

**Pro C9100/C9110 Fusing Section
(M205/M238)
Parts Catalog**

Parts change information sample

 **Add**

 **Update**

 **Delete**

| Model | Product Code | PC Style |
|--|--------------|-------------|
| Pro C9100/C9110 Imaging Section | M205/M238 | 3D |
| Pro C9100/C9110 Fusing Section | M205/M238 | 3D |
| Vacuum Feed LCIT RT5100 | D777 | 3D |
| Bridge Unit BU5010 | D778 | 3D |
| Vacuum Feed Banner Sheet Tray Type S3 | D777 | 3D |
| Cover Interposer Tray CI5030 | D738 | 3D |
| Multi Bypass Tray BY5010 | D517 | 3D |
| Multi Bypass Banner Sheet Tray Type S3 | D517 | 3D |
| Multi-Folding Unit FD5020 | D740 | 3D |
| Finisher SR5050 | D735 | 3D |
| Booklet Finisher SR5060 | D734 | 3D |
| High Capacity Stacker SK5030 | D776 | 3D |
| Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3 | D777 | 3D |
| Punch Unit PU5020 | D449 | Traditional |
| Trimmer Unit TR5040 | D520 | Traditional |
| Ring Binder RB5020 | D737 | Traditional |
| Ring Opener Type A | D419 | Traditional |
| Perfect Binder GB5010 | D736 | Traditional |
| Transit Pass Unit for Perfect Binder Type S1 | D736 | Traditional |
| Cover Interposer Tray for Perfect Binder Type S1 | D736 | Traditional |
| RPIP Interface Box Type S3 | M462 | Traditional |

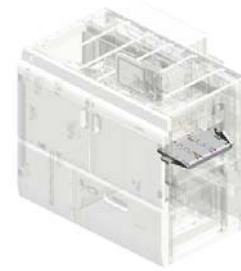
Unit All



U001
EXTERIOR:LEFT



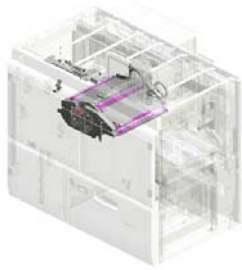
U002
OPERATION



U003
SEPARATION/TRANSPORT:LEFT



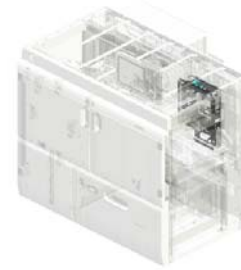
U004
TRANSPORT:LEFT



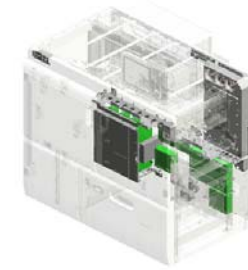
U005
TRANSPORT:LIQUID COOLING



U006
FUSING



U007
MAIN DRIVE:LEFT



U008
ELECTRICAL:LEFT



U009
AIR COOLING:LEFT



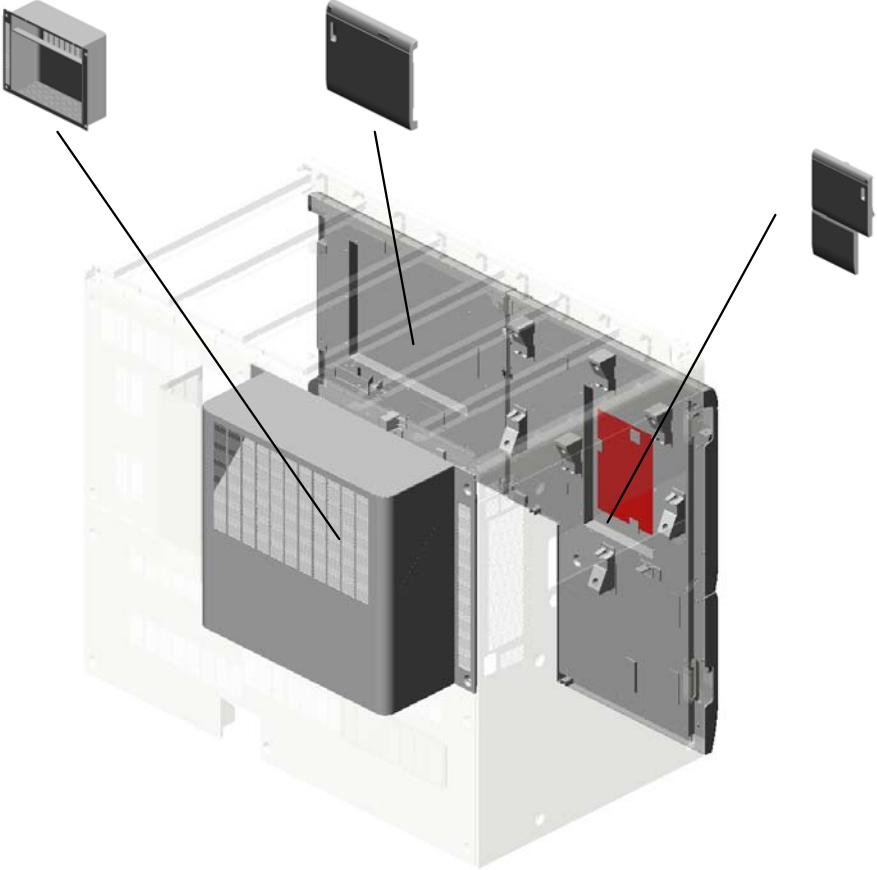
U010
MAIN FRAME:LEFT

U001.EXTERIOR:LEFT

U001_S003
M2051662
DUCT:LIQUID COOLING:ASS'
Y

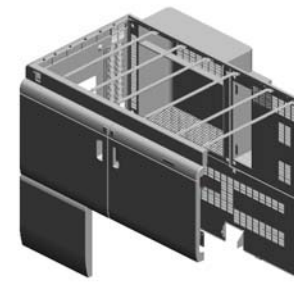
U001_S001
M2051572
DOOR:FRONT RIGHT:FUSIN
G SECTION:ASS'Y

U001_S002
M2051574
DOOR:LEFT FRONT:FUSING
SECTION:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U001 EXTERIOR:LEFT



11.C1012360
(x2)
SNAP RING

9.11050692
CLAMP:LES-0503

18.M2051552
COVER:UPPER FR
ONT:FUSING SECT
ION

1.03530080N
(x8)
SCREW:M3X8

4.04514008N
(x2)
TAPPING SCREW:
4X8

36.M2051652
HINGE:RIGHT UP
PER:ASSY

17.M2051551
COVER:UPPER:FU
SING SECTION

35.M2051651
HINGE:RIGHT LOW
ER:ASSY

19.M2051553
COVER:UPPER RE
AR:FUSING SECTI
ON

39.M2051657
COVER:FUSING:R
EAR:UPPER RIGHT

40.M2051658
COVER:FUSING:R
EAR:LOWER

16.M2051220
FILTER:POWER S
UPPLY UNIT:ENTR
ANCE

6.04534008N
(x6)
BINDING SELF TAP
PING SCREW:4X8

14.D1941462
(x8)
HEXAGON HEAD B
OLT:DOUBLE SCR
EW:M4X10

37.M2051653
HINGE:LEFT LOWE
R:ASSY

1.03530080N (x 2)
SCREW:M3X8
6.04534008N (x 3)
BINDING SELF TAPPING SCREW:4X8
8.04544008N (x14)
TAPPING SCREW:ROUND POINT:4X8

3.04504010N
(x11)
TAPPING SCREW:
M4X10

21.M2051555
COVER:KEYTOP:M
AIN SWITCH

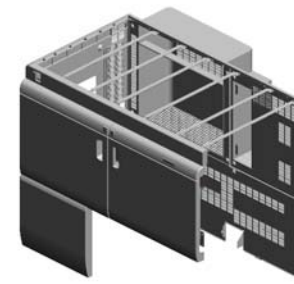
38.M2051654
HINGE:LEFT UPPE
R:ASSY

20.M2051554
COVER:UPPER LE
FT:FUSING SECTI
ON

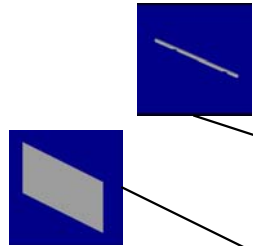
2.04504008N
(x16)
TAPPING SCREW -
M4X8

U001
EXTERIOR:LEFT

44.M2051708
SEAL:DOOR:FRONT LEFT
42.M2051674
BRACKET:LATCH:UPPER



45.M2051709
(x4)
SHEET:DOOR:HINGE



41.M2051673
BRACKET:LATCH:LOWER



43.M2051682
(x4)
DOOR CATCH:FRONT



51.M2051784
COVER:MAIN:LEFT:PEEN



U001_S001
DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y

24.M2051789
HINGE:DOOR:RIG
HT FRONT
201512-03 X/O

46.M2051760
(x3)
SEAL:DOOR:CUSH
ION

32.M2051774
SUPPORTING PLA
TE:RIGHT FRONT:
DOOR:PEEN
201512-05 X/O

49.M2051763
(x8)
SEAL:DOOR:CUSH
ION:3



22.M2051572
DOOR:FRONT RIG
HT:FUSING SECTI
ON:ASSY

50.M2051764
SEAL:DUCT:RIGHT
FRONT:DOOR

15.D5481243
STAND:UN LOCK

10.B2341293
LEVER - SAFETY S
WITCH

27.M2051627
BRACKET:SAFETY
SWITCH:DOOR

47.M2051761
(x3)
SEAL:DOOR:CUSH
ION:1

12.D0747782
GRIP:DOOR:FRON
T

25.M2051625
(x2)
BRACKET:COUPLI
NG:DOOR

26.M2051626
BRACKET:COUPLI
NG:DOOR:LOWER
SIDE

48.M2051762
(x2)
SEAL:DOOR:CUSH
ION:2

1.03530080N (x 4)
SCREW:M3X8
5.04524012N (x20)
BINDING SELF-TAPPING SCREW:4X12
7.04534010N (x17)
BINDING SELF TAPPING SCREW:4X10

U001_S002

DOOR:LEFT FRONT:FUSING SECTION:ASS'Y

13.D1791505
(x7)
STOPPER:GUIDE PLATE:VERTICAL TRANSPORT

12.D0747782
GRIP:DOOR:FRONT

7.04534010N
(x28)
BINDING SELF TAPPING SCREW:4X10

46.M2051760
(x9)
SEAL:DOOR:CUSHION

34.M2051643
(x2)
BRACKET:COUPLING:DOOR:LEFT SIDEWAYS

23.M2051574
DOOR:LEFT FRONT:FUSING SECTION:ASS'Y

29.M2051632
DOOR:LEFT FRONT:UPPER

54.M2054927
DECAL:MAIN:PICK-UP PAPER JAM:LEFT

48.M2051762
(x2)
SEAL:DOOR:CUSHION:2

47.M2051761
(x2)
SEAL:DOOR:CUSHION:1

30.M2051634
BRACKET:COUPLING:DOOR:LEFT

26.M2051626
BRACKET:COUPLING:DOOR:LOWER SIDE

10.B2341293
LEVER - SAFETY SWITCH

1.03530080N (x 4)
SCREW:M3X8
5.04524012N (x31)
BINDING SELF-TAPPING SCREW:4X12
7.04534010N (x 5)
BINDING SELF TAPPING SCREW:4X10

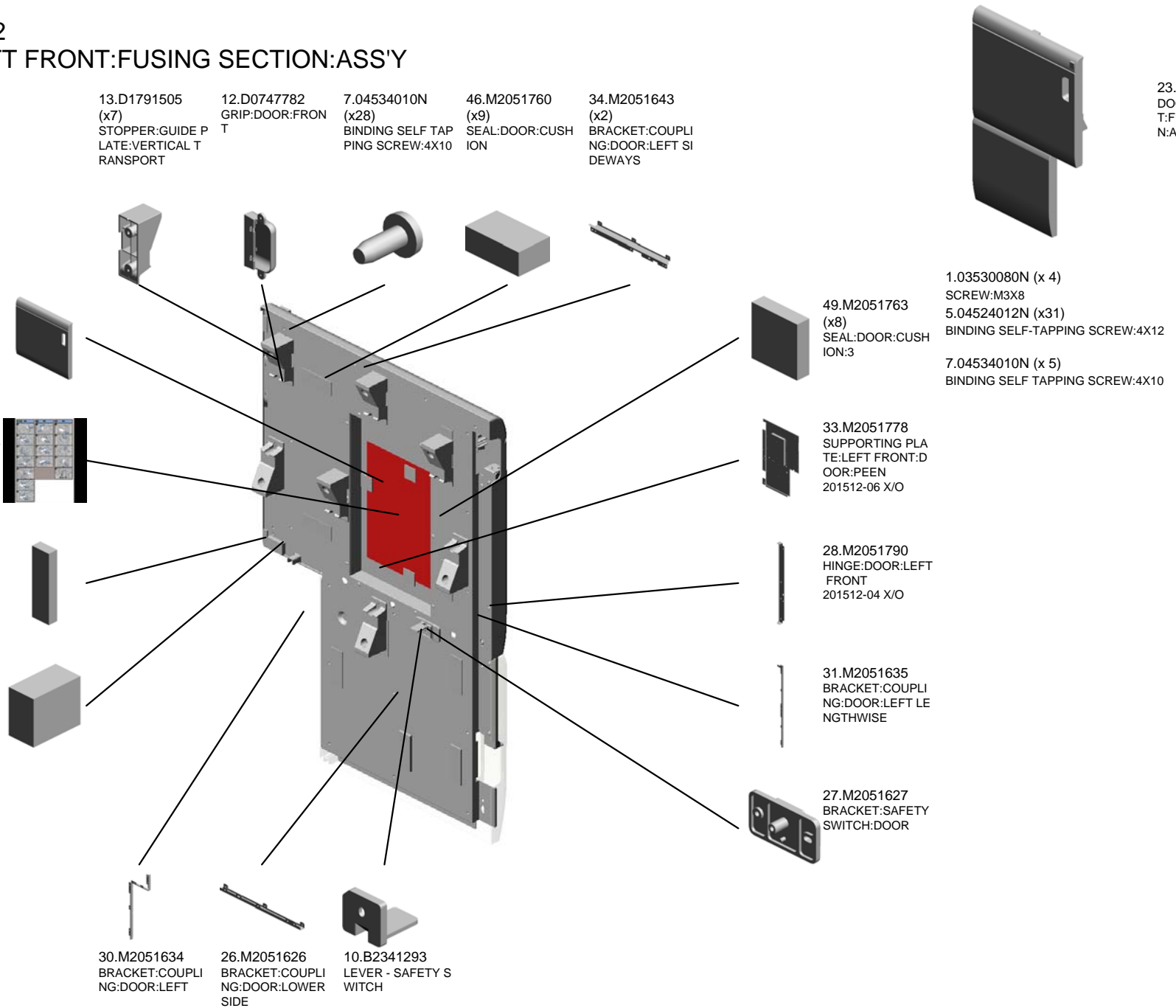
33.M2051778
SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN
201512-06 X/O

28.M2051790
HINGE:DOOR:LEFT FRONT
201512-04 X/O

31.M2051635
BRACKET:COUPLING:DOOR:LEFT LENGTHWISE

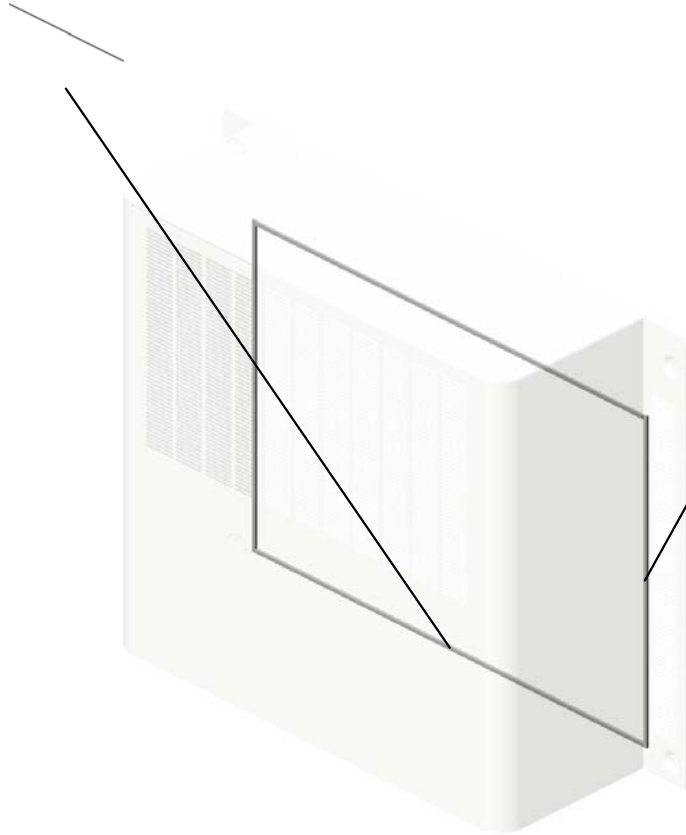
27.M2051627
BRACKET:SAFETY SWITCH:DOOR

49.M2051763
(x8)
SEAL:DOOR:CUSHION:3

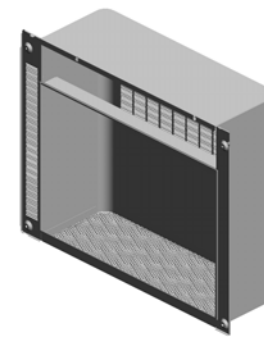


U001_S003
DUCT:LIQUID COOLING:ASS'Y

52.M2051862
(x2)
SEAL:DUCT:LIQUI
D COOLING:SIDE



53.M2051863
(x2)
SEAL:DUCT:LIQUI
D COOLING:RIGHT
LENGTHWISE



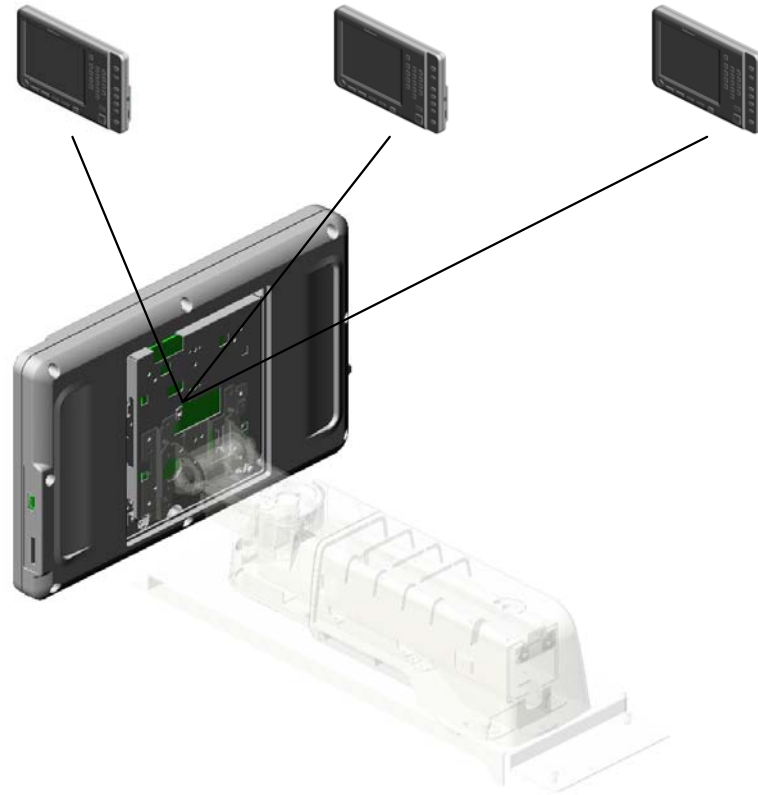
55.M2051662
DUCT:LIQUID COO
LING:ASS'Y

U002.OPERATION

U002_S001
M2051901
OPERATION PANEL:ASS'Y

U002_S002
M2051902
OPERATION PANEL:ASS'Y

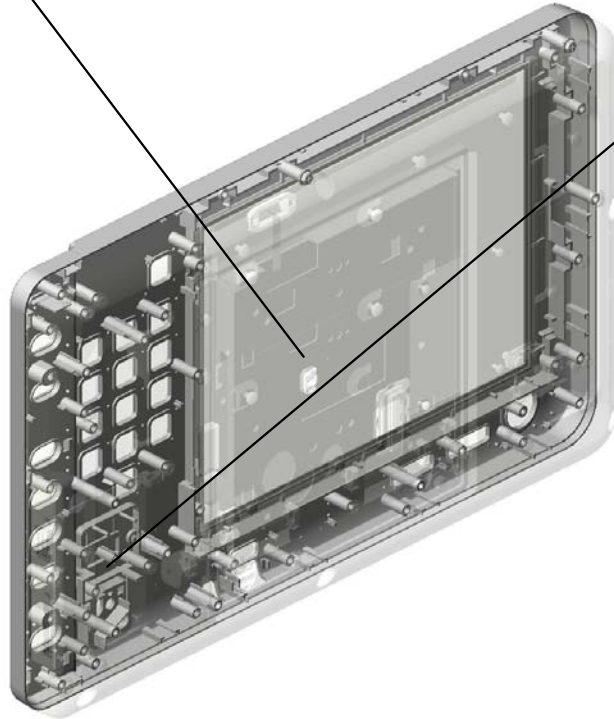
U002_S003
M2051902
OPERATION PANEL:ASS'Y



| | | | | | | | | | |
|------|-------------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|-------------|------|------|------|------|------|------|------|------|

U002_S001.OPERATION PANEL:ASS'Y

U002_S001_S001
M1967302
COVER:FRONT:ASS'Y

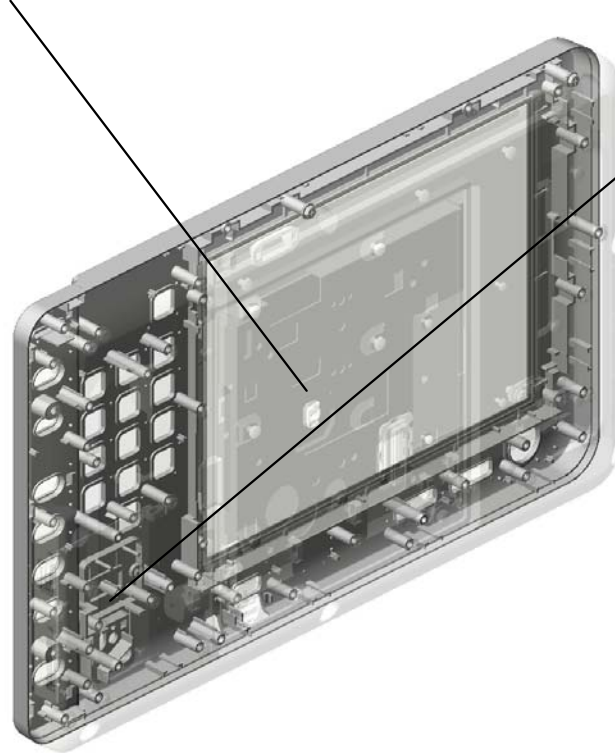


U002_S001_S002
M0771773
SPACER:START:P

| | | | | | | | | | |
|------|-------------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|-------------|------|------|------|------|------|------|------|------|

U002_S002.OPERATION PANEL:ASS'Y

U002_S002_S001
M1967302
COVER:FRONT:ASS'Y

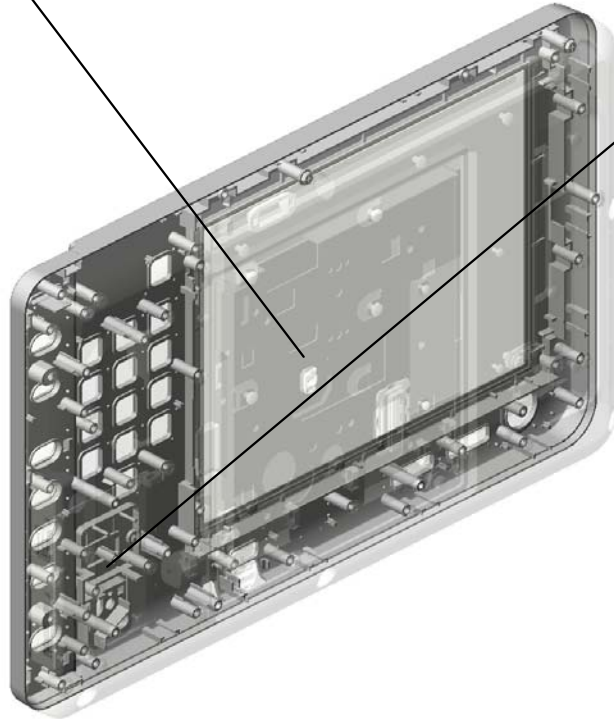


U002_S002_S002
M0771773
SPACER:START:P

| | | | | | | | | | |
|------|-------------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|-------------|------|------|------|------|------|------|------|------|

U002_S003.OPERATION PANEL:ASS'Y

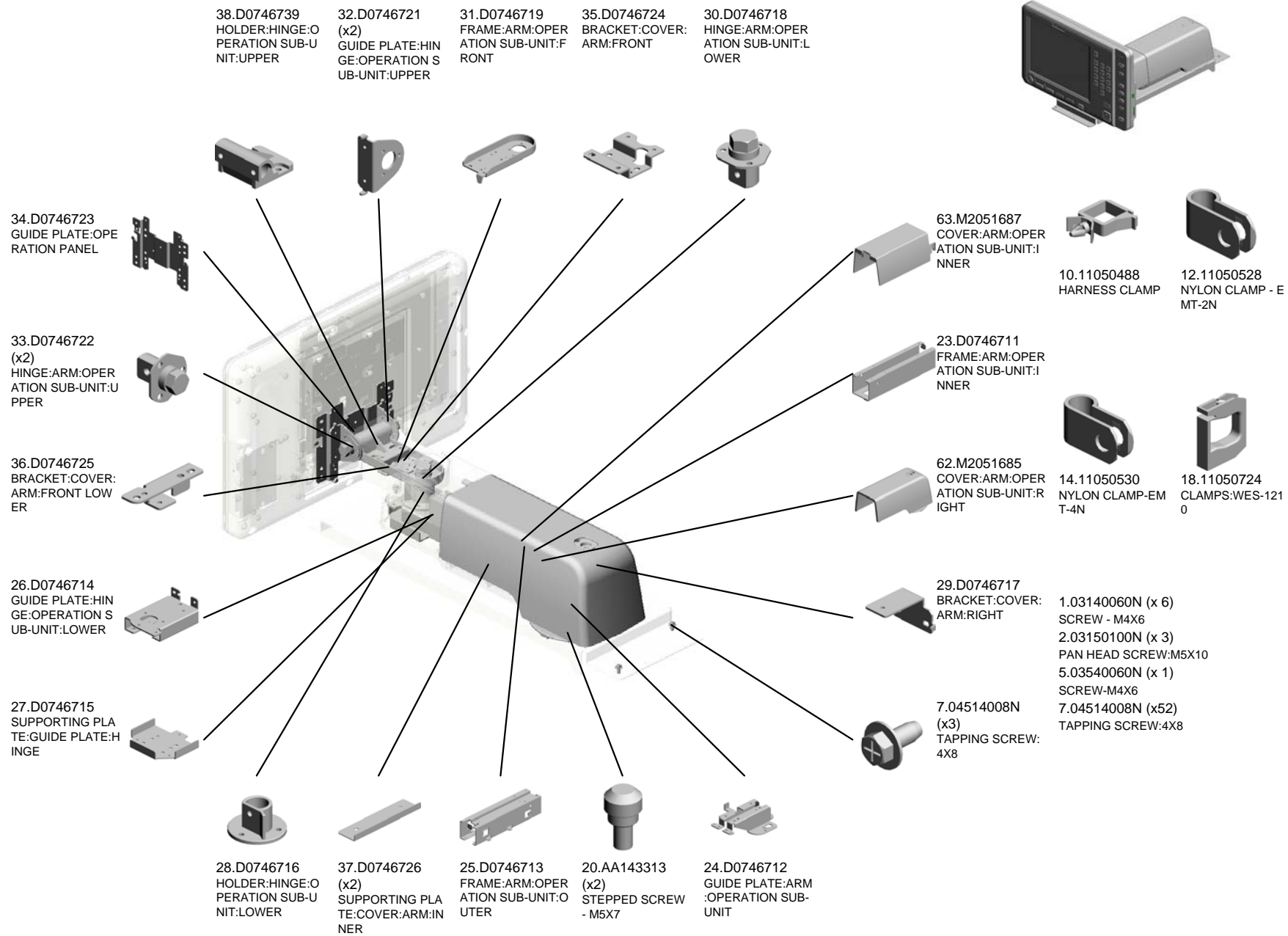
U002_S003_S001
M1967302
COVER:FRONT:ASS'Y



U002_S003_S002
M0771773
SPACER:START:P

| | | | | | | | | | |
|------|-------------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|-------------|------|------|------|------|------|------|------|------|

U002 OPERATION

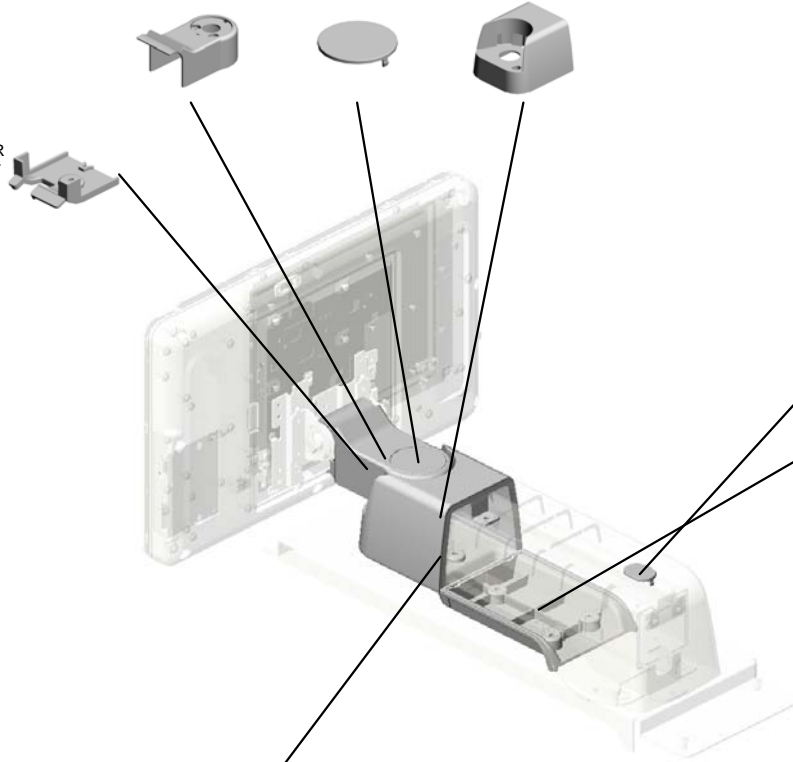


U002 OPERATION

66.M2051693 COVER:ARM:OPERATION SUB-UNIT:FRONT
68.M2051697 CAP:COVER:ARM:FRONT
70.M2051701 COVER:ARM:OPERATION SUB-UNIT:FRONT



67.M2051695 COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER



69.M2051699 CAP:COVER:ARM:RIGHT

64.M2051689 COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER

65.M2051691 COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER

U002_S001
OPERATION PANEL:ASS'Y



71.M2051901
OPERATION PANEL:ASS'Y

4.03530040N
(x18)
SCREW - M3X4

19.11060911
BUSHING:SB-1909

43.D1797330
COVER:REAR

21.B2341542
(x2)
SPACER - TOUCH
PANEL L

41.D1797299
LCD:10.4SVGA_SH

6.04503010N
(x36)
TAPPING SCREW -
M3X10

8.04523010P
(x4)
BINDING SELF-TA
PPING SCREW:3X
10

47.D1797334
LENS:POWER SOU
RCE

15.11050603
CLAMP:FFC-20

40.D1797254
PCB:SVGA:SDUSB:
ASS'Y

9.09544008N
(x3)
SCREW - M4X8

46.D1797333
LENS:STATUS DIS
PLAY

17.11050692
CLAMP:LES-0503

44.D1797331
KEYTOP:FUNCTION

16.11050621
CLAMP - SB-2712

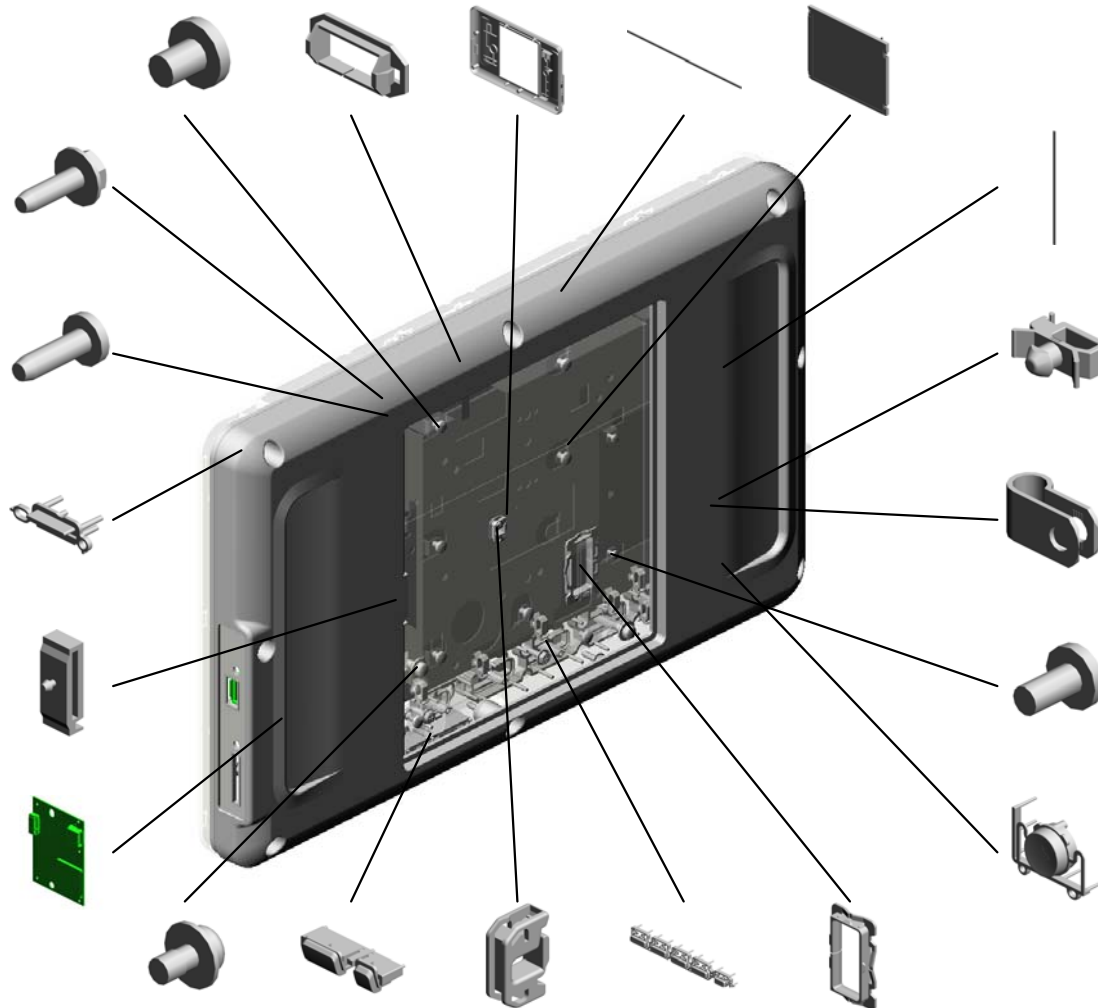
22.B2341543
(x2)
SPACER - TOUCH
PANEL S

11.11050511
(x10)
HARNES CLAMP -
LWS-0306ZC

13.11050529
NYLON CLAMP-EM
T-3N

3.03520040N
(x9)
SCREW M2X4

45.D1797332
KEYTOP:HOME



U002_S001
OPERATION PANEL:ASS'Y

57.M0771769 KEYTOP:RESET SWITCH
 52.D1797390 (x2) GASKET:10X10:L38
 74.M2051970 PCB:IOKEY:ASS'Y
 59.M0771800 TOUCH PANEL:10.4INCH



71.M2051901 OPERATION PANEL:ASS'Y

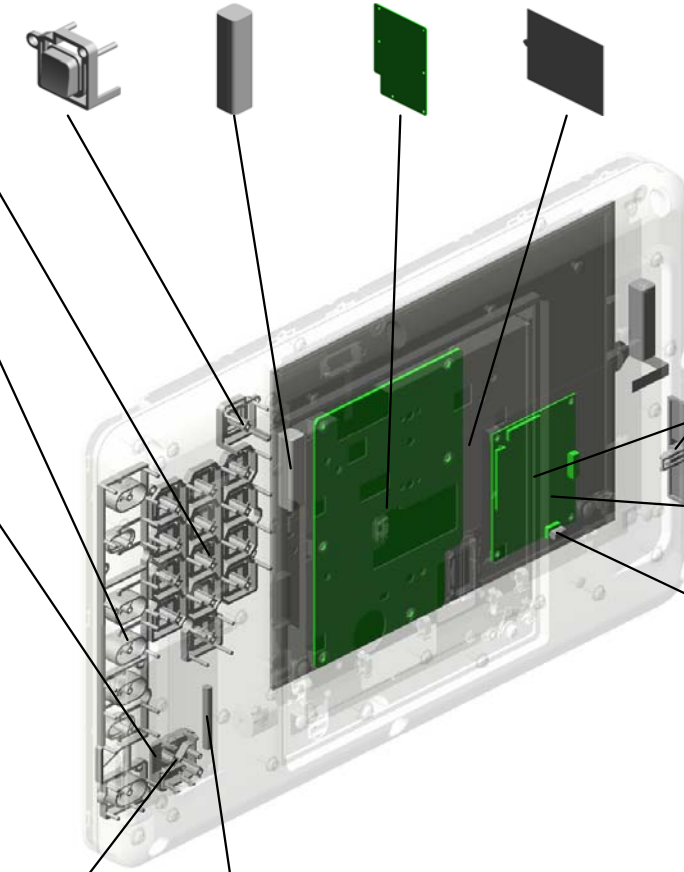
56.M0771768 KEYTOP:10KEY



48.D1797335 KEYTOP:OPTION:C



51.D1797389 GASKET:7X2:L15



54.M0771766 KNOB:VARIABLE RESISTOR



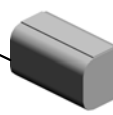
73.M2051950 PCB:LCDCAR2FT:ASS'Y



53.D1957245 ABSORPTION SHEET:LCD



49.D1797387 GASKET:4X4:L7



55.M0771767 KEYTOP:START

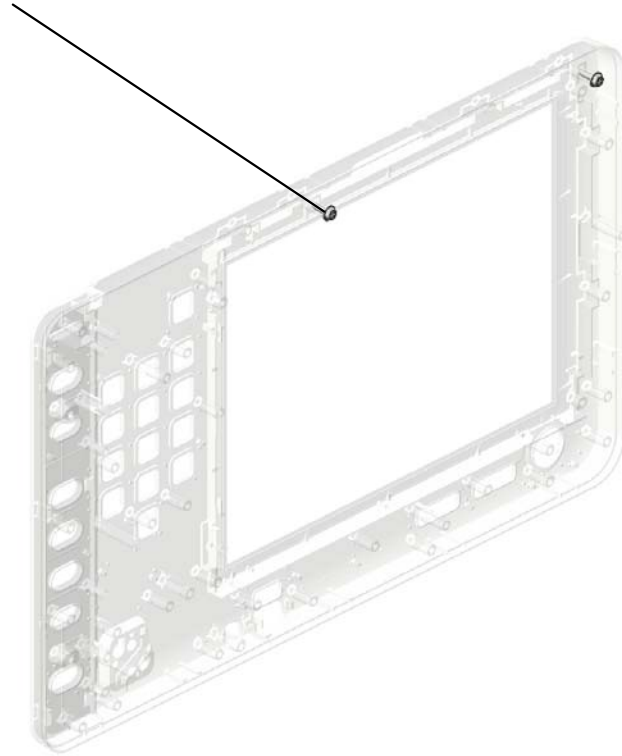


50.D1797388 GASKET:4X4:L33



U002_S001_S001
COVER:FRONT:ASS'Y

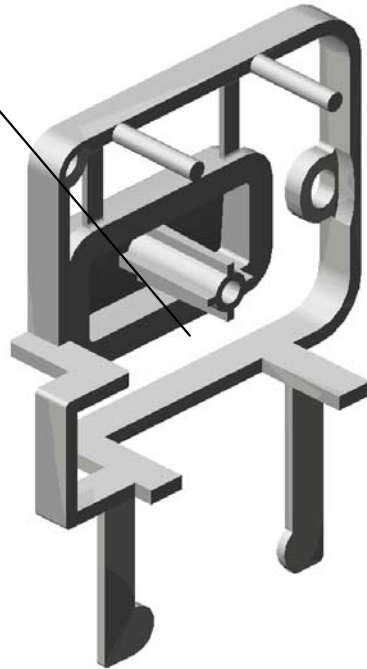
6.04503010N
(x2)
TAPPING SCREW -
M3X10



60.M1967302
COVER:FRONT:AS
SY

U002_S001_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T

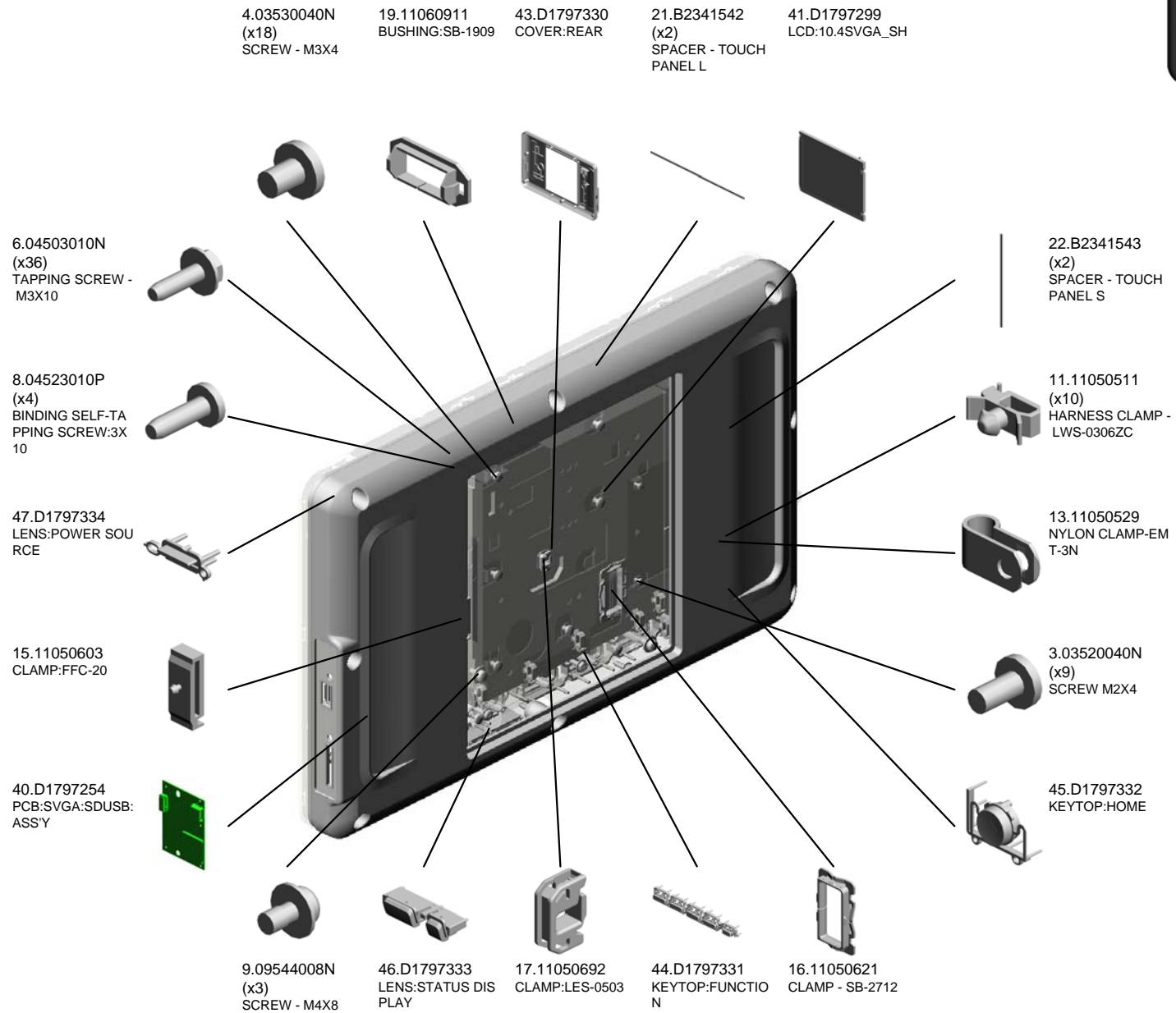


58.M0771773
SPACER:START:P

U002_S002
OPERATION PANEL:ASS'Y



72.M2051902
OPERATION PANEL:ASS'Y



U002_S002
OPERATION PANEL:ASS'Y

57.M0771769 KEYTOP:RESET SWITCH
 52.D1797390 (x2) GASKET:10X10:L38
 74.M2051970 PCB:IOKEY:ASS'Y
 59.M0771800 TOUCH PANEL:10.4INCH



72.M2051902 OPERATION PANEL:ASS'Y

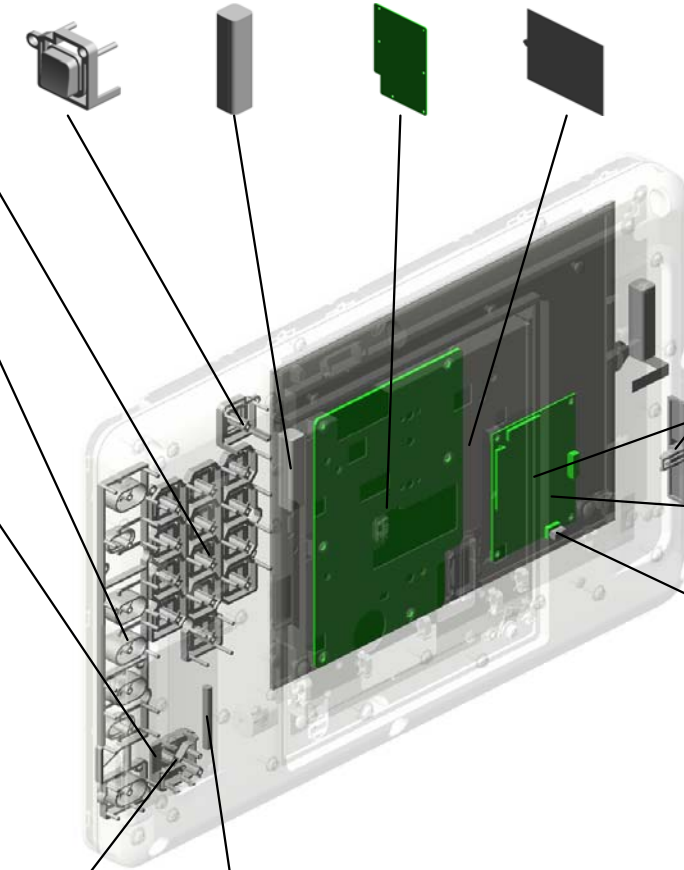
56.M0771768 KEYTOP:10KEY



48.D1797335 KEYTOP:OPTION:C



51.D1797389 GASKET:7X2:L15



54.M0771766 KNOB:VARIABLE RESISTOR



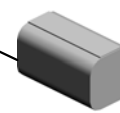
73.M2051950 PCB:LCDCAR2FT:ASS'Y



53.D1957245 ABSORPTION SHEET:LCD



49.D1797387 GASKET:4X4:L7



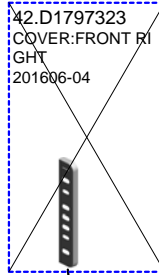
55.M0771767 KEYTOP:START



50.D1797388 GASKET:4X4:L33

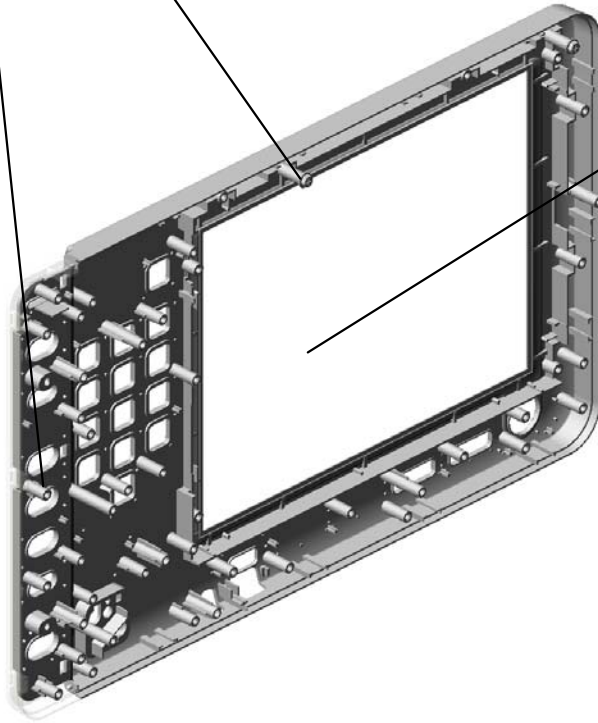


U002_S002_S001
COVER:FRONT:ASS'Y



42.D1797323
COVER:FRONT RI
GHT
201606-04

6.04503010N
(x2)
TAPPING SCREW -
M3X10



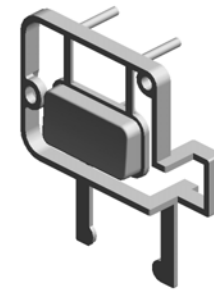
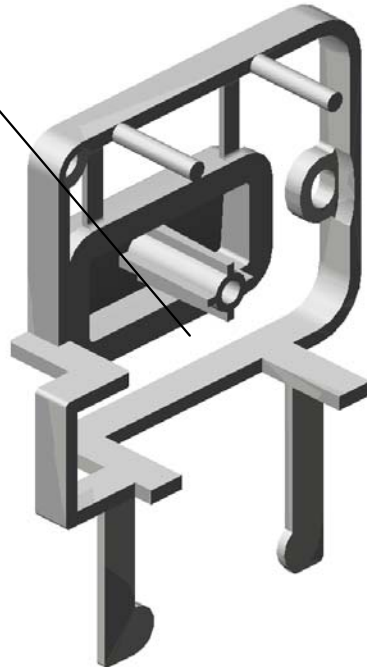
60.M1967302
COVER:FRONT:AS
SY



61.M1967303
(-EU-AA):COVER:F
RONT:EU:ASS'Y
201505-03 X/O

U002_S002_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T

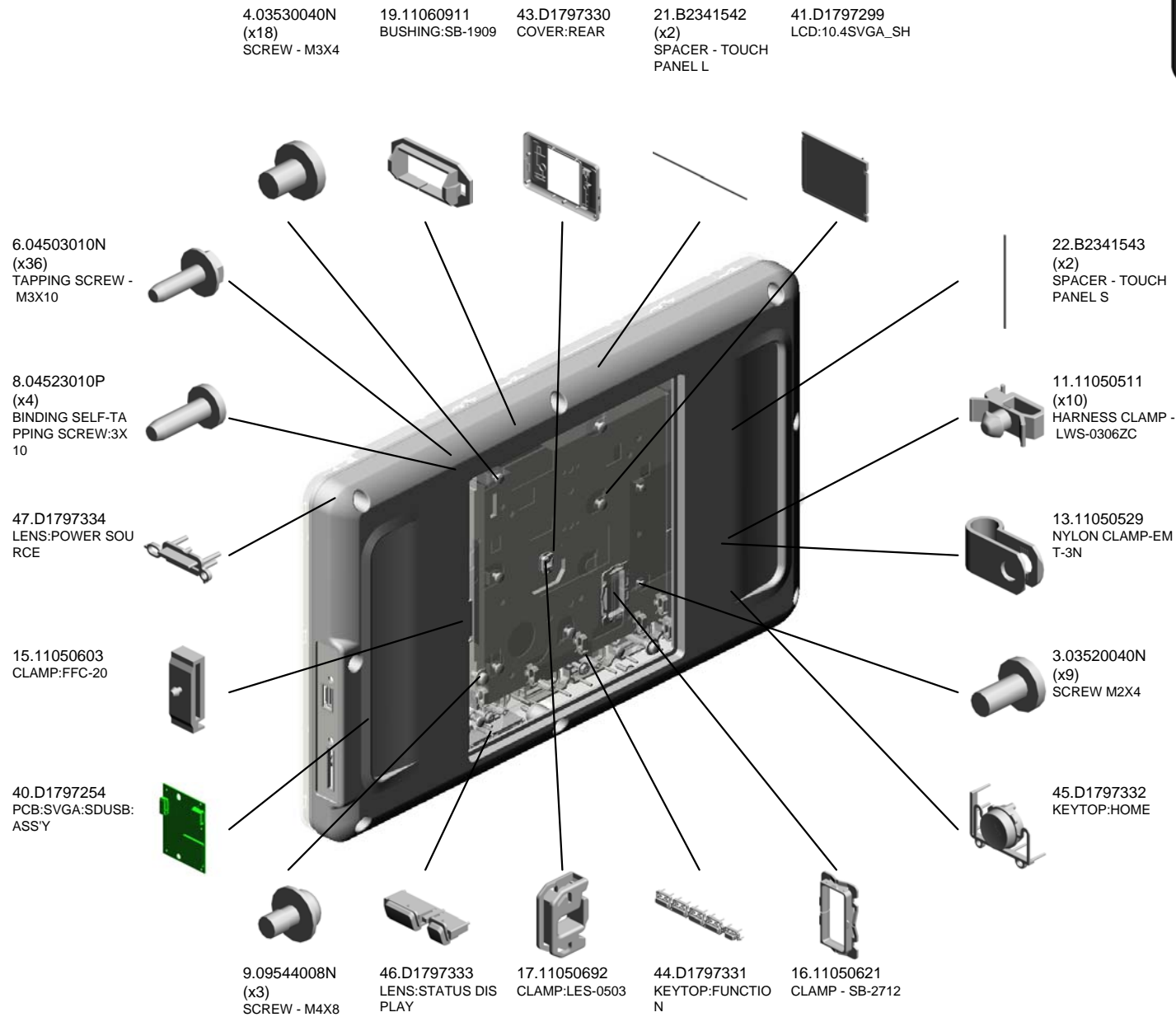


58.M0771773
SPACER:START:P

U002_S003
OPERATION PANEL:ASS'Y



72.M2051902
OPERATION PANEL:ASS'Y



U002_S003
OPERATION PANEL:ASS'Y

57.M0771769 KEYTOP:RESET SWITCH
 52.D1797390 (x2) GASKET:10X10:L38
 74.M2051970 PCB:IOKEY:ASS'Y
 59.M0771800 TOUCH PANEL:10.4INCH



72.M2051902 OPERATION PANEL:ASS'Y

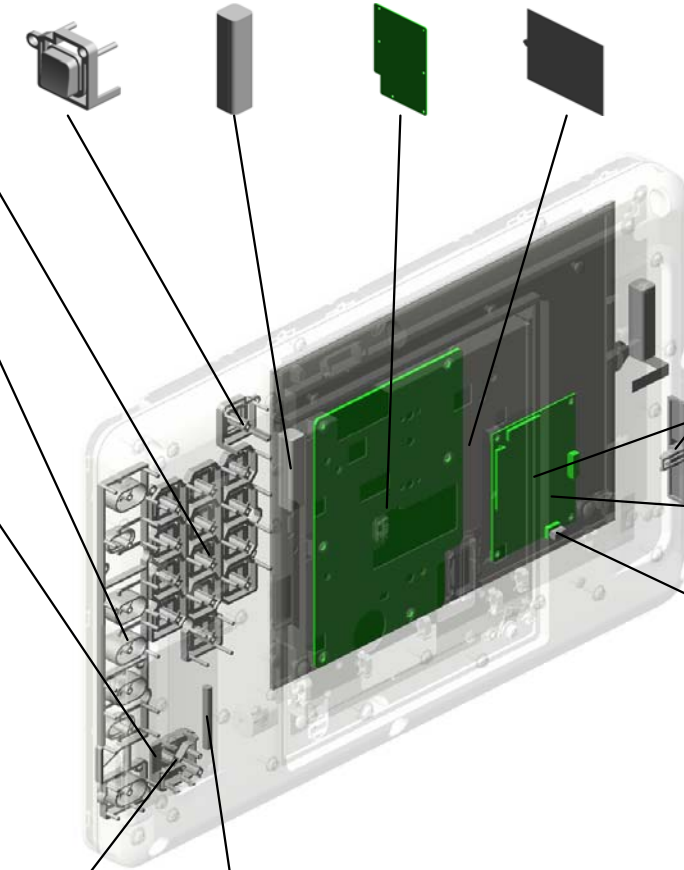
56.M0771768 KEYTOP:10KEY



48.D1797335 KEYTOP:OPTION:C



51.D1797389 GASKET:7X2:L15



54.M0771766 KNOB:VARIABLE RESISTOR



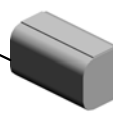
73.M2051950 PCB:LCDCAR2FT:ASS'Y



53.D1957245 ABSORPTION SHEET:LCD



49.D1797387 GASKET:4X4:L7



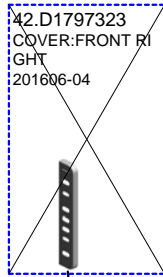
55.M0771767 KEYTOP:START



50.D1797388 GASKET:4X4:L33

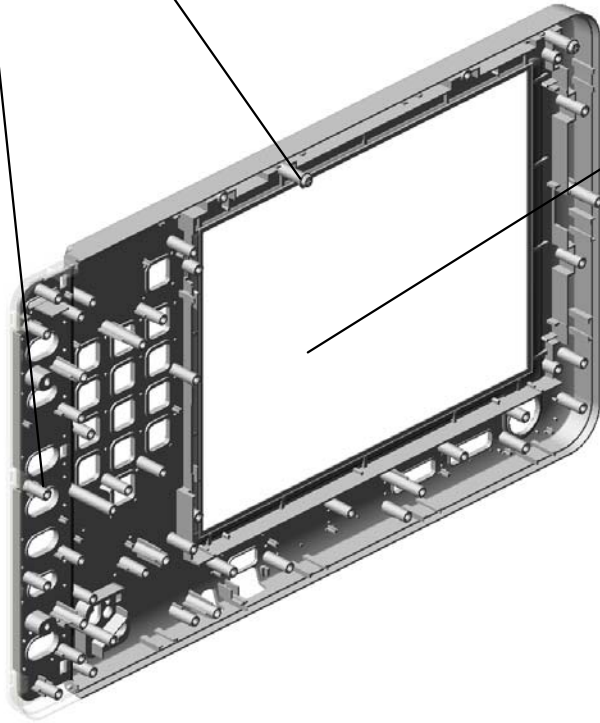


U002_S003_S001
COVER:FRONT:ASS'Y



42.D1797323
COVER:FRONT RI
GHT
201606-04

6.04503010N
(x2)
TAPPING SCREW -
M3X10



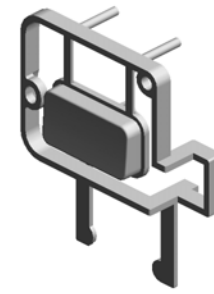
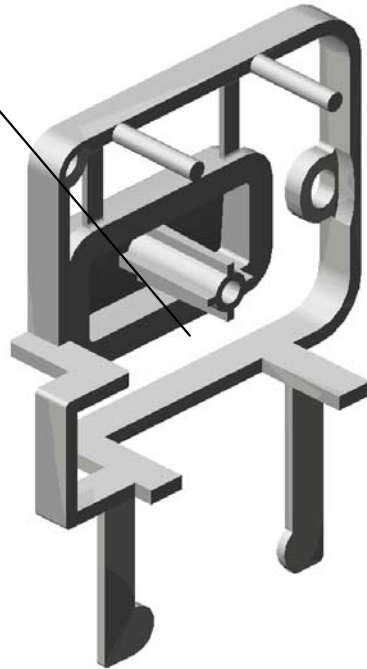
60.M1967302
COVER:FRONT:AS
SY



61.M1967303
(-EU-AA):COVER:F
RONT:EU:ASS'Y
201505-03 X/O

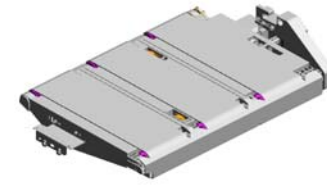
U002_S003_S002
SPACER:START:P

39.D0951788
KEYTOP:TRY PRIN
T

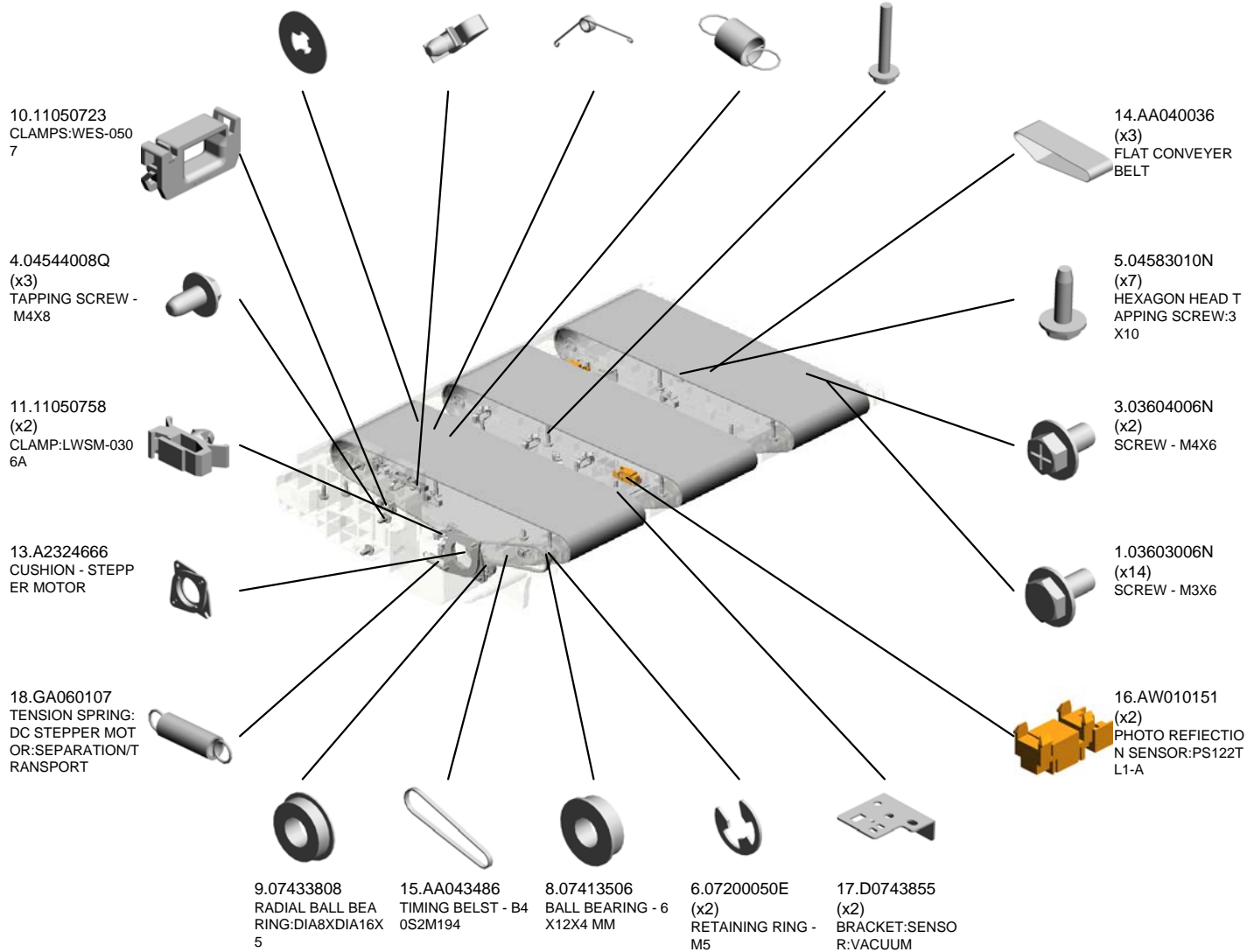


58.M0771773
SPACER:START:P

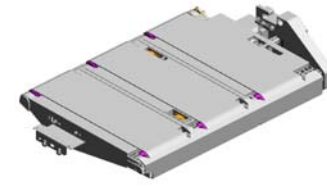
U003 SEPARATION/TRANSPORT:LEFT



- 7.07200060E (x6) RETAINING RING - M6
- 12.11050760 (x16) CLAMP:LWSM-051 1A
- 20.GA066057 TORSION SPRING: EARTH-DRIVEN ROLLER:INNER BACK
- 19.GA060108 TENSION SPRING: EARTH:GUIDE
- 2.03603020N (x12) SCREW:M3X20



U003 SEPARATION/TRANSPORT:LEFT



- 30.M2053893 (x3) DRIVEN ROLLER:PRESS FIT
- 28.M2053882 GUIDE:ENTRANCE:PAPER
- 21.GA066058 (x2) TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE
- 25.M2053857 VACUUM

- 29.M2053885 GUIDE:DRIVEN:SEPARATION/TRANSPORT

- 24.M0261190 DC STEPPER MOTOR:REGIST:1.34W

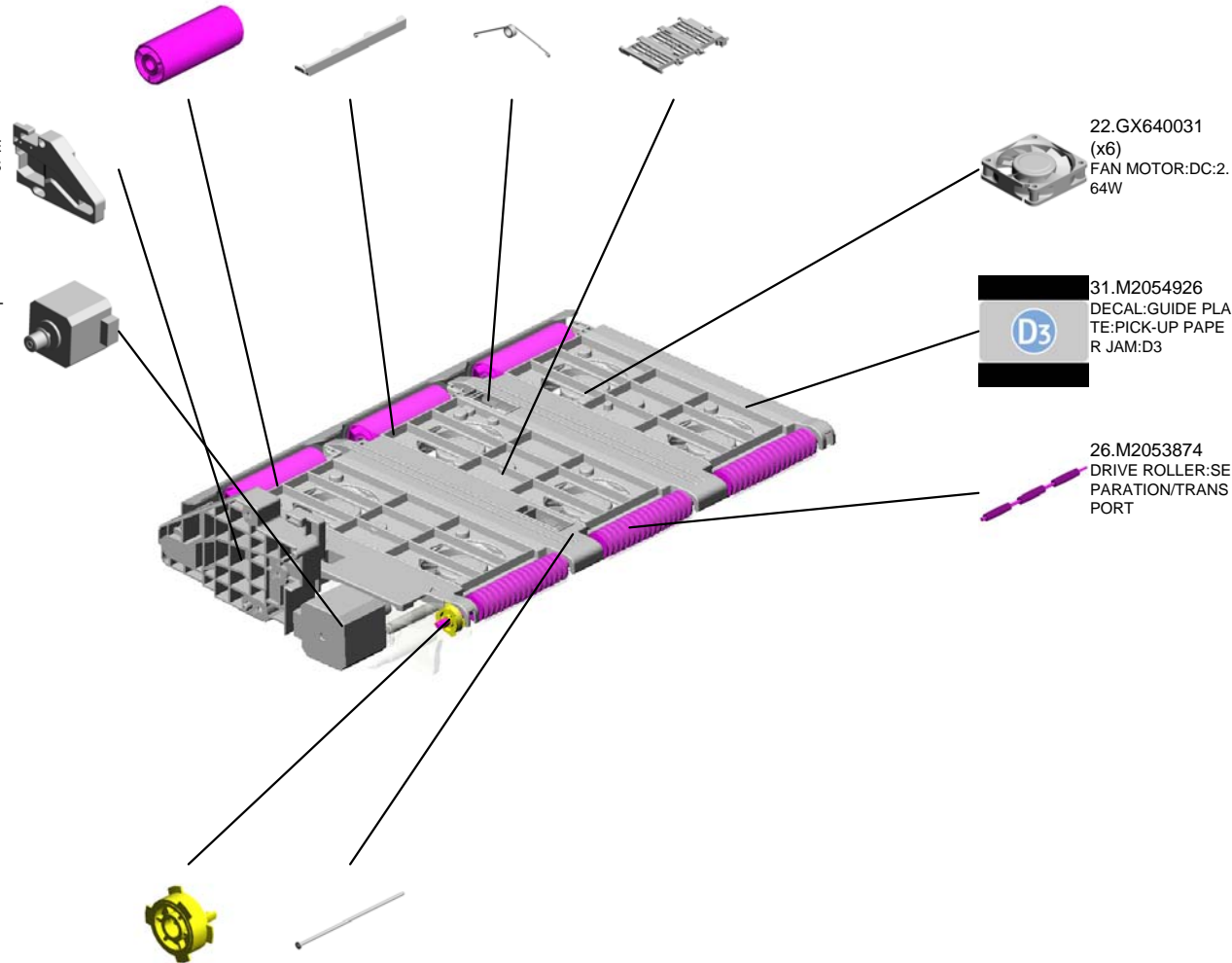
- 22.GX640031 (x6) FAN MOTOR:DC:2.64W

- 31.M2054926 DECAL:GUIDE PLATE:PICK-UP PAPER JAM:D3

- 26.M2053874 DRIVE ROLLER:SEPARATION/TRANSPORT

- 23.J0254116 TIMING PULLEY:PUMP

- 27.M2053876 SHAFT:DRIVEN:FLAT CONVEYER BELT



U004.TRANSPORT:LEFT

U004_S006
M2054601
GUIDE PLATE:DUPLX:ENTR
ANCE:UPPER:ASS'Y

U004_S007
M2054602
GUIDE PLATE:PAPER FEED
SUB-UNIT:EXIT:UPPER:ASS'
Y

U004_S008
M2054613
CAM:DECURA:UPPER:ASS'Y

U004_S012
D7771194
BLOWER:SEAL:ADHESION

U004_S004
M2054550
GUIDE PLATE:EXIT:UPPER:A
SS'Y

U004_S010
D7771168
DRIVE UNIT:PAPER FEED:AS
S'Y

U004_S009
M2054651
GUIDE PLATE:PAPER EXIT S
UB-UNIT:EXIT:UPPER:ASS'Y

U004_S011
D7771166
DUCT:LOWER:VACUUM:ASS'
Y

U004_S001
M2054770
DC SOLENOID:GATE PAWL:
SWITCHBACK:ASS'Y

U004_S002
M2054532
CAM:DECURA:LOWER:ASS'Y

U004_S003
M2054537
GATE PAWL:REVERSE EXIT:
ASS'Y

U004_S005
M2054574
GUIDE PLATE:REVERSE EXI
T:OPEN AND CLOSE:ASS'Y

U004.TRANSPORT:LEFT

U004_S019
M2054875
GUIDE PLATE:DUPLX MD:L
OWER:ASS'Y

U004_S017
M2052495
PAPER TRAY:ASS'Y

U004_S016
D7772500
PAPER FEED UNIT:ASS'Y

U004_S013
D7771194
BLOWER:SEAL:ADHESION

U004_S015
D7771206
COVER:PAPER TRAY:LOWE
R:ASS'Y

U004_S018
M2052536
GUIDE PLATE:VERTICAL TR
ANSPORT:LEFT:ASS'Y

U004_S014
B2346191
HEATER UNIT - LOWER

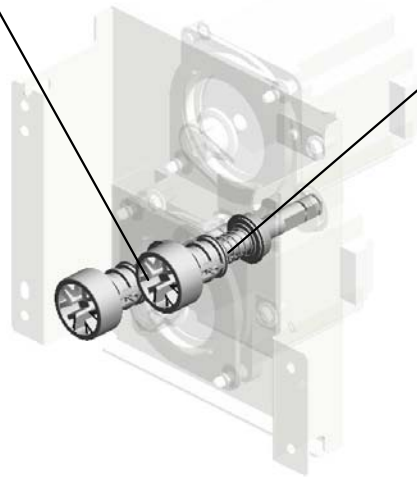
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S010.DRIVE UNIT:PAPER FEED:ASS'Y

U004_S010_S001
D7771197
SHAFT:PAPER FEED:DRIVE:
ASS'Y



U004_S010_S002
D7771197
SHAFT:PAPER FEED:DRIVE:
ASS'Y



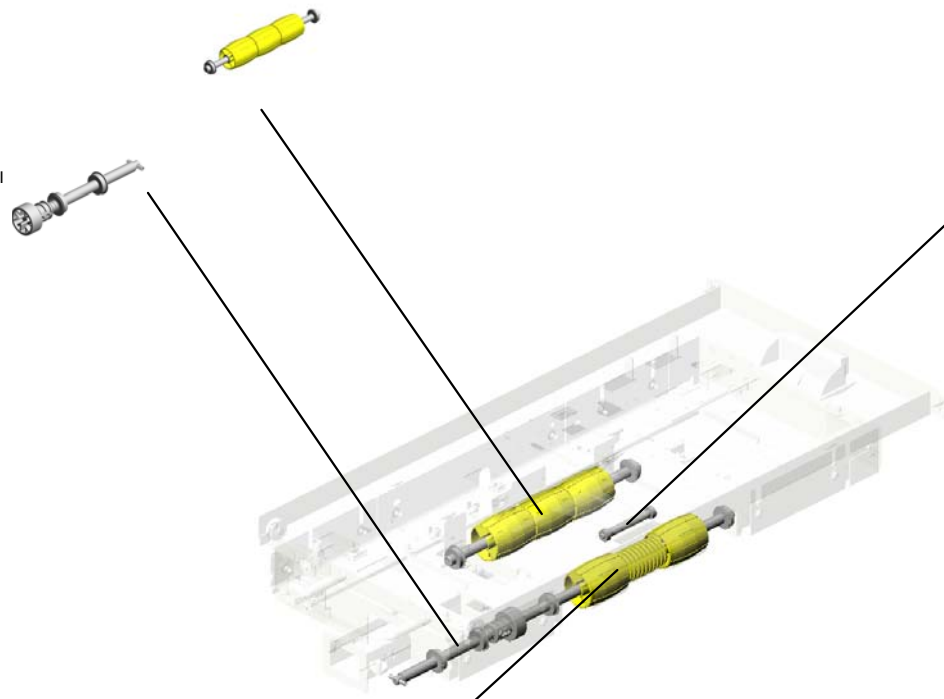
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|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S016.PAPER FEED UNIT:ASS'Y

