |
|-----------------------------|---------------------------|
| Transfer High Voltage (THV) | Max +5000V DC +/-5% |
| Charge Voltage (MHV) | -1100V to -1800V DC +/-5% |
| Developing Voltage (DEV) | -450V to -600V DC +/-5% |
| Detack Voltage | -3000 to +3000V DC +/-5% |
| Fuser Bias | +450V DC +/-5% |

Table 9 Finisher specifications

| Item | Description |
|---|---|
| Stacking capacity | 500 sheets |
| Stapling capacity | 50 sheets |
| Staple cartridge capacity | 5000 staples |
| Weight | 10.5Kg (23lb) |
| Dimension with stacker tray (W x D x H) | 726 x 390 x 300mm (28.5 x 15.3 x 11.8 inches) |
| Input power (from IOT) | +24V, +5V and +3.3V |

4250/4260 Specifications

Refer to the following tables for the 4250/4260 specifications:

- [Table 10](#) General Specifications.
- [Table 11](#) Fax Specifications.
- [Table 12](#) Scanner Specifications.
- [Table 13](#) Copy Specifications.
- [Table 14](#) Telephone Specifications.
- [Table 15](#) Consumables.
- [Table 16](#) Fuser Operating Temperatures.
- [Table 17](#) HVPS Output.
- [Table 18](#) Finisher Specifications.

Table 10 General specifications

| Item | Description |
|---------------------------|--|
| Configuration | Desktop with 1 tray. Optional 2 trays, 4 trays or HCF. High stand for 1 or 2 trays. Low stand for 4 trays. |
| Operating System | Win98/ME/NT 4.0/2000/XP/XP64bit/MAC/Unix/Linux and Citrix. |
| Duplex Printing | Yes |
| Printing Speed (4250) | 45ppm for 8.5x11, 43ppm for A4 |
| Printing Speed (4260) | 55ppm for 8.5x11, 53ppm for A4 |
| Paper Tray Capacity | 520 sheets (75gsm) |
| Document Capacity (Input) | DADF: 100 Sheets (50-120gsm) |

Table 10 General specifications

| Item | Description |
|---------------------------------|--|
| Paper Capacity (Output) | Output tray 500 sheets Optional finisher 500 sheets (50 sheets stapled) |
| Interface | IEEE 1284 (ECP) USB (without HUB mode) |
| CPU | 400 MHz |
| System Memory | 256Mb (plus 32Mb for Fax) (scan to email adds 32Mb) |
| Warming up Time | From power on: 60 Sec. From power save: 18 sec. |
| Absolute Storage Condition | Temperature: -20C ~ 40C, Humidity: 10% RH ~ 90% RH |
| Operating Condition | Temperature: 10C ~ 32C, Humidity: 20% RH ~ 80% RH |
| Recommended Operating Condition | Temperature: 16C ~ 30C, Humidity: 30% RH ~ 70% RH |
| Dimension (W x D x H) | Basic: 633 x 506 x 641mm (24.9 x 19.9 x 25.2 inches) |
| Weight | Machine: 45Kg (99lb) (with CRU) Tray 2: 11.85Kg (26lb) |
| Acoustic Noise | Less than 55dB (Copy/Printing scanning mode) |
| Power Rating | 110VAC-127VAC: 8A 220VAC-240VAC: 4A |
| Power Consumption | Avg. 900W (Print/Copy) |
| Power Save Consumption | Avg. 50W |
| Recommended System Requirement | Pentium IV 1.2 Ghz, 64Mb RAM |
| Minimum System Requirement | Pentium III 500 MHz, 32Mb RAM |
| LCD | 800 pixels x 480 lines TFT color graphic LCD |
| Memory | 256Mb SDRAM (expandable to 512Mb) |

Table 11 Fax specifications

| Item | Description |
|---------------------------|--|
| Standard Recommendation | ITU-T Group3, Super G3 |
| Application Circuit | PSTN or behind PABX (PSTN: Public Switched Telephone Network. PABX: Private Automatic Branch Exchange) |
| Data coding (Compression) | MH/MR/MMR/JBIG/JPEG (Color/Transmission) |
| Modem speed | 33600/28800/21600/19200/14400/12000/9600/7200/4800/2400bps |
| Transmission Speed | Approximately 3 sec (33,600 bps) |
| Effective Scanning Width | 208 mm (8.2 inches) |
| Grayscale | 256 Levels |
| Paper Capacity (Input) | DADF (Duplex Automatic Document Feeder): 100 Sheets (75gsm) |
| FAX Mode | Standard /Fine/Super Fine/Halftone |
| Memory | 32MB |

Table 12 Scanner specifications

| Item | Description |
|----------------------------|--|
| Type | Flatbed (with DADF) |
| Device | Color CCD (Charge Coupled Device) Module |
| Interface | IEEE 1284 (ECP Support) USB (without HUB Mode) |
| Compatibility | Scan to USB, direct connect TWAIN |
| Optical Resolution (H X V) | 600 x 600 dpi |
| Halftone | 256 Levels |
| Effective Scan width | 208 mm (8.2 inches) |

Table 13 Copy specifications

| Item | Description |
|----------------------------|---|
| Mode | B/W |
| Quality | Text/Photo/Mixed |
| Copy Speed | 55ppm for 8.5 x 11, 53ppm for A4 |
| Optical Resolution (H x V) | 600 x 600 dpi |
| Multi Copy | 1 to 999 |
| Maximum Original Size | Legal |
| Maximum Page Size | Legal |
| Paper Type Selection | Plain, Cardstock, Transparency, Bond, Labels, Colored |
| Zoom Range | Platen: 25-400% (1% Step) DADF: 25-100% (1% Step) |

Table 14 Telephone specifications

| Item | Description |
|---------------|--|
| Speed Dial | 200 Locations |
| Tone/Pulse | Tone only user mode. Tone/Pulse selectable in tech mode. |
| Ringer Volume | Off, low, medium, high |
| Chain Dial | None |
| Pause | Yes, using the Pause/Redial Key |

Table 15 Consumables

| Item | Life expectancy |
|--------------------|--|
| Toner cartridge | 23K prints (12K starter toner cartridge) (5% coverage pattern) |
| Xerographic module | 80K prints (simplex normal mode) |

Table 16 Fuser operating temperatures

| Machine State or Paper Type | Environment (Power on/after 50 prints/after 150 prints) | | |
|-----------------------------|---|--------------------|--------------------|
| | LL | NN | HH |
| Machine in standby | 175 deg. C | 175 deg. C | 170 deg. C |
| Plain | 189/189/185 deg. C | 189/185/185 deg. C | 184/184/184 deg. C |
| Thick/Bond/Label | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Thin | 180/180/175 deg. C | 180/180/175 deg. C | 175/170/170 deg. C |

Table 16 Fuser operating temperatures

| Machine State or Paper Type | Environment (Power on/after 50 prints/after 150 prints) | | |
|-----------------------------|---|--------------------|--------------------|
| | LL | NN | HH |
| Envelope | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Cardstock | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| OHP | 175/170/165 deg. C | 175/170/165 deg. C | 175/170/165 deg. C |

The environment acronyms are as follows:

- LL - Low temperature/low humidity.
- NN - Normal temperature/normal humidity.
- HH - High temperature/high humidity.

Table 17 HVPS Output

| HVPS Output | Voltage |
|-----------------------------|---------------------------|
| Transfer High Voltage (THV) | Max +5000V DC +/-5% |
| Charge Voltage (MHV) | -1100V to -1800V DC +/-5% |
| Developing Voltage (DEV) | -450V to -600V DC +/-5% |
| Detack Voltage | -3000 to +3000V DC +/-5% |
| Fuser Bias | 0 to +1000V DC +/-5% |

Table 18 Finisher specifications

| Item | Description |
|---|---|
| Stacking capacity | 500 sheets |
| Stapling capacity | 50 sheets |
| Staple cartridge capacity | 5000 staples |
| Weight | 10.5Kg (23lb) |
| Dimension with stacker tray (W x D x H) | 726 x 390 x 300mm (28.5 x 15.3 x 11.8 inches) |
| Input power (from IOT) | +24V, +5V and +3.3V |

4265 Specifications

Refer to the following tables for the 4265 specifications:

- [Table 19](#) General Specifications.
- [Table 20](#) Fax Specifications.
- [Table 21](#) Scanner Specifications.
- [Table 22](#) Copy Specifications.
- [Table 23](#) Telephone Specifications.
- [Table 24](#) Consumables
- [Table 25](#) Fuser Operating Temperatures
- [Table 26](#) HVPS Output

• **Table 27** Finisher Specifications

Table 19 4265 General specifications

| Item | Description |
|--|--|
| Configuration | 4265 S - Standard features: 100-sheet capacity Bypass Tray, 2-sided printing, 55 copies per minute, 600 x 600 dpi, Duplex Auto Document Feeder, 100-sheet Document feeder capacity. 4265 X - Standard features and fax 4265 XF - Standard features, fax, 500-sheet Finisher, 2100-sheet HCF, plus one extra 520-sheet Feeder. |
| Operating System | Win98/ME/NT 4.0/2000/XP/XP64bit/MAC/Unix/Linux and Citrix. |
| Printing Speed | Simplex: 55 ppm letter, 53 ppm for A4. Duplex: 50 ppm for 8.5x11, 48 ppm for A4. |
| Paper Tray Capacity | 520 sheets (75gsm) Bypass Tray: 100 sheets |
| Document Capacity (Input) | DADF: 100 Sheets (75gsm) |
| Paper Capacity (Output) | Output tray: 500 sheets Optional Finisher: 500 sheets (50 sheets stapled) High Capacity Feeder: 2100 Sheets |
| Interface | IEEE 1284 (ECP) |
| CPU | 400 MHz |
| System Memory | 256Mb (plus 32Mb for Fax) (scan to email adds 32Mb) |
| Warming up Time | From power on: 60 Sec. From power save: 15 sec. |
| Absolute Storage Condition | Temperature: -20C ~ 40C, Humidity: 10% RH ~ 90% RH |
| Operating Condition | Temperature: 16C ~ 30C, Humidity: 20% RH ~ 80% RH |
| Recommended Operating Condition | Temperature: 10C ~ 30C, Humidity: 30% RH ~ 70% RH |
| Dimension (W x D x H) | Basic: 621 x 511 x 624mm (24.5 x 20.1 x 24.6 inches) |
| Weight | S Configuration: 42.41 kg (93.63 lb.) X Configuration: 42.53 kg (93.89 lb.) XF Configuration: 92.39 kg (203.9 lb.) |
| Acoustic Noise | Less than 55dB (Copy/Printing scanning mode) |
| Power Rating | 110 -127 VAC: 9A 220 - 240 VAC: 4.5A |
| Power Consumption - Continuous Operation | < 900W (Print/Copy) |
| Power Consumption - Energy Save Mode | < 1.5 W (Sleep Mode) |
| Power Consumption - Ready/Standby Mode | < 30 W |
| Recommended System Requirement | Pentium IV 1.2 Ghz, 64Mb RAM |
| Minimum System Requirement | Pentium III 500 MHz, 32Mb RAM |
| Control Panel | 4.3 inch LCD touch screen and keypad navigation. |

Table 19 4265 General specifications

| Item | Description |
|---------------|--|
| Memory | 2GB Base Configuration, 320 GB Hard Drive, 1GHz Processor. |
| File Formats | JPG, TIFF, PDF, XPS |
| Connectivity | USB 2.0, USB Flash Drive, Ethernet 10/100/1000Base-T |
| Remote Access | Xerox CentreWare Internet Service |

Table 20 4265 Fax specifications

| Item | Description |
|---------------------------|--|
| Standard Recommendation | ITU-T Group3, Super G3 |
| Application Circuit | PSTN or behind PABX (PSTN: Public Switched Telephone Network. PABX: Private Automatic Branch Exchange) |
| Data coding (Compression) | MH/MR/MMR/JBIG (Color/Transmission) |
| Modem speed | 33600/28800/21600/19200/14400/12000/9600/7200/4800/2400bps |
| Transmission Speed | Approximately 3 sec (33,600 bps) |
| Effective Scanning Width | 208 mm (8.2 inches) |
| Grayscale | 256 Levels |
| Paper Capacity (Input) | DADF (Duplex Automatic Document Feeder): 100 Sheets (75gsm) |
| FAX Mode | Standard /Fine/Super Fine/Halftone |
| Memory | 50MB |

Table 21 4265 Scanner specifications

| Item | Description |
|----------------------------|--|
| Type | Flatbed (with DADF) |
| Device | Color CCD (Charge Coupled Device) Module |
| Interface | IEEE1284 (ECP Support) USB (without HUB Mode) |
| Compatibility | Scan to USB, direct connect TWAIN |
| Optical Resolution (H X V) | 600 x 600 dpi |
| Halftone | 256 Levels |
| Effective Scan width | 208 mm (8.2 inches) |
| Maximum Scan Size | Document Glass: 8.5 x 14 inches (216 x 356 mm). DADF: 8.5 x 14 inches (216 x 356 mm). |

Table 22 4265 Copy specifications

| Item | Description |
|----------------------------|--|
| Mode | B/W |
| Quality | Text/Photo/Mixed |
| Copy Speed | 1- sided: 55 copies per minute. Duplex: 50 copies per minute (on 8.5 x 11 inch paper). |
| Optical Resolution (H x V) | 600 x 600 dpi |

Table 22 4265 Copy specifications

| Item | Description |
|-----------------------|---|
| Multi Copy | 1 to 999 |
| Maximum Original Size | Legal (216 by 356 mm, 8.5 x 14 inches) |
| Maximum Page Size | Legal |
| Paper Type Selection | Plain, Cardstock, Transparency, Bond, Labels, Colored |
| Zoom Range | Platen: 25-400% (1% Step) DADF: 25-200% (1% Step) |

Table 23 4265 Telephone specifications

| Item | Description |
|---------------|--|
| Speed Dial | 200 Locations |
| Tone/Pulse | Tone only user mode. Tone/Pulse selectable in tech mode. |
| Ringer Volume | Off, low, medium, high |
| Chain Dial | None |
| Pause | Yes, using the Pause/Redial Key |

Table 24 4265 Consumables

| Item | Life expectancy |
|--------------------|--|
| Toner cartridge | 10K (Standard Capacity), 25K (High Capacity) |
| Xerographic module | 100K prints (simplex normal mode) |

Table 25 4265 Fuser operating temperatures

| Machine State or Paper Type | Environment (Power on/after 50 prints/after 150 prints) | | |
|-----------------------------|---|--------------------|--------------------|
| | LL | NN | HH |
| Machine in standby | 175 deg. C | 175 deg. C | 170 deg. C |
| Plain | 189/189/185 deg. C | 189/185/185 deg. C | 184/184/184 deg. C |
| Thick/Bond/Label | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Thin | 180/180/175 deg. C | 180/180/175 deg. C | 175/170/170 deg. C |
| Envelope | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| Cardstock | 199/195/195 deg. C | 199/195/195 deg. C | 194/190/190 deg. C |
| OHP | 175/170/165 deg. C | 175/170/165 deg. C | 175/170/165 deg. C |

NOTE: The Fusing environment acronyms are as follows:

- LL - Low temperature/low humidity.
- NN - Normal temperature/normal humidity.
- HH - High temperature/high humidity.

Table 26 4265 HVPS Output

| HVPS Output | Voltage |
|-----------------------------|---------------------------|
| Transfer High Voltage (THV) | Max +5000V DC +/-5% |
| Charge Voltage (MHV) | -1100V to -1800V DC +/-5% |

Table 26 4265 HVPS Output

| HVPS Output | Voltage |
|--------------------------|--------------------------|
| Developing Voltage (DEV) | -450V to -600V DC +/-5% |
| Detack Voltage | -3000 to +3000V DC +/-5% |
| Fuser Bias | 0 to +1000V DC +/-5% |

Table 27 4265 Finisher specifications

| Item | Description |
|---|---|
| Stacking capacity | 500 sheets |
| Stapling capacity | 50 sheets |
| Staple cartridge capacity | 5000 staples |
| Weight | 10.5Kg (23 lb.) |
| Dimension with stacker tray (W x D x H) | 726 x 390 x 300mm (28.5 x 15.3 x 11.8 inches) |
| Input power (from IOT) | +24V, +5V and +3.3V |

GP 8 DADF Document Feeding Specifications

Purpose

To list the specifications of the documents that can be fed through the DADF.

Specifications

Refer to [Table 1](#).

Table 1 Specifications

| Item | Specification |
|--------------------------------------|--|
| Length | 145mm - 356mm (5.75 inches - 14inches) |
| Width | 145mm - 216mm (5.75 inches - 8.5 inches) |
| Weight | 50gsm - 105gsm (12.5lb - 28lb) |
| Thickness | 0.075mm - 0.13mm |
| Curl | Less than 5mm |
| Input tray capacity (4150) | 50 sheets of 80gsm (20lbs) paper |
| Input tray capacity (4250/4260/4265) | 100 sheets of 80gsm (20lbs) paper |

GP 9 Paper and Media Specifications

Purpose

To list the paper and media size specifications.

Procedure

Refer to the following specifications:

- [Paper Specifications](#)
- [Transparency Specification](#)
- [Envelope Specification](#)
- [Label Specification](#)

Paper Specifications

NOTE: Ensure that the paper tray settings match the paper size in the tray.

Refer to [Table 1](#) for the paper and media sizes that can be used in the machine. Refer to [Table 2](#) for the paper or media weight that can be used in the machine.

Table 1 Paper and media specifications

| Paper Type | Mode | Size | | Input Source | | |
|------------------------------|----------------|---------------|--------------|--------------|----------------|----------------|
| | | W x L (mm) | W x L (inch) | Bypass | Trays 1-4, HCF | Duplex |
| Letter | Print/Copy/Fax | 215.9 x 279 | 8.5 x 11 | X | X | X |
| Legal | Print/Copy/Fax | 215.9 x 355.6 | 8.5 x 14 | X | X | X |
| Folio | Print/Copy/Fax | 216 x 330 | 8.5 x 13 | X | X | X |
| Oficio | Print/Copy/Fax | 216 x 343 | 8.5 x 13.5 | X | X | X |
| A4 | Print/Copy/Fax | 210 x 297 | 8.27 x 11.69 | X | X | X |
| JIS B5 | Print | 182 x 257 | 7.17 x 10.12 | X | X (see NOTE 2) | X |
| Executive | Print | 184.2 x 266.7 | 7.25 x 10.5 | X | X (see NOTE 2) | X |
| A5 | Print/Copy | 148.5 x 210 | 5.85 x 8.27 | X | X (see NOTE 2) | X (see NOTE 3) |
| Statement | Print/Copy | N/A | 5.5 x 8.5 | X | X (see NOTE 2) | X (see NOTE 3) |
| A6 CARD | Print | 105 x 148.5 | 4.13 x 5.85 | X | | |
| Post card 4 x 6 | Print | 101.6 x 152.4 | 4 x 6 | X | | |
| Hagaki | Print | 100 x 148 | 3.94 x 5.83 | X | | |
| Envelope B5 | Print | 176 x 250 | N/A | X | X (see NOTE 2) | |
| Envelope 7-3/4 | Print | 98.4 x 190.5 | 3.88 x 7.5 | X | X (see NOTE 2) | |
| Envelope COM-10 (see NOTE 1) | Print | 105 x 241 | 4.12 x 9.5 | X | X (see NOTE 2) | |

Table 1 Paper and media specifications

| Paper Type | Mode | Size | | Input Source | | |
|-------------|-------|-----------------------------|---------------------------|--------------|----------------|--------|
| | | W x L (mm) | W x L (inch) | Bypass | Trays 1-4, HCF | Duplex |
| Envelope DL | Print | 110 x 220 | 4.33 x 8.66 | X | X (see NOTE 2) | |
| Envelope C5 | Print | 162 x 229 | 6.38 x 9.02 | X | X (see NOTE 2) | |
| Envelope C6 | Print | 114 x 162 | N/A | X | X (see NOTE 2) | |
| Custom | Print | 98 x 148 - 215.9 x 355.6 | 3.86 x 5.83 - 8.5 x 14 | X | X (see NOTE 2) | |

NOTE: 1. COM-10 envelope weight must not exceed 75 gsm (20lb).

NOTE: 2. Paper weight must be 60 gsm - 120 gsm (16lb - 32lb bond).

NOTE: 3. Long grain paper only.

Table 2 Paper or media weights

| Paper or Media Source | Weight |
|-----------------------|-------------------------------|
| Trays 1, 2, 3 and 4 | 60 - 120 gsm (16 - 32lb bond) |
| HCF (4260) | 60 - 120 gsm (16 - 32lb bond) |
| Bypass | 60 - 199 gsm (16 - 53lb) |
| Duplex | 60 - 120 gsm (16 - 32lb bond) |

Transparency Specification

Refer to [Table 3](#) for the transparency sizes that can be used in the machine.

Table 3 Transparency specifications

| Size | Weight | Curl | Shearing Angle |
|-------------------------|---------------------------|---------|----------------|
| A4 or Letter (see NOTE) | 138 - 146 gsm (37 - 39lb) | +/- 5mm | +/- 4 degrees |

NOTE: Must be standard Xerox transparencies.

Envelope Specification

Refer to [Table 4](#) for the envelope sizes that can be used in the machine.

Table 4 Envelope specifications

| Length | Width | Weight | Curl | Twist |
|------------------------------------|-------------------------------------|----------------------------|---------------|---------------|
| 162 x 250 mm (6.3 x 9.8 inches) | 98.4 x 176 mm (3.9 x 6.9 inches) | 75 - 90 gsm (20 - 24lb) | Less than 2mm | Less than 6mm |

Label Specification

Refer to [Table 5](#) for the label sizes that can be used in the machine.

Table 5 Label specifications

| Size | Type | Weight |
|--------------|-------|---------------------------|
| A4 or Letter | Paper | 120 - 150 gsm (32 - 40lb) |

GP 10 General Disassembly Precautions

Purpose

Use this procedure when disassembling and reassembling components.

Procedure

NOTE: *The close proximity of cables to moving parts makes proper routing essential. If components are removed, any cables disturbed by the procedure must be restored as close as possible to their original positions. Before removing any component from the machine, note the cable routing that will be affected.*

Whenever servicing the machine, perform the following:

1. Check to verify that jobs are not stored in memory.
2. Unplug the power cord.
3. Use a flat and clean surface.
4. Only install authorized components.
5. Do not forcibly remove plastic components.
6. Ensure all components are in their correct position.
7. When replacing screws into plastic components, turn the screw counterclockwise to engage the original thread, then turn the screw clockwise. Do not overtighten. If a new thread is cut, the plastic component will lose the ability to hold the screw. This also applies to metal components.

GP 11 Service Information

Purpose

To provide machine hardware and software information.

Procedure

1. Enter Diagnostics, [GP 1](#).
2. Select the **Service Information** tab.

NOTE: (4265) Select the **General Information** tab, and continue on with the procedure.

3. The following options are displayed:
 - Machine Serial Number.
 - Images Since Last Call.
 - System Software Version
 - Network IP Address.

GP 12 User Interface Tests Description

Purpose

To describe the user interface tests that are available in [GP 4 System Administration Tools](#), in [dC305](#), or by pressing # while holding down * and C.

Procedure

Refer to the relevant procedure:

- [User Interface Button Test](#)
- [Audio Tone Test](#)
- [LED Indicator Test](#)
- [Touch Area Test](#)
- [Display Pixel Test](#)
- [Video Memory Test](#)
- [Reset User Interface](#)
- [Application Checksum Verification](#)
- [Touch Screen Calibration](#)

NOTE: For the 4265 machine, the following selections are available: *UI Touch Screen Test, Display Pixel Test, LED Indicator Test, UI Panel Button Test, Audio Tones Test, Video Memory Test, Application Checksum Verification.*

User Interface Button Test

Use this test to verify that the buttons on the user interface are working correctly. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test.

Audio Tone Test

Use this test to verify that the audio tone on the user interface is working correctly. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test.

LED Indicator Test

Use this test to verify that the LEDs on the user interface is working correctly. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test. Each LED will flash on for approximately 1 second, then off sequentially in a clockwise direction.

Touch Area Test

Use this test to verify that the touch screen on the user interface is working correctly. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test.

Display Pixel Test

Use this test to verify that the liquid crystal display module (LCDM) is working correctly. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test.

Video Memory Test

Use this test to verify that the SRAM used by the video controller on the user interface is working correctly. After starting this test, each video SRAM location will be validated.

Reset User Interface

This procedure will reset the user interface.

Application Checksum Verification

This procedure will check the user interface application software checksum and any software in the extended memory.

Touch Screen Calibration

Use this test to re-calibrate the touch screen. After entering this test, follow the instructions displayed on the user interface to perform, then exit the test.

GP 13 Installation Space Requirements

Purpose

To outline the general space requirements to enable safe use and adequate access for service.

WARNING

Do not work in a confined space. 1 m (39 inches) space is needed for safe working.

WARNING

USA and Canada. Do not install this machine in a hallway or exit route that does not have 1.12 m (44 inches) of space additional to the normal space requirements in front of the machine. To conform with fire regulations this additional 1.12 m (44 inches) of space is needed in front of the machine in hallway and exit routes.

Procedure

Refer to the following:

- [Machine Height \(4150\)](#)
- [Machine Height \(4250/4260\)](#)
- [Machine Height \(4265\)](#)
- [Machine Weight \(4265\)](#)
- [Machine Dimensions and Installation Space Requirements](#)

Machine Height (4150)

Basic Machine

- Machine with the DADF lowered = 615mm (24.2 inches)
- Machine with the DADF raised = 820mm (32.2 inches)

Machine with Two Trays and Tall Stand

- Machine with the DADF lowered = 1085mm (42.7 inches)
- Machine with the DADF raised = 1295mm (51 inches)

Machine with Four Trays and Low Stand

- Machine with the DADF lowered = 1105mm (43.5 inches)
- Machine with the DADF raised = 1315 mm (51.7 inches)

Machine Height (4250/4260)

Basic Machine

- Machine with the DADF lowered = 641mm (25.2 inches)
- Machine with the DADF raised = 835mm (32.8 inches)

Machine with Two Trays and Tall Stand

- Machine with the DADF lowered = 1111mm (43.7 inches)
- Machine with the DADF raised = 1310mm (51.5 inches)

Machine with Four Trays and Low Stand

- Machine with the DADF lowered = 1130mm (44.5 inches)
- Machine with the DADF raised = 1330 mm (52.3 inches)

Machine with HCF

- Machine with the DADF lowered = 1166mm (45.9 inches)
- Machine with the DADF raised = 1385 mm (54.5 inches)

Machine Height (4265)

Basic Machine

- Machine with the DADF lowered = 622.3 mm (24.5 inches)
- Machine with the DADF raised = 812.8 mm (32.0 inches)

Machine with Two Trays and HCF

- Machine with the DADF lowered = 1149.35 mm (45.25 inches)
- Machine with the DADF raised = 1481 mm (58.3 inches)

Machine Weight (4265)

NOTE: For a description of the three 4265 machine configurations, go to [Table 19](#), 4265 General Specifications.

- S configuration = 42.41 Kg (93.63 lb.)
- X Configuration = 42.53 kg (93.89 lb.)
- XF Configuration = 92.39 kg (203.9 lb.)
- Each 500 sheet tray = 11.88 Kg (26.19 lb.)
- Finisher = 10.4Kg (23.02 lb.)
- High Capacity Feeder = 27.58 Kg (57.2lb)

Machine Dimensions and Installation Space Requirements

Table 1 shows the dimension of the machine and the installation space required for safe operation.

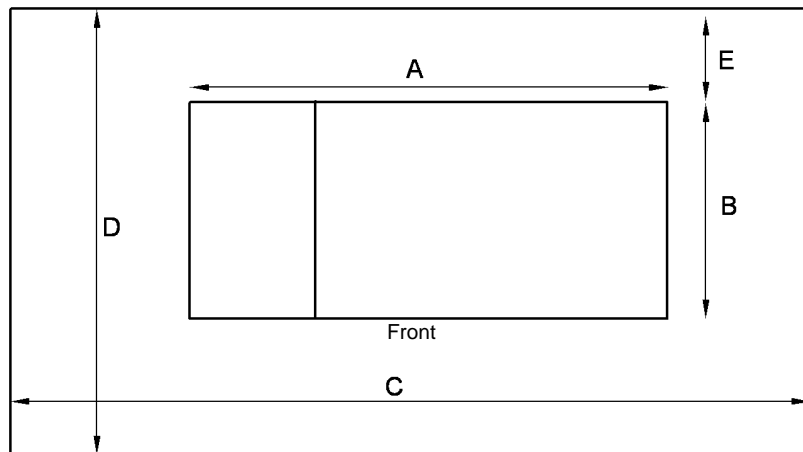
NOTE: The dimensions shown in Table 1 allow for a 1 metre (39.4 inches) minimum safety workspace around the machine. To acquire the minimum safety workspace it may be necessary to move the machine within the area specified.

Figure 1 represents a plan view of a machine installation and is to be read in conjunction with Table 1. The dimensions A and B outline a footprint of the machine within the boundary of safe operation, dimensions C and D. The dimension E indicates the area required for airflow / workspace at the rear of the machine.

Table 1 Working space requirements

| Configuration | Machine width (A) mm / inches | Machine depth (B) mm / inches | Install width required (C) mm / inches | Install depth required (D) mm / inches | Install airflow / service workspace (E) mm / inches |
|-----------------------------------|-------------------------------|-------------------------------|--|--|---|
| 4150 (without finisher) | 622 / 24.4 | 490 / 19.2 | 1622 / 63.8 | 1490 / 58.6 | 178 / 7 |
| 4150 (with finisher) | 1005 / 39.5 | 490 / 19.2 | 2005 / 78.9 | 1490 / 58.6 | 178 / 7 |
| 4250/4260/4265 (without finisher) | 621.7 / 24.5 | 511.3 / 20.1 | 1622 / 63.8 | 1516 / 59.6 | 178 / 7 |
| 4250/4260/4265 (with finisher) | 1005 / 39.5 | 511.3 / 20.1 | 2005 / 78.9 | 1516 / 59.6 | 178 / 7 |

NOTE: The machine depth dimension does not include the stand stabilizing feet. The machine with finisher dimensions includes the stacker tray.



AP-1-0618-A

Figure 1 Installation Plan

GP 14 Glossary of Terms, Acronyms and Abbreviations

Refer to [Table 1](#).

Where possible unit designations as appear in ISO 1000 (International Organization for Standardization) and Xerox Standard MN2-905 have been used. All measurements appear in ISO units followed by any conversion in brackets e.g.; 22.5 mm (0.885 inches)

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-----------|---|
| AAA | Authentication, Authorisation and Accounting |
| ABS | Automatic Background Suppression. ABSolute |
| ACK | Acknowledge |
| AGC | Automatic Gain Control |
| AHA | Advanced Hardware Architecture |
| AMCV | Average Monthly Copy Volume |
| AMPV | Average Monthly Print Volume |
| AMR | Automatic Meter Read |
| AMS | Automatic Magnification Selection |
| ANSI | American National Standards Institute |
| API | Application Programming Interface |
| APS | Auto Paper Selection |
| ARP | Address Resolution Protocol. Converts an IP address to a MAC address. See RARP. |
| ASIC | Application Specific Integrated Circuit |
| ASP | Authorized Service Provider |
| ASTM | American Standard Test Method |
| ATPD | Across The Process Direction |
| AZAP | Any Zone Any Paper |
| B | Bels (applies to sound power level units) |
| B (A) | Bels (A weighted) (applies to sound power level units) |
| B (A) I | Bels (A weighted) Impulse response (applies to sound power level units) |
| BABT | British Approvals Board for Tele-Communication |
| BAM | Bundes Anstalt fur Materialprufung |
| BEUI | BIOS Extended User Interface |
| Bluetooth | Wireless local area network |
| BootP | Boot Protocol. AN IP protocol for automatically assigning IP addresses. |
| bps | Bits per second |
| BS | Behavior Specification |
| BT | Busy Tone |
| C | Celsius |
| CAT | Customer Admin Tool |
| CB | Certification Bodies |
| CC | Copy Centre |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|------------------|---|
| CCA | Cenelec Certification Agreement |
| CCA | Customer Call Assistance |
| CCD | Charged Coupled Device |
| CCITT | Comite Consultatif International Telegraphique et Telephonique |
| CCR | Change Control Request |
| CD | Copy Darker. A copy density setting |
| CD-ROM | Compact Disk - Read Only Memory |
| CDDU | Controller and Drivers Delivery Unit |
| CDDUW | Controller and Drivers Delivery Unit - West Coast |
| CDS | Charge - deficient spot. A photoconductor defect that as a very small black spot (image quality parameter). |
| CED | Called Station Identification |
| CEH&S | Corporate Environmental Heath and Safety |
| CentreWare | CentreWare internet services is the embedded HTTP server application that is available on network enabled machines. It enables access to printing, faxing and scanning over the internet. |
| CFR | Confirmation To Receive |
| CISPR | Comite International Special des Perturbations |
| CID | Command Identification |
| CIG | Calling Subscriber Identification |
| CIS | Contact Image Sensor |
| CL | Copy Lighter. A copy density setting |
| Click Charge | Charge by copy/print rate |
| COD | Customer Operating Division |
| CPHI | Calls Per Hundred Installs |
| cpm | Copies per minute |
| CQ | Copy Quality |
| CR | Change Request |
| CRU | Customer Replaceable Unit |
| CRUM | Customer Replaceable Unit Monitor |
| CSE | Customer Service Engineer |
| CSF | Call Service Fault |
| CSMS | Customer Satisfaction Management System |
| Customer Drivers | Customer drivers are specially developed generally made with a driver toolkit. These drivers can provide a full set of features for Xerox printers. In the past, customers drivers have been provided for all major operating systems. A customer print driver is costly to develop, and does not used standard operating system components. For this reason, PPD / GPD solutions will be used in future whenever possible. |
| CTC | Continue To Correct |
| CTF | Contrast Transfer Function |
| CTR | Response For Continue To Correct |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|----------|---|
| CTS | Clear To Send |
| CVT | Constant Velocity Transport |
| CWW | CentreWare Web |
| DADF | Duplex Automatic Document Feeder (feeds documents to a different stack) |
| DADH | Duplex Automatic Document Handler (feeds documents to bottom of existing feed stack) |
| DB | Database |
| dB | Decibel (applies to sound pressure level units) |
| dB(A) | Decibels (A weighted) (applies to sound pressure level units) |
| dB(A)I | Decibels (A weighted) Impulse response (applies to sound pressure level units) |
| dC | Diagnostic code |
| DC | Digital Copier |
| DC | Device Controller, generic term for any module that acts as a image handling device e.g., SIP. Digital Copier |
| DC | Direct Current |
| DC + Fax | Digital Copier with embedded Fax card |
| DCN | Disconnect |
| DCS | Digital Command Signal |
| DDF | Device Description File |
| DHCP | Dynamic Host Config Protocol (similar to BootP) |
| DIMM | Dual In Line Memory Module |
| DIN | Deutches Institute fur Normung |
| DLM | Dynamically Loadable Module |
| DMO-E | Developing Markets Operations East (was part of RX) |
| DMO-W | Developing Markets Operations West (was part of ACO) |
| DOS | Disk Operating Systems |
| DPHM | Defects Per Hundred Machines |
| DIS | Digital Identification Signal |
| DMA | Direct Memory Access |
| DMO | Developing Markets Operations |
| dpi | Dots per inch |
| DRAM | Dynamic Random Access Memory |
| DRS | Drum to Roll Spacing |
| DSR | Data Set Ready |
| DST | Daylight Saving Time |
| DT | Dial Tone |
| DTC | Digital Transmit Command |
| DTMF | Dual Tone Multiple Frequency |
| DU | Density Units |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|--------------|--|
| Dust Off | Routine to return machine to pre-install state |
| EAA | Electron Auditron Administrator |
| EBS | Electronic Billing Service |
| EC | European Community |
| ECE | External Customer Engagement |
| ECM | Error Correction Mode. Electronic Counter Measure |
| EEC | European Economic Community |
| EET | Edge Enhancement Technology |
| EH&S | Environmental Health and Safety |
| ELOG | Electronic Log |
| EMC | Electromagnetic Compatibility |
| Embedded Fax | A fax system included in a system device |
| EME | Electromagnetic Emission |
| EN | European Norm |
| EOL | End Of Line |
| EOM | End Of Message |
| EOP | End Of Procedure |
| EOR | End Of Retransmission |
| EPA | Environmental Protection Agency |
| EPC | Electronic Page Collation (memory dedicated to temporary retention of images captured from the scanner and network controller) |
| EPROM | Erasable / Programmable Read Only Memory |
| EP-SV | Electronic Partnership Supervisor (kit) |
| EQM | Eye Quality Monitor |
| ERR | End Retransmission Response |
| ERU | Engineer Replaceable Unit |
| ESD | Electrostatic Discharge |
| ESG | European Solutions Group |
| ESS | Electronic Sub-System. For this machine use NC |
| ETP | Electronic Test Pattern |
| EU | European Union |
| EUR | Europe |
| FAX | Facsimile |
| FCC | Federal Communications Commission |
| FCD | Facsimile Coded Data |
| FCS | Facsimile Checking Sequence |
| FCOT | First Copy Out Time |
| FD | Functional Description |
| FEK | Feature Enablement Key |
| FER | Feature Enhancement Request |
| FID | Foreign Interface Device |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-----------------|--|
| FIF | Facsimile Information Field |
| FIFO | First In First Out |
| FireWire | IEEE 1349. High speed serial communications system, comprising hardware plus protocol. Operates at 100, 200 or 400 Mbits/s, with 800 Mbits/s under development. See USB and RS-232 |
| firmware | Software in a chip which cannot be altered |
| FLASH | On board erasable and reprogrammable non volatile memory |
| FOIP | FAX Over Internet Protocol |
| FPGA | Field Programmable Gate Array |
| FPOT | First Print Out Time |
| FRU | Fuser Replacement Unit |
| FSK | Frequency Shift Keying |
| FSMA | Field Service Maintenance Agreement |
| FTP | File Transfer Protocol |
| FTT | Failure To Train |
| FX | Fuji Xerox |
| G3 | Group 3 |
| GC | Group Command |
| GDI | Graphical Display Interface |
| GI | Group Identification |
| GLCD | Graphic Liquid Crystal Display |
| GND | Ground |
| GPD Minidrivers | A Generic Printer Description file has a function similar to PPD files. This format was developed by Microsoft to provide a simple method to develop drivers for non-postScript printers. Standard GPD minidrivers share the same lamentations as the PPD minidrivers, but they too can be enhanced using plug-ins. GPD Minidrivers are a new technology introduced for Windows 2000 and they will also be supported Windows NT 4. In Windows 95/98, a similar, but less powerful 'unidriver' format was used. |
| GS | German safety |
| gsm | Grams per square metre |
| GUI | Graphics User Interface |
| HC | High Capacity |
| HDD | Hard Disk Drive |
| HDLC | High Level Data Link Control |
| HFLN | High - Frequency (random) Line - Edge Noise. image quality metric. |
| HFSI | High Frequency Service Intervals |
| HLD | High Level Design. A document that defines the software high level design. |
| HTTP | Hyper Text Transfer Protocol |
| HUI | Hybrid User Interface |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-----------|--|
| HVPS | High Voltage Power Supply |
| Hz | Hertz |
| IB | InBoard |
| I2C-bus | Inter Integrated Circuit bus. This provides a simple bidirectional 2-wire bus for efficient inter-IC control. All I2C-bus compatible devices incorporate an interface which allows them to communicate directly with each other via the I2C-bus. |
| ICAT | Internal Customer Acceptance Test |
| ICE | Internal Customer Engagement |
| ID | Identification |
| IEC | International Electrotechnical Commission |
| IEE | Institute of Electrical Engineers |
| IEEE 1284 | Parallel port communication |
| IETF | Internal Engineering Task Force |
| IFAX | Internet Fax |
| IIT | Image Input Terminal |
| IM | Interim Maintenance |
| Intlk | Interlock |
| IOT | Image Output Terminal |
| IOTC | Image Output Terminal Controller (IOT PWB, LVPS and HVPS). Sometimes referred to as the Power and Control Assembly. |
| IP | Internet Protocol |
| IPA | Image Processing Accelerator. Used by the machine scanning services to convert scanned images to a standard format e.g. for scan to file / scan to E-mail for network transmission. |
| IPM | Incremental Preventative Maintenance |
| IPM | Images per minute |
| IPP | Internet Printing Protocol |
| IPS | Image Processing Service |
| IPS1 | Image Processing System |
| IPX | Internetwork Protocol eXchange |
| IQ | Image Quality |
| IR | Infra Red |
| ISDN | Integrated Services Digital Network / International Standard Data Network |
| ISIL | Inter and Side Image Lamp |
| ISO | International Standards Organisation |
| ITP | Internal Test Pattern |
| ITTCC | International Telegraph and Telephone Consultative Committee |
| ITU -T | International Telecommunications Union - Telecommunication |
| JBA | Job Based Accounting (Network Accounting) |
| JBIG | Joint Bi-Level Image Experts Group file interchange format |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-------------|--|
| jitter | A line of missing or corrupted information in the fast scan direction. |
| JPEG | Joint Photographic Experts Group file interchange format |
| kg | kilogram |
| kHz | kilohertz |
| Kill All | Routine to return all NVM, including protected NVM, to a virgin state. Factory use only |
| KO | Key Operator |
| LAA | Local Area Addressing |
| LAN | Local Area Network |
| LCD | Liquid Crystal Display |
| LCDM | Liquid Crystal Display Module |
| LCS | Line Conditioning Signal |
| LDAP | Lightweight Directory Access Protocol (allows sharing of corporate phone book information) |
| LE | Lead edge |
| LED | Light Emitting Diode |
| LEF | Long Edge Feed |
| LEISUS | Low End Interface Unsolicited Status-B |
| LG | Legal |
| LOA | Load Object Attributes |
| lpi | Lines per inch |
| LSI | Large Scale Integration |
| LT | Letter |
| LVPS | Low Voltage Power Supply |
| Lwr | Lower |
| LUI | Local user Interface |
| m | metre |
| MAC Address | Media Access Code. This is the basic, unique identifier of a networked device. An incoming message is analysed and an address in another form, such as an IP address, is resolved by a lookup table to a MAC address. The message is then directed to, and accepted by the equipment thus identified. It is the burnt-in, hardware address of a NIC. |
| MB | Megabyte (one MB = 1,048,576 bytes = 1024 kilobytes). Mail Box |
| Mb | Mega bit (one million bits) |
| MCB | Main Control Board |
| MCF | Message Confirmation |
| MF | Multifunction |
| MFLEN | Mid - Frequency (random) Lines - Edge Noise |
| MH | Modified Huffman |
| MIB | Machine Information Block. SNMP database element |
| MJ | Modular Jack |
| mm | millimetre |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-------------|--|
| MMC | Microsoft Management Console |
| MMR | Modified Read compression |
| MN | Multi - National |
| Modem | MOdulator/DEModulator. Hardware unit that converts the 'one' and 'zero' binary values from the computer to two frequencies for transmission over the public telephone network (modulation). It also converts the two frequencies received from the telephone network to the binary values for the computer (demodulation). |
| Moire | Image quality defect caused by interference between patterned originals and the digital imaging process. Moire patterns are repetitive and visible as bands, plaids or other texture. |
| MPS | Multi-Page Signal |
| MR | Modified Read compression |
| MRD | Machine Resident Diskette |
| MRC | Modified Read Compression |
| MSG | Management Steering Group |
| ms | millisecond |
| MSI | Multi-Sheet Inserter |
| MSO | Mixed Size Originals |
| MSOK | Master System Option Key |
| MMSOK | Manufacturing Master System Option Key |
| MX | Modi Xerox |
| N | Newton |
| NASG-N | North American Solutions Group (equivalent to XCI) |
| NASG-S | North American Solutions Group (equivalent to USCO) |
| nC | nanoCoulomb |
| NC | Network Controller (equivalent to ESS). |
| NC | Normal Contrast. Copy contrast setting |
| NCR | No Copying Required |
| NCU | Network Control Unit |
| NDS | NetWare Domain Services or Novell Directory Services |
| NDS Context | NetWare Domain Services Context |
| NDS Tree | NetWare Domain Services Tree |
| NetBEUI | NetBIOS Extended User Interface. A network device driver or transport protocol that is the transport driver supplied with LAN Manager. It can bind with as many as eight media access control drivers. |
| NetBIOS | Network Basic Input / Output System. Software developed by IBM that provides the interface between the PC operating system, the I?O bus, and the network. Since its design, NetBIOS has become a de facto standard. |
| NGI | Next Generation Infrastructure (new files and mail servers) |
| NIC | Network Interface Card. Converts the data to a form suitable for transmission and reception. Uses ARP and RARP. |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|--------|--|
| Nm | Newton metre |
| NOHAD | Noise, Ozone, Heat, Airflow and Dust |
| NP | Printer configuration |
| NS | Normal Sharpness. Copy sharpness setting |
| NSC | Non-Standard Facilities Command |
| NSF | Non-Standard Facilities |
| NSS | Non-Standard Set-Up |
| NSSD | Network. The SESS and CentreWare development team based in Rochester NY. This group is now named CDDU. |
| NVM | Non-Volatile Memory |
| OA | Open Architecture |
| OB | Out Board |
| OEM | Original Equipment Manufacturer |
| OGM | On Going Maintenance |
| OpCo | Operating Company |
| OSA | Online support Assistant |
| OSCG | Office Systems Component Group |
| OSOK | Optional System Option Key |
| P/R | Photoreceptor |
| PABX | Private Automatic Branch Exchange |
| PC | Personal Computer |
| PC Fax | Personal Computer Fax |
| PCI | Peripheral Component Interface |
| PCI | Personal Computer Interface |
| PCL | Printer Control Language |
| PCMCIA | Personal Computer Memory Card International Association |
| PD | Process Direction |
| PDF | Adobe Acrobat Portable Document Format |
| PDL | Page Description Language |
| PDT | Product Delivery Team |
| PEK | Product Enablement Key |
| Pels | Picture Data (Pixel) |
| PFM | Paper Feed Module |
| PHI | per Hundred Installs |
| PIN | Procedural Interrupt Negative |
| PIN | Personal Identification Number |
| ping | Packet InterNet Groper. Tool to test connections between nodes by sending and returning test data. |
| PIP | Procedural Interrupt Positive |
| PJL | Printed Job Language. Hewlett Packard page description language. |
| PMC | Programme Management Committee |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|------------------|---|
| POPO | Power Off Power On |
| POO or P of O | Principles of Operation |
| POST | Power On Self Test |
| PPC | Power PC. A EPROM manufacturer |
| PPD | Postscript Printer Description. A PPD file is a simple formatted text file that contains a description of the printers features and the corresponding PostScript 'code' needed to activate each feature. Apple LaserWrite drivers and application programs such as Adobe PageMaker can use PPD files. With a OOD file, many of the printing features of a network printer can be made available to users. However advanced features such as LAN Fax, Accounting and Exception Page Programming cannot be provided. |
| PPD Minidriviers | PPD minidriviers are available in Windows operating systems (from Windows 95 onwards). With these, a Xerox - supplied PPD file is used in conjunction with an operating system supplied driver ton create a Post-Script driver tailored for a specific device. In windows 95/98, a driver provided by this method has lamentations and not all devices features can be made available to the user. With Windows NT 4 and Windows 2000, it is possible to make more features available by using a user interface rendering plug - in. In this document, if the driver is to be provided with If no plug-ins are provided, then it is called a standard minidriver. |
| PPHI | Problems Per Hundred Installs |
| ppm | Prints per minute / Parts Per Million |
| PPR | Partial page Request |
| pps | Partial Page Signal / pulses per second |
| PPS | Product Performance Specification |
| PR | Photo-Receptor |
| PRI-EOM | Procedure Interrupt-EOM |
| PRI-EOP | Procedure Interrupt-EOP |
| PRI-MPS | Procedure Interrupt-MPS |
| PSM1 | Power Save Mode 1 (low power mode) |
| PSM 3 | Power Save Mode 3 (sleep mode) |
| PS | Post Script |
| PSTN | Private Switched Telephone Network |
| PSW | Portable Service Workstation |
| PTT | Post, Telephone, Telegraph (national public utilities) |
| PVC | Poly Vinyl Chloride |
| PVT | Product Verification Test |
| PWB | Printed Wiring Board |
| PWS | Portable Work Station |
| QIT | Quality Improvement Team |
| RAM | Random Access Memory |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|--------------------------------|---|
| RARP | Reverse Address Resolution. Reverse of ARP. Converts a MAC address to an IP address. The document centre resolves its address using RARP. See also MAC, NIC and ARP. |
| RBT | Ring Back Tone |
| RCA | Remote Customer Assistance |
| RDT | Remote Data Transfer |
| R/E | Reduction / Enlargement |
| REN | Ringer Equivalence Number |
| RFC | Request for comment. An IETF standard reference. |
| ROHS | Restriction of Hazardous Substances |
| RPC | Remote Procedure Call |
| RH | Relative humidity |
| RIC | Remote Interactive Communications |
| RIS | Raster Input Scanner |
| Riser PWB | A card that increases the number of PCI slots. |
| RJ 45 | Phone type network connector |
| RM | Requirements Management |
| RMS | Root Mean Square (AC value) |
| RNR | Receive Not Ready |
| RO | Regional Operations |
| ROS | Raster Output Scanner |
| RR | Receive Ready |
| RRB | Requirements Review Board |
| RS-232, RS-423, RS-422, RS-485 | Series of standards for serial communication of data by wire. RS-232 operates at 20 kbits/s, RS-423 operates at 100 kbits/s, RS-422 and RS-485 operate at 10 Mbits / s. See FireWire and USB. |
| RTN | Retrain Negative |
| RTP | Retrain Positive |
| RTS | Request To Send |
| Rx | Receive |
| SA | Systems Administration |
| SAD | Solid Area Density |
| SAF | Safety |
| SAKO | Systems Administration Key Operator |
| SAP | Service Advertising Protocol. a network device will broadcast its capabilities onto the network at a defined intervals. |
| SAP | Service Advertising Protocol |
| SAR | Semi-Active Retard feeder |
| SCD | Software Compatibility Database |
| SCF | Second Cassette Feeder |
| SCM | Software Configuration Management |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|-------------|--|
| SCN | Specification Change Notice |
| SCR | Software Change Request |
| SCSI | Small computer Systems Interface |
| SCT | Simple Catch Tray |
| S/D | Shut Down |
| SDK | Software Development Kit |
| SDP | Software Development Plan |
| SDR | Shut Down Rate |
| SDRAM | Synchronous Dynamic Remote Access Memory |
| Server Fax | A fax system that uses a remote Fax server. Faxes transmit as a Scan to File job sent to the server. Fax receive as print jobs submitted to the Connection Device. |
| SEF | Short Edge Feed |
| SESS | Strategic Electronic Sub-System |
| SIM | Scanner Input Module |
| SIP | Scanning and Image Processing |
| SIR | Standard Image Reduction |
| Sixth Sense | A single device and group management tool |
| SLP | Service Location Protocol (finds servers) |
| SM | Scheduled Maintenance |
| SMB | Server Message Block. Microsoft Server / Client Communications protocol |
| SMP1 | Service Maintenance Pack 1 (contains a software package) |
| SPAR | Software Problem Action Request |
| SNMP | Simple Network Management Protocol |
| Snr | Sensor |
| SOD | System Operating Description |
| SPL | Sound Pressure Level |
| SPP | Short Paper Path |
| spi | Spots per inch |
| SPID | Service Profile Identification |
| SQA | Software Quality Assurance |
| SR | Service Representative |
| SRAM | Static Random Access Memory |
| SRC | Software Requirements |
| SS or S/S | Sub System |
| ST | System Terminal Device. Multi-functional device as defined by Energy Star (includes DC / NC and DC / NC / Fax) |
| STP | Standard Test Pattern |
| SW | Switch |
| SW or S/W | Software |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|--------------------|--|
| SWL | Sound Power Level |
| system kernel | Minimal operating system |
| T & M | Time and Materials |
| TAR | Take away Roll |
| TBC | To Be Confirmed |
| TBD | To Be Defined |
| TCP / IP | Transmission Control Protocol / Internet Protocol |
| TE | Trail Edge |
| Template | A collection of Scan to File attributes that can be conveniently re-used. |
| TC | Toner Concentration |
| TCF | Training Check Field |
| TEI | Terminal Endpoint Identifier |
| TIFF | Tagged Image File Format |
| TIFF FX | TIFF Fax eXtended |
| TIFFX | Tagged Image File Format - for internet FAX |
| TP | Test Point |
| TPM | Technical Programme Manager |
| Transmissive LCD | Liquid Crystal Display lit from the back |
| TRC | Toner Reproduction Curve |
| TRN | Train |
| TSH | Technical Service Hours |
| TSI | Transmit Subscriber Identification |
| TTY | Teletype Terminal |
| TUI | Textual User Interface |
| Tx | Transmit |
| UGD | An upgrade file, i.e. filename.ugd |
| UART | Universal Asynchronous Receiver Transmitter |
| UDP | User Datagram Protocol |
| UI | User Interface (display screen) |
| UK | United Kingdom |
| UM | Unscheduled Maintenance |
| UMR | Unscheduled Maintenance Rate |
| URL | Universal Resource Locator |
| USB | Universal Serial Bus. High speed successor to parallel port for local device communications. Operates at 12 Mbits / s. See FireWire and RS-232. |
| USCO | United States Customer Operations |
| UTP | Unshielded Twisted Pair |
| V.17 / V.29 / V.34 | Modem standards |
| VALO | Value Added Logistic Organisation |
| VAR | Value Added Reseller |

