

**RICOH Pro 8210/8220**  
**(M0AA/M0AB)**  
**Parts Catalog**

Model	Product Code	PC Style
RICOH Pro 8210	M0AA	3D
RICOH Pro 8220	M0AB	3D
Decurl Unit DU5050	D3DR	3D
ADF Double-feed Detection kit Type-S7	D3DS	3D
Booklet Finisher SR5060	D734	3D
Finisher SR5050	D735	3D
Multi-Folding Unit FD5020	D740	3D
Multi Bypass Tray BY5010	D517	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
LCIT RT5080	D732	3D
LCIT RT5070	D733	3D
Cover Interposer Tray CI5030	D738	3D
High Capacity Stacker SK5030	D776	3D
Roll-Away Cart Type 5010	D456	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Printer Controller EB-34	D3DT	2D
Printer Controller EB-34	D3DT	2D
IEEE 1284 Interface Board Type A	B679	2D
IEEE 802.11a/g/n Interface Unit Type M2	D164	2D
PostScript3 Unit Type S7	D3DV	2D
IPDS Unit Type S7	D3DV	2D
OCR Unit Type M2	D166	2D

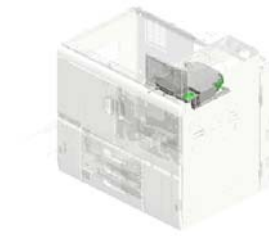
# Unit All



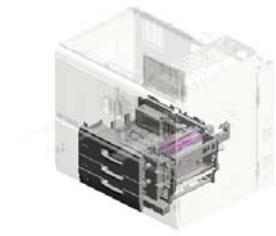
U001  
EXTERIOR



U002  
OPERATION



U003  
LASER UNIT



U004  
PAPER FEED:PAPER BANK



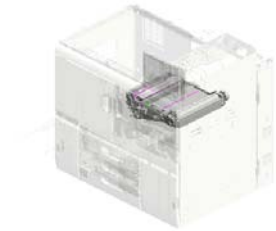
U005  
PAPER FEED



U006  
TONNER SUPPLY



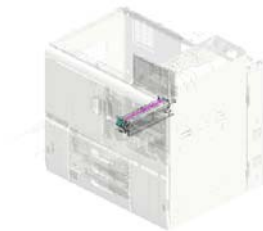
U007  
PCU



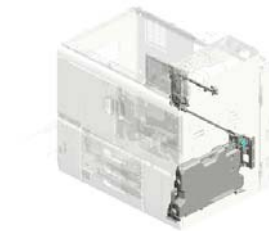
U008  
ITB UNIT



U009  
ITB CLEANING



U010  
TRANSFER/SEPARATION

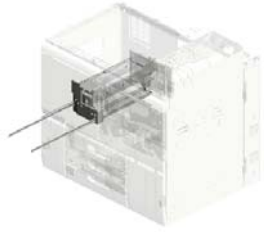


U011  
USED TONER

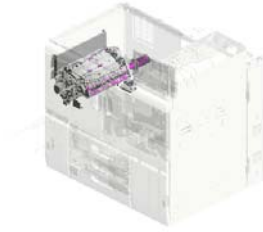


U012  
SEPARATION/TRANSPORT

# Unit All



U013  
FUSING



U014  
PAPER EXIT



U015  
DUPLEX



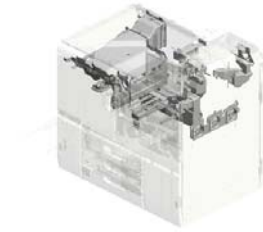
U016  
MAIN DRIVE



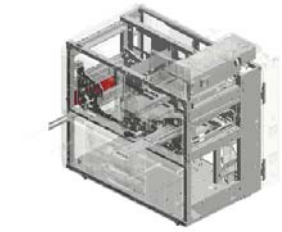
U017  
ELECTRICAL



U018  
CONTROLLER



U019  
AIR COOLING



U020  
MAIN FRAME



# U001.EXTERIOR

U001\_S003  
D2701543  
INNER COVER:INTERMEDIA  
TE TRANSFER:ASS'Y

U001\_S001  
D1791454  
DOOR:TONER SUPPLY:ASS'  
Y

U001\_S002  
D2701488  
SUPPORTING PLATE:DOOR:  
FRONT LEFT:ASS'Y

U001\_S004  
M2631502  
SUPPORTING PLATE:DOOR:  
FRONT RIGHT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U001 EXTERIOR



12.52062686  
SNAP RING

7.08025330  
(x77)  
PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10

13.AA143797  
CONNECTOR GUIDE PIN

11.12042612  
(x2)  
MICRO SWITCH:D3V-16506-3C25

8.09543025N  
(x2)  
SCREW:POLISHED ROUND/SPRING:M3X25

3.04514008N  
(x48)  
TAPPING SCREW:4X8

5.04544010N  
(x7)  
TAPPING SCREW:ROUND POINT:4X10

18.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

16.B2342390  
(x4)  
FLANGED HEXAGONAL HEAD BOLT:M4X8

14.AC020152  
(x6)  
LENS:LED:3

15.AC020153  
(x3)  
LENS:LED:4

19.D0747782  
(x2)  
GRIP:DOOR:FRONT

20.D0747828  
CAP:CONNECTOR

6.07050040N  
(x24)  
WASHER:DIA4

2.03604008N  
(x6)  
SCREW - M4X8

17.C1012360  
(x2)  
SNAP RING



16.B2342390  
(x3)  
FLANGED HEXAGONAL HEAD BOLT:M4X8

10.11050723  
CLAMPS:WES-0507

3.04514008N (x30)  
TAPPING SCREW:4X8

4.04544008Q  
(x2)  
TAPPING SCREW - M4X8

9.11050511  
HARNES CLAMP - LWS-0306ZC

1.03540080N  
(x8)  
SCREW:M4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U001 EXTERIOR

32.D1791469 COVER:FRONT UPPER  
33.D1791470 BRACKET:COVER:FRONT UPPER  
34.D1791471 LEVER:SAFETY SWITCH  
35.D1791476 BRACKET:SAFETY SWITCH  
26.D1791442 COVER:DC\_SW



37.D1791483 (x2) LEVER:SAFETY SWITCH



42.D1791499 CAP:MM22



31.D1791460 (x2) HINGE:DOOR:TONER SUPPLY



27.D1791451 CAP:KEY COUNTER



41.D1791497 DOOR:FRONT RIGHT:UPPER



25.D0747861 HINGE:RIGHT LOWER:ASSY



43.D1791500 DOOR:FRONT RIGHT:LOWER



45.D1791514 COVER:MAIN:RIGHT



23.D0747831 COVER:CONNECTOR:LARGE CAPACITY TRAY



21.D0747829 (x4) CAP:JOINT:LARGE CAPACITY TRAY



36.D1791477 SHIELD PLATE:SAFETY SWITCH



39.D1791487 DUCT:DOOR:FRONT LEFT:ASSY



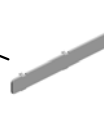
38.D1791485 DOOR:FRONT LEFT:LOWER



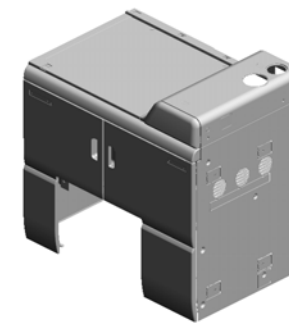
24.D0747854 HINGE:LEFT LOWER:ASSY



22.D0747830 COVER:LARGE CAPACITY TRAY



# U001 EXTERIOR



- 46.D1791526 STAY:SAFETY SWITCH
- 72.D2701566 INNER COVER:LEFT UPPER
- 58.D2701481 DOOR:FRONT LEFT:UPPER
- 73.D2701567 DECAL:MAIN SWITCH:ABS
- 47.D1791531 HINGE:LEFT UPPER

51.D1791582 (x2)  
PLATE:MAGNETIC CATCH

52.D1791583 SEAL:PLATE:MAGNETIC CATCH

57.D2701450 COVER:TONER SUPPLY:UPPER

48.D1791533 HINGE:RIGHT UPPER

66.D2701542 (x3)  
DECAL:H-TEMP WARNING:PAPER FEED:ABS

63.D2701538 INNER COVER:PULL OUT:RIGHT

49.D1791571 (x2)  
BRACKET:EARTH:DOOR:MIDDLE

50.D1791572 (x2)  
BRACKET:EARTH:DOOR:LOWER

70.D2701563 INNER COVER:REVERSE SUB-UNIT:LOWER

71.D2701564 DECAL:TOTAL COVER:ABS

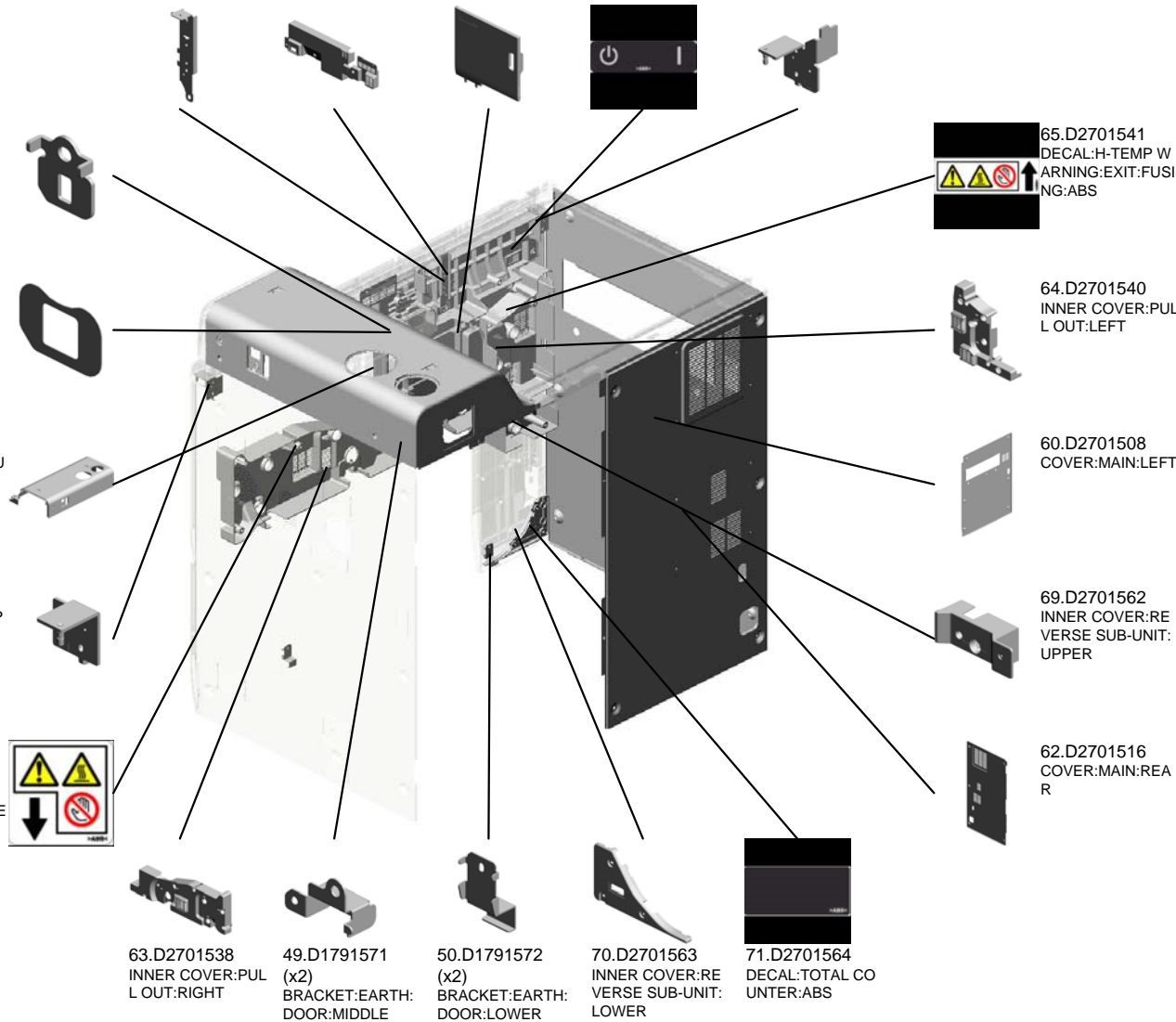
65.D2701541 DECAL:H-TEMP WARNING:EXIT:FUSING:ABS

64.D2701540 INNER COVER:PULL OUT:LEFT

60.D2701508 COVER:MAIN:LEFT

69.D2701562 INNER COVER:REVERSE SUB-UNIT:UPPER

62.D2701516 COVER:MAIN:RIGHT



# U001 EXTERIOR

91.M2631568 (x2)  
CUSHION:STAY:COVER:UPPER RIGHT

74.D2701568  
DECAL:POSITIONING DISPLAY:TCRU:ABS

83.G1781602  
ARM:SAFETY SWITCH:UPPER:ASS'Y

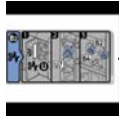
85.M2631444  
COVER:UPPER FRONT



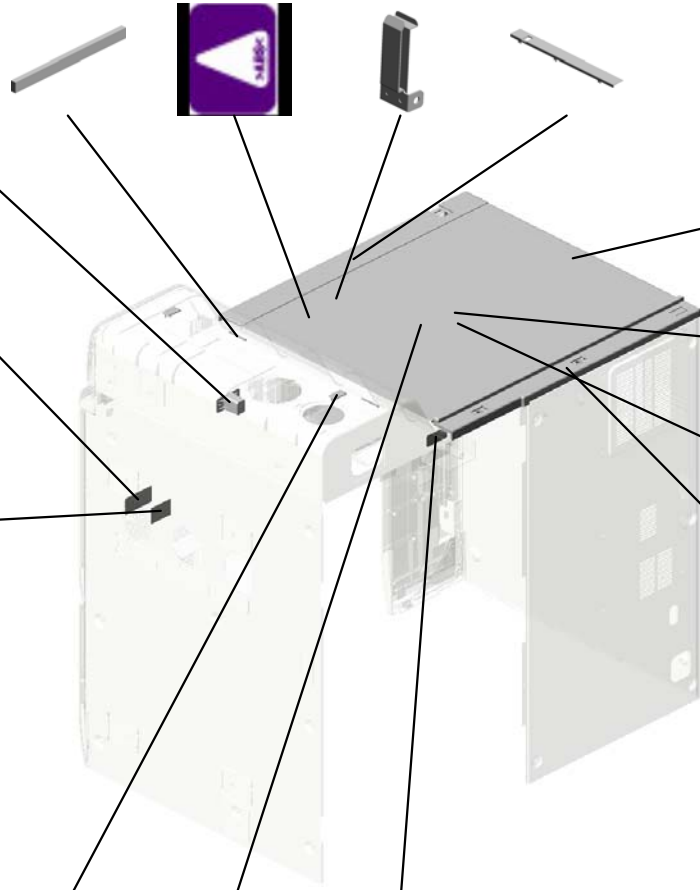
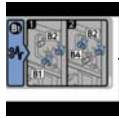
81.D5481243  
STAND:UN LOCK



76.D2701572  
DECAL:B2



75.D2701571  
DECAL:B1



86.M2631445  
COVER:UPPER LEFT



90.M2631566 (x4)  
STAY:COVER:UPPER MIDDLE



89.M2631565  
COVER:UPPER MIDDLE



87.M2631446  
COVER:UPPER REAR



84.M0447747 (x5)  
CAP:COVER:REAR



77.D2701585  
DECAL:D1



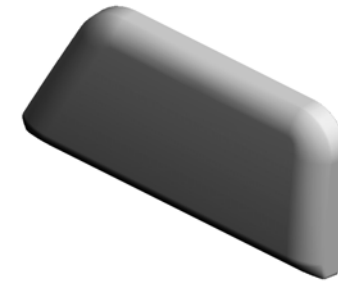
78.D2701586  
DECAL:E



U001\_S001  
DOOR:TONER SUPPLY:ASS'Y

7.08025330  
(x8)  
PAN HEAD WITH COLLAR TAPPING SCREW:PF:4X10

54.D1793366  
DECAL:REPLACEMENT INDICATION:TONER BOTTLE

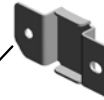


28.D1791454  
DOOR:TONER SUPPLY:ASS'Y

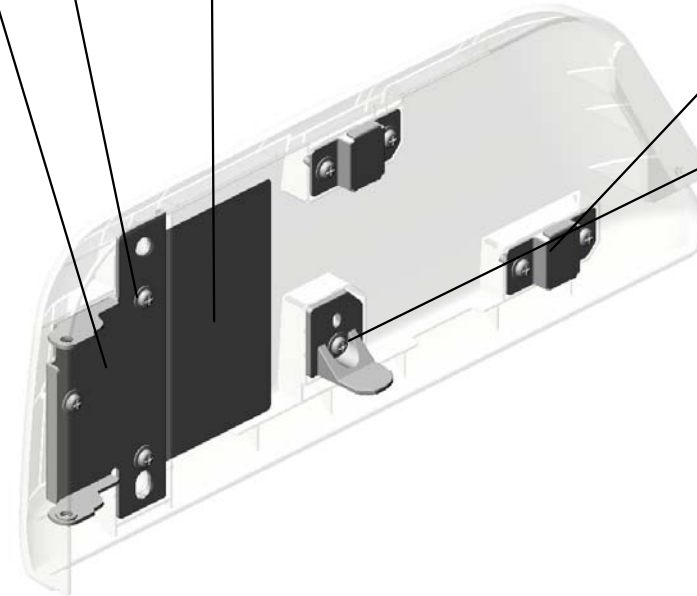
29.D1791456  
SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY



30.D1791457  
(x2)  
MAGNET CATCH PLATE:DOOR:TONER SUPPLY



80.D3551333  
SHIELDING PLATE:SAFETY SWITCH:DOOR

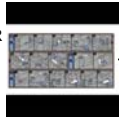


U001\_S002  
SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

82.D7414595  
DECAL:PAPER EXI  
T SUB-UNIT:MISFE  
ED REMOVAL

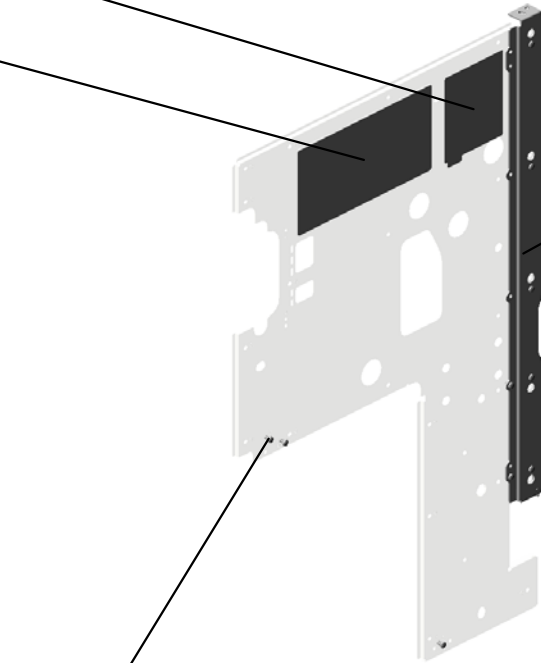


79.D2701592  
DECAL:MISFEED R  
EMOVAL:DEZ:ABS



59.D2701488  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y

40.D1791490  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT LEFT



1.03540080N  
(x10)  
SCREW:M4X8

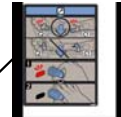
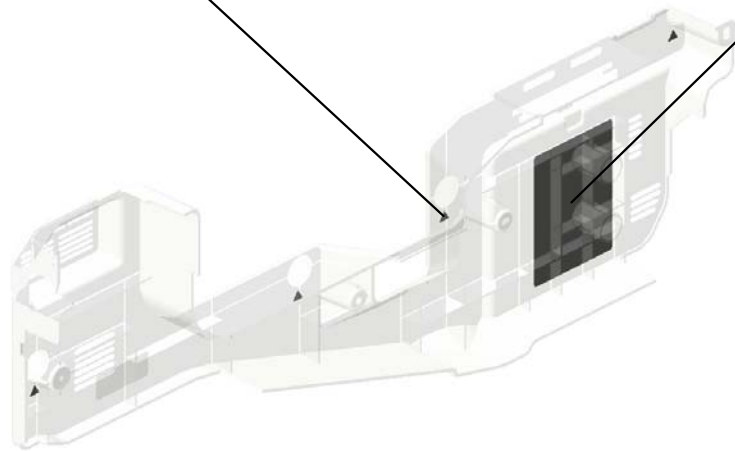


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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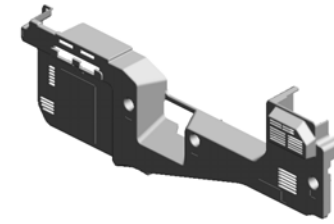
U001\_S003

INNER COVER:INTERMEDIATE TRANSFER:ASS'Y

74.D2701568  
(x4)  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
:ABS



68.D2701546  
DECAL:PULL OUT:  
MIDDLE:ABS



67.D2701543  
INNER COVER:INT  
ERMEDIATE TRAN  
SFER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U001\_S004

SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

55.D1796913 SEAL:INNER COVE  
R:OPTICAL WRITIN  
G MD:COOLING

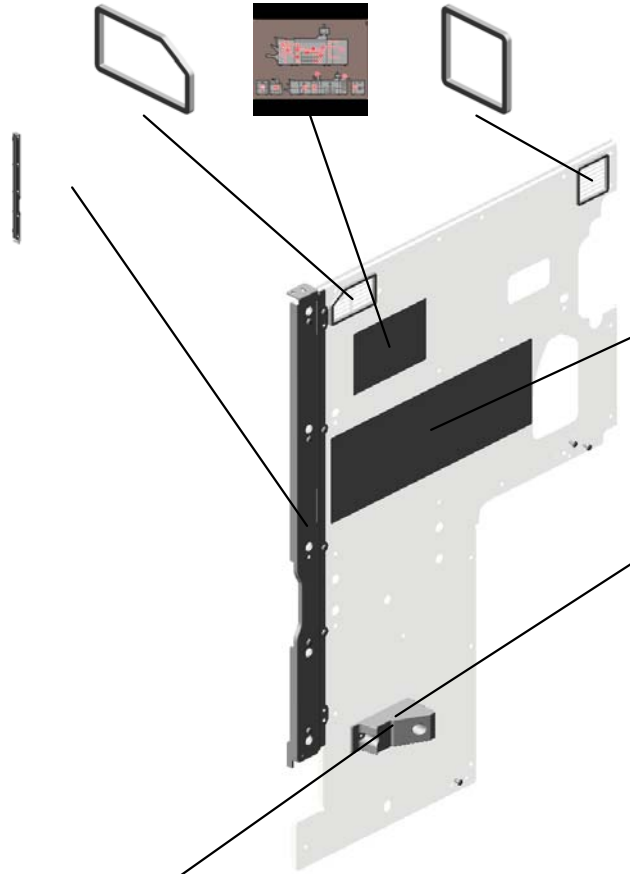
92.M2631590 DECAL:MISFEED R  
EMOVAL:LOCATIO  
N:P1

56.D1796914 SEAL:INNER COVE  
R:DEVELOPMENT:  
COOLING



88.M2631502  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

61.D2701509  
BRACKET:SUPPO  
RTING PLATE:DOO  
R:FRONT RIGHT



53.D1791591  
DECAL:MISFEED R  
EMOVAL:ABC

1.03540080N  
(x12)  
SCREW:M4X8

44.D1791505  
STOPPER:GUIDE P  
LATE:VERTICAL T  
RANSPORT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U002.OPERATION

U002\_S001  
M0AA7212  
(EU,AA,CHN):OPERATION P  
ANEL:ASS'Y



U002\_S002  
M0AA7211  
(NA):OPERATION PANEL:AS  
S'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U002\_S001.(EU,AA,CHN):OPERATION PANEL:ASS'Y

U002\_S001\_S001  
M1967303  
(EU,AA,CHN):COVER:FRONT  
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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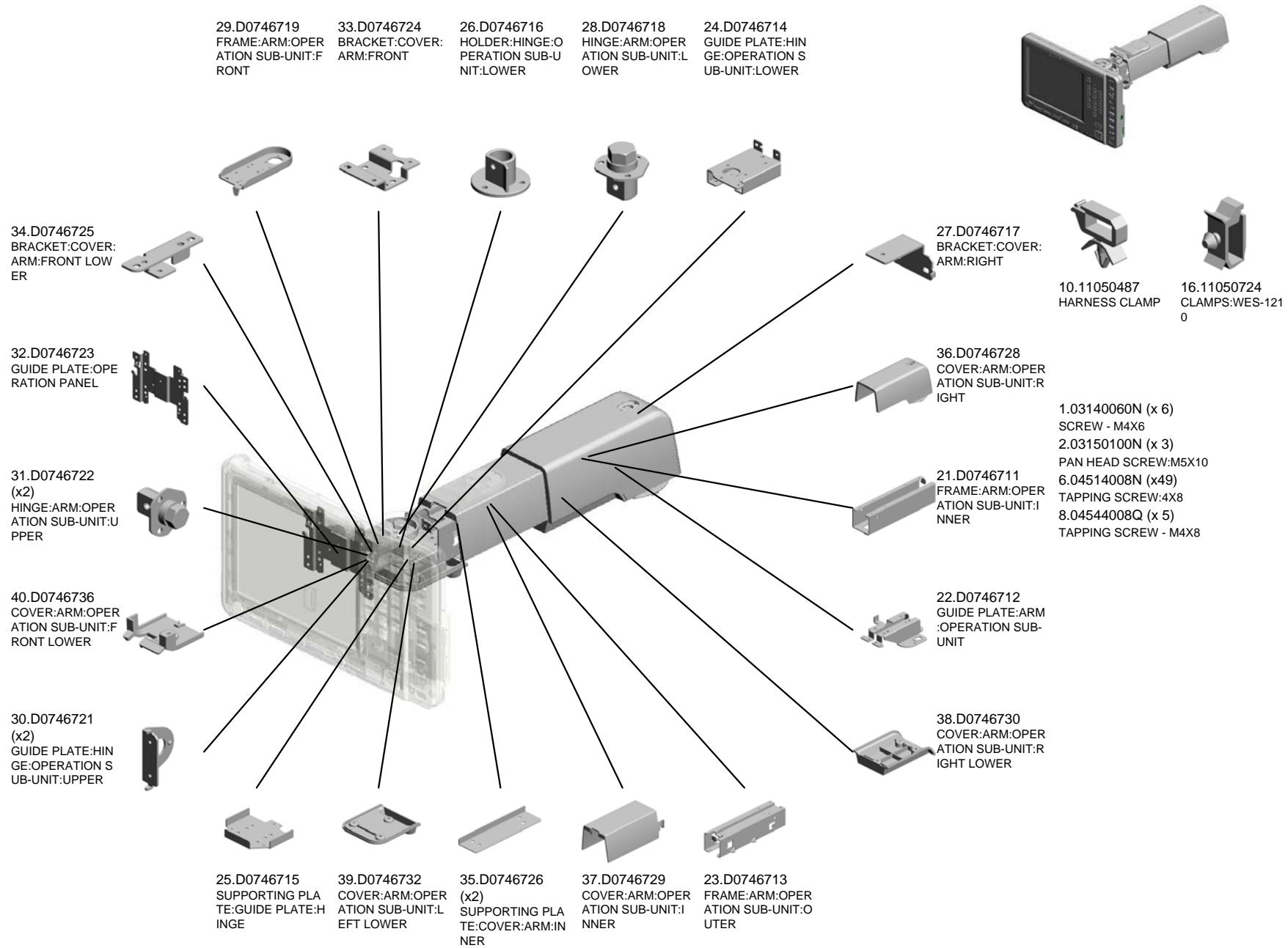
# U002\_S002.(NA):OPERATION PANEL:ASS'Y

U002\_S002\_S001  
M1967302  
(NA):COVER:FRONT:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U002 OPERATION



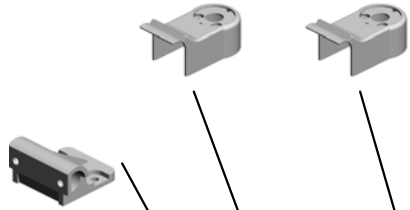
# U002 OPERATION

44.D1797220  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT

45.D1797233  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT



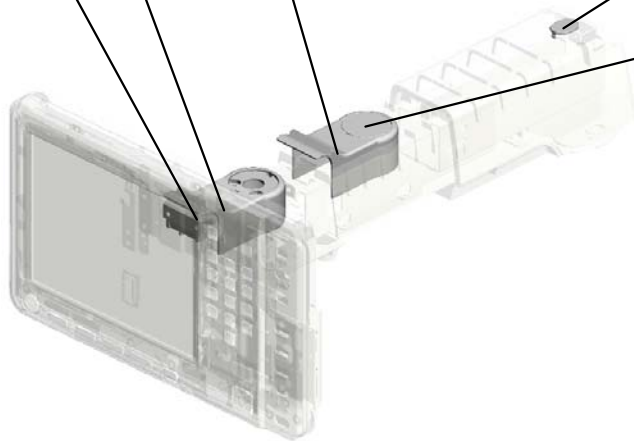
42.D0746739  
HOLDER:HINGE:O  
PERATION SUB-U  
NIT:UPPER



41.D0746738  
CAP:COVER:ARM:  
RIGHT



59.D1946737  
CAP:COVER:ARM:  
FRONT



U002\_S001  
(EU,AA,CHN):OPERATION PANEL:ASS'Y

19.B2341542 (x2) SPACER - TOUCH PANEL L  
 47.D1797299 LCD:10.4SVGA\_SH  
 48.D1797330 COVER:REAR  
 60.D1957238 PCB:IOKEY:ASS'Y  
 17.11060911 BUSHING:SB-1909



68.M0AA7212  
(EU,AA,CHN):OPERATION PANEL:ASS'Y

20.B2341543 (x2) SPACER - TOUCH PANEL S

55.D1797387 GASKET:4X4:L7

18.16072586 FERRITE CORE:G RFC-3

14.11050621 CLAMP - SB-2712

50.D1797332 KEYTOP:HOME

49.D1797331 KEYTOP:FUNCTION

51.D1797333 LENS:STATUS DISPLAY

43.D0951788 KEYTOP:TRY PRINT

56.D1797388 GASKET:4X4:L33

57.D1797389 GASKET:7X2:L15

52.D1797334 LENS:POWER SOURCE

11.11050511 (x10) HARNESS CLAMP - LWS-0306ZC

12.11050529 NYLON CLAMP-EM T-3N

58.D1797390 (x2) GASKET:10X10:L38

53.D1797335 KEYTOP:OPTION:C

13.11050603 CLAMP:FFC-20

15.11050692 CLAMP:LES-0503

46.D1797254 PCB:SVGA:SDUSB:ASS'Y

3.03520040N (x 9) SCREW M2X4

4.03530040N (x18) SCREW - M3X4

5.04503010N (x36) TAPPING SCREW - M3X10

7.04523010P (x 4) BINDING SELF-TAPPING SCREW:3X10

9.09544008N (x 3) SCREW - M4X8

U002\_S001  
(EU,AA,CHN):OPERATION PANEL:ASS'Y

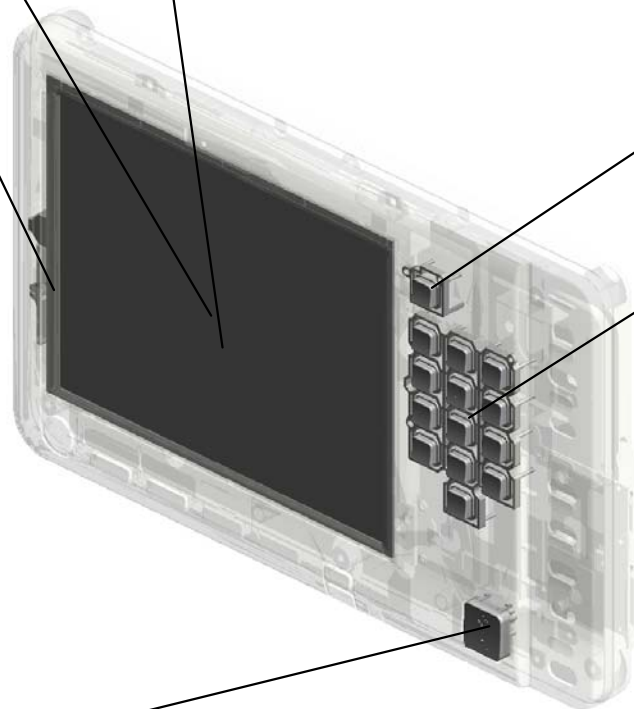
66.M0771800  
TOUCH PANEL:10.  
4INCH

69.M0AA7250  
PCB:LCDCAR2FT:A  
SS'Y

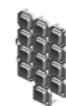


68.M0AA7212  
(EU,AA,CHN):OPE  
RATION PANEL:AS  
SY

62.M0771766  
KNOB:VARIABLE R  
ESISTOR



65.M0771769  
KEYTOP:RESET S  
WITCH



64.M0771768  
KEYTOP:10KEY



63.M0771767  
KEYTOP:START



U002\_S001\_S001  
(EU,AA,CHN):COVER:FRONT:ASS'Y



71.M1967303  
(EU,AA,CHN):COV  
ER:FRONT:ASS'Y

5.04503010N (x 2)  
TAPPING SCREW - M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U002\_S002  
(NA):OPERATION PANEL:ASS'Y

54.D1797350 (NA):PLATE:LOGO:RIC  
 19.B2341542 (x2) SPACER - TOUCH PANEL L  
 48.D1797330 COVER:REAR  
 60.D1957238 PCB:IOKEY:ASS'Y  
 17.11060911 BUSHING:SB-1909



67.M0AA7211 (NA):OPERATION PANEL:ASS'Y

20.B2341543 (x2) SPACER - TOUCH PANEL S

47.D1797299 LCD:10.4SVGA\_SH

55.D1797387 GASKET:4X4:L7

14.11050621 CLAMP - SB-2712

50.D1797332 KEYTOP:HOME

49.D1797331 KEYTOP:FUNCTION

51.D1797333 LENS:STATUS DISPLAY

18.16072586 FERRITE CORE:GRFC-3

43.D0951788 KEYTOP:TRY PRINT

56.D1797388 GASKET:4X4:L33

52.D1797334 LENS:POWER SOURCE

58.D1797390 (x2) GASKET:10X10:L38

53.D1797335 KEYTOP:OPTION:C

46.D1797254 PCB:SVGA:SDUSB:ASS'Y

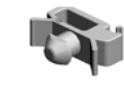
57.D1797389 GASKET:7X2:L15



11.11050511 (x10) HARNESS CLAMP - LWS-0306ZC



12.11050529 NYLON CLAMP-EM T-3N



13.11050603 CLAMP:FFC-20



15.11050692 CLAMP:LES-0503

3.03520040N (x 9) SCREW M2X4

4.03530040N (x18) SCREW - M3X4

5.04503010N (x36) TAPPING SCREW - M3X10

7.04523010P (x 4) BINDING SELF-TAPPING SCREW:3X10

9.09544008N (x 3) SCREW - M4X8

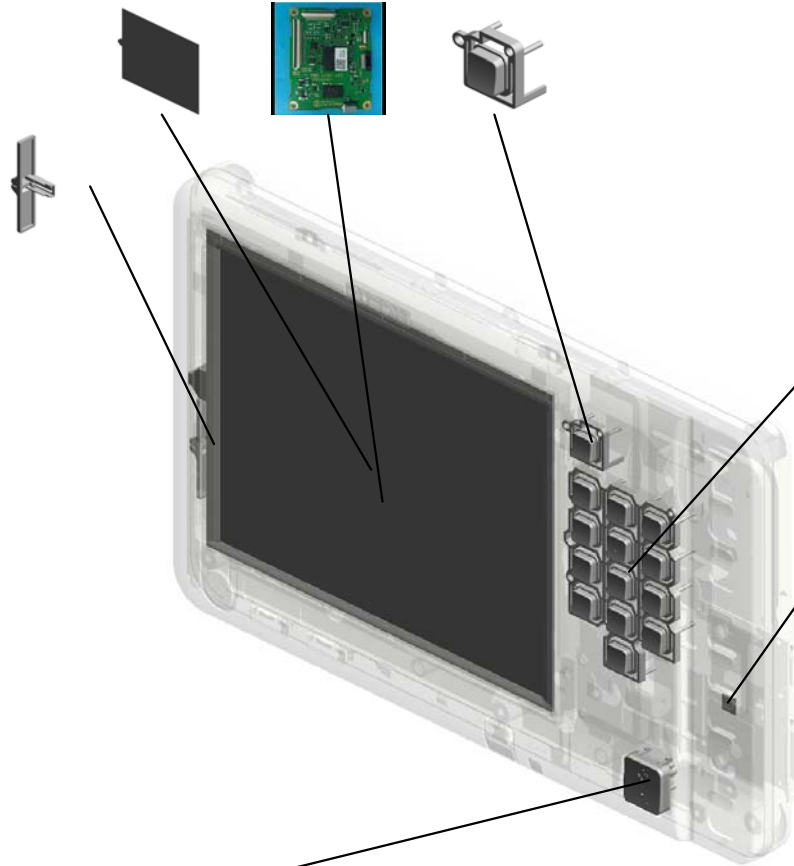
U002\_S002  
 (NA):OPERATION PANEL:ASS'Y

66.M0771800 TOUCH PANEL:10.4INCH  
 69.M0AA7250 PCB:LCDCAR2FT:ASS'Y  
 65.M0771769 KEYTOP:RESET SWITCH



67.M0AA7211  
 (NA):OPERATION PANEL:ASS'Y

62.M0771766  
 KNOB:VARIABLE RESISTOR



64.M0771768  
 KEYTOP:10KEY

61.D1957245  
 ABSORPTION SHEET:LCD

63.M0771767  
 KEYTOP:START

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U002\_S002\_S001  
(NA):COVER:FRONT:ASS'Y



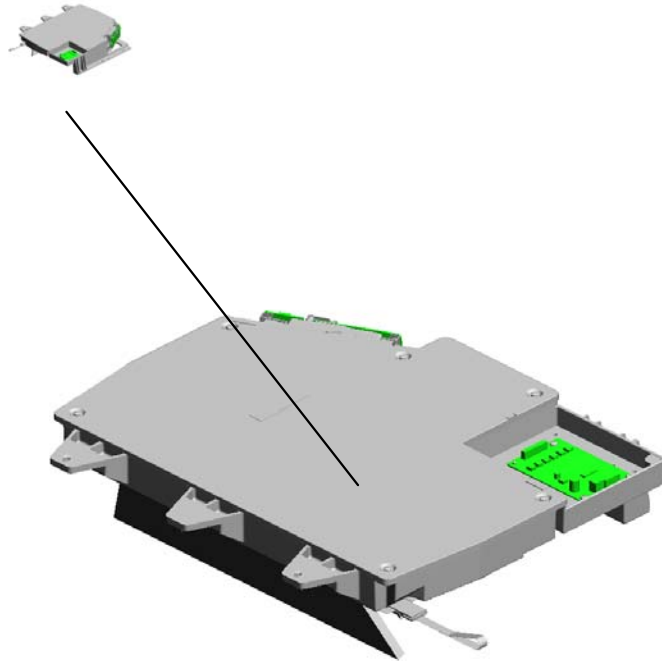
70.M1967302  
(NA):COVER:FRON  
T:ASS'Y

5.04503010N (x 2)  
TAPPING SCREW - M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U003.LASER UNIT

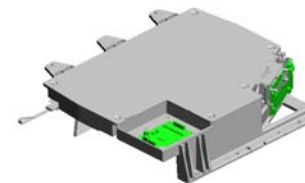
U003\_S001  
D2701901  
OPTICAL WRITING UNIT:ASS  
Y



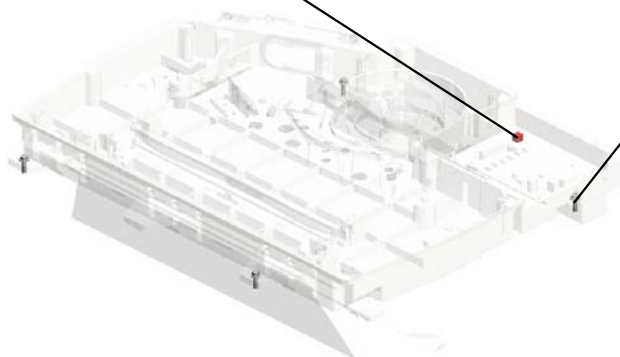
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U003  
LASER UNIT

9.16072256  
FERRITE CORE:K3  
NFR-08-ABK0



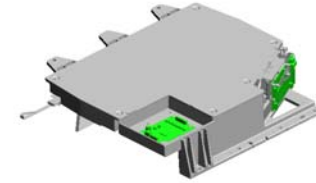
4.03604012N  
(x4)  
SCREW:M4X12



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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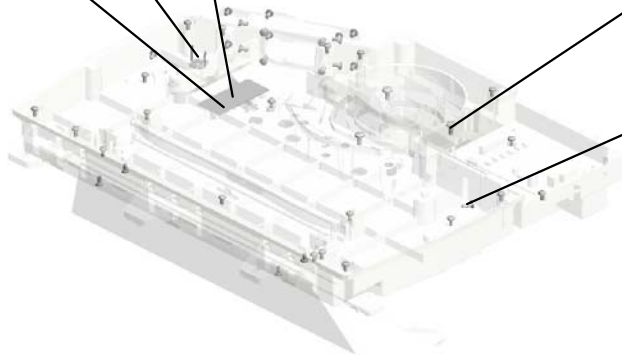
U003\_S001  
OPTICAL WRITING UNIT:ASS'Y

10.D0144192 12.G0291980  
CLAMP:HARNESS DECAL - LD



11.D2701901  
OPTICAL WRITING  
UNIT:ASSY

1.03530060N  
(x40)  
BIND SCREW - M3  
X6



2.03540080N  
(x3)  
SCREW:M4X8

5.04523008N  
(x2)  
TAPPING SCREW -  
M3X8



6.11050489  
(x2)  
HARNESS CLAMP -  
LWS 1316



7.11050528  
(x2)  
NYLON CLAMP - E  
MT-2N



8.11050534  
(x7)  
CLAMP

1.03530060N (x 2)  
BIND SCREW - M3X6  
3.03603008N (x 2)  
SCREW:M3X8

# U004.PAPER FEED:PAPER BANK

U004\_S006  
B2346541  
FEED DRIVE SHAFT

U004\_S012  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASSY

U004\_S011  
D0747527  
SHAFT:FEED:ASS'Y

U004\_S008  
B2346541  
FEED DRIVE SHAFT

U004\_S003  
D1797525  
STOPPER:REGISTRATION:T  
ANDEM LCT:ASS'Y

U004\_S010  
D2236233  
DC SOLENOID:COUPLING:A  
SS'Y

U004\_S001  
D1947631  
PAPER TRAY:UNIVERSAL:S  
UB-ASS'Y

U004\_S007  
B2346541  
FEED DRIVE SHAFT

U004\_S002  
D1947631  
PAPER TRAY:UNIVERSAL:S  
UB-ASS'Y

U004\_S004  
AX040199  
DC MOTOR:RISING TRAY:AS  
S'Y

U004\_S005  
AX040199  
DC MOTOR:RISING TRAY:AS  
S'Y

U004\_S009  
D2236231  
DC SOLENOID:LOCK:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004.PAPER FEED:PAPER BANK

U004\_S014  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASS'Y

U004\_S013  
D0747527  
SHAFT:FEED:ASS'Y

U004\_S017  
D1796771  
GUIDE PLATE:OPEN AND CL  
OSE:VERTICAL TRANSPORT  
:LOWER:ASS'Y

U004\_S018  
D1796768  
SHAFT:JOINT:CONNECTING:  
ASS'Y

U004\_S021  
D2706685  
(NA):TANDEM LCT:RIGHT:AS  
S'Y

U004\_S016  
D2706282  
SWING UNIT:PICKUP ROLLE  
R:ASS'Y

U004\_S020  
D2707545  
(EU,AA,CHN):TANDEM LCT:L  
EFT:ASS'Y

U004\_S015  
D0747527  
SHAFT:FEED:ASS'Y

U004\_S022  
D2707546  
(NA):TANDEM LCT:LEFT:ASS  
Y

U004\_S019  
D2706680  
(EU,AA,CHN):TANDEM LCT:R  
IGHT:ASS'Y

U004\_S023  
B1406226  
(NA):HEAT SINK:HEATER:LO  
WER:ASS'Y

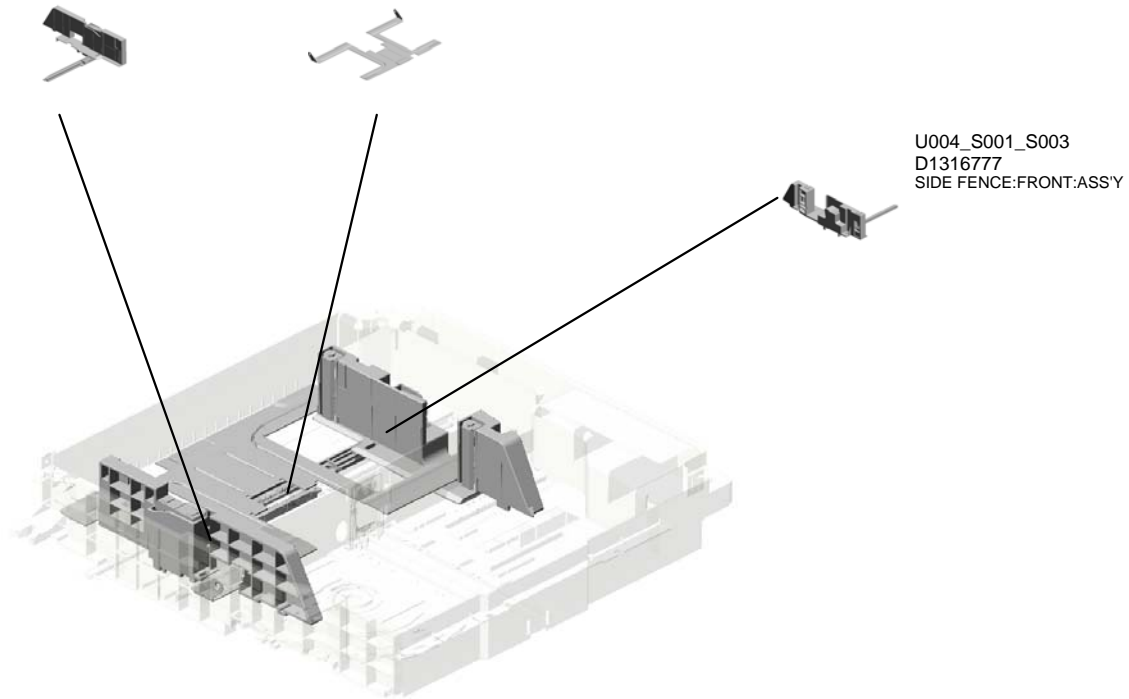
U004\_S024  
D0747681  
(NA):HEAT SINK:HEATER:UP  
PER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S001.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U004\_S001\_S002  
D1316775  
SIDE FENCE:REAR:ASS'Y

U004\_S001\_S001  
D0146780  
TRAY BOTTOM PLATE:ASS'Y

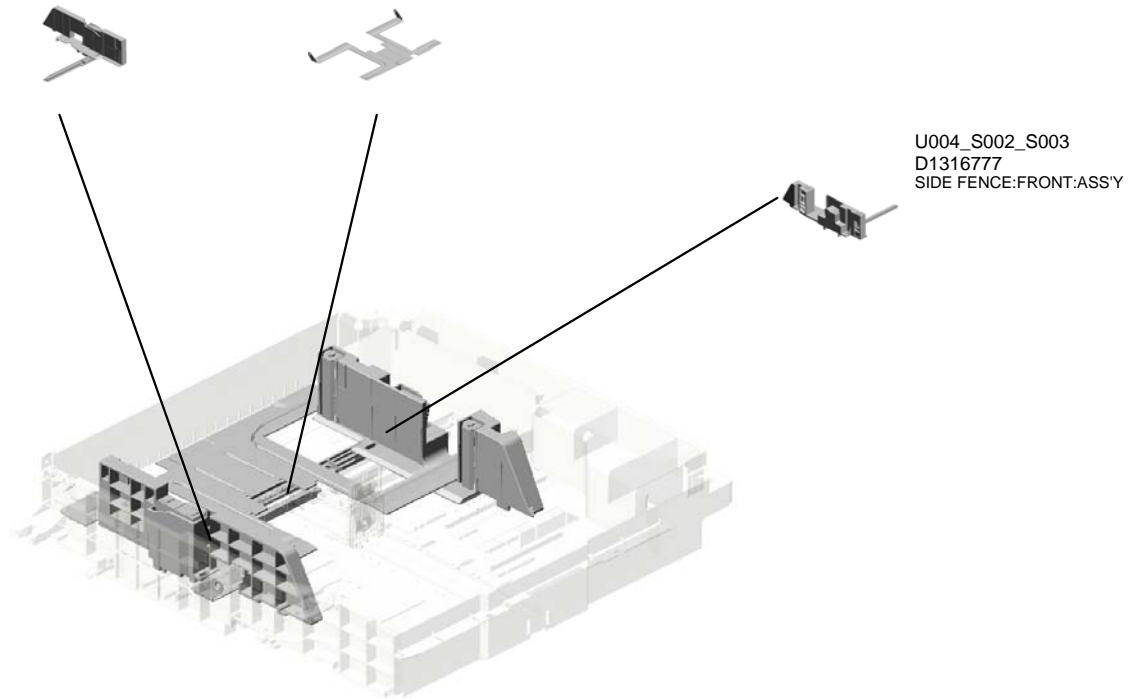


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S002.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U004\_S002\_S002  
D1316775  
SIDE FENCE:REAR:ASS'Y

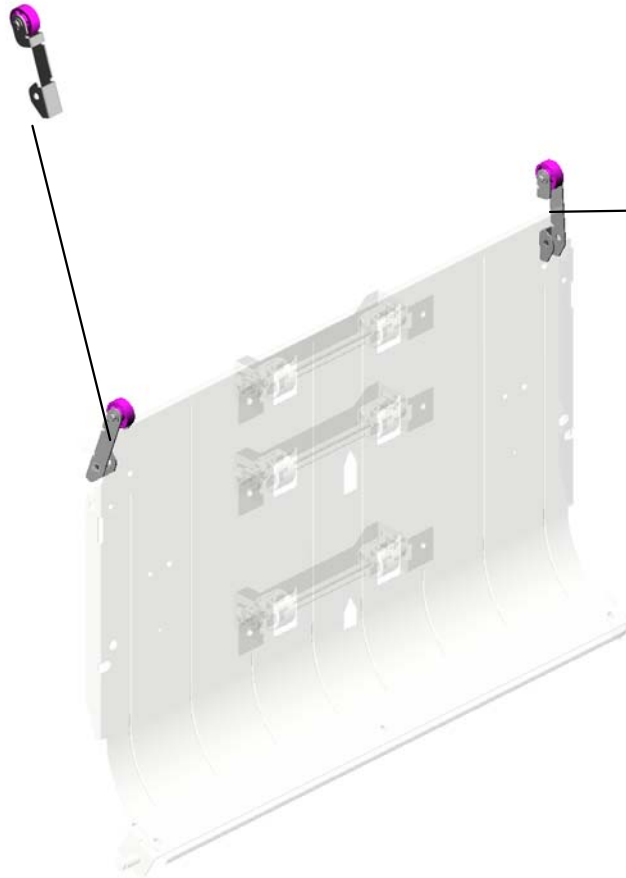
U004\_S002\_S001  
D0146780  
TRAY BOTTOM PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S017.GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

U004\_S017\_S001  
D3553810  
BRACKET:DETENT:RIGHT:ASSY



U004\_S017\_S002  
D3553840  
BRACKET:DETENT:ASSY

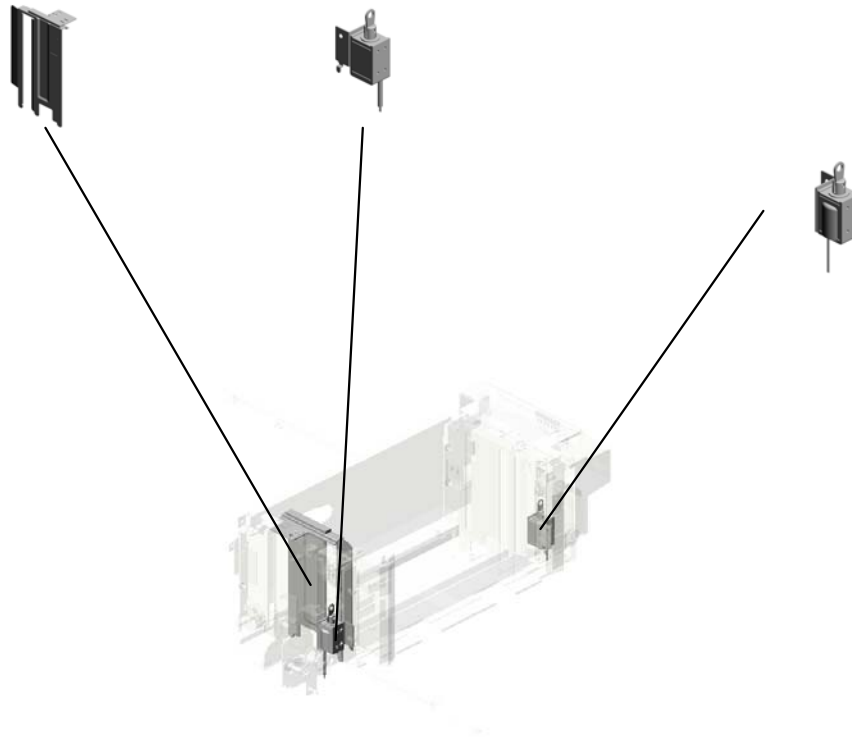
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S019.(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

U004\_S019\_S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y

U004\_S019\_S003  
D2236732  
DC SOLENOID:END FENCE:  
REAR:ASS'Y

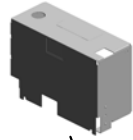
U004\_S019\_S002  
D2236722  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y



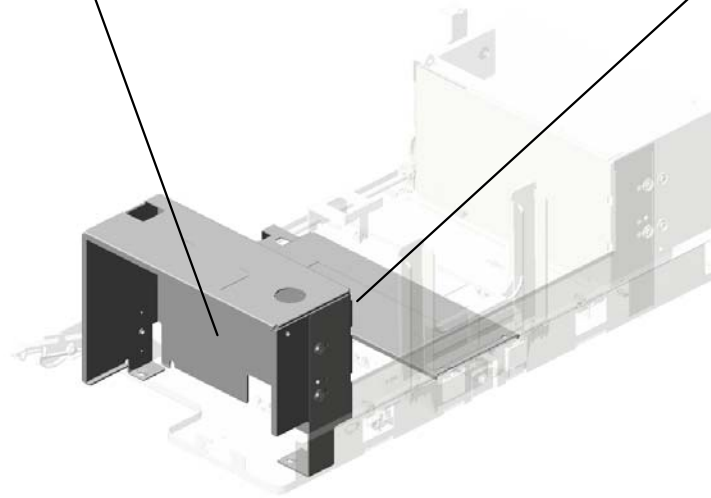
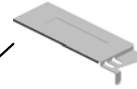
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S020.(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

U004\_S020\_S002  
D1797544  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASS'Y



U004\_S020\_S001  
D0747596  
TRAY BOTTOM PLATE:LEFT  
MIDDLE:ASS'Y



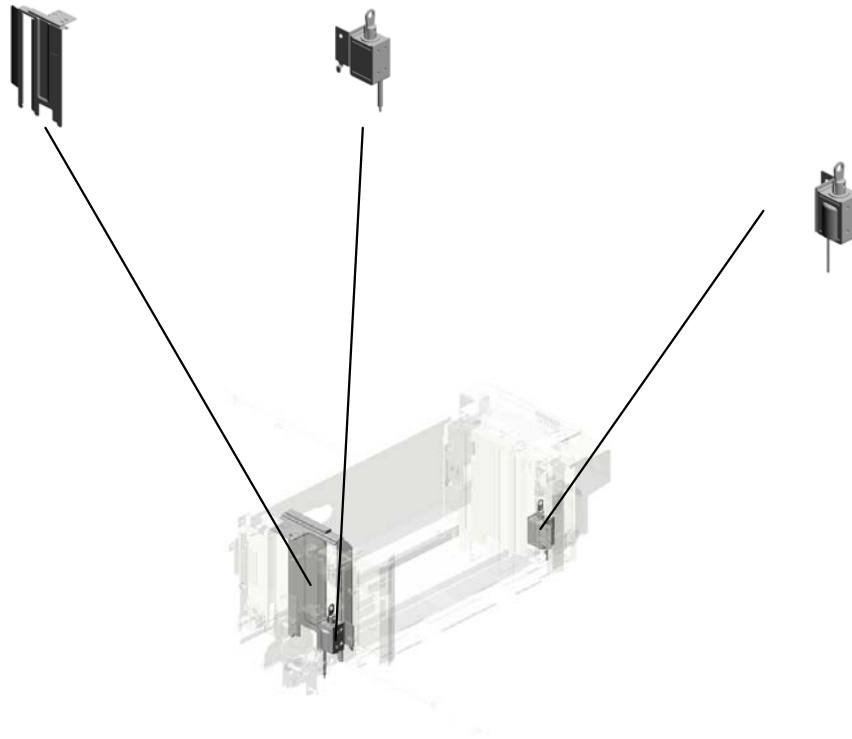
U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S021.(NA):TANDEM LCT:RIGHT:ASS'Y

U004\_S021\_S001  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y

U004\_S021\_S003  
D2236732  
DC SOLENOID:END FENCE:  
REAR:ASS'Y

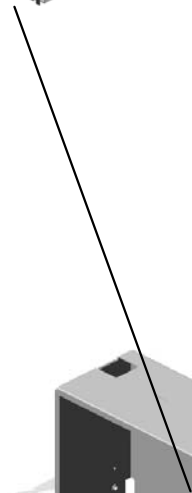
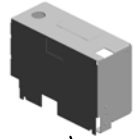
U004\_S021\_S002  
D2236722  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y



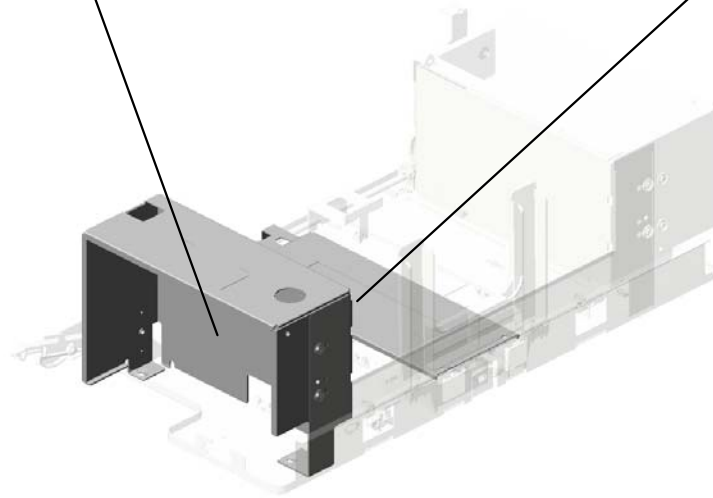
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U004\_S022.(NA):TANDEM LCT:LEFT:ASS'Y

U004\_S022\_S002  
D1797544  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASS'Y



U004\_S022\_S001  
D0747596  
TRAY BOTTOM PLATE:LEFT  
MIDDLE:ASS'Y

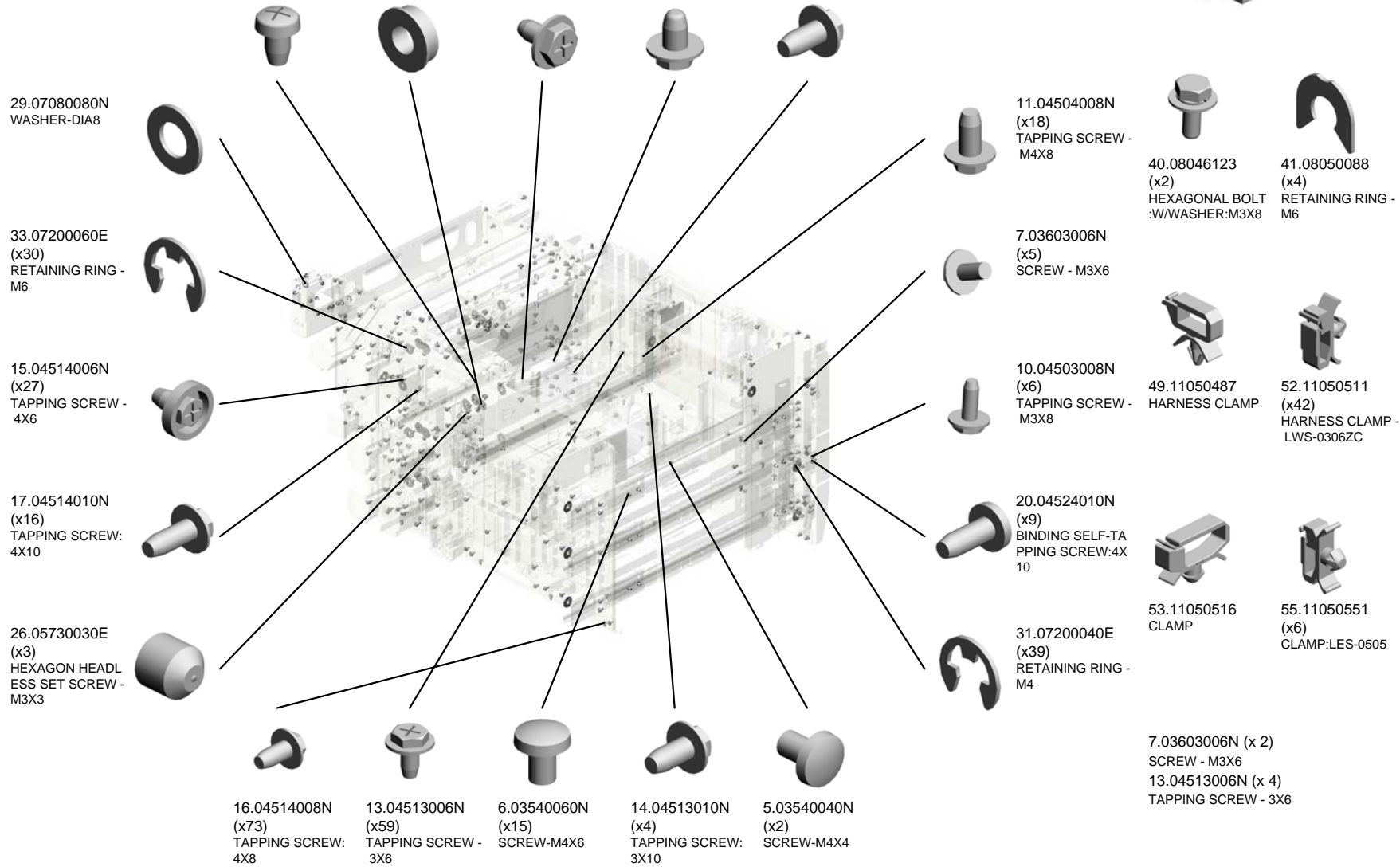
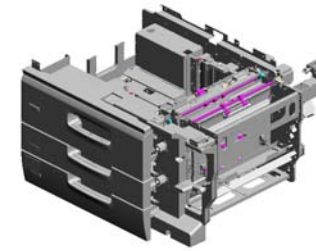


U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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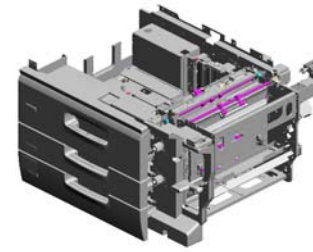


# U004 PAPER FEED:PAPER BANK

- 9.04340060N (x9) PAN SELF-TAPPING SCREW:M4X6
- 34.07413506 (x12) BALL BEARING - 6 X12X4 MM
- 23.04543006Q (x6) TAPPING SCREW - M3X6
- 24.04544006Q (x42) TAPPING SCREW: 4X6
- 25.04544008Q (x76) TAPPING SCREW - M4X8



# U004 PAPER FEED:PAPER BANK



- 63.54472681 (x4) SNAP RING
- 37.07433808 (x12) RADIAL BALL BEARING: DIA8X DIA16X5
- 36.07423808 (x12) BALL BEARING - 8 X16X5
- 62.52152621 SNAP RING - M6
- 44.08053386 (x2) BUSHING - 8MM

35.07413708 (x6) BALL BEARING - 8 X12X3.5MM

46.09514006N (x18) SCREW: POLISHED ROUND: M4X6

43.08050092 (x6) RETAINING RING - 3M

54.11050534 (x6) CLAMP

57.11050723 CLAMPS: WES-0507

42.08050089 (x10) RETAINING RING - M4

49.11050487 (x13) HARNESS CLAMP

58.11050724 CLAMPS: WES-1210

56.11050692 (x12) CLAMP: LES-0503

39.08025220 (x2) TAPPING SCREW - M4X8

38.08010237 (x3) HEXAGONAL BOLT: DOUBLE SCREW: M4X12

52.11050511 (x19) HARNESS CLAMP - LWS-0306ZC

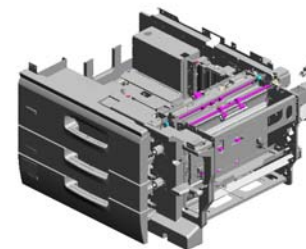
41.08050088 (x6) RETAINING RING - M6

51.11050490 (x3) HARNESS CLAMP - IWS-2218

53.11050516 (x15) CLAMP

16.04514008N (x4) TAPPING SCREW: 4X8  
 23.04543006Q (x1) TAPPING SCREW - M3X6  
 25.04544008Q (x5) TAPPING SCREW - M4X8  
 33.07200060E (x3) RETAINING RING - M6

# U004 PAPER FEED:PAPER BANK



- 88.AA060575 (x3) RELEASE SPRING
- 87.AA060523 (x3) PICK-UP PRESSURE SPRING
- 65.67542866 (x2) ROLLER - POSITIONING GUIDE
- 100.AA080265 (x2) BUSHING:6X8X5
- 84.AA043324 TIMING BELT - B40 S2M152

97.AA063694 (x2) COMPRESSION SPRING:HANDLE

67.A2324666 CUSHION - STEPPER MOTOR

86.AA043647 TIMING BELT:60S2 M188

102.AA083009 (x3) CLUTCH ROLLER - 8X18X11

101.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6

104.AA132203 SPACER - 6MM

103.AA084059 (x8) BALL BEARING HOLDER

96.AA063693 (x8) COMPRESSION SPRING:PRESSURE-DRIVEN ROLLER

64.54472706 (x3) GEAR - 15T

95.AA063268 (x2) CONNECTOR SPRING

99.AA066667 SPRING:STRIPPER PLATE:FRONT

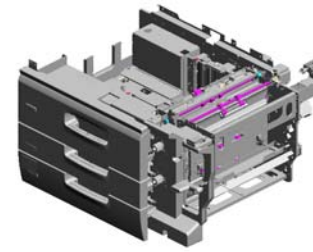
85.AA043325 TIMING BELT - B40 S2M250

82.AA003056 (x3) DECAL:GRIP:SHORT:PP

98.AA063695 (x8) COMPRESSION SPRING:GRIP

77.AA000291 (x3) DECAL:POSITIONING DISPLAY:SCREEN:PP

# U004 PAPER FEED:PAPER BANK



- 136.AF022165 TRANSPORT ROLLER - DRIVEN
- 129.AC020153 (x3) LENS:LED:4
- 122.AB017726 (x2) GEAR/TIMING PULLEY - 20Z/20T
- 121.AB017725 (x2) GEAR/TIMING PULLEY - 20Z/20T
- 109.AA143570 (x2) MISFEED REMOVAL SHAFT

115.AA161180 (x7) CUSHION:DC STEPPER MOTOR

133.AF020743 (x3) TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT

132.AF020740 (x2) TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE

116.AB011392 (x3) DRIVE REVERSE GEAR - 24Z

123.AB017771 (x3) GEAR:TRANSPORT ROLLER:INPUT:Z23/Z28

107.AA143550 (x2) SCREW:DIA4:M3

117.AB011591 (x3) GEAR:REVERSE

108.AA143569 (x4) SCREW

106.AA140912 (x2) SCREW - 8X14X2.8

110.AA143797 (x2) CONNECTOR GUIDE PIN

112.AA148778 (x2) SHAFT:ARM:PLATE

111.AA143810 (x2) DEVELOPMENT COVER SCREW

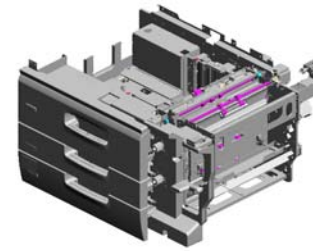
134.AF020744 (x3) TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT

138.AF031040 (x3) PAPER FEED ROLLER:FEED

137.AF030072 (x3) PAPER FEED ROLLER:PICKUP



# U004 PAPER FEED:PAPER BANK



- 189.B2346141 POSITIONING SLEVE - INNER BACK
- 186.B2342624 (x3) BALL BEARING - 8 X12X5
- 181.B1327591 RAIL:PAPER TRAY: ASS'Y
- 142.AW010151 (x6) PHOTO REFLECTIO N SENSOR:PS122T L1-A
- 140.AG050101 (x2) KNOB - MISFEED R EMOVAL

148.AX040276 (x7) STEPPER MOTOR: MM56:TRANSPOR T

153.B0656345 (x3) PAPER END SENS OR BRACKET

149.AX040279 STEPPER MOTOR: PAPER TRANSPO RT MD:MM42

172.B1326764 BRACKET:CONNE CTOR:RIGHT

159.B0656769 LOCK ARM

188.B2346120 (x2) BRACKET:POSITIO NING:PAPER TRAY

171.B1326726 BRACKET:ARM:AS S'Y

144.AW020198 (x3) PHOTOINTERRUP TOR:LG2A14NL1

146.AW500045 (x2) PUSH SWITCH

145.AW500010 (x2) PUSH SWITCH

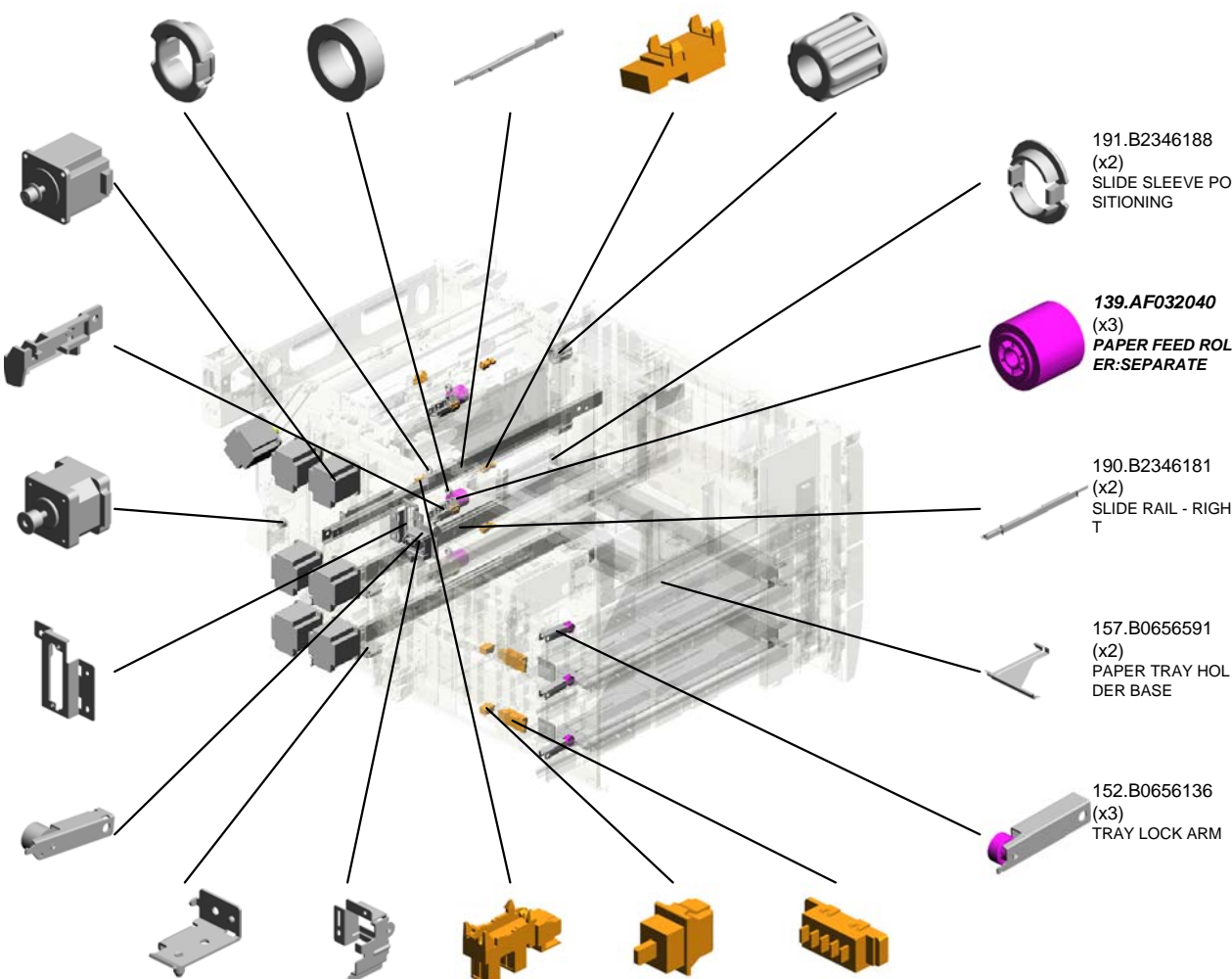
191.B2346188 (x2) SLIDE SLEEVE PO SITIONING

139.AF032040 (x3) PAPER FEED ROLL ER:SEPARATE

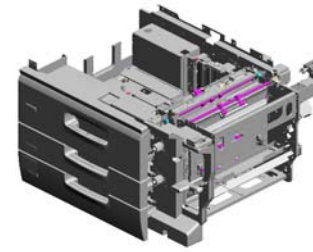
190.B2346181 (x2) SLIDE RAIL - RIGH T

157.B0656591 (x2) PAPER TRAY HOL DER BASE

152.B0656136 (x3) TRAY LOCK ARM



# U004 PAPER FEED:PAPER BANK



- 212.B2346542 (x3) GRIP DRIVE SHAFT
- 204.B2346506 (x6) TIMING PULLEY - 30T
- 210.B2346533 (x3) TIMING BELT - S2 M152
- 197.B2346288 (x3) BSENSOR BRACKET - SENSOR
- 199.B2346455 BRACKET - UPPER

206.B2346514 (x3) TIMING BELT - S2 M126

209.B2346532 (x3) TIGHTENER BRACKET

207.B2346530 (x3) BRACKET

205.B2346508 (x7) TENSION SPRING

208.B2346531 (x3) TIGHTENER BRACKET

213.B2346565 HARNESS CLAMP BRACKET

193.B2346222 (x3) REVERSE DRIVE SHAFT

202.B2346497 (x2) GUIDE:REAR:PAPER TRAY

194.B2346223 (x3) DRIVEN REVERSE SHAFT

192.B2346198 COVER - SPAPER SIZE SENSOR

200.B2346475 BRACKET - LOWER

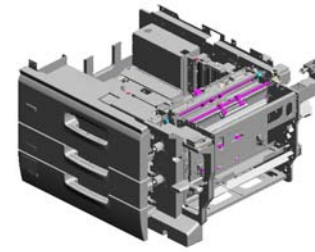
201.B2346495 (x2) GUIDE:FRONT:PAPER TRAY

195.B2346242 (x3) GUIDE - ROLLER:DRIVEN PRESSURE

196.B2346275 (x3) PICKUP ARM

198.B2346301 (x3) TORQUE LIMITER: 75MN M

# U004 PAPER FEED:PAPER BANK



- 233.C2693566 BUSHING:MM8:PRESSURE:DRIVE
- 239.D0592399 (x2) FLANGED HEXAGONAL HEAD BOLT: M3\*4
- 240.D0592620 (x9) RETAINING RINGS
- 228.B3033682 MISFEED REMOVAL KNOB
- 232.C2443522 (x3) STEPPED SCREW

246.D0596277 (x3) COVER:GEAR:PAPER FEED ROLLER

245.D0596212 (x3) LEVER:PRESSURE:REVERSE

247.D0596278 (x3) COVER:GEAR:REVERSE

231.BB013008 (x3) GEAR - 31Z

241.D0596121 (x2) SPRING:CONNECTOR:TANDEM LCT

224.B2476754 LOCK SPRING - SMALL

223.B2476753 LOCK SPRING - LARGE

248.D0596496 (x2) GUIDE:MIDDLE:PAPER TRAY

244.D0596172 (x2) PAPER TRAY STOPPER

238.D0590761 SPRING:TANDEM TRAY:LOCK

229.B8343312 (x4) COLLAR

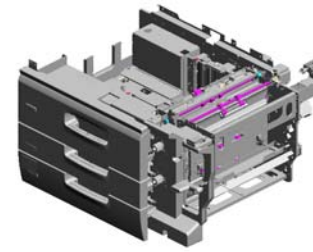
230.BB013007 (x3) GEAR - 20Z

242.D0596169 STAY:TANDEM LOCK:ASSY

243.D0596170 (x2) BRACKET:SLIDE RAIL:PAPER TRAY:2:ASSY

237.D0462862 (x2) (NA):DECAL:H-TEMP WARNING:HEATER

# U004 PAPER FEED:PAPER BANK



- 278.D0747521 (x3) GUIDE PLATE:UPPER:PAPER FEED UNIT
- 253.D0596664 GUIDE:MIDDLE:PAPER TRAY
- 267.D0747381 DECAL:VERTICAL TRANSPORT:A1
- 258.D0596725 (x2) BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN
- 281.D0747561 GRIP:UPPER

275.D0747431 STAY:HANDLE:ASSY

276.D0747433 (x2) STUD:HANDLE:RELEASE:ASSY

260.D0743173 (x5) TIMING PULLEY:S2M:25T

279.D0747522 (x3) GUIDE PLATE:LOWER:PAPER FEED UNIT

277.D0747446 BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT

266.D0747349 (x4) COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE

249.D0596591 (x2) SPRING:PAPER TRAY:LOCK

263.D0747331 STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN

265.D0747335 (x2) STAY:SLIDE RAIL:LEFT:NO.2

259.D0626692 (x2) SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASSY

273.D0747392 DECAL:PAPER TRAY:NO.1

264.D0747333 STAY:SLIDE RAIL:LEFT FRONT:NO.1

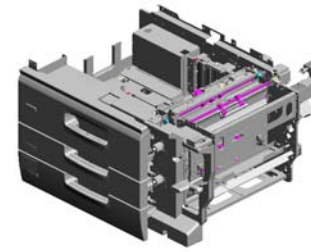
274.D0747393 DECAL:PAPER TRAY:NO.2

257.D0596721 (x2) STOPPER:PAPER TRAY

262.D0747330 SLIDE RAIL:LEFT:NO.1



# U004 PAPER FEED:PAPER BANK



- 303.D1796751 BRACKET:STM:MM56:TRANSPORT:LENGTHWISE
- 301.D1796738 (x3) SLIDER:CAM:REVERSE
- 302.D1796739 (x3) LEVER:REVERSE:PRESSURE RELEASE:JOINT
- 299.D1796734 (x3) BRACKET:SLIDER:CAM
- 300.D1796737 (x3) LEVER:PRESSURE RELEASE:REVERSE

304.D1796753  
BRACKET:JOINT:PROTECT

305.D1796756  
BRACKET:CONNECTING:JOINT

307.D1796758  
SYNCHRONOUS BELT:80S2M216

306.D1796757  
SHAFT:DRIVE

298.D1796731  
(x3)  
LEVER:PRESSURE RELEASE:SLIDER

293.D1316511  
BRACKET:CONNECTOR:LEFT

296.D1796643  
RAIL:TANDEM LCT:MIDDLE:ASSY

288.D0747603  
(x2)  
PLATE:GRIP:PAPER TRAY:NO.2

289.D0747606  
(x2)  
GRIP:PAPER TRAY:NO.2

290.D0747607  
(x2)  
ARM:PAPER TRAY:GRIP

285.D0747573  
(x2)  
BRACKET:ARM:PLATE

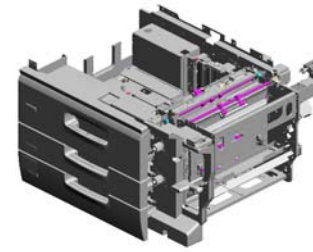
282.D0747562  
GRIP:LOWER

283.D0747563  
BRACKET:SLIDER:GRIP

284.D0747567  
BRACKET:ARM:LINK:LEFT

297.D1796726  
(x3)  
COVER:LED:MAIN

# U004 PAPER FEED:PAPER BANK



- 316.D1796775 GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:UPPER
- 312.D1796765 TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:EXIT
- 313.D1796766 TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE:CONNECTING
- 318.D1796781 GUIDE PLATE:VERTICAL TRANSPORT:F1
- 319.D1796783 GUIDE PLATE:VERTICAL TRANSPORT:F1:LOWER

323.D1796797  
COMPRESSION SPRING:JOINT:TRANSPORT



317.D1796777  
TORSION SPRING:GUIDE PLATE:OPEN AND CLOSE:UPPER



311.D1796764  
SYNCHRONOUS BELT:80S2M242



310.D1796763  
SYNCHRONOUS BELT:80S2M300



309.D1796762  
SYNCHRONOUS BELT:60S2M166



308.D1796761  
SYNCHRONOUS BELT:60S2M226

320.D1796784  
GUIDE PLATE:VERTICAL TRANSPORT:F3

321.D1796786  
GUIDE PLATE:VERTICAL TRANSPORT:F2

322.D1796790  
GUIDE PLATE:VERTICAL TRANSPORT:F2:LOWER

325.D1797513  
COVER:PAPER TRAY:AY:NO.3

331.D1797540  
(x8)  
SCREW:DIA6:M4X3:ADHESIVE



330.D1797533  
(x2)  
JOINT:LINK:UNLOCK:PEEN



324.D1797512  
COVER:PAPER TRAY:AY:NO.2



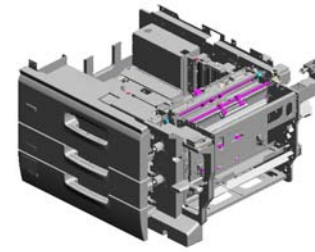
327.D1797519  
(x2)  
BRACKET:STOPPER:PAPER TRAY



326.D1797518  
(x2)  
SHAFT:STOPPER:PAPER TRAY



# U004 PAPER FEED:PAPER BANK



357.D2701570  
DECAL:A2/A3

337.D1797566  
BRACKET:ARM:LIN  
K:RIGHT

340.D1797576  
(x2)  
ARM:LINK:UN LOC  
K

335.D1797562  
ARM:LINK:RIGHT

342.D1797581  
STAY:COVER:TAN  
DEM LCT

356.D2416290  
(x3)  
LED:RED

359.D2706658  
(x3)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M3X6

361.D2706664  
(x3)  
HOOK:COIL SPRIN  
G:SLIDER

360.D2706659  
(x3)  
ROLLER:GUIDE

347.D1947346  
DC MOTOR:RISE:T  
ANDEM LCT:ASSY:  
19.2W:BRUSH

343.D1797586  
STOPPER:TANDE  
M LCT

339.D1797574  
SHAFT:ARM:UN LO  
CK

338.D1797573  
BRACKET:ARM:UN  
LOCK

346.D1797597  
(x3)  
COVER:LED

344.D1797591  
(x3)  
PLATE:TRANSPAR  
ENT:LED

333.D1797550  
COVER:PAPER TR  
AY:NO.1:UPPER

336.D1797564  
BRACKET:SLIDER:  
GRIP:UPPER

341.D1797579  
COVER:GRIP:INNE  
R BACK

334.D1797561  
ARM:LINK:LEFT

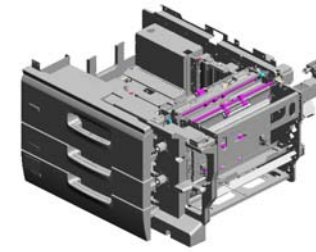
345.D1797596  
(x3)  
DIFFUSION PLATE:  
LED

# U004 PAPER FEED:PAPER BANK

362.D2706668 (x3)  
TENSION SPRING:  
REVERSE ROLLER

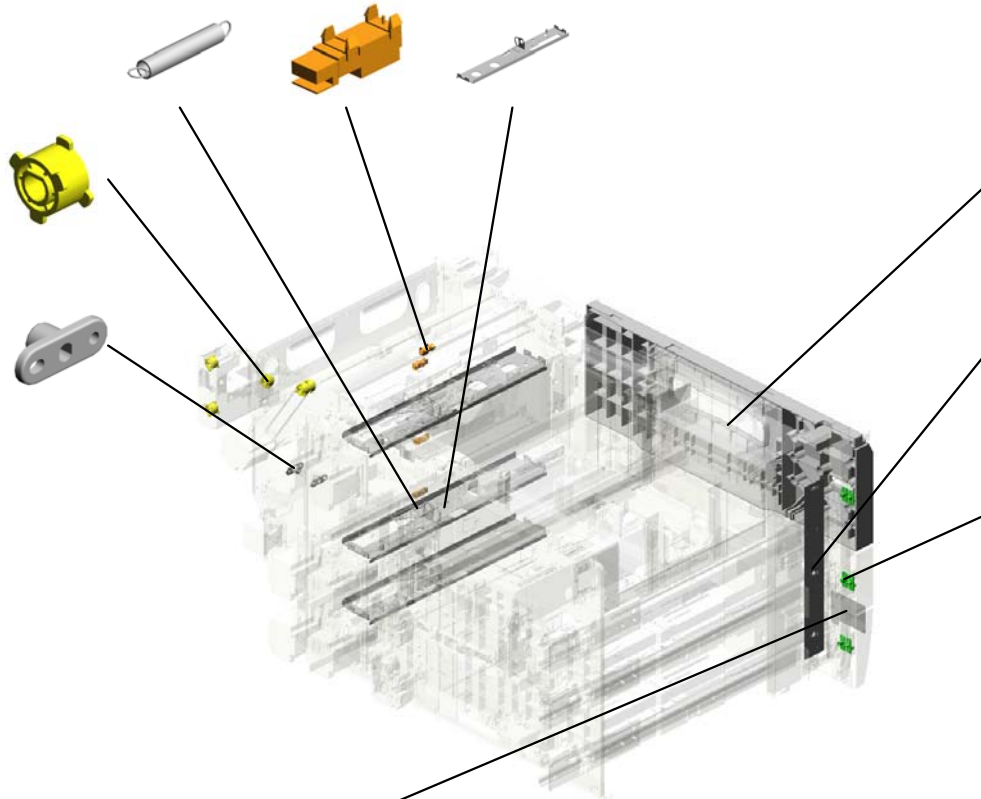
383.GW010007 (x4)  
PHOTO REFLECTI  
ON SENSOR:EXIT

368.D2706740 (x3)  
STAY:REVERSE:A  
SS'Y



381.G1784912 (x5)  
PULLEY:S2M:30T

376.D3553844 (x4)  
SHOE:HANDLE:RE  
LEASE



369.D2707531  
COVER:PAPER TR  
AY:NO.1

367.D2706725  
COVER:GUARD:HA  
RNNESS

379.D5165200 (x6)  
PCB:LED:ASS'Y

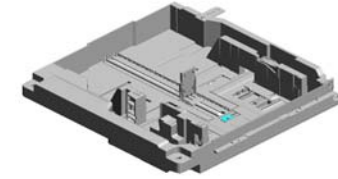


378.D5161326  
DECAL:PAPER TR  
AY:DESIGN SKETC  
H:3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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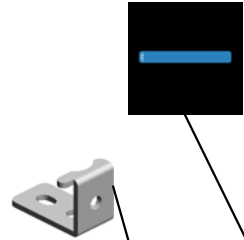
U004\_S001  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

156.B0656545 (x2) DECAL - POSITIONING  
 11.04504008N (x3) TAPPING SCREW - M4X8  
 118.AB012327 GEAR:16Z  
 33.07200060E (x2) RETAINING RING - M6  
 236.D0146785 SPRING PLATE:ARM:END FENCE:LOCK

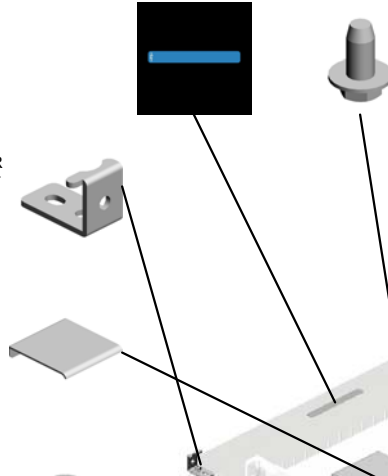


349.D1947631  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

222.B2476695  
GUIDE:MISFEED REMOVAL:PAPER TRAY



155.B0656526  
LIFT LEVER



8.03604008N (x2)  
SCREW - M4X8



154.B0656524  
BOTTOM PLATE LIFT SHAFT



203.B2346498 (x2)  
SHEET:TRAY BOTTOM PLATE



174.B1326797  
SIDE FENCE:REAR:AUXILIARY



185.B1816789  
LINK:SIDE FENCE:PAPER SIZE SENSOR



184.B1816780  
LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y



235.D0146784  
SPRING PLATE:END FENCE



272.D0747390  
DECAL:PAPER SEIT DIRECTION:PAPER TRAY



92.AA060961  
TENSION SPRING:SIDE FENCE:REAR



175.B1326798  
SPRING PLATE:PAPER TRAY:EARTH



131.AF017033  
END FENCE

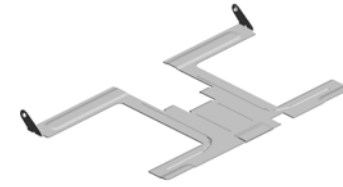
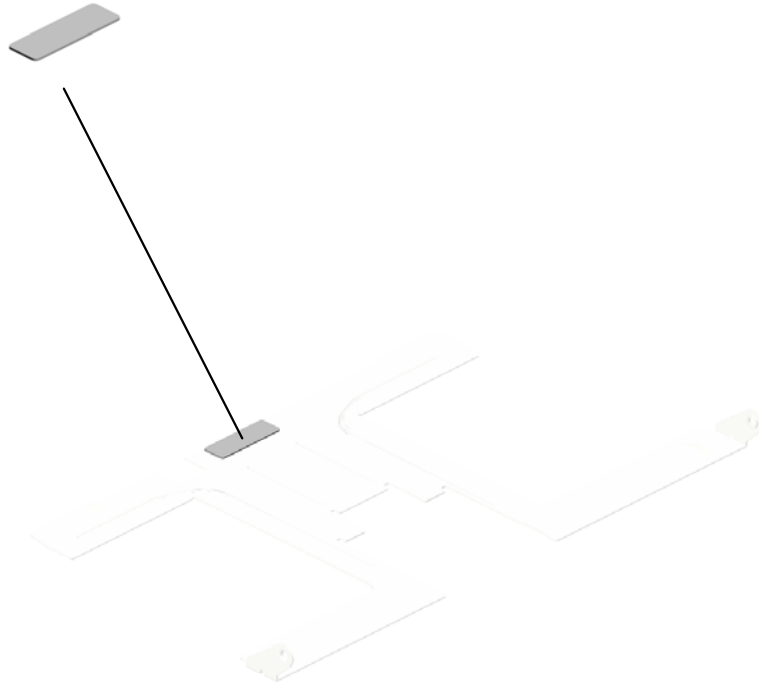


350.D1947635  
ARM:END FENCE:LOCK



U004\_S001\_S001  
TRAY BOTTOM PLATE:ASS'Y

130.AF013005  
BOTTOM PLATE P  
AD



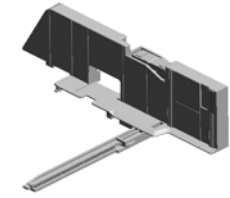
234.D0146780  
TRAY BOTTOM PL  
ATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S001\_S002  
SIDE FENCE:REAR:ASS'Y