U004_S016_S003
D7772536
PULLEY:FLAT BELT-PICKUP:
DRIVEN:ASS'Y

U004_S016_S001
D7772520
SHAFT:DRIVE:FLAT BELT-PI
CKUP:ASS'Y

U004_S016_S004
D7772565
SHAFT:BELT TENSIONER



U004_S016_S002
D7772531
PULLEY:FLAT BELT-PICKUP:
DRIVE:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017.PAPER TRAY:ASS'Y

U004_S017_S007
D7771170
BLOWER:SEAL

U004_S017_S008
D7772865
DUCT:FRONT:BLLOWER:ASS'
Y

U004_S017_S006
D7771170
BLOWER:SEAL

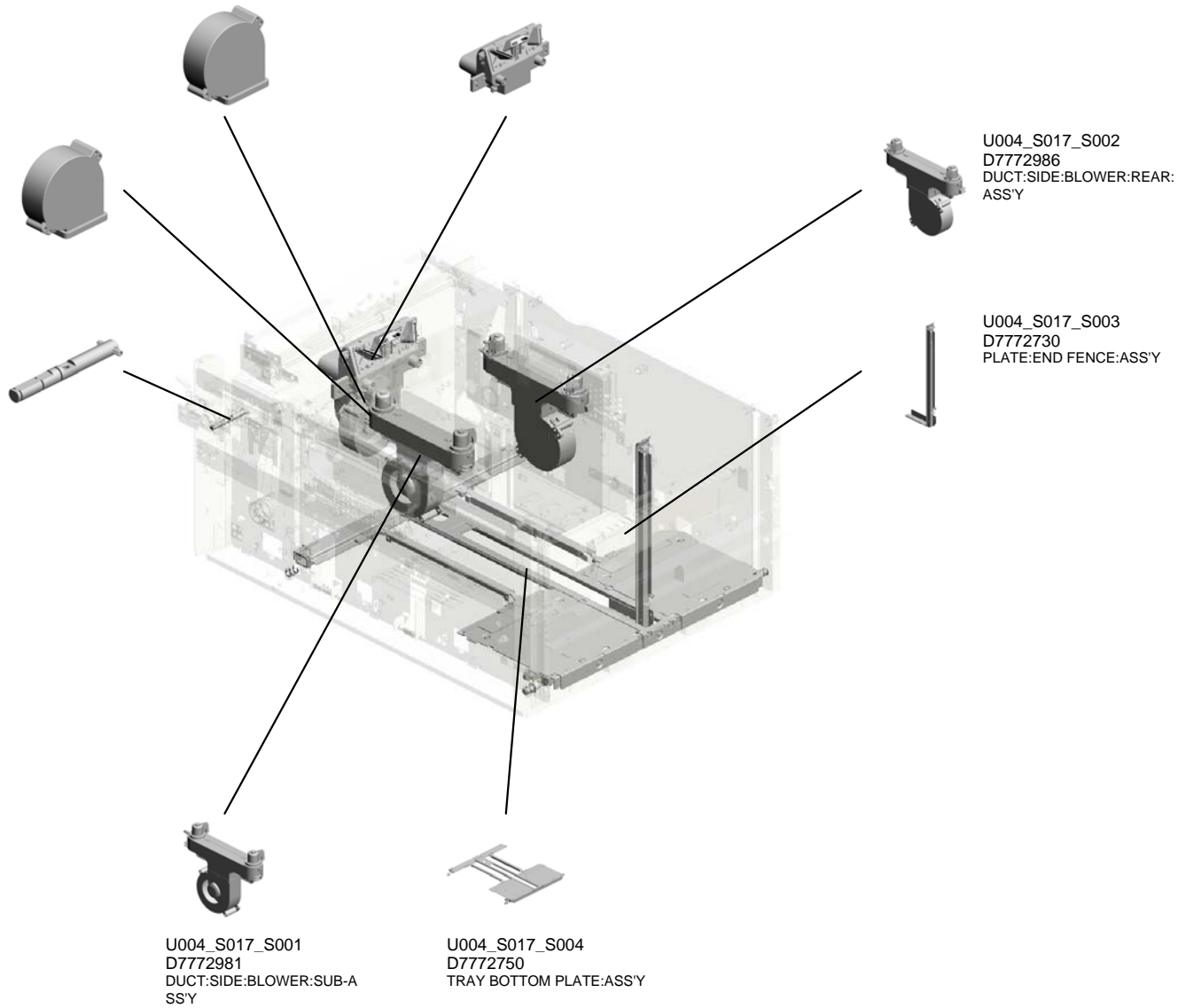
U004_S017_S002
D7772986
DUCT:SIDE:BLLOWER:REAR:
ASS'Y

U004_S017_S005
D7772825
SHAFT:MISFEED REMOVAL:
NO.3:ASS'Y

U004_S017_S003
D7772730
PLATE:END FENCE:ASS'Y

U004_S017_S001
D7772981
DUCT:SIDE:BLLOWER:SUB-A
SS'Y

U004_S017_S004
D7772750
TRAY BOTTOM PLATE:ASS'
SS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S001.DUCT:SIDE:BLOWER:SUB-ASS'Y

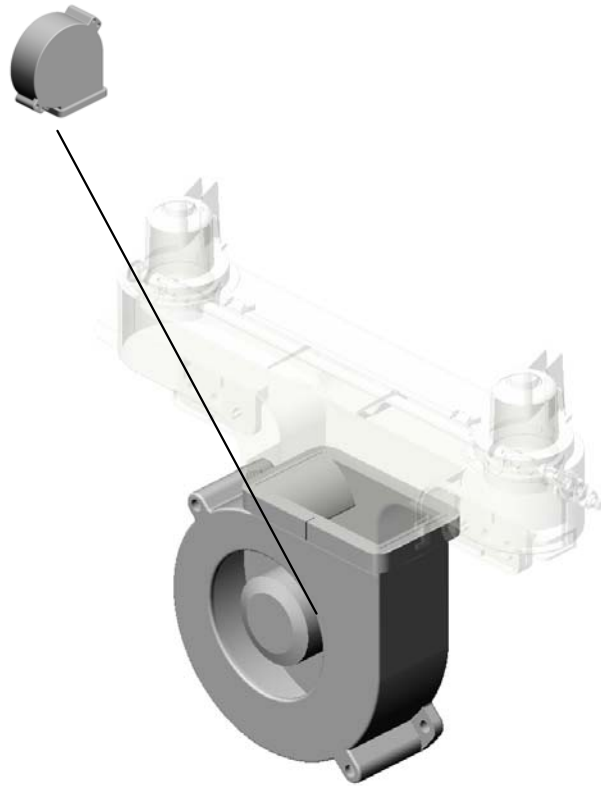
U004_S017_S001_S001
D7771170
BLOWER:SEAL



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S002.DUCT:SIDE:BLOWER:REAR:ASS'Y

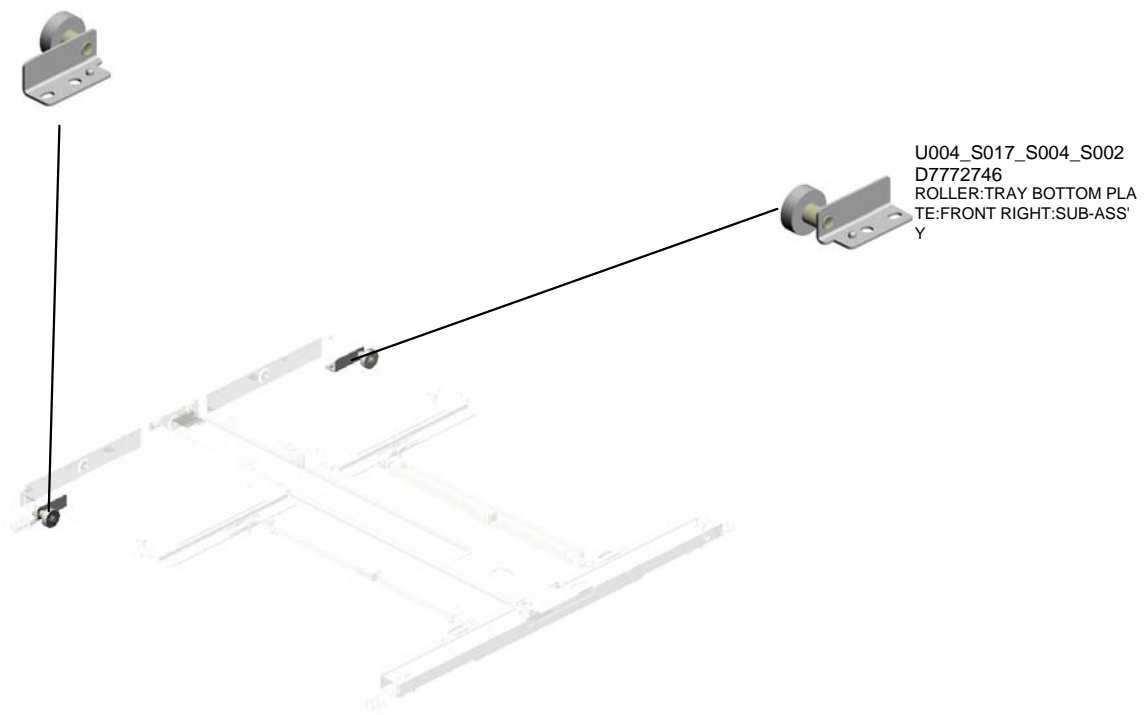
U004_S017_S002_S001
D7771170
BLOWER:SEAL



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S004.TRAY BOTTOM PLATE:ASS'Y

U004_S017_S004_S001
D7772745
ROLLER:TRAY BOTTOM PLA
TE:REAR RIGHT:SUB-ASS'Y

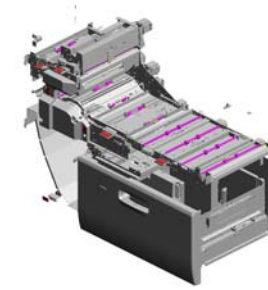


U004_S017_S004_S002
D7772746
ROLLER:TRAY BOTTOM PLA
TE:FRONT RIGHT:SUB-ASS'
Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004 TRANSPORT:LEFT

9.03604008N (x6) SCREW - M4X8
 27.04544008Q (x80) TAPPING SCREW - M4X8
 18.04514008N (x79) TAPPING SCREW: 4X8
 15.04513006N (x55) TAPPING SCREW - 3X6
 6.03603006N (x4) SCREW - M3X6



20.04534006N (x6) BINDING SELF TAPPING SCREW:4X6

10.03604010N (x26) SCREW:M4X10

17.04514006N (x3) TAPPING SCREW - 4X6

30.07080040N (x2) WASHER - DIA4

5.03540400N (x4) SCREW:M4X40

25.04544006Q (x3) TAPPING SCREW: 4X6

24.04543020Q (x4) TAPPING SCREW:: 3X20

2.03530040N SCREW - M3X4

8.03604006N (x26) SCREW - M4X6

4.03530100N SCREW-M3X10

3.03530060N (x10) BIND SCREW - M3 X6

7.03603008N (x2) SCREW:M3X8

22.04543006Q (x67) TAPPING SCREW - M3X6

26.04544008N (x27) TAPPING SCREW: ROUND POINT:4X8

21.04543006N (x37) TAPPING SCREW: ROUND POINT:3X6

54.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

56.11050600 (x4) CLAMP:LWSM-030 6-2M

57.11050601 CLAMP:LWSM-051 1-2M

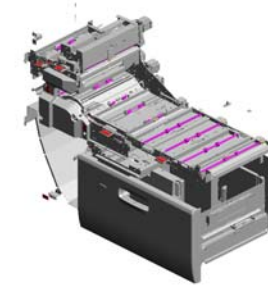
58.11050692 CLAMP:LES-0503

62.11050758 CLAMP:LWSM-030 6A

133.C2442451 (x2) SCREW:TRANSFE R/SEPARATION

7.03603008N (x 1) SCREW:M3X8
 15.04513006N (x 1) TAPPING SCREW - 3X6

U004 TRANSPORT:LEFT



- 60.11050724 (x5) CLAMPS:WES-1210
- 34.07200030E RETAINING RING - M3
- 56.11050600 (x69) CLAMP:LWSM-0306-2M
- 54.11050511 (x78) HARNESS CLAMP - LWS-0306ZC
- 37.07200060E (x69) RETAINING RING - M6

- 47.08010237 (x2) HEXAGONAL BOLT :DOUBLE SCREW: M4X12

- 65.11050763 (x12) CLAMP:LWS-1211A

- 49.09544008N (x2) SCREW - M4X8

- 62.11050758 (x7) CLAMP:LWSM-0306A

- 64.11050760 (x2) CLAMP:LWSM-0511A

- 31.07080080N (x5) WASHER-DIA8

- 38.07270080E RETAINING RING - M8

- 59.11050723 (x10) CLAMPS:WES-0507

- 55.11050516 (x24) CLAMP

- 35.07200040E (x24) RETAINING RING - M4

- 58.11050692 (x28) CLAMP:LES-0503

- 43.07403808 (x4) BALL BEARING - 8 X16X5MM

- 45.07433808 (x30) RADIAL BALL BEARING: DIA8X DIA16X 5

- 53.11050487 (x2) HARNESS CLAMP

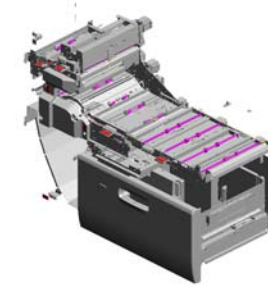
- 36.07200050E (x3) RETAINING RING - M5

- 18.04514008N (x21) TAPPING SCREW:4X8
- 21.04543006N (x 1) TAPPING SCREW:ROUND POINT:3X6
- 25.04544006Q (x 2) TAPPING SCREW:4X6
- 26.04544008N (x 8) TAPPING SCREW:ROUND POINT:4X8

- 27.04544008Q (x 1) TAPPING SCREW - M4X8
- 35.07200040E (x 1) RETAINING RING - M4
- 49.09544008N (x 2) SCREW - M4X8
- 50.09545010N (x 2) SCREW:POLISHED ROUND/SPRING:M 5X10

U004 TRANSPORT:LEFT

- 92.AA161122 (x14) MOTOR CUSHION
- 80.AA082101 (x12) BUSHING - 6X10X6
- 82.AA084059 (x6) BALL BEARING HOLDER
- 78.AA063674 (x2) SPRING - 8N
- 108.AX040280 STEPPER MOTOR: DRIVE



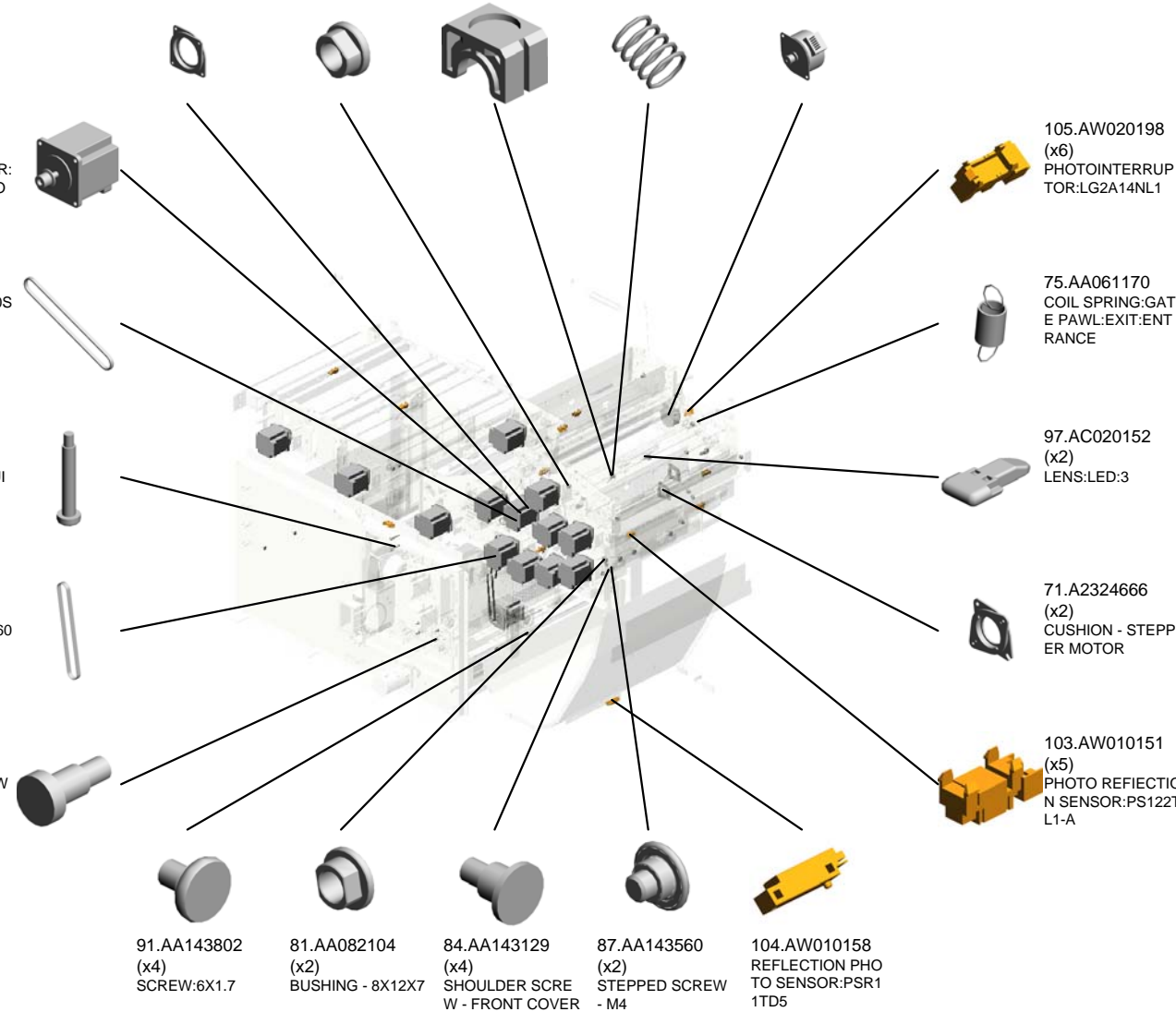
- 106.AX040196 (x14) STEPPER MOTOR: PAPER TRANSPORT MD:MM56

- 72.AA043293 TIMING BELT - 40S 2M268G

- 90.AA143797 (x2) CONNECTOR GUIDE PIN

- 74.AA043651 (x2) TIMING BELT - B60 S2M264

- 86.AA143379 (x4) STEPPED SCREW



- 91.AA143802 (x4) SCREW:6X1.7

- 81.AA082104 (x2) BUSHING - 8X12X7

- 84.AA143129 (x4) SHOULDER SCREW - FRONT COVER

- 87.AA143560 (x2) STEPPED SCREW - M4

- 104.AW010158 REFLECTION PHOTO SENSOR:PSR1 1TD5

- 105.AW020198 (x6) PHOTOINTERRUPTOR:LG2A14NL1

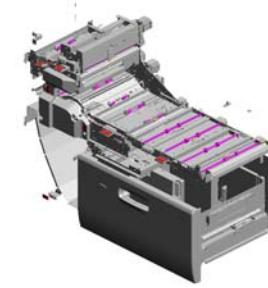
- 75.AA061170 COIL SPRING:GATE PAWL:EXIT:ENTRANCE

- 97.AC020152 (x2) LENS:LED:3

- 71.A2324666 (x2) CUSHION - STEPPER MOTOR

- 103.AW010151 (x5) PHOTO REFLECTION SENSOR:PS122T L1-A

U004 TRANSPORT:LEFT



- 118.B2382655 (x2) GEAR - 16Z
- 122.B8341647 TIMING BELT - B60 S2M260
- 129.B8352977 TIMING BELT - B40 S2M150
- 139.D0464655 (x7) TIMING BELT:S2M1 80
- 141.D0743173 (x23) TIMING PULLEY:S2 M:25T

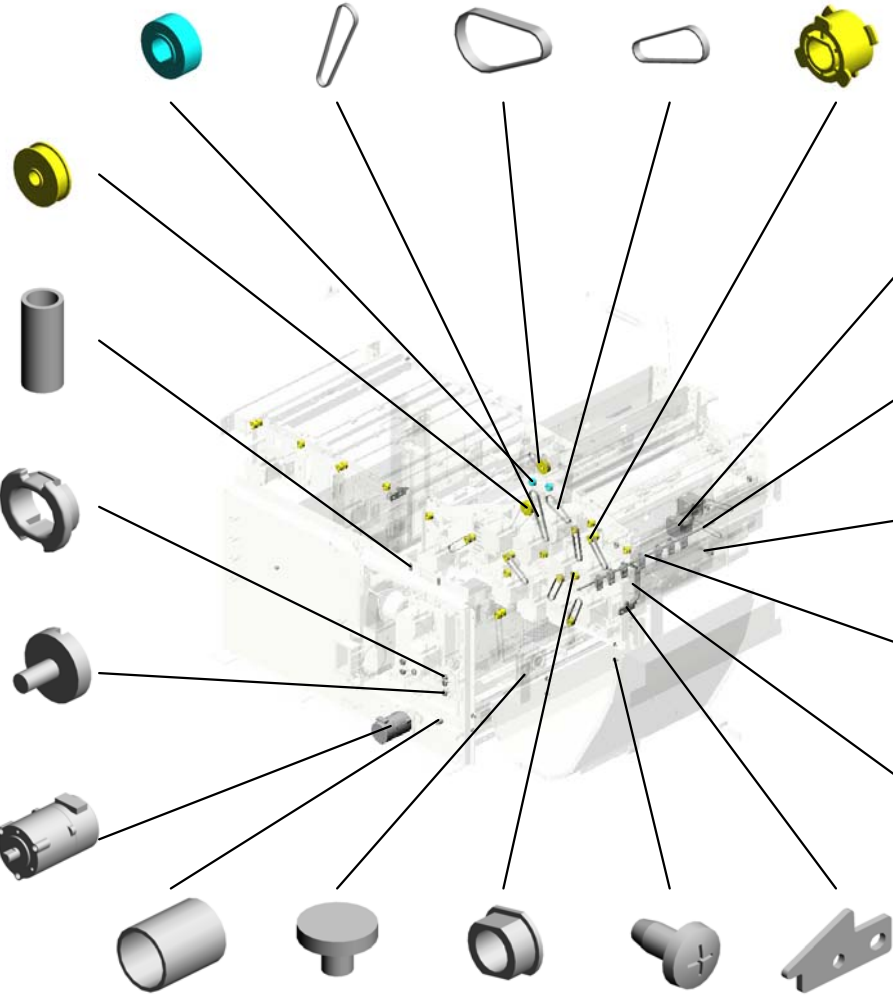
- 119.B4703133 (x2) TIMING PULLEY - T 48S2M

- 112.B0391704 (x2) SPRING - TIMING P ULLY

- 116.B2346141 (x2) POSITIONING SLE EVE - INNER BACK

- 132.C2382873 (x4) ADJUSTING SCREW

- 110.AX060455 DC STEPPER MOTOR:RISE



- 109.AX040288 (x2) STEPPER MOTOR: PAPER TRANSPORT MD:MM42

- 121.B8061305 (x2) TIMING BELT - 40S 2M216

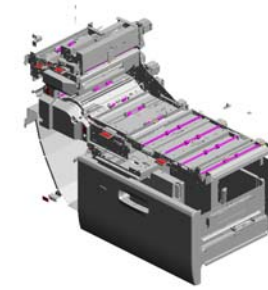
- 140.D0742652 LEVER:LINK:TRANSPORT ROLLER

- 142.D0744514 GATE:DUPLEX:EXIT:ASSY

- 120.B7125605 GRIP:APPLICATION

- 127.B8344388 COMPRESSION SPRING
- 137.C6121803 (x2) SCREW:ENCODER :A4991378B
- 115.B2343949 (x4) BUSHING
- 130.B8511122 (x7) SCREW:ROUND POINT:M4X7
- 125.B8343443 (x4) STOPPER HOLDER

U004 TRANSPORT:LEFT



- 162.D4543619 (x2) SCREW:CONTACT POINT:M3
- 180.D7414469 (x4) BRACKET:PRESSURE:PLATE:PRESS FIT
- 155.D1944804 (x13) RUBBER FOOT:TM-96-1
- 151.D1794813 BRACKET:DC STEPPER MOTOR:ON-OFF
- 156.D2023890 (x7) LED:RED

144.M2054908
BRACKET:DUPLICATE:REVERSE:SENSOR
R
201509-05 X/O

143.D0744612
(x6)
TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT

148.D1792758
(x2)
GEAR:Z41:TIMING PULLEY:T41

146.D1242067
TIMING PULLEY:CARRIAGE:T28

183.D7771092
SLIDE RAIL:RIGHT:ASS'Y

172.D5321185
JOINT:MOTOR:RISE

182.D7771082
SLIDE RAIL:LEFT:ASS'Y

181.D7771047
BRACKET:SLIDE RAIL

161.D4521094
TENSION SPRING:LOCK:TRAY

145.D0744865
BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER

154.D1794821
LINK:GATE PAWL:EXIT:ENTRANCE

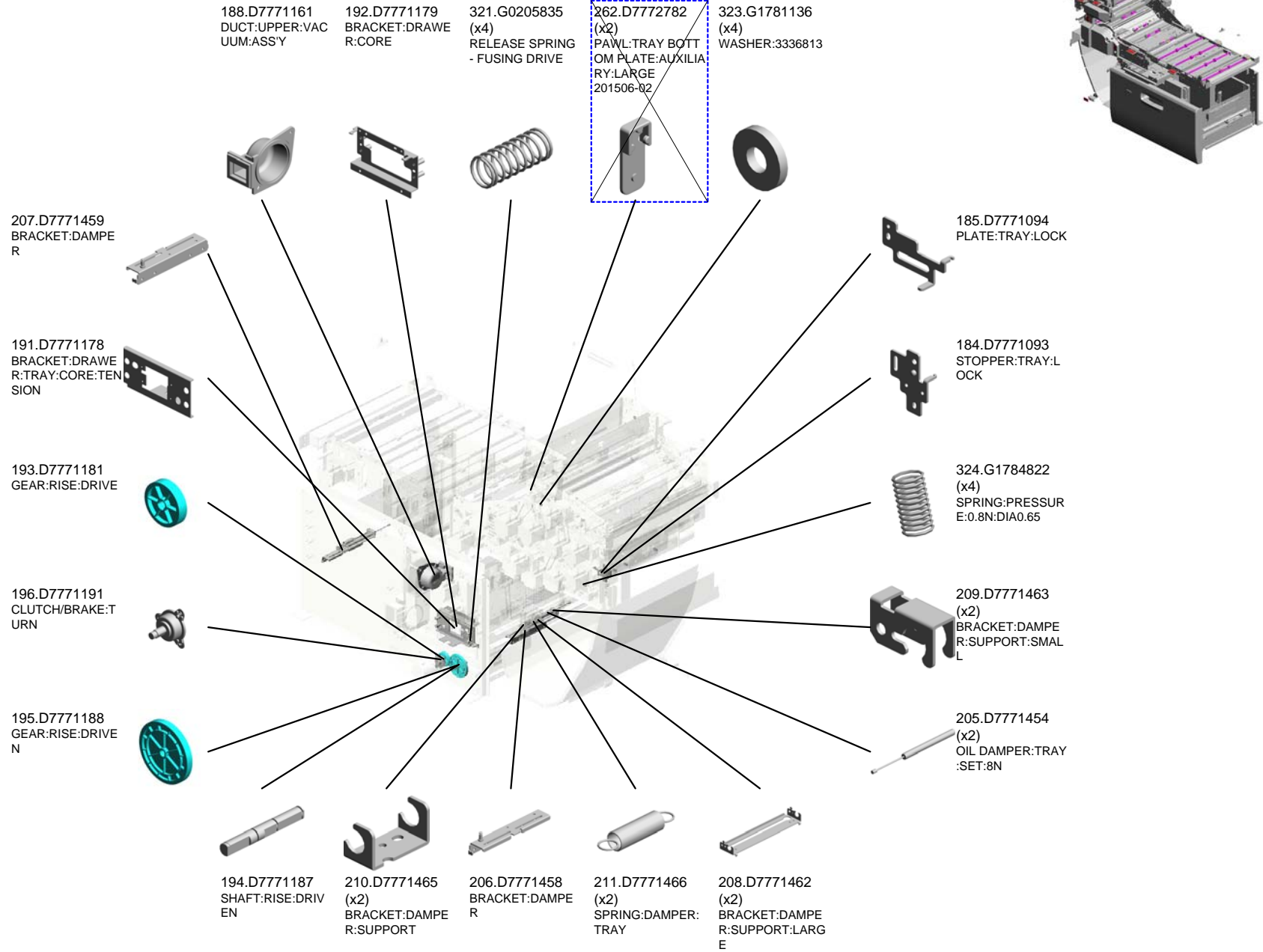
152.D1794816
BRACKET:CAM:GATE PAWL

153.D1794820
CAM:ON-OFF

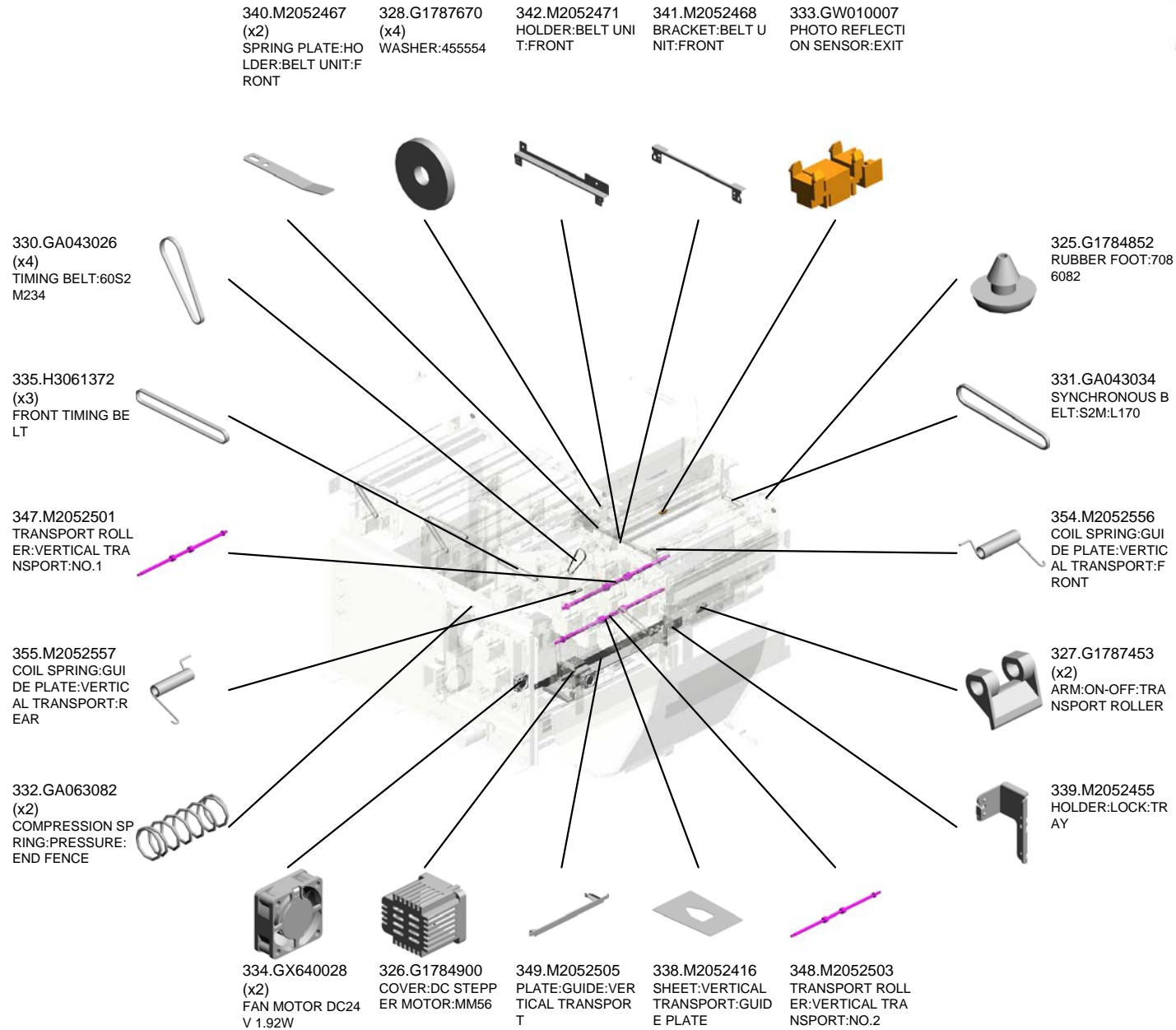
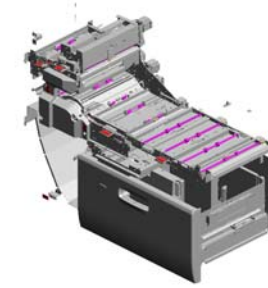
150.D1794800
SHAFT:GATE PAWL:REVERSE

149.D1792944
(x2)
DISC:ON-OFF:SENSOR

U004
TRANSPORT:LEFT



U004 TRANSPORT:LEFT



U004 TRANSPORT:LEFT



- 371.M2054547 GUIDE PLATE:DEC URA:MIDDLE
- 361.M2054507 (x2) TRANSPORT ROLL ER:DECURA
- 372.M2054549 GUIDE PLATE:DEC URA:EXIT:LOWER
- 360.M2054501 (x3) TRANSPORT ROLL ER:REVERSE
- 374.M2054561 BRACKET:STOPPE R:EXIT:UPPER

370.M2054545
GUIDE PLATE:DEC
URA:ENTRANCE:LOW
ER

376.M2054566
GUIDE PLATE:REVER
SE:ENTRANCE:UP
PER

359.M2054498
GUIDE PLATE:PAPER
FEED SUB-UNIT:EX
IT:LOWER

356.M2052558
SHAFT:CONTACT
POINT:GUIDE PLATE
:VERTICAL TRANSP
ORT

362.M2054516
SYNCHRONOUS BELT
:60DS2M370

375.M2054565
GUIDE PLATE:REVER
SE:ENTRANCE:LOW
ER

383.M2054591
GUIDE PLATE:DUPL
EX:REVERSE

368.M2054541
GATE PAWL:SWIT
CHBACK

385.M2054596
GUIDE PLATE:REVER
SE EXIT:LEFT LOW
ER

384.M2054594
SHAFT:ON-OFF:DU
PLEX:REVERSE

377.M2054569
GUIDE PLATE:REVER
SE:EXIT:PEEN

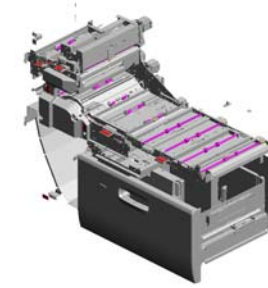
382.M2054589
GUIDE PLATE:EXIT
:EXIT:LOWER

369.M2054543
(x7)
COIL SPRING:GAT
E PAWL:DUPL:EX
ENTRANCE

381.M2054587
(x2)
SHAFT:CAM:ON-O
FF

380.M2054585
(x2)
CAM:TRANSPORT
ROLLER:ON-OFF

U004 TRANSPORT:LEFT



- 411.M2054721 COIL SPRING:DECURA:OPEN AND CLOSE
- 399.M2054641 SHAFT:CONTACT POINT:DECURA:FRONT
- 394.M2054629 WIRE:DECURA:OPEN AND CLOSE
- 415.M2054734 STOPPER:GRIP:EXIT:UPPER
- 417.M2054737 SHAFT:GRIP:DECURA

418.M2054743
GUIDE PLATE:DECURA:ENTRANCE:UPPER

414.M2054732
(x2)
PRESSURE ROLLER:DECURA

398.M2054640
SHAFT:CONTACT POINT:DECURA:REAR

395.M2054630
BRACKET:CONTACT POINT:DECURA:OPEN AND CLOSE

412.M2054722
SHAFT:CONTACT POINT:DECURA:OPEN AND CLOSE

407.M2054711
COIL SPRING:TENSIONER:EXIT

403.M2054689
GUIDE PLATE:DUPLEX:ENTRANCE:LOWER:PEEN

406.M2054708
COIL SPRING:DECURA:PRESSURE RELEASE

397.M2054639
(x7)
GATE PAWL:REVERSE EXIT

389.M2054615
BRACKET:ON-OFF:REVERSE

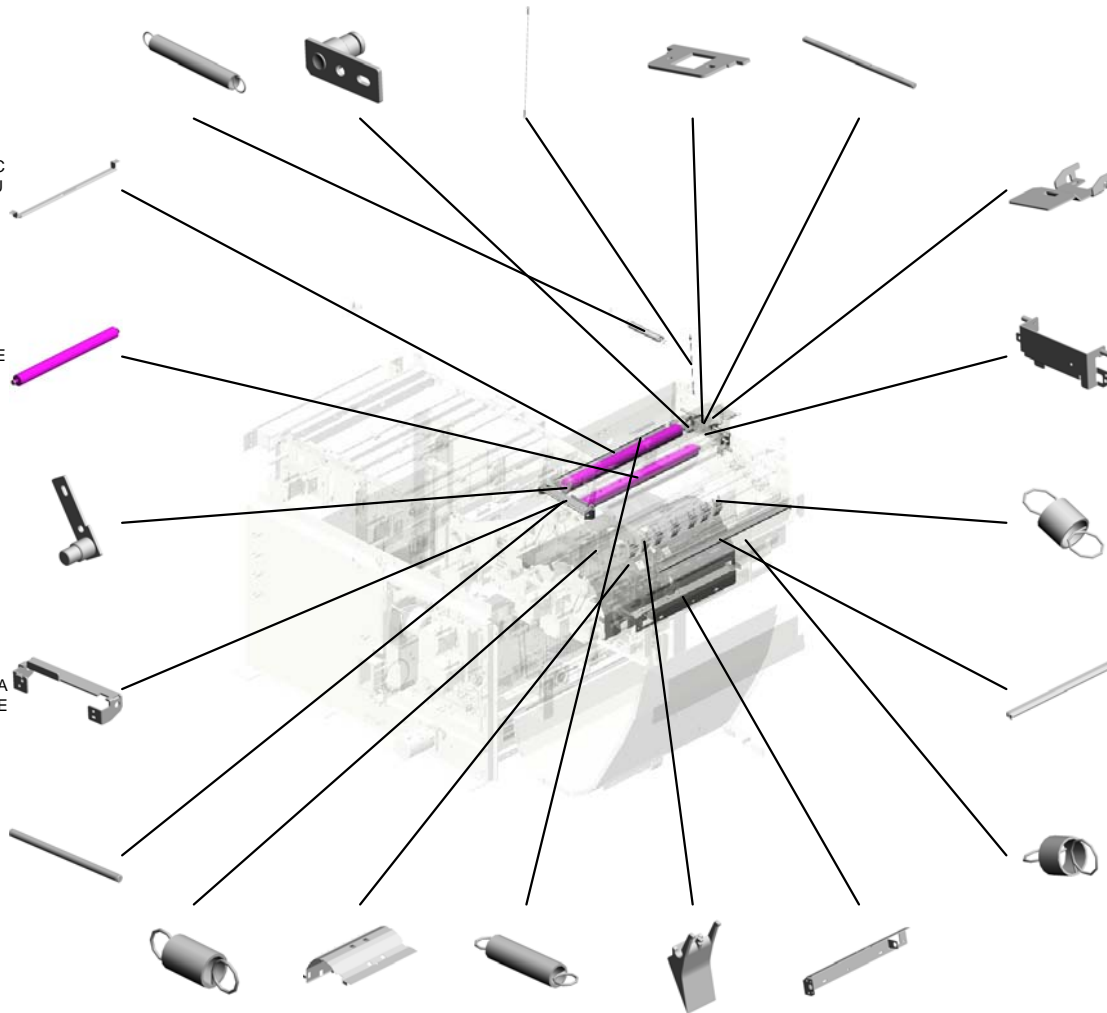
416.M2054735
BRACKET:GRIP:EXIT:UPPER

396.M2054631
BRACKET:STOPPER:DECURA:UPPER

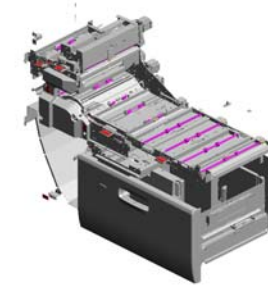
409.M2054713
(x7)
COIL SPRING:GATE PAWL:REVERSE:UPPER

401.M2054654
GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:LOWER

413.M2054730
COIL SPRING:GATE PAWL:EXIT:DUPLEX



U004 TRANSPORT:LEFT



446.M2054907
LED:WHITE

439.M2054860
GUIDE PLATE:DUP
LEX:CONNECTING:
UPPER

440.M2054861
GUIDE PLATE:DUP
LEX:CONNECTING:
LOWER

430.M2054778
DECAL:LEVER:PIC
K-UP PAPER JAM:
F3

419.M2054750
GUIDE PLATE:DEC
URA:MIDDLE:UPPE
R

438.M2054854
HOLDER:SENSOR:
DUPLEX:NO.1

444.M2054902
BRACKET:GUIDE P
LATE:DUPLEX:EXI
T

445.M2054903
(x2)
GUIDE PLATE:DUP
LEX:EXIT

443.M2054909
GUIDE PLATE:DUP
LEX MD:UPPER:PE
EN
201510-07 X/O

435.M2054790
SHAFT:HINGE:DUP
LEX:NO.2

421.M2054763
BRACKET:GUARD:
HEATER

420.M2054751
GUIDE PLATE:DEC
URA:EXIT:UPPER

437.M2054793
GUIDE:EXIT:RECEI
VING SUB-UNIT

429.M2054777
DECAL:LEVER:PIC
K-UP PAPER JAM:
F2

431.M2054779
DECAL:GUIDE PLA
TE:PICK-UP PAPE
R JAM:G3

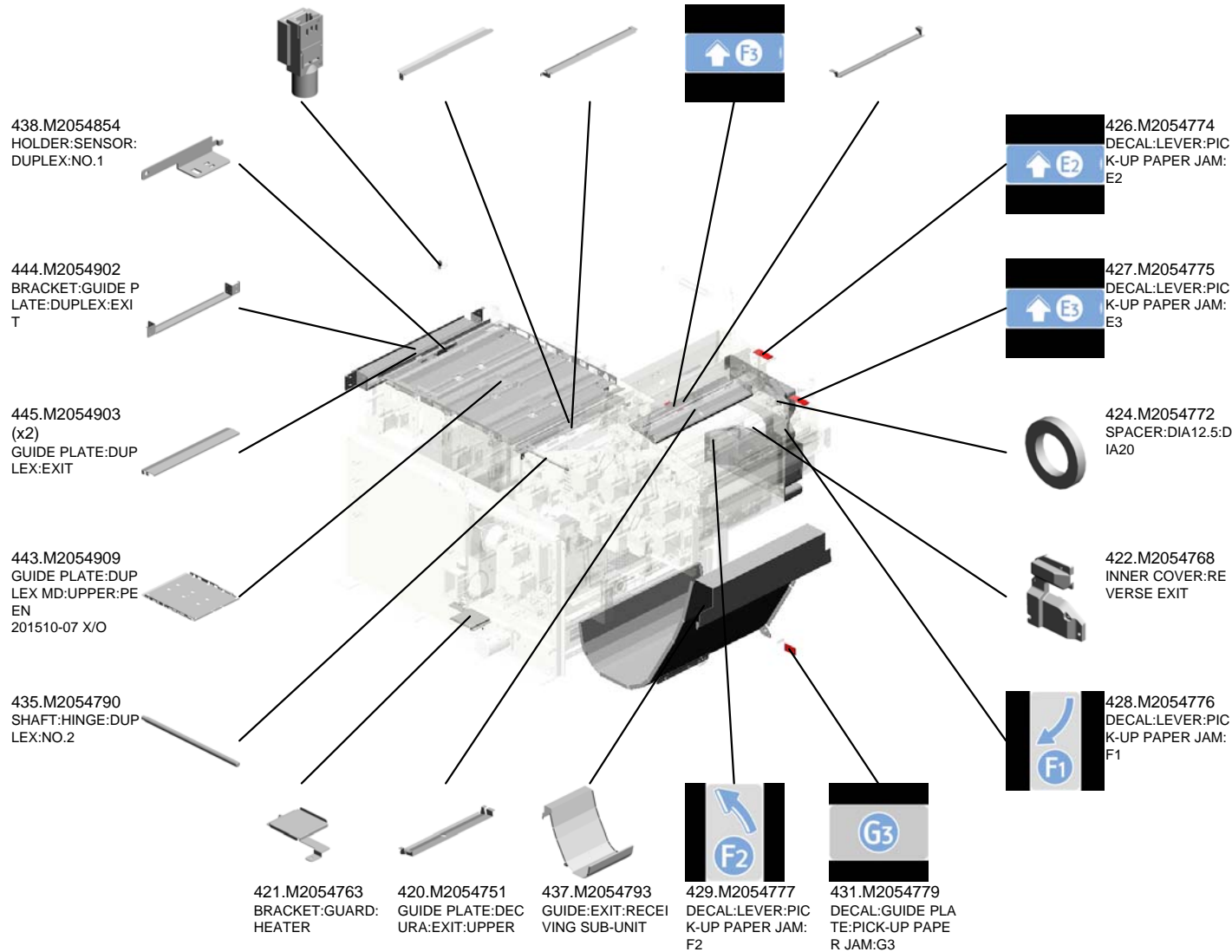
426.M2054774
DECAL:LEVER:PIC
K-UP PAPER JAM:
E2

427.M2054775
DECAL:LEVER:PIC
K-UP PAPER JAM:
E3

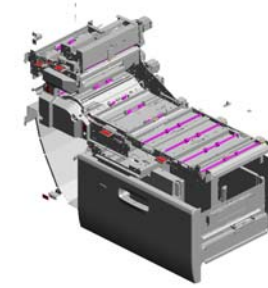
424.M2054772
SPACER:DIA12.5:D
IA20

422.M2054768
INNER COVER:RE
VERSE EXIT

428.M2054776
DECAL:LEVER:PIC
K-UP PAPER JAM:
F1



U004 TRANSPORT:LEFT



- 448.M2054919 SEAL:DUPLEX MD: NO.2
- 452.M2057146 (x5) COIL SPRING:GUI DE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD
- 451.M2054925 DECAL:LEVER:PIC K-UP PAPER JAM: F4
- 453.M2057304 (x6) TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD
- 458.M2057484 COIL SPRING:GRIP :OPEN AND CLOSE :UPPER



447.M2054918
SEAL:DUPLEX MD:
NO.1

450.M2054921
SEAL:DUPLEX MD:
NO.4

449.M2054920
SEAL:DUPLEX MD:
NO.3

465.M2057735
PLATE:LATCH:TRA
Y:RIGHT

454.M2057351
BRACKET:FAN:BA
SE:COOLING

464.M2057734
PLATE:LATCH:TRA
Y:LEFT

467.M2057798
TORSION SPRING:
LATCH:RIGHT

455.M2057403
GRIP:PICK-UP PAP
ER JAM:TRANSP
RT SUB-UNIT:OPE
N AND CLOSE

462.M2057492
(x5)
LED:LENS:PAPER
JAM

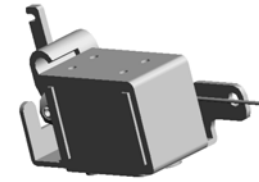
463.M2057495
(x5)
LED HOLDER:PAP
ER JAM:TRANSP
RT SUB-UNIT

460.M2057488
(x2)
LATCH:GUIDE PLA
TE:LOCK:RELEASE

468.M3791627
(x3)
TRANSPORT ROLL
ER:DRIVEN

U004_S001
DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y

2.03530040N
(x2)
SCREW - M3X4



423.M2054770
DC SOLENOID:GA
TE PAWL:SWITCH
BACK:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S002
CAM:DECURA:LOWER:ASS'Y

6.03603006N
(x3)
SCREW - M3X6



363.M2054532
CAM:DECURA:LO
WER:ASS'Y

| | | | | | | | | | |
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| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
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U004_S003
GATE PAWL:REVERSE EXIT:ASS'Y

364.M2054534
(x7)
SHEET:GATE PAW
L:REVERSE EXIT

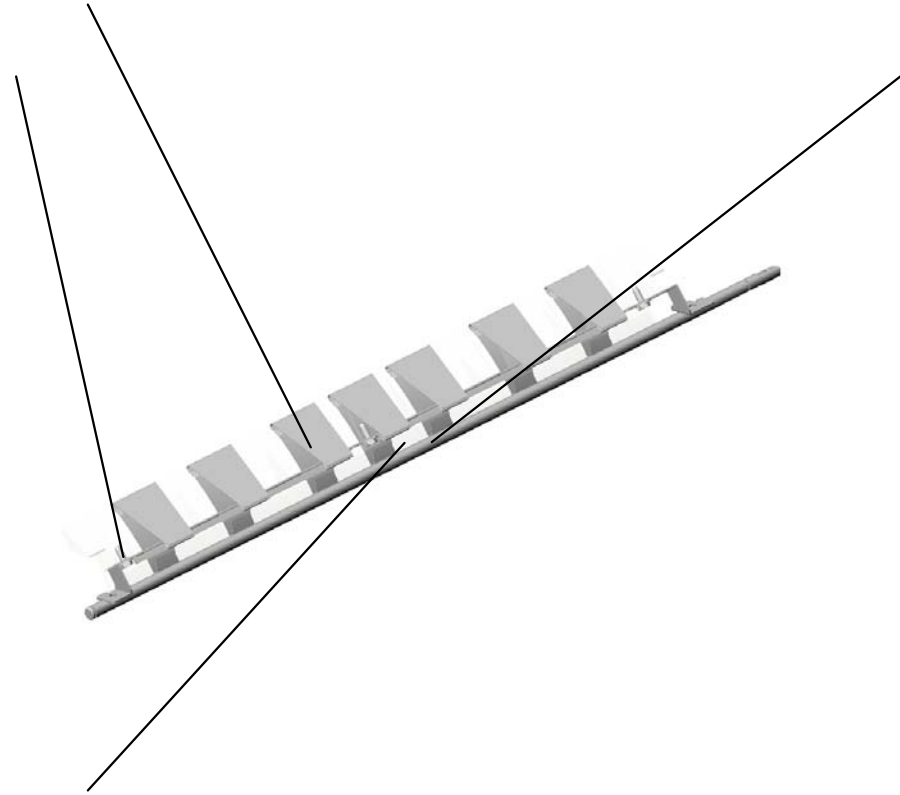
365.M2054537
GATE PAWL:REVE
RSE EXIT:ASS'Y



11.04503008N
(x3)
TAPPING SCREW -
M3X8



367.M2054539
SHAFT:GATE PAW
L:REVERSE EXIT



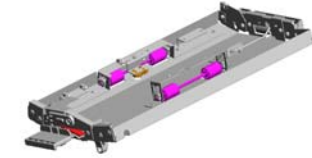
366.M2054538
BRACKET:GATE P
AWL:REVERSE EXI
T



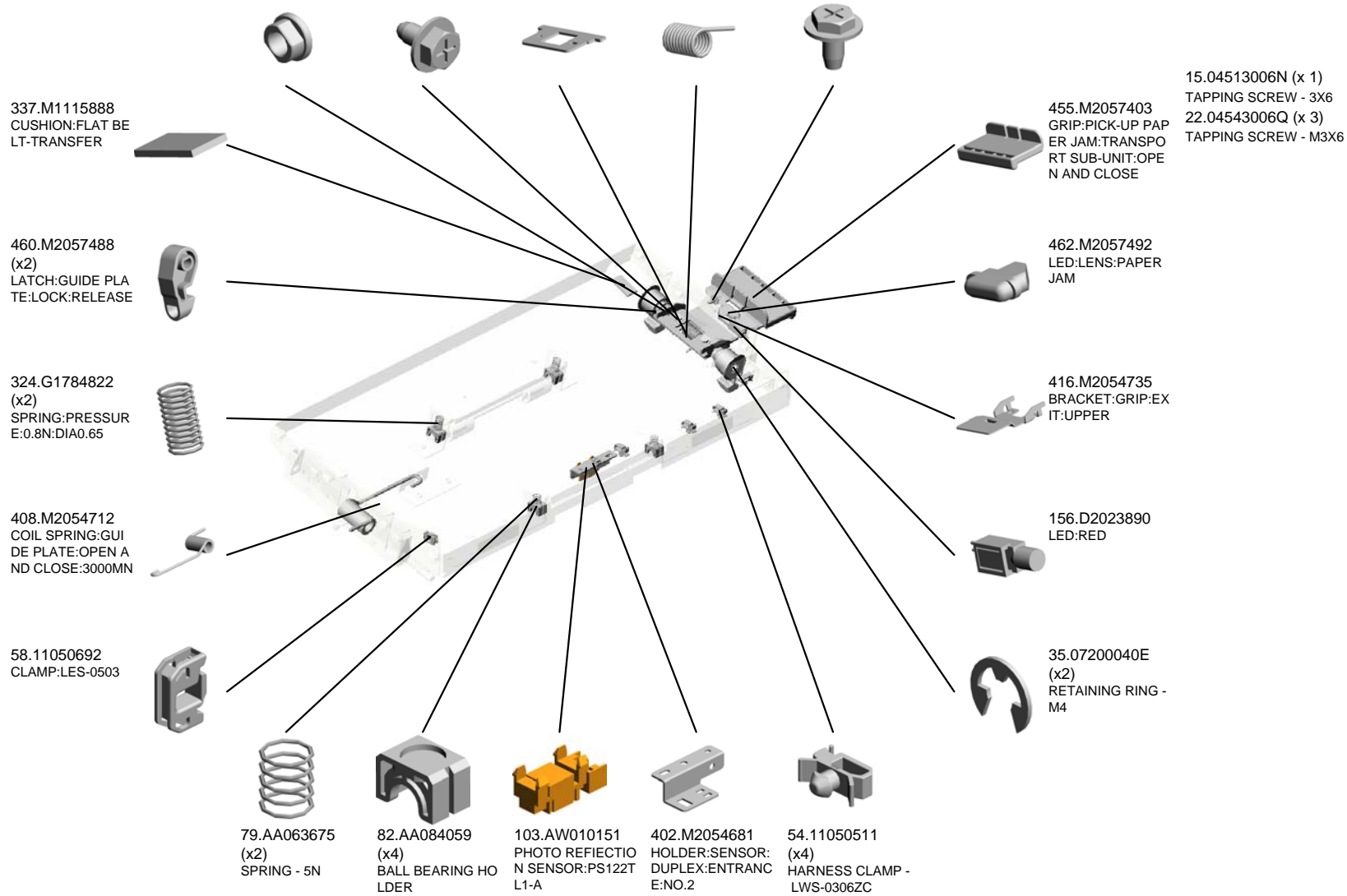
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|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S004 GUIDE PLATE:EXIT:UPPER:ASS'Y

80.AA082101 (x2) BUSHING - 6X10X6
 22.04543006Q (x2) TAPPING SCREW - M3X6
 415.M2054734 STOPPER:GRIP:EXIT:UPPER
 458.M2057484 COIL SPRING:GRIP:OPEN AND CLOSE:UPPER
 15.04513006N (x2) TAPPING SCREW - 3X6



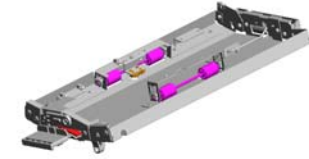
373.M2054550
GUIDE PLATE:EXIT:UPPER:ASS'Y



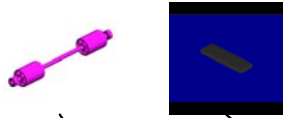
U004_S004
GUIDE PLATE:EXIT:UPPER:ASS'Y

468.M3791627 (x2)
TRANSPORT ROLLER:DRIVEN

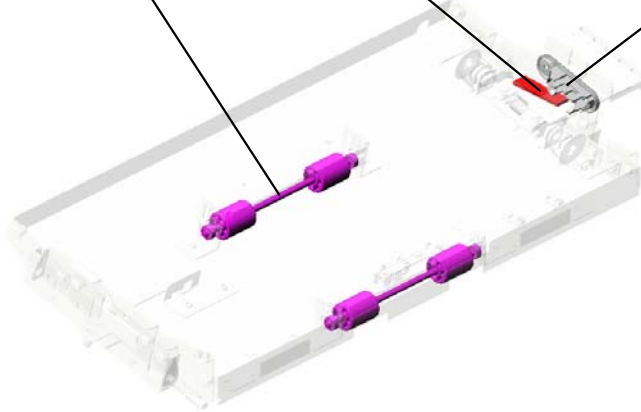
469.M2054555
CUSHION:GRIP
201503-01



373.M2054550
GUIDE PLATE:EXIT
:UPPER:ASS'Y



463.M2057495
LED HOLDER:PAPER
JAM:TRANSPORT
RT SUB-UNIT

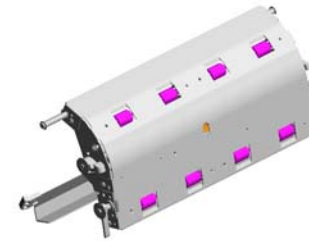


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|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

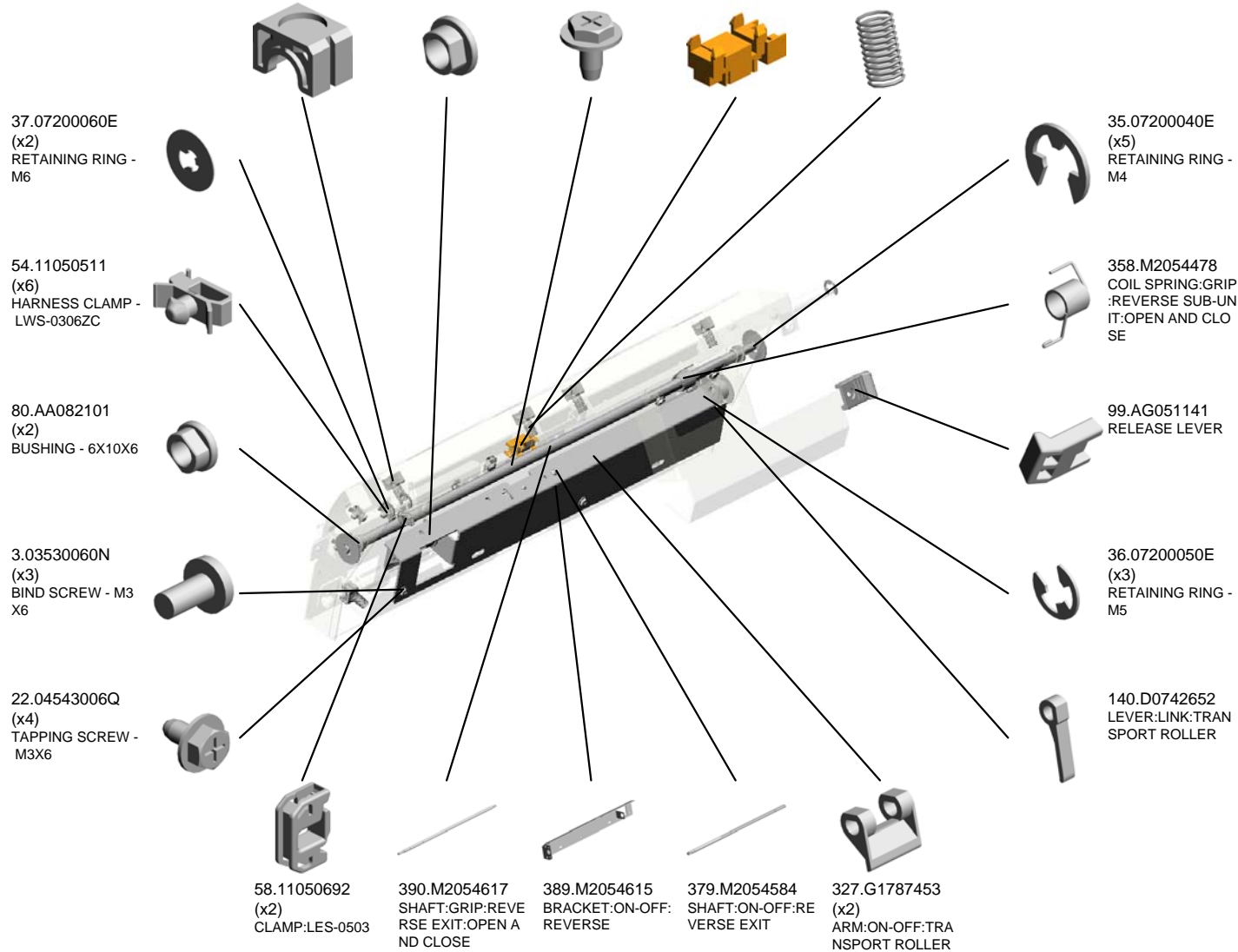
U004_S005

GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

- | | | | | |
|--|---|--|--|--|
| 82.AA084059 (x8) BALL BEARING HO LDER | 81.AA082104 (x2) BUSHING - 8X12X7 | 15.04513006N TAPPING SCREW - 3X6 | 103.AW010151 PHOTO REFLECTIO N SENSOR:PS122T L1-A | 324.G1784822 (x8) SPRING:PRESSUR E:0.8N:DIA0.65 |
|--|---|--|--|--|

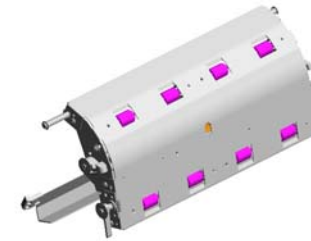


378.M2054574
GUIDE PLATE:REV
ERSE EXIT:OPEN
AND CLOSE:ASS'Y



U004_S005
GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y

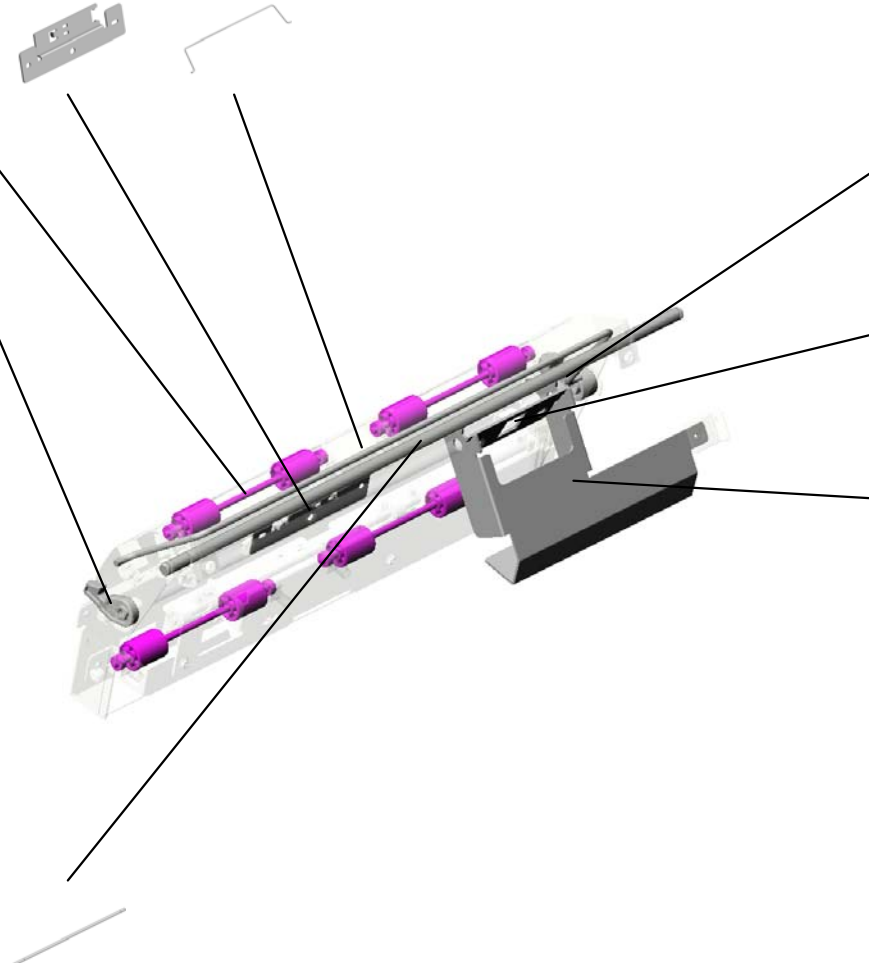
410.M2054717 BRACKET:POSITIO
NING SENSOR:RE
VERSE EXIT
393.M2054626 TORSION BAR SP
RING:REVERSE EX
IT



378.M2054574
GUIDE PLATE:REV
ERSE EXIT:OPEN
AND CLOSE:ASS'Y

468.M3791627
(x4)
TRANSPORT ROLL
ER:DRIVEN

461.M2057489
LATCH:GUIDE PLA
TE:LOCK:RELEASE
:SIDE



460.M2057488
LATCH:GUIDE PLA
TE:LOCK:RELEASE

456.M2057404
LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK

392.M2054624
BRACKET:GRIP:RE
VERSE EXIT

391.M2054618
SHAFT:CONTACT
POINT:GUIDE PLA
TE:REVERSE EXIT

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S006 GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y

434.M2054789 78.AA063674 82.AA084059 432.M2054786 2.03530040N
 SHAFT:LATCH:GUI (x4) SPRING - 8N (x6) BALL BEARING HO (x6) TORSION SPRING: (x6) SCREW - M3X4
 DE PLATE:DUPLEX :ENTRANCE SPRING - 8N LDER DUPLEX:ENTRANC E



386.M2054601
 GUIDE PLATE:DUP
 LEX:ENTRANCE:U
 PPER:ASS'Y

402.M2054681
 HOLDER:SENSOR:
 DUPLEX:ENTRANC
 E:NO.2



103.AW010151
 (x2)
 PHOTO REFLECTIO
 N SENSOR:PS122T
 L1-A



54.11050511
 (x9)
 HARNESS CLAMP -
 LWS-0306ZC



80.AA082101
 (x2)
 BUSHING - 6X10X6



35.07200040E
 (x2)
 RETAINING RING -
 M4



58.11050692
 CLAMP:LES-0503



77.AA063480
 (x2)
 COMPRESSION SP
 RING:TRANSPORT
 ROLLER:12.5N



100.AG070513
 MAGNET CATCH



405.M2054698
 HOLDER:SENSOR:
 DUPLEX:ENTRANC
 E



15.04513006N
 (x3)
 TAPPING SCREW -
 3X6



99.AG051141
 RELEASE LEVER



460.M2057488
 LATCH:GUIDE PLA
 TE:LOCK:RELEASE



6.03603006N
 (x2)
 SCREW - M3X6



425.M2054773
 COIL SPRING:GRIP
 :OPEN AND CLOSE
 :DUPLEX



433.M2054787
 LINK:LATCH:OPEN
 AND CLOSE

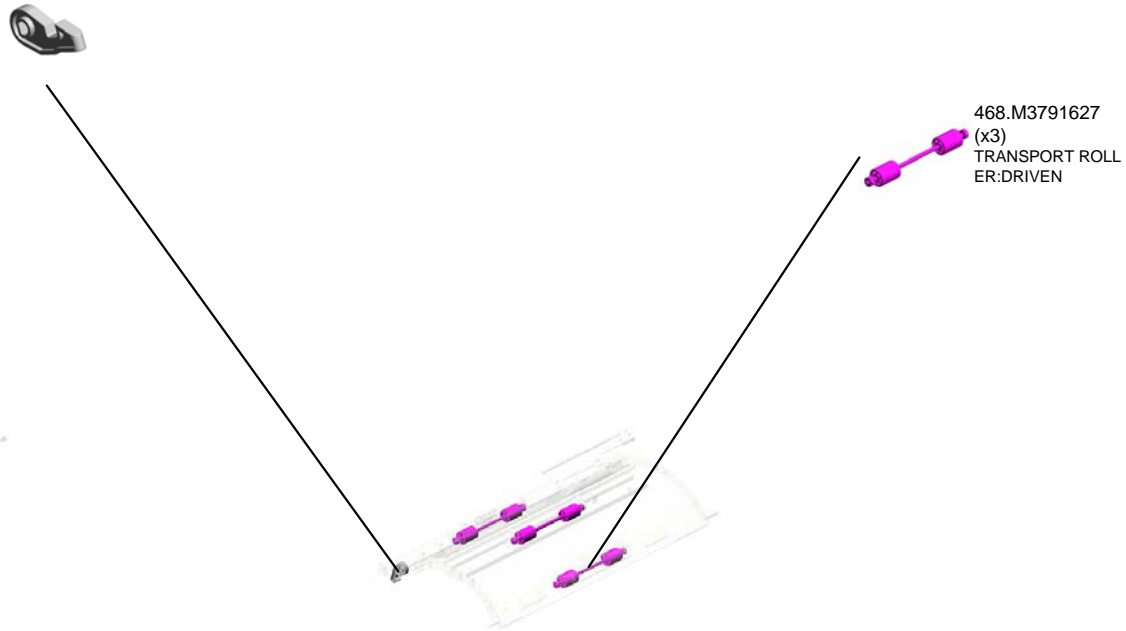


U004_S006
GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y

461.M2057489
LATCH:GUIDE PLA
TE:LOCK:RELEASE
:SIDE



386.M2054601
GUIDE PLATE:DUP
LEX:ENTRANCE:U
PPER:ASS'Y



468.M3791627
(x3)
TRANSPORT ROLL
ER:DRIVEN

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

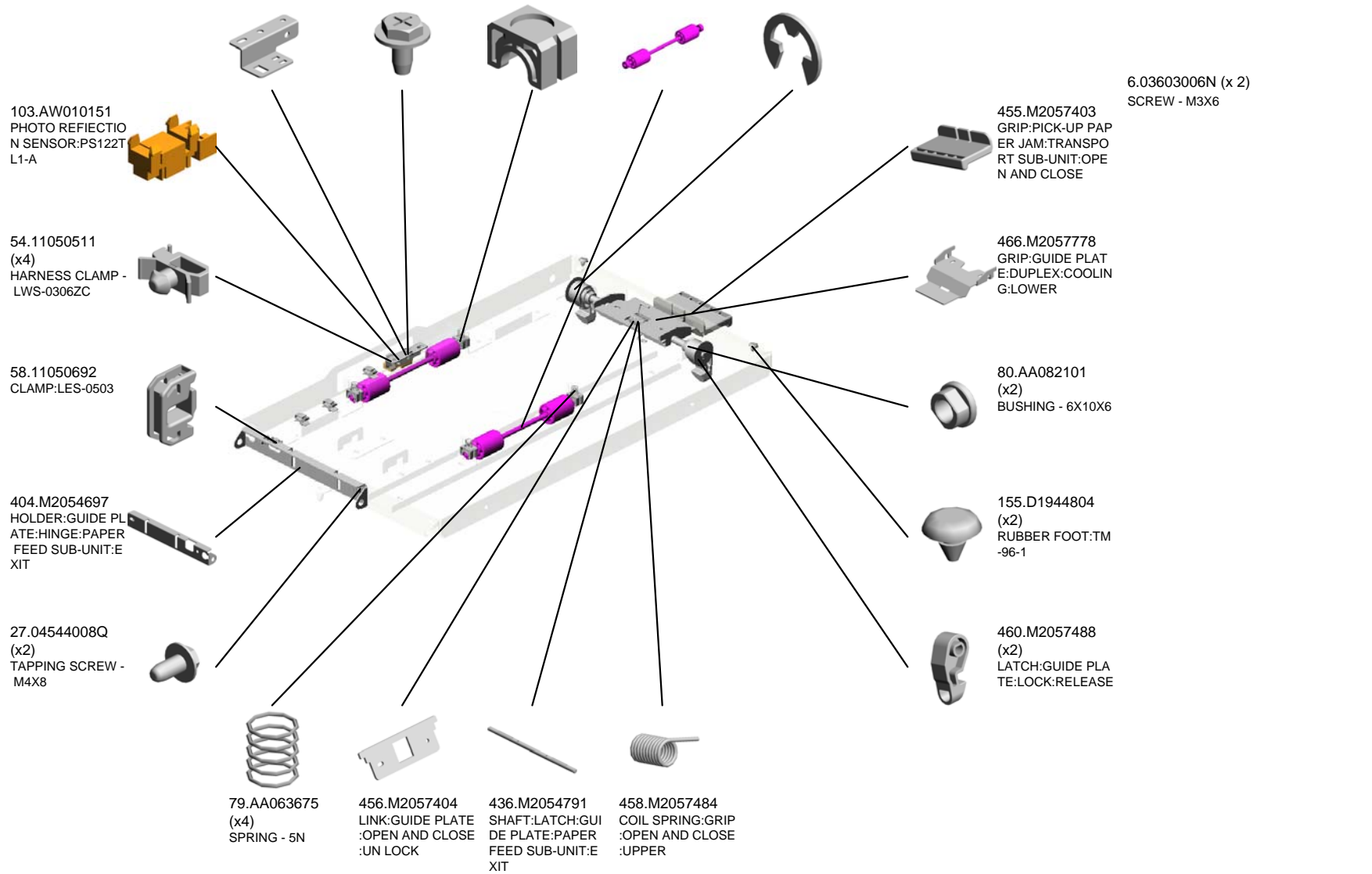
U004_S007

GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y

- 402.M2054681 HOLDER:SENSOR:DUPLIX:ENTRANCE:NO.2
- 15.04513006N TAPPING SCREW - 3X6
- 82.AA084059 (x4) BALL BEARING HOLDER
- 468.M3791627 (x2) TRANSPORT ROLLER:DRIVEN
- 35.07200040E (x2) RETAINING RING - M4



387.M2054602
GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y



U004_S008
CAM:DECURA:UPPER:ASS'Y

6.03603006N
(x3)
SCREW - M3X6

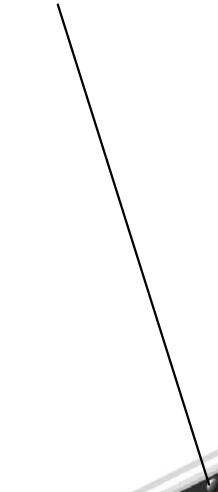


388.M2054613
CAM:DECURA:UPP
ER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S009
GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y