Table 1 Terms, Acronyms and Abbreviations

| Term | Description |
|---------|---|
| VDE | Verband Deutscher Elektrotechniker |
| VGA | Video Graphics Array |
| VOIP | Voice Over Internet Protocol |
| WC | WorkCentre |
| WC + PS | WorkCentre + PostScript print drivers |
| WCP | WorkCentre Pro |
| WEB UI | CentreWare Internet Services |
| WINS | Window Internet Name Service |
| XAP | Xerox Asia Pacific |
| XC | Xerox Canada |
| XCMI | Xerox Common Management Interface |
| XE | Xerox Europe |
| XI | Xerox Initiated |
| XL | Xerox Limited |
| XLA | Xerox Latin America |
| XOG | Xerox Office Group |
| XRU | Xerographic Replacement Unit |
| XSA | Xerox Standard Accounting |
| XUL | Xerox Unique Login enables use of the xerox corporate directory |

GP 15 Shading Test (4265)

Go to [ADJ 14.3](#) Shading Adjustment.

(4265): Go to [ADJ 14.3](#) Shading Adjustment (4265).

GP 16 High Frequency Service Items

Purpose

To provide the service engineer with a method to view the service history of the high frequency service items (HFSI). The service engineer can reset the counters and change the setting of the maximum life and threshold value of each HFSI item.

Procedure

Enter diagnostics [GP 1](#). Select the **Service Information** window and touch the **dc 135 HFSI** feature to select the HFSI table.

The five columns in the HFSI table on the display screen are:

- The **Item** column, shows the HFSI item to be tracked.
- The **Status** column indicates the status of an item relative to its threshold setting. Values are "Off" (not tracked), "OK" or "Check".
- The **Unit** column, shows the events that are being used to track the item.
- The **Actual** column, shows the actual count value against the HFSI item.
- The **Max Life** column, shows the maximum life count value of the HFSI item.

The Actual and Maximum Life count value have a numeric range of 0 to 9999999 for all HFSI items.

The first item in the HFSI table will be the item that requires attention (if needed) then the item will be displayed as "Check". If the item has not yet reached threshold the "OK" is displayed.

To change the maximum life or threshold value of each HFSI item, perform the following:

1. Select and highlight the HFSI item to change.
2. Touch the **Edit** selection screen.
3. Enter the new value using the numeric keypad. The new value will overwrite the existing value in the table. Touch the **Save** button to enter the new **Maximum Life** or **Threshold** value into the file. If the entered value is incorrect, press the **Cancel** button. This stops the process and the old value is retained.

A **Threshold** value of zero indicates that there is no threshold value assigned to the item and the status will be "Off" (not tracked).

The **Maximum Life** setting and the Threshold settings are independent of each other. The threshold value can exceed the maximum life value.

To reset the HFSI item Actual count value to zero, perform the following:

1. Select and highlight the HFSI item to reset
2. Select **Reset**.
3. Select **OK** to reset the count value to zero.

For details of high frequency service items, refer to [SCP 5](#) Subsystem Maintenance.

GP 17 Restriction of Hazardous Substances (RoHS)

Purpose

To give information on the RoHS Directive.

The RoHS Directive restricts the use of certain hazardous substances in electrical and electronic equipment. It applies to equipment placed in the European Union (EU) market. The directive takes effect from 1st July 2006.

The hazardous substances are:

- Lead (Pb)
- Mercury (Hg)
- Cadmium (Cd)
- Hexavalent Chromium (Cr 6+, Cr [VI])
- Polybrominated Diphenyl Ethers (PBDE's)
- Polybrominated Biphenyls (PBB's)

Identification of a RoHS Compliant Machine

Xerox will maintain a central list of RoHS compliant machines.

This general procedure is for information only. All WorkCentre 4150/4250/4260/4265 machines are RoHS compliant.

GP 18 Scan Edge Print

Purpose

Use this procedure to test the document edge detection routine.

Procedure

NOTE: Before performing the scan edge print, ensure the DADF is lowered.

Perform the following:

1. Enter diagnostics, **GP 1**.
2. Select the Scan Edge routine:
 - 4150/4250/4260: Select **Other Routines > Scan Edge Print**.
 - **4265:** Select **Copier Diagnostics > Scan Edge > Print**.
3. Exit diagnostics. The scan edge print will be printed.
4. If the following co-ordinates are displayed, the scan edge print is good:
Valid Image [0: 80] [0: 416]
Scan Image [0: 320] [0: 1664]

GP 19 Memory Clear

Purpose

Use this procedure to clear the machine memory and restore the factory settings.

Procedure

Before performing a memory clear, inform the customer that all address books and mailboxes will be deleted. Also, all machine settings will be reset to default.

If possible, before performing a memory clear, print the following reports, refer to [GP 5](#):

1. Fax phone book.
2. Local and group members email address books.
3. System configuration.

Perform the following:

1. To save the machine settings, ask the customer to export the fax address book, local and group email address books, then perform a cloning procedure from the web UI.
2. Enter Diagnostics, [GP 1](#).
3. Navigate to the Memory Clear menu:
 - 4150/4250/4260: Select **Other Routines > Memory Clear**.
 - 4265: Select **Copier Diagnostics > Memory Clear**.
4. Selecting memory clear will result in the following:
 - The contents of the fax address books to be deleted.
 - Mail boxes to be deleted.
 - Templates to be deleted from the hard disk.
 - NVM values to be reset to default.
 - If the machine has a fax, the fax will have to be re-installed.
5. Ask the customer to import the fax address book, local and group email address books, then install the clone file from the web UI.

GP 20 Format Hard Disk (4250/4260/4265)

Purpose

Use this procedure to re-format the machine hard disk and restore the factory default settings.

NOTE: This routine is not available on the 4150.

Procedure

Before re-formatting the hard disk, inform the customer that all stored data and jobs, scan templates and local and group address books will be deleted.

Perform the following:

1. To save the machine settings and templates, ask the customer to export the fax address book, local and group email address books, then perform a cloning procedure from the web UI.
2. Enter diagnostics, [GP 1](#).
3. Navigate to the Format Hard Disk menu:
 - 4250/4260: Select **Other Routines > Format Hard Disk**.
 - 4265: Select **Copier Diagnostics > Format Hard Drive**.
4. The hard disk will be re-formatted and the email address books and templates will be deleted.
5. Ask the customer to import the fax address book, local and group email address books, then install the clone file from the web UI.

GP 21 Set Machine Serial Number

Purpose

Use this procedure to input the correct serial number in the event of a machine ID error or a change to the customer billing plan that requires a new MSOK and PEK.

Procedure

Go to the relevant procedure:

- [4150 Serial Number](#)
- [4250/4260 Serial Number](#)
- [4265 Serial Number](#)

4150 Serial Number

The 4150 does not have a diagnostic routine to modify the serial number.

The 4150 serial number is input during manufacture, it resides in the main PWB NVM and is written to the MSOK on initial machine startup. The serial number is then stored on both the MSOK and the main PWB NVM.

MSOK for Billing Plan Change

A Billing Plan change requires a new MSOK, and a new PEK. The machine serial number is written to the MSOK from the main PWB NVM. The original FEK(s) can be reused to enable optional features.

4250/4260 Serial Number

The machine serial number is stored on both the MSOK chip and NVM chip. Both chips reside on the MSOK. The original PEK can be used when a new MSOK is installed.

A replacement MSOK is only available from Field Engineering.

Perform the following:

1. Enter diagnostics, [GP 1](#).
2. Select **Other Routines**.
3. Select **Set machine Serial Number**.
4. Enter the correct serial number.

4265 Serial Number

The machine serial number is stored on both the MSOK chip and NVM chip. Both chips reside on the MSOK. The original PEK can be used when a new MSOK is installed.

A replacement MSOK is only available from Field Engineering.

Perform the following:

1. Enter **Diagnostics**, [GP 1](#).
2. Select **Copier Diagnostics**.
3. Select **Serial Number Reset**.
4. Enter the correct serial number.

dC001 Reset Auditron Master PIN (4150)

Purpose

To reset the Auditron and the System Administration password to the default, (1111).

NOTE: The Auditron and the System Administration password is the same item.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Diagnostic Routines**, then select **Other Routines**, then select **001 Reset Auditron Master PIN**.
3. Select **Reset Auditron Master PIN**.
4. Select confirm or cancel.

dC104 Usage Counters (4265)

Purpose

The purpose is to provide the CSE with information regarding images sent, hours of use, total impressions, and types of impressions printed.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Service Information**.
3. Select **dC 104 Usage Counters**.
4. The following selections are available:
 - Images Sent
 - Server Fax Images Sent
 - Email Images Sent
 - Network Scanning Images Sent
 - Total Impressions
 - Black Impressions
 - Black Copied Impressions
 - Black Printed Impressions
 - Sheets
 - Copied Sheets
 - Black Copied Sheets
 - Printed Sheets
 - Black Printed Sheets
 - 2-Sided Sheets
 - Copied 2-Sided Sheets
 - Black Copied 2-Sided Sheets
 - Printed 2-Sided Sheets
 - Black Printed 2-Sided Sheets
 - Maintenance Impressions
 - Black Maintenance Impressions
 - Black Stored Images Printed Impression
 - Attempted Original Sheet Feeds in the DADF
 - Jammed Papers in the DADF
 - Known Jams in the IOT
 - Known Jams in the Finishing Device(s)
 - Fax Images Received
 - Fax Impressions
 - Power On Impressions
 - Attempted Sheet Feeds from Internal Trays
 - Actual Sheet Feeds from Internal Trays

dC108 Software Version (4265)

Purpose

The purpose is to provide the CSE with information regarding the software versions of modules within the 4265 MFP.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Service Information**.
3. Select **dC 108 Software Version**.
4. The following modules are displayed:
 - System Firmware
 - Main Controller
 - Image Output Terminal
 - User Interface
 - DADF
 - Dcf
 - Finisher
 - Power Firmware
 - PCLSE Version
 - PCLXL Version
 - PS Version
 - Web Binary Version
 - Network Controller
 - Tray 1
 - Tray 2
 - Tray 3
 - Tray 4

dC109 Embedded Fax Protocol Report

Purpose

This procedure allows the CSE to print out the Fax protocol report. The protocol report contains the protocol information about the last fax transmissions. The protocol report contains the following:

- Date and time.
- The Fax number and Fax name.
- Machine firmware versions.
- Model name
- UI Version
- Engine version
- The communication summary with the time and a FCF column. The FCF column will display abbreviations, refer to [Table 1](#).

Procedure

1. Enter diagnostics, [GP 1](#).
2. Generate the dC 109 Report:
 - Select **Diagnostic Routines > Fax dC Routines > 109 Protocol Report**.
 - **(4265)**: Select **Service Information > dC 109 Fax Protocol Report**.
3. Select **Print**.
4. The Print Report button greys out until the job has been submitted. The Fax card builds the protocol report job and places the job in the Fax NVM. This is the equivalent of an active Fax job in the Fax card queue.
5. The protocol report prints out.

Analyse the Fax Protocol Report.

For an example of a Fax protocol report, refer to [Figure 1](#).

- The time column records the time at which each event occurs, from the start of the communication.
- The S/R column shows if the Fax job was sent or received.
- The FCF data column contains information regarding the type of information being exchanged.
- The FIF column providing a Hex value of the data information contained in the G3 facsimile information field.

If the protocol report shows a fault and go to the [20-100 to 20-900 Fax Faults RAP](#). if the protocol report does not show a fault, go to the [20A Fax Faults Without a Code RAP](#).

Table 1 Abbreviations

| Term | Description |
|------|--|
| SEP | Selective polling |
| SUB | Subaddress |
| TCF | Training check |
| TSI | Transmitting subscriber identification |

dC120 Fault Counters (4265)

Purpose

The purpose is to provide the CSE with a list of fault codes that have occurred on the machine, the component that was affected, and the number of times that fault code has occurred.

Procedure

1. Enter diagnostics, **GP 1**.
2. Select **Service Information**.
3. Select **dc 120 Fault Counters**.
4. The dC 120 Fault Counters screen is displayed. It lists the particular **Fault Code**, **Component Name** and **Number of Occurrences** of that fault code.

dC122 Fault History (4265)

Purpose

The purpose is to provide the CSE with a list of recent faults that have occurred on the machine.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Service Information**.
3. Select **dc 122 Fault History**.
4. The **dC 122 Last 40 Error Log** screen is displayed. It lists the following for each of the last 40 machine faults that have occurred:
 - Fault Code
 - Component Name
 - Data
 - Time

dC131 NVM Read/Write

Purpose

To review and modify values within the machine configuration and control parameters stored in NVM.

Description

Each NVM item is identified using a chain and location code in the form XX-XXX, where XX- is the chain prefix, and -XXX is an identifier in the range 001 to 999. For example 05-100.

Procedure

1. Enter diagnostics, [GP 1](#).
 2. Select **Diagnostic Routines**. (4265: Select **Copier Diagnostics**).
 3. Select the required dC routine category:
 - **Copier Routines**. (4265: Select **dC 131 NVM Read/Write**).
 - **Fax dC Routines**. (4265: Select **Fax & NW Diagnostics > dc 131 NVM Read/Write - Fax**).
 4. Select **131 NVM Read/Write**.
 5. Select the appropriate button for the NVM chain to be viewed.
 6. Scroll through the list to view the other NVM locations of the chain.
 - Use the keyboard to type the three digit identifier code into the Find: field and then touch the Find: button. This puts the found NVM value at the top of the list.
- NOTE:** Press the keypad C button to reset the Find: button to 000.
7. Touch the selected NVM in the list, and touch the Read/Write button.
 - The Read/Write window will open for editable NVM, and the Read Only window will open for Read Only (protected) NVM.
 8. Refer to the tables that follow for NVM chain locations and parameters:
 - [Table 1](#) NVM chain 5
 - [Table 2](#) NVM chain 6
 - [Table 3](#) NVM chain 7
 - [Table 4](#) NVM chain 8
 - [Table 5](#) NVM chain 9
 - [Table 6](#) NVM chain 10
 - [Table 7](#) NVM Chain 11 (4265)
 - [Table 8](#) NVM chain 20
 9. When the values of an editable NVM have been changed, switch off the machine, then switch on the machine, to check and evaluate the changes made to the NVM.

NOTE: If the NVM default characters exceed 10 characters only the first eight characters are displayed in the list. The full string is displayed in the Read/Write window.

NOTE: Selecting Reset will cause the selected NVM location to be reset to its default value. Selecting Cancel closes the window and cancels any changes made in the now closed window.

NOTE: The CSE cannot read or modify any NVM that contains customer administrative or accounting data.

NOTE: The Read Only (protected) NVM can only be changed using a password obtained from Xerox.

NOTE: The NVM locations described in Table 1 and Table 2 are not available on the 4265.

Table 1 NVM chain 5

| Location | NVM Name | NVM Description | Value | Default |
|----------|----------------------------------|-----------------|-------|---------|
| 05-700 | ADF Roller Life Page Counter | (Read only) | | |
| 05-710 | ADF Rubber Pad Life Page Counter | (Read only) | | |

Table 2 NVM chain 6

| Location | NVM Name | NVM Description | Value | Default |
|----------|----------------------|--|--------------------------------|---------|
| 06-100 | Vertical Magnitude | The changed dimension of the vertical direction magnitude. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 06-110 | Horizontal Magnitude | The changed dimension of the horizontal direction magnitude. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |

Table 3 NVM chain 7

| Location | NVM Name | NVM Description | Value | Default |
|----------|--|---|--------------------------------|---------|
| 07-100 | Top Registration Tray 1 Simplex | The changed dimension of tray 1 top registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-110 | Side Registration Tray 1 Simplex | The changed dimension of tray 1 side registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-120 | Top Registration Tray 1 Dup_long (2nd side) | The changed dimension of tray 1 top registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-130 | Side Registration Tray 1 Dup_long (2nd side) | The changed dimension of tray 1 side registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-140 | Top Registration Tray 1 Duplex (1st side) | The changed dimension of tray 1 top registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-150 | Side Registration Tray 1 Duplex (1st side) | The changed dimension of tray 1 side registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-200 | Top Registration Tray 2 Simplex | The changed dimension of tray 2 top registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |

Table 3 NVM chain 7

| Location | NVM Name | NVM Description | Value | Default |
|----------|--|---|--------------------------------|---------|
| 07-210 | Side Registration Tray 2 Simplex | The changed dimension of tray 2 side registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-220 | Top Registration Tray 2 Dup_long (2nd side) | The changed dimension of tray 2 top registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-230 | Side Registration Tray 2 Dup_long (2nd side) | The changed dimension of tray 1 side registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-240 | Top Registration Tray 2 Duplex (1st side) | The changed dimension of tray 2 top registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-250 | Side Registration Tray 2 Duplex (1st side) | The changed dimension of tray 2 side registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-300 | Top Registration Tray 3 Simplex | The changed dimension of tray 3 top registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-310 | Side Registration Tray 3 Simplex | The changed dimension of tray 3 side registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-320 | Top Registration Tray 3 Dup_long (2nd side) | The changed dimension of tray 3 top registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-330 | Side Registration Tray 3 Dup_long (2nd side) | The changed dimension of tray 3 side registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-340 | Top Registration Tray 3 Duplex (1st side) | The changed dimension of tray 3 top registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-350 | Side Registration Tray 3 Duplex (1st side) | The changed dimension of tray 3 side registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-400 | Top Registration Tray 4 Simplex | The changed dimension of tray 4 top registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-410 | Side Registration Tray 4 Simplex | The changed dimension of tray 4 side registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-420 | Top Registration Tray 4 Dup_long (2nd side) | The changed dimension of tray 4 top registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-430 | Side Registration Tray 4 Dup_long (2nd side) | The changed dimension of tray 4 side registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-440 | Top Registration Tray 4 Duplex (1st side) | The changed dimension of tray 4 top registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |

Table 3 NVM chain 7

| Location | NVM Name | NVM Description | Value | Default |
|----------|--|---|--------------------------------|---------|
| 07-450 | Side Registration Tray 4 Duplex (1st side) | The changed dimension of tray 4 side registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-500 | Top Registration Bypass Simplex | The changed dimension of bypass top registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-510 | Side Registration Bypass Simplex | The changed dimension of bypass side registration in simplex. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-520 | Top Registration Bypass Dup_long (2nd side) | The changed dimension of bypass top registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-530 | Side Registration Bypass Dup_long (2nd side) | The changed dimension of bypass side registration of 2nd side in duplex long. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-540 | Top Registration Bypass Duplex (1st side) | The changed dimension of bypass top registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |
| 07-550 | Side Registration Bypass Duplex (1st side) | The changed dimension of bypass side registration of 1st side in duplex long and short. | 0 to 6 (12 steps / 0.5mm seg.) | 3 |

Table 4 NVM chain 8

| Location | NVM Name | NVM Description | Value | Default |
|----------|---|-----------------|-------|---------|
| 08-100 | Pick up roller Life Page Counter | (Read only) | | |
| 08-110 | Forward roller Life Page Counter | (Read only) | | |
| 08-120 | Retard Roller Life Page Counter | (Read only) | | |
| 08-130 | Tray 2 Pick-Up Roller Life Page Counter | (Read only) | | |
| 08-140 | Tray 3 Pick-Up Roller Life Page Counter | (Read only) | | |
| 08-150 | Tray 4 Pick-Up Roller Life Page Counter | (Read only) | | |
| 08-160 | Bypass Rubber Pad Life Page Counter | (Read only) | | |

Table 5 NVM chain 9

| Location | NVM Name | NVM Description | Value | Default |
|------------------|-----------------------------------|---|--|---|
| 09-100 | LD Light Level | 600dpi laser light level. Value in PWM. | (4150) 200 to 600 (4250/4260) 50 to 800 (4265) 175 | (4150) 350 (4250/4260) 250 (4265) 175 |
| 09-110 | MHV Control Bias Control | Main charge bias control. Basic of value (HVPS setting is value). Value in PWM. | (4150) 108 to 145 (4250/4260) 600 to 850 | (4150) 126 (4250/4260) 710 |
| 09-120 | THV Control Bias Control | Transfer bias control. Basic of value (HVPS setting is value). Value in PWM. | (4150) 41 to 220 (4250/4260) 270 to 600 | (4150) 76 (4250/4260) 310 |
| 09-130 | Deve Bias Control | Developer bias control. Basic of value (HVPS setting is value). Value in PWM standard voltage: -500V (PWM 522). | (4150) 408 to 607 (4250/4260) 400 to 650 | (4150) 522 (4250/4260) 512 |
| 09-140 | Detack Bias Control | Detack bias control. Basic of value (HVPS setting is value). Value in PWM standard voltage: -1800V. | (4150) 80 to 160 (4250/4260) 200 to 730 | (4150) 123 (4250/4260) 508 |
| 09-150 | Altitude Adjustment | Allows adjustment for local altitude. | 0 | 0 |
| 09-200 | Drum Life Page Counter | Display of drum pages count. | (Read only) | |
| 09-210 | Toner Cartridge Life Page Counter | Display of toner cartridge pages count. | (Read only) | |
| 09-220 | Drum Life Time | Displays life of drum Xerographic Drum. | (Read only) | |
| 09-230 | Transfer Roller Life Page Counter | Display value of pages count. | (Read only) (4265) Not available. | |
| 09-300 (4265) | Dot Count | Display value of dots counted. | Variable | 0 |
| 09-400 (4265) | Toner Motor Rotation Time | Displays rotations of Toner Motor. | Variable | 0 |

NOTE: In [Table 6](#) the only features currently available for the 4265 are 10-155 Labels Temperature Offset, and 10-200 Fuser Life Page Counter.

Table 6 NVM chain 10

| Location | NVM Name | NVM Description | Value | Default |
|----------|---------------------------------|--|--------------------------------------|---------|
| 10-100 | Standby Temperature Offset | Target temperature during standby mode. | 0 to 15 (4 steps/5 degrees interval) | 10 |
| 10-105 | Run Temperature Offset | Target temperature during run mode. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-110 | Low Power Temperature Offset | Target temperature during power save mode. | 0 to 40 (9 steps/5 degree intervals) | 20 |
| 10-115 | 101-185 mm Temperature Offset | Offset temperature required on thermistor B for paper width. | 0 to 15 (4 steps/5 degree intervals) | 5 |
| 10-120 | 186-216 mm Temperature Offset | Offset temperature required on thermistor B for paper width. | 0 to 15 (4 steps/5 degree intervals) | 5 |
| 10-125 | 60gms Temperature Offset | Media type offset for fuser roll temperature. | 0 to 15 (4 steps/5 degree intervals) | 5 |
| 10-130 | 90gms Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-135 | Bond Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-140 | Transparency Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-145 | Cardstock Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-150 | Envelopes Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-155 | Labels Temperature Offset | Media type offset for fuser roll temperature. | 0 to 10 (3 steps/5 degree intervals) | 5 |
| 10-200 | Fuser Life Page Counter | (Read only) | | |
| 10-210 | Heat Roll Life Page Counter | (Read only) | | |
| 10-220 | Pressure Roll Life Page Counter | (Read only) | | |

Table 6 NVM chain 10

| Location | NVM Name | NVM Description | Value | Default |
|----------|--|---|----------------|---------|
| 10-300 | Pick-up Interval Delay | Change the time interval for paper pick-up. | 0 to 100 msec. | 0 |
| 10-310 | Pick-up Interval Delay (Special Paper) | Change the time interval for paper pick-up. | 0 to 100 msec. | 0 |

Table 7 NVM chain 11 (4265)

| Location | NVM Name | NVM Description | Value | Default |
|----------|---------------------------|---|-------|---------|
| 11-100 | Platen Leading Edge | Check for Platen Leading Edge being within specification. | 30 | 30 |
| 11-105 | Platen Side Edge | Check for Platen Side Edge being within specification. | 30 | 30 |
| 11-110 | Platen Magnification | Check for Platen Magnification being within specification. | 1000 | 1000 |
| 11-200 | DADF Bottom Leading Edge | Check for DADF Bottom Leading Edge being within specification. | 30 | 30 |
| 11-205 | DADF Bottom Side Edge | Check for DADF Bottom Side Edge being within specification. | 30 | 30 |
| 11-210 | DADF Bottom Magnification | Check for the DADF Bottom Magnification being within specification. | 1000 | 1000 |
| 11-300 | DADF Top Leading Edge | Check for DADF Top Leading Edge being within specification. | 30 | 30 |
| 11-305 | DADF Top Side Edge | Check for DADF Top Side Edge being within specification. | 30 | 30 |
| 11-310 | DADF Top Magnification | Check for DADF Top Magnification being within specification. | 1000 | 1000 |

NOTE: For the 4265 machine, the path to NVM Chain 20 is **Diagnostics > Fax & NW Diagnostics > dC 131 NVM Read/Write-Fax.**

Table 8 NVM chain 20

| Location | NVM Name | NVM Description | Value | Default |
|----------|-----------------|----------------------------|-----------------------|---------|
| 20-100 | Redial Attempts | Number of times to redial. | 1 to 13 | 7 |
| 20-110 | Redial interval | Time between each redial. | 1 to 15 | 3 |
| 20-200 | Pause Dial Time | Time of each pause. | 0 to 200 (1000 msec.) | 4 |

Table 8 NVM chain 20

| Location | NVM Name | NVM Description | Value | Default |
|----------|--------------------------------------|---|--------------------------------------|---------|
| 20-210 | Dial Pulse M/B Ratio | Dial pulse make/break ratio. | 33/66 (0) or 40/60 (1) | 1 |
| 20-220 | Auto Dial Start Pause Time | Pause time before auto-dialing (second) | 0 to 10 seconds | 1 |
| 20-300 | Ring On Time | Ring on time. | 0 to 99msec. | 80 |
| 20-310 | Ring Off Time | Ring off time. | 0 to 99 msec. | 80 |
| 20-320 | Ring Detection Frequency (4265 only) | Detects Ring Frequency. | 1 | 1 |
| 20-400 | DTMF High-Freq Level | DTMF high frequency level. | 0 to 15dBm | 8 |
| 20-410 | DTMF Low-Freq Level | DTMF low frequency level. | 0 to 15dBm | 11 |
| 20-420 | DTMF Timing (4265 only) | DTMF Timing. | 8 | 8 |
| 20-500 | Dial Mode | Dial mode selection. | Tone (0) / Pulse (1) | 0 |
| 20-510 | ECM Mode | ECM mode on or off. | Off (0) / On (1) | 0 |
| 20-520 | Error Rate | Adjusts the error rate. | Off (0) / 5% (1) / 10% (2) / 20% (3) | 0 |
| 20-530 | Dial Tone Detect (4265 only). | Detects the Dial Tone. | 0 | 0 |
| 20-540 | Loop Current Detect (4265 only) | Detects Loop Current. | 0 | 0 |
| 20-550 | Busy Signal Detect (4265 only) | Detects busy signal. | 1 | 1 |
| 20-700 | Line Monitor Setting | Audio line monitor. | Off (0) / On (1) / Comm (2) | 0 |

Table 8 NVM chain 20

| Location | NVM Name | NVM Description | Value | Default |
|----------|---------------------------|------------------------------------|---|---------|
| 20-800 | Modem Speed | Select modem start speed. | Modem_V21_300bps (0) Modem_V27_2400bps (1) Modem_V27_4800bps (2) Modem_V29_7200bps (3) Modem_V29_9600bps (4) Modem_V33_12000bps (5) Modem_V33_14400bps (6) Modem_V17_7200bps (7) Modem_V17_9600bps (8) Modem_V17_12000bps (9) Modem_V17_14400bps (10) Modem_V34_2400bps (11) Modem_V34_4800bps (12) Modem_V34_7200bps (13) Modem_V34_9600bps (14) Modem_V34_12000bps (15) Modem_V34_14400bps (16) Modem_V34_16800bps (17) Modem_V34_19200bps (18) Modem_V34_21600bps (19) Modem_V34_24000bps (20) Modem_V34_26400bps (21) Modem_V34_28800bps (22) Modem_V34_31200bps (23) Modem_V34_33600bps (24) | 0 |
| 20-810 | Fax Transmission Level | Adjusts the fax transmission level | 0 to 15dBm | 12 |
| 20-830 | Auto Dial Timeout | Adjusts the auto dial timeout | 10 to 100 seconds | 55 |
| 20-840 | FAX Batch Send Enable | Fax batch send enable | 0 (off) / 1 (on) | 0 |
| 20-900 | FAX Total Send Counter | Total of sent fax pages. | 0-0xffffffff | |
| 20-910 | FAX Total Receive Counter | Total of received fax pages. | 0-0xffffffff | |

dC132 NVM Initialization

NOTE: The NVM Initialization procedures for the 4265 are indicated where applicable.

Refer to the relevant section:

- [NVM Initialization - Copier](#)
- [NVM Initialization - Network](#)
- [NVM Initialization - Fax Card](#)

NVM Initialization - Copier

Purpose

To return the copier NVM settings to default. Refer to [dC131](#).

Procedure (4150, 4250, 4260)

1. Enter diagnostics, [GP 1](#).
2. Select **Diagnostic Routines**.
3. Select **Copier Routines**, then **132 NVM Initialization - Copier**.
4. Touch the appropriate button to select the NVM to be initialized and follow the screen instructions. Refer to [Table 1](#), for the functions that are reset to default:
 - All Copier NVM
 - Machine Variable NVM
 - SA/KO Dust Off
 - System Counters Dust Off
5. Switch off the machine, then switch on the machine.

Procedure (4265)

1. Enter Diagnostics, [GP 1](#).
2. Select **Copier Diagnostics**.
3. Select **dC 132 NVM Initialization**.
4. Select **Initialize All NVM**.
5. Switch off the machine, then switch on the machine.

Table 1 Copier NVM

| Copier file type Category | All Copier NVM | Machine Variable NVM | SA/KO Dust Off | System Counters Dust Off |
|---------------------------|----------------|----------------------|----------------|--------------------------|
| NVM System Usage Counter | Y | | | Y |
| NVM Fault Counter | Y | | | Y |
| NVM Diag Counter | Y | | | Y |
| NVM SAKO Setting | Y | | Y | |
| NVM Fault Log | Y | | | |
| NVM Configuration | Y | | | |
| NVM Diagnostics | Y | | | |
| NVM Debug | Y | | | |
| NVM Mach Var | Y | Y | | |

Table 1 Copier NVM

| Copier file type Category | All Copier NVM | Machine Variable NVM | SA/KO Dust Off | System Counters Dust Off |
|---------------------------|----------------|----------------------|----------------|--------------------------|
| NVM Mach Var Zero | Y | Y | | |
| NVM Mach Var Registration | Y | Y | | |
| NVM Mach Var Paper Path | Y | Y | | |
| NVM Mach Var DADF | Y | Y | | |
| NVM Mach Var Platen | Y | Y | | |
| NVM Auditoron | Y | | Y | |
| NVM Crash Recovery | Y | | | |
| NVM Completed Job Log | Y | | | |
| NVM JBA Database | Y | | Y | |
| NVM JBA Config | Y | | Y | |
| NVM Auditoron Config | Y | | Y | |
| NVM HFSI Counter | N | N | N | N |

NVM Initialization - Network

Purpose

To reset the NIC PWB to default.

Procedure (4150, 4250, 4260)

1. Enter diagnostics, [GP 1](#).
2. Select **Diagnostic Routines**.
3. Select **Network Routines**, then **132 NVM Initialization - Network**.
4. Follow the screen instructions to reset the NIC PWB.
5. Switch off the machine, then switch on the machine.

Procedure (4265)

1. Enter diagnostics, [GP 1](#).
2. Select **Fax and NW Diagnostics**.
3. Select **dC 132 NVM Initialization - NW**.
4. Follow the screen instructions to reset the NIC PWB.
5. Switch off the machine, then switch on the machine.

NVM Initialization - Fax Card

Purpose

To return the fax card NVM settings to default. Refer to [dC131](#).

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Diagnostic Routines**.
3. Select **Fax dC Routines**, then **132 NVM initialization**.
4. Touch the appropriate button to select the NVM to be initialized and follow the screen instructions. Refer to [Table 2](#), for the functions that are reset to default.
 - Reformat

- All Fax Directories
- Fax Job NVM
- Fax Configuration NVM
- Fax SA/KO Settings NVM

5. Switch off the machine, then switch on the machine.

Procedure (4265)

1. Enter Diagnostics, [GP 1](#).
2. Select **Fax & NW Diagnostics**.
3. Select **dC 132 NVM Initialization - Fax**.
4. Select **Initialize All NVM - Fax**.
5. Switch off the machine, then switch on the machine.

Table 2 Fax NVM

| Fax file type Category | Reformat | All Fax Directories | Fax Job NVM | Fax Configuration NVM | Fax SA/KO Settings NVM |
|------------------------|----------|---------------------|-------------|-----------------------|------------------------|
| Dial Directories | Y | Y | | | |
| Group Directories | Y | Y | | | |
| Junk Directories | Y | Y | | | |
| Logo Directories | Y | Y | | | |
| Mailbox Directories | Y | Y | | | |
| Poll Directories | Y | Y | | | |
| Job Sets | Y | | Y | | |
| Jobs | Y | | Y | | |
| Image | Y | | Y | | |
| Bitmaps | Y | | Y | | |
| Job ID | Y | | Y | | |
| Mailbox | Y | | Y | | |
| Alarm | Y | | Y | | |
| Fax Protocol Trace | Y | | Y | | |
| Protocol Records | Y | | Y | | |
| Container Versions | Y | | | | |
| FAX NVM Configuration | | | | Y | |
| Fax NVM SA/KO Settings | | | | | Y |

dC135 High Frequency Service Items (4265)

Purpose

The purpose is to provide the CSE with the operational status of an HFSI item, how many times that item has been used, and the Maximum Life expected out of that item.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Service Information**.
3. Select **dC 135 HFSI**.
4. The dC 135 HFSI screen is displayed. It contains the following fields for all the HFSI items on the machine:
 - Item
 - Status
 - Unit
 - Actual
 - Max Life
5. When a particular HFSI item is selected, the item can be reset, edited (for Threshold and Maximum Life) or closed ([Table 1](#)).

Table 1 dC 135 HFSI Items

| Item | Max Life |
|------------------------------|----------|
| DADF Roller Life Page | 150K |
| DADF Rubber Pad Life Page | 100K |
| Tray 1 Pickup Roll Life Page | 250K |
| Tray 2 Pickup Roll Life Page | 250K |
| Tray 3 Pickup Roll Life Page | 250K |
| Retard Roll Life Page | 250K |
| Transfer Roll Life Page | 120K |
| Fuser Unit Roll Life Page | 250K |
| Bypass Rubber Pad Life Page | 50K |

dC305 UI Test

Purpose

To initiate component testing of the local UI. This function also provides a means to test the UI memory and to restart the local UI.

Description

Refer to [GP 12](#) User Interface Tests Description.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select, **Diagnostics Routines, Copier Routines, dC305 UI Tests.**
3. Touch the appropriate test button.
4. Touch Start Test and follow the on-screen instructions.

Procedure (4265)

1. Enter diagnostics, [GP 1](#).
2. Select **Copier Diagnostics.**
3. Select **dc 305 User Interface Test.**
4. Select the particular UI test from the list:
 - UI Touch Screen Test
 - Display Pixel Test
 - LED Indicator Test
 - UI Panel Button Test
 - Audio Tones Test
 - Video Memory Test
 - Application Checksum Verification
5. Press the **Start** button on the keypad to start the test. Press the **Stop** button to end the test.

dC330 Component Control

Purpose

To show the status of input components e.g. sensors, and to energize output components e.g. motors, solenoids.

Description

Output and input component codes are entered into the Component Control Table on the UI, and then energized individually or in permitted groups. The codes in the tables are grouped in similar functional behaviour.

Go to the appropriate procedure:

- [Input Components](#)
- [Output Components](#)

Input Components

When the appropriate code is entered the status of the component will be shown on the UI.

NOTE: *The actual signal as measured with a service meter will not necessarily be the same as the logic state shown on the UI, especially where the output is inverted. When testing components using these control codes, look for a change in state, not for a high or low.*

The displayed status of the input component can be changed by causing the component status to change, e.g. operating a sensor with a sheet of paper. When a sensor is operated a beep will sound.

