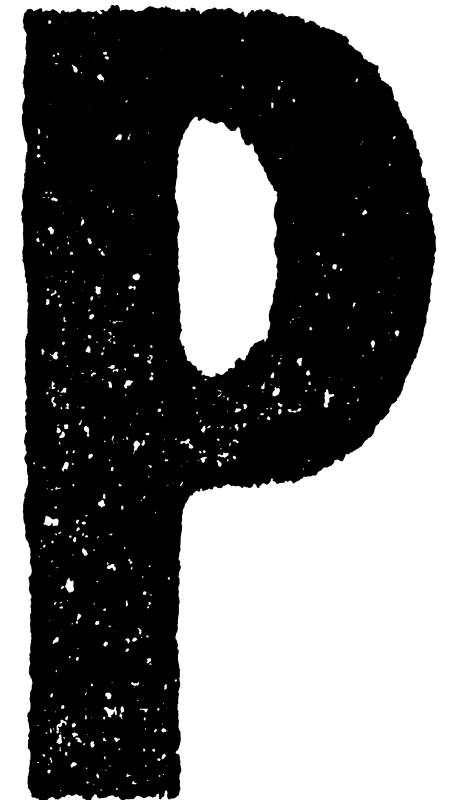


# SERVICE PARTS LIST

Trimmer Unit

**TR5020**



## Trimmer Unit TR5020 (D455)

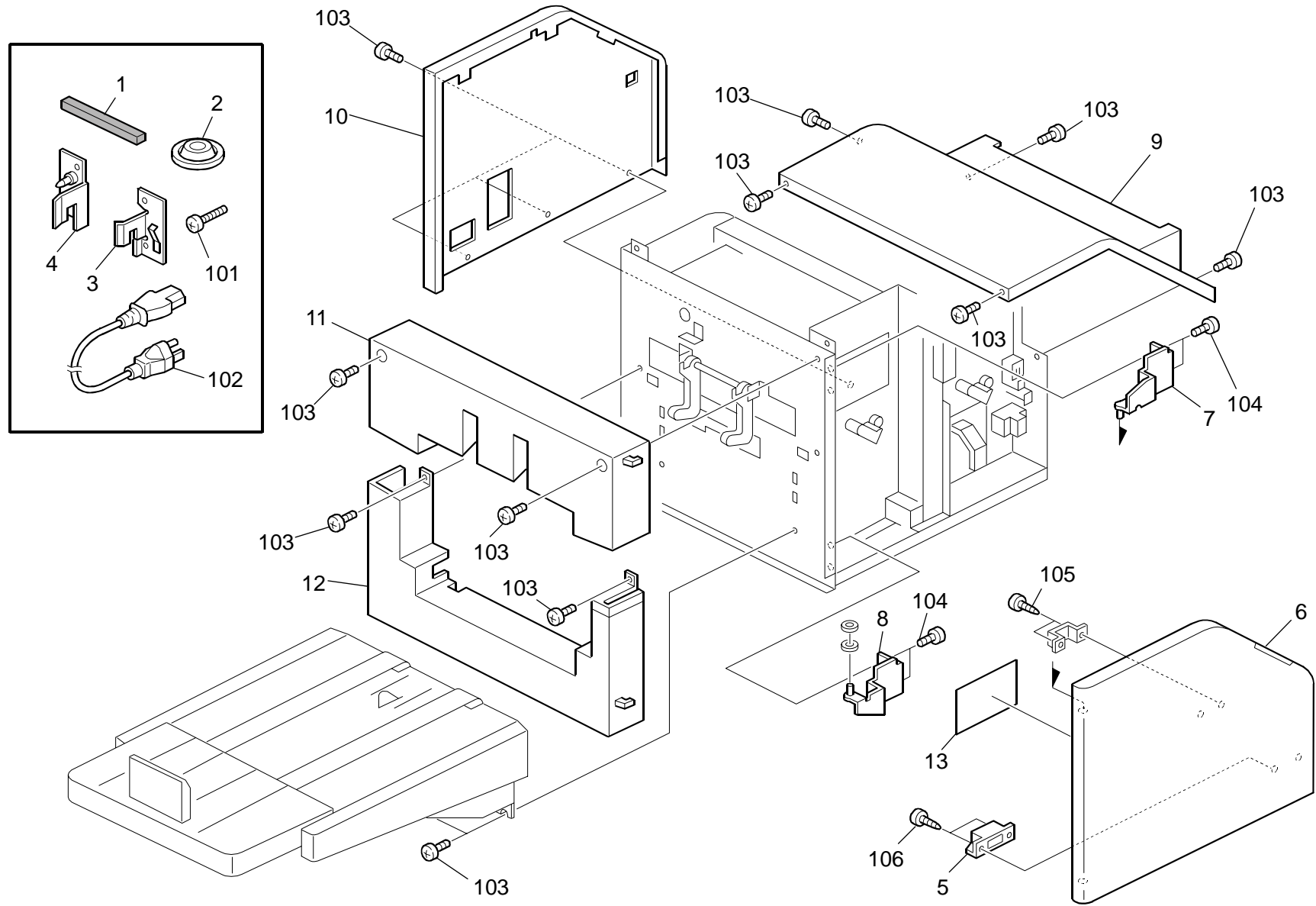
### PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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3.Paper Feed Unit 2 (D455).....	6
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July 20, 2010

# 1.Exterior (D455)

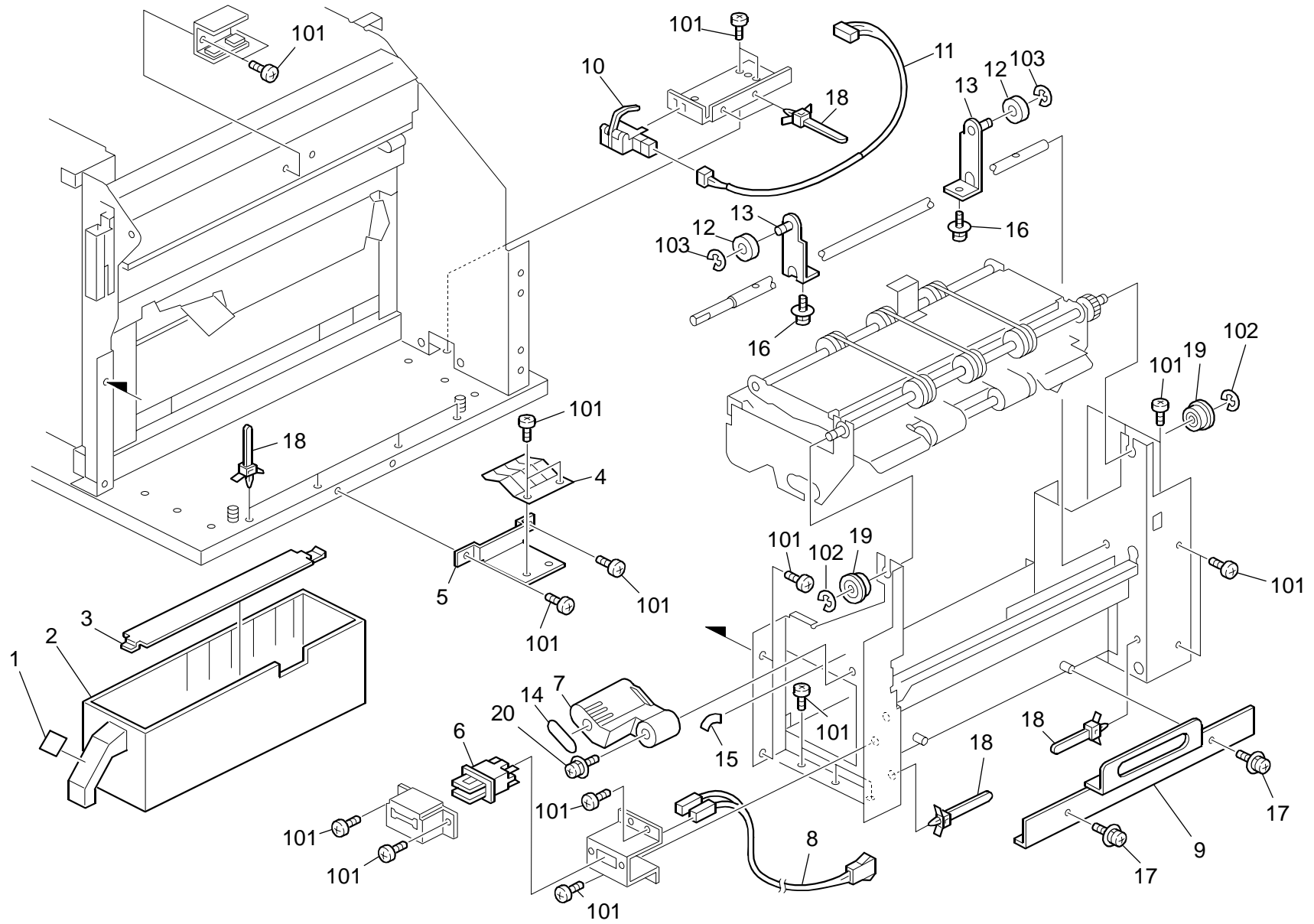


## 1.Exterior (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 1197	Seal:Coupling:Finishing Sub-unit	2
2	B132 1226	Holder:Stand	4
3	B835 1195	Coupling Bracket - Front	1
4	B835 1191	Coupling Bracket - Rear	1
5	D455 3115	Magnet Catch:C-930-2	1
6	D455 6113	Cover:Front:YZ2-08403312	1
7	D455 1125	Bracket:Hinge:YZ4-08403314:Ass'y	1
8	D455 1128	Bracket:Hinge:YZ4-08403315:Ass'y	1
9	D455 6114	Cover:Upper:YZ3-08403704:Ass'y	1
10	D455 6120	Cover:Left:YZ3-08403602:Ass'y	1
11	D455 6111	Cover:Exit:YZ2-08403542	1
12	D455 6112	Cover:Exit:YZ2-08403543	1
13	D455 7706	Decal:Pick-up Paper Jam	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0354 0100N	Screw - M4x10	
102	1150 0373	Power Supply Code:125V 15A NA	
103	0353 0060N	Bind Screw - M3x6	
104	0313 0080N	Pan Head Screw:M3x8	
105	0453 4008N	Binding Self Tapping Screw:4x8	
106	0453 3006N	Binding Self Tapping Screw:3x6	