3.03530060N
(x2)
BIND SCREW - M3
X6



400.M2054651
GUIDE PLATE:PAP
ER EXIT SUB-UNIT:
EXIT:UPPER:ASS'Y

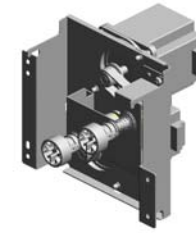
83.AA120084
DISCHARGE BRUS
H



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S010
DRIVE UNIT:PAPER FEED:ASS'Y

92.AA161122 (x2)
MOTOR CUSHION
107.AX040276 (x2)
STEPPER MOTOR:
MM56:TRANSPOR
T

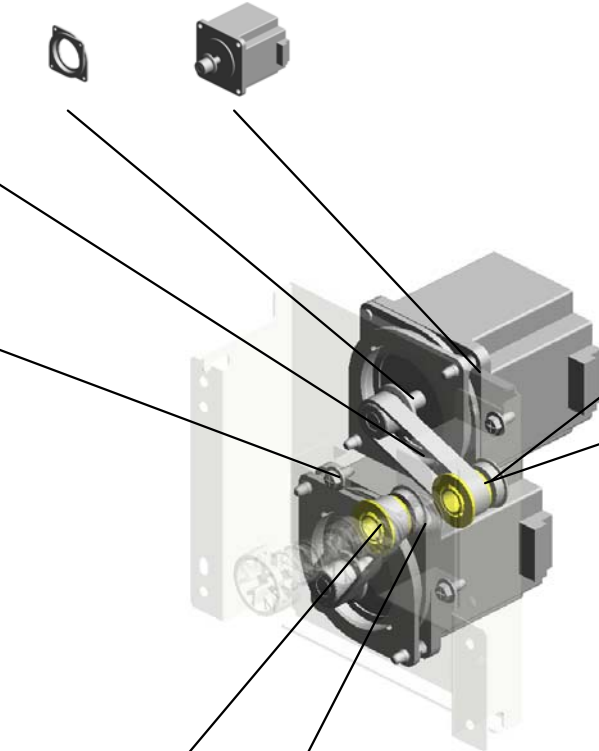


186.D7771168
[A]
DRIVE UNIT:PAPE
R FEED:ASS'Y
201507-02 X/O

187.D7771159
(x2)
TIMING BELT:80S2
M134



26.04544008N
(x7)
TAPPING SCREW:
ROUND POINT:4X8



37.07200060E
(x4)
RETAINING RING -
M6



45.07433808
(x2)
RADIAL BALL BEA
RING: DIA8XDIA16X
5



319.D7773126
(x2)
TIMING PULLEY:D
RIVE:T25S2M



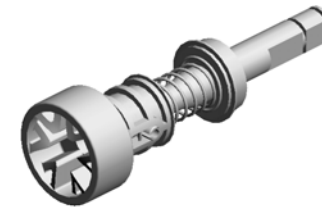
1.03140080N
(x4)
PHILIPS PAN HEA
D SCREW - M4X8



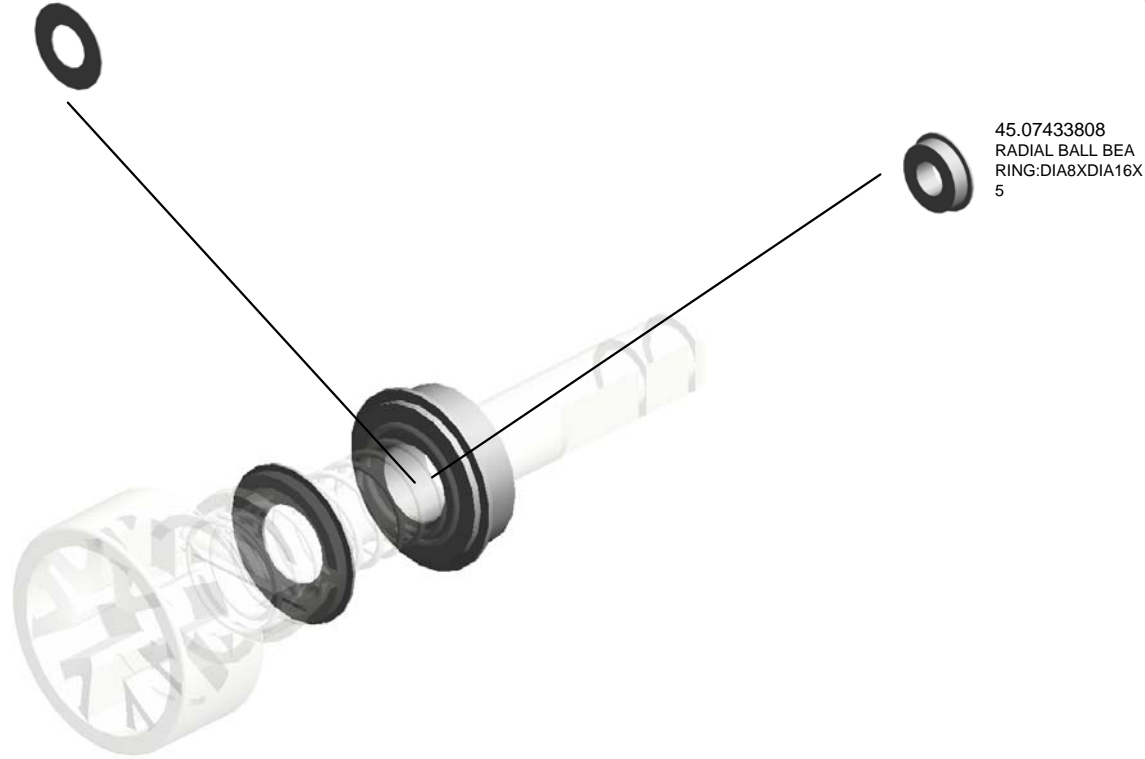
D7771155
[A]
DRIVE UNIT:PAPE
R FEED:ASS'Y
201507-02 X/O

U004_S010_S001
SHAFT:PAPER FEED:DRIVE:ASS'Y

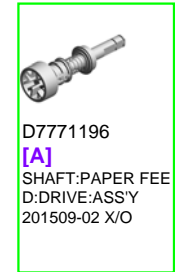
113.B1253230
(x2)
SPACER - 0.3



197.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O



45.07433808
RADIAL BALL BEA
RING: DIA8XDIA16X
5

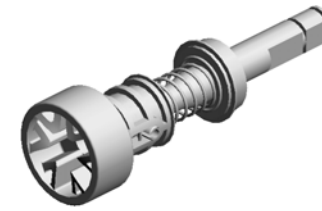


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

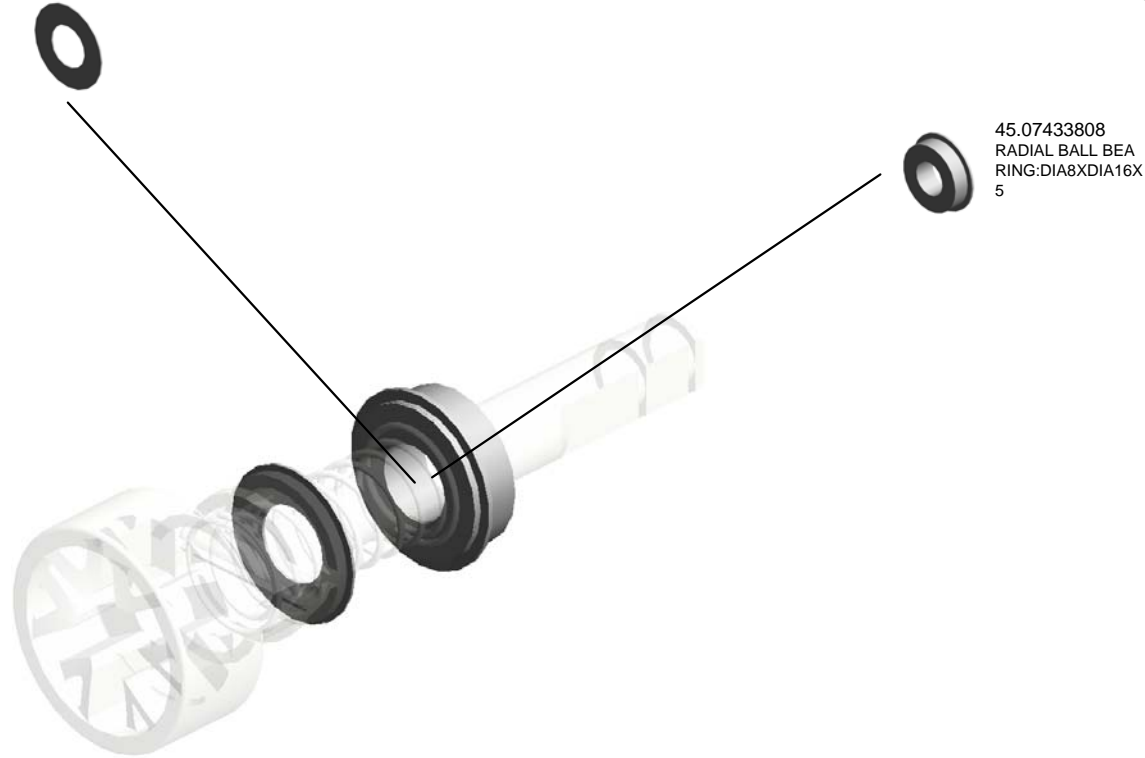
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| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S010_S002
SHAFT:PAPER FEED:DRIVE:ASS'Y

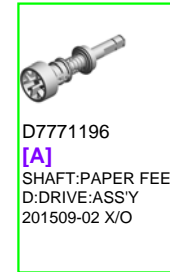
113.B1253230
(x2)
SPACER - 0.3



197.D7771197
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O



45.07433808
RADIAL BALL BEA
RING:DIA8XDIA16X
5

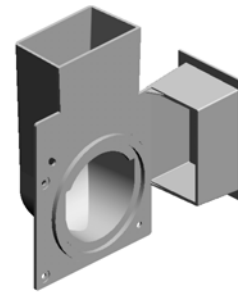
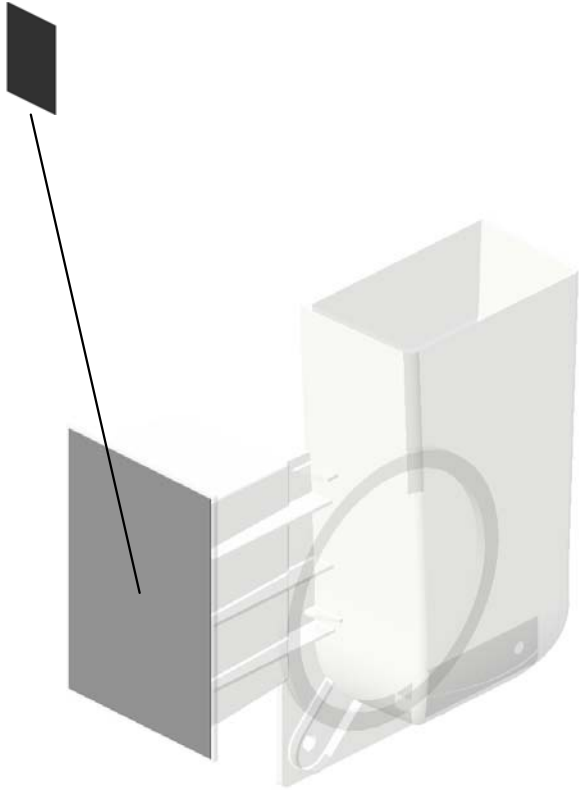


D7771196
[A]
SHAFT:PAPER FEE
D:DRIVE:ASS'Y
201509-02 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S011
DUCT:LOWER:VACUUM:ASS'Y

473.D7771172
FILTER:VACUUM:E
XHAUST

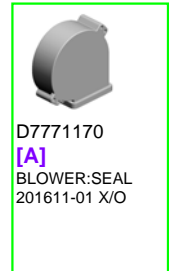
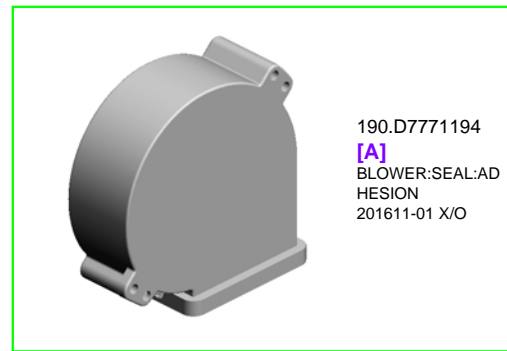
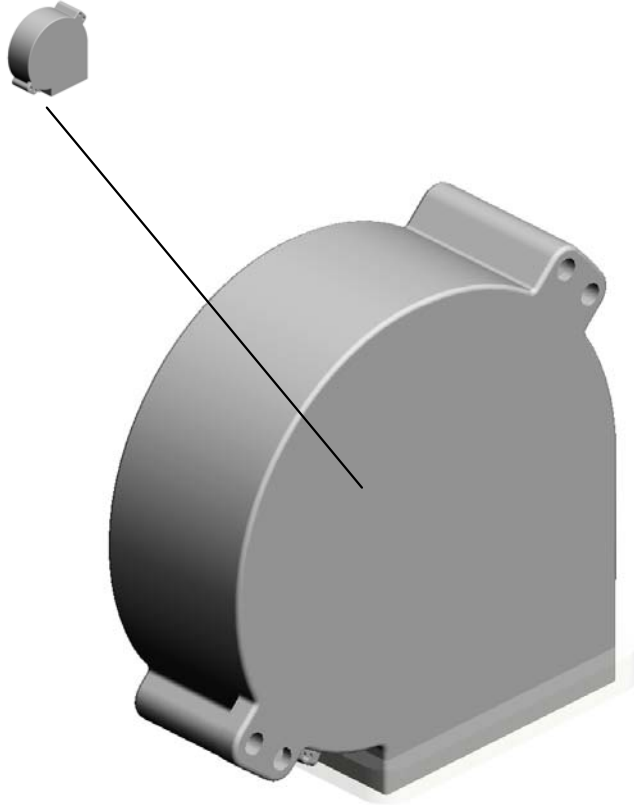


189.D7771166
DUCT:LOWER:VAC
UUM:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S012
BLOWER:SEAL:ADHESION

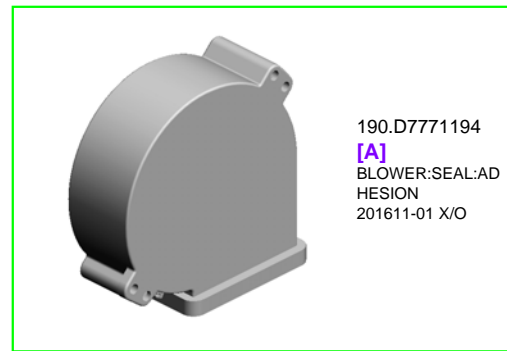
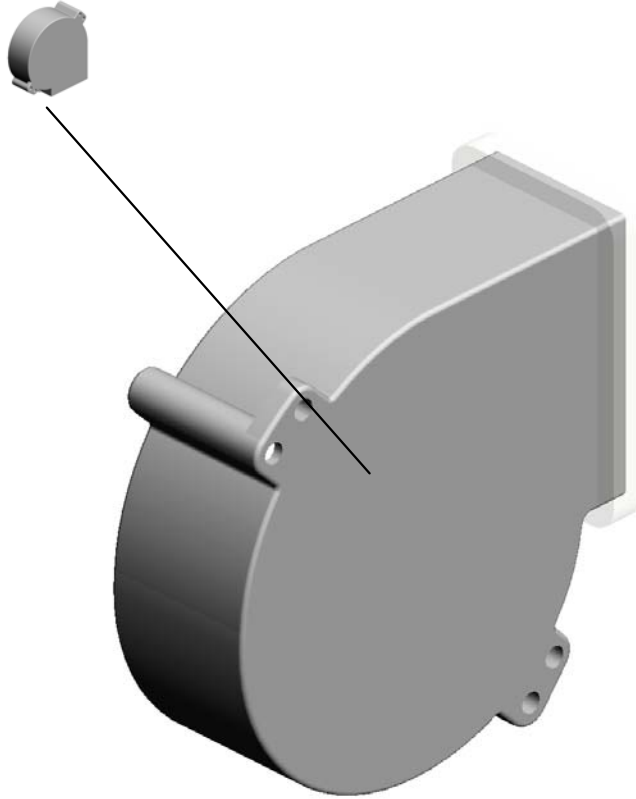
111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S013
BLOWER:SEAL:ADHESION

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O



190.D7771194
[A]
BLOWER:SEAL:AD
HESION
201611-01 X/O

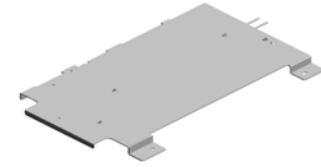


D7771170
[A]
BLOWER:SEAL
201611-01 X/O

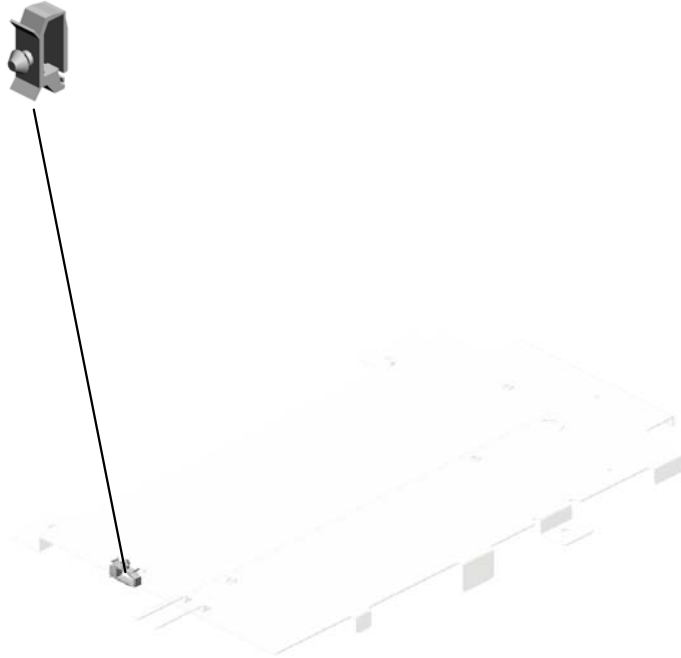
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S014
HEATER UNIT - LOWER

55.11050516
CLAMP



117.B2346191
HEATER UNIT - LO
WER



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

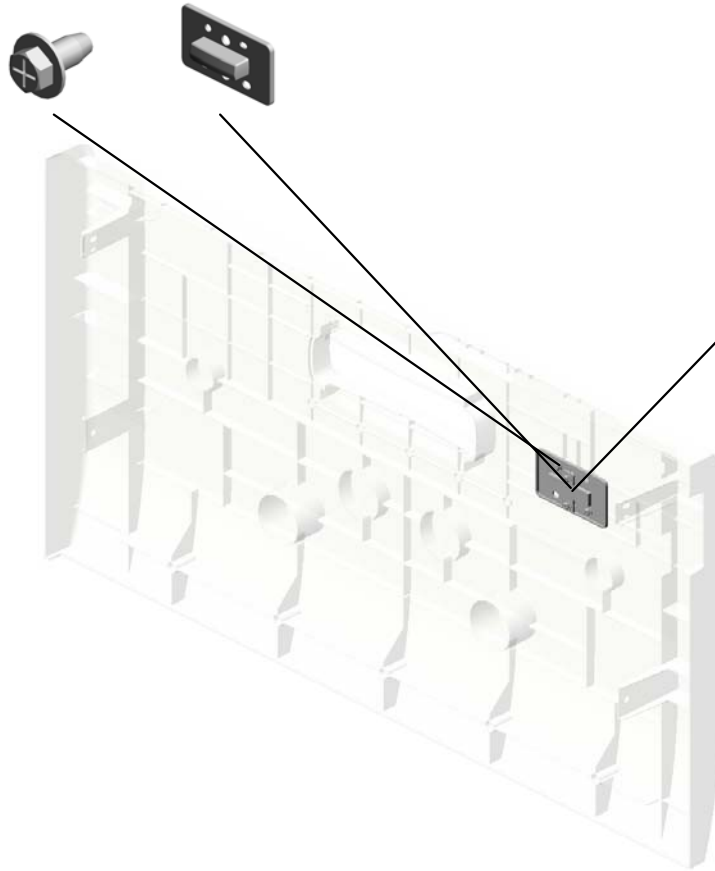
U004_S015
COVER:PAPER TRAY:LOWER:ASS'Y

13.04504010N
(x4)
TAPPING SCREW:
M4X10

163.D5161261
COVER:LED



198.D7771206
COVER:PAPER TR
AY:LOWER:ASS'Y



164.D5161453
DIFFUSION PLATE:
LED

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S016 PAPER FEED UNIT:ASS'Y

21.04543006N
(x25)
TAPPING SCREW:
ROUND POINT:3X6

63.11050759
(x2)
CLAMP:LWSM-060
5A

58.11050692
CLAMP:LES-0503

62.11050758
CLAMP:LWSM-030
6A

102.AW010143
PHOTO REFLECTIO
N SENSOR:PSR11
TL1R-C



212.D7772500
PAPER FEED UNIT
:ASS'Y

70.67542866
(x2)
ROLLER - POSITIO
NING GUIDE

147.D1492777
COIL SPRING:PRE
SSURE:PICKUP

59.11050723
CLAMPS:WES-050
7

221.D7772561
BRACKET:DRAWER:
CONNECTOR

89.AA143790
(x2)
SCREW:CONTACT
POINT

12.04504008N
(x4)
TAPPING SCREW -
M4X8

219.D7772551
(x2)
DUCT:BELT UNIT

37.07200060E
(x2)
RETAINING RING -
M6

35.07200040E
(x4)
RETAINING RING -
M4

214.D7772508
GRIP:BELT UNIT

63.11050759
(x2)
CLAMP:LWSM-060
5A

213.D7772527
COVER:FRONT
201505-02 X/O

21.04543006N (x 2)
TAPPING SCREW:ROUND POINT:3X6

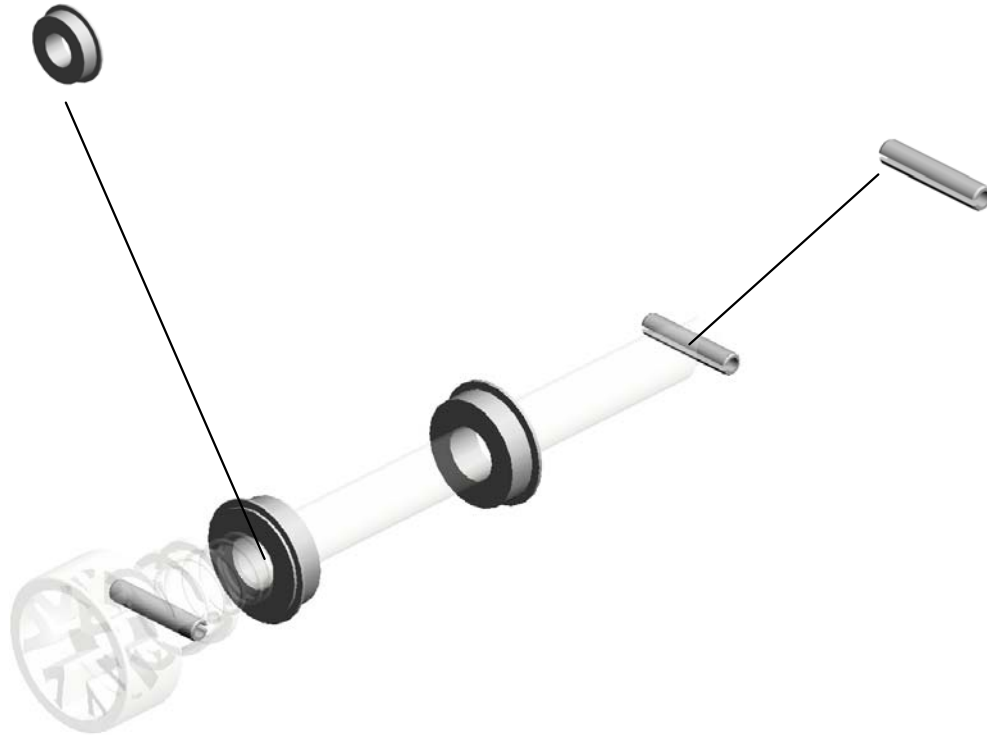
216.D7772521
DISCHARGE BRUS
H:BELT UNIT

4.03530100N
SCREW-M3X10

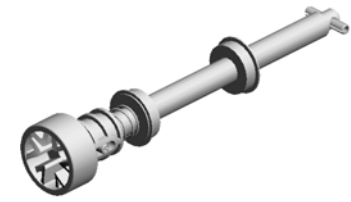
220.D7772554
(x3)
PICKUP BELT:VAC
UUM:INSPECTION
201507-03 X/O

U004_S016_S001
SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y

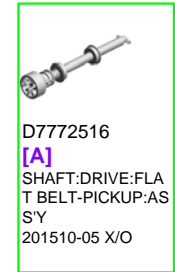
45.07433808
(x2)
RADIAL BALL BEA
RING:DIA8XDIA16X
5



470.06230160E
(x2)
SPRING PIN:3X16



215.D7772520
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-05 X/O



D7772516
[A]
SHAFT:DRIVE:FLA
T BELT-PICKUP:AS
S'Y
201510-05 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S016_S002

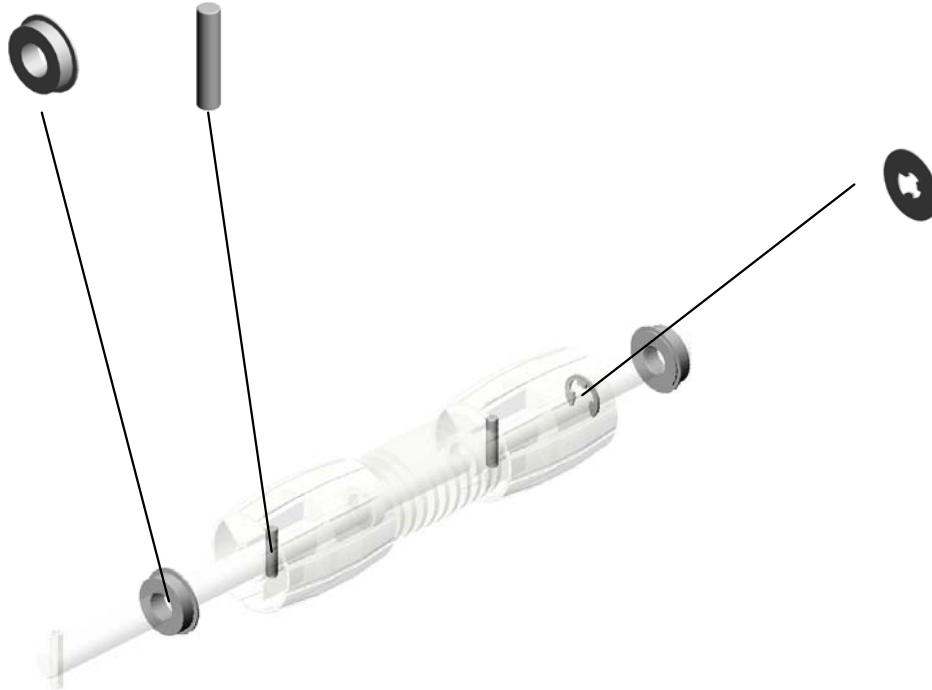
PULLEY:FLAT BELT-PICKUP:DRIVE:ASS'Y

45.07433808 (x2)
RADIAL BALL BEA
RING:DIA8XDIA16X
5

28.06330140G (x2)
PARALLEL PIN - 3X
14



217.D7772531
PULLEY:FLAT BEL
T-PICKUP:DRIVE:A
SS'Y



37.07200060E (x 2)
RETAINING RING - M6

37.07200060E
RETAINING RING -
M6

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S016_S003

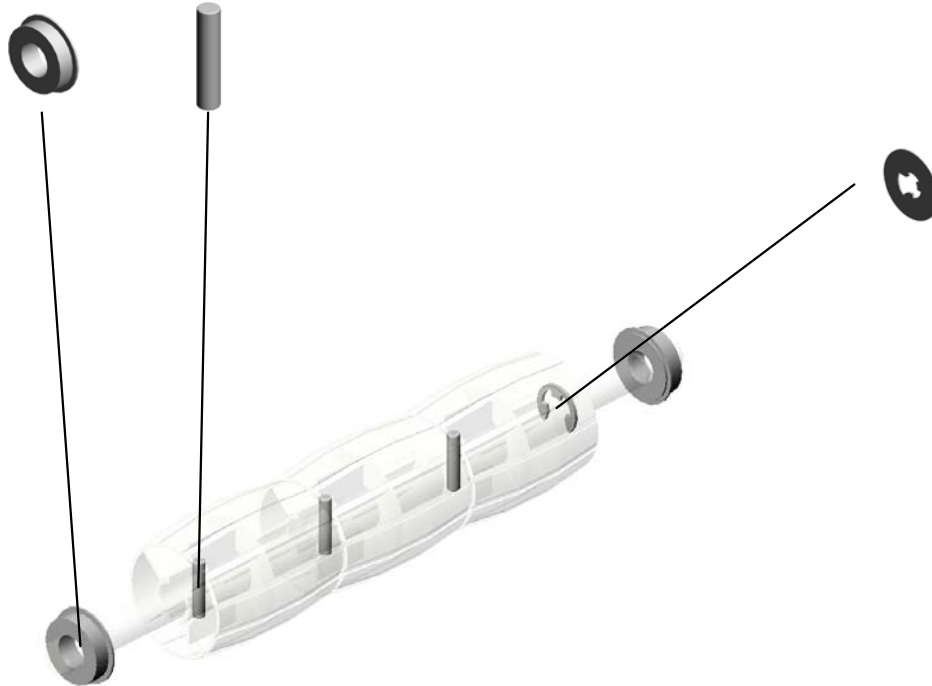
PULLEY:FLAT BELT-PICKUP:DRIVEN:ASS'Y

45.07433808 (x2)
RADIAL BALL BEA
RING:DIA8XDIA16X
5

28.06330140G (x3)
PARALLEL PIN - 3X
14



218.D7772536
PULLEY:FLAT BEL
T-PICKUP:DRIVEN:
ASS'Y



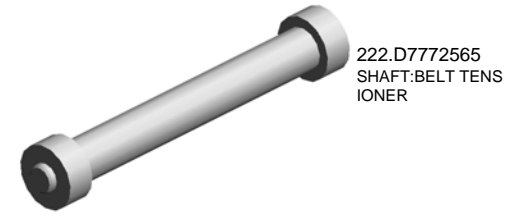
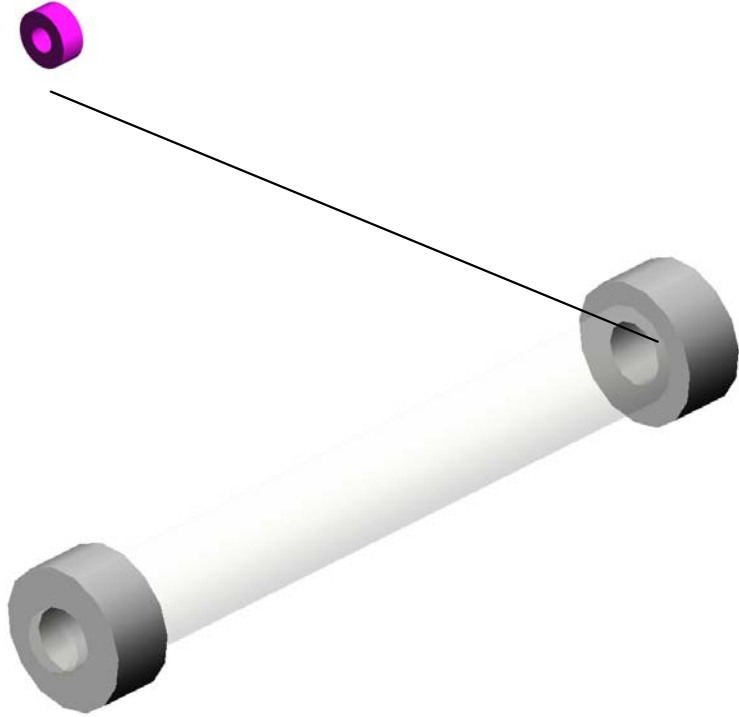
37.07200060E (x 2)
RETAINING RING - M6

37.07200060E
RETAINING RING -
M6

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S016_S004
SHAFT:BELT TENSIONER

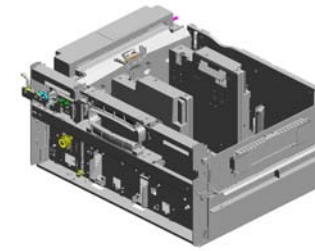
42.07403804
(x2)
BALL BEARING: DIA
4XDIA9X4



222.D7772565
SHAFT:BELT TENS
IONER

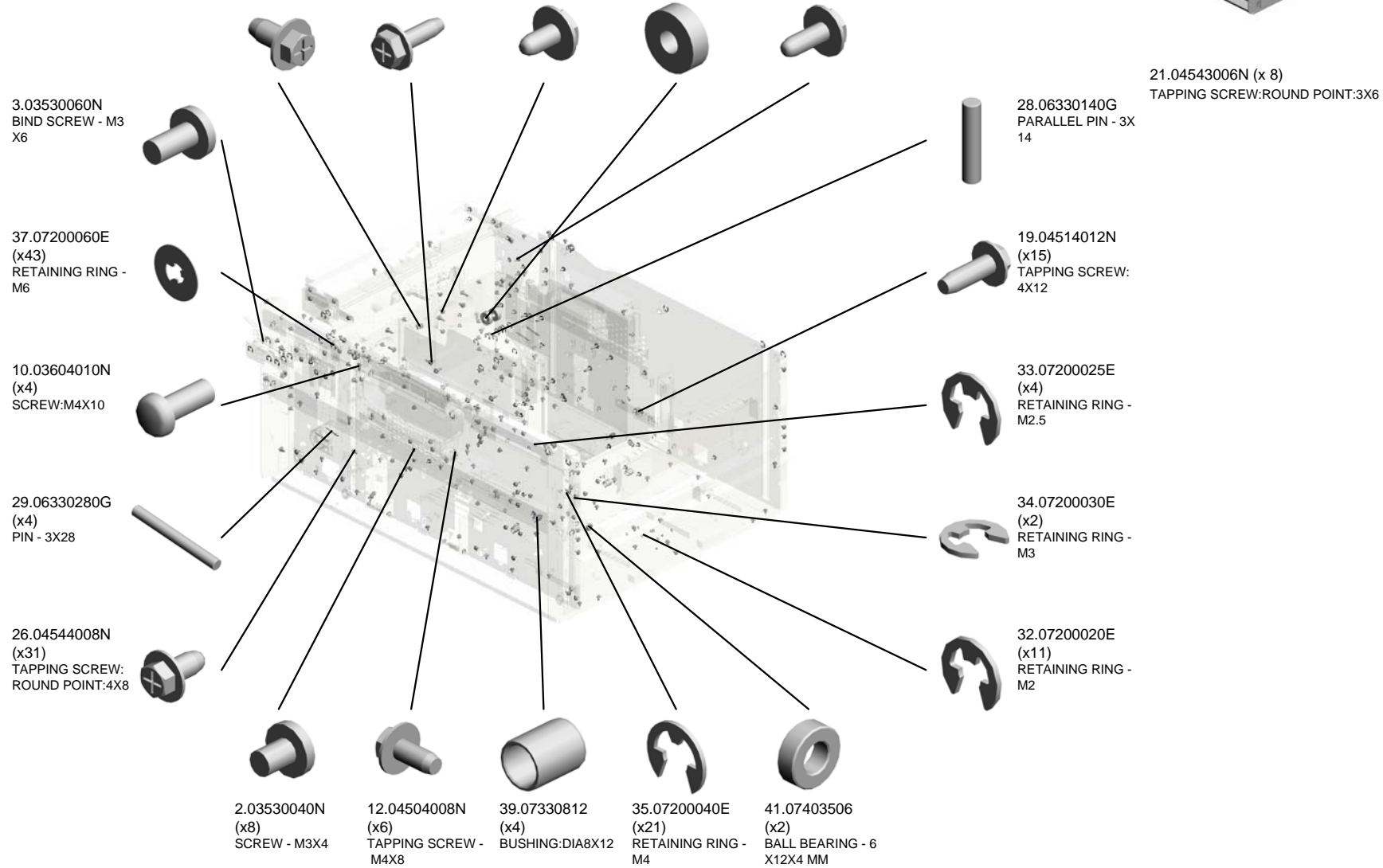
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017 PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

14.04504012N (x2) TAPPING SCREW: 4X12
16.04513010N (x8) TAPPING SCREW: 3X10
21.04543006N (x204) TAPPING SCREW: ROUND POINT:3X6
40.07403008 (x2) BALL BEARING - 8 X22X7
23.04543008Q (x4) TAPPING SCREW: 3X8



U004_S017 PAPER TRAY:ASS'Y

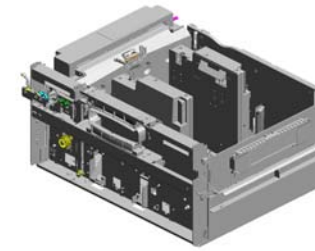
82.AA084059
(x2)
BALL BEARING HO
LDER

58.11050692
CLAMP:LES-0503

61.11050725
(x2)
CLAMPS:WES-111
7

51.11034749
CONNECTOR:39P-
RWZV-K4GG-P2(LF
) (SN)

52.11035448
CONNECTOR:23P-
RWZV-K4GG-P6(LF
) (SN)



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

93.AB011478
GEAR - 18Z



66.52062686
(x3)
SNAP RING



76.AA063204
COMPRESSION SP
RING



85.AA143139
SHOULDER SCRE
W - PRESSURE AR
M



73.AA043318
TIMING BELT - 40S
3M144



62.11050758
(x23)
CLAMP:LWSM-030
6A

65.11050763
(x5)
CLAMP:LWS-1211A

88.AA143718
(x8)
STEPPED SCREW
- M4

63.11050759
(x2)
CLAMP:LWSM-060
5A

64.11050760
(x58)
CLAMP:LWSM-051
1A

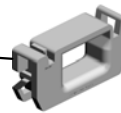
46.07433912
(x2)
RADIAL BALL BEA
RING:DIA12XDIA24
X6



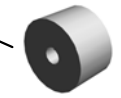
45.07433808
(x4)
RADIAL BALL BEA
RING:DIA8XDIA16X
5



59.11050723
(x22)
CLAMPS:WES-050
7



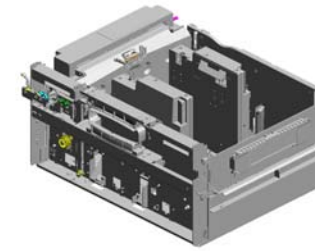
68.54462560
CUSHION - PAPER
TRAY



44.07403903
(x6)
BALL BEARING:DIA
3XDIA8X4



U004_S017 PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

138.D0461165 (x4)
SPACER:DIA8XDIA
14X2.2

158.D3504837
TORSION SPRING:
KNOB:MISFEED R
EMOVAL

113.B1253230
SPACER - 0.3

98.AF022167
TRANSPORT ROLL
ER - DRIVEN

103.AW010151
(x3)
PHOTO REFLECTIO
N SENSOR:PS122T
L1-A

157.D3502563
KNOB:MISFEED R
EMOVAL

94.AB013421
(x2)
GEAR - 18Z

135.C2693566
(x8)
BUSHING:MM8:PR
ESSURE:DRIVE

128.B8352727
(x2)
PAPER FEED SEN
SOR BRACKET

105.AW020198
(x9)
PHOTOINTERRUP
TOR:LG2A14NL1

165.D5161537
(x6)
PLAIN SHAFT BEA
RING:DIA8

131.C1051866
(x4)
PIN

134.C2652315
(x2)
SCREW:DRUM

123.B8343312
(x2)
COLLAR

124.B8343315
GEAR - 13Z

96.AB014312
GEAR:MOTOR:DRI
VE:15Z

95.AB014136
GEAR - 31Z

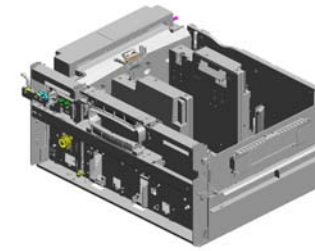
159.D3553214
GEAR - 30Z

114.B2343067
(x2)
SPRING

126.B8344032
(x4)
CUSHION:TRAY:N
O.1

U001 U002 U003 **U004** U005 U006 U007 U008 U009 U010

U004_S017 PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

176.D7321023 PLATE:HANDLE:UPPER:NO.1
178.D7321533 STAY:CONTACT POINT:INNER BACK
199.D7771331 DECAL:PAPER:SUPLY
175.D5324547 GEAR:NO.4:MIDDLE
224.D7772645 BRACKET:DRAWER:TRAY:CAVITY

195.D7771188 GEAR:RISE:DRIVE N

179.D7321550 (x4) GRIP:SHAFT:LINK

171.D5165200 (x2) PCB:LED:ASSY

170.D5161562 GRIP:PAPER TRAY:UPPER

223.D7772784 (x2) COVER:WIRE:PULLEY
201609-03 X/O

169.D5161561 GRIP:PAPER TRAY:LOWER

166.D5161540 COVER:GRIP:INNER BACK

177.D7321025 PLATE:HANDLE:LOWER:NO.1

226.D7772652 (x2) COMPRESSION SPRING:RING:SIDE FENCE:LOCK:10N

225.D7772651 (x2) STAY:SIDE FENCE:LOWER:DIA8.2

204.D7771338 DECAL:DESIGN SKETCH:PAPER VOLUME

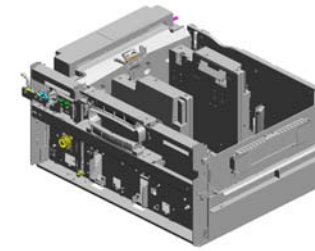
174.D5323217 GEAR:NO.2:DRIVE:MIDDLE

173.D5323214 GEAR:SMALL:NO.1

168.D5161560 (x4) SPACER:SHAFT:LINK

167.D5161554 (x2) TORSION SPRING:DETENT:7N

U004_S017 PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

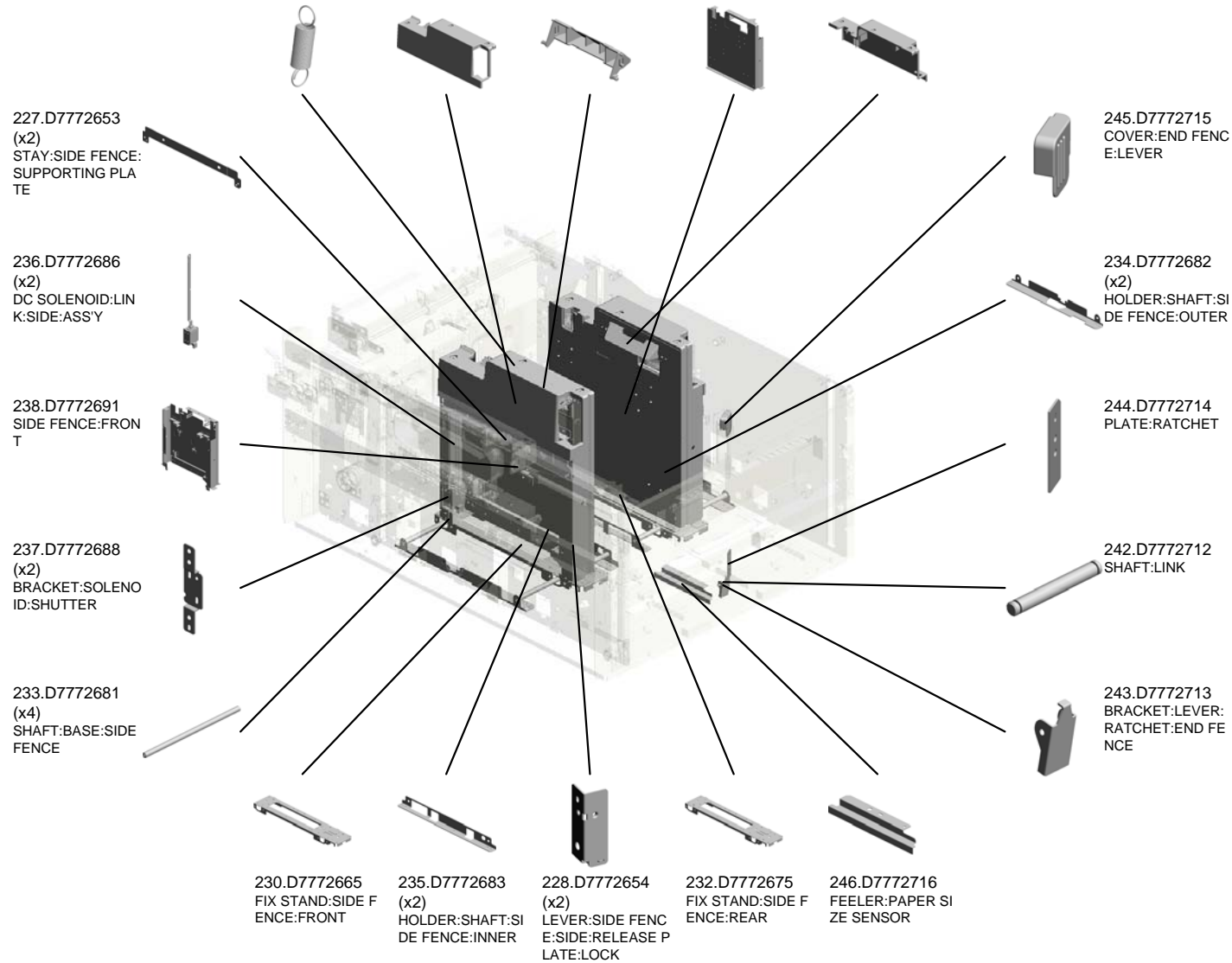
241.D7772698 (x4)
COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N

229.D7772663 (x2)
COVER:SIDE FENCE:FRONT

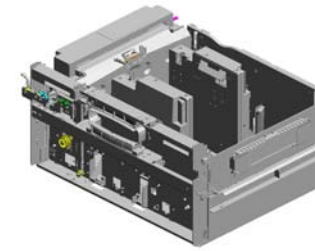
240.D7772659 (x2)
PLATE:PAPER:GUIDE:SIDE FENCE 201603-01 O/O

239.D7772693 (x2)
SIDE FENCE:REAR

231.D7772673 (x2)
COVER:SIDE FENCE:REAR



U004_S017
PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

263.D7772790 (x2) PLATE:AUXILIARY: SMALL
256.D7772749 FIX STAND:END FENCE
255.D7772747 SUPPORTER:END FENCE:FRONT
266.D7772796 (x2) PULLEY:ROLLING: SHORT:ASS'Y
265.D7772795 (x2) PULLEY:ROLLING: LONG:ASS'Y

272.D7772828 SHAFT:MISFEED REMOVAL:NO.1

268.D7772817 (x2) SHAFT:LINK:SHORT

273.D7772829 BRACKET:MISFEED REMOVAL

271.D7772827 SHAFT:MISFEED REMOVAL:NO.2

267.D7772814 PLATE:LED

254.D7772743 SUPPORTER:END FENCE:REAR

253.D7772741 GUIDE ROD:END FENCE

269.D7772824 (x2) PLATE:LINK

247.D7772717 SHAFT:END FENCE:UPPER

249.D7772719 BASE:PLATE:END FENCE

251.D7772735 PLATE:AUXILIARY: SMALL:ADHESION

252.D7772738 COMPRESSION SPRING:END FENCE: LOCK

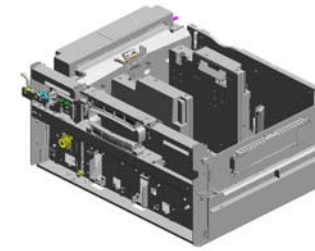
248.D7772718 LEVER:END FENCE

262.D7772782 (x8) PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE

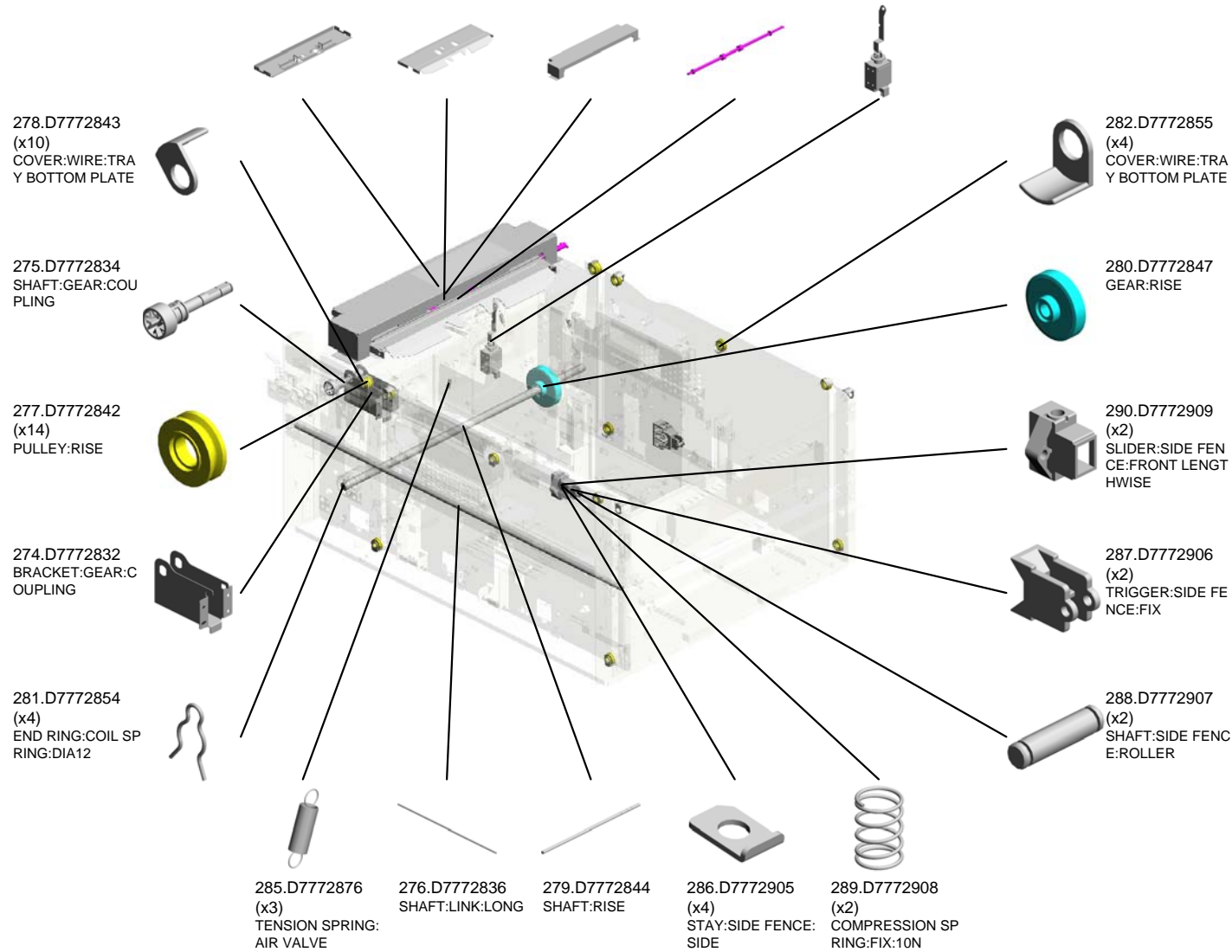
264.D7772794 STAY:END FENCE

U004_S017
PAPER TRAY:ASS'Y

292.D7772914 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER
 293.D7772918 GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER
 295.D7772923 COVER:TRANSPORT SUB-UNIT:TRAY
 291.D7772913 TRANSPORT ROLLER:GRIP
 284.D7772875 DC SOLENOID:FRONT

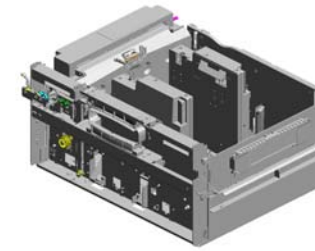


343.M2052495
 [A]
 PAPER TRAY:ASS'Y
 201607-01 O/O

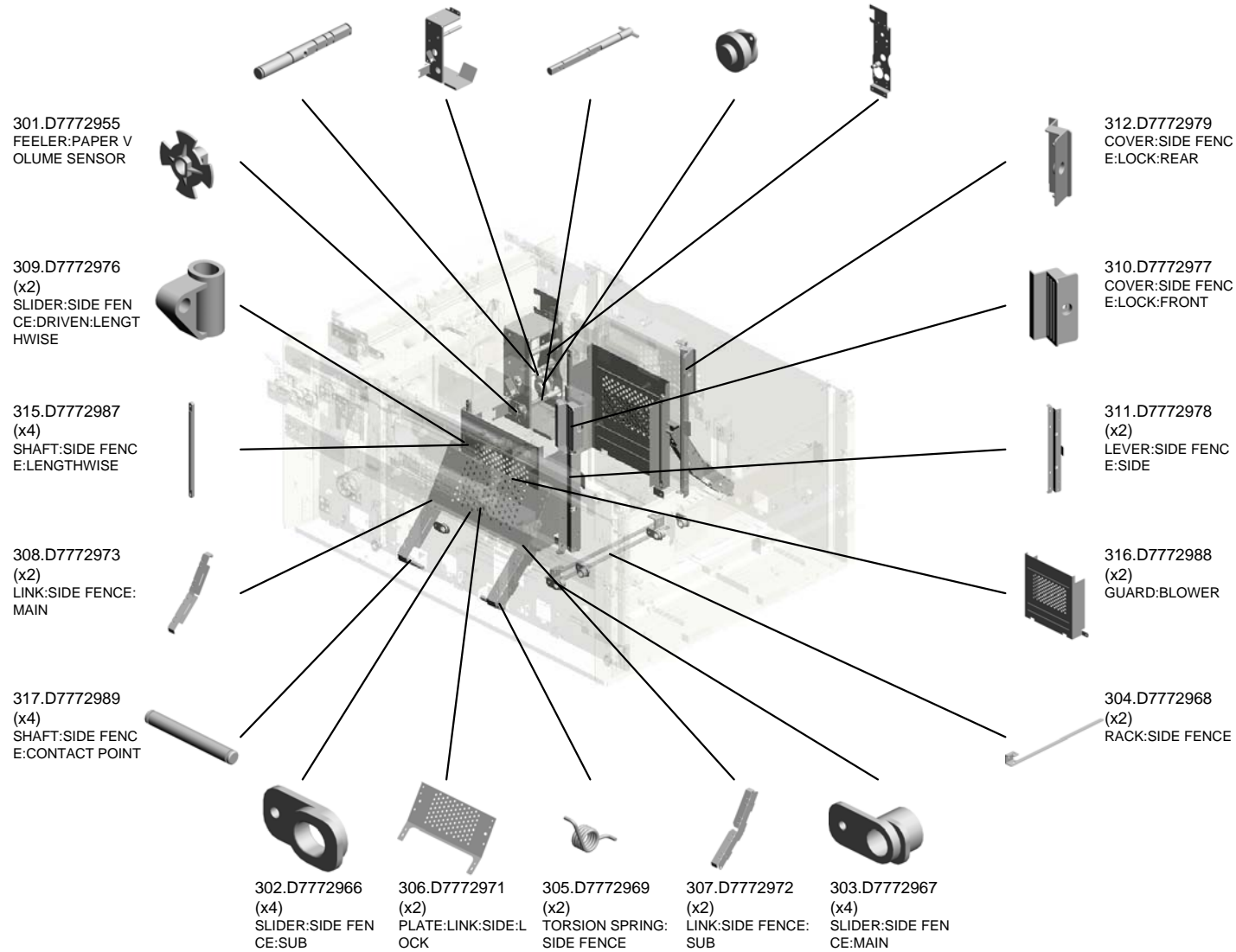


U004_S017
PAPER TRAY:ASS'Y

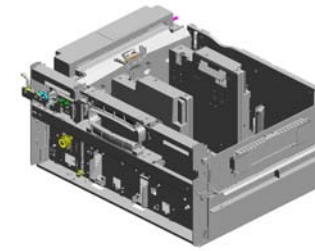
300.D7772954 SHAFT:GEAR:OUT PUT
 298.D7772947 BRACKET:GEAR
 299.D7772951 SHAFT:GEAR:INPU T
 296.D7772924 OIL DAMPER:0.06N
 297.D7772943 BRACKET:DAMPE R



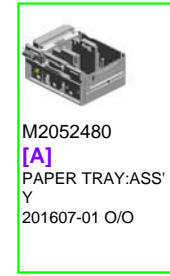
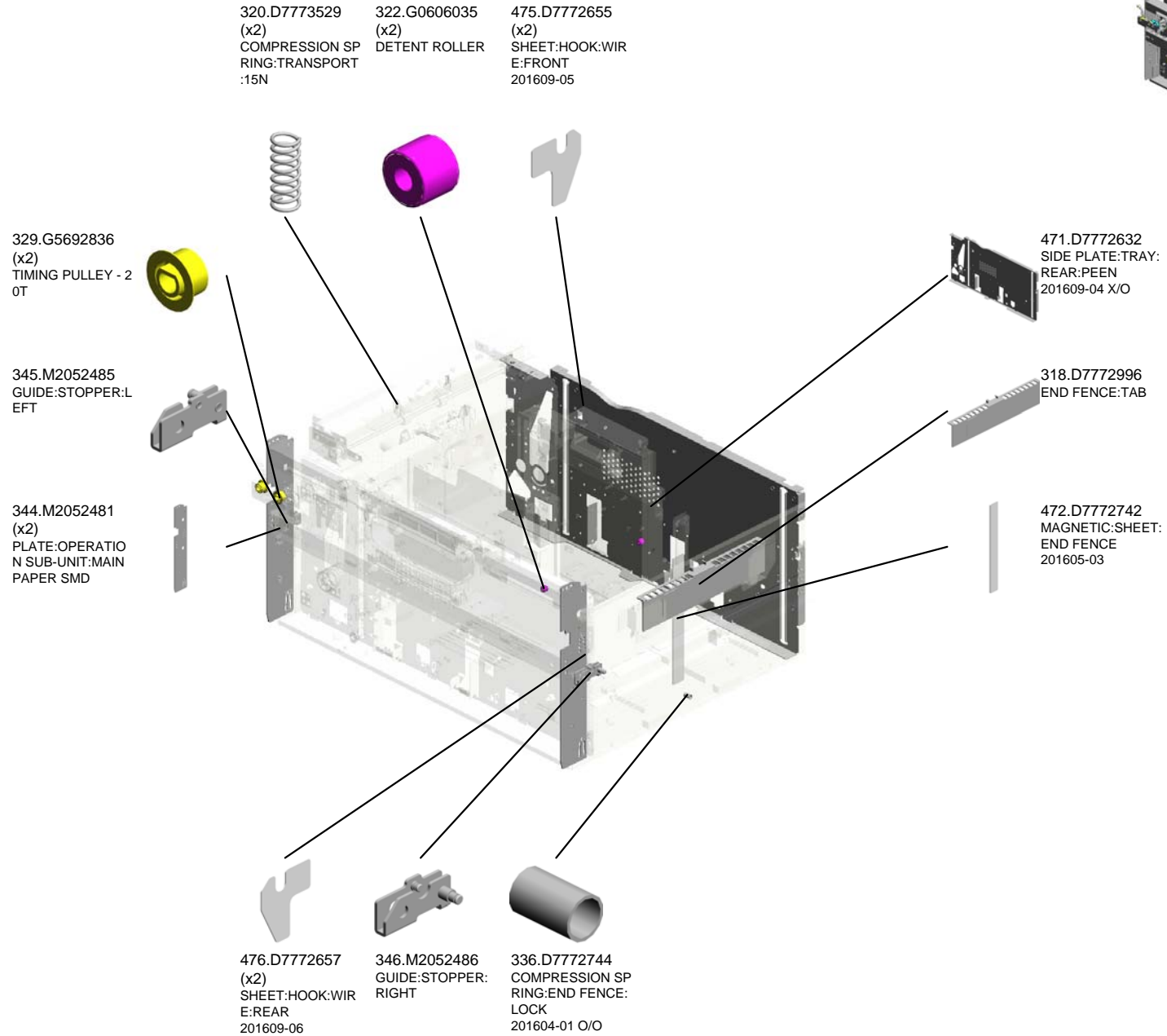
343.M2052495
 [A]
 PAPER TRAY:ASS'
 Y
 201607-01 O/O



U004_S017
PAPER TRAY:ASS'Y



343.M2052495
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

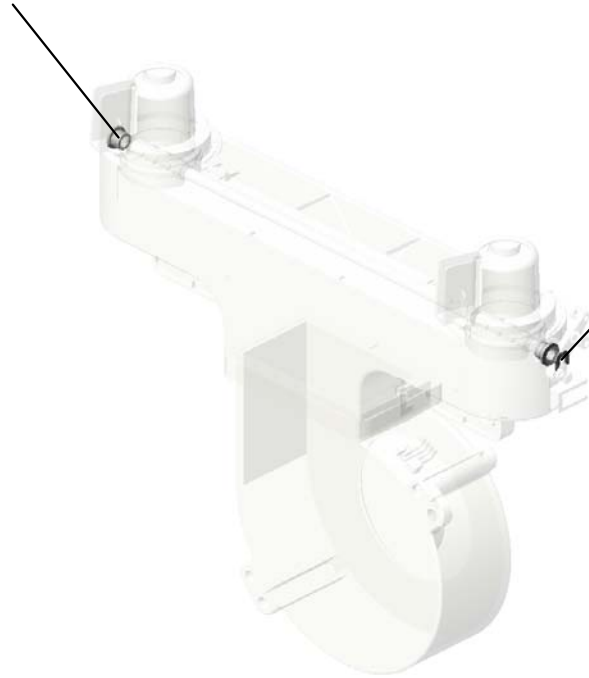


M2052480
[A]
PAPER TRAY:ASS'
Y
201607-01 O/O

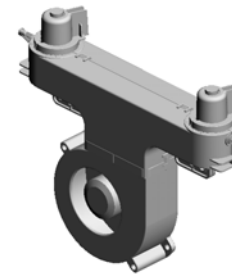
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S001
DUCT:SIDE:BLOWER:SUB-ASS'Y

67.53241658
(x2)
BUSHING- 4X8X4.5
MM



48.08050100
(x2)
RETAINING RING -
M2.5

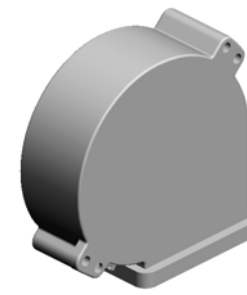
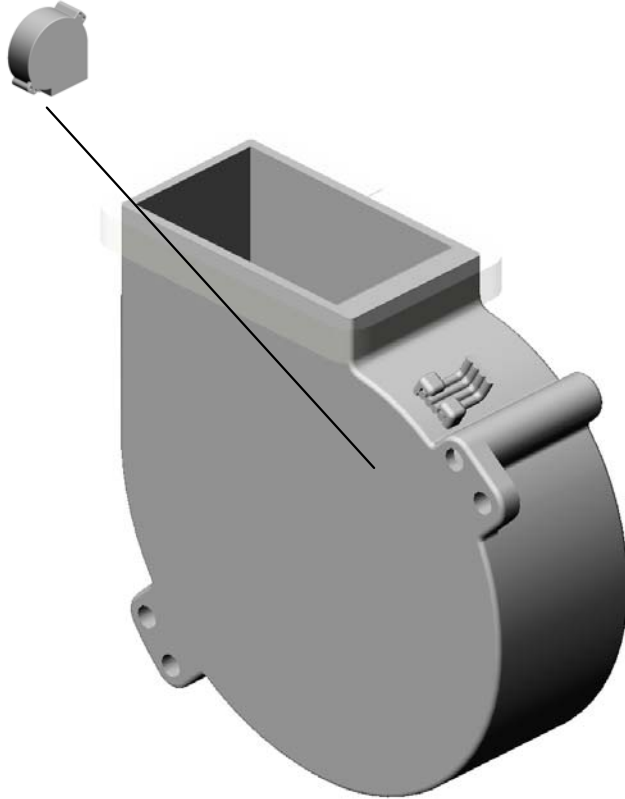


313.D7772981
DUCT:SIDE:BLOW
ER:SUB-ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S001_S001
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

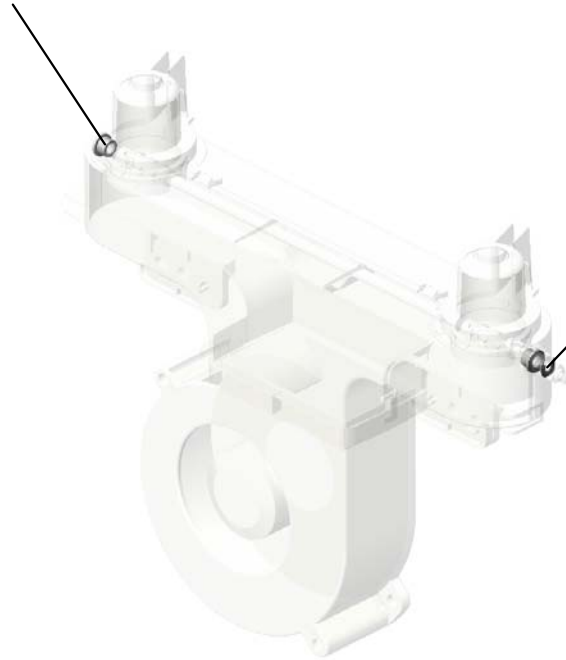


190.D7771170
BLOWER:SEAL

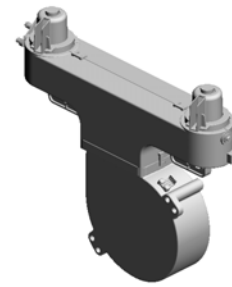
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S002
DUCT:SIDE:BLOWER:REAR:ASS'Y

67.53241658
(x2)
BUSHING- 4X8X4.5
MM



48.08050100
(x2)
RETAINING RING -
M2.5

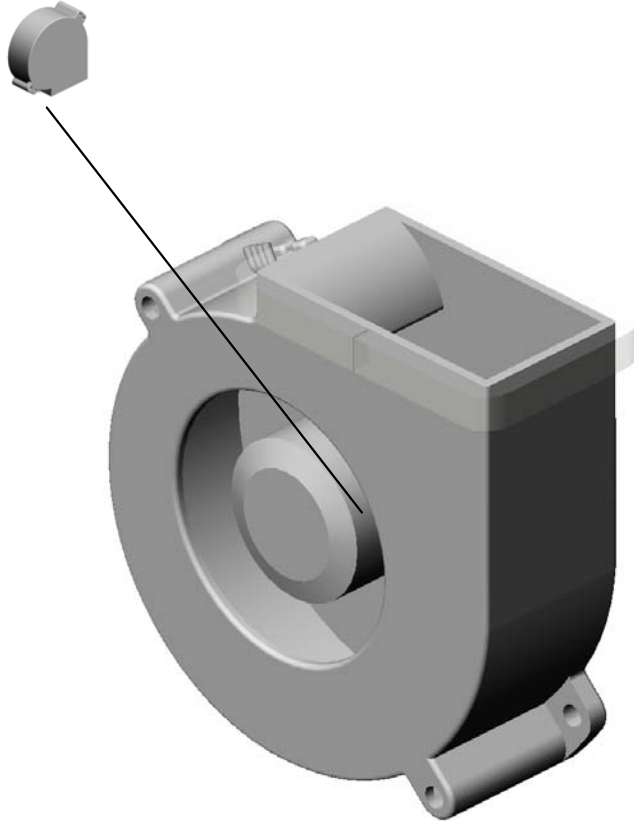


314.D7772986
DUCT:SIDE:BLOW
ER:REAR:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S002_S001
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

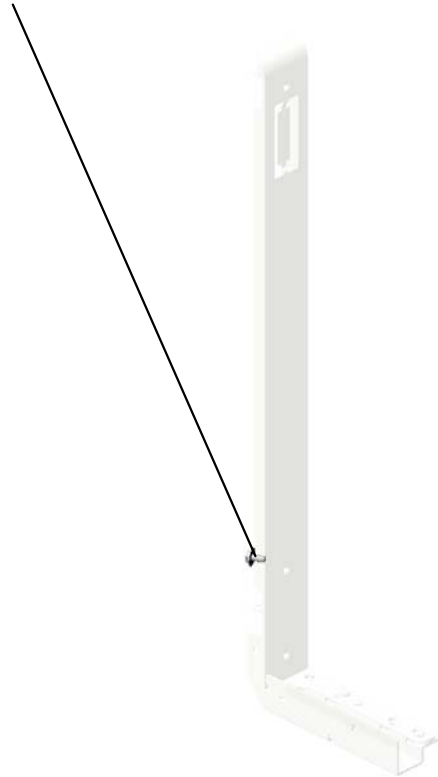


190.D7771170
BLOWER:SEAL

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S003
PLATE:END FENCE:ASS'Y

21.04543006N
TAPPING SCREW:
ROUND POINT:3X6

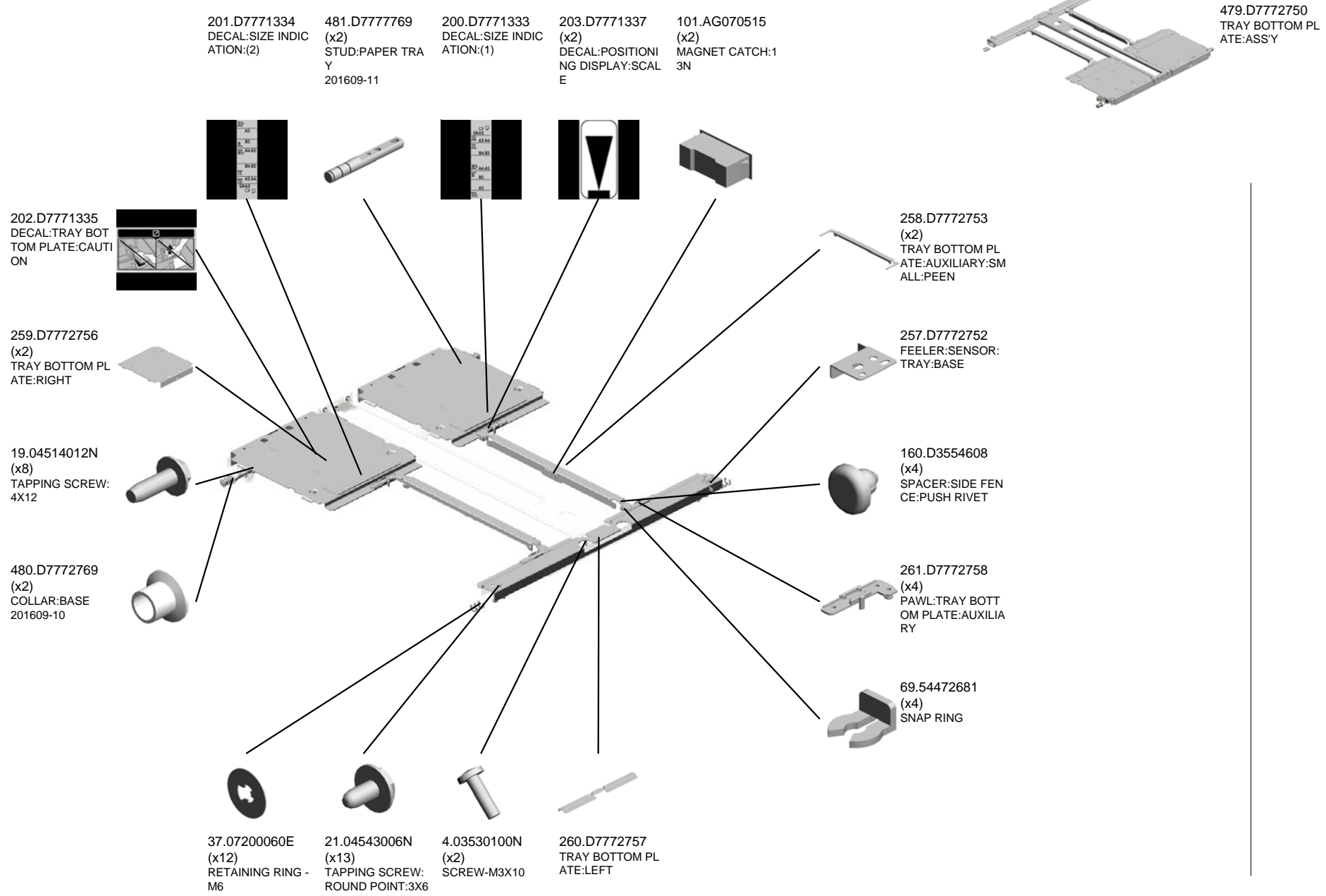


250.D7772730
PLATE:END FENC
E:ASS'Y

21.04543006N (x 1)
TAPPING SCREW:ROUND POINT:3X6

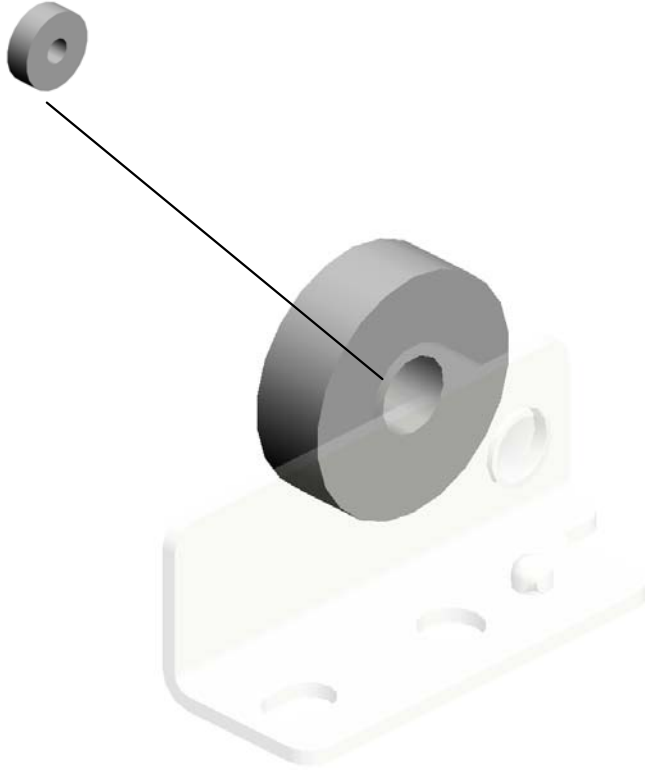
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|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S004 TRAY BOTTOM PLATE:ASS'Y



