

**Pro C9100/C9110 Imaging Section  
(M205/M238)  
Parts Catalog**

**Parts change information sample**

 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
Pro C9100/C9110 Imaging Section	M205/M238	3D
Pro C9100/C9110 Fusing Section	M205/M238	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Vacuum Feed Banner Sheet Tray Type S3	D777	3D
Cover Interposer Tray CI5030	D738	3D
Multi Bypass Tray BY5010	D517	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
Multi-Folding Unit FD5020	D740	3D
Finisher SR5050	D735	3D
Booklet Finisher SR5060	D734	3D
High Capacity Stacker SK5030	D776	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Punch Unit PU5020	D449	Traditional
Trimmer Unit TR5040	D520	Traditional
Ring Binder RB5020	D737	Traditional
Ring Opener Type A	D419	Traditional
Perfect Binder GB5010	D736	Traditional
Transit Pass Unit for Perfect Binder Type S1	D736	Traditional
Cover Interposer Tray for Perfect Binder Type S1	D736	Traditional
RPIP Interface Box Type S3	M462	Traditional

# Unit All



U001  
EXTERIOR:RIGHT



U002  
CHARGE/DISCHARGE



U003  
LASER UNIT



U004  
TONER SUPPLY



U005  
PCDU



U006  
ITB UNIT



U007  
ITB CLEANING



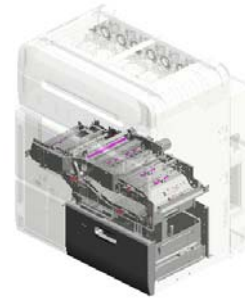
U008  
TRANSFER/SEPARATION



U009  
SEPARATION/PAPER TRANSPORT:RIGHT



U010  
USED TONER

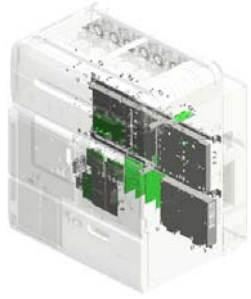


U011  
PAPER TRANSPORT:RIGHT



U012  
MAIN DRIVE:RIGHT

# Unit All



U013  
ELECTRICAL:RIGHT



U014  
AIR COOLING:RIGHT



U015  
MAIN FRAME:RIGHT



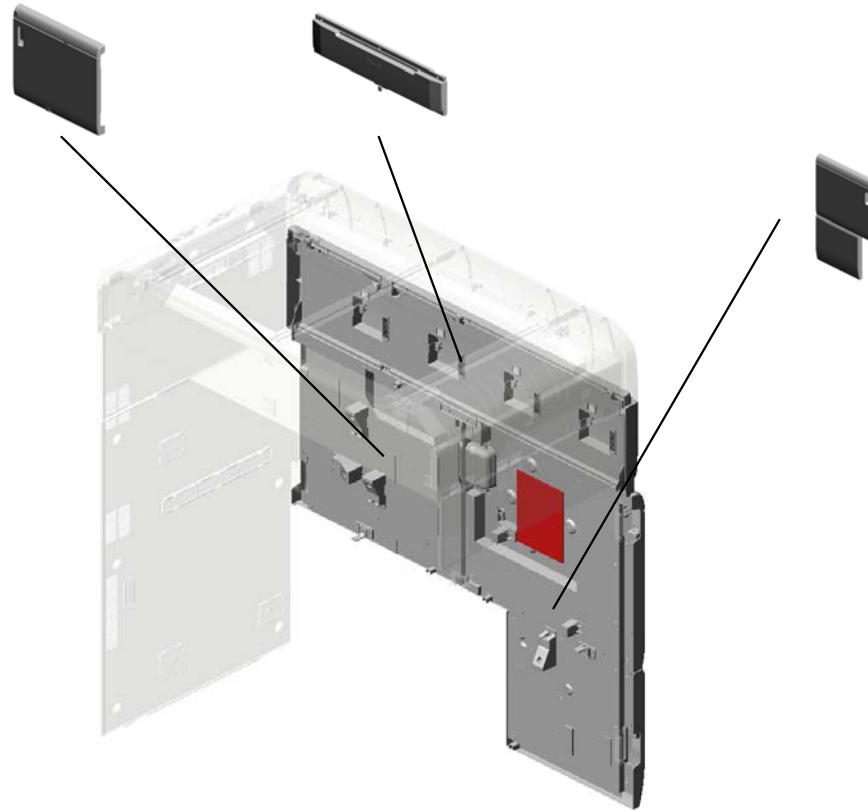
U016  
Options

# U001.EXTERIOR:RIGHT

U001\_S001  
M2051567  
DOOR:FRONT RIGHT:ASS'Y

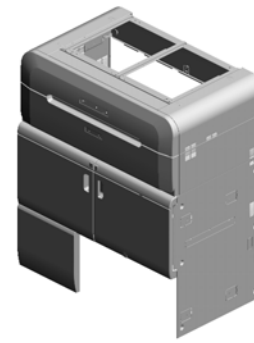
U001\_S003  
M2051646  
COVER:UPPER FRONT:SUB-  
ASSY

U001\_S002  
M2051583  
DOOR:LEFT FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U001 EXTERIOR:RIGHT



- 2.04513014N TAPPING SCREW: 3X14
- 9.08050092 RETAINING RING - 3M
- 24.D1793377 TORSION SPRING: SAFETY SWITCH: TONER SUPPLY UNIT
- 14.B2341293 LEVER - SAFETY SWITCH
- 4.04524010N (x12) BINDING SELF-TAPPING SCREW: 4X10

31.M2051608 BRACKET: MICRO SWITCH: TONER SUPPLY SUB-UNIT: COVER

12.12042612 MICRO SWITCH: D3 V-16506-3C25

23.D1793376 LEVER: SAFETY SWITCH: TONER SUPPLY UNIT: ASSY

17.C1012360 (x2) SNAP RING

20.D0747829 (x4) CAP: JOINT: LARGE CAPACITY TRAY

19.D0747828 CAP: CONNECTOR

21.D0747830 COVER: LARGE CAPACITY TRAY

5.04524012N (x15) BINDING SELF-TAPPING SCREW: 4X12

25.D1941462 (x8) HEXAGON HEAD BOLT: DOUBLE SCREW: M4X10

7.04534010N (x18) BINDING SELF TAPPING SCREW: 4X10

15.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT: M4X8

26.D5324936 MECHANICAL ROLLER CLUTCH: 2.0N

3.04514008N (x55) TAPPING SCREW: 4X8

10.09544008N (x4) SCREW - M4X8

1.03530080N (x10) SCREW: M3X8



11.11050530 NYLON CLAMP-EM T-4N



64.M2051709 (x4) SHEET: DOOR: HINGE

- 2.04513014N (x 1) TAPPING SCREW: 3X14
- 3.04514008N (x 5) TAPPING SCREW: 4X8
- 5.04524012N (x17) BINDING SELF-TAPPING SCREW: 4X12
- 6.04534008N (x13) BINDING SELF TAPPING SCREW: 4X8
- 7.04534010N (x 3) BINDING SELF TAPPING SCREW: 4X10

# U001 EXTERIOR:RIGHT



- 61.M2051679 MECHANICAL ROLLER CLUTCH:2ON M
- 53.M2051652 HINGE:RIGHT UPPER:ASSY
- 57.M2051668 BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT
- 32.M2051609 INNER COVER:TONER SUPPLY SUB-UNIT:RIGHT SIDEWAYS
- 56.M2051663 COVER:TONER SUPPLY SUB-UNIT:FRONT UPPER

- 60.M2051678 (x4) CAP:COVER:TONER SUPPLY SUB-UNIT:UPPER

- 37.M2051617 COVER:TONER SUPPLY SUB-UNIT:RIGHT LOWER

- 33.M2051610 COVER:TONER SUPPLY SUB-UNIT:UPPER

- 39.M2051619 COVER:TONER SUPPLY SUB-UNIT:REAR

- 72.M2051779 COVER:MAIN:RIGHT

- 52.M2051651 HINGE:RIGHT LOWER:ASSY

- 58.M2051673 BRACKET:LATCH:LOWER

- 63.M2051682 (x4) DOOR CATCH:FRONT

- 38.M2051618 COVER:TONER SUPPLY SUB-UNIT:LEFT LOWER

- 54.M2051653 HINGE:LEFT LOWER:ASSY

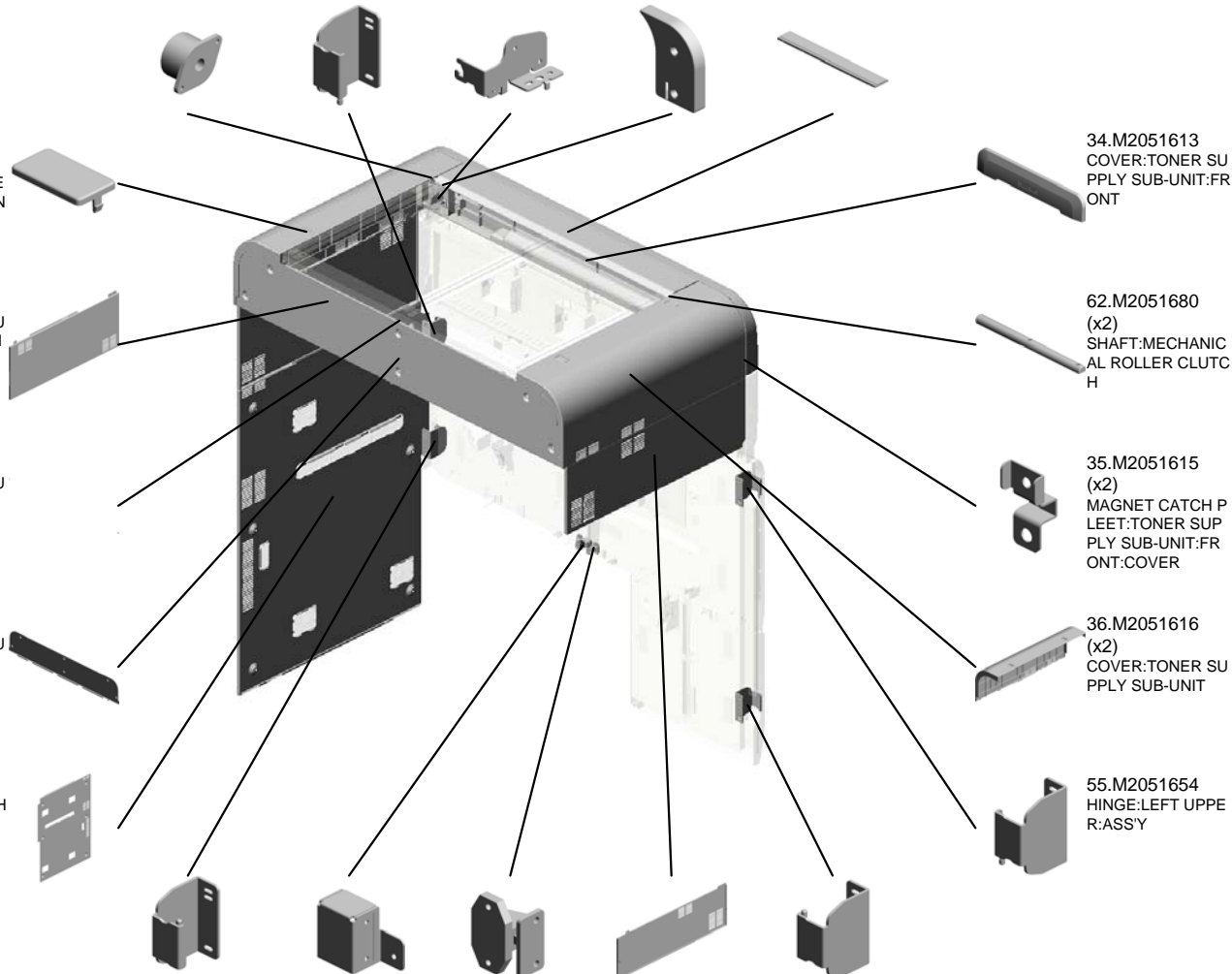
- 34.M2051613 COVER:TONER SUPPLY SUB-UNIT:FRONT

- 62.M2051680 (x2) SHAFT:MECHANICAL ROLLER CLUTCH

- 35.M2051615 (x2) MAGNET CATCH PLATE:TONER SUPPLY SUB-UNIT:FRONT:COVER

- 36.M2051616 (x2) COVER:TONER SUPPLY SUB-UNIT

- 55.M2051654 HINGE:LEFT UPPER:ASSY





# U001\_S001 DOOR:FRONT RIGHT:ASS'Y

40.M2051739  
SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN  
201512-02 X/O

28.D6941014  
RUBBER FOOT:BASE

68.M2051760  
(x5)  
SEAL:DOOR:CUSHION

7.04534010N  
(x16)  
BINDING SELF TAPPING SCREW:4X10

71.M2051763  
(x4)  
SEAL:DOOR:CUSHION:3

29.M2051567  
DOOR:FRONT RIGHT:ASS'Y

41.M2051789  
HINGE:DOOR:RIGHT FRONT  
201512-03 X/O

22.D1791505  
(x3)  
STOPPER:GUIDE PLATE:VERTICAL TRANSPORT

5.04524012N  
(x11)  
BINDING SELF-TAPPING SCREW:4X12

14.B2341293  
LEVER - SAFETY SWITCH

44.M2051627  
BRACKET:SAFETY SWITCH:DOOR

69.M2051761  
(x4)  
SEAL:DOOR:CUSHION:1

18.D0747782  
GRIP:DOOR:FRONT

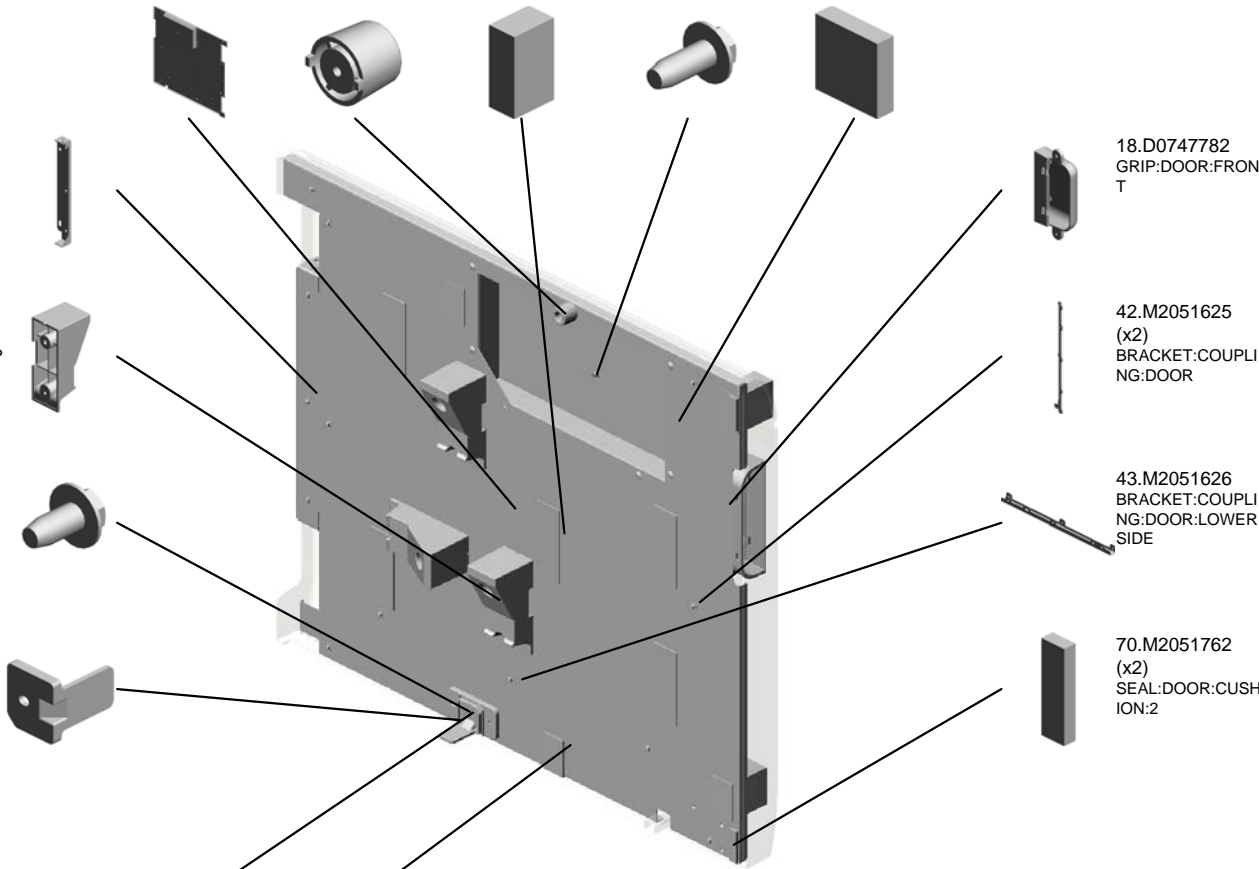
1.03530080N (x 4)  
SCREW:M3X8  
5.04524012N (x 5)  
BINDING SELF-TAPPING SCREW:4X12  
7.04534010N (x 5)  
BINDING SELF TAPPING SCREW:4X10

42.M2051625  
(x2)  
BRACKET:COUPLING:DOOR

8.04543006Q (x 1)  
TAPPING SCREW - M3X6

43.M2051626  
BRACKET:COUPLING:DOOR:LOWER SIDE

70.M2051762  
(x2)  
SEAL:DOOR:CUSHION:2



U001\_S002  
DOOR:LEFT FRONT:ASS'Y

27.D5481243  
(x2)  
STAND:UN LOCK

47.M2051632  
DOOR:LEFT FRON  
T:UPPER

45.M2051742  
SUPPORTING PLA  
TE:LEFT FRONT:D  
OOR:PEEN  
201512-04 X/O

74.M2057511  
DECAL:MAIN:PICK-  
UP PAPER JAM:RI  
GHT



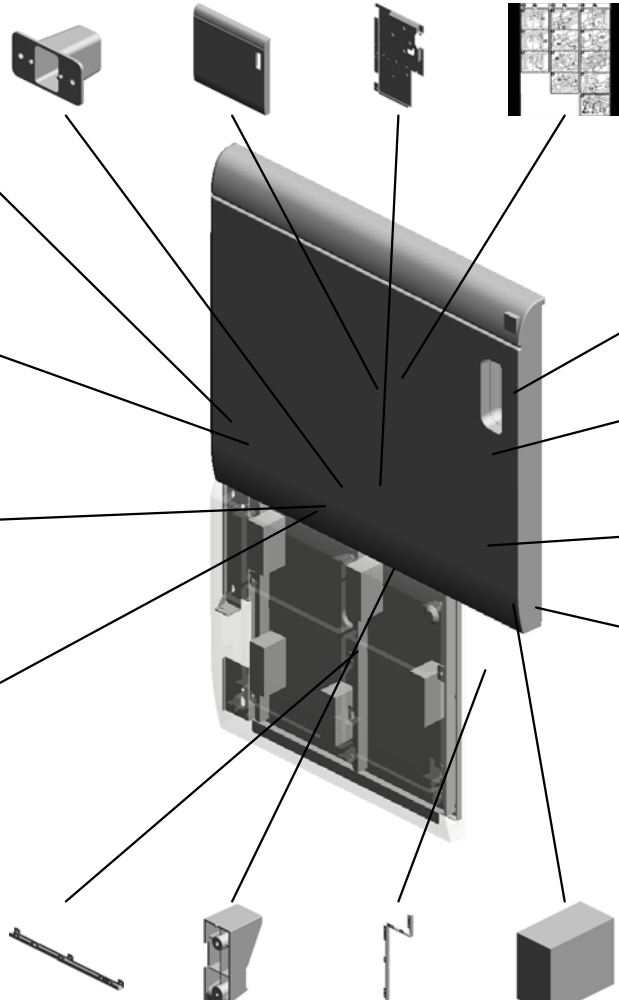
75.M2051583  
[A]  
DOOR:LEFT FRON  
T:ASS'Y  
201512-06 X/O

46.M2051790  
HINGE:DOOR:LEFT  
FRONT  
201512-05 X/O

49.M2051635  
BRACKET:COUPLI  
NG:DOOR:LEFT LE  
NGTHWISE

14.B2341293  
LEVER - SAFETY S  
WITCH

44.M2051627  
BRACKET:SAFETY  
SWITCH:DOOR



43.M2051626  
BRACKET:COUPLI  
NG:DOOR:LOWER  
SIDE

22.D1791505  
STOPPER:GUIDE P  
LATE:VERTICAL T  
RANSPORT

48.M2051634  
BRACKET:COUPLI  
NG:DOOR:LEFT

69.M2051761  
(x2)  
SEAL:DOOR:CUSH  
ION:1

1.03530080N (x 4)  
SCREW:M3X8

18.D0747782  
GRIP:DOOR:FRON  
T

71.M2051763  
(x5)  
SEAL:DOOR:CUSH  
ION:3

68.M2051760  
(x8)  
SEAL:DOOR:CUSH  
ION

70.M2051762  
(x2)  
SEAL:DOOR:CUSH  
ION:2



M2051703  
[A]  
DOOR:LEFT FRON  
T:ASS'Y  
201512-06 X/O

U001\_S003  
COVER:UPPER FRONT:SUB-ASS'Y

73.M2052391  
(x4)  
SEAL:INNER COVE  
R:PCU:UPPER

16.B8306161  
MAGNETIC DOOR  
CATCH

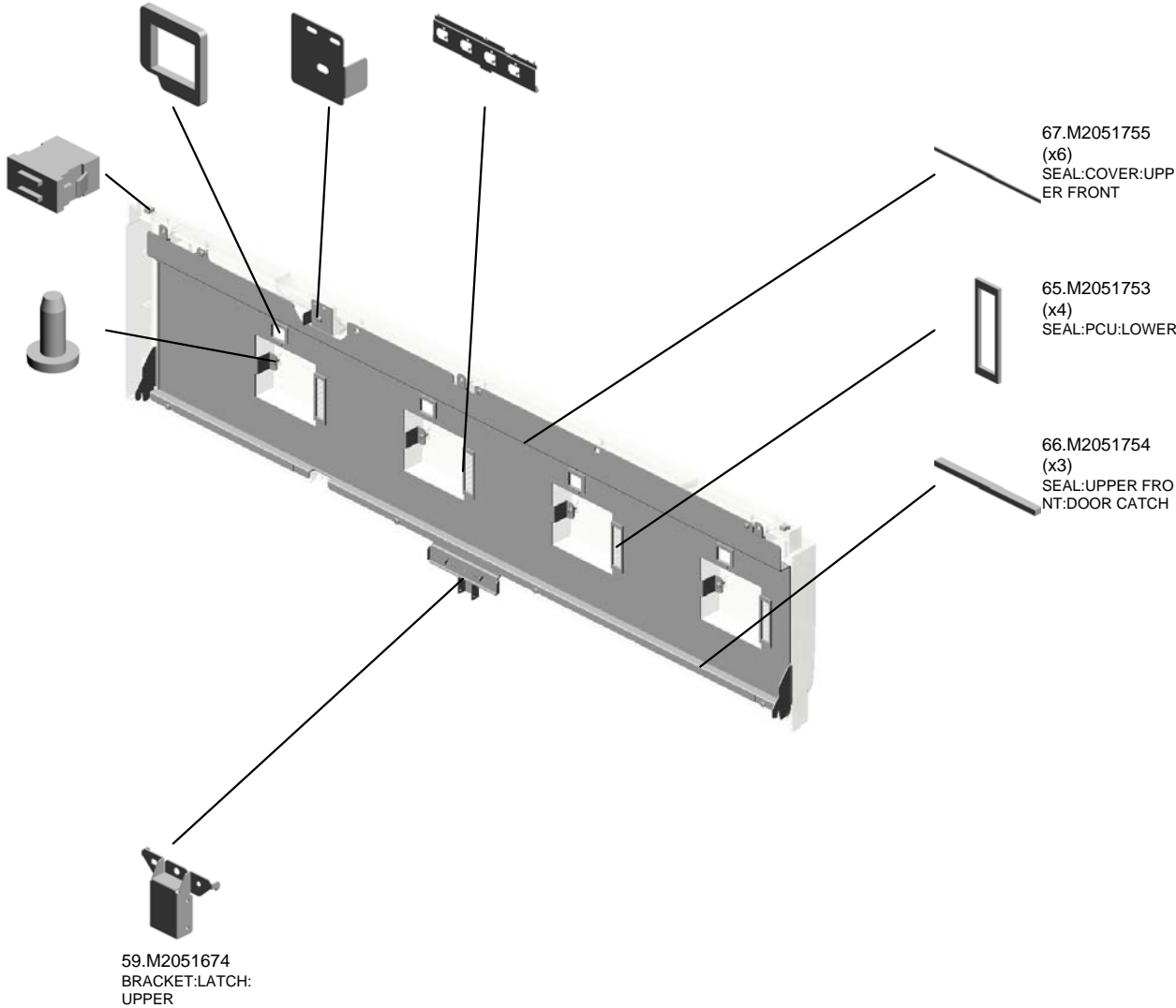
51.M2051648  
SUPPORTING PLA  
TE:COVER:UPPER  
FRONT



50.M2051646  
COVER:UPPER FR  
ONT:SUB-ASS'Y

13.AA021031  
(x2)  
MAGNETIC CATCH

4.04524010N  
(x12)  
BINDING SELF-TA  
PPING SCREW:4X  
10



6.04534008N (x 3)  
BINDING SELF TAPPING SCREW:4X8

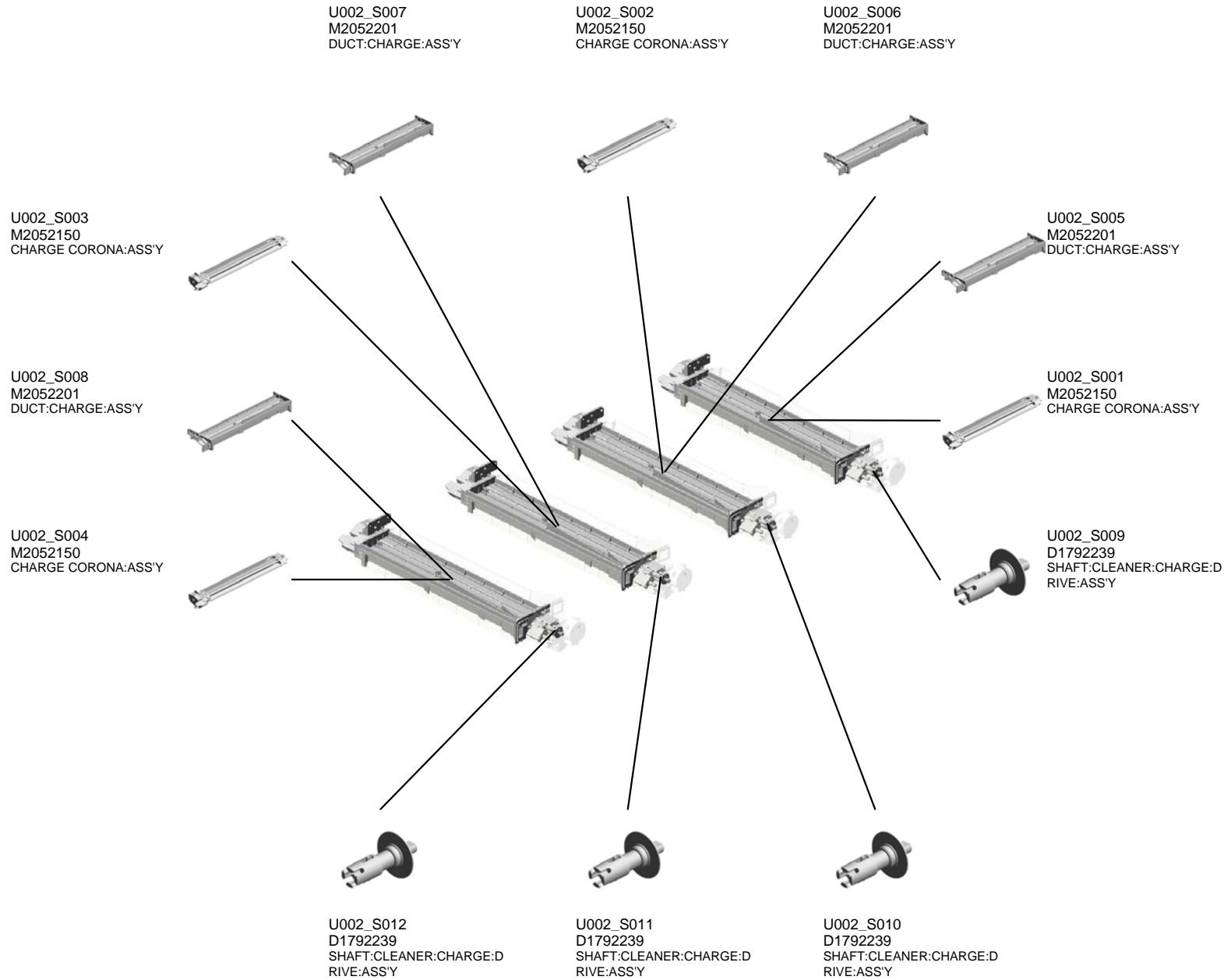
67.M2051755  
(x6)  
SEAL:COVER:UPP  
ER FRONT

65.M2051753  
(x4)  
SEAL:PCU:LOWER

66.M2051754  
(x3)  
SEAL:UPPER FRO  
NT:DOOR CATCH

59.M2051674  
BRACKET:LATCH:  
UPPER

# U002.CHARGE/DISCHARGE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U002\_S001.CHARGE CORONA:ASS'Y

U002\_S001\_S002  
M2052246  
COVER:CHARGE CORONA:A  
SS'Y



U002\_S001\_S001  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U002\_S002.CHARGE CORONA:ASS'Y

U002\_S002\_S002  
M2052246  
COVER:CHARGE CORONA:A  
SS'Y



U002\_S002\_S001  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U002\_S003.CHARGE CORONA:ASS'Y

U002\_S003\_S002  
M2052246  
COVER:CHARGE CORONA:A  
SS'Y



U002\_S003\_S001  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U002\_S004.CHARGE CORONA:ASS'Y

U002\_S004\_S002  
M2052246  
COVER:CHARGE CORONA:A  
SS'Y

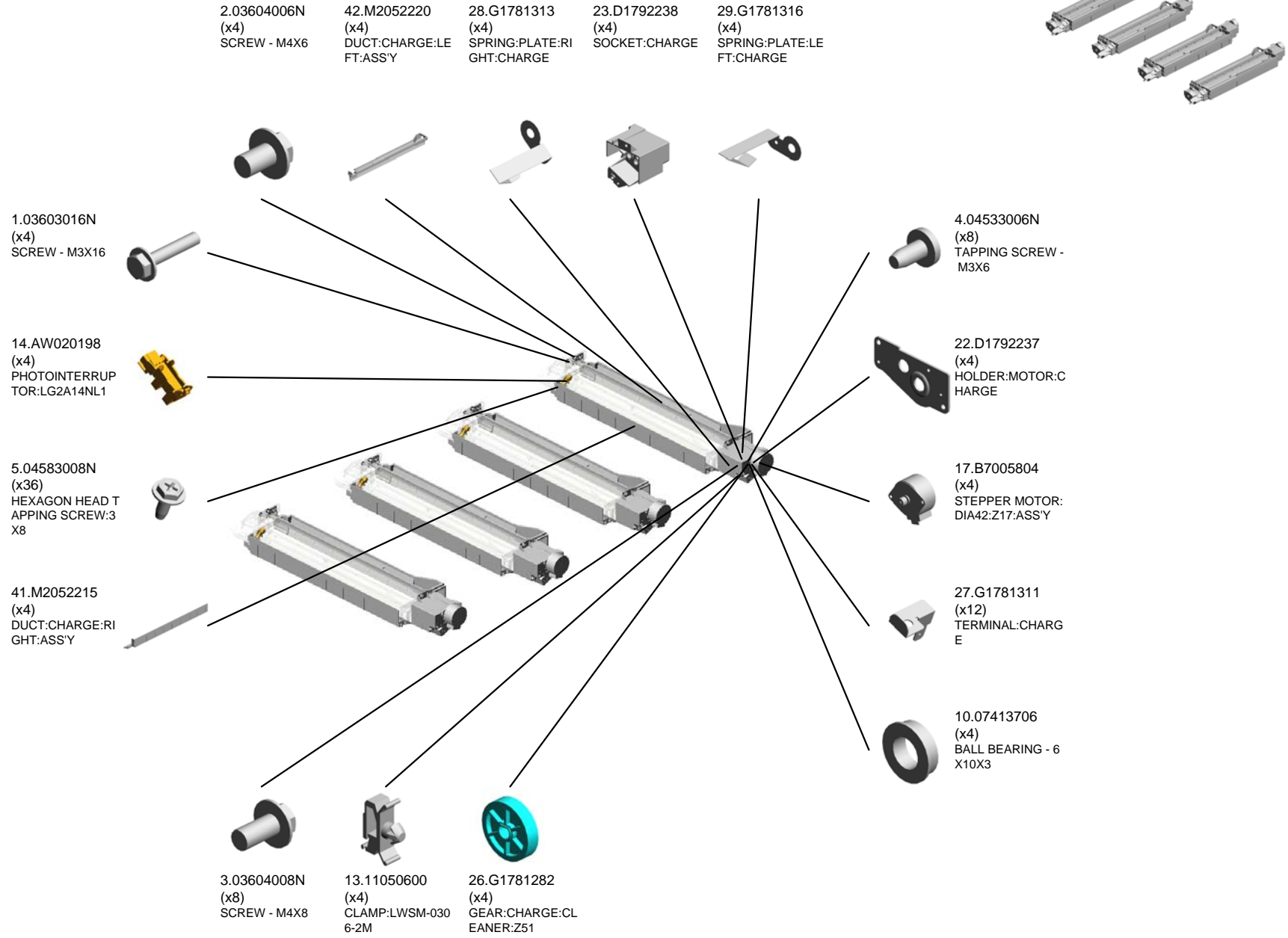


U002\_S004\_S001  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U002 CHARGE/DISCHARGE



U002\_S001  
CHARGE CORONA:ASS'Y

**37.G1782605**  
(x3)  
**TENSION SPRING:**  
**CORONA WIRE**

5.04583008N  
(x5)  
HEXAGON HEAD T  
APPING SCREW:3  
X8

**45.M2052245**  
(x6)  
**CUSHION:CORONA**  
**WIRE**

34.G1782521  
SLIDER:CLEANER:  
CHARGE CORONA  
:ASSY

**43.M2052242**  
**CLEANER:GRID:AS**  
**S'Y**

38.M2052150  
CHARGE CORONA  
:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

33.G1782516  
END BLOCK:CHAR  
GE CORONA:FRO  
NT

32.G1782512  
COVER:END BLOC  
K:FRONT

**31.G1782510**  
(x3)  
**CLEANER:CORON**  
**A WIRE:ASS'Y**

35.G1782522  
(x3)  
RING:SLIDER

**30.G1782500**  
**GRID:CHARGE CO**  
**RONA**

**44.D1792224**  
(x3)  
**CORONA WIRE:CH**  
**ARGE CORONA**  
201508-01 X/O

18.D1792204  
COVER:END BLOC  
K:REAR

11.08050072  
(x2)  
CS RING

47.M2052251  
FIXING PLATE:CO  
RONA WIRE:LEFT:  
ASS'Y

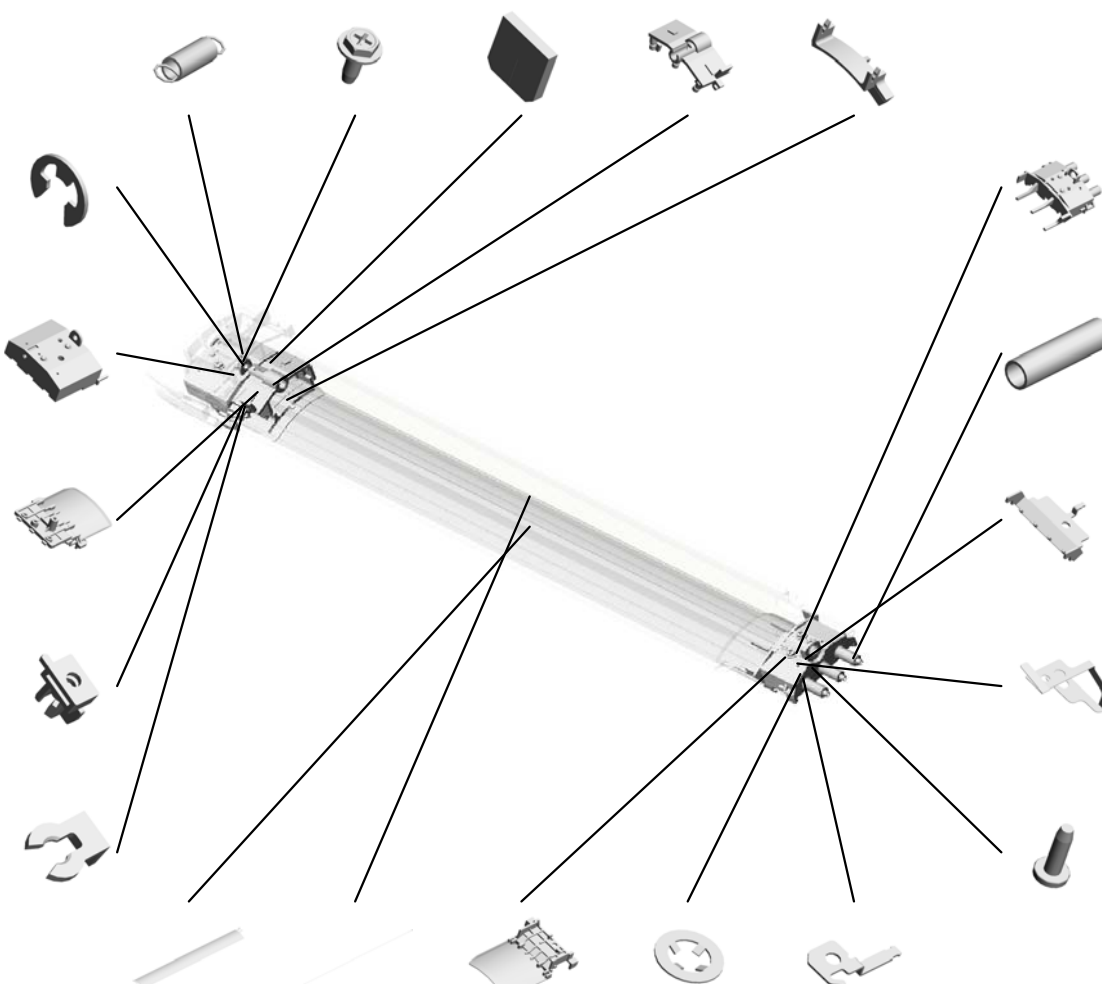
21.D1792208  
END BLOCK:CHAR  
GE CORONA:REAR

15.B2342125  
(x3)  
SPRING - GRID

20.D1792206  
STAY:GRID

19.D1792205  
ELECTRODE PLAT  
E:CASE:CHARGE

7.04593010N  
BINDING HEAD TA  
PPING SCREW:3X  
10



U002\_S001  
CHARGE CORONA:ASS'Y

48.M2052252  
FIXING PLATE:CO  
RONA WIRE:RIGH  
T:ASS'Y



38.M2052150  
CHARGE CORONA  
:ASS'Y

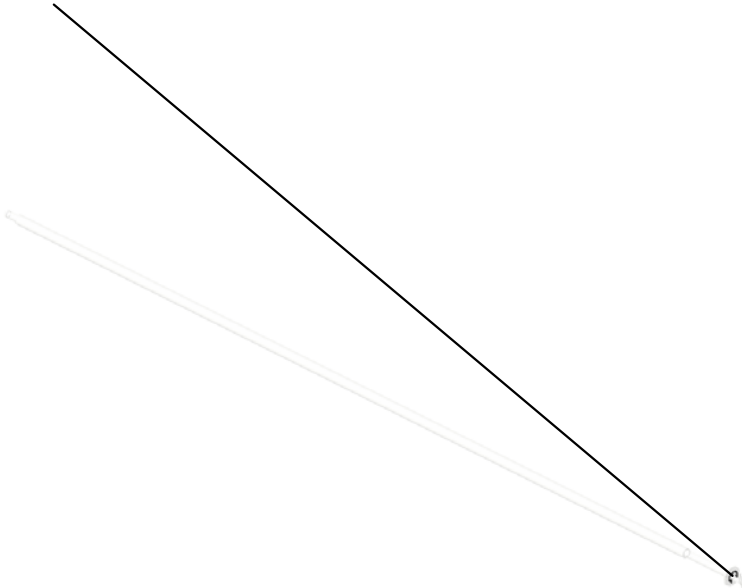


U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S001\_S001  
SCREW SHAFT:CHARGE CORONA:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

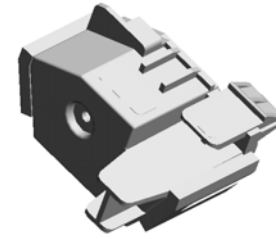
36.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
SY



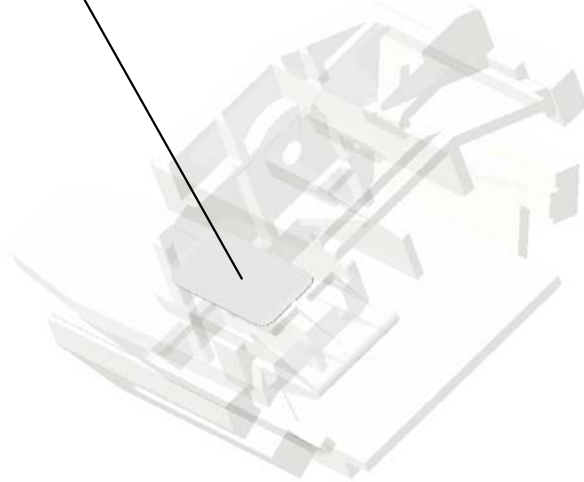
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S001\_S002  
COVER:CHARGE CORONA:ASS'Y

25.D1792254  
DECAL:CHARGE:G  
RIP



46.M2052246  
COVER:CHARGE C  
ORONA:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S002  
CHARGE CORONA:ASS'Y

**37.G1782605**  
(x3)  
**TENSION SPRING:**  
**CORONA WIRE**

5.04583008N  
(x5)  
HEXAGON HEAD T  
APPING SCREW:3  
X8

**45.M2052245**  
(x6)  
**CUSHION:CORONA**  
**WIRE**

34.G1782521  
SLIDER:CLEANER:  
CHARGE CORONA  
:ASSY

**43.M2052242**  
**CLEANER:GRID:AS**  
**S'Y**

38.M2052150  
CHARGE CORONA  
:ASSY

8.07200025E  
RETAINING RING -  
M2.5

33.G1782516  
END BLOCK:CHAR  
GE CORONA:FRO  
NT

32.G1782512  
COVER:END BLOC  
K:FRONT

**31.G1782510**  
(x3)  
**CLEANER:CORON**  
**A WIRE:ASS'Y**

35.G1782522  
(x3)  
RING:SLIDER

**30.G1782500**  
**GRID:CHARGE CO**  
**RONA**

**44.D1792224**  
(x3)  
**CORONA WIRE:CH**  
**ARGE CORONA**  
201508-01 X/O

18.D1792204  
COVER:END BLOC  
K:REAR

11.08050072  
(x2)  
CS RING

47.M2052251  
FIXING PLATE:CO  
RONA WIRE:LEFT:  
ASSY

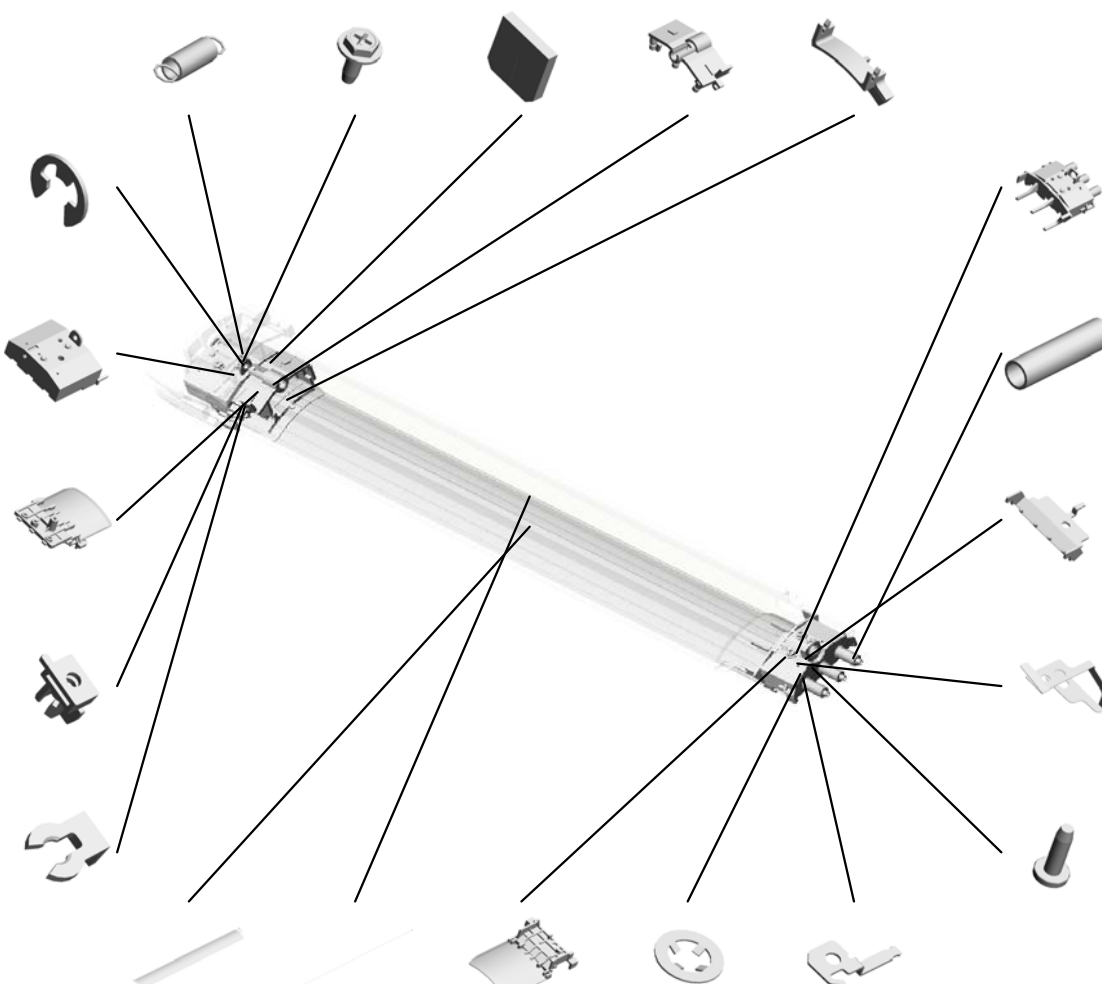
21.D1792208  
END BLOCK:CHAR  
GE CORONA:REAR

15.B2342125  
(x3)  
SPRING - GRID

20.D1792206  
STAY:GRID

19.D1792205  
ELECTRODE PLAT  
E:CASE:CHARGE

7.04593010N  
BINDING HEAD TA  
PPING SCREW:3X  
10



U002\_S002  
CHARGE CORONA:ASS'Y

48.M2052252  
FIXING PLATE:CO  
RONA WIRE:RIGH  
T:ASS'Y



38.M2052150  
CHARGE CORONA  
:ASS'Y

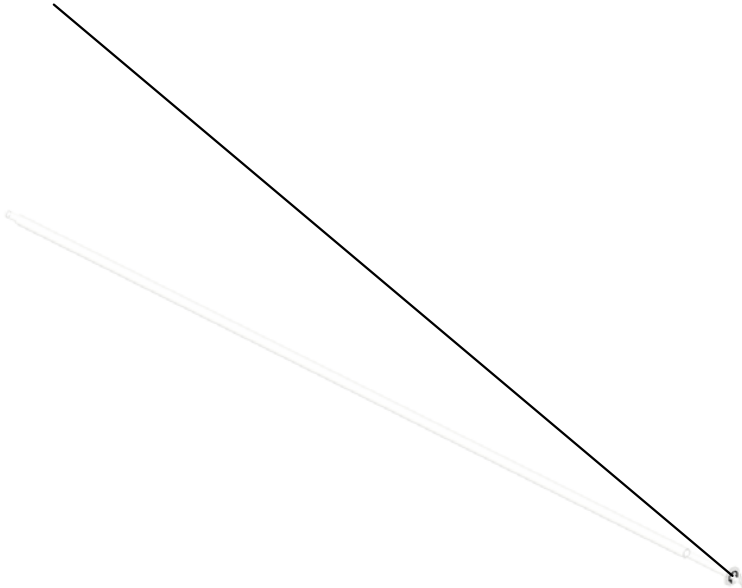


U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S002\_S001  
SCREW SHAFT:CHARGE CORONA:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

36.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
SY

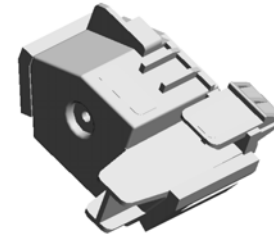


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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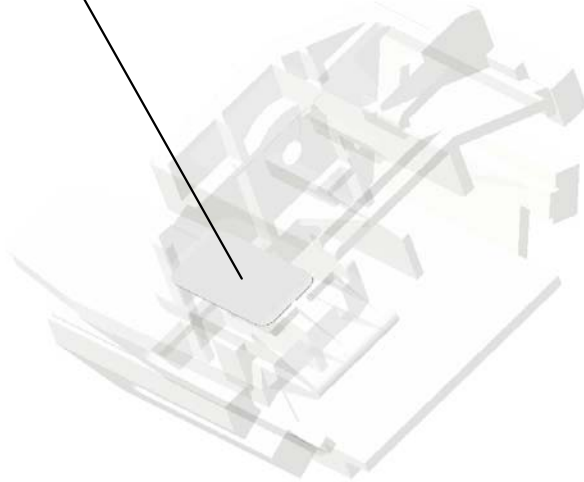


U002\_S002\_S002  
COVER:CHARGE CORONA:ASS'Y

25.D1792254  
DECAL:CHARGE:G  
RIP



46.M2052246  
COVER:CHARGE C  
ORONA:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S003  
CHARGE CORONA:ASS'Y

37.G1782605  
(x3)  
TENSION SPRING:  
CORONA WIRE

5.04583008N  
(x5)  
HEXAGON HEAD T  
APPING SCREW:3  
X8

45.M2052245  
(x6)  
CUSHION:CORONA  
WIRE

34.G1782521  
SLIDER:CLEANER:  
CHARGE CORONA  
:ASSY

43.M2052242  
CLEANER:GRID:AS  
S'Y

38.M2052150  
CHARGE CORONA  
:ASSY

8.07200025E  
RETAINING RING -  
M2.5

33.G1782516  
END BLOCK:CHAR  
GE CORONA:FRO  
NT

32.G1782512  
COVER:END BLOC  
K:FRONT

31.G1782510  
(x3)  
CLEANER:CORON  
A WIRE:ASS'Y

35.G1782522  
(x3)  
RING:SLIDER

30.G1782500  
GRID:CHARGE CO  
RONA

44.D1792224  
(x3)  
CORONA WIRE:CH  
ARGE CORONA  
201508-01 X/O

18.D1792204  
COVER:END BLOC  
K:REAR

11.08050072  
(x2)  
CS RING

47.M2052251  
FIXING PLATE:CO  
RONA WIRE:LEFT:  
ASSY

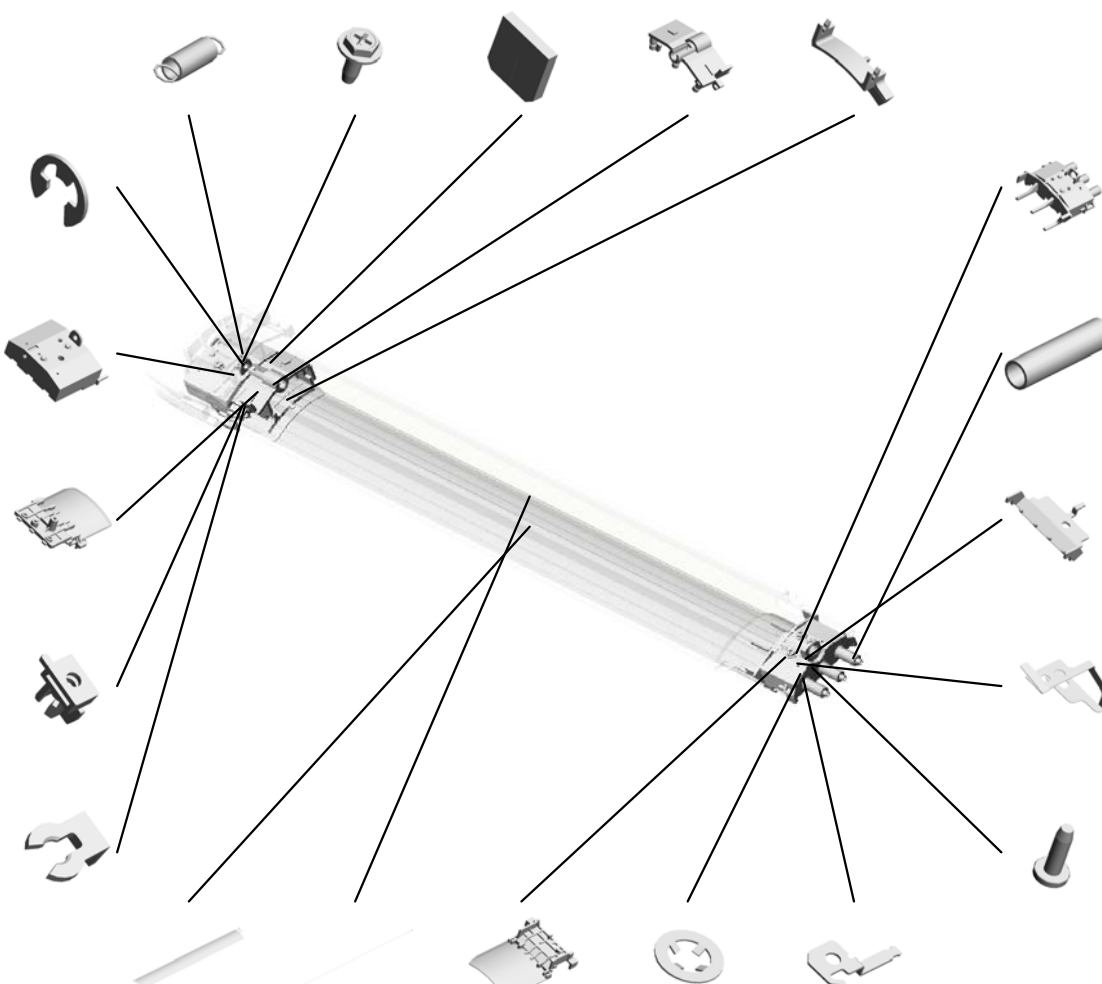
21.D1792208  
END BLOCK:CHAR  
GE CORONA:REAR

15.B2342125  
(x3)  
SPRING - GRID

20.D1792206  
STAY:GRID

19.D1792205  
ELECTRODE PLAT  
E:CASE:CHARGE

7.04593010N  
BINDING HEAD TA  
PPING SCREW:3X  
10



U002\_S003  
CHARGE CORONA:ASS'Y

48.M2052252  
FIXING PLATE:CO  
RONA WIRE:RIGH  
T:ASS'Y



38.M2052150  
CHARGE CORONA  
:ASS'Y

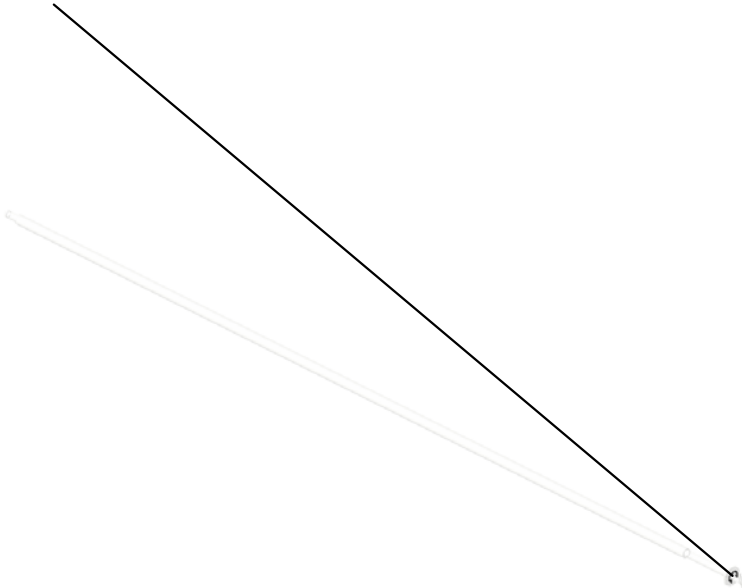


U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S003\_S001  
SCREW SHAFT:CHARGE CORONA:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

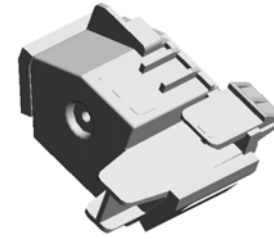
36.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
SY



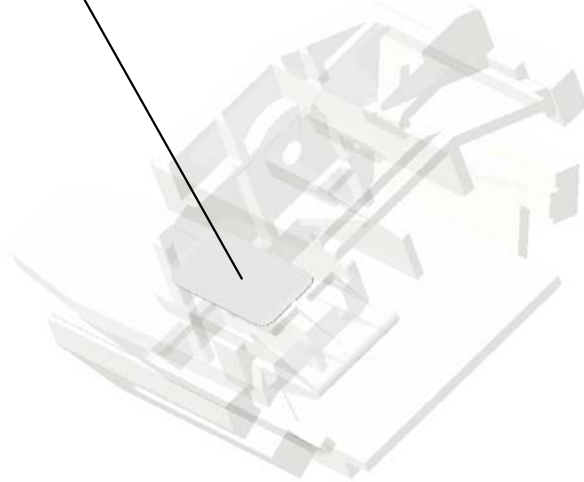
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U002\_S003\_S002  
COVER:CHARGE CORONA:ASS'Y

25.D1792254  
DECAL:CHARGE:G  
RIP



46.M2052246  
COVER:CHARGE C  
ORONA:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S004  
CHARGE CORONA:ASS'Y

**37.G1782605**  
(x3)  
**TENSION SPRING:**  
**CORONA WIRE**

5.04583008N  
(x5)  
HEXAGON HEAD T  
APPING SCREW:3  
X8

**45.M2052245**  
(x6)  
**CUSHION:CORONA**  
**WIRE**

34.G1782521  
SLIDER:CLEANER:  
CHARGE CORONA  
:ASSY

**43.M2052242**  
**CLEANER:GRID:AS**  
**S'Y**

38.M2052150  
CHARGE CORONA  
:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

33.G1782516  
END BLOCK:CHAR  
GE CORONA:FRO  
NT

32.G1782512  
COVER:END BLOC  
K:FRONT

**31.G1782510**  
(x3)  
**CLEANER:CORON**  
**A WIRE:ASS'Y**

35.G1782522  
(x3)  
RING:SLIDER

**30.G1782500**  
**GRID:CHARGE CO**  
**RONA**

**44.D1792224**  
(x3)  
**CORONA WIRE:CH**  
**ARGE CORONA**  
201508-01 X/O

18.D1792204  
COVER:END BLOC  
K:REAR

11.08050072  
(x2)  
CS RING

47.M2052251  
FIXING PLATE:CO  
RONA WIRE:LEFT:  
ASS'Y

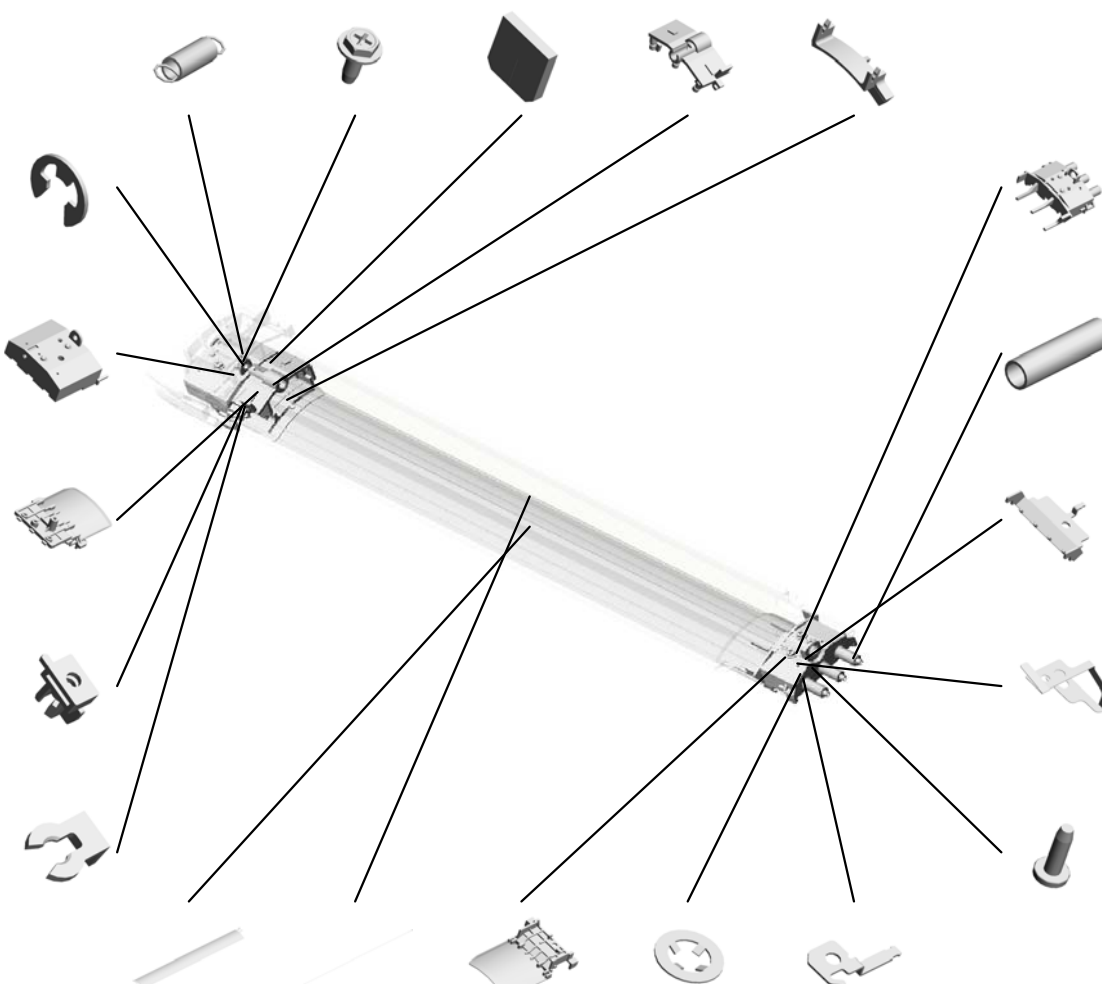
21.D1792208  
END BLOCK:CHAR  
GE CORONA:REAR

15.B2342125  
(x3)  
SPRING - GRID

20.D1792206  
STAY:GRID

19.D1792205  
ELECTRODE PLAT  
E:CASE:CHARGE

7.04593010N  
BINDING HEAD TA  
PPING SCREW:3X  
10



U002\_S004  
CHARGE CORONA:ASS'Y

48.M2052252  
FIXING PLATE:CO  
RONA WIRE:RIGH  
T:ASS'Y



38.M2052150  
CHARGE CORONA  
:ASS'Y

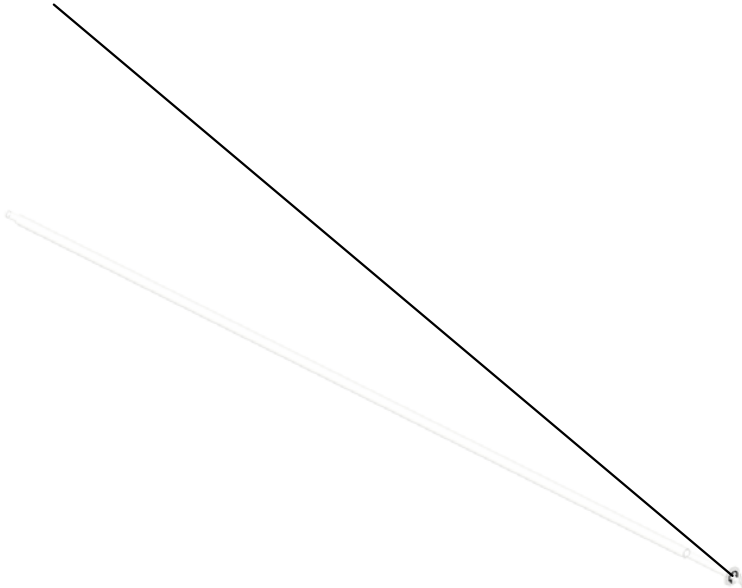


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S004\_S001  
SCREW SHAFT:CHARGE CORONA:ASS'Y

8.07200025E  
RETAINING RING -  
M2.5

36.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
SY

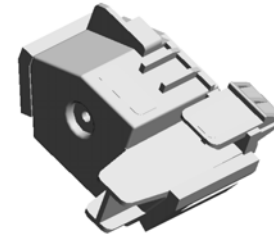


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

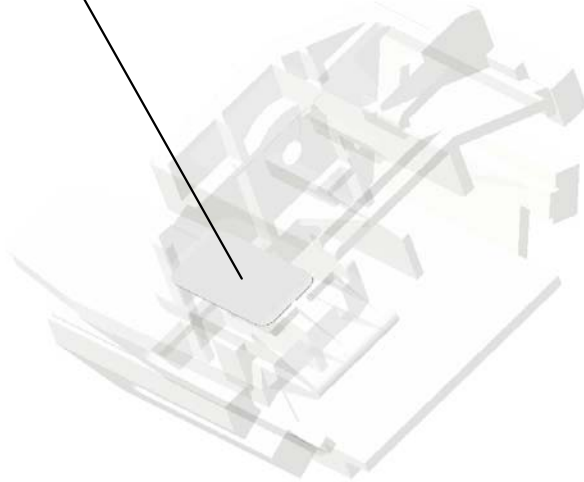


U002\_S004\_S002  
COVER:CHARGE CORONA:ASS'Y

25.D1792254  
DECAL:CHARGE:G  
RIP



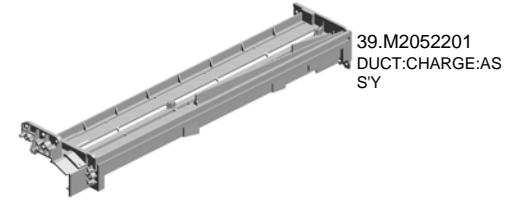
46.M2052246  
COVER:CHARGE C  
ORONA:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S005  
DUCT:CHARGE:ASS'Y

16.B2342440  
LED ARRAY - QL



13.11050600  
(x3)  
CLAMP:LWSM-030  
6-2M



6.04593008N  
(x3)  
BINDING HEAD TA  
PPING SCREW:3X  
8

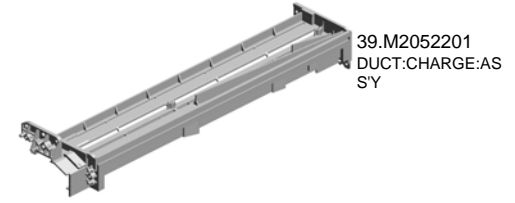
12.11026283 (x 1)  
CONNECTOR - 2P

40.M2052209  
LIGHT SHIELDING  
PLATE:DISCHARG  
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S006  
DUCT:CHARGE:ASS'Y

16.B2342440  
LED ARRAY - QL



13.11050600  
(x3)  
CLAMP:LWSM-030  
6-2M



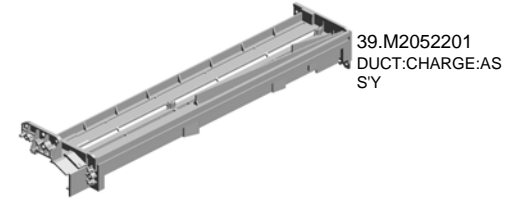
6.04593008N  
(x3)  
BINDING HEAD TA  
PPING SCREW:3X  
8

40.M2052209  
LIGHT SHIELDING  
PLATE:DISCHARG  
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S007  
DUCT:CHARGE:ASS'Y

16.B2342440  
LED ARRAY - QL



13.11050600  
(x3)  
CLAMP:LWSM-030  
6-2M



6.04593008N  
(x3)  
BINDING HEAD TA  
PPING SCREW:3X  
8

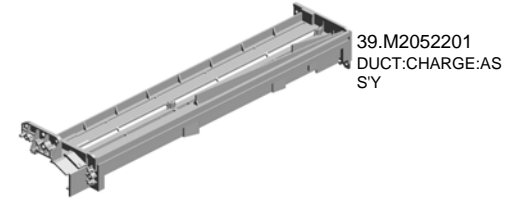
12.11026283 (x 1)  
CONNECTOR - 2P

40.M2052209  
LIGHT SHIELDING  
PLATE:DISCHARG  
E LAMP

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S008  
DUCT:CHARGE:ASS'Y

16.B2342440  
LED ARRAY - QL



13.11050600  
(x3)  
CLAMP:LWSM-030  
6-2M



6.04593008N  
(x3)  
BINDING HEAD TA  
PPING SCREW:3X  
8



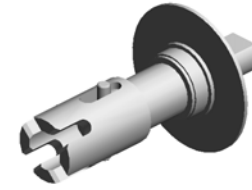
12.11026283 (x 1)  
CONNECTOR - 2P

40.M2052209  
LIGHT SHIELDING  
PLATE:DISCHARG  
E LAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S009  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

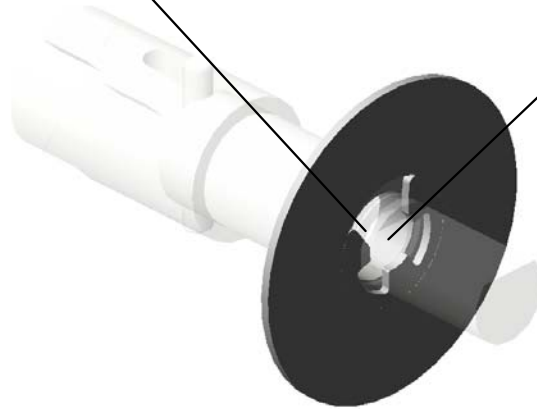
10.07413706  
BALL BEARING - 6  
X10X3



24.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



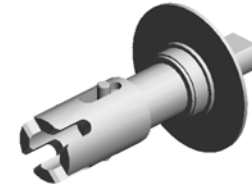
9.07200040E  
RETAINING RING -  
M4



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S010  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

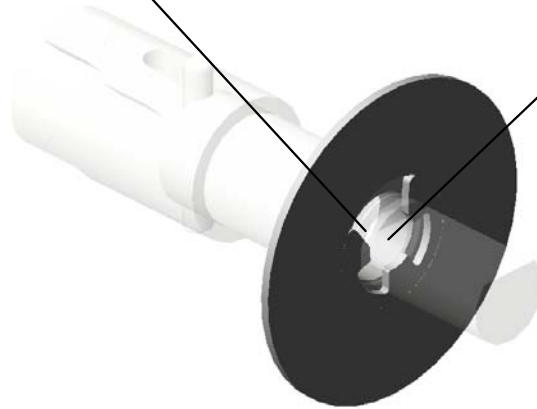
10.07413706  
BALL BEARING - 6  
X10X3



24.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



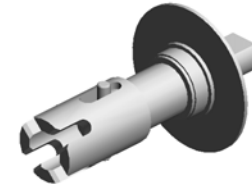
9.07200040E  
RETAINING RING -  
M4



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S011  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

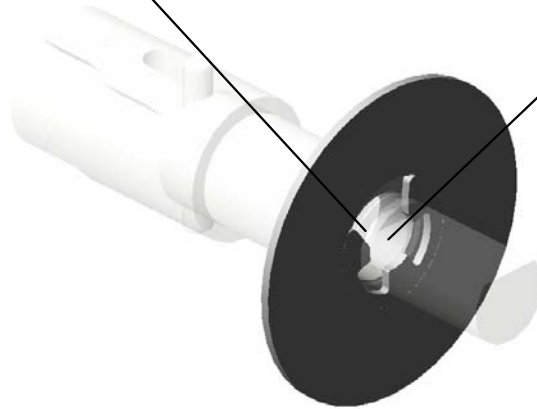
10.07413706  
BALL BEARING - 6  
X10X3



24.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



9.07200040E  
RETAINING RING -  
M4

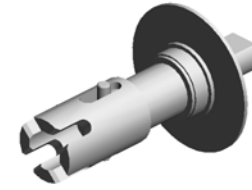


U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002\_S012  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

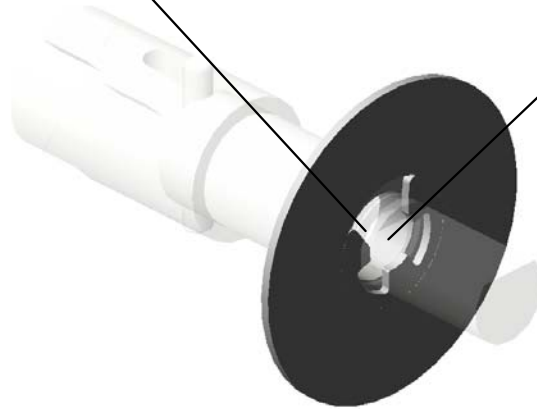
10.07413706  
BALL BEARING - 6  
X10X3



24.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



9.07200040E  
RETAINING RING -  
M4



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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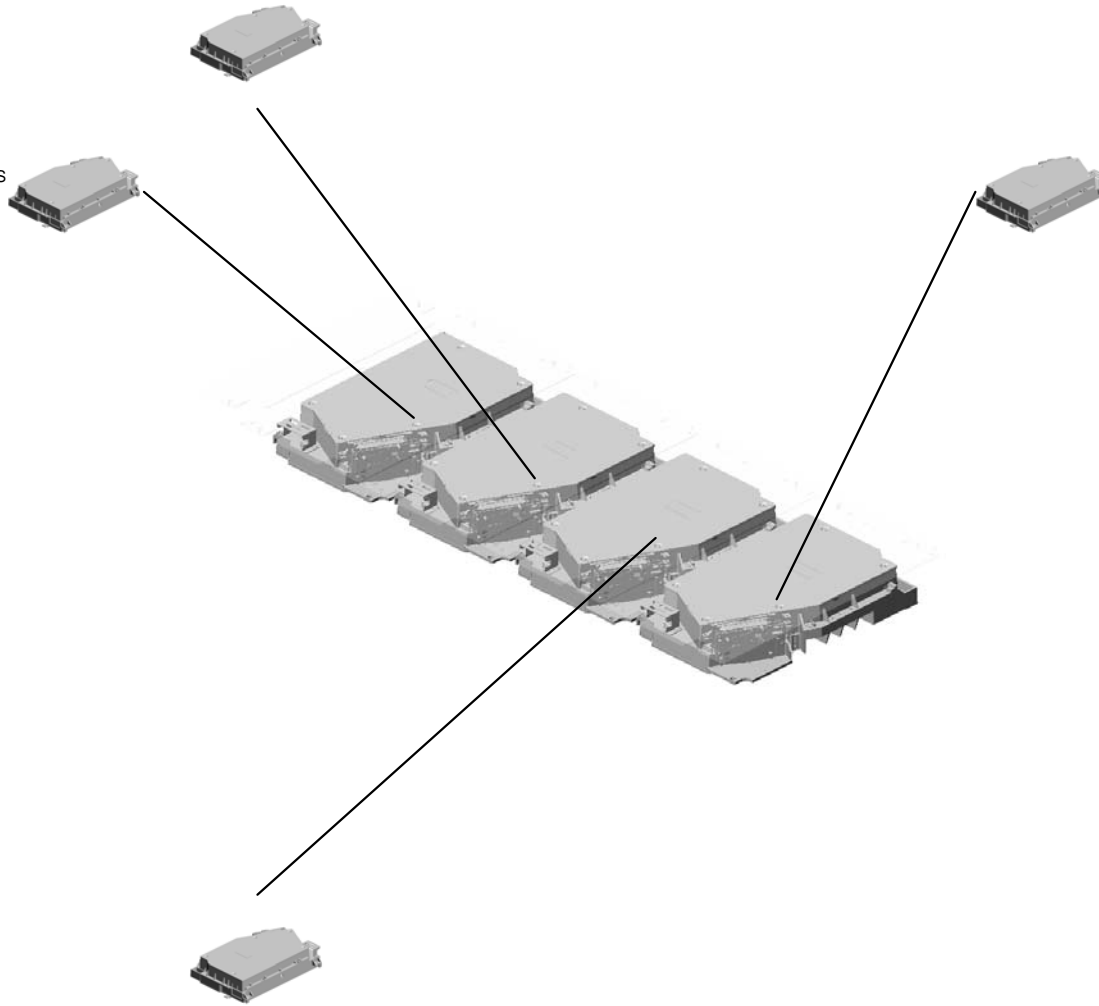
# U003.LASER UNIT

U003\_S002  
M2052003  
OPTICAL WRITING UNIT:ASS  
Y

U003\_S001  
M2052003  
OPTICAL WRITING UNIT:ASS  
Y

U003\_S004  
M2052003  
OPTICAL WRITING UNIT:ASS  
Y

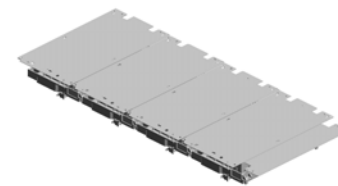
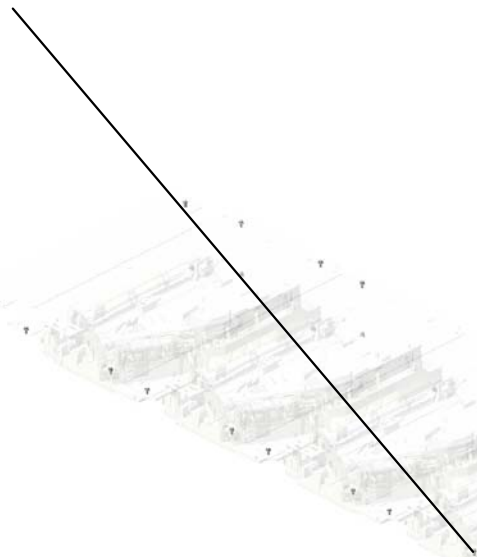
U003\_S003  
M2052003  
OPTICAL WRITING UNIT:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U003 LASER UNIT

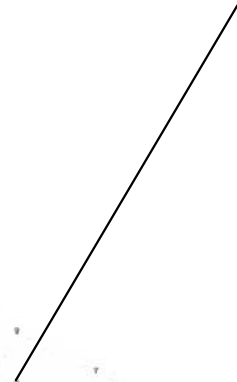
3.03604008N  
(x17)  
SCREW - M4X8



2.03603006N (x16)  
SCREW - M3X6



2.03603006N  
(x4)  
SCREW - M3X6



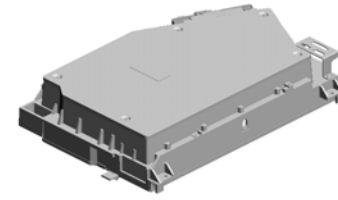
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U003\_S001  
OPTICAL WRITING UNIT:ASS'Y

10.M2052063  
SHIELD GLASS:AS  
S'Y

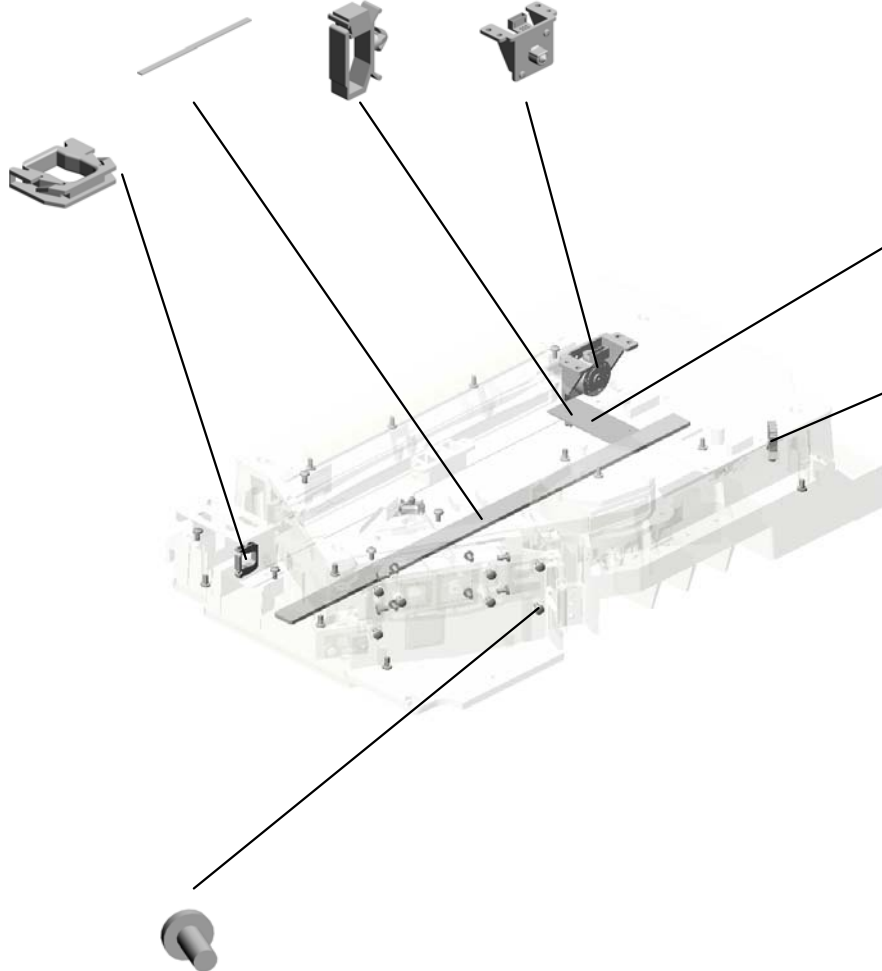
5.11050760  
(x2)  
CLAMP:LWSM-051  
1A

7.D0741920  
DC STEPPER MOT  
OR:ASS'Y



9.M2052003  
OPTICAL WRITING  
UNIT:ASS'Y

4.11050724  
CLAMPS:WES-121  
0



8.G0291980  
DECAL - LD



5.11050760  
(x4)  
CLAMP:LWSM-051  
1A



6.11050763  
(x3)  
CLAMP:LWS-1211A



6.11050763  
CLAMP:LWS-1211A

1.03530060N (x26)  
BIND SCREW - M3X6

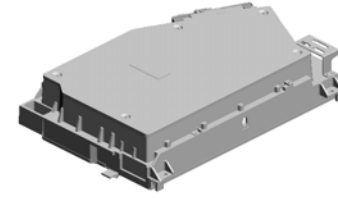
1.03530060N  
(x32)  
BIND SCREW - M3  
X6

U003\_S002  
OPTICAL WRITING UNIT:ASS'Y

10.M2052063  
SHIELD GLASS:AS  
S'Y

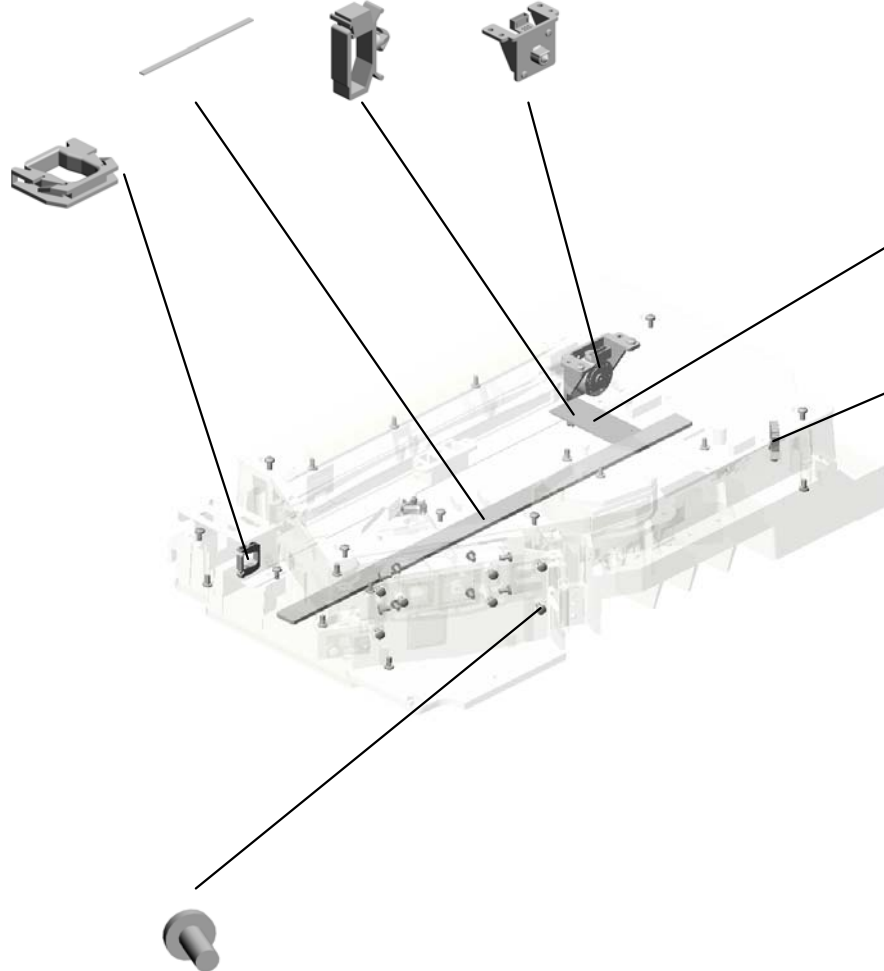
5.11050760  
(x2)  
CLAMP:LWSM-051  
1A

7.D0741920  
DC STEPPER MOT  
OR:ASS'Y



9.M2052003  
OPTICAL WRITING  
UNIT:ASS'Y

4.11050724  
CLAMPS:WES-121  
0



8.G0291980  
DECAL - LD



5.11050760  
(x4)  
CLAMP:LWSM-051  
1A



6.11050763  
(x3)  
CLAMP:LWS-1211A



6.11050763  
CLAMP:LWS-1211A

1.03530060N (x20)  
BIND SCREW - M3X6

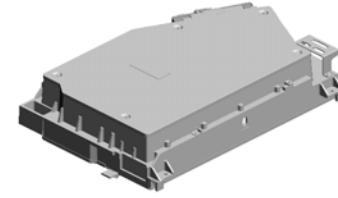
1.03530060N  
(x38)  
BIND SCREW - M3  
X6

U003\_S003  
OPTICAL WRITING UNIT:ASS'Y

10.M2052063  
SHIELD GLASS:AS  
S'Y

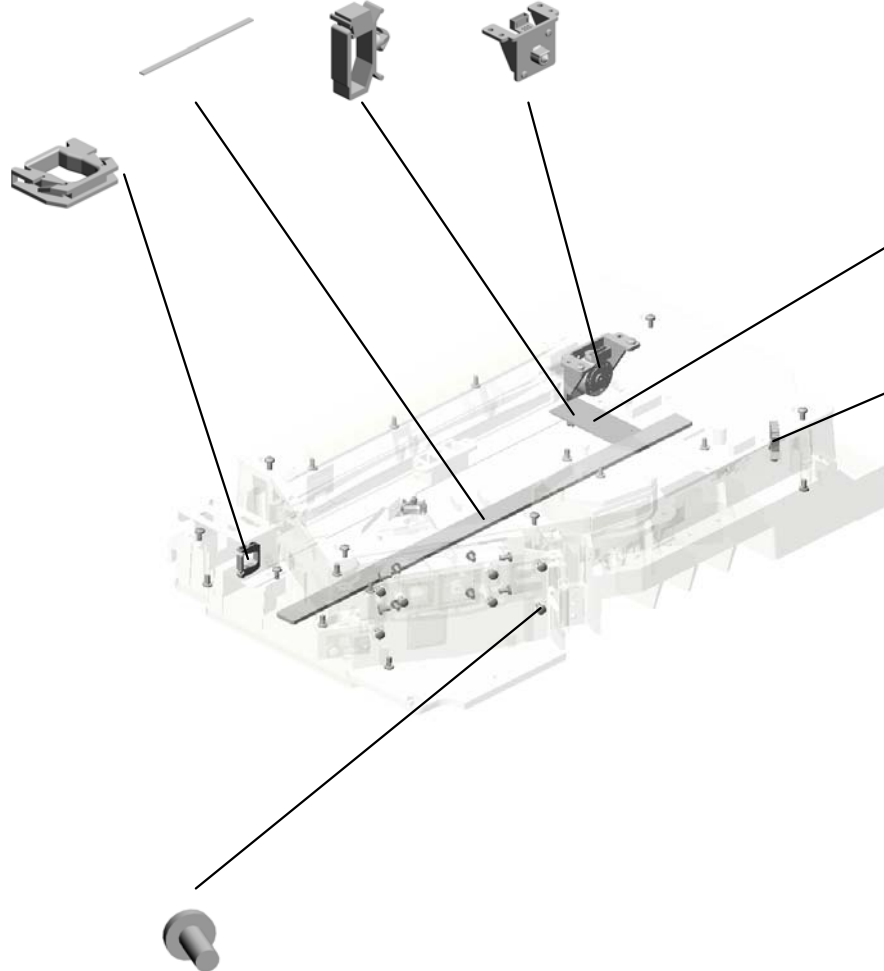
5.11050760  
(x2)  
CLAMP:LWSM-051  
1A

7.D0741920  
DC STEPPER MOT  
OR:ASS'Y



9.M2052003  
OPTICAL WRITING  
UNIT:ASS'Y

4.11050724  
CLAMPS:WES-121  
0



8.G0291980  
DECAL - LD



5.11050760  
(x4)  
CLAMP:LWSM-051  
1A



6.11050763  
(x3)  
CLAMP:LWS-1211A



6.11050763  
CLAMP:LWS-1211A

1.03530060N (x21)  
BIND SCREW - M3X6

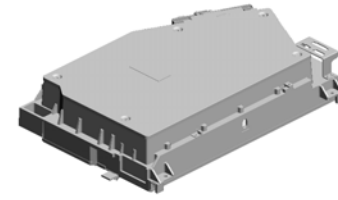
1.03530060N  
(x37)  
BIND SCREW - M3  
X6

U003\_S004  
OPTICAL WRITING UNIT:ASS'Y

10.M2052063  
SHIELD GLASS:AS  
S'Y

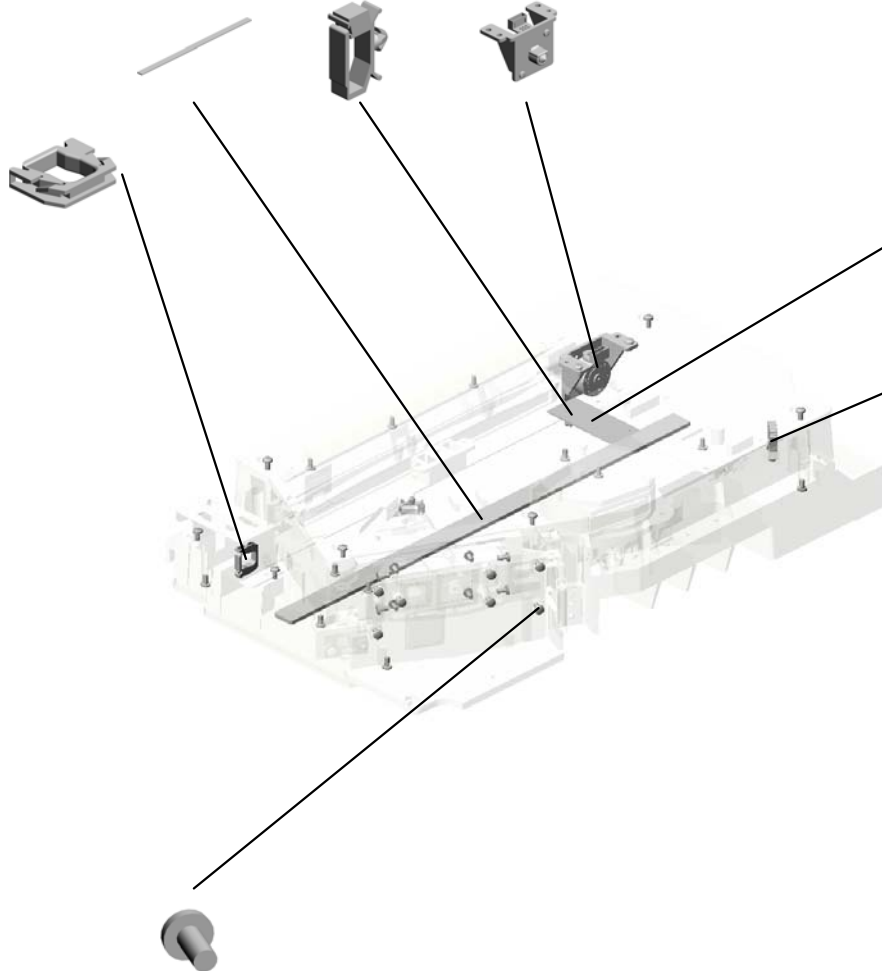
5.11050760  
(x2)  
CLAMP:LWSM-051  
1A

7.D0741920  
DC STEPPER MOT  
OR:ASS'Y



9.M2052003  
OPTICAL WRITING  
UNIT:ASS'Y

4.11050724  
CLAMPS:WES-121  
0



8.G0291980  
DECAL - LD



5.11050760  
(x4)  
CLAMP:LWSM-051  
1A



6.11050763  
(x3)  
CLAMP:LWS-1211A



6.11050763  
CLAMP:LWS-1211A

1.03530060N (x21)  
BIND SCREW - M3X6

1.03530060N  
(x37)  
BIND SCREW - M3  
X6

# U004.TONER SUPPLY

U004\_S002  
M2053102  
TONER HOPPER:TONER SU  
PPLY:ASS'Y

U004\_S003  
M2053102  
TONER HOPPER:TONER SU  
PPLY:ASS'Y

U004\_S001  
M2053102  
TONER HOPPER:TONER SU  
PPLY:ASS'Y

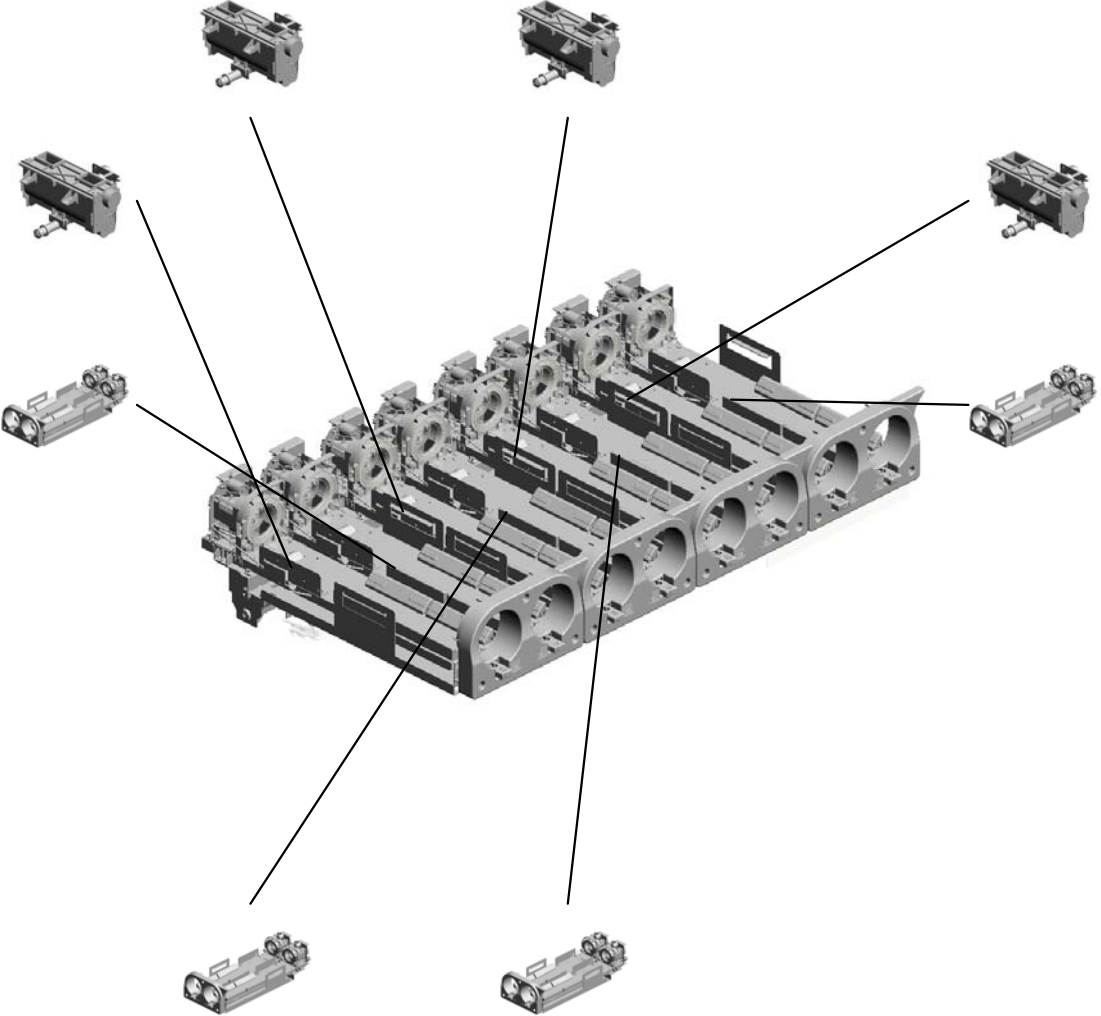
U004\_S004  
M2053102  
TONER HOPPER:TONER SU  
PPLY:ASS'Y

U004\_S008  
M2053108  
TONER BANK:KANAN:ASS'Y

U004\_S005  
M2053108  
TONER BANK:KANAN:ASS'Y

U004\_S007  
M2053108  
TONER BANK:KANAN:ASS'Y

U004\_S006  
M2053108  
TONER BANK:KANAN:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U004 TONER SUPPLY

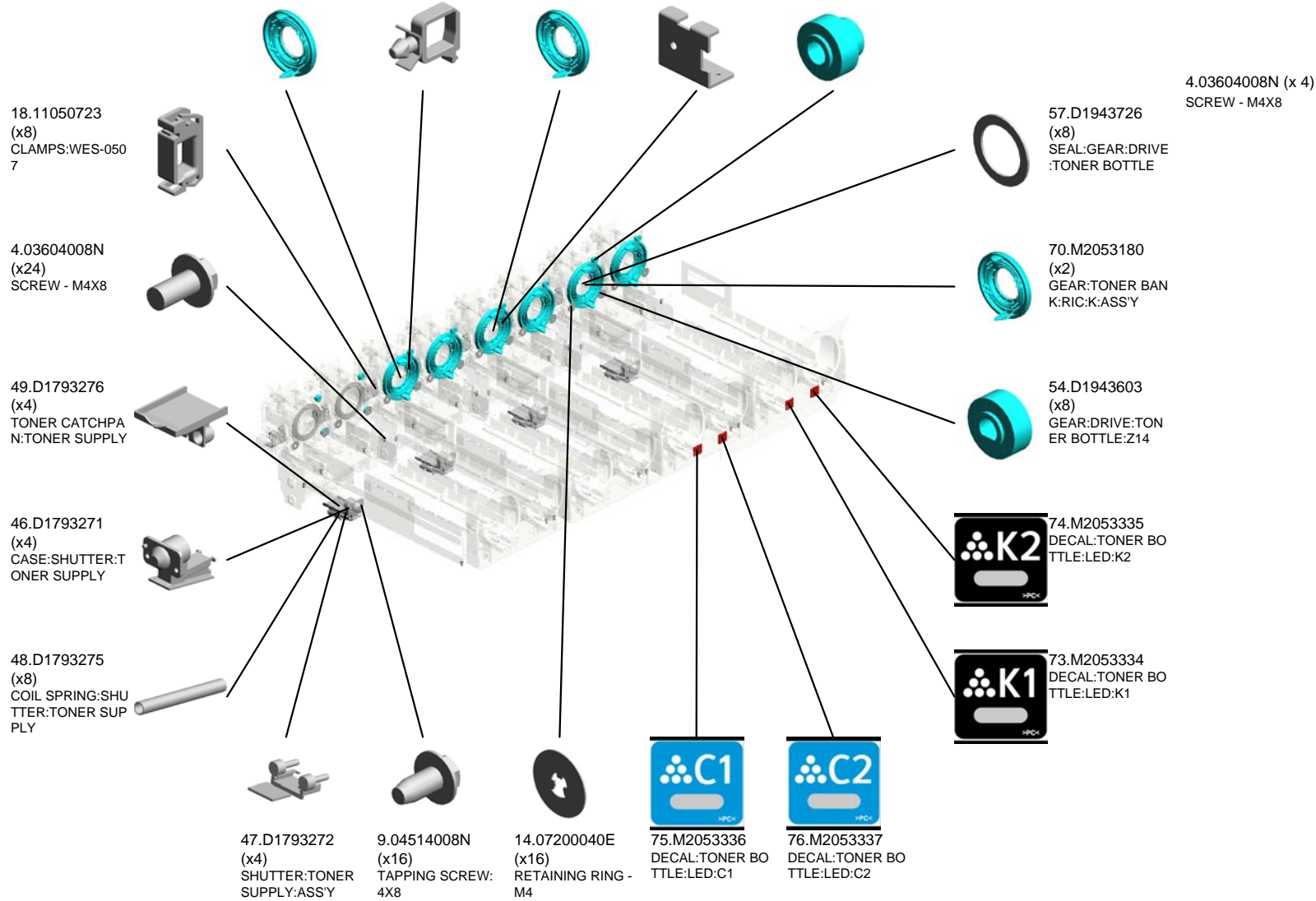
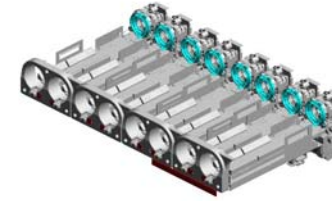
72.M2053182 (x2) GEAR:TONER BAN  
K:RIC:M:ASSY

21.11050763 (x8) CLAMP:LWS-1211A

71.M2053181 (x2) GEAR:TONER BAN  
K:RIC:C:ASSY

66.M2053167 (x8) SUPPORTER:TON  
ER BANK:REAR

33.AB012005 (x8) GEAR - 13Z

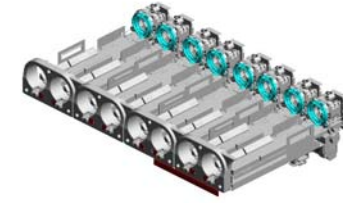


U001 U002 U003 **U004** U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

# U004 TONER SUPPLY

79.M2053340  
DECAL:TONER BO  
TTLE:LED:Y1

80.M2053341  
DECAL:TONER BO  
TTLE:LED:Y2



82.M2053183  
(x2)  
GEAR:TONER BAN  
K:RIC:Y:ASS'Y



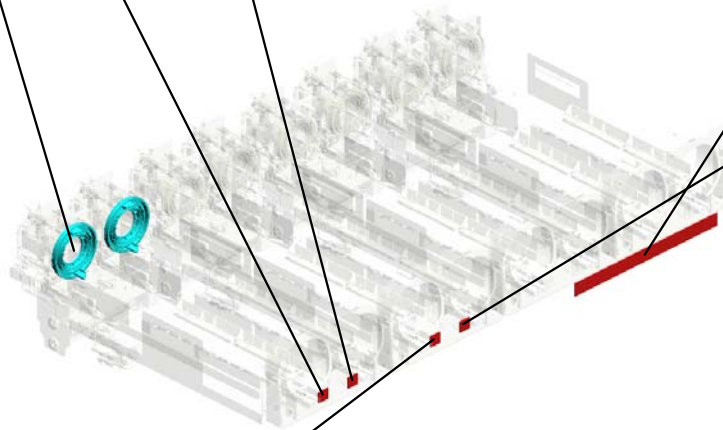
81.M2053342  
DECAL:EXCHANG  
E:TONER BOTTLE