## 2.Paper Feed Unit 1 (D455)

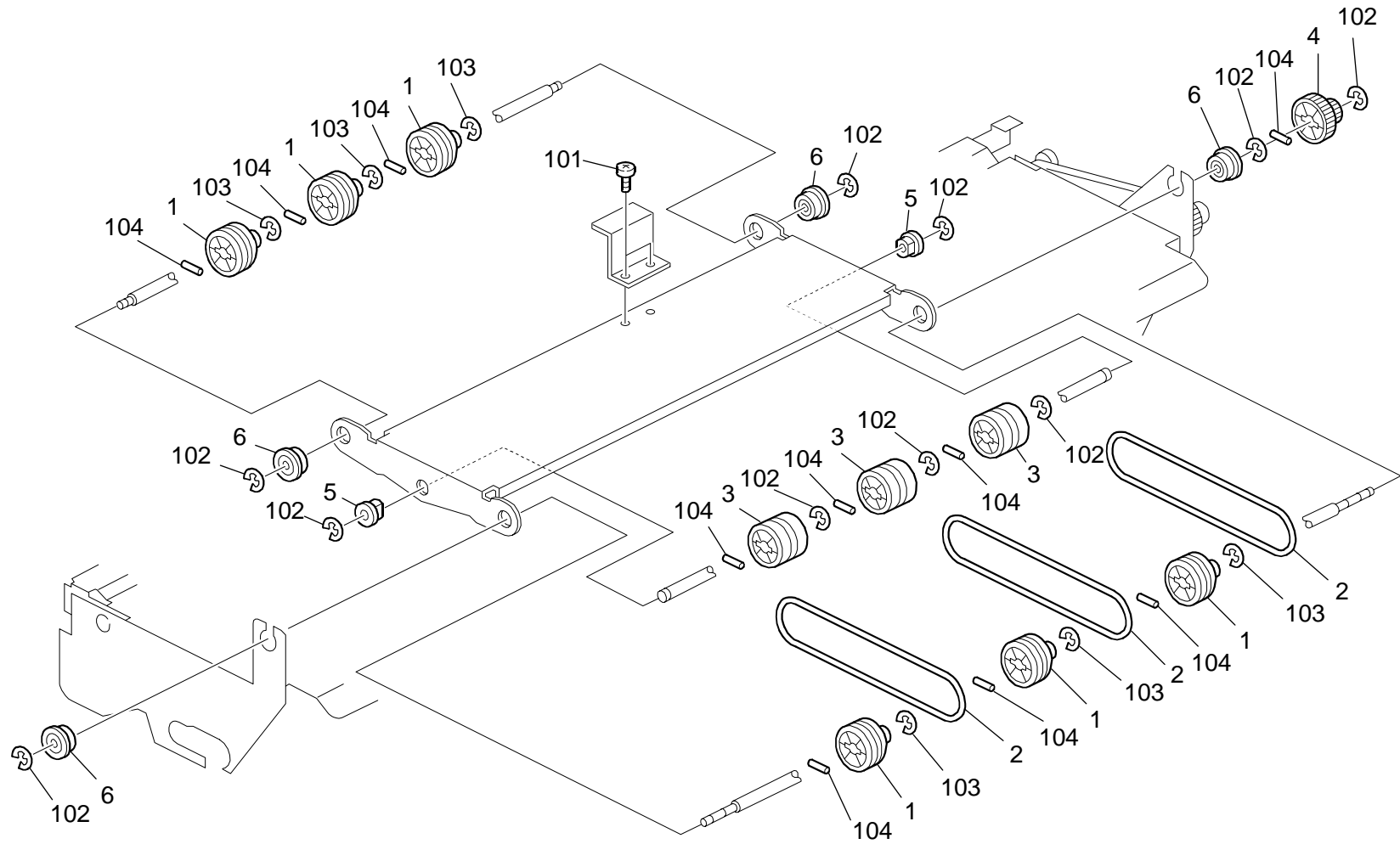


## 2.Paper Feed Unit 1 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 7704	Decal:Toner Hopper	1
2	D455 1320	Toner Hopper:YZ2-08404002	1
3	D455 1122	Ground Plate:Toner Hopper:YZ4-08404005	1
4	B302 1163	Grounding Plate	1
5	D434 1451	Bracket:Ground Plate	1
6	D455 5114	Safety Switch	1
7	AG05 1113	Handle - Transfer Unit	1
8	D455 5144	Harness:Safety Switch:YZ4-08409928	1
9	D455 1139	Cover:Cutter:YZ3-08404811	1
10	D455 5113	Photointerruptor:OS-3205L-N2	1
11	D455 5138	Harness:Sensor:YZ4-08409922	1
12	D455 1184	Roller:Release:YZ4-08407012	2
13	D455 1181	Lever:Release:YZ4-08406111:Ass'y	2
14	D455 7700	Decal:Lever:RT1	1
15	D455 7702	Decal:Turn:RT1	1
16	D455 3127	Pan Head Screw:M3x8(P3)	2
17	D455 3126	Pan Head Screw:M3x6(P3)	2
18	D455 3121	Wire Binder:RSG-100_V0	8
19	D455 3114	Radial Ball Bearing:LEP150F-24	2
20	D455 3137	Pan Head Screw:M4x8(P3)	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0720 0050E	Retaining Ring - M5	
103	0720 0060E	Retaining Ring - M6	

### 3.Paper Feed Unit 2 (D455)



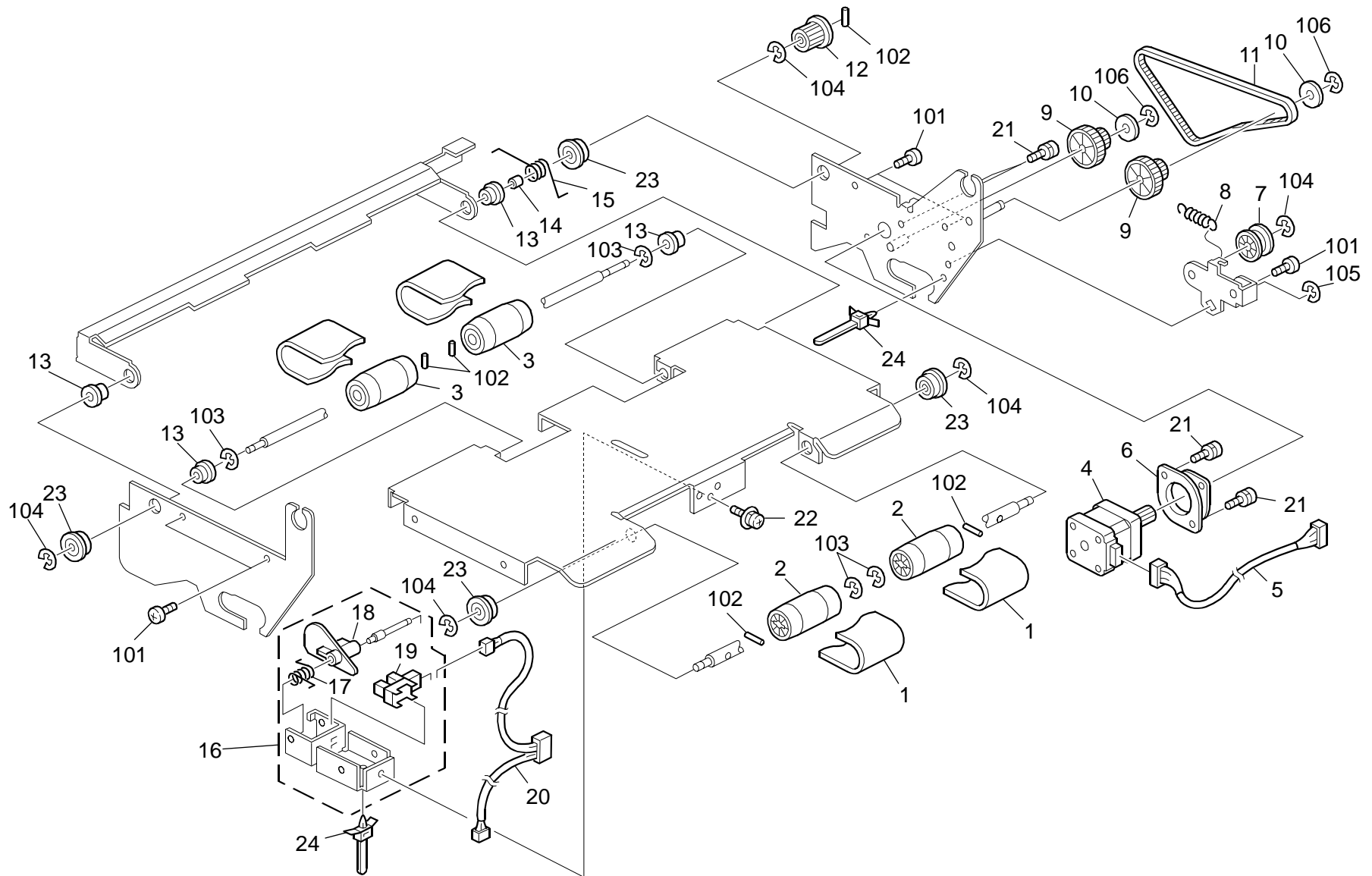
### 3.Paper Feed Unit 2 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1173	Pulley:Entrance:YZ3-08405502	6
2	D455 3146	Round Conveyer Belt:3L308	3
3	D455 1174	Roller:Entrance:YZ4-08405702	3
4	D455 1178	Gear:Entrance:YZ4-08406401	1
5	D455 3145	Radial Ball Bearing:YZ4-003939	2
6	D455 3114	Radial Ball Bearing:LEP150F-24	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0720 0050E	Retaining Ring - M5	
103	0720 0060E	Retaining Ring - M6	
104	0632 0120G	Parallel Pin - 2x12	