U004_S017_S004_S001
ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-ASS'Y

474.07403206
BALL BEARING - 6
X19X6
201609-12

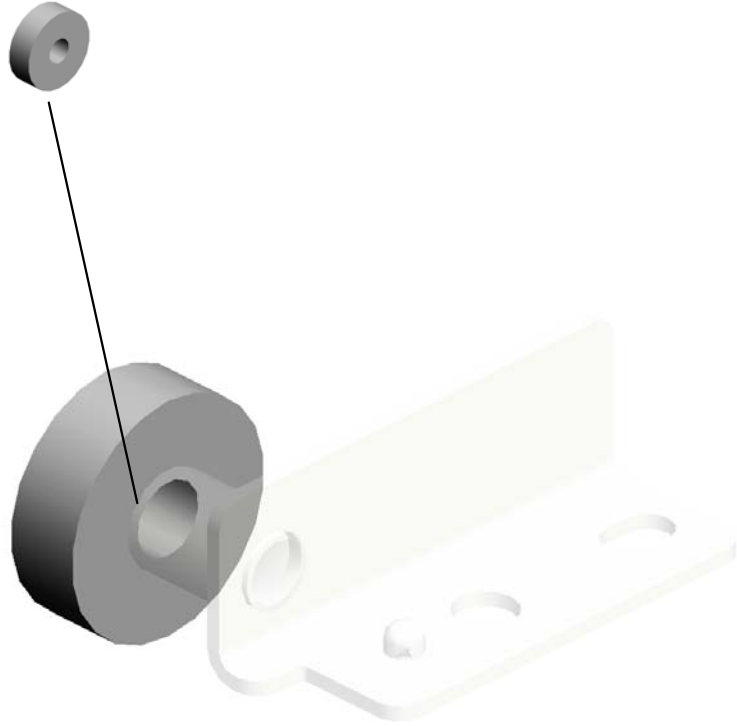


477.D7772745
ROLLER:TRAY BO
TTOM PLATE:REA
R RIGHT:SUB-ASS'
Y
201609-08

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S004_S002
ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT:SUB-ASS'Y

474.07403206
BALL BEARING - 6
X19X6
201609-12



478.D7772746
ROLLER:TRAY BO
TTOM PLATE:FRO
NT RIGHT:SUB-AS
S'Y
201609-09

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S005

SHAFT:MISFEED REMOVAL:NO.3:ASS'Y

470.06230160E
SPRING PIN:3X16

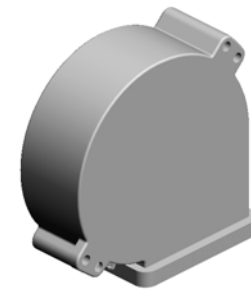
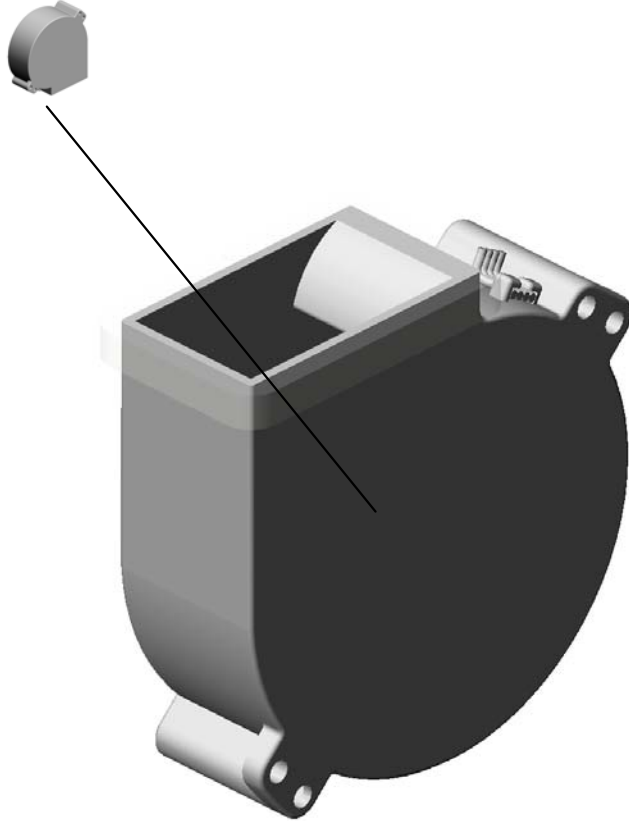


270.D7772825
SHAFT:MISFEED R
EMOVAL:NO.3:ASS
Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S006
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O



190.D7771170
BLOWER:SEAL

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S007
BLOWER:SEAL

111.AX660017
FAN:BLOWER:DC2
4V
201606-10 X/O

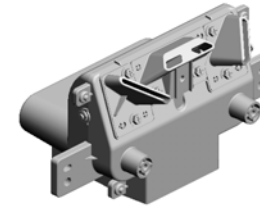


190.D7771170
BLOWER:SEAL

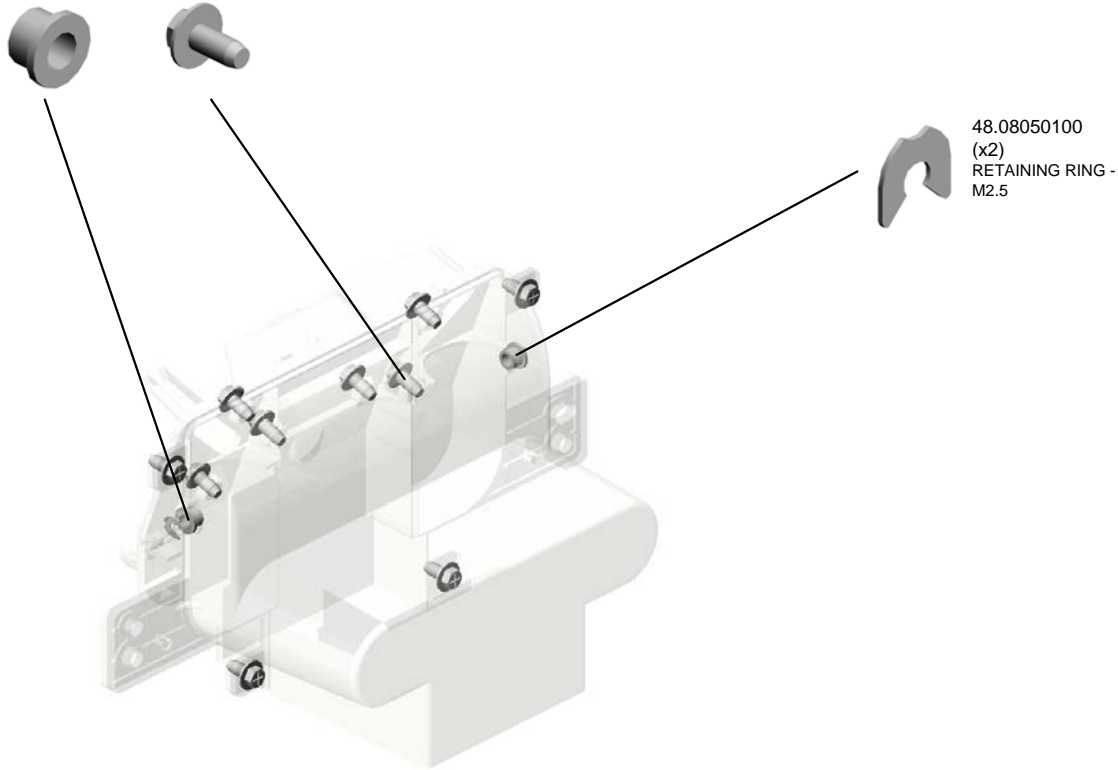
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|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S017_S008
DUCT:FRONT:BLOWER:ASS'Y

67.53241658 12.04504008N
(x2) (x10)
BUSHING- 4X8X4.5 TAPPING SCREW -
MM M4X8



283.D7772865
DUCT:FRONT:BLO
WER:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U004_S018

GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y

58.11050692
CLAMP:LES-0503

82.AA084059
(x4)
BALL BEARING HO
LDER

98.AF022167
(x2)
TRANSPORT ROLL
ER - DRIVEN

103.AW010151
PHOTO REFLECTIO
N SENSOR:PS122T
L1-A

15.04513006N
TAPPING SCREW -
3X6



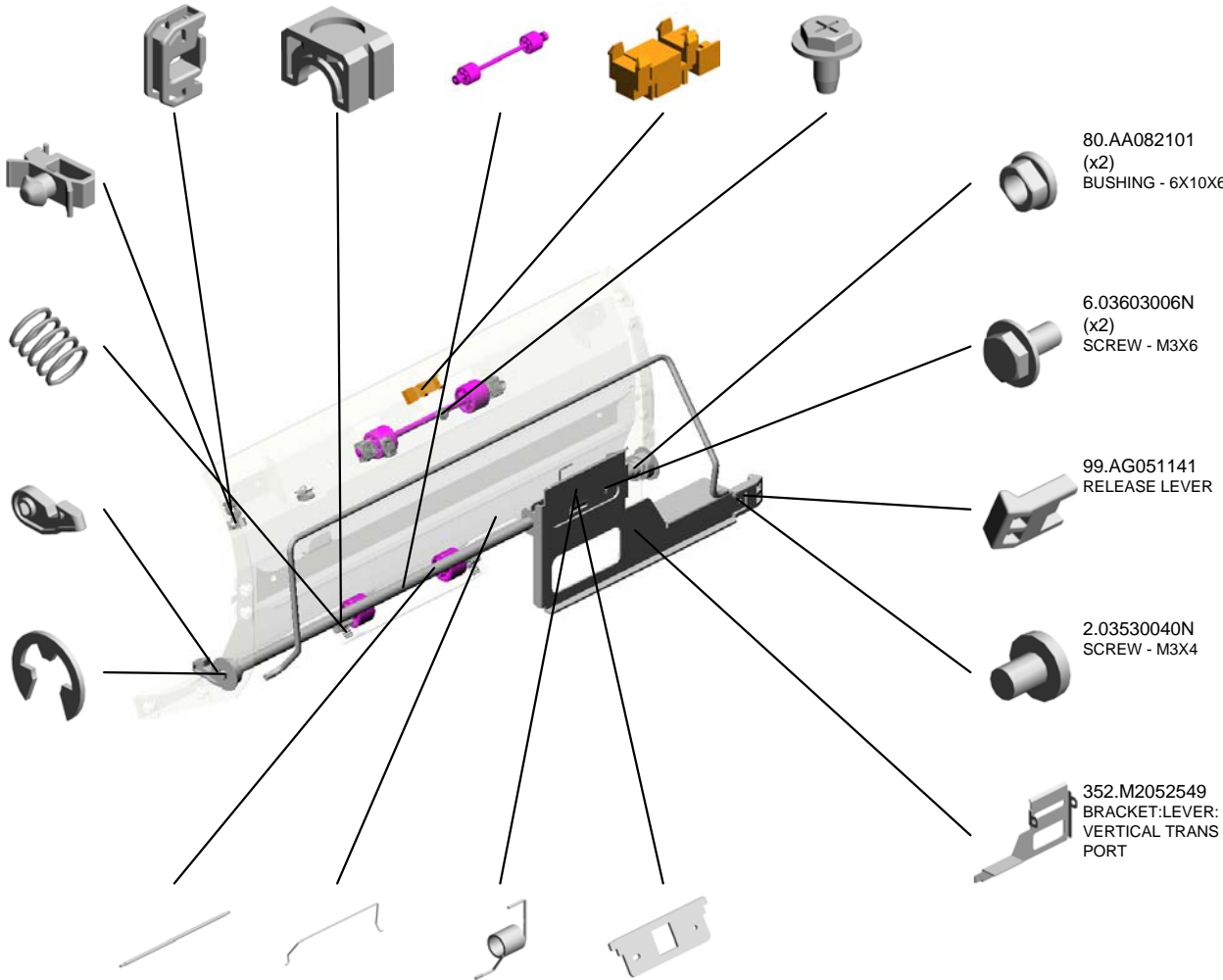
351.M2052536
GUIDE PLATE:VER
TICAL TRANSPOR
T:LEFT:ASSY

54.11050511
(x3)
HARNES CLAMP -
LWS-0306ZC

78.AA063674
(x4)
SPRING - 8N

461.M2057489
(x2)
LATCH:GUIDE PLA
TE:LOCK:RELEASE
:SIDE

35.07200040E
(x2)
RETAINING RING -
M4



80.AA082101
(x2)
BUSHING - 6X10X6

6.03603006N
(x2)
SCREW - M3X6

99.AG051141
RELEASE LEVER

2.03530040N
SCREW - M3X4

352.M2052549
BRACKET:LEVER:
VERTICAL TRANSPOR
T

353.M2052550
SHAFT:LATCH:GUI
DE PLATE:VERTIC
AL TRANSPORT

350.M2052521
TORSION SPRING:
GUIDE PLATE:VER
TICAL TRANSPOR
T

357.M2052559
COIL SPRING:GRIP
:OPEN AND CLOSE

456.M2057404
LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK

U004_S019

GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y

80.AA082101
(x4)
BUSHING - 6X10X6

6.03603006N
(x2)
SCREW - M3X6

136.C3137574
(x2)
SPONGE:GUIDE:PU
NCH

442.M2054896
SHAFT:LATCH:GUI
DE PLATE:DUPLEX
:LOWER

455.M2057403
GRIP:PICK-UP PAP
ER JAM:TRANSPOR
T SUB-UNIT:OPE
N AND CLOSE



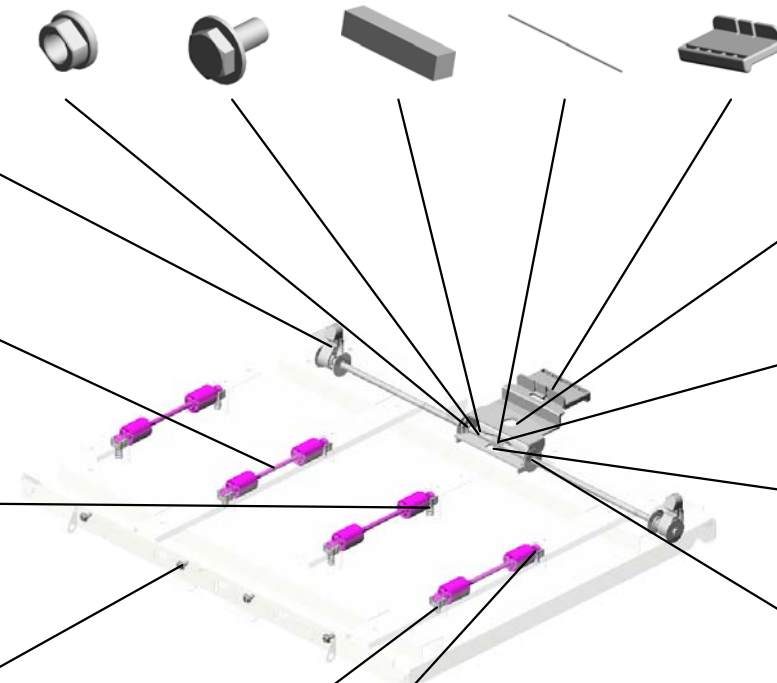
441.M2054875
GUIDE PLATE:DUP
LEX MD:LOWER:A
SS'Y

460.M2057488
(x2)
LATCH:GUIDE PLA
TE:LOCK:RELEASE

468.M3791627
(x4)
TRANSPORT ROLL
ER:DRIVEN

324.G1784822
(x4)
SPRING:PRESSUR
E:0.8N:DIA0.65

27.04544008Q
(x4)
TAPPING SCREW -
M4X8



457.M2057405
GRIP:GUIDE PLAT
E:REGISTRATION:
LEFT LOWER

459.M2057486
COIL SPRING:GRIP
:OPEN AND CLOSE
:LOWER

456.M2057404
LINK:GUIDE PLATE
:OPEN AND CLOSE
:UN LOCK

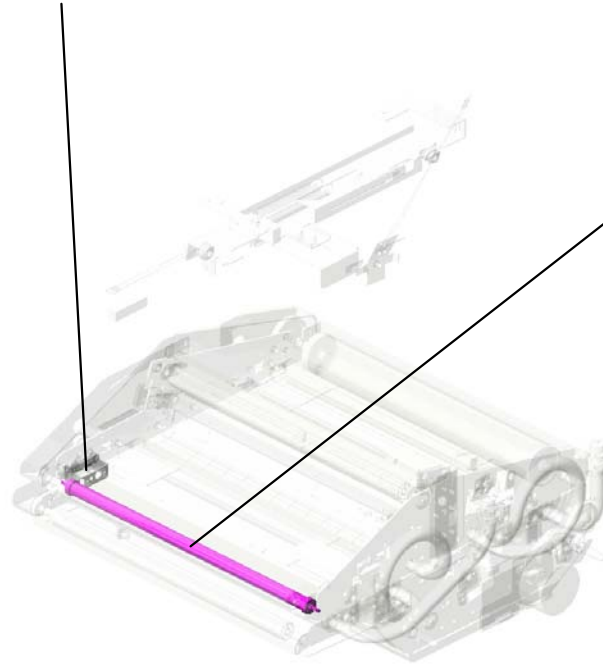
35.07200040E
(x6)
RETAINING RING -
M4

79.AA063675
(x4)
SPRING - 5N

82.AA084059
(x8)
BALL BEARING HO
LDER

U005.TRANSPORT:LIQUID COOLING

U005_S002
M2057779
HOLDER:LATCH:PIN:FRONT
RIGHT:SUB-ASSY



U005_S001
M2057756
ROLLER:ENTRANCE:LIQUID
COOLING:UPPER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U005 TRANSPORT:LIQUID COOLING

- 10.07200040E (x8) RETAINING RING - M4
- 2.04504010N TAPPING SCREW: M4X10
- 13.07413808 (x2) BALL BEARING - 8 X16X5MM
- 8.04544008N TAPPING SCREW: ROUND POINT:4X8
- 12.07403506 (x4) BALL BEARING - 6 X12X4 MM



17.11050723
CLAMPS:WES-050
7



16.11050692
CLAMP:LES-0503



22.AA082101
(x2)
BUSHING - 6X10X6



21.AA061164
(x3)
TENSION SPRING:
GEAR:ON-OFF



4.04514008N
(x68)
TAPPING SCREW:
4X8



11.07200060E
(x4)
RETAINING RING -
M6



15.11050511
(x9)
HARNESS CLAMP -
LWS-0306ZC



1.03530050N
(x4)
SCREW-M3X5



14.11050409
CARD SPACER- 6.
4MM



6.04514012N
(x2)
TAPPING SCREW:
4X12



9.07200030E
(x5)
RETAINING RING -
M3



3.04513006N
(x34)
TAPPING SCREW -
3X6



20.AA060948
(x2)
TENSION SPRING:
STRIPPER PAWLS:
50MN



7.04544006Q
(x2)
TAPPING SCREW:
4X6



19.AA043802
SYNCHRONOUS B
ELT:B80S3M180



15.11050511
(x13)
HARNESS CLAMP -
LWS-0306ZC

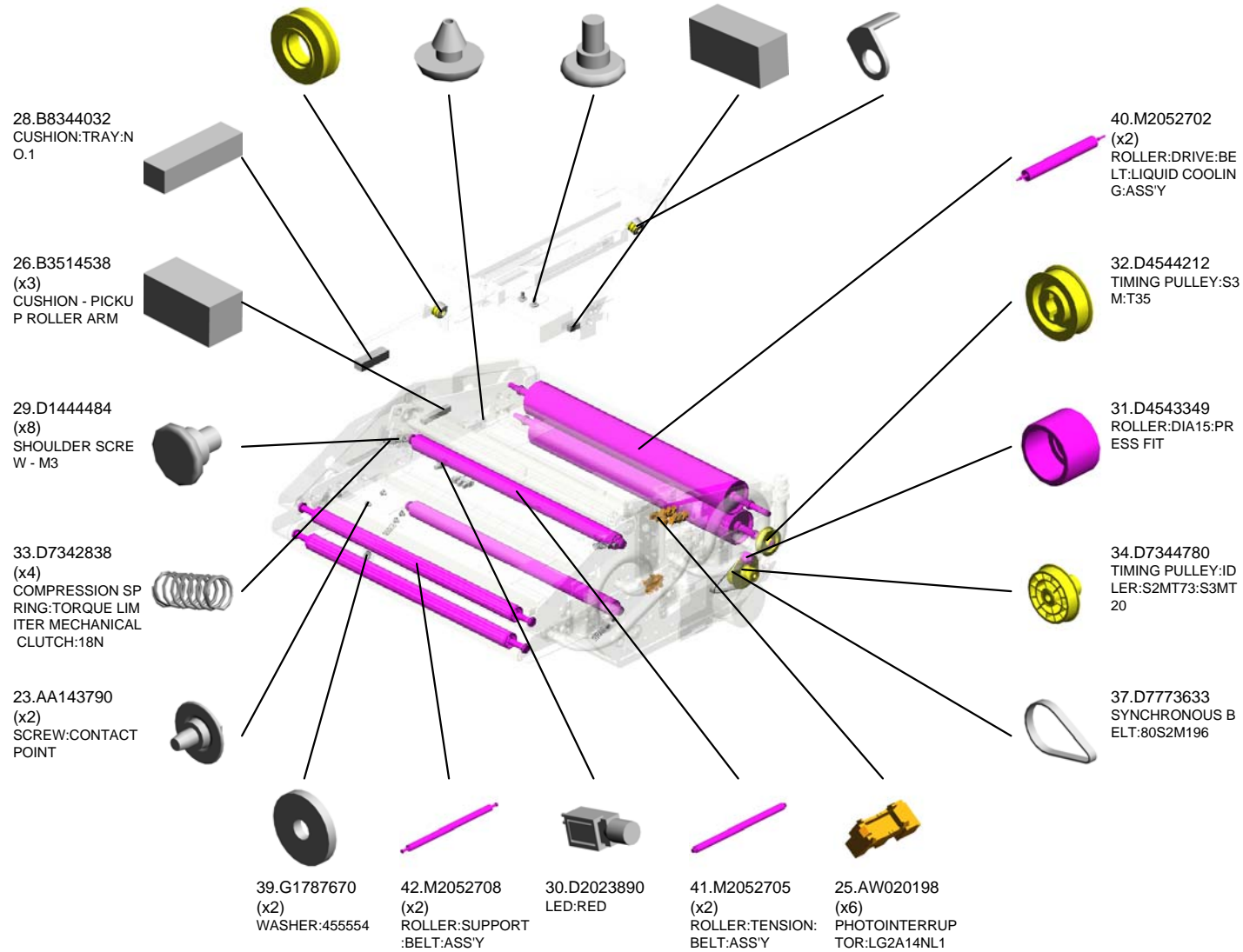


18.11050751
(x2)
CLAMP:LWSM-060
6-3.2M

3.04513006N (x 4)
TAPPING SCREW - 3X6
4.04514008N (x 7)
TAPPING SCREW:4X8
5.04514010N (x 7)
TAPPING SCREW:4X10
7.04544006Q (x 2)
TAPPING SCREW:4X6
10.07200040E (x 1)
RETAINING RING - M4
11.07200060E (x 3)
RETAINING RING - M6

U005 TRANSPORT:LIQUID COOLING

- 35.D7772842 (x4) PULLEY:RISE
- 38.G1784852 (x2) RUBBER FOOT:7086082
- 24.AA143852 (x2) SCREW
- 27.B7143823 CUSHION - JUNCTI ON GATE
- 36.D7772843 (x2) COVER:WIRE:TRA Y BOTTOM PLATE



U005 TRANSPORT:LIQUID COOLING

54.M2057403
GRIP:PICK-UP PAPER JAM: TRANSPORT SUB-UNIT: OPEN AND CLOSE

60.M2057702
DECAL:LEVER: PICK-UP PAPER JAM: E1

48.M2052844
HANDLE:LATCH: LIQUID COOLING

51.M2054721
(x3)
COIL SPRING: DECURATOR: OPEN AND CLOSE

50.M2054629
(x4)
WIRE: DECURATOR: OPEN AND CLOSE



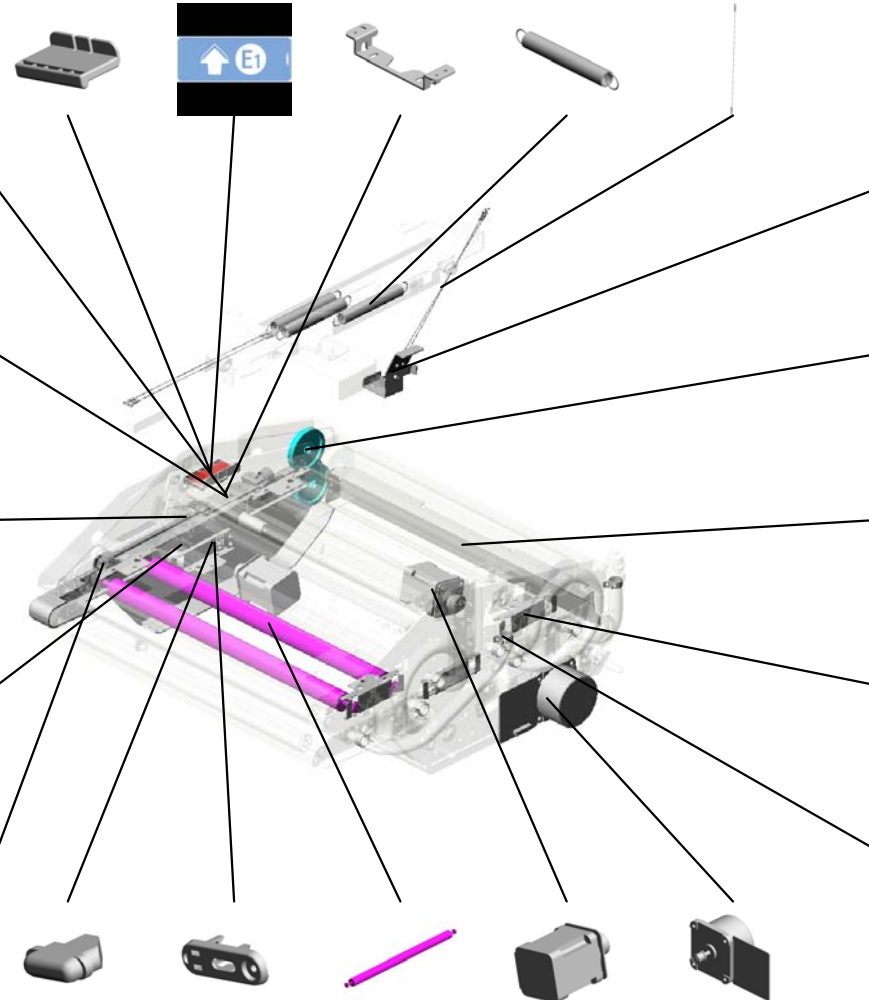
56.M2057484
COIL SPRING: GRIP: OPEN AND CLOSE: UPPER

55.M2057404
LINK: GUIDE PLATE: OPEN AND CLOSE: UN LOCK

49.M2052845
SHAFT: LATCH: LIQUID COOLING

44.M2052772
INNER COVER: LIQUID COOLING: LOWER

57.M2057488
(x2)
LATCH: GUIDE PLATE: LOCK: RELEASE



52.M2054744
BRACKET: FIX: WIRE: DECURATOR

43.M2057806
(x2)
GEAR: DRIVE: UPPER LOWER: 201511-02 O/O

46.M2052816
GUIDE PLATE: EXIT: LOWER: ASS'Y

61.M2057712
(x6)
GUIDE: PRESSURE ROLLER: LIQUID COOLING

53.M2057015
(x8)
BAND: COIL SPRING: TUBE: LIQUID COOLING

58.M2057492
LED: LENS: PAPER JAM

59.M2057495
LED HOLDER: PAPER JAM: TRANSPORT SUB-UNIT

62.M2057731
(x2)
ROLLER: PRESSURE: BELT: SPONGE: 201512-11 X/O

45.M2052812
(x2)
CAM: SWIVEL: LIQUID COOLING: ASS'Y

47.M2052821
DC MOTOR: LIQUID COOLING: ASS'Y

U005 TRANSPORT:LIQUID COOLING

- 80.M2052756 INNER COVER:LIQUID COOLING:UPPER
- 66.M2057760 STAY:ROLLER:ENTRANCE:UPPER
- 77.M2057817 (x2) ROLLER:SWIVEL:BELT:ASSY
- 78.M2057820 (x2) FLAT CONVEYER BELT:COOLING:CORSE POLISH
- 81.M2052834 HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN



74.M2057785
DECAL:LEVER:SIZE:CHANGE



76.M2057802
DECAL:LEVER:ENTRANCE



65.M2057759
LEVER:ROLLER:ENTRANCE:UPPER



67.M2057763
SHAFT:CAM:ROLLER:ENTRANCE:UPPER



72.M2057774
GUIDE:EXIT:UPPER:ASSY



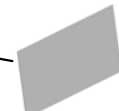
68.M2057764 (x2)
ROLLER:PRESSURE:SPONGE:AL:PRESS FIT 201512-10 X/O



69.M2057768
TUBE:LIQUID COOLING:ENTRANCE



79.M2052730 (x2)
SHEET:PTFE:COOLING 201512-07



75.M2057789
SHAFT:IDLER:TENSION:LIQUID COOLING



62.M2057731 (x2)
ROLLER:PRESSURE:BELT:SPONGE



63.M2057750
CUSHION:RUBBER:EBCS-4



71.M2057770 (x2)
TUBE:LIQUID COOLING:CONNECTION



70.M2057769
TUBE:LIQUID COOLING:EXIT



U005_S001
ROLLER:ENTRANCE:LIQUID COOLING:UPPER:ASS'Y

10.07200040E
(x2)
RETAINING RING -
M4

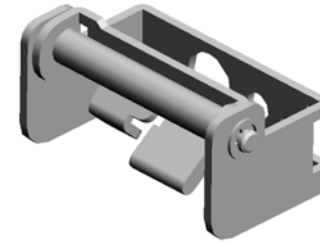
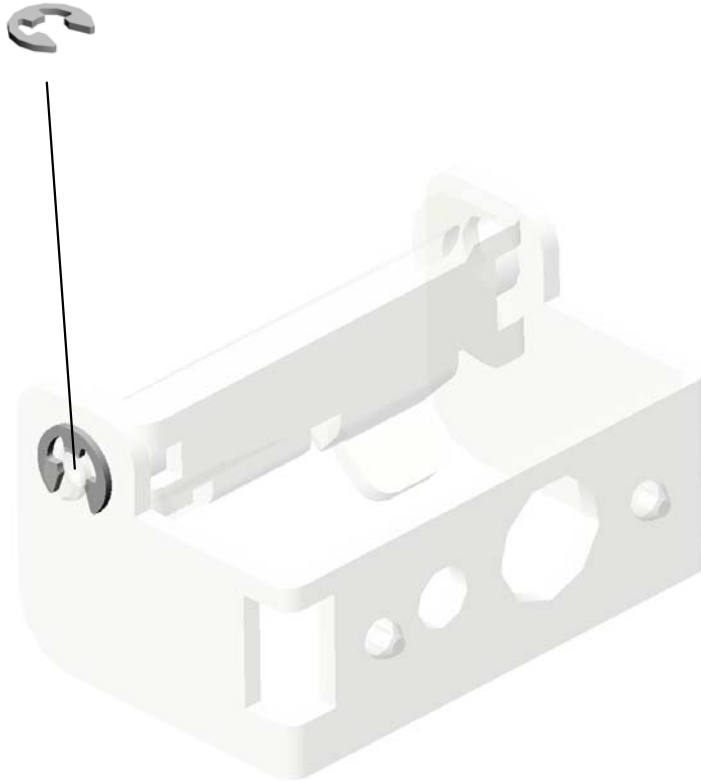


64.M2057756
ROLLER:ENTRANC
E:LIQUID COOLING
:UPPER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U005_S002
HOLDER:LATCH:PIN:FRONT RIGHT:SUB-ASS'Y

9.07200030E
RETAINING RING -
M3



73.M2057779
HOLDER:LATCH:PI
N:FRONT RIGHT:S
UB-ASSY

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006.FUSING

U006_S010
M2052824
PLATE:LATCH:FIX:HANDLE:ASSY

U006_S001
M2054020
FUSING UNIT:ASSY

U006_S002
M2053977
ROLLER:POLISH:FLAT BELT-FUSING:ASSY

U006_S009
M2054455
INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASSY

U006_S004
M2054021
(EU/AA):FUSING UNIT:ASSY

U006_S008
M2054349
DRIVE UNIT:WEB:CLEANING UNIT:ASSY

U006_S005
M2054021
(EU/AA):FUSING UNIT:ASSY

U006_S006
M2054327
INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASSY

U006_S007
M2054196
BRACKET:CAM:SHAFT:ASSY

U006_S003
M2054297
WEB:CLEANING UNIT:ASSY

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001.FUSING UNIT:ASS'Y

U006_S001_S001
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006_S001_S006
M2054024
STRIPPER PLATE:ASS'Y

U006_S001_S007
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

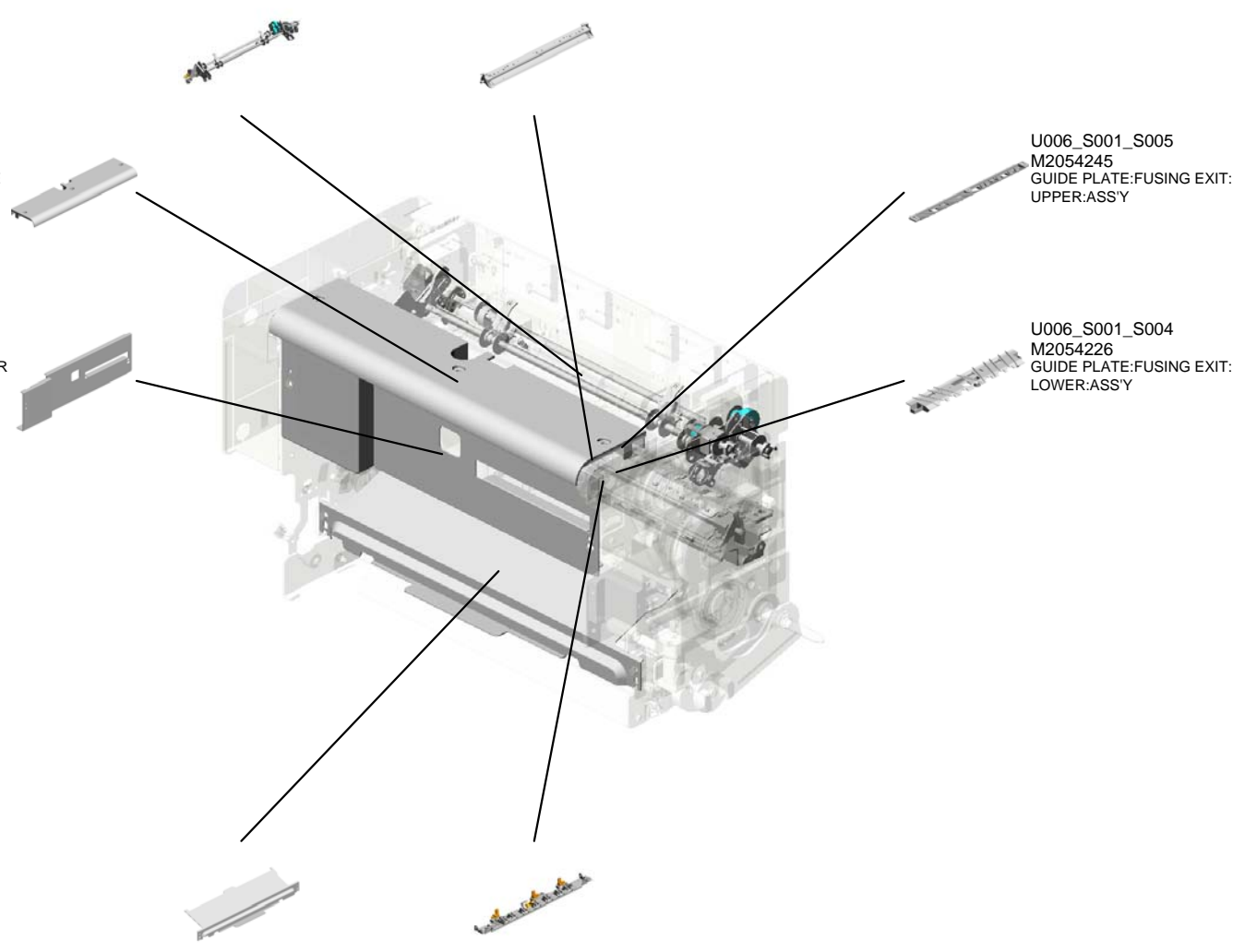
U006_S001_S005
M2054245
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

U006_S001_S002
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

U006_S001_S004
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006_S001_S008
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y

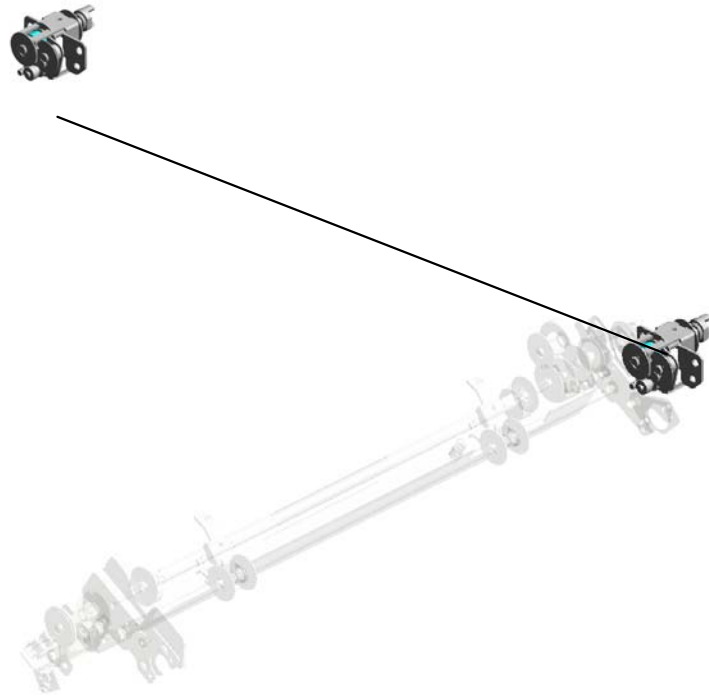
U006_S001_S003
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S001.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006_S001_S001_S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|-------------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|-------------|------|------|------|------|

U006_S002.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006_S002_S001
M2053975
COVER:POLISH:ROLLER:AS
S'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004.(EU/AA):FUSING UNIT:ASS'Y

U006_S004_S006
M2054024
STRIPPER PLATE:ASS'Y

U006_S004_S001
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006_S004_S005
M2054245
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

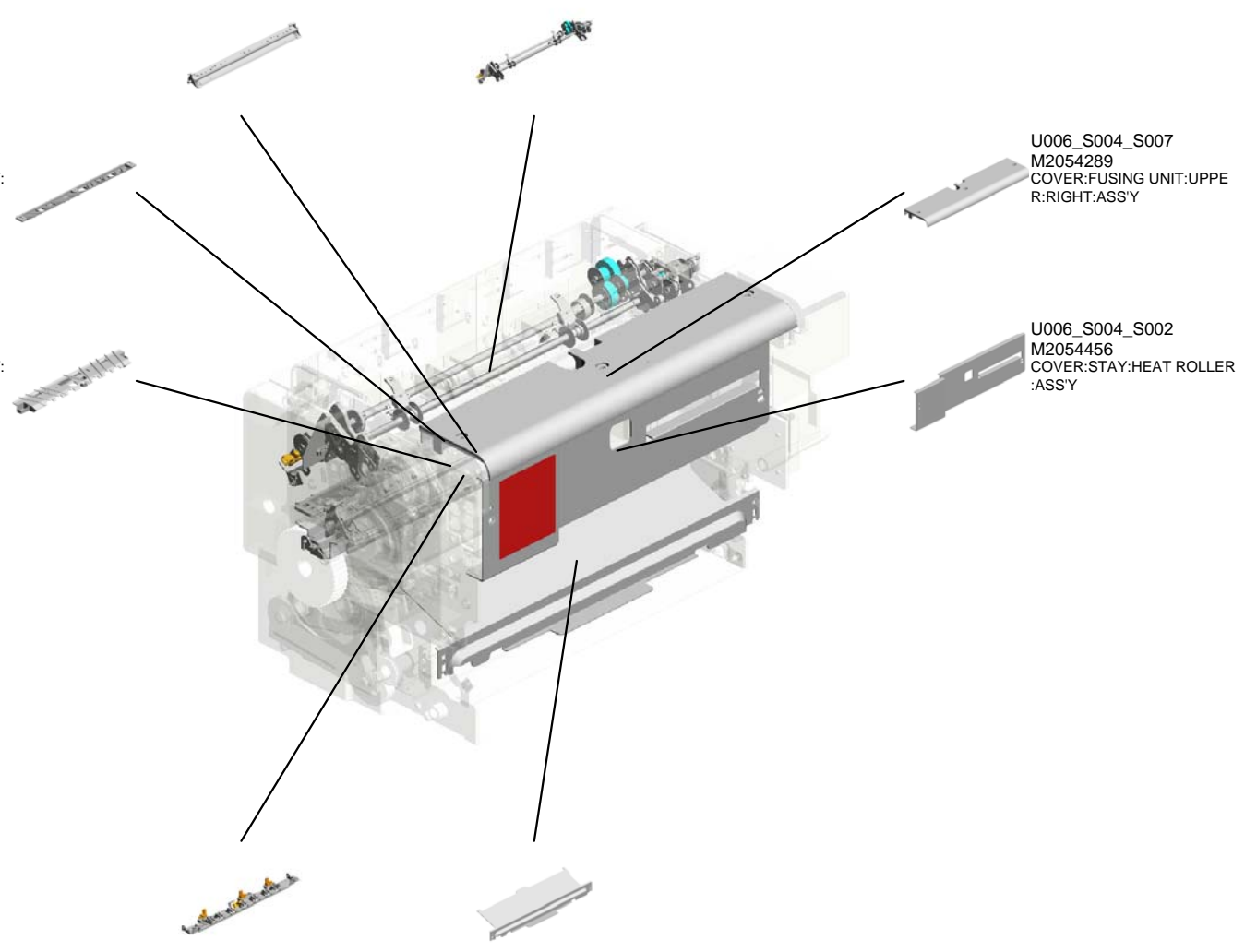
U006_S004_S007
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

U006_S004_S004
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006_S004_S002
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

U006_S004_S003
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y

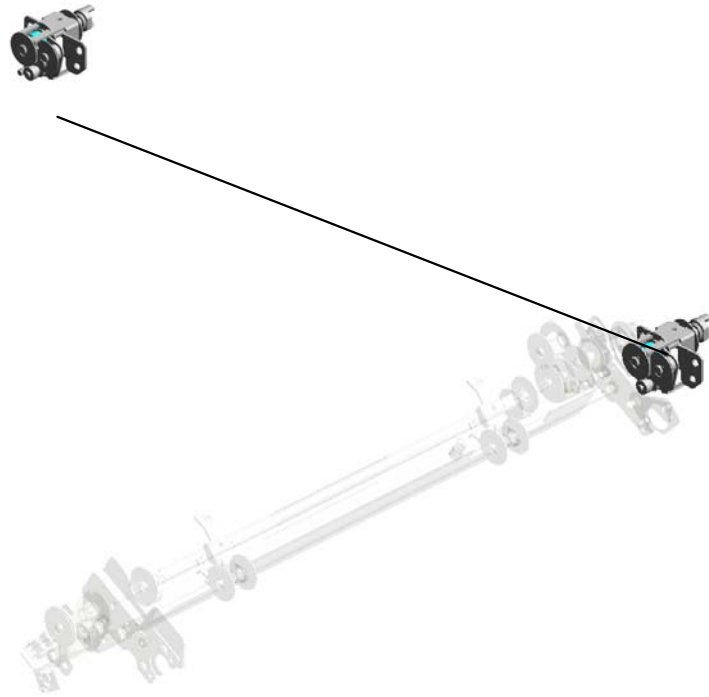
U006_S004_S008
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S001.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

U006_S004_S001_S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005.(EU/AA):FUSING UNIT:ASS'Y

U006_S005_S006
M2054024
STRIPPER PLATE:ASS'Y

U006_S005_S001
M2053976
ROLLER:POLISH:FLAT BELT-
FUSING:ASS'Y

U006_S005_S005
M2054245
GUIDE PLATE:FUSING EXIT:
UPPER:ASS'Y

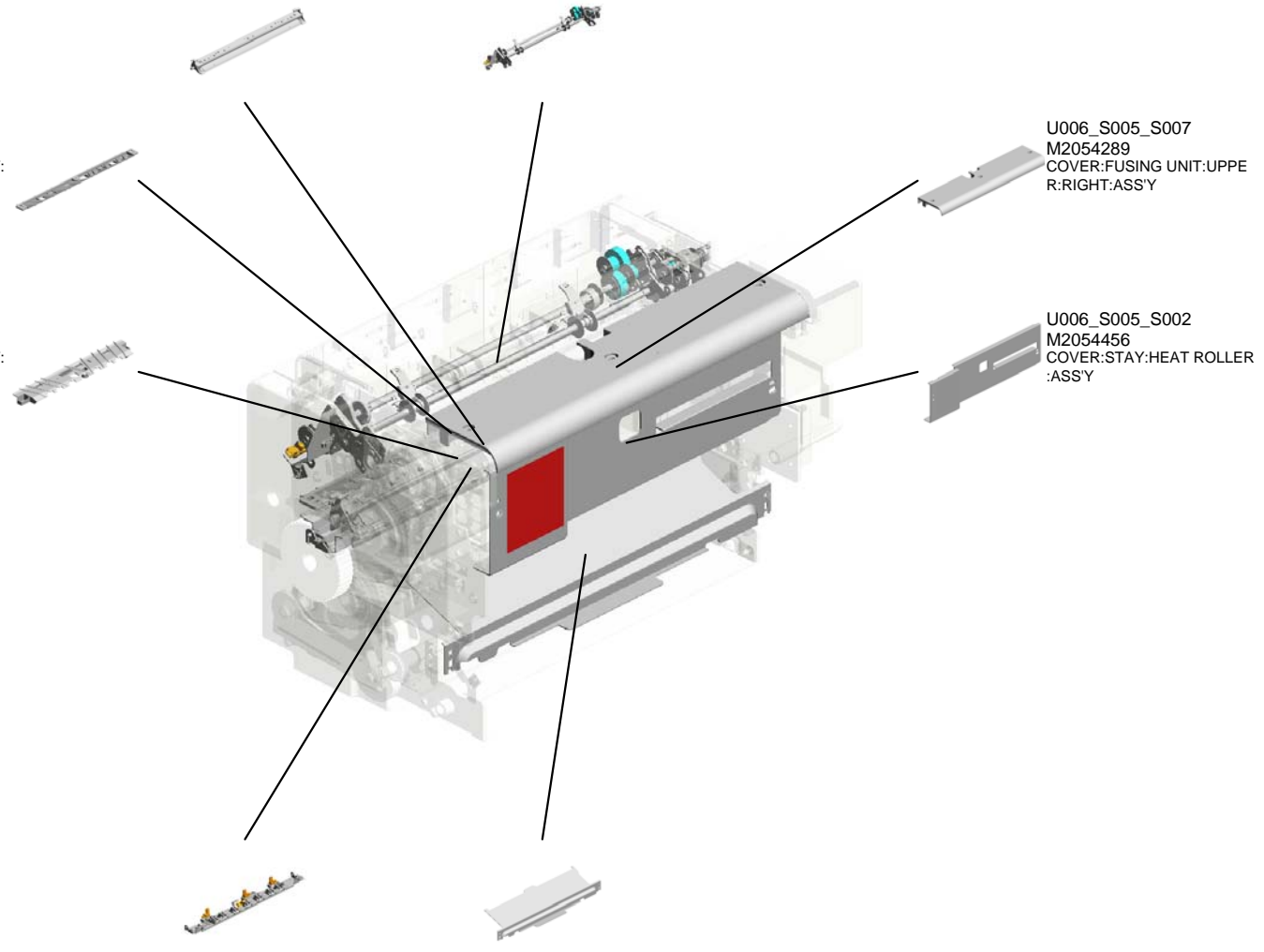
U006_S005_S007
M2054289
COVER:FUSING UNIT:UPPE
R:RIGHT:ASS'Y

U006_S005_S004
M2054226
GUIDE PLATE:FUSING EXIT:
LOWER:ASS'Y

U006_S005_S002
M2054456
COVER:STAY:HEAT ROLLER
:ASS'Y

U006_S005_S003
M2054223
STAY:PICKOFF PAWL:PRES
SURE ROLLER:ASS'Y

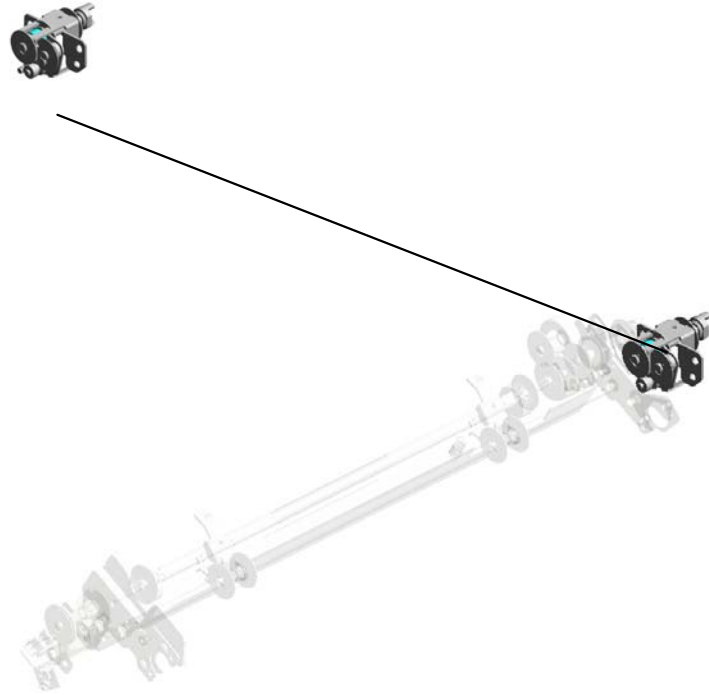
U006_S005_S008
M2054422
FUSING ENTRANCE GUIDE
PLATE:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S001.ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

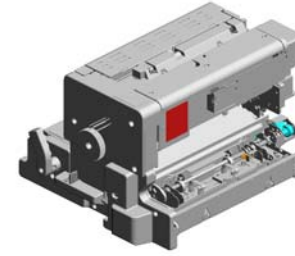
U006_S005_S001_S001
M2054121
HOLDER:SHAFT:DRIVE:SUB-
ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006 FUSING

- 45.09543006N (x4) SCREW - M3X6
- 6.03540060N (x2) SCREW-M4X6
- 35.08010237 HEXAGONAL BOLT :DOUBLE SCREW: M4X12
- 13.04544008Q (x3) TAPPING SCREW - M4X8
- 56.11050551 (x5) CLAMP:LES-0505



15.05940120E (x2) HEXAGON BOLT - M4X12

52.11050511 (x5) HARNESS CLAMP - LWS-0306ZC

58.11050692 (x2) CLAMP:LES-0503

7.03540400N (x6) SCREW:M4X40

12.04503008N (x4) TAPPING SCREW - M3X8

10.03604006N (x79) SCREW - M4X6

42.09515008N (x2) SCREW:POLISHED ROUND:M5X8

8.03603006N (x8) SCREW - M3X6

29.07403810 BALL BEARING:DIA 10XDIA19X5

21.07200080E (x8) RETAINING RING - M8

57.11050600 (x22) CLAMP:LWSM-030 6-2M

34.08010236 (x3) HEXAGONAL BOLT :DOUBLE SCREW: M4X8

56.11050551 CLAMP:LES-0505

19.07200040E (x2) RETAINING RING - M4

1.03140180N PAN HEAD SCREW :M4X18

64.11050758 CLAMP:LWSM-030 6A

67.58401632 (x2) STEPPED SCREW

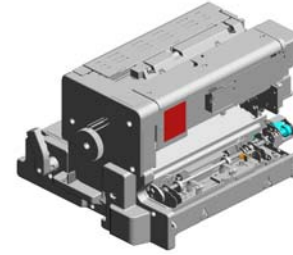
46.09543008N (x2) SCREW - M3X8

8.03603006N (x 6) SCREW - M3X6
10.03604006N (x 3) SCREW - M4X6

32.07413810 (x3) BALL BEARING:10 X19X7MM

U006 FUSING

- 68.AA060582 LOCK SPRING
- 132.AW020198 PHOTOINTERRUP
TOR:LG2A14NL1
- 146.B2234332 (x3)
HOLDER:THERMO
PILE
- 145.B2234331 (x3)
COVER:THERMOPI
LE
- 134.AW100138 (x3)
THERMOPILE



65.11050761
(x14)
CLAMP:LWS-0511A



130.AW010200
PAPER FEED SEN
SOR:FUSING EXIT



64.11050758
(x2)
CLAMP:LWSM-030
6A



140.AX660017
(x3)
FAN:BLOWER:DC2
4V
201606-10 X/O



61.11050723
(x2)
CLAMPS:WES-050
7



115.AB012219
GEAR:CAM:SHAFT:
WEB:ON-OFF



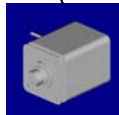
114.AB012218
GEAR:IDLER:WEB:
ON-OFF:1



113.AB012217
GEAR:WORM WHE
EL:MOTOR:FUSIN
G:ON-OFF



137.AX040267
DC STEPPER MOT
OR:DIA42:24V



67.58401632
(x2)
STEPPED SCREW



66.50530419
(x4)
BUSHING - 10MM



142.B1321221
HOLDER:SPRING:
PULL OUT



141.B1321183
BRACKET:LOCK



143.B1321224
SUPPORTING PLA
TE:BRACKET:LOC
K



93.AA132300
(x2)
ROLLER:LOCK:PU
LL OUT



U006 FUSING

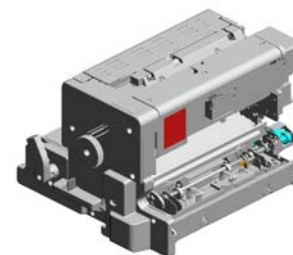
154.D0744371
GRIP:SLIDER:FUSI
NG

184.M0774227
HOLDER:THERMO
PILE:HEAT ROLLE
R:WELDING

183.M0774226
CASE:THERMOPIL
E

147.B2342390
(x3)
FLANGED HEXAG
ONAL HEAD BOLT:
M4X8

166.G1787744
BOSS:POSITIONIN
G PIN:TRANSPORT
UNIT:NO.2



160.G1784450
TENSION SPRING:
OIL APPLICATION
UNIT

148.C2442451
(x2)
SCREW:TRANSFE
R/SEPARATION

266.M2053984
GUIDE PLATE:FUSI
NG UNIT:FRONT:P
EEN
201512-02 X/O

259.M2054339
(x2)
CAM:WEB:A

165.G1787743
BOSS:POSITIONIN
G PIN:TRANSPORT
UNIT:NO.1

265.M2054401
SEAL:DUCT:PULL
OUT:LOWER:ASS'
Y

158.D1792468
(x2)
GRIP:DRUM STAY:
PCU

258.M2054338
SHAFT:ON-OFF:W
EB:A

261.M2054342
FEELER:CAM:WEB
:ON-OFF

260.M2054341
KNOB:CAM

264.M2054399
SHAFT:LOCK:PULL
OUT:FUSING UNIT

162.G1784759
BRACKET:LOCK:E
XIT

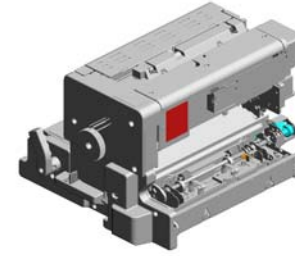
163.G1784818
(x2)
SPRING:PULL OUT
:LOCK:EXIT

256.M2054335
(x2)
JOINT:WEB:ROLLE
R:DRIVE

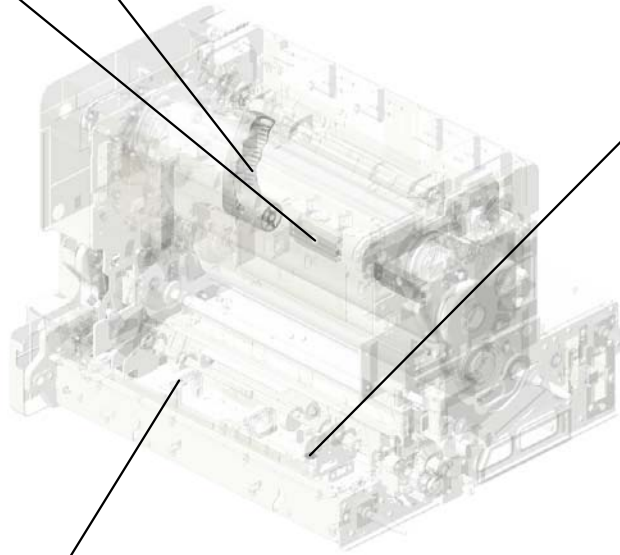
257.M2054336
SHAFT:ON-OFF:W
EB:B

U006 FUSING

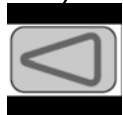
273.M2054431
LEVER:PULL OUT:
PAPER EXIT UNIT



267.M2054415
(x2)
COVER:THERMOPI
LE:PULL OUT



278.M2054439
DECAL:CONTACT:
PREVENTION



282.M2054444
DECAL:POSITIONI
NG:WEB:ON-OFF

| | | | | | | | | | |
|------|------|------|------|------|-------------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|-------------|------|------|------|------|

U006_S001
FUSING UNIT:ASS'Y

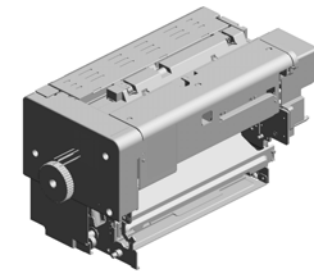
8.03603006N
SCREW - M3X6

2.03230060N
SCREW M3X6

25.07270060E
(x2)
RETAINING RING -
M6

9.03603008N
(x4)
SCREW:M3X8

23.07250120E
(x2)
RETAINING RING
C - M12



189.M2054020
FUSING UNIT:ASS'
Y

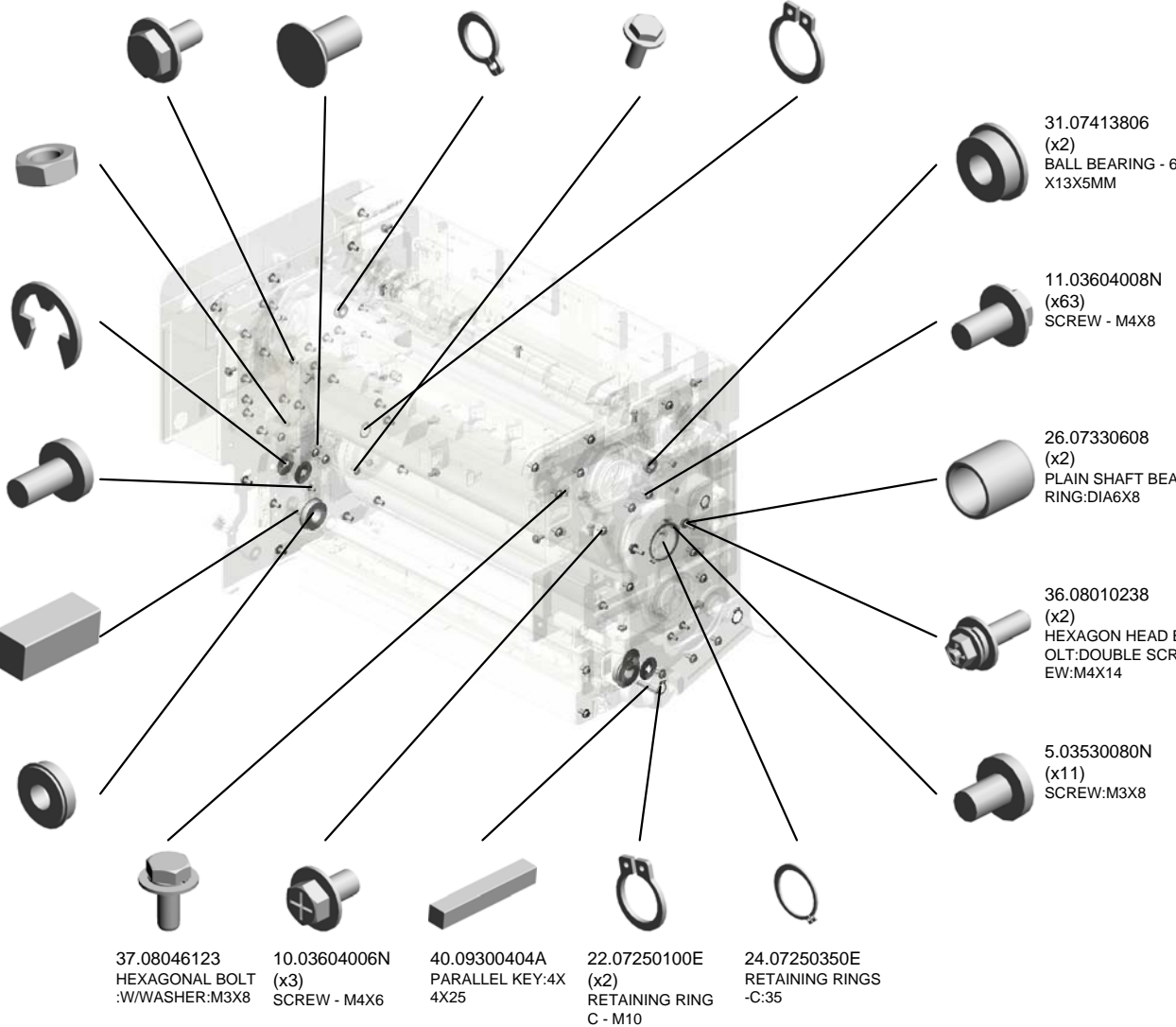
16.07120050N
(x2)
HEXAGONAL NUT:
M5

19.07200040E
(x6)
RETAINING RING -
M4

4.03530060N
BIND SCREW - M3
X6

39.09300400A
PALAREL KEY

33.07423012
(x2)
BALL BEARING:DIA
12XDIA28X8



37.08046123
HEXAGONAL BOLT
:W/WASHER:M3X8

10.03604006N
(x3)
SCREW - M4X6

40.09300404A
PARALLEL KEY:4X
4X25

22.07250100E
(x2)
RETAINING RING
C - M10

24.07250350E
RETAINING RINGS
-C:35

11.03604008N (x 7)
SCREW - M4X8
20.07200060E (x 4)
RETAINING RING - M6

31.07413806
(x2)
BALL BEARING - 6
X13X5MM

11.03604008N
(x63)
SCREW - M4X8

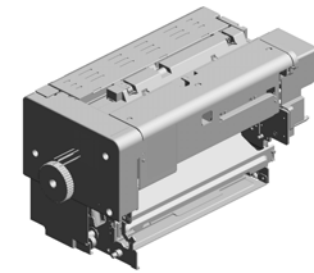
26.07330608
(x2)
PLAIN SHAFT BEA
RING:DIA6X8

36.08010238
(x2)
HEXAGON HEAD B
OLT:DOUBLE SCR
EW:M4X14

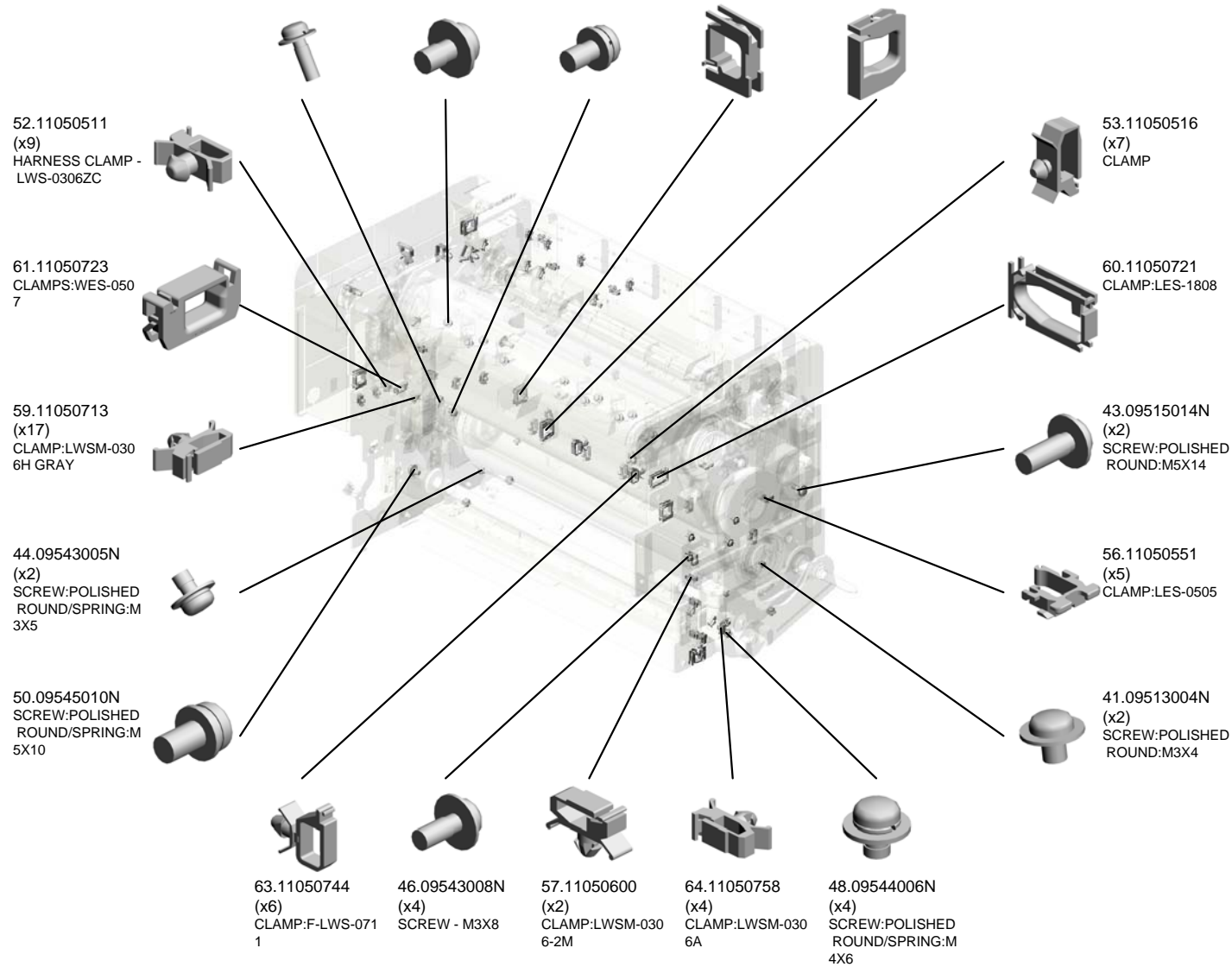
5.03530080N
(x11)
SCREW:M3X8

U006_S001
FUSING UNIT:ASS'Y

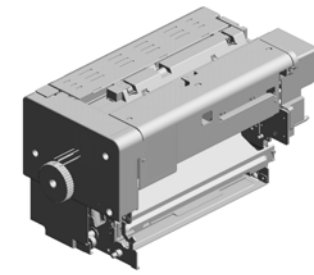
47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10
 49.09544008N (x11) SCREW - M4X8
 51.09574008N SCREW:SMALL ROUND/SPRING:M4X8
 54.11050518 (x5) EDGE SADDLE - L ES-1010
 62.11050724 CLAMPS:WES-121 0



189.M2054020
FUSING UNIT:ASS'Y



U006_S001
FUSING UNIT:ASS'Y



189.M2054020
FUSING UNIT:ASS'
Y

- 90.AA080373 (x2) PLAIN SHAFT BEARING RING:BELT TENSION
- 86.AA080308 (x2) BUSHING - 8MM
- 70.AA061178 (x2) TENSION SPRING: STRIPPER PLATE: 2N
- 85.AA066427 COIL SPRING: BALANCE ANCHOR: PAPER EXIT SUB-UNIT: FRONT
- 79.AA061201 TENSION SPRING: EXIT: COVER

71.AA061184 (x2) COMPRESSION SPRING: BELT TENSION

97.AA143822 (x2) STEPPED SCREW - M3.5

76.AA061196 TORSION SPRING: STRIPPER PLATE: PRESSURE: FRONT

73.AA061187 (x2) COMPRESSION SPRING: PRESSURE SUB-UNIT: 770N

69.AA061072 SPRING: IDLER

78.AA061200 (x2) TENSION SPRING: LOUVER: DISCHARGE NOZZLE

91.AA081020 (x4) PLAIN SHAFT BEARING RING: DIA12X DIA20 X8

74.AA061189 TORSION SPRING: LOUVER: COOLING: FRONT

99.AA143866 (x2) SCREW: DIA3.4: M3

96.AA143812 (x2) SCREW - SCALE

84.AA066426 COIL SPRING: BALANCE ANCHOR: PAPER EXIT SUB-UNIT: REAR

95.AA143801 (x7) SCREW: M4: EXTERIOR

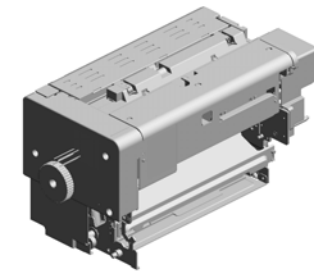
77.AA061197 TORSION SPRING: STRIPPER PLATE: PRESSURE: REAR

94.D1494235 (x2) STEPPED SCREW: M3 201510-01 X/O

75.AA061190 TORSION SPRING: LOUVER: COOLING: REAR

U006_S001
FUSING UNIT:ASS'Y

- 150.D0164244 KNOB:FUSING:MECHANICAL ROLLER CLUTCH
- 170.G8327900 (x8) SCREW:SPRING WASHER:ROUND POINT:M4X10
- 136.AW110124 (x5) THERMOSTAT:218C:250V:10A
- 169.G1787960 (x5) COVER:THERMOSTAT:HEAT ROLLER
- 100.AA143867 (x2) SCREW:DIA4:M3



189.M2054020
FUSING UNIT:ASS'Y

135.AW100177 (x2) THERMISTOR:FUSING UNIT:APPROVAL



120.AB014348 GEAR:M1Z30:ASS'Y



109.AB010207 GEAR:M1Z28:ASS'Y



107.AB010195 GEAR:M1Z19:ASS'Y



108.AB010196 GEAR:M1Z17:ASS'Y



161.G1784525 WASHER:DIA5.5X DIA16X2



133.AW020224 (x2) PHOTOINTERRUPTOR:GP1A173LCS VF 201605-02 O/O



159.G1784216 (x2) DECAL:POSITIONING:FUSING UNIT

138.AX430215 (x5) HEATER:205V:985W:HEAT ROLLER



147.B2342390 (x2) FLANGED HEXAGONAL HEAD BOLT:M4X8



125.AE040091 ROLLER:OPPOSITE:POLISH:FLAT BELT-FUSING 201510-04 X/O



124.AE040090 BELT TENSIONER:ROLLER:ASS'Y 201510-06 X/O



129.AW010147 PHOTO REFLECTION SENSOR



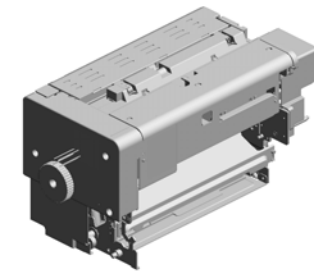
168.G1787894 GEAR:Z38:JOINT:ASS'Y



167.G1787892 GEAR:Z70:HOT ROLLER



U006_S001
FUSING UNIT:ASS'Y



189.M2054020
FUSING UNIT:ASS'
Y

- 202.M2054056 (x2) THERMAL INSULATING BUSHING:HEAT ROLLER:DIA39.3
- 171.M0774069 (x5) HOLDER:THERMOSTAT:HEAT ROLLER
- 198.M2054048 CYLINDER:GLASS:HEAT ROLLER
- 201.M2054053 HEAT ROLLER:ASSY
- 185.M0774307 SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER

186.M0774414 PIN:ADJUSTING PIN:HEAT ROLLER:PRESSURE

174.M0774153 (x2) SUPPORTING PLATE:ARM

175.M0774163 (x2) CAP:COIL SPRING:PRESSURE SUB-UNIT

177.M0774172 (x2) COLLAR:O/C:1

180.M0774176 FEELER:POSITIONING SENSOR:O/C:FRONT

172.M0774124 STAY:SHAFT:KNOB:HOT ROLLER:PRESSURE

179.M0774175 SHAFT:O/C

181.M0774177 FEELER:POSITIONING SENSOR:O/C:REAR

178.M0774173 (x2) COLLAR:O/C:2

193.M2053970 (x2) CAM:O/C:201511-03 X/O

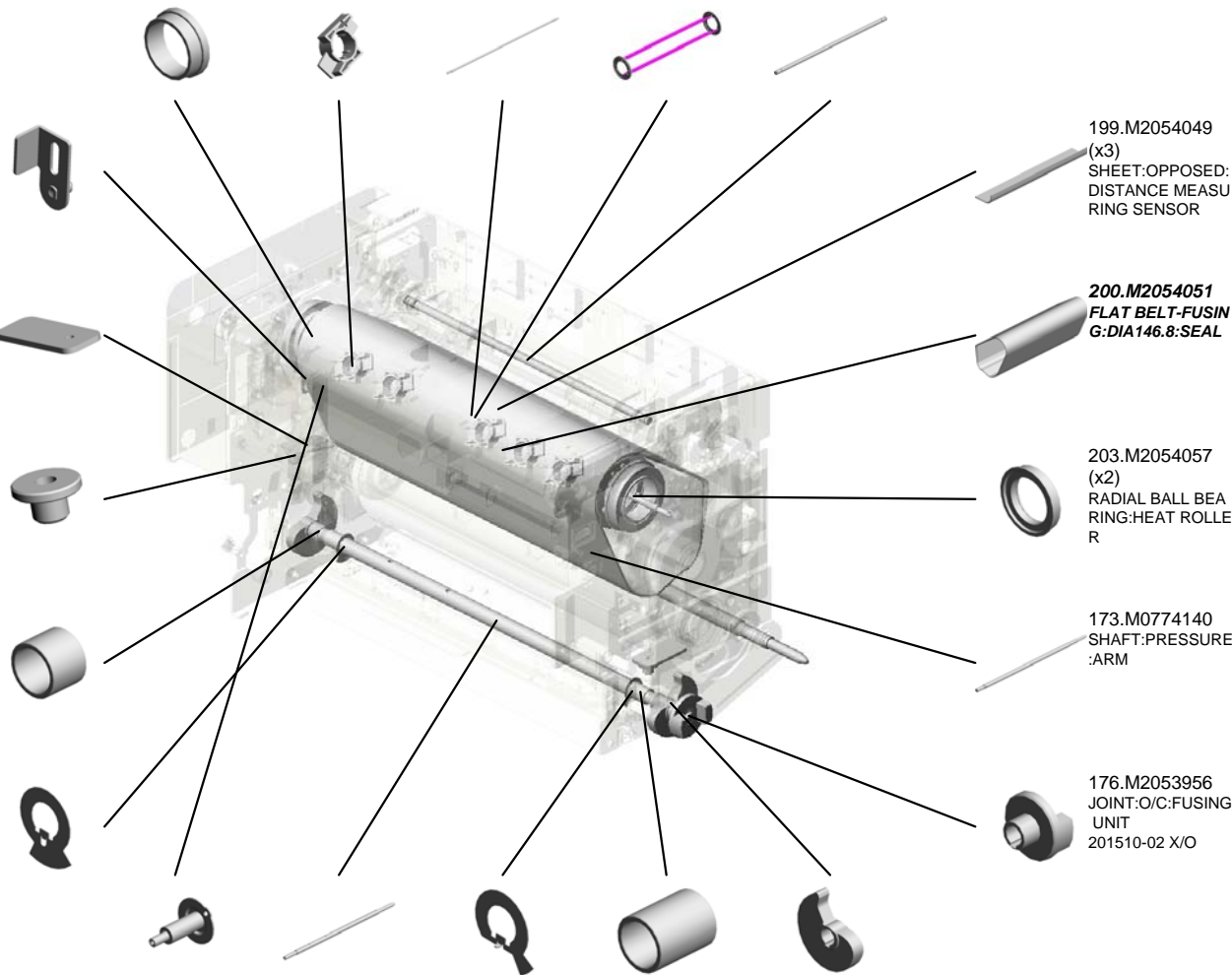
199.M2054049 (x3) SHEET:OPPOSED:DISTANCE MEASURING RING SENSOR

200.M2054051 FLAT BELT-FUSING:SEAL:DIA146.8

203.M2054057 (x2) RADIAL BALL BEARING:HEAT ROLLER

173.M0774140 SHAFT:PRESSURE:ARM

176.M2053956 JOINT:O/C:FUSING UNIT:201510-02 X/O



U006_S001
FUSING UNIT:ASS'Y

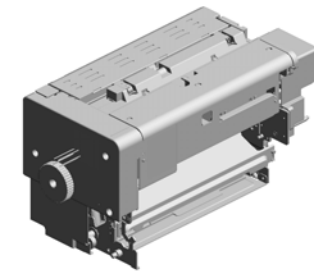
240.M2054251
HOOK:FRONT:COV
ER:PAPER EXIT S
UB-UNIT

246.M2054293
COVER:FUSING/T
RANSPORT UNIT:U
PPER:MIDDLE

205.M2054060
PAD:SEPARATION
SUB-UNIT:AUXILIA
RY:ASS'Y

241.M2054252
SHAFT:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

238.M2054248
COVER:PAPER EXI
T SUB-UNIT:UPPE
R:ASS'Y



189.M2054020
FUSING UNIT:ASS'
Y

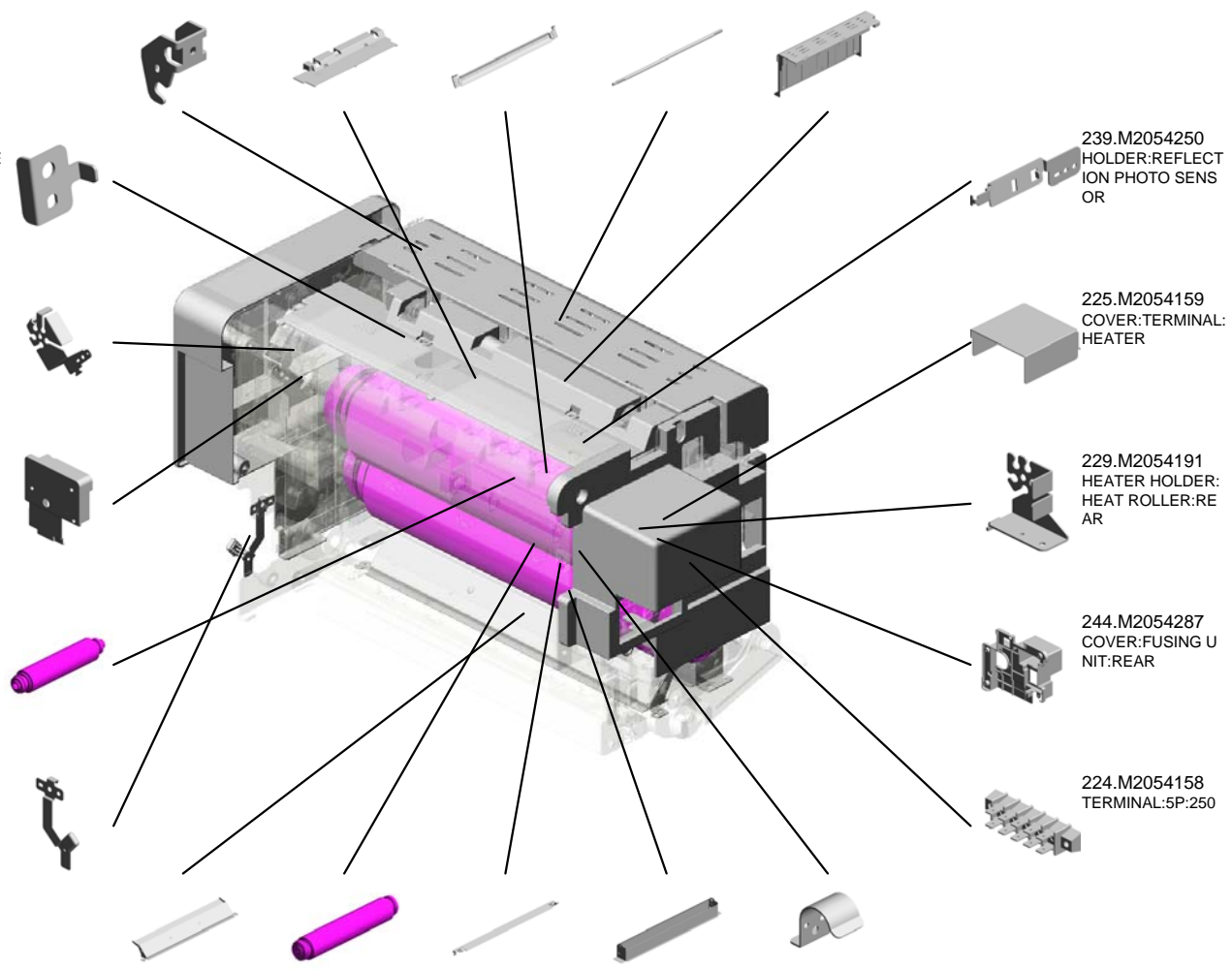
206.M2054078
STOPPER:BELT TE
NSIONER:ROLLER

227.M2054170
HEATER HOLDER:
HEAT ROLLER:FR
ONT

243.M2054285
COVER:FUSING U
NIT:FRONT

204.M2054058
HOT ROLLER

228.M2054186
LEVER:WEB:ASS'Y



239.M2054250
HOLDER:REFLECT
ION PHOTO SENS
OR

225.M2054159
COVER:TERMINAL:
HEATER

229.M2054191
HEATER HOLDER:
HEAT ROLLER:RE
AR

244.M2054287
COVER:FUSING U
NIT:REAR

224.M2054158
TERMINAL:5P:250

231.M2054211
DUCT:COOLING:P
RESSURE ROLLER

207.M2054087
PRESSURE ROLLE
R

233.M2053978
LOUVER:EXHAUST
:COOLING:PRESS
URE ROLLER
201509-03 X/O

230.M2054208
DUCT:EXHAUST:P
RESSURE ROLLER

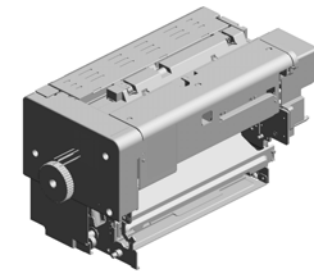
232.M2054215
STOPPER:LOUVER
:PRESSURE ROLL
ER

U006_S001
FUSING UNIT:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT

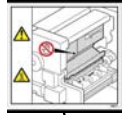
276.M2054436
DECAL:WARNING (R
EMOVAL AND IN
STALLATION):FUSI
NG

274.M2054432
LEVER:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T



189.M2054020
FUSING UNIT:ASS'
Y

275.M2054434
DECAL:ROTATION
DIRECTION:KNOB:
HOT ROLLER



247.M2054296
SHAFT:IDLER:SWI
VEL



268.M2054417
(x2)
CAM FOLLOWER:D
IA6XDIA16X12



269.M2054418
(x4)
COLLAR:CAM FOL
LOWER:PRESSUR
E SUB-UNIT



270.M2054419
BRACKET:GEAR:S
WIVEL

272.M2054429
LOUVER:DISCHAR
GE NOZZLE:COOLI
NG:PRESSURE RO
LLER



295.M0774487
(x4)
POSITIONING PLA
TE:STRIPPER PLA
TE

U006_S001_S001

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N
SHAFT:ON-OFF:FEELER

221.M2053954 (x2)
CAM:POLISH:FLAT BELT-FUSING 201512-09 X/O

191.M2054031 (x2)
SHEET:POLISH:FLAT BELT-FUSING

219.M2053973
SHAFT:POLISH:FLAT BELT-FUSING:L INK 201510-13 X/O

208.M2053976
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O



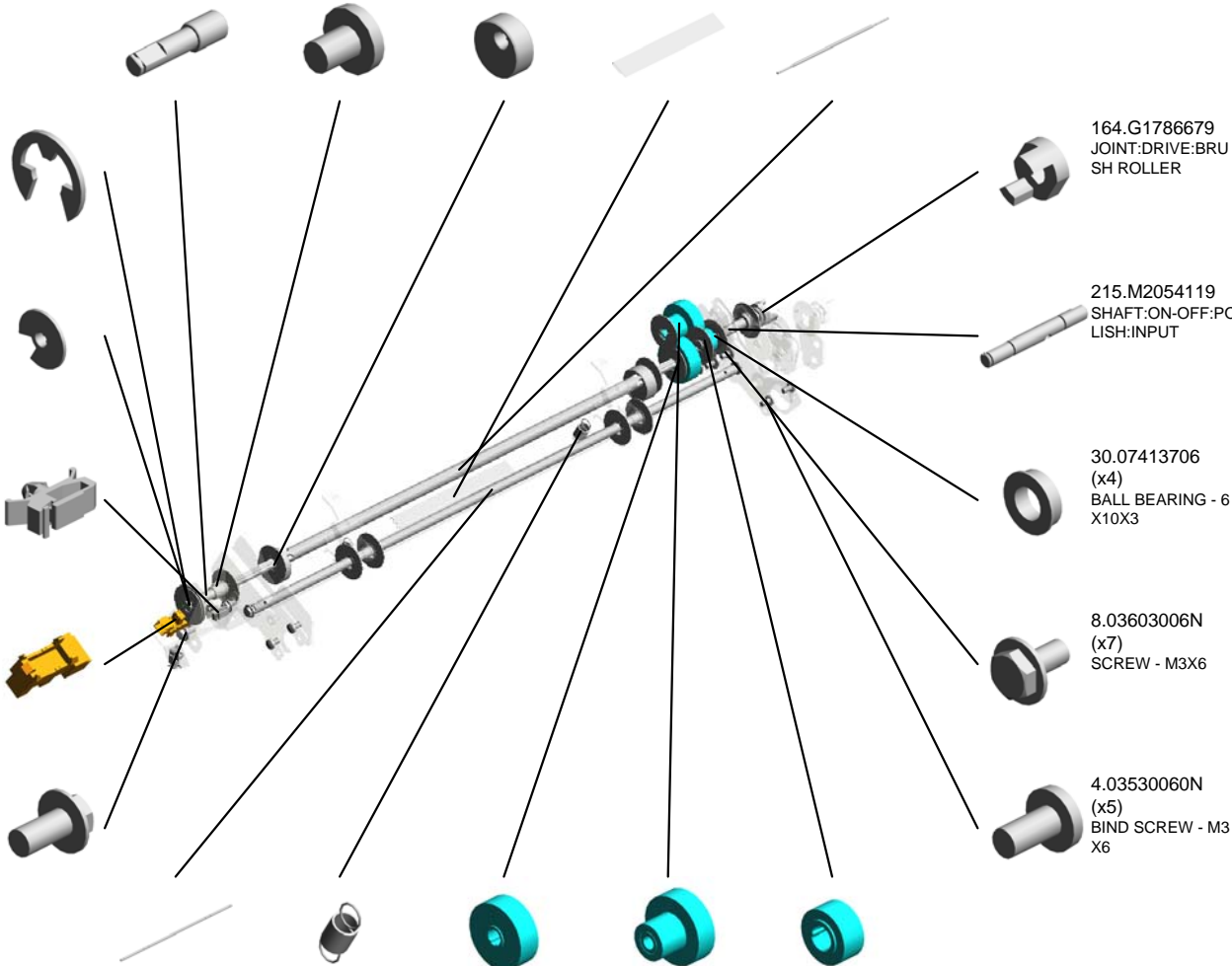
19.07200040E (x15)
RETAINING RING - M4

217.M2054130
FEELER:SENSOR:ON-OFF

59.11050713 (x2)
CLAMP:LWSM-030 6H GRAY

132.AW020198
PHOTOINTERRUPTOR:LG2A14NL1

11.03604008N
SCREW - M4X8



164.G1786679
JOINT:DRIVE:BRUSH ROLLER

215.M2054119
SHAFT:ON-OFF:POLISH:INPUT

30.07413706 (x4)
BALL BEARING - 6 X10X3

8.03603006N (x7)
SCREW - M3X6

4.03530060N (x5)
BIND SCREW - M3 X6

220.M2053974
SHAFT:POLISH:FLAT BELT-FUSING:TORN 201510-14 X/O

82.AA061219 (x2)
TENSION SPRING:POLISH:ON-OFF:20N

118.AB014344
GEAR:POLISH:ROLLER:ON-OFF:A

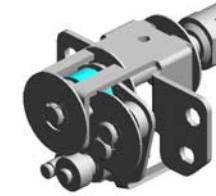
119.AB014345
GEAR:POLISH:ON-OFF:B:PRESS FIT

116.AB014342
GEAR:DRIVE:ROLLER:FUSING



M2054101
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O

U006_S001_S001_S001
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

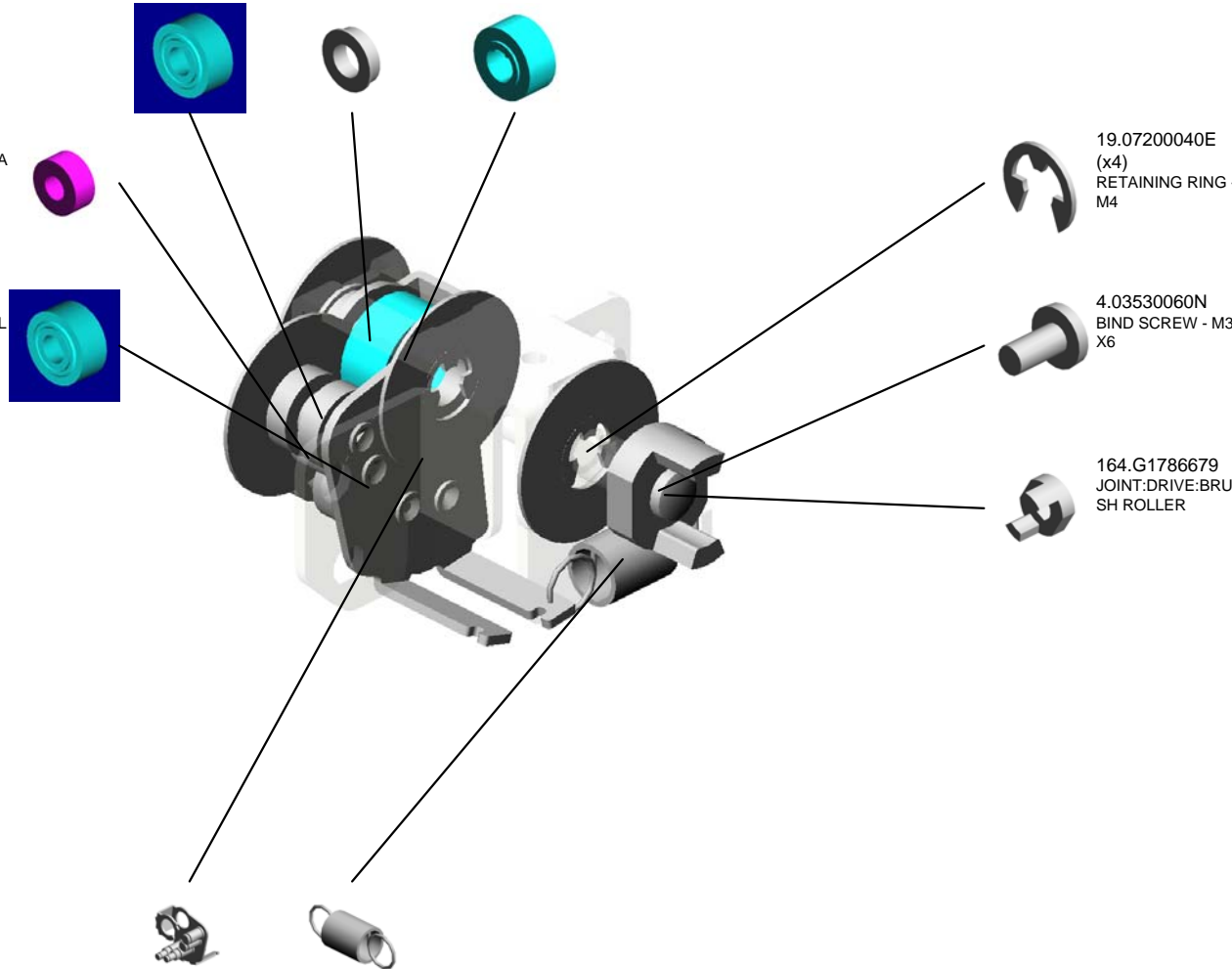


292.M2054121
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C
 30.07413706 (x3) BALL BEARING - 6X10X3
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

28.07403804 BALL BEARING:DIAMETER:4XDIAMETER:9X4

123.AB014352 GEAR:POLISH:ROLLER:C2



18.07200030E (x 1) RETAINING RING - M3
 19.07200040E (x 1) RETAINING RING - M4
 30.07413706 (x 1) BALL BEARING - 6X10X3

19.07200040E (x4) RETAINING RING - M4

4.03530060N BIND SCREW - M3 X6

164.G1786679 JOINT:DRIVE:BRUSH ROLLER

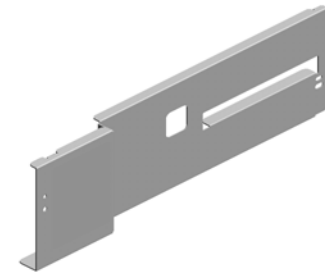
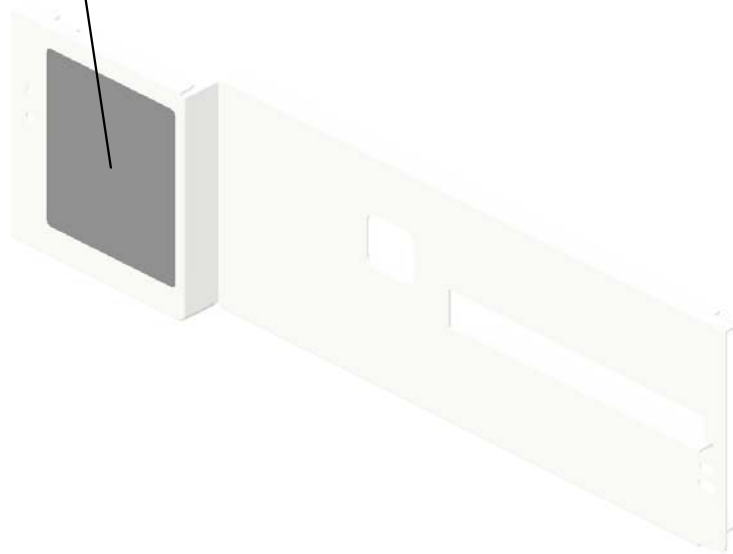
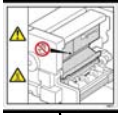
216.M2053972 BRACKET:GEAR:PRESENT
 201510-12 X/O

72.AA061223 TENSION SPRING:IDLER:DRIVE:12N
 201510-08 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S002
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S003

STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

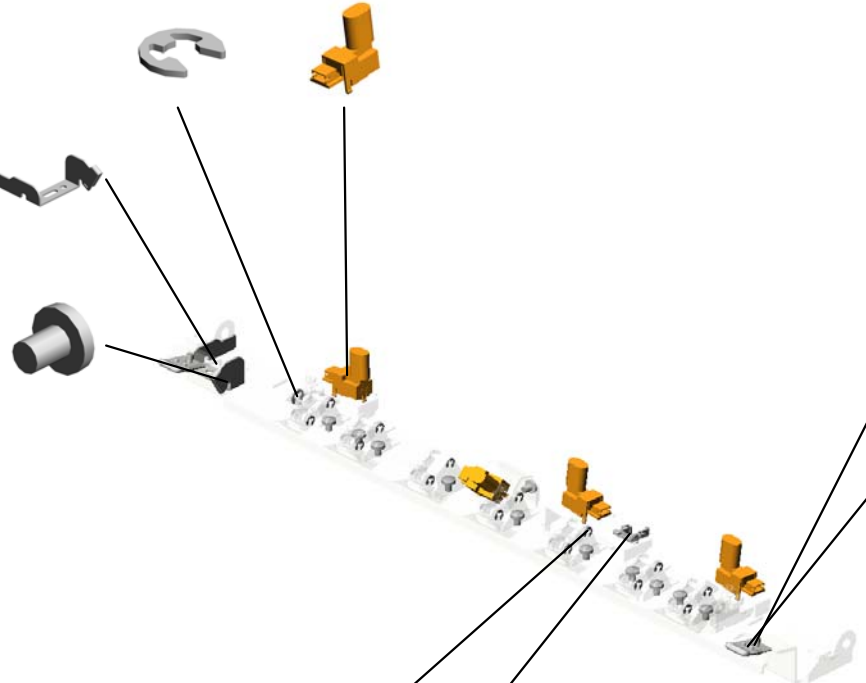
18.07200030E 294.G1787900
 RETAINING RING - (x4)
 M3 DISTANCE MEASU
 RING SENSOR



234.M2054223
 STAY:PICKOFF PA
 WL:PRESSURE RO
 LLER:ASSY

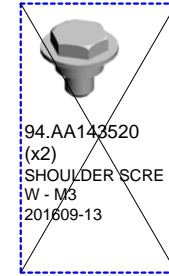
226.M2054165
 DISCHARGE BRUS
 H:PRESSURE ROL
 LER

3.03530040N
 (x12)
 SCREW - M3X4



45.09543006N
 (x2)
 SCREW - M3X6

295.M0774487
 (x2)
 POSITIONING PLA
 TE:STRIPPER PLA
 TE



~~94.AA143520
 (x2)
 SHOULDER SCRE
 W - M3
 201609-13~~

17.07200020E
 (x14)
 RETAINING RING -
 M2

56.11050551
 CLAMP:LES-0505

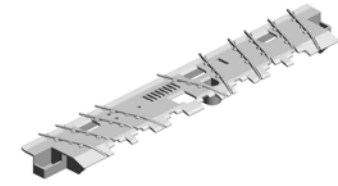
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S004

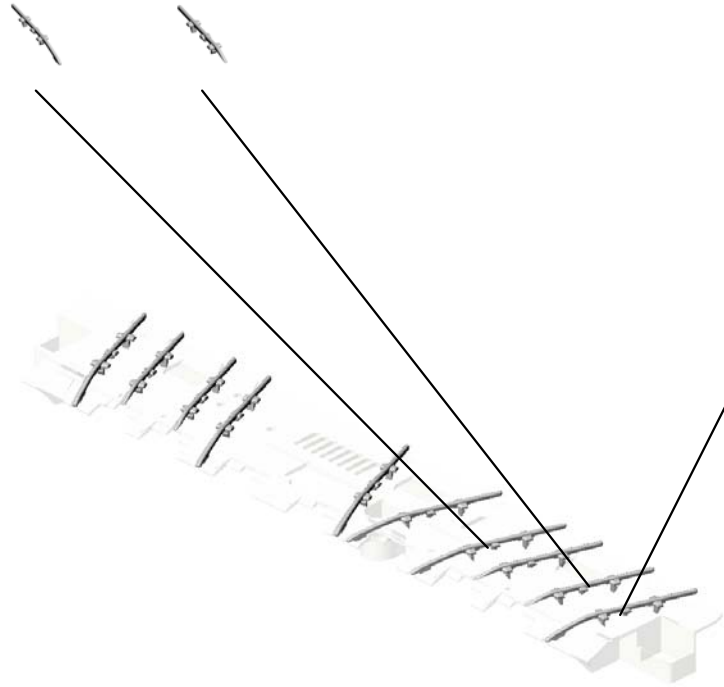
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040
(x4)
GUIDE:FUSING EXI
T:MIDDLE

196.M2054042
(x4)
GUIDE:FUSING EXI
T:SENSOR



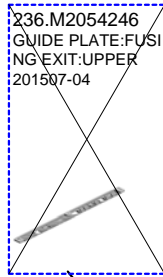
235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y



195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S005
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



293.M2054245
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y



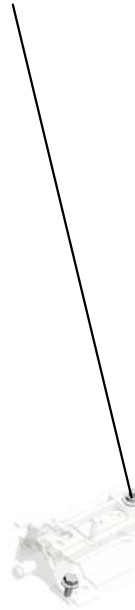
237.M2054247
(x11)
GUIDE:FUSING EXI
T:UPPER



| | | | | | | | | | |
|------|------|------|------|------|-------------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|-------------|------|------|------|------|

U006_S001_S006
STRIPPER PLATE:ASS'Y

94.AA143520
(x2)
SHOULDER SCRE
W - M3



37.08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8



242.M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O



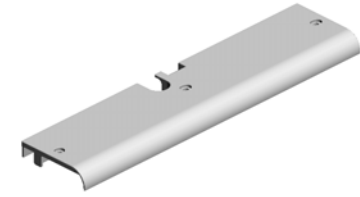
M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S007

COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

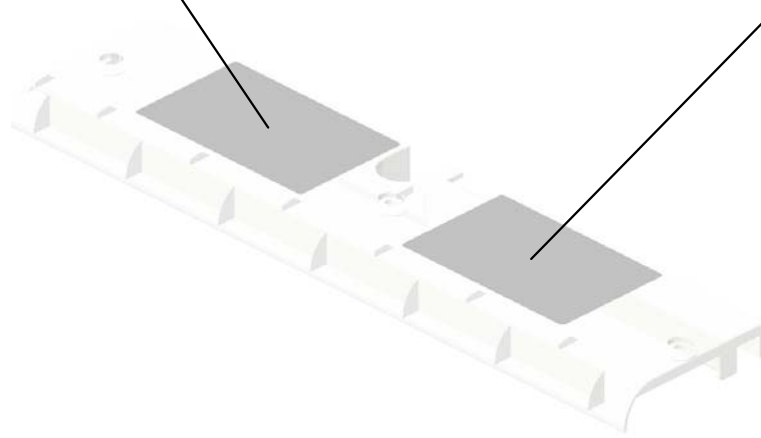
281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASS'Y



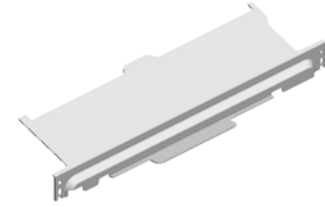
280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S001_S008
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
SY

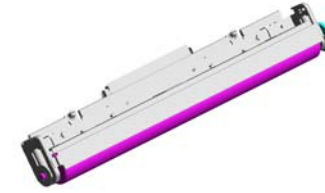


| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S002

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

- 27.07403706 (x4) BALL BEARING - M6X10X3
- 19.07200040E (x4) RETAINING RING - M4
- 212.M2054114 RAIL:HANDLE:POLISH:ROLLER:FRONT
- 214.M2054117 COVER:HANDLE:POLISH:ROLLER
- 192.M2054033 SHEET:HOLDER:POLISH:FLAT BELT-FUSING



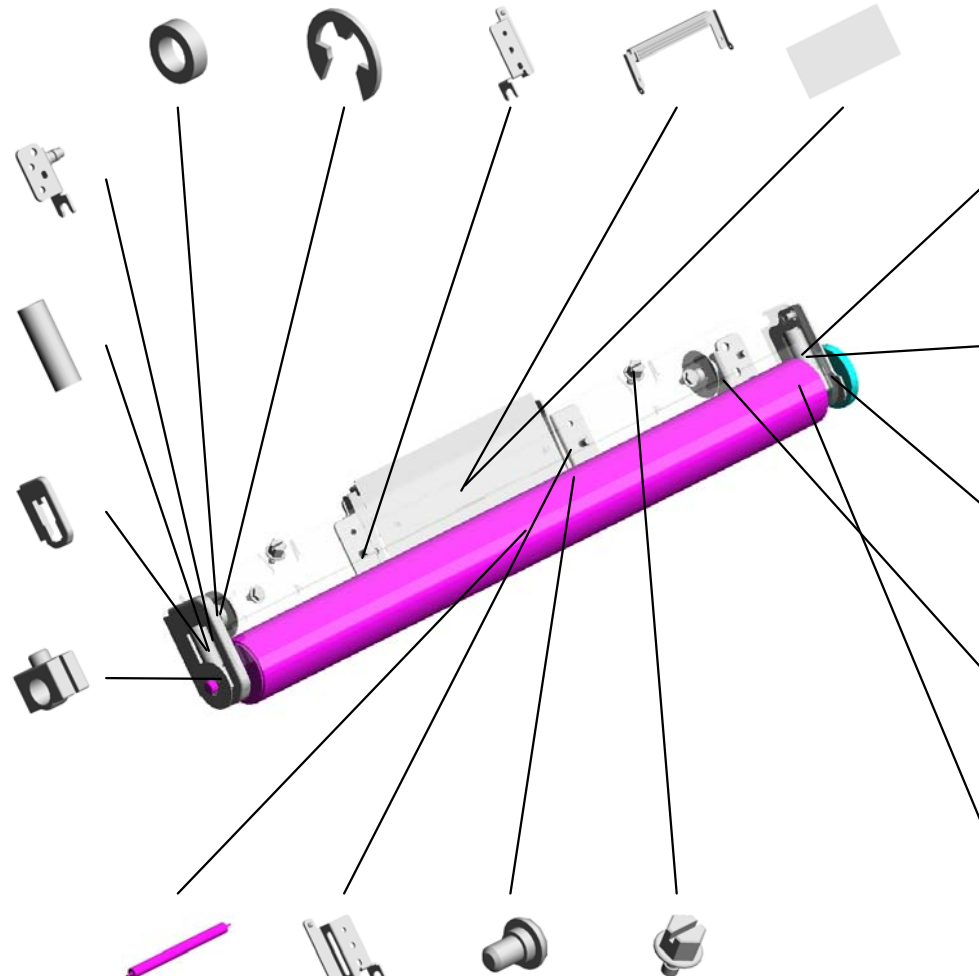
- 291.M2053977 [A] ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y 201601-01 X/O

- 223.M2054153 BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN

- 81.AA061221 COMPRESSION SPRING:POLISH:ROLLER:15N 201510-09 X/O

- 211.M2054111 HOLDER:POLISH:FLAT BELT-FUSING:REAR

- 210.M2054110 (x2) HOLDER:RADIAL BALL BEARING:POLISH:ROLLER



- 126.AE040088 ROLLER:POLISH:FLAT BELT-FUSING

- 213.M2054115 RAIL:HANDLE:POLISH:ROLLER:REAR

- 149.C2442601 (x2) FRONT STEPPED SCREW

- 222.M2054146 (x2) SCREW:FIX:POLISH

- 8.03603006N (x 2) SCREW - M3X6
- 83.AA061222 COMPRESSION SPRING:POLISH:ROLLER:34N 201510-10 X/O

- 190.M2054026 GUIDE PLATE:IDLER:GEAR

- 121.AB014350 GEAR:POLISH:ROLLER:DRIVE

- 209.M2053971 BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN 201510-11 X/O

- 8.03603006N (x12) SCREW - M3X6



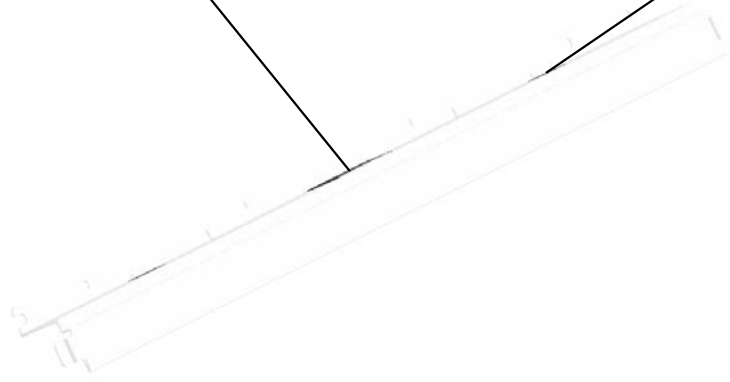
- M2054102 [A] ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y 201601-01 X/O

U006_S002_S001
COVER:POLISH:ROLLER:ASS'Y

155.D0744380
DECAL:H-TEMP W
ARNING:FUSING:
WEB



287.M2053975
[A]
COVER:POLISH:R
OLLER:ASS'Y
201510-15 X/O



290.M2054499
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



M2054464
[A]
COVER:POLISH:R
OLLER:ASS'Y
201510-15 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S003
WEB:CLEANING UNIT:ASS'Y

17.07200020E
RETAINING RING -
M2

103.AB010177
GEAR - 32Z

89.AA080356
(x3)
BUSHING - 6MM

80.AA061205
(x2)
COIL SPRING:WEB
:TENSION:ROLLER

182.M0774200
MECHANICAL ROL
LER CLUTCH:ROLL
ER



248.M2054297
WEB:CLEANING U
NIT:ASSY

87.AA080354
(x3)
BUSHING - 6MM

88.AA080355
(x2)
BUSHING - 7MM

14.05730030E
HEXAGON HEADL
ESS SET SCREW -
M3X3

104.AB010178
WORM GEAR

18.07200030E
(x4)
RETAINING RING -
M3

3.03530040N
(x19)
SCREW - M3X4

27.07403706
(x2)
BALL BEARING - M
6X10X3

128.AE045063
WEB:SUB-ASS'Y

19.07200040E
(x7)
RETAINING RING -
M4

105.AB010185
GEAR:ROLLING

127.AE042096
ROLLER:CLEANIN
G FELT:PLATE

3.03530040N (x 1)
SCREW - M3X4
14.05730030E (x 1)
HEXAGON HEADLESS SET SCREW -
M3X3

152.D0744302
PLAIN SHAFT BEA
RING:ROLLER:REA
R

106.AB010186
GEAR:OIL SUPPLY
ROLLER

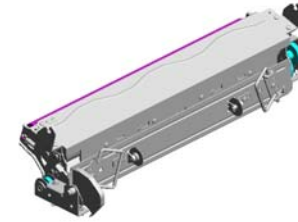
102.AB010175
GEAR - 24Z

101.AB010174
GEAR - 20Z/50Z

U006_S003
 WEB:CLEANING UNIT:ASS'Y

197.M2054046
 FEELER:WEB

252.M2054308
 SPRING PLATE:CL
 EANING UNIT:FUSI
 NG



248.M2054297
 WEB:CLEANING U
 NIT:ASSY

254.M2054315
 SHAFT:WORM GE
 AR:WEB:SUB-ASS'
 Y



249.M2054302
 BRAKE:WEB:PEEN



253.M2054314
 COVER:FEELER



251.M2054306
 MECHANICAL ROL
 LER CLUTCH:ROLL
 ER:ROLLING



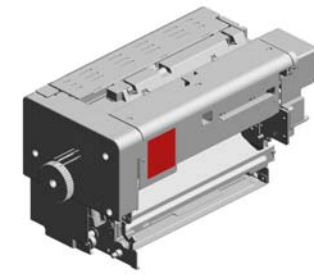
250.M2054305
 (x2)
 GRIP:CLEANING U
 NIT



289.M2054487
 (x2)
 DECAL:GRIP:WEB



U006_S004
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

25.07270060E (x2) RETAINING RING - M6
8.03603006N SCREW - M3X6
37.08046123 HEXAGONAL BOLT :W/WASHER:M3X8
26.07330608 (x2) PLAIN SHAFT BEARING: DIA6X8
31.07413806 (x2) BALL BEARING - 6 X13X5MM

16.07120050N (x2) HEXAGONAL NUT: M5

2.03230060N SCREW M3X6

23.07250120E (x2) RETAINING RING C - M12

9.03603008N (x4) SCREW:M3X8

19.07200040E (x6) RETAINING RING - M4

39.09300400A PALAREL KEY

33.07423012 (x2) BALL BEARING: DIA 12XDIA28X8

4.03530060N BIND SCREW - M3 X6

40.09300404A PARALLEL KEY:4X 4X25

22.07250100E (x2) RETAINING RING C - M10

36.08010238 (x2) HEXAGON HEAD BOLT:DOUBLE SCREW:M4X14

11.03604008N (x68) SCREW - M4X8

24.07250350E RETAINING RINGS -C:35

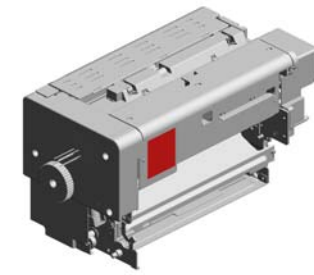
10.03604006N (x3) SCREW - M4X6

5.03530080N (x11) SCREW:M3X8

11.03604008N (x 2) SCREW - M4X8
20.07200060E (x 4) RETAINING RING - M6

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

53.11050516 (x7) CLAMP
47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10
49.09544008N (x11) SCREW - M4X8
56.11050551 (x5) CLAMP:LES-0505
43.09515014N (x2) SCREW:POLISHED ROUND:M5X14

59.11050713 (x17) CLAMP:LWSM-030 6H GRAY

61.11050723 CLAMPS:WES-050 7

54.11050518 (x5) EDGE SADDLE - L ES-1010

51.09574008N SCREW:SMALL ROUND/SPRING:M4X8

52.11050511 (x9) HARNESS CLAMP - LWS-0306ZC

50.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10

44.09543005N (x2) SCREW:POLISHED ROUND/SPRING:M 3X5

41.09513004N (x2) SCREW:POLISHED ROUND:M3X4

48.09544006N (x4) SCREW:POLISHED ROUND/SPRING:M 4X6

64.11050758 (x4) CLAMP:LWSM-030 6A

60.11050721 CLAMP:LES-1808

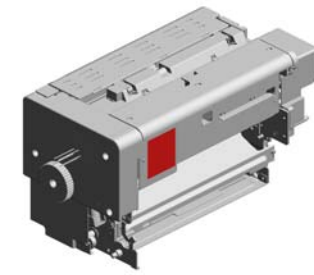
63.11050744 (x6) CLAMP:F-LWS-071 1

46.09543008N (x4) SCREW - M3X8

62.11050724 CLAMPS:WES-121 0

57.11050600 (x2) CLAMP:LWSM-030 6-2M

U006_S004
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

79.AA061201 TENSION SPRING:
EXIT:COVER
71.AA061184 (x2)
COMPRESSION SP
RING:BELT TENS
ION
97.AA143822 (x2)
STEPPEDSCREW -
M3.5
86.AA080308 (x2)
BUSHING - 8MM
85.AA066427 COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:FRON
T

90.AA080373
(x2)
PLAIN SHAFT BEA
RING:BELT TENS
ION

95.AA143801
(x7)
SCREW:M4:EXTER
IOR

70.AA061178
(x2)
TENSION SPRING:
STRIPPER PLATE:
2N

99.AA143866
(x2)
SCREW:DIA3.4:M3

76.AA061196
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:FRON
T

91.AA081020
(x4)
PLAIN SHAFT BEA
RING:DIA12XDIA20
X8

74.AA061189
TORSION SPRING:
LOUVER:COOLING
:FRONT

78.AA061200
(x2)
TENSION SPRING:
LOUVER:DISCHAR
GE NOZZLE

73.AA061187
(x2)
COMPRESSION SP
RING:PRESSURE
SUB-UNIT:770N

69.AA061072
SPRING:IDLER

84.AA066426
COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:REAR

94.D1494235
(x2)
STEPPED SCREW:
M3
201510-01 X/O

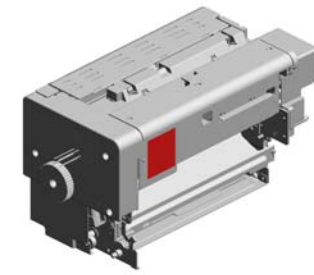
77.AA061197
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:REAR

75.AA061190
TORSION SPRING:
LOUVER:COOLING
:REAR

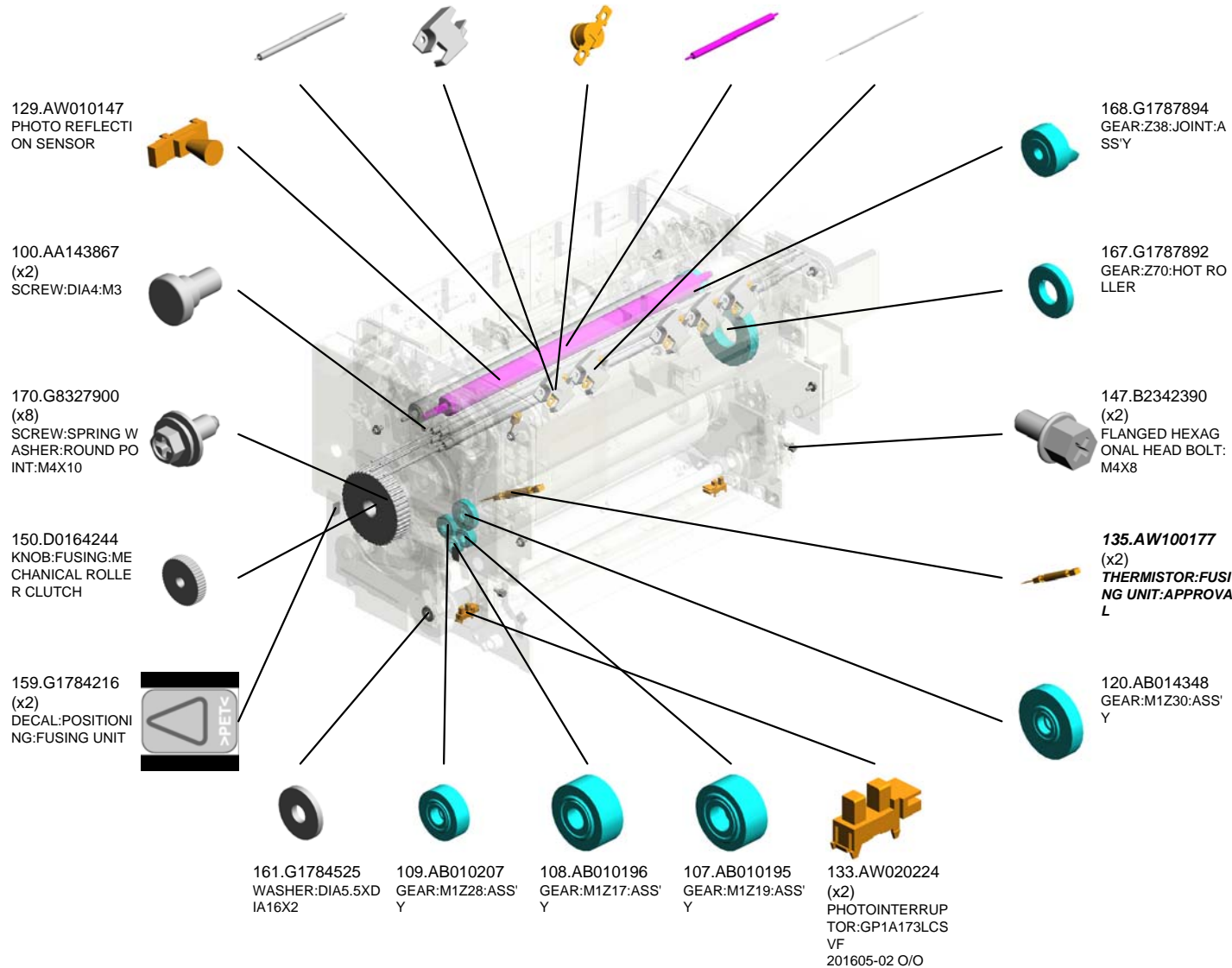
96.AA143812
(x2)
SCREW - SCALE

U006_S004
(EU/AA):FUSING UNIT:ASS'Y

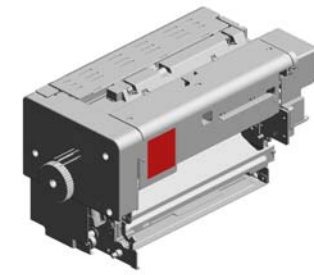
- | | | | | |
|--|--|--|---|--|
| 124.AE040090 BELT TENSIONER: ROLLER:ASS'Y 201510-06 X/O | 169.G1787960 (x5) COVER:THERMOS TAT:HEAT ROLLER | 136.AW110124 (x5) THERMOSTAT:218 C:250V:10A | 125.AE040091 ROLLER:OPPOSE D:POLISH:FLAT BE LT-FUSING 201510-04 X/O | 139.AX430216 (x5) HEATER:227V:985 W:HEAT ROLLER |
|--|--|--|---|--|



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O



U006_S004
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

171.M0774069
(x5)
HOLDER:THERMO
STAT:HEAT ROLLE
R

200.M2054051
FLAT BELT-FUSIN
G:DIA146.8:SEAL

185.M0774307
SHAFT:CONTACT
POINT:PAPER EXI
T SUB-UNIT:COVE
R

198.M2054048
CYLINDER:GLASS:
HEAT ROLLER

201.M2054053
HEAT ROLLER:AS
S'Y

202.M2054056
(x2)
THERMAL INSULA
TING BUSHING:HE
AT ROLLER:DIA39.
3

199.M2054049
(x3)
SHEET-OPPOSED:
DISTANCE MEASU
RING SENSOR

186.M0774414
PIN:ADJUSTING PI
N:HEAT ROLLER:P
EEN

172.M0774124
STAY:SHAFT:KNO
B:HOT ROLLER:PE
EN

174.M0774153
(x2)
SUPPORTING PLA
TE:ARM

177.M0774172
(x2)
COLLAR:O/C:1

175.M0774163
(x2)
CAP:COIL SPRING:
PRESSURE SUB-U
NIT

180.M0774176
FEELER:POSITION
ING SENSOR:O/C:
FRONT

173.M0774140
SHAFT:PRESSURE
:ARM

179.M0774175
SHAFT:O/C

203.M2054057
(x2)
RADIAL BALL BEA
RING:HEAT ROLLE
R

176.M2053956
JOINT:O/C:FUSING
UNIT
201510-02 X/O

193.M2053970
(x2)
CAM:O/C
201511-03 X/O

178.M0774173
(x2)
COLLAR:O/C:2

181.M0774177
FEELER:POSITION
ING SENSOR:O/C:
REAR

U006_S004
(EU/AA):FUSING UNIT:ASS'Y

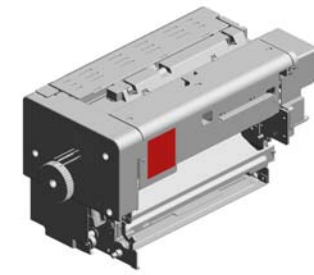
241.M2054252
SHAFT:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

238.M2054248
COVER:PAPER EXI
T SUB-UNIT:UPPE
R:ASSY

205.M2054060
PAD:SEPARATION
SUB-UNIT:AUXILIA
RY:ASS'Y

204.M2054058
HOT ROLLER

246.M2054293
COVER:FUSING/T
RANSPORT UNIT:U
PPER:MIDDLE



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

240.M2054251
HOOK:FRONT:COV
ER:PAPER EXIT S
UB-UNIT

239.M2054250
HOLDER:REFLECT
ION PHOTO SENS
OR

206.M2054078
STOPPER:BELT TE
NSIONER:ROLLER

227.M2054170
HEATER HOLDER:
HEAT ROLLER:FR
ONT

243.M2054285
COVER:FUSING U
NIT:FRONT

228.M2054186
LEVER:WEB:ASSY

232.M2054215
STOPPER:LOUVER
:PRESSURE ROLL
ER

230.M2054208
DUCT:EXHAUST:P
RESSURE ROLLER

233.M2053978
LOUVER:EXHAUST
:COOLING:PRESS
URE ROLLER
201509-03 X/O

231.M2054211
DUCT:COOLING:P
RESSURE ROLLER

225.M2054159
COVER:TERMINAL:
HEATER

224.M2054158
TERMINAL:5P:250

229.M2054191
HEATER HOLDER:
HEAT ROLLER:RE
AR

244.M2054287
COVER:FUSING U
NIT:REAR

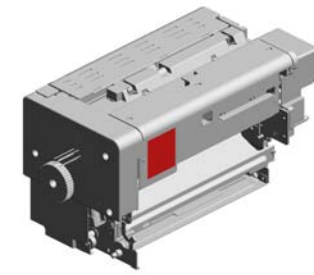
207.M2054087
**PRESSURE ROLLE
R**

U006_S004
(EU/AA):FUSING UNIT:ASS'Y

274.M2054432
LEVER:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT

276.M2054436
DECAL:WARNING (R
EMOVAL AND IN
STALLATION):FUSI
NG

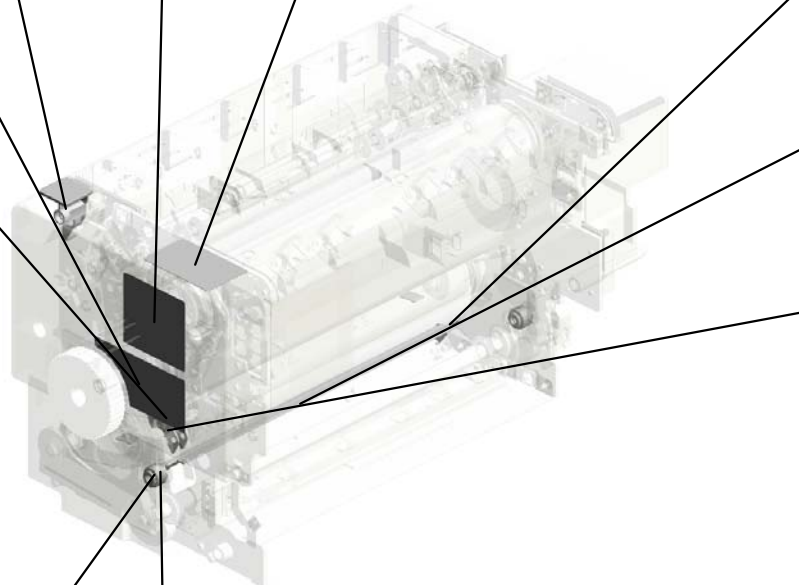
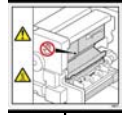


188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

275.M2054434
DECAL:ROTATION
DIRECTION:KNOB:
HOT ROLLER



247.M2054296
SHAFT:IDLER:SWI
VEL



295.M0774487
(x4)
POSITIONING PLA
TE:STRIPPER PLA
TE



272.M2054429
LOUVER:DISCHAR
GE NOZZLE:COOLI
NG:PRESSURE RO
LLER



270.M2054419
BRACKET:GEAR:S
WIVEL



268.M2054417
(x2)
CAM FOLLOWER:D
IA6XDIA16X12



269.M2054418
(x4)
COLLAR:CAM FOL
LOWER:PRESSUR
E SUB-UNIT



M2054018
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

U006_S004_S001

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N
SHAFT:ON-OFF:FEELER

221.M2053954 (x2)
CAM:POLISH:FLAT BELT-FUSING 201512-09 X/O

191.M2054031 (x2)
SHEET:POLISH:FLAT BELT-FUSING

219.M2053973
SHAFT:POLISH:FLAT BELT-FUSING:L INK 201510-13 X/O

208.M2053976
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O



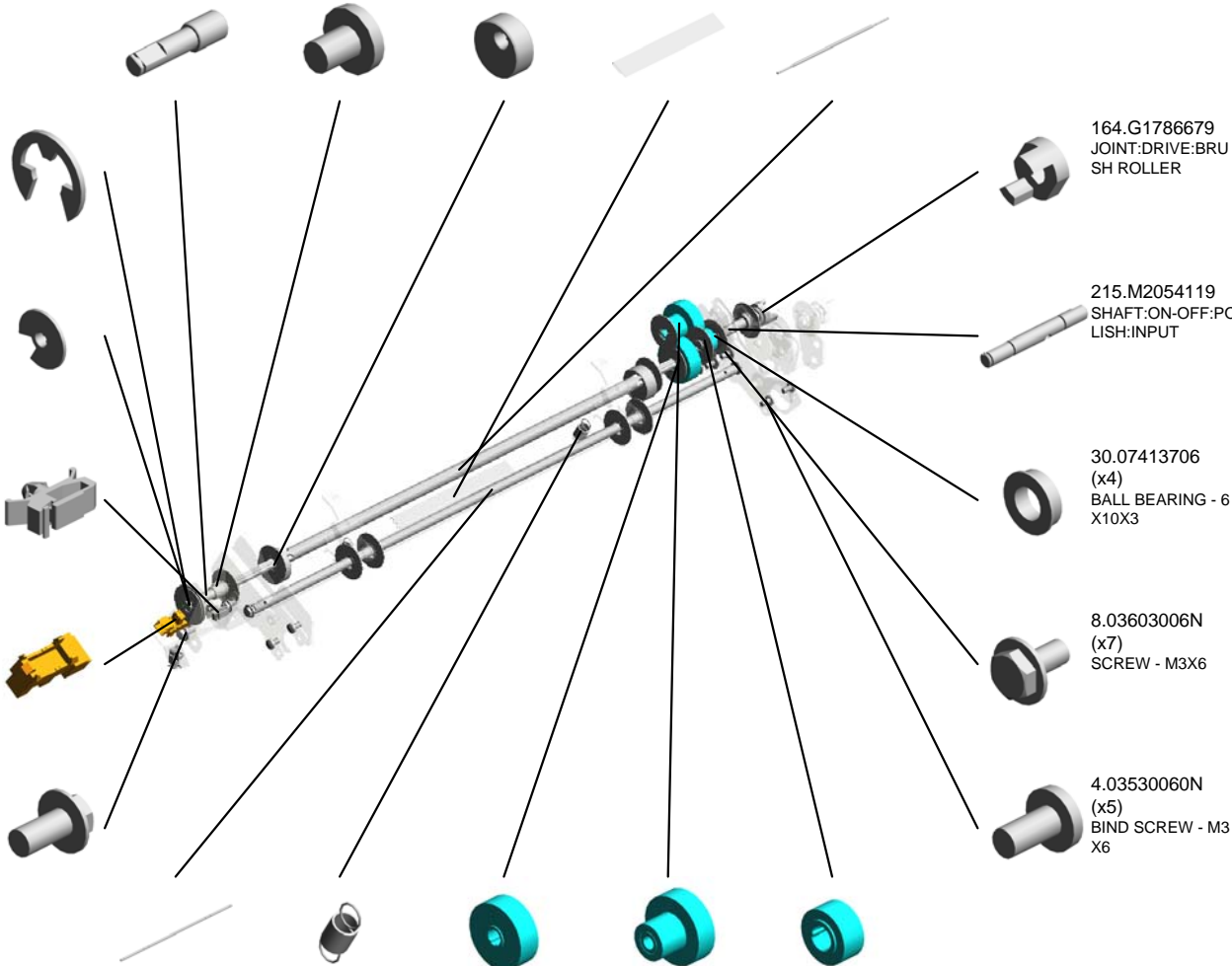
19.07200040E (x15)
RETAINING RING - M4

217.M2054130
FEELER:SENSOR:ON-OFF

59.11050713 (x2)
CLAMP:LWSM-030 6H GRAY

132.AW020198
PHOTOINTERRUPTOR:LG2A14NL1

11.03604008N
SCREW - M4X8



164.G1786679
JOINT:DRIVE:BRUSH ROLLER

215.M2054119
SHAFT:ON-OFF:POLISH:INPUT

30.07413706 (x4)
BALL BEARING - 6 X10X3

8.03603006N (x7)
SCREW - M3X6

4.03530060N (x5)
BIND SCREW - M3 X6

220.M2053974
SHAFT:POLISH:FLAT BELT-FUSING:TURN 201510-14 X/O

82.AA061219 (x2)
TENSION SPRING:POLISH:ON-OFF:20N

118.AB014344
GEAR:POLISH:ROLLER:ON-OFF:A

119.AB014345
GEAR:POLISH:ON-OFF:B:PRESS FIT

116.AB014342
GEAR:DRIVE:ROLLER:FUSING



M2054101
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O

U006_S004_S001_S001
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y



292.M2054121
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C
 216.M2053972 BRACKET:GEAR:PEEN
 201510-12 X/O
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

28.07403804 BALL BEARING:DIAMETER:4XDIAMETER:4

123.AB014352 GEAR:POLISH:ROLLER:C2

30.07413706 (x4) BALL BEARING - 6 X10X3

72.AA061223 TENSION SPRING:IDLER:DRIVE:12N
 201510-08 X/O

19.07200040E (x4) RETAINING RING - M4

4.03530060N BIND SCREW - M3 X6

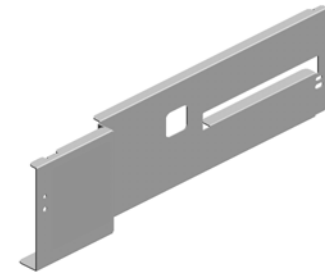
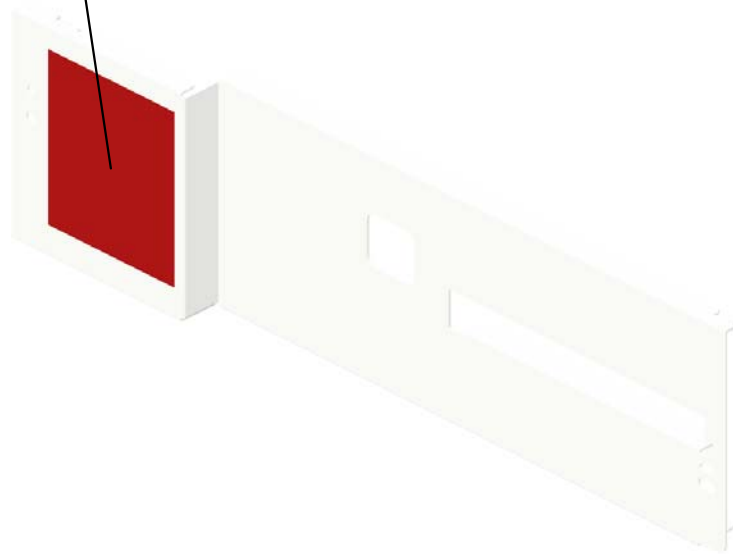
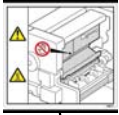
164.G1786679 JOINT:DRIVE:BRUSH ROLLER

18.07200030E (x 1) RETAINING RING - M3
 19.07200040E (x 1) RETAINING RING - M4

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S002
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S003

STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

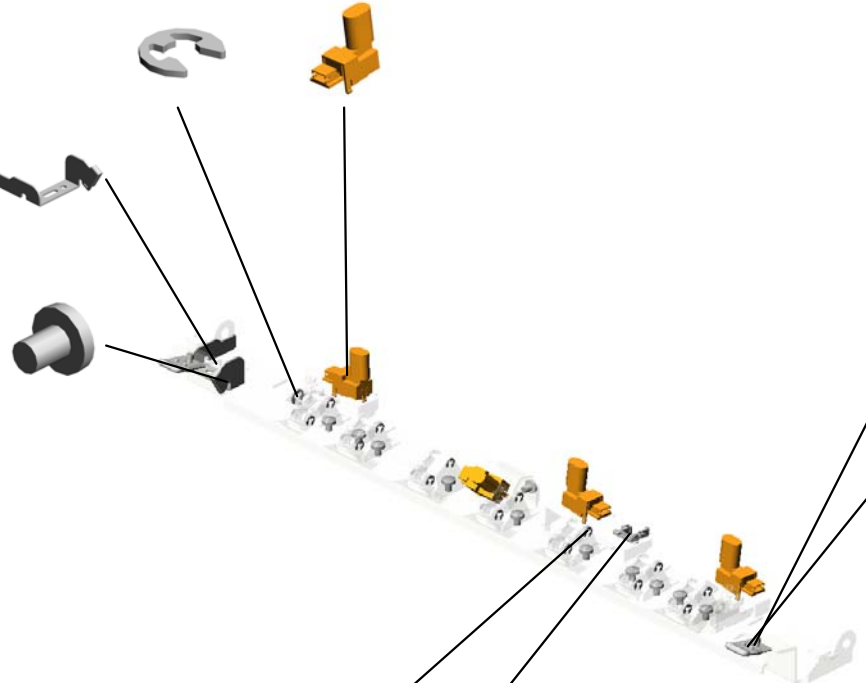
18.07200030E 294.G1787900
 RETAINING RING - (x4)
 M3 DISTANCE MEASU
 RING SENSOR



234.M2054223
 STAY:PICKOFF PA
 WL:PRESSURE RO
 LLER:ASSY

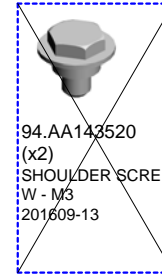
226.M2054165
 DISCHARGE BRUS
 H:PRESSURE ROL
 LER

3.03530040N
 (x12)
 SCREW - M3X4



45.09543006N
 (x2)
 SCREW - M3X6

295.M0774487
 (x2)
 POSITIONING PLA
 TE:STRIPPER PLA
 TE



~~94.AA143520
 (x2)
 SHOULDER SCRE
 W - M3
 201609-13~~

17.07200020E
 (x14)
 RETAINING RING -
 M2

56.11050551
 CLAMP:LES-0505

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S004

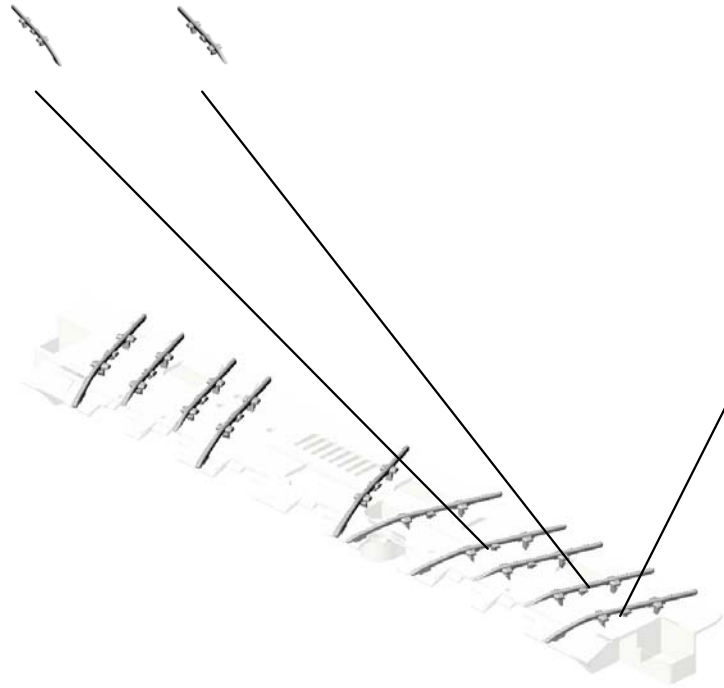
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040
(x4)
GUIDE:FUSING EXI
T:MIDDLE

196.M2054042
(x4)
GUIDE:FUSING EXI
T:SENSOR



235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y

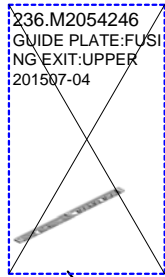


195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S005

GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



293.M2054245
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y



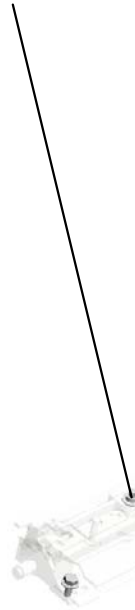
237.M2054247
(x11)
GUIDE:FUSING EXI
T:UPPER



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S006
STRIPPER PLATE:ASS'Y

94.AA143520
(x2)
SHOULDER SCRE
W - M3



37.08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8



242.M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O



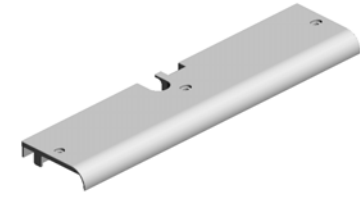
M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S007

COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

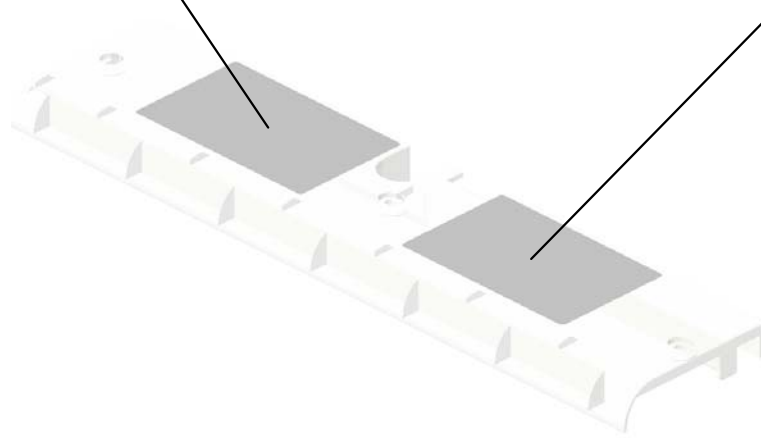
281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASS'Y



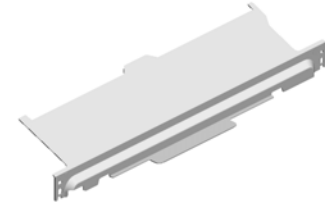
280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S004_S008
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
SY



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005
(EU/AA):FUSING UNIT:ASS'Y

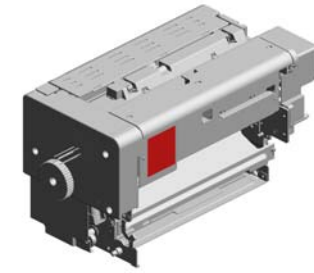
25.07270060E
(x2)
RETAINING RING -
M6

8.03603006N
SCREW - M3X6

37.08046123
HEXAGONAL BOLT
:W/WASHER:M3X8

26.07330608
(x2)
PLAIN SHAFT BEA
RING:DIA6X8

31.07413806
(x2)
BALL BEARING - 6
X13X5MM



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

16.07120050N
(x2)
HEXAGONAL NUT:
M5

2.03230060N
SCREW M3X6

23.07250120E
(x2)
RETAINING RING
C - M12

9.03603008N
(x4)
SCREW:M3X8

19.07200040E
(x6)
RETAINING RING -
M4

39.09300400A
PALAREL KEY

33.07423012
(x2)
BALL BEARING:DIA
12XDIA28X8

4.03530060N
BIND SCREW - M3
X6

40.09300404A
PARALLEL KEY:4X
4X25

22.07250100E
(x2)
RETAINING RING
C - M10

36.08010238
(x2)
HEXAGON HEAD B
OLT:DOUBLE SCR
EW:M4X14

11.03604008N
(x63)
SCREW - M4X8

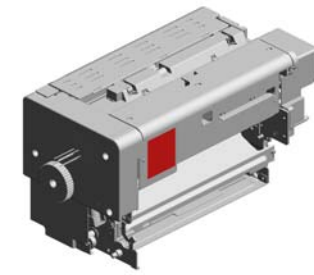
24.07250350E
RETAINING RINGS
-C:35

10.03604006N
(x3)
SCREW - M4X6

5.03530080N
(x11)
SCREW:M3X8

11.03604008N (x 7)
SCREW - M4X8
20.07200060E (x 4)
RETAINING RING - M6

U006_S005
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

53.11050516 (x7) CLAMP
47.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10
49.09544008N (x11) SCREW - M4X8
56.11050551 (x5) CLAMP:LES-0505
43.09515014N (x2) SCREW:POLISHED ROUND:M5X14

59.11050713 (x17) CLAMP:LWSM-030 6H GRAY

61.11050723 CLAMPS:WES-050 7

54.11050518 (x5) EDGE SADDLE - L ES-1010

51.09574008N SCREW:SMALL ROUND/SPRING:M4X8

52.11050511 (x9) HARNESS CLAMP - LWS-0306ZC

50.09545010N SCREW:POLISHED ROUND/SPRING:M 5X10

44.09543005N (x2) SCREW:POLISHED ROUND/SPRING:M 3X5

41.09513004N (x2) SCREW:POLISHED ROUND:M3X4

48.09544006N (x4) SCREW:POLISHED ROUND/SPRING:M 4X6

64.11050758 (x4) CLAMP:LWSM-030 6A

60.11050721 CLAMP:LES-1808

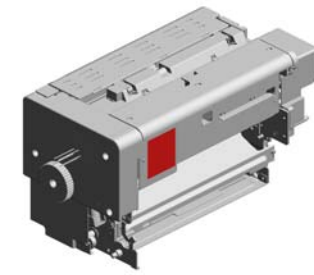
63.11050744 (x6) CLAMP:F-LWS-071 1

46.09543008N (x4) SCREW - M3X8

62.11050724 CLAMPS:WES-121 0

57.11050600 (x2) CLAMP:LWSM-030 6-2M

U006_S005
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

79.AA061201 TENSION SPRING:
EXIT:COVER
71.AA061184 (x2)
COMPRESSION SP
RING:BELT TENS
ION
97.AA143822 (x2)
STEPPEDSCREW -
M3.5
86.AA080308 (x2)
BUSHING - 8MM
85.AA066427 COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:FRON
T

90.AA080373
(x2)
PLAIN SHAFT BEA
RING:BELT TENS
ION

70.AA061178
(x2)
TENSION SPRING:
STRIPPER PLATE:
2N

99.AA143866
(x2)
SCREW:DIA3.4:M3

76.AA061196
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:FRON
T

91.AA081020
(x4)
PLAIN SHAFT BEA
RING:DIA12XDIA20
X8

74.AA061189
TORSION SPRING:
LOUVER:COOLING
:FRONT

78.AA061200
(x2)
TENSION SPRING:
LOUVER:DISCHAR
GE NOZZLE

73.AA061187
(x2)
COMPRESSION SP
RING:PRESSURE
SUB-UNIT:770N

69.AA061072
SPRING:IDLER

96.AA143812
(x2)
SCREW - SCALE

84.AA066426
COIL SPRING:BAL
ANCER:PAPER EXI
T SUB-UNIT:REAR

95.AA143801
(x7)
SCREW:M4:EXTER
IOR

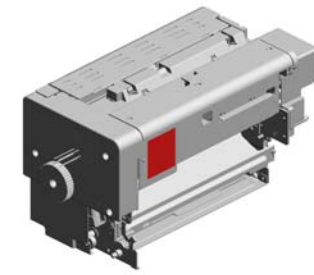
94.D1494235
(x2)
STEPPED SCREW:
M3
201510-01 X/O