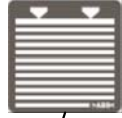
187.B2342864  
PAD:CLEANER

81.AA001597  
DECAL:SIDE FENC  
E:REAR



294.D1316775  
SIDE FENCE:REAR  
:ASS'Y

10.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



72.A2672857  
SPRING PLATE - SI  
DE FENCE



73.A2672859  
SIDE FENCE STOP  
PER



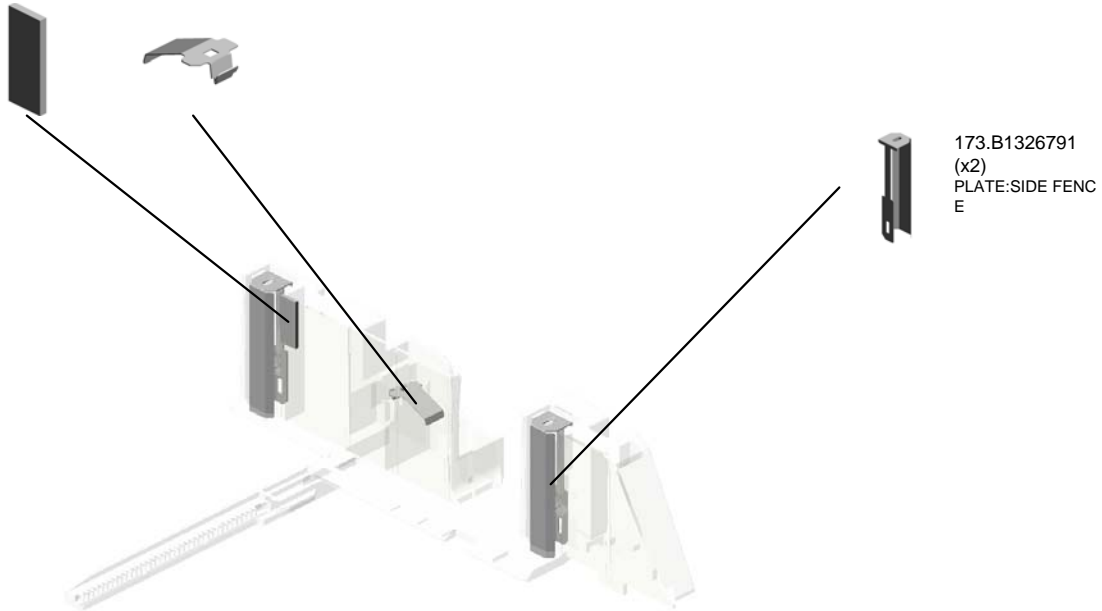
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U004\_S001\_S003  
SIDE FENCE:FRONT:ASS'Y

187.B2342864  
PAD:CLEANER

66.A1342978  
SPRING PLATE

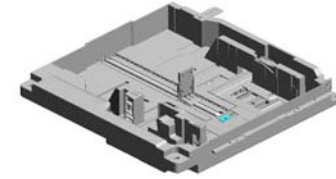
295.D1316777  
SIDE FENCE:FRON  
T:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S002  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y



349.D1947631  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

11.04504008N  
(x3)  
TAPPING SCREW - M4X8

118.AB012327  
GEAR:16Z

33.07200060E  
(x2)  
RETAINING RING - M6

236.D0146785  
SPRING PLATE:AR  
M:END FENCE:LO  
CK

92.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR

222.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY

155.B0656526  
LIFT LEVER

8.03604008N  
(x2)  
SCREW - M4X8

154.B0656524  
BOTTOM PLATE LI  
FT SHAFT

203.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE

174.B1326797  
SIDE FENCE:REAR  
:AUXILIARY

185.B1816789  
LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR

184.B1816780  
LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y

131.AF017033  
END FENCE

272.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY

175.B1326798  
SPRING PLATE:PA  
PER TRAY:EARH

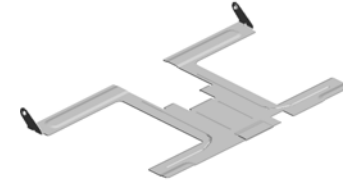
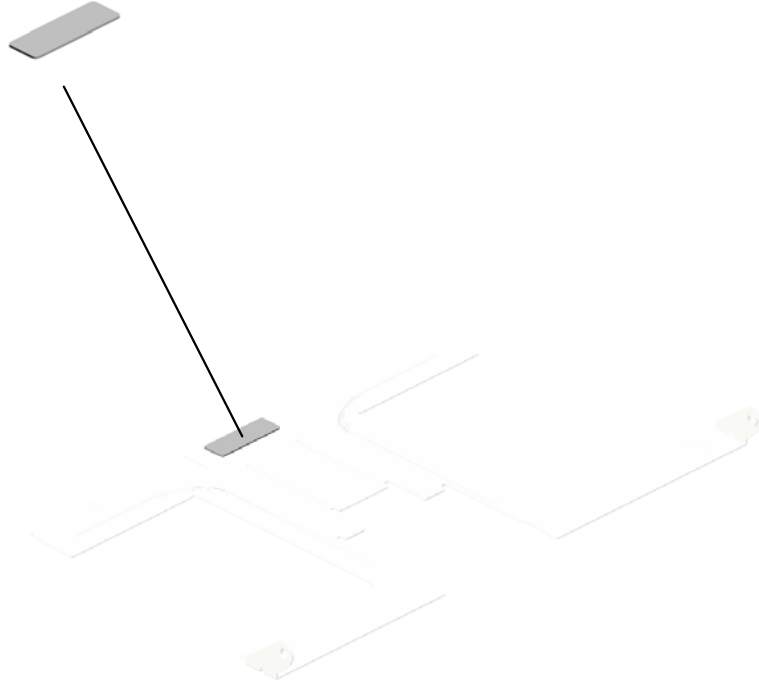
350.D1947635  
ARM:END FENCE:L  
OCK

235.D0146784  
SPRING PLATE:EN  
D FENCE

156.B0656545  
(x2)  
DECAL - POSITION  
ING

U004\_S002\_S001  
TRAY BOTTOM PLATE:ASS'Y

130.AF013005  
BOTTOM PLATE P  
AD



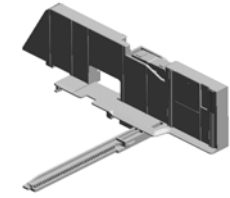
234.D0146780  
TRAY BOTTOM PL  
ATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S002\_S002  
SIDE FENCE:REAR:ASS'Y

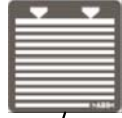
187.B2342864  
PAD:CLEANER

81.AA001597  
DECAL:SIDE FENC  
E:REAR



294.D1316775  
SIDE FENCE:REAR  
:ASS'Y

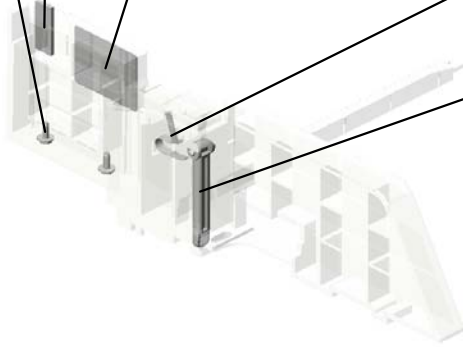
10.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



72.A2672857  
SPRING PLATE - SI  
DE FENCE



73.A2672859  
SIDE FENCE STOP  
PER



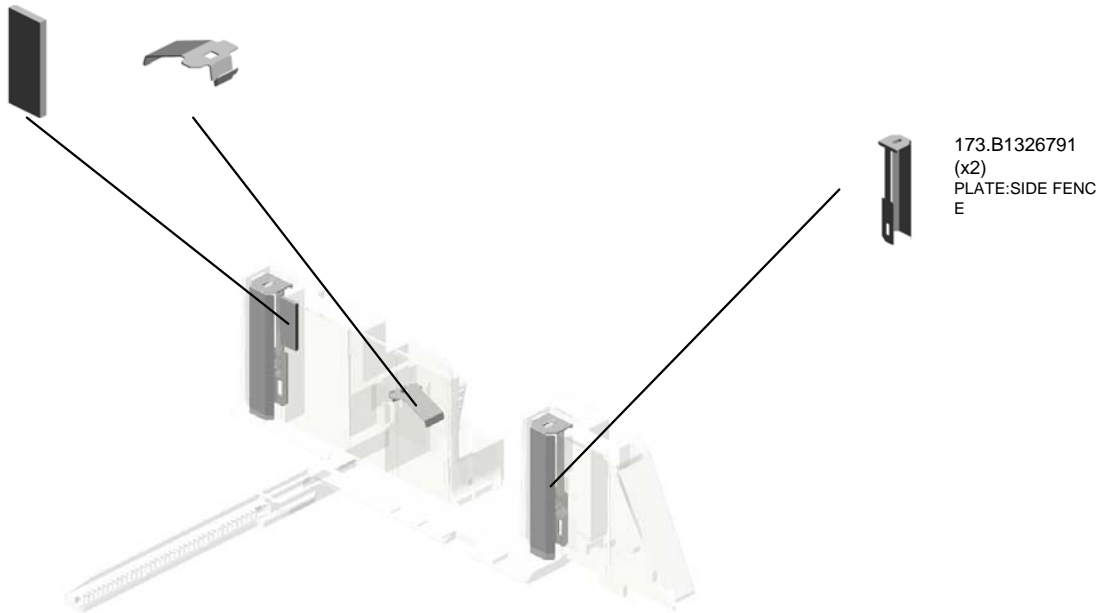
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U004\_S002\_S003  
SIDE FENCE:FRONT:ASS'Y

187.B2342864  
PAD:CLEANER

66.A1342978  
SPRING PLATE

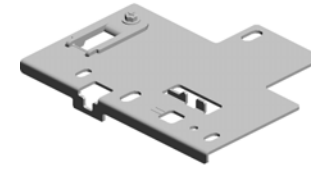
295.D1316777  
SIDE FENCE:FRON  
T:ASS'Y



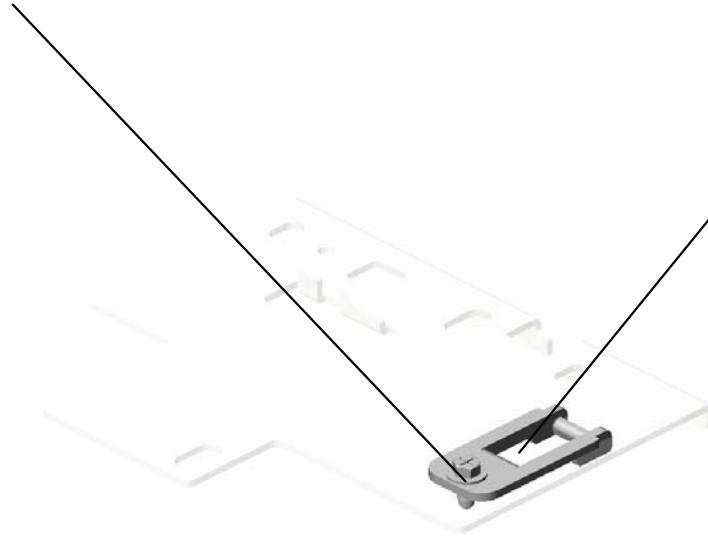
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S003  
STOPPER:REGISTRATION:TANDEM LCT:ASS'Y

16.04514008N  
TAPPING SCREW:  
4X8



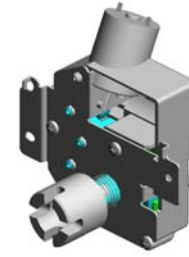
328.D1797525  
STOPPER:REGIST  
RATION:TANDEM L  
CT:ASS'Y



329.D1797528  
CAP:STOPPER:RE  
GISTRATION

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S004  
DC MOTOR:RISING TRAY:ASS'Y

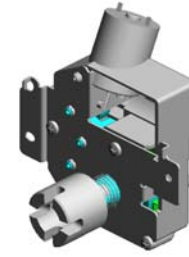


147.AX040199  
DC MOTOR:RISING  
TRAY:ASS'Y

19.04523010N (x 4)  
BINDING SELF-TAPPING SCREW:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S005  
DC MOTOR:RISING TRAY:ASS'Y



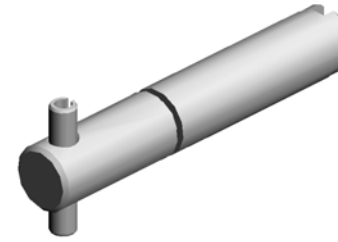
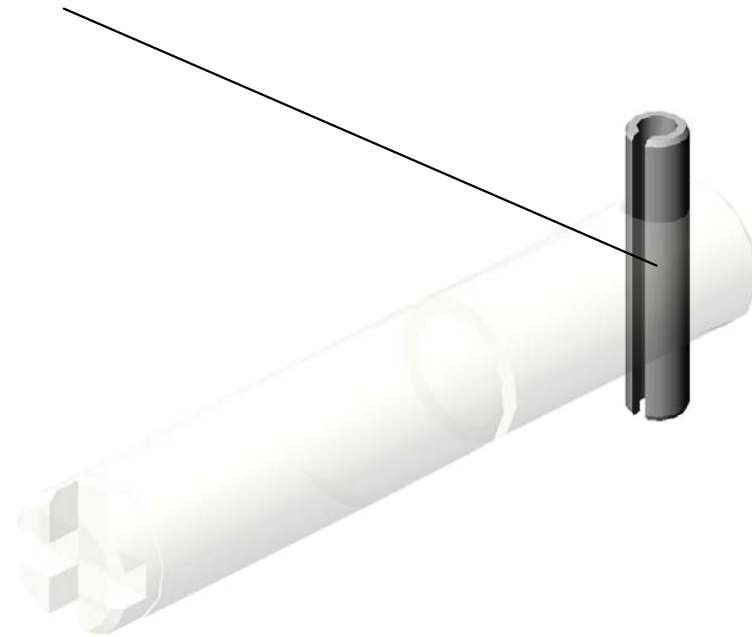
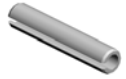
147.AX040199  
DC MOTOR:RISING  
TRAY:ASS'Y

19.04523010N (x 4)  
BINDING SELF-TAPPING SCREW:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S006  
FEED DRIVE SHAFT

27.06230160E  
SPRING PIN - 3X16  
MM



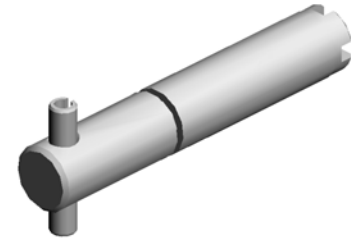
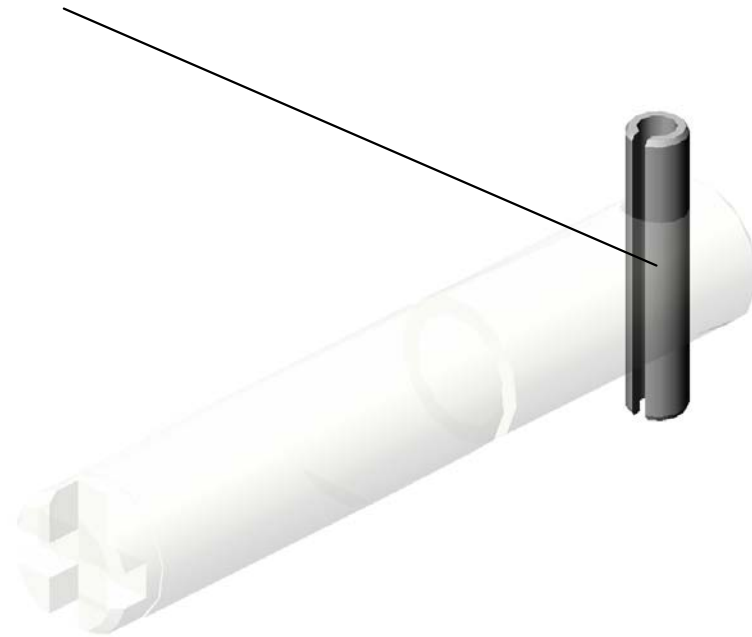
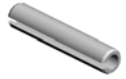
211.B2346541  
FEED DRIVE SHAF  
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S007  
FEED DRIVE SHAFT

27.06230160E  
SPRING PIN - 3X16  
MM

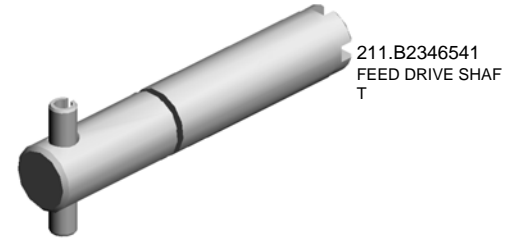
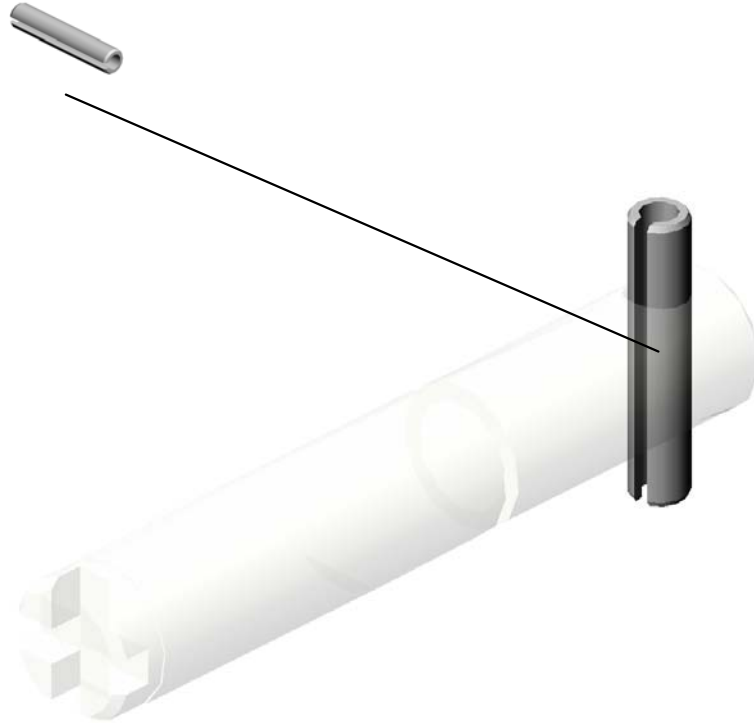


211.B2346541  
FEED DRIVE SHAF  
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S008  
FEED DRIVE SHAFT

27.06230160E  
SPRING PIN - 3X16  
MM



211.B2346541  
FEED DRIVE SHAF  
T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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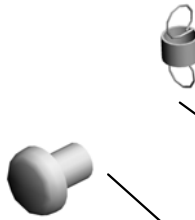
U004\_S009  
DC SOLENOID:LOCK:ASS'Y

93.AA060986  
TENSION SPRING:  
DC SOLENOID:LO  
CK



351.D2236231  
DC SOLENOID:LO  
CK:ASSY

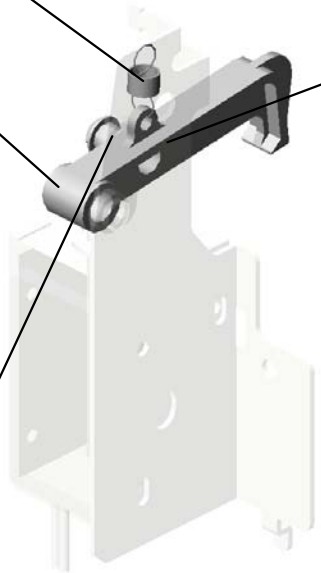
1.03130040N  
SCREW:M3X4



380.G1782971  
LEVER:LOCK:TAN  
DEM LCT



1.03130040N (x 1)  
SCREW:M3X4  
31.07200040E (x 1)  
RETAINING RING - M4



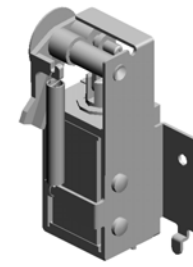
10.04503008N  
TAPPING SCREW -  
M3X8



U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S010  
DC SOLENOID:COUPLING:ASS'Y

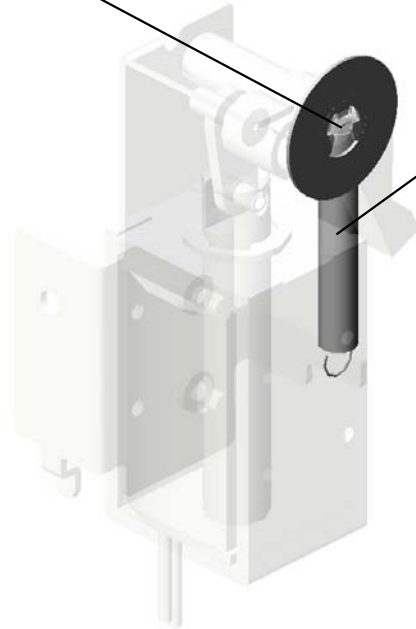
31.07200040E  
RETAINING RING -  
M4



352.D2236233  
DC SOLENOID:CO  
UPLING:ASS'Y



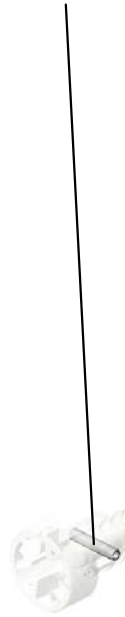
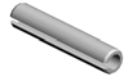
89.AA060755  
TENSION SPRING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S011  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



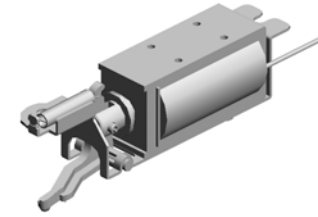
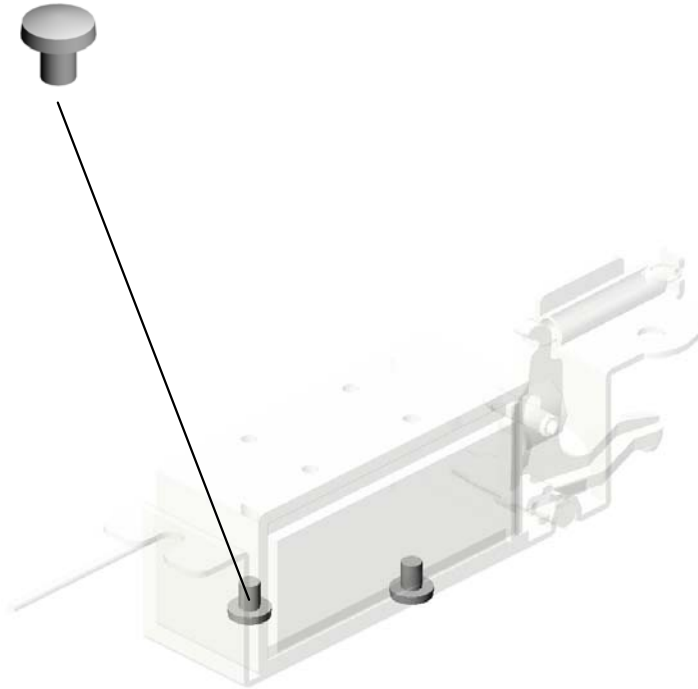
33.07200060E  
RETAINING RING -  
M6



U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S012  
SWING UNIT:PICKUP ROLLER:ASS'Y

4.03530040N  
(x2)  
SCREW - M3X4

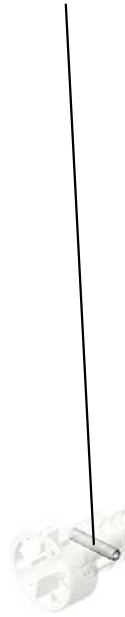
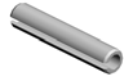


358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S013  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



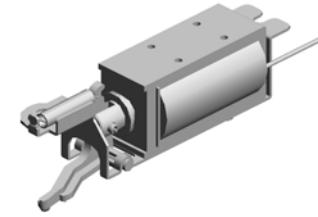
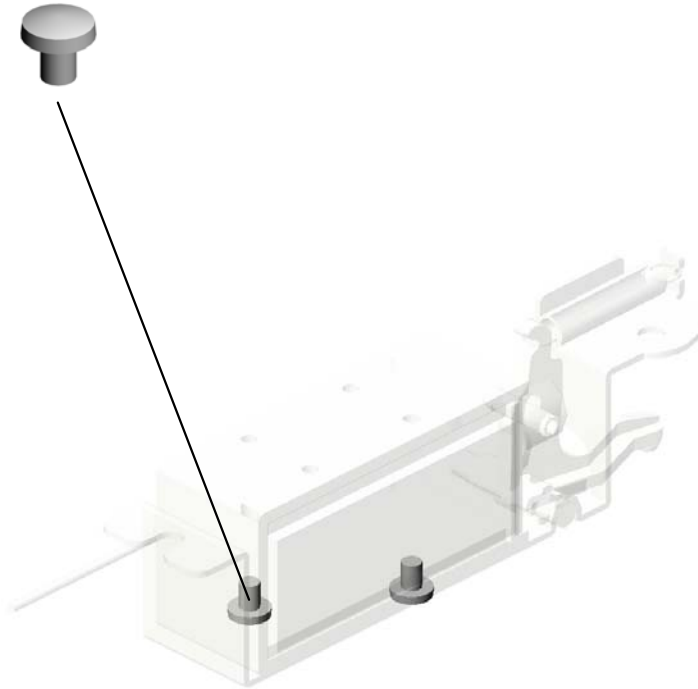
33.07200060E  
RETAINING RING -  
M6



U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S014  
SWING UNIT:PICKUP ROLLER:ASS'Y

4.03530040N  
(x2)  
SCREW - M3X4



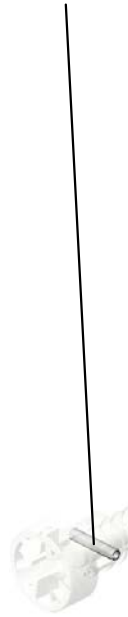
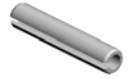
358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S015  
SHAFT:FEED:ASS'Y

27.06230160E  
SPRING PIN - 3X16  
MM



280.D0747527  
SHAFT:FEED:ASS'  
Y



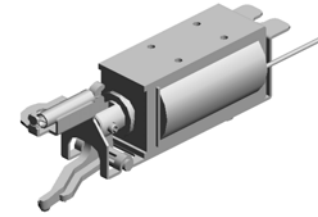
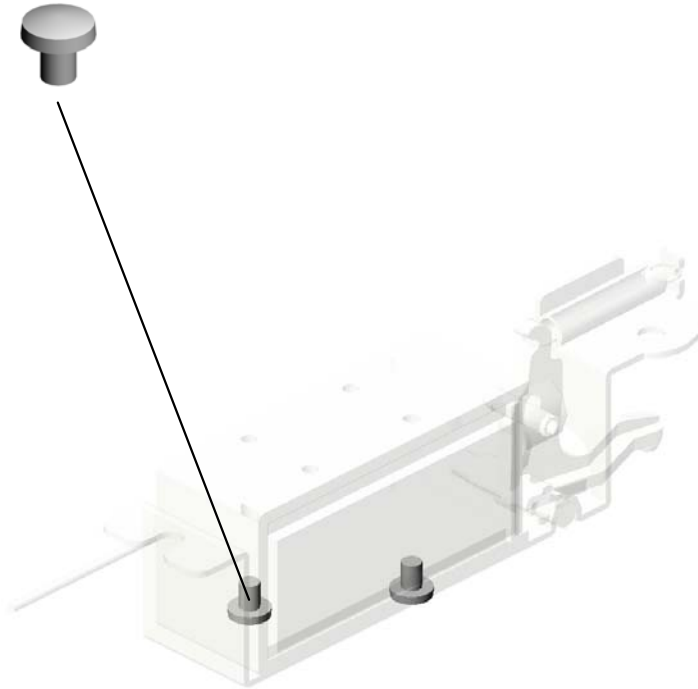
33.07200060E  
RETAINING RING -  
M6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S016  
SWING UNIT:PICKUP ROLLER:ASS'Y

4.03530040N  
(x2)  
SCREW - M3X4



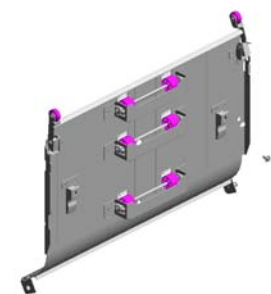
358.D2706282  
SWING UNIT:PICK  
UP ROLLER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S017

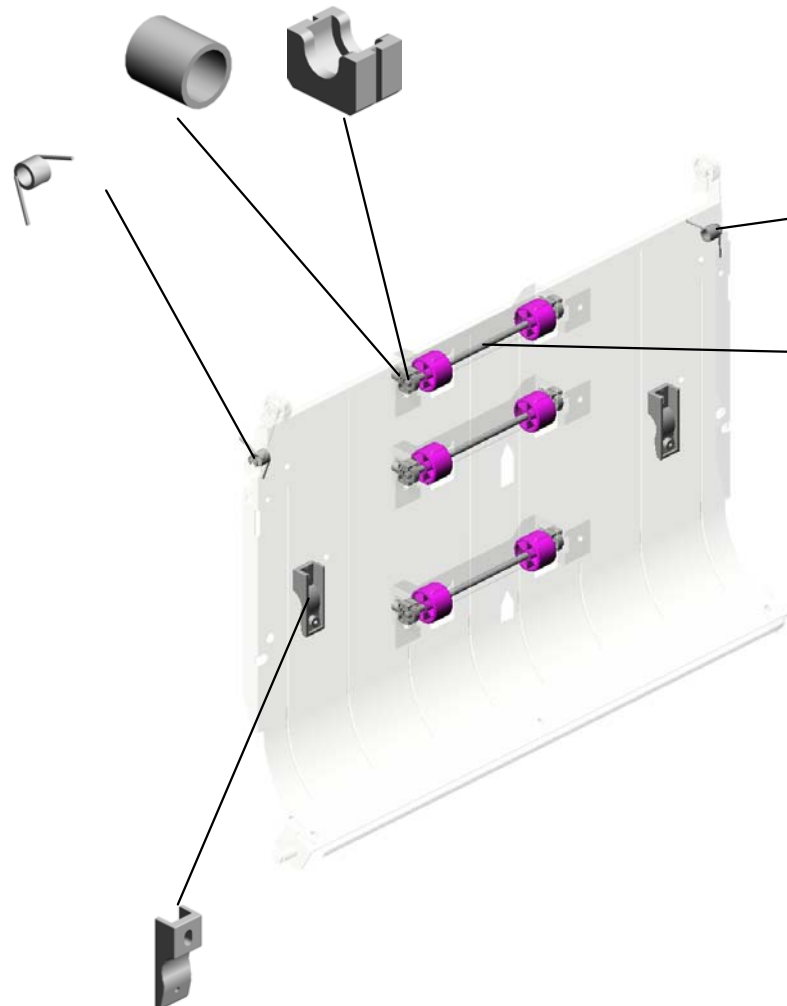
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

96.AA063693 (x6)  
COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER  
103.AA084059 (x6)  
BALL BEARING HOLDER



315.D1796771  
GUIDE PLATE:OPEN AND CLOSE:VERTICAL TRANSPORT:LOWER:ASS'Y

377.D3553858 (x2)  
TORSION SPRING:GUIDE PLATE:16N



374.D3553828 (x2)  
HOLDER:STAY:GUIDE PLATE

16.04514008N (x 2)  
TAPPING SCREW:4X8

30.07200030E (x2)  
RETAINING RING - M3

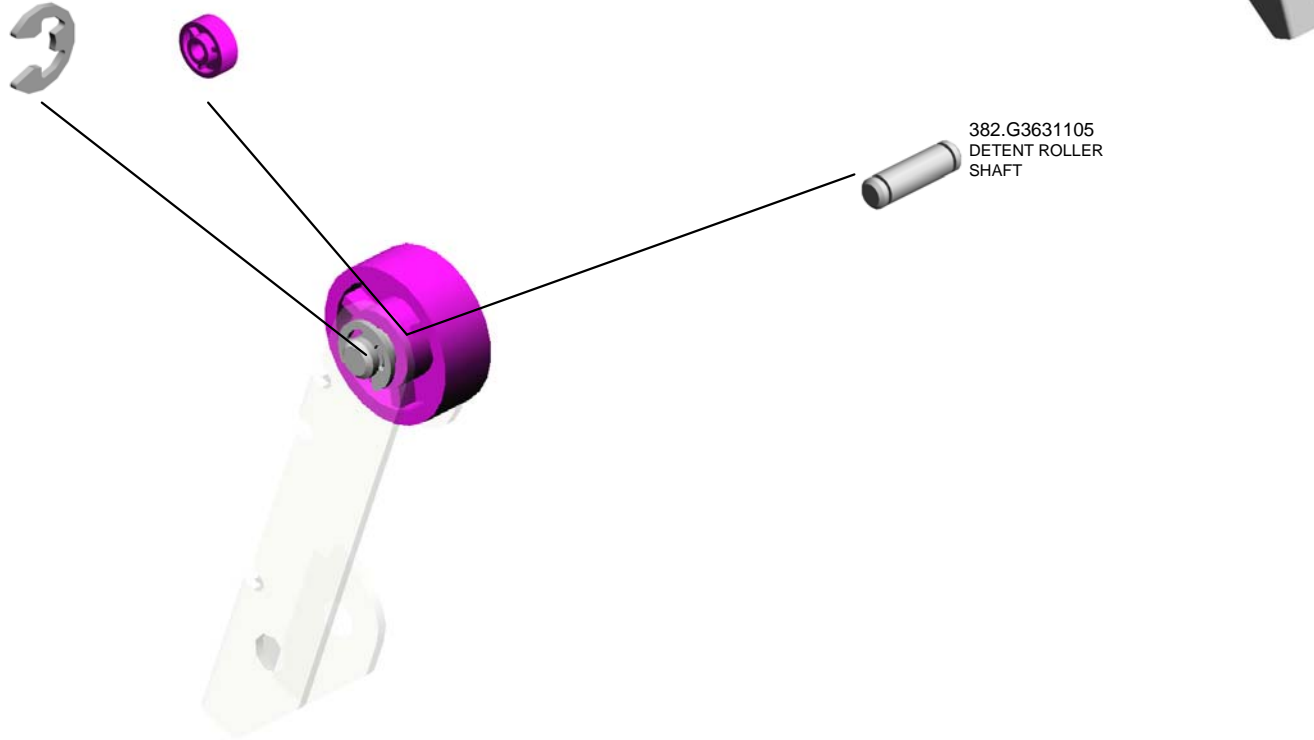
136.AF022165 (x3)  
TRANSPORT ROLLER - DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S017\_S001  
BRACKET:DETENT:RIGHT:ASS'Y

30.07200030E (x2)  
RETAINING RING - M3

372.D3551196  
ROLLER:DETENT



373.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y

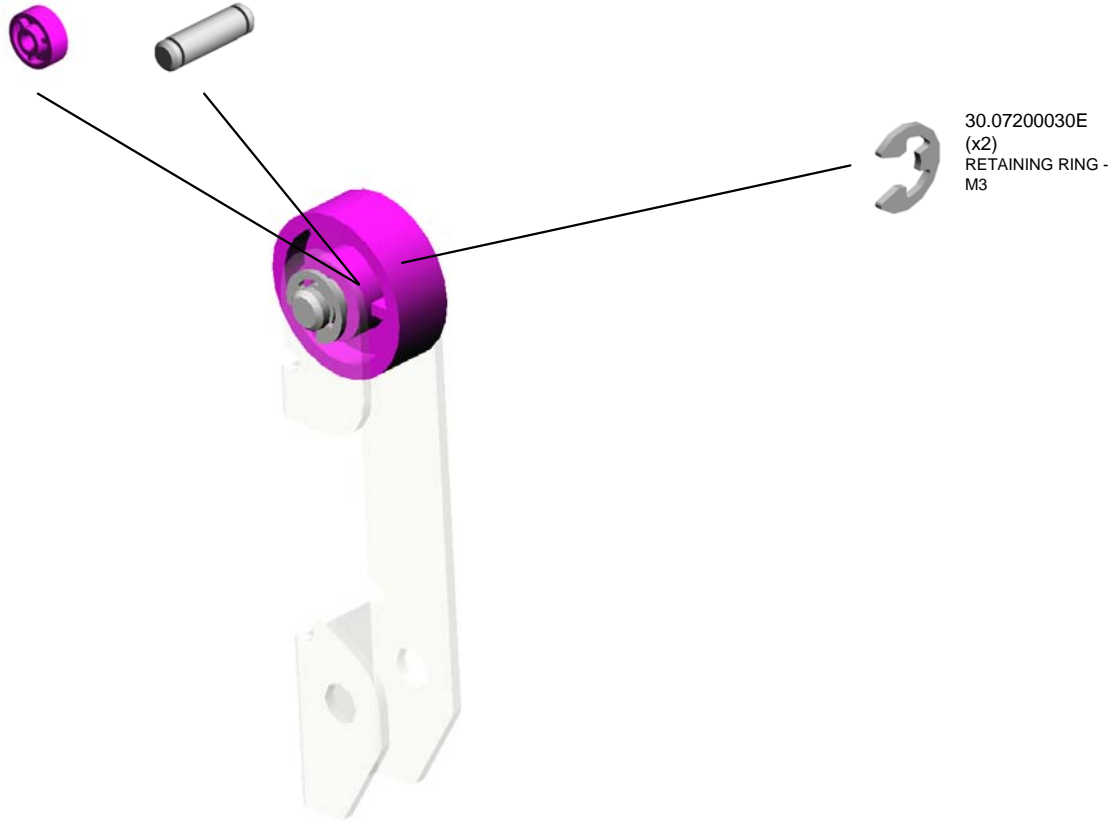
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S017\_S002  
BRACKET:DETENT:ASS'Y

372.D3551196  
ROLLER:DETENT

382.G3631105  
DETENT ROLLER  
SHAFT

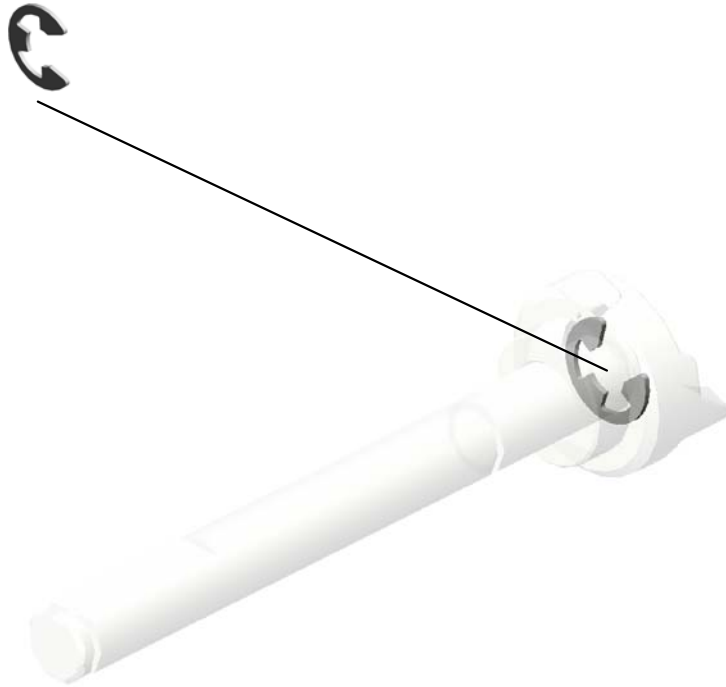
375.D3553840  
BRACKET:DETENT  
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S018  
SHAFT:JOINT:CONNECTING:ASS'Y

32.07200050E  
RETAINING RING -  
M5



314.D1796768  
SHAFT:JOINT:CON  
NECTING:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S019

(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

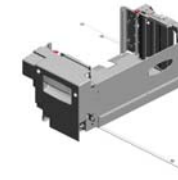
22.04534008N  
BINDING SELF TAP  
PING SCREW:4X8

16.04514008N  
(x14)  
TAPPING SCREW:  
4X8

70.A2486695  
(x4)  
GUIDE - PULLEY

54.11050534  
(x7)  
CLAMP

68.A2486687  
RIGHT DRIVE SHA  
FT



364.D2706680  
(EU,AA,CHN):TAND  
EM LCT:RIGHT:AS  
SY

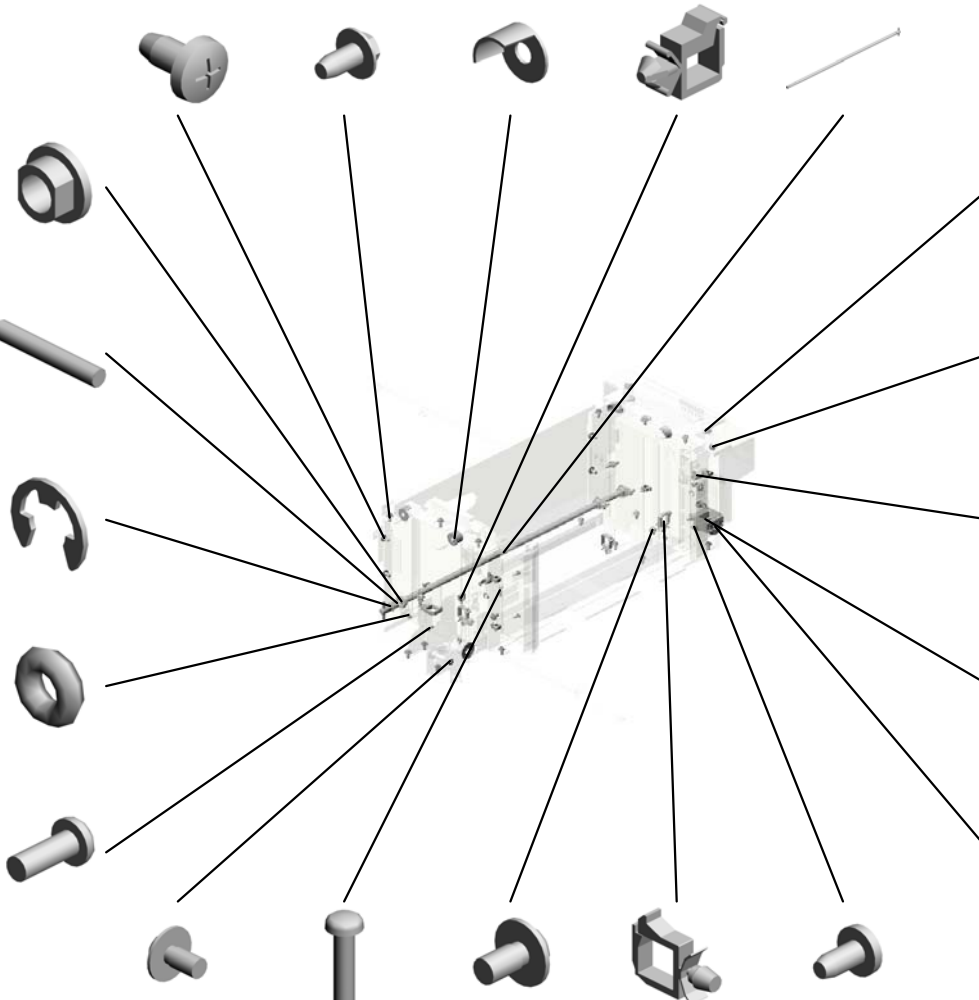
60.50530223  
(x3)  
BUSHING - 8MM

28.06330200G  
(x2)  
PIN - M3X20

33.07200060E  
(x2)  
RETAINING RING -  
M6

69.A2486694  
(x3)  
WIRE RING

2.03130080N  
(x2)  
PAN HEAD SCREW  
:M3X8



25.04544008Q  
(x14)  
TAPPING SCREW -  
M4X8

11.04504008N  
(x2)  
TAPPING SCREW -  
M4X8

71.A2486713  
(x2)  
HOOK - TENSION  
SPRING

75.A2946655  
FRONT ROLLER -  
SLIDE RAIL

31.07200040E  
(x8)  
RETAINING RING -  
M4

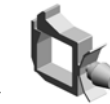
45.09513006N  
SCREW - M3X6

3.03130120N  
PAN HEAD SCREW  
:M3X12

46.09514006N  
(x4)  
SCREW:POLISHED  
ROUND:M4X6

50.11050488  
(x4)  
HARNESS CLAMP

18.04523006N  
(x4)  
BINDING SELF-TA  
PPING SCREW:3X  
6



50.11050488  
(x2)  
HARNESS CLAMP



52.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC



54.11050534  
CLAMP



59.11050760  
CLAMP:LWSM-051  
1A

16.04514008N (x 2)  
TAPPING SCREW:4X8  
25.04544008Q (x 1)  
TAPPING SCREW - M4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S019  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

119.AB013781  
GEAR - 30Z

126.AB032719  
(x2)  
PULLEY - M10

166.B0656872  
OIL DAMPER BRACKET

125.AB032058  
(x2)  
WIRE PULLEY - M10

167.B0656875  
PROTECTION - INNER COVER



364.D2706680  
(EU,AA,CHN):TANDEM LCT:RIGHT:ASSY

113.AA161129  
CUSHION - LARGE



141.AW010113  
SENSOR



135.AF022105  
ROLLER - SLIDE RAIL



163.B0656862  
LARGE LEVER



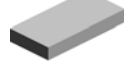
104.AA132203  
SPACER - 6MM



164.B0656864  
SMALL LEVER



114.AA161130  
(x2)  
CUSHION - SMALL



165.B0656870  
(x2)  
STAY - RIGHTBASE



76.A2946690  
FEELER - PAPER HEIGHT SENSOR



158.B0656717  
PAPER VOLUME SHIELD PLATE



144.AW020198  
(x9)  
PHOTOINTERRUPTOR:LG2A14NL1



91.AA060758  
(x2)  
TENSION SPRING - SHORT



90.AA060757  
(x2)  
TENSION SPRING - LONG



169.B0706683  
LEVER:RELEASE:FRONT



168.B0706667  
END FENCE COVER FRONT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S019  
 (EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y

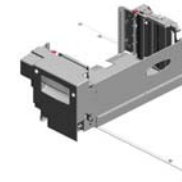
261.D0746497  
 (x2)  
 DECAL:POSITIONI  
 NG DISPLAY:TCRU

189.B2346141  
 POSITIONING SLE  
 EVE - INNER BACK

225.B2476901  
 OIL DAMPER:FALL

214.B2346606  
 SENSOR BRACKE  
 T

270.D0747388  
 DECAL:PAPER SE  
 T DIRECTION:TAN  
 DEM LCT:RIGHT



364.D2706680  
 (EU,AA,CHN):TAND  
 EM LCT:RIGHT:AS  
 SY

255.D0596668  
 SIDE PLATE:SIDE:  
 TANDEM LCT

222.B2476695  
 GUIDE:MISFEED R  
 EMOVAL:PAPER T  
 RAY

221.B2476672  
 GUIDE:INTERLOCK  
 :TANDEM LCT

170.B0706684  
 LEVER:RELEASE:R  
 EAR

180.B1327575  
 BRACKET:CONNE  
 CTOR:TANDEM LC  
 T

177.B1327550  
 (x2)  
 COVER:PULLEY:D  
 RIVE WERE

216.B2346625  
 END FENCE - REA  
 R

286.D0747595  
 BASE:TANDEM LC  
 T:RIGHT:ADHESIO  
 N

218.B2346686  
 SIDE FENCE - RIG  
 HT FRONT

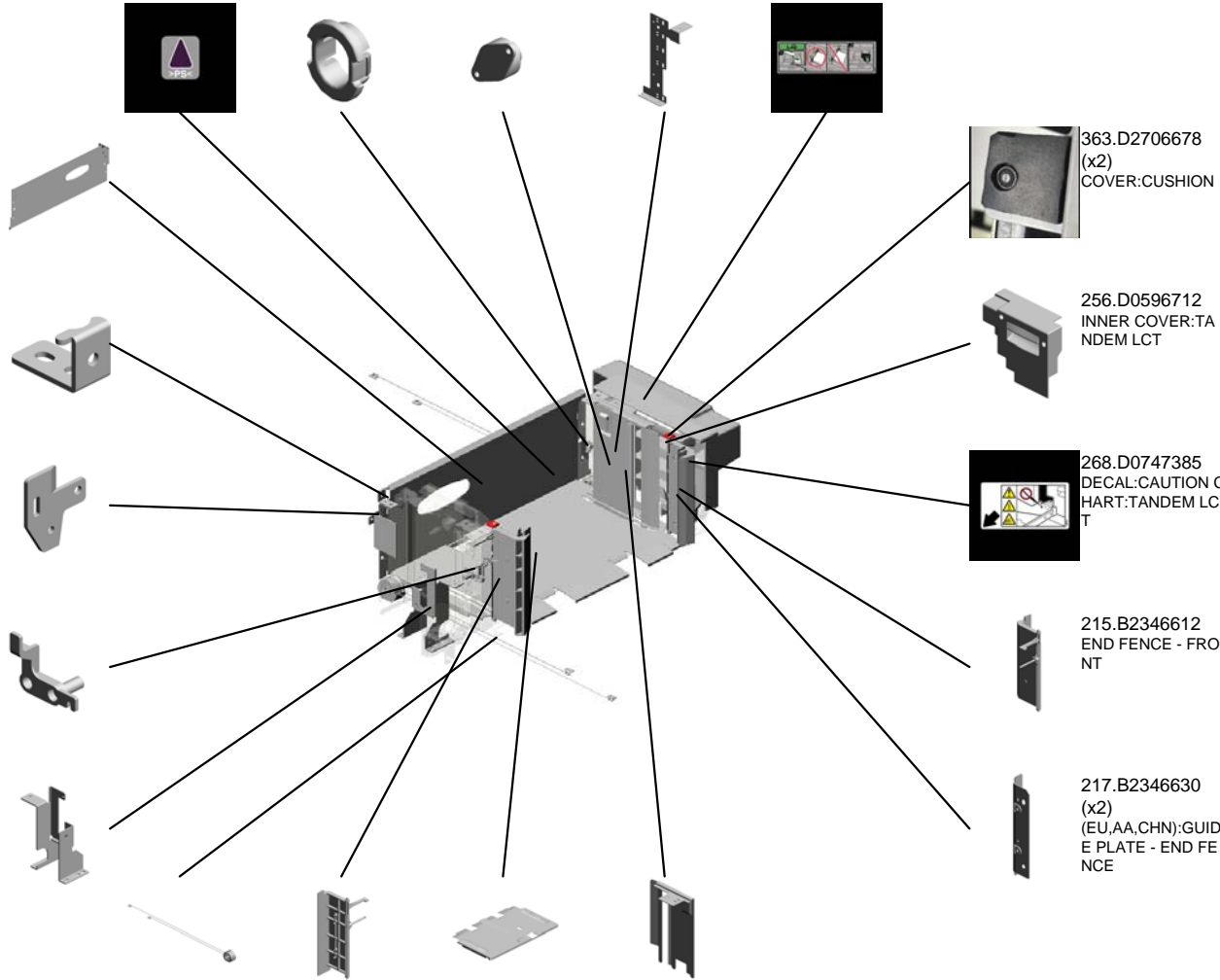
363.D2706678  
 (x2)  
 COVER:CUSHION

256.D0596712  
 INNER COVER:TA  
 NDEM LCT

268.D0747385  
 DECAL:CAUTION C  
 HART:TANDEM LC  
 T

215.B2346612  
 END FENCE - FRO  
 NT

217.B2346630  
 (x2)  
 (EU,AA,CHN):GUID  
 E PLATE - END FE  
 NCE



U004\_S019\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

80.AA001509  
DECAL:SIDE FENC  
E:16X30



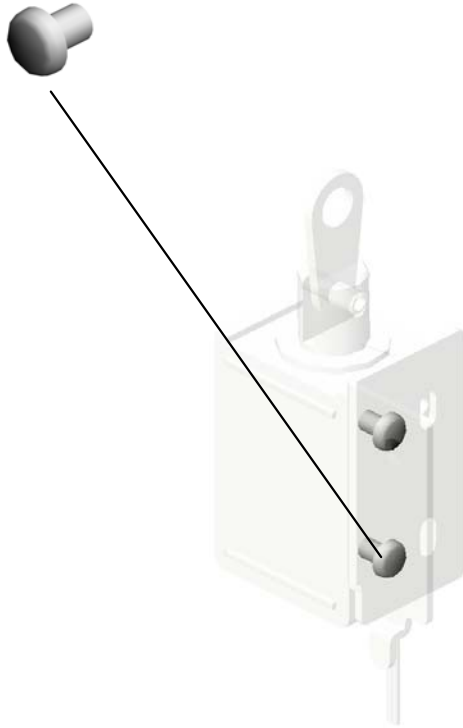
219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S019\_S002  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4

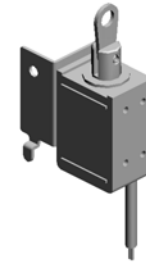


353.D2236722  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S019\_S003  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



354.D2236732  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S020

(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

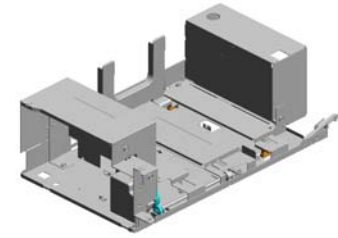
105.AA140686  
SHAFT - TIMING P  
ULLEY

120.AB013798  
GEAR - Z18

124.AB019475  
GEAR - 48T

24.04544006Q  
(x3)  
TAPPING SCREW:  
4X6

10.04503008N  
(x3)  
TAPPING SCREW -  
M3X8



370.D2707545  
(EU,AA,CHN):TAND  
EM LCT:LEFT:ASS'  
Y

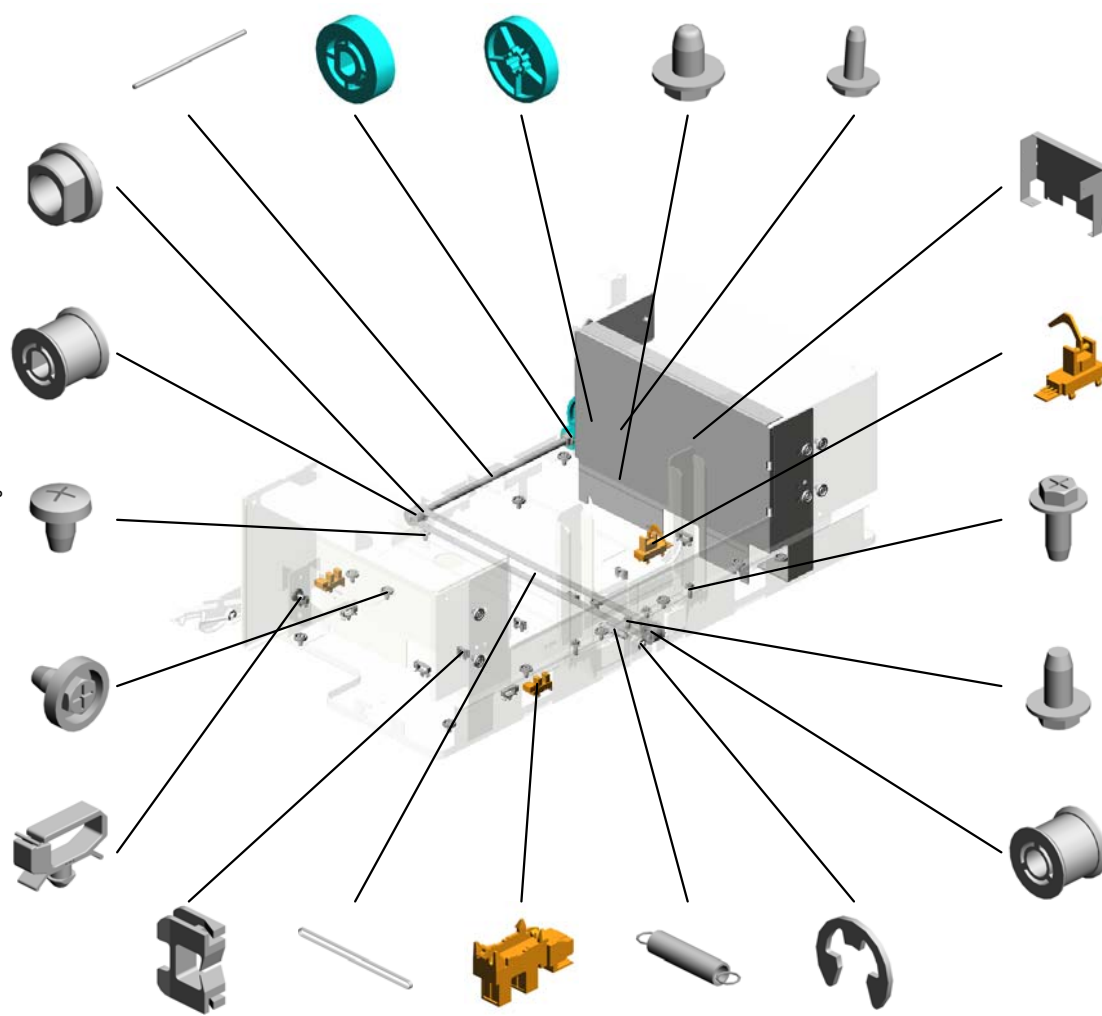
61.50530447  
(x2)  
BUSHING - 6MM

127.AB033084  
TIMING PULLEY - 1  
5T

21.04534006N  
BINDING SELF TAP  
PING SCREW:4X6

15.04514006N  
(x22)  
TAPPING SCREW -  
4X6

53.11050516  
(x7)  
CLAMP



74.A2946643  
LEFT FRONT FENC  
E

52.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC

143.AW020163  
PAPER FEED SEN  
SOR

2.03130080N (x 2)  
PAN HEAD SCREW:M3X8  
24.04544006Q (x 1)  
TAPPING SCREW:4X6

12.04504010N  
(x2)  
TAPPING SCREW:  
M4X10

11.04504008N  
(x2)  
TAPPING SCREW -  
M4X8

128.AB033085  
TIMING PULLEY - 1  
5T

48.11050328  
(x4)  
HARNESS CLAMP -  
ES-0505

83.AA043271  
TIMING BELT S3M  
196T

144.AW020198  
(x2)  
PHOTOINTERRUP  
TOR:LG2A14NL1

94.AA060987  
TENSION SPRING:  
TIMING BELT:10N

31.07200040E  
(x5)  
RETAINING RING -  
M4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S020

(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

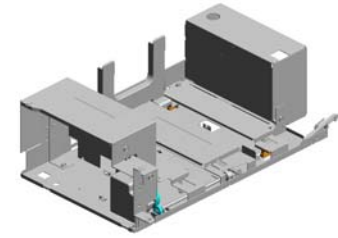
161.B0656830  
PULLEY BRACKET

226.B2476950  
SHAFT:SLIDER:BACK FENCE

254.D0596665  
BRACKET:DC MOTOR:LEFT:ASS'Y

355.D2236747  
DC MOTOR:TANDEM LCT:19.2W:BRUSH

271.D0747389  
DECAL:PAPER SELECTION DIRECTION:TANDEM LCT:LEFT



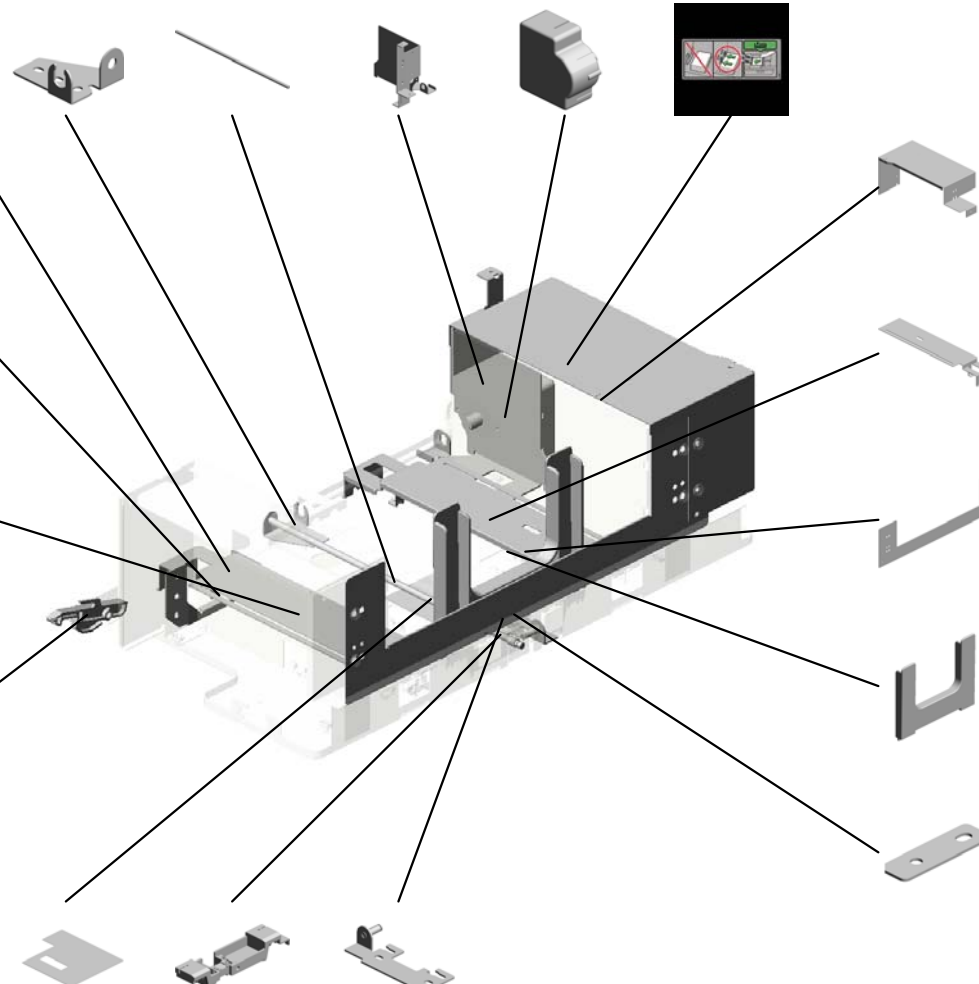
370.D2707545  
(EU,AA,CHN):TANDEM LCT:LEFT:ASS'Y

162.B0656831  
SENSOR BRACKET

252.D0596659  
SUPPORTING PLATE:SIDE FENCE:LEFT

176.B1327541  
TRAY BOTTOM PLATE:LEFT REAR

250.D0596620  
LEVER:COUPLING:LEFT



251.D0596646  
INNER COVER:TANDEM LCT:LEFT

220.B2347540  
TRAY BOTTOM PLATE:LEFT FRONT

348.D1947552  
SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS

178.B1327561  
BACK FENCE:LEFT

160.B0656823  
TIMING BELT COVER

366.D2706721  
COVER:GUARD:HAZARDNESS

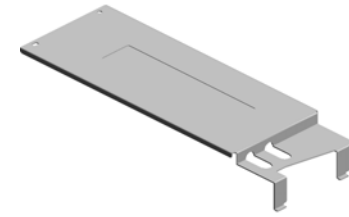
179.B1327564  
SLIDER:BACK FENCE:LEFT

227.B2476951  
BRACKET:PULLEY:DRIVEN:ASS'Y

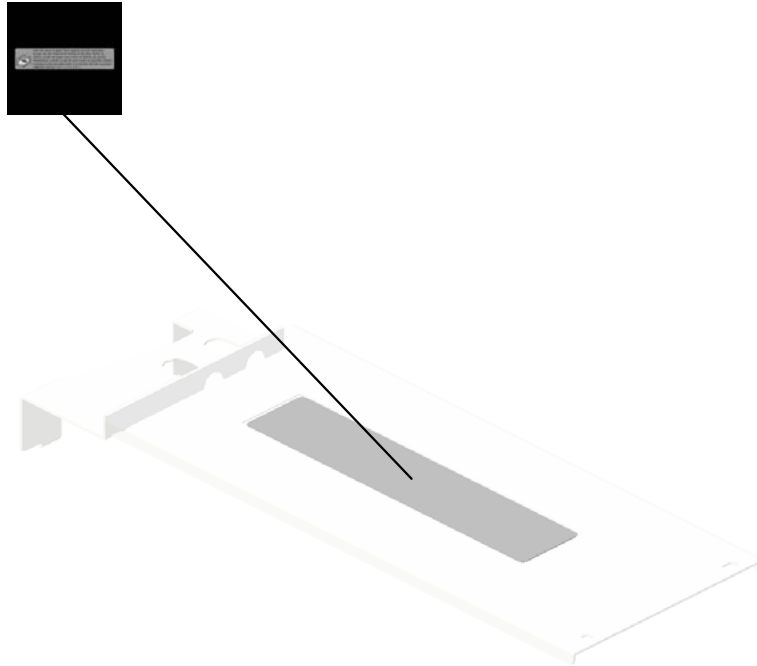
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004\_S020\_S001  
TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y

269.D0747387  
DECAL:BASE:TAN  
DEM LCT:LEFT



287.D0747596  
TRAY BOTTOM PL  
ATE:LEFT MIDDLE:  
ASS'Y

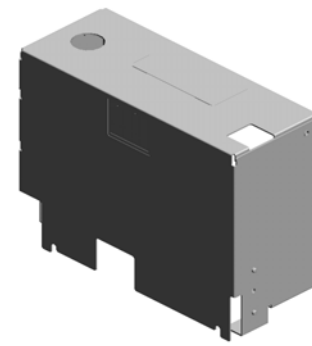
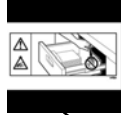


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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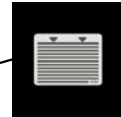
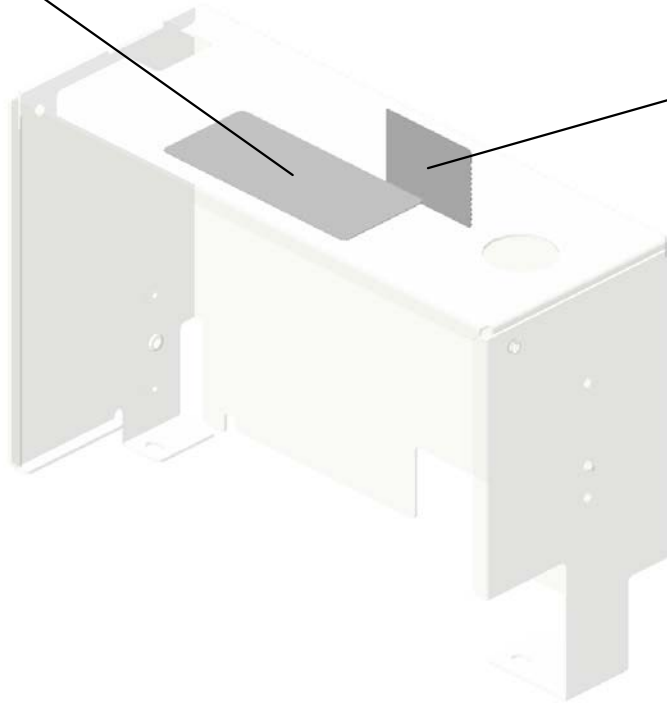
U004\_S020\_S002

SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

78.AA000313  
DECAL:CAUTION:  
INSERT:PAPER FE  
ED SUB-UNIT



332.D1797544  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y



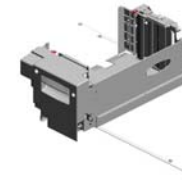
79.AA001508  
DECAL:SIDE FENC  
E:40X30

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S021  
(NA):TANDEM LCT:RIGHT:ASS'Y

22.04534008N BINDING SELF TAPPING SCREW:4X8  
 16.04514008N (x16) TAPPING SCREW: 4X8  
 70.A2486695 (x4) GUIDE - PULLEY  
 3.03130120N PAN HEAD SCREW :M3X12  
 68.A2486687 RIGHT DRIVE SHA FT

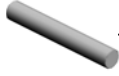


365.D2706685  
(NA):TANDEM LCT:  
RIGHT:ASS'Y

60.50530223  
(x3)  
BUSHING - 8MM



28.06330200G  
(x2)  
PIN - M3X20



33.07200060E  
(x2)  
RETAINING RING - M6



69.A2486694  
(x3)  
WIRE RING



2.03130080N  
(x2)  
PAN HEAD SCREW :M3X8



45.09513006N  
SCREW - M3X6



54.11050534  
(x7)  
CLAMP



46.09514006N  
(x4)  
SCREW:POLISHED ROUND:M4X6



50.11050488  
(x4)  
HARNESS CLAMP



18.04523006N  
(x4)  
BINDING SELF-TAPPING SCREW:3X6



25.04544008Q  
(x14)  
TAPPING SCREW - M4X8



11.04504008N  
(x2)  
TAPPING SCREW - M4X8



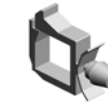
71.A2486713  
(x2)  
HOOK - TENSION SPRING



75.A2946655  
FRONT ROLLER - SLIDE RAIL



31.07200040E  
(x8)  
RETAINING RING - M4



50.11050488  
(x2)  
HARNESS CLAMP



52.11050511  
(x2)  
HARNESS CLAMP - LWS-0306ZC



54.11050534  
CLAMP



59.11050760  
CLAMP:LWSM-051 1A

25.04544008Q (x 1)  
TAPPING SCREW - M4X8

U004\_S021  
(NA):TANDEM LCT:RIGHT:ASS'Y

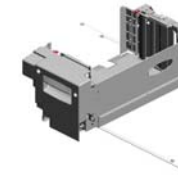
119.AB013781  
GEAR - 30Z

126.AB032719  
(x2)  
PULLEY - M10

166.B0656872  
OIL DAMPER BRACKET

125.AB032058  
(x2)  
WIRE PULLEY - M10

167.B0656875  
PROTECTION - INNER COVER



365.D2706685  
(NA):TANDEM LCT:  
RIGHT:ASS'Y

113.AA161129  
CUSHION - LARGE



141.AW010113  
SENSOR



135.AF022105  
ROLLER - SLIDE RAIL



163.B0656862  
LARGE LEVER



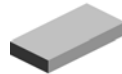
104.AA132203  
SPACER - 6MM



164.B0656864  
SMALL LEVER



114.AA161130  
(x2)  
CUSHION - SMALL



165.B0656870  
(x2)  
STAY - RIGHTBASE



76.A2946690  
FEELER - PAPER HEIGHT SENSOR



158.B0656717  
PAPER VOLUME SENSE PLATE



144.AW020198  
(x9)  
PHOTOINTERRUPTOR:LG2A14NL1



91.AA060758  
(x2)  
TENSION SPRING - SHORT



90.AA060757  
(x2)  
TENSION SPRING - LONG



169.B0706683  
LEVER:RELEASE:FRONT



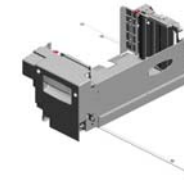
168.B0706667  
END FENCE COVER FRONT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S021  
(NA):TANDEM LCT:RIGHT:ASS'Y

255.D0596668 SIDE PLATE:SIDE:TANDEM LCT  
 261.D0746497 (x2) DECAL:POSITIONING DISPLAY:TCRU  
 189.B2346141 POSITIONING SLIDE - INNER BACK  
 214.B2346606 SENSOR BRACKET  
 270.D0747388 DECAL:PAPER SELECTION DIRECTION:TANDEM LCT:RIGHT



365.D2706685 (NA):TANDEM LCT:RIGHT:ASS'Y

222.B2476695 GUIDE:MISFEED REMOVAL:PAPER TRAY

221.B2476672 GUIDE:INTERLOCK:TANDEM LCT

170.B0706684 LEVER:RELEASE:REAR

180.B1327575 BRACKET:CONNECTOR:TANDEM LCT

177.B1327550 (x2) COVER:PULLEY:DRIVE WERE

216.B2346625 END FENCE - REAR

286.D0747595 BASE:TANDEM LCT:RIGHT:ADHESION

225.B2476901 OIL DAMPER:FALL

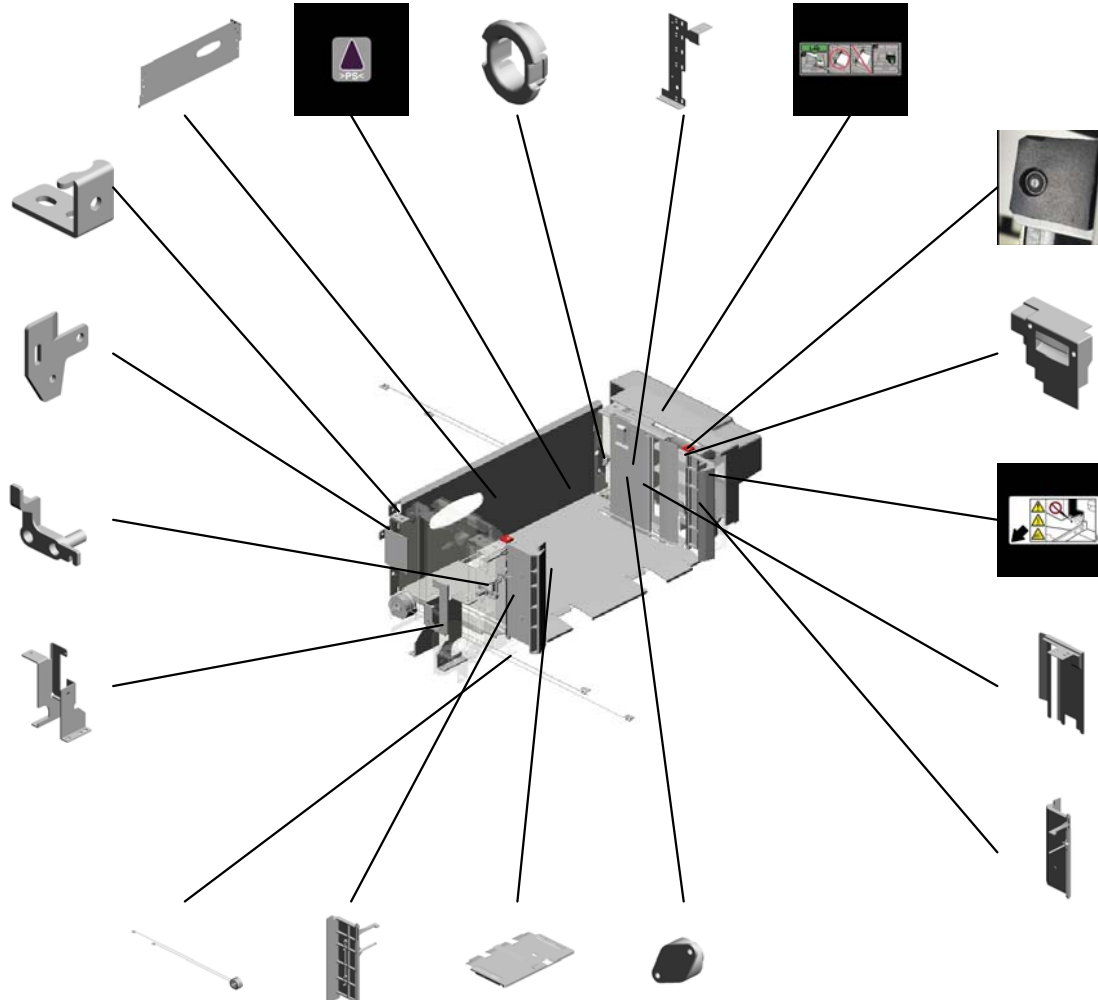
363.D2706678 (x2) COVER:CUSHION

256.D0596712 INNER COVER:TANDEM LCT

268.D0747385 DECAL:CAUTION CHART:TANDEM LCT

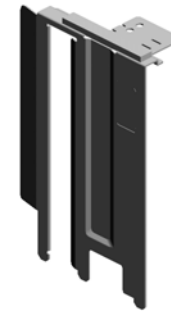
218.B2346686 SIDE FENCE - RIGHT FRONT

215.B2346612 END FENCE - FRONT



U004\_S021\_S001  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

80.AA001509  
DECAL:SIDE FENC  
E:16X30



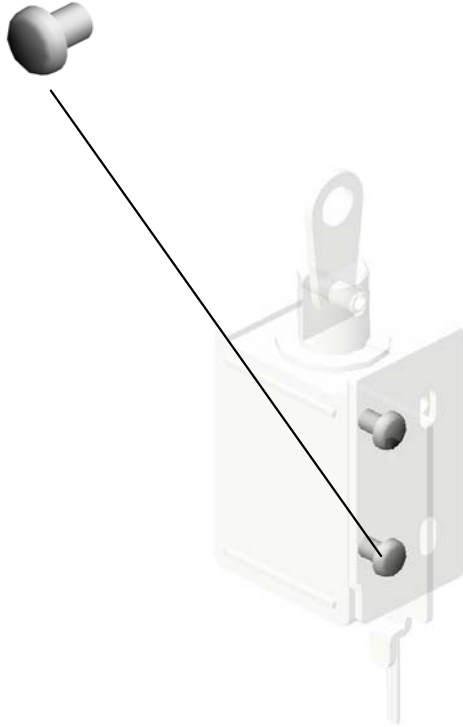
219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S021\_S002  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4

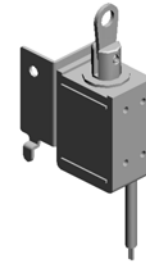


353.D2236722  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S021\_S003  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



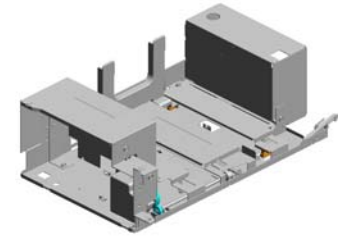
354.D2236732  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U004\_S022  
(NA):TANDEM LCT:LEFT:ASS'Y

- 61.50530447 (x2) BUSHING - 6MM
- 105.AA140686 SHAFT - TIMING PULLEY
- 120.AB013798 GEAR - Z18
- 124.AB019475 GEAR - 48T
- 10.04503008N (x3) TAPPING SCREW - M3X8



371.D2707546  
(NA):TANDEM LCT:  
LEFT:ASSY

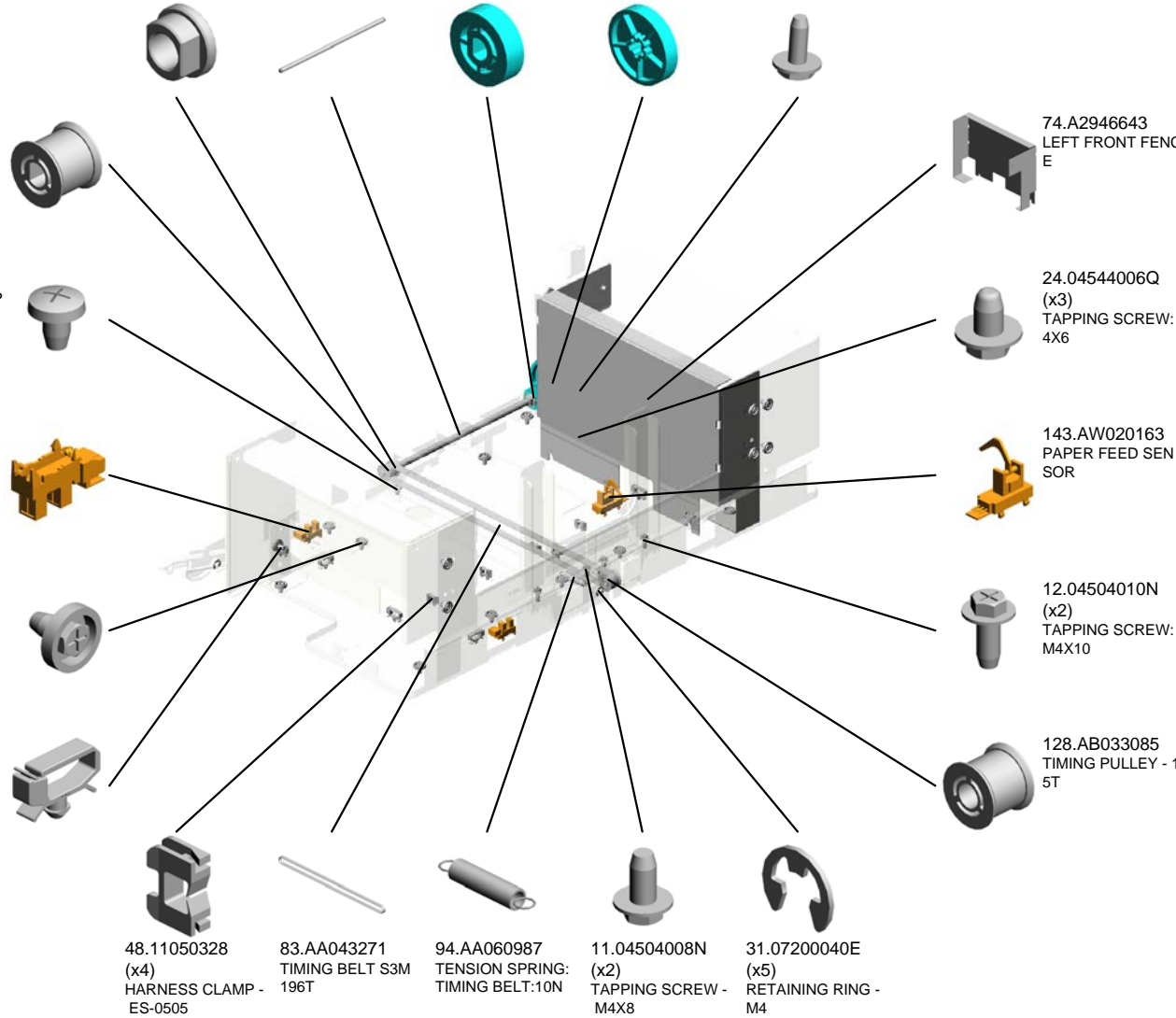
127.AB033084  
TIMING PULLEY - 1  
5T

21.04534006N  
BINDING SELF TAP  
PING SCREW:4X6

144.AW020198  
(x2)  
PHOTOINTERRUPTOR:  
LG2A14NL1

15.04514006N  
(x22)  
TAPPING SCREW -  
4X6

53.11050516  
(x7)  
CLAMP



74.A2946643  
LEFT FRONT FENC  
E

52.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC

24.04544006Q  
(x3)  
TAPPING SCREW:  
4X6

2.03130080N (x 2)  
PAN HEAD SCREW:M3X8  
24.04544006Q (x 1)  
TAPPING SCREW:4X6

143.AW020163  
PAPER FEED SEN  
SOR

12.04504010N  
(x2)  
TAPPING SCREW:  
M4X10

128.AB033085  
TIMING PULLEY - 1  
5T

48.11050328  
(x4)  
HARNESS CLAMP -  
ES-0505

83.AA043271  
TIMING BELT S3M  
196T

94.AA060987  
TENSION SPRING:  
TIMING BELT:10N

11.04504008N  
(x2)  
TAPPING SCREW -  
M4X8

31.07200040E  
(x5)  
RETAINING RING -  
M4

U004\_S022  
 (NA):TANDEM LCT:LEFT:ASS'Y

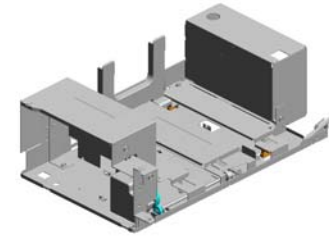
161.B0656830  
 PULLEY BRACKET

226.B2476950  
 SHAFT:SLIDER:BACK FENCE

254.D0596665  
 BRACKET:DC MOTOR:LEFT:ASS'Y

355.D2236747  
 DC MOTOR:TANDEM LCT:19.2W:BRUSH

271.D0747389  
 DECAL:PAPER SELECTION DIRECTION:TANDEM LCT:LEFT



371.D2707546  
 (NA):TANDEM LCT:LEFT:ASS'Y

162.B0656831  
 SENSOR BRACKET

252.D0596659  
 SUPPORTING PLATE:SIDE FENCE:LEFT

176.B1327541  
 TRAY BOTTOM PLATE:LEFT REAR

250.D0596620  
 LEVER:COUPLING:LEFT

366.D2706721  
 COVER:GUARD:HAZARDNESS

179.B1327564  
 SLIDER:BACK FENCE:LEFT

227.B2476951  
 BRACKET:PULLEY:DRIVEN:ASS'Y

251.D0596646  
 INNER COVER:TANDEM LCT:LEFT

220.B2347540  
 TRAY BOTTOM PLATE:LEFT FRONT

348.D1947552  
 SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS

178.B1327561  
 BACK FENCE:LEFT

160.B0656823  
 TIMING BELT COVER

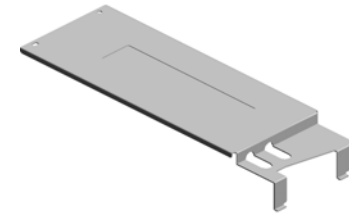


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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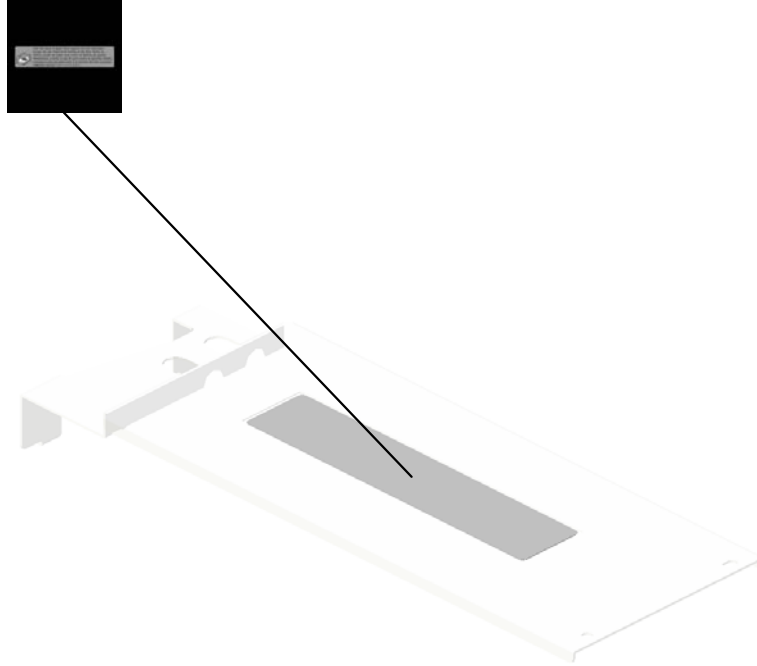


U004\_S022\_S001  
TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y

269.D0747387  
DECAL:BASE:TAN  
DEM LCT:LEFT



287.D0747596  
TRAY BOTTOM PL  
ATE:LEFT MIDDLE:  
ASS'Y

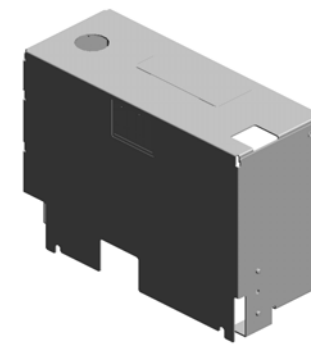


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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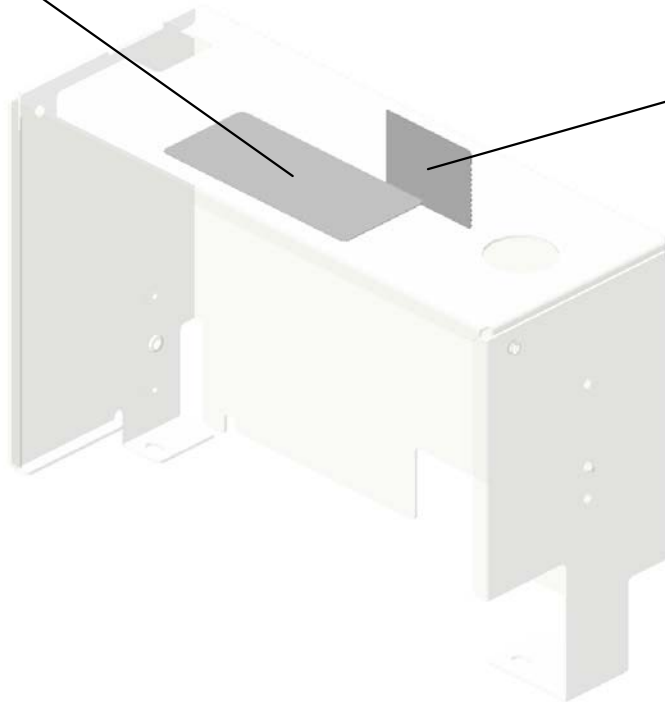
U004\_S022\_S002

SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

78.AA000313  
DECAL:CAUTION:  
INSERT:PAPER FE  
ED SUB-UNIT



332.D1797544  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y



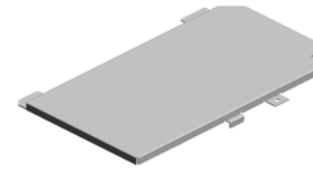
79.AA001508  
DECAL:SIDE FENC  
E:40X30

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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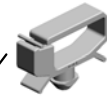
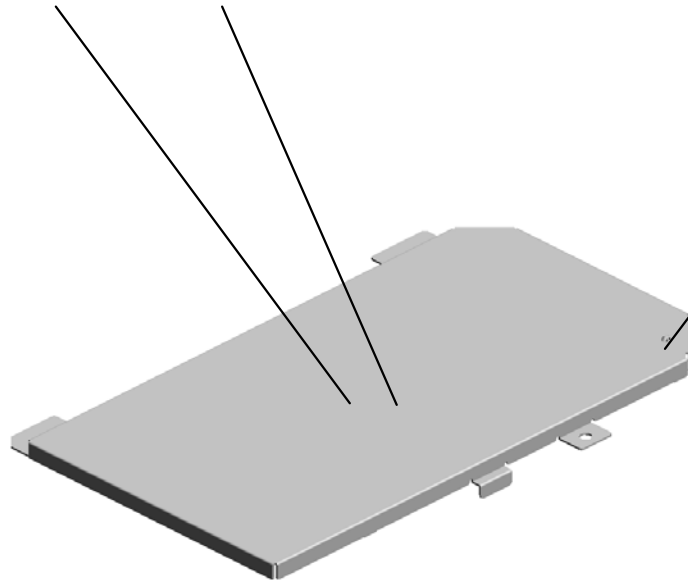
U004\_S023

(NA):HEAT SINK:HEATER:LOWER:ASS'Y

182.B1406221 150.AX400178  
(NA):HEAT SINK:H (NA):HEATER:240V  
EATER:LOWER:SU :18W:UPPER  
B-ASS'Y



183.B1406226  
(NA):HEAT SINK:H  
EATER:LOWER:AS  
SY



53.11050516  
CLAMP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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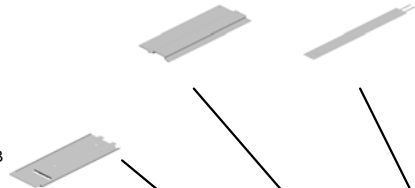
# U004\_S024

