

**Digital B&W Copiers**  
**D179/D180/D181-NA**  
**Parts Catalog**

# Unit All



U001  
EXTERIOR



U002  
OPERATION



U003  
ADF



U004  
SCANNER



U005  
LASER UNIT



U006  
PAPER BANK



U007  
TONNER SUPPRY



U008  
PAPER FEED



U009  
PCU



U010  
ITB UNIT

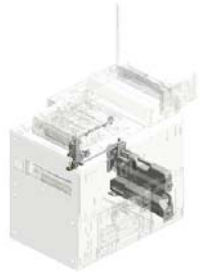


U011  
ITB CLEANING



U012  
TRANSFER/SEPARATION

# Unit All



**U013**  
USED TONER



**U014**  
SEPARATION/TRANSPORT



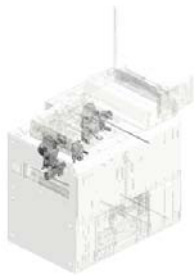
**U015**  
FUSING



**U016**  
PAPER EXIT



**U017**  
DUPLEX



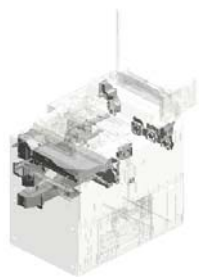
**U018**  
MAIN DRIVE



**U019**  
ELECTRICAL



**U020**  
CONTROLLER



**U021**  
AIR COOLING



**U022**  
MAIN FRAME

# U001.EXTERIOR

U001\_S007  
D1791545  
INNER COVER:LEFT UPPER:  
ASS'Y

U001\_S006  
D1791543  
INNER COVER:INTERMEDIA  
TE TRANSFER:ASS'Y

U001\_S001  
D1791454  
DOOR:TONER SUPPLY:ASS'  
Y

U001\_S005  
D1791539  
INNER COVER:PULL OUT:LE  
FT:ASS'Y

U001\_S004  
D1791537  
INNER COVER:PULL OUT:RI  
GHT:ASS'Y

U001\_S009  
D1791561  
INNER COVER:REVERSE SU  
B-UNIT:UPPER:ASS'Y

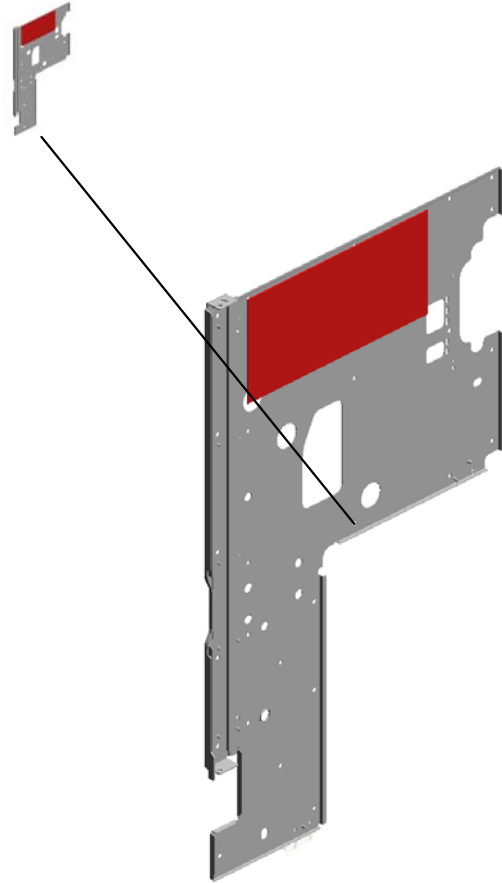
U001\_S003  
D1791502  
SUPPORTING PLATE:DOOR:  
FRONT RIGHT:ASS'Y

U001\_S002  
D1791486  
SUPPORTING PLATE:DOOR:  
FRONT LEFT:ASS'Y

U001\_S008  
D1791558  
INNER COVER:REVERSE SU  
B-UNIT:LOWER:ASS'Y

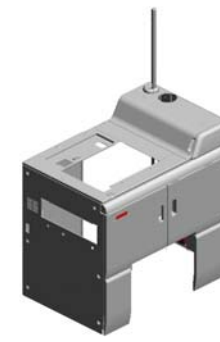
# U001\_S002.SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

U001\_S002\_S001  
D1791488  
SUPPORTING PLATE:DOOR:  
FRONT LEFT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U001 EXTERIOR



- 7.09543025N (x2) SCREW:POLISHED ROUND/SPRING:M 3X25
- 15.C2672944 (x2) SCREW:ACTUATOR SURFACE OF PAPER SENSOR
- 6.08025330 (x77) PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10
- 4.04544010N TAPPING SCREW: ROUND POINT:4X10
- 10.52062686 SNAP RING

3.04514008N (x64) TAPPING SCREW: 4X8

9.12042612 (x2) MICRO SWITCH:D3 V-16506-3C25

11.AA143797 CONNECTOR GUI DE PIN

8.11050723 CLAMPS:WES-0507

14.C1012360 (x2) SNAP RING

2.03604008N (x6) SCREW - M4X8

5.07050040N (x24) WASHER:DIA4

1.03540080N (x5) SCREW:M4X8

20.D0747828 CAP:CONNECTOR

23.D0747831 COVER:CONNECTOR: LARGE CAPACITY TRAY

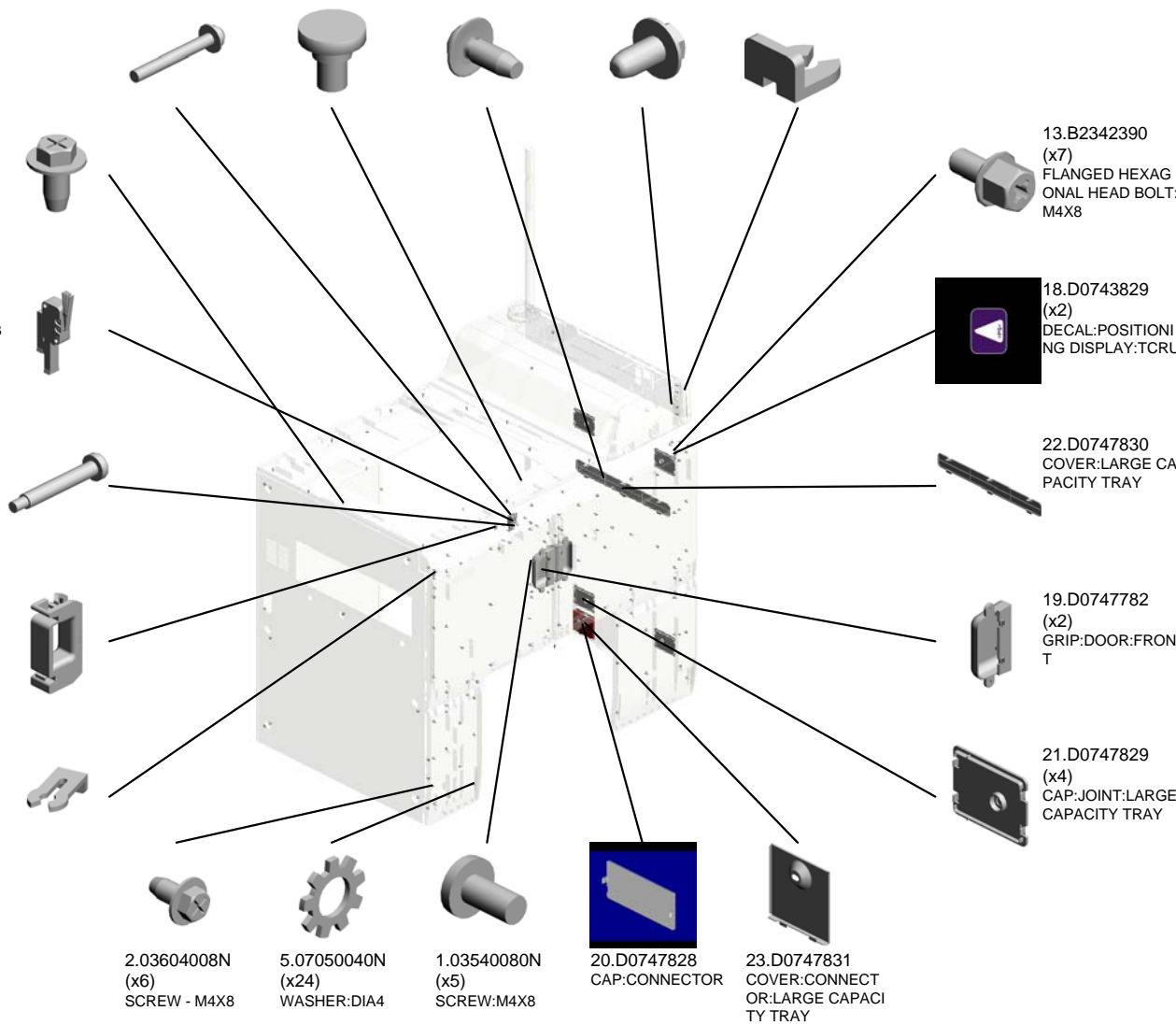
13.B2342390 (x7) FLANGED HEXAGONAL HEAD BOLT: M4X8

18.D0743829 (x2) DECAL:POSITIONING DISPLAY:TCRU

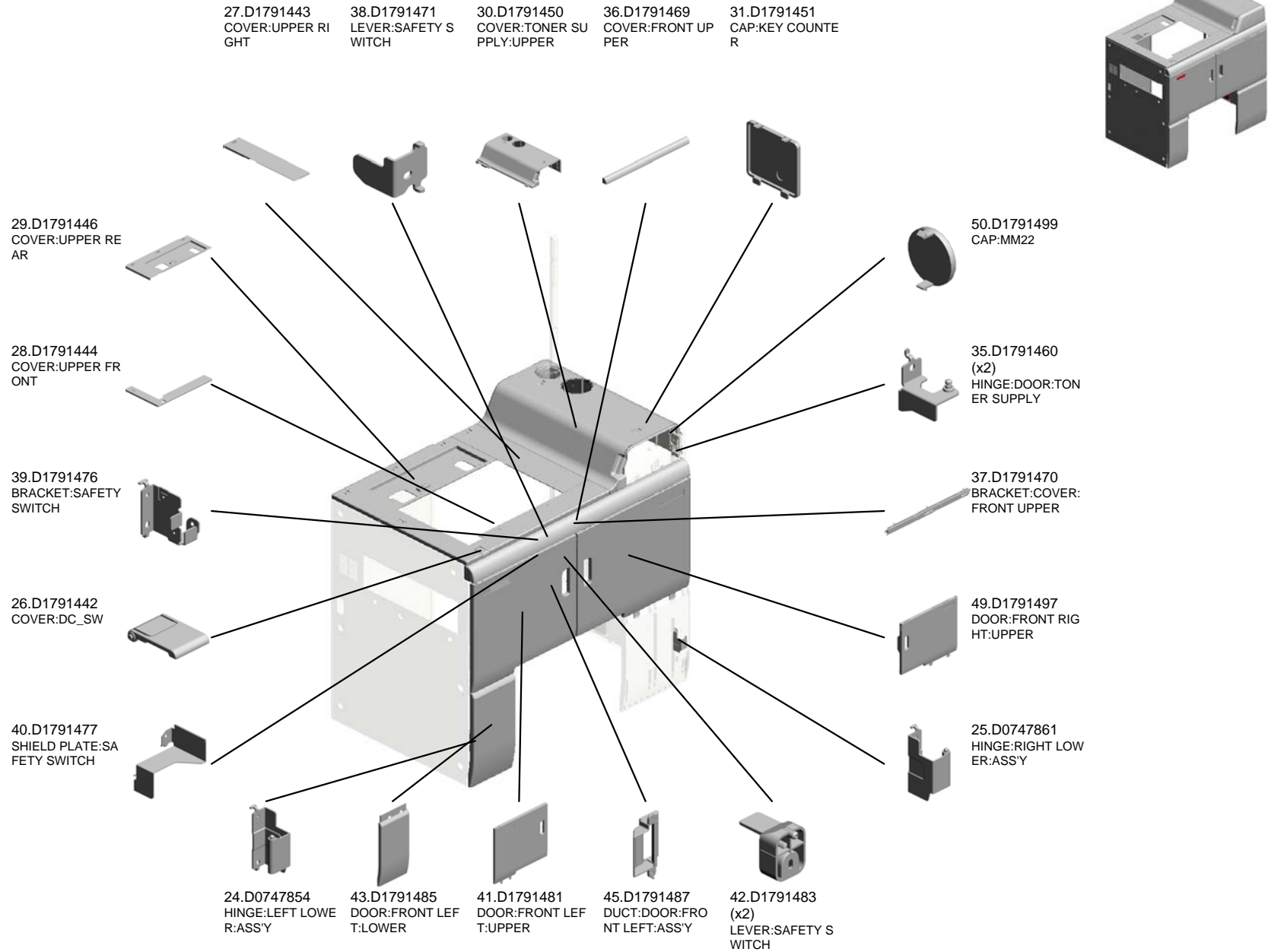
22.D0747830 COVER:LARGE CAPACITY TRAY

19.D0747782 (x2) GRIP:DOOR:FRONT

21.D0747829 (x4) CAP:JOINT:LARGE CAPACITY TRAY

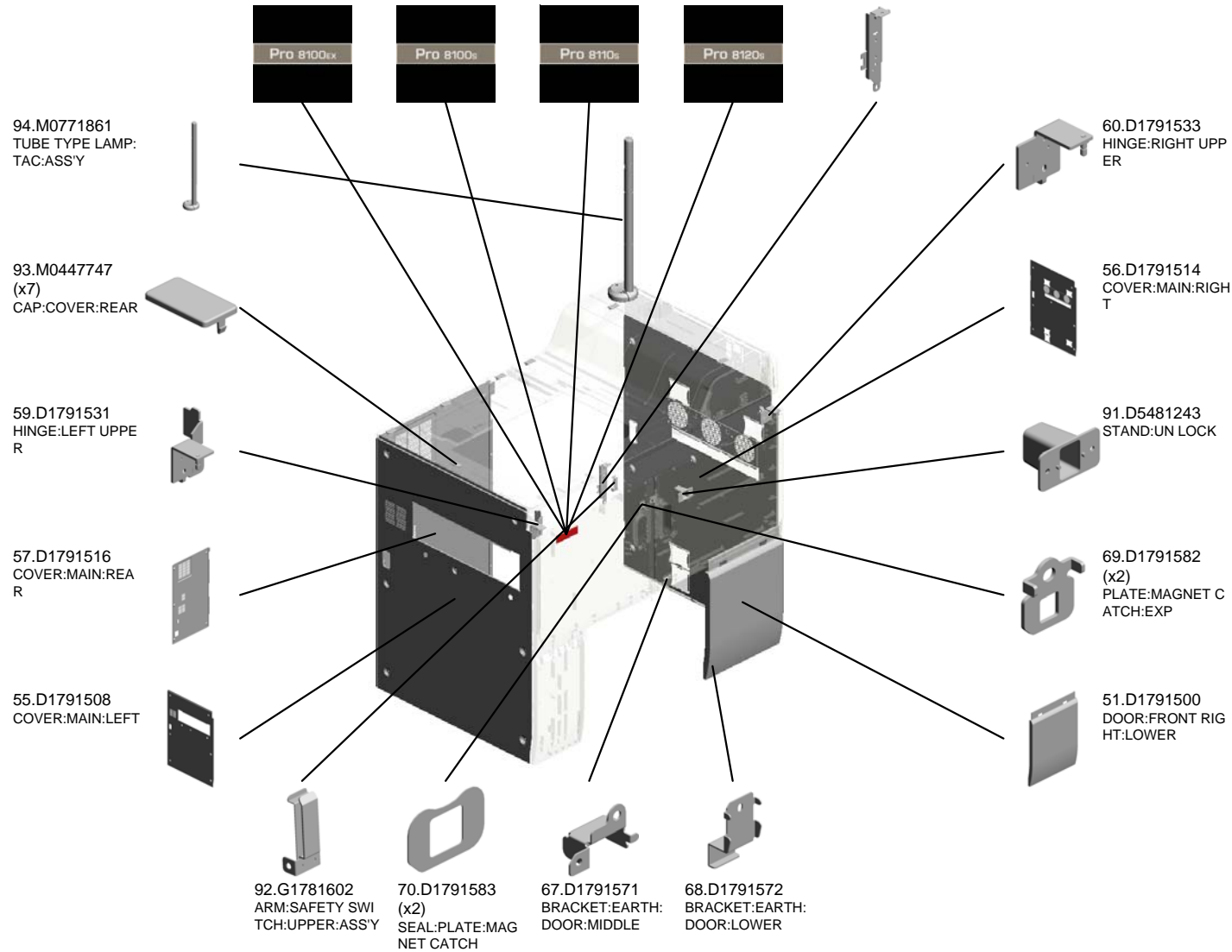
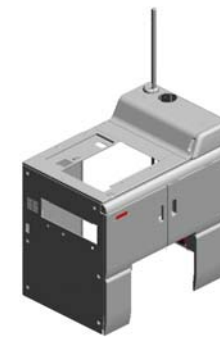


# U001 EXTERIOR



# U001 EXTERIOR

86.D1797680 MODEL NAME PLATE:PRO\_8100EX  
 87.D1797681 MODEL NAME PLATE:PRO\_8100S  
 88.D1807681 MODEL NAME PLATE:PRO\_8110S  
 89.D1817681 MODEL NAME PLATE:PRO\_8120S  
 58.D1791526 STAY:SAFETY SWITCH





U001\_S001  
DOOR:TONER SUPPLY:ASS'Y

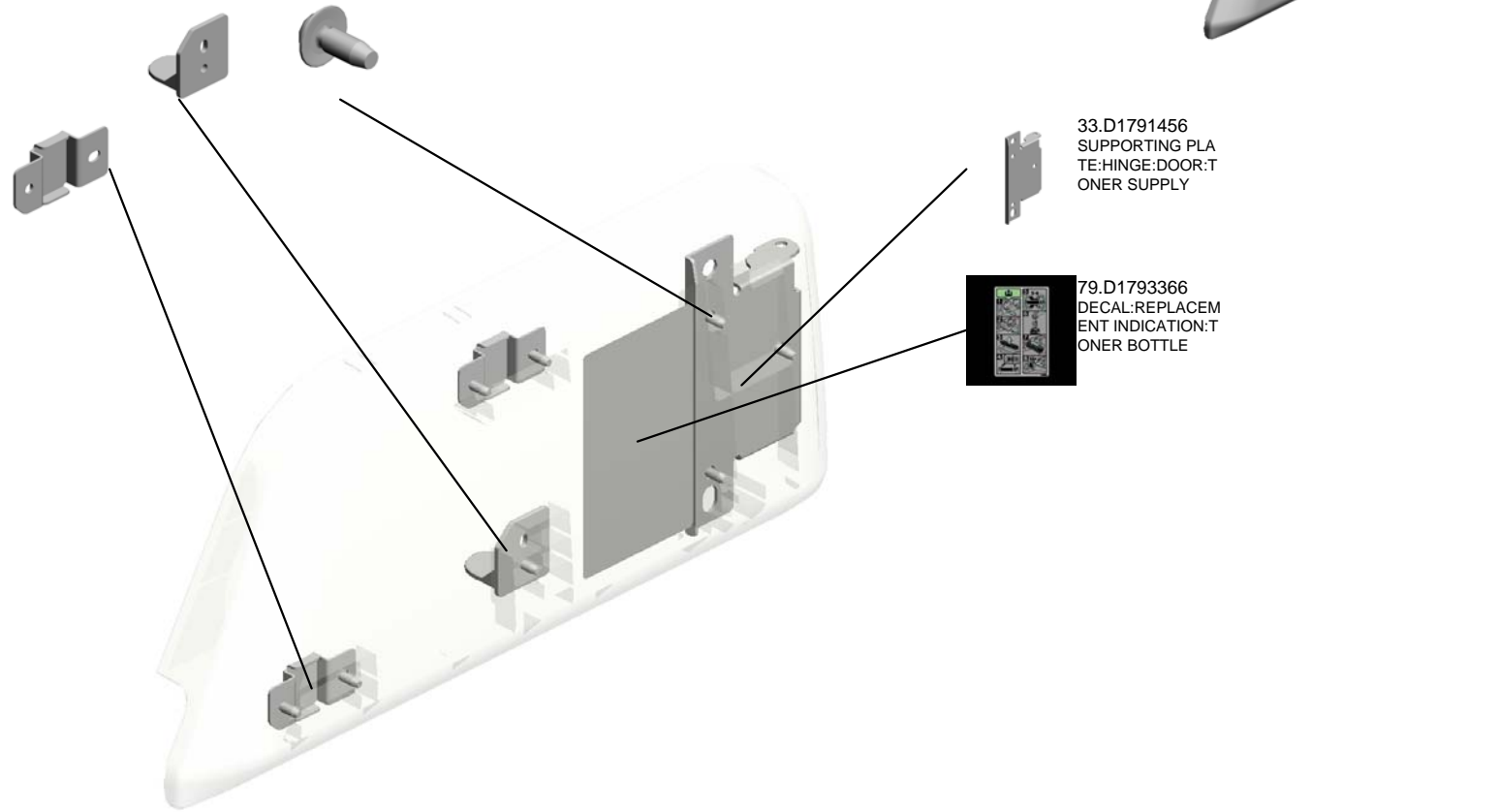
90.D3551333 SHIELDING PLATE:  
SAFETY SWITCH:DOOR  
6.08025330 (x8)  
PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10

32.D1791454  
DOOR:TONER SUPPLY:ASS'Y

34.D1791457  
(x2)  
MAGNET CATCH PLATE:DOOR:TONER SUPPLY

33.D1791456  
SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY

79.D1793366  
DECAL:REPLACEMENT INDICATION:TONER BOTTLE



U001\_S002

SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

1.03540080N  
(x3)  
SCREW:M4X8

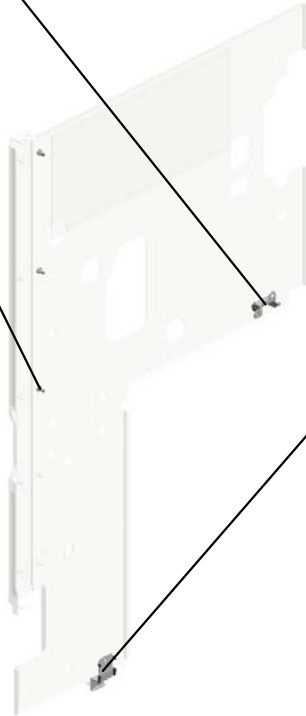
67.D1791571  
BRACKET:EARTH:  
DOOR:MIDDLE



44.D1791486  
SUPPORTING PLATE:  
DOOR:FRONT LEFT:  
ASS'Y



68.D1791572  
BRACKET:EARTH:  
DOOR:LOWER

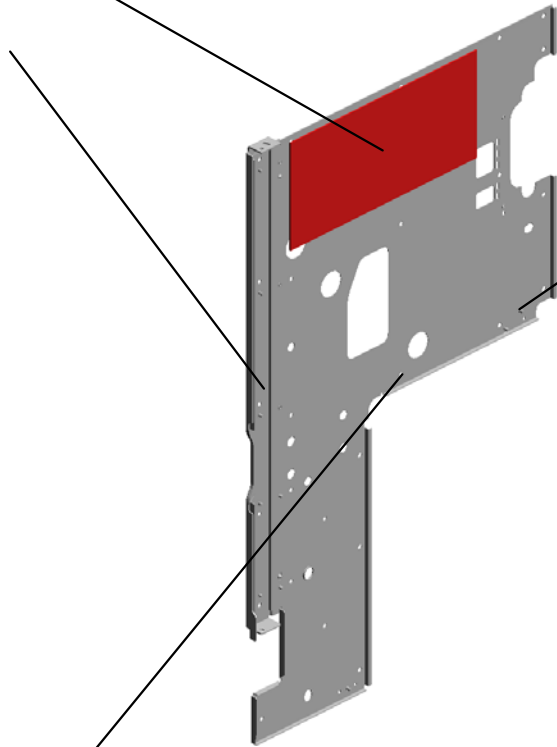


U001\_S002\_S001  
SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

73.D1791592  
DECAL:MISFEED R  
EMOVAL:DEZ



48.D1791490  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT LEFT



1.03540080N  
(x10)  
SCREW:M4X8

47.D1791489  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT



46.D1791488  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y

U001\_S003

SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

72.D1791591  
DECAL:MISFEED R  
EMOVAL:ABC

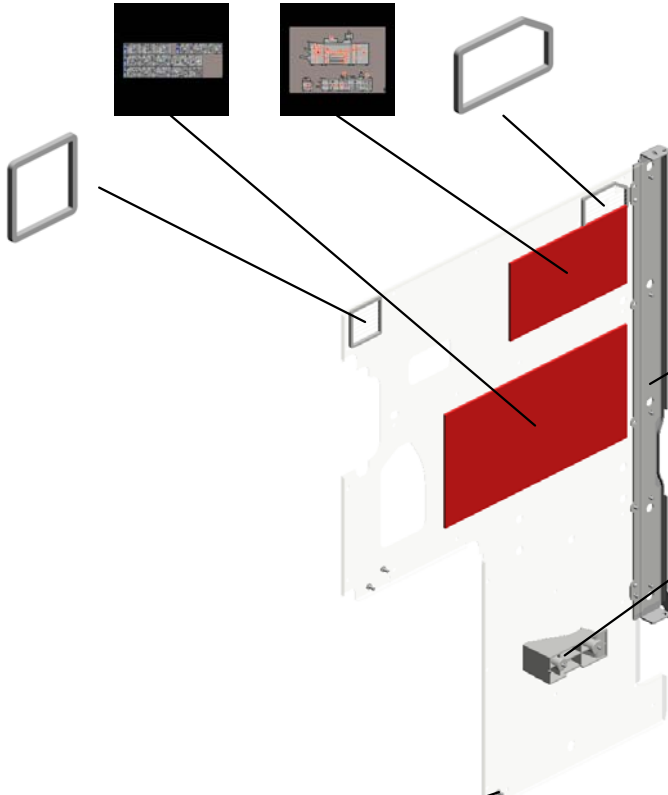
71.D1791590  
DECAL:MISFEED R  
EMOVAL:LOCATIO  
N

82.D1796913  
SEAL:INNER COVE  
R:OPTICAL WRITIN  
G MD:COOLING



52.D1791502  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

83.D1796914  
SEAL:INNER COVE  
R:DEVELOPMENT:  
COOLING



53.D1791504  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT RIGHT

54.D1791505  
STOPPER:GUIDE P  
LATE:VERTICAL T  
RANSPORT

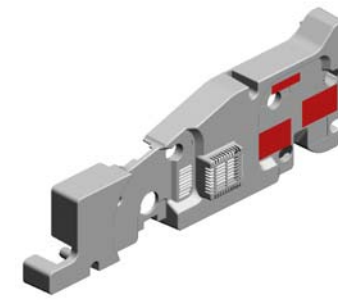
1.03540080N  
(x12)  
SCREW:M4X8

U001\_S004

INNER COVER:PULL OUT:RIGHT:ASS'Y

77.D1792914  
DECAL:PULL OUT:  
RIGHT:B4

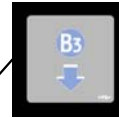
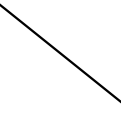
75.D1792912  
DECAL:PULL OUT:  
RIGHT:B2



61.D1791537  
INNER COVER:PUL  
L OUT:RIGHT:ASS'  
Y



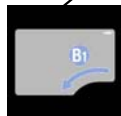
78.D1792915  
DECAL:PULL OUT:  
RIGHT:B5



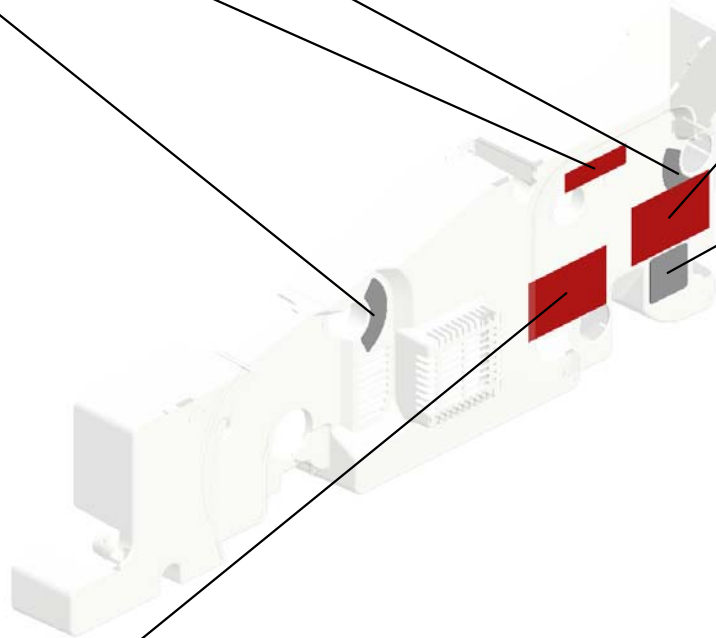
76.D1792913  
DECAL:PULL OUT:  
RIGHT:B3



16.D0462863  
DECAL:H-TEMP W  
ARNING:PAPER FE  
ED



74.D1792911  
DECAL:PULL OUT:  
RIGHT:B1

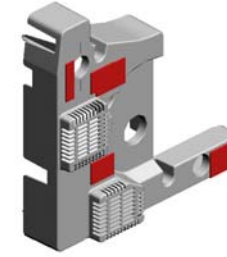


U001\_S005  
 INNER COVER:PULL OUT:LEFT:ASS'Y

81.D1794873  
 DECAL:PULL OUT:  
 LEFT:D5

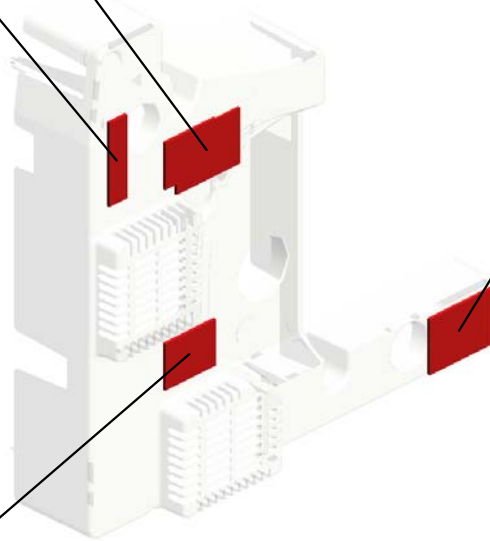
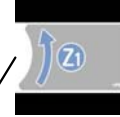


80.D1794871  
 DECAL:PULL OUT:  
 LEFT:D1



62.D1791539  
 INNER COVER:PUL  
 L OUT:LEFT:ASS'Y

84.D1797093  
 DECAL:PULL OUT:  
 LEFT:Z1



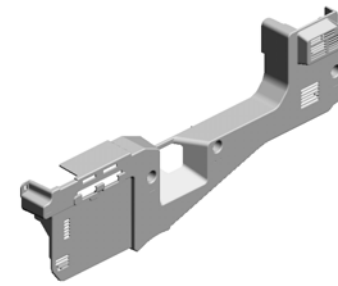
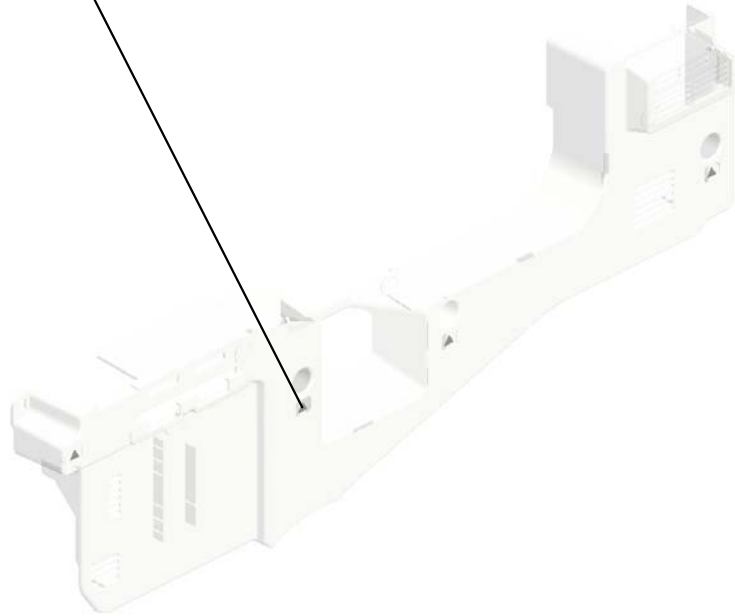
16.D0462863  
 (x2)  
 DECAL:H-TEMP W  
 ARNING:PAPER FE  
 ED

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S006

INNER COVER:INTERMEDIATE TRANSFER:ASS'Y

18.D0743829  
(x4)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

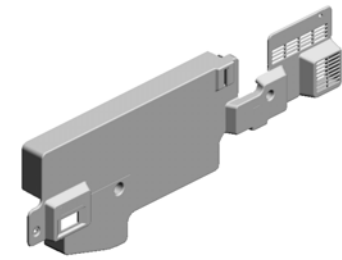
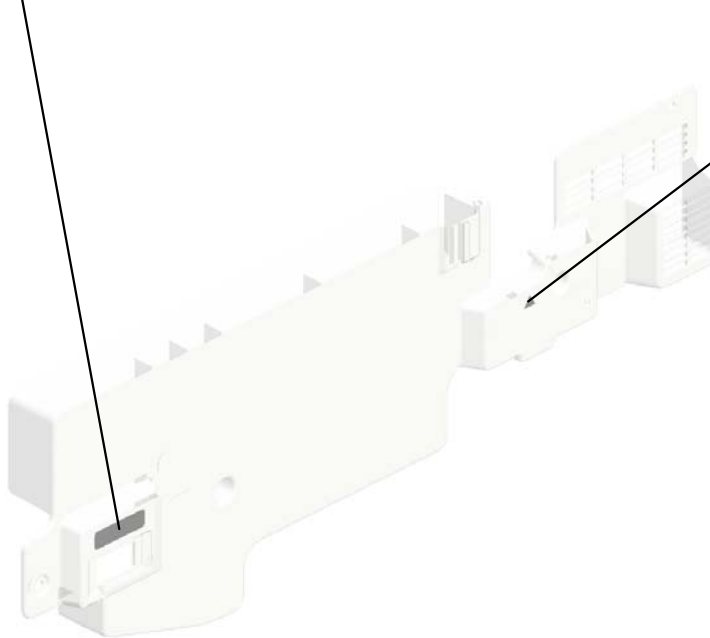


63.D1791543  
INNER COVER:INT  
ERMEDIATE TRAN  
SFER:ASS'Y

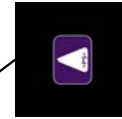
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S007  
INNER COVER:LEFT UPPER:ASS'Y

17.D0591273  
DECAL:MAIN SWIT  
CH



64.D1791545  
INNER COVER:LEF  
T UPPER:ASS'Y



18.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU



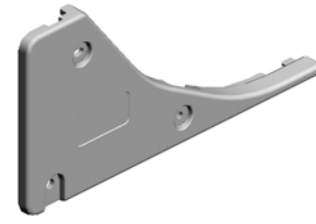
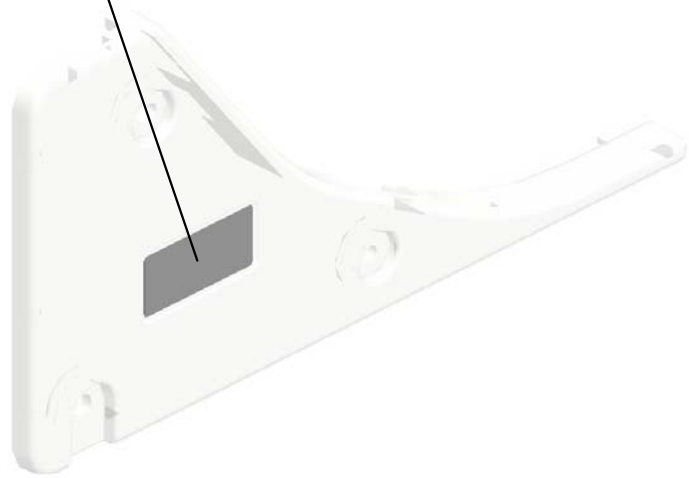
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S008

INNER COVER:REVERSE SUB-UNIT:LOWER:ASS'Y

12.B1325996  
DECAL:TOTAL CO  
UNTER

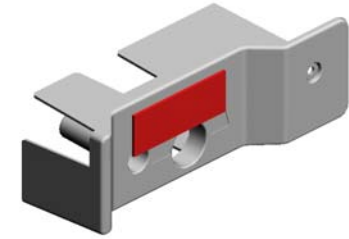
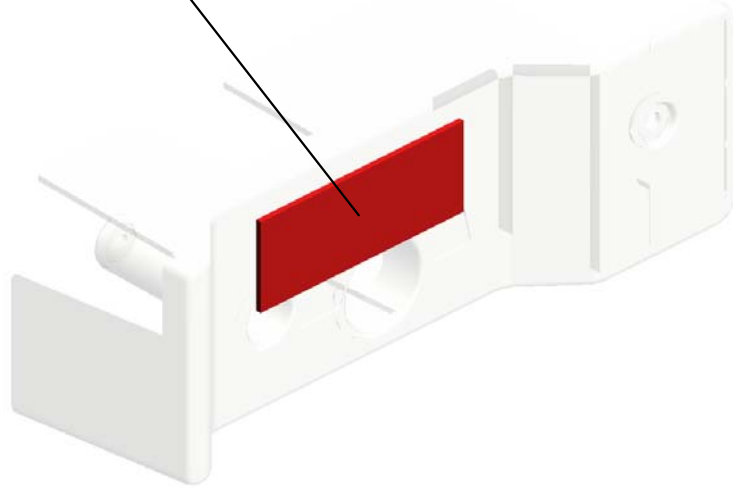


65.D1791558  
INNER COVER:RE  
VERSE SUB-UNIT:  
LOWER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U001\_S009  
INNER COVER:REVERSE SUB-UNIT:UPPER:ASS'Y

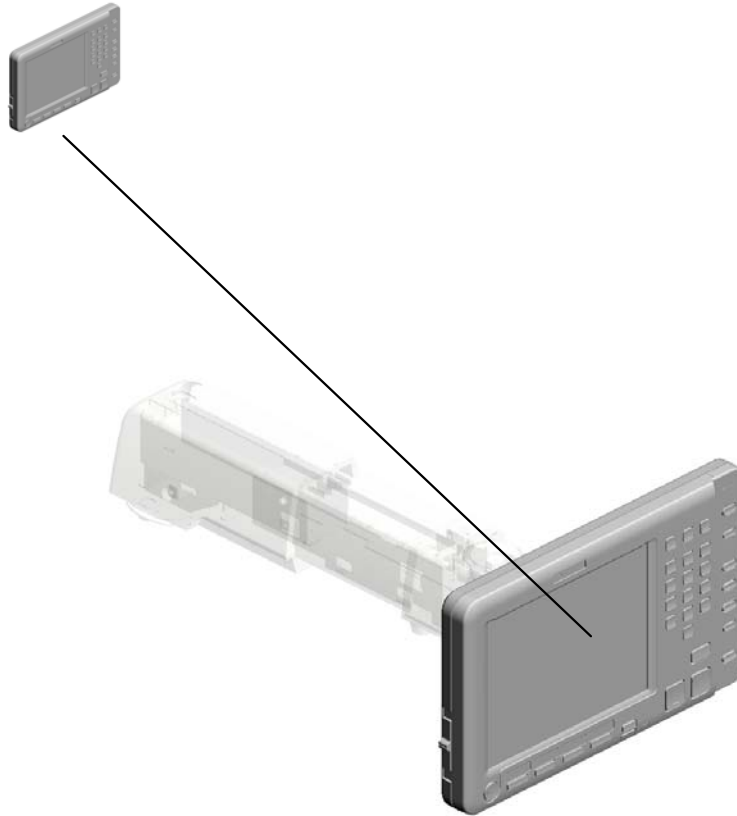
85.D1797095  
DECAL:REVERSE:  
E



66.D1791561  
INNER COVER:RE  
VERSE SUB-UNIT:  
UPPER:ASSY

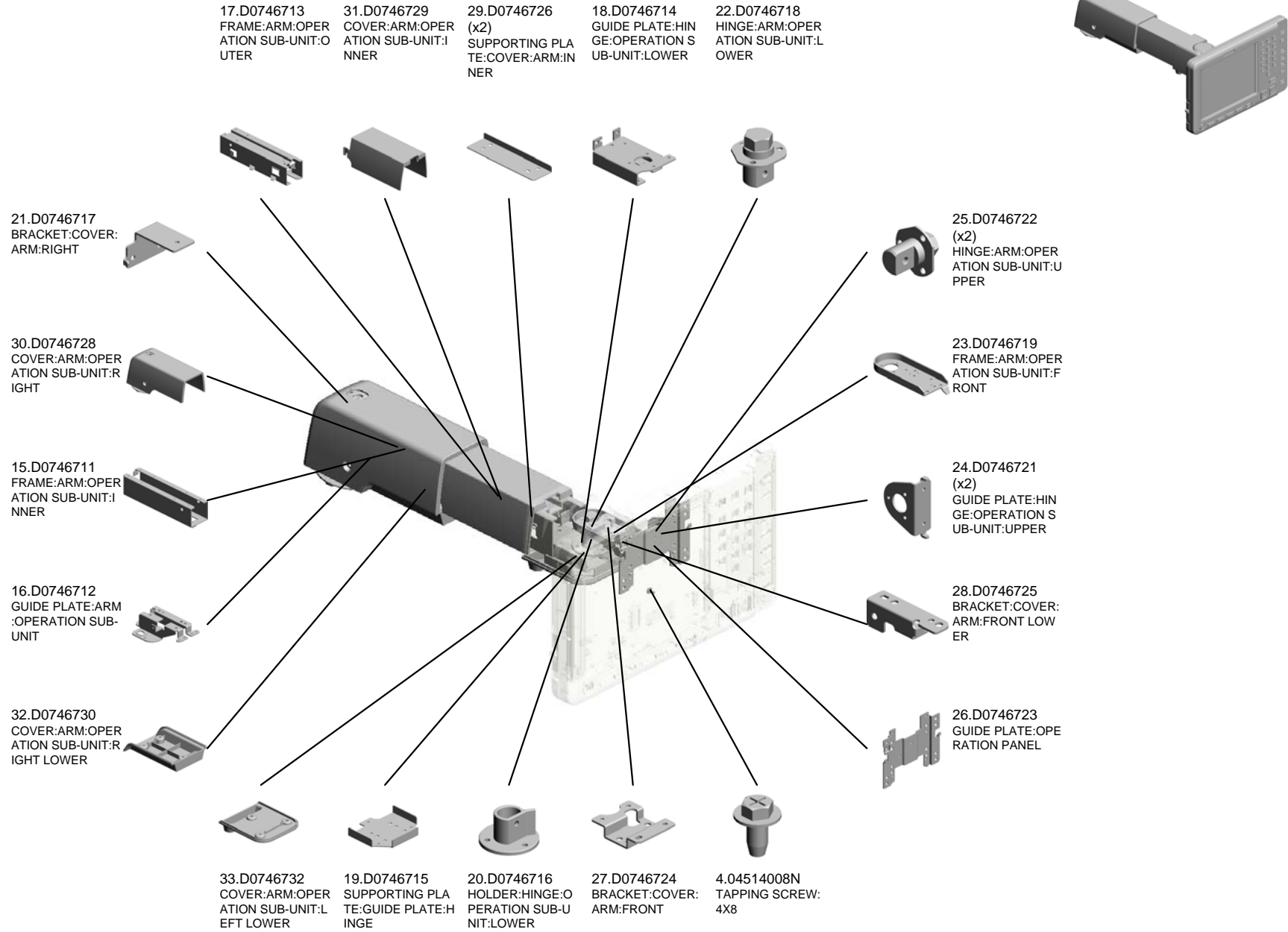
# U002.OPERATION

U002\_S001  
D1797211  
OPERATION PANEL:NA:ASS'  
Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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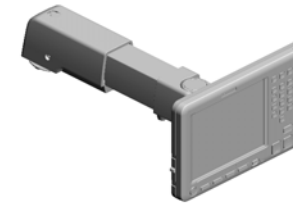
# U002 OPERATION



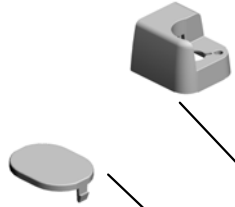
# U002 OPERATION

42.D1797220  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT

35.D0746737  
CAP:COVER:ARM:  
FRONT



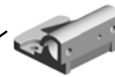
36.D0746738  
CAP:COVER:ARM:  
RIGHT



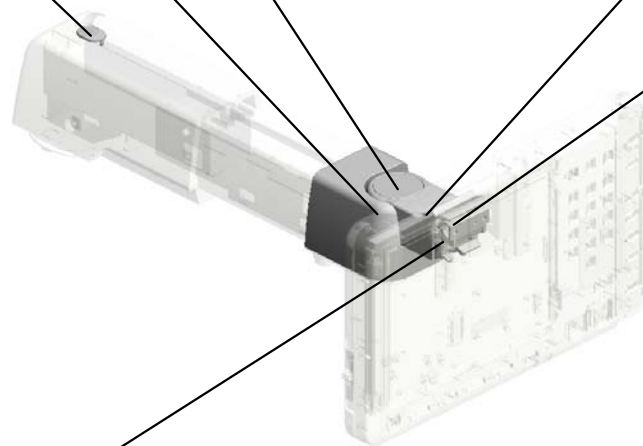
43.D1797233  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT



37.D0746739  
HOLDER:HINGE:O  
PERATION SUB-U  
NIT:UPPER



34.D0746736  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT LOWER



U002\_S001  
OPERATION PANEL:NA:ASS'Y

- 12.11060911 BUSHING:SB-1909
- 2.03530040N (x18) SCREW - M3X4
- 5.04523010P (x4) BINDING SELF-TAPPING SCREW:3X10
- 3.04503010N (x38) TAPPING SCREW - M3X10
- 40.D0951790 KEYTOP:INTERRUPT

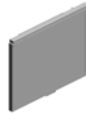


41.D1797211  
OPERATION PANEL:NA:ASS'Y

11.11050692  
CLAMP:LES-0503



47.D1797299  
LCD:10.4SVGA\_SH



44.D1797250  
PCB:LCD CAR2FT:ASS'Y



14.B2341543 (x2)  
SPACER - TOUCH PANEL S



7.11050511 (x10)  
HARNESS CLAMP - LWS-0306ZC



8.11050529  
NYLON CLAMP-EM T-3N



1.03520040N (x9)  
SCREW M2X4



10.11050621  
CLAMP - SB-2712



13.B2341542 (x2)  
SPACER - TOUCH PANEL L



46.D1797270  
PCB:IOKEY:ASS'Y



45.D1797255  
PCB:SVGA:SDUSB:ASS'Y



9.11050603  
CLAMP:FFC-20



38.D0951788  
KEYTOP:TRY PRINT



6.09544008N (x3)  
SCREW - M4X8



39.D0951789  
KEYTOP:STOP



U002\_S001  
OPERATION PANEL:NA:ASS'Y

48.D1797330  
COVER:REAR

57.D1797390  
(x2)  
GASKET:10X10:L38

61.M0771769  
KEYTOP:RESET S  
WITCH

60.M0771768  
KEYTOP:10KEY

52.D1797334  
LENS:POWER SOU  
RCE

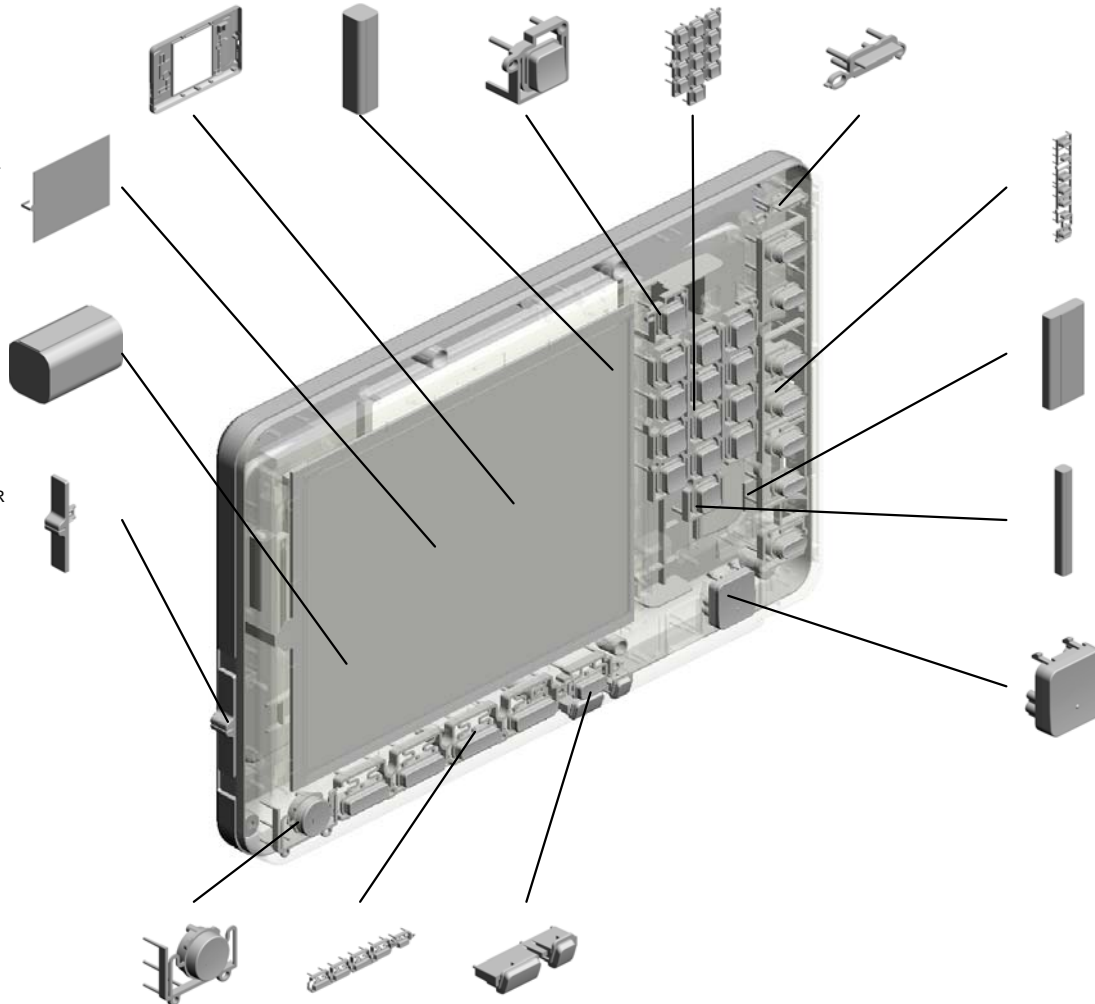


41.D1797211  
OPERATION PANE  
L:NA:ASS'Y

62.M0771800  
TOUCH PANEL:10.  
4INCH

54.D1797387  
GASKET:4X4:L7

58.M0771766  
KNOB:VARIABLE R  
ESISTOR



53.D1797335  
KEYTOP:OPTION:C

56.D1797389  
GASKET:7X2:L15

55.D1797388  
GASKET:4X4:L33

59.M0771767  
KEYTOP:START

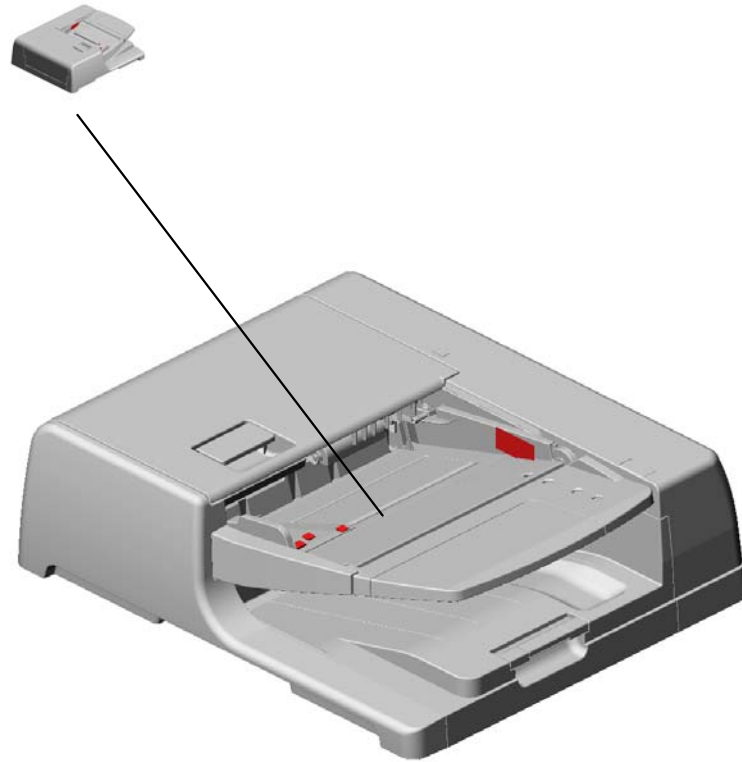
50.D1797332  
KEYTOP:HOME

49.D1797331  
KEYTOP:FUNCTION

51.D1797333  
LENS:STATUS DIS  
PLAY

# U003.ADF

U003\_S001  
D1797703  
ADF:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U003\_S001.ADF:ASS'Y

U003\_S001\_S005  
D7314370  
COVER:PAPER FEED:ASS'Y

U003\_S001\_S001  
D7312200  
SHAFT:SEPARATION:ASS'Y

U003\_S001\_S003  
D6833661  
GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y

U003\_S001\_S004  
D6834720  
PRESSURE PLATE:ASS'Y

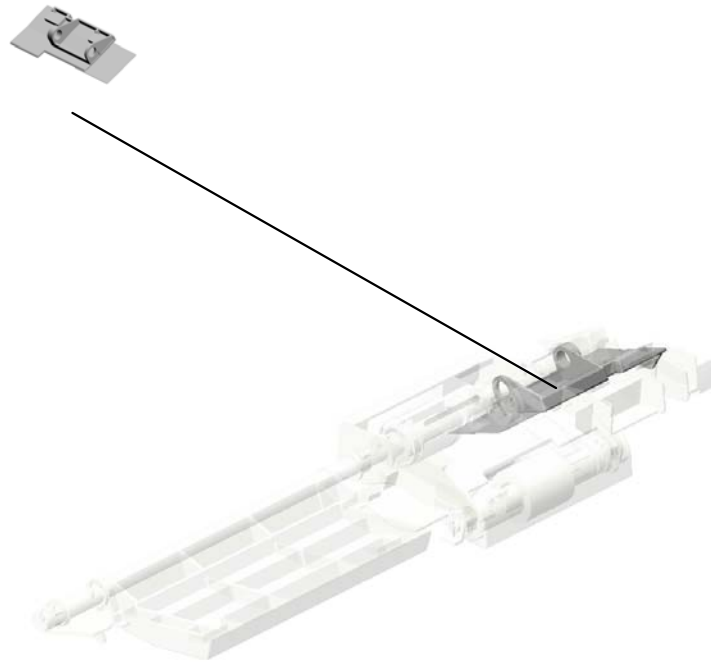
U003\_S001\_S006  
D7314510  
COVER:LOWER:ASS'Y

U003\_S001\_S002  
D6833641  
GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U003\_S001\_S001.SHAFT:SEPARATION:ASS'Y

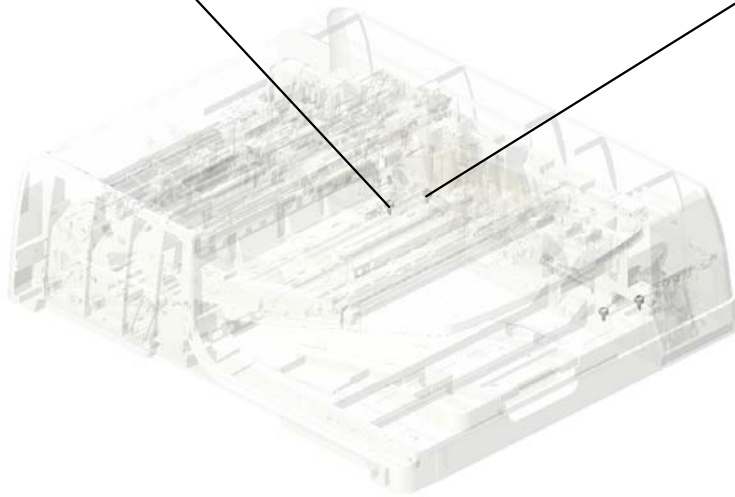
U003\_S001\_S001\_S001  
D6832240  
GUIDE:PAPER FEED:ENTRA  
NCE:INNER BACK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003  
ADF

86.D5406121  
(x2)  
FULL DUG POINT  
SCREW:FIX:HINGE



31.A8597211  
(x2)  
STEPPED SCREW

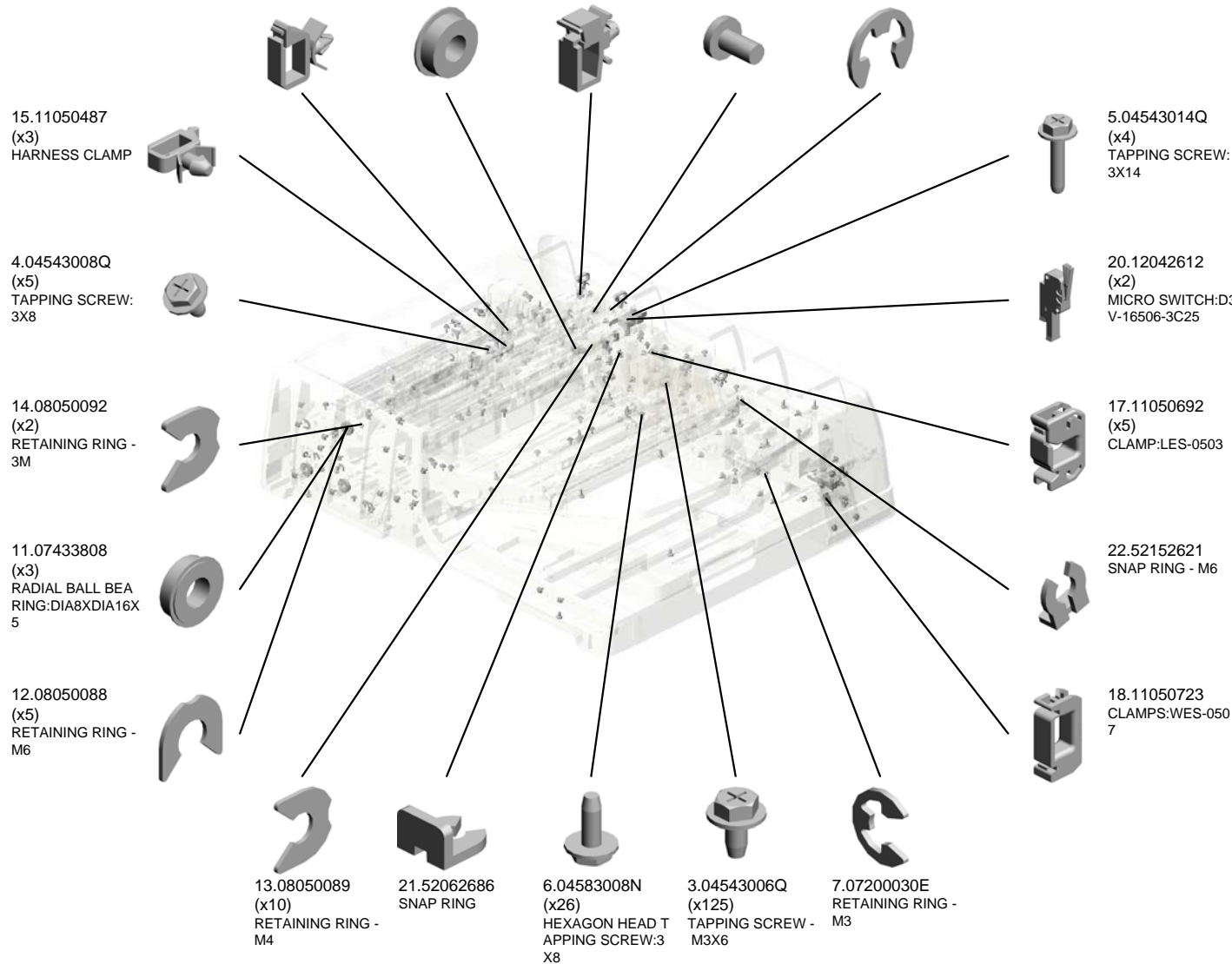


U003\_S001  
ADF:ASS'Y

- 16.11050508 (x8) HARNESS CLAMP - LWS-0711
- 10.07433806 (x20) RADIAL BALL BEARING: DIA6XDIA13X5
- 19.11050758 (x20) CLAMP:LWSM-0306A
- 1.03530060N (x2) BIND SCREW - M3X6
- 8.07200040E (x3) RETAINING RING - M4



80.D1797703  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y



80.D1797703  
ADF:ASS'Y

- 23.54472681 SNAP RING
- 33.AA043339 TIMING BELT:PAP  
ER EXIT:40S2M122
- 36.AA043681 SYNCHRONOUS B  
ELT:40S2M108
- 26.A5482139 PULLEY
- 47.AA082101 (x6)  
BUSHING - 6X10X6

48.AA082144 (x2)  
BUSHING - 8X12X7

25.A4221063 (x2)  
SEAL - 0.7X13X20

51.AA143789  
SHAFT:CLEANER

39.AA043684 SYNCHRONOUS B  
ELT:60S1.5M390

35.AA043669 TIMING BELT:40S2  
M158

50.AA143788 (x3)  
PIN:GUIDE PLATE:  
PAPER FEED

45.AA080346 (x3)  
BUSHING:FLANGE  
TYPE:DIA6

38.AA043683 SYNCHRONOUS B  
ELT:60S1.5M204

46.AA080347 BUSHING - 8MM

37.AA043682 SYNCHRONOUS B  
ELT:60S1.5M150

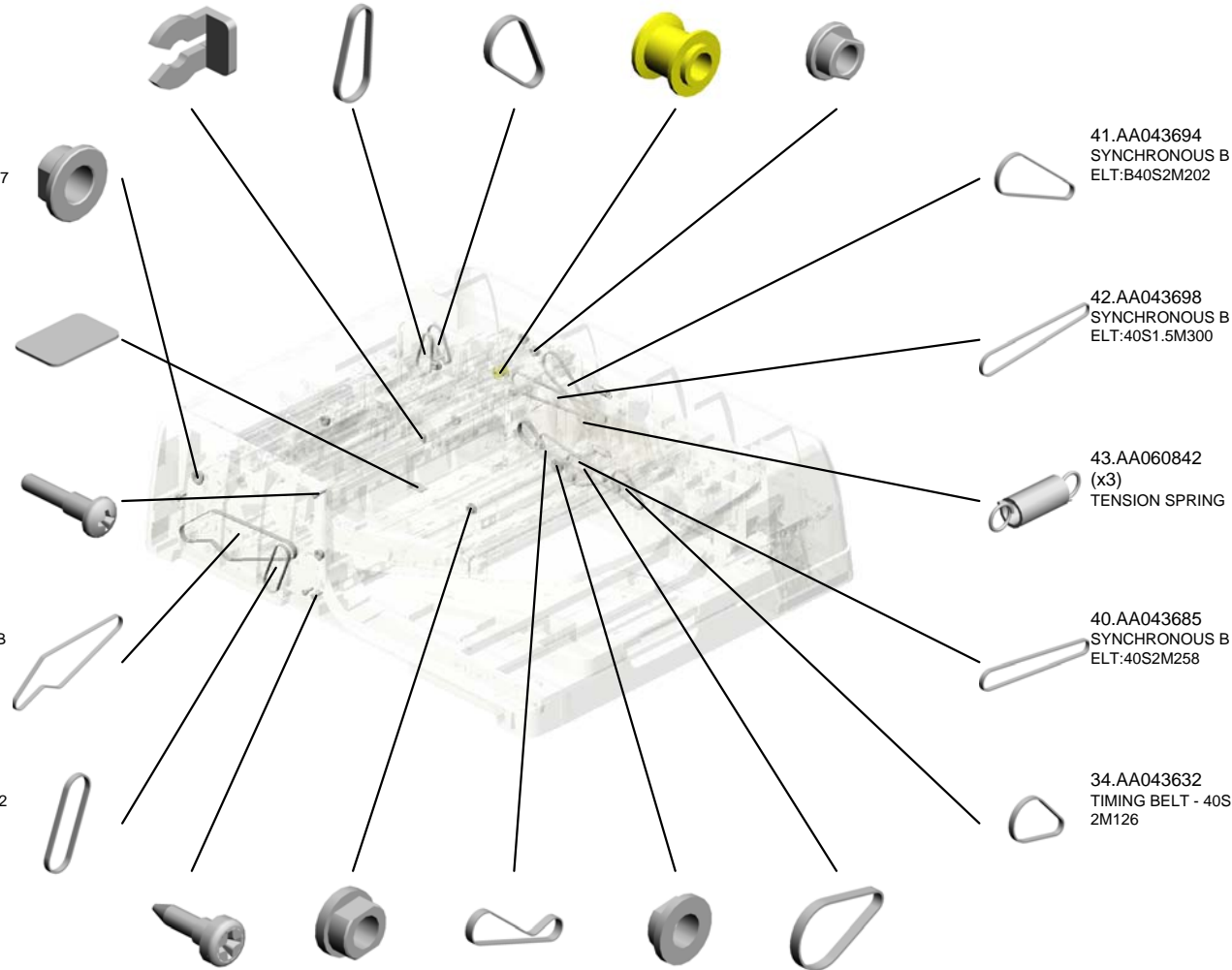
41.AA043694 SYNCHRONOUS B  
ELT:B40S2M202

42.AA043698 SYNCHRONOUS B  
ELT:40S1.5M300

43.AA060842 (x3)  
TENSION SPRING

40.AA043685 SYNCHRONOUS B  
ELT:40S2M258

34.AA043632 TIMING BELT - 40S  
2M126



U003\_S001  
ADF:ASS'Y



80.D1797703  
ADF:ASS'Y

60.B0434645  
(x4)  
SPRING - 2N

58.AW020203  
(x9)  
PHOTOINTERRUP  
TOR:GP1A173LCS  
2F

72.B7003305  
TIMING BELT:B40S  
2M152

57.AW020198  
PHOTOINTERRUP  
TOR:LG2A14NL1

53.AA143842  
SCREW:DIA6:14.5:  
M4

56.AW010151  
(x5)  
PHOTO REFLECTIO  
N SENSOR:PS122T  
L1-A

65.B4772622  
(x3)  
DISCHARGE BRUS  
H:L11

77.B8041180  
(x10)  
DISCHARGE BRUS  
H:PUNCH UNIT

52.AA143791  
SCREW:SAFETY

67.B4774129  
(x2)  
SPRING - 12N

75.B8022532  
SPRING PLATE:SI  
DE FENCE

76.B8022536  
SLIDER:SIDE FEN  
CE

68.B4774131  
(x4)  
SPRING

70.B6523174  
TENSION SPRING

62.B3871951  
SPRING - PAPER S  
IZE SENSOR

59.AX040254  
DC MOTOR:RISING  
TRAY:ASS'Y:1.007  
W:BRUSH

79.D0951260  
CAP:COVER:SCA

55.AW010150  
(x4)  
PHOTO REFLECTIO  
N SENSOR:ORIGIN  
AL TRAY

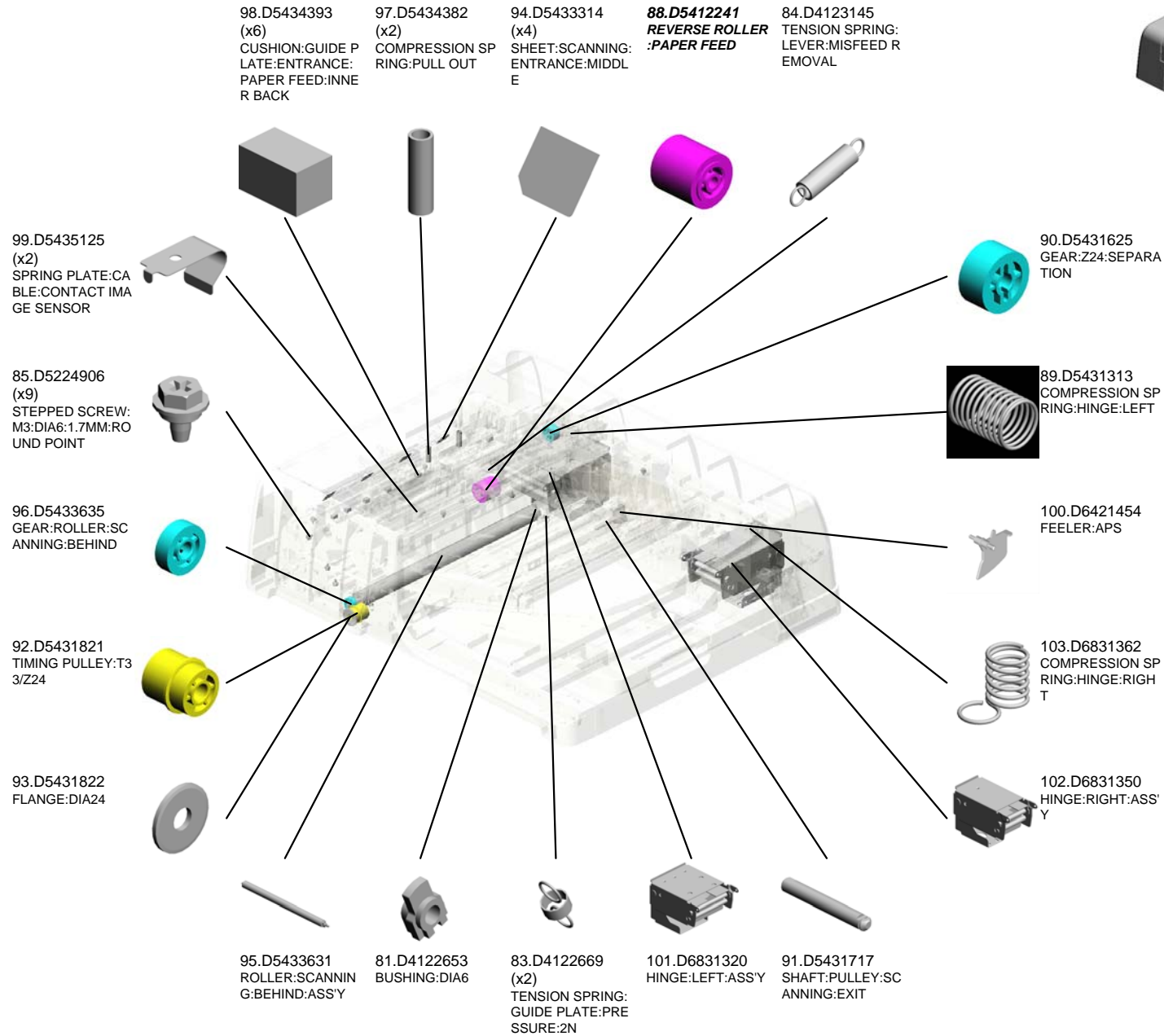
78.B8301135  
SCREW

73.B7061859  
SCREW:SLIDER:L  
OCK

U003\_S001  
ADF:ASS'Y



80.D1797703  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y

- 123.D6831675 DC STEPPER MOT OR:DIA42:T15:S2M: ASS'Y
- 122.D6831671 BRACKET:MOTOR: PICK UP
- 118.D6831640 SHAFT:INPUT:PAPER FEED:SUB-ASS'Y
- 106.D6831387 TENSION SPRING: ON OFF DETECTOR:PAPER FEED
- 105.D6831386 SHAFT:CONTACT POINT:ON OFF DETECTOR:PAPER FEED



80.D1797703  
ADF:ASS'Y

119.D6831642  
TIMING PULLEY:IDLER:PULL OUT



117.D6831635  
GEAR:REVERSE ROLLER:DRIVE



120.D6831643  
GEAR:INPUT:PAPER FEED



116.D6831632  
SHAFT:REVERSE ROLLER:SUB-ASS'Y



111.D6831480  
BRACKET:SHEET: CONTACT IMAGE SENSOR:ASS'Y



115.D6831620  
SHAFT:SEPARATION:DRIVE:INPUT:SUB-ASS'Y



121.D6831644  
SPACER:SHAFT:INPUT:PAPER FEED



114.D6831617  
DC MOTOR:ASS'Y: 20W:BRUSHLESS



112.D6831614  
BRACKET:MOTOR: PAPER FEED



110.D6831451  
HOLDER:FEELER: APS



104.D6831385  
BRACKET:SAFETY SWITCH:PAPER FEED



113.D6831615  
STAY:MOTOR:PAPER FEED



108.D6831414  
SPRING PLATE:SAFETY SWITCH



107.D6831413  
BRACKET:SAFETY SWITCH



109.D6831415  
FEELER:SENSOR: ON OFF DETECTOR





U003\_S001  
ADF:ASS'Y



80.D1797703  
ADF:ASS'Y

- 129.D6831762 BRACKET:MOTOR: MIDDLE
- 130.D6831766 (x2) DC MOTOR:10W:B RUSHLESS
- 142.D6832112 (x2) TIMING PULLEY:R OLLER:PULL OUT: DRIVE
- 124.D6831680 CAM:PICKUP
- 125.D6831682 TIMING PULLEY:PI CKUP:DRIVE

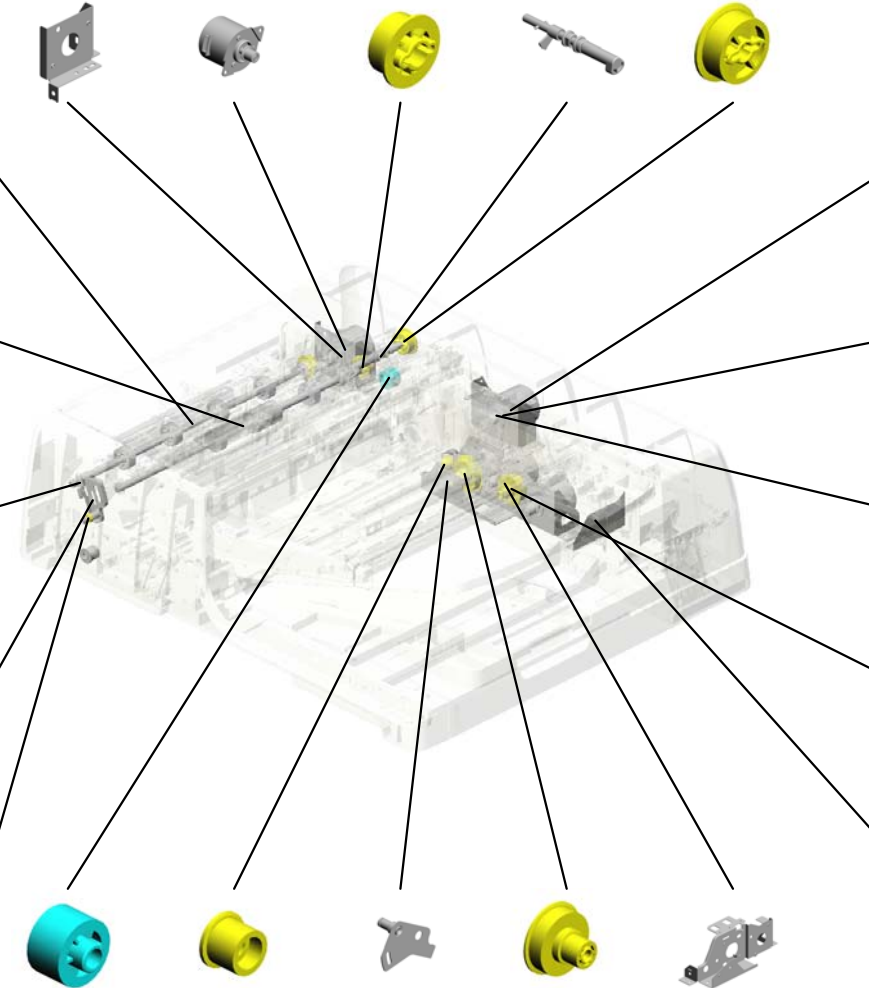
143.D6832210 ROLLER:MIDDLE:DRIVE

141.D6832110 ROLLER:PULL OUT:DRIVE

139.D6831856 TENSION SPRING: TENSION:SCANNING:FRONT

137.D6831851 BRACKET:TENSIONER:SCANNING:FRONT

138.D6831855 TIMING PULLEY:TENSIONER:SCANNING:FRONT



134.D6831822 (x2) DC MOTOR:20W:SCANNING:20W:BRUSHLESS

127.D6831711 BRACKET:MOTOR:PULL OUT

128.D6831718 (x2) STAY:MOTOR:PULL OUT

133.D6831814 TIMING PULLEY:COUPLING:EXIT

140.D6831912 BRACKET:HINGE:RIGHT

126.D6831691 GEAR:PAPER FEED:COUPLING

136.D6831845 (x2) PULLEY:IDLER:DIA 14

135.D6831841 BRACKET:TENSIONER:SCANNING:INNER BACK

132.D6831813 TIMING PULLEY:COUPLING:SCANNING:INNER BACK

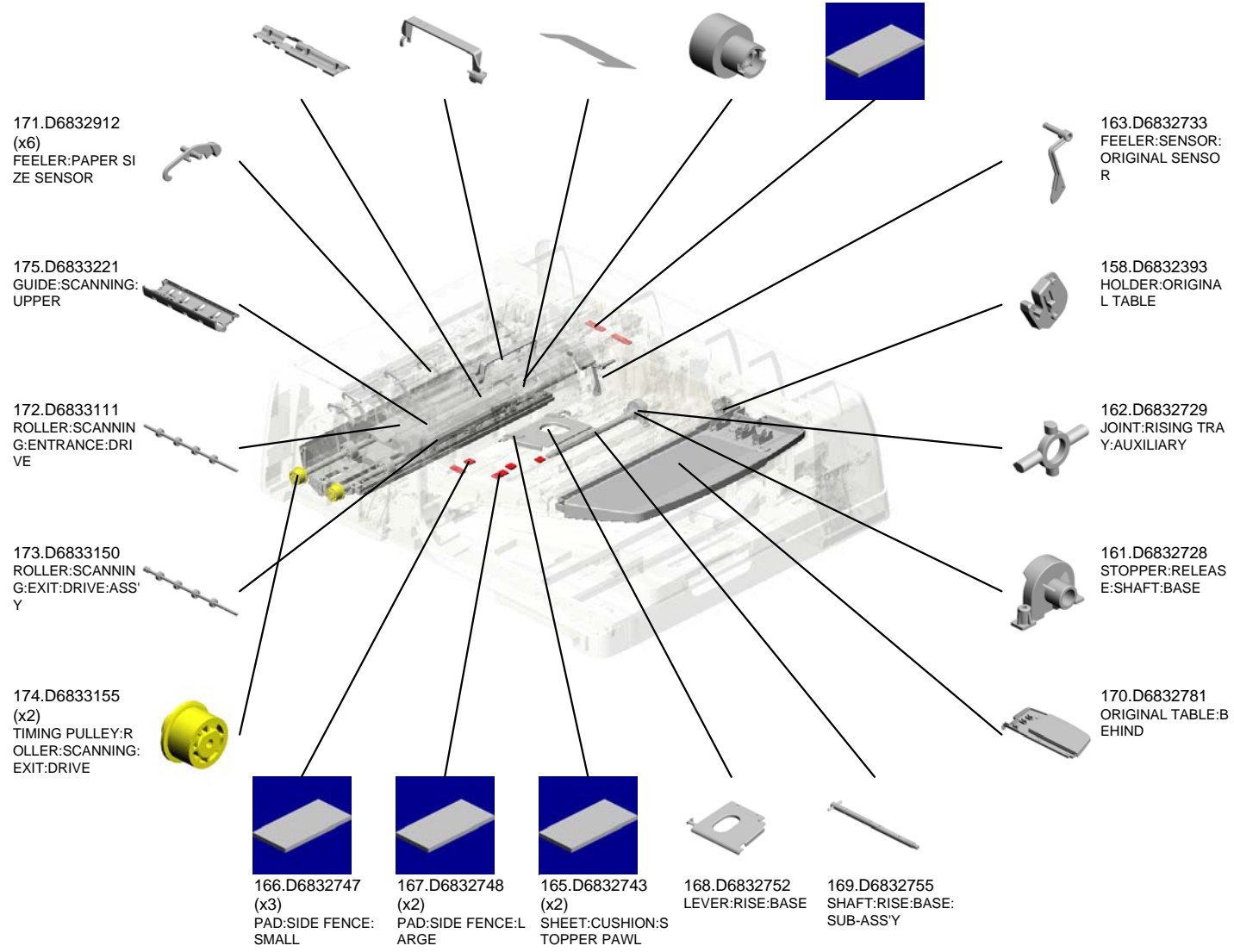
131.D6831811 BRACKET:MOTOR:SCANNING:EXIT

U003\_S001  
ADF:ASS'Y

- 160.D6832510 GUIDE PLATE:PAPER FEED:LOWER:ASS'Y
- 145.D6832222 STOPPER:SHAFT:SEPARATION:DRIVE
- 159.D6832417 SHEET:ENTRANCE:SEPARATION PAD
- 157.D6832311 TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR
- 164.D6832742 (x4) CUSHION:STOPPER PAWL



80.D1797703  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y

181.D6833411  
GUIDE:SCANNING:  
ENTRANCE:LOWE  
R:SUB-ASSY

184.D6833510  
SHAFT:LEVER:MIS  
FEED REMOVAL:A  
SSY

190.D6833645  
(x2)  
ROLLER:MIDDLE:D  
RIVEN

176.D6833251  
GROUND PLATE:R  
OLLER

178.D6833311  
(x2)  
BRACKET:GUIDE:S  
CANNING:UPPER



80.D1797703  
ADF:ASS'Y

182.D6833421  
BASE:SCANNING:EN  
TRANCE:LOWER

183.D6833422  
(x2)  
LEVER:PRESSURE  
RELEASE

179.D6833350  
GUIDE PLATE:SCA  
NNING

197.D6833715  
TIMING PULLEY:R  
OLLER:CIS:EXIT:F  
RONT

191.D6833651  
COVER:SCANNING  
:EXIT

186.D6833621  
GUIDE:EXIT:LOWE  
R:SUB-ASSY

177.D6833260  
SHEET:SCANNING:  
EXIT:UPPER:ASSY

195.D6833710  
ROLLER:CONTACT  
IMAGE SENSOR:EN  
TITY:DRIVE:PRESS  
FIT

198.D6833811  
GUIDE PLATE:EXIT  
:UPPER

199.D6833812  
DISCHARGE BRUS  
H:EXIT

196.D6833714  
TIMING PULLEY:R  
OLLER:CIS:EXIT:D  
RIVE

180.D6833361  
(x2)  
SPRING PLATE:GU  
IDE PLATE:SCANNI  
NG

201.D6833915  
TIMING PULLEY:R  
OLLER:EXIT:DRIVE

200.D6833911  
ROLLER:EXIT:DRIV  
E

185.D6833616  
(x2)  
BRACKET:DISCHA  
RGE BRUSH

U003\_S001  
ADF:ASS'Y

- 204.D6834328 BRACKET:GUIDE:PAPER FEED:INNER BACK
- 209.D6834350 DRIVEN ROLLER:PULL OUT
- 205.D6834341 BRACKET:PULL OUT:DRIVEN
- 234.D7312912 GUIDE PLATE:PULL OUT:LOWER:DOUBLE FEED SENSOR
- 208.D6834345 DISCHARGE BRUSH:EXIT:L37



80.D1797703  
ADF:ASS'Y

233.D7312911  
GUIDE PLATE:PULL OUT:LOWER

202.D6834323  
SHAFT:CONTACT POINT:GUIDE:PAPER FEED

203.D6834325  
BRACKET:GUIDE:PAPER FEED:FRONT

226.D6835860  
CONTACT IMAGE SENSOR:ASS'Y

235.D7313511  
HOOK:OPTICAL READING UNIT:FRONT

230.D7312746  
SIDE FENCE:ORIGINAL TABLE

229.D7312734  
COVER:LOWER:BASE

216.D6834430 (x4)  
ROLLER:EXIT:DRIVEN

231.D7312751  
RAIL:SIDE FENCE

215.D6834421 (x2)  
SHAFT:EXIT:DRIVEN

224.D6835111  
GUIDE:HARNESS:MAIN

225.D6835121  
GUIDE:HARNESS:SUB

232.D7312771  
ORIGINAL TABLE:FENCE FRONT

217.D6834441 (x2)  
HOLDER:CUSHION:PRESSURE PLATE

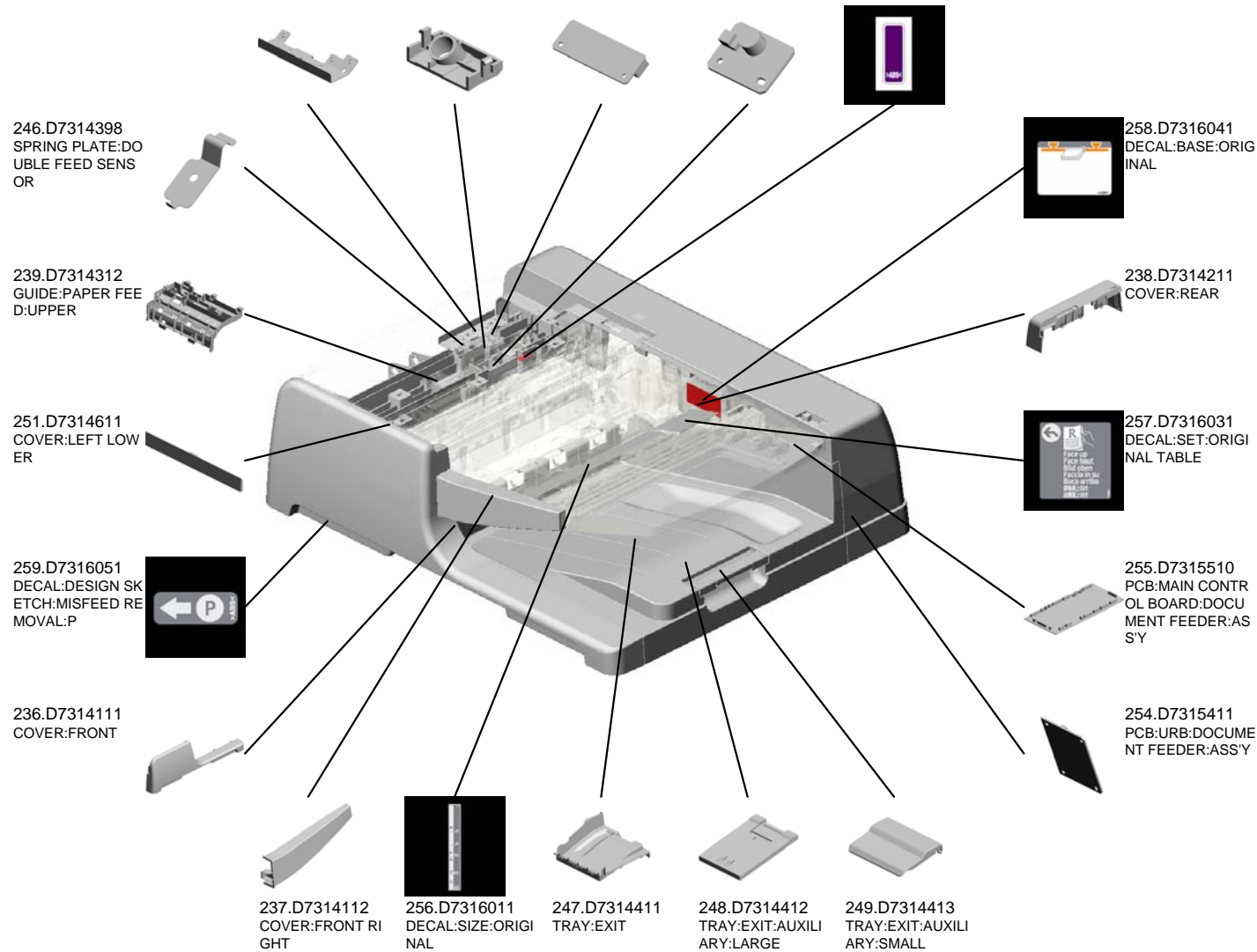
218.D6834442 (x8)  
TAPE:PRESSURE PLATE

U003\_S001  
ADF:ASS'Y

- 245.D7314397 BRACKET:DOUBLE FEED SENSOR:RECEIVER:35ANG
- 240.D7314313 GUIDE:PAPER FEED:UPPER:DOUBLE FEED SENSOR
- 252.D7315210 PCB:URRB:DOCUMENT FEEDER:ASSY
- 253.D7315310 PCB:URTB:DOCUMENT FEEDER:ASSY
- 260.D7316241 DECAL:STOPPER:SEPARATION UNIT