77.AA061197
TORSION SPRING:
STRIPPER PLATE:
PRESSURE:REAR

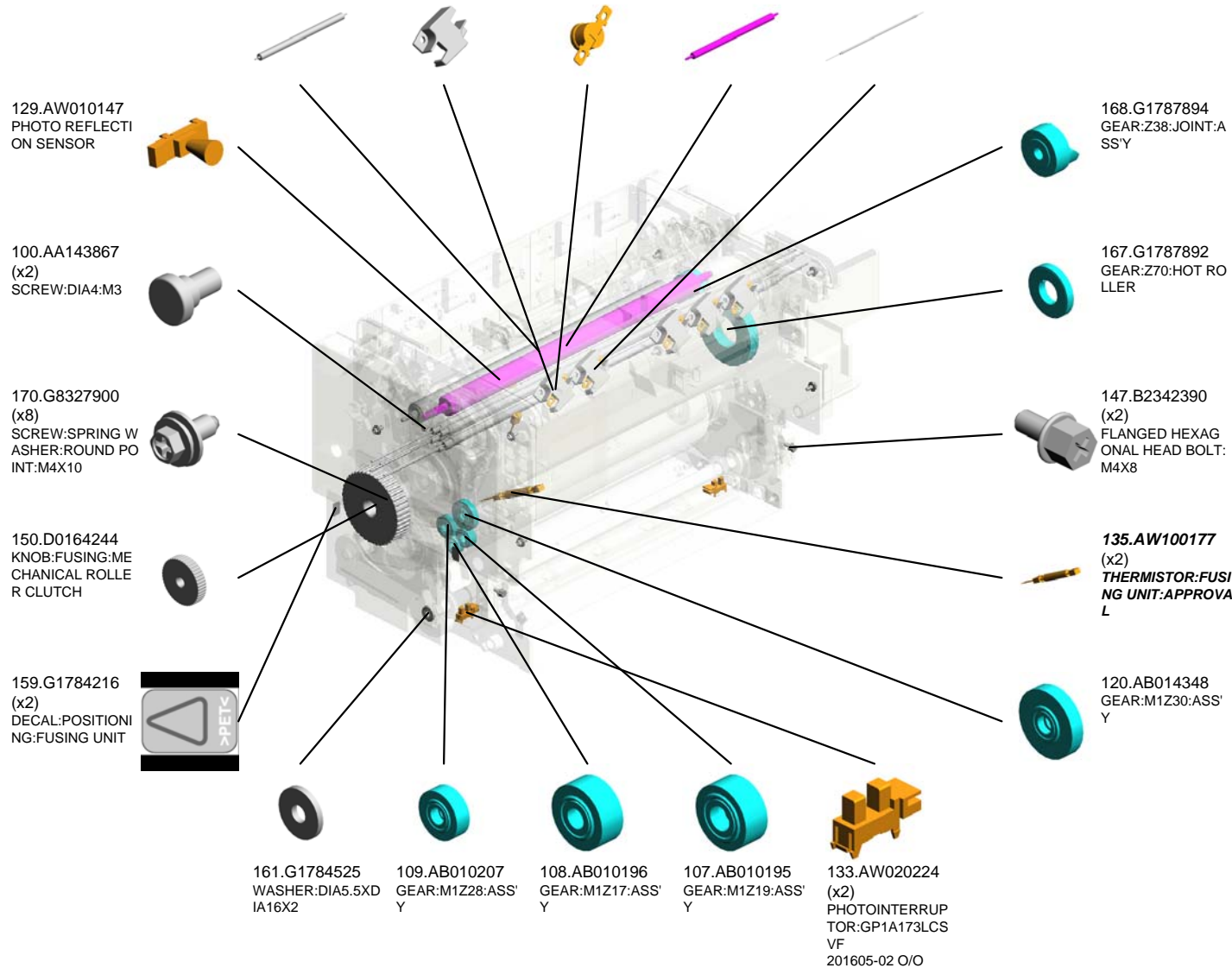
75.AA061190
TORSION SPRING:
LOUVER:COOLING
:REAR

U006_S005
(EU/AA):FUSING UNIT:ASS'Y

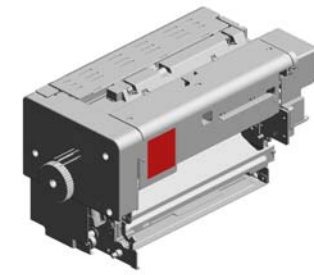
- | | | | | |
|--|--|--|---|--|
| 124.AE040090 BELT TENSIONER: ROLLER:ASS'Y 201510-06 X/O | 169.G1787960 (x5) COVER:THERMOS TAT:HEAT ROLLER | 136.AW110124 (x5) THERMOSTAT:218 C:250V:10A | 125.AE040091 ROLLER:OPPOSE D:POLISH:FLAT BE LT-FUSING 201510-04 X/O | 139.AX430216 (x5) HEATER:227V:985 W:HEAT ROLLER |
|--|--|--|---|--|



- 188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O



U006_S005
(EU/AA):FUSING UNIT:ASS'Y



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

171.M0774069
(x5)
HOLDER:THERMO
STAT:HEAT ROLLE
R

200.M2054051
FLAT BELT-FUSIN
G:DIA146.8:SEAL

185.M0774307
SHAFT:CONTACT
POINT:PAPER EXI
T SUB-UNIT:COVE
R

198.M2054048
CYLINDER:GLASS:
HEAT ROLLER

201.M2054053
HEAT ROLLER:AS
S'Y

202.M2054056
(x2)
THERMAL INSULA
TING BUSHING:HE
AT ROLLER:DIA39.
3

199.M2054049
(x3)
SHEET-OPPOSED:
DISTANCE MEASU
RING SENSOR

186.M0774414
PIN:ADJUSTING PI
N:HEAT ROLLER:P
EEN

172.M0774124
STAY:SHAFT:KNO
B:HOT ROLLER:PE
EN

174.M0774153
(x2)
SUPPORTING PLA
TE:ARM

175.M0774163
(x2)
CAP:COIL SPRING:
PRESSURE SUB-U
NIT

180.M0774176
FEELER:POSITION
ING SENSOR:O/C:
FRONT

173.M0774140
SHAFT:PRESSURE
:ARM

179.M0774175
SHAFT:O/C

181.M0774177
FEELER:POSITION
ING SENSOR:O/C:
REAR

203.M2054057
(x2)
RADIAL BALL BEA
RING:HEAT ROLLE
R

176.M2053956
JOINT:O/C:FUSING
UNIT
201510-02 X/O

193.M2053970
(x2)
CAM:O/C
201511-03 X/O

177.M0774172
(x2)
COLLAR:O/C:1

178.M0774173
(x2)
COLLAR:O/C:2

U006_S005
(EU/AA):FUSING UNIT:ASS'Y

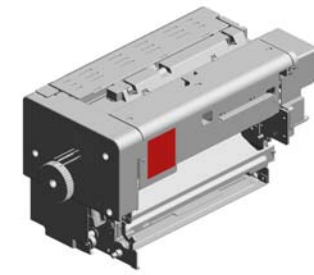
241.M2054252
SHAFT:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

238.M2054248
COVER:PAPER EXI
T SUB-UNIT:UPPE
R:ASSY

205.M2054060
PAD:SEPARATION
SUB-UNIT:AUXILIA
RY:ASS'Y

204.M2054058
HOT ROLLER

246.M2054293
COVER:FUSING/T
RANSPORT UNIT:U
PPER:MIDDLE



188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

240.M2054251
HOOK:FRONT:COV
ER:PAPER EXIT S
UB-UNIT

239.M2054250
HOLDER:REFLECT
ION PHOTO SENS
OR

206.M2054078
STOPPER:BELT TE
NSIONER:ROLLER

227.M2054170
HEATER HOLDER:
HEAT ROLLER:FR
ONT

243.M2054285
COVER:FUSING U
NIT:FRONT

228.M2054186
LEVER:WEB:ASSY

232.M2054215
STOPPER:LOUVER
:PRESSURE ROLL
ER

230.M2054208
DUCT:EXHAUST:P
RESSURE ROLLER

233.M2053978
LOUVER:EXHAUST
:COOLING:PRESS
URE ROLLER
201509-03 X/O

231.M2054211
DUCT:COOLING:P
RESSURE ROLLER

225.M2054159
COVER:TERMINAL:
HEATER

224.M2054158
TERMINAL:5P:250

229.M2054191
HEATER HOLDER:
HEAT ROLLER:RE
AR

244.M2054287
COVER:FUSING U
NIT:REAR

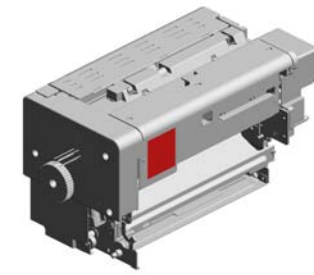
207.M2054087
**PRESSURE ROLLE
R**

U006_S005
(EU/AA):FUSING UNIT:ASS'Y

274.M2054432
LEVER:OPEN AND
CLOSE:COVER:PA
PER EXIT SUB-UNI
T

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT

276.M2054436
DECAL:WARNING (R
EMOVAL AND IN
STALLATION):FUSI
NG

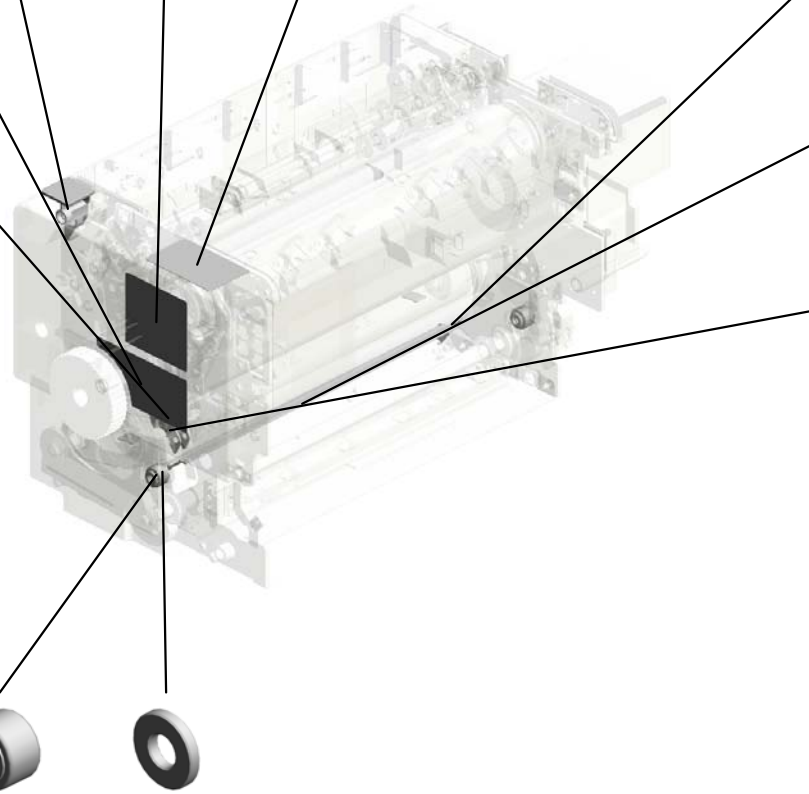
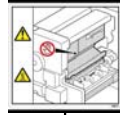


188.M2054021
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

275.M2054434
DECAL:ROTATION
DIRECTION:KNOB:
HOT ROLLER



247.M2054296
SHAFT:IDLER:SWI
VEL



295.M0774487
(x4)
POSITIONING PLA
TE:STRIPPER PLA
TE



272.M2054429
LOUVER:DISCHAR
GE NOZZLE:COOLI
NG:PRESSURE RO
LLER



270.M2054419
BRACKET:GEAR:S
WIVEL



268.M2054417
(x2)
CAM FOLLOWER:D
IA6XDIA16X12



269.M2054418
(x4)
COLLAR:CAM FOL
LOWER:PRESSUR
E SUB-UNIT



M2054018
[A]
(EU/AA):FUSING U
NIT:ASS'Y
201606-02 X/O

U006_S005_S001

ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y

218.M2054135 3.03530040N
SHAFT:ON-OFF:FEELER

221.M2053954 (x2)
CAM:POLISH:FLAT BELT-FUSING 201512-09 X/O

191.M2054031 (x2)
SHEET:POLISH:FLAT BELT-FUSING

219.M2053973
SHAFT:POLISH:FLAT BELT-FUSING:L INK 201510-13 X/O

208.M2053976
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O



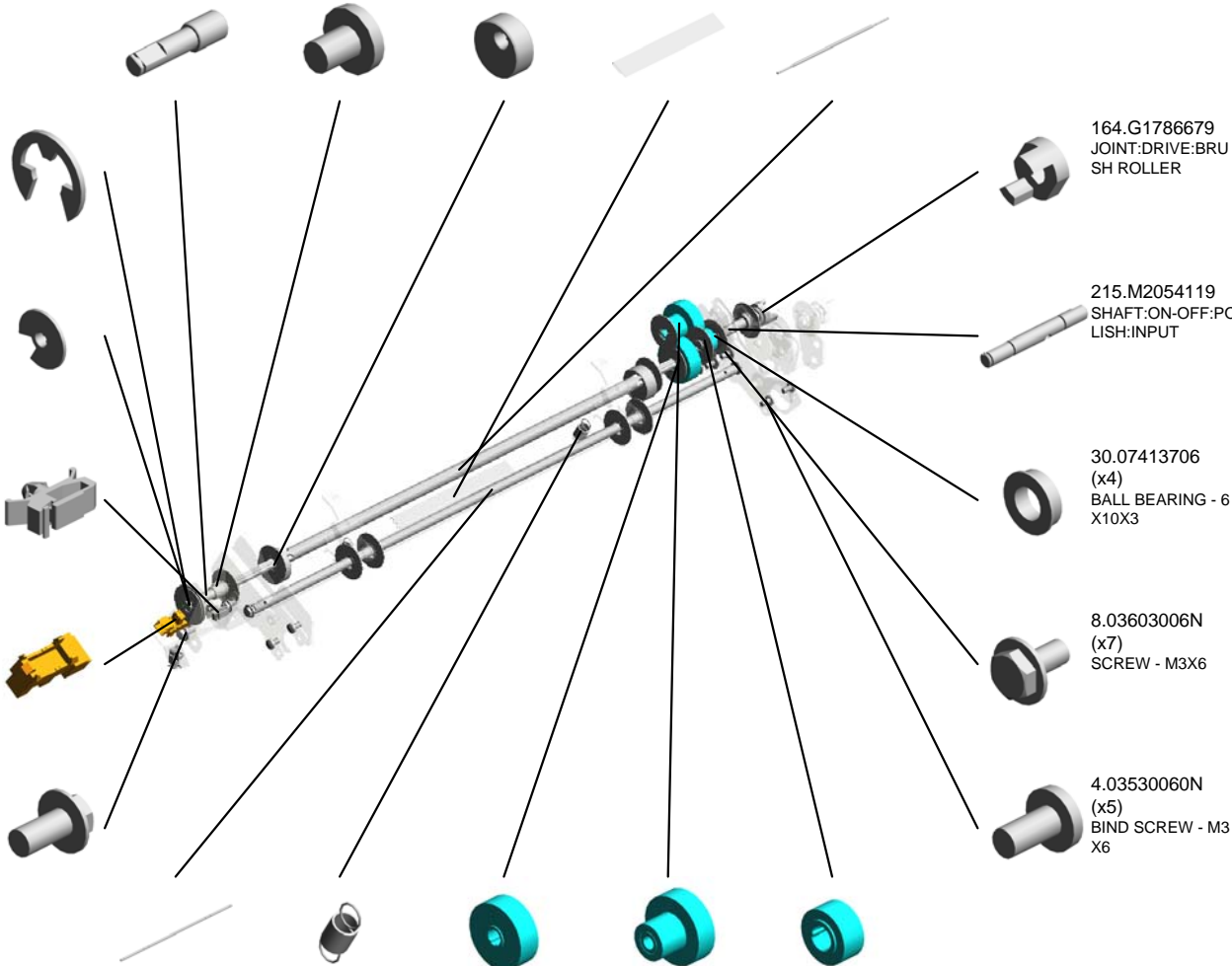
19.07200040E (x15)
RETAINING RING - M4

217.M2054130
FEELER:SENSOR:ON-OFF

59.11050713 (x2)
CLAMP:LWSM-030 6H GRAY

132.AW020198
PHOTOINTERRUPTOR:LG2A14NL1

11.03604008N
SCREW - M4X8



164.G1786679
JOINT:DRIVE:BRUSH ROLLER

215.M2054119
SHAFT:ON-OFF:POLISH:INPUT

30.07413706 (x4)
BALL BEARING - 6 X10X3

8.03603006N (x7)
SCREW - M3X6

4.03530060N (x5)
BIND SCREW - M3 X6

220.M2053974
SHAFT:POLISH:FLAT BELT-FUSING:TORN 201510-14 X/O

82.AA061219 (x2)
TENSION SPRING: POLISH:ON-OFF:20N

118.AB014344
GEAR:POLISH:ROLLER:ON-OFF:A

119.AB014345
GEAR:POLISH:ON-OFF:B:PRESS FIT

116.AB014342
GEAR:DRIVE:ROLLER:FUSING



M2054101
[A]
ROLLER:POLISH:FLAT BELT-FUSING: ASS'Y 201602-01 X/O

U006_S005_S001_S001
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y



292.M2054121
 HOLDER:SHAFT:DRIVE:SUB-ASS'Y

117.AB014343 GEAR:POLISH:ROLLER:C
 216.M2053972 BRACKET:GEAR:PEEN
 201510-12 X/O
 122.AB014351 GEAR:DRIVE:ROLLER:FUSING

28.07403804 BALL BEARING:DIAMETER:4XDIAMETER:4

123.AB014352 GEAR:POLISH:ROLLER:C2

30.07413706 (x4) BALL BEARING - 6 X10X3

72.AA061223 TENSION SPRING:DIAMETER:DRIVE:12N
 201510-08 X/O

19.07200040E (x4) RETAINING RING - M4

4.03530060N BIND SCREW - M3 X6

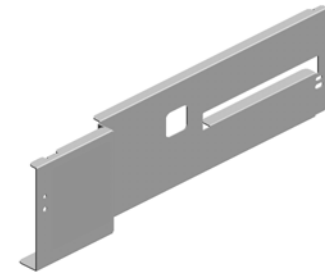
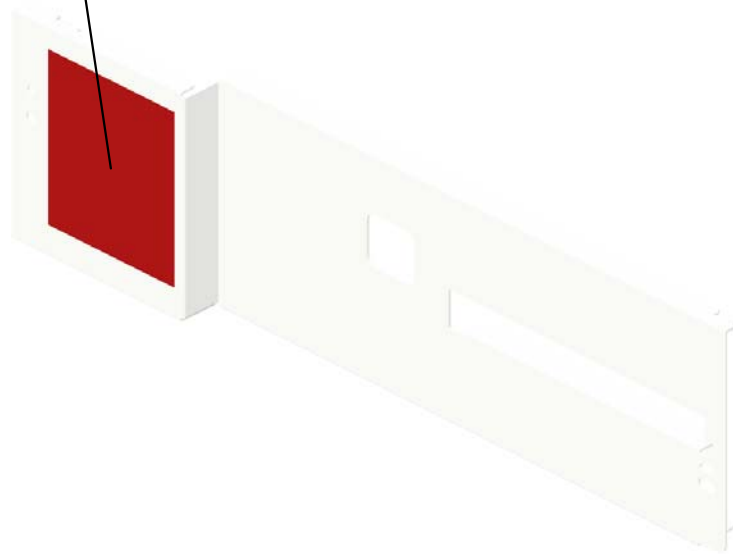
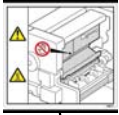
164.G1786679 JOINT:DRIVE:BRUSH ROLLER

18.07200030E (x 1) RETAINING RING - M3
 19.07200040E (x 1) RETAINING RING - M4

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S002
COVER:STAY:HEAT ROLLER:ASS'Y

288.M2054476
DECAL:H-TEMP W
ARNING:FUSING:F
RONT



285.M2054456
COVER:STAY:HEA
T ROLLER:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S003

STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y

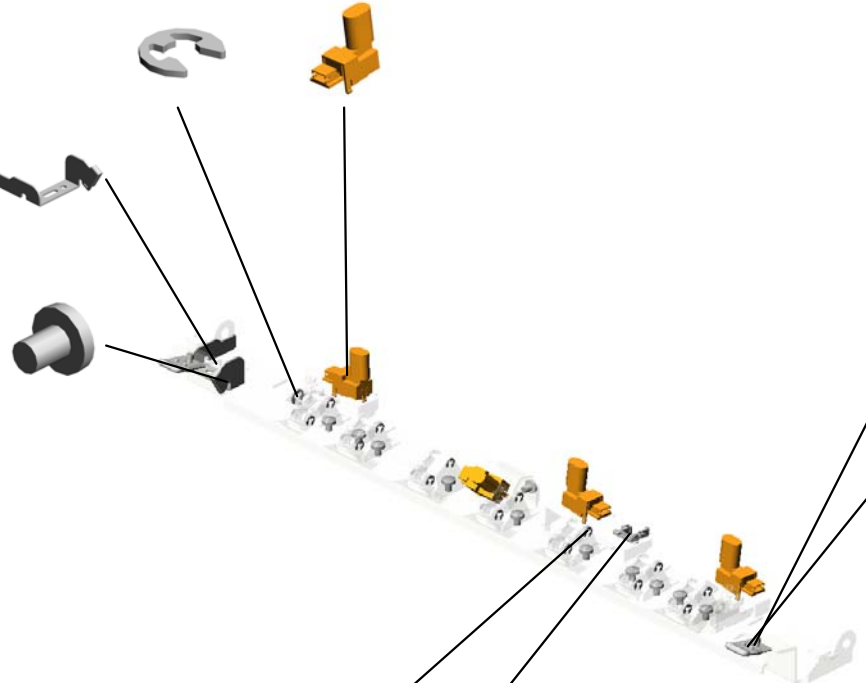
18.07200030E 294.G1787900
 RETAINING RING - (x4)
 M3 DISTANCE MEASU
 RING SENSOR



234.M2054223
 STAY:PICKOFF PA
 WL:PRESSURE RO
 LLER:ASSY

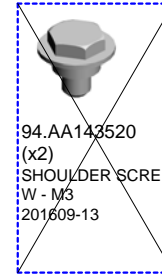
226.M2054165
 DISCHARGE BRUS
 H:PRESSURE ROL
 LER

3.03530040N
 (x12)
 SCREW - M3X4



45.09543006N
 (x2)
 SCREW - M3X6

295.M0774487
 (x2)
 POSITIONING PLA
 TE:STRIPPER PLA
 TE



~~94.AA143520
 (x2)
 SHOULDER SCRE
 W - M3
 201609-13~~

17.07200020E
 (x14)
 RETAINING RING -
 M2

56.11050551
 CLAMP:LES-0505

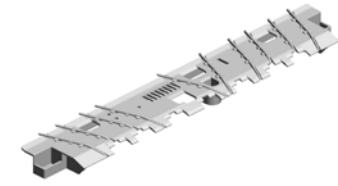
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S004

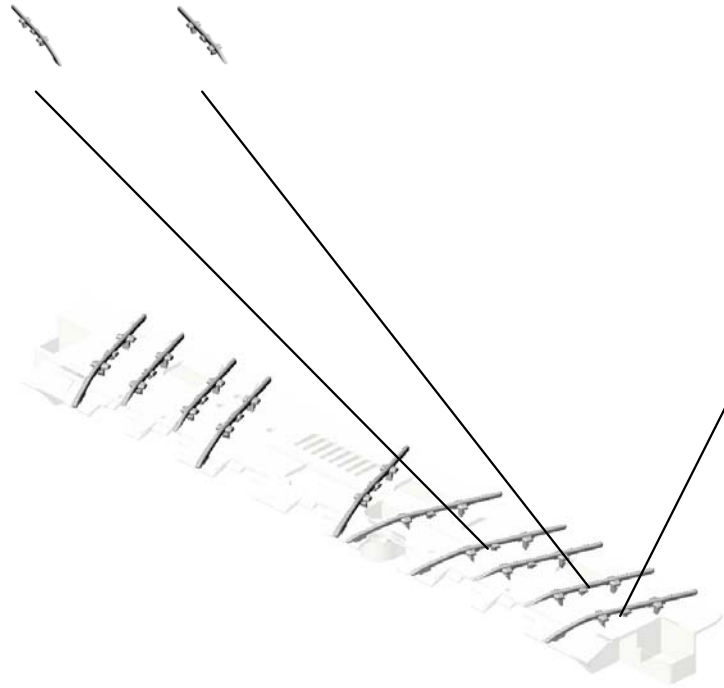
GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y

194.M2054040
(x4)
GUIDE:FUSING EXI
T:MIDDLE

196.M2054042
(x4)
GUIDE:FUSING EXI
T:SENSOR



235.M2054226
GUIDE PLATE:FUSI
NG EXIT:LOWER:A
SS'Y

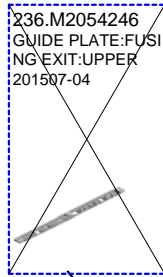


195.M2054041
(x2)
GUIDE:FUSING EXI
T:BOTH ENDS

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S005

GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y



236.M2054246
GUIDE PLATE:FUSI
NG EXIT:UPPER
201507-04



293.M2054245
GUIDE PLATE:FUSI
NG EXIT:UPPER:A
SS'Y



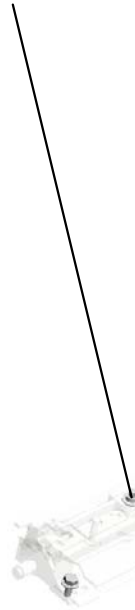
237.M2054247
(x11)
GUIDE:FUSING EXI
T:UPPER



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S006
STRIPPER PLATE:ASS'Y

94.AA143520
(x2)
SHOULDER SCRE
W - M3



37.08046123
(x3)
HEXAGONAL BOLT
:W/WASHER:M3X8



242.M2054024
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

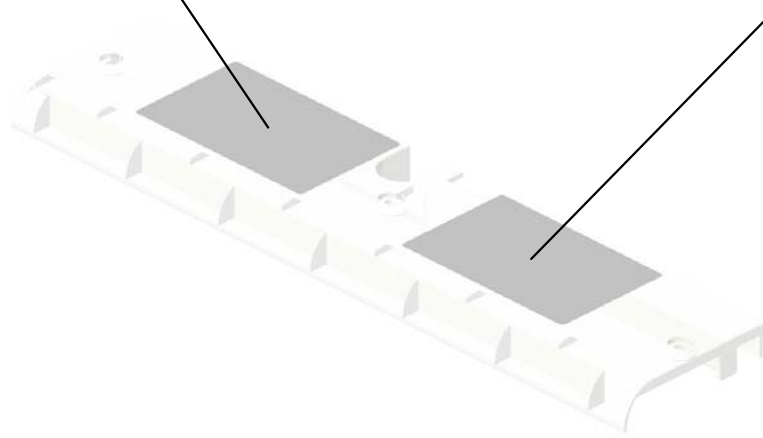


M2054268
[A]
STRIPPER PLATE:
ASS'Y
201511-04 X/O

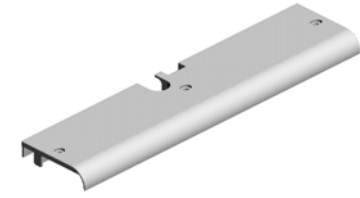
| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S007
COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y

281.M2054443
DECAL:H-TEMP W
ARNING:FUSING:L
OWER



280.M2054442
DECAL:H-TEMP W
ARNING:FUSING:U
PPER

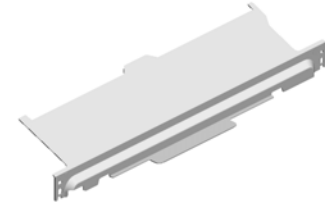


245.M2054289
COVER:FUSING U
NIT:UPPER:RIGHT:
ASSY

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S005_S008
FUSING ENTRANCE GUIDE PLATE:ASS'Y

156.D0746497
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



271.M2054422
FUSING ENTRANC
E GUIDE PLATE:AS
SY

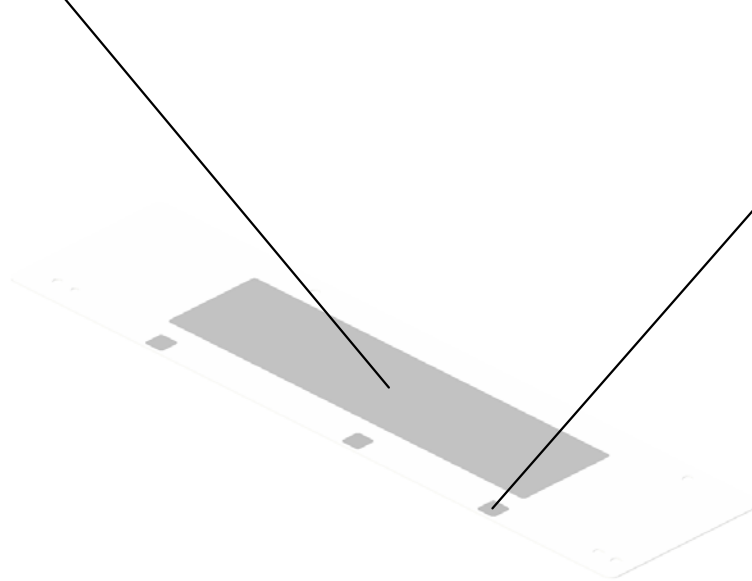


| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S006

INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y

283.M2054445
DECAL:PULL OUT:
FUSING:H-TEMP W
ARNING



278.M2054439
(x3)
DECAL:CONTACT:
PREVENTION



255.M2054327
INNER COVER:PUL
L OUT:FUSING UNI
T:LEFT UPPER:AS
SY

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S007
BRACKET:CAM:SHAFT:ASS'Y

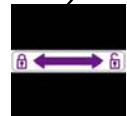
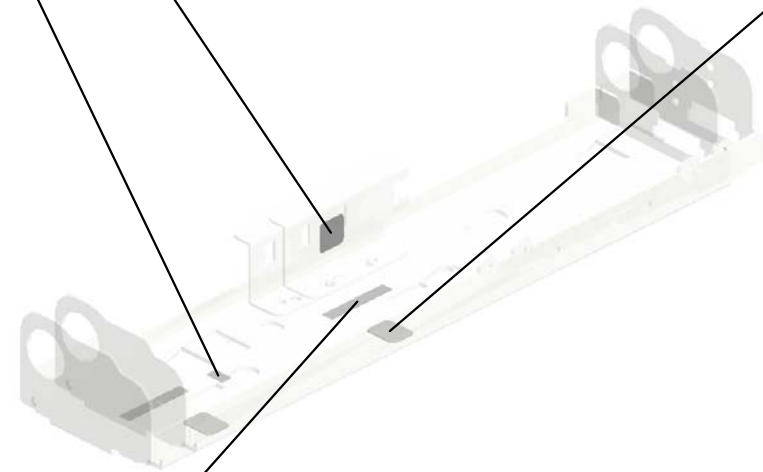
278.M2054439
DECAL:CONTACT:
PREVENTION



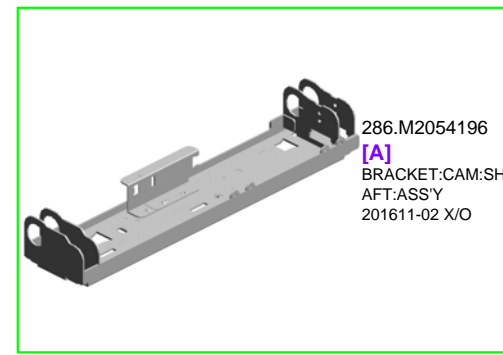
282.M2054444
DECAL:POSITIONI
NG:WEB:ON-OFF



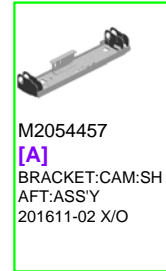
151.D0743829
(x2)
DECAL:POSITIONI
NG DISPLAY:TCRU



279.M2054441
(x2)
DECAL:UN LOCK:
WEB:ON-OFF



286.M2054196
[A]
BRACKET:CAM:SH
AFT:ASS'Y
201611-02 X/O



M2054457
[A]
BRACKET:CAM:SH
AFT:ASS'Y
201611-02 X/O

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S008

DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y

| | | | | |
|--|---|---------------------------------|---|--------------------------------------|
| 147.B2342390 FLANGED HEXAG ONAL HEAD BOLT: M4X8 | 263.M2054362 SLIDER:WEB:DRIV E SUB-UNIT:WELDI NG | 98.AA143834 (x2) SCREW:M4 | 92.AA082144 (x2) BUSHING - 8X12X7 | 8.03603006N (x10) SCREW - M3X6 |
|--|---|---------------------------------|---|--------------------------------------|

296.M2054349
DRIVE UNIT:WEB:
CLEANING UNIT:A
SS'Y

144.B2234317
STEPPER MOTOR:
DC24V 24.3W

157.D1384134
HOLDER:DC STEP
PER MOTOR

38.08050104
(x3)
RETAINING RINGS
-E:SILENCER:DIA4

153.D0744354
GEAR:SLOW DOW
N:WORM GEAR

112.AB011526
GEAR - 24Z

10.03604006N
(x2)
SCREW - M4X6

53.11050516
(x3)
CLAMP

111.AB011524
(x2)
GEAR - 36Z

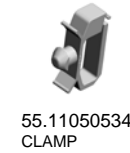
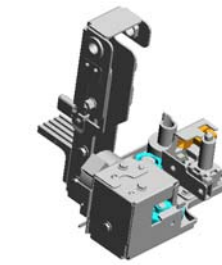
154.D0744371
GRIP:SLIDER:FUSI
NG

45.09543006N
SCREW - M3X6

262.M2054354
JOINT:GEAR:WEB:
DRIVE

131.AW020114
PHOTO INTERRUPT
OR - LOWER LIM
IT

110.AB011523
GEAR - 24Z



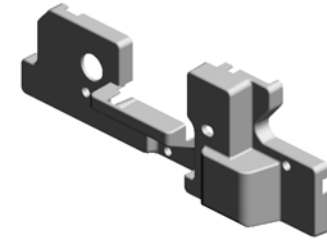
55.11050534
CLAMP

U006_S009

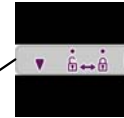
INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y

159.G1784216
(x2)
DECAL:POSITIONI
NG:FUSING UNIT

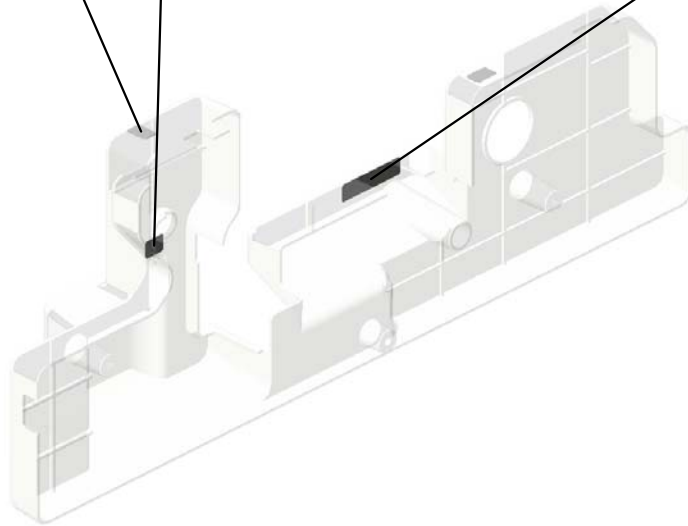
290.M2054499
DECAL:POSITIONI
NG DISPLAY:TCRU



284.M2054455
INNER COVER:PUL
L OUT:FUSING UNI
T:FRONT:ASSY



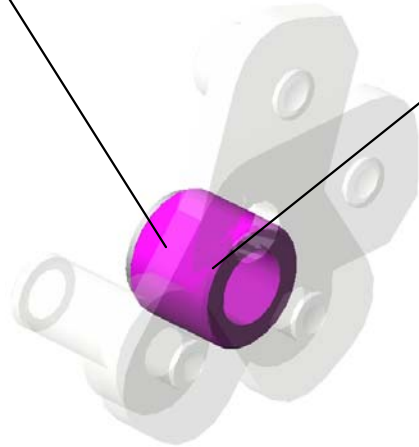
277.M2054438
DECAL:POSITIONI
NG DISPLAY:LOCK
:FUSING UNIT



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U006_S010
PLATE:LATCH:FIX:HANDLE:ASS'Y

19.07200040E
RETAINING RING -
M4



93.AA132300
ROLLER:LOCK:PU
LL OUT

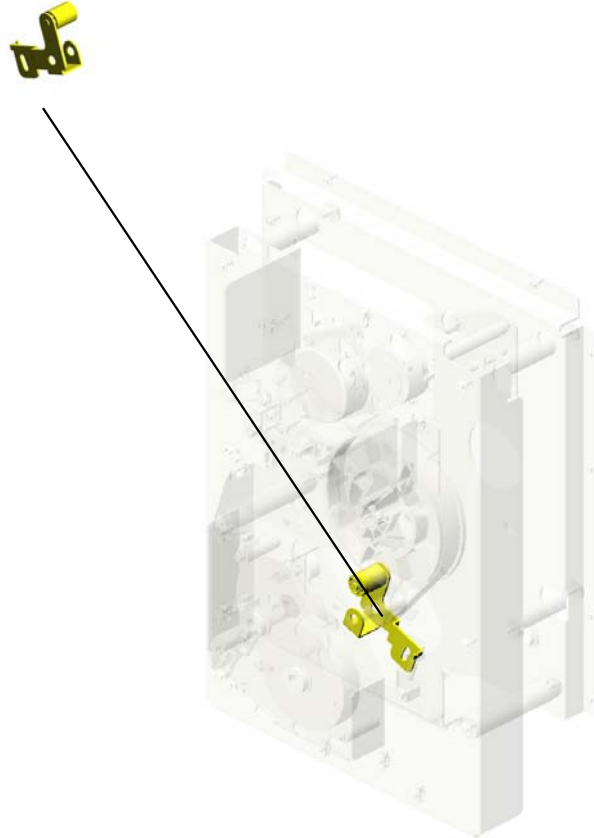


187.M2052824
PLATE:LATCH:FIX:
HANDLE:ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U007.MAIN DRIVE:LEFT

U007_S001
G1781470
BELT TENSIONER:ASS'Y



| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U007 MAIN DRIVE:LEFT



- 6.03604012N (x6) SCREW:M4X12
- 1.03130040N (x2) SCREW:M3X4
- 14.07413806 BALL BEARING - 6 X13X5MM
- 11.07200040E (x2) RETAINING RING - M4
- 2.03603006N (x8) SCREW - M3X6

16.08010237
HEXAGONAL BOLT
:DOUBLE SCREW:
M4X12

18.11050489
(x4)
HARNES CLAMP -
LWS 1316

19.11050723
(x5)
CLAMPS:WES-050
7

17.11050488
HARNES CLAMP

5.03604010N
(x3)
SCREW:M4X10

4.03604008N
(x10)
SCREW - M4X8

20.11050758
(x12)
CLAMP:LWSM-030
6A

3.03604006N
(x4)
SCREW - M4X6

10.07030050N
SPRING WASHER:
DIA5

8.05950140E
HEXAGON BOLT -
M5X14

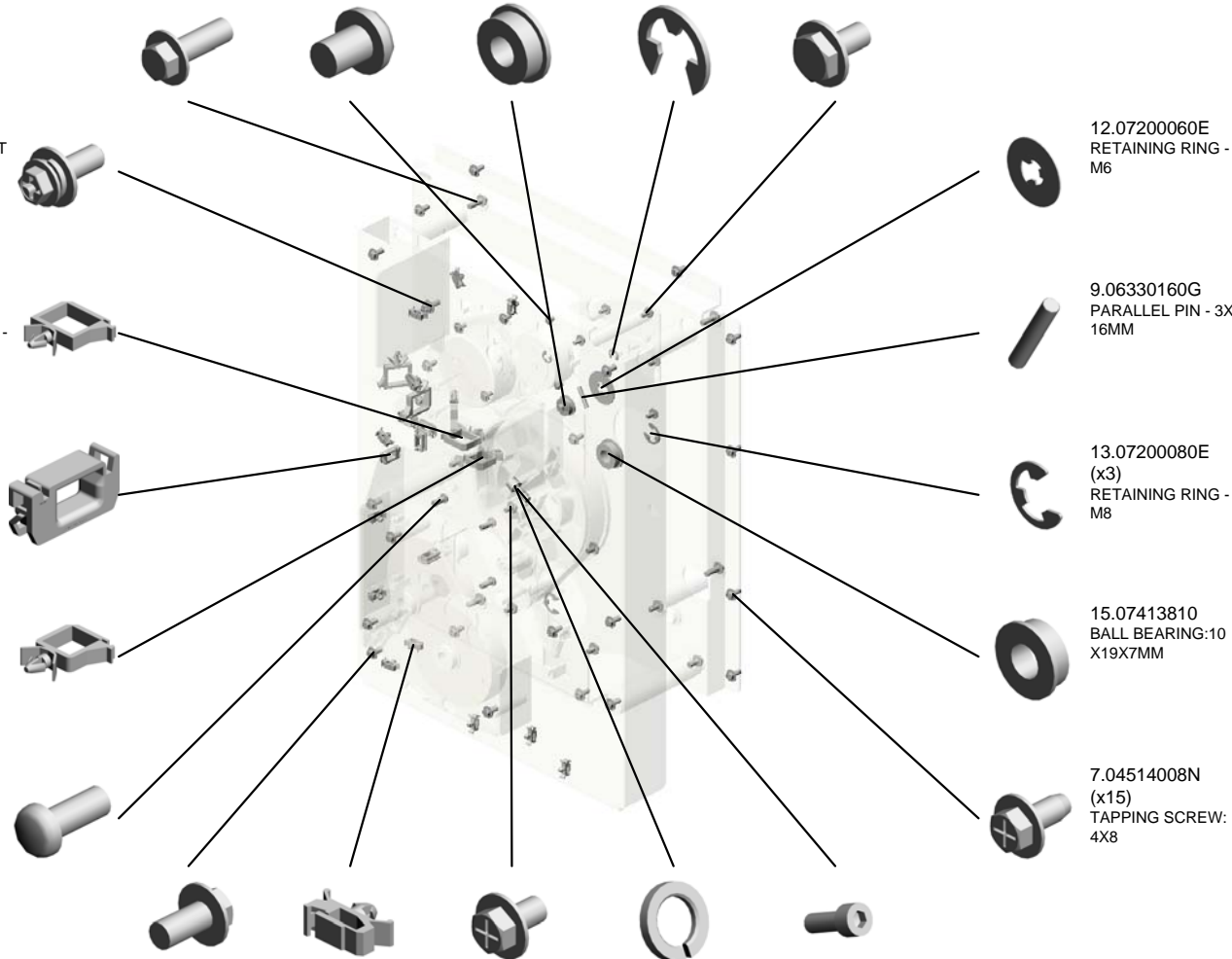
12.07200060E
RETAINING RING -
M6

9.06330160G
PARALLEL PIN - 3X
16MM

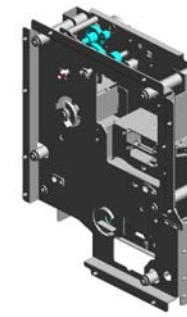
13.07200080E
(x3)
RETAINING RING -
M8

15.07413810
BALL BEARING:10
X19X7MM

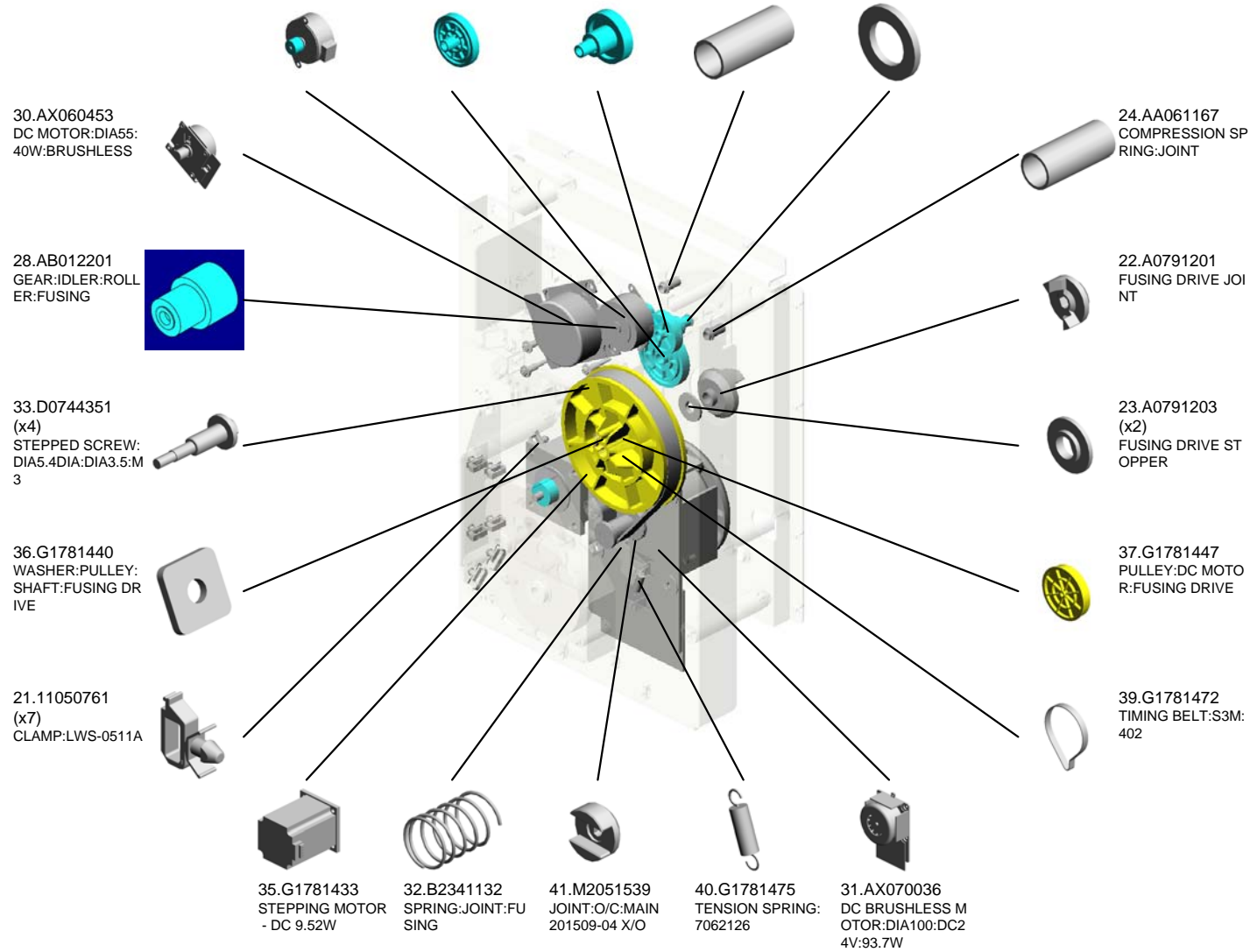
7.04514008N
(x15)
TAPPING SCREW:
4X8



U007 MAIN DRIVE:LEFT



- 34.D1946177 DC STEPPER MOT OR:DIA42:24V
- 27.AB011319 GEAR:Z79
- 29.AB017815 GEAR:Z24:Z41
- 25.AA061216 COMPRESSION SP RING:JOINT:8N
- 26.AA132208 (x3) SPACER - M6



U007 MAIN DRIVE:LEFT



- 43.G1787670 (x6)
WASHER:455554
- 51.M2051487
SHAFT:ON-OFF:POLISH:FUSING DRIVE SUB-UNIT
- 42.G1786679 (x2)
JOINT:DRIVE:BRUSH ROLLER
- 52.M2054446
WASHER:POLISH:ON-OFF

- 50.M2051482
SHAFT:DRIVE:POLISH:FUSING DRIVE SUB-UNIT

- 53.M2056436 (x4)
COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2

- 44.G1787743
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1

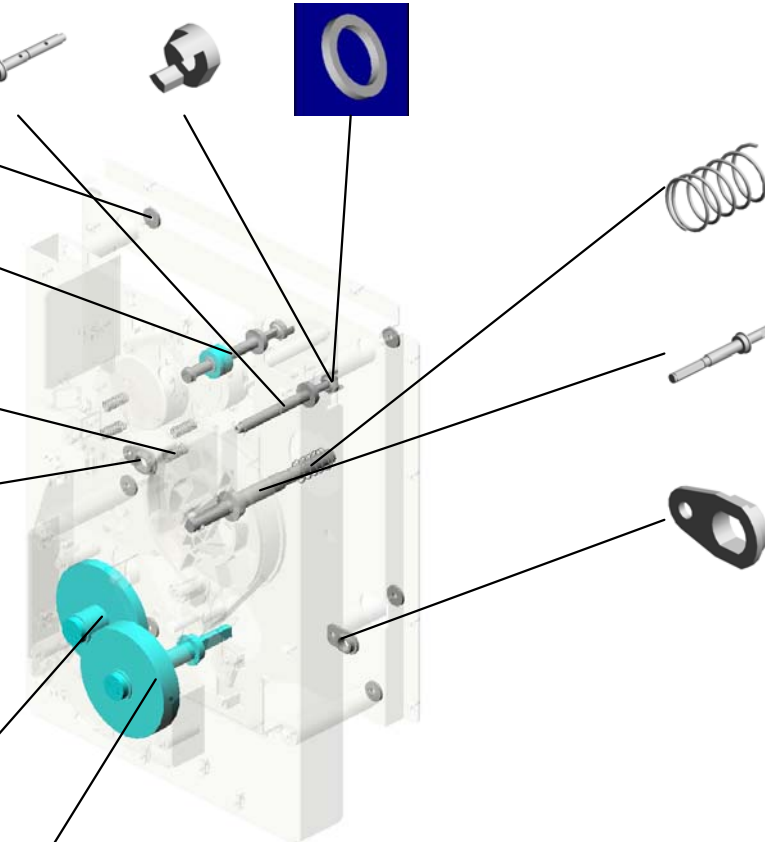
- 49.M2051475
GEAR:IDLER:O/C:PRESS FIT

- 48.M2051472
GEAR:ON-OFF:PRESSURE ROLLER:FUSING DRIVE SUB-UNIT

- 46.M0771411
COIL SPRING:JOINT:FUSING

- 47.M2051469
SHAFT:DRIVE:HOT ROLLER:FUSING DRIVE SUB-UNIT

- 45.G1787744
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2



U007_S001
BELT TENSIONER:ASS'Y

11.07200040E
RETAINING RING -
M4



38.G1781470
BELT TENSIONER:
ASS'Y

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 |
|------|------|------|------|------|------|------|------|------|------|

U008 ELECTRICAL:LEFT

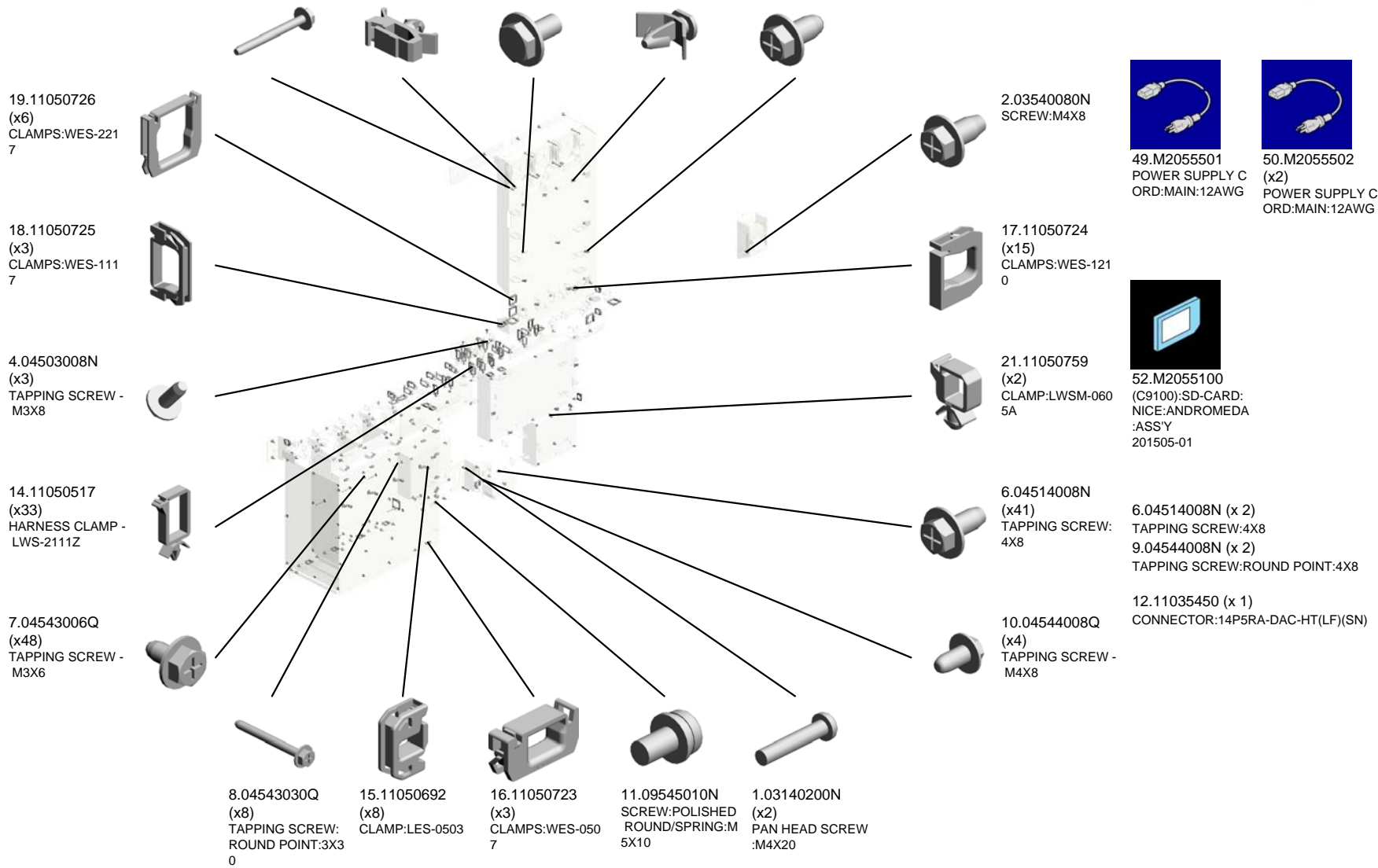
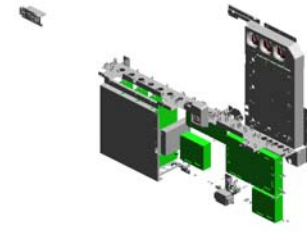
5.04513030N (x6)
TAPPING SCREW:
3X30

20.11050758 (x28)
CLAMP:LWSM-030
6A

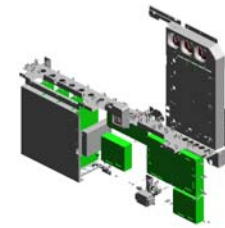
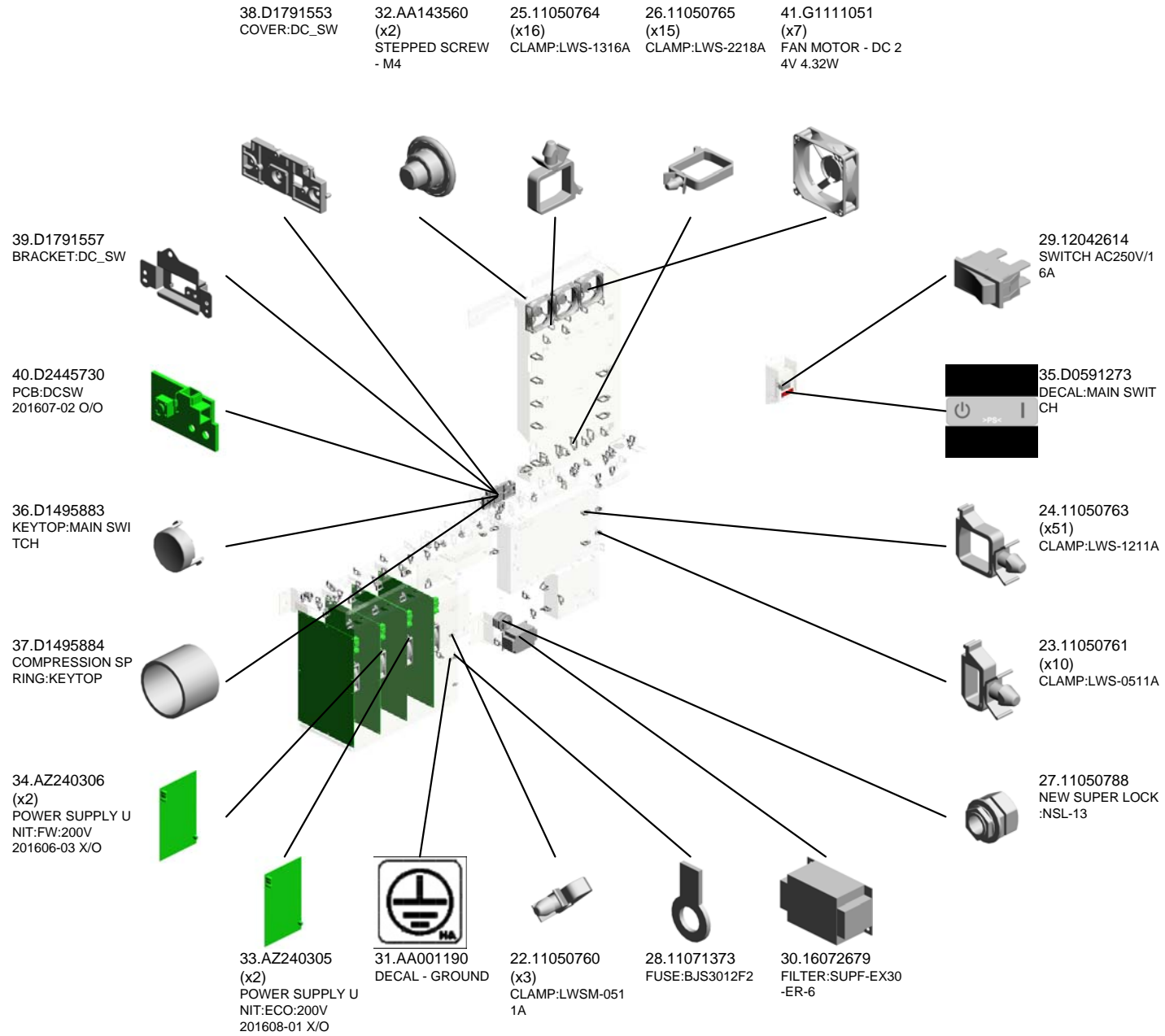
3.03603006N (x29)
SCREW - M3X6

13.11050367 (x14)
SPACER

9.04544008N (x5)
TAPPING SCREW:
ROUND POINT:4X8



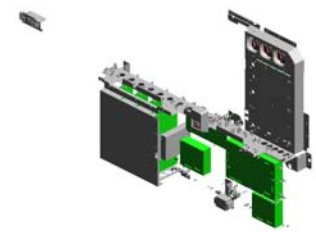
U008 ELECTRICAL:LEFT



U008 ELECTRICAL:LEFT

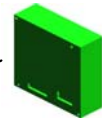
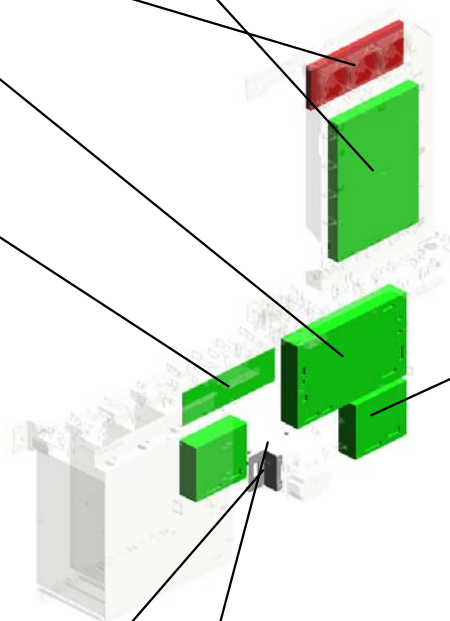
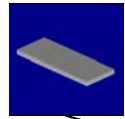
51.M2056966
OZONE FILTER:FU
SING SUB-UNIT:UP
PER LEFT

45.M2055361
PCB:IOB2
201507-01 X/O



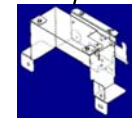
47.M2055350
AC CONTROL BOA
RD

46.M2055337
PCB:SDB



44.M2051153
COVER:MAIN SWIT
CH:200V

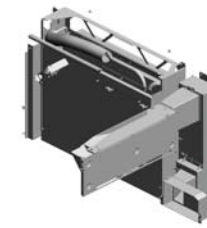
48.M2055452
(x2)
PCB:NRYF



43.M2051133
COVER:LEAK BRE
AKER

42.M2051132
BRACKET:200V

U009 AIR COOLING:LEFT



- 15.11050764 (x2) CLAMP:LWS-1316A
- 12.11050724 (x2) CLAMPS:WES-1210
- 11.11050723 CLAMPS:WES-0507
- 20.G1111051 (x3) FAN MOTOR - DC 24V 4.32W
- 7.04544008Q (x12) TAPPING SCREW - M4X8

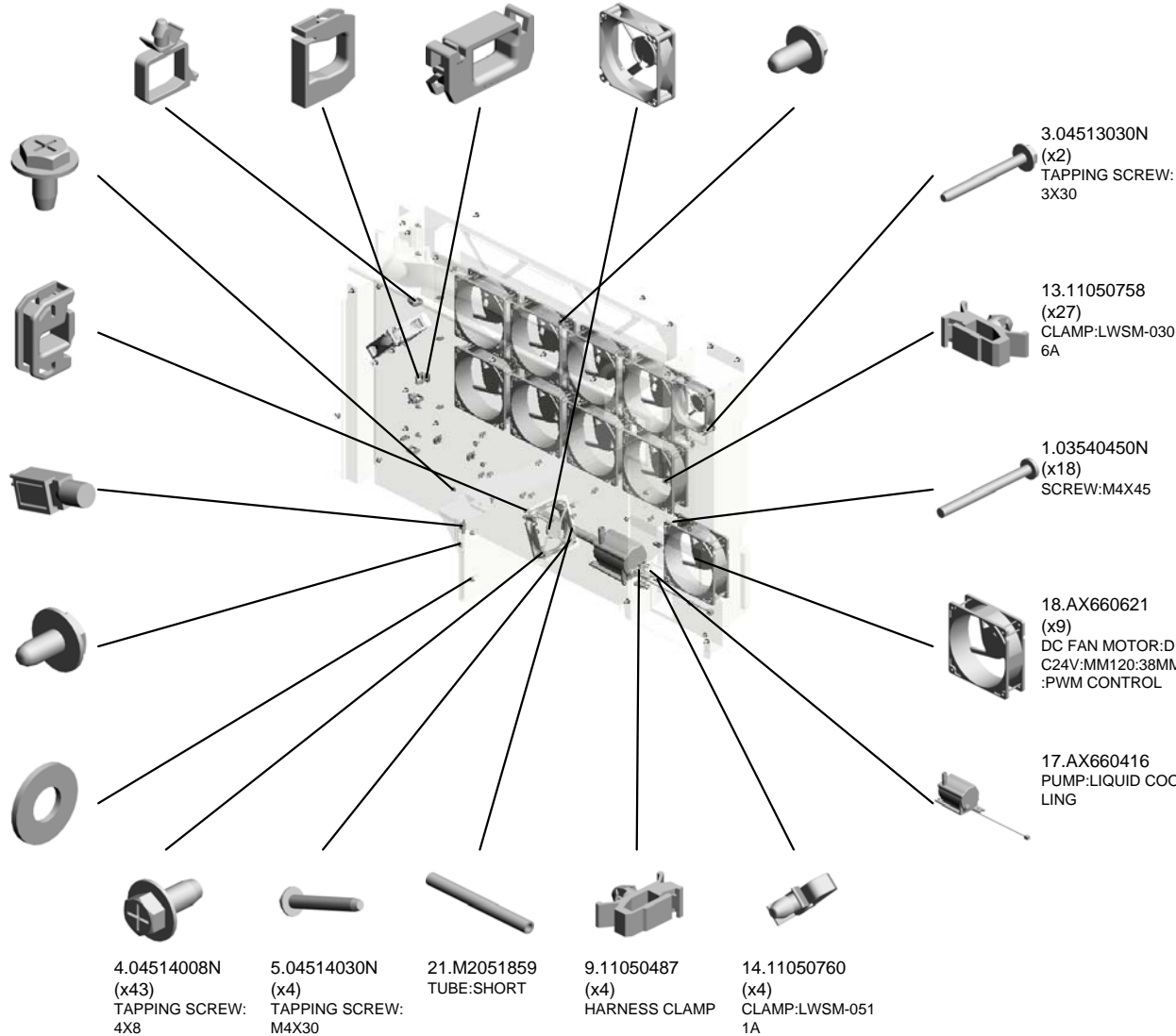
2.04513006N (x2) TAPPING SCREW - 3X6

10.11050692 (x2) CLAMP:LES-0503

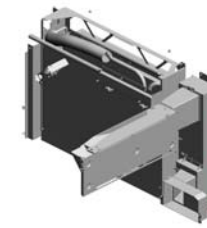
19.D2023890 LED:RED

6.04543006N TAPPING SCREW: ROUND POINT:3X6

8.07010040N (x4) WASHER:DIA4



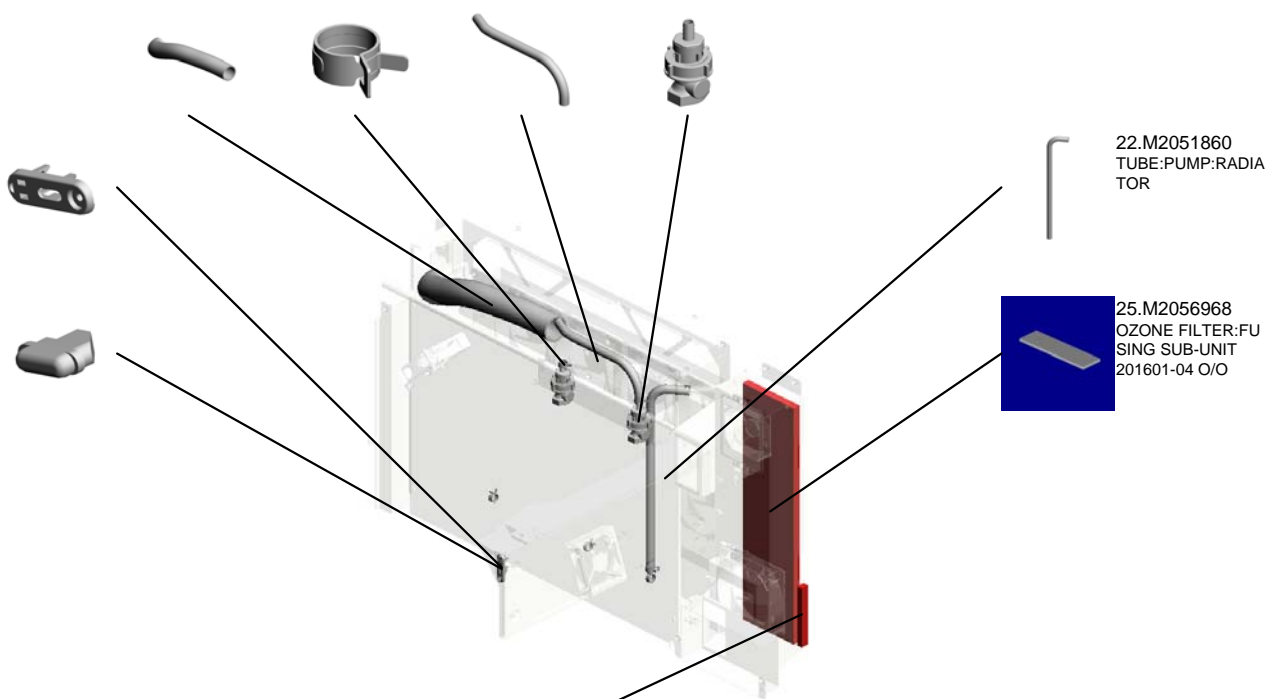
U009 AIR COOLING:LEFT



- 23.M2051861 TUBE:RADIATOR:JOINT
- 28.M2057015 (x8) BAND:COIL SPRING:TUBE:LIQUID COOLING
- 26.M2057011 TUBE:LONG
- 27.M2057012 (x2) JOINT:SOCKET:LIQUID COOLING

- 30.M2057495 LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT

- 29.M2057492 LED:LENS:PAPER JAM

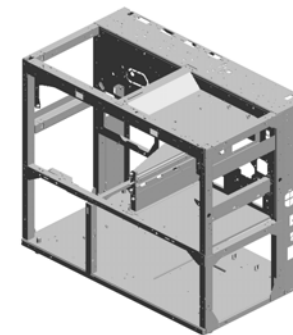


- 22.M2051860 TUBE:PUMP:RADIATOR

- 25.M2056968 OZONE FILTER:FUSING SUB-UNIT 201601-04 O/O

- 24.M2051894 SEAL:PREVENTION:EXHAUST

U010 MAIN FRAME:LEFT



- 10.11050724 (x3) CLAMPS:WES-1210
- 8.11050600 (x5) CLAMP:LWSM-0306-2M
- 17.AA070096 (x2) SLIDE RAIL:PULL OUT:FUSING UNIT 201512-01 X/O
- 20.G1781122 (x2) GUIDE:LOCK:TRANSPORT UNIT
- 9.11050692 CLAMP:LES-0503

- 6.09544010N (x7) SCREW:POLISHED ROUND/SPRING:M 4X10

- 22.G1781136 (x7) WASHER:3336813

- 2.04514008N (x22) TAPPING SCREW: 4X8

- 13.11050761 (x29) CLAMP:LWS-0511A

- 23.G1781138 (x18) SCREW WITH WASHER:M6X14

- 16.12042612 (x2) MICRO SWITCH:D3 V-16506-3C25

- 5.09543014N (x4) SCREW:POLISHED ROUND/SPRING:M 3X14

- 18.AA143797 (x2) CONNECTOR GUIDE PIN

- 4.04543006Q (x4) TAPPING SCREW - M3X6

- 21.G1781134 (x4) HEXAGONAL BOLT :M20X70

- 14.11050763 (x23) CLAMP:LWS-1211A

- 8.11050600 (x2) CLAMP:LWSM-0306-2M

- 9.11050692 (x3) CLAMP:LES-0503

- 7.11050532 (x2) EDGE SADDLE - L ES-25L

- 15.11050765 (x8) CLAMP:LWS-2218A

- 12.11050760 (x7) CLAMP:LWSM-0511A

- 13.11050761 (x3) CLAMP:LWS-0511A

- 11.11050726 CLAMPS:WES-2217

- 1.03540080N (x10) SCREW:M4X8
- 3.04514012N (x4) TAPPING SCREW:4X12

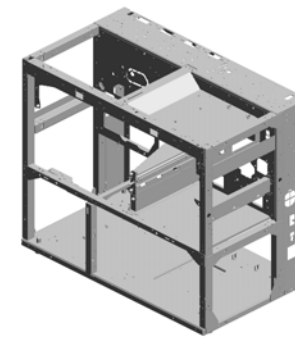
- 19.AH012031 (x6) CASTER:1470N

U010 MAIN FRAME:LEFT

28.G1787744
BOSS:POSITIONIN
G PIN:TRANSPORT
UNIT:NO.2

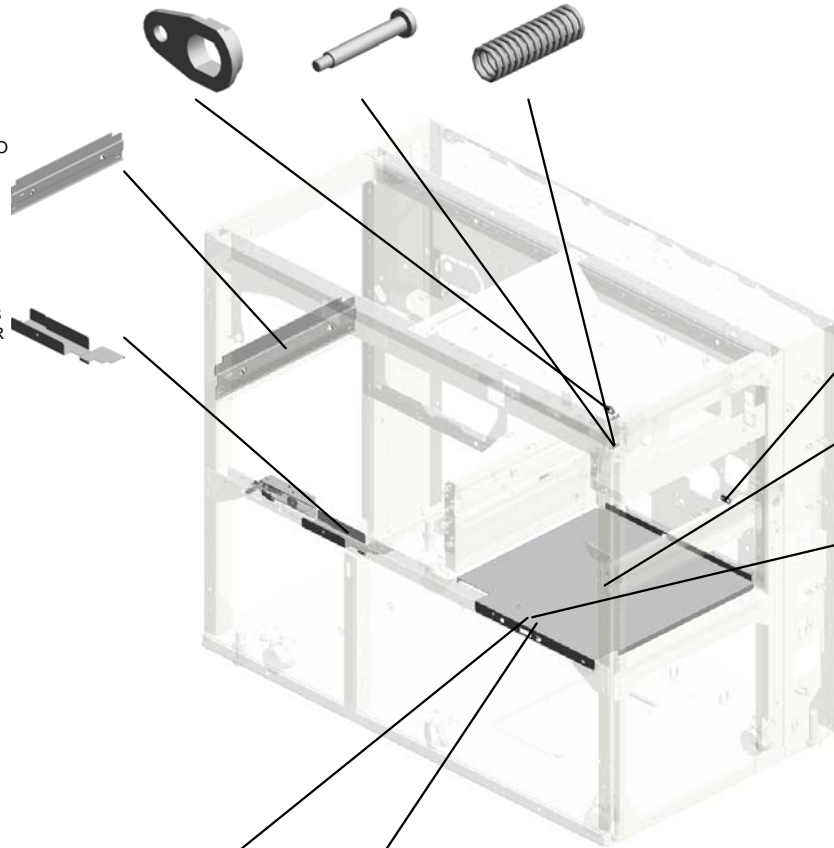
26.G1787515
(x2)
CONNECTOR GUI
DE PIN:CONNECT
OR

24.G1784866
(x2)
COMPRESSION SP
RING:EXIT:CONNE
CTOR



32.M2051122
FINISHING SECTIO
N:STAY

33.M2051148
COVER:SAFETY S
WITCH:LOWER FR
ONT



27.G1787743
BOSS:POSITIONIN
G PIN:TRANSPORT
UNIT:NO.1

31.M2051119
COVER:INNER CO
VER:PAPER FEED:
UPPER

30.M2051058
(x2)
BRACKET:SAFETY
SWITCH:DOOR:FR
ONT

29.M2051057
(x2)
COVER:SAFETY S
WITCH:DOOR:FRO
NT

25.G1785493
(x2)
LEVER:SAFETY S
WITCH:FRONT

ACCESSORIES



1.03530060N
(x3)
BIND SCREW - M3X6



2.03530080N
(x3)
SCREW:M3X8



3.03540060N
(x4)
SCREW-M4X6



4.03540080N
(x4)
SCREW:M4X8



5.03604006N
(x5)
SCREW - M4X6



6.09544008N
(x4)
SCREW - M4X8



7.11050534
CLAMP



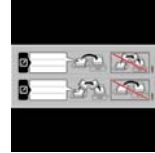
8.AW010151
PHOTO REFLECTION SENSOR:PS12
2TL1-A



9.D0746727
COVER:HARNES:OPERATION PAN
EL



10.D0746734
COVER:OPERATION PANEL:REAR
EL



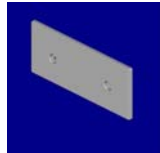
11.D0747391
(x2)
DECAL:PAPER SET DIRECTION