## (NA):HEAT SINK:HEATER:UPPER:ASS'Y

151.B0656118 150.AX400178  
(NA):GUIDE PLATE (NA):HEATER:240V  
:HEAT SINK:UPPE :18W:UPPER  
R:FIBER

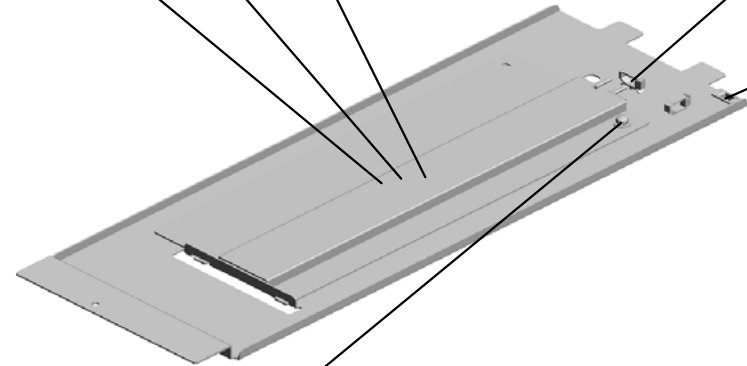


292.D0747684  
(NA):HEAT SINK:H  
EATER:UPPER:FIB  
ER



53.11050516  
(x2)  
CLAMP

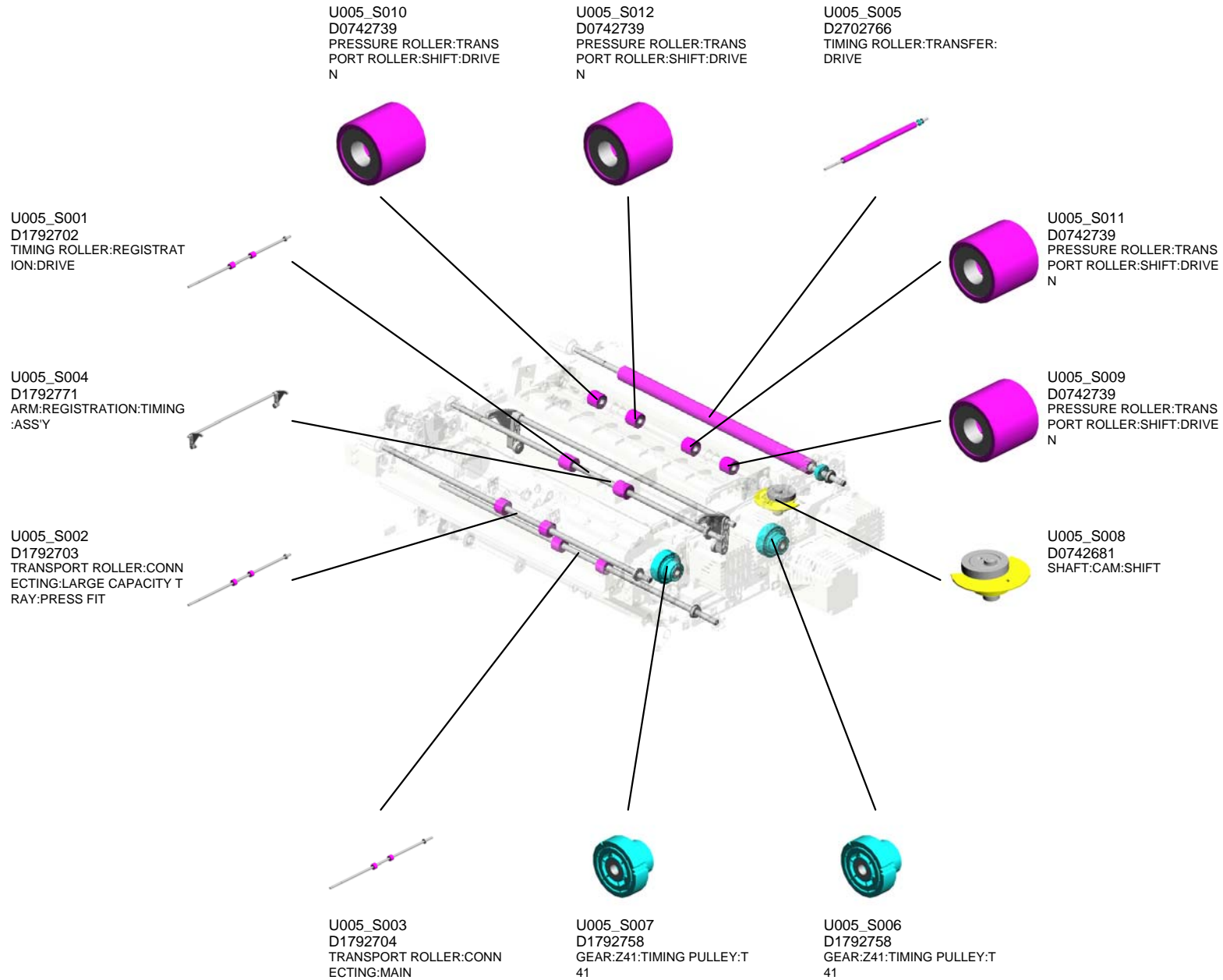
57.11050723  
CLAMPS:WES-050  
7



47.09544006N  
SCREW:POLISHED  
ROUND/SPRING:M  
4X6

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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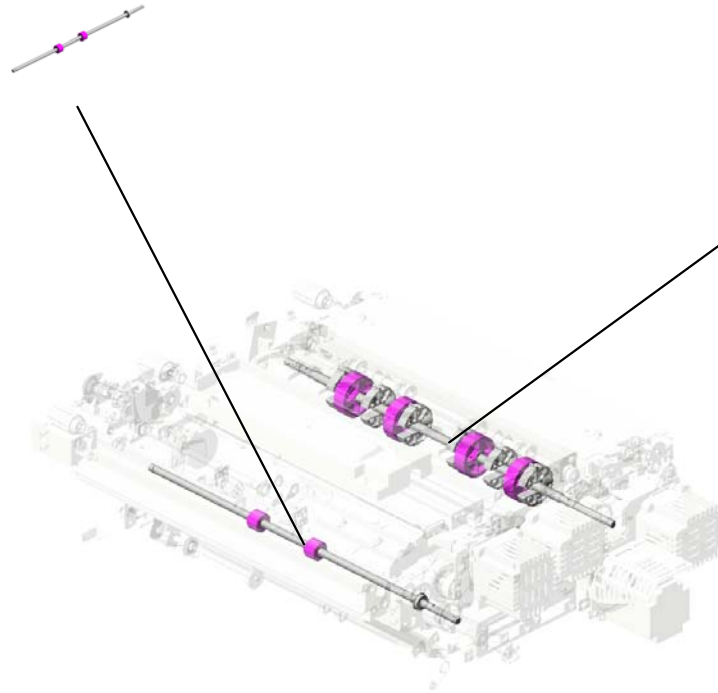
# U005.PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U005.PAPER FEED

U005\_S014  
D1792705  
TRANSPORT ROLLER:SHIFT  
:TRAILING EDGE

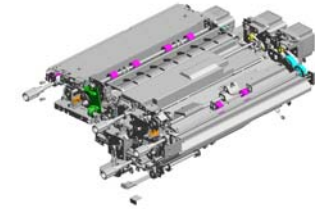


U005\_S013  
M2057305  
REGISTRATION ROLLER:GA  
TE:ASSY

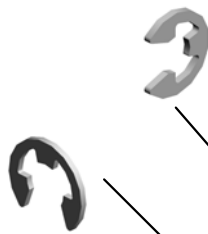
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U005 PAPER FEED

14.07200030E (x4) RETAINING RING - M3  
 7.04513006N (x101) TAPPING SCREW - 3X6  
 22.08050088 (x2) RETAINING RING - M6  
 3.03540060N (x2) SCREW-M4X6  
 5.03603020N (x2) SCREW:M3X20



16.07200060E (x33) RETAINING RING - M6



21.07433808 (x13) RADIAL BALL BEARING: DIA8XDIA16X5



2.03530060N (x9) BIND SCREW - M3X6



1.03530040N SCREW - M3X4



6.03604008N (x31) SCREW - M4X8



8.04514008N (x4) TAPPING SCREW: 4X8



4.03603006N (x8) SCREW - M3X6



9.04543006Q (x28) TAPPING SCREW - M3X6



11.04544008Q (x2) TAPPING SCREW - M4X8



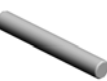
10.04543008Q (x6) TAPPING SCREW: 3X8



15.07200040E (x14) RETAINING RING - M4



12.06320140G PARALLEL PIN



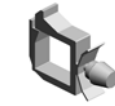
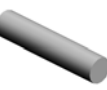
20.07413708 (x2) BALL BEARING - 8 X12X3.5MM



18.07403808 (x4) BALL BEARING - 8 X16X5MM



13.06330140G (x2) PARALLEL PIN - 3X14



28.11050488 HARNESS CLAMP



29.11050511 (x2) HARNESS CLAMP - LWS-0306ZC



30.11050516 CLAMP

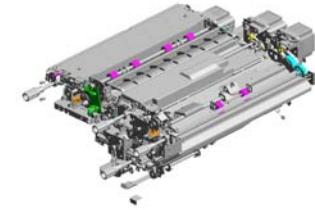


32.11050723 CLAMPS: WES-0507

4.03603006N (x 2) SCREW - M3X6  
 9.04543006Q (x 2) TAPPING SCREW - M3X6  
 16.07200060E (x 1) RETAINING RING - M6

# U005 PAPER FEED

42.AA066403 TORSION SPRING: GUIDE PLATE:FRO  
NT (x2)  
39.AA061192 TENSION SPRING: TIMING ROLLER (x2)  
30.11050516 CLAMP (x16)  
27.11050487 HARNESS CLAMP (x6)  
28.11050488 HARNESS CLAMP (x5)



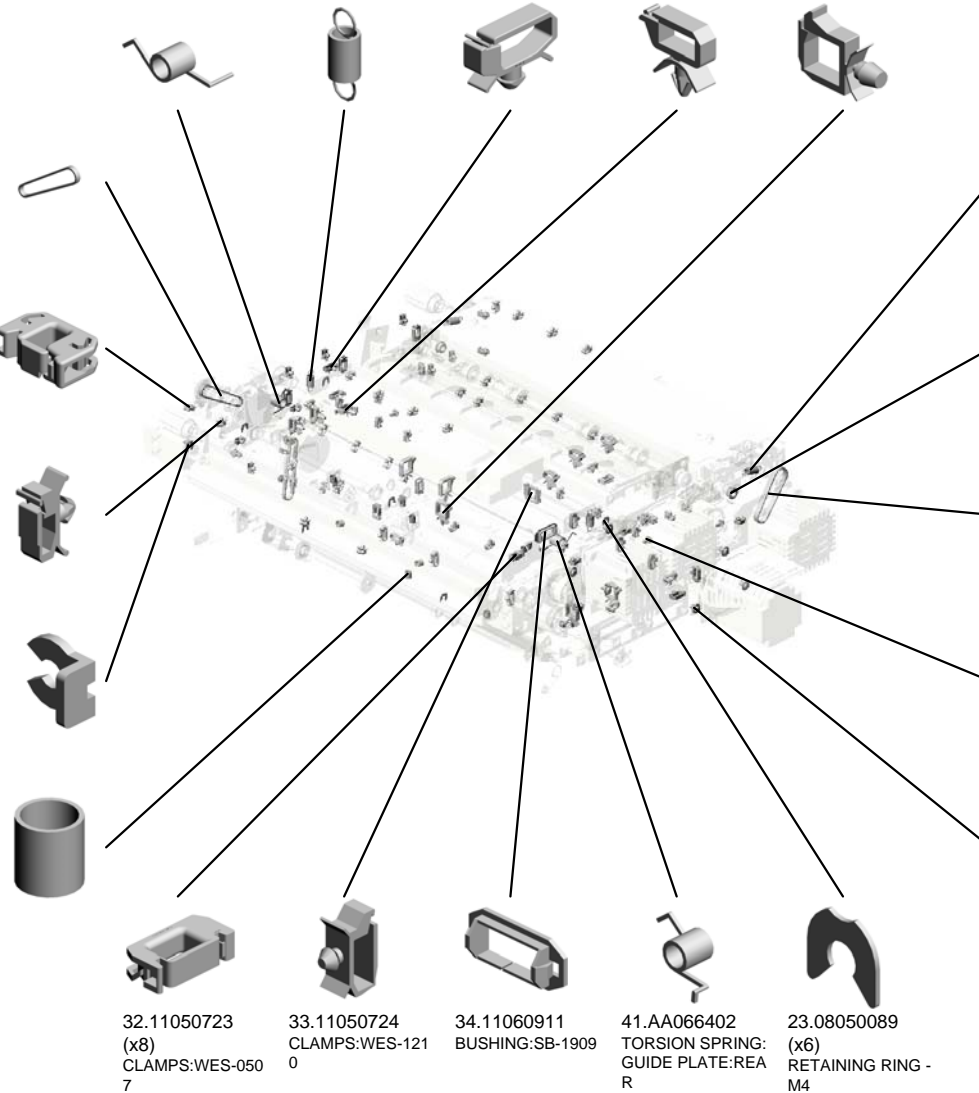
37.AA043627 (x2)  
TIMING BELT - B40 S2M148

31.11050692 (x6)  
CLAMP:LES-0503

29.11050511 (x54)  
HARNESS CLAMP - LWS-0306ZC

35.54472681  
SNAP RING

40.AA063678 (x6)  
SPRING - 3.5N



38.AA061191 (x2)  
TENSION SPRING: REGISTRATION

24.08053263 (x2)  
BEARING - 6X10X6 MM

36.AA043443  
TIMING BELT - S2 M 140

26.09543008N (x4)  
SCREW - M3X8

25.09514008N (x6)  
SCREW:POLISHED ROUND:M4X8

32.11050723 (x8)  
CLAMPS:WES-0507

33.11050724 CLAMPS:WES-1210

34.11060911 BUSHING:SB-1909

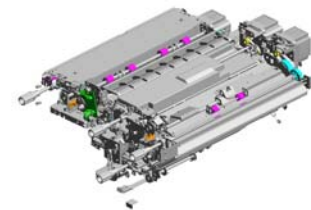
41.AA066402 TORSION SPRING: GUIDE PLATE:REAR

23.08050089 (x6)  
RETAINING RING - M4



# U005 PAPER FEED

- 60.AX040280 (x2) STEPPER MOTOR: DRIVE
- 55.AG050100 (x4) KNOB - TRANSPOR RT ROLLER
- 50.AA143812 SCREW - SCALE
- 45.AA082104 (x2) BUSHING - 8X12X7
- 48.AA120127 (x2) DISCHARGE BRUS H:FUSING



58.AW020198 (x5) PHOTOINTERRUPTOR:LG2A14NL1

56.AG051141 RELEASE LEVER

57.AG070513 MAGNET CATCH

43.AA066419 TORSION SPRING: GRIP

44.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6

49.AA120150 DISCHARGE BRUS H:REVERSE:17MM

46.AA082144 (x6) BUSHING - 8X12X7

54.AF022167 (x3) TRANSPORT ROLLER - DRIVEN

47.AA084059 (x6) BALL BEARING HOLDER

53.AB030842 TIMING PULLEY:S2 M:30T

61.AX040297 (x2) STEPPER MOTOR: MM56:TRANSPORT

51.AA161180 (x4) CUSHION:DC STEPPER MOTOR

59.AX040276 (x3) STEPPER MOTOR: MM56:TRANSPORT

52.AB014243 (x2) GEAR:IDLER:Z30

62.AX060424 DC STEPPER MOTOR:MM56XL76

# U005 PAPER FEED

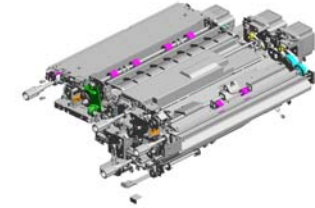
84.D0746165  
PULLEY:ON-OFF:BELT TENSIONER

63.B2345280  
PCB CRB

77.D0742744  
(x3)  
HOLDER:SHIFT:BEARING:FRONT

83.D0743168  
CONTACT IMAGE SENSOR:REGISTRATION:MAIN SCANNING:214MM

81.D0742952  
BRACKET:CONTACT IMAGE SENSOR



64.B2346424  
RELEASE GRIP

82.D0742970  
CAM:GUIDE PLATE:OPEN AND CLOSE

79.D0742938  
GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN

72.D0742652  
(x2)  
LEVER:LINK:TRANSPORT ROLLER

78.D0742799  
GUIDE PLATE:CONNECTION:LCT:LOWER

80.D0742942  
PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER

68.B8301135  
SCREW

67.B2382675  
(x2)  
REGISTRATION ROLLER BUSHING

69.B8341648  
TIMING BELT - B60 S2M120

66.B2346533  
(x3)  
TIMING BELT - S2M152

71.D0592399  
(x4)  
FLANGED HEXAGONAL HEAD BOLT: M3\*4

75.D0742685  
SYNCHRONOUS BELT: B80S2M190

73.D0742679  
HOLDER:DC STEP MOTOR:SHIFT

70.BB013040  
(x2)  
GEAR:SHIFT:ROLLER:Z30

65.B2346508  
(x2)  
TENSION SPRING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U005 PAPER FEED

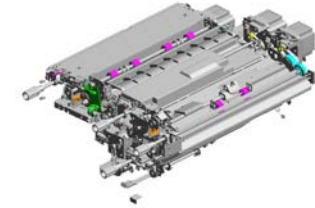
94.D1792660  
BRACKET:GUIDE PLATE:FRONT:CIS

85.D0746497  
(x4)  
DECAL:POSITIONING DISPLAY:TCRU

99.D1792684  
REGISTRATION GUIDE:OPEN AND CLOSE

88.D1792631  
GUIDE PLATE:SHIFT:REGISTRATION:UPPER

87.D1792621  
SHAFT:DRIVEN ROLLER:SHIFT



92.D1792648  
PLATE:ADJUSTING PIN

90.D1792643  
(x2)  
CAM:REGISTRATION:GATE:RELEASE

98.D1792675  
COVER:REGISTRATION:DOUBLE FEED SENSOR

96.D1792666  
GUIDE PLATE:REGISTRATION:TIMING:UPPER

97.D1792670  
GUIDE PLATE:REGISTRATION:TIMING:LOWER

91.D1792647  
SHAFT:SHIFT

101.D1792689  
COVER:REGISTRATION:EXIT

100.D1792685  
CASE:REMOVE PAPER DUST:ASSY

102.D1792691  
(x2)  
TENSION SPRING:PRESSURE ROLLER

86.D0931266  
DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE

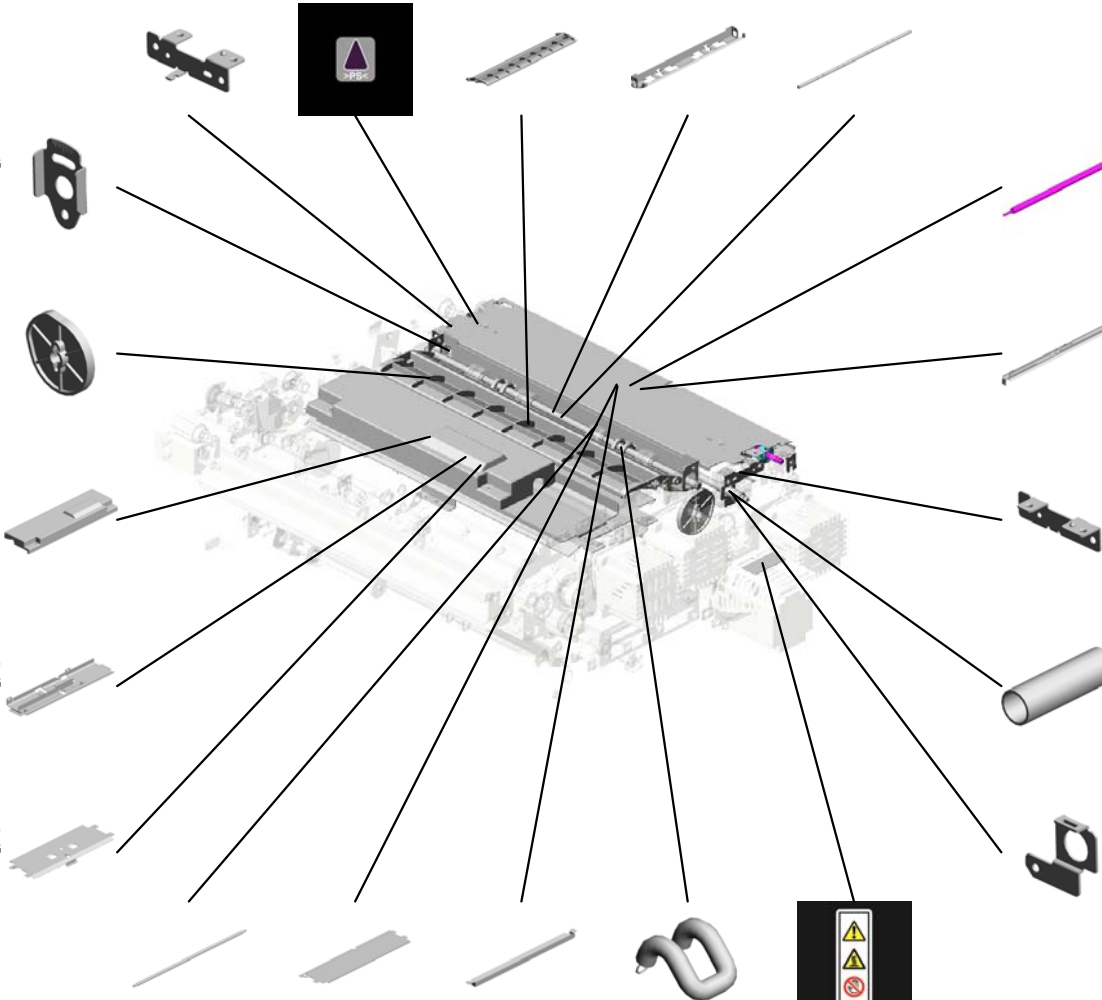
108.D1792711  
TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT

93.D1792651  
GUIDE PLATE:REGISTRATION:EXIT

95.D1792661  
BRACKET:GUIDE PLATE:INNER BACK:CIS

103.D1792698  
COMPRESSION SPRING:SHIFT

89.D1792642  
HOLDER:SHIFT:BEARING:REAR



# U005 PAPER FEED

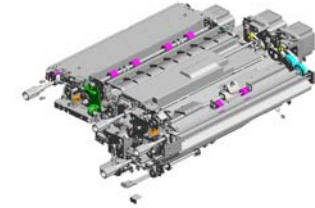
126.D1792861  
BRACKET:OPEN AND CLOSE:LARGE CAPACITY TRAY

127.D1792872  
BRACKET:DC STEPPER MOTOR:TRAILING EDGE

115.D1792763  
(x2)  
CAM:REGISTRATION:TIMING

125.D1792856  
GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY

109.D1792727  
SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN



128.D1792891  
GUIDE PIN:SHIFT:TRAILING EDGE



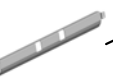
122.D1792814  
(x2)  
GUIDE:SHIFT:TRAILING EDGE



124.D1792817  
BRACKET:SHIFT:SYNCHRONOUS BELT



121.D1792809  
GUIDE PLATE:SHIFT:LEFT LOWER



123.D1792816  
SHAFT:TRAILING EDGE:SHIFT



130.D1792902  
GUIDE PLATE:CONNECTING:UPPER

129.D1792901  
GUIDE PLATE:CONNECTING:DUPLICATION EXIT

119.D1792783  
COVER:BASE:MAIN PAPER SMD

116.D1792764  
SHAFT:CAM:REGISTRATION:TIMING

120.D1792791  
BRACKET:DRAWER:MAIN PAPER SMD

117.D1792768  
TIMING PULLEY:S2 M:30T



110.D1792751  
(x2)  
BRACKET:DC STEPPER MOTOR:PAPER FEED:TIMING



111.D1792754  
(x2)  
BRACKET:DC STEPPER MOTOR:PAPER FEED



114.D1792760  
COVER:MOTOR



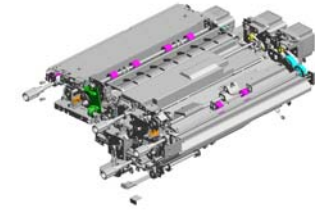
112.D1792757  
(x2)  
TIGHTENER:BRACKET:DC STEPPER MOTOR



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U005 PAPER FEED

- 137.D1792944 (x2) DISC:ON-OFF:SENSOR
- 138.D1792946 SHAFT:CAM:ON-OFF:LARGE CAPACITY TRAY
- 140.D1792948 (x2) CAM:TRANSPORT ROLLER:ON-OFF
- 141.D1792952 BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF
- 134.D1792933 SHAFT:LINK:ON-OFF:CONNECTING:LARGE CAPACITY TRAY



136.D1792943 (x2) BRACKET:CAM:ON-OFF

139.D1792947 SHAFT:CAM:ON-OFF:MAIN

146.D1792986 BRACKET:GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY

143.D1792963 BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE

144.D1792964 GUIDE:MAIN:CONNECTING:OPEN AND CLOSE

145.D1792965 SHAFT:GUIDE PLATE:OPEN AND CLOSE

135.D1792934 SHAFT:LINK:ON-OFF:CONNECTING

142.D1792960 GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING

131.D1792906 GUIDE PLATE:CONNECTING:LOWER

133.D1792932 (x2) ARM:ON-OFF:TRANSPORT ROLLER

147.D1795435 PCB:URRB

149.D2702622 (x2) TENSION SPRING:48N

148.D1942945 HOLDER:CAM:SHIFT

150.D2702632 BRACKET:HOOK:COIL SPRING:REAR:PEEN

132.D1792909 JOINT:CONNECTING:DRIVEN

# U005 PAPER FEED

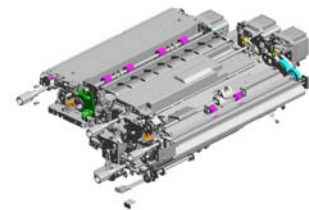
153.D2702637  
(x4)  
COLOR:4M

171.H5194238  
(x2)  
SPACER:ROLLER:  
CONNECTING

170.GX640028  
FAN MOTOR DC24  
V 1.92W

157.D2702786  
DUCT:FAN:CONTA  
CT IMAGE SENSO  
R

154.D2702641  
DUCT:SHIFT:CIS



151.D2702634  
BRACKET:HOOK:C  
OIL SPRING:FRON  
T:PEEN

163.D7315310  
PCB:URTB:DOCUM  
ENT FEEDER:ASS'  
Y

160.D2702851  
GUIDE PLATE:CON  
NECTING:OPEN/CL  
OSE

158.D2702802  
STAY:SHIFT:TRAILI  
NG EDGE

159.D2702810  
GUIDE PLATE:SHIF  
T:RIGHT UPPER:P  
EEN

168.G1787664  
(x12)  
SPACER

167.G1787660  
(x2)  
PRESSURE ROLLE  
R:TRANSPORT RO  
LLER

164.G0602296  
(x4)  
BALL BEARING:8X  
16X5MM

161.D2705422  
PCB:DRB

162.D4342535  
TORSION SPRING:  
PROOF TRAY

169.GW010007  
(x5)  
PHOTO REFLECTI  
ON SENSOR:EXIT

155.D2702656  
GUIDE PLATE:REG  
ISTRATION:CIS

152.D2702636  
GUIDE PLATE:SHIF  
T:REGISTRATION:  
LOWER

165.G0703088  
(x2)  
SPACER:DEVELOP  
MENT ROLLER

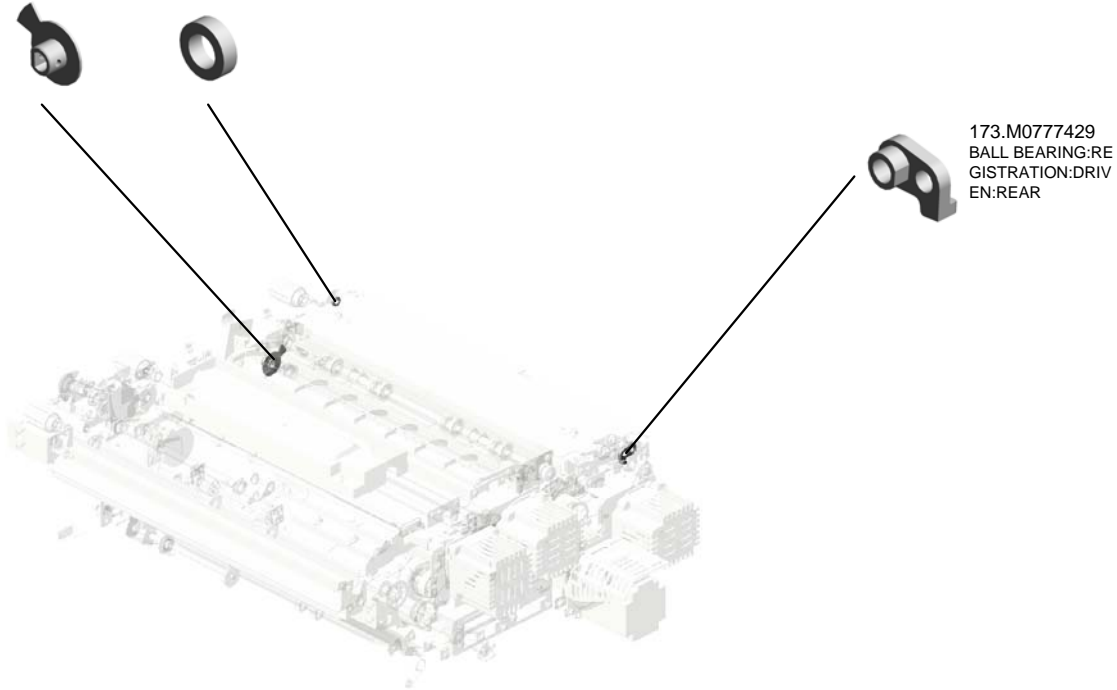
166.G1784900  
(x3)  
COVER:DC STEPP  
ER MOTOR:MM56



# U005 PAPER FEED

175.M2057311  
DISC:GATE:REGIS  
TRATION:HOME P  
OSITION SENSOR

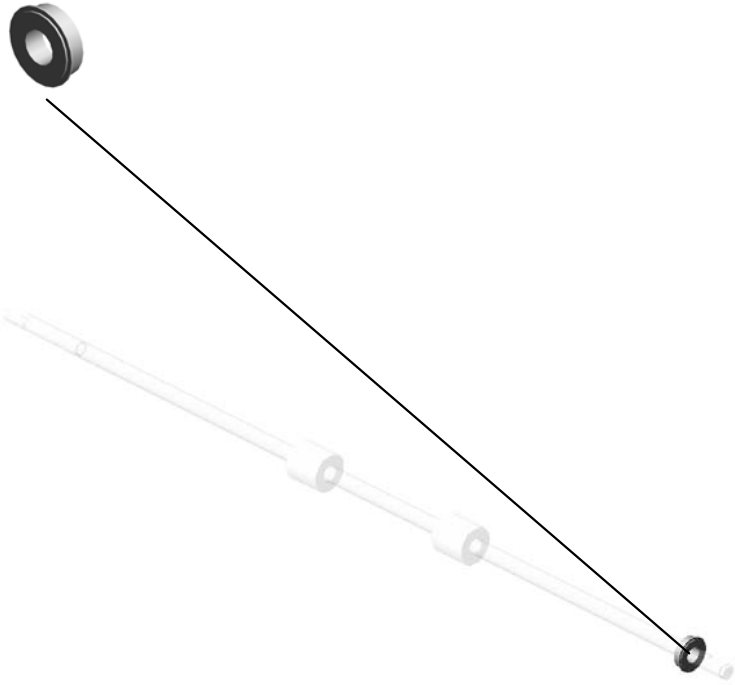
172.M0777428  
BALL BEARING:RE  
GISTRATION:DRIV  
EN:FRONT



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S001  
TIMING ROLLER:REGISTRATION:DRIVE

21.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



104.D1792702  
TIMING ROLLER:R  
EGISTRATION:DRI  
VE

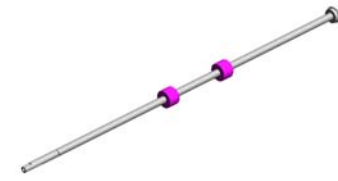
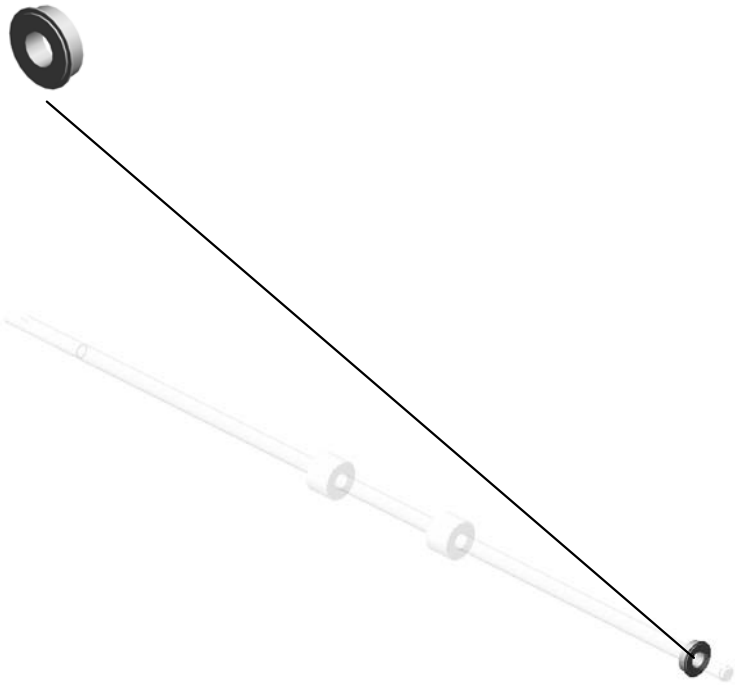
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S002

TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT

21.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

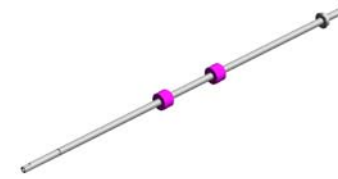
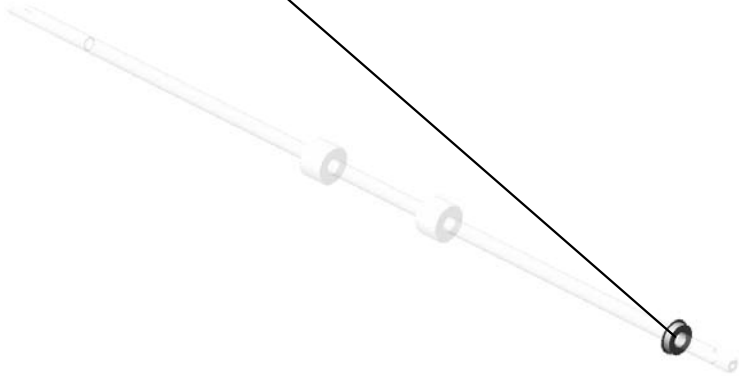


105.D1792703  
TRANSPORT ROLL  
ER:CONNECTING:  
LARGE CAPACITY  
TRAY:PRESS FIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S003  
TRANSPORT ROLLER:CONNECTING:MAIN

21.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



106.D1792704  
TRANSPORT ROLL  
ER:CONNECTING:  
MAIN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S004  
ARM:REGISTRATION:TIMING:ASS'Y

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



16.07200060E  
(x6)  
RETAINING RING -  
M6

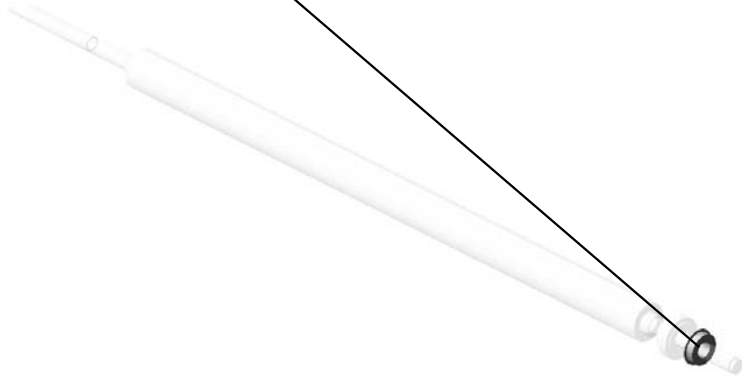


118.D1792771  
ARM:REGISTRATI  
ON:TIMING:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S005  
TIMING ROLLER:TRANSFER:DRIVE

21.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

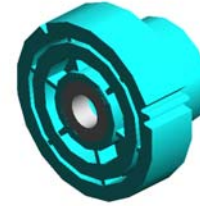


156.D2702766  
TIMING ROLLER:T  
RANSFER:DRIVE

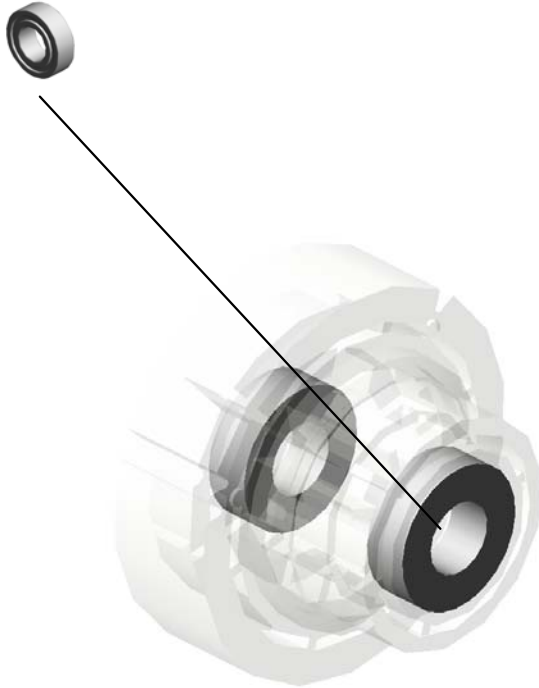
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S006  
GEAR:Z41:TIMING PULLEY:T41

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



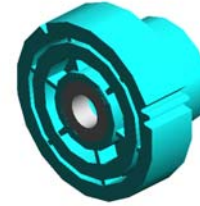
113.D1792758  
GEAR:Z41:TIMING  
PULLEY:T41



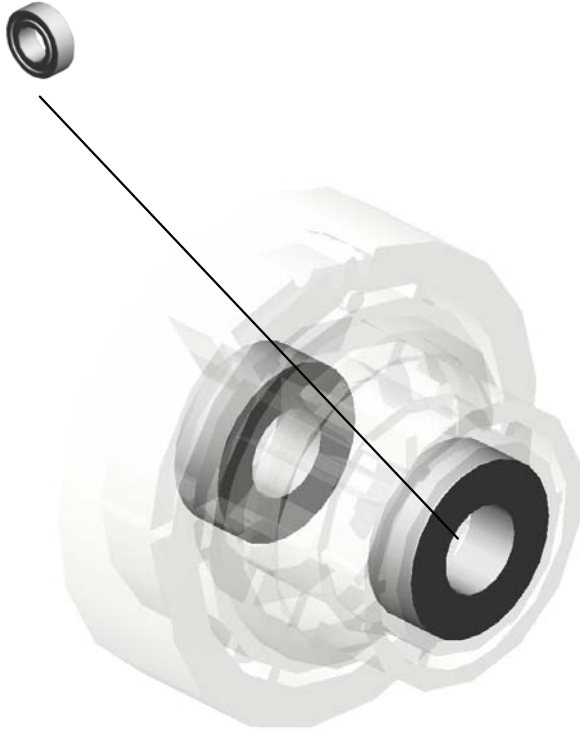
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S007  
GEAR:Z41:TIMING PULLEY:T41

18.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM



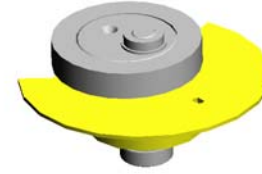
113.D1792758  
GEAR:Z41:TIMING  
PULLEY:T41



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S008  
SHAFT:CAM:SHIFT

19.07413706  
BALL BEARING - 6  
X10X3



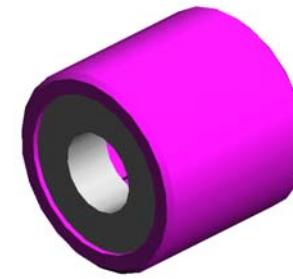
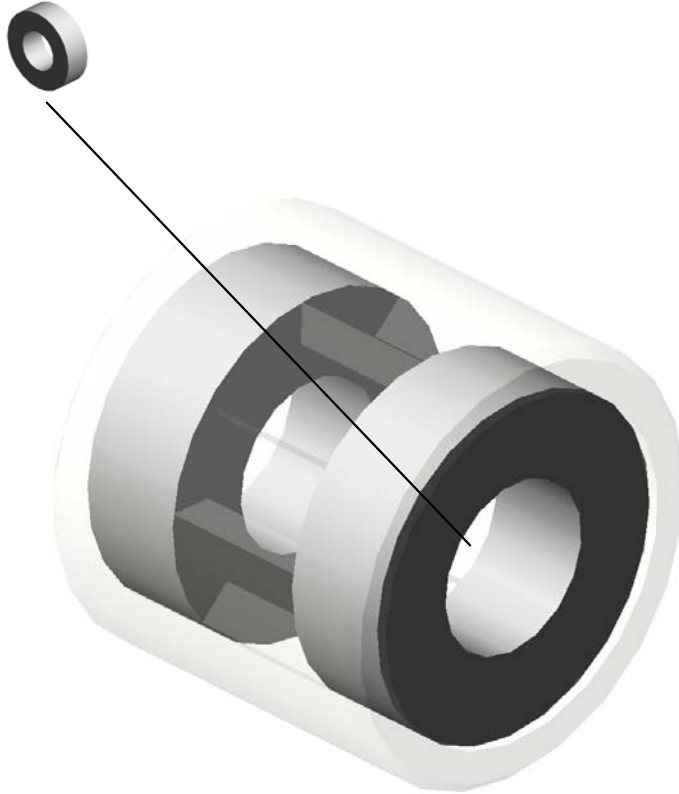
74.D0742681  
SHAFT:CAM:SHIFT



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S009  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM



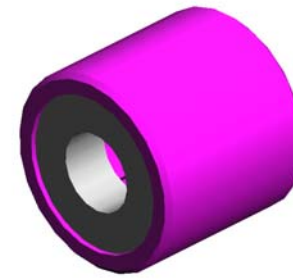
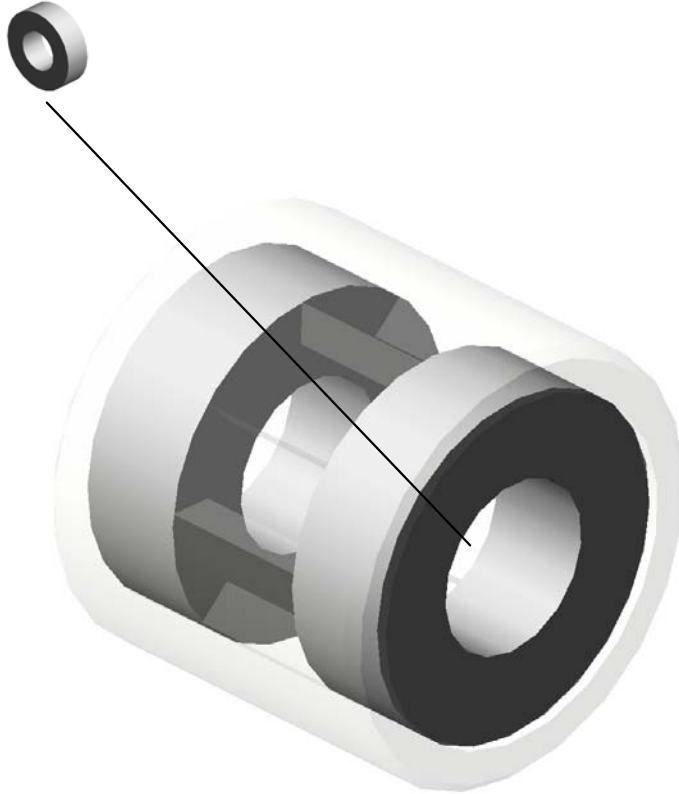
76.D0742739  
PRESSURE ROLLER:  
TRANSPORT ROLLER:  
SHIFT:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S010  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM

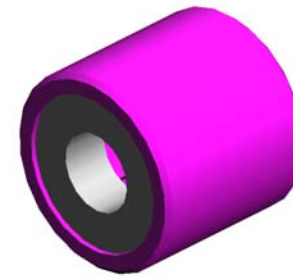
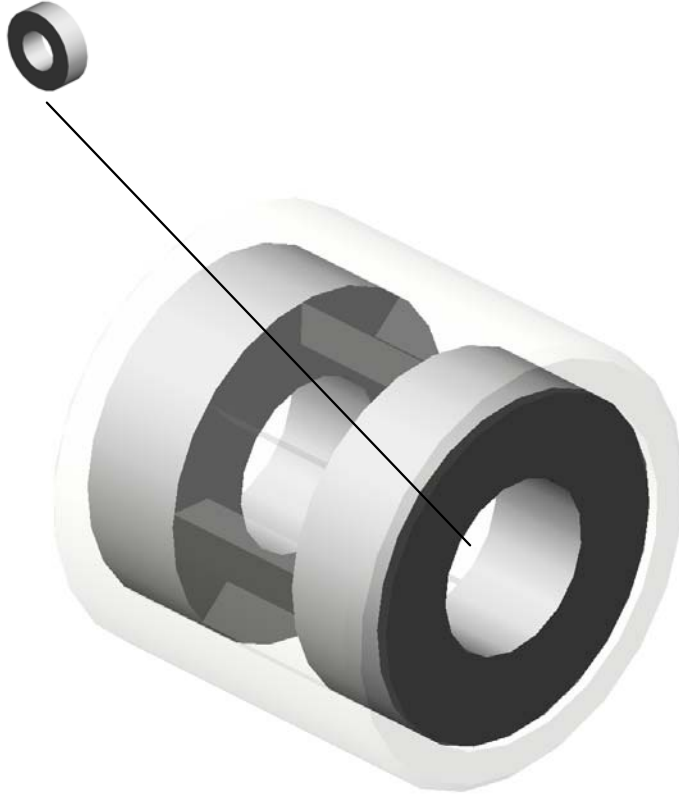


76.D0742739  
PRESSURE ROLLER:  
TRANSPORT ROLLER:  
SHIFT:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S011  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM

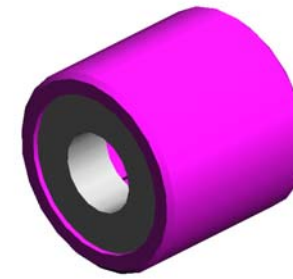
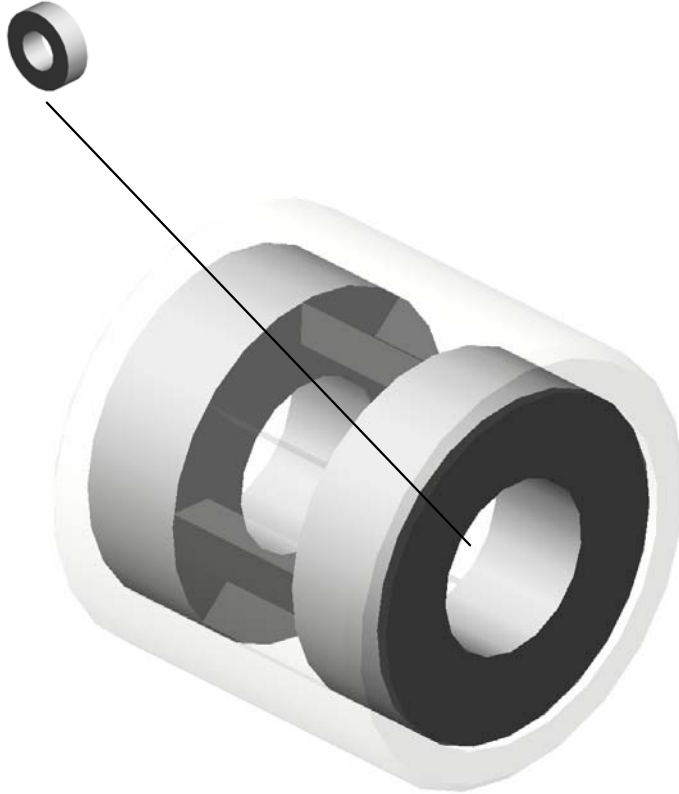


76.D0742739  
PRESSURE ROLLER:  
TRANSPORT ROLLER:  
SHIFT:DRIVEN

U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S012  
PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

164.G0602296  
(x2)  
BALL BEARING:8X  
16X5MM



76.D0742739  
PRESSURE ROLLER:  
TRANSPORT ROLLER:  
SHIFT:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S013  
REGISTRATION ROLLER:GATE:ASS'Y

17.07200080E  
(x4)  
RETAINING RING -  
M8



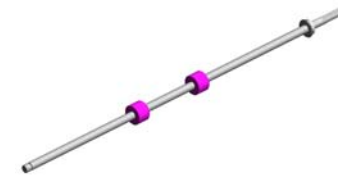
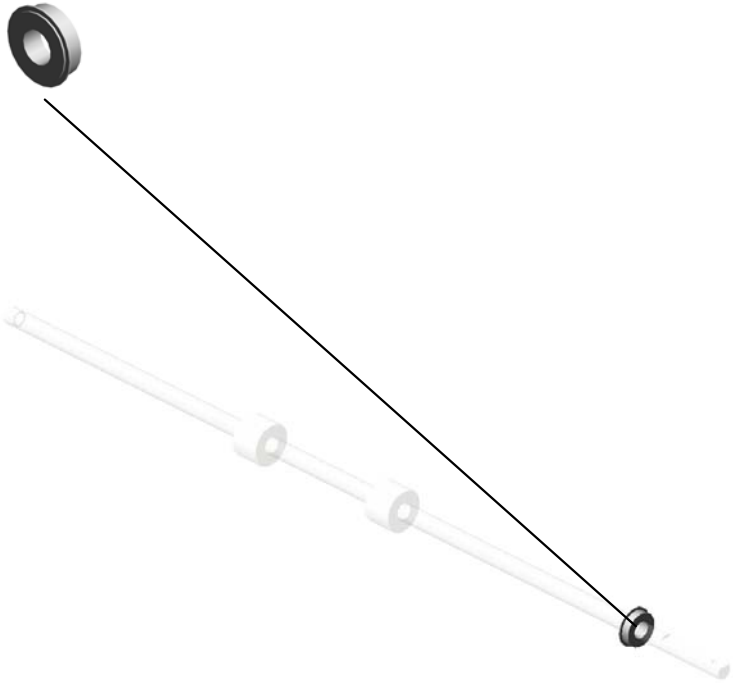
174.M2057305  
REGISTRATION R  
OLLER:GATE:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U005\_S014  
TRANSPORT ROLLER:SHIFT:TRAILING EDGE

21.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



107.D1792705  
TRANSPORT ROLL  
ER:SHIFT:TRAILIN  
G EDGE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U006.TONNER SUPPLY

U006\_S005  
D1793334  
CASE:TONER BANK:ASS'Y

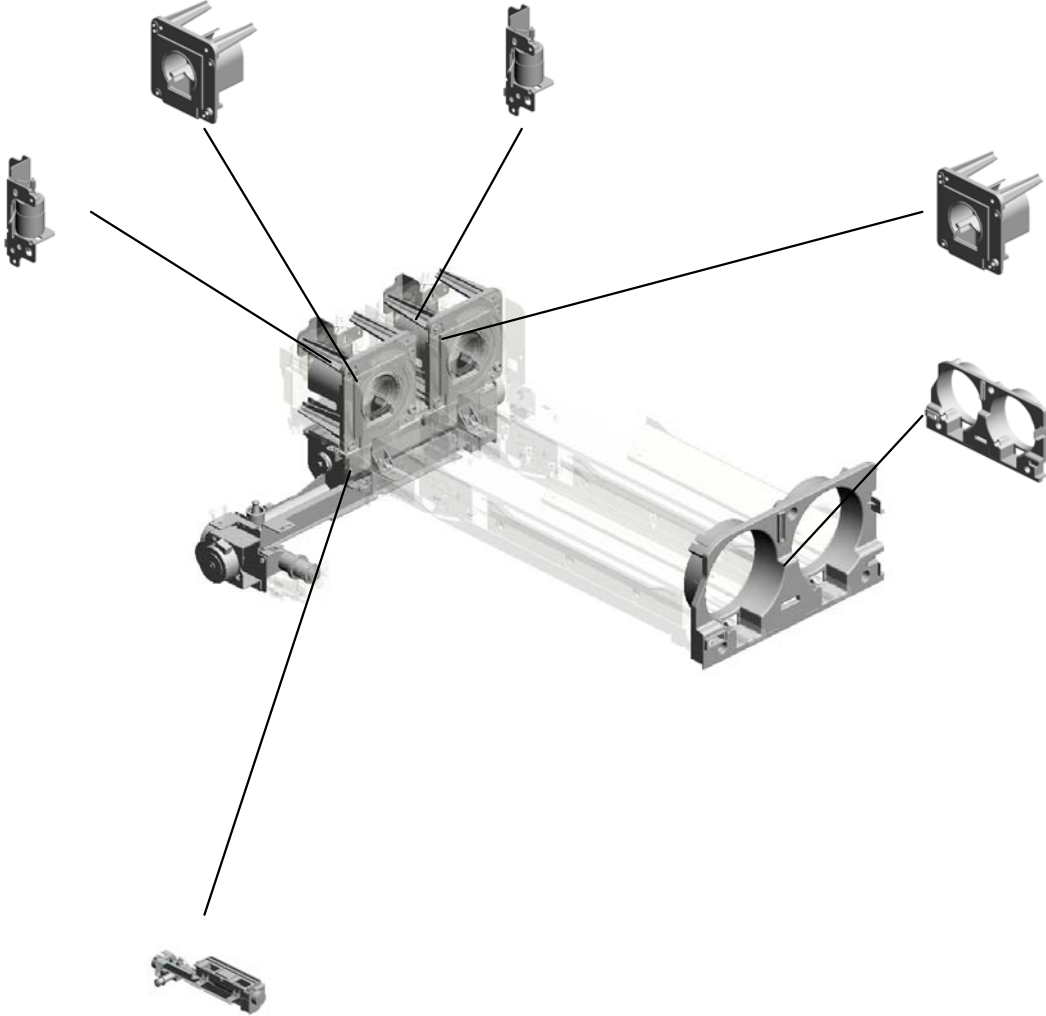
U006\_S004  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W

U006\_S006  
D1793344  
DC MOTOR:TONER BOTTLE:  
ASS'Y:BRUSH:5.85W

U006\_S003  
D1793334  
CASE:TONER BANK:ASS'Y

U006\_S002  
D1793370  
INNER COVER:TONER BANK  
:ASS'Y

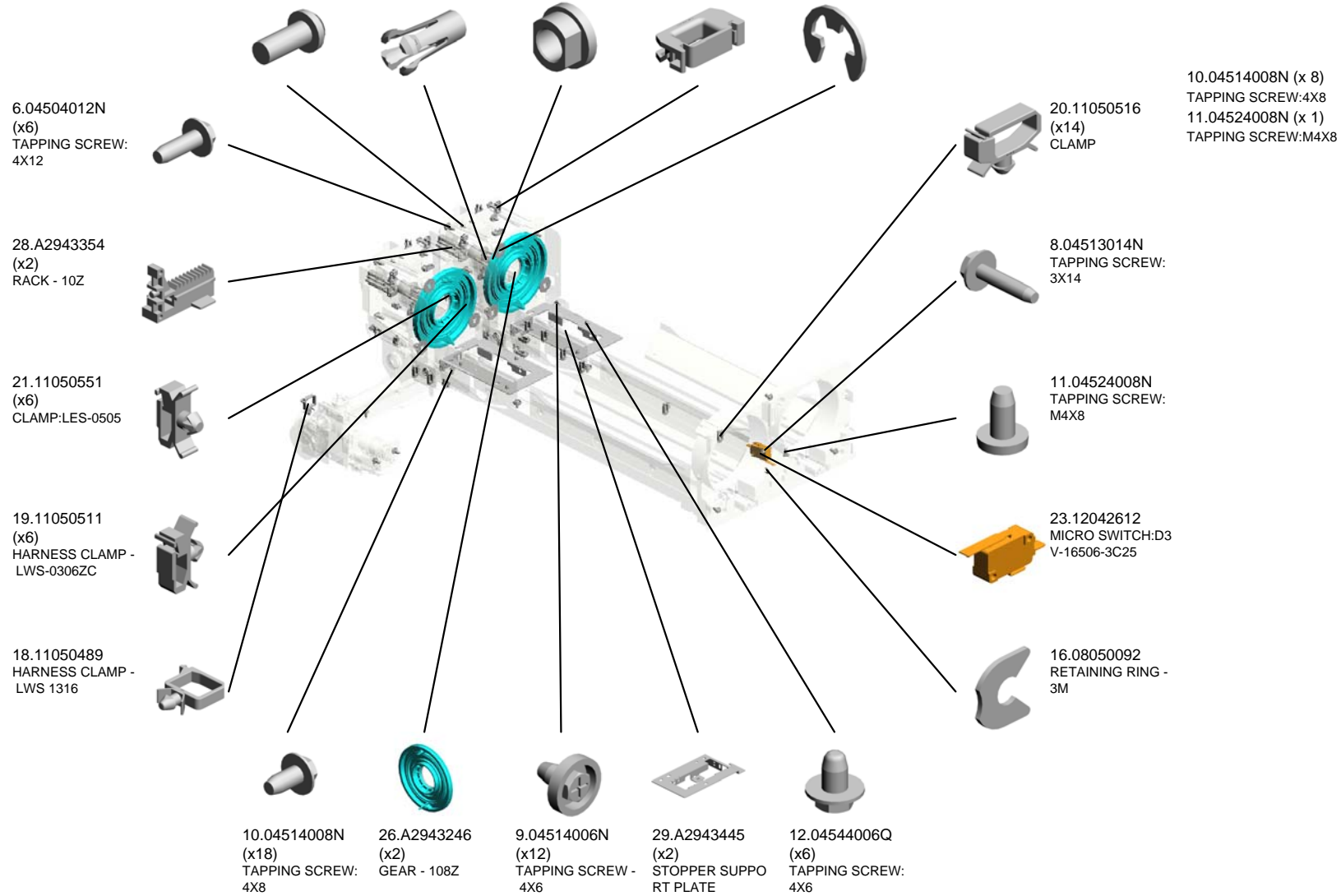
U006\_S001  
D1793201  
TONER SUPPLY UNIT:TONE  
R HOPPER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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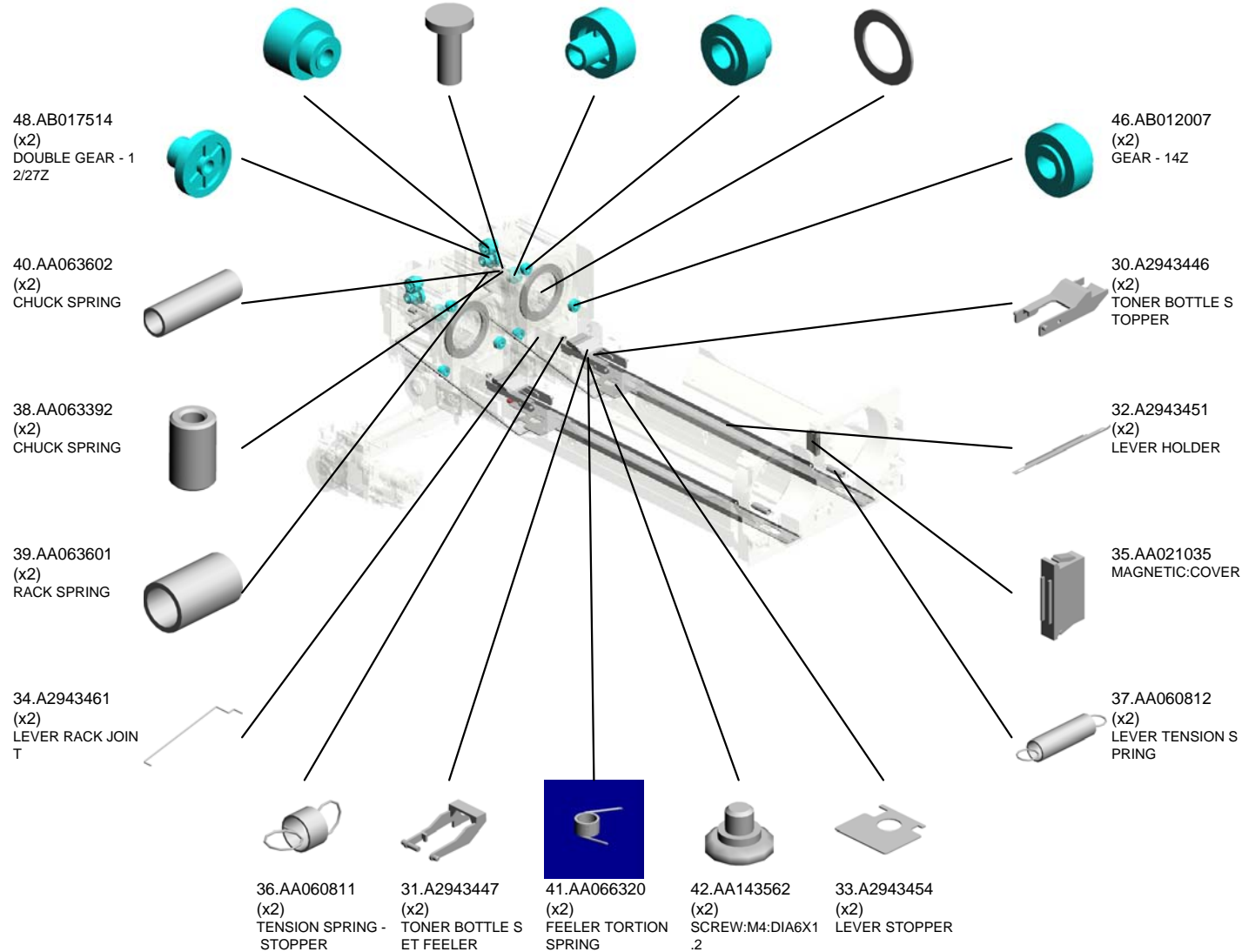
# U006 TONNER SUPPRY

- 1.03125060N (x4) SCREW - M2.5X6
- 24.A1343180 (x2) BOTTLE CHUCK
- 17.08053480 (x2) BUSHING - 6MM
- 22.11050723 (x2) CLAMPS:WES-050
- 13.07200040E (x10) RETAINING RING - M4



# U006 TONNER SUPPRY

- 49.AB017515 (x2) DOUBLE GEAR - 1 2/23Z
- 43.AA143816 (x2) FLAT SCREW:CHU CK:BOTTLE
- 47.AB012008 (x2) GEAR - 23Z
- 45.AB012005 (x4) GEAR - 13Z
- 44.AA152299 (x2) BOTTLE HOLD SE AL





# U006 TONNER SUPPRY



- 74.D1793342 (x2) BRACKET:CHUCK:TONER BANK
- 52.B2343356 (x2) JOINT:CHUCK:TONER BOTTLE
- 76.D1793346 (x2) DC MOTOR:DRIVE:TONER BOTTLE:ASSY:5.85W:BRUSH
- 68.D1793322 (x2) SLIDER:TONER BANK:ASSY
- 67.D1793310 (x2) SHAFT:DRIVE:TONER BOTTLE:DIA6

51.AW020198 (x4) PHOTOINTERRUPTOR:LG2A14NL1



85.D1793380 (x2) CASE:TONER BANK:REAR



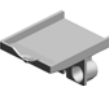
86.D1793383 (x2) SEAL:CASE:TONER BANK:REAR



73.D1793339 (x2) GROUND PLATE:BOTTOM:TONER SUPPLY UNIT



66.D1793276 TONER CATCHPLATE:TONER SUPPLY



65.D1793275 (x2) COIL SPRING:SHUTTER:TONER SUPPLY



64.D1793272 SHUTTER:TONER SUPPLY:ASSY



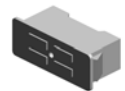
63.D1793271 CASE:SHUTTER:TONER SUPPLY



79.D1793361 (x2) BRACKET:JOINT:REAR:LEVER



50.AG070022 MAGNET CATCH:2.5N



69.D1793332 (x2) SIDE PLATE:TONER BANK



78.D1793355 (x4) GUIDE PLATE:TONER BANK:SIDE PLATE



82.D1793373 BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT



84.D1793377 TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT

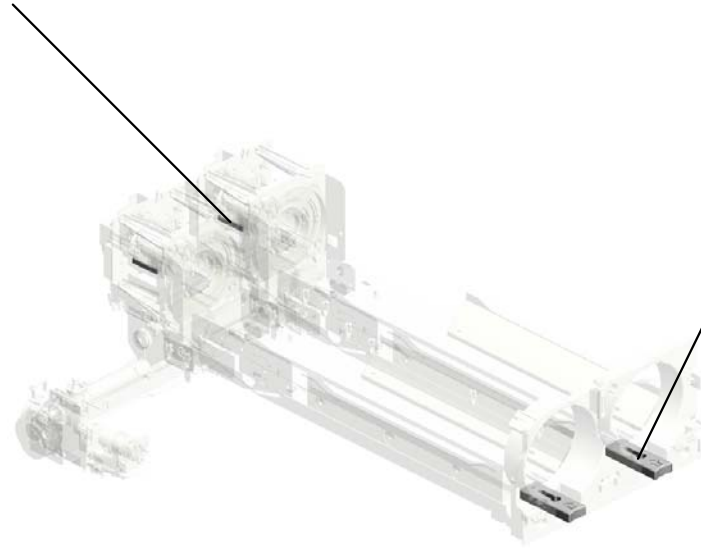


83.D1793376 LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASSY



U006  
TONNER SUPPRY

87.D1793384  
(x2)  
SEAL:CASE:TONE  
R BANK:LEFT



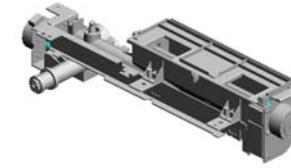
88.D1943566  
(x2)  
GRIP:LEVER:BASE  
:TONER BANK



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U006\_S001

TONER SUPPLY UNIT:TONER HOPPER:ASS'Y



53.D1793201  
TONER SUPPLY U  
NIT:TONER HOPPE  
R:ASS'Y

- 54.D1793234 GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY
- 55.D1793237 GEAR:TRANSPORT SCREW:SHORT:TONER SUPPLY
- 5.04503010N (x7) TAPPING SCREW - M3X10
- 89.GW230008 TONER END SENSOR
- 4.04503008N (x7) TAPPING SCREW - M3X8

2.03530060N (x4) BIND SCREW - M3 X6

25.A2941163 (x2) GEAR - 30Z

57.D1793252 COVER:GEAR:TONER SUPPLY

59.D1793254 (x2) GEAR:IDLER:FEED:TONER SUPPLY:2

90.GX060019 (x2) STEPPER MOTOR:PM42L048RBG8

58.D1793253 GEAR:IDLER:FEED:TONER SUPPLY:1

62.D1793263 BRACKET:DC STEPPER MOTOR:TONER SUPPLY

7.04513006N (x2) TAPPING SCREW - 3X6

15.08050089 RETAINING RING - M4

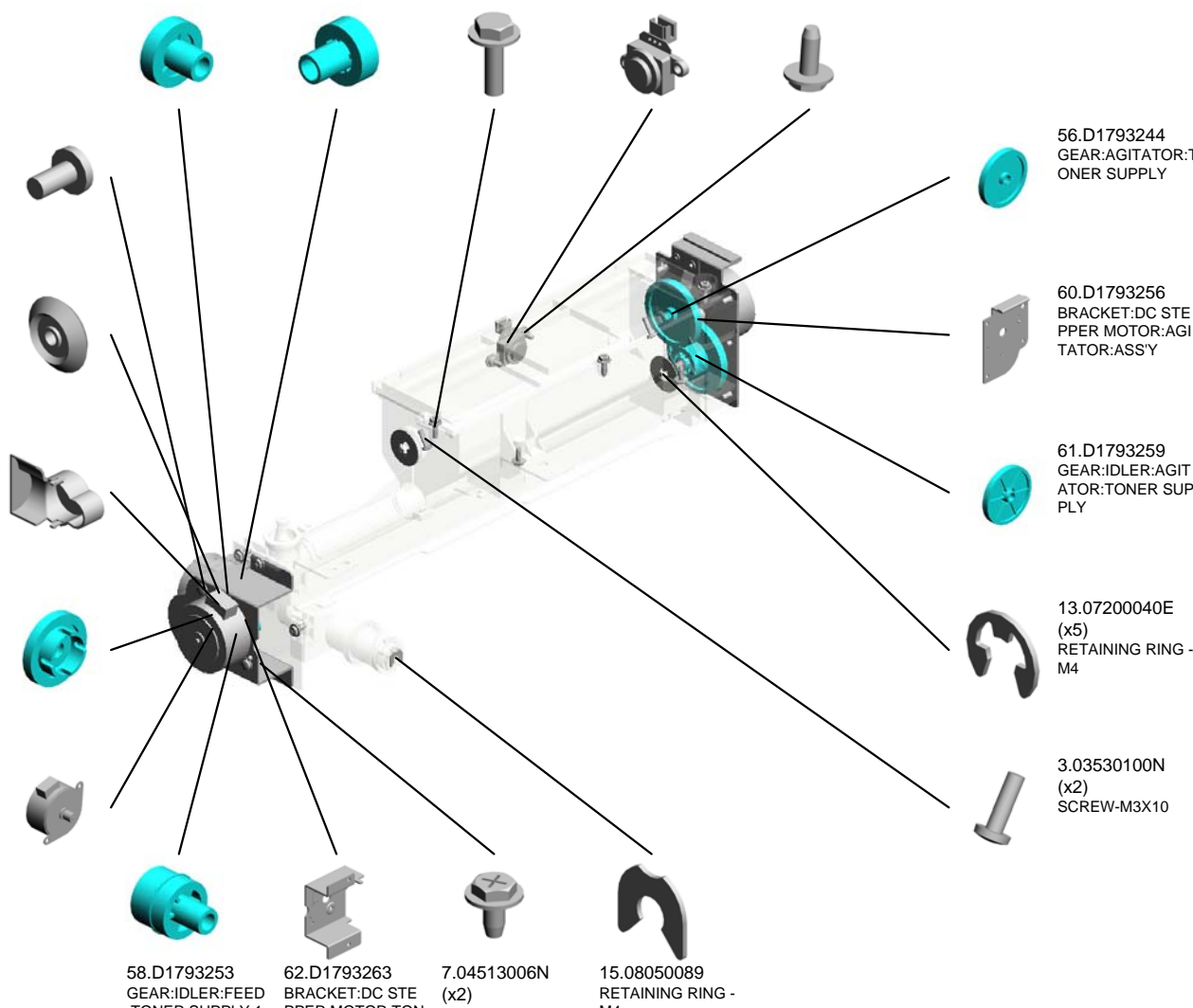
56.D1793244 GEAR:AGITATOR:TONER SUPPLY

60.D1793256 BRACKET:DC STEPPER MOTOR:AGITATOR:ASS'Y

61.D1793259 GEAR:IDLER:AGITATOR:TONER SUPPLY

13.07200040E (x5) RETAINING RING - M4

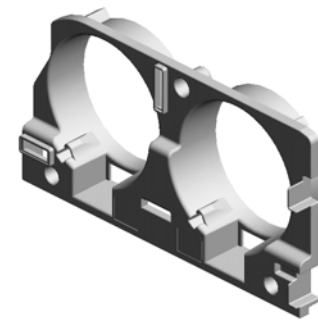
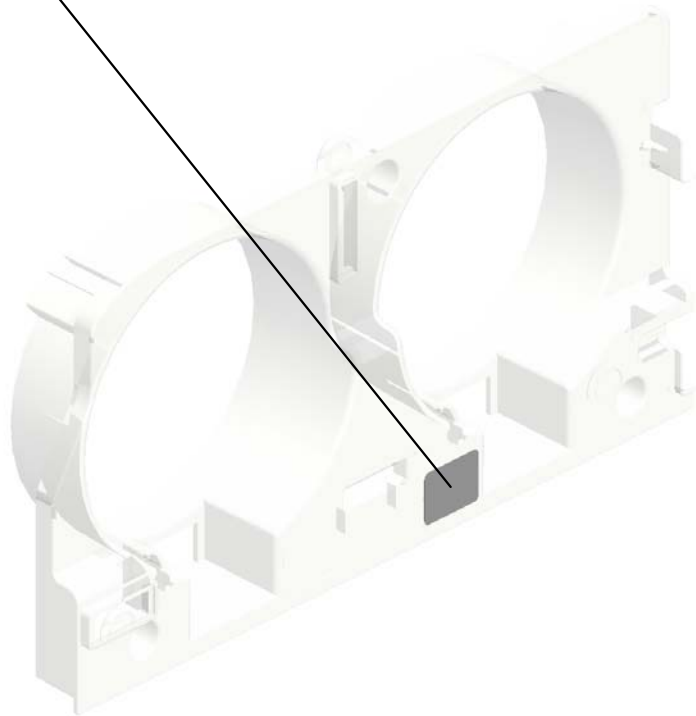
3.03530100N (x2) SCREW-M3X10



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U006\_S002  
INNER COVER:TONER BANK:ASS'Y

80.D1793367  
DECAL:DESIGN SK  
ETCH:TONER BOT  
TLE

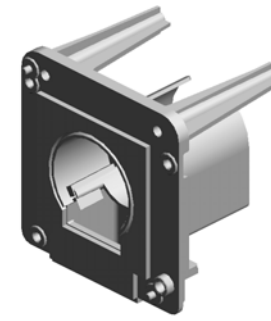


81.D1793370  
INNER COVER:TO  
NER BANK:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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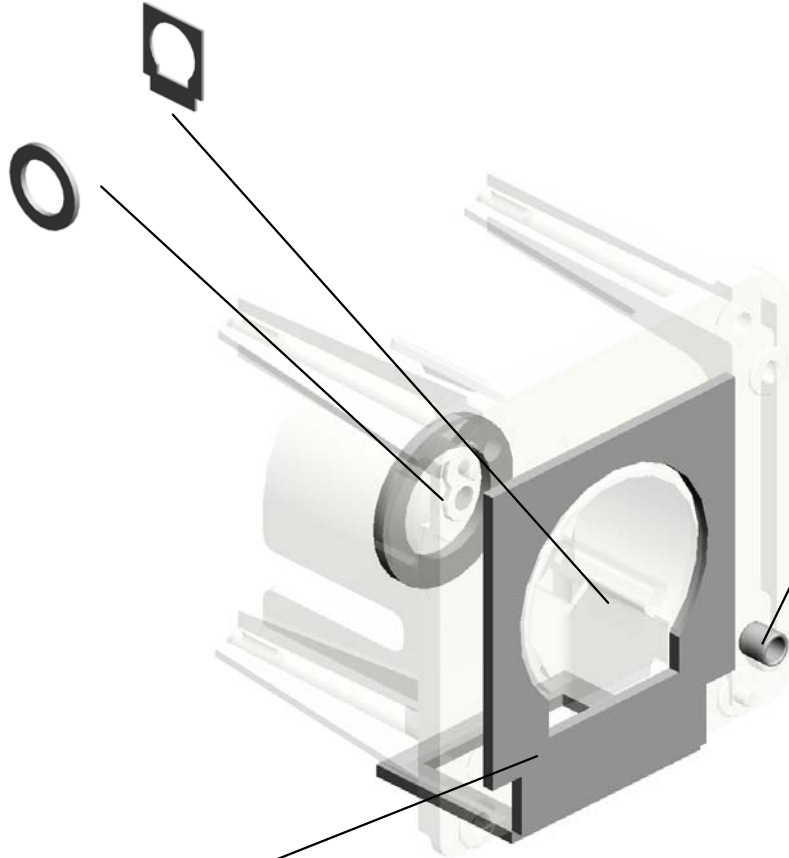
U006\_S003  
CASE:TONER BANK:ASS'Y

72.D1793336  
SEAL:CASE:TONE  
R BANK:FRONT



70.D1793334  
CASE:TONER BAN  
K:ASS'Y

27.A2943319  
CASE CUSHION



14.07330608  
PLAIN SHAFT BEA  
RING:DIA6X8



71.D1793335  
SEAL:CASE:TONE  
R BANK:LOWER



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U006\_S004

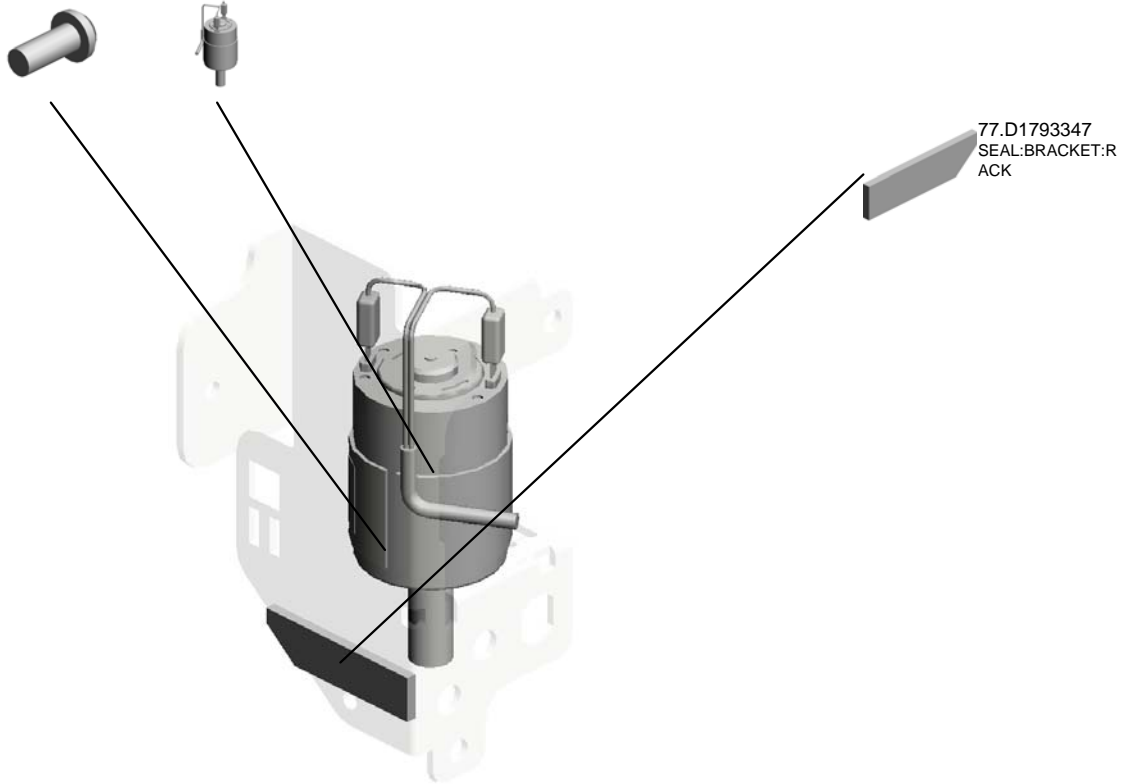
DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

1.03125060N  
(x2)  
SCREW - M2.5X6

76.D1793346  
DC MOTOR:DRIVE:  
TONER BOTTLE:A  
SS'Y:5.85W:BRUSH



75.D1793344  
DC MOTOR:TONE  
R BOTTLE:ASS'Y:B  
RUSH:5.85W

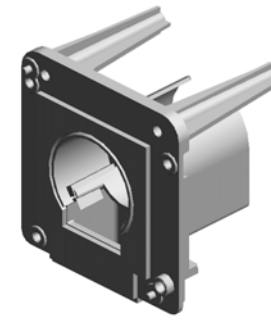


77.D1793347  
SEAL:BRACKET:R  
ACK

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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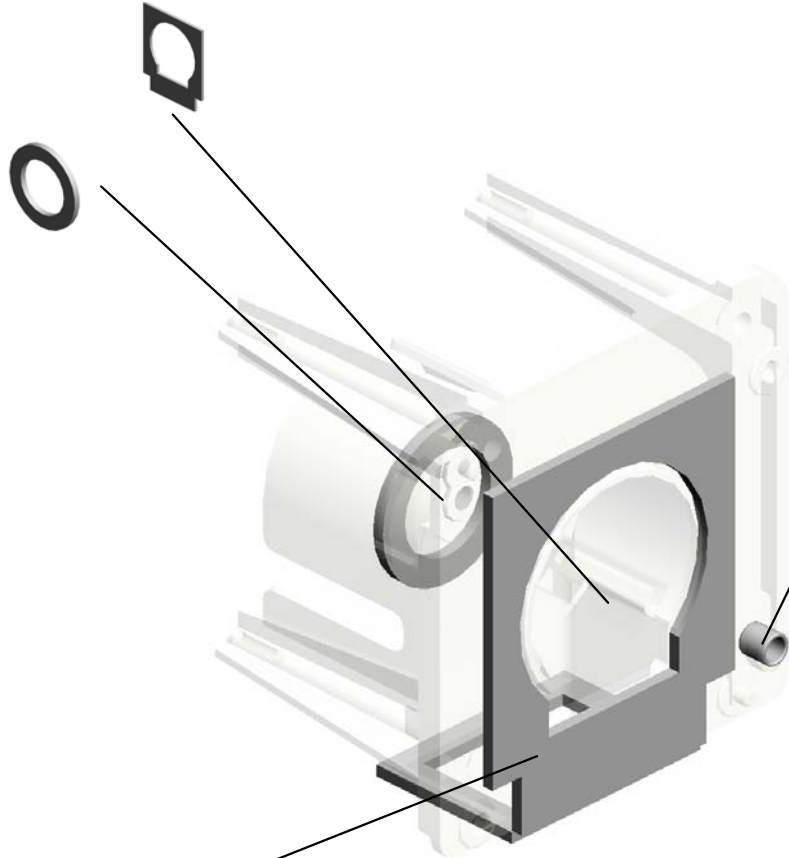
U006\_S005  
CASE:TONER BANK:ASS'Y

72.D1793336  
SEAL:CASE:TONE  
R BANK:FRONT



70.D1793334  
CASE:TONER BAN  
K:ASS'Y

27.A2943319  
CASE CUSHION



14.07330608  
PLAIN SHAFT BEA  
RING:DIA6X8



71.D1793335  
SEAL:CASE:TONE  
R BANK:LOWER



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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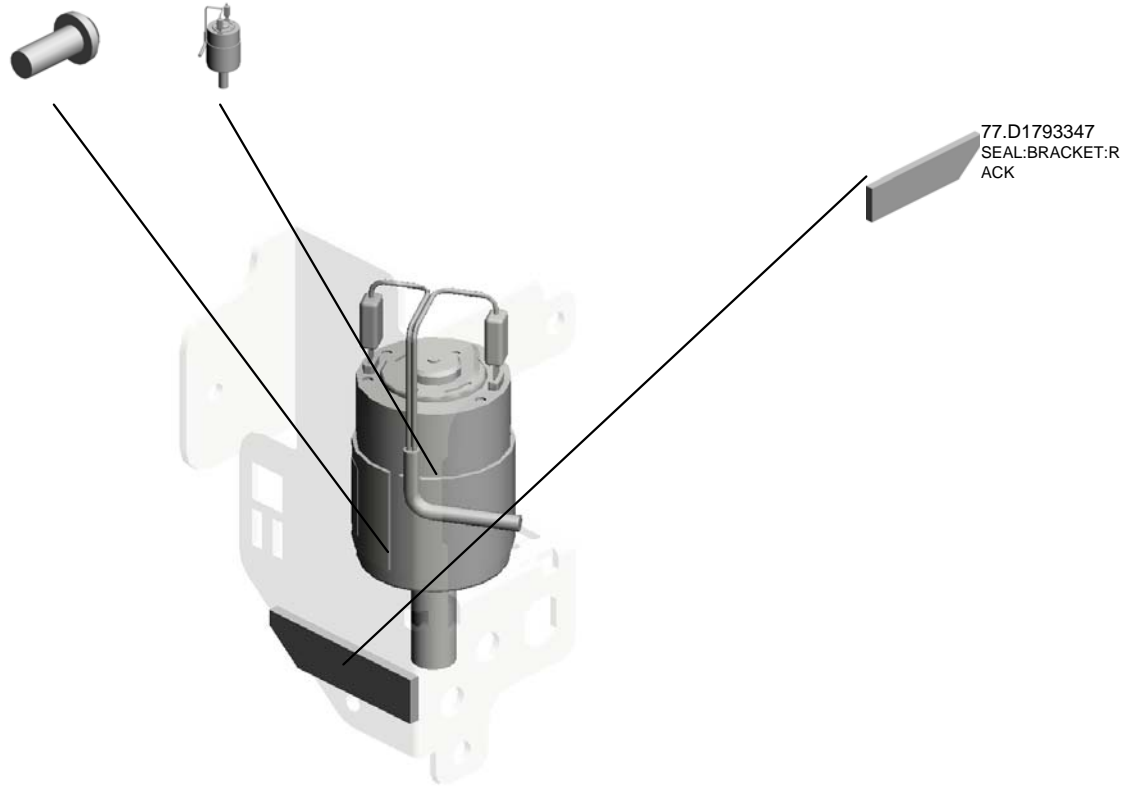
U006\_S006  
DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W

1.03125060N  
(x2)  
SCREW - M2.5X6

76.D1793346  
DC MOTOR:DRIVE:  
TONER BOTTLE:A  
SS'Y:5.85W:BRUSH



75.D1793344  
DC MOTOR:TONER  
BOTTLE:ASS'Y:BRUSH:5.85W



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U007.PCU

U007\_S006  
D2702214  
DUCT:CHARGE UNIT:ASS'Y

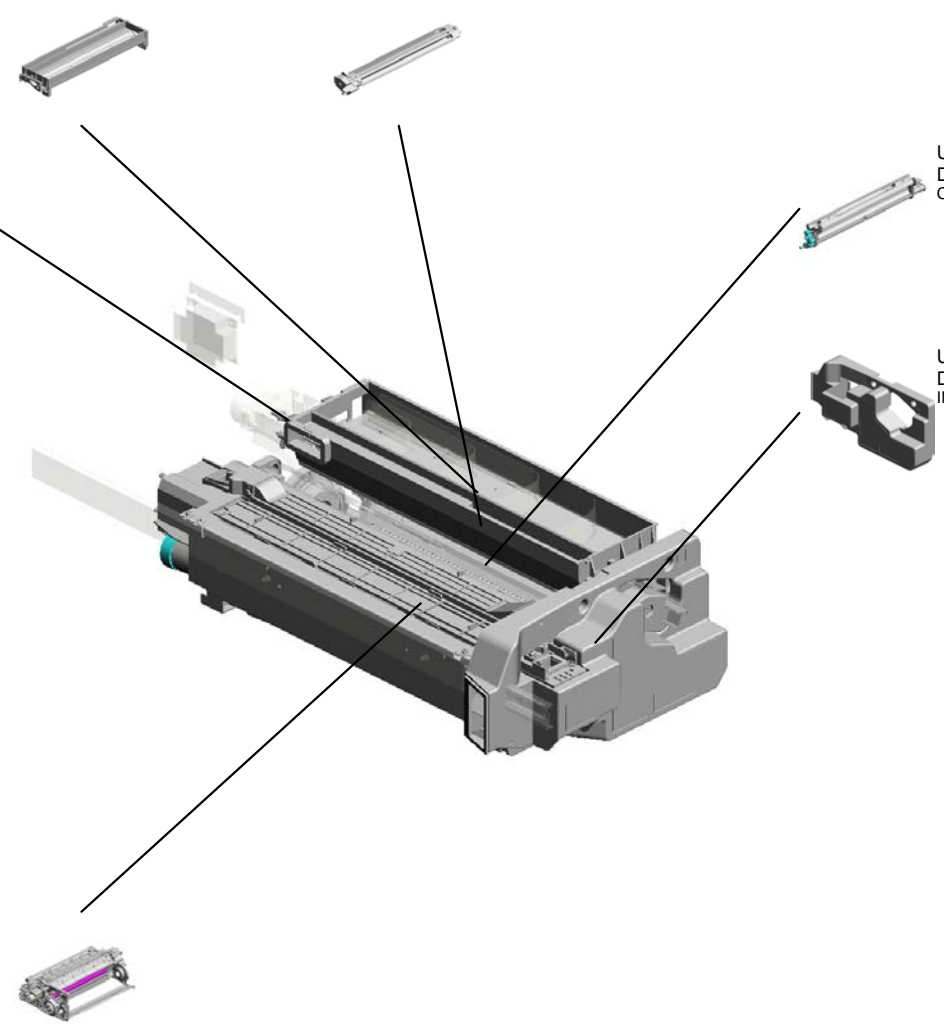
U007\_S002  
D1792255  
CHARGE CORONA

U007\_S005  
D1792239  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

U007\_S001  
D1793504  
CLEANING UNIT:ASS'Y

U007\_S003  
D2702440  
INNER COVER:PCU:ASS'Y

U007\_S004  
D2702429  
DEVELOPMENT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	<b>U007</b>	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U007\_S001.CLEANING UNIT:ASS'Y

U007\_S001\_S002  
D1793607  
CLEANING UNIT:APPLY:ASS'  
Y



U007\_S001\_S001  
D1793535  
GEAR SET:CLEANING UNIT:  
SERVICE PARTS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U007\_S001\_S002.CLEANING UNIT:APPLY:ASS'Y

U007\_S001\_S002\_S002  
D1793681  
HOLDER:COVER:COATING B  
AR:ASS'Y



U007\_S001\_S002\_S001  
D1793681  
HOLDER:COVER:COATING B  
AR:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U007\_S002.CHARGE CORONA

U007\_S002\_S002  
G1782570  
SCREW SHAFT:CHARGE CO  
RONA:ASS'Y

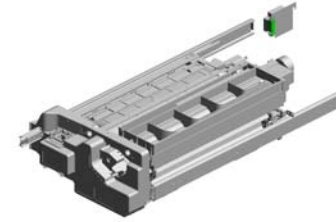


U007\_S002\_S001  
D1792256  
COVER:CHARGE CORONA:A  
SSY

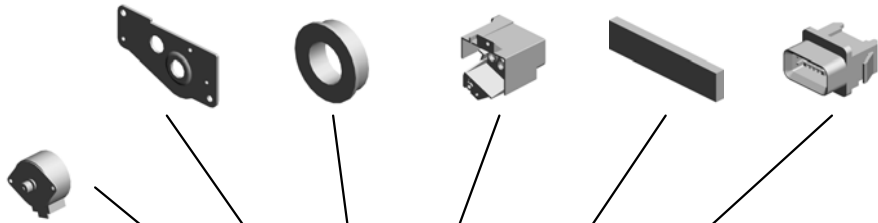
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U007 PCU

47.D1792237 HOLDER:MOTOR:CHARGE  
 23.07413706 BALL BEARING - 6X10X3  
 48.D1792238 SOCKET:CHARGE  
 50.D1792246 SEAL:DUCT:SIDE PLATE:REAR  
 38.D0742577 CONNECTOR:DRAWER:4POLE:REC



33.B7005804 STEPPER MOTOR: DIA42:Z17:ASSY



11.04503008N (x10) TAPPING SCREW - M3X8



17.04533006N (x2) TAPPING SCREW - M3X6



6.03540120N (x2) SCREW M4X12



15.04514008N (x5) TAPPING SCREW: 4X8



56.D1792377 HOLDER:DRUM:TAKE OFF:REAR



39.D0743829 DECAL:POSITIONING DISPLAY:TCRU



54.D1792370 GRIP:DRUM:ASSY



58.D1792416 STAY:ELECTRIC POTENTIAL SENSOR



57.D1792411 (x2) SLIDE RAIL:PCU



34.D0592469 (x6) SCREW:ROUND POINT:M4X6



29.AW020198 PHOTOINTERRUPTOR:LG2A14NL1



30.AW140016 TEMPERATURE & HUMIDITY SENSOR



18.04543006Q TAPPING SCREW - M3X6



55.D1792376 HOLDER:DRUM:TAKE OFF:FRONT



32.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT: M4X8

2.03530060N (x 4) BIND SCREW - M3X6  
 3.03530080N (x 1) SCREW:M3X8

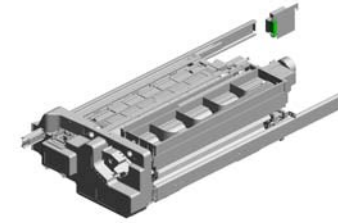
11.04503008N (x 1) TAPPING SCREW - M3X8  
 15.04514008N (x 2) TAPPING SCREW:4X8



104.D1809640 DEVELOPER BLACK

U007  
PCU

61.D1792421 ELECTRIC POTENTIAL SENSOR  
 113.G1781282 GEAR:CHARGE:CLEANER:Z51  
 116.G1781316 SPRING:PLATE:LEFT:CHARGE



115.G1781313 SPRING:PLATE:RIGHT:CHARGE

114.G1781311 (x3) TERMINAL:CHARGE

77.D1793131 RECEPTACLE:DEVELOPMENT VIAS:ASSY

108.D2702247 DUCT:SIDE PLATE

60.D1792419 STOPPER:SLIDE RIGHT:PCU:PEEN

64.D1792469 KNOB SCREW:DRUM

62.D1792427 BRACKET:DRAWER:CLEANING UNIT

59.D1792417 HOLDER:ELECTRIC POTENTIAL SENSOR

**103.D1799510 OPC DRUM**

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S001  
CLEANING UNIT:ASS'Y

132.G1783685 5.03530120N 2.03530060N 79.D1793525  
 HOLDER:SHAFT:C (x2) TONER COLLECTI  
 LEANING BLADE:R SCREW M3X12 ON COIL:CLEANIN  
 EAR X6 BIND SCREW - M3 G:ASSY  
 X6

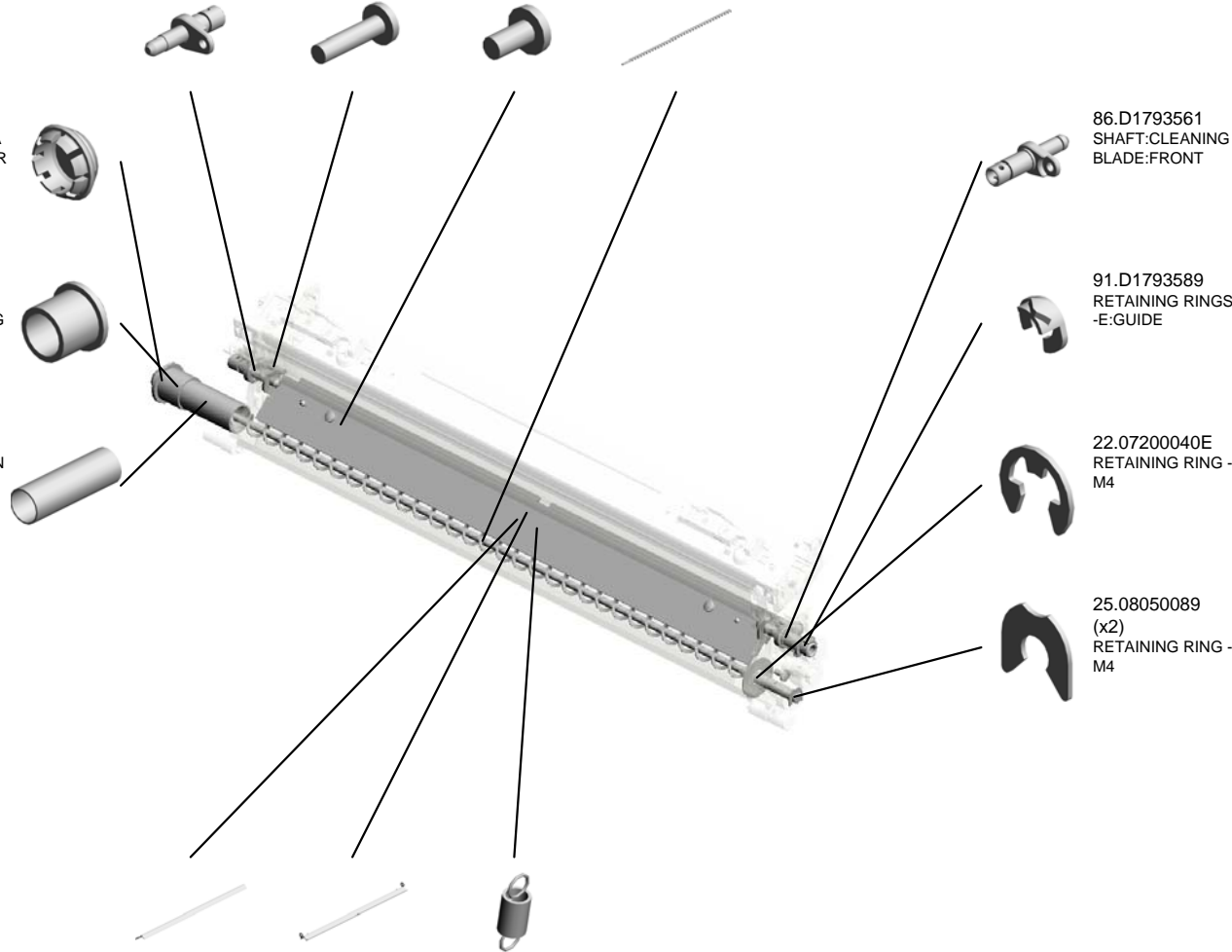


78.D1793504  
 CLEANING UNIT:AS  
 SS'Y

131.G1783672  
 CAP:PIPE:DISCHA  
 RGE USED TONER

80.D1793531  
 TONER CATCHPA  
 N:PIPE:DISCHARG  
 E USED TONER

81.D1793532  
 COIL SPRING:TON  
 ER CATCHPAN



86.D1793561  
 SHAFT:CLEANING  
 BLADE:FRONT

91.D1793589  
 RETAINING RINGS  
 -E:GUIDE

22.07200040E  
 RETAINING RING -  
 M4

25.08050089  
 (x2)  
 RETAINING RING -  
 M4

90.D1793581 88.D1793571 89.D1793576  
 BLADE:CLEANING: BRACKET:CLEANI TENSION SPRING:  
 ASS'Y NG BLADE:ASS'Y CLEANING BLADE:  
 6N