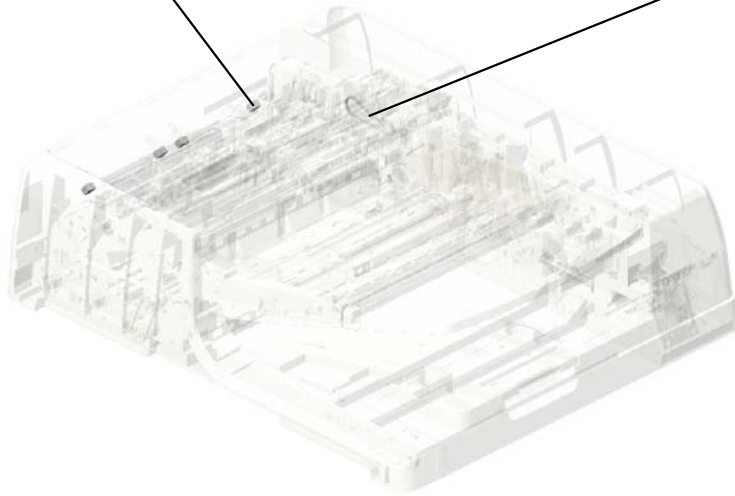
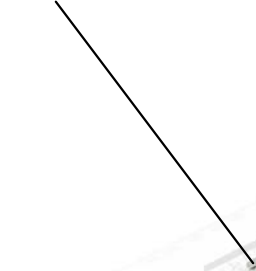


80.D1797703  
ADF:ASS'Y

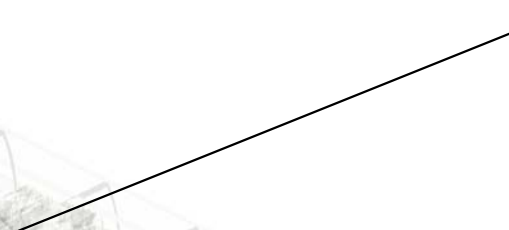


U003\_S001  
ADF:ASS'Y

261.G0602652  
(x4)  
BUSHING - M4



263.M3644131  
TIMING BELT:B40S  
2M160



80.D1797703  
ADF:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S001  
SHAFT:SEPARATION:ASS'Y



227.D7312200  
SHAFT:SEPARATI  
ON:ASS'Y

9.07200060E RETAINING RING - M6  
27.A6281225 (x4) BUSHING - 8MM  
74.B7892114 PAPER FEED BELT ROLLER  
61.B3863320 (x2) SPRING:BELT:PAPER FEED:8N  
144.D6832221 GEAR:IDLER:Z18

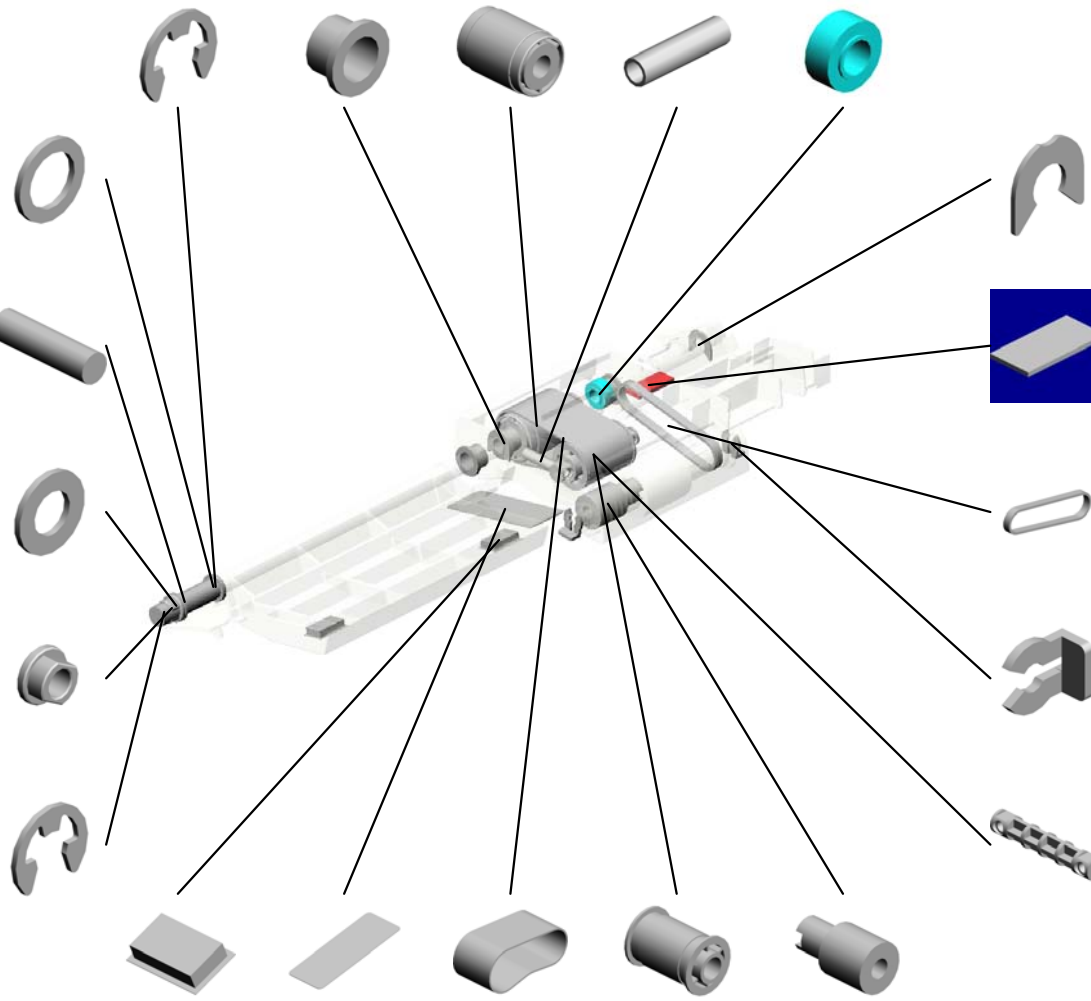
49.AA132013 SPACER

44.AA063435 COMPRESSION SPRING:PAPER FEED JOINT

24.A4181158 SPACER - M6.5X1

47.AA082101 BUSHING - 6X10X6

8.07200040E RETAINING RING - M4



12.08050088 (x2) RETAINING RING - M6

30.A8592319 BASE CUSHION

32.AA043328 TIMING BELT:40S2 M130

23.54472681 (x2) SNAP RING

29.A8592112 DRIVE SHAFT - PAPER FEED BELT

28.A8061163 (x2) GUIDE PLATE CUSHION  
69.B6522215 GUIDE:PAPER FEED BELT:FRONT  
**87.D5412121 PAPER FEED BELT**  
63.B3872113 ROLLER - PAPER FEED BELT  
64.B4772227 PICKUP ROLLER:COUPLING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S001  
SHAFT:SEPARATION:ASS'Y

148.D6832229  
TIMING PULLEY:G  
EAR:T19/Z23

149.D6832231  
BRACKET:PICKUP

156.D6832272  
LEVER:PICKUP RO  
LLER:RISE

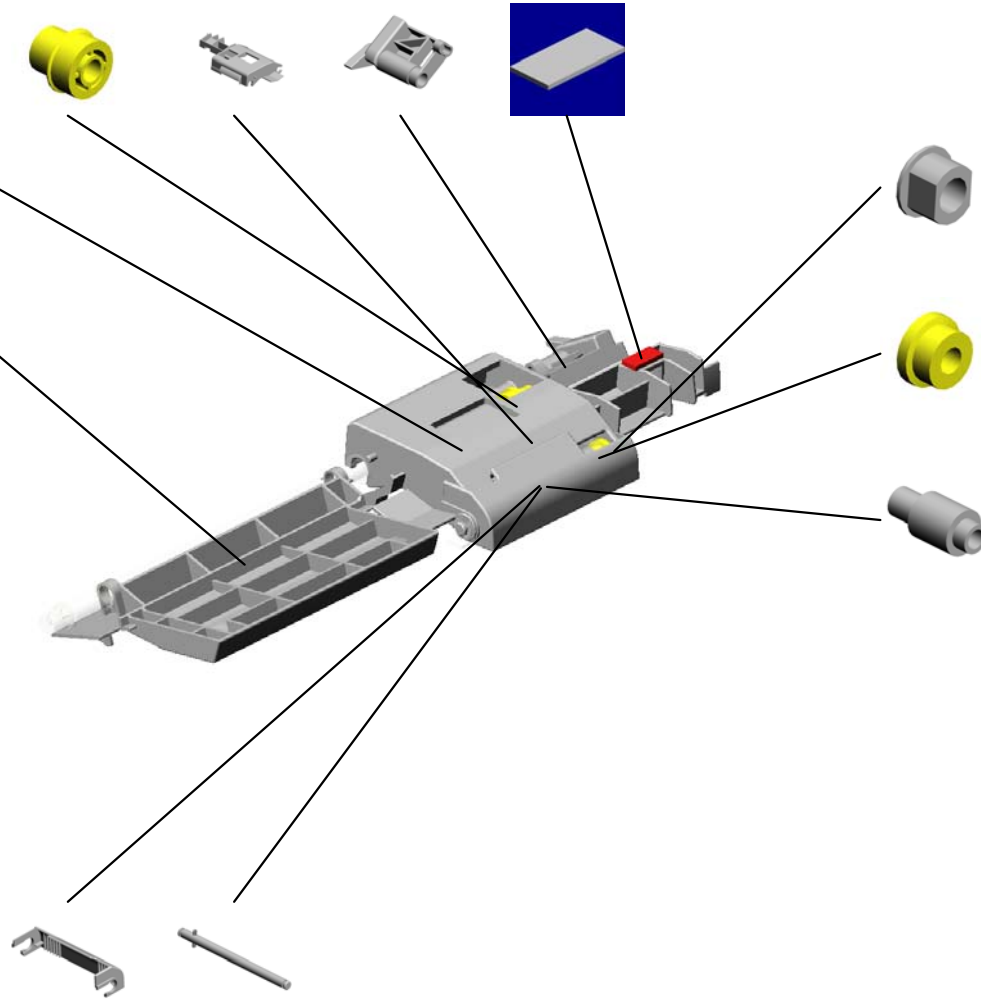
153.D6832236  
SHEET:BRACKET:  
PICKUP:INNER BA  
CK



227.D7312200  
SHAFT:SEPARATI  
ON:ASS'Y

151.D6832233  
BRACKET:PAPER  
FEED BELT

146.D6832224  
GUIDE:PAPER FEE  
D:ENTRANCE:FRO  
NT



262.H0602126  
(x2)  
BUSHING - M6X7

150.D6832232  
TIMING PULLEY:PI  
CKUP:T21

**147.D6832228  
PICKUP ROLLER**

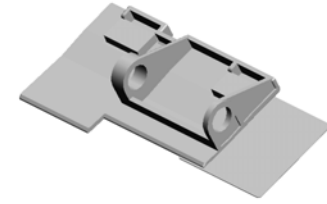
228.D7312239  
COVER:PICKUP R  
OLLER

152.D6832235  
SHAFT:PICKUP:SU  
B-ASS'Y

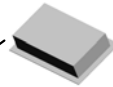


U003\_S001\_S001\_S001  
GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y

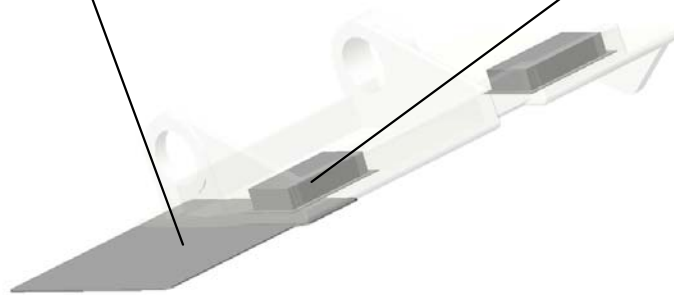
155.D6832242  
SHEET:GUIDE:PAP  
ER FEED:INNER B  
ACK



154.D6832240  
GUIDE:PAPER FEE  
D:ENTRANCE:INNE  
R BACK:ASS'Y



28.A8061163  
(x2)  
GUIDE PLATE CUS  
HION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S002

GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y

190.D6833645  
(x2)  
ROLLER:MIDDLE:D  
RIVEN

187.D6833641  
GUIDE:CONTACT I  
MAGE SENSOR:EX  
IT:LOWER:ASS'Y

261.G0602652  
(x4)  
BUSHING - M4

188.D6833643  
(x4)  
COMPRESSION SP  
RING:CONTACT IM  
AGE SENSOR:EXIT

189.D6833644  
(x4)  
SHEET:GUIDE:CO  
NTACT IMAGE SEN  
SOR:EXIT:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S003

GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y

199.D6833812  
DISCHARGE BRUSH:  
H:EXIT

82.D4122662  
(x2)  
SPACER:GUIDE PL  
ATE:CONTACT IMA  
GE SENSOR:ENTR  
ANCE



192.D6833661  
GUIDE PLATE:CON  
TACT IMAGE SENS  
OR:ENTRANCE:AS  
SY

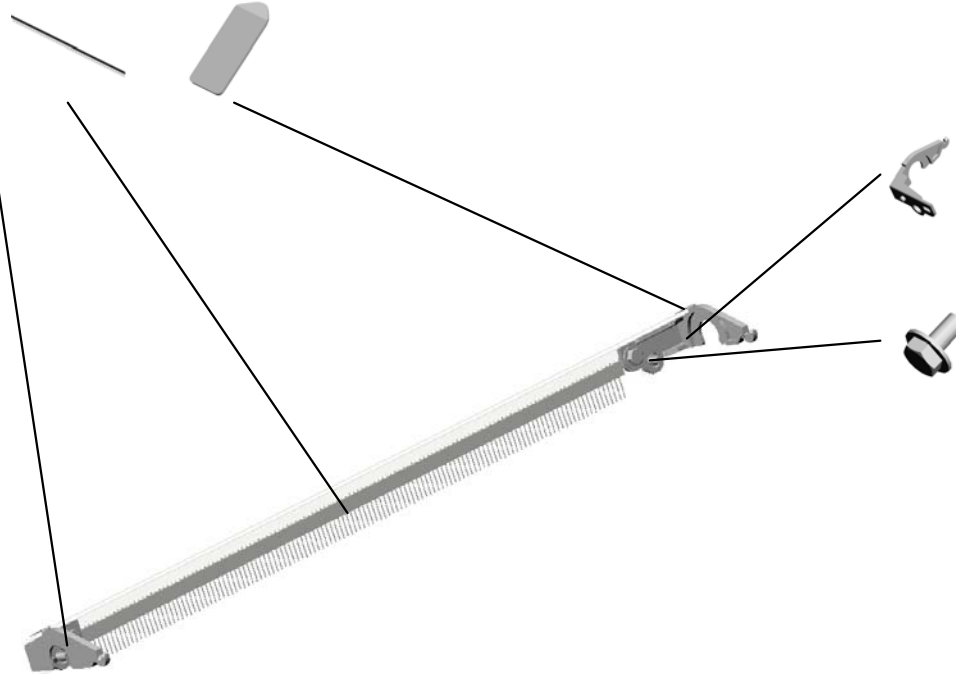
193.D6833666  
LEVER:GUIDE PLA  
TE:CONTACT IMA  
GE SENSOR:FRON  
T



194.D6833667  
LEVER:GUIDE PLA  
TE:CONTACT IMA  
GE SENSOR:REAR



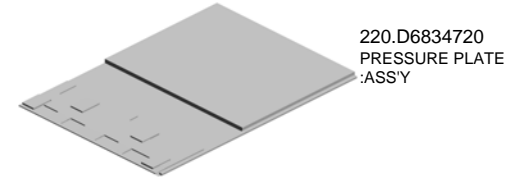
2.03603006N  
(x4)  
SCREW - M3X6



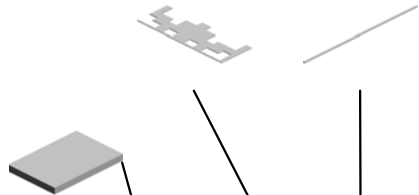
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S004  
PRESSURE PLATE:ASS'Y

219.D6834711 223.D6834725  
GUIDE PLATE:PRE CUSHION:PRESSU  
SSURE PLATE:LEF RE PLATE:SMALL  
T



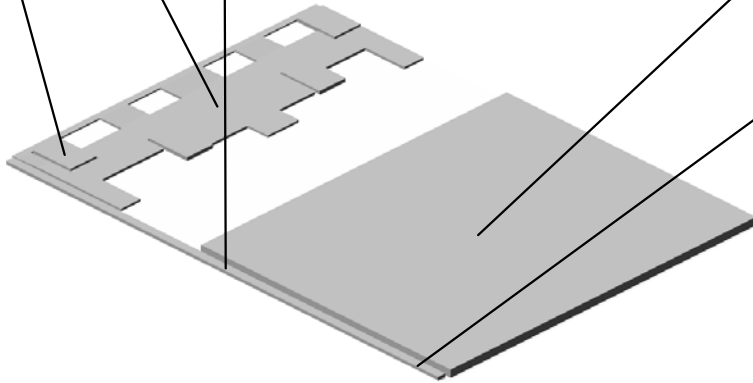
221.D6834722  
(x4)  
CUSHION:TAPE:SMALL



222.D6834724  
CUSHION:PRESSURE PLATE:LARGE



71.B6524743  
SHEET:PRESSURE PLATE:SMALL



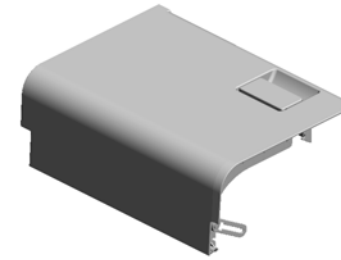
U003\_S001\_S005  
COVER:PAPER FEED:ASS'Y

25.A4221063  
SEAL - 0.7X13X20

244.D7314371  
GRIP:COVER:PAP  
ER FEED

66.B4774117  
SPRING

211.D6834361  
SHAFT:CONTACT  
POINT:GRIP



243.D7314370  
COVER:PAPER FE  
ED:ASSY

213.D6834372  
HOOK:CONTACT P  
OINT:FRONT:GRIP



54.AA143846  
TAPPING SCREW:  
M3X6



210.D6834351  
LINK:STOPPER:CO  
VER:PAPER FEED



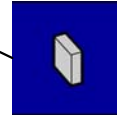
212.D6834367  
GROUND PLATE:H  
OOK:INNER BACK



214.D6834374  
HOOK:CONTACT P  
OINT:INNER BACK:  
GRIP



241.D7314336  
CUSHION:STOPPE  
R:FEELER:ORIGIN  
AL SENSOR



206.D6834343  
PRESSURE PLATE  
:PICKUP



242.D7314352  
BRACKET:PRESSU  
RE:PICKUP



207.D6834344  
COMPRESSION SP  
RING:PICKUP:2.1N



U003\_S001\_S006  
COVER:LOWER:ASS'Y

218.D6834442  
(x2)  
TAPE:PRESSURE  
PLATE

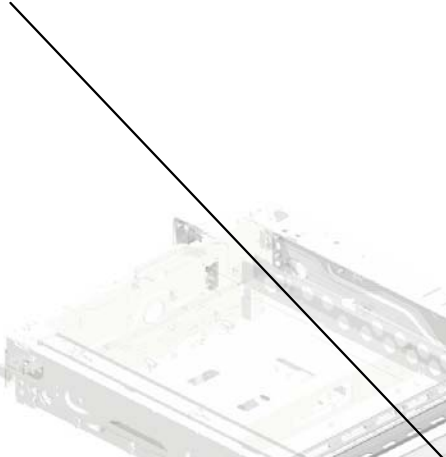


250.D7314510  
COVER:LOWER:AS  
SY

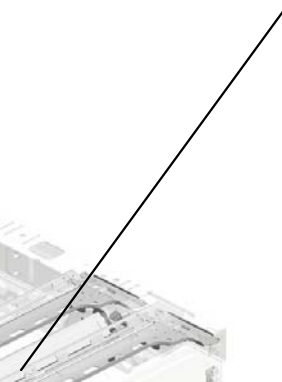
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U004.SCANNER

U004\_S002  
D1361776  
CARRIAGE:NO.2:ASS'Y



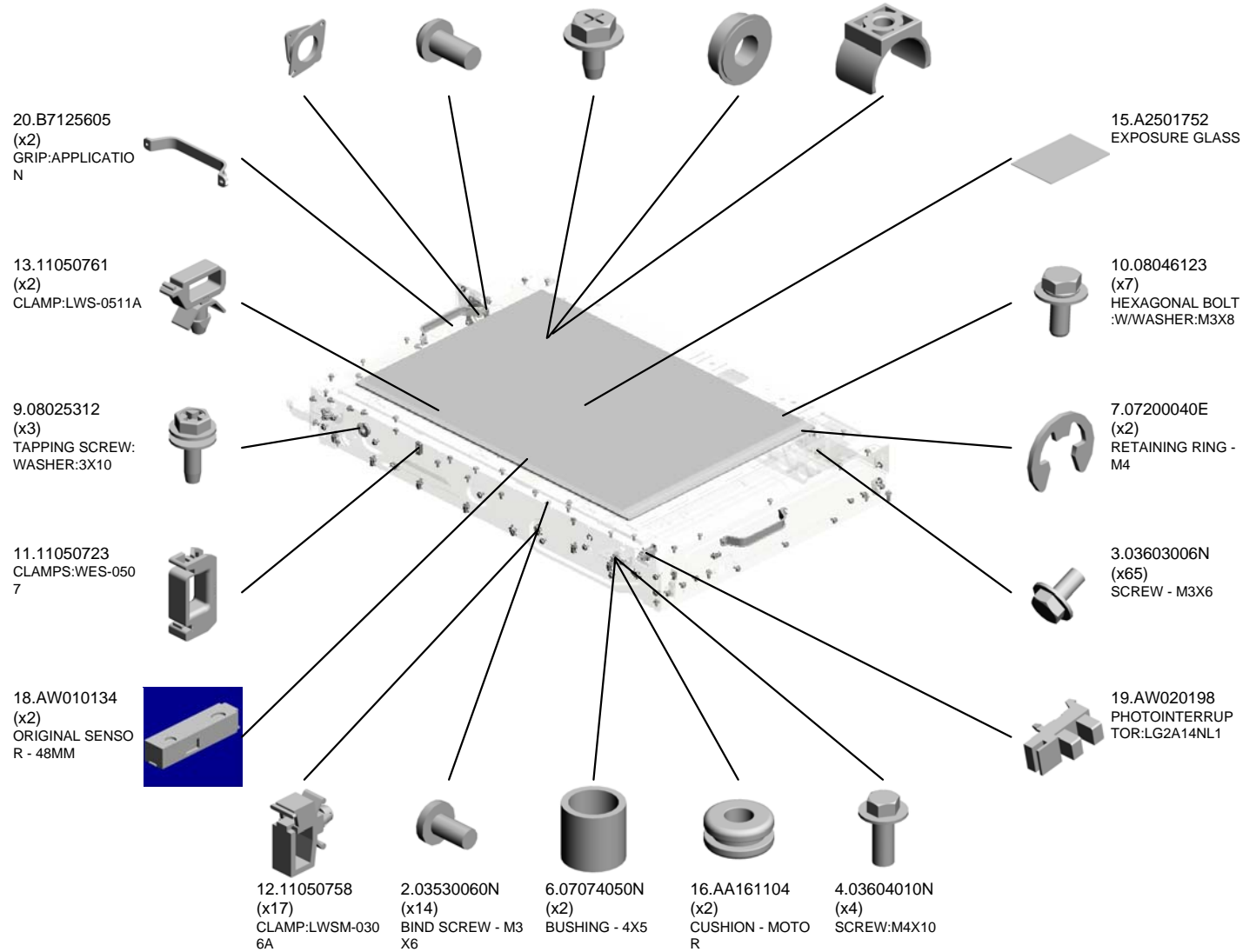
U004\_S001  
D1361751  
CARRIAGE:NO.1:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U004 SCANNER

- 14.A2324666 CUSHION - STEPPER MOTOR
- 1.03130060N (x4) SCREW - M3X6
- 5.04543006Q (x15) TAPPING SCREW - M3X6
- 8.07433808 (x2) RADIAL BALL BEARING: DIA8XDIA16X5
- 21.D0291749 PULLEY: PROTECTION





# U004 SCANNER

37.D1361798 TENSION SPRING:  
TENSION:16N  
36.D1361794 BRACKET:DC STE  
PPER MOTOR:TEN  
SION  
35.D1361793 DC STEPPER MOT  
OR:MM42  
41.D1361803 SYNCHRONOUS B  
ELT:157ST1.5-6.0  
40.D1361802 TIMING PULLEY:65



38.D1361799  
BRACKET:DC STE  
PPER MOTOR

39.D1361801  
SHAFT:DRIVE:SCA  
NNER

23.D1361717  
COVER:SHAFT:SC  
ANNER

24.D1361727  
INNER COVER:SC  
ANNER

22.D1361715  
GUIDE:HARNESS:L  
ED

25.D1361731  
LENSBLOCK SMD:  
ASS'Y

28.D1361759  
GUIDE:FFC:CARRI  
AGE:NO.1

33.D1361787  
GUIDE:FFC:CARRI  
AGE:NO.2

45.D1361811  
(x4)  
PULLEY:PEEN

29.D1361760  
REFLECTOR:SCAN  
NER

44.D1361810  
(x2)  
TENSION SPRING:  
TENSION:11N

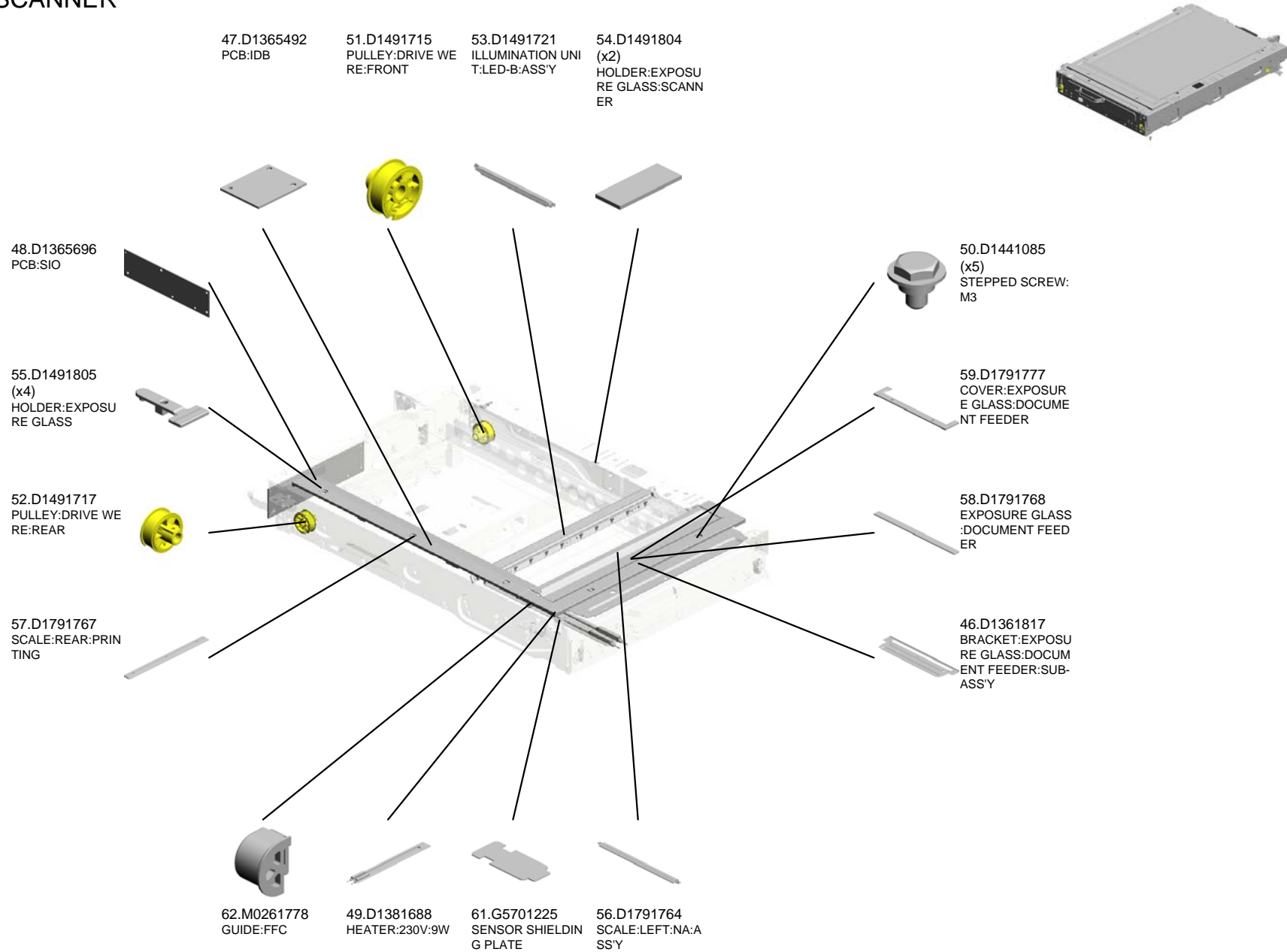
43.D1361809  
(x2)  
BRACKET:TENSIO  
N

42.D1361806  
(x2)  
DRIVE WERE:DIA1

27.D1361758  
(x2)  
CLAMP:WIRE

34.D1361788  
(x2)  
PULLEY:IDLER:CA  
RRIAGE

# U004 SCANNER



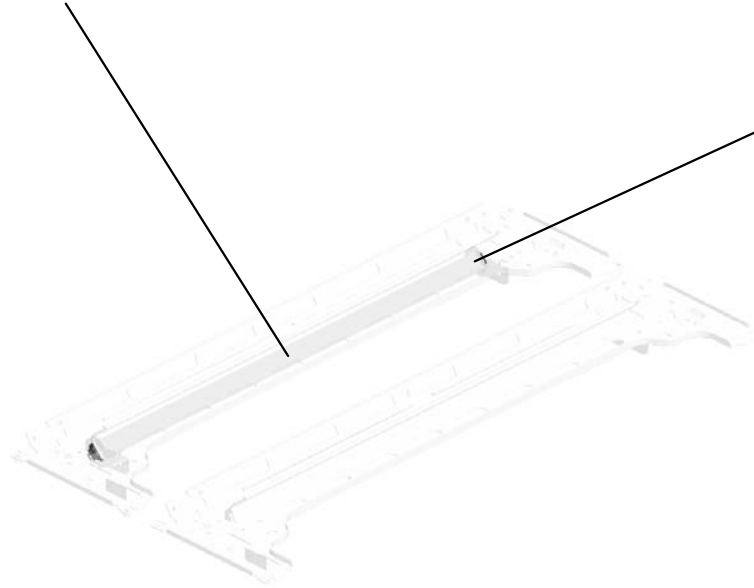
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S001  
CARRIAGE:NO.1:ASS'Y

17.AC030211  
MIRROR:NO.1



26.D1361751  
CARRIAGE:NO.1:A  
SS'Y



63.M0261815  
(x2)  
CLAMP:MIRROR:N  
O.1

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S002  
CARRIAGE:NO.2:ASS'Y

60.G4042810  
(x4)  
SPRING PLATE - 2  
ND MIRROR

31.D1361784  
MIRROR:NO.2:ASS'  
Y



30.D1361776  
CARRIAGE:NO.2:A  
SS'Y



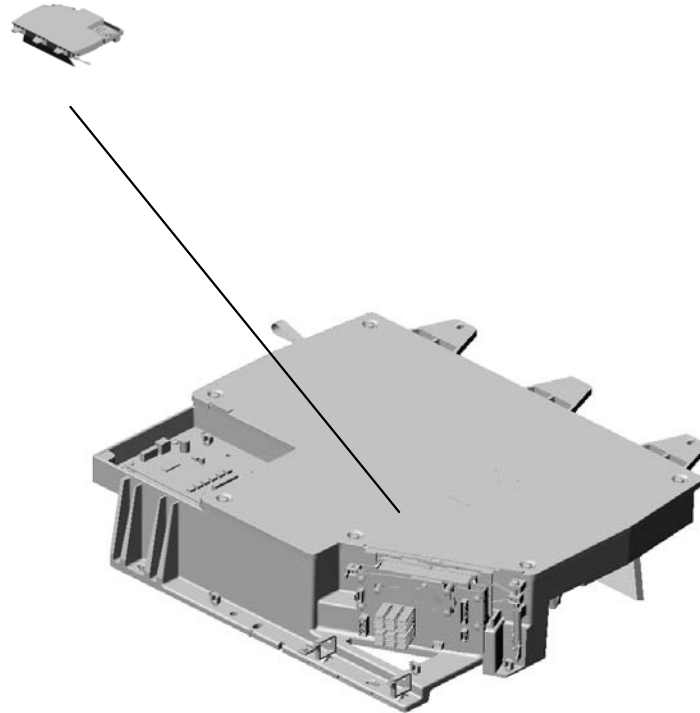
32.D1361785  
MIRROR:NO.3:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U005.LASER UNIT

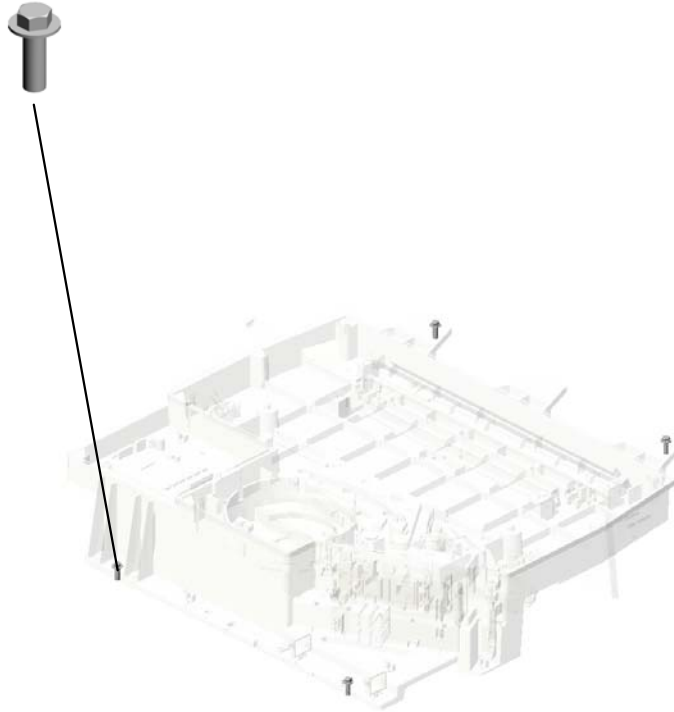
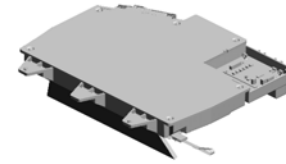
U005\_S001  
D1791901  
OPTICAL WRITING UNIT:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005  
LASER UNIT

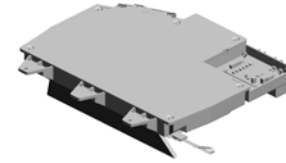
1.03604012N  
(x4)  
SCREW:M4X12



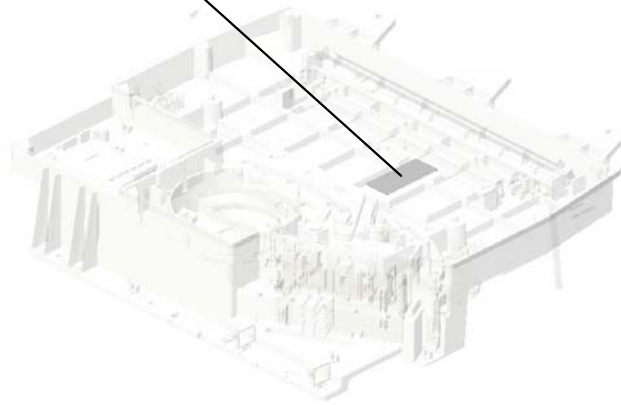
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005\_S001  
OPTICAL WRITING UNIT:ASS'Y

3.G0291982  
LD DECAL



2.D1791901  
OPTICAL WRITING  
UNIT:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006.PAPER BANK

U006\_S008  
D0747546  
TANDEM LCT:LEFT:NA:ASSY

U006\_S009  
D1796685  
TANDEM LCT:RIGHT:NA:ASSY

U006\_S002  
D1796620  
PAPER FEED UNIT:PAPER BANK:ASSY

U006\_S011  
D0747681  
HEAT SINK:HEATER:UPPER:ASSY

U006\_S004  
D1796771  
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASSY

U006\_S005  
D0747631  
PAPER TRAY:UNIVERSAL:DOM:SUB-ASSY

U006\_S001  
D1796620  
PAPER FEED UNIT:PAPER BANK:ASSY

U006\_S006  
D0747631  
PAPER TRAY:UNIVERSAL:DOM:SUB-ASSY

U006\_S003  
D1796620  
PAPER FEED UNIT:PAPER BANK:ASSY

U006\_S010  
B1406226  
HEAT SINK:HEATER:LOWER:EU:ASSY

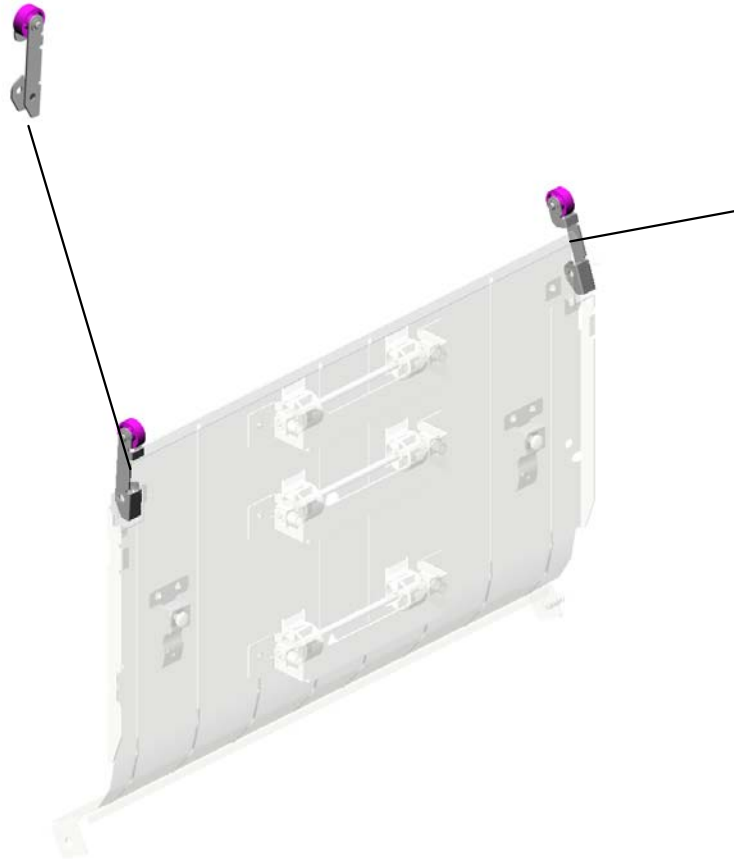
U006\_S007  
D1791559  
INNER COVER:VERTICAL TRANSPORT:ASSY

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



# U006\_S004.GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

U006\_S004\_S002  
D3553840  
BRACKET:DETENT:ASS'Y



U006\_S004\_S001  
D3553810  
BRACKET:DETENT:RIGHT:ASS'Y

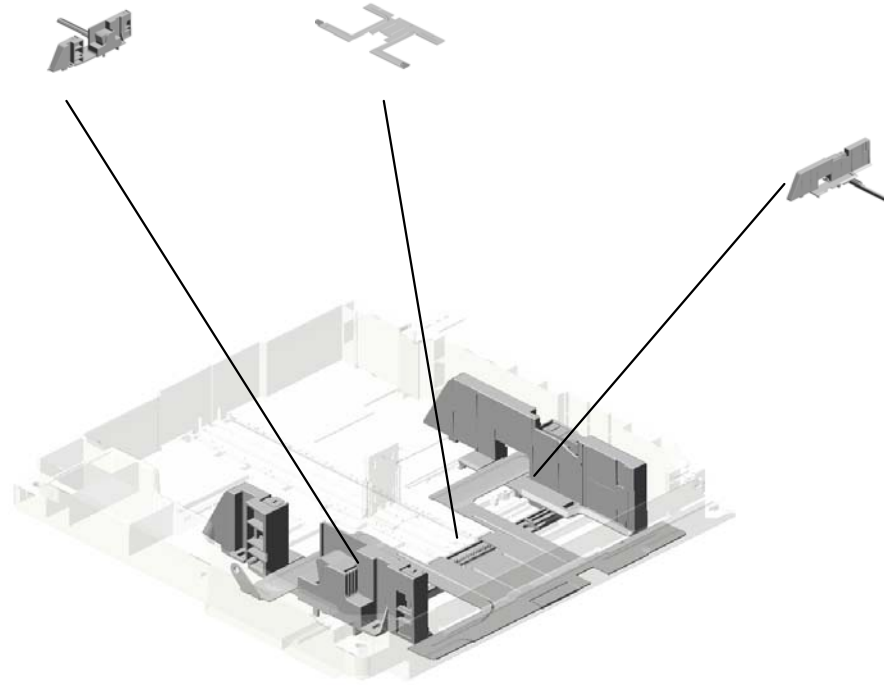
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S005.PAPER TRAY:UNIVERSAL:DOM:SUB-ASS'Y

U006\_S005\_S001  
B1326793  
SIDE FENCE:FRONT:ASS'Y

U006\_S005\_S003  
D0146780  
TRAY BOTTOM PLATE:ASS'Y

U006\_S005\_S002  
B2346490  
SIDE FENCE:REAR:ASS'Y



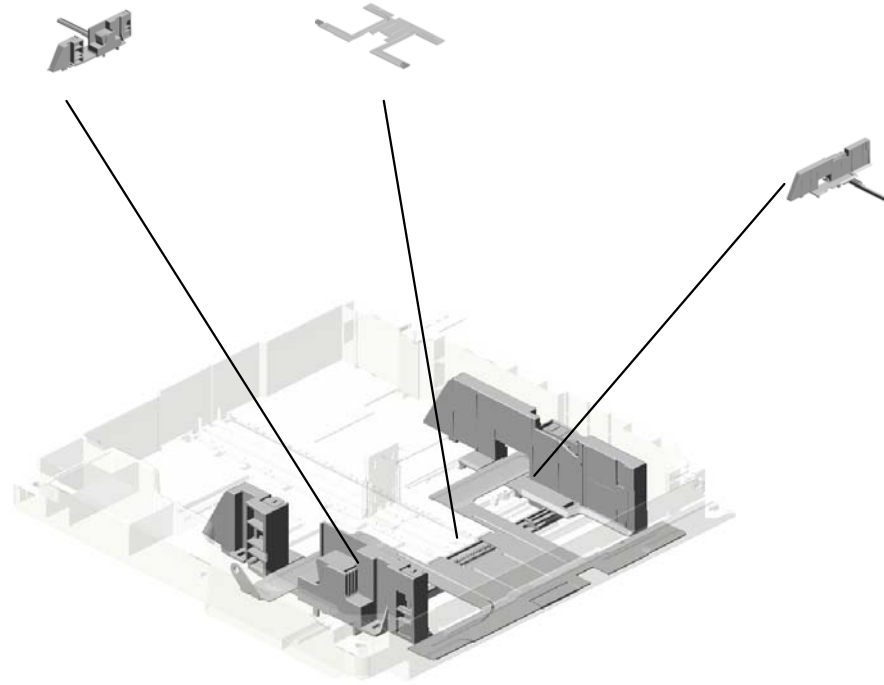
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S006.PAPER TRAY:UNIVERSAL:DOM:SUB-ASS'Y

U006\_S006\_S001  
B1326793  
SIDE FENCE:FRONT:ASS'Y

U006\_S006\_S003  
D0146780  
TRAY BOTTOM PLATE:ASS'Y

U006\_S006\_S002  
B2346490  
SIDE FENCE:REAR:ASS'Y



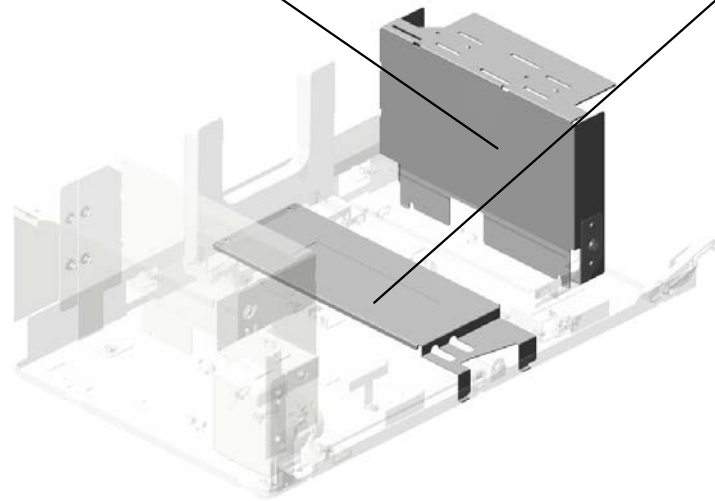
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S008.TANDEM LCT:LEFT:NA:ASS'Y

U006\_S008\_S002  
A2946630  
LEFT REAR FENCE



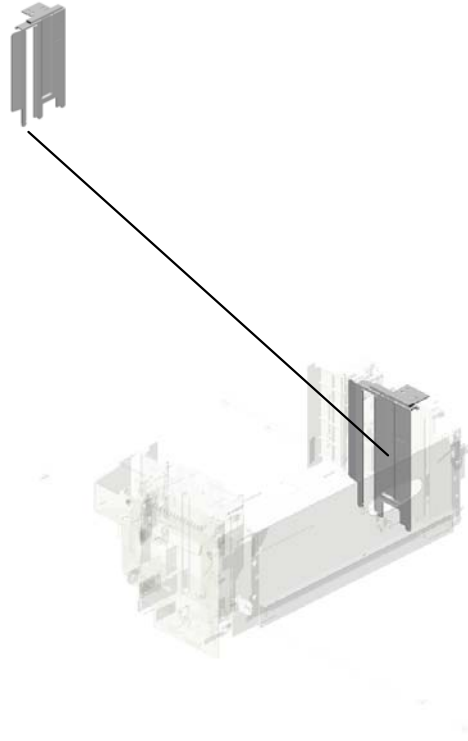
U006\_S008\_S001  
D0747596  
TRAY BOTTOM PLATE:LEFT  
MIDDLE:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006\_S009.TANDEM LCT:RIGHT:NA:ASS'Y

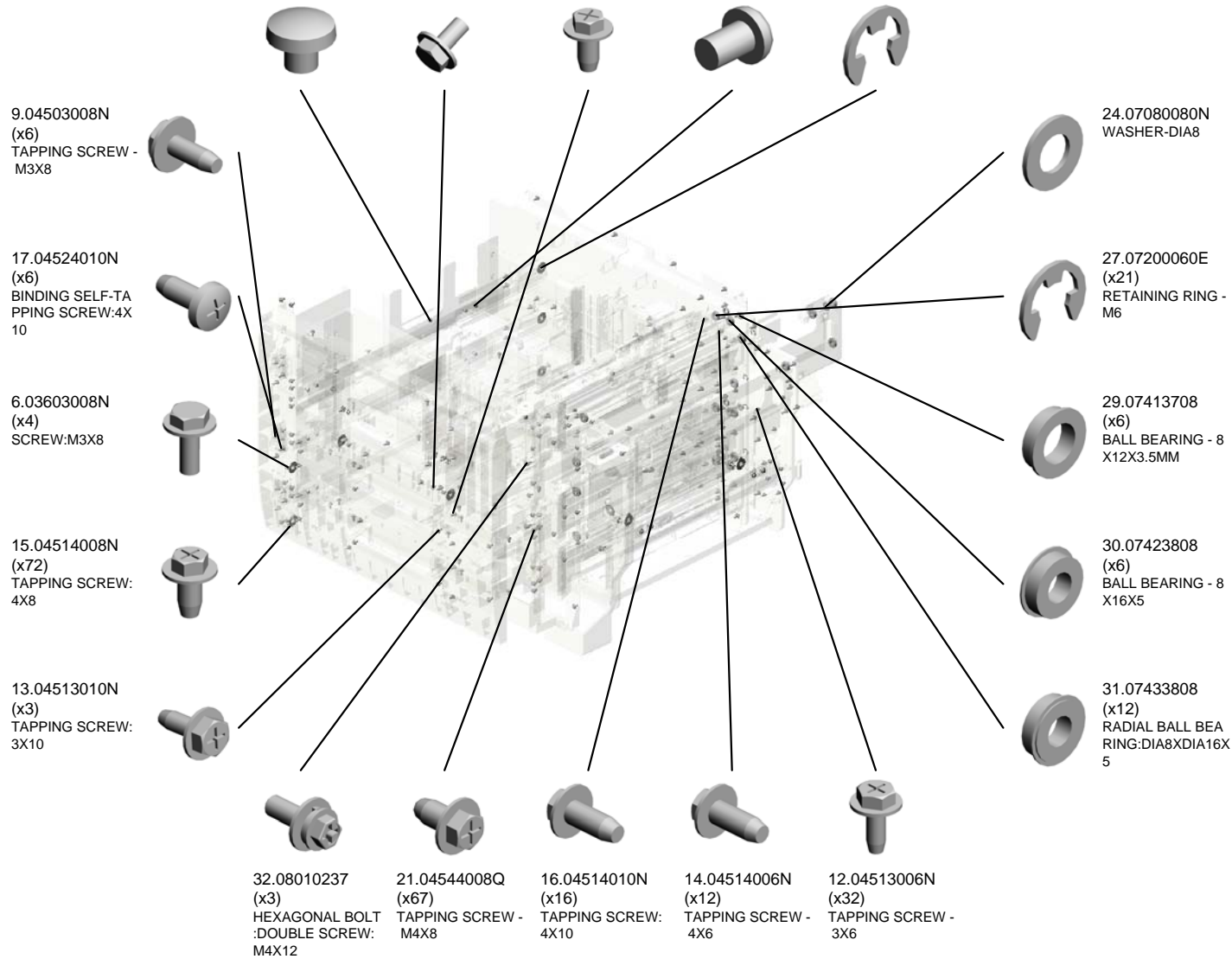
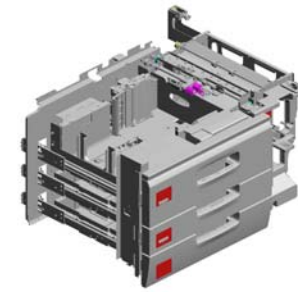
U006\_S009\_S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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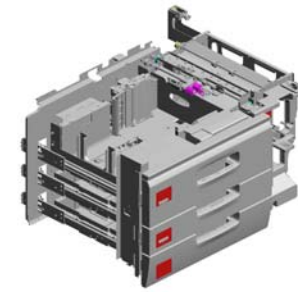
# U006 PAPER BANK

- 3.03540040N (x2) SCREW-M4X4
- 5.03603006N (x3) SCREW - M3X6
- 10.04504008N (x18) TAPPING SCREW - M4X8
- 4.03540060N (x15) SCREW-M4X6
- 26.07200040E (x18) RETAINING RING - M4



# U006 PAPER BANK

47.11050516 (x11) CLAMP  
 34.08030058 (x2) STEPPED SCREW  
 33.08025220 TAPPING SCREW - M4X8  
 45.11050490 (x3) HARNESS CLAMP - IWS-2218  
 52.11050724 CLAMPS:WES-121 0



46.11050511 (x19) HARNESS CLAMP - LWS-0306ZC



35.08046123 HEXAGONAL BOLT :W/WASHER:M3X8



76.AA043324 TIMING BELT - B40 S2M152



50.11050692 (x12) CLAMP:LES-0503



37.08050089 (x4) RETAINING RING - M4



77.AA043325 TIMING BELT - B40 S2M250



58.67542866 (x2) ROLLER - POSITIONING GUIDE



55.52152621 SNAP RING - M6



48.11050534 (x6) CLAMP



51.11050723 CLAMPS:WES-050 7



40.09514006N (x18) SCREW:POLISHED ROUND:M4X6



56.54472681 (x4) SNAP RING



43.11050487 (x11) HARNESS CLAMP



78.AA043647 TIMING BELT:60S2 M188

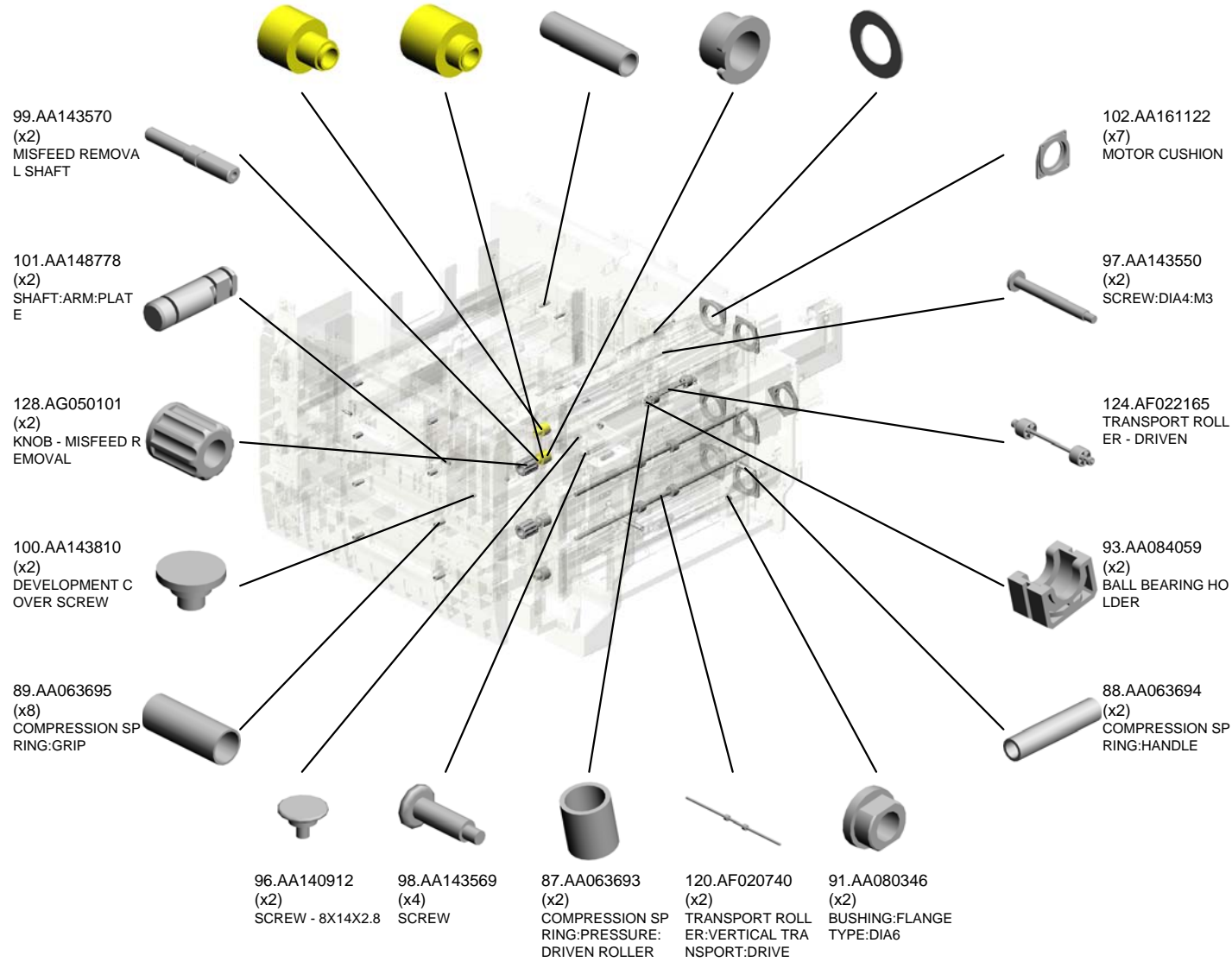
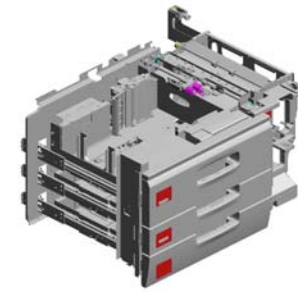


60.A2324666 CUSHION - STEPPER MOTOR



# U006 PAPER BANK

- 110.AB017725 (x2) GEAR/TIMING PULLEY - 20Z/20T
- 111.AB017726 (x2) GEAR/TIMING PULLEY - 20Z/20T
- 86.AA063268 (x2) CONNECTOR SPRING
- 90.AA080265 (x2) BUSHING:6X8X5
- 94.AA132203 SPACER - 6MM





# U006 PAPER BANK

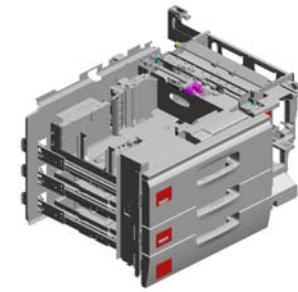
141.B0656136  
(x3)  
TRAY LOCK ARM

186.B2346141  
POSITIONING SLE  
EVE - INNER BACK

149.B0656769  
LOCK ARM

161.B1326726  
BRACKET:ARM:AS  
S'Y

165.B1326764  
BRACKET:CONNE  
CTOR:RIGHT



164.B1326763  
BRACKET:CONNE  
CTOR:LEFT

187.B2346181  
(x2)  
SLIDE RAIL - RIGH  
T

197.B2346455  
BRACKET - UPPER

133.AW500010  
(x2)  
PUSH SWITCH

147.B0656591  
(x2)  
PAPER TRAY HOL  
DER BASE

188.B2346188  
(x2)  
SLIDE SLEEVE PO  
SITIONING

134.AW500023  
(x2)  
PUSH SWITCH

177.B1327591  
RAIL:PAPER TRAY:  
ASS'Y

189.B2346198  
COVER - SPAPER  
SIZE SENSOR

185.B2346120  
(x2)  
BRACKET:POSITIO  
NING:PAPER TRAY

136.AX040157  
(x7)  
STEPPER MOTOR  
DC1.68V 6.7W

162.B1326759  
DC MOTOR:RISE:T  
ANDEM LCT:ASS'Y

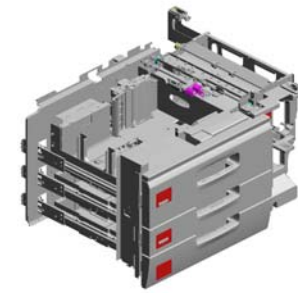
163.B1326762  
DC SOLENOID:CO  
UPLING:ASS'Y

138.AX040254  
(x2)  
DC MOTOR:RISING  
TRAY:ASS'Y:1.007  
W:BURUSH

137.AX040158  
STEPPER MOTOR  
DC2.64V 6.3W

# U006 PAPER BANK

- 207.B2346531 (x3) TIGHTENER BRACKET
- 209.B2346533 (x3) TIMING BELT - S2 M152
- 206.B2346530 (x3) BRACKET
- 210.B2346541 (x3) FEED DRIVE SHAFT
- 203.B2346506 (x6) TIMING PULLEY - 30T



236.D0590761  
SPRING:TANDEM  
TRAY:LOCK



221.B2476753  
LOCK SPRING - LARGE



222.B2476754  
LOCK SPRING - SMALL



227.B8343312  
(x4)  
COLLAR



235.D0462862  
(x2)  
DECAL:H-TEMP WARNING:HEATER



198.B2346475  
BRACKET - LOWER



200.B2346495  
(x2)  
GUIDE:FRONT:PAPER TRAY



226.B3033682  
MISFEED REMOVAL KNOB



230.C2693566  
BUSHING:MM8:PRESSURE:DRIVE



201.B2346497  
(x2)  
GUIDE:REAR:PAPER TRAY



211.B2346542  
(x3)  
GRIP DRIVE SHAFT



205.B2346514  
(x3)  
TIMING BELT - S2 M126



208.B2346532  
(x3)  
TIGHTENER BRACKET



204.B2346508  
(x7)  
TENSION SPRING

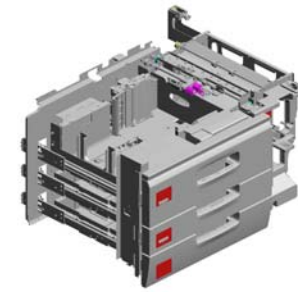


212.B2346565  
HARNES CLAMP BRACKET



# U006 PAPER BANK

260.D0747330 SLIDE RAIL:LEFT:NO.1  
 257.D0626692 (x2) SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASS'Y  
 261.D0747331 STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN  
 263.D0747335 (x2) STAY:SLIDE RAIL:LEFT:NO.2  
 246.D0596591 (x2) SPRING:PAPER TRAY:LOCK



271.D0747392  
DECAL:PAPER TRAY:NO.1



262.D0747333  
STAY:SLIDE RAIL:LEFT FRONT:NO.1



240.D0596170 (x2)  
BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y



272.D0747393  
DECAL:PAPER TRAY:NO.2



254.D0596721 (x2)  
STOPPER:PAPER TRAY



255.D0596725 (x2)  
BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN



241.D0596172 (x2)  
PAPER TRAY STOPPER



265.D0747381  
DECAL:VERTICAL TRANSPORT:A1



264.D0747349 (x4)  
COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE SENSOR



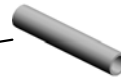
245.D0596496 (x2)  
GUIDE:MIDDLE:PAPER TRAY



256.D0596765  
DC SOLENOID:LOCK:ASS'Y



239.D0596121 (x2)  
SPRING:CONNECTOR:TANDEM LOCK



250.D0596664  
GUIDE:MIDDLE:PAPER TRAY



258.D0743173 (x5)  
TIMING PULLEY:S2M:25T

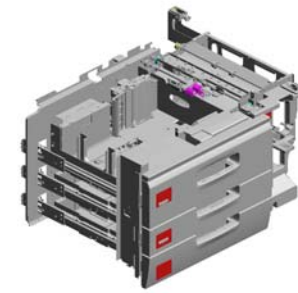


237.D0592399 (x2)  
FLANGED HEXAGONAL HEAD BOLT:M3\*4



# U006 PAPER BANK

282.D0747563 BRACKET:SLIDER:GRIP  
 280.D0747561 GRIP:UPPER  
 281.D0747562 GRIP:LOWER  
 284.D0747573 (x2) BRACKET:ARM:PLATE  
 295.D1796643 RAIL:TANDEM LCT:MIDDLE:ASS'Y



283.D0747567 BRACKET:ARM:LINK:LEFT

297.D1796726 (x3) COVER:LED:MAIN

287.D0747603 (x2) PLATE:GRIP:PAPER TRAY:NO.2

288.D0747606 (x2) GRIP:PAPER TRAY:NO.2

289.D0747607 (x2) ARM:PAPER TRAY:GRIP

273.D0747431 STAY:HANDLE:ASS'Y

274.D0747433 (x2) STUD:HANDLE:RELEASE:ASS'Y

308.D1796761 SYNCHRONOUS BELT:60S2M226

309.D1796762 SYNCHRONOUS BELT:60S2M166

275.D0747446 BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT

307.D1796759 SHAFT:JOINT:CONNECTING:ASS'Y

306.D1796758 SYNCHRONOUS BELT:80S2M216

305.D1796757 SHAFT:DRIVE

310.D1796763 SYNCHRONOUS BELT:80S2M300

304.D1796751 BRACKET:STM:MM56:TRANSPORT:LENGTHWISE

# U006 PAPER BANK

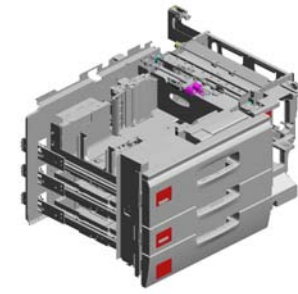
332.D1797561  
ARM:LINK:LEFT

328.D1797540  
(x8)  
SCREW:DIA6:M4X3  
:ADHESIVE

330.D1797551  
COVER:PAPER TR  
AY:NO.1

329.D1797550  
COVER:PAPER TR  
AY:NO.1:UPPER

333.D1797562  
ARM:LINK:RIGHT



331.D1797560  
(x2)  
JOINT:LINK:UN LO  
CK

327.D1797519  
(x2)  
BRACKET:STOPPE  
R:PAPER TRAY

326.D1797518  
(x2)  
SHAFT:STOPPER:  
PAPER TRAY

324.D1797512  
COVER:PAPER TR  
AY:NO.2

325.D1797513  
COVER:PAPER TR  
AY:NO.3

318.D1796784  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F3

319.D1796786  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F2

320.D1796790  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F2:LOWER

317.D1796783  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F1:LOWER

313.D1796766  
TRANSPORT ROLL  
ER:VERTICAL TRA  
NSPORT:DRIVE:C  
ONNECTING

321.D1796797  
COMPRESSION SP  
RING:JOINT:TRAN  
SPORT

311.D1796764  
SYNCHRONOUS B  
ELT:80S2M242

312.D1796765  
TRANSPORT ROLL  
ER:VERTICAL TRA  
NSPORT:DRIVE:EX  
IT

316.D1796781  
GUIDE PLATE:VER  
TICAL TRANSPOR  
T:F1

315.D1796775  
GUIDE PLATE:OPE  
N AND CLOSE:VER  
TICAL TRANSPOR  
T:UPPER

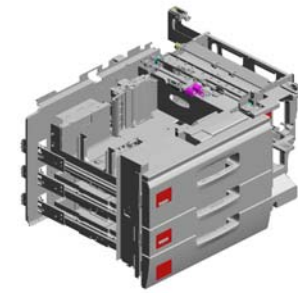
# U006 PAPER BANK

352.D5165200  
(x6)  
PCB:LED:ASS'Y

334.D1797564  
BRACKET:SLIDER:  
GRIP:UPPER

339.D1797579  
COVER:GRIP:INNE  
R BACK

340.D1797580  
STAY:COVER:TAN  
DEM LCT



342.D1797591  
(x3)  
PLATE:TRANSPAR  
ENT:LED

344.D1797597  
(x3)  
COVER:LED

343.D1797596  
(x3)  
DIFFUSION PLATE:  
LED

351.D5161326  
DECAL:PAPER TR  
AY:DESIGN SKETC  
H:3



336.D1797573  
BRACKET:ARM:UN  
LOCK

337.D1797574  
SHAFT:ARM:UN LO  
CK

338.D1797576  
(x2)  
ARM:LINK:UN LOC  
K

341.D1797585  
STOPPER:TANDE  
M LCT

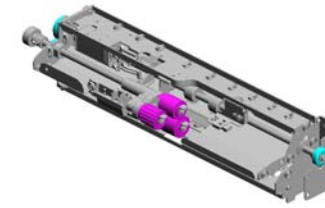
353.G1784912  
(x5)  
PULLEY:S2M:30T

355.GW010007  
(x4)  
PHOTO REFLECTI  
ON SENSOR:EXIT

335.D1797566  
BRACKET:ARM:LIN  
K:RIGHT

349.D3553844  
(x4)  
SHOE:HANDLE:RE  
LEASE

U006\_S001  
PAPER FEED UNIT:PAPER BANK:ASS'Y



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

28.07413506 (x4) BALL BEARING - 6 X12X4 MM  
8.04340060N (x3) PAN SELF-TAPPING SCREW:M4X6  
36.08050088 (x2) RETAINING RING - M6  
79.AA060523 PICK-UP PRESSURE SPRING  
22.05730030E HEXAGON HEADLESS SET SCREW - M3X3

49.11050551 (x2) CLAMP:LES-0505

87.AA063693 (x2) COMPRESSION SPRING:PRESSURE-DRIVEN ROLLER

46.11050511 (x13) HARNESS CLAMP - LWS-0306ZC

14.04514006N (x6) TAPPING SCREW - 4X6

20.04544006Q (x13) TAPPING SCREW: 4X6

57.54472706 GEAR - 15T

93.AA084059 (x2) BALL BEARING HOLDER

85.AA061000 SPRING - 1.42N

80.AA060575 RELEASE SPRING

38.08050092 (x2) RETAINING RING - 3M

92.AA083009 CLUTCH ROLLER - 8X18X11

27.07200060E (x4) RETAINING RING - M6

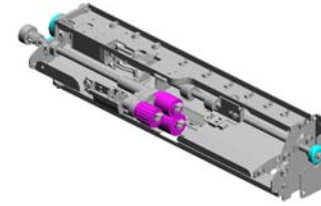
30.07423808 (x2) BALL BEARING - 8 X16X5

26.07200040E (x7) RETAINING RING - M4

37.08050089 RETAINING RING - M4

U006\_S001

PAPER FEED UNIT:PAPER BANK:ASS'Y



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

- 129.AW010107 (x2) PAPER FEED SENSOR
- 193.B2346275 PICKUP ARM
- 142.B0656345 PAPER END SENSOR BRACKET
- 195.B2346288 BSENSOR BRACKET - SENSOR
- 131.AW020145 PHOTOINTERRUPTOR:FLAT

125.AF030072  
PAPER FEED ROLLER:PICKUP



183.B2342624  
BALL BEARING - 8 X12X5



126.AF031080  
PAPER FEED ROLLER:FEED



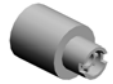
127.AF032080  
PAPER FEED ROLLER:SEPARATE



228.BB013007  
GEAR - 20Z



196.B2346301  
TORQUE LIMITER: 75MN M



121.AF020743  
TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT



122.AF020744  
TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT



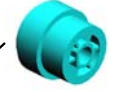
192.B2346242  
GUIDE - ROLLER:DRIVEN PRESSURE



191.B2346223  
DRIVEN REVERSE SHAFT



112.AB017771  
GEAR:TRANSPORT ROLLER:INPUT:Z 23/Z28



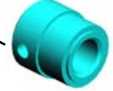
194.B2346282  
PICKUP DC SOLENOID



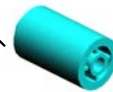
190.B2346222  
REVERSE DRIVE SHAFT



106.AB011591  
GEAR:REVERSE



105.AB011392  
DRIVE REVERSE GEAR - 24Z

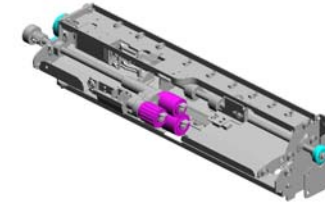


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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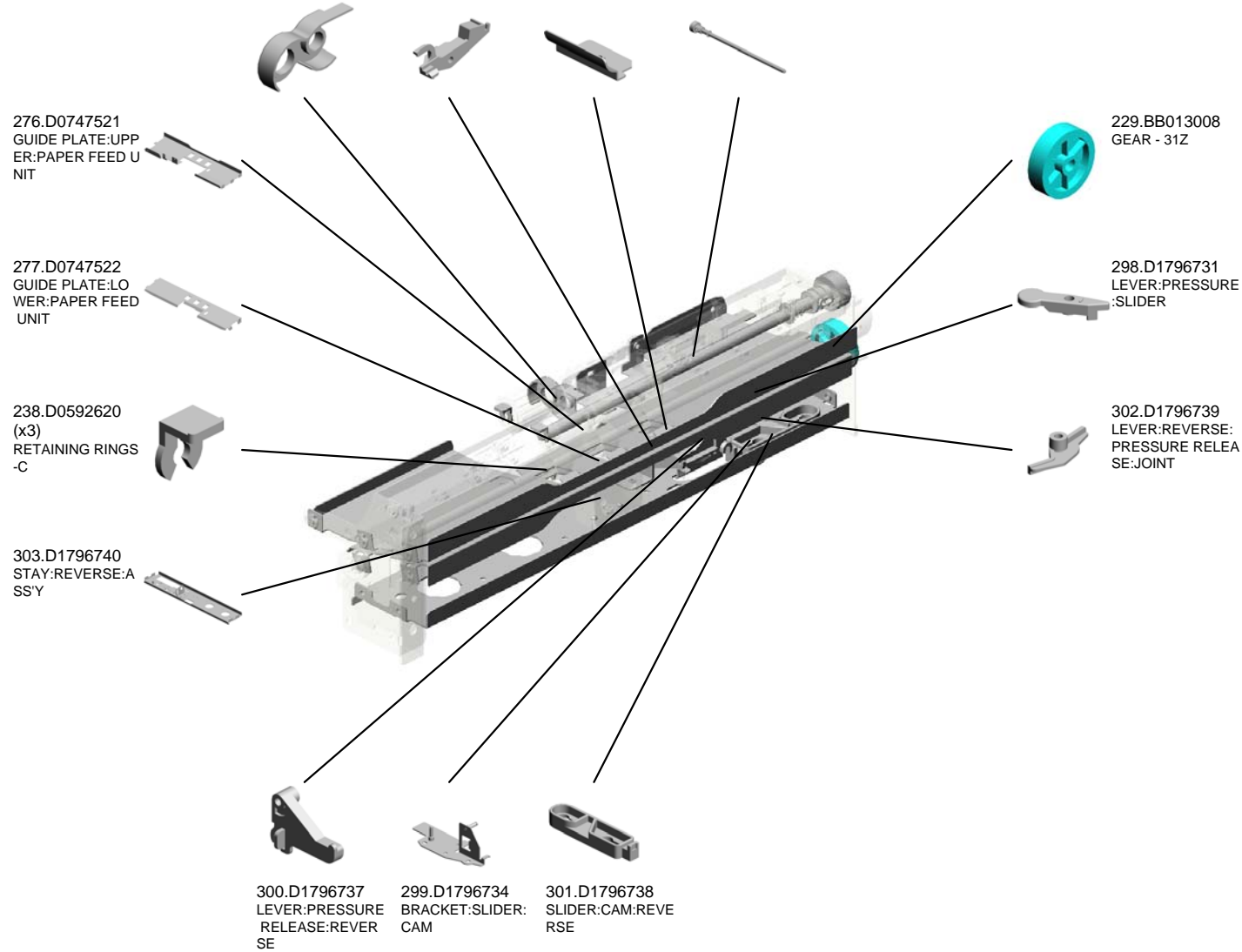


U006\_S001  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

243.D0596277 COVER:GEAR:PAPER FEED ROLLER  
 242.D0596212 LEVER:PRESSURE :REVERSE  
 244.D0596278 COVER:GEAR:REVERSE  
 278.D0747527 SHAFT:FEED:ASS'Y



294.D1796620 PAPER FEED UNIT :PAPER BANK:ASS'Y



U006\_S002

PAPER FEED UNIT:PAPER BANK:ASS'Y

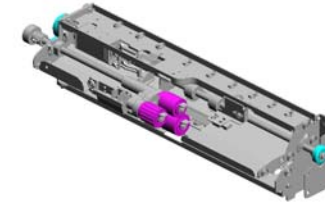
28.07413506  
(x4)  
BALL BEARING - 6  
X12X4 MM

8.04340060N  
(x3)  
PAN SELF-TAPPIN  
G SCREW:M4X6

36.08050088  
(x2)  
RETAINING RING -  
M6

79.AA060523  
PICK-UP PRESSUR  
E SPING

22.05730030E  
HEXAGON HEADL  
ESS SET SCREW -  
M3X3



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

49.11050551  
(x2)  
CLAMP:LES-0505



87.AA063693  
(x2)  
COMPRESSION SP  
RING:PRESSURE:  
DRIVEN ROLLER



46.11050511  
(x13)  
HARNES CLAMP -  
LWS-0306ZC



14.04514006N  
(x6)  
TAPPING SCREW -  
4X6



20.04544006Q  
(x13)  
TAPPING SCREW:  
4X6



57.54472706  
GEAR - 15T



93.AA084059  
(x2)  
BALL BEARING HO  
LDER



85.AA061000  
SPRING - 1.42N



80.AA060575  
RELEASE SPRING



38.08050092  
(x2)  
RETAINING RING -  
3M



92.AA083009  
CLUTCH ROLLER -  
8X18X11



27.07200060E  
(x4)  
RETAINING RING -  
M6



30.07423808  
(x2)  
BALL BEARING - 8  
X16X5



26.07200040E  
(x7)  
RETAINING RING -  
M4

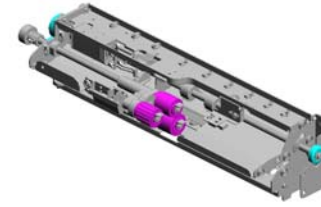


37.08050089  
RETAINING RING -  
M4



U006\_S002

PAPER FEED UNIT:PAPER BANK:ASS'Y



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

129.AW010107 (x2) PAPER FEED SENSOR  
193.B2346275 PICKUP ARM  
142.B0656345 PAPER END SENSOR BRACKET  
195.B2346288 BSENSOR BRACKET - SENSOR  
131.AW020145 PHOTOINTERRUPTOR:FLAT

125.AF030072  
PAPER FEED ROLLER:PICKUP



183.B2342624  
BALL BEARING - 8 X12X5



126.AF031080  
PAPER FEED ROLLER:FEED



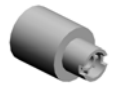
127.AF032080  
PAPER FEED ROLLER:SEPARATE



228.BB013007  
GEAR - 20Z



196.B2346301  
TORQUE LIMITER: 75MN M



121.AF020743  
TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT



122.AF020744  
TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT



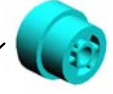
192.B2346242  
GUIDE - ROLLER:DRIVEN PRESSURE



191.B2346223  
DRIVEN REVERSE SHAFT



112.AB017771  
GEAR:TRANSPORT ROLLER:INPUT:Z 23/Z28



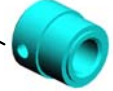
194.B2346282  
PICKUP DC SOLENOID



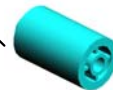
190.B2346222  
REVERSE DRIVE SHAFT



106.AB011591  
GEAR:REVERSE



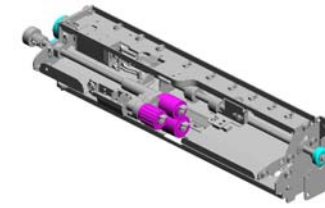
105.AB011392  
DRIVE REVERSE GEAR - 24Z



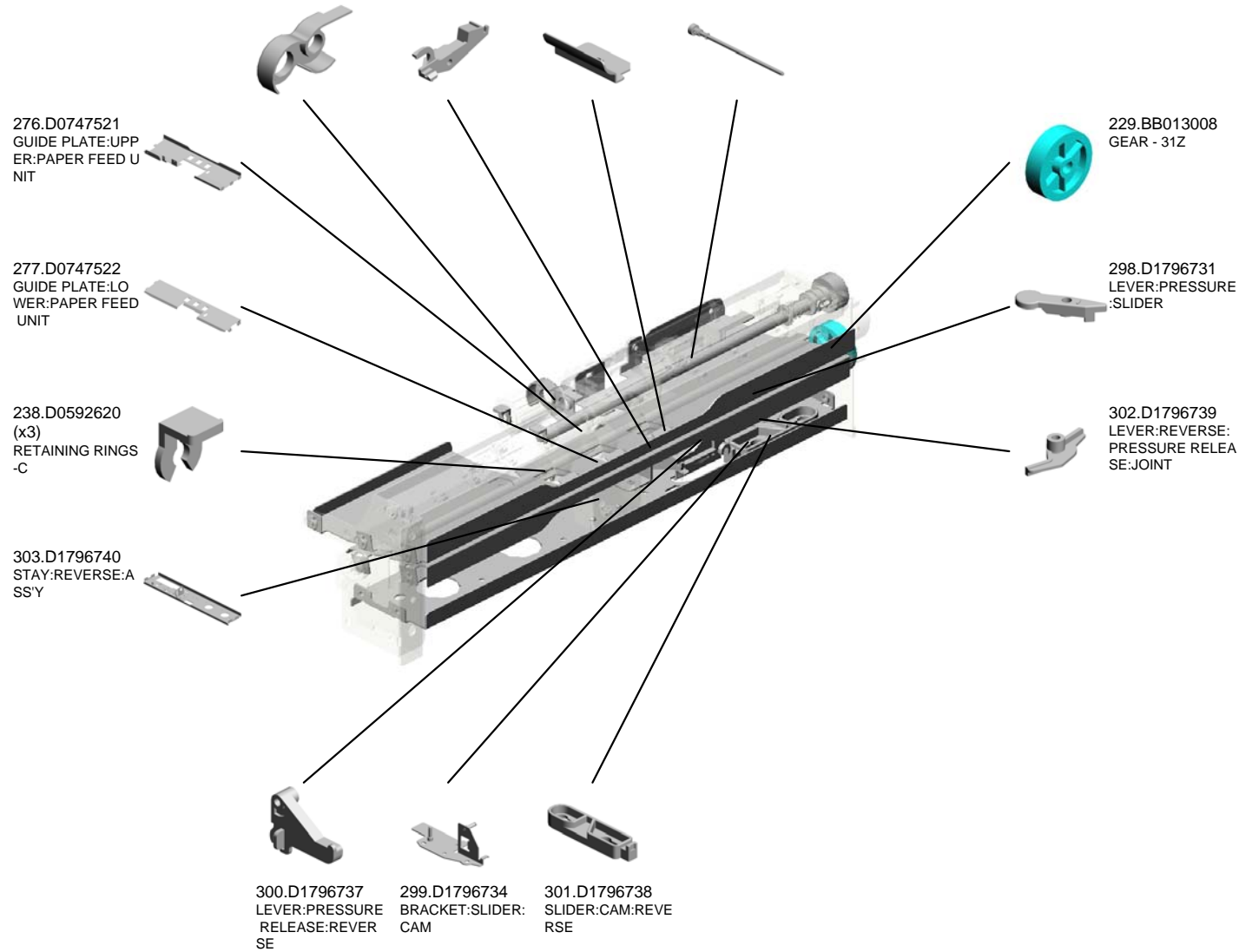
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S002  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

243.D0596277 COVER:GEAR:PAPER FEED ROLLER  
 242.D0596212 LEVER:PRESSURE :REVERSE  
 244.D0596278 COVER:GEAR:REVERSE  
 278.D0747527 SHAFT:FEED:ASS'Y



294.D1796620 PAPER FEED UNIT :PAPER BANK:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S003

PAPER FEED UNIT:PAPER BANK:ASS'Y

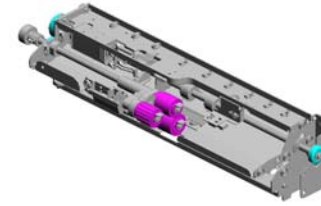
28.07413506  
(x4)  
BALL BEARING - 6  
X12X4 MM

8.04340060N  
(x3)  
PAN SELF-TAPPIN  
G SCREW:M4X6

36.08050088  
(x2)  
RETAINING RING -  
M6

79.AA060523  
PICK-UP PRESSUR  
E SPING

22.05730030E  
HEXAGON HEADL  
ESS SET SCREW -  
M3X3



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

49.11050551  
(x2)  
CLAMP:LES-0505



87.AA063693  
(x2)  
COMPRESSION SP  
RING:PRESSURE:  
DRIVEN ROLLER



46.11050511  
(x13)  
HARNES CLAMP -  
LWS-0306ZC



14.04514006N  
(x6)  
TAPPING SCREW -  
4X6



20.04544006Q  
(x13)  
TAPPING SCREW:  
4X6



57.54472706  
GEAR - 15T



93.AA084059  
(x2)  
BALL BEARING HO  
LDER



85.AA061000  
SPRING - 1.42N



80.AA060575  
RELEASE SPRING



38.08050092  
(x2)  
RETAINING RING -  
3M



92.AA083009  
CLUTCH ROLLER -  
8X18X11



27.07200060E  
(x4)  
RETAINING RING -  
M6



30.07423808  
(x2)  
BALL BEARING - 8  
X16X5



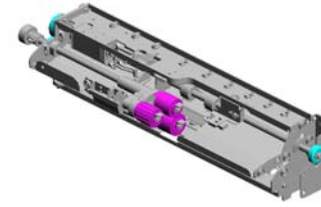
26.07200040E  
(x7)  
RETAINING RING -  
M4



37.08050089  
RETAINING RING -  
M4

U006\_S003

PAPER FEED UNIT:PAPER BANK:ASS'Y



294.D1796620  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

- 129.AW010107 (x2) PAPER FEED SENSOR
- 193.B2346275 PICKUP ARM
- 142.B0656345 PAPER END SENSOR BRACKET
- 195.B2346288 BSENSOR BRACKET - SENSOR
- 131.AW020145 PHOTOINTERRUPTOR:FLAT

125.AF030072  
PAPER FEED ROLLER:PICKUP



183.B2342624  
BALL BEARING - 8 X12X5



126.AF031080  
PAPER FEED ROLLER:FEED



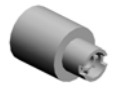
127.AF032080  
PAPER FEED ROLLER:SEPARATE



228.BB013007  
GEAR - 20Z



196.B2346301  
TORQUE LIMITER: 75MN M



121.AF020743  
TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT



122.AF020744  
TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT



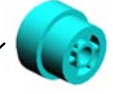
192.B2346242  
GUIDE - ROLLER:DRIVEN PRESSURE



191.B2346223  
DRIVEN REVERSE SHAFT



112.AB017771  
GEAR:TRANSPORT ROLLER:INPUT:Z 23/Z28



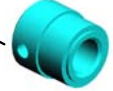
194.B2346282  
PICKUP DC SOLENOID



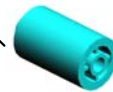
190.B2346222  
REVERSE DRIVE SHAFT



106.AB011591  
GEAR:REVERSE



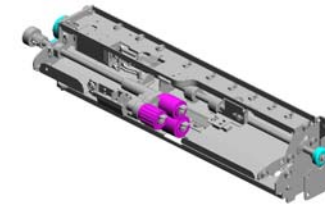
105.AB011392  
DRIVE REVERSE GEAR - 24Z



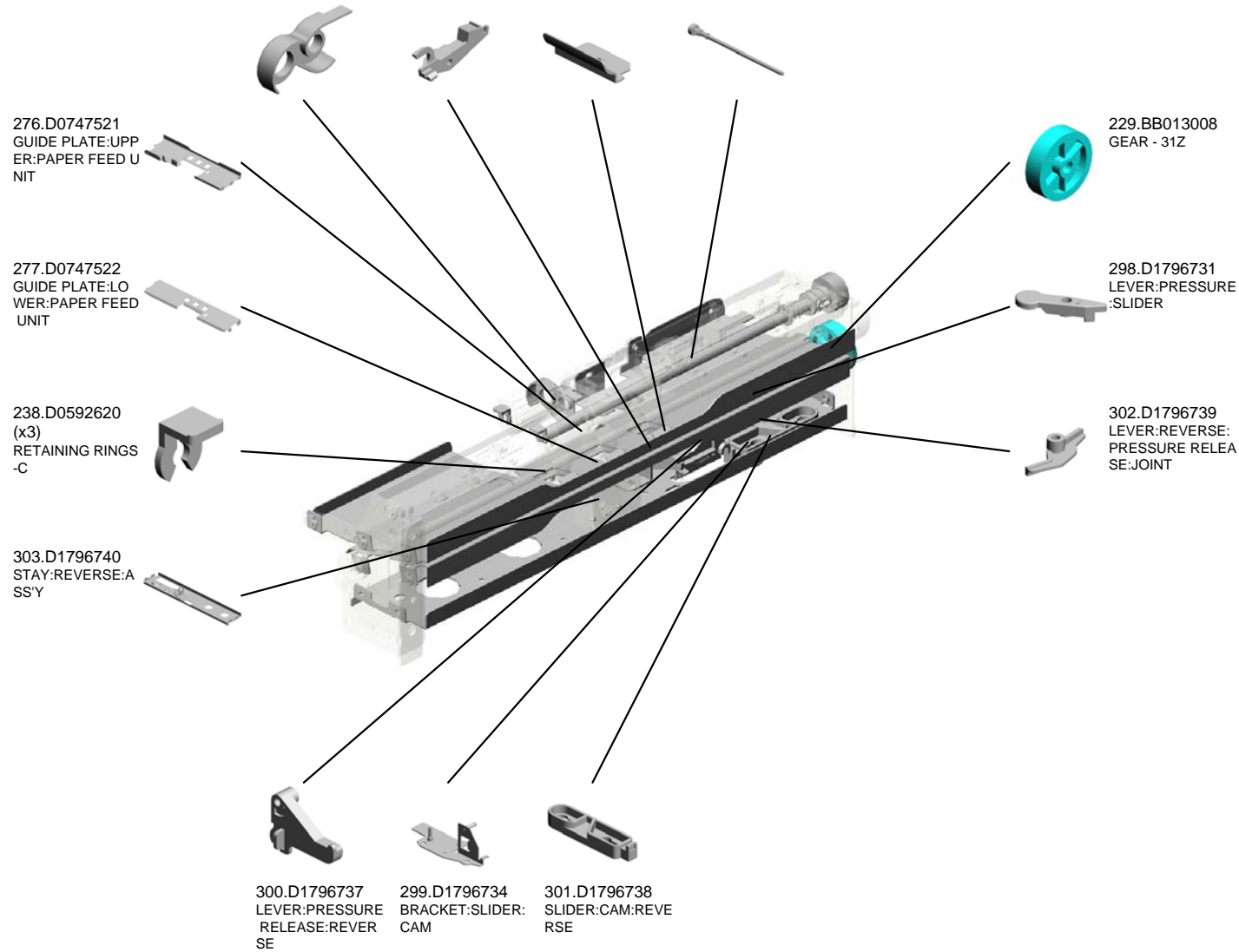
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S003  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