Go to the appropriate table:

- [Table 1](#) Input Codes 01
- [Table 2](#) Input Codes 04
- [Table 3](#) Input Codes 05
- [Table 4](#) Input Codes 06
- [Table 5](#) Input Codes 07
- [Table 6](#) Input Codes 08
- [Table 7](#) Input Codes 09
- [Table 8](#) Input Codes 10
- [Table 9](#) Input Codes 12
- [Table 10](#) Input Codes 14

Output Components

When the appropriate code is entered, the component will energize for a set time and then stop in order to protect the components. The default time-out for all components is shown. Some components require that other components are energized at the same time and it is possible to enter and energize up to six component control codes (not fax), but only in permitted groups. If illegal combination of codes are entered the illegal codes will not energize.

Go to the appropriate table:

- [Table 11](#) Output Codes 04
- [Table 12](#) Output Codes 05
- [Table 13](#) Output Codes 06
- [Table 14](#) Output Codes 07

- [Table 15](#) Output Codes 08
- [Table 16](#) Output Codes 09
- [Table 17](#) Output Codes 10
- [Table 18](#) Output Codes 12
- [Table 19](#) Output Codes 14
- [Table 20](#) Output Codes 20

Procedure

1. Enter Diagnostics, [GP 1](#).
2. Select **Diagnostics Routines**.

NOTE: (4265) The path to Copier dC 330 routines is **Diagnostics > Copier Diagnostics > dC 330 Component Control**.

(4265) The path to Fax and Network dC 330 routines is: **Diagnostics > Fax & NW Diagnostics > dC 330 Component Control-Fax**.

3. Select required dC routine category:
 - Copier Routines.
 - Fax Routines.
4. Select and input the required codes as follows:

NOTE: To clear an incorrectly entered code and reset the Add Component button to 00.000, press the hard key C.

- a. From the component control [Input Components](#) tables and the [Output Components](#) tables, select and enter the appropriate code into the **Add Component** button, and touch the button. This will add the component to the top of the Component Name table list. When the list is full, the addition of more components will cause components to be deleted from the bottom of the list.

NOTE: Fax component control codes can only be energized one at a time.

- b. If a control code is not known, it can be selected from the list displayed when the Find Component button is touched, as follows:

NOTE: The 'Find Component' button is not available if components are energized.

- i. Enter the chain number into the Chain: button and touch the Find Component button to display the control codes for that chain.
- ii. Use the scroll buttons to locate the required code, touch the Component Name button to highlight it and touch Select.
- iii. Repeat as required to add components to the Component Name table.
- iv. Touch Save to save the selections to the Component Name table list and return to the Component Control window.

5. To energize a component or group of components:
 - a. Touch the control code to highlight it.
 - b. Touch **Start**.
 - c. The status of the component is shown in the Status column i.e.:
 - i. On
 - ii. Off
 - iii. High

- iv. Low
 - v. A numeric value with up to four digits e.g. 0020.
6. Touch a component in the component table and then touch Stop to stop that component. To stop all components touch Stop All.
 7. Touch Exit to close the Component Control window.
 8. To exit diagnostics mode, [GP 1](#), select the Call Close Out button.

Input Codes

NOTE: (4265) The Component Control Codes may not appear in numerical order on the User Interface screen. Enter the **Chain** number in the designated area on the screen, and select **Search**.

Table 1 Input codes 01

| Code | Displayed Name | Description | General |
|------------------------------------|---------------------------|--|--|
| 01-100 | Side cover interlock | Side cover interlock switch (S01-100), detects if the side cover is open. | Closed = side cover closed Opened = side cover opened |
| 01-200 (4150/ 4260/ 4265) | Exit cover present sensor | Exit cover present sensor (Q01-200), detects when the exit cover is present. | Closed = exit cover installed Opened = exit cover not installed |

Table 2 Output codes 04

| Code | Displayed Name | Description | General |
|---------------------------|------------------------|---|---|
| 04-110 | Main BLDC Motor Ready | Detects when the BLDC motor (MOT04-110) is running at required speed. Use in conjunction with 04-100. | High = running normal speed Low = not running at normal speed |
| 04-410 (4150, 4265) | Duplex Fan 1 Run Ready | Detects if fan 1 is running at normal speed. Use in conjunction with 04-400. | High = running at normal speed Low = not running at normal speed |
| 04-420 (4150, 4265) | Duplex Fan 2 Run Ready | Detects if fan 2 is running at normal speed. Use in conjunction with 04-400. | High = running at normal speed Low = not running at normal speed |

Table 3 Input codes 05

| Code | Displayed Name | Description | General |
|--------|--------------------------|--|--|
| 05-100 | DADF Doc. Detect Sensor | DADF document detect sensor (Q05-100), detects if a document is present. | High = document present Low = no document |
| 05-110 | DADF Paper Width Sensor | DADF document width sensor (Q05-110), detects the width of the document. | High = made |
| 05-120 | DADF Paper Length Sensor | DADF document length sensor (Q05-120), detects the length of the document. | High = document present Low = no document |
| 05-130 | DADF Registration Sensor | DADF document registration sensor (Q05-130), detects if a document is present. | High = document present Low = no document |
| 05-140 | DADF Scan Sensor | DADF document scan sensor (Q05-140), detects if a document is present. | High = document present Low = no document |

Table 3 Input codes 05

| Code | Displayed Name | Description | General |
|------------------|-----------------------|--|--|
| 05-150 | DADF Gate Sensor | DADF document gate sensor (Q05-150), detects if a document is present. | High = document present Low = no document |
| 05-160 | DADF Door Open Switch | DADF door open switch (S05-160), detects if the DADF door is open. | High = door open Low = door closed |
| 05-170 | DADF Duplex Sensor | DADF document duplex sensor (Q05-160), detects if a document is present. | High = document present Low = no document |
| 05-180 (4150) | DADF Exit Open Sensor | DADF Exit Door Open Sensor (Q05-180), detects if the DADF exit door is open. | High = door open Low = door closed |
| 05-400 | Platen Cover Switch | Platen Cover Sensor (Q05-400), detects if the DADF is raised. | High = DADF raised Low = DADF lowered |

Table 4 Output codes 06

| Code | Displayed Name | Description | General |
|----------------------------|-------------------|--|---|
| 06-110 | LSU Motor Ready | Detects if the LSU motor (MOT06-100) is running at normal speed. Use in conjunction with 06-110. | High = running at normal speed Low = not running at normal speed |
| 06-310 (4150) (4265) | LSU Fan Run Ready | Detects if the LSU fan runs at normal speed. Use in conjunction with 06-300. | High = running at normal speed Low = not running at normal speed |

Table 5 Input codes 07

| Code | Displayed Name | Description | General |
|--------|------------------------|---|---|
| 07-100 | Tray 1 Home Position | Tray 1 home sensor (Q07-100), detects if tray 1 is home. | Low = tray home High = tray out |
| 07-110 | T1 Paper Empty Sensor | Tray 1 paper sensor (Q07-110), detects if there is paper present in tray 1. | High = tray empty Low = paper present |
| 07-120 | T1 size 1 sensor | Tray 1 paper size sensor (Q07-120), detects if auto size sensor 1 is high or low. | High = made |
| 07-130 | T1 size 2 sensor | Tray 1 paper size sensor (Q07-130), detects if auto size sensor 2 is high or low. | High = made |
| 07-140 | T1 size 3 sensor | Tray 1 paper size sensor (Q07-140), detects if auto size sensor 3 is high or low. | High = made |
| 07-150 | T1 Stack Height Sensor | Tray 1 stack height sensor (Q07-150), detects if the paper is elevated. | High = tray is elevated Low = tray is not elevated |

Table 5 Input codes 07

| Code | Displayed Name | Description | General |
|--------|------------------------|--|---|
| 07-160 | T1 Paper Low Sensor | Tray 1 paper low sensor (Q07-160), detects if the stack height in tray 1 is less than 25%. | High = paper in tray not low Low = paper in tray low |
| 07-200 | Tray 2 Home Position | Tray 2 home sensor (Q07-200), detects if tray 2 is home. | Closed = tray closed Opened = tray open |
| 07-210 | T2 Paper Empty Sensor | Tray 2 paper sensor (Q07-210), detects if there is paper present in tray 2. | High = tray empty Low = paper present |
| 07-220 | T2 size 1 sensor | Tray 2 paper size sensor (Q07-220), detects if auto size sensor 1 is high or low. | High = made |
| 07-230 | T2 size 2 sensor | Tray 2 paper size sensor (Q07-230), detects if auto size sensor 2 is high or low. | High = made |
| 07-240 | T2 size 3 sensor | Tray 2 paper size sensor (Q07-240), detects if auto size sensor 3 is high or low. | High = made |
| 07-250 | T2 Stack Height Sensor | Tray 2 stack height sensor (Q07-250), detects if the paper is elevated. | High = tray is elevated Low = tray is not elevated |
| 07-260 | T2 Paper Low Sensor | Tray 2 paper low sensor (Q07-260), detects if the stack height in tray 2 is less than 25%. | High = paper in tray low Low = paper in tray not low |
| 07-300 | Tray 3 Home Position | Tray 3 home sensor (Q07-300), detects if tray 3 is home. | Closed = tray home Opened = tray out |
| 07-310 | T3 Paper Empty Sensor | Tray 3 paper sensor (Q07-310), detects if there is paper present in tray 3. | High = tray empty Low = paper present |
| 07-320 | T3 size 1 sensor | Tray 3 paper size sensor (Q07-320), detects if auto size sensor 1 is high or low. | High = made |
| 07-330 | T3 size 2 sensor | Tray 3 paper size sensor (Q07-330), detects if auto size sensor 2 is high or low. | High = made |
| 07-340 | T3 size 3 sensor | Tray 3 paper size sensor (Q07-340), detects if auto size sensor 3 is high or low. | High = made |
| 07-350 | T3 Stack Height Sensor | Tray 3 stack height sensor (Q07-350), detects if the paper is elevated. | High = tray is elevated Low = tray is not elevated |
| 07-360 | T3 Paper Low Sensor | Tray 3 paper low sensor (Q07-360), detects if the stack height in tray 3 is less than 25%. | High = paper in tray low Low = paper in tray not low |
| 07-400 | Tray 4 Home Position | Tray 4 home sensor (Q07-400), detects if tray 4 is home. | Closed = tray home Opened = tray out |

Table 5 Input codes 07

| Code | Displayed Name | Description | General |
|------------------|---------------------------|--|---|
| 07-410 | T4 Paper Empty Sensor | Tray 4 paper sensor (Q07-410), detects if there is paper present in tray 4. | High = tray empty Low = paper present |
| 07-420 | T4 size 1 sensor | Tray 4 paper size sensor (Q07-420), detects if auto size sensor 1 is high or low. | High = made |
| 07-430 | T4 size 2 sensor | Tray 4 paper size sensor (Q07-430), detects if auto size sensor 2 is high or low. | High = made |
| 07-440 | T4 size 3 sensor | Tray 4 paper size sensor (Q07-440), detects if auto size sensor 3 is high or low. | High = made |
| 07-450 | T4 Stack Height Sensor | Tray 4 stack height sensor (Q07-450), detects if the paper is elevated. | High = tray is elevated Low = tray is not elevated |
| 07-460 | T4 Paper Low Sensor | Tray 4 paper low sensor (Q07-460), detects if stack height in tray 4 is less than 25%. | High = paper in tray low Low = paper in tray not low |
| 07-510 | Bypass Paper Empty Sensor | Bypass paper present sensor (Q07-510), detects if there is paper present in the bypass tray. | High = Tray empty Low = Paper present |
| 07-610 (4260) | Envelope Sensor | Envelope sensor (Q07-610), detects when the machine is in envelope mode. | High = Machine in envelope mode |
| 07-630 (4260) | ID Sensor Check | Measures the ID sensor reading. Use in conjunction with 07-620. A reading of 000 is good. | Displays reading = XXX |

Table 6 Input codes 08

| Code | Displayed Name | Description | General |
|--------|-------------------------------|--|---|
| 08-100 | Feed Sensor | Detects when lead edge of the paper is at the feed sensor (Q08-100). | High = paper present Low = no paper |
| 08-200 | T2 Feed Sensor (or Door Open) | Detects when the lead edge of the paper is at the tray 2 feed sensor (Q08-200). A second sensor detects when the tray 2 door is open. | High = paper present Low = no paper High = Door open Low = Door closed |
| 08-300 | T3 Feed Sensor (or Door Open) | Detects when the lead edge of the paper is at the tray 3 feed sensor (Q08-300). A second sensor detects when the tray 3 door is open. | High = paper present Low = no paper High = Door open Low = Door closed |

Table 6 Input codes 08

| Code | Displayed Name | Description | General |
|---------------------------|-------------------------------|--|---|
| 08-400 | T4 Feed Sensor (or Door Open) | Detects when the lead edge of the paper is at the tray 4 feed sensor (Q08-400). A second sensor detects when the tray 4 door is open. | High = paper present Low = no paper High = Door open Low = Door closed |
| 08-500 | Regi. Sensor | Detects when lead edge of paper is at the registration sensor (Q08-500). | High = paper present Low = no paper |
| 08-600 | Fuser Exit Sensor | Detects when lead edge of paper is at the exit sensor (Q08-600). | High = paper present Low = no paper |
| 08-700 | Duplex Jam 1 Sensor | Detects when there is paper at the duplex jam 1 sensor (Q08-700). | High = paper present Low = no paper |
| 08-710 | Duplex Jam 2 Sensor | Detects when there is paper at the duplex jam 2 sensor (Q08-710). | High = paper present Low = no paper |
| 08-720 | Out-Bin Full Sensor | Detects when paper is at the out bin full sensor (Q08-720). | High = paper present Low = no paper |
| 08-950 (4250/ 4260) | HCF Level Sensor 2 | HCF level sensor 2 (Q08-950), detects when the HCF tray is less than 30% full. | High = made |
| 08-951 (4250/ 4260) | HCF Level Sensor 3 | HCF level sensor 3 (Q08-951), detects when the HCF tray is less than 40% full. | High = made |

Table 7 Input codes 09

| Code | Displayed Name | Description | General |
|---------------------------|--------------------|---|---|
| 09-110 | MHV Bias Read | Detects the MHV value on the MHV roller. Use in conjunction with 09-100. | Displays MHV value = XXX |
| 09-310 | THV Bias Read | Detects the THV value on the THV roller. Use in conjunction with 09-300 and 09-400. | Displays THV value = XXX |
| 09-510 (4150/ 4265) | SMPS Fan Run Ready | Detects if the SMPS fan runs at speed. Use in conjunction with 09-500. | High = running at normal speed Low = not running at normal speed |
| 09-700 | Toner Sensor | Low toner sensor (Q09-700). | Displays the toner level value |

Table 8 Input codes 10

| Code | Displayed Name | Description | General |
|--------|---------------------|--|---|
| 10-200 | Fuser Temperature A | Measures the fuser temperature at thermistor A (centre). | Displays temperature in degrees C = XXX |
| 10-210 | Fuser Temperature B | Measures the fuser temperature at thermistor B (front). | Displays temperature in degrees C = XXX |

Table 8 Input codes 10

| Code | Displayed Name | Description | General |
|---------------------------|--------------------------|--|---|
| 10-300 (4150/ 4265) | Fuser Unit Fault | Detects if the power supply unit 2 (IH board) is normal. | Normal/Fault |
| 10-510 (4150/ 4265) | Fuser Rear Fan Run Ready | Detects if the fuser fan is running at normal speed. Use in conjunction with 09-500. | High = running at normal speed Low = not running at normal speed |
| 10-700 (4250/ 4260) | Fuser CRUM 1 | Detects the status of fuser CRUM 1. A blown fuse is normal after initial installation of the fuser. | High = fuse good Low = fuse blown |
| 10-710 (4250/ 4260) | Fuser CRUM 2 | Detects the status of fuser CRUM 2. | High = fuse good Low = fuse blown |
| 10-800 (4250/ 4260) | Detack Bias Read | Detects the detack value on the detack roller. Use in conjunction with 09-800. A reading of 000 is good. | Displays detack value = XXX |
| 10-810 (4250/ 4260) | Fuser Bias Read | Detects the fuser bias value. Use in conjunction with 10-600. A reading of 300 is good. | Displays bias value = XXX |

Table 9 Input codes 12

| Code | Displayed Name | Description | General |
|--------|----------------------------|--|--|
| 12-800 | Entrance Sensor | Detects when the lead edge of paper is at finisher entrance sensor (12-800). | High = paper present Low = no paper |
| 12-805 | Exit Sensor | Detects paper at the exit sensor (Q12-800). | High = paper present Low = no paper |
| 12-810 | Paddle Home Sensor | Detects when the paddle is at the home position. | High = home Low = not home |
| 12-815 | Front Jog Home Sensor | Detects if the front jogger is at the home position. | High = home Low = not home |
| 12-820 | Rear Jog Home Sensor | Detects if the rear jogger is at the home position. | High = home Low = not home |
| 12-825 | Support Finger Home Sensor | Detects if the support finger is at the home position. | High = home Low = not home |
| 12-830 | Ejector Home Sensor | Detects if the ejector home is at the position. | High = home Low = not home |
| 12-835 | Ejector Encoder Sensor | Detects the ejector encoder position. | High = sensed Low = not sensed |
| 12-840 | Stacker Top Sensor | Detects if the stacker is at the top position. | High = in position Low = not detected |
| 12-845 | Stacker Bottom Switch | Detects if the stacker is at the bottom position. | High = in position Low = not detected |

Table 9 Input codes 12

| Code | Displayed Name | Description | General |
|--------|-----------------------|---|---|
| 12-850 | Staple Home Sensor | Detects if the staple is at home position (Q12-850). | High = in position Low = not detected |
| 12-855 | Staple Ready Sensor | Detects if the stapler is ready to staple. | High = stapler ready Low = stapler not ready |
| 12-860 | Low Staple Sensor | Detects if the staple cartridge is almost empty. | High = almost empty Low = plentiful staples |
| 12-865 | Paper Detector Sensor | Detects if paper is present for stapling. | High = paper present Low = no paper |
| 12-870 | Finisher Door Switch | Detects if the finisher door is open. | High = door closed Low = door open |
| 12-875 | IOT Set Sensor | Detects if the finisher is installed. | High = finisher installed Low = finisher not installed |
| 12-880 | Duplex Paper Sensor | Detects when paper is at the duplex sensor (Q12-880). | High = paper present Low = no paper |

Table 10 Input codes 14

| Code | Displayed Name | Description | General |
|---------------------------|------------------------|-----------------------------------|---|
| 14-110 (4250/ 4260) | Document size sensor 1 | Document size sensor 1 (Q14-110). | High = Document sensed Low = Document not sensed |
| 14-120 (4250/ 4260) | Document size sensor 2 | Document size sensor 2 (Q14-120). | High = Document sensed Low = Document not sensed |

Output Codes

Table 11 Output codes 04

| Code | Displayed Name | Description | General |
|------------------|-------------------------|--|---------|
| 04-100 | Main BLDC Motor | Energizes the main BLDC motor (MOT04-100). Use in conjunction with 04-110. | On/Off. |
| 04-120 (4265) | Main Fan | Energizes the Main Fan. | On/Off |
| 04-200 | Exit Motor Forward Fast | Energizes the exit motor (MOT04-200) forward fast. | On/Off. |
| 04-210 | Exit Motor Forward Slow | Energizes the exit motor (MOT04-200) forward slowly. | On/Off. |
| 04-220 (4265) | Exit Motor Reverse | Energizes the Exit Motor in reverse. | On/Off |
| 04-230 | Duplex Motor Forward | Energizes the duplex motor (MOT04-300) forward. | On/Off. |
| 04-310 | Duplex Motor Backward | Energizes the duplex motor (MOT04-300) backwards. | On/Off. |
| 04-400 | Duplex Fan Run | Energizes the duplex fan. | On/Off. |
| 04-510 | T1 Elevating Motor | Energizes the tray 1 elevator motor (MOT04-510) up. | On/Off. |
| 04-520 | T2 Elevating Motor | Energizes the tray 2 elevator motor (MOT04-520) up. | On/Off. |
| 04-530 | T3 Elevating Motor | Energizes the tray 3 elevator motor (MOT04-530) up. | On/Off. |
| 04-540 | T4 Elevating Motor | Energizes the tray 4 elevator motor (MOT04-540) up. | On/Off. |

Table 12 Output codes 05

| Code | Displayed Name | Description | General |
|---------------------------|----------------------------|---|---------|
| 05-200 | DADF Scan Motor Forward | Energizes the DADF scan motor (MOT05-200). | On/Off. |
| 05-201 | DADF Scan Motor Reverse | Energizes the DADF Scan Motor (MOT05-200) in reverse. | On/Off |
| 05-210 | DADF Duplex Motor Forward | Energizes the DADF duplex motor (MOT05-210) forward. | On/Off. |
| 05-220 | DADF Duplex Motor Backward | Energizes the DADF duplex motor (MOT05-210) in reverse. | On/Off. |
| 05-300 | DADF Pick-Up Clutch | Energizes the DADF document pick-up clutch (CL05-300). | On/Off. |
| 05-310 | DADF Regi. Clutch | Energizes the DADF registration clutch (CL05-310). | On/Off. |
| 05-320 (4250/ 4260) | DADF Lift Solenoid | Energizes the DADF lift solenoid (SOL05-320). | On/Off. |

Table 13 Output codes 06

| Code | Displayed Name | Description | General |
|--------|----------------|--|---------|
| 06-100 | LSU Motor Run | Energizes the LSU motor (MOT06-100). Use in conjunction with 06-110. | On/Off. |
| 06-200 | LSU LD Power | Switches on or off the LSU power supply. | On/Off. |
| 06-300 | LSU Fan Run | Energizes the LSU fan. Use in conjunction with 06-310. | On/Off. |

Table 14 Output codes 07

| Code | Displayed Name | Description | General |
|---------------------------|----------------|--|---------|
| 07-600 (4250/ 4260) | Envelope Motor | Energizes the envelope motor (MOT07-600). | On/Off. |
| 07-620 (4250/ 4260) | ID Sensor | Starts ID sensing. Use in conjunction with 07-630. | On/Off. |

Table 15 Output codes 08

| Code | Displayed Name | Description | General |
|--------|-------------------------------|--|---------|
| 08-800 | Bypass Feed Solenoid (Clutch) | Energizes the bypass tray feed clutch (CL08-800). | On/Off. |
| 08-810 | T1 Pick-Up Solenoid (Clutch) | Energizes the tray 1 pick up clutch (CL08-810). | On/Off. |
| 08-820 | T2 Pick-Up Solenoid Clutch | Energizes the tray 2 pick up clutch (CL08-820). | On/Off. |
| 08-830 | T3 Pick-Up Clutch | Energizes the tray 3 pick up clutch (CL08-830). | On/Off. |
| 08-840 | T4 Pick-Up Clutch | Energizes the tray 4 pick up clutch to (CL08-840). | On/Off. |
| 08-850 | Registration Clutch | Energizes the registration clutch (CL08-850). | On/Off. |
| 08-860 | Duplex Feed Clutch | Energizes the duplex feed clutch (CL08-860). | On/Off. |
| 08-870 | Duplex Gate Solenoid | Energizes the duplex gate solenoid (SOL08-870). | On/Off. |
| 08-920 | T2 Feed Motor Run | Energises the tray 2 feed motor (MOT08-920). | On/Off. |
| 08-930 | T3 Feed Motor Run | Energises the tray 3 feed motor (MOT08-930). | On/Off. |
| 08-940 | T4 Feed Motor Run | Energises the tray 4 feed motor (MOT08-940). | On/Off. |

Table 16 Output codes 09

| Code | Displayed Name | Description | General |
|--------|----------------------|---|---------|
| 09-100 | MHV Bias | Energizes the charge bias voltage. Use in conjunction with 09-110. | On/Off. |
| 09-200 | Dev Bias | Energizes the developer bias voltage | On/Off. |
| 09-300 | THV (+) Bias | Energizes the positive transfer bias voltage. Use in conjunction with 09-310. | On/Off. |
| 09-400 | THV (-) Bias | Energizes the negative transfer bias voltage. Use in conjunction with 09-310. | On/Off. |
| 09-500 | SMPS Fan Run | Energizes the Switched Mode Power Supply fan. | On/Off. |
| 09-600 | Toner Dispense Motor | Energizes the toner dispense motor (MOT09-600). | On/Off. |
| 09-800 | Detack Bias | Energizes the detack bias voltage. Use in conjunction with 10-800. | On/Off. |

Table 17 Output codes 10

| Code | Displayed Name | Description | General |
|--------|-----------------------|--|---------|
| 10-100 | Fuser Power On (Main) | Energizes the fuser to operating temperature (180 degrees). The fuser motor will also run. | On/Off. |
| 10-400 | Fuser Motor Forward | Energizes the fuser motor (MOT10-400) forward. | On/Off. |
| 10-500 | Fuser Rear Fan Run | Energizes the fuser fan. Use in conjunction with 09-510. | On/Off. |
| 10-600 | Fuser Bias | Energizes the fuser bias voltage. Use in conjunction with 10-810. | On/Off. |

Table 18 Output codes 12

| Code | Displayed Name | Description | General |
|--------|-----------------|---|---------|
| 12-100 | Entrance Motor | Energizes the entrance motor (MOT12-100) to run at the same speed as the IOT. | On/Off. |
| 12-110 | Exit Motor | Energizes the exit motor to run at the same speed as the IOT. (MOT12-110) | On/Off. |
| 12-200 | Paddle Motor | Energizes the paddle motor (MOT12-200). | On/Off. |
| 12-300 | Front Jog Home | Moves the front jogger to the home position. | On/Off. |
| 12-310 | Front Jog Stand | Moves the front jogger to the inboard position. | On/Off. |
| 12-320 | Rear Jog Home | Moves the rear jogger to the home position. | On/Off. |

Table 18 Output codes 12

| Code | Displayed Name | Description | General |
|--------|----------------------|---|---------|
| 12-330 | Rear Jog Stand | Moves the rear jogger to the inboard position. | On/Off. |
| 12-400 | Support Finger Home | Moves the support finger to the home position. | On/Off. |
| 12-410 | Support Finger Stand | Moves the support finger to the outboard position. | On/Off. |
| 12-500 | Ejector Motor | Energizes the ejector motor (MOT12-500). | On/Off. |
| 12-600 | Stacker Down | Energizes the stacker motor (MOT12-600) to move the stacker to the down position. | On/Off. |
| 12-610 | Stacker Up | Energizes the stacker motor (MOT12-600) to move the stacker to the up position. | On/Off. |
| 12-700 | Stapler | Activates the stapler when no stapler cartridge is present. | On/Off. |

Table 19 Output codes 14

| Code | Displayed Name | Description | General |
|-----------------------------------|-----------------------------|--|---------|
| 14-130 (4250/ 4260) | Flat-Bed Scan Motor Forward | Energizes the scan motor (MOT14-130) forward. | On/Off. |
| 14-140 (4250/ 4260) | Flat-Bed Scan Motor Reverse | Energizes the scan motor (MOT14-140) in reverse. | On/Off. |

NOTE: For the 4265 machine, the path to the **Output Codes 20** is: **Diagnostics > Fax and NW Diagnostics > dC 330 Component Control Codes.**

Table 20 Output codes 20

| Code | Displayed Name | Description | General |
|--------|----------------------|---------------------------------------|---------|
| 20-012 | Sngl Tone 1100Hz Ln1 | Emits a single tone 1100Hz on line 1. | On/Off. |
| 20-014 | Sngl Tone 1650Hz Ln | Emits a single tone 1650Hz on line 1. | On/Off. |
| 20-015 | Sngl Tone 1850Hz Ln | Emits a single tone 1850Hz on line 1. | On/Off. |
| 20-016 | Sngl Tone 2100Hz Ln | Emits a single tone 2100Hz on line 1. | On/Off. |
| 20-020 | DTMF # Line1 | Emits DTMF # on line 1. | On/Off. |
| 20-021 | DTMF * Line1 | Emits DTMF * on line 1. | On/Off. |
| 20-022 | DTMF 0 Line1 | Emits DTMF 0 on line 1. | On/Off. |
| 20-023 | DTMF 1 Line1 | Emits DTMF 1 on line 1. | On/Off. |
| 20-024 | DTMF 2 Line1 | Emits DTMF 2 on line 1. | On/Off. |
| 20-025 | DTMF 3 Line1 | Emits DTMF 3 on line 1. | On/Off. |
| 20-026 | DTMF 4 Line1 | Emits DTMF 4 on line 1. | On/Off. |
| 20-027 | DTMF 5 Line1 | Emits DTMF 5 on line 1. | On/Off. |

Table 20 Output codes 20

| Code | Displayed Name | Description | General |
|------------------|------------------------|-----------------------------------|---------|
| 20-028 | DTMF 6 Line1 | Emits DTMF 6 on line 1. | On/Off. |
| 20-029 | DTMF 7 Line1 | Emits DTMF 7 on line 1. | On/Off. |
| 20-030 | DTMF 8 Line1 | Emits DTMF 8 on line 1. | On/Off. |
| 20-031 | DTMF 9 Line1 | Emits DTMF 9 on line 1. | On/Off. |
| 20-040 | V.21 300 bps Line1 | Emits V.21 300 bps on line 1. | On/Off. |
| 20-041 | V.27ter 2400 bps Line1 | Emits V27ter 2400 bps on line 1. | On/Off. |
| 20-042 | V.27ter 4800 bps Line1 | Emits V27ter 4800 bps on line 1. | On/Off. |
| 20-043 | V.29 7200 bps Line1 | Emits V.29 7200 bps on line 1. | On/Off. |
| 20-044 | V.29 9600 bps Line1 | Emits V.29 9600 bps on line 1. | On/Off. |
| 20-045 | V.17 7200 bps Line1 | Emits V.17 7200 bps on line 1. | On/Off. |
| 20-046 | V.17 9600 bps Line1 | Emits V.17 9600 bps on line 1. | On/Off. |
| 20-047 | V.17 12000 bps Line1 | Emits V.17 12000 bps on line 1. | On/Off. |
| 20-048 | V.17 14400 bps Line1 | Emits V.17 14400 bps on line 1. | On/Off. |
| 20-049 | V.34 2400 bps Line1 | Emits V.34 2400 bps on line 1. | On/Off. |
| 20-050 | V.34 4800 bps Line1 | Emits V.34 4800 bps on line 1. | On/Off. |
| 20-051 | V.34 7200 bps Line1 | Emits V.34 7200 bps on line 1. | On/Off. |
| 20-052 | V.34 9600 bps Line1 | Emits V.34 9600 bps on line 1. | On/Off. |
| 20-053 | V.34 12000 bps Line1 | Emits V.34 12000 bps on line 1. | On/Off. |
| 20-054 | V.34 14400 bps Line1 | Emits V.34 14400 bps on line 1. | On/Off. |
| 20-055 | V.34 16800 bps Line1 | Emits V.34 16800 bps on line 1. | On/Off. |
| 20-056 | V.34 19200 bps Line1 | Emits V.34 19200 bps on line 1. | On/Off. |
| 20-057 | V.34 21600 bps Line1 | Emits V.34 21600 bps on line 1. | On/Off. |
| 20-058 | V.34 24000 bps Line1 | Emits V.34 24000 bps on line 1. | On/Off. |
| 20-059 | V.34 26400 bps Line1 | Emits V.34 26400 bps on line 1. | On/Off. |
| 20-060 | V.34 28800 bps Line1 | Emits V.34 28800 bps on line 1. | On/Off. |
| 20-061 | V.34 31200 bps Line1 | Emits V.34 31200 bps on line 1. | On/Off. |
| 20-062 | V.34 33600 bps Line1 | Emits V.34 33600 bps on line 1. | On/Off. |
| 20-063 (4265) | On Line Quiet State | Initiates the On Line Quiet State | On/Off |

dC606 Internal Print Test Patterns

Purpose

To print internal test patterns for image quality analysis.

NOTE: To print out test patterns on the 4265 machine, go to [dC612](#)

Procedure

1. Enter diagnostics, [GP 1](#).
2. Enter **Diagnostics Routines**.
3. Enter **Other Routines**.
4. Enter **dC606 Print Test Patterns**.
5. Select the relevant test pattern.

NOTE: Refer to [IQ1 Image Quality Entry RAP](#) for information on the test patterns.

6. Select the Features, 1 or 2 sided and the paper tray.
7. Touch the Start Test.
8. Press Exit to return to the main diagnostic menu; select another feature or exit diagnostics.

dC612 Print Test Pattern (4265)

Purpose

The purpose is to allow the CSE to print out any of several available test patterns from any of the machine's paper trays, in simplex or duplex mode.

Procedure

1. Enter diagnostics, [GP 1](#).
2. Select **Copier Diagnostics**.
3. Select **dC 612 Print Test Pattern**.
4. The dC 612 Print Test Pattern screen is displayed. It contains the following selections:
 - **Test Pattern** - Eight test patterns are available.
 - **Tray** - Tray 1, Tray 2, Tray 3 or the Bypass Tray may be selected.
 - **Plex Mode** - Simplex or Duplex may be selected.
 - **Number of Copies**
5. Select **Start** to print out the test pattern.

Change Tags

Purpose

To provide a list of all the tag numbers used together with a description of each of the machine modifications.

Description

Each modification to the system is assigned a unique tag number. This section of the service documentation contains a listing and brief description of all change tags.

Tag Information

Information that may be included with each tag item is as follows:

- Tag - gives the control number for the tag.
- Class - gives the classification codes as listed in [Table 1](#).
- Use - indicates the multinational operating markets affected by the modification.
- Manufacturing Serial Number - gives the serial number of the factory built machines with the modification installed.
- Purpose - gives a brief description of the modification.
- Name - gives the name of the part or modification.
- Kit Number - gives the part number of the kit or part required to install the modification.
- Reference or Parts List On - indicates the parts list where the kit or modification part can be found.

Mod / Tag Plate Location

Open the front door. The Mod / Tag plate is on the inside of the front door.

Classification Codes

The Class or Classification code can be explained as follows:

Table 1 Classification codes

| NASG code | XE code | Description |
|-----------|---------|---|
| - | 1 | Safety: Install this tag immediately. |
| M | 2 | Mandatory: Install this tag at the next opportunity. |
| R | 3 | Repair: Install this tag as a repair, at the failure of a component. |
| O | 4 | Optional: Install as a customer option or a field engineering decision. |
| S | 4 | Situational: Install as the situation demands. |
| N | 5 | Manufacturing: Cannot be installed in the field. |
| - | 6 | Refurbishing only. |

NOTE: There are currently no Tags issued for these products.

Wiring Diagrams

Wiring Diagrams..... 7-3

PWB Connector location

PWB Connectors..... 7-49

Wiring Diagrams

Purpose

Wiring diagrams are an aid to trace wiring faults. Wiring Diagrams are used to complement the fault analysis information contained in the relevant RAP.

Introduction

The PWB connections are shown in the following wiring diagrams:

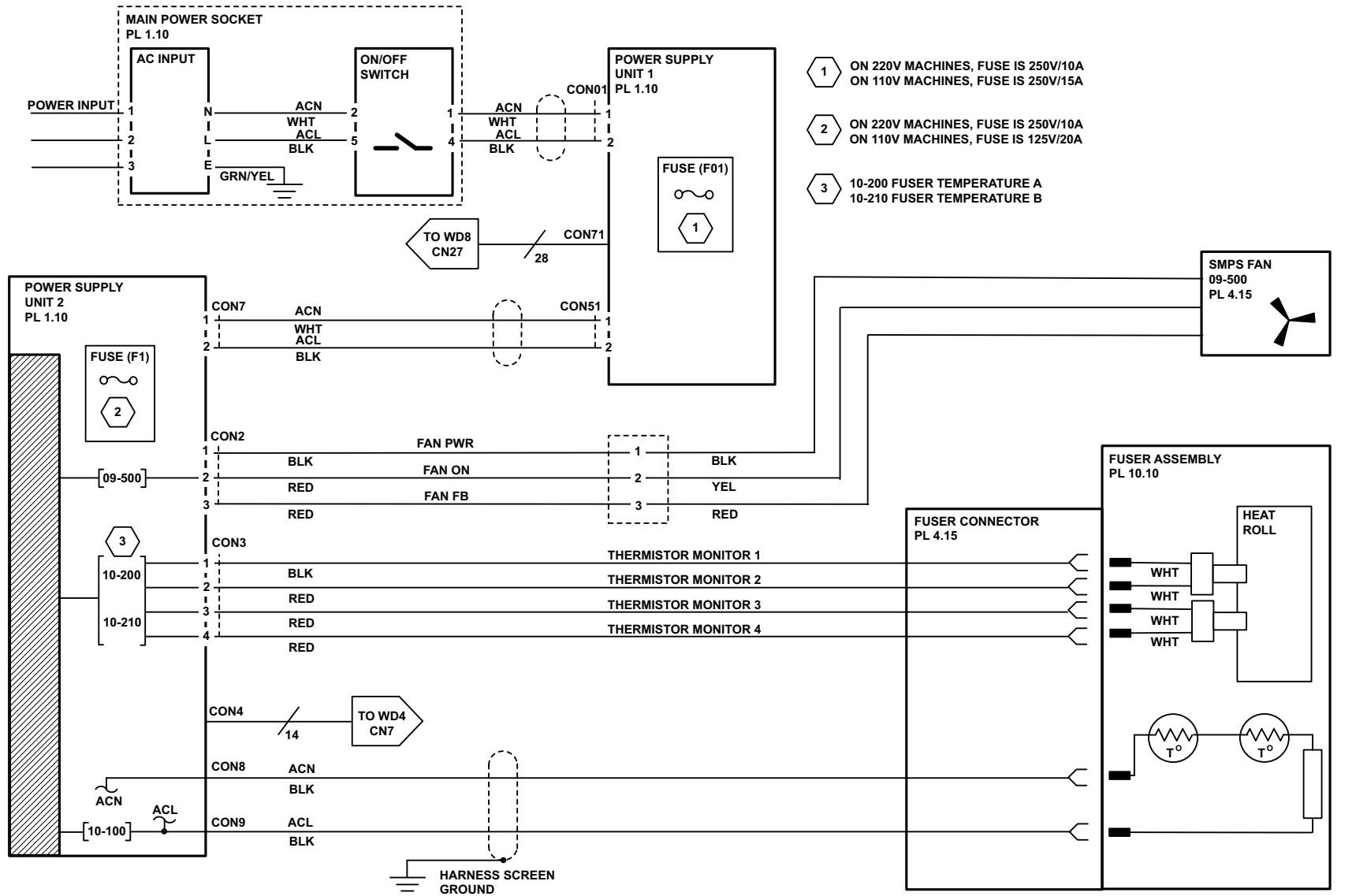
- (4150) Input power and power distribution, [Wiring Diagram 1](#).
- (4150) HVPS, [Wiring Diagram 2](#).
- (4150) Main PWB and LSU, [Wiring Diagram 3](#).
- (4150) Main PWB and main drive assembly, [Wiring Diagram 4](#).
- (4150) Main PWB, xerographic module, exit drive assembly and registration guide assembly, [Wiring Diagram 5](#).
- (4150) Main PWB and tray feed assembly, [Wiring Diagram 6](#).
- (4150) Main PWB, tray 2 connector and side cover assembly, [Wiring Diagram 7](#).
- (4150) Main PWB and foreign device interface, [Wiring Diagram 8](#).
- (4150) Scanner PWB and CCD module, [Wiring Diagram 9](#).
- (4150) User interface, [Wiring Diagram 10](#).
- (4150) DADF, [Wiring Diagram 11](#).
- Tray 2, 3 and 4 (1 of 2), [Wiring Diagram 12](#).
- Tray 2, 3 and 4 (2 of 2), [Wiring Diagram 13](#).
- Finisher (1 of 3), [Wiring Diagram 14](#).
- Finisher (2 of 3), [Wiring Diagram 15](#).
- Finisher (3 of 3), [Wiring Diagram 16](#).
- (4250/4260) Input power, power distribution and fuser, [Wiring Diagram 17](#).
- (4250/4260) Main PWB, HVPS, [Wiring Diagram 18](#).
- (4250/4260) Main PWB, UI assembly, [Wiring Diagram 19](#).
- (4250/4260) UI assembly, [Wiring Diagram 20](#).
- (4250/4260) Main PWB, LSU, [Wiring Diagram 21](#).
- (4250/4260) Main PWB, fuser assembly, side cover interlock switch, [Wiring Diagram 22](#).
- (4250/4260) Main PWB, main drive assembly, xerographic module, [Wiring Diagram 23](#).
- (4250/4260) Main PWB, registration guide assembly, exit drive assembly, tray 1 feed assembly, [Wiring Diagram 24](#).
- (4250/4260) Main PWB, side cover assembly, [Wiring Diagram 25](#).
- (4250/4260) Main PWB, tray 2 connector, foreign device interface, [Wiring Diagram 26](#).
- (4250/4260) Main PWB, USB connectors, OSOK, MSOK, [Wiring Diagram 27](#).
- (4250/4260) Scanner PWB, [Wiring Diagram 28](#).
- (4250/4260) DADF, [Wiring Diagram 29](#).
- (4250/4260/4265) HCF (1 of 2), [Wiring Diagram 30](#).
- (4250/4260/4265) HCF (2 of 2), [Wiring Diagram 31](#).
- (4250/4260) LSU, [Wiring Diagram 32](#).
- (4265) Input Power, Power Distribution, Fuser, [Wiring Diagram 33](#)
- (4265) Main PWB, HVPS, Fuser Assembly, [Wiring Diagram 34](#)

- (4265) Main PWB, UI Assembly, [Wiring Diagram 35](#)
- (4265) UI Assembly, [Wiring Diagram 36](#)
- (4265) Main PWB, LSU, [Wiring Diagram 37](#)
- (4265) Main PWB, Scanner PWB, Main Cover Interlock, [Wiring Diagram 38](#)
- (4265) Main PWB, Main Drive Assembly, Xerographics Module, [Wiring Diagram 39](#)
- (4265) Main PWB, Registration Guide Assembly, Exit Drive Assembly, Tray 1 Feed Assembly, [Wiring Diagram 40](#)
- (4265) Main PWB, side Cover Assembly, [Wiring Diagram 41](#)
- (4265) Main PWB, Tray 2 Connector, Foreign Device Interface, [Wiring Diagram 42](#)
- (4265) Main PWB, USB Connectors, OSOK, MSOK, [Wiring Diagram 43](#)
- (4265) Scanner PWB, [Wiring Diagram 44](#)
- (4265) DADF PWB, [Wiring Diagram 45](#)

The wiring diagrams have the following features:

- The connections on the PWBs are in numerical sequence where possible.
- The complete component to PWB wiring is shown. All interconnecting connectors shown, in part or whole. Connectors shown in part have reference to other wiring diagrams as necessary.
- Where necessary, components have references to show additional connections to them.
- Relevant parts list references are shown.