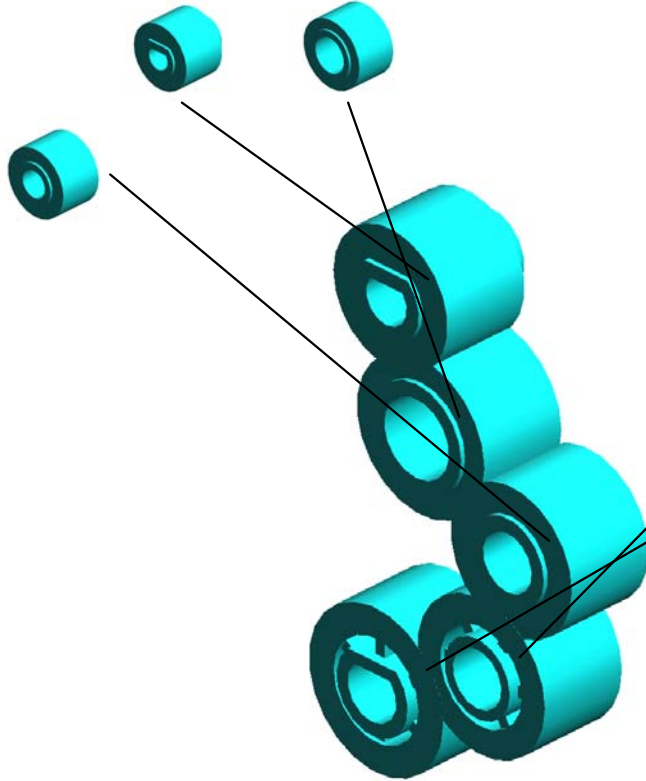
U007\_S001\_S001  
GEAR SET:CLEANING UNIT:SERVICE PARTS

97.D1793645    87.D1793564  
GEAR:BRUSH ROL    GEAR:IDLER:Z17:U  
LER:Z15            PPER



**82.D1793535**  
GEAR SET:CLEANING UNIT:SERVICE PARTS

83.D1793536  
GEAR:IDLER:Z16



84.D1793537  
GEAR:IDLER:Z17:L  
OWER

85.D1793538  
GEAR:TONER COL  
LECTION COIL:Z18

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S001\_S002  
 CLEANING UNIT:APPLY:ASS'Y

138.J0155505 DRAWER:CONNEC  
 TOR:USED DEVEL  
 PER:PLUG  
 136.G1783781 GUIDE:COATING B  
 AR  
 2.03530060N (x9)  
 BIND SCREW - M3  
 X6  
 135.G1783734 (x2)  
 GUIDE PLATE:ARM



92.D1793607  
 CLEANING UNIT:A  
 PPLY:ASS'Y

133.G1783707  
 (x2)  
 SHEET:COATING B  
 AR:2



2.03530060N (x 1)  
 BIND SCREW - M3X6

93.D1793621  
 COVER:COATING  
 BAR

35.D0742459  
 JOINT:CLEANING  
 UNIT

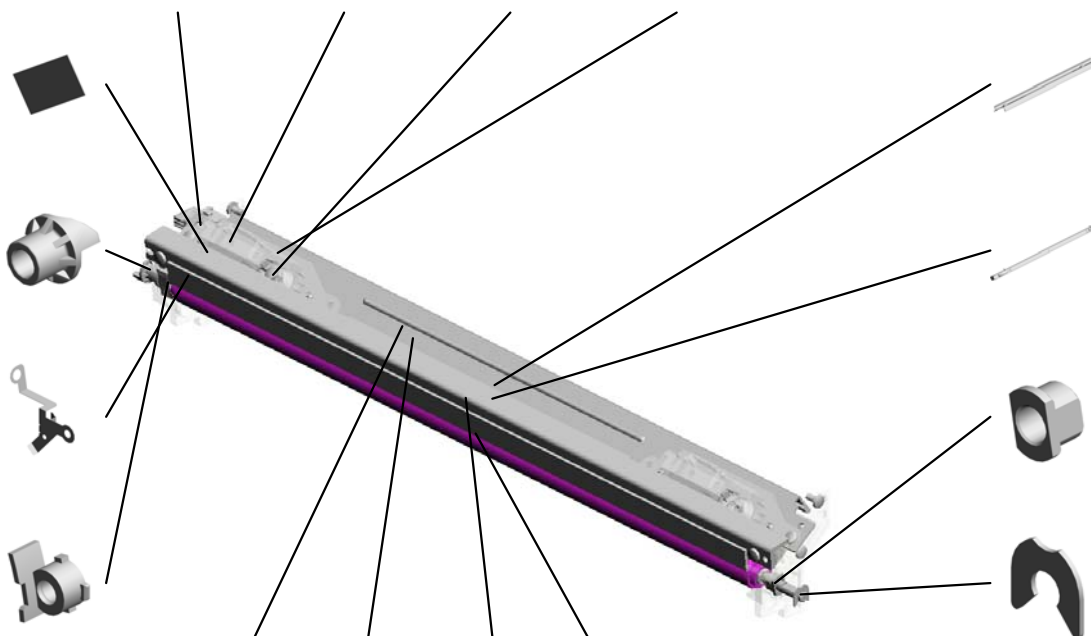
95.D1793635  
 COATING BAR:AS  
 S'Y

100.D1793669  
 GROUND PLATE:A  
 PPLY

134.G1783713  
 BUSHING:APPLY

98.D1793647  
 PLAIN SHAFT BEA  
 RING:APPLY:REAR  
 :ASS'Y

25.08050089  
 RETAINING RING -  
 M4



37.D0742542  
 (x2)  
 DECAL:GRIP

94.D1793627  
 (x2)  
 TENSION SPRING:  
 COATING BAR:5N

99.D1793653  
 BLADE:APPLY:AS  
 S'Y

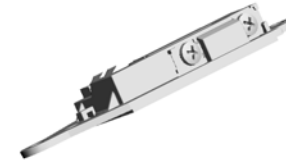
96.D1793641  
 BRUSH ROLLER:A  
 PPLY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S001\_S002\_S001  
HOLDER:COVER:COATING BAR:ASS'Y

102.D1793689  
GROUND PLATE:C  
OVER:APPLY



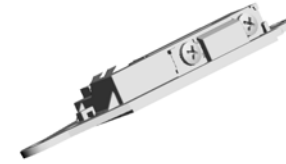
101.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S001\_S002\_S002  
HOLDER:COVER:COATING BAR:ASS'Y

102.D1793689  
GROUND PLATE:C  
OVER:APPLY

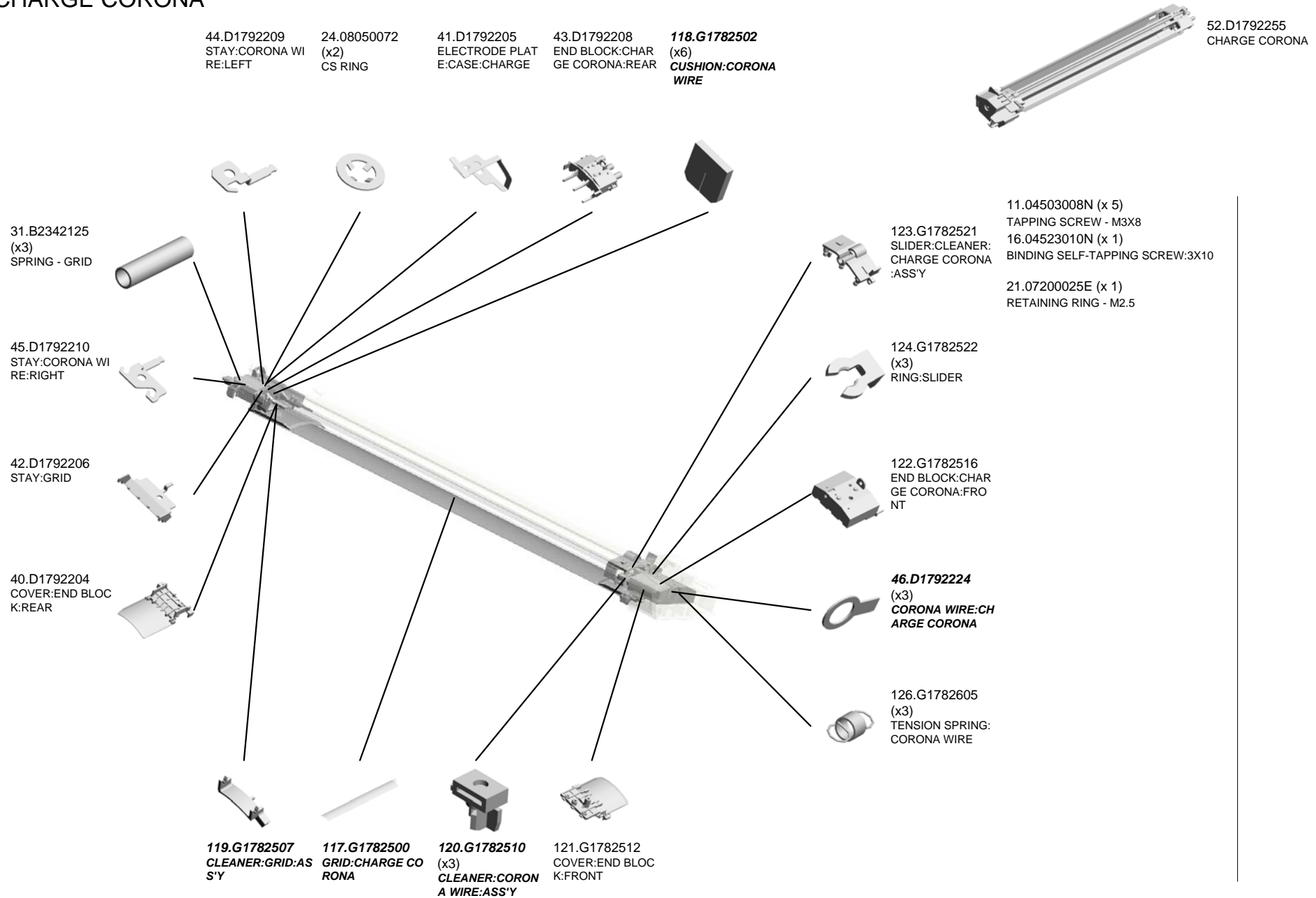


101.D1793681  
HOLDER:COVER:C  
OATING BAR:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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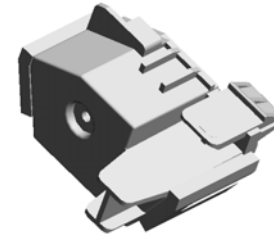
# U007\_S002 CHARGE CORONA



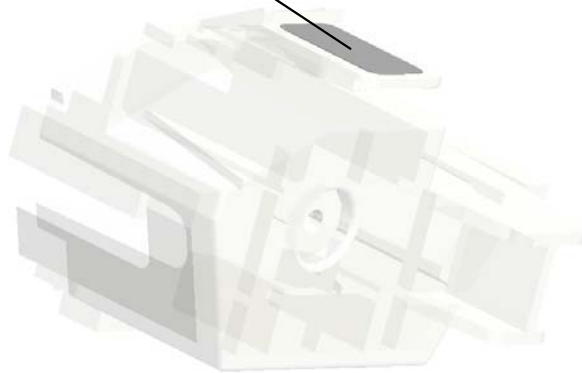
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S002\_S001  
COVER:CHARGE CORONA:ASS'Y

51.D1792254  
DECAL:CHARGE:G  
RIP



53.D1792256  
COVER:CHARGE C  
ORONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S002\_S002  
SCREW SHAFT:CHARGE CORONA:ASS'Y

21.07200025E  
RETAINING RING -  
M2.5

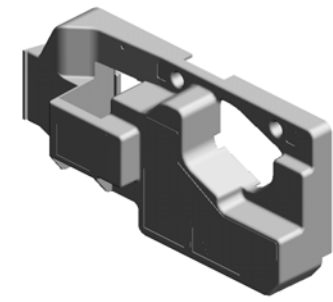
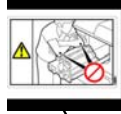


125.G1782570  
SCREW SHAFT:CH  
ARGE CORONA:AS  
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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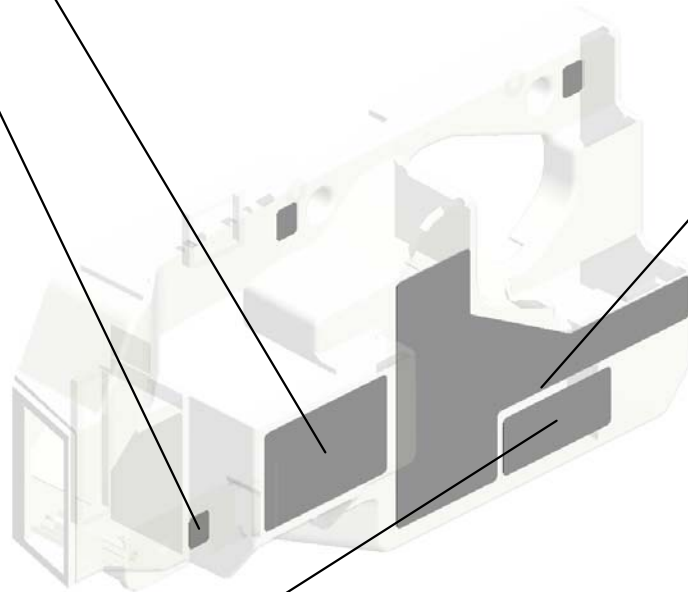
U007\_S003  
INNER COVER:PCU:ASS'Y

112.D2703136  
DECAL:DEVELOPM  
ENT UNIT:CAUTIO  
N



110.D2702440  
INNER COVER:PC  
U:ASS'Y

106.D2701568  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
:ABS



111.D2703134  
DECAL:WARNING:  
AROUND THE PHO  
TOCONDUCTOR:A  
BS

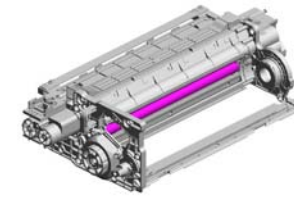


105.D2701399  
DECAL:LASER DIO  
DE:ABS

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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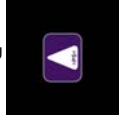
U007\_S004  
DEVELOPMENT UNIT:ASS'Y

13.04504012N (x12) TAPPING SCREW: 4X12  
 9.03603010N (x4) SCREW:M3X10  
 28.11050534 (x4) CLAMP  
 5.03530120N (x2) SCREW M3X12  
 26.09543008N (x5) SCREW - M3X8



109.D2702429  
DEVELOPMENT U  
NIT:ASS'Y

39.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU



14.04504025N  
(x8)  
TAPPING SCREW:  
4X25



63.D1792468  
GRIP:DRUM STAY:  
PCU



11.04503008N  
(x5)  
TAPPING SCREW -  
M3X8



7.03603006N  
(x8)  
SCREW - M3X6



12.04503010N  
(x6)  
TAPPING SCREW -  
M3X10



65.D1792474  
DECAL:DIAL



36.D0742541  
DECAL:ARROW LA  
BEL



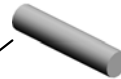
3.03530080N  
(x3)  
SCREW:M3X8



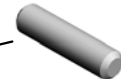
8.03603008N  
(x11)  
SCREW:M3X8



20.06330140G  
(x5)  
PARALLEL PIN - 3X  
14



19.06330120G  
PARALLEL PIN - 3X  
12



27.11050511  
HARNES CLAMP -  
LWS-0306ZC



10.03604010N  
(x4)  
SCREW:M4X10



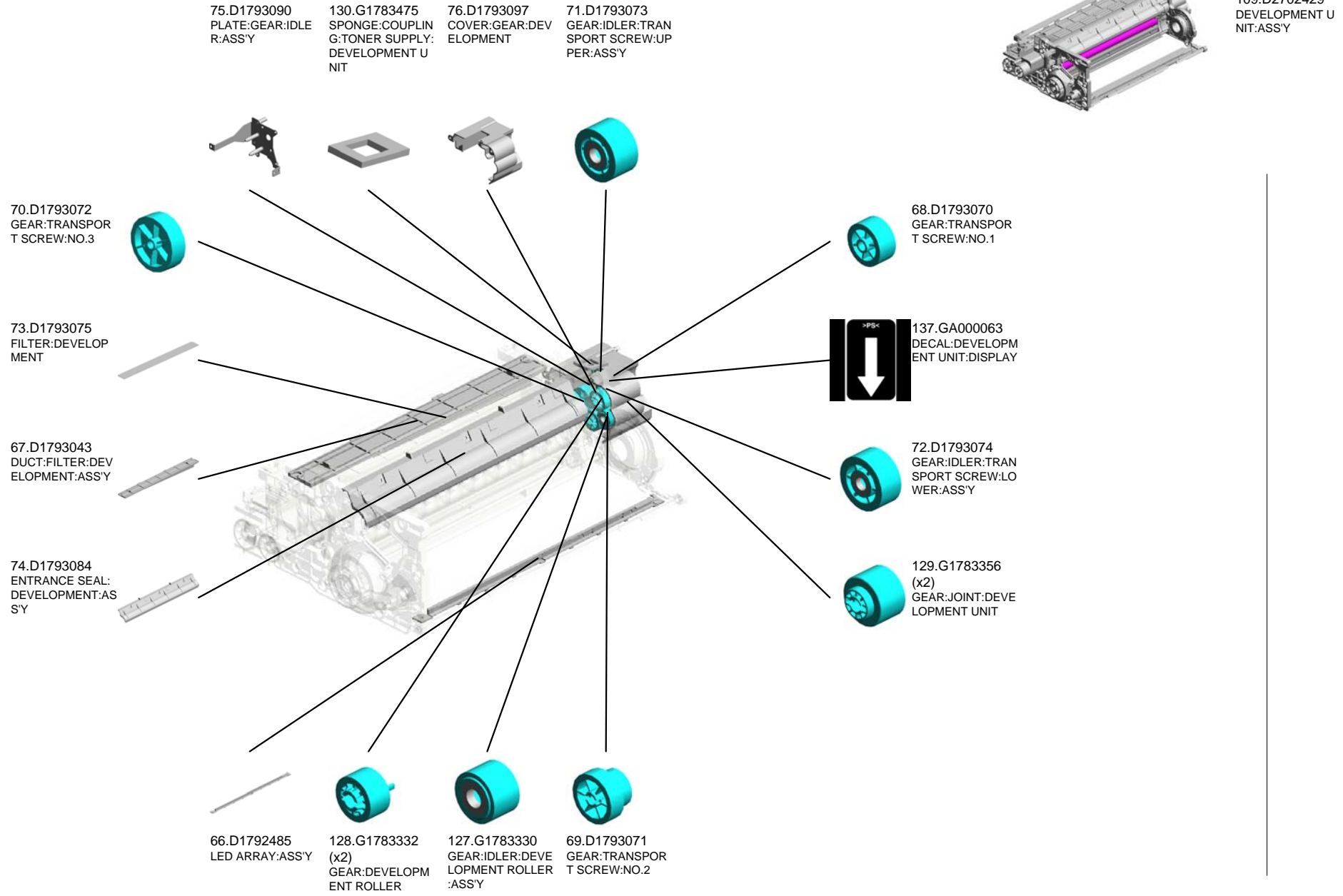
1.03530040N  
(x2)  
SCREW - M3X4



4.03530100N (x 3)  
SCREW-M3X10  
7.03603006N (x 4)  
SCREW - M3X6  
8.03603008N (x 5)  
SCREW:M3X8  
11.04503008N (x 3)  
TAPPING SCREW - M3X8  
12.04503010N (x 1)  
TAPPING SCREW - M3X10  
13.04504012N (x 2)  
TAPPING SCREW:4X12



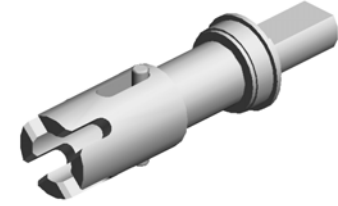
U007\_S004  
DEVELOPMENT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S005  
SHAFT:CLEANER:CHARGE:DRIVE:ASS'Y

22.07200040E  
RETAINING RING -  
M4



49.D1792239  
SHAFT:CLEANER:  
CHARGE:DRIVE:A  
SS'Y



23.07413706  
BALL BEARING - 6  
X10X3



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U007\_S006  
DUCT:CHARGE UNIT:ASS'Y



107.D2702214  
DUCT:CHARGE UN  
IT:ASS'Y

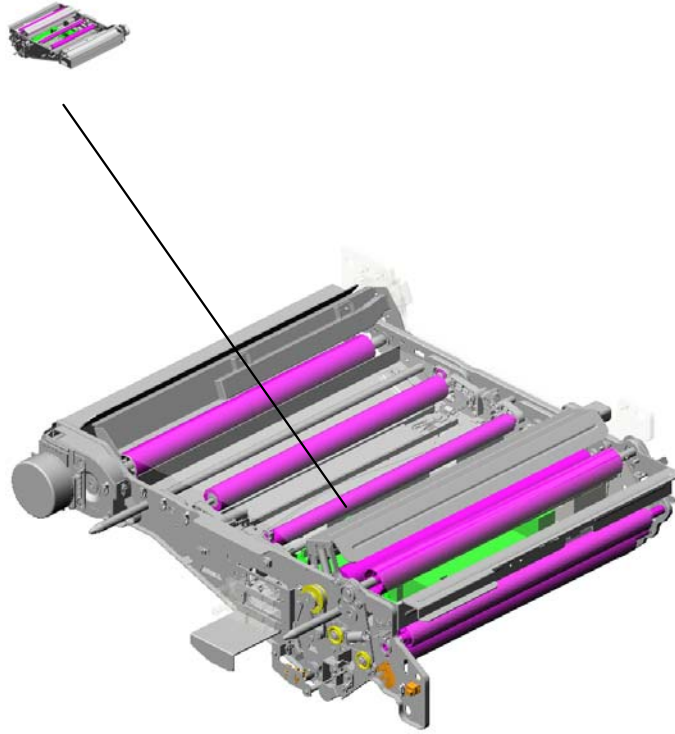


27.11050511  
HARNESS CLAMP -  
LWS-0306ZC

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U008.ITB UNIT

U008\_S001  
D2706000  
TRANSFER UNIT:INTERMEDI  
ATE TRANSFER:ASSY



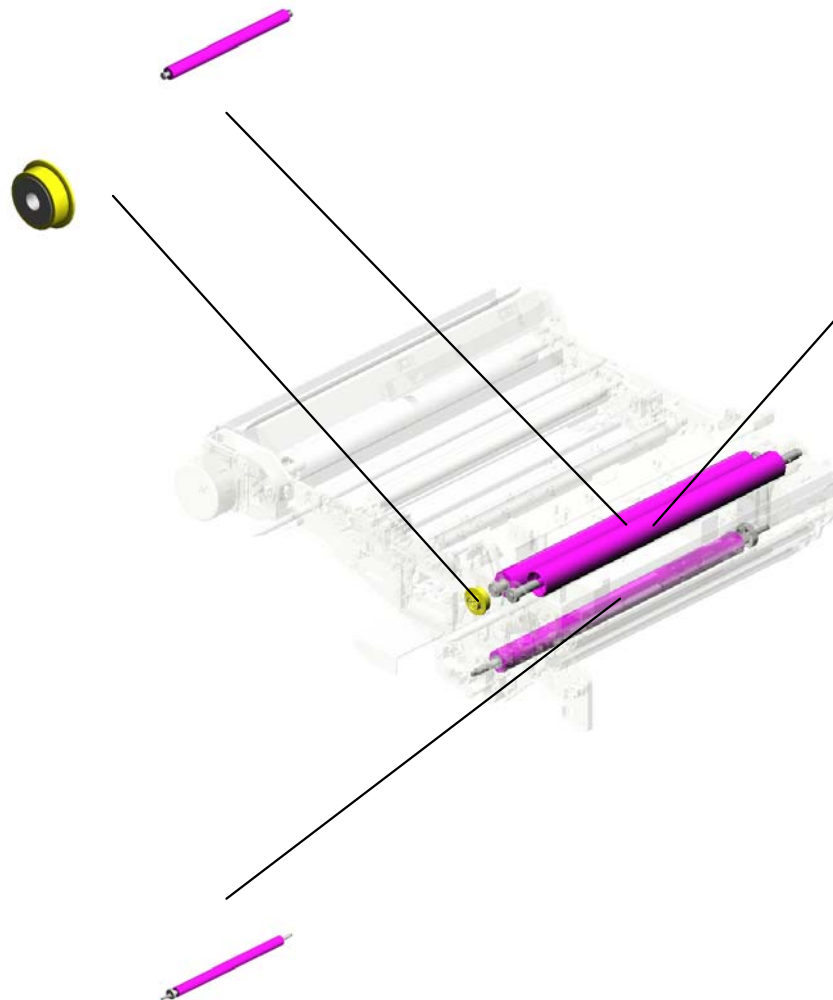
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U008\_S001.TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

U008\_S001\_S002  
D1796091  
ROLLER:TENSION:ASS'Y

U008\_S001\_S004  
D0743872  
PULLEY:DRIVE WERE:ASS'Y

U008\_S001\_S001  
D1796085  
ROLLER:DRIVEN:INTERMEDI  
ATE TRANSFER:ASS'Y

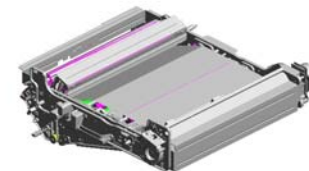


U008\_S001\_S003  
D1796108  
ROLLER:TRANSFER:PAPER:  
FRONT:ASS'Y

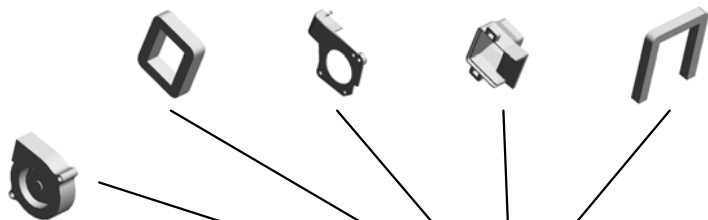
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U008 ITB UNIT

108.D1796173 SEAL:DUCT:DENSITY SENSOR  
 65.D0747119 DUCT:FRONT:COOLING:POSITIONING SENSOR  
 64.D0747118 DUCT:INNER BACK:COOLING:POSITIONING SENSOR  
 63.D0747087 SEAL:DC FAN MOTOR:SIROCCO



42.AX650048 FAN:SIROCCO:1.44W



4.03603020N (x2) SCREW:M3X20



22.11050511 (x3) HARNESS CLAMP - LWS-0306ZC



2.03603006N (x6) SCREW - M3X6



6.03604008N (x7) SCREW - M4X8



44.B7125605 GRIP:APPLICATION



123.D2706175 INNER COVER:INTERMEDIATE TRANSFER:LEVER



31.AA063463 (x4) COMPRESSION SPRING:DRAWER



52.D0744351 (x4) STEPPED SCREW: DIA5.4DIA:3.5:MM3



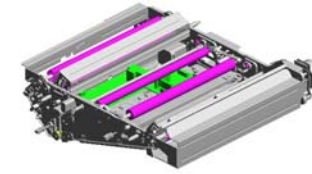
76.D1796050 FLAT BELT-TRANSFER



U008\_S001

TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 17.08050100 (x2) RETAINING RING - M2.5
- 16.08046123 (x2) HEXAGONAL BOLT :WASHER:M3X8
- 25.52152621 SNAP RING - M6
- 23.11050534 (x7) CLAMP
- 21.11050488 HARNESS CLAMP



117.D2706000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

9.04543006Q (x7) TAPPING SCREW - M3X6

3.03603008N (x2) SCREW:M3X8

2.03603006N (x62) SCREW - M3X6

12.07200060E (x4) RETAINING RING - M6

10.07200030E RETAINING RING - M3

19.09544008N (x5) SCREW - M4X8

18.08053573 (x3) RADIAL BALL BEARING: DIA8X DIA16X5

13.07200080E (x4) RETAINING RING - M8

7.04503008N (x4) TAPPING SCREW - M3X8

22.11050511 (x59) HARNESS CLAMP - LWS-0306ZC

1.03603005N (x8) SCREW - M3X5

34.AA143444 STEPPED SCREW

11.07200040E (x11) RETAINING RING - M4

3.03603008N (x 2) SCREW:M3X8  
5.03604006N (x 4) SCREW - M4X6  
8.04503012N (x 2) TAPPING SCREW:3X12  
9.04543006Q (x 1) TAPPING SCREW - M3X6  
10.07200030E (x 1) RETAINING RING - M3  
19.09544008N (x 2) SCREW - M4X8

20.11050487 (x4) HARNESS CLAMP

26.A2324666 CUSHION - STEPPER MOTOR

24.11050692 (x2) CLAMP:LES-0503

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001

TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

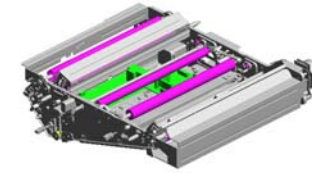
46.D0396327  
(x2)  
SPACER:SENSOR:  
TM

48.D0743871  
STOPPER:WIRE:P  
ULLEY

27.AA043976  
TIMING BELT:40S2  
M142

50.D0743878  
HOLDER:RADIAL B  
ALL BEARING:DRI  
VEN ROLLER:INNE  
R BACK

41.AX400194  
(x2)  
HEATER - 230V/9W



117.D2706000  
TRANSFER UNIT:I  
NTERMEDIATE TR  
ANSFER:ASS'Y

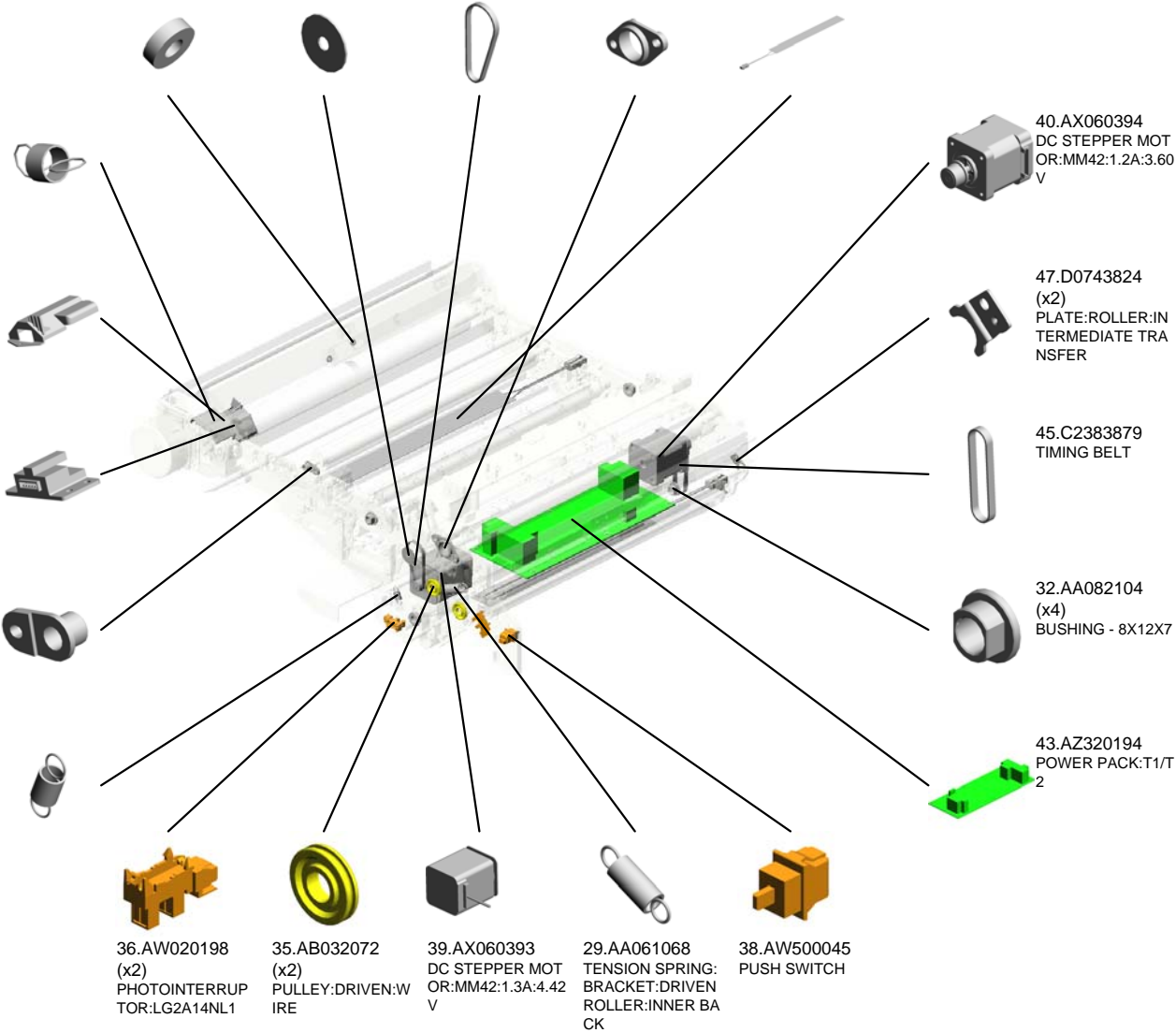
30.AA061114  
TENSION SPRING:  
POSITIONING SEN  
SOR

51.D0743896  
COVER:POSITIONI  
NG SENSOR:FLAT  
BELT-TRANSFER

37.AW020200  
POSITIONING SEN  
SOR:FLAT BELT-T  
RANSFER

33.AA083022  
BUSHING:DIA6:DIA  
8

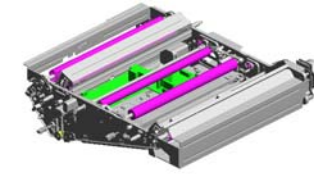
28.AA061067  
TENSION SPRING:  
DRIVE WERE:DRIV  
E



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



117.D2706000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 62.D0746197 TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER
- 61.D0746180 COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER
- 60.D0746161 COVER:BIAS:INTERMEDIATE TRANSFER
- 58.D0746146 BRACKET:BIAS:INTERMEDIATE TRANSFER
- 59.D0746147 TERMINAL:INTERMEDIATE TRANSFER

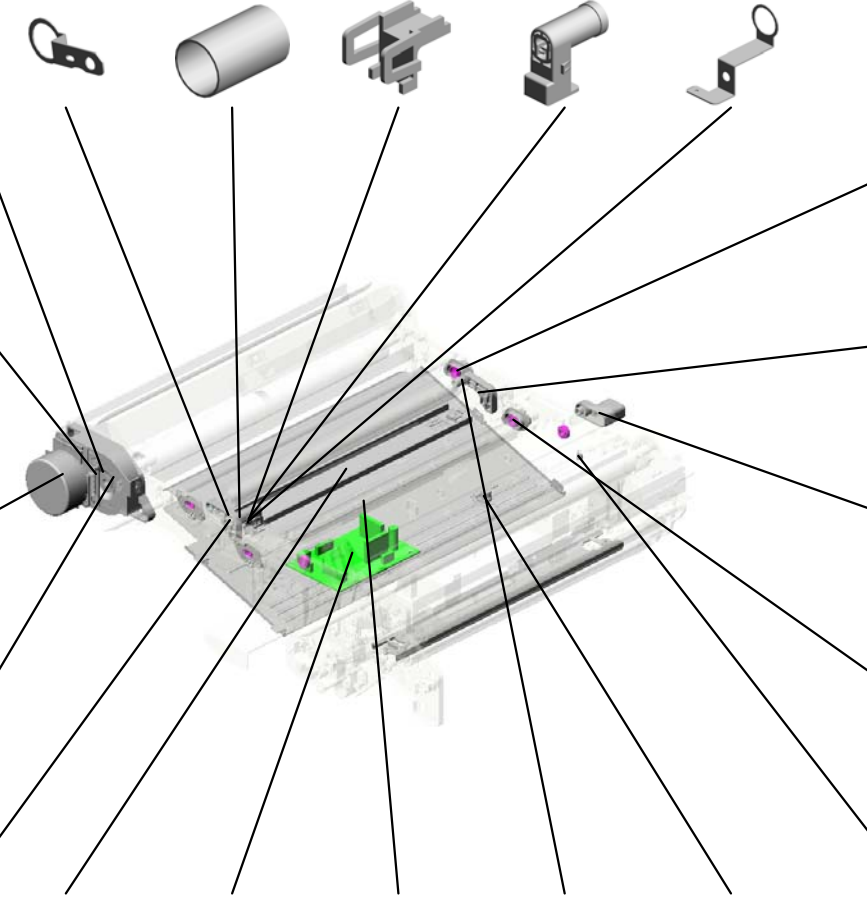
71.D1791352 HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER

73.D1791354 HOLDER:MOTOR:INTERMEDIATE TRANSFER

70.D1791351 DC MOTOR:DIAG3:24V:28.4W

72.D1791353 GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER

57.D0746145 BRACKET:INTERMEDIATE TRANSFER:REAR



68.D1366149 (x4) BUSHING:SLIDE RAIL:ON-OFF

56.D0746144 BRACKET:INTERMEDIATE TRANSFER:FRONT

69.D1366183 GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU

67.D1366145 (x6) ROLLER:ON-OFF:INTERMEDIATE TRANSFER

66.D1366099 TENSION SPRING:BRACKET:DC STEPPER MOTOR

53.D0746092 (x2) BRACKET:HEATER:INTERMEDIATE TRANSFER

75.D1795412 PCB:TDRB

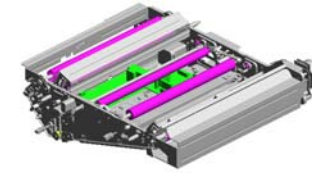
74.D1793144 COVER:INTERMEDIATE TRANSFER:LOWER

55.D0746134 PLAIN SHAFT BEARING:INSULATOR

54.D0746097 THERMOSTAT:INTERMEDIATE TRANSFER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



117.D2706000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

- 89.D1796112 DUCT:DENSITY SENSOR:INTERMEDIATE TRANSFER
- 78.D1796057 ROLLER:TRANSFER:FRONT:ASS'Y
- 99.D1796146 SHAFT:ON-OFF:INTERMEDIATE TRANSFER
- 98.D1796144 (x2) TENSION SPRING:SLIDE RAIL:TRANSFER
- 97.D1796143 (x2) ARM:LEVER:ON-OFF:ROLLER

80.D1796065 DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y

77.D1796051 ROLLER:INTERMEDIATE TRANSFER:ASS'Y

79.D1796062 (x2) TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER

96.D1796141 LEVER:ON-OFF:ROLLER:REAR

90.D1796117 BRACKET:DRAWER:INTERMEDIATE TRANSFER

94.D1796127 FEELER:ON-OFF:TRANSFER:PAPER

93.D1796125 CAM:ON-OFF:TRANSFER:PAPER:REAR

85.D1796095 SUPPORTING PLATE:CASE:TENSION:ROLLER

84.D1796094 CASE:TENSION:ROLLER

81.D1796080 (x2) ROLLER:OPPOSITE:BELT CLEANING:ASS'Y

95.D1796140 LEVER:ON-OFF:ROLLER:FRONT

87.D1796098 (x2) COIL SPRING:PRESSURE:TENSION:INTERMEDIATE TRANSFER

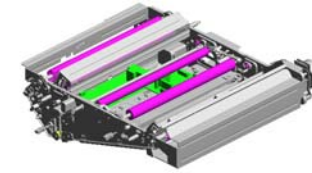
86.D1796097 (x2) PLAIN SHAFT BEARING:TENSION:ROLLER:INTERMEDIATE TRANSFER

92.D1796122 BRACKET:ON-OFF:TRANSFER ROLLER

91.D1796119 PULLEY:ON-OFF:TRANSFER ROLLER

U008\_S001

TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y



117.D2706000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

105.D1796160 GUIDE:INTERMEDIATE TRANSFER:RIGHT  
109.D1796182 BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y  
118.D2706010 SIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y  
113.D1796188 BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL  
100.D1796147 CAM:ON-OFF:INTERMEDIATE TRANSFER

114.D1796195 LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER

111.D1796186 DRIVE WERE:DRIVEN ROLLER

110.D1796185 BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER

104.D1796157 SPRING PLATE:TRANSFER:OPPOSITE:PAPER

102.D1796155 CASE:OPPOSED:TRANSFER ROLLER:REAR

103.D1796156 COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR

112.D1796187 FEELER:POSITIONING CONTROL:DRIVE WERE

121.D2706128 GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:10MM:ASS'Y

120.D2706124 GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y

119.D2706078 PAPER TRANSFER BIAS ROLLER

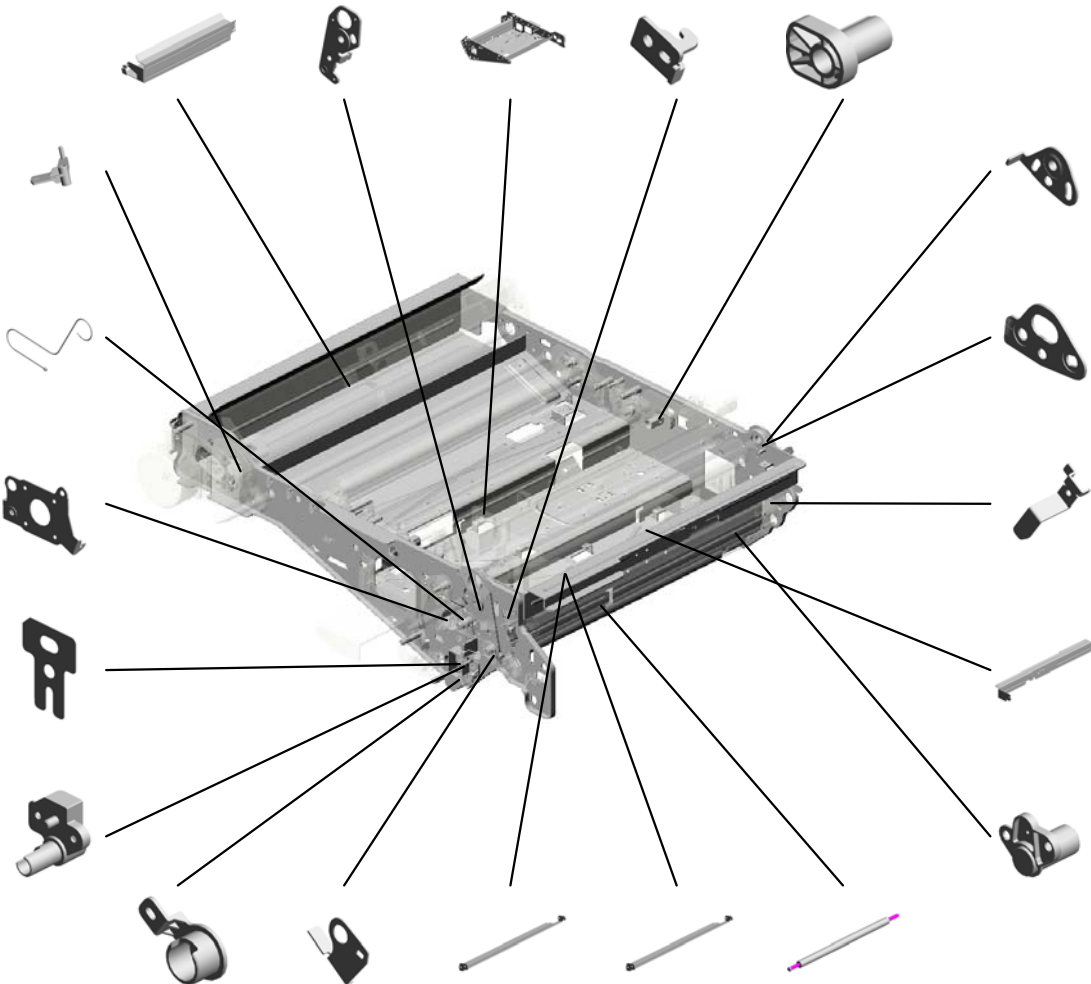
116.D1796197 HOLDER:DRIVEN ROLLER:FRONT

115.D1796196 SCALE:BRACKET:DRIVEN ROLLER:FRONT

107.D1796164 (x2) PLATE:BLADE:BELT CLEANING

106.D1796161 GUIDE:INTERMEDIATE TRANSFER:LEFT:ASS'Y

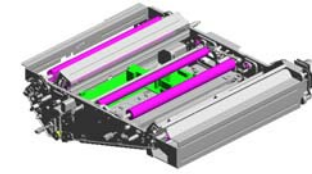
101.D1796154 CASE:OPPOSED:TRANSFER ROLLER:FRONT



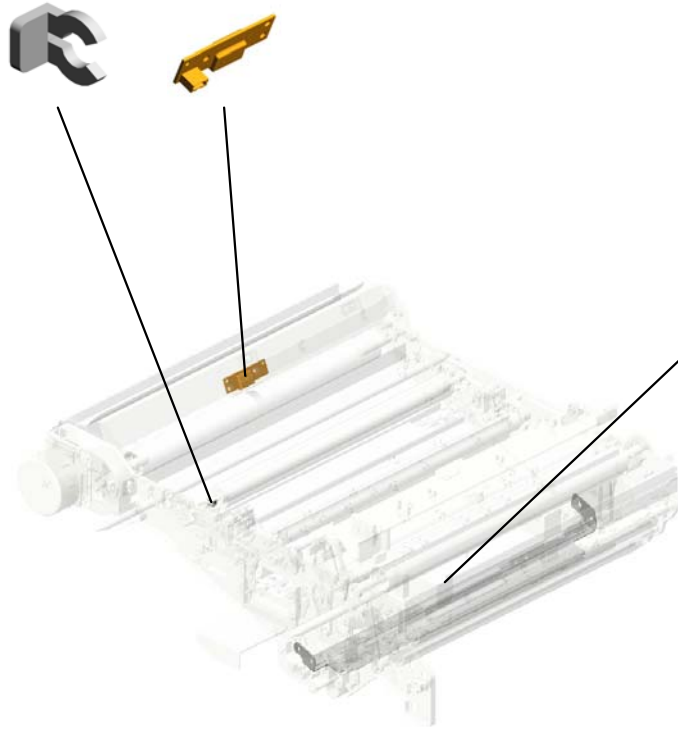
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

124.G0143291 125.GW010009  
SNAP RING - PICK DENSITY SENSOR  
UP



117.D2706000  
TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y

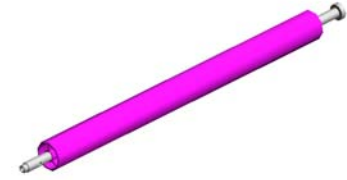


122.D2706129  
GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:4MM:ASS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001\_S001  
ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y

15.07403808  
BALL BEARING - 8  
X16X5MM

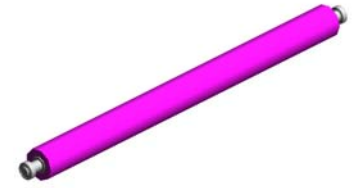


82.D1796085  
ROLLER:DRIVEN:I  
NTERMEDIATE TR  
ANSFER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001\_S002  
ROLLER:TENSION:ASS'Y

18.08053573  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

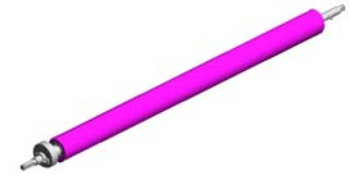


83.D1796091  
ROLLER:TENSION:  
ASS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001\_S003  
ROLLER:TRANSFER:PAPER:FRONT:ASS'Y

18.08053573  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

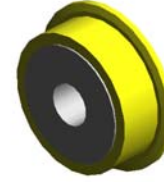


88.D1796108  
ROLLER:TRANSFE  
R:PAPER:FRONT:A  
SS'Y

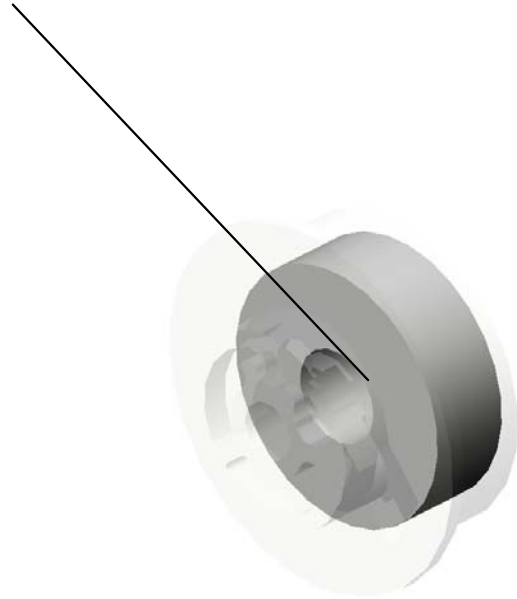
U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U008\_S001\_S004  
PULLEY:DRIVE WERE:ASS'Y

14.07403008  
BALL BEARING - 8  
X22X7



49.D0743872  
PULLEY:DRIVE WE  
RE:ASS'Y

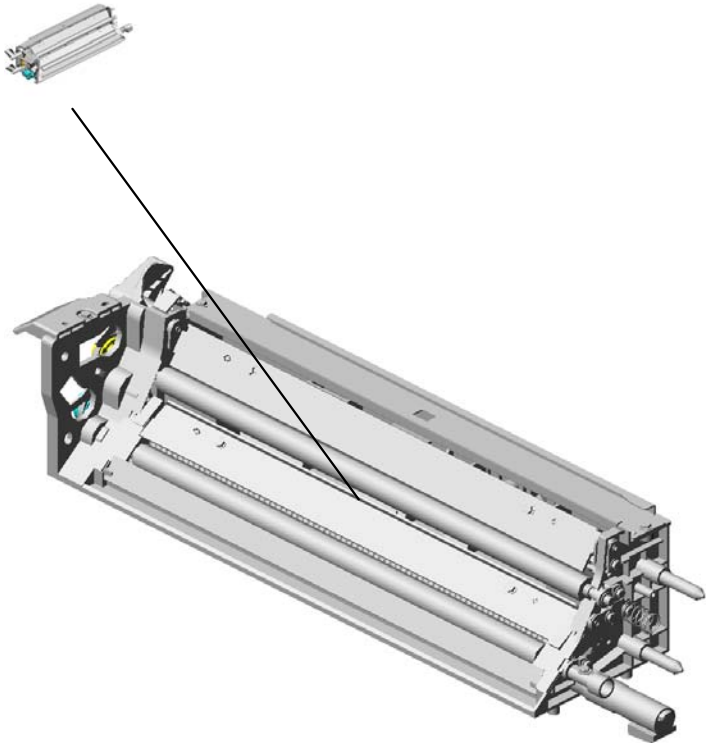


U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U009.ITB CLEANING

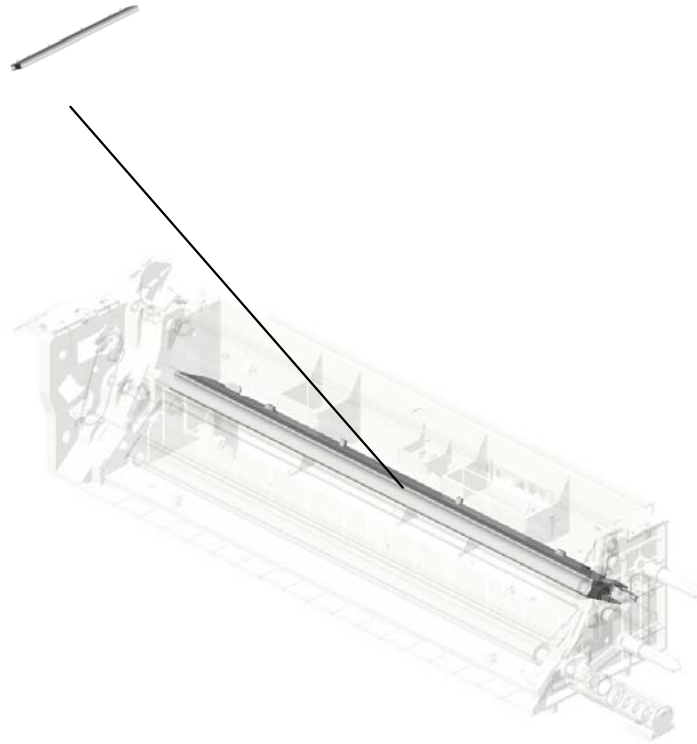
U009\_S001  
D1796400  
BELT CLEANING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	<b>U009</b>	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U009\_S001.BELT CLEANING:ASS'Y

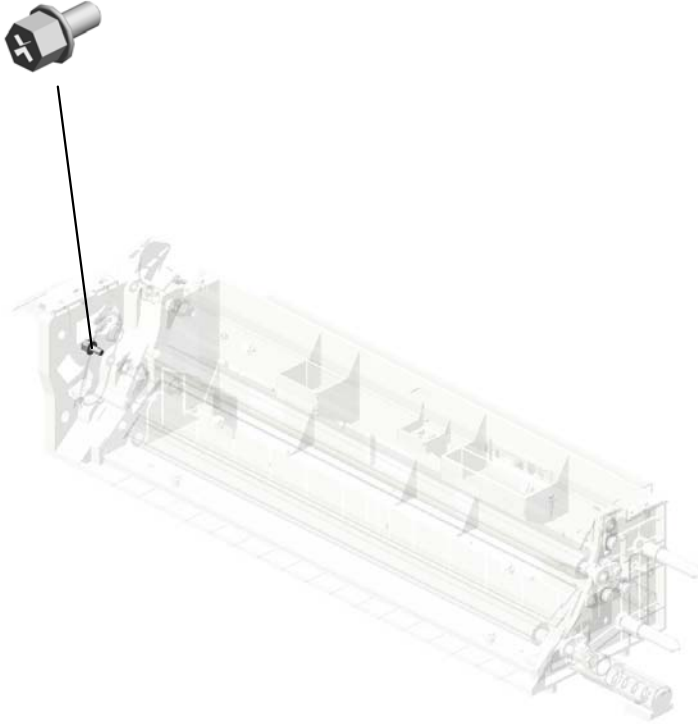
U009\_S001\_S001  
D0746450  
COATING BAR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U009  
ITB CLEANING

9.B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U009\_S001  
BELT CLEANING:ASS'Y

6.AA082137  
BUSHING:6X10X6

8.B1322264  
(x2)  
BUSHING:TERMIN  
AL

15.D0746420  
BRUSH:REMOVE P  
APER DUST:BELT  
CLEANING

17.D0746428  
HOLDER:CLEANIN  
G:BELT CLEANING  
:ASS'Y

**16.D0746424**  
**BLADE:CLEANING:**  
**BELT CLEANING:A**  
**SS'Y**



52.D1796400  
BELT CLEANING:A  
SS'Y

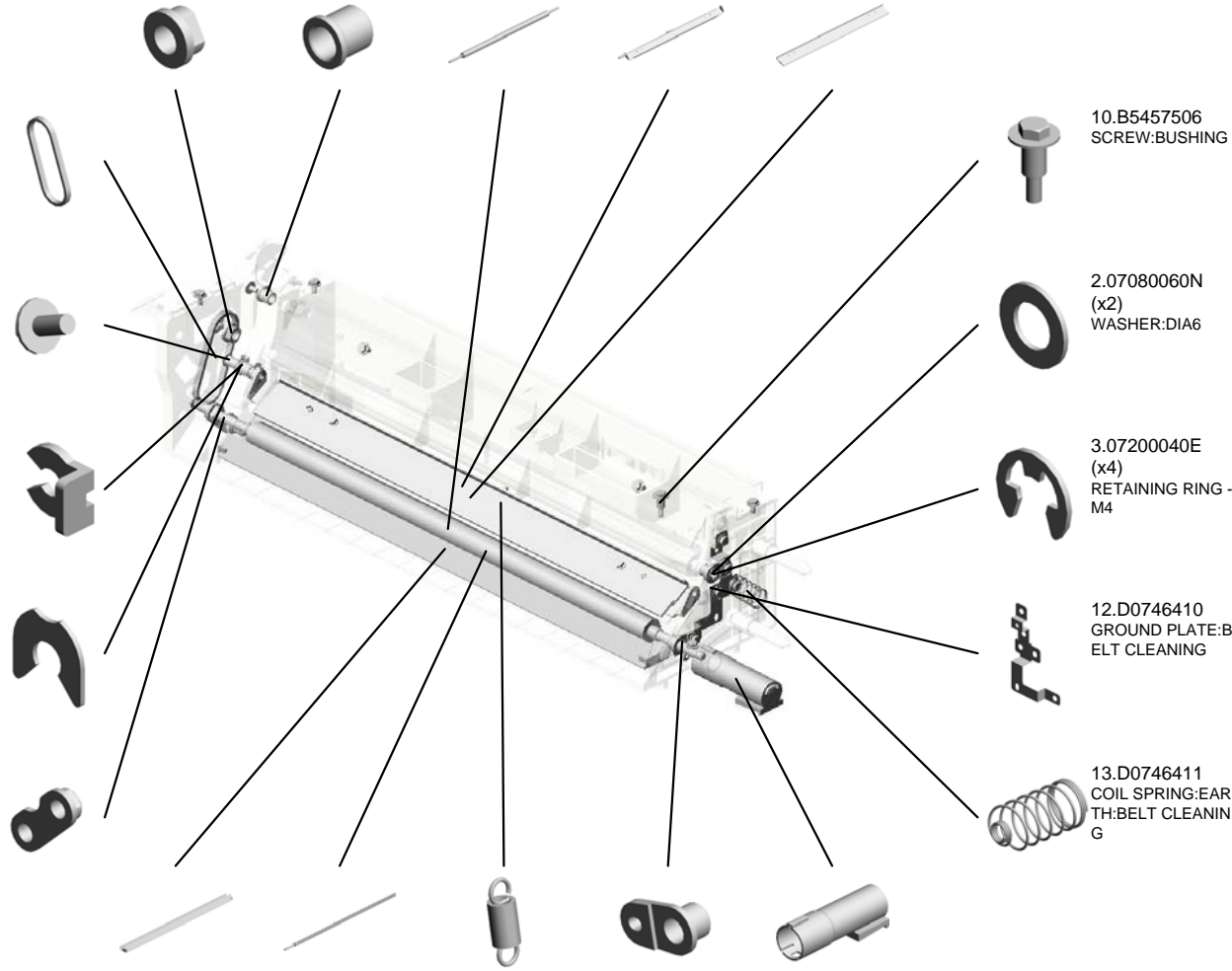
11.B7001802  
TIMING BELT:B40S  
2M134

1.03603006N  
(x19)  
SCREW - M3X6

5.54472681  
(x2)  
SNAP RING

4.08050089  
RETAINING RING -  
M4

20.D0746439  
PLAIN SHAFT BEA  
RING:REMOVE PA  
PER DUST:TRANSP  
ORT SCREW



10.B5457506  
SCREW:BUSHING

2.07080060N  
(x2)  
WASHER:DIA6

3.07200040E  
(x4)  
RETAINING RING -  
M4

12.D0746410  
GROUND PLATE:B  
ELT CLEANING

13.D0746411  
COIL SPRING:EAR  
TH:BELT CLEANIN  
G

14.D0746413  
SCRAPER:BRUSH:  
REMOVE PAPER D  
UST:ASS'Y

19.D0746434  
TONER COLLECTI  
ON COIL:BELT CLE  
ANING:ASS'Y

18.D0746431  
COIL SPRING:BLA  
DE:CLEANING:BEL  
T CLEANING

7.AA083022  
(x2)  
BUSHING:DIA6:DIA  
8

21.D0746440  
GUIDE:DISCHARG  
E USED TONER:BE  
LT CLEANING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U009\_S001  
BELT CLEANING:ASS'Y

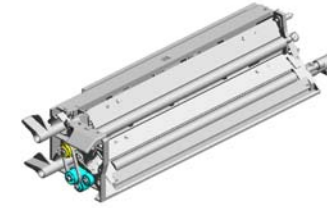
40.D0746480  
PULLEY:BRUSH:A  
PPLY:Z30

36.D0746471  
RELEASE PLATE:B  
LADE:APPLY

**25.D0746446**  
**BRUSH:APPLY:BE**  
**LT CLEANING**

30.D0746461  
HOLDER:APPLY:B  
ELT CLEANING:AS  
S'Y

**29.D0746457**  
**BLADE:APPLY:AS**  
**S'Y**



52.D1796400  
BELT CLEANING:A  
SS'Y

35.D0746470  
RELEASE PLATE:B  
LADE:CLEANING

38.D0746478  
GEAR:PULLEY:IDL  
ER:BELT CLEANIN  
G

37.D0746477  
GEAR:BRUSH:REM  
OVE PAPER DUST:  
Z17

42.D0746485  
SEAL:CASE:BRUS  
H:FRONT

39.D0746479  
GEAR:COLLECT:C  
OIL:Z19

44.D0746488  
SEAL:HOLDER:BE  
HIND:BELT CLEANI  
NG

43.D0746486  
SEAL:CASE:BRUS  
H:REAR

41.D0746481  
JOINT:BRUSH:REM  
OVE PAPER DUST:  
BELT CLEANING

23.D0746442  
COIL SPRING:DISC  
HARGE USED TON  
ER

24.D0746443  
SEAL:DISCHARGE  
USED TONER

34.D0746469  
SLIDE RAIL:UPPER  
:BELT CLEANING

31.D0746464  
COIL SPRING:BLA  
DE:APPLY:BELT C  
LEANING

32.D0746467  
COIL SPRING:STO  
PPER:CASE:BELT  
CLEANING

33.D0746468  
STOPPER:CASE:B  
ELT CLEANING

22.D0746441  
SHUTTER:TRANSP  
ORT SCREW:BELT  
CLEANING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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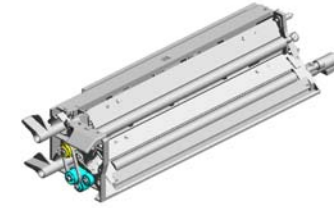
U009\_S001  
BELT CLEANING:ASS'Y

49.D0746495  
(x2)  
LEVER:RELEASE:BLADE

59.G1786621  
(x2)  
COVER:RELEASE:PLATE:BLADE

45.D0746489  
VIBRATING PLATE:TRANSPORT SCR  
EW:BELT CLEANING

51.D0746497  
(x2)  
DECAL:POSITIONING DISPLAY:TCRUNG



52.D1796400  
BELT CLEANING:ASS'Y

50.D0746496  
GRIP:BELT CLEANING

47.D0746491  
SEAL:CASE:CLEANING BLADE:FRONT

54.D1796413  
SEAL:HOLDER:CLEANING BLADE:FRONT LOWER

46.D0746490  
SEAL:BASE:CASE:BELT CLEANING

53.D1796412  
(x2)  
SEAL:HOLDER:CLEANING BLADE:UPPER

48.D0746492  
SEAL:CASE:CLEANING BLADE:REAR

55.D1796414  
SEAL:HOLDER:CLEANING BLADE:REAR LOWER

57.D1796416  
(x2)  
SEAL:HOLDER:CLEANING BLADE:BEHIND

56.D1796415  
(x2)  
SEAL:HOLDER:CLEANING BLADE:LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U009\_S001\_S001  
COATING BAR:ASS'Y

27.D0746454 58.G0801169  
(x2) (x2)  
ARM:COATING BA SCREW:M3  
R:BELT CLEANING

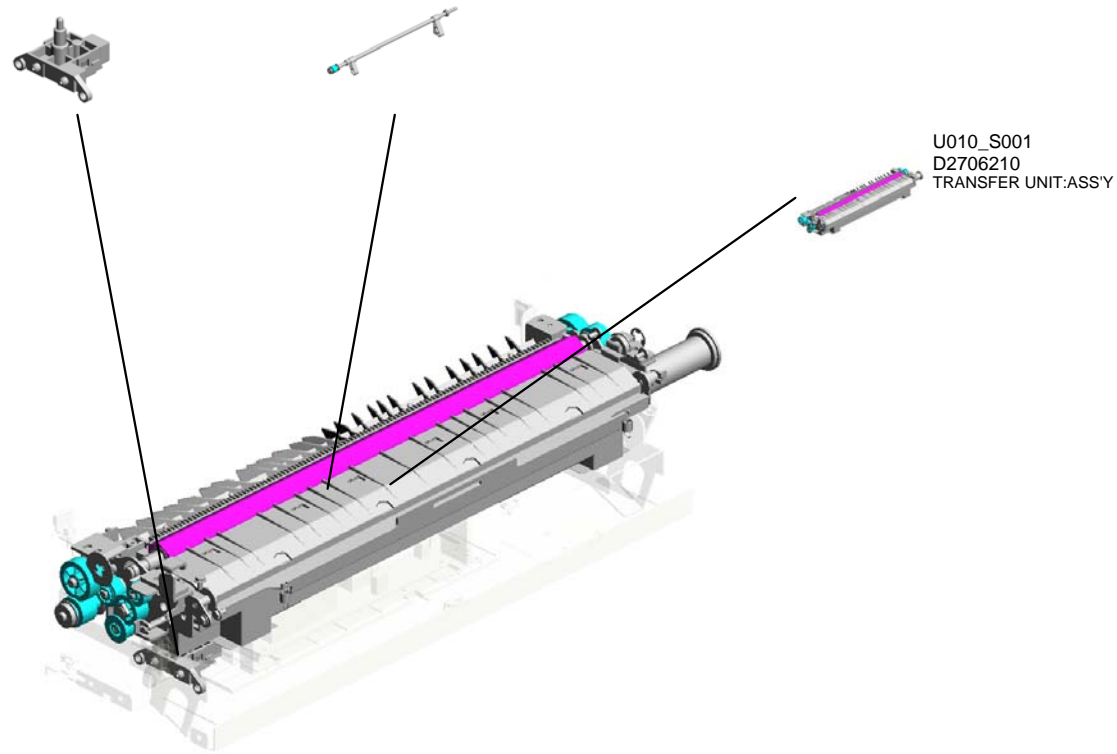


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# U010.TRANSFER/SEPARATION

U010\_S002  
D1796230  
CASE:TERMINAL:SEPARATI  
ON:ASSY

U010\_S003  
D1796350  
TRANSFER/SEPARATION UN  
IT:DRIVE:ASS'Y



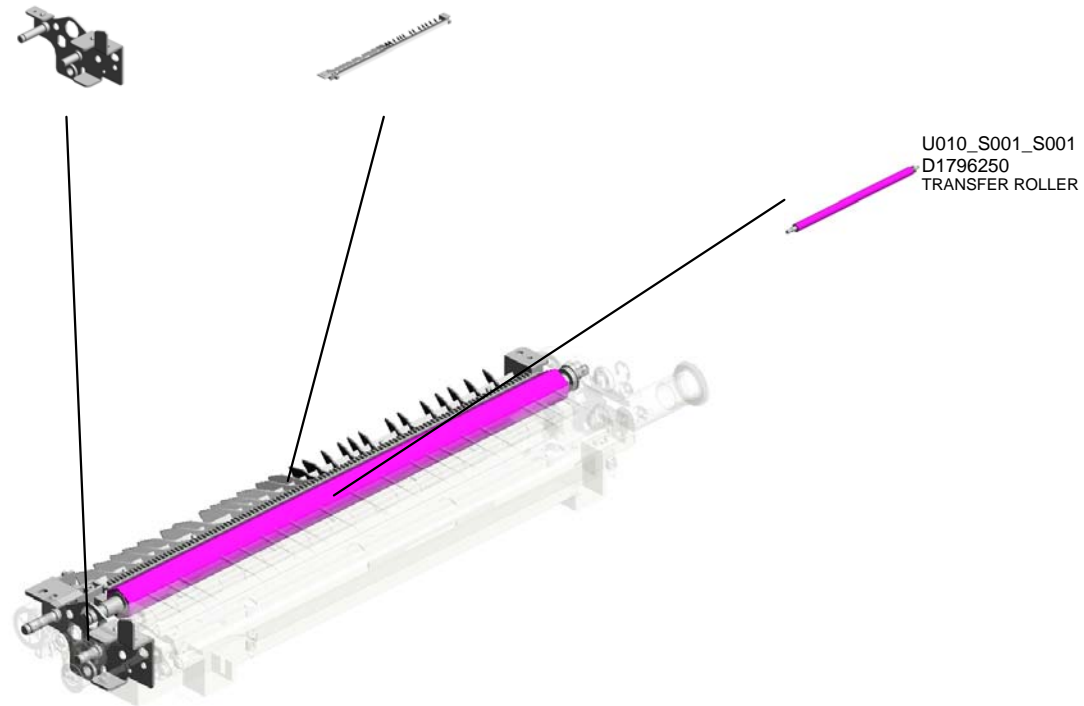
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U010\_S001.TRANSFER UNIT:ASS'Y

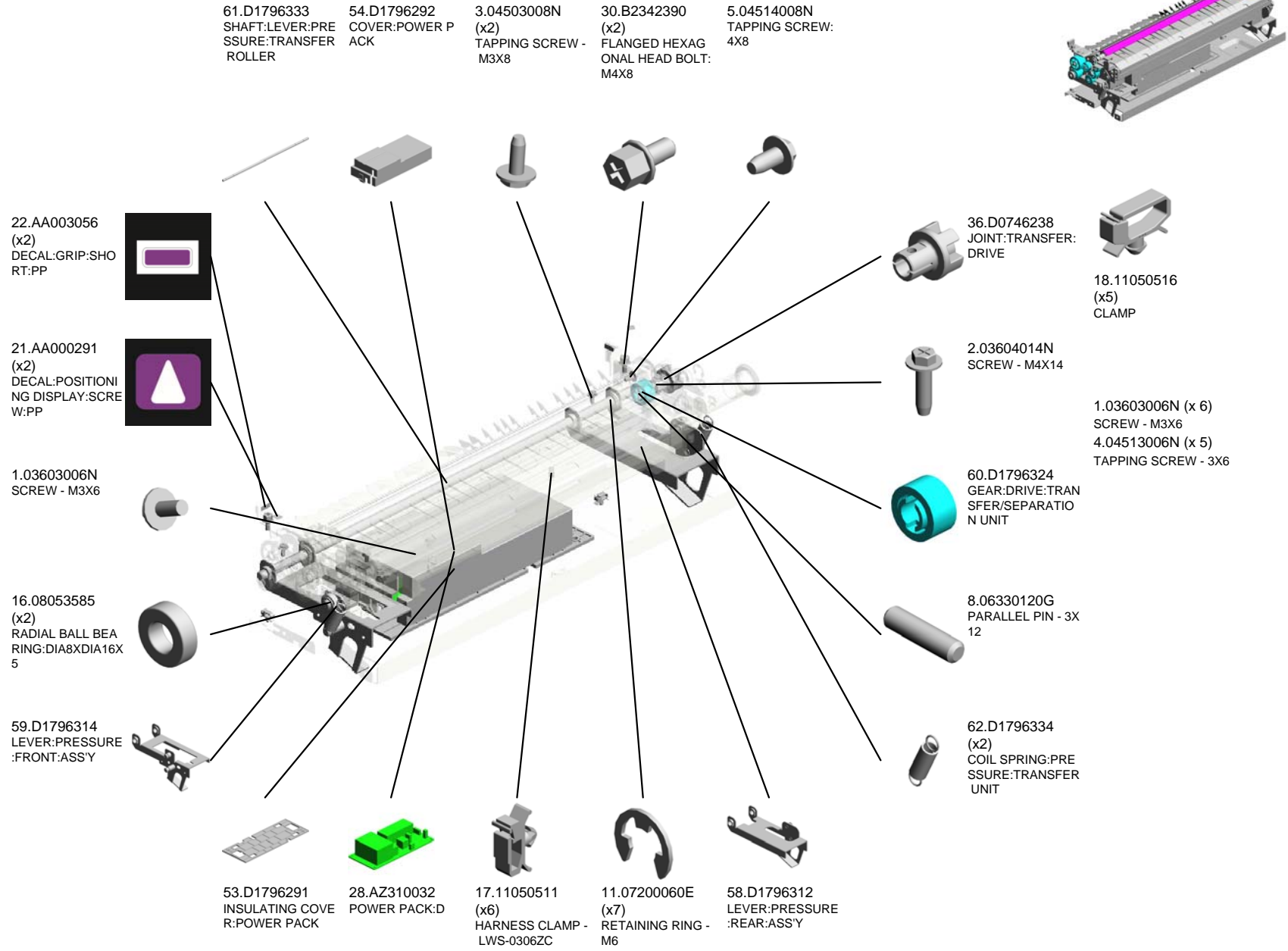
U010\_S001\_S003  
D2706230  
SIDE PLATE:TRANSFER/SEP  
ARATION UNIT:FRONT:ASS'  
Y

U010\_S001\_S002  
D1796310  
SEPARATION CORONA:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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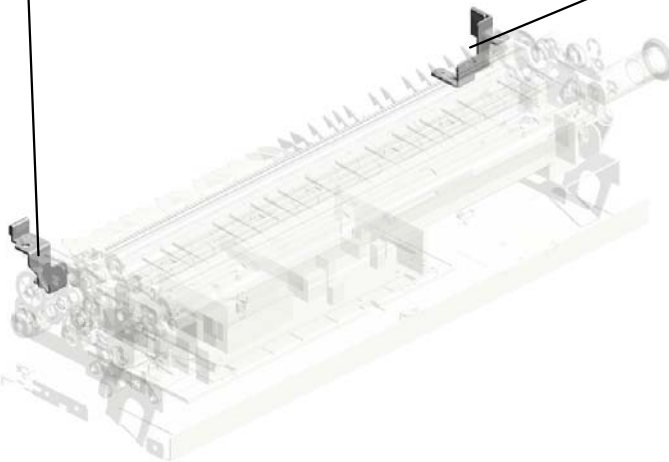
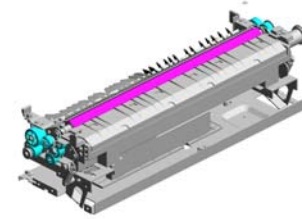
# U010 TRANSFER/SEPARATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	<b>U010</b>	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------

# U010 TRANSFER/SEPARATION

65.D1796356  
KNOB:STOPPER:T  
RANSFER/SEPARA  
TION UNIT:FRONT



64.D1796355  
KNOB:STOPPER:T  
RANSFER/SEPARA  
TION UNIT:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S001  
TRANSFER UNIT:ASS'Y

37.D0746241  
(x2)  
DECAL:GRIP:TRAN  
SFER/SEPARATIO  
N UNIT

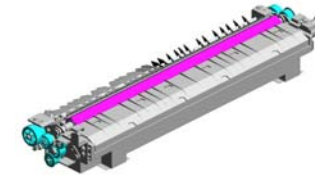
31.D0146272  
BUSHING:BRUSH:  
REAR

34.D0746228  
ELECTRODE PLAT  
E:FRAME

38.D0746255  
BRUSH ROLLER:T  
RANSFER ROLLER  
:ASSY

**39.D0746257**  
**BRUSH ROLLER:A**  
**PLY:ASS'Y**

66.D2706210  
TRANSFER UNIT:A  
SS'Y



10.07200040E  
RETAINING RING -  
M4

**26.AB011125**  
GEAR:20/29Z

25.AA082137  
(x2)  
BUSHING:6X10X6

**27.AB011126**  
GEAR:20Z

20.52152621  
SNAP RING - M6

29.B1202063  
BUSHING - 4MM

23.AA080154  
REAR BUSHING

9.07010060N  
WASHER DIA6

15.08053568  
RADIAL BALL BEA  
RING: DIA8XDIA14X  
4

19.52062686  
SNAP RING

11.07200060E  
RETAINING RING -  
M6

13.08050089  
(x2)  
RETAINING RING -  
M4

14.08050092  
RETAINING RING -  
3M

32.D0746216  
SHUTTER:TONER  
OUTLET SUB-UNIT  
:SUB-ASS'Y

1.03603006N  
(x8)  
SCREW - M3X6

1.03603006N (x 8)  
SCREW - M3X6  
3.04503008N (x 1)  
TAPPING SCREW - M3X8  
6.04523008N (x 2)  
TAPPING SCREW - M3X8  
7.04543008Q (x 2)  
TAPPING SCREW:3X8

33.D0746219  
COIL SPRING:SHU  
TTER:DISCHARGE  
USED TONER

35.D0746235  
CASE:TONER REC  
YCLING SUB-UNIT:  
SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	<b>U010</b>	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S001  
TRANSFER UNIT:ASS'Y

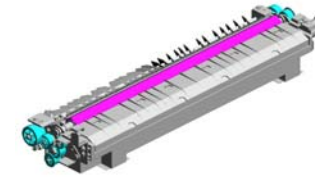
44.D0746276  
PIN:POSITIONING  
PLATE:BLADE:TRA  
NSFER ROLLER:AS  
SS'Y

43.D0746274  
(x2)  
SEAL:HOLDER:UP  
PER

55.D1796298  
(x2)  
COIL SPRING:COA  
TING BAR:2.2N

**40.D0746265**  
**BLADE:TRANSFER**  
**ROLLER:ASS'Y**

52.D1796280  
GUIDE PLATE:ENT  
RANCE:LOWER:AS  
S'Y



66.D2706210  
TRANSFER UNIT:A  
SS'Y

49.D0746315  
GEAR:BRUSH:APP  
PLY



47.D0746313  
GEAR:IDLER:COLL  
ECTION COIL



69.D2706360  
GROUND PLATE:TR  
ANSPORT SCREW:ASS'Y



48.D0746314  
GEAR:COLLECTIO  
N COIL



**46.D0746312**  
**GEAR:IDLER:TRAN**  
**SFER ROLLER**



**57.D1796311**  
**GEAR:TRANSFER**  
**ROLLER**



45.D0746279  
(x2)  
COIL SPRING:BLA  
DE:TRANSFER RO  
LLER



41.D0746270  
HOLDER:BLADE:AS  
SS'Y



68.D2706304  
TRANSPORT SCR  
EW:TRANSFER RO  
LLER:ASS'Y



**71.G1786767**  
**COATING BAR:TR**  
**ANSFER ROLLER**



42.D0746273  
SEAL:HOLDER



70.G1784018  
CASE:COATING BA  
R:TRANSFER RO  
LLER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S001\_S001  
TRANSFER ROLLER

15.08053568  
RADIAL BALL BEA  
RING: DIA8XDIA14X  
4



51.D1796250  
TRANSFER ROLLE  
R

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S001\_S002  
SEPARATION CORONA:ASS'Y

6.04523008N  
TAPPING SCREW -  
M3X8



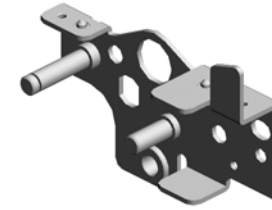
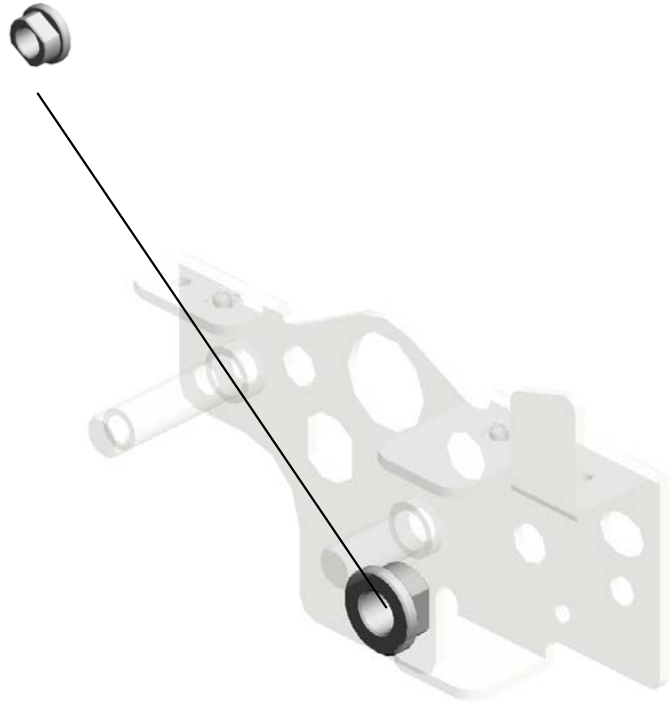
56.D1796310  
SEPARATION COR  
ONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S001\_S003  
SIDE PLATE:TRANSFER/SEPARATION UNIT:FRONT:ASS'Y

24.AA082101  
BUSHING - 6X10X6

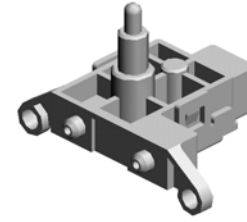


67.D2706230  
SIDE PLATE:TRAN  
SFER/SEPARATIO  
N UNIT:FRONT:AS  
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S002  
CASE:TERMINAL:SEPARATION:ASS'Y



50.D1796230  
CASE:TERMINAL:SEPARATION:ASS'Y

1.03603006N (x 2)  
SCREW - M3X6  
3.04503008N (x 1)  
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U010\_S003  
TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y

12.07433808  
(x2)  
RADIAL BALL BEA  
RING: DIA8X DIA16X  
5



63.D1796350  
TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U011.USED TONER

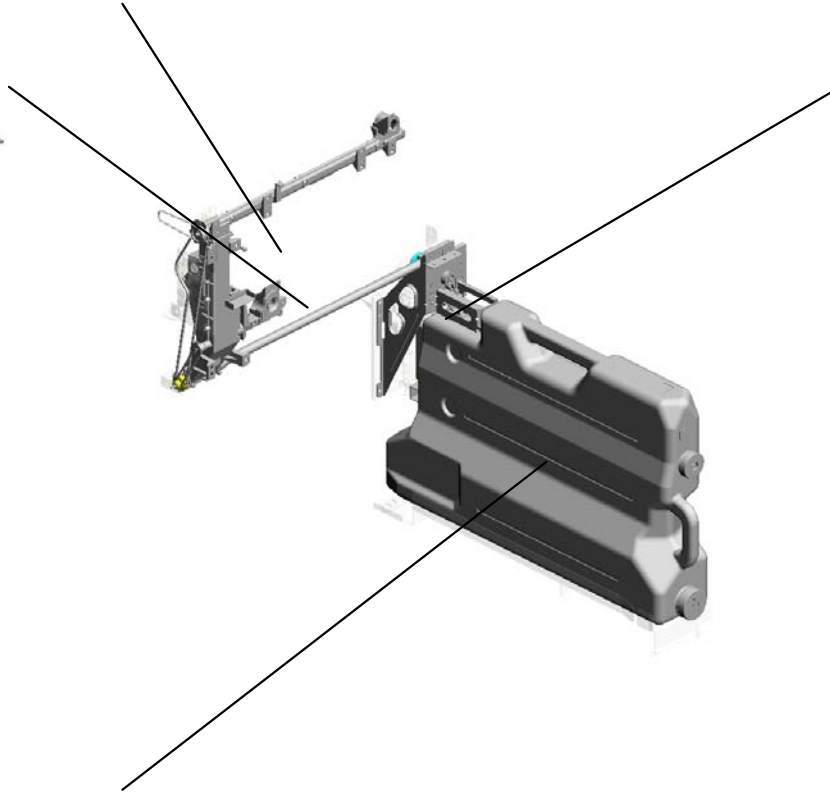
U011\_S001  
D1796501  
TONER OUTLET SUB-UNIT:P  
CU:ASSY



U011\_S002  
D1796528  
TONER OUTLET SUB-UNIT:V  
ERTICAL TRANSPORT:MAIN:  
ASSY



U011\_S003  
D1796461  
TONER OUTLET SUB-UNIT:C  
OLLECTION BOTTLE:ASSY



U011\_S004  
D2706590  
COLLECTION BOTTLE:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U011 USED TONER

29.D0746574  
COVER:CAM:VERTICAL TRANSPORT

31.D0746579  
SEAL:COVER:CAM:VERTICAL TRANSPORT

25.AW020198  
(x3)  
PHOTOINTERRUPTOR:LG2A14NL1

6.04514008N  
(x8)  
TAPPING SCREW:4X8

34.D0746663  
TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63



30.D0746575  
SHAFT:CAM:VERTICAL TRANSPORT



21.AB030877  
TIMING PULLEY:Z51



10.07200040E  
(x4)  
RETAINING RING - M4



2.04503008N  
(x4)  
TAPPING SCREW - M3X8



28.B1202063  
BUSHING - 4MM



4.04513006N  
(x12)  
TAPPING SCREW - 3X6



7.04543008Q  
TAPPING SCREW: 3X8



26.AW140016  
TEMPERATURE & HUMIDITY SENSOR



13.11050723  
CLAMPS:WES-0507



27.AW500045  
PUSH SWITCH



35.D0746664  
GEAR:IDLER:Z49/Z27



1.03603006N  
SCREW - M3X6



12.11050534  
(x2)  
CLAMP



33.D0746659  
SHAFT:JOINT:COLLECTION BOTTLE: ASSY



24.AG071012  
MAGNET CATCH:ASSY



6.04514008N (x14)  
TAPPING SCREW:4X8

# U011 USED TONER

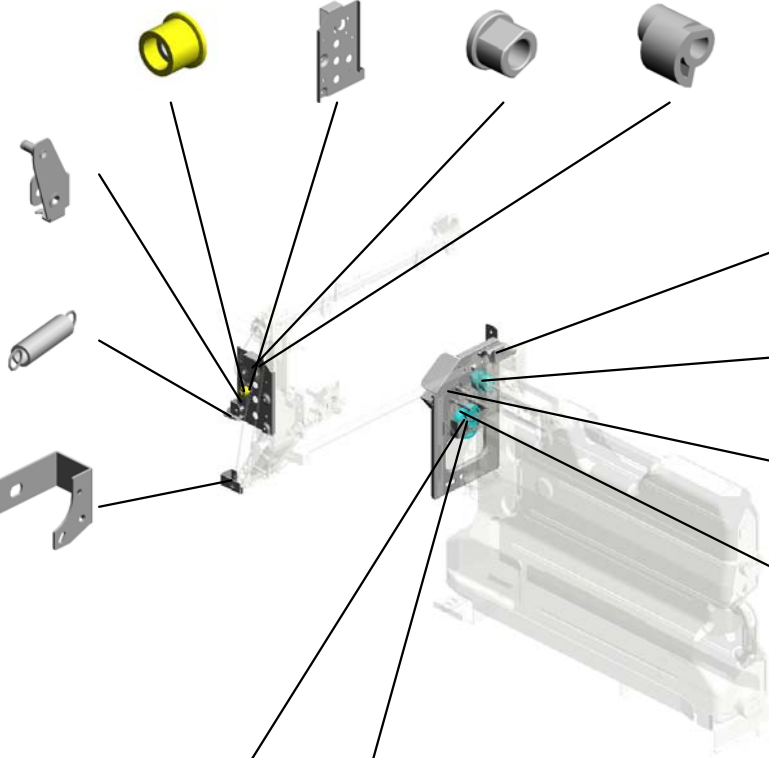
55.D6831845 PULLEY:IDLER:DIA14  
 49.D1796523 BRACKET:VERTICAL TRANSPORT  
 57.GA082010 BUSHING:DIA6:DIA10:9  
 51.D1796527 CAM:VERTICAL TRANSPORT:DIA15



50.D1796525 BRACKET:IDLER

40.D1202829 TENSION SPRING:REGISTRATION:DRIVEN

48.D1796521 BRACKET:TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:LOWER



44.D1796472 COVER:TONER OUTLET SUB-UNIT:ASY

37.D0746666 GEAR:IDLER:Z37/Z28

46.D1796487 DC MOTOR:BRUSHLESS:9.8W

45.D1796483 BRACKET:DRIVE SUB-UNIT:COLLECTION BOTTLE

38.D0746667 HOLDER:RADIAL BALL BEARING:JOINT

36.D0746665 GEAR:JOINT:COLLECTION BOTTLE:Z65

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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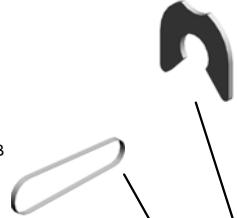
U011\_S001  
TONER OUTLET SUB-UNIT:PCU:ASS'Y

11.08050089  
RETAINING RING -  
M4



47.D1796501  
TONER OUTLET S  
UB-UNIT:PCU:ASS'  
Y

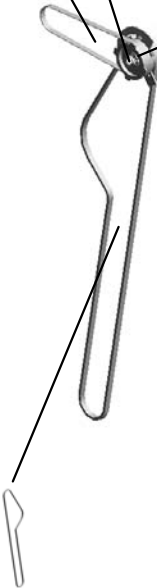
42.D1791324  
SYNCHRONOUS B  
ELT:40S3M222



22.AB033118  
TORQUE LIMITER  
MECHANICAL CLU  
TCH:TONER RECY  
CLING SUB-UNIT



16.AA043342  
SYNCHRONOUS B  
ELT:40S3M666



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U011\_S002

TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:MAIN:ASS'Y

14.A8063281 19.AA061177  
TIMING PULLEY - T TENSION SPRING:  
14 S3M VIBRATING PLATE:  
VERTICAL TRANS  
PORT

52.D1796528  
TONER OUTLET S  
UB-UNIT:VERTICA  
L TRANSPORT:MAI  
N:ASS'Y



10.07200040E  
RETAINING RING -  
M4

17.AA043659  
SYNCHRONOUS B  
ELT:40S3M231

53.D1796552  
TRANSPORT SCR  
EW:TONER OUTLE  
T SUB-UNIT:LOWE  
R:ASS'Y

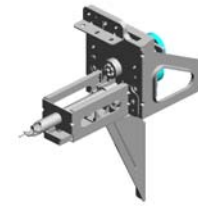
3.04503010N  
(x7)  
TAPPING SCREW -  
M3X10

9.07200030E  
RETAINING RING -  
M3

23.AB033119  
TIMING PULLEY:Z2  
5:Z14

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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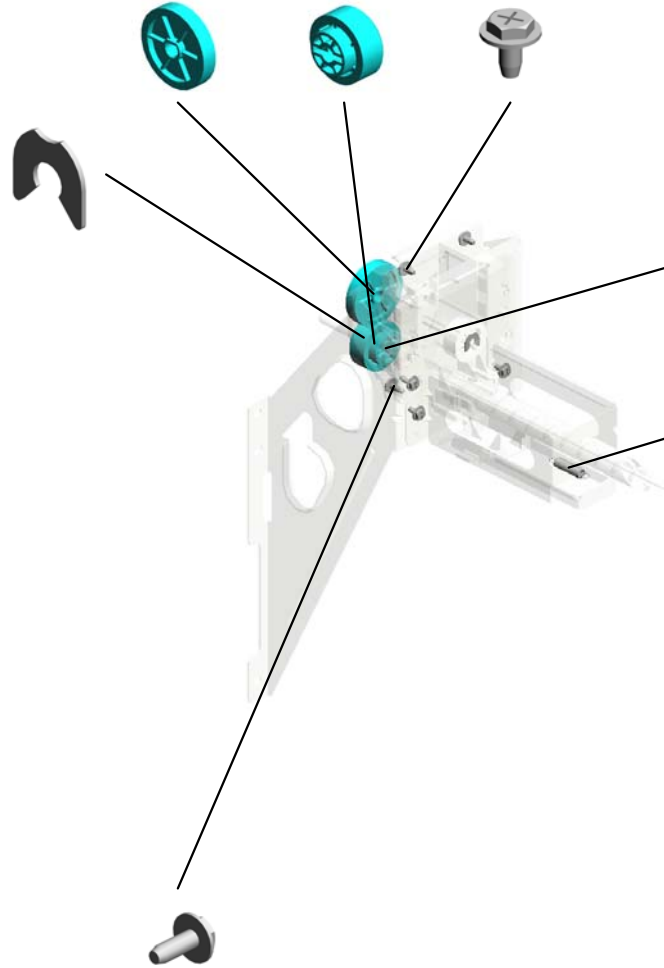
U011\_S003  
 TONER OUTLET SUB-UNIT:COLLECTION BOTTLE:ASS'Y