## 4.Paper Feed Unit 3 (D455)

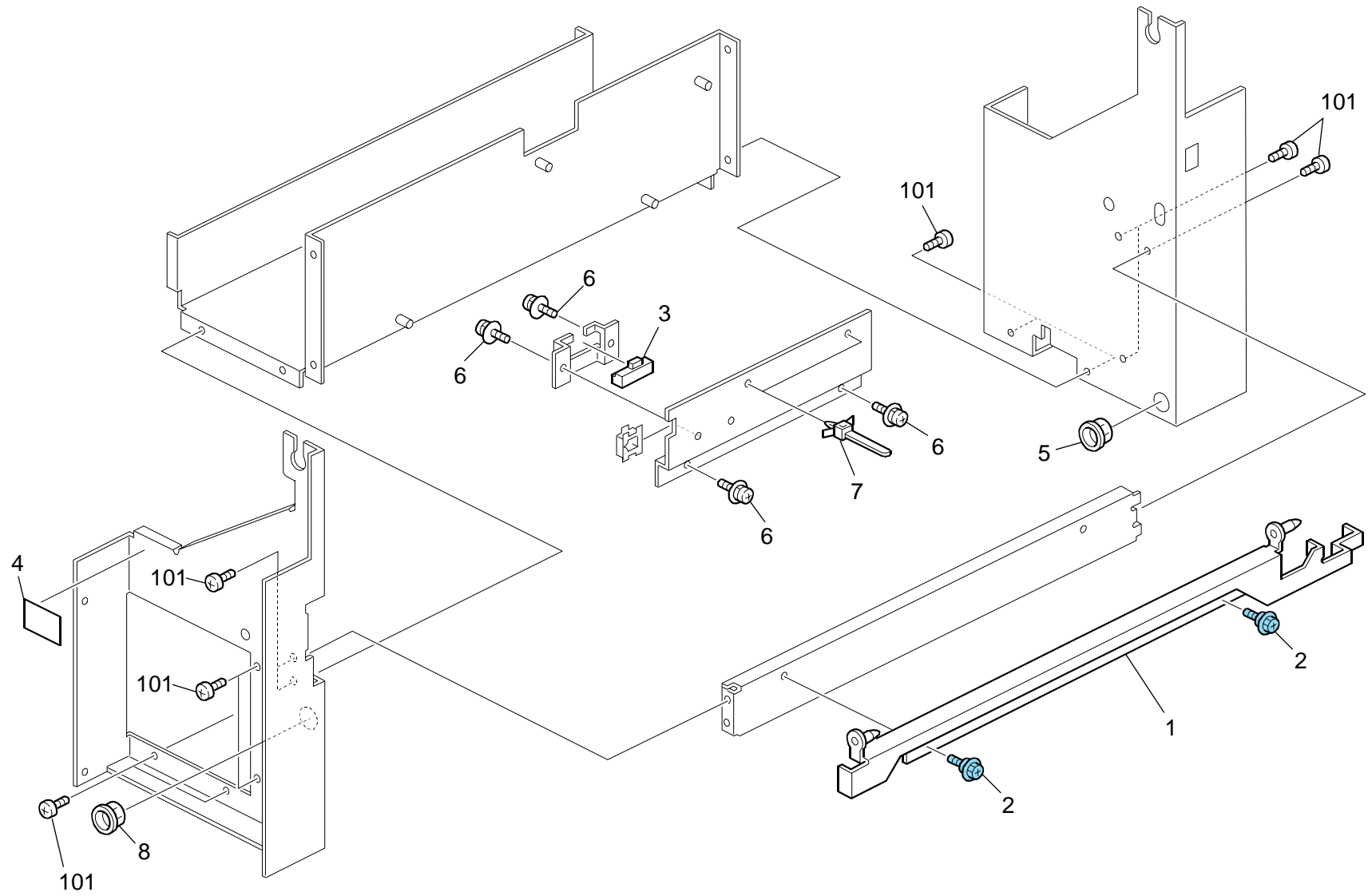


#### 4.Paper Feed Unit 3 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 3142	Flat Conveyer Belt:40Wx1.0Tx360L	2
2	D455 1151	Pulley:Entrance:YZ4-08406302	2
3	D455 1152	Pulley:Drive:YZ4-08406206:Ass'y	2
4	D455 1179	DC Stepper Motor:YZ4-08405840:Ass'y	1
5	D455 5118	Harness:Motor:YZ4-08409903	1
6	D455 3149	Damper:Motor:RF1402A5	1
7	D455 1164	Pulley:Entrance:YZ4-08405610	1
8	D455 1177	Coil Spring:Gear:YZ4-08406810	1
9	D455 1162	Gear:Entrance:YZ4-08406501	2
10	D455 3157	Washer:15.8T0.5	2
11	D455 3143	Synchronous Belt:60S2M340UG	1
12	D455 1161	Pulley:Entrance:YZ4-08406601	1
13	D455 3152	Rubber Bushing:80F-0805	4
14	D455 3158	Spacer:6x5	1
15	D455 1160	Coil Spring:Guide:YZ4-08406901	1
16	D455 1185	Positioning Sensor:YZ4-08406910:Ass'y	1
17	D455 1189	Coil Spring:Sensor:YZ4-08407420	1
18	D455 1188	Feeler:YZ4-08406912	1
19	D455 5116	Photointerruptor	1
20	D455 5129	Harness:Sensor:YZ4-08409913	1
21	D455 3153	Pan Head Screw:M3x6(P2)	4
22	D455 3126	Pan Head Screw:M3x6(P3)	1
23	D455 3114	Radial Ball Bearing:LEP150F-24	4
24	D455 3121	Wire Binder:RSG-100_V0	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0632 0120G	Parallel Pin - 2x12	
103	0720 0060E	Retaining Ring - M6	
104	0720 0050E	Retaining Ring - M5	
105	0720 0040E	Retaining Ring - M4	
106	0720 0030E	Retaining Ring - M3	

## 5.Paper Feed Unit 4 (D455)

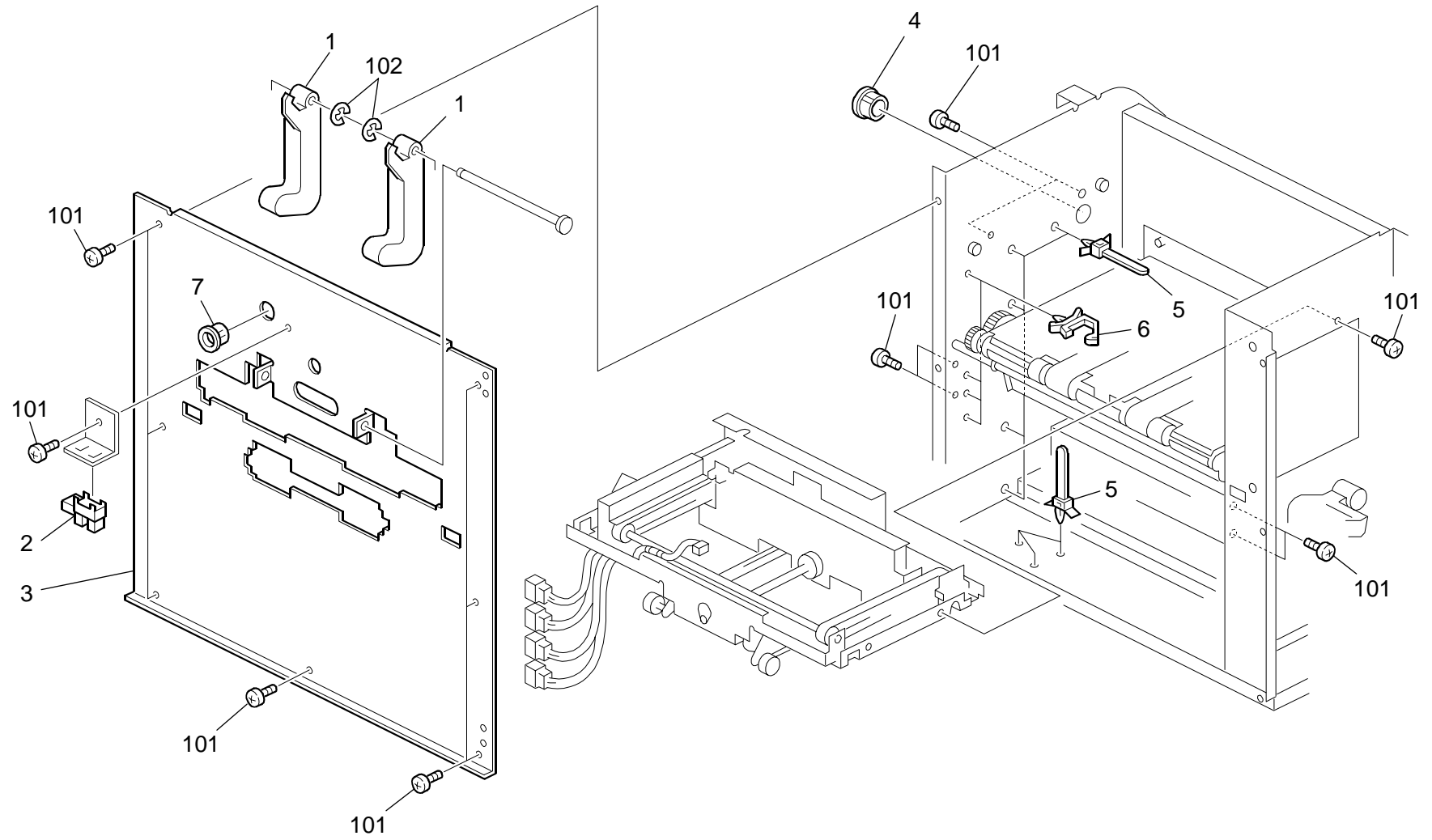


## 5.Paper Feed Unit 4 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1142	Lever:Coupling:YZ3-08404912:Ass'y	1
2	B830 1135	Screw	2
3	D455 5115	Distance Measuring Sensor	1
4	D455 7705	Decal:Cutter:Caution	1
5	D455 3118	Bushing:TB-1216	1
6	D455 3126	Pan Head Screw:M3x6(P3)	4
7	D455 3121	Wire Binder:RSG-100_V0	2
8	D455 3119	Bushing:TB-1520	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	