243.D0596277 COVER:GEAR:PAPER FEED ROLLER  
 242.D0596212 LEVER:PRESSURE :REVERSE  
 244.D0596278 COVER:GEAR:REVERSE  
 278.D0747527 SHAFT:FEED:ASS'Y



294.D1796620 PAPER FEED UNIT :PAPER BANK:ASS'Y



U006\_S004

GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

124.AF022165  
(x3)  
TRANSPORT ROLL  
ER - DRIVEN

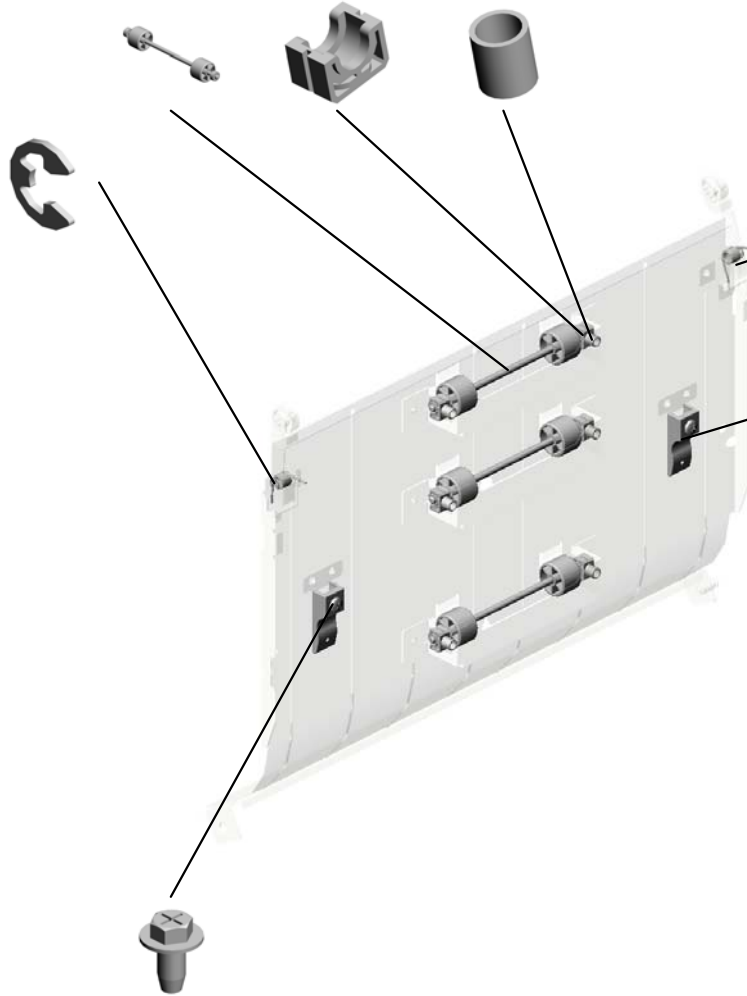
93.AA084059  
(x6)  
BALL BEARING HO  
LDER

87.AA063693  
(x6)  
COMPRESSION SP  
RING:PRESSURE:  
DRIVEN ROLLER



314.D1796771  
GUIDE PLATE:OPE  
N AND CLOSE:VER  
TICAL TRANSPOR  
T:LOWER:ASS'Y

25.07200030E  
(x2)  
RETAINING RING -  
M3



350.D3553858  
(x2)  
TORSION SPRING:  
GUIDE PLATE:16N

347.D3553828  
(x2)  
HOLDER:STAY:GUI  
DE PLATE

15.04514008N  
(x2)  
TAPPING SCREW:  
4X8

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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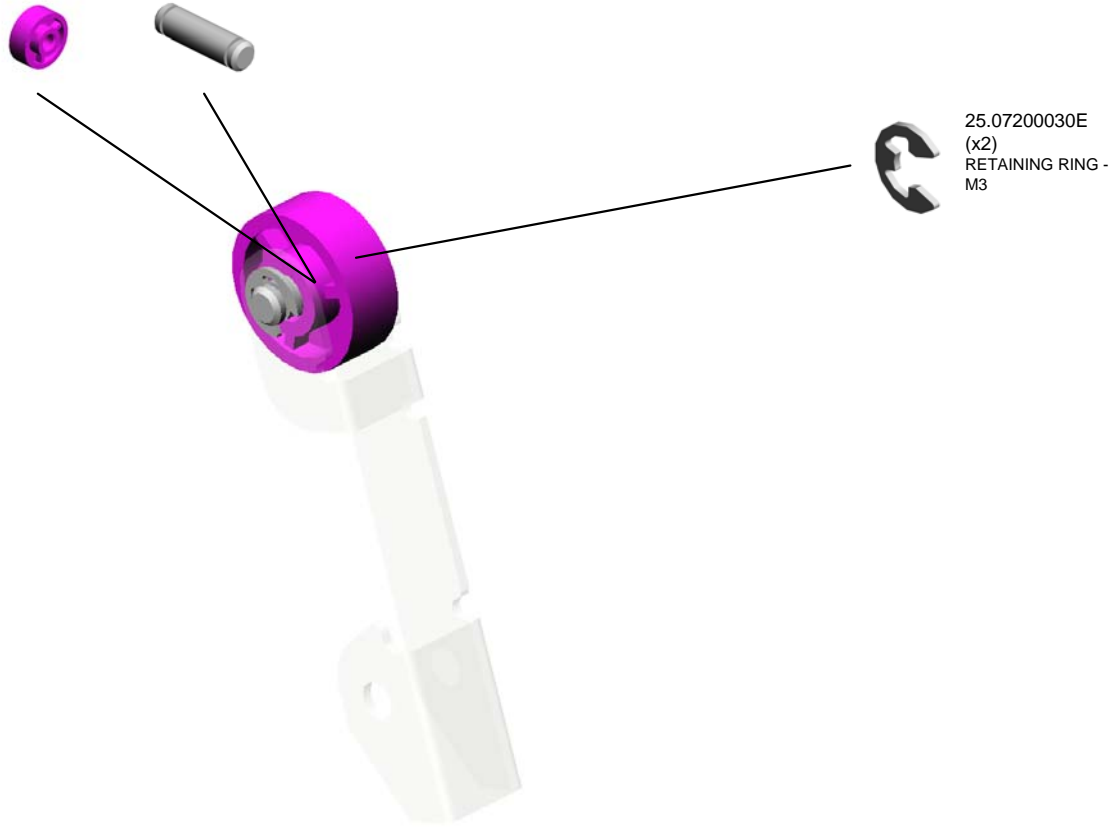


U006\_S004\_S001  
BRACKET:DETENT:RIGHT:ASS'Y

345.D3551196  
ROLLER:DETENT

354.G3631105  
DETENT ROLLER  
SHAFT

346.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y



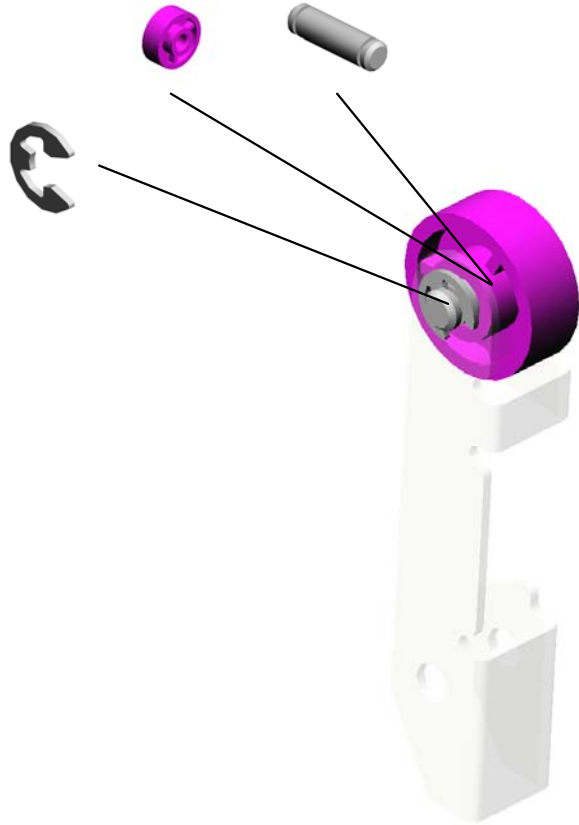
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S004\_S002  
BRACKET:DETENT:ASS'Y

345.D3551196  
ROLLER:DETENT

354.G3631105  
DETENT ROLLER  
SHAFT

25.07200030E  
(x2)  
RETAINING RING -  
M3



348.D3553840  
BRACKET:DETENT  
:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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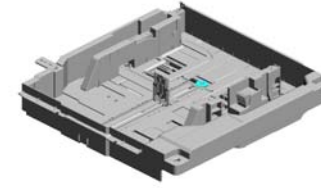
234.D0146785  
SPRING PLATE:AR  
M:END FENCE:LO  
CK

119.AF017033  
END FENCE

180.B1816780  
LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y

181.B1816789  
LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR

168.B1326797  
SIDE FENCE:REAR  
:AUXILIARY



290.D0747631  
PAPER TRAY:UNIV  
ERSAL:DOM:SUB-  
ASS'Y

146.B0656545  
(x2)  
DECAL - POSITION  
ING



232.D0146783  
ARM:END FENCE:L  
OCK



270.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY



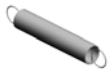
233.D0146784  
SPRING PLATE:EN  
D FENCE



169.B1326798  
SPRING PLATE:PA  
PER TRAY:EARTH



83.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR



27.07200060E  
(x2)  
RETAINING RING -  
M6



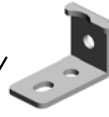
10.04504008N  
(x3)  
TAPPING SCREW -  
M4X8



107.AB012327  
GEAR:16Z



220.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY



202.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE



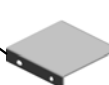
143.B0656524  
BOTTOM PLATE LI  
FT SHAFT



7.03604008N  
(x2)  
SCREW - M4X8

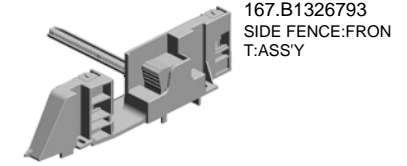


144.B0656526  
LIFT LEVER

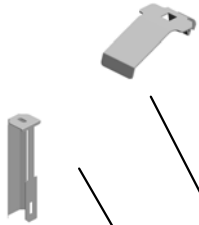


U006\_S005\_S001  
SIDE FENCE:FRONT:ASS'Y

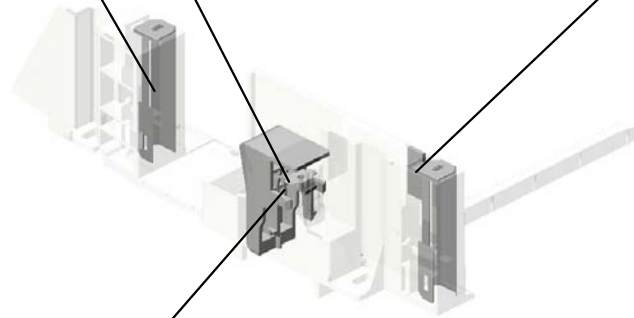
59.A1342978  
SPRING PLATE



166.B1326791  
(x2)  
PLATE:SIDE FENC  
E



184.B2342864  
PAD:CLEANER



145.B0656538  
POSITIONING STO  
PPER LEVER

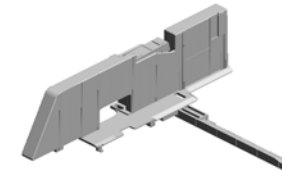


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S005\_S002  
SIDE FENCE:REAR:ASS'Y

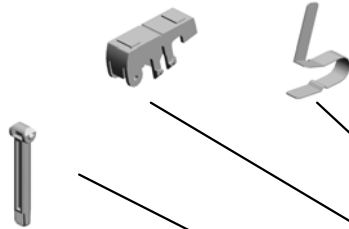
67.A2672860  
REAR LEVER STOP  
PPER

65.A2672857  
SPRING PLATE - SI  
DE FENCE



199.B2346490  
SIDE FENCE:REAR  
:ASS'Y

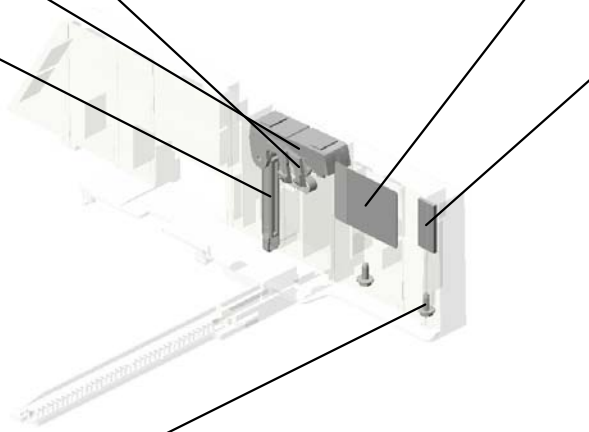
66.A2672859  
SIDE FENCE STOP  
PER



182.B2232873  
DECAL - SIDE FEN  
CE REAR

184.B2342864  
PAD:CLEANER

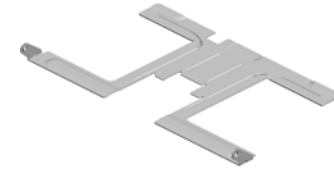
9.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



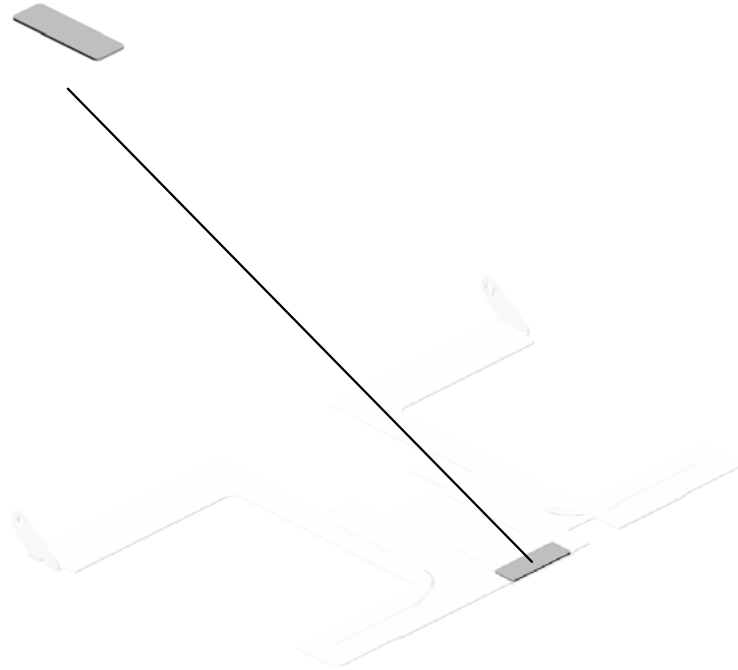
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S005\_S003  
TRAY BOTTOM PLATE:ASS'Y

118.AF013005  
BOTTOM PLATE P  
AD



231.D0146780  
TRAY BOTTOM PL  
ATE:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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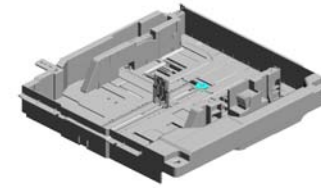
234.D0146785  
SPRING PLATE:AR  
M:END FENCE:LO  
CK

119.AF017033  
END FENCE

180.B1816780  
LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y

181.B1816789  
LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR

168.B1326797  
SIDE FENCE:REAR  
:AUXILIARY



290.D0747631  
PAPER TRAY:UNIV  
ERSAL:DOM:SUB-  
ASS'Y

146.B0656545  
(x2)  
DECAL - POSITION  
ING



232.D0146783  
ARM:END FENCE:L  
OCK



270.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY



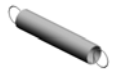
233.D0146784  
SPRING PLATE:EN  
D FENCE



169.B1326798  
SPRING PLATE:PA  
PER TRAY:EARTH



83.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR



27.07200060E  
(x2)  
RETAINING RING -  
M6



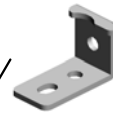
10.04504008N  
(x3)  
TAPPING SCREW -  
M4X8



107.AB012327  
GEAR:16Z



220.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY



202.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE



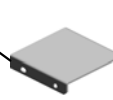
143.B0656524  
BOTTOM PLATE LI  
FT SHAFT



7.03604008N  
(x2)  
SCREW - M4X8

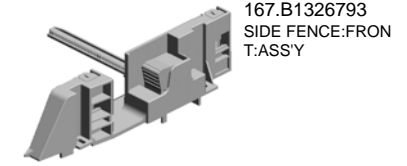


144.B0656526  
LIFT LEVER

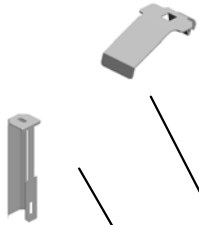


U006\_S006\_S001  
SIDE FENCE:FRONT:ASS'Y

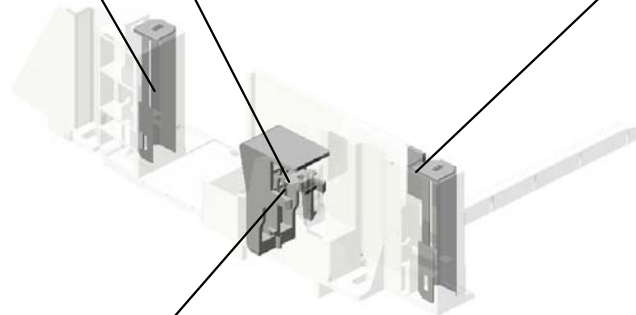
59.A1342978  
SPRING PLATE



166.B1326791  
(x2)  
PLATE:SIDE FENC  
E



184.B2342864  
PAD:CLEANER



145.B0656538  
POSITIONING STO  
PPER LEVER



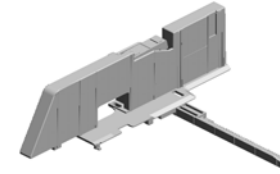
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006\_S002  
SIDE FENCE:REAR:ASS'Y

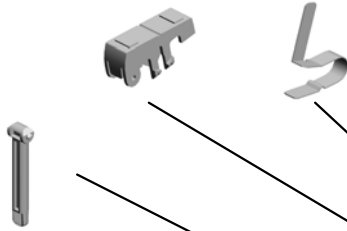
67.A2672860  
REAR LEVER STOP  
PPER

65.A2672857  
SPRING PLATE - SI  
DE FENCE



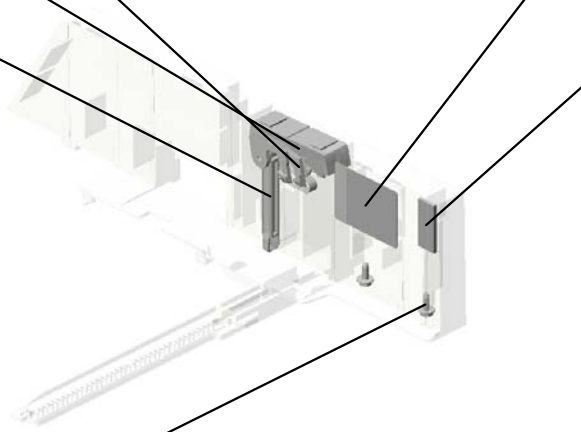
199.B2346490  
SIDE FENCE:REAR  
:ASS'Y

66.A2672859  
SIDE FENCE STOP  
PER



182.B2232873  
DECAL - SIDE FEN  
CE REAR

184.B2342864  
PAD:CLEANER



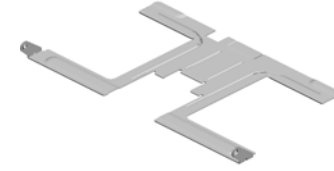
9.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



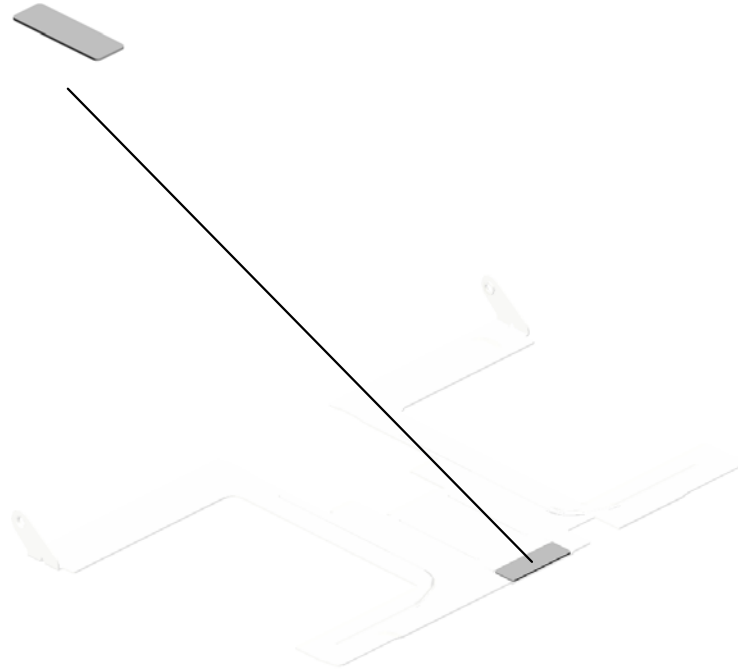
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006\_S003  
TRAY BOTTOM PLATE:ASS'Y

118.AF013005  
BOTTOM PLATE P  
AD



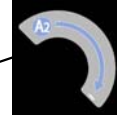
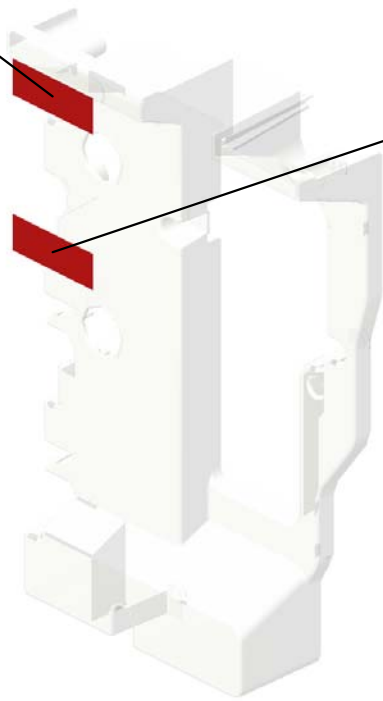
231.D0146780  
TRAY BOTTOM PL  
ATE:ASS'Y



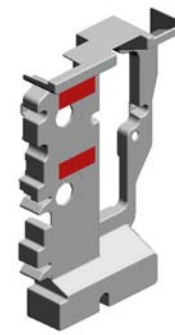
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S007  
INNER COVER:VERTICAL TRANSPORT:ASS'Y

323.D1796799  
DECAL:MISFEED R  
EMOVAL:A3



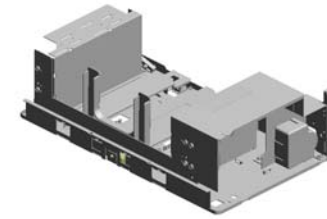
322.D1796798  
DECAL:MISFEED R  
EMOVAL:A2



293.D1791559  
INNER COVER:VE  
RTICAL TRANSPO  
RT:ASSY

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S008  
TANDEM LCT:LEFT:NA:ASS'Y



279.D0747546  
TANDEM LCT:LEFT  
:NA:ASS'Y

70.A2946645 LEFT SIDE PLATE  
26.07200040E (x5) RETAINING RING - M4  
10.04504008N (x2) TAPPING SCREW - M4X8  
75.AA043271 TIMING BELT S3M 196T  
1.03130080N (x2) PAN HEAD SCREW :M3X8

11.04504010N (x2) TAPPING SCREW: M4X10

117.AB033085 TIMING PULLEY - 1 5T

84.AA060987 TENSION SPRING: TIMING BELT:10N

69.A2946643 LEFT FRONT FENCE

9.04503008N (x3) TAPPING SCREW - M3X8

113.AB019475 GEAR - 48T

109.AB013798 GEAR - Z18

95.AA140686 SHAFT - TIMING PULLEY

18.04534006N BINDING SELF TAPPING SCREW:4X6

54.50530447 (x2) BUSHING - 6MM

42.11050328 (x4) HARNESS CLAMP - ES-0505

47.11050516 (x6) CLAMP

14.04514006N (x25) TAPPING SCREW - 4X6

131.AW020145 (x2) PHOT INTERRUPTOR:FLAT

116.AB033084 TIMING PULLEY - 1 5T

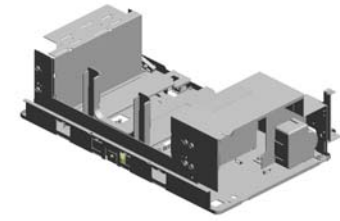
U006\_S008  
TANDEM LCT:LEFT:NA:ASS'Y

269.D0747389 DECAL:PAPER SE  
T DIRECTION:TAN  
DEM LCT:LEFT

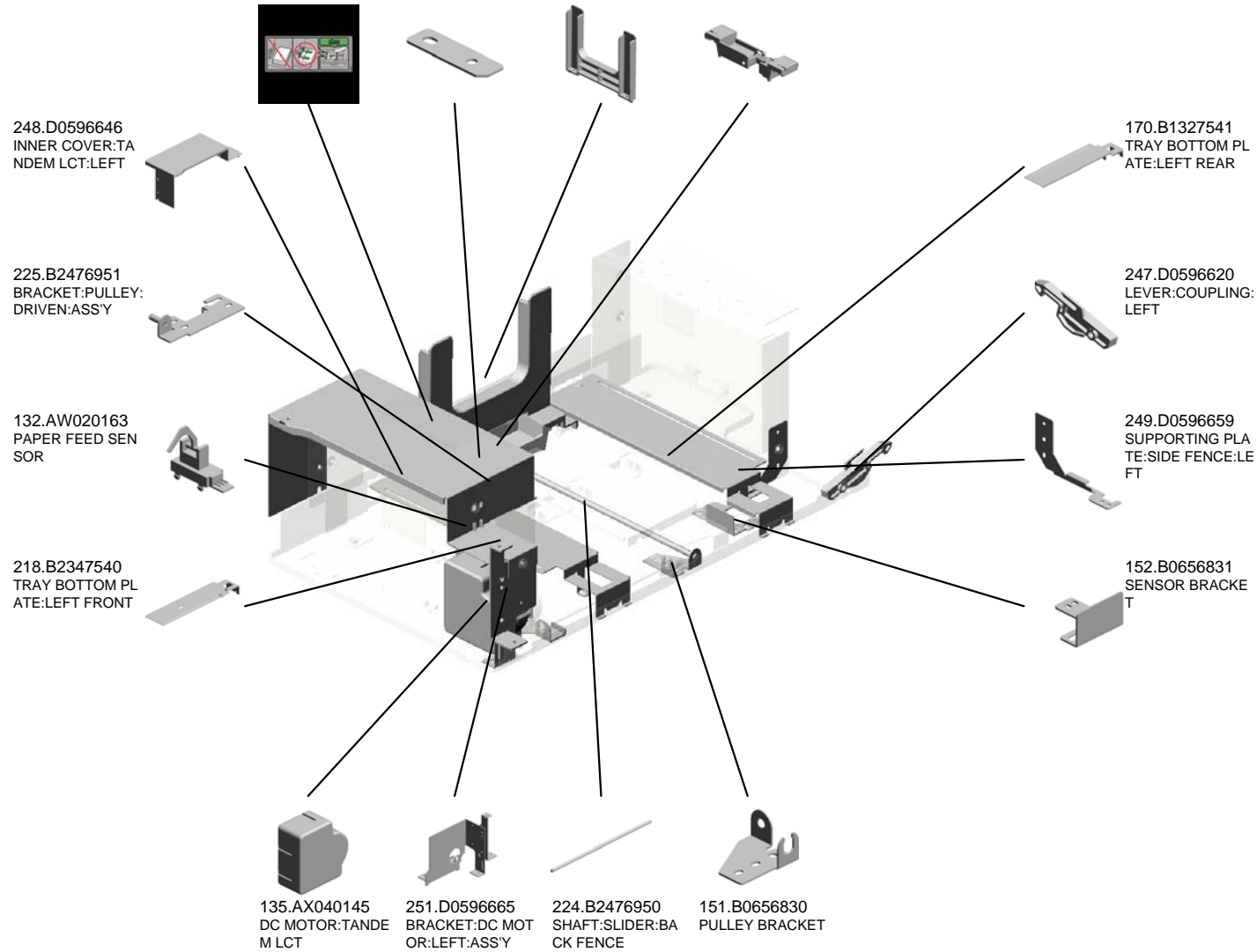
150.B0656823 TIMING BELT COV  
ER

173.B1327561 BACK FENCE:LEFT

174.B1327564 SLIDER:BACK FEN  
CE:LEFT

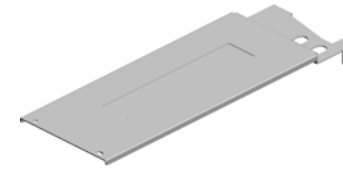


279.D0747546  
TANDEM LCT:LEFT  
:NA:ASS'Y

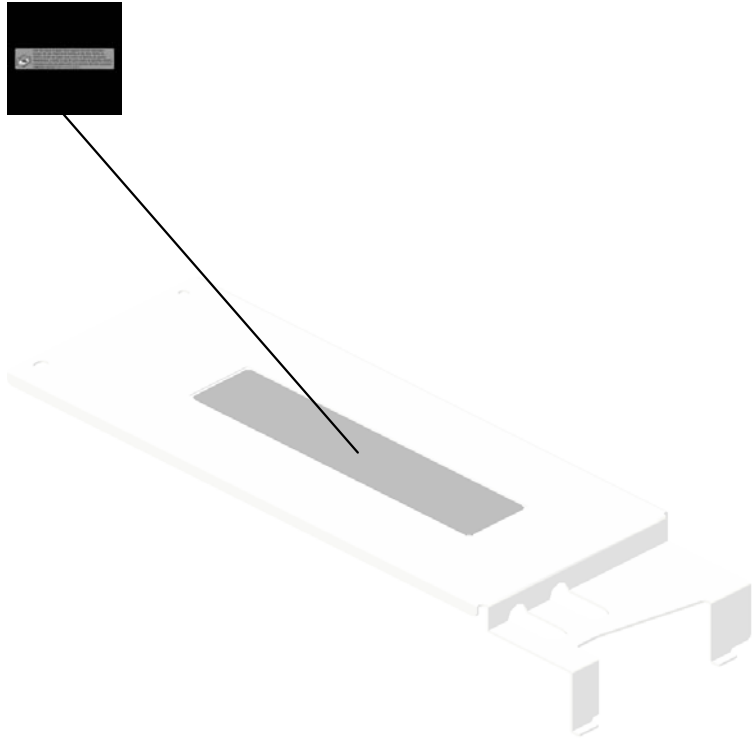


U006\_S008\_S001  
TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y

267.D0747387  
DECAL:BASE:TAN  
DEM LCT:LEFT



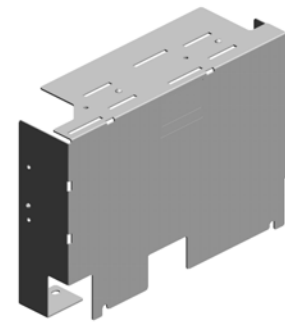
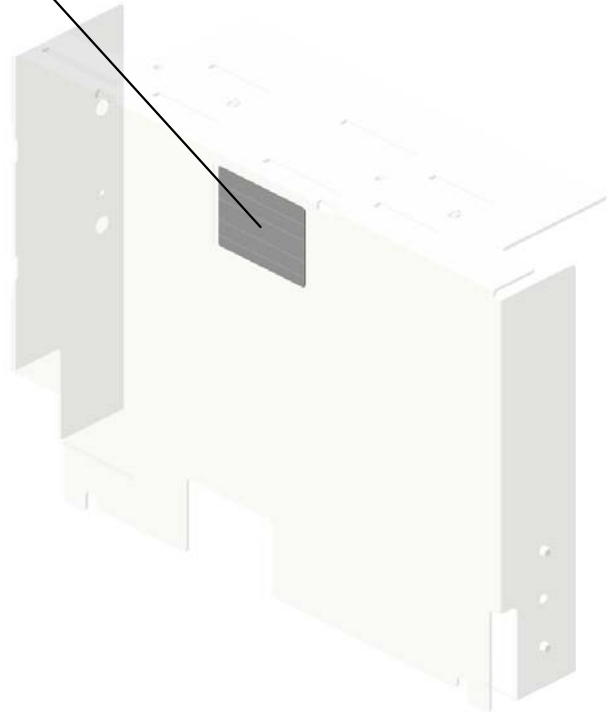
286.D0747596  
TRAY BOTTOM PL  
ATE:LEFT MIDDLE:  
ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S008\_S002  
LEFT REAR FENCE

73.AA001508  
DECAL:SIDE FENC  
E:40X30

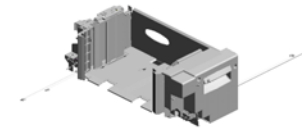


68.A2946630  
LEFT REAR FENCE

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009  
TANDEM LCT:RIGHT:NA:ASS'Y

21.04544008Q (x14) TAPPING SCREW - M4X8  
 64.A2486713 (x2) HOOK - TENSION SPRING  
 26.07200040E (x8) RETAINING RING - M4  
 40.09514006N (x4) SCREW:POLISHED ROUND:M4X6  
 63.A2486695 (x4) GUIDE - PULLEY



296.D1796685  
TANDEM LCT:RIGH  
T:NA:ASS'Y

15.04514008N (x17) TAPPING SCREW: 4X8



10.04504008N (x2) TAPPING SCREW - M4X8



71.A2946655 FRONT ROLLER - SLIDE RAIL



48.11050534 (x7) CLAMP



44.11050488 (x4) HARNESS CLAMP



72.A2946690 FEELER - PAPER HEIGHT SENSOR



61.A2486687 RIGHT DRIVE SHAFT



2.03130120N PAN HEAD SCREW :M3X12



62.A2486694 (x3) WIRE RING



53.50530223 (x3) BUSHING - 8MM



39.09513006N SCREW - M3X6



1.03130080N (x2) PAN HEAD SCREW :M3X8



19.04534008N BINDING SELF TAPPING SCREW:4X8



27.07200060E (x2) RETAINING RING - M6



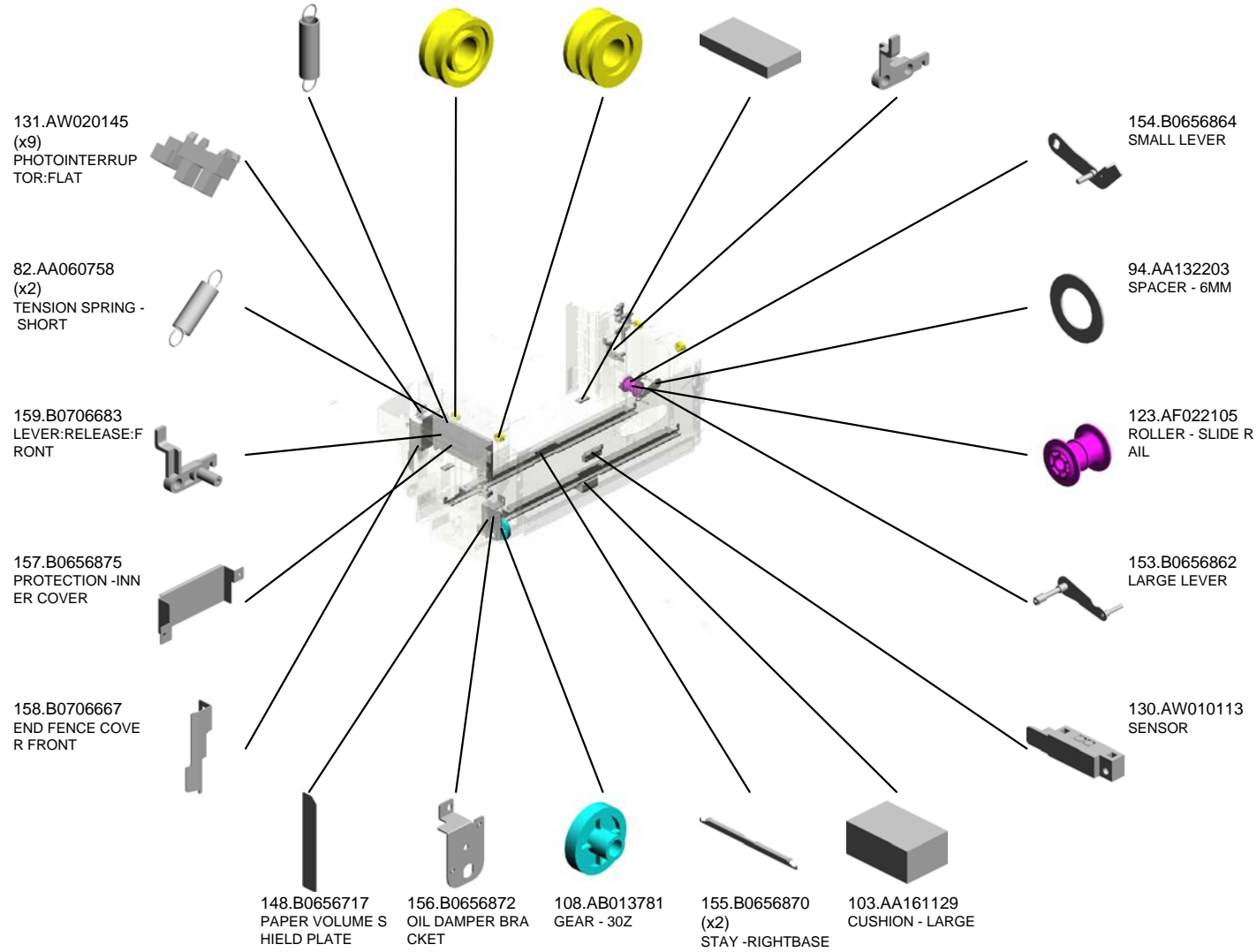
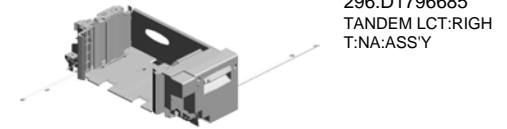
23.06330200G (x2) PIN - M3X20



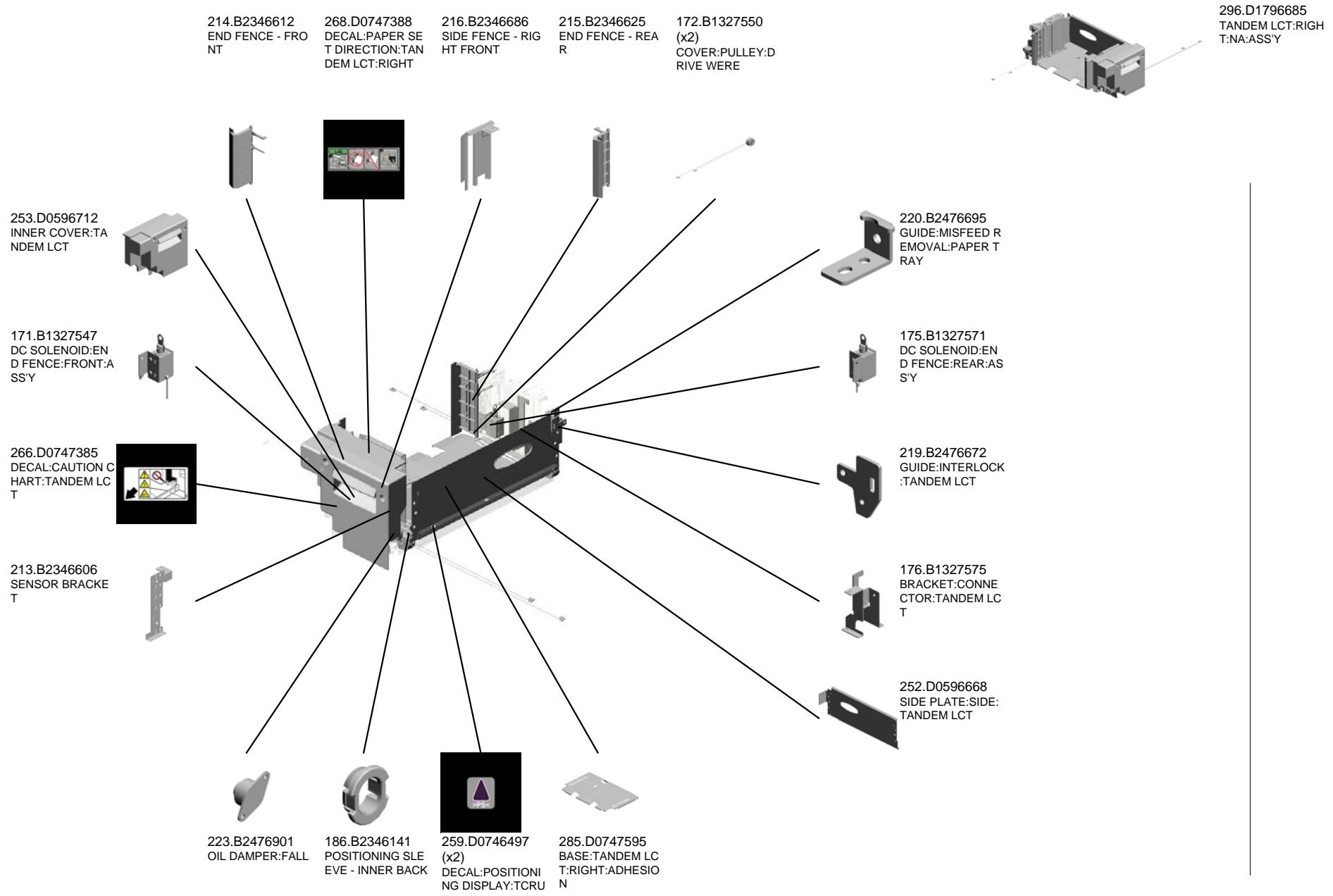


U006\_S009  
TANDEM LCT:RIGHT:NA:ASS'Y

81.AA060757 (x2) TENSION SPRING - LONG  
 114.AB032058 (x2) WIRE PULLEY - M10  
 115.AB032719 (x2) PULLEY - M10  
 104.AA161130 (x2) CUSHION - SMALL  
 160.B0706684 LEVER:RELEASE:R EAR



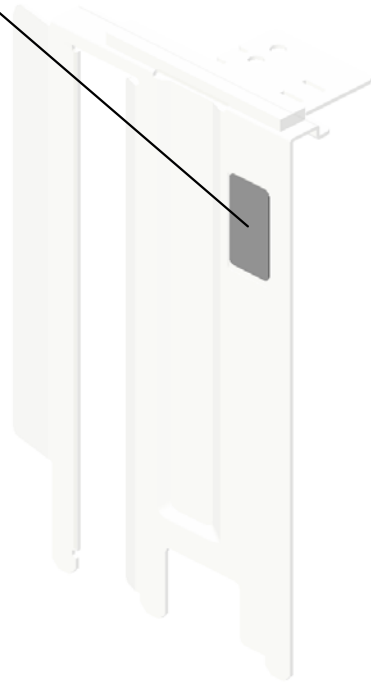
U006\_S009  
TANDEM LCT:RIGHT:NA:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

74.AA001509  
DECAL:SIDE FENC  
E:16X30

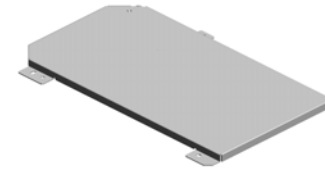


217.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY

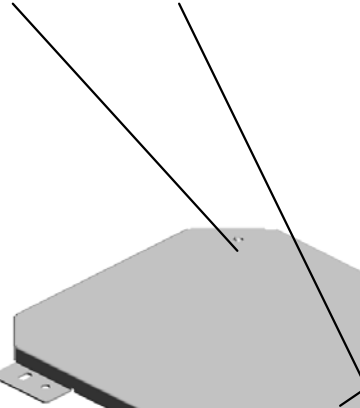
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010  
HEAT SINK:HEATER:LOWER:EU:ASS'Y

47.11050516 139.AX400178  
CLAMP:LWSM-051 HEATER:240V:18W  
1 :UPPER



179.B1406226  
HEAT SINK:HEATE  
R:LOWER:EU:ASS'  
Y

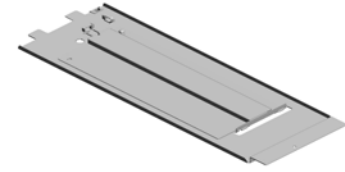


178.B1406221  
HEAT SINK:HEATE  
R:LOWER:SUB-AS  
S'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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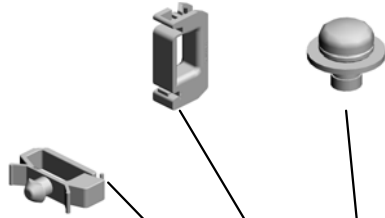
U006\_S011  
HEAT SINK:HEATER:UPPER:ASS'Y

51.11050723 41.09544006N  
CLAMPS:WES-050 SCREW:POLISHED  
7 ROUND/SPRING:M  
4X6



291.D0747681  
HEAT SINK:HEATE  
R:UPPER:ASS'Y

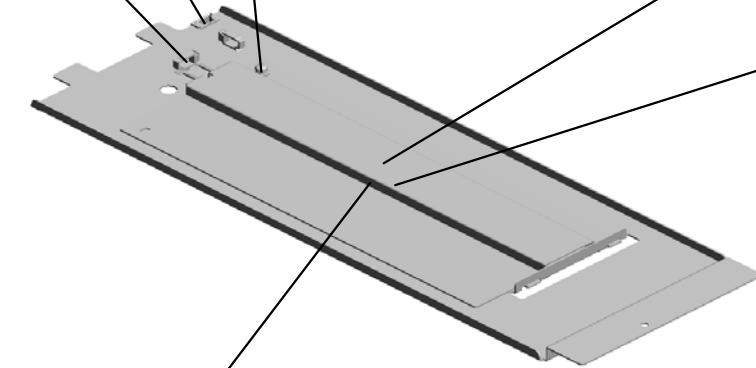
47.11050516  
(x2)  
CLAMP:LWSM-051  
1



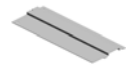
139.AX400178  
HEATER:240V:18W  
:UPPER



292.D0747684  
HEAT SINK:HEATE  
R:UPPER:FIBER



140.B0656118  
GUIDE PLATE:HEA  
T SINK:UPPER:FIB  
ER



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007.TONNER SUPPRY

U007\_S004  
D1793334  
CASE:TONER BANK:ASS'Y

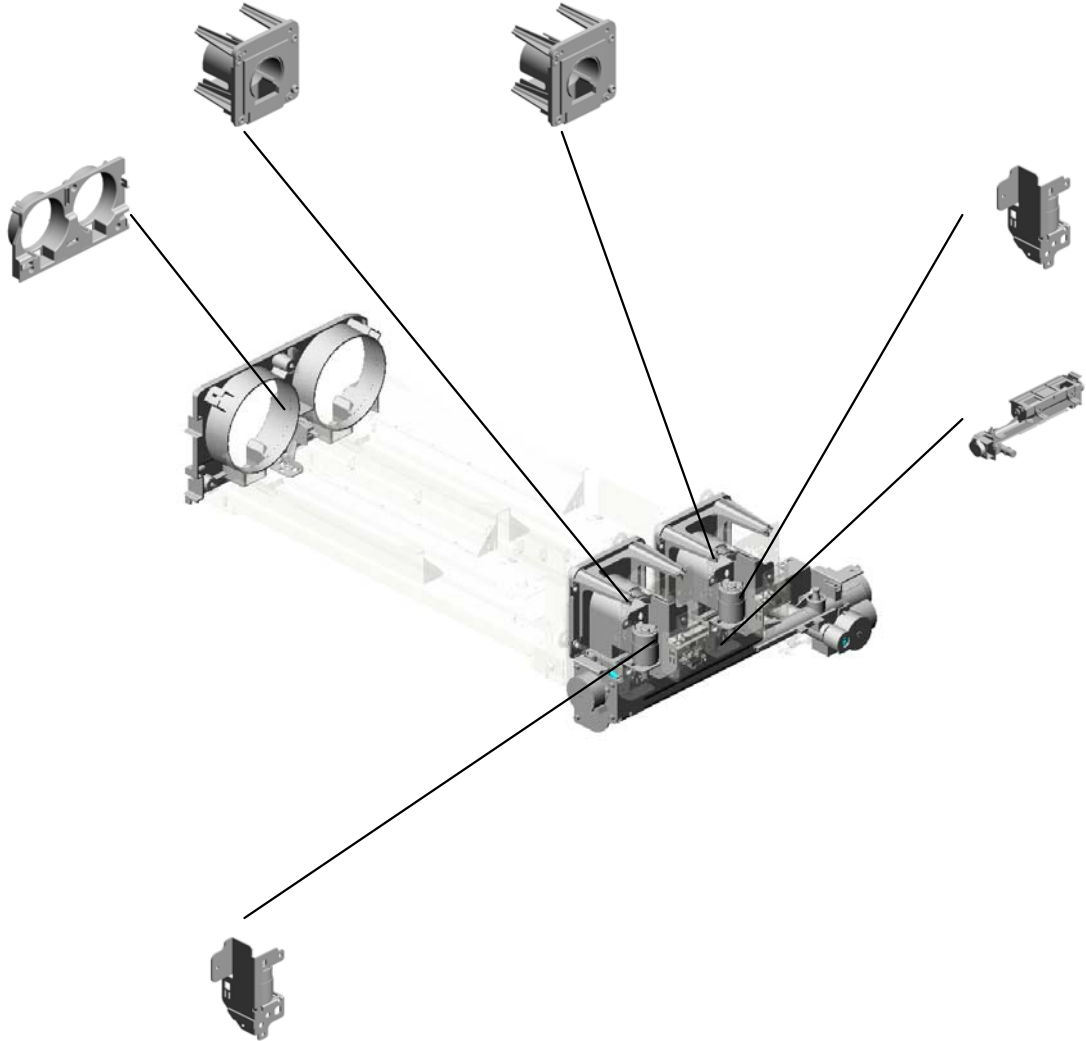
U007\_S002  
D1793334  
CASE:TONER BANK:ASS'Y

U007\_S006  
D1793370  
INNER COVER:TONER BANK  
:ASS'Y

U007\_S003  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W

U007\_S001  
D1793201  
TONER SUPPLY UNIT:TONE  
R HOPPER:ASS'Y

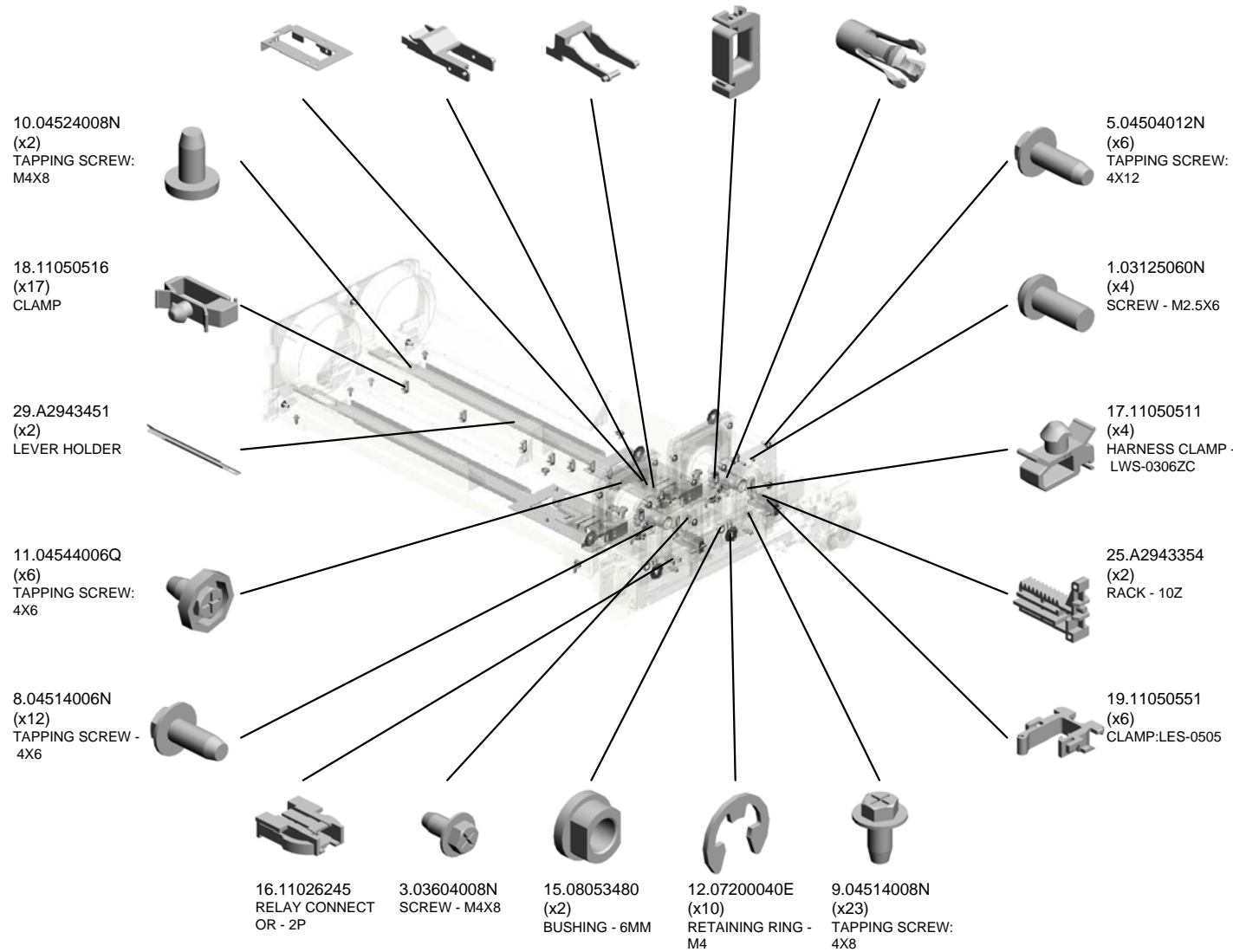
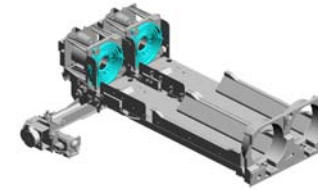
U007\_S005  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W



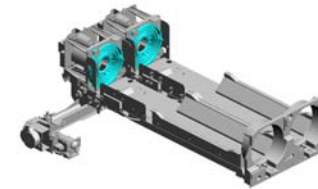
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007 TONNER SUPPRY

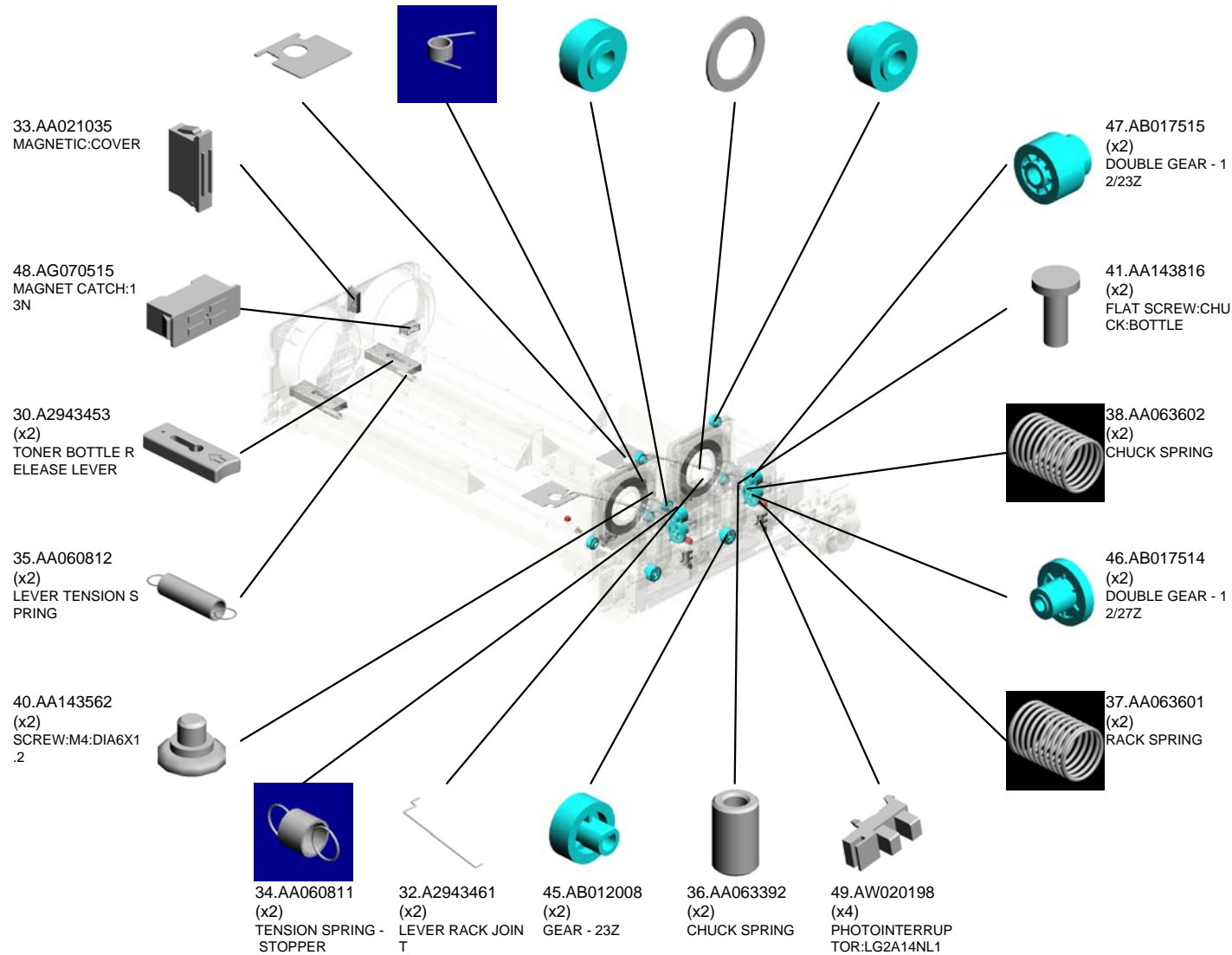
- 26.A2943445 (x2) STOPPER SUPPO  
RT PLATE
- 27.A2943446 (x2) TONER BOTTLE S  
TOPPER
- 28.A2943447 (x2) TONER BOTTLE S  
ET FEELER
- 20.11050723 (x2) CLAMPS:WES-050  
7
- 22.A1343180 (x2) BOTTLE CHUCK



# U007 TONNER SUPPRY

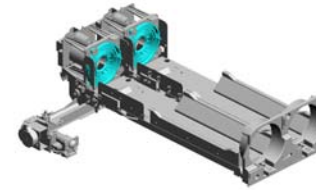


- 31.A2943454 (x2) LEVER STOPPER
- 39.AA066320 (x2) FEELER TORTION SPRING
- 44.AB012007 (x2) GEAR - 14Z
- 42.AA152299 (x2) BOTTLE HOLD SE AL
- 43.AB012005 (x4) GEAR - 13Z

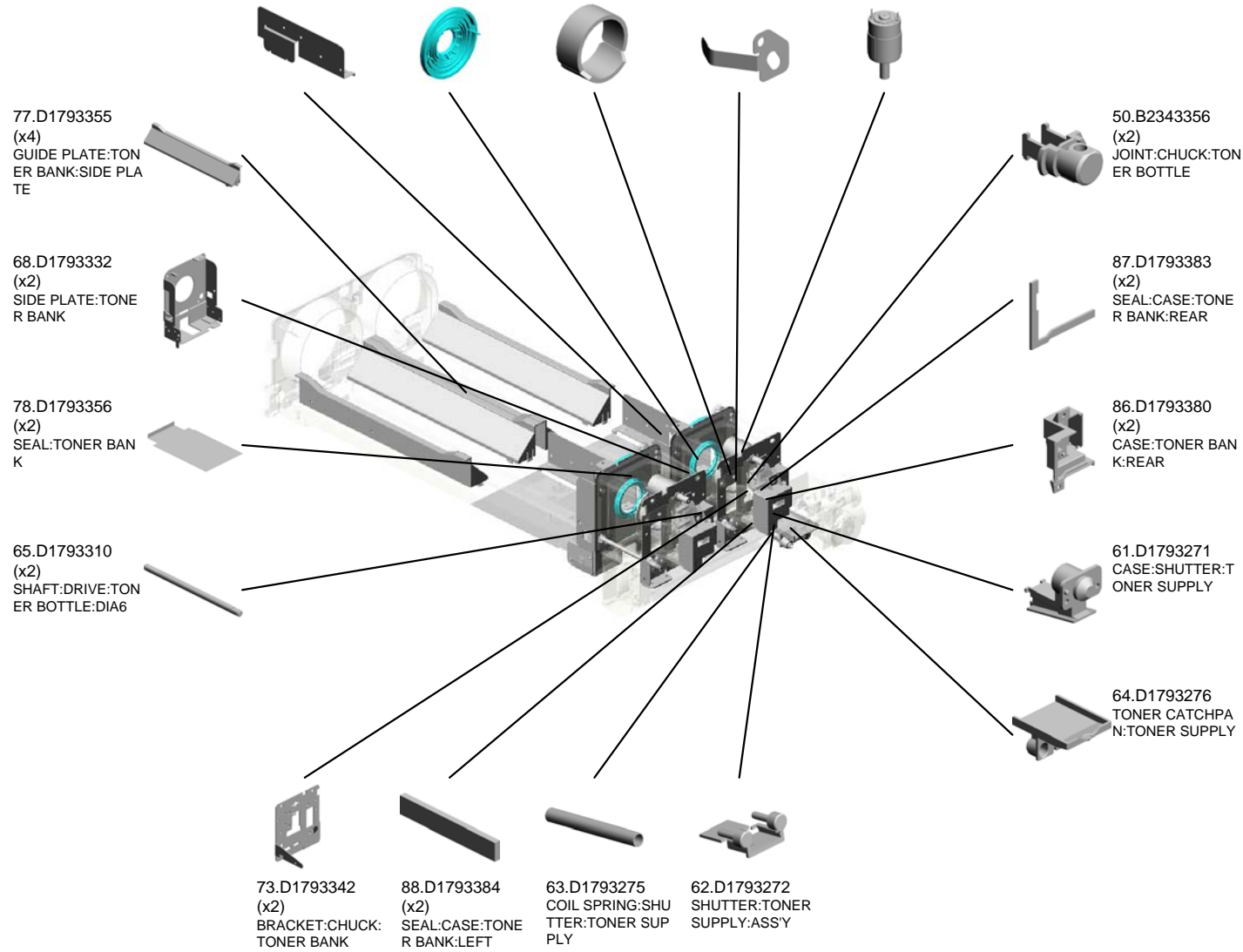




# U007 TONNER SUPPRY



- 79.D1793361 (x2) BRACKET:JOINT:RACK:LEVER
- 66.D1793314 (x2) GEAR:DRIVE:TONER BOTTLE:TYPE-K:ASSY
- 67.D1793322 (x2) SLIDER:TONER BANK:ASSY
- 72.D1793339 (x2) GROUND PLATE:BOTTOM:TONER SUPPLY UNIT
- 75.D1793346 (x2) DC MOTOR:DRIVE:TONER BOTTLE:ASSY:5.85W:BRUSH



U007\_S001  
 TONER SUPPLY UNIT:TONER HOPPER:ASS'Y

89.GW230008  
 TONER END SENSOR

4.04503008N  
 (x11)  
 TAPPING SCREW - M3X8

13.08050089  
 RETAINING RING - M4

60.D1793263  
 BRACKET:DC STEPPER MOTOR:TONER SUPPLY

90.GX060019  
 (x2)  
 STEPPER MOTOR:PM42L048RBG8



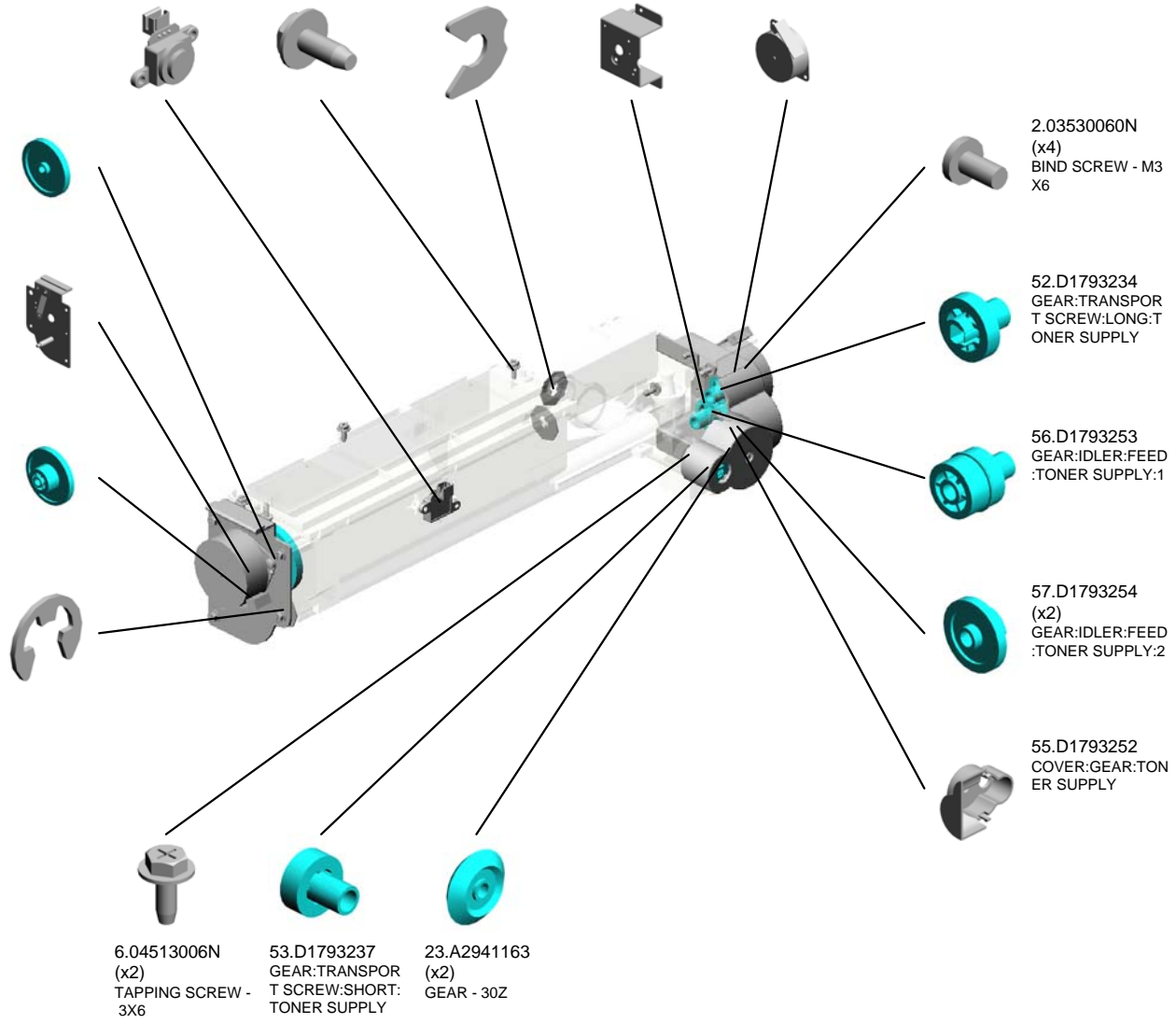
51.D1793201  
 TONER SUPPLY UNIT:TONER HOPPER:ASS'Y

54.D1793244  
 GEAR:AGITATOR:TONER SUPPLY

58.D1793256  
 BRACKET:DC STEPPER MOTOR:AGITATOR:ASSY

59.D1793259  
 GEAR:IDLER:AGITATOR:TONER SUPPLY

12.07200040E  
 (x5)  
 RETAINING RING - M4



2.03530060N  
 (x4)  
 BIND SCREW - M3X6

52.D1793234  
 GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY

56.D1793253  
 GEAR:IDLER:FEED:TONER SUPPLY:1

57.D1793254  
 (x2)  
 GEAR:IDLER:FEED:TONER SUPPLY:2

55.D1793252  
 COVER:GEAR:TONER SUPPLY

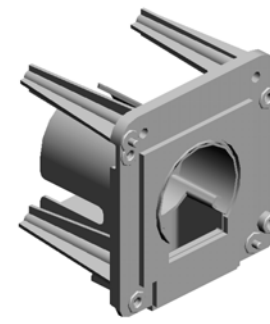
6.04513006N  
 (x2)  
 TAPPING SCREW - 3X6

53.D1793237  
 GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY

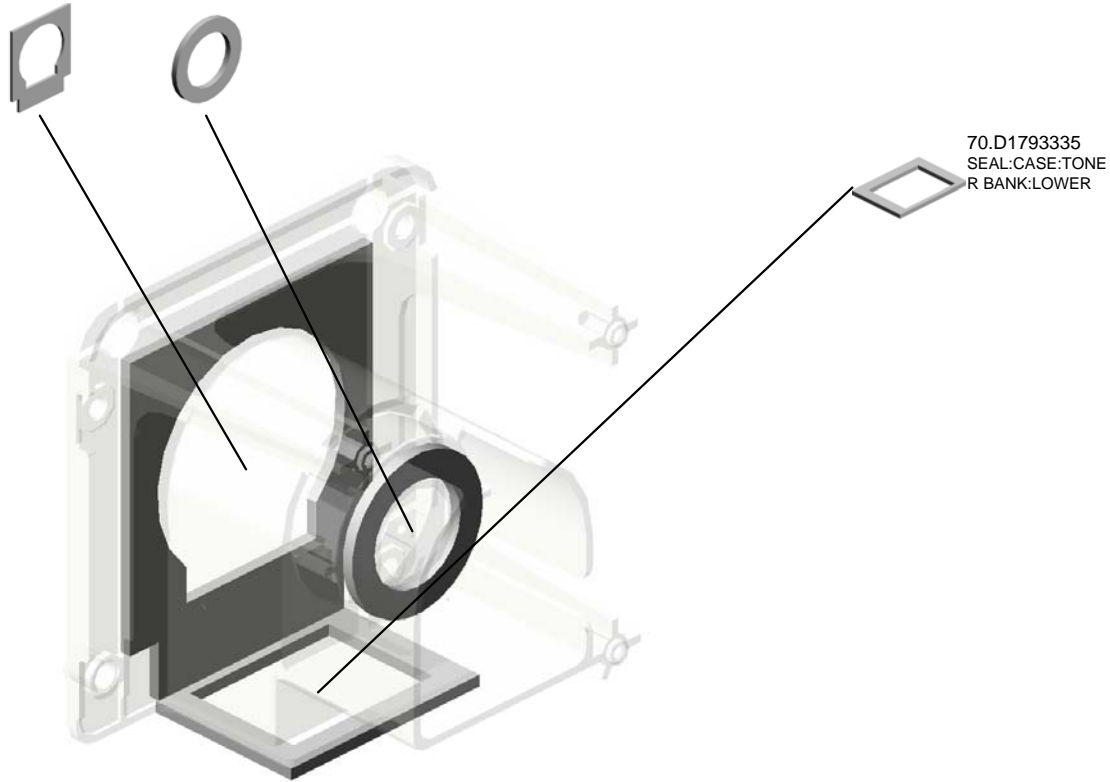
23.A2941163  
 (x2)  
 GEAR - 30Z

U007\_S002  
CASE:TONER BANK:ASS'Y

71.D1793336 24.A2943319  
SEAL:CASE:TONE CASE CUSHION  
R BANK:FRONT



69.D1793334  
CASE:TONER BAN  
K:ASS'Y

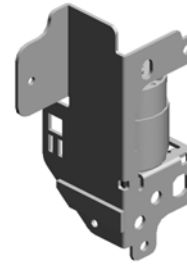


U001	U002	U003	U004	U005	U006	<b>U007</b>	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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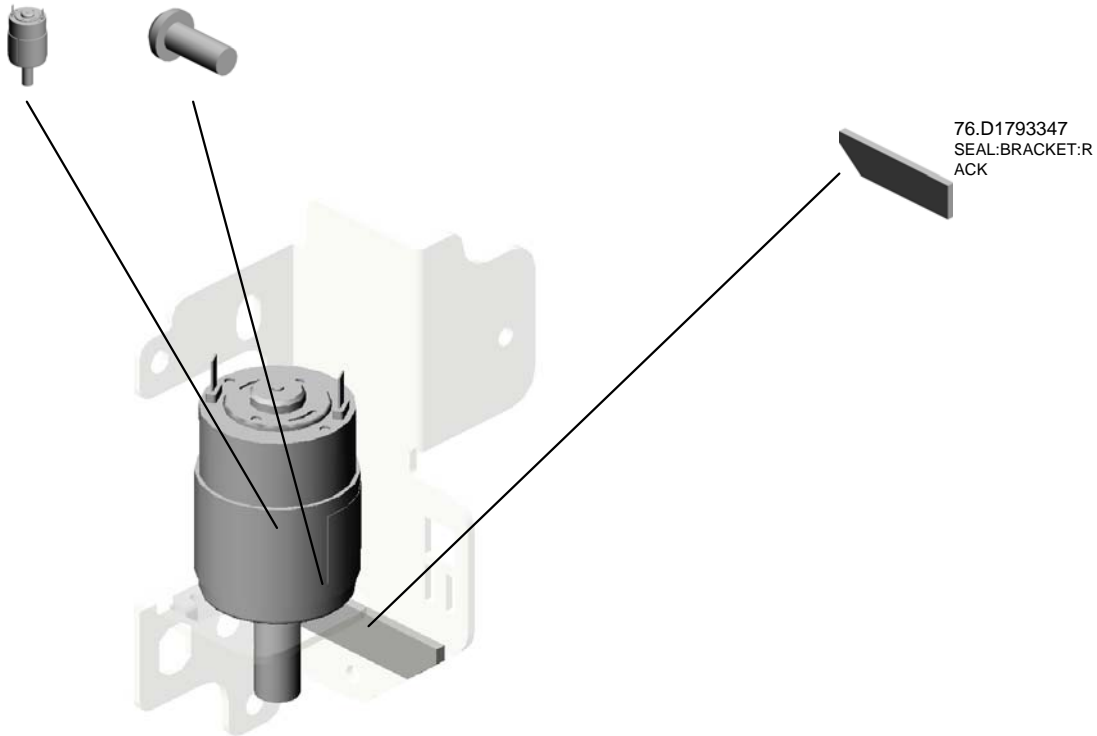
U007\_S003

DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

75.D1793346 1.03125060N  
DC MOTOR:DRIVE: (x2)  
TONER BOTTLE:A SCREW - M2.5X6  
SS'Y:5.85W:BRUSH



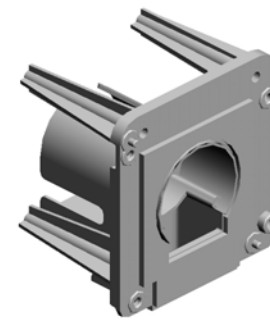
74.D1793344  
DC MOTOR:TONE  
R BOTTLE:ASS'Y:B  
RUSH:5.85W



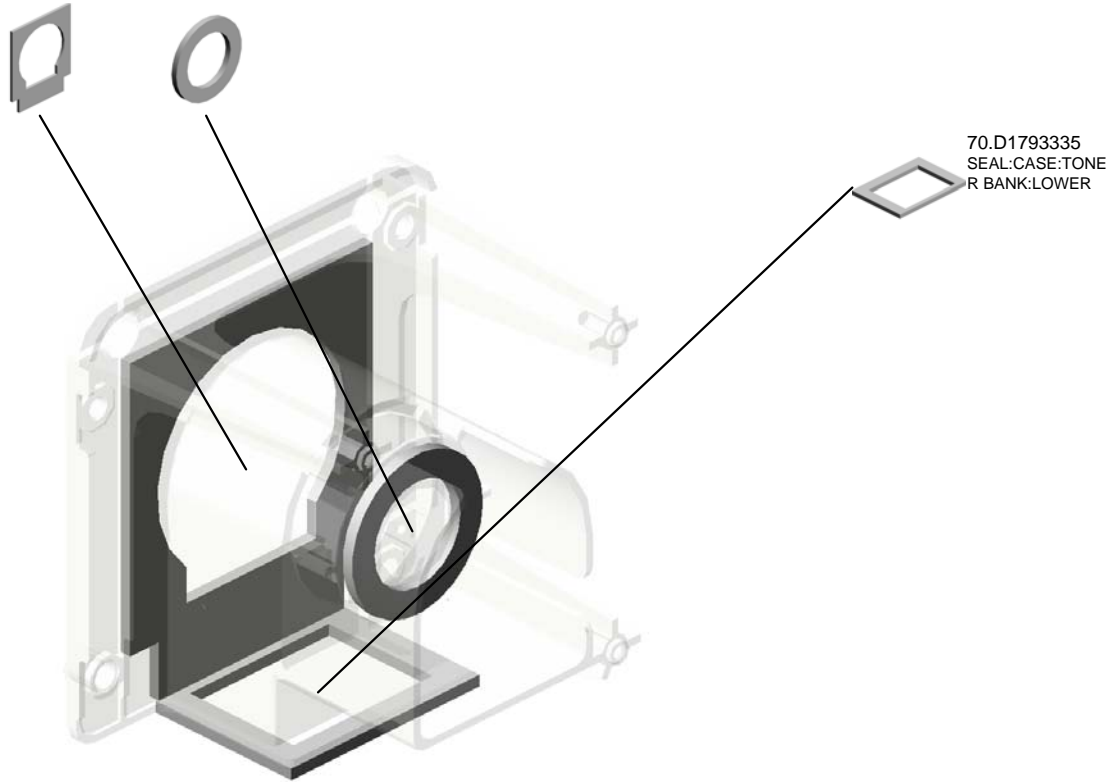
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S004  
CASE:TONER BANK:ASS'Y

71.D1793336 24.A2943319  
SEAL:CASE:TONE CASE CUSHION  
R BANK:FRONT



69.D1793334  
CASE:TONER BAN  
K:ASS'Y



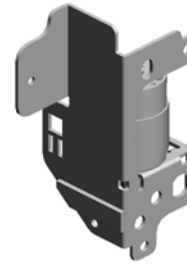
70.D1793335  
SEAL:CASE:TONE  
R BANK:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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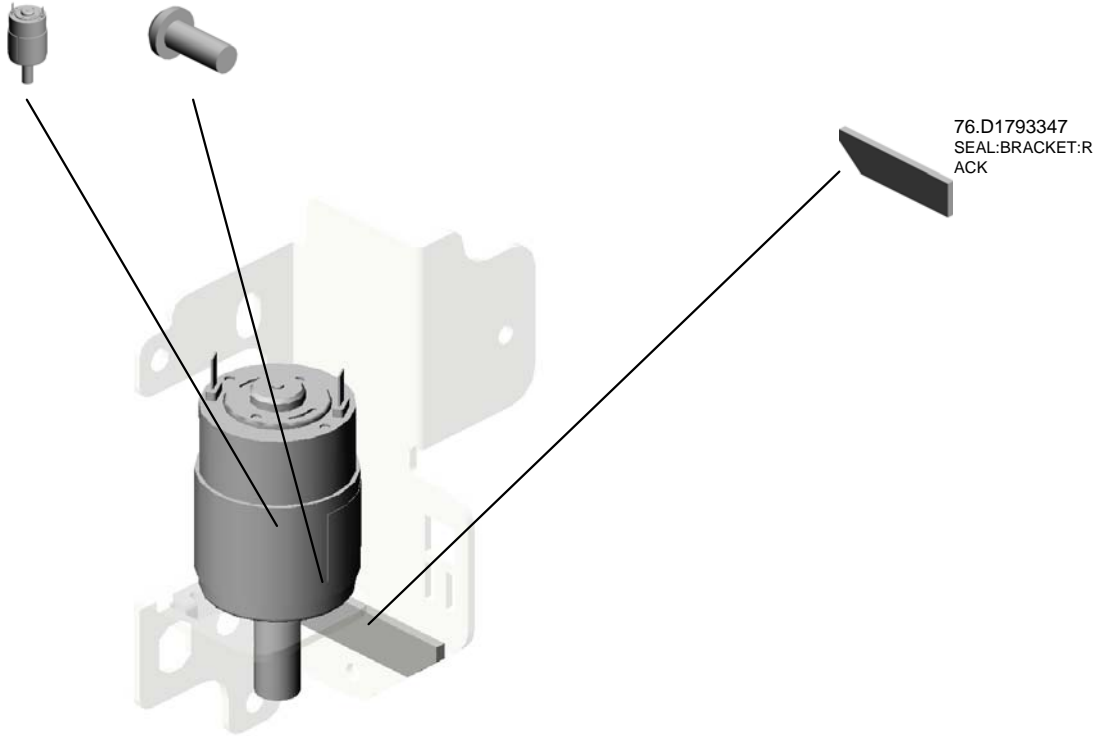
U007\_S005

DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

75.D1793346 1.03125060N  
DC MOTOR:DRIVE: (x2)  
TONER BOTTLE:A SCREW - M2.5X6  
SS'Y:5.85W:BRUSH



74.D1793344  
DC MOTOR:TONE  
R BOTTLE:ASS'Y:B  
RUSH:5.85W



76.D1793347  
SEAL:BRACKET:R  
ACK

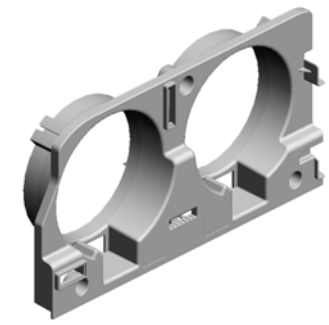
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S006

INNER COVER:TONER BANK:ASS'Y

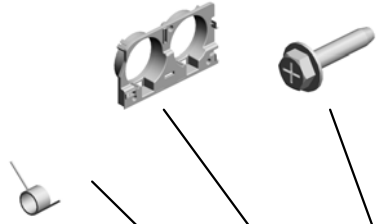
85.D1793378  
INNER COVER:TONER BANK

7.04513014N  
TAPPING SCREW:  
3X14

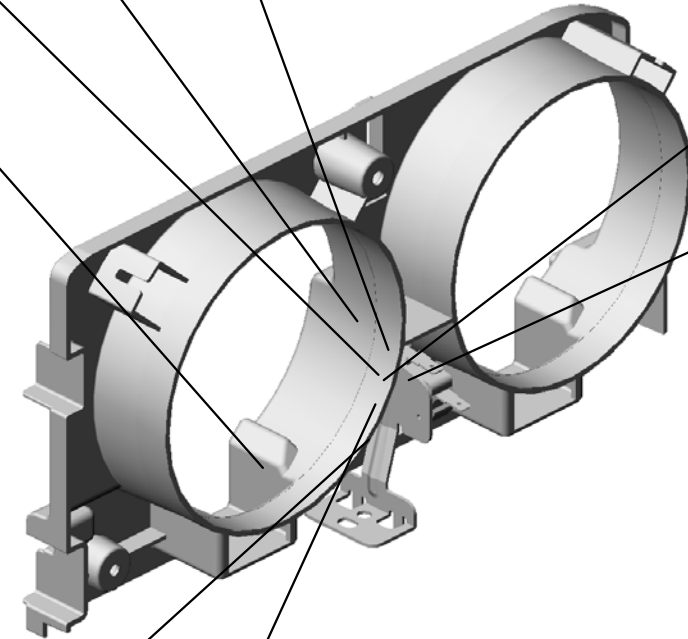


81.D1793370  
INNER COVER:TONER BANK:ASS'Y

84.D1793377  
TORSION SPRING:  
SAFETY SWITCH:TONER SUPPLY UNIT



80.D1793367  
DECAL:DESIGN SKETCH:TONER BOTTLER



14.08050092  
RETAINING RING - 3M



21.12042612  
MICRO SWITCH:D3 V-16506-3C25



82.D1793373  
BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT

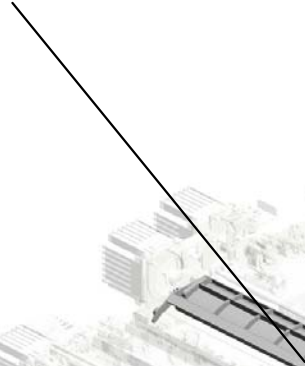
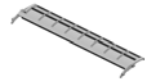


83.D1793376  
LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y

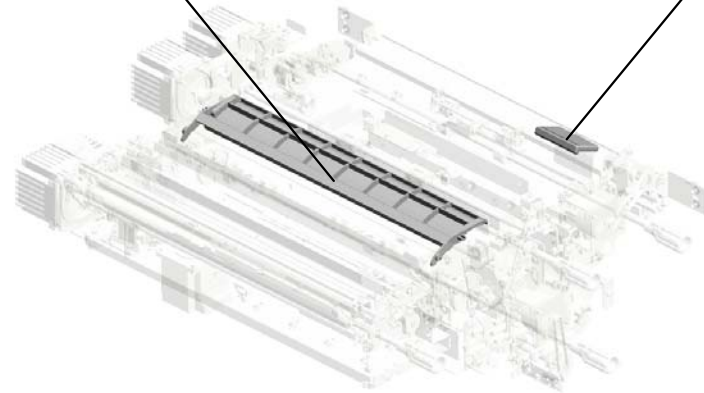
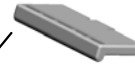


# U008.PAPER FEED

U008\_S002  
D1792663  
REGISTRATION GUIDE:OPEN AND CLOSE



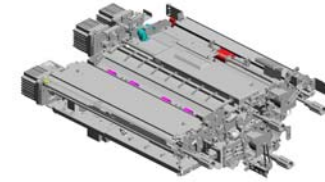
U008\_S001  
D1792854  
GRIP:GUIDE PLATE:CONNECTING:OPEN AND CLOSE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008 PAPER FEED



- 10.06330140G (x2) PARALLEL PIN - 3X14
- 14.07413708 (x2) BALL BEARING - 8 X12X3.5MM
- 9.04543006Q (x28) TAPPING SCREW - M3X6
- 17.08050089 (x6) RETAINING RING - M4
- 7.04504008N (x4) TAPPING SCREW - M4X8

8.04513006N (x101) TAPPING SCREW - 3X6

11.07200040E (x14) RETAINING RING - M4

18.08053263 (x2) BEARING - 6X10X6 MM

5.03603008N (x6) SCREW:M3X8

19.09514008N (x6) SCREW:POLISHED ROUND:M4X8

20.09543008N (x4) SCREW - M3X8

4.03603006N (x12) SCREW - M3X6

3.03540060N (x2) SCREW-M4X6

15.07433808 (x13) RADIAL BALL BEARING: DIA8XDIA16X5

12.07200060E (x40) RETAINING RING - M6

16.08050088 RETAINING RING - M6

2.03530060N (x9) BIND SCREW - M3 X6

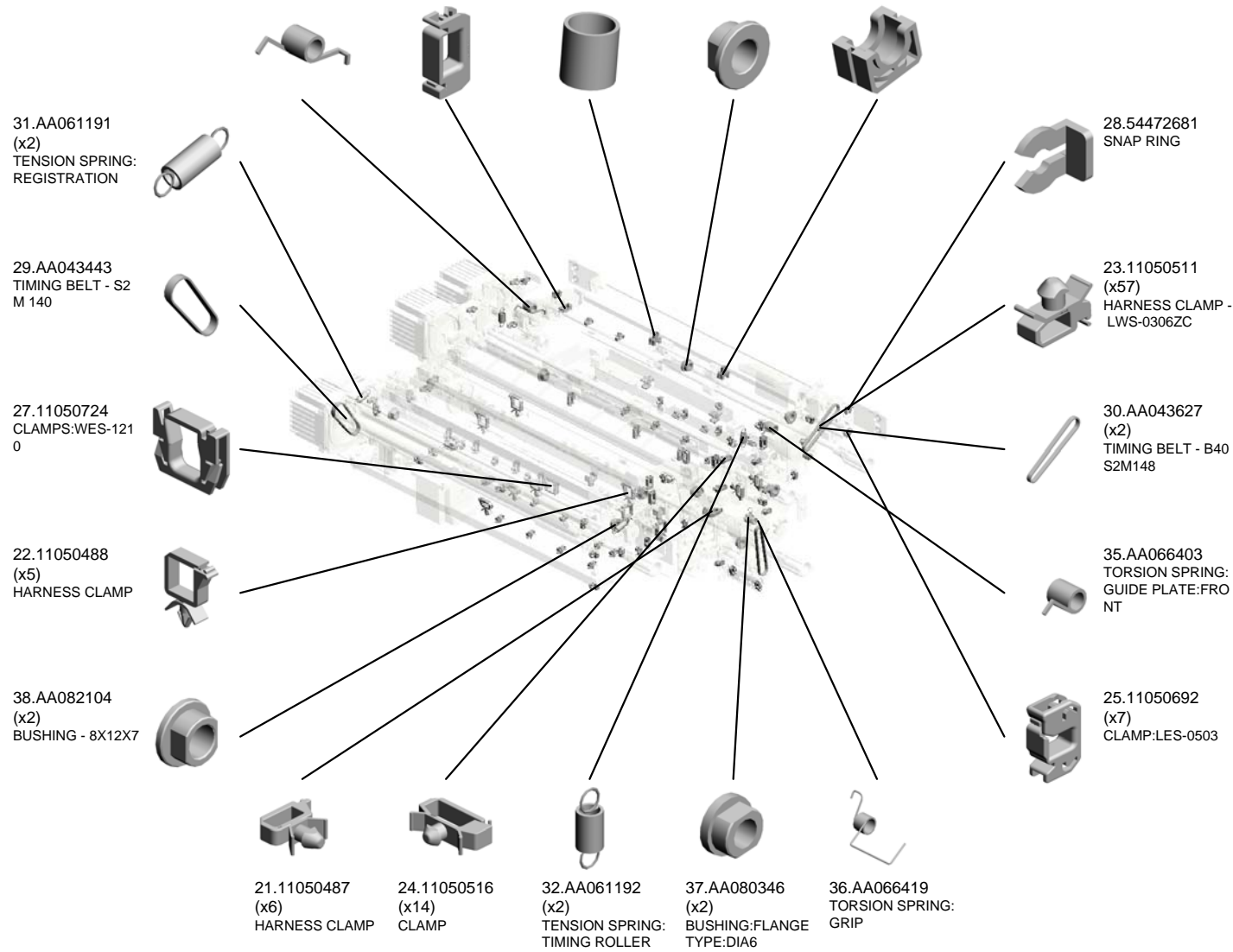
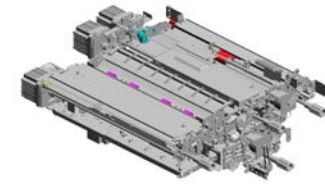
13.07403808 (x6) BALL BEARING - 8 X16X5MM