12.D0747393
DECAL:PAPER TRAY:NO.2



13.D0747847
(-NA):DECAL:CAUTION CHART:INKJ
ET:PAPER



14.D0746735
COVER:OPERATION PANEL:REAR U
PPER
201606-01 O/O



15.D1797350
PLATE:LOGO:RICOH



16.D1948875
DECAL:APPLICATION:EFI:ACCESSO
RY



17.D3AK1000
MEDIA IDENTIFICATION UNIT



18.G1781141
(x8)
HOLDER:STAND:M20



19.G1788350
WRENCH:HEXAGONAL BOLT



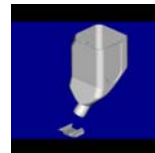
20.M0771861
TUBE TYPE LAMP:TAC:ASS'Y



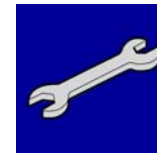
21.M2051671
PLATE:LOGO:RICOH



22.M2051750
CUSHION:MAIN:COUPLING



23.M2052860
BOTTLE:FILL:DEVELOPER:ASS'Y

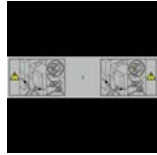


24.M2055153
WRENCH:HEXAGON HEAD BOLT:13-
17

ACCESSORIES



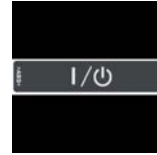
25.M2055171
DECAL:CAUTION:POWER SUPPLY CORD



26.M2055172
DECAL:CAUTION:POWER SUPPLY LUG



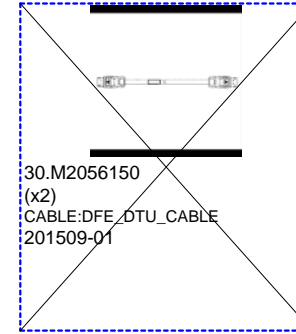
27.M2055181
(x2)
DECAL:POWER SOURCE:OFF:EN



28.M2055202
(x2)
DECAL:DC:MAIN SWITCH



29.M2055203
DECAL:DC:MAIN SWITCH



30.M2056150
(x2)
CABLE:DFE_DTU_CABLE
201509-01



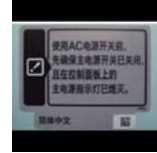
31.M2057598
DECAL:PAPER TRAY:DESIGN SKET
CH:1



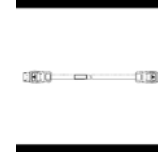
32.D0747883
(AA(69)):DECAL:CAUTION CHART:IN
KJET:PAPER
201511-05



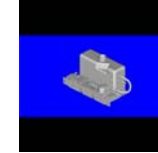
33.M2637396
(AA):DECAL:KEY:MULTI-LANGUAGE:
OPERATION SUB-UNIT
201512-08



34.M2055195
(AA(69)):DECAL:POWER SOURCE:O
FF:CN
201601-05



35.M2056151
(x2)
CABLE:DFE_DTU_CABLE
201606-08 O/O

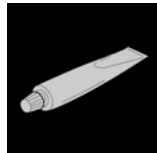


36.D0747261
LIQUID COOLING:PT:ASSY
201608-02

Special Tools



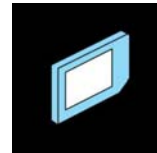
1.52039502
GREASE 501



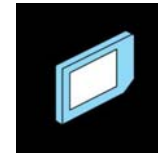
2.A2579300
GREASE - BARRIERTA S552R



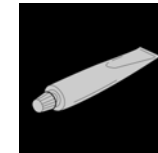
3.B1329700
LUBRICANT POWDER



4.B6455010
SD-CARD:ASSY



5.B6455040
SD-CARD:SERVICE PARTS:8GB:ASSY



6.D0149800
GREASE-KS660B



7.D0159500
G104 YELLOW TONER



8.D0159501
ZINC STEARATE



9.D0747690
BRUSH:BLOWER



10.D1792445
KNOB:TORQUE LIMITER MECHANIC
AL CLUTCH:ASSY



11.D1793420
JIG:SHEET:DOCTOR BLADE



12.M0774233
DECAL:CAUTION:HANDLE

Special Tools



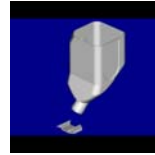
13.M0774285
GRIP:FUSING UNIT:ASS'Y
201605-01 X/O



14.M0774245
COVER:HANDLE:UPPER



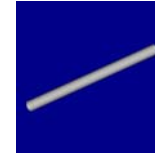
15.M0774246
COVER:HANDLE:LOWER



16.M2052860
BOTTLE:FILL:DEVELOPER:ASS'Y



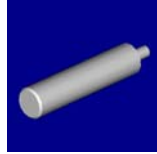
17.M2053355
KNOB:DRIVE:DEVELOPMENT UNIT:A
SS'Y



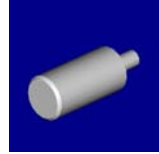
18.M2054433
CYLINDER:GUIDE:HEATER



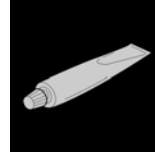
19.M2056434
SHEET:FLAT BELT-TRANSFER:PRO
TECT



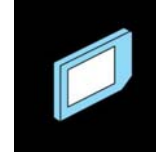
20.M2056543
JIG:SERVICE:TRANSFER/SEPARATI
ON:A



21.M2056544
JIG:SERVICE:TRANSFER/SEPARATI
ON:B



22.VSSG9002
FLUOTRIBO MG GREASE : 100G



23.M4675041
SD-CARD:MFP-BROWSER:ASS'Y
201510-03

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|-------------------------------------|----------------|----|
| 50530419 | BUSHING - 10MM | U006 | 66 |
| 52039502 | GREASE 501 | Special Tools | 1 |
| 52062686 | SNAP RING | U004_S017 | 66 |
| 53241658 | BUSHING- 4X8X4.5MM | U004_S017_S001 | 67 |
| | | U004_S017_S002 | 67 |
| | | U004_S017_S008 | 67 |
| 54462560 | CUSHION - PAPER TRAY | U004_S017 | 68 |
| 54472681 | SNAP RING | U004_S017_S004 | 69 |
| 58401632 | STEPPED SCREW | U006 | 67 |
| 67542866 | ROLLER - POSITIONING GUIDE | U004_S016 | 70 |
| A0791201 | FUSING DRIVE JOINT | U007 | 22 |
| A0791203 | FUSING DRIVE STOPPER | U007 | 23 |
| A2324666 | CUSHION - STEPPER MOTOR | U003 | 13 |
| | | U004 | 71 |
| A2579300 | GREASE - BARRIERTA S552R | Special Tools | 2 |
| AA001190 | DECAL - GROUND | U008 | 31 |
| AA036007 | OIL TANK CAP | U009 | 16 |
| AA040036 | FLAT CONVEYER BELT | U003 | 14 |
| AA043293 | TIMING BELT - 40S2M268G | U004 | 72 |
| AA043318 | TIMING BELT - 40S3M144 | U004_S017 | 73 |
| AA043486 | TIMING BELST - B40S2M194 | U003 | 15 |
| AA043651 | TIMING BELT - B60S2M264 | U004 | 74 |
| AA043802 | SYNCHRONOUS BELT:B80S3M180 | U005 | 19 |
| AA060582 | LOCK SPRING | U006 | 68 |
| AA060948 | TENSION SPRING:STRIPPER PAWLS:50MN | U005 | 20 |
| AA061072 | SPRING:IDLER | U006_S001 | 69 |
| | | U006_S004 | 69 |
| | | U006_S005 | 69 |
| AA061164 | TENSION SPRING:GEAR:ON-OFF | U005 | 21 |
| AA061167 | COMPRESSION SPRING:JOINT | U007 | 24 |
| AA061170 | COIL SPRING:GATE PAWL:EXIT:ENTRANCE | U004 | 75 |
| AA061178 | TENSION SPRING:STRIPPER PLATE:2N | U006_S001 | 70 |
| | | U006_S004 | 70 |
| | | U006_S005 | 70 |
| AA061184 | COMPRESSION SPRING:BELT TENSION | U006_S001 | 71 |
| | | U006_S004 | 71 |

| Number | Part Name | Group | ID |
|----------|--|----------------|----|
| | | U006_S005 | 71 |
| AA061187 | COMPRESSION SPRING:PRESSURE SUB-UNIT:770N | U006_S001 | 73 |
| | | U006_S004 | 73 |
| | | U006_S005 | 73 |
| AA061189 | TORSION SPRING:LOUVER:COILING:FRONT | U006_S001 | 74 |
| | | U006_S004 | 74 |
| | | U006_S005 | 74 |
| AA061190 | TORSION SPRING:LOUVER:COILING:REAR | U006_S001 | 75 |
| | | U006_S004 | 75 |
| | | U006_S005 | 75 |
| AA061196 | TORSION SPRING:STRIPPER PLATE:PRESSURE:FRONT | U006_S001 | 76 |
| | | U006_S004 | 76 |
| | | U006_S005 | 76 |
| AA061197 | TORSION SPRING:STRIPPER PLATE:PRESSURE:REAR | U006_S001 | 77 |
| | | U006_S004 | 77 |
| | | U006_S005 | 77 |
| AA061200 | TENSION SPRING:LOUVER:DISCHARGE NOZZLE | U006_S001 | 78 |
| | | U006_S004 | 78 |
| | | U006_S005 | 78 |
| AA061201 | TENSION SPRING:EXIT:COVER | U006_S001 | 79 |
| | | U006_S004 | 79 |
| | | U006_S005 | 79 |
| AA061205 | COIL SPRING:WEB:TENSION:ROLLER | U006_S003 | 80 |
| AA061216 | COMPRESSION SPRING:JOINT:8N | U007 | 25 |
| AA061219 | TENSION SPRING:POLISH:ON-OFF:20N | U006_S001_S001 | 82 |
| | | U006_S004_S001 | 82 |
| | | U006_S005_S001 | 82 |
| AA061221 | COMPRESSION SPRING:POLISH:ROLLER:15N | U006_S002 | 81 |
| AA061222 | COMPRESSION SPRING:POLISH:ROLLER:34N | U006_S002 | 83 |
| AA061223 | TENSION SPRING:IDLER:DRIVE:12N | U006_S001_S001 | 72 |
| | | U006_S004_S001 | 72 |
| | | U006_S005_S001 | 72 |
| | | U006_S001_S001 | 72 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|-----------|----|
| AA063204 | COMPRESSION SPRING | U004_S017 | 76 |
| AA063480 | COMPRESSION SPRING:TRANSP ORT ROLLER:12.5N | U004_S006 | 77 |
| AA063674 | SPRING - 8N | U004 | 78 |
| | | U004_S006 | 78 |
| | | U004_S018 | 78 |
| AA063675 | SPRING - 5N | U004_S004 | 79 |
| | | U004_S007 | 79 |
| | | U004_S019 | 79 |
| AA066426 | COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:REAR | U006_S001 | 84 |
| | | U006_S004 | 84 |
| | | U006_S005 | 84 |
| AA066427 | COIL SPRING:BALANCER:PAPER EXIT SUB-UNIT:FRONT | U006_S001 | 85 |
| | | U006_S004 | 85 |
| | | U006_S005 | 85 |
| AA070096 | SLIDE RAIL:PULL OUT:FUSING UN IT | U010 | 17 |
| AA080308 | BUSHING - 8MM | U006_S001 | 86 |
| | | U006_S004 | 86 |
| | | U006_S005 | 86 |
| AA080354 | BUSHING - 6MM | U006_S003 | 87 |
| AA080355 | BUSHING - 7MM | U006_S003 | 88 |
| AA080356 | BUSHING - 6MM | U006_S003 | 89 |
| AA080373 | PLAIN SHAFT BEARING:BELT TEN SION | U006_S001 | 90 |
| | | U006_S004 | 90 |
| | | U006_S005 | 90 |
| AA081020 | PLAIN SHAFT BEARING:DIA12XDI A20X8 | U006_S001 | 91 |
| | | U006_S004 | 91 |
| | | U006_S005 | 91 |
| AA082101 | BUSHING - 6X10X6 | U004 | 80 |
| | | U004_S004 | 80 |
| | | U004_S005 | 80 |
| | | U004_S006 | 80 |
| | | U004_S007 | 80 |
| | | U004_S018 | 80 |
| | | U004_S019 | 80 |
| U005 | 22 | | |
| AA082104 | BUSHING - 8X12X7 | U004 | 81 |

| Number | Part Name | Group | ID |
|----------|----------------------------------|----------------|----|
| | | U004_S005 | 81 |
| AA082144 | BUSHING - 8X12X7 | U006_S008 | 92 |
| AA084059 | BALL BEARING HOLDER | U004 | 82 |
| | | U004_S004 | 82 |
| | | U004_S005 | 82 |
| | | U004_S006 | 82 |
| | | U004_S007 | 82 |
| | | U004_S017 | 82 |
| | | U004_S018 | 82 |
| | | U004_S019 | 82 |
| AA120084 | DISCHARGE BRUSH | U004_S009 | 83 |
| AA132208 | SPACER - M6 | U007 | 26 |
| AA132300 | ROLLER:LOCK:PULL OUT | U006 | 93 |
| | | U006_S010 | 93 |
| AA143129 | SHOULDER SCREW - FRONT COV ER | U004 | 84 |
| AA143139 | SHOULDER SCREW - PRESSURE ARM | U004_S017 | 85 |
| AA143313 | STEPPED SCREW - M5X7 | U002 | 20 |
| AA143379 | STEPPED SCREW | U004 | 86 |
| AA143520 | SHOULDER SCREW - M3 | U006_S001_S006 | 94 |
| | | U006_S004_S006 | 94 |
| | | U006_S005_S006 | 94 |
| AA143560 | STEPPED SCREW - M4 | U004 | 87 |
| | | U008 | 32 |
| AA143718 | STEPPED SCREW - M4 | U004_S017 | 88 |
| AA143790 | SCREW:CONTACT POINT | U004_S016 | 89 |
| | | U005 | 23 |
| AA143797 | CONNECTOR GUIDE PIN | U004 | 90 |
| | | U010 | 18 |
| AA143801 | SCREW:M4:EXTERIOR | U006_S001 | 95 |
| | | U006_S004 | 95 |
| | | U006_S005 | 95 |
| AA143802 | SCREW:6X1.7 | U004 | 91 |
| AA143812 | SCREW - SCALE | U006_S001 | 96 |
| | | U006_S004 | 96 |
| | | U006_S005 | 96 |
| AA143822 | STEPPEDSCREW - M3.5 | U006_S001 | 97 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|-------------------------------------|-----------|-----|
| | | U006_S004 | 97 |
| | | U006_S005 | 97 |
| AA143834 | SCREW:M4 | U006_S008 | 98 |
| AA143852 | SCREW | U005 | 24 |
| AA143866 | SCREW:DIA3.4:M3 | U006_S001 | 99 |
| | | U006_S004 | 99 |
| | | U006_S005 | 99 |
| AA143867 | SCREW:DIA4:M3 | U006_S001 | 100 |
| | | U006_S004 | 100 |
| | | U006_S005 | 100 |
| AA161122 | MOTOR CUSHION | U004 | 92 |
| | | U004_S010 | 92 |
| AB010174 | GEAR - 20Z/50Z | U006_S003 | 101 |
| AB010175 | GEAR - 24Z | U006_S003 | 102 |
| AB010177 | GEAR - 32Z | U006_S003 | 103 |
| AB010178 | WORM GEAR | U006_S003 | 104 |
| AB010185 | GEAR:ROLLING | U006_S003 | 105 |
| AB010186 | GEAR:OIL SUPPLY ROLLER | U006_S003 | 106 |
| AB010195 | GEAR:M1Z19:ASS'Y | U006_S001 | 107 |
| | | U006_S004 | 107 |
| | | U006_S005 | 107 |
| AB010196 | GEAR:M1Z17:ASS'Y | U006_S001 | 108 |
| | | U006_S004 | 108 |
| | | U006_S005 | 108 |
| AB010207 | GEAR:M1Z28:ASS'Y | U006_S001 | 109 |
| | | U006_S004 | 109 |
| | | U006_S005 | 109 |
| AB011319 | GEAR:Z79 | U007 | 27 |
| AB011478 | GEAR - 18Z | U004_S017 | 93 |
| AB011523 | GEAR - 24Z | U006_S008 | 110 |
| AB011524 | GEAR - 36Z | U006_S008 | 111 |
| AB011526 | GEAR - 24Z | U006_S008 | 112 |
| AB012201 | GEAR:IDLER:ROLLER:FUSING | U007 | 28 |
| AB012217 | GEAR:WORM WHEEL:MOTOR:FUSING:ON-OFF | U006 | 113 |
| AB012218 | GEAR:IDLER:WEB:ON-OFF:1 | U006 | 114 |
| AB012219 | GEAR:CAM:SHAFT:WEB:ON-OFF | U006 | 115 |
| AB013421 | GEAR - 18Z | U004_S017 | 94 |

| Number | Part Name | Group | ID |
|----------|--------------------------------|----------------|-----|
| AB014136 | GEAR - 31Z | U004_S017 | 95 |
| AB014312 | GEAR:MOTOR:DRIVE:15Z | U004_S017 | 96 |
| AB014342 | GEAR:DRIVE:ROLLER:FUSING | U006_S001_S001 | 116 |
| | | U006_S004_S001 | 116 |
| | | U006_S005_S001 | 116 |
| AB014343 | GEAR:POLISH:ROLLER:C | U006_S001_S001 | 117 |
| | | U006_S004_S001 | 117 |
| | | U006_S005_S001 | 117 |
| AB014344 | GEAR:POLISH:ROLLER:ON-OFF:A | U006_S001_S001 | 118 |
| | | U006_S004_S001 | 118 |
| | | U006_S005_S001 | 118 |
| AB014345 | GEAR:POLISH:ON-OFF:B:PRESS FIT | U006_S001_S001 | 119 |
| | | U006_S004_S001 | 119 |
| | | U006_S005_S001 | 119 |
| AB014348 | GEAR:M1Z30:ASS'Y | U006_S001 | 120 |
| | | U006_S004 | 120 |
| | | U006_S005 | 120 |
| AB014350 | GEAR:POLISH:ROLLER:DRIVE | U006_S002 | 121 |
| AB014351 | GEAR:DRIVE:ROLLER:FUSING | U006_S001_S001 | 122 |
| | | U006_S004_S001 | 122 |
| | | U006_S005_S001 | 122 |
| AB014352 | GEAR:POLISH:ROLLER:C2 | U006_S001_S001 | 123 |
| | | U006_S004_S001 | 123 |
| | | U006_S005_S001 | 123 |
| AB017815 | GEAR:Z24:Z41 | U007 | 29 |
| AC020152 | LENS:LED:3 | U004 | 97 |
| AE040088 | ROLLER:POLISH:FLAT BELT-FUSING | U006_S002 | 126 |
| AE040090 | BELT TENSIONER:ROLLER:ASS'Y | U006_S001 | 124 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| | | U006_S004 | 124 |
| | | U006_S005 | 124 |
| AE040091 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | U006_S001 | 125 |
| | | U006_S004 | 125 |
| | | U006_S005 | 125 |
| AE042096 | ROLLER:CLEANING FELT:PLATE | U006_S003 | 127 |
| AE045063 | WEB:SUB-ASS'Y | U006_S003 | 128 |
| AF022167 | TRANSPORT ROLLER - DRIVEN | U004_S017 | 98 |
| | | U004_S018 | 98 |
| AG051141 | RELEASE LEVER | U004_S005 | 99 |
| | | U004_S006 | 99 |
| | | U004_S018 | 99 |
| AG070513 | MAGNET CATCH | U004_S006 | 100 |
| AG070515 | MAGNET CATCH:13N | U004_S017_S004 | 101 |
| AH012031 | CASTER:1470N | U010 | 19 |
| AW010143 | PHOTO REFLECTION SENSOR:PS R11TL1R-C | U004_S016 | 102 |
| AW010147 | PHOTO REFLECTION SENSOR | U006_S001 | 129 |
| | | U006_S004 | 129 |
| | | U006_S005 | 129 |
| AW010151 | PHOTO REFLECTION SENSOR:PS1 22TL1-A | ACCESSORIES | 8 |
| | | U003 | 16 |
| | | U004 | 103 |
| | | U004_S004 | 103 |
| | | U004_S005 | 103 |
| | | U004_S006 | 103 |
| | | U004_S007 | 103 |
| | | U004_S017 | 103 |
| | | U004_S018 | 103 |
| AW010158 | REFLECTION PHOTO SENSOR:PS R11TD5 | U004 | 104 |
| AW010200 | PAPER FEED SENSOR:FUSING EX IT | U006 | 130 |
| AW020114 | PHOTO INTERRUPTOR - LOWER L IMIT | U006_S008 | 131 |
| AW020198 | PHOTO INTERRUPTOR:LG2A14NL 1 | U004 | 105 |
| | | U004_S017 | 105 |
| | | U005 | 25 |

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| | | U006 | 132 |
| | | U006_S001_S001 | 132 |
| | | U006_S004_S001 | 132 |
| | | U006_S005_S001 | 132 |
| AW020224 | PHOTO INTERRUPTOR:GP1A173L CSVF | U006_S001 | 133 |
| | | U006_S004 | 133 |
| | | U006_S005 | 133 |
| AW100138 | THERMOPILE | U006 | 134 |
| AW100177 | THERMISTOR:FUSING UNIT:APPR OVAL | U006_S001 | 135 |
| | | U006_S004 | 135 |
| | | U006_S005 | 135 |
| AW110124 | THERMOSTAT:218C:250V:10A | U006_S001 | 136 |
| | | U006_S004 | 136 |
| | | U006_S005 | 136 |
| AX040196 | STEPPER MOTOR:PAPER TRANS PORT MD:MM56 | U004 | 106 |
| AX040267 | DC STEPPER MOTOR:DIA42:24V | U006 | 137 |
| AX040276 | STEPPER MOTOR:MM56:TRANSP ORT | U004_S010 | 107 |
| AX040280 | STEPPER MOTOR:DRIVE | U004 | 108 |
| AX040288 | STEPPER MOTOR:PAPER TRANS PORT MD:MM42 | U004 | 109 |
| AX060453 | DC MOTOR:DIA55:40W:BRUSHLES S | U007 | 30 |
| AX060455 | DC STEPPER MOTOR:RISE | U004 | 110 |
| AX070036 | DC BRUSHLESS MOTOR:DIA100:D C24V:93.7W | U007 | 31 |
| AX430215 | HEATER:205V:985W:HEAT ROLLE R | U006_S001 | 138 |
| AX430216 | HEATER:227V:985W:HEAT ROLLE R | U006_S004 | 139 |
| | | U006_S005 | 139 |
| AX660017 | FAN:BLOWER:DC24V | U004_S012 | 111 |
| | | U004_S013 | 111 |
| | | U004_S017_S001 | 111 |
| | | U004_S017_S001 | 111 |
| | | U004_S017_S002 | 111 |
| | | U004_S017_S001 | 111 |
| | | U004_S017_S006 | 111 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| | | U004_S017_S007 | 111 |
| | | U006 | 140 |
| AX660416 | PUMP:LIQUID COOLING | U009 | 17 |
| AX660621 | DC FAN MOTOR:DC24V:MM120:38MM:PWM CONTROL | U009 | 18 |
| AZ240305 | POWER SUPPLY UNIT:ECO:200V | U008 | 33 |
| AZ240306 | POWER SUPPLY UNIT:FW:200V | U008 | 34 |
| B0391704 | SPRING - TIMING PULLEY | U004 | 112 |
| B1253230 | SPACER - 0.3 | U004_S010_S001 | 113 |
| | | U004_S010_S002 | 113 |
| | | U004_S017 | 113 |
| B1321183 | BRACKET:LOCK | U006 | 141 |
| B1321221 | HOLDER:SPRING:PULL OUT | U006 | 142 |
| B1321224 | SUPPORTING PLATE:BRACKET:LOCK | U006 | 143 |
| B1329700 | LUBRICANT POWDER | Special Tools | 3 |
| B2234317 | STEPPER MOTOR:DC24V 24.3W | U006_S008 | 144 |
| B2234331 | COVER:THERMOPILE | U006 | 145 |
| B2234332 | HOLDER:THERMOPILE | U006 | 146 |
| B2341132 | SPRING:JOINT:FUSING | U007 | 32 |
| B2341293 | LEVER - SAFETY SWITCH | U001_S001 | 10 |
| | | U001_S002 | 10 |
| B2341542 | SPACER - TOUCH PANEL L | U002_S001 | 21 |
| | | U002_S002 | 21 |
| | | U002_S003 | 21 |
| B2341543 | SPACER - TOUCH PANEL S | U002_S001 | 22 |
| | | U002_S002 | 22 |
| | | U002_S003 | 22 |
| B2342390 | FLANGED HEXAGONAL HEAD BOLT:M4X8 | U006 | 147 |
| | | U006_S001 | 147 |
| | | U006_S004 | 147 |
| | | U006_S005 | 147 |
| | | U006_S008 | 147 |
| B2343067 | SPRING | U004_S017 | 114 |
| B2343949 | BUSHING | U004 | 115 |
| B2346141 | POSITIONING SLEEVE - INNER BACK | U004 | 116 |
| B2346191 | HEATER UNIT - LOWER | U004_S014 | 117 |

| Number | Part Name | Group | ID |
|----------|--------------------------------------|---------------|-----|
| B2382655 | GEAR - 16Z | U004 | 118 |
| B3514538 | CUSHION - PICKUP ROLLER ARM | U005 | 26 |
| B4703133 | TIMING PULLEY - T48S2M | U004 | 119 |
| B6455010 | SD-CARD:ASS'Y | Special Tools | 4 |
| B6455040 | SD-CARD:SERVICE PARTS:8GB:ASS'Y | Special Tools | 5 |
| B7125605 | GRIP:APPLICATION | U004 | 120 |
| B7143823 | CUSHION - JUNCTION GATE | U005 | 27 |
| B8061305 | TIMING BELT - 40S2M216 | U004 | 121 |
| B8341647 | TIMING BELT - B60S2M260 | U004 | 122 |
| B8343312 | COLLAR | U004_S017 | 123 |
| B8343315 | GEAR - 13Z | U004_S017 | 124 |
| B8343443 | STOPPER HOLDER | U004 | 125 |
| B8344032 | CUSHION:TRAY:NO.1 | U004_S017 | 126 |
| | | U005 | 28 |
| B8344388 | COMPRESSION SPRING | U004 | 127 |
| B8352727 | PAPER FEED SENSOR BRACKET | U004_S017 | 128 |
| B8352977 | TIMING BELT - B40S2M150 | U004 | 129 |
| B8511122 | SCREW:ROUND POINT:M4X7 | U004 | 130 |
| C1012360 | SNAP RING | U001 | 11 |
| C1051866 | PIN | U004_S017 | 131 |
| C2382873 | ADJUSTING SCREW | U004 | 132 |
| C2442451 | SCREW:TRANSFER/SEPARATION | U004 | 133 |
| | | U006 | 148 |
| C2442601 | FRONT STEPPED SCREW | U006_S002 | 149 |
| C2652315 | SCREW:DRUM | U004_S017 | 134 |
| C2693566 | BUSHING:MM8:PRESSURE:DRIVE | U004_S017 | 135 |
| C3137574 | SPONGE:GUIDE:PUNCH | U004_S019 | 136 |
| C6121803 | SCREW:ENCODER:A4991378B | U004 | 137 |
| D0149800 | GREASE-KS660B | Special Tools | 6 |
| D0159500 | G104 YELLOW TONER | Special Tools | 7 |
| D0159501 | ZINC STEARATE | Special Tools | 8 |
| D0164244 | KNOB:FUSING:MECHANICAL ROLLER CLUTCH | U006_S001 | 150 |
| | | U006_S004 | 150 |
| | | U006_S005 | 150 |
| D0461165 | SPACER:DIA8XDIA14X2.2 | U004_S017 | 138 |
| D0464655 | TIMING BELT:S2M180 | U004 | 139 |
| D0591273 | DECAL:MAIN SWITCH | U008 | 35 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| D0742652 | LEVER:LINK:TRANSPORT ROLLER | U004 | 140 |
| | | U004_S005 | 140 |
| D0743173 | TIMING PULLEY:S2M:25T | U004 | 141 |
| D0743829 | DECAL:POSITIONING DISPLAY:TC RU | U006_S007 | 151 |
| D0743855 | BRACKET:SENSOR:VACUUM | U003 | 17 |
| D0744302 | PLAIN SHAFT BEARING:ROLLER:REAR | U006_S003 | 152 |
| D0744351 | STEPPED SCREW:DIA5.4DIA:DIA3.5:M3 | U007 | 33 |
| D0744354 | GEAR:SLOW DOWN:WORM GEAR | U006_S008 | 153 |
| D0744371 | GRIP:SLIDER:FUSING | U006 | 154 |
| | | U006_S008 | 154 |
| D0744380 | DECAL:H-TEMP WARNING:FUSING:WEB | U006_S002_S001 | 155 |
| D0744514 | GATE:DUPLEX:EXIT:ASS'Y | U004 | 142 |
| D0744612 | TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT | U004 | 143 |
| D0744865 | BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER | U004 | 145 |
| D0746497 | DECAL:POSITIONING DISPLAY:TC RU | U006_S001_S008 | 156 |
| | | U006_S004_S008 | 156 |
| | | U006_S005_S008 | 156 |
| D0746711 | FRAME:ARM:OPERATION SUB-UNIT:INNER | U002 | 23 |
| D0746712 | GUIDE PLATE:ARM:OPERATION SUB-UNIT | U002 | 24 |
| D0746713 | FRAME:ARM:OPERATION SUB-UNIT:OUTER | U002 | 25 |
| D0746714 | GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER | U002 | 26 |
| D0746715 | SUPPORTING PLATE:GUIDE PLATE:HINGE | U002 | 27 |
| D0746716 | HOLDER:HINGE:OPERATION SUB-UNIT:LOWER | U002 | 28 |
| D0746717 | BRACKET:COVER:ARM:RIGHT | U002 | 29 |
| D0746718 | HINGE:ARM:OPERATION SUB-UNIT:LOWER | U002 | 30 |

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| D0746719 | FRAME:ARM:OPERATION SUB-UNIT:FRONT | U002 | 31 |
| D0746721 | GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER | U002 | 32 |
| D0746722 | HINGE:ARM:OPERATION SUB-UNIT:UPPER | U002 | 33 |
| D0746723 | GUIDE PLATE:OPERATION PANEL | U002 | 34 |
| D0746724 | BRACKET:COVER:ARM:FRONT | U002 | 35 |
| D0746725 | BRACKET:COVER:ARM:FRONT LOWER | U002 | 36 |
| D0746726 | SUPPORTING PLATE:COVER:ARM:INNER | U002 | 37 |
| D0746727 | COVER:HARNESS:OPERATION PANEL | ACCESSORIES | 9 |
| D0746734 | COVER:OPERATION PANEL:REAR | ACCESSORIES | 10 |
| D0746735 | COVER:OPERATION PANEL:REAR UPPER | ACCESSORIES | 14 |
| D0746739 | HOLDER:HINGE:OPERATION SUB-UNIT:UPPER | U002 | 38 |
| D0747261 | LIQUID COOLING:PT:ASS'Y | ACCESSORIES | 36 |
| D0747391 | DECAL:PAPER SET DIRECTION | ACCESSORIES | 11 |
| D0747393 | DECAL:PAPER TRAY:NO.2 | ACCESSORIES | 12 |
| D0747690 | BRUSH:BLOWER | Special Tools | 9 |
| D0747782 | GRIP:DOOR:FRONT | U001_S001 | 12 |
| | | U001_S002 | 12 |
| D0747847 | (-NA):DECAL:CAUTION CHART:INKJET:PAPER | ACCESSORIES | 13 |
| D0747883 | (AA(69)):DECAL:CAUTION CHART:INKJET:PAPER | ACCESSORIES | 32 |
| D0951788 | KEYTOP:TRY PRINT | U002_S001_S002 | 39 |
| | | U002_S002_S002 | 39 |
| | | U002_S003_S002 | 39 |
| D1242067 | TIMING PULLEY:CARRIAGE:T28 | U004 | 146 |
| D1384134 | HOLDER:DC STEPPER MOTOR | U006_S008 | 157 |
| D1444484 | SHOULDER SCREW - M3 | U005 | 29 |
| D1492777 | COIL SPRING:PRESSURE:PICKUP | U004_S016 | 147 |
| D1494235 | STEPPED SCREW:M3 | U006_S001 | 94 |
| | | U006_S004 | 94 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|---------------|-----|
| | | U006_S005 | 94 |
| D1495883 | KEYTOP:MAIN SWITCH | U008 | 36 |
| D1495884 | COMPRESSION SPRING:KEYTOP | U008 | 37 |
| D1791505 | STOPPER:GUIDE PLATE:VERTICAL TRANSPORT | U001_S002 | 13 |
| D1791553 | COVER:DC_SW | U008 | 38 |
| D1791557 | BRACKET:DC_SW | U008 | 39 |
| D1792445 | KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y | Special Tools | 10 |
| D1792468 | GRIP:DRUM STAY:PCU | U006 | 158 |
| D1792758 | GEAR:Z41:TIMING PULLEY:T41 | U004 | 148 |
| D1792944 | DISC:ON-OFF:SENSOR | U004 | 149 |
| D1793420 | JIG:SHEET:DOCTOR BLADE | Special Tools | 11 |
| D1794800 | SHAFT:GATE PAWL:REVERSE | U004 | 150 |
| D1794813 | BRACKET:DC STEPPER MOTOR:ON-OFF | U004 | 151 |
| D1794816 | BRACKET:CAM:GATE PAWL | U004 | 152 |
| D1794820 | CAM:ON-OFF | U004 | 153 |
| D1794821 | LINK:GATE PAWL:EXIT:ENTRANCE | U004 | 154 |
| D1797254 | PCB:SVGA:SDUSB:ASS'Y | U002_S001 | 40 |
| | | U002_S002 | 40 |
| | | U002_S003 | 40 |
| D1797299 | LCD:10.4SVGA_SH | U002_S001 | 41 |
| | | U002_S002 | 41 |
| | | U002_S003 | 41 |
| D1797330 | COVER:REAR | U002_S001 | 43 |
| | | U002_S002 | 43 |
| | | U002_S003 | 43 |
| D1797331 | KEYTOP:FUNCTION | U002_S001 | 44 |
| | | U002_S002 | 44 |
| | | U002_S003 | 44 |
| D1797332 | KEYTOP:HOME | U002_S001 | 45 |
| | | U002_S002 | 45 |
| | | U002_S003 | 45 |
| D1797333 | LENS:STATUS DISPLAY | U002_S001 | 46 |
| | | U002_S002 | 46 |
| | | U002_S003 | 46 |

| Number | Part Name | Group | ID |
|----------|--------------------------------------|-------------|-----|
| D1797334 | LENS:POWER SOURCE | U002_S001 | 47 |
| | | U002_S002 | 47 |
| | | U002_S003 | 47 |
| D1797335 | KEYTOP:OPTION:C | U002_S001 | 48 |
| | | U002_S002 | 48 |
| | | U002_S003 | 48 |
| D1797350 | PLATE:LOGO:RIC | ACCESSORIES | 15 |
| D1797387 | GASKET:4X4:L7 | U002_S001 | 49 |
| | | U002_S002 | 49 |
| | | U002_S003 | 49 |
| D1797388 | GASKET:4X4:L33 | U002_S001 | 50 |
| | | U002_S002 | 50 |
| | | U002_S003 | 50 |
| D1797389 | GASKET:7X2:L15 | U002_S001 | 51 |
| | | U002_S002 | 51 |
| | | U002_S003 | 51 |
| D1797390 | GASKET:10X10:L38 | U002_S001 | 52 |
| | | U002_S002 | 52 |
| | | U002_S003 | 52 |
| D1941462 | HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10 | U001 | 14 |
| D1944804 | RUBBER FOOT:TM-96-1 | U004 | 155 |
| | | U004_S007 | 155 |
| D1946177 | DC STEPPER MOTOR:DIA42:24V | U007 | 34 |
| D1948875 | DECAL:APPLICATION:EFI:ACCESSORY | ACCESSORIES | 16 |
| D1957245 | ABSORPTION SHEET:LCD | U002_S001 | 53 |
| | | U002_S002 | 53 |
| | | U002_S003 | 53 |
| D2023890 | LED:RED | U004 | 156 |
| | | U004_S004 | 156 |
| | | U005 | 30 |
| | | U009 | 19 |
| D2445730 | PCB:DCSW | U008 | 40 |
| D3502563 | KNOB:MISFEED REMOVAL | U004_S017 | 157 |
| D3504837 | TORSION SPRING:KNOB:MISFEED REMOVAL | U004_S017 | 158 |
| D3553214 | GEAR - 30Z | U004_S017 | 159 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| D3554608 | SPACER:SIDE FENCE:PUSH RIVE T | U004_S017_S004 | 160 |
| D3AK1000 | MEDIA IDENTIFICATION UNIT | ACCESSORIES | 17 |
| D4521094 | TENSION SPRING:LOCK:TRAY | U004 | 161 |
| D4543349 | ROLLER:DIA15:PRESS FIT | U005 | 31 |
| D4543619 | SCREW:CONTACT POINT:M3 | U004 | 162 |
| D4544212 | TIMING PULLEY:S3M:T35 | U005 | 32 |
| D5161261 | COVER:LED | U004_S015 | 163 |
| D5161453 | DIFFUSION PLATE:LED | U004_S015 | 164 |
| D5161537 | PLAIN SHAFT BEARING:DIA8 | U004_S017 | 165 |
| D5161540 | COVER:GRIP:INNER BACK | U004_S017 | 166 |
| D5161554 | TORSION SPRING:DETENT:7N | U004_S017 | 167 |
| D5161560 | SPACER:SHAFT:LINK | U004_S017 | 168 |
| D5161561 | GRIP:PAPER TRAY:LOWER | U004_S017 | 169 |
| D5161562 | GRIP:PAPER TRAY:UPPER | U004_S017 | 170 |
| D5165200 | PCB:LED:ASS'Y | U004_S017 | 171 |
| D5321185 | JOINT:MOTOR:RISE | U004 | 172 |
| D5323214 | GEAR:SMALL:NO.1 | U004_S017 | 173 |
| D5323217 | GEAR:NO.2:DRIVE:MIDDLE | U004_S017 | 174 |
| D5324547 | GEAR:NO.4:MIDDLE | U004_S017 | 175 |
| D5481243 | STAND:UN LOCK | U001_S001 | 15 |
| D7321023 | PLATE:HANDLE:UPPER:NO.1 | U004_S017 | 176 |
| D7321025 | PLATE:HANDLE:LOWER:NO.1 | U004_S017 | 177 |
| D7321533 | STAY:CONTACT POINT:INNER BA CK | U004_S017 | 178 |
| D7321550 | GRIP:SHAFT:LINK | U004_S017 | 179 |
| D7342838 | COMPRESSION SPRING:TORQUE LIMITER MECHANICAL CLUTCH:18 N | U005 | 33 |
| D7344780 | TIMING PULLEY:IDLER:S2MT73:S3 MT20 | U005 | 34 |
| D7414469 | BRACKET:PRESSURE:PLATE:PRE SS FIT | U004 | 180 |
| D7771047 | BRACKET:SLIDE RAIL | U004 | 181 |
| D7771082 | SLIDE RAIL:LEFT:ASS'Y | U004 | 182 |
| D7771092 | SLIDE RAIL:RIGHT:ASS'Y | U004 | 183 |
| D7771093 | STOPPER:TRAY:LOCK | U004 | 184 |
| D7771094 | PLATE:TRAY:LOCK | U004 | 185 |

| Number | Part Name | Group | ID |
|-----------------|--------------------------------------|------------------|------------|
| D7771159 | TIMING BELT:80S2M134 | U004_S010 | 187 |
| D7771161 | DUCT:UPPER:VACUUM:ASS'Y | U004 | 188 |
| D7771166 | DUCT:LOWER:VACUUM:ASS'Y | U004_S011 | 189 |
| D7771168 | DRIVE UNIT:PAPER FEED:ASS'Y | U004_S010 | 186 |
| D7771170 | BLOWER:SEAL | U004_S017_S001 | 190 |
| | | U004_S017_S002 | 190 |
| | | U004_S017_S001 | 190 |
| | | U004_S017_S006 | 190 |
| | | U004_S017_S007 | 190 |
| D7771172 | FILTER:VACUUM:EXHAUST | U004_S011 | 473 |
| D7771178 | BRACKET:DRAWER:TRAY:CORE:T ENSION | U004 | 191 |
| D7771179 | BRACKET:DRAWER:CORE | U004 | 192 |
| D7771181 | GEAR:RISE:DRIVE | U004 | 193 |
| D7771187 | SHAFT:RISE:DRIVEN | U004 | 194 |
| D7771188 | GEAR:RISE:DRIVEN | U004 | 195 |
| | | U004_S017 | 195 |
| D7771191 | CLUTCH/BRAKE:TURN | U004 | 196 |
| D7771194 | BLOWER:SEAL:ADHESION | U004_S012 | 190 |
| | | U004_S013 | 190 |
| D7771197 | SHAFT:PAPER FEED:DRIVE:ASS'Y | U004_S010_S001 | 197 |
| | | U004_S010_S002 | 197 |
| D7771206 | COVER:PAPER TRAY:LOWER:ASS' Y | U004_S015 | 198 |
| D7771331 | DECAL:PAPER:SUPPLY | U004_S017 | 199 |
| D7771333 | DECAL:SIZE INDICATION:(1) | U004_S017_S004 | 200 |
| D7771334 | DECAL:SIZE INDICATION:(2) | U004_S017_S004 | 201 |
| D7771335 | DECAL:TRAY BOTTOM PLATE:CA UTION | U004_S017_S004 | 202 |
| D7771337 | DECAL:POSITIONING DISPLAY:SC ALE | U004_S017_S004 | 203 |
| D7771338 | DECAL:DESIGN SKETCH:PAPER V OLUME | U004_S017 | 204 |
| D7771454 | OIL DAMPER:TRAY:SET:8N | U004 | 205 |
| D7771458 | BRACKET:DAMPER | U004 | 206 |
| D7771459 | BRACKET:DAMPER | U004 | 207 |
| D7771462 | BRACKET:DAMPER:SUPPORT:LA | U004 | 208 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| | RGE | | |
| D7771463 | BRACKET:DAMPER:SUPPORT:SM ALL | U004 | 209 |
| D7771465 | BRACKET:DAMPER:SUPPORT | U004 | 210 |
| D7771466 | SPRING:DAMPER:TRAY | U004 | 211 |
| D7772500 | PAPER FEED UNIT:ASS'Y | U004_S016 | 212 |
| D7772508 | GRIP:BELT UNIT | U004_S016 | 214 |
| D7772520 | SHAFT:DRIVE:FLAT BELT-PICKUP: ASS'Y | U004_S016_S001 | 215 |
| D7772521 | DISCHARGE BRUSH:BELT UNIT | U004_S016 | 216 |
| D7772527 | COVER:FRONT | U004_S016 | 213 |
| D7772531 | PULLEY:FLAT BELT-PICKUP:DRIVE: ASS'Y | U004_S016_S002 | 217 |
| D7772536 | PULLEY:FLAT BELT-PICKUP:DRIVE: EN:ASS'Y | U004_S016_S003 | 218 |
| D7772551 | DUCT:BELT UNIT | U004_S016 | 219 |
| D7772554 | PICKUP BELT:VACUUM:INSPECTION | U004_S016 | 220 |
| D7772561 | BRACKET:DRAWER:CONNECTOR | U004_S016 | 221 |
| D7772565 | SHAFT:BELT TENSIONER | U004_S016_S004 | 222 |
| D7772632 | SIDE PLATE:TRAY:REAR:PEEN | U004_S017 | 471 |
| D7772645 | BRACKET:DRAWER:TRAY:CAVITY | U004_S017 | 224 |
| D7772651 | STAY:SIDE FENCE:LOWER:DIA8.2 | U004_S017 | 225 |
| D7772652 | COMPRESSION SPRING:SIDE FENCE: LOCK:10N | U004_S017 | 226 |
| D7772653 | STAY:SIDE FENCE:SUPPORTING PLATE | U004_S017 | 227 |
| D7772654 | LEVER:SIDE FENCE:SIDE:RELEASE PLATE:LOCK | U004_S017 | 228 |
| D7772655 | SHEET:HOOK:WIRE:FRONT | U004_S017 | 475 |
| D7772657 | SHEET:HOOK:WIRE:REAR | U004_S017 | 476 |
| D7772659 | PLATE:PAPER:GUIDE:SIDE FENCE | U004_S017 | 240 |
| D7772663 | COVER:SIDE FENCE:FRONT | U004_S017 | 229 |
| D7772665 | FIX STAND:SIDE FENCE:FRONT | U004_S017 | 230 |
| D7772673 | COVER:SIDE FENCE:REAR | U004_S017 | 231 |
| D7772675 | FIX STAND:SIDE FENCE:REAR | U004_S017 | 232 |
| D7772681 | SHAFT:BASE:SIDE FENCE | U004_S017 | 233 |
| D7772682 | HOLDER:SHAFT:SIDE FENCE:OUT | U004_S017 | 234 |

| Number | Part Name | Group | ID |
|----------|---|---------------------|-----|
| | ER | | |
| D7772683 | HOLDER:SHAFT:SIDE FENCE:INNER | U004_S017 | 235 |
| D7772686 | DC SOLENOID:LINK:SIDE:ASS'Y | U004_S017 | 236 |
| D7772688 | BRACKET:SOLENOID:SHUTTER | U004_S017 | 237 |
| D7772691 | SIDE FENCE:FRONT | U004_S017 | 238 |
| D7772693 | SIDE FENCE:REAR | U004_S017 | 239 |
| D7772698 | COIL SPRING:PLATE:PAPER:SIDE FENCE:0.8N | U004_S017 | 241 |
| D7772712 | SHAFT:LINK | U004_S017 | 242 |
| D7772713 | BRACKET:LEVER:RATCHET:END FENCE | U004_S017 | 243 |
| D7772714 | PLATE:RATCHET | U004_S017 | 244 |
| D7772715 | COVER:END FENCE:LEVER | U004_S017 | 245 |
| D7772716 | FEELER:PAPER SIZE SENSOR | U004_S017 | 246 |
| D7772717 | SHAFT:END FENCE:UPPER | U004_S017 | 247 |
| D7772718 | LEVER:END FENCE | U004_S017 | 248 |
| D7772719 | BASE:PLATE:END FENCE | U004_S017 | 249 |
| D7772730 | PLATE:END FENCE:ASS'Y | U004_S017_S003 | 250 |
| D7772735 | PLATE:AUXILIARY:SMALL:ADHESION | U004_S017 | 251 |
| D7772738 | COMPRESSION SPRING:END FENCE: LOCK | U004_S017 | 252 |
| D7772741 | GUIDE ROD:END FENCE | U004_S017 | 253 |
| D7772742 | MAGNETIC:SHEET:END FENCE | U004_S017 | 472 |
| D7772743 | SUPPORTER:END FENCE:REAR | U004_S017 | 254 |
| D7772744 | COMPRESSION SPRING:END FENCE: LOCK | U004_S017 | 336 |
| D7772745 | ROLLER:TRAY BOTTOM PLATE:REAR RIGHT: SUB-ASS'Y | U004_S017_S004_S001 | 477 |
| D7772746 | ROLLER:TRAY BOTTOM PLATE:FRONT RIGHT: SUB-ASS'Y | U004_S017_S004_S002 | 478 |
| D7772747 | SUPPORTER:END FENCE:FRONT | U004_S017 | 255 |
| D7772749 | FIX STAND:END FENCE | U004_S017 | 256 |
| D7772750 | TRAY BOTTOM PLATE:ASS'Y | U004_S017_S004 | 479 |
| D7772752 | FEELER:SENSOR:TRAY:BASE | U004_S017_S004 | 257 |
| D7772753 | TRAY BOTTOM PLATE:AUXILIARY: SMALL:PEEN | U004_S017_S004 | 258 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| D7772756 | TRAY BOTTOM PLATE:RIGHT | U004_S017_S004 | 259 |
| D7772757 | TRAY BOTTOM PLATE:LEFT | U004_S017_S004 | 260 |
| D7772758 | PAWL:TRAY BOTTOM PLATE:AUXILIARY | U004_S017_S004 | 261 |
| D7772769 | COLLAR:BASE | U004_S017_S004 | 480 |
| D7772782 | PAWL:TRAY BOTTOM PLATE:AUXILIARY:LARGE | U004_S017 | 262 |
| D7772784 | COVER:WIRE:PULLEY | U004_S017 | 223 |
| D7772790 | PLATE:AUXILIARY:SMALL | U004_S017 | 263 |
| D7772794 | STAY:END FENCE | U004_S017 | 264 |
| D7772795 | PULLEY:ROLLING:LONG:ASS'Y | U004_S017 | 265 |
| D7772796 | PULLEY:ROLLING:SHORT:ASS'Y | U004_S017 | 266 |
| D7772814 | PLATE:LED | U004_S017 | 267 |
| D7772817 | SHAFT:LINK:SHORT | U004_S017 | 268 |
| D7772824 | PLATE:LINK | U004_S017 | 269 |
| D7772825 | SHAFT:MISFEED REMOVAL:NO.3:ASS'Y | U004_S017_S005 | 270 |
| D7772827 | SHAFT:MISFEED REMOVAL:NO.2 | U004_S017 | 271 |
| D7772828 | SHAFT:MISFEED REMOVAL:NO.1 | U004_S017 | 272 |
| D7772829 | BRACKET:MISFEED REMOVAL | U004_S017 | 273 |
| D7772832 | BRACKET:GEAR:COUPLING | U004_S017 | 274 |
| D7772834 | SHAFT:GEAR:COUPLING | U004_S017 | 275 |
| D7772836 | SHAFT:LINK:LONG | U004_S017 | 276 |
| D7772842 | PULLEY:RISE | U004_S017 | 277 |
| | | U005 | 35 |
| D7772843 | COVER:WIRE:TRAY BOTTOM PLATE | U004_S017 | 278 |
| | | U005 | 36 |
| D7772844 | SHAFT:RISE | U004_S017 | 279 |
| D7772847 | GEAR:RISE | U004_S017 | 280 |
| D7772854 | END RING:COIL SPRING:DIA12 | U004_S017 | 281 |
| D7772855 | COVER:WIRE:TRAY BOTTOM PLATE | U004_S017 | 282 |
| D7772865 | DUCT:FRONT:BLOWER:ASS'Y | U004_S017_S008 | 283 |
| D7772875 | DC SOLENOID:FRONT | U004_S017 | 284 |
| D7772876 | TENSION SPRING:AIR VALVE | U004_S017 | 285 |
| D7772905 | STAY:SIDE FENCE:SIDE | U004_S017 | 286 |
| D7772906 | TRIGGER:SIDE FENCE:FIX | U004_S017 | 287 |
| D7772907 | SHAFT:SIDE FENCE:ROLLER | U004_S017 | 288 |

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| D7772908 | COMPRESSION SPRING:FIX:10N | U004_S017 | 289 |
| D7772909 | SLIDER:SIDE FENCE:FRONT LENGTHWISE | U004_S017 | 290 |
| D7772913 | TRANSPORT ROLLER:GRIP | U004_S017 | 291 |
| D7772914 | GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:UPPER | U004_S017 | 292 |
| D7772918 | GUIDE PLATE:TRANSPORT SUB-UNIT:TRAY:LOWER | U004_S017 | 293 |
| D7772923 | COVER:TRANSPORT SUB-UNIT:TRAY | U004_S017 | 295 |
| D7772924 | OIL DAMPER:0.06N | U004_S017 | 296 |
| D7772943 | BRACKET:DAMPER | U004_S017 | 297 |
| D7772947 | BRACKET:GEAR | U004_S017 | 298 |
| D7772951 | SHAFT:GEAR:INPUT | U004_S017 | 299 |
| D7772954 | SHAFT:GEAR:OUTPUT | U004_S017 | 300 |
| D7772955 | FEELER:PAPER VOLUME SENSOR | U004_S017 | 301 |
| D7772966 | SLIDER:SIDE FENCE:SUB | U004_S017 | 302 |
| D7772967 | SLIDER:SIDE FENCE:MAIN | U004_S017 | 303 |
| D7772968 | RACK:SIDE FENCE | U004_S017 | 304 |
| D7772969 | TORSION SPRING:SIDE FENCE | U004_S017 | 305 |
| D7772971 | PLATE:LINK:SIDE:LOCK | U004_S017 | 306 |
| D7772972 | LINK:SIDE FENCE:SUB | U004_S017 | 307 |
| D7772973 | LINK:SIDE FENCE:MAIN | U004_S017 | 308 |
| D7772976 | SLIDER:SIDE FENCE:DRIVEN:LENGTHWISE | U004_S017 | 309 |
| D7772977 | COVER:SIDE FENCE:LOCK:FRONT | U004_S017 | 310 |
| D7772978 | LEVER:SIDE FENCE:SIDE | U004_S017 | 311 |
| D7772979 | COVER:SIDE FENCE:LOCK:REAR | U004_S017 | 312 |
| D7772981 | DUCT:SIDE:BLOWER:SUB-ASS'Y | U004_S017_S001 | 313 |
| D7772986 | DUCT:SIDE:BLOWER:REAR:ASS'Y | U004_S017_S002 | 314 |
| D7772987 | SHAFT:SIDE FENCE:LENGTHWISE | U004_S017 | 315 |
| D7772988 | GUARD:BLOWER | U004_S017 | 316 |
| D7772989 | SHAFT:SIDE FENCE:CONTACT POINT | U004_S017 | 317 |
| D7772996 | END FENCE:TAB | U004_S017 | 318 |
| D7773126 | TIMING PULLEY:DRIVE:T25S2M | U004_S010 | 319 |
| D7773529 | COMPRESSION SPRING:TRANSPORT:15N | U004_S017 | 320 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|-------------------------------------|----------------|-----|
| D7773633 | SYNCHRONOUS BELT:80S2M196 | U005 | 37 |
| D7777769 | STUD:PAPER TRAY | U004_S017_S004 | 481 |
| G0205835 | RELEASE SPRING - FUSING DRIVE | U004 | 321 |
| G0606035 | DETENT ROLLER | U004_S017 | 322 |
| G1111051 | FAN MOTOR - DC 24V 4.32W | U008 | 41 |
| | | U009 | 20 |
| G1781122 | GUIDE:LOCK:TRANSPORT UNIT | U010 | 20 |
| G1781134 | HEXAGONAL BOLT:M20X70 | U010 | 21 |
| G1781136 | WASHER:3336813 | U004 | 323 |
| | | U010 | 22 |
| G1781138 | SCREW WITH WASHER:M6X14 | U010 | 23 |
| G1781141 | HOLDER:STAND:M20 | ACCESSORIES | 18 |
| G1781433 | STEPPING MOTOR - DC 9.52W | U007 | 35 |
| G1781440 | WASHER:PULLEY:SHAFT:FUSING DRIVE | U007 | 36 |
| G1781447 | PULLEY:DC MOTOR:FUSING DRIVE | U007 | 37 |
| G1781470 | BELT TENSIONER:ASS'Y | U007_S001 | 38 |
| G1781472 | TIMING BELT:S3M:402 | U007 | 39 |
| G1781475 | TENSION SPRING:7062126 | U007 | 40 |
| G1784216 | DECAL:POSITIONING:FUSING UNIT | U006_S001 | 159 |
| | | U006_S004 | 159 |
| | | U006_S005 | 159 |
| | | U006_S009 | 159 |
| G1784450 | TENSION SPRING:OIL APPLICATION UNIT | U006 | 160 |
| G1784525 | WASHER:DIA5.5XDIA16X2 | U006_S001 | 161 |
| | | U006_S004 | 161 |
| | | U006_S005 | 161 |
| G1784759 | BRACKET:LOCK:EXIT | U006 | 162 |
| G1784818 | SPRING:PULL OUT:LOCK:EXIT | U006 | 163 |
| G1784822 | SPRING:PRESSURE:0.8N:DIA0.65 | U004 | 324 |
| | | U004_S004 | 324 |
| | | U004_S005 | 324 |
| | | U004_S019 | 324 |
| G1784852 | RUBBER FOOT:7086082 | U004 | 325 |
| | | U005 | 38 |

| Number | Part Name | Group | ID |
|----------|--|---------------------|-----|
| G1784866 | COMPRESSION SPRING:EXIT:CONNECTOR | U010 | 24 |
| G1784900 | COVER:DC STEPPER MOTOR:MM56 | U004 | 326 |
| G1785493 | LEVER:SAFETY SWITCH:FRONT | U010 | 25 |
| G1786679 | JOINT:DRIVE:BRUSH ROLLER | U006_S001_S001 | 164 |
| | | U006_S001_S001_S001 | 164 |
| | | U006_S004_S001 | 164 |
| | | U006_S004_S001_S001 | 164 |
| | | U006_S005_S001 | 164 |
| | | U006_S005_S001_S001 | 164 |
| | | U007 | 42 |
| G1787453 | ARM:ON-OFF:TRANSPORT ROLLER | U004 | 327 |
| | | U004_S005 | 327 |
| G1787515 | CONNECTOR GUIDE PIN:CONNECTOR | U010 | 26 |
| G1787670 | WASHER:455554 | U004 | 328 |
| | | U005 | 39 |
| | | U007 | 43 |
| G1787743 | BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1 | U006 | 165 |
| | | U007 | 44 |
| | | U010 | 27 |
| G1787744 | BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2 | U006 | 166 |
| | | U007 | 45 |
| | | U010 | 28 |
| G1787892 | GEAR:Z70:HOT ROLLER | U006_S001 | 167 |
| | | U006_S004 | 167 |
| | | U006_S005 | 167 |
| G1787894 | GEAR:Z38:JOINT:ASS'Y | U006_S001 | 168 |
| | | U006_S004 | 168 |
| | | U006_S005 | 168 |
| G1787900 | DISTANCE MEASURING SENSOR | U006_S001_S003 | 294 |
| | | U006_S004_S003 | 294 |
| | | U006_S005_S003 | 294 |
| G1787960 | COVER:THERMOSTAT:HEAT ROLL | U006_S001 | 169 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|-----------------------|-------------|
| | ER | U006_S004 | 169 |
| | | U006_S005 | 169 |
| G1788350 | | WRENCH:HEXAGONAL BOLT | ACCESSORIES |
| G5692836 | TIMING PULLEY - 20T | U004_S017 | 329 |
| G8327900 | SCREW:SPRING WASHER:ROUND POINT:M4X10 | U006_S001 | 170 |
| | | U006_S004 | 170 |
| | | U006_S005 | 170 |
| GA043026 | TIMING BELT:60S2M234 | U004 | 330 |
| GA043034 | SYNCHRONOUS BELT:S2M:L170 | U004 | 331 |
| GA060107 | TENSION SPRING:DC STEPPER M OTOR:SEPARATION/TRANSPORT | U003 | 18 |
| GA060108 | TENSION SPRING:EARTH:GUIDE | U003 | 19 |
| GA063082 | COMPRESSION SPRING:PRESSU RE:END FENCE | U004 | 332 |
| GA066057 | TORSION SPRING:EARTH:DRIVEN ROLLER:INNER BACK | U003 | 20 |
| GA066058 | TORSION SPRING:EARTH:DRIVEN ROLLER:FRONT MIDDLE | U003 | 21 |
| GW010007 | PHOTO REFLECTION SENSOR:EXI T | U004 | 333 |
| GX640028 | FAN MOTOR DC24V 1.92W | U004 | 334 |
| GX640031 | FAN MOTOR:DC:2.64W | U003 | 22 |
| H3061372 | FRONT TIMING BELT | U004 | 335 |
| J0254116 | TIMING PULLEY:PUMP | U003 | 23 |
| M0261190 | DC STEPPER MOTOR:REGIST:1.3 4W | U003 | 24 |
| M0771411 | COIL SPRING:JOINT:FUSING | U007 | 46 |
| M0771766 | KNOB:VARIABLE RESISTOR | U002_S001 | 54 |
| | | U002_S002 | 54 |
| | | U002_S003 | 54 |
| M0771767 | KEYTOP:START | U002_S001 | 55 |
| | | U002_S002 | 55 |
| | | U002_S003 | 55 |
| M0771768 | KEYTOP:10KEY | U002_S001 | 56 |
| | | U002_S002 | 56 |
| | | U002_S003 | 56 |
| M0771769 | KEYTOP:RESET SWITCH | U002_S001 | 57 |
| | | U002_S002 | 57 |

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| | | U002_S003 | 57 |
| M0771773 | SPACER:START:P | U002_S001_S002 | 58 |
| | | U002_S002_S002 | 58 |
| | | U002_S003_S002 | 58 |
| M0771800 | TOUCH PANEL:10.4INCH | U002_S001 | 59 |
| | | U002_S002 | 59 |
| | | U002_S003 | 59 |
| M0771861 | TUBE TYPE LAMP:TAC:ASS'Y | ACCESSORIES | 20 |
| M0774069 | HOLDER:THERMOSTAT:HEAT RO LLER | U006_S001 | 171 |
| | | U006_S004 | 171 |
| | | U006_S005 | 171 |
| M0774124 | STAY:SHAFT:KNOB:HOT ROLLER: PEEN | U006_S001 | 172 |
| | | U006_S004 | 172 |
| | | U006_S005 | 172 |
| M0774140 | SHAFT:PRESSURE:ARM | U006_S001 | 173 |
| | | U006_S004 | 173 |
| | | U006_S005 | 173 |
| M0774153 | SUPPORTING PLATE:ARM | U006_S001 | 174 |
| | | U006_S004 | 174 |
| | | U006_S005 | 174 |
| M0774163 | CAP:COIL SPRING:PRESSURE SU B-UNIT | U006_S001 | 175 |
| | | U006_S004 | 175 |
| | | U006_S005 | 175 |
| M0774172 | COLLAR:O/C:1 | U006_S001 | 177 |
| | | U006_S004 | 177 |
| | | U006_S005 | 177 |
| M0774173 | COLLAR:O/C:2 | U006_S001 | 178 |
| | | U006_S004 | 178 |
| | | U006_S005 | 178 |
| M0774175 | SHAFT:O/C | U006_S001 | 179 |
| | | U006_S004 | 179 |
| | | U006_S005 | 179 |
| M0774176 | FEELER:POSITIONING SENSOR:O/ C:FRONT | U006_S001 | 180 |
| | | U006_S004 | 180 |
| | | U006_S005 | 180 |
| M0774177 | FEELER:POSITIONING SENSOR:O/ C:REAR | U006_S001 | 181 |
| | | U006_S004 | 181 |
| | | U006_S005 | 181 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| M0774200 | MECHANICAL ROLLER CLUTCH:ROLLER | U006_S003 | 182 |
| M0774226 | CASE:THERMOPILE | U006 | 183 |
| M0774227 | HOLDER:THERMOPILE:HEAT ROLLER:WELDING | U006 | 184 |
| M0774233 | DECAL:CAUTION:HANDLE | Special Tools | 12 |
| M0774245 | COVER:HANDLE:UPPER | Special Tools | 14 |
| M0774246 | COVER:HANDLE:LOWER | Special Tools | 15 |
| M0774285 | GRIP:FUSING UNIT:ASS'Y | Special Tools | 13 |
| M0774307 | SHAFT:CONTACT POINT:PAPER EXIT SUB-UNIT:COVER | U006_S001 | 185 |
| | | U006_S004 | 185 |
| | | U006_S005 | 185 |
| M0774414 | PIN:ADJUSTING PIN:HEAT ROLLER:PEEN | U006_S001 | 186 |
| | | U006_S004 | 186 |
| | | U006_S005 | 186 |
| M0774487 | POSITIONING PLATE:STRIPPER PLATE | U006_S001 | 295 |
| | | U006_S001_S003 | 295 |
| | | U006_S004 | 295 |
| | | U006_S004_S003 | 295 |
| | | U006_S005 | 295 |
| M1115888 | CUSHION:FLAT BELT-TRANSFER | U004_S004 | 337 |
| M1967302 | COVER:FRONT:ASS'Y | U002_S001_S001 | 60 |
| | | U002_S002_S001 | 60 |
| | | U002_S003_S001 | 60 |
| M1967303 | (-EU-AA):COVER:FRONT:EU:ASS'Y | U002_S002_S001 | 61 |
| | | U002_S003_S001 | 61 |
| M2051057 | COVER:SAFETY SWITCH:DOOR:FRONT | U010 | 29 |
| M2051058 | BRACKET:SAFETY SWITCH:DOOR:FRONT | U010 | 30 |
| M2051119 | COVER:INNER COVER:PAPER FEED:UPPER | U010 | 31 |
| M2051122 | FINISHING SECTION:STAY | U010 | 32 |
| M2051132 | BRACKET:200V | U008 | 42 |
| M2051133 | COVER:LEAK BREAKER | U008 | 43 |
| M2051148 | COVER:SAFETY SWITCH:LOWER FRONT | U010 | 33 |

| Number | Part Name | Group | ID |
|----------|---|-----------|----|
| M2051153 | COVER:MAIN SWITCH:200V | U008 | 44 |
| M2051220 | FILTER:POWER SUPPLY UNIT:ENTRANCE | U001 | 16 |
| M2051469 | SHAFT:DRIVE:HOT ROLLER:FUSING DRIVE SUB-UNIT | U007 | 47 |
| M2051472 | GEAR:ON-OFF:PRESSURE ROLLER:FUSING DRIVE SUB-UNIT | U007 | 48 |
| M2051475 | GEAR:IDLER:O/C:PRESS FIT | U007 | 49 |
| M2051482 | SHAFT:DRIVE:POLISH:FUSING DRIVE SUB-UNIT | U007 | 50 |
| M2051487 | SHAFT:ON-OFF:POLISH:FUSING DRIVE SUB-UNIT | U007 | 51 |
| M2051539 | JOINT:O/C:MAIN | U007 | 41 |
| M2051551 | COVER:UPPER:FUSING SECTION | U001 | 17 |
| M2051552 | COVER:UPPER FRONT:FUSING SECTION | U001 | 18 |
| M2051553 | COVER:UPPER REAR:FUSING SECTION | U001 | 19 |
| M2051554 | COVER:UPPER LEFT:FUSING SECTION | U001 | 20 |
| M2051555 | COVER:KEYTOP:MAIN SWITCH | U001 | 21 |
| M2051572 | DOOR:FRONT RIGHT:FUSING SECTION:ASS'Y | U001_S001 | 22 |
| M2051574 | DOOR:LEFT FRONT:FUSING SECTION:ASS'Y | U001_S002 | 23 |
| M2051625 | BRACKET:COUPLING:DOOR | U001_S001 | 25 |
| M2051626 | BRACKET:COUPLING:DOOR:LOWER SIDE | U001_S001 | 26 |
| | | U001_S002 | 26 |
| M2051627 | BRACKET:SAFETY SWITCH:DOOR | U001_S001 | 27 |
| | | U001_S002 | 27 |
| M2051632 | DOOR:LEFT FRONT:UPPER | U001_S002 | 29 |
| M2051634 | BRACKET:COUPLING:DOOR:LEFT | U001_S002 | 30 |
| M2051635 | BRACKET:COUPLING:DOOR:LEFT LENGTHWISE | U001_S002 | 31 |
| M2051643 | BRACKET:COUPLING:DOOR:LEFT SIDEWAYS | U001_S002 | 34 |
| M2051651 | HINGE:RIGHT LOWER:ASS'Y | U001 | 35 |
| M2051652 | HINGE:RIGHT UPPER:ASS'Y | U001 | 36 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|-------------|----|
| M2051653 | HINGE:LEFT LOWER:ASS'Y | U001 | 37 |
| M2051654 | HINGE:LEFT UPPER:ASS'Y | U001 | 38 |
| M2051657 | COVER:FUSING:REAR:UPPER RIGHT | U001 | 39 |
| M2051658 | COVER:FUSING:REAR:LOWER | U001 | 40 |
| M2051662 | DUCT:LIQUID COOLING:ASS'Y | U001_S003 | 55 |
| M2051671 | PLATE:LOGO:RICOH | ACCESSORIES | 21 |
| M2051673 | BRACKET:LATCH:LOWER | U001 | 41 |
| M2051674 | BRACKET:LATCH:UPPER | U001 | 42 |
| M2051682 | DOOR CATCH:FRONT | U001 | 43 |
| M2051685 | COVER:ARM:OPERATION SUB-UNIT:RIGHT | U002 | 62 |
| M2051687 | COVER:ARM:OPERATION SUB-UNIT:INNER | U002 | 63 |
| M2051689 | COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER | U002 | 64 |
| M2051691 | COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER | U002 | 65 |
| M2051693 | COVER:ARM:OPERATION SUB-UNIT:FRONT | U002 | 66 |
| M2051695 | COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER | U002 | 67 |
| M2051697 | CAP:COVER:ARM:FRONT | U002 | 68 |
| M2051699 | CAP:COVER:ARM:RIGHT | U002 | 69 |
| M2051701 | COVER:ARM:OPERATION SUB-UNIT:FRONT | U002 | 70 |
| M2051708 | SEAL:DOOR:FRONT LEFT | U001 | 44 |
| M2051709 | SHEET:DOOR:HINGE | U001 | 45 |
| M2051750 | CUSHION:MAIN:COUPLING | ACCESSORIES | 22 |
| M2051760 | SEAL:DOOR:CUSHION | U001_S001 | 46 |
| | | U001_S002 | 46 |
| M2051761 | SEAL:DOOR:CUSHION:1 | U001_S001 | 47 |
| | | U001_S002 | 47 |
| M2051762 | SEAL:DOOR:CUSHION:2 | U001_S001 | 48 |
| | | U001_S002 | 48 |
| M2051763 | SEAL:DOOR:CUSHION:3 | U001_S001 | 49 |
| | | U001_S002 | 49 |
| M2051764 | SEAL:DUCT:RIGHT FRONT:DOOR | U001_S001 | 50 |

| Number | Part Name | Group | ID |
|----------|---|-----------|-----|
| M2051774 | SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN | U001_S001 | 32 |
| M2051778 | SUPPORTING PLATE:LEFT FRONT:DOOR:PEEN | U001_S002 | 33 |
| M2051784 | COVER:MAIN:LEFT:PEEN | U001 | 51 |
| M2051789 | HINGE:DOOR:RIGHT FRONT | U001_S001 | 24 |
| M2051790 | HINGE:DOOR:LEFT FRONT | U001_S002 | 28 |
| M2051859 | TUBE:SHORT | U009 | 21 |
| M2051860 | TUBE:PUMP:RADIATOR | U009 | 22 |
| M2051861 | TUBE:RADIATOR:JOINT | U009 | 23 |
| M2051862 | SEAL:DUCT:LIQUID COOLING:SIDE | U001_S003 | 52 |
| M2051863 | SEAL:DUCT:LIQUID COOLING:RIGHT LENGTHWISE | U001_S003 | 53 |
| M2051894 | SEAL:PREVENTION:EXHAUST | U009 | 24 |
| M2051901 | OPERATION PANEL:ASS'Y | U002_S001 | 71 |
| M2051902 | OPERATION PANEL:ASS'Y | U002_S002 | 72 |
| | | U002_S003 | 72 |
| M2051950 | PCB:LCDCAR2FT:ASS'Y | U002_S001 | 73 |
| | | U002_S002 | 73 |
| | | U002_S003 | 73 |
| M2051970 | PCB:IOKEY:ASS'Y | U002_S001 | 74 |
| | | U002_S002 | 74 |
| | | U002_S003 | 74 |
| M2052416 | SHEET:VERTICAL TRANSPORT:GUIDE PLATE | U004 | 338 |
| M2052455 | HOLDER:LOCK:TRAY | U004 | 339 |
| M2052467 | SPRING PLATE:HOLDER:BELT UNIT:FRONT | U004 | 340 |
| M2052468 | BRACKET:BELT UNIT:FRONT | U004 | 341 |
| M2052471 | HOLDER:BELT UNIT:FRONT | U004 | 342 |
| M2052481 | PLATE:OPERATION SUB-UNIT:MAIN PAPER SMD | U004_S017 | 344 |
| M2052485 | GUIDE:STOPPER:LEFT | U004_S017 | 345 |
| M2052486 | GUIDE:STOPPER:RIGHT | U004_S017 | 346 |
| M2052495 | PAPER TRAY:ASS'Y | U004_S017 | 343 |
| M2052501 | TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.1 | U004 | 347 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|-----------|-----|
| M2052503 | TRANSPORT ROLLER:VERTICAL TRANSPORT:NO.2 | U004 | 348 |
| M2052505 | PLATE:GUIDE:VERTICAL TRANSPORT | U004 | 349 |
| M2052521 | TORSION SPRING:GUIDE PLATE:VERTICAL TRANSPORT | U004_S018 | 350 |
| M2052536 | GUIDE PLATE:VERTICAL TRANSPORT:LEFT:ASS'Y | U004_S018 | 351 |
| M2052549 | BRACKET:LEVER:VERTICAL TRANSPORT | U004_S018 | 352 |
| M2052550 | SHAFT:LATCH:GUIDE PLATE:VERTICAL TRANSPORT | U004_S018 | 353 |
| M2052556 | COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:FRONT | U004 | 354 |
| M2052557 | COIL SPRING:GUIDE PLATE:VERTICAL TRANSPORT:REAR | U004 | 355 |
| M2052558 | SHAFT:CONTACT POINT:GUIDE PLATE:VERTICAL TRANSPORT | U004 | 356 |
| M2052559 | COIL SPRING:GRIP:OPEN AND CLOSE | U004_S018 | 357 |
| M2052702 | ROLLER:DRIVE:BELT:LIQUID COOLING:ASS'Y | U005 | 40 |
| M2052705 | ROLLER:TENSION:BELT:ASS'Y | U005 | 41 |
| M2052708 | ROLLER:SUPPORT:BELT:ASS'Y | U005 | 42 |
| M2052730 | SHEET:PTFE:COOLING | U005 | 79 |
| M2052756 | INNER COVER:LIQUID COOLING:UPPER | U005 | 80 |
| M2052772 | INNER COVER:LIQUID COOLING:LOWER | U005 | 44 |
| M2052812 | CAM:SWIVEL:LIQUID COOLING:ASS'Y | U005 | 45 |
| M2052816 | GUIDE PLATE:EXIT:LOWER:ASS'Y | U005 | 46 |
| M2052821 | DC MOTOR:LIQUID COOLING:ASS'Y | U005 | 47 |
| M2052824 | PLATE:LATCH:FIX:HANDLE:ASS'Y | U006_S010 | 187 |
| M2052834 | HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN | U005 | 81 |
| M2052844 | HANDLE:LATCH:LIQUID COOLING | U005 | 48 |