43.D1796461  
 TONER OUTLET S  
 UB-UNIT:COLLEC  
 TION BOTTLE:ASS'Y

20.AB011540  
 GEAR:AGITATOR:  
 DRIVE  
 32.D0746643  
 GEAR:TRANSPOR  
 T SCREW:COLLEC  
 TION BOTTLE:SMA  
 LL:Z31  
 4.04513006N  
 (x4)  
 TAPPING SCREW -  
 3X6

11.08050089  
 (x3)  
 RETAINING RING -  
 M4



5.04513008N  
 (x2)  
 TAPPING SCREW -  
 M3X8

8.06320140G  
 PARALLEL PIN

18.AA061169  
 TENSION SPRING:  
 TONER CATCHPA  
 N:DISCHARGE US  
 ED TONER

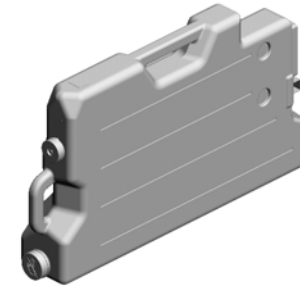
3.04503010N (x 7)  
 TAPPING SCREW - M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U011\_S004  
COLLECTION BOTTLE:ASS'Y

39.D0746697 11.08050089  
DECAL:COLLECTI RETAINING RING -  
ON BOTTLE:GRIP: M4  
FRONT



54.D2706590  
COLLECTION BOT  
TLE:ASS'Y

3.04503010N  
(x4)  
TAPPING SCREW -  
M3X10



41.D1363692  
(x2)  
DECAL:COLLECTI  
ON BOTTLE:GRIP:  
UPPER



56.G1787819  
SEAL:CAP:COLLEC  
TION BOTTLE



15.AA036015  
CAP:COLLECTION  
BOTTLE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U012 SEPARATION/TRANSPORT

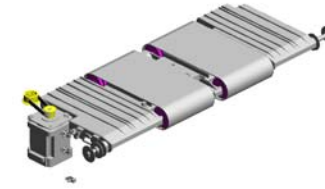
5.04513020N  
(x4)  
TAPPING SCREW:  
3X20

13.B1323861  
PTB UNIT GUIDE P  
LATE

1.03603005N  
(x3)  
SCREW - M3X5

12.AW010147  
PHOTO REFLECTI  
ON SENSOR

15.D1793851  
TRANSPORT ROLL  
ER:DRIVE



17.D2706080  
(x2)  
STAND:RISE:EACH  
:SEPARATION/TRA  
NSPORT

4.04513006N  
(x2)  
TAPPING SCREW -  
3X6

3.04503006N  
(x2)  
TAPPING SCREW -  
M3X6

16.D2583910  
(x2)  
FAN:MM60X15

11.AF022064  
(x2)  
TRANSPORT ROLL  
ER:DRIVEN

9.AA040033  
(x2)  
TRANSPORT BELT

18.G1783870  
TIMING PULLEY:T3  
0

19.G1784636  
TIMING BELT:S2M1  
34\_67

14.B1326655  
STEPPER MOTOR:  
PAPER FEED UNIT  
:ASSY

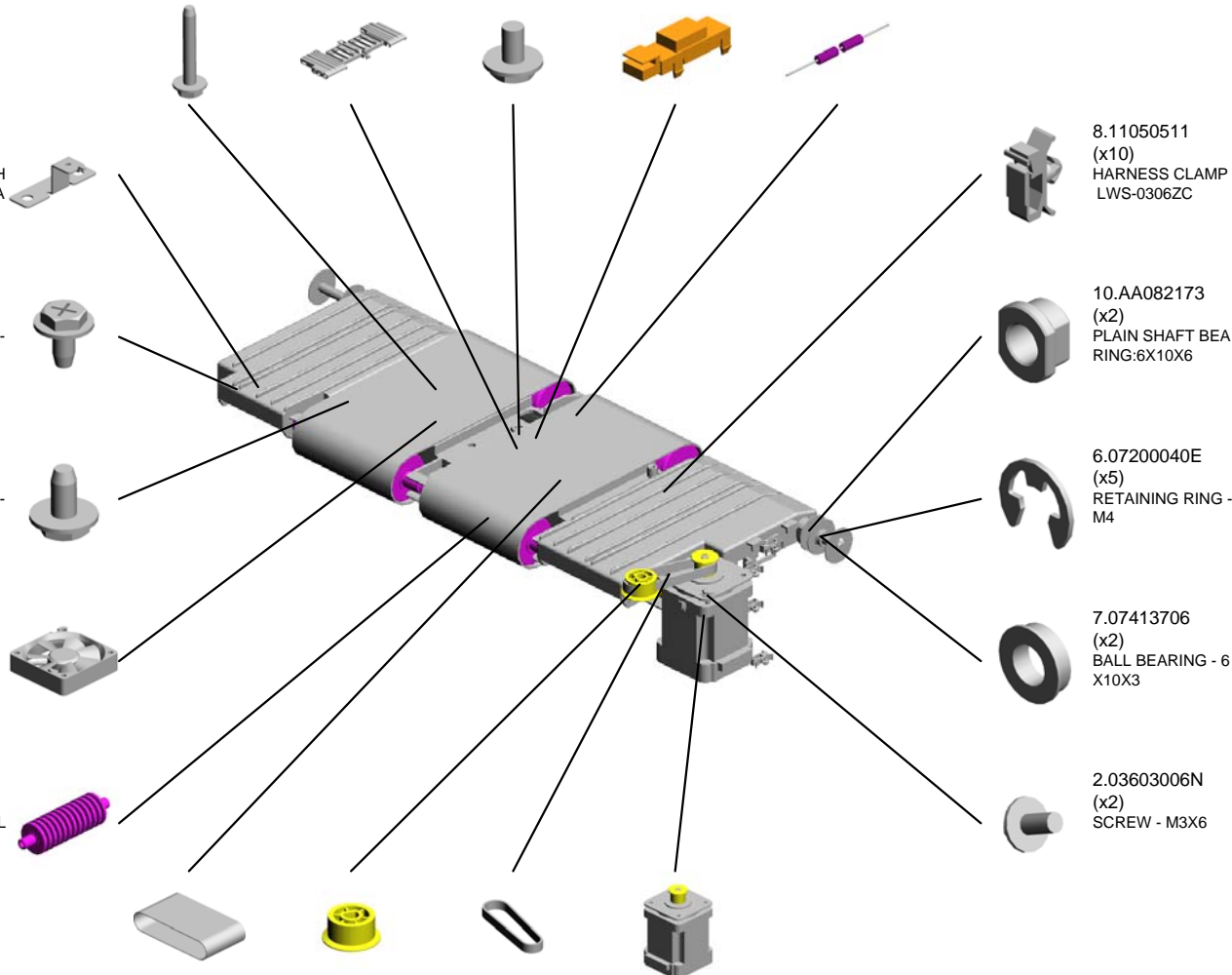
8.11050511  
(x10)  
HARNES CLAMP -  
LWS-0306ZC

10.AA082173  
(x2)  
PLAIN SHAFT BEA  
RING:6X10X6

6.07200040E  
(x5)  
RETAINING RING -  
M4

7.07413706  
(x2)  
BALL BEARING - 6  
X10X3

2.03603006N  
(x2)  
SCREW - M3X6



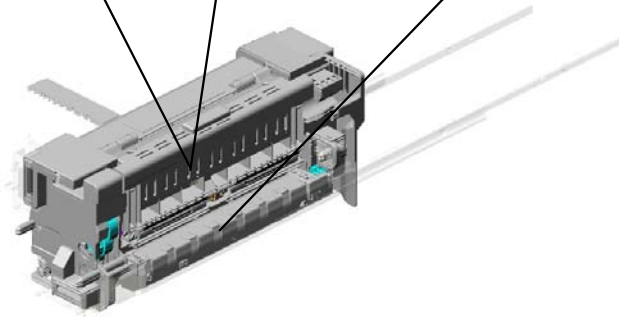
# U013.FUSING

U013\_S001  
D2704018  
(EU,AA,CHN):FUSING UNIT:2  
20V:ASS'Y

U013\_S003  
D2704017  
(NA):FUSING UNIT:208V:ASS'  
Y



U013\_S002  
D2704311  
WEB:CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U013\_S001.(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

U013\_S001\_S006  
BB013038  
GEAR:HOT ROLLER:ASS'Y

U013\_S001\_S005  
AB014287  
GEAR:IDLER:FUSING

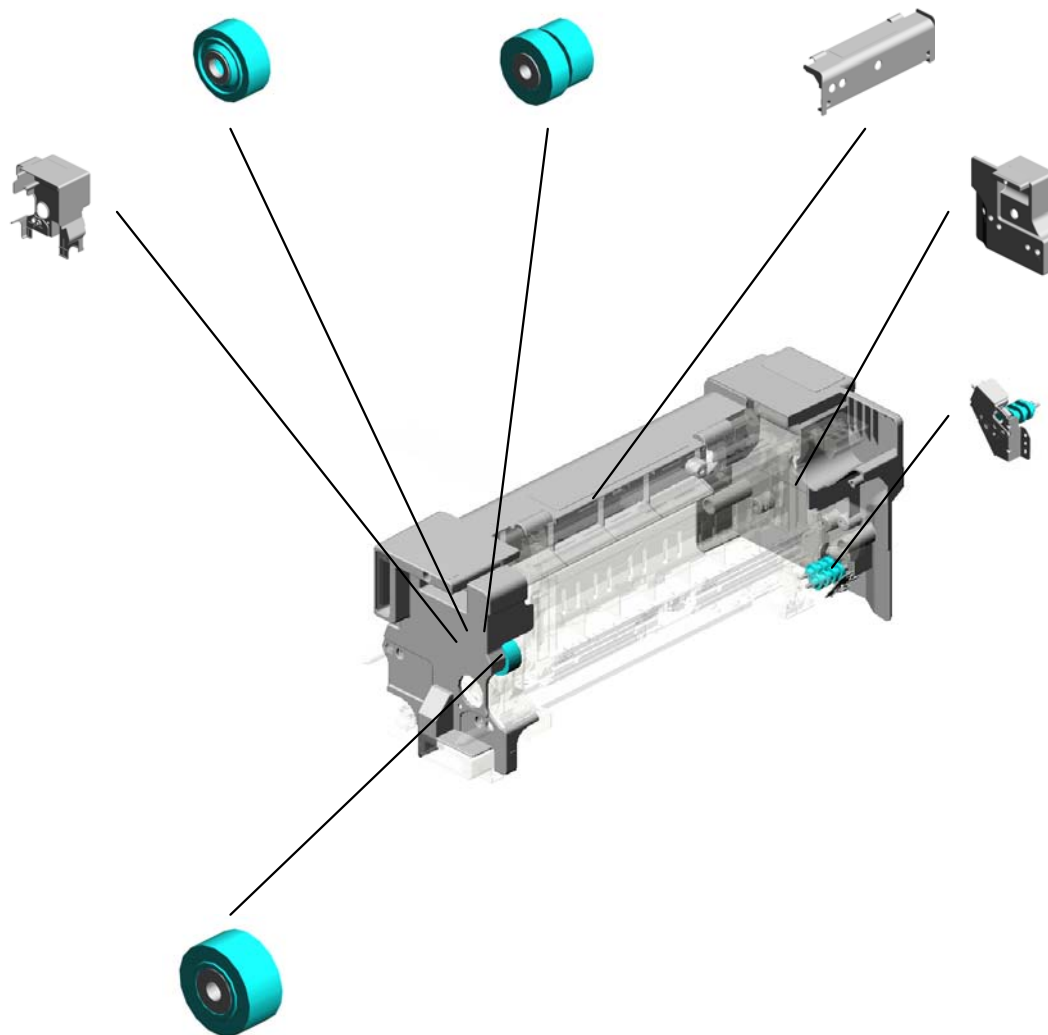
U013\_S001\_S003  
D1794275  
COVER:FUSING UNIT:UPPER:ASS'Y

U013\_S001\_S001  
D1794271  
COVER:FUSING UNIT:REAR:ASS'Y

U013\_S001\_S002  
D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

U013\_S001\_S007  
D2704290  
DRIVE UNIT:WEB:CLEANING:ASS'Y

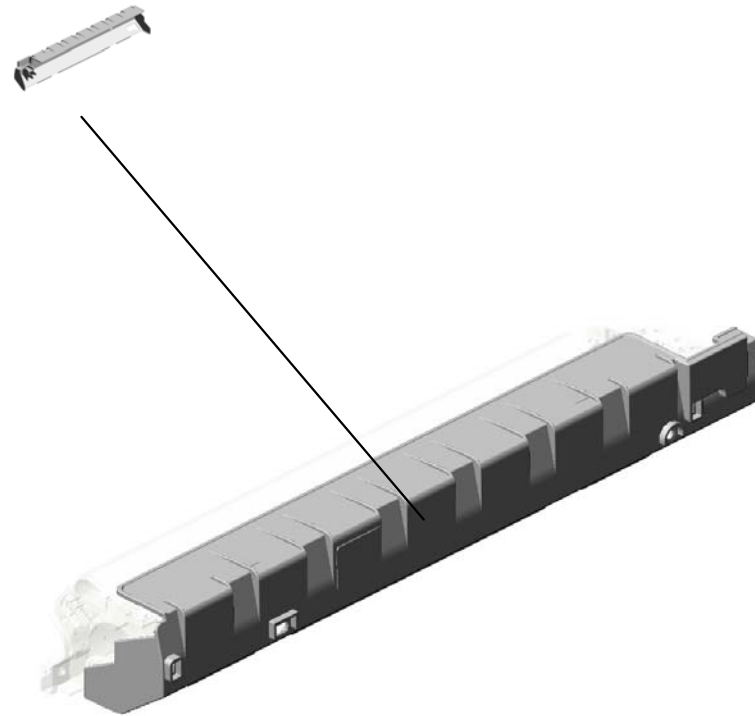
U013\_S001\_S004  
BB013028  
GEAR:IDLER:35Z:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U013\_S002.WEB:CLEANING UNIT:ASS'Y

U013\_S002\_S001  
D2704313  
COVER:WEB:CLEANING FEL  
T



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U013\_S003.(NA):FUSING UNIT:208V:ASS'Y

U013\_S003\_S006  
BB013038  
GEAR:HOT ROLLER:ASS'Y

U013\_S003\_S004  
BB013028  
GEAR:IDLER:35Z:ASS'Y

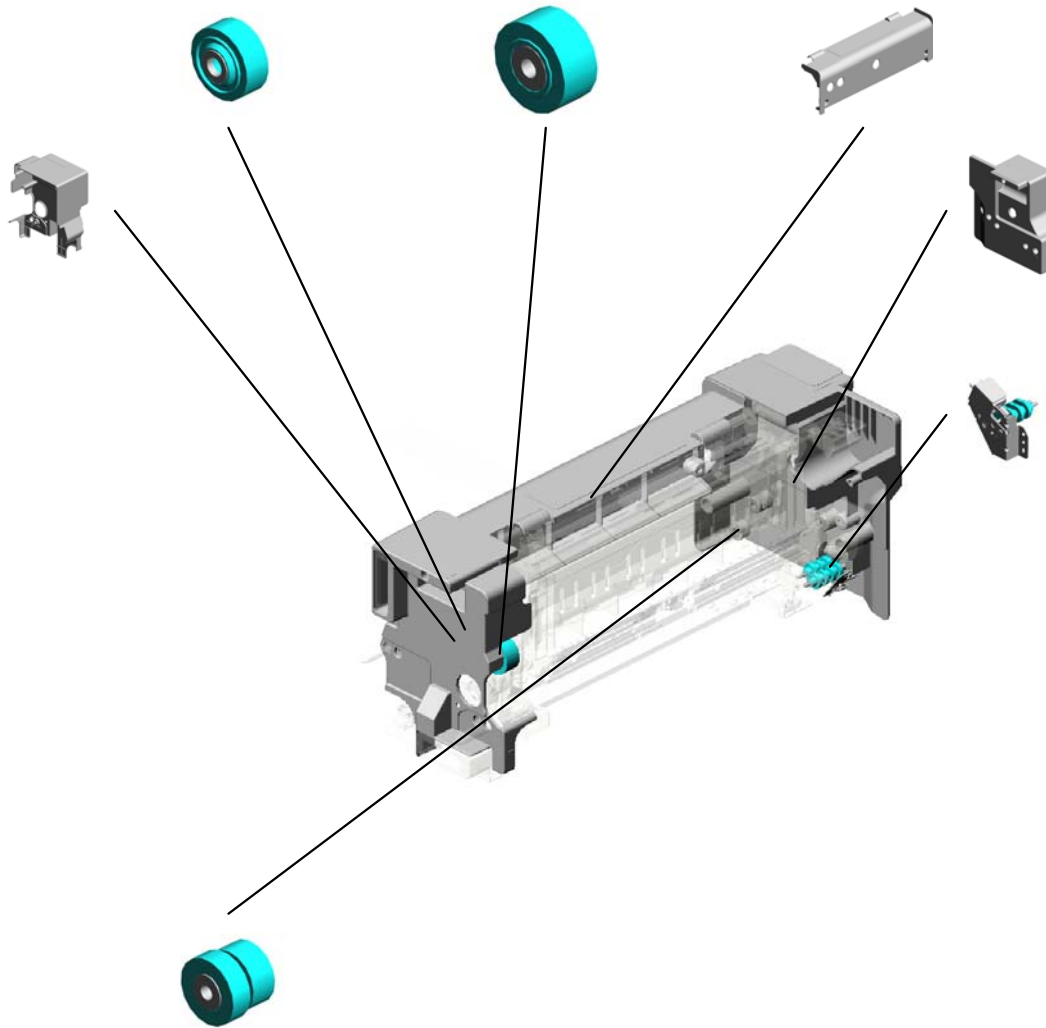
U013\_S003\_S003  
D1794275  
COVER:FUSING UNIT:UPPER:ASS'Y

U013\_S003\_S001  
D1794271  
COVER:FUSING UNIT:REAR:ASS'Y

U013\_S003\_S002  
D1794273  
COVER:FUSING UNIT:FRONT:ASS'Y

U013\_S003\_S007  
D2704290  
DRIVE UNIT:WEB:CLEANING:ASS'Y

U013\_S003\_S005  
AB014287  
GEAR:IDLER:FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U013 FUSING

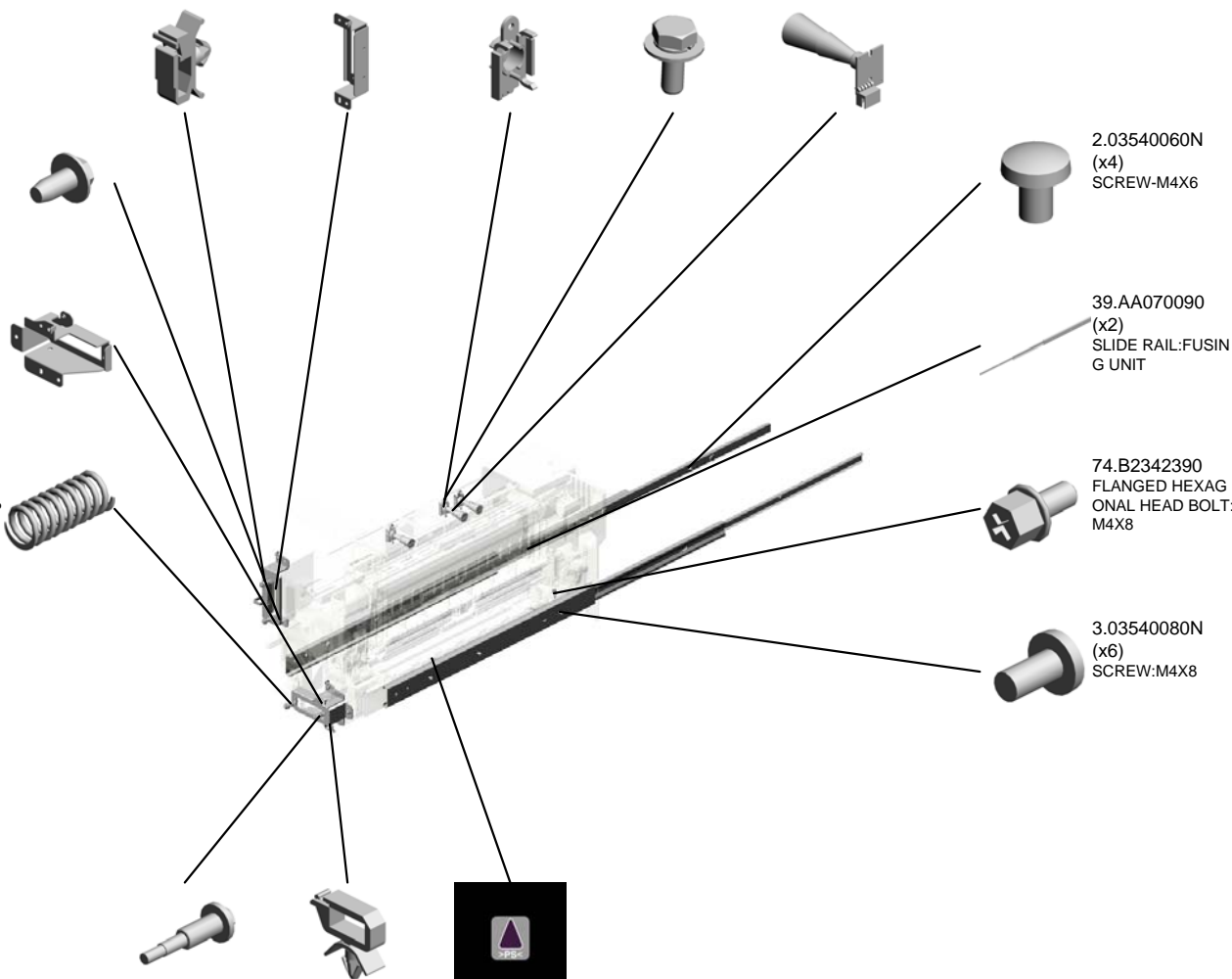
- 23.11050511 (x2) HARNESS CLAMP - LWS-0306ZC
- 142.D1794352 BRACKET: DRAWE R: FUSING: UPPER: MAIN
- 103.D1054365 (x3) HOLDER: THERMO PILE
- 17.08046123 (x4) HEXAGONAL BOLT :W/WASHER: M3X8
- 61.AW100138 (x3) THERMOPILE



- 8.04514008N (x5) TAPPING SCREW: 4X8

- 143.D1794353 BRACKET: DRAWE R: FUSING: LOWER: MAIN

- 35.AA063463 (x4) COMPRESSION SP RING: DRAWER



- 2.03540060N (x4) SCREW-M4X6

- 23.11050511 HARNESS CLAMP - LWS-0306ZC

- 74.B2342390 (x2) FLANGED HEXAG ONAL HEAD BOLT: M4X8

- 39.AA070090 (x2) SLIDE RAIL: FUSIN G UNIT

- 74.B2342390 FLANGED HEXAG ONAL HEAD BOLT: M4X8

- 3.03540080N (x6) SCREW-M4X8

- 100.D0744351 (x4) STEPPED SCREW: DIA5.4DIA: DIA3.5: M 3

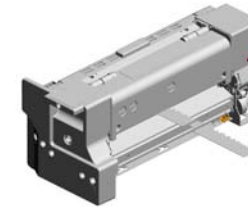
- 22.11050487 HARNESS CLAMP

- 102.D0746497 (x2) DECAL: POSITIONI NG DISPLAY: TCRU

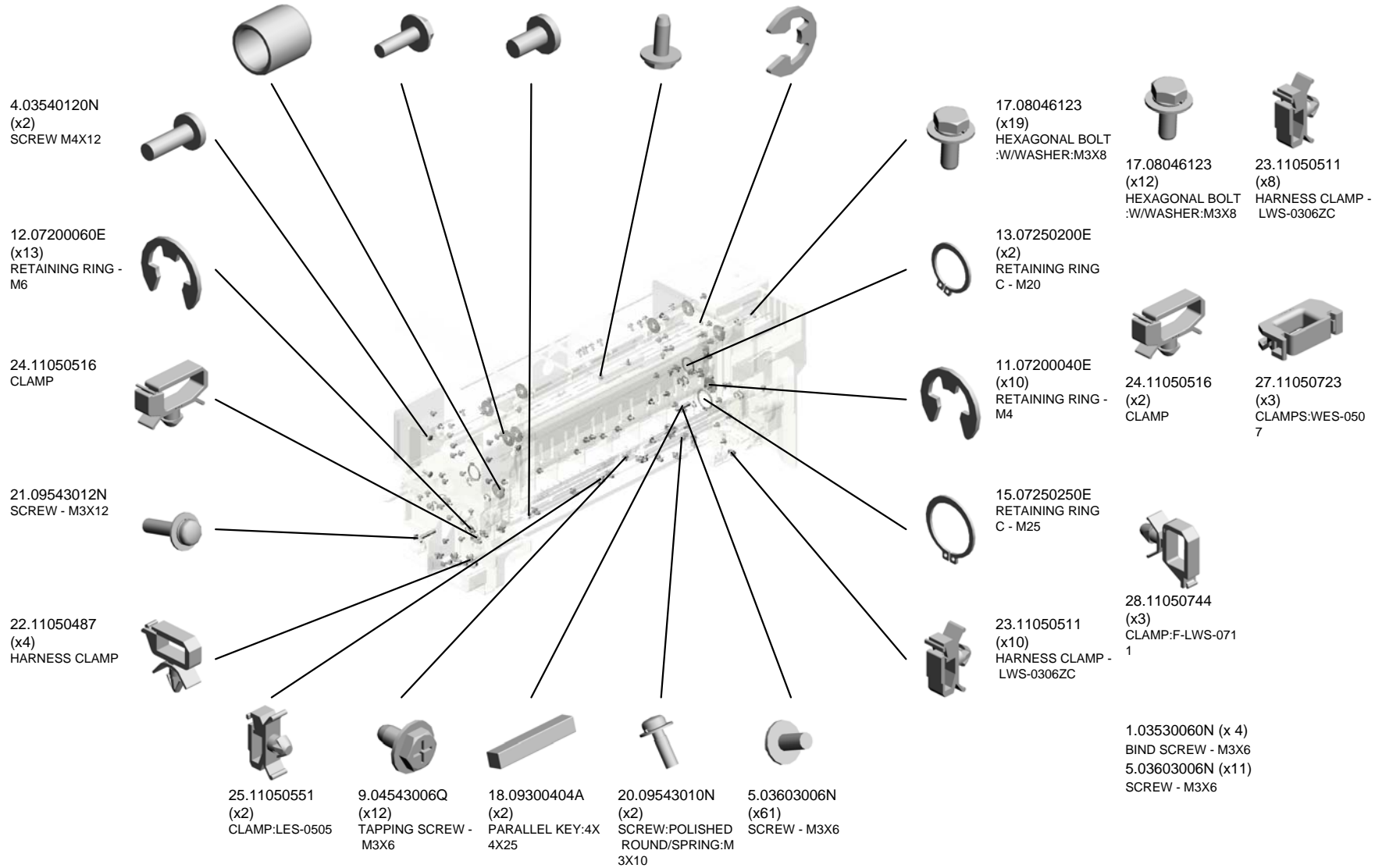


U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

16.07330608 (x2) PLAIN SHAFT BEARING RING: DIA6X8  
 6.03603010N (x2) SCREW: M3X10  
 1.03530060N (x2) BIND SCREW - M3 X6  
 7.04503008N (x2) TAPPING SCREW - M3X8  
 10.07200030E RETAINING RING - M3



149.D2704018  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y





U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



149.D2704018  
(EU,AA,CHN):FUSI  
NG UNIT:220V:ASS'  
Y

- 43.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3
- 32.AA061116 (x2) TENSION SPRING: STRIPPER PLATE: 2N
- 40.AA082101 (x2) BUSHING - 6X10X6
- 48.AE012044 (x2) HEAT ROLLER: DIA 40
- 34.AA062352 (x2) TENSION SPRING: HEAT ROLLER

56.AE032034 (x2) THERMAL INSULATING BUSHING: DIA 22

41.AA113037 TERMINAL: 4P:187

50.AE030030 (x4) BALL BEARING - 8 X19X6

38.AA064000 (x2) COMPRESSION SPRING: PRESSURE

51.AE030044 (x2) BALL BEARING - 10X22X6

53.AE030086 (x4) RADIAL BALL BEARING: DIA25XDIA37 X7

47.AE010130 HOT ROLLER: DIA54: ASS'Y

49.AE020220 PRESSURE ROLLER: DIA65

57.AE044075 (x5) STRIPPER PAWLS

26.11050692 CLAMP: LES-0503

- 9.04543006Q (x 2) TAPPING SCREW - M3X6
- 12.07200060E (x 2) RETAINING RING - M6
- 14.07250220E (x 2) RETAINING RING - M22
- 15.07250250E (x 1) RETAINING RING C - M25

42.AA143520 (x11) SHOULDER SCREW - M3

52.AE030049 (x2) BALL BEARING - 20 X32X7

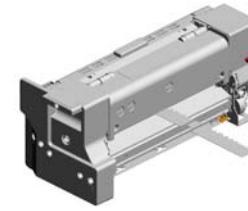
29.54472768 (x6) STEPPED SCREW - M3

33.AA061134 TENSION SPRING: LEVER: PRESSURE

27.11050723 (x2) CLAMPS: WES-0507

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



149.D2704018  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

79.BB013037 GEAR:JOINT:PRESSURE:ASSY  
71.B1324197 TORSION SPRING:LEVER  
72.B1324265 (x5) ROLLER:PICK-OFF PAWL  
68.AX450067 (EU,AA,CHN):HEATER:HEAT ROLLER:227V:1070WX3:INF RARED  
62.AW110052 (x2) THERMOSTAT:211 C

87.D0744072 (x2) STEPPED SCREW: M5

86.D0744070 SUPPORTING PLATE:LEVER:PRESSURE

76.BB013025 GEAR:PRESSURE ROLLER

85.D0744067 (x2) LEVER:CONTROL PLATE:PRESSURE

78.BB013036 GEAR:IDLER:25Z:ASSY

73.B1324268 (x5) HOLDER:ROLLER: PICK-OFF PAWL

70.B1324196 (x5) SPRING:PICK-OFF PAWL

81.D0144247 (x4) HOUSING - TEMPERATURE SENSOR

84.D0744064 COVER:THERMOSTAT:PRESSURE

66.AX440359 (EU,AA,CHN):HEATER:PRESSURE ROLLER:220V:800W:INFRARED

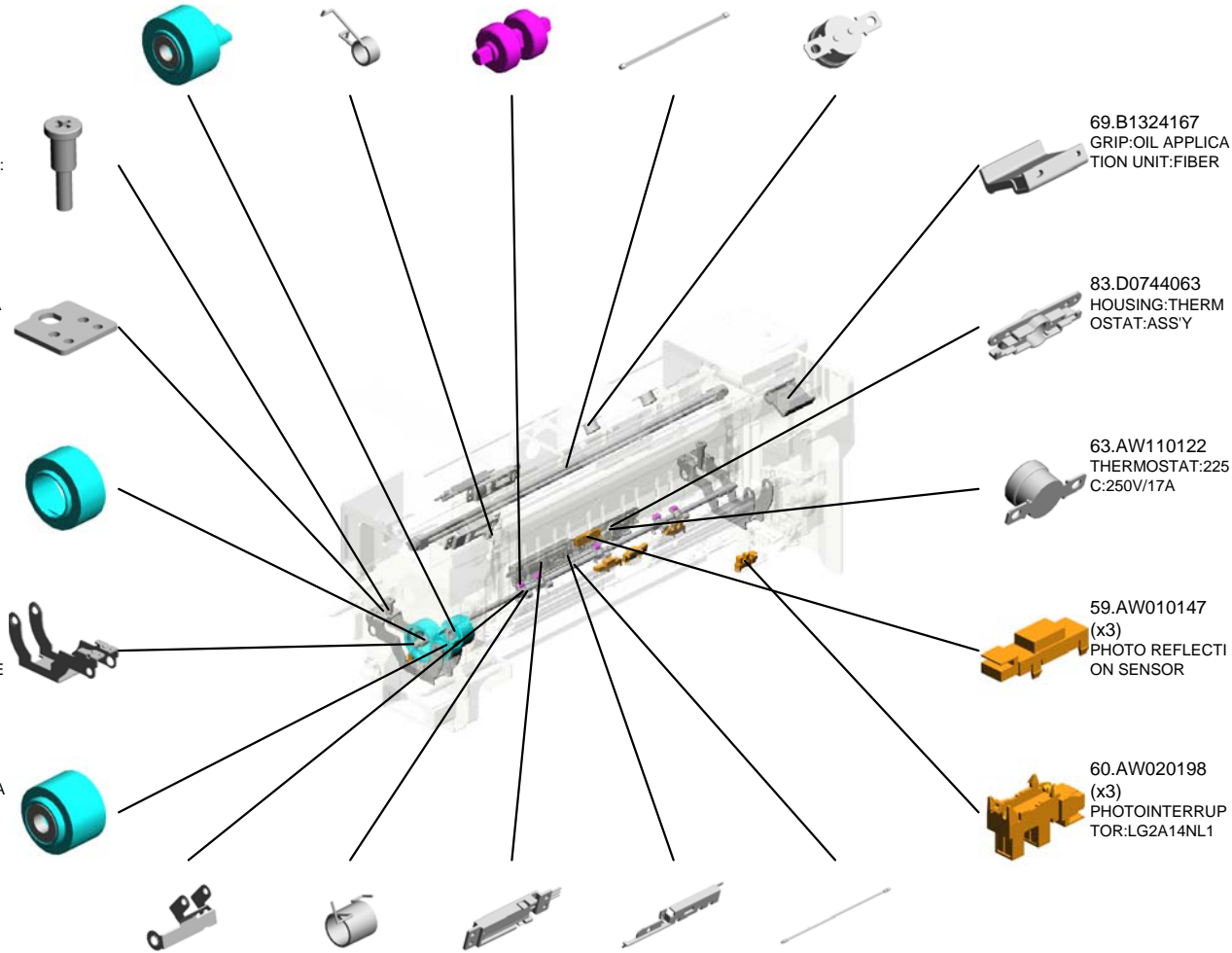
69.B1324167 GRIP:OIL APPLICATION UNIT:FIBER

83.D0744063 HOUSING:THERMOSTAT:ASSY

63.AW110122 THERMOSTAT:225 C:250V/17A

59.AW010147 (x3) PHOTO REFLECTION SENSOR

60.AW020198 (x3) PHOTO INTERRUPTOR:LG2A14NL1



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y



149.D2704018  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

- 97.D0744227 (x2) BOLT:M5:ROUND POINT
- 106.D1794037 SUPPORTING PLATE:LEVER:PRESSURE:REAR
- 95.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER
- 94.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE
- 93.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASSY

111.D1794072 BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR

91.D0744105 FEELER:CAM:PRESSURE:REAR

88.D0744102 (x2) COLLAR:DIA10X:DI A14X:12

108.D1794047 HOLDER:HEATER:PRESSURE:REAR

89.D0744103 (x2) CAM:PRESSURE:A

107.D1794042 LEVER:PRESSURE:REAR:OUTER

113.D1794095 CLAMP:HARNES:PRESSURE

112.D1794081 FUSING ENTRANCE GUIDE PLATE:LOWER

110.D1794071 BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT

90.D0744104 FEELER:CAM:PRESSURE:FRONT

96.D0744224 JOINT:KNOB:FUSING

104.D1794028 SUPPORTING PLATE:LEVER:PRESSURE:FRONT

105.D1794036 SUPPORTING PLATE:LEVER:PRESSURE:FRONT

109.D1794048 HOLDER:HEATER:PRESSURE:FRONT

92.D0744107 COLLAR:DIA10XDI A14X9.4

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

127.D1794224  
LEVER:PAPER EXIT UNIT:REAR

128.D1794228  
(x2)  
SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER

133.D1794255  
GUIDE PLATE:FUSING EXIT:UPPER:ASSY

**122.D1794197**  
**FLAT BELT-FUSING**  
**G:DIA80:SEAL**

120.D1794170  
TAB:TERMINAL:187:4P



149.D2704018  
(EU,AA,CHN):FUSING UNIT:220V:ASS'Y

121.D1794182  
DISCHARGE BRUSH:HEAT ROLLER



123.D1794213  
BRACKET:DRAWER:UPPER



131.D1794235  
(x2)  
TENSION SPRING:FUSING/PAPER EXIT UNIT



118.D1794147  
SUPPORTING PLATE:SIDE PLATE:FUSING:REAR



125.D1794217  
BRACKET:DRAWER:LOWER:AUXILIARY



124.D1794216  
BRACKET:DRAWER:LOWER



115.D1794109  
(x2)  
ADJUSTING PIN:DISCHARGE BRUSH



132.D1794239  
STRIPPER PLATE:ASSY



117.D1794114  
GUIDE PLATE:FUSING EXIT:LOWER



114.D1794107  
BRACKET:STRIPPER PAWLS:PRESSURE:PEEN



129.D1794231  
STOPPER:LEVER:FUSING/PAPER EXIT UNIT



126.D1794223  
LEVER:PAPER EXIT UNIT:FRONT



119.D1794148  
SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT



130.D1794232  
SHAFT:FUSING/PAPER EXIT UNIT



116.D1794113  
(x2)  
DISCHARGE BRUSH:H:21MM



U013\_S001  
 (EU,AA,CHN):FUSING UNIT:220V:ASS'Y

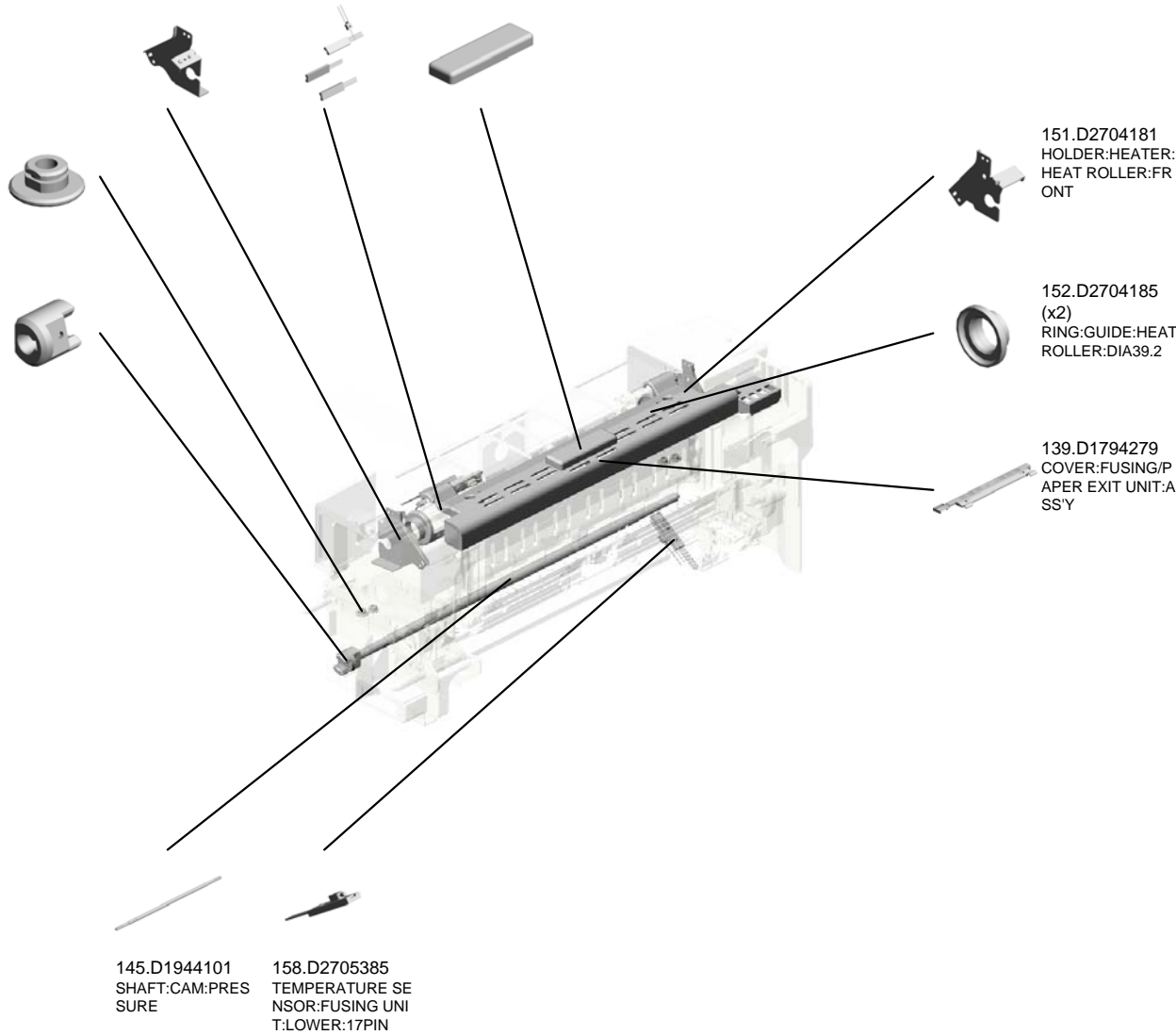
150.D2704180 HOLDER:HEATER:  
HEAT ROLLER:RE  
AR  
 144.D1795381 TEMPERATURE SE  
NSOR:FUSING UNI  
T:UPPER:19PIN  
 140.D1794283 GRIP:COVER:FUSI  
NG/PAPER EXIT U  
NIT:ASS'Y



149.D2704018  
 (EU,AA,CHN):FUSI  
 NG UNIT:220V:ASS'  
 Y

147.D2704009  
 (x4)  
 HOLDER:M5

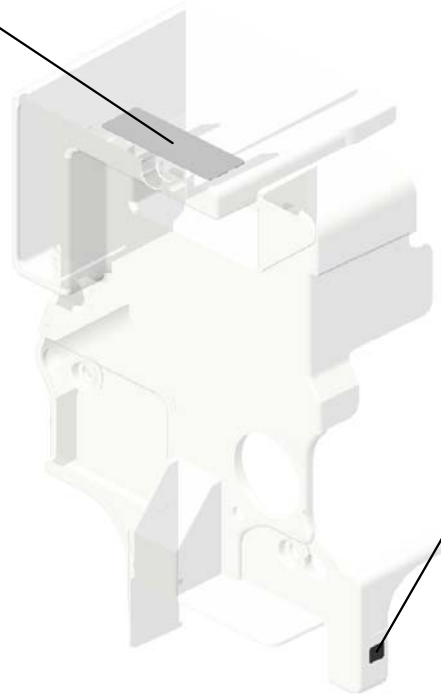
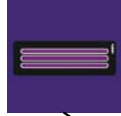
146.D1944106  
 JOINT:CAM:PRESS  
 URE



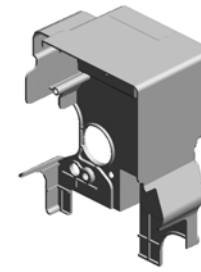
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	<b>U013</b>	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S001  
COVER:FUSING UNIT:REAR:ASS'Y

138.D1794278  
DECAL:FUSING UN  
IT:TCRU



102.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

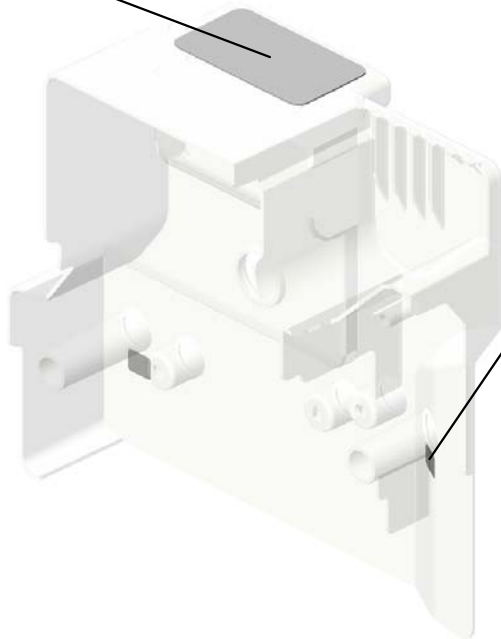


134.D1794271  
COVER:FUSING U  
NIT:REAR:ASS'Y

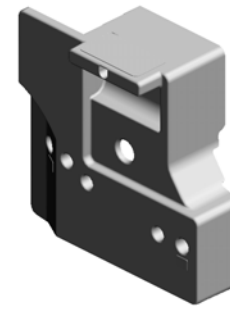
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S002  
COVER:FUSING UNIT:FRONT:ASS'Y

99.D0744336  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



82.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

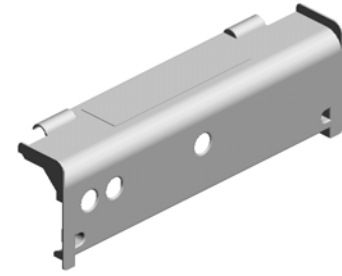
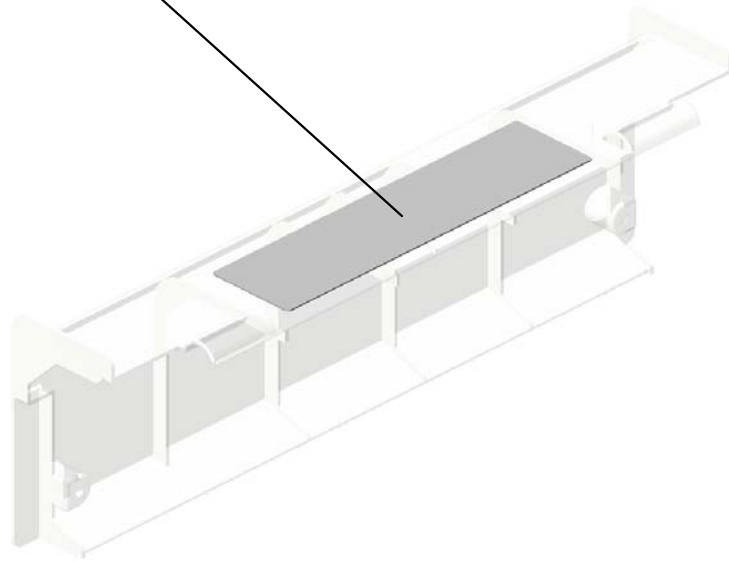


135.D1794273  
COVER:FUSING UNIT:FRONT:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S003  
COVER:FUSING UNIT:UPPER:ASS'Y

137.D1794277  
DECAL:H-TEMP W  
ARNING:FUSING



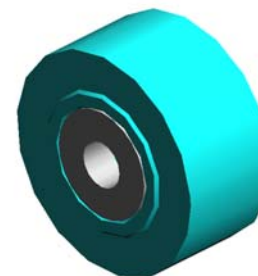
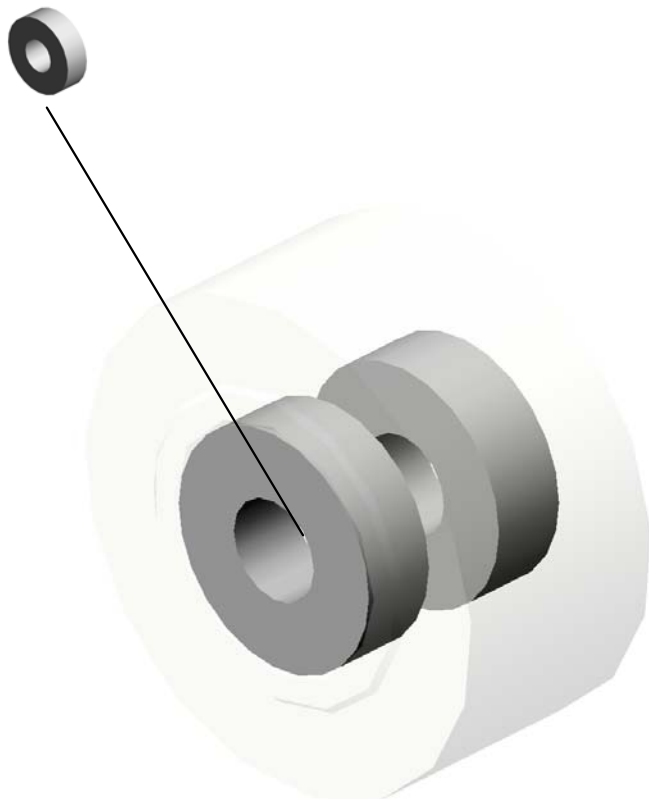
136.D1794275  
COVER:FUSING U  
NIT:UPPER:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S004  
GEAR:IDLER:35Z:ASS'Y

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

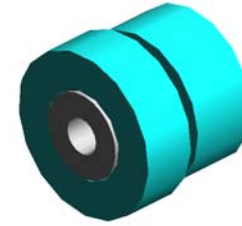
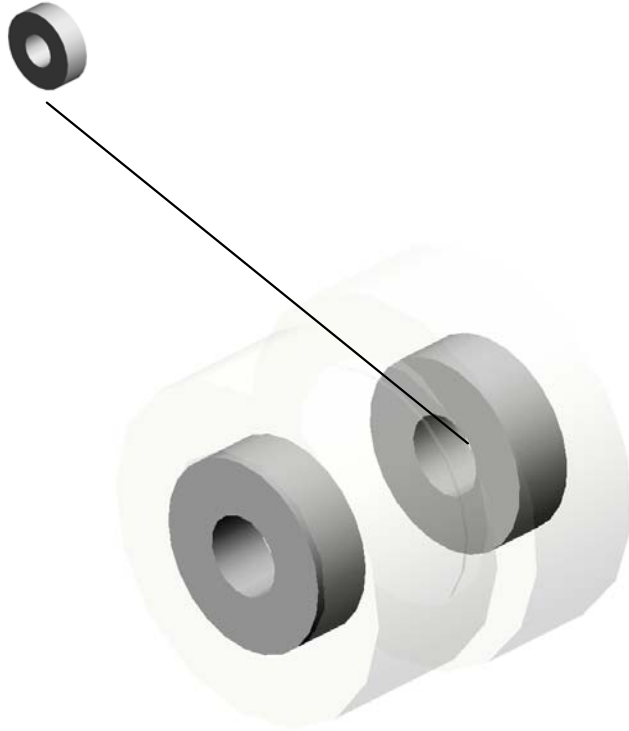


77.BB013028  
GEAR:IDLER:35Z:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S005  
GEAR:IDLER:FUSING

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

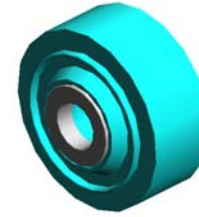
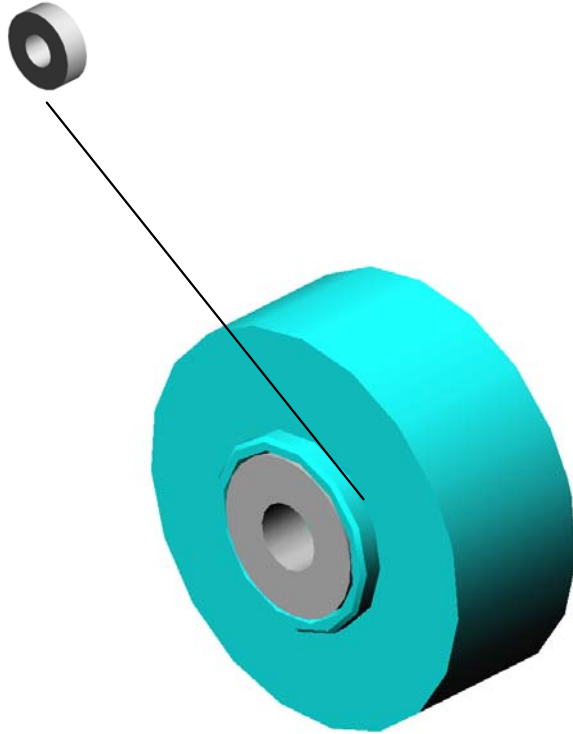


46.AB014287  
GEAR:IDLER:FUSI  
NG

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S006  
GEAR:HOT ROLLER:ASS'Y

50.AE030030  
BALL BEARING - 8  
X19X6



80.BB013038  
GEAR:HOT ROLLE  
R:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S001\_S007  
 DRIVE UNIT:WEB:CLEANING:ASS'Y

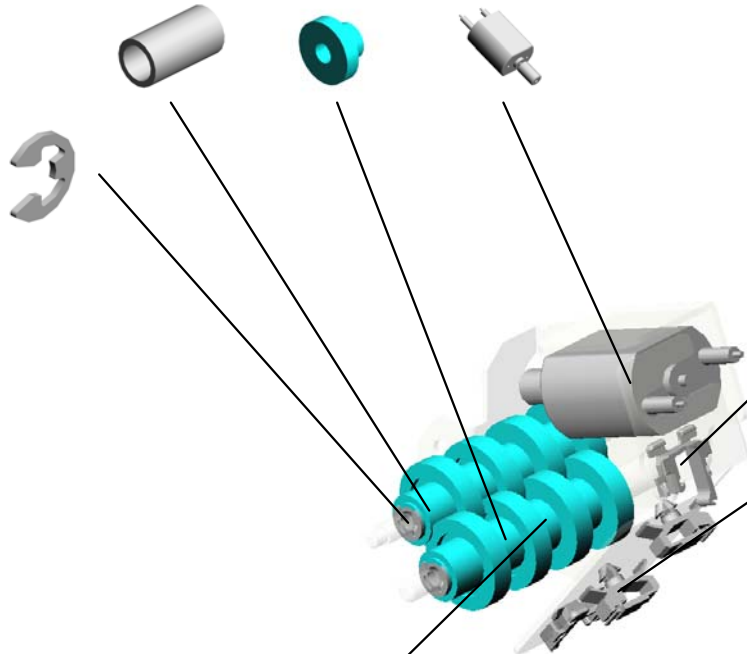
55.AE031037  
 (x4)  
 BUSHING - M4

45.AB014229  
 (x4)  
 COUPLEDGEAR - 1  
 7Z/32Z

64.AX040300  
 DC MOTOR:CLEAN  
 ER:ASS'Y

153.D2704290  
 DRIVE UNIT:WEB:  
 CLEANING:ASS'Y

10.07200030E  
 (x2)  
 RETAINING RING -  
 M3



25.11050551  
 CLAMP:LES-0505



25.11050551  
 CLAMP:LES-0505

23.11050511  
 (x3)  
 HARNESS CLAMP -  
 LWS-0306ZC



31.A2944171  
 (x4)  
 COUPLED GEAR -  
 17Z/32Z



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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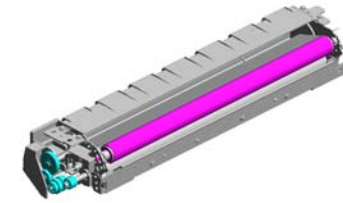
U013\_S002  
WEB:CLEANING UNIT:ASS'Y

5.03603006N  
(x9)  
SCREW - M3X6

42.AA143520  
SHOULDER SCREW  
W - M3

157.D2704343  
ROLLER:PLATE

58.AE045065  
WEB:SUB-ASS'Y



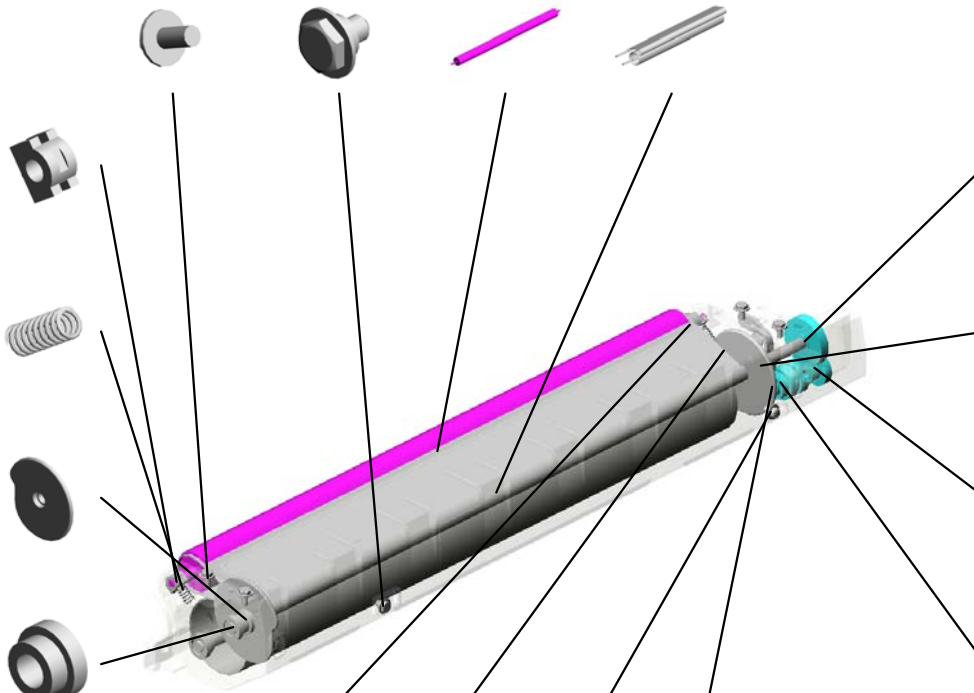
154.D2704311  
WEB:CLEANING UNIT:ASSY

98.D0744302  
PLAIN SHAFT BEARING  
RING:ROLLER:REAR

36.AA063465  
(x2)  
COMPRESSION SPRING  
RING:CLEANING FEELER:27N

141.D1794337  
(x2)  
RING:WEB:CLEANING

54.AE031032  
(x4)  
BUSHING - 6X9X6.5



75.B2344244  
GEAR - 50Z

30.A2944156  
GEAR - 23Z

31.A2944171  
COUPLED GEAR - 17Z/32Z

44.AB010219  
(x2)  
GEAR:STOPPER:OIL SUPPLY ROLLER

10.07200030E (x 1)  
RETAINING RING - M3

159.M0774200  
MECHANICAL ROLLER CLUTCH:ROLLER

156.D2704338  
FEELER:CLEANING

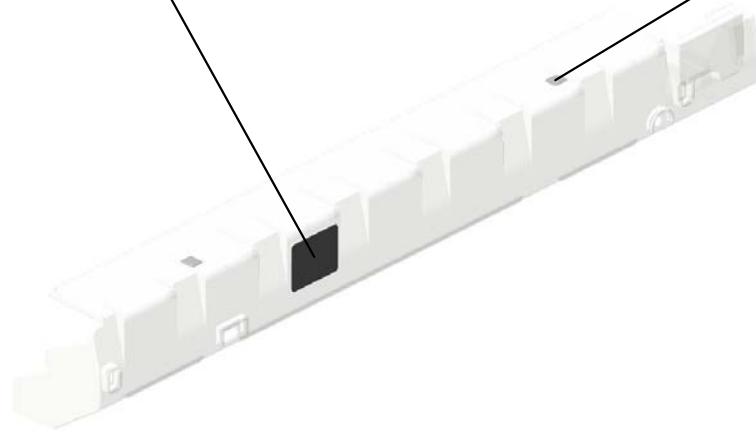
19.09543006N  
SCREW - M3X6

37.AA063851  
PRESSURE SPRING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S002\_S001  
COVER:WEB:CLEANING FELT

101.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



155.D2704313  
COVER:WEB:CLEA  
NING FELT

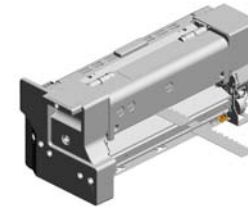


102.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

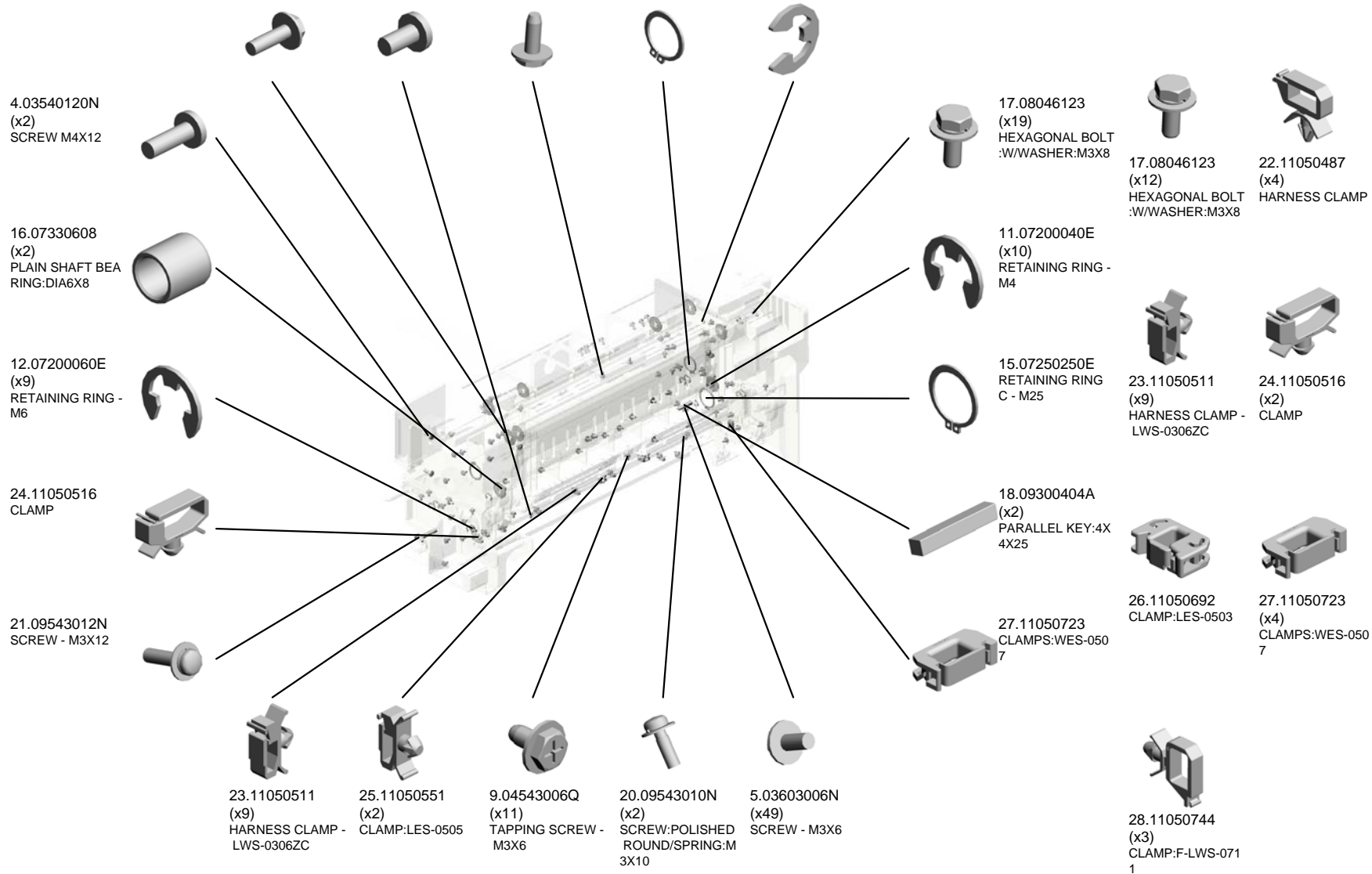
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

- 6.03603010N (x2) SCREW:M3X10
- 1.03530060N (x2) BIND SCREW - M3 X6
- 7.04503008N (x2) TAPPING SCREW - M3X8
- 13.07250200E (x2) RETAINING RING C - M20
- 10.07200030E RETAINING RING - M3

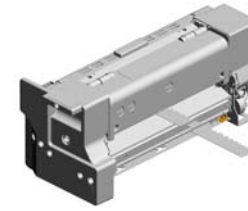


148.D2704017  
(NA):FUSING UNIT:  
208V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y



148.D2704017  
(NA):FUSING UNIT:  
208V:ASS'Y

- 56.AE032034 (x2) THERMAL INSULATING BUSHING:DIA 22
- 43.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3
- 32.AA061116 (x2) TENSION SPRING: STRIPPER PLATE: 2N
- 40.AA082101 (x2) BUSHING - 6X10X6
- 48.AE012044 HEAT ROLLER:DIA 40

34.AA062352 (x2) TENSION SPRING: HEAT ROLLER

41.AA113037 TERMINAL:4P:187

50.AE030030 (x4) BALL BEARING - 8 X19X6

38.AA064000 (x2) COMPRESSION SPRING:PRESSURE

51.AE030044 (x2) BALL BEARING - 10X22X6

53.AE030086 (x4) RADIAL BALL BEARING RING:DIA25XDIA37 X7

47.AE010130 HOT ROLLER:DIA54:ASS'Y

49.AE020220 PRESSURE ROLLER:DIA65

59.AW010147 (x3) PHOTO REFLECTOR SENSOR

57.AE044075 (x5) STRIPPER PAWLS

42.AA143520 (x11) SHOULDER SCREW - M3

52.AE030049 (x2) BALL BEARING -20 X32X7

29.54472768 (x6) STEPPED SCREW - M3

33.AA061134 TENSION SPRING: LEVER:PRESSURE

60.AW020198 (x3) PHOTO INTERRUPTOR:LG2A14NL1

- 1.03530060N (x 4) BIND SCREW - M3X6
- 5.03603006N (x23) SCREW - M3X6
- 9.04543006Q (x 3) TAPPING SCREW - M3X6
- 12.07200060E (x 6) RETAINING RING - M6
- 14.07250220E (x 2) RETAINING RING - M22
- 15.07250250E (x 1) RETAINING RING C - M25



U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

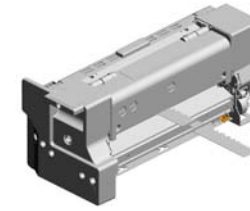
76.BB013025  
GEAR:PRESSURE  
ROLLER

79.BB013037  
GEAR:JOINT:PRES  
SURE:ASS'Y

71.B1324197  
TORSION SPRING:  
LEVER

67.AX450066  
(NA):HEATER:HEA  
T ROLLER:205V:99  
7WX3:INFRARED

62.AW110052  
(x2)  
THERMOSTAT:211  
C



148.D2704017  
(NA):FUSING UNIT:  
208V:ASS'Y

87.D0744072  
(x2)  
STEPPED SCREW:  
M5

86.D0744070  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE

85.D0744067  
(x2)  
LEVER:CONTROL  
PLATE:PRESSURE

88.D0744102  
(x2)  
COLLAR:DIA10X:DI  
A14X:12

89.D0744103  
(x2)  
CAM:PRESSURE:A

78.BB013036  
GEAR:IDLER:25Z:A  
SSY

73.B1324268  
(x5)  
HOLDER:ROLLER:  
PICK-OFF PAWL

70.B1324196  
(x5)  
SPRING:PICK-OFF  
PAWL

81.D0144247  
(x4)  
HOUSING - TEMPE  
RATURE SENSOR

65.AX440358  
(NA):HEATER:PRE  
SSURE ROLLER:20  
8V:800W:INFRARE  
D

69.B1324167  
GRIP:OIL APPLICA  
TION UNIT:FIBER

63.AW110122  
THERMOSTAT:225  
C:250V/17A

83.D0744063  
HOUSING:THERM  
OSTAT:ASS'Y

72.B1324265  
(x5)  
ROLLER:PICK-OFF  
PAWL

84.D0744064  
COVER:THERMOS  
TAT:PRESSURE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

113.D1794095  
CLAMP:HARNES  
S:PRESSURE

112.D1794081  
FUSING ENTRANC  
E GUIDE PLATE:LO  
WER

95.D0744182  
ELECTRODE PLAT  
E:THERMOSTAT:H  
EAT ROLLER

94.D0744181  
ELECTRODE PLAT  
E:THERMOSTAT:H  
EAT ROLLER:MIDD  
LE

93.D0744180  
HOUSING:THERM  
OSTAT:HEAT ROLL  
ER:ASS'Y

148.D2704017  
(NA):FUSING UNIT:  
208V:ASS'Y



97.D0744227  
(x2)  
BOLT:M5:ROUND P  
OINT

111.D1794072  
BRACKET:FUSING  
ENTRANCE GUIDE  
PLATE:REAR

91.D0744105  
FEELER:CAM:PRE  
SSURE:REAR

107.D1794042  
LEVER:PRESSURE  
:REAR:OUTER

108.D1794047  
HOLDER:HEATER:  
PRESSURE:REAR

106.D1794037  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:REAR

115.D1794109  
(x2)  
ADJUSTING PIN:DI  
SCHARGE BRUSH

114.D1794107  
BRACKET:STRIPP  
ER PAWLS:PRESS  
URE:PEEN

110.D1794071  
BRACKET:FUSING  
ENTRANCE GUIDE  
PLATE:FRONT

90.D0744104  
FEELER:CAM:PRE  
SSURE:FRONT

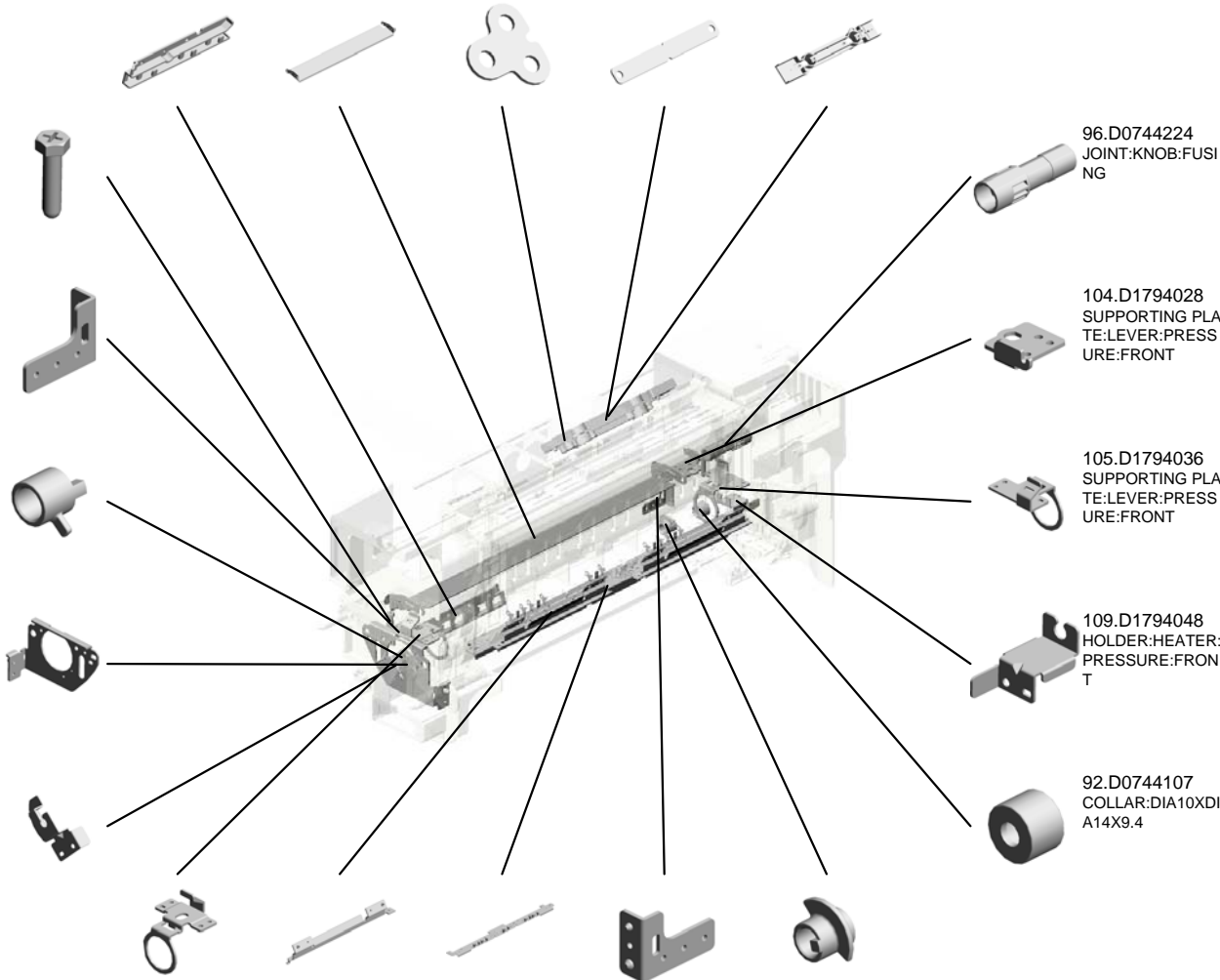
96.D0744224  
JOINT:KNOB:FUSI  
NG

104.D1794028  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:FRONT

105.D1794036  
SUPPORTING PLA  
TE:LEVER:PRESS  
URE:FRONT

109.D1794048  
HOLDER:HEATER:  
PRESSURE:FRON  
T

92.D0744107  
COLLAR:DIA10XDI  
A14X9.4



U013\_S003  
(NA):FUSING UNIT:208V:ASS'Y

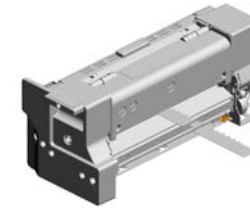
127.D1794224  
LEVER:PAPER EXIT UNIT:REAR

133.D1794255  
GUIDE PLATE:FUSING EXIT:UPPER:ASSY

**122.D1794197**  
**FLAT BELT-FUSING:DIA80:SEAL**

140.D1794283  
GRIP:COVER:FUSING/PAPER EXIT UNIT:ASSY

120.D1794170  
TAB:TERMINAL:187:4P



148.D2704017  
(NA):FUSING UNIT:208V:ASS'Y

121.D1794182  
DISCHARGE BRUSH:HEAT ROLLER



123.D1794213  
BRACKET:DRAWER:UPPER



131.D1794235  
(x2)  
TENSION SPRING:FUSING/PAPER EXIT UNIT



128.D1794228  
(x2)  
SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER



118.D1794147  
SUPPORTING PLATE:SIDE PLATE:FUSING:REAR



125.D1794217  
BRACKET:DRAWER:LOWER:AUXILIARY

124.D1794216  
BRACKET:DRAWER:LOWER

132.D1794239  
STRIPPER PLATE:ASSY

117.D1794114  
GUIDE PLATE:FUSING EXIT:LOWER

139.D1794279  
COVER:FUSING/PAPER EXIT UNIT:ASSY

129.D1794231  
STOPPER:LEVER:FUSING/PAPER EXIT UNIT



126.D1794223  
LEVER:PAPER EXIT UNIT:FRONT



119.D1794148  
SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT



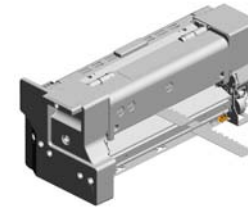
130.D1794232  
SHAFT:FUSING/PAPER EXIT UNIT



116.D1794113  
(x2)  
DISCHARGE BRUSH:21MM



U013\_S003  
 (NA):FUSING UNIT:208V:ASS'Y



148.D2704017  
 (NA):FUSING UNIT:  
 208V:ASS'Y

152.D2704185 (x2)  
 RING:GUIDE:HEAT  
 ROLLER:DIA39.2

144.D1795381  
 TEMPERATURE SE  
 NSOR:FUSING UNI  
 T:UPPER:19PIN

150.D2704180  
 HOLDER:HEATER:  
 HEAT ROLLER:RE  
 AR

147.D2704009  
 (x4)  
 HOLDER:M5

151.D2704181  
 HOLDER:HEATER:  
 HEAT ROLLER:FR  
 ONT

158.D2705385  
 TEMPERATURE SE  
 NSOR:FUSING UNI  
 T:LOWER:17PIN

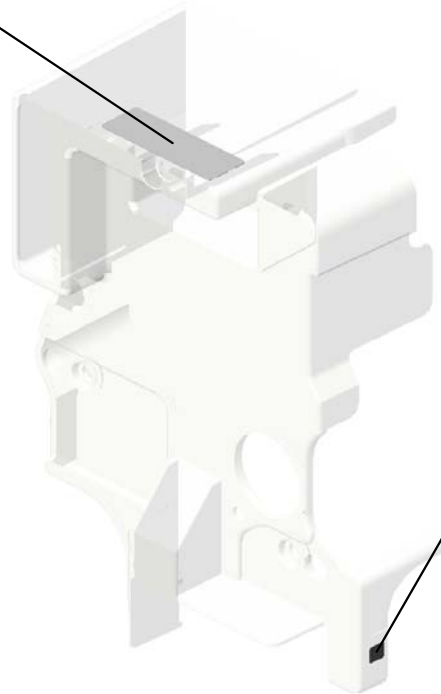
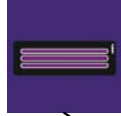
146.D1944106  
 JOINT:CAM:PRESS  
 URE

145.D1944101  
 SHAFT:CAM:PRES  
 SURE

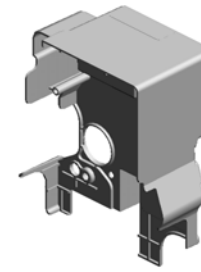
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S001  
COVER:FUSING UNIT:REAR:ASS'Y

138.D1794278  
DECAL:FUSING UN  
IT:TCRU



102.D0746497  
DECAL:POSITIONI  
NG DISPLAY:TCRU

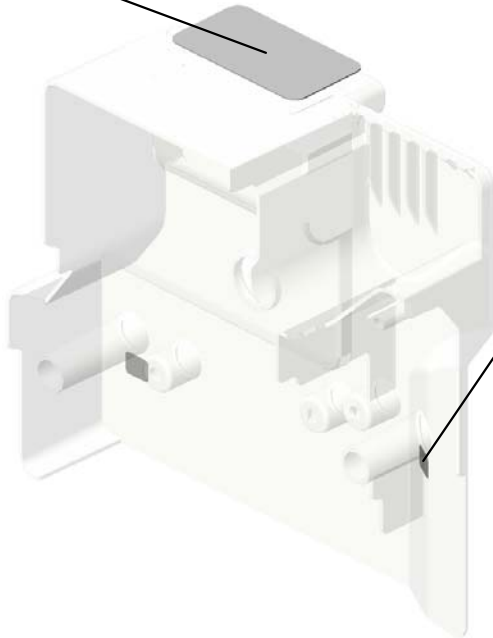


134.D1794271  
COVER:FUSING U  
NIT:REAR:ASS'Y

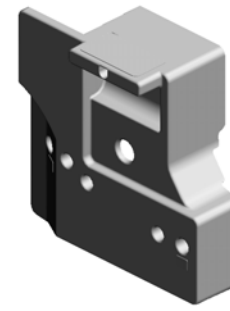
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S002  
COVER:FUSING UNIT:FRONT:ASS'Y

99.D0744336  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



82.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU

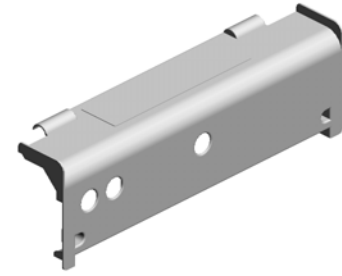
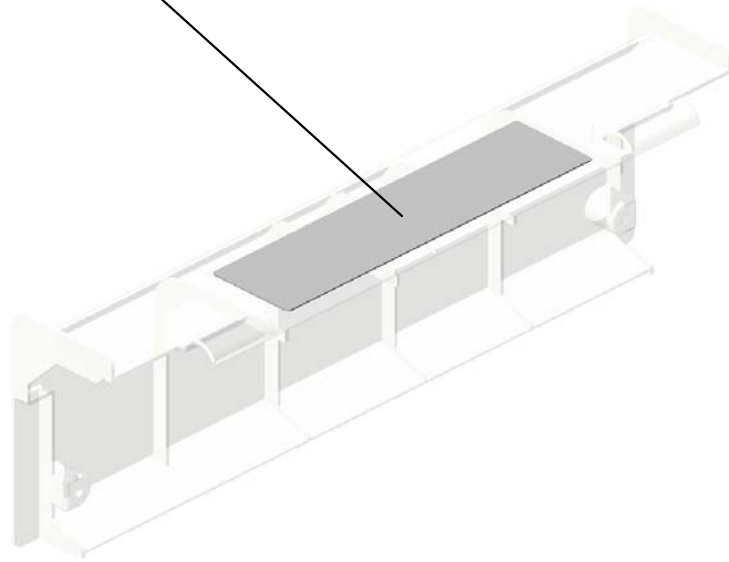


135.D1794273  
COVER:FUSING UNIT:FRONT:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S003  
COVER:FUSING UNIT:UPPER:ASS'Y

137.D1794277  
DECAL:H-TEMP W  
ARNING:FUSING

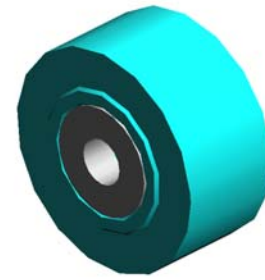
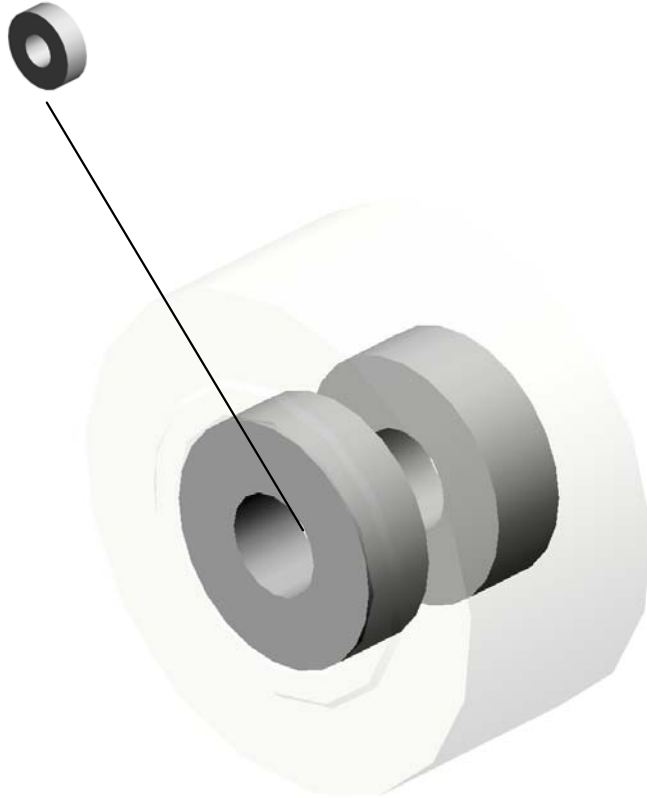


136.D1794275  
COVER:FUSING U  
NIT:UPPER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S004  
GEAR:IDLER:35Z:ASS'Y

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6



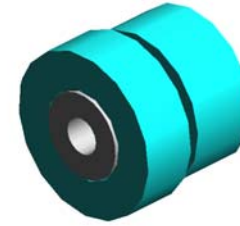
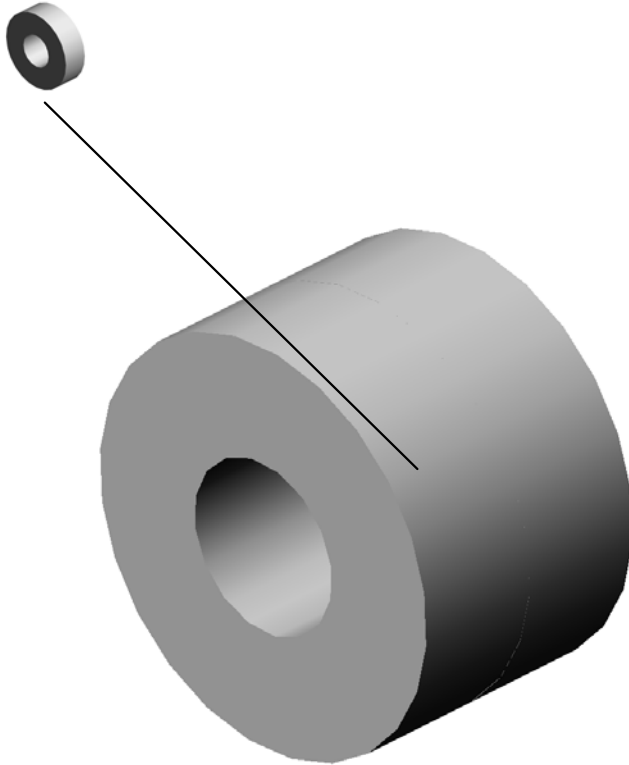
77.BB013028  
GEAR:IDLER:35Z:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S005  
GEAR:IDLER:FUSING

50.AE030030  
(x2)  
BALL BEARING - 8  
X19X6

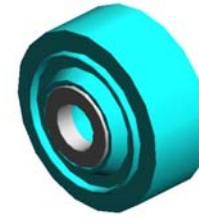


46.AB014287  
GEAR:IDLER:FUSI  
NG

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S006  
GEAR:HOT ROLLER:ASS'Y

50.AE030030  
BALL BEARING - 8  
X19X6



80.BB013038  
GEAR:HOT ROLLE  
R:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U013\_S003\_S007  
 DRIVE UNIT:WEB:CLEANING:ASS'Y

55.AE031037  
 (x4)  
 BUSHING - M4

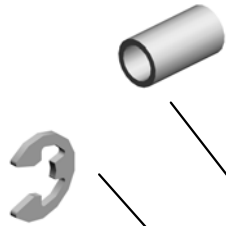
45.AB014229  
 (x4)  
 COUPLEDGEAR - 1  
 7Z/32Z

64.AX040300  
 DC MOTOR:CLEAN  
 ER:ASS'Y



153.D2704290  
 DRIVE UNIT:WEB:  
 CLEANING:ASS'Y

10.07200030E  
 (x2)  
 RETAINING RING -  
 M3



31.A2944171  
 (x4)  
 COUPLED GEAR -  
 17Z/32Z



23.11050511  
 HARNESS CLAMP -  
 LWS-0306ZC



23.11050511  
 (x2)  
 HARNESS CLAMP -  
 LWS-0306ZC



25.11050551  
 (x2)  
 CLAMP:LES-0505

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U014.PAPER EXIT

U014\_S007  
D1794841  
TRANSPORT ROLLER:EXIT:  
EXIT

U014\_S010  
D1794787  
GUIDE PLATE:REVERSE EXI  
T:ASSY

U014\_S006  
D1794840  
TRANSPORT ROLLER:EXIT:  
ENTRANCE

U014\_S011  
D2704743  
STOPPER:GUIDE PLATE:EXI  
T:UPPER:SUB-ASSY

U014\_S005  
D1794840  
TRANSPORT ROLLER:EXIT:  
ENTRANCE

U014\_S004  
D1797083  
SHAFT:MISFEED REMOVAL:  
DUPLEX

U014\_S002  
D2704535  
DRIVE ROLLER:COOLING U  
NIT:EXIT:PRESS FIT

U014\_S003  
D2704543  
SHAFT:MISFEED REMOVAL:  
EXIT

U014\_S001  
D1794531  
SHAFT:COOLING UNIT:ENTR  
ANCE

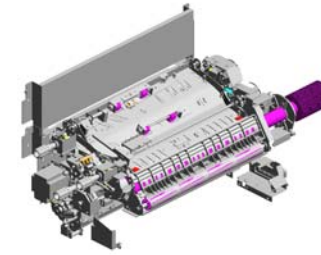
U014\_S008  
D1794842  
TRANSPORT ROLLER:REVE  
RSE

U014\_S009  
D1794843  
TRANSPORT ROLLER:REVE  
RSE:ENTRANCE

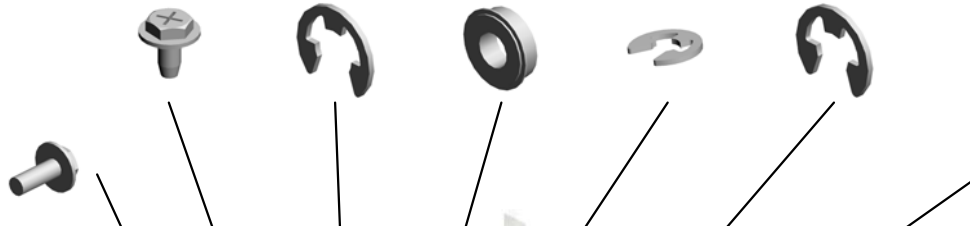
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U014 PAPER EXIT

- 9.04513006N (x44) TAPPING SCREW - 3X6
- 18.07200060E (x20) RETAINING RING - M6
- 20.07433808 (x10) RADIAL BALL BEARING: DIA8X DIA16X5
- 15.07200020E (x2) RETAINING RING - M2
- 17.07200040E (x23) RETAINING RING - M4



4.03603008N  
SCREW: M3X8



7.03604010N  
(x4)  
SCREW: M4X10

6.03604008N  
(x3)  
SCREW - M4X8

5.03604006N  
(x4)  
SCREW - M4X6

2.03530060N  
(x12)  
BIND SCREW - M3  
X6

13.04544006Q  
(x5)  
TAPPING SCREW:  
4X6

19.07200080E  
RETAINING RING -  
M8

1.03530040N  
(x2)  
SCREW - M3X4

14.06230160E  
(x4)  
SPRING PIN - 3X16  
MM

10.04514008N  
(x2)  
TAPPING SCREW:  
4X8

16.07200030E  
(x5)  
RETAINING RING -  
M3

3.03603006N  
(x7)  
SCREW - M3X6

8.04503008N  
(x3)  
TAPPING SCREW -  
M3X8

11.04543006Q  
(x43)  
TAPPING SCREW -  
M3X6

12.04543008Q  
(x6)  
TAPPING SCREW:  
3X8

22.08050088  
RETAINING RING -  
M6

23.08050089  
(x2)  
RETAINING RING -  
M4

24.11050511  
(x6)  
HARNESS CLAMP -  
LWS-0306ZC

25.11050516  
(x7)  
CLAMP

26.11050692  
(x2)  
CLAMP: LES-0503

27.11050723  
(x3)  
CLAMPS: WES-050  
7

3.03603006N (x 3)  
SCREW - M3X6  
4.03603008N (x 1)  
SCREW: M3X8

# U014 PAPER EXIT

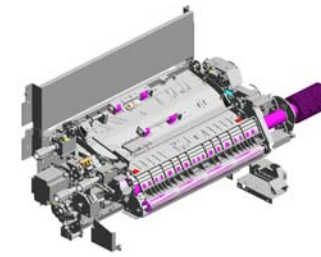
24.11050511  
(x24)  
HARNESS CLAMP -  
LWS-03062C

41.AA120084  
DISCHARGE BRUS  
H

36.AA063675  
(x4)  
SPRING - 5N

40.AA084059  
(x8)  
BALL BEARING HO  
LDER

21.08046123  
(x2)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



28.AA043323  
TIMING BELT:40S2  
M120

32.AA061170  
COIL SPRING:GAT  
E PAWL:EXIT:ENT  
RANCE

39.AA082104  
(x2)  
BUSHING - 8X12X7

33.AA061171  
(x2)  
COIL SPRING:LAT  
CH:REVERSE EXIT  
:LEFT LOWER

29.AA043608  
TIMING BELT:40S2  
M184

31.AA043660  
TIMING BELT:40S2  
M172

26.11050692  
(x2)  
CLAMP:LES-0503

35.AA063674  
(x2)  
SPRING - 8N

43.AA120150  
DISCHARGE BRUS  
H:REVERSE:17MM

34.AA061172  
COIL SPRING:GAT  
E PAWL:EXIT:DUP  
LEX

25.11050516  
(x5)  
CLAMP

38.AA082101  
(x8)  
BUSHING - 6X10X6

37.AA080346  
(x2)  
BUSHING:FLANGE  
TYPE:DIA6

42.AA120097  
ANTISTATIC BRUS  
H

30.AA043652  
TIMING BELT - B60  
S2M130

9.04513006N (x 1)  
TAPPING SCREW - 3X6  
10.04514008N (x 8)  
TAPPING SCREW:4X8  
18.07200060E (x 1)  
RETAINING RING - M6