78.M2053339  
DECAL:TONER BO  
TTLE:LED:M2

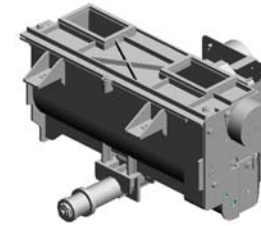


77.M2053338  
DECAL:TONER BO  
TTLE:LED:M1



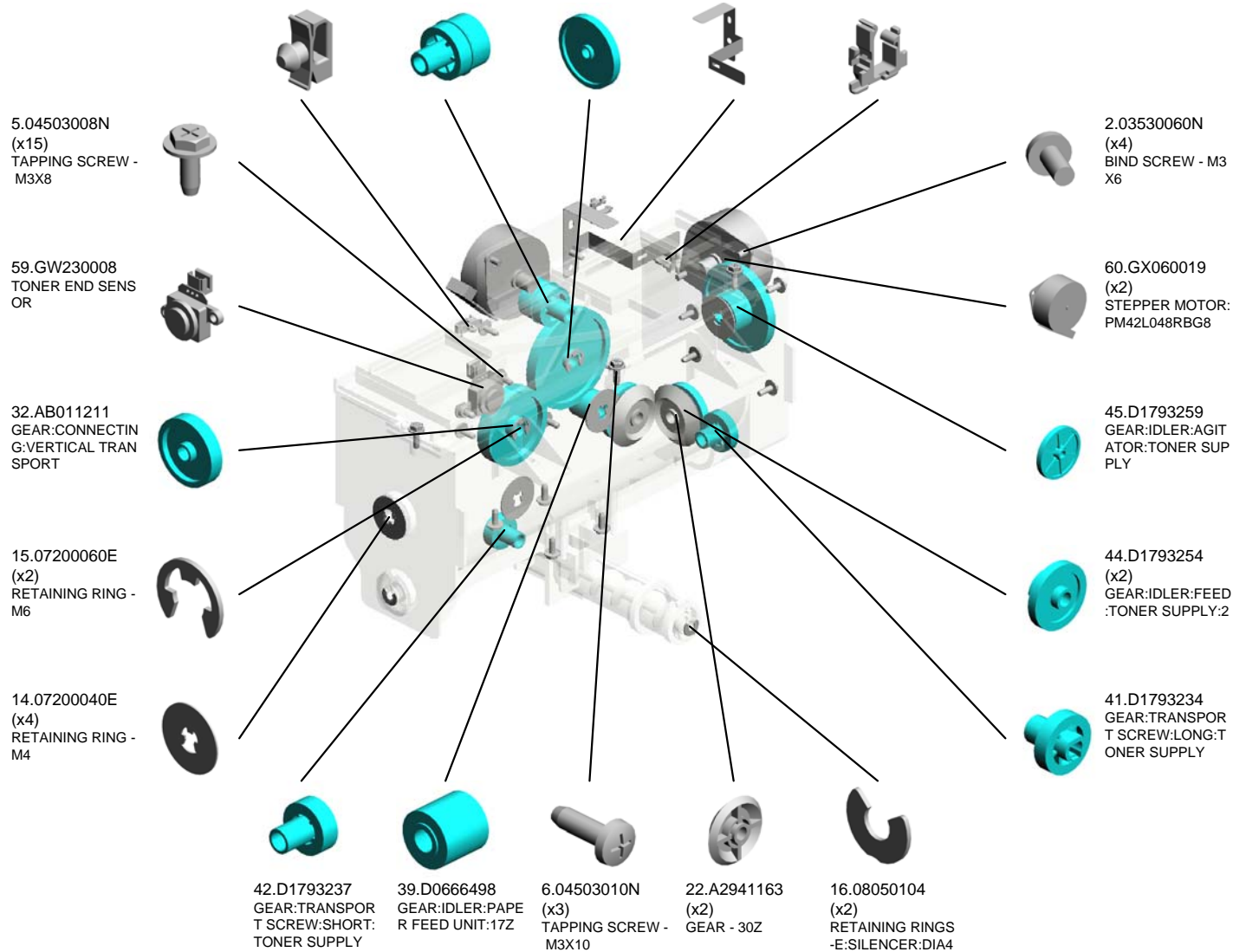
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004\_S001  
 TONER HOPPER:TONER SUPPLY:ASS'Y



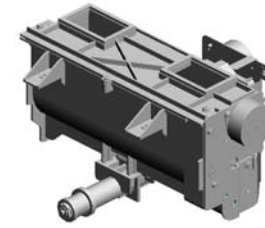
61.M2053102  
 TONER HOPPER:TONER SUPPLY:ASS'Y

- 19.11050758 CLAMP:LWSM-030 6A
- 43.D1793253 GEAR:IDLER:FEED :TONER SUPPLY:1
- 40.D1496553 GEAR:IDLER:Z61
- 63.M2053127 GROUND PLATE:TONER HOPPER
- 17.11050551 (x2) CLAMP:LES-0505

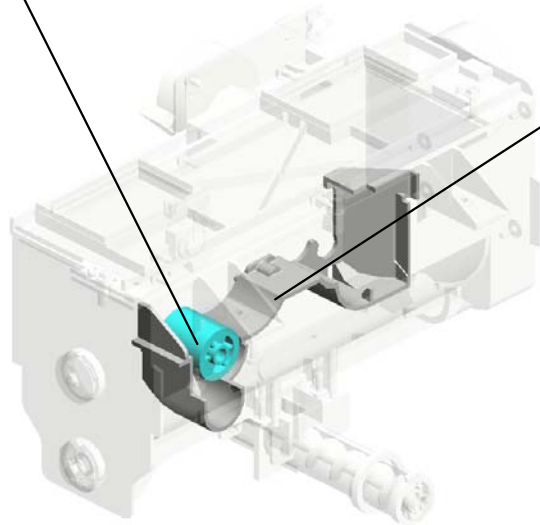
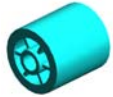


U004\_S001  
TONER HOPPER:TONER SUPPLY:ASS'Y

64.M2053133  
GEAR:IDLER:Z27



61.M2053102  
TONER HOPPER:T  
ONER SUPPLY:AS  
SY

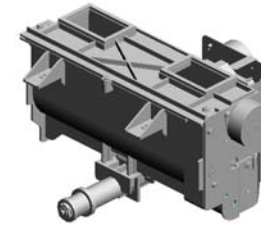


65.M2053140  
COVER:GEAR:TON  
ER SUPPLY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004\_S002

TONER HOPPER:TONER SUPPLY:ASS'Y



61.M2053102  
TONER HOPPER:TONER SUPPLY:ASS'Y

- 19.11050758 CLAMP:LWSM-030 6A
- 43.D1793253 GEAR:IDLER:FEED :TONER SUPPLY:1
- 40.D1496553 GEAR:IDLER:Z61
- 63.M2053127 GROUND PLATE:TONER HOPPER
- 17.11050551 (x2) CLAMP:LES-0505

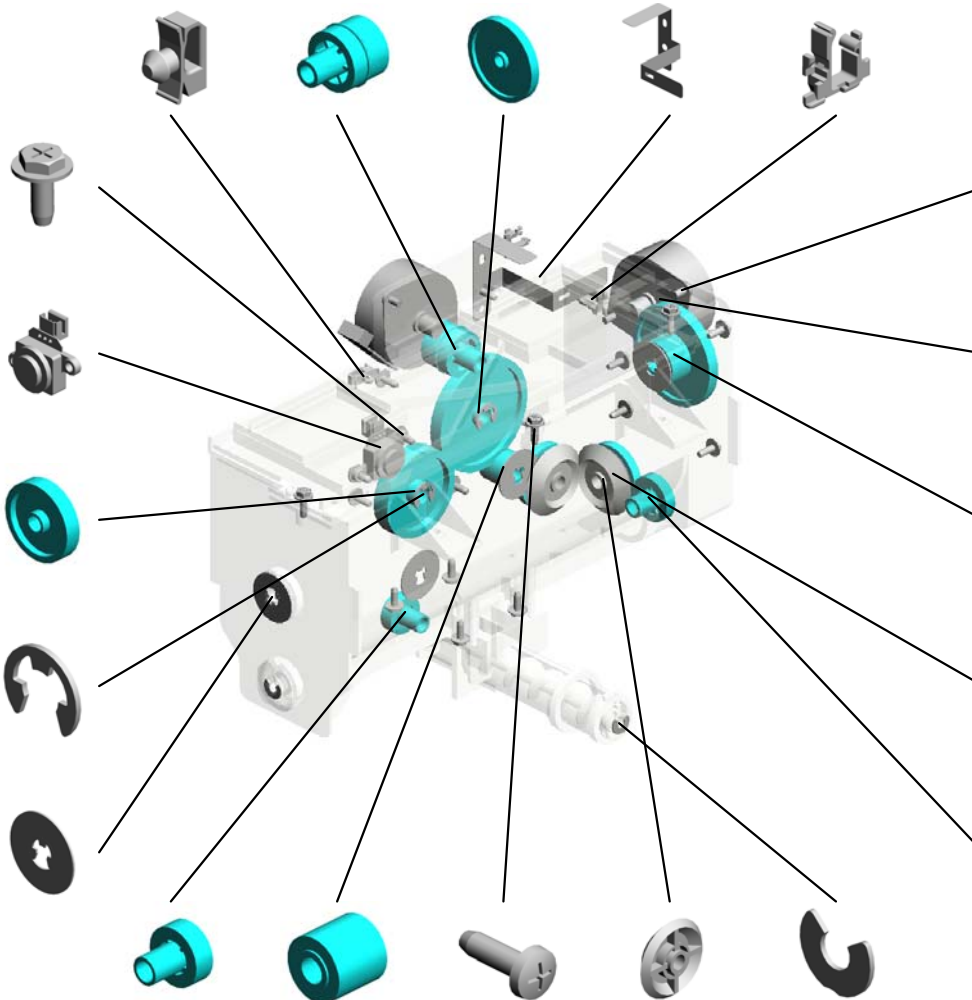
5.04503008N (x15) TAPPING SCREW - M3X8

59.GW230008 TONER END SENSOR

32.AB011211 GEAR:CONNECTING:VERTICAL TRANSPORT

15.07200060E (x2) RETAINING RING - M6

14.07200040E (x4) RETAINING RING - M4



2.03530060N (x4) BIND SCREW - M3 X6

60.GX060019 (x2) STEPPER MOTOR: PM42L048RBG8

45.D1793259 GEAR:IDLER:AGITATOR:TONER SUPPLY

44.D1793254 (x2) GEAR:IDLER:FEED :TONER SUPPLY:2

41.D1793234 GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY

42.D1793237 GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY

39.D0666498 GEAR:IDLER:PAPER FEED UNIT:17Z

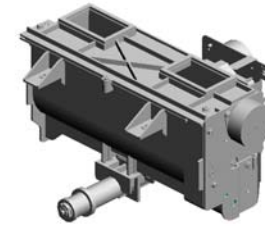
6.04503010N (x3) TAPPING SCREW - M3X10

22.A2941163 (x2) GEAR - 30Z

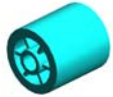
16.08050104 (x2) RETAINING RINGS -SILENCER:DIA4

U004\_S002  
TONER HOPPER:TONER SUPPLY:ASS'Y

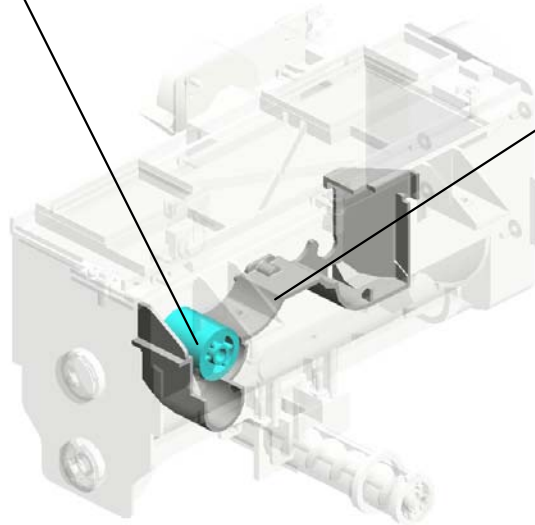
64.M2053133  
GEAR:IDLER:Z27



61.M2053102  
TONER HOPPER:T  
ONER SUPPLY:AS  
SY



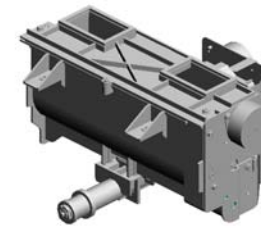
65.M2053140  
COVER:GEAR:TON  
ER SUPPLY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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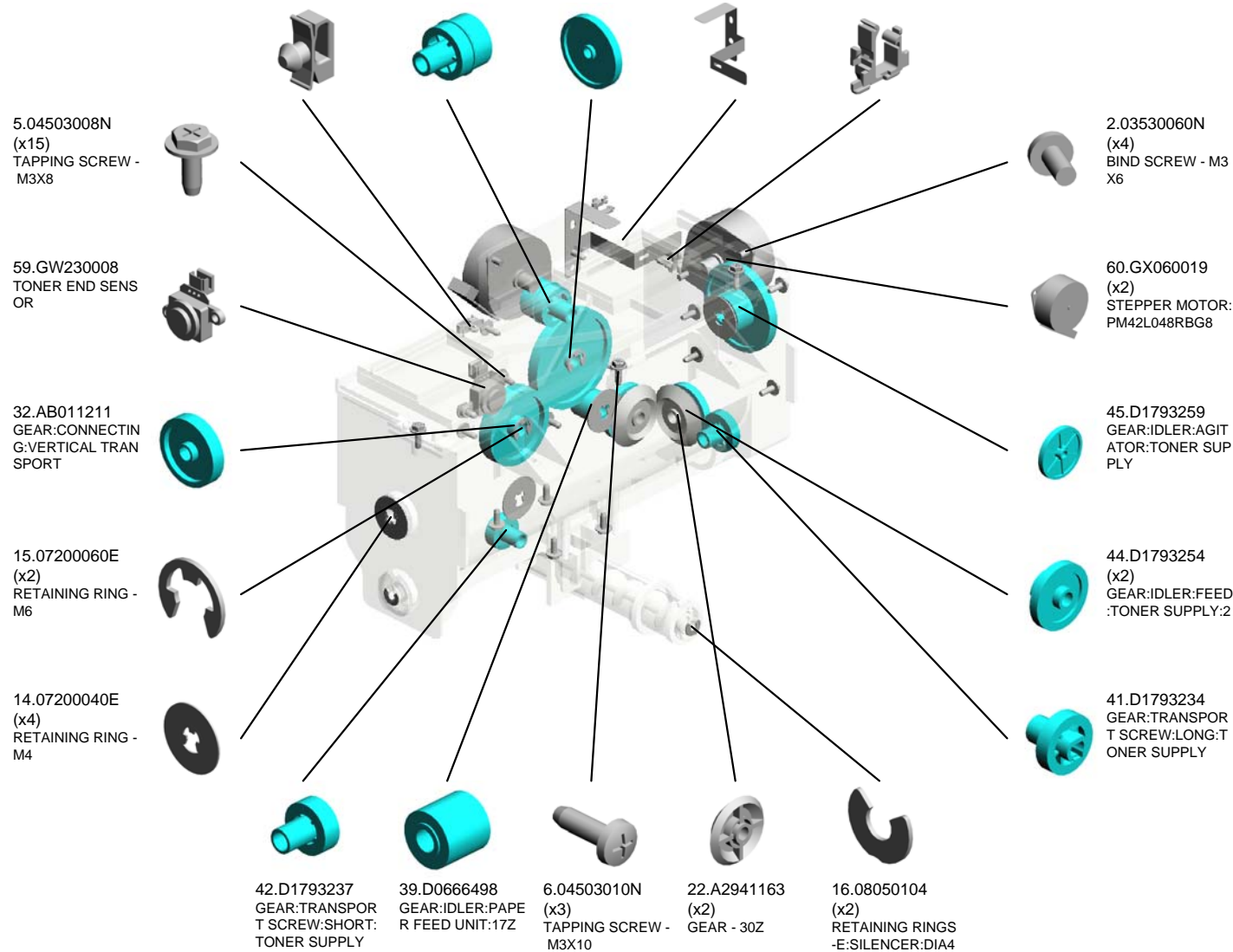
U004\_S003

TONER HOPPER:TONER SUPPLY:ASS'Y



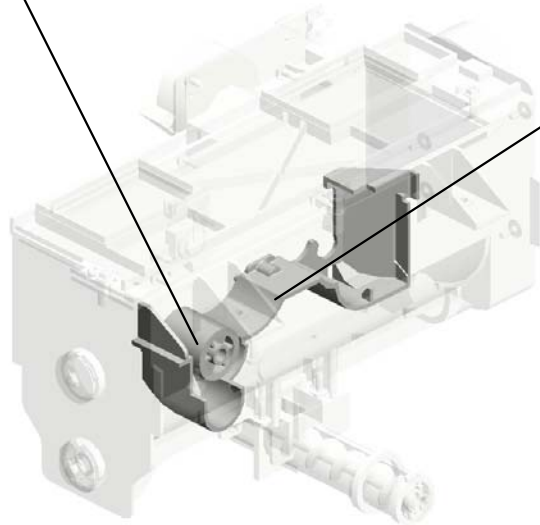
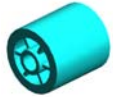
61.M2053102  
TONER HOPPER:TONER SUPPLY:ASS'Y

- 19.11050758 CLAMP:LWSM-030 6A
- 43.D1793253 GEAR:IDLER:FEED :TONER SUPPLY:1
- 40.D1496553 GEAR:IDLER:Z61
- 63.M2053127 GROUND PLATE:TONER HOPPER
- 17.11050551 (x2) CLAMP:LES-0505

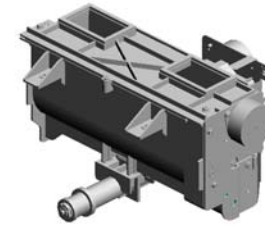


U004\_S003  
TONER HOPPER:TONER SUPPLY:ASS'Y

64.M2053133  
GEAR:IDLER:Z27



65.M2053140  
COVER:GEAR:TON  
ER SUPPLY



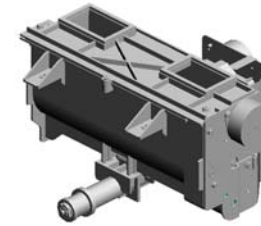
61.M2053102  
TONER HOPPER:T  
ONER SUPPLY:AS  
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004\_S004

TONER HOPPER:TONER SUPPLY:ASS'Y



61.M2053102  
TONER HOPPER:TONER SUPPLY:ASS'Y

- 19.11050758 CLAMP:LWSM-030 6A
- 43.D1793253 GEAR:IDLER:FEED :TONER SUPPLY:1
- 40.D1496553 GEAR:IDLER:Z61
- 63.M2053127 GROUND PLATE:TONER HOPPER
- 17.11050551 (x2) CLAMP:LES-0505

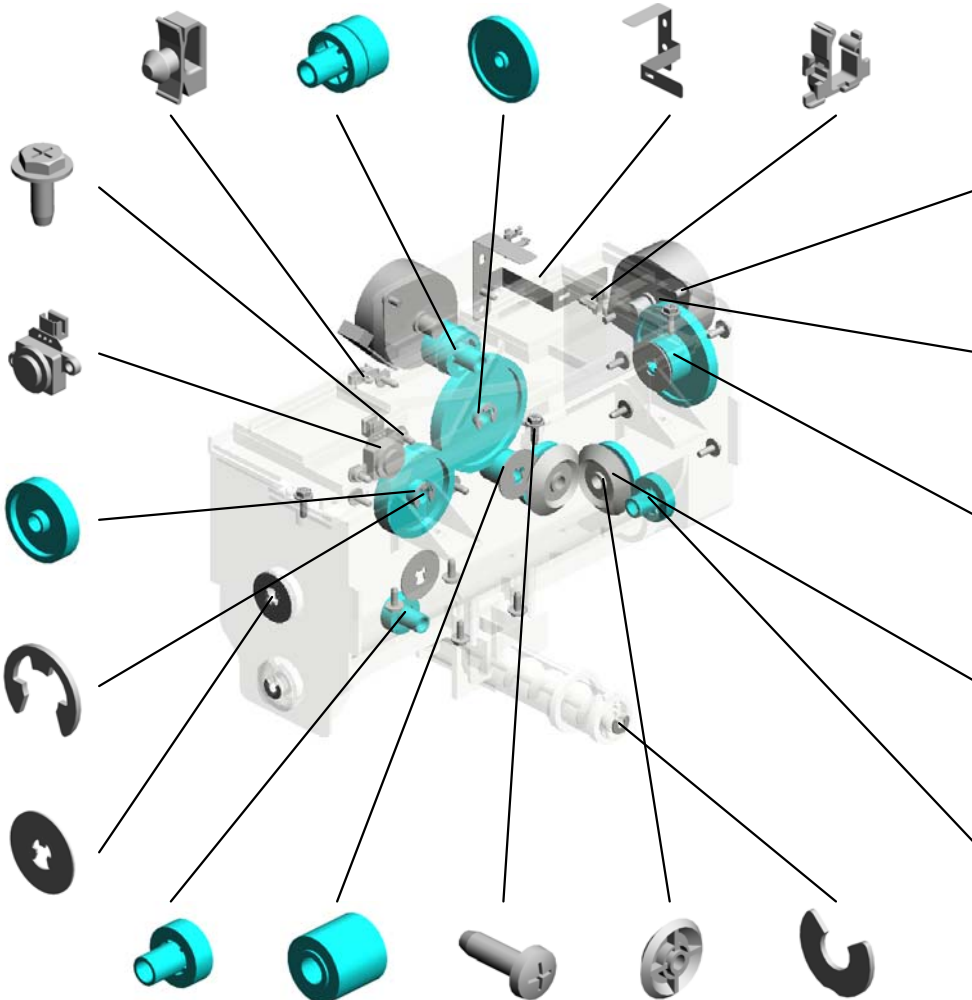
5.04503008N (x15) TAPPING SCREW - M3X8

59.GW230008 TONER END SENSOR

32.AB011211 GEAR:CONNECTING:VERTICAL TRANSPORT

15.07200060E (x2) RETAINING RING - M6

14.07200040E (x4) RETAINING RING - M4



2.03530060N (x4) BIND SCREW - M3 X6

60.GX060019 (x2) STEPPER MOTOR: PM42L048RBG8

45.D1793259 GEAR:IDLER:AGITATOR:TONER SUPPLY

44.D1793254 (x2) GEAR:IDLER:FEED :TONER SUPPLY:2

41.D1793234 GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY

42.D1793237 GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY

39.D0666498 GEAR:IDLER:PAPER FEED UNIT:17Z

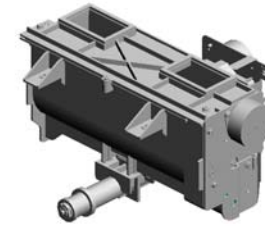
6.04503010N (x3) TAPPING SCREW - M3X10

22.A2941163 (x2) GEAR - 30Z

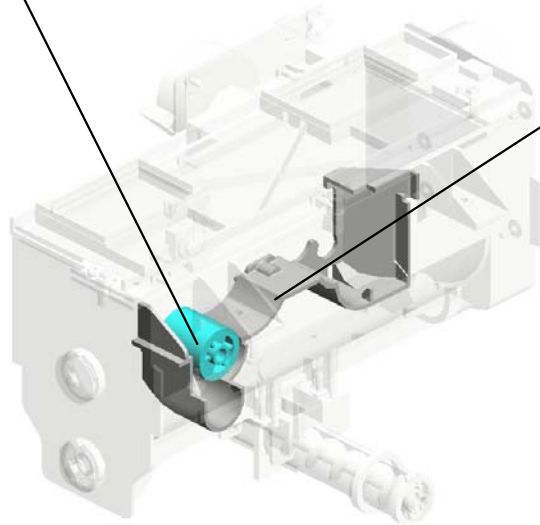
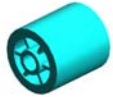
16.08050104 (x2) RETAINING RINGS -SILENCER:DIA4

U004\_S004  
TONER HOPPER:TONER SUPPLY:ASS'Y

64.M2053133  
GEAR:IDLER:Z27



61.M2053102  
TONER HOPPER:T  
ONER SUPPLY:AS  
SY

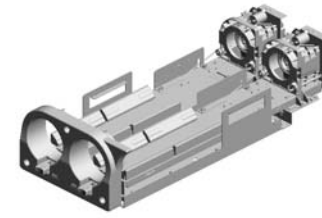


65.M2053140  
COVER:GEAR:TON  
ER SUPPLY

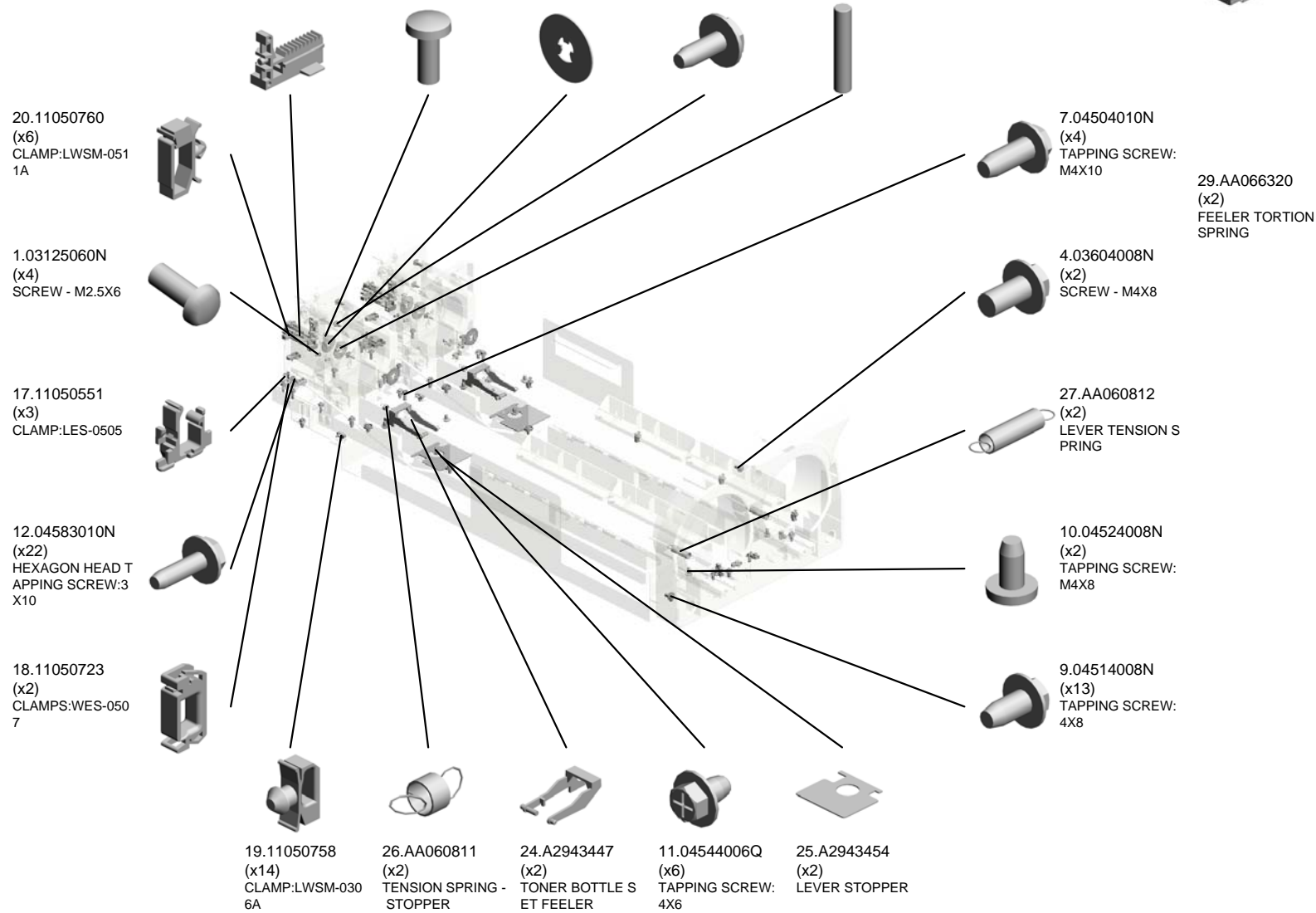
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004\_S005  
 TONER BANK:KANAN:ASS'Y

- 23.A2943354 (x2) RACK - 10Z
- 3.03530080N (x2) SCREW:M3X8
- 14.07200040E (x8) RETAINING RING - M4
- 8.04513008N (x2) TAPPING SCREW - M3X8
- 13.06330160G (x2) PARALLEL PIN - 3X 16MM



62.M2053108  
 TONER BANK:KANAN:ASS'Y



U004\_S005  
 TONER BANK:KANAN:ASS'Y

53.D1943599  
 (x2)  
 GEAR:RACK:Z12:Z  
 35

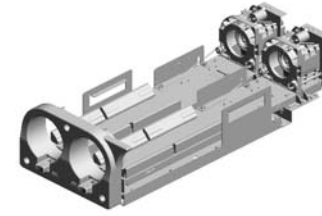
34.AB017515  
 (x2)  
 DOUBLE GEAR - 1  
 2/23Z

38.D0393368  
 (x4)  
 SCREW:M3X3.5

56.D1943632  
 (x2)  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH

30.AA082101  
 (x4)  
 BUSHING - 6X10X6

62.M2053108  
 TONER BANK:KAN  
 AN:ASS'Y



37.B2343356  
 (x2)  
 JOINT:CHUCK:TON  
 ER BOTTLE

28.AA063601  
 (x2)  
 RACK SPRING

55.D1943630  
 (x2)  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:A  
 SS'Y:5.85W:BRUSH

68.M2053172  
 (x2)  
 GROUND PLATE:T  
 ONER BANK

36.AW020198  
 (x2)  
 PHOTOINTERRUP  
 TOR:LG2A14NL1

31.AA143562  
 (x2)  
 SCREW:M4:DIA6X1  
 .2

69.M2053175  
 (x2)  
 STOPPER:TONER  
 BOTTLE

50.D1943564  
 (x2)  
 LEVER:BASE:TON  
 ER BANK

52.D1943567  
 (x8)  
 GUIDE:BASE:TONE  
 R BANK

67.M2053168  
 INNER COVER:TO  
 NER BANK

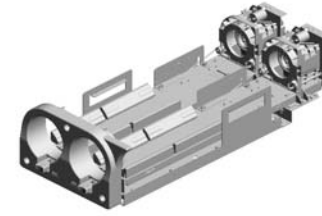
58.D2023890  
 (x2)  
 LED:RED

35.AC020153  
 (x2)  
 LENS:LED:4

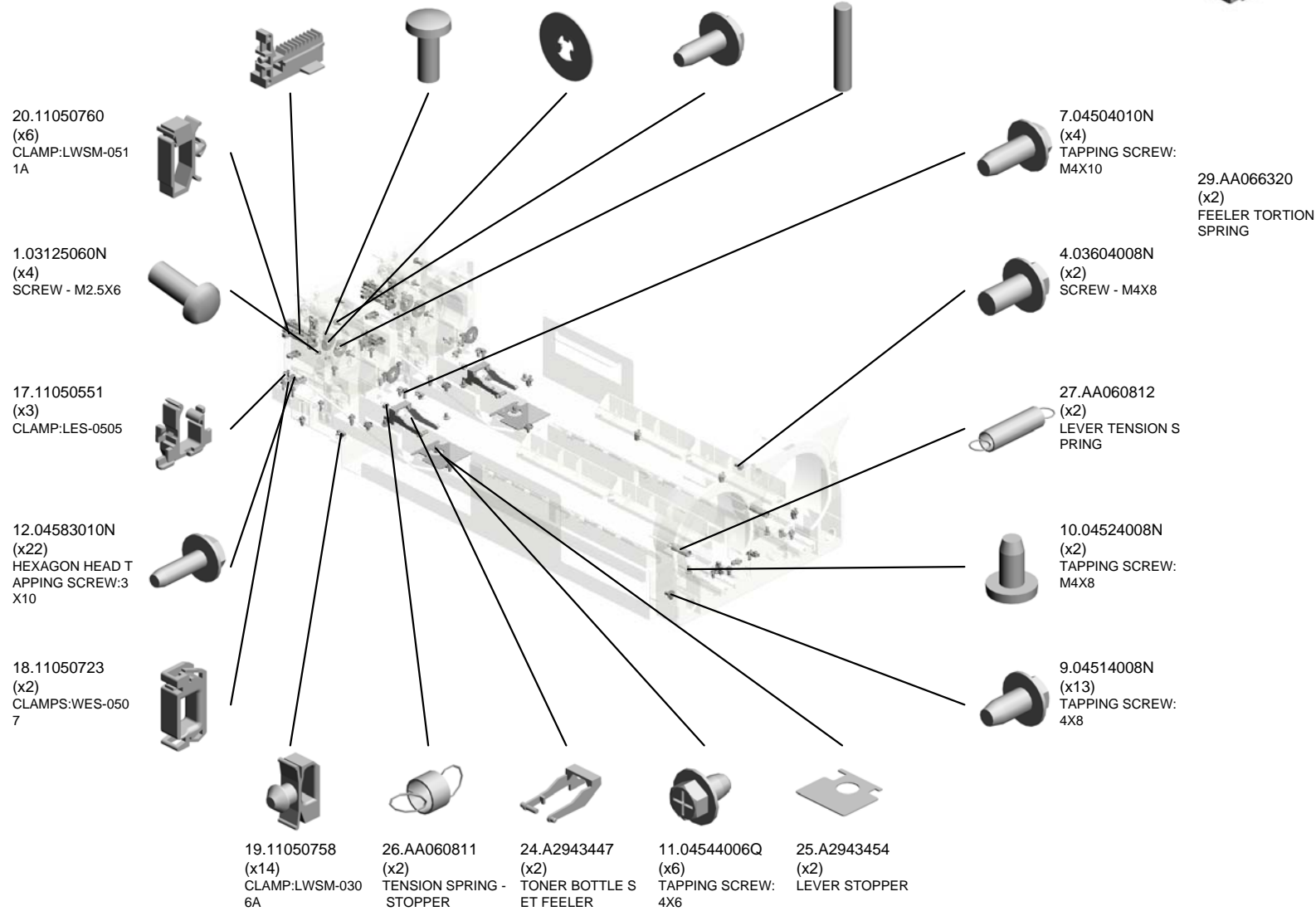
51.D1943566  
 (x2)  
 GRIP:LEVER:BASE  
 :TONER BANK

U004\_S006  
 TONER BANK:KANAN:ASS'Y

- 23.A2943354 (x2) RACK - 10Z
- 3.03530080N (x2) SCREW:M3X8
- 14.07200040E (x8) RETAINING RING - M4
- 8.04513008N (x2) TAPPING SCREW - M3X8
- 13.06330160G (x2) PARALLEL PIN - 3X 16MM



62.M2053108  
 TONER BANK:KANAN:ASS'Y



U004\_S006  
 TONER BANK:KANAN:ASS'Y

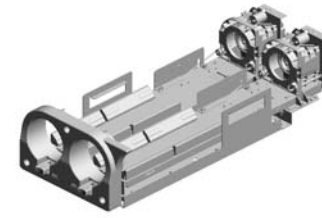
53.D1943599  
 (x2)  
 GEAR:RACK:Z12:Z  
 35

34.AB017515  
 (x2)  
 DOUBLE GEAR - 1  
 2/23Z

38.D0393368  
 (x4)  
 SCREW:M3X3.5

56.D1943632  
 (x2)  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH

30.AA082101  
 (x4)  
 BUSHING - 6X10X6



62.M2053108  
 TONER BANK:KANAN:  
 ASS'Y

37.B2343356  
 (x2)  
 JOINT:CHUCK:TONER  
 BOTTLE

28.AA063601  
 (x2)  
 RACK SPRING

55.D1943630  
 (x2)  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:AS  
 S'Y:5.85W:BRUSH

68.M2053172  
 (x2)  
 GROUND PLATE:TONER  
 BANK

36.AW020198  
 (x2)  
 PHOTOINTERRUPTOR:  
 LG2A14NL1

31.AA143562  
 (x2)  
 SCREW:M4:DIA6X1  
 .2

69.M2053175  
 (x2)  
 STOPPER:TONER  
 BOTTLE

50.D1943564  
 (x2)  
 LEVER:BASE:TONER  
 BANK

52.D1943567  
 (x8)  
 GUIDE:BASE:TONER  
 BANK

67.M2053168  
 INNER COVER:TONER  
 BANK

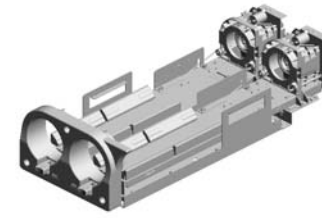
58.D2023890  
 (x2)  
 LED:RED

35.AC020153  
 (x2)  
 LENS:LED:4

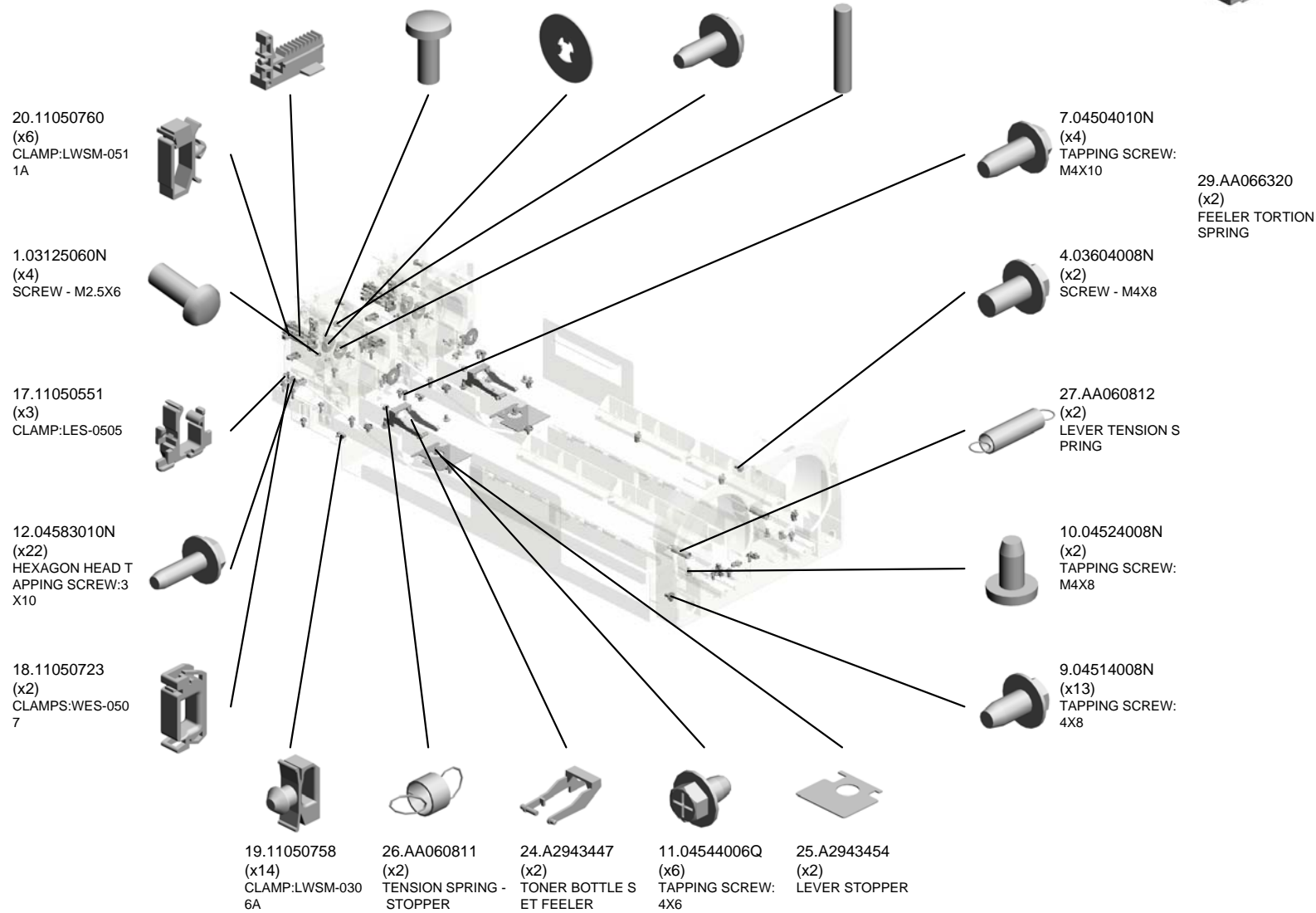
51.D1943566  
 (x2)  
 GRIP:LEVER:BASE:  
 TONER BANK

U004\_S007  
 TONER BANK:KANAN:ASS'Y

- 23.A2943354 (x2) RACK - 10Z
- 3.03530080N (x2) SCREW:M3X8
- 14.07200040E (x8) RETAINING RING - M4
- 8.04513008N (x2) TAPPING SCREW - M3X8
- 13.06330160G (x2) PARALLEL PIN - 3X 16MM



62.M2053108  
 TONER BANK:KANAN:ASS'Y



U004\_S007  
 TONER BANK:KANAN:ASS'Y

53.D1943599  
 (x2)  
 GEAR:RACK:Z12:Z  
 35

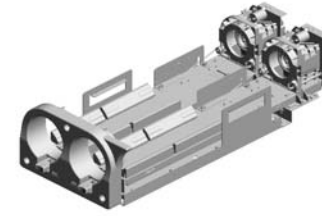
34.AB017515  
 (x2)  
 DOUBLE GEAR - 1  
 2/23Z

38.D0393368  
 (x4)  
 SCREW:M3X3.5

56.D1943632  
 (x2)  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH

30.AA082101  
 (x4)  
 BUSHING - 6X10X6

62.M2053108  
 TONER BANK:KANAN:  
 ASS'Y



37.B2343356  
 (x2)  
 JOINT:CHUCK:TONER  
 BOTTLE

28.AA063601  
 (x2)  
 RACK SPRING

55.D1943630  
 (x2)  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:AS  
 S'Y:5.85W:BRUSH

68.M2053172  
 (x2)  
 GROUND PLATE:TONER  
 BANK

52.D1943567  
 (x8)  
 GUIDE:BASE:TONER  
 BANK

67.M2053168  
 INNER COVER:TONER  
 BANK

58.D2023890  
 (x2)  
 LED:RED

35.AC020153  
 (x2)  
 LENS:LED:4

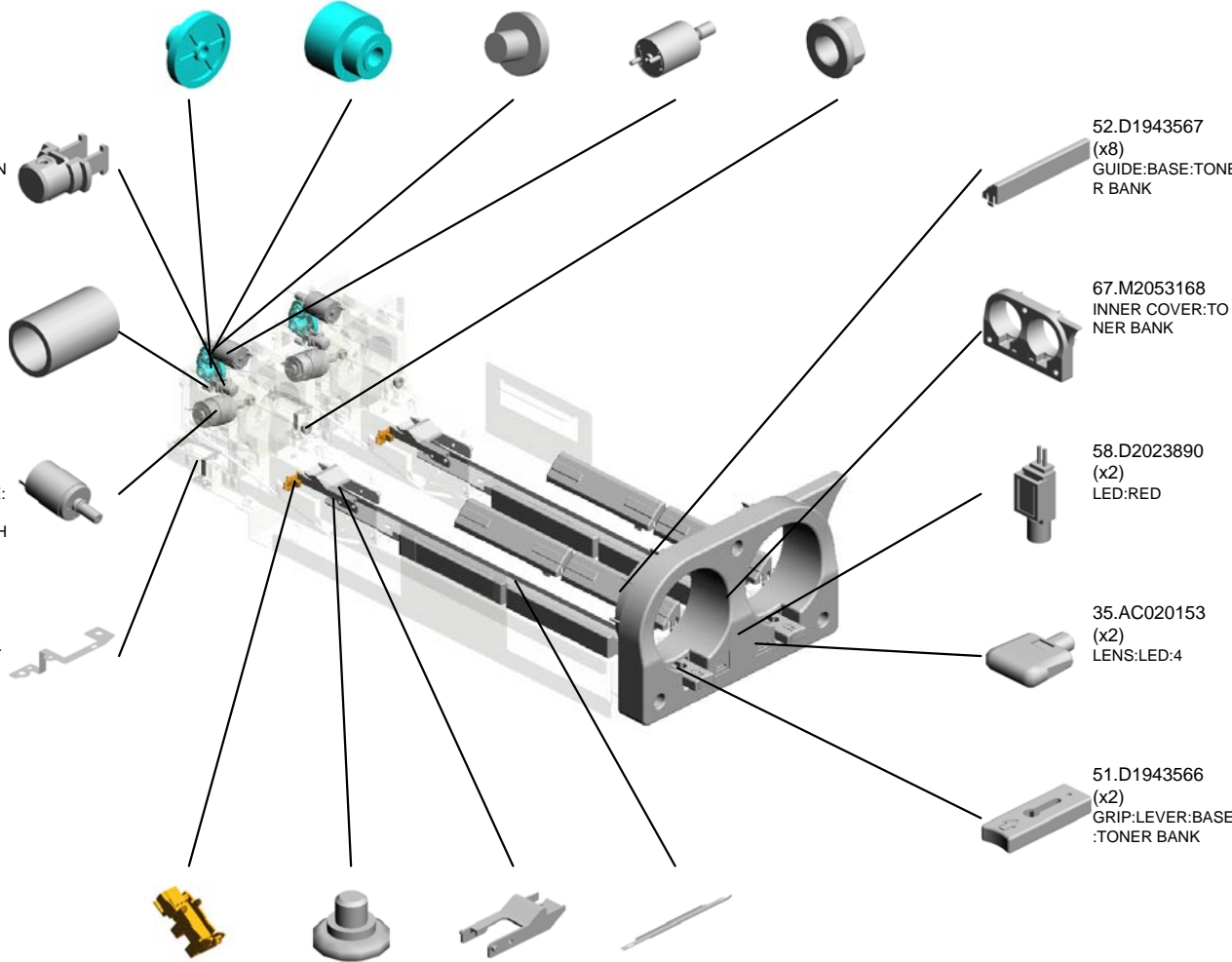
51.D1943566  
 (x2)  
 GRIP:LEVER:BASE:  
 TONER BANK

36.AW020198  
 (x2)  
 PHOTOINTERRUPTOR:  
 LG2A14NL1

31.AA143562  
 (x2)  
 SCREW:M4:DIA6X1  
 .2

69.M2053175  
 (x2)  
 STOPPER:TONER  
 BOTTLE

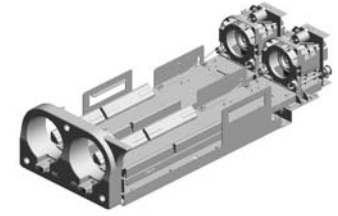
50.D1943564  
 (x2)  
 LEVER:BASE:TONER  
 BANK



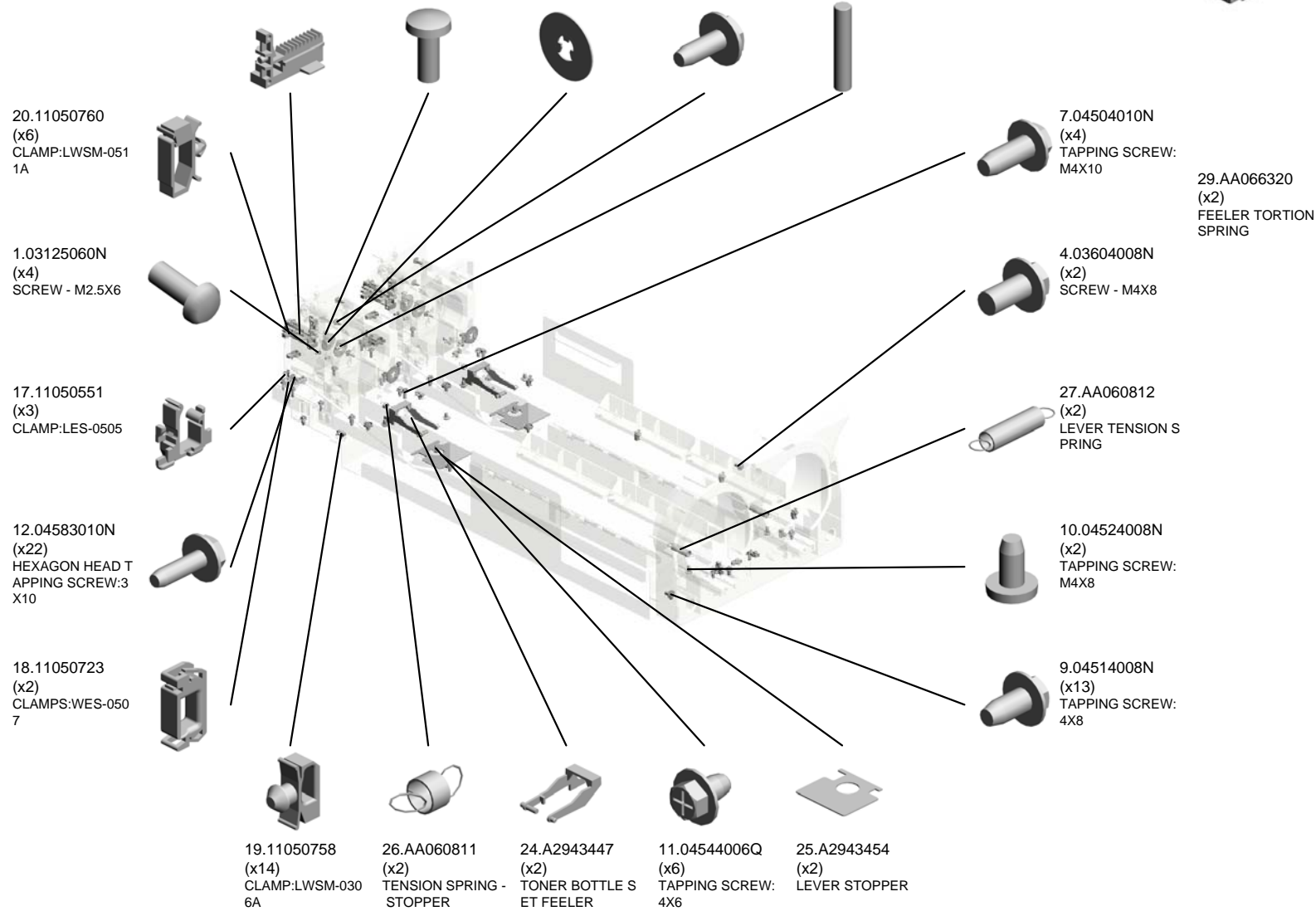


U004\_S008  
 TONER BANK:KANAN:ASS'Y

- 23.A2943354 (x2) RACK - 10Z
- 3.03530080N (x2) SCREW:M3X8
- 14.07200040E (x8) RETAINING RING - M4
- 8.04513008N (x2) TAPPING SCREW - M3X8
- 13.06330160G (x2) PARALLEL PIN - 3X 16MM



62.M2053108  
 TONER BANK:KANAN:ASS'Y



U004\_S008  
 TONER BANK:KANAN:ASS'Y

53.D1943599  
 (x2)  
 GEAR:RACK:Z12:Z  
 35

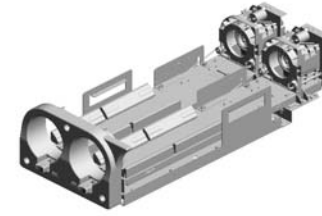
34.AB017515  
 (x2)  
 DOUBLE GEAR - 1  
 2/23Z

38.D0393368  
 (x4)  
 SCREW:M3X3.5

56.D1943632  
 (x2)  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH

30.AA082101  
 (x4)  
 BUSHING - 6X10X6

62.M2053108  
 TONER BANK:KANAN:  
 ASS'Y



37.B2343356  
 (x2)  
 JOINT:CHUCK:TONER  
 BOTTLE

28.AA063601  
 (x2)  
 RACK SPRING

55.D1943630  
 (x2)  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:AS  
 S'Y:5.85W:BRUSH

68.M2053172  
 (x2)  
 GROUND PLATE:TONER  
 BANK

36.AW020198  
 (x2)  
 PHOTOINTERRUPTOR:  
 LG2A14NL1

31.AA143562  
 (x2)  
 SCREW:M4:DIA6X1  
 .2

69.M2053175  
 (x2)  
 STOPPER:TONER  
 BOTTLE

50.D1943564  
 (x2)  
 LEVER:BASE:TONER  
 BANK

52.D1943567  
 (x8)  
 GUIDE:BASE:TONER  
 BANK

67.M2053168  
 INNER COVER:TONER  
 BANK

58.D2023890  
 (x2)  
 LED:RED

35.AC020153  
 (x2)  
 LENS:LED:4

51.D1943566  
 (x2)  
 GRIP:LEVER:BASE:  
 TONER BANK

# U005.PCDU

U005\_S002  
M2052335  
INNER COVER:PCU:ASS'Y

U005\_S004  
M2052327  
(for C and M):PCU:ASS'Y

U005\_S005  
M2052335  
INNER COVER:PCU:ASS'Y

U005\_S003  
M2053500  
CLEANING UNIT:ASS'Y

U005\_S008  
M2052335  
INNER COVER:PCU:ASS'Y

U005\_S001  
M2052326  
(for BK):PCU:ASS'Y

U005\_S011  
M2052335  
INNER COVER:PCU:ASS'Y

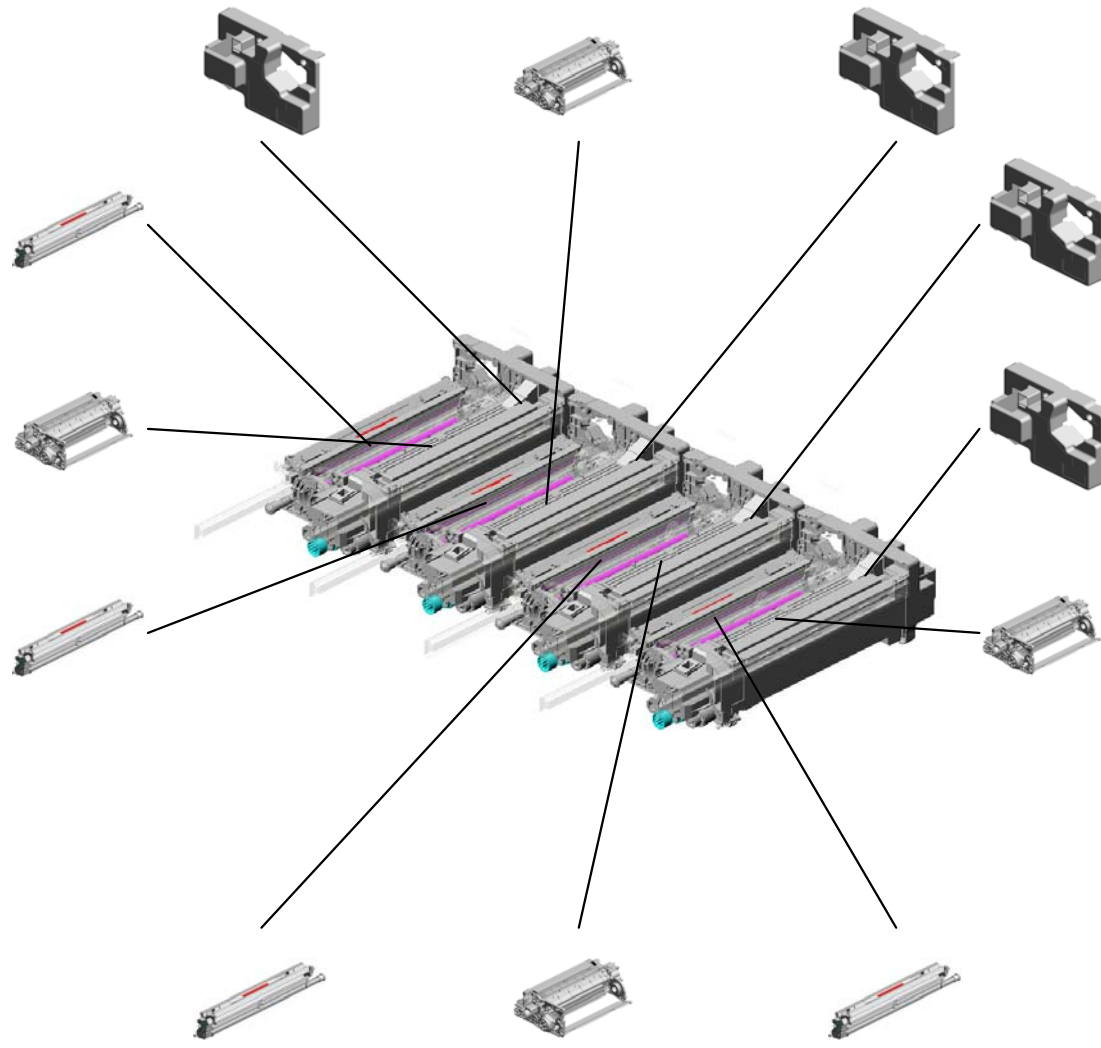
U005\_S006  
M2053500  
CLEANING UNIT:ASS'Y

U005\_S010  
M2052328  
(for Y):PCU:ASS'Y

U005\_S009  
M2053500  
CLEANING UNIT:ASS'Y

U005\_S007  
M2052327  
(for C and M):PCU:ASS'Y

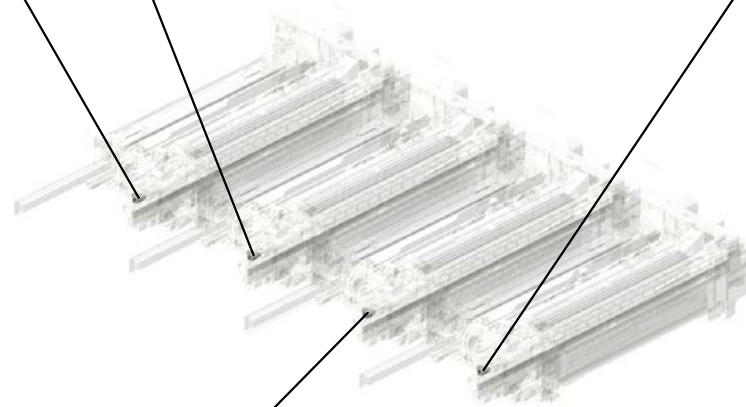
U005\_S012  
M2053500  
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005.PCDU

U005\_S014  
D1793131  
RECEPTACLE:DEVELOPMEN  
T VIAS:ASS'Y



U005\_S013  
D1793131  
RECEPTACLE:DEVELOPMEN  
T VIAS:ASS'Y



U005\_S015  
D1793131  
RECEPTACLE:DEVELOPMEN  
T VIAS:ASS'Y



U005\_S016  
D1793131  
RECEPTACLE:DEVELOPMEN  
T VIAS:ASS'Y



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U005\_S003.CLEANING UNIT:ASS'Y

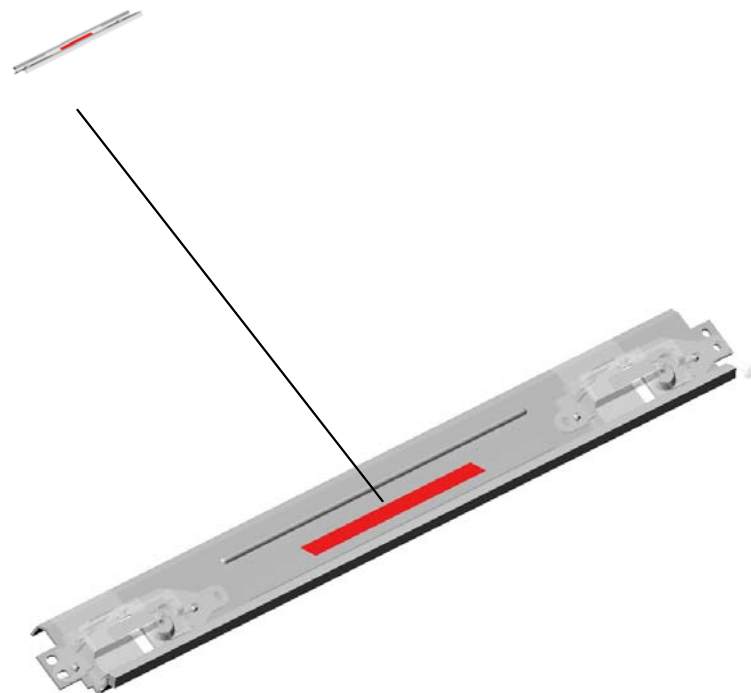
U005\_S003\_S001  
M2053621  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005\_S003\_S001.COVER:COATING BAR:ASS'Y

U005\_S003\_S001\_S001  
M2053622  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005\_S006.CLEANING UNIT:ASS'Y

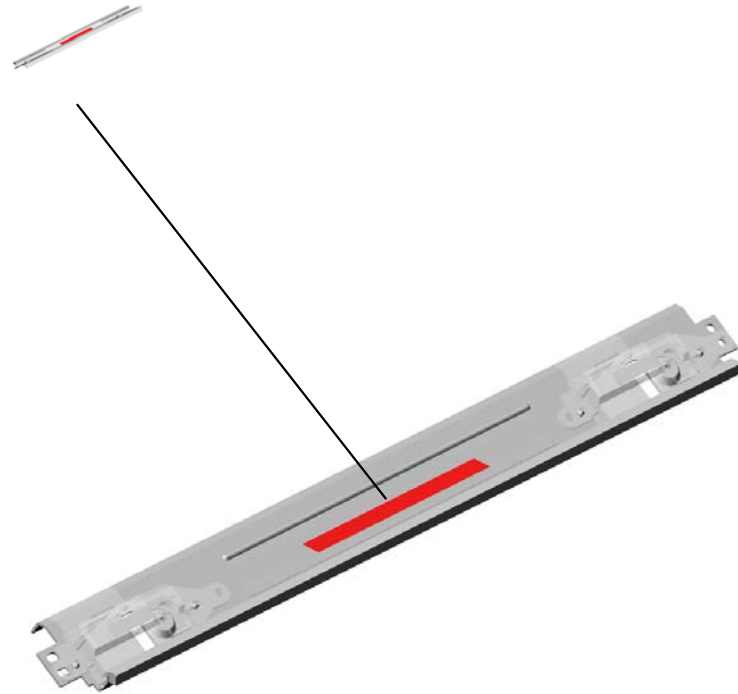
U005\_S006\_S001  
M2053621  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005\_S006\_S001.COVER:COATING BAR:ASS'Y

U005\_S006\_S001\_S001  
M2053622  
COVER:COATING BAR:ASS'Y

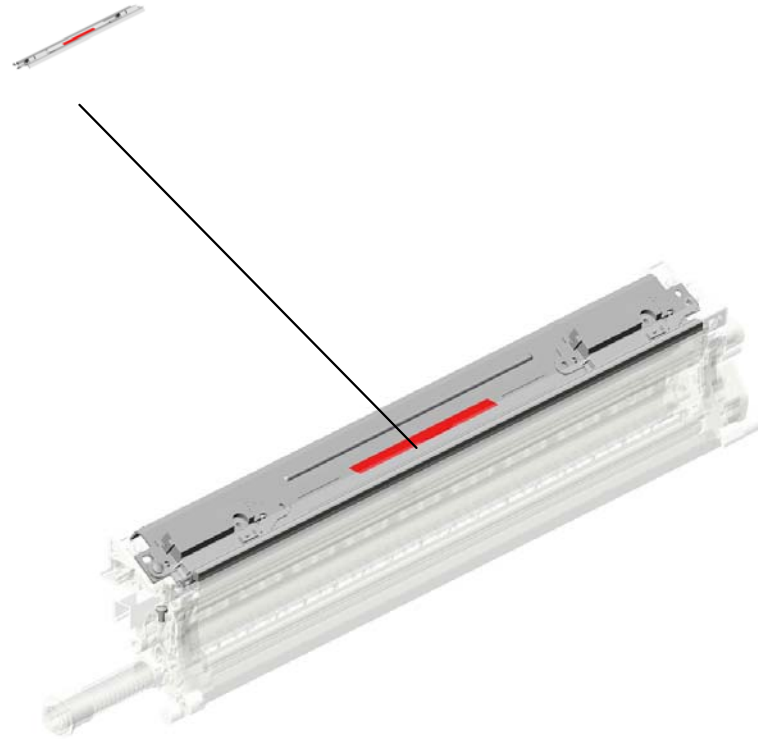


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



# U005\_S009.CLEANING UNIT:ASS'Y

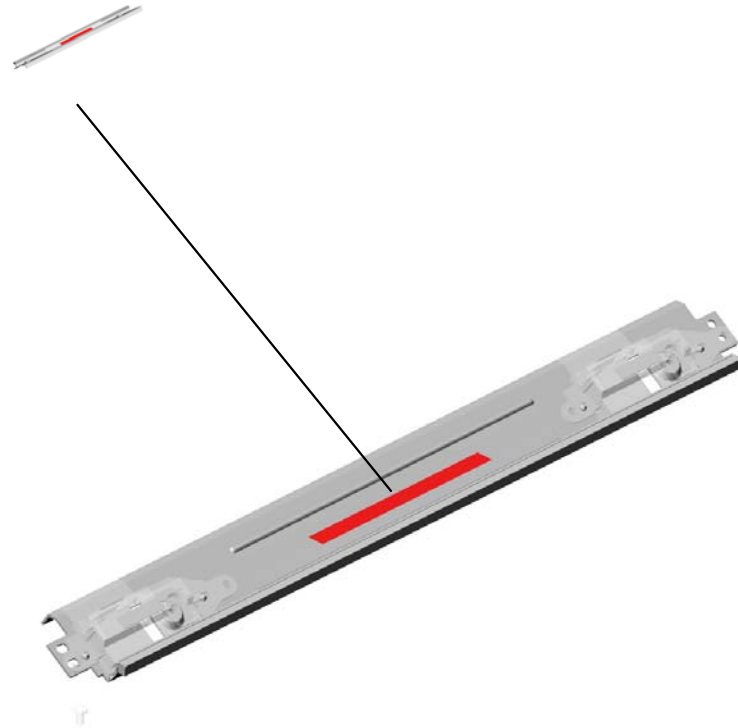
U005\_S009\_S001  
M2053621  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005\_S009\_S001.COVER:COATING BAR:ASS'Y

U005\_S009\_S001\_S001  
M2053622  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005\_S012.CLEANING UNIT:ASS'Y

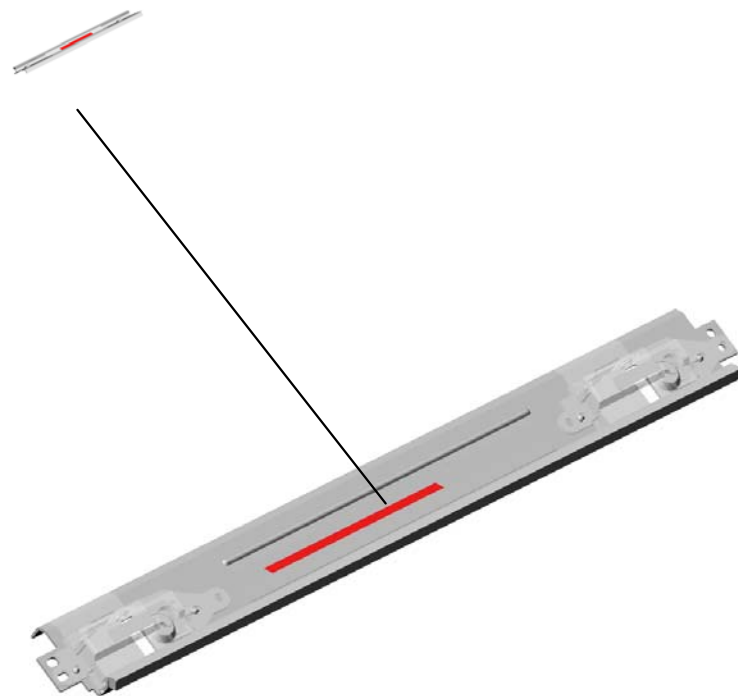
U005\_S012\_S001  
M2053621  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

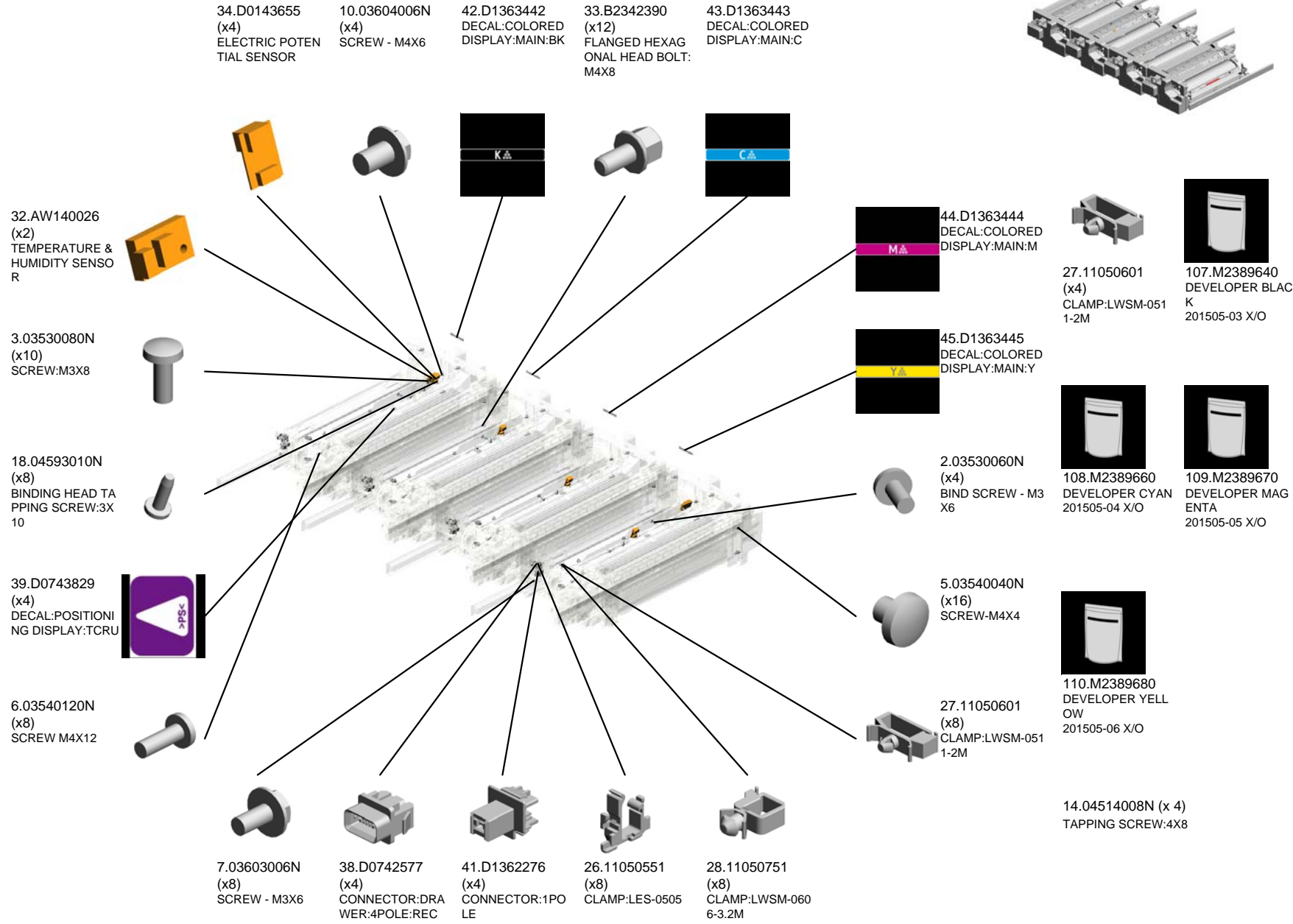
# U005\_S012\_S001.COVER:COATING BAR:ASS'Y

U005\_S012\_S001\_S001  
M2053622  
COVER:COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005 PCDU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005  
PCDU

61.D3724561  
(x2)  
SPACER:DIA4

63.G1782718  
(x4)  
HOLDER:DRUM:RE  
MOVER/INSTALL:F  
RONT

52.D1792469  
(x4)  
KNOB SCREW:DR  
UM

46.D1363446  
DECAL:COLORED  
DISPLAY:DRUM ST  
AY:BK



50.D1792370  
(x4)  
GRIP:DRUM:ASS'Y

106.M2059510  
(x4)  
OPC DRUM DIA100

64.G1782719  
(x4)  
HOLDER:DRUM:RE  
MOVER/INSTALL:R  
EAR



47.D1363447  
DECAL:COLORED  
DISPLAY:DRUM ST  
AY:C

48.D1363448  
DECAL:COLORED  
DISPLAY:DRUM ST  
AY:M

49.D1363449  
DECAL:COLORED  
DISPLAY:DRUM ST  
AY:Y

79.M2052412  
(x4)  
PLATE:STOPPER:P  
CU

78.M2052411  
(x8)  
SLIDE RAIL:PCU

65.G1783271  
(x4)  
HOLDER:SLIDE RA  
IL:DEVELOPMENT  
UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S001  
(for BK):PCU:ASS'Y

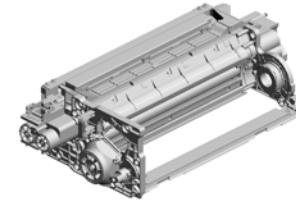
13.04504025N  
(x8)  
TAPPING SCREW:  
4X25

39.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU

12.04504012N  
(x13)  
TAPPING SCREW:  
4X12

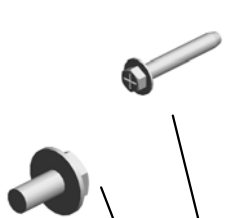
21.07200040E  
RETAINING RING -  
M4

25.11050534  
(x4)  
CLAMP



124.M2052326  
[A]  
(for BK):PCU:ASS'Y  
201609-01 O/O

7.03603006N  
(x10)  
SCREW - M3X6



51.D1792468  
GRIP:DRUM STAY:  
PCU



15.04583008N  
(x8)  
HEXAGON HEAD T  
APPING SCREW:3  
X8



4.03530100N  
(x3)  
SCREW-M3X10



8.03603008N  
(x17)  
SCREW:M3X8



36.D0742541  
DECAL:ARROW LA  
BEL



3.03530080N  
(x3)  
SCREW:M3X8



9.03603014N  
SCREW - M3X14



11.03604010N  
(x4)  
SCREW:M4X10



1.03530040N  
(x2)  
SCREW - M3X4

16.04583010N  
(x7)  
HEXAGON HEAD T  
APPING SCREW:3  
X10



118.D2583452  
SEAL:PG1  
201609-26

23.09543008N  
(x5)  
SCREW - M3X8

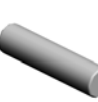


7.03603006N (x 2)  
SCREW - M3X6  
8.03603008N (x 2)  
SCREW:M3X8  
12.04504012N (x 2)  
TAPPING SCREW:4X12

20.06330140G  
(x5)  
PARALLEL PIN - 3X  
14



19.06330120G  
PARALLEL PIN - 3X  
12



24.11050511  
HARNESS CLAMP -  
LWS-0306ZC



U005\_S001  
(for BK):PCU:ASS'Y

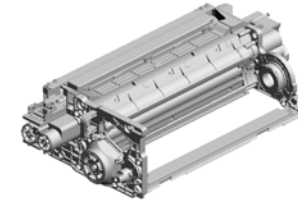
117.M2053066  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
SY

116.M2053084  
ENTRANCE SEAL:  
REAR:DEVELOPM  
ENT

56.D1793073  
GEAR:IDLER:TRAN  
SPORT SCREW:UP  
PER:ASSY

81.M2053086  
(x2)  
GEAR:DEVELOPM  
ENT ROLLER

54.D1793070  
GEAR:TRANSPOR  
T SCREW:NO.1

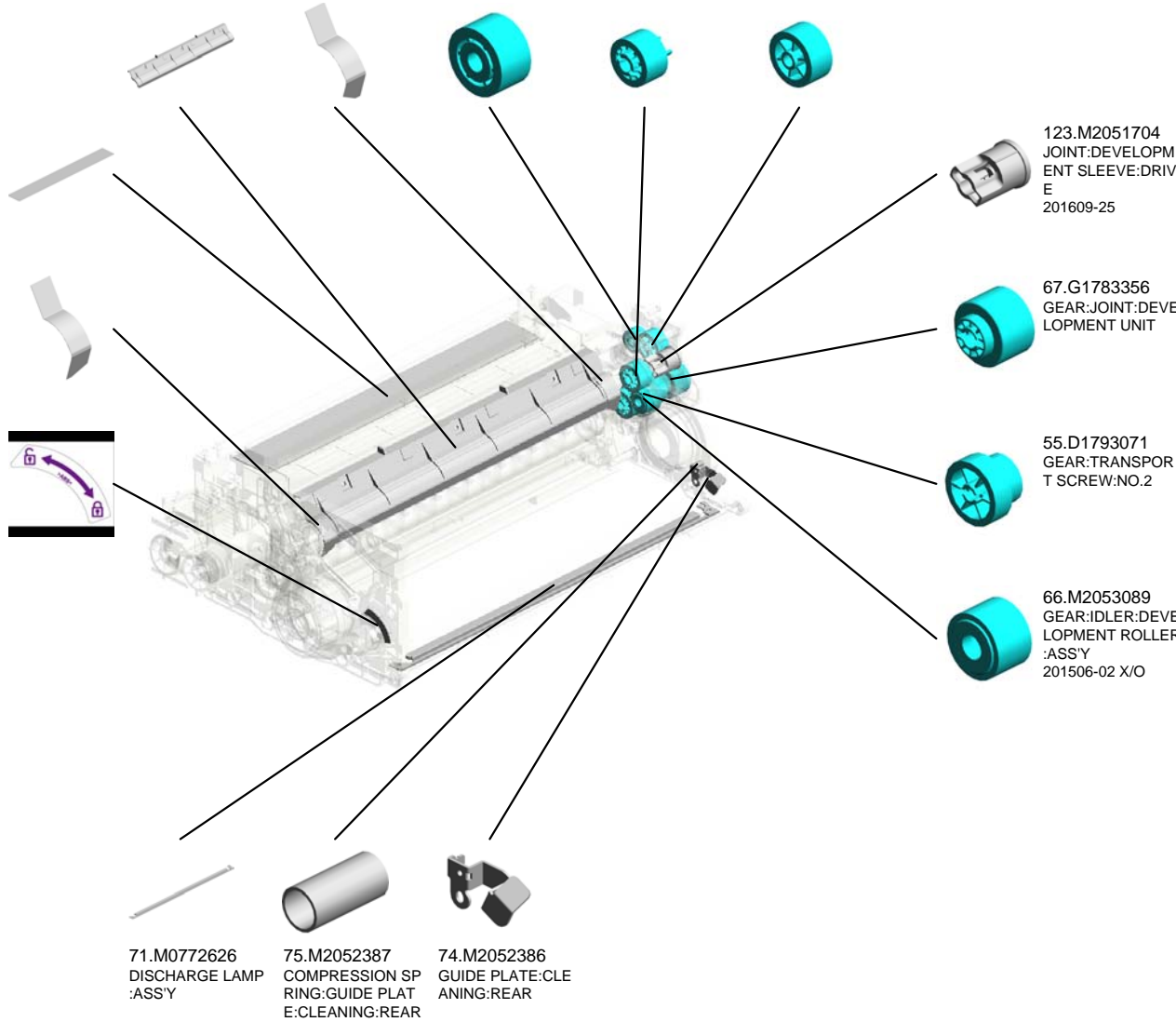


124.M2052326  
[A]  
(for BK):PCU:ASS'Y  
201609-01 O/O

119.M2053085  
FILTER:DEVELOP  
MENT

115.M2053083  
ENTRANCE SEAL:  
FRONT:DEVELOP  
MENT

53.D1792474  
DECAL:DIAL

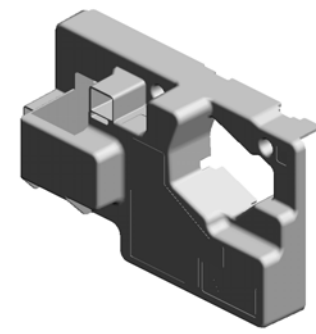




U005\_S002  
INNER COVER:PCU:ASS'Y

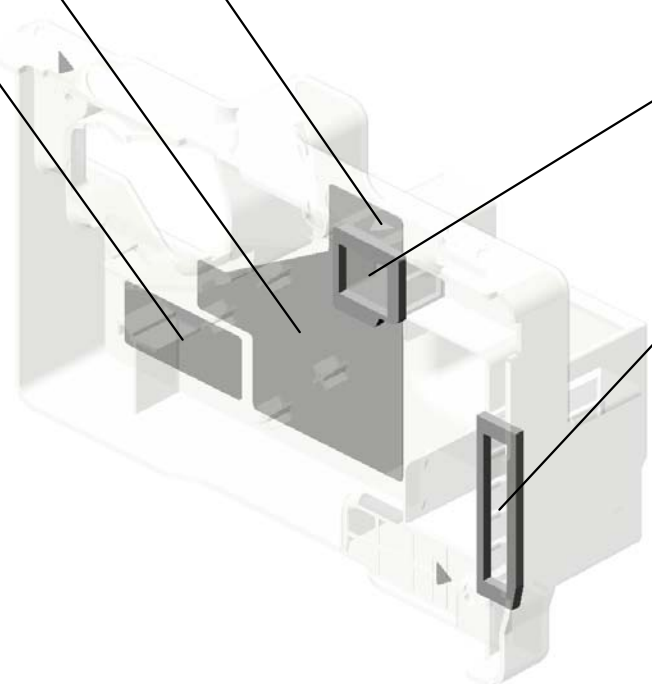
80.M2053044  
DECAL:WARNING:  
PHOTOCONDUCT  
OR

39.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



73.M2052335  
INNER COVER:PC  
U:ASS'Y

62.G0291980  
DECAL - LD



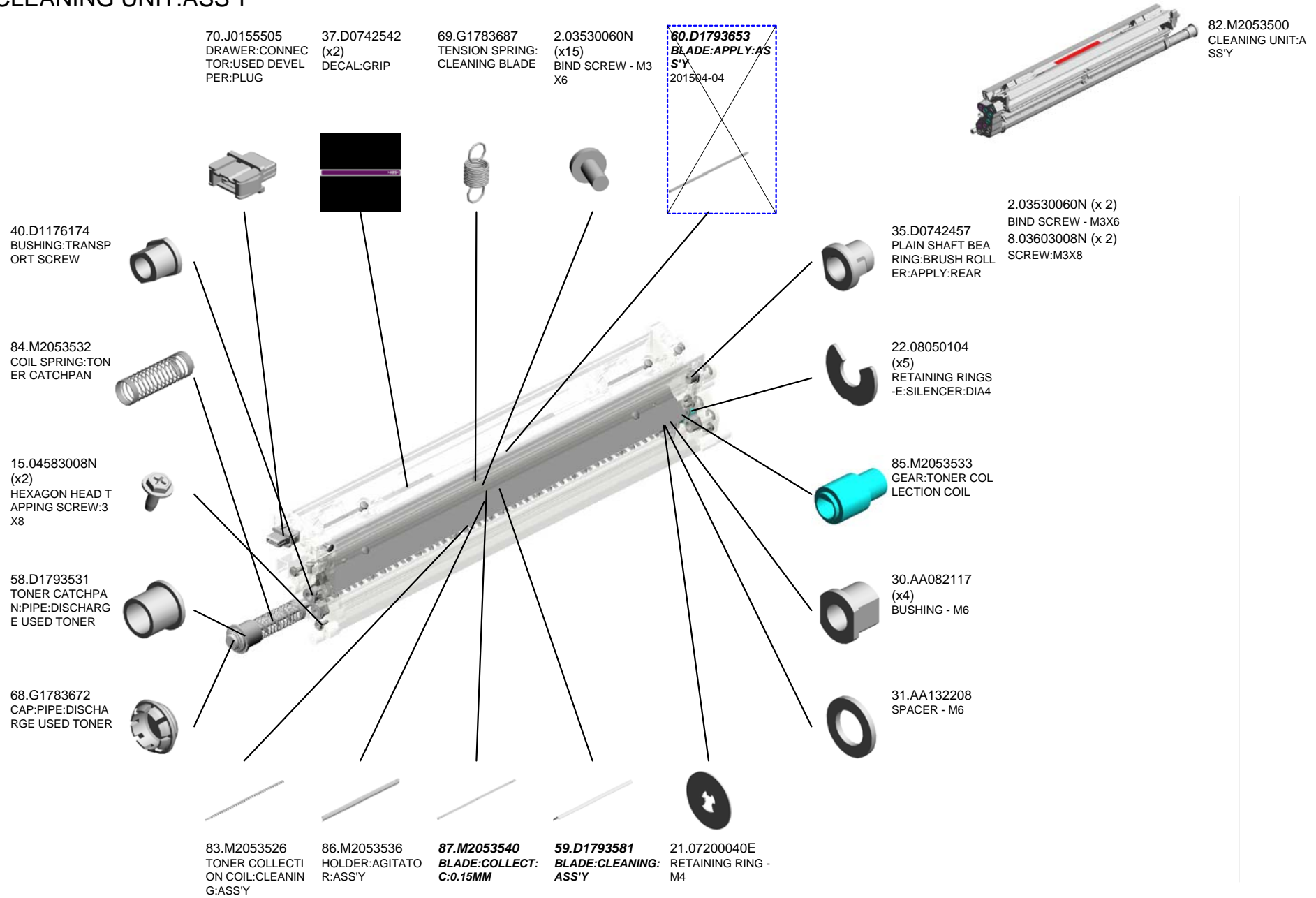
76.M2052391  
SEAL:INNER COVE  
R:PCU:UPPER



77.M2052392  
SEAL:INNER COVE  
R:PCU:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S003  
CLEANING UNIT:ASS'Y



U005\_S003

CLEANING UNIT:ASS'Y

96.M2053630  
COATING BAR:ASS'Y

88.M2053542  
HOLDER:BLADE:COLLECT:ASS'Y

89.M2053548  
ROLLER:COLLECT

99.M2053645  
BRUSH ROLLER:APPLY:SUB-ASS'Y

114.M2053652  
BLADE:APPLY:ASS'Y  
201507-05



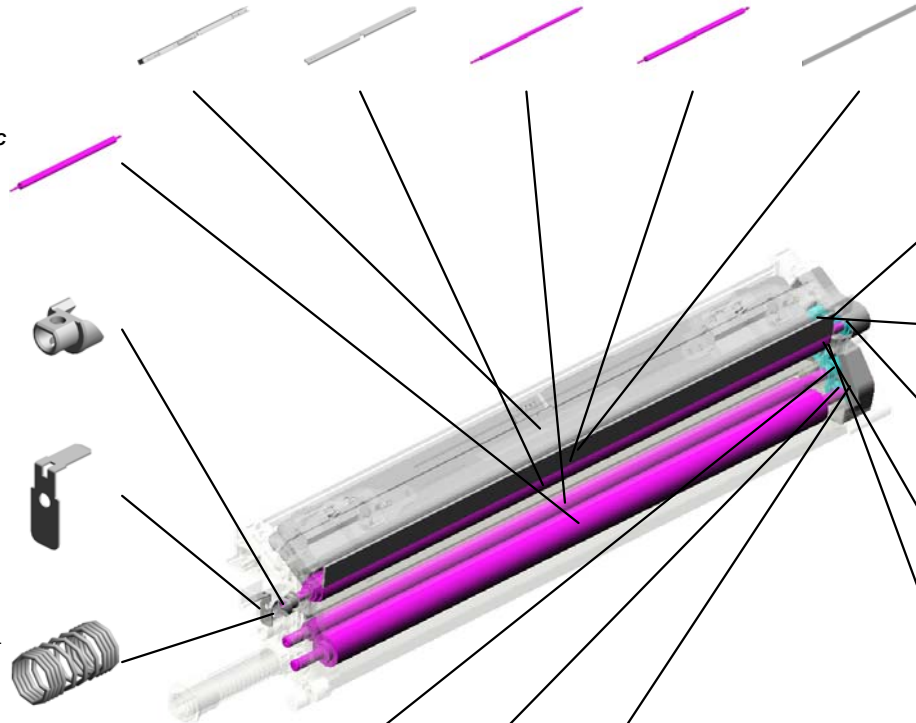
82.M2053500  
CLEANING UNIT:ASS'Y

94.M2053565  
BRUSH ROLLER:CLEANING

97.M2053643  
JOINT:CLEANING UNIT

92.M2053563  
TERMINAL:BIAS

93.M2053564  
COIL SPRING:COLLECT



100.M2053674  
GEAR:IDLER:NO.1:Z19

101.M2053675  
GEAR:IDLER:NO.2:Z17

98.M2053644  
GEAR:APPLY:BRUSH

102.M2053676  
GEAR:IDLER:NO.3:Z26

105.M2053691  
COVER:GEAR:ASS'Y

90.M2053549  
GEAR:COLLECT:ASS'Y

103.M2053677  
GEAR:IDLER:NO.4:Z16

91.M2053559  
GEAR:BRUSH ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S003\_S001  
COVER:COATING BAR:ASS'Y

17.04593008N  
(x4)  
BINDING HEAD TA  
PPING SCREW:3X  
8

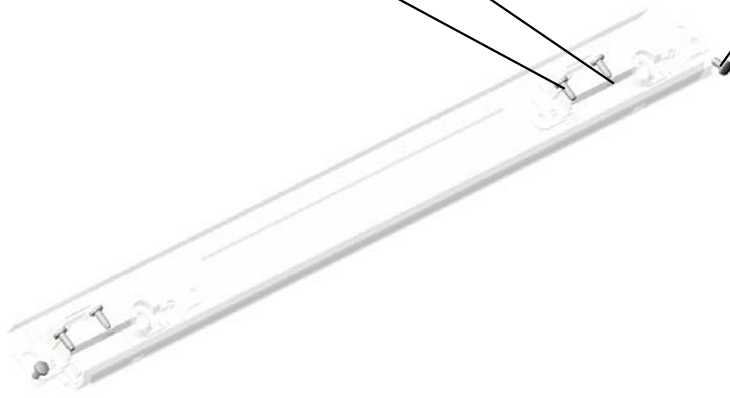
~~104.M2053681  
(x2)  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y  
201503-03~~



111.M2053621  
COVER:COATING  
BAR:ASS'Y



2.03530060N  
(x2)  
BIND SCREW - M3  
X6



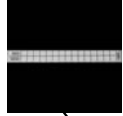
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S003\_S001\_S001  
COVER:COATING BAR:ASS'Y

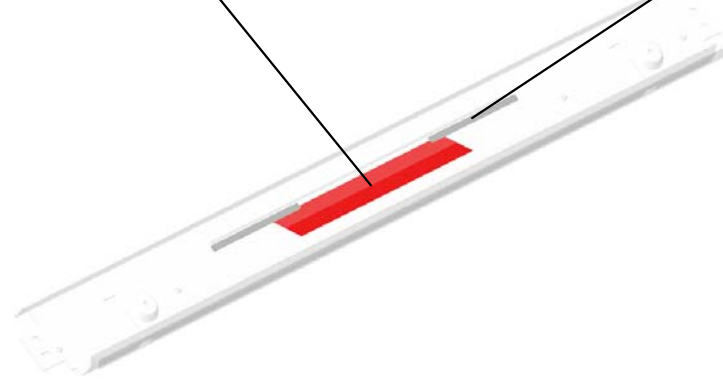
113.M2053627  
DECAL:CLEANING  
UNIT:DESIGN SKE  
TCH  
201507-08



95.M2053622  
COVER:COATING  
BAR:ASS'Y



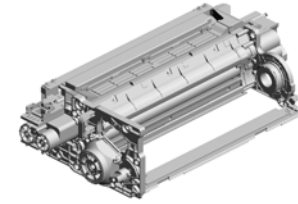
37.D0742542  
(x2)  
DECAL:GRIP



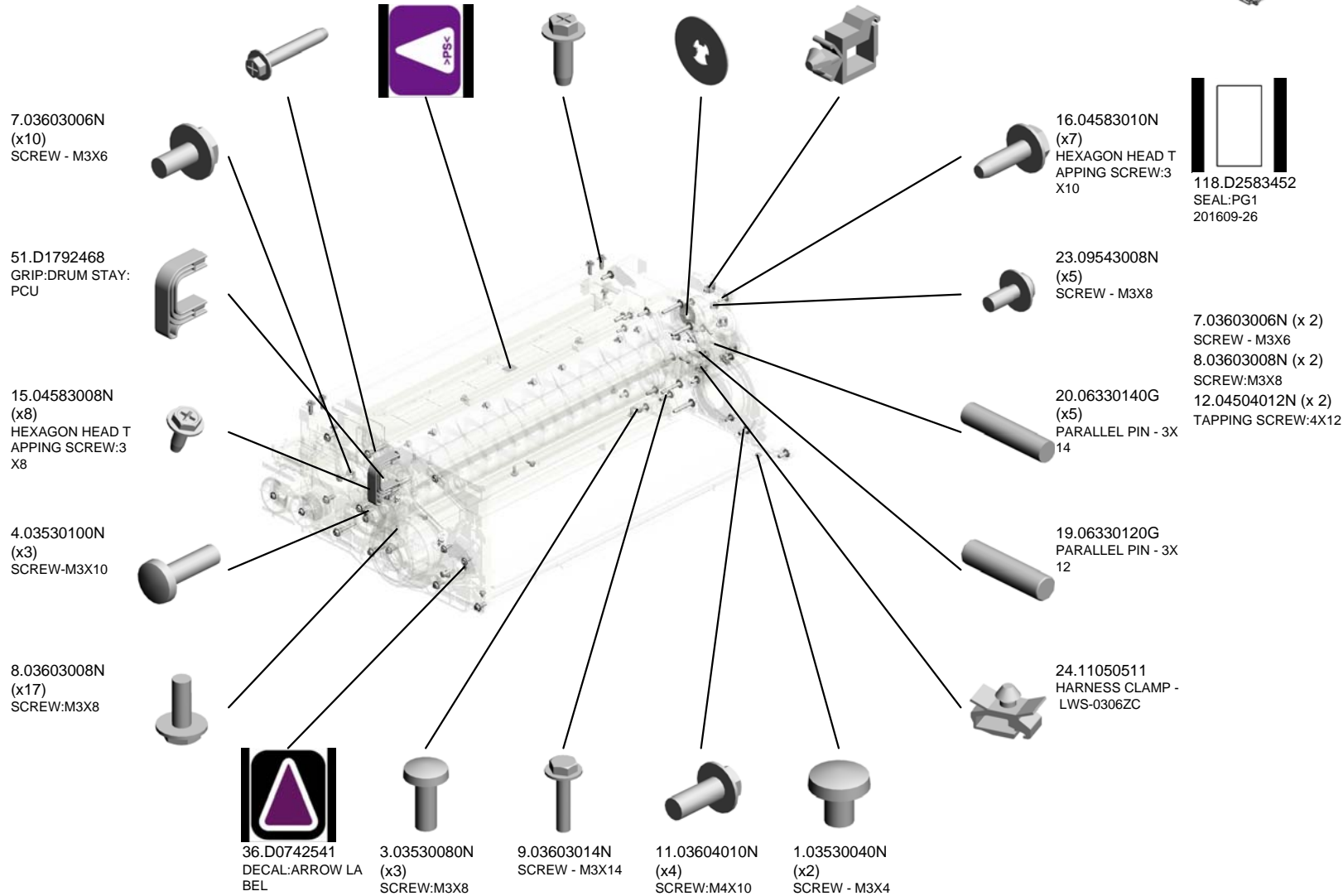
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S004  
(for C and M):PCU:ASS'Y

- 13.04504025N (x8) TAPPING SCREW: 4X25
- 39.D0743829 DECAL:POSITIONI NG DISPLAY:TCRU
- 12.04504012N (x13) TAPPING SCREW: 4X12
- 21.07200040E RETAINING RING - M4
- 25.11050534 (x4) CLAMP



125.M2052327  
[A]  
(for C and M):PCU:  
ASS'Y  
201609-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S004  
(for C and M):PCU:ASS'Y

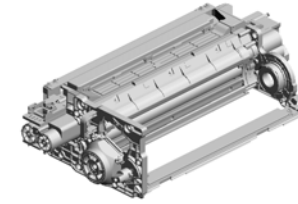
117.M2053066  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
S'Y

116.M2053084  
ENTRANCE SEAL:  
REAR:DEVELOPM  
ENT

56.D1793073  
GEAR:IDLER:TRAN  
SPORT SCREW:UP  
PER:ASS'Y

81.M2053086  
(x2)  
GEAR:DEVELOPM  
ENT ROLLER

54.D1793070  
GEAR:TRANSPOR  
T SCREW:NO.1

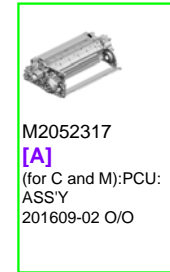
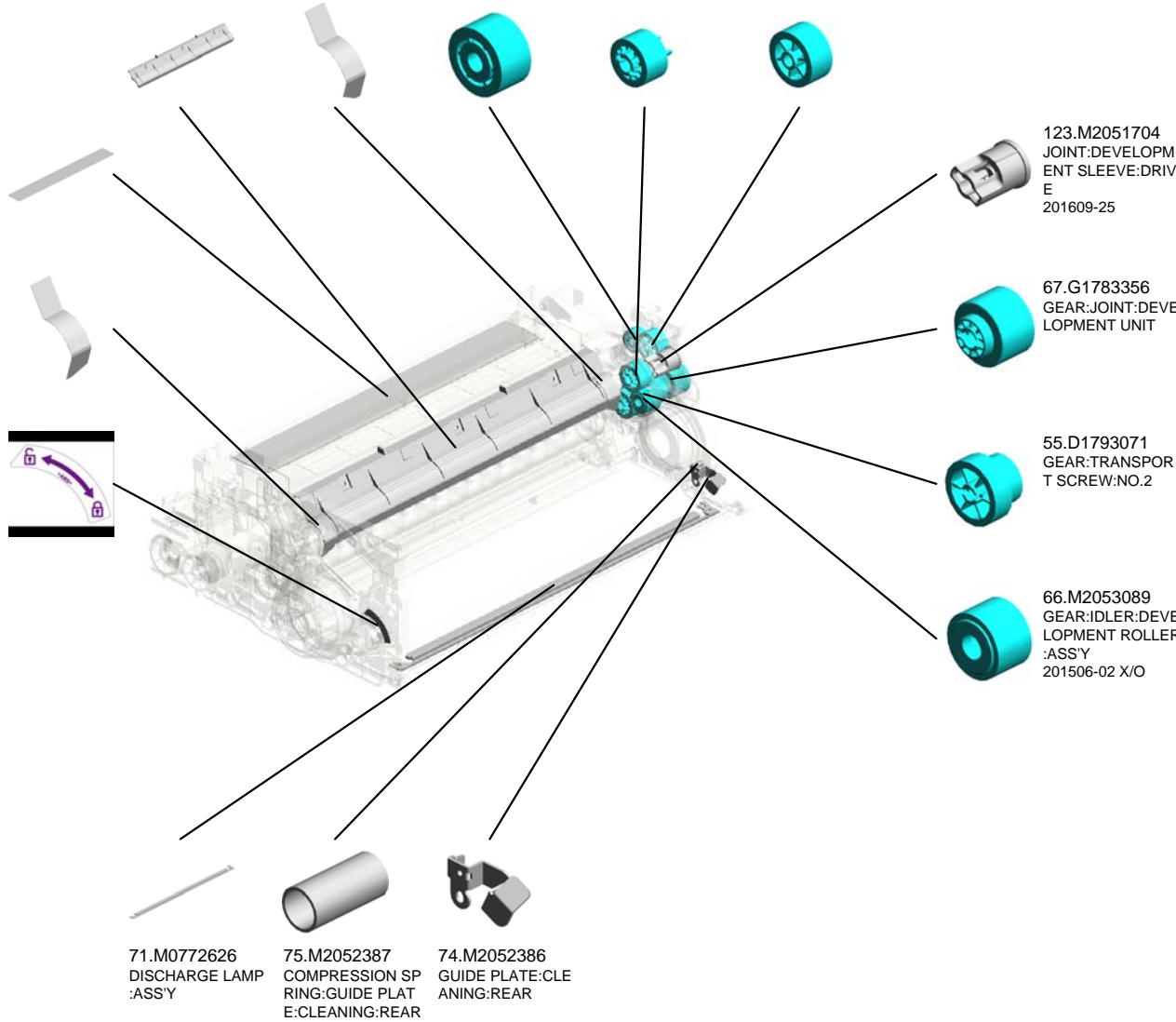


125.M2052327  
[A]  
(for C and M):PCU:  
ASS'Y  
201609-02 O/O

119.M2053085  
FILTER:DEVELOP  
MENT

115.M2053083  
ENTRANCE SEAL:  
FRONT:DEVELOP  
MENT

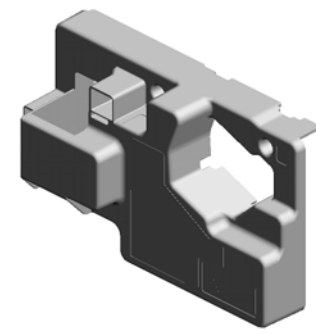
53.D1792474  
DECAL:DIAL



U005\_S005  
INNER COVER:PCU:ASS'Y

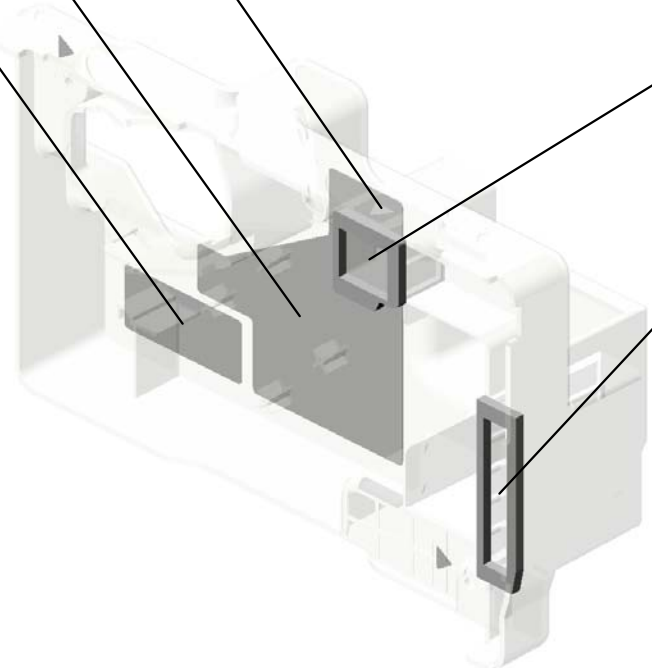
80.M2053044  
DECAL:WARNING:  
PHOTOCONDUCT  
OR

39.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



73.M2052335  
INNER COVER:PC  
U:ASS'Y

62.G0291980  
DECAL - LD



76.M2052391  
SEAL:INNER COVE  
R:PCU:UPPER



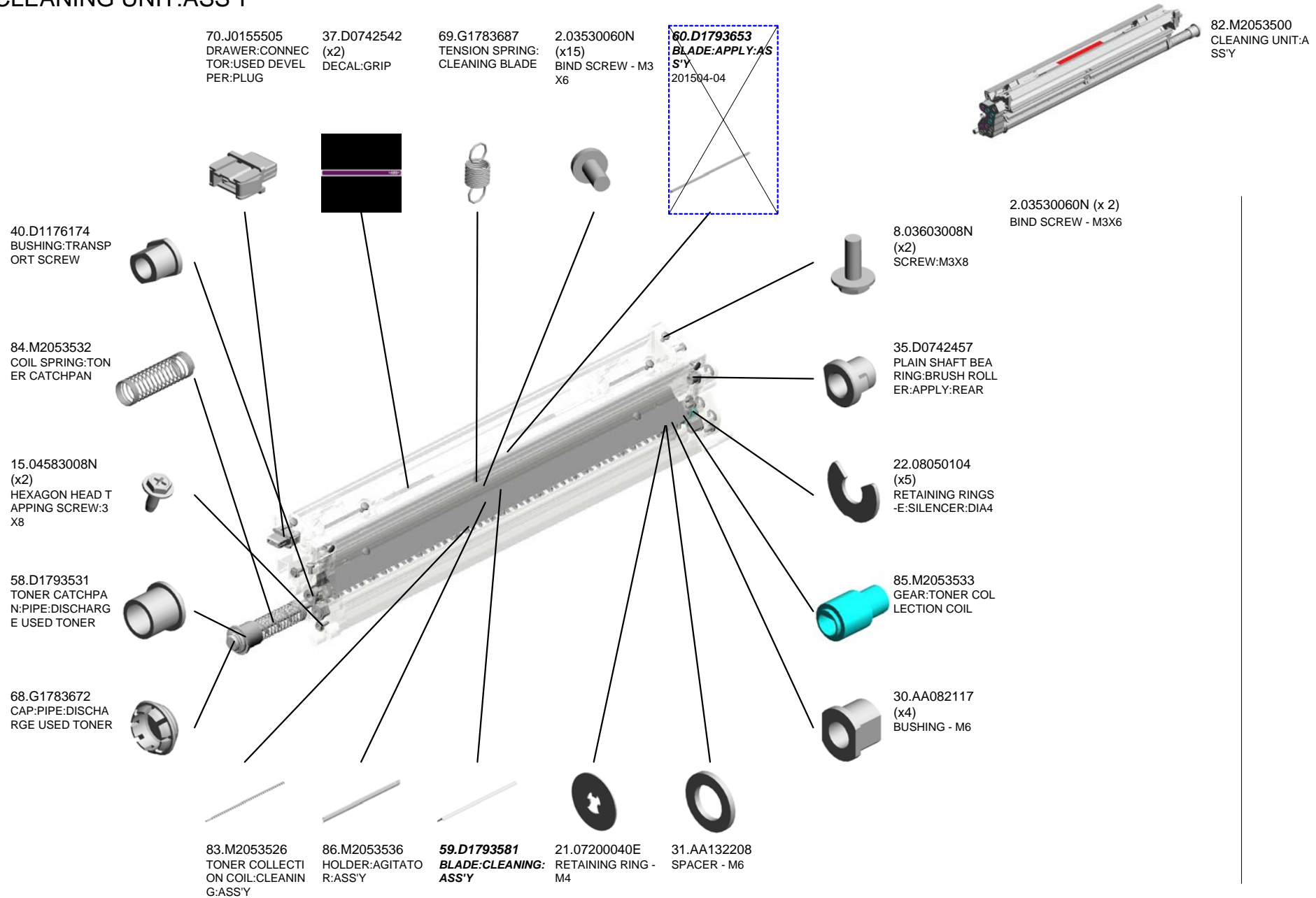
77.M2052392  
SEAL:INNER COVE  
R:PCU:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S006

CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S006

CLEANING UNIT:ASS'Y

96.M2053630  
COATING BAR:ASS'Y

87.M2053540  
BLADE:COLLECT:  
C:0.15MM

89.M2053548  
ROLLER:COLLECT

99.M2053645  
BRUSH ROLLER:A  
PPLY:SUB-ASS'Y

114.M2053652  
BLADE:APPLY:AS  
S'Y  
201507-05



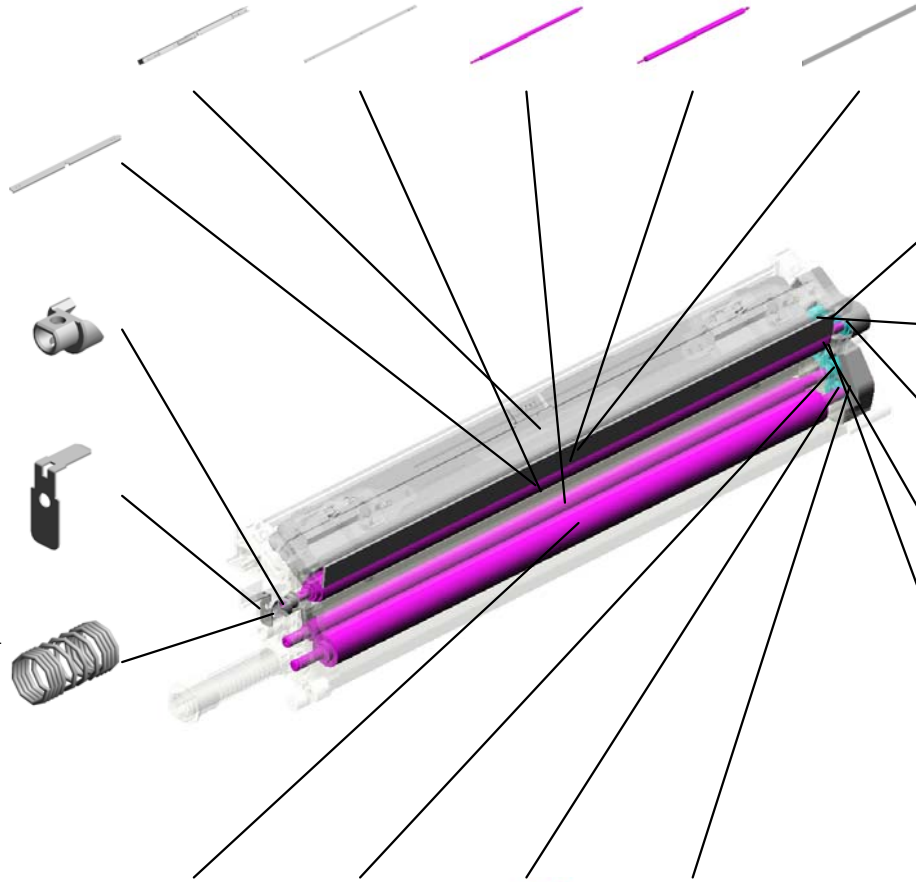
82.M2053500  
CLEANING UNIT:AS  
SS'Y

88.M2053542  
HOLDER:BLADE:COLLECT:ASS'Y

97.M2053643  
JOINT:CLEANING UNIT

92.M2053563  
TERMINAL:BIAS

93.M2053564  
COIL SPRING:COLLECT



100.M2053674  
GEAR:IDLER:NO.1:  
Z19

101.M2053675  
GEAR:IDLER:NO.2:  
Z17

98.M2053644  
GEAR:APPLY:BRUSH

102.M2053676  
GEAR:IDLER:NO.3:  
Z26

105.M2053691  
COVER:GEAR:ASS'Y

94.M2053565  
BRUSH ROLLER:CLEANING

90.M2053549  
GEAR:COLLECT:ASS'Y

103.M2053677  
GEAR:IDLER:NO.4:  
Z16

91.M2053559  
GEAR:BRUSH ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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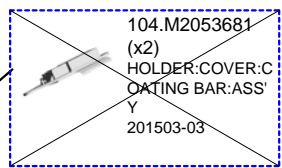
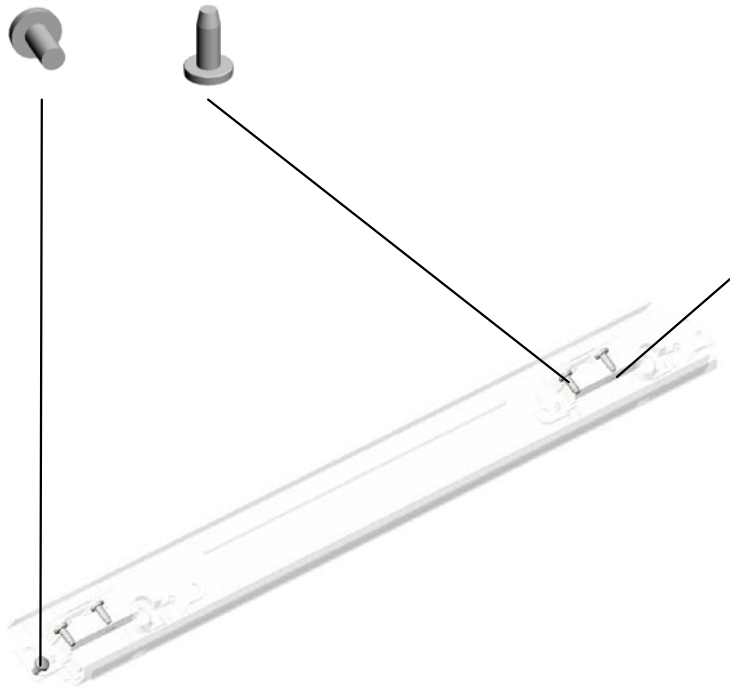
U005\_S006\_S001  
COVER:COATING BAR:ASS'Y

2.03530060N  
BIND SCREW - M3  
X6

17.04593008N  
(x4)  
BINDING HEAD TA  
PPING SCREW:3X  
8



111.M2053621  
COVER:COATING  
BAR:ASS'Y



2.03530060N (x 1)  
BIND SCREW - M3X6

104.M2053681  
(x2)  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y  
201503-03

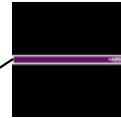
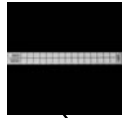
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S006\_S001\_S001  
COVER:COATING BAR:ASS'Y

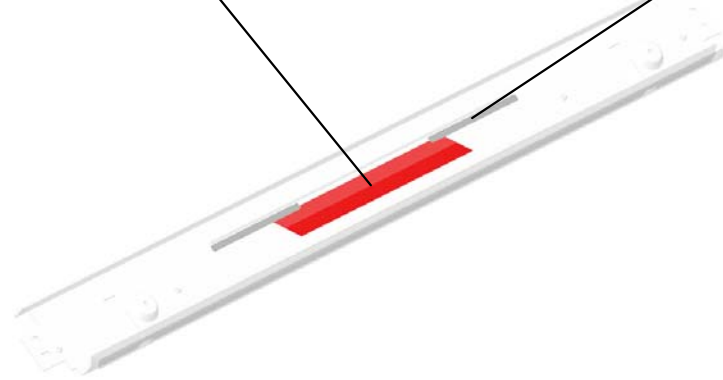
113.M2053627  
DECAL:CLEANING  
UNIT:DESIGN SKE  
TCH  
201507-08



95.M2053622  
COVER:COATING  
BAR:ASS'Y



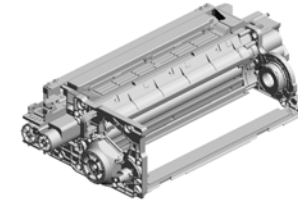
37.D0742542  
(x2)  
DECAL:GRIP



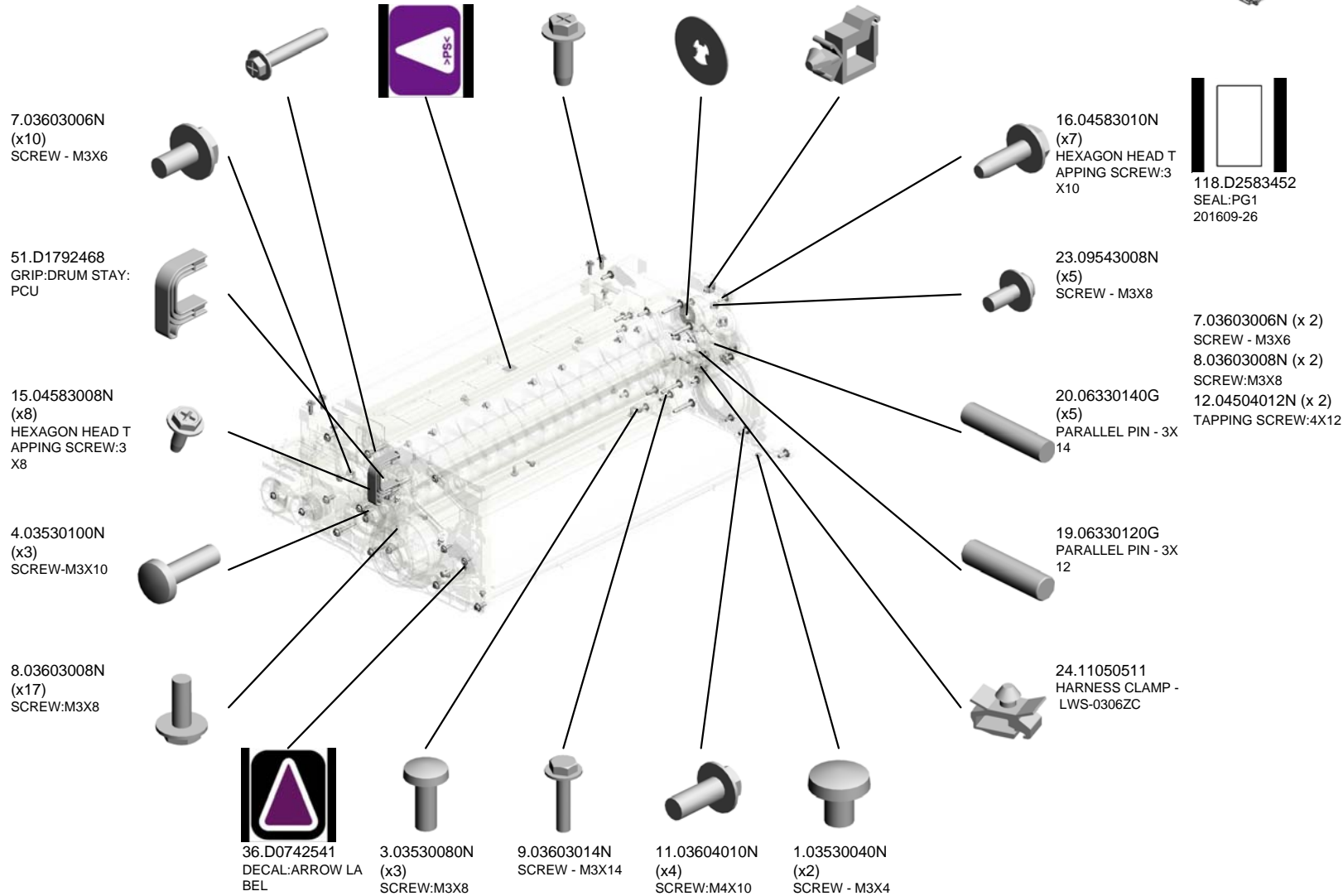
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S007  
(for C and M):PCU:ASS'Y

- 13.04504025N (x8) TAPPING SCREW: 4X25
- 39.D0743829 DECAL:POSITIONI NG DISPLAY:TCRU
- 12.04504012N (x13) TAPPING SCREW: 4X12
- 21.07200040E RETAINING RING - M4
- 25.11050534 (x4) CLAMP



125.M2052327  
[A]  
(for C and M):PCU:  
ASS'Y  
201609-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S007  
(for C and M):PCU:ASS'Y

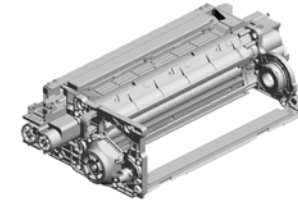
117.M2053066  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
S'Y

116.M2053084  
ENTRANCE SEAL:  
REAR:DEVELOPM  
ENT

56.D1793073  
GEAR:IDLER:TRAN  
SPORT SCREW:UP  
PER:ASS'Y

81.M2053086  
(x2)  
GEAR:DEVELOPM  
ENT ROLLER

54.D1793070  
GEAR:TRANSPOR  
T SCREW:NO.1

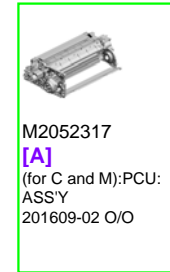
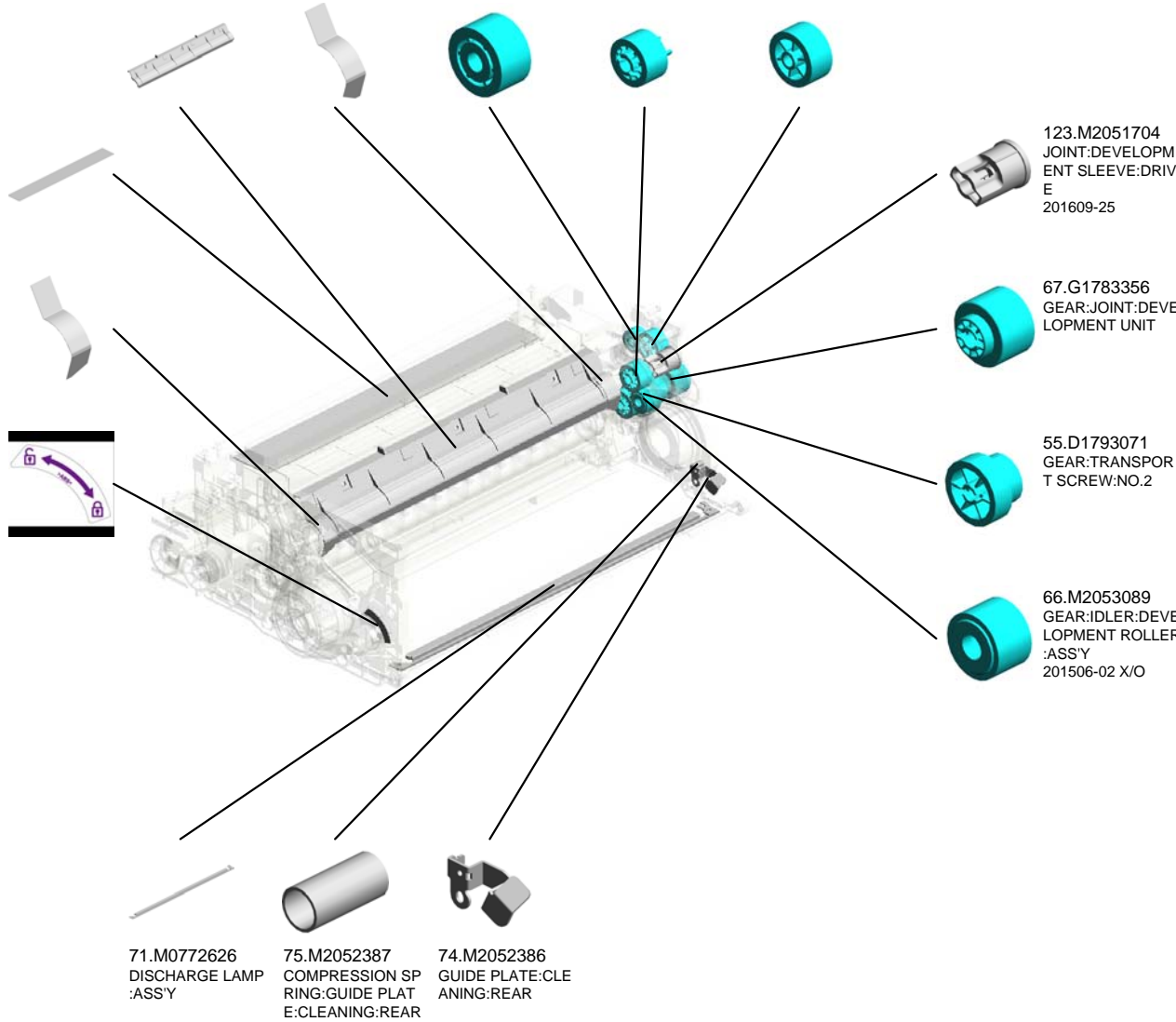


125.M2052327  
[A]  
(for C and M):PCU:  
ASS'Y  
201609-02 O/O

119.M2053085  
FILTER:DEVELOP  
MENT

115.M2053083  
ENTRANCE SEAL:  
FRONT:DEVELOP  
MENT

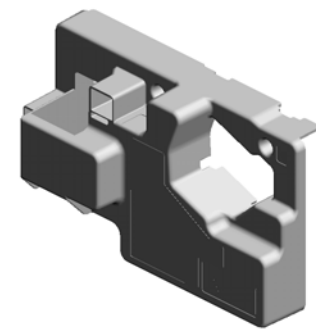
53.D1792474  
DECAL:DIAL



U005\_S008  
INNER COVER:PCU:ASS'Y

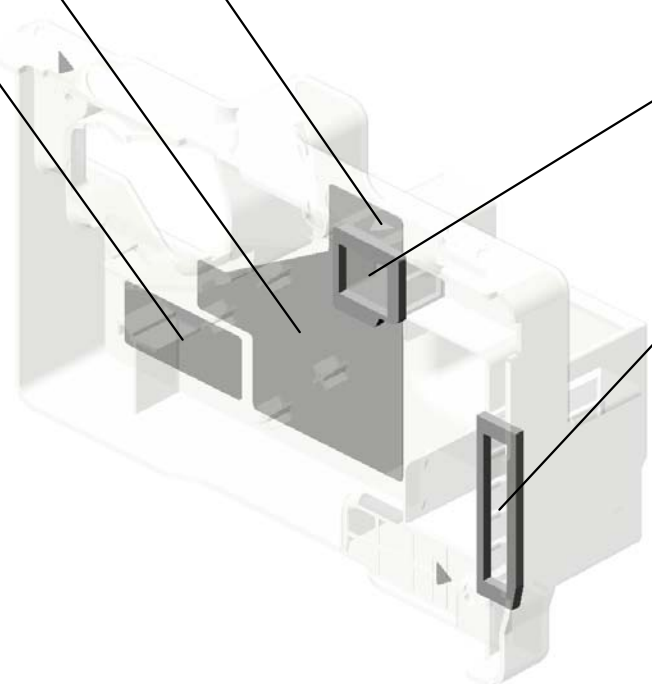
80.M2053044  
DECAL:WARNING:  
PHOTOCONDUCT  
OR

39.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



73.M2052335  
INNER COVER:PC  
U:ASS'Y

62.G0291980  
DECAL - LD



76.M2052391  
SEAL:INNER COVE  
R:PCU:UPPER

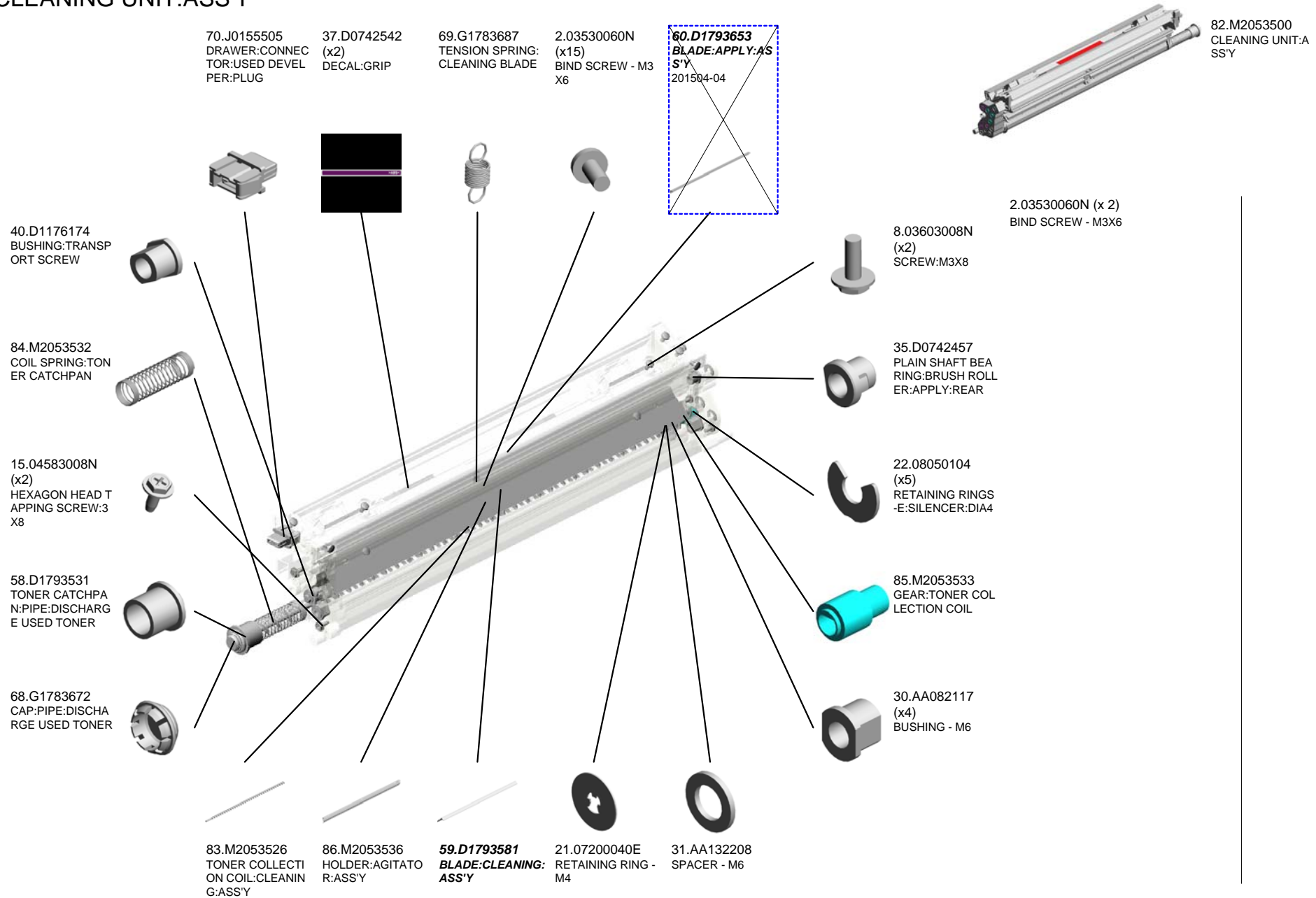


77.M2052392  
SEAL:INNER COVE  
R:PCU:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S009

CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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CLEANING UNIT:ASS'Y

96.M2053630  
COATING BAR:ASS'Y

88.M2053542  
HOLDER:BLADE:COLLECT:ASS'Y

89.M2053548  
ROLLER:COLLECT

99.M2053645  
BRUSH ROLLER:APPLY:SUB-ASS'Y

114.M2053652  
BLADE:APPLY:ASS'Y  
201507-05



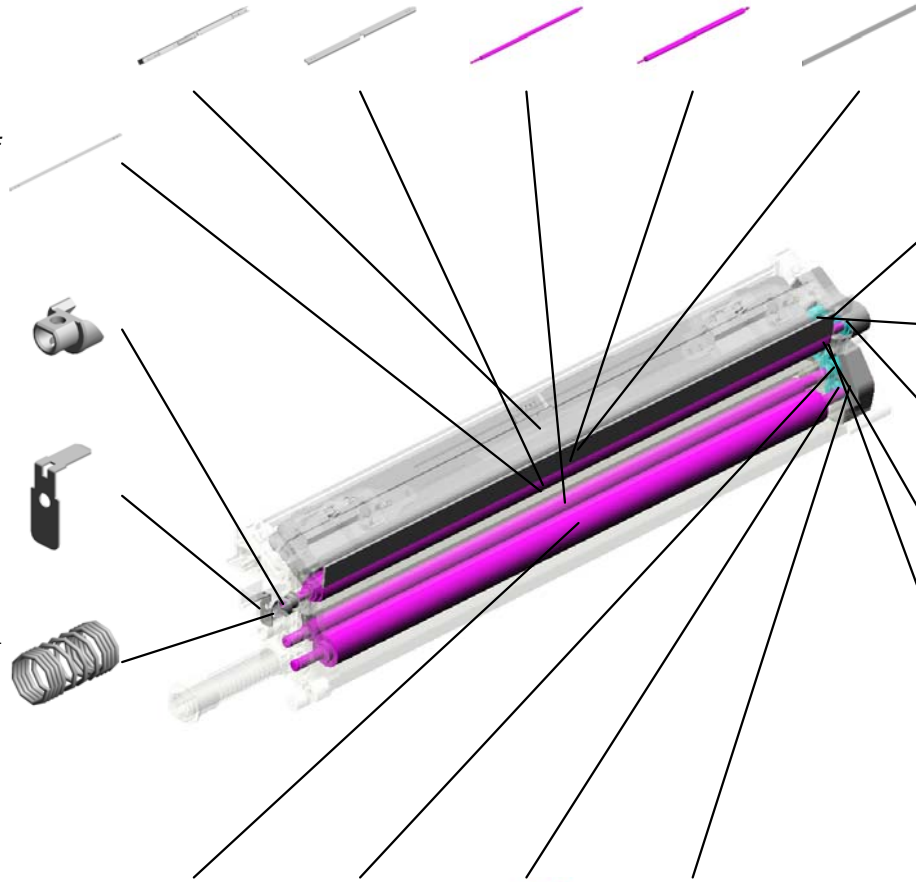
82.M2053500  
CLEANING UNIT:ASS'Y

87.M2053540  
BLADE:COLLECT:  
C:0.15MM

97.M2053643  
JOINT:CLEANING  
UNIT

92.M2053563  
TERMINAL:BIAS

93.M2053564  
COIL SPRING:COLLECT



100.M2053674  
GEAR:IDLER:NO.1:  
Z19

101.M2053675  
GEAR:IDLER:NO.2:  
Z17

98.M2053644  
GEAR:APPLY:BRUSH

102.M2053676  
GEAR:IDLER:NO.3:  
Z26

105.M2053691  
COVER:GEAR:ASS'Y

94.M2053565  
BRUSH ROLLER:CLEANING

90.M2053549  
GEAR:COLLECT:ASS'Y

103.M2053677  
GEAR:IDLER:NO.4:  
Z16

91.M2053559  
GEAR:BRUSH ROLLER:ASS'Y

U005\_S009\_S001  
COVER:COATING BAR:ASS'Y

2.03530060N (x2)  
BIND SCREW - M3 X6

17.04593008N (x4)  
BINDING HEAD TAPPING SCREW:3X8



111.M2053621  
COVER:COATING  
BAR:ASS'Y



~~104.M2053681  
(x2)  
HOLDER:COVER:COATING BAR:ASS'Y  
201503-03~~

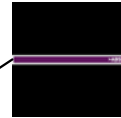
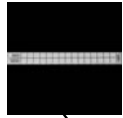
U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S009\_S001\_S001  
COVER:COATING BAR:ASS'Y

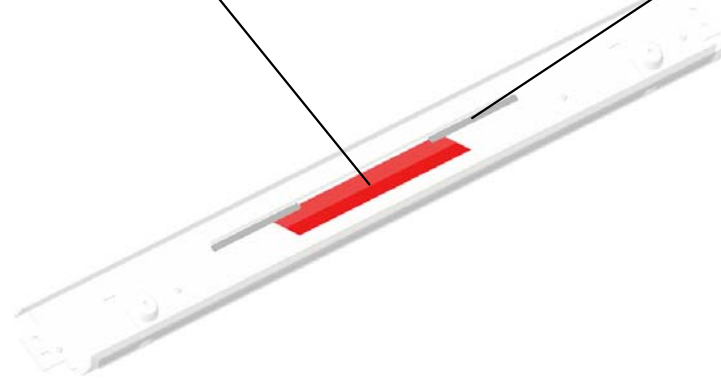
113.M2053627  
DECAL:CLEANING  
UNIT:DESIGN SKE  
TCH  
201507-08



95.M2053622  
COVER:COATING  
BAR:ASS'Y



37.D0742542  
(x2)  
DECAL:GRIP



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S010  
(for Y):PCU:ASS'Y

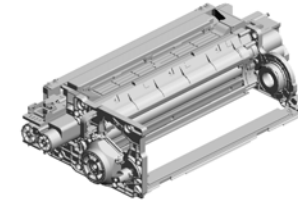
13.04504025N  
(x8)  
TAPPING SCREW:  
4X25

39.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU

12.04504012N  
(x13)  
TAPPING SCREW:  
4X12

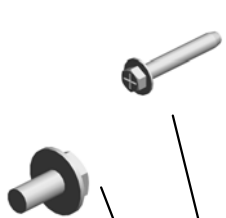
21.07200040E  
RETAINING RING -  
M4

25.11050534  
(x4)  
CLAMP



126.M2052328  
[A]  
(for Y):PCU:ASS'Y  
201609-03 O/O

7.03603006N  
(x10)  
SCREW - M3X6



51.D1792468  
GRIP:DRUM STAY:  
PCU



15.04583008N  
(x8)  
HEXAGON HEAD T  
APPING SCREW:3  
X8



4.03530100N  
(x3)  
SCREW-M3X10



8.03603008N  
(x17)  
SCREW:M3X8



36.D0742541  
DECAL:ARROW LA  
BEL

3.03530080N  
(x3)  
SCREW:M3X8

9.03603014N  
SCREW - M3X14

11.03604010N  
(x4)  
SCREW:M4X10

1.03530040N  
(x2)  
SCREW - M3X4



16.04583010N  
(x7)  
HEXAGON HEAD T  
APPING SCREW:3  
X10

23.09543008N  
(x5)  
SCREW - M3X8

118.D2583452  
SEAL:PG1  
201609-26

7.03603006N (x 2)  
SCREW - M3X6  
8.03603008N (x 2)  
SCREW:M3X8  
12.04504012N (x 2)  
TAPPING SCREW:4X12

20.06330140G  
(x5)  
PARALLEL PIN - 3X  
14

19.06330120G  
PARALLEL PIN - 3X  
12

24.11050511  
HARNESS CLAMP -  
LWS-0306ZC

U005\_S010  
(for Y):PCU:ASS'Y

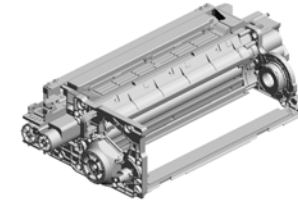
117.M2053066  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
S'Y

116.M2053084  
ENTRANCE SEAL:  
REAR:DEVELOPM  
ENT

56.D1793073  
GEAR:IDLER:TRAN  
SPORT SCREW:UP  
PER:ASS'Y

81.M2053086  
(x2)  
GEAR:DEVELOPM  
ENT ROLLER

54.D1793070  
GEAR:TRANSPOR  
T SCREW:NO.1

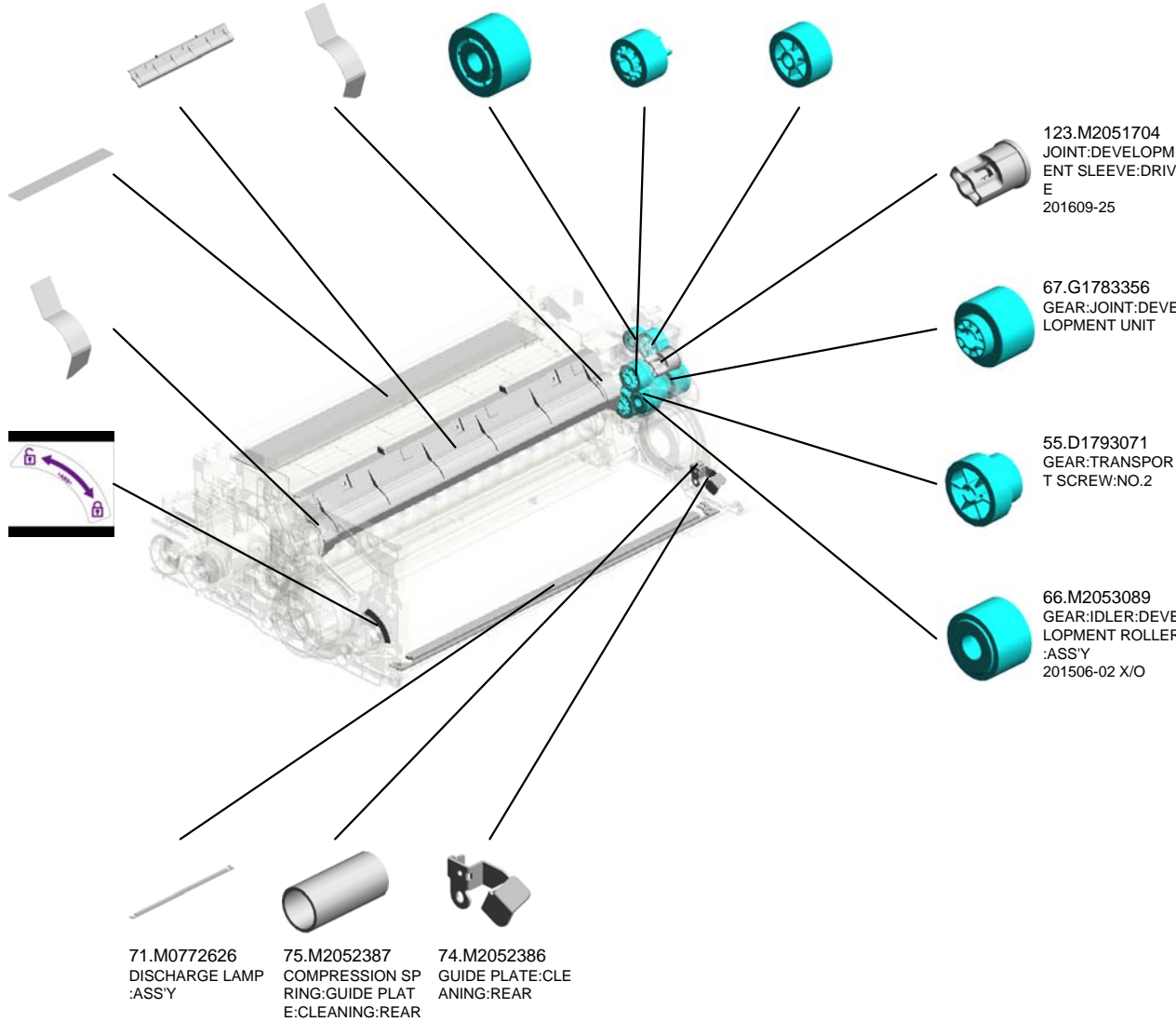


126.M2052328  
[A]  
(for Y):PCU:ASS'Y  
201609-03 O/O

119.M2053085  
FILTER:DEVELOP  
MENT

115.M2053083  
ENTRANCE SEAL:  
FRONT:DEVELOP  
MENT

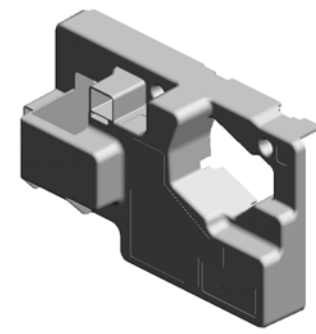
53.D1792474  
DECAL:DIAL



U005\_S011  
INNER COVER:PCU:ASS'Y

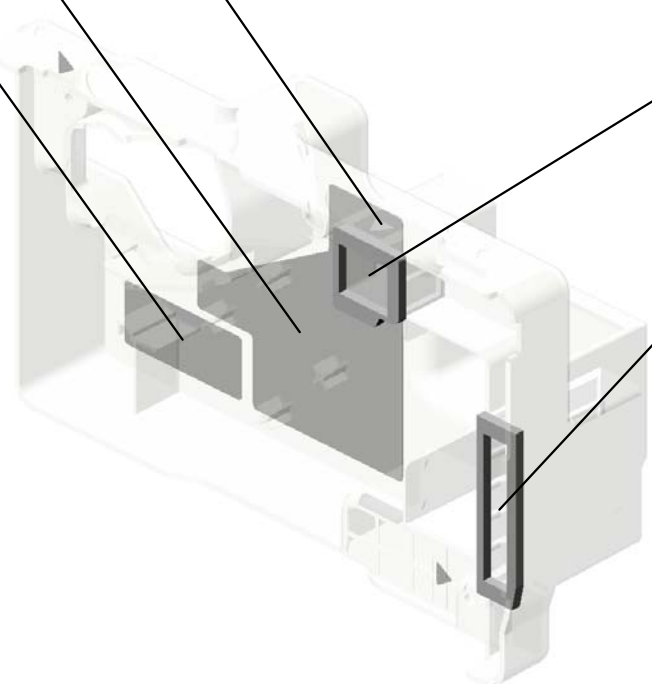
80.M2053044  
DECAL:WARNING:  
PHOTOCONDUCT  
OR

39.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



73.M2052335  
INNER COVER:PC  
U:ASS'Y

62.G0291980  
DECAL - LD



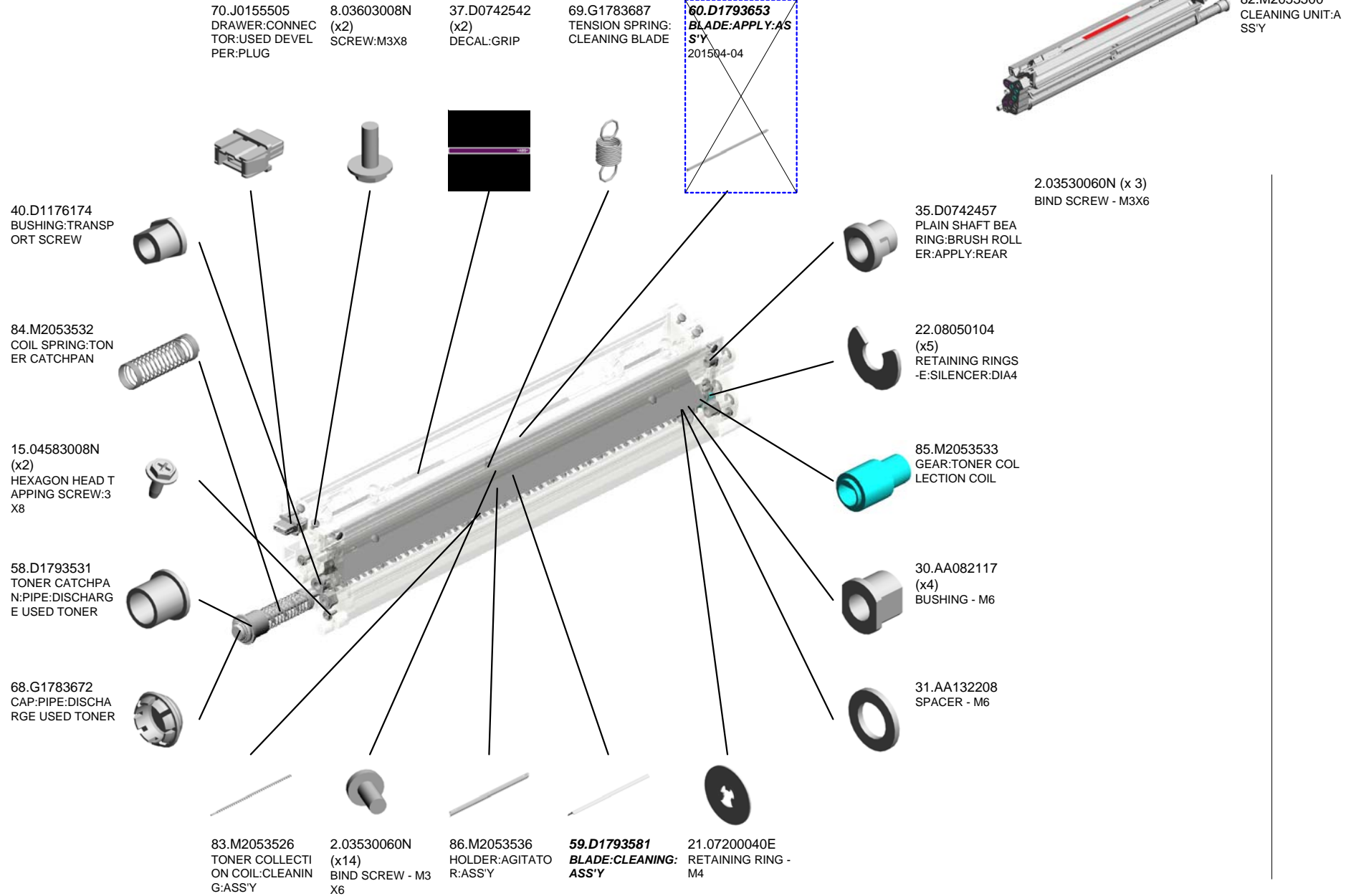
76.M2052391  
SEAL:INNER COVE  
R:PCU:UPPER



77.M2052392  
SEAL:INNER COVE  
R:PCU:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S012  
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S012

CLEANING UNIT:ASS'Y

96.M2053630  
COATING BAR:ASS'Y

88.M2053542  
HOLDER:BLADE:COLLECT:ASS'Y

89.M2053548  
ROLLER:COLLECT

99.M2053645  
BRUSH ROLLER:APPLY:SUB-ASS'Y

114.M2053652  
BLADE:APPLY:ASS'Y  
201507-05



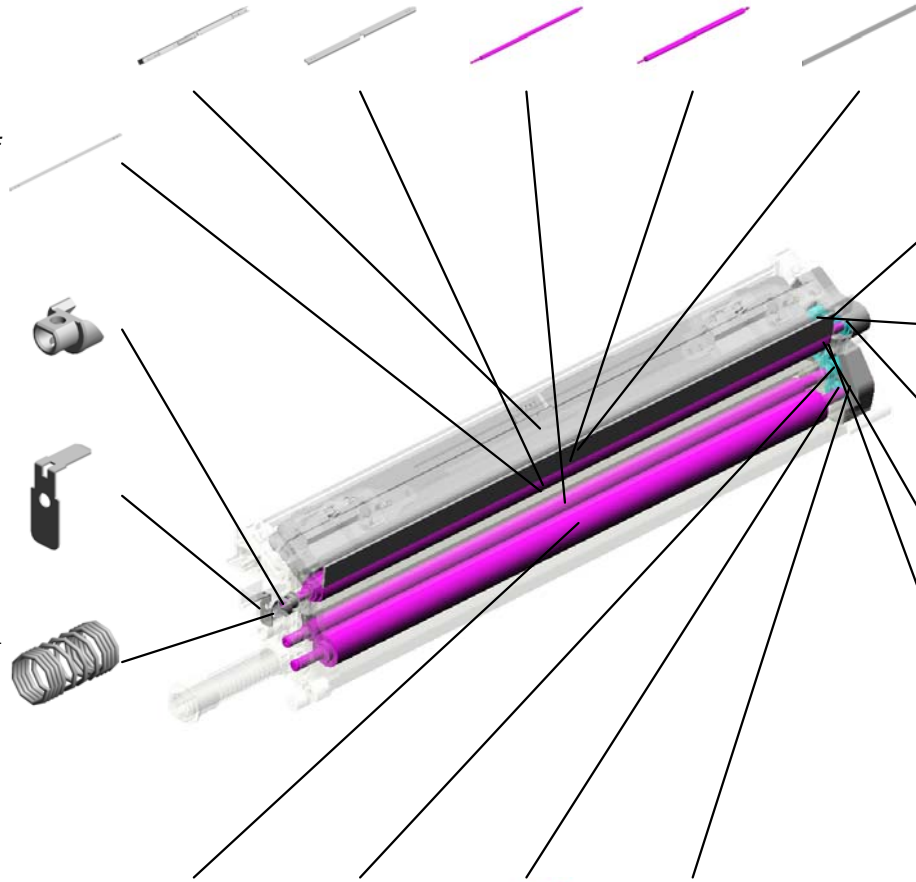
82.M2053500  
CLEANING UNIT:ASS'Y

87.M2053540  
BLADE:COLLECT:  
C:0.15MM

97.M2053643  
JOINT:CLEANING  
UNIT

92.M2053563  
TERMINAL:BIAS

93.M2053564  
COIL SPRING:COLLECT



100.M2053674  
GEAR:IDLER:NO.1:  
Z19

101.M2053675  
GEAR:IDLER:NO.2:  
Z17

98.M2053644  
GEAR:APPLY:BRUSH

102.M2053676  
GEAR:IDLER:NO.3:  
Z26

105.M2053691  
COVER:GEAR:ASS'Y

94.M2053565  
BRUSH ROLLER:CLEANING

90.M2053549  
GEAR:COLLECT:ASS'Y

103.M2053677  
GEAR:IDLER:NO.4:  
Z16

91.M2053559  
GEAR:BRUSH ROLLER:ASS'Y

U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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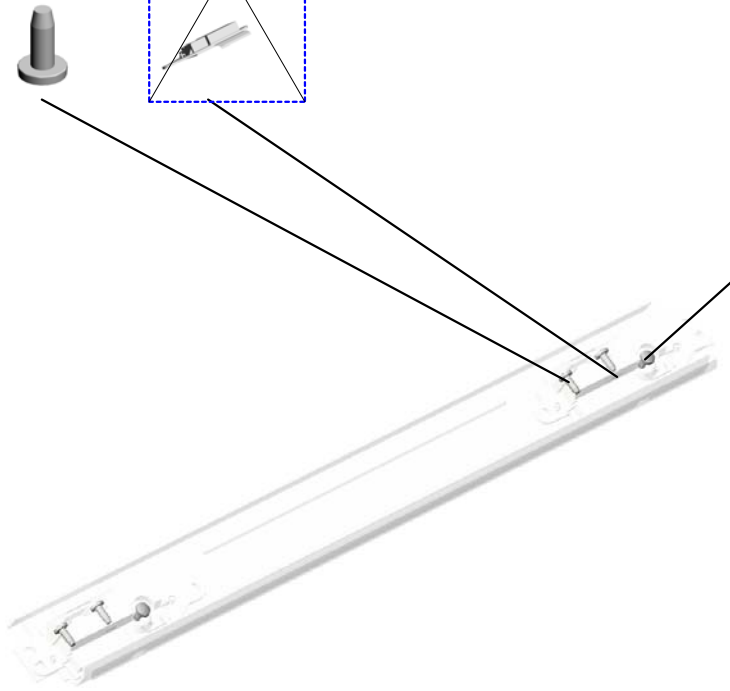
U005\_S012\_S001  
COVER:COATING BAR:ASS'Y

17.04593008N  
(x4)  
BINDING HEAD TA  
PPING SCREW:3X  
8

~~104.M2053681  
(x2)  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y  
201503-03~~



111.M2053621  
COVER:COATING  
BAR:ASS'Y



2.03530060N  
(x2)  
BIND SCREW - M3  
X6

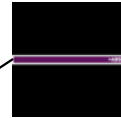
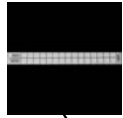
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S012\_S001\_S001  
COVER:COATING BAR:ASS'Y

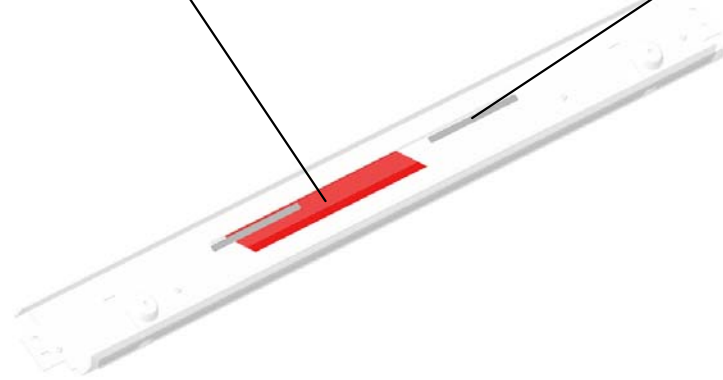
113.M2053627  
DECAL:CLEANING  
UNIT:DESIGN SKE  
TCH  
201507-08



95.M2053622  
COVER:COATING  
BAR:ASS'Y



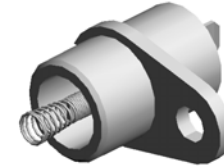
37.D0742542  
(x2)  
DECAL:GRIP



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S013  
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29.AA063371  
SPRING



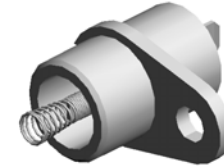
57.D1793131  
RECEPTACLE:DEV  
ELOPMENT VIAS:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S014  
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29.AA063371  
SPRING



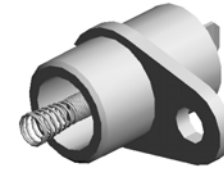
57.D1793131  
RECEPTACLE:DEV  
ELOPMENT VIAS:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S015  
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29.AA063371  
SPRING



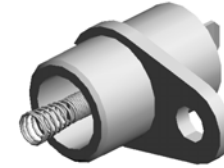
57.D1793131  
RECEPTACLE:DEV  
ELOPMENT VIAS:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005\_S016  
RECEPTACLE:DEVELOPMENT VIAS:ASS'Y

29.AA063371  
SPRING



57.D1793131  
RECEPTACLE:DEV  
ELOPMENT VIAS:A  
SS'Y



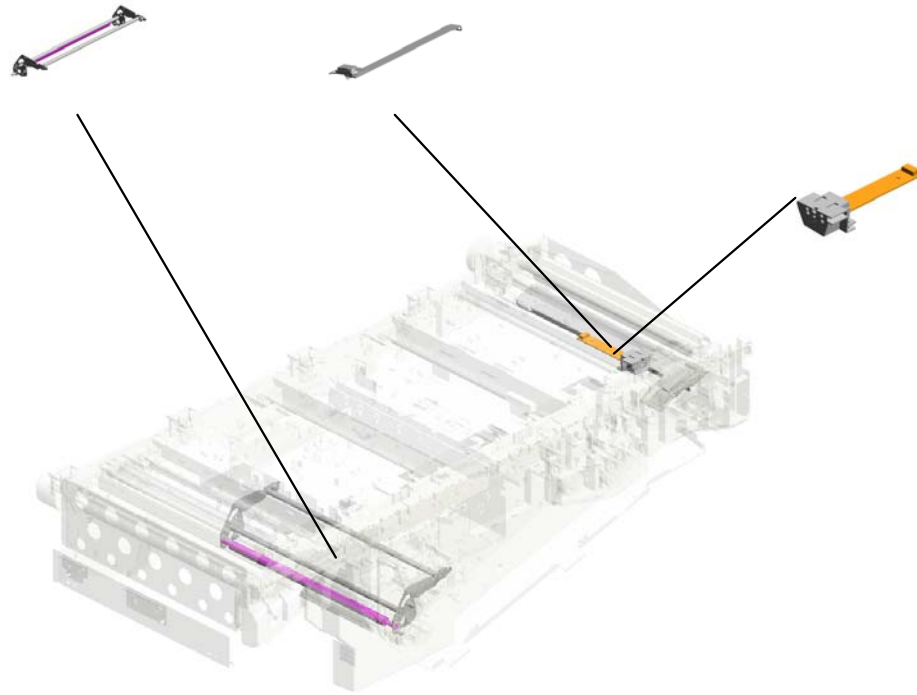
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# U006.ITB UNIT

U006\_S002  
M2056490  
BRACKET:ROLLER:ENTRAN  
CE:INTERMEDIATE TRANSF  
ER:SUB-ASS'Y

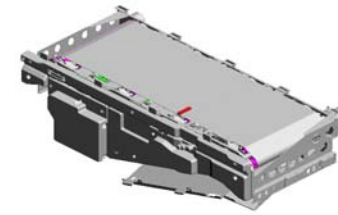
U006\_S003  
M2051595  
CLEANER:FLAT BELT-TRAN  
SFER:RIGHT LOWER:ASS'Y

U006\_S001  
M2052099  
POSITIONING SENSOR:SCA  
LE:INTERMEDIATE TRANSFE  
R:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U006 ITB UNIT



- 10.03604008N (x13) SCREW - M4X8
- 17.07010050N (x2) WASHER: DIA5
- 5.03540100N SCREW - M4X10
- 7.03603008N (x3) SCREW: M3X8
- 2.03520040N (x4) SCREW M2X4

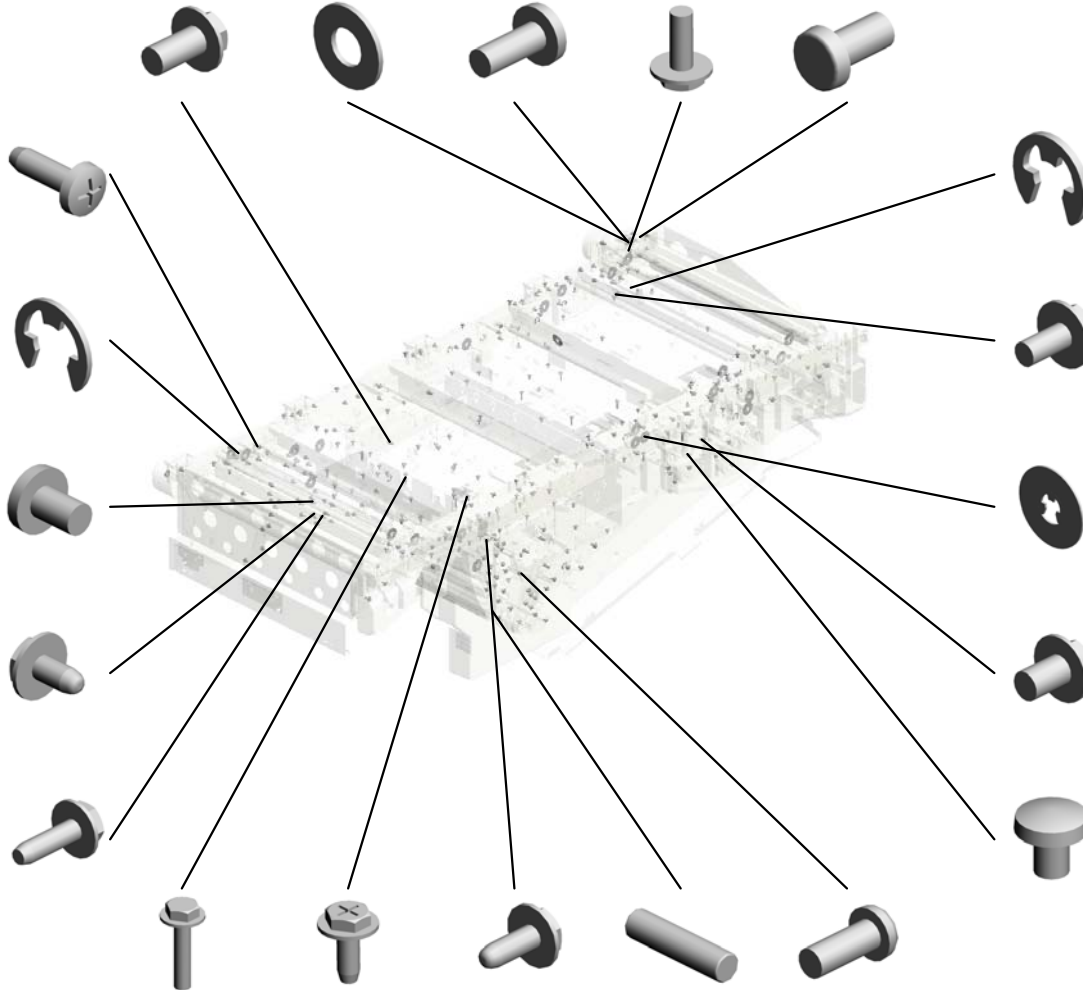
12.04503010N (x4) TAPPING SCREW - M3X10

20.07200060E (x13) RETAINING RING - M6

4.03540060N (x3) SCREW-M4X6

13.04543006Q (x31) TAPPING SCREW - M3X6

15.04583010N (x3) HEXAGON HEAD TAPPING SCREW: 3 X10



8.03603014N (x11) SCREW - M3X14

11.04503008N (x27) TAPPING SCREW - M3X8

14.04543008Q TAPPING SCREW: 3X8

16.06330120G PARALLEL PIN - 3X12

1.03140100N (x4) PAN HEAD SCREW :M4X10

18.07200030E RETAINING RING - M3

6.03603006N (x227) SCREW - M3X6

19.07200040E (x26) RETAINING RING - M4

9.03604006N (x6) SCREW - M4X6

3.03530040N (x4) SCREW - M3X4

32.11050723 (x2) CLAMPS: WES-0507

36.11050758 CLAMP: LWSM-0306A

40.AA043976 TIMING BELT: 40S2 M142

42.AA061067 TENSION SPRING: DRIVE WERE: DRIVE

52.AW020198 PHOTOINTERRUPTOR: LG2A14NL1

57.AX060393 DC STEPPER MOTOR: MM42: 1.3A: 4.42V

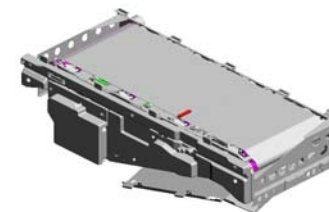
73.D0743881 BRACKET: DC STEPPER MOTOR: POSITIONING CONTROL

157.M2056342 LEVER: ON-OFF: DRIVEN: COLOR: FRONT 201605-02

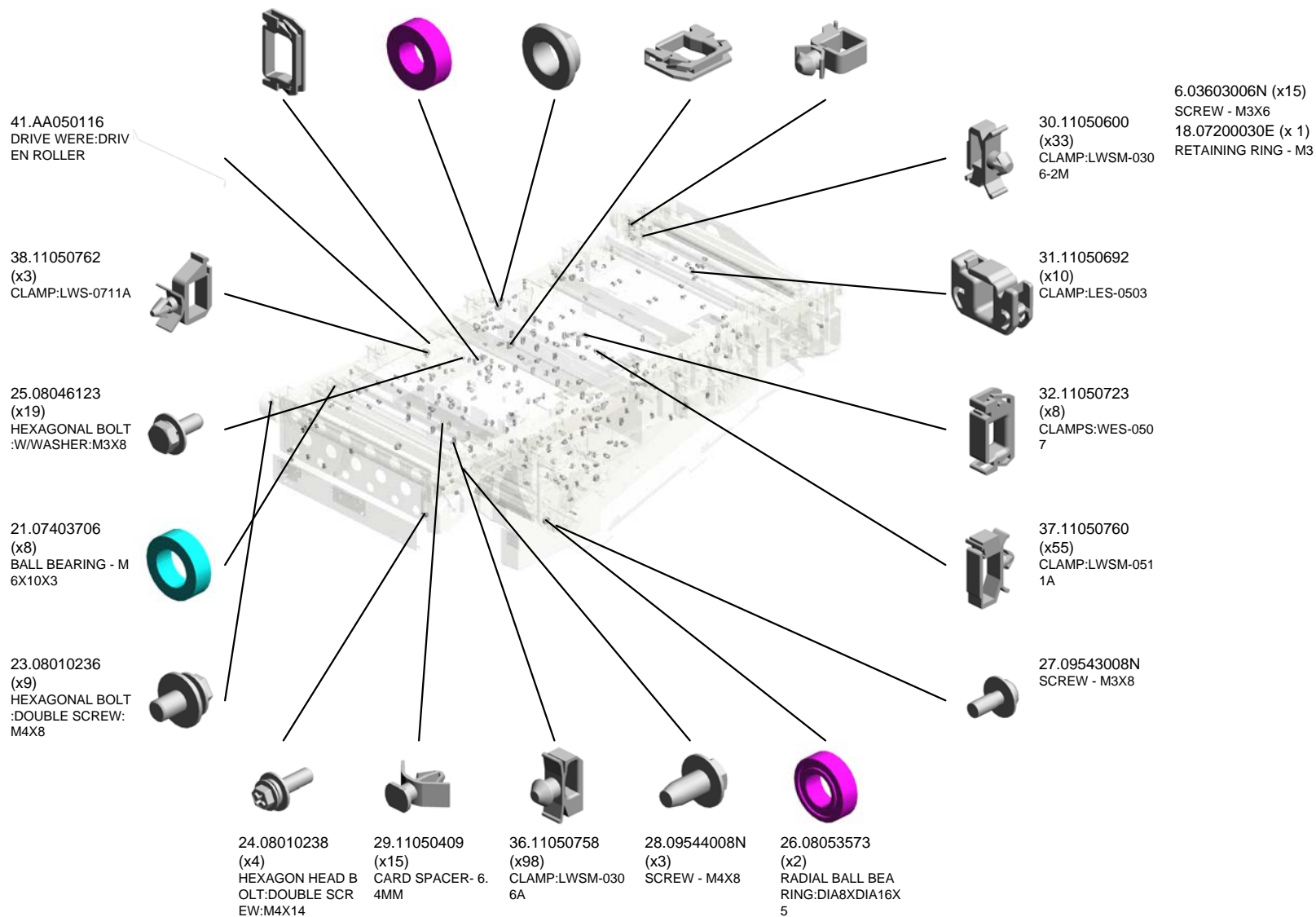
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U006 ITB UNIT

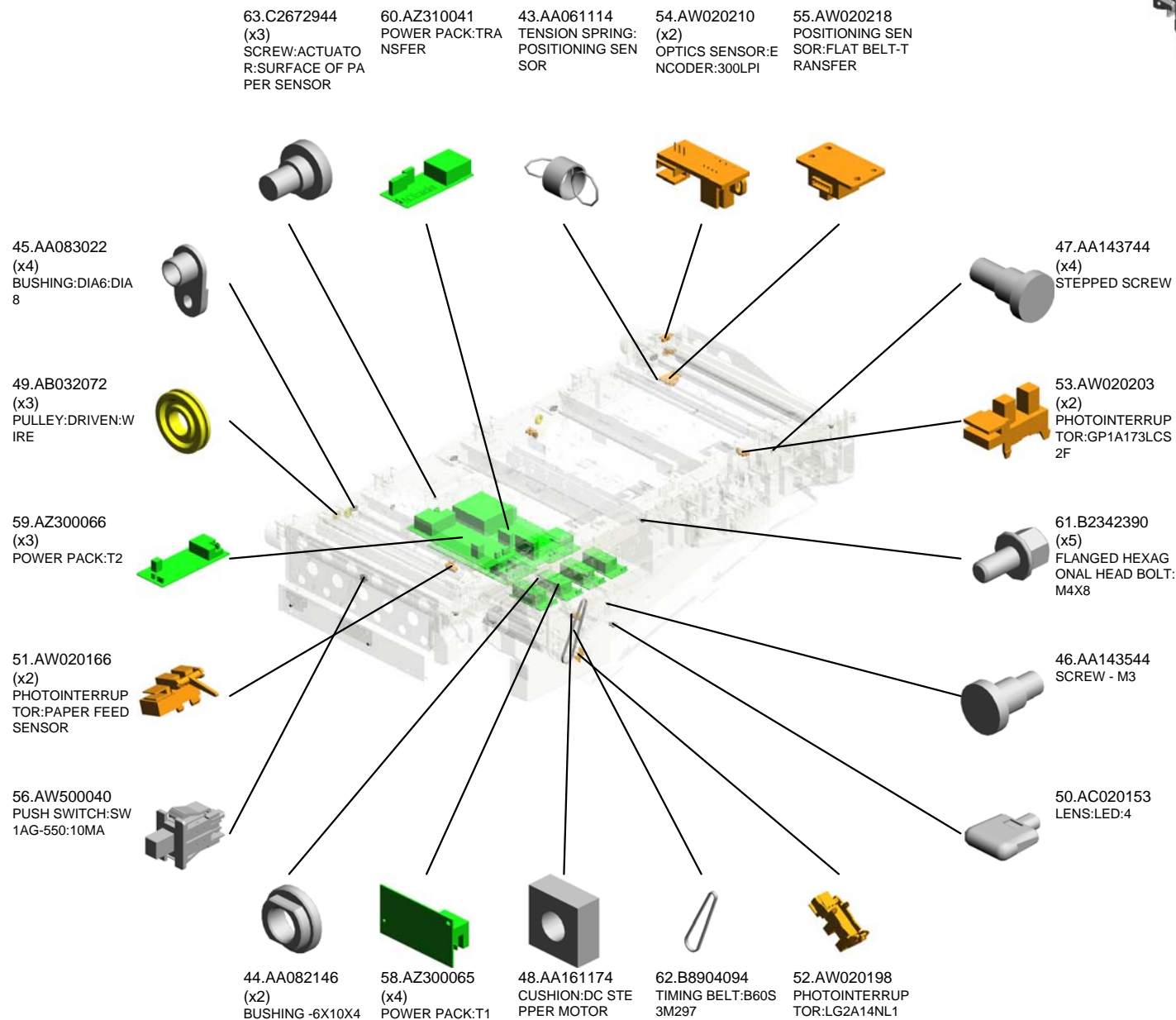
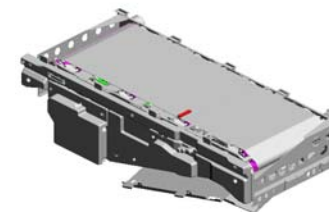


- 34.11050725 CLAMPS:WES-111 7
- 22.07403808 (x2) BALL BEARING - 8 X16X5MM
- 39.54466214 (x8) SHAFT HOLDER - PICK-UP ROLLER
- 33.11050724 CLAMPS:WES-121 0
- 35.11050751 CLAMP:LWSM-060 6-3.2M



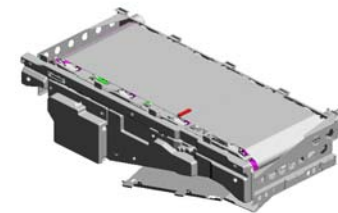
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U006 ITB UNIT



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U006 ITB UNIT



- 76.D0743899 (x2) LEVER:POSITIONING SENSOR:SLACK PREVENTION
- 77.D0744351 (x2) STEPPED SCREW: DIA5.4DIA:3.5M3
- 81.D0746125 (x2) FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK
- 69.D0743871 STOPPER:WIRE:PULLEY
- 70.D0743872 PULLEY:DRIVE WHEEL:ASSY

84.D0746145 (x4) BRACKET:INTERMEDIATE TRANSFER:REAR

71.D0743873 FEELER:DRIVE WHEEL

72.D0743878 HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK

64.D0742577 CONNECTOR:DRAWER:4POLE:REC

75.D0743898 (x2) BRACKET:POSITIONING SENSOR:SLACK PREVENTION

83.D0746144 (x4) BRACKET:INTERMEDIATE TRANSFER:FRONT

82.D0746134 (x4) PLAIN SHAFT BEARING:INSULATOR

67.D0743845 (x5) FLAT NUT:INNER COVER:INTERMEDIATE TRANSFER

79.D0746075 (x2) GRIP:INTERMEDIATE TRANSFER:LEFT

65.D0743824 (x2) PLATE:ROLLER:INTERMEDIATE TRANSFER

74.D0743896 COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER

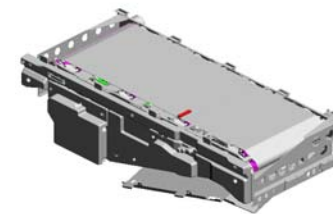
78.D0746074 TENSION SPRING: SLEEVE:WIRE:INTERMEDIATE TRANSFER

68.D0743860 INNER COVER:INTERMEDIATE TRANSFER:LEVER

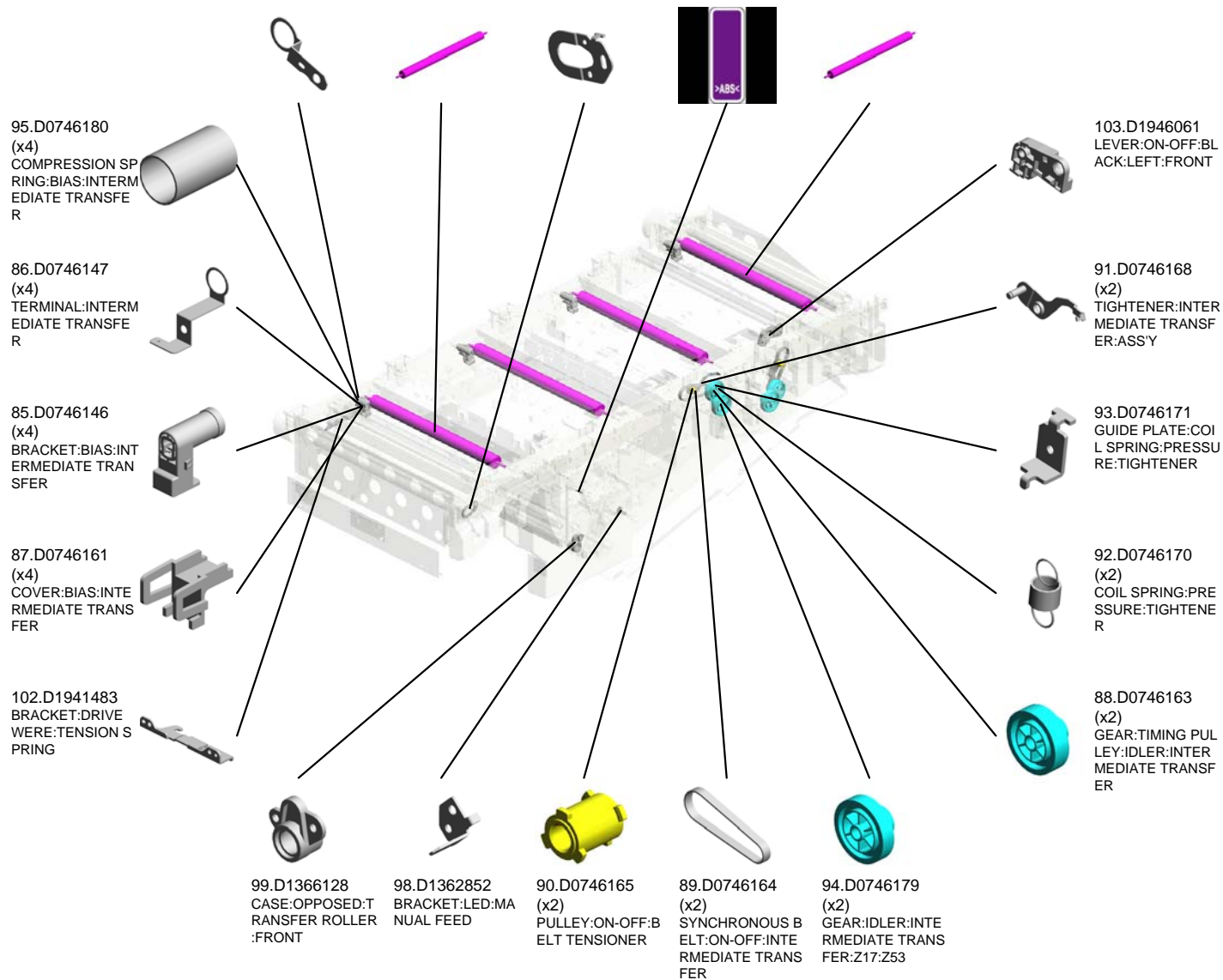
66.D0743829 (x5) DECAL:POSITIONING DISPLAY:TCRU

80.D0746121 BRACKET:SENSOR:ON-OFF:TRANSFER ROLLER

# U006 ITB UNIT

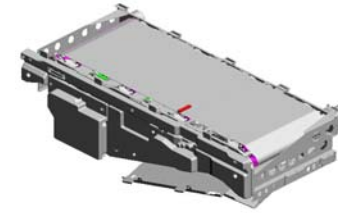


- 96.D0746197 (x4) TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER
- 100.D1796051 (x3) (C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y**
- 101.D1941481 STOPPER:DRIVEN ROLLER:FRONT LEFT
- 97.D0746241 (x2) DECAL:GRIP:TRANSFER/SEPARATION UNIT
- 100.M2056684 (BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y 201603-11 X/O**



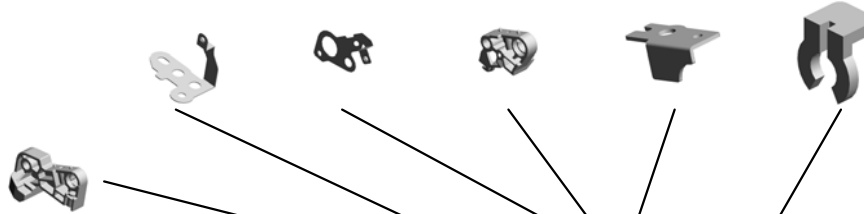
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006  
ITB UNIT



- 113.D1946396 GROUND PLATE:R  
OLLER:DRIVEN:LE  
FT
- 114.D1946499 GROUND PLATE:R  
OLLER:DRIVEN:RI  
GHT
- 107.D1946067 LEVER:ON-OFF:BL  
ACK:RIGHT:REAR
- 105.D1946065 (x2)  
PLATE:ROLLER:DR  
IVEN:BLACK
- 118.G0143291 (x14)  
SNAP RING - PICK  
UP

104.D1946062  
LEVER:ON-OFF:BL  
ACK:LEFT:REAR



106.D1946066  
LEVER:ON-OFF:BL  
ACK:RIGHT:FRONT

109.D1946098  
HOOK:LEVER:ON-  
OFF:BLACK:REAR



121.G1786392  
HOUSING:LOWER:  
COVER



120.G1783232C  
TERMINAL:DEVEL  
OPMENT ROLLER



123.G1786394  
WIRE:STOPPER:L  
OWER:COVER



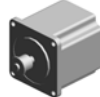
119.G1783232  
(x2)  
TERMINAL:DEVEL  
OPMENT ROLLER



122.G1786393  
SLEEVE:WIRE:LO  
WER:COVER



116.D3511190  
STEPPER MOTOR:  
PAPER FEED:ASS  
Y



110.D1946099  
HOOK:LEVER:ON-  
OFF:BLACK:FRON  
T



115.D2023890  
LED:RED



117.D6883144  
(x2)  
SPACER:UPPER L  
OWER:SHIFT TRA  
Y



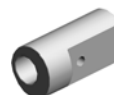
108.D1946073  
(x12)  
PLAIN SHAFT BEA  
RING:SLIDER:ON-  
OFF:BLACK



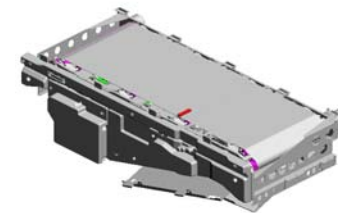
112.D1946177  
(x2)  
DC STEPPER MOT  
OR:DIA42:24V



111.D1946176  
(x4)  
CAM:ON-OFF:BLA  
CK:AUTOMATIC



# U006 ITB UNIT



- 141.M2053352 (x4) HOLDER:DEVELOPER:TRANSFER:ASSY
- 125.G1787515 (x4) CONNECTOR GUIDE PIN:CONNECTOR
- 145.M2056282 RECEIVE PLATE:CAM:ON-OFF:REAR
- 129.M2051351 DC MOTOR:DIA63:24V:23.1W
- 130.M2051360 GEAR:DRIVE:INTERMEDIATE TRANSFER

140.M2051737 FLY WHEEL:47.5MM

138.M2051733 COLLAR:9.9MM

124.G1786448 (x3) PLATE:GROUND PLATE:DRIVEN ROLLER

127.GA066056 TORSION SPRING: TERMINAL:ROLLER:OPPOSED:TRANSFER ROLLER

132.M2051363 ROLLER:POSITIONING CONTROL:FLAT BELT-TRANSFER

144.M2056280 ROLLER:TENSION: INTERMEDIATE TRANSFER:ASSY

142.M2053849 INNER COVER:BELT CLEANING

143.M2055349 PCB:TDRB 201509-03 X/O

126.GA060110 TENSION SPRING: BRACKET:DC STEPPER MOTOR:ON-OFF

128.M0775490 POWER PACK:TRANSFER

134.M2051444 (x2) ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER

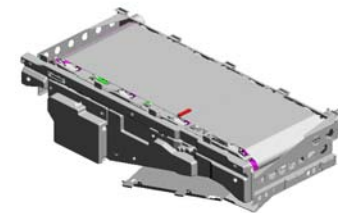
131.M2051361 DRIVE ROLLER:INTERMEDIATE TRANSFER

137.M2051506 ROLLER:DRIVEN:NON:1:PRESS FIT

139.M2051588 PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FIBER 201510-11 X/O

136.M2051505 (x2) TENSION SPRING: POSITIONING SENSOR:SCALE

# U006 ITB UNIT



- 162.M2056367 (x6) TERMINAL:CLEANING BIAS
- 156.M2056341 (x4) LEVER:ON-OFF:DRIVEN:COLOR:REAR
- 149.M2056316 (x2) ROLLER:DRIVEN:NO.1:PRESS FIT
- 158.M2056350 ROLLER:OPPOSE D:APPLY
- 159.M2056353 (x4) CAM:ON-OFF:INTERMEDIATE TRANSFER:COLOR

147.M2056285  
PLATE:ROLLER:DRIVEN:ON-OFF:COLOR

161.M2056356 (x2)  
TENSION SPRING:LEVER:ROLLER:DRIVEN:COLOR

148.M2056295 (x2)  
TENSION SPRING:TENSION:INTERMEDIATE TRANSFER

154.M2052130  
ROLLER:FIX:INTERMEDIATE TRANSFER:PRESS FIT 201609-29 X/O

164.M2056380 (x6)  
PIN:ELECTRODE:BELT CLEANING

155.M2056339 (x2)  
ROLLER:OPPOSE D:BELT CLEANING

154.M2056334  
ROLLER:DRIVEN:FIX:INTERMEDIATE TRANSFER

157.M2056342 (x3)  
LEVER:ON-OFF:DRIVEN:COLOR:FRONT

150.M2056320 (x2)  
TENSION SPRING:LEVER:ON-OFF:BLACK:LEFT

163.M2056371 (x2)  
TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER

151.M2056323 (x2)  
TENSION SPRING:LEVER:ON-OFF:BLACK:RIGHT

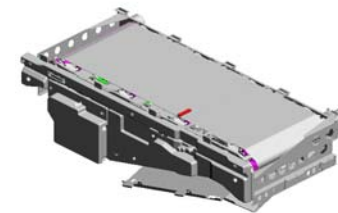
160.M2056355 (x2)  
TENSION SPRING:SLIDER:BLACK

152.M2056326  
SHAFT:ON-OFF:BLACK:AUTOMATIC

153.M2056328  
SHAFT:ON-OFF:INTERMEDIATE TRANSFER

146.M2056283  
RECEIVE PLATE:CAM:ON-OFF:FRONT

# U006 ITB UNIT



- 172.M2056407 (x6) TENSION SPRING: ROLLER:PRESSURE:COLOR:7.73N
- 175.M2056410 (x3) PLATE:FLAT BELT-TRANSFER:ON-OFF:REAR
- 177.M2056415 (x6) TENSION SPRING: LEVER:PLATE:FLAT BELT-TRANSFER
- 168.M2056393 (x6) SEAL:PLATE:FLAT BELT-TRANSFER: REAR:NO.2
- 178.M2056417 (x2) TENSION SPRING: SLIDER:COLOR

182.M2056432 (x8) SEAL:LEVER:FIRST:UPPER

170.M2056401 GROUND PLATE:ROLLER:ON-OFF:COLOR

183.M2056433 (x8) SEAL:LEVER:FIRST:LOWER

169.M2056400 HOOK:LEVER:ON-OFF:COLOR:REAR

165.M2056383 (x6) COMPRESSION SPRING:BIAS:BELT CLEANING

169.M2052132 HOOK:LEVER:ON-OFF:COLOR:REAR 201609-30 X/O

176.M2056414 (x3) PLATE:FLAT BELT-TRANSFER:ON-OFF:FRONT

167.M2056390 (x2) SEAL:COVER:INTERMEDIATE TRANSFER:LOWER

171.M2056406 (x2) PLATE:ROLLER:DRIVEN:INTERMEDIATE TRANSFER:FRONT

166.M2056386 COVER:INTERMEDIATE TRANSFER:LOWER

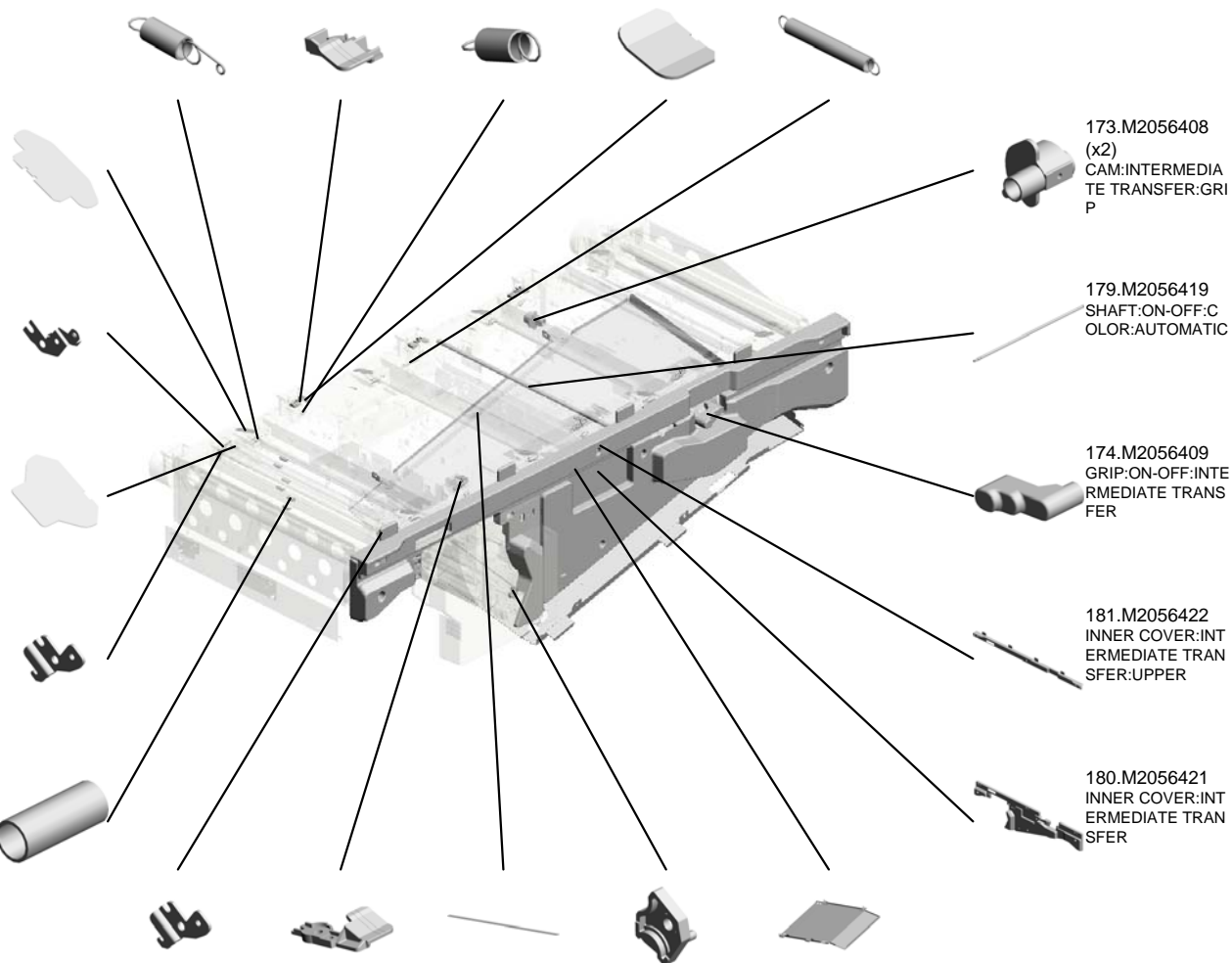
173.M2056408 (x2) CAM:INTERMEDIATE TRANSFER:GRIP

179.M2056419 SHAFT:ON-OFF:COLOR:AUTOMATIC

174.M2056409 GRIP:ON-OFF:INTERMEDIATE TRANSFER

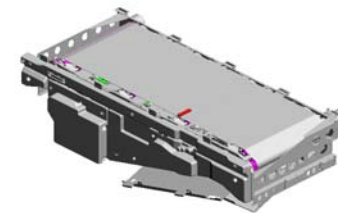
181.M2056422 INNER COVER:INTERMEDIATE TRANSFER:UPPER

180.M2056421 INNER COVER:INTERMEDIATE TRANSFER





# U006 ITB UNIT



- 184.M2056436 (x2)  
COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2
- 202.M2056656  
ROLLER:OPPOSED:BELT CLEANING:PRESS FIT
- 203.M2056657  
SHAFT:RELEASE:ROLLER:CLEANING
- 185.M2056437 (x4)  
COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER
- 187.M2056441  
SLIDER:ON-OFF:BLOCK:REAR

196.M2056479  
COVER:CASE:TERMINAL:BELT CLEANER

195.M2056476  
PLATE:ROLLER:OPPOSED:PAPER

192.M2056467  
CAM:ON-OFF:TRANSFER ROLLER:REAR

194.M2056469  
COVER:OPPOSED:TRANSFER ROLLER:REAR

190.M2056460  
ROLLER:OPPOSED:PAPER:ASSY

189.M2056458  
CORE:OPPOSED:TRANSFER ROLLER

188.M2056453  
GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASSY

193.M2056468  
COVER:OPPOSED:TRANSFER ROLLER:FRONT

204.M2056658  
GRIP:RELEASE:ROLLER:OPPOSED:BELT CLEANER

191.M2056466  
CAM:ON-OFF:TRANSFER ROLLER:FRONT

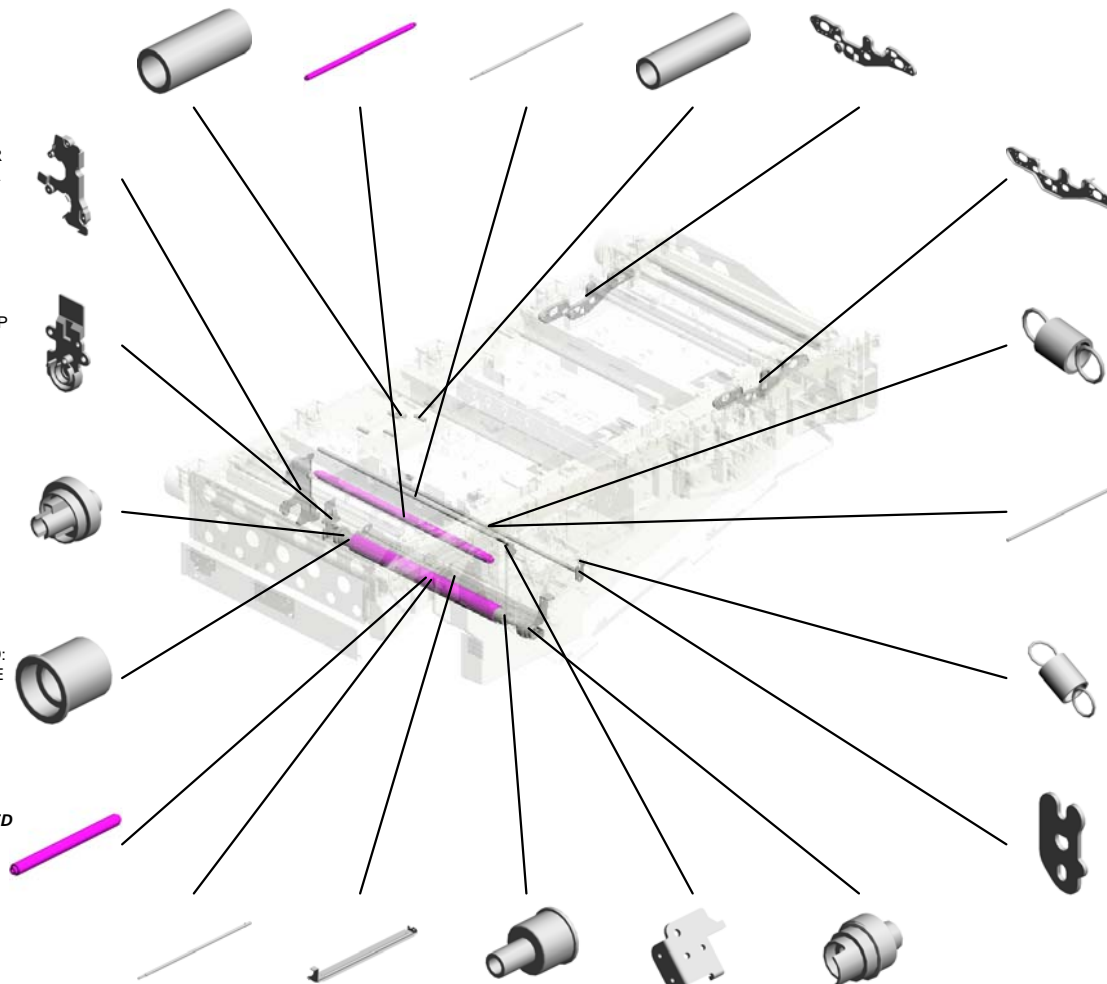
186.M2056440  
SLIDER:ON-OFF:BLOCK:FRONT

205.M2056659  
TENSION SPRING:RELEASE:ROLLER:OPPOSED

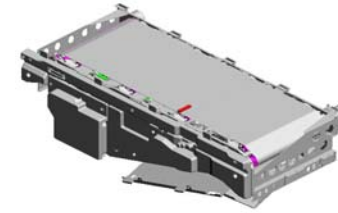
201.M2056638  
SHAFT:ENTRANCE:INTERMEDIATE TRANSFER

198.M2056631 (x2)  
TENSION SPRING:ENTRANCE

200.M2056637  
STOPPER:SHAFT:ENTRANCE



# U006 ITB UNIT

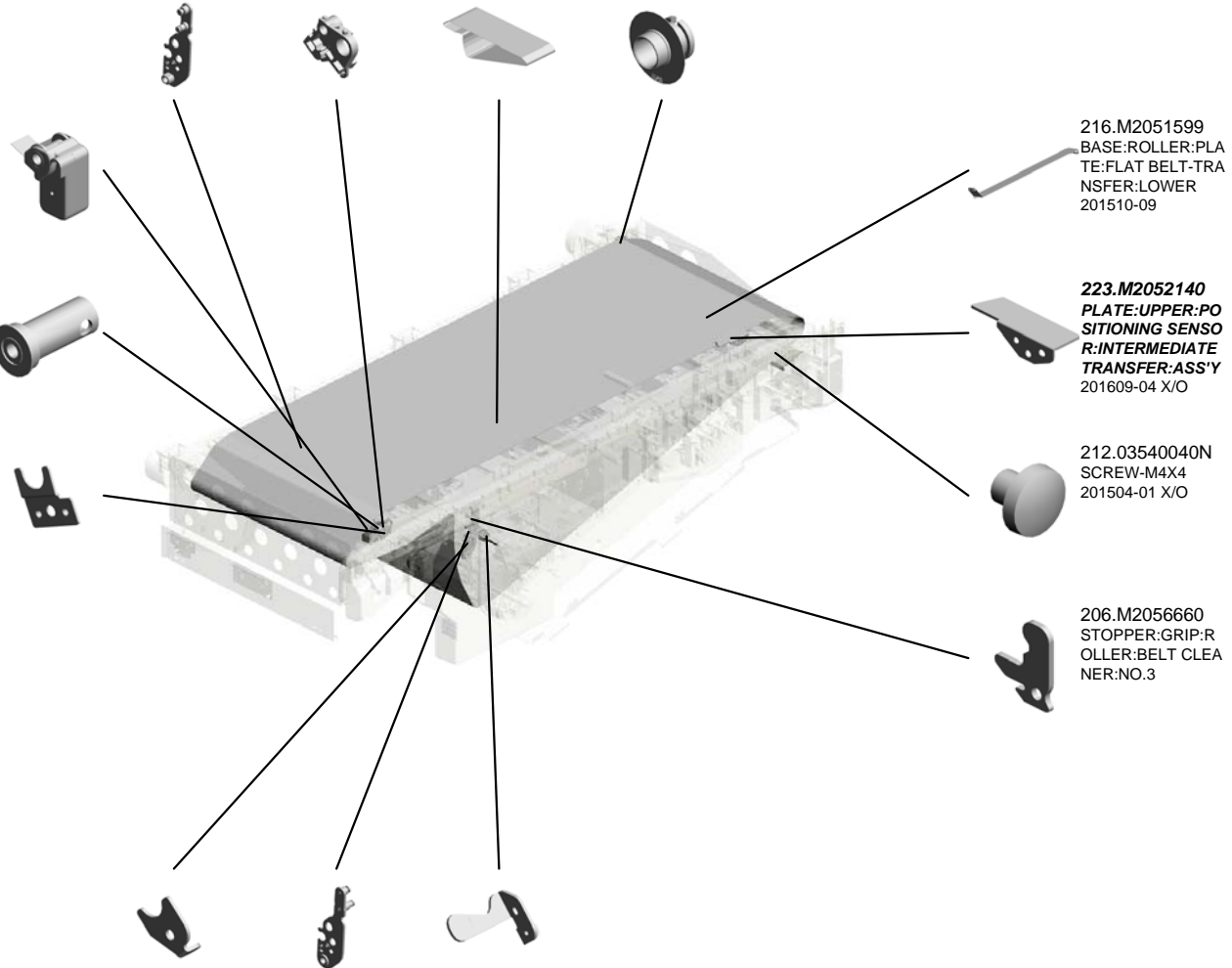


207.M2056661 BRACKET:ROLLER  
:BELT CLEANING:R  
EAR:PEEN  
218.M2052136 LEVER:ON-OFF:DR  
IVEN:YELLOW:FR  
ONT  
201609-27 O/O  
**211.M2056695**  
**FLAT BELT-TRANS**  
**FER:ASS'Y**  
201510-01 O/O  
217.M2051353 HOLDER:ENCODE  
R:ASS'Y

219.M2052091  
BRUSH ROLLER:C  
OVER:ASS'Y  
201609-06

221.M2052128  
CAP:ROLLER:INTE  
RMEDIATE TRANS  
FER:PRESS FIT  
201609-07

222.M2052134  
PLATE:RADIAL BA  
LL BEARING  
201609-08



216.M2051599  
BASE:ROLLER:PLA  
TE:FLAT BELT-TRA  
NSFER:LOWER  
201510-09

**223.M2052140**  
**PLATE:UPPER:PO**  
**SITIONING SENSO**  
**R:INTERMEDIATE**  
**TRANSFER:ASS'Y**  
201609-04 X/O

212.03540040N  
SCREW-M4X4  
201504-01 X/O

206.M2056660  
STOPPER:GRIP:R  
OLLER:BELT CLEA  
NER:NO.3

209.M2056671  
(x2)  
PLATE:ROLLER:OP  
POSED:BELT CLEA  
NER:NO.3

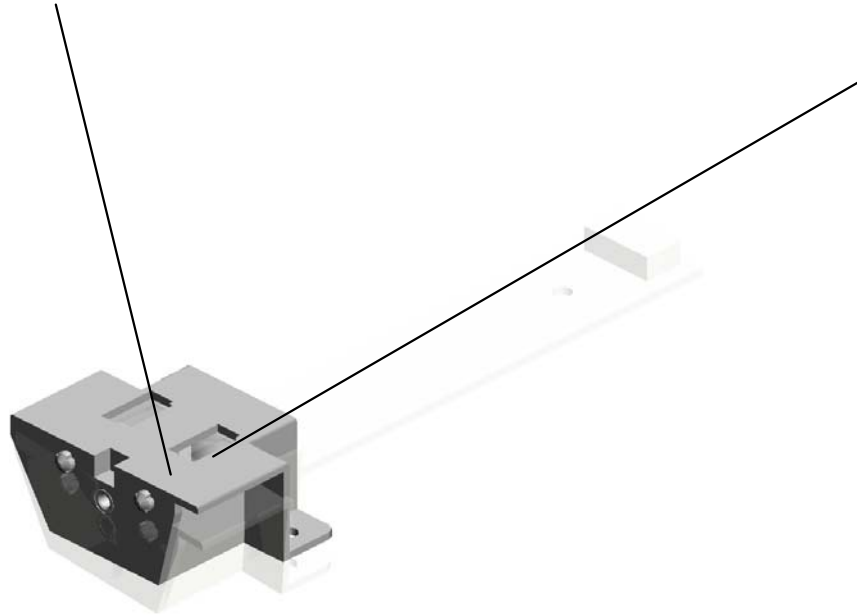
208.M2056669  
BRACKET:ROLLER  
:BELT CLEANING:F  
RONT:PEEN

210.M2056677  
GRIP:RELEASE:NO  
.2

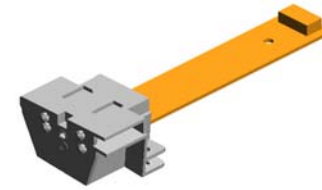
U006\_S001

POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y

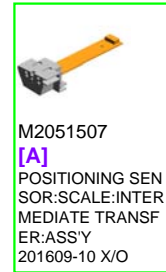
213.M2052109  
PLATE:LOWER:PO  
SITIONING SENSO  
R:INTERMEDIATE  
TRANSFER:ASS'Y  
201609-05 X/O



11.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



220.M2052099  
[A]  
POSITIONING SEN  
SOR:SCALE:INTER  
MEDIATE TRANSF  
ER:ASS'Y  
201609-10 X/O



M2051507  
[A]  
POSITIONING SEN  
SOR:SCALE:INTER  
MEDIATE TRANSF  
ER:ASS'Y  
201609-10 X/O

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006\_S002

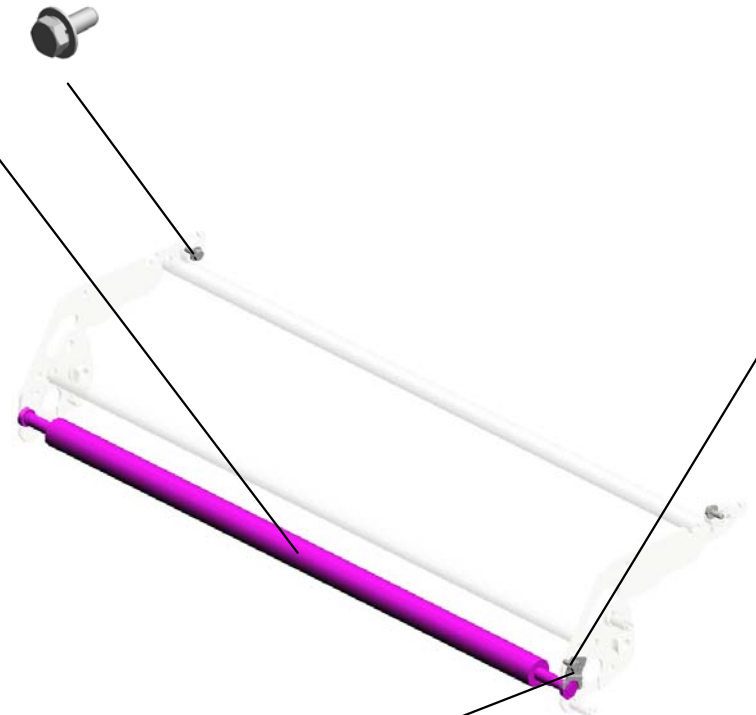
BRACKET:ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:SUB-ASS'Y

25.08046123  
(x2)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



197.M2056490  
BRACKET:ROLLER  
:ENTRANCE:INTER  
MEDIATE TRANSF  
ER:SUB-ASS'Y

199.M2056634  
ROLLER:ENTRANC  
E:INTERMEDIATE  
TRANSFER:PRESS  
FIT



6.03603006N  
SCREW - M3X6

65.D0743824  
PLATE:ROLLER:IN  
TERMEDIATE TRA  
NSFER

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006\_S003  
CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y

215.M2051596  
BRUSH:CLEANING  
201510-08

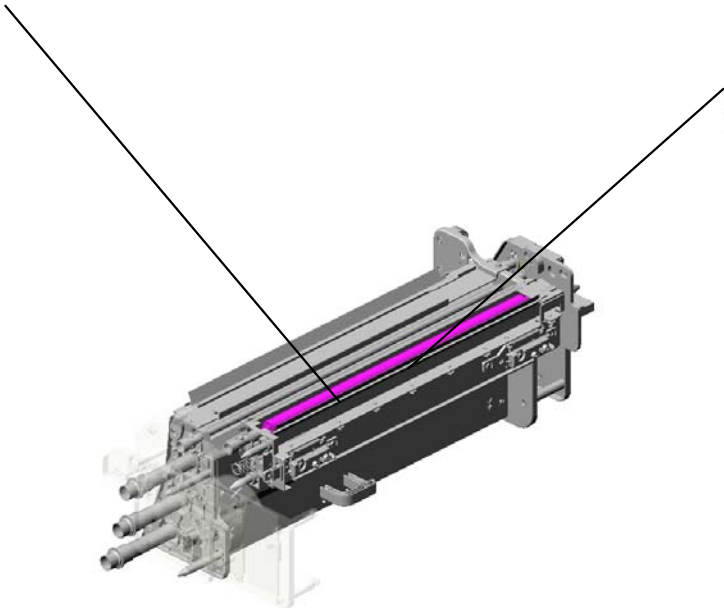


214.M2051595  
CLEANER:FLAT BE  
LT-TRANSFER:RIG  
HT LOWER:ASS'Y  
201510-07

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U007.ITB CLEANING

U007\_S001  
M2053721  
CLEANING UNIT:INTERMEDI  
ATE TRANSFER:ASS'Y



U007\_S002  
M2053811  
COATING BAR:BELT CLEANI  
NG:ASS'Y



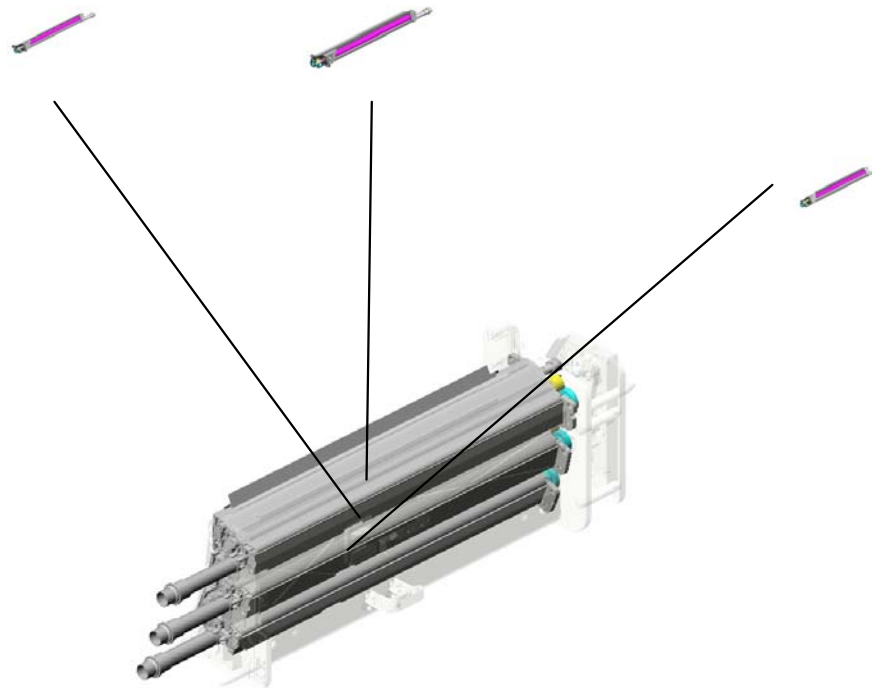
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U007\_S001.CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y

U007\_S001\_S002  
M2053789  
CLEANING UNIT:INTERMEDI  
ATE TRANSFER:NO.2:SUB-A  
SS'Y

U007\_S001\_S003  
M2053775  
CLEANING UNIT:INTERMEDI  
ATE TRANSFER:NO.3:SUB-A  
SS'Y

U007\_S001\_S001  
M2053780  
CLEANING UNIT:INTERMEDI  
ATE TRANSFER:NO.1:SUB-A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U007\_S001\_S003.CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y

U007\_S001\_S003\_S001  
M2053781  
CASE:BELT CLEANING:LOW  
ER:NO.3:SUB-ASS'Y

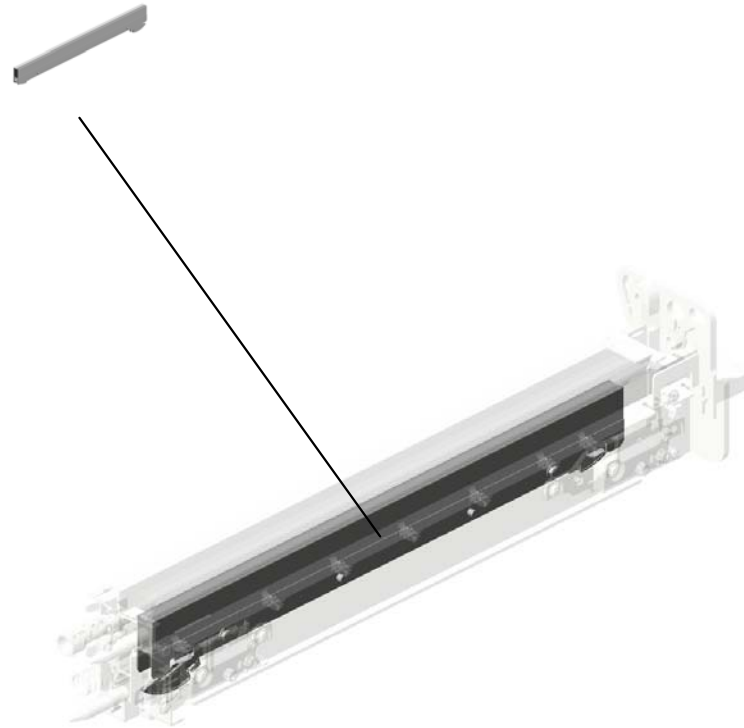


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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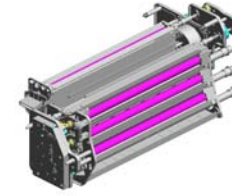
# U007\_S002.COATING BAR:BELT CLEANING:ASS'Y