6.03604008N (x31) SCREW - M4X8

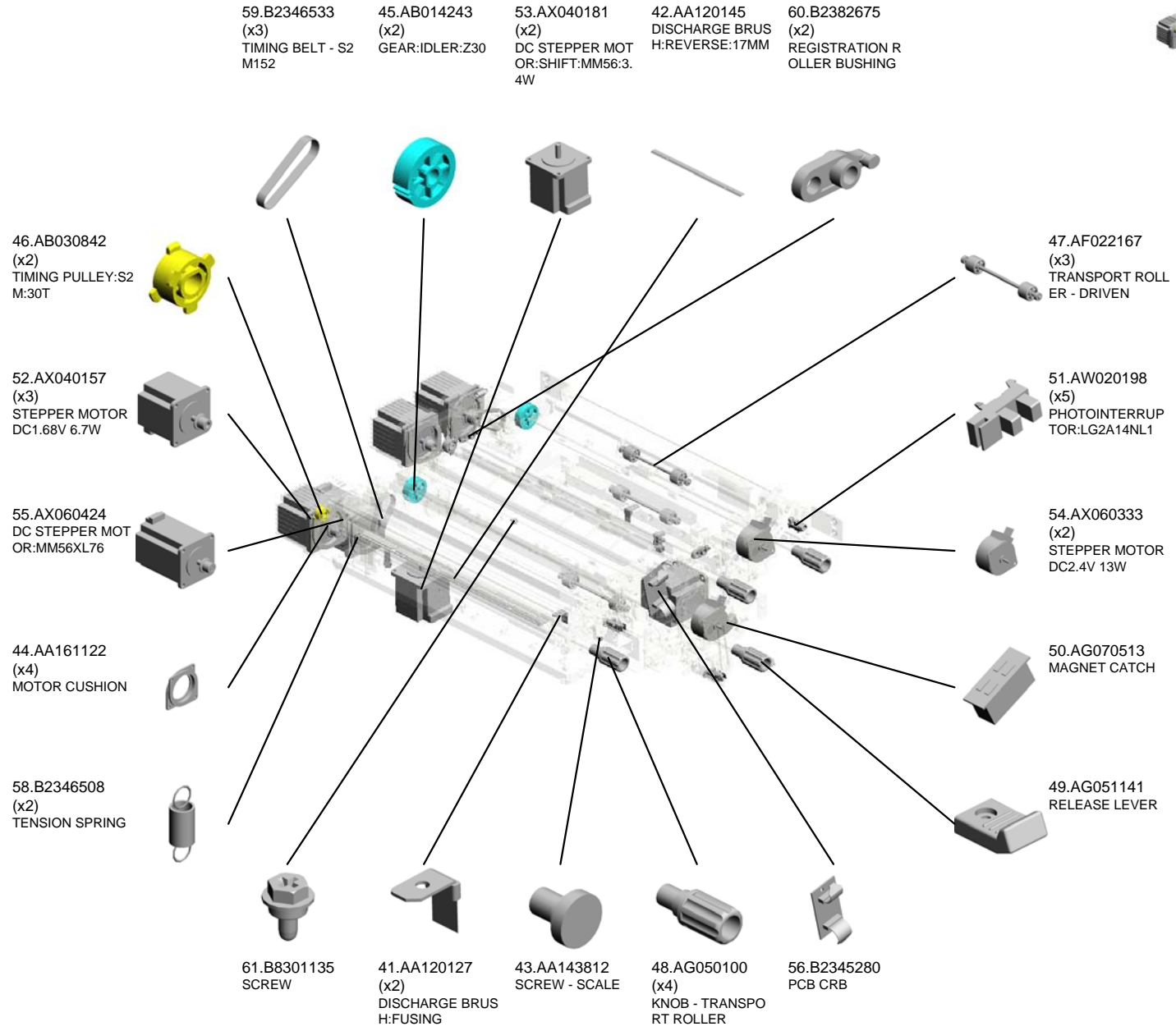
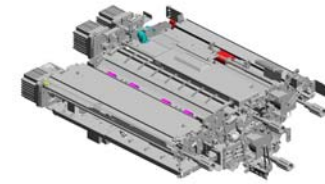
1.03530040N SCREW - M3X4

# U008 PAPER FEED

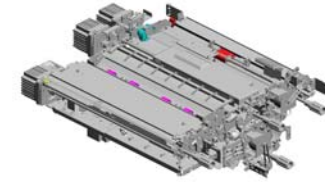
34.AA066402 TORSION SPRING:  
GUIDE PLATE:REA  
R  
26.11050723 (x8)  
CLAMPS:WES-050  
7  
33.AA063678 (x6)  
SPRING - 3.5N  
39.AA082144 (x6)  
BUSHING - 8X12X7  
40.AA084059 (x6)  
BALL BEARING HO  
LDER



# U008 PAPER FEED



# U008 PAPER FEED



- 64.D0592399 (x4) FLANGED HEXAGONAL HEAD BOLT: M3\*4
- 63.BB013040 (x2) GEAR:SHIFT:ROLLER:Z30
- 70.D0742739 (x4) PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN
- 62.B8341648 TIMING BELT - B60 S2M120
- 74.D0742942 PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER

80.D0931266  
DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE



67.D0742681  
SHAFT:CAM:SHIFT



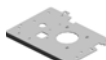
68.D0742684  
HOLDER:CAM:SHIFT



69.D0742685  
SYNCHRONOUS BELT:B80S2M190



66.D0742679  
HOLDER:DC STEP MOTOR:SHIFT



81.D1792602  
REGISTRATION ROLLER:GATE:ASSY

75.D0742952  
BRACKET:CONTACT IMAGE SENSOR

77.D0743168  
CONTACT IMAGE SENSOR:REGISTRATION:MAIN SCANNING:214MM

79.D0746497 (x4)  
DECAL:POSITIONING DISPLAY:TCRUNG



71.D0742744 (x3)  
HOLDER:SHIFT:BEARING:FRONT



73.D0742938  
GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN



72.D0742799  
GUIDE PLATE:CONNECTION:LCT:LOWER



65.D0742652 (x2)  
LEVER:LINK:TRANSPORT ROLLER



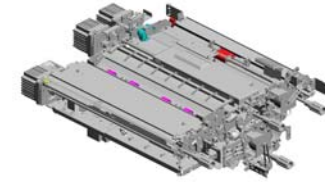
78.D0746165  
PULLEY:ON-OFF:BELT TENSIONER



76.D0742970  
CAM:GUIDE PLATE:OPEN AND CLOSE



# U008 PAPER FEED



- 91.D1792649 (x2) BRACKET:GUIDE:SHIFT
- 102.D1792691 (x2) TENSION SPRING:PRESSURE ROLLER
- 93.D1792656 GUIDE PLATE:REGISTRATION:CIS
- 82.D1792621 SHAFT:DRIVEN ROLLER:SHIFT
- 83.D1792631 GUIDE PLATE:SHIFT:REGISTRATION:UPPER

95.D1792661  
BRACKET:GUIDE PLATE:INNER BACK:CIS

87.D1792642  
HOLDER:SHIFT:BEARING:REAR

101.D1792689  
COVER:REGISTRATION:EXIT

100.D1792685  
CASE:REMOVE PAPER DUST:ASSY

92.D1792651  
GUIDE PLATE:REGISTRATION:EXIT

89.D1792647  
SHAFT:SHIFT

84.D1792636  
GUIDE PLATE:SHIFT:REGISTRATION:LOWER

86.D1792641  
DUCT:SHIFT:CIS

94.D1792660  
BRACKET:GUIDE PLATE:FRONT:CIS

90.D1792648  
PLATE:ADJUSTING PIN

97.D1792666  
GUIDE PLATE:REGISTRATION:TIMING:UPPER

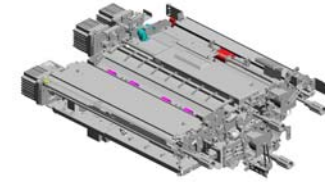
99.D1792675  
COVER:REGISTRATION:DOUBLE FEED SENSOR

98.D1792670  
GUIDE PLATE:REGISTRATION:TIMING:LOWER

88.D1792643 (x2)  
CAM:REGISTRATION:GATE:RELEASE

85.D1792640  
DISC:GATE:REGISTRATION:HOME POSITION SENSOR

# U008 PAPER FEED



114.D1792758  
(x2)  
GEAR:Z41:TIMING  
PULLEY:T41

120.D1792775  
ARM:TIMING ROLL  
ER:INNER BACK

109.D1792711  
TIMING ROLLER:T  
RANSFER:DRIVEN:  
PRESS FIT

104.D1792701  
TIMING ROLLER:T  
RANSFER:DRIVE

110.D1792717  
SHAFT:TIMING RO  
LLER:REGISTRATI  
ON:DRIVEN

115.D1792760  
COVER:MOTOR

103.D1792698  
COMPRESSION SP  
RING:SHIFT

112.D1792754  
(x2)  
BRACKET:DC STE  
PPER MOTOR:PAP  
ER FEED

111.D1792751  
(x2)  
BRACKET:DC STE  
PPER MOTOR:PAP  
ER FEED:TIMING

113.D1792757  
(x2)  
TIGHTENER:BRAC  
KET:DC STEPPER  
MOTOR

117.D1792764  
SHAFT:CAM:REGIS  
TRATION:TIMING

121.D1792783  
COVER:BASE:MAI  
N PAPER SMD

118.D1792772  
SHAFT:ARM:REGIS  
TRATION:TIMING

122.D1792786  
DUCT:FAN:CONTA  
CT IMAGE SENSO  
R

107.D1792704  
TRANSPORT ROLL  
ER:CONNECTING:  
MAIN

106.D1792703  
TRANSPORT ROLL  
ER:CONNECTING:  
LARGE CAPACITY  
TRAY:PRESS FIT

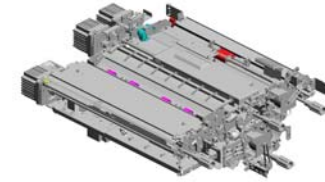
108.D1792705  
TRANSPORT ROLL  
ER:SHIFT:TRAILIN  
G EDGE

105.D1792702  
TIMING ROLLER:R  
EGISTRATION:DRI  
VE

116.D1792763  
(x2)  
CAM:REGISTRATI  
ON:TIMING

119.D1792773  
ARM:TIMING ROLL  
ER:FRONT

# U008 PAPER FEED



- 127.D1792816 SHAFT:TRAILING EDGE:SHIFT
- 129.D1792851 GUIDE PLATE:CONNECTING:OPEN AND CLOSE
- 124.D1792809 GUIDE PLATE:SHIFT:LEFT LOWER
- 131.D1792856 GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY
- 125.D1792810 GUIDE PLATE:SHIFT:RIGHT UPPER

123.D1792791  
BRACKET:DRAWER:MAIN PAPER SM D



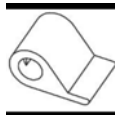
138.D1792909  
JOINT:CONNECTING:DRIVEN



136.D1792902  
GUIDE PLATE:CONNECTING:UPPER



141.D1792932  
(x2)  
ARM:ON-OFF:TRANSPORT ROLLER



135.D1792901  
GUIDE PLATE:CONNECTING:DUPLIX:EXIT



137.D1792906  
GUIDE PLATE:CONNECTING:LOWER



143.D1792934  
SHAFT:LINK:ON-OFF:CONNECTING



133.D1792872  
BRACKET:DC STEPPER MOTOR:TRAILING EDGE



128.D1792817  
BRACKET:SHIFT:SYNCHRONOUS BELT



126.D1792814  
(x2)  
GUIDE:SHIFT:TRAILING EDGE



142.D1792933  
SHAFT:LINK:ON-OFF:CONNECTING:LARGE CAPACITY TRAY



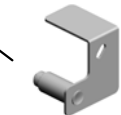
145.D1792944  
(x2)  
DISC:ON-OFF:SENSOR



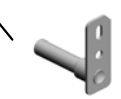
144.D1792943  
(x2)  
BRACKET:CAM:ON-OFF



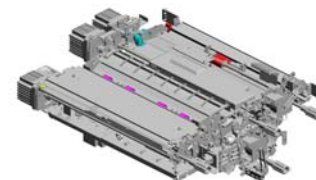
132.D1792861  
BRACKET:OPEN AND CLOSE:LARGE CAPACITY TRAY



134.D1792891  
GUIDE PIN:SHIFT:TRAILING EDGE



# U008 PAPER FEED



- 159.G0602296 (x4) BALL BEARING:8X16X5MM
- 152.D1792964 GUIDE:MAIN:CONNECTING:OPEN AND CLOSE
- 162.G1787660 (x2) PRESSURE ROLLER:TRANSPORT ROLLER
- 163.G1787664 (x12) SPACER
- 156.D1795435 PCB:URRB

- 161.G1784900 (x3) COVER:DC STEPPER MOTOR:MM56

- 160.G0703088 (x2) SPACER:DEVELOPMENT ROLLER

- 157.D4342535 TORSION SPRING:PROOF TRAY

- 155.D1795422 PCB:DRB

- 164.GW010007 (x5) PHOTO REFLECTION SENSOR:EXIT

- 165.GX640028 FAN MOTOR DC24V 1.92W

- 158.D7315310 PCB:URTB:DOCUMENT FEEDER:ASSY

- 150.D1792960 GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING

- 153.D1792965 SHAFT:GUIDE PLATE:OPEN AND CLOSE

- 147.D1792947 SHAFT:CAM:ON-OFF:MAIN

- 154.D1792986 BRACKET:GUIDE PLATE:CONNECTOR: LARGE CAPACITY TRAY

- 148.D1792948 (x2) CAM:TRANSPORT ROLLER:ON-OFF

- 146.D1792946 SHAFT:CAM:ON-OFF: LARGE CAPACITY TRAY

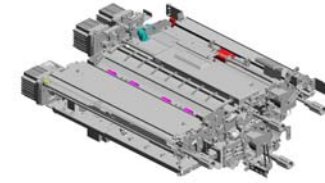
- 149.D1792952 (x2) BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF

- 151.D1792963 BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE

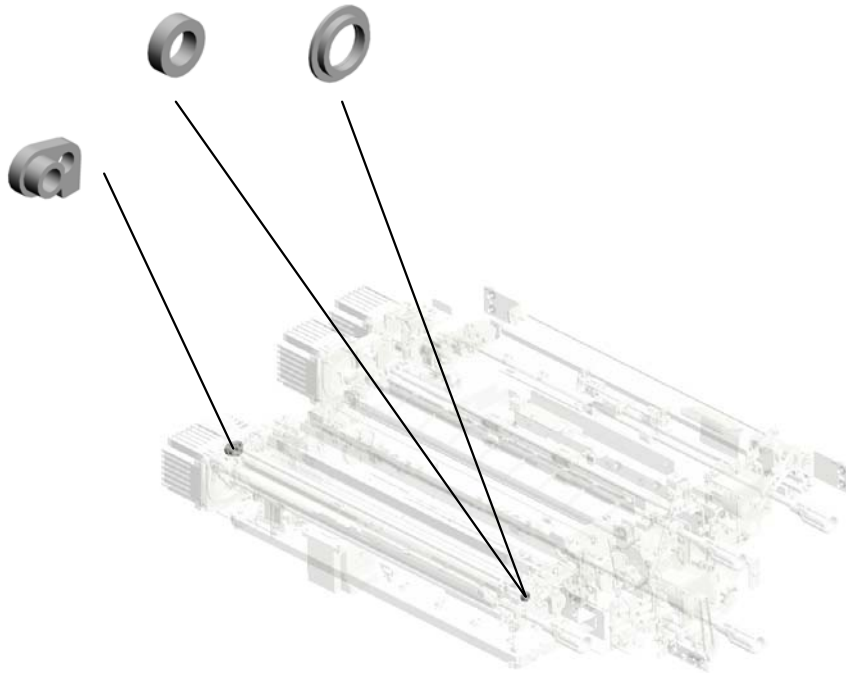


# U008 PAPER FEED

167.M0777428 166.H5194238  
BALL BEARING:RE (x2)  
GISTRATION:DRIV SPACER:ROLLER:  
EN:FRONT CONNECTING



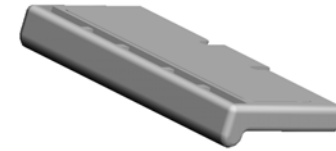
168.M0777429  
BALL BEARING:RE  
GISTRATION:DRIV  
EN:REAR



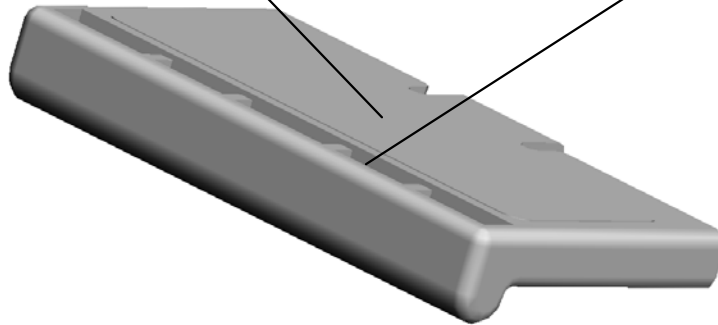
U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S001  
GRIP:GUIDE PLATE:CONNECTING:OPEN AND CLOSE

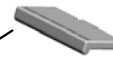
139.D1792916  
DECAL:PULL OUT:  
RIGHT:B6



130.D1792854  
GRIP:GUIDE PLAT  
E:CONNECTING:O  
PEN AND CLOSE



57.B2346424  
RELEASE GRIP



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S002

# REGISTRATION GUIDE:OPEN AND CLOSE

140.D1792917  
DECAL:PULL OUT:  
RIGHT:B7



96.D1792663  
REGISTRATION G  
UIDE:OPEN AND C  
LOSE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U009.PCU

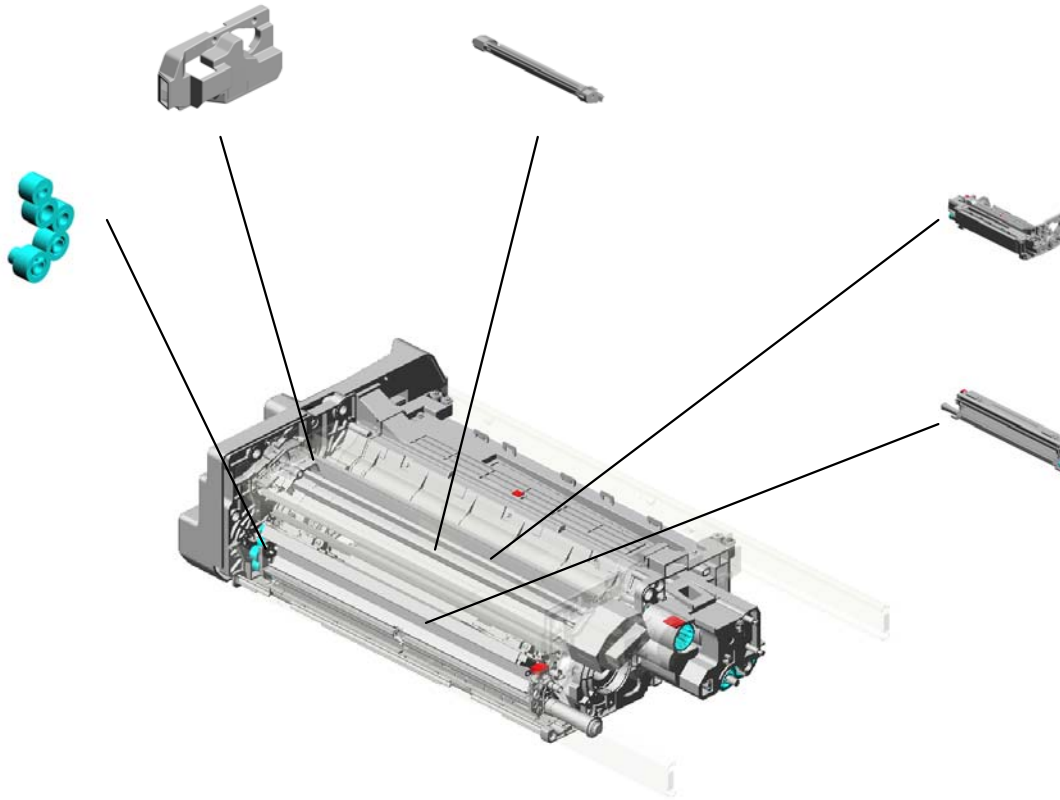
U009\_S003  
D1792440  
INNER COVER:PCU:ASSY

U009\_S001  
D1792255  
CHARGE CORONA

U009\_S005  
D1793535  
GEAR SET:CLEANING UNIT:  
SERVICE PARTS

U009\_S002  
D1792429  
DEVELOPMENT UNIT:SERVI  
CE PARTS:ASSY

U009\_S004  
D1793501  
CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U009\_S001.CHARGE CORONA

U009\_S001\_S001  
D1792256  
COVER:CHARGE CORONA:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U009\_S004.CLEANING UNIT:ASS'Y

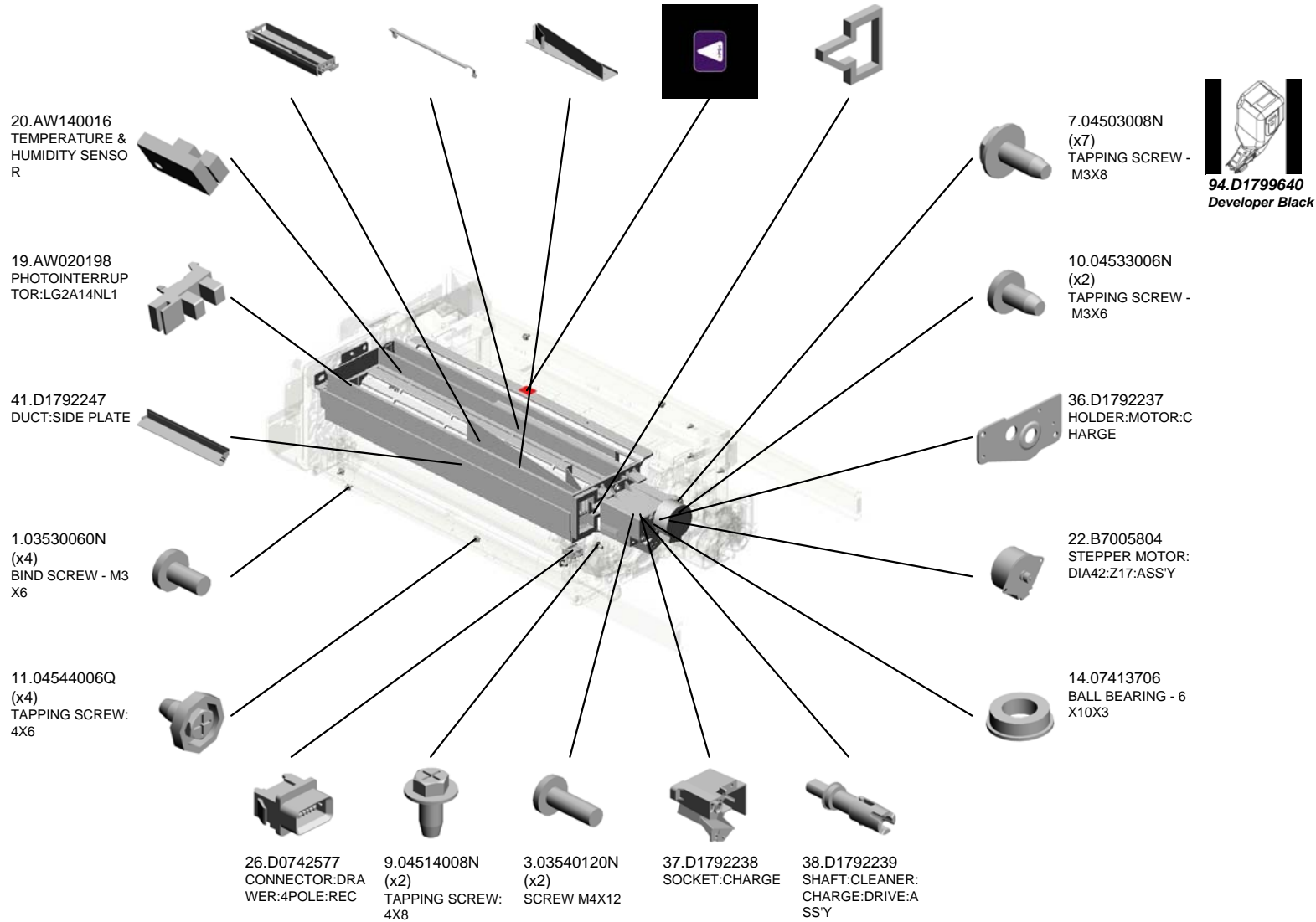
U009\_S004\_S001  
D1793610  
CLEANING UNIT:APPLY:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U009  
PCU

34.D1792214 DUCT:CHARGE UNIT:ASSY  
 45.D1792370 GRIP:DRUM:ASSY  
 39.D1792240 BASE:DUCT:VACUUM:ASSY  
 27.D0743829 DECAL:POSITIONING DISPLAY:TCRU  
 40.D1792246 SEAL:DUCT:SIDE PLATE:REAR



U009  
PCU

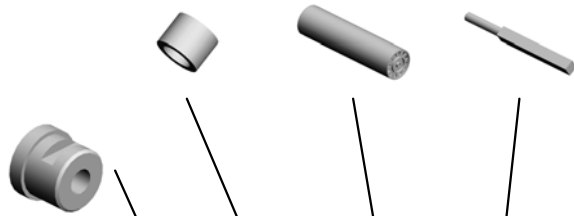
67.D1793131 RECEPTACLE:DEV  
ELOPMENT VIAS:A  
SSY

**93.D1799510**  
**OPC DRUM**

49.D1792421 ELECTRIC POTEN  
TIAL SENSOR



54.D1792469  
KNOB SCREW:DR  
UM



46.D1792376  
HOLDER:DRUM:TA  
KE OFF:FRONT



48.D1792419  
STOPPER:SLIDE R  
AIL:PCU:PEEN



99.G1781316  
SPRING:PLATE:LE  
FT:CHARGE



96.G1781282  
GEAR:CHARGE:CL  
EANER:Z51



97.G1781311  
(x3)  
TERMINAL:CHARG  
E



50.D1792427  
BRACKET:DRAW  
ER:CLEANING UNIT



47.D1792377  
HOLDER:DRUM:TA  
KE OFF:REAR

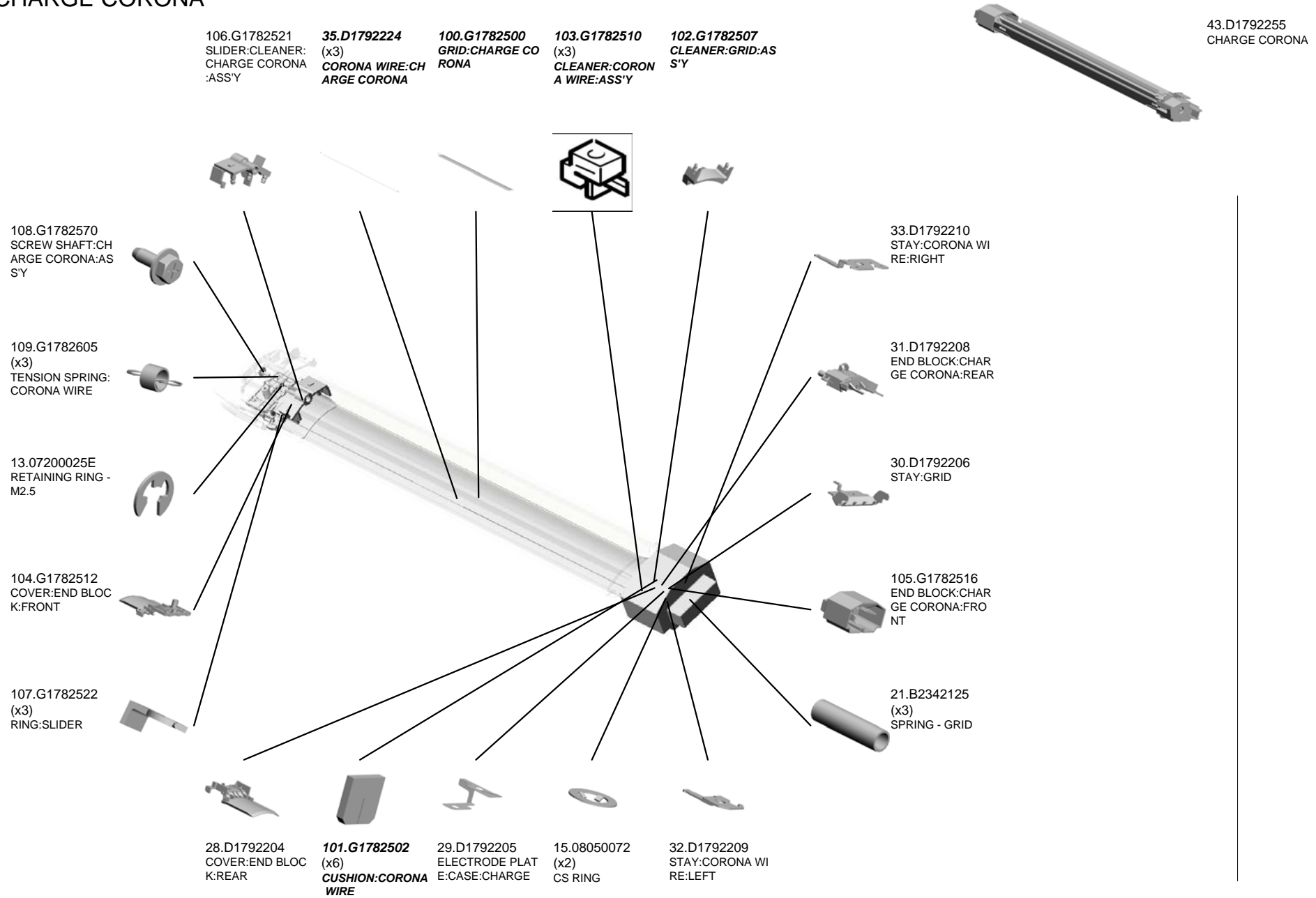


98.G1781313  
SPRING:PLATE:RI  
GHT:CHARGE



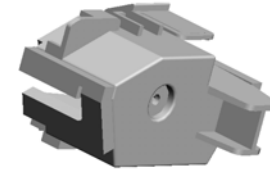


U009\_S001  
CHARGE CORONA

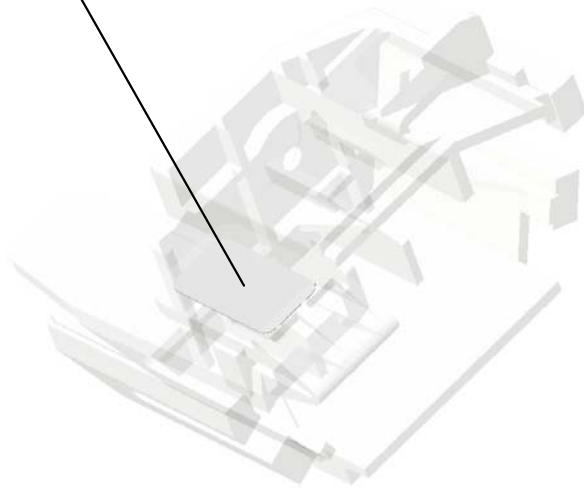


U009\_S001\_S001  
COVER:CHARGE CORONA:ASS'Y

42.D1792254  
DECAL:CHARGE:G  
RIP



44.D1792256  
COVER:CHARGE C  
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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53.D1792468  
GRIP:DRUM STAY:  
PCU

5.03603008N  
(x2)  
SCREW:M3X8

27.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU

56.D1793036  
DUCT:HOLDER:DO  
CTOR BLADE

57.D1793043  
DUCT:FILTER:DEV  
ELOPMENT:ASS'Y



51.D1792429  
DEVELOPMENT U  
NIT:SERVICE PAR  
TS:ASS'Y

7.04503008N  
(x3)  
TAPPING SCREW -  
M3X8

4.03603006N  
(x2)  
SCREW - M3X6

55.D1792474  
DECAL:DIAL

24.D0742541  
DECAL:ARROW LA  
BEL

6.03604010N  
(x4)  
SCREW:M4X10

12.06330140G  
(x3)  
PARALLEL PIN - 3X  
14

17.11050511  
HARNESS CLAMP -  
LWS-0306ZC

59.D1793071  
GEAR:TRANSPOR  
T SCREW:NO.2

62.D1793074  
GEAR:IDLER:TRAN  
SPORT SCREW:LO  
WER:ASS'Y

60.D1793072  
GEAR:TRANSPOR  
T SCREW:NO.3

2.03530120N  
(x2)  
SCREW M3X12

18.11050534  
(x4)  
CLAMP

8.04503010N  
(x6)  
TAPPING SCREW -  
M3X10

61.D1793073  
GEAR:IDLER:TRAN  
SPORT SCREW:UP  
PER:ASS'Y

58.D1793070  
GEAR:TRANSPOR  
T SCREW:NO.1



68.D1793408  
DEVELOPER:BAR  
ON-C1:148G:ASS'Y

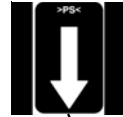
63.D1793075  
FILTER:DEVELOPMENT

111.G1783332  
(x2)  
GEAR:DEVELOPMENT ROLLER

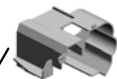
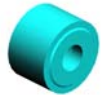
119.GA000063  
DECAL:DEVELOPMENT UNIT:DISPLAY



51.D1792429  
DEVELOPMENT UNIT:SERVICE PARTS:ASS'Y



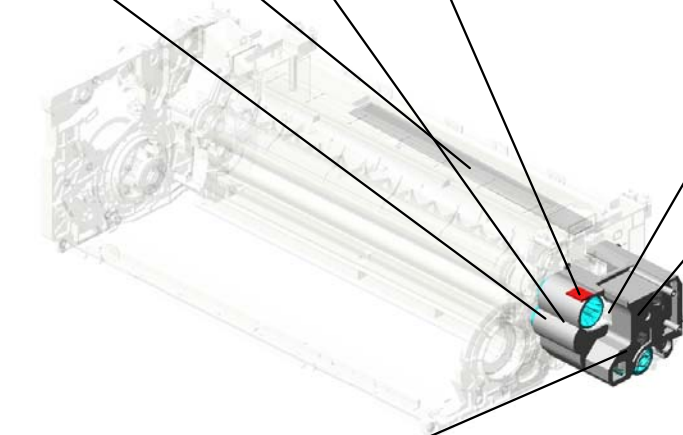
110.G1783330  
GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y



65.D1793097  
COVER:GEAR:DEVELOPMENT



64.D1793090  
PLATE:GEAR:IDLER:ASS'Y



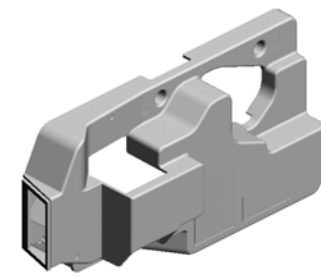
112.G1783356  
(x2)  
GEAR:JOINT:DEVELOPMENT UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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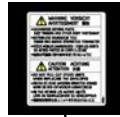
U009\_S003  
INNER COVER:PCU:ASS'Y

95.G0291982  
LD DECAL

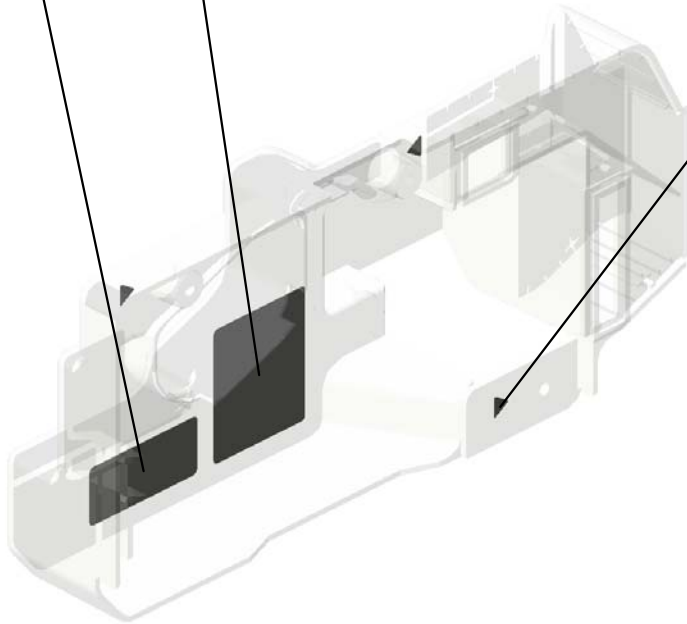
66.D1793120  
DECAL:WARNING:  
AROUND THE PHO  
TOCONDUCTOR



52.D1792440  
INNER COVER:PC  
U:ASS'Y



27.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

**78.D1793564**  
GEAR:IDLER:Z17:U  
PPER

77.D1793561  
SHAFT:CLEANING  
BLADE:FRONT

16.08050089  
RETAINING RING -  
M4

1.03530060N  
(x2)  
BIND SCREW - M3  
X6

79.D1793571  
BRACKET:CLEANI  
NG BLADE:ASS'Y



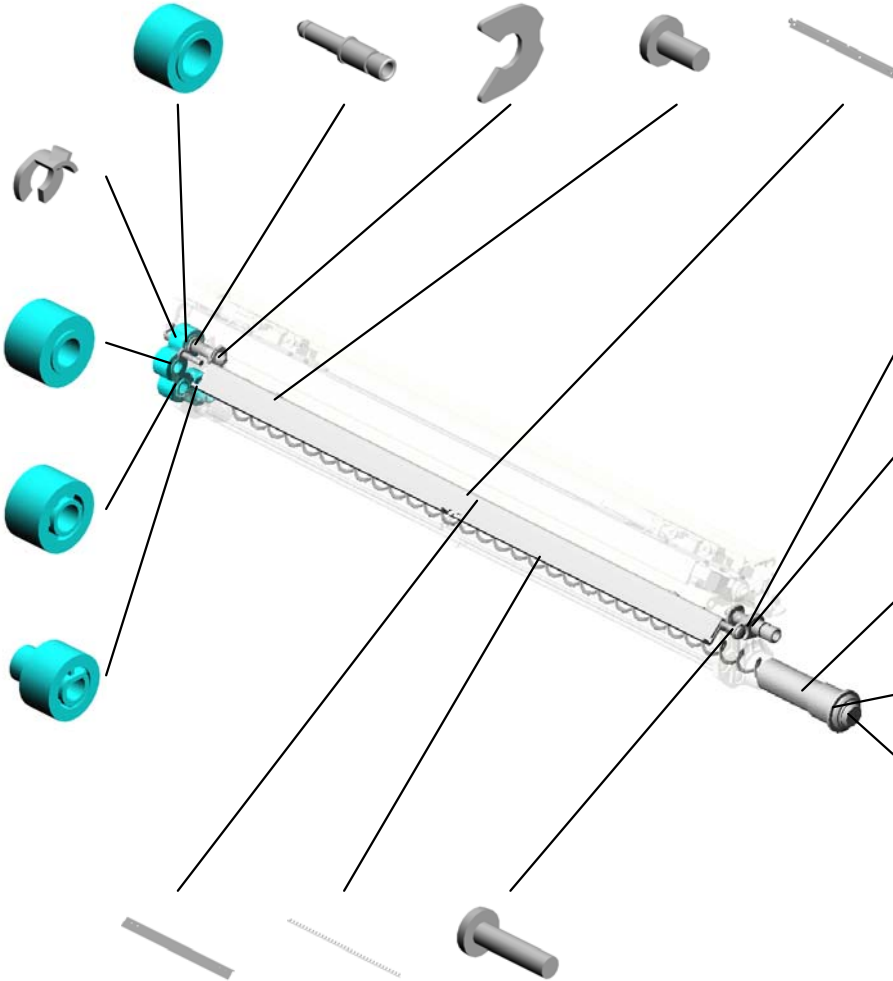
69.D1793501  
CLEANING UNIT:ASS'Y

82.D1793589  
RETAINING RINGS  
-E:GUIDE

**74.D1793536**  
GEAR:IDLER:Z16

**75.D1793537**  
GEAR:IDLER:Z17:L  
OWER

**76.D1793538**  
GEAR:TONER COL  
LECTION COIL:Z18



80.D1793576  
TENSION SPRING:  
CLEANING BLADE:  
6N

114.G1783685  
HOLDER:SHAFT:C  
LEANING BLADE:R  
EAR

72.D1793532  
COIL SPRING:TON  
ER CATCHPAN

71.D1793531  
TONER CATCHPA  
N:PIPE:DISCHARG  
E USED TONER

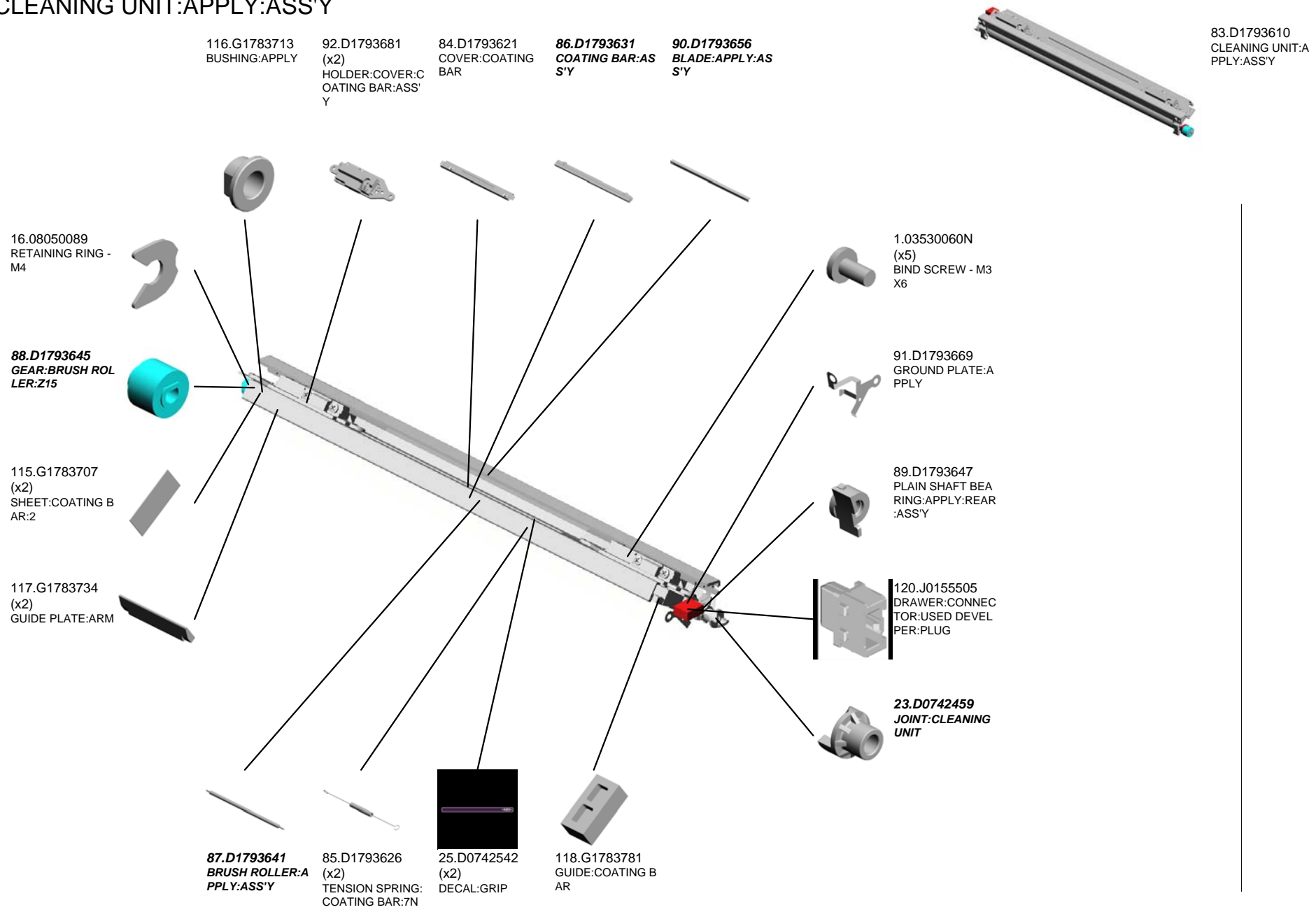
113.G1783672  
CAP:PIPE:DISCHA  
RGE USED TONER

**81.D1793581**  
BLADE:CLEANING:  
ASS'Y

70.D1793525  
TONER COLLECTI  
ON COIL:CLEANIN  
G:ASS'Y

2.03530120N  
(x2)  
SCREW M3X12

U009\_S004\_S001  
CLEANING UNIT:APPLY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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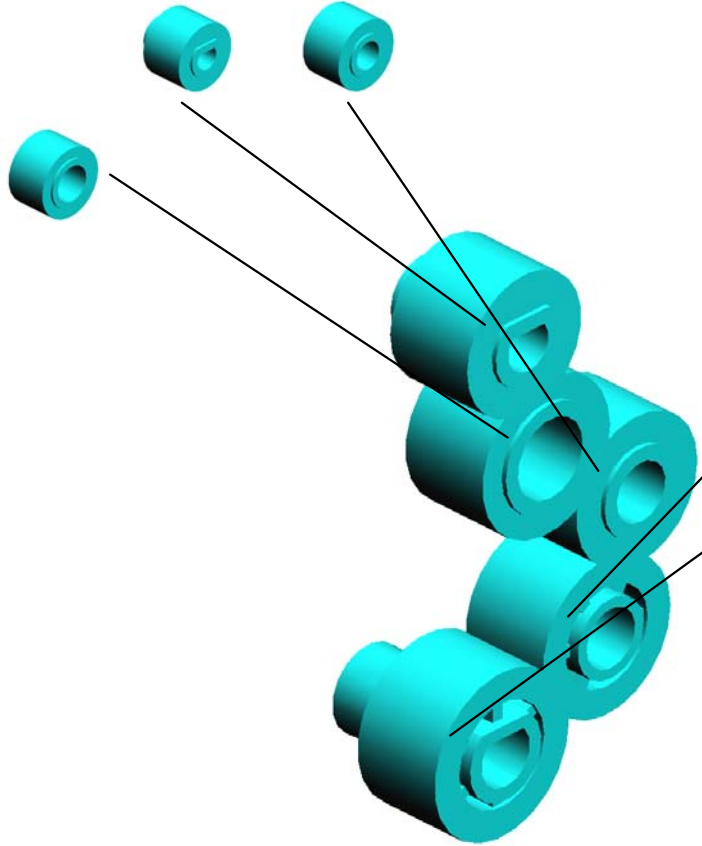
U009\_S005  
GEAR SET:CLEANING UNIT:SERVICE PARTS

88.D1793645    74.D1793536  
GEAR:BRUSH ROL    GEAR:IDLER:Z16  
LER:Z15

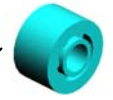


73.D1793535  
GEAR SET:CLEANI  
NG UNIT:SERVICE  
PARTS

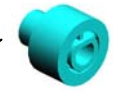
78.D1793564  
GEAR:IDLER:Z17:U  
PPER



75.D1793537  
GEAR:IDLER:Z17:L  
OWER



76.D1793538  
GEAR:TONER COL  
LECTION COIL:Z18



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010 ITB UNIT



- 17.11025195 CONNECTOR - 5P
- 6.04503008N (x6) TAPPING SCREW - M3X8
- 10.07200080E (x4) RETAINING RING - M8
- 14.09544008N (x8) SCREW - M4X8
- 7.07200030E RETAINING RING - M3

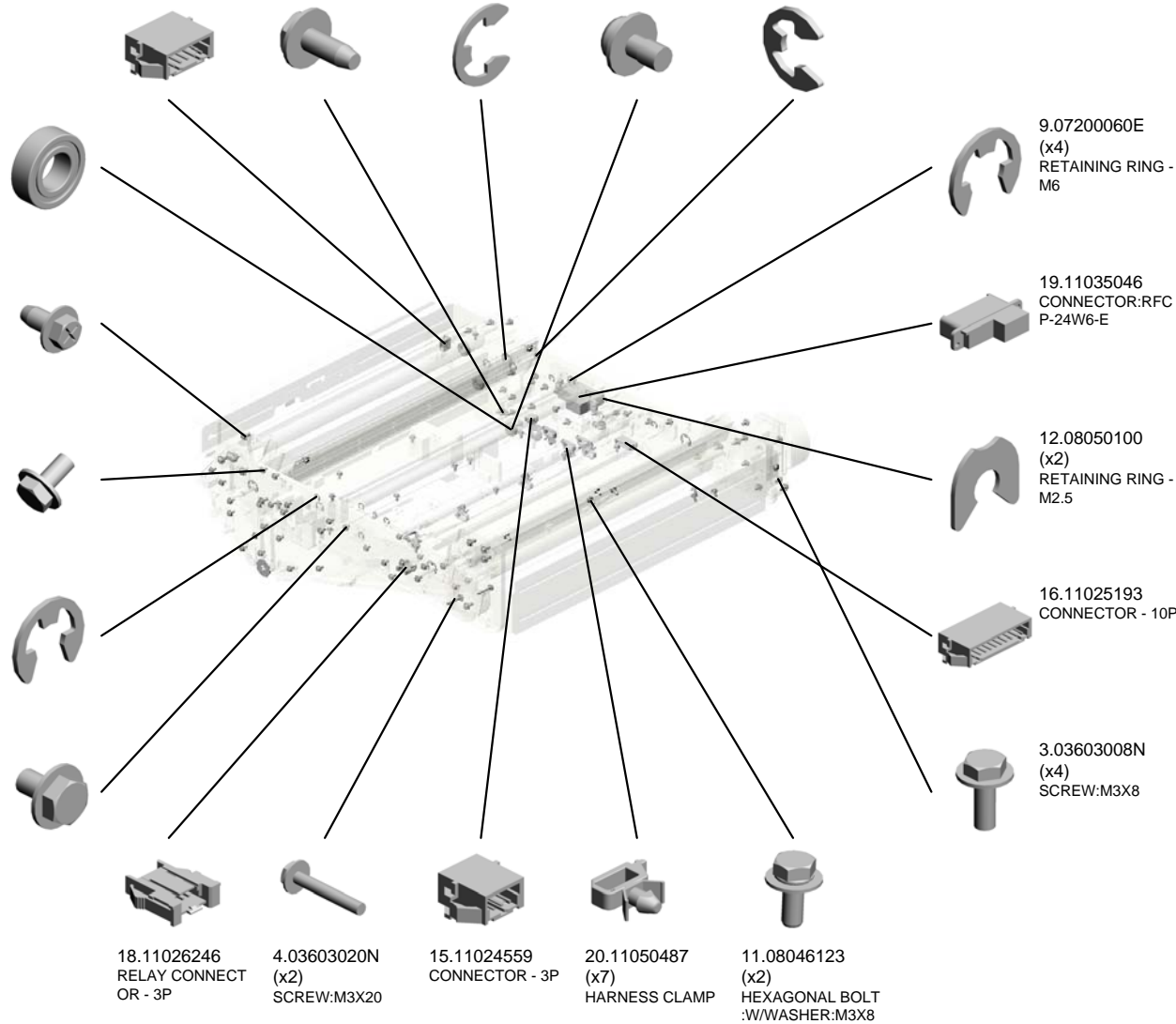
13.08053573 (x3) RADIAL BALL BEARING: DIA8X DIA16X5

5.03604008N (x7) SCREW - M4X8

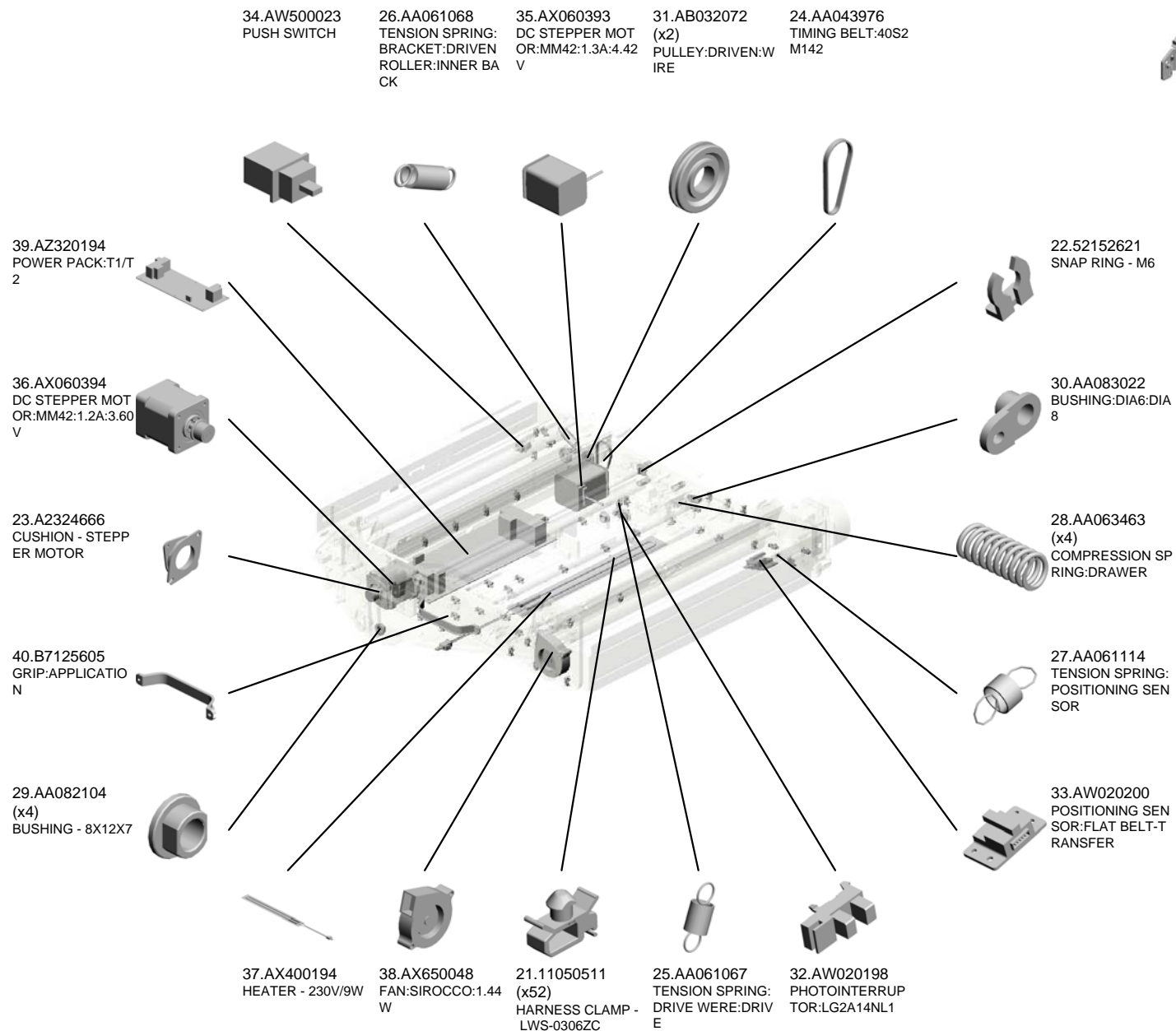
2.03603006N (x74) SCREW - M3X6

8.07200040E (x11) RETAINING RING - M4

1.03603005N (x8) SCREW - M3X5



# U010 ITB UNIT



# U010 ITB UNIT



- 46.D0743878 HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK
- 50.D0746092 BRACKET:HEATER :INTERMEDIATE TRANSFER
- 45.D0743872 PULLEY:DRIVE WHEEL:ASSY
- 44.D0743871 STOPPER:WIRE:PULLEY
- 49.D0744351 (x4) STEPPED SCREW: DIA5.4DIA:3.5:M3

43.D0743824 (x2) PLATE:ROLLER:INTERMEDIATE TRANSFER

51.D0746097 THERMOSTAT:INTERMEDIATE TRANSFER

52.D0746134 PLAIN SHAFT BEARING:INSULATE

53.D0746144 BRACKET:INTERMEDIATE TRANSFER:FRONT

41.C2383879 TIMING BELT

60.D0747087 SEAL:DC FAN MOTOR:SIROCCO

42.D0396327 (x2) SPACER:SENSOR:TM

56.D0746147 TERMINAL:INTERMEDIATE TRANSFER

55.D0746146 BRACKET:BIAS:INTERMEDIATE TRANSFER

57.D0746161 COVER:BIAS:INTERMEDIATE TRANSFER

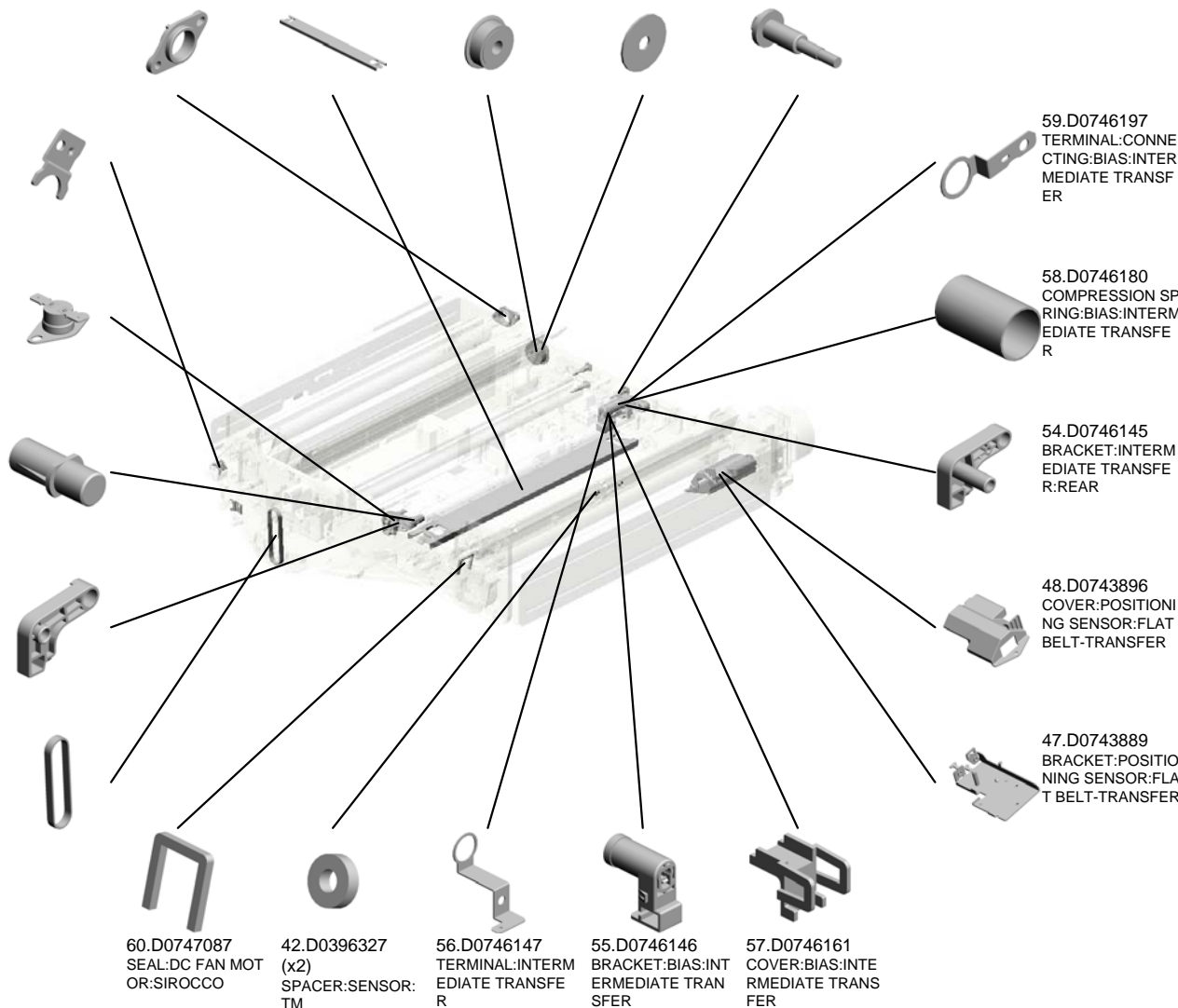
59.D0746197 TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER

58.D0746180 COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER

54.D0746145 BRACKET:INTERMEDIATE TRANSFER:REAR

48.D0743896 COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER

47.D0743889 BRACKET:POSITIONING SENSOR:FLAT BELT-TRANSFER



# U010 ITB UNIT



79.D1796080 (x2) ROLLER:OPPOSE D:BELT CLEANING: ASS'Y  
 80.D1796085 ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y  
 75.D1796057 ROLLER:TRANSFER:FRONT:ASS'Y  
**73.D1796050 FLAT BELT-TRANSFER ASS'Y**  
 72.D1795412 PCB:TDRB

78.D1796076 ROLLER:OPPOSE D:PAPER:ASS'Y

66.D1366183 GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU

63.D1366099 TENSION SPRING: BRACKET:DC STEPPER MOTOR

64.D1366145 (x6) ROLLER:ON-OFF:INTERMEDIATE TRANSFER

65.D1366149 (x4) BUSHING:SLIDE RAIL:ON-OFF

61.D0747118 DUCT:INNER BACK:COOLING:POSITIONING SENSOR

62.D0747119 DUCT:FRONT:COOLING:POSITIONING SENSOR

71.D1793144 COVER:INTERMEDIATE TRANSFER:LOWER

**74.D1796051 ROLLER:INTERMEDIATE TRANSFER:ASS'Y**

77.D1796065 DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y

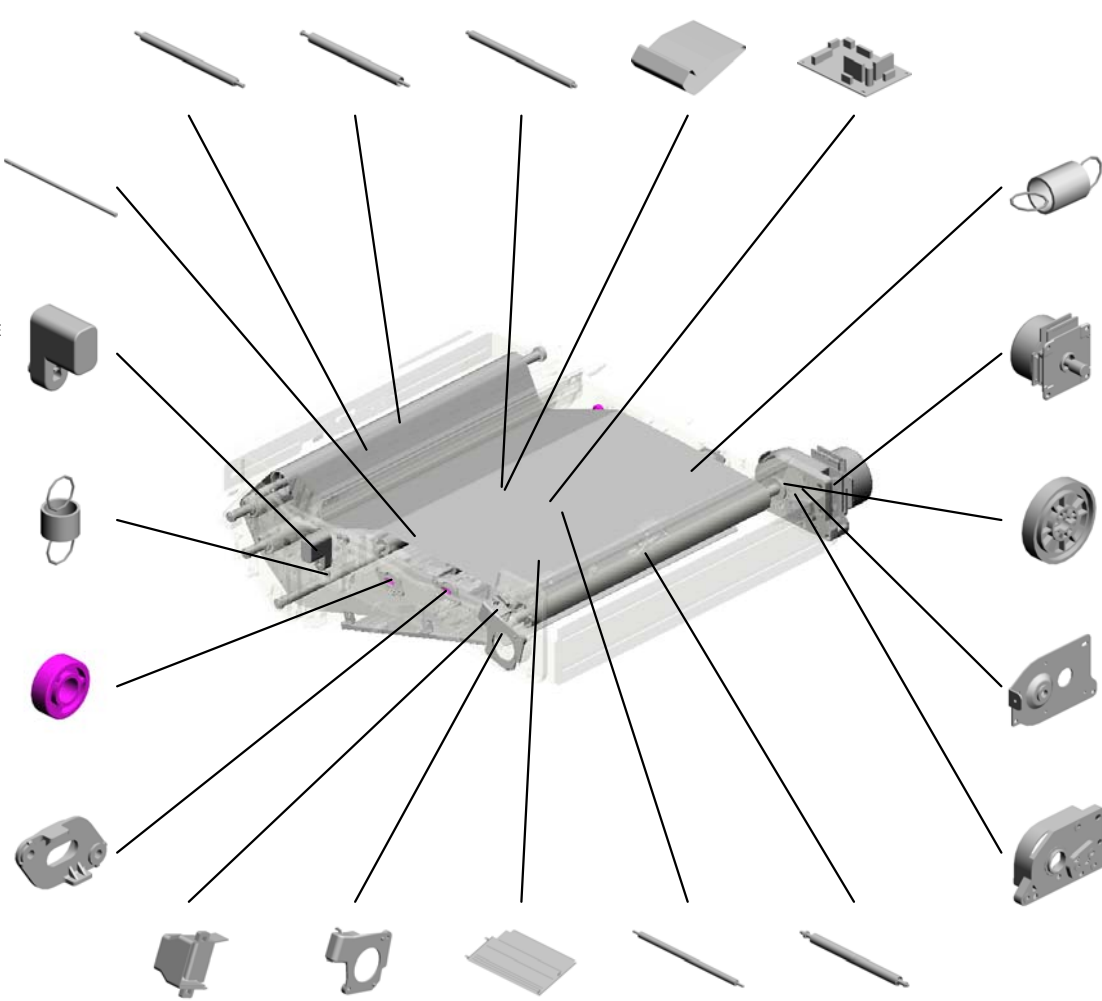
76.D1796062 (x2) TENSION SPRING: PRESSURE:INTERMEDIATE TRANSFER

67.D1791351 DC MOTOR:DIA63:24V:28.4W

69.D1791353 GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER

70.D1791354 HOLDER:MOTOR:INTERMEDIATE TRANSFER

68.D1791352 HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER



# U010 ITB UNIT



- 99.D1796147 (x2) CAM:ON-OFF:INTERMEDIATE TRANSFER
- 94.D1796140 LEVER:ON-OFF:ROLLER:FRONT
- 81.D1796091 ROLLER:TENSION:ASS'Y
- 82.D1796094 CASE:TENSION:ROLLER
- 83.D1796095 SUPPORTING PLATE:CASE:TENSION:ROLLER

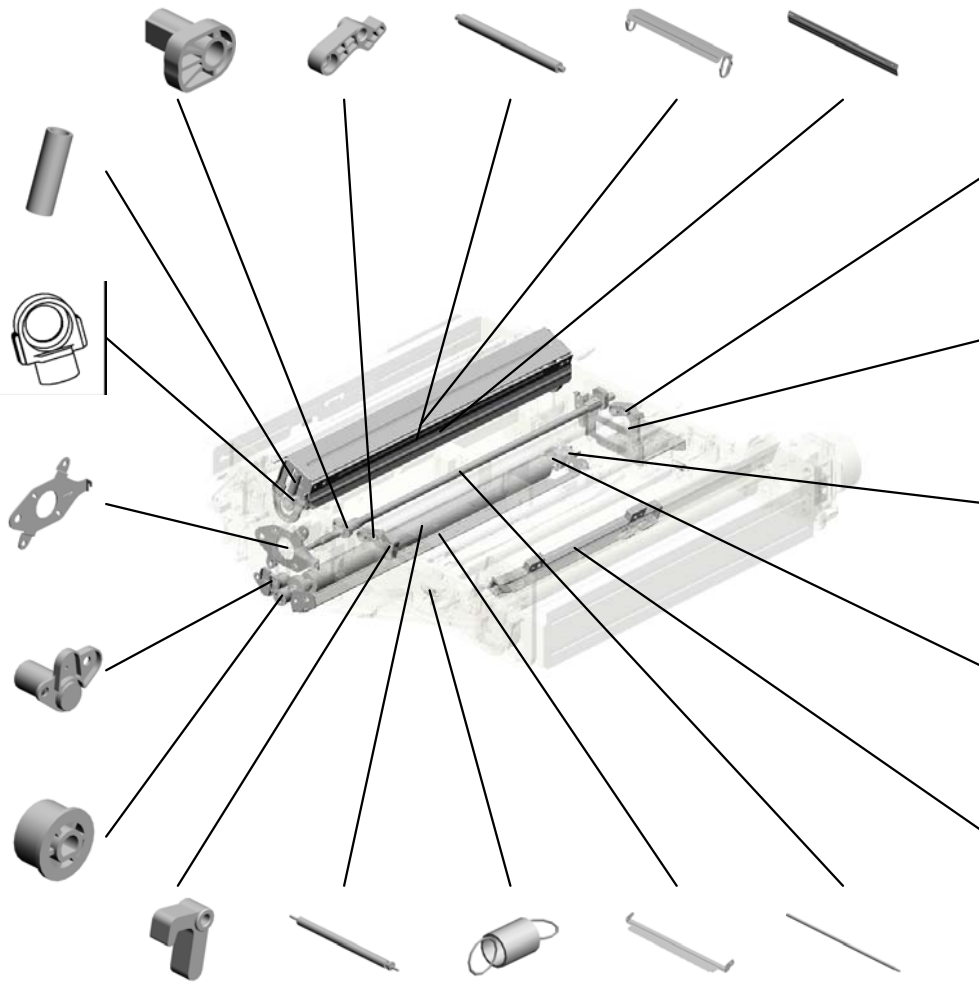
- 85.D1796098 (x2) COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER

- 84.D1796097 (x2) PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER

- 90.D1796122 BRACKET:ON-OFF:TRANSFER ROLLER

- 100.D1796154 CASE:OPPOSED:TRANSFER ROLLER:FRONT

- 89.D1796119 PULLEY:ON-OFF:TRANSFER ROLLER



- 95.D1796141 LEVER:ON-OFF:ROLLER:REAR

- 88.D1796117 BRACKET:DRAWER:INTERMEDIATE TRANSFER

- 93.D1796127 FEELER:ON-OFF:TRANSFER:PAPER

- 92.D1796125 CAM:ON-OFF:TRANSFER:PAPER:REAR

- 87.D1796112 DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER

- 96.D1796143 (x2) ARM:LEVER:ON-OFF:ROLLER
- 86.D1796108 ROLLER:TRANSFER:PAPER:FRONT:ASS'Y
- 97.D1796144 (x2) TENSION SPRING:SLIDE RAIL:TRANSFER
- 91.D1796124 GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y
- 98.D1796146 SHAFT:ON-OFF:INTERMEDIATE TRANSFER

# U010 ITB UNIT

105.D1796161 GUIDE:INTERMEDIATE TRANSFER:LEFT:ASSY  
 114.D1796188 BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL  
 113.D1796187 FEELER:POSITIONING CONTROL:DRIVE WERE  
 110.D1796182 BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASSY  
 112.D1796186 DRIVE WERE:DRIVEN ROLLER



116.D1796196 SCALE:BRACKET:DRIVEN ROLLER:FRONT

117.D1796197 HOLDER:DRIVEN ROLLER:FRONT

106.D1796164 (x2) PLATE:BLADE:BELT CLEANING

109.D1796174 INNER COVER:INTERMEDIATE TRANSFER:LEVER

107.D1796166 DRUM STAY:INTERMEDIATE TRANSFER:ASSY

108.D1796173 SEAL:DUCT:DENSITY SENSOR

101.D1796155 CASE:OPPOSED:TRANSFER ROLLER:REAR

102.D1796156 COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR

104.D1796160 GUIDE:INTERMEDIATE TRANSFER:RIGHT

111.D1796185 BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER

118.G0143291 SNAP RING - PICK UP

103.D1796157 SPRING PLATE:TRANSFER:OPPOSED:PAPER

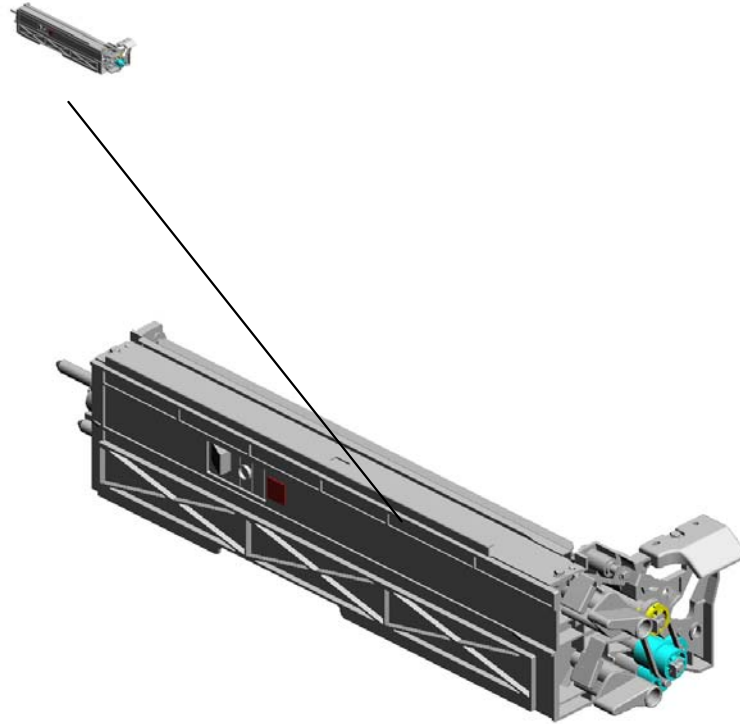
115.D1796195 LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER

119.GW010009 DENSITY SENSOR

U001	U002	U003	U004	U005	U006	U007	U008	U009	<b>U010</b>	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011.ITB CLEANING

U011\_S001  
D1796400  
BELT CLEANING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011\_S001.BELT CLEANING:ASS'Y

U011\_S001\_S001  
D0746450  
COATING BAR:ASS'Y

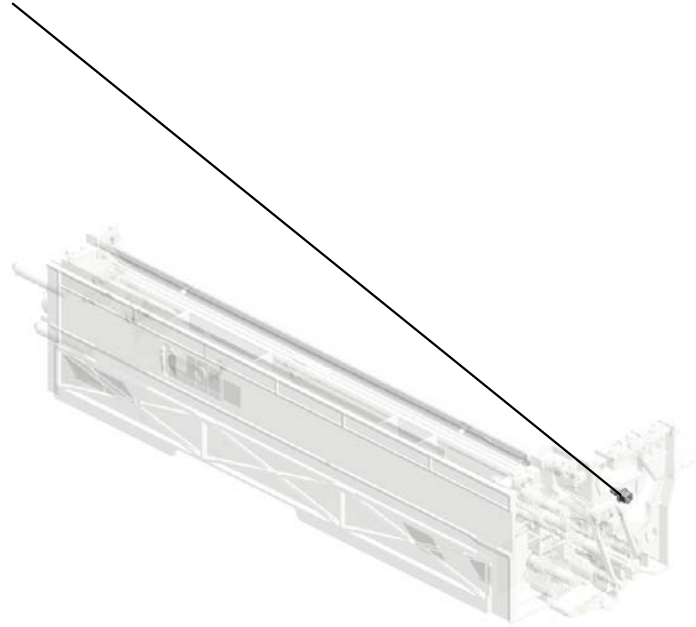


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011 ITB CLEANING

10.B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S001  
BELT CLEANING:ASS'Y



54.D1796400  
BELT CLEANING:A  
SS'Y

3.07200040E (x4) RETAINING RING - M4  
2.07080060N (x2) WASHER:DIA6  
19.D0746431 COIL SPRING:BLADE:CLEANING:BELT CLEANING  
**17.D0746424** **BLADE:CLEANING:BELT CLEANING:ASS'Y**  
18.D0746428 HOLDER:CLEANING:BELT CLEANING:ASS'Y

14.D0746411 COIL SPRING:EAR TH:BELT CLEANING

13.D0746410 GROUND PLATE:BELT CLEANING

8.AA083022 (x2) BUSHING:DIA6:DIA8

22.D0746440 GUIDE:DISCHARGE USED TONER:BELT CLEANING

11.B5457506 SCREW:BUSHING

20.D0746434 TONER COLLECTION COIL:BELT CLEANING:ASS'Y

16.D0746420 BRUSH:REMOVE PAPER DUST:BELT CLEANING

15.D0746413 SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y

6.54472681 (x3) SNAP RING

21.D0746439 PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSFER PORT SCREW

9.B1322264 (x2) BUSHING:TERMINAL

7.AA082137 BUSHING:6X10X6

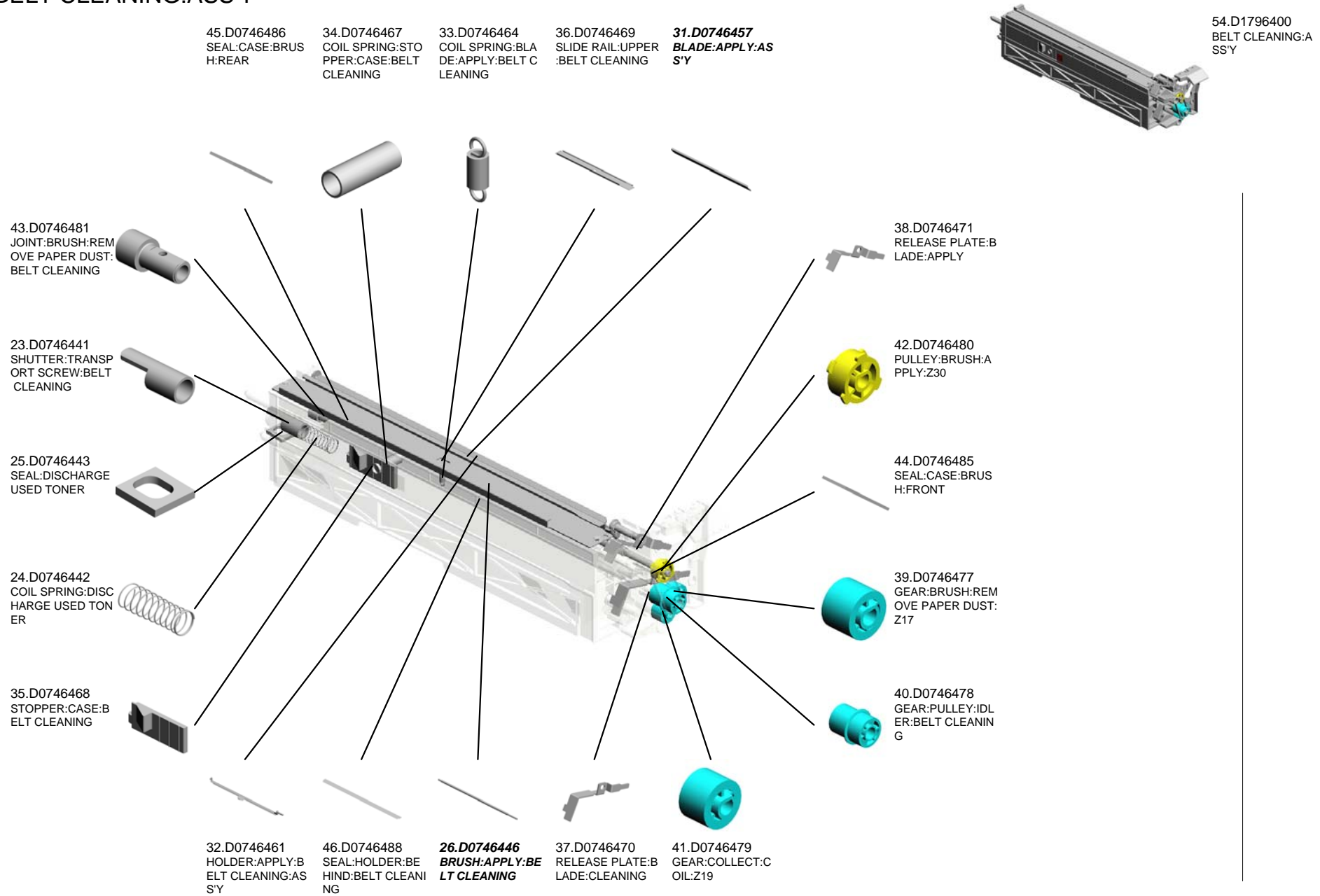
4.08050089 RETAINING RING - M4

1.03603006N (x19) SCREW - M3X6

12.B7001802 TIMING BELT:B40S2M134

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	<b>U011</b>	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S001  
BELT CLEANING:ASS'Y



U011\_S001  
BELT CLEANING:ASS'Y

50.D0746492  
SEAL:CASE:CLEAN  
ING BLADE:REAR

57.D1796414  
SEAL:HOLDER:CL  
EANING BLADE:RE  
AR LOWER

55.D1796412  
(x2)  
SEAL:HOLDER:CL  
EANING BLADE:UP  
PER

53.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU



54.D1796400  
BELT CLEANING:A  
SS'Y

58.D1796415  
(x2)  
SEAL:HOLDER:CL  
EANING BLADE:LO  
WER

59.D1796416  
(x2)  
SEAL:HOLDER:CL  
EANING BLADE:BE  
HIND

48.D0746490  
SEAL:BASE:CASE:  
BELT CLEANING

52.D0746496  
GRIP:BELT CLEANI  
NG

49.D0746491  
SEAL:CASE:CLEAN  
ING BLADE:FRONT

51.D0746495  
(x2)  
LEVER:RELEASE:B  
LADE

56.D1796413  
SEAL:HOLDER:CL  
EANING BLADE:FR  
ONT LOWER

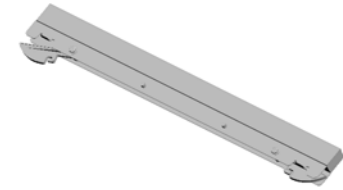
47.D0746489  
VIBRATING PLATE:  
TRANSPORT SCR  
EW:BELT CLEANIN  
G

61.G1786621  
(x2)  
COVER:RELEASE  
PLATE:BLADE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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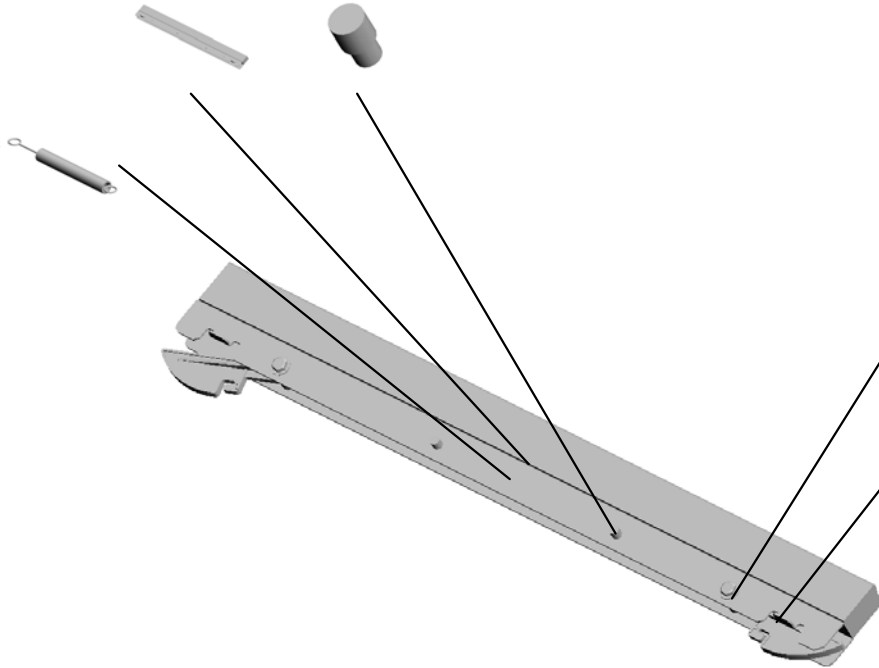
U011\_S001\_S001  
COATING BAR:ASS'Y

28.D0746451 5.52062687  
COATING BAR:ASS (x2)  
'Y STUD SCREW - M3



27.D0746450  
COATING BAR:ASS  
'Y

30.D0746455  
COIL SPRING:COA  
TING BAR



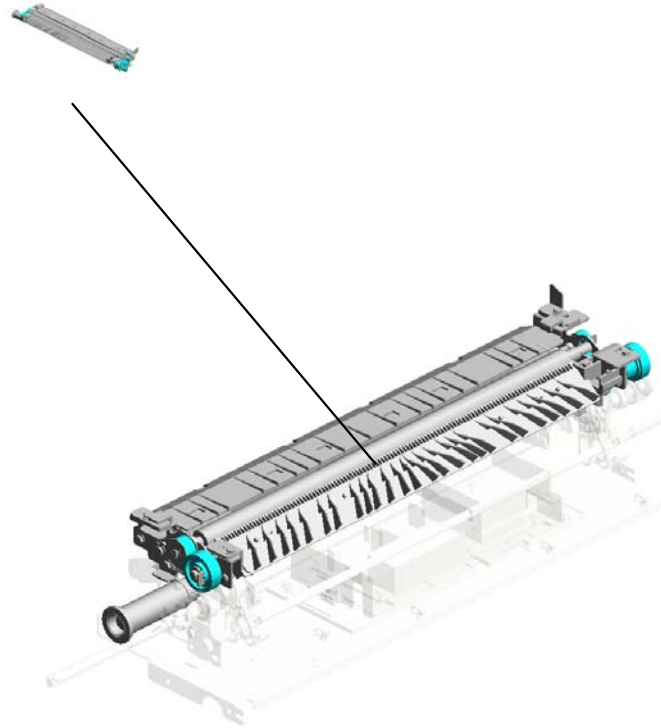
60.G0801169  
(x2)  
SCREW:M3

29.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012.TRANSFER/SEPARATION

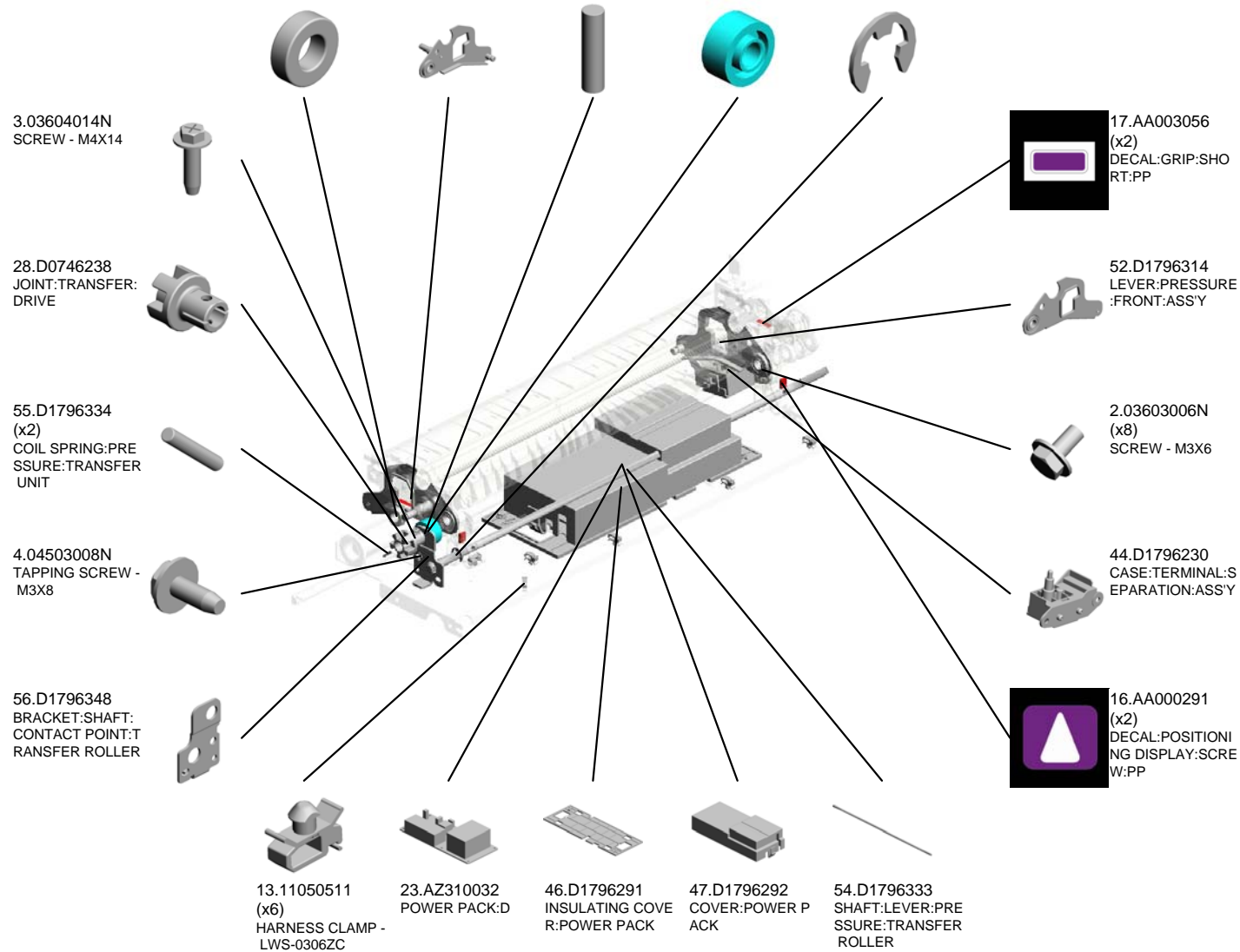
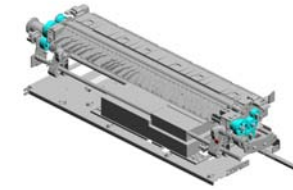
U012\_S001  
D1796210  
TRANSFER UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012 TRANSFER/SEPARATION