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| M2052845 | SHAFT:LATCH:LIQUID COOLING | U005 | 49 |
| M2052860 | BOTTLE:FILL:DEVELOPER:ASS'Y | ACCESSORIES | 23 |
| | | Special Tools | 16 |
| M2053355 | KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y | Special Tools | 17 |
| M2053857 | VACUUM | U003 | 25 |
| M2053874 | DRIVE ROLLER:SEPARATION/TRANSPORT | U003 | 26 |
| M2053876 | SHAFT:DRIVEN:FLAT CONVEYER BELT | U003 | 27 |
| M2053882 | GUIDE:ENTRANCE:PAPER | U003 | 28 |
| M2053885 | GUIDE:DRIVEN:SEPARATION/TRANSPORT | U003 | 29 |
| M2053893 | DRIVEN ROLLER:PRESS FIT | U003 | 30 |
| M2053954 | CAM:POLISH:FLAT BELT-FUSING | U006_S001_S001 | 221 |
| | | U006_S004_S001 | 221 |
| | | U006_S005_S001 | 221 |
| M2053956 | JOINT:O/C:FUSING UNIT | U006_S001 | 176 |
| | | U006_S004 | 176 |
| | | U006_S005 | 176 |
| M2053970 | CAM:O/C | U006_S001 | 193 |
| | | U006_S004 | 193 |
| | | U006_S005 | 193 |
| M2053971 | BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN | U006_S002 | 209 |
| M2053972 | BRACKET:GEAR:PEEN | U006_S001_S001 | 216 |
| | | S001 | 216 |
| | | U006_S004_S001 | 216 |
| | | S001 | 216 |
| | | U006_S005_S001 | 216 |
| | | S001 | 216 |
| M2053973 | SHAFT:POLISH:FLAT BELT-FUSING:LINK | U006_S001_S001 | 219 |
| | | U006_S004_S001 | 219 |
| | | U006_S005_S001 | 219 |
| M2053974 | SHAFT:POLISH:FLAT BELT-FUSING:TURN | U006_S001_S001 | 220 |
| | | U006_S004_S001 | 220 |
| | | U006_S005_S001 | 220 |
| M2053975 | COVER:POLISH:ROLLER:ASS'Y | U006_S002_S001 | 287 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| M2053976 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S001_S001 | 208 |
| | | U006_S004_S001 | 208 |
| | | U006_S005_S001 | 208 |
| M2053977 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S002 | 291 |
| M2053978 | LOUVER:EXHAUST:COOLING:PRESSURE ROLLER | U006_S001 | 233 |
| | | U006_S004 | 233 |
| | | U006_S005 | 233 |
| M2053984 | GUIDE PLATE:FUSING UNIT:FRONT:PEEN | U006 | 266 |
| M2054020 | FUSING UNIT:ASS'Y | U006_S001 | 189 |
| M2054021 | (EU/AA):FUSING UNIT:ASS'Y | U006_S004 | 188 |
| | | U006_S005 | 188 |
| M2054024 | STRIPPER PLATE:ASS'Y | U006_S001_S006 | 242 |
| | | U006_S004_S006 | 242 |
| | | U006_S005_S006 | 242 |
| M2054026 | GUIDE PLATE:IDLER:GEAR | U006_S002 | 190 |
| M2054031 | SHEET:POLISH:FLAT BELT-FUSING | U006_S001_S001 | 191 |
| | | U006_S004_S001 | 191 |
| | | U006_S005_S001 | 191 |
| M2054033 | SHEET:HOLDER:POLISH:FLAT BELT-FUSING | U006_S002 | 192 |
| M2054040 | GUIDE:FUSING EXIT:MIDDLE | U006_S001_S004 | 194 |
| | | U006_S004_S004 | 194 |
| | | U006_S005_S004 | 194 |
| M2054041 | GUIDE:FUSING EXIT:BOTH ENDS | U006_S001_S004 | 195 |
| | | U006_S004_S004 | 195 |
| | | U006_S005_S004 | 195 |
| M2054042 | GUIDE:FUSING EXIT:SENSOR | U006_S001_S004 | 196 |
| | | U006_S004_S004 | 196 |
| | | U006_S005_S004 | 196 |
| M2054046 | FEELER:WEB | U006_S003 | 197 |
| M2054048 | CYLINDER:GLASS:HEAT ROLLER | U006_S001 | 198 |
| | | U006_S004 | 198 |
| | | U006_S005 | 198 |
| M2054049 | SHEET:OPPOSED:DISTANCE MEASURING SENSOR | U006_S001 | 199 |
| | | U006_S004 | 199 |
| | | U006_S005 | 199 |

| Number | Part Name | Group | ID |
|----------|--|---------------------|-----|
| M2054051 | FLAT BELT-FUSING:DIA146.8:SEAL | U006_S001 | 200 |
| | | U006_S004 | 200 |
| | | U006_S005 | 200 |
| M2054053 | HEAT ROLLER:ASS'Y | U006_S001 | 201 |
| | | U006_S004 | 201 |
| | | U006_S005 | 201 |
| M2054056 | THERMAL INSULATING BUSHING:HEAT ROLLER:DIA39.3 | U006_S001 | 202 |
| | | U006_S004 | 202 |
| | | U006_S005 | 202 |
| M2054057 | RADIAL BALL BEARING:HEAT ROLLER | U006_S001 | 203 |
| | | U006_S004 | 203 |
| | | U006_S005 | 203 |
| M2054058 | HOT ROLLER | U006_S001 | 204 |
| | | U006_S004 | 204 |
| | | U006_S005 | 204 |
| M2054060 | PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y | U006_S001 | 205 |
| | | U006_S004 | 205 |
| | | U006_S005 | 205 |
| M2054078 | STOPPER:BELT TENSIONER:ROLLER | U006_S001 | 206 |
| | | U006_S004 | 206 |
| | | U006_S005 | 206 |
| M2054087 | PRESSURE ROLLER | U006_S001 | 207 |
| | | U006_S004 | 207 |
| | | U006_S005 | 207 |
| M2054110 | HOLDER:RADIAL BALL BEARING:POLISH:ROLLER | U006_S002 | 210 |
| M2054111 | HOLDER:POLISH:FLAT BELT-FUSING:REAR | U006_S002 | 211 |
| M2054114 | RAIL:HANDLE:POLISH:ROLLER:FRONT | U006_S002 | 212 |
| M2054115 | RAIL:HANDLE:POLISH:ROLLER:REAR | U006_S002 | 213 |
| M2054117 | COVER:HANDLE:POLISH:ROLLER | U006_S002 | 214 |
| M2054119 | SHAFT:ON-OFF:POLISH:INPUT | U006_S001_S001 | 215 |
| | | U006_S004_S001 | 215 |
| | | U006_S005_S001 | 215 |
| M2054121 | HOLDER:SHAFT:DRIVE:SUB-ASS'Y | U006_S001_S001_S001 | 292 |

Exclusive Parts

| Number | Part Name | Group | ID |
|-----------------|---------------------------------------|---------------------|------------|
| | | U006_S004_S001_S001 | 292 |
| | | U006_S005_S001_S001 | 292 |
| M2054130 | FEELER:SENSOR:ON-OFF | U006_S001_S001 | 217 |
| | | U006_S004_S001 | 217 |
| | | U006_S005_S001 | 217 |
| M2054135 | SHAFT:ON-OFF:FEELER | U006_S001_S001 | 218 |
| | | U006_S004_S001 | 218 |
| | | U006_S005_S001 | 218 |
| M2054146 | SCREW:FIX:POLISH | U006_S002 | 222 |
| M2054153 | BRACKET:CAM FOLLOWER:ON-OFF:REAR:PEEN | U006_S002 | 223 |
| M2054158 | TERMINAL:5P:250 | U006_S001 | 224 |
| | | U006_S004 | 224 |
| | | U006_S005 | 224 |
| M2054159 | COVER:TERMINAL:HEATER | U006_S001 | 225 |
| | | U006_S004 | 225 |
| | | U006_S005 | 225 |
| M2054165 | DISCHARGE BRUSH:PRESSURE ROLLER | U006_S001_S003 | 226 |
| | | U006_S004_S003 | 226 |
| | | U006_S005_S003 | 226 |
| M2054170 | HEATER HOLDER:HEAT ROLLER:FRONT | U006_S001 | 227 |
| | | U006_S004 | 227 |
| | | U006_S005 | 227 |
| M2054186 | LEVER:WEB:ASS'Y | U006_S001 | 228 |
| | | U006_S004 | 228 |
| | | U006_S005 | 228 |
| M2054191 | HEATER HOLDER:HEAT ROLLER:REAR | U006_S001 | 229 |
| | | U006_S004 | 229 |
| | | U006_S005 | 229 |
| M2054196 | BRACKET:CAM:SHAFT:ASS'Y | U006_S007 | 286 |
| M2054208 | DUCT:EXHAUST:PRESSURE ROLLER | U006_S001 | 230 |
| | | U006_S004 | 230 |
| | | U006_S005 | 230 |
| M2054211 | DUCT:COOLING:PRESSURE ROLLER | U006_S001 | 231 |
| | | U006_S004 | 231 |
| | | U006_S005 | 231 |

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| M2054215 | STOPPER:LOUVER:PRESSURE ROLLER | U006_S001 | 232 |
| | | U006_S004 | 232 |
| | | U006_S005 | 232 |
| M2054223 | STAY:PICKOFF PAWL:PRESSURE ROLLER:ASS'Y | U006_S001_S003 | 234 |
| | | U006_S004_S003 | 234 |
| | | U006_S005_S003 | 234 |
| M2054226 | GUIDE PLATE:FUSING EXIT:LOWER:ASS'Y | U006_S001_S004 | 235 |
| | | U006_S004_S004 | 235 |
| | | U006_S005_S004 | 235 |
| M2054245 | GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y | U006_S001_S005 | 293 |
| | | U006_S004_S005 | 293 |
| | | U006_S005_S005 | 293 |
| M2054247 | GUIDE:FUSING EXIT:UPPER | U006_S001_S005 | 237 |
| | | U006_S004_S005 | 237 |
| | | U006_S005_S005 | 237 |
| M2054248 | COVER:PAPER EXIT SUB-UNIT:UPPER:ASS'Y | U006_S001 | 238 |
| | | U006_S004 | 238 |
| | | U006_S005 | 238 |
| M2054250 | HOLDER:REFLECTION PHOTO SENSOR | U006_S001 | 239 |
| | | U006_S004 | 239 |
| | | U006_S005 | 239 |
| M2054251 | HOOK:FRONT:COVER:PAPER EXIT SUB-UNIT | U006_S001 | 240 |
| | | U006_S004 | 240 |
| | | U006_S005 | 240 |
| M2054252 | SHAFT:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT | U006_S001 | 241 |
| | | U006_S004 | 241 |
| | | U006_S005 | 241 |
| M2054285 | COVER:FUSING UNIT:FRONT | U006_S001 | 243 |
| | | U006_S004 | 243 |
| | | U006_S005 | 243 |
| M2054287 | COVER:FUSING UNIT:REAR | U006_S001 | 244 |
| | | U006_S004 | 244 |
| | | U006_S005 | 244 |
| M2054289 | COVER:FUSING UNIT:UPPER:RIGHT:ASS'Y | U006_S001_S007 | 245 |
| | | U006_S004_S007 | 245 |
| | | U006_S005_S007 | 245 |
| M2054293 | COVER:FUSING/TRANSPORT UNIT:UPPER:MIDDLE | U006_S001 | 246 |
| | | U006_S004 | 246 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|-----------|-----|
| | | U006_S005 | 246 |
| M2054296 | SHAFT:IDLER:SWIVEL | U006_S001 | 247 |
| | | U006_S004 | 247 |
| | | U006_S005 | 247 |
| | | U006_S005 | 247 |
| M2054297 | WEB:CLEANING UNIT:ASS'Y | U006_S003 | 248 |
| M2054302 | BRAKE:WEB:PEEN | U006_S003 | 249 |
| M2054305 | GRIP:CLEANING UNIT | U006_S003 | 250 |
| M2054306 | MECHANICAL ROLLER CLUTCH:ROLLER:ROLLING | U006_S003 | 251 |
| M2054308 | SPRING PLATE:CLEANING UNIT:FUSING | U006_S003 | 252 |
| M2054314 | COVER:FEELER | U006_S003 | 253 |
| M2054315 | SHAFT:WORM GEAR:WEB:SUB-ASS'Y | U006_S003 | 254 |
| M2054327 | INNER COVER:PULL OUT:FUSING UNIT:LEFT UPPER:ASS'Y | U006_S006 | 255 |
| M2054335 | JOINT:WEB:ROLLER:DRIVE | U006 | 256 |
| M2054336 | SHAFT:ON-OFF:WEB:B | U006 | 257 |
| M2054338 | SHAFT:ON-OFF:WEB:A | U006 | 258 |
| M2054339 | CAM:WEB:A | U006 | 259 |
| M2054341 | KNOB:CAM | U006 | 260 |
| M2054342 | FEELER:CAM:WEB:ON-OFF | U006 | 261 |
| M2054349 | DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y | U006_S008 | 296 |
| M2054354 | JOINT:GEAR:WEB:DRIVE | U006_S008 | 262 |
| M2054362 | SLIDER:WEB:DRIVE SUB-UNIT:WEELDING | U006_S008 | 263 |
| M2054399 | SHAFT:LOCK:PULL OUT:FUSING UNIT | U006 | 264 |
| M2054401 | SEAL:DUCT:PULL OUT:LOWER:ASS'Y | U006 | 265 |
| M2054415 | COVER:THERMOPILE:PULL OUT | U006 | 267 |
| M2054417 | CAM FOLLOWER:DIA6XDIA16X12 | U006_S001 | 268 |
| | | U006_S004 | 268 |
| | | U006_S005 | 268 |
| M2054418 | COLLAR:CAM FOLLOWER:PRESSURE SUB-UNIT | U006_S001 | 269 |
| | | U006_S004 | 269 |
| | | U006_S005 | 269 |

| Number | Part Name | Group | ID |
|----------|---|----------------|-----|
| M2054419 | BRACKET:GEAR:SWIVEL | U006_S001 | 270 |
| | | U006_S004 | 270 |
| | | U006_S005 | 270 |
| M2054422 | FUSING ENTRANCE GUIDE PLATE:ASS'Y | U006_S001_S008 | 271 |
| | | U006_S004_S008 | 271 |
| | | U006_S005_S008 | 271 |
| M2054429 | LOUVER:DISCHARGE NOZZLE:COILING:PRESSURE ROLLER | U006_S001 | 272 |
| | | U006_S004 | 272 |
| | | U006_S005 | 272 |
| M2054431 | LEVER:PULL OUT:PAPER EXIT UNIT | U006 | 273 |
| M2054432 | LEVER:OPEN AND CLOSE:COVER:PAPER EXIT SUB-UNIT | U006_S001 | 274 |
| | | U006_S004 | 274 |
| | | U006_S005 | 274 |
| M2054433 | CYLINDER:GUIDE:HEATER | Special Tools | 18 |
| M2054434 | DECAL:ROTATION DIRECTION:KNOB:HOT ROLLER | U006_S001 | 275 |
| | | U006_S004 | 275 |
| | | U006_S005 | 275 |
| M2054436 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | U006_S001 | 276 |
| | | U006_S004 | 276 |
| | | U006_S005 | 276 |
| M2054438 | DECAL:POSITIONING DISPLAY:LOCK:FUSING UNIT | U006_S009 | 277 |
| M2054439 | DECAL:CONTACT:PREVENTION | U006 | 278 |
| | | U006_S006 | 278 |
| | | U006_S007 | 278 |
| M2054441 | DECAL:UN LOCK:WEB:ON-OFF | U006_S007 | 279 |
| M2054442 | DECAL:H-TEMP WARNING:FUSING:UPPER | U006_S001_S007 | 280 |
| | | U006_S004_S007 | 280 |
| | | U006_S005_S007 | 280 |
| M2054443 | DECAL:H-TEMP WARNING:FUSING:LOWER | U006_S001_S007 | 281 |
| | | U006_S004_S007 | 281 |
| | | U006_S005_S007 | 281 |
| M2054444 | DECAL:POSITIONING:WEB:ON-OFF | U006 | 282 |
| | | U006_S007 | 282 |
| M2054445 | DECAL:PULL OUT:FUSING:H-TEMP WARNING | U006_S006 | 283 |
| M2054446 | WASHER:POLISH:ON-OFF | U007 | 52 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|----------------|-----|
| M2054455 | INNER COVER:PULL OUT:FUSING UNIT:FRONT:ASS'Y | U006_S009 | 284 |
| M2054456 | COVER:STAY:HEAT ROLLER:ASS'Y | U006_S001_S002 | 285 |
| | | U006_S004_S002 | 285 |
| | | U006_S005_S002 | 285 |
| M2054476 | DECAL:H-TEMP WARNING:FUSING:FRONT | U006_S001 | 288 |
| | | U006_S001_S002 | 288 |
| | | U006_S004 | 288 |
| | | U006_S004_S002 | 288 |
| | | U006_S005 | 288 |
| | | U006_S005_S002 | 288 |
| M2054478 | COIL SPRING:GRIP:REVERSE SUB-UNIT:OPEN AND CLOSE | U004_S005 | 358 |
| M2054487 | DECAL:GRIP:WEB | U006_S003 | 289 |
| M2054498 | GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:LOWER | U004 | 359 |
| M2054499 | DECAL:POSITIONING DISPLAY:TCRU | U006_S002_S001 | 290 |
| | | U006_S009 | 290 |
| M2054501 | TRANSPORT ROLLER:REVERSE | U004 | 360 |
| M2054507 | TRANSPORT ROLLER:DECURA | U004 | 361 |
| M2054516 | SYNCHRONOUS BELT:60DS2M370 | U004 | 362 |
| M2054532 | CAM:DECURA:LOWER:ASS'Y | U004_S002 | 363 |
| M2054534 | SHEET:GATE PAWL:REVERSE EXIT | U004_S003 | 364 |
| M2054537 | GATE PAWL:REVERSE EXIT:ASS'Y | U004_S003 | 365 |
| M2054538 | BRACKET:GATE PAWL:REVERSE EXIT | U004_S003 | 366 |
| M2054539 | SHAFT:GATE PAWL:REVERSE EXIT | U004_S003 | 367 |
| M2054541 | GATE PAWL:SWITCHBACK | U004 | 368 |
| M2054543 | COIL SPRING:GATE PAWL:DUPLICATE:ENTRANCE | U004 | 369 |
| M2054545 | GUIDE PLATE:DECURA:ENTRANCE:LOWER | U004 | 370 |
| M2054547 | GUIDE PLATE:DECURA:MIDDLE | U004 | 371 |
| M2054549 | GUIDE PLATE:DECURA:EXIT:LOWER | U004 | 372 |
| M2054550 | GUIDE PLATE:EXIT:UPPER:ASS'Y | U004_S004 | 373 |

| Number | Part Name | Group | ID |
|----------|--|-----------|-----|
| M2054555 | CUSHION:GRIP | U004_S004 | 469 |
| M2054561 | BRACKET:STOPPER:EXIT:UPPER | U004 | 374 |
| M2054565 | GUIDE PLATE:REVERSE:ENTRANCE:LOWER | U004 | 375 |
| M2054566 | GUIDE PLATE:REVERSE:ENTRANCE:UPPER | U004 | 376 |
| M2054569 | GUIDE PLATE:REVERSE:EXIT:PEEN | U004 | 377 |
| M2054574 | GUIDE PLATE:REVERSE EXIT:OPEN AND CLOSE:ASS'Y | U004_S005 | 378 |
| M2054584 | SHAFT:ON-OFF:REVERSE EXIT | U004_S005 | 379 |
| M2054585 | CAM:TRANSPORT ROLLER:ON-OFF | U004 | 380 |
| M2054587 | SHAFT:CAM:ON-OFF | U004 | 381 |
| M2054589 | GUIDE PLATE:EXIT:EXIT:LOWER | U004 | 382 |
| M2054591 | GUIDE PLATE:DUPLEX:REVERSE | U004 | 383 |
| M2054594 | SHAFT:ON-OFF:DUPLEX:REVERSE | U004 | 384 |
| M2054596 | GUIDE PLATE:REVERSE EXIT:LEFT LOWER | U004 | 385 |
| M2054601 | GUIDE PLATE:DUPLEX:ENTRANCE:UPPER:ASS'Y | U004_S006 | 386 |
| M2054602 | GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT:UPPER:ASS'Y | U004_S007 | 387 |
| M2054613 | CAM:DECURA:UPPER:ASS'Y | U004_S008 | 388 |
| M2054615 | BRACKET:ON-OFF:REVERSE | U004 | 389 |
| | | U004_S005 | 389 |
| M2054617 | SHAFT:GRIP:REVERSE EXIT:OPEN AND CLOSE | U004_S005 | 390 |
| M2054618 | SHAFT:CONTACT POINT:GUIDE PLATE:REVERSE EXIT | U004_S005 | 391 |
| M2054624 | BRACKET:GRIP:REVERSE EXIT | U004_S005 | 392 |
| M2054626 | TORSION BAR SPRING:REVERSE EXIT | U004_S005 | 393 |
| M2054629 | WIRE:DECURA:OPEN AND CLOSE | U004 | 394 |
| | | U005 | 50 |
| M2054630 | BRACKET:CONTACT POINT:DECURA:OPEN AND CLOSE | U004 | 395 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|---|-----------|-----|
| M2054631 | BRACKET:STOPPER:DECURA:UPPER | U004 | 396 |
| M2054639 | GATE PAWL:REVERSE EXIT | U004 | 397 |
| M2054640 | SHAFT:CONTACT POINT:DECURA:REAR | U004 | 398 |
| M2054641 | SHAFT:CONTACT POINT:DECURA:FRONT | U004 | 399 |
| M2054651 | GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:UPPER:ASS'Y | U004_S009 | 400 |
| M2054654 | GUIDE PLATE:PAPER EXIT SUB-UNIT:EXIT:LOWER | U004 | 401 |
| M2054681 | HOLDER:SENSOR:DUPLEX:ENTRANCE:NO.2 | U004_S004 | 402 |
| | | U004_S006 | 402 |
| | | U004_S007 | 402 |
| M2054689 | GUIDE PLATE:DUPLEX:ENTRANCE:LOWER:PEEN | U004 | 403 |
| M2054697 | HOLDER:GUIDE PLATE:HINGE:PAPER FEED SUB-UNIT:EXIT | U004_S007 | 404 |
| M2054698 | HOLDER:SENSOR:DUPLEX:ENTRANCE | U004_S006 | 405 |
| M2054708 | COIL SPRING:DECURA:PRESSURE RELEASE | U004 | 406 |
| M2054711 | COIL SPRING:TENSIONER:EXIT | U004 | 407 |
| M2054712 | COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:3000MN | U004_S004 | 408 |
| M2054713 | COIL SPRING:GATE PAWL:REVERSE:UPPER | U004 | 409 |
| M2054717 | BRACKET:POSITIONING SENSOR:REVERSE EXIT | U004_S005 | 410 |
| M2054721 | COIL SPRING:DECURA:OPEN AND CLOSE | U004 | 411 |
| | | U005 | 51 |
| M2054722 | SHAFT:CONTACT POINT:DECURA:OPEN AND CLOSE | U004 | 412 |
| M2054730 | COIL SPRING:GATE PAWL:EXIT:DUPLEX | U004 | 413 |
| M2054732 | PRESSURE ROLLER:DECURA | U004 | 414 |
| M2054734 | STOPPER:GRIP:EXIT:UPPER | U004 | 415 |
| | | U004_S004 | 415 |

| Number | Part Name | Group | ID |
|----------|--|-----------|-----|
| M2054735 | BRACKET:GRIP:EXIT:UPPER | U004 | 416 |
| | | U004_S004 | 416 |
| M2054737 | SHAFT:GRIP:DECURA | U004 | 417 |
| M2054743 | GUIDE PLATE:DECURA:ENTRANCE:UPPER | U004 | 418 |
| M2054744 | BRACKET:FIX:WIRE:DECURA | U005 | 52 |
| M2054750 | GUIDE PLATE:DECURA:MIDDLE:UPPER | U004 | 419 |
| M2054751 | GUIDE PLATE:DECURA:EXIT:UPPER | U004 | 420 |
| M2054763 | BRACKET:GUARD:HEATER | U004 | 421 |
| M2054768 | INNER COVER:REVERSE EXIT | U004 | 422 |
| M2054770 | DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y | U004_S001 | 423 |
| M2054772 | SPACER:DIA12.5:DIA20 | U004 | 424 |
| M2054773 | COIL SPRING:GRIP:OPEN AND CLOSE:DUPLEX | U004_S006 | 425 |
| M2054774 | DECAL:LEVER:PICK-UP PAPER JAM:E2 | U004 | 426 |
| M2054775 | DECAL:LEVER:PICK-UP PAPER JAM:E3 | U004 | 427 |
| M2054776 | DECAL:LEVER:PICK-UP PAPER JAM:F1 | U004 | 428 |
| M2054777 | DECAL:LEVER:PICK-UP PAPER JAM:F2 | U004 | 429 |
| M2054778 | DECAL:LEVER:PICK-UP PAPER JAM:F3 | U004 | 430 |
| M2054779 | DECAL:GUIDE PLATE:PICK-UP PAPER JAM:G3 | U004 | 431 |
| M2054786 | TORSION SPRING:DUPLEX:ENTRANCE | U004_S006 | 432 |
| M2054787 | LINK:LATCH:OPEN AND CLOSE | U004_S006 | 433 |
| M2054789 | SHAFT:LATCH:GUIDE PLATE:DUPLEX:ENTRANCE | U004_S006 | 434 |
| M2054790 | SHAFT:HINGE:DUPLEX:NO.2 | U004 | 435 |
| M2054791 | SHAFT:LATCH:GUIDE PLATE:PAPER FEED SUB-UNIT:EXIT | U004_S007 | 436 |
| M2054793 | GUIDE:EXIT:RECEIVING SUB-UNIT | U004 | 437 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|-------------|-----|
| M2054854 | HOLDER:SENSOR:DUPLEX:NO.1 | U004 | 438 |
| M2054860 | GUIDE PLATE:DUPLEX:CONNECTING:UPPER | U004 | 439 |
| M2054861 | GUIDE PLATE:DUPLEX:CONNECTING:LOWER | U004 | 440 |
| M2054875 | GUIDE PLATE:DUPLEX MD:LOWER:ASS'Y | U004_S019 | 441 |
| M2054896 | SHAFT:LATCH:GUIDE PLATE:DUPLEX:LOWER | U004_S019 | 442 |
| M2054902 | BRACKET:GUIDE PLATE:DUPLEX:EXIT | U004 | 444 |
| M2054903 | GUIDE PLATE:DUPLEX:EXIT | U004 | 445 |
| M2054907 | LED:WHITE | U004 | 446 |
| M2054908 | BRACKET:DUPLEX:REVERSE:SENSOR | U004 | 144 |
| M2054909 | GUIDE PLATE:DUPLEX MD:UPPER:PEEN | U004 | 443 |
| M2054918 | SEAL:DUPLEX MD:NO.1 | U004 | 447 |
| M2054919 | SEAL:DUPLEX MD:NO.2 | U004 | 448 |
| M2054920 | SEAL:DUPLEX MD:NO.3 | U004 | 449 |
| M2054921 | SEAL:DUPLEX MD:NO.4 | U004 | 450 |
| M2054925 | DECAL:LEVER:PICK-UP PAPER JAM:F4 | U004 | 451 |
| M2054926 | DECAL:GUIDE PLATE:PICK-UP PAPER JAM:D3 | U003 | 31 |
| M2054927 | DECAL:MAIN:PICK-UP PAPER JAM:LEFT | U001_S002 | 54 |
| M2055100 | (C9100):SD-CARD:NICE:ANDROMEDA:ASS'Y | U008 | 52 |
| M2055153 | WRENCH:HEXAGON HEAD BOLT:13-17 | ACCESSORIES | 24 |
| M2055171 | DECAL:CAUTION:POWER SUPPLY CORD | ACCESSORIES | 25 |
| M2055172 | DECAL:CAUTION:POWER SUPPLY PLUG | ACCESSORIES | 26 |
| M2055181 | DECAL:POWER SOURCE:OFF:EN | ACCESSORIES | 27 |
| M2055195 | (AA(69)):DECAL:POWER SOURCE:OFF:CN | ACCESSORIES | 34 |

| Number | Part Name | Group | ID |
|----------|---|---------------|-----|
| M2055202 | DECAL:DC:MAIN SWITCH | ACCESSORIES | 28 |
| M2055203 | DECAL:DC:MAIN SWITCH | ACCESSORIES | 29 |
| M2055337 | PCB:SDB | U008 | 46 |
| M2055350 | AC CONTROL BOARD | U008 | 47 |
| M2055361 | PCB:IOB2 | U008 | 45 |
| M2055452 | PCB:NRYF | U008 | 48 |
| M2055501 | POWER SUPPLY CORD:MAIN:12AWG | U008 | 49 |
| M2055502 | POWER SUPPLY CORD:MAIN:12AWG | U008 | 50 |
| M2056151 | CABLE:DFE_DTU_CABLE | ACCESSORIES | 35 |
| M2056434 | SHEET:FLAT BELT-TRANSFER:PROTECT | Special Tools | 19 |
| M2056436 | COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER:NO.2 | U007 | 53 |
| M2056543 | JIG:SERVICE:TRANSFER/SEPARATION:A | Special Tools | 20 |
| M2056544 | JIG:SERVICE:TRANSFER/SEPARATION:B | Special Tools | 21 |
| M2056966 | OZONE FILTER:FUSING SUB-UNIT:UPPER LEFT | U008 | 51 |
| M2056968 | OZONE FILTER:FUSING SUB-UNIT | U009 | 25 |
| M2057011 | TUBE:LONG | U009 | 26 |
| M2057012 | JOINT:SOCKET:LIQUID COOLING | U009 | 27 |
| M2057015 | BAND:COIL SPRING:TUBE:LIQUID COOLING | U005 | 53 |
| | | U009 | 28 |
| M2057146 | COIL SPRING:GUIDE PLATE:OPEN AND CLOSE:AUXILIARY:STANDARD | U004 | 452 |
| M2057304 | TRANSPORT ROLLER:DRIVE:PAPER TRANSPORT MD | U004 | 453 |
| M2057351 | BRACKET:FAN:BASE:COOLING | U004 | 454 |
| M2057403 | GRIP:PICK-UP PAPER JAM:TRANSPORT SUB-UNIT:OPEN AND CLOSE | U004 | 455 |
| | | U004_S004 | 455 |
| | | U004_S007 | 455 |
| | | U004_S019 | 455 |
| M2057404 | LINK:GUIDE PLATE:OPEN AND CL | U005 | 54 |
| | | U004_S005 | 456 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|--|-------------|-----|
| | OSE:UN LOCK | U004_S007 | 456 |
| | | U004_S018 | 456 |
| | | U004_S019 | 456 |
| | | U005 | 55 |
| M2057405 | GRIP:GUIDE PLATE:REGISTRATION:LEFT LOWER | U004_S019 | 457 |
| M2057484 | COIL SPRING:GRIP:OPEN AND CLOSE:UPPER | U004 | 458 |
| | | U004_S004 | 458 |
| | | U004_S007 | 458 |
| | | U005 | 56 |
| M2057486 | COIL SPRING:GRIP:OPEN AND CLOSE:LOWER | U004_S019 | 459 |
| M2057488 | LATCH:GUIDE PLATE:LOCK:RELEASE | U004 | 460 |
| | | U004_S004 | 460 |
| | | U004_S005 | 460 |
| | | U004_S006 | 460 |
| | | U004_S007 | 460 |
| | | U004_S019 | 460 |
| M2057489 | LATCH:GUIDE PLATE:LOCK:RELEASE:SIDE | U004_S005 | 461 |
| | | U004_S006 | 461 |
| | | U004_S018 | 461 |
| M2057492 | LED:LENS:PAPER JAM | U004 | 462 |
| | | U004_S004 | 462 |
| | | U005 | 58 |
| | | U009 | 29 |
| M2057495 | LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT | U004 | 463 |
| | | U004_S004 | 463 |
| | | U005 | 59 |
| | | U009 | 30 |
| M2057598 | DECAL:PAPER TRAY:DESIGN SKETCH:1 | ACCESSORIES | 31 |
| M2057702 | DECAL:LEVER:PICK-UP PAPER JAM:E1 | U005 | 60 |
| M2057712 | GUIDE:PRESSURE ROLLER:LIQUID COOLING | U005 | 61 |
| M2057731 | ROLLER:PRESSURE:BELT:SPONGE | U005 | 62 |

| Number | Part Name | Group | ID |
|----------|--|-------------|-----|
| M2057734 | PLATE:LATCH:TRAY:LEFT | U004 | 464 |
| M2057735 | PLATE:LATCH:TRAY:RIGHT | U004 | 465 |
| M2057750 | CUSHION:RUBBER:EBCS-4 | U005 | 63 |
| M2057756 | ROLLER:ENTRANCE:LIQUID COOLING:UPPER:ASS'Y | U005_S001 | 64 |
| M2057759 | LEVER:ROLLER:ENTRANCE:UPPER | U005 | 65 |
| M2057760 | STAY:ROLLER:ENTRANCE:UPPER | U005 | 66 |
| M2057763 | SHAFT:CAM:ROLLER:ENTRANCE:UPPER | U005 | 67 |
| M2057764 | ROLLER:PRESSURE:SPONGE:AL:PRESS FIT | U005 | 68 |
| M2057768 | TUBE:LIQUID COOLING:ENTRANCE | U005 | 69 |
| M2057769 | TUBE:LIQUID COOLING:EXIT | U005 | 70 |
| M2057770 | TUBE:LIQUID COOLING:CONNECTION | U005 | 71 |
| M2057774 | GUIDE:EXIT:UPPER:ASS'Y | U005 | 72 |
| M2057778 | GRIP:GUIDE PLATE:DUPLEX:COOLING:LOWER | U004_S007 | 466 |
| M2057779 | HOLDER:LATCH:PIN:FRONT RIGHT:SUB-ASS'Y | U005_S002 | 73 |
| M2057785 | DECAL:LEVER:SIZE:CHANGE | U005 | 74 |
| M2057789 | SHAFT:IDLER:TENSION:LIQUID COOLING | U005 | 75 |
| M2057798 | TORSION SPRING:LATCH:RIGHT | U004 | 467 |
| M2057802 | DECAL:LEVER:ENTRANCE | U005 | 76 |
| M2057806 | GEAR:DRIVE:UPPER LOWER | U005 | 43 |
| M2057817 | ROLLER:SWIVEL:BELT:ASS'Y | U005 | 77 |
| M2057820 | FLAT CONVEYER BELT:COOLING:COARSE POLISH | U005 | 78 |
| M2637396 | (AA):DECAL:KEY:MULTI-LANGUAGE:OPERATION SUB-UNIT | ACCESSORIES | 33 |
| M3791627 | TRANSPORT ROLLER:DRIVEN | U004 | 468 |
| | | U004_S004 | 468 |
| | | U004_S005 | 468 |
| | | U004_S006 | 468 |
| | | U004_S007 | 468 |

Exclusive Parts

| Number | Part Name | Group | ID |
|----------|----------------------------|---------------|-----|
| | | U004_S019 | 468 |
| M4675041 | SD-CARD:MFP-BROWSER:ASS'Y | Special Tools | 23 |
| VSSG9002 | FLUOTRIBO MG GREASE : 100G | Special Tools | 22 |

Standard Parts



03130040N
SCREW:M3X4



03140060N
SCREW - M4X6



03140080N
PHILIPS PAN HEAD SCREW -
M4X8



03140180N
PAN HEAD SCREW:M4X18



03140200N
PAN HEAD SCREW:M4X20



03150100N
PAN HEAD SCREW:M5X10



03230060N
SCREW M3X6



03520040N
SCREW M2X4



03530040N
SCREW - M3X4



03530050N
SCREW-M3X5



03530060N
BIND SCREW - M3X6



03530080N
SCREW:M3X8



03530100N
SCREW-M3X10



03540060N
SCREW-M4X6



03540080N
SCREW:M4X8



03540400N
SCREW:M4X40



03540450N
SCREW:M4X45



03603006N
SCREW - M3X6



03603008N
SCREW:M3X8



03603020N
SCREW:M3X20



03604006N
SCREW - M4X6



03604008N
SCREW - M4X8



03604010N
SCREW:M4X10



03604012N
SCREW:M4X12



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04504008N
TAPPING SCREW - M4X8



04504010N
TAPPING SCREW:M4X10

Standard Parts



04504012N
TAPPING SCREW:4X12



04513006N
TAPPING SCREW - 3X6



04513010N
TAPPING SCREW:3X10



04513030N
TAPPING SCREW:3X30



04514006N
TAPPING SCREW - 4X6



04514008N
TAPPING SCREW:4X8



04514010N
TAPPING SCREW:4X10



04514012N
TAPPING SCREW:4X12



04514030N
TAPPING SCREW:M4X30



04523010P
BINDING SELF-TAPPING SCREW:3X10



04524012N
BINDING SELF-TAPPING SCREW:4X12



04534006N
BINDING SELF TAPPING SCREW:4X6



04534008N
BINDING SELF TAPPING SCREW:4X8



04534010N
BINDING SELF TAPPING SCREW:4X10



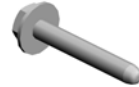
04543006N
TAPPING SCREW:ROUND POINT:3X6



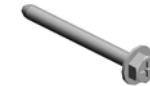
04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04543030Q
TAPPING SCREW:ROUND POINT:3X30



04544006Q
TAPPING SCREW:4X6



04544008N
TAPPING SCREW:ROUND POINT:4X8



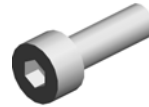
04544008Q
TAPPING SCREW - M4X8



04583010N
HEXAGON HEAD TAPPING SCREW:3X10



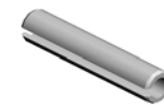
05730030E
HEXAGON HEADLESS SET SCREW - M3X3



05940120E
HEXAGON BOLT - M4X12



05950140E
HEXAGON BOLT - M5X14



06230160E
SPRING PIN:3X16

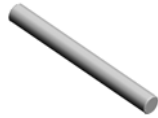


06330140G
PARALLEL PIN - 3X14

Standard Parts



06330160G
PARALLEL PIN - 3X16MM



06330280G
PIN - 3X28



07010040N
WASHER:DIA4



07030050N
SPRING WASHER:DIA5



07080040N
WASHER - DIA4



07080080N
WASHER-DIA8



07120050N
HEXAGONAL NUT:M5



07200020E
RETAINING RING - M2



07200025E
RETAINING RING - M2.5



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200050E
RETAINING RING - M5



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07250100E
RETAINING RING C - M10



07250120E
RETAINING RING C - M12



07250350E
RETAINING RINGS-C:35



07270060E
RETAINING RING - M6



07270080E
RETAINING RING - M8



07330608
PLAIN SHAFT BEARING:DIA6
X8



07330812
BUSHING:DIA8X12



07403008
BALL BEARING - 8X22X7



07403206
BALL BEARING - 6X19X6



07403506
BALL BEARING - 6X12X4 MM



07403706
BALL BEARING - M6X10X3



07403804
BALL BEARING:DIA4XDIA9X4



07403808
BALL BEARING - 8X16X5MM



07403810
BALL BEARING:DIA10XDIA19
X5

Standard Parts



07403903
BALL BEARING:DIA3XDIA8X4



07413506
BALL BEARING - 6X12X4 MM



07413706
BALL BEARING - 6X10X3



07413806
BALL BEARING - 6X13X5MM



07413808
BALL BEARING - 8X16X5MM



07413810
BALL BEARING:10X19X7MM



07423012
BALL BEARING:DIA12XDIA28
X8



07433808
RADIAL BALL BEARING:DIA8
XDIA16X5



07433912
RADIAL BALL BEARING:DIA1
2XDIA24X6



08010236
HEXAGONAL BOLT:DOUBLE
SCREW:M4X8



08010237
HEXAGONAL BOLT:DOUBLE
SCREW:M4X12



08010238
HEXAGON HEAD BOLT:DOU
BLE SCREW:M4X14



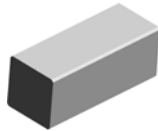
08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



08050100
RETAINING RING - M2.5



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



09300400A
PALAREL KEY



09300404A
PARALLEL KEY:4X4X25



09513004N
SCREW:POLISHED ROUND:
M3X4



09515008N
SCREW:POLISHED ROUND:
M5X8



09515014N
SCREW:POLISHED ROUND:
M5X14



09543005N
SCREW:POLISHED ROUND/
SPRING:M3X5



09543006N
SCREW - M3X6



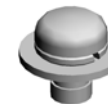
09543008N
SCREW - M3X8



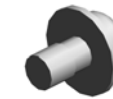
09543010N
SCREW:POLISHED ROUND/
SPRING:M3X10



09543014N
SCREW:POLISHED ROUND/
SPRING:M3X14



09544006N
SCREW:POLISHED ROUND/
SPRING:M4X6



09544008N
SCREW - M4X8



09544010N
SCREW:POLISHED ROUND/
SPRING:M4X10

Standard Parts



09545010N
SCREW:POLISHED ROUND/
SPRING:M5X10



09574008N
SCREW:SMALL ROUND/SPRI
NG:M4X8



11034749
CONNECTOR:39P-RWZV-K4
GG-P2(LF)(SN)



11035448
CONNECTOR:23P-RWZV-K4
GG-P6(LF)(SN)



11035450
CONNECTOR:14P5RA-DAC-H
T(LF)(SN)



11050367
SPACER



11050409
CARD SPACER- 6.4MM



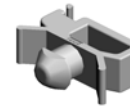
11050487
HARNESS CLAMP



11050488
HARNESS CLAMP



11050489
HARNESS CLAMP - LWS 131
6



11050511
HARNESS CLAMP - LWS-030
6ZC



11050516
CLAMP



11050517
HARNESS CLAMP - LWS-211
1Z



11050518
EDGE SADDLE - LES-1010
1Z



11050528
NYLON CLAMP - EMT-2N



11050529
NYLON CLAMP-EMT-3N



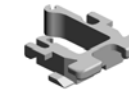
11050530
NYLON CLAMP-EMT-4N



11050532
EDGE SADDLE - LES-25L



11050534
CLAMP



11050551
CLAMP:LES-0505



11050600
CLAMP:LWSM-0306-2M



11050601
CLAMP:LWSM-0511-2M



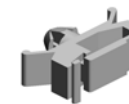
11050603
CLAMP:FFC-20



11050621
CLAMP - SB-2712



11050692
CLAMP:LES-0503



11050713
CLAMP:LWSM-0306H GRAY



11050721
CLAMP:LES-1808



11050723
CLAMPS:WES-0507

Standard Parts



11050724
CLAMPS:WES-1210



11050725
CLAMPS:WES-1117



11050726
CLAMPS:WES-2217



11050744
CLAMP:F-LWS-0711



11050751
CLAMP:LWSM-0606-3.2M



11050758
CLAMP:LWSM-0306A



11050759
CLAMP:LWSM-0605A



11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



11050763
CLAMP:LWS-1211A



11050764
CLAMP:LWS-1316A



11050765
CLAMP:LWS-2218A



11050788
NEW SUPER LOCK:NSL-13



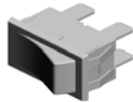
11060911
BUSHING:SB-1909



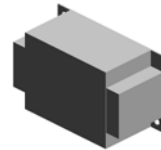
11071373
FUSE:BJS3012F2



12042612
MICRO SWITCH:D3V-16506-3
C25



12042614
SWITCH AC250V/16A



16072679
FILTER:SUPF-EX30-ER-6

PM Part List

| Number | Part Name | Num | Group | ID |
|----------|---|-----|-----------|-----|
| AE040088 | ROLLER:POLISH:FLAT BELT-FUSING | 1 | U006_S002 | 126 |
| AE045063 | WEB:SUB-ASS'Y | 1 | U006_S003 | 128 |
| AW100177 | THERMISTOR:FUSING UNIT: APPROVAL | 6 | U006_S001 | 135 |
| | | | U006_S004 | 135 |
| | | | U006_S005 | 135 |
| M2054051 | FLAT BELT-FUSING:DIA146.8:SEAL | 3 | U006_S001 | 200 |
| | | | U006_S004 | 200 |
| | | | U006_S005 | 200 |
| M2054058 | HOT ROLLER | 3 | U006_S001 | 204 |
| | | | U006_S004 | 204 |
| | | | U006_S005 | 204 |
| M2054060 | PAD:SEPARATION SUB-UNIT:AUXILIARY:ASS'Y | 3 | U006_S001 | 205 |
| | | | U006_S004 | 205 |
| | | | U006_S005 | 205 |
| M2054087 | PRESSURE ROLLER | 3 | U006_S001 | 207 |
| | | | U006_S004 | 207 |
| | | | U006_S005 | 207 |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------|----------|---|---------------------|-----|------|----------|-----|----------------------------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| 201611-01 | 1611 Modification | - | D7771170 | BLOWER:SEAL | D7771194 | BLOWER:SEAL:ADHESION | U004_S012 | 190 | 1 | X/O | | M20558: | |
| | | | D7771170 | BLOWER:SEAL | D7771194 | BLOWER:SEAL:ADHESION | U004_S013 | 190 | 1 | X/O | | | |
| 201611-02 | 1611 Modification | - | M2054457 | BRACKET:CAM:SHAFT:ASS'Y | M2054196 | BRACKET:CAM:SHAFT:ASS'Y | U006_S007 | 286 | 1 | X/O | | M20558: | |
| 201609-01 | 1609 Modification | - | | | M2052834 | HOLDER:COIL SPRING:OPEN AND CLOSE:PEEN | U005 | 81 | 1 | | | M20558: | |
| 201609-02 | 1609 Modification | - | | | M2054349 | DRIVE UNIT:WEB:CLEANING UNIT:ASS'Y | U006_S008 | 296 | 1 | | | M20558: | |
| 201609-03 | 1609 Modification | A | D7772619 | COVER:WIRE:PULLEY:1TYPE:SHORT | D7772784 | COVER:WIRE:PULLEY | U004_S017 | 223 | 2 | X/O | | Refer to RTB No. RM205174a | M20558: |
| 201609-04 | 1609 Modification | - | D7772620 | SIDE PLATE:TRAY:REAR:PEEN | D7772632 | SIDE PLATE:TRAY:REAR:PEEN | U004_S017 | 471 | 1 | X/O | | M20558: | |
| 201609-05 | 1609 Modification | - | | | D7772655 | SHEET:HOOK:WIRE:FRONT | U004_S017 | 475 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| | | | | | D7772655 | SHEET:HOOK:WIRE:FRONT | U004_S017 | 475 | 1 | | | | |
| 201609-06 | 1609 Modification | - | | | D7772657 | SHEET:HOOK:WIRE:REAR | U004_S017 | 476 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| | | | | | D7772657 | SHEET:HOOK:WIRE:REAR | U004_S017 | 476 | 1 | | | | |
| 201609-07 | 1609 Modification | - | | | D7772750 | TRAY BOTTOM PLATE:ASS'Y | U004_S017_S004 | 479 | 1 | | | M20558: | |
| 201609-08 | 1609 Modification | A | | | D7772745 | ROLLER:TRAY BOTTOM PLATE:REAR RIGHT:SUB-1 | U004_S017_S004_S001 | 477 | 1 | | | Refer to RTB No. RM205174a | M20558: |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------|----------|--|-----------------------------|-----|------|----------|-----|-------------------------------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | | | | | ASS'Y | | | | | | | |
| 201609-09 | 1609 Modification | A | | | D7772746 | ROLLER:TRAY B OTTOM PLATE:F RONT RIGHT:SU B-ASS'Y | U004_S017 _S004_S00 2 | 478 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| 201609-10 | 1609 Modification | A | | | D7772769 | COLLAR:BASE | U004_S017 _S004 | 480 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| | | | | | D7772769 | COLLAR:BASE | U004_S017 _S004 | 480 | 1 | | | | |
| 201609-11 | 1609 Modification | A | | | D7777769 | STUD:PAPER TR AY | U004_S017 _S004 | 481 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| | | | | | D7777769 | STUD:PAPER TR AY | U004_S017 _S004 | 481 | 1 | | | | |
| 201609-12 | 1609 Modification | A | | | 07403206 | BALL BEARING - 6X19X6 | U004_S017 _S004_S00 1 | 474 | 1 | | | Refer to RTB No. RM205174a | M20558: |
| | | | | | 07403206 | BALL BEARING - 6X19X6 | U004_S017 _S004_S00 2 | 474 | 1 | | | | |
| 201609-13 | 1609 Modification | - | AA143520 | SHOULDER SCR EW - M3 | | | U006_S001 _S003 | 94 | 1 | | | | M20558: |
| | | | AA143520 | SHOULDER SCR EW - M3 | | | U006_S001 _S003 | 94 | 1 | | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | | | U006_S004 _S003 | 94 | 1 | | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | | | U006_S004 _S003 | 94 | 1 | | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | | | U006_S005 _S003 | 94 | 1 | | | | |
| | | | AA143520 | SHOULDER SCR | | | U006_S005 | 94 | 1 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------|----------|----------------------------------|----------------|-----|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | - | | EW - M3 | | | _S003 | | | | | | |
| 201608-01 | 1608 Modification | - | AZ240263 | POWER SUPPLY UNIT:ECO:200V | AZ240305 | POWER SUPPLY UNIT:ECO:200V | U008 | 33 | 1 | X/O | | | M20558: |
| | | | AZ240263 | POWER SUPPLY UNIT:ECO:200V | AZ240305 | POWER SUPPLY UNIT:ECO:200V | U008 | 33 | 1 | X/O | | | |
| 201608-02 | 1608 Modification | - | | | D0747261 | LIQUID COOLING :PT:ASS'Y | ACCESSORIES | 36 | 1 | | | | M20558: |
| 201607-01 | 1607 Modification | - | M2052480 | PAPER TRAY:ASS'Y | M2052495 | PAPER TRAY:ASS'Y | U004_S017 | 343 | 1 | O/O | | | M20558: |
| 201607-02 | 1607 Modification | - | D1795730 | PCB:DCSW:ASS'Y | D2445730 | PCB:DCSW | U008 | 40 | 1 | O/O | | | M20558: |
| 201606-01 | 1606 Modification | - | D1797235 | COVER:OPERATION PANEL:REAR UPPER | D0746735 | COVER:OPERATION PANEL:REAR UPPER | ACCESSORIES | 14 | 1 | O/O | | | M20558: |
| 201606-02 | 1606 Modification | - | M2054018 | (EU/AA):FUSING UNIT:ASS'Y | M2054021 | (EU/AA):FUSING UNIT:ASS'Y | U006_S004 | 188 | 1 | X/O | | | M20558: |
| | | | M2054018 | (EU/AA):FUSING UNIT:ASS'Y | M2054021 | (EU/AA):FUSING UNIT:ASS'Y | U006_S005 | 188 | 1 | X/O | | | |
| 201606-03 | 1606 Modification | - | AZ240265 | POWER SUPPLY UNIT:FW:200V | AZ240306 | POWER SUPPLY UNIT:FW:200V | U008 | 34 | 1 | X/O | | | M20558: |
| | | | AZ240265 | POWER SUPPLY UNIT:FW:200V | AZ240306 | POWER SUPPLY UNIT:FW:200V | U008 | 34 | 1 | X/O | | | |
| 201606-04 | 1606 Modification | - | D1797323 | COVER:FRONT RIGHT | | | U002_S002_S001 | 42 | 1 | | | | M20558: |
| | | | D1797323 | COVER:FRONT RIGHT | | | U002_S003_S001 | 42 | 1 | | | | |
| 201606-05 | 1606 Modification | - | | | M0774487 | POSITIONING PLATE:STRIPPER PLATE | U006_S001 | 295 | 4 | | | | M20558: |
| | | | | | | | U006_S001_S003 | 295 | 2 | | | | |
| | | | | | | | U006_S004 | 295 | 4 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------|----------|----------------------------------|---------------------|-----|------|----------|-----|--|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | - | | | | | U006_S004_S003 | 295 | 2 | | | | |
| | | | | | | | U006_S005 | 295 | 4 | | | | |
| | | | | | | | U006_S005_S003 | 295 | 2 | | | | |
| 201606-06 | 1606 Modification | - | | | M2051662 | DUCT:LIQUID COOLING:ASS'Y | U001_S003 | 55 | 1 | | | | M20558: |
| 201606-07 | 1606 Modification | - | | | M2052756 | INNER COVER:LIQUID COOLING:UPPER | U005 | 80 | 1 | | | | M20558: |
| 201606-08 | 1606 Modification | - | | | M2056151 | CABLE:DFE_DTU_CABLE | ACCESSORIES | 35 | 1 | O/O | | Old part number[M2056150:CABLE:DFE_DTU_CABLE],Int[0/0] | M20558: |
| | | | | | M2056151 | CABLE:DFE_DTU_CABLE | ACCESSORIES | 35 | 1 | O/O | | | |
| 201606-09 | 1606 Modification | - | | | D7771172 | FILTER:VACUUM:EXHAUST | U004_S011 | 473 | 1 | | | | M20558: |
| 201606-10 | 1606 Modification | - | AX660013 | FAN:BLOWER:D C24V | AX660017 | FAN:BLOWER:D C24V | U004_S012 | 111 | 1 | X/O | | | M20558: |
| | | | | | | | U004_S013 | 111 | 1 | | | | |
| | | | | | | | U004_S017_S001_S001 | 111 | 1 | | | | |
| | | | | | | | U004_S017_S002_S001 | 111 | 1 | | | | |
| | | | | | | | U004_S017_S006 | 111 | 1 | | | | |
| | | | | | | | U004_S017_S007 | 111 | 1 | | | | |
| | | | | | | | U006 | 140 | 3 | | | | |
| 201605-01 | 1605 Modification | - | M0774240 | GRIP:FUSING UN | M0774285 | GRIP:FUSING UN | Special Too | 13 | 1 | X/O | | | M20558: |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--------------------------------------|----------|--------------------------------------|----------------|-----|------|----------|-----|---|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | - | | IT:ASS'Y | | IT:ASS'Y | Is | | | | | | |
| 201605-02 | 1605 Modification | - | AW020203 | PHOTOINTERRUPTOR:GP1A173LCS2F | AW020224 | PHOTOINTERRUPTOR:GP1A173LCSVF | U006_S001 | 133 | 2 | O/O | | | M20558: |
| | | | | | | | U006_S004 | 133 | 2 | | | | |
| | | | | | | | U006_S005 | 133 | 2 | | | | |
| 201605-03 | 1605 Modification | - | | | D7772742 | MAGNETIC:SHEET:END FENCE | U004_S017 | 472 | 1 | | | | M20558: |
| 201605-04 | 1605 Modification | - | | | D7772620 | SIDE PLATE:TRAY:REAR:PEEN | U004_S017 | 471 | 1 | | | | M20558: |
| 201604-01 | 1604 Modification | - | M1095805 | COIL SPRING:GUIDE PIN | D7772744 | COMPRESSION SPRING:END FENCE:LOCK | U004_S017 | 336 | 1 | O/O | | | M20558: |
| 201604-02 | 1604 Modification | - | | | G1787900 | DISTANCE MEASURING SENSOR | U006_S001_S003 | 294 | 4 | | | | M20558: |
| | | | | | | | U006_S004_S003 | 294 | 4 | | | | |
| | | | | | | | U006_S005_S003 | 294 | 4 | | | | |
| 201603-01 | 1603 Modification | - | D7772696 | PLATE:PAPER:GUIDE:SIDE FENCE | D7772659 | PLATE:PAPER:GUIDE:SIDE FENCE | U004_S017 | 240 | 2 | O/O | | | M20558: |
| 201603-02 | 1603 Modification | - | M2055768 | HARNESS:IOB2:MOTOR:(3) | M2055777 | HARNESS:IOB2:MOTOR:(3) | F12(6/8) | | 1 | X/O | | | M20558: |
| 201602-01 | 1602 Modification | A | M2054101 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | M2053976 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S001 | 208 | 1 | X/O | | Set Part Number [201601-01:M2053977] [201510-04:AE040091] | M20558: |
| | | | M2054101 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | M2053976 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S004_S001 | 208 | 1 | X/O | | | |
| | | | M2054101 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | M2053976 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S005_S001 | 208 | 1 | X/O | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--------------------------------------|----------|--|-------------|-----|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | | | NG:ASS'Y | | NG:ASS'Y | | | | | | | |
| 201601-01 | 1601 Modification | A | M2054102 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | M2053977 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006_S002 | 291 | 1 | X/O | | | M20558: |
| 201601-02 | 1601 Modification | A | M2055811 | HARNESS:COOLING UNIT:MOTOR:UPPER | M2055818 | HARNESS:COOLING UNIT:MOTOR:UPPER | B4(8/8) | | 1 | X/O | | | M20558: |
| 201601-03 | 1601 Modification | A | M2055812 | HARNESS:COOLING UNIT:SENSOR:UPPER | M2055819 | HARNESS:COOLING UNIT:SENSOR:UPPER | B4(8/8) | | 1 | X/O | | | M20558: |
| 201601-04 | 1601 Modification | - | M2056965 | OZONE FILTER:FUSING SUB-UNIT | M2056968 | OZONE FILTER:FUSING SUB-UNIT | U009 | 25 | 1 | O/O | | | M20558: |
| 201601-05 | 1601 Modification | - | | | M2055195 | (AA(69)):DECAL:POWER SOURCE:OFF:CN | ACCESSORIES | 34 | 1 | | | | M20558: |
| 201512-01 | 1512 Modification | - | AA070091 | SLIDE RAIL:PULL OUT:FUSING UNIT | AA070096 | SLIDE RAIL:PULL OUT:FUSING UNIT | U010 | 17 | 2 | X/O | | | M20558: |
| 201512-02 | 1512 Modification | - | M2054407 | GUIDE PLATE:FUSING UNIT:FRONT | M2053984 | GUIDE PLATE:FUSING UNIT:FRONT:PEEN | U006 | 266 | 1 | X/O | | | M20558: |
| 201512-03 | 1512 Modification | A | M2051624 | HINGE:DOOR:RIGHT FRONT | M2051789 | HINGE:DOOR:RIGHT FRONT | U001_S001 | 24 | 1 | X/O | | | M20558: |
| 201512-04 | 1512 Modification | A | M2051631 | HINGE:DOOR:LEFT FRONT | M2051790 | HINGE:DOOR:LEFT FRONT | U001_S002 | 28 | 1 | X/O | | | M20558: |
| 201512-05 | 1512 Modification | A | M2051637 | SUPPORTING PLATE:RIGHT FRONT:DOOR | M2051774 | SUPPORTING PLATE:RIGHT FRONT:DOOR:PEEN | U001_S001 | 32 | 1 | X/O | | | M20558: |
| 201512-06 | 1512 Modification | A | M2051640 | SUPPORTING PLATE:LEFT FRONT | M2051778 | SUPPORTING PLATE:LEFT FRONT | U001_S002 | 33 | 1 | X/O | | | M20558: |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------|----------|---|----------------|-----|------|----------|-----|--|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | | | T:DOOR | | T:DOOR:PEEN | | | | | | | |
| 201512-07 | 1512 Modification | A | | | M2052730 | SHEET:PTFE:COLING | U005 | 79 | 1 | | | | M20558: |
| | | | | | M2052730 | SHEET:PTFE:COLING | U005 | 79 | 1 | | | | |
| 201512-08 | 1512 Modification | - | | | M2637396 | (AA):DECAL:KEY: MULTI-LANGUAG E:OPERATION S UB-UNIT | ACCESSO RIES | 33 | 1 | | | | M20558: |
| 201512-09 | 1512 Modification | A | M2054143 | CAM:ON-OFF:POLISH:FLAT BELT-FUSING | M2053954 | CAM:POLISH:FLAT BELT-FUSING | U006_S001 | 221 | 2 | X/O | | Set Part Number [201510-08:AA061223][201510-09:AA061221][201510-10:AA061222][201510-11:M2053971][201510-12:M2053972][201510-13:M2053973][201510-14:M2053974][201510-15:M2053975][201511-04:M2054024] | M20558: |
| | | | | | | | U006_S004_S001 | 221 | 2 | | | | |
| | | | | | | | U006_S005_S001 | 221 | 2 | | | | |
| 201512-10 | 1512 Modification | - | M2057731 | ROLLER:PRESSURE:BELT:SPONGE | M2057764 | ROLLER:PRESSURE:SPONGE:AL:PRESS FIT | U005 | 68 | 1 | X/O | | M20558: | |
| | | | M2057731 | ROLLER:PRESSURE:BELT:SPONGE | M2057764 | ROLLER:PRESSURE:SPONGE:AL:PRESS FIT | U005 | 68 | 1 | | | | X/O |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--|----------|--|----------------|-----|------|----------|-----|---------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| 201512-11 | 1512 Modification | - | M2057764 | ROLLER:PRESSURE:SPONGE:AL:PRESS FIT | M2057731 | ROLLER:PRESSURE:BELT:SPONGE | U005 | 62 | 1 | X/O | | M20558: | |
| | | | M2057764 | ROLLER:PRESSURE:SPONGE:AL:PRESS FIT | M2057731 | ROLLER:PRESSURE:BELT:SPONGE | U005 | 62 | 1 | X/O | | | |
| 201509-01 | 1509 Modification | - | M2056150 | CABLE:DFE_DTU_CABLE | | | ACCESSORIES | 30 | 1 | | | M20558: | |
| | | | M2056150 | CABLE:DFE_DTU_CABLE | | | ACCESSORIES | 30 | 1 | | | | |
| 201509-02 | 1509 Modification | - | D7771196 | SHAFT:PAPER FEED:DRIVE:ASS'Y | D7771197 | SHAFT:PAPER FEED:DRIVE:ASS'Y | U004_S010_S001 | 197 | 1 | X/O | | M20558: | |
| | | | D7771196 | SHAFT:PAPER FEED:DRIVE:ASS'Y | D7771197 | SHAFT:PAPER FEED:DRIVE:ASS'Y | U004_S010_S002 | 197 | 1 | X/O | | | |
| 201509-03 | 1509 Modification | - | M2054217 | LOUVER:EXHAUST:COOLING:PRESSURE ROLLER | M2053978 | LOUVER:EXHAUST:COOLING:PRESSURE ROLLER | U006_S001 | 233 | 1 | X/O | | M20558: | |
| | | | | | | | U006_S004 | 233 | 1 | | | | |
| | | | | | | | U006_S005 | 233 | 1 | | | | |
| 201509-04 | 1509 Modification | - | G1781493 | JOINT:O/C:MAIN | M2051539 | JOINT:O/C:MAIN | U007 | 41 | 1 | X/O | | M20558: | |
| 201509-05 | 1509 Modification | - | D0744670 | BRACKET:DUPL EX:REVERSE:SENSOR | M2054908 | BRACKET:DUPL EX:REVERSE:SENSOR | U004 | 144 | 1 | X/O | | M20558: | |
| 201508-01 | 1508 Modification | - | | | M2054245 | GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y | U006_S001_S005 | 293 | 1 | | | M20558: | |
| | | | | | | | U006_S004_S005 | 293 | 1 | | | | |
| | | | | | | | U006_S005_S005 | 293 | 1 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------|----------|--------------------------------------|------------------------------|---------------------|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| 201507-01 | 1507 Modification | - | M2055335 | PCB:IOB2 | M2055361 | PCB:IOB2 | U008 | 45 | 1 | X/O | | | M20558: |
| 201507-02 | 1507 Modification | - | D7771155 | DRIVE UNIT:PAPER FEED:ASS'Y | D7771168 | DRIVE UNIT:PAPER FEED:ASS'Y | U004_S010 | 186 | 1 | X/O | | | M20558: |
| 201507-03 | 1507 Modification | - | D7772553 | PICKUP BELT:VACUUM | D7772554 | PICKUP BELT:VACUUM:INSPECTION | U004_S016 | 220 | 3 | X/O | | | M20558: |
| 201507-04 | 1507 Modification | - | M2054246 | GUIDE PLATE:FUSING EXIT:UPPER | | | U006_S001_S005 | 236 | 1 | | | | M20558: |
| | | | | | | | U006_S004_S005 | 236 | 1 | | | | |
| | | | | | | | U006_S005_S005 | 236 | 1 | | | | |
| 201507-05 | 1507 Modification | - | M2055806 | HARNESS:REVERSE EXIT:MOTOR:(4) | M2055781 | HARNESS:REVERSE EXIT:MOTOR:(4) | J10(8/11) | | 1 | X/O | | | M20558: |
| 201507-06 | 1507 Modification | - | M2055837 | HARNESS:FUSING SUB-UNIT:FUSING:LED | M2055839 | HARNESS:FUSING SUB-UNIT:FUSING:LED | I14(6/11) | | 1 | X/O | | | M20558: |
| 201507-07 | 1507 Modification | - | | | | M2054121 | HOLDER:SHAFT:DRIVE:SUB-ASS'Y | U006_S001_S001 | 292 | 1 | | | M20558: |
| | | | | | | | | U006_S004_S001_S001 | 292 | 1 | | | |
| | | | | | | | | U006_S005_S001_S001 | 292 | 1 | | | |
| 201506-01 | 1506 Modification | - | | | M2054102 | ROLLER:POLISH:FLAT BELT-FUSING:ASS'Y | U006 | 291 | 1 | | | | M20558: |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--|----------|--|--------------------|-----|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| 201506-02 | 1506 Modification | - | D7772782 | PAWL:TRAY BOT TOM PLATE:AUX ILIARY:LARGE | | | U004 | 262 | 1 | | | | M20558: |
| | | | D7772782 | PAWL:TRAY BOT TOM PLATE:AUX ILIARY:LARGE | | | U004 | 262 | 1 | | | | |
| 201505-01 | 1505 Modification | - | | | M2055100 | (C9100):SD-CAR D:NICE:ANDROM EDA:ASS'Y | U008 | 52 | 1 | | | | M20558: |
| 201505-02 | 1505 Modification | - | D7772505 | COVER:FRONT | D7772527 | COVER:FRONT | U004_S016 | 213 | 1 | X/O | | | M20558: |
| 201505-03 | 1505 Modification | - | M1967313 | COVER:FRONT | M1967303 | (-EU-AA):COVER: FRONT:EU:ASS'Y | U002_S002 _S001 | 61 | 1 | X/O | | | M20558: |
| | | | M1967313 | COVER:FRONT | M1967303 | (-EU-AA):COVER: FRONT:EU:ASS'Y | U002_S003 _S001 | 61 | 1 | X/O | | | |
| 201503-01 | 1503 Modification | - | | | M2054555 | CUSHION:GRIP | U004_S004 | 469 | 1 | | | | M20558: |
| 201510-01 | 1510 Modification | - | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S001 | 94 | 1 | X/O | | | M20558: |
| | | | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S001 | 94 | 1 | X/O | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S004 | 94 | 1 | X/O | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S004 | 94 | 1 | X/O | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S005 | 94 | 1 | X/O | | | |
| | | | AA143520 | SHOULDER SCR EW - M3 | D1494235 | STEPPED SCRE W:M3 | U006_S005 | 94 | 1 | X/O | | | |
| 201510-02 | 1510 Modification | - | M0774171 | JOINT:O/C:FUSIN G UNIT | M2053956 | JOINT:O/C:FUSIN G UNIT | U006_S001 | 176 | 1 | X/O | | | M20558: |
| | | | | | | | U006_S004 | 176 | 1 | | | | |
| | | | | | | | U006_S005 | 176 | 1 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--|----------|--|---------------------|-----|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| 201510-03 | 1510 Modification | - | | | M4675041 | SD-CARD:MFP-BROWSER:ASS'Y | Special Tools | 23 | 1 | | | | M20558: |
| 201510-04 | 1510 Modification | - | AE040086 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | AE040091 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | U006_S001 | 125 | 1 | X/O | | | M20558: |
| | | | AE040086 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | AE040091 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | U006_S004 | 125 | 1 | X/O | | | |
| | | | AE040086 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | AE040091 | ROLLER:OPPOSED:POLISH:FLAT BELT-FUSING | U006_S005 | 125 | 1 | X/O | | | |
| 201510-05 | 1510 Modification | - | D7772516 | SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y | D7772520 | SHAFT:DRIVE:FLAT BELT-PICKUP:ASS'Y | U004_S016_S001 | 215 | 1 | X/O | | | M20558: |
| 201510-06 | 1510 Modification | - | AE040083 | BELT TENSIONER:ROLLER:ASS'Y | AE040090 | BELT TENSIONER:ROLLER:ASS'Y | U006_S001 | 124 | 1 | X/O | | | M20558: |
| | | | AE040083 | BELT TENSIONER:ROLLER:ASS'Y | AE040090 | BELT TENSIONER:ROLLER:ASS'Y | U006_S004 | 124 | 1 | X/O | | | |
| | | | AE040083 | BELT TENSIONER:ROLLER:ASS'Y | AE040090 | BELT TENSIONER:ROLLER:ASS'Y | U006_S005 | 124 | 1 | X/O | | | |
| 201510-07 | 1510 Modification | - | M2054898 | GUIDE PLATE:DUPLX MD:UPPER | M2054909 | GUIDE PLATE:DUPLX MD:UPPER:PEEN | U004 | 443 | 1 | X/O | | | M20558: |
| 201510-08 | 1510 Modification | A | AA061185 | TENSION SPRING:IDLER:DRIVE | AA061223 | TENSION SPRING:IDLER:DRIVE:12N | U006_S001_S001_S001 | 72 | 1 | X/O | | | M20558: |
| | | | | | | | U006_S004_S001_S001 | 72 | 1 | | | | |
| | | | | | | | U006_S005 | 72 | 1 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--|----------|---|----------------|-----|------|----------|-----|--------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | | | | | | U006_S001 | | | | | | |
| 201510-09 | 1510 Modification | A | AA061218 | COMPRESSION SPRING:POLISH:ROLLER:10N | AA061221 | COMPRESSION SPRING:POLISH:ROLLER:15N | U006_S002 | 81 | 1 | X/O | | | M20558: |
| 201510-10 | 1510 Modification | A | AA061220 | COMPRESSION SPRING:POLISH:ROLLER:6N | AA061222 | COMPRESSION SPRING:POLISH:ROLLER:34N | U006_S002 | 83 | 1 | X/O | | | M20558: |
| 201510-11 | 1510 Modification | A | M2054107 | BRACKET:CAM FOLLOWER:POLISH:ON-OFF | M2053971 | BRACKET:CAM FOLLOWER:POLISH:ON-OFF:PEEN | U006_S002 | 209 | 1 | X/O | | | M20558: |
| 201510-12 | 1510 Modification | A | M2054123 | BRACKET:GEAR | M2053972 | BRACKET:GEAR:PEEN | U006_S001_S001 | 216 | 1 | X/O | | | M20558: |
| | | | M2054123 | BRACKET:GEAR | M2053972 | BRACKET:GEAR:PEEN | U006_S004_S001 | 216 | 1 | X/O | | | |
| | | | M2054123 | BRACKET:GEAR | M2053972 | BRACKET:GEAR:PEEN | U006_S005_S001 | 216 | 1 | X/O | | | |
| 201510-13 | 1510 Modification | A | M2054137 | SHAFT:POLISH:F LAT BELT-FUSING:LINK | M2053973 | SHAFT:POLISH:F LAT BELT-FUSING:LINK | U006_S001_S001 | 219 | 1 | X/O | | | M20558: |
| | | | | | | | U006_S004_S001 | 219 | 1 | | | | |
| | | | | | | | U006_S005_S001 | 219 | 1 | | | | |
| 201510-14 | 1510 Modification | A | M2054141 | SHAFT:POLISH:F LAT BELT-FUSING:TURN | M2053974 | SHAFT:POLISH:F LAT BELT-FUSING:TURN | U006_S001_S001 | 220 | 1 | X/O | | | M20558: |
| | | | | | | | U006_S004_S001 | 220 | 1 | | | | |

Design Change List

| Number | Title | Set | Old Part | | New Part | | Index No. | | Q'ty | Interchg | | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|---------------------------|-----------|---|----------------|-----|------|----------|-----|---------|------------|
| | | | P/N | Name | P/N | Name | Group | ID | | Indiv. | Set | | |
| | | | | | | | U006_S005_S001 | 220 | 1 | | | | |
| 201510-15 | 1510 Modification | A | M2054464 | COVER:POLISH:ROLLER:ASS'Y | M2053975 | COVER:POLISH:ROLLER:ASS'Y | U006_S002_S001 | 287 | 1 | X/O | | | M20558: |
| 201510-16 | 1510 Modification | - | M2055891 | HARNESS:IMAGING:AC:ASS'Y | M2055895 | HARNESS:IMAGING:AC:ASS'Y | C1,D3(1/8) | | 1 | X/O | | | M20558: |
| 201511-01 | 1511 Modification | - | | | 06230160E | SPRING PIN:3X16 | U004_S016_S001 | 470 | 2 | | | | M20558: |
| | | | | | | | U004_S017_S005 | 470 | 1 | | | | |
| 201511-02 | 1511 Modification | - | M2052743 | GEAR:DRIVE:UPPER LOWER | M2057806 | GEAR:DRIVE:UPPER LOWER | U005 | 43 | 2 | O/O | | | M20558: |
| 201511-03 | 1511 Modification | - | M2054034 | CAM:O/C | M2053970 | CAM:O/C | U006_S001 | 193 | 2 | X/O | | | M20558: |
| | | | | | | | U006_S004 | 193 | 2 | | | | |
| | | | | | | | U006_S005 | 193 | 2 | | | | |
| 201511-04 | 1511 Modification | - | M2054268 | STRIPPER PLATE:ASS'Y | M2054024 | STRIPPER PLATE:ASS'Y | U006_S001_S006 | 242 | 1 | X/O | | M20558: | |
| | | | M2054268 | STRIPPER PLATE:ASS'Y | M2054024 | STRIPPER PLATE:ASS'Y | U006_S004_S006 | 242 | 1 | X/O | | | |
| | | | M2054268 | STRIPPER PLATE:ASS'Y | M2054024 | STRIPPER PLATE:ASS'Y | U006_S005_S006 | 242 | 1 | X/O | | | |
| 201511-05 | 1511 Modification | - | | | D0747883 | (AA(69)):DECAL:CAUTION CHART:INKJET:PAPER | ACCESSORIES | 32 | 1 | | | | M20558: |