U007\_S002\_S001  
M2053487  
COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U007 ITB CLEANING



- 38.GB011170 GEAR:DRIVE:CLEANING
- 57.M2053708 SHAFT:DRIVE:ASSY
- 39.GB017060 GEAR:PULLEY:DRIVE
- 3.03604006N (x9) SCREW - M4X6
- 59.M2053712 (x2) PLATE:SHAFT:DRIVE

9.07200040E (x2) RETAINING RING - M4

12.07403804 (x2) BALL BEARING: DIA 4XDIA9X4

47.H0722220 SPACER - M6X10

81.M2053803 FLANGE:GEAR:PULLEY:DRIVE

44.GB030060 PULLEY:BRUSH:APPPLY:Z30

26.C5922233 (x2) TIMING BELT - 2M190

40.GB017061 GEAR:PULLEY:APPPLY

30.D1791252 DC MOTOR: DIA82. 2.63.7W:BRUSHLESS

25.B2342390 (x2) FLANGED HEXAGONAL HEAD BOLT: M4X8

56.M2053703 SHAFT:DRIVE:ASSY

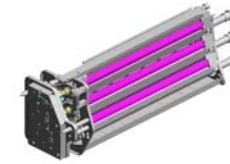
58.M2053711 (x4) STUD:MECHANICAL DRIVE SECTION: BELT CLEANING

14.08010238 (x8) HEXAGON HEAD BOLT:DOUBLE SCREW:M4X14

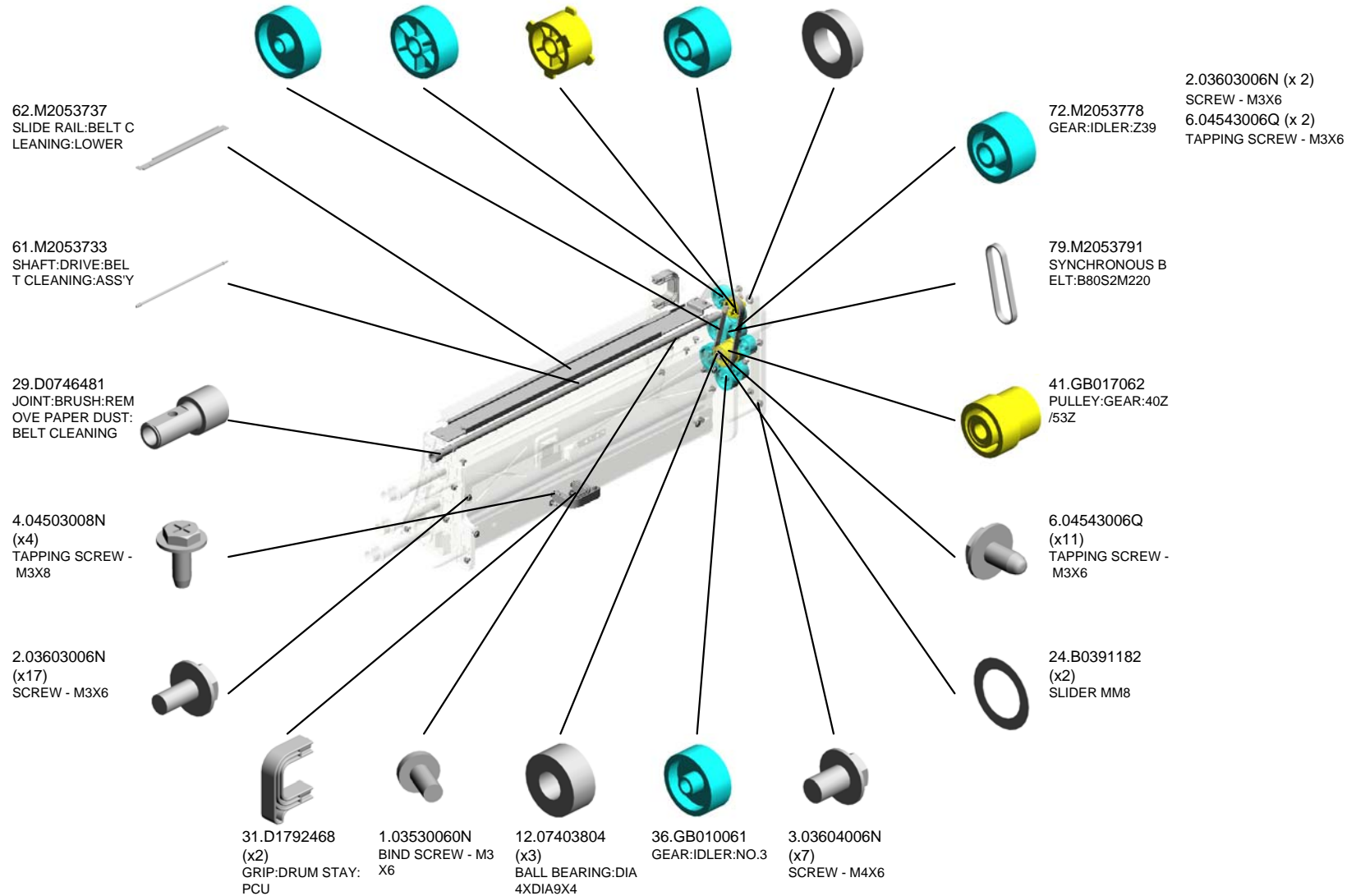
16.11050409 CARD SPACER- 6.4MM

# U007\_S001 CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y

37.GB010062 (x2) GEAR:OUTPUT  
 73.M2053779 GEAR:OUTPUT:3R D:51Z  
 45.GB030061 PULLEY:DRIVE:INP UT  
 35.GB010060 (x3) GEAR:IDLER:NO.2  
 13.07413706 BALL BEARING - 6 X10X3



60.M2053721  
CLEANING UNIT:IN  
TERMEDIATE TRA  
NSFER:ASSY

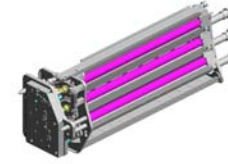


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S001  
CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y

80.M2053801  
(x3)  
SHAFT:OUTPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y

82.M2053804  
JOINT:BRUSH ROLLER



60.M2053721  
CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y



83.M2053805  
SHAFT:INPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S001\_S001

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y

49.M2053479 53.M2053489 65.M2053760 46.GB030062 2.03603006N  
**VIBRATING PLATE:** SEAL:CLEANING:L **ROLLER:COLLECT** PULLEY:BRUSH R (x3)  
**BELT CLEANING:ASS'Y** OWER **:ASS'Y** OLLER SCREW - M3X6



74.M2053780  
 CLEANING UNIT:IN  
 TERMEDIATE TRA  
 NSFER:NO.1:SUB-  
 ASS'Y

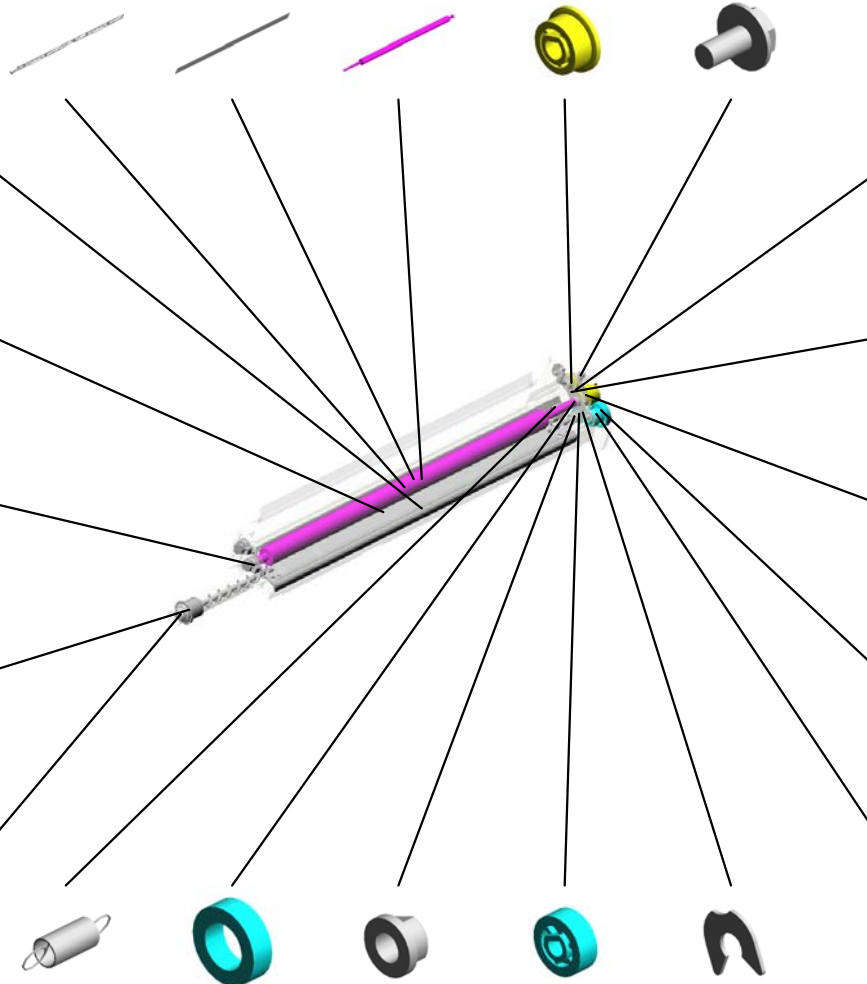
66.M2053763  
 CLEANING BLADE:  
 ROLLER:ASS'Y

67.M2053767  
 TRANSPORT SCR  
 EW:USED TONER:  
 ASS'Y

64.M2053753  
 (x2)  
 COVER:ELECTRO  
 DE PLATE:BELT CL  
 EANING:ASS'Y

32.D1793531  
 TONER CATCHPA  
 N:PIPE:DISCHARG  
 E USED TONER

34.G1783672  
 CAP:PIPE:DISCHA  
 RGE USED TONER



55.M2053499  
 COIL SPRING:VIBR  
 ATING PLATE:BEL  
 T CLEANING

10.07403706  
 (x2)  
 BALL BEARING - M  
 6X10X3

21.AA080346  
 BUSHING:FLANGE  
 TYPE:DIA6

68.M2053770  
 GEAR:TRANSPOR  
 T SCREW

15.08050089  
 RETAINING RING -  
 M4

20.AA043181  
 TIMING BELT - B40  
 S2M80

63.M2053752  
 BEARING CASE:BR  
 USH ROLLER

42.GB017063  
 PULLEY:GEAR:RO  
 LLER:COLLECT

23.AA100014  
 (x2)  
 RETAINING RING  
 C - SEPARATE

43.GB017064  
 GEAR:IDLER:TRAN  
 SPORT SCREW

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S001\_S001

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y

69.M2053773  
COMPRESSION SP  
RING:SHUTTER:DI  
SCHARGE USED T  
ONER

**76.M2053782**  
**BRUSH ROLLER:C**  
**LEANING:ASS'Y**



74.M2053780  
CLEANING UNIT:IN  
TERMEDIATE TRA  
NSFER:NO.1:SUB-  
ASS'Y



82.M2053804  
JOINT:BRUSH ROL  
LER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S001\_S002

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y

49.M2053479 VIBRATING PLATE: BELT CLEANING: ASS'Y  
 53.M2053489 SEAL:CLEANING:LOWER  
 65.M2053760 ROLLER:COLLECT:ASS'Y  
 66.M2053763 CLEANING BLADE: ROLLER:ASS'Y  
 46.GB030062 PULLEY:BRUSH ROLLER

78.M2053789 CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y



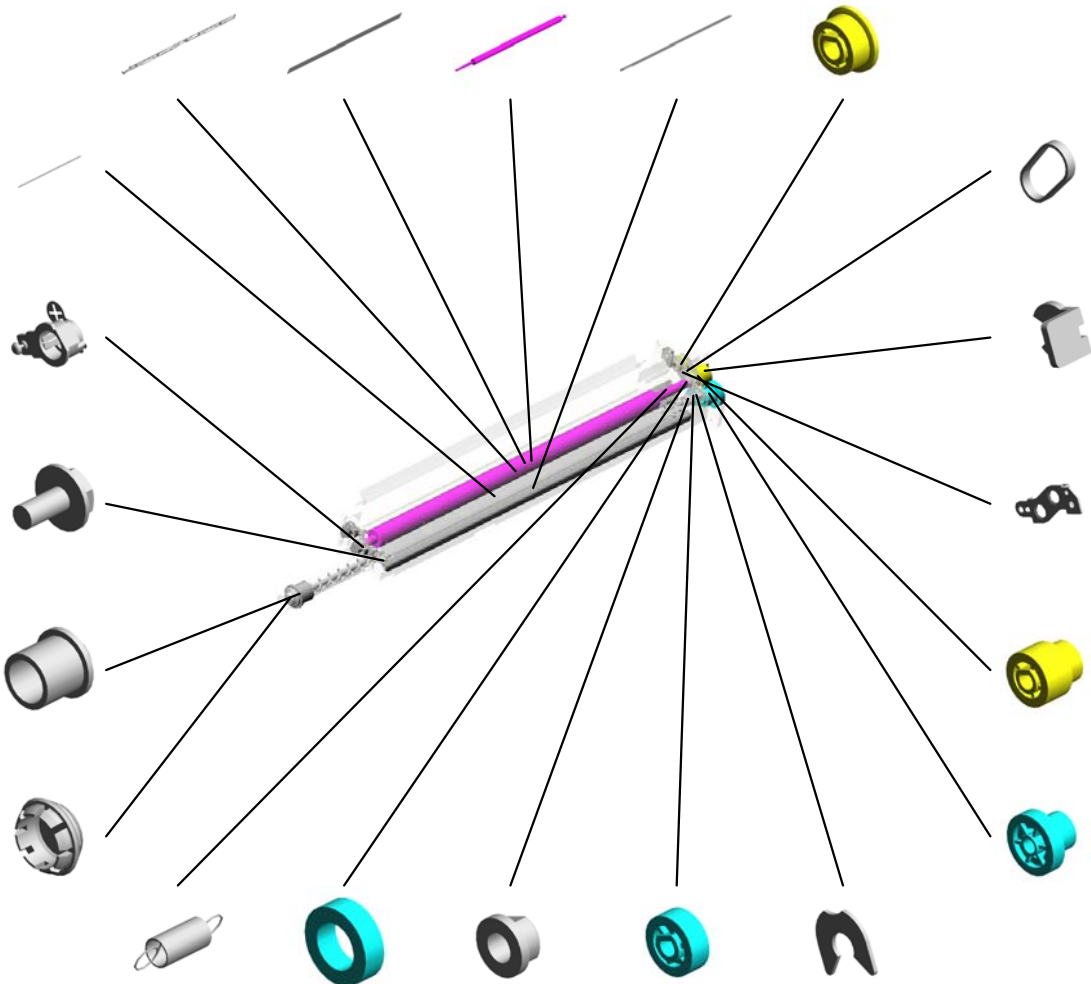
67.M2053767 TRANSPORT SCREW:USED TONER:ASS'Y

64.M2053753 (x2) COVER:ELECTRODE PLATE:BELT CLEANING:ASS'Y

2.03603006N (x3) SCREW - M3X6

32.D1793531 TONER CATCHPIPE:DISCHARGE USED TONER

34.G1783672 CAP:PIPE:DISCHARGE USED TONER



20.AA043181 TIMING BELT - B40 S2M80

23.AA100014 (x2) RETAINING RING C - SEPARATE

63.M2053752 BEARING CASE:BRUSH ROLLER

42.GB017063 PULLEY:GEAR:ROLLER:COLLECT

43.GB017064 GEAR:IDLER:TRANSPORT SCREW

55.M2053499 COIL SPRING:VIBRATING PLATE:BELT CLEANING

10.07403706 (x2) BALL BEARING - M6X10X3

21.AA080346 BUSHING:FLANGE TYPE:DIA6

68.M2053770 GEAR:TRANSPORT SCREW

15.08050089 RETAINING RING - M4

U007\_S001\_S002

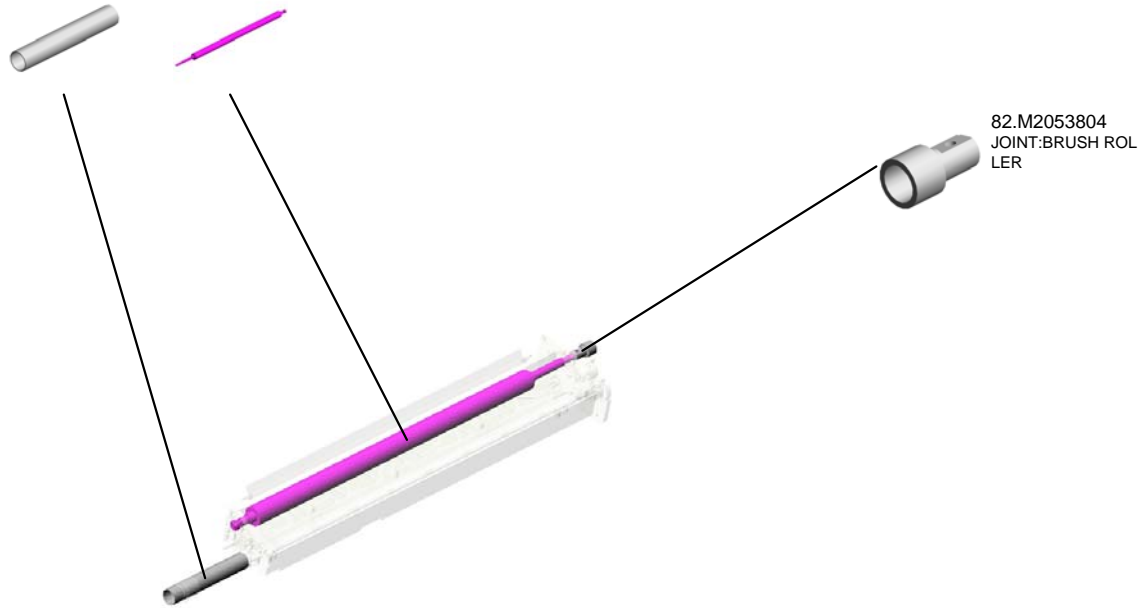
CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y

69.M2053773  
COMPRESSION SP  
RING:SHUTTER:DI  
SCHARGE USED T  
ONER

**77.M2053787**  
**BRUSH ROLLER:C**  
**LEANING:NO.2:AS**  
**S'Y**



78.M2053789  
CLEANING UNIT:IN  
TERMEDIATE TRA  
NSFER:NO.2:SUB-  
ASS'Y



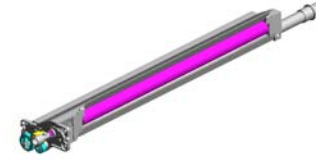
82.M2053804  
JOINT:BRUSH ROL  
LER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y

- 49.M2053479 VIBRATING PLATE: BELT CLEANING: ASS'Y
- 50.M2053481 ROLLER: CLEANING: ASS'Y
- 53.M2053489 SEAL: CLEANING: LOWER
- 71.M2053776 ROLLER: COLLECT: NO.3: ASS'Y
- 66.M2053763 CLEANING BLADE: ROLLER: ASS'Y



70.M2053775  
CLEANING UNIT: INTERMEDIATE TRANSFER: NO.3: SUB-ASS'Y

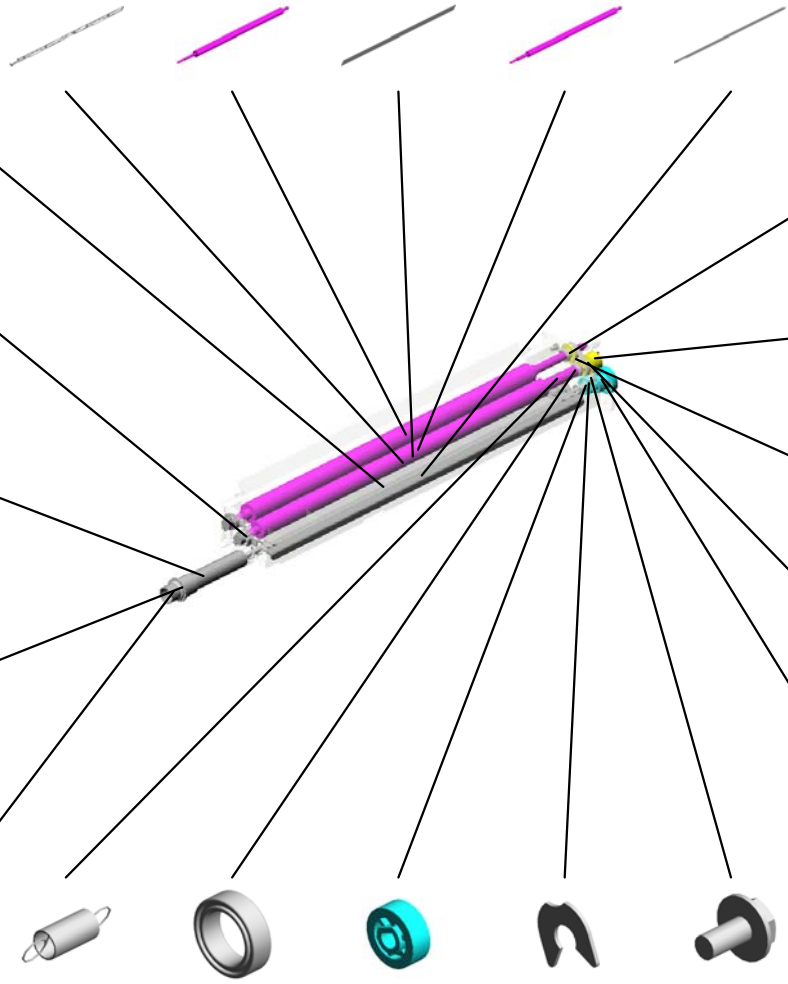
67.M2053767  
TRANSPORT SCREW: USED TONER: ASS'Y

64.M2053753  
(x2)  
COVER: ELECTRODE PLATE: BELT CLEANING: ASS'Y

69.M2053773  
COMPRESSION SPRING: SHUTTER: DISCHARGE USED TONER

32.D1793531  
TONER CATCH PIPE: DISCHARGE USED TONER

34.G1783672  
CAP: PIPE: DISCHARGE USED TONER



46.GB030062  
PULLEY: BRUSH ROLLER

23.AA100014  
(x2)  
RETAINING RING C - SEPARATE

20.AA043181  
TIMING BELT - B40 S2M80

42.GB017063  
PULLEY: GEAR: ROLLER: COLLECT

43.GB017064  
GEAR: IDLER: TRANSPORT SCREW

55.M2053499  
COIL SPRING: VIBRATING PLATE: BELT CLEANING

11.07403708  
(x2)  
BALL BEARING: DIA 8X DIA 12X 3.5

68.M2053770  
GEAR: TRANSPORT SCREW

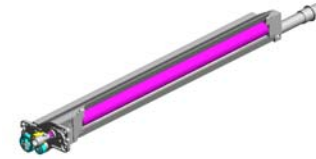
15.08050089  
RETAINING RING - M4

2.03603006N  
(x3)  
SCREW - M3X6

U007\_S001\_S003

CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y

82.M2053804  
JOINT:BRUSH ROL  
LER



70.M2053775  
CLEANING UNIT:IN  
TERMEDIATE TRA  
NSFER:NO.3:SUB-  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S001\_S003\_S001  
CASE:BELT CLEANING:LOWER:NO.3:SUB-ASS'Y

21.AA080346  
BUSHING:FLANGE  
TYPE:DIA6

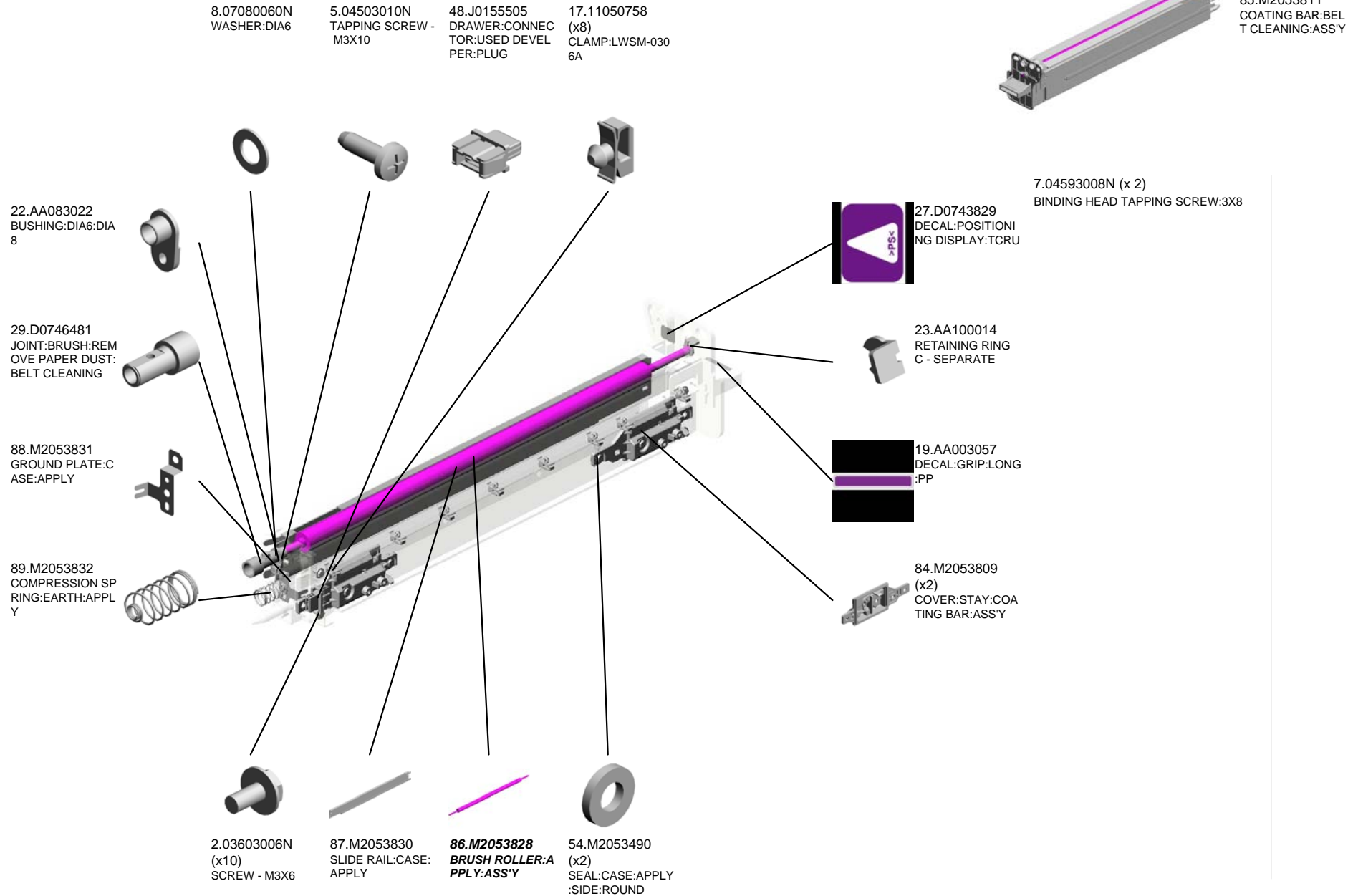


75.M2053781  
CASE:BELT CLEAN  
ING:LOWER:NO.3:  
SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007\_S002  
COATING BAR:BELT CLEANING:ASS'Y



U007\_S002\_S001  
COATING BAR:ASS'Y

18.52062687  
(x2)  
STUD SCREW - M3

51.M2053487  
COATING BAR:AS  
S'Y

52.M2053488  
COIL SPRING:COA  
TING BAR

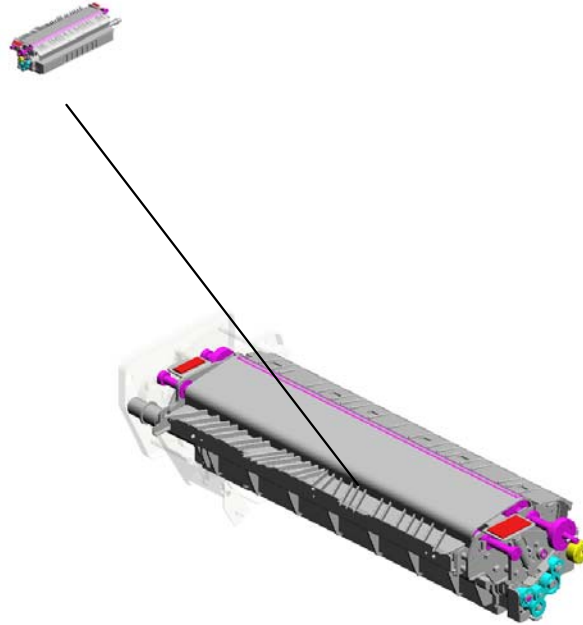
28.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING

33.G0801169  
(x2)  
SCREW:M3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U008.TRANSFER/SEPARATION

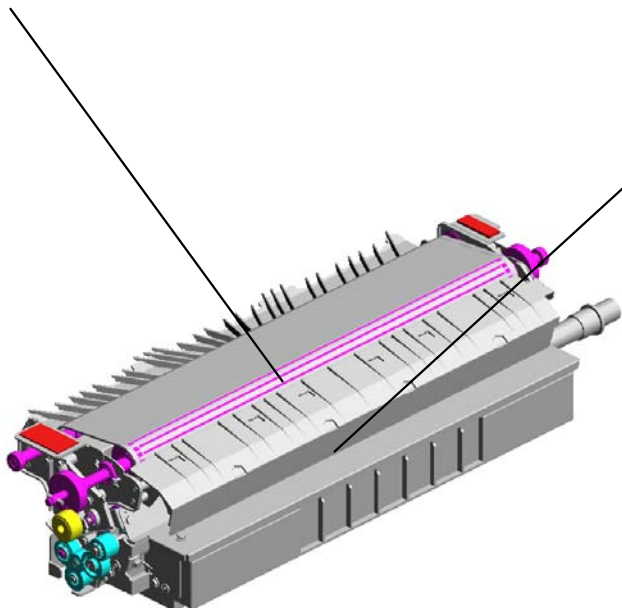
U008\_S001  
M2050637  
BELT UNIT:TRANSFER/SEPA  
RATION SECTION:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U008\_S001.BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y

U008\_S001\_S001  
M2050638  
BELT UNIT:TRANSFER/SEPA  
RATION:ASS'Y



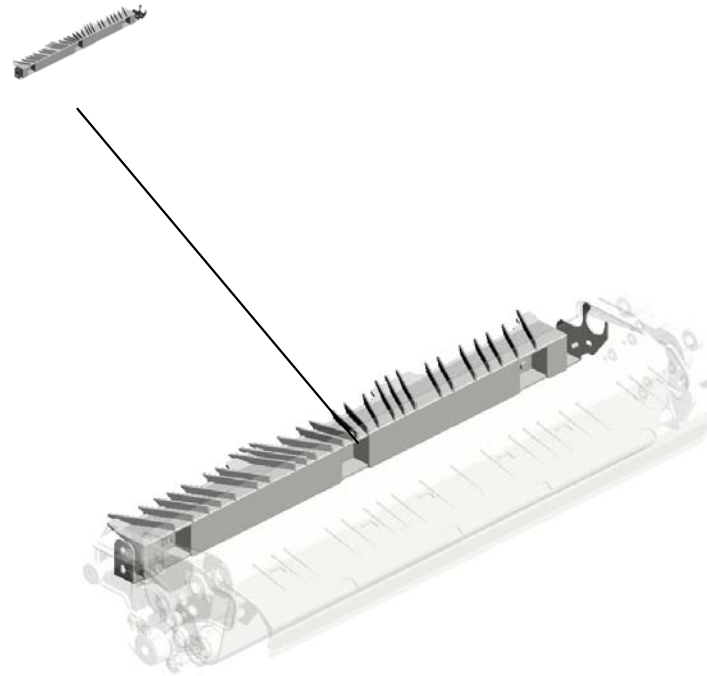
U008\_S001\_S002  
M2050636  
BELT CLEANING:TRANSFER/  
SEPARATION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016
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# U008\_S001\_S001.BELT UNIT:TRANSFER/SEPARATION:ASS'Y

U008\_S001\_S001\_S001  
M2056532  
GUIDE PLATE:EXIT:ASS'Y



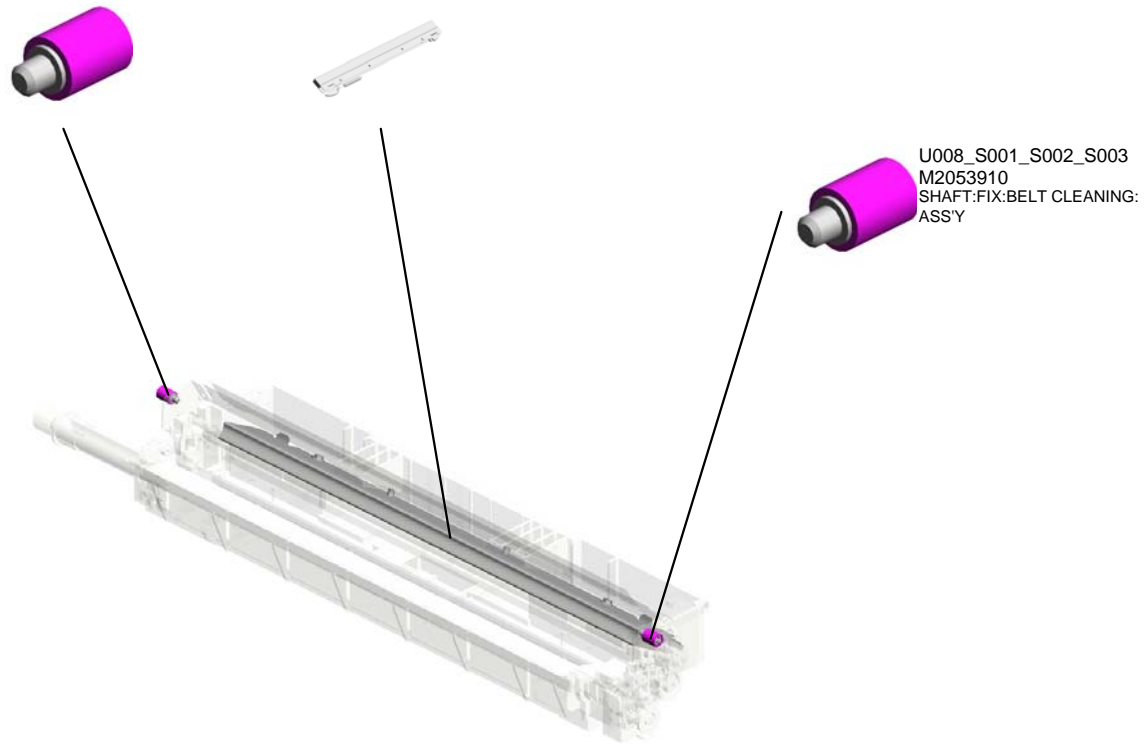
U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016
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# U008\_S001\_S002.BELT CLEANING:TRANSFER/SEPARATION:ASS'Y

U008\_S001\_S002\_S002  
M2053910  
SHAFT:FIX:BELT CLEANING:  
ASS'Y

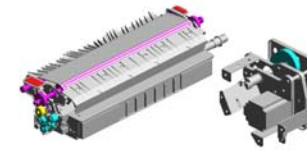
U008\_S001\_S002\_S001  
M2053945  
COATING BAR:ASS'Y



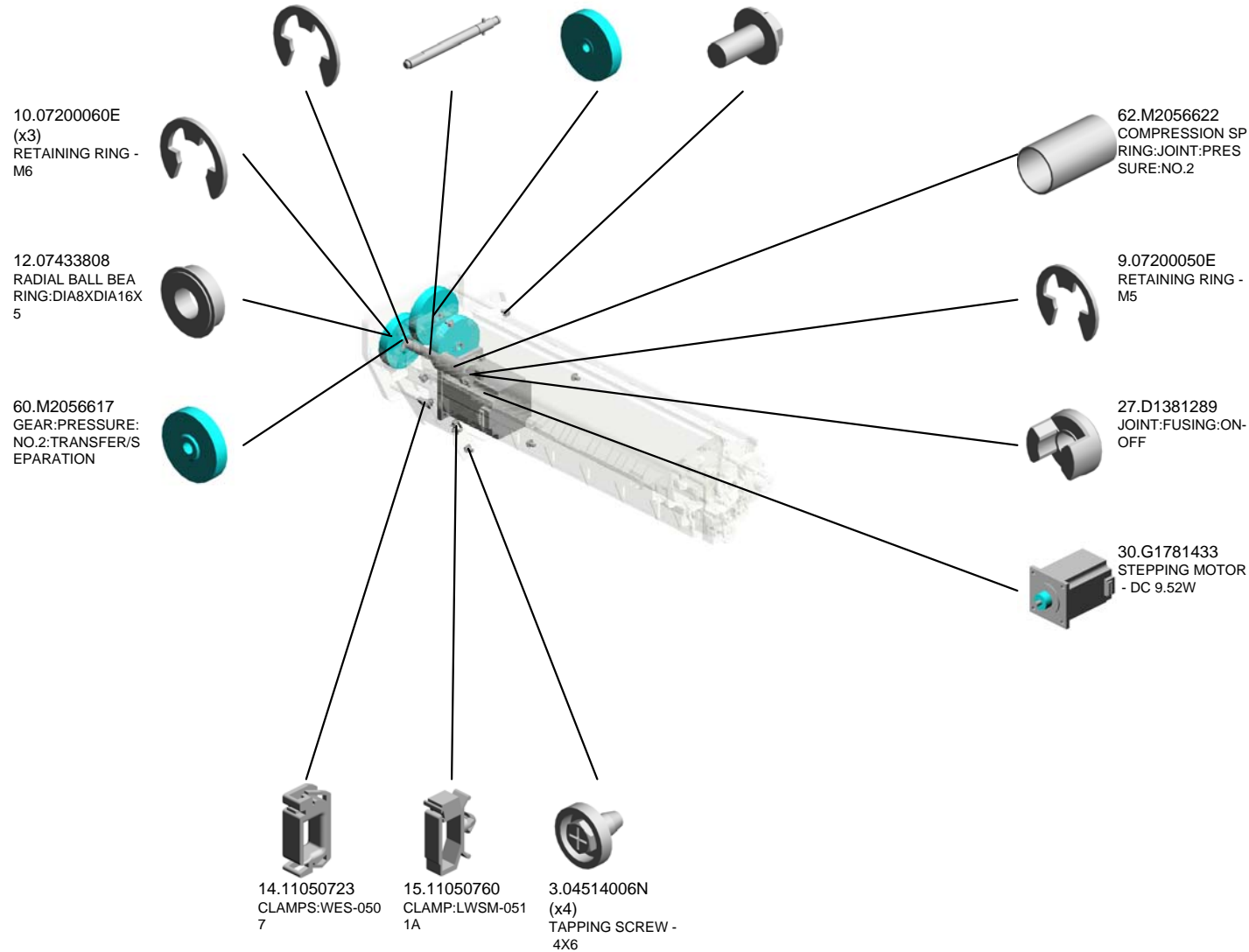
U008\_S001\_S002\_S003  
M2053910  
SHAFT:FIX:BELT CLEANING:  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016
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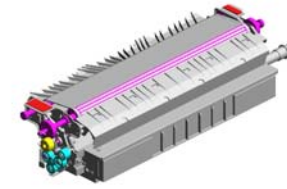
# U008 TRANSFER/SEPARATION



- 11.07200080E RETAINING RING - M8
- 61.M2056618 SHAFT:DRIVE:PRESSURE:NO.2
- 59.M2056616 (x2) GEAR:IDLER:DRIVE:PRESSURE
- 2.03604008N (x10) SCREW - M4X8



U008\_S001  
BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y



67.M2050637  
[A]  
BELT UNIT:TRANS  
FER/SEPARATION  
SECTION:ASS'Y  
201511-02 O/O



M2050622  
[A]  
BELT UNIT:TRANS  
FER/SEPARATION  
SECTION:ASS'Y  
201511-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008\_S001\_S001

BELT UNIT:TRANSFER/SEPARATION:ASS'Y

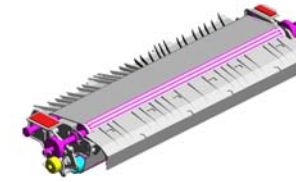
63.M2056624  
DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:FRONT

51.M2056514  
ROLLER:SEPARATION:TRANSFER/SEPARATION

54.M2056521  
ROLLER:OPPOSITE:TM SENSOR

49.M2056501  
TRANSFER/TRANSFER BELT:NO.2:ASS'Y

50.M2056500  
TRANSFER ROLLER:NO.2:ASS'Y  
201511-04 X/O



40.M2050638  
[A]  
BELT UNIT:TRANSFER/SEPARATION:ASS'Y  
201511-03 O/O

56.M2056531  
(x2)  
COMPRESSION SPRING:BELT TENSIONER:TRANSFER/SEPARATION

5.06330140G  
PARALLEL PIN - 3X14

36.GB011204  
GEAR:ROLLER:TENSION

42.M2051747  
PULLEY:TRANSFER DRIVE:33T



64.M2056625  
DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:REAR

8.07200040E (x 1)  
RETAINING RING - M4

55.M2056523  
GRIP:BELT UNIT:REAR:TRANSFER/SEPARATION

1.03603006N  
(x15)  
SCREW - M3X6

68.M2056698  
(x2)  
SLIDER:PRESSURE:BELT TENSIONER  
201512-08

10.07200060E  
(x4)  
RETAINING RING - M6

52.M2056697  
SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SEPARATION  
201601-04 X/O

53.M2056519  
ROLLER:TENSION

58.M2056535  
GUIDE PLATE:ENTRANCE:ASS'Y

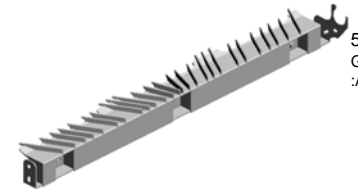


M2050623  
[A]  
BELT UNIT:TRANSFER/SEPARATION:ASS'Y  
201511-03 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008\_S001\_S001\_S001  
GUIDE PLATE:EXIT:ASS'Y

1.03603006N  
(x3)  
SCREW - M3X6



57.M2056532  
GUIDE PLATE:EXIT  
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008\_S001\_S002

BELT CLEANING:TRANSFER/SEPARATION:ASS'Y

22.D2586321  
BLADE:BELT CLEANING:ASS'Y  
201605-01 O/O

33.GA060111  
TENSION SPRING:  
CLEANING BLADE:  
TRANSFER/SEPARATION

4.04583010N  
(x2)  
HEXAGON HEAD TAPPING SCREW:3X10

26.D0746484  
SEAL:HOLDER:CLEANING BLADE:REAR LOWER

37.GB011205  
GEAR:BRUSH:APPLICATION



41.M2050636  
BELT CLEANING:TRANSFER/SEPARATION:ASS'Y

32.G1783672  
CAP:PIPE:DISCHARGE USED TONER

28.D1793531  
TONER CATCHPIPE:DISCHARGE USED TONER

35.GA063106  
COMPRESSION SPRING:SHUTTER:DISCHARGE USED TONER

25.D0746483  
SEAL:HOLDER:CLEANING BLADE:FRONT LOWER

19.AA083022  
(x2)  
BUSHING:DIA6:DIAMETER

17.AA082137  
BUSHING:6X10X6

6.07010060N  
WASHER DIA6

20.AB011126  
GEAR:20Z

21.D0746314  
GEAR:COLLECTION COIL

7.07200030E  
RETAINING RING - M3

8.07200040E  
RETAINING RING - M4

18.AA082173  
(x2)  
PLAIN SHAFT BEARING:6X10X6

24.D0746477  
GEAR:BRUSH:REMOVE PAPER DUST:Z17

1.03603006N  
(x13)  
SCREW - M3X6

13.08050104  
(x5)  
RETAINING RINGS - SILENCER:DIAMETER

U008\_S001\_S002

BELT CLEANING:TRANSFER/SEPARATION:ASS'Y

71.03603035N  
(x2)  
SCREW:M3X35  
201611-04

47.M2053940  
TRANSPORT SCR  
EW:TRANSFER/SE  
PARATION:ASS'Y

65.M2056667  
SCRAPER:BRUSH  
ROLLER:TRANSFE  
R/SEPARATION UN  
IT



41.M2050636  
BELT CLEANING:T  
RANSFER/SEPARA  
TION:ASS'Y

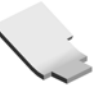
43.M2053930  
PLAIN SHAFT BEA  
RING:HOLDER:BEL  
T CLEANING:REAR



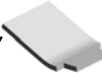
44.M2053931  
RELEASE PLATE:BL  
ADE:CLEANING



70.M2053923  
SEAL:BELT CLEAN  
ING:TRANSFER/SE  
PARATION:REAR



69.M2053922  
SEAL:BELT CLEAN  
ING:TRANSFER/SE  
PARATION:FRONT



38.GB011206  
GEAR:IDLER:NO.1



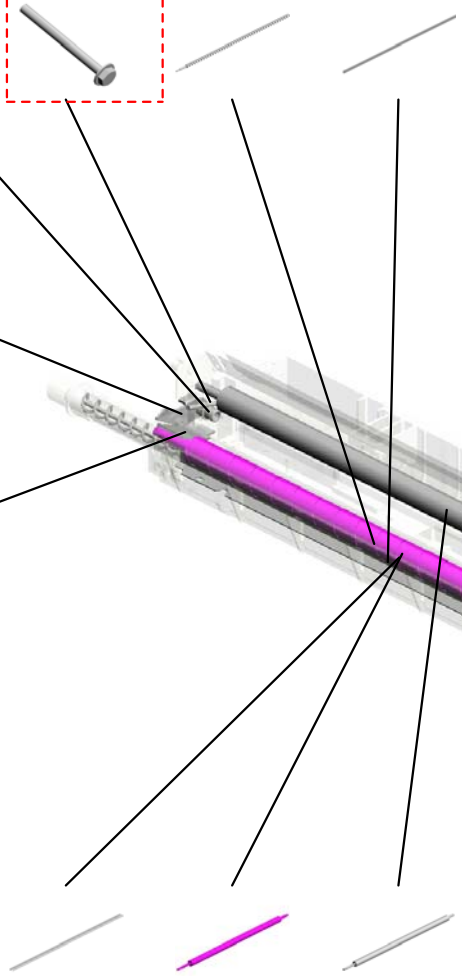
39.GB011207  
GEAR:IDLER:NO.2



66.M2056668  
VIBRATING PLATE:  
TRANSPORT SCR  
EW:BELT CLEANIN  
G

45.M2056550  
BRUSH ROLLER:F  
LAT BELT-TRANSF  
ER:ASS'Y  
201510-02 O/O

46.M2056549  
BRUSH:APPLY:BE  
LT CLEANING:ASS'  
Y  
201602-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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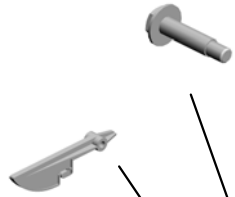
U008\_S001\_S002\_S001  
COATING BAR:ASS'Y

29.G0801169  
(x2)  
SCREW:M3



48.M2053945  
COATING BAR:AS  
S'Y

23.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING



34.GA060112  
COIL SPRING:COA  
TING BAR

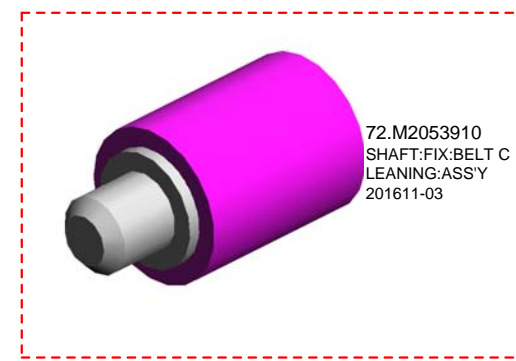
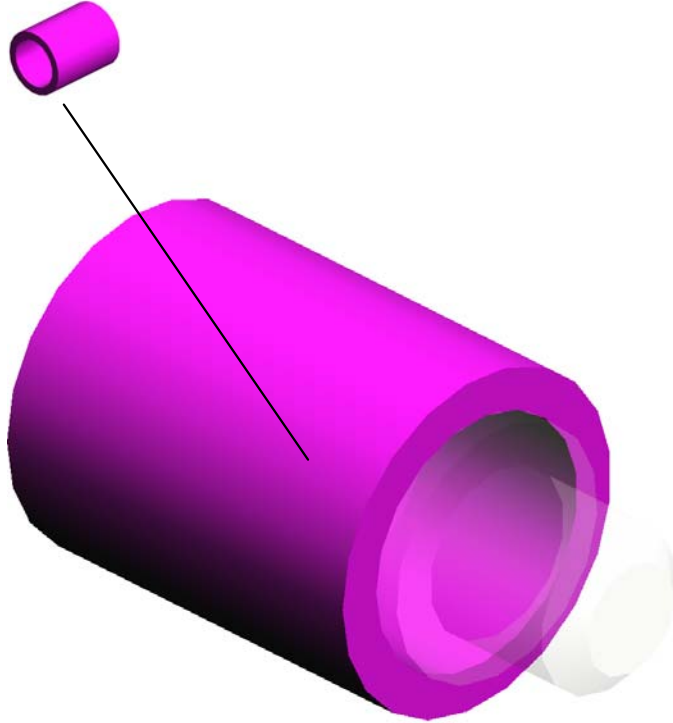
16.52062687  
(x2)  
STUD SCREW - M3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008\_S001\_S002\_S002  
SHAFT:FIX:BELT CLEANING:ASS'Y

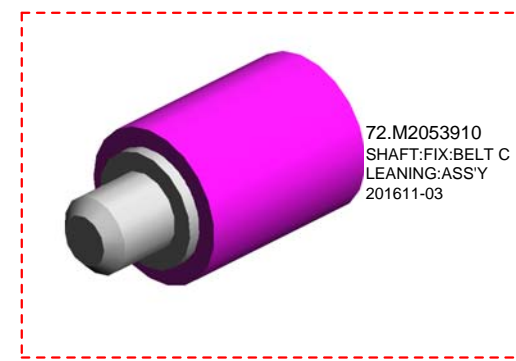
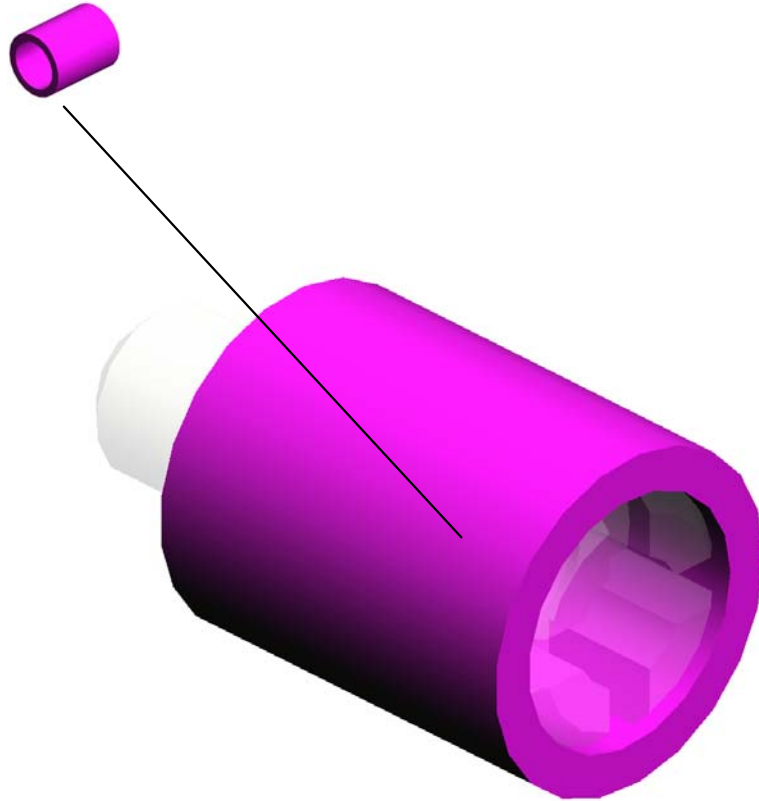
31.G1783517  
ROLLER:RELEASE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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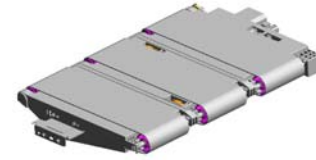
U008\_S001\_S002\_S003  
SHAFT:FIX:BELT CLEANING:ASS'Y

31.G1783517  
ROLLER:RELEASE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U009 SEPARATION/PAPER TRANSPORT:RIGHT



- 6.07200060E (x6) RETAINING RING - M6
- 18.GA066057 TORSION SPRING: EARTH:DRIVEN ROLLER:INNER BACK
- 2.03603020N (x12) SCREW:M3X20
- 19.GA066058 (x2) TORSION SPRING: EARTH:DRIVEN ROLLER:FRONT MIDDLE
- 20.GX640031 (x6) FAN MOTOR:DC:2.64W

11.11050760 (x14) CLAMP:LWSM-051A

9.11050723 CLAMPS:WES-0507

10.11050758 (x2) CLAMP:LWSM-0306A

12.A2324666 CUSHION - STEPPER MOTOR

17.GA060107 TENSION SPRING: DC STEPPER MOTOR:SEPARATION/TRANSPORT

8.07433808 RADIAL BALL BEARING: DIA8X DIA16X5

14.AA043486 TIMING BELT - B40S2M194

7.07413506 BALL BEARING - 6X12X4 MM

5.07200050E (x2) RETAINING RING - M5

16.D0743855 (x2) BRACKET:SENSOR:VACUUM

3.03604006N (x2) SCREW - M4X6

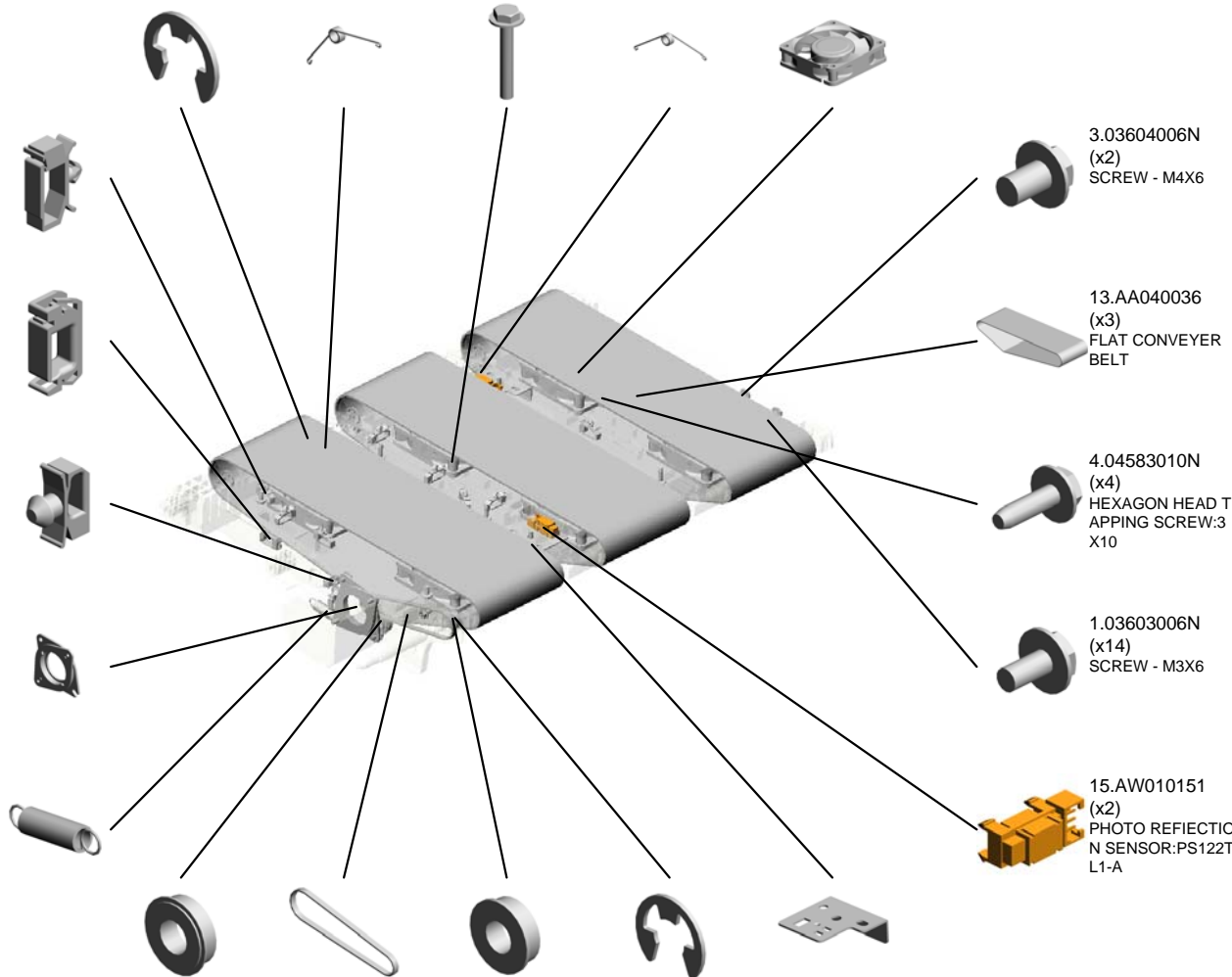
3.03604006N (x2) SCREW - M4X6

13.AA040036 (x3) FLAT CONVEYER BELT

4.04583010N (x4) HEXAGON HEAD TAPPING SCREW:3X10

1.03603006N (x14) SCREW - M3X6

15.AW010151 (x2) PHOTO REFLECTIVE SENSOR:PS122T L1-A

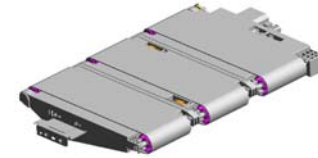


# U009 SEPARATION/PAPER TRANSPORT:RIGHT

26.M2053893 (x3)  
DRIVEN ROLLER:P  
RESS FIT

21.J0254116  
TIMING PULLEY:P  
UMP

23.M2053857  
VACUUM



22.M0261190  
DC STEPPER MOT  
OR:REGIST:1.34W



27.M2057520  
DECAL:SIDE PLAT  
E:PICK-UP PAPER  
JAM:C3

24.M2053874  
DRIVE ROLLER:SE  
PARATION/TRANS  
PORT



25.M2053876  
SHAFT:DRIVEN:FL  
AT CONVEYER BE  
LT



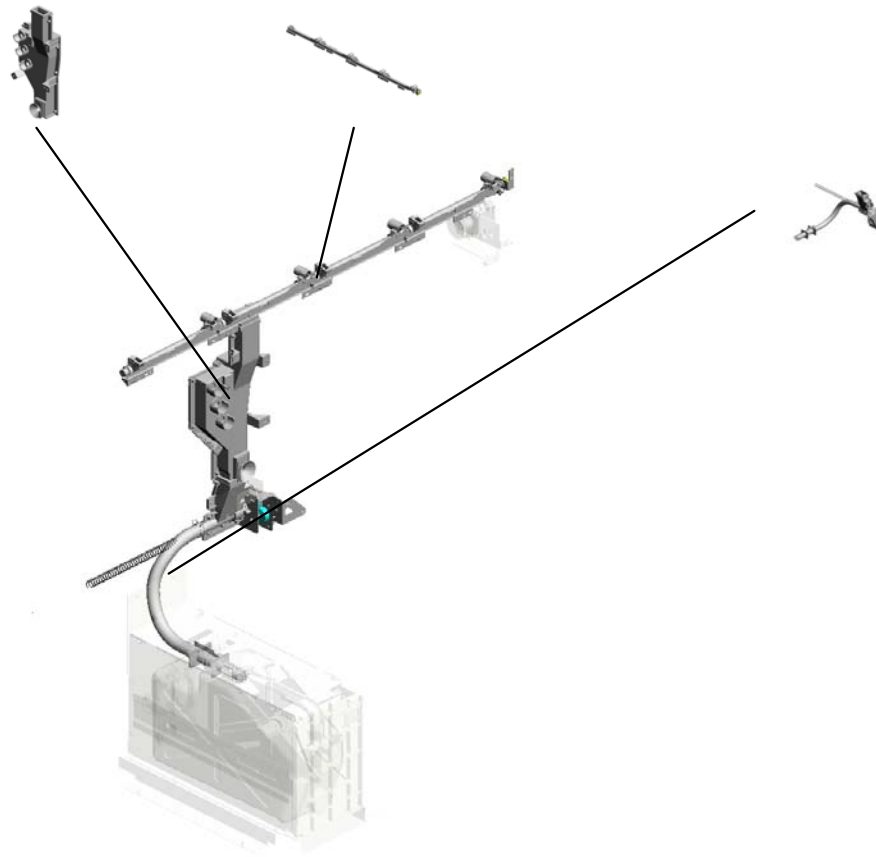
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U010.USED TONER

U010\_S002  
M2056707  
TONER RECYCLING SUB-UN  
IT:VERTICAL TRANSPORT:A  
SS'Y

U010\_S001  
M2056711  
TONER RECYCLING SUB-UN  
IT:TRANSPORT SUB-UNIT:U  
PPER:ASS'Y

U010\_S003  
M2056708  
TONER RECYCLING SUB-UN  
IT:HORIZONTAL TRANSPOR  
T:LOWER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U010 USED TONER

9.07200040E  
(x3)  
RETAINING RING -  
M4

16.AA060950  
TENSION SPRING

21.D1791327  
SHAFT:BELT TENS  
IONER:DRIVE:USE  
D TONER

22.D1791329  
PULLEY:TIGHTENE  
R:DIA18

1.03604008N  
(x11)  
SCREW - M4X8



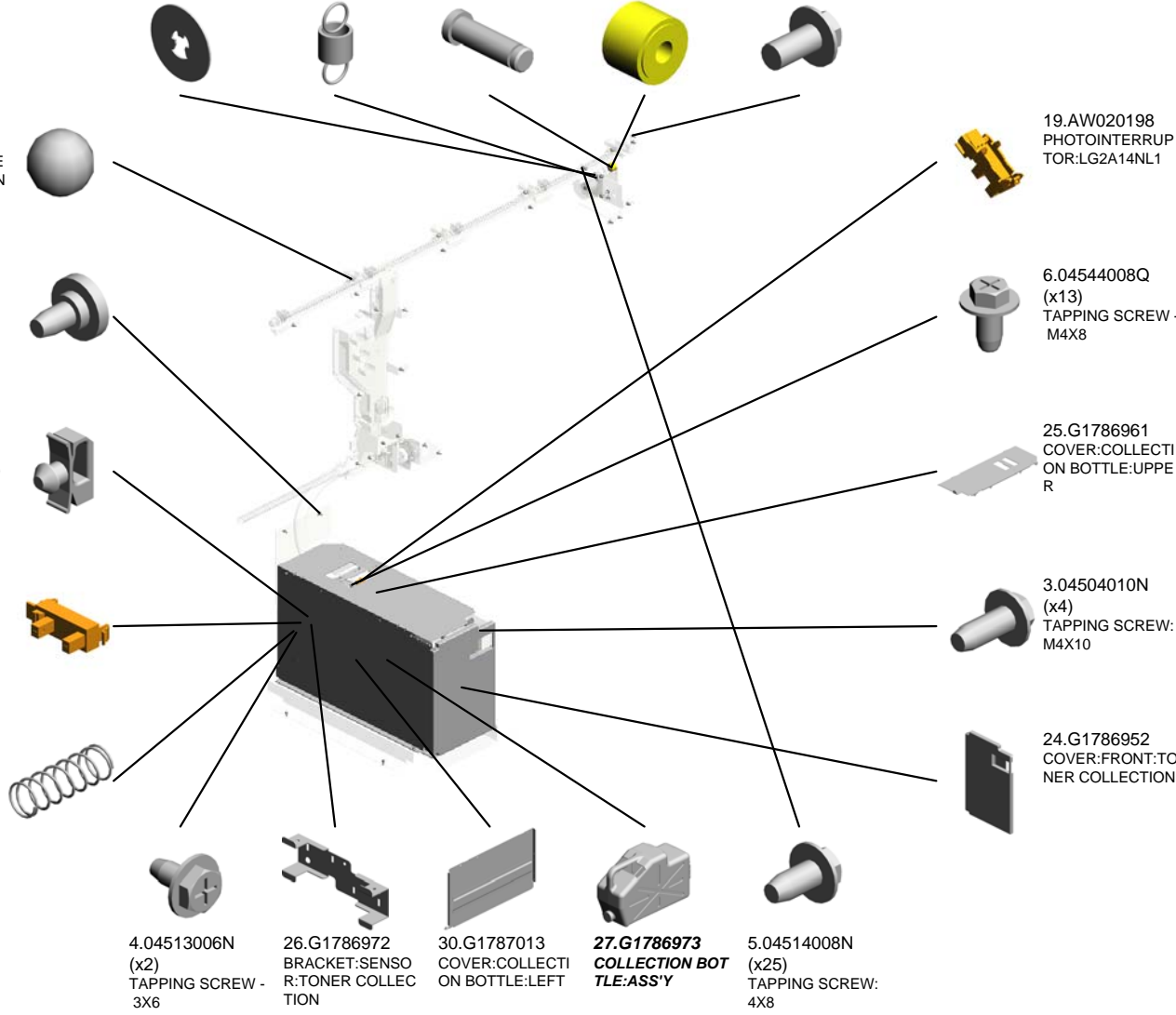
20.D0746517  
(x4)  
STEEL BALL:TONE  
R OUTLET SUB-UN  
IT

17.AA143545  
SCREW:M4

15.11050758  
(x6)  
CLAMP:LWSM-030  
6A

18.AW020164  
(x2)  
OIL END SENSOR

29.G1787004  
(x2)  
SPRING



U001	U002	U003	U004	U005	U006	U007	U008	U009	<b>U010</b>	U011	U012	U013	U014	U015	U016
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# U010 USED TONER

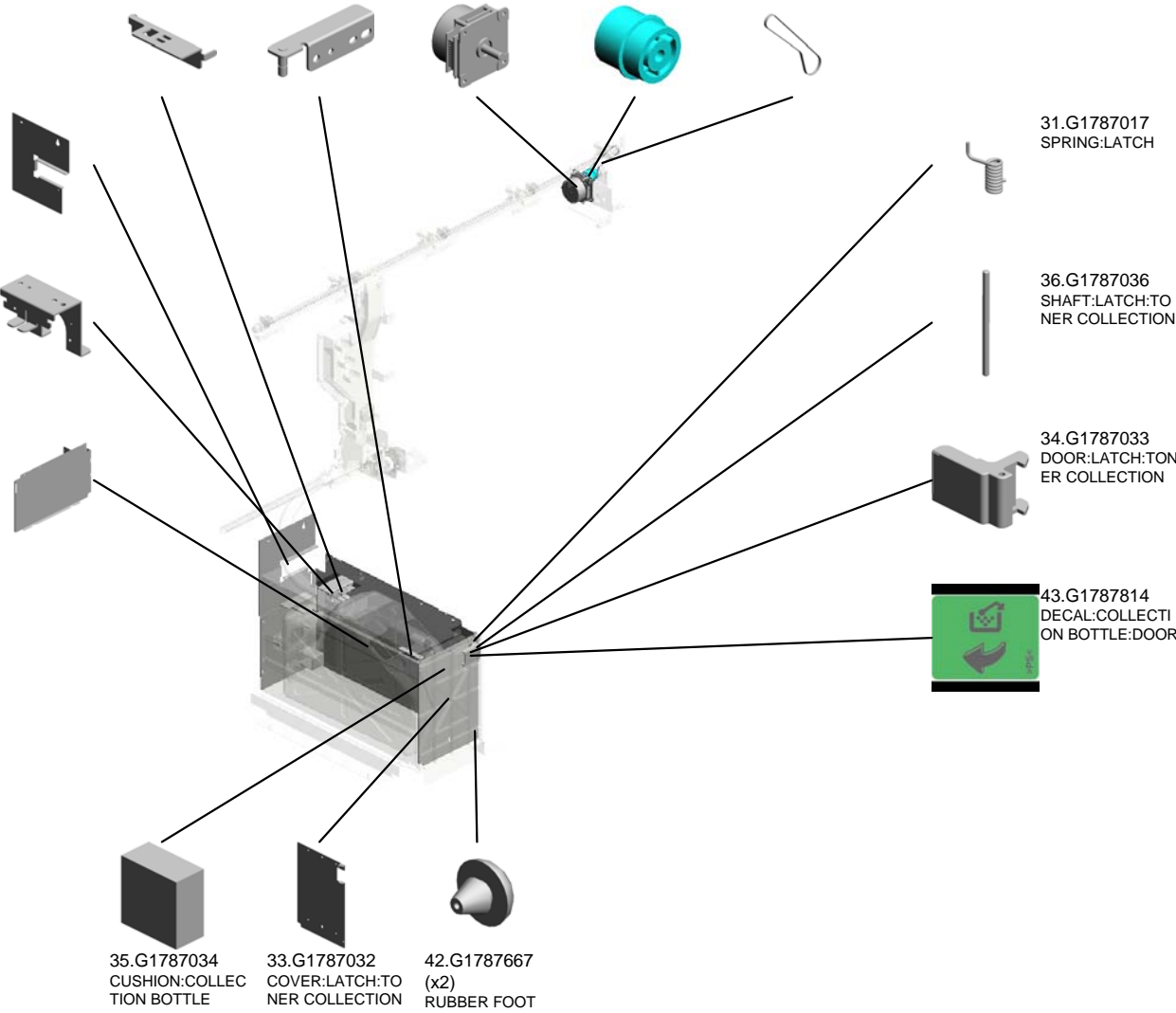
41.G1787080 HOLDER:SENSOR:TONER COLLECTION  
 37.G1787061 STAY:DOOR:TONE R COLLECTION  
 52.M2056721 DC MOTOR:MM56:15W:BRUSHLESS  
 51.M2056718 GEAR:PULLEY:Z51/T43:TONER RECYCLING:ASSY  
 46.GA043031 SYNCHRONOUS BELT:S2M:4X316



55.M2056878 COVER:TONER RECYCLING

39.G1787076 PLATE:PIPE:STOPPER:TONER COLLECTION

47.M0777011 COVER:RIGHT:TONER RECYCLING:ASSY



31.G1787017 SPRING:LATCH

36.G1787036 SHAFT:LATCH:TONER COLLECTION

34.G1787033 DOOR:LATCH:TONER COLLECTION

43.G1787814 DECAL:COLLECTION BOTTLE:DOOR

35.G1787034 CUSHION:COLLECTION BOTTLE

33.G1787032 COVER:LATCH:TONER COLLECTION

42.G1787667 (x2) RUBBER FOOT

U010\_S001  
 TONER RECYCLING SUB-UNIT:TRANSPORT SUB-UNIT:UPPER:ASS'Y

23.G0602296 BALL BEARING:8X16X5MM  
 53.M2056838 TIMING PULLEY:T29  
 10.07200060E RETAINING RING - M6

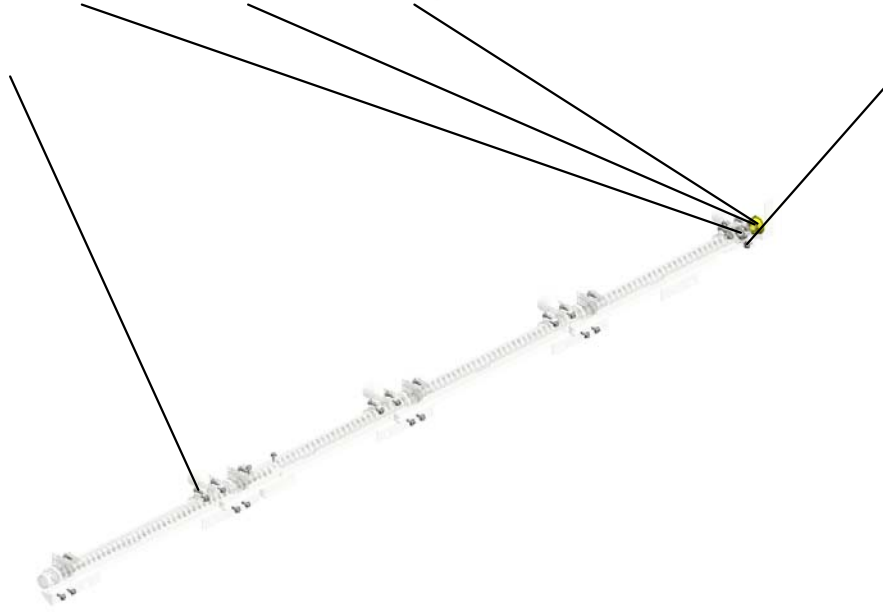


50.M2056711  
 TONER RECYCLING SUB-UNIT:TRANSPORT SUB-UNIT:UPPER:ASS'Y

7.04593010N  
 (x13)  
 BINDING HEAD TAPPING SCREW:3X10



2.04503008N  
 (x20)  
 TAPPING SCREW - M3X8

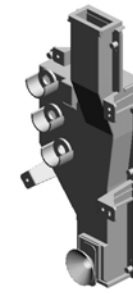


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010\_S002  
TONER RECYCLING SUB-UNIT:VERTICAL TRANSPORT:ASS'Y

3.04504010N  
(x9)  
TAPPING SCREW:  
M4X10



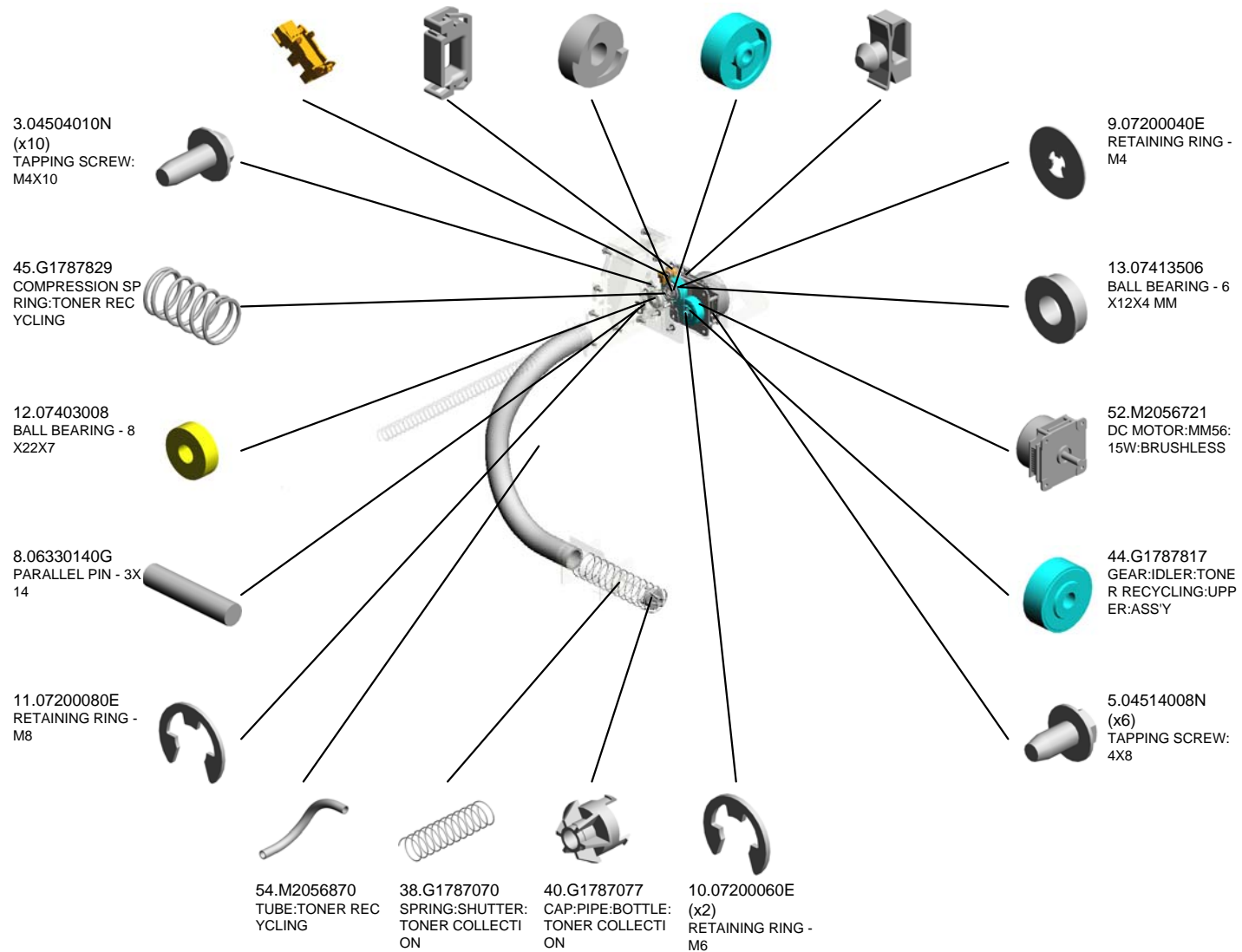
48.M2056707  
TONER RECYCLIN  
G SUB-UNIT:VERTI  
CAL TRANSPORT:  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010\_S003

TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT:LOWER:ASS'Y

- 19.AW020198 PHOTOINTERRUPTOR:LG2A14NL1
- 14.11050723 (x2) CLAMPS:WES-0507
- 28.G1786990 TORQUE LIMITER
- 32.G1787021 GEAR:DRIVE:TONER COLLECTION:UPPER
- 15.11050758 CLAMP:LWSM-0306A



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011.PAPER TRANSPORT:RIGHT

U011\_S007  
D7772500  
PAPER FEED UNIT:ASS'Y

U011\_S010  
M2057310  
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

U011\_S009  
M2052536  
GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y

U011\_S012  
M2057385  
GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y

U011\_S001  
D7771168  
DRIVE UNIT:PAPER FEED:ASS'Y

U011\_S011  
M2057383  
GUIDE PLATE:REGISTRATION:RIGHT:TURN

U011\_S003  
D7771194  
BLOWER:SEAL:ADHESION

U011\_S006  
D7771206  
COVER:PAPER TRAY:LOWER:ASS'Y

U011\_S002  
D7771166  
DUCT:LOWER:VACUUM:ASS'Y

U011\_S008  
M2052495  
PAPER TRAY:ASS'Y

U011\_S005  
B2346191  
HEATER UNIT - LOWER

U011\_S004  
D7771194  
BLOWER:SEAL:ADHESION

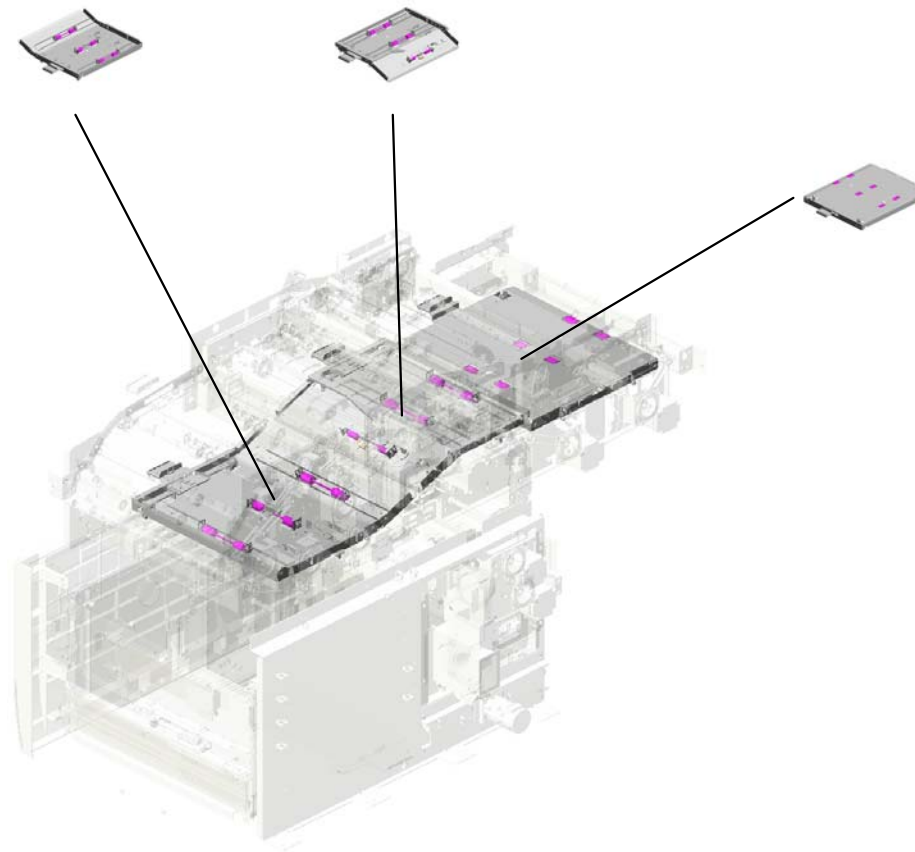
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011.PAPER TRANSPORT:RIGHT

U011\_S013  
M2057386  
GUIDE PLATE:REGISTRATIO  
N:RIGHT LOWER:ASS'Y

U011\_S014  
M2057388  
GUIDE PLATE:REGISTRATIO  
N:LEFT UPPER:ASS'Y

U011\_S015  
M2057389  
GUIDE PLATE:REGISTRATIO  
N:LEFT LOWER:ASS'Y



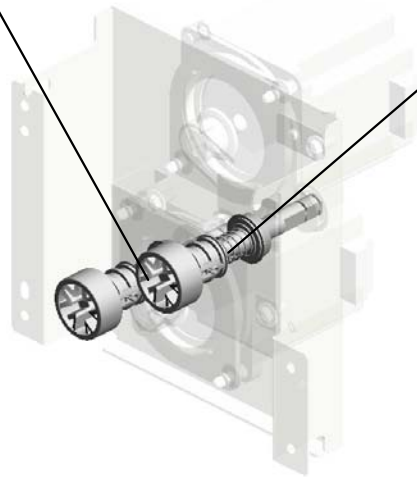
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S001.DRIVE UNIT:PAPER FEED:ASS'Y

U011\_S001\_S001  
D7771197  
SHAFT:PAPER FEED:DRIVE:  
ASS'Y



U011\_S001\_S002  
D7771197  
SHAFT:PAPER FEED:DRIVE:  
ASS'Y



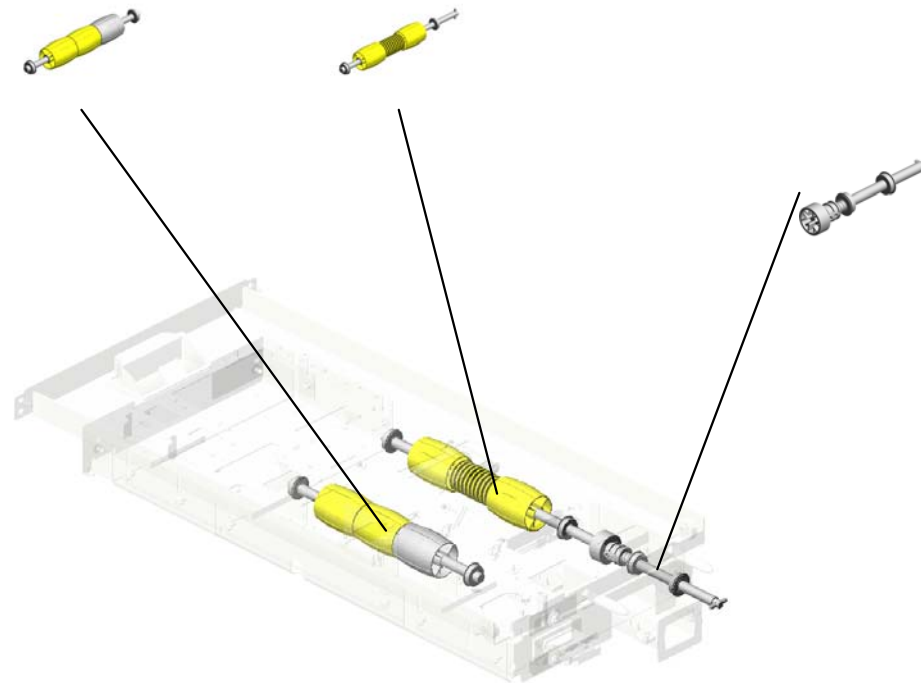
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S007.PAPER FEED UNIT:ASS'Y

U011\_S007\_S003  
D7772536  
PULLEY:FLAT BELT-PICKUP:  
DRIVEN:ASS'Y

U011\_S007\_S002  
D7772531  
PULLEY:FLAT BELT-PICKUP:  
DRIVE:ASS'Y

U011\_S007\_S001  
D7772520  
SHAFT:DRIVE:FLAT BELT-PI  
CKUP:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S008.PAPER TRAY:ASS'Y

U011\_S008\_S007  
D7771170  
BLOWER:SEAL

U011\_S008\_S008  
D7772865  
DUCT:FRONT:BLOWER:ASS'  
Y

U011\_S008\_S006  
D7771170  
BLOWER:SEAL

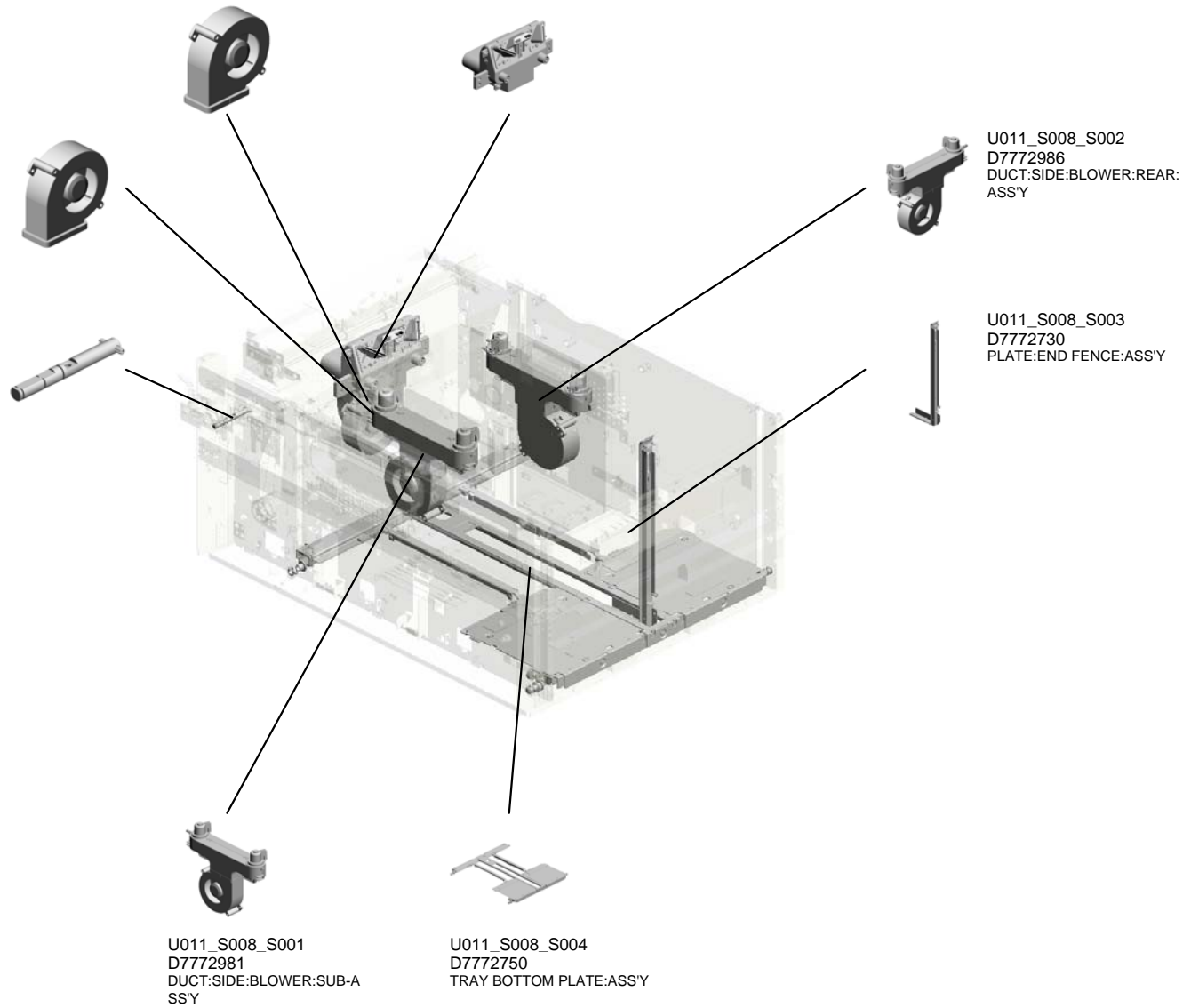
U011\_S008\_S002  
D7772986  
DUCT:SIDE:BLOWER:REAR:  
ASS'Y

U011\_S008\_S005  
D7772825  
SHAFT:MISFEED REMOVAL:  
NO.3:ASS'Y

U011\_S008\_S003  
D7772730  
PLATE:END FENCE:ASS'Y

U011\_S008\_S001  
D7772981  
DUCT:SIDE:BLOWER:SUB-A  
SS'Y

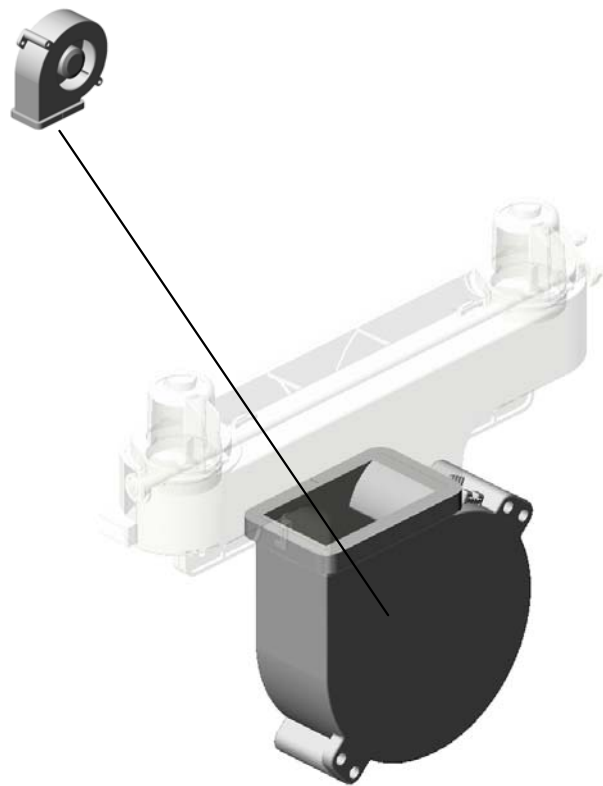
U011\_S008\_S004  
D7772750  
TRAY BOTTOM PLATE:ASS'  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S008\_S001.DUCT:SIDE:BLOWER:SUB-ASS'Y

U011\_S008\_S001\_S001  
D7771170  
BLOWER:SEAL

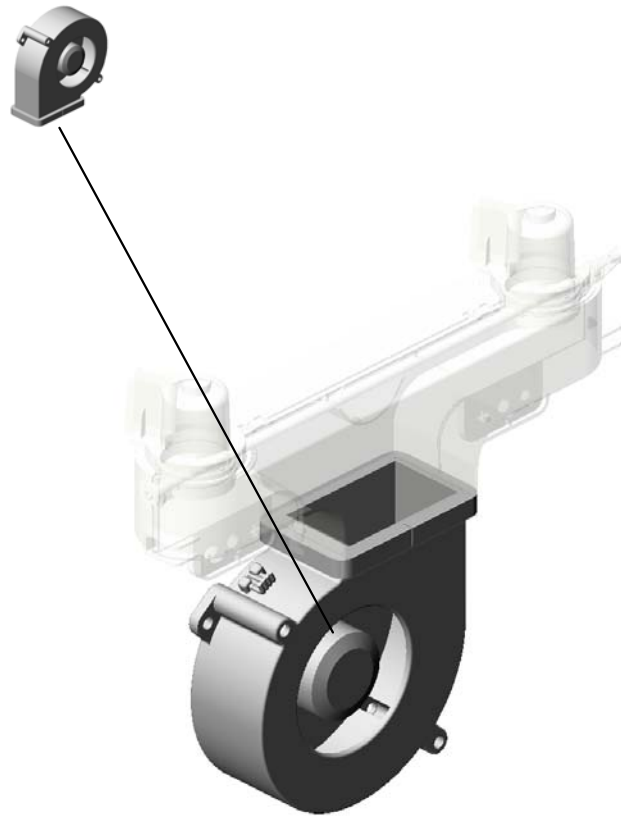


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



# U011\_S008\_S002.DUCT:SIDE:BLOWER:REAR:ASS'Y

U011\_S008\_S002\_S001  
D7771170  
BLOWER:SEAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S008\_S004.TRAY BOTTOM PLATE:ASS'Y

U011\_S008\_S004\_S002  
D7772746  
ROLLER:TRAY BOTTOM PLA  
TE:FRONT RIGHT:SUB-ASS'  
Y



U011\_S008\_S004\_S001  
D7772745  
ROLLER:TRAY BOTTOM PLA  
TE:REAR RIGHT:SUB-ASS'Y

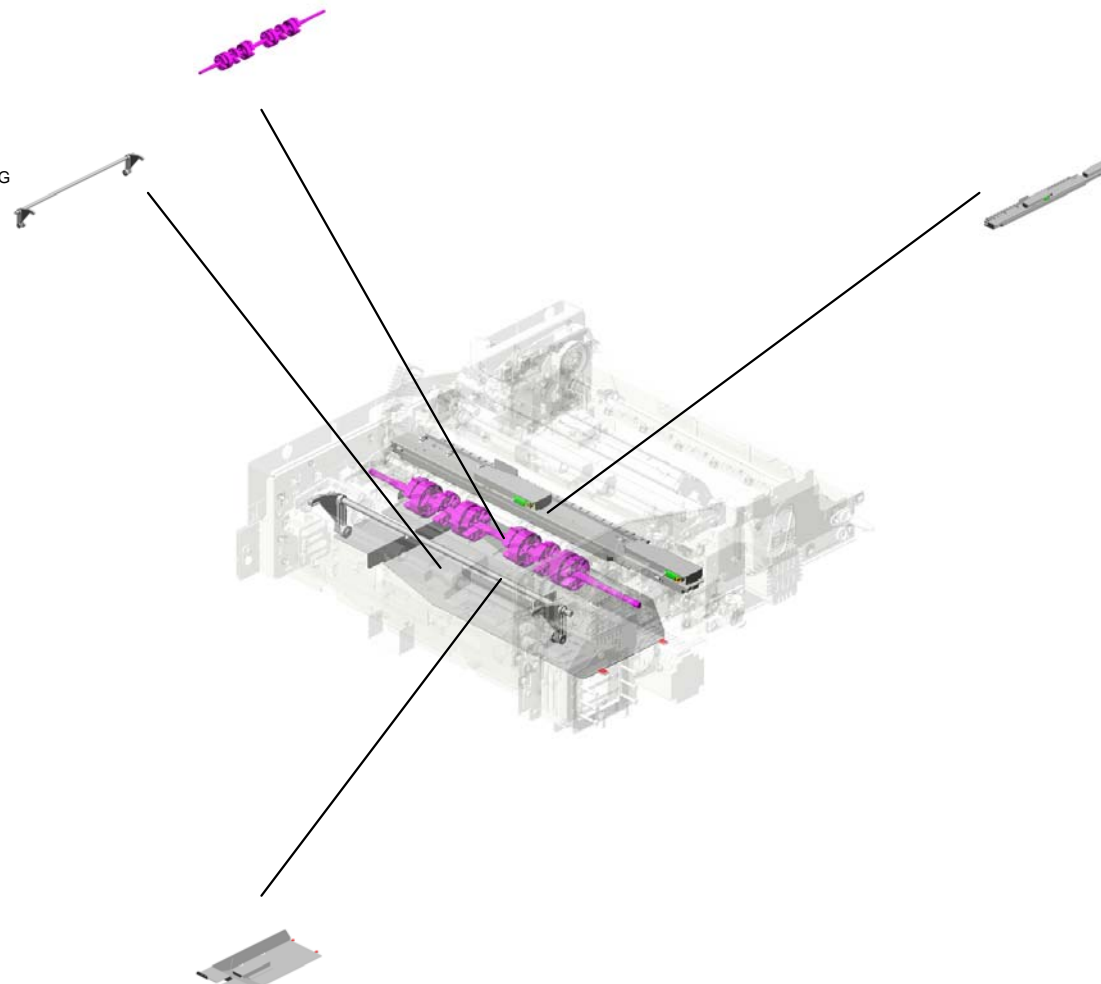
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U011\_S010.TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

U011\_S010\_S02  
M2057305  
REGISTRATION ROLLER:GA  
TE:ASS'Y

U011\_S010\_S01  
D1792771  
ARM:REGISTRATION:TIMING  
:ASS'Y

U011\_S010\_S03  
M2057309  
CONTACT IMAGE SENSOR:A  
SS'Y

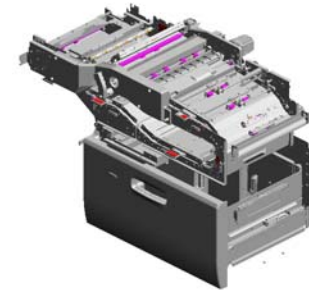


U011\_S010\_S04  
M2057379  
COVER:REGISTRATION:LO  
WER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011 PAPER TRANSPORT:RIGHT

34.04544008N (x7) TAPPING SCREW: ROUND POINT:4X8  
 32.04544006N (x12) TAPPING SCREW: ROUND POINT:4X6  
 21.04513006N (x12) TAPPING SCREW - 3X6  
 43.07200040E (x9) RETAINING RING - M4  
 42.07200030E (x3) RETAINING RING - M3



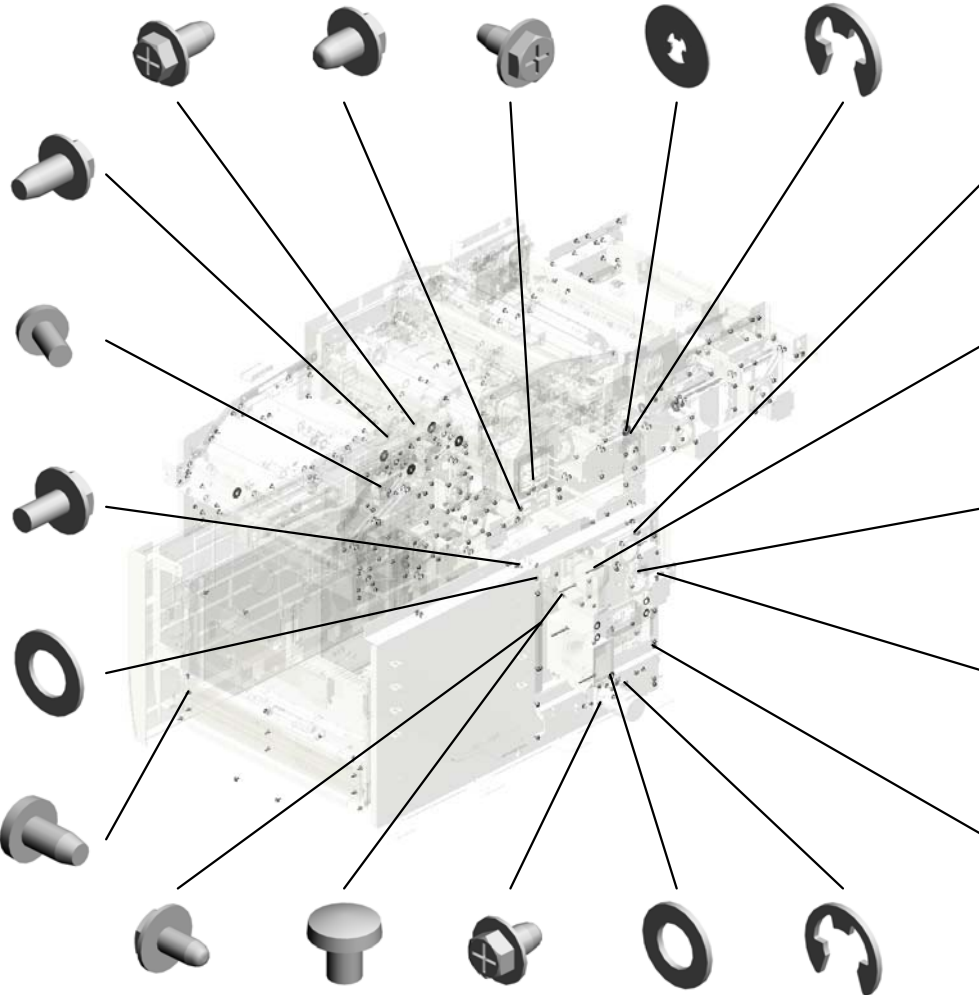
25.04514008N (x121) TAPPING SCREW: 4X8

5.03530060N (x4) BIND SCREW - M3 X6

9.03603006N (x2) SCREW - M3X6

38.07080040N (x2) WASHER - DIA4

27.04534006N (x6) BINDING SELF TAPPING SCREW:4X6



29.04543006Q (x33) TAPPING SCREW - M3X6

3.03530040N SCREW - M3X4

33.04544006Q (x3) TAPPING SCREW: 4X6

39.07080080N (x5) WASHER-DIA8

44.07200060E (x52) RETAINING RING - M6

14.03604008N (x26) SCREW - M4X8

8.03540400N (x4) SCREW:M4X40

28.04543006N (x6) TAPPING SCREW: ROUND POINT:3X6

31.04543020Q (x4) TAPPING SCREW: 3X20

35.04544008Q (x48) TAPPING SCREW - M4X8



71.11050511 HARNESS CLAMP - LWS-0306ZC

72.11050516 CLAMP

73.11050600 CLAMP:LWSM-030 6-2M

74.11050692 CLAMP:LES-0503

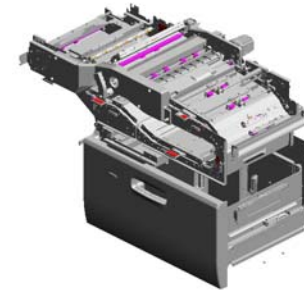
76.11050724 CLAMPS:WES-121 0

78.11050758 (x7) CLAMP:LWSM-030 6A

176.C2442451 (x2) SCREW:TRANSFE R/SEPARATION

243.D4543619 (x2) SCREW:CONTACT POINT:M3

# U011 PAPER TRANSPORT:RIGHT



- 103.AA070067 (x2) SLIDE RAIL:PULL OUT:RIGHT
- 81.11050761 (x10) CLAMP:LWS-0511A
- 93.AA043553 (x2) TIMING BELT-B60S 2M316
- 75.11050723 (x3) CLAMPS:WES-050 7
- 95.AA043650 TIMING BELT - B60 S2M290

62.09514010N (x6) SCREW:POLISHED ROUND:M4X10

64.09544008N (x4) SCREW - M4X8

94.AA043627 (x2) TIMING BELT - B40 S2M148

110.AA143129 (x4) SHOULDER SCREW - FRONT COVER

82.11050763 (x12) CLAMP:LWS-1211A

73.11050600 (x37) CLAMP:LWSM-030 6-2M

72.11050516 CLAMP

78.11050758 (x52) CLAMP:LWSM-030 6A

80.11050760 (x2) CLAMP:LWSM-051 1A

47.07270080E RETAINING RING - M8

96.AA043651 (x2) TIMING BELT - B60 S2M264

74.11050692 (x20) CLAMP:LES-0503

71.11050511 (x21) HARNESS CLAMP - LWS-0306ZC

76.11050724 CLAMPS:WES-121 0

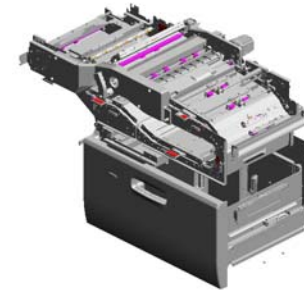
57.07433808 (x23) RADIAL BALL BEARING: DIA8XDIA16X5

21.04513006N (x 1) TAPPING SCREW - 3X6  
 25.04514008N (x 5) TAPPING SCREW:4X8  
 28.04543006N (x 1) TAPPING SCREW:ROUND POINT:3X6

33.04544006Q (x 2) TAPPING SCREW:4X6  
 34.04544008N (x 7) TAPPING SCREW:ROUND POINT:4X8

35.04544008Q (x 1) TAPPING SCREW - M4X8  
 65.09545010N (x 2) SCREW:POLISHED ROUND/SPRING:M 5X10

# U011 PAPER TRANSPORT:RIGHT



- 166.B8343443 (x4) STOPPER HOLDER
- 113.AA143560 (x2) STEPPED SCREW - M4
- 162.B7125605 GRIP:APPLICATION
- 134.AW020198 (x3) PHOTO INTERRUPTOR: LG2A14NL1
- 133.AW010151 (x4) PHOTO REFLECTION SENSOR: PS122TL1-A