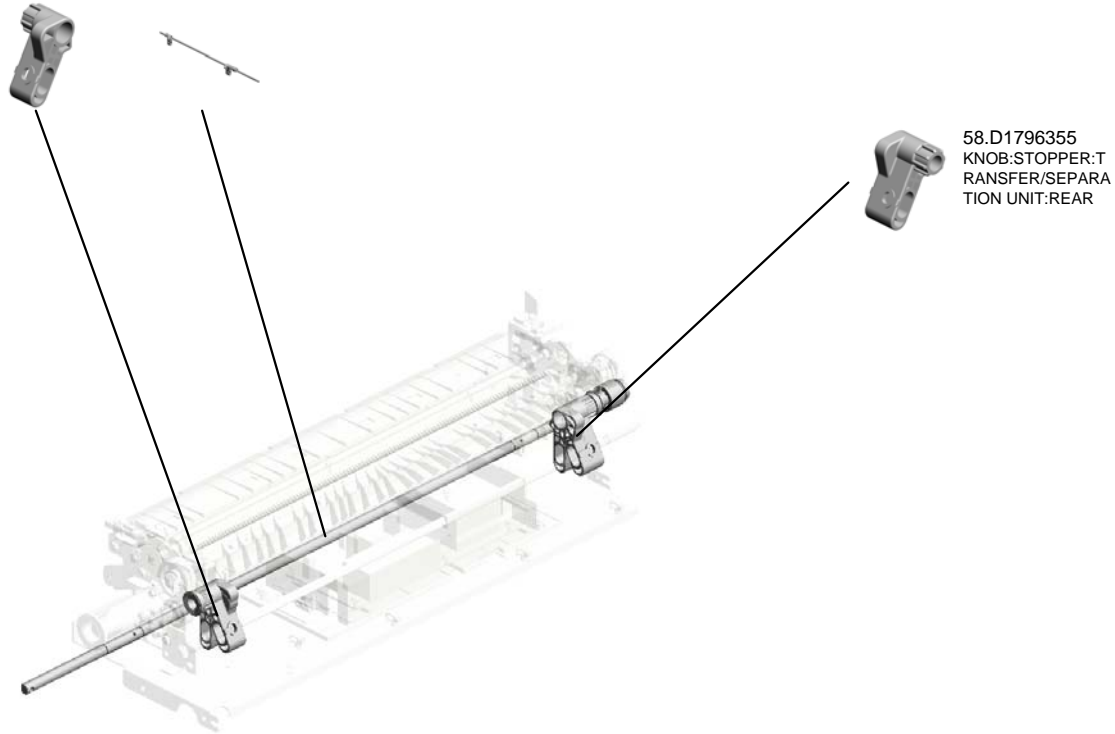
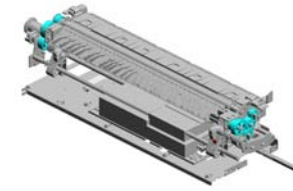
12.08053542 RADIAL BALL BEARING: DIA8XDIA16X5  
 51.D1796312 LEVER:PRESSURE:REAR:ASSY  
 7.06330120G PARALLEL PIN - 3X12  
 53.D1796324 GEAR:DRIVE:TRANSFER/SEPARATION UNIT  
 10.07200060E (x2) RETAINING RING - M6



# U012 TRANSFER/SEPARATION

59.D1796356  
KNOB:STOPPER:TRANSFER/SEPARATION UNIT:FRONT

57.D1796350  
TRANSFER/SEPARATION UNIT:DRIVE ASSY



58.D1796355  
KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012\_S001 TRANSFER UNIT:ASS'Y



43.D1796210  
TRANSFER UNIT:ASS'Y

- 9.07200040E RETAINING RING - M4
- 1.03530060N BIND SCREW - M3X6
- 5.04523008N (x4) TAPPING SCREW - M3X8
- 2.03603006N (x15) SCREW - M3X6
- 6.04543008Q (x2) TAPPING SCREW: M3X8

11.08050089 (x2) RETAINING RING - M4

18.AA080154 REAR BUSHING

15.52152621 SNAP RING - M6

26.D0746219 COIL SPRING:SHUTTER:DISCHARGE USED TONER

25.D0746216 SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASSY

24.D0146272 BUSHING:BRUSH: REAR

27.D0746228 ELECTRODE PLATE:FRAME

19.AA082101 BUSHING - 6X10X6

20.AA082137 (x2) BUSHING:6X10X6

8.07010060N WASHER DIA6

29.D0746241 (x2) DECAL:GRIP:TRANSFER/SEPARATION UNIT

14.52062686 (x2) SNAP RING

10.07200060E RETAINING RING - M6

21.AB011125 GEAR:20/29Z

22.AB011126 GEAR:20Z

U012\_S001  
TRANSFER UNIT:ASS'Y

60.G1784018 CASE:COATING BAR:TRANSFER ROLLER  
 33.D0746270 HOLDER:BLADE:ASS'Y  
 32.D0746265 BLADE:TRANSFER ROLLER:ASS'Y  
 31.D0746257 BRUSH ROLLER:APPPLY:ASS'Y  
 45.D1796250 TRANSFER ROLLER



43.D1796210  
TRANSFER UNIT:ASS'Y

61.G1786767  
COATING BAR:TRANSFER ROLLER

37.D0746279  
(x2)  
COIL SPRING:BLADE:TRANSFER ROLLER

35.D0746274  
(x2)  
SEAL:HOLDER:UPPER

50.D1796311  
GEAR:TRANSFER ROLLER

39.D0746312  
GEAR:IDLER:TRANSFER ROLLER

38.D0746294  
TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y

34.D0746273  
SEAL:HOLDER

30.D0746255  
BRUSH ROLLER:TRANSFER ROLLER:ASS'Y

49.D1796300  
SEPARATION CORONA:ASS'Y

42.D0746315  
GEAR:BRUSH:APPLICATION

36.D0746276  
PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASS'Y

40.D0746313  
GEAR:IDLER:COLLECTION COIL

48.D1796298  
(x2)  
COIL SPRING:COATING BAR:2.2N

41.D0746314  
GEAR:COLLECTION COIL

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U013.USED TONER

U013\_S001  
D1796501  
TONER OUTLET SUB-UNIT:P  
CU:ASSY

U013\_S004  
D1796590  
COLLECTION BOTTLE:ASSY

U013\_S002  
D1796528  
TONER OUTLET SUB-UNIT:V  
ERTICAL TRANSPORT:MAIN:  
ASSY

U013\_S003  
D1796461  
TONER OUTLET SUB-UNIT:C  
OLLECTION BOTTLE:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U013 USED TONER

22.AW020198 (x3) PHOTOINTERRUPTOR:LG2A14NL1  
 27.D0746575 SHAFT:CAM:VERTICAL TRANSPORT  
 26.D0746574 COVER:CAM:VERTICAL TRANSPORT  
 18.AB030877 TIMING PULLEY:Z5  
 8.07200040E (x4) RETAINING RING - M4



28.D0746579 SEAL:COVER:CAM:VERTICAL TRANSPORT



2.04503008N (x4) TAPPING SCREW - M3X8



5.04514008N (x2) TAPPING SCREW: 4X8



1.03603006N SCREW - M3X6



10.11050534 (x2) CLAMP



21.AG071012 MAGNET CATCH:ASSY



24.AW500023 PUSH SWITCH



23.AW140016 TEMPERATURE & HUMIDITY SENSOR



6.04543008Q TAPPING SCREW: 3X8



4.04513006N (x12) TAPPING SCREW - 3X6



25.B1202063 BUSHING - 4MM



31.D0746663 TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63



32.D0746664 GEAR:IDLER:Z49/Z27



30.D0746659 SHAFT:JOINT:COLLECTION BOTTLE:ASSY

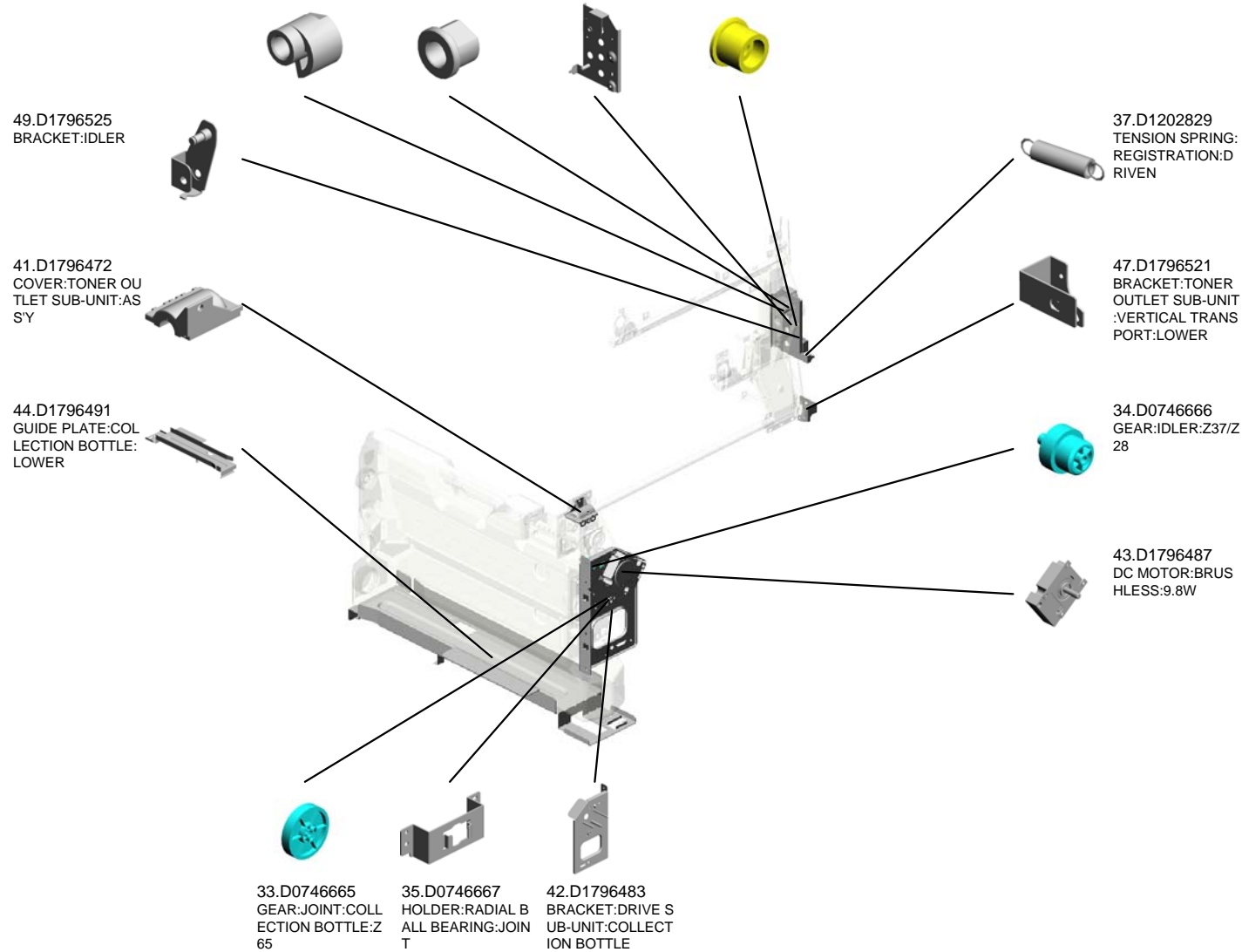
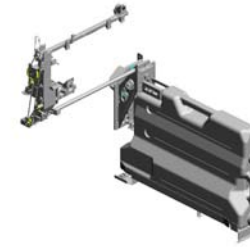


11.11050723 CLAMPS:WES-0507



# U013 USED TONER

50.D1796527 CAM:VERTICAL TRANSPORT:DIA15  
 55.GA082010 BUSHING:DIA6:DIA10:9  
 48.D1796523 BRACKET:VERTICAL TRANSPORT  
 54.D6831845 PULLEY:IDLER:DIA14



U013\_S001  
TONER OUTLET SUB-UNIT:PCU:ASS'Y

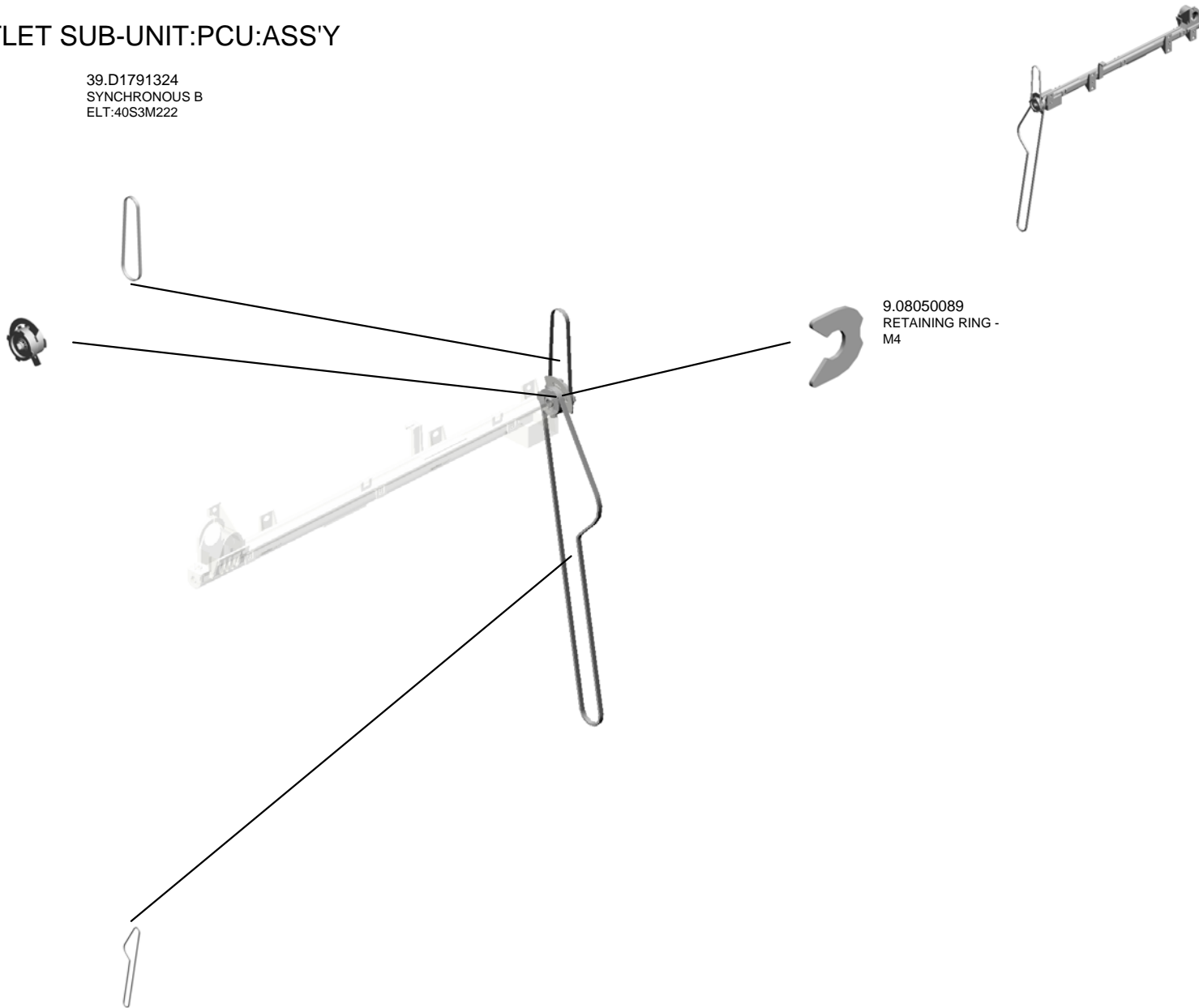
39.D1791324  
SYNCHRONOUS B  
ELT:40S3M222

46.D1796501  
TONER OUTLET S  
UB-UNIT:PCU:ASS'  
Y

19.AB033118  
TORQUE LIMITER  
MECHANICAL CLU  
TCH:TONER RECY  
CLING SUB-UNIT

9.08050089  
RETAINING RING -  
M4

13.AA043342  
SYNCHRONOUS B  
ELT:40S3M666



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U013\_S002

TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y

16.AA061177 TENSION SPRING:  
VIBRATING PLATE:  
VERTICAL TRANS  
PORT

8.07200040E RETAINING RING -  
M4

51.D1796528  
TONER OUTLET S  
UB-UNIT:VERTICA  
L TRANSPORT:MAI  
N:ASS'Y

12.A8063281  
TIMING PULLEY - T  
14 S3M

3.04503010N  
(x7)  
TAPPING SCREW -  
M3X10

14.AA043659  
SYNCHRONOUS B  
ELT:40S3M231

7.07200030E  
RETAINING RING -  
M3

52.D1796552  
TRANSPORT SCR  
EW:TONER OUTLE  
T SUB-UNIT:LOWE  
R:ASS'Y

20.AB033119  
TIMING PULLEY:Z2  
5:Z14

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U013\_S003  
 TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y

3.04503010N (x5) TAPPING SCREW - M3X10  
 4.04513006N (x4) TAPPING SCREW - 3X6



40.D1796461  
 TONER OUTLET S  
 UB-UNIT:COLLEC  
 TION BOTTLE:ASS'Y

15.AA061169  
 TENSION SPRING:  
 TONER CATCHPA  
 N:DISCHARGE US  
 ED TONER



17.AB011540  
 GEAR:AGITATOR:  
 DRIVE



9.08050089  
 (x3)  
 RETAINING RING -  
 M4



29.D0746643  
 GEAR:TRANSPOR  
 T SCREW:COLLEC  
 TION BOTTLE:SM  
 ALL:Z31

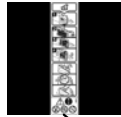


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

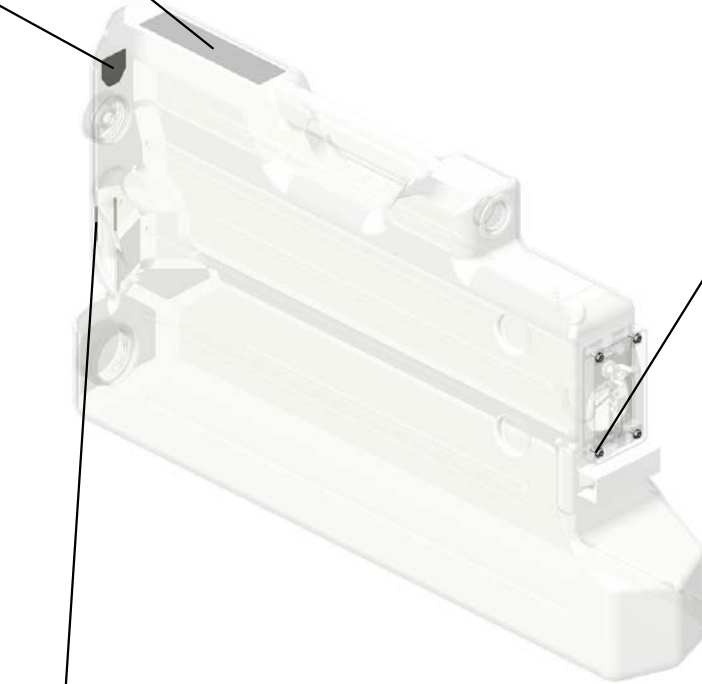


U013\_S004  
COLLECTION BOTTLE:ASS'Y

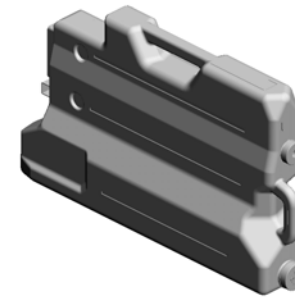
45.D1796498  
DECAL:COLLECTI  
ON BOTTLE:CAUTI  
ON



36.D0746697  
DECAL:COLLECTI  
ON BOTTLE:GRIP:  
FRONT



3.04503010N  
(x4)  
TAPPING SCREW -  
M3X10



53.D1796590  
COLLECTION BOT  
TLE:ASS'Y

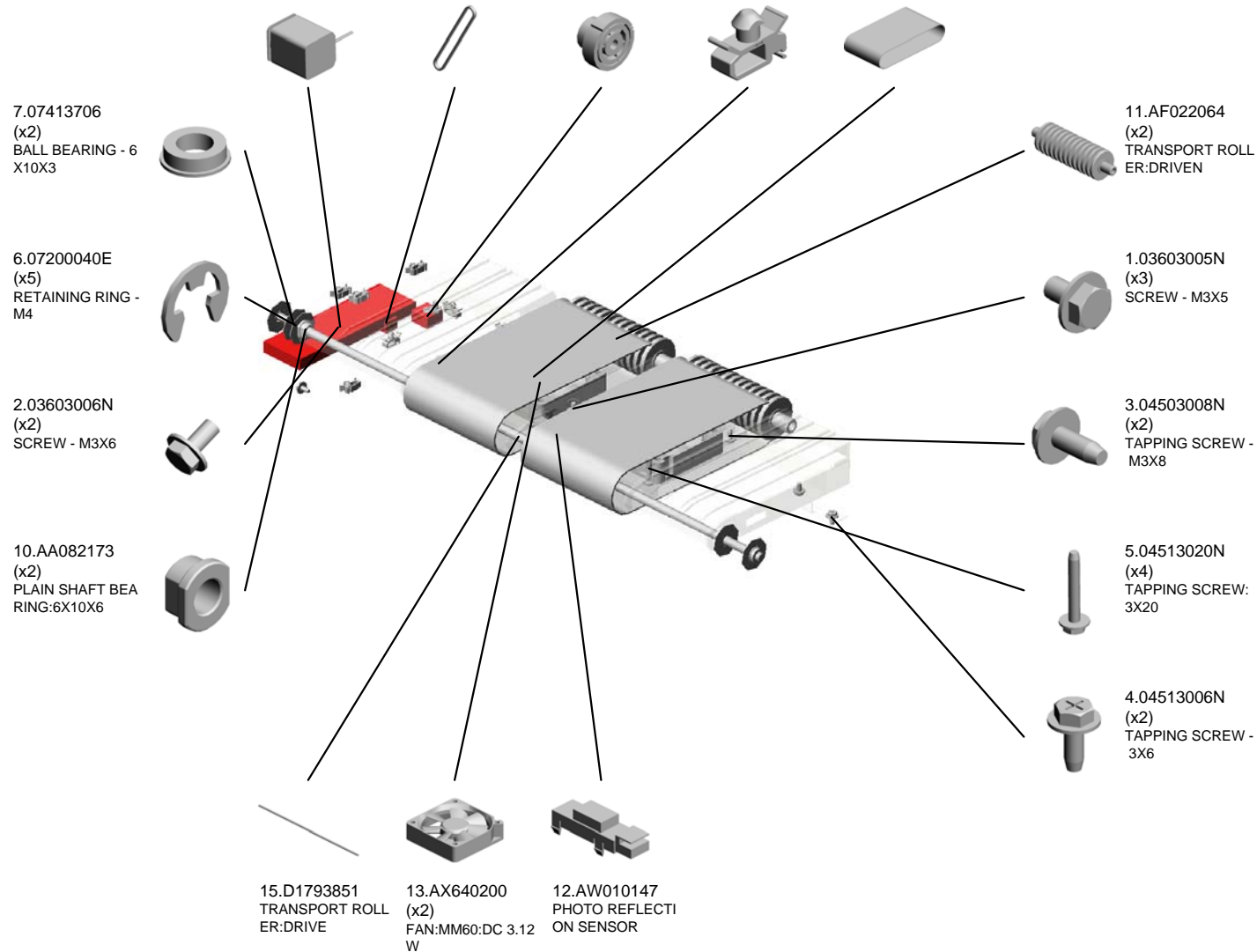
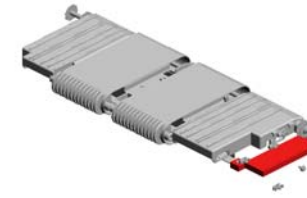


38.D1363692  
(x2)  
DECAL:COLLECTI  
ON BOTTLE:GRIP:  
UPPER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U014 SEPARATION/TRANSPORT

14.B1326655 STEPPER MOTOR:  
PAPER FEED UNIT  
:ASSY  
17.G1784636 TIMING BELT:S2M1  
34\_67  
16.G1783870 TIMING PULLEY:T3  
0  
8.11050511 (x11)  
HARNESS CLAMP -  
LWS-0306ZC  
9.AA040033 (x2)  
TRANSPORT BELT

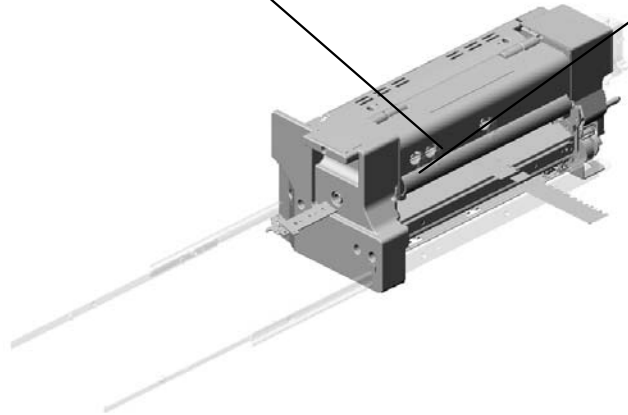
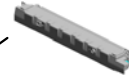


# U015.FUSING

U015\_S001  
D1794011  
FUSING UNIT:208V:ASS'Y



U015\_S002  
D1794311  
WEB:CLEANING UNIT:ASS'Y



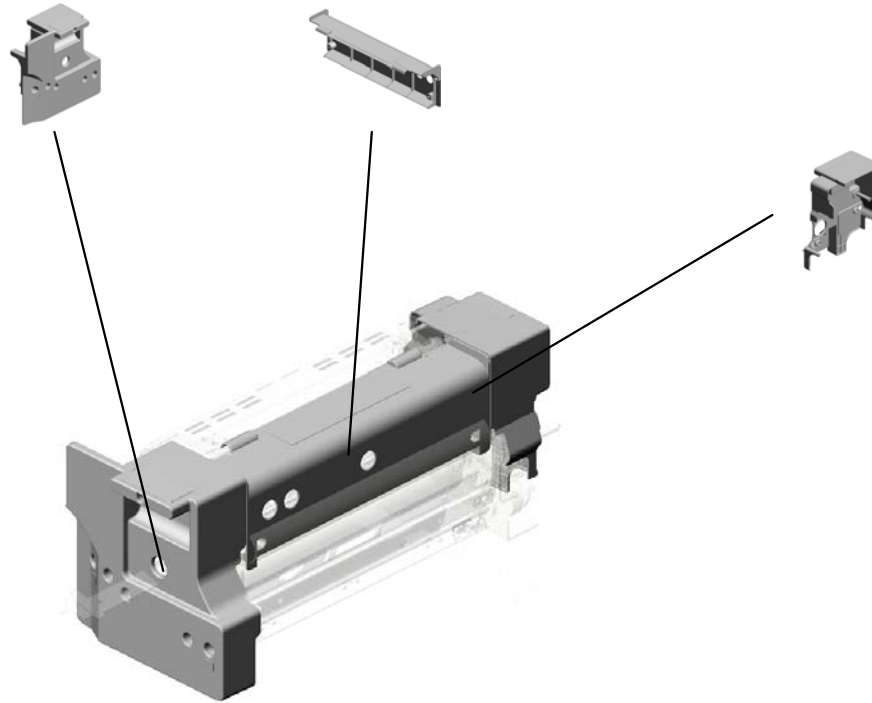
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015\_S001.FUSING UNIT:208V:ASS'Y

U015\_S001\_S002  
D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

U015\_S001\_S003  
D1794275  
COVER:FUSING UNIT:UPPER:ASS'Y

U015\_S001\_S001  
D1794271  
COVER:FUSING UNIT:REAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015\_S002.WEB:CLEANING UNIT:ASS'Y

U015\_S002\_S001  
D1794313  
COVER:WEB:CLEANING FEL  
T



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015 FUSING

64.AW100138  
(x3)  
THERMOPILE

115.D1054365  
(x3)  
HOLDER:THERMO  
PILE

114.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

18.08046123  
(x4)  
HEXAGONAL BOLT  
:W/WASHER:M3X8

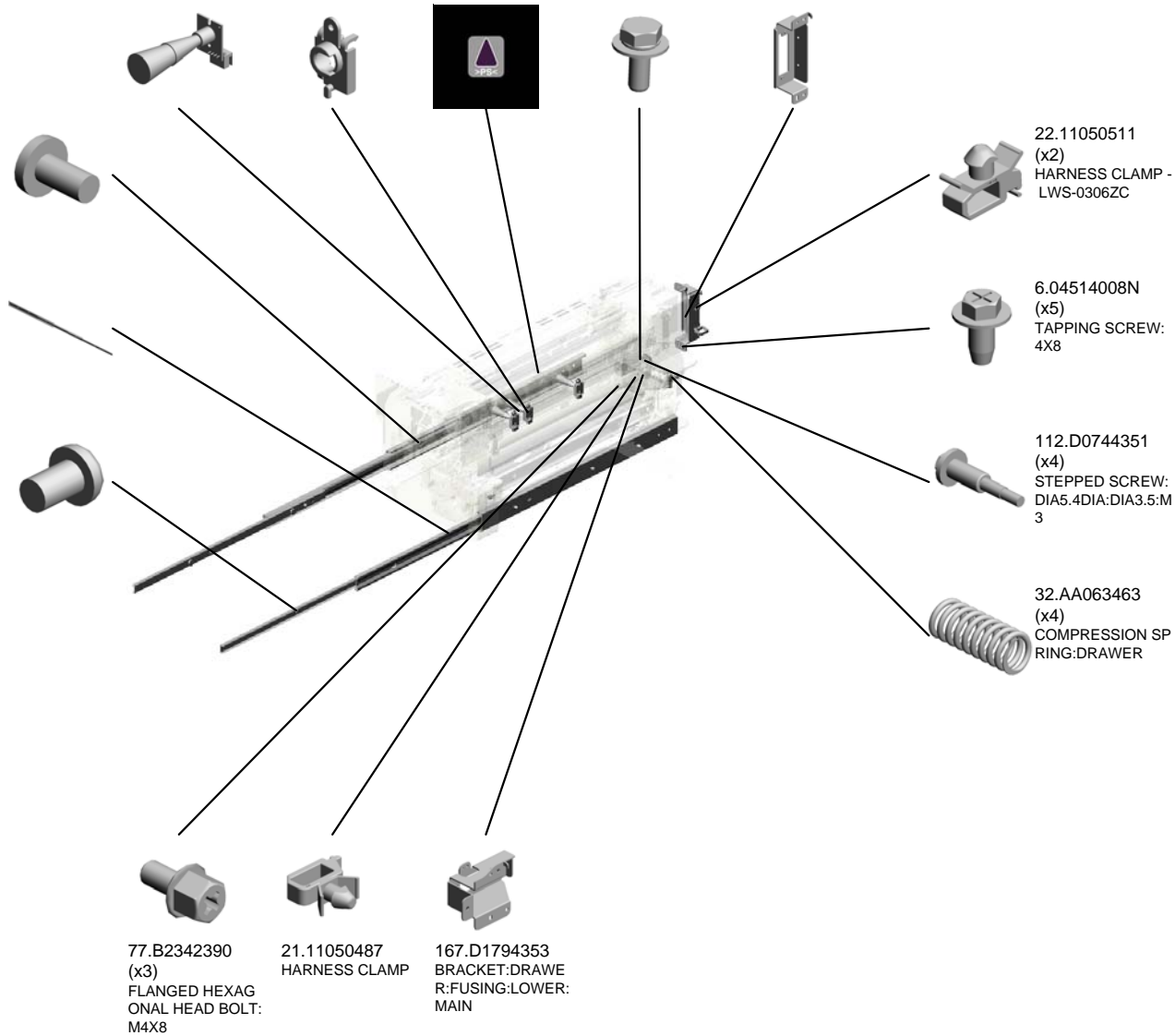
166.D1794352  
BRACKET:DRAWE  
R:FUSING:UPPER:  
MAIN



2.03540080N  
(x6)  
SCREW:M4X8

35.AA070090  
(x2)  
SLIDE RAIL:FUSIN  
G UNIT

1.03540060N  
(x4)  
SCREW-M4X6



22.11050511  
(x2)  
HARNES CLAMP -  
LWS-0306ZC

6.04514008N  
(x5)  
TAPPING SCREW:  
4X8

112.D0744351  
(x4)  
STEPPED SCREW:  
DIA5.4DIA:DIA3.5:M  
3

32.AA063463  
(x4)  
COMPRESSION SP  
RING:DRAWER

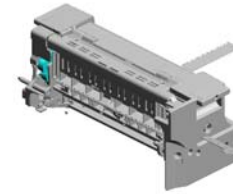
77.B2342390  
(x3)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

21.11050487  
HARNES CLAMP

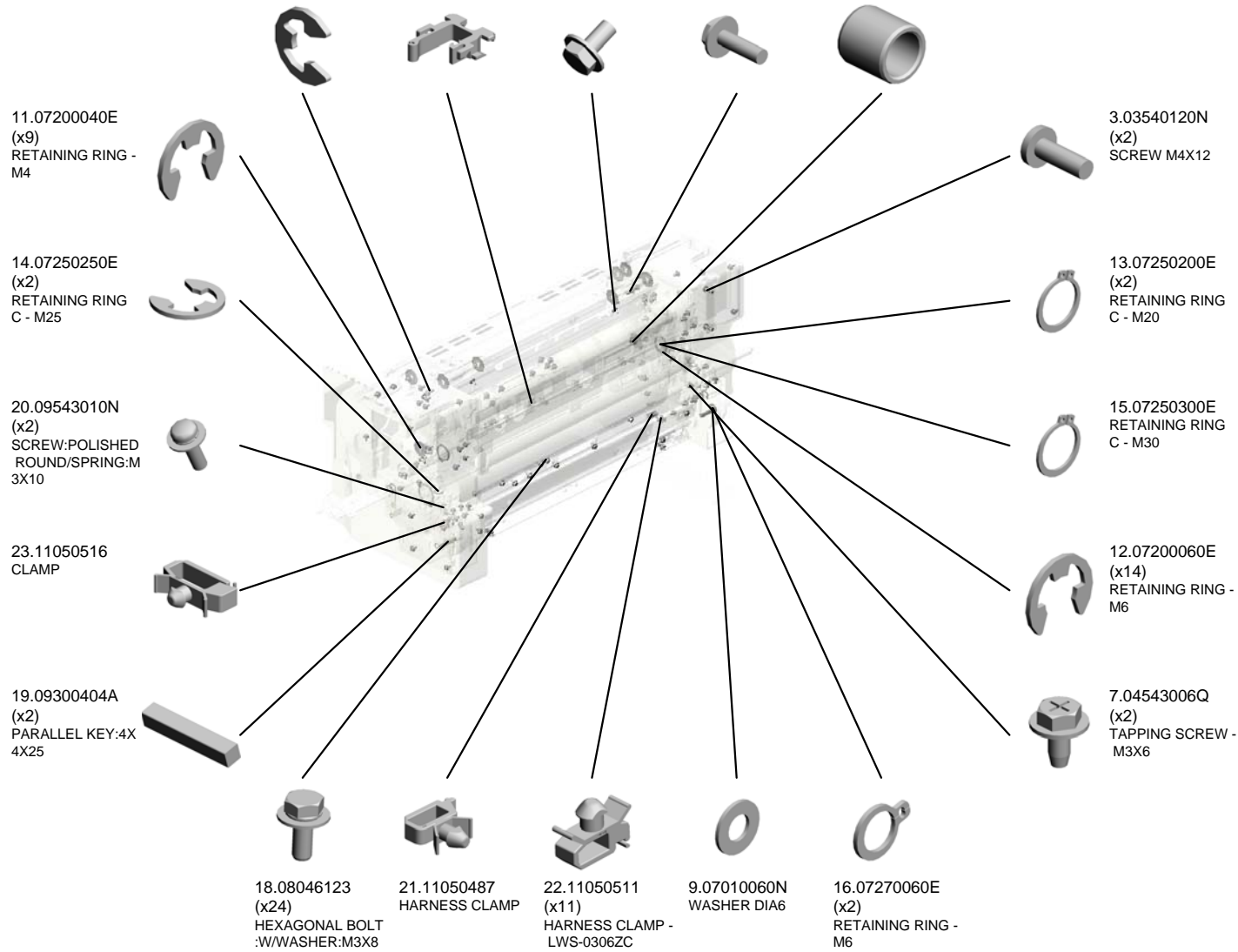
167.D1794353  
BRACKET:DRAWE  
R:FUSING:LOWER:  
MAIN

U015\_S001  
FUSING UNIT:208V:ASS'Y

- 10.07200030E (x3) RETAINING RING - M3
- 24.11050551 (x2) CLAMP:LES-0505
- 4.03603006N (x73) SCREW - M3X6
- 5.03603010N (x2) SCREW:M3X10
- 17.07330608 (x2) PLAIN SHAFT BEARING: DIA6X8



116.D1794011  
FUSING UNIT:208V  
:ASS'Y



U015\_S001  
FUSING UNIT:208V:ASS'Y

42.AA143847  
(x2)  
STEPPED SCREW:  
DIA5:3.5:M3

**50.AE010118**  
**HOT ROLLER:DIA5**  
**4:ASS'Y**

51.AE012043  
HEAT ROLLER:DIA  
40

38.AA082101  
(x2)  
BUSHING - 6X10X6

29.AA061116  
(x2)  
TENSION SPRING:  
STRIPPER PLATE:  
2N



116.D1794011  
FUSING UNIT:208V  
:ASS'Y

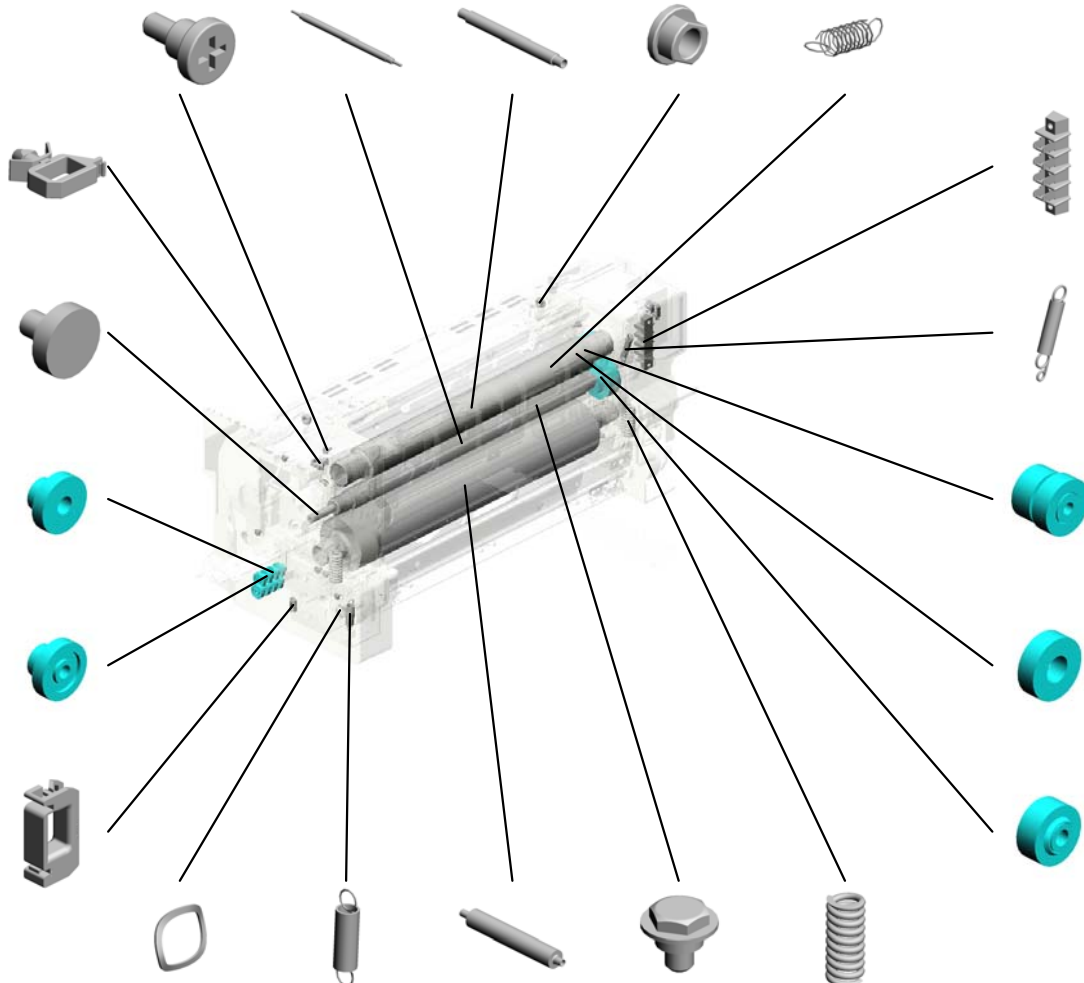
26.11050744  
(x2)  
CLAMP:F-LWS-071  
1

27.54472768  
(x6)  
STEPPED SCREW  
- M3

47.AB014229  
(x4)  
COUPLEDGEAR - 1  
7Z/32Z

28.A2944171  
(x4)  
COUPLED GEAR -  
17Z/32Z

25.11050723  
CLAMPS:WES-050  
7



39.AA113037  
TERMINAL:4P:187

31.AA062352  
(x2)  
TENSION SPRING:  
HEAT ROLLER

48.AB014285  
GEAR:SLOW DOW  
N:IDLER:FUSING

53.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

49.AB014286  
GEAR:HOT ROLLE  
R:ASSY

40.AA132227  
SPRING WASHER:  
DIA12

30.AA061134  
TENSION SPRING:  
LEVER:PRESSURE

**52.AE020220**  
**PRESSURE ROLLE**  
**R:DIA65**

41.AA143520  
(x5)  
SHOULDER SCRE  
W - M3

34.AA064000  
(x2)  
COMPRESSION SP  
RING:PRESSURE



U015\_S001  
FUSING UNIT:208V:ASS'Y

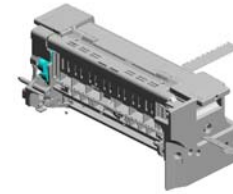
69.AX450055  
HEATER:HEAT ROLLER:A:208V:1090/1000W:INFRARED

72.B1324196  
(x5)  
SPRING:PICK-OFF PAWL

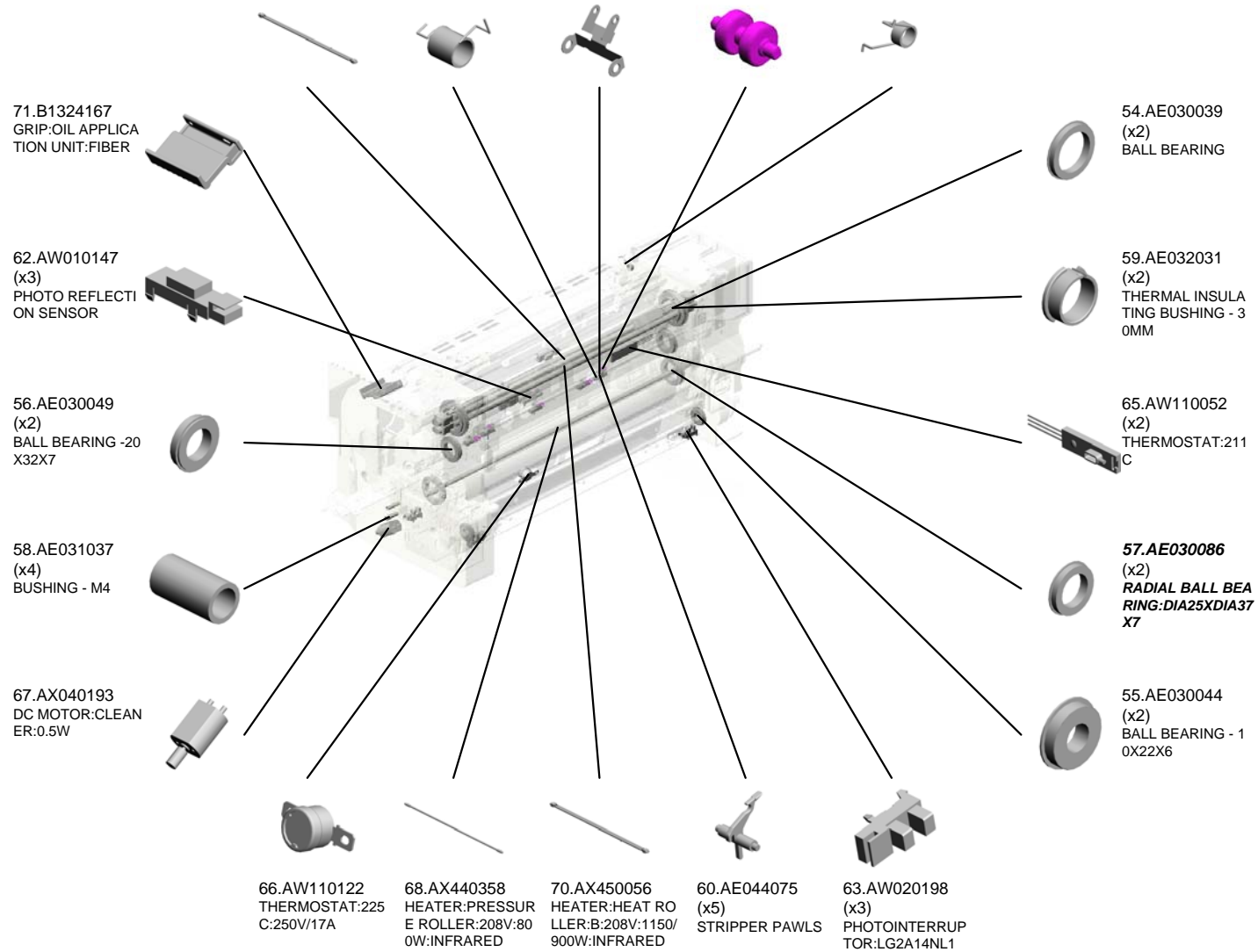
75.B1324268  
(x5)  
HOLDER:ROLLER: PICK-OFF PAWL

74.B1324265  
(x5)  
ROLLER:PICK-OFF PAWL

73.B1324197  
TORSION SPRING: LEVER



116.D1794011  
FUSING UNIT:208V :ASS'Y

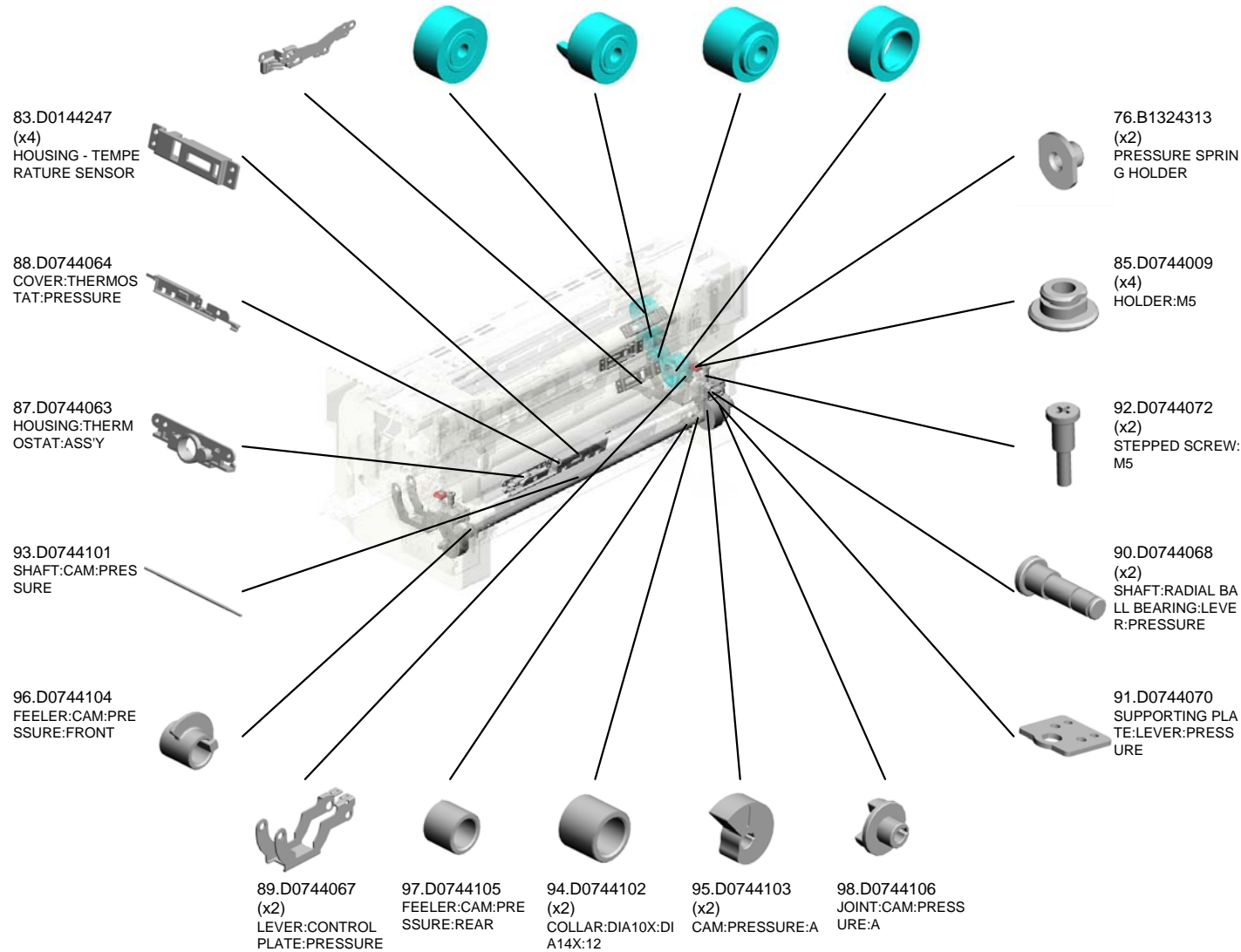


U015\_S001  
FUSING UNIT:208V:ASS'Y

86.D0744016 LEVER:WEB:ASS'Y  
 79.BB013028 GEAR:IDLER:35Z:ASS'Y  
 81.BB013037 GEAR:JOINT:PRESSURE:ASS'Y  
 80.BB013036 GEAR:IDLER:25Z:ASS'Y  
 78.BB013025 GEAR:PRESSURE ROLLER



116.D1794011  
FUSING UNIT:208V  
:ASS'Y



U015\_S001  
FUSING UNIT:208V:ASS'Y

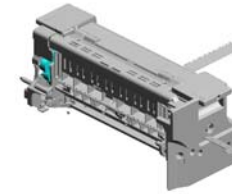
105.D0744224  
JOINT:KNOB:FUSI  
NG

100.D0744180  
HOUSING:THERM  
OSTAT:HEAT ROLL  
ER:ASS'Y

101.D0744181  
ELECTRODE PLAT  
E:THERMOSTAT:H  
EAT ROLLER:MIDD  
LE

102.D0744182  
ELECTRODE PLAT  
E:THERMOSTAT:H  
EAT ROLLER

**104.D0744197**  
**FLAT BELT-FUSIN**  
**G:DIA80:SEAL**



116.D1794011  
FUSING UNIT:208V  
:ASS'Y

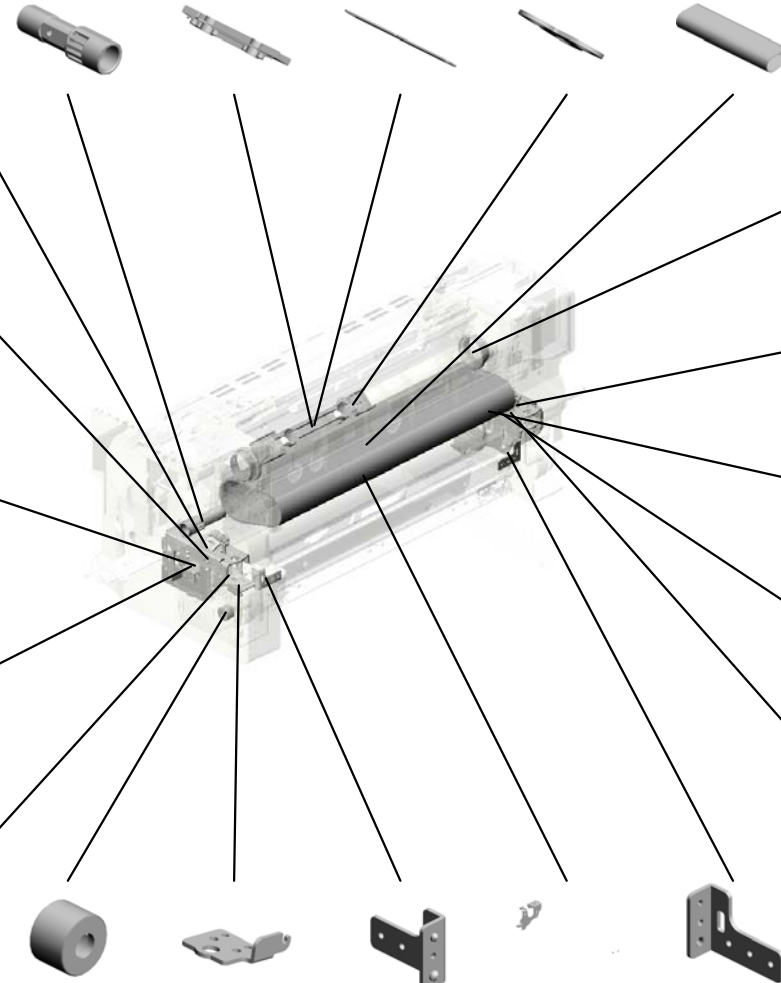
118.D1794036  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:FRONT

120.D1794038  
LEVER:PRESSURE  
:FRONT:INNER

123.D1794044  
LEVER:PRESSURE  
:FRONT:OUTER

125.D1794048  
HOLDER:HEATER:  
PRESSURE:FRON  
T

128.D1794076  
BRACKET:THERMI  
STOR:PRESSURE



103.D0744185  
(x2)  
RING:GUIDE:HEAT  
ROLLER:DIA40

106.D0744227  
(x2)  
BOLT:M5:ROUND P  
OINT

119.D1794037  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:REAR

122.D1794042  
LEVER:PRESSURE  
:REAR:OUTER

124.D1794047  
HOLDER:HEATER:  
PRESSURE:REAR

99.D0744107  
COLLAR:DIA10XDI  
A14X9.4

117.D1794028  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:FRONT

126.D1794071  
BRACKET:FUSING  
ENTRANCE GUIDE  
PLATE:FRONT

121.D1794040  
LEVER:PRESSURE  
:REAR:INNER

127.D1794072  
BRACKET:FUSING  
ENTRANCE GUIDE  
PLATE:REAR

U015\_S001  
FUSING UNIT:208V:ASS'Y

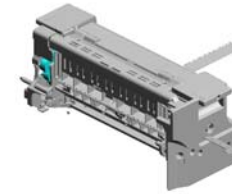
145.D1794232  
SHAFT:FUSING/PAPER EXIT UNIT

132.D1794104  
GUIDE PLATE:FUSING EXIT:LOWER

143.D1794228  
(x2)  
SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER

142.D1794224  
LEVER:PAPER EXIT UNIT:REAR

148.D1794237  
TORSION SPRING:FUSING/PAPER EXIT UNIT:REAR



116.D1794011  
FUSING UNIT:208V:ASS'Y

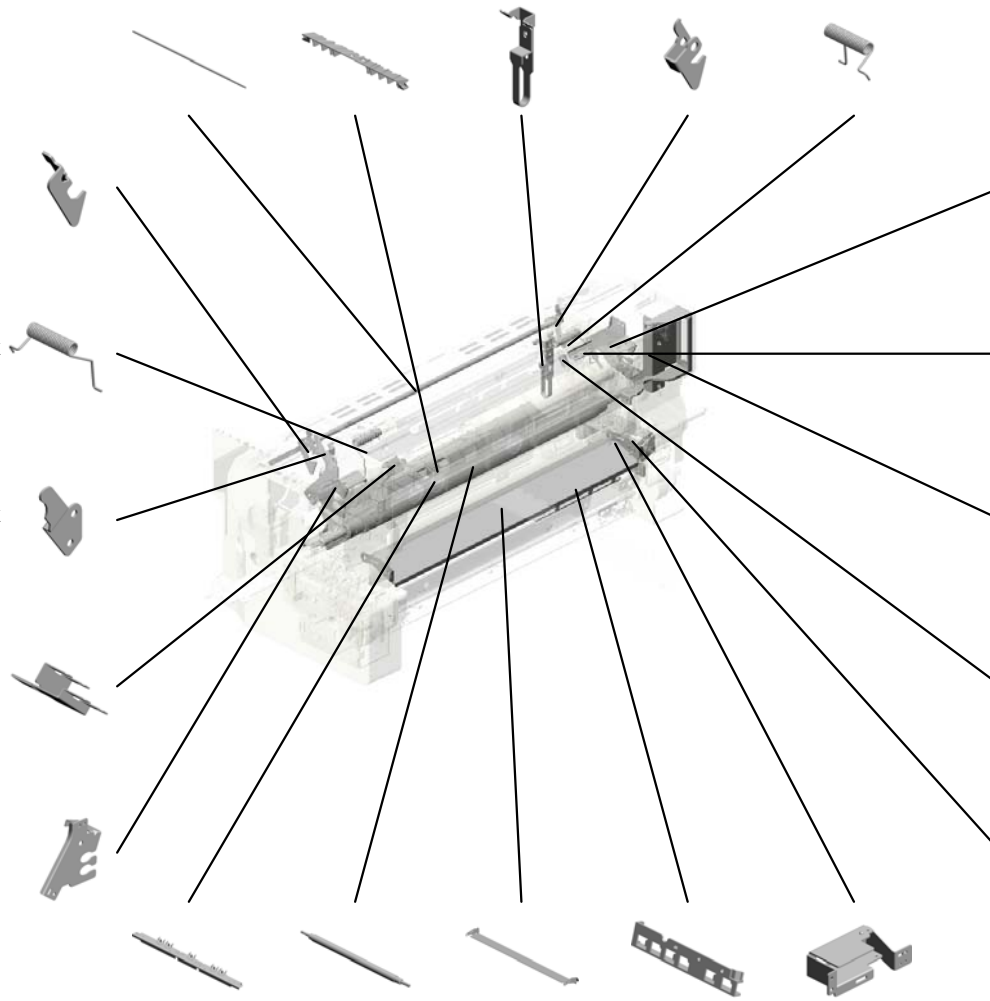
141.D1794223  
LEVER:PAPER EXIT UNIT:FRONT

147.D1794236  
TORSION SPRING:FUSING/PAPER EXIT UNIT:FRONT

144.D1794231  
STOPPER:LEVER:FUSING/PAPER EXIT UNIT

134.D1794170  
TAB:TERMINAL:187:4P

136.D1794181  
HOLDER:HEATER:HEAT ROLLER:FRONT



135.D1794180  
HOLDER:HEATER:HEAT ROLLER:REAR

133.D1794156  
HOLDER:THERMISTOR:HEAT ROLLER

138.D1794213  
BRACKET:DRAWER:UPPER

146.D1794235  
(x2)  
TENSION SPRING:FUSING/PAPER EXIT UNIT

140.D1794217  
BRACKET:DRAWER:LOWER:AUXILIARY

131.D1794102  
BRACKET:STRIPPER PAWLS:PRESSURE

137.D1794182  
DISCHARGE BRUSH:HEAT ROLLER

129.D1794081  
FUSING ENTRANCE GUIDE PLATE:LOWER

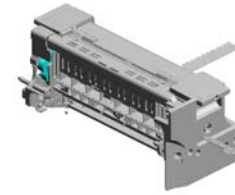
130.D1794095  
CLAMP:HARNESS:PRESSURE

139.D1794216  
BRACKET:DRAWER:LOWER

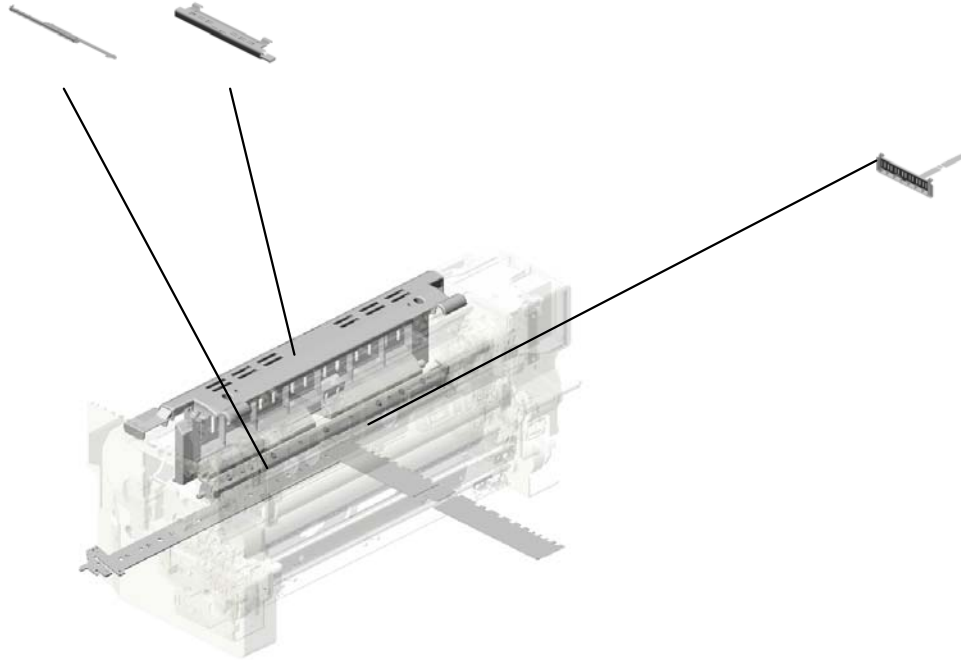
U015\_S001  
FUSING UNIT:208V:ASS'Y

149.D1794239  
STRIPPER PLATE:  
ASS'Y

156.D1794280  
COVER:FUSING/P  
APER EXIT UNIT:A  
SS'Y



116.D1794011  
FUSING UNIT:208V  
:ASS'Y

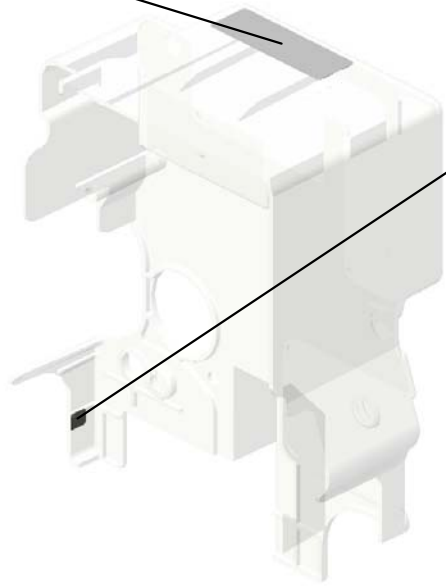
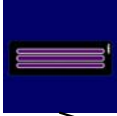


150.D1794255  
GUIDE PLATE:FUSI  
NG EXIT:UPPER:A  
SS'Y

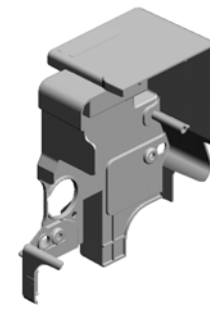
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S001\_S001  
COVER:FUSING UNIT:REAR:ASS'Y

155.D1794278  
DECAL:FUSING UN  
IT:TCRU



114.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

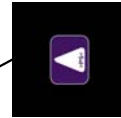
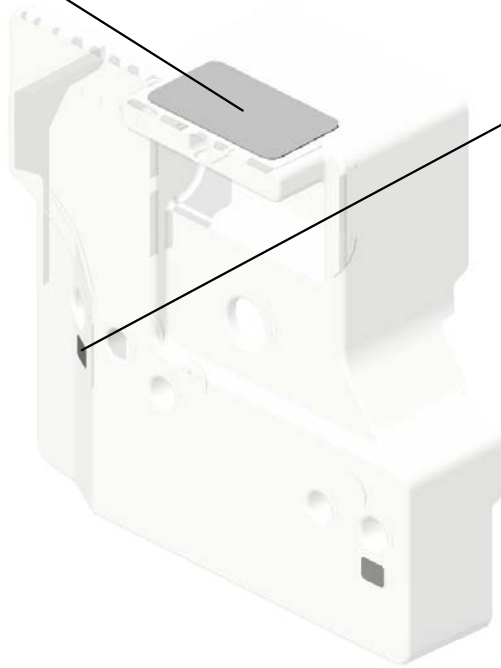


151.D1794271  
COVER:FUSING U  
NIT:REAR:ASS'Y

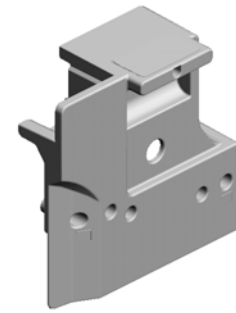
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S001\_S002  
COVER:FUSING UNIT:FRONT:ASS'Y

111.D0744336  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



84.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

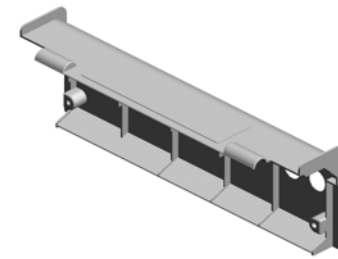
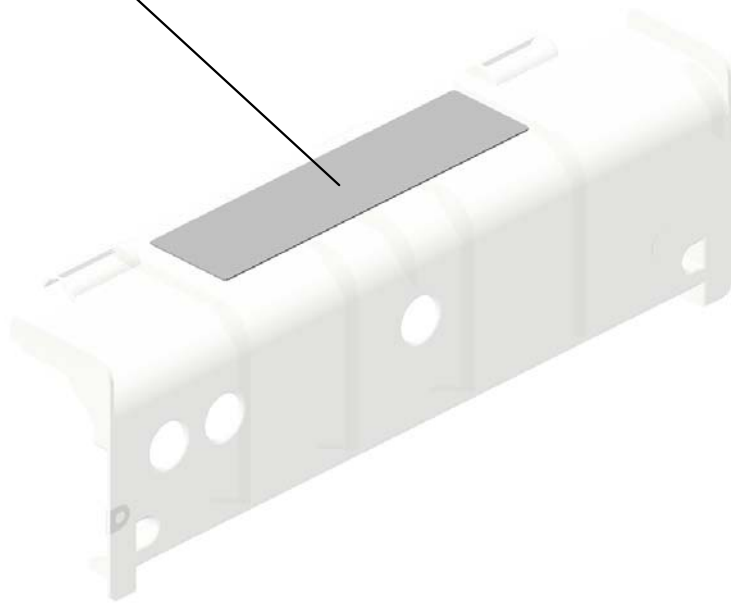


152.D1794273  
COVER:FUSING UNIT:FRONT:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S001\_S003  
COVER:FUSING UNIT:UPPER:ASS'Y

154.D1794277  
DECAL:H-TEMP W  
ARNING:FUSING



153.D1794275  
COVER:FUSING U  
NIT:UPPER:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U015\_S002  
WEB:CLEANING UNIT:ASS'Y

4.03603006N  
(x18)  
SCREW - M3X6

18.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8

61.AE045062  
WEB:SUB-ASS'Y

110.D0744333  
ROLLER:PLATE

41.AA143520  
SHOULDER SCRE  
W - M3



157.D1794311  
WEB:CLEANING U  
NIT:ASSY

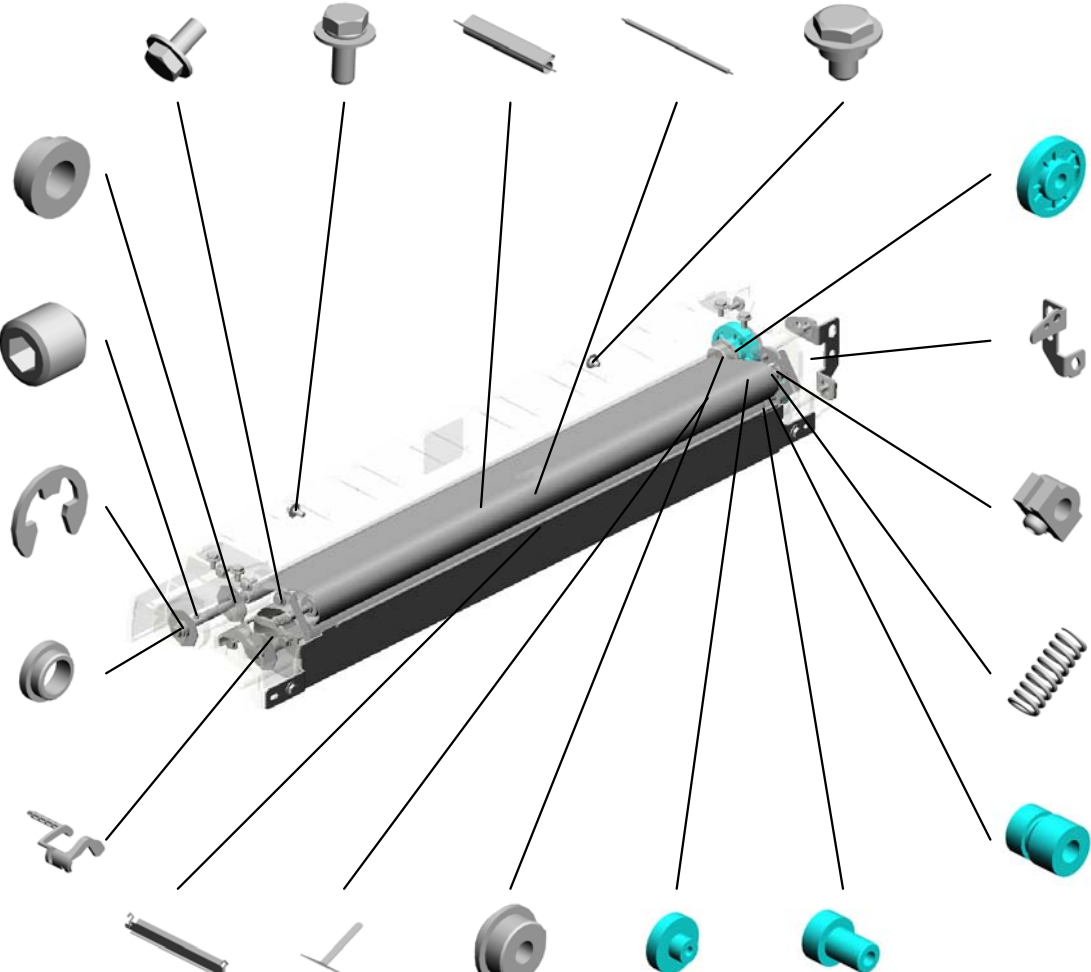
37.AA080356  
(x3)  
BUSHING - 6MM

8.05730030E  
HEXAGON HEADL  
ESS SET SCREW -  
M3X3

11.07200040E  
(x5)  
RETAINING RING -  
M4

36.AA080354  
(x3)  
BUSHING - 6MM

109.D0744303  
FEELER:CLEANIN  
G



43.AB010173  
GEAR - 60Z

160.D1794317  
BRACKET:REAR:PI  
N

108.D0744302  
PLAIN SHAFT BEA  
RING:ROLLER:REA  
R

33.AA063465  
(x2)  
COMPRESSION SP  
RING:CLEANING F  
ELT:27N

46.AB010176  
GEAR - 24Z

158.D1794312  
FRAME:AUXILIARY

107.D0744300  
SPRING PLATE:CL  
EANING UNIT:FUSI  
NG

82.D0094388  
ROLLER CLUTCH

44.AB010174  
GEAR - 20Z/50Z

45.AB010175  
GEAR - 24Z

U015\_S002  
 WEB:CLEANING UNIT:ASS'Y

163.D1794334 BRACKET:FRONT:WEB  
 165.D1794337 RING:WEB:CLEANING



157.D1794311 WEB:CLEANING UNIT:ASSY

164.D1794335 GEAR:Z50:ROLLING



161.D1794330 BRACKET:REAR:WEB



168.M0774200 MECHANICAL ROLLER CLUTCH:ROLLER



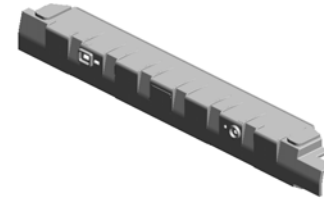
162.D1794333 BRACKET:FRONT:AUXILIARY



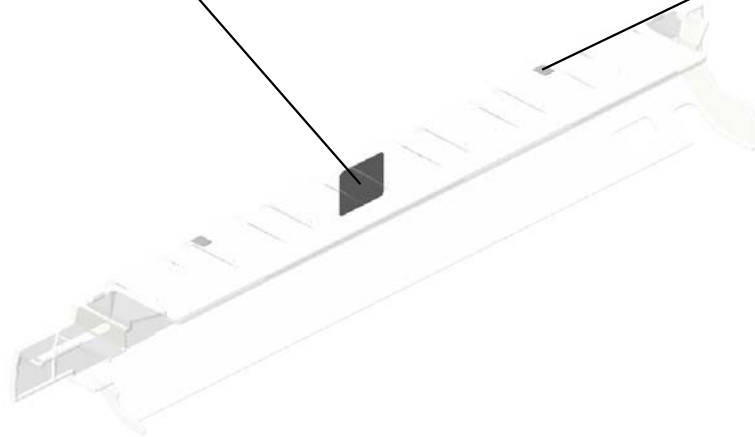
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U015\_S002\_S001  
COVER:WEB:CLEANING FELT

113.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



159.D1794313  
COVER:WEB:CLEA  
NING FELT



114.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

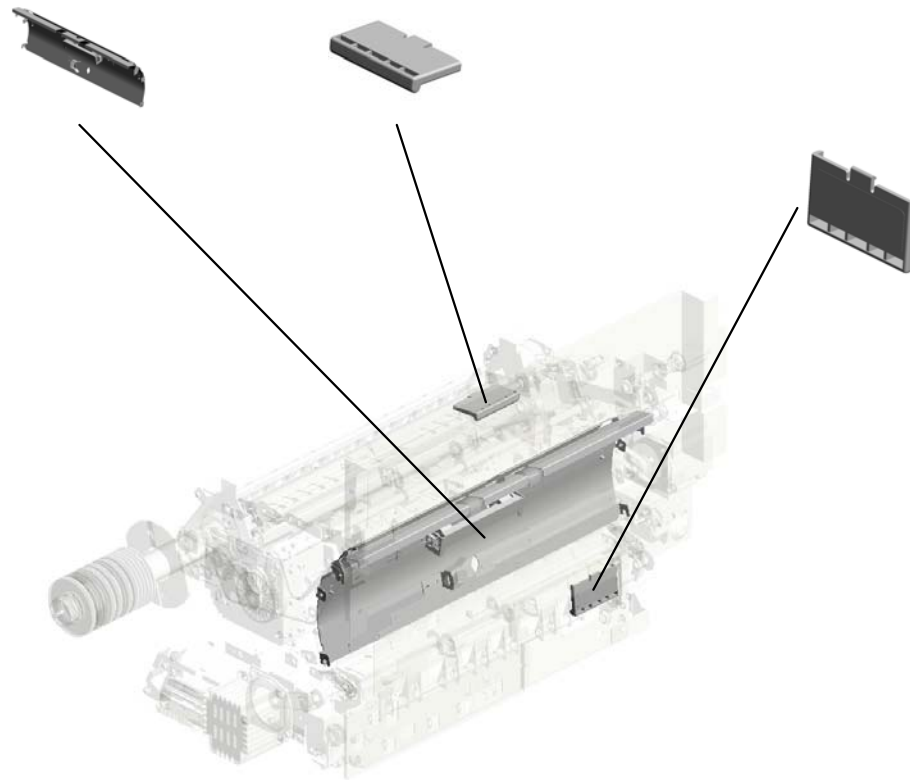
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------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U016.PAPER EXIT

U016\_S003  
D1794788  
GUIDE PLATE:REVERSE EXI  
T:ASSY

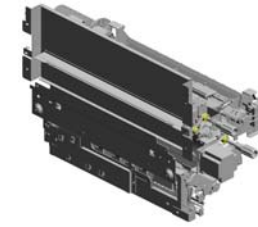
U016\_S001  
D1794743  
GRIP:GUIDE PLATE:EXIT:UP  
PER

U016\_S002  
D1794783  
GRIP:GUIDE PLATE:EXIT:RE  
VERSE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U016 PAPER EXIT



- 8.04503008N (x3) TAPPING SCREW - M3X8
- 12.04544006Q (x5) TAPPING SCREW: 4X6
- 16.07433808 (x9) RADIAL BALL BEA RING: DIA8XDIA16X 5
- 15.07200060E (x18) RETAINING RING - M6
- 10.04533006N (x4) TAPPING SCREW - M3X6

- 13.07200030E (x4) RETAINING RING - M3

- 3.03603006N (x15) SCREW - M3X6

- 19.11050516 (x8) CLAMP

- 6.03604008N (x4) SCREW - M4X8

- 11.04543006Q (x20) TAPPING SCREW - M3X6

- 14.07200040E (x21) RETAINING RING - M4

- 1.03530040N (x2) SCREW - M3X4

- 2.03530060N (x4) BIND SCREW - M3 X6

- 17.08050089 RETAINING RING - M4

- 9.04513006N (x49) TAPPING SCREW - 3X6

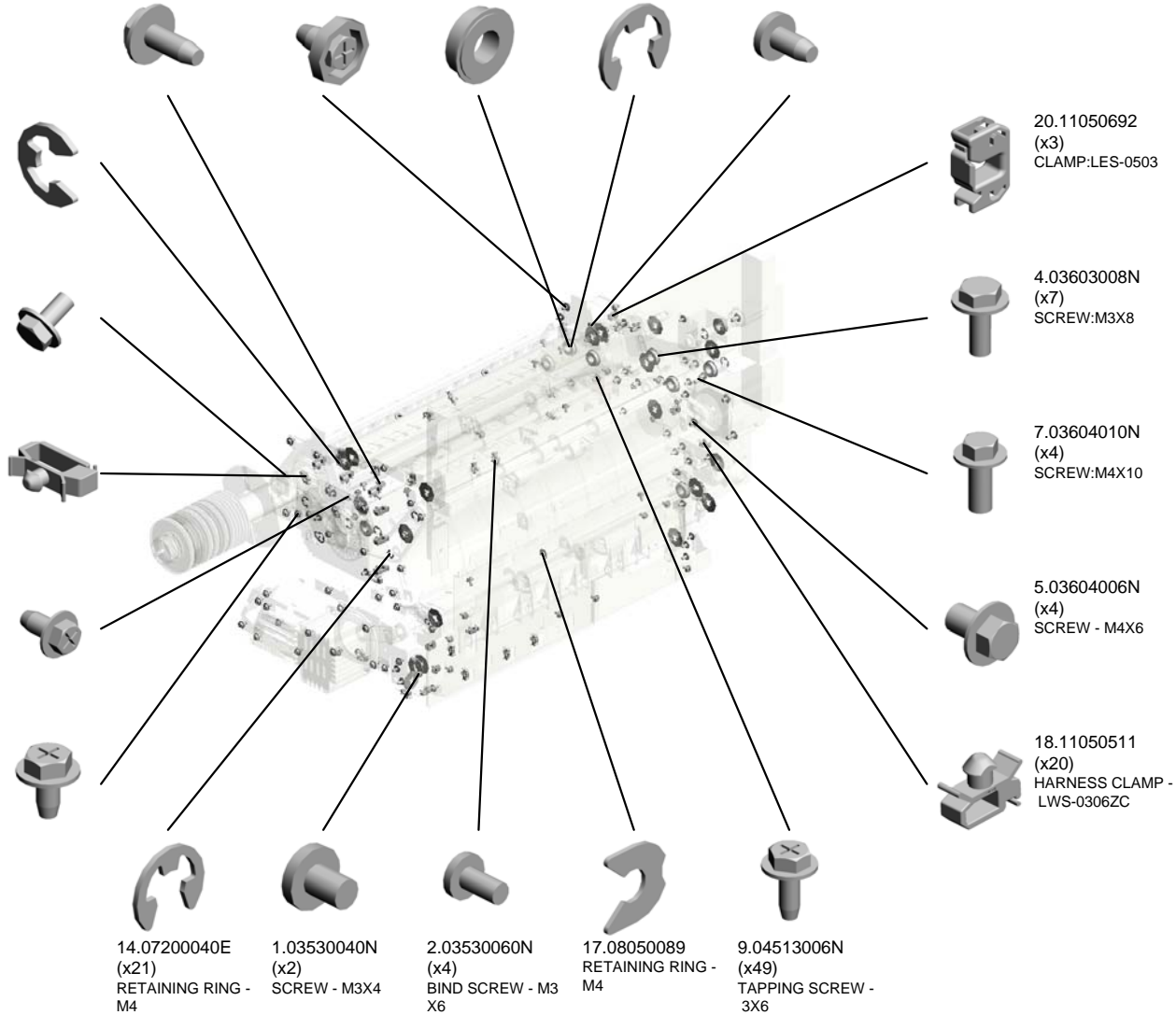
- 20.11050692 (x3) CLAMP: LES-0503

- 4.03603008N (x7) SCREW: M3X8

- 7.03604010N (x4) SCREW: M4X10

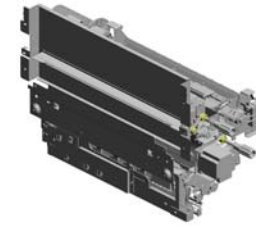
- 5.03604006N (x4) SCREW - M4X6

- 18.11050511 (x20) HARNESS CLAMP - LWS-0306ZC



# U016 PAPER EXIT

- 32.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6
- 31.AA063675 (x4) SPRING - 5N
- 35.AA084059 (x8) BALL BEARING HOLDER
- 30.AA063674 (x2) SPRING - 8N
- 24.AA043663 TIMING BELT:40S2 M162



37.AA120097  
ANTISTATIC BRUSH



39.AA143444  
(x2)  
STEPPED SCREW



33.AA082101  
(x8)  
BUSHING - 6X10X6



25.AA043695  
SYNCHRONOUS BELT:60DS3M534



26.AA061139  
TENSION SPRING:  
EXIT:TENSIONER



23.AA043652  
TIMING BELT - B60  
S2M130



29.AA061172  
COIL SPRING:GATE PAWL:EXIT:DUPLEX



38.AA120145  
DISCHARGE BRUSH:REVERSE:17MM



36.AA120084  
DISCHARGE BRUSH



34.AA082104  
(x2)  
BUSHING - 8X12X7



21.AA043323  
TIMING BELT:40S2  
M120



27.AA061170  
COIL SPRING:GATE PAWL:EXIT:ENTRANCE



40.AA161122  
(x2)  
MOTOR CUSHION



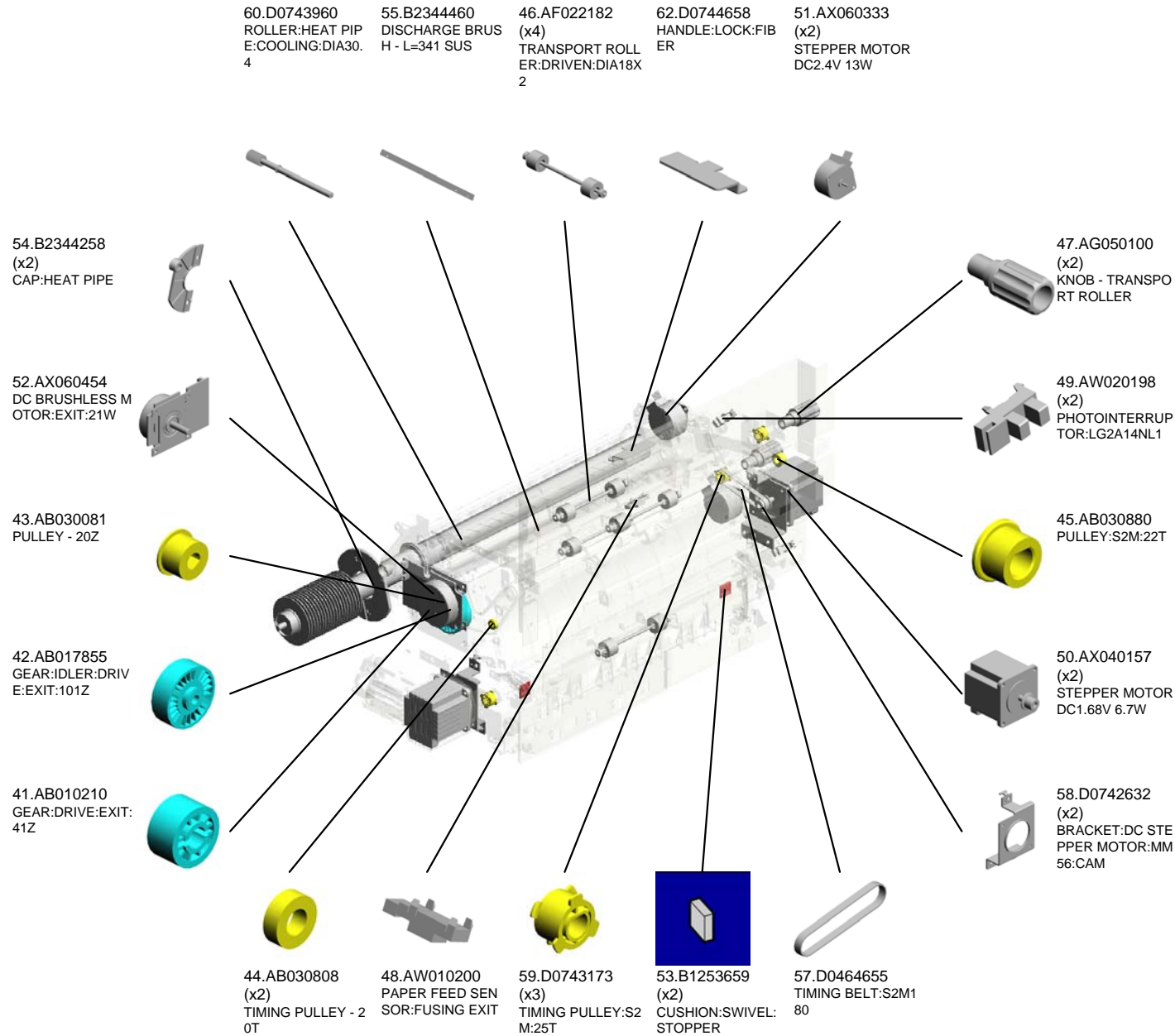
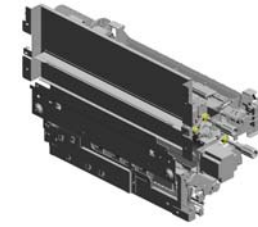
22.AA043608  
TIMING BELT:40S2  
M184