## 6.Jogger Section 1 (D455)

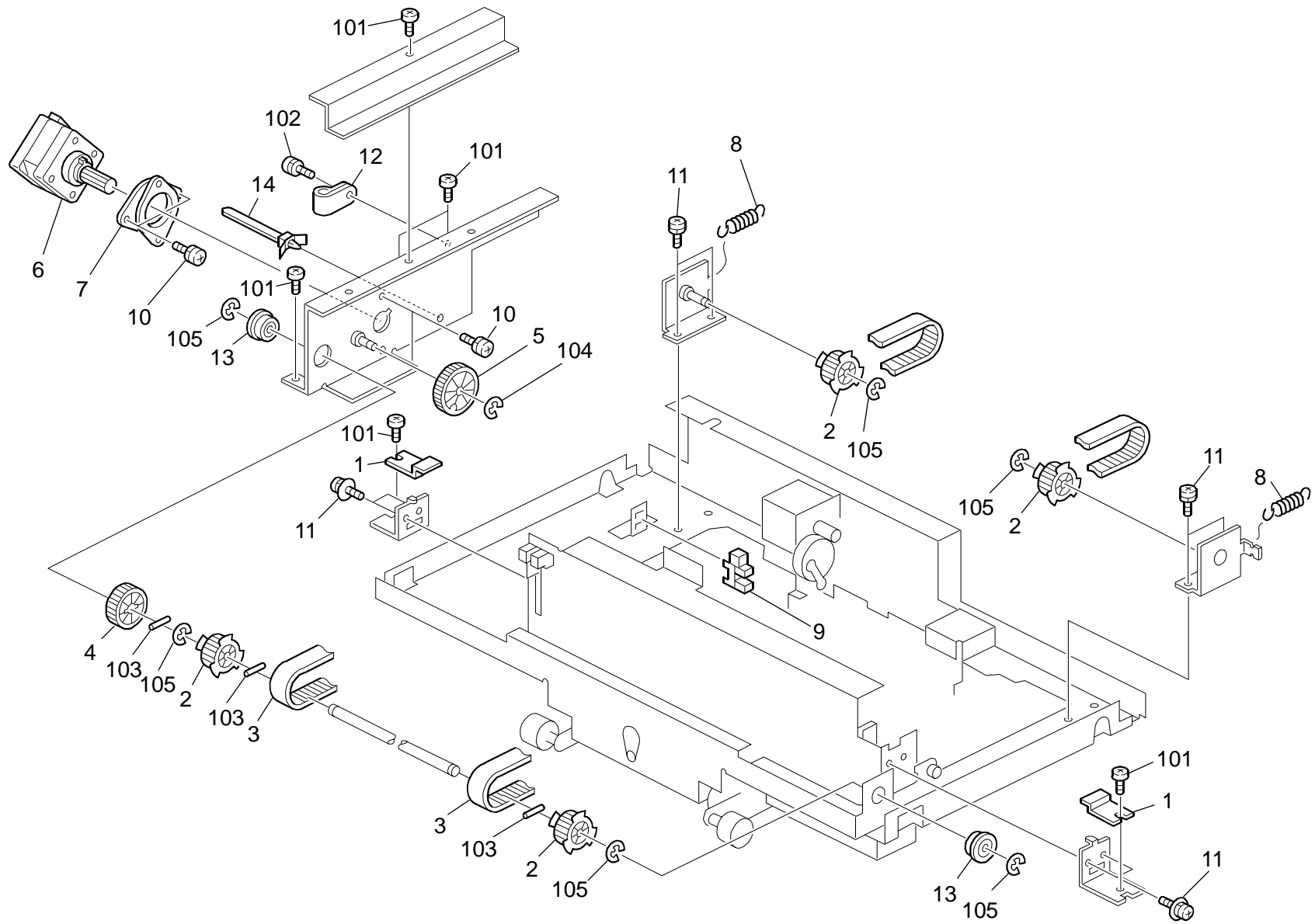


## 6.Jogger Section 1 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 6134	Guide:Exit:YZ3-08408715	2
2	D455 5116	Photointerruptor	1
3	D455 6117	Cover:Rear:YZ3-08403521	1
4	D455 3119	Bushing:TB-1520	1
5	D455 3121	Wire Binder:RSG-100_V0	8
6	D455 3120	Clamp:LWS-3S_2W_V0	4
7	D455 3118	Bushing:TB-1216	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0720 0040E	Retaining Ring - M4	

## 7.Jogger Section 2 (D455)



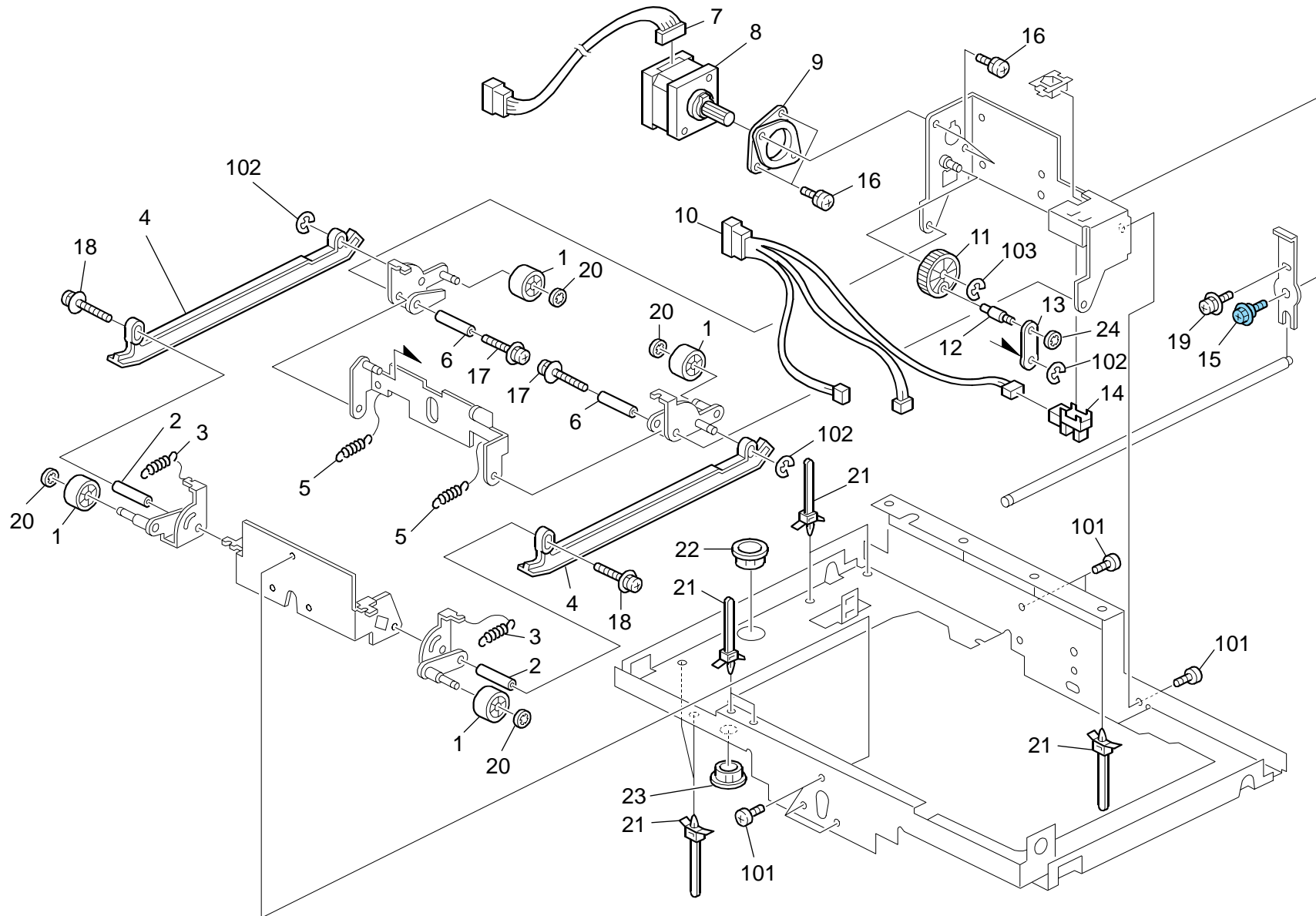
## 7.Jogger Section 2 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1313	Clamp:Belt:YZ4-08407414	2
2	D455 1333	Pulley:Belt:YZ4-08407221	4
3	D455 3205	Synchronous Belt:100S2M460UG	2
4	D455 1279	Gear:Drive:YZ4-08407208	1
5	D455 1342	Gear:Drive:YZ4-08407609	1
6	D455 1179	DC Stepper Motor:YZ4-08405840:Ass'y	1
7	D455 3149	Damper:Motor:RF1402A5	1
8	D455 1356	Coil Spring:BELT:YZ4-08407219	2
9	D455 5116	Photointerruptor	1
10	D455 3153	Pan Head Screw:M3x6(P2)	4
11	D455 3126	Pan Head Screw:M3x6(P3)	8
12	D455 3208	Nylon Clamp:NK-3N	1
13	D455 3114	Radial Ball Bearing:LEP150F-24	2
14	D455 3121	Wire Binder:RSG-100_V0	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0314 0080N	Philips Pan Head Screw - M4x8	
103	0632 0120G	Parallel Pin - 2x12	
104	0720 0040E	Retaining Ring - M4	
105	0720 0050E	Retaining Ring - M5	