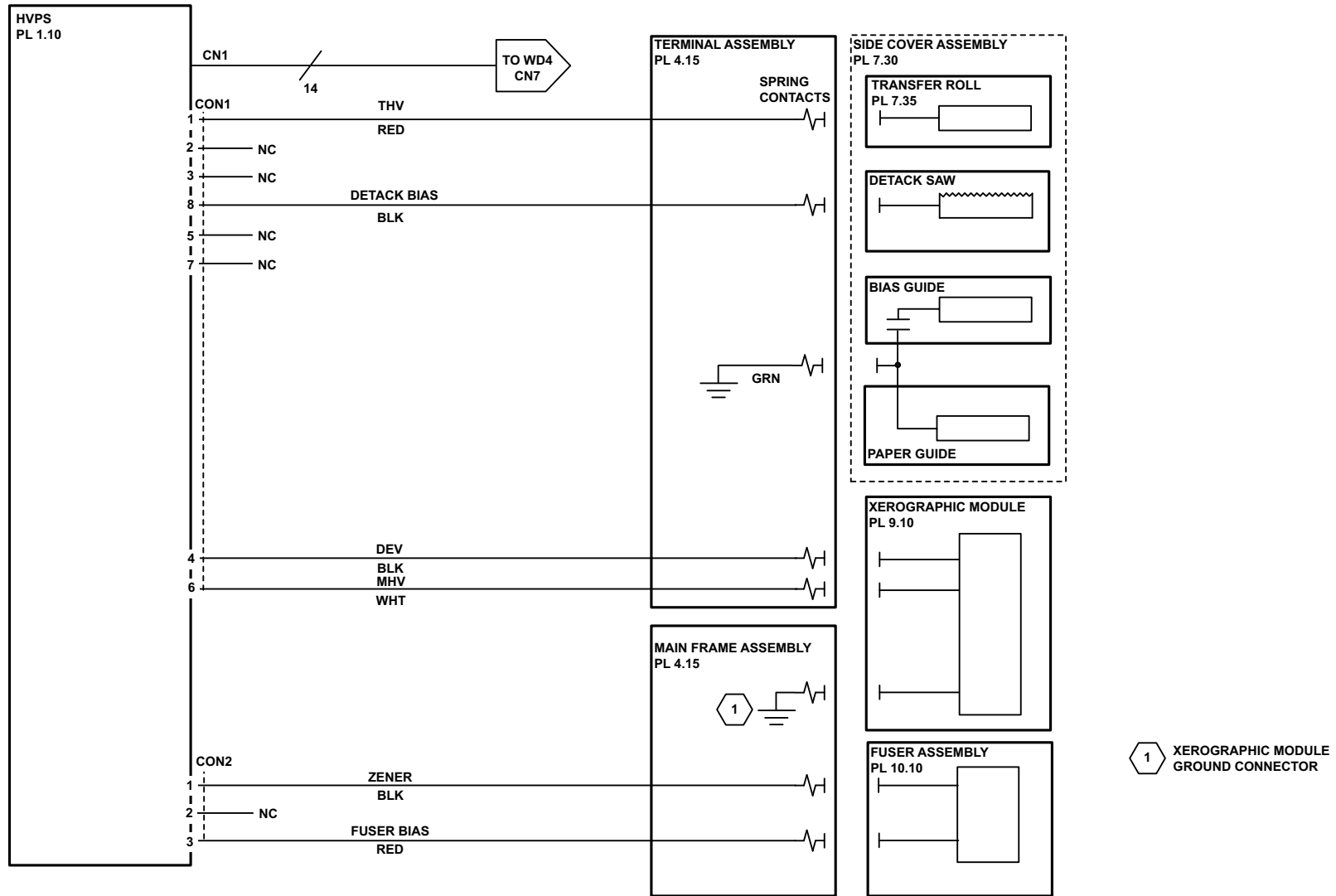
Wiring Diagram 1 (4150)



TAP-1-0500-B

Figure 1 WD 1 (4150)

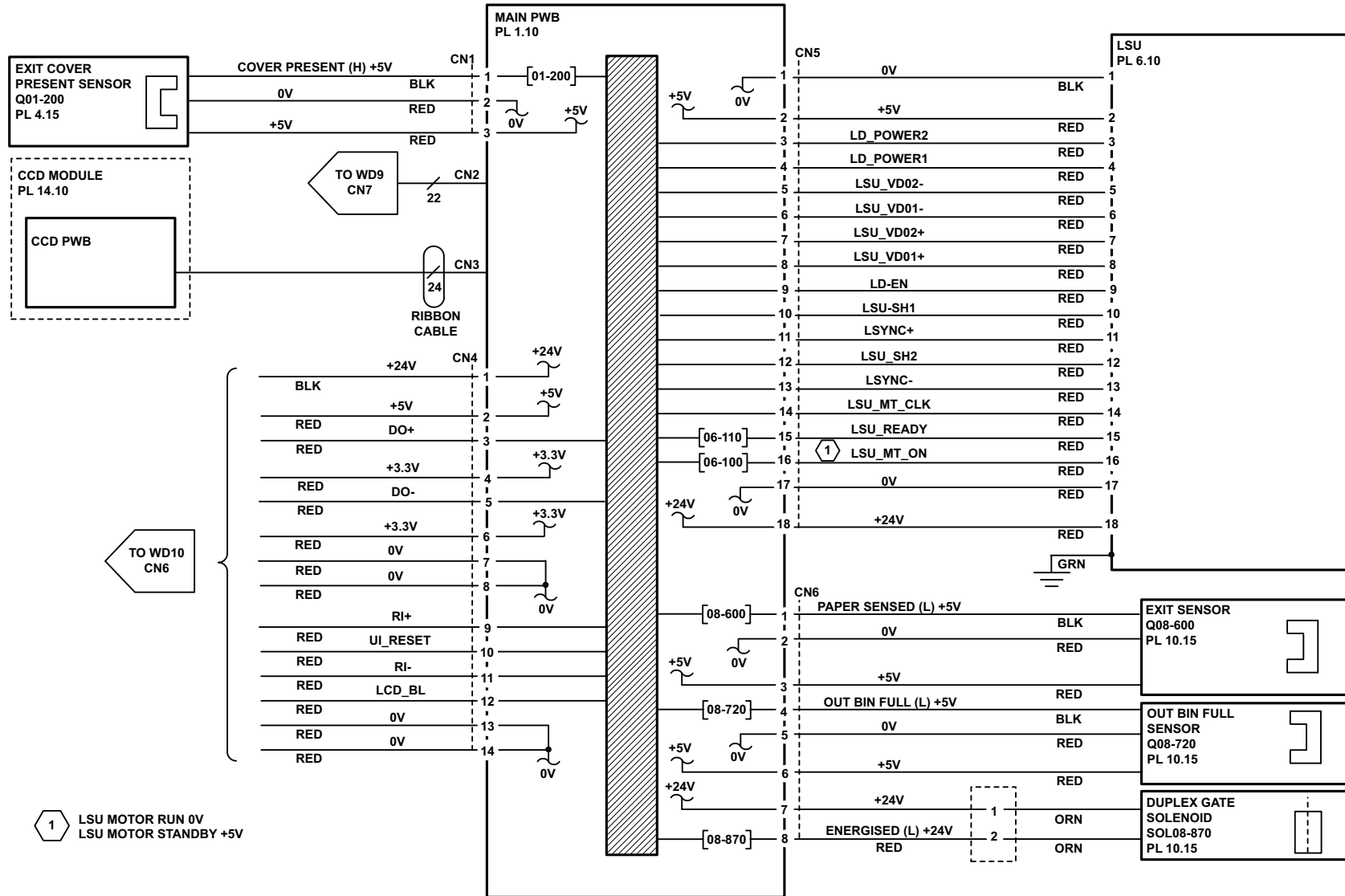
Wiring Diagram 2 (4150)



TAP-1-0501-A

Figure 2 WD 2 (4150)

Wiring Diagram 3 (4150)



TAP-1-0502-B

Figure 3 WD 3 (4150)

Wiring Diagram 4 (4150)

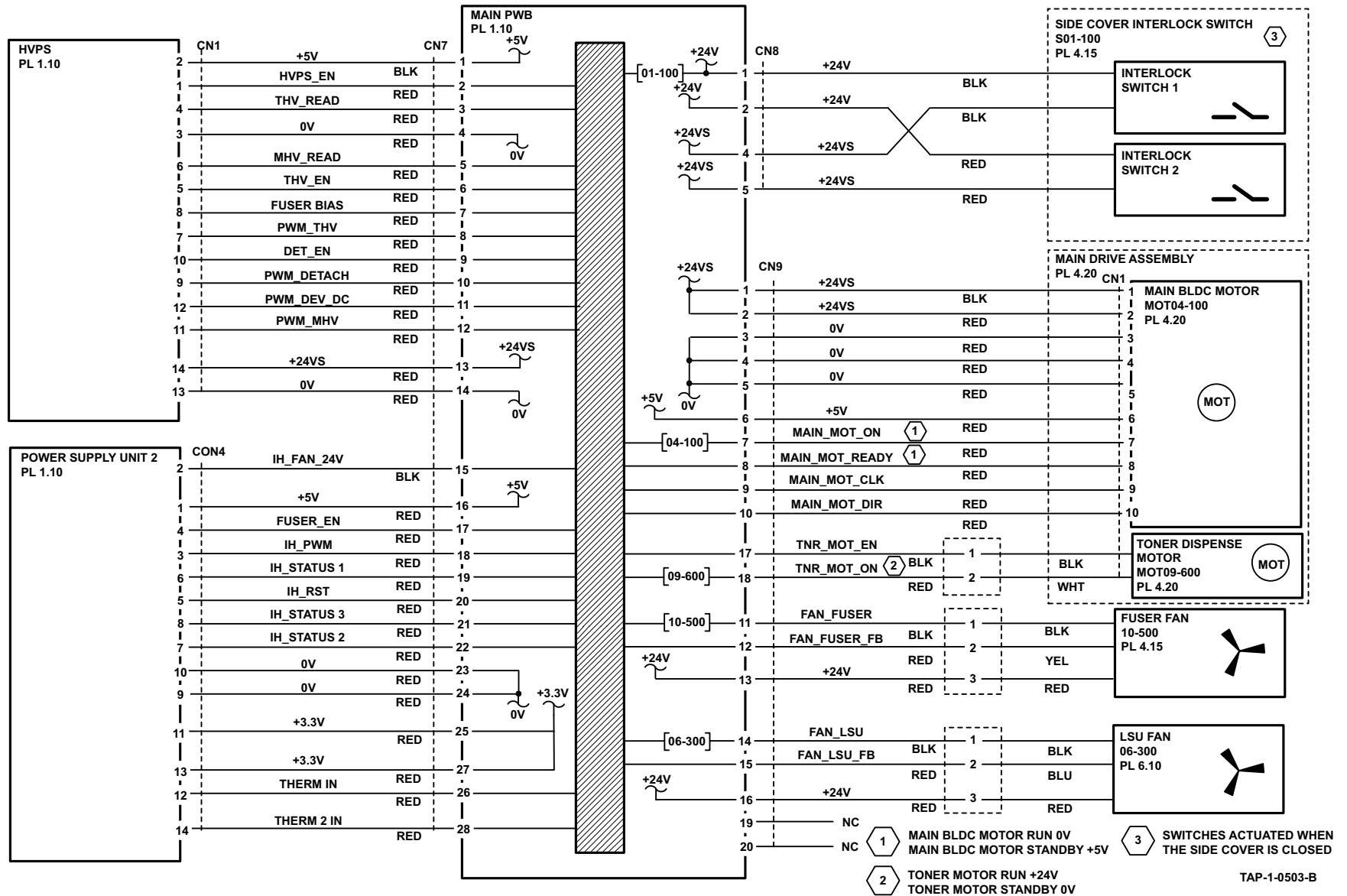
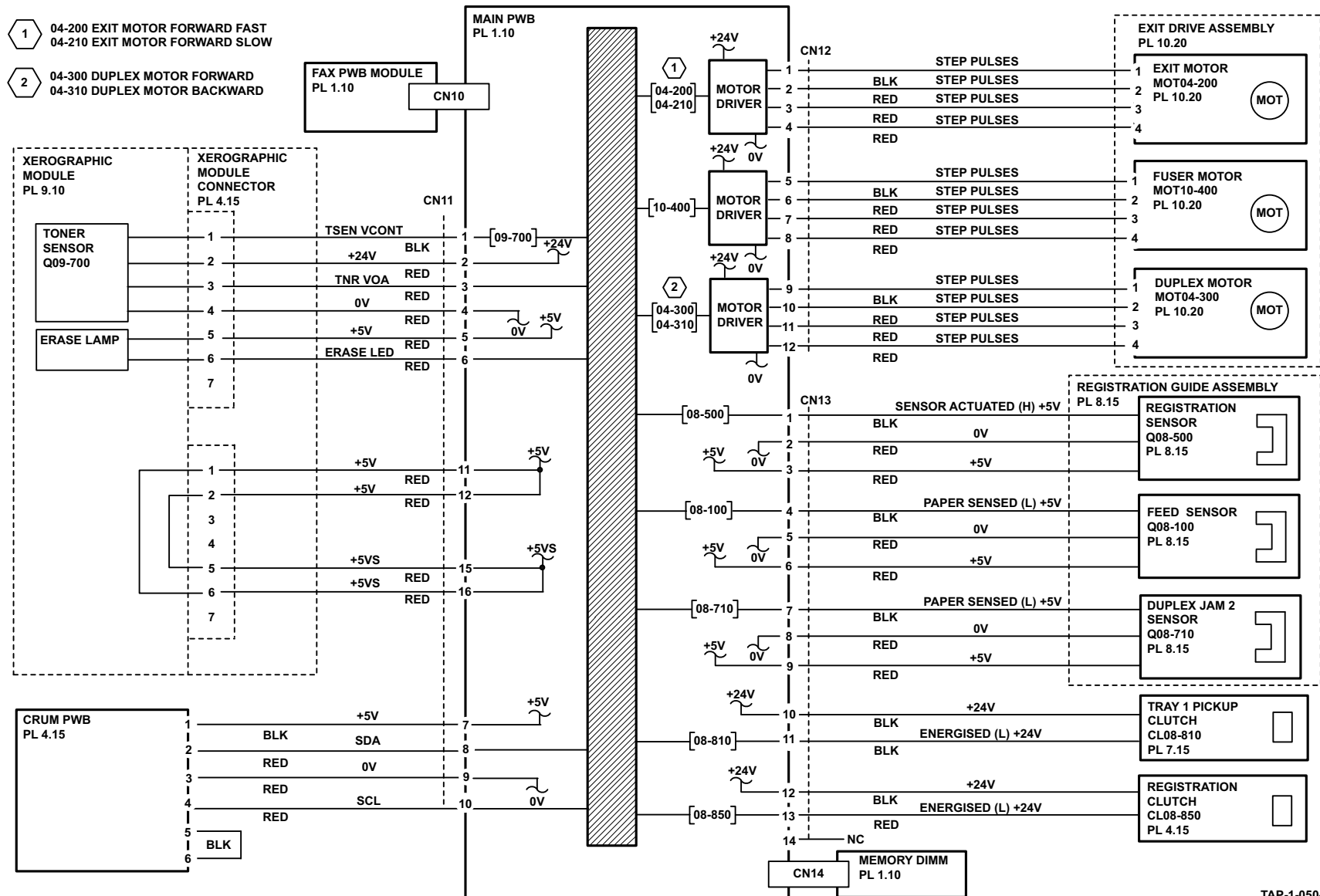


Figure 4 WD 4 (4150)

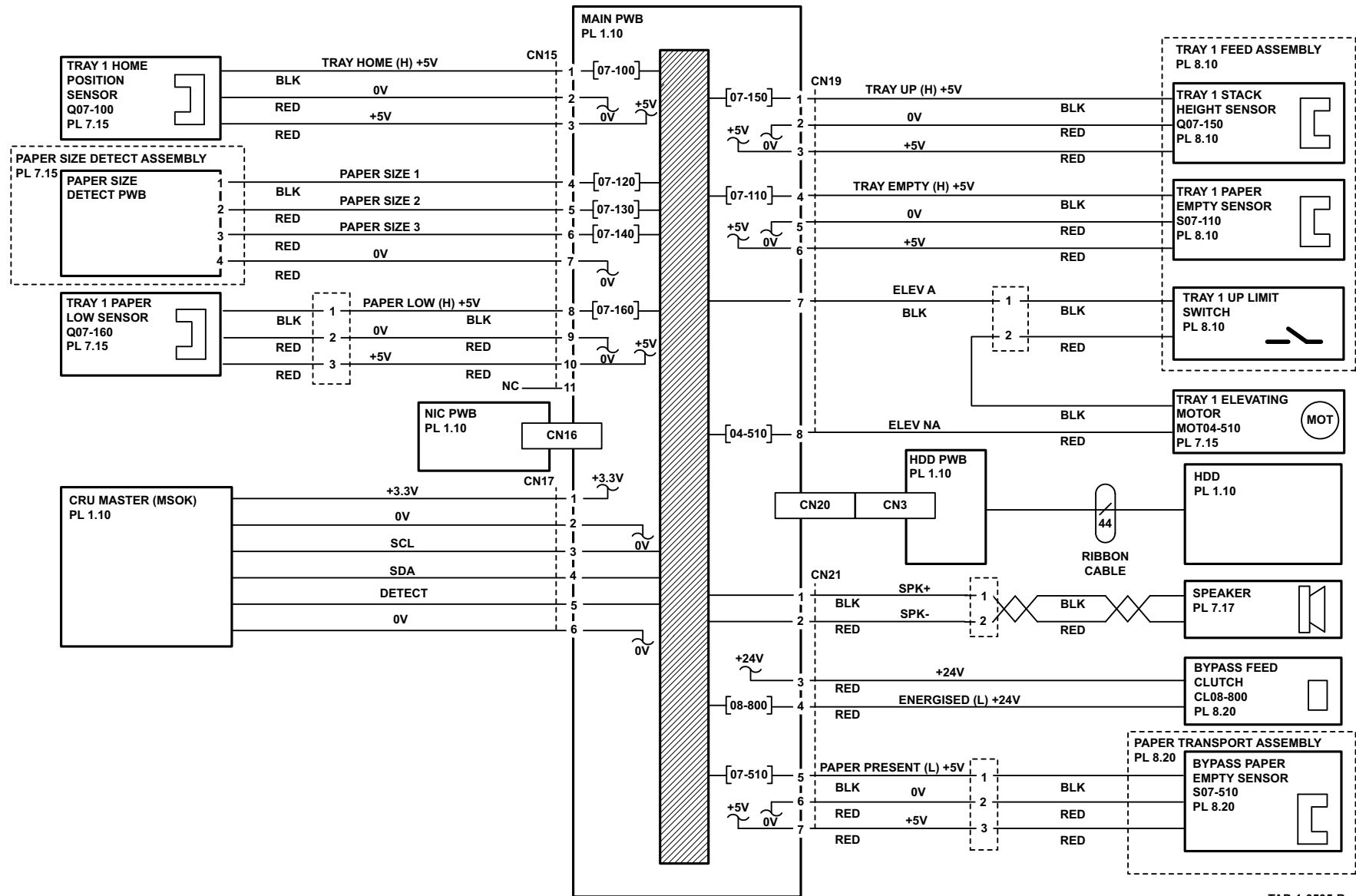
Wiring Diagram 5 (4150)



TAP-1-0504-C

Figure 5 WD 5 (4150)

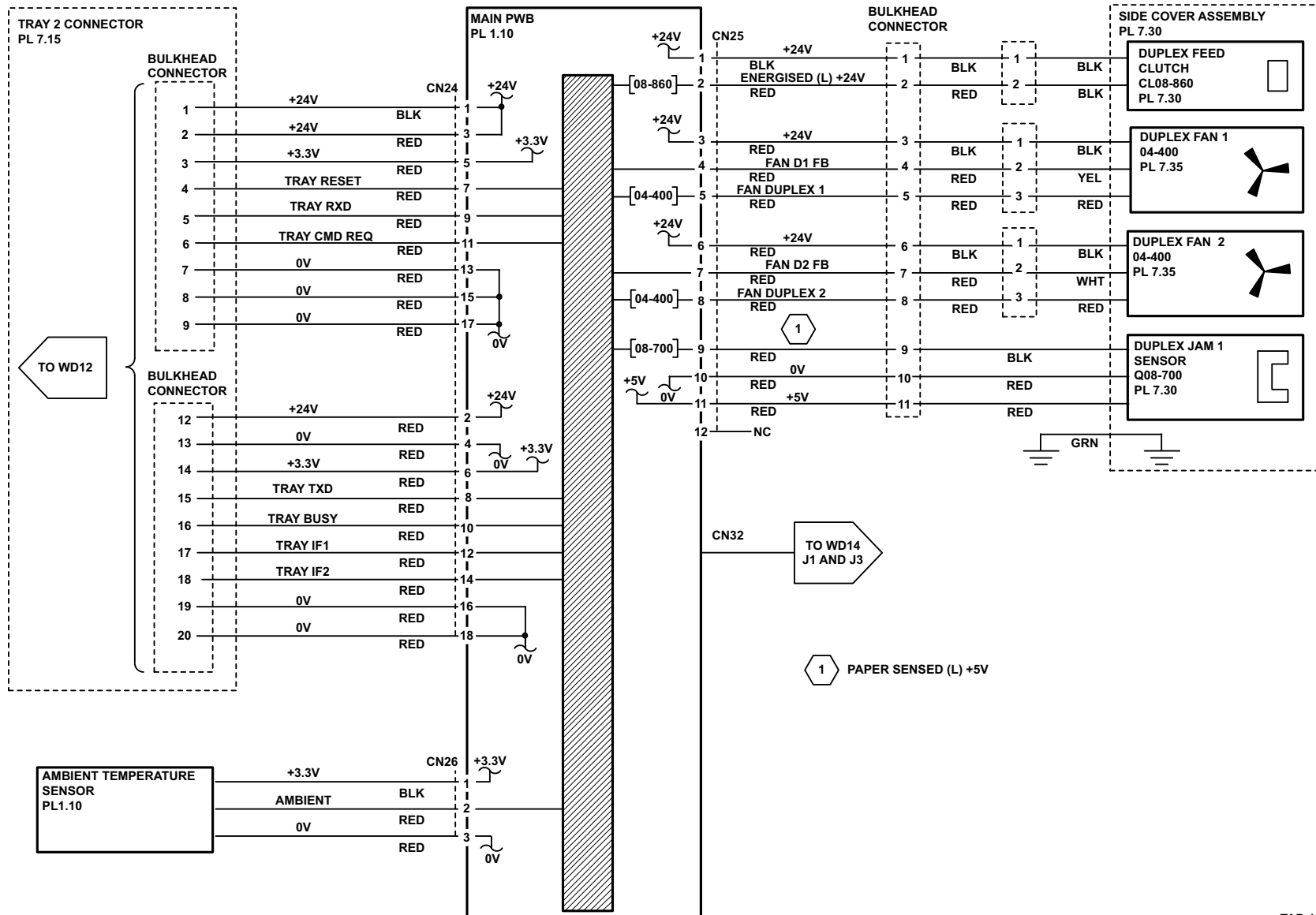
Wiring Diagram 6 (4150)



TAP-1-0505-B

Figure 6 WD 6 (4150)

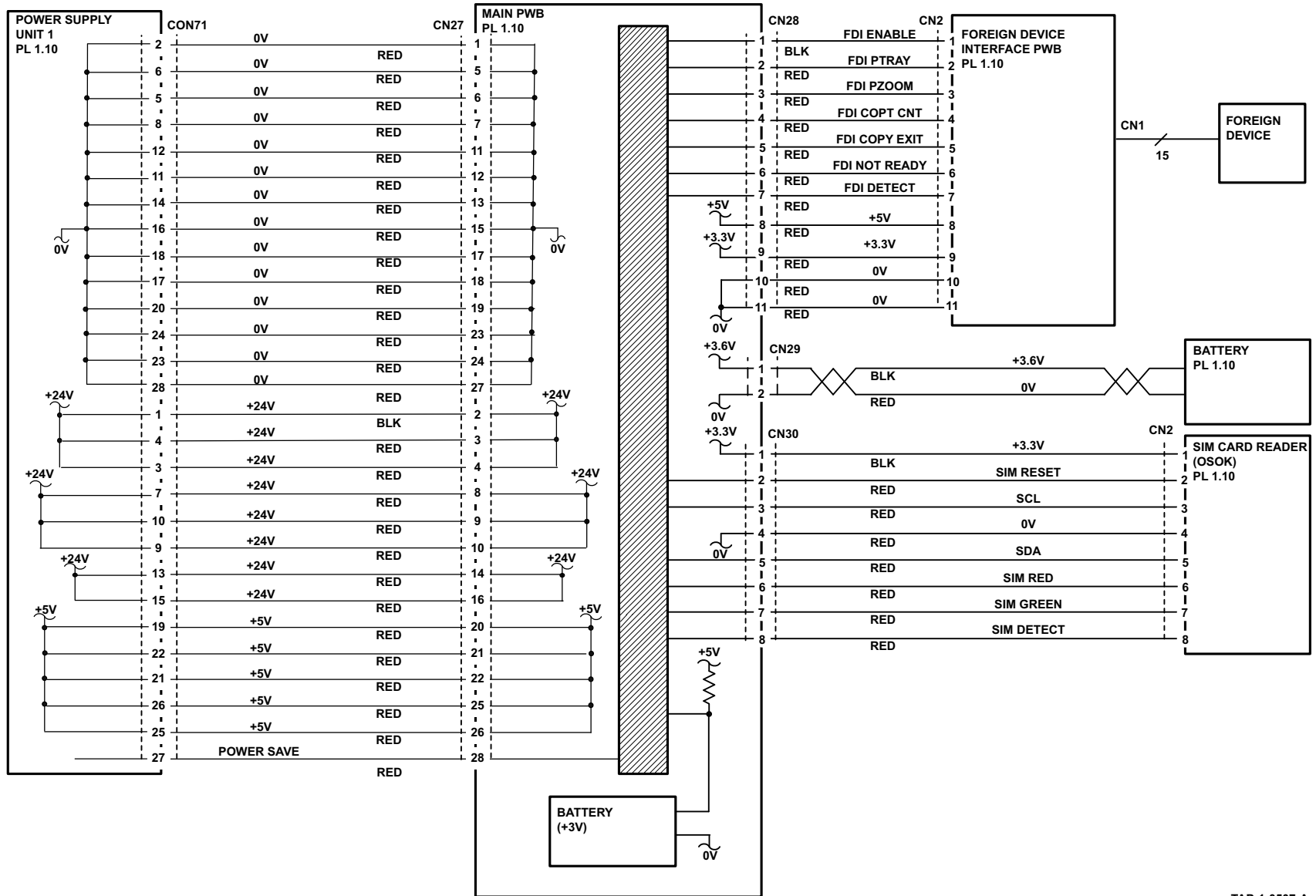
Wiring Diagram 7 (4150)



TAP-1-0506-B

Figure 7 WD 7 (4150)

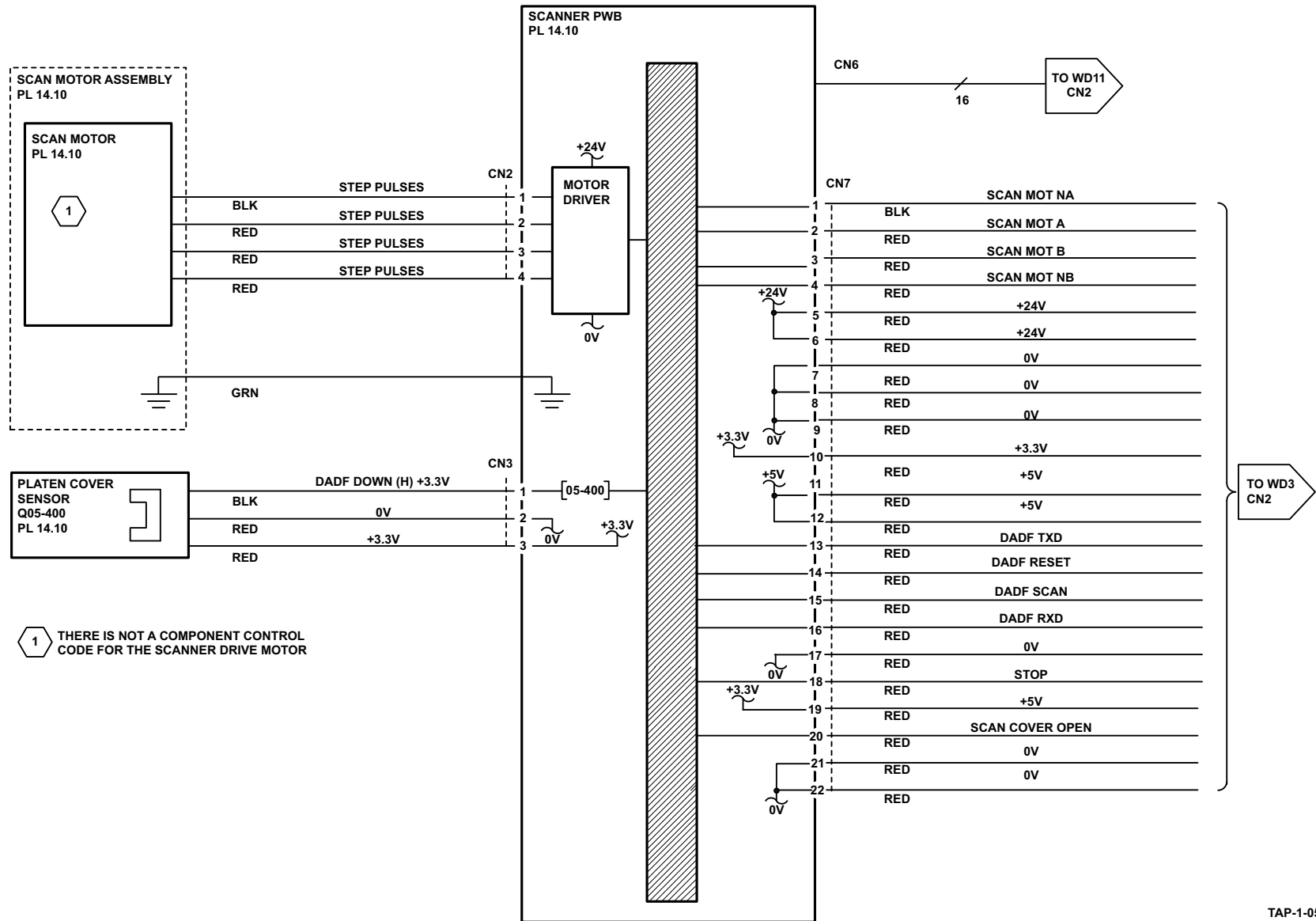
Wiring Diagram 8 (4150)



TAP-1-0507-A

Figure 8 WD 8 (4150)

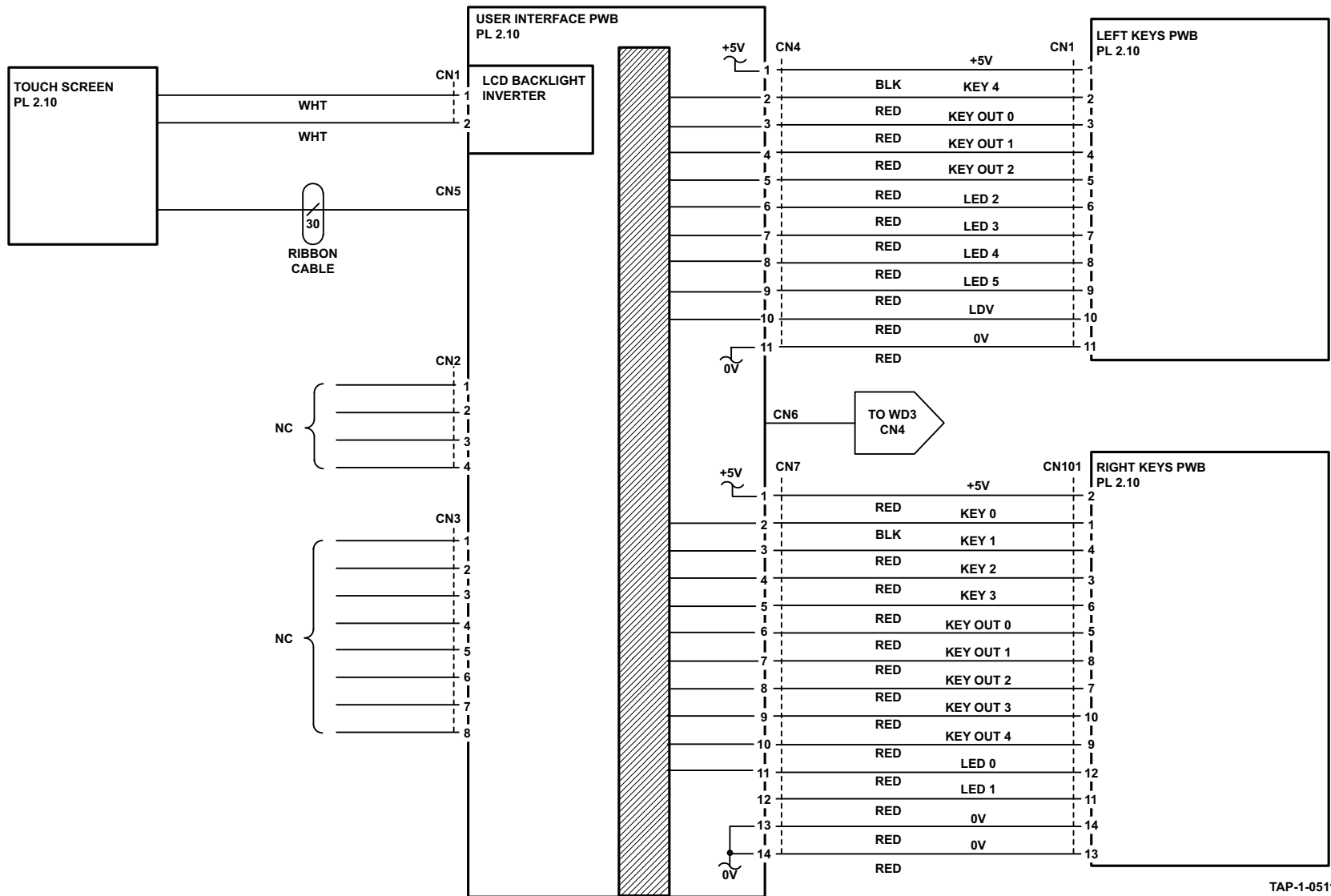
Wiring Diagram 9 (4150)



TAP-1-0508-B

Figure 9 WD 9 (4150)

Wiring Diagram 10 (4150)



TAP-1-0511-A

Figure 10 WD 10 (4150)

Wiring Diagram 11 (4150)

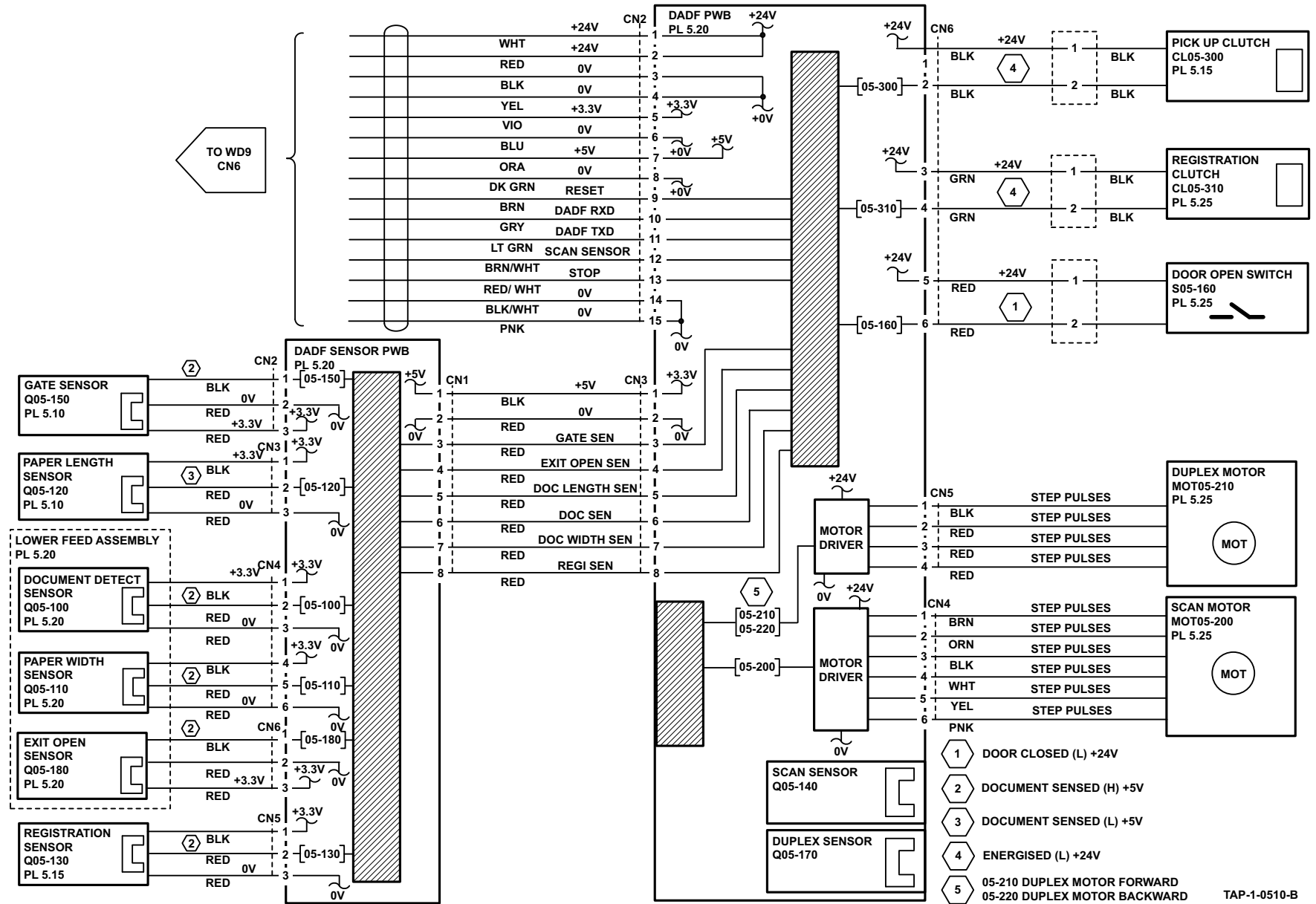
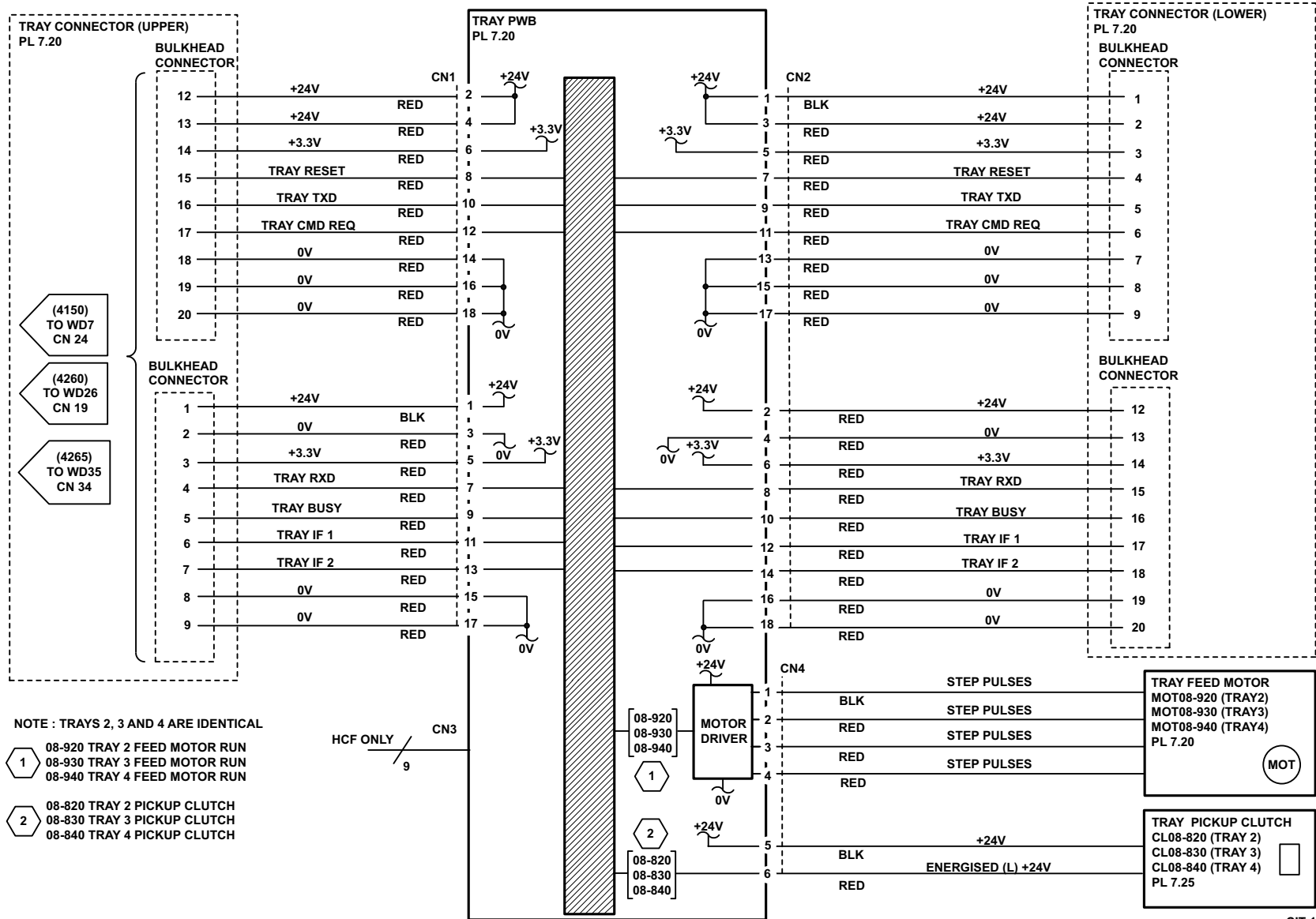


Figure 11 WD 11 (4150)

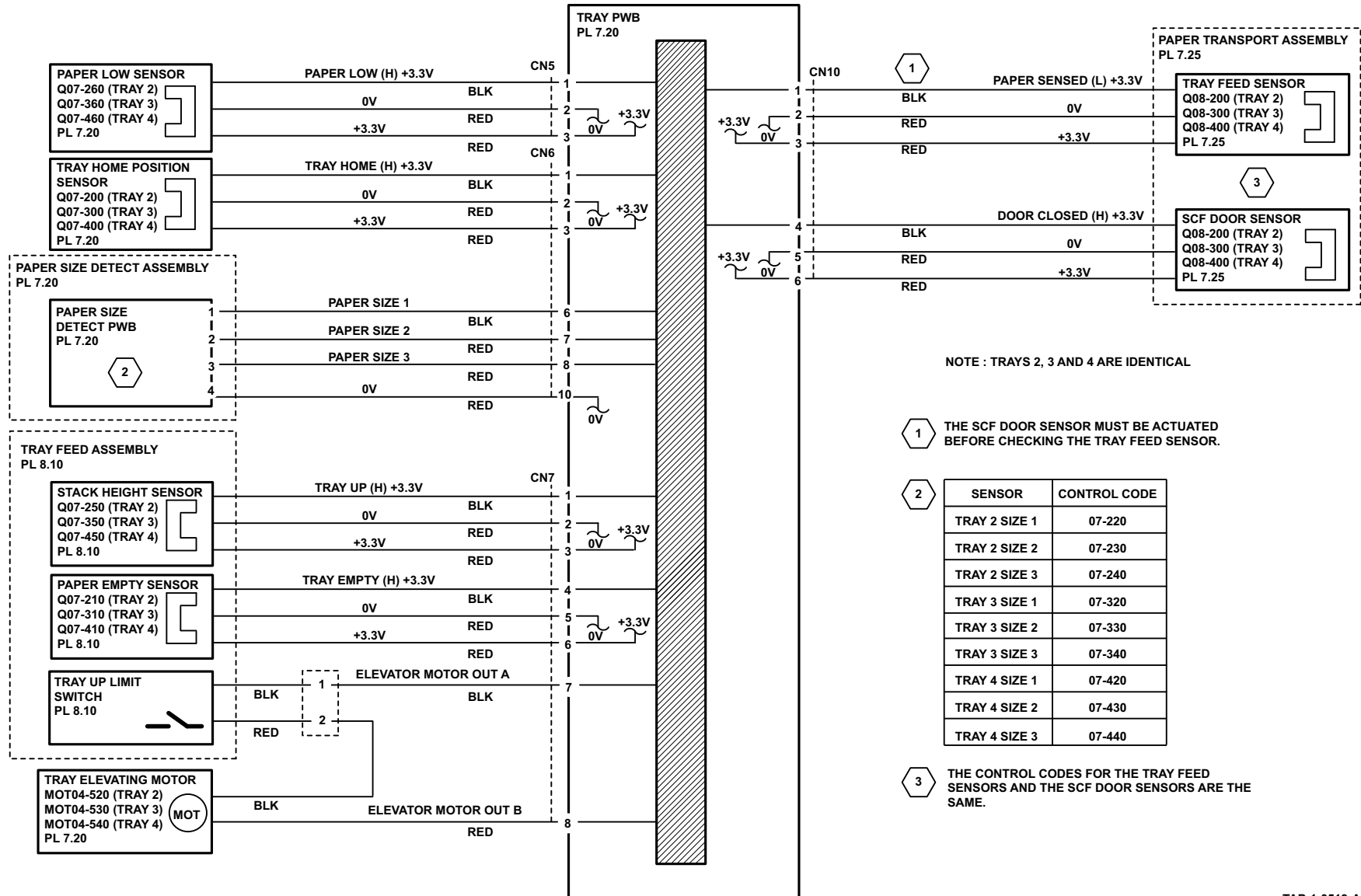
Wiring Diagram 12 (4150/4260/4265)



CIT-1-0533

Figure 12 WD 12 (4150/4260/4265)