28.AA061171  
(x2)  
COIL SPRING:LATCH:REVERSE EXIT:LEFT LOWER

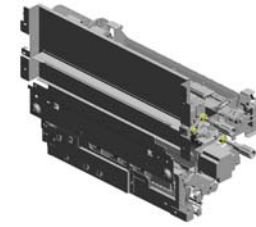


# U016 PAPER EXIT

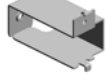


# U016 PAPER EXIT

63.D0744698 (x2) LEVER:LOCK:LEFT LOWER:FRAME  
 65.D1794530 DRIVE ROLLER:COILING UNIT:ENTRANCE:ASSY  
 67.D1794537 GUIDE PLATE:COILING UNIT:ENTRANCE  
 76.D1794740 GUIDE PLATE:EXIT:UPPER:ENTRANCE  
 77.D1794742 SHAFT:GUIDE PLATE:EXIT:UPPER:OPEN AND CLOSE



68.D1794538 BRACKET:CAP:HEAT PIPE:UPPER



74.D1794558 COVER:DC BRUSHLESS MOTOR:EXIT



69.D1794539 BRACKET:CAP:HEAT PIPE:LOWER



71.D1794553 SHAFT:DRIVE:EXIT:PRESS FIT



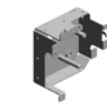
73.D1794556 BRACKET:TENSIONER:EXIT



72.D1794555 BRACKET:DRIVE:EXIT:HOLDER



70.D1794550 BRACKET:DRIVE:EXIT



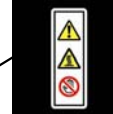
66.D1794535 DRIVE ROLLER:COILING UNIT:EXIT



75.D1794731 GUIDE PLATE:EXIT:UPPER:SUB-ASSY



83.D1794757 SHAFT:LOCK:REVERSE EXIT:LEFT LOWER



64.D0931266 DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE

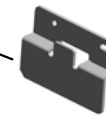
79.D1794746 BRACKET:CAM:ON-OFF



82.D1794755 (x2) LEVER:LOCK:REVERSE EXIT:LEFT LOWER



80.D1794753 PLATE:HANDLE:GUIDE:OPEN AND CLOSE



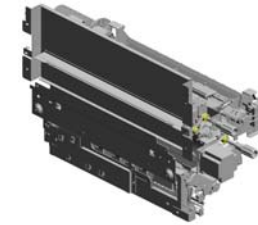
81.D1794754 STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER





# U016 PAPER EXIT

- 102.D1794811 SHAFT:GATE PAWL:EXIT:REVERSE
- 94.D1794785 GUIDE PLATE:EXIT:MIDDLE
- 103.D1794813 (x2) BRACKET:DC STEPPER MOTOR:ON-OFF
- 105.D1794820 (x2) CAM:ON-OFF
- 104.D1794816 BRACKET:CAM:GATE PAWL



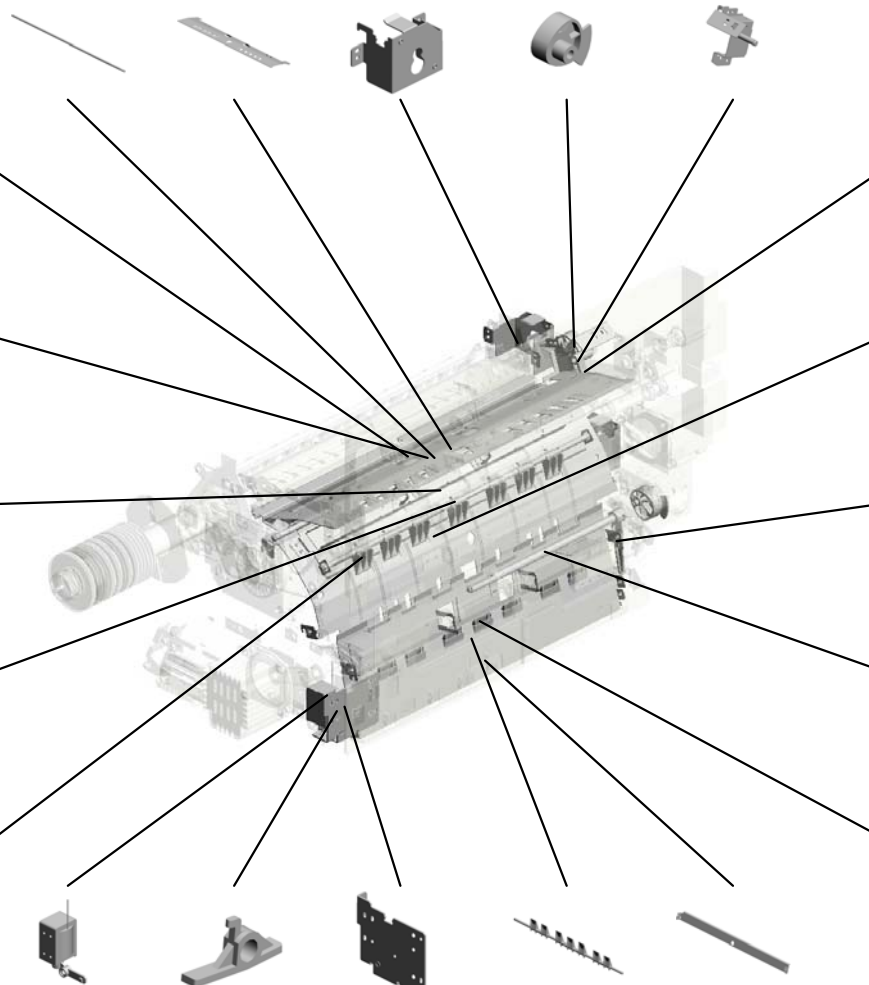
100.D1794809  
GATE PAWL:EXIT:REVERSE

101.D1794810  
PLATE:GATE PAWL:EXIT:REVERSE

97.D1794796  
GUIDE PLATE:REVERSE:UPPER

98.D1794800  
SHAFT:GATE PAWL:REVERSE

99.D1794801 (x7)  
GATE PAWL:REVERSE



106.D1794821  
LINK:GATE PAWL:EXIT:ENTRANCE

93.D1794784  
GUIDE PLATE:REVERSE:LOWER

84.D1794758  
LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT

85.D1794759  
SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT

90.D1794775  
GUIDE PLATE:REVERSE EXIT:LEFT LOWER

87.D1794764  
DC SOLENOID:GATE PAWL:SWITCHBACK

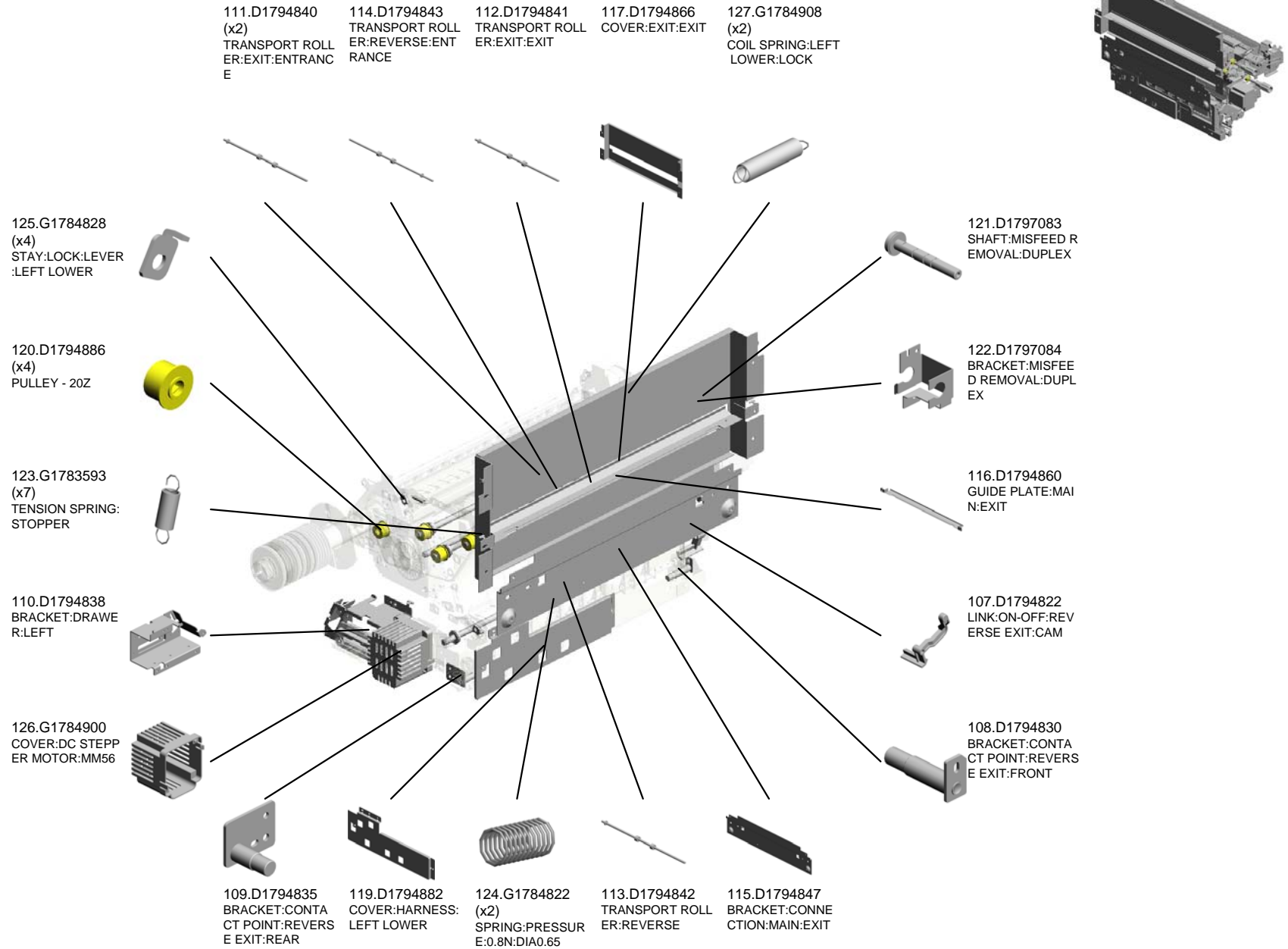
88.D1794766  
LINK:GATE PAWL:SWITCHBACK

86.D1794761  
BRACKET:SOLENOID:GATE PAWL:SWITCHBACK

89.D1794768  
GATE PAWL:SWITCHBACK

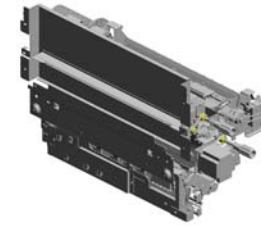
91.D1794780  
GUIDE PLATE:REVERSE EXIT:LEFT LOWER:MIDDLE

# U016 PAPER EXIT



# U016 PAPER EXIT

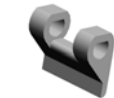
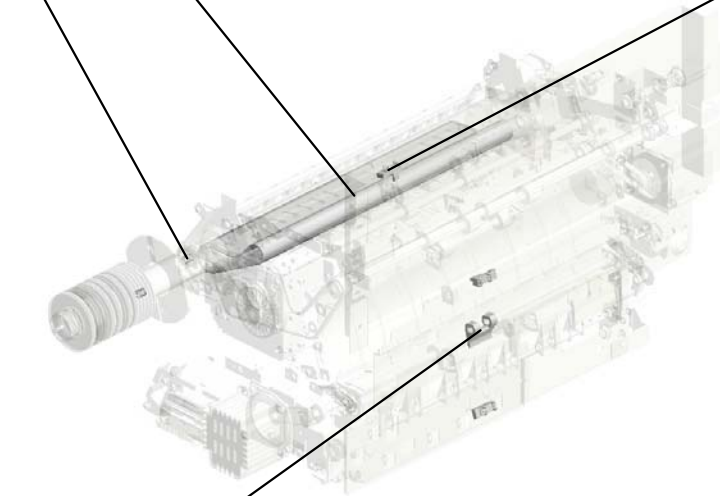
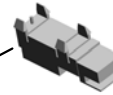
131.M0774821  
TRANSPORT BELT  
:COOLING



130.H0722216  
(x2)  
COMPRESSION SP  
RING



129.GW010007  
(x3)  
PHOTO REFLECTI  
ON SENSOR:EXIT



128.G1787453  
ARM:ON-OFF:TRA  
NSPORT ROLLER

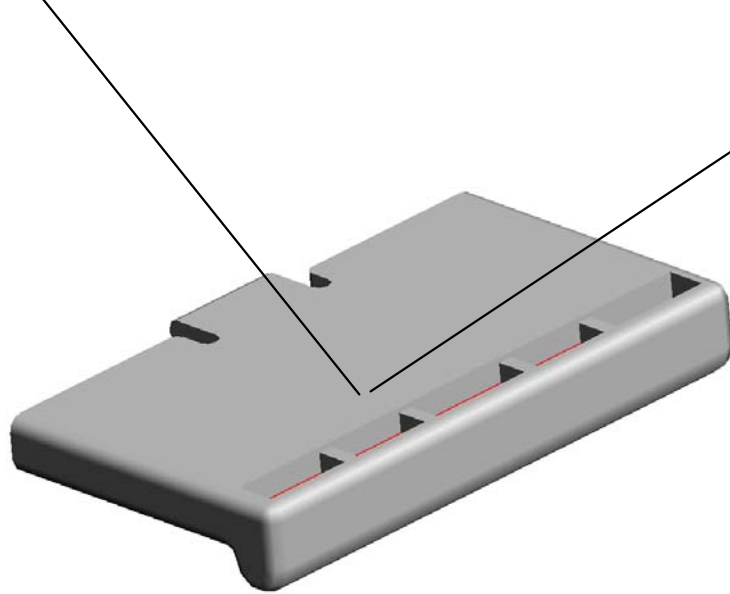
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	<b>U016</b>	U017	U018	U019	U020	U021
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U016\_S001  
GRIP:GUIDE PLATE:EXIT:UPPER

61.D0744554  
DECAL:PULL OUT:  
LEFT:D3



78.D1794743  
GRIP:GUIDE PLAT  
E:EXIT:UPPER

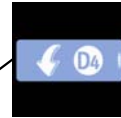
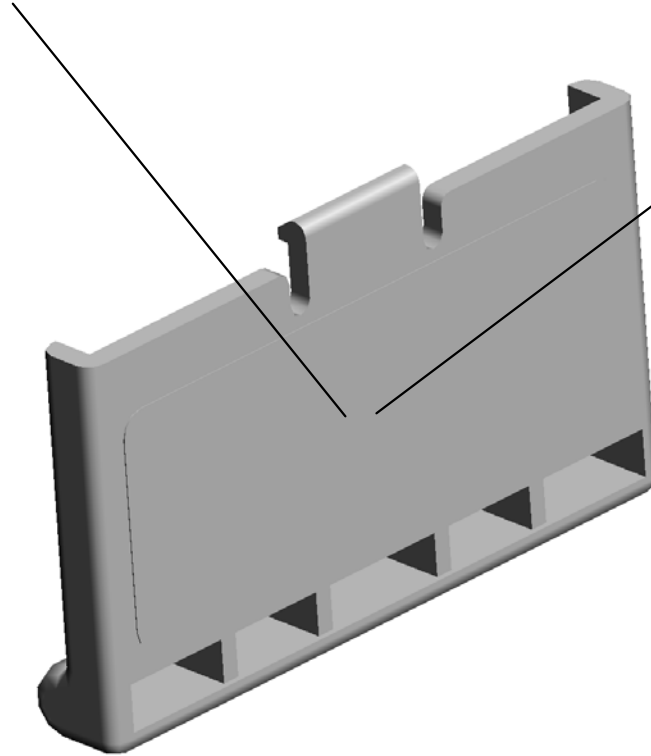


56.B2346424  
RELEASE GRIP

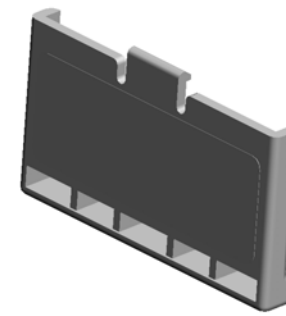
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U016\_S002  
GRIP:GUIDE PLATE:EXIT:REVERSE

56.B2346424  
RELEASE GRIP



118.D1794872  
DECAL:PULL OUT:  
LEFT LOWER:D4



92.D1794783  
GRIP:GUIDE PLAT  
E:EXIT:REVERSE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S003  
 GUIDE PLATE:REVERSE EXIT:ASS'Y

30.AA063674  
 (x2)  
 SPRING - 8N

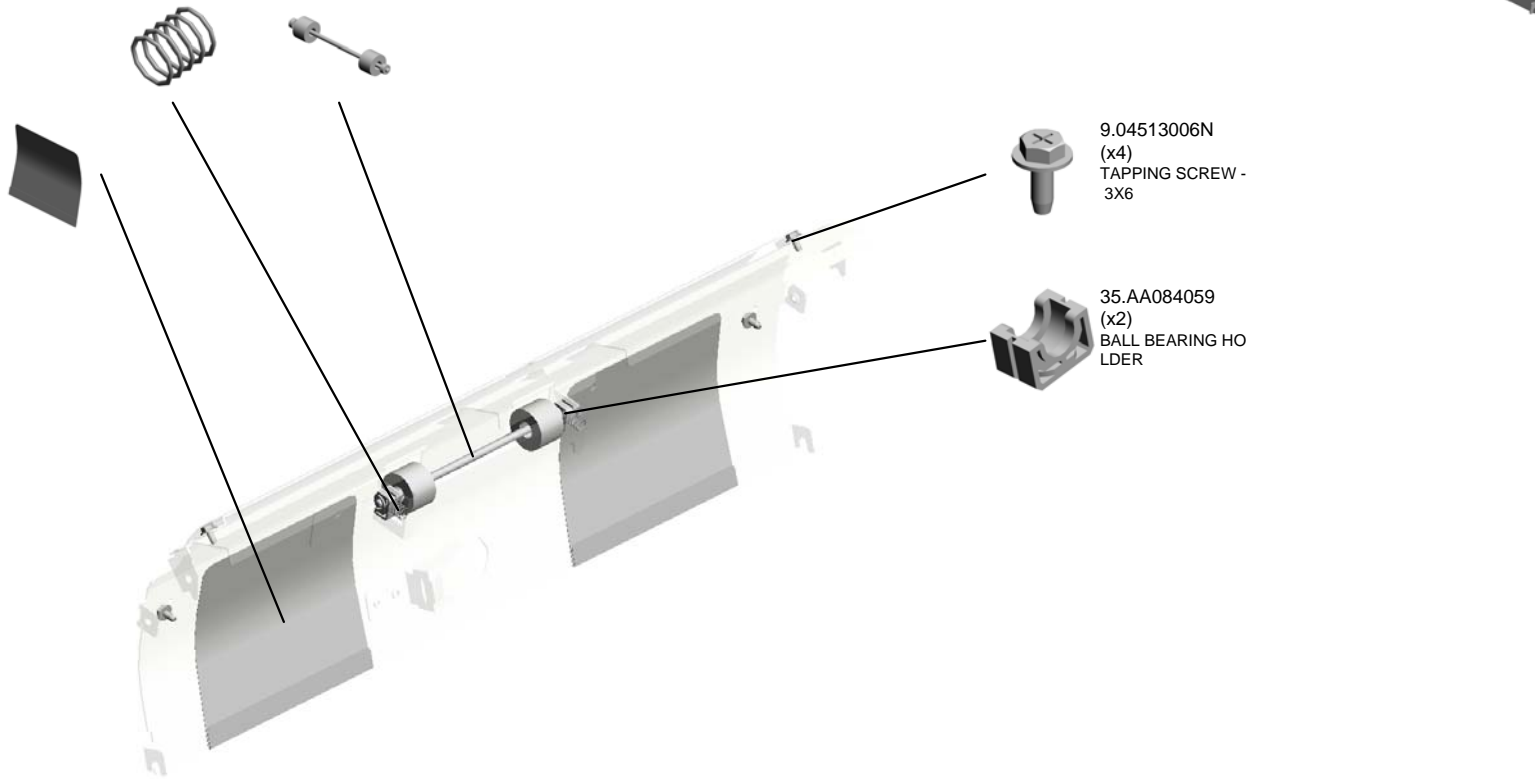
46.AF022182  
 TRANSPORT ROLL  
 ER:DRIVEN:DIA18X  
 2

95.D1794788  
 GUIDE PLATE:REV  
 ERSE EXIT:ASS'Y

96.D1794793  
 (x2)  
 SHEET:TRANSPOR  
 T:REVERSE EXIT:E  
 XIT

9.04513006N  
 (x4)  
 TAPPING SCREW -  
 3X6

35.AA084059  
 (x2)  
 BALL BEARING HO  
 LDER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U017 DUPLEX

15.11050692 (x5) CLAMP:LES-0503  
 4.03604010N (x6) SCREW:M4X10  
 20.AA043293 TIMING BELT - 40S 2M268G  
 6.04504008N (x18) TAPPING SCREW - M4X8  
 11.07200060E (x25) RETAINING RING - M6



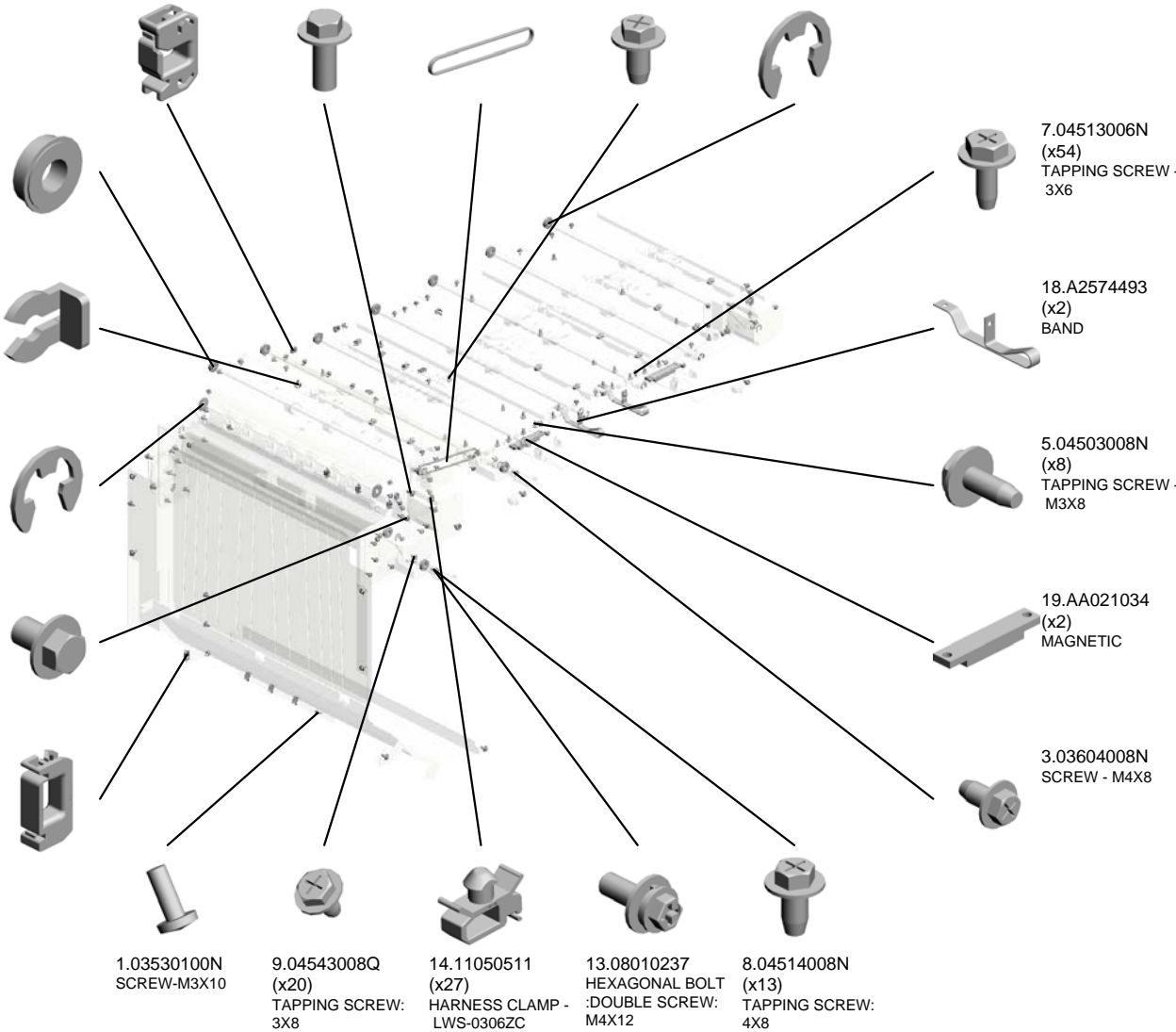
12.07433808 (x10) RADIAL BALL BEARING: DIA8X DIA16X5

17.54472681 (x2) SNAP RING

10.07200040E (x2) RETAINING RING - M4

2.03604006N (x6) SCREW - M4X6

16.11050723 (x7) CLAMPS:WES-050



# U017 DUPLEX

- 32.AF022182 (x8) TRANSPORT ROLLER:DRIVEN:DIA18X2
- 30.AB030842 (x2) TIMING PULLEY:S2 M:30T
- 29.AA161122 (x3) MOTOR CUSHION
- 31.AF022067 (x4) GUIDE STOPPER ROLLER
- 24.AA063674 (x8) SPRING - 8N



- 26.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6

- 27.AA084059 (x16) BALL BEARING HOLDER

- 25.AA063675 (x8) SPRING - 5N

- 23.AA061173 (x7) COIL SPRING:GATE PAWL:DUPLEX:ENTRANCE

- 38.D0742632 BRACKET:DC STEPPER MOTOR:MM56:CAM

- 34.AW010127 PAPER FEED SENSOR

- 35.AX040157 (x3) STEPPER MOTOR DC1.68V 6.7W

- 40.D0743173 (x15) TIMING PULLEY:S2 M:25T

- 39.D0743047 (x2) BRACKET:HOLDER :DUPLEX:ASS'Y

- 33.AG050100 (x2) KNOB - TRANSPORT ROLLER

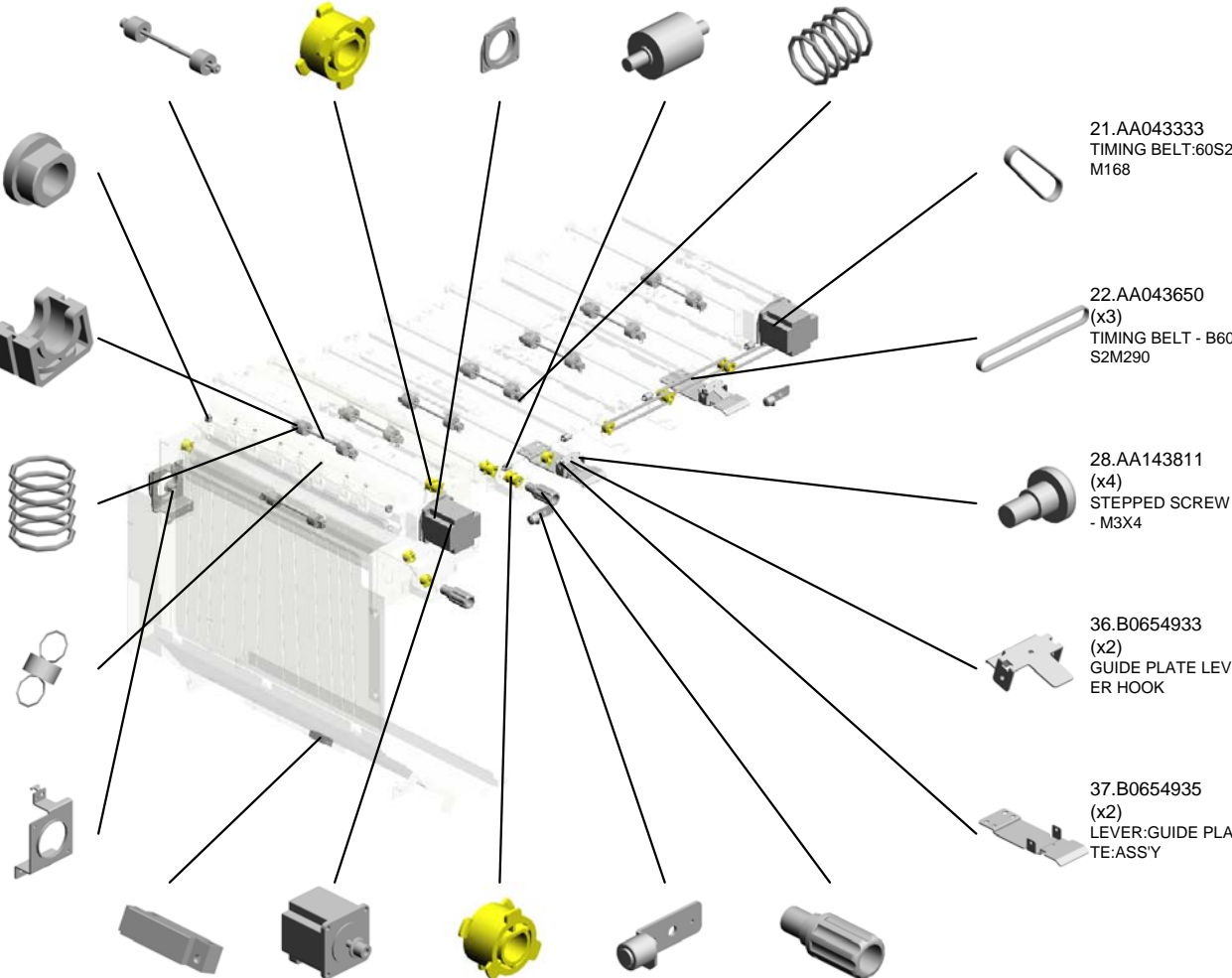
- 21.AA043333 TIMING BELT:60S2 M168

- 22.AA043650 (x3) TIMING BELT - B60 S2M290

- 28.AA143811 (x4) STEPPED SCREW - M3X4

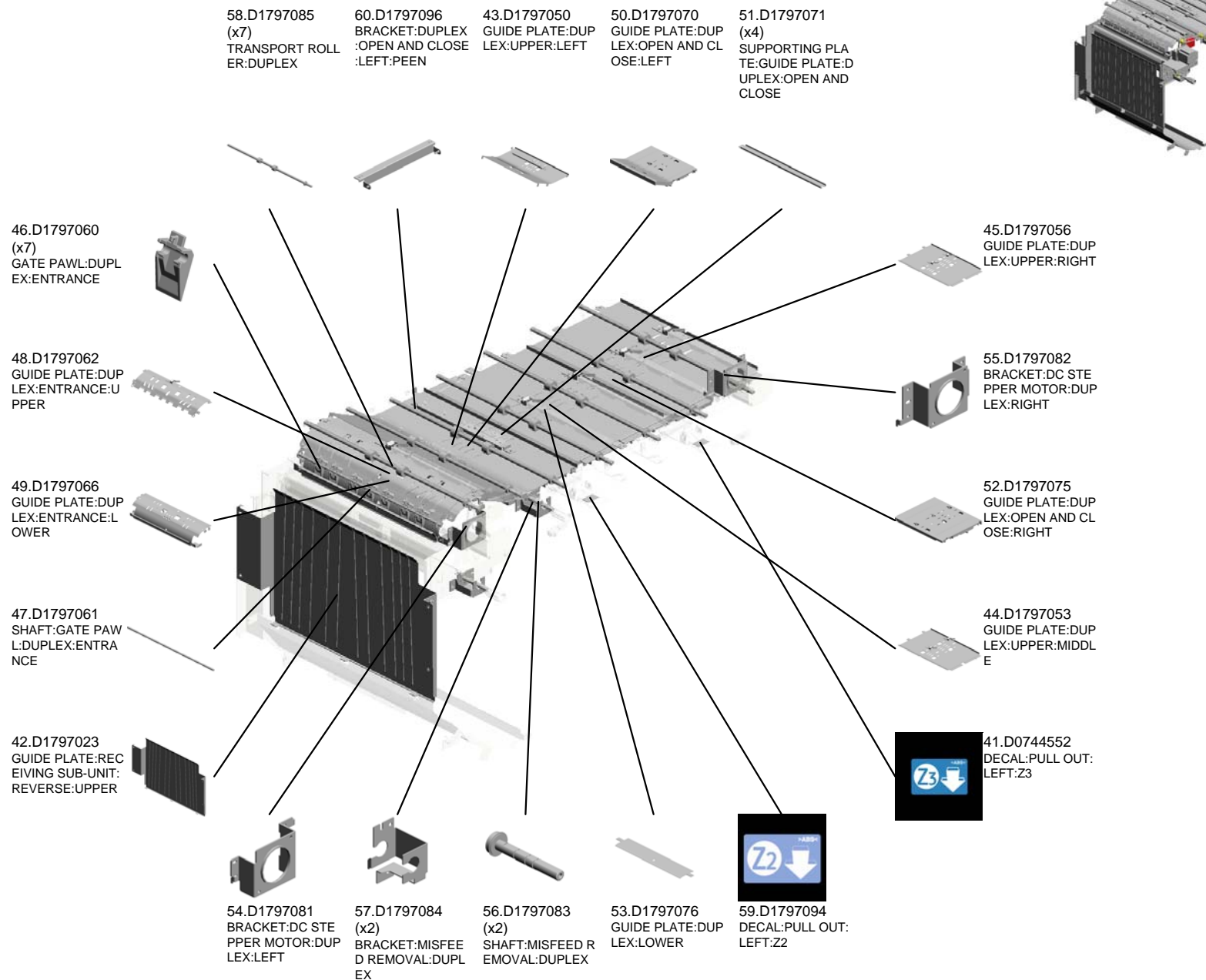
- 36.B0654933 (x2) GUIDE PLATE LEVER HOOK

- 37.B0654935 (x2) LEVER:GUIDE PLATE:ASS'Y





# U017 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U017 DUPLEX

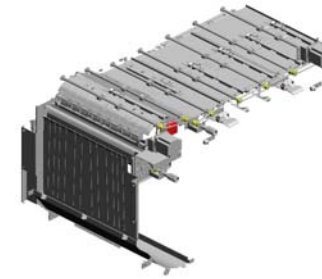
78.GW010007  
(x8)  
PHOTO REFLECTOR  
SENSOR:EXIT

64.D1797114  
GUIDE PLATE:REVERSE:  
DUPLEX:DRIVE

69.D5163823  
TIMING BELT:60S2  
M146

74.G1784890  
(x4)  
SPRING PLATE:  
DUPLEX:GUIDE:LOWER

61.D1797098  
BRACKET:DUPLEX:  
OPEN AND CLOSE:  
RIGHT:PEEN

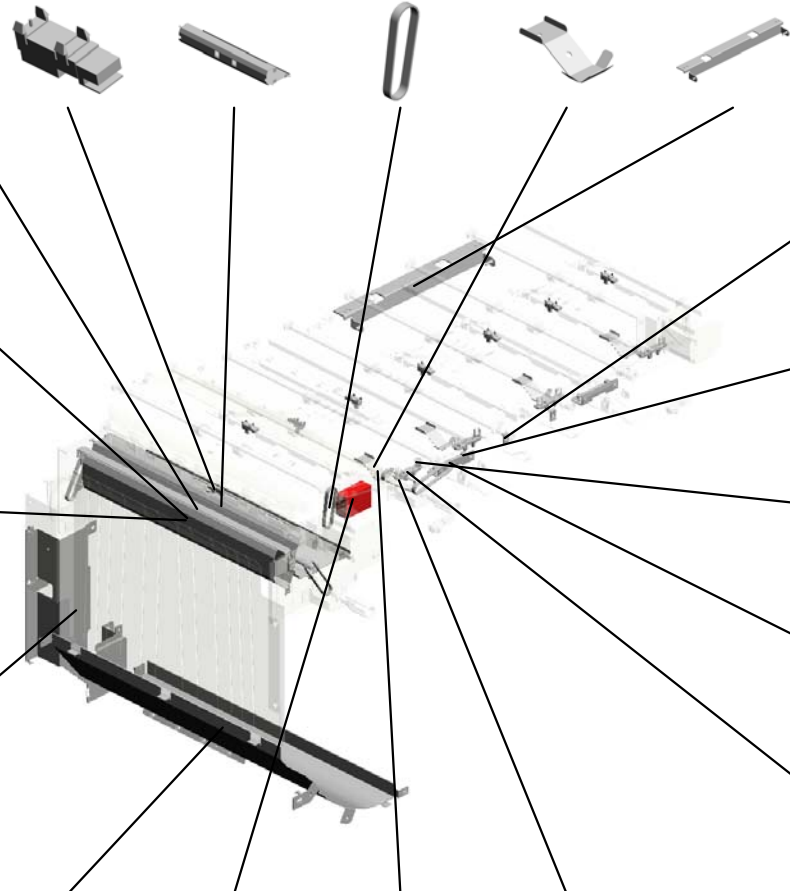


67.D1797120  
TRANSPORT ROLLER:  
REVERSE:DUPLEX

66.D1797118  
GUIDE PLATE:REVERSE:  
DUPLEX:LEFT

65.D1797116  
GUIDE PLATE:REVERSE:  
DUPLEX:DRIVE

63.D1797103  
DRUM STAY:RECEIVING  
SUB-UNIT:REVERSE



77.G1787618  
(x2)  
PLATE:FIX:BAND

76.G1784916  
(x4)  
SCREW:ROUND POINT

73.G1784817  
(x8)  
SPRING:PRESSURE:  
ROLLER:DUPLEX

71.G1784669  
(x2)  
BRACKET:MAGNETIC  
CATCH:DUPLEX

72.G1784808  
(x4)  
BRACKET:PRESSURE:  
ROLLER

62.D1797102  
GUIDE PLATE:RECEIVING  
SUB-UNIT:REVERSE:  
LOWER

68.D1797131  
BRACKET:ROLLER:  
PEEN

75.G1784895  
(x4)  
SHEET:DUPLEX:  
SPRING PLATE

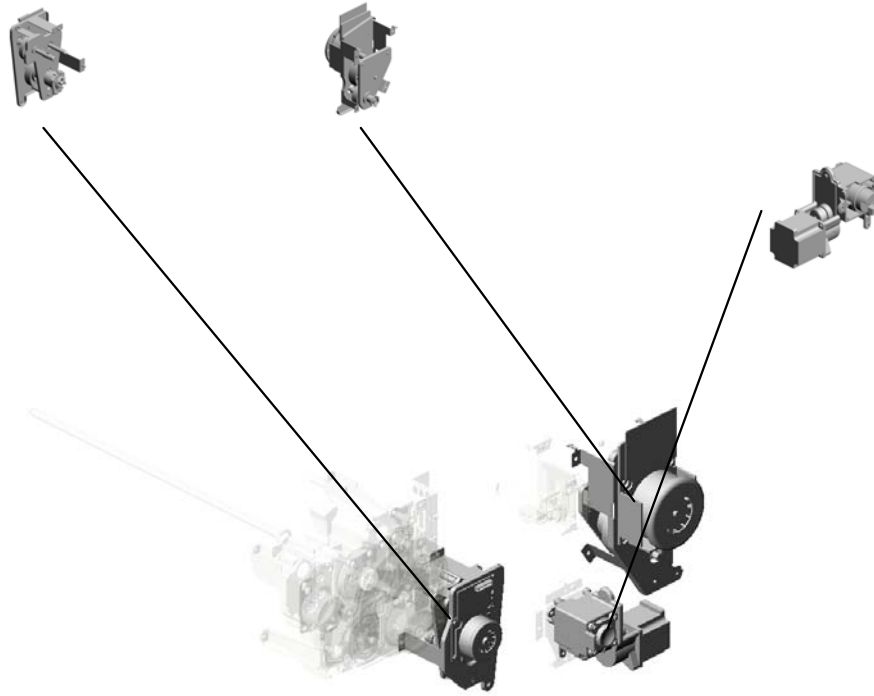
70.D6844142  
(x4)  
TIMING BELT:60S2  
M174

# U018.MAIN DRIVE

U018\_S001  
D1791391  
MECHANICAL DRIVE SECTIO  
N:TRANSFER:SECOND:ASS'  
Y

U018\_S003  
D1791300  
DRIVE UNIT:FUSING:ASSY

U018\_S002  
D0741430  
DRIVE UNIT:ON-OFF:FUSING  
:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	<b>U018</b>	U019	U020	U021
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# U018 MAIN DRIVE

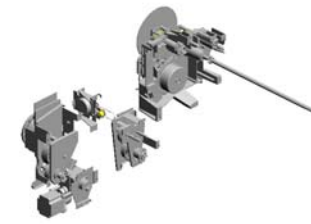
5.03604008N  
(x25)  
SCREW - M4X8

9.07403012  
BALL BEARING - 1  
2X28X8

2.03603006N  
(x9)  
SCREW - M3X6

10.09514020N  
SCREW - M4X20

19.A0793626  
(x2)  
STEPPED SCREW  
- SWING CLEANIN  
G



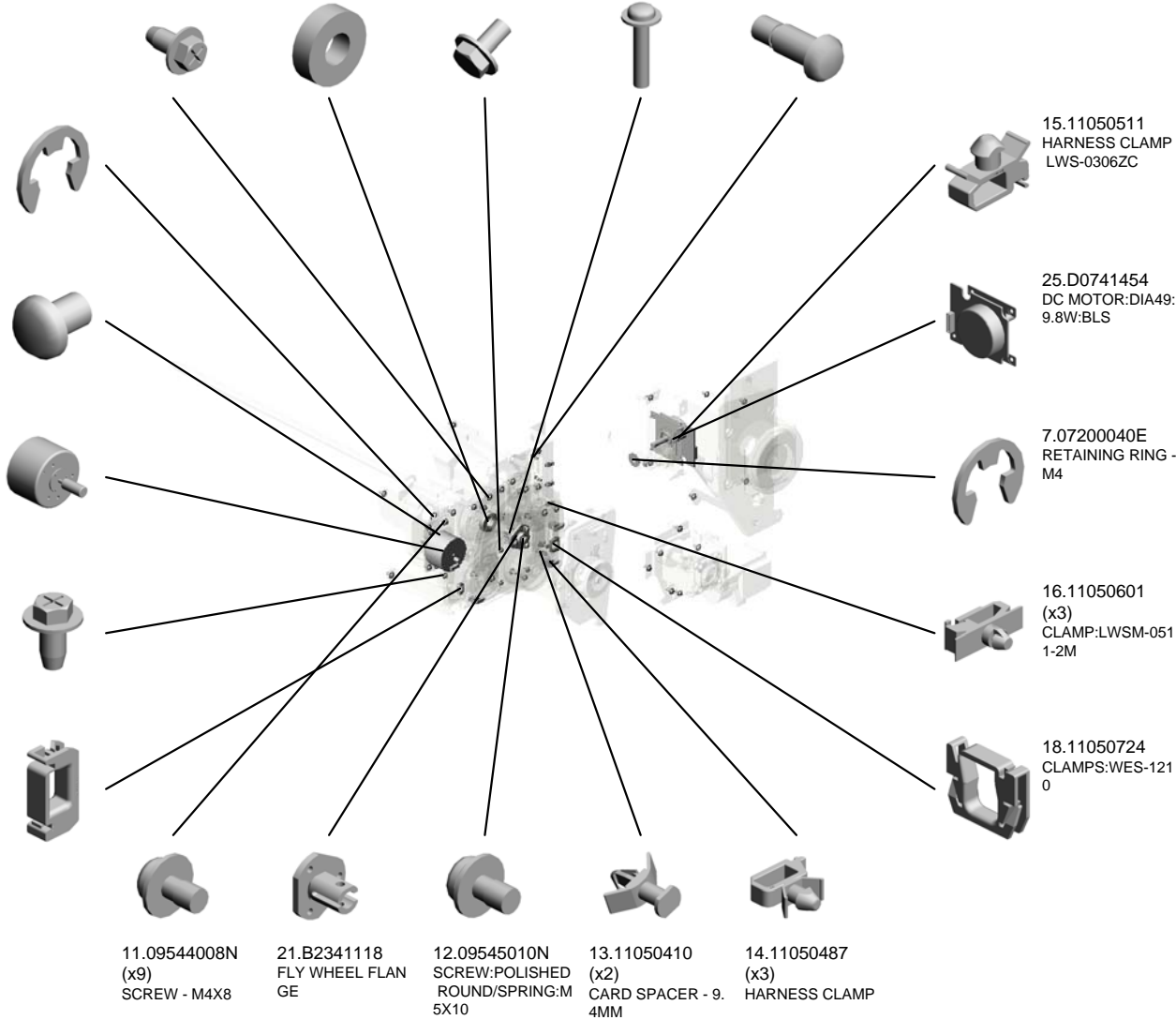
8.07200060E  
RETAINING RING -  
M6

1.03130040N  
(x3)  
SCREW:M3X4

22.D0741329  
DC MOTOR:DIA49:  
24V:6.3W

6.04514008N  
(x14)  
TAPPING SCREW:  
4X8

17.11050723  
CLAMPS:WES-050  
7



15.11050511  
HARNES CLAMP -  
LWS-0306ZC

25.D0741454  
DC MOTOR:DIA49:  
9.8W:BLS

7.07200040E  
RETAINING RING -  
M4

16.11050601  
(x3)  
CLAMP:LWSM-051  
1-2M

18.11050724  
CLAMPS:WES-121  
0

11.09544008N  
(x9)  
SCREW - M4X8

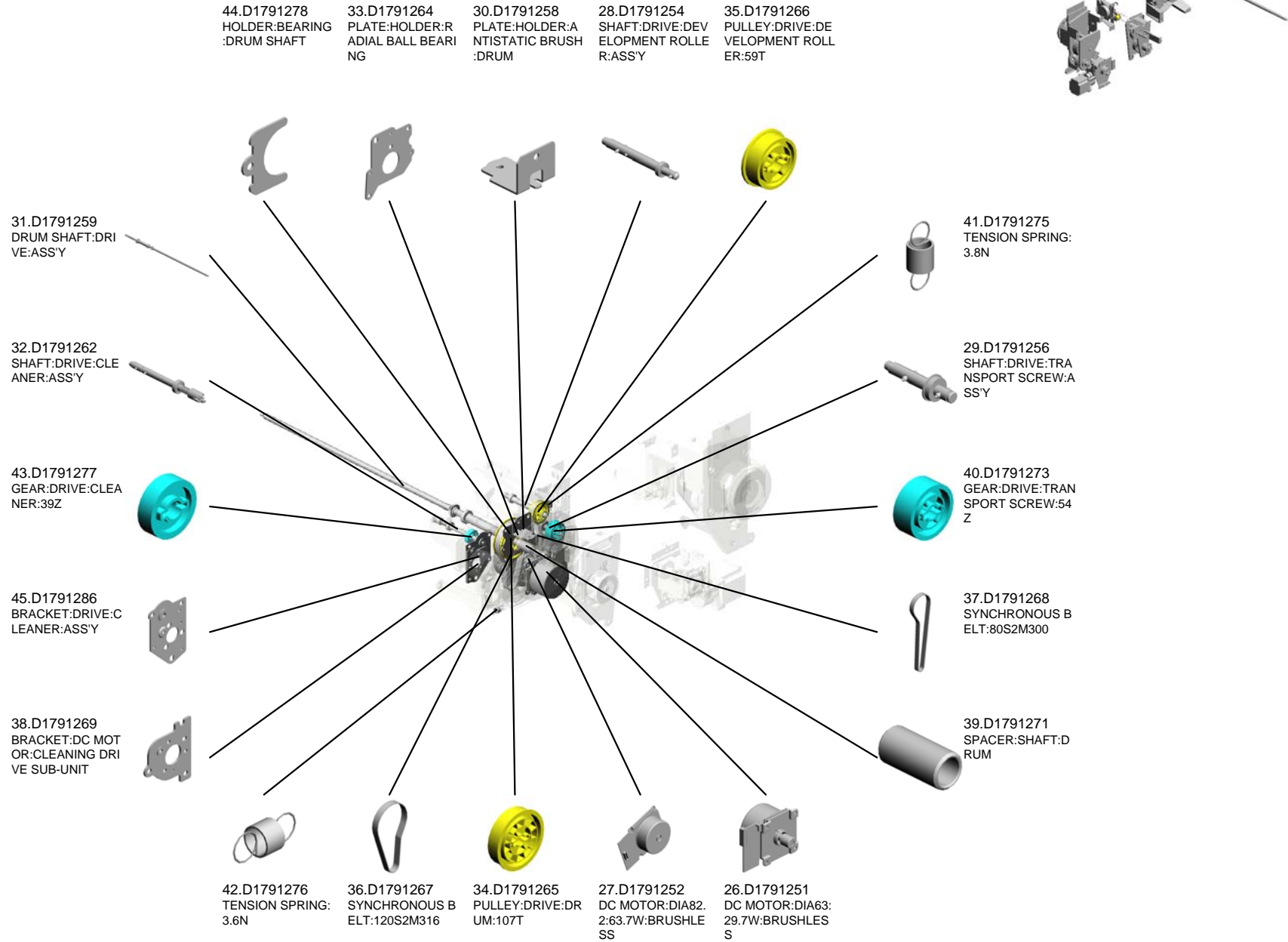
21.B2341118  
FLY WHEEL FLAN  
GE

12.09545010N  
SCREW:POLISHED  
ROUND/SPRING:M  
5X10

13.11050410  
(x2)  
CARD SPACER - 9.  
4MM

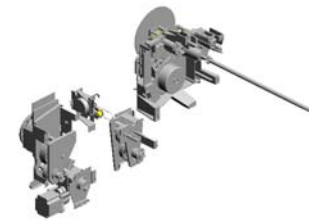
14.11050487  
(x3)  
HARNES CLAMP

# U018 MAIN DRIVE



# U018 MAIN DRIVE

68.G1781307 JOINT:DEVELOPMENT ROLLER:DRIVE  
 67.G1781291 JOINT:TRANSPORT SCREW:NO.2  
 51.D1791297 TIGHTENER:DRIVE:DEVELOPMENT:ASSY  
 48.D1791290 GEAR:IDLER:TRANSPORT SCREW:65Z/53Z  
 61.D1791345 BRACKET:DRAWER:DEVELOPMENT



65.G1781268 ANTISTATIC BRUSH:DRUM



46.D1791288 GEAR:IDLER:CLEANER:49Z/33Z



49.D1791291 BRACKET:DC MOTOR:DRUM:ASSY



66.G1781289 FLY WHEEL:DRUM



50.D1791293 TIGHTENER:DRIVE:DRUM:ASSY



47.D1791289 GEAR:PULLEY:DRUM:113Z/37T



64.G0291982 LD DECAL



58.D1791327 SHAFT:BELT TENSIONER:DRIVE:USED TONER



60.D1791329 PULLEY:TIGHTENER:DIA18



54.D1791320 BRACKET:DRIVE:USED TONER



56.D1791324 SYNCHRONOUS BELT:40S3M222



59.D1791328 GEAR:PULLEY:Z67/T19:DRIVE:USED TONER



57.D1791326 BRACKET:BELT TENSIONER:DRIVE:USED TONER

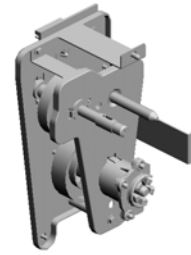


55.D1791323 TENSION SPRING:BELT TENSIONER:DRIVE:USED TONER

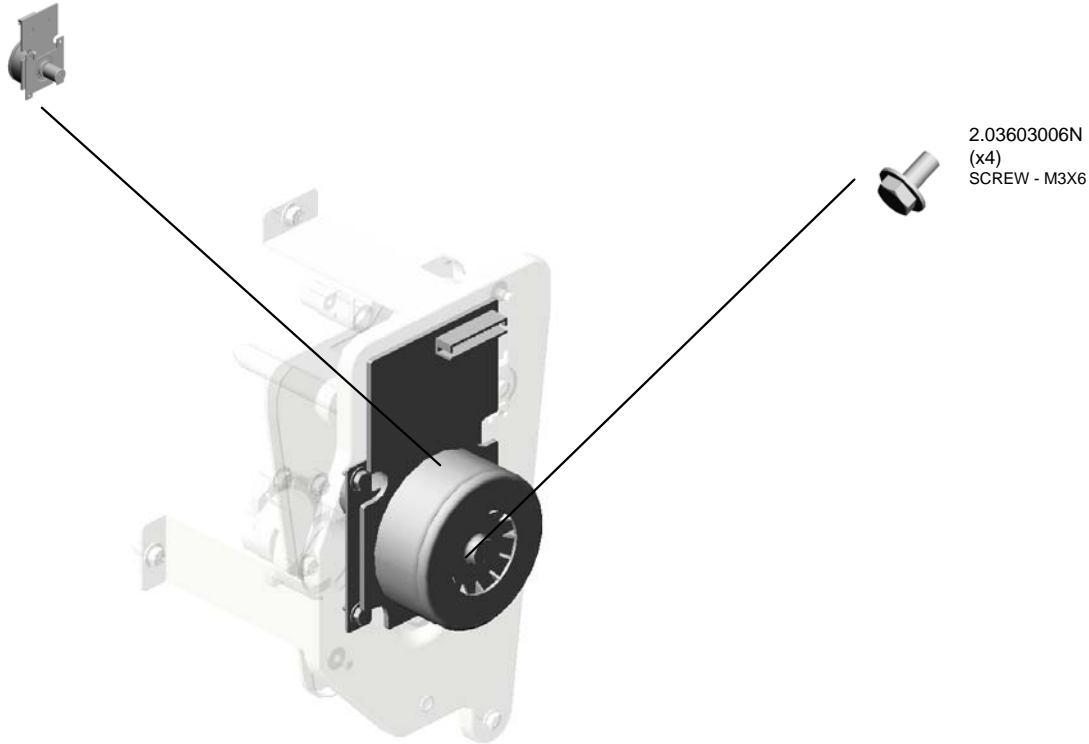


U018\_S001  
MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

62.D1791370  
DC MOTOR:40W:B  
RUSHLESS



63.D1791391  
MECHANICAL DRI  
VE SECTION:TRAN  
SFER:SECOND:AS  
SY



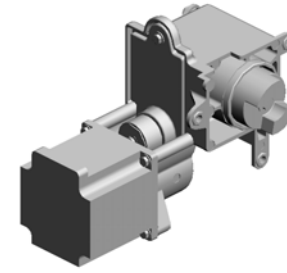
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S002

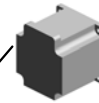
DRIVE UNIT:ON-OFF:FUSING:ASS'Y

8.07200060E  
RETAINING RING -  
M6

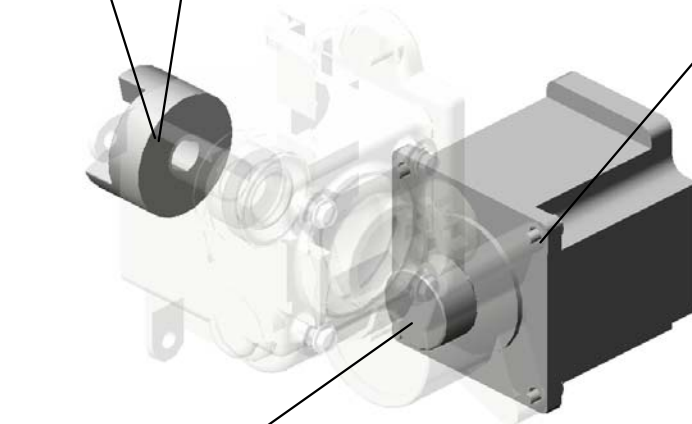
24.D0741439  
JOINT:ON-OFF:FU  
SING



23.D0741430  
DRIVE UNIT:ON-OF  
F:FUSING:ASS'Y



20.AX050331  
DC STEPPER MOT  
OR:ON-OFF:FUSIN  
G:7.2W



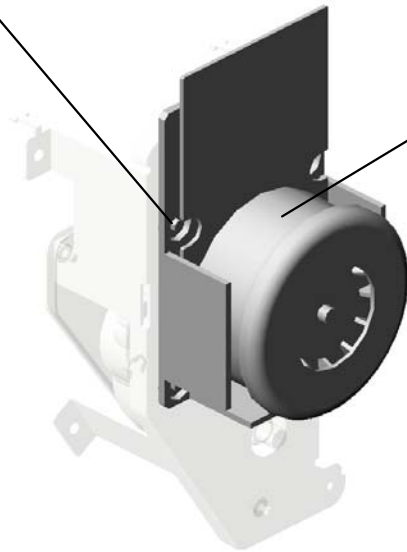
3.03603008N  
(x4)  
SCREW:M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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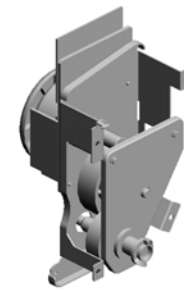


U018\_S003  
DRIVE UNIT:FUSING:ASS'Y

4.03604006N  
(x4)  
SCREW - M4X6



53.D1791309  
DC BRUSHLESS M  
OTOR:58W:DRIVE:  
FUSING UNIT

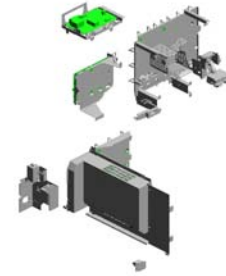


52.D1791300  
DRIVE UNIT:FUSIN  
G:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U019 ELECTRICAL

- 6.04503008N (x3) TAPPING SCREW - M3X8
- 11.09543025N (x4) SCREW:POLISHED ROUND/SPRING:M 3X25
- 20.12042612 (x4) MICRO SWITCH:D3 V-16506-3C25
- 13.11050487 (x6) HARNESS CLAMP
- 12.11050410 (x8) CARD SPACER - 9.4MM



1.03140120N (x4) SCREW - M4X12

9.09505010N SCREW:SPRING W ASHER:M5X10

18.11050724 CLAMPS:WES-121 0

8.04543006Q (x15) TAPPING SCREW - M3X6

16.11050516 (x3) CLAMP

3.03604006N (x4) SCREW - M4X6

10.09543008N (x6) SCREW - M3X8

5.04340200N (x2) PAN SELF-TAPPING SCREW:4X20

19.11050725 (x2) CLAMPS:WES-111 7

7.04514008N (x42) TAPPING SCREW: 4X8

14.11050489 (x30) HARNESS CLAMP - LWS 1316

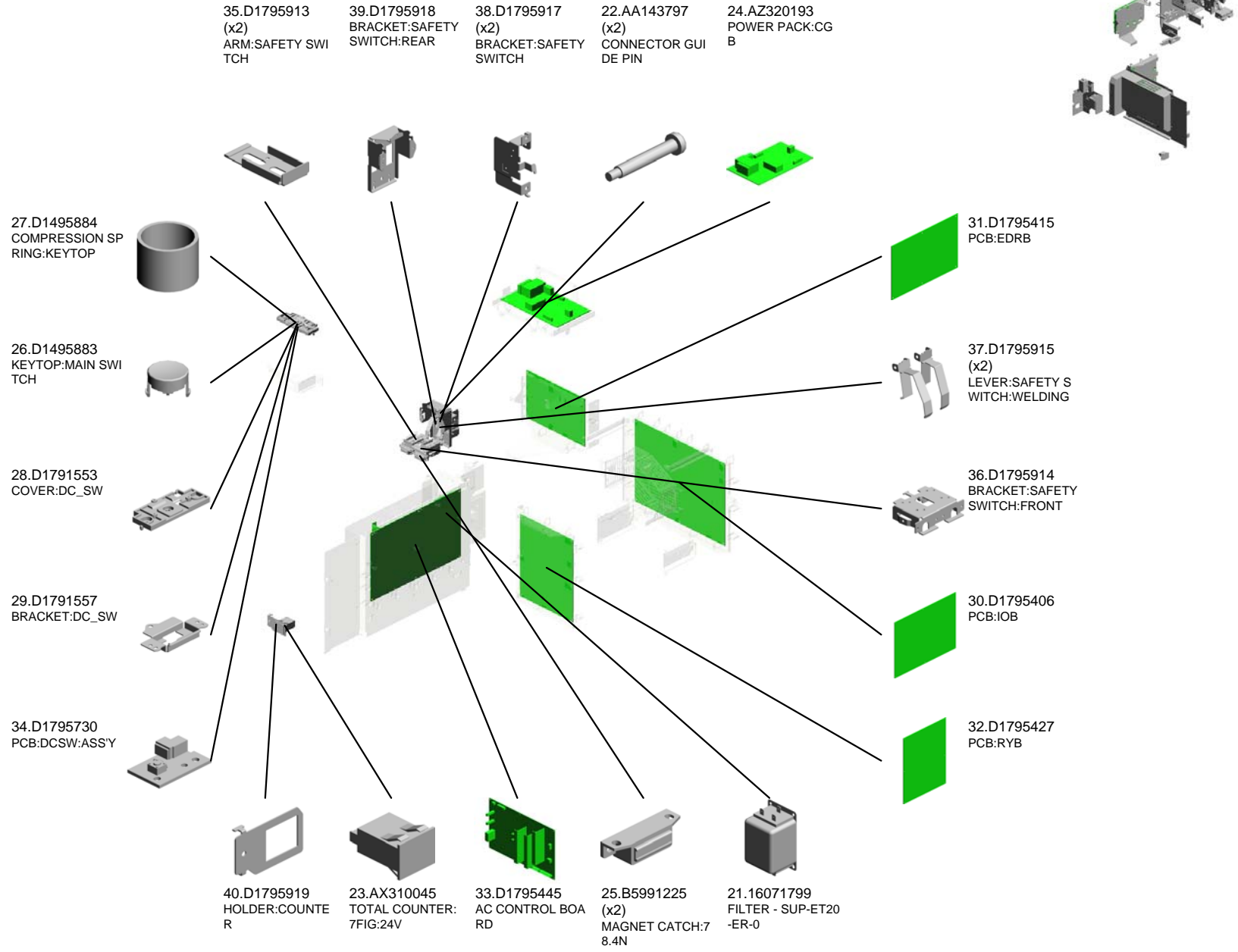
4.03604008N SCREW - M4X8

2.03603006N (x26) SCREW - M3X6

17.11050529 NYLON CLAMP-EM T-3N

15.11050490 (x17) HARNESS CLAMP - IWS-2218

# U019 ELECTRICAL

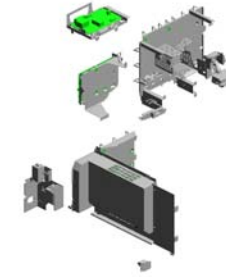


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U019 ELECTRICAL

41.D1795920  
BRACKET:MAIN S  
WITCH

43.D1795924  
COVER:SAFETY S  
WITCH:UPPER FR  
ONT

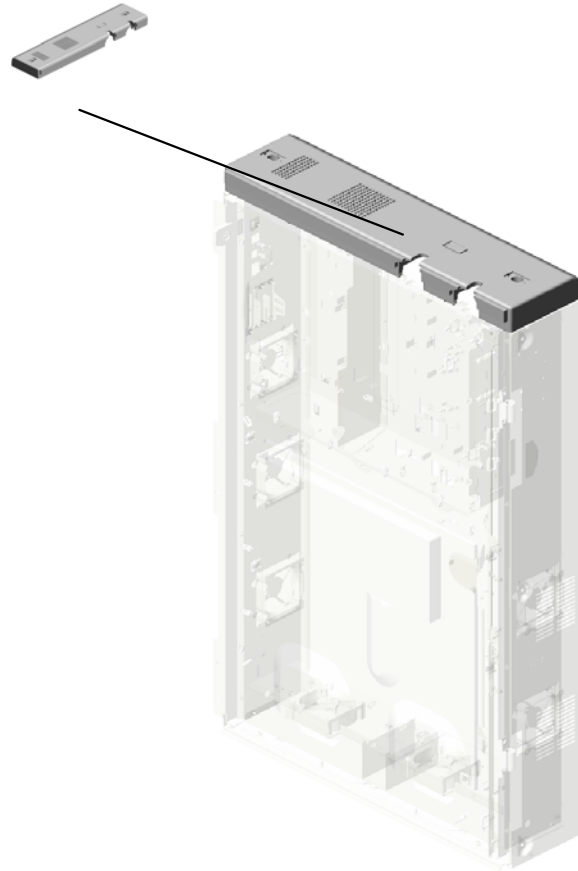


42.D1795922  
BRACKET:POWER  
SUPPLY CORD:INL  
ET:NOISE FILTER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	<b>U019</b>	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------

# U020.CONTROLLER

U020\_S001  
D1795079  
COVER:C/T BOX:UPPER:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U020 CONTROLLER

- 2.04514008N (x7) TAPPING SCREW: 4X8
- 11.11050559 (x2) CLAMP:EMT-5N
- 8.11050489 (x36) HARNESS CLAMP - LWS 1316
- 6.09503006N SCREW:SPRING W ASHER:M3X6
- 10.11050529 NYLON CLAMP-EM T-3N



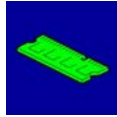
17.B0706849  
GUIDE:POSITIONING



18.D0145973  
COVER:SD-CARD



13.14077899  
EEPROM:BR24T25 6-W



4.04543030Q (x10)  
TAPPING SCREW: ROUND POINT:3X30



15.AZ240232  
POWER SUPPLY U NIT:FW:200V:446.4W



3.04543006Q (x100)  
TAPPING SCREW - M3X6



1.03604006N (x4)  
SCREW - M4X6



20.D0741255  
SEPARATION PLATE: DUCT



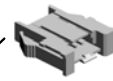
12.11050724  
CLAMPS:WES-1210



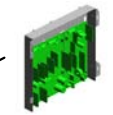
19.D0741250 (x2)  
ARM:HINGE:C/T BOX



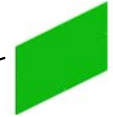
7.11026246 (x4)  
RELAY CONNECTOR - 3P



16.AZ250059  
POWER SUPPLY U NIT:789.6W



14.AZ240228  
POWER SUPPLY U NIT:ECO:200V:456.4W



9.11050516 (x26)  
CLAMP



5.04544008Q (x6)  
TAPPING SCREW - M4X8



# U020 CONTROLLER

27.D1495776 COVER:USB:SMALL  
 25.D1365709 PCB:EX3\_DDR3-DIMM:RC-A:2GB:ASS'Y  
 43.D1805741 PCB:CTL:EXP:ASS'Y:(for D180)  
 33.D1795725 PCB:IMAGE PROCESSING UNIT  
 26.D1365725 PCB:IMAGE PROCESSING UNIT:TYPE-S15MDA-SUB



44.D1815741 PCB:CTL:EXP:ASS'Y:(for D181)

34.D1795741 PCB:CTL:EXP:ASS'Y:(for D179)

24.D0895887 (x2) PANEL:INTERFACE

42.D1799590 (x2) NVRAM

29.D1795056 HDD:ASS'Y

36.D1795960 COVER:POWER SUPPLY UNIT:C/T BOX

22.D0746975 (x2) FILTER:POWER SUPPLY UNIT:MM90

38.D1795964 COVER:C/T BOX:LOWER

23.D0747752 (x2) CAP:COVER:TONE R SUPPLY

21.D0746974 (x2) CAP:LOUVER:MM90

35.D1795956 COVER:PCB:C/T BOX

32.D1795452 PCB:BCU:ASS'Y

31.D1795440 PCB:CNB

37.D1795961 COVER:C/T BOX

28.D1791787 DUCT:POWER SUPPLY UNIT:PAPER FEED:COOLING

# U020 CONTROLLER

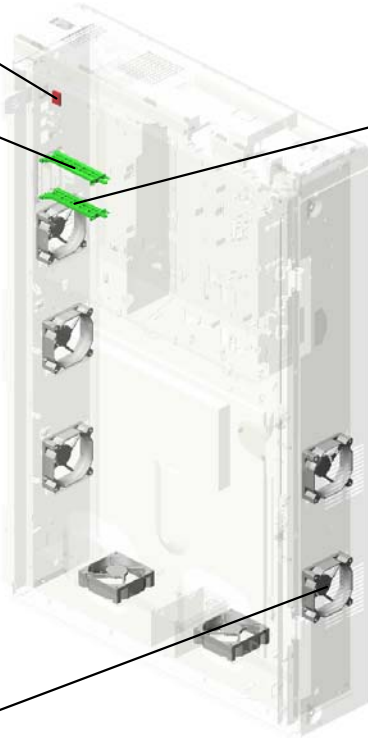
45.D7265002  
SD-CARD:PSUNIT:  
EXP:ASS'Y



46.G1335793  
RAIL:RIGHT



47.G1335794  
RAIL:LEFT



48.GX640024  
(x7)  
FAN MOTOR - DC 3  
.12W

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	<b>U020</b>	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	-------------	------



U020\_S001  
COVER:C/T BOX:UPPER:ASS'Y

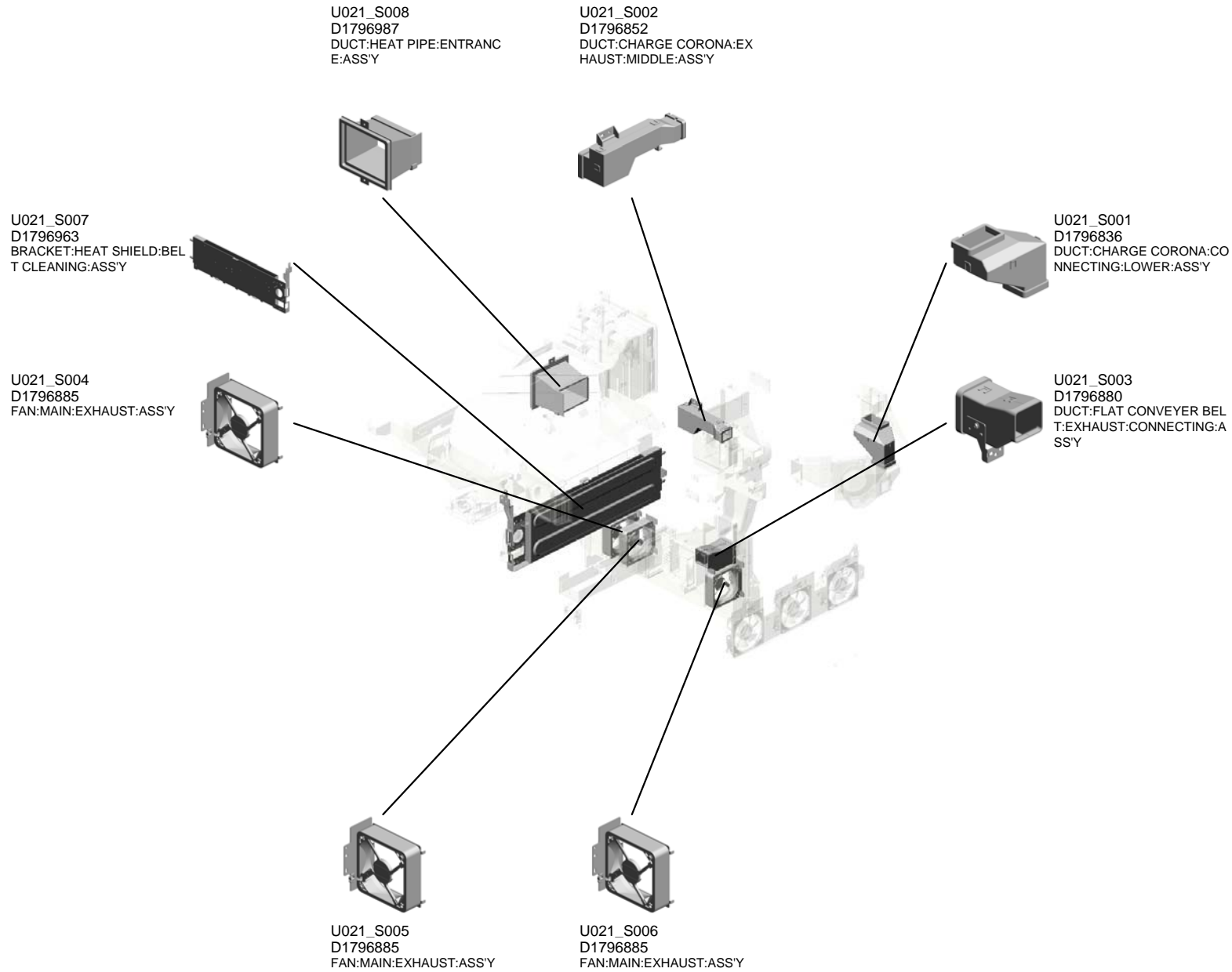
39.D1795966  
SEAL:COVER:C/T  
BOX:UPPER:A

40.D1795967  
SEAL:COVER:C/T  
BOX:UPPER:B



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	<b>U020</b>	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	-------------	------

# U021.AIR COOLING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U021 AIR COOLING

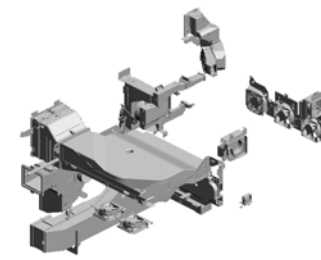
10.04514008N (x52)  
TAPPING SCREW: 4X8

2.03540400N (x8)  
SCREW:M4X40

20.AX640224 (x4)  
DC FAN MOTOR:A XIAL:MM80

14.11050490 (x4)  
HARNESS CLAMP - IWS-2218

6.04503008N (x27)  
TAPPING SCREW - M3X8



18.11050723  
CLAMPS:WES-050  
7



13.11050487  
HARNESS CLAMP



21.AX650048  
FAN:SIROCCO:1.44  
W



3.03603020N  
(x2)  
SCREW:M3X20



8.04513020N  
(x4)  
TAPPING SCREW:  
3X20



1.03530060N  
BIND SCREW - M3  
X6



4.03603030N  
(x2)  
SCREW:M3X30



19.AW100107  
THERMISTOR



12.11050328  
HARNESS CLAMP -  
ES-0505



9.04513030N  
(x10)  
TAPPING SCREW:  
3X30



7.04513006N  
(x19)  
TAPPING SCREW -  
3X6



5.03604008N  
SCREW - M4X8



16.11050532  
EDGE SADDLE - L  
ES-25L



15.11050511  
(x32)  
HARNESS CLAMP -  
LWS-0306ZC

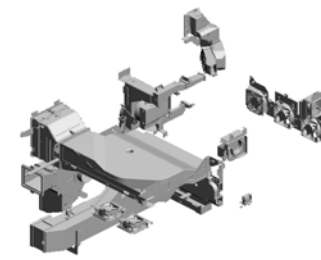


11.11024924  
CT CONNECTOR -  
4P



# U021 AIR COOLING

30.D1796833 BRACKET:FAN:DEVELOPMENT:EXHAUST  
 28.D1796831 DUCT:DEVELOPMENT:EXHAUST:FRONT  
 29.D1796832 DUCT:DEVELOPMENT:EXHAUST:REAR  
 31.D1796834 SEAL:DUCT:DEVELOPMENT:EXHAUST:REAR RIGHT  
 42.D1796849 SEAL:DUCT:CHARGE CORONA:VACUUM:MAIN



24.D1364233 (x16)  
 STEPPED SCREW:  
 DIA5:M3X3.8



25.D1791786 (x2)  
 BRACKET:INNER COVER



27.D1796822 BRACKET:FAN:DEVELOPMENT:COOLING:FRONT



26.D1796821 DUCT:DEVELOPMENT:VACUUM:FRONT



23.AX660015 (x4)  
 DC FAN MOTOR:SIROCCO:DC24V:PWM



22.AX650056 (x3)  
 DC FAN MOTOR:AXIAL:MM92



40.D1796847 DUCT:CHARGE CORONA:VACUUM:MAIN:RIGHT



41.D1796848 DUCT:CHARGE CORONA:VACUUM:MAIN:LEFT



38.D1796845 DUCT:CHARGE CORONA:VACUUM:LOWER RIGHT



39.D1796846 DUCT:CHARGE CORONA:VACUUM:LOWER LEFT



32.D1796835 EXTERIOR:LOUVER:CHARGE CORONA



36.D1796842 FILTER:CHARGE CORONA:VACUUM



35.D1796841 DUCT:CHARGE CORONA:VACUUM:CONNECTING:UPPER



34.D1796840 BRACKET:DUCT:CHARGE CORONA:VACUUM:UPPER



37.D1796844 BRACKET:DUCT:CHARGE CORONA:VACUUM



# U021 AIR COOLING

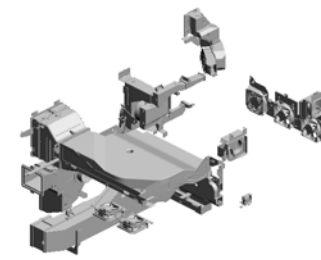
45.D1796856 DUCT:CHARGE CO  
RONA:EXHAUST:C  
ONNECTING:FRON  
T

49.D1796860 DUCT:DEVELOPM  
ENT:TONER:UPPE  
R:ASSY

43.D1796850 DUCT:CHARGE CO  
RONA:EXHAUST:RI  
GHT:ASSY

46.D1796857 DUCT:CHARGE CO  
RONA:EXHAUST:C  
ONNECTING:REAR

47.D1796858 BRACKET:DUCT:C  
HARGE:EXHAUST:  
UPPER



48.D1796859  
BRACKET:FAN:CH  
ARGE:EXHAUST



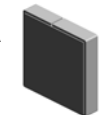
62.D1796893  
BRACKET:DUCT:M  
AIN:EXHAUST:LO  
WER



54.D1796875  
(x2)  
BRACKET:DUCT:F  
LAT CONVEYER B  
ELT:EXHAUST



57.D1796888  
OZONE FILTER:MA  
IN:EXHAUST:RIGH  
T



53.D1796874  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:LOWER



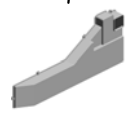
52.D1796873  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:UPPER



**58.D1796889**  
(x2)  
**FILTER:MAIN:EXH  
AUST:RIGHT**



60.D1796891  
DUCT:MAIN:EXHA  
UST:REAR



59.D1796890  
DUCT:MAIN:EXHA  
UST:FRONT



65.D1796897  
BRACKET:FAN:OP  
TICAL WRITING U  
NIT:COOLING



50.D1796864  
DUCT:DEVELOPM  
ENT:TONER:ASSY



51.D1796868  
DUCT:CHARGE CO  
RONA:EXHAUST:M  
ULTI-LANGUAGE:A  
SSY



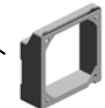
61.D1796892  
COVER:DUCT:MAI  
N:EXHAUST



63.D1796894  
BRACKET:DUCT:F  
LAT CONVEYER B  
ELT:CONNECTING:  
LEFT



64.D1796896  
DUCT:OPTICAL W  
RITING UNIT:VACU  
UM:FRONT



# U021 AIR COOLING

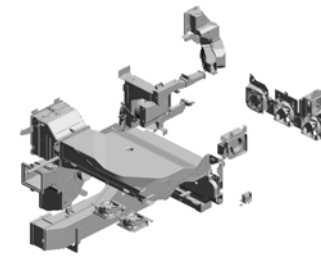
84.D1796954  
BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT

85.D1796955  
PLATE:DUCT:EXHAUST:B:ASSY

**68.D1796909**  
(x2)  
**FILTER:DUCT:MAIN:REAR**

71.D1796918  
SEAL:EXTERIOR:REAR:UPPER

81.D1796947  
BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT



83.D1796953  
DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B

76.D1796939  
SEAL:DUCT:HEAT SHIELD:FUSING:A

75.D1796935  
BASE:HEAT SHIELD:FUSING SUB-UNIT:SUB-ASSY

73.D1796932  
DUCT:HEAT SHIELD:FUSING:UPPER

74.D1796934  
DUCT:HEAT SHIELD:FUSING:LOWER

77.D1796940  
(x2)  
BRACKET:FAN:EXIT:MIDDLE

69.D1796910  
(x2)  
SEAL:DUCT:LARGE

82.D1796948  
PLATE:DUCT:EXHAUST:A:ASSY

70.D1796917  
SEAL:DUCT:MAIN:EXHAUST

66.D1796898  
SEAL:DUCT:OPTICAL WRITING UNIT:VACUUM

67.D1796908  
OZONE FILTER:DUCT:MAIN:REAR

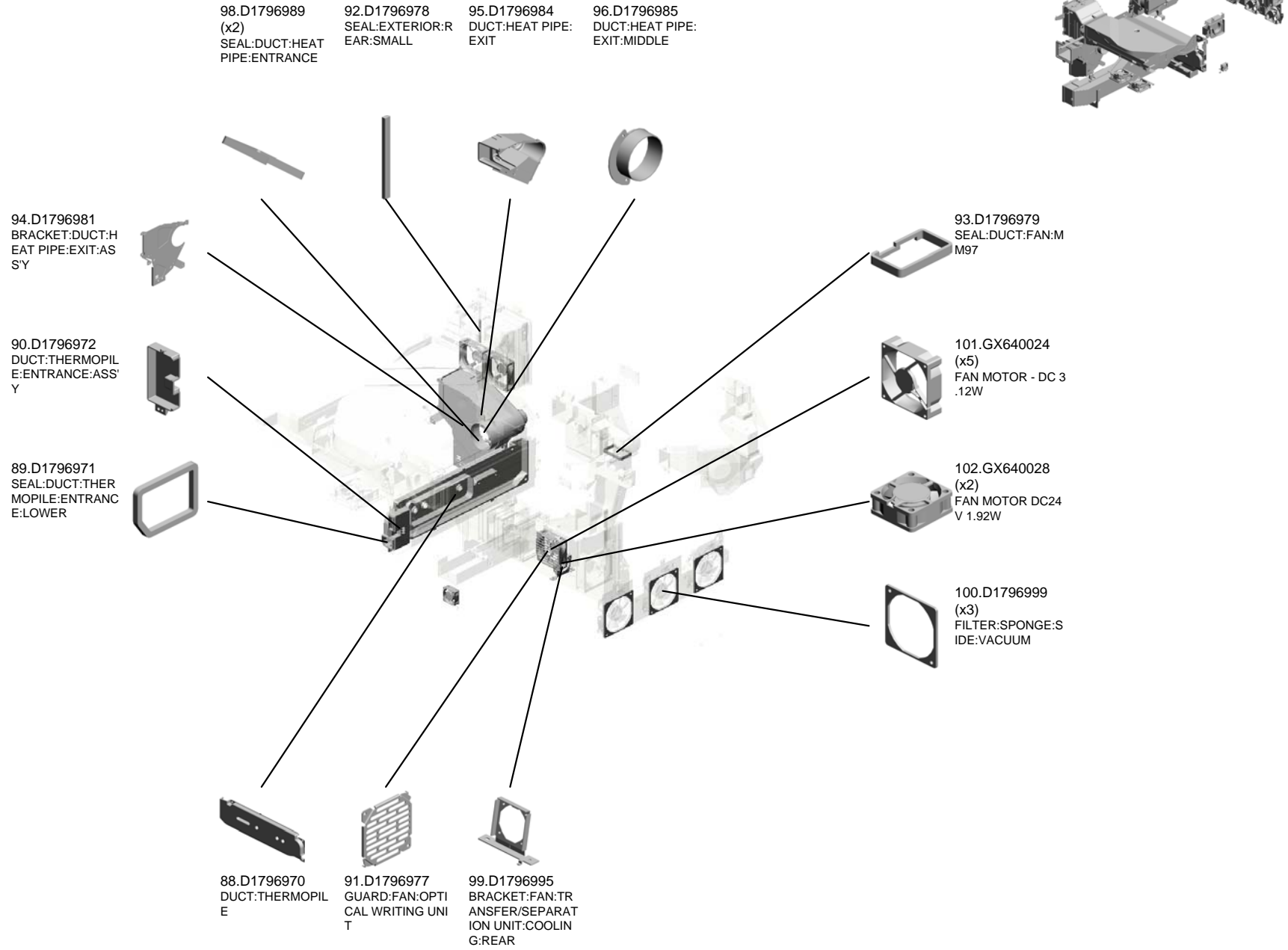
80.D1796946  
DUCT:EXHAUST:PAPER EXIT SUB-UNIT:A

72.D1796927  
DUCT:HEAT PIPE:EXHAUST

79.D1796943  
GUARD:FAN:SIDE:VACUUM

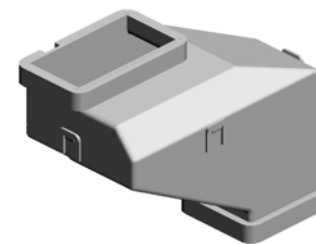
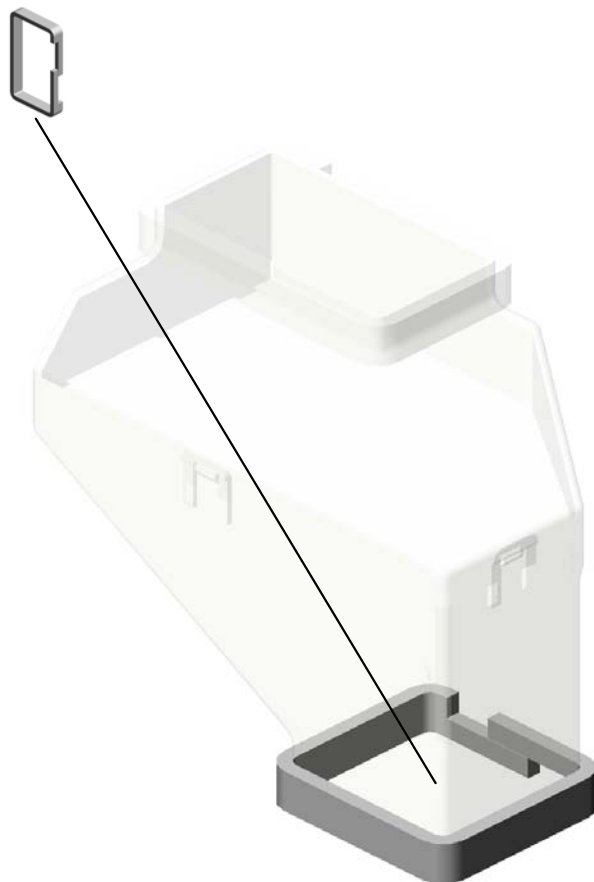
78.D1796942  
BRACKET:FAN:SIDE

# U021 AIR COOLING



U021\_S001  
DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y

69.D1796910  
SEAL:DUCT:LARG  
E

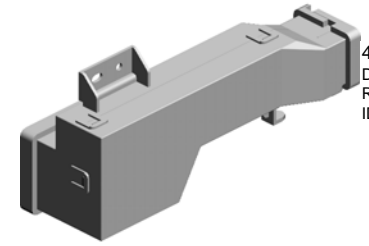
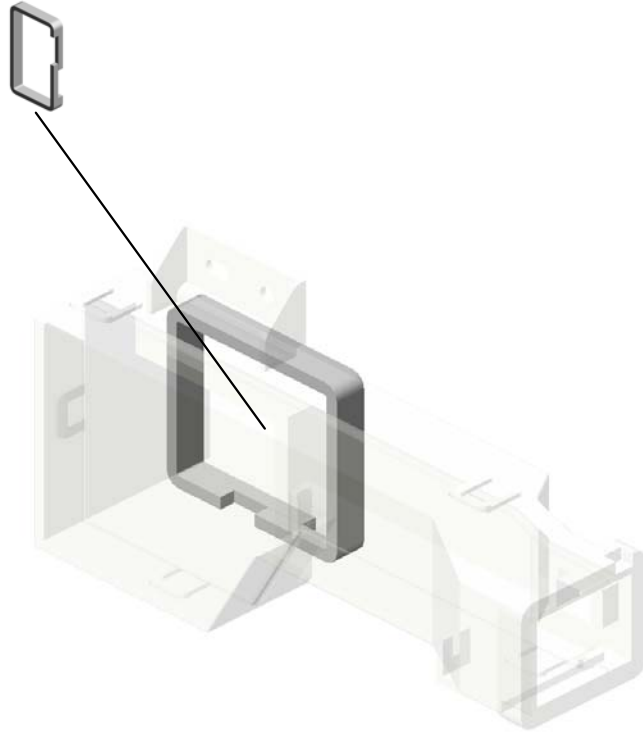


33.D1796836  
DUCT:CHARGE CO  
RONA:CONNECTIN  
G:LOWER:ASS'Y



U021\_S002  
DUCT:CHARGE CORONA:EXHAUST:MIDDLE:ASS'Y

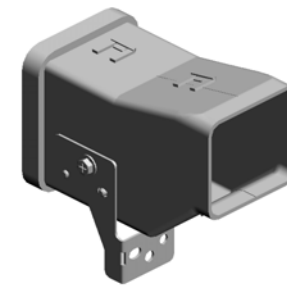
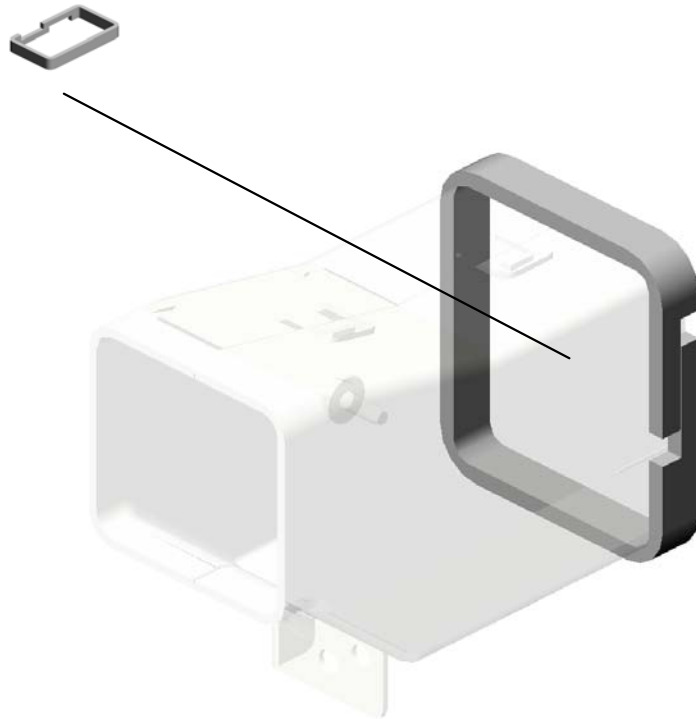
69.D1796910  
SEAL:DUCT:LARG  
E