# U014 PAPER EXIT

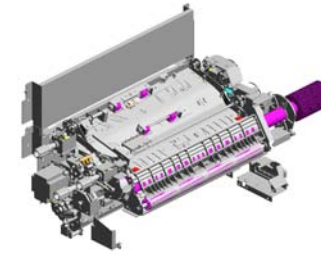
59.B1322264  
BUSHING:TERMINAL

53.AW010200  
PAPER FEED SENSOR:FUSING EXIT

62.B2346424  
(x2)  
RELEASE GRIP

51.AF022182  
(x4)  
TRANSPORT ROLLER:DRIVEN:DIA17.5X2

48.AB017961  
(x2)  
GEAR:EXIT:70Z/T24



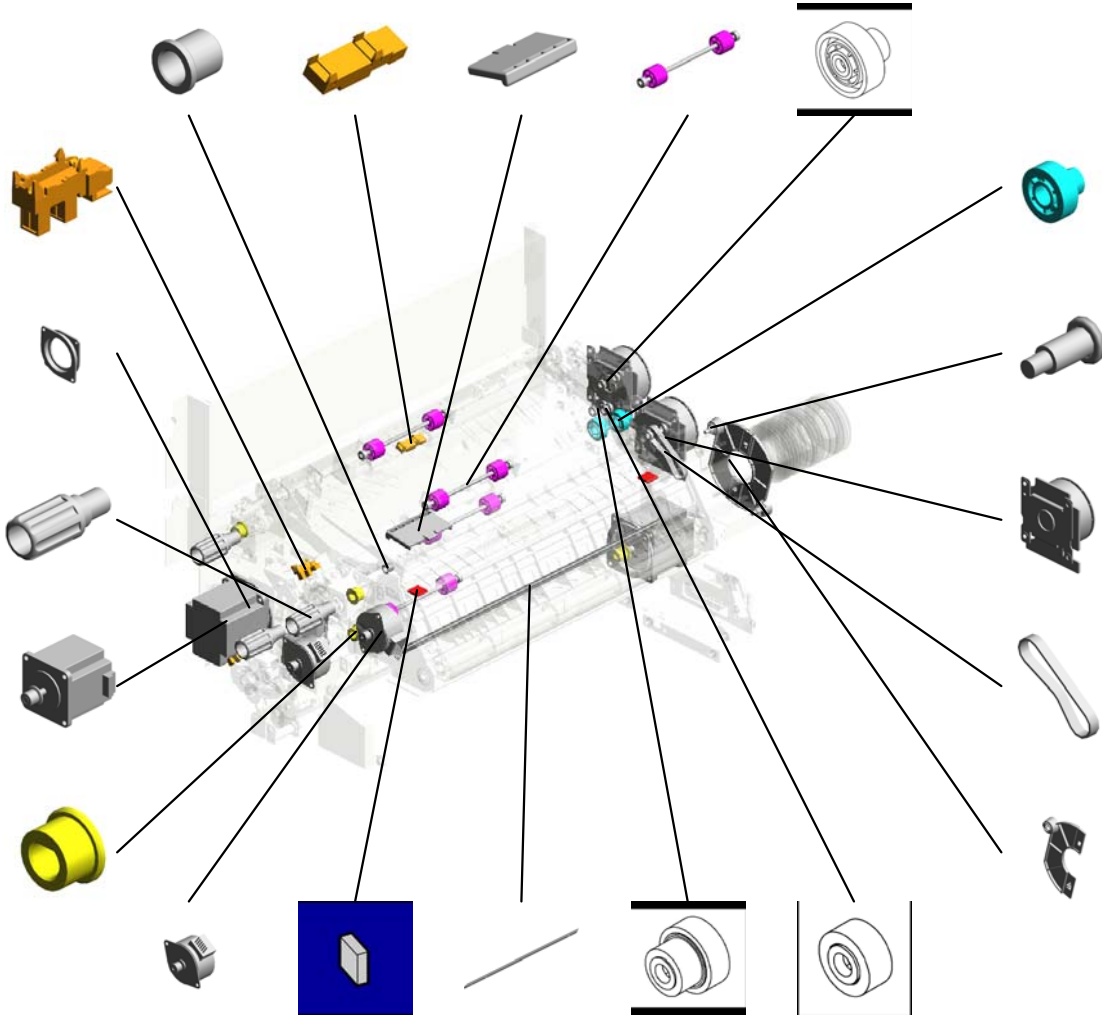
54.AW020198  
(x2)  
PHOTO INTERRUPTOR:LG2A14NL1

45.AA161180  
(x2)  
CUSHION:DC STEPPER MOTOR

52.AG050100  
(x3)  
KNOB - TRANSPORT ROLLER

55.AX040276  
(x2)  
STEPPER MOTOR:MM56:TRANSPORT

50.AB030880  
(x3)  
PULLEY:S2M:22T



47.AB011627  
(x2)  
GEAR:EXIT:25Z

44.AA143444  
(x2)  
STEPPED SCREW

57.AX061102  
(x2)  
DC BRUSHLESS MOTOR:25W:NMB:EXIT

63.B8304263  
TIMING BELT - 60S 2M140

60.B2344258  
(x2)  
CAP:HEAT PIPE

56.AX040280  
(x2)  
STEPPER MOTOR:DRIVE

58.B1253659  
(x2)  
CUSHION:SWIVEL:STOPPER

61.B2344460  
DISCHARGE BRUSH - L=341 SUS

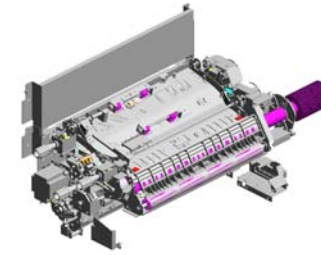
49.AB017962  
GEAR:IDLER:EXIT

46.AB011626  
GEAR:IDLER:EXIT:CONNECTING



# U014 PAPER EXIT

- 66.D0743173 (x3) TIMING PULLEY:S2M:25T
- 80.D1794759 SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT
- 67.D0744698 (x2) LEVER:LOCK:GUIDE PLATE
- 78.D1794757 SHAFT:LOCK:REVERSE EXIT:LEFT LOWER
- 84.D1794784 GUIDE PLATE:REVERSE:LOWER



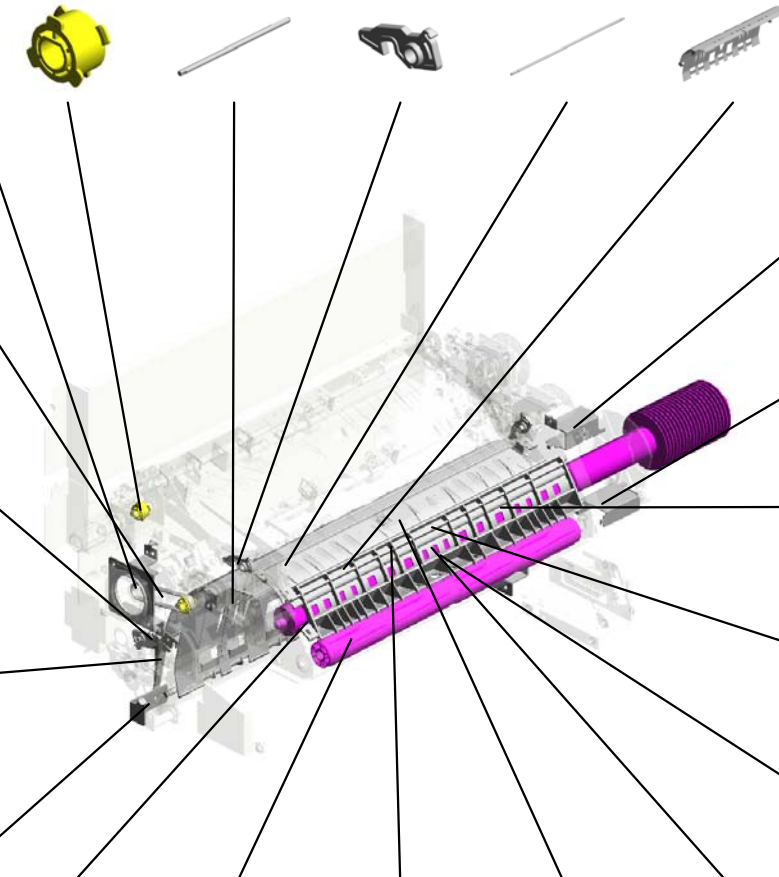
- 65.D0742632 (x2) BRACKET:DC STEPPER MOTOR:MM56:CAM

- 64.D0464655 TIMING BELT:S2M180

- 77.D1794755 (x2) LEVER:LOCK:REVERSE EXIT:LEFT LOWER

- 79.D1794758 LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT

- 76.D1794754 STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER



- 73.D1794538 BRACKET:CAP:HEAT PIPE:UPPER

- 74.D1794539 BRACKET:CAP:HEAT PIPE:LOWER

- 69.D1793960 TRANSPORT ROLLER:HEAT PIPE:DIA 30.4:ASS'Y

- 81.D1794761 BRACKET:SOLENOID:GATE PAWL:SWITCHBACK

- 82.D1794766 LINK:GATE PAWL:SWITCHBACK

- 83.D1794768 GATE PAWL:SWITCHBACK

- 71.D1794533 (x4) DRIVE ROLLER:COILING UNIT:ENTRANCE



- 68.D0931266 DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE

- 75.D1794740 GUIDE PLATE:EXIT UPPER:ENTRANCE

- 72.D1794537 GUIDE PLATE:COILING UNIT:ENTRANCE



# U014 PAPER EXIT

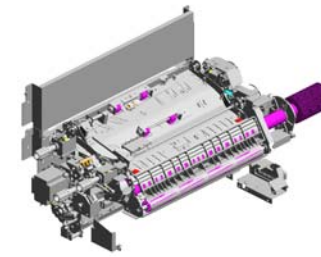
107.D1794847  
BRACKET:CONNE  
CTION:MAIN:EXIT

109.D1794866  
COVER:EXIT:EXIT

108.D1794860  
GUIDE PLATE:MAI  
N:EXIT

88.D1794800  
SHAFT:GATE PAW  
L:REVERSE

85.D1794785  
GUIDE PLATE:EXIT  
:MIDDLE



96.D1794821  
LINK:GATE PAWL:  
EXIT:ENTRANCE

94.D1794816  
BRACKET:CAM:GA  
TE PAWL

95.D1794820  
(x2)  
CAM:ON-OFF

93.D1794813  
BRACKET:DC STE  
PPER MOTOR:ON-  
OFF

97.D1794822  
LINK:ON-OFF:REV  
ERSE EXIT:CAM

100.D1794830  
BRACKET:CONTA  
CT POINT:REVER  
SE EXIT:FRONT

99.D1794827  
GUIDE PLATE:REV  
ERSE EXIT:LEFT  
OWER:MIDDLE

98.D1794824  
GUIDE PLATE:REV  
ERSE EXIT:LEFT  
OWER:PEEN

87.D1794796  
GUIDE PLATE:REV  
ERSE:UPPER

92.D1794811  
SHAFT:GATE PAW  
L:EXIT:REVERSE

89.D1794801  
(x3)  
GATE PAWL:REVE  
RSE

91.D1794810  
PLATE:GATE PAW  
L:EXIT:REVERSE

90.D1794809  
GATE PAWL:EXIT:  
REVERSE

101.D1794835  
BRACKET:CONTA  
CT POINT:REVER  
SE EXIT:REAR

102.D1794838  
BRACKET:DRAWE  
R:LEFT

# U014 PAPER EXIT

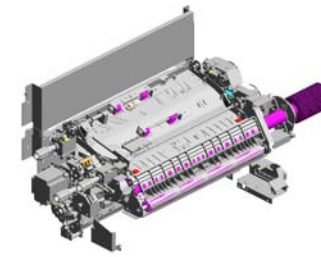
126.D2704737  
BRACKET:LINK:LE  
VER

132.D2704748  
COMPRESSION SP  
RING:STOPPER:20  
N

127.D2704740  
BRACKET:ARM:ST  
OPPER:RELEASE

125.D2704731  
GUIDE PLATE:EXIT  
:UPPER:SUB-ASS'  
Y

134.D2704757  
STOPPER:GUIDE P  
LATE:EXIT:INNER  
BACK



117.D2452528  
(x2)  
BUSHING:MM8

116.D2416290  
(x3)  
LED:RED

113.D1797084  
BRACKET:MISFEE  
D REMOVAL:DUPL  
EX

133.D2704753  
PLATE:HANDLE:G  
UIDE:OPEN AND C  
LOSE

131.D2704746  
BRACKET:CAM:ON  
-OFF

130.D2704745  
PIN:ARM:GRIP

115.D1797199  
GATE PAWL:REVE  
RSE:MIDDLE:FRO  
NT

124.D2704658  
SHEET:HANDLE:L  
OCK:ASSY

110.D1794882  
COVER:HARNES  
S:LEFT LOWER

114.D1797198  
GATE PAWL:REVE  
RSE:MIDDLE:INNE  
R BACK

120.D2704551  
(x2)  
COIL SPRING:TEN  
SIONER:EXIT

121.D2704552  
(x2)  
BRACKET:TIGHTE  
NER:EXIT:ASSY

123.D2704557  
COVER:EXIT:MOT  
OR

122.D2704555  
SYNCHRONOUS B  
ELT:B50S2M200

128.D2704742  
SHAFT:GUIDE PLA  
TE:EXIT:UPPER:O  
PEN/CLOSE

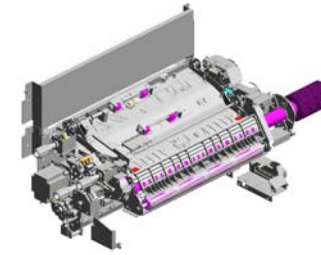
# U014 PAPER EXIT

145.GW010007  
(x3)  
PHOTO REFLECTI  
ON SENSOR:EXIT

144.G1787453  
ARM:ON-OFF:TRA  
NSPORT ROLLER

136.D2704786  
CUSHION:GUIDE P  
LATE:REVERSE:LO  
WER

137.D2707197  
(x2)  
GATE PAWL:REVE  
RSE:MIDDLE:FRO  
NT



143.G1784908  
(x2)  
COIL SPRING:LEFT  
LOWER:LOCK

141.G1784828  
(x4)  
STAY:LOCK:LEVER  
:LEFT LOWER

147.J5033116  
TIMING BELT:40S2  
M128

146.H0722216  
(x2)  
COMPRESSION SP  
RING

138.D7773126  
(x2)  
TIMING PULLEY:D  
RIVE:T25S2M

139.G1783593  
(x7)  
TENSION SPRING:  
STOPPER

142.G1784900  
COVER:DC STEPP  
ER MOTOR:MM56

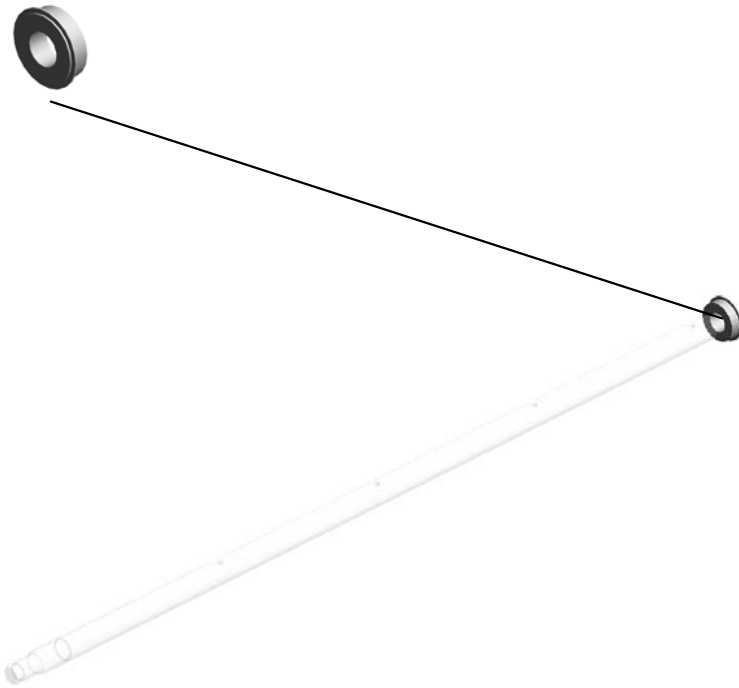
140.G1784822  
(x2)  
SPRING:PRESSUR  
E:0.8N:DIA0.65

148.M0774821  
TRANSPORT BELT  
:COOLING

135.D2704764  
DC SOLENOID:GA  
TE PAWL:SWITCH  
BACK

U014\_S001  
SHAFT:COOLING UNIT:ENTRANCE

20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



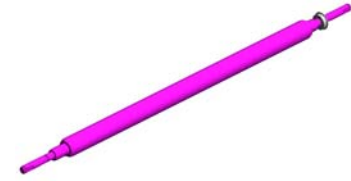
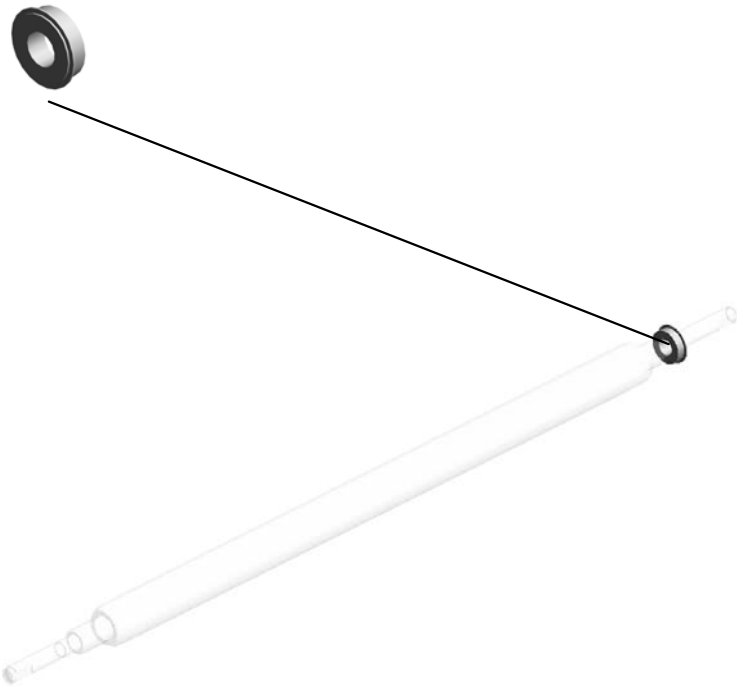
70.D1794531  
SHAFT:COOLING U  
NIT:ENTRANCE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S002

DRIVE ROLLER:COOLING UNIT:EXIT:PRESS FIT

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



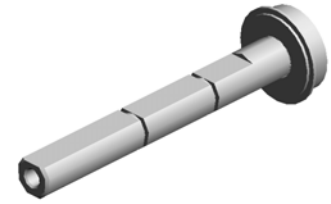
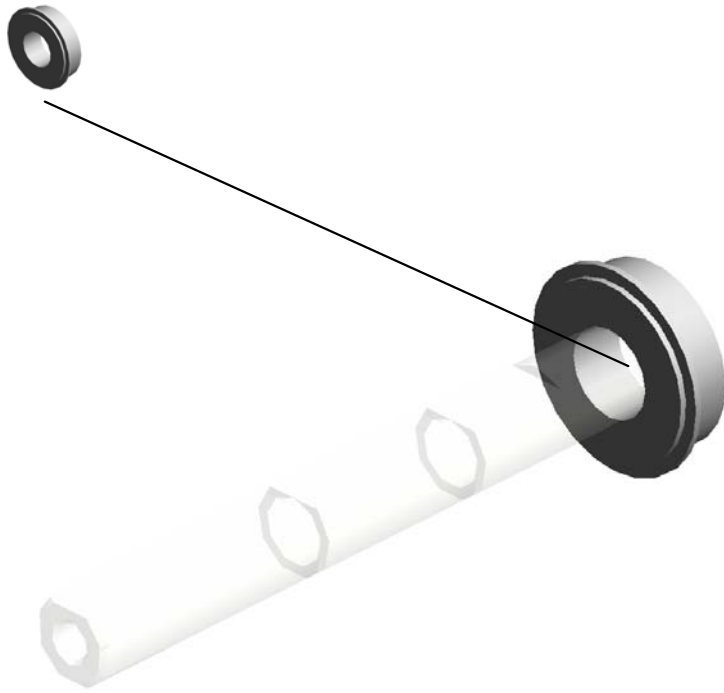
118.D2704535  
DRIVE ROLLER:CO  
LING UNIT:EXIT:P  
RESS FIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S003

SHAFT:MISFEED REMOVAL:EXIT

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



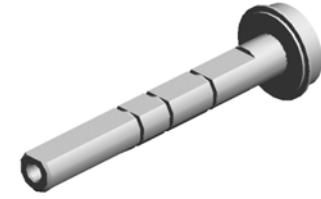
119.D2704543  
SHAFT:MISFEED R  
EMOVAL:EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S004

SHAFT:MISFEED REMOVAL:DUPLEX

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

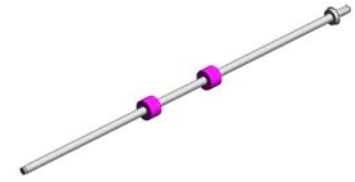
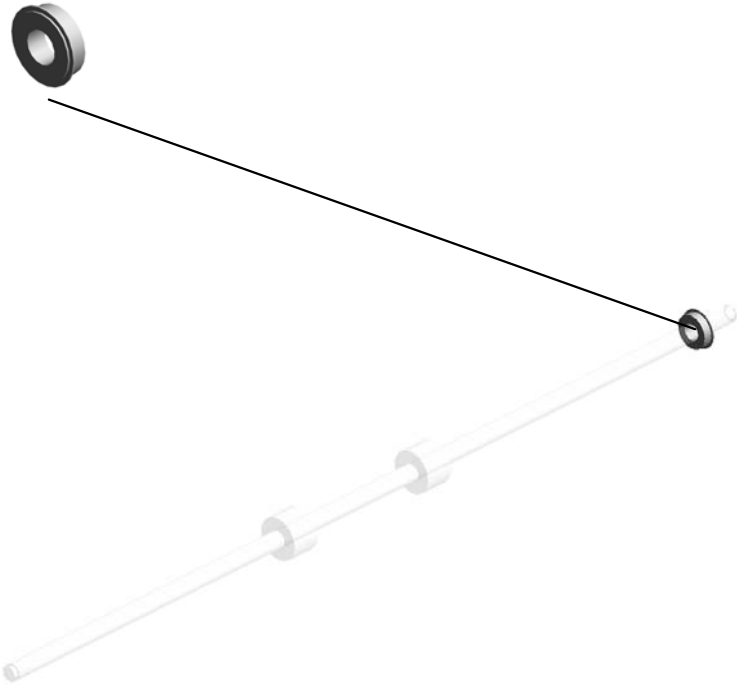


112.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S005  
TRANSPORT ROLLER:EXIT:ENTRANCE

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



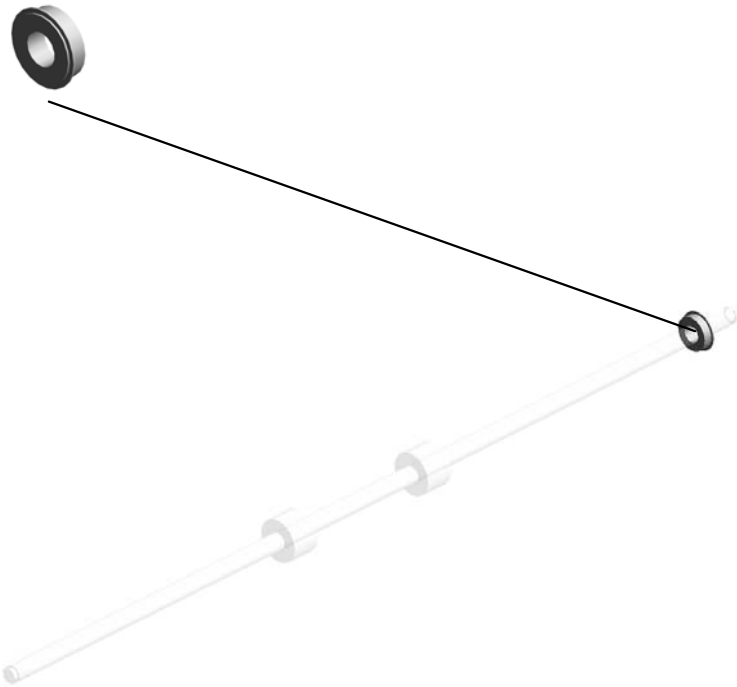
103.D1794840  
TRANSPORT ROLL  
ER:EXIT:ENTRANC  
E

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S006  
TRANSPORT ROLLER:EXIT:ENTRANCE

20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

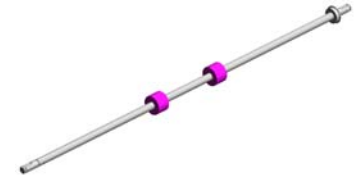
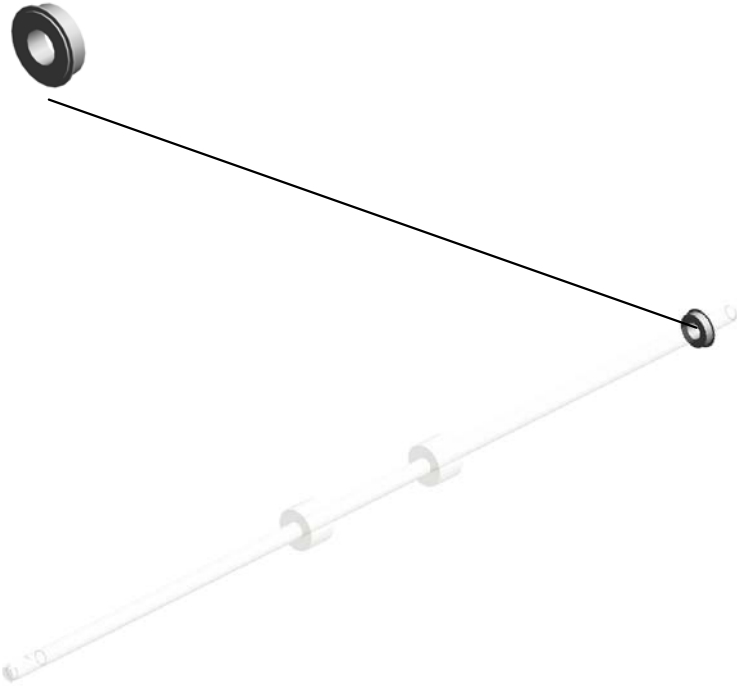


103.D1794840  
TRANSPORT ROLL  
ER:EXIT:ENTRANC  
E

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S007  
TRANSPORT ROLLER:EXIT:EXIT

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

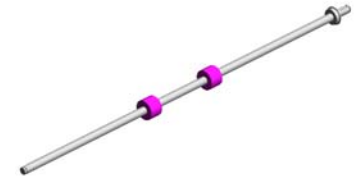
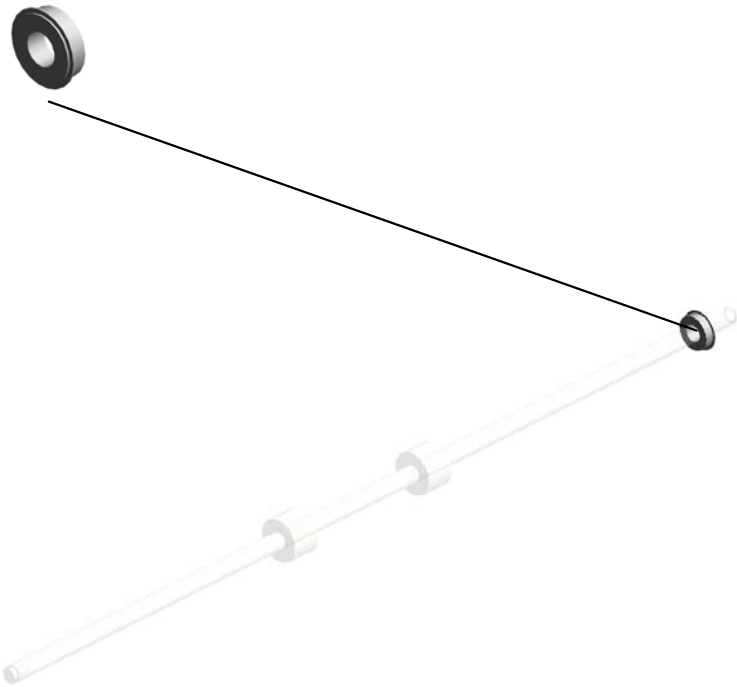


104.D1794841  
TRANSPORT ROLL  
ER:EXIT:EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S008  
TRANSPORT ROLLER:REVERSE

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



105.D1794842  
TRANSPORT ROLL  
ER:REVERSE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S009  
TRANSPORT ROLLER:REVERSE:ENTRANCE

20.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



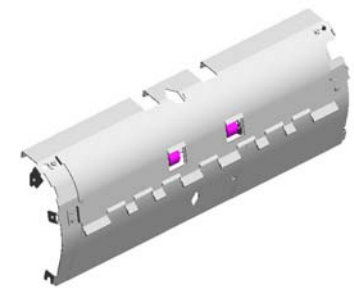
106.D1794843  
TRANSPORT ROLL  
ER:REVERSE:ENT  
RANCE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S010  
GUIDE PLATE:REVERSE EXIT:ASS'Y

40.AA084059 (x2)  
BALL BEARING HOLDER

51.AF022182 (x2)  
TRANSPORT ROLLER DRIVEN: DIA17.5X2



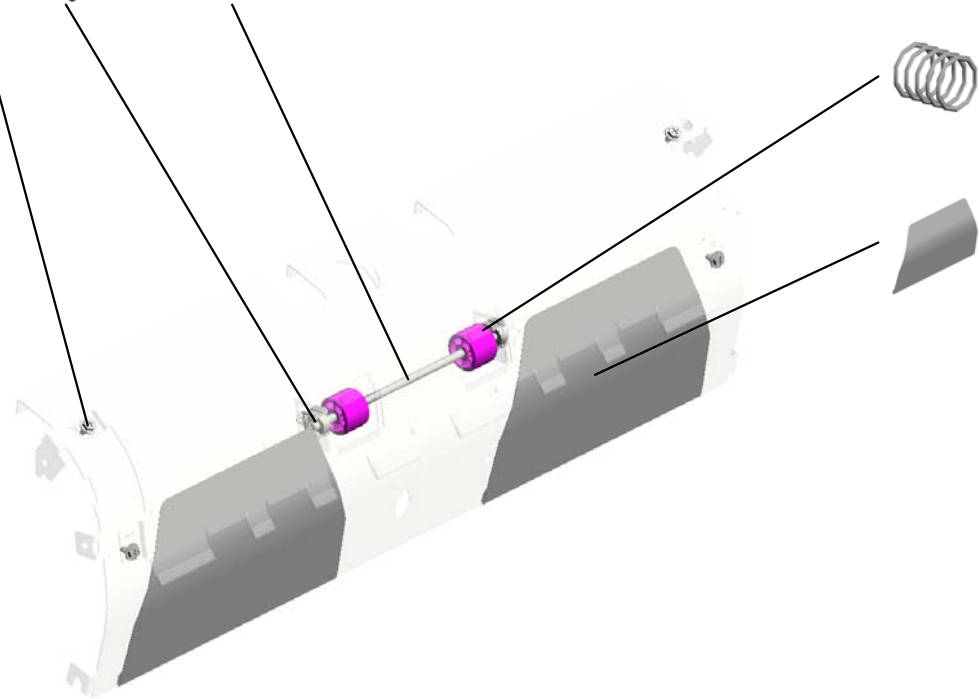
86.D1794787  
GUIDE PLATE:REVERSE EXIT:ASS'Y

9.04513006N (x4)  
TAPPING SCREW - 3X6



35.AA063674 (x2)  
SPRING - 8N

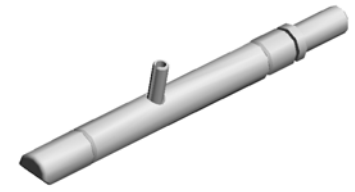
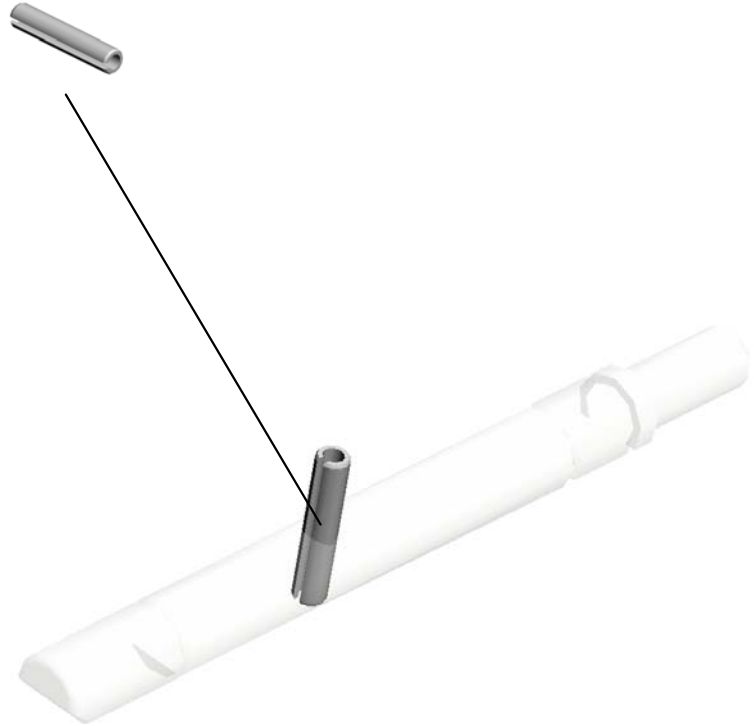
111.D1794887 (x2)  
SHEET: TRANSPORT: REVERSE EXIT: EXIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U014\_S011  
STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y

14.06230160E  
SPRING PIN - 3X16  
MM



129.D2704743  
STOPPER:GUIDE P  
LATE:EXIT:UPPER:  
SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U015.DUPLEX

U015\_S006  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S001  
D1797083  
SHAFT:MISFEED REMOVAL:  
DUPLEX

U015\_S005  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S008  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S002  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S003  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S007  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S010  
D1797120  
TRANSPORT ROLLER:REVE  
RSE:DUPLEX

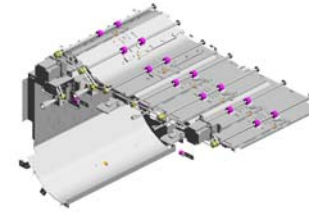
U015\_S004  
D1797085  
TRANSPORT ROLLER:DUPL  
EX

U015\_S009  
D1797083  
SHAFT:MISFEED REMOVAL:  
DUPLEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U015 DUPLEX

6.04503008N (x10) TAPPING SCREW - M3X8  
 14.08010237 HEXAGONAL BOLT :DOUBLE SCREW: M4X12  
 16.11050511 (x27) HARNESS CLAMP - LWS-0306ZC  
 5.03604010N (x6) SCREW:M4X10  
 3.03604006N (x6) SCREW - M4X6



4.03604008N (x10) SCREW - M4X8

9.04514008N (x12) TAPPING SCREW: 4X8

24.AA021034 (x2) MAGNETIC

23.A2574493 (x2) BAND

8.04513006N (x54) TAPPING SCREW - 3X6

12.07200060E (x25) RETAINING RING - M6

7.04504008N (x18) TAPPING SCREW - M4X8

2.03603006N (x2) SCREW - M3X6

1.03530100N SCREW-M3X10

19.11050723 CLAMPS:WES-0507

13.07433808 (x10) RADIAL BALL BEA RING:DIA8XDIA16X 5

11.07200040E (x2) RETAINING RING - M4

10.04543008Q (x21) TAPPING SCREW: 3X8

22.54472681 (x2) SNAP RING

18.11050692 (x5) CLAMP:LES-0503

15.11050487 (x6) HARNESS CLAMP

16.11050511 (x33) HARNESS CLAMP - LWS-0306ZC

17.11050516 (x5) CLAMP

20.11050724 (x2) CLAMPS:WES-1210

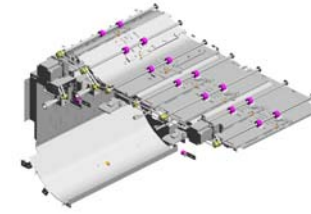
21.16072250 FERRITE CORE:K3 NF-72(N)BK0

9.04514008N (x 1) TAPPING SCREW:4X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U015 DUPLEX



- 38.AG050100 (x2) KNOB - TRANSPORT ROLLER
- 44.D0743173 (x15) TIMING PULLEY:S2M:25T
- 25.AA043293 TIMING BELT - 40S2M268G
- 40.AX040276 (x3) STEPPER MOTOR:MM56:TRANSPORT
- 35.AB030842 (x2) TIMING PULLEY:S2M:30T

- 43.D0743047 (x2) BRACKET:HOLDER:DUPLEX:ASSY

- 33.AA143811 (x4) STEPPED SCREW - M3X4

- 41.B0654935 (x2) LEVER:GUIDE PLATE:ASSY

- 27.AA043650 (x3) TIMING BELT - B60S2M290

- 26.AA043333 TIMING BELT:60S2M168

- 29.AA063674 (x8) SPRING - 8N

- 36.AF022067 (x5) GUIDE STOPPER ROLLER

- 34.AA161180 (x3) CUSHION:DC STEPPER MOTOR

- 37.AF022182 (x8) TRANSPORT ROLLER:DRIVEN:DIA17.5X2

- 39.AW010143 PHOTO REFLECTIVE SENSOR:PSR11TL1R-C

- 28.AA061173 (x7) COIL SPRING:GATE PAWL:DUPLEX:ENTRANCE

- 32.AA084059 (x16) BALL BEARING HOLDER

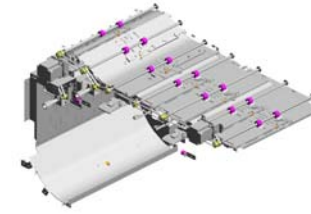
- 30.AA063675 (x8) SPRING - 5N

- 31.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6

- 42.D0742632 BRACKET:DC STEPPER MOTOR:MM56:CAM

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U015 DUPLEX



- 60.D1797084 (x2) BRACKET:MISFEED REMOVAL:DUPLEX
- 54.D1797071 (x4) SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE
- 53.D1797070 GUIDE PLATE:DUPLEX:OPEN AND CLOSE:LEFT
- 57.D1797081 BRACKET:DC STEPPER MOTOR:DUPLEX:LEFT
- 46.D1797050 GUIDE PLATE:DUPLEX:UPPER:LEFT

- 58.D1797082 BRACKET:DC STEPPER MOTOR:DUPLEX:RIGHT

- 47.D1797053 GUIDE PLATE:DUPLEX:UPPER:MIDDLE

- 56.D1797076 GUIDE PLATE:DUPLEX:LOWER

- 55.D1797075 GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT

- 48.D1797056 GUIDE PLATE:DUPLEX:UPPER:RIGHT

- 51.D1797062 GUIDE PLATE:DUPLEX:ENTRANCE:UPPER

- 50.D1797061 SHAFT:GATE PAWL:DUPLEX:ENTRANCE

- 52.D1797066 GUIDE PLATE:DUPLEX:ENTRANCE:LOWER

- 49.D1797060 (x7) GATE PAWL:DUPL EX:ENTRANCE

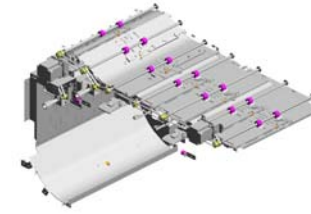
- 66.D1797116 GUIDE PLATE:REVERSE:DUPLEX:DRIVEN

- 63.D1797098 BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN
- 62.D1797096 BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN
- 64.D1797102 GUIDE PLATE:REVERSE:DRIVING SUB-UNIT:REVERSE:LOWER
- 65.D1797114 GUIDE PLATE:REVERSE:DRIVING SUB-UNIT:REVERSE:UPPER
- 45.D1797023 GUIDE PLATE:REVERSE:DRIVING SUB-UNIT:REVERSE:UPPER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U015 DUPLEX

74.D6844142 (x4) TIMING BELT:60S2 M174  
 75.G1784808 (x5) BRACKET:PRESSURE:ROLLER  
 69.D1797131 BRACKET:ROLLER :PEEN  
 73.D5163823 TIMING BELT:60S2 M146



71.D2704933 (x2) GUIDE PLATE LEVER HOOK



79.G1784916 (x4) SCREW:ROUND POINT



80.G1787618 (x2) PLATE:FIX:BAND



76.G1784817 (x10) SPRING:PRESSURE:ROLLER:DUPLEX



81.GW010007 (x8) PHOTO REFLECTION SENSOR:EXIT



67.D1797118 GUIDE PLATE:REVERSE:DUPLEX:LEFT



72.D2707103 DRUM STAY:RECEIVING SUB-UNIT:REVERSE

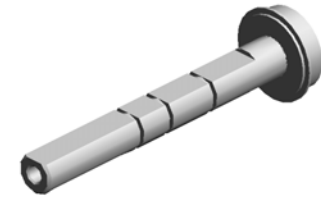
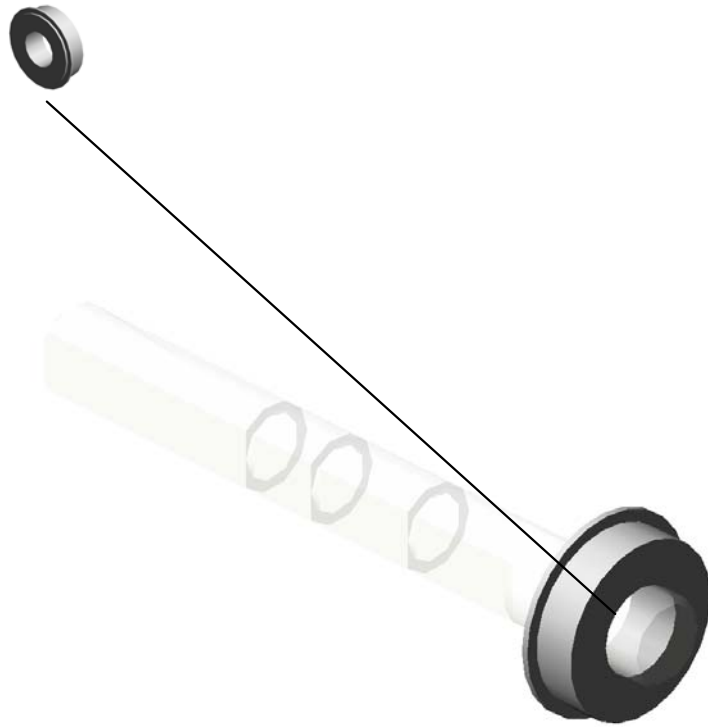


78.G1784895 (x4) SHEET:DUPLEX:SPRING PLATE  
 77.G1784890 (x4) SPRING PLATE:DUPLEX:GUIDE:LOWER  
 70.D2416290 LED:RED



U015\_S001  
SHAFT:MISFEED REMOVAL:DUPLEX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

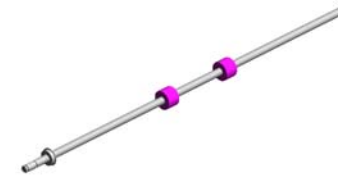
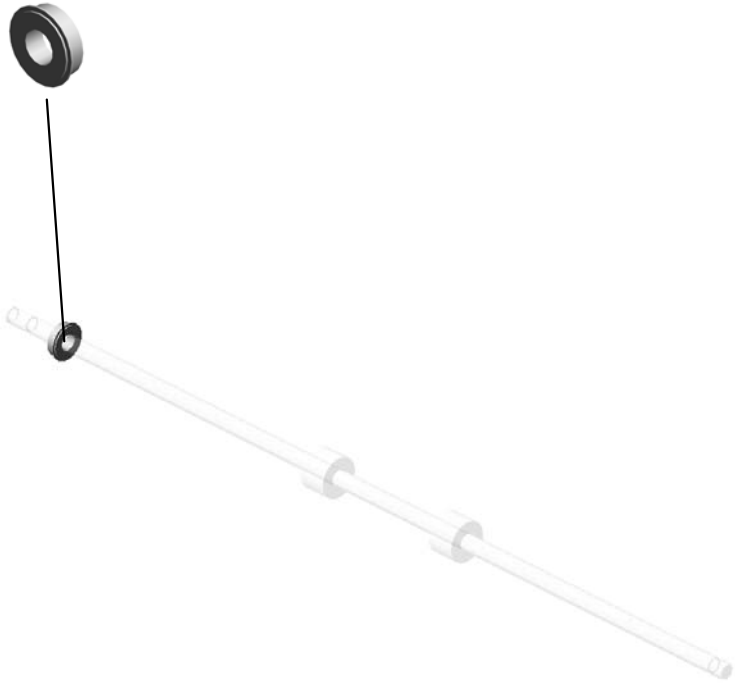


59.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S002  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

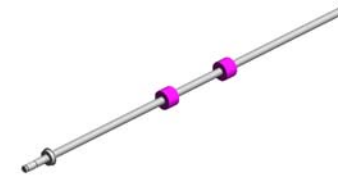


61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S003  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

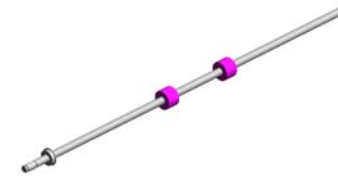


61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S004  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

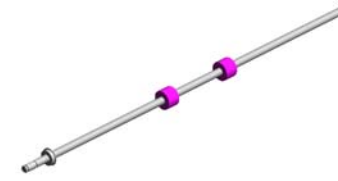


61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S005  
TRANSPORT ROLLER:DUPLX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



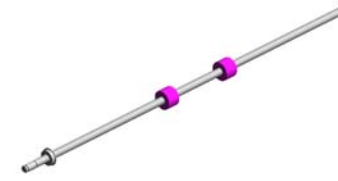
61.D1797085  
TRANSPORT ROLL  
ER:DUPLX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S006  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

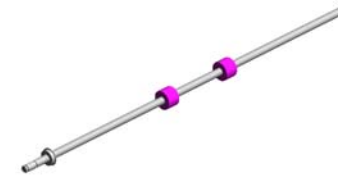


61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S007  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

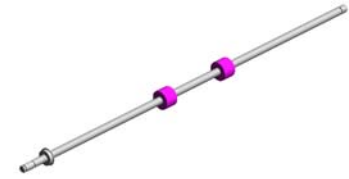
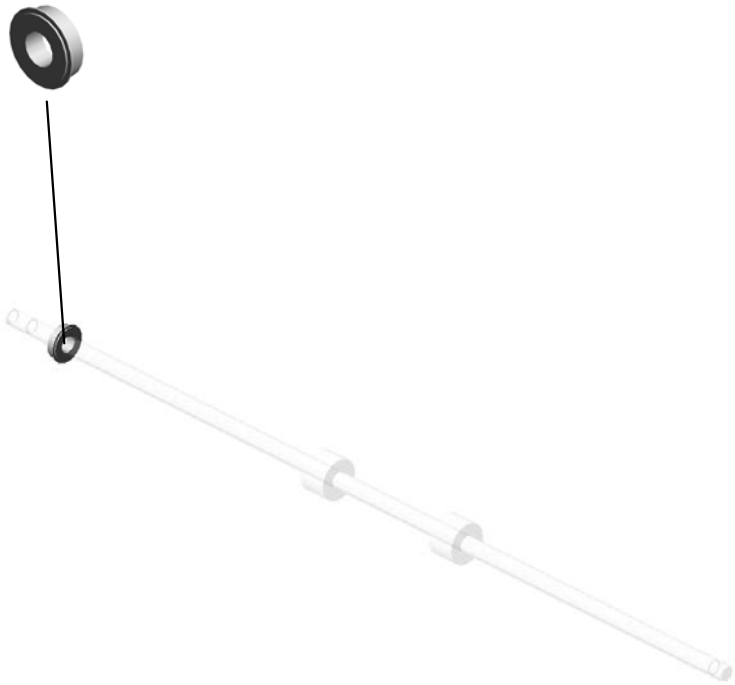


61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S008  
TRANSPORT ROLLER:DUPLIX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5



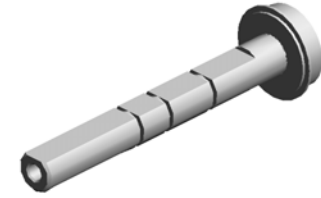
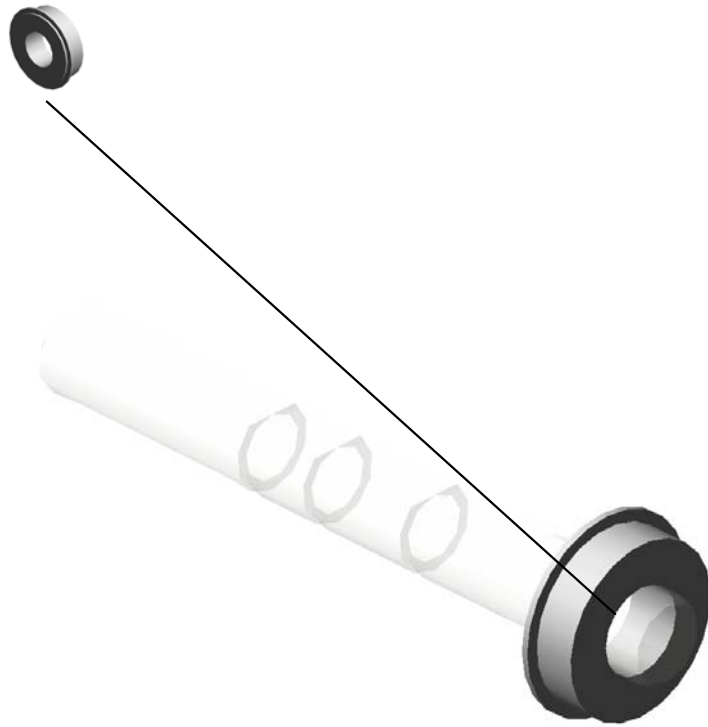
61.D1797085  
TRANSPORT ROLL  
ER:DUPLIX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S009

SHAFT:MISFEED REMOVAL:DUPLEX

13.07433808  
RADIAL BALL BEA  
RING: DIA8XDIA16X  
5

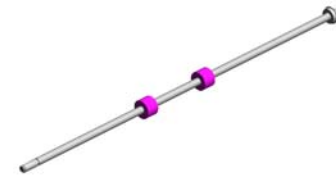
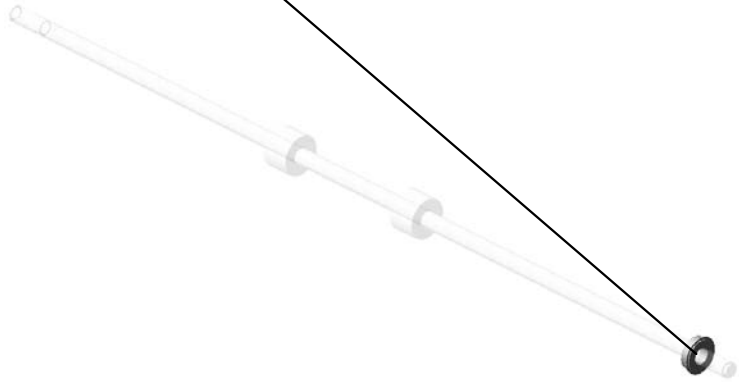


59.D1797083  
SHAFT:MISFEED R  
EMOVAL:DUPLEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U015\_S010  
TRANSPORT ROLLER:REVERSE:DUPLEX

13.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



68.D1797120  
TRANSPORT ROLL  
ER:REVERSE:DUP  
LEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U016.MAIN DRIVE

U016\_S002  
D1791254  
SHAFT:DRIVE:DEVELOPME  
T ROLLER:ASS'Y

U016\_S005  
D1791289  
GEAR:PULLEY:DRUM:113Z/3  
7T

U016\_S004  
D1791288  
GEAR:IDLER:CLEANER:49Z/  
33Z

U016\_S006  
D1791290  
GEAR:IDLER:TRANSPORT S  
CREW:65Z/53Z

U016\_S003  
D1791262  
SHAFT:DRIVE:CLEANER:ASS  
'Y

U016\_S008  
D1791300  
DRIVE UNIT:FUSING:ASS'Y

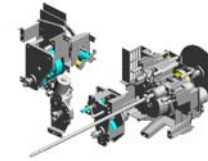
U016\_S001  
D1791220  
DRUM SHAFT:DRIVE:ASS'Y

U016\_S007  
D1791391  
MECHANICAL DRIVE SECTIO  
N:TRANSFER:SECOND:ASS'  
Y

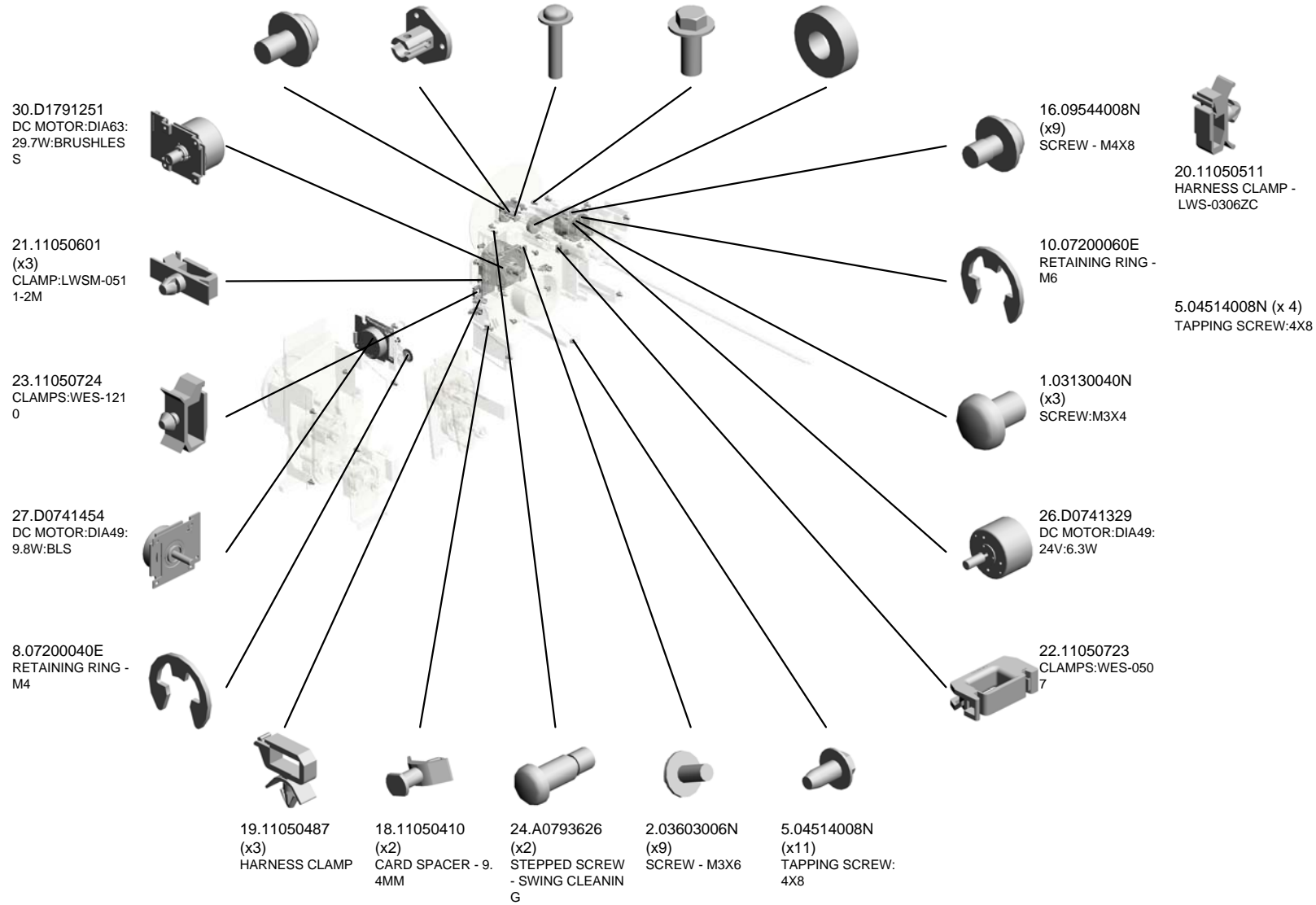
U016\_S009  
D2701317  
DRIVE SUB-UNIT:ON-OFF:PR  
ESSURE ROLLER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U016 MAIN DRIVE

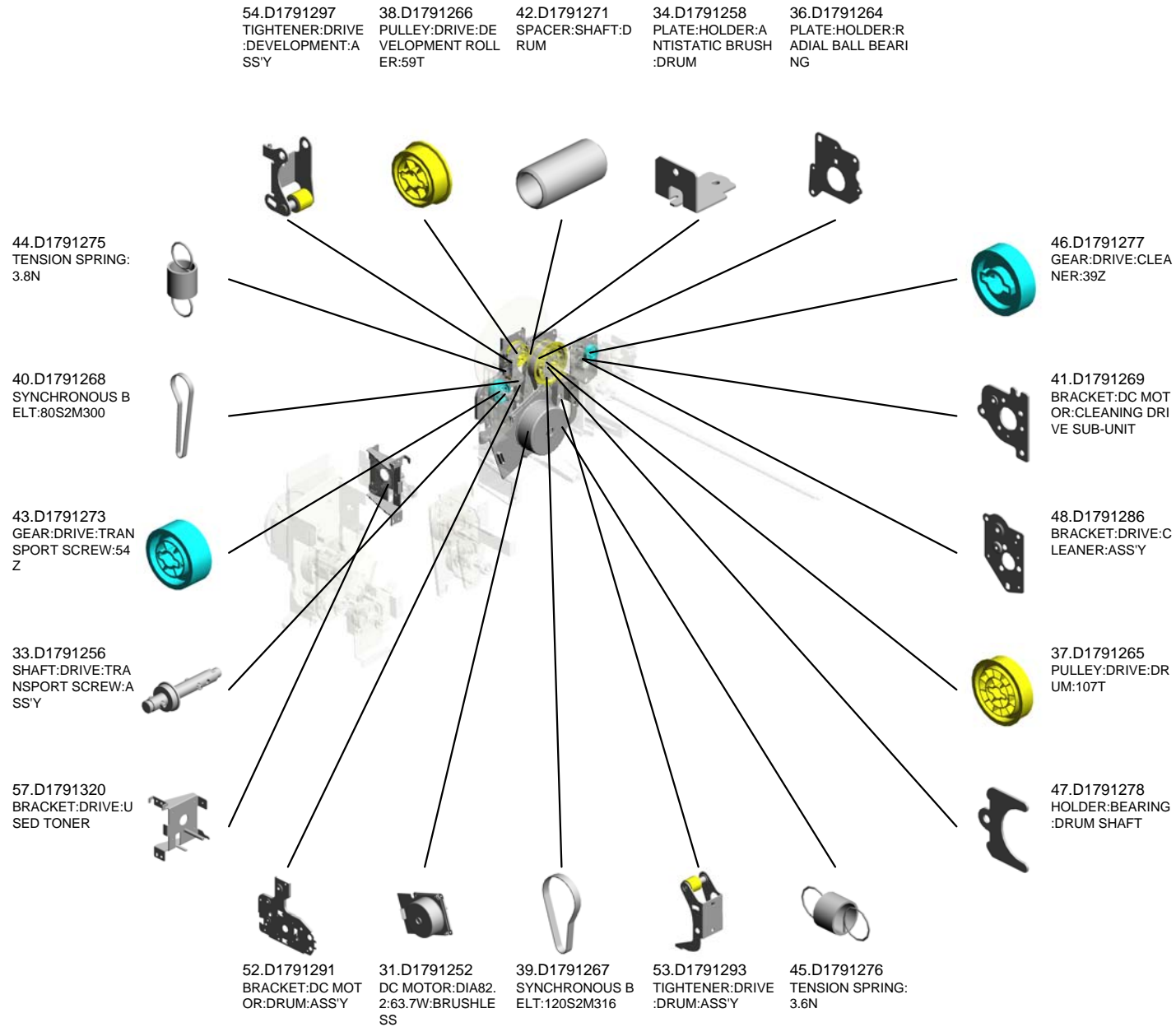
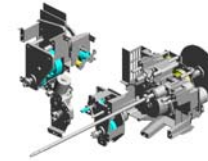


- 17.09545010N SCREW:POLISHED ROUND/SPRING:MS 5X10
- 25.B2341118 FLY WHEEL FLANGE
- 15.09514020N SCREW - M4X20
- 4.03604008N (x22) SCREW - M4X8
- 12.07403012 BALL BEARING - 1 2X28X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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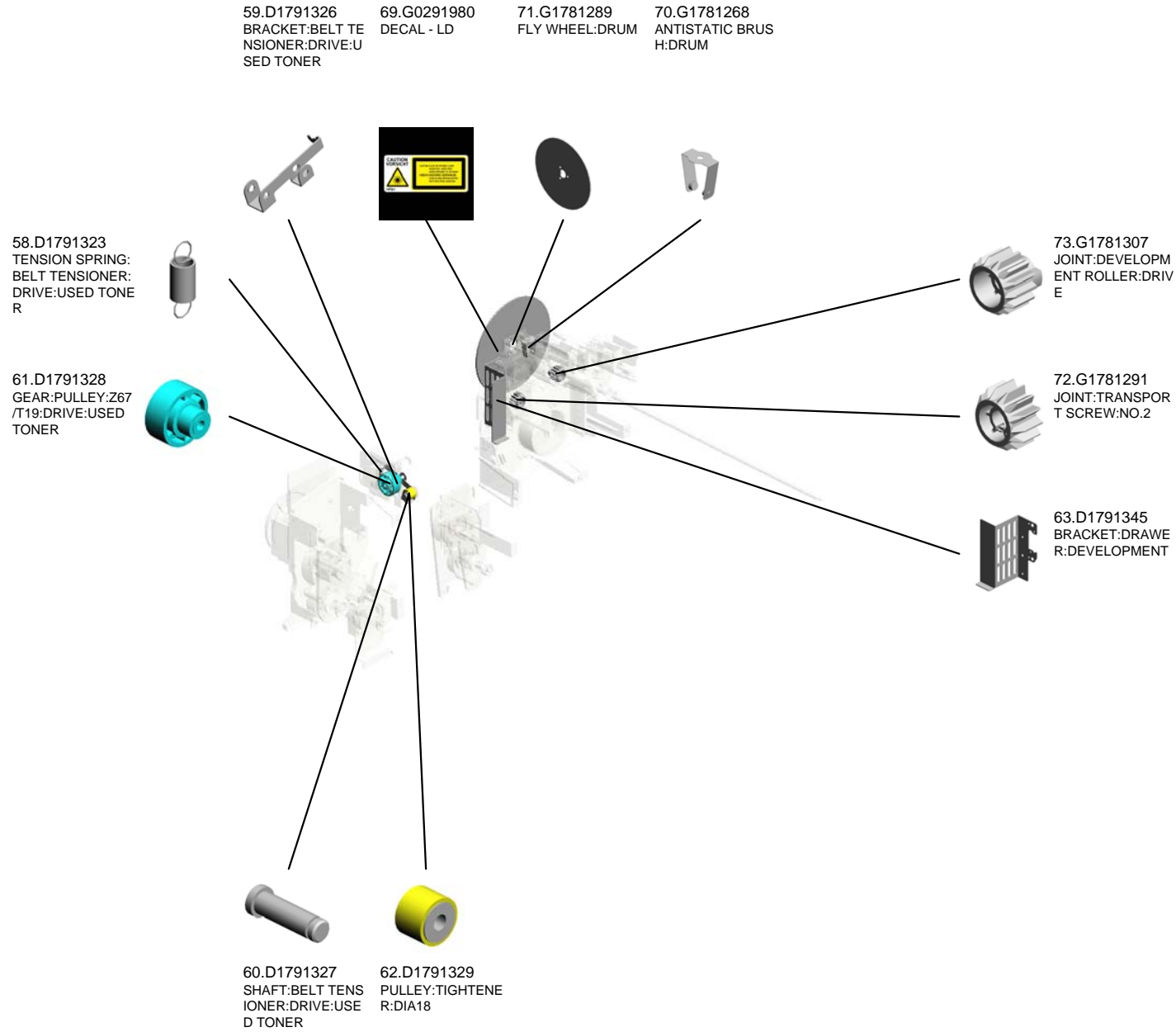
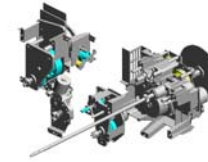
# U016 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U016 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U016\_S001  
DRUM SHAFT:DRIVE:ASS'Y

12.07403012  
BALL BEARING - 1  
2X28X8

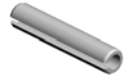


29.D1791220  
DRUM SHAFT:DRIVE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U016\_S002  
SHAFT:DRIVE:DEVELOPMENT ROLLER:ASS'Y

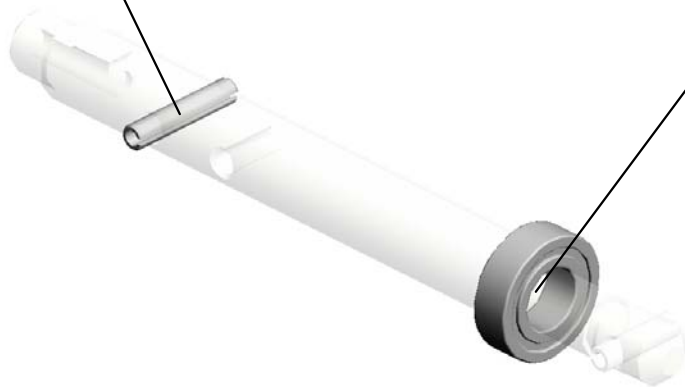
7.06230160E  
SPRING PIN - 3X16  
MM



32.D1791254  
SHAFT:DRIVE:DEV  
ELOPMENT ROLLE  
R:ASS'Y



13.07403808  
BALL BEARING - 8  
X16X5MM



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U016\_S003  
SHAFT:DRIVE:CLEANER:ASS'Y

13.07403808  
BALL BEARING - 8  
X16X5MM

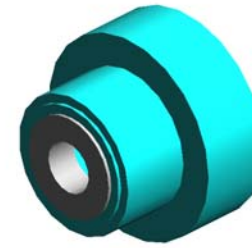
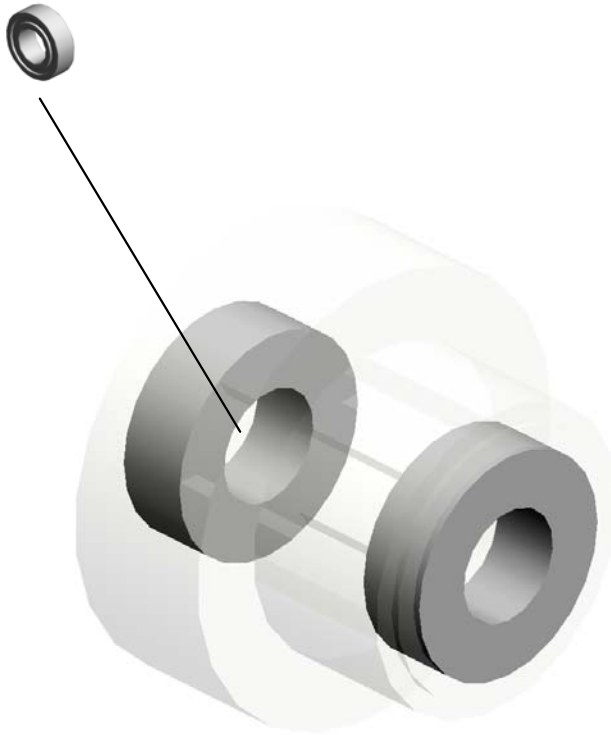


35.D1791262  
SHAFT:DRIVE:CLE  
ANER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U016\_S004  
GEAR:IDLER:CLEANER:49Z/33Z

13.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM

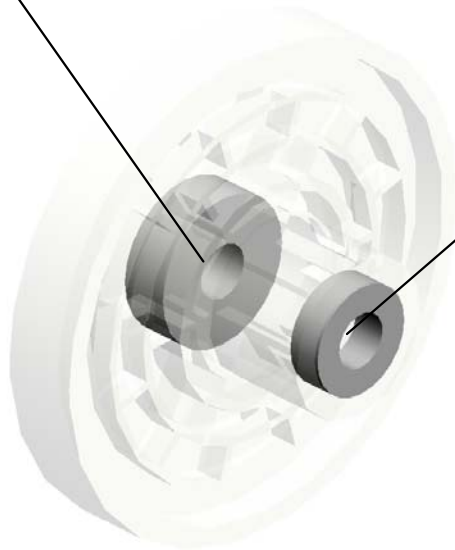


49.D1791288  
GEAR:IDLER:CLEA  
NER:49Z/33Z

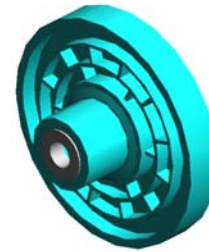
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U016\_S005  
GEAR:PULLEY:DRUM:113Z/37T

11.07403008  
BALL BEARING - 8  
X22X7



13.07403808  
BALL BEARING - 8  
X16X5MM

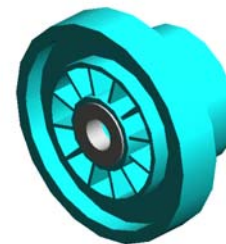


50.D1791289  
GEAR:PULLEY:DR  
UM:113Z/37T

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016\_S006  
GEAR:IDLER:TRANSPORT SCREW:65Z/53Z

13.07403808  
(x2)  
BALL BEARING - 8  
X16X5MM

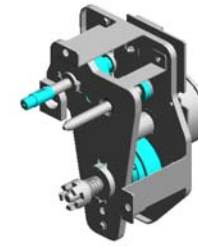


51.D1791290  
GEAR:IDLER:TRAN  
SPORT SCREW:65  
Z/53Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

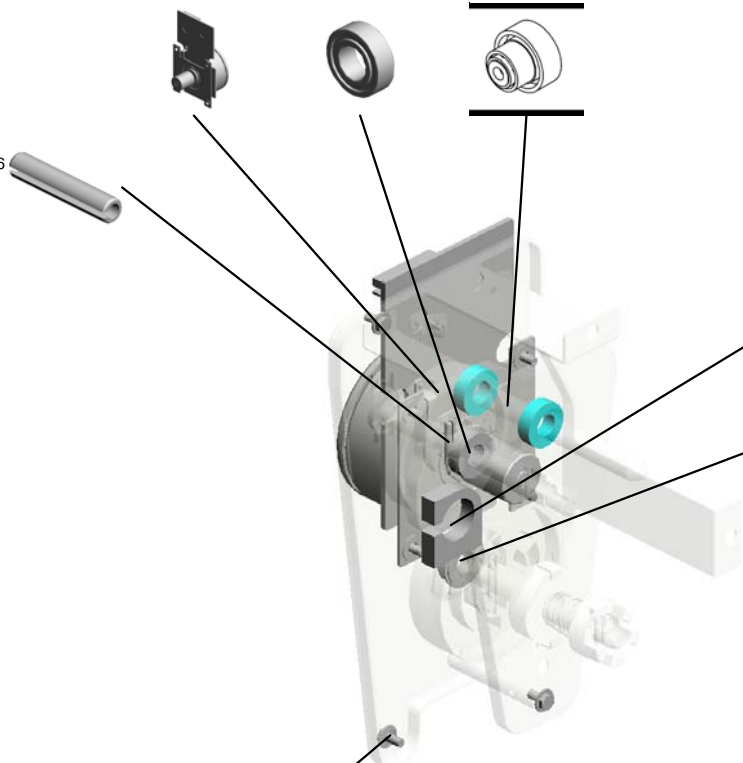
U016\_S007  
 MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

64.D1791370 DC MOTOR:40W:B RUSHLESS  
 13.07403808 BALL BEARING - 8 X16X5MM  
 65.D1791375 GEAR:IDLER:BELT CLEANING



66.D1791391  
 MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y

7.06230160E  
 SPRING PIN - 3X16  
 MM



67.D1796411  
 SEAL:TONER OUT  
 LET SUB-UNIT

14.07433808  
 RADIAL BALL BEA  
 RING:DIA8XDIA16X  
 5

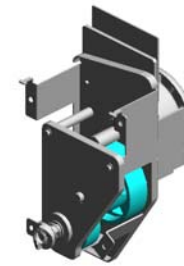
2.03603006N  
 (x7)  
 SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

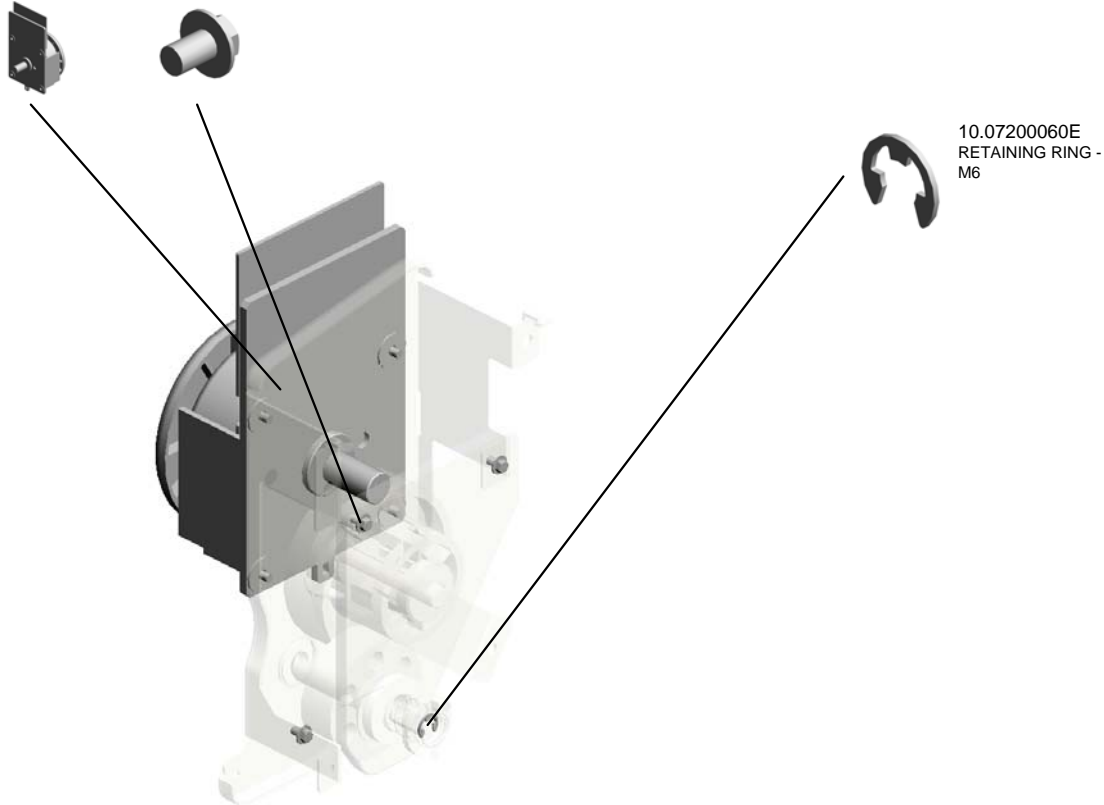


U016\_S008  
DRIVE UNIT:FUSING:ASS'Y

56.D1791309 3.03604006N  
DC BRUSHLESS M (x7)  
OTOR:58W:DRIVE: SCREW - M4X6  
FUSING UNIT



55.D1791300  
DRIVE UNIT:FUSIN  
G:ASS'Y



10.07200060E  
RETAINING RING -  
M6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

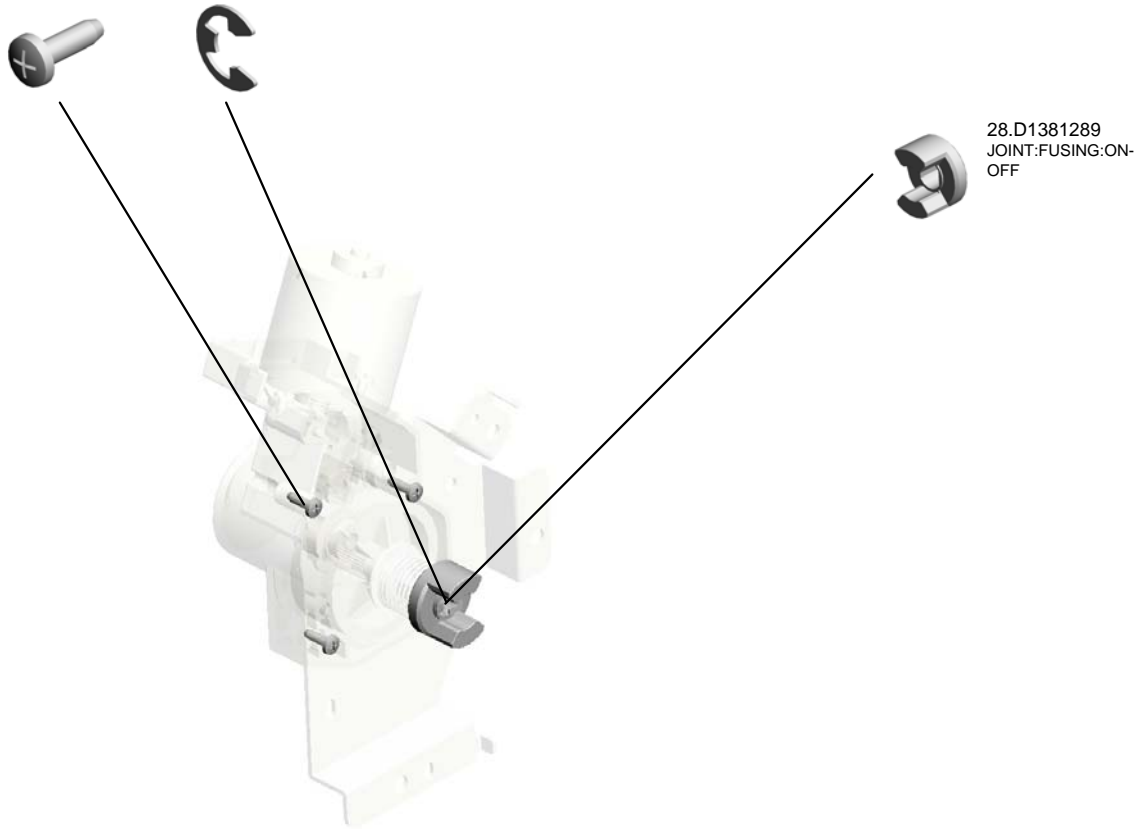
U016\_S009  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER

6.04523010N  
(x4)  
BINDING SELF-TAPPING SCREW:3X  
10

9.07200050E  
RETAINING RING -  
M5



68.D2701317  
DRIVE SUB-UNIT:O  
N-OFF:PRESSURE  
ROLLER

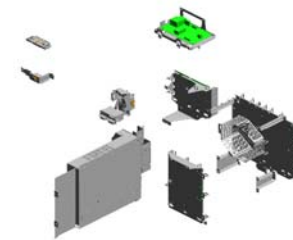


28.D1381289  
JOINT:FUSING:ON-  
OFF

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U017 ELECTRICAL

- 14.11050410 (x8) CARD SPACER - 9.4MM
- 7.04514008N (x30) TAPPING SCREW: 4X8
- 15.11050487 (x10) HARNESS CLAMP
- 13.09543025N (x4) SCREW:POLISHED ROUND/SPRING:M 3X25
- 1.03140120N (x4) SCREW - M4X12



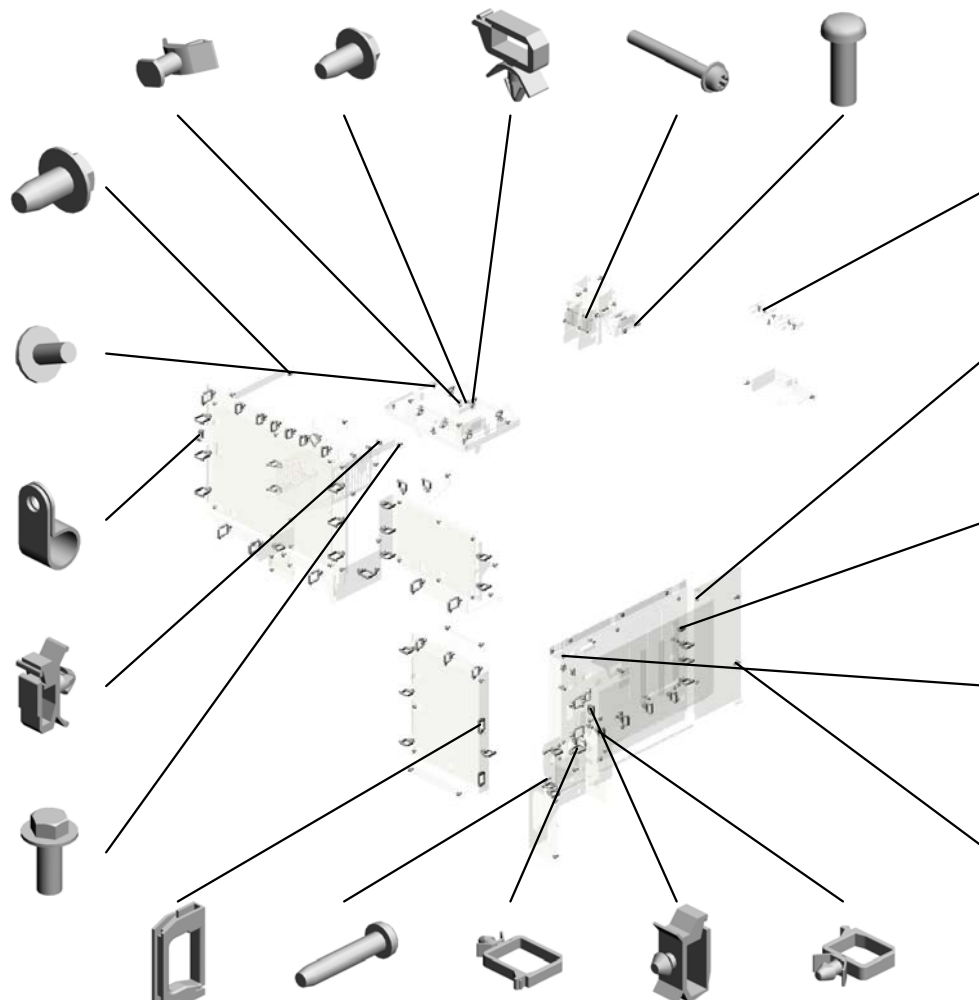
9.04544008Q (x5) TAPPING SCREW - M4X8

2.03603006N (x23) SCREW - M3X6

20.11050529 NYLON CLAMP-EM T-3N

18.11050511 (x3) HARNESS CLAMP - LWS-0306ZC

4.03604008N SCREW - M4X8



6.04503008N (x3) TAPPING SCREW - M3X8

8.04543006Q (x21) TAPPING SCREW - M3X6

19.11050516 (x3) CLAMP

12.09543008N (x6) SCREW - M3X8

3.03604006N (x4) SCREW - M4X6

11.08010234 SCREW WITH WASHER:SMALL ROUND WITH SPRING WASHER:M5X8

15.11050487 (x3) HARNESS CLAMP

17.11050490 HARNESS CLAMP - IWS-2218

19.11050516 (x6) CLAMP

7.04514008N (x 7) TAPPING SCREW:4X8  
8.04543006Q (x 2) TAPPING SCREW - M3X6  
10.07040050N (x 1) WASHER:DIA5

22.11050725 (x2) CLAMPS:WES-1117

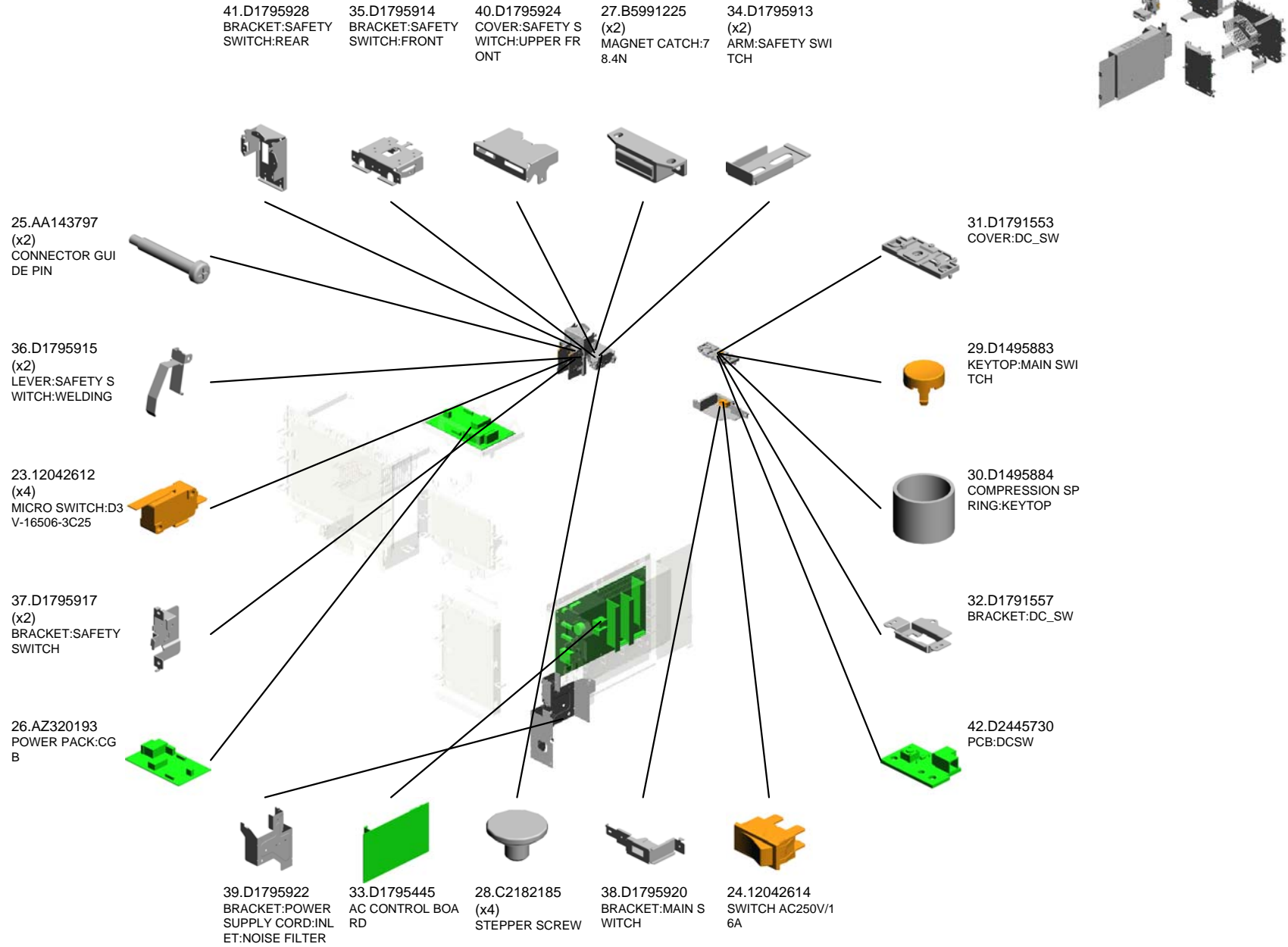
5.04340200N (x2) PAN SELF-TAPPING SCREW:4X20

17.11050490 (x17) HARNESS CLAMP - IWS-2218

21.11050724 (x1) CLAMPS:WES-1210

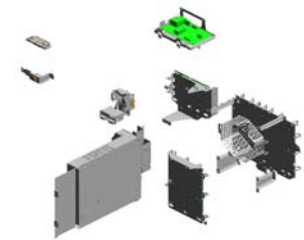
16.11050489 (x31) HARNESS CLAMP - LWS 1316

# U017 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U017 ELECTRICAL



43.D2705406  
PCB:IOB

46.M2055332  
PCB:SDCB

44.D2705415  
PCB:EDRB

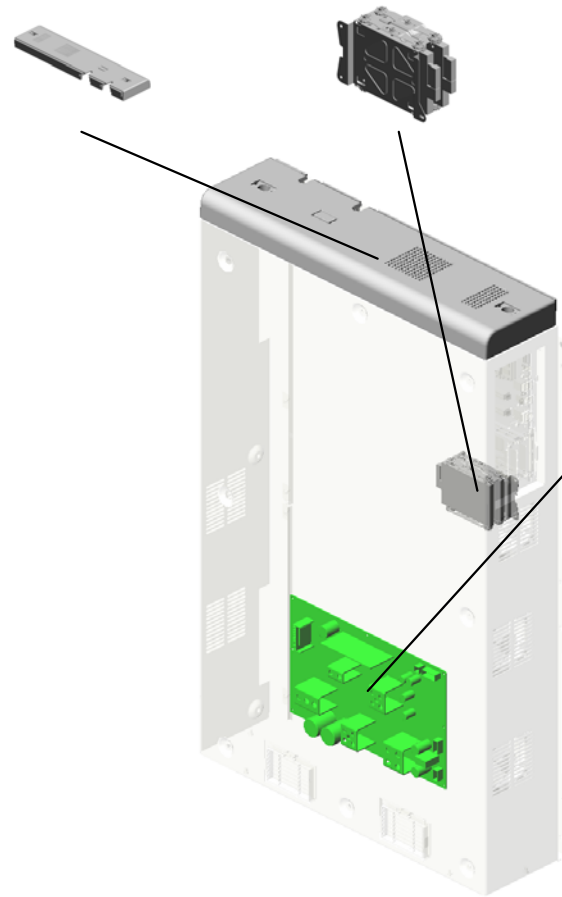
45.D2705427  
PCB:RYB

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	<b>U017</b>	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------	------

# U018.CONTROLLER

U018\_S001  
D1795089  
COVER:C/T BOX:UPPER:ASS  
Y

U018\_S003  
D1795059  
HDD:ASS'Y



U018\_S002  
AZ240309  
POWER SUPPLY UNIT:ECO:  
456.4W

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U018 CONTROLLER

7.11050489 (x18) HARNESS CLAMP - LWS 1316  
 12.14077899 EEPROM:BR24T25 6-W  
 25.D1365709 PCB:EX3\_DDR3-DI MM:RC-A:2GB:ASS'Y  
 24.D0895887 (x2) PANEL:INTERFAC E  
 16.B0706849 GUIDE:POSITIONI NG



8.11050511 HARNESS CLAMP - LWS-0306ZC



17.B2591106 FAN MOTOR:MM80 :DC24V 3.6W



19.D0741250 (x2) ARM:HINGE:C/T B OX



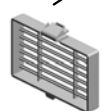
4.04543030Q (x16) TAPPING SCREW: ROUND POINT:3X3 0



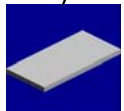
5.04544008Q (x11) TAPPING SCREW - M4X8



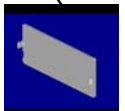
21.D0746974 (x2) CAP:LOUVER:MM9 0



22.D0746975 (x2) FILTER:POWER S UPPLY UNIT:MM90



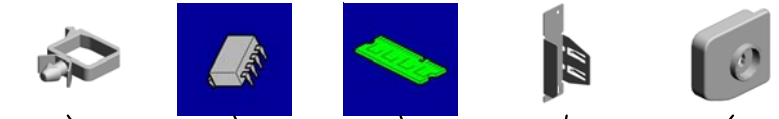
23.D0747752 (x2) CAP:COVER:TONE R SUPPLY



14.AZ240311 POWER SUPPLY U NIT:FW:446.4W



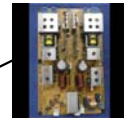
1.03604006N (x4) SCREW - M4X6



18.D0145973 COVER:SD-CARD



15.AZ250066 POWER SUPPLY U NIT:864W



3.04543006Q (x90) TAPPING SCREW - M3X6



9.11050516 (x5) CLAMP



20.D0741255 SEPARATION PLA TE:DUCT



7.11050489 (x19) HARNESS CLAMP - LWS 1316



9.11050516 (x23) CLAMP



10.11050529 NYLON CLAMP-EM T-3N



11.11050724 CLAMPS:WES-121 0



2.04514008N (x18) TAPPING SCREW:4X8  
 3.04543006Q (x20) TAPPING SCREW - M3X6  
 5.04544008Q (x 1) TAPPING SCREW - M4X8

# U018 CONTROLLER

30.D1795725 PCB:IMAGE PROC  
ESSING UNIT  
44.M0AA5714 (M0AA):SERVICE P  
ARTS:PCB:CTL:AS  
SY  
45.M0AA5715 (M0AB):SERVICE P  
ARTS:PCB:CTL:AS  
SY  
26.D1495776 COVER:USB:SMAL  
L



31.D1795956  
COVER:PCB:C/T B  
OX



29.D1795440  
PCB:CNB



43.M0AA5401  
PCB:BCU:ASSY



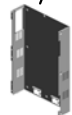
42.GX640024  
(x7)  
FAN MOTOR - DC 3  
.12W



33.D1795964  
COVER:C/T BOX:L  
OWER



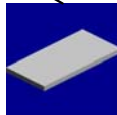
32.D1795961  
COVER:C/T BOX



38.D2705960  
COVER:POWER S  
UPPLY UNIT:C/T B  
OX



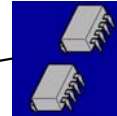
39.D2705975  
(x2)  
FILTER:COVER:C/T  
BOX



40.G1335793  
RAIL:RIGHT



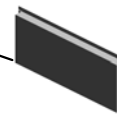
46.M0AA9590  
NVRAM



41.G1335794  
RAIL:LEFT



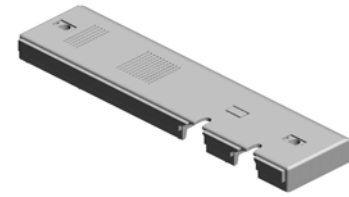
37.D2701787  
DUCT:POWER SU  
PLY UNIT:PAPER  
FEED:COOLING