## 8.Jogger Section 3 (D455)

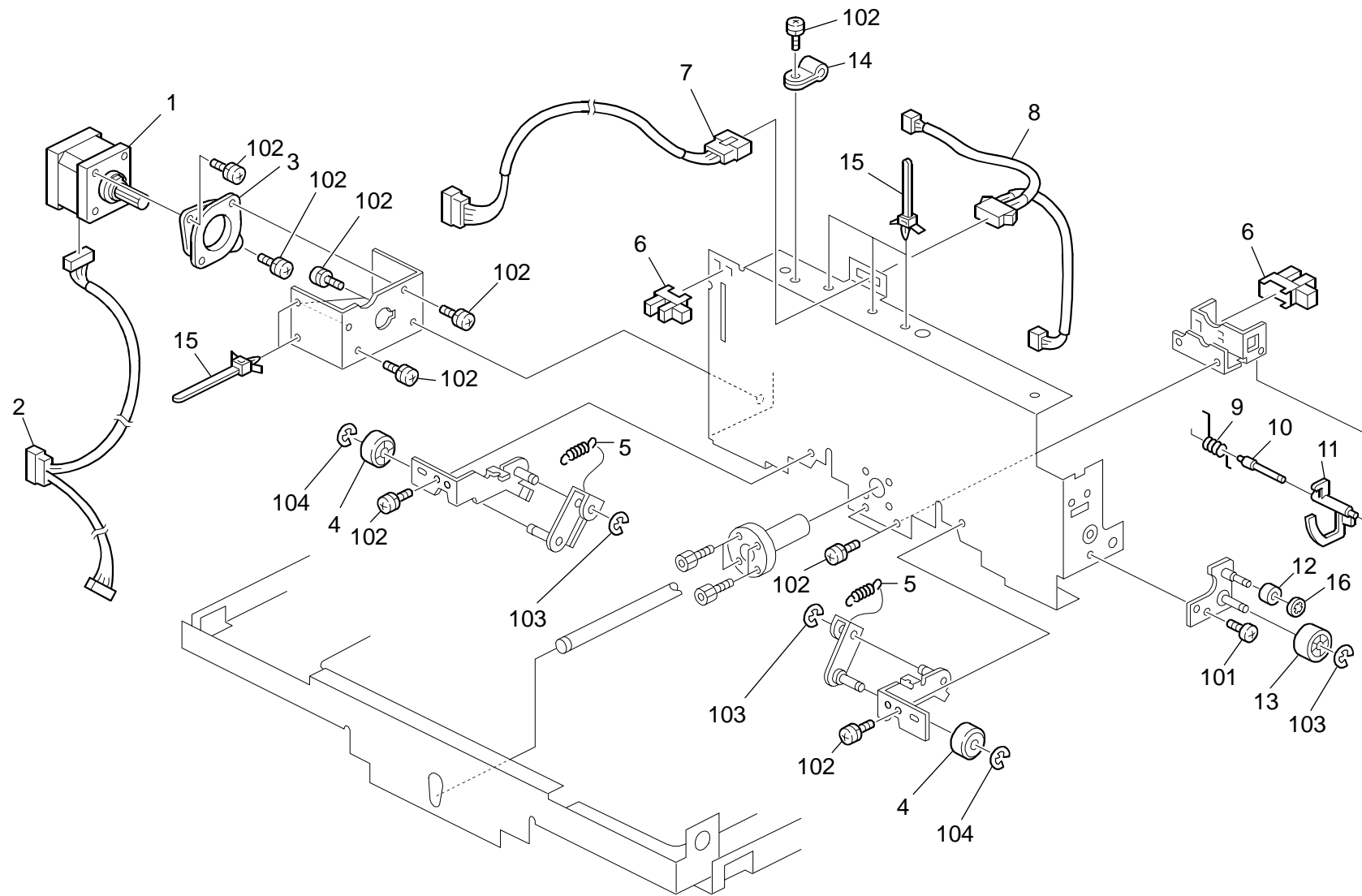


### 8.Jogger Section 3 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1323	Roller:Feed:YZ4-08407509	4
2	D455 1317	Spacer:Rear:YZ4-08407503	2
3	D455 1359	Coil Spring:Roller:YZ4-08407510	2
4	D455 1349	Guide:Moveable:YZ3-08407616	2
5	D455 1357	Coil Spring:Roller:YZ4-08407617	2
6	D455 1336	Spacer:YZ4-08407603	2
7	D455 5120	Harness:Motor:YZ4-08409905	1
8	D455 1179	DC Stepper Motor:YZ4-08405840:Ass'y	1
9	D455 3149	Damper:Motor:RF1402A5	1
10	D455 5131	Harness:Sensor:YZ4-08409915	1
11	D455 1342	Gear:Drive:YZ4-08407609	1
12	D455 1343	Shaft:Drive:YZ4-08407610	1
13	D455 1344	Link:Drive:YZ4-08407611	1
14	D455 5116	Photointerruptor	1
15	B830 1135	Screw	1
16	D455 3153	Pan Head Screw:M3x6(P2)	4
17	D455 3209	Pan Head Screw:M3x20P3	2
18	D455 3211	Pan Head Screw:M430P3	2
19	D455 3126	Pan Head Screw:M3x6(P3)	1
20	D455 3217	End Ring:5	4
21	D455 3121	Wire Binder:RSG-100_V0	10
22	D455 3207	Bushing:TB-1926	1
23	D455 3118	Bushing:TB-1216	1
24	D455 3216	End Ring:4	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0720 0030E	Retaining Ring - M3	
103	0720 0040E	Retaining Ring - M4	

# 9.Jogger Section 4 (D455)

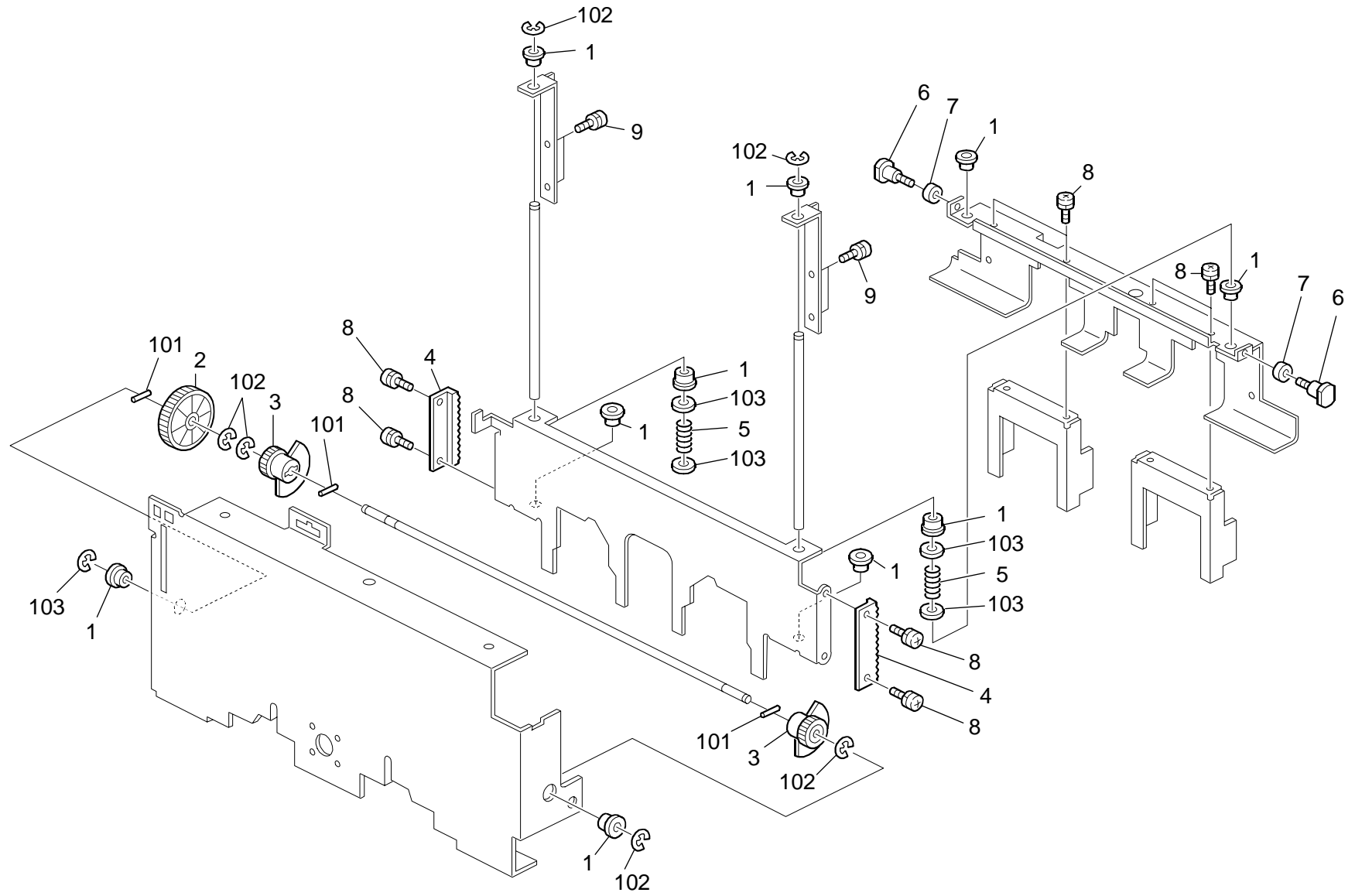


### 9.Jogger Section 4 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1363	DC Stepper Motor:YZ4-08407241	1
2	D455 5122	Harness:Motor:YZ4-08409907	1
3	D455 3149	Damper:Motor:RF1402A5	1
4	D455 1311	Roller:Middle:YZ4-08407411	2
5	D455 1358	Coil Spring:Roller:YZ4-08407417	2
6	D455 5116	Photointerruptor	2
7	D455 5133	Harness:Sensor:YZ4-08409917	1
8	D455 5134	Harness:Sensor:YZ4-08409918	1
9	D455 1189	Coil Spring:Sensor:YZ4-08407420	1
10	D455 1187	Shaft:Pawl:YZ4-08407711	1
11	D455 1315	Pawl:YZ4-08407710	1
12	D455 1355	Roller:Slider:YZ4-825883	1
13	D455 1323	Roller:Feed:YZ4-08407509	1
14	D455 3208	Nylon Clamp:NK-3N	1
15	D455 3121	Wire Binder:RSG-100_V0	5
16	D455 3215	End Ring:2	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0313 0080N	Pan Head Screw:M3x8	
103	0720 0040E	Retaining Ring - M4	
104	0720 0050E	Retaining Ring - M5	

# 10.Jogger Section 5 (D455)

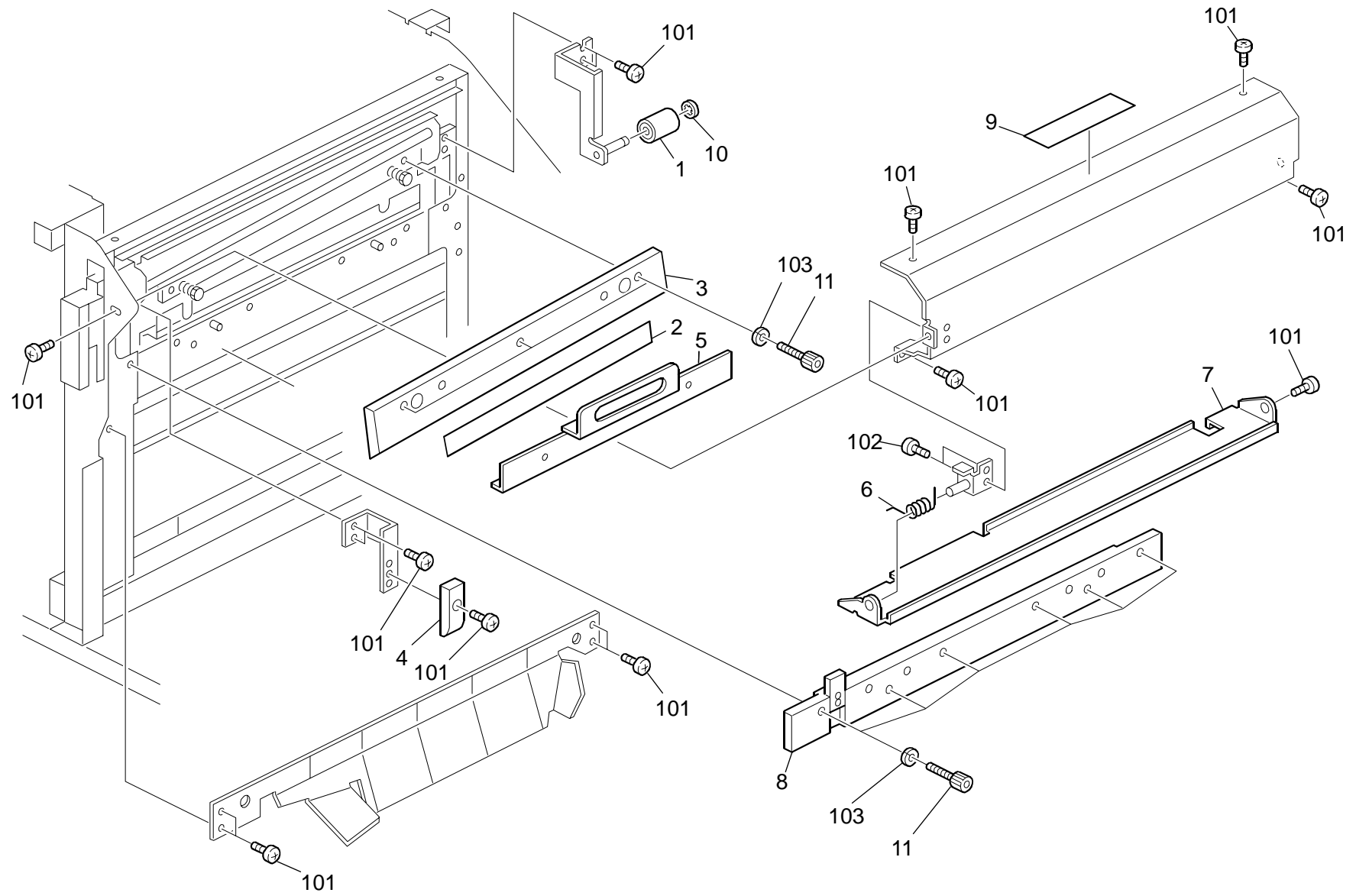


### 10.Jogger Section 5 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1360	Rubber Bushing:YZ4-08407313	10
2	D455 1273	Gear:Drive:YZ4-08407101	1
3	D455 1298	Gear:Cam:YZ4-08407307	2
4	D455 1300	Rack:YZ4-08407310	2
5	D455 1289	Coil Spring:YZ4-08407312	2
6	D455 1296	Shaft:Cam:YZ4-08407305	2
7	D455 1297	Rotor:Cam:YZ4-08407306	2
8	D455 3153	Pan Head Screw:M3x6(P2)	8
9	D455 3177	Pan Head Screw:M3x4P2	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0632 0120G	Parallel Pin - 2x12	
102	0720 0050E	Retaining Ring - M5	
103	0701 0060N	Washer DIA6	

# 11.Cutter Section (D455)



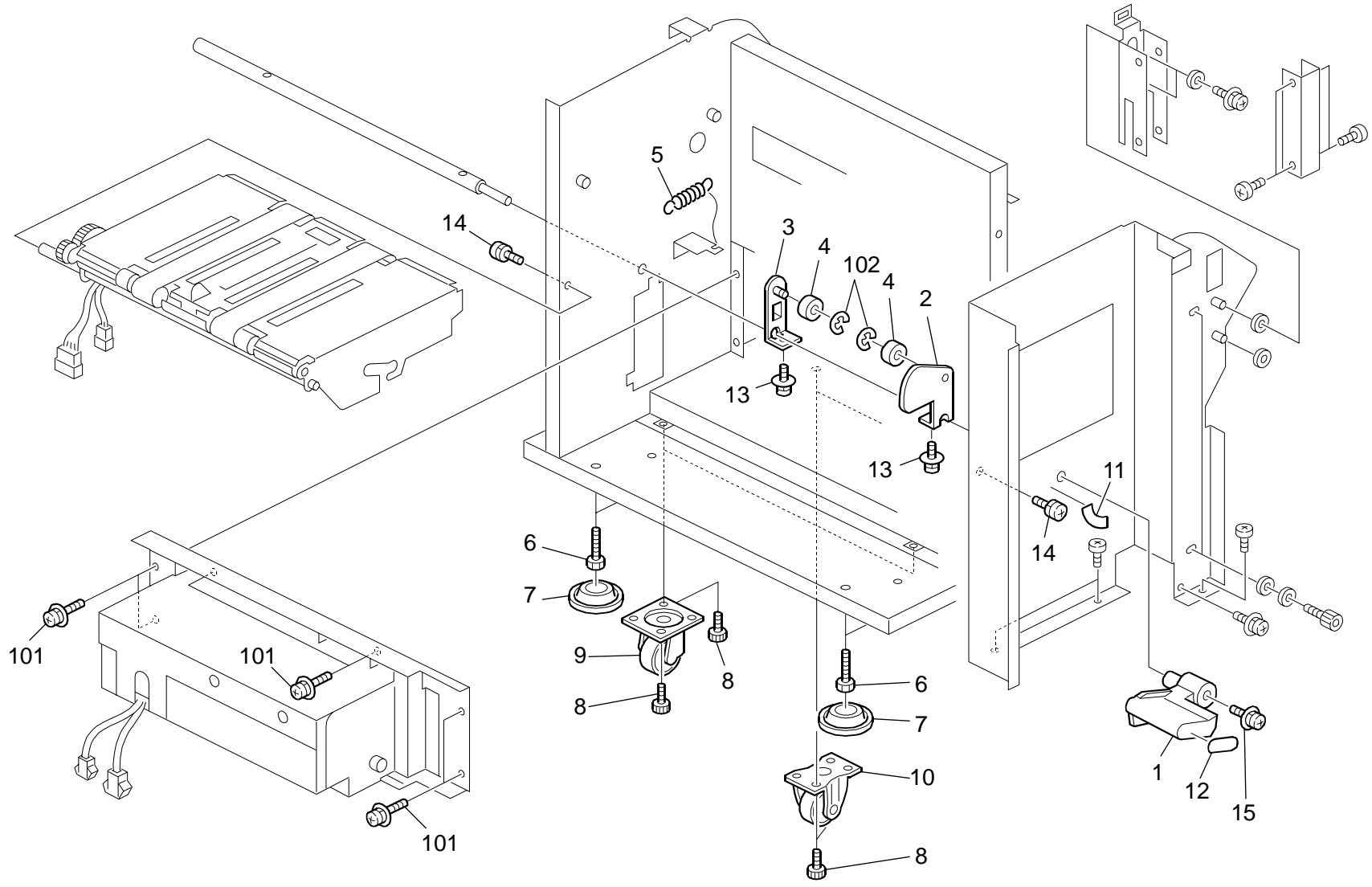
### 11.Cutter Section (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1254	Roller:YZ4-08141901	1
2	D455 1218	Sheet:Cutter:YZ4-08142051	1
3	D455 1215	Cutter:Upper:YZ3-08142001:Ass'y	1
4	D455 1256	Plate:Shutter:YZ4-08147601	1
5	D455 1139	Cover:Cutter:YZ3-08404811	1
6	D455 1261	Coil Spring:Shutter:YZ4-08147703	1
7	D455 1260	Shutter:YZ3-08147101	1
8	D455 1190	Cutter:Lower:YZ3-08141002:Ass'y	1
9	D455 7707	Decal:Cover:Cutter	1
10	D455 3199	End Ring:3	1
11	D455 3182	Hexagonal Set Bolt:M4x15	9

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0313 0040N	Screw:M3x4	
103	0703 0040N	Spring Washer:DIA4	



## 12.Paper Exit Section 1 (D455)

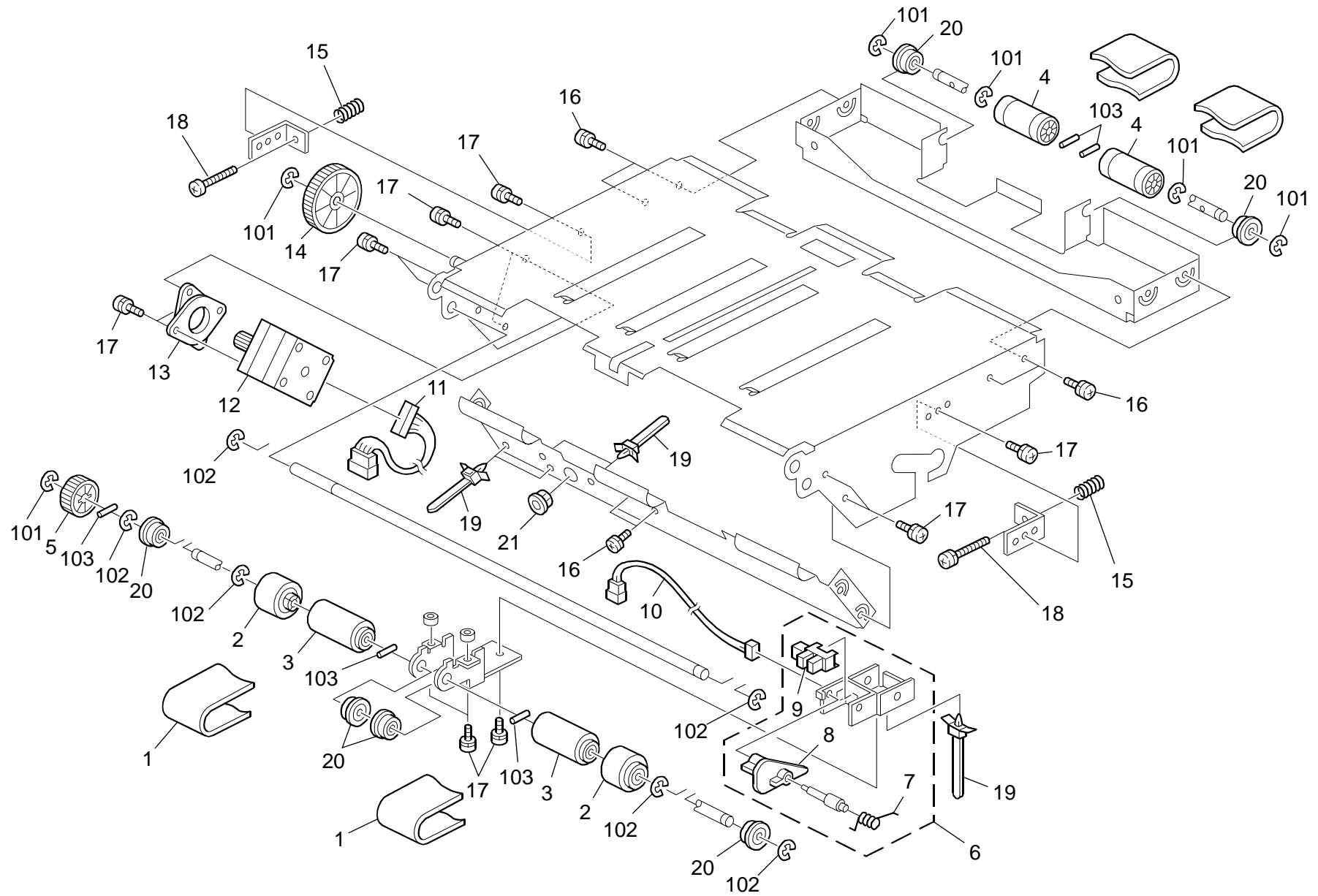


## 12.Paper Exit Section 1 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AG05 1113	Handle - Transfer Unit	1
2	D455 1282	Lever:Release:Right:YZ4-08407019:Ass'y	1
3	D455 1284	Lever:Release:Left:YZ4-08407111:Ass'y	1
4	D455 1184	Roller:Release:YZ4-08407012	2
5	D455 1287	Coil Spring:Release:YZ4-08407015	1
6	D455 3136	Hexagonal Bolt:M12x80	4
7	B132 1226	Holder:Stand	4
8	D455 3135	Hexagonal Set Bolt:M5x6	8
9	D455 3112	Caster:CNGK50-N	2
10	D455 3113	Caster:CNGJ50-N	2
11	D455 7703	Decal:Turn:RT2	1
12	D455 7701	Decal:Lever:RT2	1
13	D455 3127	Pan Head Screw:M3x8(P3)	2
14	D455 3129	Pan Head Screw:M4x8(P4)	2
15	D455 3137	Pan Head Screw:M4x8(P3)	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0100N	Pan Head Screw:M4x10	
102	0720 0060E	Retaining Ring - M6	

# 13.Paper Exit Section 2 (D455)

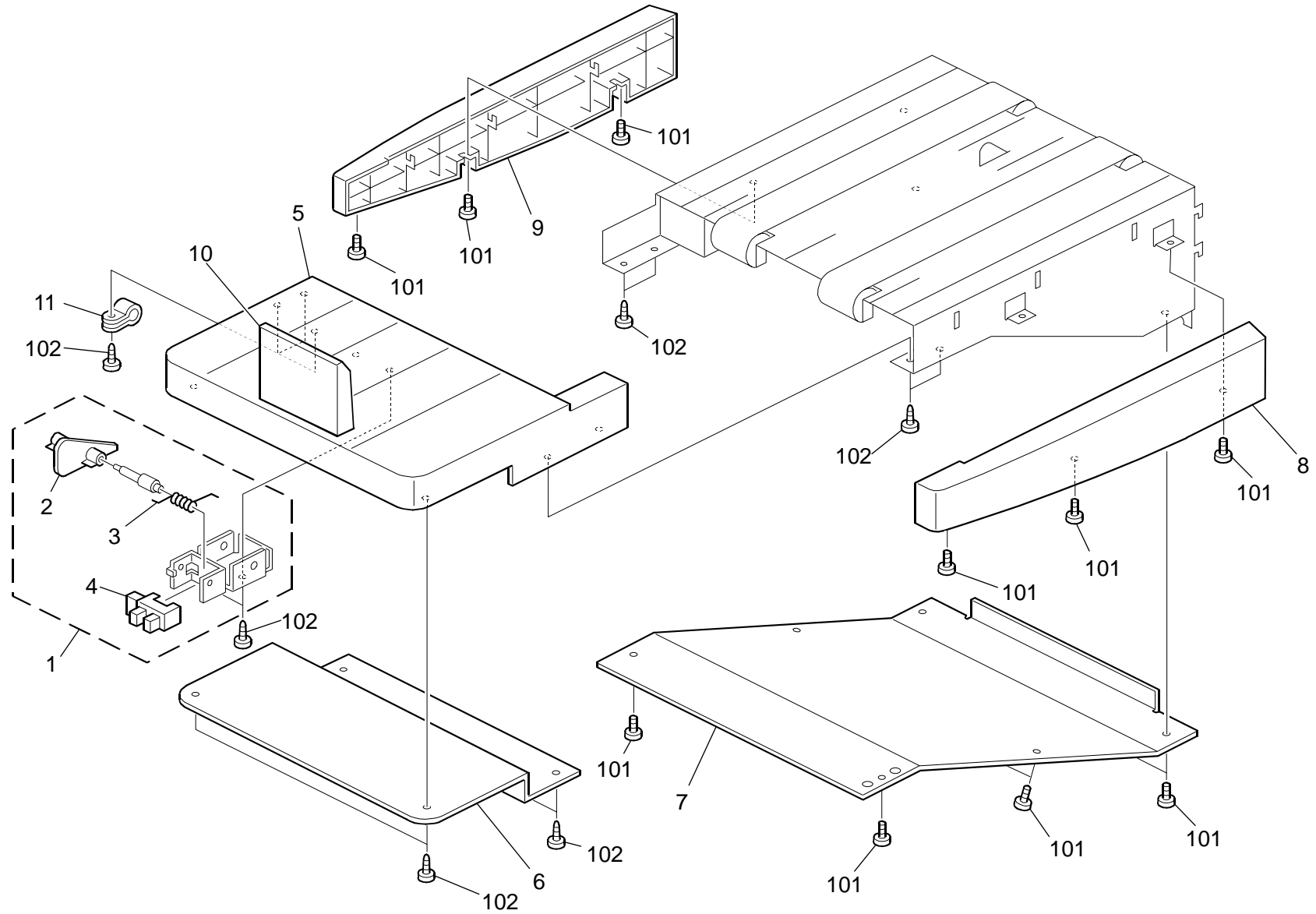


### 13.Paper Exit Section 2 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 3203	Flat Conveyer Belt:B-2C40WX525I	2
2	D455 1274	Roller:Exit:YZ4-08407016:Ass'y	2
3	D455 1152	Pulley:Drive:YZ4-08406206:Ass'y	2
4	D455 1151	Pulley:Entrance:YZ4-08406302	2
5	D455 1279	Gear:Drive:YZ4-08407208	1
6	D455 1185	Positioning Sensor:YZ4-08406910:Ass'y	1
7	D455 1189	Coil Spring:Sensor:YZ4-08407420	1
8	D455 1188	Feeler:YZ4-08406912	1
9	D455 5116	Photointerruptor	1
10	D455 5135	Harness:Sensor:YZ4-08409919	1
11	D455 5123	Harness:Motor:YZ4-08409908	1
12	D455 1363	DC Stepper Motor:YZ4-08407241	1
13	D455 3149	Damper:Motor:RF1402A5	1
14	D455 1273	Gear:Drive:YZ4-08407101	1
15	D455 1289	Coil Spring:YZ4-08407312	2
16	D455 3126	Pan Head Screw:M3x6(P3)	6
17	D455 3153	Pan Head Screw:M3x6(P2)	13
18	D455 3204	Pan Head Screw:M4x15P2	2
19	D455 3121	Wire Binder:RSG-100_V0	5
20	D455 3202	Radial Ball Bearing:FL678ZZ	6
21	D455 3118	Bushing:TB-1216	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0050E	Retaining Ring - M5	
102	0720 0060E	Retaining Ring - M6	
103	0632 0120G	Parallel Pin - 2x12	

# 14. Tray Section 1 (D455)

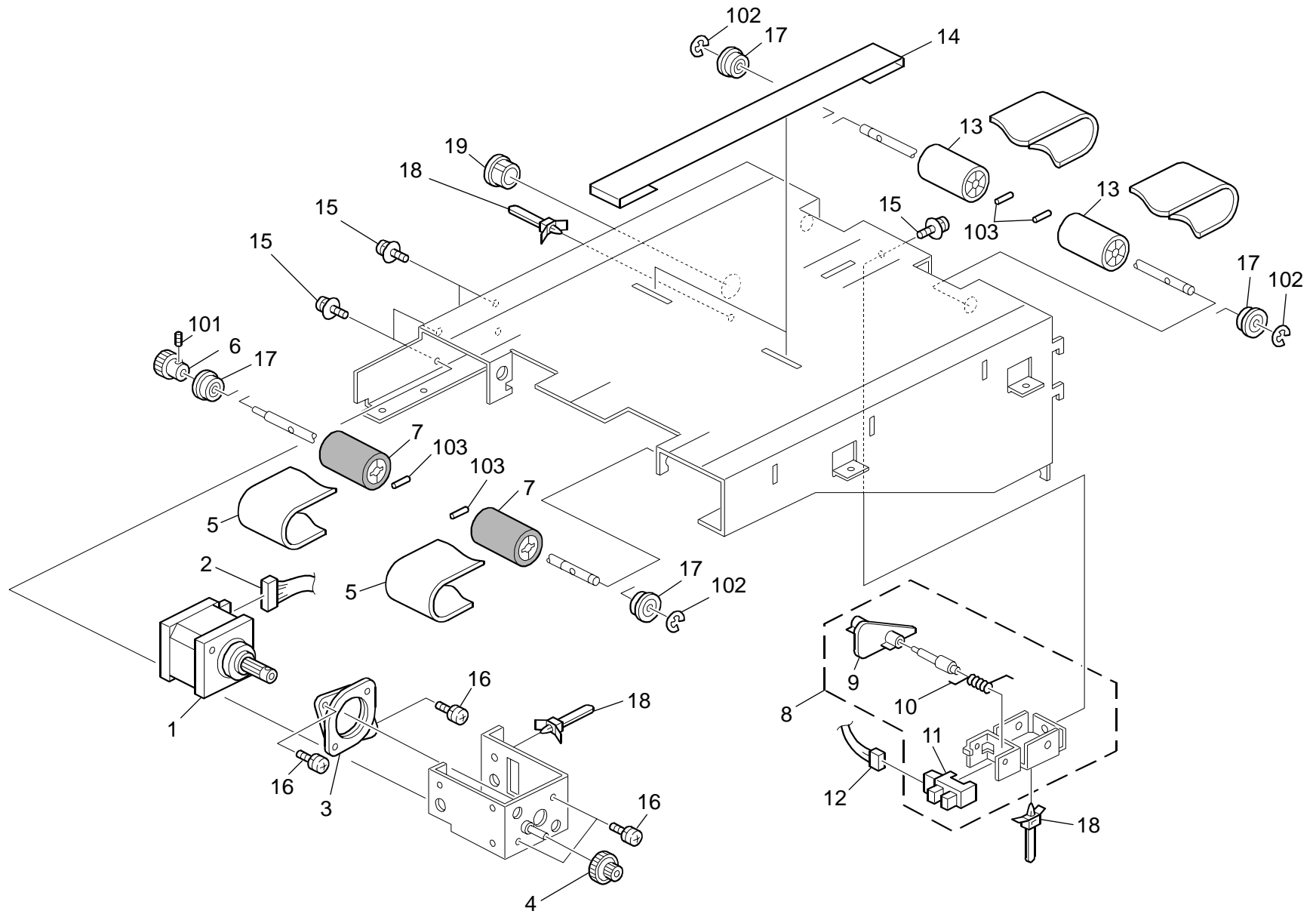


### 14. Tray Section 1 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1185	Positioning Sensor:YZ4-08406910:Ass'y	1
2	D455 1188	Feeler:YZ4-08406912	1
3	D455 1189	Coil Spring:Sensor:YZ4-08407420	1
4	D455 5116	Photointerruptor	1
5	D455 6131	Frame:Tray:YZ2-08408123	1
6	D455 6136	Frame:Tray:YZ3-08409502	1
7	D455 6135	Cover:Tray:YZ3-08409501	1
8	D455 6132	Frame:Tray:YZ3-08408124	1
9	D455 6133	Frame:Tray:YZ3-08408125	1
10	D455 6138	Frame:Tray:YZ3-08408129	1
11	D455 3208	Nylon Clamp:NK-3N	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0353 0060N	Bind Screw - M3x6	
102	0453 4008N	Binding Self Tapping Screw:4x8	