44.D1796852  
DUCT:CHARGE CO  
RONA:EXHAUST:M  
IDDLE:ASS'Y

U021\_S003  
DUCT:FLAT CONVEYER BELT:EXHAUST:CONNECTING:ASS'Y

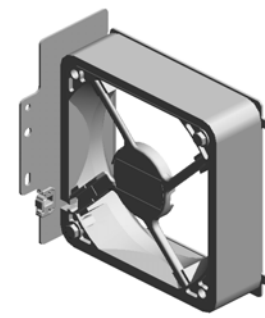
93.D1796979  
SEAL:DUCT:FAN:M  
M97



55.D1796880  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:CONNECTING:  
ASS'Y

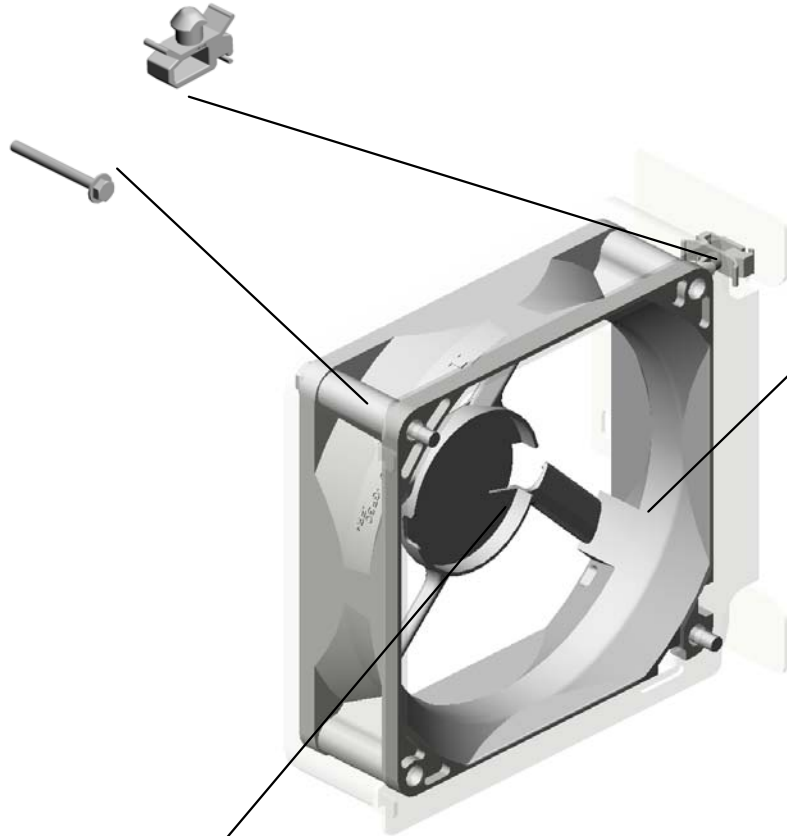
U021\_S004  
FAN:MAIN:EXHAUST:ASS'Y

15.11050511  
HARNES CLAMP -  
LWS-0306ZC



56.D1796885  
FAN:MAIN:EXHAUS  
T:ASSY

4.03603030N  
(x2)  
SCREW:M3X30



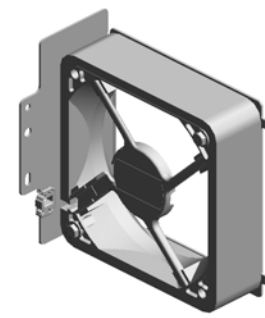
17.11050692  
CLAMP:LES-0503

101.GX640024  
FAN MOTOR - DC 3  
.12W

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U021\_S005  
FAN:MAIN:EXHAUST:ASS'Y

15.11050511  
HARNES CLAMP -  
LWS-0306ZC



56.D1796885  
FAN:MAIN:EXHAUS  
T:ASS'Y

4.03603030N  
(x2)  
SCREW:M3X30



17.11050692  
CLAMP:LES-0503

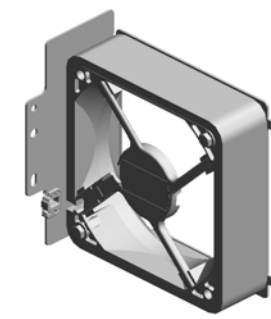


101.GX640024  
FAN MOTOR - DC 3  
.12W



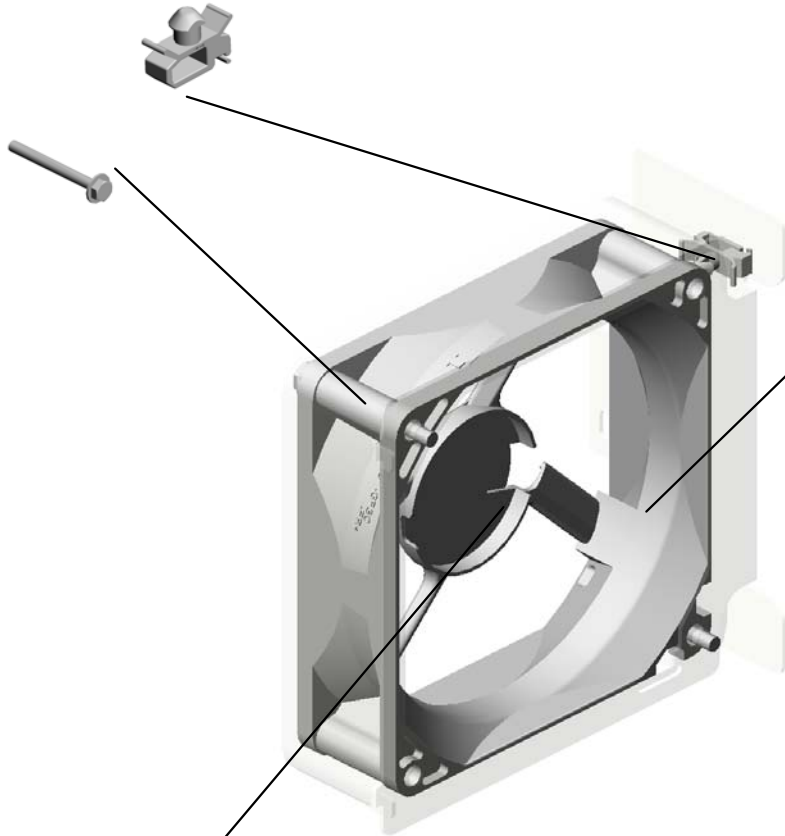
U021\_S006  
FAN:MAIN:EXHAUST:ASS'Y

15.11050511  
HARNES CLAMP -  
LWS-0306ZC



56.D1796885  
FAN:MAIN:EXHAUS  
T:ASS'Y

4.03603030N  
(x2)  
SCREW:M3X30



17.11050692  
CLAMP:LES-0503

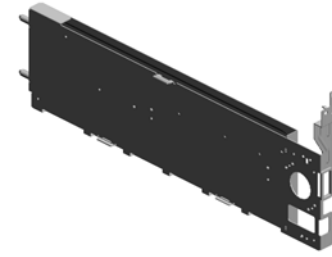


101.GX640024  
FAN MOTOR - DC 3  
.12W



U021\_S007  
BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y

87.D1796966  
SEAL:DUCT:THER  
MOPILE:ENTRANC  
E:UPPER

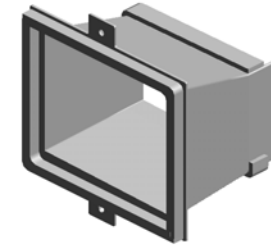
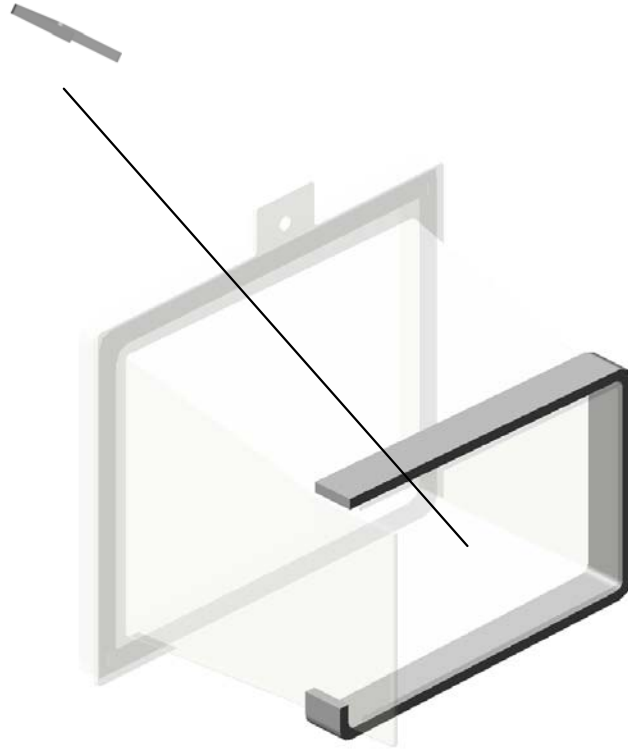


86.D1796963  
BRACKET:HEAT S  
HIELD:BELT CLEA  
NING:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U021\_S008  
DUCT:HEAT PIPE:ENTRANCE:ASS'Y

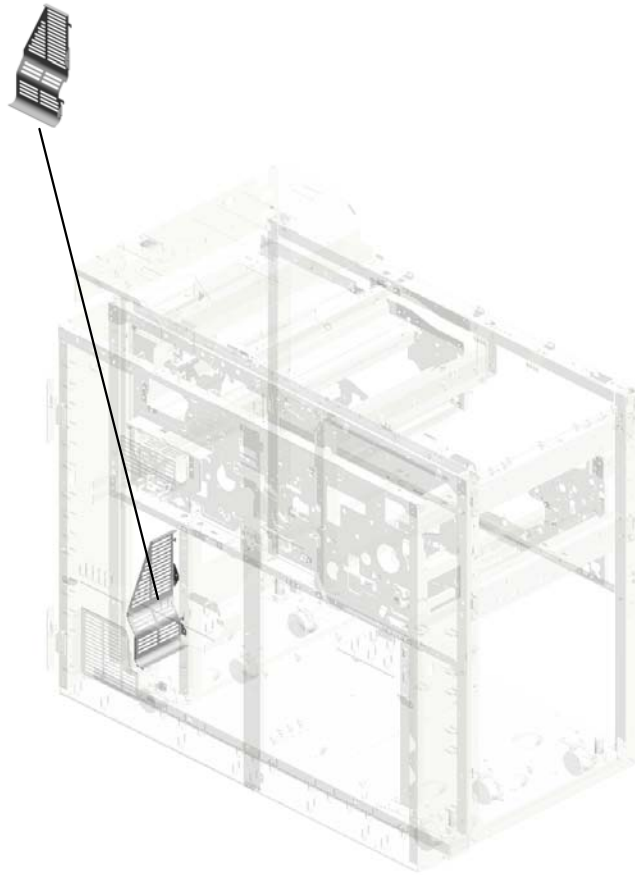
98.D1796989  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE



97.D1796987  
DUCT:HEAT PIPE:  
ENTRANCE:ASS'Y

# U022.MAIN FRAME

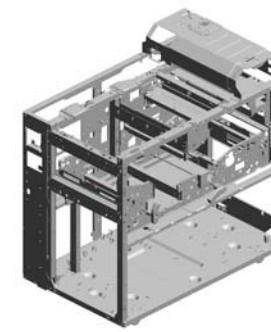
U022\_S001  
D1791041  
GUARD:MAIN:VERTICAL TRA  
NSPORT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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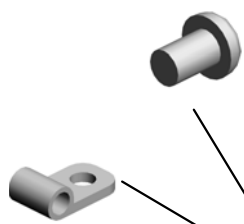


# U022 MAIN FRAME



- 3.03540060N (x11) SCREW-M4X6
- 7.04544008Q (x15) TAPPING SCREW - M4X8
- 10.11026247 CONNECTOR - 4P
- 19.11050534 (x2) CLAMP
- 12.11050488 HARNESS CLAMP

18.11050528  
NYLON CLAMP - E  
MT-2N



15.11050508  
(x4)  
HARNESS CLAMP -  
LWS-0711



9.07200060E  
(x4)  
RETAINING RING -  
M6



2.03140180N  
(x2)  
PAN HEAD SCREW  
:M4X18



8.07200040E  
(x4)  
RETAINING RING -  
M4



6.04514012N  
(x4)  
TAPPING SCREW:  
4X12



13.11050489  
(x13)  
HARNESS CLAMP -  
LWS 1316



1.03140120N  
SCREW - M4X12



17.11050516  
CLAMP



14.11050490  
(x61)  
HARNESS CLAMP -  
IWS-2218



20.11050724  
(x2)  
CLAMPS:WES-121  
0



11.11050487  
(x40)  
HARNESS CLAMP



4.03604008N  
(x2)  
SCREW - M4X8



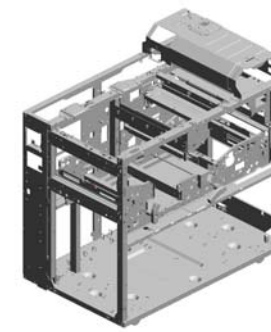
16.11050511  
(x11)  
HARNESS CLAMP -  
LWS-0306ZC



5.04514008N  
(x247)  
TAPPING SCREW:  
4X8



# U022 MAIN FRAME



- 37.D1791113 RAIL:INTERMEDIATE TRANSFER:RIGHT
- 25.AA132300 (x4) ROLLER:LOCK:PULL OUT
- 30.B1321224 (x2) SUPPORTING PLATE:BRACKET:LOCK
- 29.B1321221 (x2) HOLDER:SPRING:PULL OUT
- 21.11050751 (x2) CLAMP:LWSM-060 6-3.2M

39.D1791128  
HOLDER:REGISTRATION:DRAWER

22.AA062797  
(x2)  
COMPRESSION SPRING:DRAWER:22.2N

23.AA063472  
(x4)  
COMPRESSION SPRING:CONNECTOR:UPPER

28.B1321183  
(x2)  
BRACKET:LOCK

32.D0741195  
(x2)  
GUIDE:LOCK:TRANSPORT UNIT

40.D1791129  
GUIDE:PULL OUT:LOCK

24.AA082104  
(x4)  
BUSHING - 8X12X7

26.AH012031  
(x6)  
CASTER:1470N

41.D1791130  
GUIDE:PULL OUT:MIDDLE:LOWER

36.D1791105  
(x2)  
SLIDE RAIL:PULL OUT

33.D1361687  
GROUND PLATE:SENSOR:AKS

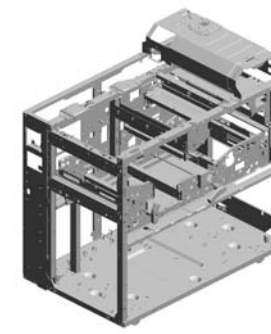
27.AW020146  
PHOTOINTERRUPTOR:FLAT:PICH2MM:M4

38.D1791115  
RAIL:INTERMEDIATE TRANSFER:LEFT

42.D1791185  
GUIDE:INTERMEDIATE TRANSFER:LEFT

31.D0741180  
LEVER:PULL OUT:PAPER EXIT UNIT

# U022 MAIN FRAME

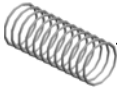


- 46.D1791465 BRACKET:KEY CO  
UNTER
- 57.D1796823 DUCT:DEVELOPM  
ENT:EXHAUST:MU  
LTI-LANGUAGE:AS  
SY
- 44.D1791221 (x2)  
HOLDER:COIL SPR  
ING:LOCK:PULL O  
UT
- 54.D1796411 SEAL:TONER OUT  
LET SUB-UNIT
- 50.D1791782 BRACKET:ADF:RIG  
HT

47.D1791731  
COVER:REGISTRA  
TION:MOTOR



61.G1784818  
(x4)  
SPRING:PULL OUT  
:LOCK:EXIT



60.G1784759  
(x2)  
BRACKET:LOCK:EX  
IT



55.D1796812  
GUIDE:PAPER FEE  
D:COOLING



56.D1796813  
SHEET:GUIDE MIL  
ER:PAPER FEED:C  
OOLING



58.D1796876  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:SMALL:ASSY



45.D1791232  
SHAFT:LOCK:PULL  
OUT:RIGHT:ASSY



59.G1781138  
(x18)  
SCREW WITH WA  
SHER:M6X14



43.D1791219  
SHAFT:LOCK:PULL  
OUT:LEFT



62.G1784909  
(x4)  
SCREW:TRANSPOR  
T



49.D1791769  
(x2)  
SPRING PLATE:EA  
RTH:FRAME:SCAN  
NER



53.D1796410  
SLIDE RAIL:CASE:  
TENSION:ROLLER



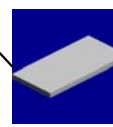
51.D1791784  
BRACKET:ADF:LEF  
T



48.D1791734  
LEVER:PULL OUT:  
LEFT

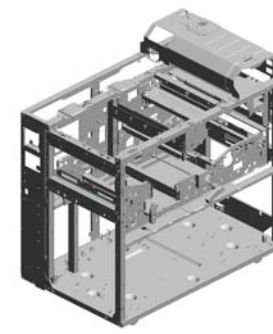
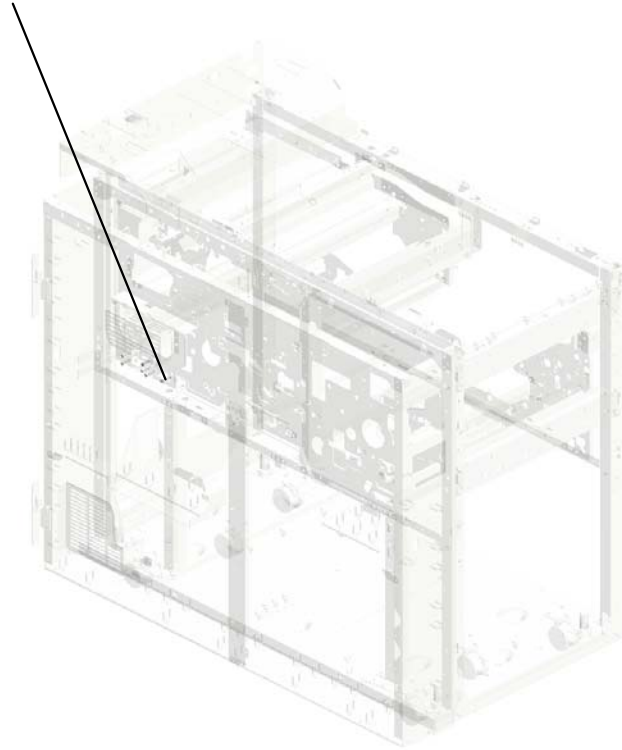


52.D1794884  
SHEET:OPPOSED:  
PAPER FEED SEN  
SOR



U022  
MAIN FRAME

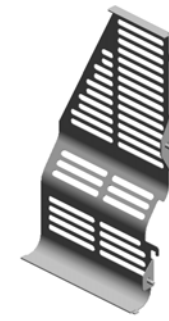
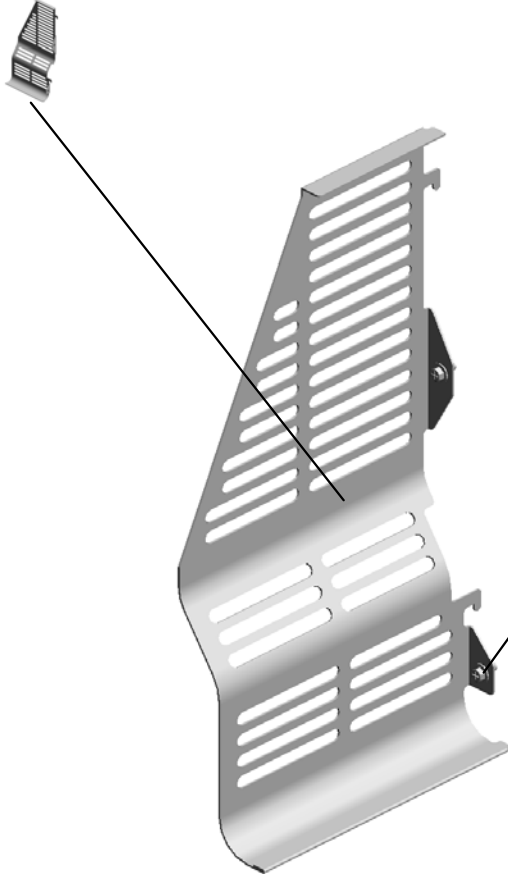
63.G1787515  
(x6)  
CONNECTOR GUI  
DE PIN:CONNECT  
OR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U022\_S001  
GUARD:MAIN:VERTICAL TRANSPORT:ASS'Y

35.D1791043  
GUARD:MAIN:VER  
TICAL TRANSPOR  
T



34.D1791041  
GUARD:MAIN:VER  
TICAL TRANSPOR  
T:ASSY



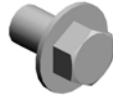
5.04514008N  
(x2)  
TAPPING SCREW:  
4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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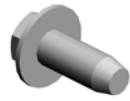
# ACCESSORIES



1.03540060N  
(x4)  
SCREW-M4X6



2.03604006N  
(x4)  
SCREW - M4X6



3.04514006N  
TAPPING SCREW - 4X6



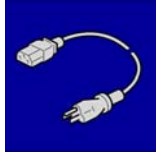
4.04514008N  
(x2)  
TAPPING SCREW:4X8



5.04543006Q  
TAPPING SCREW - M3X6



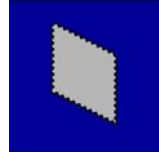
6.11050534  
CLAMP



7.11500455  
POWER SUPPLY CODE250V:20A:NA



8.16072595  
(x2)  
FERRITE CORE:GRFC-13



9.B0651374  
CLOTH - DF EXPOSURE GLASS



10.D0744225  
KNOB:FUSING



11.D0744391  
HOLDER:KNOB:FUSING:DUAL FACE S TEPE



12.D0746727  
COVER:HARNES:OPERATION PANEL



13.D0746734  
COVER:OPERATION PANEL:REAR



14.D0747391  
(x3)  
DECAL:PAPER SET DIRECTION



15.D0747775  
PLATE:LOGO:RICOH



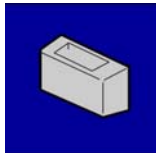
16.D0747847  
DECAL:CAUTION CHART:INKJET:PA  
PER:NA



17.D1791518  
COVER:EXHAUST:PAPER EXIT SUB-  
UNIT



18.D1791595  
DECAL:DC:MAIN SWITCH:NA



19.D1791748  
HOLDER:EXPOSURE GLASS:ASSY



20.D1795923  
PLATE:POWER SUPPLY CORD:INLE  
T



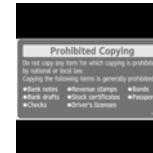
21.D1797235  
COVER:OPERATION PANEL:REAR U  
PPER



22.D1797350  
PLATE:LOGO:RIC



23.D1797362  
DECAL:FUNCTION:MULTI-LANGUAG  
E:NA



24.D1797671  
DECAL:CAUTION CHART:COPY:ORI  
GINAL:NA

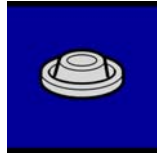
# ACCESSORIES



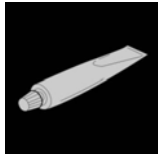
25.D3775852  
BRACKET: NIC: VC2: ENGINE



26.D7316022  
DECAL: CAUTION: ORIGINAL: MANY LANGUAGES



27.G1781141  
(x4)  
HOLDER: STAND: M20



1.52039502  
Silicone Grease G-501



2.A0069104  
Scanner Positioning Pin (4 pcs./set)

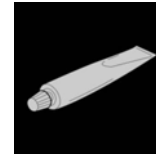


3.A0299387  
Digital Multi-meter: FLUKE 87

## Special Tools



4.A0929503  
Test Chart-C4 (3 pcs./set)



5.A2579300  
Grease Barrierta - S552R



6.B1329700  
Drum Setting Powder



7.B6455010  
SD Card



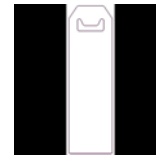
8.C4019503  
20x Magnification Scope



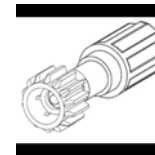
9.D0159500  
Yellow Toner



10.D0159501  
Setting Powder



11.D1793420  
Development Doctor Blade Jig Sheet



12.D1793421  
Development Unit Jig Handle



13.D1796191  
HOLDER: FLAT BELT-TRANSFER: DRIVE ROLLER



14.D1796192  
HOLDER: FLAT BELT-TRANSFER: BELT CLEANING



15.VSSG9002  
FLUOTRIBO MG Grease

## Exclusive Parts

Number	Part Name	Group	ID
50530223	BUSHING - 8MM	U006_S009	53
50530447	BUSHING - 6MM	U006_S008	54
52039502	Silicone Grease G-501	Special Tools	1
52062686	SNAP RING	U001	10
		U003_S001	21
		U012_S001	14
52062687	STUD SCREW - M3	U011_S001_S001	5
52152621	SNAP RING - M6	U003_S001	22
		U006	55
		U010	22
54472681	SNAP RING	U012_S001	15
		U003_S001	23
		U003_S001_S001	23
		U006	56
		U008	28
54472706	GEAR - 15T	U011_S001	6
		U017	17
		U006_S001	57
54472768	STEPPED SCREW - M3	U006_S002	57
		U006_S003	57
		U015_S001	27
67542866	ROLLER - POSITIONING GUIDE	U006	58
A0069104	Scanner Positioning Pin (4 pcs./set)	Special Tools	2
A0299387	Digital Multi-meter: FLUKE 87	Special Tools	3
A0793626	STEPPED SCREW - SWING CLEANING	U018	19
A0929503	Test Chart-C4 (3 pcs./set)	Special Tools	4
A1342978	SPRING PLATE	U006_S005_S001	59
		U006_S006_S001	59
A1343180	BOTTLE CHUCK	U007	22
A2324666	CUSHION - STEPPER MOTOR	U004	14
		U006	60
		U010	23
A2486687	RIGHT DRIVE SHAFT	U006_S009	61
A2486694	WIRE RING	U006_S009	62
A2486695	GUIDE - PULLEY	U006_S009	63
A2486713	HOOK - TENSION SPRING	U006_S009	64
A2501752	EXPOSURE GLASS	U004	15

Number	Part Name	Group	ID
A2574493	BAND	U017	18
A2579300	Grease Barrierta - S552R	Special Tools	5
A2672857	SPRING PLATE - SIDE FENCE	U006_S005_S002	65
		U006_S006_S002	65
A2672859	SIDE FENCE STOPPER	U006_S005_S002	66
		U006_S006_S002	66
A2672860	REAR LEVER STOPPER	U006_S005_S002	67
		U006_S006_S002	67
A2941163	GEAR - 30Z	U007_S001	23
A2943319	CASE CUSHION	U007_S002	24
		U007_S004	24
A2943354	RACK - 10Z	U007	25
A2943445	STOPPER SUPPORT PLATE	U007	26
A2943446	TONER BOTTLE STOPPER	U007	27
A2943447	TONER BOTTLE SET FEELER	U007	28
A2943451	LEVER HOLDER	U007	29
A2943453	TONER BOTTLE RELEASE LEVER	U007	30
A2943454	LEVER STOPPER	U007	31
A2943461	LEVER RACK JOINT	U007	32
A2944171	COUPLED GEAR - 17Z/32Z	U015_S001	28
A2946630	LEFT REAR FENCE	U006_S008_S002	68
A2946643	LEFT FRONT FENCE	U006_S008	69
A2946645	LEFT SIDE PLATE	U006_S008	70
A2946655	FRONT ROLLER - SLIDE RAIL	U006_S009	71
A2946690	FEELER - PAPER HEIGHT SENSOR	U006_S009	72
A4181158	SPACER - M6.5X1	U003_S001_S001	24
A4221063	SEAL - 0.7X13X20	U003_S001	25
		U003_S001_S005	25
A5482139	PULLEY	U003_S001	26
A6281225	BUSHING - 8MM	U003_S001_S001	27
A8061163	GUIDE PLATE CUSHION	U003_S001_S001	28
		U003_S001_S001_S001	28
A8063281	TIMING PULLEY - T14 S3M	U013_S002	12
A8592112	DRIVE SHAFT - PAPER FEED BELT	U003_S001_S001	29
A8592319	BASE CUSHION	U003_S001_S001	30



## Exclusive Parts

Number	Part Name	Group	ID
A8597211	STEPPED SCREW	U003	31
AA000291	DECAL:POSITIONING DISPLAY:SCREW:PP	U012	16
AA001508	DECAL:SIDE FENCE:40X30	U006_S008_S002	73
AA001509	DECAL:SIDE FENCE:16X30	U006_S009_S001	74
AA003056	DECAL:GRIP:SHORT:PP	U012	17
AA021034	MAGNETIC	U017	19
AA021035	MAGNETIC:COVER	U007	33
AA040033	TRANSPORT BELT	U014	9
AA043271	TIMING BELT S3M 196T	U006_S008	75
AA043293	TIMING BELT - 40S2M268G	U017	20
AA043323	TIMING BELT:40S2M120	U016	21
AA043324	TIMING BELT - B40S2M152	U006	76
AA043325	TIMING BELT - B40S2M250	U006	77
AA043328	TIMING BELT:40S2M130	U003_S001_S001	32
AA043333	TIMING BELT:60S2M168	U017	21
AA043339	TIMING BELT:PAPER EXIT:40S2M122	U003_S001	33
AA043342	SYNCHRONOUS BELT:40S3M666	U013_S001	13
AA043443	TIMING BELT - S2M 140	U008	29
AA043608	TIMING BELT:40S2M184	U016	22
AA043627	TIMING BELT - B40S2M148	U008	30
AA043632	TIMING BELT - 40S2M126	U003_S001	34
AA043647	TIMING BELT:60S2M188	U006	78
AA043650	TIMING BELT - B60S2M290	U017	22
AA043652	TIMING BELT - B60S2M130	U016	23
AA043659	SYNCHRONOUS BELT:40S3M231	U013_S002	14
AA043663	TIMING BELT:40S2M162	U016	24
AA043669	TIMING BELT:40S2M158	U003_S001	35
AA043681	SYNCHRONOUS BELT:40S2M108	U003_S001	36
AA043682	SYNCHRONOUS BELT:60S1.5M150	U003_S001	37
AA043683	SYNCHRONOUS BELT:60S1.5M204	U003_S001	38
AA043684	SYNCHRONOUS BELT:60S1.5M390	U003_S001	39
AA043685	SYNCHRONOUS BELT:40S2M258	U003_S001	40
AA043694	SYNCHRONOUS BELT:B40S2M202	U003_S001	41

Number	Part Name	Group	ID
AA043695	SYNCHRONOUS BELT:60DS3M534	U016	25
AA043698	SYNCHRONOUS BELT:40S1.5M300	U003_S001	42
AA043976	TIMING BELT:40S2M142	U010	24
AA060523	PICK-UP PRESSURE SPING	U006_S001	79
		U006_S002	79
		U006_S003	79
AA060575	RELEASE SPRING	U006_S001	80
		U006_S002	80
		U006_S003	80
AA060757	TENSION SPRING - LONG	U006_S009	81
AA060758	TENSION SPRING - SHORT	U006_S009	82
AA060811	TENSION SPRING - STOPPER	U007	34
AA060812	LEVER TENSION SPRING	U007	35
AA060842	TENSION SPRING	U003_S001	43
AA060961	TENSION SPRING:SIDE FENCE:REAR	U006_S005	83
		U006_S006	83
AA060987	TENSION SPRING:TIMING BELT:10N	U006_S008	84
AA061000	SPRING - 1.42N	U006_S001	85
		U006_S002	85
		U006_S003	85
AA061067	TENSION SPRING:DRIVE WERE:DRIVE	U010	25
AA061068	TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK	U010	26
AA061114	TENSION SPRING:POSITIONING SENSOR	U010	27
AA061116	TENSION SPRING:STRIPPER PLATE:2N	U015_S001	29
AA061134	TENSION SPRING:LEVER:PRESSURE	U015_S001	30
AA061139	TENSION SPRING:EXIT:TENSIONER	U016	26
AA061169	TENSION SPRING:TONER CATCH PAN:DISCHARGE USED TONER	U013_S003	15
AA061170	COIL SPRING:GATE PAWL:EXIT:ENTRANCE	U016	27

## Exclusive Parts

Number	Part Name	Group	ID
AA061171	COIL SPRING:LATCH:REVERSE EXIT:LEFT LOWER	U016	28
AA061172	COIL SPRING:GATE PAWL:EXIT:DUPLEX	U016	29
AA061173	COIL SPRING:GATE PAWL:DUPLEX:ENTRANCE	U017	23
AA061177	TENSION SPRING:VIBRATING PLATE:VERTICAL TRANSPORT	U013_S002	16
AA061191	TENSION SPRING:REGISTRATION	U008	31
AA061192	TENSION SPRING:TIMING ROLLER	U008	32
AA062352	TENSION SPRING:HEAT ROLLER	U015_S001	31
AA062797	COMPRESSION SPRING:DRAWER:22.2N	U022	22
AA063268	CONNECTOR SPRING	U006	86
AA063392	CHUCK SPRING	U007	36
AA063435	COMPRESSION SPRING:PAPER FEED:JOINT	U003_S001_S001	44
AA063463	COMPRESSION SPRING:DRAWER	U010	28
		U015	32
AA063465	COMPRESSION SPRING:CLEANING FELT:27N	U015_S002	33
AA063472	COMPRESSION SPRING:CONNECTOR:UPPER	U022	23
AA063601	RACK SPRING	U007	37
AA063602	CHUCK SPRING	U007	38
AA063674	SPRING - 8N	U016	30
		U016_S003	30
		U017	24
AA063675	SPRING - 5N	U016	31
		U017	25
AA063678	SPRING - 3.5N	U008	33
AA063693	COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER	U006	87
		U006_S001	87
		U006_S002	87
		U006_S003	87
		U006_S004	87
AA063694	COMPRESSION SPRING:HANDLE	U006	88

Number	Part Name	Group	ID
AA063695	COMPRESSION SPRING:GRIP	U006	89
AA064000	COMPRESSION SPRING:PRESSURE	U015_S001	34
AA066320	FEELER TORSION SPRING	U007	39
AA066402	TORSION SPRING:GUIDE PLATE:REAR	U008	34
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U008	35
AA066419	TORSION SPRING:GRIP	U008	36
AA070090	SLIDE RAIL:FUSING UNIT	U015	35
AA080154	REAR BUSHING	U012_S001	18
AA080265	BUSHING:6X8X5	U006	90
AA080346	BUSHING:FLANGE TYPE:DIA6	U003_S001	45
		U006	91
		U008	37
		U016	32
		U017	26
AA080347	BUSHING - 8MM	U003_S001	46
AA080354	BUSHING - 6MM	U015_S002	36
AA080356	BUSHING - 6MM	U015_S002	37
AA082101	BUSHING - 6X10X6	U003_S001	47
		U003_S001_S001	47
		U012_S001	19
		U015_S001	38
		U016	33
AA082104	BUSHING - 8X12X7	U008	38
		U010	29
		U016	34
		U022	24
AA082137	BUSHING:6X10X6	U011_S001	7
		U012_S001	20
AA082144	BUSHING - 8X12X7	U003_S001	48
		U008	39
AA082173	PLAIN SHAFT BEARING:6X10X6	U014	10
AA083009	CLUTCH ROLLER - 8X18X11	U006_S001	92
		U006_S002	92
		U006_S003	92
AA083022	BUSHING:DIA6:DIA8	U010	30

## Exclusive Parts

Number	Part Name	Group	ID
		U011_S001	8
AA084059	BALL BEARING HOLDER	U006	93
		U006_S001	93
		U006_S002	93
		U006_S003	93
		U006_S004	93
		U008	40
		U016	35
		U016_S003	35
		U017	27
AA113037	TERMINAL:4P:187	U015_S001	39
AA120084	DISCHARGE BRUSH	U016	36
AA120097	ANTISTATIC BRUSH	U016	37
AA120127	DISCHARGE BRUSH:FUSING	U008	41
AA120145	DISCHARGE BRUSH:REVERSE:17 MM	U008	42
		U016	38
AA132013	SPACER	U003_S001_S001	49
AA132203	SPACER - 6MM	U006	94
		U006_S009	94
AA132227	SPRING WASHER:DIA12	U015_S001	40
AA132300	ROLLER:LOCK:PULL OUT	U022	25
AA140686	SHAFT - TIMING PULLEY	U006_S008	95
AA140912	SCREW - 8X14X2.8	U006	96
AA143444	STEPPED SCREW	U016	39
AA143520	SHOULDER SCREW - M3	U015_S001	41
		U015_S002	41
AA143550	SCREW:DIA4:M3	U006	97
AA143562	SCREW:M4:DIA6X1.2	U007	40
AA143569	SCREW	U006	98
AA143570	MISFEED REMOVAL SHAFT	U006	99
AA143788	PIN:GUIDE PLATE:PAPER FEED	U003_S001	50
AA143789	SHAFT:CLEANER	U003_S001	51
AA143791	SCREW:SAFETY	U003_S001	52
AA143797	CONNECTOR GUIDE PIN	U001	11
		U019	22
AA143810	DEVELOPMENT COVER SCREW	U006	100
AA143811	STEPPED SCREW - M3X4	U017	28
AA143812	SCREW - SCALE	U008	43

Number	Part Name	Group	ID
AA143816	FLAT SCREW:CHUCK:BOTTLE	U007	41
AA143842	SCREW:DIA6:14.5:M4	U003_S001	53
AA143846	TAPPING SCREW:M3X6	U003_S001_S005	54
AA143847	STEPPED SCREW:DIA5:3.5:M3	U015_S001	42
AA148778	SHAFT:ARM:PLATE	U006	101
AA152299	BOTTLE HOLD SEAL	U007	42
AA161104	CUSHION - MOTOR	U004	16
AA161122	MOTOR CUSHION	U006	102
		U008	44
		U016	40
		U017	29
AA161129	CUSHION - LARGE	U006_S009	103
AA161130	CUSHION - SMALL	U006_S009	104
AB010173	GEAR - 60Z	U015_S002	43
AB010174	GEAR - 20Z/50Z	U015_S002	44
AB010175	GEAR - 24Z	U015_S002	45
AB010176	GEAR - 24Z	U015_S002	46
AB010210	GEAR:DRIVE:EXIT:41Z	U016	41
AB011125	GEAR:20/29Z	U012_S001	21
AB011126	GEAR:20Z	U012_S001	22
AB011392	DRIVE REVERSE GEAR - 24Z	U006_S001	105
		U006_S002	105
		U006_S003	105
AB011540	GEAR:AGITATOR:DRIVE	U013_S003	17
AB011591	GEAR:REVERSE	U006_S001	106
		U006_S002	106
		U006_S003	106
AB012005	GEAR - 13Z	U007	43
AB012007	GEAR - 14Z	U007	44
AB012008	GEAR - 23Z	U007	45
AB012327	GEAR:16Z	U006_S005	107
		U006_S006	107
AB013781	GEAR - 30Z	U006_S009	108
AB013798	GEAR - Z18	U006_S008	109
AB014229	COUPLEDGEAR - 17Z/32Z	U015_S001	47
AB014243	GEAR:IDLER:Z30	U008	45
AB014285	GEAR:SLOW DOWN:IDLER:FUSIN G	U015_S001	48

## Exclusive Parts

Number	Part Name	Group	ID
AB014286	GEAR:HOT ROLLER:ASS'Y	U015_S001	49
AB017514	DOUBLE GEAR - 12/27Z	U007	46
AB017515	DOUBLE GEAR - 12/23Z	U007	47
AB017725	GEAR/TIMING PULLEY - 20Z/20T	U006	110
AB017726	GEAR/TIMING PULLEY - 20Z/20T	U006	111
AB017771	GEAR:TRANSPORT ROLLER:INPU T:Z23/Z28	U006_S001	112
		U006_S002	112
		U006_S003	112
AB017855	GEAR:IDLER:DRIVE:EXIT:101Z	U016	42
AB019475	GEAR - 48T	U006_S008	113
AB030081	PULLEY - 20Z	U016	43
AB030808	TIMING PULLEY - 20T	U016	44
AB030842	TIMING PULLEY:S2M:30T	U008	46
		U017	30
AB030877	TIMING PULLEY:Z51	U013	18
AB030880	PULLEY:S2M:22T	U016	45
AB032058	WIRE PULLEY - M10	U006_S009	114
AB032072	PULLEY:DRIVEN:WIRE	U010	31
AB032719	PULLEY - M10	U006_S009	115
AB033084	TIMING PULLEY - 15T	U006_S008	116
AB033085	TIMING PULLEY - 15T	U006_S008	117
AB033118	TORQUE LIMITER MECHANICAL C LUTCH:TONER RECYCLING SUB- UNIT	U013_S001	19
AB033119		TIMING PULLEY:Z25:Z14	U013_S002
AC030211	MIRROR:NO.1	U004_S001	17
AE010118	HOT ROLLER:DIA54:ASS'Y	U015_S001	50
AE012043	HEAT ROLLER:DIA40	U015_S001	51
AE020220	PRESSURE ROLLER:DIA65	U015_S001	52
AE030030	BALL BEARING - 8X19X6	U015_S001	53
AE030039	BALL BEARING	U015_S001	54
AE030044	BALL BEARING - 10X22X6	U015_S001	55
AE030049	BALL BEARING -20X32X7	U015_S001	56
AE030086	RADIAL BALL BEARING:DIA25XDIA 37X7	U015_S001	57
AE031037	BUSHING - M4	U015_S001	58
AE032031	THERMAL INSULATING BUSHING - 30MM	U015_S001	59

Number	Part Name	Group	ID
AE044075	STRIPPER PAWLS	U015_S001	60
AE045062	WEB:SUB-ASS'Y	U015_S002	61
AF013005	BOTTOM PLATE PAD	U006_S005_S003	118
		U006_S006_S003	118
AF017033	END FENCE	U006_S005	119
		U006_S006	119
AF020740	TRANSPORT ROLLER:VERTICAL T RANSPORT:DRIVE	U006	120
AF020743	TRANSPORT ROLLER:DRIVE:PAP ER FEED UNIT	U006_S001	121
		U006_S002	121
		U006_S003	121
AF020744	TRANSPORT ROLLER:DRIVEN:PA PER FEED UNIT	U006_S001	122
		U006_S002	122
		U006_S003	122
AF022064	TRANSPORT ROLLER:DRIVEN	U014	11
AF022067	GUIDE STOPPER ROLLER	U017	31
AF022105	ROLLER - SLIDE RAIL	U006_S009	123
AF022165	TRANSPORT ROLLER - DRIVEN	U006	124
		U006_S004	124
AF022167	TRANSPORT ROLLER - DRIVEN	U008	47
AF022182	TRANSPORT ROLLER:DRIVEN:DIA 18X2	U016	46
		U016_S003	46
		U017	32
AF030072	PAPER FEED ROLLER:PICKUP	U006_S001	125
		U006_S002	125
		U006_S003	125
AF031080	PAPER FEED ROLLER:FEED	U006_S001	126
		U006_S002	126
		U006_S003	126
AF032080	PAPER FEED ROLLER:SEPARATE	U006_S001	127
		U006_S002	127
		U006_S003	127
AG050100	KNOB - TRANSPORT ROLLER	U008	48
		U016	47
		U017	33
AG050101	KNOB - MISFEED REMOVAL	U006	128
AG051141	RELEASE LEVER	U008	49
AG070513	MAGNET CATCH	U008	50

## Exclusive Parts

Number	Part Name	Group	ID
AG070515	MAGNET CATCH:13N	U007	48
AG071012	MAGNET CATCH:ASS'Y	U013	21
AH012031	CASTER:1470N	U022	26
AW010107	PAPER FEED SENSOR	U006_S001	129
		U006_S002	129
		U006_S003	129
AW010113	SENSOR	U006_S009	130
AW010127	PAPER FEED SENSOR	U017	34
AW010134	ORIGINAL SENSOR - 48MM	U004	18
AW010147	PHOTO REFLECTION SENSOR	U014	12
		U015_S001	62
AW010150	PHOTO REFLECTION SENSOR:ORIGINAL TRAY	U003_S001	55
AW010151	PHOTO REFLECTION SENSOR:PS122TL1-A	U003_S001	56
AW010200	PAPER FEED SENSOR:FUSING EXIT	U016	48
AW020145	PHOTOINTERRUPTOR:FLAT	U006_S001	131
		U006_S002	131
		U006_S003	131
		U006_S008	131
		U006_S009	131
AW020146	PHOTOINTERRUPTOR:FLAT:PICH2MM:M4	U022	27
AW020163	PAPER FEED SENSOR	U006_S008	132
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U003_S001	57
		U004	19
		U007	49
		U008	51
		U009	19
		U010	32
		U013	22
		U015_S001	63
U016	49		
AW020200	POSITIONING SENSOR:FLAT BELT-TRANSFER	U010	33
AW020203	PHOTOINTERRUPTOR:GP1A173LCS2F	U003_S001	58

Number	Part Name	Group	ID
AW100107	THERMISTOR	U021	19
AW100138	THERMOPILE	U015	64
AW110052	THERMOSTAT:211C	U015_S001	65
AW110122	THERMOSTAT:225C:250V/17A	U015_S001	66
AW140016	TEMPERATURE & HUMIDITY SENSOR	U009	20
		U013	23
AW500010	PUSH SWITCH	U006	133
AW500023	PUSH SWITCH	U006	134
		U010	34
		U013	24
AX040145	DC MOTOR:TANDEM LCT	U006_S008	135
AX040157	STEPPER MOTOR DC1.68V 6.7W	U006	136
		U008	52
		U016	50
		U017	35
AX040158	STEPPER MOTOR DC2.64V 6.3W	U006	137
AX040181	DC STEPPER MOTOR:SHIFT:MM56:3.4W	U008	53
AX040193	DC MOTOR:CLEANER:0.5W	U015_S001	67
AX040254	DC MOTOR:RISING TRAY:ASS'Y:1.007W:BURUSH	U003_S001	59
		U006	138
AX050331	DC STEPPER MOTOR:ON-OFF:FUSING:7.2W	U018_S002	20
AX060333	STEPPER MOTOR DC2.4V 13W	U008	54
		U016	51
AX060393	DC STEPPER MOTOR:MM42:1.3A:4.42V	U010	35
AX060394	DC STEPPER MOTOR:MM42:1.2A:3.60V	U010	36
AX060424	DC STEPPER MOTOR:MM56XL76	U008	55
AX060454	DC BRUSHLESS MOTOR:EXIT:21W	U016	52
AX310045	TOTAL COUNTER:7FIG:24V	U019	23
AX400178	HEATER:240V:18W:UPPER	U006_S010	139
		U006_S011	139
AX400194	HEATER - 230V/9W	U010	37
AX440358	HEATER:PRESSURE ROLLER:208V:800W:INFRARED	U015_S001	68

## Exclusive Parts

Number	Part Name	Group	ID
AX450055	HEATER:HEAT ROLLER:A:208V:1090/1000W:INFRARED	U015_S001	69
AX450056	HEATER:HEAT ROLLER:B:208V:1150/900W:INFRARED	U015_S001	70
AX640200	FAN:MM60:DC 3.12W	U014	13
AX640224	DC FAN MOTOR:AXIAL:MM80	U021	20
AX650048	FAN:SIROCCO:1.44W	U010	38
		U021	21
AX650056	DC FAN MOTOR:AXIAL:MM92	U021	22
AX660015	DC FAN MOTOR:SIROCCO:DC24V:PWM	U021	23
AZ240228	POWER SUPPLY UNIT1:ECO:200V:456.4W	U020	14
AZ240232	POWER SUPPLY UNIT:FW:200V:446.4W	U020	15
AZ250059	POWER SUPPLY UNIT:789.6W	U020	16
AZ310032	POWER PACK:D	U012	23
AZ320193	POWER PACK:CGB	U019	24
AZ320194	POWER PACK:T1/T2	U010	39
B0434645	SPRING - 2N	U003_S001	60
B0651374	CLOTH - DF EXPOSURE GLASS	ACCESSORIES	9
B0654933	GUIDE PLATE LEVER HOOK	U017	36
B0654935	LEVER:GUIDE PLATE:ASS'Y	U017	37
B0656118	GUIDE PLATE:HEAT SINK:UPPER:FIBER	U006_S011	140
B0656136	TRAY LOCK ARM	U006	141
B0656345	PAPER END SENSOR BRACKET	U006_S001	142
		U006_S002	142
		U006_S003	142
B0656524	BOTTOM PLATE LIFT SHAFT	U006_S005	143
		U006_S006	143
B0656526	LIFT LEVER	U006_S005	144
		U006_S006	144
B0656538	POSITIONING STOPPER LEVER	U006_S005_S001	145
		U006_S006_S001	145
B0656545	DECAL - POSITIONING	U006_S005	146
		U006_S006	146
B0656591	PAPER TRAY HOLDER BASE	U006	147

Number	Part Name	Group	ID
B0656717	PAPER VOLUME SHIELD PLATE	U006_S009	148
B0656769	LOCK ARM	U006	149
B0656823	TIMING BELT COVER	U006_S008	150
B0656830	PULLEY BRACKET	U006_S008	151
B0656831	SENSOR BRACKET	U006_S008	152
B0656862	LARGE LEVER	U006_S009	153
B0656864	SMALL LEVER	U006_S009	154
B0656870	STAY -RIGHTBASE	U006_S009	155
B0656872	OIL DAMPER BRACKET	U006_S009	156
B0656875	PROTECTION -INNER COVER	U006_S009	157
B0706667	END FENCE COVER FRONT	U006_S009	158
B0706683	LEVER:RELEASE:FRONT	U006_S009	159
B0706684	LEVER:RELEASE:REAR	U006_S009	160
B0706849	GUIDE:POSITIONING	U020	17
B1202063	BUSHING - 4MM	U013	25
B1253659	CUSHION:SWIVEL:STOPPER	U016	53
B1321183	BRACKET:LOCK	U022	28
B1321221	HOLDER:SPRING:PULL OUT	U022	29
B1321224	SUPPORTING PLATE:BRACKET:L OCK	U022	30
B1322264	BUSHING:TERMINAL	U011_S001	9
B1324167	GRIP:OIL APPLICATION UNIT:FIBE R	U015_S001	71
B1324196	SPRING:PICK-OFF PAWL	U015_S001	72
B1324197	TORSION SPRING:LEVER	U015_S001	73
B1324265	ROLLER:PICK-OFF PAWL	U015_S001	74
B1324268	HOLDER:ROLLER:PICK-OFF PAWL	U015_S001	75
B1324313	PRESSURE SPRING HOLDER	U015_S001	76
B1325996	DECAL:TOTAL COUNTER	U001_S008	12
B1326655	STEPPER MOTOR:PAPER FEED U NIT:ASS'Y	U014	14
B1326726	BRACKET:ARM:ASS'Y	U006	161
B1326759	DC MOTOR:RISE:TANDEM LCT:AS S'Y	U006	162
B1326762	DC SOLENOID:COUPLING:ASS'Y	U006	163
B1326763	BRACKET:CONNECTOR:LEFT	U006	164
B1326764	BRACKET:CONNECTOR:RIGHT	U006	165
B1326791	PLATE:SIDE FENCE	U006_S005_S001	166

Exclusive Parts

Number	Part Name	Group	ID
		U006_S006_S001	166
B1326793	SIDE FENCE:FRONT:ASS'Y	U006_S005_S001	167
		U006_S006_S001	167
B1326797	SIDE FENCE:REAR:AUXILIARY	U006_S005	168
		U006_S006	168
B1326798	SPRING PLATE:PAPER TRAY:EAR TH	U006_S005	169
		U006_S006	169
B1327541	TRAY BOTTOM PLATE:LEFT REAR	U006_S008	170
B1327547	DC SOLENOID:END FENCE:FRONT:ASS'Y	U006_S009	171
B1327550	COVER:PULLEY:DRIVE WERE	U006_S009	172
B1327561	BACK FENCE:LEFT	U006_S008	173
B1327564	SLIDER:BACK FENCE:LEFT	U006_S008	174
B1327571	DC SOLENOID:END FENCE:REAR:ASS'Y	U006_S009	175
B1327575	BRACKET:CONNECTOR:TANDEM LCT	U006_S009	176
B1327591	RAIL:PAPER TRAY:ASS'Y	U006	177
B1329700	Drum Setting Powder	Special Tools	6
B1406221	HEAT SINK:HEATER:LOWER:SUB-ASS'Y	U006_S010	178
B1406226	HEAT SINK:HEATER:LOWER:EU:ASS'Y	U006_S010	179
B1816780	LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y	U006_S005	180
		U006_S006	180
B1816789	LINK:SIDE FENCE:PAPER SIZE SENSOR	U006_S005	181
		U006_S006	181
B2232873	DECAL - SIDE FENCE REAR	U006_S005_S002	182
		U006_S006_S002	182
B2341118	FLY WHEEL FLANGE	U018	21
B2341542	SPACER - TOUCH PANEL L	U002_S001	13
B2341543	SPACER - TOUCH PANEL S	U002_S001	14
B2342125	SPRING - GRID	U009_S001	21
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U001	13
		U011	10
		U015	77
B2342624	BALL BEARING - 8X12X5	U006_S001	183
		U006_S002	183

Number	Part Name	Group	ID
		U006_S003	183
B2342864	PAD:CLEANER	U006_S005_S001	184
		U006_S005_S002	184
		U006_S006_S001	184
		U006_S006_S002	184
B2343356	JOINT:CHUCK:TONER BOTTLE	U007	50
B2344258	CAP:HEAT PIPE	U016	54
B2344460	DISCHARGE BRUSH - L=341 SUS	U016	55
B2345280	PCB CRB	U008	56
B2346120	BRACKET:POSITIONING:PAPER TRAY	U006	185
B2346141	POSITIONING SLEEVE - INNER BACK	U006	186
		U006_S009	186
B2346181	SLIDE RAIL - RIGHT	U006	187
B2346188	SLIDE SLEEVE POSITIONING	U006	188
B2346198	COVER - SPAPER SIZE SENSOR	U006	189
B2346222	REVERSE DRIVE SHAFT	U006_S001	190
		U006_S002	190
		U006_S003	190
B2346223	DRIVEN REVERSE SHAFT	U006_S001	191
		U006_S002	191
		U006_S003	191
B2346242	GUIDE - ROLLER:DRIVEN PRESSURE	U006_S001	192
		U006_S002	192
		U006_S003	192
B2346275	PICKUP ARM	U006_S001	193
		U006_S002	193
		U006_S003	193
B2346282	PICKUP DC SOLENOID	U006_S001	194
		U006_S002	194
		U006_S003	194
B2346288	BSENSOR BRACKET - SENSOR	U006_S001	195
		U006_S002	195
		U006_S003	195
B2346301	TORQUE LIMITER:75MN M	U006_S001	196
		U006_S002	196
		U006_S003	196
B2346424	RELEASE GRIP	U008_S001	57

## Exclusive Parts

Number	Part Name	Group	ID
		U016_S001	56
		U016_S002	56
B2346455	BRACKET - UPPER	U006	197
B2346475	BRACKET - LOWER	U006	198
B2346490	SIDE FENCE:REAR:ASS'Y	U006_S005_S002	199
		U006_S006_S002	199
B2346495	GUIDE:FRONT:PAPER TRAY	U006	200
B2346497	GUIDE:REAR:PAPER TRAY	U006	201
B2346498	SHEET:TRAY BOTTOM PLATE	U006_S005	202
		U006_S006	202
B2346506	TIMING PULLEY - 30T	U006	203
B2346508	TENSION SPRING	U006	204
		U008	58
B2346514	TIMING BELT - S2M126	U006	205
B2346530	BRACKET	U006	206
B2346531	TIGHTENER BRACKET	U006	207
B2346532	TIGHTENER BRACKET	U006	208
B2346533	TIMING BELT - S2M152	U006	209
		U008	59
B2346541	FEED DRIVE SHAFT	U006	210
B2346542	GRIP DRIVE SHAFT	U006	211
B2346565	HARNESS CLAMP BRACKET	U006	212
B2346606	SENSOR BRACKET	U006_S009	213
B2346612	END FENCE - FRONT	U006_S009	214
B2346625	END FENCE - REAR	U006_S009	215
B2346686	SIDE FENCE - RIGHT FRONT	U006_S009	216
B2346691	SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y	U006_S009_S001	217
B2347540	TRAY BOTTOM PLATE:LEFT FRONT	U006_S008	218
B2382675	REGISTRATION ROLLER BUSHING	U008	60
B2476672	GUIDE:INTERLOCK:TANDEM LCT	U006_S009	219
B2476695	GUIDE:MISFEED REMOVAL:PAPER TRAY	U006_S005	220
		U006_S006	220
		U006_S009	220
B2476753	LOCK SPRING - LARGE	U006	221
B2476754	LOCK SPRING - SMALL	U006	222

Number	Part Name	Group	ID
B2476901	OIL DAMPER:FALL	U006_S009	223
B2476950	SHAFT:SLIDER:BACK FENCE	U006_S008	224
B2476951	BRACKET:PULLEY:DRIVEN:ASS'Y	U006_S008	225
B3033682	MISFEED REMOVAL KNOB	U006	226
B3863320	SPRING:BELT:PAPER FEED:8N	U003_S001_S001	61
B3871951	SPRING - PAPER SIZE SENSOR	U003_S001	62
B3872113	ROLLER - PAPER FEED BELT	U003_S001_S001	63
B4772227	PICKUP ROLLER:COUPLING	U003_S001_S001	64
B4772622	DISCHARGE BRUSH:L11	U003_S001	65
B4774117	SPRING	U003_S001_S005	66
B4774129	SPRING - 12N	U003_S001	67
B4774131	SPRING	U003_S001	68
B5457506	SCREW:BUSHING	U011_S001	11
B5991225	MAGNET CATCH:78.4N	U019	25
B6455010	SD Card	Special Tools	7
B6522215	GUIDE:PAPER FEED BELT:FRONT	U003_S001_S001	69
B6523174	TENSION SPRING	U003_S001	70
B6524743	SHEET:PRESSURE PLATE:SMALL	U003_S001_S004	71
B7001802	TIMING BELT:B40S2M134	U011_S001	12
B7003305	TIMING BELT:B40S2M152	U003_S001	72
B7005804	STEPPER MOTOR:DIA42:Z17:ASS'Y	U009	22
B7061859	SCREW:SLIDER:LOCK	U003_S001	73
B7125605	GRIP:APPLICATION	U004	20
		U010	40
B7892114	PAPER FEED BELT ROLLER	U003_S001_S001	74
B8022532	SPRING PLATE:SIDE FENCE	U003_S001	75
B8022536	SLIDER:SIDE FENCE	U003_S001	76
B8041180	DISCHARGE BRUSH:PUNCH UNIT	U003_S001	77
B8301135	SCREW	U003_S001	78
		U008	61
B8341648	TIMING BELT - B60S2M120	U008	62
B8343312	COLLAR	U006	227
BB013007	GEAR - 20Z	U006_S001	228
		U006_S002	228
		U006_S003	228
BB013008	GEAR - 31Z	U006_S001	229
		U006_S002	229



## Exclusive Parts

Number	Part Name	Group	ID
		U006_S003	229
BB013025	GEAR:PRESSURE ROLLER	U015_S001	78
BB013028	GEAR:IDLER:35Z:ASS'Y	U015_S001	79
BB013036	GEAR:IDLER:25Z:ASS'Y	U015_S001	80
BB013037	GEAR:JOINT:PRESSURE:ASS'Y	U015_S001	81
BB013040	GEAR:SHIFT:ROLLER:Z30	U008	63
C1012360	SNAP RING	U001	14
C2383879	TIMING BELT	U010	41
C2672944	SCREW:ACTUATOR:SURFACE OF PAPER SENSOR	U001	15
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U006	230
C4019503	20x Magnification Scope	Special Tools	8
D0094388	ROLLER CLUTCH	U015_S002	82
D0144247	HOUSING - TEMPERATURE SENSOR	U015_S001	83
D0145973	COVER:SD-CARD	U020	18
D0146272	BUSHING:BRUSH:REAR	U012_S001	24
D0146780	TRAY BOTTOM PLATE:ASS'Y	U006_S005_S003	231
		U006_S006_S003	231
D0146783	ARM:END FENCE:LOCK	U006_S005	232
		U006_S006	232
D0146784	SPRING PLATE:END FENCE	U006_S005	233
		U006_S006	233
D0146785	SPRING PLATE:ARM:END FENCE:LOCK	U006_S005	234
		U006_S006	234
D0159500	Yellow Toner	Special Tools	9
D0159501	Setting Powder	Special Tools	10
D0291749	PULLEY:PROTECTION	U004	21
D0396327	SPACER:SENSOR:TM	U010	42
D0462862	DECAL:H-TEMP WARNING:HEATER	U006	235
D0462863	DECAL:H-TEMP WARNING:PAPER FEED	U001_S004	16
		U001_S005	16
D0464655	TIMING BELT:S2M180	U016	57
D0590761	SPRING:TANDEM TRAY:LOCK	U006	236
D0591273	DECAL:MAIN SWITCH	U001_S007	17
D0592399	FLANGED HEXAGONAL HEAD BOLT:M3*4	U006	237
		U008	64

Number	Part Name	Group	ID
D0592620	RETAINING RINGS-C	U006_S001	238
		U006_S002	238
		U006_S003	238
D0596121	SPRING:CONNECTOR:TANDEM LCT	U006	239
D0596170	BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y	U006	240
D0596172	PAPER TRAY STOPPER	U006	241
D0596212	LEVER:PRESSURE:REVERSE	U006_S001	242
		U006_S002	242
		U006_S003	242
D0596277	COVER:GEAR:PAPER FEED ROLLER	U006_S001	243
		U006_S002	243
		U006_S003	243
D0596278	COVER:GEAR:REVERSE	U006_S001	244
		U006_S002	244
		U006_S003	244
D0596496	GUIDE:MIDDLE:PAPER TRAY	U006	245
D0596591	SPRING:PAPER TRAY:LOCK	U006	246
D0596620	LEVER:COUPLING:LEFT	U006_S008	247
D0596646	INNER COVER:TANDEM LCT:LEFT	U006_S008	248
D0596659	SUPPORTING PLATE:SIDE FENCE:LEFT	U006_S008	249
D0596664	GUIDE:MIDDLE:PAPER TRAY	U006	250
D0596665	BRACKET:DC MOTOR:LEFT:ASS'Y	U006_S008	251
D0596668	SIDE PLATE:SIDE:TANDEM LCT	U006_S009	252
D0596712	INNER COVER:TANDEM LCT	U006_S009	253
D0596721	STOPPER:PAPER TRAY	U006	254
D0596725	BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN	U006	255
D0596765	DC SOLENOID:LOCK:ASS'Y	U006	256
D0626692	SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASS'Y	U006	257
D0741180	LEVER:PULL OUT:PAPER EXIT UNIT	U022	31
D0741195	GUIDE:LOCK:TRANSPORT UNIT	U022	32
D0741250	ARM:HINGE:C/T BOX	U020	19
D0741255	SEPARATION PLATE:DUCT	U020	20

## Exclusive Parts

Number	Part Name	Group	ID
D0741329	DC MOTOR:DIA49:24V:6.3W	U018	22
D0741430	DRIVE UNIT:ON-OFF:FUSING:ASS'Y	U018_S002	23
D0741439	JOINT:ON-OFF:FUSING	U018_S002	24
D0741454	DC MOTOR:DIA49:9.8W:BLS	U018	25
D0742459	JOINT:CLEANING UNIT	U009_S004_S001	23
D0742541	DECAL:ARROW LABEL	U009_S002	24
D0742542	DECAL:GRIP	U009_S004_S001	25
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U009	26
D0742632	BRACKET:DC STEPPER MOTOR:M56:CAM	U016 U017	58 38
D0742652	LEVER:LINK:TRANSPORT ROLLER	U008	65
D0742679	HOLDER:DC STEPPER MOTOR:SHIFT	U008	66
D0742681	SHAFT:CAM:SHIFT	U008	67
D0742684	HOLDER:CAM:SHIFT	U008	68
D0742685	SYNCHRONOUS BELT:B80S2M190	U008	69
D0742739	PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN	U008	70
D0742744	HOLDER:SHIFT:BEARING:FRONT	U008	71
D0742799	GUIDE PLATE:CONNECTION:LCT:LOWER	U008	72
D0742938	GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN	U008	73
D0742942	PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER	U008	74
D0742952	BRACKET:CONTACT IMAGE SENSOR	U008	75
D0742970	CAM:GUIDE PLATE:OPEN AND CLOSE	U008	76
D0743047	BRACKET:HOLDER:DUPLEX:ASS'Y	U017	39
D0743168	CONTACT IMAGE SENSOR:REGISTRATION:MAIN SCANNING:214MM	U008	77
D0743173	TIMING PULLEY:S2M:25T	U006 U016 U017	258 59 40
D0743824	PLATE:ROLLER:INTERMEDIATE T	U010	43

Number	Part Name	Group	ID
	RANSFER		
D0743829	DECAL:POSITIONING DISPLAY:TCRU	U001 U001_S006 U001_S007 U009 U009_S002 U009_S003 U015_S001_S002	18 18 18 27 27 27 84
D0743871	STOPPER:WIRE:PULLEY	U010	44
D0743872	PULLEY:DRIVE WERE:ASS'Y	U010	45
D0743878	HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK	U010	46
D0743889	BRACKET:POSITIONING SENSOR:FLAT BELT-TRANSFER	U010	47
D0743896	COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U010	48
D0743960	ROLLER:HEAT PIPE:COOLING:DIA30.4	U016	60
D0744009	HOLDER:M5	U015_S001	85
D0744016	LEVER:WEB:ASS'Y	U015_S001	86
D0744063	HOUSING:THERMOSTAT:ASS'Y	U015_S001	87
D0744064	COVER:THERMOSTAT:PRESSURE	U015_S001	88
D0744067	LEVER:CONTROL PLATE:PRESSURE	U015_S001	89
D0744068	SHAFT:RADIAL BALL BEARING:LEVER:PRESSURE	U015_S001	90
D0744070	SUPPORTING PLATE:LEVER:PRESSURE	U015_S001	91
D0744072	STEPPED SCREW:M5	U015_S001	92
D0744101	SHAFT:CAM:PRESSURE	U015_S001	93
D0744102	COLLAR:DIA10X:DIA14X:12	U015_S001	94
D0744103	CAM:PRESSURE:A	U015_S001	95
D0744104	FEELER:CAM:PRESSURE:FRONT	U015_S001	96
D0744105	FEELER:CAM:PRESSURE:REAR	U015_S001	97
D0744106	JOINT:CAM:PRESSURE:A	U015_S001	98
D0744107	COLLAR:DIA10XDIA14X9.4	U015_S001	99
D0744180	HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y	U015_S001	100

## Exclusive Parts

Number	Part Name	Group	ID
D0744181	ELECTRODE PLATE:THERMOSTA T:HEAT ROLLER:MIDDLE	U015_S001	101
D0744182	ELECTRODE PLATE:THERMOSTA T:HEAT ROLLER	U015_S001	102
D0744185	RING:GUIDE:HEAT ROLLER:DIA40	U015_S001	103
D0744197	FLAT BELT-FUSING:DIA80:SEAL	U015_S001	104
D0744224	JOINT:KNOB:FUSING	U015_S001	105
D0744225	KNOB:FUSING	ACCESSORIES	10
D0744227	BOLT:M5:ROUND POINT	U015_S001	106
D0744300	SPRING PLATE:CLEANING UNIT:F USING	U015_S002	107
D0744302	PLAIN SHAFT BEARING:ROLLER:R EAR	U015_S002	108
D0744303	FEELER:CLEANING	U015_S002	109
D0744333	ROLLER:PLATE	U015_S002	110
D0744336	DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING	U015_S001_S002	111
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3. 5:M3	U010 U015	49 112
D0744380	DECAL:H-TEMP WARNING:FUSIN G:WEB	U015_S002_S001	113
D0744391	HOLDER:KNOB:FUSING:DUAL FAC ES TEPE	ACCESSORIES	11
D0744552	DECAL:PULL OUT:LEFT:Z3	U017	41
D0744554	DECAL:PULL OUT:LEFT:D3	U016_S001	61
D0744658	HANDLE:LOCK:FIBER	U016	62
D0744698	LEVER:LOCK:LEFT LOWER:FRAM E	U016	63
D0746092	BRACKET:HEATER:INTERMEDIAT E TRANSFER	U010	50
D0746097	THERMOSTAT:INTERMEDIATE TR ANSFER	U010	51
D0746134	PLAIN SHAFT BEARING:INSULATE	U010	52
D0746144	BRACKET:INTERMEDIATE TRANS FER:FRONT	U010	53
D0746145	BRACKET:INTERMEDIATE TRANS FER:REAR	U010	54
D0746146	BRACKET:BIAS:INTERMEDIATE T	U010	55

Number	Part Name	Group	ID
	RANSFER		
D0746147	TERMINAL:INTERMEDIATE TRANS FER	U010	56
D0746161	COVER:BIAS:INTERMEDIATE TRA NSFER	U010	57
D0746165	PULLEY:ON-OFF:BELT TENSIONE R	U008	78
D0746180	COMPRESSION SPRING:BIAS:INT ERMEDIATE TRANSFER	U010	58
D0746197	TERMINAL:CONNECTING:BIAS:INT ERMEDIATE TRANSFER	U010	59
D0746216	SHUTTER:TONER OUTLET SUB-U NIT:SUB-ASS'Y	U012_S001	25
D0746219	COIL SPRING:SHUTTER:DISCHAR GE USED TONER	U012_S001	26
D0746228	ELECTRODE PLATE:FRAME	U012_S001	27
D0746238	JOINT:TRANSFER:DRIVE	U012	28
D0746241	DECAL:GRIP:TRANSFER/SEPARA TION UNIT	U012_S001	29
D0746255	BRUSH ROLLER:TRANSFER ROLL ER:ASS'Y	U012_S001	30
D0746257	BRUSH ROLLER:APPLY:ASS'Y	U012_S001	31
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	U012_S001	32
D0746270	HOLDER:BLADE:ASS'Y	U012_S001	33
D0746273	SEAL:HOLDER	U012_S001	34
D0746274	SEAL:HOLDER:UPPER	U012_S001	35
D0746276	PIN:POSITIONING PLATE:BLADE:T RANSFER ROLLER:ASS'Y	U012_S001	36
D0746279	COIL SPRING:BLADE:TRANSFER ROLLER	U012_S001	37
D0746294	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	U012_S001	38
D0746312	GEAR:IDLER:TRANSFER ROLLER	U012_S001	39
D0746313	GEAR:IDLER:COLLECTION COIL	U012_S001	40
D0746314	GEAR:COLLECTION COIL	U012_S001	41
D0746315	GEAR:BRUSH:APPLY	U012_S001	42
D0746410	GROUND PLATE:BELT CLEANING	U011_S001	13
D0746411	COIL SPRING:EARTH:BELT CLEAN	U011_S001	14

## Exclusive Parts

Number	Part Name	Group	ID
	ING		
D0746413	SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y	U011_S001	15
D0746420	BRUSH:REMOVE PAPER DUST:BELT CLEANING	U011_S001	16
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	U011_S001	17
D0746428	HOLDER:CLEANING:BELT CLEANING:ASS'Y	U011_S001	18
D0746431	COIL SPRING:BLADE:CLEANING:BELT CLEANING	U011_S001	19
D0746434	TONER COLLECTION COIL:BELT CLEANING:ASS'Y	U011_S001	20
D0746439	PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW	U011_S001	21
D0746440	GUIDE:DISCHARGE USED TONER:BELT CLEANING	U011_S001	22
D0746441	SHUTTER:TRANSPORT SCREW:BELT CLEANING	U011_S001	23
D0746442	COIL SPRING:DISCHARGE USED TONER	U011_S001	24
D0746443	SEAL:DISCHARGE USED TONER	U011_S001	25
D0746446	BRUSH:APPLY:BELT CLEANING	U011_S001	26
D0746450	COATING BAR:ASS'Y	U011_S001_S001	27
D0746451	COATING BAR:ASS'Y	U011_S001_S001	28
D0746454	ARM:COATING BAR:BELT CLEANING	U011_S001_S001	29
D0746455	COIL SPRING:COATING BAR	U011_S001_S001	30
D0746457	BLADE:APPLY:ASS'Y	U011_S001	31
D0746461	HOLDER:APPLY:BELT CLEANING:ASS'Y	U011_S001	32
D0746464	COIL SPRING:BLADE:APPLY:BELT CLEANING	U011_S001	33
D0746467	COIL SPRING:STOPPER:CASE:BELT CLEANING	U011_S001	34
D0746468	STOPPER:CASE:BELT CLEANING	U011_S001	35
D0746469	SLIDE RAIL:UPPER:BELT CLEANING	U011_S001	36

Number	Part Name	Group	ID
	G		
D0746470	RELEASE PLATE:BLADE:CLEANING	U011_S001	37
D0746471	RELEASE PLATE:BLADE:APPLY	U011_S001	38
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U011_S001	39
D0746478	GEAR:PULLEY:IDLER:BELT CLEANING	U011_S001	40
D0746479	GEAR:COLLECT:COIL:Z19	U011_S001	41
D0746480	PULLEY:BRUSH:APPLY:Z30	U011_S001	42
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U011_S001	43
D0746485	SEAL:CASE:BRUSH:FRONT	U011_S001	44
D0746486	SEAL:CASE:BRUSH:REAR	U011_S001	45
D0746488	SEAL:HOLDER:BEHIND:BELT CLEANING	U011_S001	46
D0746489	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U011_S001	47
D0746490	SEAL:BASE:CASE:BELT CLEANING	U011_S001	48
D0746491	SEAL:CASE:CLEANING BLADE:FRONT	U011_S001	49
D0746492	SEAL:CASE:CLEANING BLADE:REAR	U011_S001	50
D0746495	LEVER:RELEASE:BLADE	U011_S001	51
D0746496	GRIP:BELT CLEANING	U011_S001	52
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U006_S009	259
		U008	79
		U011_S001	53
		U015	114
		U015_S001_S001	114
		U015_S002_S001	114
D0746574	COVER:CAM:VERTICAL TRANSPORT	U013	26
D0746575	SHAFT:CAM:VERTICAL TRANSPORT	U013	27
D0746579	SEAL:COVER:CAM:VERTICAL TRANSPORT	U013	28

## Exclusive Parts

Number	Part Name	Group	ID
D0746643	GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31	U013_S003	29
D0746659	SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y	U013	30
D0746663	TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63	U013	31
D0746664	GEAR:IDLER:Z49/Z27	U013	32
D0746665	GEAR:JOINT:COLLECTION BOTTLE:Z65	U013	33
D0746666	GEAR:IDLER:Z37/Z28	U013	34
D0746667	HOLDER:RADIAL BALL BEARING:JOINT	U013	35
D0746697	DECAL:COLLECTION BOTTLE:GRIP:FRONT	U013_S004	36
D0746711	FRAME:ARM:OPERATION SUB-UNIT:INNER	U002	15
D0746712	GUIDE PLATE:ARM:OPERATION SUB-UNIT	U002	16
D0746713	FRAME:ARM:OPERATION SUB-UNIT:OUTER	U002	17
D0746714	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER	U002	18
D0746715	SUPPORTING PLATE:GUIDE PLATE:HINGE	U002	19
D0746716	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	20
D0746717	BRACKET:COVER:ARM:RIGHT	U002	21
D0746718	HINGE:ARM:OPERATION SUB-UNIT:LOWER	U002	22
D0746719	FRAME:ARM:OPERATION SUB-UNIT:FRONT	U002	23
D0746721	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER	U002	24
D0746722	HINGE:ARM:OPERATION SUB-UNIT:UPPER	U002	25
D0746723	GUIDE PLATE:OPERATION PANEL	U002	26
D0746724	BRACKET:COVER:ARM:FRONT	U002	27
D0746725	BRACKET:COVER:ARM:FRONT LOWER	U002	28

Number	Part Name	Group	ID
	WER		
D0746726	SUPPORTING PLATE:COVER:ARM:INNER	U002	29
D0746727	COVER:HARNESS:OPERATION PANEL	ACCESSORIES	12
D0746728	COVER:ARM:OPERATION SUB-UNIT:RIGHT	U002	30
D0746729	COVER:ARM:OPERATION SUB-UNIT:INNER	U002	31
D0746730	COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER	U002	32
D0746732	COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER	U002	33
D0746734	COVER:OPERATION PANEL:REAR	ACCESSORIES	13
D0746736	COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER	U002	34
D0746737	CAP:COVER:ARM:FRONT	U002	35
D0746738	CAP:COVER:ARM:RIGHT	U002	36
D0746739	HOLDER:HINGE:OPERATION SUB-UNIT:UPPER	U002	37
D0746974	CAP:LOUVER:MM90	U020	21
D0746975	FILTER:POWER SUPPLY UNIT:MM90	U020	22
D0747087	SEAL:DC FAN MOTOR:SIROCCO	U010	60
D0747118	DUCT:INNER BACK:COOLING:POSITIONING SENSOR	U010	61
D0747119	DUCT:FRONT:COOLING:POSITIONING SENSOR	U010	62
D0747330	SLIDE RAIL:LEFT:NO.1	U006	260
D0747331	STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN	U006	261
D0747333	STAY:SLIDE RAIL:LEFT FRONT:NO.1	U006	262
D0747335	STAY:SLIDE RAIL:LEFT:NO.2	U006	263
D0747349	COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE SENSOR	U006	264
D0747381	DECAL:VERTICAL TRANSPORT:A1	U006	265
D0747385	DECAL:CAUTION CHART:TANDEM	U006_S009	266

## Exclusive Parts

Number	Part Name	Group	ID
	LCT		
D0747387	DECAL:BASE:TANDEM LCT:LEFT	U006_S008_S001	267
D0747388	DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT	U006_S009	268
D0747389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	U006_S008	269
D0747390	DECAL:PAPER SET DIRECTION:PAPER TRAY	U006_S005 U006_S006	270 270
D0747391	DECAL:PAPER SET DIRECTION	ACCESSORIES	14
D0747392	DECAL:PAPER TRAY:NO.1	U006	271
D0747393	DECAL:PAPER TRAY:NO.2	U006	272
D0747431	STAY:HANDLE:ASS'Y	U006	273
D0747433	STUD:HANDLE:RELEASE:ASS'Y	U006	274
D0747446	BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT	U006	275
D0747521	GUIDE PLATE:UPPER:PAPER FEED UNIT	U006_S001 U006_S002 U006_S003	276 276 276
D0747522	GUIDE PLATE:LOWER:PAPER FEED UNIT	U006_S001 U006_S002 U006_S003	277 277 277
D0747527	SHAFT:FEED:ASS'Y	U006_S001 U006_S002 U006_S003	278 278 278
D0747546	TANDEM LCT:LEFT:NA:ASS'Y	U006_S008	279
D0747561	GRIP:UPPER	U006	280
D0747562	GRIP:LOWER	U006	281
D0747563	BRACKET:SLIDER:GRIP	U006	282
D0747567	BRACKET:ARM:LINK:LEFT	U006	283
D0747573	BRACKET:ARM:PLATE	U006	284
D0747595	BASE:TANDEM LCT:RIGHT:ADHESION	U006_S009	285
D0747596	TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y	U006_S008_S001	286
D0747603	PLATE:GRIP:PAPER TRAY:NO.2	U006	287
D0747606	GRIP:PAPER TRAY:NO.2	U006	288
D0747607	ARM:PAPER TRAY:GRIP	U006	289
D0747631	PAPER TRAY:UNIVERSAL:DOM:SU	U006_S005	290

Number	Part Name	Group	ID
	B-ASS'Y	U006_S006	290
D0747681	HEAT SINK:HEATER:UPPER:ASS'Y	U006_S011	291
D0747684	HEAT SINK:HEATER:UPPER:FIBER	U006_S011	292
D0747752	CAP:COVER:TONER SUPPLY	U020	23
D0747775	PLATE:LOGO:RICOH	ACCESSORIES	15
D0747782	GRIP:DOOR:FRONT	U001	19
D0747828	CAP:CONNECTOR	U001	20
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001	21
D0747830	COVER:LARGE CAPACITY TRAY	U001	22
D0747831	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001	23
D0747847	DECAL:CAUTION CHART:INKJET:PAPER:NA	ACCESSORIES	16
D0747854	HINGE:LEFT LOWER:ASS'Y	U001	24
D0747861	HINGE:RIGHT LOWER:ASS'Y	U001	25
D0895887	PANEL:INTERFACE	U020	24
D0931266	DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE	U008 U016	80 64
D0951260	CAP:COVER:SCA	U003_S001	79
D0951788	KEYTOP:TRY PRINT	U002_S001	38
D0951789	KEYTOP:STOP	U002_S001	39
D0951790	KEYTOP:INTERRUPT	U002_S001	40
D1054365	HOLDER:THERMOPILE	U015	115
D1202829	TENSION SPRING:REGISTRATION:DRIVEN	U013	37
D1361687	GROUND PLATE:SENSOR:AKS	U022	33
D1361715	GUIDE:HARNESS:LED	U004	22
D1361717	COVER:SHAFT:SCANNER	U004	23
D1361727	INNER COVER:SCANNER	U004	24
D1361731	LENSBLOCK SMD:ASS'Y	U004	25
D1361751	CARRIAGE:NO.1:ASS'Y	U004_S001	26
D1361758	CLAMP:WIRE	U004	27
D1361759	GUIDE:FFC:CARRIAGE:NO.1	U004	28
D1361760	REFLECTOR:SCANNER	U004	29
D1361776	CARRIAGE:NO.2:ASS'Y	U004_S002	30
D1361784	MIRROR:NO.2:ASS'Y	U004_S002	31
D1361785	MIRROR:NO.3:ASS'Y	U004_S002	32

## Exclusive Parts

Number	Part Name	Group	ID
D1361787	GUIDE:FFC:CARRIAGE:NO.2	U004	33
D1361788	PULLEY:IDLER:CARRIAGE	U004	34
D1361793	DC STEPPER MOTOR:MM42	U004	35
D1361794	BRACKET:DC STEPPER MOTOR:TENSION	U004	36
D1361798	TENSION SPRING:TENSION:16N	U004	37
D1361799	BRACKET:DC STEPPER MOTOR	U004	38
D1361801	SHAFT:DRIVE:SCANNER	U004	39
D1361802	TIMING PULLEY:65	U004	40
D1361803	SYNCHRONOUS BELT:157ST1.5-6.0	U004	41
D1361806	DRIVE WERE:DIA1	U004	42
D1361809	BRACKET:TENSION	U004	43
D1361810	TENSION SPRING:TENSION:11N	U004	44
D1361811	PULLEY:PEEN	U004	45
D1361817	BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER:SUB-ASS'Y	U004	46
D1363692	DECAL:COLLECTION BOTTLE:GRIP:UPPER	U013_S004	38
D1364233	STEPPED SCREW:DIA5:M3X3.8	U021	24
D1365492	PCB:IDB	U004	47
D1365696	PCB:SIO	U004	48
D1365709	PCB:EX3_DDR3-DIMM:RC-A:2GB:ASS'Y	U020	25
D1365725	PCB:IMAGE PROCESSING UNIT:TYPE-S15MDA-SUB	U020	26
D1366099	TENSION SPRING:BRACKET:DC STEPPER MOTOR	U010	63
D1366145	ROLLER:ON-OFF:INTERMEDIATE TRANSFER	U010	64
D1366149	BUSHING:SLIDE RAIL:ON-OFF	U010	65
D1366183	GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU	U010	66
D1381688	HEATER:230V:9W	U004	49
D1441085	STEPPED SCREW:M3	U004	50
D1491715	PULLEY:DRIVE WERE:FRONT	U004	51
D1491717	PULLEY:DRIVE WERE:REAR	U004	52
D1491721	ILLUMINATION UNIT:LED-B:ASS'Y	U004	53

Number	Part Name	Group	ID
D1491804	HOLDER:EXPOSURE GLASS:SCANNER	U004	54
D1491805	HOLDER:EXPOSURE GLASS	U004	55
D1495776	COVER:USB:SMALL	U020	27
D1495883	KEYTOP:MAIN SWITCH	U019	26
D1495884	COMPRESSION SPRING:KEYTOP	U019	27
D1791041	GUARD:MAIN:VERTICAL TRANSPORT:ASS'Y	U022_S001	34
D1791043	GUARD:MAIN:VERTICAL TRANSPORT	U022_S001	35
D1791105	SLIDE RAIL:PULL OUT	U022	36
D1791113	RAIL:INTERMEDIATE TRANSFER:RIGHT	U022	37
D1791115	RAIL:INTERMEDIATE TRANSFER:LEFT	U022	38
D1791128	HOLDER:REGISTRATION:DRAWER	U022	39
D1791129	GUIDE:PULL OUT:LOCK	U022	40
D1791130	GUIDE:PULL OUT:MIDDLE:LOWER	U022	41
D1791185	GUIDE:INTERMEDIATE TRANSFER:LEFT	U022	42
D1791219	SHAFT:LOCK:PULL OUT:LEFT	U022	43
D1791221	HOLDER:COIL SPRING:LOCK:PULL OUT	U022	44
D1791232	SHAFT:LOCK:PULL OUT:RIGHT:ASS'Y	U022	45
D1791251	DC MOTOR:DIA63:29.7W:BRUSHLESS	U018	26
D1791252	DC MOTOR:DIA82.2:63.7W:BRUSHLESS	U018	27
D1791254	SHAFT:DRIVE:DEVELOPMENT ROLLER:ASS'Y	U018	28
D1791256	SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y	U018	29
D1791258	PLATE:HOLDER:ANTISTATIC BRUSH:DRUM	U018	30
D1791259	DRUM SHAFT:DRIVE:ASS'Y	U018	31
D1791262	SHAFT:DRIVE:CLEANER:ASS'Y	U018	32

## Exclusive Parts

Number	Part Name	Group	ID
D1791264	PLATE:HOLDER:RADIAL BALL BEARING RING	U018	33
D1791265	PULLEY:DRIVE:DRUM:107T	U018	34
D1791266	PULLEY:DRIVE:DEVELOPMENT ROLLER:59T	U018	35
D1791267	SYNCHRONOUS BELT:120S2M316	U018	36
D1791268	SYNCHRONOUS BELT:80S2M300	U018	37
D1791269	BRACKET:DC MOTOR:CLEANING DRIVE SUB-UNIT	U018	38
D1791271	SPACER:SHAFT:DRUM	U018	39
D1791273	GEAR:DRIVE:TRANSPORT SCREW:54Z	U018	40
D1791275	TENSION SPRING:3.8N	U018	41
D1791276	TENSION SPRING:3.6N	U018	42
D1791277	GEAR:DRIVE:CLEANER:39Z	U018	43
D1791278	HOLDER:BEARING:DRUM SHAFT	U018	44
D1791286	BRACKET:DRIVE:CLEANER:ASS'Y	U018	45
D1791288	GEAR:IDLER:CLEANER:49Z/33Z	U018	46
D1791289	GEAR:PULLEY:DRUM:113Z/37T	U018	47
D1791290	GEAR:IDLER:TRANSPORT SCREW:65Z/53Z	U018	48
D1791291	BRACKET:DC MOTOR:DRUM:ASS'Y	U018	49
D1791293	TIGHTENER:DRIVE:DRUM:ASS'Y	U018	50
D1791297	TIGHTENER:DRIVE:DEVELOPMENT:ASS'Y	U018	51
D1791300	DRIVE UNIT:FUSING:ASS'Y	U018_S003	52
D1791309	DC BRUSHLESS MOTOR:58W:DRIVE:FUSING UNIT	U018_S003	53
D1791320	BRACKET:DRIVE:USED TONER	U018	54
D1791323	TENSION SPRING:BELT TENSIONER:DRIVE:USED TONER	U018	55
D1791324	SYNCHRONOUS BELT:40S3M222	U013_S001	39
		U018	56
D1791326	BRACKET:BELT TENSIONER:DRIVE:USED TONER	U018	57
D1791327	SHAFT:BELT TENSIONER:DRIVE:USED TONER	U018	58