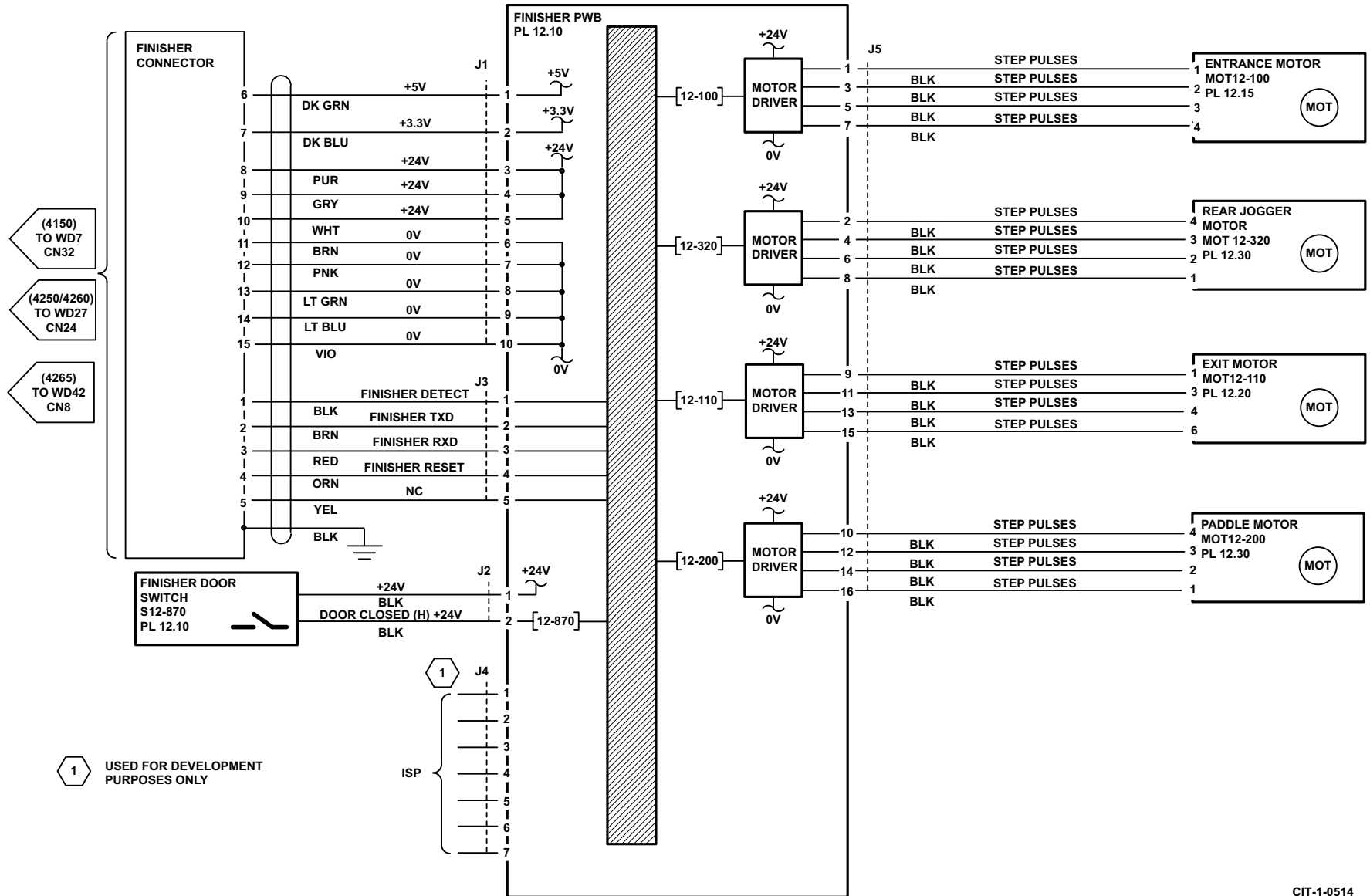
Wiring Diagram 13 (4150/4260)



TAP-1-0513-A

Figure 13 Wiring Diagram 13 (4150/4260)

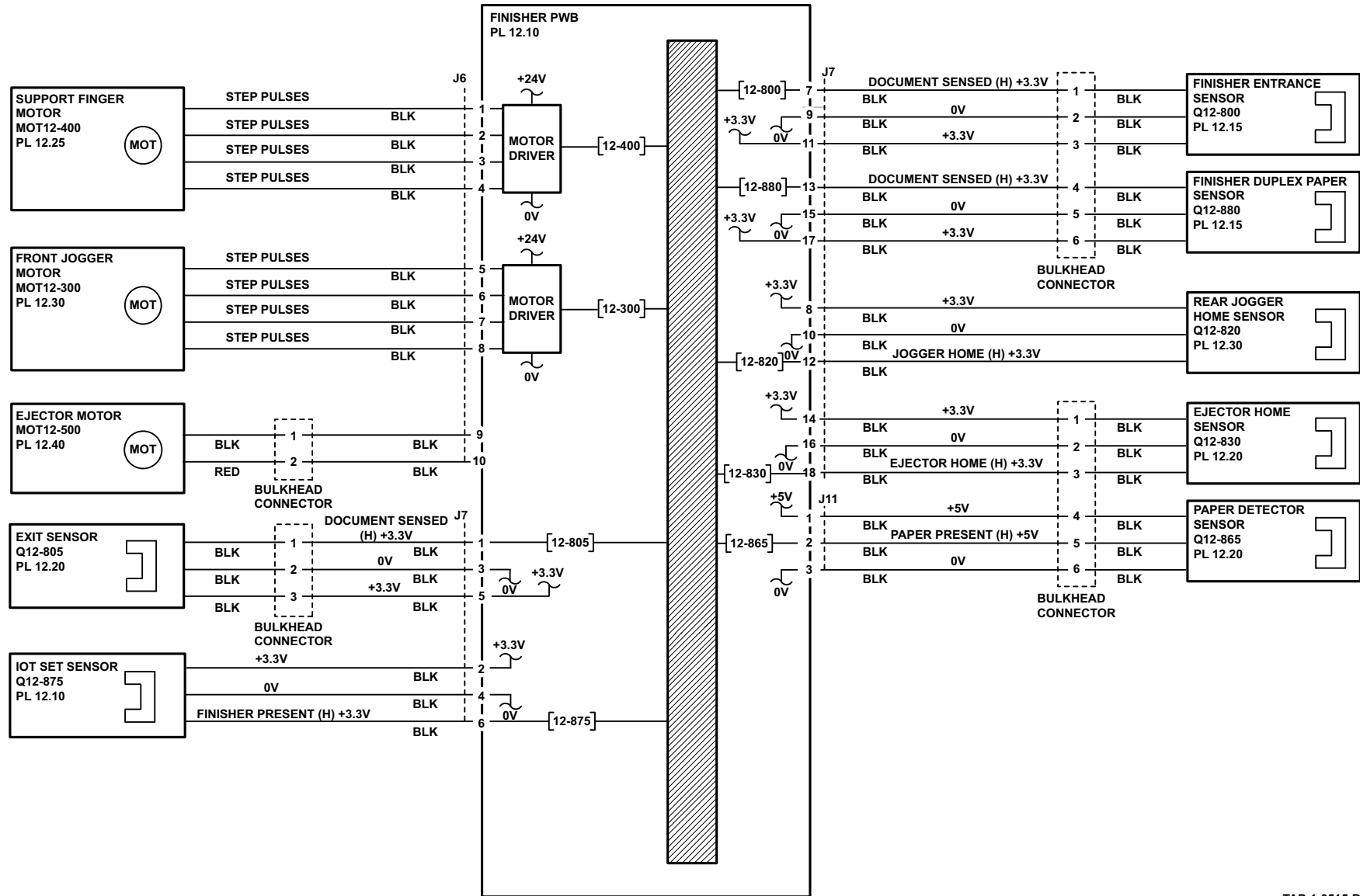
Wiring Diagram 14 (4150/4260/4265)



CIT-1-0514

Figure 14 WD 14 (4150/4260/4265)

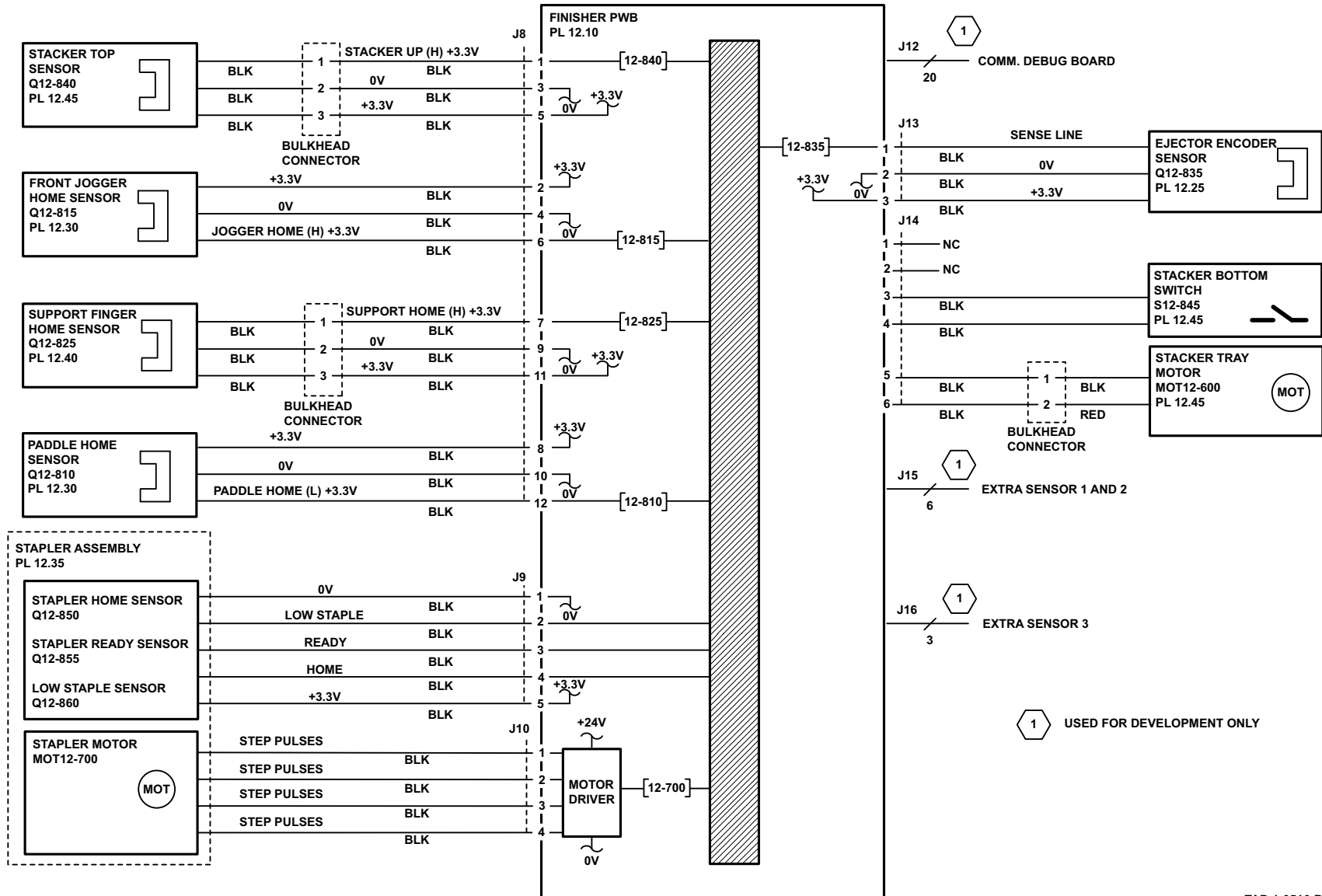
Wiring Diagram 15 (4150/4260)



TAP-1-0515-B

Figure 15 Wiring Diagram 15 (4150/4260)

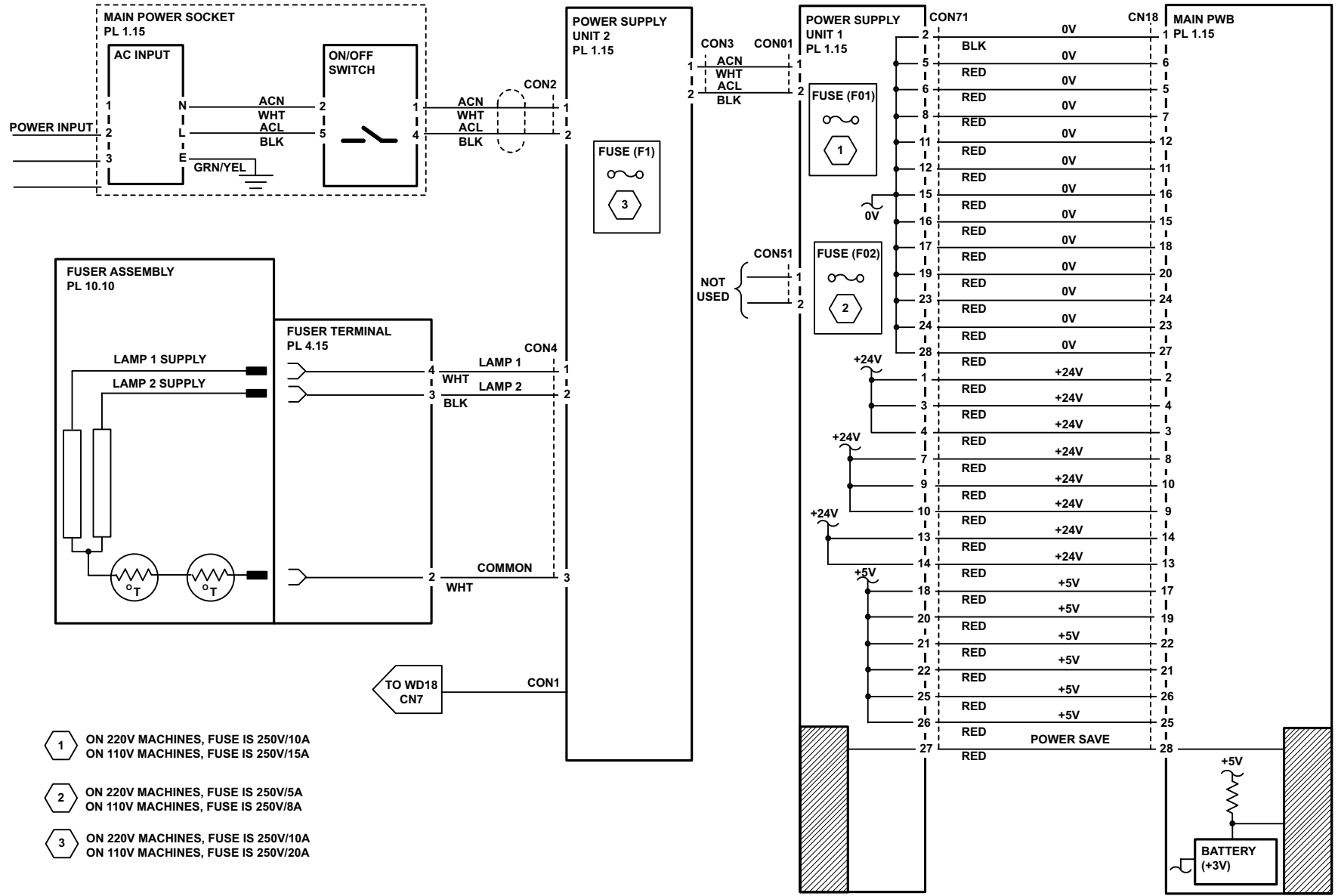
Wiring Diagram 16 (4150/4260)



TAP-1-0516-B

Figure 16 Wiring Diagram 16 (4150/4260)

Wiring Diagram 17 (4250/4260)

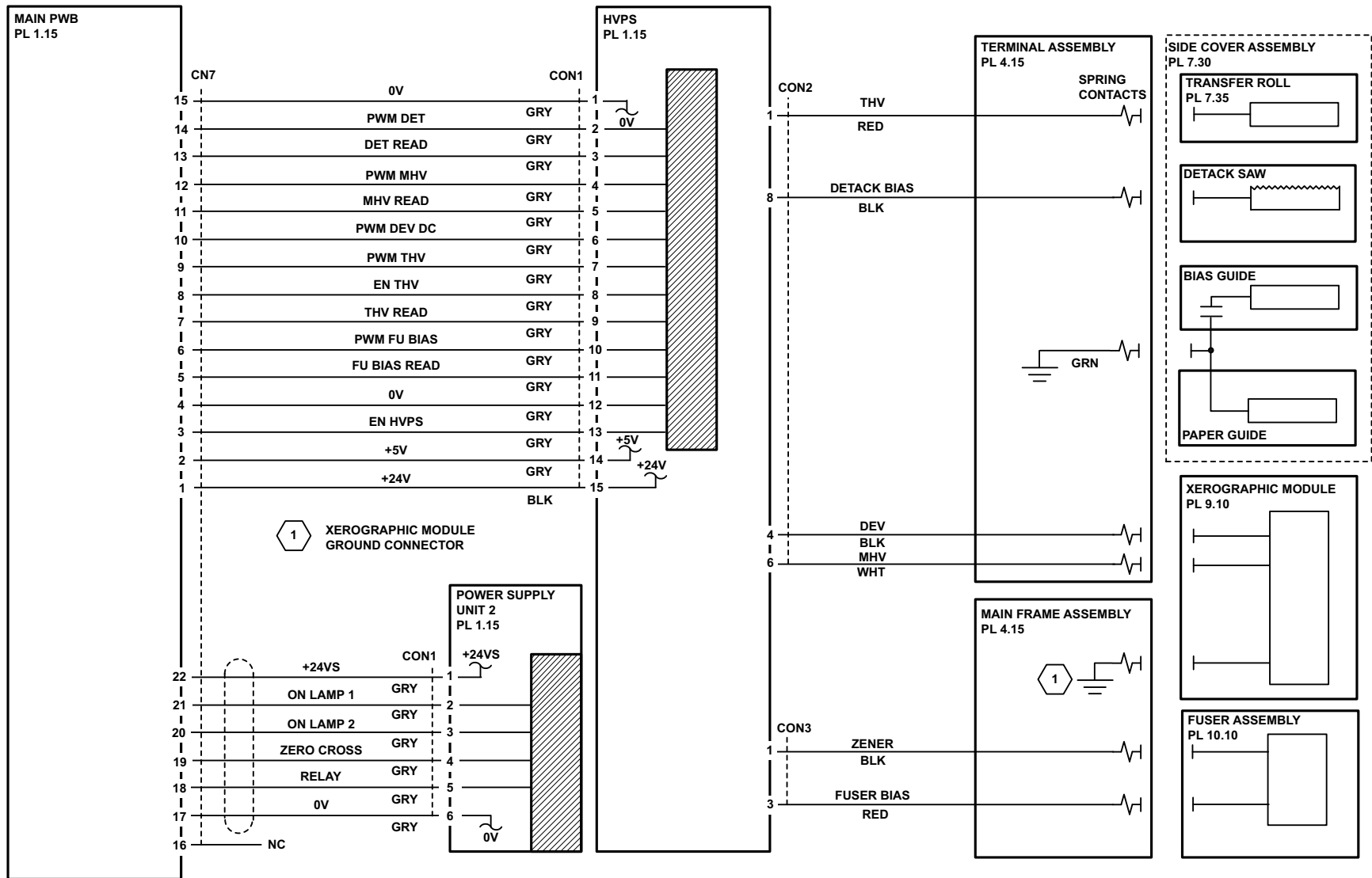


- 1 ON 220V MACHINES, FUSE IS 250V/10A
ON 110V MACHINES, FUSE IS 250V/15A
- 2 ON 220V MACHINES, FUSE IS 250V/5A
ON 110V MACHINES, FUSE IS 250V/8A
- 3 ON 220V MACHINES, FUSE IS 250V/10A
ON 110V MACHINES, FUSE IS 250V/20A

TAP-1-0517-B

Figure 17 WD 17 (4250/4260)

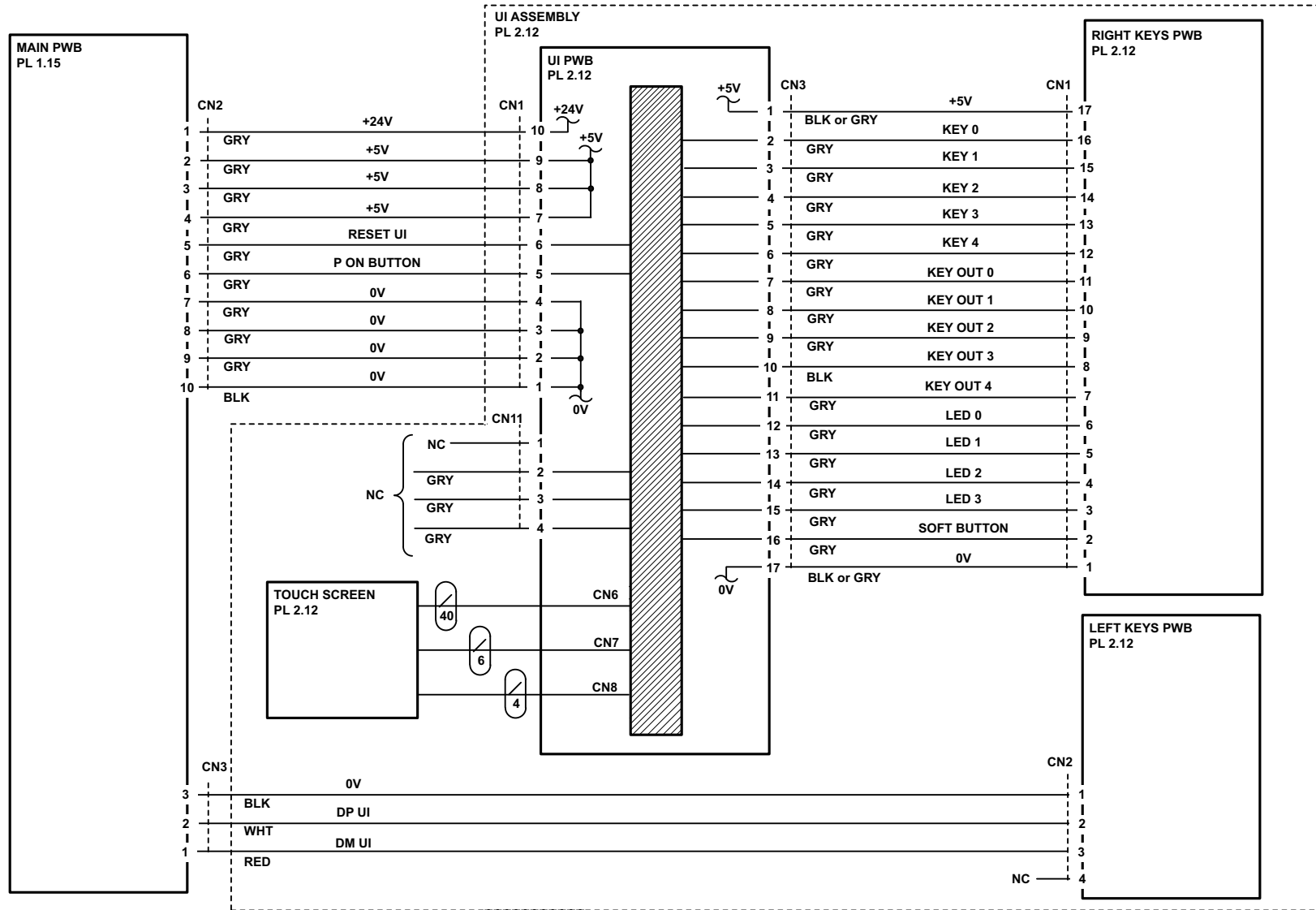
Wiring Diagram 18 (4250/4260)



TAP-1-0518-A

Figure 18 WD 18 (4250/4260)

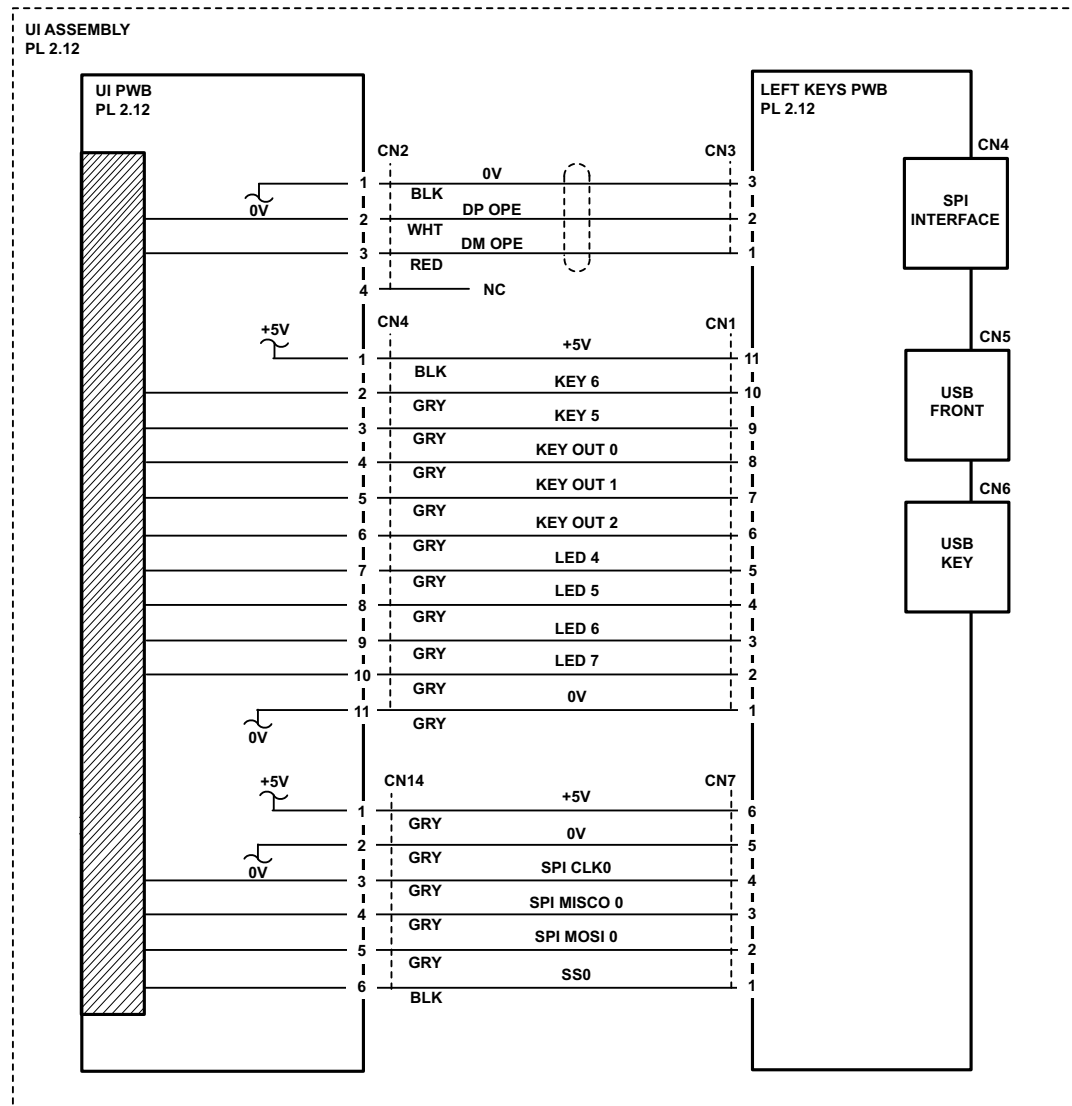
Wiring Diagram 19 (4250/4260)



TAP-1-0519-B

Figure 19 WD 19 (4250/4260)

Wiring Diagram 20 (4250/4260)



TAP-1-0527-A

Figure 20 WD 20 (4250/4260)

Wiring Diagram 21 (4250/4260)

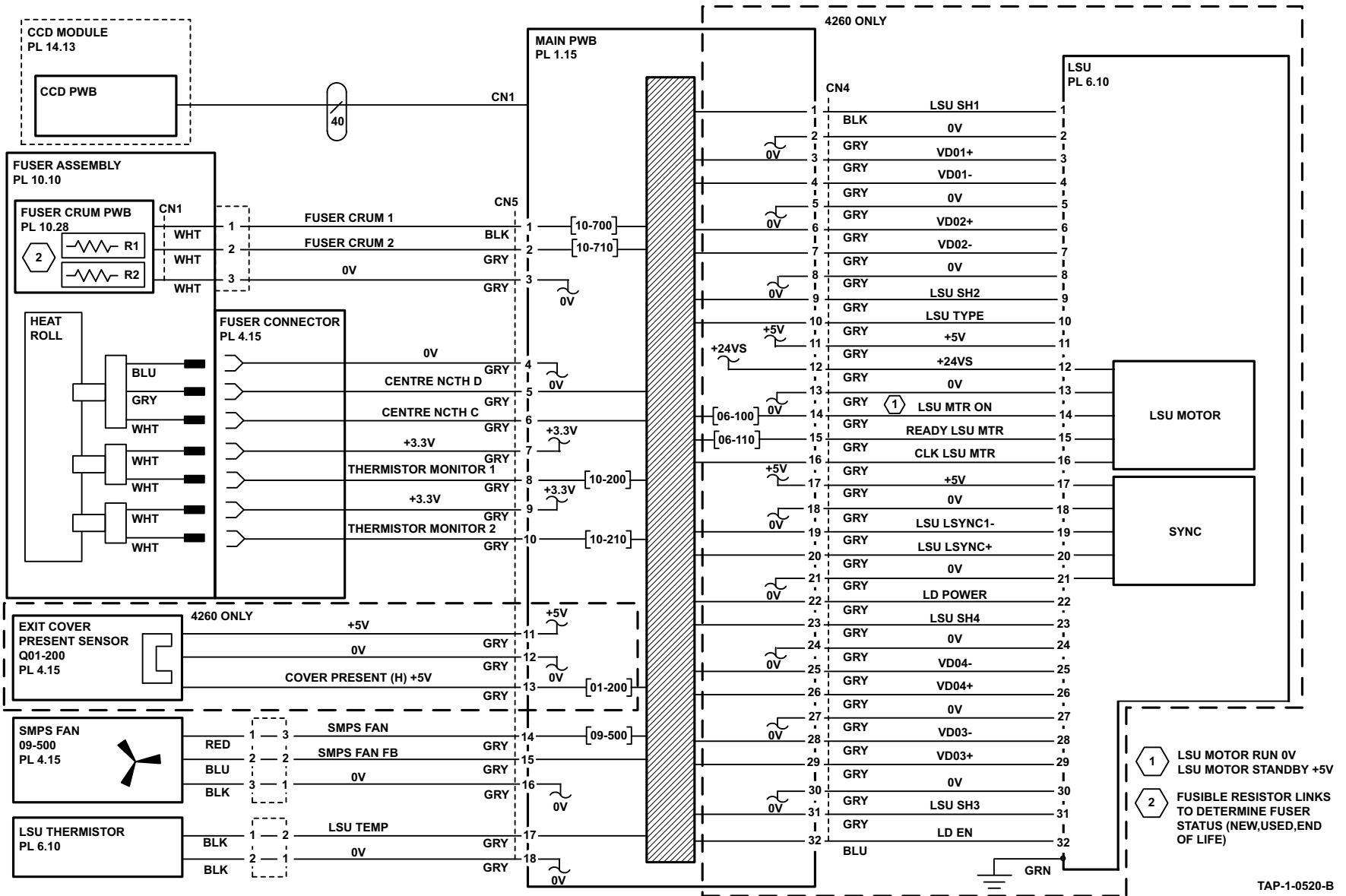
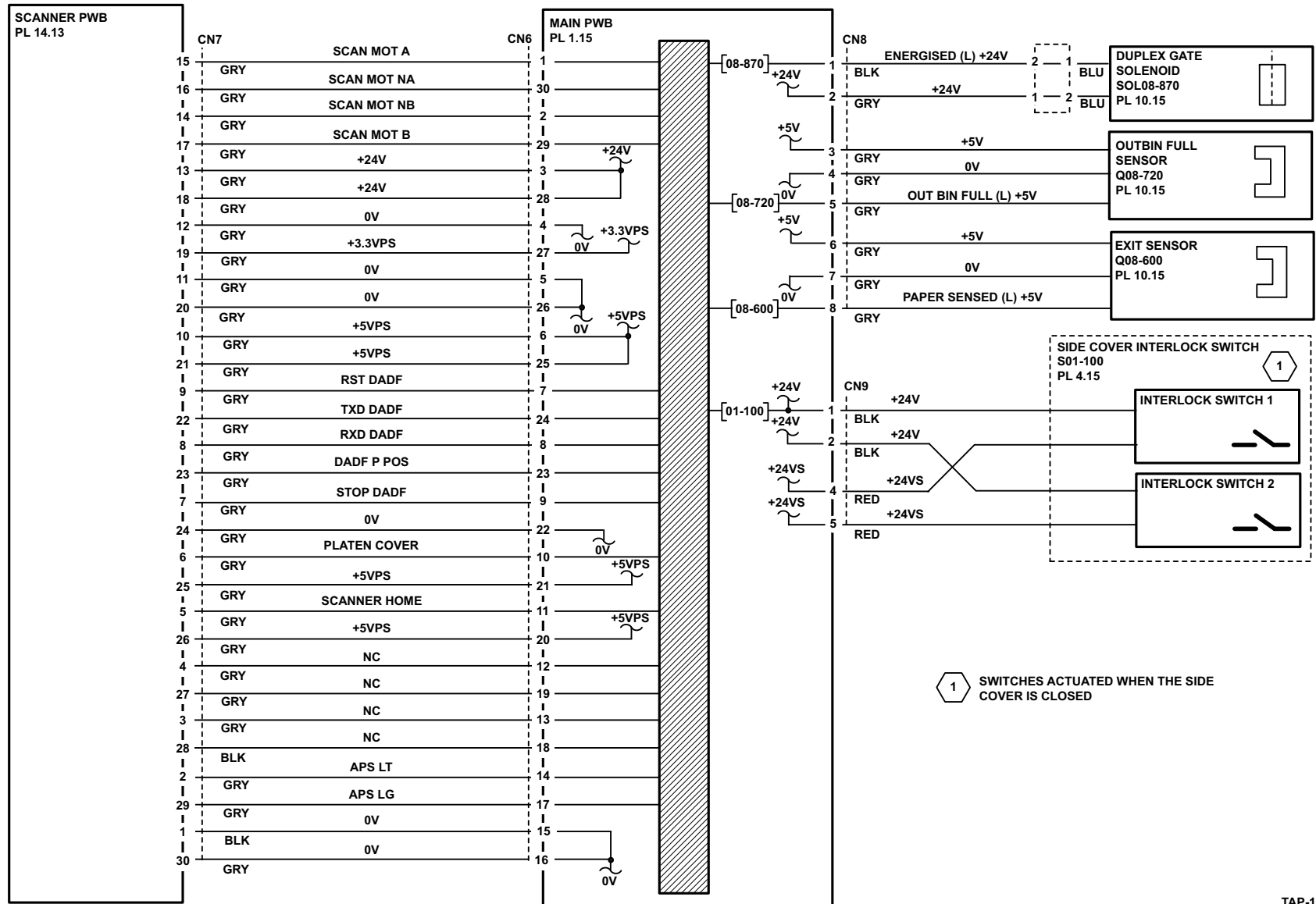


Figure 21 WD 21 (4250/4260)

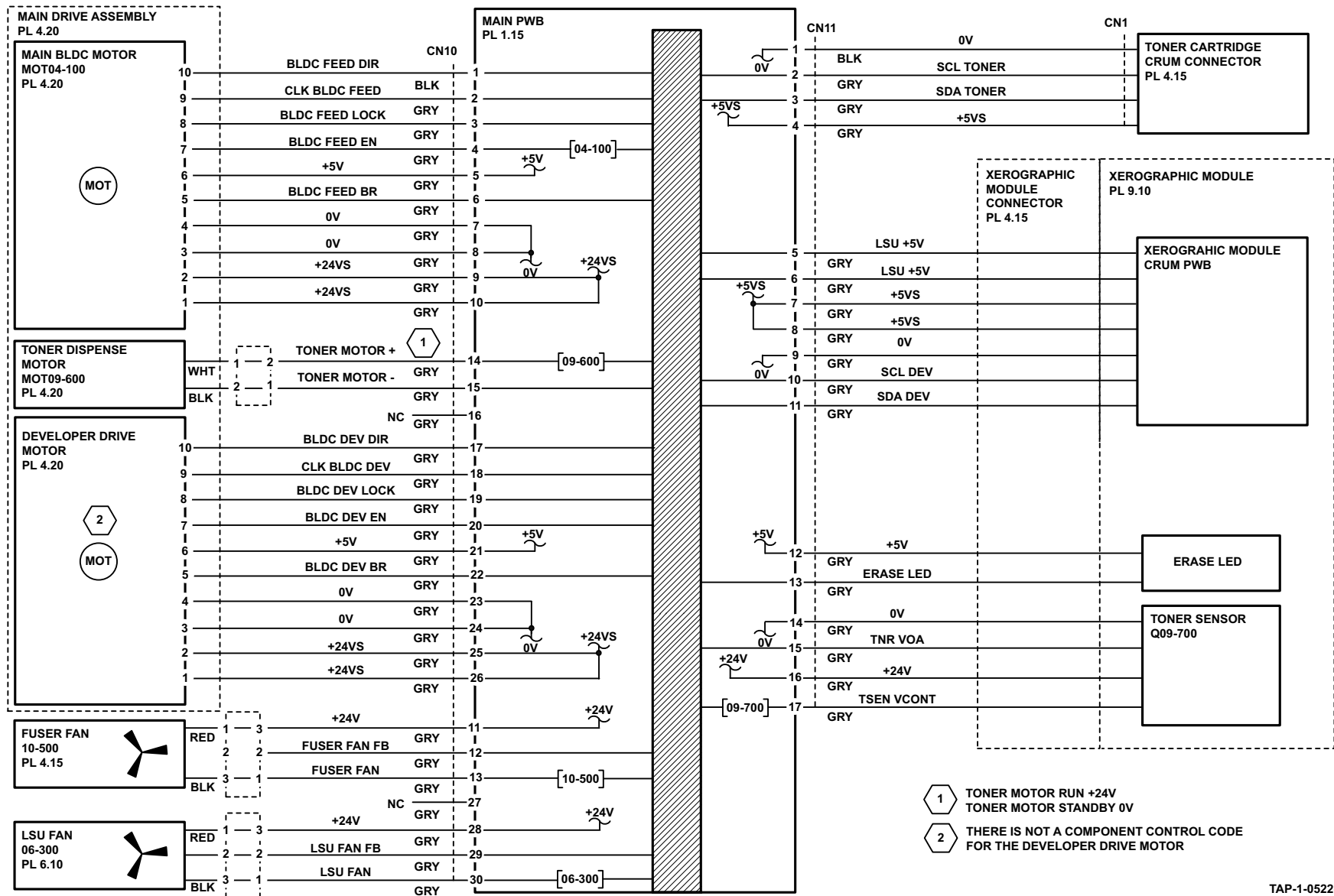
Wiring Diagram 22 (4250/4260)



TAP-1-0521-B

Figure 22 WD 22 (4250/4260)

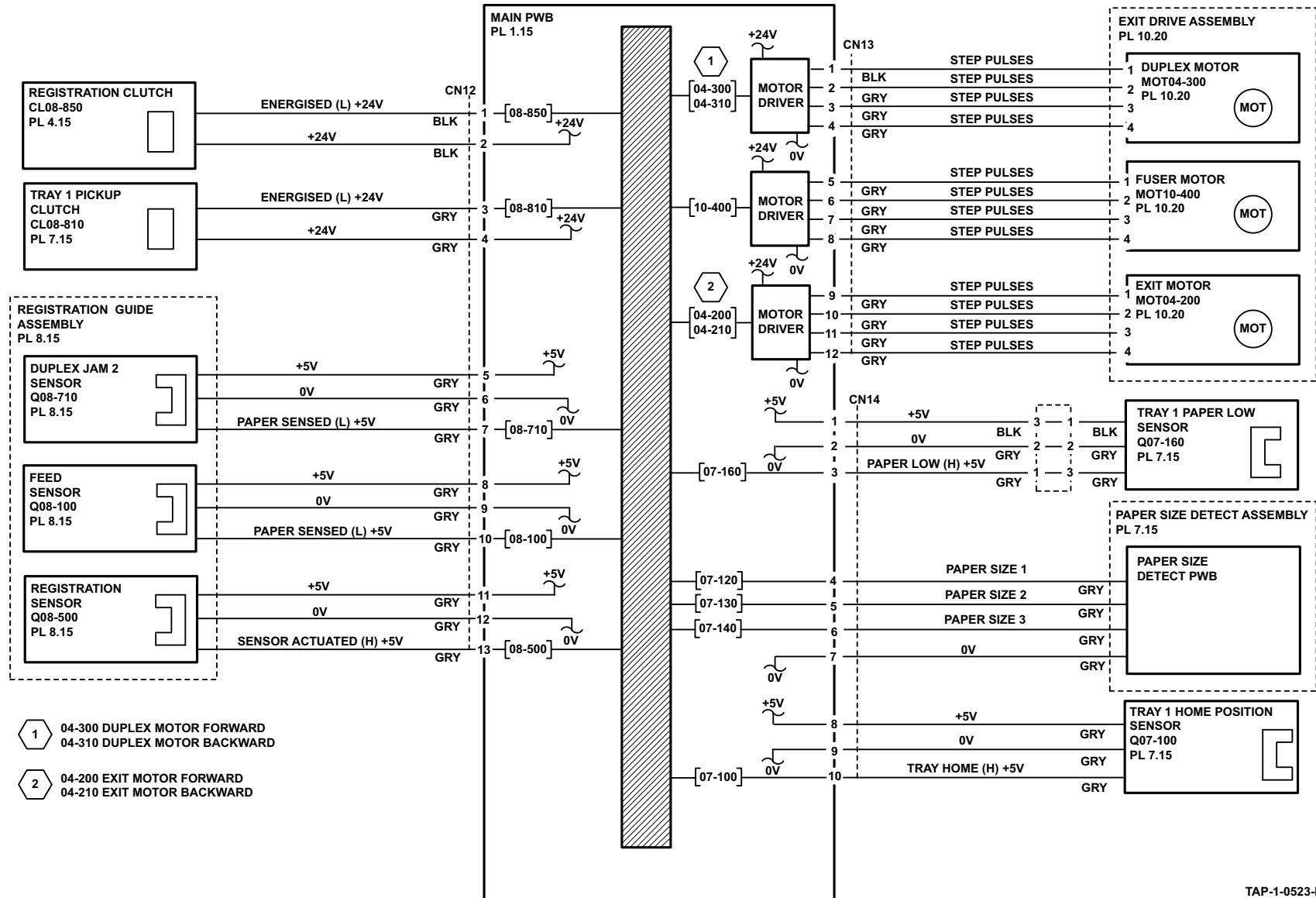
Wiring Diagram 23 (4250/4260)



TAP-1-0522-B

Figure 23 WD 23 (4250/4260)

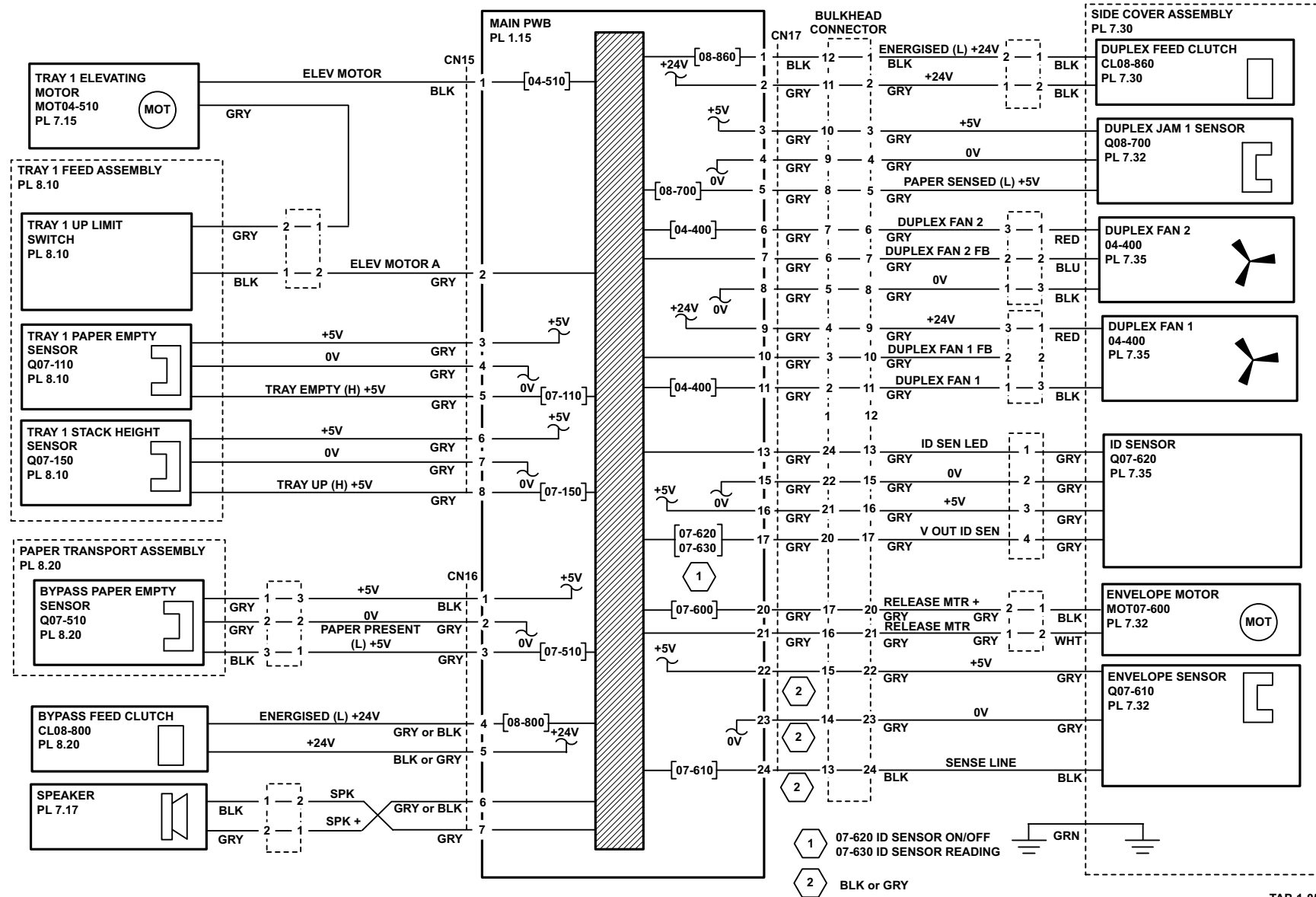
Wiring Diagram 24 (4250/4260)