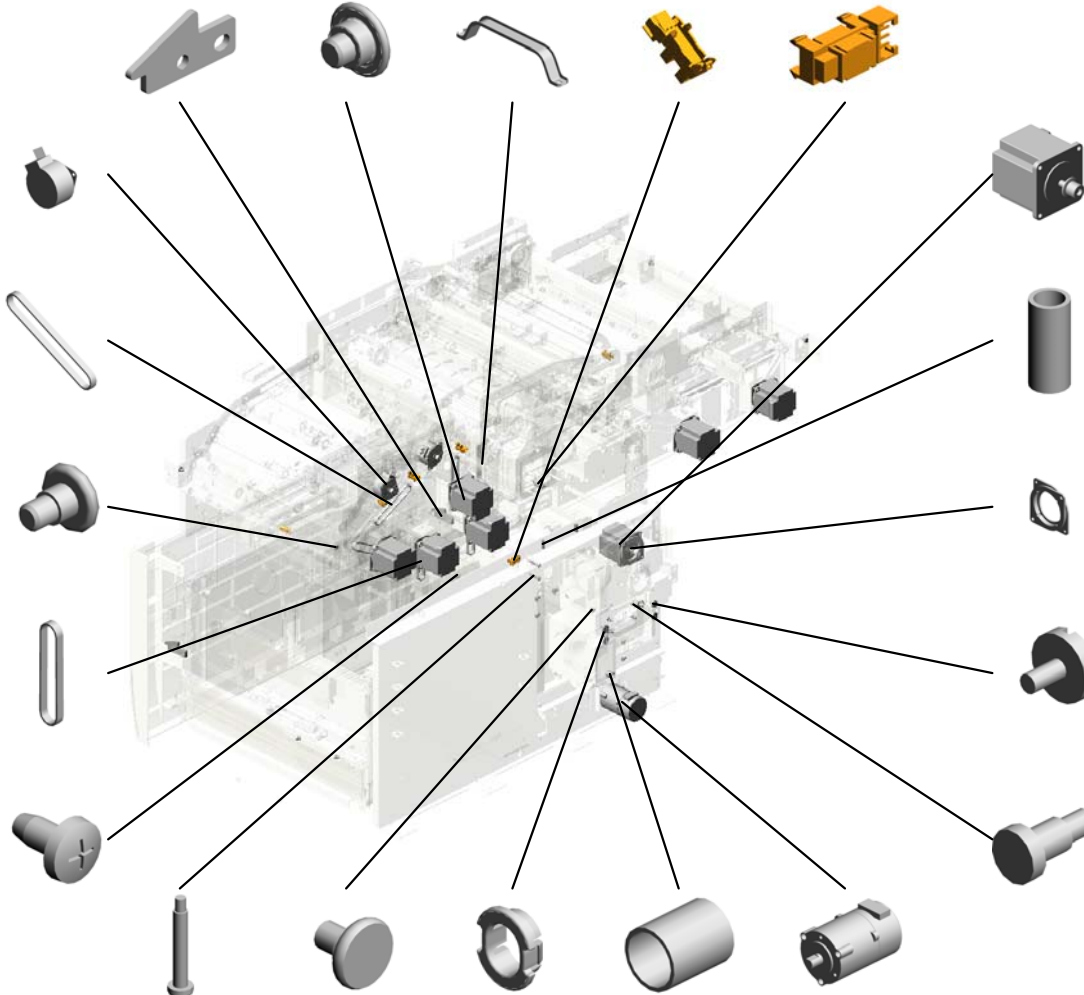
140.AX040280 (x2) STEPPER MOTOR: DRIVE

163.B8341645 TIMING BELT - B60 S2M220

117.AA143801 (x4) SCREW:M4:EXTERIOR

161.B6523135 (x4) TIMING BELT:B60S 2M172

170.B8511122 (x6) SCREW:ROUND POINT:M4X7



138.AX040196 (x7) STEPPER MOTOR: PAPER TRANSPORT MD:MM56

145.B0391704 (x2) SPRING - TIMING PULLEY

121.AA161122 (x7) MOTOR CUSHION

174.C2382873 (x4) ADJUSTING SCREW

112.AA143379 (x4) STEPPED SCREW

116.AA143797 (x2) CONNECTOR GUIDE PIN

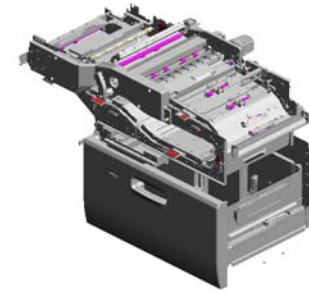
118.AA143802 (x4) SCREW:6X1.7

155.B2346141 (x2) POSITIONING SLIDE - INNER BACK

168.B8344388 COMPRESSION SPRING

142.AX060455 DC STEPPER MOTOR:RISE

# U011 PAPER TRANSPORT:RIGHT



- 228.D1792943 (x2) BRACKET:CAM:ON-OFF
- 235.D2023890 (x7) LED:RED
- 229.D1792944 (x2) DISC:ON-OFF:SENSOR
- 266.D7771094 PLATE:TRAY:LOCK
- 265.D7771093 STOPPER:TRAY:LOCK

230.D1792948 (x4) CAM:TRANSPORT ROLLER:ON-OFF



195.D0744612 (x2) TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT



231.D1792952 (x2) BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF



242.D4521094 TENSION SPRING: LOCK:TRAY



184.D0464655 TIMING BELT:S2M180



264.D7771092 SLIDE RAIL:RIGHT:ASSY



263.D7771082 SLIDE RAIL:LEFT:ASSY



262.D7771047 BRACKET:SLIDE RAIL



181.C6121803 (x2) SCREW:ENCODER:A4991378B



253.D5321185 JOINT:MOTOR:RISE



194.D0743173 (x25) TIMING PULLEY:S2M:25T



233.D1944804 (x11) RUBBER FOOT:TM-96-1



269.D7771161 DUCT:UPPER:VACUUM:ASSY



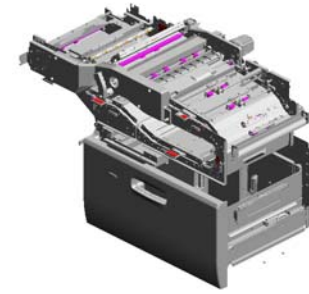
273.D7771179 BRACKET:DRAWER:CORE



272.D7771178 BRACKET:DRAWER:TRAY:CORE:TENSION



# U011 PAPER TRANSPORT:RIGHT



- 413.G1784852 RUBBER FOOT:7086082
- 419.G1787670 (x6) WASHER:455554
- 290.D7771463 (x2) BRACKET:DAMPER:SUPPORT:SMALL
- 286.D7771454 (x2) OIL DAMPER:TRAY:SET:8N
- 425.GA043026 (x3) TIMING BELT:60S2M234

341.D7772782 (x2) PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE 201506-04

421.G1787785 (x2) GUIDE:ENTRANCE:LCT:UPPER

420.G1787784 (x2) BRACKET:GUIDE:PAPER FEED

422.G1787786 (x2) GUIDE:ENTRANCE:UPPER:LOWER

288.D7771459 BRACKET:DAMPER

289.D7771462 (x2) BRACKET:DAMPER:SUPPORT:LARGE

274.D7771181 GEAR:RISE:DRIVE

277.D7771191 CLUTCH/BRAKE:TURN

275.D7771187 SHAFT:RISE:DRIVEN

276.D7771188 GEAR:RISE:DRIVE

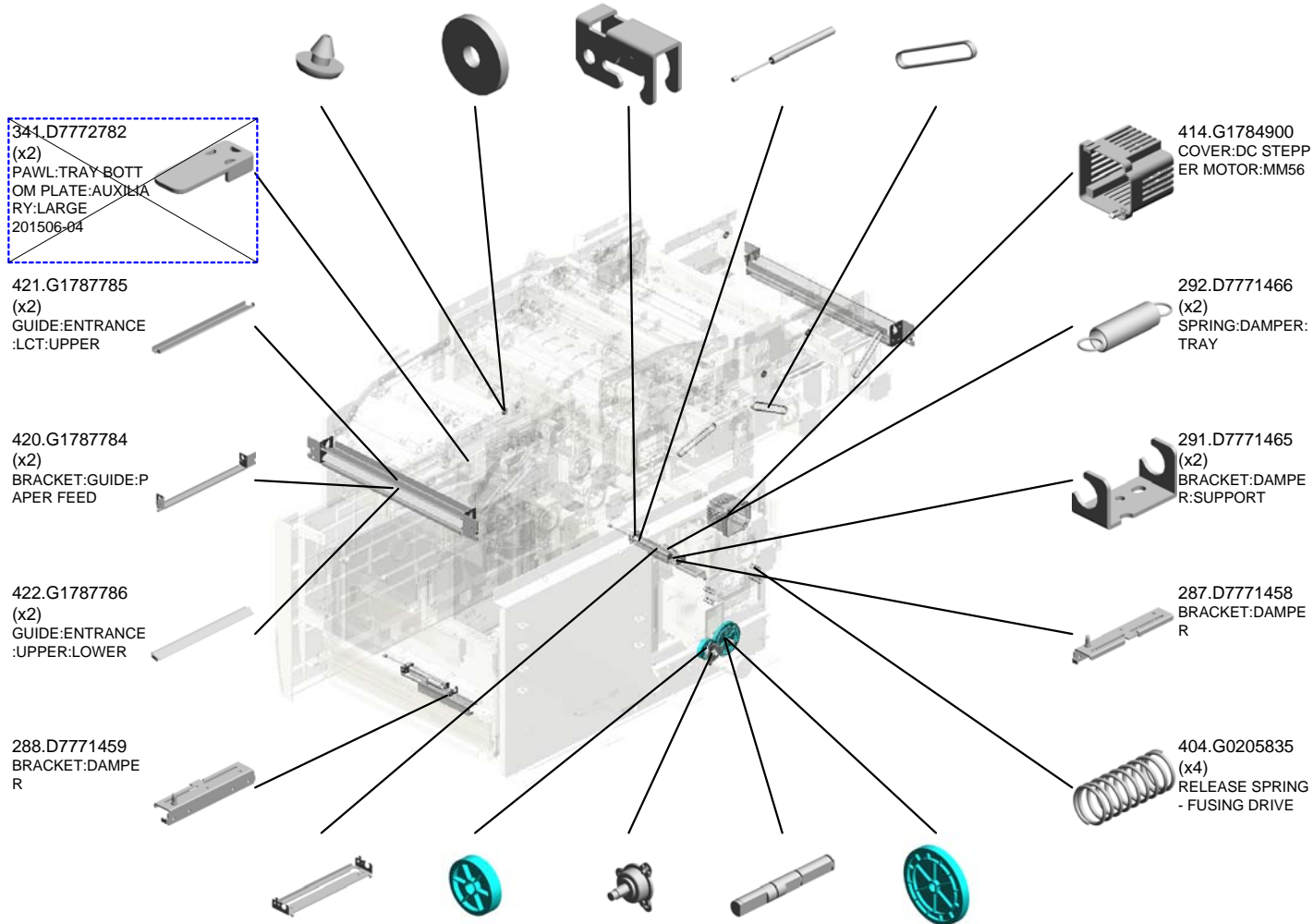
414.G1784900 COVER:DC STEPPER MOTOR:MM56

292.D7771466 (x2) SPRING:DAMPER:TRAY

291.D7771465 (x2) BRACKET:DAMPER:SUPPORT

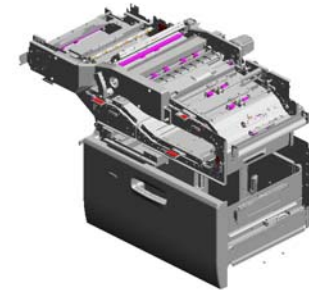
287.D7771458 BRACKET:DAMPER

404.G0205835 (x4) RELEASE SPRING - FUSING DRIVE





# U011 PAPER TRANSPORT:RIGHT



485.M2057128  
(x2)  
SHAFT:REGISTRATION:ON-OFF:CAM

444.M2052455  
HOLDER:LOCK:TRAY

459.M2052556  
COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT

461.M2052558  
SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT

452.M2052501  
TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1

447.M2052471  
HOLDER:BELT UNIT:FRONT

494.M2057304  
(x12)  
TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD

446.M2052468  
BRACKET:BELT UNIT:FRONT

445.M2052467  
(x2)  
SPRING PLATE:HOLDER:BELT UNIT:FRONT

519.M2057402  
(x4)  
COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:REAR

464.M2054763  
BRACKET:GUARD:HEATER

426.GA063082  
(x2)  
COMPRESSION SPRING:PRESSURE:END FENCE

443.M2052416  
SHEET:VERTICAL TRANSPORT:GUIDE PLATE

454.M2052505  
PLATE:GUIDE:VERTICAL TRANSPORT

453.M2052503  
TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2

430.H3061372  
(x2)  
FRONT TIMING BELT

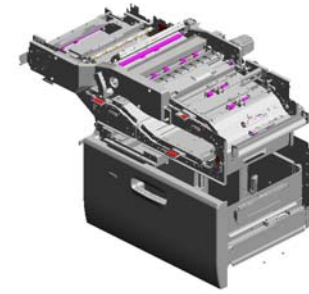
486.M2057146  
(x2)  
COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD

460.M2052557  
COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR

506.M2057351  
BRACKET:FAN:BASE:COOLING

428.GX640028  
(x2)  
FAN MOTOR DC24V 1.92W

# U011 PAPER TRANSPORT:RIGHT



- 528.M2057430 GUIDE PLATE:UPPER:REGISTRATION:RIGHT:PEEN
- 553.M2057515 DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B2
- 550.M2057492 (x7) LED:LENS:PAPER JAM
- 551.M2057495 (x7) LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT
- 552.M2057514 DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B1

556.M2057518  
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:C1



554.M2057516  
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B3



555.M2057517  
DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B4



525.M2057425  
GUIDE PLATE:LOWER:REGISTRATION:RIGHT



559.M2057735  
PLATE:LATCH:TRAY:RIGHT



526.M2057427  
SHAFT:REGISTRATION:GUIDE PLATE:RIGHT UPPER



529.M2057435  
SHAFT:REGISTRATION:GUIDE PLATE:RIGHT LOWER



558.M2057734  
PLATE:LATCH:TRAY:LEFT



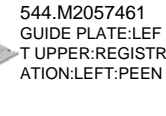
536.M2057448  
GUIDE PLATE:LOWER:REGISTRATION:LEFT:ASSY



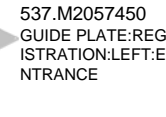
542.M2057456 (x2)  
COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:LEFT UPPER



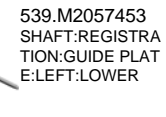
544.M2057461  
GUIDE PLATE:LEFT UPPER:REGISTRATION:LEFT:PEEN



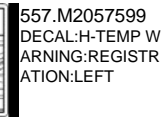
537.M2057450  
GUIDE PLATE:REGISTRATION:LEFT:ENTRANCE



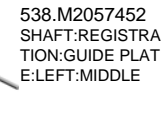
539.M2057453  
SHAFT:REGISTRATION:GUIDE PLATE:LEFT:LOWER



557.M2057599  
DECAL:H-TEMP WARNING:REGISTRATION:LEFT

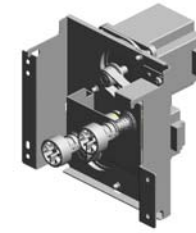


538.M2057452  
SHAFT:REGISTRATION:GUIDE PLATE:LEFT:MIDDLE



U011\_S001  
 DRIVE UNIT:PAPER FEED:ASS'Y

121.AA161122 (x2)  
 MOTOR CUSHION  
 139.AX040276 (x2)  
 STEPPER MOTOR:  
 MM56:TRANSPOR  
 T

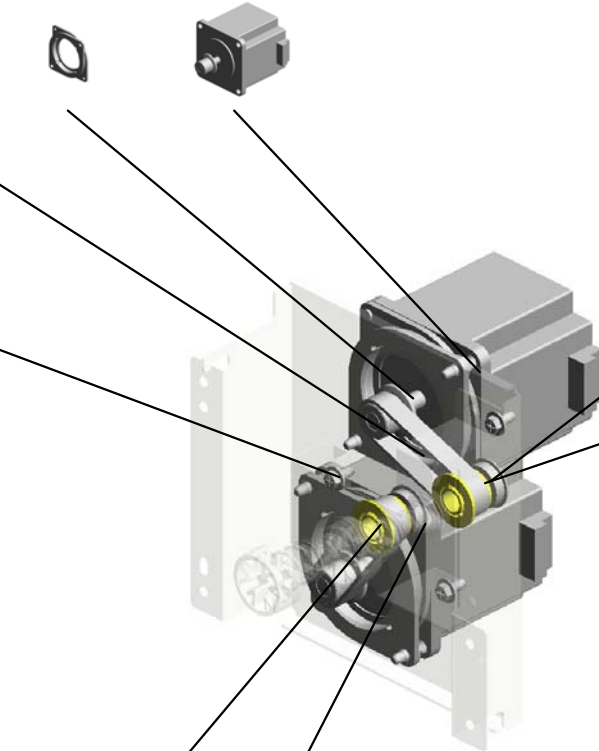


267.D7771168  
 [A]  
 DRIVE UNIT:PAPE  
 R FEED:ASS'Y  
 201507-01 X/O

268.D7771159  
 (x2)  
 TIMING BELT:80S2  
 M134



34.04544008N  
 (x7)  
 TAPPING SCREW:  
 ROUND POINT:4X8



44.07200060E  
 (x4)  
 RETAINING RING -  
 M6



57.07433808  
 (x2)  
 RADIAL BALL BEA  
 RING: DIA8XDIA16X  
 5



401.D7773126  
 (x2)  
 TIMING PULLEY:D  
 RIVE:T25S2M



1.03140080N  
 (x4)  
 PHILIPS PAN HEA  
 D SCREW - M4X8

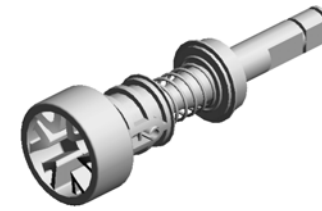
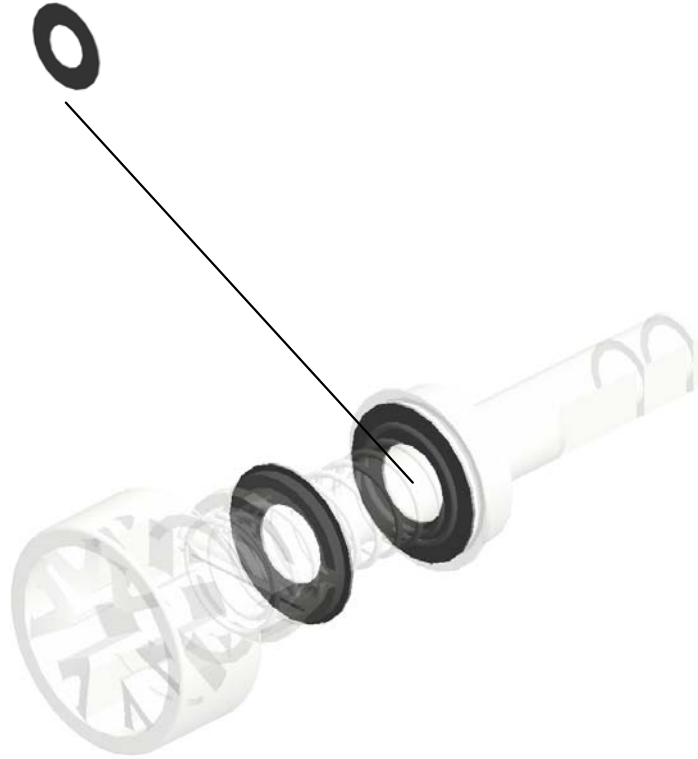


D7771155  
 [A]  
 DRIVE UNIT:PAPE  
 R FEED:ASS'Y  
 201507-01 X/O

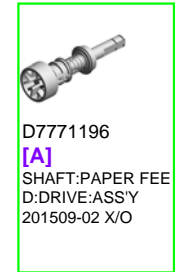
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S001\_S001  
SHAFT:PAPER FEED:DRIVE:ASS'Y

146.B1253230  
(x2)  
SPACER - 0.3



278.D7771197  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

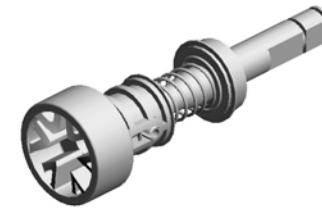


D7771196  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

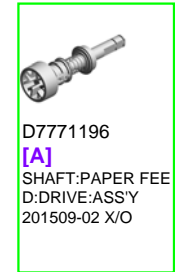
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S001\_S002  
SHAFT:PAPER FEED:DRIVE:ASS'Y

146.B1253230  
(x2)  
SPACER - 0.3



278.D7771197  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

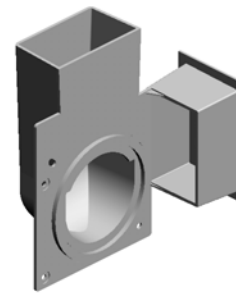
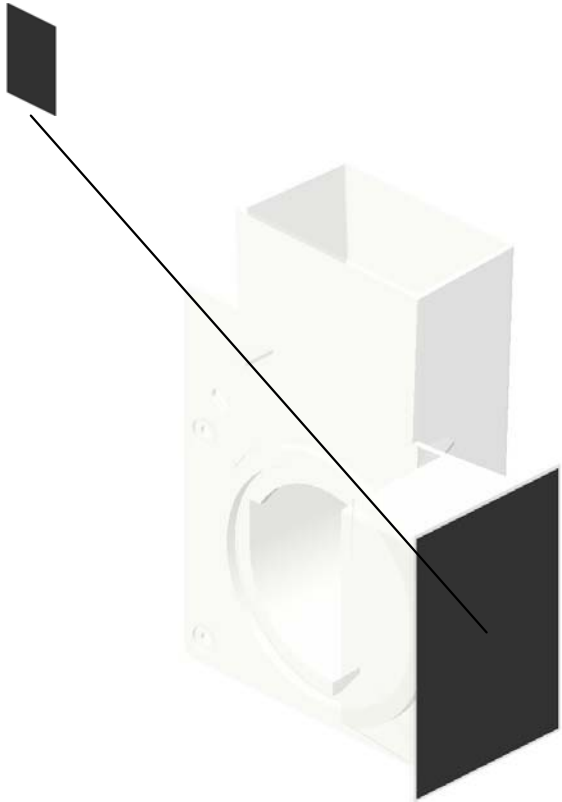


D7771196  
[A]  
SHAFT:PAPER FEE  
D:DRIVE:ASS'Y  
201509-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S002  
DUCT:LOWER:VACUUM:ASS'Y

567.D7771172  
FILTER:VACUUM:EXHAUST

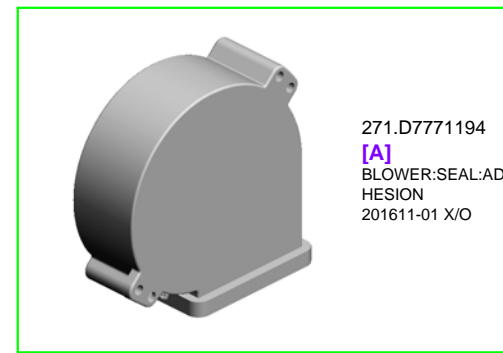
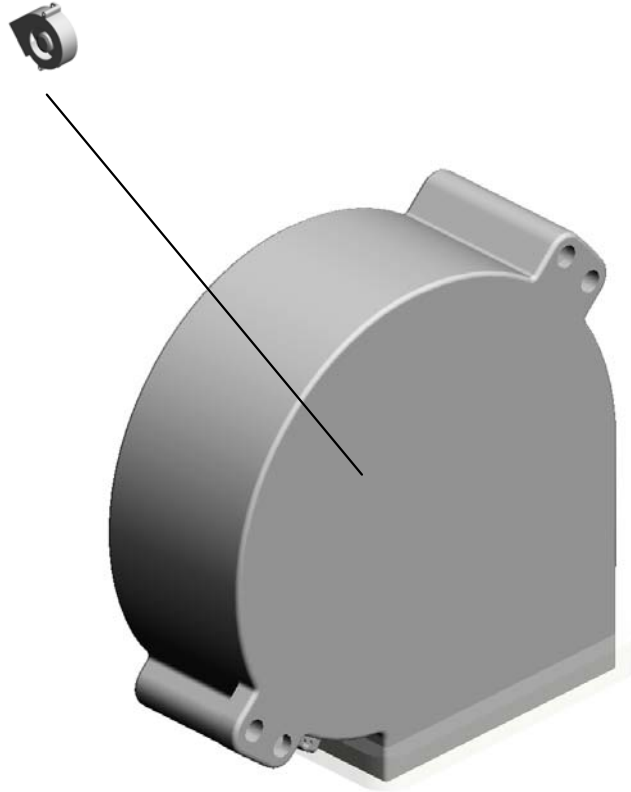


270.D7771166  
DUCT:LOWER:VACUUM:ASS'Y

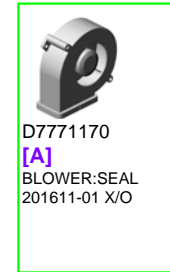
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S003  
BLOWER:SEAL:ADHESION

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O



271.D7771194  
[A]  
BLOWER:SEAL:AD  
HESION  
201611-01 X/O

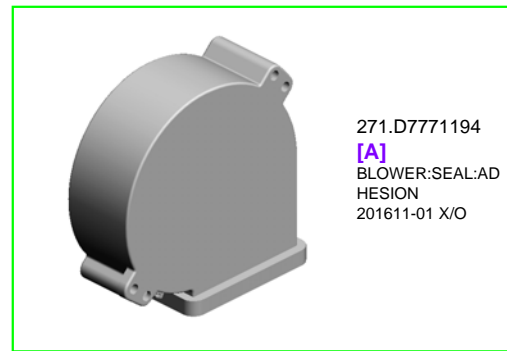
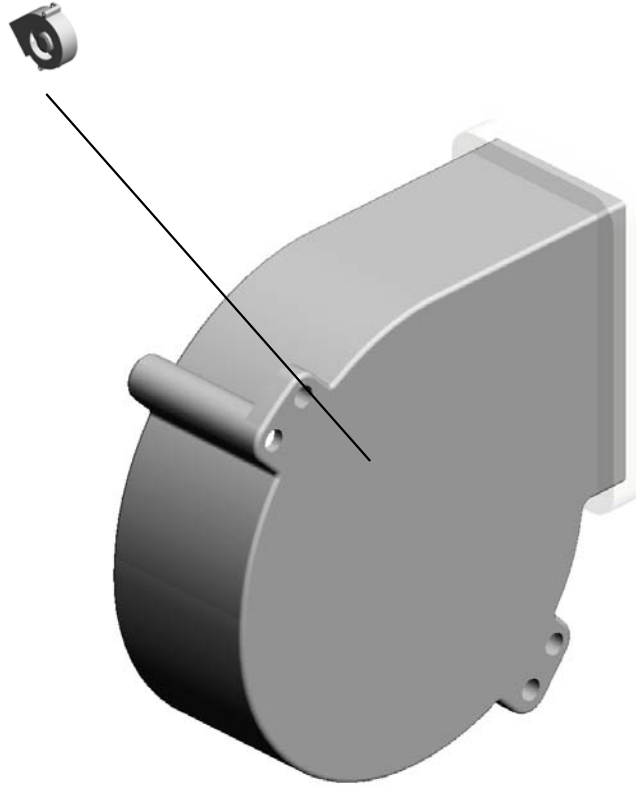


D7771170  
[A]  
BLOWER:SEAL  
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S004  
BLOWER:SEAL:ADHESION

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O



271.D7771194  
[A]  
BLOWER:SEAL:ADHESION  
201611-01 X/O



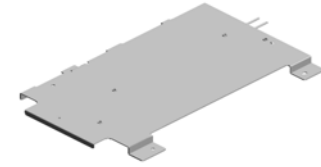
D7771170  
[A]  
BLOWER:SEAL  
201611-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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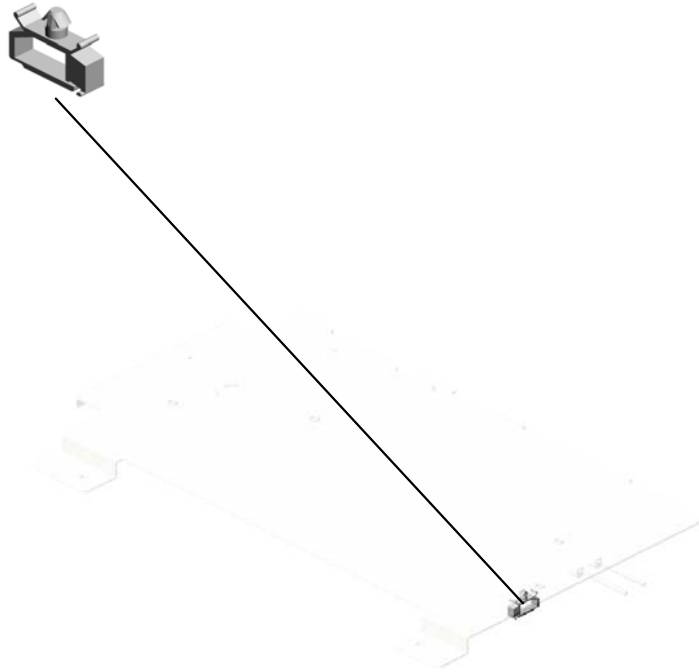


U011\_S005  
HEATER UNIT - LOWER

72.11050516  
CLAMP



156.B2346191  
HEATER UNIT - LO  
WER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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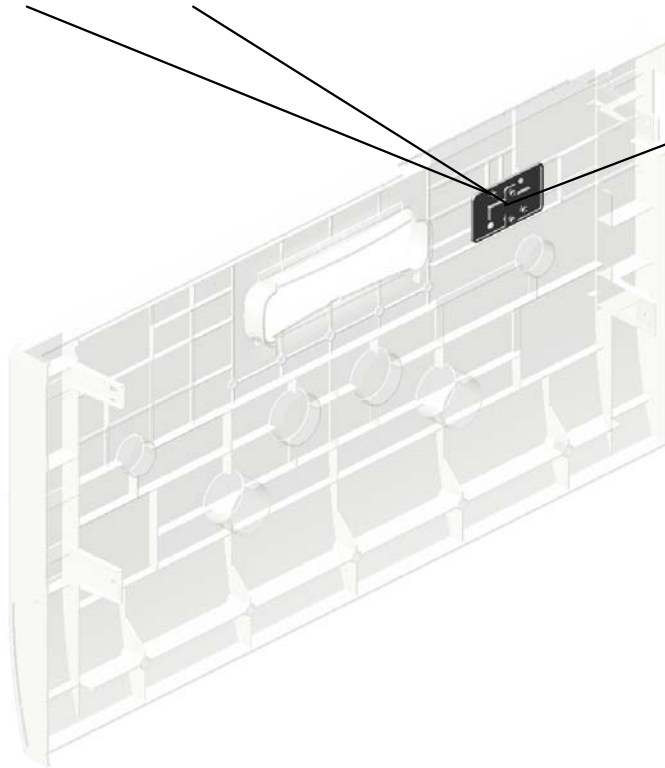
U011\_S006  
COVER:PAPER TRAY:LOWER:ASS'Y

19.04504010N  
(x4)  
TAPPING SCREW:  
M4X10

244.D5161261  
COVER:LED



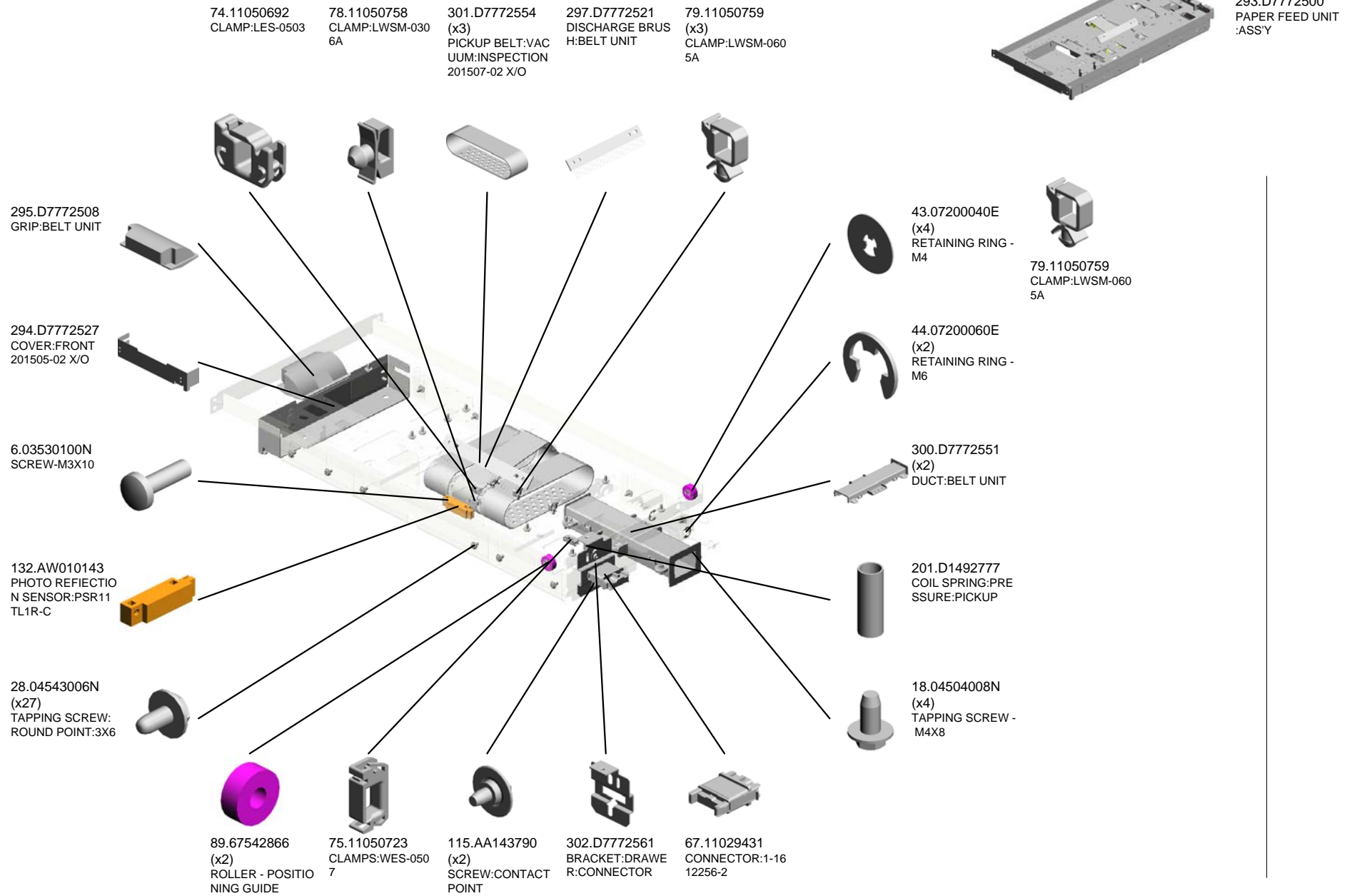
279.D7771206  
COVER:PAPER TR  
AY:LOWER:ASS'Y



245.D5161453  
DIFFUSION PLATE:  
LED

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S007 PAPER FEED UNIT:ASS'Y



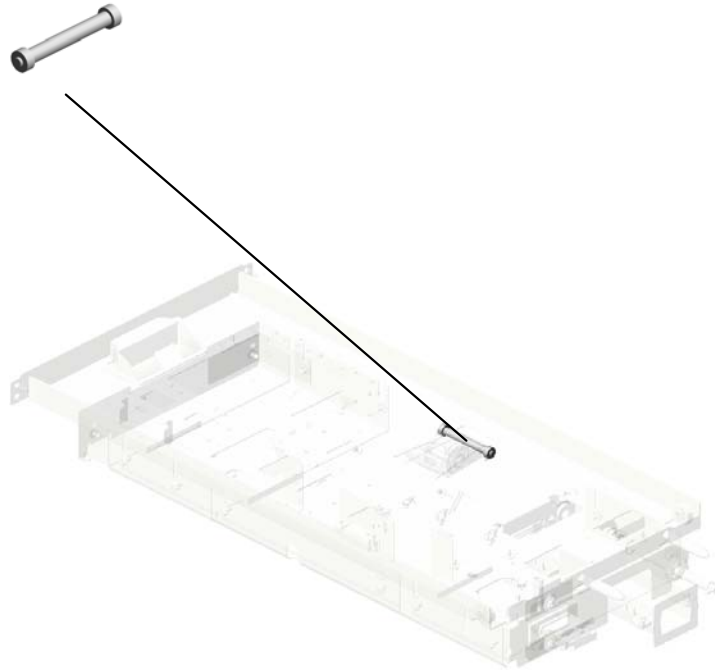
U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 **U011** U012 U013 U014 U015 U016

U011\_S007  
PAPER FEED UNIT:ASS'Y

303.D7772565  
SHAFT:BELT TENS  
IONER



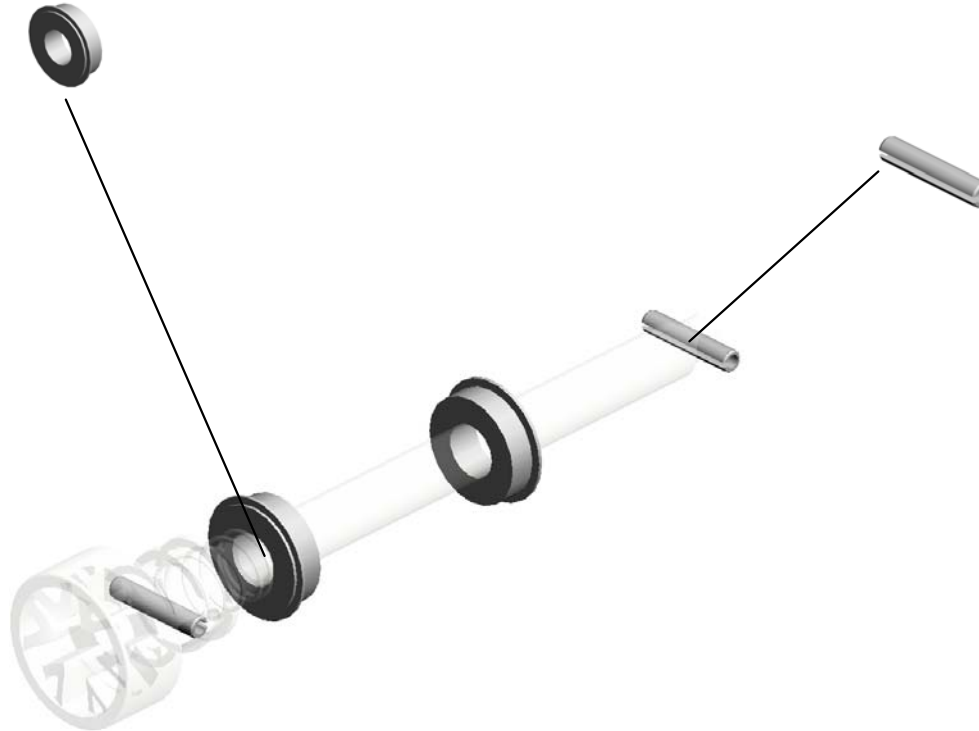
293.D7772500  
PAPER FEED UNIT  
:ASS'Y



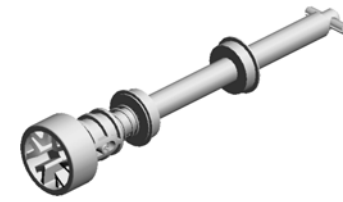
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S007\_S001  
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y

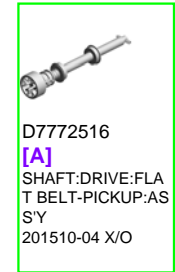
57.07433808  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



562.06230160E  
(x2)  
SPRING PIN:3X16



296.D7772520  
[A]  
SHAFT:DRIVE:FLA  
T BELT-PICKUP:AS  
S'Y  
201510-04 X/O



D7772516  
[A]  
SHAFT:DRIVE:FLA  
T BELT-PICKUP:AS  
S'Y  
201510-04 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S007\_S002

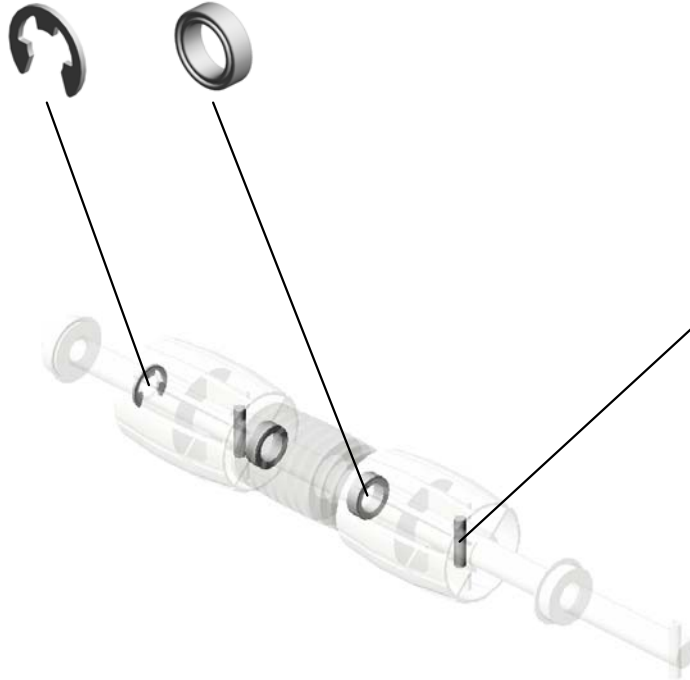
PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y

44.07200060E  
RETAINING RING -  
M6

51.07403708  
(x2)  
BALL BEARING: DIA  
8X DIA12X3.5



298.D7772531  
PULLEY:FLAT BEL  
T-PICKUP:DRIVE:A  
SS'Y



44.07200060E (x 2)  
RETAINING RING - M6

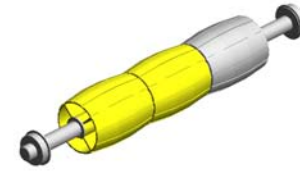
36.06330140G  
(x2)  
PARALLEL PIN - 3X  
14

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S007\_S003

PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y

44.07200060E  
RETAINING RING -  
M6



299.D7772536  
PULLEY:FLAT BEL  
T-PICKUP:DRIVEN:  
ASS'Y



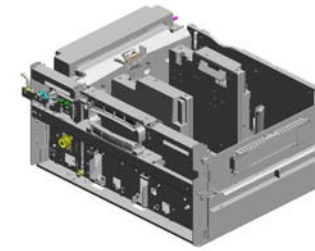
44.07200060E (x 2)  
RETAINING RING - M6

36.06330140G  
(x3)  
PARALLEL PIN - 3X  
14

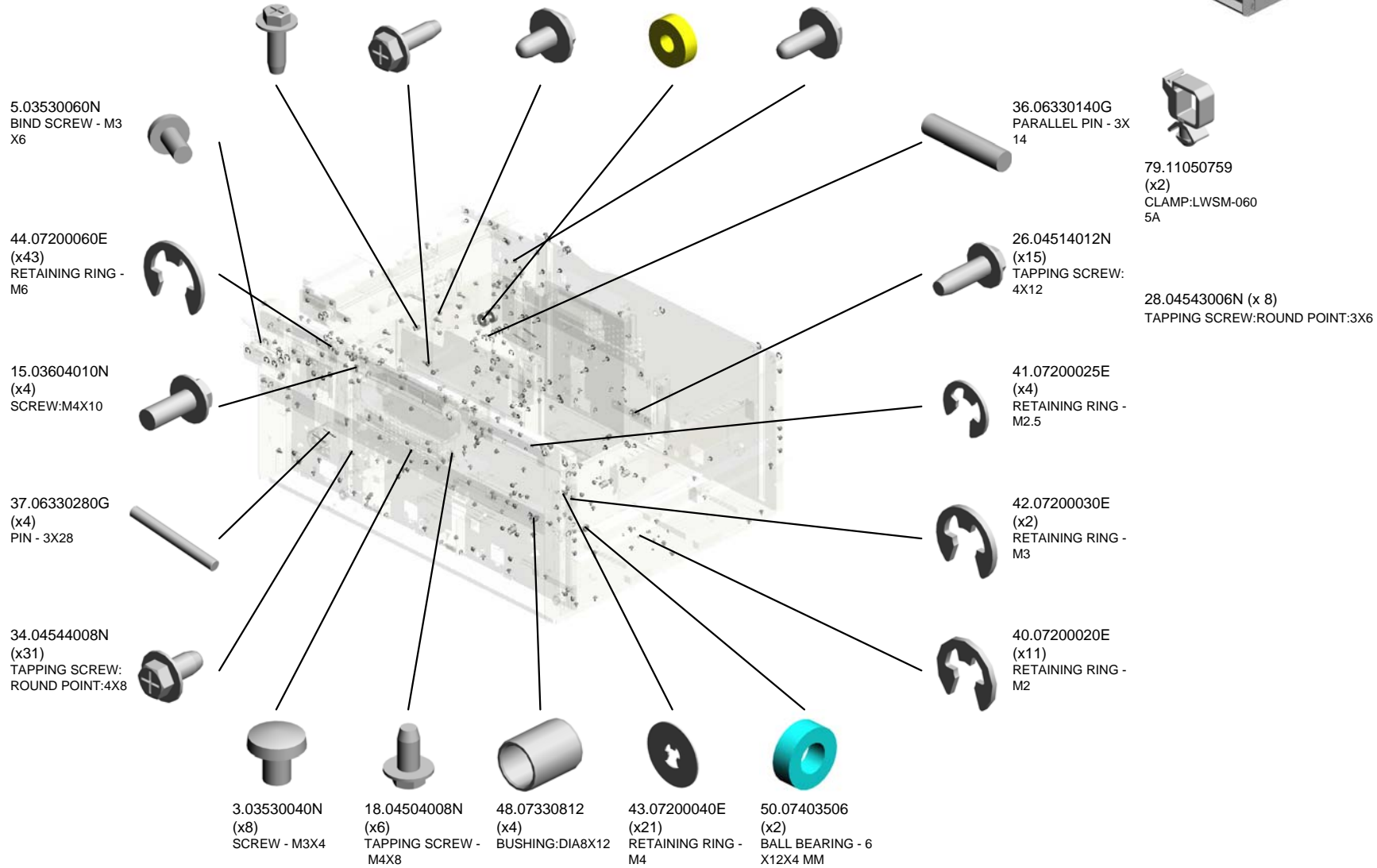
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008  
PAPER TRAY:ASS'Y

20.04504012N (x2) TAPPING SCREW: 4X12  
 22.04513010N (x8) TAPPING SCREW: 3X10  
 28.04543006N (x204) TAPPING SCREW: ROUND POINT:3X6  
 49.07403008 (x2) BALL BEARING - 8 X22X7  
 30.04543008Q (x4) TAPPING SCREW: 3X8

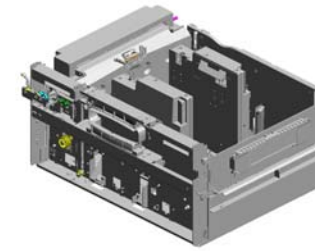


448.M2052495  
 [A]  
 PAPER TRAY:ASS'  
 Y  
 201607-01 O/O

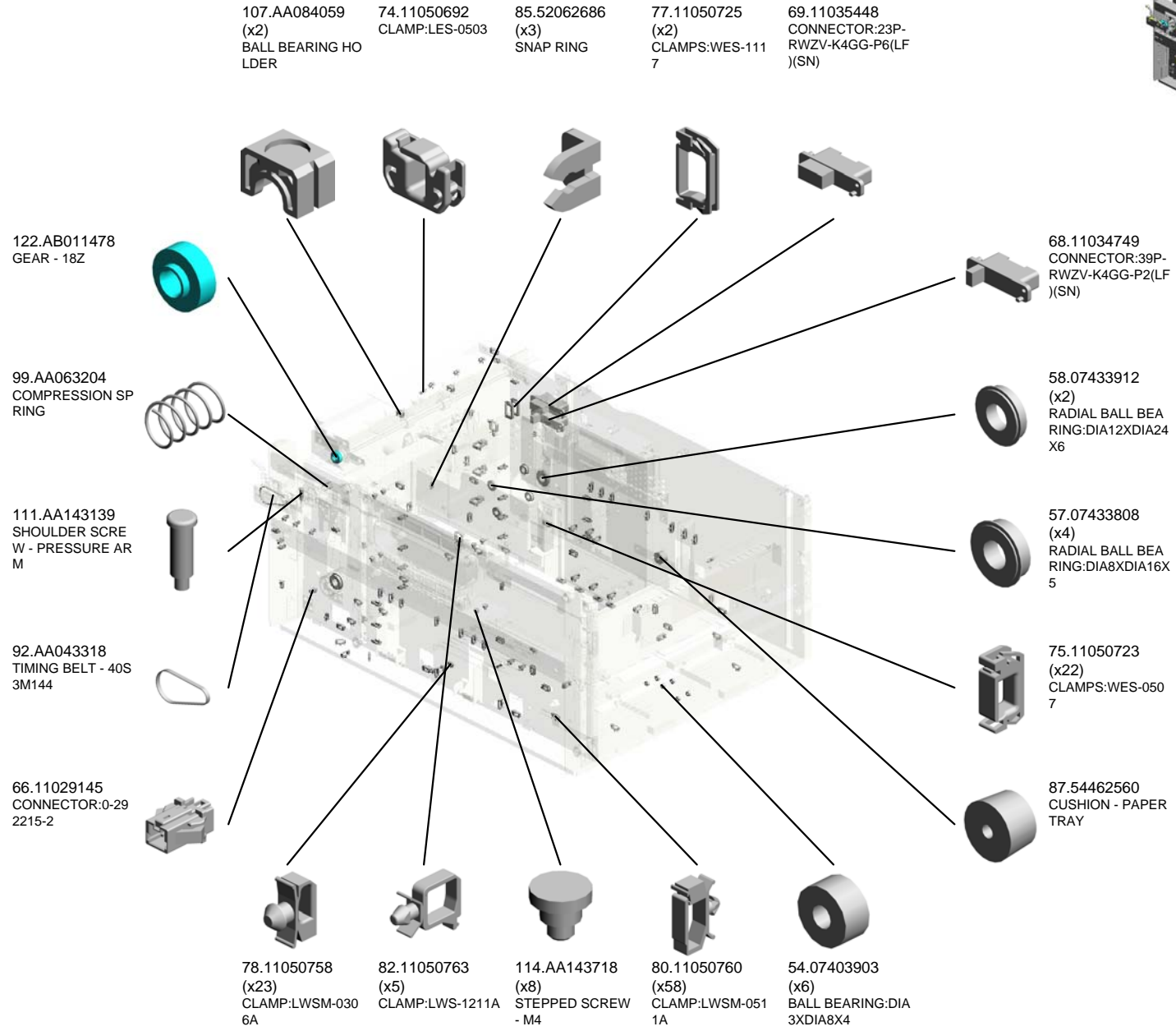




U011\_S008  
PAPER TRAY:ASS'Y

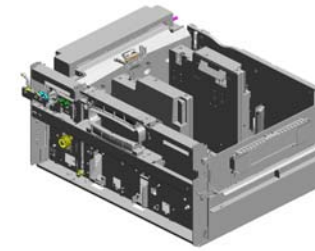


448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S008 PAPER TRAY:ASS'Y



448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

183.D0461165 (x4) SPACER:DIA8XDIA14X2.2  
237.D3504837 TORSION SPRING: KNOB:MISFEED R EMOVAL  
146.B1253230 SPACER - 0.3  
129.AF022167 TRANSPORT ROLL ER - DRIVEN  
133.AW010151 (x3) PHOTO REFLECTIO N SENSOR:PS122T L1-A

236.D3502563 KNOB:MISFEED R EMOVAL

123.AB013421 (x2) GEAR - 18Z

179.C2693566 (x8) BUSHING:MM8:PR ESSURE:DRIVE

169.B8352727 (x2) PAPER FEED SEN SOR BRACKET

134.AW020198 (x9) PHOTOINTERRUP TOR:LG2A14NL1

246.D5161537 (x6) PLAIN SHAFT BEA RING:DIA8

172.C1051866 (x4) PIN

178.C2652315 (x2) SCREW:DRUM

164.B8343312 (x2) COLLAR

165.B8343315 GEAR - 13Z

126.AB014312 GEAR:MOTOR:DRI VE:15Z

124.AB014136 GEAR - 31Z

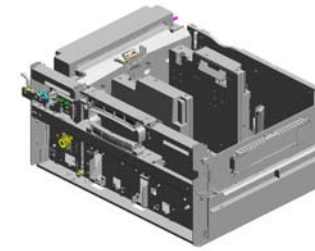
238.D3553214 GEAR - 30Z

154.B2343067 (x2) SPRING

167.B8344032 (x4) CUSHION:TRAY:N O.1

U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

U011\_S008  
PAPER TRAY:ASS'Y



448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

280.D7771331 DECAL:PAPER:SU  
PPLY  
258.D7321023 PLATE:HANDLE:UP  
PER:NO.1  
260.D7321533 STAY:CONTACT P  
OINT:INNER BACK  
256.D5324547 GEAR:NO.4:MIDDL  
E  
305.D7772645 BRACKET:DRAWE  
R:TRAY:CAVITY

276.D7771188  
GEAR:RISE:DRIVE  
N



261.D7321550  
(x4)  
GRIP:SHAFT:LINK



252.D5165200  
(x2)  
PCB:LED:ASSY



251.D5161562  
GRIP:PAPER TRAY  
:UPPER



247.D5161540  
COVER:GRIP:INNE  
R BACK



250.D5161561  
GRIP:PAPER TRAY  
:LOWER



259.D7321025  
PLATE:HANDLE:LO  
WER:NO.1



307.D7772652  
(x2)  
COMPRESSION SP  
RING:SIDE FENCE:  
LOCK:10N



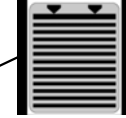
306.D7772651  
(x2)  
STAY:SIDE FENCE:  
LOWER:DIA8.2



248.D5161554  
(x2)  
TORSION SPRING:  
DETENT:7N



285.D7771338  
DECAL:DESIGN SK  
ETCH:PAPER VOL  
UME



255.D5323217  
GEAR:NO.2:DRIVE:  
MIDDLE



254.D5323214  
GEAR:SMALL:NO.1



304.D7772784  
(x2)  
COVER:WIRE:PUL  
LEY  
201609-16 X/O

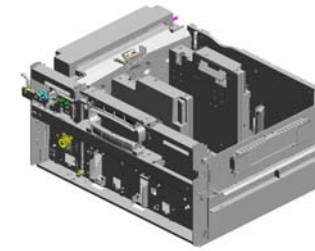


249.D5161560  
(x4)  
SPACER:SHAFT:LI  
NK

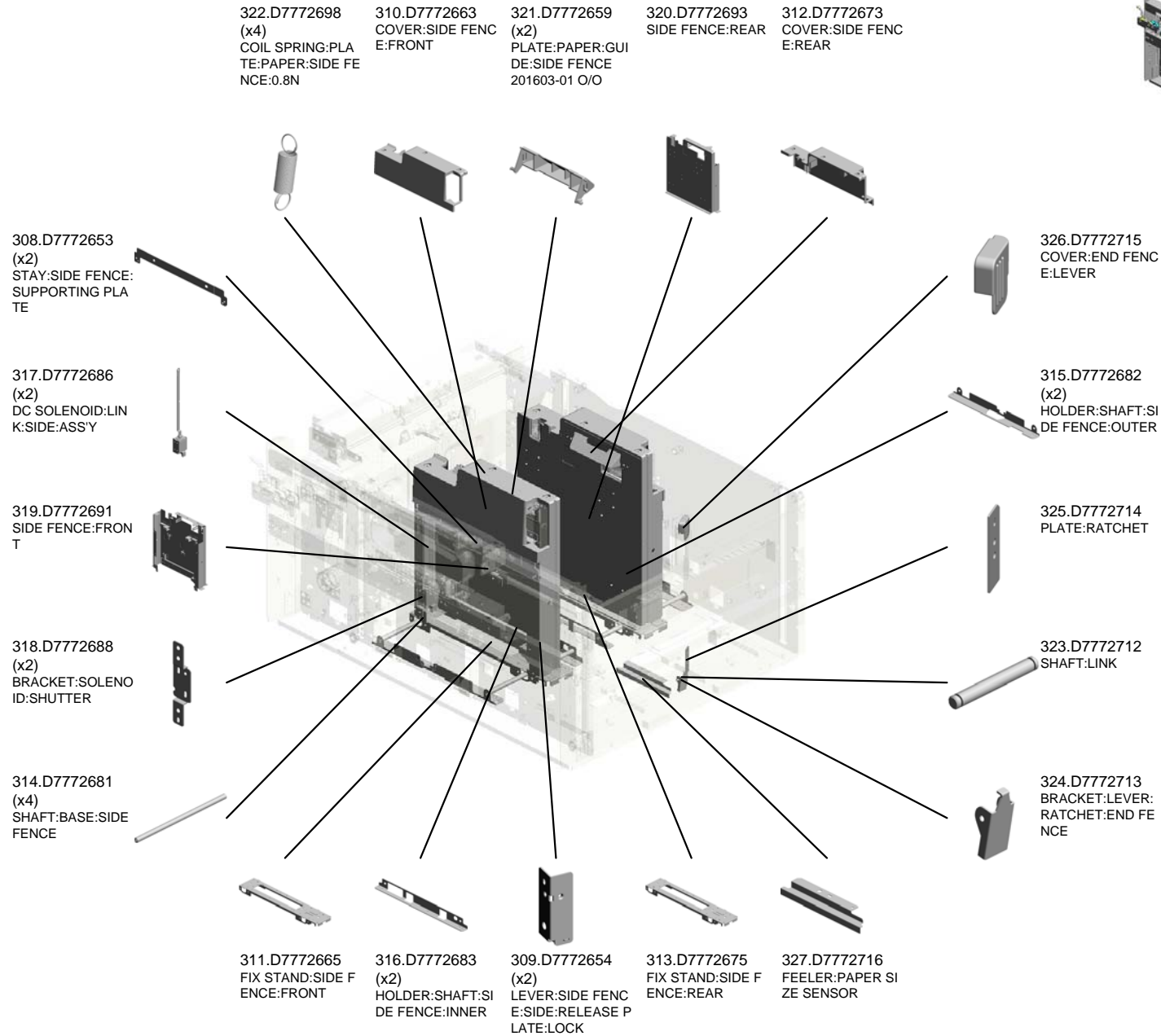


U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

U011\_S008  
PAPER TRAY:ASS'Y

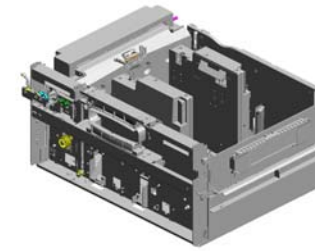


448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

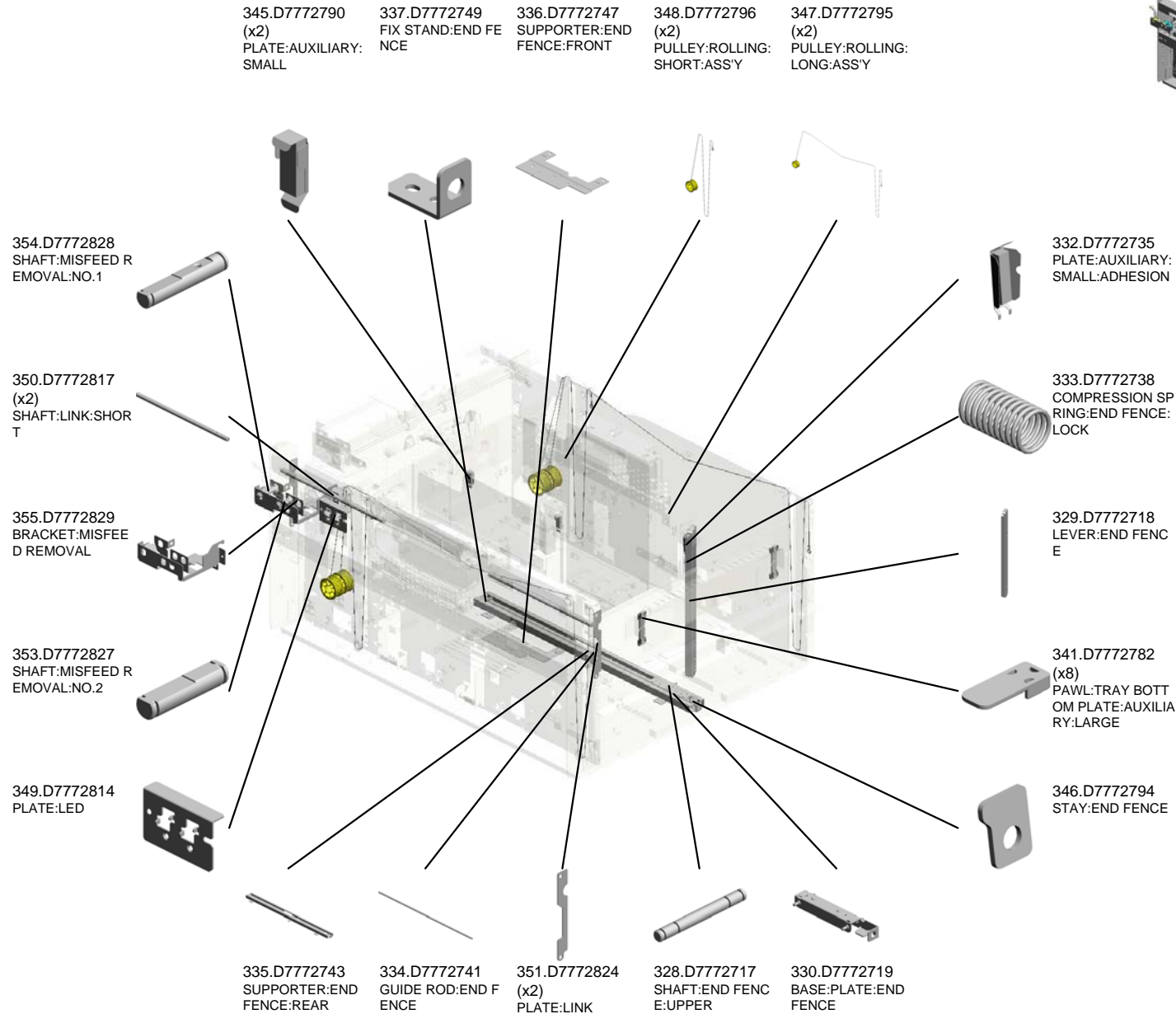


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008  
PAPER TRAY:ASS'Y

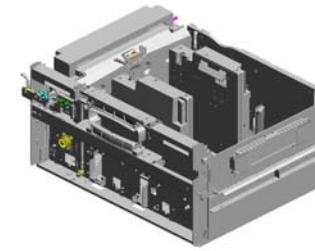


448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

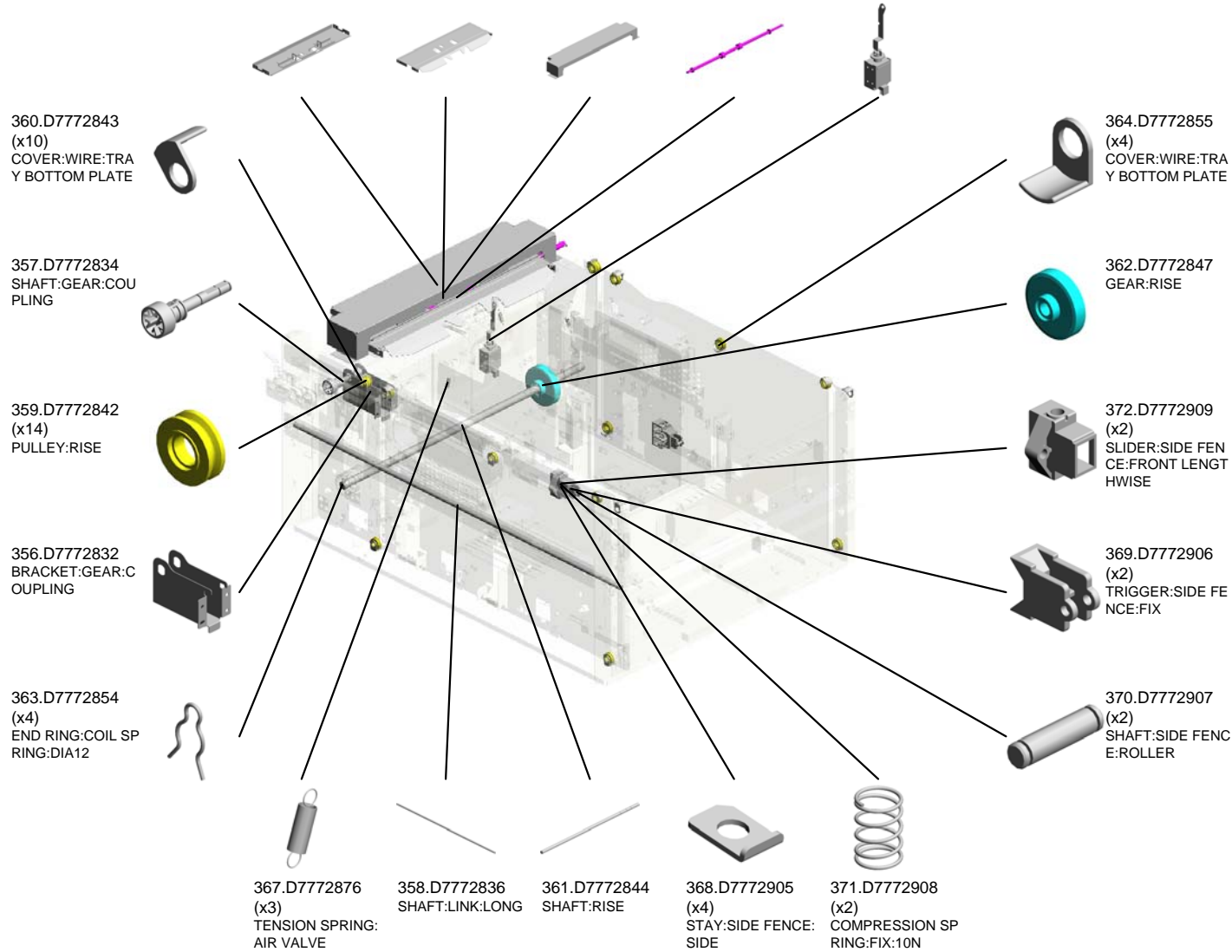


U011\_S008  
PAPER TRAY:ASS'Y

374.D7772914 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER  
 375.D7772918 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER  
 377.D7772923 COVER:TRANSPORT SUB-UNIT:TRAY  
 373.D7772913 TRANSPORT ROLLER:GRIP  
 366.D7772875 DC SOLENOID:FRONT



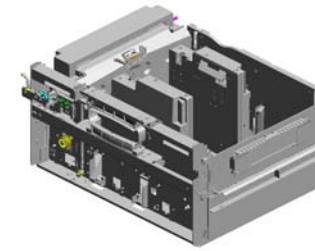
448.M2052495  
 [A]  
 PAPER TRAY:ASS'Y  
 201607-01 O/O



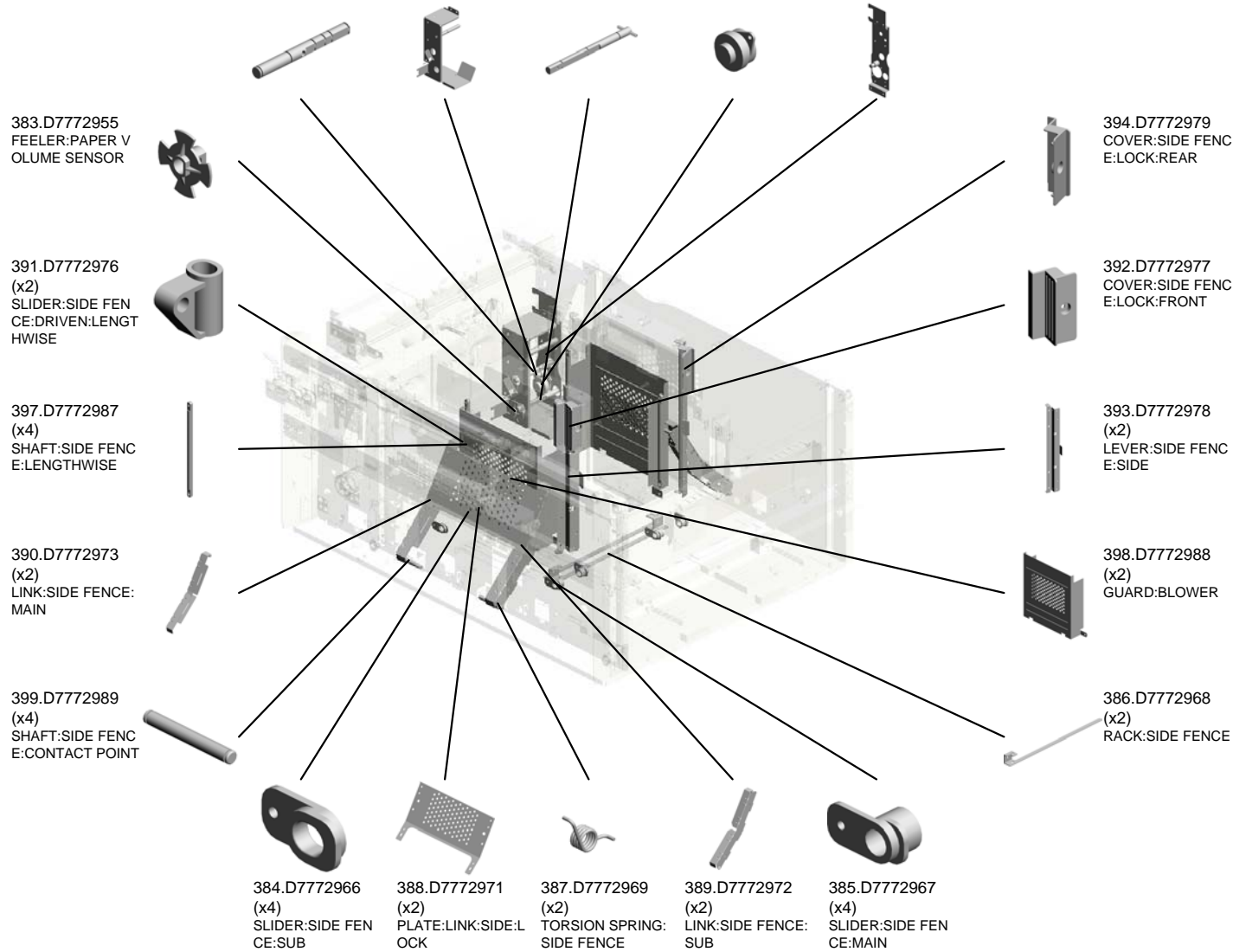
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008  
PAPER TRAY:ASS'Y

382.D7772954 SHAFT:GEAR:OUT PUT  
380.D7772947 BRACKET:GEAR  
381.D7772951 SHAFT:GEAR:INPUT  
378.D7772924 OIL DAMPER:0.06N  
379.D7772943 BRACKET:DAMPEN



448.M2052495  
[A]  
PAPER TRAY:ASS'Y  
201607-01 O/O



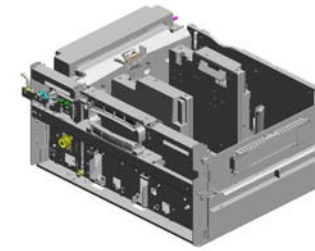
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008  
PAPER TRAY:ASS'Y

569.D7772655 (x2)  
SHEET:HOOK:WIR  
E:FRONT  
201609-23

402.D7773529 (x2)  
COMPRESSION SP  
RING:TRANSPORT  
:15N

406.G0606035 (x2)  
DETENT ROLLER



448.M2052495  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

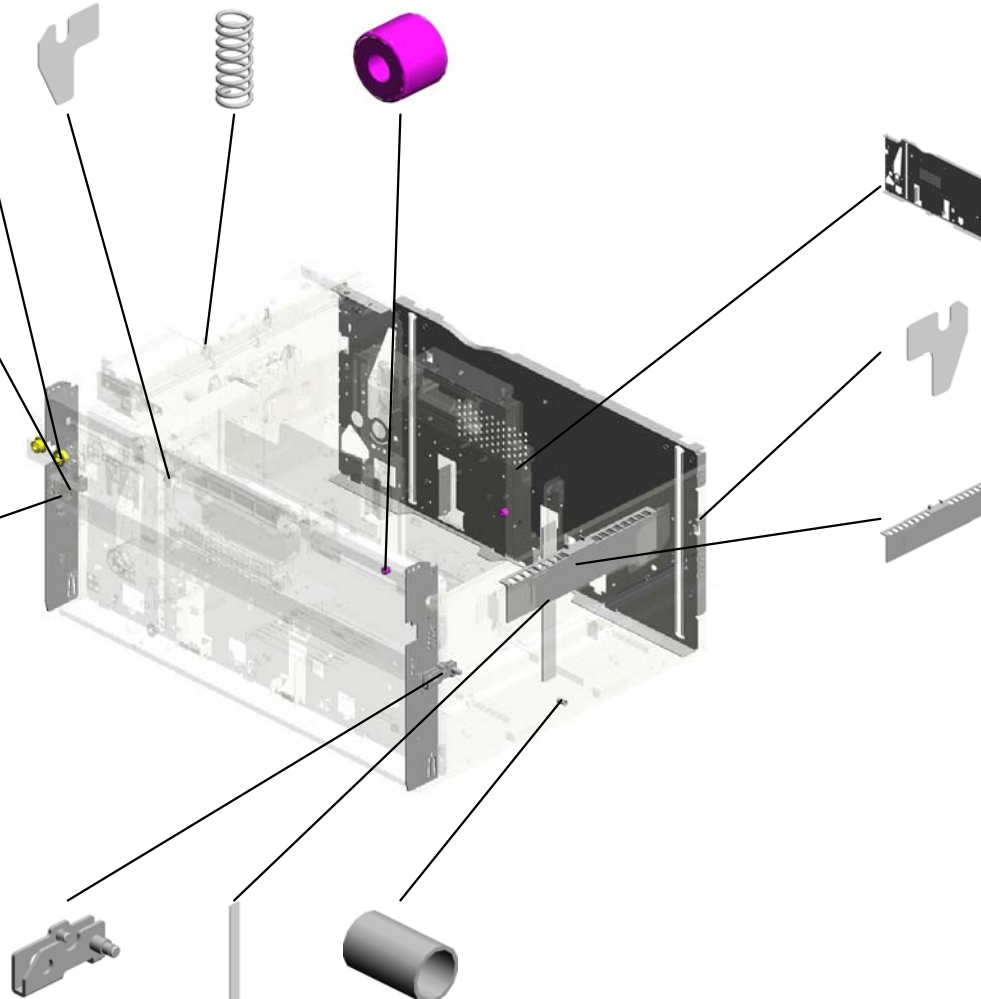
424.G5692836 (x2)  
TIMING PULLEY - 2  
OT



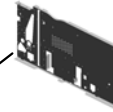
450.M2052485  
GUIDE:STOPPER:L  
EFT



449.M2052481 (x2)  
PLATE:OPERATIO  
N SUB-UNIT:MAIN  
PAPER SMD



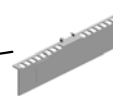
565.D7772632  
SIDE PLATE:TRAY:  
REAR:PEEN  
201609-17 X/O



570.D7772657 (x2)  
SHEET:HOOK:WIR  
E:REAR  
201609-24



400.D7772996  
END FENCE:TAB



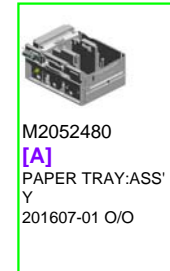
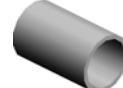
451.M2052486  
GUIDE:STOPPER:  
RIGHT



566.D7772742  
MAGNETIC:SHEET:  
END FENCE  
201605-04



434.D7772744  
COMPRESSION SP  
RING:END FENCE:  
LOCK  
201604-01 O/O



M2052480  
[A]  
PAPER TRAY:ASS'  
Y  
201607-01 O/O

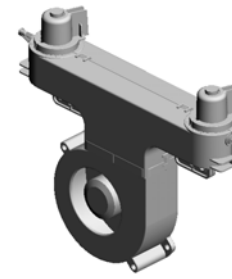


U011\_S008\_S001  
DUCT:SIDE:BLOWER:SUB-ASS'Y

86.53241658  
(x2)  
BUSHING- 4X8X4.5  
MM



59.08050100  
(x2)  
RETAINING RING -  
M2.5

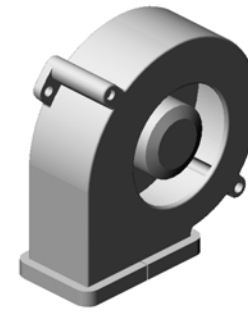
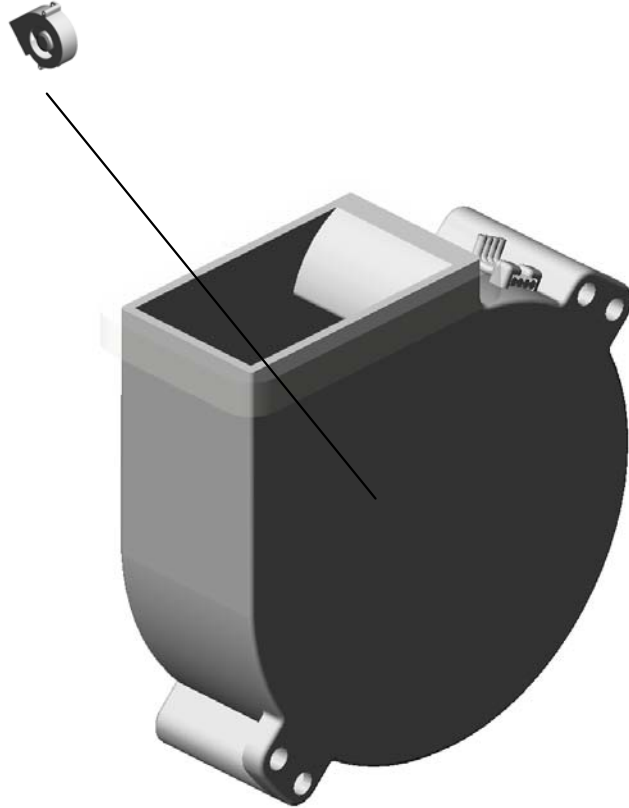


395.D7772981  
DUCT:SIDE:BLOW  
ER:SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008\_S001\_S001  
BLOWER:SEAL

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O



271.D7771170  
BLOWER:SEAL

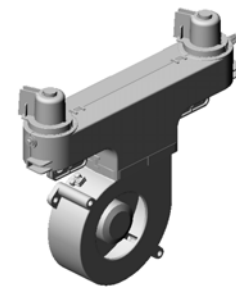
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011\_S008\_S002  
DUCT:SIDE:BLOWER:REAR:ASS'Y

86.53241658  
(x2)  
BUSHING- 4X8X4.5  
MM



59.08050100  
(x2)  
RETAINING RING -  
M2.5

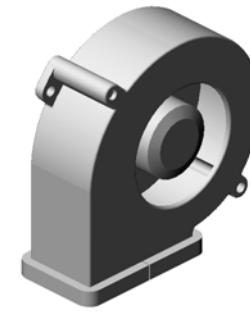
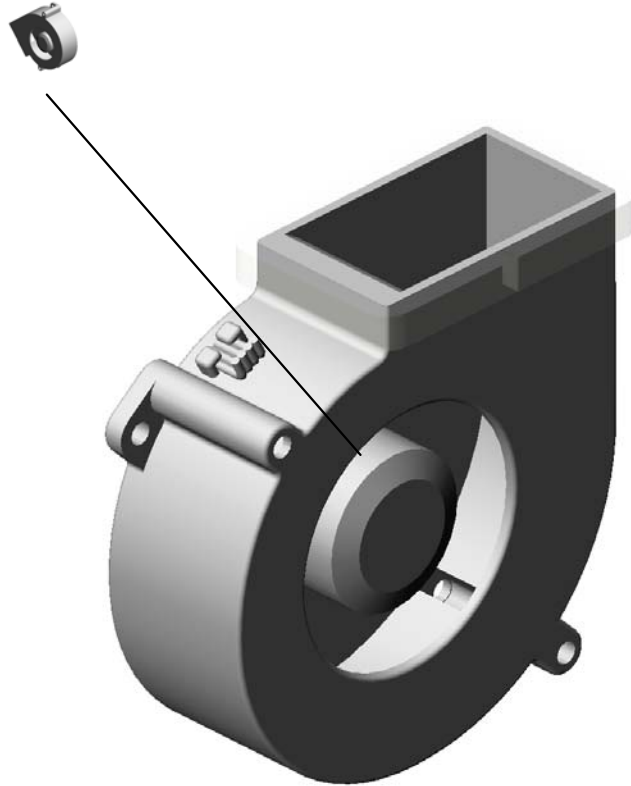


396.D7772986  
DUCT:SIDE:BLOW  
ER:REAR:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008\_S002\_S001  
BLOWER:SEAL

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O

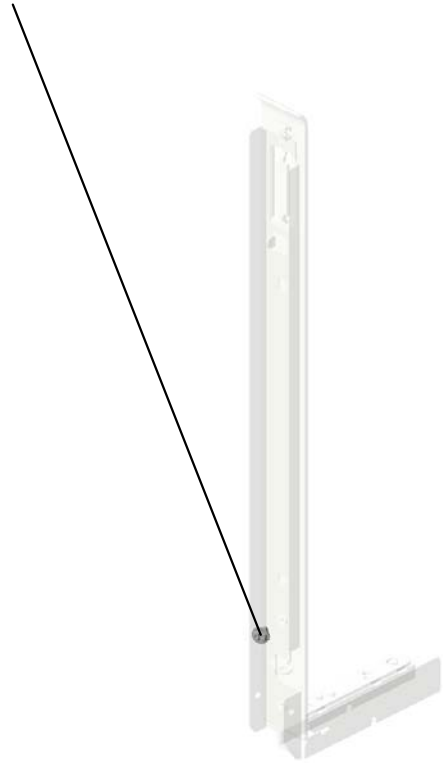


271.D7771170  
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011\_S008\_S003  
PLATE:END FENCE:ASS'Y

28.04543006N  
TAPPING SCREW:  
ROUND POINT:3X6



331.D7772730  
PLATE:END FENC  
E:ASS'Y

28.04543006N (x 1)  
TAPPING SCREW:ROUND POINT:3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008\_S004  
 TRAY BOTTOM PLATE:ASS'Y

131.AG070515  
 (x2)  
 MAGNET CATCH:1  
 3N

338.D7772752  
 FEELER:SENSOR:  
 TRAY:BASE

239.D3554608  
 (x4)  
 SPACER:SIDE FEN  
 CE:PUSH RIVET

342.D7772758  
 (x2)  
 PAWL:TRAY BOTT  
 OM PLATE:AUXILIA  
 RY  
 201511-08 X/O

88.54472681  
 (x4)  
 SNAP RING



573.D7772750  
 TRAY BOTTOM PL  
 ATE:ASS'Y

343.D7772753  
 (x2)  
 TRAY BOTTOM PL  
 ATE:AUXILIARY:SM  
 ALL  
 201511-09 X/O

281.D7771333  
 DECAL:SIZE INDIC  
 ATION:(1)

342.D7772758  
 (x2)  
 PAWL:TRAY BOTT  
 OM PLATE:AUXILIA  
 RY  
 201511-07 X/O

284.D7771337  
 (x2)  
 DECAL:POSITIONI  
 NG DISPLAY:SCAL  
 E

574.D7772769  
 (x2)  
 COLLAR:BASE  
 201609-21

283.D7771335  
 DECAL:TRAY BOT  
 TOM PLATE:CAUTI  
 ON

26.04514012N  
 (x8)  
 TAPPING SCREW:  
 4X12

339.D7772756  
 (x2)  
 TRAY BOTTOM PL  
 ATE:RIGHT

376.D7772919  
 (x4)  
 COLLAR:BASE

282.D7771334  
 DECAL:SIZE INDIC  
 ATION:(2)

23.04513014N (x 2)  
 TAPPING SCREW:3X14

340.D7772757  
 TRAY BOTTOM PL  
 ATE:LEFT

6.03530100N  
 (x2)  
 SCREW-M3X10

28.04543006N  
 (x13)  
 TAPPING SCREW:  
 ROUND POINT:3X6

44.07200060E  
 (x12)  
 RETAINING RING -  
 M6

403.D7779070  
 TRAY BOTTOM PL  
 ATE:AUXILIARY:PE  
 EN

U011\_S008\_S004  
TRAY BOTTOM PLATE:ASS'Y

575.D7777769  
(x2)  
STUD:PAPER TRAY  
Y  
201609-22



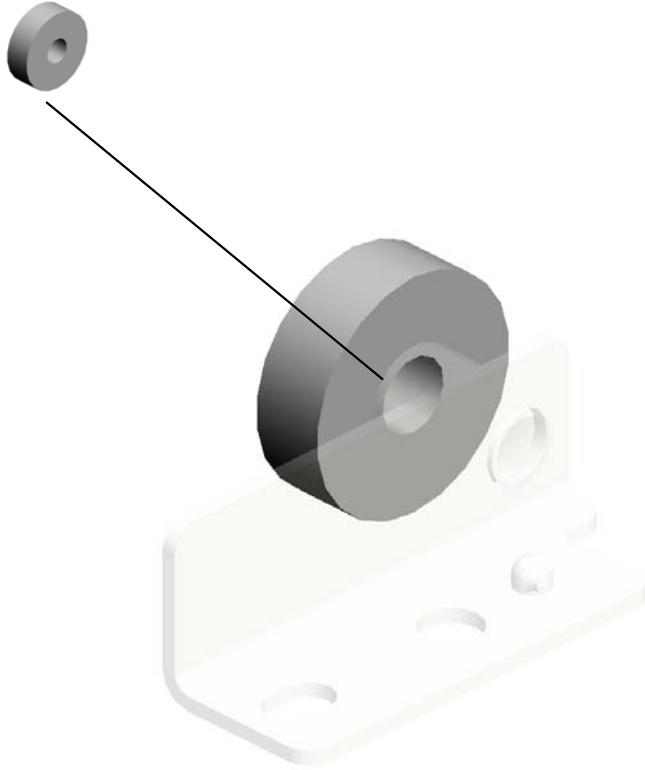
573.D7772750  
TRAY BOTTOM PL  
ATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008\_S004\_S001  
ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y

568.07403206  
BALL BEARING - 6  
X19X6  
201609-28



571.D7772745  
ROLLER:TRAY BO  
TTOM PLATE:REA  
R RIGHT:SUB-ASS'  
Y  
201609-19

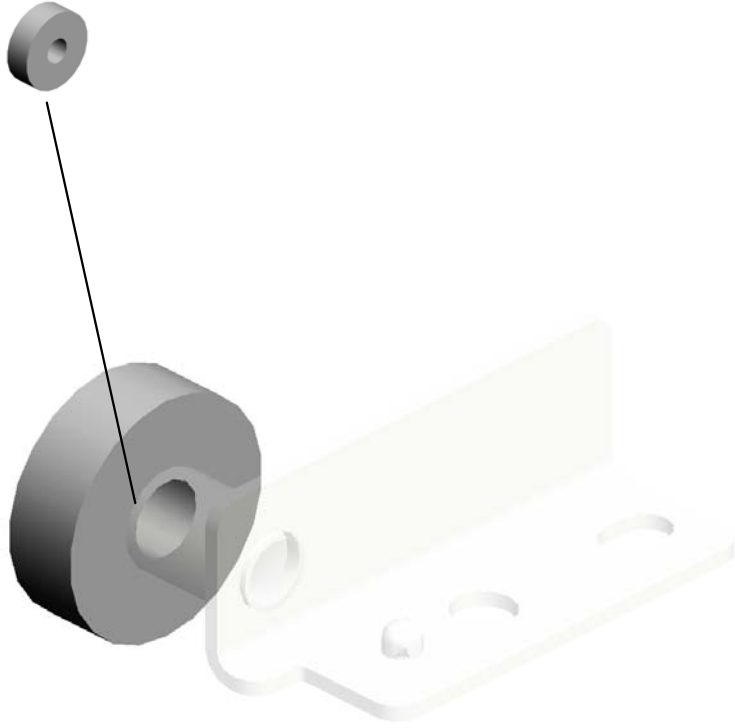
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------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U011\_S008\_S004\_S002

ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y

568.07403206  
BALL BEARING - 6  
X19X6  
201609-28



572.D7772746  
ROLLER:TRAY BO  
TTOM PLATE:FRO  
NT RIGHT:SUB-AS  
S'Y  
201609-20

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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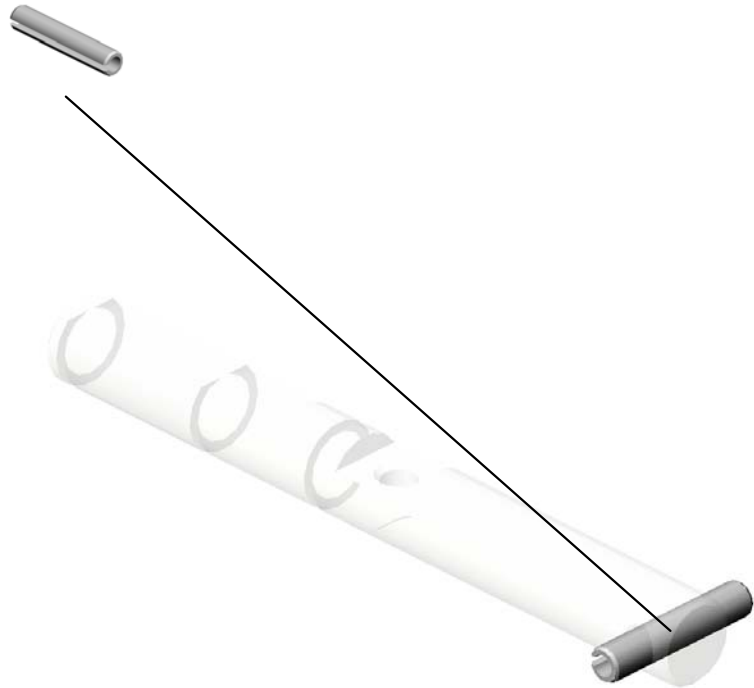
U011\_S008\_S005

SHAFT:MISFEED REMOVAL:NO.3:ASS'Y

562.06230160E  
SPRING PIN:3X16



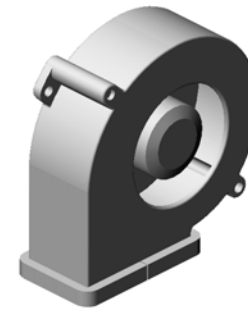
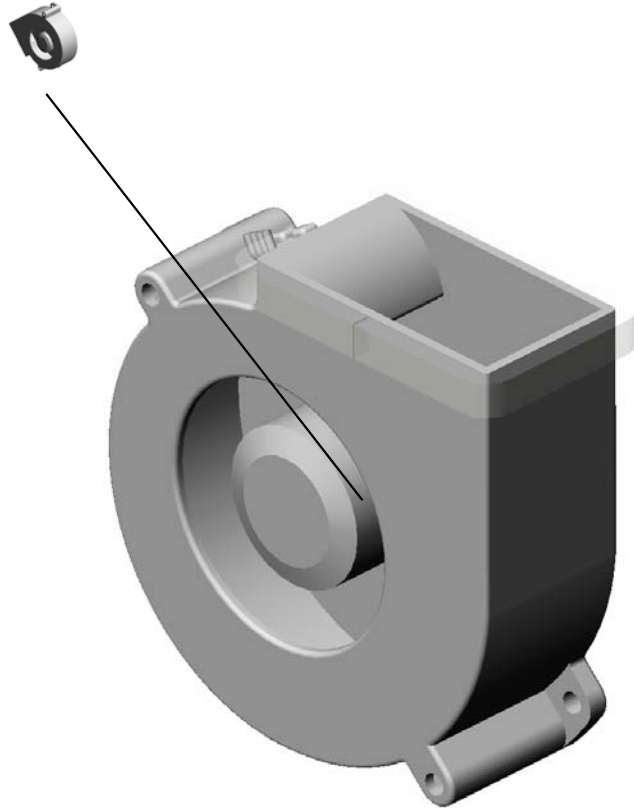
352.D7772825  
SHAFT:MISFEED R  
EMOVAL:NO.3:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011\_S008\_S006  
BLOWER:SEAL

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O

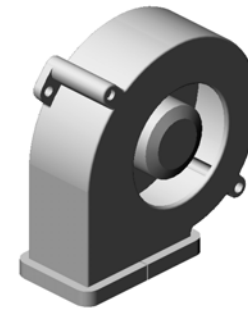
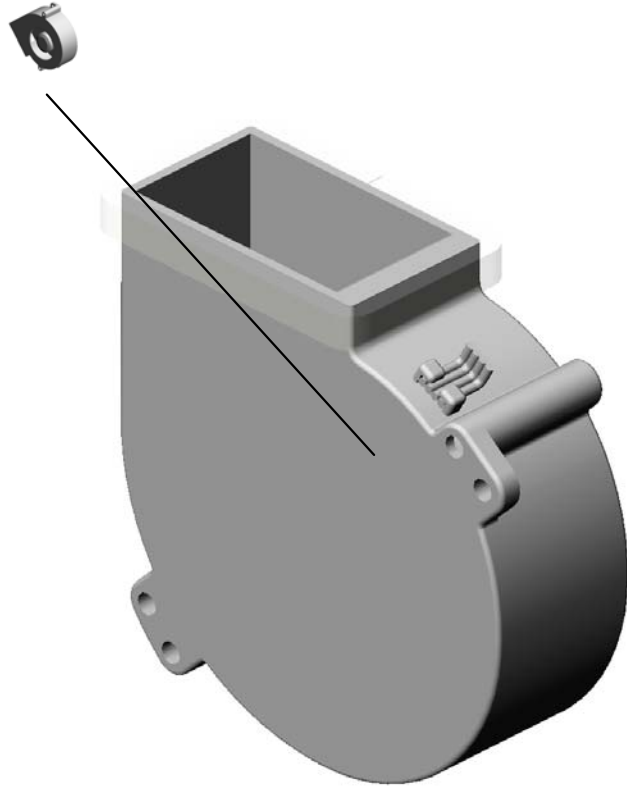


271.D7771170  
BLOWER:SEAL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011\_S008\_S007  
BLOWER:SEAL

144.AX660017  
FAN:BLOWER:DC2  
4V  
201606-04 X/O

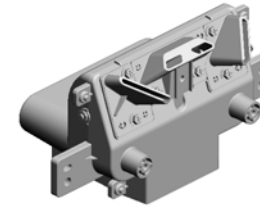


271.D7771170  
BLOWER:SEAL

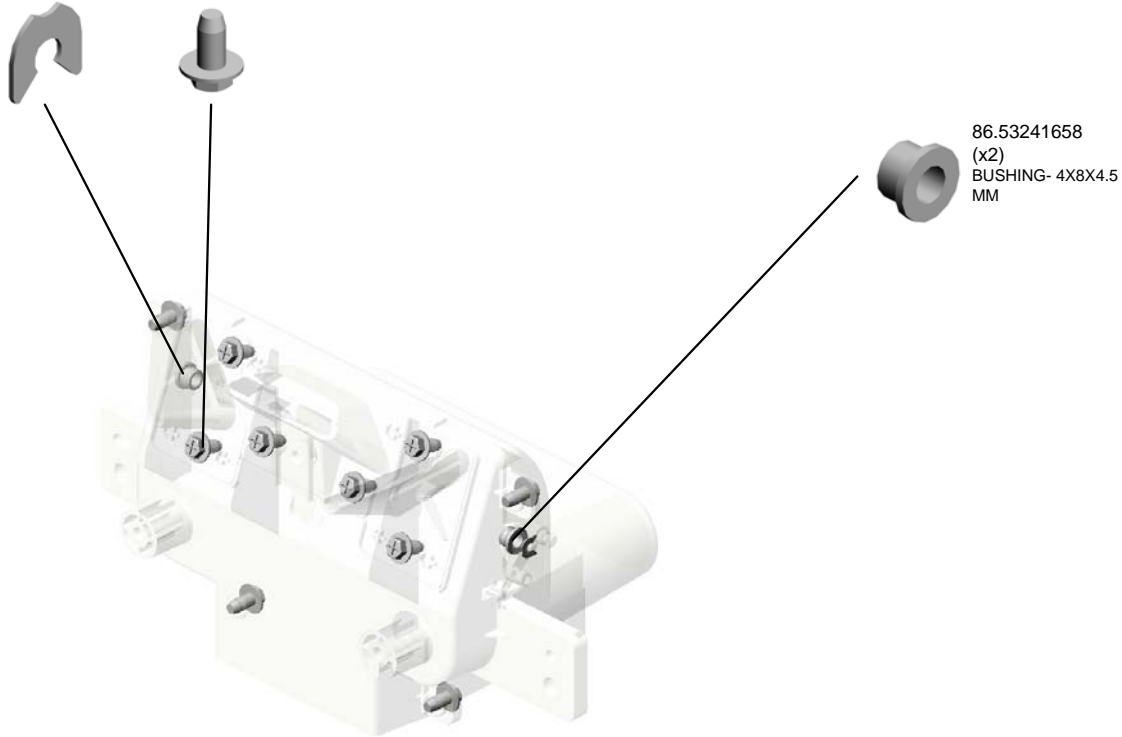
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S008\_S008  
DUCT:FRONT:BLOWER:ASS'Y

59.08050100    18.04504008N  
(x2)            (x10)  
RETAINING RING -    TAPPING SCREW -  
M2.5                M4X8



365.D7772865  
DUCT:FRONT:BLO  
WER:ASS'Y



86.53241658  
(x2)  
BUSHING- 4X8X4.5  
MM

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011\_S009

GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y

9.03603006N  
(x2)  
SCREW - M3X6

462.M2052559  
COIL SPRING:GRIP  
:OPEN AND CLOSE

521.M2057404  
LINK:GUIDE PLATE  
:OPEN AND CLOSE  
:UN LOCK

133.AW010151  
PHOTO REFLECTIO  
N SENSOR:PS122T  
L1-A

21.04513006N  
TAPPING SCREW -  
3X6

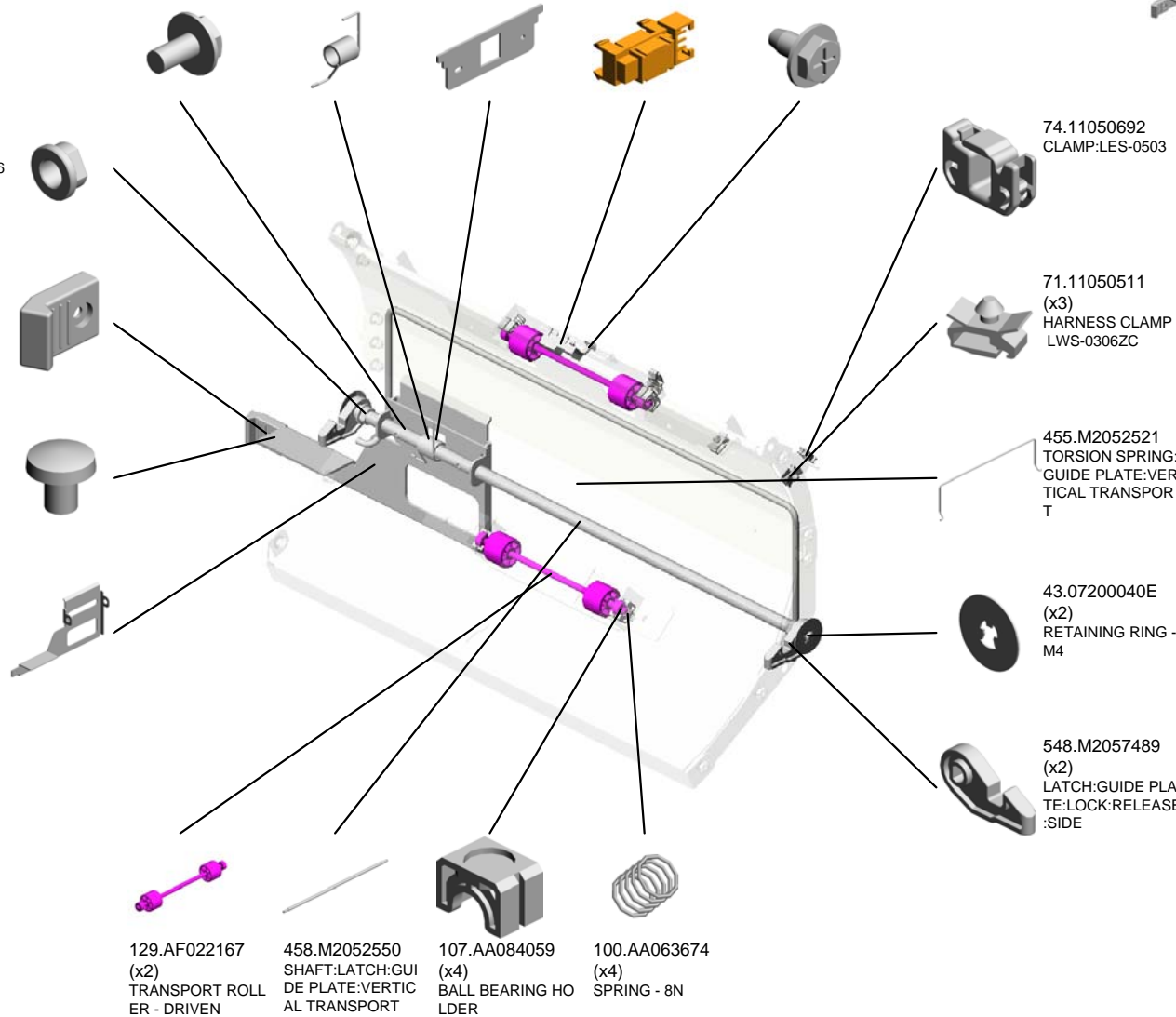
456.M2052536  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:LEFT:ASSY

104.AA082101  
(x2)  
BUSHING - 6X10X6

130.AG051141  
RELEASE LEVER

3.03530040N  
SCREW - M3X4

457.M2052549  
BRACKET:LEVER:  
VERTICAL TRANSPOR  
T



129.AF022167  
(x2)  
TRANSPORT ROLL  
ER - DRIVEN

458.M2052550  
SHAFT:LATCH:GUI  
DE PLATE:VERTIC  
AL TRANSPORT

107.AA084059  
(x4)  
BALL BEARING HO  
LDER

100.AA063674  
(x4)  
SPRING - 8N

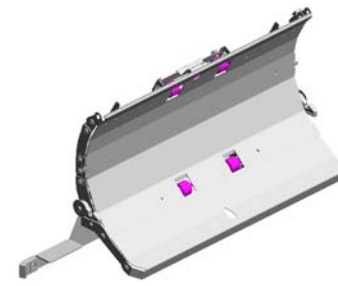
74.11050692  
CLAMP:LES-0503

71.11050511  
(x3)  
HARNESS CLAMP -  
LWS-0306ZC

455.M2052521  
TORSION SPRING:  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T

43.07200040E  
(x2)  
RETAINING RING -  
M4

548.M2057489  
(x2)  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE  
:SIDE



U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

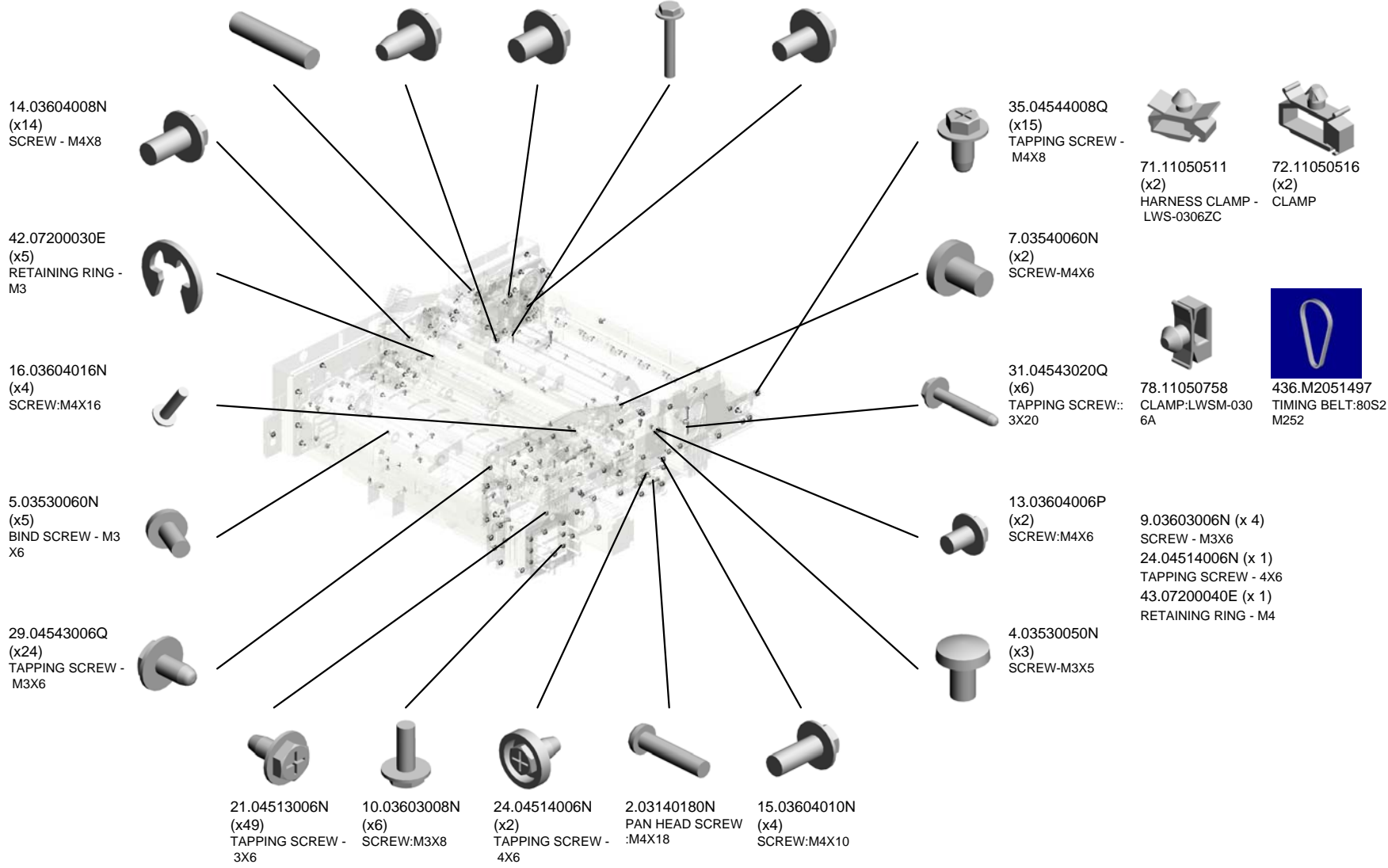
U011\_S010

TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

- 36.06330140G (x4) PARALLEL PIN - 3X14
- 25.04514008N (x39) TAPPING SCREW: 4X8
- 12.03604006N (x8) SCREW - M4X6
- 11.03603020N (x2) SCREW:M3X20
- 9.03603006N (x30) SCREW - M3X6