Number	Part Name	Group	ID
D1791328	GEAR:PULLEY:Z67/T19:DRIVE:USED TONER	U018	59
D1791329	PULLEY:TIGHTENER:DIA18	U018	60
D1791345	BRACKET:DRAWER:DEVELOPMENT	U018	61
D1791351	DC MOTOR:DIA63:24V:28.4W	U010	67
D1791352	HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER	U010	68
D1791353	GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER	U010	69
D1791354	HOLDER:MOTOR:INTERMEDIATE TRANSFER	U010	70
D1791370	DC MOTOR:40W:BRUSHLESS	U018_S001	62
D1791391	MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y	U018_S001	63
D1791442	COVER:DC_SW	U001	26
D1791443	COVER:UPPER RIGHT	U001	27
D1791444	COVER:UPPER FRONT	U001	28
D1791446	COVER:UPPER REAR	U001	29
D1791450	COVER:TONER SUPPLY:UPPER	U001	30
D1791451	CAP:KEY COUNTER	U001	31
D1791454	DOOR:TONER SUPPLY:ASS'Y	U001_S001	32
D1791456	SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY	U001_S001	33
D1791457	MAGNET CATCH PLEET:DOOR:TONER SUPPLY	U001_S001	34
D1791460	HINGE:DOOR:TONER SUPPLY	U001	35
D1791465	BRACKET:KEY COUNTER	U022	46
D1791469	COVER:FRONT UPPER	U001	36
D1791470	BRACKET:COVER:FRONT UPPER	U001	37
D1791471	LEVER:SAFETY SWITCH	U001	38
D1791476	BRACKET:SAFETY SWITCH	U001	39
D1791477	SHIELD PLATE:SAFETY SWITCH	U001	40
D1791481	DOOR:FRONT LEFT:UPPER	U001	41
D1791483	LEVER:SAFETY SWITCH	U001	42
D1791485	DOOR:FRONT LEFT:LOWER	U001	43
D1791486	SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y	U001_S002	44



## Exclusive Parts

Number	Part Name	Group	ID
D1791487	DUCT:DOOR:FRONT LEFT:ASS'Y	U001	45
D1791488	SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y	U001_S002_S001	46
D1791489	SUPPORTING PLATE:DOOR:FRONT LEFT	U001_S002_S001	47
D1791490	BRACKET:SUPPORTING PLATE:DOOR:FRONT LEFT	U001_S002_S001	48
D1791497	DOOR:FRONT RIGHT:UPPER	U001	49
D1791499	CAP:MM22	U001	50
D1791500	DOOR:FRONT RIGHT:LOWER	U001	51
D1791502	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	U001_S003	52
D1791504	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	U001_S003	53
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S003	54
D1791508	COVER:MAIN:LEFT	U001	55
D1791514	COVER:MAIN:RIGHT	U001	56
D1791516	COVER:MAIN:REAR	U001	57
D1791518	COVER:EXHAUST:PAPER EXIT SUB-UNIT	ACCESSORIES	17
D1791526	STAY:SAFETY SWITCH	U001	58
D1791531	HINGE:LEFT UPPER	U001	59
D1791533	HINGE:RIGHT UPPER	U001	60
D1791537	INNER COVER:PULL OUT:RIGHT:ASS'Y	U001_S004	61
D1791539	INNER COVER:PULL OUT:LEFT:ASS'Y	U001_S005	62
D1791543	INNER COVER:INTERMEDIATE TRANSFER:ASS'Y	U001_S006	63
D1791545	INNER COVER:LEFT UPPER:ASS'Y	U001_S007	64
D1791553	COVER:DC_SW	U019	28
D1791557	BRACKET:DC_SW	U019	29
D1791558	INNER COVER:REVERSE SUB-UNIT:LOWER:ASS'Y	U001_S008	65
D1791559	INNER COVER:VERTICAL TRANSPORT:ASS'Y	U006_S007	293
D1791561	INNER COVER:REVERSE SUB-UNIT	U001_S009	66

Number	Part Name	Group	ID
	T:UPPER:ASS'Y		
D1791571	BRACKET:EARTH:DOOR:MIDDLE	U001	67
		U001_S002	67
D1791572	BRACKET:EARTH:DOOR:LOWER	U001	68
		U001_S002	68
D1791582	PLATE:MAGNET CATCH:EXP	U001	69
D1791583	SEAL:PLATE:MAGNET CATCH	U001	70
D1791590	DECAL:MISFEED REMOVAL:LOCATION	U001_S003	71
D1791591	DECAL:MISFEED REMOVAL:ABC	U001_S003	72
D1791592	DECAL:MISFEED REMOVAL:DEZ	U001_S002_S001	73
D1791595	DECAL:DC:MAIN SWITCH:NA	ACCESSORIES	18
D1791731	COVER:REGISTRATION:MOTOR	U022	47
D1791734	LEVER:PULL OUT:LEFT	U022	48
D1791748	HOLDER:EXPOSURE GLASS:ASS'Y	ACCESSORIES	19
D1791764	SCALE:LEFT:NA:ASS'Y	U004	56
D1791767	SCALE:REAR:PRINTING	U004	57
D1791768	EXPOSURE GLASS:DOCUMENT FEEDER	U004	58
D1791769	SPRING PLATE:EARTH:FRAME:SCANNER	U022	49
D1791777	COVER:EXPOSURE GLASS:DOCUMENT FEEDER	U004	59
D1791782	BRACKET:ADF:RIGHT	U022	50
D1791784	BRACKET:ADF:LEFT	U022	51
D1791786	BRACKET:INNER COVER	U021	25
D1791787	DUCT:POWER SUPPLY UNIT:PAPER FEED:COOLING	U020	28
D1791901	OPTICAL WRITING UNIT:ASS'Y	U005_S001	2
D1792204	COVER:END BLOCK:REAR	U009_S001	28
D1792205	ELECTRODE PLATE:CASE:CHARGE	U009_S001	29
D1792206	STAY:GRID	U009_S001	30
D1792208	END BLOCK:CHARGE CORONA:REAR	U009_S001	31
D1792209	STAY:CORONA WIRE:LEFT	U009_S001	32
D1792210	STAY:CORONA WIRE:RIGHT	U009_S001	33

## Exclusive Parts

Number	Part Name	Group	ID
D1792214	DUCT:CHARGE UNIT:ASS'Y	U009	34
D1792224	CORONA WIRE:CHARGE CORONA	U009_S001	35
D1792237	HOLDER:MOTOR:CHARGE	U009	36
D1792238	SOCKET:CHARGE	U009	37
D1792239	SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y	U009	38
D1792240	BASE:DUCT:VACUUM:ASS'Y	U009	39
D1792246	SEAL:DUCT:SIDE PLATE:REAR	U009	40
D1792247	DUCT:SIDE PLATE	U009	41
D1792254	DECAL:CHARGE:GRIP	U009_S001_S001	42
D1792255	CHARGE CORONA	U009_S001	43
D1792256	COVER:CHARGE CORONA:ASS'Y	U009_S001_S001	44
D1792370	GRIP:DRUM:ASS'Y	U009	45
D1792376	HOLDER:DRUM:TAKE OFF:FRONT	U009	46
D1792377	HOLDER:DRUM:TAKE OFF:REAR	U009	47
D1792419	STOPPER:SLIDE RAIL:PCU:PEEN	U009	48
D1792421	ELECTRIC POTENTIAL SENSOR	U009	49
D1792427	BRACKET:DRAWER:CLEANING UNIT	U009	50
D1792429	DEVELOPMENT UNIT:SERVICE PARTS:ASS'Y	U009_S002	51
D1792440	INNER COVER:PCU:ASS'Y	U009_S003	52
D1792468	GRIP:DRUM STAY:PCU	U009_S002	53
D1792469	KNOB SCREW:DRUM	U009	54
D1792474	DECAL:DIAL	U009_S002	55
D1792602	REGISTRATION ROLLER:GATE:ASS'Y	U008	81
D1792621	SHAFT:DRIVEN ROLLER:SHIFT	U008	82
D1792631	GUIDE PLATE:SHIFT:REGISTRATION:UPPER	U008	83
D1792636	GUIDE PLATE:SHIFT:REGISTRATION:LOWER	U008	84
D1792640	DISC:GATE:REGISTRATION:HOME POSITION SENSOR	U008	85
D1792641	DUCT:SHIFT:CIS	U008	86
D1792642	HOLDER:SHIFT:BEARING:REAR	U008	87
D1792643	CAM:REGISTRATION:GATE:RELEASE	U008	88

Number	Part Name	Group	ID
D1792647	SHAFT:SHIFT	U008	89
D1792648	PLATE:ADJUSTING PIN	U008	90
D1792649	BRACKET:GUIDE:SHIFT	U008	91
D1792651	GUIDE PLATE:REGISTRATION:EXIT	U008	92
D1792656	GUIDE PLATE:REGISTRATION:CIS	U008	93
D1792660	BRACKET:GUIDE PLATE:FRONT:CIS	U008	94
D1792661	BRACKET:GUIDE PLATE:INNER BACK:CIS	U008	95
D1792663	REGISTRATION GUIDE:OPEN AND CLOSE	U008_S002	96
D1792666	GUIDE PLATE:REGISTRATION:TIMING:UPPER	U008	97
D1792670	GUIDE PLATE:REGISTRATION:TIMING:LOWER	U008	98
D1792675	COVER:REGISTRATION:DOUBLE FEED SENSOR	U008	99
D1792685	CASE:REMOVE PAPER DUST:ASS'Y	U008	100
D1792689	COVER:REGISTRATION:EXIT	U008	101
D1792691	TENSION SPRING:PRESSURE ROLLER	U008	102
D1792698	COMPRESSION SPRING:SHIFT	U008	103
D1792701	TIMING ROLLER:TRANSFER:DRIVE	U008	104
D1792702	TIMING ROLLER:REGISTRATION:DRIVE	U008	105
D1792703	TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT	U008	106
D1792704	TRANSPORT ROLLER:CONNECTING:MAIN	U008	107
D1792705	TRANSPORT ROLLER:SHIFT:TRAILING EDGE	U008	108
D1792711	TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT	U008	109
D1792717	SHAFT:TIMING ROLLER:REGISTRATION	U008	110

## Exclusive Parts

Number	Part Name	Group	ID
	ATION:DRIVEN		
D1792751	BRACKET:DC STEPPER MOTOR:P APER FEED:TIMING	U008	111
D1792754	BRACKET:DC STEPPER MOTOR:P APER FEED	U008	112
D1792757	TIGHTENER:BRACKET:DC STEPP ER MOTOR	U008	113
D1792758	GEAR:Z41:TIMING PULLEY:T41	U008	114
D1792760	COVER:MOTOR	U008	115
D1792763	CAM:REGISTRATION:TIMING	U008	116
D1792764	SHAFT:CAM:REGISTRATION:TIMIN G	U008	117
D1792772	SHAFT:ARM:REGISTRATION:TIMIN G	U008	118
D1792773	ARM:TIMING ROLLER:FRONT	U008	119
D1792775	ARM:TIMING ROLLER:INNER BAC K	U008	120
D1792783	COVER:BASE:MAIN PAPER SMD	U008	121
D1792786	DUCT:FAN:CONTACT IMAGE SEN SOR	U008	122
D1792791	BRACKET:DRAWER:MAIN PAPER SMD	U008	123
D1792809	GUIDE PLATE:SHIFT:LEFT LOWER	U008	124
D1792810	GUIDE PLATE:SHIFT:RIGHT UPPE R	U008	125
D1792814	GUIDE:SHIFT:TRAILING EDGE	U008	126
D1792816	SHAFT:TRAILING EDGE:SHIFT	U008	127
D1792817	BRACKET:SHIFT:SYNCHRONOUS BELT	U008	128
D1792851	GUIDE PLATE:CONNECTING:OPE N AND CLOSE	U008	129
D1792854	GRIP:GUIDE PLATE:CONNECTING :OPEN AND CLOSE	U008_S001	130
D1792856	GUIDE PLATE:CONNECTING:LAR GE CAPACITY TRAY	U008	131
D1792861	BRACKET:OPEN AND CLOSE:LAR GE CAPACITY TRAY	U008	132
D1792872	BRACKET:DC STEPPER MOTOR:T	U008	133

Number	Part Name	Group	ID
	RAILING EDGE		
D1792891	GUIDE PIN:SHIFT:TRAILING EDGE	U008	134
D1792901	GUIDE PLATE:CONNECTING:DUPL EX:EXIT	U008	135
D1792902	GUIDE PLATE:CONNECTING:UPP ER	U008	136
D1792906	GUIDE PLATE:CONNECTING:LOW ER	U008	137
D1792909	JOINT:CONNECTING:DRIVEN	U008	138
D1792911	DECAL:PULL OUT:RIGHT:B1	U001_S004	74
D1792912	DECAL:PULL OUT:RIGHT:B2	U001_S004	75
D1792913	DECAL:PULL OUT:RIGHT:B3	U001_S004	76
D1792914	DECAL:PULL OUT:RIGHT:B4	U001_S004	77
D1792915	DECAL:PULL OUT:RIGHT:B5	U001_S004	78
D1792916	DECAL:PULL OUT:RIGHT:B6	U008_S001	139
D1792917	DECAL:PULL OUT:RIGHT:B7	U008_S002	140
D1792932	ARM:ON-OFF:TRANSPORT ROLLE R	U008	141
D1792933	SHAFT:LINK:ON-OFF:CONNECTIN G:LARGE CAPACITY TRAY	U008	142
D1792934	SHAFT:LINK:ON-OFF:CONNECTIN G	U008	143
D1792943	BRACKET:CAM:ON-OFF	U008	144
D1792944	DISC:ON-OFF:SENSOR	U008	145
D1792946	SHAFT:CAM:ON-OFF:LARGE CAPA CITY TRAY	U008	146
D1792947	SHAFT:CAM:ON-OFF:MAIN	U008	147
D1792948	CAM:TRANSPORT ROLLER:ON-OF F	U008	148
D1792952	BRACKET:DC STEPPER MOTOR:D RIVEN:ON-OFF	U008	149
D1792960	GUIDE PLATE:OPEN AND CLOSE: MAIN:CONNECTING	U008	150
D1792963	BRACKET:GRIP:OPEN AND CLOS E:GUIDE PLATE	U008	151
D1792964	GUIDE:MAIN:CONNECTING:OPEN AND CLOSE	U008	152
D1792965	SHAFT:GUIDE PLATE:OPEN AND	U008	153

## Exclusive Parts

Number	Part Name	Group	ID
	CLOSE		
D1792986	BRACKET:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY	U008	154
D1793036	DUCT:HOLDER:DOCTOR BLADE	U009_S002	56
D1793043	DUCT:FILTER:DEVELOPMENT:ASS'Y	U009_S002	57
D1793070	GEAR:TRANSPORT SCREW:NO.1	U009_S002	58
D1793071	GEAR:TRANSPORT SCREW:NO.2	U009_S002	59
D1793072	GEAR:TRANSPORT SCREW:NO.3	U009_S002	60
D1793073	GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y	U009_S002	61
D1793074	GEAR:IDLER:TRANSPORT SCREW:LOWER:ASS'Y	U009_S002	62
D1793075	FILTER:DEVELOPMENT	U009_S002	63
D1793090	PLATE:GEAR:IDLER:ASS'Y	U009_S002	64
D1793097	COVER:GEAR:DEVELOPMENT	U009_S002	65
D1793120	DECAL:WARNING:AROUND THE PHOTOCONDUCTOR	U009_S003	66
D1793131	RECEPTACLE:DEVELOPMENT VIAS:ASS'Y	U009	67
D1793144	COVER:INTERMEDIATE TRANSFER:LOWER	U010	71
D1793201	TONER SUPPLY UNIT:TONER HOPPER:ASS'Y	U007_S001	51
D1793234	GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY	U007_S001	52
D1793237	GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY	U007_S001	53
D1793244	GEAR:AGITATOR:TONER SUPPLY	U007_S001	54
D1793252	COVER:GEAR:TONER SUPPLY	U007_S001	55
D1793253	GEAR:IDLER:FEED:TONER SUPPLY:1	U007_S001	56
D1793254	GEAR:IDLER:FEED:TONER SUPPLY:2	U007_S001	57
D1793256	BRACKET:DC STEPPER MOTOR:AGITATOR:ASS'Y	U007_S001	58
D1793259	GEAR:IDLER:AGITATOR:TONER SUPPLY	U007_S001	59

Number	Part Name	Group	ID
D1793263	BRACKET:DC STEPPER MOTOR:TONER SUPPLY	U007_S001	60
D1793271	CASE:SHUTTER:TONER SUPPLY	U007	61
D1793272	SHUTTER:TONER SUPPLY:ASS'Y	U007	62
D1793275	COIL SPRING:SHUTTER:TONER SUPPLY	U007	63
D1793276	TONER CATCHPAN:TONER SUPPLY	U007	64
D1793310	SHAFT:DRIVE:TONER BOTTLE:DIAMETER 6	U007	65
D1793314	GEAR:DRIVE:TONER BOTTLE:TYPE-K:ASS'Y	U007	66
D1793322	SLIDER:TONER BANK:ASS'Y	U007	67
D1793332	SIDE PLATE:TONER BANK	U007	68
D1793334	CASE:TONER BANK:ASS'Y	U007_S002	69
		U007_S004	69
D1793335	SEAL:CASE:TONER BANK:LOWER	U007_S002	70
		U007_S004	70
D1793336	SEAL:CASE:TONER BANK:FRONT	U007_S002	71
		U007_S004	71
D1793339	GROUND PLATE:BOTTLE:TONER SUPPLY UNIT	U007	72
D1793342	BRACKET:CHUCK:TONER BANK	U007	73
D1793344	DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W	U007_S003	74
		U007_S005	74
D1793346	DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH	U007	75
		U007_S003	75
		U007_S005	75
D1793347	SEAL:BRACKET:RACK	U007_S003	76
		U007_S005	76
D1793355	GUIDE PLATE:TONER BANK:SIDE PLATE	U007	77
D1793356	SEAL:TONER BANK	U007	78
D1793361	BRACKET:JOINT:RACK:LEVER	U007	79
D1793366	DECAL:REPLACEMENT INDICATION:TONER BOTTLE	U001_S001	79
D1793367	DECAL:DESIGN SKETCH:TONER BOTTLE	U007_S006	80

## Exclusive Parts

Number	Part Name	Group	ID
D1793370	INNER COVER:TONER BANK:ASS'Y	U007_S006	81
D1793373	BRACKET:SAFETY SWITCH:TONE R SUPPLY UNIT	U007_S006	82
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U007_S006	83
D1793377	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U007_S006	84
D1793378	INNER COVER:TONER BANK	U007_S006	85
D1793380	CASE:TONER BANK:REAR	U007	86
D1793383	SEAL:CASE:TONER BANK:REAR	U007	87
D1793384	SEAL:CASE:TONER BANK:LEFT	U007	88
D1793408	DEVELOPER:BARON-C1:148G:ASS'Y	U009_S002	68
D1793420	Development Doctor Blade Jig Sheet	Special Tools	11
D1793421	Development Unit Jig Handle	Special Tools	12
D1793501	CLEANING UNIT:ASS'Y	U009_S004	69
D1793525	TONER COLLECTION COIL:CLEANING:ASS'Y	U009_S004	70
D1793531	TONER CATCHPAN:PIPE:DISCHARGE USED TONER	U009_S004	71
D1793532	COIL SPRING:TONER CATCHPAN	U009_S004	72
D1793535	GEAR SET:CLEANING UNIT:SERVICE PARTS	U009_S005	73
D1793536	GEAR:IDLER:Z16	U009_S004 U009_S005	74 74
D1793537	GEAR:IDLER:Z17:LOWER	U009_S004 U009_S005	75 75
D1793538	GEAR:TONER COLLECTION COIL:Z18	U009_S004 U009_S005	76 76
D1793561	SHAFT:CLEANING BLADE:FRONT	U009_S004	77
D1793564	GEAR:IDLER:Z17:UPPER	U009_S004 U009_S005	78 78
D1793571	BRACKET:CLEANING BLADE:ASS'Y	U009_S004	79
D1793576	TENSION SPRING:CLEANING BLADE:6N	U009_S004	80
D1793581	BLADE:CLEANING:ASS'Y	U009_S004	81

Number	Part Name	Group	ID
D1793589	RETAINING RINGS-E:GUIDE	U009_S004	82
D1793610	CLEANING UNIT:APPLY:ASS'Y	U009_S004_S001	83
D1793621	COVER:COATING BAR	U009_S004_S001	84
D1793626	TENSION SPRING:COATING BAR:7N	U009_S004_S001	85
D1793631	COATING BAR:ASS'Y	U009_S004_S001	86
D1793641	BRUSH ROLLER:APPLY:ASS'Y	U009_S004_S001	87
D1793645	GEAR:BRUSH ROLLER:Z15	U009_S004_S001 U009_S005	88 88
D1793647	PLAIN SHAFT BEARING:APPLY:REAR:ASS'Y	U009_S004_S001	89
D1793656	BLADE:APPLY:ASS'Y	U009_S004_S001	90
D1793669	GROUND PLATE:APPLY	U009_S004_S001	91
D1793681	HOLDER:COVER:COATING BAR:ASS'Y	U009_S004_S001	92
D1793851	TRANSPORT ROLLER:DRIVE	U014	15
D1794011	FUSING UNIT:208V:ASS'Y	U015_S001	116
D1794028	SUPPORTING PLATE:LEVER:PRESSURE:FRONT	U015_S001	117
D1794036	SUPPORTING PLATE:LEVER:PRESSURE:FRONT	U015_S001	118
D1794037	SUPPORTING PLATE:LEVER:PRESSURE:REAR	U015_S001	119
D1794038	LEVER:PRESSURE:FRONT:INNER	U015_S001	120
D1794040	LEVER:PRESSURE:REAR:INNER	U015_S001	121
D1794042	LEVER:PRESSURE:REAR:OUTER	U015_S001	122
D1794044	LEVER:PRESSURE:FRONT:OUTER	U015_S001	123
D1794047	HOLDER:HEATER:PRESSURE:REAR	U015_S001	124
D1794048	HOLDER:HEATER:PRESSURE:FRONT	U015_S001	125
D1794071	BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT	U015_S001	126
D1794072	BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR	U015_S001	127
D1794076	BRACKET:THERMISTOR:PRESSURE	U015_S001	128
D1794081	FUSING ENTRANCE GUIDE PLATE	U015_S001	129

## Exclusive Parts

Number	Part Name	Group	ID
	:LOWER		
D1794095	CLAMP:HARNESS:PRESSURE	U015_S001	130
D1794102	BRACKET:STRIPPER PAWLS:PRESSURE	U015_S001	131
D1794104	GUIDE PLATE:FUSING EXIT:LOWER	U015_S001	132
D1794156	HOLDER:THERMISTOR:HEAT ROLLER	U015_S001	133
D1794170	TAB:TERMINAL:187:4P	U015_S001	134
D1794180	HOLDER:HEATER:HEAT ROLLER:REAR	U015_S001	135
D1794181	HOLDER:HEATER:HEAT ROLLER:FRONT	U015_S001	136
D1794182	DISCHARGE BRUSH:HEAT ROLLER	U015_S001	137
D1794213	BRACKET:DRAWER:UPPER	U015_S001	138
D1794216	BRACKET:DRAWER:LOWER	U015_S001	139
D1794217	BRACKET:DRAWER:LOWER:AUXILIARY	U015_S001	140
D1794223	LEVER:PAPER EXIT UNIT:FRONT	U015_S001	141
D1794224	LEVER:PAPER EXIT UNIT:REAR	U015_S001	142
D1794228	SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER	U015_S001	143
D1794231	STOPPER:LEVER:FUSING/PAPER EXIT UNIT	U015_S001	144
D1794232	SHAFT:FUSING/PAPER EXIT UNIT	U015_S001	145
D1794235	TENSION SPRING:FUSING/PAPER EXIT UNIT	U015_S001	146
D1794236	TORSION SPRING:FUSING/PAPER EXIT UNIT:FRONT	U015_S001	147
D1794237	TORSION SPRING:FUSING/PAPER EXIT UNIT:REAR	U015_S001	148
D1794239	STRIPPER PLATE:ASS'Y	U015_S001	149
D1794255	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U015_S001	150
D1794271	COVER:FUSING UNIT:REAR:ASS'Y	U015_S001_S001	151
D1794273	COVER:FUSING UNIT:FRONT:ASS'Y	U015_S001_S002	152

Number	Part Name	Group	ID
D1794275	COVER:FUSING UNIT:UPPER:ASS'Y	U015_S001_S003	153
D1794277	DECAL:H-TEMP WARNING:FUSING	U015_S001_S003	154
D1794278	DECAL:FUSING UNIT:TCRU	U015_S001_S001	155
D1794280	COVER:FUSING/PAPER EXIT UNIT:ASS'Y	U015_S001	156
D1794311	WEB:CLEANING UNIT:ASS'Y	U015_S002	157
D1794312	FRAME:AUXILIARY	U015_S002	158
D1794313	COVER:WEB:CLEANING FELT	U015_S002_S001	159
D1794317	BRACKET:REAR:PIN	U015_S002	160
D1794330	BRACKET:REAR:WEB	U015_S002	161
D1794333	BRACKET:FRONT:AUXILIARY	U015_S002	162
D1794334	BRACKET:FRONT:WEB	U015_S002	163
D1794335	GEAR:Z50:ROLLING	U015_S002	164
D1794337	RING:WEB:CLEANING	U015_S002	165
D1794352	BRACKET:DRAWER:FUSING:UPPER:MAIN	U015	166
D1794353	BRACKET:DRAWER:FUSING:LOWER:MAIN	U015	167
D1794530	DRIVE ROLLER:COOLING UNIT:ENTRANCE:ASS'Y	U016	65
D1794535	DRIVE ROLLER:COOLING UNIT:EXIT	U016	66
D1794537	GUIDE PLATE:COOLING UNIT:ENTRANCE	U016	67
D1794538	BRACKET:CAP:HEAT PIPE:UPPER	U016	68
D1794539	BRACKET:CAP:HEAT PIPE:LOWER	U016	69
D1794550	BRACKET:DRIVE:EXIT	U016	70
D1794553	SHAFT:DRIVE:EXIT:PRESS FIT	U016	71
D1794555	BRACKET:DRIVE:EXIT:HOLDER	U016	72
D1794556	BRACKET:TENSIONER:EXIT	U016	73
D1794558	COVER:DC BRUSHLESS MOTOR:EXIT	U016	74
D1794731	GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y	U016	75
D1794740	GUIDE PLATE:EXIT:UPPER:ENTRANCE	U016	76

## Exclusive Parts

Number	Part Name	Group	ID
D1794742	SHAFT:GUIDE PLATE:EXIT:UPPER :OPEN AND CLOSE	U016	77
D1794743	GRIP:GUIDE PLATE:EXIT:UPPER	U016_S001	78
D1794746	BRACKET:CAM:ON-OFF	U016	79
D1794753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	U016	80
D1794754	STOPPER:GUIDE PLATE:REVERS E EXIT:LEFT LOWER	U016	81
D1794755	LEVER:LOCK:REVERSE EXIT:LEFT LOWER	U016	82
D1794757	SHAFT:LOCK:REVERSE EXIT:LEFT LOWER	U016	83
D1794758	LINK:ON-OFF:DRIVEN ROLLER:RE VERSE EXIT	U016	84
D1794759	SHAFT:ON-OFF:DRIVEN ROLLER: REVERSE EXIT	U016	85
D1794761	BRACKET:SOLENOID:GATE PAWL: SWITCHBACK	U016	86
D1794764	DC SOLENOID:GATE PAWL:SWITC HBACK	U016	87
D1794766	LINK:GATE PAWL:SWITCHBACK	U016	88
D1794768	GATE PAWL:SWITCHBACK	U016	89
D1794775	GUIDE PLATE:REVERSE EXIT:LEF T LOWER	U016	90
D1794780	GUIDE PLATE:REVERSE EXIT:LEF T LOWER:MIDDLE	U016	91
D1794783	GRIP:GUIDE PLATE:EXIT:REVERS E	U016_S002	92
D1794784	GUIDE PLATE:REVERSE:LOWER	U016	93
D1794785	GUIDE PLATE:EXIT:MIDDLE	U016	94
D1794788	GUIDE PLATE:REVERSE EXIT:ASS 'Y	U016_S003	95
D1794793	SHEET:TRANSPORT:REVERSE EX IT:EXIT	U016_S003	96
D1794796	GUIDE PLATE:REVERSE:UPPER	U016	97
D1794800	SHAFT:GATE PAWL:REVERSE	U016	98
D1794801	GATE PAWL:REVERSE	U016	99
D1794809	GATE PAWL:EXIT:REVERSE	U016	100

Number	Part Name	Group	ID
D1794810	PLATE:GATE PAWL:EXIT:REVERS E	U016	101
D1794811	SHAFT:GATE PAWL:EXIT:REVERS E	U016	102
D1794813	BRACKET:DC STEPPER MOTOR:O N-OFF	U016	103
D1794816	BRACKET:CAM:GATE PAWL	U016	104
D1794820	CAM:ON-OFF	U016	105
D1794821	LINK:GATE PAWL:EXIT:ENTRANC E	U016	106
D1794822	LINK:ON-OFF:REVERSE EXIT:CAM	U016	107
D1794830	BRACKET:CONTACT POINT:REVE RSE EXIT:FRONT	U016	108
D1794835	BRACKET:CONTACT POINT:REVE RSE EXIT:REAR	U016	109
D1794838	BRACKET:DRAWER:LEFT	U016	110
D1794840	TRANSPORT ROLLER:EXIT:ENTR ANCE	U016	111
D1794841	TRANSPORT ROLLER:EXIT:EXIT	U016	112
D1794842	TRANSPORT ROLLER:REVERSE	U016	113
D1794843	TRANSPORT ROLLER:REVERSE:E NTRANCE	U016	114
D1794847	BRACKET:CONNECTION:MAIN:EXI T	U016	115
D1794860	GUIDE PLATE:MAIN:EXIT	U016	116
D1794866	COVER:EXIT:EXIT	U016	117
D1794871	DECAL:PULL OUT:LEFT:D1	U001_S005	80
D1794872	DECAL:PULL OUT:LEFT LOWER:D 4	U016_S002	118
D1794873	DECAL:PULL OUT:LEFT:D5	U001_S005	81
D1794882	COVER:HARNESS:LEFT LOWER	U016	119
D1794884	SHEET:OPPOSED:PAPER FEED S ENSOR	U022	52
D1794886	PULLEY - 20Z	U016	120
D1795056	HDD:ASS'Y	U020	29
D1795079	COVER:C/T BOX:UPPER:ASS'Y	U020_S001	30
D1795406	PCB:IOB	U019	30
D1795412	PCB:TDRB	U010	72

## Exclusive Parts

Number	Part Name	Group	ID
D1795415	PCB:EDRB	U019	31
D1795422	PCB:DRB	U008	155
D1795427	PCB:RYB	U019	32
D1795435	PCB:URRB	U008	156
D1795440	PCB:CNB	U020	31
D1795445	AC CONTROL BOARD	U019	33
D1795452	PCB:BCU:ASS'Y	U020	32
D1795725	PCB:IMAGE PROCESSING UNIT	U020	33
D1795730	PCB:DCSW:ASS'Y	U019	34
D1795741	PCB:CTL:EXP:ASS'Y:(for D179)	U020	34
D1795913	ARM:SAFETY SWITCH	U019	35
D1795914	BRACKET:SAFETY SWITCH:FRONT	U019	36
D1795915	LEVER:SAFETY SWITCH:WELDING	U019	37
D1795917	BRACKET:SAFETY SWITCH	U019	38
D1795918	BRACKET:SAFETY SWITCH:REAR	U019	39
D1795919	HOLDER:COUNTER	U019	40
D1795920	BRACKET:MAIN SWITCH	U019	41
D1795922	BRACKET:POWER SUPPLY CORD:INLET:NOISE FILTER	U019	42
D1795923	PLATE:POWER SUPPLY CORD:INLET	ACCESSORIES	20
D1795924	COVER:SAFETY SWITCH:UPPER FRONT	U019	43
D1795956	COVER:PCB:C/T BOX	U020	35
D1795960	COVER:POWER SUPPLY UNIT:C/T BOX	U020	36
D1795961	COVER:C/T BOX	U020	37
D1795964	COVER:C/T BOX:LOWER	U020	38
D1795966	SEAL:COVER:C/T BOX:UPPER:A	U020_S001	39
D1795967	SEAL:COVER:C/T BOX:UPPER:B	U020_S001	40
D1795973	SEAL:COVER:C/T BOX:UPPER:C	U020_S001	41
D1796050	FLAT BELT-TRANSFER	U010	73
D1796051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U010	74
D1796057	ROLLER:TRANSFER:FRONT:ASS'Y	U010	75
D1796062	TENSION SPRING:PRESSURE:INT	U010	76

Number	Part Name	Group	ID
	ERMEDIATE TRANSFER		
D1796065	DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U010	77
D1796076	ROLLER:OPPOSED:PAPER:ASS'Y	U010	78
D1796080	ROLLER:OPPOSED:BELT CLEANING:ASS'Y	U010	79
D1796085	ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y	U010	80
D1796091	ROLLER:TENSION:ASS'Y	U010	81
D1796094	CASE:TENSION:ROLLER	U010	82
D1796095	SUPPORTING PLATE:CASE:TENSION:ROLLER	U010	83
D1796097	PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER	U010	84
D1796098	COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER	U010	85
D1796108	ROLLER:TRANSFER:PAPER:FRONT:ASS'Y	U010	86
D1796112	DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER	U010	87
D1796117	BRACKET:DRAWER:INTERMEDIATE TRANSFER	U010	88
D1796119	PULLEY:ON-OFF:TRANSFER ROLLER	U010	89
D1796122	BRACKET:ON-OFF:TRANSFER ROLLER	U010	90
D1796124	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	U010	91
D1796125	CAM:ON-OFF:TRANSFER:PAPER:REAR	U010	92
D1796127	FEELER:ON-OFF:TRANSFER:PAPER	U010	93
D1796140	LEVER:ON-OFF:ROLLER:FRONT	U010	94
D1796141	LEVER:ON-OFF:ROLLER:REAR	U010	95
D1796143	ARM:LEVER:ON-OFF:ROLLER	U010	96
D1796144	TENSION SPRING:SLIDE RAIL:TRANSFER	U010	97



## Exclusive Parts

Number	Part Name	Group	ID
D1796146	SHAFT:ON-OFF:INTERMEDIATE TRANSFER	U010	98
D1796147	CAM:ON-OFF:INTERMEDIATE TRANSFER	U010	99
D1796154	CASE:OPPOSED:TRANSFER ROLLER:FRONT	U010	100
D1796155	CASE:OPPOSED:TRANSFER ROLLER:REAR	U010	101
D1796156	COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR	U010	102
D1796157	SPRING PLATE:TRANSFER:OPPOSED:PAPER	U010	103
D1796160	GUIDE:INTERMEDIATE TRANSFER:RIGHT	U010	104
D1796161	GUIDE:INTERMEDIATE TRANSFER:LEFT:ASS'Y	U010	105
D1796164	PLATE:BLADE:BELT CLEANING	U010	106
D1796166	DRUM STAY:INTERMEDIATE TRANSFER:ASS'Y	U010	107
D1796173	SEAL:DUCT:DENSITY SENSOR	U010	108
D1796174	INNER COVER:INTERMEDIATE TRANSFER:LEVER	U010	109
D1796182	BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y	U010	110
D1796185	BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER	U010	111
D1796186	DRIVE WERE:DRIVEN ROLLER	U010	112
D1796187	FEELER:POSITIONING CONTROL:DRIVE WERE	U010	113
D1796188	BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL	U010	114
D1796191	HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER	Special Tools	13
D1796192	HOLDER:FLAT BELT-TRANSFER:BELT CLEANING	Special Tools	14
D1796195	LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U010	115
D1796196	SCALE:BRACKET:DRIVEN ROLLER	U010	116

Number	Part Name	Group	ID
	R:FRONT		
D1796197	HOLDER:DRIVEN ROLLER:FRONT	U010	117
D1796210	TRANSFER UNIT:ASS'Y	U012_S001	43
D1796230	CASE:TERMINAL:SEPARATION:ASS'Y	U012	44
D1796250	TRANSFER ROLLER	U012_S001	45
D1796291	INSULATING COVER:POWER PACK	U012	46
D1796292	COVER:POWER PACK	U012	47
D1796298	COIL SPRING:COATING BAR:2.2N	U012_S001	48
D1796300	SEPARATION CORONA:ASS'Y	U012_S001	49
D1796311	GEAR:TRANSFER ROLLER	U012_S001	50
D1796312	LEVER:PRESSURE:REAR:ASS'Y	U012	51
D1796314	LEVER:PRESSURE:FRONT:ASS'Y	U012	52
D1796324	GEAR:DRIVE:TRANSFER/SEPARATION UNIT	U012	53
D1796333	SHAFT:LEVER:PRESSURE:TRANSFER ROLLER	U012	54
D1796334	COIL SPRING:PRESSURE:TRANSFER UNIT	U012	55
D1796348	BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER	U012	56
D1796350	TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y	U012	57
D1796355	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR	U012	58
D1796356	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:FRONT	U012	59
D1796400	BELT CLEANING:ASS'Y	U011_S001	54
D1796410	SLIDE RAIL:CASE:TENSION:ROLLER	U022	53
D1796411	SEAL:TONER OUTLET SUB-UNIT	U022	54
D1796412	SEAL:HOLDER:CLEANING BLADE:UPPER	U011_S001	55
D1796413	SEAL:HOLDER:CLEANING BLADE:FRONT LOWER	U011_S001	56
D1796414	SEAL:HOLDER:CLEANING BLADE:REAR LOWER	U011_S001	57

## Exclusive Parts

Number	Part Name	Group	ID
D1796415	SEAL:HOLDER:CLEANING BLADE: LOWER	U011_S001	58
D1796416	SEAL:HOLDER:CLEANING BLADE: BEHIND	U011_S001	59
D1796461	TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y	U013_S003	40
D1796472	COVER:TONER OUTLET SUB-UNIT:ASS'Y	U013	41
D1796483	BRACKET:DRIVE SUB-UNIT:COLLECTION BOTTLE	U013	42
D1796487	DC MOTOR:BRUSHLESS:9.8W	U013	43
D1796491	GUIDE PLATE:COLLECTION BOTTLE:LOWER	U013	44
D1796498	DECAL:COLLECTION BOTTLE:CAUTION	U013_S004	45
D1796501	TONER OUTLET SUB-UNIT:PCU:ASS'Y	U013_S001	46
D1796521	BRACKET:TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER	U013	47
D1796523	BRACKET:VERTICAL TRANSPORT	U013	48
D1796525	BRACKET:IDLER	U013	49
D1796527	CAM:VERTICAL TRANSPORT:DIA15	U013	50
D1796528	TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y	U013_S002	51
D1796552	TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y	U013_S002	52
D1796590	COLLECTION BOTTLE:ASS'Y	U013_S004	53
D1796620	PAPER FEED UNIT:PAPER BANK:ASS'Y	U006_S001	294
		U006_S002	294
		U006_S003	294
D1796643	RAIL:TANDEM LCT:MIDDLE:ASS'Y	U006	295
D1796685	TANDEM LCT:RIGHT:NA:ASS'Y	U006_S009	296
D1796726	COVER:LED:MAIN	U006	297
D1796731	LEVER:PRESSURE:SLIDER	U006_S001	298
		U006_S002	298
		U006_S003	298

Number	Part Name	Group	ID
D1796734	BRACKET:SLIDER:CAM	U006_S001	299
		U006_S002	299
		U006_S003	299
D1796737	LEVER:PRESSURE RELEASE:REVERSE	U006_S001	300
		U006_S002	300
		U006_S003	300
D1796738	SLIDER:CAM:REVERSE	U006_S001	301
		U006_S002	301
		U006_S003	301
D1796739	LEVER:REVERSE:PRESSURE RELEASE:JOINT	U006_S001	302
		U006_S002	302
		U006_S003	302
D1796740	STAY:REVERSE:ASS'Y	U006_S001	303
		U006_S002	303
		U006_S003	303
D1796751	BRACKET:STM:MM56:TRANSPORT:LENGTHWISE	U006	304
D1796757	SHAFT:DRIVE	U006	305
D1796758	SYNCHRONOUS BELT:80S2M216	U006	306
D1796759	SHAFT:JOINT:CONNECTING:ASS'Y	U006	307
D1796761	SYNCHRONOUS BELT:60S2M226	U006	308
D1796762	SYNCHRONOUS BELT:60S2M166	U006	309
D1796763	SYNCHRONOUS BELT:80S2M300	U006	310
D1796764	SYNCHRONOUS BELT:80S2M242	U006	311
D1796765	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:EXIT	U006	312
D1796766	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:CONNECTING	U006	313
D1796771	GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y	U006_S004	314
D1796775	GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:UPPER	U006	315
D1796781	GUIDE PLATE:VERTICAL TRANSPORT:F1	U006	316
D1796783	GUIDE PLATE:VERTICAL TRANSPORT:F1:LOWER	U006	317
D1796784	GUIDE PLATE:VERTICAL TRANSPORT	U006	318

## Exclusive Parts

Number	Part Name	Group	ID
	ORT:F3		
D1796786	GUIDE PLATE:VERTICAL TRANSP ORT:F2	U006	319
D1796790	GUIDE PLATE:VERTICAL TRANSP ORT:F2:LOWER	U006	320
D1796797	COMPRESSION SPRING:JOINT:TR ANSPORT	U006	321
D1796798	DECAL:MISFEED REMOVAL:A2	U006_S007	322
D1796799	DECAL:MISFEED REMOVAL:A3	U006_S007	323
D1796812	GUIDE:PAPER FEED:COOLING	U022	55
D1796813	SHEET:GUIDE MILER:PAPER FEE D:COOLING	U022	56
D1796821	DUCT:DEVELOPMENT:VACUUM:F RONT	U021	26
D1796822	BRACKET:FAN:DEVELOPMENT:C OOLING:FRONT	U021	27
D1796823	DUCT:DEVELOPMENT:EXHAUST: MULTI-LANGUAGE:ASS'Y	U022	57
D1796831	DUCT:DEVELOPMENT:EXHAUST:F RONT	U021	28
D1796832	DUCT:DEVELOPMENT:EXHAUST: REAR	U021	29
D1796833	BRACKET:FAN:DEVELOPMENT:EX HAUST	U021	30
D1796834	SEAL:DUCT:DEVELOPMENT:EXHA UST:REAR RIGHT	U021	31
D1796835	EXTERIOR:LOUVER:CHARGE COR ONA	U021	32
D1796836	DUCT:CHARGE CORONA:CONNE CTING:LOWER:ASS'Y	U021_S001	33
D1796840	BRACKET:DUCT:CHARGE CORON A:VACUUM:UPPER	U021	34
D1796841	DUCT:CHARGE CORONA:VACUU M:CONNECTING:UPPER	U021	35
D1796842	FILTER:CHARGE CORONA:VACUU M	U021	36
D1796844	BRACKET:DUCT:CHARGE CORON A:VACUUM	U021	37

Number	Part Name	Group	ID
D1796845	DUCT:CHARGE CORONA:VACUU M:LOWER RIGHT	U021	38
D1796846	DUCT:CHARGE CORONA:VACUU M:LOWER LEFT	U021	39
D1796847	DUCT:CHARGE CORONA:VACUU M:MAIN:RIGHT	U021	40
D1796848	DUCT:CHARGE CORONA:VACUU M:MAIN:LEFT	U021	41
D1796849	SEAL:DUCT:CHARGE CORONA:VA CUUM:MAIN	U021	42
D1796850	DUCT:CHARGE CORONA:EXHAUS T:RIGHT:ASS'Y	U021	43
D1796852	DUCT:CHARGE CORONA:EXHAUS T:MIDDLE:ASS'Y	U021_S002	44
D1796856	DUCT:CHARGE CORONA:EXHAUS T:CONNECTING:FRONT	U021	45
D1796857	DUCT:CHARGE CORONA:EXHAUS T:CONNECTING:REAR	U021	46
D1796858	BRACKET:DUCT:CHARGE:EXHAU ST:UPPER	U021	47
D1796859	BRACKET:FAN:CHARGE:EXHAUST	U021	48
D1796860	DUCT:DEVELOPMENT:TONER:UP PER:ASS'Y	U021	49
D1796864	DUCT:DEVELOPMENT:TONER:AS S'Y	U021	50
D1796868	DUCT:CHARGE CORONA:EXHAUS T:MULTI-LANGUAGE:ASS'Y	U021	51
D1796873	DUCT:FLAT CONVEYER BELT:EXH AUST:UPPER	U021	52
D1796874	DUCT:FLAT CONVEYER BELT:EXH AUST:LOWER	U021	53
D1796875	BRACKET:DUCT:FLAT CONVEYER BELT:EXHAUST	U021	54
D1796876	DUCT:FLAT CONVEYER BELT:EXH AUST:SMALL:ASS'Y	U022	58
D1796880	DUCT:FLAT CONVEYER BELT:EXH AUST:CONNECTING:ASS'Y	U021_S003	55
D1796885	FAN:MAIN:EXHAUST:ASS'Y	U021_S004	56

## Exclusive Parts

Number	Part Name	Group	ID
		U021_S005	56
		U021_S006	56
D1796888	OZONE FILTER:MAIN:EXHAUST:RIGHT	U021	57
D1796889	FILTER:MAIN:EXHAUST:RIGHT	U021	58
D1796890	DUCT:MAIN:EXHAUST:FRONT	U021	59
D1796891	DUCT:MAIN:EXHAUST:REAR	U021	60
D1796892	COVER:DUCT:MAIN:EXHAUST	U021	61
D1796893	BRACKET:DUCT:MAIN:EXHAUST:LOWER	U021	62
D1796894	BRACKET:DUCT:FLAT CONVEYER BELT:CONNECTING:LEFT	U021	63
D1796896	DUCT:OPTICAL WRITING UNIT:VACUUM:FRONT	U021	64
D1796897	BRACKET:FAN:OPTICAL WRITING UNIT:COOLING	U021	65
D1796898	SEAL:DUCT:OPTICAL WRITING UNIT:VACUUM	U021	66
D1796908	OZONE FILTER:DUCT:MAIN:REAR	U021	67
D1796909	FILTER:DUCT:MAIN:REAR	U021	68
D1796910	SEAL:DUCT:LARGE	U021	69
		U021_S001	69
		U021_S002	69
D1796913	SEAL:INNER COVER:OPTICAL WRITING MD:COOLING	U001_S003	82
D1796914	SEAL:INNER COVER:DEVELOPMENT:COOLING	U001_S003	83
D1796917	SEAL:DUCT:MAIN:EXHAUST	U021	70
D1796918	SEAL:EXTERIOR:REAR:UPPER	U021	71
D1796927	DUCT:HEAT PIPE:EXHAUST	U021	72
D1796932	DUCT:HEAT SHIELD:FUSING:UPPER	U021	73
D1796934	DUCT:HEAT SHIELD:FUSING:LOWER	U021	74
D1796935	BASE:HEAT SHIELD:FUSING SUB-UNIT:SUB-ASS'Y	U021	75
D1796939	SEAL:DUCT:HEAT SHIELD:FUSING:A	U021	76

Number	Part Name	Group	ID
D1796940	BRACKET:FAN:EXIT:MIDDLE	U021	77
D1796942	BRACKET:FAN:SIDE	U021	78
D1796943	GUARD:FAN:SIDE:VACUUM	U021	79
D1796946	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:A	U021	80
D1796947	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT	U021	81
D1796948	PLATE:DUCT:EXHAUST:A:ASS'Y	U021	82
D1796953	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B	U021	83
D1796954	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT	U021	84
D1796955	PLATE:DUCT:EXHAUST:B:ASS'Y	U021	85
D1796963	BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y	U021_S007	86
D1796966	SEAL:DUCT:THERMOPILE:ENTRANCE:UPPER	U021_S007	87
D1796970	DUCT:THERMOPILE	U021	88
D1796971	SEAL:DUCT:THERMOPILE:ENTRANCE:LOWER	U021	89
D1796972	DUCT:THERMOPILE:ENTRANCE:ASS'Y	U021	90
D1796977	GUARD:FAN:OPTICAL WRITING UNIT	U021	91
D1796978	SEAL:EXTERIOR:REAR:SMALL	U021	92
D1796979	SEAL:DUCT:FAN:MM97	U021	93
		U021_S003	93
D1796981	BRACKET:DUCT:HEAT PIPE:EXIT:ASS'Y	U021	94
D1796984	DUCT:HEAT PIPE:EXIT	U021	95
D1796985	DUCT:HEAT PIPE:EXIT:MIDDLE	U021	96
D1796987	DUCT:HEAT PIPE:ENTRANCE:ASS'Y	U021_S008	97
D1796989	SEAL:DUCT:HEAT PIPE:ENTRANCE	U021	98
		U021_S008	98
D1796995	BRACKET:FAN:TRANSFER/SEPARATION UNIT:COOLING:REAR	U021	99
D1796999	FILTER:SPONGE:SIDE:VACUUM	U021	100

## Exclusive Parts

Number	Part Name	Group	ID
D1797023	GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:UPPER	U017	42
D1797050	GUIDE PLATE:DUPLEX:UPPER:LEFT	U017	43
D1797053	GUIDE PLATE:DUPLEX:UPPER:MIDDLE	U017	44
D1797056	GUIDE PLATE:DUPLEX:UPPER:RIGHT	U017	45
D1797060	GATE PAWL:DUPLEX:ENTRANCE	U017	46
D1797061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	U017	47
D1797062	GUIDE PLATE:DUPLEX:ENTRANCE:UPPER	U017	48
D1797066	GUIDE PLATE:DUPLEX:ENTRANCE:LOWER	U017	49
D1797070	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:LEFT	U017	50
D1797071	SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE	U017	51
D1797075	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT	U017	52
D1797076	GUIDE PLATE:DUPLEX:LOWER	U017	53
D1797081	BRACKET:DC STEPPER MOTOR:DUPLEX:LEFT	U017	54
D1797082	BRACKET:DC STEPPER MOTOR:DUPLEX:RIGHT	U017	55
D1797083	SHAFT:MISFEED REMOVAL:DUPLEX	U016 U017	121 56
D1797084	BRACKET:MISFEED REMOVAL:DUPLEX	U016 U017	122 57
D1797085	TRANSPORT ROLLER:DUPLEX	U017	58
D1797093	DECAL:PULL OUT:LEFT:Z1	U001_S005	84
D1797094	DECAL:PULL OUT:LEFT:Z2	U017	59
D1797095	DECAL:REVERSE:E	U001_S009	85
D1797096	BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN	U017	60
D1797098	BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN	U017	61

Number	Part Name	Group	ID
D1797102	GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:LOWER	U017	62
D1797103	DRUM STAY:RECEIVING SUB-UNIT:REVERSE	U017	63
D1797114	GUIDE PLATE:REVERSE:DUPLEX:DRIVE	U017	64
D1797116	GUIDE PLATE:REVERSE:DUPLEX:DRIVEN	U017	65
D1797118	GUIDE PLATE:REVERSE:DUPLEX:LEFT	U017	66
D1797120	TRANSPORT ROLLER:REVERSE:DUPLEX	U017	67
D1797131	BRACKET:ROLLER:PEEN	U017	68
D1797211	OPERATION PANEL:NA:ASS'Y	U002_S001	41
D1797220	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	42
D1797233	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	43
D1797235	COVER:OPERATION PANEL:REAR UPPER	ACCESSORIES	21
D1797250	PCB:LCDCAR2FT:ASS'Y	U002_S001	44
D1797255	PCB:SVGA:SDUSB:ASS'Y	U002_S001	45
D1797270	PCB:IOKEY:ASS'Y	U002_S001	46
D1797299	LCD:10.4SVGA_SH	U002_S001	47
D1797330	COVER:REAR	U002_S001	48
D1797331	KEYTOP:FUNCTION	U002_S001	49
D1797332	KEYTOP:HOME	U002_S001	50
D1797333	LENS:STATUS DISPLAY	U002_S001	51
D1797334	LENS:POWER SOURCE	U002_S001	52
D1797335	KEYTOP:OPTION:C	U002_S001	53
D1797350	PLATE:LOGO:RIC	ACCESSORIES	22
D1797362	DECAL:FUNCTION:MULTI-LANGUAGE:NA	ACCESSORIES	23
D1797387	GASKET:4X4:L7	U002_S001	54
D1797388	GASKET:4X4:L33	U002_S001	55
D1797389	GASKET:7X2:L15	U002_S001	56
D1797390	GASKET:10X10:L38	U002_S001	57
D1797512	COVER:PAPER TRAY:NO.2	U006	324

## Exclusive Parts

Number	Part Name	Group	ID
D1797513	COVER:PAPER TRAY:NO.3	U006	325
D1797518	SHAFT:STOPPER:PAPER TRAY	U006	326
D1797519	BRACKET:STOPPER:PAPER TRAY	U006	327
D1797540	SCREW:DIA6:M4X3:ADHESIVE	U006	328
D1797550	COVER:PAPER TRAY:NO.1:UPPER	U006	329
D1797551	COVER:PAPER TRAY:NO.1	U006	330
D1797560	JOINT:LINK:UN LOCK	U006	331
D1797561	ARM:LINK:LEFT	U006	332
D1797562	ARM:LINK:RIGHT	U006	333
D1797564	BRACKET:SLIDER:GRIP:UPPER	U006	334
D1797566	BRACKET:ARM:LINK:RIGHT	U006	335
D1797573	BRACKET:ARM:UN LOCK	U006	336
D1797574	SHAFT:ARM:UN LOCK	U006	337
D1797576	ARM:LINK:UN LOCK	U006	338
D1797579	COVER:GRIP:INNER BACK	U006	339
D1797580	STAY:COVER:TANDEM LCT	U006	340
D1797585	STOPPER:TANDEM LCT	U006	341
D1797591	PLATE:TRANSPARENT:LED	U006	342
D1797596	DIFFUSION PLATE:LED	U006	343
D1797597	COVER:LED	U006	344
D1797671	DECAL:CAUTION CHART:COPY:ORIGINAL:NA	ACCESSORIES	24
D1797680	MODEL NAME PLATE:PRO_8100EX	U001	86
D1797681	MODEL NAME PLATE:PRO_8100S	U001	87
D1797703	ADF:ASS'Y	U003_S001	80
D1799510	OPC DRUM	U009	93
D1799590	NVRAM	U020	42
D1799640	Developer Black	U009	94
D1805741	PCB:CTL:EXP:ASS'Y:(for D180)	U020	43
D1807681	MODEL NAME PLATE:PRO_8110S	U001	88
D1815741	PCB:CTL:EXP:ASS'Y:(for D181)	U020	44
D1817681	MODEL NAME PLATE:PRO_8120S	U001	89
D3551196	ROLLER:DETENT	U006_S004_S001	345
		U006_S004_S002	345
D3551333	SHIELDING PLATE:SAFETY SWITCH:DOOR	U001_S001	90
D3553810	BRACKET:DETENT:RIGHT:ASS'Y	U006_S004_S001	346

Number	Part Name	Group	ID
D3553828	HOLDER:STAY:GUIDE PLATE	U006_S004	347
D3553840	BRACKET:DETENT:ASS'Y	U006_S004_S002	348
D3553844	SHOE:HANDLE:RELEASE	U006	349
D3553858	TORSION SPRING:GUIDE PLATE:16N	U006_S004	350
D3775852	BRACKET:NIC:VC2:ENGINE	ACCESSORIES	25
D4122653	BUSHING:DIA6	U003_S001	81
D4122662	SPACER:GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE	U003_S001_S003	82
D4122669	TENSION SPRING:GUIDE PLATE:PRESSURE:2N	U003_S001	83
D4123145	TENSION SPRING:LEVER:MISFEED REMOVAL	U003_S001	84
D4342535	TORSION SPRING:PROOF TRAY	U008	157
D5161326	DECAL:PAPER TRAY:DESIGN SKETCH:3	U006	351
D5163823	TIMING BELT:60S2M146	U017	69
D5165200	PCB:LED:ASS'Y	U006	352
D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	U003_S001	85
D5406121	FULL DUG POINT SCREW:FIX:HINGE	U003	86
D5412121	PAPER FEED BELT	U003_S001_S001	87
D5412241	REVERSE ROLLER:PAPER FEED	U003_S001	88
D5431313	COMPRESSION SPRING:HINGE:LEFT	U003_S001	89
D5431625	GEAR:Z24:SEPARATION	U003_S001	90
D5431717	SHAFT:PULLEY:SCANNING:EXIT	U003_S001	91
D5431821	TIMING PULLEY:T33/Z24	U003_S001	92
D5431822	FLANGE:DIA24	U003_S001	93
D5433314	SHEET:SCANNING:ENTRANCE:MIDDLE	U003_S001	94
D5433631	ROLLER:SCANNING:BEHIND:ASS'Y	U003_S001	95
D5433635	GEAR:ROLLER:SCANNING:BEHIND	U003_S001	96
D5434382	COMPRESSION SPRING:PULL OUT	U003_S001	97

## Exclusive Parts

Number	Part Name	Group	ID
D5434393	CUSHION:GUIDE PLATE:ENTRANCE:PAPER FEED:INNER BACK	U003_S001	98
D5435125	SPRING PLATE:CABLE:CONTACT IMAGE SENSOR	U003_S001	99
D5481243	STAND:UN LOCK	U001	91
D6421454	FEELER:APS	U003_S001	100
D6831320	HINGE:LEFT:ASS'Y	U003_S001	101
D6831350	HINGE:RIGHT:ASS'Y	U003_S001	102
D6831362	COMPRESSION SPRING:HINGE:RIGHT	U003_S001	103
D6831385	BRACKET:SAFETY SWITCH:PAPER FEED	U003_S001	104
D6831386	SHAFT:CONTACT POINT:ON OFF DETECTOR:PAPER FEED	U003_S001	105
D6831387	TENSION SPRING:ON OFF DETECTOR:PAPER FEED	U003_S001	106
D6831413	BRACKET:SAFETY SWITCH	U003_S001	107
D6831414	SPRING PLATE:SAFETY SWITCH	U003_S001	108
D6831415	FEELER:SENSOR:ON OFF DETECTOR	U003_S001	109
D6831451	HOLDER:FEELER:APS	U003_S001	110
D6831480	BRACKET:SHEET:CONTACT IMAGE SENSOR:ASS'Y	U003_S001	111
D6831614	BRACKET:MOTOR:PAPER FEED	U003_S001	112
D6831615	STAY:MOTOR:PAPER FEED	U003_S001	113
D6831617	DC MOTOR:ASS'Y:20W:BRUSHLESS	U003_S001	114
D6831620	SHAFT:SEPARATION:DRIVE:INPUT:SUB-ASS'Y	U003_S001	115
D6831632	SHAFT:REVERSE ROLLER:SUB-ASS'Y	U003_S001	116
D6831635	GEAR:REVERSE ROLLER:DRIVE	U003_S001	117
D6831640	SHAFT:INPUT:PAPER FEED:SUB-ASS'Y	U003_S001	118
D6831642	TIMING PULLEY:IDLER:PULL OUT	U003_S001	119
D6831643	GEAR:INPUT:PAPER FEED	U003_S001	120
D6831644	SPACER:SHAFT:INPUT:PAPER FEED	U003_S001	121

Number	Part Name	Group	ID
D6831671	BRACKET:MOTOR:PICK UP	U003_S001	122
D6831675	DC STEPPER MOTOR:DIA42:T15:52M:ASS'Y	U003_S001	123
D6831680	CAM:PICKUP	U003_S001	124
D6831682	TIMING PULLEY:PICKUP:DRIVE	U003_S001	125
D6831691	GEAR:PAPER FEED:COUPLING	U003_S001	126
D6831711	BRACKET:MOTOR:PULL OUT	U003_S001	127
D6831718	STAY:MOTOR:PULL OUT	U003_S001	128
D6831762	BRACKET:MOTOR:MIDDLE	U003_S001	129
D6831766	DC MOTOR:10W:BRUSHLESS	U003_S001	130
D6831811	BRACKET:MOTOR:SCANNING:EXIT	U003_S001	131
D6831813	TIMING PULLEY:COUPLING:SCANNING:INNER BACK	U003_S001	132
D6831814	TIMING PULLEY:COUPLING:EXIT	U003_S001	133
D6831822	DC MOTOR:20W:SCANNING:20W:BRUSHLESS	U003_S001	134
D6831841	BRACKET:TENSIONER:SCANNING:INNER BACK	U003_S001	135
D6831845	PULLEY:IDLER:DIA14	U003_S001 U013	136 54
D6831851	BRACKET:TENSIONER:SCANNING:FRONT	U003_S001	137
D6831855	TIMING PULLEY:TENSIONER:SCANNING:FRONT	U003_S001	138
D6831856	TENSION SPRING:TENSION:SCANNING:FRONT	U003_S001	139
D6831912	BRACKET:HINGE:RIGHT	U003_S001	140
D6832110	ROLLER:PULL OUT:DRIVE	U003_S001	141
D6832112	TIMING PULLEY:ROLLER:PULL OUT:DRIVE	U003_S001	142
D6832210	ROLLER:MIDDLE:DRIVE	U003_S001	143
D6832221	GEAR:IDLER:Z18	U003_S001_S001	144
D6832222	STOPPER:SHAFT:SEPARATION:DRIVE	U003_S001	145
D6832224	GUIDE:PAPER FEED:ENTRANCE:FRONT	U003_S001_S001	146
D6832228	PICKUP ROLLER	U003_S001_S001	147

## Exclusive Parts

Number	Part Name	Group	ID
D6832229	TIMING PULLEY:GEAR:T19/Z23	U003_S001_S001	148
D6832231	BRACKET:PICKUP	U003_S001_S001	149
D6832232	TIMING PULLEY:PICKUP:T21	U003_S001_S001	150
D6832233	BRACKET:PAPER FEED BELT	U003_S001_S001	151
D6832235	SHAFT:PICKUP:SUB-ASS'Y	U003_S001_S001	152
D6832236	SHEET:BRACKET:PICKUP:INNER BACK	U003_S001_S001	153
D6832240	GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y	U003_S001_S001_S001	154
D6832242	SHEET:GUIDE:PAPER FEED:INNER BACK	U003_S001_S001_S001	155
D6832272	LEVER:PICKUP ROLLER:RISE	U003_S001_S001	156
D6832311	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	U003_S001	157
D6832393	HOLDER:ORIGINAL TABLE	U003_S001	158
D6832417	SHEET:ENTRANCE:SEPARATION PAD	U003_S001	159
D6832510	GUIDE PLATE:PAPER FEED:LOWER:ASS'Y	U003_S001	160
D6832728	STOPPER:RELEASE:SHAFT:BASE	U003_S001	161
D6832729	JOINT:RISING TRAY:AUXILIARY	U003_S001	162
D6832733	FEELER:SENSOR:ORIGINAL SENSOR	U003_S001	163
D6832742	CUSHION:STOPPER PAWL	U003_S001	164
D6832743	SHEET:CUSHION:STOPPER PAWL	U003_S001	165
D6832747	PAD:SIDE FENCE:SMALL	U003_S001	166
D6832748	PAD:SIDE FENCE:LARGE	U003_S001	167
D6832752	LEVER:RISE:BASE	U003_S001	168
D6832755	SHAFT:RISE:BASE:SUB-ASS'Y	U003_S001	169
D6832781	ORIGINAL TABLE:BEHIND	U003_S001	170
D6832912	FEELER:PAPER SIZE SENSOR	U003_S001	171
D6833111	ROLLER:SCANNING:ENTRANCE:DRIVE	U003_S001	172
D6833150	ROLLER:SCANNING:EXIT:DRIVE:ASS'Y	U003_S001	173
D6833155	TIMING PULLEY:ROLLER:SCANNING:EXIT:DRIVE	U003_S001	174
D6833221	GUIDE:SCANNING:UPPER	U003_S001	175

Number	Part Name	Group	ID
D6833251	GROUND PLATE:ROLLER	U003_S001	176
D6833260	SHEET:SCANNING:EXIT:UPPER:ASS'Y	U003_S001	177
D6833311	BRACKET:GUIDE:SCANNING:UPPER	U003_S001	178
D6833350	GUIDE PLATE:SCANNING	U003_S001	179
D6833361	SPRING PLATE:GUIDE PLATE:SCANNING	U003_S001	180
D6833411	GUIDE:SCANNING:ENTRANCE:LOWER:SUB-ASS'Y	U003_S001	181
D6833421	BASE:SCANNING:ENTRANCE:LOWER	U003_S001	182
D6833422	LEVER:PRESSURE RELEASE	U003_S001	183
D6833510	SHAFT:LEVER:MISFEED REMOVAL:ASS'Y	U003_S001	184
D6833616	BRACKET:DISCHARGE BRUSH	U003_S001	185
D6833621	GUIDE:EXIT:LOWER:SUB-ASS'Y	U003_S001	186
D6833641	GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y	U003_S001_S002	187
D6833643	COMPRESSION SPRING:CONTACT IMAGE SENSOR:EXIT	U003_S001_S002	188
D6833644	SHEET:GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER	U003_S001_S002	189
D6833645	ROLLER:MIDDLE:DRIVEN	U003_S001 U003_S001_S002	190
D6833651	COVER:SCANNING:EXIT	U003_S001	191
D6833661	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	U003_S001_S003	192
D6833666	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:FRONT	U003_S001_S003	193
D6833667	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:REAR	U003_S001_S003	194
D6833710	ROLLER:CONTACT IMAGE SENSOR:EXIT:DRIVE:PRESS FIT	U003_S001	195
D6833714	TIMING PULLEY:ROLLER:CIS:EXIT:DRIVE	U003_S001	196
D6833715	TIMING PULLEY:ROLLER:CIS:EXIT:FRONT	U003_S001	197



## Exclusive Parts

Number	Part Name	Group	ID
D6833811	GUIDE PLATE:EXIT:UPPER	U003_S001	198
D6833812	DISCHARGE BRUSH:EXIT	U003_S001	199
		U003_S001_S003	199
D6833911	ROLLER:EXIT:DRIVE	U003_S001	200
D6833915	TIMING PULLEY:ROLLER:EXIT:DRIVE	U003_S001	201
D6834323	SHAFT:CONTACT POINT:GUIDE:PAPER FEED	U003_S001	202
D6834325	BRACKET:GUIDE:PAPER FEED:FRONT	U003_S001	203
D6834328	BRACKET:GUIDE:PAPER FEED:INNER BACK	U003_S001	204
D6834341	BRACKET:PULL OUT:DRIVEN	U003_S001	205
D6834343	PRESSURE PLATE:PICKUP	U003_S001_S005	206
D6834344	COMPRESSION SPRING:PICKUP:2.1N	U003_S001_S005	207
D6834345	DISCHARGE BRUSH:EXIT:L37	U003_S001	208
D6834350	DRIVEN ROLLER:PULL OUT	U003_S001	209
D6834351	LINK:STOPPER:COVER:PAPER FEED	U003_S001_S005	210
D6834361	SHAFT:CONTACT POINT:GRIP	U003_S001_S005	211
D6834367	GROUND PLATE:HOOK:INNER BACK	U003_S001_S005	212
D6834372	HOOK:CONTACT POINT:FRONT:GRIP	U003_S001_S005	213
D6834374	HOOK:CONTACT POINT:INNER BACK:GRIP	U003_S001_S005	214
D6834421	SHAFT:EXIT:DRIVEN	U003_S001	215
D6834430	ROLLER:EXIT:DRIVEN	U003_S001	216
D6834441	HOLDER:CUSHION:PRESSURE PLATE	U003_S001	217
D6834442	TAPE:PRESSURE PLATE	U003_S001	218
		U003_S001_S006	218
D6834711	GUIDE PLATE:PRESSURE PLATE:LEFT	U003_S001_S004	219
D6834720	PRESSURE PLATE:ASS'Y	U003_S001_S004	220
D6834722	CUSHION:TAPE:SMALL	U003_S001_S004	221
D6834724	CUSHION:PRESSURE PLATE:LARGE	U003_S001_S004	222

Number	Part Name	Group	ID
	GE		
D6834725	CUSHION:PRESSURE PLATE:SMALL	U003_S001_S004	223
D6835111	GUIDE:HARNESS:MAIN	U003_S001	224
D6835121	GUIDE:HARNESS:SUB	U003_S001	225
D6835860	CONTACT IMAGE SENSOR:ASS'Y	U003_S001	226
D6844142	TIMING BELT:60S2M174	U017	70
D7265002	SD-CARD:PSUNIT:EXP:ASS'Y	U020	45
D7312200	SHAFT:SEPARATION:ASS'Y	U003_S001_S001	227
D7312239	COVER:PICKUP ROLLER	U003_S001_S001	228
D7312734	COVER:LOWER:BASE	U003_S001	229
D7312746	SIDE FENCE:ORIGINAL TABLE	U003_S001	230
D7312751	RAIL:SIDE FENCE	U003_S001	231
D7312771	ORIGINAL TABLE:FACE FRONT	U003_S001	232
D7312911	GUIDE PLATE:PULL OUT:LOWER	U003_S001	233
D7312912	GUIDE PLATE:PULL OUT:LOWER:DOUBLE FEED SENSOR	U003_S001	234
D7313511	HOOK:OPTICAL READING UNIT:FRONT	U003_S001	235
D7314111	COVER:FRONT	U003_S001	236
D7314112	COVER:FRONT RIGHT	U003_S001	237
D7314211	COVER:REAR	U003_S001	238
D7314312	GUIDE:PAPER FEED:UPPER	U003_S001	239
D7314313	GUIDE:PAPER FEED:UPPER:DOUBLE FEED SENSOR	U003_S001	240
D7314336	CUSHION:STOPPER:FEELER:ORIGINAL SENSOR	U003_S001_S005	241
D7314352	BRACKET:PRESSURE:PICKUP	U003_S001_S005	242
D7314370	COVER:PAPER FEED:ASS'Y	U003_S001_S005	243
D7314371	GRIP:COVER:PAPER FEED	U003_S001_S005	244
D7314397	BRACKET:DOUBLE FEED SENSOR:RECEIVER:35ANG	U003_S001	245
D7314398	SPRING PLATE:DOUBLE FEED SENSOR	U003_S001	246
D7314411	TRAY:EXIT	U003_S001	247
D7314412	TRAY:EXIT:AUXILIARY:LARGE	U003_S001	248
D7314413	TRAY:EXIT:AUXILIARY:SMALL	U003_S001	249
D7314510	COVER:LOWER:ASS'Y	U003_S001_S006	250

## Exclusive Parts

Number	Part Name	Group	ID
D7314611	COVER:LEFT LOWER	U003_S001	251
D7315210	PCB:URRB:DOCUMENT FEEDER:ASS'Y	U003_S001	252
D7315310	PCB:URTB:DOCUMENT FEEDER:ASS'Y	U003_S001	253
		U008	158
D7315411	PCB:URB:DOCUMENT FEEDER:ASS'Y	U003_S001	254
D7315510	PCB:MAIN CONTROL BOARD:DOCUMENT FEEDER:ASS'Y	U003_S001	255
D7316011	DECAL:SIZE:ORIGINAL	U003_S001	256
D7316022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	ACCESSORIES	26
D7316031	DECAL:SET:ORIGINAL TABLE	U003_S001	257
D7316041	DECAL:BASE:ORIGINAL	U003_S001	258
D7316051	DECAL:DESIGN SKETCH:MISFEED REMOVAL:P	U003_S001	259
D7316241	DECAL:STOPPER:SEPARATION UNIT	U003_S001	260
G0143291	SNAP RING - PICK UP	U010	118
G0291982	LD DECAL	U005_S001	3
		U009_S003	95
		U018	64
G0602296	BALL BEARING:8X16X5MM	U008	159
G0602652	BUSHING - M4	U003_S001	261
		U003_S001_S002	261
G0703088	SPACER:DEVELOPMENT ROLLER	U008	160
G0801169	SCREW:M3	U011_S001_S001	60
G1335793	RAIL:RIGHT	U020	46
G1335794	RAIL:LEFT	U020	47
G1781138	SCREW WITH WASHER:M6X14	U022	59
G1781141	HOLDER:STAND:M20	ACCESSORIES	27
G1781268	ANTISTATIC BRUSH:DRUM	U018	65
G1781282	GEAR:CHARGE:CLEANER:Z51	U009	96
G1781289	FLY WHEEL:DRUM	U018	66
G1781291	JOINT:TRANSPORT SCREW:NO.2	U018	67
G1781307	JOINT:DEVELOPMENT ROLLER:DRIVE	U018	68
G1781311	TERMINAL:CHARGE	U009	97

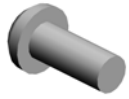
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G1781313	SPRING:PLATE:RIGHT:CHARGE	U009	98
G1781316	SPRING:PLATE:LEFT:CHARGE	U009	99
G1781602	ARM:SAFETY SWITCH:UPPER:ASS'Y	U001	92
G1782500	GRID:CHARGE CORONA	U009_S001	100
G1782502	CUSHION:CORONA WIRE	U009_S001	101
G1782507	CLEANER:GRID:ASS'Y	U009_S001	102
G1782510	CLEANER:CORONA WIRE:ASS'Y	U009_S001	103
G1782512	COVER:END BLOCK:FRONT	U009_S001	104
G1782516	END BLOCK:CHARGE CORONA:FRONT	U009_S001	105
G1782521	SLIDER:CLEANER:CHARGE CORONA:ASS'Y	U009_S001	106
G1782522	RING:SLIDER	U009_S001	107
G1782570	SCREW SHAFT:CHARGE CORONA:ASS'Y	U009_S001	108
G1782605	TENSION SPRING:CORONA WIRE	U009_S001	109
G1783330	GEAR:IDLER:DEVELOPMENT ROLLER:ASS'Y	U009_S002	110
G1783332	GEAR:DEVELOPMENT ROLLER	U009_S002	111
G1783356	GEAR:JOINT:DEVELOPMENT UNIT	U009_S002	112
G1783593	TENSION SPRING:STOPPER	U016	123
G1783672	CAP:PIPE:DISCHARGE USED TONER	U009_S004	113
G1783685	HOLDER:SHAFT:CLEANING BLADE:REAR	U009_S004	114
G1783707	SHEET:COATING BAR:2	U009_S004_S001	115
G1783713	BUSHING:APPLY	U009_S004_S001	116
G1783734	GUIDE PLATE:ARM	U009_S004_S001	117
G1783781	GUIDE:COATING BAR	U009_S004_S001	118
G1783870	TIMING PULLEY:T30	U014	16
G1784018	CASE:COATING BAR:TRANSFER ROLLER	U012_S001	60
G1784636	TIMING BELT:S2M134_67	U014	17
G1784669	BRACKET:MAGNET CATCH:DUPLICATE	U017	71
G1784759	BRACKET:LOCK:EXIT	U022	60
G1784808	BRACKET:PRESSURE:ROLLER	U017	72

## Exclusive Parts

Number	Part Name	Group	ID
G1784817	SPRING:PRESSURE:ROLLER:DUPLEX	U017	73
G1784818	SPRING:PULL OUT:LOCK:EXIT	U022	61
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U016	124
G1784828	STAY:LOCK:LEVER:LEFT LOWER	U016	125
G1784890	SPRING PLATE:DUPLEX:GUIDE:LOWER	U017	74
G1784895	SHEET:DUPLEX:SPRING PLATE	U017	75
G1784900	COVER:DC STEPPER MOTOR:MM56	U008 U016	161 126
G1784908	COIL SPRING:LEFT LOWER:LOCK	U016	127
G1784909	SCREW:TRANSPORT	U022	62
G1784912	PULLEY:S2M:30T	U006	353
G1784916	SCREW:ROUND POINT	U017	76
G1786621	COVER:RELEASE PLATE:BLADE	U011_S001	61
G1786767	COATING BAR:TRANSFER ROLLER	U012_S001	61
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U016	128
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U022	63
G1787618	PLATE:FIX:BAND	U017	77
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U008	162
G1787664	SPACER	U008	163
G3631105	DETENT ROLLER SHAFT	U006_S004_S001 U006_S004_S002	354 354
G4042810	SPRING PLATE - 2ND MIRROR	U004_S002	60
G5701225	SENSOR SHIELDING PLATE	U004	61
GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	U009_S002	119
GA082010	BUSHING:DIA6:DIA10:9	U013	55
GW010007	PHOTO REFLECTION SENSOR:EXIT	U006 U008 U016 U017	355 164 129 78
GW010009	DENSITY SENSOR	U010	119
GW230008	TONER END SENSOR	U007_S001	89

Number	Part Name	Group	ID
GX060019	STEPPER MOTOR:PM42L048RBG8	U007_S001	90
GX640024	FAN MOTOR - DC 3.12W	U020 U021 U021_S004 U021_S005 U021_S006	48 101 101 101 101
GX640028	FAN MOTOR DC24V 1.92W	U008 U021	165 102
H0602126	BUSHING - M6X7	U003_S001_S001	262
H0722216	COMPRESSION SPRING	U016	130
H5194238	SPACER:ROLLER:CONNECTING	U008	166
J0155505	DRAWER:CONNECTOR:USED DEVELOPER:PLUG	U009_S004_S001	120
M0261778	GUIDE:FFC	U004	62
M0261815	CLAMP:MIRROR:NO.1	U004_S001	63
M0447747	CAP:COVER:REAR	U001	93
M0771766	KNOB:VARIABLE RESISTOR	U002_S001	58
M0771767	KEYTOP:START	U002_S001	59
M0771768	KEYTOP:10KEY	U002_S001	60
M0771769	KEYTOP:RESET SWITCH	U002_S001	61
M0771800	TOUCH PANEL:10.4INCH	U002_S001	62
M0771861	TUBE TYPE LAMP:TAC:ASS'Y	U001	94
M0774200	MECHANICAL ROLLER CLUTCH:ROLLER	U015_S002	168
M0774821	TRANSPORT BELT:COOLING	U016	131
M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	U008	167
M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	U008	168
M3644131	TIMING BELT:B40S2M160	U003_S001	263
VSSG9002	FLUOTRIBO MG Grease	Special Tools	15

## Standard Parts



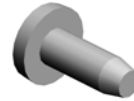
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03130120N  
PAN HEAD SCREW:M3X12



03140120N  
SCREW - M4X12



03140180N  
PAN HEAD SCREW:M4X18



03520040N  
SCREW:M2X4



03530040N  
SCREW - M3X4



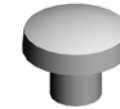
03530060N  
BIND SCREW - M3X6



03530100N  
SCREW-M3X10



03530120N  
SCREW M3X12



03540040N  
SCREW-M4X4



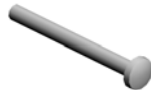
03540060N  
SCREW-M4X6



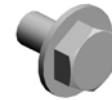
03540080N  
SCREW:M4X8



03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03603005N  
SCREW - M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



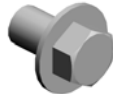
03603010N  
SCREW:M3X10



03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6



03604008N  
SCREW - M4X8



03604010N  
SCREW:M4X10



03604012N  
SCREW:M4X12

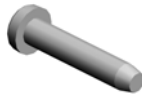


03604014N  
SCREW - M4X14

## Standard Parts



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04513006N  
TAPPING SCREW - 3X6



04513010N  
TAPPING SCREW:3X10



04513014N  
TAPPING SCREW:3X14



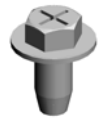
04513020N  
TAPPING SCREW:3X20



04513030N  
TAPPING SCREW:3X30



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04523008N  
TAPPING SCREW - M3X8



04523010P  
BINDING SELF-TAPPING SC  
REW:3X10



04524008N  
TAPPING SCREW:M4X8



04524010N  
BINDING SELF-TAPPING SC  
REW:4X10



04533006N  
TAPPING SCREW - M3X6



04534006N  
BINDING SELF TAPPING SC  
REW:4X6



04534008N  
BINDING SELF TAPPING SC  
REW:4X8



04543006Q  
TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543014Q  
TAPPING SCREW:3X14



04543030Q  
TAPPING SCREW:ROUND P  
OINT:3X30



04544006Q  
TAPPING SCREW:4X6

## Standard Parts



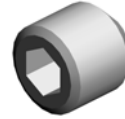
04544008Q  
TAPPING SCREW - M4X8



04544010N  
TAPPING SCREW:ROUND P  
OINT:4X10



04583008N  
HEXAGON HEAD TAPPING S  
CREW:3X8



05730030E  
HEXAGON HEADLESS SET S  
CREW - M3X3



06330120G  
PARALLEL PIN - 3X12



06330140G  
PARALLEL PIN - 3X14



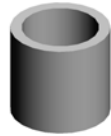
06330200G  
PIN - M3X20



07010060N  
WASHER DIA6



07050040N  
WASHER:DIA4



07074050N  
BUSHING - 4X5



07080060N  
WASHER:DIA6



07080080N  
WASHER-DIA8



07200025E  
RETAINING RING - M2.5



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07250200E  
RETAINING RING C - M20



07250250E  
RETAINING RING C - M25



07250300E  
RETAINING RING C - M30



07270060E  
RETAINING RING - M6



07330608  
PLAIN SHAFT BEARING:DIA6  
X8



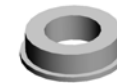
07403012  
BALL BEARING - 12X28X8



07403808  
BALL BEARING - 8X16X5MM



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



07413708  
BALL BEARING - 8X12X3.5M  
M

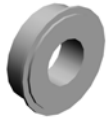


07423808  
BALL BEARING - 8X16X5

## Standard Parts



07433806  
RADIAL BALL BEARING: DIA6  
XDIA13X5



07433808  
RADIAL BALL BEARING: DIA8  
XDIA16X5



08010237  
HEXAGONAL BOLT: DOUBLE  
SCREW: M4X12



08025220  
TAPPING SCREW - M4X8



08025312  
TAPPING SCREW: WASHER: 3  
X10



08025330  
PAN HEAD WITH COLLAR TA  
PPING SCREW: PF:4X10



08030058  
STEPPED SCREW



08046123  
HEXAGONAL BOLT: W/WASH  
ER: M3X8



08050072  
CS RING



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050100  
RETAINING RING - M2.5



08053263  
BEARING - 6X10X6MM



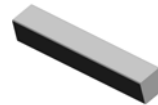
08053480  
BUSHING - 6MM



08053542  
RADIAL BALL BEARING: DIA8  
XDIA16X5



08053573  
RADIAL BALL BEARING: DIA8  
XDIA16X5



09300404A  
PARALLEL KEY: 4X4X25



09503006N  
SCREW: SPRING WASHER: M  
3X6



09505010N  
SCREW: SPRING WASHER: M  
5X10



09513006N  
SCREW - M3X6



09514006N  
SCREW: POLISHED ROUND:  
M4X6



09514008N  
SCREW: POLISHED ROUND:  
M4X8



09514020N  
SCREW - M4X20



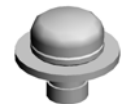
09543008N  
SCREW - M3X8



09543010N  
SCREW: POLISHED ROUND/  
SPRING: M3X10



09543025N  
SCREW: POLISHED ROUND/  
SPRING: M3X25

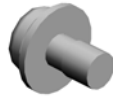


09544006N  
SCREW: POLISHED ROUND/  
SPRING: M4X6

## Standard Parts



09544008N  
SCREW - M4X8



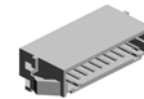
09545010N  
SCREW:POLISHED ROUND/  
SPRING:M5X10



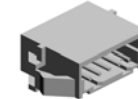
11024559  
CONNECTOR - 3P



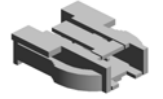
11024924  
CT CONNECTOR - 4P



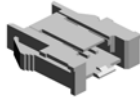
11025193  
CONNECTOR - 10P



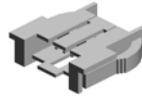
11025195  
CONNECTOR - 5P



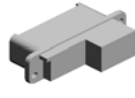
11026245  
RELAY CONNECTOR - 2P



11026246  
RELAY CONNECTOR - 3P



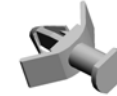
11026247  
CONNECTOR - 4P



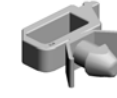
11035046  
CONNECTOR:RFCP-24W6-E



11050328  
HARNESS CLAMP - ES-0505



11050410  
CARD SPACER - 9.4MM



11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



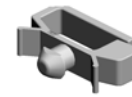
11050490  
HARNESS CLAMP - IWS-2218



11050508  
HARNESS CLAMP - LWS-071  
1



11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



11050528  
NYLON CLAMP - EMT-2N



11050529  
NYLON CLAMP-EMT-3N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP



11050551  
CLAMP:LES-0505



11050559  
CLAMP:EMT-5N



11050601  
CLAMP:LWSM-0511-2M



11050603  
CLAMP:FFC-20



11050621  
CLAMP - SB-2712



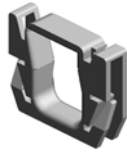
## Standard Parts



11050692  
CLAMP:LES-0503



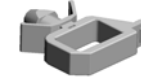
11050723  
CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050744  
CLAMP:F-LWS-0711



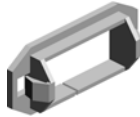
11050751  
CLAMP:LWSM-0606-3.2M



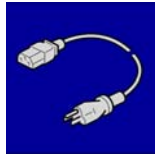
11050758  
CLAMP:LWSM-0306A



11050761  
CLAMP:LWS-0511A



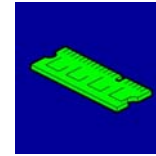
11060911  
BUSHING:SB-1909



11500455  
POWER SUPPLY CODE250V:  
20A:NA



12042612  
MICRO SWITCH:D3V-16506-3  
C25



14077899  
EEPROM:BR24T256-W



16071799  
FILTER - SUP-ET20-ER-0



16072595  
FERRITE CORE:GRFC-13

## PM Part List

Number	Part Name	Num	Group	ID
AB011125	GEAR:20/29Z	1	U012_S001	21
AB011126	GEAR:20Z	1	U012_S001	22
AE010118	HOT ROLLER:DIA54:ASS'Y	1	U015_S001	50
AE020220	PRESSURE ROLLER:DIA65	1	U015_S001	52
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	2	U015_S001	57
AE045062	WEB:SUB-ASS'Y	1	U015_S002	61
AF030072	PAPER FEED ROLLER:PICK UP	3	U006_S001	125
			U006_S002	125
			U006_S003	125
AF031080	PAPER FEED ROLLER:FEED	3	U006_S001	126
			U006_S002	126
			U006_S003	126
AF032080	PAPER FEED ROLLER:SEPARATE	3	U006_S001	127
			U006_S002	127
			U006_S003	127
D0742459	JOINT:CLEANING UNIT	1	U009_S004_S001	23
D0744197	FLAT BELT-FUSING:DIA80:SEAL	1	U015_S001	104
D0744333	ROLLER:PLATE	1	U015_S002	110
D0746257	BRUSH ROLLER:APPLY:ASS'Y	1	U012_S001	31
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	1	U012_S001	32
D0746312	GEAR:IDLER:TRANSFER ROLLER	1	U012_S001	39
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	1	U011_S001	17
D0746446	BRUSH:APPLY:BELT CLEANING	1	U011_S001	26
D0746457	BLADE:APPLY:ASS'Y	1	U011_S001	31
D1792224	CORONA WIRE:CHARGE CORONA	3	U009_S001	35
D1793536	GEAR:IDLER:Z16	2	U009_S004	74
			U009_S005	74
D1793537	GEAR:IDLER:Z17:LOWER	2	U009_S004	75
			U009_S005	75
D1793538	GEAR:TONER COLLECTION	2	U009_S004	76

Number	Part Name	Num	Group	ID
	COIL:Z18		U009_S005	76
D1793564	GEAR:IDLER:Z17:UPPER	2	U009_S004	78
			U009_S005	78
D1793581	BLADE:CLEANING:ASS'Y	1	U009_S004	81
D1793631	COATING BAR:ASS'Y	1	U009_S004_S001	86
D1793641	BRUSH ROLLER:APPLY:ASS'Y	1	U009_S004_S001	87
D1793645	GEAR:BRUSH ROLLER:Z15	2	U009_S004_S001	88
			U009_S005	88
D1793656	BLADE:APPLY:ASS'Y	1	U009_S004_S001	90
D1796050	FLAT BELT-TRANSFER	1	U010	73
D1796051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	1	U010	74
D1796250	TRANSFER ROLLER	1	U012_S001	45
D1796300	SEPARATION CORONA:ASS'Y	1	U012_S001	49
D1796311	GEAR:TRANSFER ROLLER	1	U012_S001	50
D1796889	FILTER:MAIN:EXHAUST:RIGHT	2	U021	58
D1796909	FILTER:DUCT:MAIN:REAR	2	U021	68
D1799510	OPC DRUM	1	U009	93
D1799640	Developer Black	1	U009	94
D5412121	PAPER FEED BELT	1	U003_S001_S001	87
D5412241	REVERSE ROLLER:PAPER FEED	1	U003_S001	88
D6832228	PICKUP ROLLER	1	U003_S001_S001	147
G1782500	GRID:CHARGE CORONA	1	U009_S001	100
G1782502	CUSHION:CORONA WIRE	6	U009_S001	101
G1782507	CLEANER:GRID:ASS'Y	1	U009_S001	102
G1782510	CLEANER:CORONA WIRE:ASS'Y	3	U009_S001	103
G1786767	COATING BAR:TRANSFER ROLLER	1	U012_S001	61