TAP-1-0523-B

Figure 24 WD 24 (4250/4260)

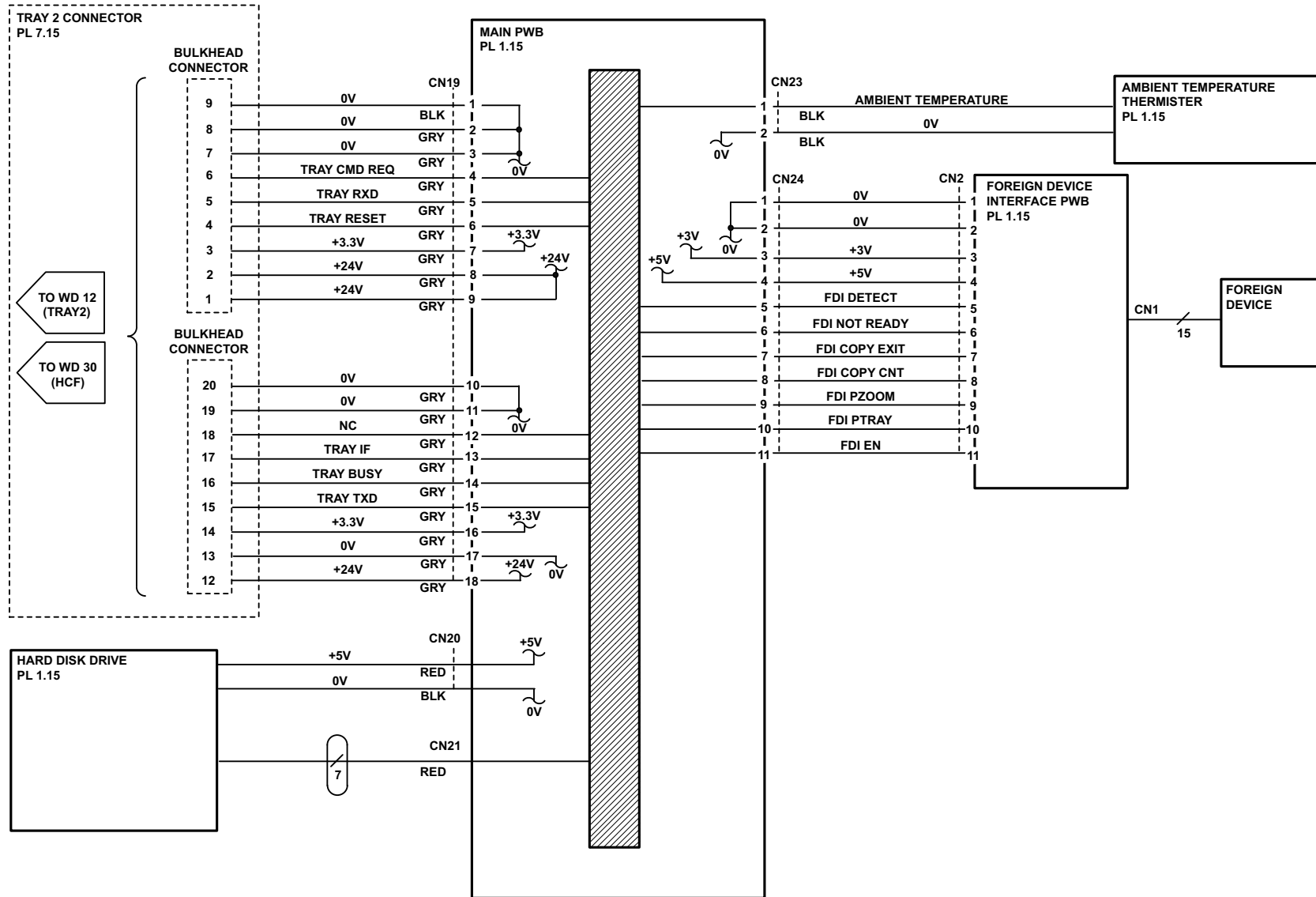
Wiring Diagram 25 (4250/4260)



TAP-1-0524-B

Figure 25 WD 25 (4250/4260)

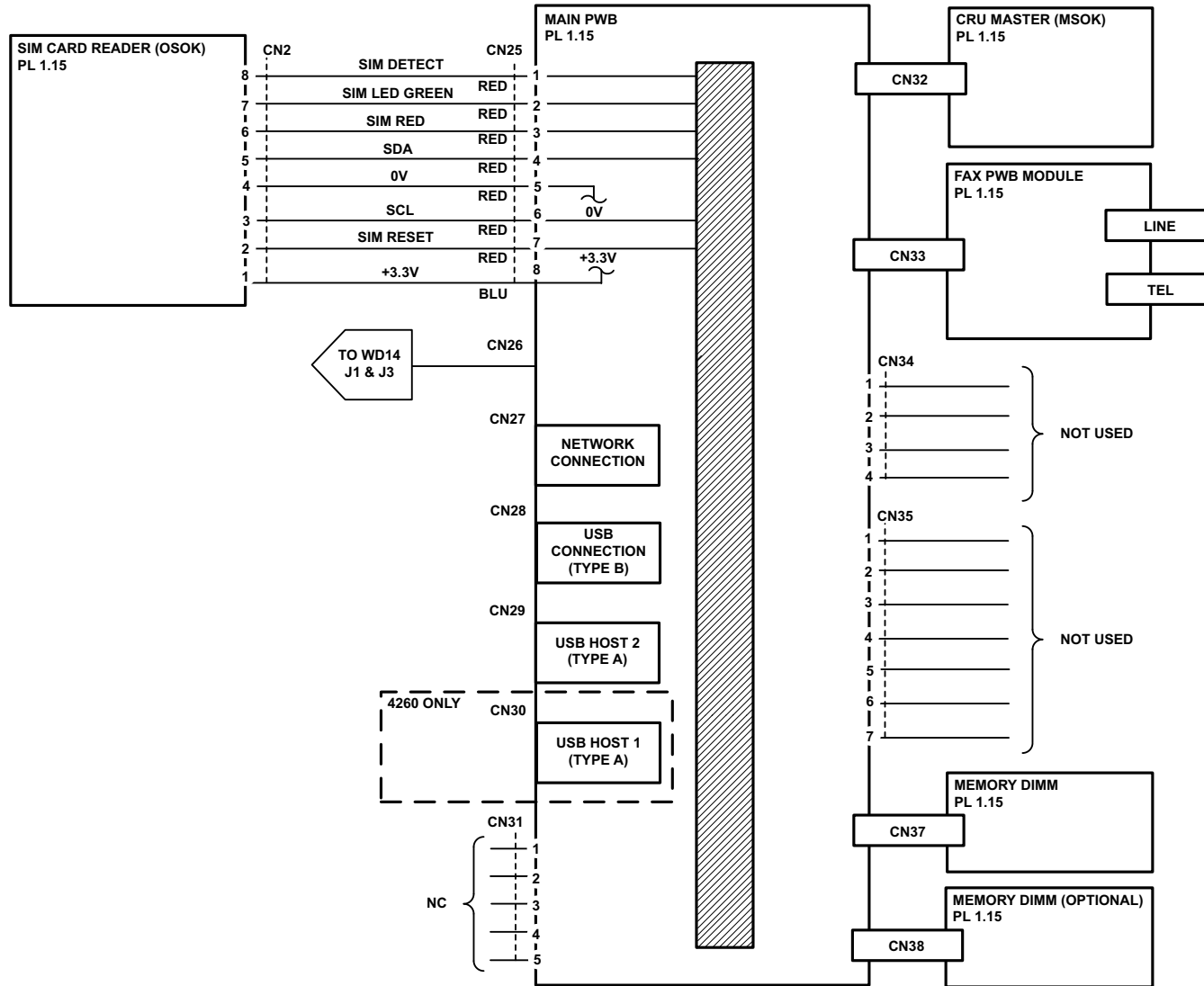
Wiring Diagram 26 (4250/4260)



TAP-1-0525-A

Figure 26 WD 26 (4250/4260)

Wiring Diagram 27 (4250/4260)



TAP-1-0526-B

Figure 27 WD 27 (4250/4260)

Wiring Diagram 28 (4250/4260)

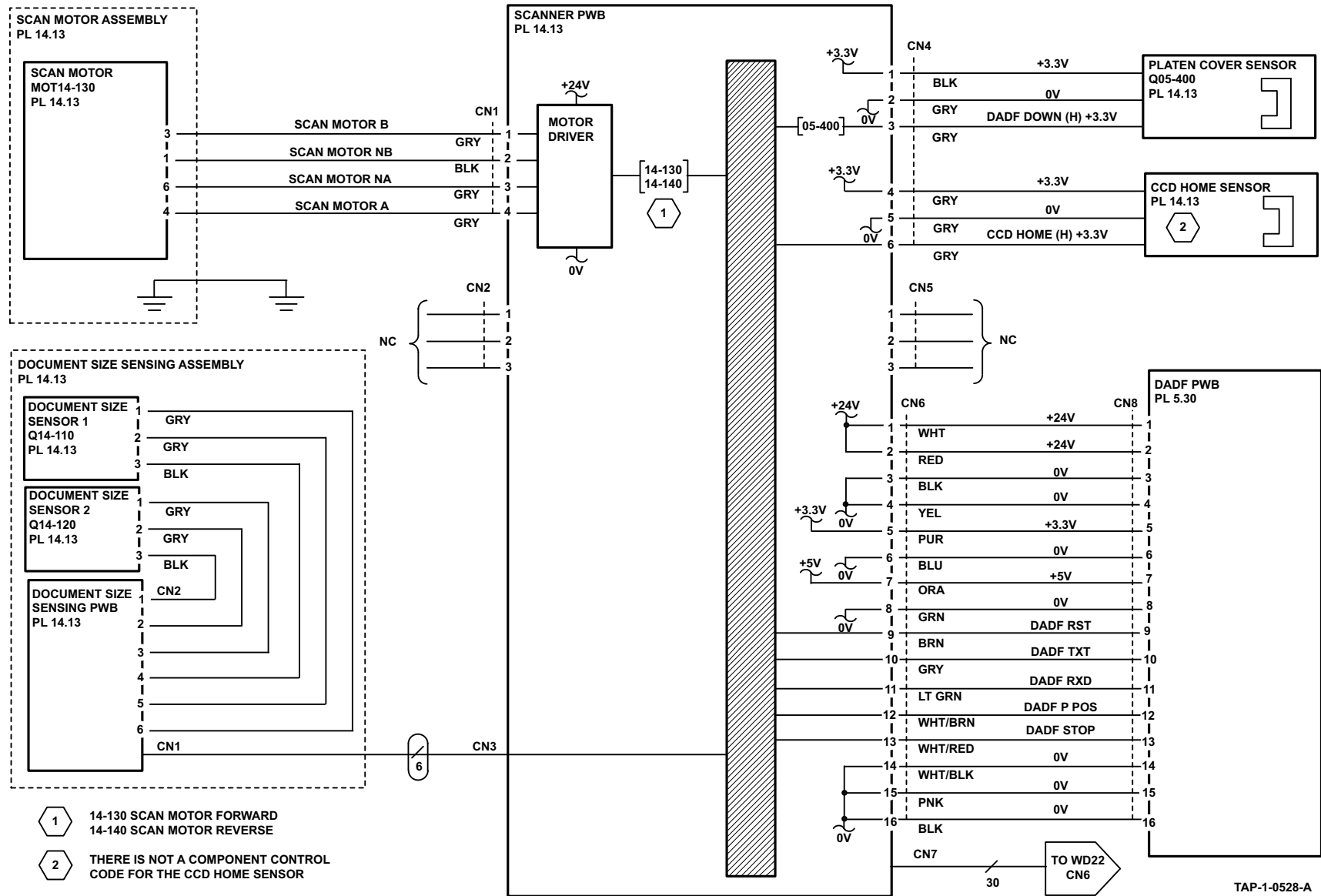


Figure 28 WD 28 (4250/4260)

Wiring Diagram 29 (4250/4260)

- 1 05-210 DUPLEX MOTOR FORWARD
05-220 DUPLEX SCAN MOTOR REVERSE
- 2 THERE IS NOT A COMPONENT CONTROL CODE FOR THESE COMPONENTS

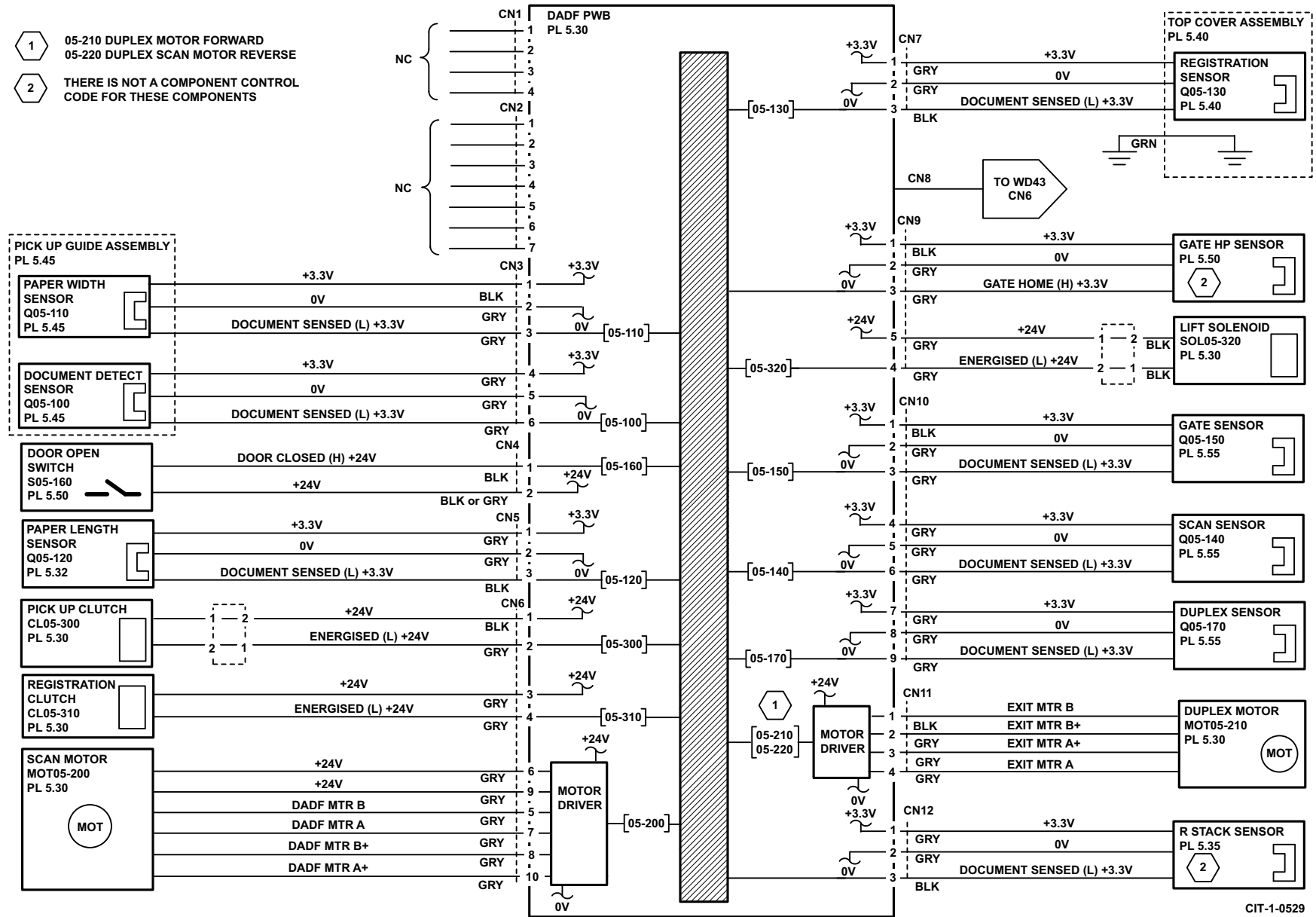
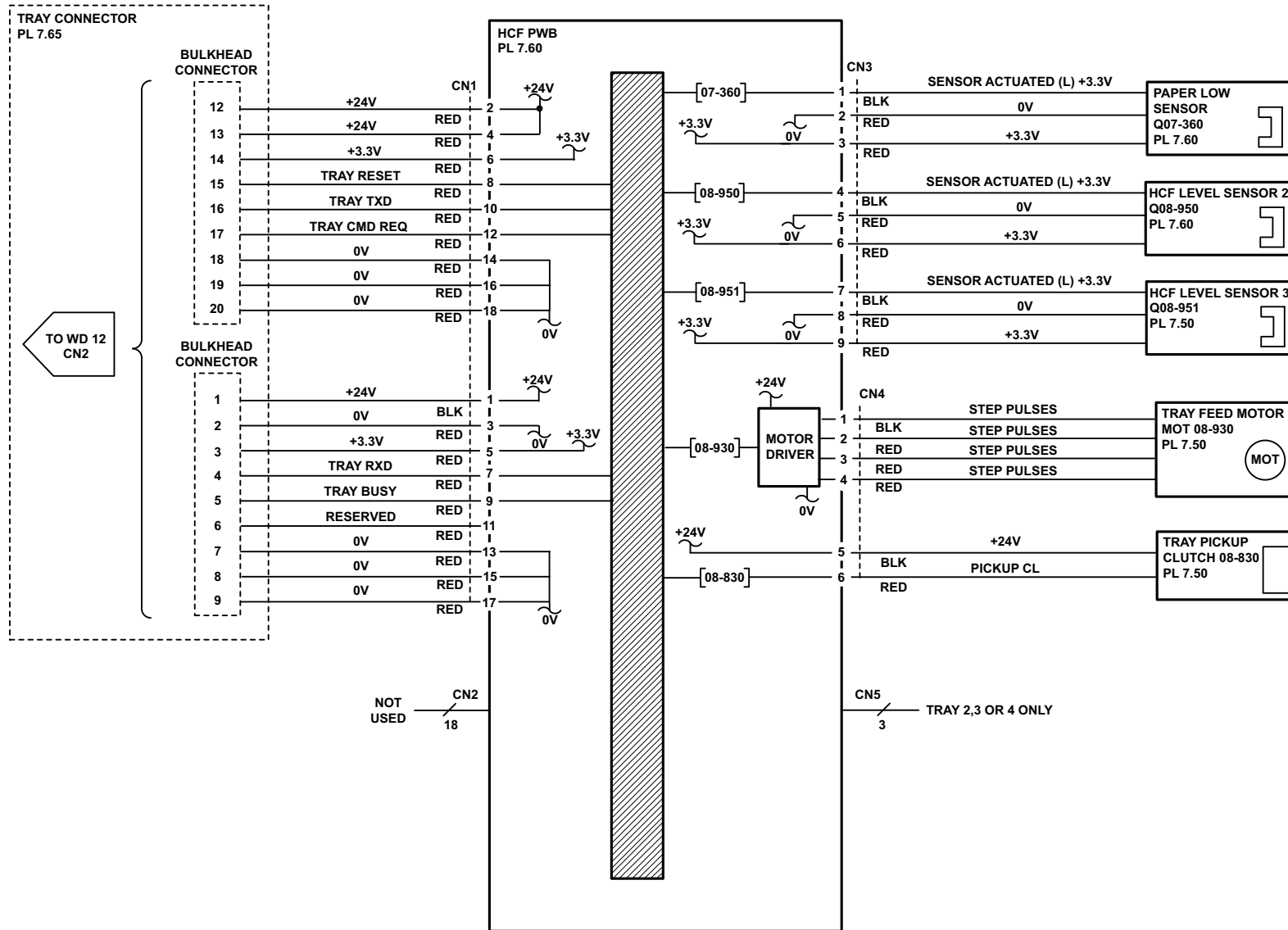


Figure 29 WD 29 (4250/4260)

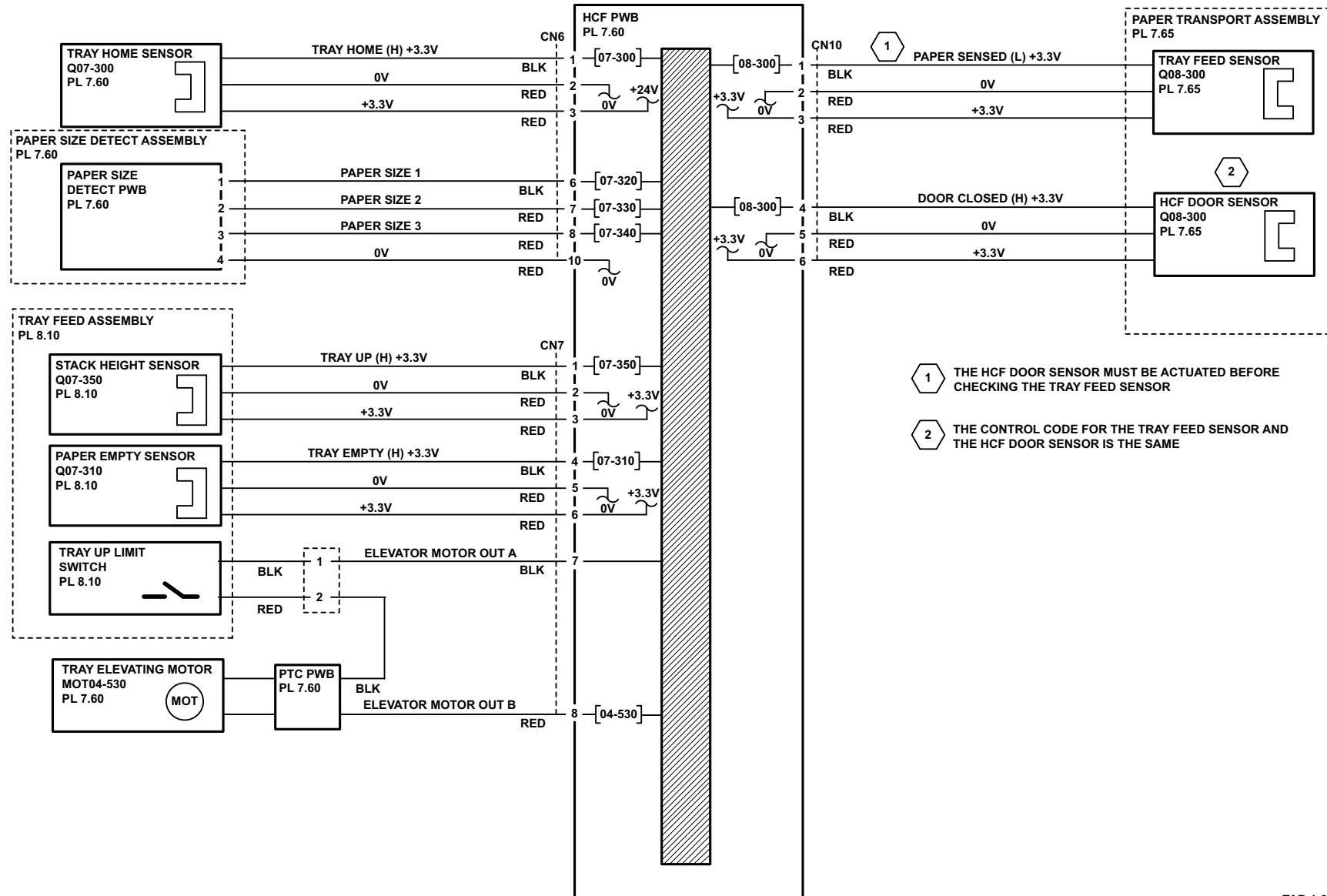
Wiring Diagram 30 (4250/4260/4265)



TAP-1-0530-A

Figure 30 WD 30 (4250/4260/4265)

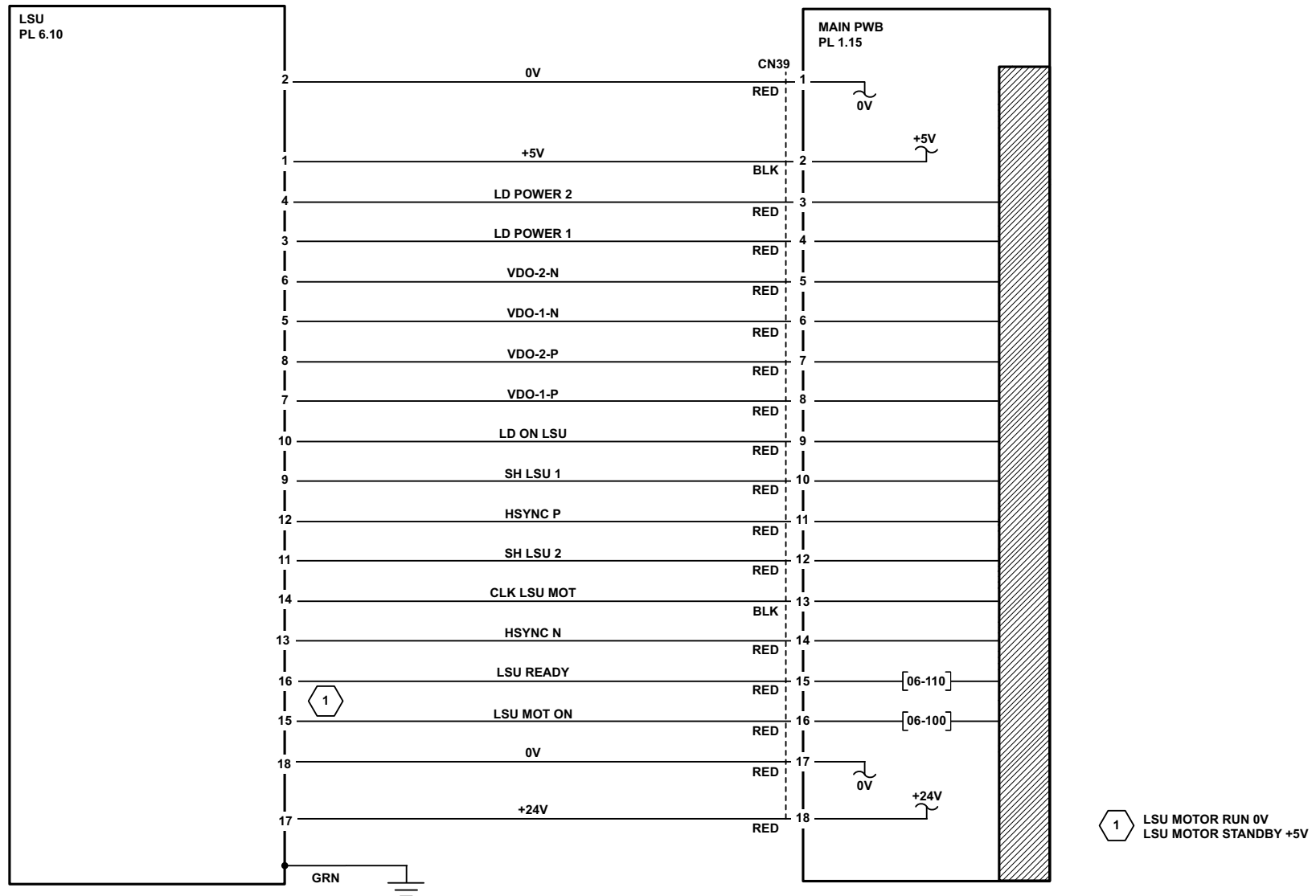
Wiring Diagram 31 (4250/4260/4265)



TAP-1-0531-B

Figure 31 WD 31 (4250/4260/4265)

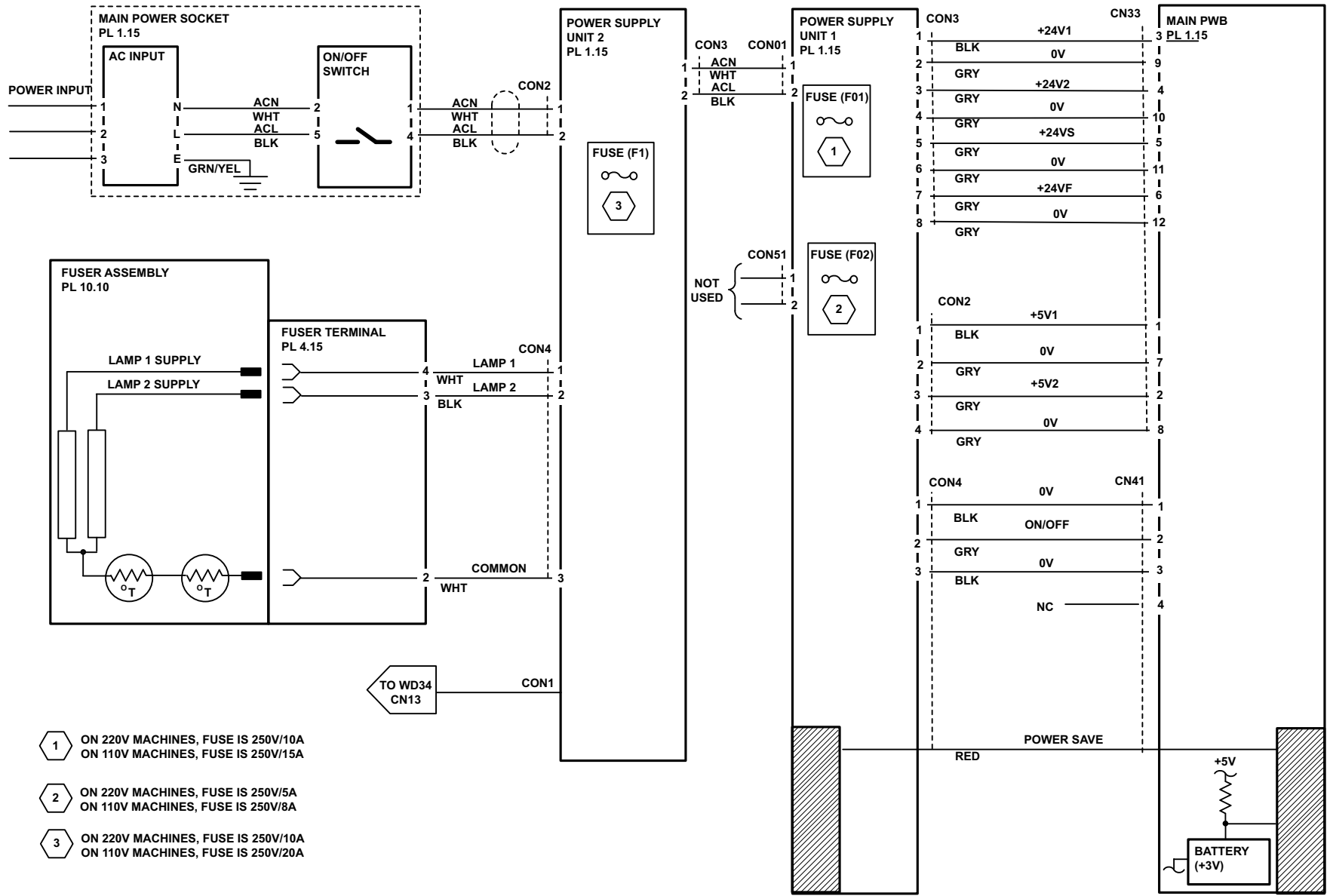
Wiring Diagram 32 (4250)



TAP-1-0545-A

Figure 32 WD 32 (4250)

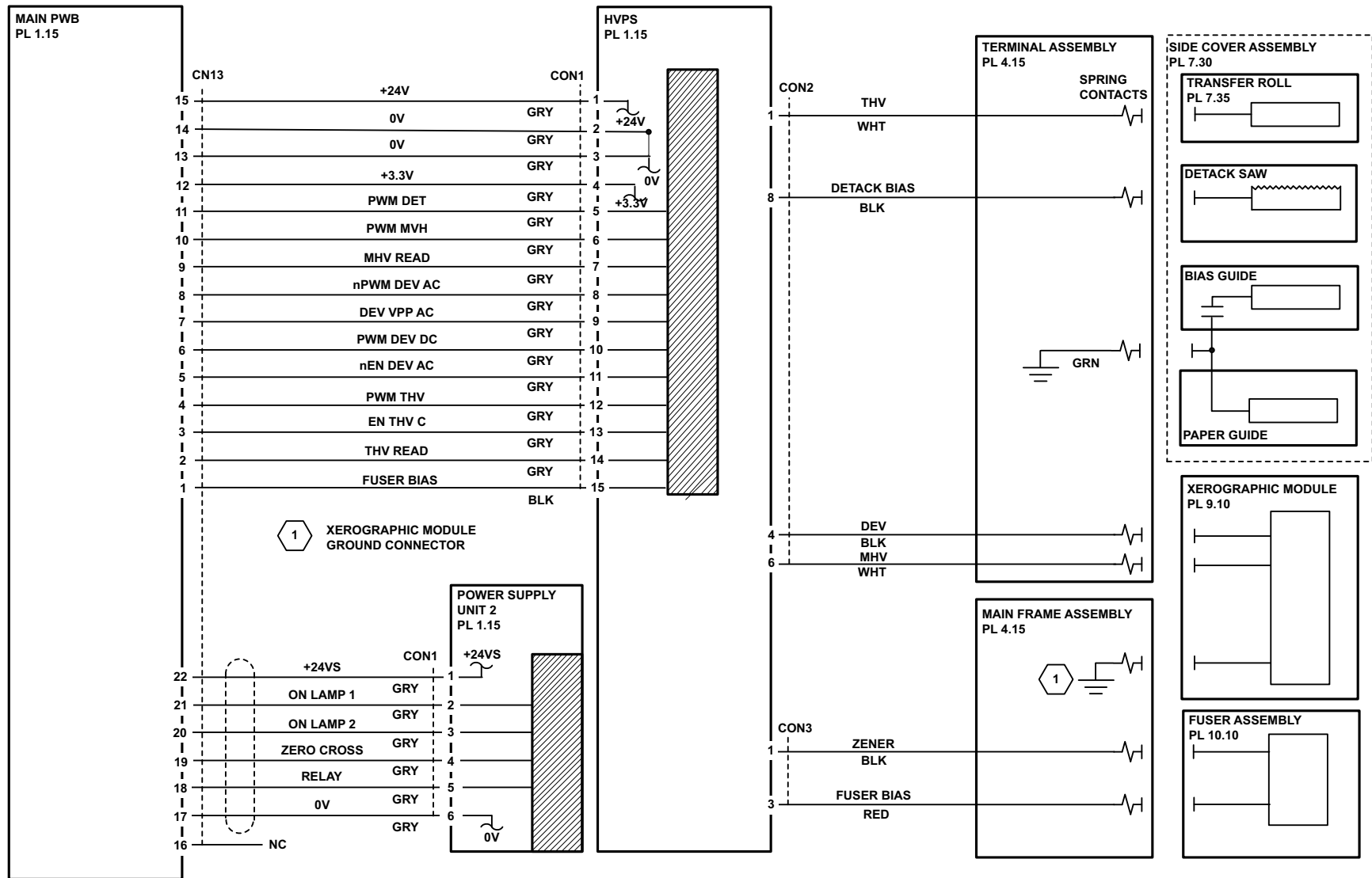
Wiring Diagram 33 (4265)



CIT-1-0517

Figure 33 WD 33 (4265)

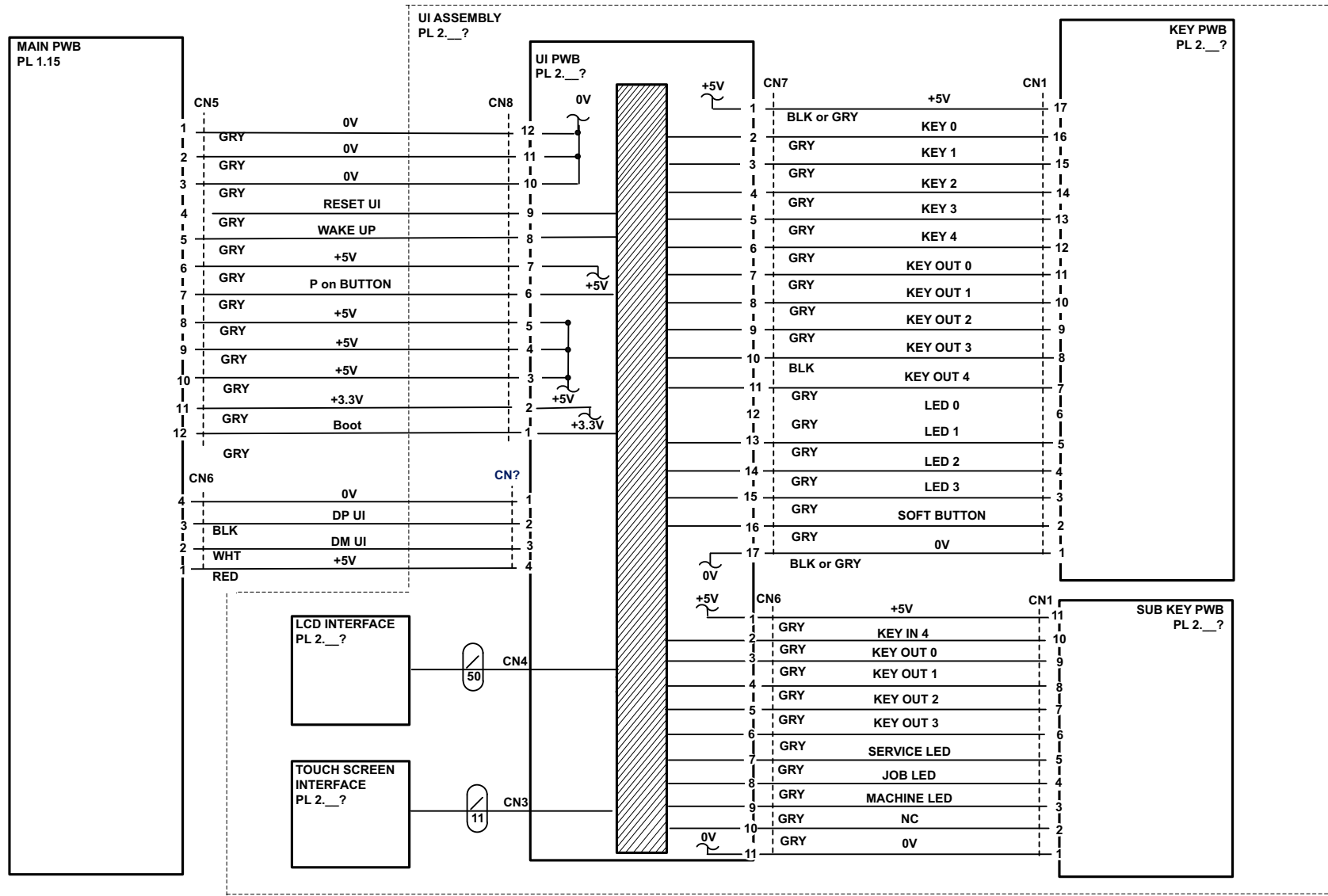
Wiring Diagram 34 (4265)



CIT-1-0518

Figure 34 WD 34 (4265)

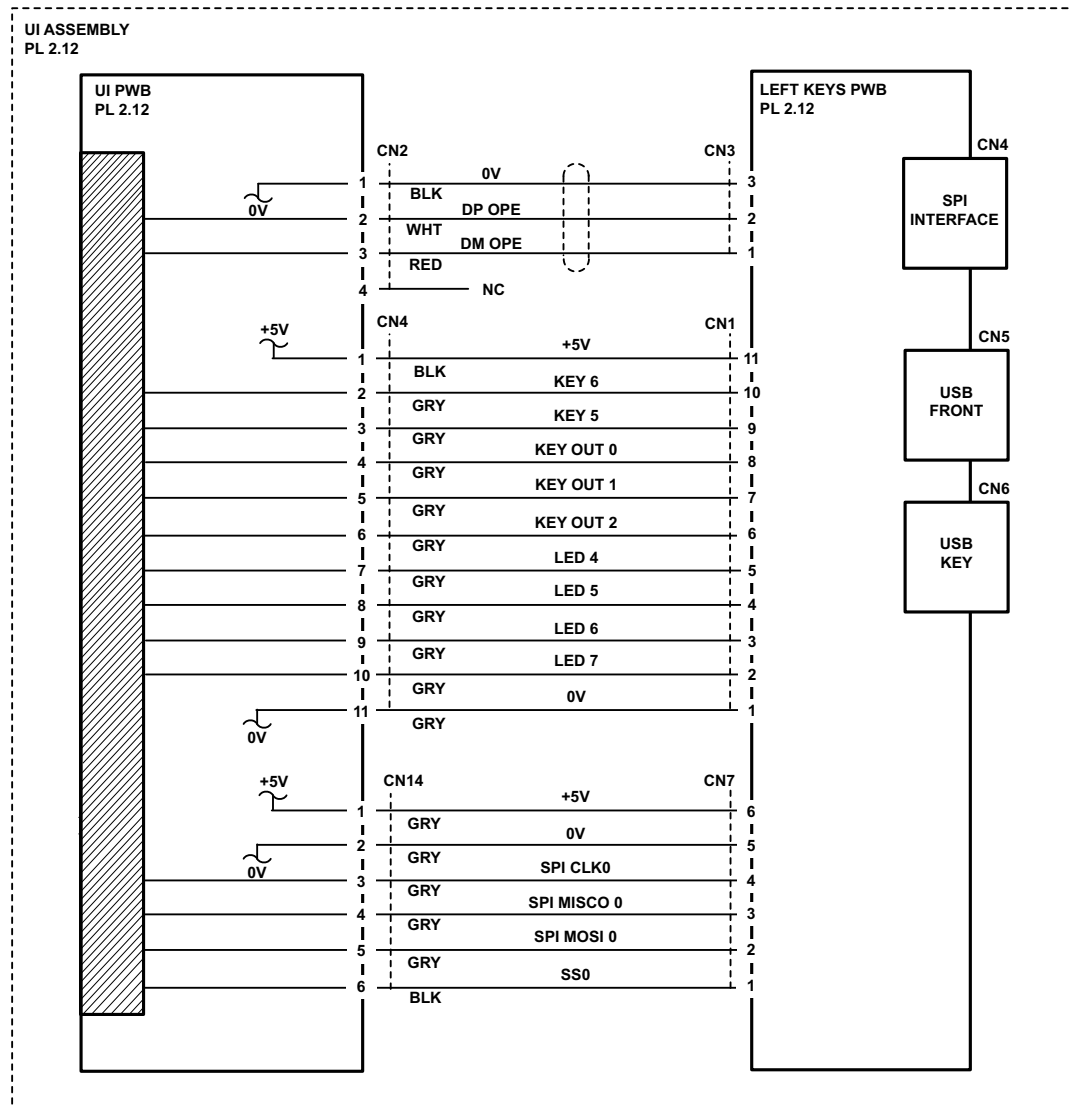
Wiring Diagram 35 (4265)



CIT-1-0519

Figure 35 WD 35 (4265)

Wiring Diagram 36 (4265)



CIT-1-0527

Figure 36 WD 36 (4265)

Wiring Diagram 37 (4265)