498.M2057310  
TRANSPORT UNIT:  
REGISTRATION:PU  
LL OUT:ASSY



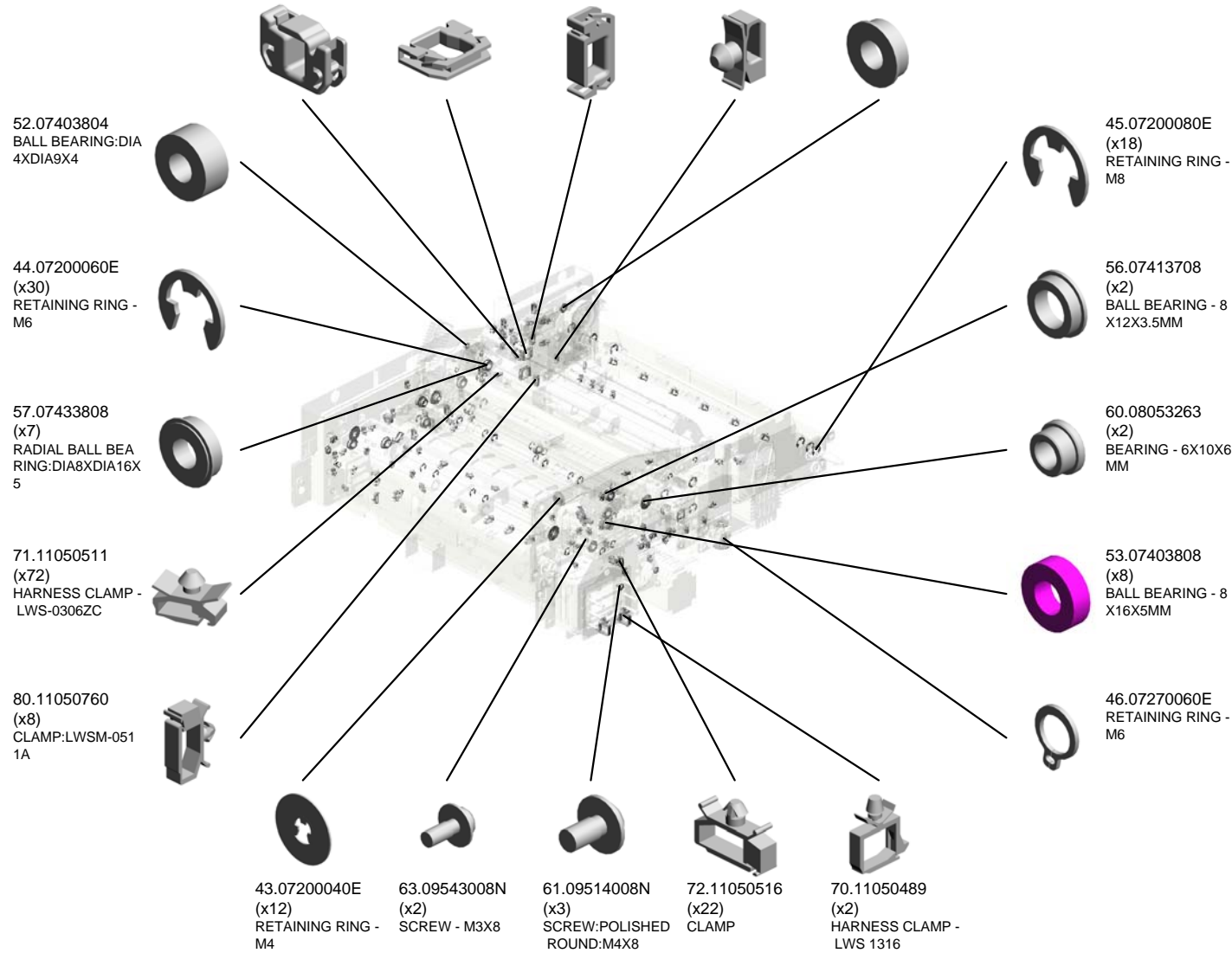
# U011\_S010

## TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

74.11050692 (x6) CLAMP:LES-0503  
 76.11050724 (x2) CLAMPS:WES-1210  
 75.11050723 (x2) CLAMPS:WES-0507  
 78.11050758 (x2) CLAMP:LWSM-0306A  
 55.07413506 BALL BEARING - 6 X12X4 MM



498.M2057310  
 TRANSPORT UNIT:  
 REGISTRATION:PU  
 LL OUT:ASSY





# U011\_S010

## TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

97.AA061191  
(x4)  
TENSION SPRING:  
REGISTRATION

102.AA066403  
TORSION SPRING:  
GUIDE PLATE:FRO  
NT

128.AF021091  
TIMING ROLLER:T  
RANSFER:DRIVEN

90.A2941838  
GROUND PLATE -  
LENS STAY

133.AW010151  
(x3)  
PHOTO REFLECTIO  
N SENSOR:PS122T  
L1-A



498.M2057310  
TRANSPORT UNIT:  
REGISTRATION:PU  
LL OUT:ASSY

119.AA143812  
SCREW - SCALE



105.AA082104  
(x2)  
BUSHING - 8X12X7



82.11050763  
(x2)  
CLAMP:LWS-1211A



83.11050764  
(x4)  
CLAMP:LWS-1316A



98.AA061192  
(x2)  
TENSION SPRING:  
TIMING ROLLER



125.AB014243  
GEAR:IDLER:Z30



134.AW020198  
(x2)  
PHOTOINTERRUP  
TOR:LG2A14NL1



135.AW020203  
PHOTOINTERRUP  
TOR:GP1A173LCS  
2F



84.50530419  
(x8)  
BUSHING - 10MM



109.AA132300  
(x2)  
ROLLER:LOCK:PU  
LL OUT



108.AA120127  
(x2)  
DISCHARGE BRUS  
H:FUSING



81.11050761  
CLAMP:LWS-0511A



127.AB030803  
(x3)  
TIMING PULLEY - 2  
5T



121.AA161122  
(x3)  
MOTOR CUSHION



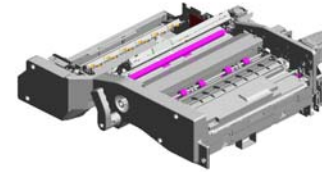
91.A6973175  
SPACER - 10X14X1  
3.5MM



U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

# U011\_S010

## TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y



498.M2057310  
TRANSPORT UNIT:  
REGISTRATION:PU  
LL OUT:ASSY

- 152.B2236171 RUBBER BUSHING :ENCODER
- 173.C2023102 (x2) COLLAR - 6.35X10 X4MM
- 143.AX060489 DC BRUSHLESS MOTOR:DC24V:28W: DIA54.4
- 151.B2233441 TIMING BELT:TONE ER BOTTLE
- 150.B1322366 LEVER:DRUM STATION:LEFT

136.AW020213 (x2) OPTICS SENSOR:ENCODER:300LPI

153.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT:M4X8

160.B2382675 (x2) REGISTRATION ROLLER BUSHING

137.AX040195 DC STEPPER MOTOR:SHIFT:56

175.C2383879 TIMING BELT

141.AX060424 (x2) DC STEPPER MOTOR:MM56XL76

177.C2444426 (x2) SHOULDER SCREW

171.BB013040 GEAR:SHIFT:ROLLER:Z30

159.B2346533 TIMING BELT - S2 M152

148.B1321221 HOLDER:SPRING:PULL OUT

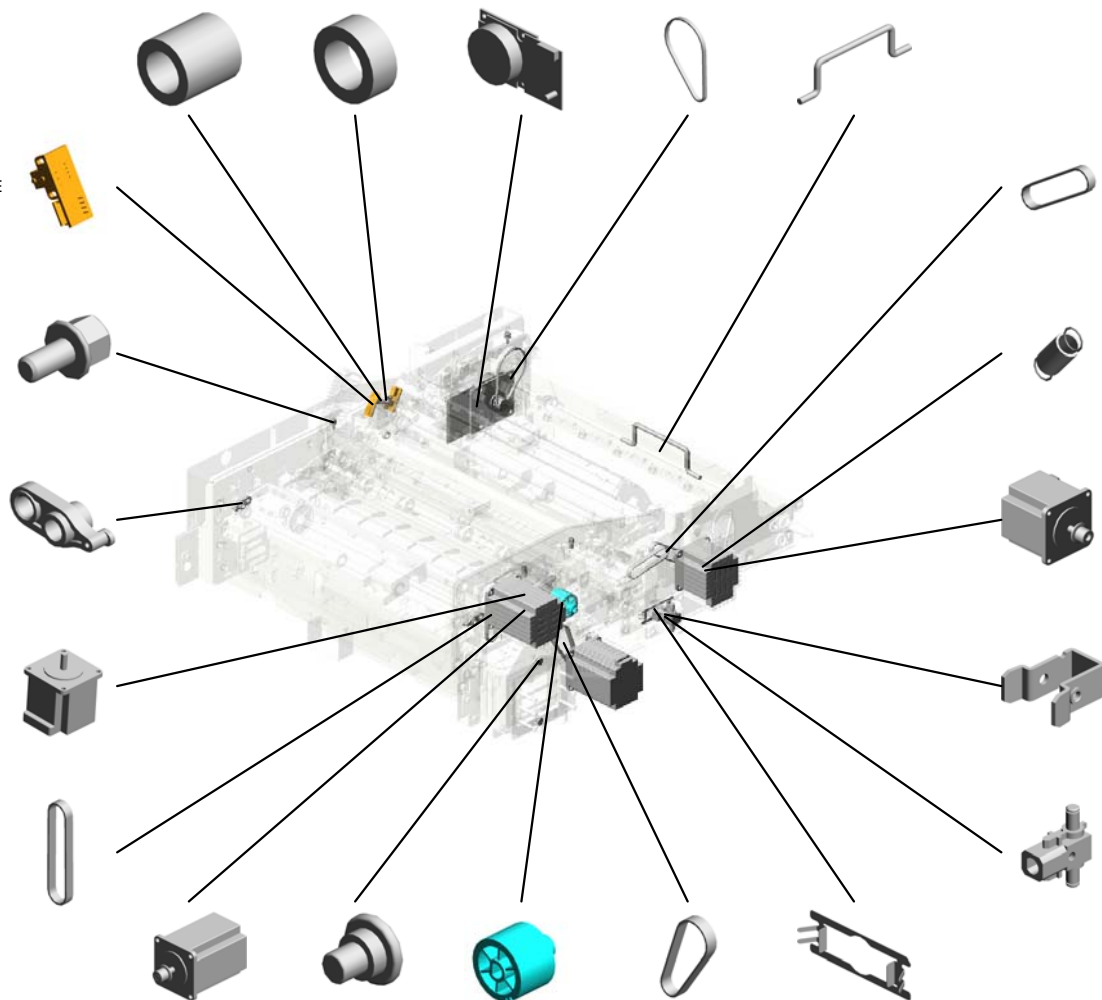
180.C2693956 (x2) TIMING BELT:S2M152

158.B2346508 (x2) TENSION SPRING

138.AX040196 STEPPER MOTOR:PAPER TRANSPORT MD:MM56

149.B1321224 SUPPORTING PLATE:BRACKET:LOCK

147.B1321183 BRACKET:LOCK



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S010 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

182.D0396137  
ENCODER:ASS'Y

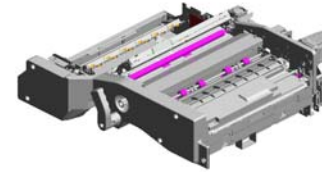
198.D1361244  
COVER:ENCODER

192.D0742739  
(x4)  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

189.D0742679  
HOLDER:DC STEP PER MOTOR:SHIFT

196.D0746497  
(x5)  
DECAL:POSITIONING DISPLAY:TCRUNG

498.M2057310  
TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y



193.D0742744  
HOLDER:SHIFT:BEARING:FRONT

204.D1792631  
GUIDE PLATE:SHIFT:REGISTRATION:UPPER

203.D1792621  
SHAFT:DRIVEN ROLLER:SHIFT

205.D1792636  
GUIDE PLATE:SHIFT:REGISTRATION:LOWER

187.D0742632  
BRACKET:DC STEP PER MOTOR:MM56:CAM

194.D0743173  
TIMING PULLEY:S2M:25T

191.D0742685  
SYNCHRONOUS BELT:B80S2M190

190.D0742681  
SHAFT:CAM:SHIFT

206.D1792642  
HOLDER:SHIFT:BEARING:REAR

197.D0931266  
DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE

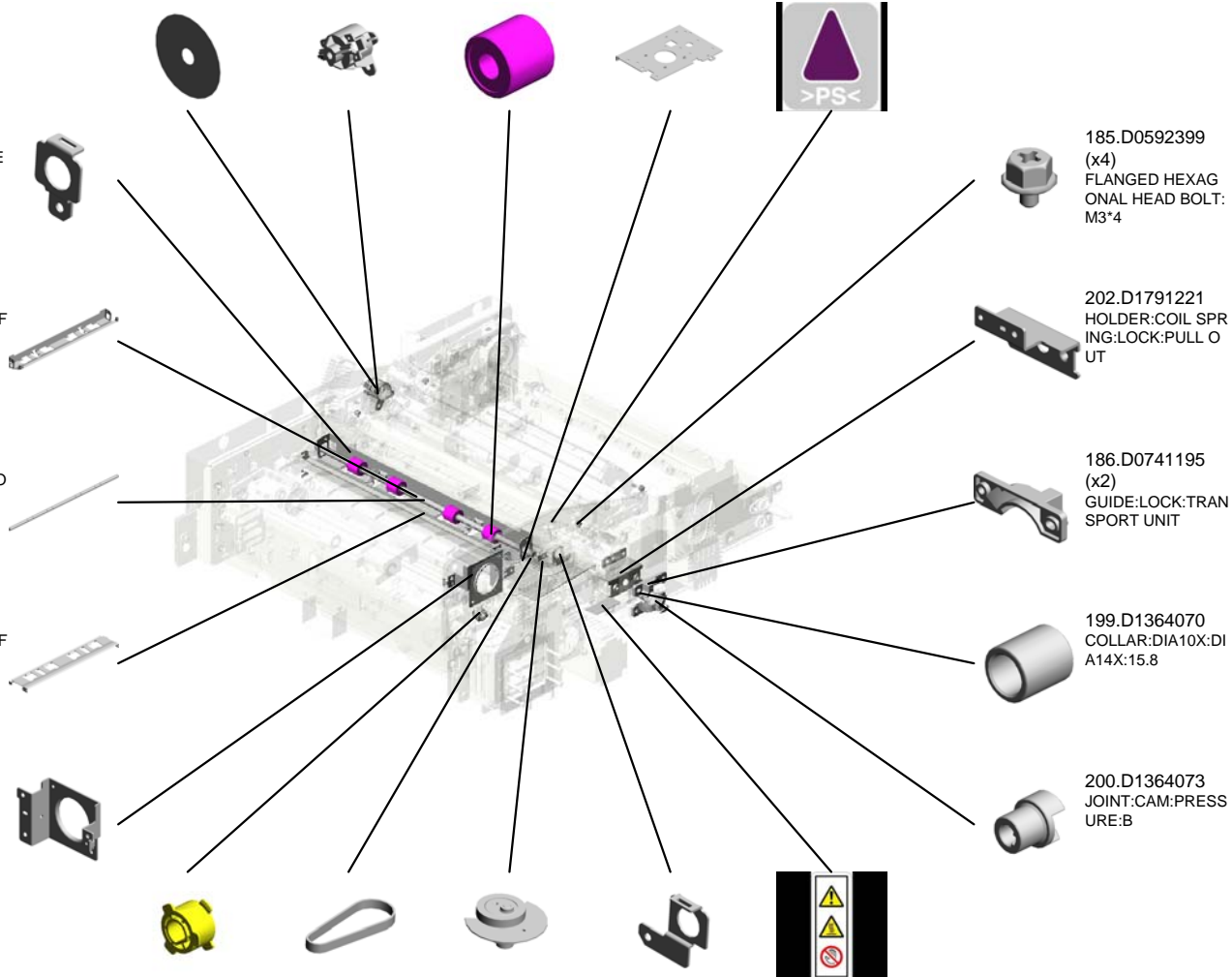
185.D0592399  
(x4)  
FLANGED HEXAGONAL HEAD BOLT:M3\*4

202.D1791221  
HOLDER:COIL SPRING:LOCK:PULL OUT

186.D0741195  
(x2)  
GUIDE:LOCK:TRANSPORT UNIT

199.D1364070  
COLLAR:DIA10X:DIA14X:15.8

200.D1364073  
JOINT:CAM:PRESSURE:B



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S010 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

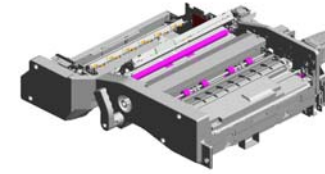
207.D1792643  
(x2)  
CAM:REGISTRATION:GATE:RELEASE

209.D1792648  
PLATE:ADJUSTING PIN

240.D4342635  
TENSION SPRING: POLARIZATION PWL:PRESSURE

226.D1792786  
DUCT:FAN:CONTACT IMAGE SENSOR

241.D4472564  
KNOB:TURN



498.M2057310  
TRANSPORT UNIT: REGISTRATION: PULL OUT: ASS'Y

210.D1792649  
(x2)  
BRACKET:GUIDE:SHIFT

221.D1792763  
(x2)  
CAM:REGISTRATION:TIMING

213.D1792675  
COVER:REGISTRATION:DOUBLE FEE D SENSOR

211.D1792666  
GUIDE PLATE:REGISTRATION:TIMING:UPPER

232.D1795435  
PCB:URRB

212.D1792670  
GUIDE PLATE:REGISTRATION:TIMING:LOWER

222.D1792764  
SHAFT:CAM:REGISTRATION:TIMING

219.D1792758  
GEAR:Z41:TIMING PULLEY:T41

217.D1792754  
BRACKET:DC STEPPER MOTOR:PAPER FEED

218.D1792757  
TIGHTENER:BRACKET:DC STEPPER MOTOR

214.D1792685  
CASE:REMOVE PAPER DUST:ASS'Y

208.D1792647  
SHAFT:SHIFT

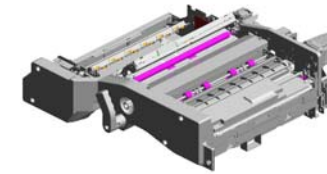
215.D1792691  
(x2)  
TENSION SPRING: PRESSURE ROLLER

216.D1792698  
COMPRESSION SPRING:SHIFT

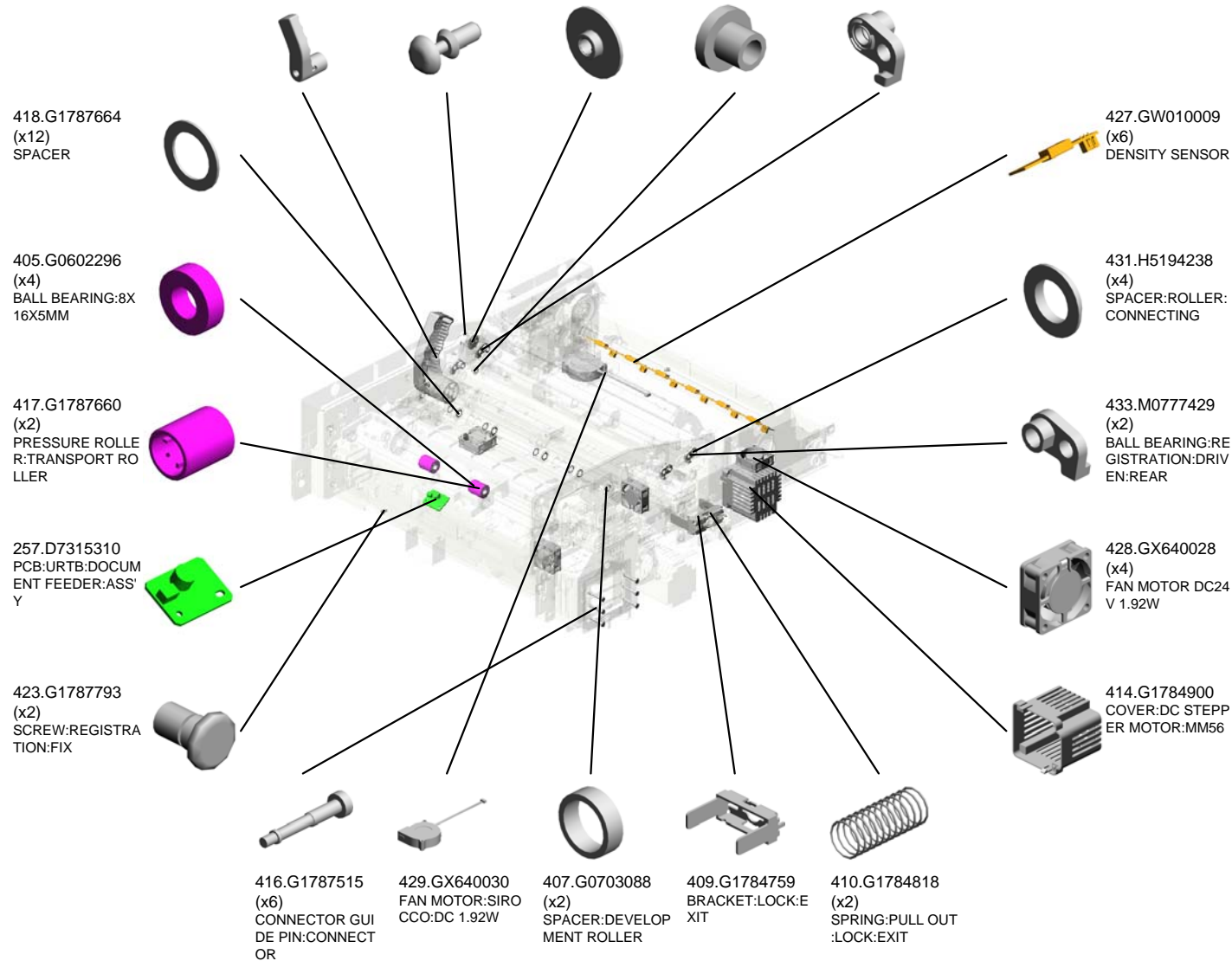
220.D1792760  
COVER:MOTOR

# U011\_S010 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

- 412.G1784847 LEVER:PULL OUT: TRANSPORT
- 408.G1073834 (x4) RIVET - 2.0
- 415.G1786352 GUIDE PLATE:ENC ODER
- 249.D5161560 (x2) SPACER:SHAFT:LI NK
- 432.M0777428 (x2) BALL BEARING:RE GISTRATION:DRIV EN:FRONT



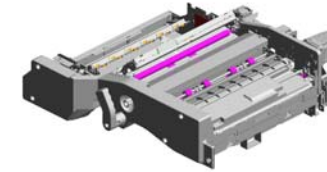
498.M2057310  
TRANSPORT UNIT:  
REGISTRATION:PU  
LL OUT:ASSY



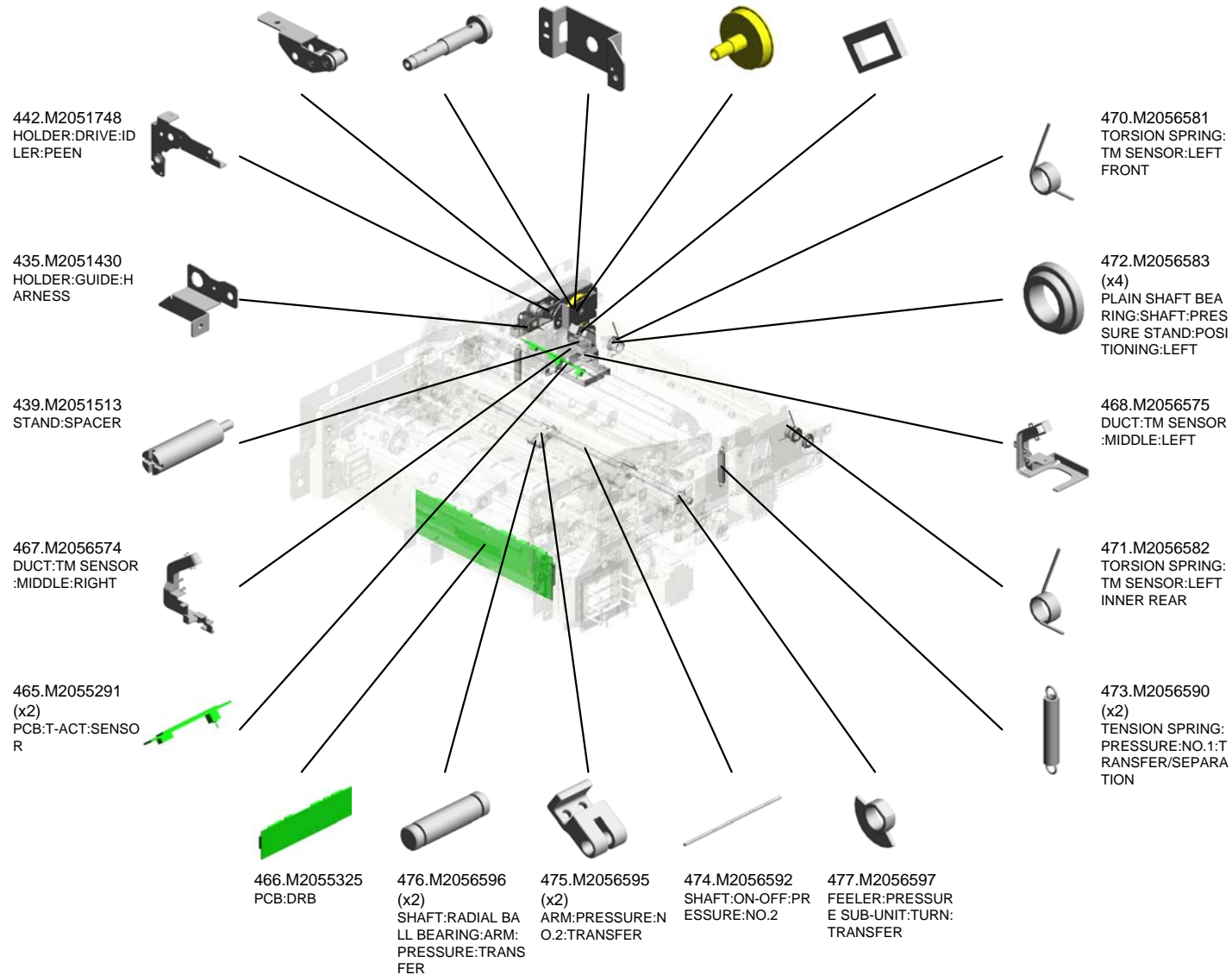
# U011\_S010

## TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

441.M2051534 TIGHTENER:DRIVE  
 440.M2051532 SHAFT:IDLER:PULLEY:PRESS FIT  
 438.M2051499 HOLDER:PULLEY  
 437.M2051498 PULLEY:IDLER:75T/17T  
 469.M2056580 SEAL:DUCT:TM SENSOR:UPPER



498.M2057310  
 TRANSPORT UNIT:  
 REGISTRATION:PU  
 LL OUT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S010 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

489.M2056687  
LINK:REGISTRATI  
ON:PULL OUT:MI  
DLE  
201507-03 X/O

501.M2057329  
GUIDE PLATE:REG  
ISTRATION:EXIT:L  
OWER:WELDING

505.M2057344  
TRANSPORT ROLL  
ER:REMOVE PAPE  
R DUST:DRIVE RO  
LLER

488.M2057225  
TIMING ROLLER:D  
RIVEN:TRANSFER

502.M2057333  
GUIDE PLATE:TRA  
NSFER:ENTRANCE  
:UPPER:WELDING



498.M2057310  
TRANSPORT UNIT:  
REGISTRATION:PU  
LL OUT:ASSY

496.M2057306  
KNOB:TRANSPOR  
T ROLLER



490.M2056688  
(x2)  
LINK:LEVER:PULL  
OUT  
201506-03 X/O



499.M2057311  
DISC:GATE:REGIS  
TRATION:HOME P  
OSITION SENSOR



500.M2057328  
SHAFT:REGISTRA  
TION:TIMING ROLL  
ER



487.M2057203  
TRANSPORT ROLL  
ER:REGISTRATION  
:TIMING



503.M2057338  
COVER:DC STEPP  
ER MOTOR:MM56X  
L76



492.M2057288  
BASE:DRAWER:RE  
GISTRATION:MAIN



493.M2057289  
(x6)  
COMPRESSION SP  
RING:DRAWER:RE  
GISTRATION



480.M2056602  
SPACER:PRESSU  
RE:NO.2



478.M2056600  
(x2)  
PULLEY:DRIVE:PR  
ESSURE:NO.2:DIA  
32



504.M2057342  
TRANSPORT ROLL  
ER:TIMING:TRANS  
FER



481.M2056606  
(x2)  
CAM:ON-OFF:PRE  
SSURE STAND



491.M2057239  
COIL SPRING:GUI  
DE PLATE:OPEN A  
ND CLOSE:REAR



482.M2056623  
DECAL:EXCHANG  
EABLE:TRANSFER  
UNIT:SECOND



479.M2056601  
SYNCHRONOUS B  
ELT:B150S3M189



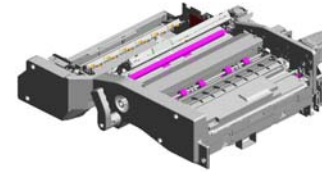
U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

U011\_S010  
 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y

509.M2057369  
 COVER:REGISTRATION:REMOVE  
 PA PER DUST:UPPER

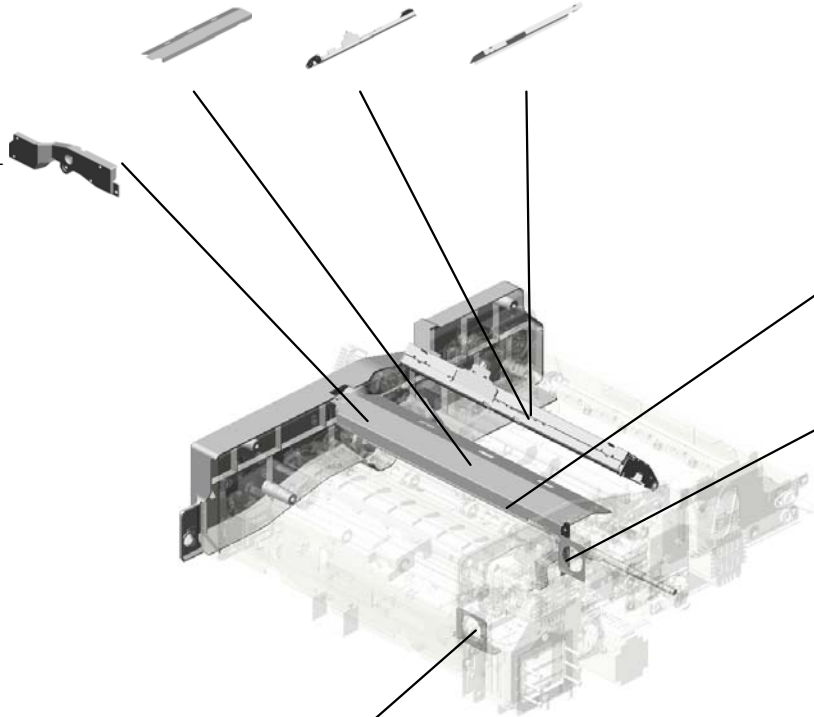
507.M2057362  
 GUIDE:OPEN AND CLOSE:REGISTRATION

510.M2057370  
 COVER:REGISTRATION:PULL OUT:GUIDE PLATE:OPEN AND CLOSE



498.M2057310  
 TRANSPORT UNIT:REGISTRATION:PULL OUT:ASSY

518.M2057399  
 INNER COVER:REGISTRATION:PULL OUT



508.M2056692  
 SHAFT:LOCK:REGISTRATION:MIDDLE  
 201507-04 X/O

563.D1942945  
 HOLDER:CAM:SHIFT

506.M2057351  
 (x2)  
 BRACKET:FAN:BASE:COOLING

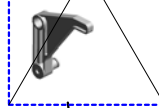
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S010\_S001

ARM:REGISTRATION:TIMING:ASS'Y

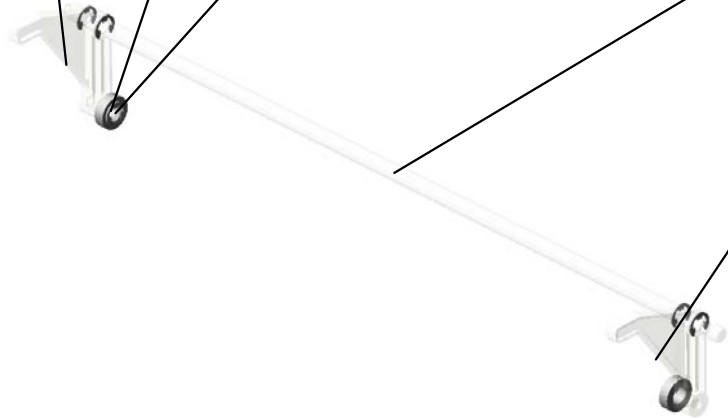
~~224.D1792793  
ARM:TIMING ROLL  
ER:FRONT  
201603-09~~



53.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



44.07200060E  
(x6)  
RETAINING RING -  
M6



~~223.D1792792  
SHAFT:ARM:REGIS  
TRATION:TIMING  
201603-08~~

~~225.D1792795  
ARM:TIMING ROLL  
ER:INNER BACK  
201603-10~~



564.D1792771  
ARM:REGISTRATI  
ON:TIMING:ASS'Y

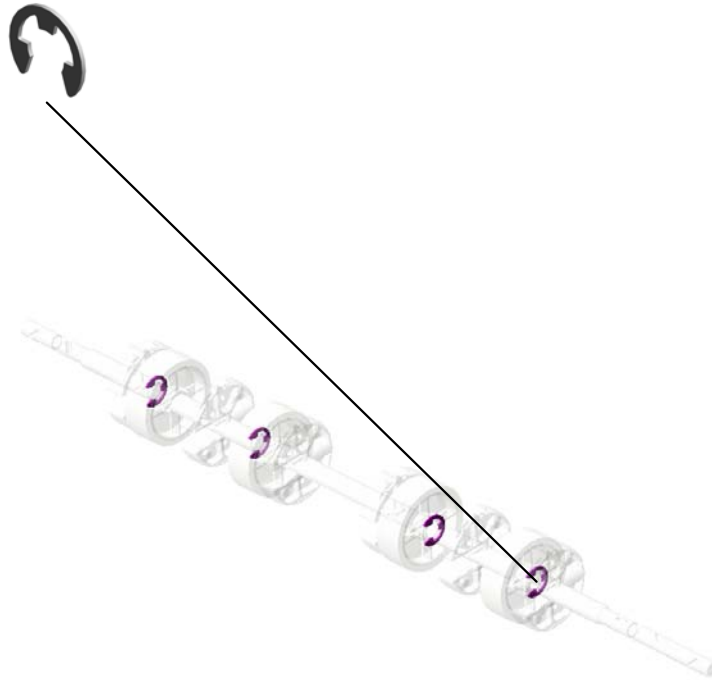
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S010\_S002  
REGISTRATION ROLLER:GATE:ASS'Y

45.07200080E  
(x4)  
RETAINING RING -  
M8



495.M2057305  
REGISTRATION R  
OLLER:GATE:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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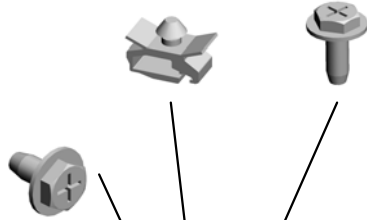
U011\_S010\_S003  
CONTACT IMAGE SENSOR:ASS'Y

71.11050511 (x3)  
HARNESS CLAMP - LWS-03062C

17.04503008N (x2)  
TAPPING SCREW - M3X8



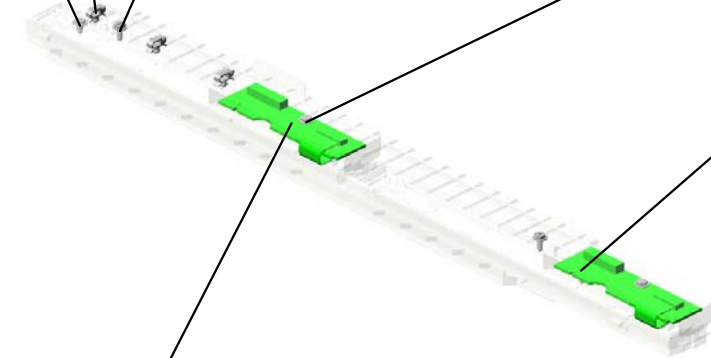
21.04513006N (x3)  
TAPPING SCREW - 3X6



9.03603006N (x2)  
SCREW - M3X6



120.AA143848  
STEPPED SCREW - M3



234.D1945480 (x2)  
PCB:CRB



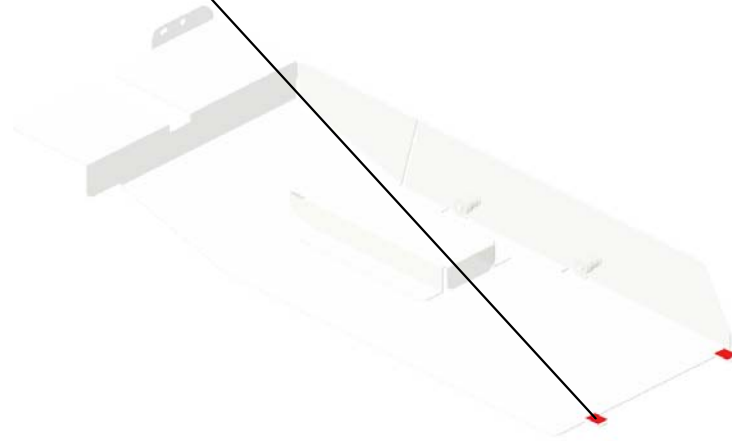
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S010\_S004  
COVER:REGISTRATION:LOWER:ASS'Y

561.M1092305  
(x4)  
SPONGE:SIDE:LO  
WER  
201507-07



511.M2057379  
COVER:REGISTRA  
TION:LOWER:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U011\_S011

## GUIDE PLATE:REGISTRATION:RIGHT:TURN

532.M2057438  
GRIP:REGISTRATI  
ON:RIGHT:TURN

9.03603006N  
(x2)  
SCREW - M3X6

521.M2057404  
LINK:GUIDE PLATE  
:OPEN AND CLOSE  
:UN LOCK

549.M2057491  
COIL SPRING:GRIP  
:OPEN AND CLOSE  
:LOWER:NO.3

531.M2057437  
SHAFT:LOCK:GUID  
E PLATE:MIDDLE

512.M2057383  
GUIDE PLATE:REG  
ISTRATION:RIGHT:  
TURN

130.AG051141  
RELEASE LEVER

3.03530040N  
SCREW - M3X4

43.07200040E  
(x2)  
RETAINING RING -  
M4

547.M2057488  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE

543.M2057460  
COIL SPRING:GUI  
DE PLATE:REAR:R  
EGISTRATION:RIG  
HT

107.AA084059  
(x2)  
BALL BEARING HO  
LDER

560.M3791627  
TRANSPORT ROLL  
ER:DRIVEN

513.M2057384  
TORSION BAR SP  
RING:REGISTRATI  
ON:GUIDE PLATE:  
TURN

524.M2057420  
GUIDE PLATE:REG  
ISTRATION:TURN:  
CORE:ASSY

483.M2057112  
SHAFT:GUIDE PLA  
TE:TURN:RIGHT L  
OWER

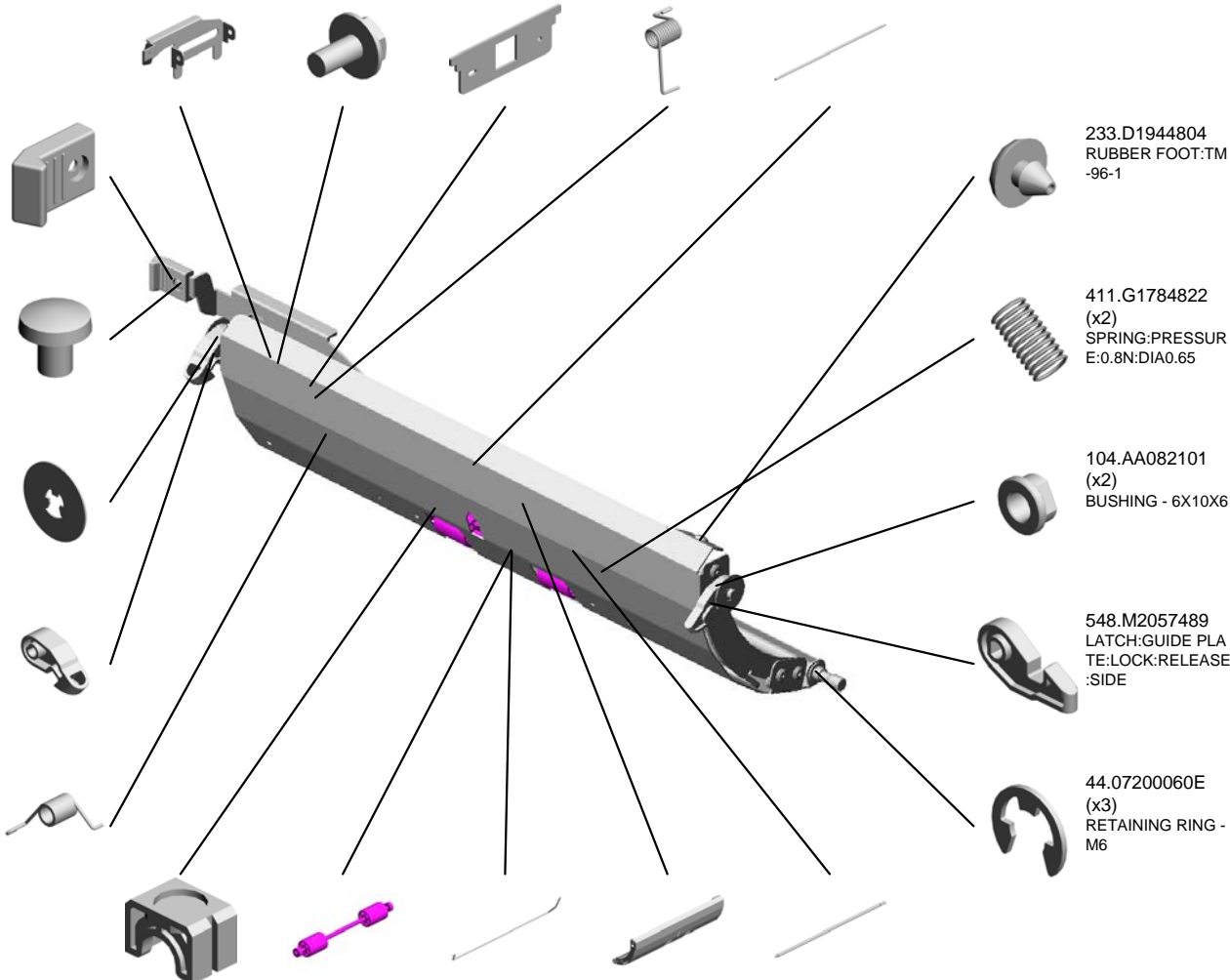
233.D1944804  
RUBBER FOOT:TM  
-96-1

411.G1784822  
(x2)  
SPRING:PRESSUR  
E:0.8N:DIA0.65

104.AA082101  
(x2)  
BUSHING - 6X10X6

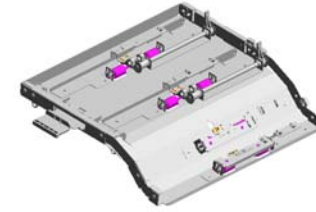
548.M2057489  
LATCH:GUIDE PLA  
TE:LOCK:RELEASE  
:SIDE

44.07200060E  
(x3)  
RETAINING RING -  
M6



U011\_S012  
GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y

520.M2057403 GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE  
 21.04513006N (x4) TAPPING SCREW - 3X6  
 534.M2057440 SHAFT:GRIP:GUIDE PLATE:RIGHT UPPER  
 521.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK  
 463.M2054681 (x2) HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2



514.M2057385 GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASSY

104.AA082101 (x2) BUSHING - 6X10X6

227.D1792932 (x2) ARM:ON-OFF:TRANSPORT ROLLER

9.03603006N (x2) SCREW - M3X6

107.AA084059 (x8) BALL BEARING HOLDER

133.AW010151 (x4) PHOTO REFLECTION SENSOR:PS122TL1-A

101.AA063675 (x6) SPRING - 5N

484.M2057121 (x2) SHAFT:ON-OFF:ARM:GUIDE PLATE

78.11050758 (x12) CLAMP:LWSM-0306A

106.AA082144 (x4) BUSHING - 8X12X7

188.D0742652 (x2) LEVER:LINK:TRANSPORT ROLLER

43.07200040E (x7) RETAINING RING - M4

100.AA063674 (x2) SPRING - 8N

35.04544008Q (x2) TAPPING SCREW - M4X8

527.M2057428 HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER

74.11050692 (x2) CLAMP:LES-0503

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S012  
GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y



514.M2057385  
GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASSY

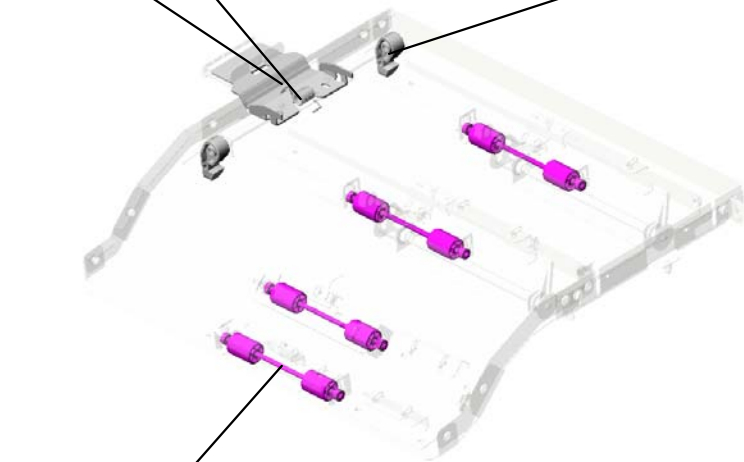
545.M2057484  
COIL SPRING:GRIP  
:OPEN AND CLOSE  
:UPPER



535.M2057441  
GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE



547.M2057488  
(x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE



560.M3791627  
(x4)  
TRANSPORT ROLLER:DRIVEN



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011\_S013  
GUIDE PLATE:REGISTRATION:RIGHT LOWER:ASS'Y

233.D1944804 (x2)  
RUBBER FOOT:TM-96-1

545.M2057484  
COIL SPRING:GRIP  
:OPEN AND CLOSE  
:UPPER

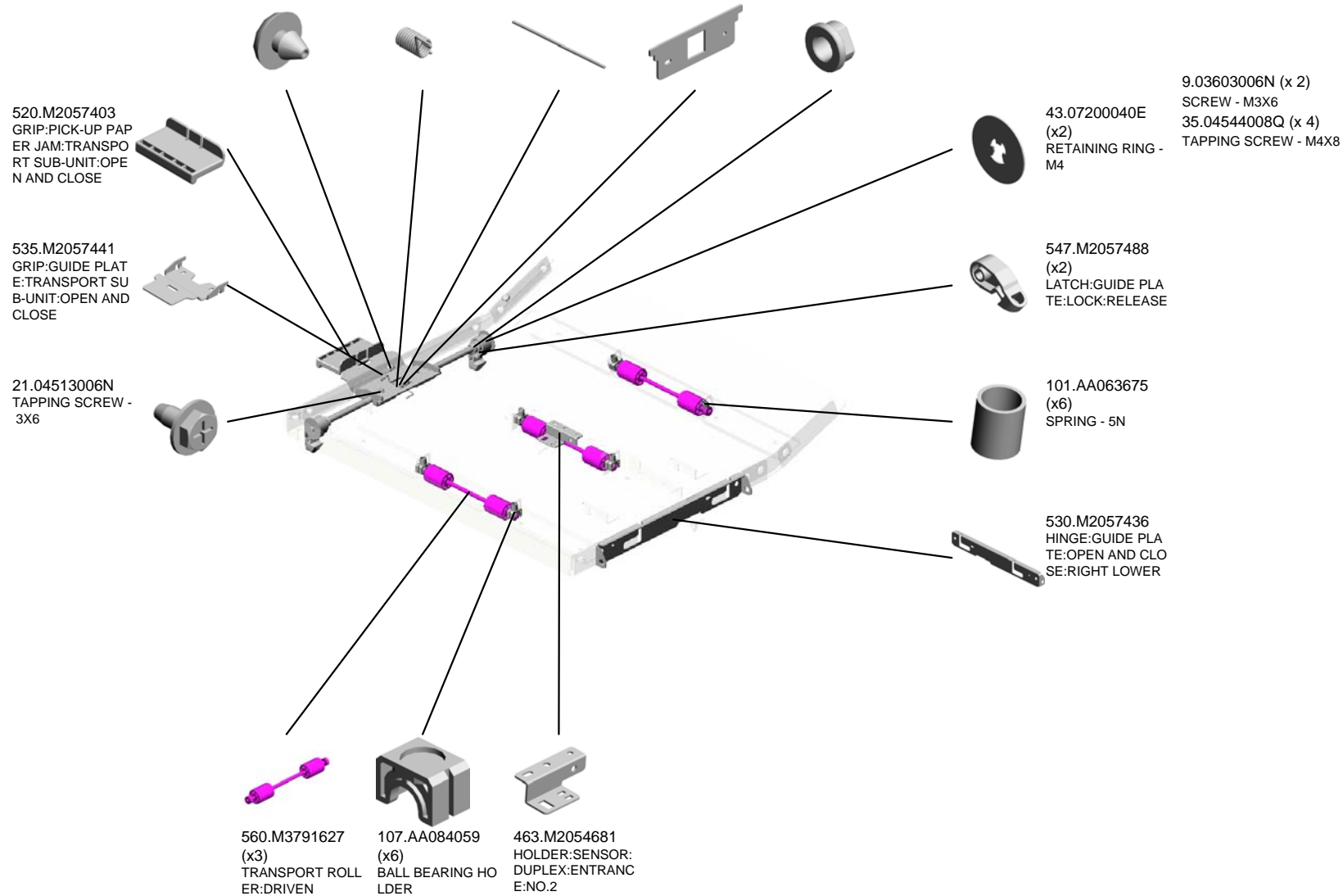
533.M2057439  
SHAFT:GRIP:GUID  
E PLATE:RIGHT LO  
WER

521.M2057404  
LINK:GUIDE PLATE  
:OPEN AND CLOSE  
:UN LOCK

104.AA082101 (x2)  
BUSHING - 6X10X6



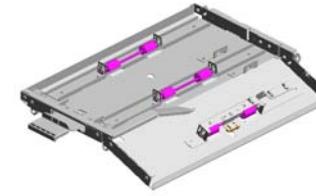
515.M2057386  
GUIDE PLATE:REG  
ISTRATION:RIGHT  
LOWER:ASS'Y





U011\_S014  
GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y

535.M2057441 GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE  
 545.M2057484 COIL SPRING:GRIP:OPEN AND CLOSE:UPPER  
 521.M2057404 LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK  
 541.M2057455 SHAFT:GRIP:GUIDE PLATE:LEFT:MIDDLE  
 9.03603006N (x2) SCREW - M3X6



516.M2057388 GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y

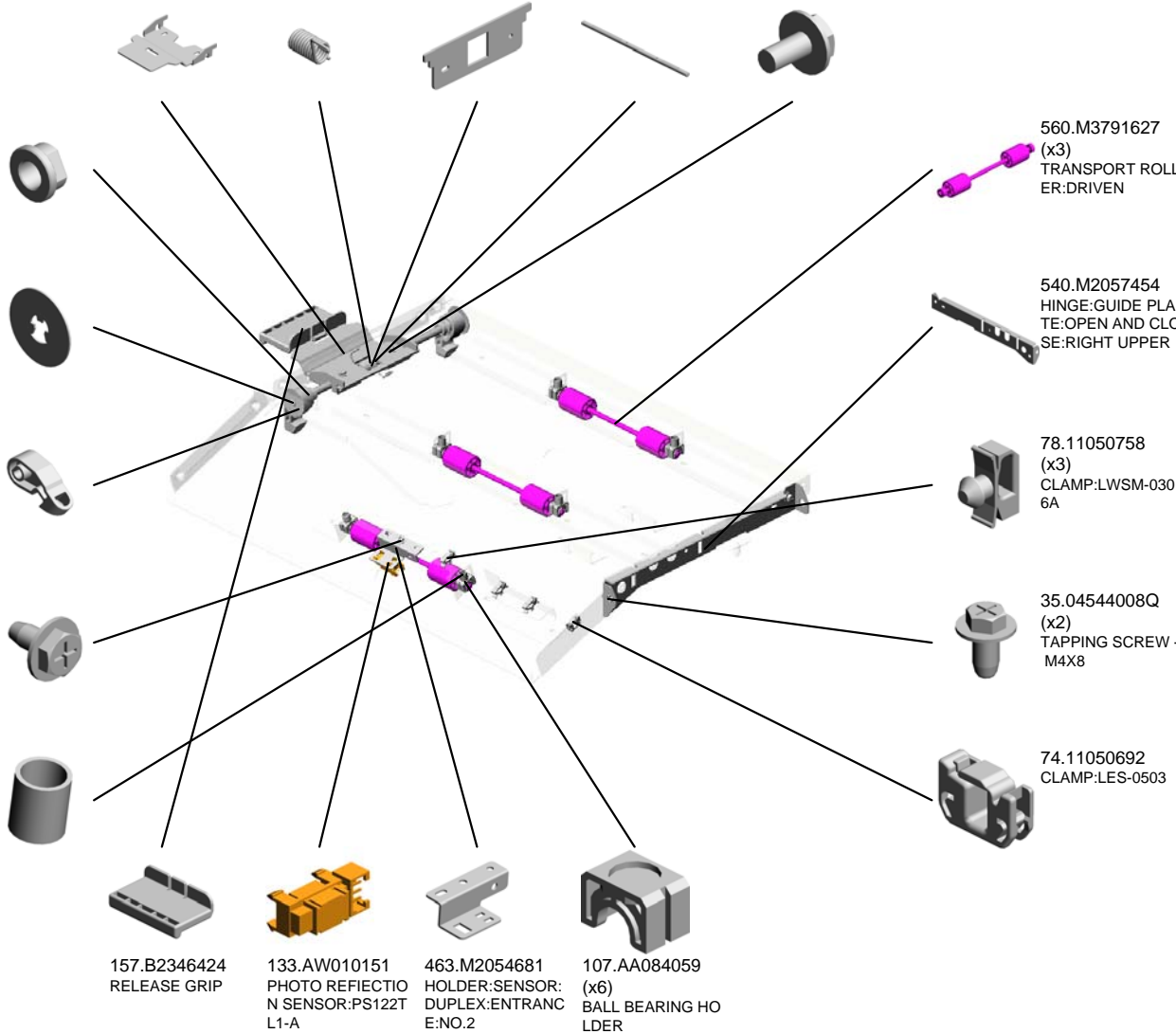
104.AA082101 (x2) BUSHING - 6X10X6

43.07200040E (x2) RETAINING RING - M4

547.M2057488 (x2) LATCH:GUIDE PLATE:LOCK:RELEASE

21.04513006N TAPPING SCREW - 3X6

101.AA063675 (x6) SPRING - 5N



560.M3791627 (x3) TRANSPORT ROLLER:DRIVEN

540.M2057454 HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER

78.11050758 (x3) CLAMP:LWSM-0306A

35.04544008Q (x2) TAPPING SCREW - M4X8

74.11050692 CLAMP:LES-0503

157.B2346424 RELEASE GRIP

133.AW010151 PHOTO REFLECTION SENSOR:PS122T L1-A

463.M2054681 HOLDER:SENSOR:DUPLX:ENTRANCE:NO.2

107.AA084059 (x6) BALL BEARING HOLDER

U011\_S015  
GUIDE PLATE:REGISTRATION:LEFT LOWER:ASS'Y

520.M2057403 GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE  
 522.M2057405 GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER  
 523.M2057406 SHAFT:GRIP:GUIDE PLATE:LEFT LOWER  
 546.M2057486 COIL SPRING:GRIP:OPEN AND CLOSE:LOWER

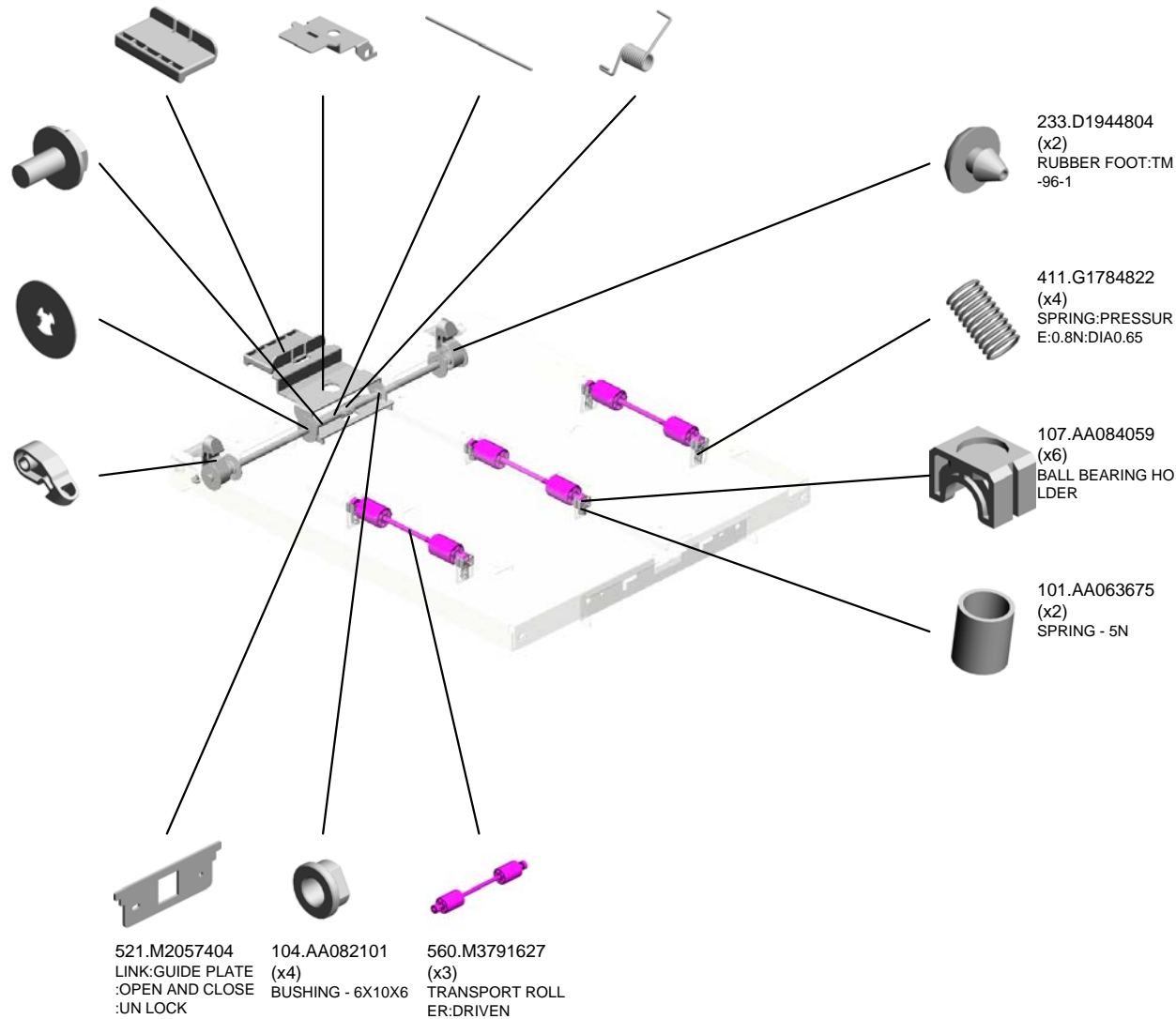


517.M2057389  
GUIDE PLATE:REGISTRATION:LEFT LOWER:ASS'Y

9.03603006N  
(x2)  
SCREW - M3X6

43.07200040E  
(x5)  
RETAINING RING - M4

547.M2057488  
(x2)  
LATCH:GUIDE PLATE:LOCK:RELEASE



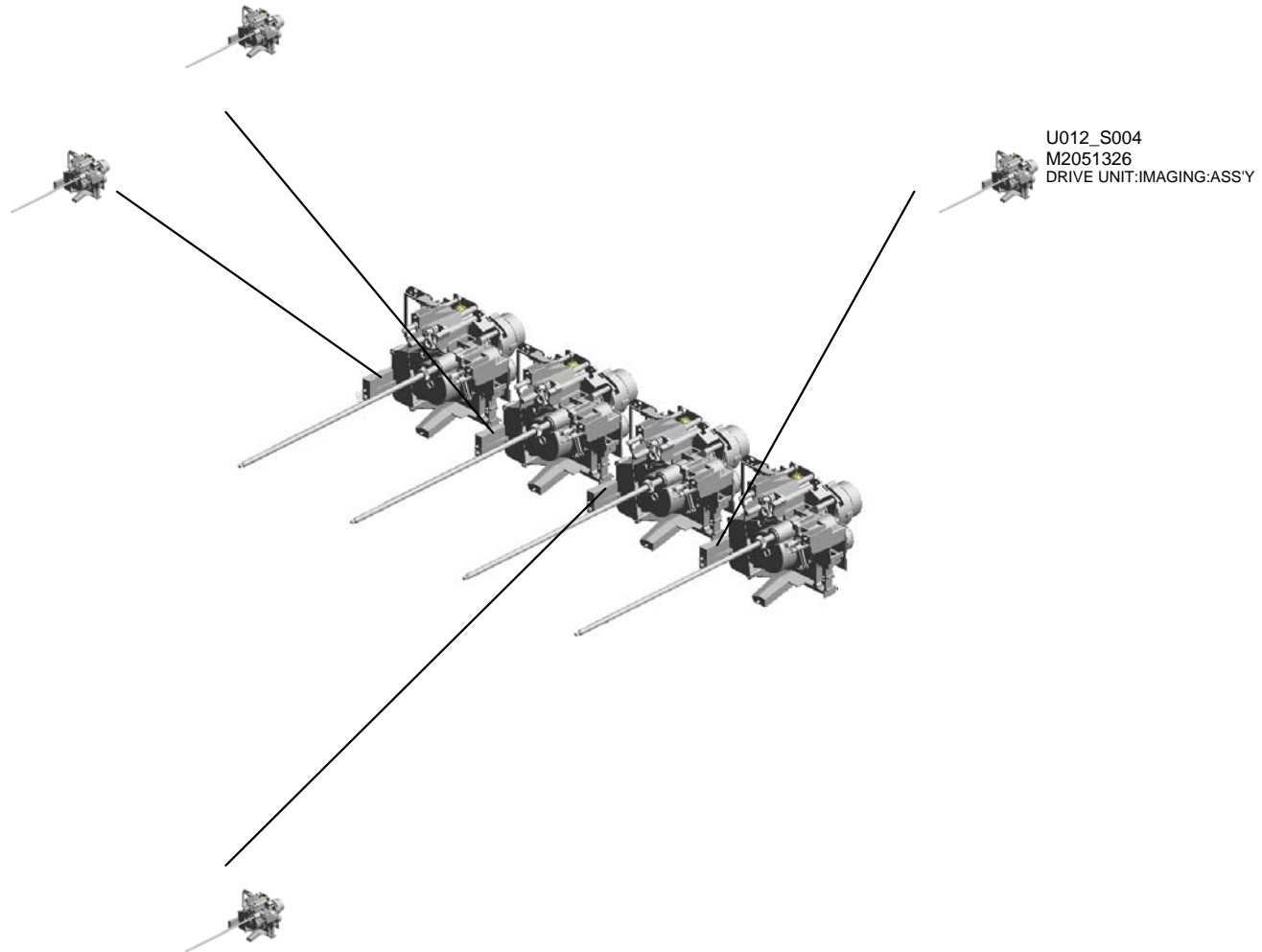
# U012.MAIN DRIVE:RIGHT

U012\_S002  
M2051326  
DRIVE UNIT:IMAGING:ASSY

U012\_S001  
M2051326  
DRIVE UNIT:IMAGING:ASSY

U012\_S004  
M2051326  
DRIVE UNIT:IMAGING:ASSY

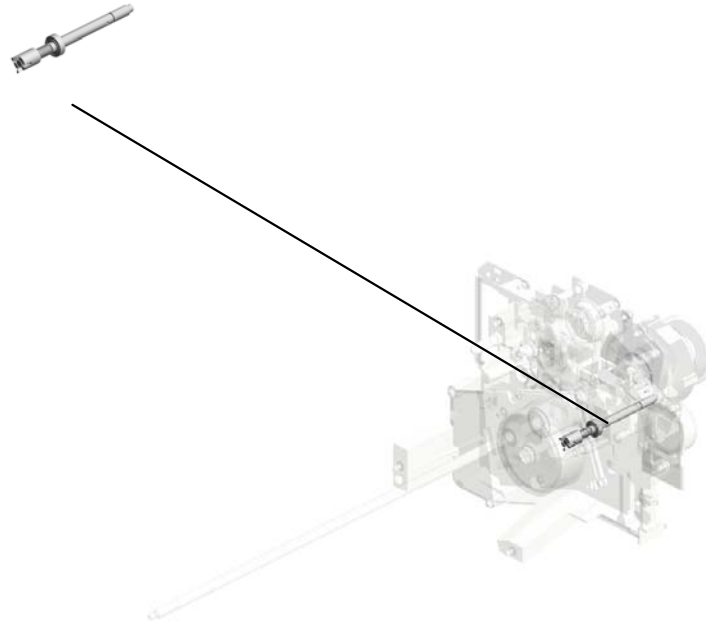
U012\_S003  
M2051326  
DRIVE UNIT:IMAGING:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U012\_S001.DRIVE UNIT:IMAGING:ASS'Y

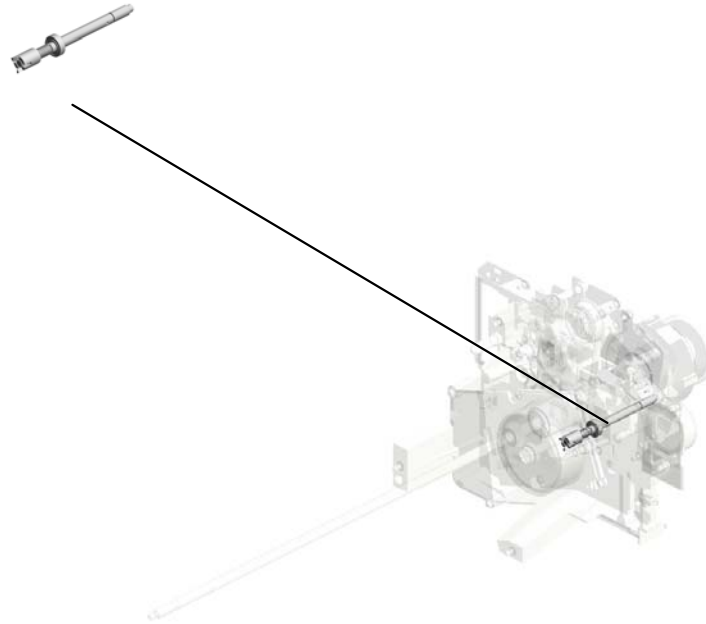
U012\_S001\_S001  
M2051308  
SHAFT:DRIVE:CLEANER:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U012\_S002.DRIVE UNIT:IMAGING:ASS'Y

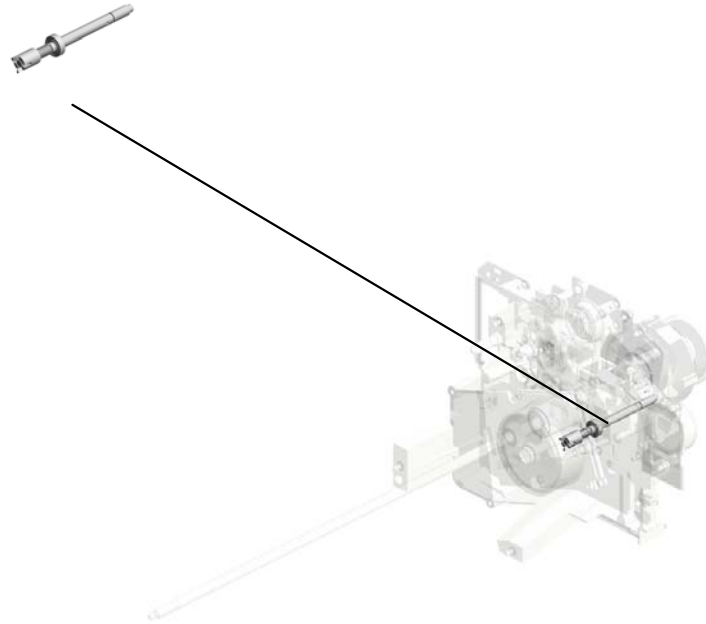
U012\_S002\_S001  
M2051308  
SHAFT:DRIVE:CLEANER:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U012\_S003.DRIVE UNIT:IMAGING:ASS'Y

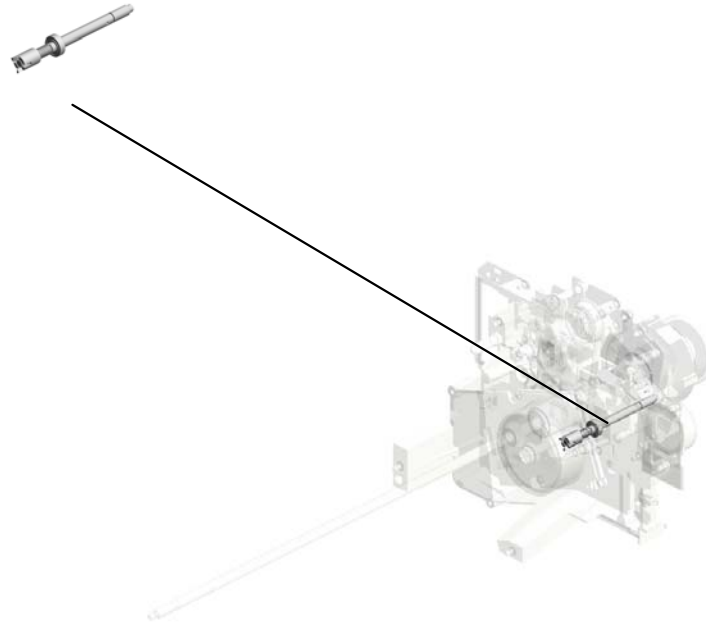
U012\_S003\_S001  
M2051308  
SHAFT:DRIVE:CLEANER:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U012\_S004.DRIVE UNIT:IMAGING:ASS'Y

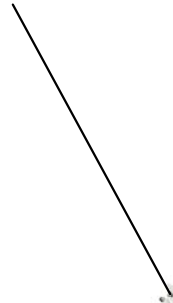
U012\_S004\_S001  
M2051308  
SHAFT:DRIVE:CLEANER:ASS  
Y



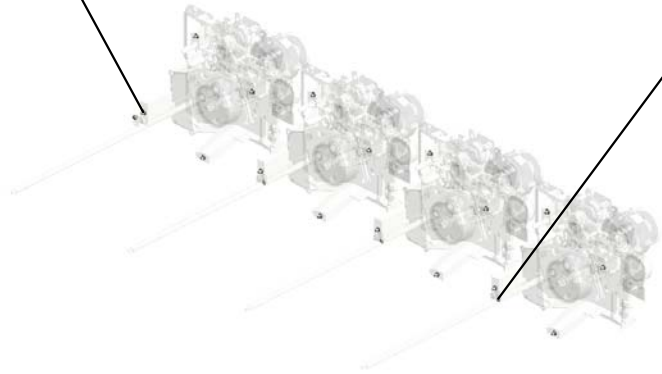
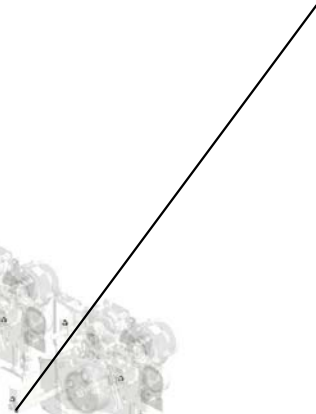
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012  
MAIN DRIVE:RIGHT

3.03604006N  
(x16)  
SCREW - M4X6



1.03603006N  
(x4)  
SCREW - M3X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012\_S001  
DRIVE UNIT:IMAGING:ASS'Y

- 19.A0793626 (x2) STEPPED SCREW - SWING CLEANING
- 7.06330120G (x2) PARALLEL PIN - 3X12
- 16.11050724 (x3) CLAMPS:WES-1210
- 8.06330160G PARALLEL PIN - 3X16MM
- 22.D1791266 PULLEY:DRIVE:DEVELOPMENT ROLLER:59T



32.M2051326  
DRIVE UNIT:IMAGING:ASS'Y

12.07403808  
BALL BEARING - 8X16X5MM



9.07080040N  
WASHER - DIA4



10.07200030E  
RETAINING RING - M3



18.11050761  
(x4)  
CLAMP:LWS-0511A



4.03604008N  
(x21)  
SCREW - M4X8



14.11050410  
CARD SPACER - 9.4MM

21.D1791252  
DC MOTOR: DIA82.2:63.7W:BRUSHLESS

5.03604010N  
(x3)  
SCREW:M4X10

6.06320120G  
PARALLEL PIN - 2X12

17.11050758  
CLAMP:LWSM-0306A

2.03603014N  
SCREW - M3X14



18.11050761  
CLAMP:LWS-0511A

20.AX061315  
DC MOTOR: DIA65:24V:23.5W



1.03603006N (x 3)  
SCREW - M3X6

15.11050723  
(x2)  
CLAMPS:WES-0507



13.09544008N  
(x3)  
SCREW - M4X8



11.07200060E  
RETAINING RING - M6



U012\_S001  
DRIVE UNIT:IMAGING:ASS'Y

25.D1791275 TENSION SPRING:  
3.8N  
24.D1791273 GEAR:DRIVE:TRAN  
SPORT SCREW:54  
Z  
27.D1791297 TIGHTENER:DRIVE  
:DEVELOPMENT:A  
SS'Y  
23.D1791268 SYNCHRONOUS B  
ELT:80S2M300



32.M2051326  
DRIVE UNIT:IMAGI  
NG:ASS'Y

28.D1941433  
JOINT:DEVELOPM  
ENT SLEEVE:DRIV  
E:MIDDLE



30.G1781291  
JOINT:TRANSPOR  
T SCREW:NO.2



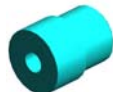
26.D1791290  
GEAR:IDLER:TRAN  
SPORT SCREW:65  
Z/53Z



35.M2051736  
PLATE:IMAGING:D  
RIVE



29.G0291980  
DECAL - LD



34.M2051523  
GEAR:CLEANER:ID  
LER:35Z/28Z

38.M2051322  
HOLDER:ANTISTA  
TIC BRUSH:PHOT  
OCONDUCTOR



37.G1781268  
ANTISTATIC BRUS  
H:DRUM



33.M2051522  
GEAR:DRIVE:CLEA  
NER:26Z



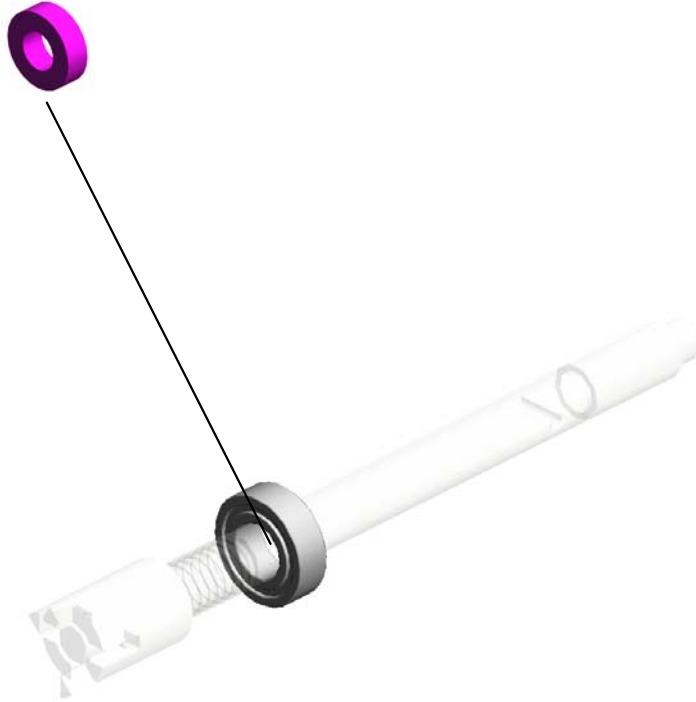
31.GX062153  
DC BRUSHLESS M  
OTOR:TRANSFER:  
TRANSPORT:23W



U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

U012\_S001\_S001  
SHAFT:DRIVE:CLEANER:ASS'Y

12.07403808  
BALL BEARING - 8  
X16X5MM



36.M2051308  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012\_S002  
DRIVE UNIT:IMAGING:ASS'Y

- 19.A0793626 (x2) STEPPED SCREW - SWING CLEANING
- 7.06330120G (x2) PARALLEL PIN - 3X12
- 16.11050724 (x3) CLAMPS:WES-1210
- 8.06330160G PARALLEL PIN - 3X16MM
- 22.D1791266 PULLEY:DRIVE:DEVELOPMENT ROLLER:59T



32.M2051326  
DRIVE UNIT:IMAGING:ASS'Y

12.07403808  
BALL BEARING - 8X16X5MM



9.07080040N  
WASHER - DIA4



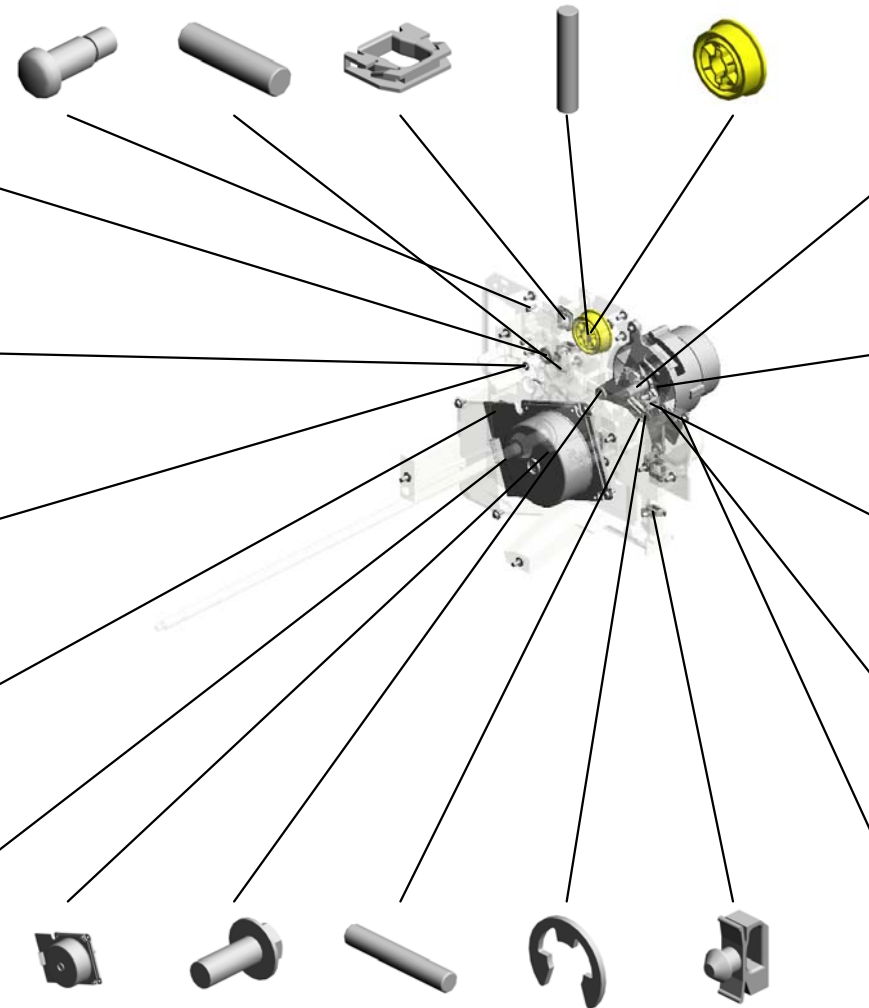
10.07200030E  
RETAINING RING - M3



18.11050761 (x4)  
CLAMP:LWS-0511A



14.11050410  
CARD SPACER - 9.4MM



2.03603014N  
SCREW - M3X14



18.11050761  
CLAMP:LWS-0511A

20.AX061315  
DC MOTOR:DIA65:24V:23.5W



1.03603006N (x 3)  
SCREW - M3X6

15.11050723 (x2)  
CLAMPS:WES-0507



13.09544008N (x3)  
SCREW - M4X8



4.03604008N (x21)  
SCREW - M4X8



21.D1791252  
DC MOTOR:DIA82.2:63.7W:BRUSHLESS

5.03604010N (x3)  
SCREW:M4X10

6.06320120G  
PARALLEL PIN - 2X12

11.07200060E  
RETAINING RING - M6

17.11050758  
CLAMP:LWSM-0306A

U012\_S002  
DRIVE UNIT:IMAGING:ASS'Y

25.D1791275 TENSION SPRING:  
3.8N  
24.D1791273 GEAR:DRIVE:TRAN  
SPORT SCREW:54  
Z  
27.D1791297 TIGHTENER:DRIVE  
:DEVELOPMENT:A  
SS'Y  
23.D1791268 SYNCHRONOUS B  
ELT:80S2M300



32.M2051326  
DRIVE UNIT:IMAGI  
NG:ASS'Y

28.D1941433  
JOINT:DEVELOPM  
ENT SLEEVE:DRIV  
E:MIDDLE



30.G1781291  
JOINT:TRANSPOR  
T SCREW:NO.2



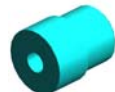
26.D1791290  
GEAR:IDLER:TRAN  
SPORT SCREW:65  
Z/53Z



35.M2051736  
PLATE:IMAGING:D  
RIVE



29.G0291980  
DECAL - LD



34.M2051523  
GEAR:CLEANER:ID  
LER:35Z/28Z

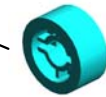
38.M2051322  
HOLDER:ANTISTA  
TIC BRUSH:PHOT  
OCONDUCTOR



37.G1781268  
ANTISTATIC BRUS  
H:DRUM



33.M2051522  
GEAR:DRIVE:CLEA  
NER:26Z

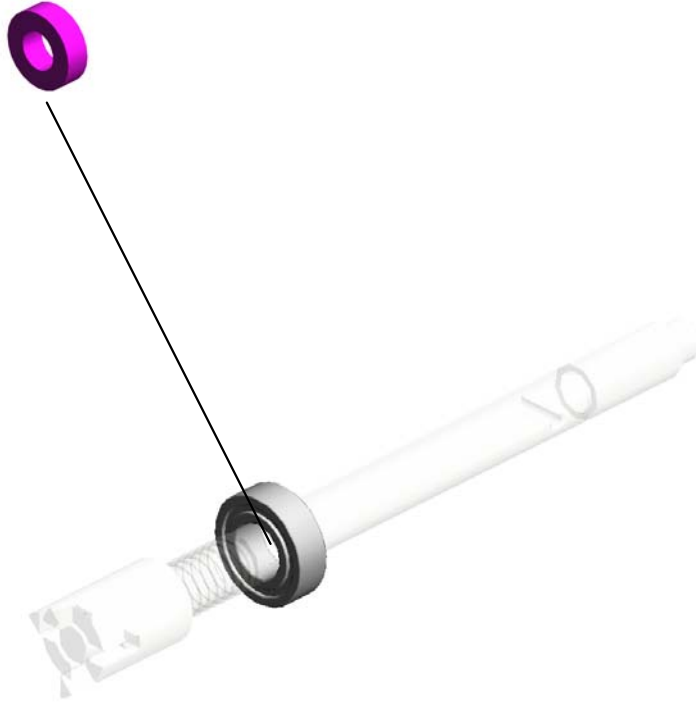


31.GX062153  
DC BRUSHLESS M  
OTOR:TRANSFER:  
TRANSPORT:23W



U012\_S002\_S001  
SHAFT:DRIVE:CLEANER:ASS'Y

12.07403808  
BALL BEARING - 8  
X16X5MM



36.M2051308  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012\_S003  
DRIVE UNIT:IMAGING:ASS'Y

- 19.A0793626 (x2) STEPPED SCREW - SWING CLEANING
- 7.06330120G (x2) PARALLEL PIN - 3X12
- 16.11050724 (x3) CLAMPS:WES-1210
- 8.06330160G PARALLEL PIN - 3X16MM
- 22.D1791266 PULLEY:DRIVE:DEVELOPMENT ROLLER:59T



32.M2051326  
DRIVE UNIT:IMAGING:ASS'Y

12.07403808  
BALL BEARING - 8X16X5MM



9.07080040N  
WASHER - DIA4



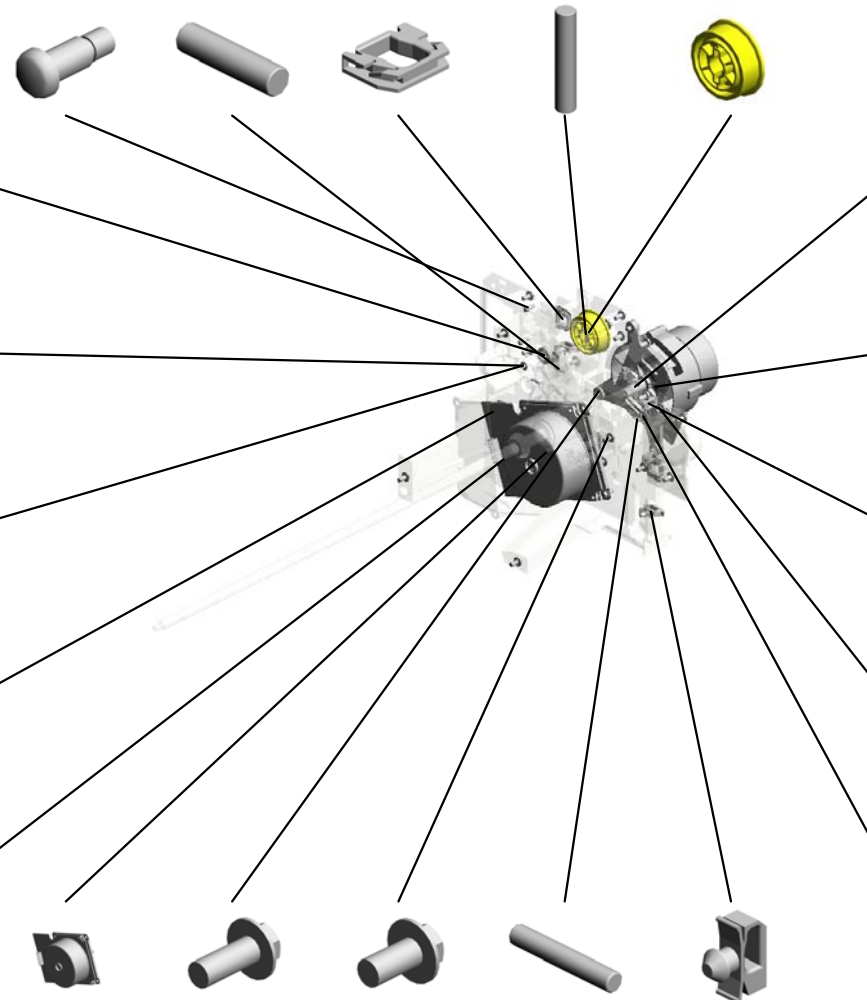
10.07200030E  
RETAINING RING - M3



18.11050761 (x4)  
CLAMP:LWS-0511A



14.11050410  
CARD SPACER - 9.4MM



2.03603014N  
SCREW - M3X14



18.11050761  
CLAMP:LWS-0511A

20.AX061315  
DC MOTOR:DIA65:24V:23.5W



1.03603006N (x 3)  
SCREW - M3X6

15.11050723 (x2)  
CLAMPS:WES-0507



13.09544008N (x3)  
SCREW - M4X8



11.07200060E  
RETAINING RING - M6



21.D1791252  
DC MOTOR:DIA82:2:63.7W:BRUSHLESS

5.03604010N (x3)  
SCREW:M4X10

4.03604008N (x21)  
SCREW - M4X8

6.06320120G  
PARALLEL PIN - 2X12

17.11050758  
CLAMP:LWSM-0306A

U012\_S003  
DRIVE UNIT:IMAGING:ASS'Y

25.D1791275 TENSION SPRING:  
3.8N  
24.D1791273 GEAR:DRIVE:TRAN  
SPORT SCREW:54  
Z  
27.D1791297 TIGHTENER:DRIVE  
:DEVELOPMENT:A  
SS'Y  
23.D1791268 SYNCHRONOUS B  
ELT:80S2M300



32.M2051326  
DRIVE UNIT:IMAGI  
NG:ASS'Y

28.D1941433  
JOINT:DEVELOPM  
ENT SLEEVE:DRIV  
E:MIDDLE



30.G1781291  
JOINT:TRANSPOR  
T SCREW:NO.2



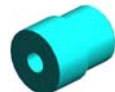
26.D1791290  
GEAR:IDLER:TRAN  
SPORT SCREW:65  
Z/53Z



35.M2051736  
PLATE:IMAGING:D  
RIVE



29.G0291980  
DECAL - LD



34.M2051523  
GEAR:CLEANER:ID  
LER:35Z/28Z

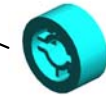
38.M2051322  
HOLDER:ANTISTA  
TIC BRUSH:PHOT  
OCONDUCTOR



37.G1781268  
ANTISTATIC BRUS  
H:DRUM



33.M2051522  
GEAR:DRIVE:CLEA  
NER:26Z



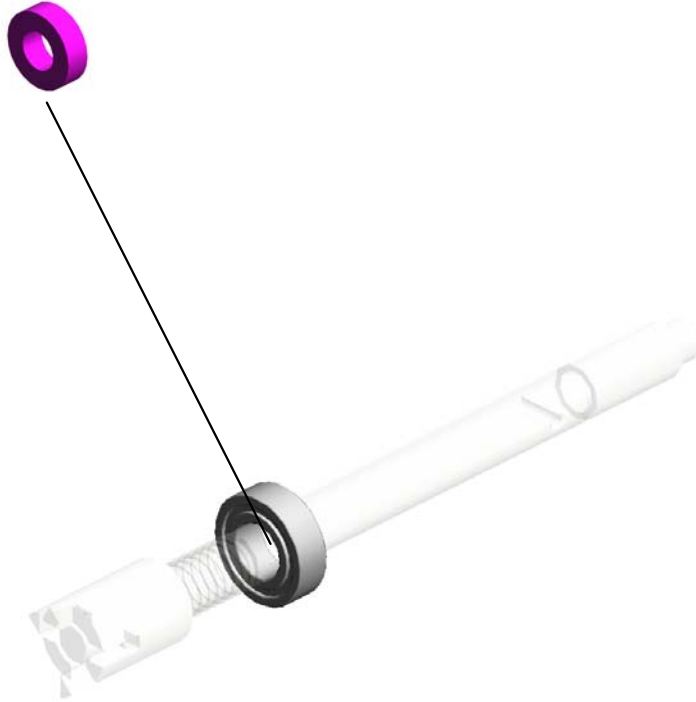
31.GX062153  
DC BRUSHLESS M  
OTOR:TRANSFER:  
TRANSPORT:23W





U012\_S003\_S001  
SHAFT:DRIVE:CLEANER:ASS'Y

12.07403808  
BALL BEARING - 8  
X16X5MM



36.M2051308  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012\_S004  
DRIVE UNIT:IMAGING:ASS'Y

- 19.A0793626 (x2) STEPPED SCREW - SWING CLEANING
- 7.06330120G (x2) PARALLEL PIN - 3X12
- 16.11050724 (x3) CLAMPS:WES-1210
- 8.06330160G PARALLEL PIN - 3X16MM
- 22.D1791266 PULLEY:DRIVE:DEVELOPMENT ROLLER:59T



32.M2051326  
DRIVE UNIT:IMAGING:ASS'Y

12.07403808  
BALL BEARING - 8X16X5MM



9.07080040N  
WASHER - DIA4



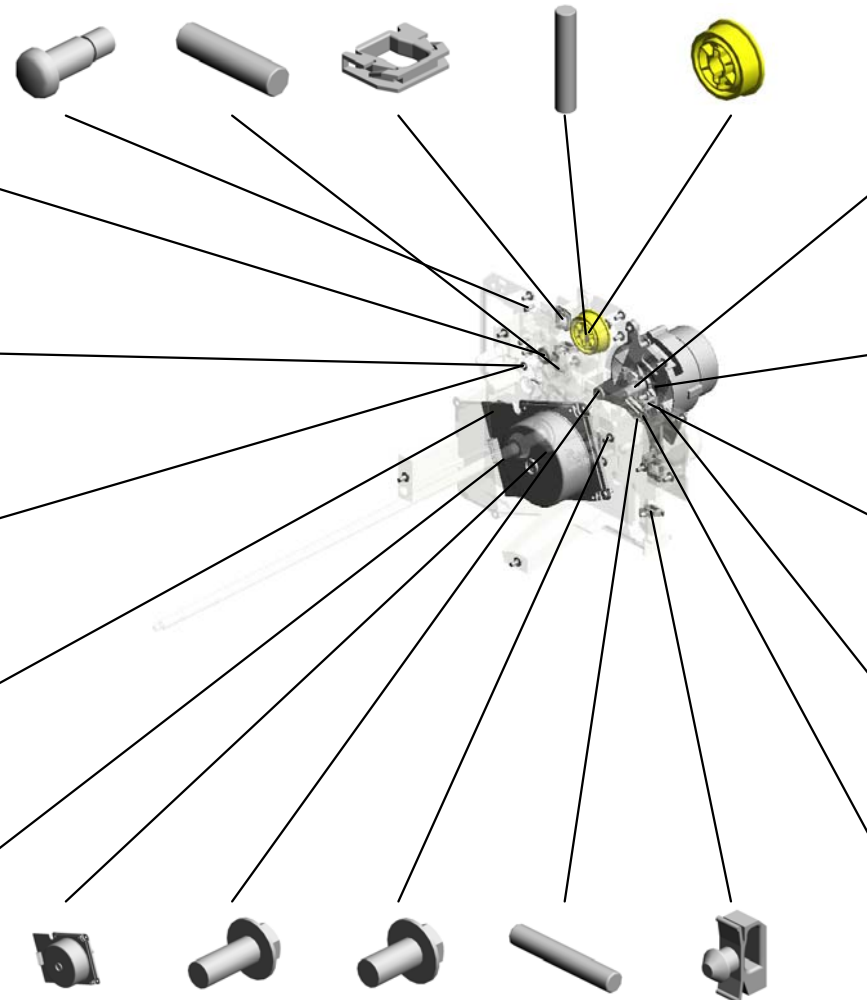
10.07200030E  
RETAINING RING - M3



18.11050761 (x4)  
CLAMP:LWS-0511A



14.11050410  
CARD SPACER - 9.4MM



21.D1791252  
DC MOTOR:DIA82.2:63.7W:BRUSHLESS

5.03604010N (x3)  
SCREW:M4X10

4.03604008N (x21)  
SCREW - M4X8

6.06320120G  
PARALLEL PIN - 2X12

17.11050758  
CLAMP:LWSM-0306A

2.03603014N  
SCREW - M3X14



18.11050761  
CLAMP:LWS-0511A



20.AX061315  
DC MOTOR:DIA65:24V:23.5W



1.03603006N (x 3)  
SCREW - M3X6

15.11050723 (x2)  
CLAMPS:WES-0507



13.09544008N (x3)  
SCREW - M4X8



11.07200060E  
RETAINING RING - M6



U012\_S004  
DRIVE UNIT:IMAGING:ASS'Y

25.D1791275 TENSION SPRING:  
3.8N  
24.D1791273 GEAR:DRIVE:TRAN  
SPORT SCREW:54  
Z  
27.D1791297 TIGHTENER:DRIVE  
:DEVELOPMENT:A  
SS'Y  
23.D1791268 SYNCHRONOUS B  
ELT:80S2M300



32.M2051326  
DRIVE UNIT:IMAGI  
NG:ASS'Y

28.D1941433  
JOINT:DEVELOPM  
ENT SLEEVE:DRIV  
E:MIDDLE



30.G1781291  
JOINT:TRANSPOR  
T SCREW:NO.2



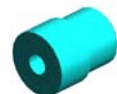
26.D1791290  
GEAR:IDLER:TRAN  
SPORT SCREW:65  
Z/53Z



35.M2051736  
PLATE:IMAGING:D  
RIVE



29.G0291980  
DECAL - LD



34.M2051523  
GEAR:CLEANER:ID  
LER:35Z/28Z

38.M2051322  
HOLDER:ANTISTA  
TIC BRUSH:PHOT  
OCONDUCTOR



37.G1781268  
ANTISTATIC BRUS  
H:DRUM



33.M2051522  
GEAR:DRIVE:CLEA  
NER:26Z

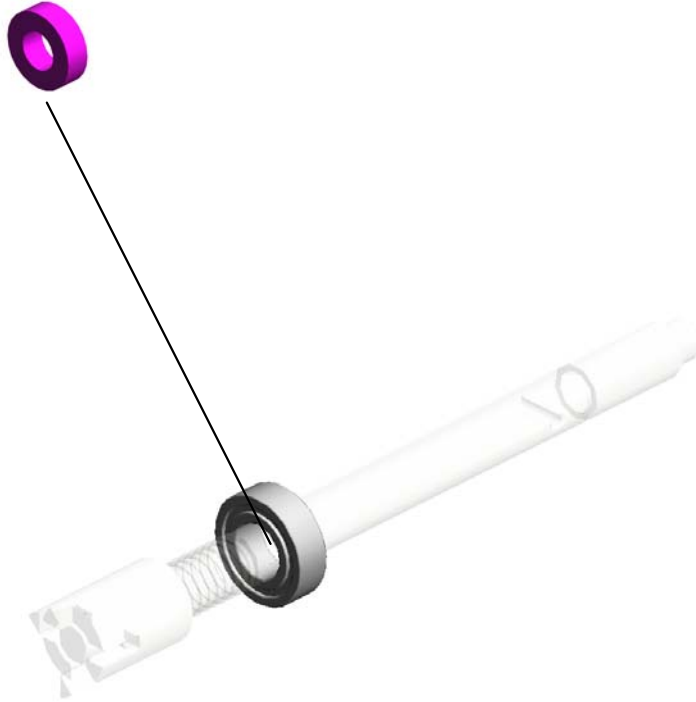


31.GX062153  
DC BRUSHLESS M  
OTOR:TRANSFER:  
TRANSPORT:23W



U012\_S004\_S001  
SHAFT:DRIVE:CLEANER:ASS'Y

12.07403808  
BALL BEARING - 8  
X16X5MM

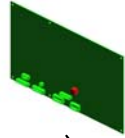


36.M2051308  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

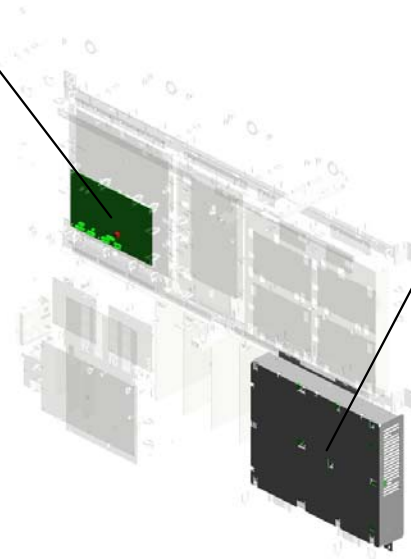
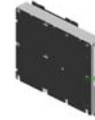
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U013.ELECTRICAL:RIGHT

U013\_S002  
M2055347  
PCB:BCU:ASSY

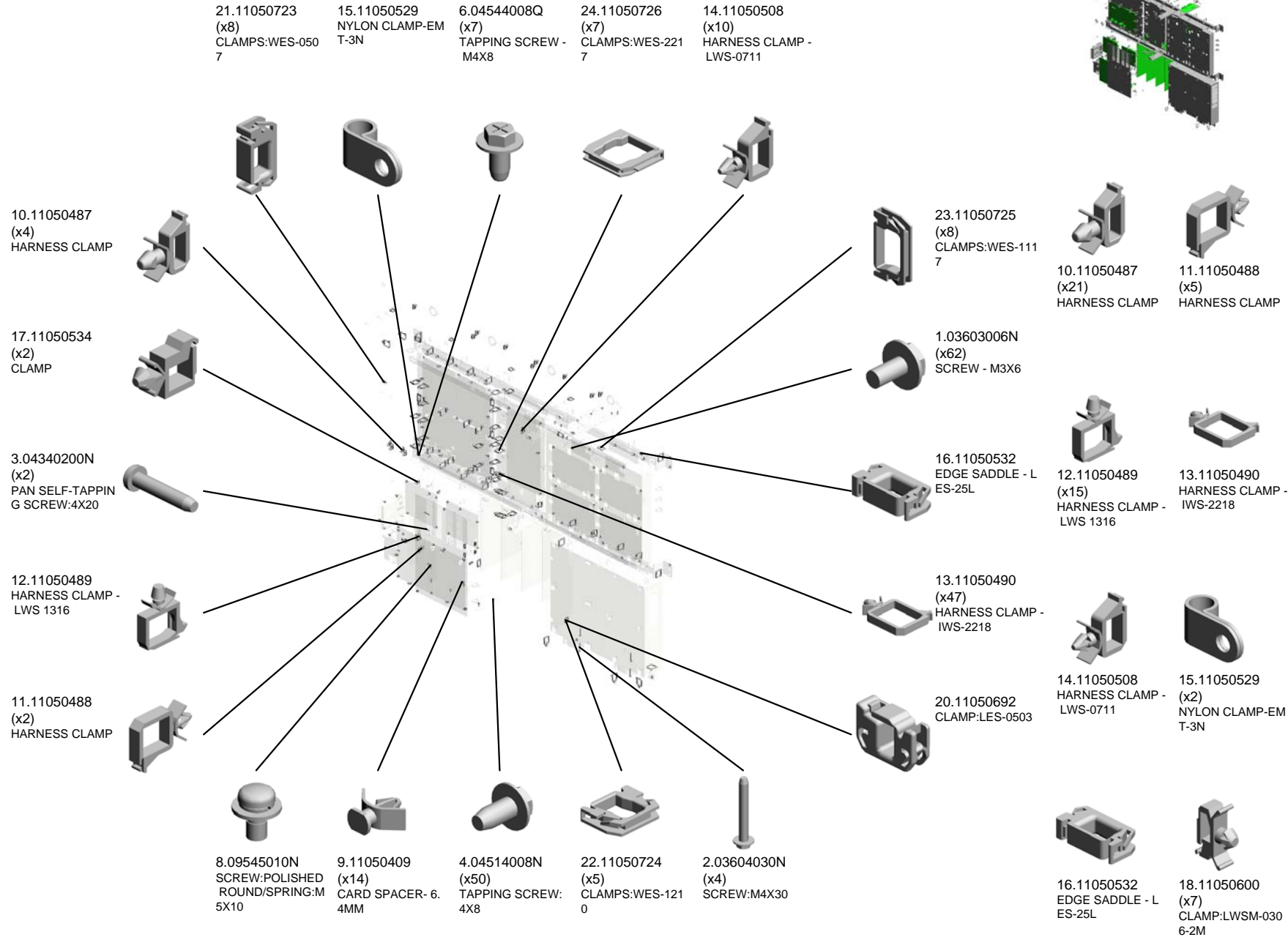


U013\_S001  
AZ250063  
POWER SUPPLY UNIT:200V



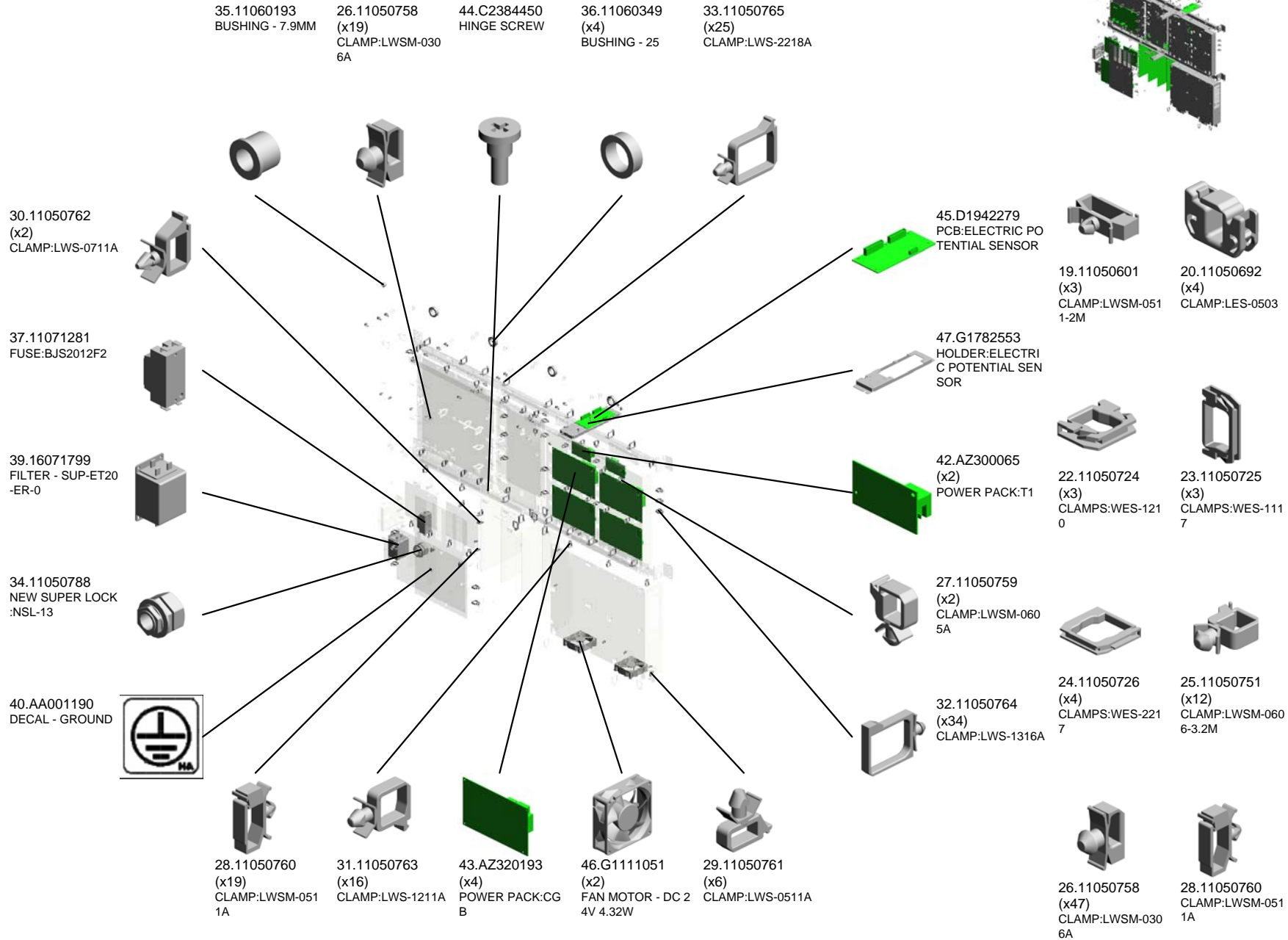
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U013 ELECTRICAL:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U013 ELECTRICAL:RIGHT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	<b>U013</b>	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------	------