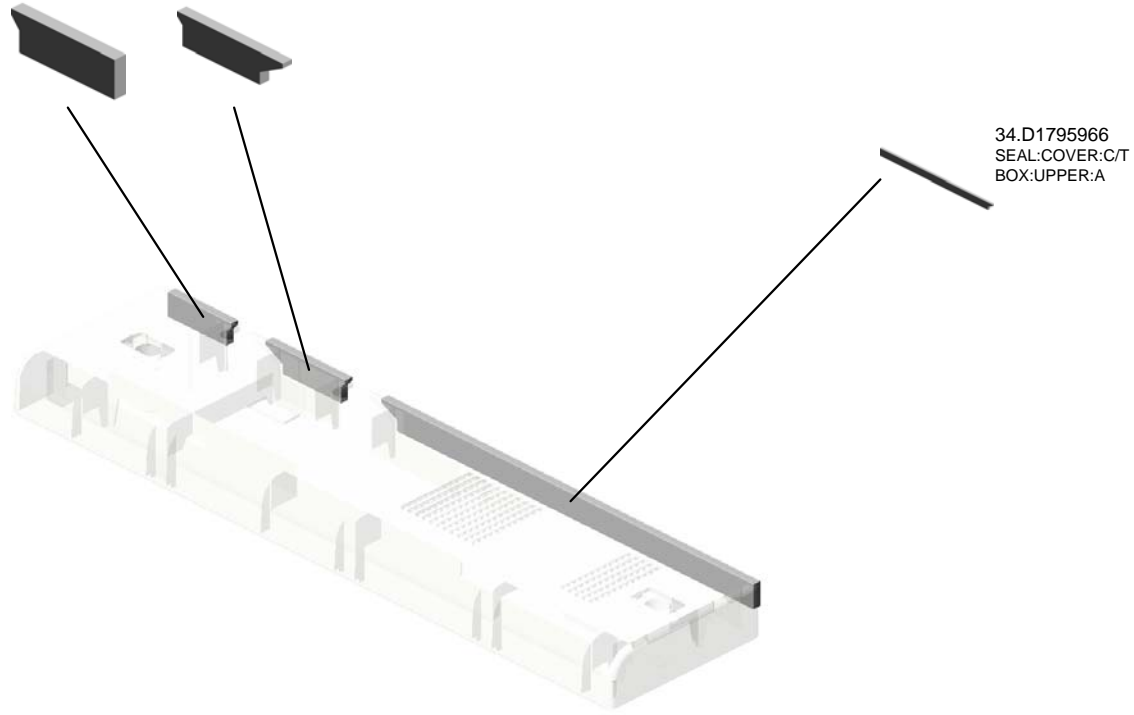


U018\_S001  
COVER:C/T BOX:UPPER:ASS'Y

36.D1795973    35.D1795967  
SEAL:COVER:C/T    SEAL:COVER:C/T  
BOX:UPPER:C        BOX:UPPER:B

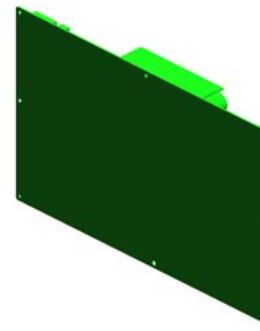


28.D1795089  
COVER:C/T BOX:U  
PPER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U018\_S002  
POWER SUPPLY UNIT:ECO:456.4W



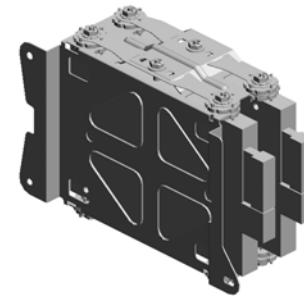
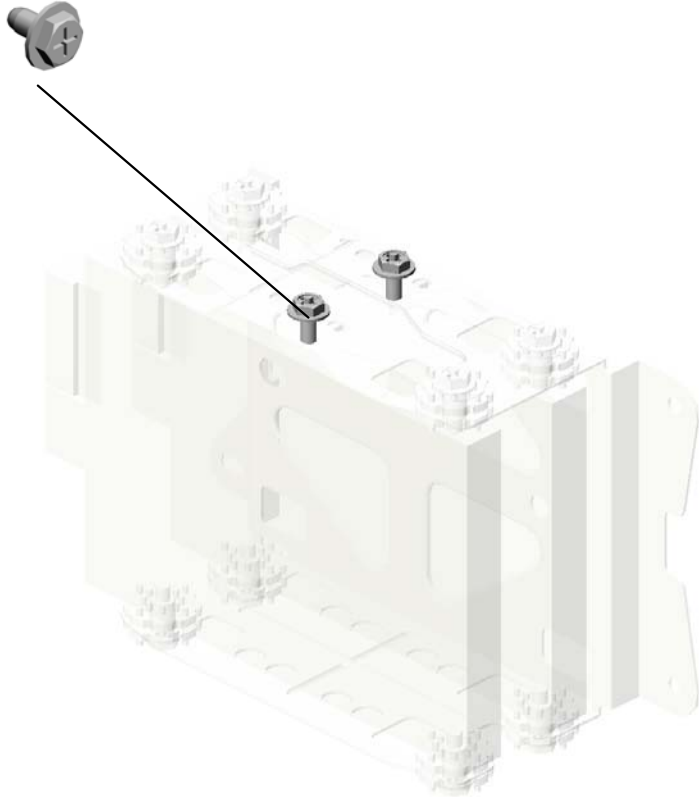
13.AZ240309  
POWER SUPPLY U  
NIT:ECO:456.4W

6.09543008N (x 2)  
SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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U018\_S003  
HDD:ASS'Y

3.04543006Q  
(x2)  
TAPPING SCREW -  
M3X6



27.D1795059  
HDD:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U019.AIR COOLING

U019\_S001  
D1796836  
DUCT:CHARGE CORONA:CO  
NNECTING:LOWER:ASS'Y

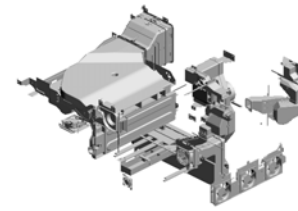
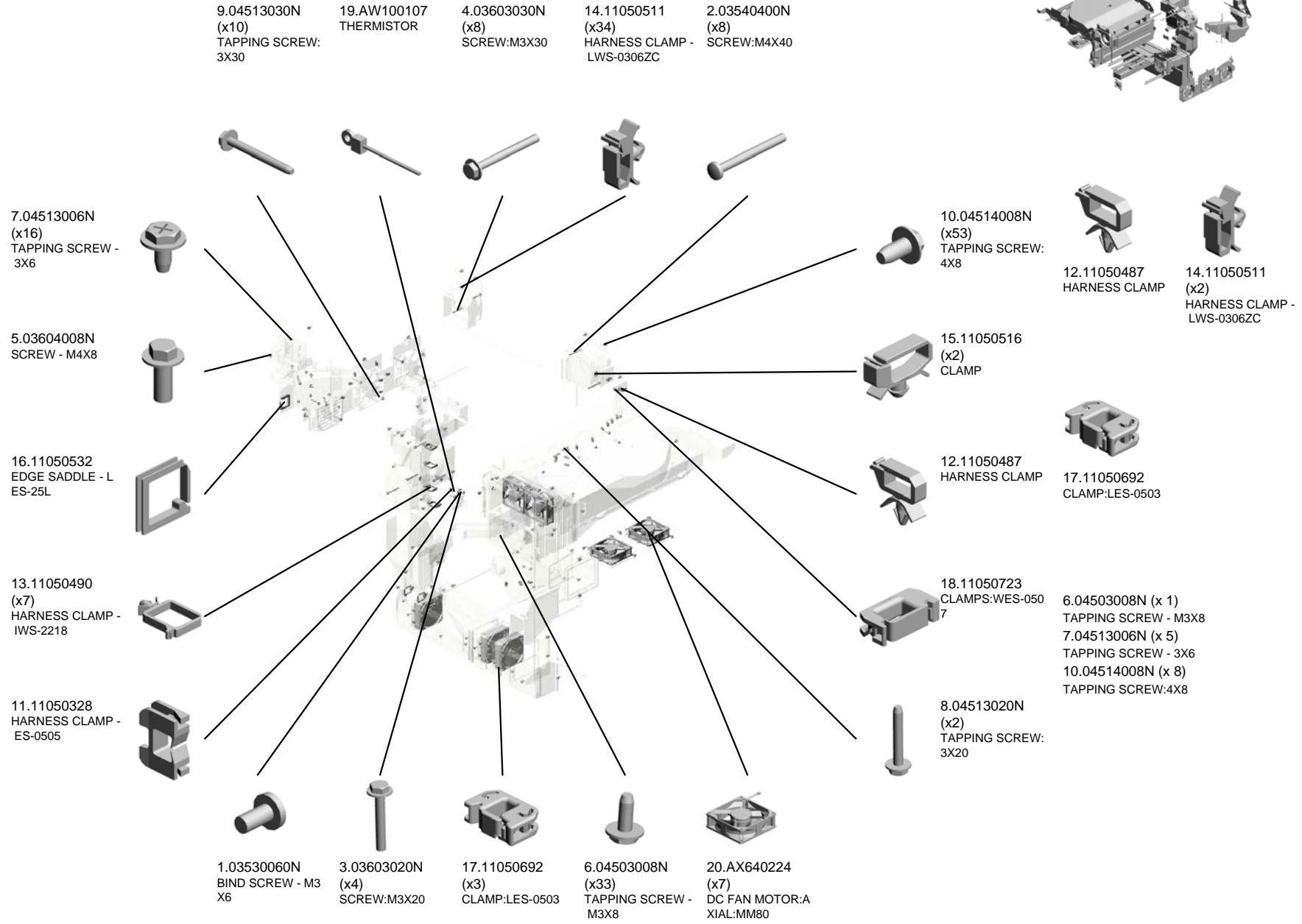
U019\_S002  
D1806811  
DUCT:FLAT CONVEYER BEL  
T:EXHAUST:CONNECTING:A  
SS'Y

U019\_S004  
D1796963  
BRACKET:HEAT SHIELD:BEL  
T CLEANING:ASS'Y

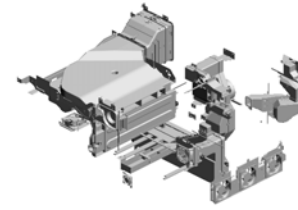
U019\_S003  
D1796987  
DUCT:HEAT PIPE:ENTRANC  
E:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
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# U019 AIR COOLING



# U019 AIR COOLING



- 35.D1796842 FILTER:CHARGE CORONA:VACUUM
- 31.D1796835 EXTERIOR:LOUVER:CHARGE CORONA
- 39.D1796847 DUCT:CHARGE CORONA:VACUUM:MAIN:RIGHT
- 40.D1796848 DUCT:CHARGE CORONA:VACUUM:MAIN:LEFT
- 41.D1796849 SEAL:DUCT:CHARGE CORONA:VACUUM:MAIN

33.D1796840  
BRACKET:DUCT:CHARGE CORONA:VACUUM:UPPER



34.D1796841  
DUCT:CHARGE CORONA:VACUUM:CONNECTING:UPPER



38.D1796846  
DUCT:CHARGE CORONA:VACUUM:LOWER LEFT



37.D1796845  
DUCT:CHARGE CORONA:VACUUM:LOWER RIGHT



36.D1796844  
BRACKET:DUCT:CHARGE CORONA:VACUUM



22.AX650056  
(x3)  
DC FAN MOTOR:AXIAL:MM92



30.D1796834  
SEAL:DUCT:DEVELOPMENT:EXHAUST:REAR RIGHT



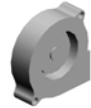
29.D1796832  
DUCT:DEVELOPMENT:EXHAUST:REAR



28.D1796831  
DUCT:DEVELOPMENT:EXHAUST:FRONT



21.AX640330  
FAN:SIROCCO:DIA51



27.D1796822  
BRACKET:FAN:DEVELOPMENT:COOLING:FRONT



26.D1796821  
DUCT:DEVELOPMENT:VACUUM:FRONT



23.AX660015  
(x4)  
DC FAN MOTOR:SIROCCO:DC24V:PWM



25.D1791786  
(x2)  
BRACKET:INNER COVER



24.D1364233  
(x16)  
STEPPED SCREW: DIA5:M3X3.8



# U019 AIR COOLING

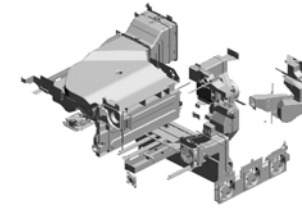
43.D1796860  
DUCT:DEVELOPM  
ENT:TONER:UPPE  
R:ASSY

50.D1796897  
BRACKET:FAN:OP  
TICAL WRITING U  
NIT:COOLING

51.D1796898  
SEAL:DUCT:OPTIC  
AL WRITING UNIT:  
VACUUM

**52.D1796909**  
(x2)  
**FILTER:DUCT:MAI  
N:REAR**

53.D1796910  
(x2)  
SEAL:DUCT:LARG  
E



59.D1796942  
BRACKET:FAN:SID  
E

60.D1796943  
GUARD:FAN:SIDE:  
VACUUM

42.D1796858  
BRACKET:DUCT:C  
HARGE:EXHAUST:  
UPPER

44.D1796864  
DUCT:DEVELOPM  
ENT:TONER:ASSY

45.D1796873  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:UPPER

47.D1796875  
(x2)  
BRACKET:DUCT:F  
LAT CONVEYER B  
ELT:EXHAUST

**48.D1796889**  
(x2)  
**FILTER:MAIN:EXH  
AUST:RIGHT**

54.D1796918  
SEAL:EXTERIOR:R  
EAR:UPPER

55.D1796927  
DUCT:HEAT PIPE:  
EXHAUST

49.D1796893  
BRACKET:DUCT:M  
AIN:EXHAUST:LO  
WER

56.D1796932  
DUCT:HEAT SHIEL  
D:FUSING:UPPER

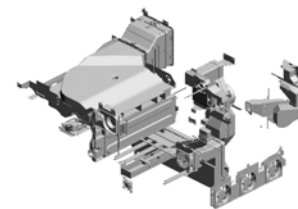
57.D1796934  
DUCT:HEAT SHIEL  
D:FUSING:LOWER

46.D1796874  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:LOWER

61.D1796946  
DUCT:EXHAUST:P  
APER EXIT SUB-U  
NIT:A

58.D1796940  
(x2)  
BRACKET:FAN:EXI  
T:MIDDLE

# U019 AIR COOLING



72.D1796977  
GUARD:FAN:OPTI  
CAL WRITING UNI  
T

62.D1796947  
BRACKET:DUCT:E  
XHAUST:PAPER E  
XIT SUB-UNIT:LEF  
T

65.D1796954  
BRACKET:DUCT:E  
XHAUST:PAPER E  
XIT SUB-UNIT:RIG  
HT

69.D1796970  
DUCT:THERMOPI  
L E

71.D1796972  
DUCT:THERMOPI  
L E:ENTRANCE:ASS'  
Y

80.D1796999  
(x3)  
FILTER:SPONGE:S  
IDE:VACUUM

79.D1796995  
BRACKET:FAN:TR  
ANSFER/SEPARAT  
ION UNIT:COOLIN  
G:REAR

82.D1806812  
SEAL:DUCT:FAN:M  
M97

63.D1796948  
PLATE:DUCT:EXH  
AUST:A:ASS'Y

66.D1796955  
PLATE:DUCT:EXH  
AUST:B:ASS'Y

78.D1796989  
(x2)  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE

83.D1806818  
OZONE FILTER:MA  
IN:EXHAUST:RIG  
HT

76.D1796985  
DUCT:HEAT PIPE:  
EXIT:MIDDLE

75.D1796984  
DUCT:HEAT PIPE:  
EXIT

74.D1796981  
BRACKET:DUCT:H  
EAT PIPE:EXIT:AS  
S'Y

70.D1796971  
SEAL:DUCT:THER  
MOPILE:ENTRANC  
E:LOWER

84.D1806821  
BASE:HEAT SHIEL  
D:FUSING SUB-UNI  
T:SUB-ASS'Y

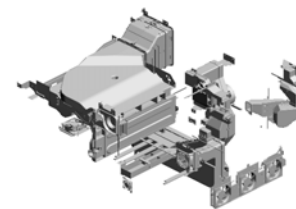
85.D1806822  
SEAL:DUCT:HEAT  
SHIELD:FUSING:A

64.D1796953  
DUCT:EXHAUST:P  
APER EXIT SUB-U  
NIT:B

73.D1796978  
SEAL:EXTERIOR:R  
EAR:SMALL



# U019 AIR COOLING



- 90.D2706853 DUCT:CHARGE CO  
RONA:EXHAUST:M  
IDDLE:REAR
- 91.D2706854 DUCT:CHARGE CO  
RONA:EXHAUST:M  
IDDLE:FRONT
- 100.D2706910 SEAL:DUCT:CHAR  
GE CORONA:EXHA  
UST:MIDDLE
- 87.D2706806 SEAL:DUCT:LARG  
E
- 99.D2706896 DUCT:OPTICAL W  
RITING UNIT:VACU  
UM:FRONT

86.D1806831  
GASKET:DUCT:CH  
ARGE CORONA:VA  
CUUM

89.D2706851  
DUCT:CHARGE CO  
RONA:EXHAUST:M  
IDDLE:RIGHT

92.D2706856  
DUCT:CHARGE CO  
RONA:EXHAUST:C  
ONNECTING:FRON  
T

93.D2706857  
DUCT:CHARGE CO  
RONA:EXHAUST:C  
ONNECTING:REAR

94.D2706869  
DUCT:CHARGE CO  
RONA:EXHAUST:M  
ULTI-LANGUAGE:R  
EAR

101.D2706911  
(x3)  
SEAL:DUCT:MAIN:  
EXHAUST:FRONT

103.D2706920  
SEAL:DUCT:MAIN:  
EXHAUST:A

102.D2706917  
SEAL:DUCT:MAIN:  
EXHAUST

105.D2706929  
(x3)  
COVER:FAN:MAIN:  
EXHAUST

98.D2706892  
(x2)  
COVER:FILTER:EX  
HAUST

88.D2706823  
OZONE FILTER:DU  
CT:MAIN:REAR

95.D2706870  
DUCT:CHARGE CO  
RONA:EXHAUST:M  
ULTI-LANGUAGE:F  
RONT

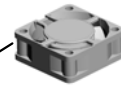
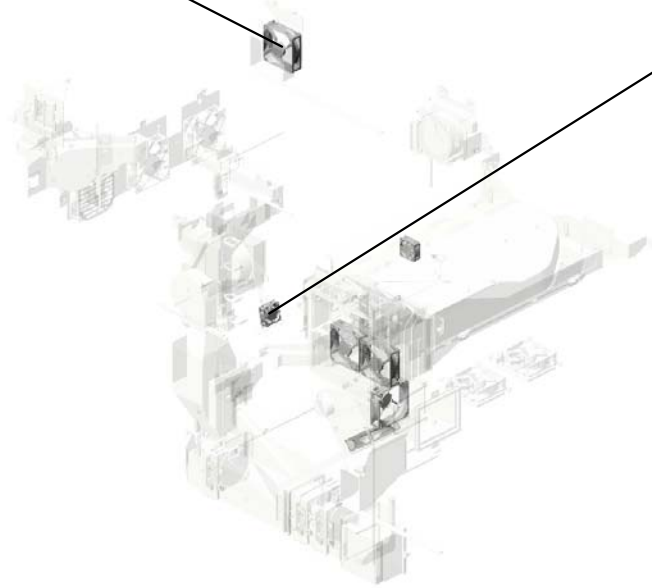
104.D2706921  
SEAL:DUCT:MAIN:  
EXHAUST:B

97.D2706891  
DUCT:MAIN:EXHA  
UST:REAR

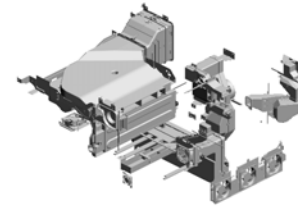
96.D2706890  
DUCT:MAIN:EXHA  
UST:FRONT

U019  
AIR COOLING

106.GX640024  
(x5)  
FAN MOTOR - DC 3  
.12W



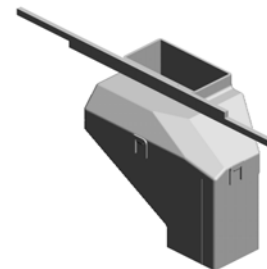
107.GX640028  
(x2)  
FAN MOTOR DC24  
V 1.92W



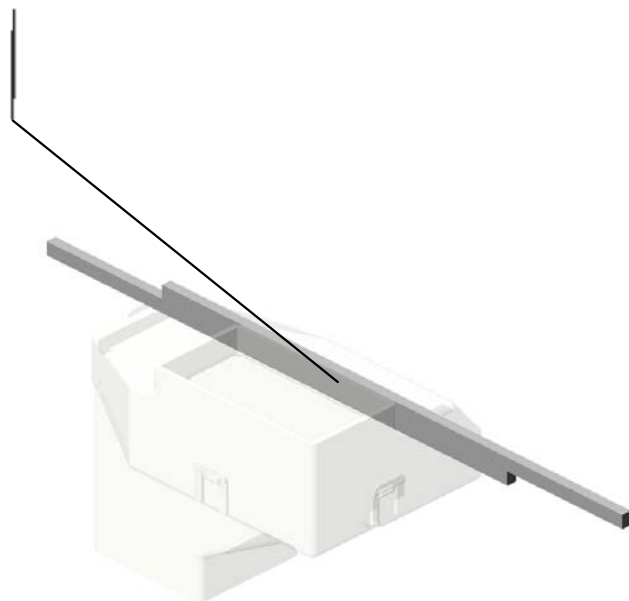
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U019\_S001  
DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y

53.D1796910  
SEAL:DUCT:LARG  
E



32.D1796836  
DUCT:CHARGE CO  
RONA:CONNECTIN  
G:LOWER:ASS'Y



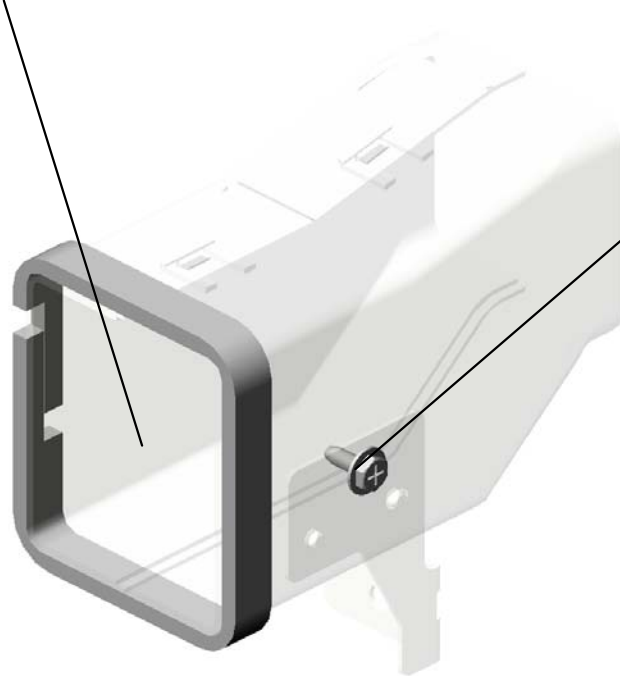
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U019\_S002  
DUCT:FLAT CONVEYER BELT:EXHAUST:CONNECTING:ASS'Y

82.D1806812  
SEAL:DUCT:FAN:M  
M97



81.D1806811  
DUCT:FLAT CONV  
EYER BELT:EXHAU  
ST:CONNECTING:  
ASSY

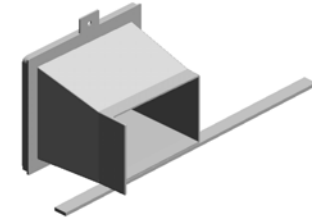
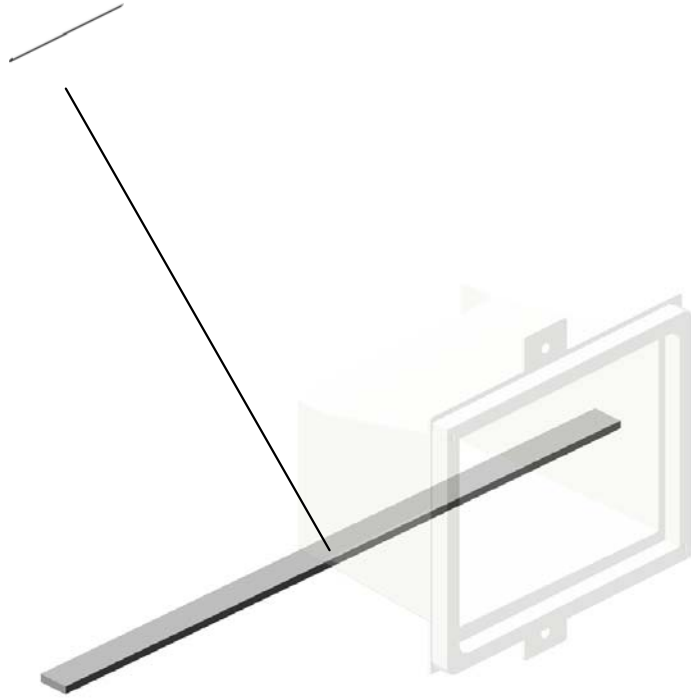


6.04503008N  
TAPPING SCREW -  
M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U019\_S003  
DUCT:HEAT PIPE:ENTRANCE:ASS'Y

78.D1796989  
SEAL:DUCT:HEAT  
PIPE:ENTRANCE



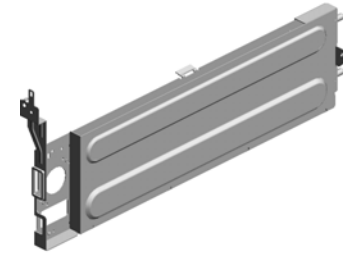
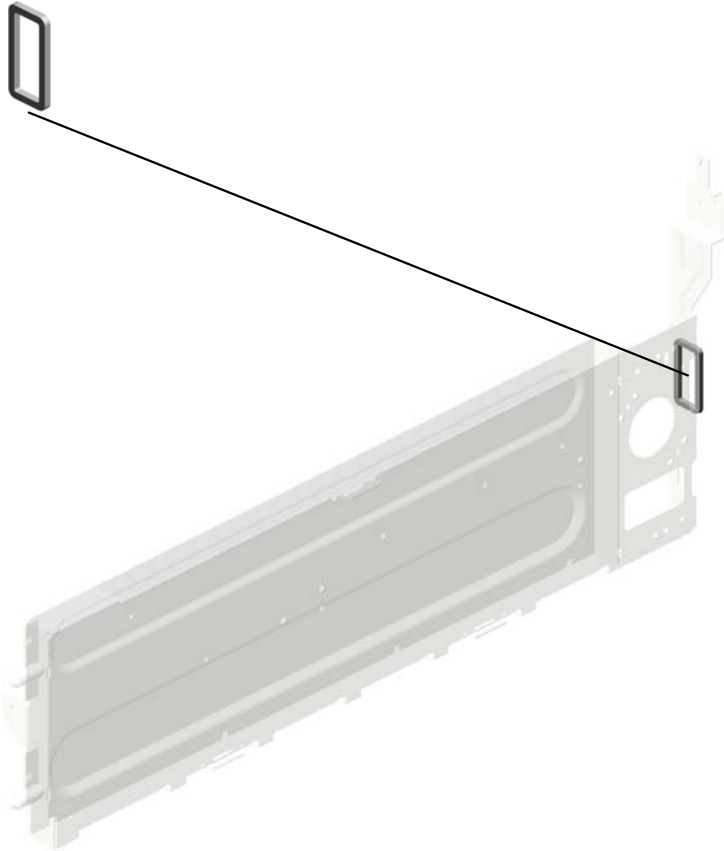
77.D1796987  
DUCT:HEAT PIPE:  
ENTRANCE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U019\_S004

BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y

68.D1796966  
SEAL:DUCT:THER  
MOBILE:ENTRANC  
E:UPPER

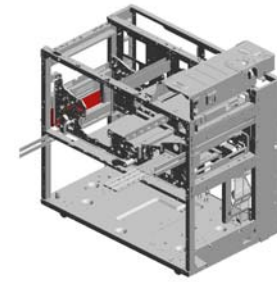


67.D1796963  
BRACKET:HEAT S  
HIELD:BELT CLEA  
NING:ASSY

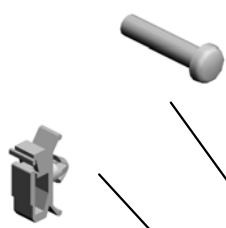
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U020 MAIN FRAME

- 1.03140180N (x2) PAN HEAD SCREW :M4X18
- 8.04514012N (x8) TAPPING SCREW: 4X12
- 13.07200060E (x8) RETAINING RING - M6
- 17.11050488 HARNESS CLAMP
- 3.03540060N (x12) SCREW-M4X6



- 21.11050511 (x21) HARNESS CLAMP - LWS-0306ZC



- 18.11050489 (x11) HARNESS CLAMP - LWS 1316



- 12.07200040E (x4) RETAINING RING - M4



- 19.11050490 (x61) HARNESS CLAMP - IWS-2218



- 7.04514008N (x279) TAPPING SCREW: 4X8



- 16.11050487 (x43) HARNESS CLAMP



- 10.04544008Q (x31) TAPPING SCREW - M4X8



- 14.07403008 (x2) BALL BEARING - 8 X22X7



- 15.08050088 RETAINING RING - M6



- 6.03604008N (x10) SCREW - M4X8



- 4.03603006N (x4) SCREW - M3X6



- 20.11050508 (x4) HARNESS CLAMP - LWS-0711



- 2.03540050N (x10) SCREW - M4X5



- 9.04543006Q (x8) TAPPING SCREW - M3X6



- 11.07030040N (x10) SPRING WASHER: DIA4



- 16.11050487 (x2) HARNESS CLAMP



- 17.11050488 (x8) HARNESS CLAMP



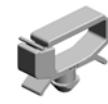
- 18.11050489 (x4) HARNESS CLAMP - LWS 1316



- 19.11050490 (x2) HARNESS CLAMP - IWS-2218



- 21.11050511 (x6) HARNESS CLAMP - LWS-0306ZC



- 22.11050516 (x2) CLAMP

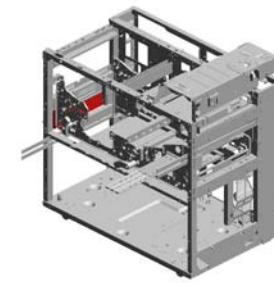


- 25.11050692 CLAMP:LES-0503



- 77.G1784909 (x4) SCREW:TRANSPORT

# U020 MAIN FRAME



- 27.11050724 (x2) CLAMPS:WES-1210
- 40.D0741225 (x2) HINGE:C/T BOX:RIGHT UPPER:PEEN
- 41.D0741228 (x2) COVER:HINGE
- 33.AA143313 (x2) STEPPED SCREW - M5X7
- 23.11050528 NYLON CLAMP - E MT-2N

35.B1321183 (x2) BRACKET:LOCK

36.B1321221 (x2) HOLDER:SPRING:PULL OUT

39.D0741195 (x2) GUIDE:LOCK:TRANSPORT UNIT

22.11050516 CLAMP

37.B8321371 SPACER CUSHION

34.AH012031 (x6) CASTER:1470N

32.AA132300 (x4) ROLLER:LOCK:PULL OUT

42.D1791043 GUARD:MAIN:VERTICAL TRANSPORT

31.AA082104 (x6) BUSHING - 8X12X7

38.D0741180 LEVER:PULL OUT:PAPER EXIT UNIT

28.11050751 (x3) CLAMP:LWSM-060 6-3.2M

26.11050723 CLAMPS:WES-0507

24.11050534 (x2) CLAMP

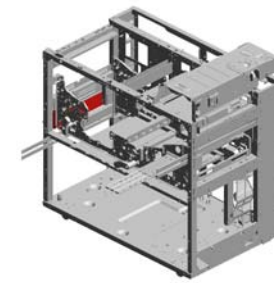
29.AA062797 (x2) COMPRESSION SPRING:DRAWER:22.2N

30.AA063472 (x10) COMPRESSION SPRING:CONNECTOR:UPPER

- 5.03604006N (x 1) SCREW - M4X6
- 6.03604008N (x 9) SCREW - M4X8
- 7.04514008N (x54) TAPPING SCREW:4X8
- 9.04543006Q (x 1) TAPPING SCREW - M3X6
- 10.04544008Q (x11) TAPPING SCREW - M4X8
- 13.07200060E (x 2) RETAINING RING - M6



# U020 MAIN FRAME



50.D1791221 (x2) HOLDER:COIL SPRING:LOCK:PULL OUT  
 57.D1796823 DUCT:DEVELOPMENT:EXHAUST:MULTI-LANGUAGE:ASST  
 48.D1791185 GUIDE:INTERMEDIATE TRANSFER:LEFT  
 43.D1791115 RAIL:INTERMEDIATE TRANSFER:LEFT  
 53.D1791731 COVER:REGISTRATION:MOTOR

59.D1941234 (x2) SUPPORTING PLATE:BRACKET:LOCK

46.D1791129 GUIDE:PULL OUT:LOCK

58.D1806801 DUCT:FLAT CONVEYER BELT:EXHAUST:SMALL:ASSY

44.D1791127 (x2) GUIDE:LOCK:PAPER EXIT UNIT

55.D1794884 SHEET:OPPOSED:PAPER FEED SENSOR

49.D1791219 SHAFT:LOCK:PULL OUT:LEFT

60.D1944759 (x2) BRACKET:LOCK:EXIT

54.D1791734 LEVER:PULL OUT:LEFT

56.D1796410 SLIDE RAIL:CASE:TENSION:ROLLER

47.D1791130 GUIDE:PULL OUT:MIDDLE:LOWER

52.D1791465 BRACKET:KEY COUNTER

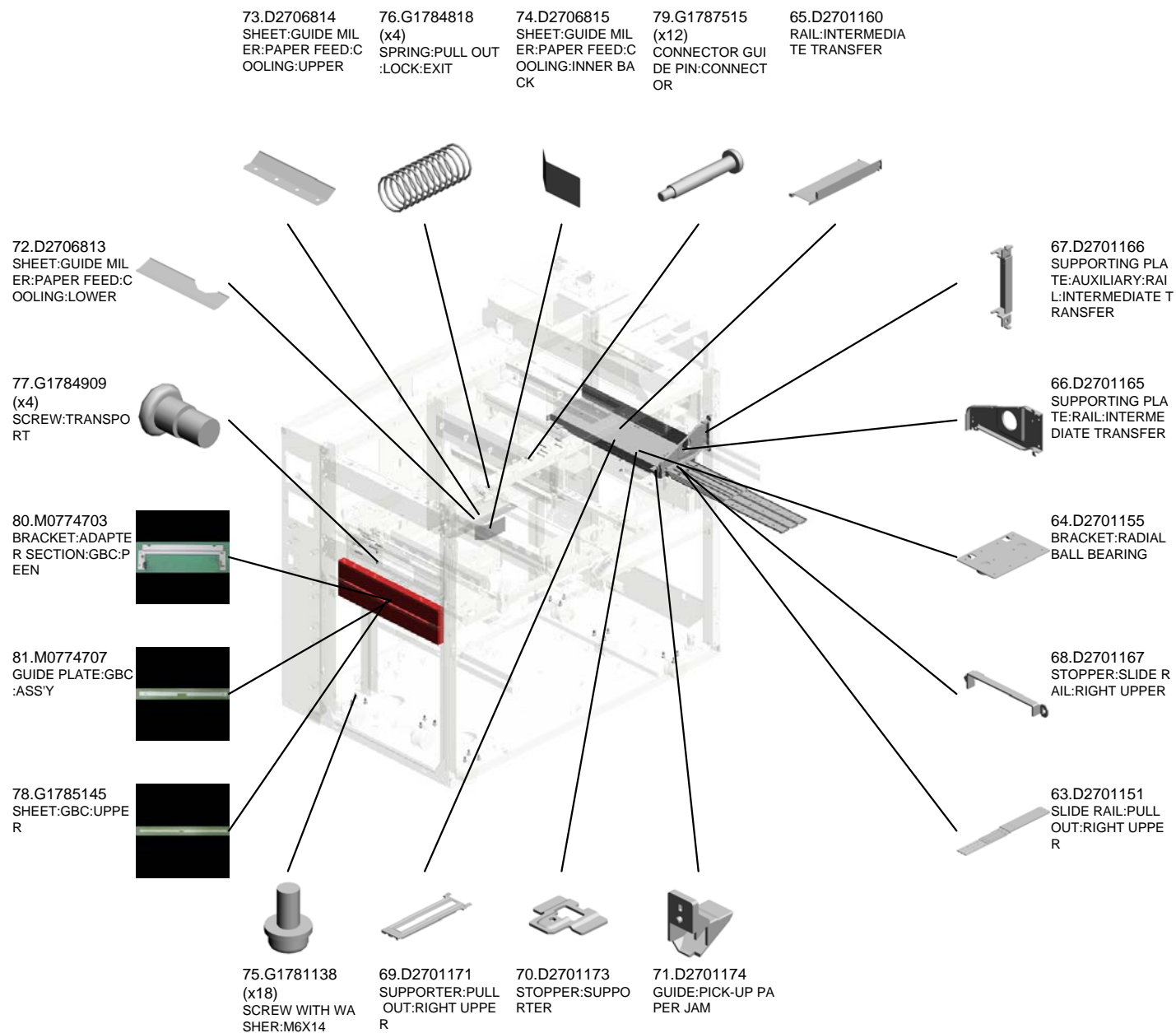
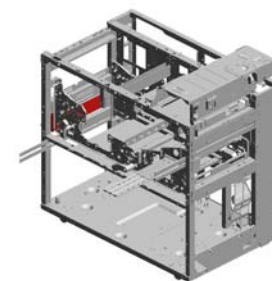
45.D1791128 HOLDER:REGISTRATION:DRAWER

62.D2701132 (x2) SLIDE RAIL:PULL OUT:PROTECT

61.D2416290 (x5) LED:RED

51.D1791232 SHAFT:LOCK:PULL OUT:RIGHT:ASSY

# U020 MAIN FRAME



# ACCESSORIES



1.03540060N  
(x4)  
SCREW-M4X6



2.03604006N  
(x4)  
SCREW - M4X6



3.04503012N  
(x3)  
TAPPING SCREW:3X12



4.04514006N  
TAPPING SCREW - 4X6



5.04514008N  
(x2)  
TAPPING SCREW:4X8



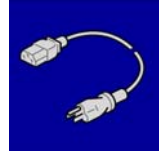
6.04543006Q  
TAPPING SCREW - M3X6



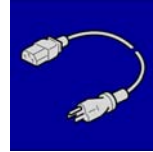
7.09545010N  
(x4)  
SCREW:POLISHED ROUND/SPRING:  
M5X10



8.11050534  
CLAMP



9.11500454  
(EU,AA,CHN):POWER SUPPLY CODE  
:250V:16A



10.11500455  
(NA):POWER SUPPLY CODE250V:20  
A



11.16072595  
(x2)  
FERRITE CORE:GRFC-13



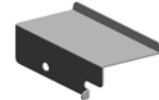
12.D0744225  
KNOB:FUSING



13.D0744390  
ACCESSORY:KNOB:FUSING:ASS'Y



14.D0744391  
HOLDER:KNOB:FUSING:DUAL FACE  
S TEPE



15.D0746727  
COVER:HARNESS:OPERATION PAN  
EL



16.D0746734  
COVER:OPERATION PANEL:REAR



17.D0746735  
COVER:OPERATION PANEL:REAR U  
PPER



18.D0747391  
(x3)  
DECAL:PAPER SET DIRECTION



19.D0747775  
(NA):PLATE:LOGO:RICOH



20.D1791586  
(x2)  
(EU,AA,CHN):DECAL:CAUTION:PULL  
OUT:BLANK



21.D1791588  
(x2)  
(NA):DECAL:CAUTION:PULL OUT:EN  
GLISH



22.D1791589  
(EU,AA,CHN):DECAL:CAUTION:PULL  
OUT:LANGUAGE:MULTI-LANGUAGE



23.D1791594  
(EU,AA,CHN):DECAL:DC:MAIN SWIT  
CH



24.D1791595  
(NA):DECAL:DC:MAIN SWITCH

# ACCESSORIES



25.D1793402  
BOTTLE:DEVELOPER:ASS'Y



26.D1795923  
PLATE:POWER SUPPLY CORD:INLET



27.D1796193  
HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASS'Y



28.D1796194  
HOLDER:FLAT BELT-TRANSFER:CLEANING:ASS'Y



29.D1797362  
(NA):DECAL:FUNCTION:MULTI-LANGUAGE



30.D1797363  
(EU,AA,CHN):DECAL:FUNCTION:MULTI-LANGUAGE



31.D1797649  
DECAL:MULTI-LANGUAGE:MAIN:5



32.D1801761  
(NA):DECAL:CAUTION CHART:INKJET:PAPER



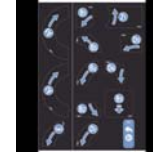
33.D2701518  
COVER:EXHAUST:PAPER EXIT SUB-UNIT



34.D2701551  
COVER:SIDE:RIGHT:VACUUM UNIT



35.D2701593  
OZONE FILTER:EXHAUST:PAPER EXIT SUB-UNIT



36.D2707648  
DECAL:MULTI-LANGUAGE:MAIN:13ABS



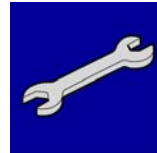
37.D2707669  
(NA):DECAL:POWER SOURCE:OFF:ABS



38.D3775852  
BRACKET:NIC:VC2:ENGINE



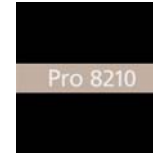
39.G1781141  
(x4)  
HOLDER:STAND:M20



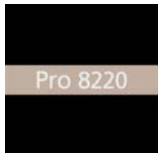
40.G1788350  
WRENCH:HEXAGONAL BOLT



41.M0771861  
TUBE TYPE LAMP:TAC:ASS'Y



42.M0AA7682  
(Pro 8210):MODEL NAME PLATE



43.M0AB7682  
(Pro 8220):MODEL NAME PLATE

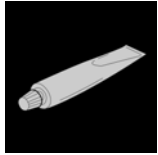


44.M2631596  
DECAL:USER CAUTIONS:COVER:UPPER

## SPECIAL TOOLS



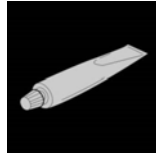
1.52039502  
GREASE 501



2.54479078  
HEAT RESISTING GREASE MT-78



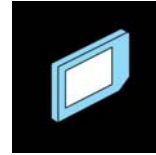
3.A0069104  
ADJUSTING SCANNER PIN (4PCS/SET)



4.A2579300  
GREASE - BARRIERTA S552R



5.B1329700  
LUBRICANT POWDER



6.B6455010  
SD-CARD:ASS'Y



7.C4019503  
20X MAGNIFICATION SCOPE



8.D0159500  
G104 YELLOW TONER



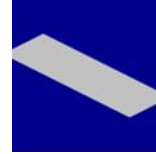
9.D0159501  
ZINC STEARATE



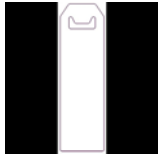
10.D0745100  
SD-CARD:NICE:REGI:ASS'Y



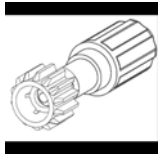
11.D1793402  
BOTTLE:DEVELOPER:ASS'Y



12.D1793414  
SEAL:DEVELOPMENT ROLLER:SERVICE PARTS:ASS'Y



13.D1793420  
JIG:SHEET:DOCTOR BLADE



14.D1793421  
KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y



15.D1796193  
HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASS'Y



16.D1796194  
HOLDER:FLAT BELT-TRANSFER:CLEANING:ASS'Y



17.VSSG9002  
FLUOTRIBO MG GREASE : 100G



18.VSSM9000  
DIGITAL MULTIMETER-FLUKE189/FVF

## Exclusive Parts

Number	Part Name	Group	ID
50530223	BUSHING - 8MM	U004_S019	60
		U004_S021	60
50530447	BUSHING - 6MM	U004_S020	61
		U004_S022	61
52039502	GREASE 501	SPECIAL TOOLS	1
52062686	SNAP RING	U001	12
		U010_S001	19
52152621	SNAP RING - M6	U004	62
		U008_S001	25
		U010_S001	20
54472681	SNAP RING	U004	63
		U005	35
		U009_S001	5
		U015	22
54472706	GEAR - 15T	U004	64
54472768	STEPPED SCREW - M3	U013_S001	29
		U013_S003	29
54479078	HEAT RESISTING GREASE MT-78	SPECIAL TOOLS	2
67542866	ROLLER - POSITIONING GUIDE	U004	65
A0069104	ADJUSTING SCANNER PIN (4PCS/SET)	SPECIAL TOOLS	3
A0793626	STEPPED SCREW - SWING CLEANING	U016	24
A1342978	SPRING PLATE	U004_S001_S003	66
		U004_S002_S003	66
A1343180	BOTTLE CHUCK	U006	24
A2324666	CUSHION - STEPPER MOTOR	U004	67
		U008_S001	26
A2486687	RIGHT DRIVE SHAFT	U004_S019	68
		U004_S021	68
A2486694	WIRE RING	U004_S019	69
		U004_S021	69
A2486695	GUIDE - PULLEY	U004_S019	70
		U004_S021	70
A2486713	HOOK - TENSION SPRING	U004_S019	71
		U004_S021	71
A2574493	BAND	U015	23
A2579300	GREASE - BARRIERTA S552R	SPECIAL TOOLS	4

Number	Part Name	Group	ID
A2672857	SPRING PLATE - SIDE FENCE	U004_S001_S002	72
		U004_S002_S002	72
A2672859	SIDE FENCE STOPPER	U004_S001_S002	73
		U004_S002_S002	73
A2941163	GEAR - 30Z	U006_S001	25
A2943246	GEAR - 108Z	U006	26
A2943319	CASE CUSHION	U006_S003	27
		U006_S005	27
A2943354	RACK - 10Z	U006	28
A2943445	STOPPER SUPPORT PLATE	U006	29
A2943446	TONER BOTTLE STOPPER	U006	30
A2943447	TONER BOTTLE SET FEELER	U006	31
A2943451	LEVER HOLDER	U006	32
A2943454	LEVER STOPPER	U006	33
A2943461	LEVER RACK JOINT	U006	34
A2944156	GEAR - 23Z	U013_S002	30
A2944171	COUPLED GEAR - 17Z/32Z	U013_S001_S007	31
		U013_S002	31
		U013_S003_S007	31
A2946643	LEFT FRONT FENCE	U004_S020	74
		U004_S022	74
A2946655	FRONT ROLLER - SLIDE RAIL	U004_S019	75
		U004_S021	75
A2946690	FEELER - PAPER HEIGHT SENSOR	U004_S019	76
		U004_S021	76
A8063281	TIMING PULLEY - T14 S3M	U011_S002	14
AA000291	DECAL:POSITIONING DISPLAY:SCREW:PP	U004	77
		U010	21
AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U004_S020_S002	78
		U004_S022_S002	78
AA001508	DECAL:SIDE FENCE:40X30	U004_S020_S002	79
		U004_S022_S002	79
AA001509	DECAL:SIDE FENCE:16X30	U004_S019_S001	80
		U004_S021_S001	80
AA001597	DECAL:SIDE FENCE:REAR	U004_S001_S002	81
		U004_S002_S002	81
AA003056	DECAL:GRIP:SHORT:PP	U004	82
		U010	22

## Exclusive Parts

Number	Part Name	Group	ID
AA021034	MAGNETIC	U015	24
AA021035	MAGNETIC:COVER	U006	35
AA036015	CAP:COLLECTION BOTTLE	U011_S004	15
AA040033	TRANSPORT BELT	U012	9
AA043271	TIMING BELT S3M 196T	U004_S020	83
		U004_S022	83
AA043293	TIMING BELT - 40S2M268G	U015	25
AA043323	TIMING BELT:40S2M120	U014	28
AA043324	TIMING BELT - B40S2M152	U004	84
AA043325	TIMING BELT - B40S2M250	U004	85
AA043333	TIMING BELT:60S2M168	U015	26
AA043342	SYNCHRONOUS BELT:40S3M666	U011_S001	16
AA043443	TIMING BELT - S2M 140	U005	36
AA043608	TIMING BELT:40S2M184	U014	29
AA043627	TIMING BELT - B40S2M148	U005	37
AA043647	TIMING BELT:60S2M188	U004	86
AA043650	TIMING BELT - B60S2M290	U015	27
AA043652	TIMING BELT - B60S2M130	U014	30
AA043659	SYNCHRONOUS BELT:40S3M231	U011_S002	17
AA043660	TIMING BELT:40S2M172	U014	31
AA043976	TIMING BELT:40S2M142	U008_S001	27
AA060523	PICK-UP PRESSURE SPING	U004	87
AA060575	RELEASE SPRING	U004	88
AA060755	TENSION SPRING	U004_S010	89
AA060757	TENSION SPRING - LONG	U004_S019	90
		U004_S021	90
AA060758	TENSION SPRING - SHORT	U004_S019	91
		U004_S021	91
AA060811	TENSION SPRING - STOPPER	U006	36
AA060812	LEVER TENSION SPRING	U006	37
AA060961	TENSION SPRING:SIDE FENCE:REAR	U004_S001	92
		U004_S002	92
AA060986	TENSION SPRING:DC SOLENOID:LOCK	U004_S009	93
AA060987	TENSION SPRING:TIMING BELT:10N	U004_S020	94
		U004_S022	94
AA061067	TENSION SPRING:DRIVE WERE:DRIVE	U008_S001	28

Number	Part Name	Group	ID
AA061068	TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK	U008_S001	29
AA061114	TENSION SPRING:POSITIONING SENSOR	U008_S001	30
AA061116	TENSION SPRING:STRIPPER PLATE:2N	U013_S001	32
		U013_S003	32
AA061134	TENSION SPRING:LEVER:PRESSURE	U013_S001	33
		U013_S003	33
AA061169	TENSION SPRING:TONER CATCH PAN:DISCHARGE USED TONER	U011_S003	18
AA061170	COIL SPRING:GATE PAWL:EXIT:ENTRANCE	U014	32
AA061171	COIL SPRING:LATCH:REVERSE EXIT:LEFT LOWER	U014	33
AA061172	COIL SPRING:GATE PAWL:EXIT:DUPLICATION	U014	34
AA061173	COIL SPRING:GATE PAWL:DUPLICATION:ENTRANCE	U015	28
AA061177	TENSION SPRING:VIBRATING PLATE:VERTICAL TRANSPORT	U011_S002	19
AA061191	TENSION SPRING:REGISTRATION	U005	38
AA061192	TENSION SPRING:TIMING ROLLER	U005	39
AA062352	TENSION SPRING:HEAT ROLLER	U013_S001	34
		U013_S003	34
AA062797	COMPRESSION SPRING:DRAWER:22.2N	U020	29
AA063268	CONNECTOR SPRING	U004	95
AA063392	CHUCK SPRING	U006	38
AA063463	COMPRESSION SPRING:DRAWER	U008	31
		U013	35
AA063465	COMPRESSION SPRING:CLEANING FELT:27N	U013_S002	36
AA063472	COMPRESSION SPRING:CONNECTOR:UPPER	U020	30
AA063601	RACK SPRING	U006	39
AA063602	CHUCK SPRING	U006	40
AA063674	SPRING - 8N	U014	35

## Exclusive Parts

Number	Part Name	Group	ID
		U014_S010	35
		U015	29
AA063675	SPRING - 5N	U014	36
		U015	30
AA063678	SPRING - 3.5N	U005	40
AA063693	COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER	U004	96
		U004_S017	96
AA063694	COMPRESSION SPRING:HANDLE	U004	97
AA063695	COMPRESSION SPRING:GRIP	U004	98
AA063851	PRESSURE SPRING	U013_S002	37
AA064000	COMPRESSION SPRING:PRESSURE	U013_S001	38
		U013_S003	38
AA066320	FEELER TORSION SPRING	U006	41
AA066402	TORSION SPRING:GUIDE PLATE:REAR	U005	41
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U005	42
AA066419	TORSION SPRING:GRIP	U005	43
AA066667	SPRING:STRIPPER PLATE:FRONT	U004	99
AA070090	SLIDE RAIL:FUSING UNIT	U013	39
AA080154	REAR BUSHING	U010_S001	23
AA080265	BUSHING:6X8X5	U004	100
AA080346	BUSHING:FLANGE TYPE:DIA6	U004	101
		U005	44
		U014	37
		U015	31
AA082101	BUSHING - 6X10X6	U010_S001_S003	24
		U013_S001	40
		U013_S003	40
		U014	38
AA082104	BUSHING - 8X12X7	U005	45
		U008_S001	32
		U014	39
		U020	31
AA082137	BUSHING:6X10X6	U009_S001	6
		U010_S001	25
AA082144	BUSHING - 8X12X7	U005	46
AA082173	PLAIN SHAFT BEARING:6X10X6	U012	10

Number	Part Name	Group	ID
AA083009	CLUTCH ROLLER - 8X18X11	U004	102
AA083022	BUSHING:DIA6:DIA8	U008_S001	33
		U009_S001	7
AA084059	BALL BEARING HOLDER	U004	103
		U004_S017	103
		U005	47
		U014	40
		U014_S010	40
		U015	32
AA113037	TERMINAL:4P:187	U013_S001	41
		U013_S003	41
AA120084	DISCHARGE BRUSH	U014	41
AA120097	ANTISTATIC BRUSH	U014	42
AA120127	DISCHARGE BRUSH:FUSING	U005	48
AA120150	DISCHARGE BRUSH:REVERSE:17MM	U005	49
		U014	43
AA132203	SPACER - 6MM	U004	104
		U004_S019	104
		U004_S021	104
AA132300	ROLLER:LOCK:PULL OUT	U020	32
AA140686	SHAFT - TIMING PULLEY	U004_S020	105
		U004_S022	105
AA140912	SCREW - 8X14X2.8	U004	106
AA143313	STEPPED SCREW - M5X7	U020	33
AA143444	STEPPED SCREW	U008_S001	34
		U014	44
AA143520	SHOULDER SCREW - M3	U013_S001	42
		U013_S002	42
		U013_S003	42
AA143550	SCREW:DIA4:M3	U004	107
AA143562	SCREW:M4:DIA6X1.2	U006	42
AA143569	SCREW	U004	108
AA143570	MISFEED REMOVAL SHAFT	U004	109
AA143797	CONNECTOR GUIDE PIN	U001	13
		U004	110
		U017	25
AA143810	DEVELOPMENT COVER SCREW	U004	111
AA143811	STEPPED SCREW - M3X4	U015	33



## Exclusive Parts

Number	Part Name	Group	ID
AA143812	SCREW - SCALE	U005	50
AA143816	FLAT SCREW:CHUCK:BOTTLE	U006	43
AA143847	STEPPED SCREW:DIA5:3.5:M3	U013_S001	43
		U013_S003	43
AA148778	SHAFT:ARM:PLATE	U004	112
AA152299	BOTTLE HOLD SEAL	U006	44
AA161129	CUSHION - LARGE	U004_S019	113
		U004_S021	113
AA161130	CUSHION - SMALL	U004_S019	114
		U004_S021	114
AA161180	CUSHION:DC STEPPER MOTOR	U004	115
		U005	51
		U014	45
		U015	34
AB010219	GEAR:STOPPER:OIL SUPPLY ROLLER	U013_S002	44
AB011125	GEAR:20/29Z	U010_S001	26
AB011126	GEAR:20Z	U010_S001	27
AB011392	DRIVE REVERSE GEAR - 24Z	U004	116
AB011540	GEAR:AGITATOR:DRIVE	U011_S003	20
AB011591	GEAR:REVERSE	U004	117
AB011626	GEAR:IDLER:EXIT:CONNECTING	U014	46
AB011627	GEAR:EXIT:25Z	U014	47
AB012005	GEAR - 13Z	U006	45
AB012007	GEAR - 14Z	U006	46
AB012008	GEAR - 23Z	U006	47
AB012327	GEAR:16Z	U004_S001	118
		U004_S002	118
AB013781	GEAR - 30Z	U004_S019	119
		U004_S021	119
AB013798	GEAR - Z18	U004_S020	120
		U004_S022	120
AB014229	COUPLEDGEAR - 17Z/32Z	U013_S001_S007	45
		U013_S003_S007	45
AB014243	GEAR:IDLER:Z30	U005	52
AB014287	GEAR:IDLER:FUSING	U013_S001_S005	46
		U013_S003_S005	46
AB017514	DOUBLE GEAR - 12/27Z	U006	48

Number	Part Name	Group	ID
AB017515	DOUBLE GEAR - 12/23Z	U006	49
AB017725	GEAR/TIMING PULLEY - 20Z/20T	U004	121
AB017726	GEAR/TIMING PULLEY - 20Z/20T	U004	122
AB017771	GEAR:TRANSPORT ROLLER:INPUT:Z23/Z28	U004	123
AB017961	GEAR:EXIT:70Z/T24	U014	48
AB017962	GEAR:IDLER:EXIT	U014	49
AB019475	GEAR - 48T	U004_S020	124
		U004_S022	124
AB030842	TIMING PULLEY:S2M:30T	U005	53
		U015	35
AB030877	TIMING PULLEY:Z51	U011	21
AB030880	PULLEY:S2M:22T	U014	50
AB032058	WIRE PULLEY - M10	U004_S019	125
		U004_S021	125
AB032072	PULLEY:DRIVEN:WIRE	U008_S001	35
AB032719	PULLEY - M10	U004_S019	126
		U004_S021	126
AB033084	TIMING PULLEY - 15T	U004_S020	127
		U004_S022	127
AB033085	TIMING PULLEY - 15T	U004_S020	128
		U004_S022	128
AB033118	TORQUE LIMITER MECHANICAL CLUTCH:TONER RECYCLING SUB-UNIT	U011_S001	22
AB033119	TIMING PULLEY:Z25:Z14	U011_S002	23
AC020152	LENS:LED:3	U001	14
AC020153	LENS:LED:4	U001	15
		U004	129
AE010130	HOT ROLLER:DIA54:ASS'Y	U013_S001	47
		U013_S003	47
AE012044	HEAT ROLLER:DIA40	U013_S001	48
		U013_S003	48
AE020220	PRESSURE ROLLER:DIA65	U013_S001	49
		U013_S003	49
AE030030	BALL BEARING - 8X19X6	U013_S001	50
		U013_S001_S004	50
		U013_S001_S005	50

## Exclusive Parts

Number	Part Name	Group	ID
		U013_S001_S006	50
		U013_S003	50
		U013_S003_S004	50
		U013_S003_S005	50
		U013_S003_S006	50
AE030044	BALL BEARING - 10X22X6	U013_S001	51
		U013_S003	51
AE030049	BALL BEARING -20X32X7	U013_S001	52
		U013_S003	52
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	U013_S001	53
		U013_S003	53
AE031032	BUSHING - 6X9X6.5	U013_S002	54
AE031037	BUSHING - M4	U013_S001_S007	55
		U013_S003_S007	55
AE032034	THERMAL INSULATING BUSHING: DIA22	U013_S001	56
		U013_S003	56
AE044075	STRIPPER PAWLS	U013_S001	57
		U013_S003	57
AE045065	WEB:SUB-ASS'Y	U013_S002	58
AF013005	BOTTOM PLATE PAD	U004_S001_S001	130
		U004_S002_S001	130
AF017033	END FENCE	U004_S001	131
		U004_S002	131
AF020740	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE	U004	132
AF020743	TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT	U004	133
AF020744	TRANSPORT ROLLER:DRIVEN:PAPER FEED UNIT	U004	134
AF022064	TRANSPORT ROLLER:DRIVEN	U012	11
AF022067	GUIDE STOPPER ROLLER	U015	36
AF022105	ROLLER - SLIDE RAIL	U004_S019	135
		U004_S021	135
AF022165	TRANSPORT ROLLER - DRIVEN	U004	136
		U004_S017	136
AF022167	TRANSPORT ROLLER - DRIVEN	U005	54
AF022182	TRANSPORT ROLLER:DRIVEN:DIA17.5X2	U014	51
		U014_S010	51

Number	Part Name	Group	ID
		U015	37
AF030072	PAPER FEED ROLLER:PICKUP	U004	137
AF031040	PAPER FEED ROLLER:FEED	U004	138
AF032040	PAPER FEED ROLLER:SEPARATE	U004	139
AG050100	KNOB - TRANSPORT ROLLER	U005	55
		U014	52
		U015	38
AG050101	KNOB - MISFEED REMOVAL	U004	140
AG051141	RELEASE LEVER	U005	56
AG070022	MAGNET CATCH:25.5N	U006	50
AG070513	MAGNET CATCH	U005	57
AG071012	MAGNET CATCH:ASS'Y	U011	24
AH012031	CASTER:1470N	U020	34
AW010113	SENSOR	U004_S019	141
		U004_S021	141
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C	U015	39
AW010147	PHOTO REFLECTION SENSOR	U012	12
		U013_S001	59
		U013_S003	59
AW010151	PHOTO REFLECTION SENSOR:PS1 22TL1-A	U004	142
AW010200	PAPER FEED SENSOR:FUSING EXIT	U014	53
AW020163	PAPER FEED SENSOR	U004_S020	143
		U004_S022	143
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U004	144
		U004_S019	144
		U004_S020	144
		U004_S021	144
		U004_S022	144
		U005	58
		U006	51
		U007	29
		U008_S001	36
		U011	25
		U013_S001	60
		U013_S003	60

## Exclusive Parts

Number	Part Name	Group	ID
		U014	54
AW020200	POSITIONING SENSOR:FLAT BELT-TRANSFER	U008_S001	37
AW100107	THERMISTOR	U019	19
AW100138	THERMOPILE	U013	61
AW110052	THERMOSTAT:211C	U013_S001	62
		U013_S003	62
AW110122	THERMOSTAT:225C:250V/17A	U013_S001	63
		U013_S003	63
AW140016	TEMPERATURE & HUMIDITY SENSOR	U007	30
		U011	26
AW500010	PUSH SWITCH	U004	145
AW500045	PUSH SWITCH	U004	146
		U008_S001	38
		U011	27
AX040199	DC MOTOR:RISING TRAY:ASS'Y	U004_S004	147
		U004_S005	147
AX040276	STEPPER MOTOR:MM56:TRANSPORT	U004	148
		U005	59
		U014	55
		U015	40
AX040279	STEPPER MOTOR:PAPER TRANSPORT MD:MM42	U004	149
AX040280	STEPPER MOTOR:DRIVE	U005	60
		U014	56
AX040297	STEPPER MOTOR:MM56:TRANSPORT	U005	61
AX040300	DC MOTOR:CLEANER:ASS'Y	U013_S001_S007	64
		U013_S003_S007	64
AX060393	DC STEPPER MOTOR:MM42:1.3A:4.42V	U008_S001	39
AX060394	DC STEPPER MOTOR:MM42:1.2A:3.60V	U008_S001	40
AX060424	DC STEPPER MOTOR:MM56XL76	U005	62
AX061102	DC BRUSHLESS MOTOR:25W:NMB:EXIT	U014	57
AX400178	(NA):HEATER:240V:18W:UPPER	U004_S023	150
		U004_S024	150

Number	Part Name	Group	ID
AX400194	HEATER - 230V/9W	U008_S001	41
AX440358	(NA):HEATER:PRESSURE ROLLER:208V:800W:INFRARED	U013_S003	65
AX440359	(EU,AA,CHN):HEATER:PRESSURE ROLLER:220V:800W:INFRARED	U013_S001	66
AX450066	(NA):HEATER:HEAT ROLLER:205V:997WX3:INFRARED	U013_S003	67
AX450067	(EU,AA,CHN):HEATER:HEAT ROLLER:227V:1070WX3:INFRARED	U013_S001	68
AX640224	DC FAN MOTOR:AXIAL:MM80	U019	20
AX640330	FAN:SIROCCO:DIA51	U019	21
AX650048	FAN:SIROCCO:1.44W	U008	42
AX650056	DC FAN MOTOR:AXIAL:MM92	U019	22
AX660015	DC FAN MOTOR:SIROCCO:DC24V:PWM	U019	23
AZ240309	POWER SUPPLY UNIT:ECO:456.4W	U018_S002	13
AZ240311	POWER SUPPLY UNIT:FW:446.4W	U018	14
AZ250066	POWER SUPPLY UNIT:864W	U018	15
AZ310032	POWER PACK:D	U010	28
AZ320193	POWER PACK:CGB	U017	26
AZ320194	POWER PACK:T1/T2	U008_S001	43
B0654935	LEVER:GUIDE PLATE:ASS'Y	U015	41
B0656118	(NA):GUIDE PLATE:HEAT SINK:UPPER:FIBER	U004_S024	151
B0656136	TRAY LOCK ARM	U004	152
B0656345	PAPER END SENSOR BRACKET	U004	153
B0656524	BOTTOM PLATE LIFT SHAFT	U004_S001	154
		U004_S002	154
B0656526	LIFT LEVER	U004_S001	155
		U004_S002	155
B0656545	DECAL - POSITIONING	U004_S001	156
		U004_S002	156
B0656591	PAPER TRAY HOLDER BASE	U004	157
B0656717	PAPER VOLUME SHIELD PLATE	U004_S019	158
		U004_S021	158
B0656769	LOCK ARM	U004	159
B0656823	TIMING BELT COVER	U004_S020	160

## Exclusive Parts

Number	Part Name	Group	ID
		U004_S022	160
B0656830	PULLEY BRACKET	U004_S020	161
		U004_S022	161
B0656831	SENSOR BRACKET	U004_S020	162
		U004_S022	162
B0656862	LARGE LEVER	U004_S019	163
		U004_S021	163
B0656864	SMALL LEVER	U004_S019	164
		U004_S021	164
B0656870	STAY -RIGHTBASE	U004_S019	165
		U004_S021	165
B0656872	OIL DAMPER BRACKET	U004_S019	166
		U004_S021	166
B0656875	PROTECTION -INNER COVER	U004_S019	167
		U004_S021	167
B0706667	END FENCE COVER FRONT	U004_S019	168
		U004_S021	168
B0706683	LEVER:RELEASE:FRONT	U004_S019	169
		U004_S021	169
B0706684	LEVER:RELEASE:REAR	U004_S019	170
		U004_S021	170
B0706849	GUIDE:POSITIONING	U018	16
B1202063	BUSHING - 4MM	U010_S001	29
		U011	28
B1253659	CUSHION:SWIVEL:STOPPER	U014	58
B1321183	BRACKET:LOCK	U020	35
B1321221	HOLDER:SPRING:PULL OUT	U020	36
B1322264	BUSHING:TERMINAL	U009_S001	8
		U014	59
B1323861	PTB UNIT GUIDE PLATE	U012	13
B1324167	GRIP:OIL APPLICATION UNIT:FIBER	U013_S001	69
		U013_S003	69
B1324196	SPRING:PICK-OFF PAWL	U013_S001	70
		U013_S003	70
B1324197	TORSION SPRING:LEVER	U013_S001	71
		U013_S003	71
B1324265	ROLLER:PICK-OFF PAWL	U013_S001	72
		U013_S003	72

Number	Part Name	Group	ID
B1324268	HOLDER:ROLLER:PICK-OFF PAWL	U013_S001	73
		U013_S003	73
B1326655	STEPPER MOTOR:PAPER FEED UNIT:ASS'Y	U012	14
B1326726	BRACKET:ARM:ASS'Y	U004	171
B1326764	BRACKET:CONNECTOR:RIGHT	U004	172
B1326791	PLATE:SIDE FENCE	U004_S001_S003	173
		U004_S002_S003	173
B1326797	SIDE FENCE:REAR:AUXILIARY	U004_S001	174
		U004_S002	174
B1326798	SPRING PLATE:PAPER TRAY:EAR TH	U004_S001	175
		U004_S002	175
B1327541	TRAY BOTTOM PLATE:LEFT REAR	U004_S020	176
		U004_S022	176
B1327550	COVER:PULLEY:DRIVE WERE	U004_S019	177
		U004_S021	177
B1327561	BACK FENCE:LEFT	U004_S020	178
		U004_S022	178
B1327564	SLIDER:BACK FENCE:LEFT	U004_S020	179
		U004_S022	179
B1327575	BRACKET:CONNECTOR:TANDEM LCT	U004_S019	180
		U004_S021	180
B1327591	RAIL:PAPER TRAY:ASS'Y	U004	181
B1329700	LUBRICANT POWDER	SPECIAL TOOLS	5
B1406221	(NA):HEAT SINK:HEATER:LOWER:SUB-ASS'Y	U004_S023	182
B1406226	(NA):HEAT SINK:HEATER:LOWER:ASS'Y	U004_S023	183
B1816780	LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y	U004_S001	184
		U004_S002	184
B1816789	LINK:SIDE FENCE:PAPER SIZE SENSOR	U004_S001	185
		U004_S002	185
B2341118	FLY WHEEL FLANGE	U016	25
B2341542	SPACER - TOUCH PANEL L	U002_S001	19
		U002_S002	19
B2341543	SPACER - TOUCH PANEL S	U002_S001	20
		U002_S002	20
B2342125	SPRING - GRID	U007_S002	31

## Exclusive Parts

Number	Part Name	Group	ID
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U001	16
		U007	32
		U009	9
		U010	30
		U013	74
B2342624	BALL BEARING - 8X12X5	U004	186
B2342864	PAD:CLEANER	U004_S001_S002	187
		U004_S001_S003	187
		U004_S002_S002	187
		U004_S002_S003	187
B2343356	JOINT:CHUCK:TONER BOTTLE	U006	52
B2344244	GEAR - 50Z	U013_S002	75
B2344258	CAP:HEAT PIPE	U014	60
B2344460	DISCHARGE BRUSH - L=341 SUS	U014	61
B2345280	PCB CRB	U005	63
B2346120	BRACKET:POSITIONING:PAPER TRAY	U004	188
B2346141	POSITIONING SLEEVE - INNER BACK	U004	189
		U004_S019	189
		U004_S021	189
B2346181	SLIDE RAIL - RIGHT	U004	190
B2346188	SLIDE SLEEVE POSITIONING	U004	191
B2346198	COVER - SPAPER SIZE SENSOR	U004	192
B2346222	REVERSE DRIVE SHAFT	U004	193
B2346223	DRIVEN REVERSE SHAFT	U004	194
B2346242	GUIDE - ROLLER:DRIVEN PRESSURE	U004	195
B2346275	PICKUP ARM	U004	196
B2346288	SENSOR BRACKET - SENSOR	U004	197
B2346301	TORQUE LIMITER:75MN M	U004	198
B2346424	RELEASE GRIP	U005	64
		U014	62
B2346455	BRACKET - UPPER	U004	199
B2346475	BRACKET - LOWER	U004	200
B2346495	GUIDE:FRONT:PAPER TRAY	U004	201
B2346497	GUIDE:REAR:PAPER TRAY	U004	202
B2346498	SHEET:TRAY BOTTOM PLATE	U004_S001	203
		U004_S002	203

Number	Part Name	Group	ID
B2346506	TIMING PULLEY - 30T	U004	204
B2346508	TENSION SPRING	U004	205
		U005	65
B2346514	TIMING BELT - S2M126	U004	206
B2346530	BRACKET	U004	207
B2346531	TIGHTENER BRACKET	U004	208
B2346532	TIGHTENER BRACKET	U004	209
B2346533	TIMING BELT - S2M152	U004	210
		U005	66
B2346541	FEED DRIVE SHAFT	U004_S006	211
		U004_S007	211
		U004_S008	211
B2346542	GRIP DRIVE SHAFT	U004	212
B2346565	HARNESS CLAMP BRACKET	U004	213
B2346606	SENSOR BRACKET	U004_S019	214
		U004_S021	214
B2346612	END FENCE - FRONT	U004_S019	215
		U004_S021	215
B2346625	END FENCE - REAR	U004_S019	216
		U004_S021	216
B2346630	(EU,AA,CHN):GUIDE PLATE - END FENCE	U004_S019	217
B2346686	SIDE FENCE - RIGHT FRONT	U004_S019	218
		U004_S021	218
B2346691	SIDE FENCE:TANDEM LCT:RIGHT: ASS'Y	U004_S019_S001	219
B2347540	TRAY BOTTOM PLATE:LEFT FRONT	U004_S021_S001	219
		U004_S020	220
B2382675	REGISTRATION ROLLER BUSHING	U004_S022	220
		U005	67
B2476672	GUIDE:INTERLOCK:TANDEM LCT	U004_S019	221
		U004_S021	221
B2476695	GUIDE:MISFEED REMOVAL:PAPER TRAY	U004_S001	222
		U004_S002	222
		U004_S019	222
		U004_S021	222
B2476753	LOCK SPRING - LARGE	U004	223
B2476754	LOCK SPRING - SMALL	U004	224

## Exclusive Parts

Number	Part Name	Group	ID
B2476901	OIL DAMPER:FALL	U004_S019	225
		U004_S021	225
B2476950	SHAFT:SLIDER:BACK FENCE	U004_S020	226
		U004_S022	226
B2476951	BRACKET:PULLEY:DRIVEN:ASS'Y	U004_S020	227
		U004_S022	227
B2591106	FAN MOTOR:MM80:DC24V 3.6W	U018	17
B3033682	MISFEED REMOVAL KNOB	U004	228
B5457506	SCREW:BUSHING	U009_S001	10
B5991225	MAGNET CATCH:78.4N	U017	27
B6455010	SD-CARD:ASS'Y	SPECIAL TOOLS	6
B7001802	TIMING BELT:B40S2M134	U009_S001	11
B7005804	STEPPER MOTOR:DIA42:Z17:ASS'Y	U007	33
B7125605	GRIP:APPLICATION	U008	44
B8301135	SCREW	U005	68
B8304263	TIMING BELT - 60S2M140	U014	63
B8321371	SPACER CUSHION	U020	37
B8341648	TIMING BELT - B60S2M120	U005	69
B8343312	COLLAR	U004	229
BB013007	GEAR - 20Z	U004	230
BB013008	GEAR - 31Z	U004	231
BB013025	GEAR:PRESSURE ROLLER	U013_S001	76
		U013_S003	76
BB013028	GEAR:IDLER:35Z:ASS'Y	U013_S001_S004	77
		U013_S003_S004	77
BB013036	GEAR:IDLER:25Z:ASS'Y	U013_S001	78
		U013_S003	78
BB013037	GEAR:JOINT:PRESSURE:ASS'Y	U013_S001	79
		U013_S003	79
BB013038	GEAR:HOT ROLLER:ASS'Y	U013_S001_S006	80
		U013_S003_S006	80
BB013040	GEAR:SHIFT:ROLLER:Z30	U005	70
C1012360	SNAP RING	U001	17
C2182185	STEPPER SCREW	U017	28
C2383879	TIMING BELT	U008_S001	45
C2443522	STEPPED SCREW	U004	232
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U004	233

Number	Part Name	Group	ID
C4019503	20X MAGNIFICATION SCOPE	SPECIAL TOOLS	7
D0144192	CLAMP:HARNESS	U003_S001	10
D0144247	HOUSING - TEMPERATURE SENS OR	U013_S001	81
		U013_S003	81
D0145973	COVER:SD-CARD	U018	18
D0146272	BUSHING:BRUSH:REAR	U010_S001	31
D0146780	TRAY BOTTOM PLATE:ASS'Y	U004_S001_S001	234
		U004_S002_S001	234
D0146784	SPRING PLATE:END FENCE	U004_S001	235
		U004_S002	235
D0146785	SPRING PLATE:ARM:END FENCE: LOCK	U004_S001	236
		U004_S002	236
D0159500	G104 YELLOW TONER	SPECIAL TOOLS	8
D0159501	ZINC STEARATE	SPECIAL TOOLS	9
D0396327	SPACER:SENSOR:TM	U008_S001	46
D0462862	(NA):DECAL:H-TEMP WARNING:HEATER	U004	237
D0464655	TIMING BELT:S2M180	U014	64
D0590761	SPRING:TANDEM TRAY:LOCK	U004	238
D0592399	FLANGED HEXAGONAL HEAD BOLT:M3*4	U004	239
		U005	71
D0592469	SCREW:ROUND POINT:M4X6	U007	34
D0592620	RETAINING RINGS-C	U004	240
D0596121	SPRING:CONNECTOR:TANDEM LCT	U004	241
D0596169	STAY:TANDEM LCT:ASS'Y	U004	242
D0596170	BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y	U004	243
D0596172	PAPER TRAY STOPPER	U004	244
D0596212	LEVER:PRESSURE:REVERSE	U004	245
D0596277	COVER:GEAR:PAPER FEED ROLLER	U004	246
D0596278	COVER:GEAR:REVERSE	U004	247
D0596496	GUIDE:MIDDLE:PAPER TRAY	U004	248
D0596591	SPRING:PAPER TRAY:LOCK	U004	249
D0596620	LEVER:COUPLING:LEFT	U004_S020	250
		U004_S022	250
D0596646	INNER COVER:TANDEM LCT:LEFT	U004_S020	251

## Exclusive Parts

Number	Part Name	Group	ID
		U004_S022	251
D0596659	SUPPORTING PLATE:SIDE FENCE :LEFT	U004_S020	252
		U004_S022	252
D0596664	GUIDE:MIDDLE:PAPER TRAY	U004	253
D0596665	BRACKET:DC MOTOR:LEFT:ASS'Y	U004_S020	254
		U004_S022	254
D0596668	SIDE PLATE:SIDE:TANDEM LCT	U004_S019	255
		U004_S021	255
D0596712	INNER COVER:TANDEM LCT	U004_S019	256
		U004_S021	256
D0596721	STOPPER:PAPER TRAY	U004	257
D0596725	BRACKET:STOPPER:PAPER TRAY :RIGHT:PEEN	U004	258
D0626692	SLIDE RAIL:PAPER TRAY:LEFT:SU B-ASS'Y	U004	259
D0741180	LEVER:PULL OUT:PAPER EXIT UN IT	U020	38
D0741195	GUIDE:LOCK:TRANSPORT UNIT	U020	39
D0741225	HINGE:C/T BOX:RIGHT UPPER:PE EN	U020	40
D0741228	COVER:HINGE	U020	41
D0741250	ARM:HINGE:C/T BOX	U018	19
D0741255	SEPARATION PLATE:DUCT	U018	20
D0741329	DC MOTOR:DIA49:24V:6.3W	U016	26
D0741454	DC MOTOR:DIA49:9.8W:BLS	U016	27
D0742459	JOINT:CLEANING UNIT	U007_S001_S002	35
D0742541	DECAL:ARROW LABEL	U007_S004	36
D0742542	DECAL:GRIP	U007_S001_S002	37
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U007	38
D0742632	BRACKET:DC STEPPER MOTOR:M M56:CAM	U014	65
		U015	42
D0742652	LEVER:LINK:TRANSPORT ROLLER	U005	72
D0742679	HOLDER:DC STEPPER MOTOR:SH IFT	U005	73
D0742681	SHAFT:CAM:SHIFT	U005_S008	74
D0742685	SYNCHRONOUS BELT:B80S2M190	U005	75
D0742739	PRESSURE ROLLER:TRANSPORT	U005_S009	76

Number	Part Name	Group	ID
	ROLLER:SHIFT:DRIVEN	U005_S010	76
		U005_S011	76
		U005_S012	76
D0742744	HOLDER:SHIFT:BEARING:FRONT	U005	77
D0742799	GUIDE PLATE:CONNECTION:LCT: LOWER	U005	78
D0742938	GUIDE PLATE:CONNECTION:LAR GE CAPACITY TRAY:UPPER:PEEN	U005	79
D0742942	PIN:GUIDE PLATE:CONNECTION:L ARGE CAPACITY TRAY:UPPER	U005	80
D0742952	BRACKET:CONTACT IMAGE SENS OR	U005	81
D0742970	CAM:GUIDE PLATE:OPEN AND CL OSE	U005	82
D0743047	BRACKET:HOLDER:DUPLEX:ASS'Y	U015	43
D0743168	CONTACT IMAGE SENSOR:REGIS TRATION:MAIN SCANNING:214MM	U005	83
D0743173	TIMING PULLEY:S2M:25T	U004	260
		U014	66
		U015	44
D0743824	PLATE:ROLLER:INTERMEDIATE T RANSFER	U008_S001	47
D0743829	DECAL:POSITIONING DISPLAY:TC RU	U001	18
		U007	39
		U007_S004	39
		U013_S001_S002	82
		U013_S003_S002	82
D0743871	STOPPER:WIRE:PULLEY	U008_S001	48
D0743872	PULLEY:DRIVE WERE:ASS'Y	U008_S001_S004	49
D0743878	HOLDER:RADIAL BALL BEARING:D RIVEN ROLLER:INNER BACK	U008_S001	50
D0743896	COVER:POSITIONING SENSOR:FL AT BELT-TRANSFER	U008_S001	51
D0744063	HOUSING:THERMOSTAT:ASS'Y	U013_S001	83
		U013_S003	83
D0744064	COVER:THERMOSTAT:PRESSURE	U013_S001	84
		U013_S003	84
D0744067	LEVER:CONTROL PLATE:PRESSU	U013_S001	85

## Exclusive Parts

Number	Part Name	Group	ID
	RE	U013_S003	85
D0744070	SUPPORTING PLATE:LEVER:PRE SSURE	U013_S001	86
		U013_S003	86
D0744072	STEPPED SCREW:M5	U013_S001	87
		U013_S003	87
D0744102	COLLAR:DIA10X:DIA14X:12	U013_S001	88
		U013_S003	88
D0744103	CAM:PRESSURE:A	U013_S001	89
		U013_S003	89
D0744104	FEELER:CAM:PRESSURE:FRONT	U013_S001	90
		U013_S003	90
D0744105	FEELER:CAM:PRESSURE:REAR	U013_S001	91
		U013_S003	91
D0744107	COLLAR:DIA10XDIA14X9.4	U013_S001	92
		U013_S003	92
D0744180	HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y	U013_S001	93
		U013_S003	93
D0744181	ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE	U013_S001	94
		U013_S003	94
D0744182	ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER	U013_S001	95
		U013_S003	95
D0744224	JOINT:KNOB:FUSING	U013_S001	96
		U013_S003	96
D0744225	KNOB:FUSING	ACCESSORIES	12
D0744227	BOLT:M5:ROUND POINT	U013_S001	97
		U013_S003	97
D0744302	PLAIN SHAFT BEARING:ROLLER:REAR	U013_S002	98
D0744336	DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING	U013_S001_S002	99
		U013_S003_S002	99
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3.5:M3	U008	52
		U013	100
D0744380	DECAL:H-TEMP WARNING:FUSING:WEB	U013_S002_S001	101
D0744390	ACCESSORY:KNOB:FUSING:ASS'Y	ACCESSORIES	13
D0744391	HOLDER:KNOB:FUSING:DUAL FACES TEPE	ACCESSORIES	14
D0744698	LEVER:LOCK:GUIDE PLATE	U014	67

Number	Part Name	Group	ID
D0745100	SD-CARD:NICE:REGI:ASS'Y	SPECIAL TOOLS	10
D0746092	BRACKET:HEATER:INTERMEDIATE TRANSFER	U008_S001	53
D0746097	THERMOSTAT:INTERMEDIATE TRANSFER	U008_S001	54
D0746134	PLAIN SHAFT BEARING:INSULATE	U008_S001	55
D0746144	BRACKET:INTERMEDIATE TRANSFER:FRONT	U008_S001	56
D0746145	BRACKET:INTERMEDIATE TRANSFER:REAR	U008_S001	57
D0746146	BRACKET:BIAS:INTERMEDIATE TRANSFER	U008_S001	58
D0746147	TERMINAL:INTERMEDIATE TRANSFER	U008_S001	59
D0746161	COVER:BIAS:INTERMEDIATE TRANSFER	U008_S001	60
D0746165	PULLEY:ON-OFF:BELT TENSIONER	U005	84
D0746180	COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER	U008_S001	61
D0746197	TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER	U008_S001	62
D0746216	SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASS'Y	U010_S001	32
D0746219	COIL SPRING:SHUTTER:DISCHARGE USED TONER	U010_S001	33
D0746228	ELECTRODE PLATE:FRAME	U010_S001	34
D0746235	CASE:TONER RECYCLING SUB-UNIT:SUB-ASS'Y	U010_S001	35
D0746238	JOINT:TRANSFER:DRIVE	U010	36
D0746241	DECAL:GRIP:TRANSFER/SEPARATION UNIT	U010_S001	37
D0746255	BRUSH ROLLER:TRANSFER ROLLER:ASS'Y	U010_S001	38
D0746257	BRUSH ROLLER:APPLY:ASS'Y	U010_S001	39
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	U010_S001	40
D0746270	HOLDER:BLADE:ASS'Y	U010_S001	41
D0746273	SEAL:HOLDER	U010_S001	42



## Exclusive Parts

Number	Part Name	Group	ID
D0746274	SEAL:HOLDER:UPPER	U010_S001	43
D0746276	PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASS'Y	U010_S001	44
D0746279	COIL SPRING:BLADE:TRANSFER ROLLER	U010_S001	45
D0746312	GEAR:IDLER:TRANSFER ROLLER	U010_S001	46
D0746313	GEAR:IDLER:COLLECTION COIL	U010_S001	47
D0746314	GEAR:COLLECTION COIL	U010_S001	48
D0746315	GEAR:BRUSH:APPLY	U010_S001	49
D0746410	GROUND PLATE:BELT CLEANING	U009_S001	12
D0746411	COIL SPRING:EARTH:BELT CLEANING	U009_S001	13
D0746413	SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y	U009_S001	14
D0746420	BRUSH:REMOVE PAPER DUST:BELT CLEANING	U009_S001	15
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	U009_S001	16
D0746428	HOLDER:CLEANING:BELT CLEANING:ASS'Y	U009_S001	17
D0746431	COIL SPRING:BLADE:CLEANING:BELT CLEANING	U009_S001	18
D0746434	TONER COLLECTION COIL:BELT CLEANING:ASS'Y	U009_S001	19
D0746439	PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW	U009_S001	20
D0746440	GUIDE:DISCHARGE USED TONER:BELT CLEANING	U009_S001	21
D0746441	SHUTTER:TRANSPORT SCREW:BELT CLEANING	U009_S001	22
D0746442	COIL SPRING:DISCHARGE USED TONER	U009_S001	23
D0746443	SEAL:DISCHARGE USED TONER	U009_S001	24
D0746446	BRUSH:APPLY:BELT CLEANING	U009_S001	25
D0746450	COATING BAR:ASS'Y	U009_S001_S001	26
D0746454	ARM:COATING BAR:BELT CLEANING	U009_S001_S001	27

Number	Part Name	Group	ID
D0746455	COIL SPRING:COATING BAR	U009_S001_S001	28
D0746457	BLADE:APPLY:ASS'Y	U009_S001	29
D0746461	HOLDER:APPLY:BELT CLEANING:ASS'Y	U009_S001	30
D0746464	COIL SPRING:BLADE:APPLY:BELT CLEANING	U009_S001	31
D0746467	COIL SPRING:STOPPER:CASE:BELT CLEANING	U009_S001	32
D0746468	STOPPER:CASE:BELT CLEANING	U009_S001	33
D0746469	SLIDE RAIL:UPPER:BELT CLEANING	U009_S001	34
D0746470	RELEASE PLATE:BLADE:CLEANING	U009_S001	35
D0746471	RELEASE PLATE:BLADE:APPLY	U009_S001	36
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U009_S001	37
D0746478	GEAR:PULLEY:IDLER:BELT CLEANING	U009_S001	38
D0746479	GEAR:COLLECT:COIL:Z19	U009_S001	39
D0746480	PULLEY:BRUSH:APPLY:Z30	U009_S001	40
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U009_S001	41
D0746485	SEAL:CASE:BRUSH:FRONT	U009_S001	42
D0746486	SEAL:CASE:BRUSH:REAR	U009_S001	43
D0746488	SEAL:HOLDER:BEHIND:BELT CLEANING	U009_S001	44
D0746489	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U009_S001	45
D0746490	SEAL:BASE:CASE:BELT CLEANING	U009_S001	46
D0746491	SEAL:CASE:CLEANING BLADE:FRONT	U009_S001	47
D0746492	SEAL:CASE:CLEANING BLADE:REAR	U009_S001	48
D0746495	LEVER:RELEASE:BLADE	U009_S001	49
D0746496	GRIP:BELT CLEANING	U009_S001	50
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U004_S019 U004_S021	261 261

## Exclusive Parts

Number	Part Name	Group	ID
		U005	85
		U009_S001	51
		U013	102
		U013_S001_S001	102
		U013_S002_S001	102
		U013_S003_S001	102
D0746574	COVER:CAM:VERTICAL TRANSPORT	U011	29
D0746575	SHAFT:CAM:VERTICAL TRANSPORT	U011	30
D0746579	SEAL:COVER:CAM:VERTICAL TRANSPORT	U011	31
D0746643	GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31	U011_S003	32
D0746659	SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y	U011	33
D0746663	TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63	U011	34
D0746664	GEAR:IDLER:Z49/Z27	U011	35
D0746665	GEAR:JOINT:COLLECTION BOTTLE:Z65	U011	36
D0746666	GEAR:IDLER:Z37/Z28	U011	37
D0746667	HOLDER:RADIAL BALL BEARING:JOINT	U011	38
D0746697	DECAL:COLLECTION BOTTLE:GRIP:FRONT	U011_S004	39
D0746711	FRAME:ARM:OPERATION SUB-UNIT:INNER	U002	21
D0746712	GUIDE PLATE:ARM:OPERATION SUB-UNIT	U002	22
D0746713	FRAME:ARM:OPERATION SUB-UNIT:OUTER	U002	23
D0746714	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER	U002	24
D0746715	SUPPORTING PLATE:GUIDE PLATE:HINGE	U002	25
D0746716	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	26

Number	Part Name	Group	ID
D0746717	BRACKET:COVER:ARM:RIGHT	U002	27
D0746718	HINGE:ARM:OPERATION SUB-UNIT:LOWER	U002	28
D0746719	FRAME:ARM:OPERATION SUB-UNIT:FRONT	U002	29
D0746721	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER	U002	30
D0746722	HINGE:ARM:OPERATION SUB-UNIT:UPPER	U002	31
D0746723	GUIDE PLATE:OPERATION PANEL	U002	32
D0746724	BRACKET:COVER:ARM:FRONT	U002	33
D0746725	BRACKET:COVER:ARM:FRONT LOWER	U002	34
D0746726	SUPPORTING PLATE:COVER:ARM:INNER	U002	35
D0746727	COVER:HARNES:OPERATION PANEL	ACCESSORIES	15
D0746728	COVER:ARM:OPERATION SUB-UNIT:RIGHT	U002	36
D0746729	COVER:ARM:OPERATION SUB-UNIT:INNER	U002	37
D0746730	COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER	U002	38
D0746732	COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER	U002	39
D0746734	COVER:OPERATION PANEL:REAR	ACCESSORIES	16
D0746735	COVER:OPERATION PANEL:REAR UPPER	ACCESSORIES	17
D0746736	COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER	U002	40
D0746738	CAP:COVER:ARM:RIGHT	U002	41
D0746739	HOLDER:HINGE:OPERATION SUB-UNIT:UPPER	U002	42
D0746974	CAP:LOUVER:MM90	U018	21
D0746975	FILTER:POWER SUPPLY UNIT:MM90	U018	22
D0747087	SEAL:DC FAN MOTOR:SIROCCO	U008	63
D0747118	DUCT:INNER BACK:COOLING:POSITION	U008	64

## Exclusive Parts

Number	Part Name	Group	ID
	ITIONING SENSOR		
D0747119	DUCT:FRONT:COOLING:POSITIONING SENSOR	U008	65
D0747330	SLIDE RAIL:LEFT:NO.1	U004	262
D0747331	STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN	U004	263
D0747333	STAY:SLIDE RAIL:LEFT FRONT:NO.1	U004	264
D0747335	STAY:SLIDE RAIL:LEFT:NO.2	U004	265
D0747349	COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE SENSOR	U004	266
D0747381	DECAL:VERTICAL TRANSPORT:A1	U004	267
D0747385	DECAL:CAUTION CHART:TANDEM LCT	U004_S019	268
		U004_S021	268
D0747387	DECAL:BASE:TANDEM LCT:LEFT	U004_S020_S001	269
		U004_S022_S001	269
D0747388	DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT	U004_S019	270
		U004_S021	270
D0747389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	U004_S020	271
		U004_S022	271
D0747390	DECAL:PAPER SET DIRECTION:PAPER TRAY	U004_S001	272
		U004_S002	272
D0747391	DECAL:PAPER SET DIRECTION	ACCESSORIES	18
D0747392	DECAL:PAPER TRAY:NO.1	U004	273
D0747393	DECAL:PAPER TRAY:NO.2	U004	274
D0747431	STAY:HANDLE:ASS'Y	U004	275
D0747433	STUD:HANDLE:RELEASE:ASS'Y	U004	276
D0747446	BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT	U004	277
D0747521	GUIDE PLATE:UPPER:PAPER FEE D UNIT	U004	278
D0747522	GUIDE PLATE:LOWER:PAPER FEE D UNIT	U004	279
D0747527	SHAFT:FEED:ASS'Y	U004_S011	280
		U004_S013	280
		U004_S015	280
D0747561	GRIP:UPPER	U004	281
D0747562	GRIP:LOWER	U004	282