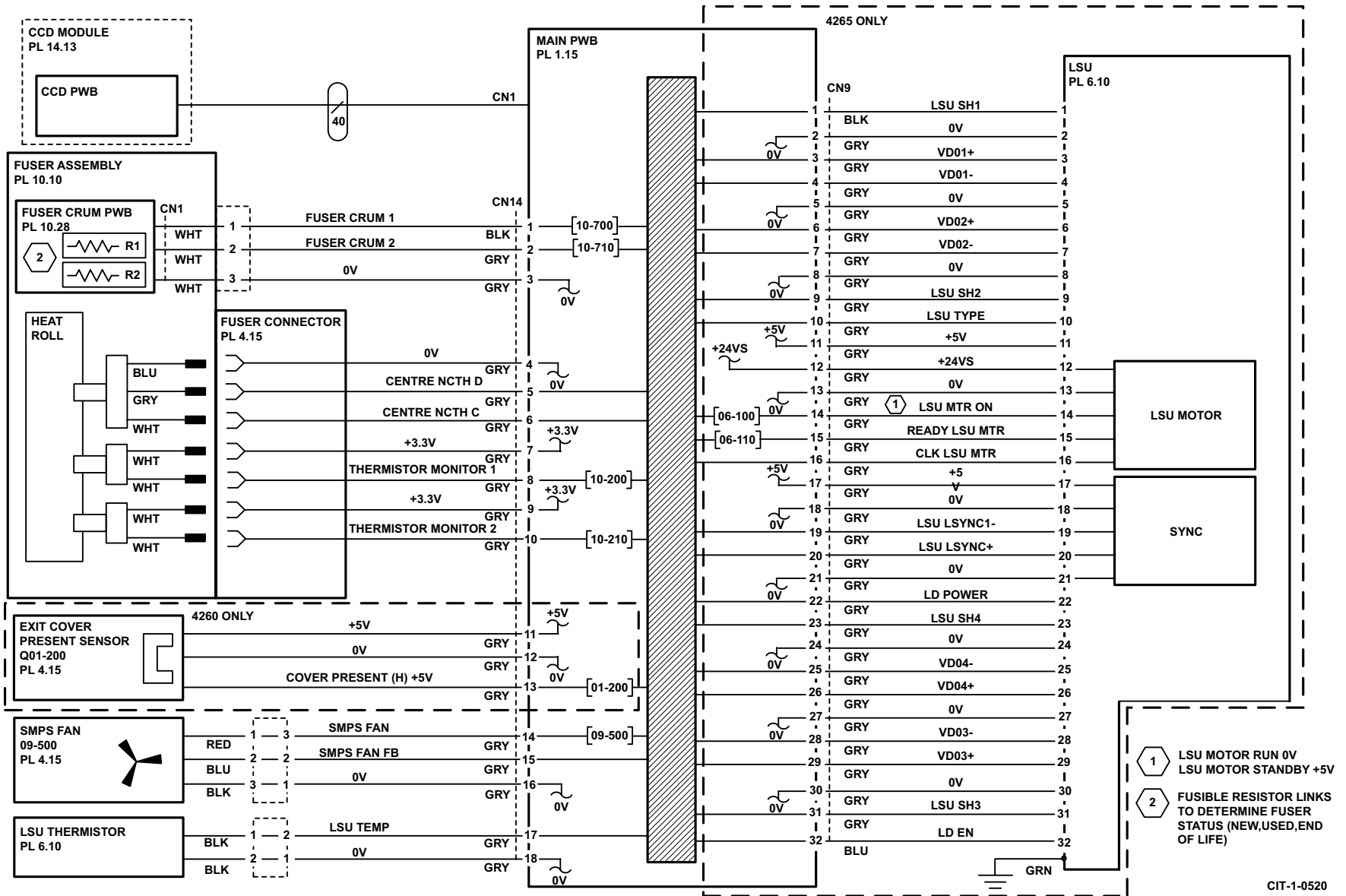
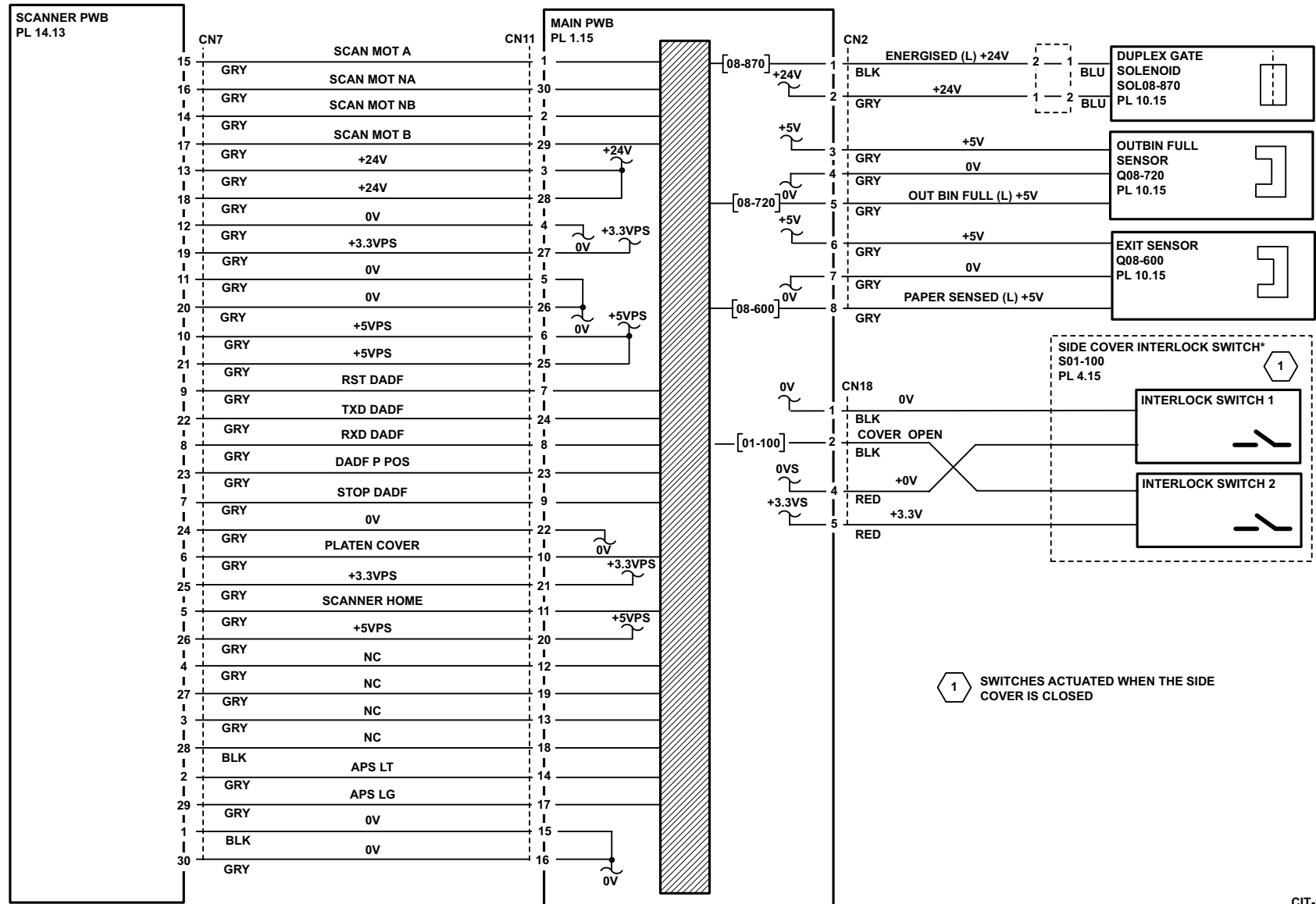


Figure 37 WD 37 (4265)

Wiring Diagram 38 (4265)



CIT-1-0521

Figure 38 WD 38 (4265)

Wiring Diagram 39 (4265)

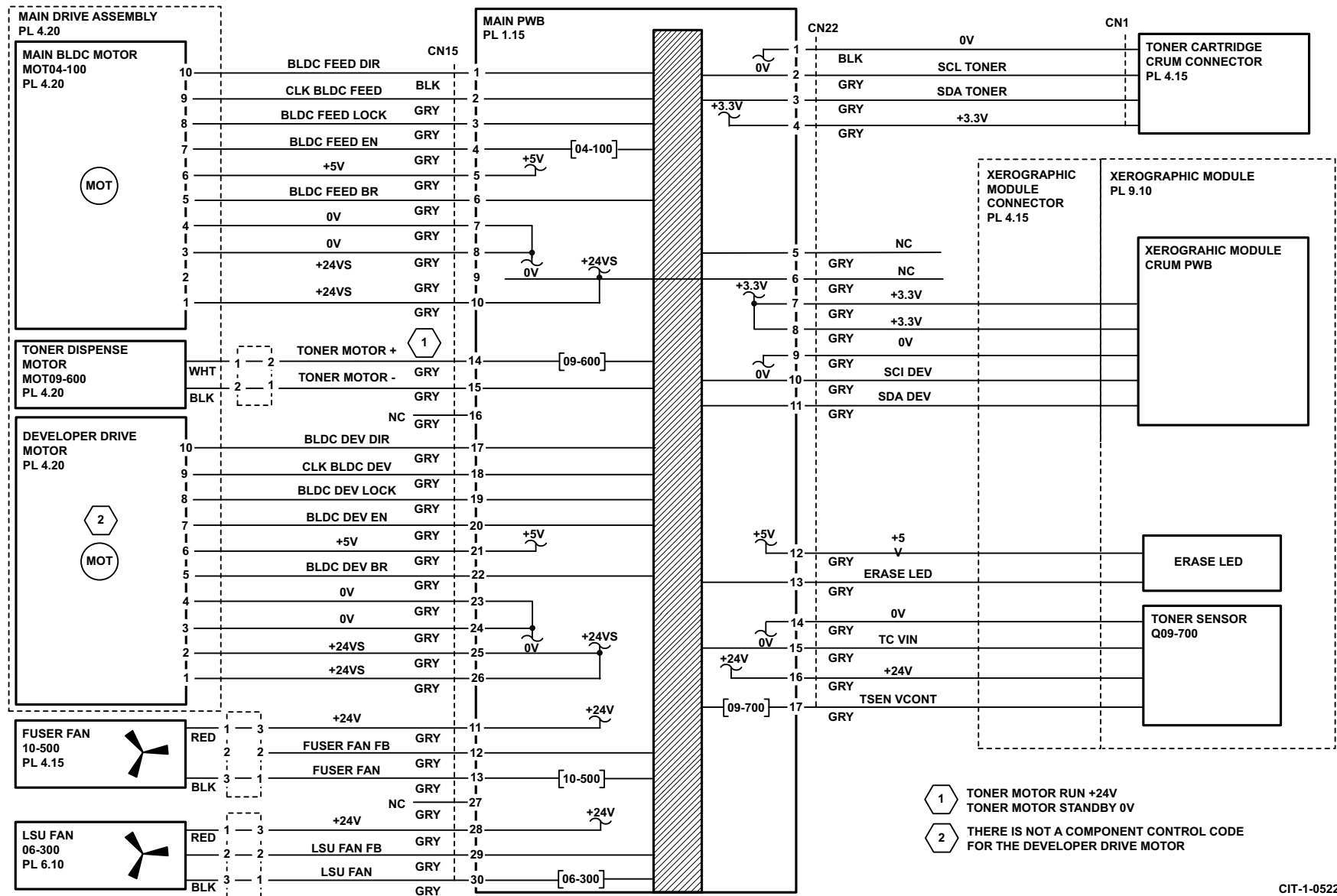
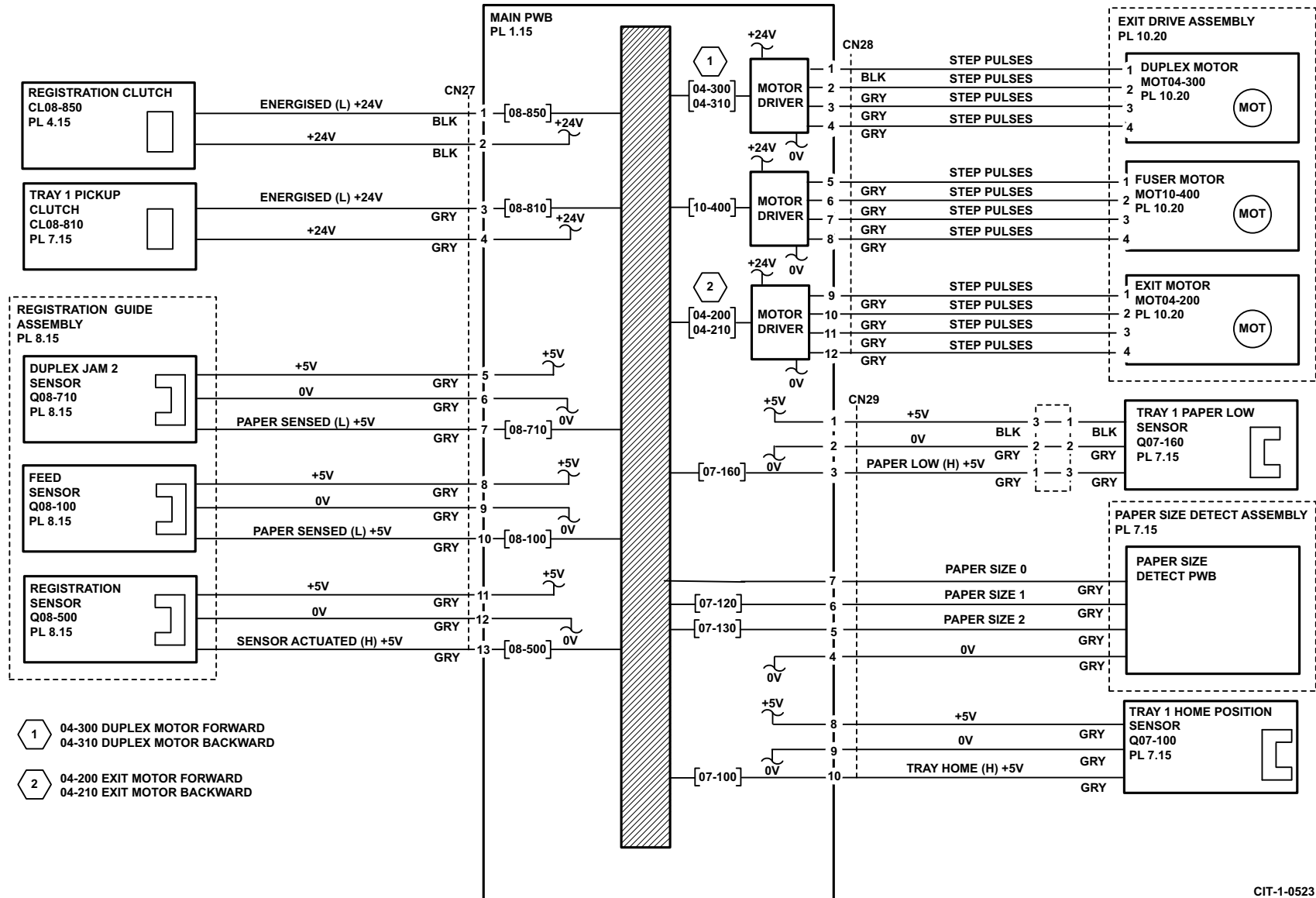


Figure 39 WD 39 (4265)

CIT-1-0522

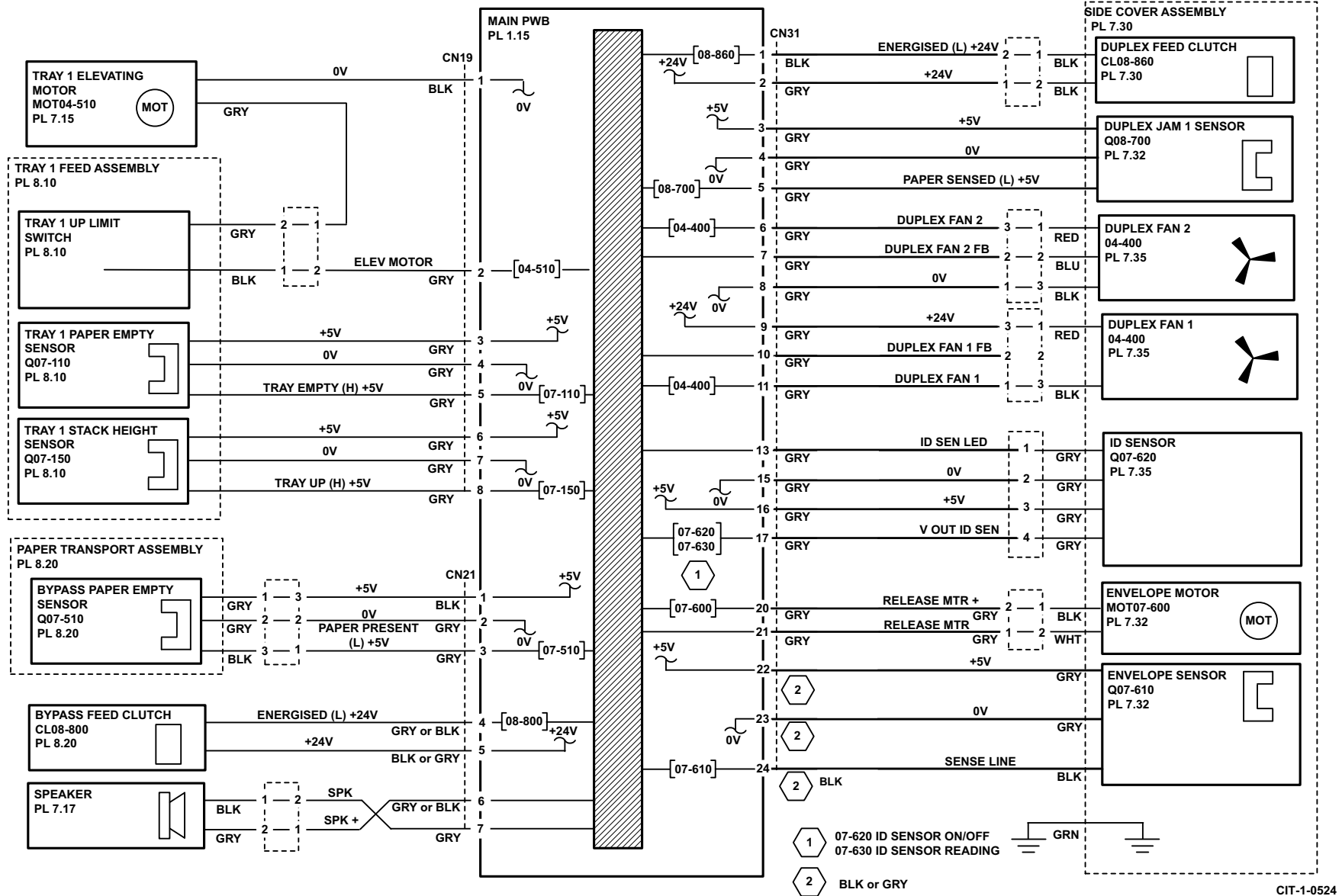
Wiring Diagram 40 (4265)



CIT-1-0523

Figure 40 WD 40 (4265)

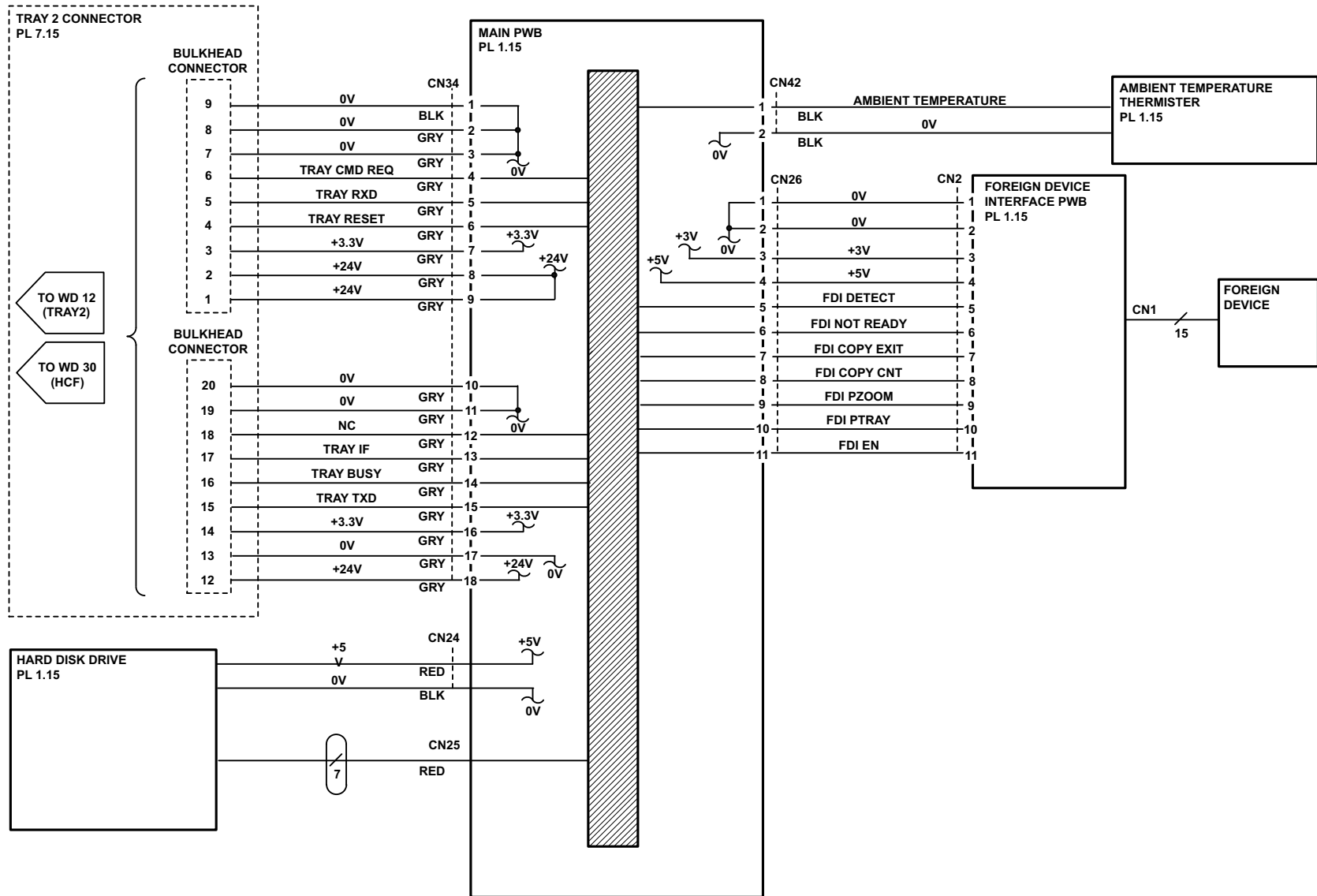
Wiring Diagram 41 (4265)



CIT-1-0524

Figure 41 WD 41 (4265)

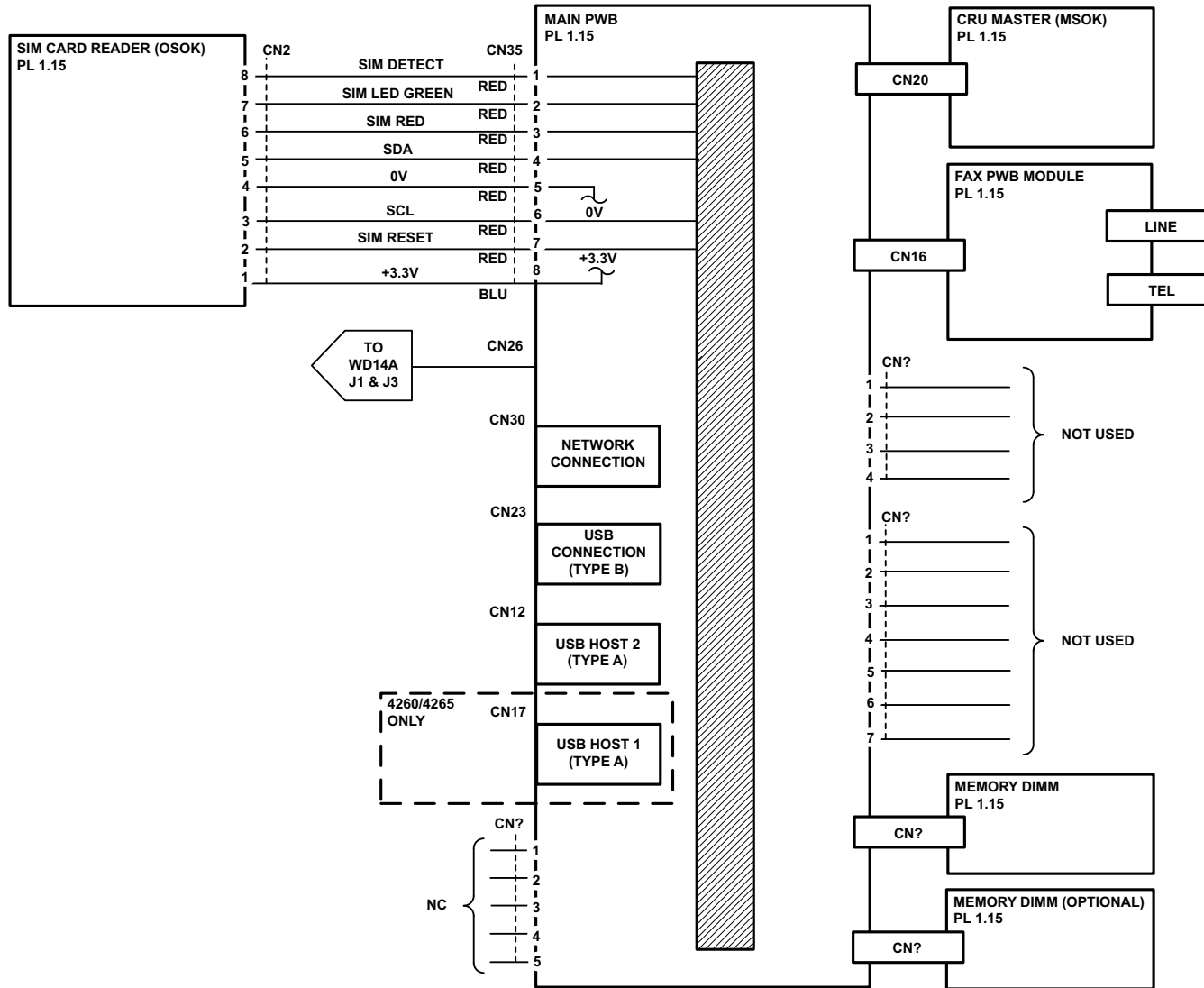
Wiring Diagram 42 (4265)



CIT-1-0525

Figure 42 WD 42 (4265)

Wiring Diagram 43 (4265)



CIT-1-0526

Figure 43 WD 43 (4265)

Wiring Diagram 44 (4265)

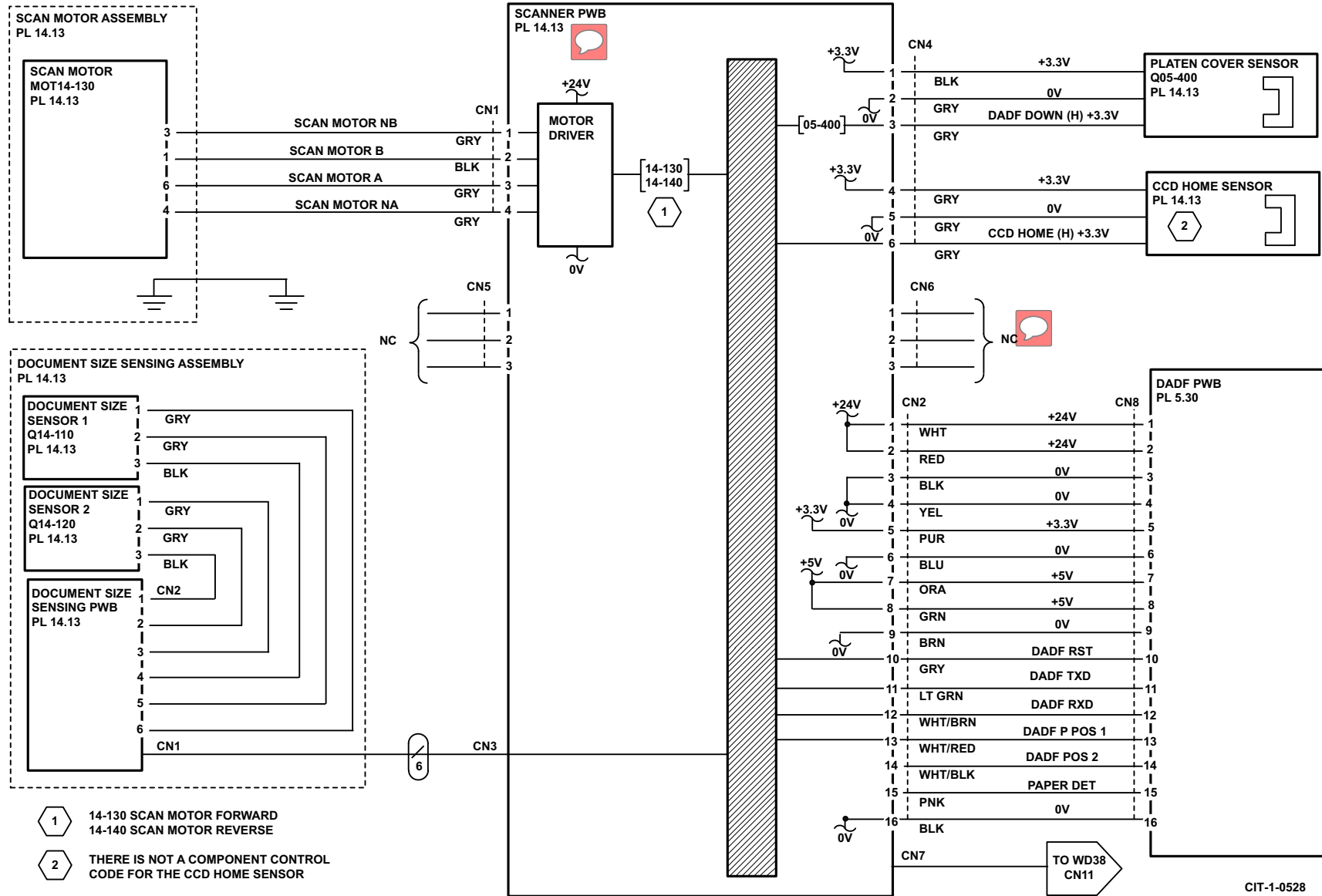
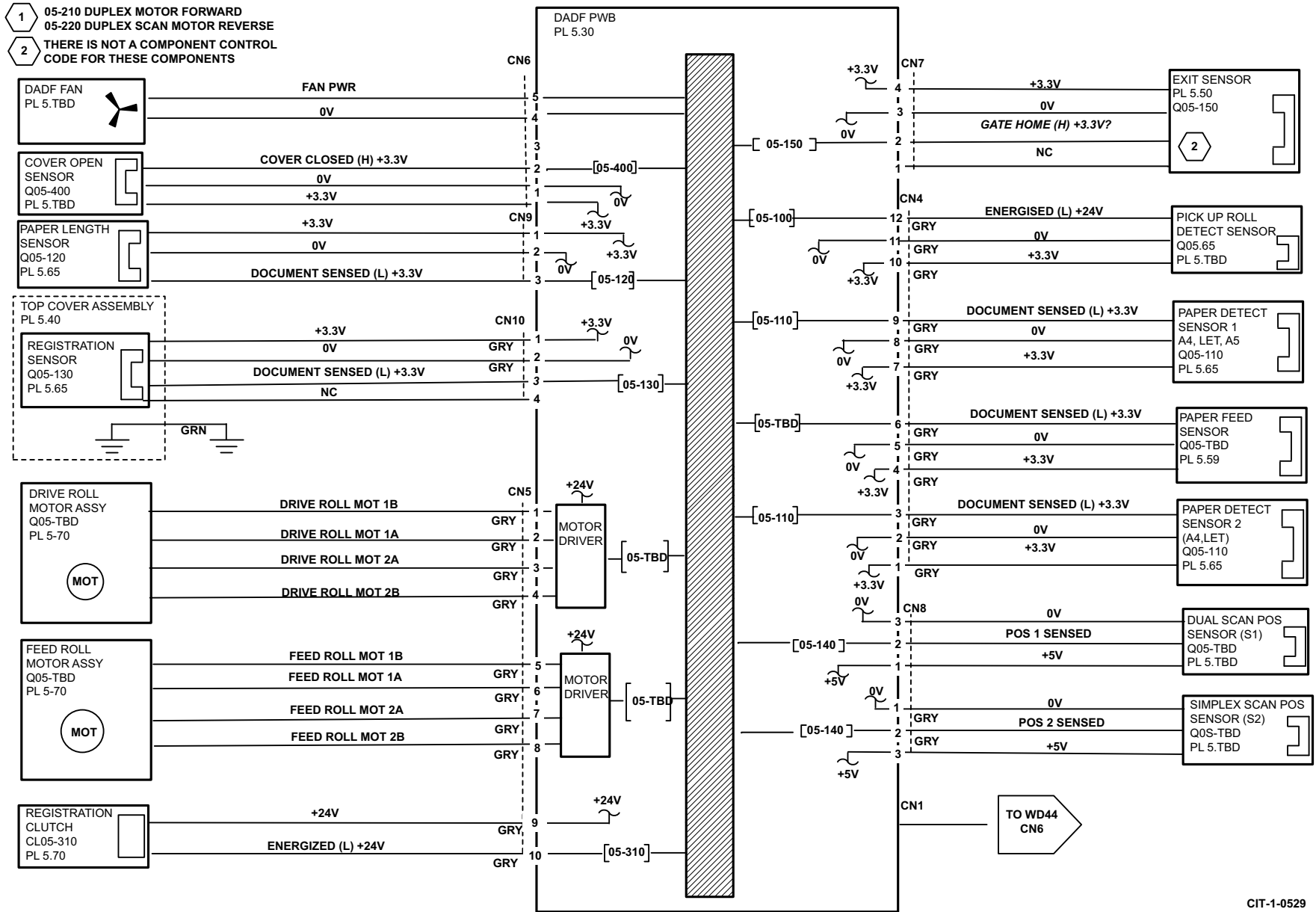


Figure 44 WD 44 (4265)

Wiring Diagram 45 (4265)



CIT-1-0529

Figure 45 WD 45 (4265)

PWB Connectors

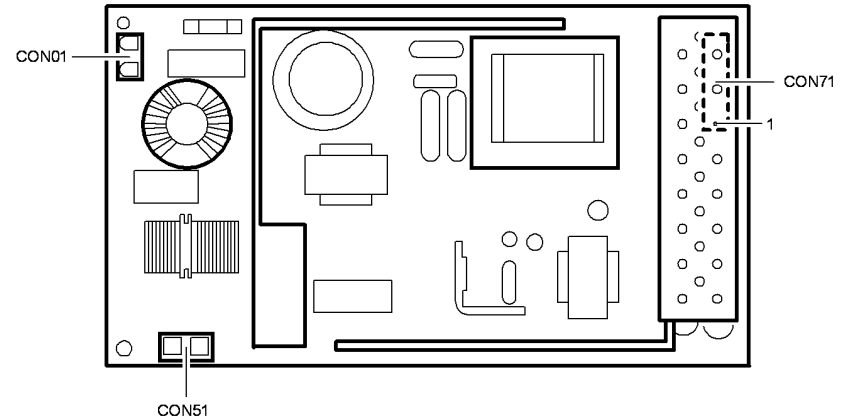
Connector Locations

NOTE: Part list references are given with each figure.

1. Power supply unit 1 (4150), [Figure 1](#).
2. Power supply unit 2 (4150), [Figure 2](#).
3. HVPS (4150), [Figure 3](#).
4. Main PWB (4150), [Figure 4](#).
5. Scanner PWB (4150), [Figure 5](#).
6. UI PWB (4150), [Figure 6](#).
7. DADF PWB (4150), [Figure 7](#).
8. DADF Sensor PWB (4150), [Figure 8](#).
9. Finisher PWB, [Figure 9](#).
10. Tray 2, 3, 4 and HCF PWB, [Figure 10](#).
11. Power supply unit 1 (4250/4260), [Figure 11](#).
12. Power supply unit 2 (4250/4260), [Figure 12](#).
13. HVPS (4250/4260), [Figure 13](#).
14. Main PWB (4250/4260), [Figure 14](#).
15. Scanner PWB (4250/4260), [Figure 15](#).
16. UI PWB (4250/4260), [Figure 16](#).
17. UI left keys PWB (4250/4260), [Figure 17](#).
18. DADF PWB (4250/4260), [Figure 18](#).
19. DADF CCD PWB (4265), [Figure 19](#).
20. Power Supply Unit 2 (4265), [Figure 20](#).
21. Switched Mode Power Supply (SMPS) (4265), [Figure 21](#).
22. User Interface PWB (4265), [Figure 22](#).
23. DADF PWB (4265), [Figure 23](#).
24. OPE Sub PWB (4265), [Figure 24](#).
25. OPE Key PWB (4265), [Figure 25](#).
26. Scanner PWB (4265), [Figure 26](#).
27. Scanner CCD PWB (4265), [Figure 27](#).
28. HVPS (4265), [Figure 28](#).
29. Main PWB (4265), [Figure 29](#).
30. Main PWB Test Points (4265), [Figure 30](#).

Power Supply Unit 1 (4150)

Location: [PL 1.10 Item 3](#)

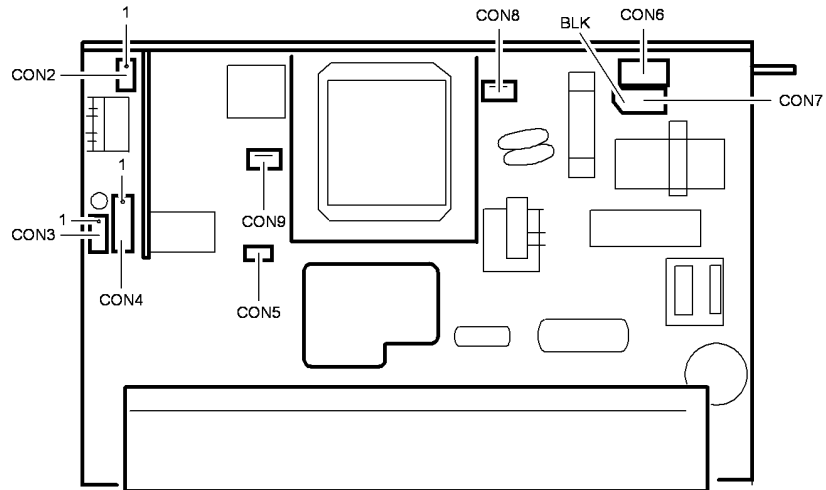


AP-1-0560-A

Figure 1 Power supply unit 1 (4150)

Power Supply Unit 2 (4150)

Location: PL 1.10 Item 4

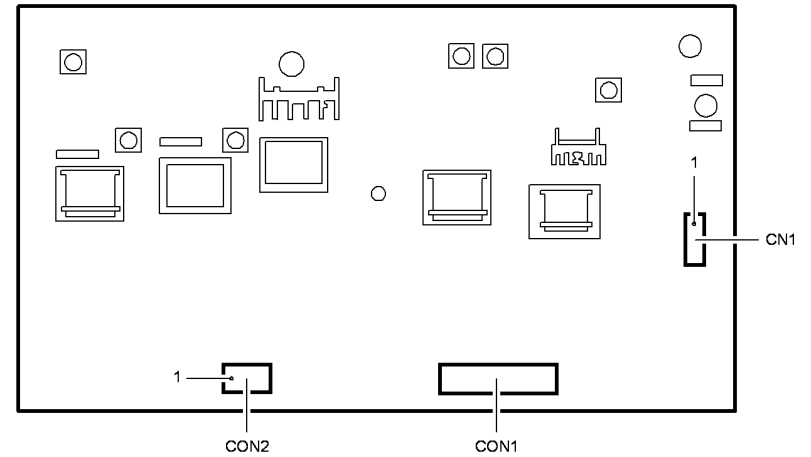


AP-1-0561-A

Figure 2 Power supply unit 2 (4150)

HVPS (4150)

Location: PL 1.10 Item 2



AP-1-0562-A

Figure 3 HVPS (4150)

Main PWB (4150)

Location: PL 1.10 Item 1

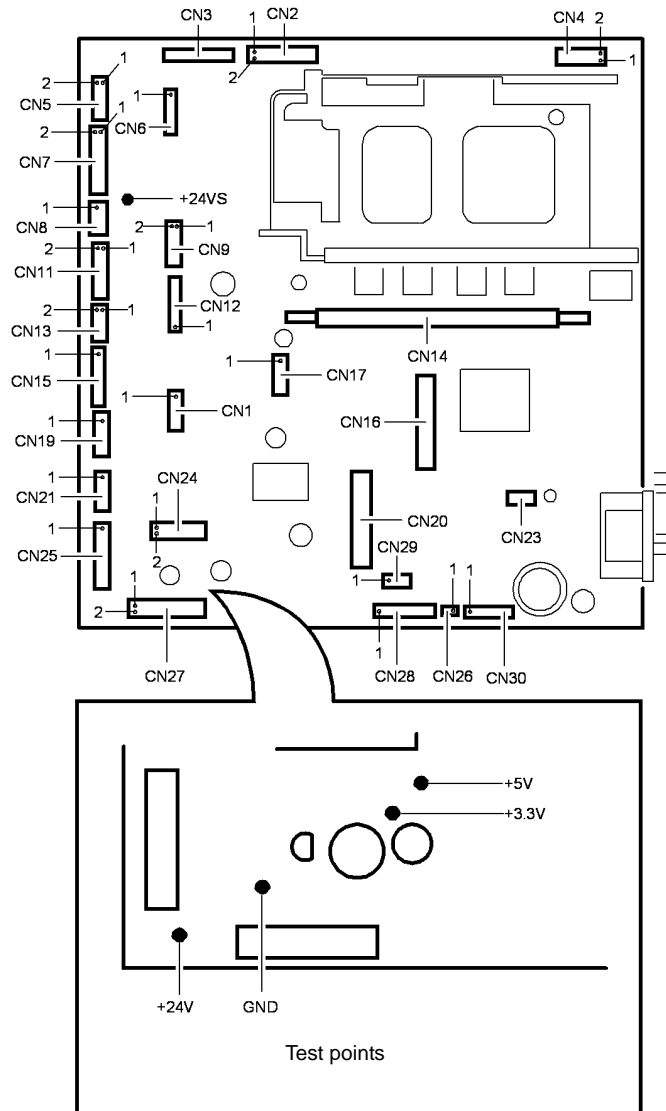
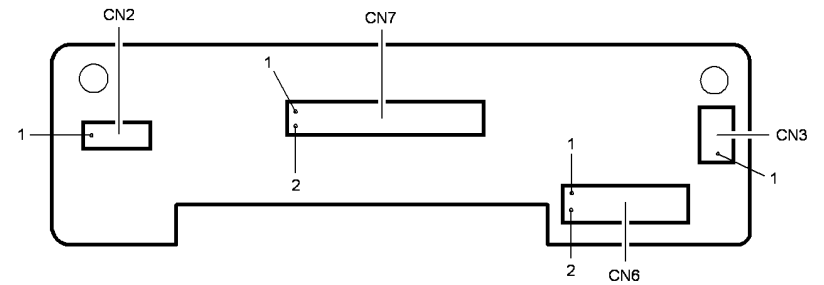


Figure 4 Main PWB (4150)

AP-1-0563-B

Scanner PWB (4150)

Location: PL 14.10 Item 15

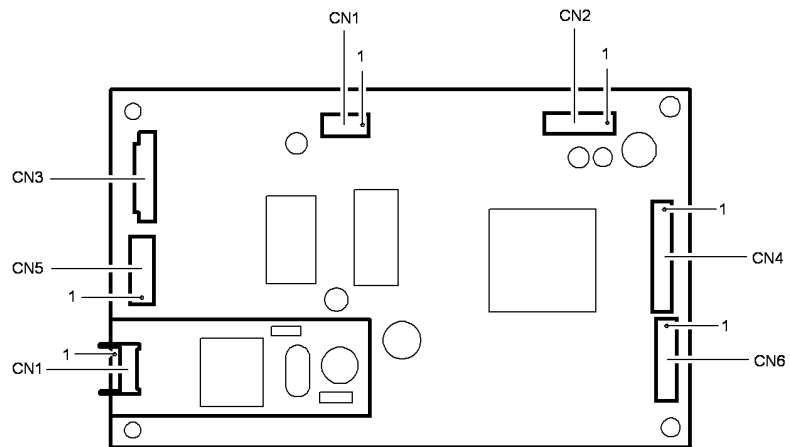


AP-1-0564-A

Figure 5 Scanner PWB (4150)

UI PWB (4150)

Location: PL 2.10 Item 4

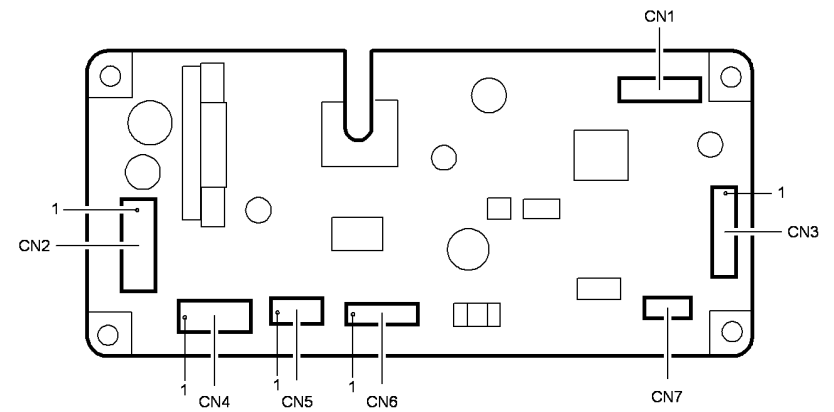


AP-1-0569-A

Figure 6 UI PWB (4150)

DADF PWB (4150)

Location: PL 5.20 Item 6

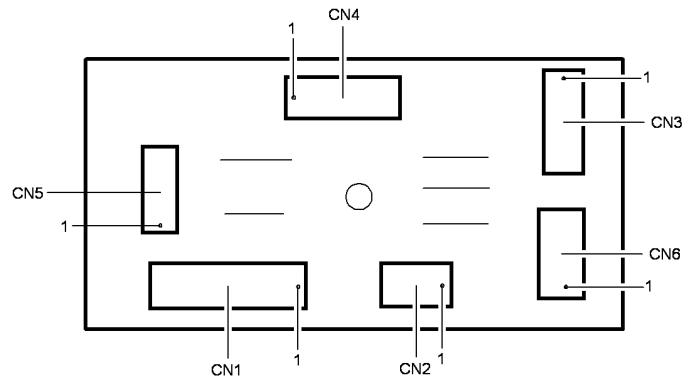


AP-1-0567-A

Figure 7 DADF PWB (4150)

DADF Sensor PWB (4150)

Location: PL 5.20 Item 4

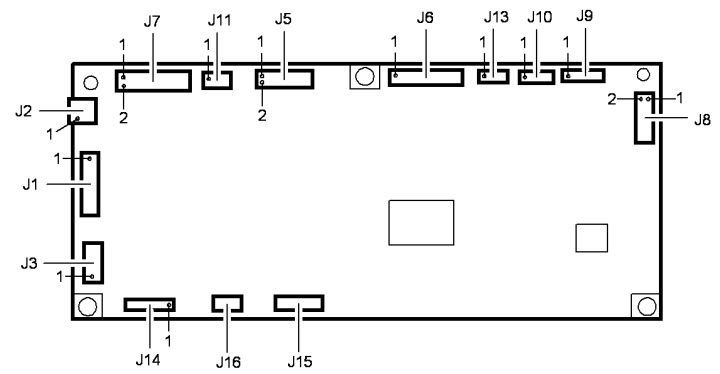


AP-1-0568-A

Figure 8 DADF Sensor PWB (4150)

Finisher PWB

Location: PL 12.10 Item 8



AP-1-0585-A

Figure 9 Finisher PWB

Tray/HCF PWB

Location: PL 7.20 Item 6 and PL 7.60 Item 7

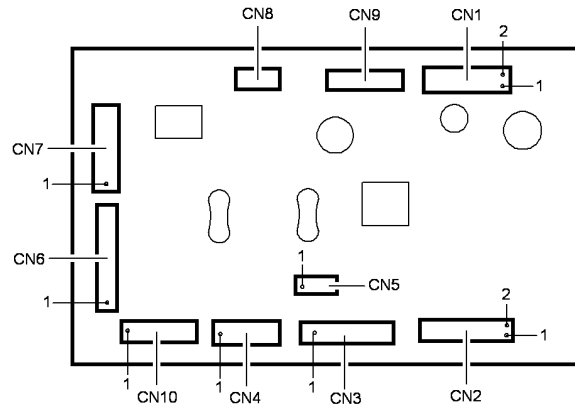


Figure 10 Tray/HCF PWB

AP-1-0687-A

Power Supply Unit 1 (4250/4260)

Location: PL 1.15 Item 3

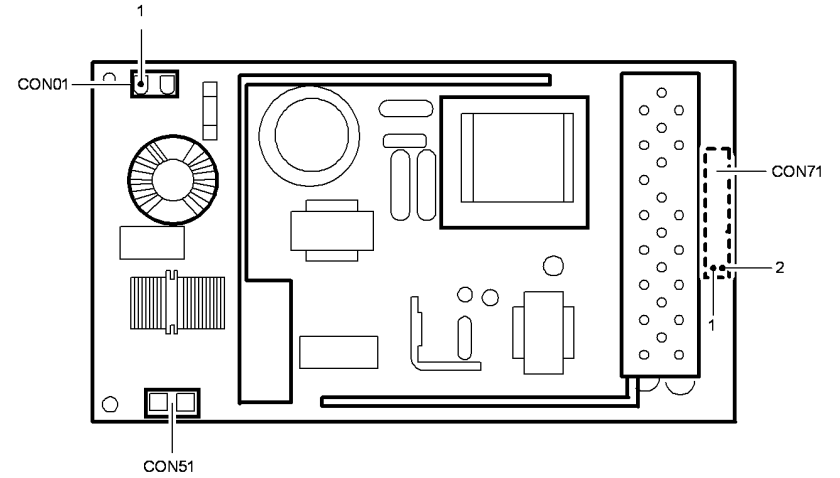
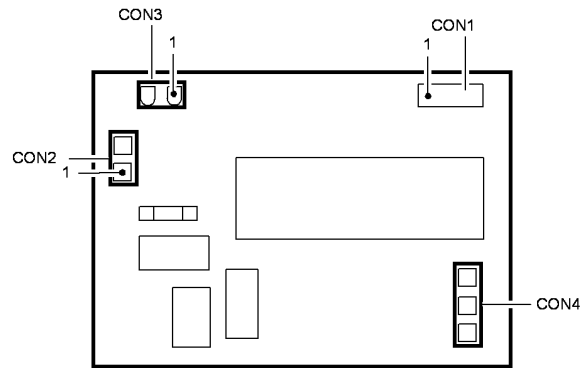


Figure 11 Power supply unit 1 (4250/4260)

AP-1-0679-A

Power Supply Unit 2 (4250/4260)

Location: PL 1.15 Item 4

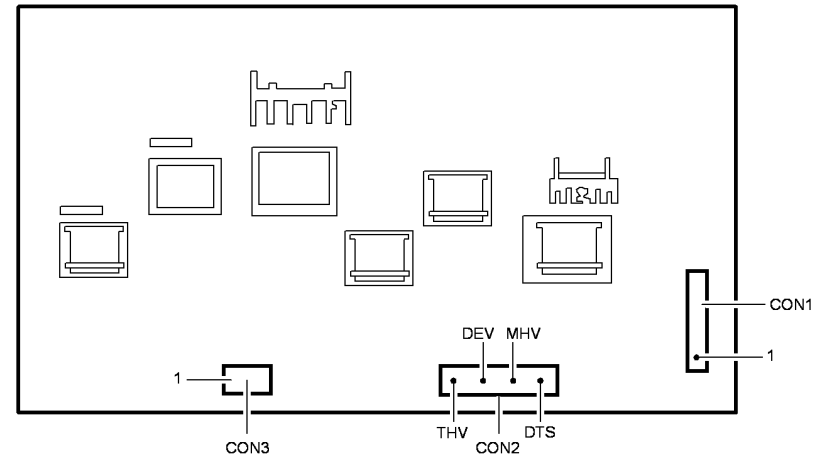


AP-1-0680-A

Figure 12 Power supply unit 2 (4250/4260)

HVPS (4250/4260)

Location: PL 1.15 Item 2



AP-1-0681-A

Figure 13 HVPS (4250/4260)

Main PWB (4250/4260)

Location: PL 1.15 Item 1

NOTE: CN39 is not connected on 4260. CN4 is not connected on 4250.

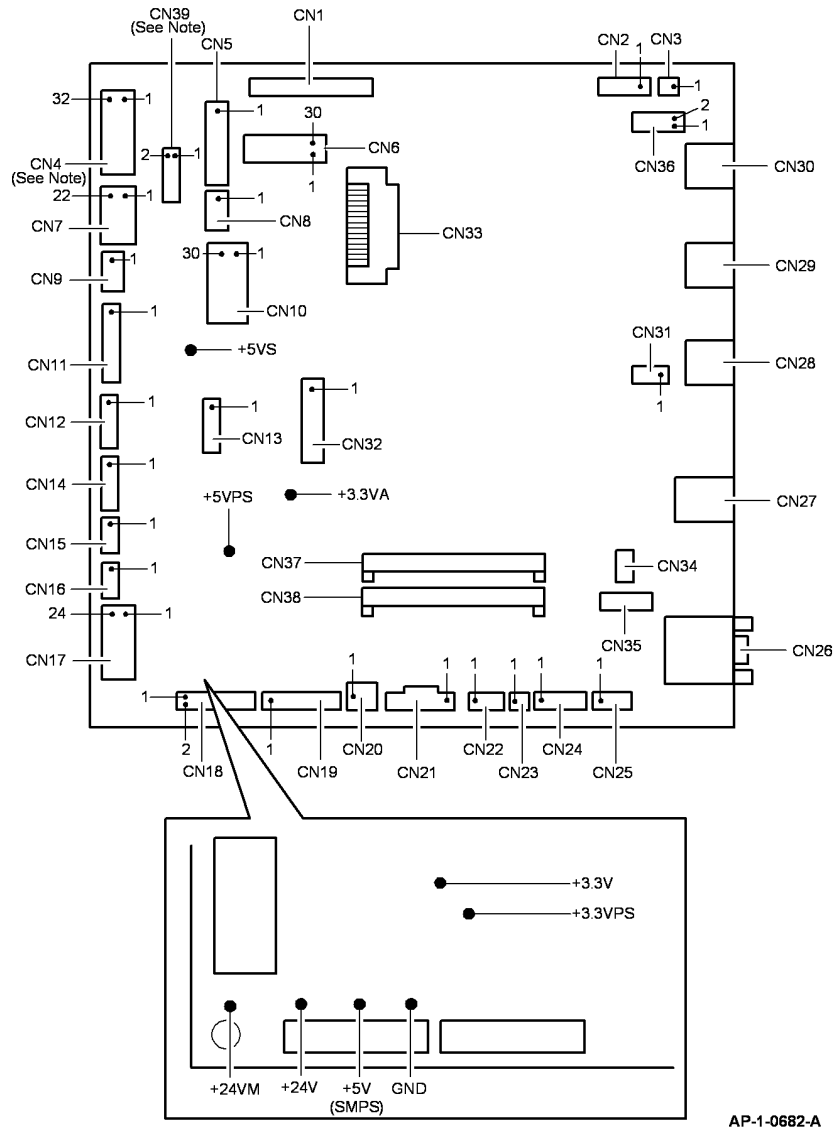


Figure 14 Main PWB (4250/4260)

Scanner PWB (4250/4260)

Location: PL 14.13 Item 15

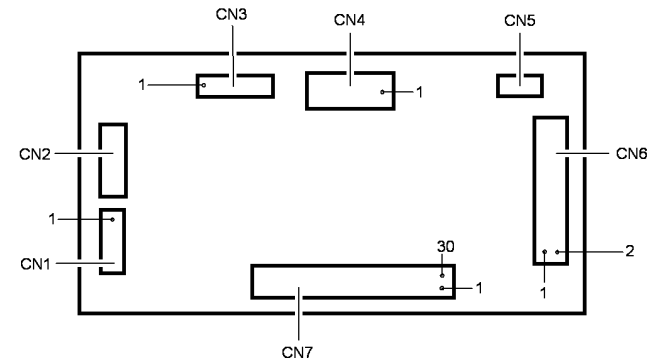


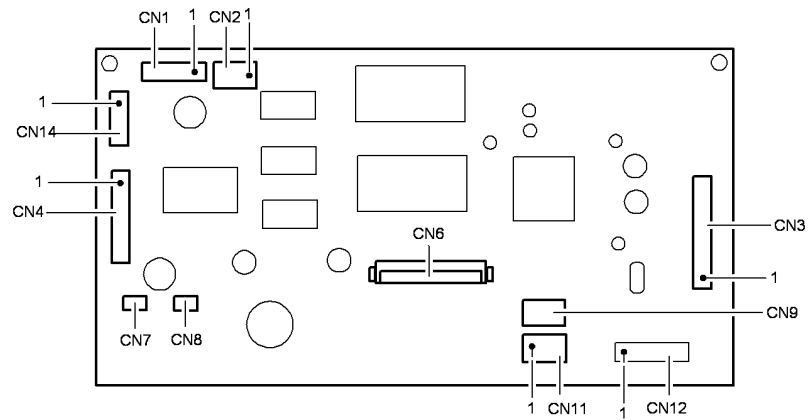
Figure 15 Scanner PWB (4250/4260)

AP-1-0683-A

AP-1-0682-A

UI PWB (4250/4260)

Location: PL 2.12 Item 4

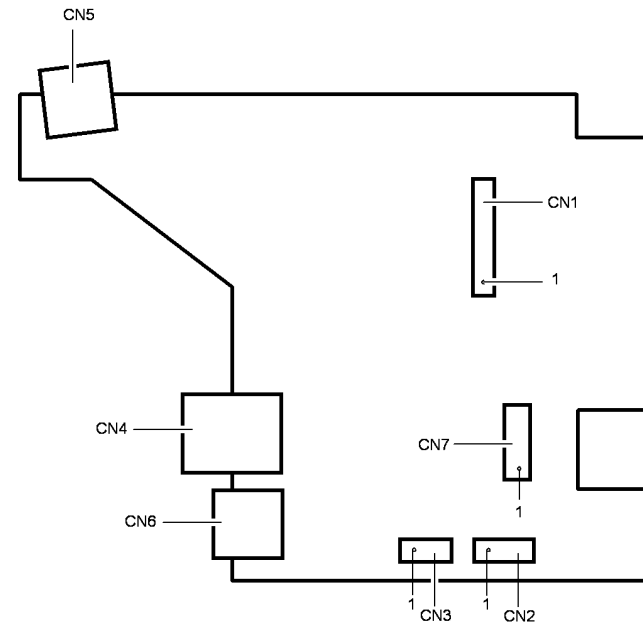


AP-1-0684-A

Figure 16 UI PWB (4250/4260)

UI Left Keys PWB (4250/4260)

Location: PL 2.12 Item 5



AP-1-0685-A

Figure 17 UI Left Keys PWB (4250/4260)

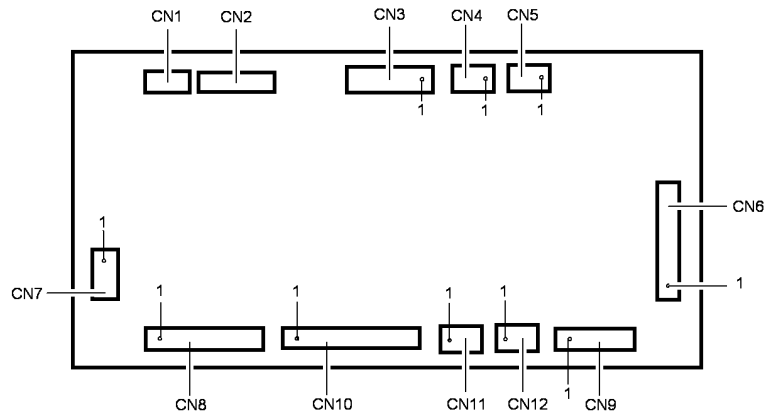


Figure 18 DADF PWB (4250/4260)

AP-1-0686-A

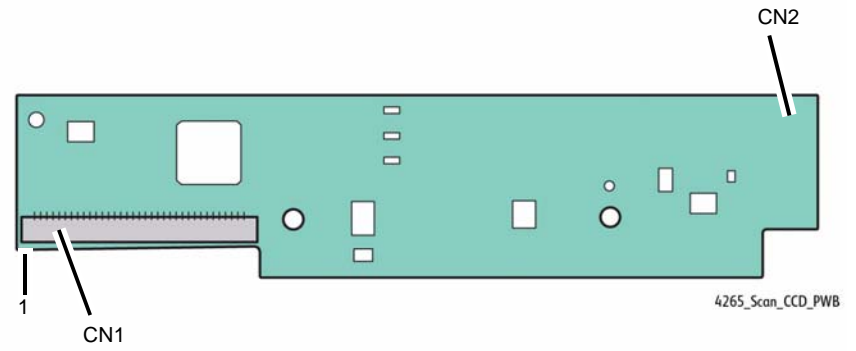


Figure 19 DADF CCD PWB (4265)

Power Supply Unit 2 (4265)

Location: PL 1.20

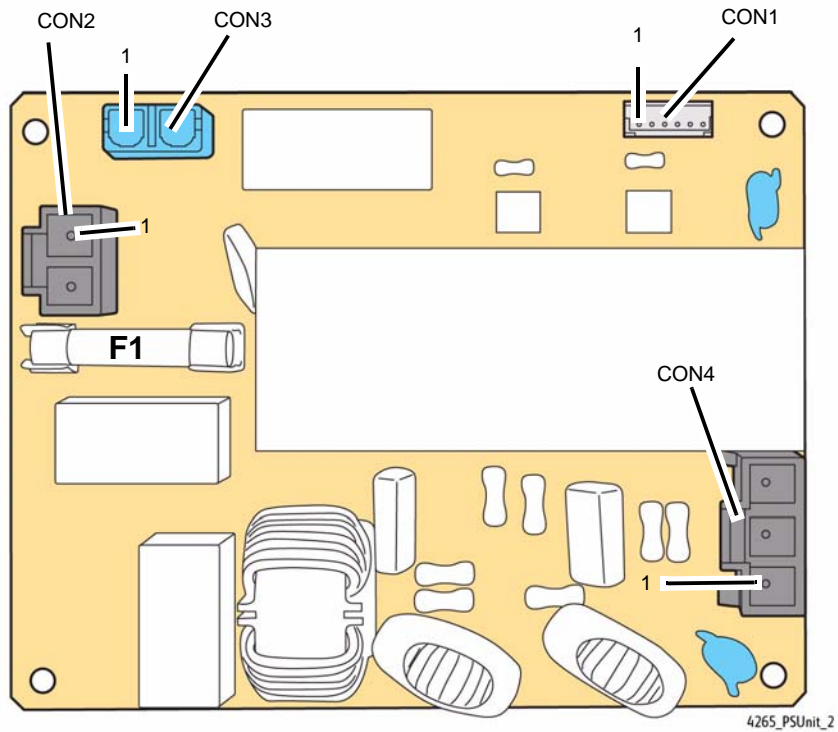


Figure 20 Power Supply Unit 2 (4265)

Switched Mode Power Supply (SMPS) (4265)

Location: PL 1.20

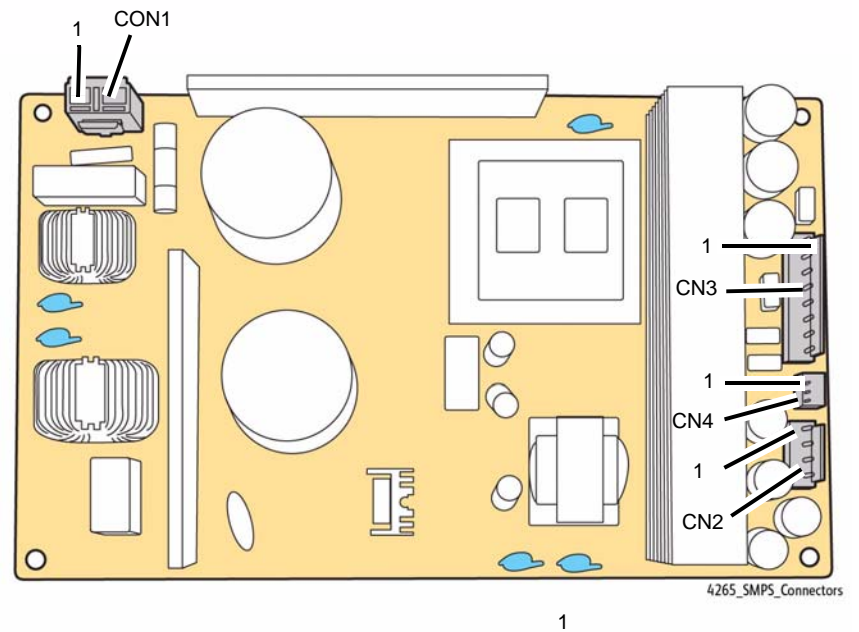


Figure 21 Switched Mode Power Supply

User Interface PWB (4265)

Location: [PL 2.14](#)

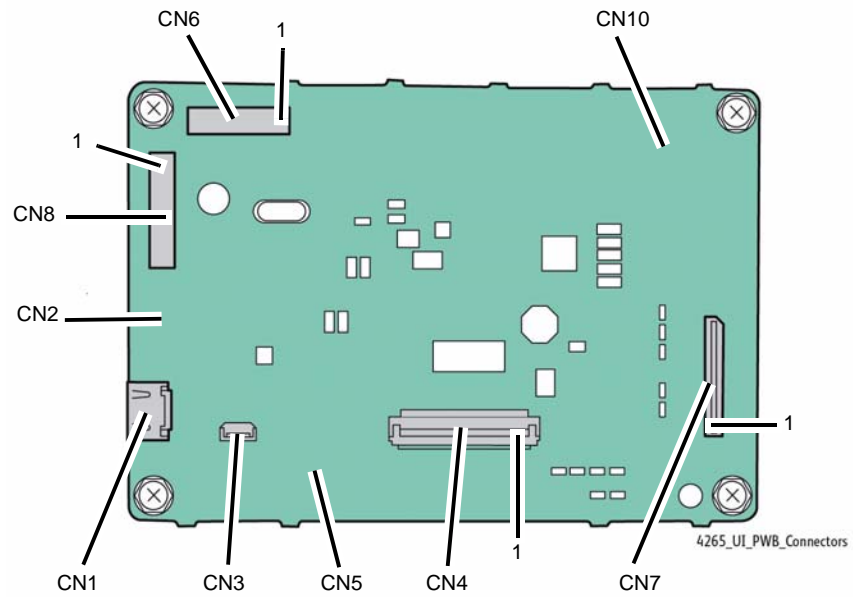


Figure 22 User Interface PWB (4265)

DADF PWB (4265)

Location: [PL 5.60](#)

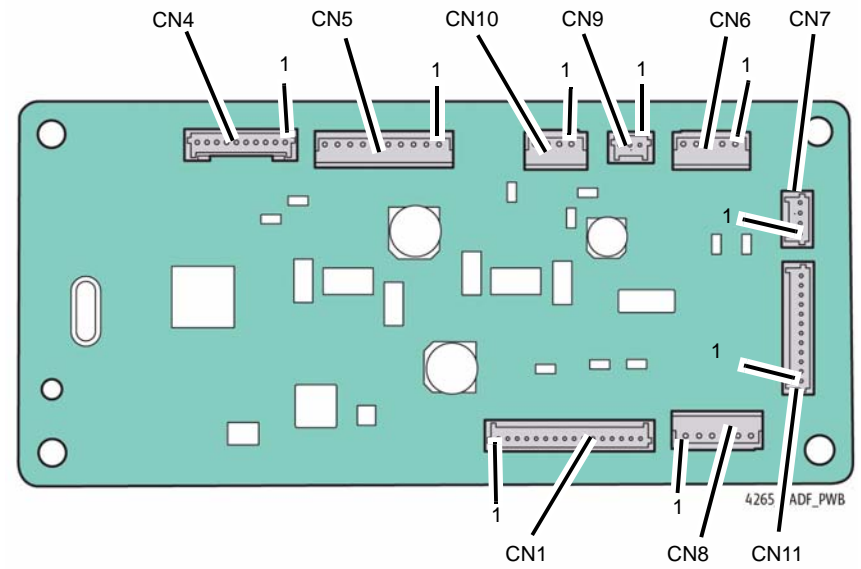
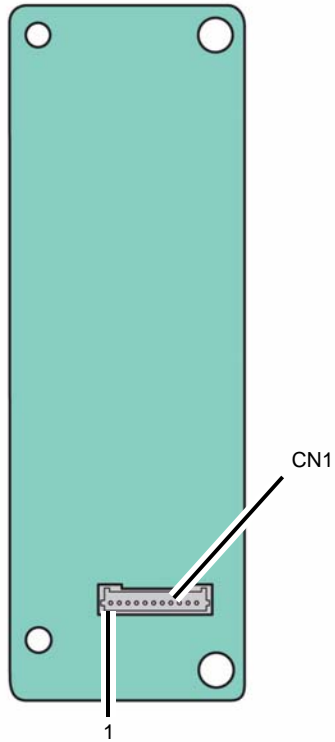


Figure 23 DADF PWB (4265)

OPE Sub PWB (4265)

Location: PL 2.14

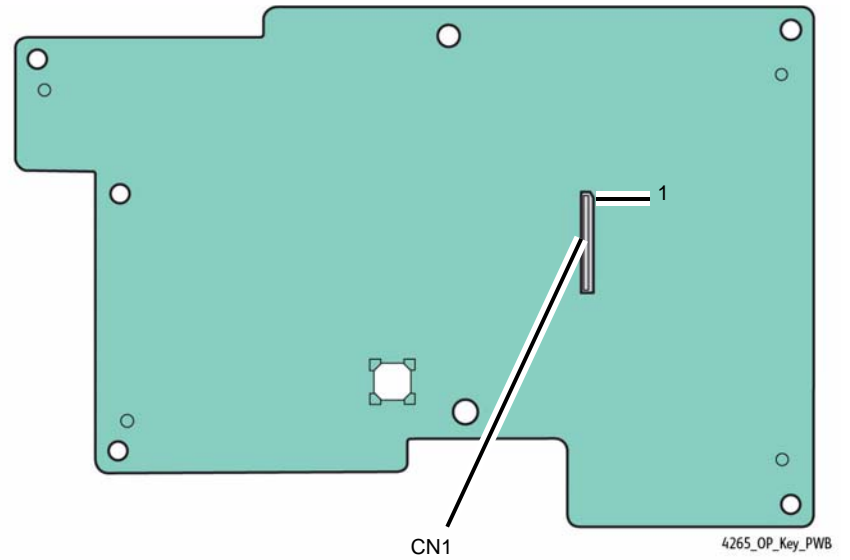


4265_OPE_SUB_PWB

Figure 24 OPE Sub PWB (4265)

OPE Key PWB (4265)

Location: PL 2.14



4265_OP_Key_PWB

Figure 25 OPE Key PWB (4265)

Scanner PWB (4265)

Location: PL 14.16

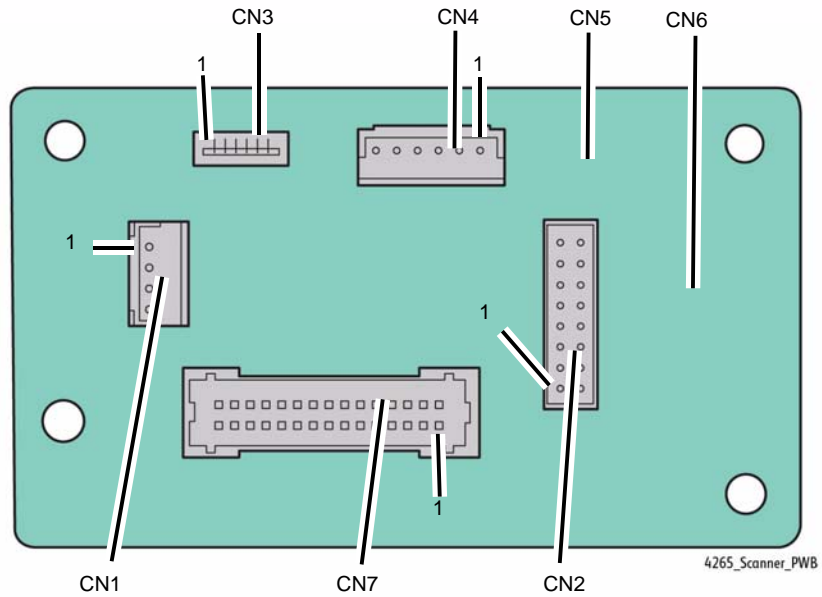


Figure 26 Scanner PWB (4265)

Scanner CCD PWB (4265)

Location: PL 14.16

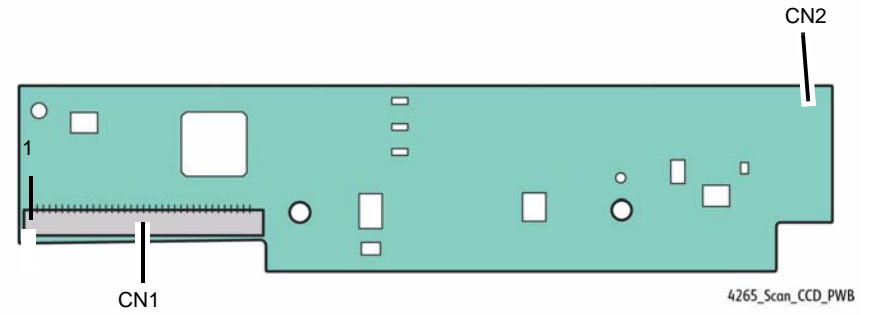


Figure 27 Scanner CCD PWB (4265)

HVPS (4265)

Location: PL 1.20

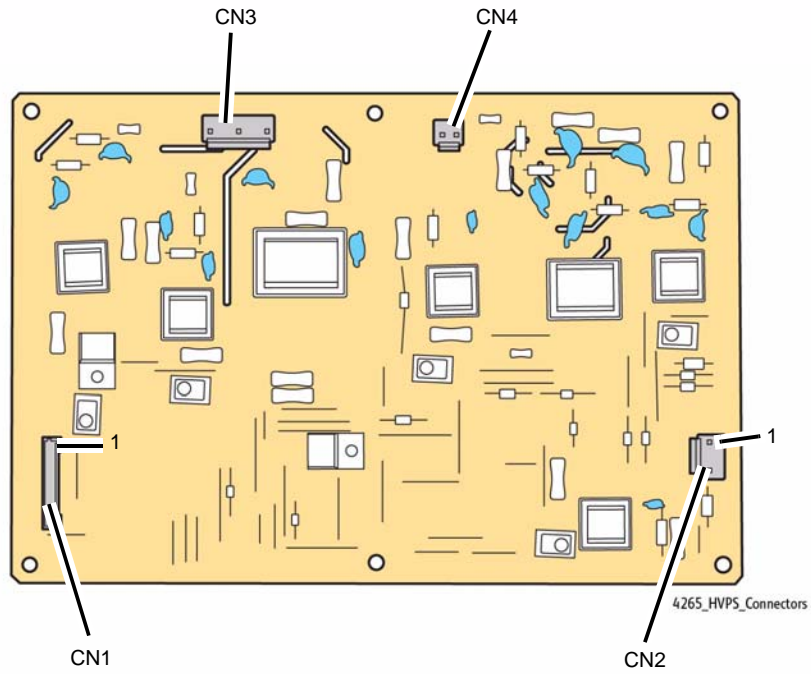


Figure 28 HVPS (4265)

Main PWB (4265)

Location: PL 1.20

NOTE: The test points for the 4265 Main PWB are located in [Figure 30](#).

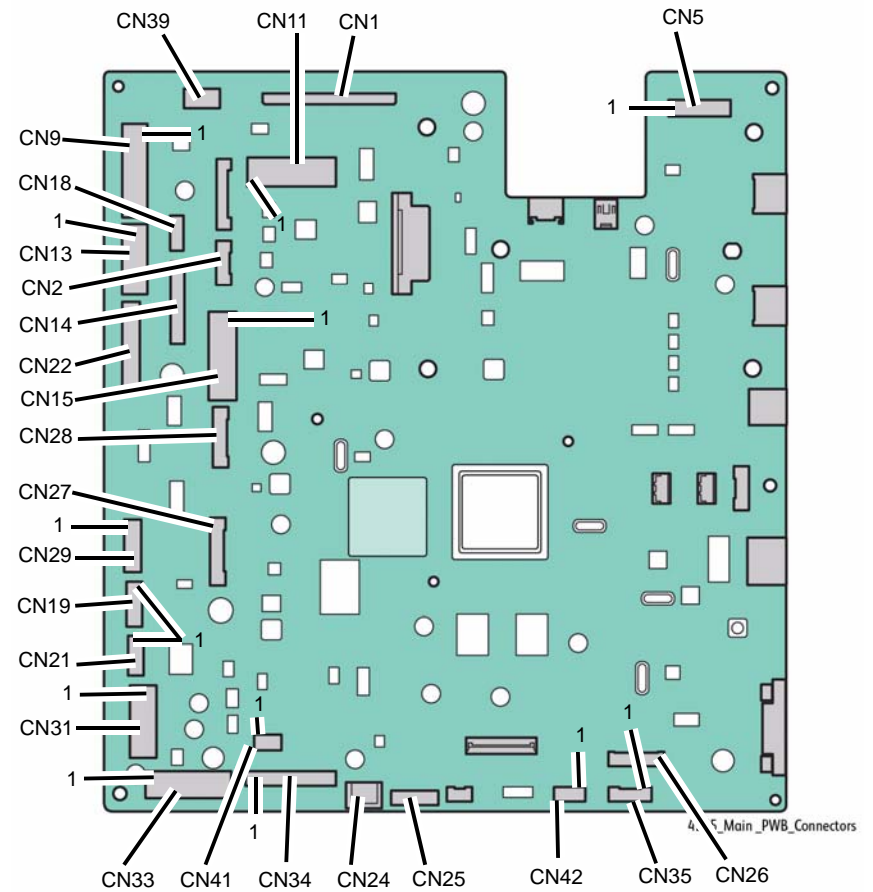
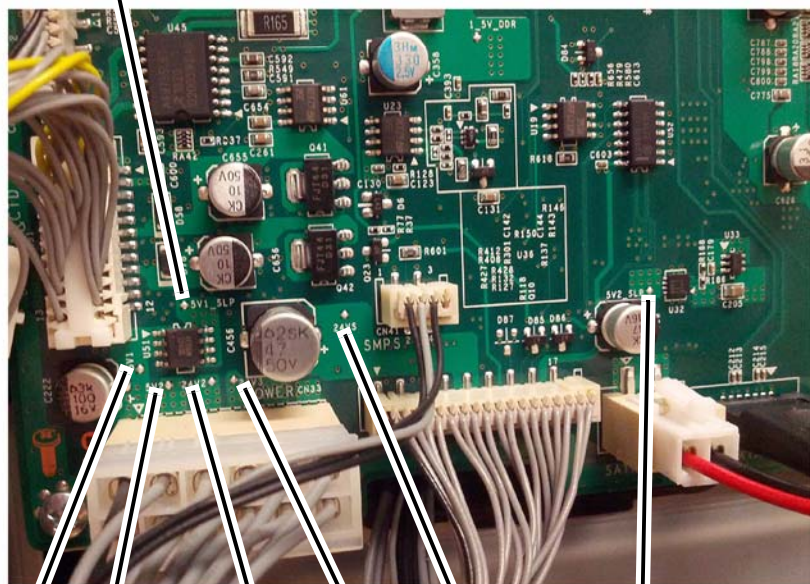


Figure 29 Main PWB (4265)

5V1_SLP

Note: Lower left corner of 4265 Main PWB shown.



5V1 5V2 24V2 24V3 24VS 5V2_SLP

Figure 30 Main PWB Test Point Locations (4265)

8 Accessories

| | |
|---|-----|
| ACC 1 Foreign Device Interface PWB Checkout | 8-3 |
| ACC 2 Foreign Device Interface Installation | 8-3 |

ACC 1 Foreign Device Interface PWB Checkout Procedure

Go to the [03-500](#), [510](#), [520](#), [558](#), [559](#) Foreign Device Interface Fault RAP.

ACC 2 Foreign Device Interface Installation Procedure

Go to the relevant procedure:

- [4150 Install](#)
- [4250/4260/4265 Install](#)

4150 Install

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

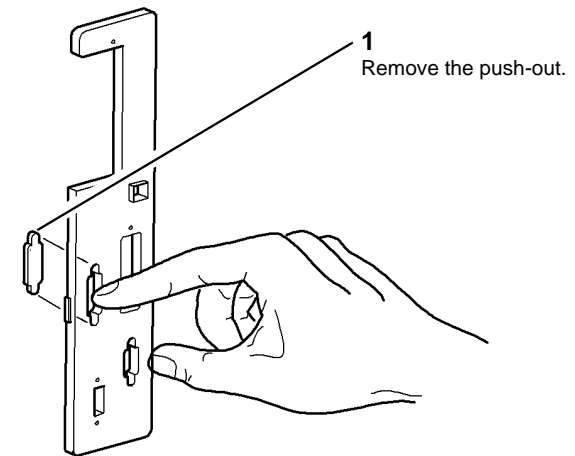
Before performing this procedure, refer to *General Disassembly Precautions*, [GP 10](#).

Installing the Foreign Device Interface

1. Unpack the components of the foreign device interface kit.
2. If necessary, disconnect the finisher harness and the network cable.
3. If necessary, remove the fax module, [PL 1.10 Item 14](#).

NOTE: Leave the fax cable connected to the fax module.

4. Remove the infill cover, [PL 1.10 Item 19](#).
5. Carefully remove the foreign device interface push-out from the infill cover, [Figure 1](#).



AP-1-0666-A

Figure 1 Push-out removal

6. Remove the rear cover, [PL 28.10 Item 6](#).

7. Install the foreign device interface PWB. Secure using the 2 cross head screws supplied in the kit, [Figure 2](#).

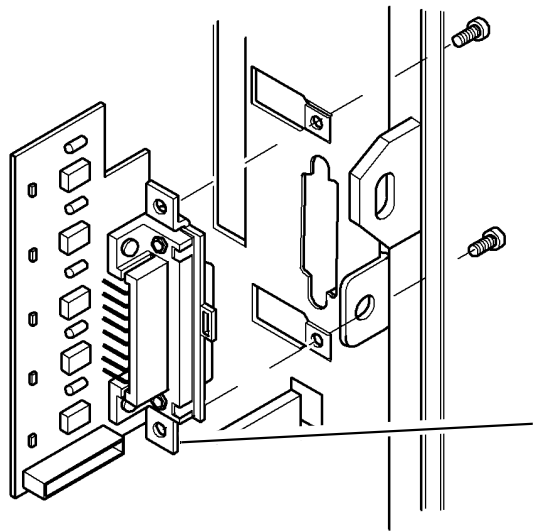


Figure 2 Installation

AP-1-0667-A

8. Connect the foreign device interface harness. Connect the harness to CN28 on the main PWB, [Figure 3](#).

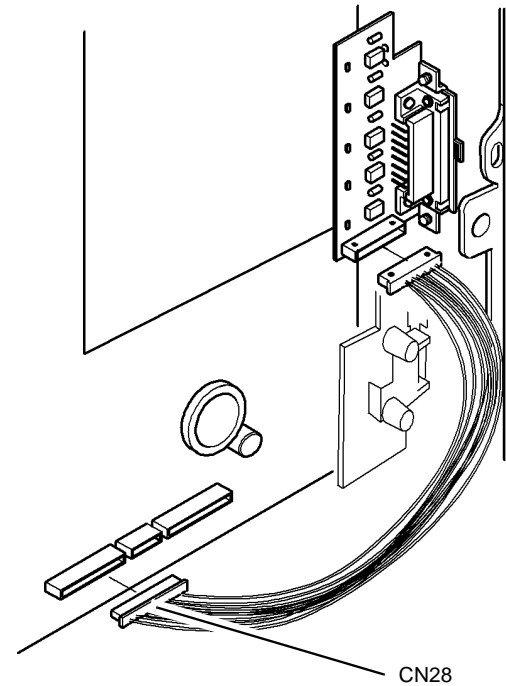


Figure 3 Harness install

AP-1-0668-A

9. Reinstall the infill cover.
10. Reinstall the rear cover.
11. If necessary, reinstall the fax module.
12. If necessary, reinstall the network cable and the finisher harness.
13. Go to [Enabling the Foreign Device Interface](#).

Enabling the Foreign Device Interface

1. Switch on the machine.
2. Enter System Admin Tools, [GP 4](#).
3. Select 'Access and Accounting'.
4. Select 'Authentication Mode'.
5. Under Foreign Device Interface, select 'On'.
6. Select 'Save'.
7. In the Access and Accounting' window, select 'Foreign Device Interface Setup'.
8. Correctly setup the foreign device interface.
9. Exit System Admin Tools.

4250/4260/4265 Install

WARNING

Switch off the electricity to the machine. Disconnect the power cord from the customer supply while performing tasks that do not need electricity. Electricity can cause death or injury. Moving parts can cause injury.

WARNING

Take care during this procedure. Sharp edges may be present that can cause injury.

CAUTION

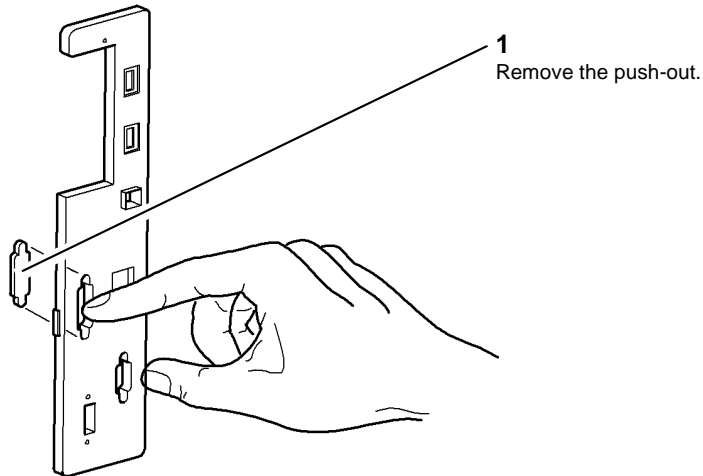
Before performing this procedure, refer to *General Disassembly Precautions, GP 10*.

Installing the Foreign Device Interface

1. Unpack the components of the foreign device interface kit.
2. If necessary, disconnect the finisher harness and the network cable.
3. If necessary, remove the fax module, [PL 1.15 Item 14](#).

NOTE: Leave the fax cable connected to the fax module.

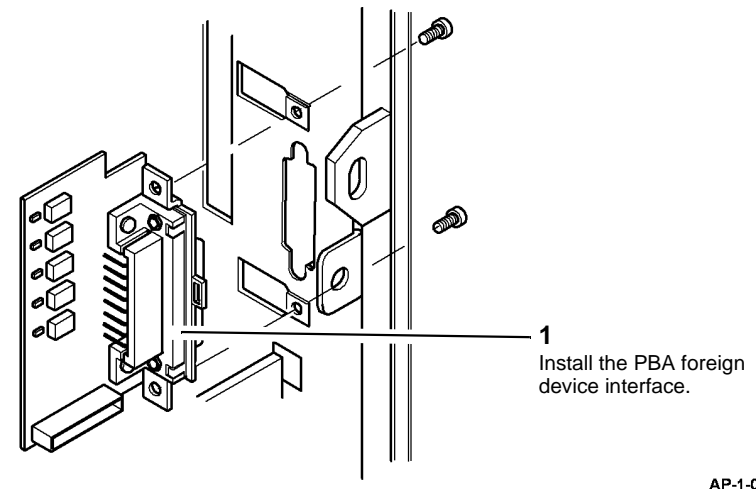
4. Remove the infill cover, [PL 1.15 Item 19](#).
5. Carefully remove the foreign device interface push-out from the infill cover, [Figure 4](#).



AP-1-0748-A

Figure 4 Push-out removal

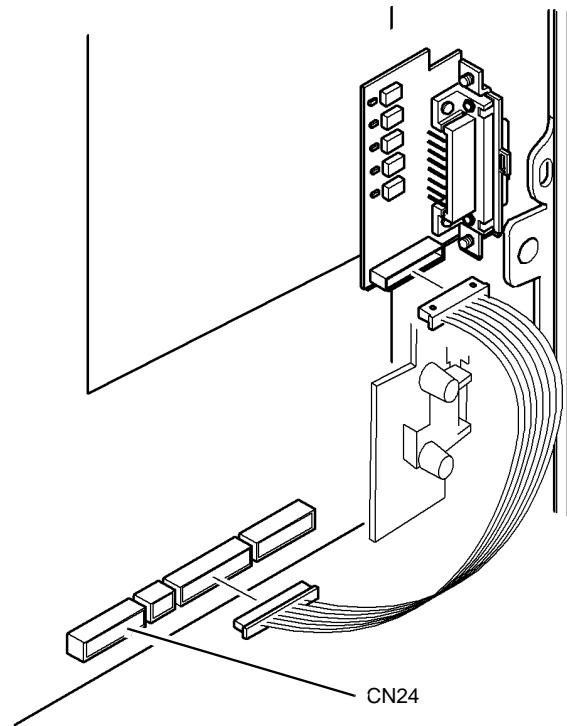
6. Remove the rear cover, [PL 28.10 Item 6](#).
7. Install the foreign device interface PWB. Secure using the 2 cross head screws supplied in the kit, [Figure 5](#).



AP-1-0749-A

Figure 5 Installation

8. Connect the foreign device interface harness. Connect the harness to CN24 on the main PWB, [Figure 6](#).



AP-1-0750-A

Figure 6 Harness install

9. Reinstall the infill cover.
10. Reinstall the rear cover.
11. If necessary, reinstall the fax module.
12. If necessary, reinstall the network cable and the finisher harness.
13. Go to [Enabling the Foreign Device Interface](#).

Enabling the Foreign Device Interface

1. Switch on the machine.
2. Enter System Admin Tools, [GP 4](#).
3. Press the Machine Status key.
4. Select the Tools tab.
5. Select 'Accounting'.
6. Select 'Authentication Mode'.
7. Under Foreign Device Interface, select 'On'.
8. Select 'Save'.
9. Select 'Foreign Interface Device Setup'.
10. Correctly setup the foreign device interface.
11. Exit System Admin Tools.