# U013 ELECTRICAL:RIGHT

49.M2055329  
PCB:IOB1

54.M2055451  
PCB:NRYF

50.M2055339  
PCB:TDCU:ASSY

53.M2055450  
PCB:NRYF

48.G1788442  
DECAL:TERMINAL:  
NEUTRAL



52.M2055350  
AC CONTROL BOA  
RD

59.AZ240305  
(x2)  
POWER SUPPLY U  
NIT:ECO:200V  
201608-01 X/O



29.11050761  
(x14)  
CLAMP:LWS-0511A



30.11050762  
(x4)  
CLAMP:LWS-0711A

60.AZ240306  
(x2)  
POWER SUPPLY U  
NIT:FW:200V  
201606-01 X/O

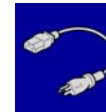


31.11050763  
(x6)  
CLAMP:LWS-1211A



32.11050764  
(x52)  
CLAMP:LWS-1316A

57.M2056212  
COVER:BRACKET:  
RELAY



55.M2055501  
(-NA):POWER SUP  
PLY CORD:MAIN:1  
2AWG



56.M2055502  
(x2)  
POWER SUPPLY C  
ORD:MAIN:12AWG

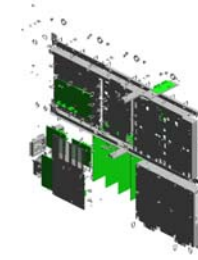


58.M2055100  
(C9100):SD-CARD:  
NICE-ANDROMEDA  
:ASSY  
201505-01

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	<b>U013</b>	U014	U015	U016
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U013  
ELECTRICAL:RIGHT

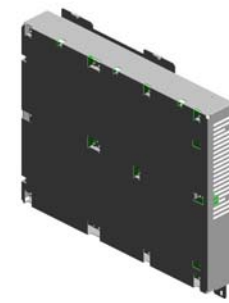
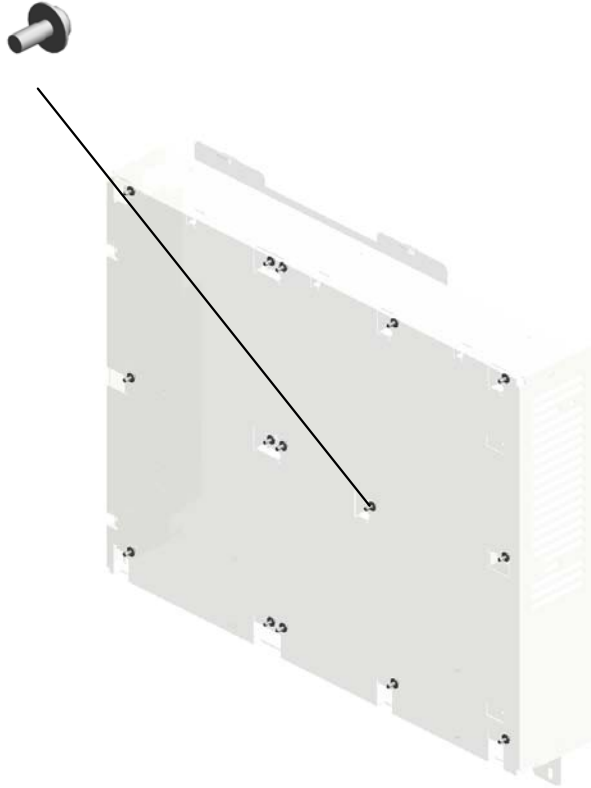


4.04514008N (x18)  
TAPPING SCREW:4X8  
5.04543008Q (x 1)  
TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013\_S001  
POWER SUPPLY UNIT:200V

7.09543008N  
(x15)  
SCREW - M3X8



41.AZ250063  
[A]  
POWER SUPPLY U  
NIT:200V  
201604-02 X/O

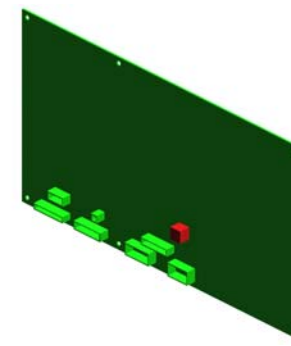
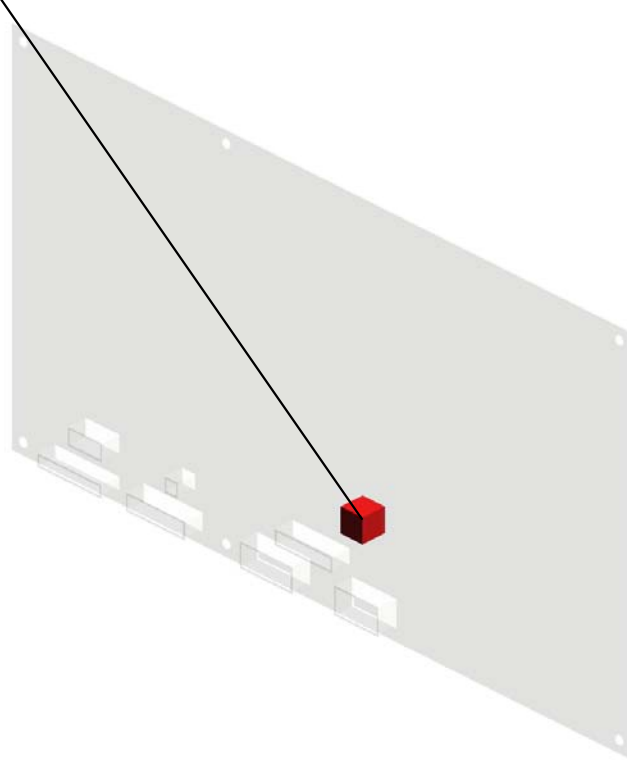
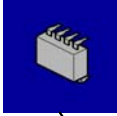


AZ250061  
[A]  
POWER SUPPLY U  
NIT:200V  
201604-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013\_S002  
PCB:BCU:ASS'Y

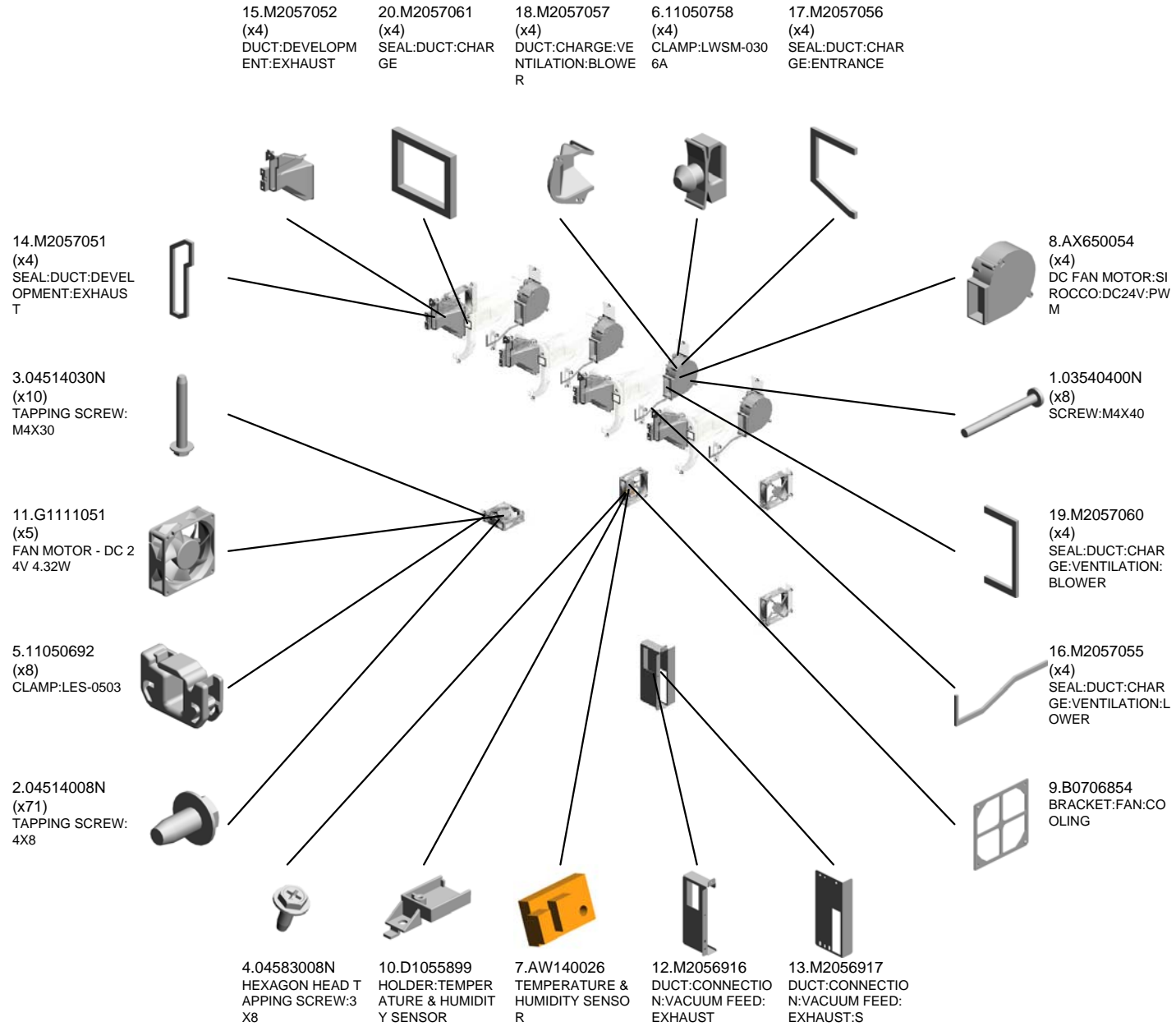
38.14077899  
EEPROM:BR24T25  
6-W



51.M2055347  
PCB:BCU:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U014 AIR COOLING:RIGHT



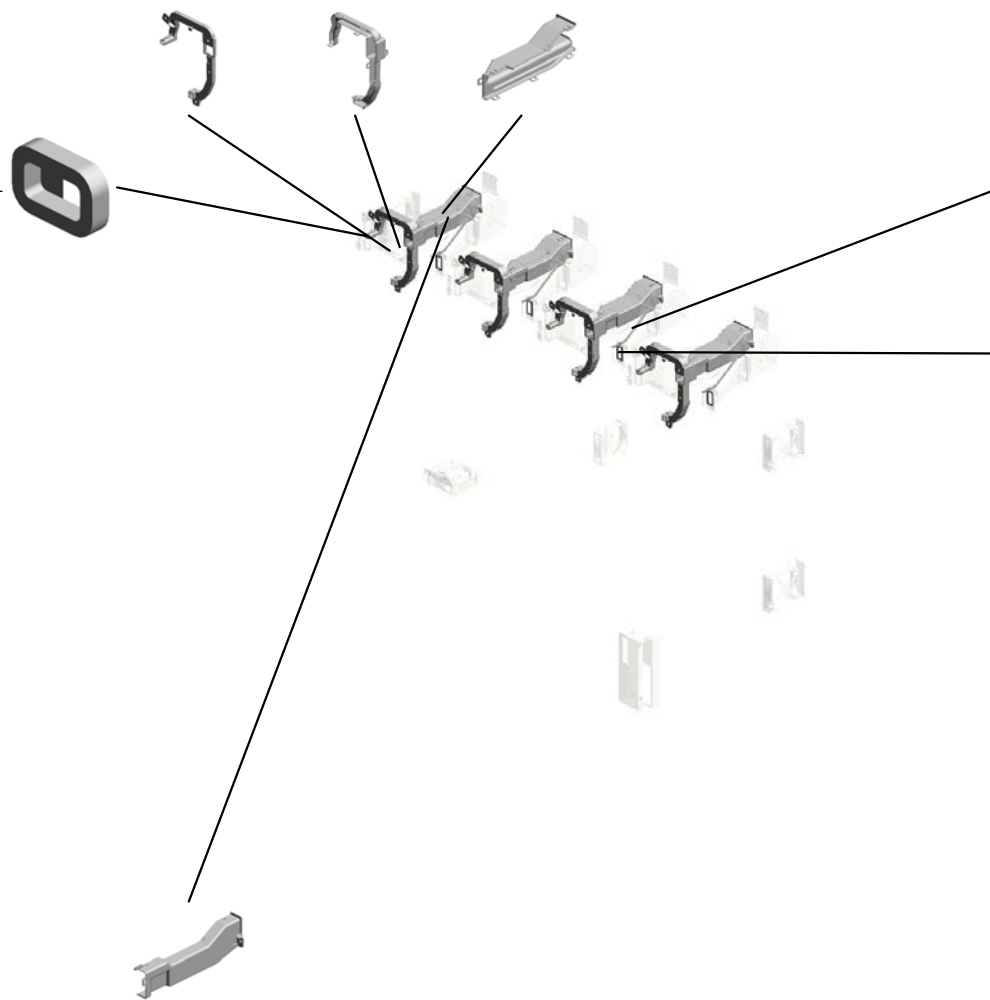
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	<b>U014</b>	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------

U014  
AIR COOLING:RIGHT

21.M2057062 (x4) DUCT:CHARGE:EX HAUST:LOWER  
 22.M2057063 (x4) DUCT:CHARGE:EX HAUST:UPPER  
 24.M2057065 (x4) DUCT:CHARGE:EX HAUST:RIGHT



27.M2057095 (x4) SEAL:DUCT:DEVELOPMENT:TONER:UPPER



25.M2057085 (x4) SEAL:DUCT:CHARGE:VENTILATION:UPPER

26.M2057094 (x4) SEAL:HOLDER:CHARGE:VENTILATION

23.M2057064 (x4) DUCT:CHARGE:EX HAUST:LEFT

# U015.MAIN FRAME:RIGHT

U015\_S002  
M2056016  
(M205);PCB:GWCTL:SERVIC  
E PARTS:ASS'Y

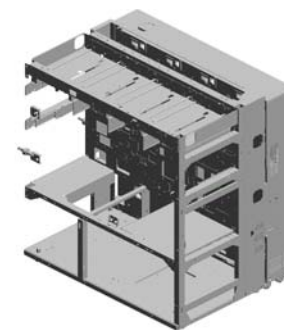
U015\_S004  
M2056997  
DUCT:EXHAUST:COMMON:L  
OWER:SUB-ASS'Y

U015\_S001  
D7306036  
PCB:GIGAETHERNET:CDE:A  
SS'Y

U015\_S003  
M2056017  
(M238);PCB:GWCTL:SERVIC  
E PARTS:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015 MAIN FRAME:RIGHT



- 13.09545014N (x3) SCREW - M5X14
- 8.04514010N (x16) TAPPING SCREW: 4X10
- 17.11050724 (x16) CLAMPS:WES-121 0
- 2.03540400N (x16) SCREW:M4X40
- 5.04504008N (x32) TAPPING SCREW - M4X8

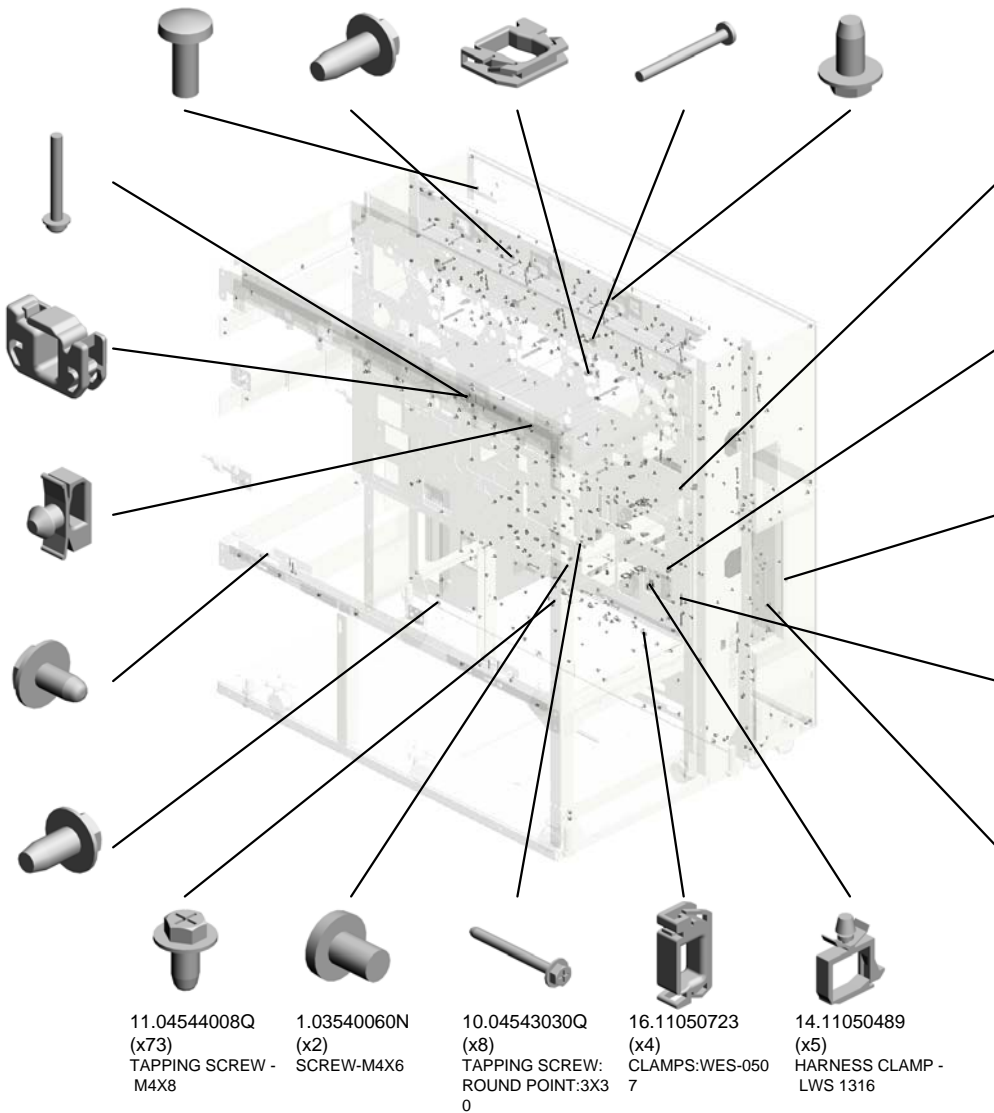
- 12.09543025N (x6) SCREW:POLISHED ROUND/SPRING:M 3X25

- 15.11050692 (x21) CLAMP:LES-0503

- 18.11050758 (x47) CLAMP:LWSM-030 6A

- 9.04543006Q (x71) TAPPING SCREW - M3X6

- 7.04514008N (x239) TAPPING SCREW: 4X8



- 11.04544008Q (x73) TAPPING SCREW - M4X8
- 1.03540060N (x2) SCREW-M4X6
- 10.04543030Q (x8) TAPPING SCREW: ROUND POINT:3X3 0
- 16.11050723 (x4) CLAMPS:WES-050 7
- 14.11050489 (x5) HARNESS CLAMP - LWS 1316

- 3.03603006N (x30) SCREW - M3X6

- 20.11050761 (x7) CLAMP:LWS-0511A

- 6.04513006N (x14) TAPPING SCREW - 3X6

- 4.03604030N (x18) SCREW:M4X30

- 19.11050760 (x6) CLAMP:LWSM-051 1A

- 14.11050489 (x2) HARNESS CLAMP - LWS 1316
- 18.11050758 (x4) CLAMP:LWSM-030 6A

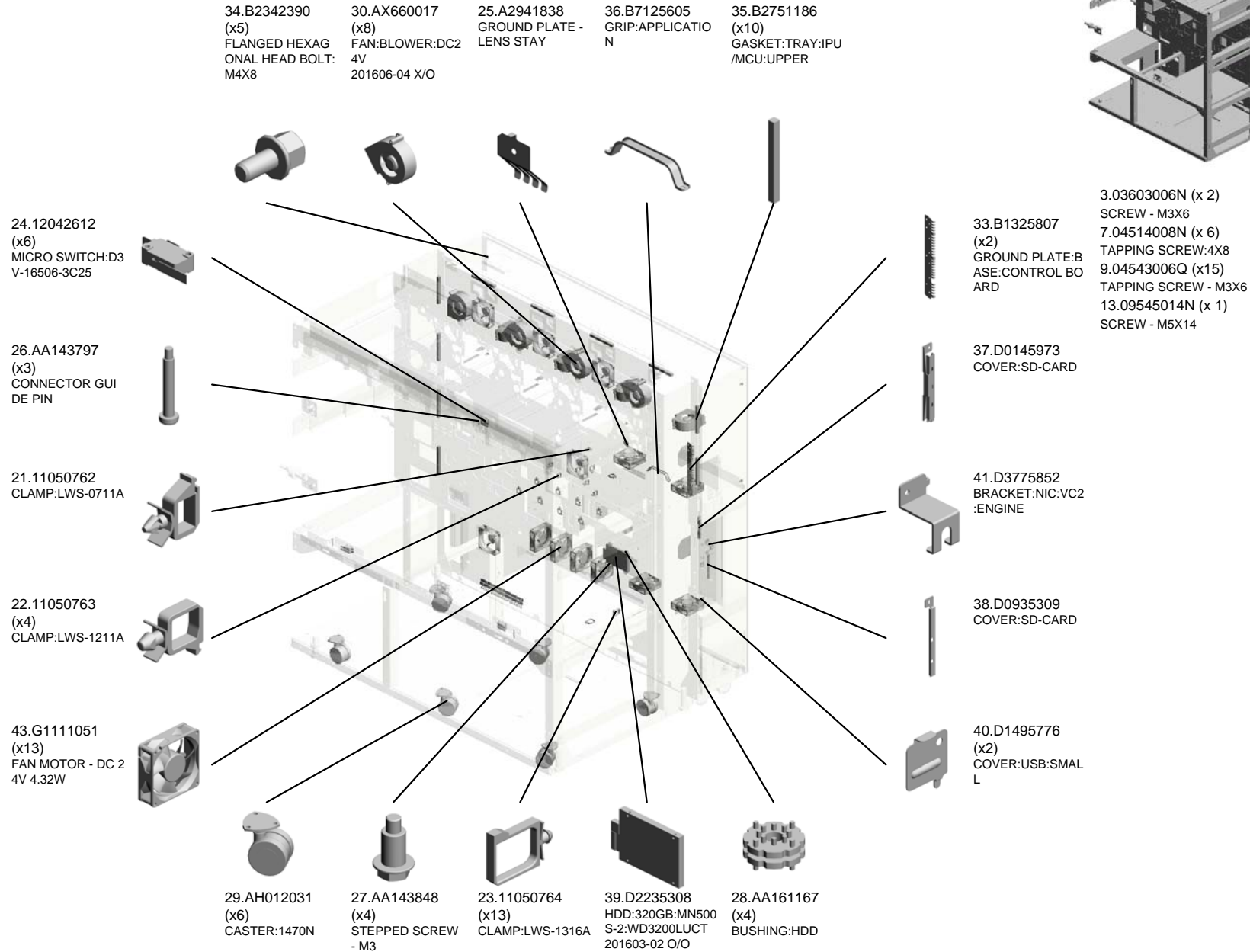
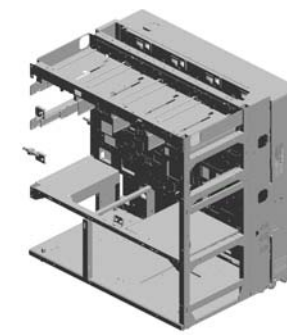
- 19.11050760 (x5) CLAMP:LWSM-051 1A
- 22.11050763 (x3) CLAMP:LWS-1211A

- 23.11050764 (x23) CLAMP:LWS-1316A
- ~~31.AZ240263 (x2) POWER SUPPLY U NIT:ECO:200V 201507-10~~

- ~~32.AZ240265 (x2) POWER SUPPLY U NIT:FW:200V 201507-09~~

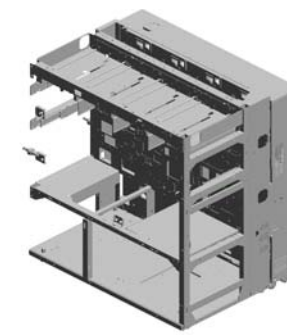
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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# U015 MAIN FRAME:RIGHT

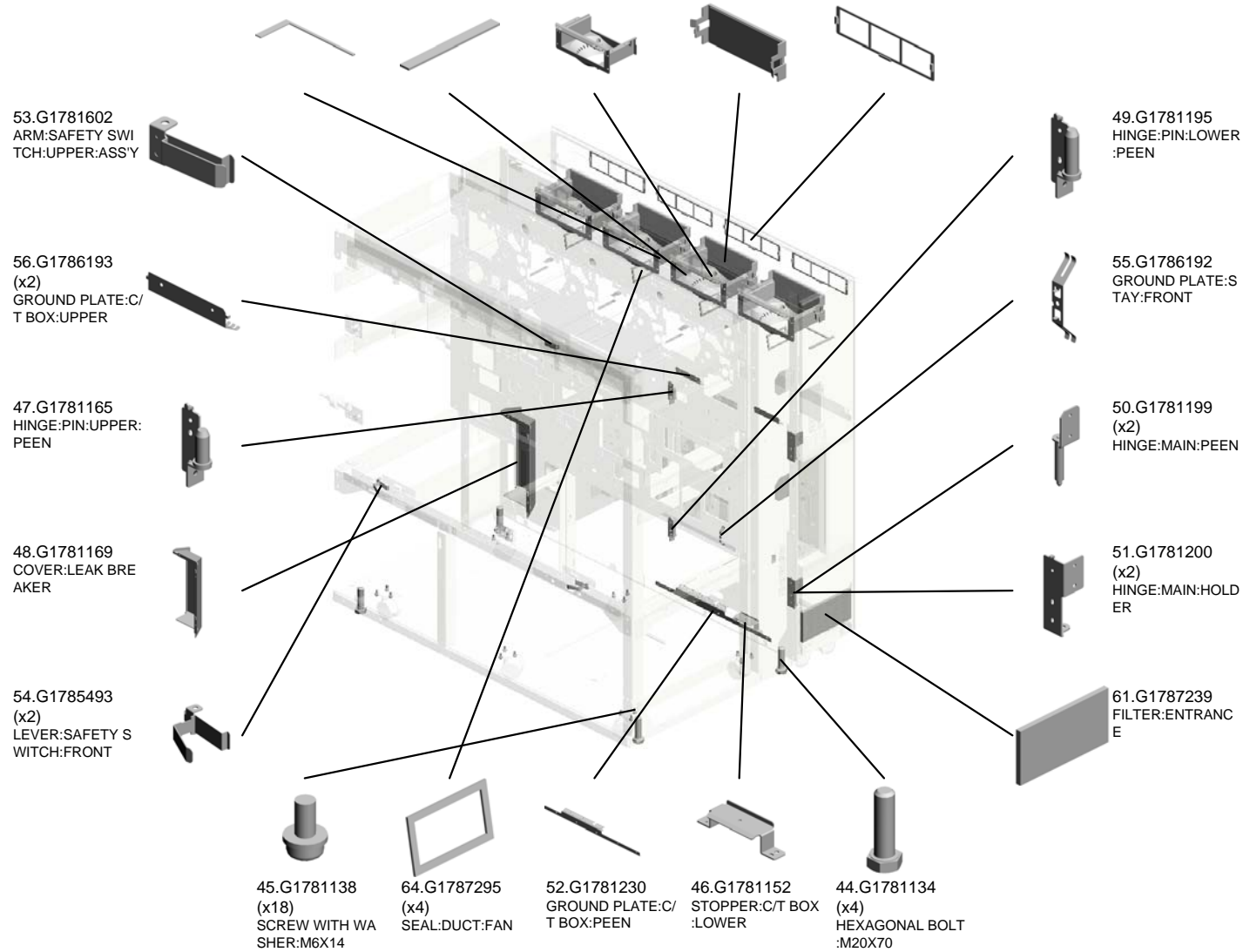




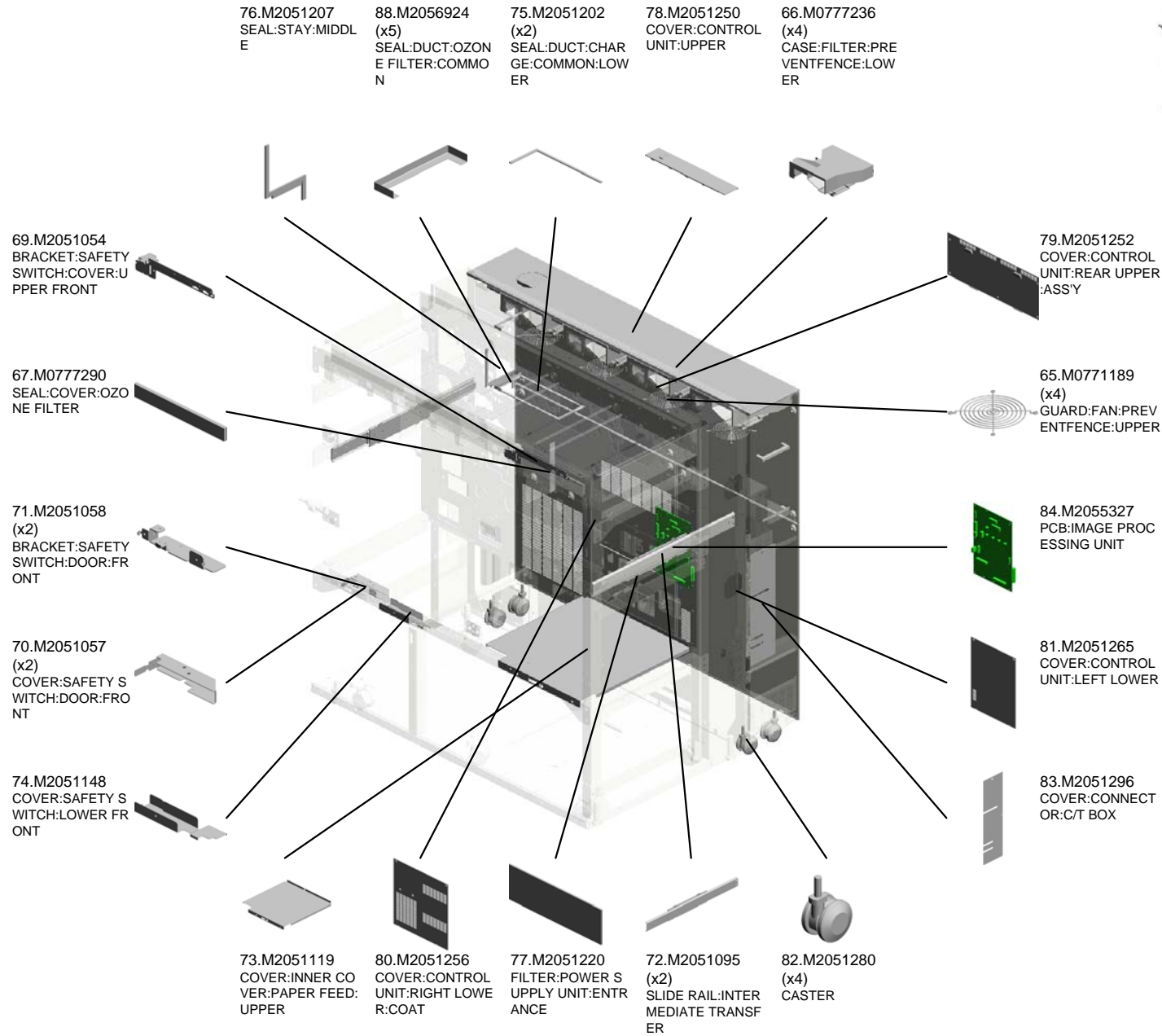
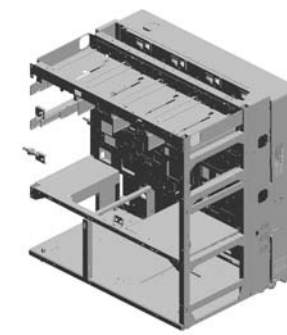
# U015 MAIN FRAME:RIGHT



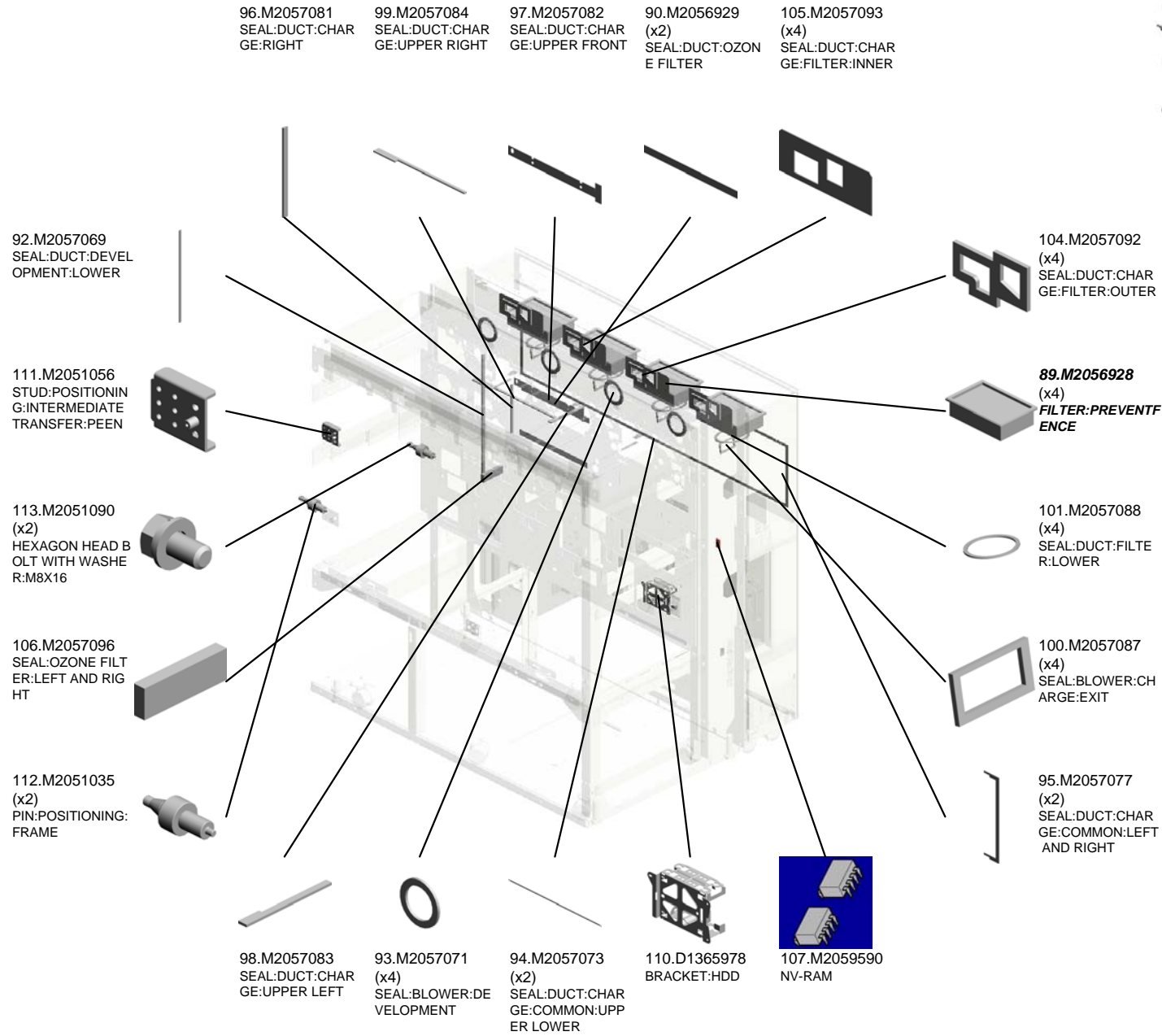
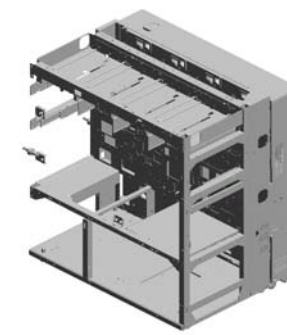
- 62.G1787246 (x4) SEAL:DUCT:SIROCCO:UPPER
- 57.G1787132 (x4) SEAL:DUCT:SIROCCO:LEFT
- 60.G1787235 (x4) CASE:FILTER:PREVENTFENCE:UPPER
- 59.G1787148 (x4) COVER:FILTER:PREVENTFENCE
- 63.G1787286 (x4) FILTER:ENTRANCE:DEVELOPMENT



# U015 MAIN FRAME:RIGHT

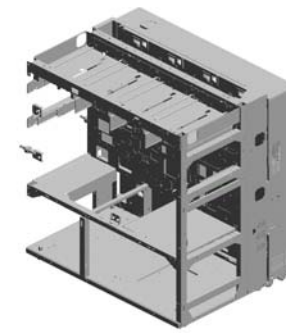
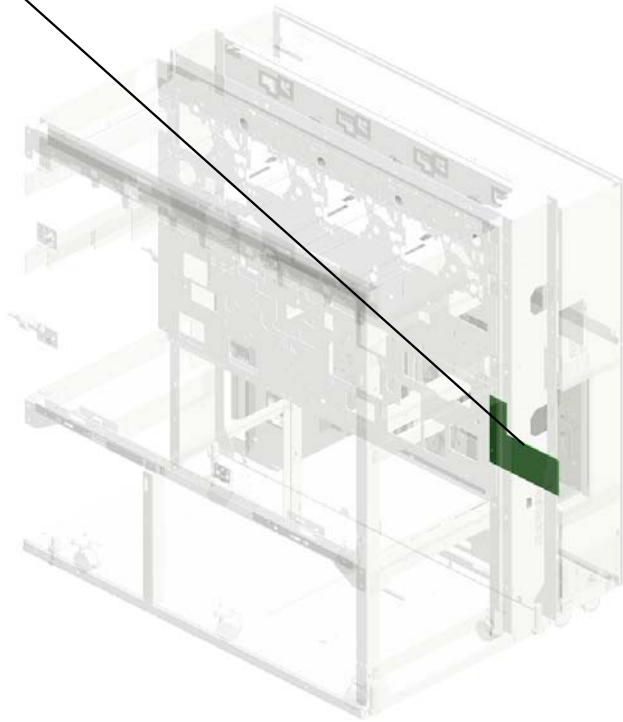



# U015 MAIN FRAME:RIGHT



U015  
MAIN FRAME:RIGHT

114.M2056133  
[A]  
PCB:DTU  
201611-02 O/O

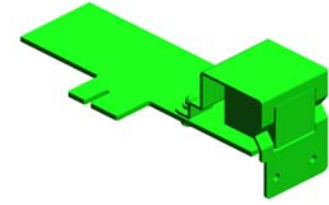


M2056132  
[A]  
PCB:DTU  
201611-02 O/O

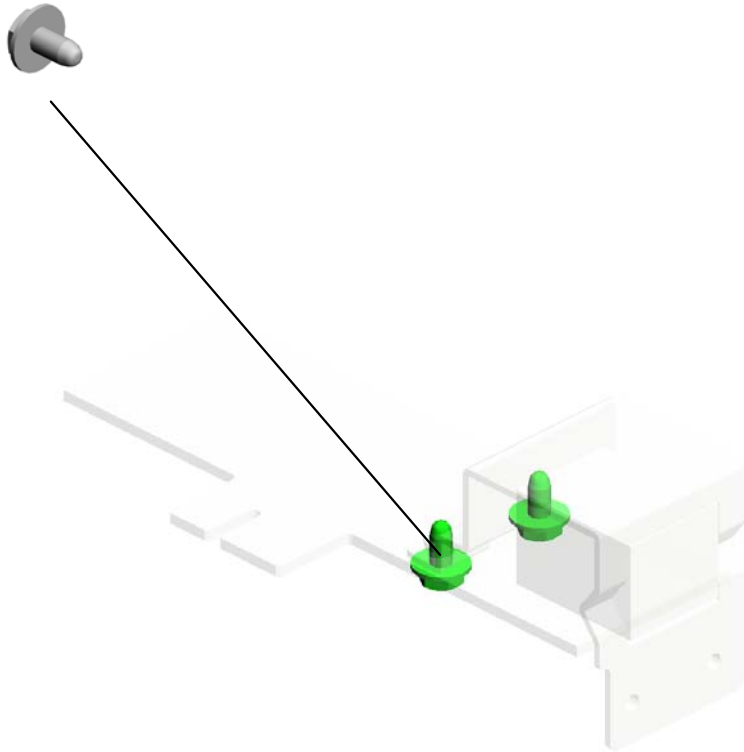
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U015\_S001  
PCB:GIGAETHERNET:CDE:ASS'Y

9.04543006Q  
(x2)  
TAPPING SCREW -  
M3X6



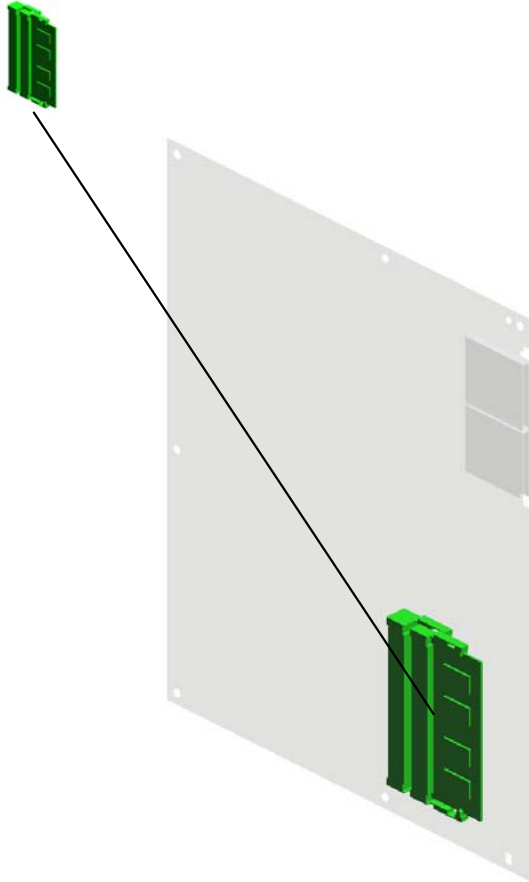
42.D7306036  
PCB:GIGAETHERN  
ET:CDE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S002  
(M205):PCB:GWCTL:SERVICE PARTS:ASS'Y

68.M1305245  
PCB:DDR3-DIMM:R  
C-C:1GB:ASS'Y

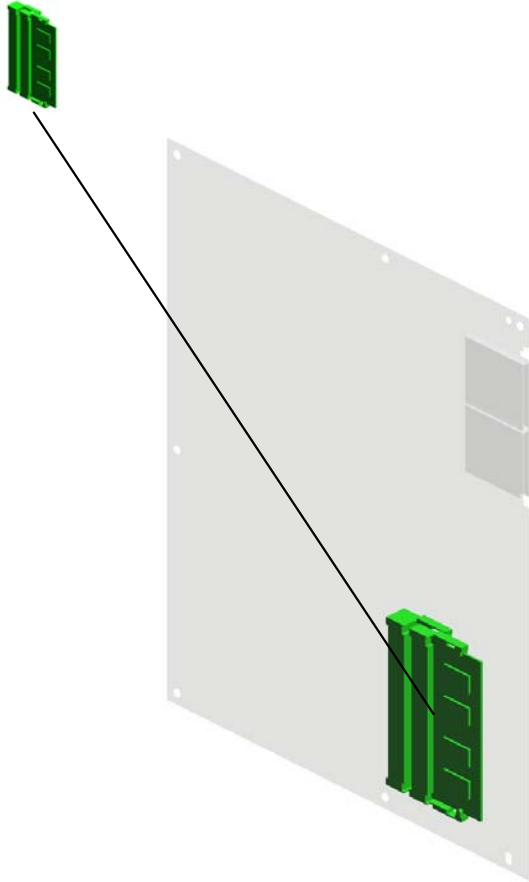


85.M2056016  
(M205):PCB:GWCTL:  
L:SERVICE PARTS:  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S003  
(M238):PCB:GWCTL:SERVICE PARTS:ASS'Y

68.M1305245  
PCB:DDR3-DIMM:R  
C-C:1GB:ASS'Y



86.M2056017  
(M238):PCB:GWCT  
L:SERVICE PARTS:  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S004  
 DUCT:EXHAUST:COMMON:LOWER:SUB-ASS'Y

96.M2057081  
 SEAL:DUCT:CHAR  
 GE:RIGHT

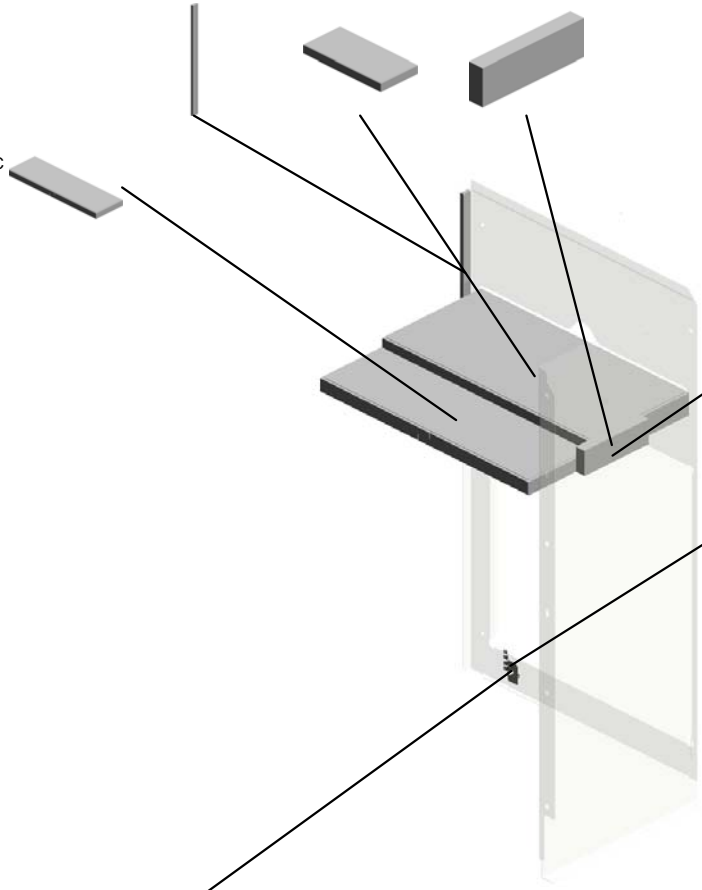
**103.M2057091**  
**OZONE FILTER:KC**  
**H-A12**

106.M2057096  
 SEAL:OZONE FILT  
 ER:LEFT AND RIG  
 HT



91.M2056997  
 DUCT:EXHAUST:C  
 OMMON:LOWER:S  
 UB-ASSY

102.M2057090  
 OZONE FILTER:KC  
 H-A08



58.G1787147  
 SEAL:DUCT:OZON  
 E FILTER:FRONT

25.A2941838  
 GROUND PLATE -  
 LENS STAY

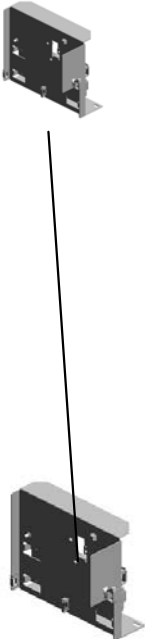
6.04513006N  
 TAPPING SCREW -  
 3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

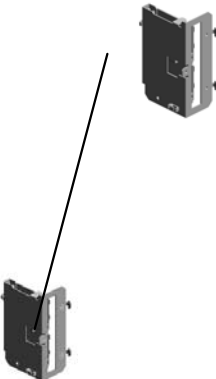


# U016.Options

U016\_S001  
M2056216  
POWER SUPPLY UNIT:FDR:  
ASS'Y



U016\_S002  
M2051269  
SD-CARD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U016 Options

1.03603006N  
(x3)  
SCREW - M3X6



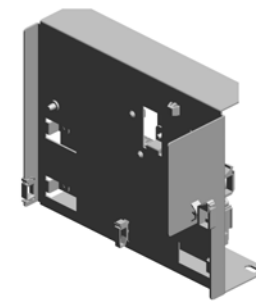
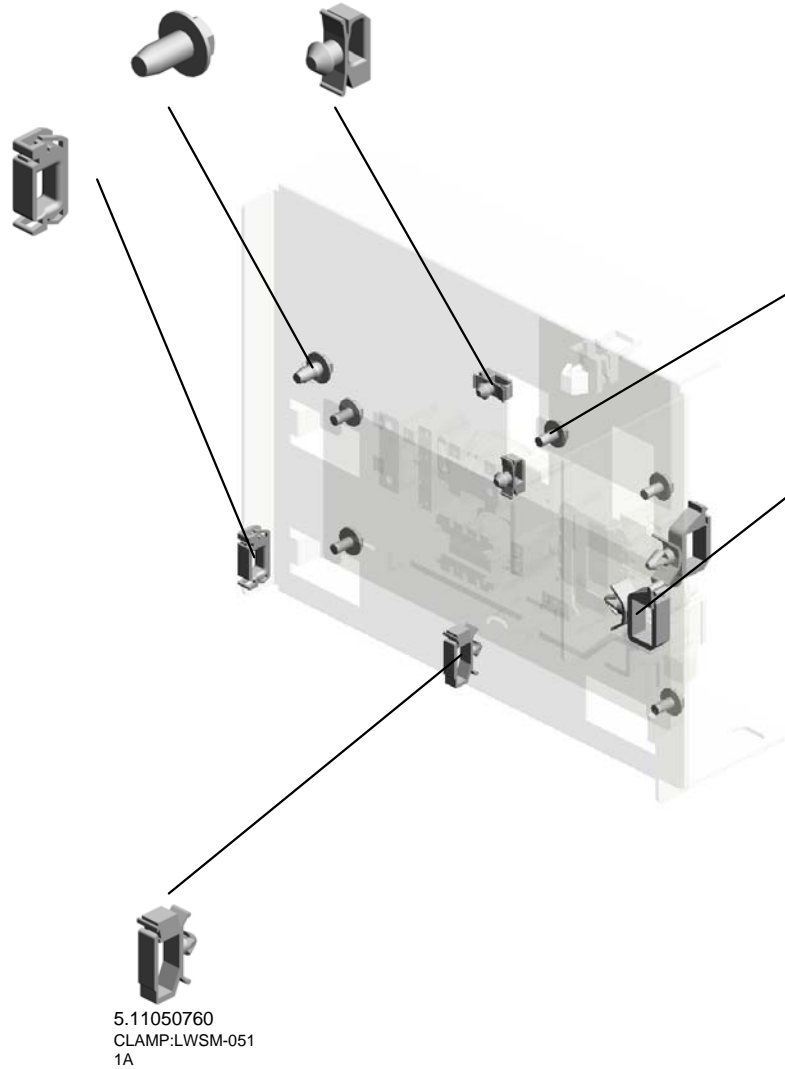
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016\_S001  
POWER SUPPLY UNIT:FDR:ASS'Y

2.09544008N  
SCREW - M4X8

4.11050758  
(x2)  
CLAMP:LWSM-030  
6A

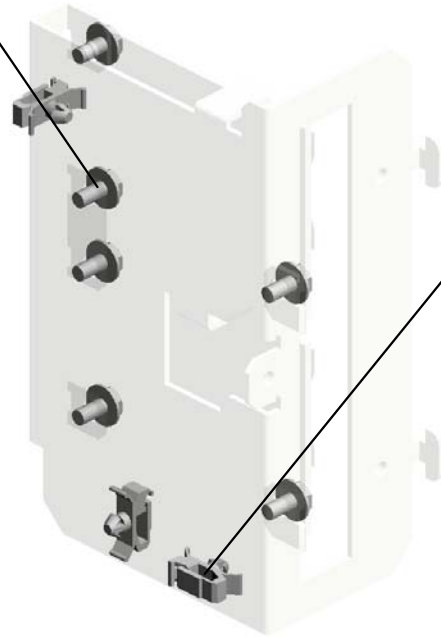
3.11050723  
CLAMPS:WES-050  
7



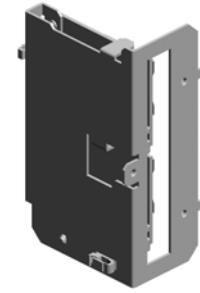
8.M2056216  
POWER SUPPLY U  
NIT:FDR:ASS'Y

U016\_S002  
SD-CARD:ASS'Y

1.03603006N  
(x6)  
SCREW - M3X6



4.11050758  
(x3)  
CLAMP:LWSM-030  
6A



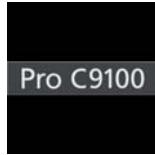
7.M2051269  
SD-CARD:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

## ACCESSORIES



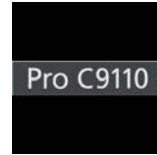
1.04514008N  
(x2)  
TAPPING SCREW:4X8



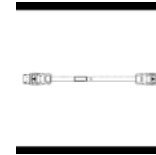
2.M2051670  
(M205):MODEL NAME PLATE:PRO\_C  
9100



3.M2055172  
DECAL:CAUTION:POWER SUPPLY P  
LUG



4.M2381670  
(M238):MODEL NAME PLATE:PRO\_C  
9110



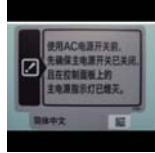
5.M2056150  
(x2)  
CABLE:DFE\_DTU\_CABLE  
201509-01



6.D0747883  
(AA(68)):DECAL:CAUTION CHART:IN  
KJET:PAPER  
201511-06



7.M2637396  
(AA):DECAL:KEY:MULTI-LANGUAGE:  
OPERATION SUB-UNIT  
201512-07

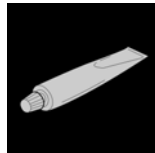


8.M2055195  
(AA(68)):DECAL:POWER SOURCE:O  
FF:CN  
201601-05

## Special Tools



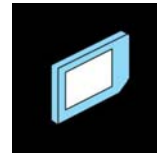
1.52039502  
GREASE 501



2.A2579300  
GREASE - BARRIERTA S552R



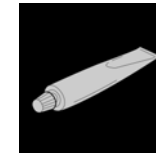
3.B1329700  
LUBRICANT POWDER



4.B6455010  
SD-CARD:ASS'Y



5.B6455040  
SD-CARD:SERVICE PARTS:8GB:ASS'  
Y



6.D0149800  
GREASE-KS660B



7.D0159500  
G104 YELLOW TONER



8.D0159501  
ZINC STEARATE



9.D0747690  
BRUSH:BLOWER



10.D1792445  
KNOB:TORQUE LIMITER MECHANIC  
AL CLUTCH:ASS'Y

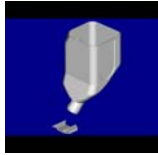


11.D1793420  
JIG:SHEET:DOCTOR BLADE

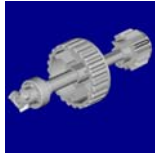


12.M0774240  
GRIP:FUSING UNIT:ASS'Y

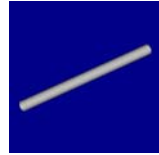
## Special Tools



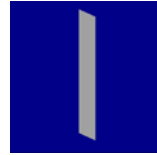
13.M2052860  
BOTTLE:FILL:DEVELOPER:ASSY



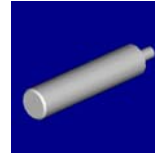
14.M2053355  
KNOB:DRIVE:DEVELOPMENT UNIT:A  
SS'Y



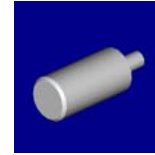
15.M2054433  
CYLINDER:GUIDE:HEATER



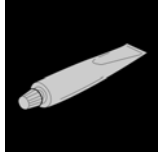
16.M2056434  
SHEET:FLAT BELT-TRANSFER:PRO  
TECT



17.M2056543  
JIG:SERVICE:TRANSFER/SEPARATI  
ON:A



18.M2056544  
JIG:SERVICE:TRANSFER/SEPARATI  
ON:B



19.VSSG9002  
FLUOTRIBO MG GREASE : 100G



20.M4675041  
SD-CARD:MFP-BROWSER:ASSY  
201510-03

## Exclusive Parts

Number	Part Name	Group	ID
50530419	BUSHING - 10MM	U011_S010	84
52039502	GREASE 501	Special Tools	1
52062686	SNAP RING	U011_S008	85
52062687	STUD SCREW - M3	U007_S002_S001	18
		U008_S001_S002_S001	16
53241658	BUSHING- 4X8X4.5MM	U011_S008_S001	86
		U011_S008_S002	86
		U011_S008_S008	86
54462560	CUSHION - PAPER TRAY	U011_S008	87
54466214	SHAFT HOLDER - PICK-UP ROLLER	U006	39
54472681	SNAP RING	U011_S008_S004	88
67542866	ROLLER - POSITIONING GUIDE	U011_S007	89
A0793626	STEPPED SCREW - SWING CLEANING	U012_S001	19
		U012_S002	19
		U012_S003	19
		U012_S004	19
A2324666	CUSHION - STEPPER MOTOR	U009	12
A2579300	GREASE - BARRIERTA S552R	Special Tools	2
A2941163	GEAR - 30Z	U004_S001	22
		U004_S002	22
		U004_S003	22
		U004_S004	22
A2941838	GROUND PLATE - LENS STAY	U011_S010	90
		U015	25
		U015_S004	25
A2943354	RACK - 10Z	U004_S005	23
		U004_S006	23
		U004_S007	23
		U004_S008	23
A2943447	TONER BOTTLE SET FEELER	U004_S005	24
		U004_S006	24
		U004_S007	24
		U004_S008	24
A2943454	LEVER STOPPER	U004_S005	25
		U004_S006	25
		U004_S007	25

Number	Part Name	Group	ID
		U004_S008	25
A6973175	SPACER - 10X14X13.5MM	U011_S010	91
AA001190	DECAL - GROUND	U013	40
AA003057	DECAL:GRIP:LONG:PP	U007_S002	19
AA021031	MAGNETIC CATCH	U001_S003	13
AA040036	FLAT CONVEYER BELT	U009	13
AA043181	TIMING BELT - B40S2M80	U007_S001_S001	20
		U007_S001_S002	20
		U007_S001_S003	20
AA043318	TIMING BELT - 40S3M144	U011_S008	92
AA043486	TIMING BELT - B40S2M194	U009	14
AA043553	TIMING BELT-B60S2M316	U011	93
AA043627	TIMING BELT - B40S2M148	U011	94
AA043650	TIMING BELT - B60S2M290	U011	95
AA043651	TIMING BELT - B60S2M264	U011	96
AA043976	TIMING BELT:40S2M142	U006	40
AA050116	DRIVE WERE:DRIVEN ROLLER	U006	41
AA060811	TENSION SPRING - STOPPER	U004_S005	26
		U004_S006	26
		U004_S007	26
		U004_S008	26
AA060812	LEVER TENSION SPRING	U004_S005	27
		U004_S006	27
		U004_S007	27
		U004_S008	27
AA060950	TENSION SPRING	U010	16
AA061067	TENSION SPRING:DRIVE WERE:DRIVE	U006	42
AA061114	TENSION SPRING:POSITIONING SENSOR	U006	43
AA061191	TENSION SPRING:REGISTRATION	U011_S010	97
AA061192	TENSION SPRING:TIMING ROLLER	U011_S010	98
AA063204	COMPRESSION SPRING	U011_S008	99
AA063371	SPRING	U005_S013	29
		U005_S014	29
		U005_S015	29
		U005_S016	29

## Exclusive Parts

Number	Part Name	Group	ID
AA063601	RACK SPRING	U004_S005	28
		U004_S006	28
		U004_S007	28
		U004_S008	28
AA063674	SPRING - 8N	U011_S009	100
		U011_S012	100
AA063675	SPRING - 5N	U011_S012	101
		U011_S013	101
		U011_S014	101
		U011_S015	101
AA066320	FEELER TORTION SPRING	U004_S005	29
		U004_S006	29
		U004_S007	29
		U004_S008	29
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U011_S010	102
AA070067	SLIDE RAIL:PULL OUT:RIGHT	U011	103
AA080346	BUSHING:FLANGE TYPE:DIA6	U007_S001_S001	21
		U007_S001_S002	21
		U007_S001_S003	21
		S001	
AA082101	BUSHING - 6X10X6	U004_S005	30
		U004_S006	30
		U004_S007	30
		U004_S008	30
		U011_S009	104
		U011_S011	104
		U011_S012	104
		U011_S013	104
		U011_S014	104
		U011_S015	104
AA082104	BUSHING - 8X12X7	U011_S010	105
AA082117	BUSHING - M6	U005_S003	30
		U005_S006	30
		U005_S009	30
		U005_S012	30
AA082137	BUSHING:6X10X6	U008_S001_S002	17
AA082144	BUSHING - 8X12X7	U011_S012	106

Number	Part Name	Group	ID
AA082146	BUSHING -6X10X4	U006	44
AA082173	PLAIN SHAFT BEARING:6X10X6	U008_S001_S002	18
AA083022	BUSHING:DIA6:DIA8	U006	45
		U007_S002	22
		U008_S001_S002	19
AA084059	BALL BEARING HOLDER	U011_S008	107
		U011_S009	107
		U011_S011	107
		U011_S012	107
		U011_S013	107
		U011_S014	107
AA100014	RETAINING RING C - SEPARATE	U007_S001_S001	23
		U007_S001_S002	23
		U007_S001_S003	23
		U007_S002	23
AA120127	DISCHARGE BRUSH:FUSING	U011_S010	108
AA132208	SPACER - M6	U005_S003	31
		U005_S006	31
		U005_S009	31
		U005_S012	31
AA132300	ROLLER:LOCK:PULL OUT	U011_S010	109
AA143129	SHOULDER SCREW - FRONT COVER	U011	110
AA143139	SHOULDER SCREW - PRESSURE ARM	U011_S008	111
AA143379	STEPPED SCREW	U011	112
AA143544	SCREW - M3	U006	46
AA143545	SCREW:M4	U010	17
AA143560	STEPPED SCREW - M4	U011	113
AA143562	SCREW:M4:DIA6X1.2	U004_S005	31
		U004_S006	31
		U004_S007	31
		U004_S008	31
AA143718	STEPPED SCREW - M4	U011_S008	114
AA143744	STEPPED SCREW	U006	47
AA143790	SCREW:CONTACT POINT	U011_S007	115
AA143797	CONNECTOR GUIDE PIN	U011	116



## Exclusive Parts

Number	Part Name	Group	ID
		U015	26
AA143801	SCREW:M4:EXTERIOR	U011	117
AA143802	SCREW:6X1.7	U011	118
AA143812	SCREW - SCALE	U011_S010	119
AA143848	STEPPED SCREW - M3	U011_S010_S003	120
		U015	27
AA161122	MOTOR CUSHION	U011	121
		U011_S001	121
		U011_S010	121
AA161167	BUSHING:HDD	U015	28
AA161174	CUSHION:DC STEPPER MOTOR	U006	48
AB011126	GEAR:20Z	U008_S001_S002	20
AB011211	GEAR:CONNECTING:VERTICAL T RANSPORT	U004_S001	32
		U004_S002	32
		U004_S003	32
		U004_S004	32
AB011478	GEAR - 18Z	U011_S008	122
AB012005	GEAR - 13Z	U004	33
AB013421	GEAR - 18Z	U011_S008	123
AB014136	GEAR - 31Z	U011_S008	124
AB014243	GEAR:IDLER:Z30	U011_S010	125
AB014312	GEAR:MOTOR:DRIVE:15Z	U011_S008	126
AB017515	DOUBLE GEAR - 12/23Z	U004_S005	34
		U004_S006	34
		U004_S007	34
		U004_S008	34
AB030803	TIMING PULLEY - 25T	U011_S010	127
AB032072	PULLEY:DRIVEN:WIRE	U006	49
AC020153	LENS:LED:4	U004_S005	35
		U004_S006	35
		U004_S007	35
		U004_S008	35
		U006	50
AF021091	TIMING ROLLER:TRANSFER:DRIV EN	U011_S010	128
AF022167	TRANSPORT ROLLER - DRIVEN	U011_S008	129
		U011_S009	129
AG051141	RELEASE LEVER	U011_S009	130

Number	Part Name	Group	ID
		U011_S011	130
AG070515	MAGNET CATCH:13N	U011_S008_S004	131
AH012031	CASTER:1470N	U015	29
AW010143	PHOTO REFIECTION SENSOR:PS R11TL1R-C	U011_S007	132
AW010151	PHOTO REFIECTION SENSOR:PS1 22TL1-A	U009	15
		U011	133
		U011_S008	133
		U011_S009	133
		U011_S010	133
		U011_S012	133
		U011_S014	133
AW020164	OIL END SENSOR	U010	18
AW020166	PHOTOINTERRUPTOR:PAPER FE ED SENSOR	U006	51
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U002	14
		U004_S005	36
		U004_S006	36
		U004_S007	36
		U004_S008	36
		U006	52
		U010	19
		U010_S003	19
		U011	134
		U011_S008	134
		U011_S010	134
AW020203	PHOTOINTERRUPTOR:GP1A173L CS2F	U006	53
		U011_S010	135
AW020210	OPTICS SENSOR:ENCODER:300L PI	U006	54
AW020213	OPTICS SENSOR:ENCODER:300L PI	U011_S010	136
AW020218	POSITIONING SENSOR:FLAT BELT -TRANSFER	U006	55
AW140026	TEMPERATURE & HUMIDITY SEN SOR	U005	32
		U014	7
AW500040	PUSH SWITCH:SW1AG-550:10MA	U006	56
AX040195	DC STEPPER MOTOR:SHIFT:56	U011_S010	137

## Exclusive Parts

Number	Part Name	Group	ID
AX040196	STEPPER MOTOR:PAPER TRANS PORT MD:MM56	U011	138
		U011_S010	138
AX040276	STEPPER MOTOR:MM56:TRANSP ORT	U011_S001	139
AX040280	STEPPER MOTOR:DRIVE	U011	140
AX060393	DC STEPPER MOTOR:MM42:1.3A: 4.42V	U006	57
AX060424	DC STEPPER MOTOR:MM56XL76	U011_S010	141
AX060455	DC STEPPER MOTOR:RISE	U011	142
AX060489	DC BRUSHLESS MOTOR:DC24V:2 8W:DIA54.4	U011_S010	143
AX061315	DC MOTOR:DIA65:24V:23.5W	U012_S001	20
		U012_S002	20
		U012_S003	20
		U012_S004	20
AX650054	DC FAN MOTOR:SIROCCO:DC24V: PWM	U014	8
AX660017	FAN:BLOWER:DC24V	U011_S003	144
		U011_S004	144
		U011_S008_S001	144
		U011_S008_S002	144
		U011_S008_S006	144
		U011_S008_S007	144
		U015	30
AZ240305	POWER SUPPLY UNIT:ECO:200V	U013	59
AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60
AZ250063	POWER SUPPLY UNIT:200V	U013_S001	41
AZ300065	POWER PACK:T1	U006	58
		U013	42
AZ300066	POWER PACK:T2	U006	59
AZ310041	POWER PACK:TRANSFER	U006	60
AZ320193	POWER PACK:CGB	U013	43
B0391182	SLIDER MM8	U007_S001	24
B0391704	SPRING - TIMING PULLEY	U011	145
B0706854	BRACKET:FAN:COOLING	U014	9
B1253230	SPACER - 0.3	U011_S001_S001	146

Number	Part Name	Group	ID
		U011_S001_S002	146
		U011_S008	146
B1321183	BRACKET:LOCK	U011_S010	147
B1321221	HOLDER:SPRING:PULL OUT	U011_S010	148
B1321224	SUPPORTING PLATE:BRACKET:L OCK	U011_S010	149
B1322366	LEVER:DRUM STAY:LEFT	U011_S010	150
B1325807	GROUND PLATE:BASE:CONTROL BOARD	U015	33
B1329700	LUBRICANT POWDER	Special Tools	3
B2233441	TIMING BELT:TONER BOTTLE	U011_S010	151
B2236171	RUBBER BUSHING:ENCODER	U011_S010	152
B2341293	LEVER - SAFETY SWITCH	U001	14
		U001_S001	14
		U001_S002	14
B2342125	SPRING - GRID	U002_S001	15
		U002_S002	15
		U002_S003	15
		U002_S004	15
B2342390	FLANGED HEXAGONAL HEAD BOL T:M4X8	U001	15
		U005	33
		U006	61
		U007	25
		U011_S010	153
		U015	34
B2342440	LED ARRAY - QL	U002_S005	16
		U002_S006	16
		U002_S007	16
		U002_S008	16
		U011_S008	154
B2343067	SPRING	U011_S008	154
B2343356	JOINT:CHUCK:TONER BOTTLE	U004_S005	37
		U004_S006	37
		U004_S007	37
		U004_S008	37
B2346141	POSITIONING SLEEVE - INNER BA CK	U011	155
B2346191	HEATER UNIT - LOWER	U011_S005	156
B2346424	RELEASE GRIP	U011_S014	157

## Exclusive Parts

Number	Part Name	Group	ID
B2346508	TENSION SPRING	U011_S010	158
B2346533	TIMING BELT - S2M152	U011_S010	159
B2382675	REGISTRATION ROLLER BUSHING	U011_S010	160
B2751186	GASKET:TRAY:IPU/MCU:UPPER	U015	35
B6455010	SD-CARD:ASS'Y	Special Tools	4
B6455040	SD-CARD:SERVICE PARTS:8GB:ASS'Y	Special Tools	5
B6523135	TIMING BELT:B60S2M172	U011	161
B7005804	STEPPER MOTOR:DIA42:Z17:ASS'Y	U002	17
B7125605	GRIP:APPLICATION	U011 U015	162 36
B8306161	MAGNETIC DOOR CATCH	U001_S003	16
B8341645	TIMING BELT - B60S2M220	U011	163
B8343312	COLLAR	U011_S008	164
B8343315	GEAR - 13Z	U011_S008	165
B8343443	STOPPER HOLDER	U011	166
B8344032	CUSHION:TRAY:NO.1	U011_S008	167
B8344388	COMPRESSION SPRING	U011	168
B8352727	PAPER FEED SENSOR BRACKET	U011_S008	169
B8511122	SCREW:ROUND POINT:M4X7	U011	170
B8904094	TIMING BELT:B60S3M297	U006	62
BB013040	GEAR:SHIFT:ROLLER:Z30	U011_S010	171
C1012360	SNAP RING	U001	17
C1051866	PIN	U011_S008	172
C2023102	COLLAR - 6.35X10X4MM	U011_S010	173
C2382873	ADJUSTING SCREW	U011	174
C2383879	TIMING BELT	U011_S010	175
C2384450	HINGE SCREW	U013	44
C2442451	SCREW:TRANSFER/SEPARATION	U011	176
C2444426	SHOULDER SCREW	U011_S010	177
C2652315	SCREW:DRUM	U011_S008	178
C2672944	SCREW:ACTUATOR:SURFACE OF PAPER SENSOR	U006	63
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U011_S008	179
C2693956	TIMING BELT:S2M152	U011_S010	180
C5922233	TIMING BELT - 2M190	U007	26

Number	Part Name	Group	ID
C6121803	SCREW:ENCODER:A4991378B	U011	181
D0143655	ELECTRIC POTENTIAL SENSOR	U005	34
D0145973	COVER:SD-CARD	U015	37
D0149800	GREASE-KS660B	Special Tools	6
D0159500	G104 YELLOW TONER	Special Tools	7
D0159501	ZINC STEARATE	Special Tools	8
D0393368	SCREW:M3X3.5	U004_S005 U004_S006 U004_S007 U004_S008	38 38 38 38
D0396137	ENCODER:ASS'Y	U011_S010	182
D0461165	SPACER:DIA8XDIA14X2.2	U011_S008	183
D0464655	TIMING BELT:S2M180	U011	184
D0592399	FLANGED HEXAGONAL HEAD BOLT:M3*4	U011_S010	185
D0666498	GEAR:IDLER:PAPER FEED UNIT:17Z	U004_S001 U004_S002 U004_S003 U004_S004	39 39 39 39
D0741195	GUIDE:LOCK:TRANSPORT UNIT	U011_S010	186
D0741920	DC STEPPER MOTOR:ASS'Y	U003_S001 U003_S002 U003_S003 U003_S004	7 7 7 7
D0742457	PLAIN SHAFT BEARING:BRUSH ROLLER:APPLY:REAR	U005_S003 U005_S006 U005_S009 U005_S012	35 35 35 35
D0742541	DECAL:ARROW LABEL	U005_S001 U005_S004 U005_S007 U005_S010	36 36 36 36
D0742542	DECAL:GRIP	U005_S003 U005_S003_S001_S001 U005_S006 U005_S006_S001_S001	37 37 37 37

## Exclusive Parts

Number	Part Name	Group	ID
		U005_S009	37
		U005_S009_S001_S001	37
		U005_S012	37
		U005_S012_S001_S001	37
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U005	38
		U006	64
D0742632	BRACKET:DC STEPPER MOTOR:M56:CAM	U011_S010	187
D0742652	LEVER:LINK:TRANSPORT ROLLER	U011_S012	188
D0742679	HOLDER:DC STEPPER MOTOR:SHIFT	U011_S010	189
D0742681	SHAFT:CAM:SHIFT	U011_S010	190
D0742685	SYNCHRONOUS BELT:B80S2M190	U011_S010	191
D0742739	PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN	U011_S010	192
D0742744	HOLDER:SHIFT:BEARING:FRONT	U011_S010	193
D0743173	TIMING PULLEY:S2M:25T	U011	194
		U011_S010	194
D0743824	PLATE:ROLLER:INTERMEDIATE TRANSFER	U006	65
		U006_S002	65
D0743829	DECAL:POSITIONING DISPLAY:TCRU	U005	39
		U005_S001	39
		U005_S002	39
		U005_S004	39
		U005_S005	39
		U005_S007	39
		U005_S008	39
		U005_S010	39
		U005_S011	39
		U006	66
		U007_S002	27
D0743845	FLAT NUT:INNER COVER:INTERMEDIATE TRANSFER	U006	67
D0743855	BRACKET:SENSOR:VACUUM	U009	16
D0743860	INNER COVER:INTERMEDIATE TRANSFER:LEVER	U006	68

Number	Part Name	Group	ID
D0743871	STOPPER:WIRE:PULLEY	U006	69
D0743872	PULLEY:DRIVE WERE:ASS'Y	U006	70
D0743873	FEELER:DRIVE WERE	U006	71
D0743878	HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK	U006	72
D0743881	BRACKET:DC STEPPER MOTOR:POSITIONING CONTROL	U006	73
D0743896	COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U006	74
D0743898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	U006	75
D0743899	LEVER:POSITIONING SENSOR:SLACK PREVENTION	U006	76
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3.5:M3	U006	77
D0744612	TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT	U011	195
D0746074	TENSION SPRING:SLEEVE:WIRE:INTERMEDIATE TRANSFER	U006	78
D0746075	GRIP:INTERMEDIATE TRANSFER:LEFT	U006	79
D0746121	BRACKET:SENSOR:ON-OFF:TRANSFER ROLLER	U006	80
D0746125	FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK	U006	81
D0746134	PLAIN SHAFT BEARING:INSULATE	U006	82
D0746144	BRACKET:INTERMEDIATE TRANSFER:FRONT	U006	83
D0746145	BRACKET:INTERMEDIATE TRANSFER:REAR	U006	84
D0746146	BRACKET:BIAS:INTERMEDIATE TRANSFER	U006	85
D0746147	TERMINAL:INTERMEDIATE TRANSFER	U006	86
D0746161	COVER:BIAS:INTERMEDIATE TRANSFER	U006	87
D0746163	GEAR:TIMING PULLEY:IDLER:INTERMEDIATE TRANSFER	U006	88

## Exclusive Parts

Number	Part Name	Group	ID
D0746164	SYNCHRONOUS BELT:ON-OFF:INTERMEDIATE TRANSFER	U006	89
D0746165	PULLEY:ON-OFF:BELT TENSIONER	U006	90
D0746168	TIGHTENER:INTERMEDIATE TRANSFER:ASS'Y	U006	91
D0746170	COIL SPRING:PRESSURE:TIGHTENER	U006	92
D0746171	GUIDE PLATE:COIL SPRING:PRESSURE:TIGHTENER	U006	93
D0746179	GEAR:IDLER:INTERMEDIATE TRANSFER:Z17:Z53	U006	94
D0746180	COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER	U006	95
D0746197	TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER	U006	96
D0746241	DECAL:GRIP:TRANSFER/SEPARATION UNIT	U006	97
D0746314	GEAR:COLLECTION COIL	U008_S001_S002	21
D0746454	ARM:COATING BAR:BELT CLEANING	U007_S002_S001	28
		U008_S001_S002_S001	23
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U008_S001_S002	24
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U007_S001	29
		U007_S002	29
D0746483	SEAL:HOLDER:CLEANING BLADE:FRONT LOWER	U008_S001_S002	25
D0746484	SEAL:HOLDER:CLEANING BLADE:REAR LOWER	U008_S001_S002	26
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U011_S010	196
D0746517	STEEL BALL:TONER OUTLET SUB-UNIT	U010	20
D0747690	BRUSH:BLOWER	Special Tools	9
D0747782	GRIP:DOOR:FRONT	U001_S001	18
		U001_S002	18
D0747828	CAP:CONNECTOR	U001	19

Number	Part Name	Group	ID
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001	20
D0747830	COVER:LARGE CAPACITY TRAY	U001	21
D0747883	(AA(68)):DECAL:CAUTION CHART:INKJET:PAPER	ACCESSORIES	6
D0931266	DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE	U011_S010	197
D0935309	COVER:SD-CARD	U015	38
D1055899	HOLDER:TEMPERATURE & HUMIDITY SENSOR	U014	10
D1176174	BUSHING:TRANSPORT SCREW	U005_S003	40
		U005_S006	40
		U005_S009	40
		U005_S012	40
D1361244	COVER:ENCODER	U011_S010	198
D1362276	CONNECTOR:1POLE	U005	41
D1362852	BRACKET:LED:MANUAL FEED	U006	98
D1363442	DECAL:COLORED DISPLAY:MAIN:BK	U005	42
D1363443	DECAL:COLORED DISPLAY:MAIN:C	U005	43
D1363444	DECAL:COLORED DISPLAY:MAIN:M	U005	44
D1363445	DECAL:COLORED DISPLAY:MAIN:Y	U005	45
D1363446	DECAL:COLORED DISPLAY:DRUM STAY:BK	U005	46
D1363447	DECAL:COLORED DISPLAY:DRUM STAY:C	U005	47
D1363448	DECAL:COLORED DISPLAY:DRUM STAY:M	U005	48
D1363449	DECAL:COLORED DISPLAY:DRUM STAY:Y	U005	49
D1364070	COLLAR:DIA10X:DIA14X:15.8	U011_S010	199
D1364073	JOINT:CAM:PRESSURE:B	U011_S010	200
D1365978	BRACKET:HDD	U015	110
D1366128	CASE:OPPOSED:TRANSFER ROLLER:FRONT	U006	99

## Exclusive Parts

Number	Part Name	Group	ID
D1381289	JOINT:FUSING:ON-OFF	U008	27
D1492777	COIL SPRING:PRESSURE:PICKUP	U011_S007	201
D1495776	COVER:USB:SMALL	U015	40
D1496553	GEAR:IDLER:Z61	U004_S001	40
		U004_S002	40
		U004_S003	40
		U004_S004	40
D1791221	HOLDER:COIL SPRING:LOCK:PUL L OUT	U011_S010	202
D1791252	DC MOTOR:DIA82.2:63.7W:BRUSH LESS	U007	30
		U012_S001	21
		U012_S002	21
		U012_S003	21
		U012_S004	21
D1791266	PULLEY:DRIVE:DEVELOPMENT R OLLER:59T	U012_S001	22
		U012_S002	22
		U012_S003	22
		U012_S004	22
D1791268	SYNCHRONOUS BELT:80S2M300	U012_S001	23
		U012_S002	23
		U012_S003	23
		U012_S004	23
D1791273	GEAR:DRIVE:TRANSPORT SCRE W:54Z	U012_S001	24
		U012_S002	24
		U012_S003	24
		U012_S004	24
D1791275	TENSION SPRING:3.8N	U012_S001	25
		U012_S002	25
		U012_S003	25
		U012_S004	25
D1791290	GEAR:IDLER:TRANSPORT SCREW :65Z/53Z	U012_S001	26
		U012_S002	26
		U012_S003	26
		U012_S004	26
D1791297	TIGHTENER:DRIVE:DEVELOPMEN T:ASS'Y	U012_S001	27
		U012_S002	27
		U012_S003	27
		U012_S004	27

Number	Part Name	Group	ID
D1791327	SHAFT:BELT TENSIONER:DRIVE:U SED TONER	U010	21
D1791329	PULLEY:TIGHTENER:DIA18	U010	22
D1791505	STOPPER:GUIDE PLATE:VERTICA L TRANSPORT	U001_S001	22
		U001_S002	22
D1792204	COVER:END BLOCK:REAR	U002_S001	18
		U002_S002	18
		U002_S003	18
		U002_S004	18
D1792205	ELECTRODE PLATE:CASE:CHARGE E	U002_S001	19
		U002_S002	19
		U002_S003	19
		U002_S004	19
D1792206	STAY:GRID	U002_S001	20
		U002_S002	20
		U002_S003	20
		U002_S004	20
D1792208	END BLOCK:CHARGE CORONA:R EAR	U002_S001	21
		U002_S002	21
		U002_S003	21
		U002_S004	21
D1792224	CORONA WIRE:CHARGE CORONA	U002_S001	44
		U002_S002	44
		U002_S003	44
		U002_S004	44
D1792237	HOLDER:MOTOR:CHARGE	U002	22
D1792238	SOCKET:CHARGE	U002	23
D1792239	SHAFT:CLEANER:CHARGE:DRIVE: ASS'Y	U002_S009	24
		U002_S010	24
		U002_S011	24
		U002_S012	24
D1792254	DECAL:CHARGE:GRIP	U002_S001_S002	25
		U002_S002_S002	25
		U002_S003_S002	25
		U002_S004_S002	25
D1792370	GRIP:DRUM:ASS'Y	U005	50
D1792445	KNOB:TORQUE LIMITER MECHANI CAL CLUTCH:ASS'Y	Special Tools	10

## Exclusive Parts

Number	Part Name	Group	ID
D1792468	GRIP:DRUM STAY:PCU	U005_S001	51
		U005_S004	51
		U005_S007	51
		U005_S010	51
		U007_S001	31
D1792469	KNOB SCREW:DRUM	U005	52
D1792474	DECAL:DIAL	U005_S001	53
		U005_S004	53
		U005_S007	53
		U005_S010	53
D1792621	SHAFT:DRIVEN ROLLER:SHIFT	U011_S010	203
D1792631	GUIDE PLATE:SHIFT:REGISTRATION:UPPER	U011_S010	204
D1792636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	U011_S010	205
D1792642	HOLDER:SHIFT:BEARING:REAR	U011_S010	206
D1792643	CAM:REGISTRATION:GATE:RELEASE	U011_S010	207
D1792647	SHAFT:SHIFT	U011_S010	208
D1792648	PLATE:ADJUSTING PIN	U011_S010	209
D1792649	BRACKET:GUIDE:SHIFT	U011_S010	210
D1792666	GUIDE PLATE:REGISTRATION:TIMING:UPPER	U011_S010	211
D1792670	GUIDE PLATE:REGISTRATION:TIMING:LOWER	U011_S010	212
D1792675	COVER:REGISTRATION:DOUBLE FEED SENSOR	U011_S010	213
D1792685	CASE:REMOVE PAPER DUST:ASSY	U011_S010	214
D1792691	TENSION SPRING:PRESSURE ROLLER	U011_S010	215
D1792698	COMPRESSION SPRING:SHIFT	U011_S010	216
D1792754	BRACKET:DC STEPPER MOTOR:PAPER FEED	U011_S010	217
D1792757	TIGHTENER:BRACKET:DC STEPPER MOTOR	U011_S010	218
D1792758	GEAR:Z41:TIMING PULLEY:T41	U011_S010	219
D1792760	COVER:MOTOR	U011_S010	220

Number	Part Name	Group	ID
D1792763	CAM:REGISTRATION:TIMING	U011_S010	221
D1792764	SHAFT:CAM:REGISTRATION:TIMING	U011_S010	222
D1792771	ARM:REGISTRATION:TIMING:ASSY	U011_S010_S001	564
D1792786	DUCT:FAN:CONTACT IMAGE SENSOR	U011_S010	226
D1792932	ARM:ON-OFF:TRANSPORT ROLLER	U011_S012	227
D1792943	BRACKET:CAM:ON-OFF	U011	228
D1792944	DISC:ON-OFF:SENSOR	U011	229
D1792948	CAM:TRANSPORT ROLLER:ON-OFF	U011	230
D1792952	BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF	U011	231
D1793070	GEAR:TRANSPORT SCREW:NO.1	U005_S001	54
		U005_S004	54
		U005_S007	54
		U005_S010	54
D1793071	GEAR:TRANSPORT SCREW:NO.2	U005_S001	55
		U005_S004	55
		U005_S007	55
		U005_S010	55
D1793073	GEAR:IDLER:TRANSPORT SCREW:UPPER:ASSY	U005_S001	56
		U005_S004	56
		U005_S007	56
		U005_S010	56
D1793131	RECEPTACLE:DEVELOPMENT VIAS:ASSY	U005_S013	57
		U005_S014	57
		U005_S015	57
		U005_S016	57
D1793234	GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY	U004_S001	41
		U004_S002	41
		U004_S003	41
		U004_S004	41
D1793237	GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY	U004_S001	42
		U004_S002	42
		U004_S003	42

## Exclusive Parts

Number	Part Name	Group	ID
		U004_S004	42
D1793253	GEAR:IDLER:FEED:TONER SUPPLY:1	U004_S001	43
		U004_S002	43
		U004_S003	43
		U004_S004	43
D1793254	GEAR:IDLER:FEED:TONER SUPPLY:2	U004_S001	44
		U004_S002	44
		U004_S003	44
		U004_S004	44
D1793259	GEAR:IDLER:AGITATOR:TONER SUPPLY	U004_S001	45
		U004_S002	45
		U004_S003	45
		U004_S004	45
D1793271	CASE:SHUTTER:TONER SUPPLY	U004	46
D1793272	SHUTTER:TONER SUPPLY:ASS'Y	U004	47
D1793275	COIL SPRING:SHUTTER:TONER SUPPLY	U004	48
D1793276	TONER CATCHPAN:TONER SUPPLY	U004	49
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U001	23
D1793377	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U001	24
D1793420	JIG:SHEET:DOCTOR BLADE	Special Tools	11
D1793531	TONER CATCHPAN:PIPE:DISCHARGE USED TONER	U005_S003	58
		U005_S006	58
		U005_S009	58
		U005_S012	58
		U007_S001_S001	32
		U007_S001_S002	32
		U007_S001_S003	32
		U008_S001_S002	28
D1793581	BLADE:CLEANING:ASS'Y	U005_S003	59
		U005_S006	59
		U005_S009	59
		U005_S012	59
D1795435	PCB:URRB	U011_S010	232
D1796051	(C/M/Y):ROLLER:INTERMEDIATE T	U006	100

Number	Part Name	Group	ID
	RANSFER:ASS'Y		
D1941433	JOINT:DEVELOPMENT SLEEVE:DRIVE:MIDDLE	U012_S001	28
		U012_S002	28
		U012_S003	28
		U012_S004	28
D1941462	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10	U001	25
D1941481	STOPPER:DRIVEN ROLLER:FRONT LEFT	U006	101
D1941483	BRACKET:DRIVE WERE:TENSION SPRING	U006	102
D1942279	PCB:ELECTRIC POTENTIAL SENSOR	U013	45
D1942945	HOLDER:CAM:SHIFT	U011_S010	563
D1943564	LEVER:BASE:TONER BANK	U004_S005	50
		U004_S006	50
		U004_S007	50
		U004_S008	50
D1943566	GRIP:LEVER:BASE:TONER BANK	U004_S005	51
		U004_S006	51
		U004_S007	51
		U004_S008	51
D1943567	GUIDE:BASE:TONER BANK	U004_S005	52
		U004_S006	52
		U004_S007	52
		U004_S008	52
D1943599	GEAR:RACK:Z12:Z35	U004_S005	53
		U004_S006	53
		U004_S007	53
		U004_S008	53
D1943603	GEAR:DRIVE:TONER BOTTLE:Z14	U004	54
D1943630	DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH	U004_S005	55
		U004_S006	55
		U004_S007	55
		U004_S008	55
D1943632	DC MOTOR:SLIDER:TONER BANK:ASS'Y:4.2W:BRUSH	U004_S005	56
		U004_S006	56
		U004_S007	56



## Exclusive Parts

Number	Part Name	Group	ID
		U004_S008	56
D1943726	SEAL:GEAR:DRIVE:TONER BOTTLE	U004	57
D1944804	RUBBER FOOT:TM-96-1	U011	233
		U011_S011	233
		U011_S013	233
		U011_S015	233
D1945480	PCB:CRB	U011_S010_S003	234
D1946061	LEVER:ON-OFF:BLACK:LEFT:FRONT	U006	103
D1946062	LEVER:ON-OFF:BLACK:LEFT:REAR	U006	104
D1946065	PLATE:ROLLER:DRIVEN:BLACK	U006	105
D1946066	LEVER:ON-OFF:BLACK:RIGHT:FRONT	U006	106
D1946067	LEVER:ON-OFF:BLACK:RIGHT:REAR	U006	107
D1946073	PLAIN SHAFT BEARING:SLIDER:ON-OFF:BLACK	U006	108
D1946098	HOOK:LEVER:ON-OFF:BLACK:REAR	U006	109
D1946099	HOOK:LEVER:ON-OFF:BLACK:FRONT	U006	110
D1946176	CAM:ON-OFF:BLACK:AUTOMATIC	U006	111
D1946177	DC STEPPER MOTOR:DIA42:24V	U006	112
D1946396	GROUND PLATE:ROLLER:DRIVEN:LEFT	U006	113
D1946499	GROUND PLATE:ROLLER:DRIVEN:RIGHT	U006	114
D2023890	LED:RED	U004_S005	58
		U004_S006	58
		U004_S007	58
		U004_S008	58
		U006	115
		U011	235
D2235308	HDD:320GB:MN500S-2:WD3200LUCT	U015	39
D2583452	SEAL:PG1	U005_S001	118

Number	Part Name	Group	ID
		U005_S004	118
		U005_S007	118
		U005_S010	118
D2586321	BLADE:BELT CLEANING:ASS'Y	U008_S001_S002	22
D3502563	KNOB:MISFEED REMOVAL	U011_S008	236
D3504837	TORSION SPRING:KNOB:MISFEED REMOVAL	U011_S008	237
D3511190	STEPPER MOTOR:PAPER FEED:ASS'Y	U006	116
D3553214	GEAR - 30Z	U011_S008	238
D3554608	SPACER:SIDE FENCE:PUSH RIVET	U011_S008_S004	239
D3724561	SPACER:DIA4	U005	61
D3775852	BRACKET:NIC:VC2:ENGINE	U015	41
D4342635	TENSION SPRING:POLARIZATION POWL:PRESSURE	U011_S010	240
D4472564	KNOB:TURN	U011_S010	241
D4521094	TENSION SPRING:LOCK:TRAY	U011	242
D4543619	SCREW:CONTACT POINT:M3	U011	243
D5161261	COVER:LED	U011_S006	244
D5161453	DIFFUSION PLATE:LED	U011_S006	245
D5161537	PLAIN SHAFT BEARING:DIA8	U011_S008	246
D5161540	COVER:GRIP:INNER BACK	U011_S008	247
D5161554	TORSION SPRING:DETENT:7N	U011_S008	248
D5161560	SPACER:SHAFT:LINK	U011_S008	249
		U011_S010	249
D5161561	GRIP:PAPER TRAY:LOWER	U011_S008	250
D5161562	GRIP:PAPER TRAY:UPPER	U011_S008	251
D5165200	PCB:LED:ASS'Y	U011_S008	252
D5321185	JOINT:MOTOR:RISE	U011	253
D5323214	GEAR:SMALL:NO.1	U011_S008	254
D5323217	GEAR:NO.2:DRIVE:MIDDLE	U011_S008	255
D5324547	GEAR:NO.4:MIDDLE	U011_S008	256
D5324936	MECHANICAL ROLLER CLUTCH:2.0N	U001	26
D5481243	STAND:UN LOCK	U001_S002	27
D6883144	SPACER:UPPER LOWER:SHIFT TRAY	U006	117

## Exclusive Parts

Number	Part Name	Group	ID
D6941014	RUBBER FOOT:BASE	U001_S001	28
D7306036	PCB:GIGAETHERNET:CDE:ASS'Y	U015_S001	42
D7315310	PCB:URTB:DOCUMENT FEEDER:ASS'Y	U011_S010	257
D7321023	PLATE:HANDLE:UPPER:NO.1	U011_S008	258
D7321025	PLATE:HANDLE:LOWER:NO.1	U011_S008	259
D7321533	STAY:CONTACT POINT:INNER BACK	U011_S008	260
D7321550	GRIP:SHAFT:LINK	U011_S008	261
D7771047	BRACKET:SLIDE RAIL	U011	262
D7771082	SLIDE RAIL:LEFT:ASS'Y	U011	263
D7771092	SLIDE RAIL:RIGHT:ASS'Y	U011	264
D7771093	STOPPER:TRAY:LOCK	U011	265
D7771094	PLATE:TRAY:LOCK	U011	266
D7771159	TIMING BELT:80S2M134	U011_S001	268
D7771161	DUCT:UPPER:VACUUM:ASS'Y	U011	269
D7771166	DUCT:LOWER:VACUUM:ASS'Y	U011_S002	270
D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U011_S001	267
D7771170	BLOWER:SEAL	U011_S008_S001	271
		U011_S008_S002	271
		U011_S008_S006	271
		U011_S008_S007	271
D7771172	FILTER:VACUUM:EXHAUST	U011_S002	567
D7771178	BRACKET:DRAWER:TRAY:CORE:TENSION	U011	272
D7771179	BRACKET:DRAWER:CORE	U011	273
D7771181	GEAR:RISE:DRIVE	U011	274
D7771187	SHAFT:RISE:DRIVEN	U011	275
D7771188	GEAR:RISE:DRIVEN	U011	276
		U011_S008	276
D7771191	CLUTCH/BRAKE:TURN	U011	277
<b>D7771194</b>	<b>BLOWER:SEAL:ADHESION</b>	<b>U011_S003</b>	<b>271</b>
		<b>U011_S004</b>	<b>271</b>
D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001_S001	278
		U011_S001_S002	278
D7771206	COVER:PAPER TRAY:LOWER:ASS'Y	U011_S006	279

Number	Part Name	Group	ID
	Y		
D7771331	DECAL:PAPER:SUPPLY	U011_S008	280
D7771333	DECAL:SIZE INDICATION:(1)	U011_S008_S004	281
D7771334	DECAL:SIZE INDICATION:(2)	U011_S008_S004	282
D7771335	DECAL:TRAY BOTTOM PLATE:CAUTION	U011_S008_S004	283
D7771337	DECAL:POSITIONING DISPLAY:SCALE	U011_S008_S004	284
D7771338	DECAL:DESIGN SKETCH:PAPER VOLUME	U011_S008	285
D7771454	OIL DAMPER:TRAY:SET:8N	U011	286
D7771458	BRACKET:DAMPER	U011	287
D7771459	BRACKET:DAMPER	U011	288
D7771462	BRACKET:DAMPER:SUPPORT:LARGE	U011	289
D7771463	BRACKET:DAMPER:SUPPORT:SMALL	U011	290
D7771465	BRACKET:DAMPER:SUPPORT	U011	291
D7771466	SPRING:DAMPER:TRAY	U011	292
D7772500	PAPER FEED UNIT:ASS'Y	U011_S007	293
D7772508	GRIP:BELT UNIT	U011_S007	295
D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U011_S007_S001	296
D7772521	DISCHARGE BRUSH:BELT UNIT	U011_S007	297
D7772527	COVER:FRONT	U011_S007	294
D7772531	PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y	U011_S007_S002	298
D7772536	PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y	U011_S007_S003	299
D7772551	DUCT:BELT UNIT	U011_S007	300
D7772554	PICKUP BELT:VACUUM:INSPECTION	U011_S007	301
D7772561	BRACKET:DRAWER:CONNECTOR	U011_S007	302
D7772565	SHAFT:BELT TENSIONER	U011_S007	303
D7772632	SIDE PLATE:TRAY:REAR:PEEN	U011_S008	565
D7772645	BRACKET:DRAWER:TRAY:CAVITY	U011_S008	305
D7772651	STAY:SIDE FENCE:LOWER:DIA8.2	U011_S008	306
D7772652	COMPRESSION SPRING:SIDE FENCE	U011_S008	307

## Exclusive Parts

Number	Part Name	Group	ID
	CE:LOCK:10N		
D7772653	STAY:SIDE FENCE:SUPPORTING PLATE	U011_S008	308
D7772654	LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK	U011_S008	309
D7772655	SHEET:HOOK:WIRE:FRONT	U011_S008	569
D7772657	SHEET:HOOK:WIRE:REAR	U011_S008	570
D7772659	PLATE:PAPER:GUIDE:SIDE FENCE	U011_S008	321
D7772663	COVER:SIDE FENCE:FRONT	U011_S008	310
D7772665	FIX STAND:SIDE FENCE:FRONT	U011_S008	311
D7772673	COVER:SIDE FENCE:REAR	U011_S008	312
D7772675	FIX STAND:SIDE FENCE:REAR	U011_S008	313
D7772681	SHAFT:BASE:SIDE FENCE	U011_S008	314
D7772682	HOLDER:SHAFT:SIDE FENCE:OUTER	U011_S008	315
D7772683	HOLDER:SHAFT:SIDE FENCE:INNER	U011_S008	316
D7772686	DC SOLENOID:LINK:SIDE:ASS'Y	U011_S008	317
D7772688	BRACKET:SOLENOID:SHUTTER	U011_S008	318
D7772691	SIDE FENCE:FRONT	U011_S008	319
D7772693	SIDE FENCE:REAR	U011_S008	320
D7772698	COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N	U011_S008	322
D7772712	SHAFT:LINK	U011_S008	323
D7772713	BRACKET:LEVER:RATCHET:END FENCE	U011_S008	324
D7772714	PLATE:RATCHET	U011_S008	325
D7772715	COVER:END FENCE:LEVER	U011_S008	326
D7772716	FEELER:PAPER SIZE SENSOR	U011_S008	327
D7772717	SHAFT:END FENCE:UPPER	U011_S008	328
D7772718	LEVER:END FENCE	U011_S008	329
D7772719	BASE:PLATE:END FENCE	U011_S008	330
D7772730	PLATE:END FENCE:ASS'Y	U011_S008_S003	331
D7772735	PLATE:AUXILIARY:SMALL:ADHESION	U011_S008	332
D7772738	COMPRESSION SPRING:END FENCE:LOCK	U011_S008	333
D7772741	GUIDE ROD:END FENCE	U011_S008	334

Number	Part Name	Group	ID
D7772742	MAGNETIC:SHEET:END FENCE	U011_S008	566
D7772743	SUPPORTER:END FENCE:REAR	U011_S008	335
D7772744	COMPRESSION SPRING:END FENCE:LOCK	U011_S008	434
D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U011_S008_S004_S001	571
D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y	U011_S008_S004_S002	572
D7772747	SUPPORTER:END FENCE:FRONT	U011_S008	336
D7772749	FIX STAND:END FENCE	U011_S008	337
D7772750	TRAY BOTTOM PLATE:ASS'Y	U011_S008_S004	573
D7772752	FEELER:SENSOR:TRAY:BASE	U011_S008_S004	338
D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL	U011_S008_S004	343
D7772756	TRAY BOTTOM PLATE:RIGHT	U011_S008_S004	339
D7772757	TRAY BOTTOM PLATE:LEFT	U011_S008_S004	340
D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U011_S008_S004	342
D7772769	COLLAR:BASE	U011_S008_S004	574
D7772782	PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE	U011_S008	341
D7772784	COVER:WIRE:PULLEY	U011_S008	304
D7772790	PLATE:AUXILIARY:SMALL	U011_S008	345
D7772794	STAY:END FENCE	U011_S008	346
D7772795	PULLEY:ROLLING:LONG:ASS'Y	U011_S008	347
D7772796	PULLEY:ROLLING:SHORT:ASS'Y	U011_S008	348
D7772814	PLATE:LED	U011_S008	349
D7772817	SHAFT:LINK:SHORT	U011_S008	350
D7772824	PLATE:LINK	U011_S008	351
D7772825	SHAFT:MISFEED REMOVAL:NO.3:ASS'Y	U011_S008_S005	352
D7772827	SHAFT:MISFEED REMOVAL:NO.2	U011_S008	353
D7772828	SHAFT:MISFEED REMOVAL:NO.1	U011_S008	354
D7772829	BRACKET:MISFEED REMOVAL	U011_S008	355
D7772832	BRACKET:GEAR:COUPLING	U011_S008	356
D7772834	SHAFT:GEAR:COUPLING	U011_S008	357
D7772836	SHAFT:LINK:LONG	U011_S008	358
D7772842	PULLEY:RISE	U011_S008	359