# 15.Tray Section 2 (D455)



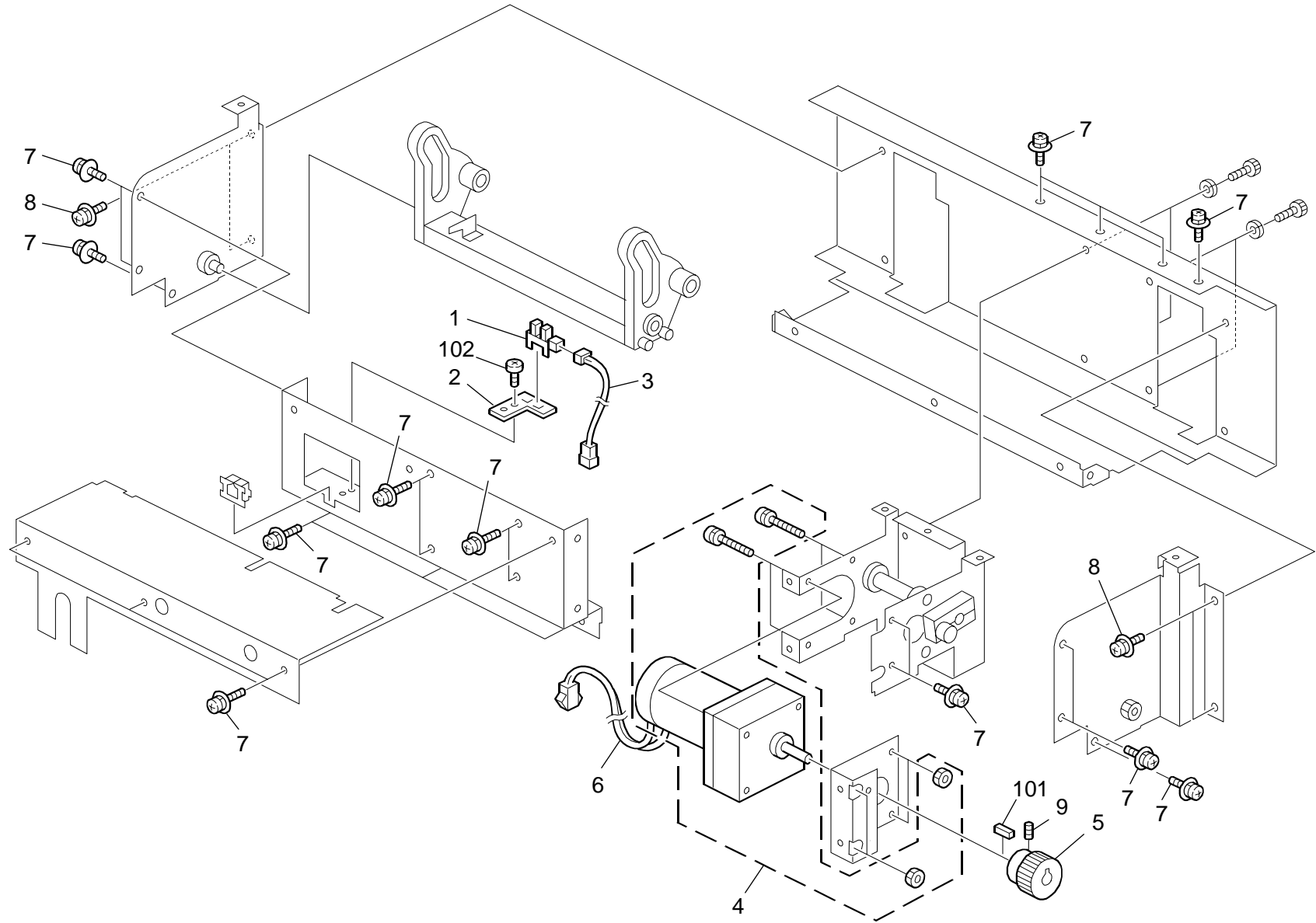
### 15.Tray Section 2 (D455)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D455 1179	DC Stepper Motor:YZ4-08405840:Ass'y	1
2	D455 5125	Harness:Motor:YZ4-08409910	1
3	D455 3149	Damper:Motor:RF1402A5	1
4	D455 1372	Gear:YZ4-08408821	1
5	D455 3218	Flat Conveyer Belt:40WX865I	2
6	D455 3219	Gear:S50S32B0505	1
7	D455 1152	Pulley:Drive:YZ4-08406206:Ass'y	2
8	D455 1185	Positioning Sensor:YZ4-08406910:Ass'y	1
9	D455 1188	Feeler:YZ4-08406912	1
10	D455 1189	Coil Spring:Sensor:YZ4-08407420	1
11	D455 5116	Photointerruptor	1
12	D455 5137	Harness:Sensor:YZ4-08409921	1
13	D455 1151	Pulley:Entrance:YZ4-08406302	2
14	D455 3220	Tape:903x13x30	1
15	D455 3126	Pan Head Screw:M3x6(P3)	5
16	D455 3153	Pan Head Screw:M3x6(P2)	4
17	D455 3202	Radial Ball Bearing:FL678ZZ	4
18	D455 3121	Wire Binder:RSG-100_V0	3
19	D455 3119	Bushing:TB-1520	1

Index No.	Part No.	Description	Q'ty Per Assembly
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102	0720 0050E	Retaining Ring - M5	
103	0632 0120G	Parallel Pin - 2x12	



# 16. Drive Section (D455)

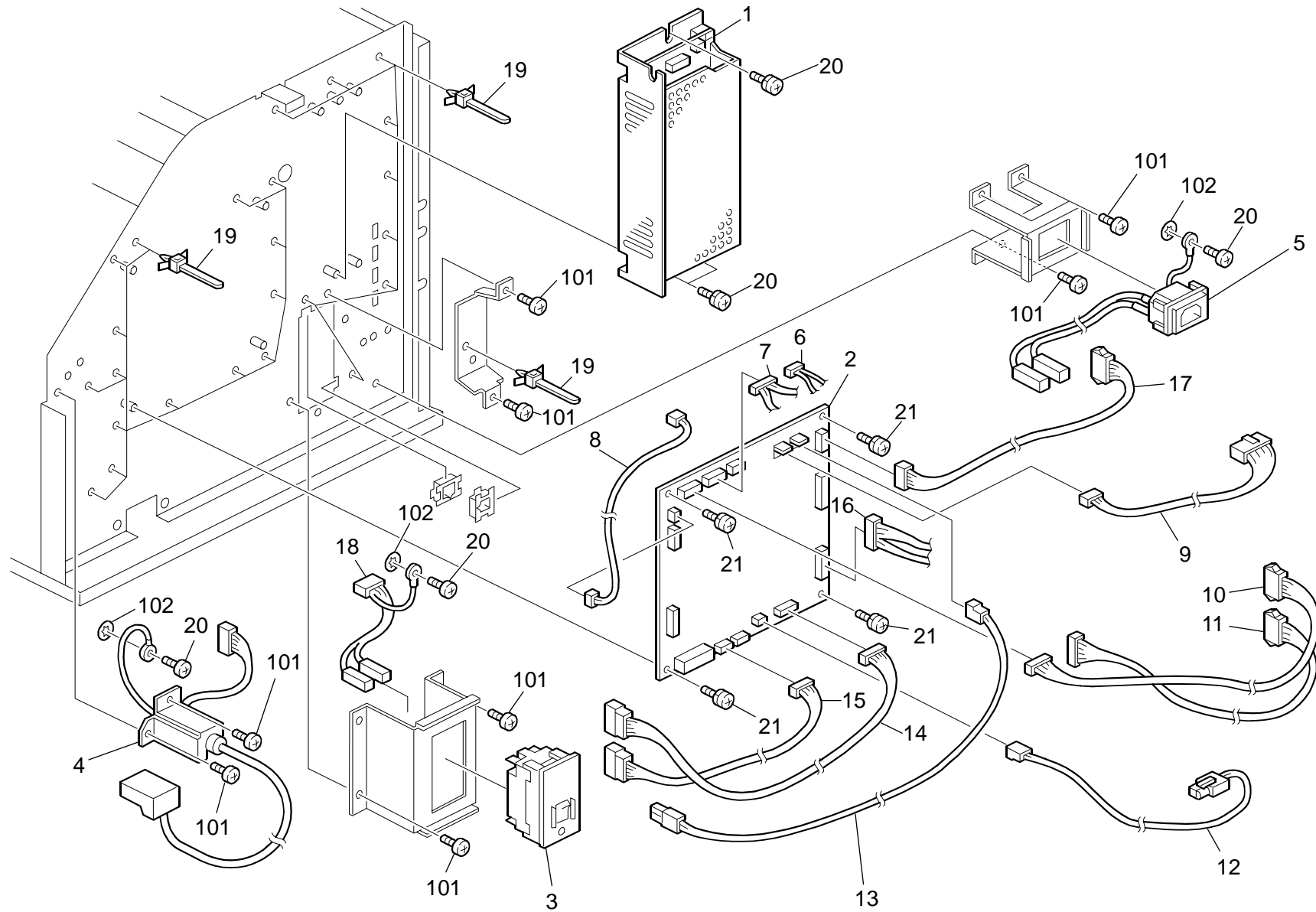


### 16. Drive Section (D455)

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2	D455 1264	Bracket:Sensor:YZ4-08149501	1
3	D455 5145	Harness:Sensor:YZ4-08409929	1
4	D455 5147	Motor Control:YZ4-08145102:Ass'y	1
5	D455 3164	Gear:Motor:YZ4-08149404	1
6	D455 5127	Harness:Motor:YZ4-08405201	1
7	D455 3137	Pan Head Screw:M4x8(P3)	21
8	D455 3178	Pan Head Screw:M4x10P4	4
9	D455 3188	Hexagonal Set Bolt:M4x12	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0930 0403G	Parallel Key:4x4x20	
102	0353 0060N	Bind Screw - M3x6	

# 17.Electrical Section (D455)



### 17.Electrical Section (D455)

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2	D455 5500	PCB:Main Control:YZ2-08409901:Ass'y	1
3	D455 5112	Leak Breaker:Bame2152	1
4	D460 5201	Harness:Interface	1
5	D455 5141	Harness:Inlet:YZ4-08409925	1
6	D455 5136	Harness:Sensor:YZ4-08409920	1
7	D455 5132	Harness:Sensor:YZ4-08409916	1
8	D455 5142	Harness:Connecting:YZ4-08409926	1
9	D455 5140	Harness:DC Power Supply:YZ4-08409924	1
10	D455 5130	Harness:Sensor:YZ4-08409914	1
11	D455 5121	Harness:Motor:YZ4-08409906	1
12	D455 5126	Harness:Motor:Connecting:YZ4-08409911	1
13	D455 5143	Harness:Safety Switch:YZ4-08409927	1
14	D455 5117	Harness:Motor:YZ4-08409902	1
15	D455 5128	Harness:Sensor:YZ4-08409912	1
16	D455 5124	Harness:Motor:YZ4-08409909	1
17	D455 5119	Harness:Motor:YZ4-08409904	1
18	D455 5139	Harness:AC Power Supply:YZ4-08409923	1
19	D455 3121	Wire Binder:RSG-100_V0	25
20	D455 3128	Pan Head Screw:M4x6(P2)	6
21	D455 3153	Pan Head Screw:M3x6(P2)	4

Index No.	Part No.	Description	Q'ty Per Assembly
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