Number	Part Name	Group	ID
D0747563	BRACKET:SLIDER:GRIP	U004	283
D0747567	BRACKET:ARM:LINK:LEFT	U004	284
D0747573	BRACKET:ARM:PLATE	U004	285
D0747595	BASE:TANDEM LCT:RIGHT:ADHESION	U004_S019	286
		U004_S021	286
D0747596	TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y	U004_S020_S001	287
		U004_S022_S001	287
D0747603	PLATE:GRIP:PAPER TRAY:NO.2	U004	288
D0747606	GRIP:PAPER TRAY:NO.2	U004	289
D0747607	ARM:PAPER TRAY:GRIP	U004	290
D0747681	(NA):HEAT SINK:HEATER:UPPER:ASS'Y	U004_S024	291
D0747684	(NA):HEAT SINK:HEATER:UPPER:FRONT	U004_S024	292
D0747752	CAP:COVER:TONER SUPPLY	U018	23
D0747775	(NA):PLATE:LOGO:RICOH	ACCESSORIES	19
D0747782	GRIP:DOOR:FRONT	U001	19
D0747828	CAP:CONNECTOR	U001	20
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001	21
D0747830	COVER:LARGE CAPACITY TRAY	U001	22
D0747831	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001	23
D0747854	HINGE:LEFT LOWER:ASS'Y	U001	24
D0747861	HINGE:RIGHT LOWER:ASS'Y	U001	25
D0895887	PANEL:INTERFACE	U018	24
D0931266	DECAL:WARNING (HIGH TEMPERATURE):LENGTHWISE	U005	86
		U014	68
D0951788	KEYTOP:TRY PRINT	U002_S001	43
		U002_S002	43
D1054365	HOLDER:THERMOPILE	U013	103
D1202829	TENSION SPRING:REGISTRATION:DRIVEN	U011	40
D1316511	BRACKET:CONNECTOR:LEFT	U004	293
D1316775	SIDE FENCE:REAR:ASS'Y	U004_S001_S002	294
		U004_S002_S002	294
D1316777	SIDE FENCE:FRONT:ASS'Y	U004_S001_S003	295
		U004_S002_S003	295

## Exclusive Parts

Number	Part Name	Group	ID
D1363692	DECAL:COLLECTION BOTTLE:GRIP:UPPER	U011_S004	41
D1364233	STEPPED SCREW:DIA5:M3X3.8	U019	24
D1365709	PCB:EX3_DDR3-DIMM:RC-A:2GB:ASS'Y	U018	25
D1366099	TENSION SPRING:BRACKET:DC STEPPER MOTOR	U008_S001	66
D1366145	ROLLER:ON-OFF:INTERMEDIATE TRANSFER	U008_S001	67
D1366149	BUSHING:SLIDE RAIL:ON-OFF	U008_S001	68
D1366183	GRIP:ON-OFF:INTERMEDIATE TRANSFER:TCRU	U008_S001	69
D1381289	JOINT:FUSING:ON-OFF	U016_S009	28
D1495776	COVER:USB:SMALL	U018	26
D1495883	KEYTOP:MAIN SWITCH	U017	29
D1495884	COMPRESSION SPRING:KEYTOP	U017	30
D1791043	GUARD:MAIN:VERTICAL TRANSPORT	U020	42
D1791115	RAIL:INTERMEDIATE TRANSFER:LEFT	U020	43
D1791127	GUIDE:LOCK:PAPER EXIT UNIT	U020	44
D1791128	HOLDER:REGISTRATION:DRAWER	U020	45
D1791129	GUIDE:PULL OUT:LOCK	U020	46
D1791130	GUIDE:PULL OUT:MIDDLE:LOWER	U020	47
D1791185	GUIDE:INTERMEDIATE TRANSFER:LEFT	U020	48
D1791219	SHAFT:LOCK:PULL OUT:LEFT	U020	49
D1791220	DRUM SHAFT:DRIVE:ASS'Y	U016_S001	29
D1791221	HOLDER:COIL SPRING:LOCK:PULL OUT	U020	50
D1791232	SHAFT:LOCK:PULL OUT:RIGHT:ASS'Y	U020	51
D1791251	DC MOTOR:DIA63:29.7W:BRUSHLESS	U016	30
D1791252	DC MOTOR:DIA82.2:63.7W:BRUSHLESS	U016	31
D1791254	SHAFT:DRIVE:DEVELOPMENT ROLLER:ASS'Y	U016_S002	32

Number	Part Name	Group	ID
	LLER:ASS'Y		
D1791256	SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y	U016	33
D1791258	PLATE:HOLDER:ANTISTATIC BRUSH:DRUM	U016	34
D1791262	SHAFT:DRIVE:CLEANER:ASS'Y	U016_S003	35
D1791264	PLATE:HOLDER:RADIAL BALL BEARING	U016	36
D1791265	PULLEY:DRIVE:DRUM:107T	U016	37
D1791266	PULLEY:DRIVE:DEVELOPMENT ROLLER:59T	U016	38
D1791267	SYNCHRONOUS BELT:120S2M316	U016	39
D1791268	SYNCHRONOUS BELT:80S2M300	U016	40
D1791269	BRACKET:DC MOTOR:CLEANING DRIVE SUB-UNIT	U016	41
D1791271	SPACER:SHAFT:DRUM	U016	42
D1791273	GEAR:DRIVE:TRANSPORT SCREW:54Z	U016	43
D1791275	TENSION SPRING:3.8N	U016	44
D1791276	TENSION SPRING:3.6N	U016	45
D1791277	GEAR:DRIVE:CLEANER:39Z	U016	46
D1791278	HOLDER:BEARING:DRUM SHAFT	U016	47
D1791286	BRACKET:DRIVE:CLEANER:ASS'Y	U016	48
D1791288	GEAR:IDLER:CLEANER:49Z/33Z	U016_S004	49
D1791289	GEAR:PULLEY:DRUM:113Z/37T	U016_S005	50
D1791290	GEAR:IDLER:TRANSPORT SCREW:65Z/53Z	U016_S006	51
D1791291	BRACKET:DC MOTOR:DRUM:ASS'Y	U016	52
D1791293	TIGHTENER:DRIVE:DRUM:ASS'Y	U016	53
D1791297	TIGHTENER:DRIVE:DEVELOPMENT:ASS'Y	U016	54
D1791300	DRIVE UNIT:FUSING:ASS'Y	U016_S008	55
D1791309	DC BRUSHLESS MOTOR:58W:DRIVE:FUSING UNIT	U016_S008	56
D1791320	BRACKET:DRIVE:USED TONER	U016	57
D1791323	TENSION SPRING:BELT TENSIONER:DRIVE:USED TONER	U016	58

## Exclusive Parts

Number	Part Name	Group	ID
D1791324	SYNCHRONOUS BELT:40S3M222	U011_S001	42
D1791326	BRACKET:BELT TENSIONER:DRIVE:USED TONER	U016	59
D1791327	SHAFT:BELT TENSIONER:DRIVE:USED TONER	U016	60
D1791328	GEAR:PULLEY:Z67/T19:DRIVE:USED TONER	U016	61
D1791329	PULLEY:TIGHTENER:DIA18	U016	62
D1791345	BRACKET:DRAWER:DEVELOPMENT	U016	63
D1791351	DC MOTOR:DIA63:24V:28.4W	U008_S001	70
D1791352	HOUSING:DRIVE UNIT:INTERMEDIATE TRANSFER	U008_S001	71
D1791353	GEAR:DRIVE ROLLER:INTERMEDIATE TRANSFER	U008_S001	72
D1791354	HOLDER:MOTOR:INTERMEDIATE TRANSFER	U008_S001	73
D1791370	DC MOTOR:40W:BRUSHLESS	U016_S007	64
D1791375	GEAR:IDLER:BELT CLEANING	U016_S007	65
D1791391	MECHANICAL DRIVE SECTION:TRANSFER:SECOND:ASS'Y	U016_S007	66
D1791442	COVER:DC_SW	U001	26
D1791451	CAP:KEY COUNTER	U001	27
D1791454	DOOR:TONER SUPPLY:ASS'Y	U001_S001	28
D1791456	SUPPORTING PLATE:HINGE:DOOR:TONER SUPPLY	U001_S001	29
D1791457	MAGNET CATCH PLEET:DOOR:TONER SUPPLY	U001_S001	30
D1791460	HINGE:DOOR:TONER SUPPLY	U001	31
D1791465	BRACKET:KEY COUNTER	U020	52
D1791469	COVER:FRONT UPPER	U001	32
D1791470	BRACKET:COVER:FRONT UPPER	U001	33
D1791471	LEVER:SAFETY SWITCH	U001	34
D1791476	BRACKET:SAFETY SWITCH	U001	35
D1791477	SHIELD PLATE:SAFETY SWITCH	U001	36
D1791483	LEVER:SAFETY SWITCH	U001	37
D1791485	DOOR:FRONT LEFT:LOWER	U001	38
D1791487	DUCT:DOOR:FRONT LEFT:ASS'Y	U001	39

Number	Part Name	Group	ID
D1791490	BRACKET:SUPPORTING PLATE:DOOR:FRONT LEFT	U001_S002	40
D1791497	DOOR:FRONT RIGHT:UPPER	U001	41
D1791499	CAP:MM22	U001	42
D1791500	DOOR:FRONT RIGHT:LOWER	U001	43
D1791505	STOPPER:GUIDE PLATE:VERTICAL TRANSPORT	U001_S004	44
D1791514	COVER:MAIN:RIGHT	U001	45
D1791526	STAY:SAFETY SWITCH	U001	46
D1791531	HINGE:LEFT UPPER	U001	47
D1791533	HINGE:RIGHT UPPER	U001	48
D1791553	COVER:DC_SW	U017	31
D1791557	BRACKET:DC_SW	U017	32
D1791571	BRACKET:EARTH:DOOR:MIDDLE	U001	49
D1791572	BRACKET:EARTH:DOOR:LOWER	U001	50
D1791582	PLATE:MAGNET CATCH	U001	51
D1791583	SEAL:PLATE:MAGNET CATCH	U001	52
D1791586	(EU,AA,CHN):DECAL:CAUTION:PULL OUT:BLANK	ACCESSORIES	20
D1791588	(NA):DECAL:CAUTION:PULL OUT:ENGLISH	ACCESSORIES	21
D1791589	(EU,AA,CHN):DECAL:CAUTION:PULL OUT:LANGUAGE:MULTI-LANGUAGE	ACCESSORIES	22
D1791591	DECAL:MISFEED REMOVAL:ABC	U001_S004	53
D1791594	(EU,AA,CHN):DECAL:DC:MAIN SWITCH	ACCESSORIES	23
D1791595	(NA):DECAL:DC:MAIN SWITCH	ACCESSORIES	24
D1791731	COVER:REGISTRATION:MOTOR	U020	53
D1791734	LEVER:PULL OUT:LEFT	U020	54
D1791786	BRACKET:INNER COVER	U019	25
D1792204	COVER:END BLOCK:REAR	U007_S002	40
D1792205	ELECTRODE PLATE:CASE:CHARGE	U007_S002	41
D1792206	STAY:GRID	U007_S002	42
D1792208	END BLOCK:CHARGE CORONA:REAR	U007_S002	43
D1792209	STAY:CORONA WIRE:LEFT	U007_S002	44

## Exclusive Parts

Number	Part Name	Group	ID
D1792210	STAY:CORONA WIRE:RIGHT	U007_S002	45
D1792224	CORONA WIRE:CHARGE CORONA	U007_S002	46
D1792237	HOLDER:MOTOR:CHARGE	U007	47
D1792238	SOCKET:CHARGE	U007	48
D1792239	SHAFT:CLEANER:CHARGE:DRIVE:ASSY	U007_S005	49
D1792246	SEAL:DUCT:SIDE PLATE:REAR	U007	50
D1792254	DECAL:CHARGE:GRIP	U007_S002_S001	51
D1792255	CHARGE CORONA	U007_S002	52
D1792256	COVER:CHARGE CORONA:ASSY	U007_S002_S001	53
D1792370	GRIP:DRUM:ASSY	U007	54
D1792376	HOLDER:DRUM:TAKE OFF:FRONT	U007	55
D1792377	HOLDER:DRUM:TAKE OFF:REAR	U007	56
D1792411	SLIDE RAIL:PCU	U007	57
D1792416	STAY:ELECTRIC POTENTIAL SENSOR	U007	58
D1792417	HOLDER:ELECTRIC POTENTIAL SENSOR	U007	59
D1792419	STOPPER:SLIDE RAIL:PCU:PEEN	U007	60
D1792421	ELECTRIC POTENTIAL SENSOR	U007	61
D1792427	BRACKET:DRAWER:CLEANING UNIT	U007	62
D1792468	GRIP:DRUM STAY:PCU	U007_S004	63
D1792469	KNOB SCREW:DRUM	U007	64
D1792474	DECAL:DIAL	U007_S004	65
D1792485	LED ARRAY:ASSY	U007_S004	66
D1792621	SHAFT:DRIVEN ROLLER:SHIFT	U005	87
D1792631	GUIDE PLATE:SHIFT:REGISTRATION:UPPER	U005	88
D1792642	HOLDER:SHIFT:BEARING:REAR	U005	89
D1792643	CAM:REGISTRATION:GATE:RELEASE	U005	90
D1792647	SHAFT:SHIFT	U005	91
D1792648	PLATE:ADJUSTING PIN	U005	92
D1792651	GUIDE PLATE:REGISTRATION:EXIT	U005	93
D1792660	BRACKET:GUIDE PLATE:FRONT:CLIP	U005	94

Number	Part Name	Group	ID
D1792661	BRACKET:GUIDE PLATE:INNER BRACKET:CIS	U005	95
D1792666	GUIDE PLATE:REGISTRATION:TIMING:UPPER	U005	96
D1792670	GUIDE PLATE:REGISTRATION:TIMING:LOWER	U005	97
D1792675	COVER:REGISTRATION:DOUBLE FEED SENSOR	U005	98
D1792684	REGISTRATION GUIDE:OPEN AND CLOSE	U005	99
D1792685	CASE:REMOVE PAPER DUST:ASSY	U005	100
D1792689	COVER:REGISTRATION:EXIT	U005	101
D1792691	TENSION SPRING:PRESSURE ROLLER	U005	102
D1792698	COMPRESSION SPRING:SHIFT	U005	103
D1792702	TIMING ROLLER:REGISTRATION:DRIVEN	U005_S001	104
D1792703	TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY:PRESS FIT	U005_S002	105
D1792704	TRANSPORT ROLLER:CONNECTING:MAIN	U005_S003	106
D1792705	TRANSPORT ROLLER:SHIFT:TRAILING EDGE	U005_S014	107
D1792711	TIMING ROLLER:TRANSFER:DRIVEN:PRESS FIT	U005	108
D1792727	SHAFT:TIMING ROLLER:REGISTRATION:DRIVEN	U005	109
D1792751	BRACKET:DC STEPPER MOTOR:APER FEED:TIMING	U005	110
D1792754	BRACKET:DC STEPPER MOTOR:APER FEED	U005	111
D1792757	TIGHTENER:BRACKET:DC STEPPER MOTOR	U005	112
D1792758	GEAR:Z41:TIMING PULLEY:T41	U005_S006	113
		U005_S007	113
D1792760	COVER:MOTOR	U005	114

## Exclusive Parts

Number	Part Name	Group	ID
D1792763	CAM:REGISTRATION:TIMING	U005	115
D1792764	SHAFT:CAM:REGISTRATION:TIMING	U005	116
D1792768	TIMING PULLEY:S2M:30T	U005	117
D1792771	ARM:REGISTRATION:TIMING:ASS'Y	U005_S004	118
D1792783	COVER:BASE:MAIN PAPER SMD	U005	119
D1792791	BRACKET:DRAWER:MAIN PAPER SMD	U005	120
D1792809	GUIDE PLATE:SHIFT:LEFT LOWER	U005	121
D1792814	GUIDE:SHIFT:TRAILING EDGE	U005	122
D1792816	SHAFT:TRAILING EDGE:SHIFT	U005	123
D1792817	BRACKET:SHIFT:SYNCHRONOUS BELT	U005	124
D1792856	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY	U005	125
D1792861	BRACKET:OPEN AND CLOSE:LARGE CAPACITY TRAY	U005	126
D1792872	BRACKET:DC STEPPER MOTOR:TRAILING EDGE	U005	127
D1792891	GUIDE PIN:SHIFT:TRAILING EDGE	U005	128
D1792901	GUIDE PLATE:CONNECTING:DUPLICATE:EXIT	U005	129
D1792902	GUIDE PLATE:CONNECTING:UPPER	U005	130
D1792906	GUIDE PLATE:CONNECTING:LOWER	U005	131
D1792909	JOINT:CONNECTING:DRIVEN	U005	132
D1792932	ARM:ON-OFF:TRANSPORT ROLLER	U005	133
D1792933	SHAFT:LINK:ON-OFF:CONNECTING:LARGE CAPACITY TRAY	U005	134
D1792934	SHAFT:LINK:ON-OFF:CONNECTING	U005	135
D1792943	BRACKET:CAM:ON-OFF	U005	136
D1792944	DISC:ON-OFF:SENSOR	U005	137
D1792946	SHAFT:CAM:ON-OFF:LARGE CAPACITY TRAY	U005	138

Number	Part Name	Group	ID
D1792947	SHAFT:CAM:ON-OFF:MAIN	U005	139
D1792948	CAM:TRANSPORT ROLLER:ON-OFF	U005	140
D1792952	BRACKET:DC STEPPER MOTOR:DRIVEN:ON-OFF	U005	141
D1792960	GUIDE PLATE:OPEN AND CLOSE:MAIN:CONNECTING	U005	142
D1792963	BRACKET:GRIP:OPEN AND CLOSE:GUIDE PLATE	U005	143
D1792964	GUIDE:MAIN:CONNECTING:OPEN AND CLOSE	U005	144
D1792965	SHAFT:GUIDE PLATE:OPEN AND CLOSE	U005	145
D1792986	BRACKET:GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY	U005	146
D1793043	DUCT:FILTER:DEVELOPMENT:ASS'Y	U007_S004	67
D1793070	GEAR:TRANSPORT SCREW:NO.1	U007_S004	68
D1793071	GEAR:TRANSPORT SCREW:NO.2	U007_S004	69
D1793072	GEAR:TRANSPORT SCREW:NO.3	U007_S004	70
D1793073	GEAR:IDLER:TRANSPORT SCREW:UPPER:ASS'Y	U007_S004	71
D1793074	GEAR:IDLER:TRANSPORT SCREW:LOWER:ASS'Y	U007_S004	72
D1793075	FILTER:DEVELOPMENT	U007_S004	73
D1793084	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	U007_S004	74
D1793090	PLATE:GEAR:IDLER:ASS'Y	U007_S004	75
D1793097	COVER:GEAR:DEVELOPMENT	U007_S004	76
D1793131	RECEPTACLE:DEVELOPMENT VIAS:ASS'Y	U007	77
D1793144	COVER:INTERMEDIATE TRANSFER:LOWER	U008_S001	74
D1793201	TONER SUPPLY UNIT:TONER HOPPER:ASS'Y	U006_S001	53
D1793234	GEAR:TRANSPORT SCREW:LONG:TONER SUPPLY	U006_S001	54
D1793237	GEAR:TRANSPORT SCREW:SHORT	U006_S001	55

## Exclusive Parts

Number	Part Name	Group	ID
	T:TONER SUPPLY		
D1793244	GEAR:AGITATOR:TONER SUPPLY	U006_S001	56
D1793252	COVER:GEAR:TONER SUPPLY	U006_S001	57
D1793253	GEAR:IDLER:FEED:TONER SUPPLY:1	U006_S001	58
D1793254	GEAR:IDLER:FEED:TONER SUPPLY:2	U006_S001	59
D1793256	BRACKET:DC STEPPER MOTOR:AGITATOR:ASS'Y	U006_S001	60
D1793259	GEAR:IDLER:AGITATOR:TONER SUPPLY	U006_S001	61
D1793263	BRACKET:DC STEPPER MOTOR:TONER SUPPLY	U006_S001	62
D1793271	CASE:SHUTTER:TONER SUPPLY	U006	63
D1793272	SHUTTER:TONER SUPPLY:ASS'Y	U006	64
D1793275	COIL SPRING:SHUTTER:TONER SUPPLY	U006	65
D1793276	TONER CATCHPAN:TONER SUPPLY	U006	66
D1793310	SHAFT:DRIVE:TONER BOTTLE:DIAMETER 6	U006	67
D1793322	SLIDER:TONER BANK:ASS'Y	U006	68
D1793332	SIDE PLATE:TONER BANK	U006	69
D1793334	CASE:TONER BANK:ASS'Y	U006_S003	70
		U006_S005	70
D1793335	SEAL:CASE:TONER BANK:LOWER	U006_S003	71
		U006_S005	71
D1793336	SEAL:CASE:TONER BANK:FRONT	U006_S003	72
		U006_S005	72
D1793339	GROUND PLATE:BOTTLE:TONER SUPPLY UNIT	U006	73
D1793342	BRACKET:CHUCK:TONER BANK	U006	74
D1793344	DC MOTOR:TONER BOTTLE:ASS'Y:BRUSH:5.85W	U006_S004	75
		U006_S006	75
D1793346	DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH	U006	76
		U006_S004	76
		U006_S006	76
D1793347	SEAL:BRACKET:RACK	U006_S004	77

Number	Part Name	Group	ID
		U006_S006	77
D1793355	GUIDE PLATE:TONER BANK:SIDE PLATE	U006	78
D1793361	BRACKET:JOINT:RACK:LEVER	U006	79
D1793366	DECAL:REPLACEMENT INDICATION:TONER BOTTLE	U001_S001	54
D1793367	DECAL:DESIGN SKETCH:TONER BOTTLE	U006_S002	80
D1793370	INNER COVER:TONER BANK:ASS'Y	U006_S002	81
D1793373	BRACKET:SAFETY SWITCH:TONER SUPPLY UNIT	U006	82
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U006	83
D1793377	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U006	84
D1793380	CASE:TONER BANK:REAR	U006	85
D1793383	SEAL:CASE:TONER BANK:REAR	U006	86
D1793384	SEAL:CASE:TONER BANK:LEFT	U006	87
D1793402	BOTTLE:DEVELOPER:ASS'Y	ACCESSORIES	25
		SPECIAL TOOLS	11
D1793414	SEAL:DEVELOPMENT ROLLER:SERVICE PARTS:ASS'Y	SPECIAL TOOLS	12
D1793420	JIG:SHEET:DOCTOR BLADE	SPECIAL TOOLS	13
D1793421	KNOB:DRIVE:DEVELOPMENT UNIT:ASS'Y	SPECIAL TOOLS	14
D1793504	CLEANING UNIT:ASS'Y	U007_S001	78
D1793525	TONER COLLECTION COIL:CLEANING:ASS'Y	U007_S001	79
D1793531	TONER CATCHPAN:PIPE:DISCHARGE USED TONER	U007_S001	80
D1793532	COIL SPRING:TONER CATCHPAN	U007_S001	81
D1793535	GEAR SET:CLEANING UNIT:SERVICE PARTS	U007_S001_S001	82
D1793536	GEAR:IDLER:Z16	U007_S001_S001	83
D1793537	GEAR:IDLER:Z17:LOWER	U007_S001_S001	84
D1793538	GEAR:TONER COLLECTION COIL:Z18	U007_S001_S001	85



## Exclusive Parts

Number	Part Name	Group	ID
D1793561	SHAFT:CLEANING BLADE:FRONT	U007_S001	86
D1793564	GEAR:IDLER:Z17:UPPER	U007_S001_S001	87
D1793571	BRACKET:CLEANING BLADE:ASS'Y	U007_S001	88
D1793576	TENSION SPRING:CLEANING BLADE:6N	U007_S001	89
D1793581	BLADE:CLEANING:ASS'Y	U007_S001	90
D1793589	RETAINING RINGS-E:GUIDE	U007_S001	91
D1793607	CLEANING UNIT:APPLY:ASS'Y	U007_S001_S002	92
D1793621	COVER:COATING BAR	U007_S001_S002	93
D1793627	TENSION SPRING:COATING BAR:5N	U007_S001_S002	94
D1793635	COATING BAR:ASS'Y	U007_S001_S002	95
D1793641	BRUSH ROLLER:APPLY:ASS'Y	U007_S001_S002	96
D1793645	GEAR:BRUSH ROLLER:Z15	U007_S001_S001	97
D1793647	PLAIN SHAFT BEARING:APPLY:REAR:ASS'Y	U007_S001_S002	98
D1793653	BLADE:APPLY:ASS'Y	U007_S001_S002	99
D1793669	GROUND PLATE:APPLY	U007_S001_S002	100
D1793681	HOLDER:COVER:COATING BAR:ASS'Y	U007_S001_S002	101
		U007_S001_S002	101
D1793689	GROUND PLATE:COVER:APPLY	U007_S001_S002	102
		U007_S001_S002	102
D1793851	TRANSPORT ROLLER:DRIVE	U012	15
D1793960	TRANSPORT ROLLER:HEAT PIPE:DIA30.4:ASS'Y	U014	69
D1794028	SUPPORTING PLATE:LEVER:PRESSURE:FRONT	U013_S001	104
		U013_S003	104
D1794036	SUPPORTING PLATE:LEVER:PRESSURE:FRONT	U013_S001	105
		U013_S003	105
D1794037	SUPPORTING PLATE:LEVER:PRESSURE:REAR	U013_S001	106
		U013_S003	106
D1794042	LEVER:PRESSURE:REAR:OUTER	U013_S001	107
		U013_S003	107

Number	Part Name	Group	ID
D1794047	HOLDER:HEATER:PRESSURE:REAR	U013_S001	108
		U013_S003	108
D1794048	HOLDER:HEATER:PRESSURE:FRONT	U013_S001	109
		U013_S003	109
D1794071	BRACKET:FUSING ENTRANCE GUIDE PLATE:FRONT	U013_S001	110
		U013_S003	110
D1794072	BRACKET:FUSING ENTRANCE GUIDE PLATE:REAR	U013_S001	111
		U013_S003	111
D1794081	FUSING ENTRANCE GUIDE PLATE:LOWER	U013_S001	112
		U013_S003	112
D1794095	CLAMP:HARNES:PRESSURE	U013_S001	113
		U013_S003	113
D1794107	BRACKET:STRIPPER PAWLS:PRESSURE:PEEN	U013_S001	114
		U013_S003	114
D1794109	ADJUSTING PIN:DISCHARGE BRUSH	U013_S001	115
		U013_S003	115
D1794113	DISCHARGE BRUSH:21MM	U013_S001	116
		U013_S003	116
D1794114	GUIDE PLATE:FUSING EXIT:LOWER	U013_S001	117
		U013_S003	117
D1794147	SUPPORTING PLATE:SIDE PLATE:FUSING:REAR	U013_S001	118
		U013_S003	118
D1794148	SUPPORTING PLATE:SIDE PLATE:FUSING:FRONT	U013_S001	119
		U013_S003	119
D1794170	TAB:TERMINAL:187:4P	U013_S001	120
		U013_S003	120
D1794182	DISCHARGE BRUSH:HEAT ROLLER	U013_S001	121
		U013_S003	121
D1794197	FLAT BELT-FUSING:DIA80:SEAL	U013_S001	122
		U013_S003	122
D1794213	BRACKET:DRAWER:UPPER	U013_S001	123
		U013_S003	123
D1794216	BRACKET:DRAWER:LOWER	U013_S001	124
		U013_S003	124
D1794217	BRACKET:DRAWER:LOWER:AUXILIARY	U013_S001	125
		U013_S003	125
D1794223	LEVER:PAPER EXIT UNIT:FRONT	U013_S001	126
		U013_S003	126

## Exclusive Parts

Number	Part Name	Group	ID
D1794224	LEVER:PAPER EXIT UNIT:REAR	U013_S001	127
		U013_S003	127
D1794228	SUPPORTER:GUIDE PLATE:FUSING EXIT:UPPER	U013_S001	128
		U013_S003	128
D1794231	STOPPER:LEVER:FUSING/PAPER EXIT UNIT	U013_S001	129
		U013_S003	129
D1794232	SHAFT:FUSING/PAPER EXIT UNIT	U013_S001	130
		U013_S003	130
D1794235	TENSION SPRING:FUSING/PAPER EXIT UNIT	U013_S001	131
		U013_S003	131
D1794239	STRIPPER PLATE:ASS'Y	U013_S001	132
		U013_S003	132
D1794255	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U013_S001	133
		U013_S003	133
D1794271	COVER:FUSING UNIT:REAR:ASS'Y	U013_S001_S001	134
		U013_S003_S001	134
D1794273	COVER:FUSING UNIT:FRONT:ASS'Y	U013_S001_S002	135
		U013_S003_S002	135
D1794275	COVER:FUSING UNIT:UPPER:ASS'Y	U013_S001_S003	136
		U013_S003_S003	136
D1794277	DECAL:H-TEMP WARNING:FUSING	U013_S001_S003	137
		U013_S003_S003	137
D1794278	DECAL:FUSING UNIT:TCRU	U013_S001_S001	138
		U013_S003_S001	138
D1794279	COVER:FUSING/PAPER EXIT UNIT:ASS'Y	U013_S001	139
		U013_S003	139
D1794283	GRIP:COVER:FUSING/PAPER EXIT UNIT:ASS'Y	U013_S001	140
		U013_S003	140
D1794337	RING:WEB:CLEANING	U013_S002	141
D1794352	BRACKET:DRAWER:FUSING:UPPER:MAIN	U013	142
D1794353	BRACKET:DRAWER:FUSING:LOWER:MAIN	U013	143
D1794531	SHAFT:COOLING UNIT:ENTRANCE	U014_S001	70
D1794533	DRIVE ROLLER:COOLING UNIT:ENTRANCE	U014	71
D1794537	GUIDE PLATE:COOLING UNIT:ENTRANCE	U014	72

Number	Part Name	Group	ID
D1794538	BRACKET:CAP:HEAT PIPE:UPPER	U014	73
D1794539	BRACKET:CAP:HEAT PIPE:LOWER	U014	74
D1794740	GUIDE PLATE:EXIT:UPPER:ENTRANCE	U014	75
D1794754	STOPPER:GUIDE PLATE:REVERSE EXIT:LEFT LOWER	U014	76
D1794755	LEVER:LOCK:REVERSE EXIT:LEFT LOWER	U014	77
D1794757	SHAFT:LOCK:REVERSE EXIT:LEFT LOWER	U014	78
D1794758	LINK:ON-OFF:DRIVEN ROLLER:REVERSE EXIT	U014	79
D1794759	SHAFT:ON-OFF:DRIVEN ROLLER:REVERSE EXIT	U014	80
D1794761	BRACKET:SOLENOID:GATE PAWL:SWITCHBACK	U014	81
D1794766	LINK:GATE PAWL:SWITCHBACK	U014	82
D1794768	GATE PAWL:SWITCHBACK	U014	83
D1794784	GUIDE PLATE:REVERSE:LOWER	U014	84
D1794785	GUIDE PLATE:EXIT:MIDDLE	U014	85
D1794787	GUIDE PLATE:REVERSE EXIT:ASS'Y	U014_S010	86
D1794796	GUIDE PLATE:REVERSE:UPPER	U014	87
D1794800	SHAFT:GATE PAWL:REVERSE	U014	88
D1794801	GATE PAWL:REVERSE	U014	89
D1794809	GATE PAWL:EXIT:REVERSE	U014	90
D1794810	PLATE:GATE PAWL:EXIT:REVERSE	U014	91
D1794811	SHAFT:GATE PAWL:EXIT:REVERSE	U014	92
D1794813	BRACKET:DC STEPPER MOTOR:ON-OFF	U014	93
D1794816	BRACKET:CAM:GATE PAWL	U014	94
D1794820	CAM:ON-OFF	U014	95
D1794821	LINK:GATE PAWL:EXIT:ENTRANCE	U014	96
D1794822	LINK:ON-OFF:REVERSE EXIT:CAM	U014	97
D1794824	GUIDE PLATE:REVERSE EXIT:LEFT	U014	98

## Exclusive Parts

Number	Part Name	Group	ID
	T LOWER:PEEN		
D1794827	GUIDE PLATE:REVERSE EXIT:LEF T LOWER:MIDDLE	U014	99
D1794830	BRACKET:CONTACT POINT:REVE RSE EXIT:FRONT	U014	100
D1794835	BRACKET:CONTACT POINT:REVE RSE EXIT:REAR	U014	101
D1794838	BRACKET:DRAWER:LEFT	U014	102
D1794840	TRANSPORT ROLLER:EXIT:ENTR ANCE	U014_S005 U014_S006	103 103
D1794841	TRANSPORT ROLLER:EXIT:EXIT	U014_S007	104
D1794842	TRANSPORT ROLLER:REVERSE	U014_S008	105
D1794843	TRANSPORT ROLLER:REVERSE:E NTRANCE	U014_S009	106
D1794847	BRACKET:CONNECTION:MAIN:EXI T	U014	107
D1794860	GUIDE PLATE:MAIN:EXIT	U014	108
D1794866	COVER:EXIT:EXIT	U014	109
D1794882	COVER:HARNESS:LEFT LOWER	U014	110
D1794884	SHEET:OPPOSED:PAPER FEED S ENSOR	U020	55
D1794887	SHEET:TRANSPORT:REVERSE EX IT:EXIT	U014_S010	111
D1795059	HDD:ASS'Y	U018_S003	27
D1795089	COVER:C/T BOX:UPPER:ASS'Y	U018_S001	28
D1795381	TEMPERATURE SENSOR:FUSING UNIT:UPPER:19PIN	U013_S001 U013_S003	144 144
D1795412	PCB:TDRB	U008_S001	75
D1795435	PCB:URRB	U005	147
D1795440	PCB:CNB	U018	29
D1795445	AC CONTROL BOARD	U017	33
D1795725	PCB:IMAGE PROCESSING UNIT	U018	30
D1795913	ARM:SAFETY SWITCH	U017	34
D1795914	BRACKET:SAFETY SWITCH:FRON T	U017	35
D1795915	LEVER:SAFETY SWITCH:WELDIN G	U017	36
D1795917	BRACKET:SAFETY SWITCH	U017	37

Number	Part Name	Group	ID
D1795920	BRACKET:MAIN SWITCH	U017	38
D1795922	BRACKET:POWER SUPPLY CORD: INLET:NOISE FILTER	U017	39
D1795923	PLATE:POWER SUPPLY CORD:INL ET	ACCESSORIES	26
D1795924	COVER:SAFETY SWITCH:UPPER F RONT	U017	40
D1795928	BRACKET:SAFETY SWITCH:REAR	U017	41
D1795956	COVER:PCB:C/T BOX	U018	31
D1795961	COVER:C/T BOX	U018	32
D1795964	COVER:C/T BOX:LOWER	U018	33
D1795966	SEAL:COVER:C/T BOX:UPPER:A	U018_S001	34
D1795967	SEAL:COVER:C/T BOX:UPPER:B	U018_S001	35
D1795973	SEAL:COVER:C/T BOX:UPPER:C	U018_S001	36
D1796050	FLAT BELT-TRANSFER	U008	76
D1796051	ROLLER:INTERMEDIATE TRANSF ER:ASS'Y	U008_S001	77
D1796057	ROLLER:TRANSFER:FRONT:ASS'Y	U008_S001	78
D1796062	TENSION SPRING:PRESSURE:INT ERMEDIATE TRANSFER	U008_S001	79
D1796065	DRIVE ROLLER:INTERMEDIATE T RANSFER:ASS'Y	U008_S001	80
D1796080	ROLLER:OPPOSED:BELT CLEANI NG:ASS'Y	U008_S001	81
D1796085	ROLLER:DRIVEN:INTERMEDIATE TRANSFER:ASS'Y	U008_S001_S001	82
D1796091	ROLLER:TENSION:ASS'Y	U008_S001_S002	83
D1796094	CASE:TENSION:ROLLER	U008_S001	84
D1796095	SUPPORTING PLATE:CASE:TENSI ON:ROLLER	U008_S001	85
D1796097	PLAIN SHAFT BEARING:TENSION: ROLLER:INTERMEDIATE TRANSF ER	U008_S001	86
D1796098	COIL SPRING:PRESSURE:TENSIO N:INTERMEDIATE TRANSFER	U008_S001	87
D1796108	ROLLER:TRANSFER:PAPER:FRON T:ASS'Y	U008_S001_S003	88
D1796112	DUCT:DENSITY SENSOR:INTERM	U008_S001	89

## Exclusive Parts

Number	Part Name	Group	ID
	EDIATE TRANSFER		
D1796117	BRACKET:DRAWER:INTERMEDIATE TRANSFER	U008_S001	90
D1796119	PULLEY:ON-OFF:TRANSFER ROLLER	U008_S001	91
D1796122	BRACKET:ON-OFF:TRANSFER ROLLER	U008_S001	92
D1796125	CAM:ON-OFF:TRANSFER:PAPER:REAR	U008_S001	93
D1796127	FEELER:ON-OFF:TRANSFER:PAPER	U008_S001	94
D1796140	LEVER:ON-OFF:ROLLER:FRONT	U008_S001	95
D1796141	LEVER:ON-OFF:ROLLER:REAR	U008_S001	96
D1796143	ARM:LEVER:ON-OFF:ROLLER	U008_S001	97
D1796144	TENSION SPRING:SLIDE RAIL:TRANSFER	U008_S001	98
D1796146	SHAFT:ON-OFF:INTERMEDIATE TRANSFER	U008_S001	99
D1796147	CAM:ON-OFF:INTERMEDIATE TRANSFER	U008_S001	100
D1796154	CASE:OPPOSED:TRANSFER ROLLER:FRONT	U008_S001	101
D1796155	CASE:OPPOSED:TRANSFER ROLLER:REAR	U008_S001	102
D1796156	COVER:CASE:OPPOSED:TRANSFER ROLLER:REAR	U008_S001	103
D1796157	SPRING PLATE:TRANSFER:OPPOSED:PAPER	U008_S001	104
D1796160	GUIDE:INTERMEDIATE TRANSFER:RIGHT	U008_S001	105
D1796161	GUIDE:INTERMEDIATE TRANSFER:LEFT:ASS'Y	U008_S001	106
D1796164	PLATE:BLADE:BELT CLEANING	U008_S001	107
D1796173	SEAL:DUCT:DENSITY SENSOR	U008	108
D1796182	BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:REAR:ASS'Y	U008_S001	109
D1796185	BRACKET:MOTOR:POSITIONING CONTROL:DRIVEN ROLLER	U008_S001	110

Number	Part Name	Group	ID
D1796186	DRIVE WERE:DRIVEN ROLLER	U008_S001	111
D1796187	FEELER:POSITIONING CONTROL:DRIVE WERE	U008_S001	112
D1796188	BRACKET:COIL SPRING:MOTOR:POSITIONING CONTROL	U008_S001	113
D1796193	HOLDER:FLAT BELT-TRANSFER:DRIVE ROLLER:ASS'Y	ACCESSORIES	27
		SPECIAL TOOLS	15
D1796194	HOLDER:FLAT BELT-TRANSFER:CLEANING:ASS'Y	ACCESSORIES	28
		SPECIAL TOOLS	16
D1796195	LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U008_S001	114
D1796196	SCALE:BRACKET:DRIVEN ROLLER:FRONT	U008_S001	115
D1796197	HOLDER:DRIVEN ROLLER:FRONT	U008_S001	116
D1796230	CASE:TERMINAL:SEPARATION:ASS'Y	U010_S002	50
D1796250	TRANSFER ROLLER	U010_S001_S001	51
D1796280	GUIDE PLATE:ENTRANCE:LOWER:ASS'Y	U010_S001	52
D1796291	INSULATING COVER:POWER PACK	U010	53
D1796292	COVER:POWER PACK	U010	54
D1796298	COIL SPRING:COATING BAR:2.2N	U010_S001	55
D1796310	SEPARATION CORONA:ASS'Y	U010_S001_S002	56
D1796311	GEAR:TRANSFER ROLLER	U010_S001	57
D1796312	LEVER:PRESSURE:REAR:ASS'Y	U010	58
D1796314	LEVER:PRESSURE:FRONT:ASS'Y	U010	59
D1796324	GEAR:DRIVE:TRANSFER/SEPARATION UNIT	U010	60
D1796333	SHAFT:LEVER:PRESSURE:TRANSFER ROLLER	U010	61
D1796334	COIL SPRING:PRESSURE:TRANSFER UNIT	U010	62
D1796350	TRANSFER/SEPARATION UNIT:DRIVE:ASS'Y	U010_S003	63
D1796355	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:REAR	U010	64
D1796356	KNOB:STOPPER:TRANSFER/SEPARATION UNIT:FRONT	U010	65

## Exclusive Parts

Number	Part Name	Group	ID
	RATION UNIT:FRONT		
D1796400	BELT CLEANING:ASS'Y	U009_S001	52
D1796410	SLIDE RAIL:CASE:TENSION:ROLL ER	U020	56
D1796411	SEAL:TONER OUTLET SUB-UNIT	U016_S007	67
D1796412	SEAL:HOLDER:CLEANING BLADE: UPPER	U009_S001	53
D1796413	SEAL:HOLDER:CLEANING BLADE: FRONT LOWER	U009_S001	54
D1796414	SEAL:HOLDER:CLEANING BLADE: REAR LOWER	U009_S001	55
D1796415	SEAL:HOLDER:CLEANING BLADE: LOWER	U009_S001	56
D1796416	SEAL:HOLDER:CLEANING BLADE: BEHIND	U009_S001	57
D1796461	TONER OUTLET SUB-UNIT:COLLE CTION BOTTLE:ASS'Y	U011_S003	43
D1796472	COVER:TONER OUTLET SUB-UNIT :ASS'Y	U011	44
D1796483	BRACKET:DRIVE SUB-UNIT:COLL ECTION BOTTLE	U011	45
D1796487	DC MOTOR:BRUSHLESS:9.8W	U011	46
D1796501	TONER OUTLET SUB-UNIT:PCU:A SS'Y	U011_S001	47
D1796521	BRACKET:TONER OUTLET SUB-U NIT:VERTICAL TRANSPORT:LOWE R	U011	48
D1796523	BRACKET:VERTICAL TRANSPORT	U011	49
D1796525	BRACKET:IDLER	U011	50
D1796527	CAM:VERTICAL TRANSPORT:DIA1 5	U011	51
D1796528	TONER OUTLET SUB-UNIT:VERTI CAL TRANSPORT:MAIN:ASS'Y	U011_S002	52
D1796552	TRANSPORT SCREW:TONER OUT LET SUB-UNIT:LOWER:ASS'Y	U011_S002	53
D1796643	RAIL:TANDEM LCT:MIDDLE:ASS'Y	U004	296
D1796726	COVER:LED:MAIN	U004	297
D1796731	LEVER:PRESSURE:SLIDER	U004	298

Number	Part Name	Group	ID
D1796734	BRACKET:SLIDER:CAM	U004	299
D1796737	LEVER:PRESSURE RELEASE:REV ERSE	U004	300
D1796738	SLIDER:CAM:REVERSE	U004	301
D1796739	LEVER:REVERSE:PRESSURE REL EASE:JOINT	U004	302
D1796751	BRACKET:STM:MM56:TRANSPOR T:LENGTHWISE	U004	303
D1796753	BRACKET:JOINT:PROTECT	U004	304
D1796756	BRACKET:CONNECTING:JOINT	U004	305
D1796757	SHAFT:DRIVE	U004	306
D1796758	SYNCHRONOUS BELT:80S2M216	U004	307
D1796761	SYNCHRONOUS BELT:60S2M226	U004	308
D1796762	SYNCHRONOUS BELT:60S2M166	U004	309
D1796763	SYNCHRONOUS BELT:80S2M300	U004	310
D1796764	SYNCHRONOUS BELT:80S2M242	U004	311
D1796765	TRANSPORT ROLLER:VERTICAL T RANSPORT:DRIVE:EXIT	U004	312
D1796766	TRANSPORT ROLLER:VERTICAL T RANSPORT:DRIVE:CONNECTING	U004	313
D1796768	SHAFT:JOINT:CONNECTING:ASS'Y	U004_S018	314
D1796771	GUIDE PLATE:OPEN AND CLOSE: VERTICAL TRANSPORT:LOWER:A SS'Y	U004_S017	315
D1796775	GUIDE PLATE:OPEN AND CLOSE: VERTICAL TRANSPORT:UPPER	U004	316
D1796777	TORSION SPRING:GUIDE PLATE: OPEN AND CLOSE:UPPER	U004	317
D1796781	GUIDE PLATE:VERTICAL TRANSP ORT:F1	U004	318
D1796783	GUIDE PLATE:VERTICAL TRANSP ORT:F1:LOWER	U004	319
D1796784	GUIDE PLATE:VERTICAL TRANSP ORT:F3	U004	320
D1796786	GUIDE PLATE:VERTICAL TRANSP ORT:F2	U004	321
D1796790	GUIDE PLATE:VERTICAL TRANSP ORT:F2:LOWER	U004	322

## Exclusive Parts

Number	Part Name	Group	ID
D1796797	COMPRESSION SPRING:JOINT:TRANSPORT	U004	323
D1796821	DUCT:DEVELOPMENT:VACUUM:FRONT	U019	26
D1796822	BRACKET:FAN:DEVELOPMENT:COOLING:FRONT	U019	27
D1796823	DUCT:DEVELOPMENT:EXHAUST:MULTI-LANGUAGE:ASS'Y	U020	57
D1796831	DUCT:DEVELOPMENT:EXHAUST:FRONT	U019	28
D1796832	DUCT:DEVELOPMENT:EXHAUST:REAR	U019	29
D1796834	SEAL:DUCT:DEVELOPMENT:EXHAUST:REAR RIGHT	U019	30
D1796835	EXTERIOR:LOUVER:CHARGE CORONA	U019	31
D1796836	DUCT:CHARGE CORONA:CONNECTING:LOWER:ASS'Y	U019_S001	32
D1796840	BRACKET:DUCT:CHARGE CORONA:VACUUM:UPPER	U019	33
D1796841	DUCT:CHARGE CORONA:VACUUM:CONNECTING:UPPER	U019	34
D1796842	FILTER:CHARGE CORONA:VACUUM	U019	35
D1796844	BRACKET:DUCT:CHARGE CORONA:VACUUM	U019	36
D1796845	DUCT:CHARGE CORONA:VACUUM:LOWER RIGHT	U019	37
D1796846	DUCT:CHARGE CORONA:VACUUM:LOWER LEFT	U019	38
D1796847	DUCT:CHARGE CORONA:VACUUM:MAIN:RIGHT	U019	39
D1796848	DUCT:CHARGE CORONA:VACUUM:MAIN:LEFT	U019	40
D1796849	SEAL:DUCT:CHARGE CORONA:VACUUM:MAIN	U019	41
D1796858	BRACKET:DUCT:CHARGE:EXHAUST:UPPER	U019	42

Number	Part Name	Group	ID
D1796860	DUCT:DEVELOPMENT:TONER:UPPER:ASS'Y	U019	43
D1796864	DUCT:DEVELOPMENT:TONER:ASS'Y	U019	44
D1796873	DUCT:FLAT CONVEYER BELT:EXHAUST:UPPER	U019	45
D1796874	DUCT:FLAT CONVEYER BELT:EXHAUST:LOWER	U019	46
D1796875	BRACKET:DUCT:FLAT CONVEYER BELT:EXHAUST	U019	47
D1796889	FILTER:MAIN:EXHAUST:RIGHT	U019	48
D1796893	BRACKET:DUCT:MAIN:EXHAUST:LOWER	U019	49
D1796897	BRACKET:FAN:OPTICAL WRITING UNIT:COOLING	U019	50
D1796898	SEAL:DUCT:OPTICAL WRITING UNIT:VACUUM	U019	51
D1796909	FILTER:DUCT:MAIN:REAR	U019	52
D1796910	SEAL:DUCT:LARGE	U019	53
		U019_S001	53
D1796913	SEAL:INNER COVER:OPTICAL WRITING MD:COOLING	U001_S004	55
D1796914	SEAL:INNER COVER:DEVELOPMENT:COOLING	U001_S004	56
D1796918	SEAL:EXTERIOR:REAR:UPPER	U019	54
D1796927	DUCT:HEAT PIPE:EXHAUST	U019	55
D1796932	DUCT:HEAT SHIELD:FUSING:UPPER	U019	56
D1796934	DUCT:HEAT SHIELD:FUSING:LOWER	U019	57
D1796940	BRACKET:FAN:EXIT:MIDDLE	U019	58
D1796942	BRACKET:FAN:SIDE	U019	59
D1796943	GUARD:FAN:SIDE:VACUUM	U019	60
D1796946	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:A	U019	61
D1796947	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:LEFT	U019	62
D1796948	PLATE:DUCT:EXHAUST:A:ASS'Y	U019	63

## Exclusive Parts

Number	Part Name	Group	ID
D1796953	DUCT:EXHAUST:PAPER EXIT SUB-UNIT:B	U019	64
D1796954	BRACKET:DUCT:EXHAUST:PAPER EXIT SUB-UNIT:RIGHT	U019	65
D1796955	PLATE:DUCT:EXHAUST:B:ASS'Y	U019	66
D1796963	BRACKET:HEAT SHIELD:BELT CLEANING:ASS'Y	U019_S004	67
D1796966	SEAL:DUCT:THERMOPILE:ENTRANCE:UPPER	U019_S004	68
D1796970	DUCT:THERMOPILE	U019	69
D1796971	SEAL:DUCT:THERMOPILE:ENTRANCE:LOWER	U019	70
D1796972	DUCT:THERMOPILE:ENTRANCE:ASS'Y	U019	71
D1796977	GUARD:FAN:OPTICAL WRITING UNIT	U019	72
D1796978	SEAL:EXTERIOR:REAR:SMALL	U019	73
D1796981	BRACKET:DUCT:HEAT PIPE:EXIT:ASS'Y	U019	74
D1796984	DUCT:HEAT PIPE:EXIT	U019	75
D1796985	DUCT:HEAT PIPE:EXIT:MIDDLE	U019	76
D1796987	DUCT:HEAT PIPE:ENTRANCE:ASS'Y	U019_S003	77
D1796989	SEAL:DUCT:HEAT PIPE:ENTRANCE	U019	78
		U019_S003	78
D1796995	BRACKET:FAN:TRANSFER/SEPARATION UNIT:COOLING:REAR	U019	79
D1796999	FILTER:SPONGE:SIDE:VACUUM	U019	80
D1797023	GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:UPPER	U015	45
D1797050	GUIDE PLATE:DUPLEX:UPPER:LEFT	U015	46
D1797053	GUIDE PLATE:DUPLEX:UPPER:MIDDLE	U015	47
D1797056	GUIDE PLATE:DUPLEX:UPPER:RIGHT	U015	48
D1797060	GATE PAWL:DUPLEX:ENTRANCE	U015	49
D1797061	SHAFT:GATE PAWL:DUPLEX:ENTRANCE	U015	50

Number	Part Name	Group	ID
	RANCE		
D1797062	GUIDE PLATE:DUPLEX:ENTRANCE:UPPER	U015	51
D1797066	GUIDE PLATE:DUPLEX:ENTRANCE:LOWER	U015	52
D1797070	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:LEFT	U015	53
D1797071	SUPPORTING PLATE:GUIDE PLATE:DUPLEX:OPEN AND CLOSE	U015	54
D1797075	GUIDE PLATE:DUPLEX:OPEN AND CLOSE:RIGHT	U015	55
D1797076	GUIDE PLATE:DUPLEX:LOWER	U015	56
D1797081	BRACKET:DC STEPPER MOTOR:DUPLEX:LEFT	U015	57
D1797082	BRACKET:DC STEPPER MOTOR:DUPLEX:RIGHT	U015	58
D1797083	SHAFT:MISFEED REMOVAL:DUPLEX	U014_S004	112
		U015_S001	59
		U015_S009	59
D1797084	BRACKET:MISFEED REMOVAL:DUPLEX	U014	113
		U015	60
D1797085	TRANSPORT ROLLER:DUPLEX	U015_S002	61
		U015_S003	61
		U015_S004	61
		U015_S005	61
		U015_S006	61
		U015_S007	61
		U015_S008	61
D1797096	BRACKET:DUPLEX:OPEN AND CLOSE:LEFT:PEEN	U015	62
D1797098	BRACKET:DUPLEX:OPEN AND CLOSE:RIGHT:PEEN	U015	63
D1797102	GUIDE PLATE:RECEIVING SUB-UNIT:REVERSE:LOWER	U015	64
D1797114	GUIDE PLATE:REVERSE:DUPLEX:DRIVE	U015	65
D1797116	GUIDE PLATE:REVERSE:DUPLEX:DRIVEN	U015	66

## Exclusive Parts

Number	Part Name	Group	ID
D1797118	GUIDE PLATE:REVERSE:DUPLEX:LEFT	U015	67
D1797120	TRANSPORT ROLLER:REVERSE:DUPLEX	U015_S010	68
D1797131	BRACKET:ROLLER:PEEN	U015	69
D1797198	GATE PAWL:REVERSE:MIDDLE:INNER BACK	U014	114
D1797199	GATE PAWL:REVERSE:MIDDLE:FRONT	U014	115
D1797220	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	44
D1797233	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	45
D1797254	PCB:SVGA:SDUSB:ASS'Y	U002_S001	46
		U002_S002	46
D1797299	LCD:10.4SVGA_SH	U002_S001	47
		U002_S002	47
D1797330	COVER:REAR	U002_S001	48
		U002_S002	48
D1797331	KEYTOP:FUNCTION	U002_S001	49
		U002_S002	49
D1797332	KEYTOP:HOME	U002_S001	50
		U002_S002	50
D1797333	LENS:STATUS DISPLAY	U002_S001	51
		U002_S002	51
D1797334	LENS:POWER SOURCE	U002_S001	52
		U002_S002	52
D1797335	KEYTOP:OPTION:C	U002_S001	53
		U002_S002	53
D1797350	(NA):PLATE:LOGO:RIC	U002_S002	54
D1797362	(NA):DECAL:FUNCTION:MULTI-LANGUAGE	ACCESSORIES	29
D1797363	(EU,AA,CHN):DECAL:FUNCTION:MULTI-LANGUAGE	ACCESSORIES	30
D1797387	GASKET:4X4:L7	U002_S001	55
		U002_S002	55
D1797388	GASKET:4X4:L33	U002_S001	56
		U002_S002	56

Number	Part Name	Group	ID
D1797389	GASKET:7X2:L15	U002_S001	57
		U002_S002	57
D1797390	GASKET:10X10:L38	U002_S001	58
		U002_S002	58
D1797512	COVER:PAPER TRAY:NO.2	U004	324
D1797513	COVER:PAPER TRAY:NO.3	U004	325
D1797518	SHAFT:STOPPER:PAPER TRAY	U004	326
D1797519	BRACKET:STOPPER:PAPER TRAY	U004	327
D1797525	STOPPER:REGISTRATION:TANDEM LCT:ASS'Y	U004_S003	328
D1797528	CAP:STOPPER:REGISTRATION	U004_S003	329
D1797533	JOINT:LINK:UN LOCK:PEEN	U004	330
D1797540	SCREW:DIA6:M4X3:ADHESIVE	U004	331
D1797544	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	U004_S020_S002	332
		U004_S022_S002	332
D1797550	COVER:PAPER TRAY:NO.1:UPPER	U004	333
D1797561	ARM:LINK:LEFT	U004	334
D1797562	ARM:LINK:RIGHT	U004	335
D1797564	BRACKET:SLIDER:GRIP:UPPER	U004	336
D1797566	BRACKET:ARM:LINK:RIGHT	U004	337
D1797573	BRACKET:ARM:UN LOCK	U004	338
D1797574	SHAFT:ARM:UN LOCK	U004	339
D1797576	ARM:LINK:UN LOCK	U004	340
D1797579	COVER:GRIP:INNER BACK	U004	341
D1797581	STAY:COVER:TANDEM LCT	U004	342
D1797586	STOPPER:TANDEM LCT	U004	343
D1797591	PLATE:TRANSPARENT:LED	U004	344
D1797596	DIFFUSION PLATE:LED	U004	345
D1797597	COVER:LED	U004	346
D1797649	DECAL:MULTI-LANGUAGE:MAIN:5	ACCESSORIES	31
D1799510	OPC DRUM	U007	103
D1801761	(NA):DECAL:CAUTION CHART:INK JET:PAPER	ACCESSORIES	32
D1806801	DUCT:FLAT CONVEYER BELT:EXHAUST:SMALL:ASS'Y	U020	58
D1806811	DUCT:FLAT CONVEYER BELT:EXHAUST:CONNECTING:ASS'Y	U019_S002	81
D1806812	SEAL:DUCT:FAN:MM97	U019	82



## Exclusive Parts

Number	Part Name	Group	ID
		U019_S002	82
D1806818	OZONE FILTER:MAIN:EXHAUST:RIGHT	U019	83
D1806821	BASE:HEAT SHIELD:FUSING SUB-UNIT:SUB-ASS'Y	U019	84
D1806822	SEAL:DUCT:HEAT SHIELD:FUSING:A	U019	85
D1806831	GASKET:DUCT:CHARGE CORONA:VACUUM	U019	86
D1809640	DEVELOPER BLACK	U007	104
D1941234	SUPPORTING PLATE:BRACKET:LOCK	U020	59
D1942945	HOLDER:CAM:SHIFT	U005	148
D1943566	GRIP:LEVER:BASE:TONER BANK	U006	88
D1944101	SHAFT:CAM:PRESSURE	U013_S001	145
		U013_S003	145
D1944106	JOINT:CAM:PRESSURE	U013_S001	146
		U013_S003	146
D1944759	BRACKET:LOCK:EXIT	U020	60
D1946737	CAP:COVER:ARM:FRONT	U002	59
D1947346	DC MOTOR:RISE:TANDEM LCT:ASS'Y:19.2W:BRUSH	U004	347
D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	U004_S020	348
		U004_S022	348
D1947631	PAPER TRAY:UNIVERSAL:SUB-ASS'Y	U004_S001	349
		U004_S002	349
D1947635	ARM:END FENCE:LOCK	U004_S001	350
		U004_S002	350
D1957238	PCB:IOKEY:ASS'Y	U002_S001	60
		U002_S002	60
D1957245	ABSORPTION SHEET:LCD	U002_S001	61
		U002_S002	61
D2236231	DC SOLENOID:LOCK:ASS'Y	U004_S009	351
D2236233	DC SOLENOID:COUPLING:ASS'Y	U004_S010	352
D2236722	DC SOLENOID:END FENCE:FRONT:ASS'Y	U004_S019_S002	353
		U004_S021_S002	353
D2236732	DC SOLENOID:END FENCE:REAR:ASS'Y	U004_S019_S003	354
		U004_S021_S003	354

Number	Part Name	Group	ID
D2236747	DC MOTOR:TANDEM LCT:19.2W:BRUSH	U004_S020	355
		U004_S022	355
D2416290	LED:RED	U004	356
		U014	116
		U015	70
		U020	61
D2445730	PCB:DCSW	U017	42
D2452528	BUSHING:MM8	U014	117
D2583910	FAN:MM60X15	U012	16
D2701132	SLIDE RAIL:PULL OUT:PROTECT	U020	62
D2701151	SLIDE RAIL:PULL OUT:RIGHT UPPER	U020	63
D2701155	BRACKET:RADIAL BALL BEARING	U020	64
D2701160	RAIL:INTERMEDIATE TRANSFER	U020	65
D2701165	SUPPORTING PLATE:RAIL:INTERMEDIATE TRANSFER	U020	66
D2701166	SUPPORTING PLATE:AUXILIARY:RAIL:INTERMEDIATE TRANSFER	U020	67
D2701167	STOPPER:SLIDE RAIL:RIGHT UPPER	U020	68
D2701171	SUPPORTER:PULL OUT:RIGHT UPPER	U020	69
D2701173	STOPPER:SUPPORTER	U020	70
D2701174	GUIDE:PICK-UP PAPER JAM	U020	71
D2701317	DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER	U016_S009	68
D2701399	DECAL:LASER DIODE:ABS	U007_S003	105
D2701450	COVER:TONER SUPPLY:UPPER	U001	57
D2701481	DOOR:FRONT LEFT:UPPER	U001	58
D2701488	SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y	U001_S002	59
D2701508	COVER:MAIN:LEFT	U001	60
D2701509	BRACKET:SUPPORTING PLATE:DOOR:FRONT RIGHT	U001_S004	61
D2701516	COVER:MAIN:REAR	U001	62
D2701518	COVER:EXHAUST:PAPER EXIT SUB-UNIT	ACCESSORIES	33
D2701538	INNER COVER:PULL OUT:RIGHT	U001	63

## Exclusive Parts

Number	Part Name	Group	ID
D2701540	INNER COVER:PULL OUT:LEFT	U001	64
D2701541	DECAL:H-TEMP WARNING:EXIT:F USING:ABS	U001	65
D2701542	DECAL:H-TEMP WARNING:PAPER FEED:ABS	U001	66
D2701543	INNER COVER:INTERMEDIATE TR ANSFER:ASS'Y	U001_S003	67
D2701546	DECAL:PULL OUT:MIDDLE:ABS	U001_S003	68
D2701551	COVER:SIDE:RIGHT:VACUUM	ACCESSORIES	34
D2701562	INNER COVER:REVERSE SUB-UNI T:UPPER	U001	69
D2701563	INNER COVER:REVERSE SUB-UNI T:LOWER	U001	70
D2701564	DECAL:TOTAL COUNTER:ABS	U001	71
D2701566	INNER COVER:LEFT UPPER	U001	72
D2701567	DECAL:MAIN SWITCH:ABS	U001	73
D2701568	DECAL:POSITIONING DISPLAY:TC RU:ABS	U001	74
		U001_S003	74
		U007_S003	106
D2701570	DECAL:A2/A3	U004	357
D2701571	DECAL:B1	U001	75
D2701572	DECAL:B2	U001	76
D2701585	DECAL:D1	U001	77
D2701586	DECAL:E	U001	78
D2701592	DECAL:MISFEED REMOVAL:DEZ:A BS	U001_S002	79
D2701593	OZONE FILTER:EXHAUST:PAPER EXIT SUB-UNIT	ACCESSORIES	35
D2701787	DUCT:POWER SUPPLY UNIT:PAP ER FEED:COOLING	U018	37
D2701901	OPTICAL WRITING UNIT:ASS'Y	U003_S001	11
D2702214	DUCT:CHARGE UNIT:ASS'Y	U007_S006	107
D2702247	DUCT:SIDE PLATE	U007	108
D2702429	DEVELOPMENT UNIT:ASS'Y	U007_S004	109
D2702440	INNER COVER:PCU:ASS'Y	U007_S003	110
D2702622	TENSION SPRING:48N	U005	149
D2702632	BRACKET:HOOK:COIL SPRING:RE AR:PEEN	U005	150

Number	Part Name	Group	ID
D2702634	BRACKET:HOOK:COIL SPRING:FR ONT:PEEN	U005	151
D2702636	GUIDE PLATE:SHIFT:REGISTRATI ON:LOWER	U005	152
D2702637	COLOR:4M	U005	153
D2702641	DUCT:SHIFT:CIS	U005	154
D2702656	GUIDE PLATE:REGISTRATION:CIS	U005	155
D2702766	TIMING ROLLER:TRANSFER:DRIV E	U005_S005	156
D2702786	DUCT:FAN:CONTACT IMAGE SEN SOR	U005	157
D2702802	STAY:SHIFT:TRAILING EDGE	U005	158
D2702810	GUIDE PLATE:SHIFT:RIGHT UPPE R:PEEN	U005	159
D2702851	GUIDE PLATE:CONNECTING:OPE N/CLOSE	U005	160
D2703134	DECAL:WARNING:AROUND THE P HOTOCONDUCTOR:ABS	U007_S003	111
D2703136	DECAL:DEVELOPMENT UNIT:CAU TION	U007_S003	112
D2704009	HOLDER:M5	U013_S001	147
		U013_S003	147
D2704017	(NA):FUSING UNIT:208V:ASS'Y	U013_S003	148
D2704018	(EU,AA,CHN):FUSING UNIT:220V:A SS'Y	U013_S001	149
D2704180	HOLDER:HEATER:HEAT ROLLER: REAR	U013_S001	150
		U013_S003	150
D2704181	HOLDER:HEATER:HEAT ROLLER: FRONT	U013_S001	151
		U013_S003	151
D2704185	RING:GUIDE:HEAT ROLLER:DIA39. 2	U013_S001	152
		U013_S003	152
D2704290	DRIVE UNIT:WEB:CLEANING:ASS' Y	U013_S001_S007	153
		U013_S003_S007	153
D2704311	WEB:CLEANING UNIT:ASS'Y	U013_S002	154
D2704313	COVER:WEB:CLEANING FELT	U013_S002_S001	155
D2704338	FEELER:CLEANING	U013_S002	156
D2704343	ROLLER:PLATE	U013_S002	157
D2704535	DRIVE ROLLER:COOLING UNIT:EX	U014_S002	118

## Exclusive Parts

Number	Part Name	Group	ID
	IT:PRESS FIT		
D2704543	SHAFT:MISFEED REMOVAL:EXIT	U014_S003	119
D2704551	COIL SPRING:TENSIONER:EXIT	U014	120
D2704552	BRACKET:TIGHTENER:EXIT:ASS'Y	U014	121
D2704555	SYNCHRONOUS BELT:B50S2M200	U014	122
D2704557	COVER:EXIT:MOTOR	U014	123
D2704658	SHEET:HANDLE:LOCK:ASS'Y	U014	124
D2704731	GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y	U014	125
D2704737	BRACKET:LINK:LEVER	U014	126
D2704740	BRACKET:ARM:STOPPER:RELEASE	U014	127
D2704742	SHAFT:GUIDE PLATE:EXIT:UPPER:OPEN/CLOSE	U014	128
D2704743	STOPPER:GUIDE PLATE:EXIT:UPPER:SUB-ASS'Y	U014_S011	129
D2704745	PIN:ARM:GRIP	U014	130
D2704746	BRACKET:CAM:ON-OFF	U014	131
D2704748	COMPRESSION SPRING:STOPPER:20N	U014	132
D2704753	PLATE:HANDLE:GUIDE:OPEN AND CLOSE	U014	133
D2704757	STOPPER:GUIDE PLATE:EXIT:INNER BACK	U014	134
D2704764	DC SOLENOID:GATE PAWL:SWITCH:BACK	U014	135
D2704786	CUSHION:GUIDE PLATE:REVERSE:LOWER	U014	136
D2704933	GUIDE PLATE LEVER HOOK	U015	71
D2705385	TEMPERATURE SENSOR:FUSING UNIT:LOWER:17PIN	U013_S001 U013_S003	158 158
D2705406	PCB:IOB	U017	43
D2705415	PCB:EDRB	U017	44
D2705422	PCB:DRB	U005	161
D2705427	PCB:RYB	U017	45
D2705960	COVER:POWER SUPPLY UNIT:C/T BOX	U018	38
D2705975	FILTER:COVER:C/T BOX	U018	39

Number	Part Name	Group	ID
D2706000	TRANSFER UNIT:INTERMEDIATE TRANSFER:ASS'Y	U008_S001	117
D2706010	SIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	U008_S001	118
D2706078	PAPER TRANSFER BIAS ROLLER	U008_S001	119
D2706080	STAND:RISE:EACH:SEPARATION/TRANSPORT	U012	17
D2706124	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	U008_S001	120
D2706128	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:10MM:ASS'Y	U008_S001	121
D2706129	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:4MM:ASS'Y	U008_S001	122
D2706175	INNER COVER:INTERMEDIATE TRANSFER:LEVER	U008	123
D2706210	TRANSFER UNIT:ASS'Y	U010_S001	66
D2706230	SIDE PLATE:TRANSFER/SEPARATION UNIT:FRONT:ASS'Y	U010_S001_S003	67
D2706282	SWING UNIT:PICKUP ROLLER:ASS'Y	U004_S012 U004_S014 U004_S016	358 358 358
D2706304	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	U010_S001	68
D2706360	GROUND PLATE:TRANSPORT SCREW:ASS'Y	U010_S001	69
D2706590	COLLECTION BOTTLE:ASS'Y	U011_S004	54
D2706658	FLANGED HEXAGONAL HEAD BOLT:M3X6	U004	359
D2706659	ROLLER:GUIDE	U004	360
D2706664	HOOK:COIL SPRING:SLIDER	U004	361
D2706668	TENSION SPRING:REVERSE ROLLER	U004	362
D2706678	COVER:CUSHION	U004_S019 U004_S021	363 363
D2706680	(EU,AA,CHN):TANDEM LCT:RIGHT:ASS'Y	U004_S019	364
D2706685	(NA):TANDEM LCT:RIGHT:ASS'Y	U004_S021	365
D2706721	COVER:GUARD:HARNESS	U004_S020	366

## Exclusive Parts

Number	Part Name	Group	ID
		U004_S022	366
D2706725	COVER:GUARD:HARNESS	U004	367
D2706740	STAY:REVERSE:ASS'Y	U004	368
D2706806	SEAL:DUCT:LARGE	U019	87
D2706813	SHEET:GUIDE MILER:PAPER FEE D:COOLING:LOWER	U020	72
D2706814	SHEET:GUIDE MILER:PAPER FEE D:COOLING:UPPER	U020	73
D2706815	SHEET:GUIDE MILER:PAPER FEE D:COOLING:INNER BACK	U020	74
D2706823	OZONE FILTER:DUCT:MAIN:REAR	U019	88
D2706851	DUCT:CHARGE CORONA:EXHAUS T:MIDDLE:RIGHT	U019	89
D2706853	DUCT:CHARGE CORONA:EXHAUS T:MIDDLE:REAR	U019	90
D2706854	DUCT:CHARGE CORONA:EXHAUS T:MIDDLE:FRONT	U019	91
D2706856	DUCT:CHARGE CORONA:EXHAUS T:CONNECTING:FRONT	U019	92
D2706857	DUCT:CHARGE CORONA:EXHAUS T:CONNECTING:REAR	U019	93
D2706869	DUCT:CHARGE CORONA:EXHAUS T:MULTI-LANGUAGE:REAR	U019	94
D2706870	DUCT:CHARGE CORONA:EXHAUS T:MULTI-LANGUAGE:FRONT	U019	95
D2706890	DUCT:MAIN:EXHAUST:FRONT	U019	96
D2706891	DUCT:MAIN:EXHAUST:REAR	U019	97
D2706892	COVER:FILTER:EXHAUST	U019	98
D2706896	DUCT:OPTICAL WRITING UNIT:VA CUUM:FRONT	U019	99
D2706910	SEAL:DUCT:CHARGE CORONA:EX HAUST:MIDDLE	U019	100
D2706911	SEAL:DUCT:MAIN:EXHAUST:FRON T	U019	101
D2706917	SEAL:DUCT:MAIN:EXHAUST	U019	102
D2706920	SEAL:DUCT:MAIN:EXHAUST:A	U019	103
D2706921	SEAL:DUCT:MAIN:EXHAUST:B	U019	104
D2706929	COVER:FAN:MAIN:EXHAUST	U019	105

Number	Part Name	Group	ID
D2707103	DRUM STAY:RECEIVING SUB-UNI T:REVERSE	U015	72
D2707197	GATE PAWL:REVERSE:MIDDLE:FR ONT	U014	137
D2707531	COVER:PAPER TRAY:NO.1	U004	369
D2707545	(EU,AA,CHN):TANDEM LCT:LEFT:A SS'Y	U004_S020	370
D2707546	(NA):TANDEM LCT:LEFT:ASS'Y	U004_S022	371
D2707648	DECAL:MULTI-LANGUAGE:MAIN:1 3:ABS	ACCESSORIES	36
D2707669	(NA):DECAL:POWER SOURCE:OFF :ABS	ACCESSORIES	37
D3551196	ROLLER:DETENT	U004_S017_S001	372
		U004_S017_S002	372
D3551333	SHIELDING PLATE:SAFETY SWITC H:DOOR	U001_S001	80
D3553810	BRACKET:DETENT:RIGHT:ASS'Y	U004_S017_S001	373
D3553828	HOLDER:STAY:GUIDE PLATE	U004_S017	374
D3553840	BRACKET:DETENT:ASS'Y	U004_S017_S002	375
D3553844	SHOE:HANDLE:RELEASE	U004	376
D3553858	TORSION SPRING:GUIDE PLATE:1 6N	U004_S017	377
D3775852	BRACKET:NIC:VC2:ENGINE	ACCESSORIES	38
D4342535	TORSION SPRING:PROOF TRAY	U005	162
D5161326	DECAL:PAPER TRAY:DESIGN SKE TCH:3	U004	378
D5163823	TIMING BELT:60S2M146	U015	73
D5165200	PCB:LED:ASS'Y	U004	379
D5481243	STAND:UN LOCK	U001	81
D6831845	PULLEY:IDLER:DIA14	U011	55
D6844142	TIMING BELT:60S2M174	U015	74
D7315310	PCB:URTB:DOCUMENT FEEDER:A SS'Y	U005	163
D7414595	DECAL:PAPER EXIT SUB-UNIT:MIS FEED REMOVAL	U001_S002	82
D7773126	TIMING PULLEY:DRIVE:T25S2M	U014	138
G0143291	SNAP RING - PICK UP	U008_S001	124
G0291980	DECAL - LD	U003_S001	12

## Exclusive Parts

Number	Part Name	Group	ID
		U016	69
G0602296	BALL BEARING:8X16X5MM	U005	164
		U005_S009	164
		U005_S010	164
		U005_S011	164
		U005_S012	164
G0703088	SPACER:DEVELOPMENT ROLLER	U005	165
G0801169	SCREW:M3	U009_S001_S001	58
G1335793	RAIL:RIGHT	U018	40
G1335794	RAIL:LEFT	U018	41
G1781138	SCREW WITH WASHER:M6X14	U020	75
G1781141	HOLDER:STAND:M20	ACCESSORIES	39
G1781268	ANTISTATIC BRUSH:DRUM	U016	70
G1781282	GEAR:CHARGE:CLEANER:Z51	U007	113
G1781289	FLY WHEEL:DRUM	U016	71
G1781291	JOINT:TRANSPORT SCREW:NO.2	U016	72
G1781307	JOINT:DEVELOPMENT ROLLER:DRIVE	U016	73
G1781311	TERMINAL:CHARGE	U007	114
G1781313	SPRING:PLATE:RIGHT:CHARGE	U007	115
G1781316	SPRING:PLATE:LEFT:CHARGE	U007	116
G1781602	ARM:SAFETY SWITCH:UPPER:ASS'Y	U001	83
G1782500	GRID:CHARGE CORONA	U007_S002	117
G1782502	CUSHION:CORONA WIRE	U007_S002	118
G1782507	CLEANER:GRID:ASS'Y	U007_S002	119
G1782510	CLEANER:CORONA WIRE:ASS'Y	U007_S002	120
G1782512	COVER:END BLOCK:FRONT	U007_S002	121
G1782516	END BLOCK:CHARGE CORONA:FRONT	U007_S002	122
G1782521	SLIDER:CLEANER:CHARGE CORONA:ASS'Y	U007_S002	123
G1782522	RING:SLIDER	U007_S002	124
G1782570	SCREW SHAFT:CHARGE CORONA:ASS'Y	U007_S002_S002	125
G1782605	TENSION SPRING:CORONA WIRE	U007_S002	126
G1782971	LEVER:LOCK:TANDEM LCT	U004_S009	380
G1783330	GEAR:IDLER:DEVELOPMENT ROLLER	U007_S004	127

Number	Part Name	Group	ID
	LER:ASS'Y		
G1783332	GEAR:DEVELOPMENT ROLLER	U007_S004	128
G1783356	GEAR:JOINT:DEVELOPMENT UNIT	U007_S004	129
G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	U007_S004	130
G1783593	TENSION SPRING:STOPPER	U014	139
G1783672	CAP:PIPE:DISCHARGE USED TONER	U007_S001	131
G1783685	HOLDER:SHAFT:CLEANING BLADE:REAR	U007_S001	132
G1783707	SHEET:COATING BAR:2	U007_S001_S002	133
G1783713	BUSHING:APPLY	U007_S001_S002	134
G1783734	GUIDE PLATE:ARM	U007_S001_S002	135
G1783781	GUIDE:COATING BAR	U007_S001_S002	136
G1783870	TIMING PULLEY:T30	U012	18
G1784018	CASE:COATING BAR:TRANSFER ROLLER	U010_S001	70
G1784636	TIMING BELT:S2M134_67	U012	19
G1784808	BRACKET:PRESSURE:ROLLER	U015	75
G1784817	SPRING:PRESSURE:ROLLER:DUPLEX	U015	76
G1784818	SPRING:PULL OUT:LOCK:EXIT	U020	76
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U014	140
G1784828	STAY:LOCK:LEVER:LEFT LOWER	U014	141
G1784890	SPRING PLATE:DUPLEX:GUIDE:LOWER	U015	77
G1784895	SHEET:DUPLEX:SPRING PLATE	U015	78
G1784900	COVER:DC STEPPER MOTOR:MM56	U005	166
		U014	142
G1784908	COIL SPRING:LEFT LOWER:LOCK	U014	143
G1784909	SCREW:TRANSPORT	U020	77
G1784912	PULLEY:S2M:30T	U004	381
G1784916	SCREW:ROUND POINT	U015	79
G1785145	SHEET:GBC:UPPER	U020	78
G1786621	COVER:RELEASE PLATE:BLADE	U009_S001	59
G1786767	COATING BAR:TRANSFER ROLLER	U010_S001	71
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U014	144

## Exclusive Parts

Number	Part Name	Group	ID
	R		
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U020	79
G1787618	PLATE:FIX:BAND	U015	80
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U005	167
G1787664	SPACER	U005	168
G1787819	SEAL:CAP:COLLECTION BOTTLE	U011_S004	56
G1788350	WRENCH:HEXAGONAL BOLT	ACCESSORIES	40
G3631105	DETENT ROLLER SHAFT	U004_S017_S001	382
		U004_S017_S002	382
GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	U007_S004	137
GA082010	BUSHING:DIA6:DIA10:9	U011	57
GW010007	PHOTO REFLECTION SENSOR:EXIT	U004	383
		U005	169
		U014	145
		U015	81
GW010009	DENSITY SENSOR	U008_S001	125
GW230008	TONER END SENSOR	U006_S001	89
GX060019	STEPPER MOTOR:PM42L048RBG8	U006_S001	90
GX640024	FAN MOTOR - DC 3.12W	U018	42
		U019	106
GX640028	FAN MOTOR DC24V 1.92W	U005	170
		U019	107
H0722216	COMPRESSION SPRING	U014	146
H5194238	SPACER:ROLLER:CONNECTING	U005	171
J0155505	DRAWER:CONNECTOR:USED DEVELOPER:PLUG	U007_S001_S002	138
J5033116	TIMING BELT:40S2M128	U014	147
M0447747	CAP:COVER:REAR	U001	84
M0771766	KNOB:VARIABLE RESISTOR	U002_S001	62
		U002_S002	62
M0771767	KEYTOP:START	U002_S001	63
		U002_S002	63
M0771768	KEYTOP:10KEY	U002_S001	64
		U002_S002	64
M0771769	KEYTOP:RESET SWITCH	U002_S001	65

Number	Part Name	Group	ID
		U002_S002	65
M0771800	TOUCH PANEL:10.4INCH	U002_S001	66
		U002_S002	66
M0771861	TUBE TYPE LAMP:TAC:ASS'Y	ACCESSORIES	41
M0774200	MECHANICAL ROLLER CLUTCH:ROLLER	U013_S002	159
M0774703	BRACKET:ADAPTER SECTION:GCC:PEEN	U020	80
M0774707	GUIDE PLATE:GBC:ASS'Y	U020	81
M0774821	TRANSPORT BELT:COOLING	U014	148
M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	U005	172
M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	U005	173
M0AA5401	PCB:BCU:ASS'Y	U018	43
M0AA5714	(M0AA):SERVICE PARTS:PCB:CTL:ASS'Y	U018	44
M0AA5715	(M0AB):SERVICE PARTS:PCB:CTL:ASS'Y	U018	45
M0AA7211	(NA):OPERATION PANEL:ASS'Y	U002_S002	67
M0AA7212	(EU,AA,CHN):OPERATION PANEL:ASS'Y	U002_S001	68
M0AA7250	PCB:LCDCAR2FT:ASS'Y	U002_S001	69
		U002_S002	69
M0AA7682	(Pro 8210):MODEL NAME PLATE	ACCESSORIES	42
M0AA9590	NVRAM	U018	46
M0AB7682	(Pro 8220):MODEL NAME PLATE	ACCESSORIES	43
M1967302	(NA):COVER:FRONT:ASS'Y	U002_S002_S001	70
M1967303	(EU,AA,CHN):COVER:FRONT:ASS'Y	U002_S001_S001	71
M2055332	PCB:SDCB	U017	46
M2057305	REGISTRATION ROLLER:GATE:ASS'Y	U005_S013	174
M2057311	DISC:GATE:REGISTRATION:HOME POSITION SENSOR	U005	175
M2631444	COVER:UPPER FRONT	U001	85
M2631445	COVER:UPPER LEFT	U001	86
M2631446	COVER:UPPER REAR	U001	87

## Exclusive Parts

Number	Part Name	Group	ID
M2631502	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASSY	U001_S004	88
M2631565	COVER:UPPER MIDDLE	U001	89
M2631566	STAY:COVER:UPPER MIDDLE	U001	90
M2631568	CUSHION:STAY:COVER:UPPER RIGHT	U001	91
M2631590	DECAL:MISFEED REMOVAL:LOCATION:P1	U001_S004	92
M2631596	DECAL:USER CAUTIONS:COVER:UPPER	ACCESSORIES	44
VSSG9002	FLUOTRIBO MG GREASE : 100G	SPECIAL TOOLS	17
VSSM9000	DIGITAL MULTIMETER-FLUKE189/FVF	SPECIAL TOOLS	18

## Standard Parts



03125060N  
SCREW - M2.5X6



03130040N  
SCREW:M3X4



03130080N  
PAN HEAD SCREW:M3X8



03130120N  
PAN HEAD SCREW:M3X12



03140060N  
SCREW - M4X6



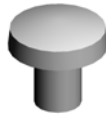
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SCREW - M4X12



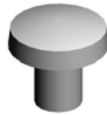
03140180N  
PAN HEAD SCREW:M4X18



03150100N  
PAN HEAD SCREW:M5X10



03520040N  
SCREW M2X4



03530040N  
SCREW - M3X4



03530060N  
BIND SCREW - M3X6



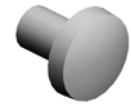
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SCREW:M3X8



03530100N  
SCREW-M3X10



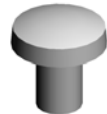
03530120N  
SCREW M3X12



03540040N  
SCREW-M4X4



03540050N  
SCREW - M4X5



03540060N  
SCREW-M4X6



03540080N  
SCREW:M4X8



03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03603005N  
SCREW - M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



03603010N  
SCREW:M3X10



03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6



03604008N  
SCREW - M4X8



## Standard Parts



03604010N  
SCREW:M4X10



03604012N  
SCREW:M4X12



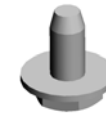
03604014N  
SCREW - M4X14



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503006N  
TAPPING SCREW - M3X6



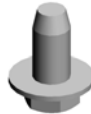
04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04503012N  
TAPPING SCREW:3X12



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04504025N  
TAPPING SCREW:4X25



04513006N  
TAPPING SCREW - 3X6



04513008N  
TAPPING SCREW - M3X8



04513010N  
TAPPING SCREW:3X10



04513014N  
TAPPING SCREW:3X14



04513020N  
TAPPING SCREW:3X20



04513030N  
TAPPING SCREW:3X30



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04523006N  
BINDING SELF-TAPPING SC  
REW:3X6



04523008N  
TAPPING SCREW - M3X8



04523010N  
BINDING SELF-TAPPING SC  
REW:3X10



04523010P  
BINDING SELF-TAPPING SC  
REW:3X10



04524008N  
TAPPING SCREW:M4X8

## Standard Parts



04524010N  
BINDING SELF-TAPPING SC  
REW:4X10



04533006N  
TAPPING SCREW - M3X6



04534006N  
BINDING SELF TAPPING SC  
REW:4X6



04534008N  
BINDING SELF TAPPING SC  
REW:4X8



04543006Q  
TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543030Q  
TAPPING SCREW:ROUND P  
OINT:3X30



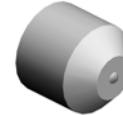
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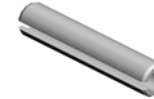
04544008Q  
TAPPING SCREW - M4X8



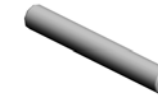
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TAPPING SCREW:ROUND P  
OINT:4X10



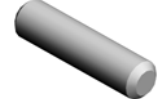
05730030E  
HEXAGON HEADLESS SET S  
CREW - M3X3



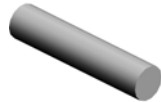
06230160E  
SPRING PIN - 3X16MM



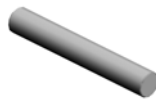
06320140G  
PARALLEL PIN



06330120G  
PARALLEL PIN - 3X12



06330140G  
PARALLEL PIN - 3X14



06330200G  
PIN - M3X20



07010060N  
WASHER DIA6



07030040N  
SPRING WASHER:DIA4



07040050N  
WASHER:DIA5



07050040N  
WASHER:DIA4



07080060N  
WASHER:DIA6



07080080N  
WASHER-DIA8



07200020E  
RETAINING RING - M2



07200025E  
RETAINING RING - M2.5



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200050E  
RETAINING RING - M5



07200060E  
RETAINING RING - M6

## Standard Parts



0720080E  
RETAINING RING - M8



07250200E  
RETAINING RING C - M20



07250220E  
RETAINING RING - M22



07250250E  
RETAINING RING C - M25



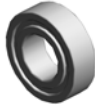
07330608  
PLAIN SHAFT BEARING: DIA6 X8



07403008  
BALL BEARING - 8X22X7



07403012  
BALL BEARING - 12X28X8



07403808  
BALL BEARING - 8X16X5MM



07413506  
BALL BEARING - 6X12X4 MM



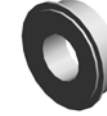
07413706  
BALL BEARING - 6X10X3



07413708  
BALL BEARING - 8X12X3.5M



07423808  
BALL BEARING - 8X16X5



07433808  
RADIAL BALL BEARING: DIA8 XDIA16X5



08010234  
SCREW WITH WASHER: SMA LL ROUND WITH SPRING WASHER: M5X8



08010237  
HEXAGONAL BOLT: DOUBLE SCREW: M4X12



08025220  
TAPPING SCREW - M4X8



08025330  
PAN HEAD WITH COLLAR TAPPING SCREW: PF: 4X10



08046123  
HEXAGONAL BOLT: W/WASHER: M3X8



08050072  
CS RING



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050100  
RETAINING RING - M2.5



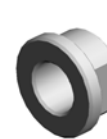
08053263  
BEARING - 6X10X6MM



08053386  
BUSHING - 8MM



08053480  
BUSHING - 6MM



08053568  
RADIAL BALL BEARING: DIA8 XDIA14X4

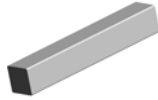


08053573  
RADIAL BALL BEARING: DIA8 XDIA16X5

## Standard Parts



08053585  
RADIAL BALL BEARING: DIA8  
XDIA16X5



09300404A  
PARALLEL KEY: 4X4X25



09513006N  
SCREW - M3X6



09514006N  
SCREW: POLISHED ROUND:  
M4X6



09514008N  
SCREW: POLISHED ROUND:  
M4X8



09514020N  
SCREW - M4X20



09543006N  
SCREW - M3X6



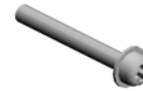
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SCREW - M3X8



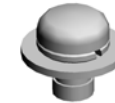
09543010N  
SCREW: POLISHED ROUND/  
SPRING: M3X10



09543012N  
SCREW - M3X12



09543025N  
SCREW: POLISHED ROUND/  
SPRING: M3X25



09544006N  
SCREW: POLISHED ROUND/  
SPRING: M4X6



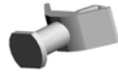
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09545010N  
SCREW: POLISHED ROUND/  
SPRING: M5X10



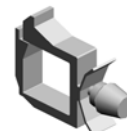
11050328  
HARNESS CLAMP - ES-0505



11050410  
CARD SPACER - 9.4MM



11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



11050490  
HARNESS CLAMP - IWS-2218



11050508  
HARNESS CLAMP - LWS-071  
1



11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



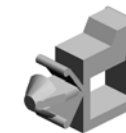
11050528  
NYLON CLAMP - EMT-2N



11050529  
NYLON CLAMP-EMT-3N



11050532  
EDGE SADDLE - LES-25L



11050534  
CLAMP

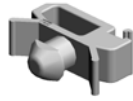


11050551  
CLAMP: LES-0505

## Standard Parts



11050601  
CLAMP:LWSM-0511-2M



11050603  
CLAMP:FFC-20



11050621  
CLAMP - SB-2712



11050692  
CLAMP:LES-0503



11050723  
CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050744  
CLAMP:F-LWS-0711



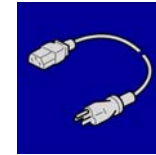
11050751  
CLAMP:LWSM-0606-3.2M



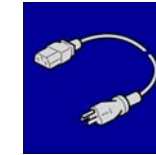
11050760  
CLAMP:LWSM-0511A



11060911  
BUSHING:SB-1909



11500454  
(EU,AA,CHN):POWER SUPPL  
Y CODE:250V:16A



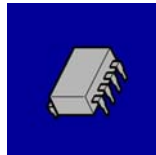
11500455  
(NA):POWER SUPPLY CODE  
250V:20A



12042612  
MICRO SWITCH:D3V-16506-3  
C25



12042614  
SWITCH AC250V/16A



14077899  
EEPROM:BR24T256-W



16072250  
FERRITE CORE:K3 NF-72(N)  
BK0



16072256  
FERRITE CORE:K3 NFR-08-A  
BK0



16072586  
FERRITE CORE:GRFC-3



16072595  
FERRITE CORE:GRFC-13

## PM Part List

Number	Part Name	Num	Group	ID
AB011125	GEAR:20/29Z	1	U010_S001	26
AB011126	GEAR:20Z	1	U010_S001	27
AE010130	HOT ROLLER:DIA54:ASS'Y	2	U013_S001	47
			U013_S003	47
AE020220	PRESSURE ROLLER:DIA65	2	U013_S001	49
			U013_S003	49
AE030049	BALL BEARING -20X32X7	4	U013_S001	52
			U013_S003	52
AE045065	WEB:SUB-ASS'Y	1	U013_S002	58
AF030072	PAPER FEED ROLLER:PICK UP	3	U004	137
AF031040	PAPER FEED ROLLER:FEED	3	U004	138
AF032040	PAPER FEED ROLLER:SEPA RATE	3	U004	139
D0742459	JOINT:CLEANING UNIT	1	U007_S001_S002	35
D0746257	BRUSH ROLLER:APPLY:ASS'Y	1	U010_S001	39
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	1	U010_S001	40
D0746312	GEAR:IDLER:TRANSFER ROLLER	1	U010_S001	46
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	1	U009_S001	16
D0746446	BRUSH:APPLY:BELT CLEANING	1	U009_S001	25
D0746450	COATING BAR:ASS'Y	1	U009_S001_S001	26
D0746457	BLADE:APPLY:ASS'Y	1	U009_S001	29
D1792224	CORONA WIRE:CHARGE CORONA	3	U007_S002	46
D1793535	GEAR SET:CLEANING UNIT:SERVICE PARTS	1	U007_S001_S001	82
D1793581	BLADE:CLEANING:ASS'Y	1	U007_S001	90
D1793635	COATING BAR:ASS'Y	1	U007_S001_S002	95
D1793641	BRUSH ROLLER:APPLY:ASS'Y	1	U007_S001_S002	96
D1793653	BLADE:APPLY:ASS'Y	1	U007_S001_S002	99
D1794197	FLAT BELT-FUSING:DIA80:SEAL	2	U013_S001	122
			U013_S003	122

Number	Part Name	Num	Group	ID
D1796050	FLAT BELT-TRANSFER	1	U008	76
D1796051	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	1	U008_S001	77
D1796250	TRANSFER ROLLER	1	U010_S001_S001	51
D1796310	SEPARATION CORONA:ASS'Y	1	U010_S001_S002	56
D1796311	GEAR:TRANSFER ROLLER	1	U010_S001	57
D1796889	FILTER:MAIN:EXHAUST:RIGHT	2	U019	48
D1796909	FILTER:DUCT:MAIN:REAR	2	U019	52
D1799510	OPC DRUM	1	U007	103
D1809640	DEVELOPER BLACK	1	U007	104
D2704343	ROLLER:PLATE	1	U013_S002	157
D2706078	PAPER TRANSFER BIAS ROLLER	1	U008_S001	119
G1782500	GRID:CHARGE CORONA	1	U007_S002	117
G1782502	CUSHION:CORONA WIRE	6	U007_S002	118
G1782507	CLEANER:GRID:ASS'Y	1	U007_S002	119
G1782510	CLEANER:CORONA WIRE:ASS'Y	3	U007_S002	120
G1786767	COATING BAR:TRANSFER ROLLER	1	U010_S001	71