## Exclusive Parts

Number	Part Name	Group	ID
D7772843	COVER:WIRE:TRAY BOTTOM PLATE	U011_S008	360
D7772844	SHAFT:RISE	U011_S008	361
D7772847	GEAR:RISE	U011_S008	362
D7772854	END RING:COIL SPRING:DIA12	U011_S008	363
D7772855	COVER:WIRE:TRAY BOTTOM PLATE	U011_S008	364
D7772865	DUCT:FRONT:BLOWER:ASS'Y	U011_S008_S008	365
D7772875	DC SOLENOID:FRONT	U011_S008	366
D7772876	TENSION SPRING:AIR VALVE	U011_S008	367
D7772905	STAY:SIDE FENCE:SIDE	U011_S008	368
D7772906	TRIGGER:SIDE FENCE:FIX	U011_S008	369
D7772907	SHAFT:SIDE FENCE:ROLLER	U011_S008	370
D7772908	COMPRESSION SPRING:FIX:10N	U011_S008	371
D7772909	SLIDER:SIDE FENCE:FRONT LENGTHWISE	U011_S008	372
D7772913	TRANSPORT ROLLER:GRIP	U011_S008	373
D7772914	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER	U011_S008	374
D7772918	GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER	U011_S008	375
D7772919	COLLAR:BASE	U011_S008_S004	376
D7772923	COVER:TRANSPORT SUB-UNIT:TRAY	U011_S008	377
D7772924	OIL DAMPER:0.06N	U011_S008	378
D7772943	BRACKET:DAMPER	U011_S008	379
D7772947	BRACKET:GEAR	U011_S008	380
D7772951	SHAFT:GEAR:INPUT	U011_S008	381
D7772954	SHAFT:GEAR:OUTPUT	U011_S008	382
D7772955	FEELER:PAPER VOLUME SENSOR	U011_S008	383
D7772966	SLIDER:SIDE FENCE:SUB	U011_S008	384
D7772967	SLIDER:SIDE FENCE:MAIN	U011_S008	385
D7772968	RACK:SIDE FENCE	U011_S008	386
D7772969	TORSION SPRING:SIDE FENCE	U011_S008	387
D7772971	PLATE:LINK:SIDE:LOCK	U011_S008	388
D7772972	LINK:SIDE FENCE:SUB	U011_S008	389
D7772973	LINK:SIDE FENCE:MAIN	U011_S008	390
D7772976	SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE	U011_S008	391

Number	Part Name	Group	ID
	GTHWISE		
D7772977	COVER:SIDE FENCE:LOCK:FRONT	U011_S008	392
D7772978	LEVER:SIDE FENCE:SIDE	U011_S008	393
D7772979	COVER:SIDE FENCE:LOCK:REAR	U011_S008	394
D7772981	DUCT:SIDE:BLOWER:SUB-ASS'Y	U011_S008_S001	395
D7772986	DUCT:SIDE:BLOWER:REAR:ASS'Y	U011_S008_S002	396
D7772987	SHAFT:SIDE FENCE:LENGTHWISE	U011_S008	397
D7772988	GUARD:BLOWER	U011_S008	398
D7772989	SHAFT:SIDE FENCE:CONTACT POINT	U011_S008	399
D7772996	END FENCE:TAB	U011_S008	400
D7773126	TIMING PULLEY:DRIVE:T25S2M	U011_S001	401
D7773529	COMPRESSION SPRING:TRANSPORT:15N	U011_S008	402
D7777769	STUD:PAPER TRAY	U011_S008_S004	575
D7779070	TRAY BOTTOM PLATE:AUXILIARY:PEEN	U011_S008_S004	403
G0143291	SNAP RING - PICK UP	U006	118
G0205835	RELEASE SPRING - FUSING DRIVE	U011	404
G0291980	DECAL - LD	U003_S001	8
		U003_S002	8
		U003_S003	8
		U003_S004	8
		U005_S002	62
		U005_S005	62
		U005_S008	62
		U005_S011	62
		U012_S001	29
		U012_S002	29
		U012_S003	29
		U012_S004	29
G0602296	BALL BEARING:8X16X5MM	U010_S001	23
		U011_S010	405
G0606035	DETENT ROLLER	U011_S008	406
G0703088	SPACER:DEVELOPMENT ROLLER	U011_S010	407
G0801169	SCREW:M3	U007_S002_S001	33
		U008_S001_S002	29

## Exclusive Parts

Number	Part Name	Group	ID
		_S001	
G1073834	RIVET - 2.0	U011_S010	408
G1111051	FAN MOTOR - DC 24V 4.32W	U013	46
		U014	11
		U015	43
G1781134	HEXAGONAL BOLT:M20X70	U015	44
G1781138	SCREW WITH WASHER:M6X14	U015	45
G1781152	STOPPER:C/T BOX:LOWER	U015	46
G1781165	HINGE:PIN:UPPER:PEEN	U015	47
G1781169	COVER:LEAK BREAKER	U015	48
G1781195	HINGE:PIN:LOWER:PEEN	U015	49
G1781199	HINGE:MAIN:PEEN	U015	50
G1781200	HINGE:MAIN:HOLDER	U015	51
G1781230	GROUND PLATE:C/T BOX:PEEN	U015	52
G1781268	ANTISTATIC BRUSH:DRUM	U012_S001	37
		U012_S002	37
		U012_S003	37
		U012_S004	37
G1781282	GEAR:CHARGE:CLEANER:Z51	U002	26
G1781291	JOINT:TRANSPORT SCREW:NO.2	U012_S001	30
		U012_S002	30
		U012_S003	30
		U012_S004	30
G1781311	TERMINAL:CHARGE	U002	27
G1781313	SPRING:PLATE:RIGHT:CHARGE	U002	28
G1781316	SPRING:PLATE:LEFT:CHARGE	U002	29
G1781433	STEPPING MOTOR - DC 9.52W	U008	30
G1781602	ARM:SAFETY SWITCH:UPPER:ASSY	U015	53
G1782500	GRID:CHARGE CORONA	U002_S001	30
		U002_S002	30
		U002_S003	30
		U002_S004	30
G1782510	CLEANER:CORONA WIRE:ASSY	U002_S001	31
		U002_S002	31
		U002_S003	31
		U002_S004	31
G1782512	COVER:END BLOCK:FRONT	U002_S001	32

Number	Part Name	Group	ID
		U002_S002	32
		U002_S003	32
		U002_S004	32
G1782516	END BLOCK:CHARGE CORONA:FRONT	U002_S001	33
		U002_S002	33
		U002_S003	33
		U002_S004	33
G1782521	SLIDER:CLEANER:CHARGE CORONA:ASSY	U002_S001	34
		U002_S002	34
		U002_S003	34
		U002_S004	34
G1782522	RING:SLIDER	U002_S001	35
		U002_S002	35
		U002_S003	35
		U002_S004	35
G1782553	HOLDER:ELECTRIC POTENTIAL SENSOR	U013	47
G1782570	SCREW SHAFT:CHARGE CORONA:ASSY	U002_S001_S001	36
		U002_S002_S001	36
		U002_S003_S001	36
		U002_S004_S001	36
G1782605	TENSION SPRING:CORONA WIRE	U002_S001	37
		U002_S002	37
		U002_S003	37
		U002_S004	37
G1782718	HOLDER:DRUM:REMOVER/INSTALL:FRONT	U005	63
G1782719	HOLDER:DRUM:REMOVER/INSTALL:REAR	U005	64
G1783232	TERMINAL:DEVELOPMENT ROLLER	U006	119
G1783232C	TERMINAL:DEVELOPMENT ROLLER	U006	120
G1783271	HOLDER:SLIDE RAIL:DEVELOPMENT UNIT	U005	65
G1783356	GEAR:JOINT:DEVELOPMENT UNIT	U005_S001	67
		U005_S004	67
		U005_S007	67

## Exclusive Parts

Number	Part Name	Group	ID
		U005_S010	67
G1783517	ROLLER:RELEASE	U008_S001_S002	31
		S002	
		U008_S001_S002	31
		S003	
G1783672	CAP:PIPE:DISCHARGE USED TONER	U005_S003	68
		U005_S006	68
		U005_S009	68
		U005_S012	68
		U007_S001_S001	34
		U007_S001_S002	34
		U007_S001_S003	34
		U008_S001_S002	32
G1783687	TENSION SPRING:CLEANING BLADE	U005_S003	69
		U005_S006	69
		U005_S009	69
		U005_S012	69
G1784759	BRACKET:LOCK:EXIT	U011_S010	409
G1784818	SPRING:PULL OUT:LOCK:EXIT	U011_S010	410
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U011_S011	411
		U011_S015	411
G1784847	LEVER:PULL OUT:TRANSPORT	U011_S010	412
G1784852	RUBBER FOOT:7086082	U011	413
G1784900	COVER:DC STEPPER MOTOR:MM56	U011	414
		U011_S010	414
G1785493	LEVER:SAFETY SWITCH:FRONT	U015	54
G1786192	GROUND PLATE:STAY:FRONT	U015	55
G1786193	GROUND PLATE:C/T BOX:UPPER	U015	56
G1786352	GUIDE PLATE:ENCODER	U011_S010	415
G1786392	HOUSING:LOWER:COVER	U006	121
G1786393	SLEEVE:WIRE:LOWER:COVER	U006	122
G1786394	WIRE:STOPPER:LOWER:COVER	U006	123
G1786448	PLATE:GROUND PLATE:DRIVEN ROLLER	U006	124
G1786952	COVER:FRONT:TONER COLLECTION	U010	24
G1786961	COVER:COLLECTION BOTTLE:UPPER	U010	25

Number	Part Name	Group	ID
G1786972	BRACKET:SENSOR:TONER COLLECTION	U010	26
G1786973	COLLECTION BOTTLE:ASS'Y	U010	27
G1786990	TORQUE LIMITER	U010_S003	28
G1787004	SPRING	U010	29
G1787013	COVER:COLLECTION BOTTLE:LEFT	U010	30
G1787017	SPRING:LATCH	U010	31
G1787021	GEAR:DRIVE:TONER COLLECTION:UPPER	U010_S003	32
G1787032	COVER:LATCH:TONER COLLECTION	U010	33
G1787033	DOOR:LATCH:TONER COLLECTION	U010	34
G1787034	CUSHION:COLLECTION BOTTLE	U010	35
G1787036	SHAFT:LATCH:TONER COLLECTION	U010	36
G1787061	STAY:DOOR:TONER COLLECTION	U010	37
G1787070	SPRING:SHUTTER:TONER COLLECTION	U010_S003	38
G1787076	PLATE:PIPE:STOPPER:TONER COLLECTION	U010	39
G1787077	CAP:PIPE:BOTTLE:TONER COLLECTION	U010_S003	40
G1787080	HOLDER:SENSOR:TONER COLLECTION	U010	41
G1787132	SEAL:DUCT:SIROCCO:LEFT	U015	57
G1787147	SEAL:DUCT:OZONE FILTER:FRONT	U015_S004	58
G1787148	COVER:FILTER:PREVENTFENCE	U015	59
G1787235	CASE:FILTER:PREVENTFENCE:UPPER	U015	60
G1787239	FILTER:ENTRANCE	U015	61
G1787246	SEAL:DUCT:SIROCCO:UPPER	U015	62
G1787286	FILTER:ENTRANCE:DEVELOPMENT	U015	63
G1787295	SEAL:DUCT:FAN	U015	64
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U006	125

## Exclusive Parts

Number	Part Name	Group	ID
	TOR	U011_S010	416
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U011_S010	417
G1787664	SPACER	U011_S010	418
G1787667	RUBBER FOOT	U010	42
G1787670	WASHER:455554	U011	419
G1787784	BRACKET:GUIDE:PAPER FEED	U011	420
G1787785	GUIDE:ENTRANCE:LCT:UPPER	U011	421
G1787786	GUIDE:ENTRANCE:UPPER:LOWE R	U011	422
G1787793	SCREW:REGISTRATION:FIX	U011_S010	423
G1787814	DECAL:COLLECTION BOTTLE:DO OR	U010	43
G1787817	GEAR:IDLER:TONER RECYCLING: UPPER:ASSY	U010_S003	44
G1787829	COMPRESSION SPRING:TONER R ECYCLING	U010_S003	45
G1788442	DECAL:TERMINAL:NEUTRAL	U013	48
G5692836	TIMING PULLEY - 20T	U011_S008	424
GA043026	TIMING BELT:60S2M234	U011	425
GA043031	SYNCHRONOUS BELT:S2M:4X316	U010	46
GA060107	TENSION SPRING:DC STEPPER M OTOR:SEPARATION/TRANSPORT	U009	17
GA060110	TENSION SPRING:BRACKET:DC S TEPPER MOTOR:ON-OFF	U006	126
GA060111	TENSION SPRING:CLEANING BLA DE:TRANSFER/SEPARATION	U008_S001_S002	33
GA060112	COIL SPRING:COATING BAR	U008_S001_S002_S001	34
GA063082	COMPRESSION SPRING:PRESSU RE:END FENCE	U011	426
GA063106	COMPRESSION SPRING:SHUTTE R:DISCHARGE USED TONER	U008_S001_S002	35
GA066056	TORSION SPRING:TERMINAL:ROL LER:OPPOSED:TRANSFER ROLLE R	U006	127
GA066057	TORSION SPRING:EARTH:DRIVEN ROLLER:INNER BACK	U009	18

Number	Part Name	Group	ID
GA066058	TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE	U009	19
GB010060	GEAR:IDLER:NO.2	U007_S001	35
GB010061	GEAR:IDLER:NO.3	U007_S001	36
GB010062	GEAR:OUTPUT	U007_S001	37
GB011170	GEAR:DRIVE:CLEANING	U007	38
GB011204	GEAR:ROLLER:TENSION	U008_S001_S001	36
GB011205	GEAR:BRUSH:APPLY	U008_S001_S002	37
GB011206	GEAR:IDLER:NO.1	U008_S001_S002	38
GB011207	GEAR:IDLER:NO.2	U008_S001_S002	39
GB017060	GEAR:PULLEY:DRIVE	U007	39
GB017061	GEAR:PULLEY:APPLY	U007	40
GB017062	PULLEY:GEAR:40Z/53Z	U007_S001	41
GB017063	PULLEY:GEAR:ROLLER:COLLECT	U007_S001_S001	42
		U007_S001_S002	42
		U007_S001_S003	42
GB017064	GEAR:IDLER:TRANSPORT SCREW	U007_S001_S001	43
		U007_S001_S002	43
		U007_S001_S003	43
GB030060	PULLEY:BRUSH:APPLY:Z30	U007	44
GB030061	PULLEY:DRIVE:INPUT	U007_S001	45
GB030062	PULLEY:BRUSH ROLLER	U007_S001_S001	46
		U007_S001_S002	46
		U007_S001_S003	46
GW010009	DENSITY SENSOR	U011_S010	427
GW230008	TONER END SENSOR	U004_S001	59
		U004_S002	59
		U004_S003	59
		U004_S004	59
GX060019	STEPPER MOTOR:PM42L048RBG8	U004_S001	60
		U004_S002	60
		U004_S003	60
		U004_S004	60
GX062153	DC BRUSHLESS MOTOR:TRANSF ER:TRANSPORT:23W	U012_S001	31
		U012_S002	31
		U012_S003	31
		U012_S004	31
GX640028	FAN MOTOR DC24V 1.92W	U011	428

## Exclusive Parts

Number	Part Name	Group	ID
		U011_S010	428
GX640030	FAN MOTOR:SIROCCO:DC 1.92W	U011_S010	429
GX640031	FAN MOTOR:DC:2.64W	U009	20
H0722220	SPACER - M6X10	U007	47
H3061372	FRONT TIMING BELT	U011	430
H5194238	SPACER:ROLLER:CONNECTING	U011_S010	431
J0155505	DRAWER:CONNECTOR:USED DEVELOPER:PLUG	U005_S003	70
		U005_S006	70
		U005_S009	70
		U005_S012	70
		U007_S002	48
J0254116	TIMING PULLEY:PUMP	U009	21
M0261190	DC STEPPER MOTOR:REGIST:1.34W	U009	22
M0771189	GUARD:FAN:PREVENTFENCE:UPPER	U015	65
M0772626	DISCHARGE LAMP:ASS'Y	U005_S001	71
		U005_S004	71
		U005_S007	71
		U005_S010	71
M0774240	GRIP:FUSING UNIT:ASS'Y	Special Tools	12
M0775490	POWER PACK:TRANSFER	U006	128
M0777011	COVER:RIGHT:TONER RECYCLING:ASS'Y	U010	47
M0777236	CASE:FILTER:PREVENTFENCE:LOWER	U015	66
M0777290	SEAL:COVER:OZONE FILTER	U015	67
M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	U011_S010	432
M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	U011_S010	433
M1092305	SPONGE:SIDE:LOWER	U011_S010_S004	561
M1305245	PCB:DDR3-DIMM:RC-C:1GB:ASS'Y	U015_S002	68
		U015_S003	68
M2050636	BELT CLEANING:TRANSFER/SEPARATION:ASS'Y	U008_S001_S002	41
M2050637	BELT UNIT:TRANSFER/SEPARATION SECTION:ASS'Y	U008_S001	67

Number	Part Name	Group	ID
M2050638	BELT UNIT:TRANSFER/SEPARATION:ASS'Y	U008_S001_S001	40
M2051035	PIN:POSITIONING:FRAME	U015	112
M2051054	BRACKET:SAFETY SWITCH:COVER:UPPER FRONT	U015	69
M2051056	STUD:POSITIONING:INTERMEDIATE TRANSFER:PEEN	U015	111
M2051057	COVER:SAFETY SWITCH:DOOR:FRONT	U015	70
M2051058	BRACKET:SAFETY SWITCH:DOOR:FRONT	U015	71
M2051090	HEXAGON HEAD BOLT WITH WASHER:M8X16	U015	113
M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	U015	72
M2051119	COVER:INNER COVER:PAPER FEED:UPPER	U015	73
M2051148	COVER:SAFETY SWITCH:LOWER FRONT	U015	74
M2051202	SEAL:DUCT:CHARGE:COMMON:LOWER	U015	75
M2051207	SEAL:STAY:MIDDLE	U015	76
M2051220	FILTER:POWER SUPPLY UNIT:ENTRANCE	U015	77
M2051250	COVER:CONTROL UNIT:UPPER	U015	78
M2051252	COVER:CONTROL UNIT:REAR UPPER:ASS'Y	U015	79
M2051256	COVER:CONTROL UNIT:RIGHT LOWER:COAT	U015	80
M2051265	COVER:CONTROL UNIT:LEFT LOWER	U015	81
M2051269	SD-CARD:ASS'Y	U016_S002	7
M2051280	CASTER	U015	82
M2051296	COVER:CONNECTOR:C/T BOX	U015	83
M2051308	SHAFT:DRIVE:CLEANER:ASS'Y	U012_S001_S001	36
		U012_S002_S001	36
		U012_S003_S001	36
		U012_S004_S001	36



## Exclusive Parts

Number	Part Name	Group	ID
M2051322	HOLDER:ANTISTATIC BRUSH:PHOTOCONDUCTOR	U012_S001	38
		U012_S002	38
		U012_S003	38
		U012_S004	38
M2051326	DRIVE UNIT:IMAGING:ASS'Y	U012_S001	32
		U012_S002	32
		U012_S003	32
		U012_S004	32
M2051351	DC MOTOR:DIA63:24V:23.1W	U006	129
M2051353	HOLDER:ENCODER:ASS'Y	U006	217
M2051360	GEAR:DRIVE:INTERMEDIATE TRANSFER	U006	130
M2051361	DRIVE ROLLER:INTERMEDIATE TRANSFER	U006	131
M2051363	ROLLER:POSITIONING CONTROL:FLAT BELT-TRANSFER	U006	132
M2051430	HOLDER:GUIDE:HARNESS	U011_S010	435
M2051444	ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	U006	134
M2051497	TIMING BELT:80S2M252	U011_S010	436
M2051498	PULLEY:IDLER:75T/17T	U011_S010	437
M2051499	HOLDER:PULLEY	U011_S010	438
M2051505	TENSION SPRING:POSITIONING SENSOR:SCALE	U006	136
M2051506	ROLLER:DRIVEN:NO.1:PRESS FIT	U006	137
M2051513	STAND:SPACER	U011_S010	439
M2051522	GEAR:DRIVE:CLEANER:26Z	U012_S001	33
		U012_S002	33
		U012_S003	33
		U012_S004	33
M2051523	GEAR:CLEANER:IDLER:35Z/28Z	U012_S001	34
		U012_S002	34
		U012_S003	34
		U012_S004	34
M2051532	SHAFT:IDLER:PULLEY:PRESS FIT	U011_S010	440
M2051534	TIGHTENER:DRIVE	U011_S010	441
M2051567	DOOR:FRONT RIGHT:ASS'Y	U001_S001	29
M2051583	DOOR:LEFT FRONT:ASS'Y	U001_S002	75

Number	Part Name	Group	ID
M2051588	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FLAT BELT-TRANSFER	U006	139
M2051595	CLEANER:FLAT BELT-TRANSFER:RIGHT LOWER:ASS'Y	U006_S003	214
M2051596	BRUSH:CLEANING	U006_S003	215
M2051599	BASE:ROLLER:PLATE:FLAT BELT-TRANSFER:LOWER	U006	216
M2051608	BRACKET:MICRO SWITCH:TONER SUPPLY SUB-UNIT:COVER	U001	31
M2051609	INNER COVER:TONER SUPPLY SUB-UNIT:RIGHT SIDEWAYS	U001	32
M2051610	COVER:TONER SUPPLY SUB-UNIT:UPPER	U001	33
M2051613	COVER:TONER SUPPLY SUB-UNIT:FRONT	U001	34
M2051615	MAGNET CATCH PLEET:TONER SUPPLY SUB-UNIT:FRONT:COVER	U001	35
M2051616	COVER:TONER SUPPLY SUB-UNIT:FRONT	U001	36
M2051617	COVER:TONER SUPPLY SUB-UNIT:RIGHT LOWER	U001	37
M2051618	COVER:TONER SUPPLY SUB-UNIT:LEFT LOWER	U001	38
M2051619	COVER:TONER SUPPLY SUB-UNIT:REAR	U001	39
M2051625	BRACKET:COUPLING:DOOR	U001_S001	42
M2051626	BRACKET:COUPLING:DOOR:LOWER SIDE	U001_S001	43
		U001_S002	43
M2051627	BRACKET:SAFETY SWITCH:DOOR	U001_S001	44
		U001_S002	44
M2051632	DOOR:LEFT FRONT:UPPER	U001_S002	47
M2051634	BRACKET:COUPLING:DOOR:LEFT	U001_S002	48
M2051635	BRACKET:COUPLING:DOOR:LEFT LENGTHWISE	U001_S002	49
M2051646	COVER:UPPER FRONT:SUB-ASS'Y	U001_S003	50
M2051648	SUPPORTING PLATE:COVER:UPPER FRONT	U001_S003	51
M2051651	HINGE:RIGHT LOWER:ASS'Y	U001	52

## Exclusive Parts

Number	Part Name	Group	ID
M2051652	HINGE:RIGHT UPPER:ASS'Y	U001	53
M2051653	HINGE:LEFT LOWER:ASS'Y	U001	54
M2051654	HINGE:LEFT UPPER:ASS'Y	U001	55
M2051663	COVER:TONER SUPPLY SUB-UNIT :FRONT UPPER	U001	56
M2051668	BRACKET:SAFETY SWITCH:TONE R SUPPLY UNIT	U001	57
M2051670	(M205):MODEL NAME PLATE:PRO _C9100	ACCESSORIES	2
M2051673	BRACKET:LATCH:LOWER	U001	58
M2051674	BRACKET:LATCH:UPPER	U001_S003	59
M2051678	CAP:COVER:TONER SUPPLY SUB- UNIT:UPPER	U001	60
M2051679	MECHANICAL ROLLER CLUTCH:2. 0NM	U001	61
M2051680	SHAFT:MECHANICAL ROLLER CL UTCH	U001	62
M2051682	DOOR CATCH:FRONT	U001	63
M2051704	JOINT:DEVELOPMENT SLEEVE:D RIVE	U005_S001 U005_S004 U005_S007 U005_S010	123 123 123 123
M2051709	SHEET:DOOR:HINGE	U001	64
M2051733	COLLAR:9.9MM	U006	138
M2051736	PLATE:IMAGING:DRIVE	U012_S001 U012_S002 U012_S003 U012_S004	35 35 35 35
M2051737	FLY WHEEL:47.5MM	U006	140
M2051739	SUPPORTING PLATE:RIGHT FRON T:DOOR:PEEN	U001_S001	40
M2051742	SUPPORTING PLATE:LEFT FRONT :DOOR:PEEN	U001_S002	45
M2051747	PULLEY:TRANSFER DRIVE:33T	U008_S001_S001	42
M2051748	HOLDER:DRIVE:IDLER:PEEN	U011_S010	442
M2051753	SEAL:PCU:LOWER	U001_S003	65
M2051754	SEAL:UPPER FRONT:DOOR CATC H	U001_S003	66

Number	Part Name	Group	ID
M2051755	SEAL:COVER:UPPER FRONT	U001_S003	67
M2051760	SEAL:DOOR:CUSHION	U001_S001 U001_S002	68 68
M2051761	SEAL:DOOR:CUSHION:1	U001_S001 U001_S002	69 69
M2051762	SEAL:DOOR:CUSHION:2	U001_S001 U001_S002	70 70
M2051763	SEAL:DOOR:CUSHION:3	U001_S001 U001_S002	71 71
M2051779	COVER:MAIN:RIGHT	U001	72
M2051789	HINGE:DOOR:RIGHT FRONT	U001_S001	41
M2051790	HINGE:DOOR:LEFT FRONT	U001_S002	46
M2052003	OPTICAL WRITING UNIT:ASS'Y	U003_S001 U003_S002 U003_S003 U003_S004	9 9 9 9
M2052063	SHIELD GLASS:ASS'Y	U003_S001 U003_S002 U003_S003 U003_S004	10 10 10 10
M2052091	BRUSH ROLLER:COVER:ASS'Y	U006	219
M2052099	POSITIONING SENSOR:SCALE:INT ERMEDIATE TRANSFER:ASS'Y	U006_S001	220
M2052109	PLATE:LOWER:POSITIONING SEN SOR:INTERMEDIATE TRANSFER:A SS'Y	U006_S001	213
M2052128	CAP:ROLLER:INTERMEDIATE TRA NSFER:PRESS FIT	U006	221
M2052130	ROLLER:FIX:INTERMEDIATE TRAN SFER:PRESS FIT	U006	154
M2052132	HOOK:LEVER:ON-OFF:COLOR:RE AR	U006	169
M2052134	PLATE:RADIAL BALL BEARING	U006	222
M2052136	LEVER:ON-OFF:DRIVEN:YELLOW: FRONT	U006	218
M2052140	PLATE:UPPER:POSITIONING SEN SOR:INTERMEDIATE TRANSFER:A SS'Y	U006	223

Exclusive Parts

Number	Part Name	Group	ID
M2052150	CHARGE CORONA:ASS'Y	U002_S001	38
		U002_S002	38
		U002_S003	38
		U002_S004	38
M2052201	DUCT:CHARGE:ASS'Y	U002_S005	39
		U002_S006	39
		U002_S007	39
		U002_S008	39
M2052209	LIGHT SHIELDING PLATE:DISCHARGE LAMP	U002_S005	40
		U002_S006	40
		U002_S007	40
		U002_S008	40
M2052215	DUCT:CHARGE:RIGHT:ASS'Y	U002	41
M2052220	DUCT:CHARGE:LEFT:ASS'Y	U002	42
M2052242	CLEANER:GRID:ASS'Y	U002_S001	43
		U002_S002	43
		U002_S003	43
		U002_S004	43
M2052245	CUSHION:CORONA WIRE	U002_S001	45
		U002_S002	45
		U002_S003	45
		U002_S004	45
M2052246	COVER:CHARGE CORONA:ASS'Y	U002_S001_S002	46
		U002_S002_S002	46
		U002_S003_S002	46
		U002_S004_S002	46
M2052251	FIXING PLATE:CORONA WIRE:LEFT:ASS'Y	U002_S001	47
		U002_S002	47
		U002_S003	47
		U002_S004	47
M2052252	FIXING PLATE:CORONA WIRE:RIGHT:ASS'Y	U002_S001	48
		U002_S002	48
		U002_S003	48
		U002_S004	48
M2052326	(for BK):PCU:ASS'Y	U005_S001	124
M2052327	(for C and M):PCU:ASS'Y	U005_S004	125
		U005_S007	125
M2052328	(for Y):PCU:ASS'Y	U005_S010	126

Number	Part Name	Group	ID
M2052335	INNER COVER:PCU:ASS'Y	U005_S002	73
		U005_S005	73
		U005_S008	73
		U005_S011	73
M2052386	GUIDE PLATE:CLEANING:REAR	U005_S001	74
		U005_S004	74
		U005_S007	74
		U005_S010	74
M2052387	COMPRESSION SPRING:GUIDE PLATE:CLEANING:REAR	U005_S001	75
		U005_S004	75
		U005_S007	75
		U005_S010	75
M2052391	SEAL:INNER COVER:PCU:UPPER	U001_S003	73
		U005_S002	76
		U005_S005	76
		U005_S008	76
M2052392	SEAL:INNER COVER:PCU:LOWER	U005_S011	76
		U005_S002	77
		U005_S005	77
		U005_S008	77
M2052411	SLIDE RAIL:PCU	U005_S011	77
		U005	78
M2052412	PLATE:STOPPER:PCU	U005	79
M2052416	SHEET:VERTICAL TRANSPORT:GUIDE PLATE	U011	443
		U011	444
M2052455	HOLDER:LOCK:TRAY	U011	444
M2052467	SPRING PLATE:HOLDER:BELT UNIT:FRONT	U011	445
M2052468	BRACKET:BELT UNIT:FRONT	U011	446
M2052471	HOLDER:BELT UNIT:FRONT	U011	447
M2052481	PLATE:OPERATION SUB-UNIT:MAIN PAPER SMD	U011_S008	449
M2052485	GUIDE:STOPPER:LEFT	U011_S008	450
M2052486	GUIDE:STOPPER:RIGHT	U011_S008	451
M2052495	PAPER TRAY:ASS'Y	U011_S008	448
M2052501	TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1	U011	452
M2052503	TRANSPORT ROLLER:VERTICAL T	U011	453

## Exclusive Parts

Number	Part Name	Group	ID
	RANSPORT:NO.2		
M2052505	PLATE:GUIDE:VERTICAL TRANSP ORT	U011	454
M2052521	TORSION SPRING:GUIDE PLATE:V ERTICAL TRANSPORT	U011_S009	455
M2052536	GUIDE PLATE:VERTICAL TRANSP ORT:LEFT:ASS'Y	U011_S009	456
M2052549	BRACKET:LEVER:VERTICAL TRAN SPORT	U011_S009	457
M2052550	SHAFT:LATCH:GUIDE PLATE:VER TICAL TRANSPORT	U011_S009	458
M2052556	COIL SPRING:GUIDE PLATE:VERTI CAL TRANSPORT:FRONT	U011	459
M2052557	COIL SPRING:GUIDE PLATE:VERTI CAL TRANSPORT:REAR	U011	460
M2052558	SHAFT:CONTACT POINT:GUIDE P LATE:VERTICAL TRANSPORT	U011	461
M2052559	COIL SPRING:GRIP:OPEN AND CL OSE	U011_S009	462
M2052860	BOTTLE:FILL:DEVELOPER:ASS'Y	Special Tools	13
M2053044	DECAL:WARNING:PHOTOCONDU CTOR	U005_S002	80
		U005_S005	80
		U005_S008	80
		U005_S011	80
M2053066	ENTRANCE SEAL:DEVELOPMENT: ASS'Y	U005_S001	117
		U005_S004	117
		U005_S007	117
		U005_S010	117
M2053083	ENTRANCE SEAL:FRONT:DEVELO PMENT	U005_S001	115
		U005_S004	115
		U005_S007	115
		U005_S010	115
M2053084	ENTRANCE SEAL:REAR:DEVELOP MENT	U005_S001	116
		U005_S004	116
		U005_S007	116
		U005_S010	116
M2053085	FILTER:DEVELOPMENT	U005_S001	119
		U005_S004	119

Number	Part Name	Group	ID
		U005_S007	119
		U005_S010	119
M2053086	GEAR:DEVELOPMENT ROLLER	U005_S001	81
		U005_S004	81
		U005_S007	81
		U005_S010	81
M2053089	GEAR:IDLER:DEVELOPMENT ROL LER:ASS'Y	U005_S001	66
		U005_S004	66
		U005_S007	66
		U005_S010	66
M2053102	TONER HOPPER:TONER SUPPLY: ASS'Y	U004_S001	61
		U004_S002	61
		U004_S003	61
		U004_S004	61
M2053108	TONER BANK:KANAN:ASS'Y	U004_S005	62
		U004_S006	62
		U004_S007	62
		U004_S008	62
M2053127	GROUND PLATE:TONER HOPPER	U004_S001	63
		U004_S002	63
		U004_S003	63
		U004_S004	63
M2053133	GEAR:IDLER:Z27	U004_S001	64
		U004_S002	64
		U004_S003	64
		U004_S004	64
M2053140	COVER:GEAR:TONER SUPPLY	U004_S001	65
		U004_S002	65
		U004_S003	65
		U004_S004	65
M2053167	SUPPORTER:TONER BANK:REAR	U004	66
M2053168	INNER COVER:TONER BANK	U004_S005	67
		U004_S006	67
		U004_S007	67
		U004_S008	67
M2053172	GROUND PLATE:TONER BANK	U004_S005	68
		U004_S006	68
		U004_S007	68

## Exclusive Parts

Number	Part Name	Group	ID
		U004_S008	68
M2053175	STOPPER:TONER BOTTLE	U004_S005	69
		U004_S006	69
		U004_S007	69
		U004_S008	69
M2053180	GEAR:TONER BANK:RIC:K:ASS'Y	U004	70
M2053181	GEAR:TONER BANK:RIC:C:ASS'Y	U004	71
M2053182	GEAR:TONER BANK:RIC:M:ASS'Y	U004	72
M2053183	GEAR:TONER BANK:RIC:Y:ASS'Y	U004	82
M2053334	DECAL:TONER BOTTLE:LED:K1	U004	73
M2053335	DECAL:TONER BOTTLE:LED:K2	U004	74
M2053336	DECAL:TONER BOTTLE:LED:C1	U004	75
M2053337	DECAL:TONER BOTTLE:LED:C2	U004	76
M2053338	DECAL:TONER BOTTLE:LED:M1	U004	77
M2053339	DECAL:TONER BOTTLE:LED:M2	U004	78
M2053340	DECAL:TONER BOTTLE:LED:Y1	U004	79
M2053341	DECAL:TONER BOTTLE:LED:Y2	U004	80
M2053342	DECAL:EXCHANGE:TONER BOTTLE	U004	81
M2053352	HOLDER:DEVELOPER:TRANSFER:ASS'Y	U006	141
M2053355	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	Special Tools	14
M2053479	VIBRATING PLATE:BELT CLEANING:ASS'Y	U007_S001_S001	49
		U007_S001_S002	49
		U007_S001_S003	49
M2053481	ROLLER:CLEANING:ASS'Y	U007_S001_S003	50
M2053487	COATING BAR:ASS'Y	U007_S002_S001	51
M2053488	COIL SPRING:COATING BAR	U007_S002_S001	52
M2053489	SEAL:CLEANING:LOWER	U007_S001_S001	53
		U007_S001_S002	53
		U007_S001_S003	53
M2053490	SEAL:CASE:APPLY:SIDE:ROUND	U007_S002	54
M2053499	COIL SPRING:VIBRATING PLATE:BELT CLEANING	U007_S001_S001	55
		U007_S001_S002	55
		U007_S001_S003	55
M2053500	CLEANING UNIT:ASS'Y	U005_S003	82
		U005_S006	82

Number	Part Name	Group	ID
		U005_S009	82
		U005_S012	82
M2053526	TONER COLLECTION COIL:CLEANING:ASS'Y	U005_S003	83
		U005_S006	83
		U005_S009	83
		U005_S012	83
M2053532	COIL SPRING:TONER CATCHPAN	U005_S003	84
		U005_S006	84
		U005_S009	84
		U005_S012	84
M2053533	GEAR:TONER COLLECTION COIL	U005_S003	85
		U005_S006	85
		U005_S009	85
		U005_S012	85
M2053536	HOLDER:AGITATOR:ASS'Y	U005_S003	86
		U005_S006	86
		U005_S009	86
		U005_S012	86
M2053540	BLADE:COLLECT:C:0.15MM	U005_S003	87
		U005_S006	87
		U005_S009	87
		U005_S012	87
M2053542	HOLDER:BLADE:COLLECT:ASS'Y	U005_S003	88
		U005_S006	88
		U005_S009	88
		U005_S012	88
M2053548	ROLLER:COLLECT	U005_S003	89
		U005_S006	89
		U005_S009	89
		U005_S012	89
M2053549	GEAR:COLLECT:ASS'Y	U005_S003	90
		U005_S006	90
		U005_S009	90
		U005_S012	90
M2053559	GEAR:BRUSH ROLLER:ASS'Y	U005_S003	91
		U005_S006	91
		U005_S009	91
		U005_S012	91

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Number	Part Name	Group	ID
M2053563	TERMINAL:BIAS	U005_S003	92
		U005_S006	92
		U005_S009	92
		U005_S012	92
M2053564	COIL SPRING:COLLECT	U005_S003	93
		U005_S006	93
		U005_S009	93
		U005_S012	93
M2053565	BRUSH ROLLER:CLEANING	U005_S003	94
		U005_S006	94
		U005_S009	94
		U005_S012	94
M2053621	COVER:COATING BAR:ASS'Y	U005_S003_S001	111
		U005_S006_S001	111
		U005_S009_S001	111
		U005_S012_S001	111
M2053622	COVER:COATING BAR:ASS'Y	U005_S003_S001_S001	95
		U005_S006_S001_S001	95
		U005_S009_S001_S001	95
		U005_S012_S001_S001	95
M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S003_S001_S001	113
		U005_S006_S001_S001	113
		U005_S009_S001_S001	113
		U005_S012_S001_S001	113
M2053630	COATING BAR:ASS'Y	U005_S003	96
		U005_S006	96
		U005_S009	96
		U005_S012	96
M2053643	JOINT:CLEANING UNIT	U005_S003	97
		U005_S006	97

Number	Part Name	Group	ID
		U005_S009	97
		U005_S012	97
M2053644	GEAR:APPLY:BRUSH	U005_S003	98
		U005_S006	98
		U005_S009	98
		U005_S012	98
M2053645	BRUSH ROLLER:APPLY:SUB-ASS'Y	U005_S003	99
		U005_S006	99
		U005_S009	99
M2053652	BLADE:APPLY:ASS'Y	U005_S012	99
		U005_S003	114
		U005_S006	114
		U005_S009	114
		U005_S012	114
		U005_S012	114
M2053674	GEAR:IDLER:NO.1:Z19	U005_S003	100
		U005_S006	100
		U005_S009	100
		U005_S012	100
M2053675	GEAR:IDLER:NO.2:Z17	U005_S003	101
		U005_S006	101
		U005_S009	101
		U005_S012	101
M2053676	GEAR:IDLER:NO.3:Z26	U005_S003	102
		U005_S006	102
		U005_S009	102
		U005_S012	102
M2053677	GEAR:IDLER:NO.4:Z16	U005_S003	103
		U005_S006	103
		U005_S009	103
		U005_S012	103
M2053691	COVER:GEAR:ASS'Y	U005_S003	105
		U005_S006	105
		U005_S009	105
		U005_S012	105
M2053703	SHAFT:DRIVE:ASS'Y	U007	56
M2053708	SHAFT:DRIVE:ASS'Y	U007	57
M2053711	STUD:MECHANICAL DRIVE SECTION:BELT CLEANING	U007	58

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Number	Part Name	Group	ID
M2053712	PLATE:SHAFT:DRIVE	U007	59
M2053721	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	U007_S001	60
M2053733	SHAFT:DRIVE:BELT CLEANING:ASS'Y	U007_S001	61
M2053737	SLIDE RAIL:BELT CLEANING:LOWER	U007_S001	62
M2053752	BEARING CASE:BRUSH ROLLER	U007_S001_S001	63
		U007_S001_S002	63
M2053753	COVER:ELECTRODE PLATE:BELT CLEANING:ASS'Y	U007_S001_S001	64
		U007_S001_S002	64
		U007_S001_S003	64
M2053760	ROLLER:COLLECT:ASS'Y	U007_S001_S001	65
		U007_S001_S002	65
M2053763	CLEANING BLADE:ROLLER:ASS'Y	U007_S001_S001	66
		U007_S001_S002	66
		U007_S001_S003	66
M2053767	TRANSPORT SCREW:USED TONER:ASS'Y	U007_S001_S001	67
		U007_S001_S002	67
		U007_S001_S003	67
M2053770	GEAR:TRANSPORT SCREW	U007_S001_S001	68
		U007_S001_S002	68
		U007_S001_S003	68
M2053773	COMPRESSION SPRING:SHUTTER:DISCHARGE USED TONER	U007_S001_S001	69
		U007_S001_S002	69
		U007_S001_S003	69
M2053775	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.3:SUB-ASS'Y	U007_S001_S003	70
M2053776	ROLLER:COLLECT:NO.3:ASS'Y	U007_S001_S003	71
M2053778	GEAR:IDLER:Z39	U007_S001	72
M2053779	GEAR:OUTPUT:3RD:51Z	U007_S001	73
M2053780	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.1:SUB-ASS'Y	U007_S001_S001	74
M2053781	CASE:BELT CLEANING:LOWER:NO.3:SUB-ASS'Y	U007_S001_S003_S001	75
M2053782	BRUSH ROLLER:CLEANING:ASS'Y	U007_S001_S001	76
M2053787	BRUSH ROLLER:CLEANING:NO.2:ASS'Y	U007_S001_S002	77

Number	Part Name	Group	ID
M2053789	CLEANING UNIT:INTERMEDIATE TRANSFER:NO.2:SUB-ASS'Y	U007_S001_S002	78
M2053791	SYNCHRONOUS BELT:B80S2M220	U007_S001	79
M2053801	SHAFT:OUTPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y	U007_S001	80
M2053803	FLANGE:GEAR:PULLEY:DRIVE	U007	81
M2053804	JOINT:BRUSH ROLLER	U007_S001	82
		U007_S001_S001	82
		U007_S001_S002	82
		U007_S001_S003	82
M2053805	SHAFT:INPUT:MECHANICAL DRIVE SECTION:TAKE OFF:ASS'Y	U007_S001	83
M2053809	COVER:STAY:COATING BAR:ASS'Y	U007_S002	84
M2053811	COATING BAR:BELT CLEANING:ASS'Y	U007_S002	85
M2053828	BRUSH ROLLER:APPLY:ASS'Y	U007_S002	86
M2053830	SLIDE RAIL:CASE:APPLY	U007_S002	87
M2053831	GROUND PLATE:CASE:APPLY	U007_S002	88
M2053832	COMPRESSION SPRING:EARTH:APPLY	U007_S002	89
M2053849	INNER COVER:BELT CLEANING	U006	142
M2053857	VACUUM	U009	23
M2053874	DRIVE ROLLER:SEPARATION/TRANSPORT	U009	24
M2053876	SHAFT:DRIVEN:FLAT CONVEYER BELT	U009	25
M2053893	DRIVEN ROLLER:PRESS FIT	U009	26
<b>M2053910</b>	<b>SHAFT:FIX:BELT CLEANING:ASS'Y</b>	<b>U008_S001_S002_S002</b>	<b>72</b>
		<b>U008_S001_S002_S003</b>	<b>72</b>
M2053922	SEAL:BELT CLEANING:TRANSFER/SEPARATION:FRONT	U008_S001_S002	69
M2053923	SEAL:BELT CLEANING:TRANSFER/SEPARATION:REAR	U008_S001_S002	70
M2053930	PLAIN SHAFT BEARING:HOLDER:BELT CLEANING:REAR	U008_S001_S002	43

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Number	Part Name	Group	ID
M2053931	RELEASE PLATE:BLADE:CLEANING	U008_S001_S002	44
M2053940	TRANSPORT SCREW:TRANSFER/SEPARATION:ASS'Y	U008_S001_S002	47
M2053945	COATING BAR:ASS'Y	U008_S001_S002_S001	48
M2054433	CYLINDER:GUIDE:HEATER	Special Tools	15
M2054681	HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2	U011_S012	463
		U011_S013	463
		U011_S014	463
M2054763	BRACKET:GUARD:HEATER	U011	464
M2055100	(C9100):SD-CARD:NICE:ANDROMEDA:ASS'Y	U013	58
M2055172	DECAL:CAUTION:POWER SUPPLY PLUG	ACCESSORIES	3
M2055195	(AA(68)):DECAL:POWER SOURCE:OFF:CN	ACCESSORIES	8
M2055291	PCB:T-ACT:SENSOR	U011_S010	465
M2055325	PCB:DRB	U011_S010	466
M2055327	PCB:IMAGE PROCESSING UNIT	U015	84
M2055329	PCB:IOB1	U013	49
M2055339	PCB:TDCU:ASS'Y	U013	50
M2055347	PCB:BCU:ASS'Y	U013_S002	51
M2055349	PCB:TDRB	U006	143
M2055350	AC CONTROL BOARD	U013	52
M2055450	PCB:NRYF	U013	53
M2055451	PCB:NRYF	U013	54
M2055501	(-NA):POWER SUPPLY CORD:MAIN:12AWG	U013	55
M2055502	POWER SUPPLY CORD:MAIN:12AWG	U013	56
M2056016	(M205):PCB:GWCTL:SERVICE PARTS:ASS'Y	U015_S002	85
M2056017	(M238):PCB:GWCTL:SERVICE PARTS:ASS'Y	U015_S003	86
<b>M2056133</b>	<b>PCB:DTU</b>	<b>U015</b>	<b>114</b>
M2056150	CABLE:DFE_DTU_CABLE	ACCESSORIES	5
M2056212	COVER:BRACKET:RELAY	U013	57

Number	Part Name	Group	ID
M2056216	POWER SUPPLY UNIT:FDR:ASS'Y	U016_S001	8
M2056280	ROLLER:TENSION:INTERMEDIATE TRANSFER:ASS'Y	U006	144
M2056282	RECEIVE PLATE:CAM:ON-OFF:REAR	U006	145
M2056283	RECEIVE PLATE:CAM:ON-OFF:FRONT	U006	146
M2056285	PLATE:ROLLER:DRIVEN:ON-OFF:COLOR	U006	147
M2056295	TENSION SPRING:TENSION:INTERMEDIATE TRANSFER	U006	148
M2056316	ROLLER:DRIVEN:NO.1:PRESS FIT	U006	149
M2056320	TENSION SPRING:LEVER:ON-OFF:BLACK:LEFT	U006	150
M2056323	TENSION SPRING:LEVER:ON-OFF:BLACK:RIGHT	U006	151
M2056326	SHAFT:ON-OFF:BLACK:AUTOMATIC	U006	152
M2056328	SHAFT:ON-OFF:INTERMEDIATE TRANSFER	U006	153
M2056334	ROLLER:DRIVEN:FIX:INTERMEDIATE TRANSFER	U006	154
M2056339	ROLLER:OPPOSED:BELT CLEANING	U006	155
M2056341	LEVER:ON-OFF:DRIVEN:COLOR:REAR	U006	156
M2056342	LEVER:ON-OFF:DRIVEN:COLOR:FRONT	U006	157
M2056350	ROLLER:OPPOSED:APPLY	U006	158
M2056353	CAM:ON-OFF:INTERMEDIATE TRANSFER:COLOR	U006	159
M2056355	TENSION SPRING:SLIDER:BLACK	U006	160
M2056356	TENSION SPRING:LEVER:ROLLER:DRIVEN:COLOR	U006	161
M2056367	TERMINAL:CLEANING BIAS	U006	162
M2056371	TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER	U006	163
M2056380	PIN:ELECTRODE:BELT CLEANING	U006	164



## Exclusive Parts

Number	Part Name	Group	ID
M2056383	COMPRESSION SPRING:BIAS:BELT CLEANING	U006	165
M2056386	COVER:INTERMEDIATE TRANSFER:LOWER	U006	166
M2056390	SEAL:COVER:INTERMEDIATE TRANSFER:LOWER	U006	167
M2056393	SEAL:PLATE:FLAT BELT-TRANSFER:REAR:NO.2	U006	168
M2056400	HOOK:LEVER:ON-OFF:COLOR:REAR	U006	169
M2056401	GROUND PLATE:ROLLER:ON-OFF:COLOR	U006	170
M2056406	PLATE:ROLLER:DRIVEN:INTERMEDIATE TRANSFER:FRONT	U006	171
M2056407	TENSION SPRING:ROLLER:PRESSURE:COLOR:7.73N	U006	172
M2056408	CAM:INTERMEDIATE TRANSFER:GRIP	U006	173
M2056409	GRIP:ON-OFF:INTERMEDIATE TRANSFER	U006	174
M2056410	PLATE:FLAT BELT-TRANSFER:ON-OFF:REAR	U006	175
M2056414	PLATE:FLAT BELT-TRANSFER:ON-OFF:FRONT	U006	176
M2056415	TENSION SPRING:LEVER:PLATE:FLAT BELT-TRANSFER	U006	177
M2056417	TENSION SPRING:SLIDER:COLOR	U006	178
M2056419	SHAFT:ON-OFF:COLOR:AUTOMATIC	U006	179
M2056421	INNER COVER:INTERMEDIATE TRANSFER	U006	180
M2056422	INNER COVER:INTERMEDIATE TRANSFER:UPPER	U006	181
M2056432	SEAL:LEVER:FIRST:UPPER	U006	182
M2056433	SEAL:LEVER:FIRST:LOWER	U006	183
M2056434	SHEET:FLAT BELT-TRANSFER:PROJECT	Special Tools	16
M2056436	COMPRESSION SPRING:DRAWER	U006	184

Number	Part Name	Group	ID
	:INTERMEDIATE TRANSFER:NO.2		
M2056437	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER	U006	185
M2056440	SLIDER:ON-OFF:BLACK:FRONT	U006	186
M2056441	SLIDER:ON-OFF:BLACK:REAR	U006	187
M2056453	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASS'Y	U006	188
M2056458	CORE:OPPOSED:TRANSFER ROLLER	U006	189
M2056460	ROLLER:OPPOSED:PAPER:ASS'Y	U006	190
M2056466	CAM:ON-OFF:TRANSFER ROLLER:FRONT	U006	191
M2056467	CAM:ON-OFF:TRANSFER ROLLER:REAR	U006	192
M2056468	COVER:OPPOSED:TRANSFER ROLLER:FRONT	U006	193
M2056469	COVER:OPPOSED:TRANSFER ROLLER:REAR	U006	194
M2056476	PLATE:ROLLER:OPPOSED:PAPER	U006	195
M2056479	COVER:CASE:TERMINAL:BELT CLEANER	U006	196
M2056490	BRACKET:ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:SUB-ASS'Y	U006_S002	197
M2056500	TRANSFER ROLLER:NO.2:ASS'Y	U008_S001_S001	50
M2056501	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	U008_S001_S001	49
M2056514	ROLLER:SEPARATION:TRANSFER/SEPARATION	U008_S001_S001	51
M2056519	ROLLER:TENSION	U008_S001_S001	53
M2056521	ROLLER:OPPOSED:TM SENSOR	U008_S001_S001	54
M2056523	GRIP:BELT UNIT:REAR:TRANSFER/SEPARATION	U008_S001_S001	55
M2056531	COMPRESSION SPRING:BELT TENSIONER:TRANSFER/SEPARATION	U008_S001_S001	56
M2056532	GUIDE PLATE:EXIT:ASS'Y	U008_S001_S001_S001	57

## Exclusive Parts

Number	Part Name	Group	ID
M2056535	GUIDE PLATE:ENTRANCE:ASS'Y	U008_S001_S001	58
M2056543	JIG:SERVICE:TRANSFER/SEPARATION:A	Special Tools	17
M2056544	JIG:SERVICE:TRANSFER/SEPARATION:B	Special Tools	18
M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	U008_S001_S002	46
M2056550	BRUSH ROLLER:FLAT BELT-TRANSFER:ASS'Y	U008_S001_S002	45
M2056574	DUCT:TM SENSOR:MIDDLE:RIGHT	U011_S010	467
M2056575	DUCT:TM SENSOR:MIDDLE:LEFT	U011_S010	468
M2056580	SEAL:DUCT:TM SENSOR:UPPER	U011_S010	469
M2056581	TORSION SPRING:TM SENSOR:LEFT FRONT	U011_S010	470
M2056582	TORSION SPRING:TM SENSOR:LEFT INNER REAR	U011_S010	471
M2056583	PLAIN SHAFT BEARING:SHAFT:PRESSURE STAND:POSITIONING:LEFT	U011_S010	472
M2056590	TENSION SPRING:PRESSURE:NO.1:TRANSFER/SEPARATION	U011_S010	473
M2056592	SHAFT:ON-OFF:PRESSURE:NO.2	U011_S010	474
M2056595	ARM:PRESSURE:NO.2:TRANSFER	U011_S010	475
M2056596	SHAFT:RADIAL BALL BEARING:ARM:PRESSURE:TRANSFER	U011_S010	476
M2056597	FEELER:PRESSURE SUB-UNIT:TURNTURN:TRANSFER	U011_S010	477
M2056600	PULLEY:DRIVE:PRESSURE:NO.2:DIAMETER 32	U011_S010	478
M2056601	SYNCHRONOUS BELT:B150S3M189	U011_S010	479
M2056602	SPACER:PRESSURE:NO.2	U011_S010	480
M2056606	CAM:ON-OFF:PRESSURE STAND	U011_S010	481
M2056616	GEAR:IDLER:DRIVE:PRESSURE	U008	59
M2056617	GEAR:PRESSURE:NO.2:TRANSFER/SEPARATION	U008	60
M2056618	SHAFT:DRIVE:PRESSURE:NO.2	U008	61
M2056622	COMPRESSION SPRING:JOINT:PRESSURE	U008	62

Number	Part Name	Group	ID
	ESSURE:NO.2		
M2056623	DECAL:EXCHANGEABLE:TRANSFER UNIT:SECOND	U011_S010	482
M2056624	DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:FRONT	U008_S001_S001	63
M2056625	DECAL:GRIP:TRANSFER/SEPARATION UNIT:SECOND:REAR	U008_S001_S001	64
M2056631	TENSION SPRING:ENTRANCE	U006	198
M2056634	ROLLER:ENTRANCE:INTERMEDIATE TRANSFER:PRESS FIT	U006_S002	199
M2056637	STOPPER:SHAFT:ENTRANCE	U006	200
M2056638	SHAFT:ENTRANCE:INTERMEDIATE TRANSFER	U006	201
M2056656	ROLLER:OPPOSED:BELT CLEANING:PRESS FIT	U006	202
M2056657	SHAFT:RELEASE:ROLLER:CLEANING	U006	203
M2056658	GRIP:RELEASE:ROLLER:OPPOSED:BELT CLEANER	U006	204
M2056659	TENSION SPRING:RELEASE:ROLLER:OPPOSED	U006	205
M2056660	STOPPER:GRIP:ROLLER:BELT CLEANER:NO.3	U006	206
M2056661	BRACKET:ROLLER:BELT CLEANING:REAR:PEEN	U006	207
M2056667	SCRAPER:BRUSH ROLLER:TRANSFER/SEPARATION UNIT	U008_S001_S002	65
M2056668	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U008_S001_S002	66
M2056669	BRACKET:ROLLER:BELT CLEANING:FRONT:PEEN	U006	208
M2056671	PLATE:ROLLER:OPPOSED:BELT CLEANER:NO.3	U006	209
M2056677	GRIP:RELEASE:NO.2	U006	210
M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100
M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	U011_S010	489

## Exclusive Parts

Number	Part Name	Group	ID
M2056688	LINK:LEVER:PULL OUT	U011_S010	490
M2056692	SHAFT:LOCK:REGISTRATION:MID DLE	U011_S010	508
M2056695	FLAT BELT-TRANSFER:ASS'Y	U006	211
M2056697	SHAFT:ROLLER:BELT TENSIONER :TRANSFER/SEPARATION	U008_S001_S001	52
M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001_S001	68
M2056707	TONER RECYCLING SUB-UNIT:VERTICAL TRANSPORT:ASS'Y	U010_S002	48
M2056708	TONER RECYCLING SUB-UNIT:HORIZONTAL TRANSPORT:LOWER:ASS'Y	U010_S003	49
M2056711	TONER RECYCLING SUB-UNIT:TRANSPORT SUB-UNIT:UPPER:ASS'Y	U010_S001	50
M2056718	GEAR:PULLEY:Z51/T43:TONER RECYCLING:ASS'Y	U010	51
M2056721	DC MOTOR:MM56:15W:BRUSHLESS	U010 U010_S003	52 52
M2056838	TIMING PULLEY:T29	U010_S001	53
M2056870	TUBE:TONER RECYCLING	U010_S003	54
M2056878	COVER:TONER RECYCLING	U010	55
M2056916	DUCT:CONNECTION:VACUUM FEED:EXHAUST	U014	12
M2056917	DUCT:CONNECTION:VACUUM FEED:EXHAUST:S	U014	13
M2056924	SEAL:DUCT:OZONE FILTER:COMMON	U015	88
M2056928	FILTER:PREVENTFENCE	U015	89
M2056929	SEAL:DUCT:OZONE FILTER	U015	90
M2056997	DUCT:EXHAUST:COMMON:LOWER:SUB-ASS'Y	U015_S004	91
M2057051	SEAL:DUCT:DEVELOPMENT:EXHAUST	U014	14
M2057052	DUCT:DEVELOPMENT:EXHAUST	U014	15
M2057055	SEAL:DUCT:CHARGE:VENTILATION:LOWER	U014	16

Number	Part Name	Group	ID
M2057056	SEAL:DUCT:CHARGE:ENTRANCE	U014	17
M2057057	DUCT:CHARGE:VENTILATION:FLOWER	U014	18
M2057060	SEAL:DUCT:CHARGE:VENTILATION:BLOWER	U014	19
M2057061	SEAL:DUCT:CHARGE	U014	20
M2057062	DUCT:CHARGE:EXHAUST:LOWER	U014	21
M2057063	DUCT:CHARGE:EXHAUST:UPPER	U014	22
M2057064	DUCT:CHARGE:EXHAUST:LEFT	U014	23
M2057065	DUCT:CHARGE:EXHAUST:RIGHT	U014	24
M2057069	SEAL:DUCT:DEVELOPMENT:LOWER	U015	92
M2057071	SEAL:BLOWER:DEVELOPMENT	U015	93
M2057073	SEAL:DUCT:CHARGE:COMMON:UPPER LOWER	U015	94
M2057077	SEAL:DUCT:CHARGE:COMMON:LEFT AND RIGHT	U015	95
M2057081	SEAL:DUCT:CHARGE:RIGHT	U015 U015_S004	96 96
M2057082	SEAL:DUCT:CHARGE:UPPER FRONT	U015	97
M2057083	SEAL:DUCT:CHARGE:UPPER LEFT	U015	98
M2057084	SEAL:DUCT:CHARGE:UPPER RIGHT	U015	99
M2057085	SEAL:DUCT:CHARGE:VENTILATION:UPPER	U014	25
M2057087	SEAL:BLOWER:CHARGE:EXIT	U015	100
M2057088	SEAL:DUCT:FILTER:LOWER	U015	101
M2057090	OZONE FILTER:KCH-A08	U015_S004	102
M2057091	OZONE FILTER:KCH-A12	U015_S004	103
M2057092	SEAL:DUCT:CHARGE:FILTER:OUTER	U015	104
M2057093	SEAL:DUCT:CHARGE:FILTER:INNER	U015	105
M2057094	SEAL:HOLDER:CHARGE:VENTILATION	U014	26
M2057095	SEAL:DUCT:DEVELOPMENT:TONE	U014	27

## Exclusive Parts

Number	Part Name	Group	ID
	R:UPPER		
M2057096	SEAL:OZONE FILTER:LEFT AND RIGHT	U015 U015_S004	106 106
M2057112	SHAFT:GUIDE PLATE:TURN:RIGHT LOWER	U011_S011	483
M2057121	SHAFT:ON-OFF:ARM:GUIDE PLATE	U011_S012	484
M2057128	SHAFT:REGISTRATION:ON-OFF:CAM	U011	485
M2057146	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD	U011	486
M2057203	TRANSPORT ROLLER:REGISTRATION:TIMING	U011_S010	487
M2057225	TIMING ROLLER:DRIVEN:TRANSFER	U011_S010	488
M2057239	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:REAR	U011_S010	491
M2057288	BASE:DRAWER:REGISTRATION:MAIN	U011_S010	492
M2057289	COMPRESSION SPRING:DRAWER:REGISTRATION	U011_S010	493
M2057304	TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD	U011	494
M2057305	REGISTRATION ROLLER:GATE:ASS'Y	U011_S010_S002	495
M2057306	KNOB:TRANSPORT ROLLER	U011_S010	496
M2057309	CONTACT IMAGE SENSOR:ASS'Y	U011_S010_S003	497
M2057310	TRANSPORT UNIT:REGISTRATION:PULL OUT:ASS'Y	U011_S010	498
M2057311	DISC:GATE:REGISTRATION:HOME POSITION SENSOR	U011_S010	499
M2057328	SHAFT:REGISTRATION:TIMING ROLLER	U011_S010	500
M2057329	GUIDE PLATE:REGISTRATION:EXIT:LOWER:WELDING	U011_S010	501
M2057333	GUIDE PLATE:TRANSFER:ENTRANCE:UPPER:WELDING	U011_S010	502

Number	Part Name	Group	ID
M2057338	COVER:DC STEPPER MOTOR:MM 56XL76	U011_S010	503
M2057342	TRANSPORT ROLLER:TIMING:TRANSFER	U011_S010	504
M2057344	TRANSPORT ROLLER:REMOVE PAPER DUST:DRIVE ROLLER	U011_S010	505
M2057351	BRACKET:FAN:BASE:COOLING	U011 U011_S010	506 506
M2057362	GUIDE:OPEN AND CLOSE:REGISTRATION	U011_S010	507
M2057369	COVER:REGISTRATION:REMOVE PAPER DUST:UPPER	U011_S010	509
M2057370	COVER:REGISTRATION:PULL OUT:GUIDE PLATE:OPEN AND CLOSE	U011_S010	510
M2057379	COVER:REGISTRATION:LOWER:ASS'Y	U011_S010_S004	511
M2057383	GUIDE PLATE:REGISTRATION:RIGHT:TURN	U011_S011	512
M2057384	TORSION BAR SPRING:REGISTRATION:GUIDE PLATE:TURN	U011_S011	513
M2057385	GUIDE PLATE:REGISTRATION:RIGHT UPPER:ASS'Y	U011_S012	514
M2057386	GUIDE PLATE:REGISTRATION:RIGHT LOWER:ASS'Y	U011_S013	515
M2057388	GUIDE PLATE:REGISTRATION:LEFT UPPER:ASS'Y	U011_S014	516
M2057389	GUIDE PLATE:REGISTRATION:LEFT LOWER:ASS'Y	U011_S015	517
M2057399	INNER COVER:REGISTRATION:PULL OUT	U011_S010	518
M2057402	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:REAR	U011	519
M2057403	GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U011_S012	520
		U011_S013	520
		U011_S015	520
M2057404	LINK:GUIDE PLATE:OPEN AND CLOSE:UN LOCK	U011_S009	521
		U011_S011	521
		U011_S012	521

## Exclusive Parts

Number	Part Name	Group	ID
		U011_S013	521
		U011_S014	521
		U011_S015	521
M2057405	GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER	U011_S015	522
M2057406	SHAFT:GRIP:GUIDE PLATE:LEFT LOWER	U011_S015	523
M2057420	GUIDE PLATE:REGISTRATION:TURN:CORE:ASS'Y	U011_S011	524
M2057425	GUIDE PLATE:LOWER:REGISTRATION:RIGHT	U011	525
M2057427	SHAFT:REGISTRATION:GUIDE PLATE:RIGHT UPPER	U011	526
M2057428	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER	U011_S012	527
M2057430	GUIDE PLATE:UPPER:REGISTRATION:RIGHT:PEEN	U011	528
M2057435	SHAFT:REGISTRATION:GUIDE PLATE:RIGHT LOWER	U011	529
M2057436	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT LOWER	U011_S013	530
M2057437	SHAFT:LOCK:GUIDE PLATE:MIDDLE	U011_S011	531
M2057438	GRIP:REGISTRATION:RIGHT:TURN	U011_S011	532
M2057439	SHAFT:GRIP:GUIDE PLATE:RIGHT LOWER	U011_S013	533
M2057440	SHAFT:GRIP:GUIDE PLATE:RIGHT UPPER	U011_S012	534
M2057441	GRIP:GUIDE PLATE:TRANSPORT SUB-UNIT:OPEN AND CLOSE	U011_S012	535
		U011_S013	535
		U011_S014	535
M2057448	GUIDE PLATE:LOWER:REGISTRATION:LEFT:ASS'Y	U011	536
M2057450	GUIDE PLATE:REGISTRATION:LEFT:ENTRANCE	U011	537
M2057452	SHAFT:REGISTRATION:GUIDE PLATE:LEFT:MIDDLE	U011	538

Number	Part Name	Group	ID
M2057453	SHAFT:REGISTRATION:GUIDE PLATE:LEFT:LOWER	U011	539
M2057454	HINGE:GUIDE PLATE:OPEN AND CLOSE:RIGHT UPPER	U011_S014	540
M2057455	SHAFT:GRIP:GUIDE PLATE:LEFT:MIDDLE	U011_S014	541
M2057456	COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:LEFT UPPER	U011	542
M2057460	COIL SPRING:GUIDE PLATE:REAR:REGISTRATION:RIGHT	U011_S011	543
M2057461	GUIDE PLATE:LEFT UPPER:REGISTRATION:LEFT:PEEN	U011	544
M2057484	COIL SPRING:GRIP:OPEN AND CLOSE:UPPER	U011_S012	545
		U011_S013	545
		U011_S014	545
M2057486	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER	U011_S015	546
M2057488	LATCH:GUIDE PLATE:LOCK:RELEASE	U011_S011	547
		U011_S012	547
		U011_S013	547
		U011_S014	547
		U011_S015	547
M2057489	LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE	U011_S009	548
		U011_S011	548
M2057491	COIL SPRING:GRIP:OPEN AND CLOSE:LOWER:NO.3	U011_S011	549
M2057492	LED:LENS:PAPER JAM	U011	550
M2057495	LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT	U011	551
M2057511	DECAL:MAIN:PICK-UP PAPER JAM:RIGHT	U001_S002	74
M2057514	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B1	U011	552
M2057515	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B2	U011	553
M2057516	DECAL:GUIDE PLATE:PICK-UP PAPER JAM:B3	U011	554

## Exclusive Parts

Number	Part Name	Group	ID
M2057517	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:B4	U011	555
M2057518	DECAL:GUIDE PLATE:PICK-UP PA PER JAM:C1	U011	556
M2057520	DECAL:SIDE PLATE:PICK-UP PAP ER JAM:C3	U009	27
M2057599	DECAL:H-TEMP WARNING:REGIST RATION:LEFT	U011	557
M2057734	PLATE:LATCH:TRAY:LEFT	U011	558
M2057735	PLATE:LATCH:TRAY:RIGHT	U011	559
M2059510	OPC DRUM DIA100	U005	106
M2059590	NV-RAM	U015	107
M2381670	(M238):MODEL NAME PLATE:PRO _C9110	ACCESSORIES	4
M2389640	DEVELOPER BLACK	U005	107
M2389660	DEVELOPER CYAN	U005	108
M2389670	DEVELOPER MAGENTA	U005	109
M2389680	DEVELOPER YELLOW	U005	110
M2637396	(AA):DECAL:KEY:MULTI-LANGUAG E:OPERATION SUB-UNIT	ACCESSORIES	7
M3791627	TRANSPORT ROLLER:DRIVEN	U011_S011	560
		U011_S012	560
		U011_S013	560
		U011_S014	560
		U011_S015	560
M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	20
VSSG9002	FLUOTRIBO MG GREASE : 100G	Special Tools	19

# Standard Parts



03125060N  
SCREW - M2.5X6



03140080N  
PHILIPS PAN HEAD SCREW - M4X8



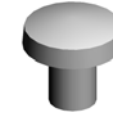
03140100N  
PAN HEAD SCREW:M4X10



03140180N  
PAN HEAD SCREW:M4X18



03520040N  
SCREW M2X4



03530040N  
SCREW - M3X4



03530050N  
SCREW-M3X5



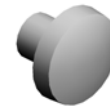
03530060N  
BIND SCREW - M3X6



03530080N  
SCREW:M3X8



03530100N  
SCREW-M3X10



03540040N  
SCREW-M4X4



03540060N  
SCREW-M4X6



03540100N  
SCREW - M4X10



03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



03603014N  
SCREW - M3X14



03603016N  
SCREW - M3X16



03603020N  
SCREW:M3X20



03603035N  
SCREW:M3X35



03604006N  
SCREW - M4X6



03604006P  
SCREW:M4X6



03604008N  
SCREW - M4X8



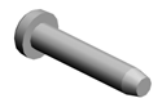
03604010N  
SCREW:M4X10



03604016N  
SCREW:M4X16



03604030N  
SCREW:M4X30



04340200N  
PAN SELF-TAPPING SCREW:  
4X20

## Standard Parts



04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04504025N  
TAPPING SCREW:4X25



04513006N  
TAPPING SCREW - 3X6



04513008N  
TAPPING SCREW - M3X8



04513010N  
TAPPING SCREW:3X10



04513014N  
TAPPING SCREW:3X14



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04514030N  
TAPPING SCREW:M4X30



04524008N  
TAPPING SCREW:M4X8



04524010N  
BINDING SELF-TAPPING SCREW:4X10



04524012N  
BINDING SELF-TAPPING SCREW:4X12



04533006N  
TAPPING SCREW - M3X6



04534006N  
BINDING SELF TAPPING SCREW:4X6



04534008N  
BINDING SELF TAPPING SCREW:4X8



04534010N  
BINDING SELF TAPPING SCREW:4X10



04543006N  
TAPPING SCREW:ROUND POINT:3X6



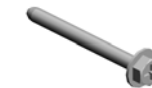
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TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543020Q  
TAPPING SCREW::3X20



04543030Q  
TAPPING SCREW:ROUND POINT:3X30



04544006N  
TAPPING SCREW:ROUND POINT:4X6



## Standard Parts



04544006Q  
TAPPING SCREW:4X6



04544008N  
TAPPING SCREW:ROUND P  
OINT:4X8



04544008Q  
TAPPING SCREW - M4X8



04583008N  
HEXAGON HEAD TAPPING S  
CREW:3X8



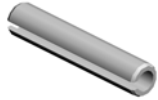
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CREW:3X10



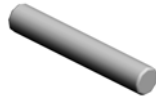
04593008N  
BINDING HEAD TAPPING SC  
REW:3X8



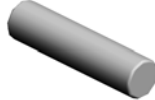
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REW:3X10



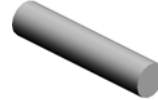
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SPRING PIN:3X16



06320120G  
PARALLEL PIN - 2X12



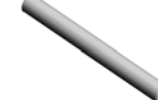
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06330140G  
PARALLEL PIN - 3X14



06330160G  
PARALLEL PIN - 3X16MM



06330280G  
PIN - 3X28



07010050N  
WASHER:DIA5



07010060N  
WASHER DIA6



07080040N  
WASHER - DIA4



07080060N  
WASHER:DIA6



07080080N  
WASHER-DIA8



07200020E  
RETAINING RING - M2



07200025E  
RETAINING RING - M2.5



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200050E  
RETAINING RING - M5



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07270060E  
RETAINING RING - M6



07270080E  
RETAINING RING - M8



07330812  
BUSHING:DIA8X12

## Standard Parts



07403008  
BALL BEARING - 8X22X7



07403206  
BALL BEARING - 6X19X6



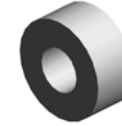
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BALL BEARING - 6X12X4 MM



07403706  
BALL BEARING - M6X10X3



07403708  
BALL BEARING: DIA8XDIA12X  
3.5



07403804  
BALL BEARING: DIA4XDIA9X4



07403808  
BALL BEARING - 8X16X5MM



07403903  
BALL BEARING: DIA3XDIA8X4



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



07413708  
BALL BEARING - 8X12X3.5M  
M



07433808  
RADIAL BALL BEARING: DIA8  
XDIA16X5



07433912  
RADIAL BALL BEARING: DIA1  
2XDIA24X6



08010236  
HEXAGONAL BOLT: DOUBLE  
SCREW: M4X8



08010238  
HEXAGON HEAD BOLT: DOU  
BLE SCREW: M4X14



08046123  
HEXAGONAL BOLT: W/WASH  
ER: M3X8



08050072  
CS RING



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050100  
RETAINING RING - M2.5



08050104  
RETAINING RINGS-E: SILENC  
ER: DIA4



08053263  
BEARING - 6X10X6MM



08053573  
RADIAL BALL BEARING: DIA8  
XDIA16X5



09514008N  
SCREW: POLISHED ROUND:  
M4X8



09514010N  
SCREW: POLISHED ROUND:  
M4X10



09543008N  
SCREW - M3X8



09543025N  
SCREW: POLISHED ROUND/  
SPRING: M3X25



09544008N  
SCREW - M4X8

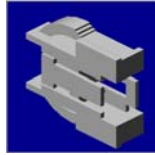
## Standard Parts



09545010N  
SCREW:POLISHED ROUND/  
SPRING:M5X10



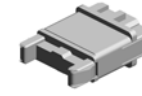
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SCREW - M5X14



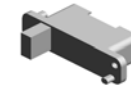
11026283  
CONNECTOR - 2P



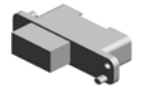
11029145  
CONNECTOR:0-292215-2



11029431  
CONNECTOR:1-1612256-2



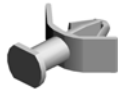
11034749  
CONNECTOR:39P-RWZV-K4  
GG-P2(LF)(SN)



11035448  
CONNECTOR:23P-RWZV-K4  
GG-P6(LF)(SN)



11050409  
CARD SPACER - 6.4MM



11050410  
CARD SPACER - 9.4MM



11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



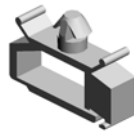
11050490  
HARNESS CLAMP - IWS-2218  
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11050508  
HARNESS CLAMP - LWS-071  
1



11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



11050529  
NYLON CLAMP-EMT-3N



11050530  
NYLON CLAMP-EMT-4N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP



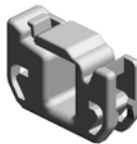
11050551  
CLAMP:LES-0505



11050600  
CLAMP:LWSM-0306-2M



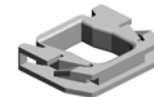
11050601  
CLAMP:LWSM-0511-2M



11050692  
CLAMP:LES-0503



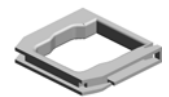
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CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210

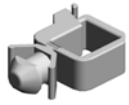


11050725  
CLAMPS:WES-1117



11050726  
CLAMPS:WES-2217

## Standard Parts



11050751  
CLAMP:LWSM-0606-3.2M



11050758  
CLAMP:LWSM-0306A



11050759  
CLAMP:LWSM-0605A



11050760  
CLAMP:LWSM-0511A



11050761  
CLAMP:LWS-0511A



11050762  
CLAMP:LWS-0711A



11050763  
CLAMP:LWS-1211A



11050764  
CLAMP:LWS-1316A



11050765  
CLAMP:LWS-2218A



11050788  
NEW SUPER LOCK:NSL-13



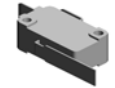
11060193  
BUSHING - 7.9MM



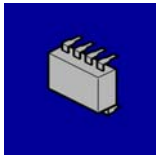
11060349  
BUSHING - 25



11071281  
FUSE:BJS2012F2



12042612  
MICRO SWITCH:D3V-16506-3  
C25



14077899  
EEPROM:BR24T256-W



16071799  
FILTER - SUP-ET20-ER-0

PM Part List

Number	Part Name	Num	Group	ID
D1792224	CORONA WIRE:CHARGE CORONA	12	U002_S001	44
			U002_S002	44
			U002_S003	44
			U002_S004	44
D1793581	BLADE:CLEANING:ASS'Y	4	U005_S003	59
			U005_S006	59
			U005_S009	59
			U005_S012	59
D1796051	(C/M/Y):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	3	U006	100
D2586321	BLADE:BELT CLEANING:ASS'Y	1	U008_S001_S002	22
G1782500	GRID:CHARGE CORONA	4	U002_S001	30
			U002_S002	30
			U002_S003	30
			U002_S004	30
G1782510	CLEANER:CORONA WIRE:ASS'Y	12	U002_S001	31
			U002_S002	31
			U002_S003	31
			U002_S004	31
G1782605	TENSION SPRING:CORONA WIRE	12	U002_S001	37
			U002_S002	37
			U002_S003	37
			U002_S004	37
G1786973	COLLECTION BOTTLE:ASS'Y	1	U010	27
M2051588	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:FIBER	1	U006	139
M2052140	PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASS'Y	1	U006	223
M2052242	CLEANER:GRID:ASS'Y	4	U002_S001	43
			U002_S002	43
			U002_S003	43
			U002_S004	43
M2052245	CUSHION:CORONA WIRE	24	U002_S001	45
			U002_S002	45
			U002_S003	45

Number	Part Name	Num	Group	ID
			U002_S004	45
M2053479	VIBRATING PLATE:BELT CLEANING:ASS'Y	3	U007_S001_S001	49
			U007_S001_S002	49
			U007_S001_S003	49
M2053481	ROLLER:CLEANING:ASS'Y	1	U007_S001_S003	50
M2053487	COATING BAR:ASS'Y	1	U007_S002_S001	51
M2053540	BLADE:COLLECT:C:0.15MM	4	U005_S003	87
			U005_S006	87
			U005_S009	87
			U005_S012	87
M2053565	BRUSH ROLLER:CLEANING	4	U005_S003	94
			U005_S006	94
			U005_S009	94
			U005_S012	94
M2053630	COATING BAR:ASS'Y	4	U005_S003	96
			U005_S006	96
			U005_S009	96
			U005_S012	96
M2053645	BRUSH ROLLER:APPLY:SUB-ASS'Y	4	U005_S003	99
			U005_S006	99
			U005_S009	99
			U005_S012	99
M2053652	BLADE:APPLY:ASS'Y	4	U005_S003	114
			U005_S006	114
			U005_S009	114
			U005_S012	114
M2053760	ROLLER:COLLECT:ASS'Y	2	U007_S001_S001	65
			U007_S001_S002	65
M2053763	CLEANING BLADE:ROLLER:ASS'Y	3	U007_S001_S001	66
			U007_S001_S002	66
			U007_S001_S003	66
M2053776	ROLLER:COLLECT:NO.3:ASS'Y	1	U007_S001_S003	71
M2053782	BRUSH ROLLER:CLEANING:ASS'Y	1	U007_S001_S001	76
M2053787	BRUSH ROLLER:CLEANING:NO.2:ASS'Y	1	U007_S001_S002	77
M2053828	BRUSH ROLLER:APPLY:ASS'Y	1	U007_S002	86

## PM Part List

Number	Part Name	Num	Group	ID
	Y			
M2053945	COATING BAR:ASS'Y	1	U008_S001_S002_S001	48
M2056460	ROLLER:OPPOSED:PAPER:ASS'Y	1	U006	190
M2056501	TRANSFER/TRANSPORT BELT:NO.2:ASS'Y	1	U008_S001_S001	49
M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	1	U008_S001_S002	46
M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	1	U006	100
M2056695	FLAT BELT-TRANSFER:ASS'Y	1	U006	211
M2056928	FILTER:PREVENTFENCE	4	U015	89
M2057091	OZONE FILTER:KCH-A12	1	U015_S004	103
M2059510	OPC DRUM DIA100	4	U005	106

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201611-01	1611 Modification	-	D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U011_S003	271	1	X/O		M20557:	
			D7771170	BLOWER:SEAL	D7771194	BLOWER:SEAL:ADHESION	U011_S004	271	1	X/O			
201611-02	1611 Modification	-	M2056132	PCB:DTU	M2056133	PCB:DTU	U015	114	1	O/O		M20557:	
201611-03	1611 Modification	-			M2053910	SHAFT:FIX:BELT CLEANING:ASS'Y	U008_S001	72	1			M20557:	
							U008_S002_S002	72	1				
201611-04	1611 Modification	-			03603035N	SCREW:M3X35	U008_S001_S002	71	2			M20557:	
201610-01	1610 Modification	-			M2051322	HOLDER:ANTISTATIC BRUSH:PHOTOCONDUCTOR	U012_S001	38	1			M20557:	
							U012_S002	38	1				
							U012_S003	38	1				
							U012_S004	38	1				
201610-02	1610 Modification	-			M2053183	GEAR:TONER BANK:RIC:Y:ASS'Y	U004	82	2			M20557:	
201609-01	1609 Modification	-	M2052316	(for BK):PCU:ASS'Y	M2052326	(for BK):PCU:ASS'Y	U005_S001	124	1	O/O	Old Part(P/No. M2052316)also can be used. However, the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part instead. Contact your regional head	M20557:	

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
												d quarter for the price.	
201609-02	1609 Modification	-	M2052317	(for C and M):PC U:ASS'Y	M2052327	(for C and M):PC U:ASS'Y	U005_S004	125	1	O/O		Old Part(P/No. M2052317)also can be used. However , the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part instead. Contact your regional head quarter for the price.	M20557:
			M2052317	(for C and M):PC U:ASS'Y	M2052327	(for C and M):PC U:ASS'Y	U005_S007	125	1	O/O			
201609-03	1609 Modification	-	M2052318	(for Y):PCU:ASS'Y	M2052328	(for Y):PCU:ASS'Y	U005_S010	126	1	O/O		Old Part(P/No. M2052318)also can be used. However , the Expected Yield [Pages] for old part is 5000K.On the other hand,the old part price is lower than new part instead. Contact your regional head quarter for the price.	M20557:
201609-04	1609 Modification	-	M2051589	PLATE:UPPER:POSITIONING SEN	M2052140	PLATE:UPPER:POSITIONING SEN	U006	223	1	X/O			M20557:



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		SOR:INTERMEDIATE TRANSFER: CING		SOR:INTERMEDIATE TRANSFER: ASS'Y							
201609-05	1609 Modification	-	M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	M2052109	PLATE:LOWER:POSITIONING SENSOR:INTERMEDIATE TRANSFER: ASS'Y	U006_S001	213	1	X/O			M20557:
201609-06	1609 Modification	-			M2052091	BRUSH ROLLER:COVER:ASS'Y	U006	219	1				M20557:
201609-07	1609 Modification	-			M2052128	CAP:ROLLER:INTERMEDIATE TRANSFER:PRESS FIT	U006	221	1				M20557:
201609-08	1609 Modification	-			M2052134	PLATE:RADIAL BALL BEARING	U006	222	1				M20557:
201609-09	1609 Modification	-			M2052063	SHIELD GLASS:ASS'Y	U003_S001	10	1				M20557:
						U003_S002	10	1					
						U003_S003	10	1					
						U003_S004	10	1					
201609-10	1609 Modification	-	M2051507	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	M2052099	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	U006_S001	220	1	X/O			M20557:
201609-11	1609 Modification	-			M2053085	FILTER:DEVELOPMENT	U005_S001	119	1				M20557:
						U005_S004	119	1					
						U005_S007	119	1					
						U005_S010	119	1					
201609-12	1609 Modification	-			M2051035	PIN:POSITIONING:FRAME	U015	112	2				M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-13	1609 Modification	-			M2051090	HEXAGON HEAD BOLT WITH WASHER:M8X16	U015	113	2				M20557:
201609-14	1609 Modification	-			M2053922	SEAL:BELT CLEANING:TRANSFER/SEPARATION:FRONT	U008_S001_S002	69	1				M20557:
201609-15	1609 Modification	-			M2053923	SEAL:BELT CLEANING:TRANSFER/SEPARATION:REAR	U008_S001_S002	70	1				M20557:
201609-16	1609 Modification	A	D7772619	COVER:WIRE:PULLEY:1TYPE:SHORT	D7772784	COVER:WIRE:PULLEY	U011_S008	304	2	X/O		Refer to RTB No. RM205174a	M20557:
201609-17	1609 Modification	-	D7772620	SIDE PLATE:TRAY:REAR:PEEN	D7772632	SIDE PLATE:TRAY:REAR:PEEN	U011_S008	565	1	X/O			M20557:
201609-18	1609 Modification	-			D7772750	TRAY BOTTOM PLATE:ASS'Y	U011_S008_S004	573	1				M20557:
201609-19	1609 Modification	A			D7772745	ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y	U011_S008_S004_S001	571	1			Refer to RTB No. RM205174a	M20557:
201609-20	1609 Modification	A			D7772746	ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y	U011_S008_S004_S002	572	1			Refer to RTB No. RM205174a	M20557:
201609-21	1609 Modification	A			D7772769	COLLAR:BASE	U011_S008_S004	574	1			Refer to RTB No. RM205174a	M20557:
					D7772769	COLLAR:BASE	U011_S008_S004	574	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-22	1609 Modification	A			D7777769	STUD:PAPER TRAY	U011_S008_S004	575	1			Refer to RTB No. RM205174a	M20557:
					D7777769	STUD:PAPER TRAY	U011_S008_S004	575	1				
201609-23	1609 Modification	-			D7772655	SHEET:HOOK:WI RE:FRONT	U011_S008	569	1			Refer to RTB No. RM205174a	M20557:
					D7772655	SHEET:HOOK:WI RE:FRONT	U011_S008	569	1				
201609-24	1609 Modification	-			D7772657	SHEET:HOOK:WI RE:REAR	U011_S008	570	1			Refer to RTB No. RM205174a	M20557:
					D7772657	SHEET:HOOK:WI RE:REAR	U011_S008	570	1				
201609-25	1609 Modification	-			M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S001	123	1				M20557:
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S004	123	1				
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S007	123	1				
					M2051704	JOINT:DEVELOPMENT SLEEVE:DRIVE	U005_S010	123	1				
201609-26	1609 Modification	-			D2583452	SEAL:PG1	U005_S001	118	1			Refer to RTB No. RM205173	M20557:
					D2583452	SEAL:PG1	U005_S004	118	1				
					D2583452	SEAL:PG1	U005_S007	118	1				
					D2583452	SEAL:PG1	U005_S010	118	1				
201609-27	1609 Modification	-	M2052127	LEVER:ON-OFF:DRIVEN:YELLOW	M2052136	LEVER:ON-OFF:DRIVEN:YELLOW	U006	218	1	O/O		M20557:	

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		:FRONT		:FRONT							
201609-28	1609 Modification	A			07403206	BALL BEARING - 6X19X6	U011_S008_S004_S001	568	1			Refer to RTB No. RM205174a	M20557:
					07403206	BALL BEARING - 6X19X6	U011_S008_S004_S002	568	1				
201609-29	1609 Modification	-	M2056334	ROLLER:DRIVEN:FIX:INTERMEDIATE TRANSFER	M2052130	ROLLER:FIX:INTERMEDIATE TRANSFER:PRESS FIT	U006	154	1	X/O		Refer to RTB No. RM205163	M20557:
201609-30	1609 Modification	-	M2056400	HOOK:LEVER:ON-OFF:COLOR:REAR	M2052132	HOOK:LEVER:ON-OFF:COLOR:REAR	U006	169	1	X/O		Refer to RTB No. RM205163	M20557:
201608-01	1608 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U013	59	1	X/O			M20557:
			AZ240263	POWER SUPPLY UNIT:ECO:200V	AZ240305	POWER SUPPLY UNIT:ECO:200V	U013	59	1	X/O			
201608-02	1608 Modification	-			G1781268	ANTISTATIC BRUSH:DRUM	U012_S001	37	1				M20557:
							U012_S002	37	1				
							U012_S003	37	1				
							U012_S004	37	1				
201607-01	1607 Modification	-	M2052480	PAPER TRAY:ASSY	M2052495	PAPER TRAY:ASSY	U011_S008	448	1	O/O			M20557:
201606-01	1606 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60	1	X/O			M20557:
			AZ240265	POWER SUPPLY UNIT:FW:200V	AZ240306	POWER SUPPLY UNIT:FW:200V	U013	60	1	X/O			
201606-02	1606 Modification	-			M2051308	SHAFT:DRIVE:CLEANER:ASSY	U012_S001_S001	36	1				M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U012_S002_S001	36	1				
							U012_S003_S001	36	1				
							U012_S004_S001	36	1				
201606-03	1606 Modification	-			D7771172	FILTER:VACUUM:EXHAUST	U011_S002	567	1				M20557:
201606-04	1606 Modification	-	AX660013	FAN:BLOWER:D C24V	AX660017	FAN:BLOWER:D C24V	U011_S003	144	1	X/O			M20557:
							U011_S004	144	1				
							U011_S008_S001_S001	144	1				
							U011_S008_S002_S001	144	1				
							U011_S008_S006	144	1				
							U011_S008_S007	144	1				
							U015	30	8				
201605-01	1605 Modification	-	D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	D2586321	BLADE:BELT CLEANING:ASS'Y	U008_S001_S002	22	1	O/O			M20557:
201605-02	1605 Modification	-	M2056342	LEVER:ON-OFF:DRIVEN:COLOR:FRONT			U006	157	1				M20557:
201605-03	1605 Modification	-			M2053066	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	U005_S001	117	1				M20557:
							U005_S004	117	1				
							U005_S007	117	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U005_S010	117	1				
201605-04	1605 Modification	-			D7772742	MAGNETIC:SHE ET:END FENCE	U011_S008	566	1				M20557:
201605-05	1605 Modification	-			D7772620	SIDE PLATE:TRA Y:REAR:PEEN	U011_S008	565	1				M20557:
201604-01	1604 Modification	-	M1095805	COIL SPRING:GU IDE PIN	D7772744	COMPRESSION SPRING:END FE NCE:LOCK	U011_S008	434	1	O/O			M20557:
201604-02	1604 Modification	-	AZ250061	POWER SUPPLY UNIT:200V	AZ250063	POWER SUPPLY UNIT:200V	U013_S001	41	1	X/O			M20557:
201604-03	1604 Modification	-			M2051056	STUD:POSITIONI NG:INTERMEDIA TE TRANSFER:P EEN	U015	111	1				M20557:
201603-01	1603 Modification	-	D7772696	PLATE:PAPER:G UIDE:SIDE FENC E	D7772659	PLATE:PAPER:G UIDE:SIDE FENC E	U011_S008	321	2	O/O			M20557:
201603-02	1603 Modification	-	D1245298	HDD:WD:320GB: WD3200BUCT	D2235308	HDD:320GB:MN5 00S-2:WD3200LU CT	U015	39	1	O/O			M20557:
201603-03	1603 Modification	-			D1365978	BRACKET:HDD	U015	110	1				M20557:
201603-04	1603 Modification	-			M2053083	ENTRANCE SEA L:FRONT:DEVEL OPMENT	U005_S001	115	1				M20557:
							U005_S004	115	1				
							U005_S007	115	1				
							U005_S010	115	1				
201603-05	1603 Modification	-			M2053084	ENTRANCE SEA L:REAR:DEVELO PMENT	U005_S001	116	1				M20557:
							U005_S004	116	1				
							U005_S007	116	1				
							U005_S010	116	1				
201603-06	1603 Modification	-			M2051353	HOLDER:ENCOD	U006	217	1				M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ER:ASS'Y							
201603-07	1603 Modification	-			D1792771	ARM:REGISTRATION:TIMING:ASS'Y	U011_S010_S001	564	1				M20557:
201603-08	1603 Modification	-	D1792792	SHAFT:ARM:REGISTRATION:TIMING			U011_S010_S001	223	1				M20557:
201603-09	1603 Modification	-	D1792793	ARM:TIMING ROLLER:FRONT			U011_S010_S001	224	1				M20557:
201603-10	1603 Modification	-	D1792795	ARM:TIMING ROLLER:INNER BACK			U011_S010_S001	225	1				M20557:
201603-11	1603 Modification	-	D1796051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	M2056684	(BLACK):ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U006	100	1	X/O			M20557:
201602-01	1602 Modification	-	M2053938	BRUSH:APPLY:BELT CLEANING	M2056549	BRUSH:APPLY:BELT CLEANING:ASS'Y	U008_S001_S002	46	1	O/O			M20557:
201601-01	1601 Modification	A	D1792772	SHAFT:ARM:REGISTRATION:TIMING			U011_S010_S001		1	X/X			M20557:
201601-02	1601 Modification	A	D1792773	ARM:TIMING ROLLER:FRONT			U011_S010_S001		1	X/X			M20557:
201601-03	1601 Modification	A	D1792775	ARM:TIMING ROLLER:INNER BACK			U011_S010_S001		1	X/X			M20557:
201601-04	1601 Modification	A	M2056518	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SE	M2056697	SHAFT:ROLLER:BELT TENSIONER:TRANSFER/SE	U008_S001_S001	52	1	X/O			M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				PARATION		PARATION							
201601-05	1601 Modification	-			M2055195	(AA(68)):DECAL: POWER SOURCE:OFF:CN	ACCESSORIES	8	1				M20557:
201512-01	1512 Modification	-			D1942945	HOLDER:CAM:SHIFT	U011_S010	563	1	O/O			M20557:
201512-02	1512 Modification	A	M2051621	SUPPORTING PLATE:RIGHT FRONT:DOOR	M2051739	SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN	U001_S001	40	1	X/O			M20557:
201512-03	1512 Modification	A	M2051624	HINGE:DOOR:RIGHT FRONT	M2051789	HINGE:DOOR:RIGHT FRONT	U001_S001	41	1	X/O			M20557:
201512-04	1512 Modification	A	M2051628	SUPPORTING PLATE:LEFT FRONT:DOOR	M2051742	SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN	U001_S002	45	1	X/O			M20557:
201512-05	1512 Modification	A	M2051631	HINGE:DOOR:LEFT FRONT	M2051790	HINGE:DOOR:LEFT FRONT	U001_S002	46	1	X/O			M20557:
201512-06	1512 Modification	A	M2051703	DOOR:LEFT FRONT:ASS'Y	M2051583	DOOR:LEFT FRONT:ASS'Y	U001_S002	75	1	X/O			M20557:
201512-07	1512 Modification	-			M2637396	(AA):DECAL:KEY: MULTI-LANGUAGE:OPERATION SUB-UNIT	ACCESSORIES	7	1				M20557:
201512-08	1512 Modification	-			M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001_S001	68	1				M20557:
					M2056698	SLIDER:PRESSURE:BELT TENSIONER	U008_S001_S001	68	1				
201509-01	1509 Modification	-			M2056150	CABLE:DFE_DTU_CABLE	ACCESSORIES	5	1				M20557:



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-			M2056150	CABLE:DFE_DTU_CABLE	ACCESSORIES	5	1				
201509-02	1509 Modification	-	D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001	278	1	X/O			M20557:
			D7771196	SHAFT:PAPER FEED:DRIVE:ASS'Y	D7771197	SHAFT:PAPER FEED:DRIVE:ASS'Y	U011_S001_S002	278	1	X/O			
201509-03	1509 Modification	-	M2055343	PCB:TDRB	M2055349	PCB:TDRB	U006	143	1	X/O			M20557:
201508-01	1508 Modification	-	M2052244	CORONA WIRE: CHARGE CORONA	D1792224	CORONA WIRE: CHARGE CORONA	U002_S001	44	3	X/O			M20557:
							U002_S002	44	3				
							U002_S003	44	3				
							U002_S004	44	3				
201507-01	1507 Modification	-	D7771155	DRIVE UNIT:PAPER FEED:ASS'Y	D7771168	DRIVE UNIT:PAPER FEED:ASS'Y	U011_S001	267	1	X/O			M20557:
201507-02	1507 Modification	-	D7772553	PICKUP BELT:VACUUM	D7772554	PICKUP BELT:VACUUM:INSPECTION	U011_S007	301	3	X/O			M20557:
201507-03	1507 Modification	A	M2057230	LINK:REGISTRATION:PULL OUT:MIDDLE	M2056687	LINK:REGISTRATION:PULL OUT:MIDDLE	U011_S010	489	1	X/O			M20557:
201507-04	1507 Modification	A	M2057366	SHAFT:LOCK:REGISTRATION:MIDDLE	M2056692	SHAFT:LOCK:REGISTRATION:MIDDLE	U011_S010	508	1	X/O			M20557:
201507-05	1507 Modification	-			M2053652	BLADE:APPLY:ASS'Y	U005_S003	114	1				M20557:
					M2053652	BLADE:APPLY:ASS'Y	U005_S006	114	1				
					M2053652	BLADE:APPLY:ASS'Y	U005_S009	114	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-			M2053652	BLADE:APPLY:ASSY	U005_S012	114	1				
201507-06	1507 Modification	-	M2056130	PCB:DTU	M2056131	PCB:DTU				X/O			M20557:
201507-07	1507 Modification	-			M1092305	SPONGE:SIDE:LOWER	U011_S010_S004	561	1				M20557:
					M1092305	SPONGE:SIDE:LOWER	U011_S010_S004	561	1				
					M1092305	SPONGE:SIDE:LOWER	U011_S010_S004	561	1				
					M1092305	SPONGE:SIDE:LOWER	U011_S010_S004	561	1				
201507-08	1507 Modification	-			M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S003_S001_S001	113	1				M20557:
					M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S006_S001_S001	113	1				
					M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S009_S001_S001	113	1				
					M2053627	DECAL:CLEANING UNIT:DESIGN SKETCH	U005_S012_S001_S001	113	1				
201507-09	1507 Modification	-	AZ240265	POWER SUPPLY UNIT:FW:200V			U015	32	1				M20557:
			AZ240265	POWER SUPPLY UNIT:FW:200V			U015	32	1				
201507-10	1507 Modification	-	AZ240263	POWER SUPPLY UNIT:ECO:200V			U015	31	1				M20557:
			AZ240263	POWER SUPPLY			U015	31	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		UNIT:ECO:200V									
201507-11	1507 Modification	-			AZ240265	POWER SUPPLY UNIT:FW:200V	U013	60	1				M20557:
					AZ240265	POWER SUPPLY UNIT:FW:200V	U013	60	1				
201507-12	1507 Modification	-			AZ240263	POWER SUPPLY UNIT:ECO:200V	U013	59	1				M20557:
					AZ240263	POWER SUPPLY UNIT:ECO:200V	U013	59	1				
201506-01	1506 Modification	-			M2050622	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y							M20557:
201506-02	1506 Modification	-	G1783330	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	M2053089	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	U005_S001	66	1	X/O			M20557:
			G1783330	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	M2053089	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	U005_S004	66	1	X/O			
			G1783330	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	M2053089	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	U005_S007	66	1	X/O			
			G1783330	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	M2053089	GEAR:IDLER:DE VELOPMENT RO LLER:ASS'Y	U005_S010	66	1	X/O			
201506-03	1506 Modification	-	M2057235	LINK:LEVER:PUL L OUT	M2056688	LINK:LEVER:PUL L OUT	U011_S010	490	1	X/O			M20557:
			M2057235	LINK:LEVER:PUL L OUT	M2056688	LINK:LEVER:PUL L OUT	U011_S010	490	1	X/O			
201506-04	1506 Modification	-	D7772782	PAWL:TRAY BOT			U011	341	1				M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		TOM PLATE:AUX ILIARY:LARGE									
			D7772782	PAWL:TRAY BOT TOM PLATE:AUX ILIARY:LARGE			U011	341	1				
201506-05	1506 Modification	-	M2052311	PCU:ASS'Y	M2052316	(for BK):PCU:ASS 'Y	U005	112	1	X/O			M20557:
201506-06	1506 Modification	-	M2052311	PCU:ASS'Y	M2052317	(for C and M):PC U:ASS'Y	U005	112	1	X/O			M20557:
			M2052311	PCU:ASS'Y	M2052317	(for C and M):PC U:ASS'Y	U005	112	1	X/O			
201506-07	1506 Modification	-	M2052311	PCU:ASS'Y	M2052318	(for Y):PCU:ASS' Y	U005	112	1	X/O			M20557:
201505-01	1505 Modification	-			M2055100	(C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y	U013	58	1				M20557:
201505-02	1505 Modification	-	D7772505	COVER:FRONT	D7772527	COVER:FRONT	U011_S007	294	1	X/O			M20557:
201505-03	1505 Modification	-	M2059640	DEVELOPER BL ACK	M2389640	DEVELOPER BL ACK	U005	107	1	X/O			M20557:
201505-04	1505 Modification	-	M2059660	DEVELOPER CY AN	M2389660	DEVELOPER CY AN	U005	108	1	X/O			M20557:
201505-05	1505 Modification	-	M2059670	DEVELOPER MA GENTA	M2389670	DEVELOPER MA GENTA	U005	109	1	X/O			M20557:
201505-06	1505 Modification	-	M2059680	DEVELOPER YE LLOW	M2389680	DEVELOPER YE LLOW	U005	110	1	X/O			M20557:
201503-01	1503 Modification	-	M2056129	PCB:DTU	M2056130	PCB:DTU	U015	87	1	X/O			M20557:
201503-02	1503 Modification	-			M2053621	COVER:COATIN G BAR:ASS'Y	U005_S003	111	1	X/O			M20557:
							U005_S006 _S001	111	1				

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-					U005_S009_S001	111	1				
		-					U005_S012_S001	111	1				
201503-03	1503 Modification	-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S003_S001	104	1				M20557:
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S003_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S006_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S006_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S009_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S009_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S012_S001	104	1				
		-	M2053681	HOLDER:COVER :COATING BAR:ASS'Y			U005_S012_S001	104	1				
201504-01	1504 Modification	-	03604006N	SCREW - M4X6	03540040N	SCREW-M4X4	U006	212	1	X/O			M20557:
201504-02	1504 Modification	-	M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
			M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
			M2052310	PCU:ASS'Y	M2052311	PCU:ASS'Y	U005	72	1	O/O			
201504-03	1504 Modification	-	M2051568	DOOR:LEFT FRONT:ASS'Y	M2051703	DOOR:LEFT FRONT:ASS'Y	U001	30	1	X/O			M20557:
201504-04	1504 Modification	-	D1793653	BLADE:APPLY:ASS'Y			U005_S003	60	1				M20557:
			D1793653	BLADE:APPLY:ASS'Y			U005_S006	60	1				
			D1793653	BLADE:APPLY:ASS'Y			U005_S009	60	1				
			D1793653	BLADE:APPLY:ASS'Y			U005_S012	60	1				
201510-01	1510 Modification	-	M2056681	FLAT BELT-TRANSFER:ASS'Y	M2056695	FLAT BELT-TRANSFER:ASS'Y	U006	211	1	O/O			M20557:
201510-02	1510 Modification	-	M2053936	BRUSH ROLLER:FLAT BELT-TRANSFER	M2056550	BRUSH ROLLER:FLAT BELT-TRANSFER:ASS'Y	U008_S001_S002	45	1	O/O			M20557:
201510-03	1510 Modification	-			M4675041	SD-CARD:MFP-BROWSER:ASS'Y	Special Tools	20	1				M20557:
201510-04	1510 Modification	-	D7772516	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	D7772520	SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y	U011_S007_S001	296	1	X/O			M20557:
201510-05	1510 Modification	A			M2051590	PLATE:LOWER:POSITIONING SENSOR:PROCESSING FIGURE	U006_S001	213	1				M20557:
201510-06	1510 Modification	-	M2056131	PCB:DTU	M2056132	PCB:DTU	U015	109	1	X/O			M20557:
201510-07	1510 Modification	A			M2051595	CLEANER:FLAT BELT-TRANSFER	U006_S003	214	1				M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						:RIGHT LOWER: ASS'Y							
201510-08	1510 Modification	-			M2051596	BRUSH:CLEANIN G	U006_S003	215	1				M20557:
201510-09	1510 Modification	A			M2051599	BASE:ROLLER:P LATE:FLAT BELT -TRANSFER:LO WER	U006	216	1				M20557:
201510-10	1510 Modification	A	M2051440	PLATE:UPPER:P OSITIONING SEN SOR:INTERMEDI ATE TRANSFER: CING	M2051589	PLATE:UPPER:P OSITIONING SEN SOR:INTERMEDI ATE TRANSFER: CING	U006	133	1	X/O			M20557:
201510-11	1510 Modification	A	M2051734	PLATE:LOWER:P OSITIONING SEN SOR:INTERMEDI ATE TRANSFER: FIBER	M2051588	PLATE:LOWER:P OSITIONING SEN SOR:INTERMEDI ATE TRANSFER: FIBER	U006	139	1	X/O			M20557:
201510-12	1510 Modification	-	M2055891	HARNESS:IMAGI NG:AC:ASS'Y	M2055895	HARNESS:IMAGI NG:AC:ASS'Y	C1,D3(1/8)		1	X/O			M20557:
201511-01	1511 Modification	-			06230160E	SPRING PIN:3X1 6	U011_S007	562	2				M20557:
							U011_S008 _S005	562	1				
201511-02	1511 Modification	-	M2050622	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	M2050637	BELT UNIT:TRAN SFER/SEPARATI ON SECTION:AS S'Y	U008_S001	67	1	O/O			M20557:
201511-03	1511 Modification	-	M2050623	BELT UNIT:TRAN SFER/SEPARATI	M2050638	BELT UNIT:TRAN SFER/SEPARATI	U008_S001 _S001	40	1	O/O			M20557:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		ON:ASS'Y		ON:ASS'Y							
201511-04	1511 Modification	-	M2056509	TRANSFER ROLLER:NO.2	M2056500	TRANSFER ROLLER:NO.2:ASS'Y	U008_S001_S001	50	1	X/O			M20557:
201511-05	1511 Modification	-	M2051503	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	M2051507	POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y	U006	135	1	X/O			M20557:
201511-06	1511 Modification	-			D0747883	(AA(68)):DECAL:CAUTION CHARTS:INKJET:PAPER	ACCESSORIES	6	1				M20557:
201511-07	1511 Modification	A	D7772787	PAWL:TRAY BOTTOM PLATE:AUXILIARY:1	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U011_S008_S004	342	2	X/O			M20557:
201511-08	1511 Modification	A	D7772789	PAWL:TRAY BOTTOM PLATE:AUXILIARY:2	D7772758	PAWL:TRAY BOTTOM PLATE:AUXILIARY	U011_S008_S004	342	2	X/O			M20557:
201511-09	1511 Modification	A	D7772788	TRAY BOTTOM PLATE:AUXILIARY:SMALL	D7772753	TRAY BOTTOM PLATE:AUXILIARY:SMALL	U011_S008_S004	343	2	X/O			M20557:



