

PARTS CATALOG

**iR3025/3025N/3030/3030N/
3030A/3035/3035N/3035A/
3045/3045N/3045A**

Canon

Aug 12 2009

PREFACE

This Parts Catalog contains listings of parts used

Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

COPYRIGHT (C) 1999 CANON INC.

Use of this manual should be strictly supervised to avoid disclosure of confidential information.

Contents

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/ 3045A(Numerical Index)	1-1
--	-----

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/ 3045A(Parts Catalog)

A	ASSEMBLY LOCATION DIAGRAM	2-1
001	ACCESSORIES	2-8
100	EXTERNAL COVERS, PANELS, ETC.	2-10
101	MACHINE FRONT PLATE	2-14
102	INTERNAL COMPONENTS 1	2-16
103	INTERNAL COMPONENTS 2	2-20
104	INTERNAL COMPONENTS 3	2-22
105	MACHINE REAR PLATE 1	2-24
106	MACHINE REAR PLATE 2	2-26
107	MACHINE REAR PLATE 3	2-28
110	POWER CORD TERMINAL ASSEMBLY	2-30
130	CONTROL PANEL ASSEMBLY	2-32
140	RIGHT DOOR ASSEMBLY	2-34
141	PAPER FEEDER FRAME ASSEMBLY	2-39
145	RIGHT LOWER DOOR ASSEMBLY	2-41
160	DADF MOUNTING HARDWARE	2-43
161	DADF ASSEMBLY	2-45
162	DOCUMENT TRAY ASSEMBLY	2-49
163	OPEN/CLOSE PANEL ASSEMBLY	2-51
164	PAPER FEEDER ASSEMBLY	2-54
210	READER ASSEMBLY	2-59
250	MAIN DRIVE ASSEMBLY (iR3025/3025N)	2-64
251	MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-66
261	DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/3045/ 3045N)	2-68
281	FIXING DELIVERY DRIVE ASSEMBLY	2-70
300	CASSETTE 1	2-72
301	CASSETTE 2	2-75
310	PAPER PICK-UP ASSEMBLY 1	2-78
311	PAPER PICK-UP ASSEMBLY 2	2-82
315	MULTI FEED TRAY ASSEMBLY	2-86
350	PAPER DELIVERY ASSEMBLY	2-88
351	2ND 3RD DELIVERY ASSEMBLY	2-90

Contents

352	2ND UPPER DELIVERY ASSEMBLY	2-92
353	2ND DELIVERY FRAME ASSEMBLY	2-95
354	3RD DELIVERY FRAME ASSEMBLY	2-98
460	LASER SCANNER ASSEMBLY	2-101
500	DRUM CARTRIDGE ASSEMBLY	2-102
621	HOPPER ASSEMBLY	2-104
640	DEVELOPING ASSEMBLY	2-107
810	FIXING ASSEMBLY	2-109
900	CONTROLLER BOX ASSEMBLY	2-113
910	MAIN POWER SUPPLY PCB ASSEMBLY	2-115
930	DC CONTROLLER PCB ASSEMBLY	2-116
931	READER CONTROLLER PCB ASSEMBLY	2-117
932	MAIN CONTROLLER PCB ASSEMBLY	2-118
934	DADF DC CONTROLLER PCB ASSEMBLY	2-119
994	RELAY DELIVERY CONT. PCB ASS'Y	2-120

NUMERICAL INDEX

IR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FA3-8727-000	621 - 8	FB6-3397-000	310 - 12	FC5-0473-000	140 - 66
FA9-2112-000	250 - 6	FB6-3397-000	311 - 12	FC5-0479-030	315 - 5
FA9-2112-000	251 - 6	FB6-3398-000	310 - 13	FC5-0480-000	315 - 6
FA9-2112-000	261 - 1	FB6-3398-000	311 - 13	FC5-0481-000	315 - 7
FA9-2112-000	621 - 28	FB6-3402-000	310 - 15	FC5-0489-000	140 - 25
FB1-8581-000	140 - 23	FB6-3402-000	311 - 15	FC5-0490-000	140 - 26
FB1-8581-000	140 - 23	FB6-3403-000	310 - 16	FC5-0496-000	140 - 38
FB3-2411-000	210 - 37	FB6-3403-000	311 - 16	FC5-0529-000	140 - 30
FB5-4754-000	352 - 7	FB6-3404-000	310 - 17	FC5-0540-000	102 - 39
FB5-4754-000	353 - 1	FB6-3404-000	311 - 17	FC5-0542-000	140 - 32
FB5-4931-000	810 - 1	FB6-3405-000	310 - 18	FC5-0543-000	140 - 31
FB5-9325-000	354 - 1	FB6-3405-000	311 - 18	FC5-0544-000	315 - 8
FB5-9401-000	161 - 23	FB6-3408-000	310 - 20	FC5-0546-000	315 - 11
FB5-9410-000	161 - 1	FB6-3408-000	311 - 20	FC5-0547-000	102 - 40
FB5-9414-000	162 - 14	FB6-3410-000	310 - 21	FC5-0548-000	141 - 1
FB5-9417-000	162 - 16	FB6-3410-000	311 - 21	FC5-0549-000	141 - 13
FB5-9427-000	162 - 21	FB6-3413-000	310 - 23	FC5-0563-020	001 - 1
FB5-9434-000	163 - 1	FB6-3413-000	311 - 23	FC5-0567-010	102 - 17
FB5-9438-000	163 - 4	FB6-3478-000	300 - 1	FC5-0568-000	102 - 18
FB5-9440-000	163 - 6	FB6-3478-000	301 - 1	FC5-0571-010	102 - 61
FB5-9460-000	164 - 28	FB6-3479-000	300 - 2	FC5-0573-000	104 - 17
FB5-9466-000	164 - 10	FB6-3479-000	301 - 2	FC5-0576-020	100 - 2
FB5-9471-000	164 - 15	FB6-3480-000	300 - 3	FC5-0583-000	300 - 11
FB5-9477-000	164 - 20	FB6-3480-000	301 - 3	FC5-0583-000	301 - 11
FB5-9504-000	160 - 5	FB6-3481-000	300 - 4	FC5-0584-000	301 - 13
FB5-9505-000	160 - 6	FB6-3481-000	301 - 4	FC5-0585-000	300 - 12
FB6-1321-000	210 - 1	FB6-3482-000	300 - 5	FC5-0588-010	145 - 2
FB6-1336-000	210 - 51	FB6-3482-000	301 - 5	FC5-0590-000	145 - 4
FB6-1337-000	210 - 4	FB6-3483-000	300 - 6	FC5-0591-000	300 - 13
FB6-1339-000	210 - 47	FB6-3483-000	301 - 6	FC5-0592-000	145 - 5
FB6-2705-000	164 - 22	FB6-3484-000	300 - 7	FC5-0593-000	145 - 6
FB6-3313-000	104 - 2	FB6-3484-000	301 - 7	FC5-0594-000	145 - 7
FB6-3313-000	145 - 1	FB6-3486-000	300 - 8	FC5-0595-010	310 - 25
FB6-3380-020	310 - 1	FB6-3486-000	301 - 8	FC5-0598-000	300 - 14
FB6-3380-020	311 - 1	FB6-3490-000	300 - 9	FC5-0598-000	301 - 14
FB6-3386-010	310 - 2	FB6-3490-000	301 - 9	FC5-0605-000	301 - 16
FB6-3386-010	311 - 2	FB6-3499-000	300 - 30	FC5-0622-000	300 - 15
FB6-3387-000	311 - 25	FB6-3499-000	301 - 12	FC5-0624-000	301 - 15
FB6-3388-000	310 - 3	FB6-3506-000	300 - 10	FC5-0635-000	300 - 16
FB6-3388-000	311 - 3	FB6-3506-000	301 - 10	FC5-0636-000	300 - 17
FB6-3389-000	310 - 4	FB6-3507-000	102 - 2	FC5-0637-000	301 - 17
FB6-3389-000	311 - 4	FB6-3524-000	301 - 30	FC5-0641-010	102 - 3
FB6-3391-000	310 - 6	FB6-3771-000	100 - 1	FC5-0652-000	140 - 6
FB6-3391-000	311 - 6	FB6-3950-000	100 - 31	FC5-0653-020	140 - 7
FB6-3392-020	310 - 7	FB6-4852-000	310 - 24	FC5-0655-000	810 - 26
FB6-3392-020	311 - 7	FB6-4852-000	311 - 24	FC5-0657-000	140 - 42
FB6-3394-000	310 - 9	FB6-6215-000	301 - 30	FC5-0658-000	140 - 43
FB6-3394-000	311 - 9	FB6-7078-000	310 - 22	FC5-0659-000	140 - 62
FB6-3395-000	310 - 10	FB6-7078-000	311 - 22	FC5-0673-000	101 - 7
FB6-3395-000	311 - 10	FC5-0166-000	100 - 32	FC5-0674-000	140 - 10
FB6-3396-010	310 - 11	FC5-0166-000	210 - 7	FC5-0676-000	140 - 11
FB6-3396-010	311 - 11	FC5-0191-000	104 - 6	FC5-0681-000	140 - 60

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FC5-0682-000	140 - 13	FC5-1006-000	354 - 17	FC5-1206-000	621 - 25
FC5-0685-000	140 - 14	FC5-1009-000	354 - 11	FC5-1208-000	621 - 1
FC5-0686-010	101 - 8	FC5-1010-000	354 - 30	FC5-1209-000	621 - 2
FC5-0687-000	101 - 9	FC5-1011-000	354 - 31	FC5-1210-000	621 - 10
FC5-0688-000	101 - 10	FC5-1012-000	354 - 3	FC5-1211-000	621 - 11
FC5-0689-000	101 - 11	FC5-1013-000	352 - 22	FC5-1214-000	621 - 9
FC5-0690-000	140 - 15	FC5-1013-000	354 - 18	FC5-1215-000	621 - 31
FC5-0691-000	140 - 44	FC5-1014-000	354 - 19	FC5-1217-000	621 - 32
FC5-0697-000	810 - 32	FC5-1017-000	353 - 8	FC5-1218-000	621 - 34
FC5-0703-000	140 - 46	FC5-1019-020	351 - 5	FC5-1221-000	621 - 3
FC5-0792-000	210 - 5	FC5-1020-020	354 - 4	FC5-1239-000	640 - 2
FC5-0798-000	350 - 2	FC5-1023-000	354 - 5	FC5-1243-000	102 - 29
FC5-0799-010	350 - 3	FC5-1024-000	354 - 35	FC5-1246-000	640 - 3
FC5-0800-000	350 - 4	FC5-1025-000	352 - 4	FC5-1247-000	640 - 9
FC5-0803-000	100 - 35	FC5-1038-000	352 - 5	FC5-1249-000	640 - 4
FC5-0805-000	353 - 17	FC5-1051-000	351 - 14	FC5-1254-000	640 - 8
FC5-0806-000	350 - 6	FC5-1053-000	353 - 9	FC5-1262-000	102 - 30
FC5-0807-000	100 - 36	FC5-1054-000	354 - 36	FC5-1265-000	621 - 12
FC5-0812-000	100 - 17	FC5-1059-000	130 - 14	FC5-1268-000	621 - 33
FC5-0859-000	351 - 1	FC5-1061-000	130 - 16	FC5-1269-000	621 - 30
FC5-0860-020	100 - 43	FC5-1064-000	130 - 17	FC5-1274-000	621 - 13
FC5-0862-000	354 - 9	FC5-1065-000	130 - 18	FC5-1277-000	100 - 12
FC5-0870-000	352 - 8	FC5-1066-000	130 - 19	FC5-1278-020	100 - 13
FC5-0871-000	353 - 19	FC5-1067-000	130 - 1	FC5-1280-000	100 - 22
FC5-0872-000	354 - 2	FC5-1087-000	106 - 18	FC5-1282-000	100 - 14
FC5-0873-000	353 - 20	FC5-1093-000	100 - 33	FC5-1305-000	900 - 1
FC5-0888-020	351 - 2	FC5-1094-000	100 - 28	FC5-1307-000	101 - 5
FC5-0889-000	100 - 20	FC5-1100-000	100 - 24	FC5-1340-000	810 - 39
FC5-0942-000	100 - 21	FC5-1101-000	100 - 5	FC5-1341-010	810 - 13
FC5-0953-000	100 - 3	FC5-1103-000	100 - 6	FC5-1343-000	810 - 54
FC5-0954-000	100 - 37	FC5-1104-000	100 - 7	FC5-1345-000	810 - 57
FC5-0956-020	100 - 4	FC5-1106-000	100 - 8	FC5-1346-000	810 - 50
FC5-0957-000	100 - 18	FC5-1108-000	100 - 9	FC5-1348-000	810 - 51
FC5-0958-000	102 - 49	FC5-1109-000	100 - 10	FC5-1351-000	810 - 4
FC5-0959-000	103 - 1	FC5-1111-000	100 - 29	FC5-1353-000	810 - 52
FC5-0972-000	140 - 16	FC5-1113-000	101 - 1	FC5-1354-000	140 - 17
FC5-0974-000	353 - 5	FC5-1114-000	100 - 19	FC5-1356-000	810 - 21
FC5-0976-000	354 - 14	FC5-1115-000	100 - 25	FC5-1358-000	810 - 6
FC5-0977-000	354 - 10	FC5-1117-000	100 - 11	FC5-1360-000	810 - 7
FC5-0978-020	351 - 3	FC5-1118-000	101 - 20	FC5-1367-000	810 - 8
FC5-0985-020	352 - 20	FC5-1121-000	141 - 3	FC5-1368-000	810 - 9
FC5-0987-000	352 - 1	FC5-1124-000	141 - 4	FC5-1382-000	810 - 53
FC5-0988-000	352 - 2	FC5-1125-000	141 - 5	FC5-1383-000	810 - 10
FC5-0989-020	352 - 3	FC5-1126-000	141 - 6	FC5-1384-000	810 - 11
FC5-0991-000	352 - 21	FC5-1127-010	141 - 7	FC5-1407-000	103 - 2
FC5-0992-000	351 - 4	FC5-1130-000	104 - 1	FC5-1413-000	101 - 2
FC5-0996-000	353 - 6	FC5-1131-000	810 - 2	FC5-1420-000	102 - 15
FC5-0997-000	353 - 7	FC5-1146-000	102 - 52	FC5-1422-020	300 - 18
FC5-0998-000	353 - 18	FC5-1152-000	100 - 30	FC5-1422-020	301 - 18
FC5-0999-030	353 - 16	FC5-1168-000	110 - 1	FC5-1423-000	300 - 19
FC5-1003-050	354 - 15	FC5-1201-000	621 - 29	FC5-1423-000	301 - 19
FC5-1005-000	354 - 16	FC5-1205-000	621 - 24	FC5-1424-030	300 - 20

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FC5-1424-030	301 - 20	FC5-4323-000	163 - 2	FC5-6019-000	354 - 21
FC5-1425-000	300 - 21	FC5-4324-000	163 - 3	FC5-6540-000	100 - 15
FC5-1425-000	301 - 21	FC5-4326-000	163 - 5	FC5-6899-000	102 - 57
FC5-1426-000	210 - 8	FC5-4327-000	163 - 7	FC5-7156-000	810 - 33
FC5-1427-000	210 - 9	FC5-4329-000	163 - 8	FC5-7160-000	810 - 12
FC5-1439-000	210 - 10	FC5-4336-000	163 - 9	FC5-7181-000	106 - 17
FC5-1442-000	210 - 52	FC5-4338-000	163 - 26	FC5-7182-000	810 - 56
FC5-1443-000	210 - 53	FC5-4341-000	163 - 24	FC5-7216-020	300 - 31
FC5-1446-000	210 - 13	FC5-4353-000	164 - 23	FC5-7216-020	301 - 31
FC5-1447-000	210 - 14	FC5-4354-000	164 - 8	FC5-7217-000	315 - 2
FC5-1454-000	210 - 30	FC5-4356-000	164 - 24	FC5-7228-000	810 - 50
FC5-1473-000	210 - 15	FC5-4358-000	164 - 17	FC5-7245-000	810 - 5
FC5-1492-000	210 - 28	FC5-4359-000	164 - 18	FC5-7257-000	261 - 4
FC5-1499-000	210 - 16	FC5-4362-000	164 - 32	FC5-7260-000	250 - 16
FC5-1506-000	130 - 15	FC5-4363-000	164 - 25	FC5-7260-000	251 - 16
FC5-1516-000	106 - 4	FC5-4365-000	164 - 65	FC5-7261-000	250 - 17
FC5-1517-000	106 - 5	FC5-4367-000	164 - 59	FC5-7261-000	251 - 17
FC5-1518-000	106 - 6	FC5-4368-000	164 - 48	FC6-2759-000	210 - 2
FC5-1533-000	104 - 16	FC5-4372-020	164 - 64	FC6-2763-000	210 - 35
FC5-1535-000	101 - 17	FC5-4373-000	164 - 61	FC6-2764-020	210 - 38
FC5-1535-000	104 - 8	FC5-4374-000	164 - 62	FC6-2765-000	210 - 3
FC5-1536-000	141 - 8	FC5-4376-000	164 - 26	FC6-2778-000	161 - 10
FC5-1539-000	102 - 23	FC5-4381-000	164 - 27	FC6-2781-000	164 - 5
FC5-1540-000	102 - 24	FC5-4382-000	164 - 33	FC6-2784-000	163 - 25
FC5-1541-000	102 - 25	FC5-4392-020	161 - 43	FC6-2785-000	164 - 1
FC5-1545-000	102 - 26	FC5-4394-000	161 - 43	FC6-2791-000	164 - 6
FC5-1552-000	141 - 14	FC5-4395-000	161 - 41	FC6-2797-000	164 - 34
FC5-1558-000	141 - 9	FC5-4397-000	161 - 44	FC6-2798-000	164 - 37
FC5-1559-000	141 - 10	FC5-4399-000	161 - 27	FC6-2803-000	161 - 38
FC5-1562-000	102 - 34	FC5-4400-000	161 - 3	FC6-2804-000	164 - 21
FC5-1564-000	102 - 41	FC5-4406-000	162 - 19	FC6-2805-000	164 - 11
FC5-4264-000	161 - 8	FC5-4408-000	161 - 42	FC6-2806-000	164 - 12
FC5-4273-020	161 - 33	FC5-4412-000	160 - 7	FC6-2807-000	164 - 13
FC5-4274-000	161 - 29	FC5-4421-000	162 - 7	FC6-2848-000	300 - 12
FC5-4278-000	161 - 34	FC5-4422-000	162 - 8	FC6-2849-000	300 - 14
FC5-4279-000	161 - 4	FC5-4424-000	163 - 10	FC6-2849-000	301 - 14
FC5-4280-000	161 - 18	FC5-4424-000	164 - 73	FC6-2899-000	621 - 37
FC5-4281-000	161 - 19	FC5-4425-000	163 - 11	FC6-2902-000	140 - 18
FC5-4285-030	161 - 24	FC5-4425-000	164 - 74	FC6-2904-000	106 - 2
FC5-4286-000	161 - 21	FC5-4427-000	160 - 1	FC6-2915-000	350 - 13
FC5-4287-000	161 - 22	FC5-4428-000	161 - 17	FC6-2915-000	353 - 2
FC5-4289-000	161 - 39	FC5-4458-010	130 - 2	FC6-2915-000	354 - 27
FC5-4291-000	161 - 25	FC5-5474-000	353 - 10	FC6-2918-000	101 - 18
FC5-4292-000	161 - 28	FC5-6003-000	352 - 24	FC6-2920-010	810 - 3
FC5-4293-010	161 - 26	FC5-6003-000	354 - 12	FC6-2924-000	810 - 14
FC5-4295-010	161 - 20	FC5-6004-000	352 - 27	FC6-2925-000	810 - 15
FC5-4302-000	162 - 15	FC5-6006-000	354 - 6	FC6-2927-000	810 - 16
FC5-4305-020	162 - 2	FC5-6008-020	354 - 20	FC6-2928-000	810 - 45
FC5-4306-000	162 - 3	FC5-6010-000	352 - 9	FC6-2929-000	810 - 17
FC5-4307-000	162 - 4	FC5-6011-000	351 - 6	FC6-2937-000	640 - 6
FC5-4308-000	162 - 6	FC5-6012-010	354 - 32	FC6-2941-000	140 - 9
FC5-4309-000	162 - 20	FC5-6014-000	353 - 21	FC6-2941-000	810 - 22

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC6-2943-000	810 - 23	FC7-4740-000	354 - 25	FG3-3178-020	105 - 3
FC6-2993-000	250 - 18	FC7-5845-000	310 - 64	FG3-3187-000	315 - 1
FC6-2993-000	251 - 18	FC7-5845-000	311 - 31	FG3-3188-000	140 - 27
FC6-4009-000	350 - 7	FC7-5878-000	140 - 63	FG3-3189-020	140 - 19
FC6-4012-000	353 - 4	FC7-5893-000	140 - 54	FG3-3294-000	351 - 7
FC6-4012-000	354 - 29	FC7-5906-000	104 - 18	FG3-3295-000	354 - 7
FC6-4015-000	140 - 40	FC7-5907-000	104 - 20	FG3-3297-000	351 - 8
FC6-4015-000	810 - 29	FC7-7394-000	100 - 48	FG3-3299-020	353 - 11
FC6-4026-000	140 - 12	FC7-9358-000	140 - 61	FG3-3301-000	351 - 9
FC6-4624-000	103 - 5	FC7-9370-000	102 - 62	FG3-3303-030	164 - 40
FC6-4627-000	810 - 49	FC7-9381-000	310 - 18	FG3-3756-000	934 -
FC6-4820-000	103 - 4	FC7-9381-000	311 - 18	FG3-3757-000	162 - 18
FC6-4824-000	101 - 21	FC7-9481-000	140 - 24	FG3-3758-000	162 - 5
FC6-5046-000	140 - 22	FC7-9502-000	310 - 19	FG3-3765-000	931 -
FC6-5050-000	640 - 1	FC7-9502-000	311 - 19	FG3-3766-000	210 - 46
FC6-5051-000	102 - 47	FC8-0957-000	106 - 16	FG3-3767-020	210 - 39
FC6-5052-000	100 - 23	FC8-0959-000	140 - 65	FG3-3768-000	210 - 34
FC6-5053-000	102 - 1	FC8-1178-000	310 - 5	FG3-3793-000	210 - 39
FC6-5055-000	140 - 41	FC8-1178-000	311 - 5	FG3-3794-020	210 - 39
FC6-5055-000	810 - 30	FC8-1201-000	100 - 40	FG3-3795-000	210 - 34
FC6-5058-000	250 - 12	FC8-1201-000	100 - 40	FG3-3800-000	161 - 16
FC6-5058-000	251 - 12	FC8-1202-000	310 - 57	FG3-3965-000	130 - 11
FC6-5061-000	353 - 3	FC8-1202-000	311 - 57	FG3-4160-000	130 - 7
FC6-5061-000	354 - 28	FC8-1205-000	310 -	FG6-8936-000	130 - 6
FC6-5062-000	102 - 38	FC8-1205-000	311 -	FH2-6552-000	100 - 16
FC6-5067-000	100 - 41	FC8-1206-000	300 - 34	FH2-7037-000	130 - 4
FC6-5085-000	810 - 20	FC8-1206-000	301 - 34	FH2-7174-000	210 - 17
FC6-6661-000	310 - 61	FC9-4659-000	140 - 5	FH4-6145-010	932 - IC1005
FC6-6661-000	311 - 61	FF3-4303-000	164 - 39	FH4-6204-000	930 - IC2
FC6-7083-000	310 - 19	FF3-4306-000	161 - 11	FH4-6204-000	994 - IC10
FC6-7083-000	311 - 19	FF3-4526-000	110 - 8	FH4-6218-000	932 - IC1006
FC6-7308-000	104 - 7	FF3-4527-000	110 - 5	FH4-6300-000	930 - IC8
FC6-9569-000	130 - 3	FF3-4607-000	161 - 14	FH4-6300-000	932 - IC1003
FC6-9570-000	130 - 22	FF3-4608-000	161 - 2	FH4-6302-000	932 - IC1009
FC6-9571-000	130 - 13	FF3-4609-000	162 - 9	FH4-6313-000	931 - IC520
FC6-9604-000	140 - 2	FF6-0345-000	350 - 5	FH5-1021-010	352 - 10
FC6-9606-000	315 - 3	FF6-2058-000	310 - 26	FH5-1028-000	210 - 48
FC6-9607-000	315 - 4	FF6-2058-000	311 - 26	FH5-1108-010	352 - 11
FC6-9613-000	102 - 54	FF6-2064-020	300 - 22	FH5-1128-000	164 - 71
FC6-9625-000	140 - 4	FF6-2064-020	301 - 22	FH5-1129-000	164 - 70
FC6-9867-000	310 - 34	FF6-2397-000	310 - 50	FH6-5005-020	250 - 7
FC6-9867-000	311 - 34	FF6-2397-000	311 - 50	FH6-5075-020	102 - 7
FC7-0242-000	810 - 5	FG3-2302-020	310 - 28	FH6-5076-020	250 - 1
FC7-1740-000	315 - 9	FG3-2302-020	311 - 28	FH6-5078-020	251 - 1
FC7-2178-000	351 - 13	FG3-2376-000	130 - 12	FH6-5128-000	164 - 7
FC7-2385-000	250 - 19	FG3-2835-000	130 - 8	FH7-7312-000	310 - 30
FC7-2385-000	251 - 19	FG3-2836-000	130 - 9	FH7-7312-000	311 - 30
FC7-2665-000	500 - 2	FG3-2837-000	130 - 10	FH7-7557-020	351 - 10
FC7-2667-000	104 - 22	FG3-3152-000	210 - 26	FH7-7557-020	352 - 6
FC7-4151-000	130 - 21	FG3-3153-000	210 - 29	FH7-7557-020	353 - 12
FC7-4152-000	130 - 21	FG3-3153-000	210 - 44	FH7-7557-020	354 - 22
FC7-4155-000	140 - 3	FG3-3158-000	210 - 45	FH7-7569-000	210 - 20

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FH7-7625-030	110 - 3	FK2-5418-000	001 - 5	FL2-1200-000	352 - 23
FH7-7626-000	110 - 3	FK2-5795-000	102 - 58	FL2-1201-040	353 - 13
FH7-9334-000	210 - 31	FL2-0106-000	140 - 1	FL2-1202-000	353 - 14
FK2-0140-000	110 - 4	FL2-0116-010	102 - 21	FL2-1203-010	353 - 15
FK2-0146-000	110 - 8	FL2-0126-010	145 - 3	FL2-1205-010	354 - 37
FK2-0148-000	110 - 8	FL2-0127-000	210 - 21	FL2-1206-010	354 - 8
FK2-0149-000	101 - 16	FL2-0128-000	210 - 22	FL2-1207-020	354 - 23
FK2-0149-000	102 - 44	FL2-0143-000	140 - 45	FL2-1208-030	354 - 13
FK2-0149-000	140 - 28	FL2-0203-000	101 - 19	FL2-1209-030	354 - 24
FK2-0149-000	281 - 1	FL2-0203-000	106 - 14	FL2-1517-000	102 - 8
FK2-0149-000	621 - 4	FL2-0245-000	102 - 42	FL2-1518-000	102 - 13
FK2-0149-000	810 - 18	FL2-0247-000	141 - 11	FL2-2942-000	210 - 23
FK2-0160-000	101 - 6	FL2-0250-000	141 - 12	FL2-2944-000	210 - 24
FK2-0211-000	934 - IC2	FL2-0251-000	141 - 15	FL2-2945-000	210 - 24
FK2-0216-000	161 - 32	FL2-0267-000	101 - 3	FL2-2946-000	210 - 24
FK2-0240-000	931 - IC522	FL2-0279-000	210 - 25	FL2-2954-000	161 - 6
FK2-0329-000	130 - 5	FL2-0295-000	621 - 26	FL2-3002-000	210 - 18
FK2-0338-000	105 - 2	FL2-0298-000	140 - 59	FL2-3265-000	102 - 45
FK2-0339-000	105 - 2	FL2-0304-030	640 - 21	FL2-3266-000	261 - 2
FK2-0340-000	105 - 1	FL2-0307-000	621 - 15	FL2-4399-000	140 - 29
FK2-0341-020	105 - 1	FL2-0308-000	621 - 27	FL2-4520-000	102 - 37
FK2-0358-000	621 - 14	FL2-0309-000	621 - 6	FL2-6580-000	310 - 14
FK2-0358-000	640 - 7	FL2-0313-000	621 - 16	FL2-6580-000	311 - 14
FK2-0360-000	140 - 20	FL2-0314-000	102 - 50	FL2-6600-000	500 - 4
FK2-0361-000	102 - 7	FL2-0315-000	100 - 26	FL2-8280-000	310 - 66
FK2-0362-000	251 - 2	FL2-0320-010	640 - 22	FL2-8280-000	311 - 65
FK2-0365-000	281 - 2	FL2-0322-000	500 - 1	FL2-8281-000	310 - 65
FK2-0367-000	106 - 1	FL2-0330-000	102 - 48	FL2-8281-000	311 - 64
FK2-0368-000	103 - 6	FL2-0352-000	100 - 39	FL2-8284-000	300 - 33
FK2-0373-000	930 - IC3	FL2-0376-000	640 - 10	FL2-8284-000	301 - 33
FK2-0376-000	102 - 58	FL2-0379-000	350 - 8	FL3-0417-000	100 - 38
FK2-0379-000	621 - 5	FL2-0941-000	161 - 12	FL3-0418-000	100 - 38
FK2-0384-000	102 - 27	FL2-0943-010	161 - 35	FL3-0419-000	100 - 38
FK2-0385-000	250 - 2	FL2-0945-010	161 - 30	FL3-0430-000	100 - 38
FK2-0393-000	106 - 12	FL2-0946-000	161 - 31	FL3-0431-000	100 - 38
FK2-0394-000	930 - IC1	FL2-0947-020	161 - 13	FL3-0432-000	100 - 38
FK2-0404-000	250 - 8	FL2-0948-000	163 - 12	FL3-0433-000	100 - 38
FK2-0404-000	251 - 7	FL2-0949-000	162 - 10	FL3-0434-000	100 - 38
FK2-0405-000	900 - 2	FL2-0950-000	162 - 11	FL3-0435-000	100 - 38
FK2-0407-000	900 - 4	FL2-0951-000	162 - 1	FL3-0436-000	100 - 38
FK2-0408-000	310 - 29	FL2-0952-000	162 - 12	FL3-0437-000	100 - 38
FK2-0408-000	311 - 29	FL2-0953-000	163 - 13	FL3-0438-000	100 - 38
FK2-2070-000	250 - 20	FL2-0955-000	163 - 14	FL3-1987-000	163 - 29
FK2-2070-000	251 - 20	FL2-0958-030	164 - 29	FM2-0131-030	145 -
FK2-2987-000	110 - 8	FL2-0959-000	164 - 30	FM2-0141-010	300 -
FK2-4804-000	001 - 3	FL2-0960-000	164 - 31	FM2-0142-010	301 -
FK2-4805-000	001 - 3	FL2-0961-000	161 - 7	FM2-0177-000	350 - 14
FK2-4806-000	001 - 4	FL2-0962-000	164 - 51	FM2-0242-000	281 -
FK2-4807-000	001 - 4	FL2-0963-010	164 - 52	FM2-0245-000	910 -
FK2-4808-000	001 - 4	FL2-0964-000	164 - 53	FM2-0252-010	141 -
FK2-4811-000	001 - 3	FL2-0965-000	164 - 16	FM2-0260-000	910 -
FK2-4816-000	001 - 3	FL2-0968-000	164 - 58	FM2-0261-010	104 - 14

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FM2-0276-000	460 -	FM2-2843-000	105 - 4	FM3-4150-000	310 - 24
FM2-0286-000	621 -	FM2-2845-000	102 - 51	FM3-4150-000	311 - 24
FM2-0287-020	640 -	FM2-2847-000	810 - 43	FM3-4352-010	500 - 3
FM2-0289-000	640 - 11	FM2-2851-000	102 - 9	FM3-4354-000	140 -
FM2-0290-000	621 - 7	FM2-2853-000	102 - 53	FM3-5693-000	810 -
FM2-0296-000	810 - 28	FM2-2857-000	810 - 44	FM3-5713-000	810 -
FM2-0299-000	810 - 35	FM2-2858-000	102 - 46	FM4-2525-000	310 - 27
FM2-0300-020	810 - 38	FM2-2859-030	100 - 47	FM4-2525-000	311 - 27
FM2-0303-000	101 - 4	FM2-2868-000	110 - 2	FM4-4374-000	130 -
FM2-0334-000	460 -	FM2-2937-000	210 - 56	FM4-4375-000	130 -
FM2-0338-000	106 - 7	FM2-2954-000	163 -	FS1-9009-020	810 - 27
FM2-0339-000	106 - 3	FM2-2955-000	163 - 15	FS1-9010-020	164 - 63
FM2-0353-000	110 -	FM2-2956-000	163 - 27	FS5-1943-000	310 - 33
FM2-0354-020	110 -	FM2-2957-000	163 - 23	FS5-1943-000	311 - 33
FM2-0355-010	140 - 58	FM2-2958-000	163 - 18	FS5-1943-000	350 - 9
FM2-0358-000	810 - 19	FM2-2959-000	164 -	FS5-1943-000	352 - 25
FM2-0359-000	810 - 19	FM2-2961-000	164 - 14	FS5-1943-000	353 - 22
FM2-0389-000	102 - 14	FM2-2964-050	162 -	FS5-1943-000	354 - 38
FM2-1116-010	130 - 20	FM2-2980-010	300 -	FS5-1945-000	810 - 36
FM2-1328-050	352 -	FM2-2981-010	301 -	FS5-6448-000	640 - 12
FM2-1331-080	353 -	FM2-3265-000	350 - 1	FS5-6488-000	353 - 23
FM2-1335-160	354 -	FM2-4550-010	932 -	FS5-9227-020	210 - 11
FM2-1340-030	354 - 26	FM2-5540-000	315 -	FS5-9664-020	104 - 15
FM2-1578-130	311 -	FM3-0009-000	310 -	FS6-1063-000	310 - 35
FM2-1771-000	281 -	FM3-0279-000	104 - 21	FS6-1063-000	311 - 35
FM2-1775-020	810 - 35	FM3-1262-000	930 -	FS6-2791-000	140 - 35
FM2-1776-040	810 - 38	FM3-1263-000	930 -	FS6-8116-000	300 - 23
FM2-1777-000	810 - 28	FM3-1268-000	105 - 12	FS6-8116-000	301 - 23
FM2-1793-010	810 - 19	FM3-1269-000	105 - 12	FS6-8992-000	100 - 46
FM2-1812-010	810 - 19	FM3-1270-000	250 - 15	FS7-2660-000	161 - 36
FM2-1814-000	250 -	FM3-1270-000	251 - 15	FS7-2662-000	161 - 5
FM2-1815-000	251 -	FM3-1271-000	107 - 1	FS7-2663-000	163 - 16
FM2-2764-010	105 - 7	FM3-1272-000	140 -	FS7-2664-000	164 - 66
FM2-2768-000	315 - 14	FM3-1278-000	810 -	FS7-2666-000	164 - 43
FM2-2769-000	810 - 40	FM3-1279-000	810 -	FS7-2797-000	310 - 36
FM2-2770-000	102 - 16	FM3-1282-000	110 - 6	FS7-2797-000	311 - 36
FM2-2771-000	102 - 22	FM3-1283-000	140 - 21	FS7-2801-000	310 - 39
FM2-2776-000	103 - 7	FM3-1293-010	810 -	FS7-2801-000	311 - 39
FM2-2815-000	105 - 13	FM3-1294-010	810 -	FS7-2803-000	310 - 41
FM2-2816-000	281 - 3	FM3-1297-000	104 - 3	FS7-2803-000	311 - 41
FM2-2818-000	106 - 13	FM3-1298-000	145 - 3	FS7-2805-000	300 - 24
FM2-2819-000	105 - 9	FM3-1309-000	140 - 8	FS7-2805-000	301 - 24
FM2-2820-000	105 - 10	FM3-1313-000	106 - 15	FS7-2859-000	353 - 24
FM2-2824-000	105 - 8	FM3-1315-000	106 - 20	FS7-2859-000	354 - 34
FM2-2826-000	107 - 2	FM3-1319-000	994 -	FS7-5909-000	310 - 42
FM2-2830-000	105 - 11	FM3-2982-000	310 -	FS7-5909-000	311 - 42
FM2-2831-000	104 - 9	FM3-2983-000	311 -	FS7-5910-000	310 - 43
FM2-2833-000	105 - 11	FM3-3911-000	104 - 19	FS7-5910-000	311 - 43
FM2-2838-000	261 - 3	FM3-4142-000	300 -	FS7-8143-020	100 - 44
FM2-2839-020	621 - 35	FM3-4143-000	301 -	FU3-0280-000	310 - 44
FM2-2842-000	250 - 3	FM3-4146-000	310 - 8	FU3-0280-000	311 - 44
FM2-2842-000	251 - 3	FM3-4146-000	311 - 8	FU3-0282-000	310 - 45

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FU3-0282-000	311 - 45	FU5-0633-000	162 - 17	FU5-2103-000	210 - 27
FU3-0283-000	310 - 46	FU5-1006-000	140 - 49	FU5-2104-000	300 - 29
FU3-0283-000	311 - 46	FU5-1026-000	640 - 18	FU5-2104-000	301 - 29
FU3-0284-000	310 - 47	FU5-1028-000	102 - 36	FU5-2105-000	210 - 41
FU3-0284-000	311 - 47	FU5-1029-000	102 - 35	FU5-2364-000	164 - 41
FU3-0285-000	106 - 8	FU5-1030-000	102 - 31	FU5-2611-000	141 - 22
FU3-0288-000	310 - 48	FU5-1031-000	640 - 19	FU5-2652-000	102 - 10
FU3-0288-000	311 - 48	FU5-1033-000	310 - 32	FU5-2653-000	104 - 11
FU3-0289-000	310 - 49	FU5-1033-000	311 - 32	FU5-3016-000	140 - 51
FU3-0289-000	311 - 49	FU5-1034-000	621 - 17	FU5-3018-000	354 - 39
FU3-0293-000	300 - 25	FU5-1035-000	104 - 4	FU5-3019-000	353 - 26
FU3-0293-000	301 - 25	FU5-1035-000	145 - 8	FU5-3020-000	352 - 15
FU3-0294-000	300 - 26	FU5-1168-000	163 - 19	FU5-3020-000	353 - 27
FU3-0294-000	301 - 26	FU5-1169-000	164 - 46	FU5-3021-000	352 - 26
FU3-0347-000	310 - 53	FU5-1170-000	164 - 47	FU5-3021-000	354 - 40
FU3-0347-000	311 - 53	FU5-1171-000	164 - 42	FU5-3022-000	352 - 16
FU3-0349-000	310 - 54	FU5-1172-000	163 - 21	FU5-3030-000	210 - 49
FU3-0349-000	311 - 54	FU5-1172-000	164 - 72	FU5-3146-000	164 - 50
FU3-0350-000	310 - 55	FU5-1173-000	161 - 37	FU5-3147-000	164 - 35
FU3-0350-000	311 - 55	FU5-1453-000	810 - 55	FU5-3148-000	164 - 36
FU5-0006-000	140 - 48	FU5-1615-000	250 - 4	FU5-3149-000	164 - 69
FU5-0007-000	250 - 21	FU5-1615-000	251 - 4	FU5-3150-000	164 - 38
FU5-0007-000	251 - 21	FU5-1737-000	140 - 33	FU5-3178-000	102 - 11
FU5-0054-000	352 - 12	FU5-1760-000	140 - 64	FU5-3180-000	102 - 20
FU5-0062-000	315 - 12	FU5-1763-000	310 -	FU5-3328-000	210 - 43
FU5-0063-000	315 - 13	FU5-1763-000	311 -	FU5-3333-000	163 - 17
FU5-0076-000	353 - 25	FU5-2030-000	145 - 10	FU5-3336-000	164 - 67
FU5-0077-000	352 - 13	FU5-2032-000	300 - 27	FU5-3337-000	164 - 54
FU5-0078-000	352 - 14	FU5-2033-000	301 - 27	FU5-6014-000	140 - 57
FU5-0087-000	250 - 9	FU5-2034-000	140 - 37	FU5-6643-000	102 - 55
FU5-0087-000	251 - 9	FU5-2035-000	102 - 43	FU5-8003-000	210 - 36
FU5-0095-000	281 - 4	FU5-2037-000	141 - 20	FU5-8005-000	210 - 36
FU5-0096-000	281 - 5	FU5-2038-000	104 - 10	FU5-8007-010	210 - 36
FU5-0097-000	281 - 6	FU5-2044-000	140 - 55	FU5-8011-000	145 - 11
FU5-0098-000	250 - 10	FU5-2045-000	140 - 56	FU5-8021-000	100 - 45
FU5-0098-000	251 - 9	FU5-2057-000	210 - 42	FU5-8069-000	106 - 16
FU5-0101-000	281 - 7	FU5-2063-000	140 - 50	FU5-8551-000	210 - 50
FU5-0108-000	621 - 18	FU5-2064-000	101 - 12	FU5-8552-000	210 - 50
FU5-0109-000	621 - 19	FU5-2066-000	104 - 13	FU5-8553-010	210 - 50
FU5-0110-000	640 - 13	FU5-2067-000	140 - 47	FU5-9139-000	160 - 2
FU5-0111-000	640 - 14	FU5-2068-030	350 - 11	FU5-9140-000	160 - 3
FU5-0112-000	640 - 15	FU5-2073-000	810 - 34	FU6-0019-000	281 - 10
FU5-0113-000	640 - 16	FU5-2074-000	350 - 12	FU6-0020-000	281 - 11
FU5-0114-000	640 - 17	FU5-2076-000	141 - 21	FU6-0021-000	810 - 48
FU5-0115-000	621 - 20	FU5-2079-000	250 - 11	FU6-0023-000	810 - 24
FU5-0126-000	281 - 8	FU5-2079-000	251 - 10	FU6-0024-000	261 - 5
FU5-0127-000	810 - 48	FU5-2089-000	621 - 21	FU6-0029-000	250 - 25
FU5-0128-000	350 - 10	FU5-2090-000	102 - 32	FU6-0029-000	261 - 6
FU5-0129-000	810 - 46	FU5-2096-000	101 - 15	FU6-0036-000	250 - 22
FU5-0628-000	163 - 20	FU5-2097-000	300 - 28	FU6-0036-000	251 - 22
FU5-0629-000	164 - 44	FU5-2097-000	301 - 28	FU6-0040-000	102 - 12
FU5-0630-000	164 - 45	FU5-2102-000	810 - 37	FU6-0041-000	250 - 23

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FU6-0041-000	251 - 23	RS5-1567-000	311 - 59	XB1-2300-607	106 - 501
FU6-0054-000	250 - 24	VD7-3201-001	106 - 19	XB1-2300-607	145 - 503
FU6-0054-000	251 - 11	VS1-7177-002	161 - 40	XB1-2300-607	900 - 503
FU6-0673-000	164 - 55	VS1-7177-004	210 - 54	XB1-2300-807	310 - 501
FU6-0710-000	310 - 56	VS1-7177-006	210 - 55	XB1-2300-807	311 - 501
FU6-0710-000	311 - 56	WA7-4625-000	900 - 6	XB1-2301-407	102 - 503
FU6-2009-000	102 - 28	WC1-5182-000	110 - 7	XB1-2400-603	110 - 501
FU6-2011-000	102 - 33	WE8-5689-000	001 - 2	XB1-2400-606	164 - 505
FU6-2012-000	621 - 38	WE8-5764-000	900 - 5	XB1-2400-607	310 - 506
FU6-2016-000	101 - 14	WG8-5624-000	162 - 13	XB1-2400-607	311 - 506
FU6-2020-000	141 - 23	WG8-5624-000	164 - 56	XB1-2400-807	100 - 502
FU6-2021-000	810 - 47	WG8-5624-000	210 - 19	XB1-2401-406	161 - 507
FU6-2022-000	140 - 34	WM2-5235-000	900 - 3	XB1-2402-007	110 - 502
FU6-2236-000	210 - 40	WT2-5694-000	102 - 60	XB1-2500-603	110 - 505
FU6-2684-000	310 - 37	X71-9310-000	640 - 20	XB1-3300-607	310 - 502
FU6-2684-000	310 - 37	XA9-0265-010	105 - 5	XB1-3300-607	311 - 502
FU6-2684-000	311 - 37	XA9-0605-000	100 - 42	XB1-3301-207	300 - 505
FU6-2684-000	311 - 37	XA9-0656-000	310 - 60	XB1-3301-207	301 - 505
FU6-2784-000	310 - 38	XA9-0656-000	311 - 60	XB2-8300-607	300 - 501
FU6-2784-000	310 - 63	XA9-0679-000	500 -	XB2-8300-607	301 - 501
FU6-2784-000	311 - 38	XA9-0702-000	810 - 31	XB2-8300-607	900 - 501
FU6-2784-000	311 - 63	XA9-0874-000	160 - 4	XB2-8300-805	210 - 501
FU6-2924-000	104 - 5	XA9-0894-010	140 - 39	XB3-6300-605	310 - 503
FU6-2924-000	145 - 9	XA9-0894-010	161 - 15	XB3-6300-605	311 - 503
FU6-2974-000	145 - 10	XA9-1164-000	250 - 5	XB3-6400-805	102 - 507
FU7-0342-000	140 - 36	XA9-1164-000	251 - 5	XB4-5300-607	621 - 501
FU7-0444-000	310 - 51	XA9-1164-000	281 - 9	XB4-5300-607	640 - 501
FU7-0444-000	311 - 51	XA9-1386-000	100 - 34	XB4-5300-607	810 - 502
FU7-0445-000	310 - 52	XA9-1386-000	101 - 13	XB4-5300-805	351 - 501
FU7-0445-000	311 - 52	XA9-1386-000	102 - 6	XB4-5300-805	354 - 501
NPN	001 -	XA9-1386-000	103 - 3	XB4-5300-806	161 - 502
NPN	100 -	XA9-1386-000	104 - 12	XB4-5300-806	163 - 502
NPN	101 -	XA9-1386-000	105 - 6	XB4-5300-807	300 - 502
NPN	102 -	XA9-1386-000	106 - 11	XB4-5300-807	301 - 502
NPN	103 -	XA9-1386-000	140 - 52	XB4-5301-007	130 - 501
NPN	104 -	XA9-1386-000	210 - 12	XB4-5400-807	101 - 501
NPN	105 -	XA9-1386-000	310 - 31	XB4-5400-807	102 - 505
NPN	106 -	XA9-1386-000	351 - 11	XB4-5400-807	145 - 501
NPN	107 -	XA9-1386-000	352 - 17	XB4-5400-807	310 - 504
NPN	160 -	XA9-1386-000	354 - 41	XB4-5400-807	311 - 504
NPN	161 -	XA9-1386-000	621 - 22	XB4-5400-807	350 - 501
NPN	210 -	XA9-1415-000	210 - 32	XB4-5400-809	161 - 506
NPN	261 -	XA9-1468-000	102 - 5	XB4-5400-809	164 - 503
NPN	350 -	XA9-1668-000	102 - 59	XB4-5401-007	100 - 501
NPN	351 -	XB1-2300-306	161 - 504	XB4-5401-007	140 - 501
NPN	500 -	XB1-2300-306	164 - 506	XB4-5401-007	141 - 502
NPN	900 -	XB1-2300-405	353 - 501	XB4-5401-007	315 - 501
RB1-8945-000	310 - 58	XB1-2300-405	354 - 502	XB4-5401-205	161 - 503
RB1-8945-000	311 - 58	XB1-2300-407	103 - 501	XB4-5401-205	352 - 502
RS1-1087-000	810 - 25	XB1-2300-409	810 - 501	XB4-5401-205	353 - 502
RS5-1446-000	810 - 41	XB1-2300-605	210 - 504	XB4-5401-205	354 - 503
RS5-1567-000	310 - 59	XB1-2300-607	104 - 501	XB4-5401-207	310 - 505

NUMERICAL INDEX

iR3025/3025N/3030/3030N/3030A/3035/3035N/3035A/3045/3045N/3045A(N

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
XB4-5401-207	311 - 505	XD9-0134-000	810 - 58	XZ1-1400-305	300 - 32
XB4-7300-605	104 - 502	XD9-0136-000	102 - 56	XZ1-1400-305	301 - 32
XB4-7300-807	145 - 502	XD9-0136-000	161 - 45	XZ9-0603-000	100 - 27
XB4-7300-809	162 - 501	XD9-0136-000	163 - 28		
XB6-2300-409	250 - 501	XD9-0136-000	210 - 6		
XB6-2300-409	251 - 501	XD9-0136-000	250 - 13		
XB6-7300-407	210 - 502	XD9-0136-000	251 - 13		
XB6-7300-607	102 - 506	XD9-0136-000	281 - 12		
XB6-7300-607	105 - 501	XD9-0136-000	310 - 62		
XB6-7300-607	106 - 502	XD9-0136-000	311 - 62		
XB6-7300-607	110 - 503	XD9-0136-000	350 - 15		
XB6-7300-607	130 - 502	XD9-0136-000	351 - 12		
XB6-7300-607	261 - 501	XD9-0136-000	352 - 28		
XB6-7300-607	640 - 502	XD9-0136-000	353 - 30		
XB6-7300-607	900 - 502	XD9-0136-000	354 - 33		
XB6-7300-609	281 - 501	XD9-0136-000	640 - 23		
XB6-7300-807	300 - 503	XD9-0136-000	810 - 59		
XB6-7300-807	301 - 503	XD9-0137-000	164 - 75		
XB7-2100-405	161 - 508	XD9-0137-000	250 - 14		
XD1-1104-135	300 - 504	XD9-0137-000	251 - 14		
XD1-1104-135	301 - 504	XD9-0137-000	261 - 7		
XD1-1104-634	640 - 503	XD9-0137-000	281 - 13		
XD1-1106-215	640 - 505	XD9-0137-000	621 - 36		
XD1-1106-219	141 - 503	XD9-0137-000	810 - 60		
XD1-1108-215	102 - 502	XF2-1604-435	164 - 57		
XD1-1108-215	640 - 508	XF2-1605-760	261 - 8		
XD1-1108-218	621 - 503	XF2-1605-940	164 - 2		
XD1-4200-402	110 - 504	XF2-1606-135	163 - 22		
XD1-4200-502	110 - 506	XF2-1607-440	164 - 3		
XD2-1100-322	164 - 504	XF2-1607-640	164 - 68		
XD2-1100-402	102 - 501	XF2-1607-840	106 - 9		
XD2-1100-402	161 - 505	XF2-1608-860	102 - 19		
XD2-1100-422	140 - 502	XF2-1609-040	106 - 10		
XD2-1100-502	810 - 503	XF2-1610-240	164 - 60		
XD2-1100-642	102 - 504	XF2-3616-660	164 - 19		
XD2-1100-642	140 - 505	XF2-4104-040	281 - 14		
XD2-2100-502	164 - 502	XF2-4104-240	352 - 18		
XD2-2100-802	640 - 507	XF2-4107-940	353 - 28		
XD3-1200-102	161 - 501	XF2-4108-240	352 - 19		
XD3-2160-162	140 - 504	XF2-4109-240	354 - 42		
XD3-2200-102	140 - 503	XF2-4112-240	140 - 53		
XD3-2200-102	163 - 501	XF2-4606-740	210 - 503		
XD3-2200-102	164 - 501	XF9-0727-000	164 - 4		
XD3-2200-122	261 - 503	XF9-0743-000	210 - 33		
XD3-2200-122	310 - 507	XG9-0111-000	621 - 23		
XD3-2200-122	311 - 507	XG9-0387-000	810 - 42		
XD3-2200-122	352 - 501	XG9-0491-000	640 - 5		
XD3-2200-122	354 - 504	XG9-0507-000	164 - 49		
XD3-2200-142	640 - 506	XG9-0520-000	353 - 29		
XD3-2200-162	350 - 502	XG9-0521-000	640 - 504		
XD3-2200-182	261 - 502	XH9-0125-000	102 - 4		
XD3-2300-142	621 - 502	XH9-0126-000	161 - 9		

iR3025/3025N/3030/3030N/3030A/ 3035/3035N/3035A/3045/3045N/ 3045A(Parts Catalog)

iR3025

120V TW	F15-0101-000	SUQ	
230V CN	F15-0121-000	SUN	
120V	F15-0131-000	SUG	
120V	F15-0135-000	SUH	GOVERNMENT
230V	F15-0141-000	SUL	
230V AU	F15-0161-000	SUM	
230V EUR	F15-0191-000	SUJ	

iR3025N

230V CN	F15-0122-000	SUP	
230V EUR	F15-0192-000	SUK	

iR3030

120V TW	F15-0201-000	SVB	
230V CN	F15-0221-000	SUX	
120V	F15-0231-000	SUR	
120V	F15-0235-000	SUS	GOVERNMENT
230V	F15-0241-000	SUV	
230V AU	F15-0261-000	SUW	
230V KR	F15-0271-000	SUZ	

iR3030A

230V KR F15-0272-000 MGW

iR3030N

230V CN F15-0222-000 SUY

iR3035

120V TW F15-0301-000 SVL

120V F15-0331-000 SVC

120V F15-0335-000 SVD

230V F15-0341-000 SVG

230V AU F15-0361-000 SVH

230V KR F15-0371-000 SVK

230V EUR F15-0391-000 SVE

GOVERNMENT

iR3035A

230V KR F15-0372-000 MGX

iR3035N

230V CN F15-0322-000 SVJ

230V EUR F15-0392-000 SVF

iR3045

120V TW F15-0401-000 SVV

120V F15-0431-000 SVM

120V F15-0435-000 SVN

230V F15-0441-000 SVR

GOVERNMENT

230V AU	F15-0461-000	SVS
230V KR	F15-0471-000	SVU
230V EUR	F15-0491-000	SVP

iR3045A

230V KR	F15-0472-000	MGY
---------	--------------	-----

iR3045N

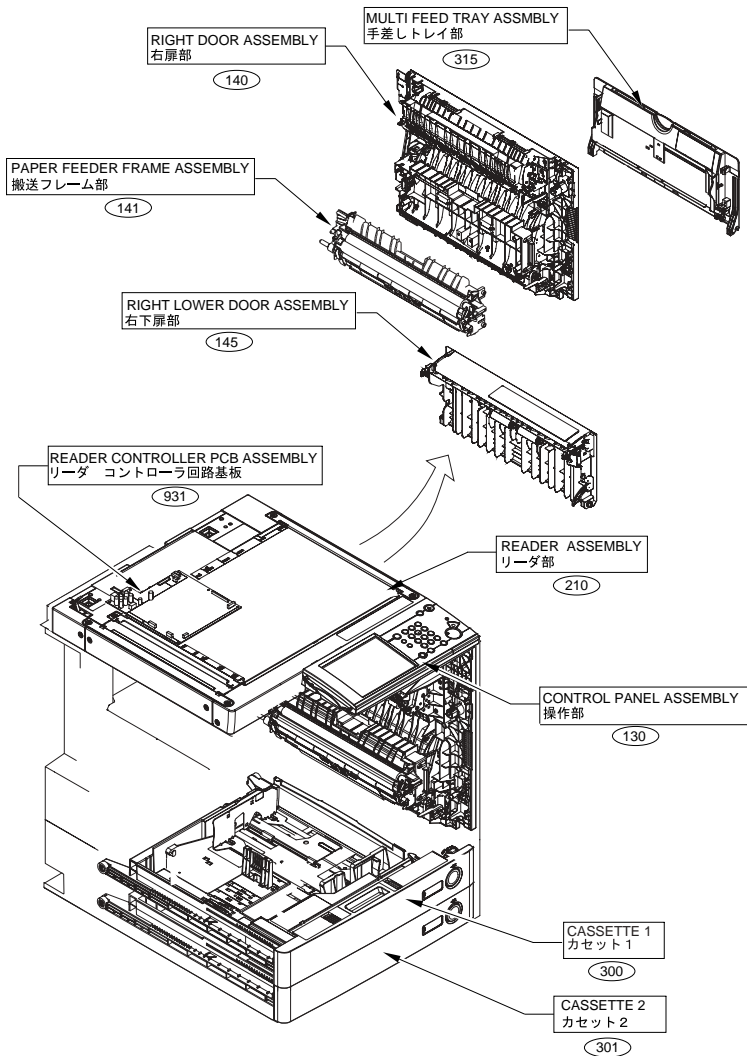
230V CN	F15-0422-000	SVT
230V EUR	F15-0492-000	SVQ

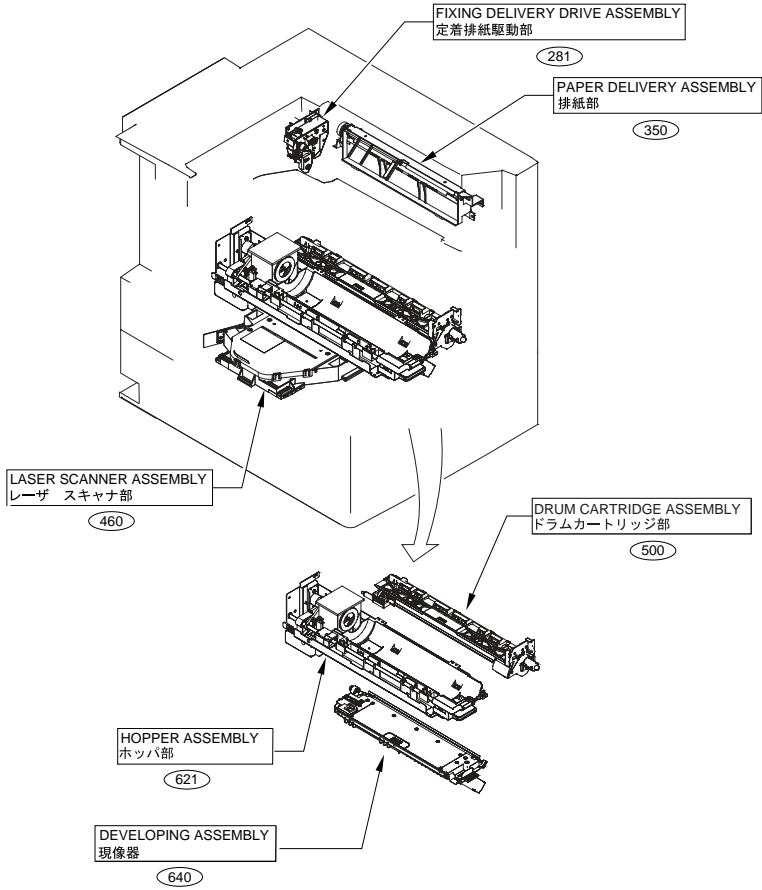
Contents

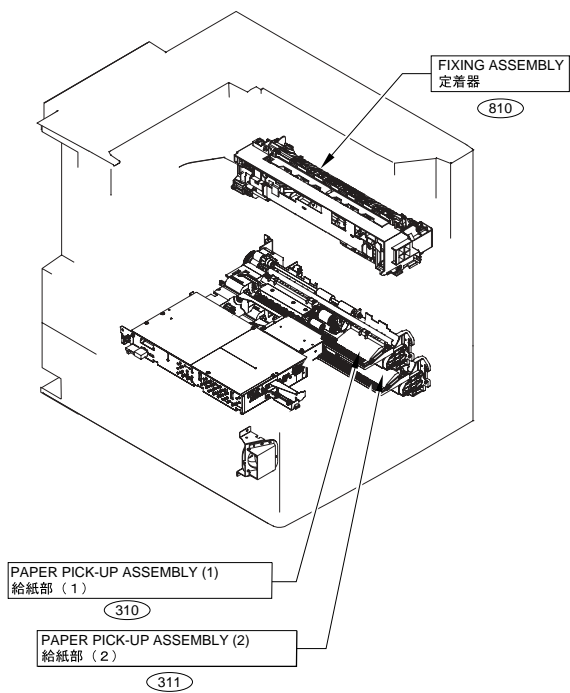
A	ASSEMBLY LOCATION DIAGRAM	2-1
001	ACCESSORIES	2-8
100	EXTERNAL COVERS, PANELS, ETC.	2-10
101	MACHINE FRONT PLATE	2-14
102	INTERNAL COMPONENTS 1	2-16
103	INTERNAL COMPONENTS 2	2-20
104	INTERNAL COMPONENTS 3	2-22
105	MACHINE REAR PLATE 1	2-24
106	MACHINE REAR PLATE 2	2-26
107	MACHINE REAR PLATE 3	2-28
110	POWER CORD TERMINAL ASSEMBLY	2-30
130	CONTROL PANEL ASSEMBLY	2-32
140	RIGHT DOOR ASSEMBLY	2-34
141	PAPER FEEDER FRAME ASSEMBLY	2-39
145	RIGHT LOWER DOOR ASSEMBLY	2-41
160	DADF MOUNTING HARDWARE	2-43
161	DADF ASSEMBLY	2-45
162	DOCUMENT TRAY ASSEMBLY	2-49
163	OPEN/CLOSE PANEL ASSEMBLY	2-51
164	PAPER FEEDER ASSEMBLY	2-54
210	READER ASSEMBLY	2-59
250	MAIN DRIVE ASSEMBLY (iR3025/3025N)	2-64
251	MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-66
261	DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/3045/3045N)	2-68
281	FIXING DELIVERY DRIVE ASSEMBLY	2-70
300	CASSETTE 1	2-72
301	CASSETTE 2	2-75
310	PAPER PICK-UP ASSEMBLY 1	2-78
311	PAPER PICK-UP ASSEMBLY 2	2-82
315	MULTI FEED TRAY ASSEMBLY	2-86
350	PAPER DELIVERY ASSEMBLY	2-88
351	2ND 3RD DELIVERY ASSEMBLY	2-90
352	2ND UPPER DELIVERY ASSEMBLY	2-92
353	2ND DELIVERY FRAME ASSEMBLY	2-95
354	3RD DELIVERY FRAME ASSEMBLY	2-98
460	LASER SCANNER ASSEMBLY	2-101
500	DRUM CARTRIDGE ASSEMBLY	2-102
621	HOPPER ASSEMBLY	2-104
640	DEVELOPING ASSEMBLY	2-107
810	FIXING ASSEMBLY	2-109
900	CONTROLLER BOX ASSEMBLY	2-113
910	MAIN POWER SUPPLY PCB ASSEMBLY	2-115
930	DC CONTROLLER PCB ASSEMBLY	2-116
931	READER CONTROLLER PCB ASSEMBLY	2-117
932	MAIN CONTROLLER PCB ASSEMBLY	2-118

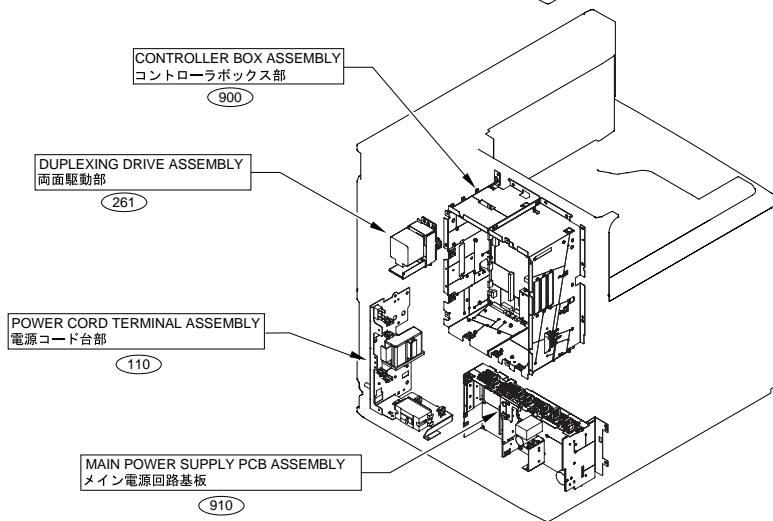
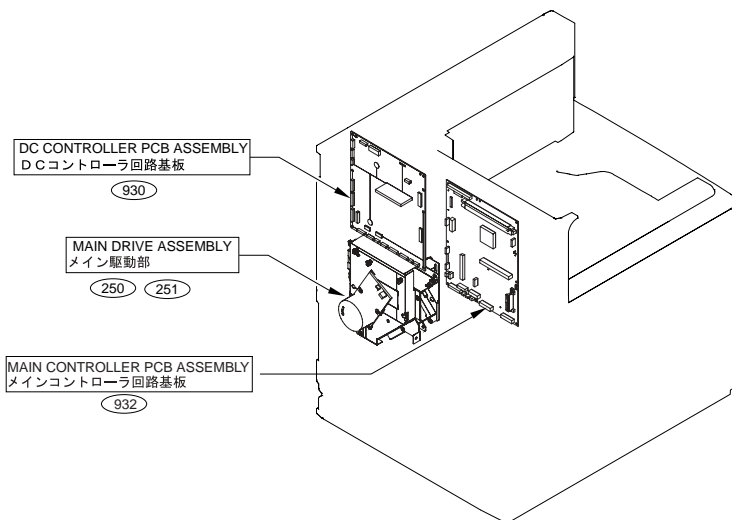
934	DADF DC CONTROLLER PCB ASSEMBLY	2-119
994	RELAY DELIVERY CONT. PCB ASS'Y.....	2-120

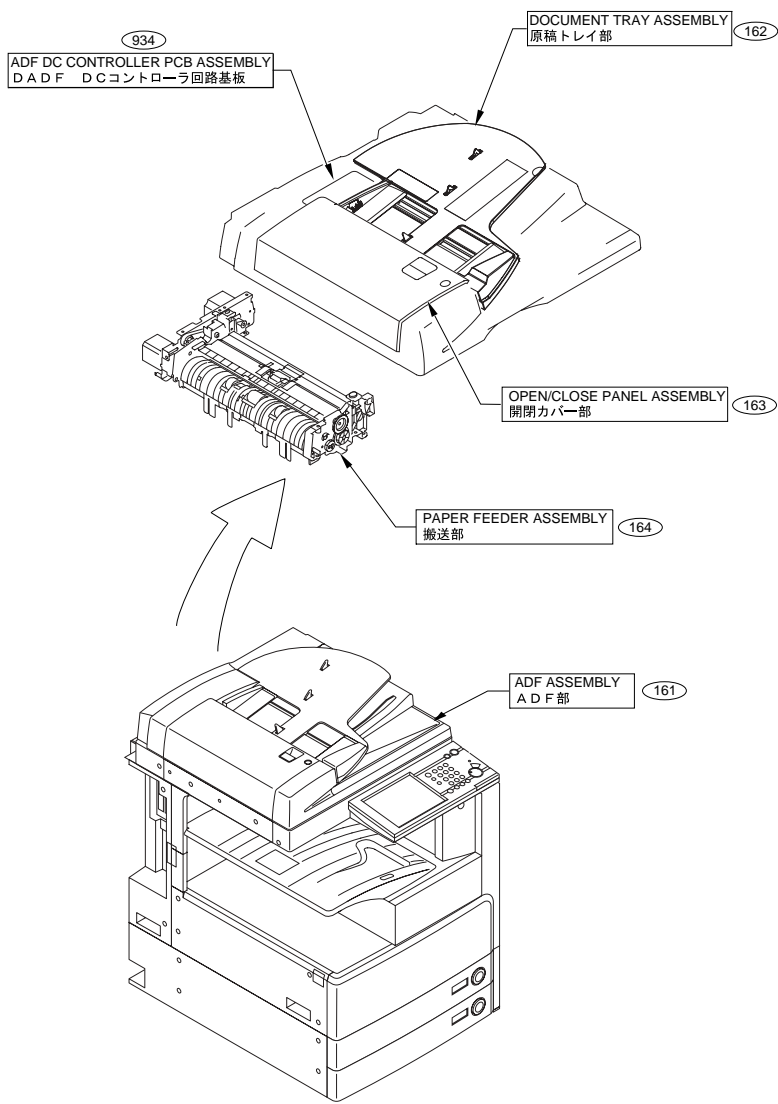
FIGURE A ASSEMBLY LOCATION DIAGRAM

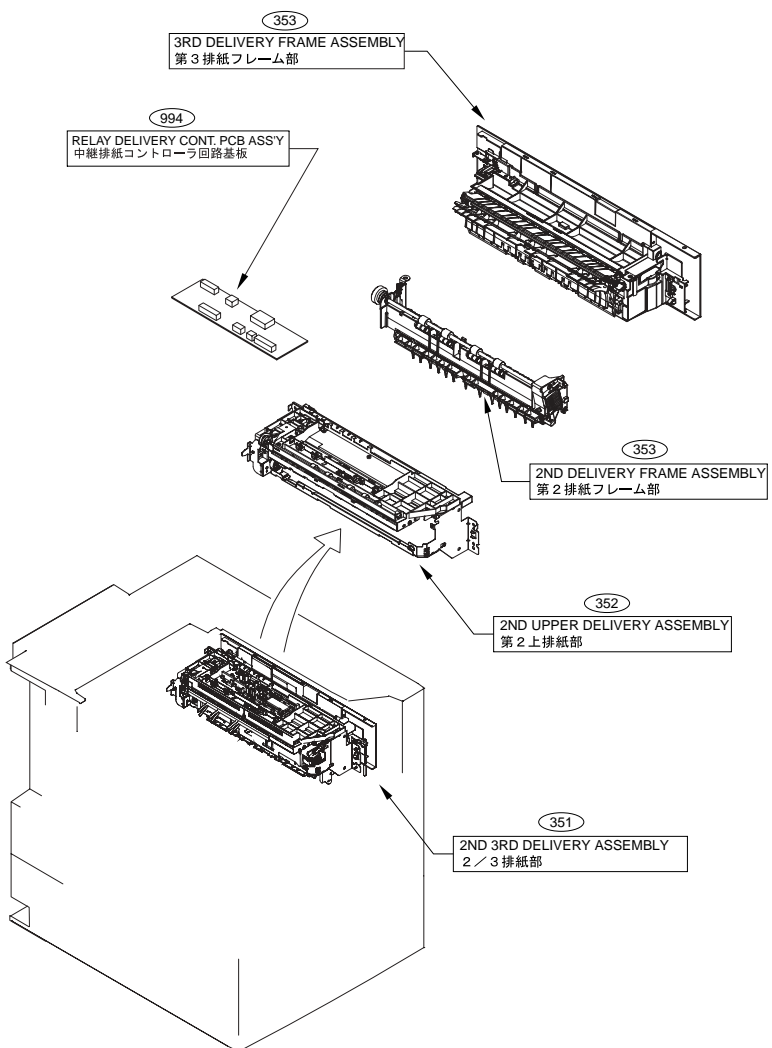












No.	Model Name(English)	Model Name(Japanese)
1	DADF-N1	DADF-N1
2	Accessibility Handle-A1	DADFハンドル-A1
3	ADF Access Handle-A1	ADFアクセスハンドル・A1
4	Platen Cover Type H	原稿台カバータイプH
5	3 Way Unit-A1/A2	拡張排紙キット・A1/A2
6	INNER 2 WAY TRAY-D1	INNER 2 WAY TRAY-D1
7	Copy Tray-J1	コピートレイ・J1
8	Document Tray-J1	原稿置き台・J1
9	Finisher-S1	フィニッシャー・S1
10	ADDITIONAL FINISHER TRAY-B1	フィニッシャー用追加トレイ・B1
11	Puncher Unit-Q1/R1/S1/T1	パンチャーユニット・Q1/R1/S1/T1
12	Finisher-AE1/ Ssddle Finisher-AE2	フィニッシャー・AE1/ サドルフィニッシャー・AE2
13	Finisher-Q1/Q3/R1 Saddle Finisher-Q2/Q4/R2	フィニッシャー・Q1/Q3/R1 サドルフィニッシャー・Q2/Q4/R2
14	BUFFER PASS UNIT-E1/E2	BUFFER PASS UNIT-E1/E2
15	Puncher Unit- L1/M1/N1/P1/AG1/AH1/AJ1/AK1	パンチャーユニット・ L1/M1/N1/P1/AG1/AH1/AJ1/AK1
16	Paper Deck-Q1	サイドペーパーデッキ・Q1
17	Cassette Feeding Unit- Y1/Y2/Y3/Y3H	2段カセットベディスタル・ Y1/Y2/Y3/Y3H
18	FL Cassette-Y1/Z1	FLカセット・Y1
19	Super G3 FAX Board-Q1	スーパーG3FAXボード・Q1
20	Super G3 Multi-Line FAX Board-D1	マルチFAXボード・D1
21	CARD READER-C1 D1 Rev.00-00	カードリーダー-C1 D1 Rev.00-00
22	Card Reader Attachment Kit-B1/B2	カードリーダー取り付けキット・B1/B2
23	CASSETTE HEATER UNIT-29	カセットヒータユニット・29
24	Cassette Heater Unit-36	カセットヒータユニット・36
25	Serial Interface Kit-G1	シリアルインターフェースキット・G1
26	EXPANSION BUS-B1	EXPANSION BUS-B1
27	USB Application Interface Board-G1	MEAPインターフェースボード(USB)・G1
28	Voice Guidance Kit-A2/B1/ Voice Guidance Attachment Kit-A1	音声ガイダンスキット・A2/B1/ 音声ガイダンス取り付けキット・A1
29	Voice Operation Kit-A1	音声操作キット・A1
30	HDD Data Encryption Kit-B4	HDDデータ暗号化キット・B4
31	Cassette Heater Attachment-D2	カセットベディスタル用ヒーター取付キット・D2

FIGURE 001 ACCESSORIES

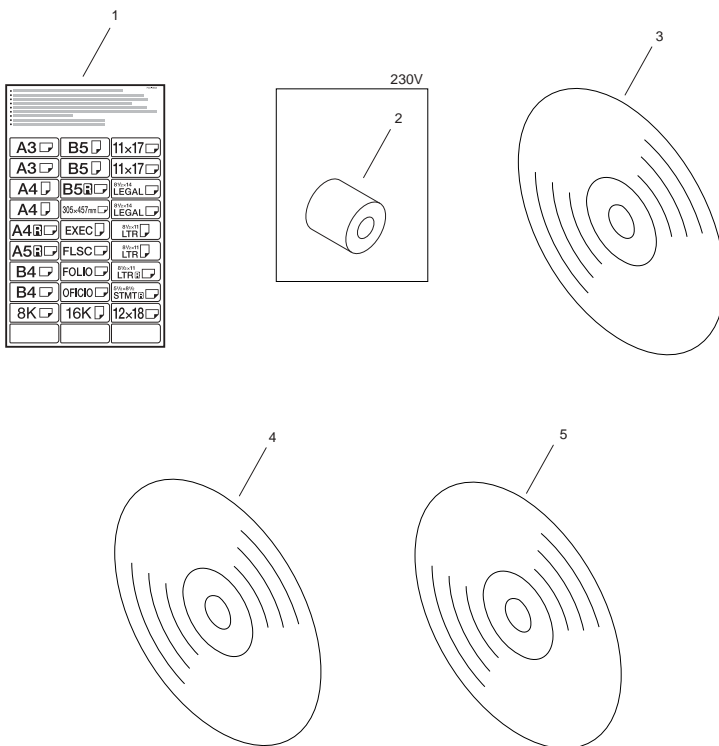


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.001	NPN		RF	ACCESSORIES		
1	FC5-0563-020		2	LABEL, CASSETTE SIZE, PANEL		
2	WE8-5689-000		1	FILTER, NOISE(RING CORE)	230V	
3	FK2-4804-000		1	CD-ROM, MEAP SOFTWARE	English (UL/ASIA/AU)	
3	FK2-4805-000		1	CD-ROM, MEAP SOFTWARE	English/French/Italian/ German (EUR)	
3	FK2-4811-000		1	CD-ROM, MEAP SOFTWARE	English/Simplified Chinese/Traditional Chinese/Korean (CN/TW)	
3	FK2-4816-000		1	CD-ROM, MEAP SOFTWARE	English/Simplified Chinese/Traditional Chinese/Korean (KR)	
4	FK2-4806-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	English (iR3025N/3035N/ 3045N EUR)	
4	FK2-4807-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	French/Spanish (iR3025N/ 3035N/3045N EUR)	
4	FK2-4808-000		1	CD-ROM, UFR II/PCL DRV/UTILITY	German/Italian (iR3025N/ 3035N/3045N EUR)	
5	FK2-5418-000		1	CD-ROM, UFR II USER SOFTWARE	English/Simplified Chinese/Traditional Chinese/Korean(iR3025N/ 3030N/3035N/3045N CN)	

FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

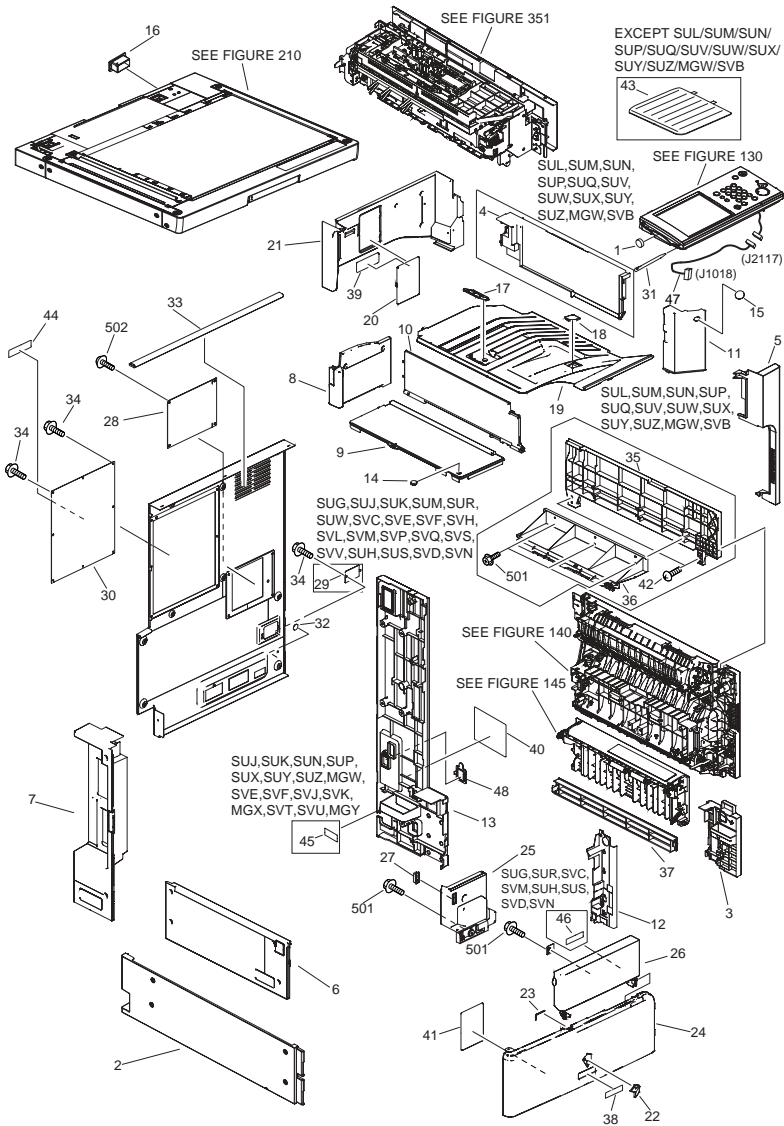


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.100	NPN		RF	EXTERNAL COVERS, PANELS, ETC.		
1	FB6-3771-000		1	COVER, RUBBER		
2	FC5-0576-020		1	PANEL, LEFT		
3	FC5-0953-000		1	PANEL, RIGHT, FRONT LOWER		
4	FC5-0956-020		1	PANEL, INNER, RIGHT MIDDLE	SUL,SUM,SUN,SUP,SUQ SUV,SUW,SUX,SUY,SUZ MGW,SVB	
5	FC5-1101-000		1	PANEL, RIGHT, FRONT		
6	FC5-1103-000		1	PANEL, LEFT, MIDDLE		
7	FC5-1104-000		1	PANEL, LEFT, REAR		
8	FC5-1106-000		1	PANEL, INNER, REAR LOWER		
9	FC5-1108-000		1	PANEL, INNER, LEFT LOWER		
10	FC5-1109-000		1	PANEL, INNER, MIDDLE		
11	FC5-1117-000		1	PANEL, INNER, RIGHT		
12	FC5-1277-000		1	PANEL, INNER, RIGHT		
13	FC5-1278-020		1	PANEL, RIGHT, REAR		
14	FC5-1282-000		1	RUBBER, COVER		
15	FC5-6540-000		1	COVER, SCREW		
16	FH2-6552-000		1	COVER, CONNECTOR		
17	FC5-0812-000		1	STOPPER, PUSHING		
18	FC5-0957-000		1	CAP, INTERNAL PAPER DELIVERY		
19	FC5-1114-000		1	COVER, INTERNAL PAPER DELIVERY		
20	FC5-0889-000		1	COVER, BLANKING		
21	FC5-0942-000		1	PANEL, INNER, REAR		
22	FC5-1280-000		1	EMBLEM		
23	FC6-5052-000		1	PIN,HINGE		
24	FC5-1100-000		1	COVER, FRONT		
25	FC5-1115-000		1	COVER, FRONT, SMALL		
26	FL2-0315-000		1	DOOR, SUPPLY		
27	XZ9-0603-000		1	CATCH, MAGNET		
28	FC5-1094-000		1	LID, ASSIST		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
29	FC5-1111-000		1	COVER, OUTLET	SUG,SUJ,SUK,SUM,SUR SUW,SVC,SVE,SVF,SVH SVL,SVM,SVP,SVQ,SVS SVV,SUH,SUS,SVD,SVN	
30	FC5-1152-000		1	PANEL, CONTROLLER BOX		
31	FB6-3950-000		1	PEN, TOUCH PANEL		
32	FC5-0166-000		1	SEAL, BLANKING		
33	FC5-1093-000		1	SEAL		
34	XA9-1386-000		4	SCREW,RS,M3X8		
35	FC5-0803-000		1	PANEL, RIGHT UPPER	SUL,SUM,SUN,SUP,SUQ SUV,SUW,SUX,SUY,SUZ MGW,SVB	
36	FC5-0807-000		1	GUIDE, 1ST DELIVERY FIXING	SUL,SUM,SUN,SUP,SUQ SUV,SUW,SUX,SUY,SUZ MGW,SVB	
37	FC5-0954-000		1	PANEL, RIGHT, LOWER		
38	FL3-0417-000		1	PLATE, NAME	iR3025 SUG,SUH	
38	FL3-0418-000		1	PLATE, NAME	iR3025 SUJ,SUL,SUM,SUN,SUQ	
38	FL3-0419-000		1	PLATE, NAME	iR3025N SUK,SUP	
38	FL3-0432-000		1	PLATE, NAME	iR3030 SUR,SUS	
38	FL3-0435-000		1	PLATE, NAME	iR3030 SUV,SUW,SUX,SUZ,SVBi R3030A MGW	
38	FL3-0438-000		1	PLATE, NAME	iR3030N SUY	
38	FL3-0431-000		1	PLATE, NAME	iR3035 SVC,SVD	
38	FL3-0434-000		1	PLATE, NAME	iR3035 SVE,SVG,SVH,SVK,SVLi R3035A MGX	
38	FL3-0437-000		1	PLATE, NAME	iR3035N SVF,SVJ	
38	FL3-0430-000		1	PLATE, NAME	iR3045 SVM,SVN	
38	FL3-0433-000		1	PLATE, NAME	iR3045 SVP,SVR,SVS,SVU,SVVi R3045A MGY	
38	FL3-0436-000		1	PLATE, NAME	iR3045N SVG,SVT	
39	FL2-0352-000		1	SHEET,RETAINING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
40	FC8-1201-000		1	LABEL, SHUT, DOWN AB	English/French/Italian/ GermanSUG,SUJ,SUK,S UL,SUMSUR,SUV,SUW,S UZ,SVCSVE,SVF,SVG,SV H,SVKSVM,SVP,SVQ,SV R,SVSSVU,SUH	
40	FC8-1201-000		1	LABEL, SHUT, DOWN AB	English/Simplified Chinese/Traditional Chinese/ KoreanSUL,SUN,SUP,SU Q,SUV,SUX,SUY,SUZ,M GWSVB,SVG,SVJ,SVK,M GX,SVLSVR,SVT,SVU,M GY,SVV	
41	FC6-5067-000		1	LABEL,TONER BOTTLE CAUTION		
42	XA9-0605-000		2	SCREW, M4X8	SUL,SUM,SUN,SUP,SUQ SUV,SUW,SUX,SUY,SUZ MGW,SVB	
43	FC5-0860-020		1	GUIDE, REVERSE BACK END	EXCEPT SUL/SUM/SUN/ SUP/SUQ/SUV/SUW/ SUX/SUY/SUZ/MGW/SVB	
44	FS7-8143-020		1	LABEL, COUNTER		
45	FU5-8021-000		1	LABEL, GROUNDING CAUTION	SUJ,SUK,SUN,SUP,SUX SUY,SUZ,MGW,SVE,SVF SVJ,SVK,MGX,SVT,SVU, MGY	
46	FS6-8992-000		1	LABEL, GENUINE	SUG,SUR,SVC,SVM,SUH SUS,SVD,SVN	
47	FM2-2859-030		1	CABLE, CONTROL PANEL	SUJ,SUK,SUL,SUM,SUN SUP,SUQ,SUV,SUW,SUX SUY,SUZ,MGW,SVB,SVE SVF,SVG,SVH,SVJ,SVKM GX,SVL,SVP,SVQ,SVRS VS,SVT,SVU,MGY,SVV	
48	FC7-7394-000		1	COVER,HEATER SW		
501	XB4-5401-007		4	SCREW, M4X10	SUL,SUM,SUN,SUP,SUQ SUV,SUW,SUX,SUY,SUZ MGW,SVB	
502	XB1-2400-807		1	SCREW, M4X8		

FIGURE 101 MACHINE FRONT PLATE

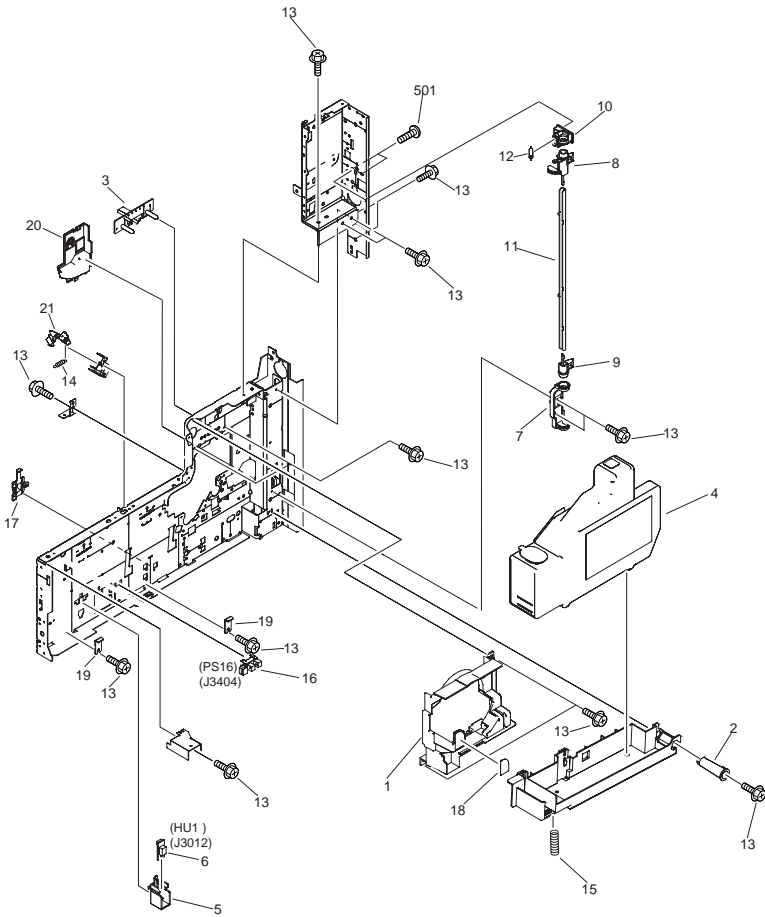


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.101	NPN		RF	MACHINE FRONT PLATE		
1	FC5-1113-000		1	PANEL,INNER		
2	FC5-1413-000		1	PIN STAY		
3	FL2-0267-000		1	PIN,POSITIONING		
4	FM2-0303-000		1	BOX, WASTE TONER		
5	FC5-1307-000		1	MOUNT, ENVIRONMENT SENSOR		
6	FK2-0160-000		1	ENVIRONMENTAL SENSOR UNIT	HUI	
7	FC5-0673-000		1	SUPPORT, HOOK POSITIONING		
8	FC5-0686-010		1	HOOK, RIGHT DOOR, UPPER		
9	FC5-0687-000		2	HOOK, RIGHT DOOR, LOWER		
10	FC5-0688-000		1	BUSHING		
11	FC5-0689-000		1	SHAFT, HOOK		
12	FU5-2064-000		1	SPRING, TENSION		
13	XA9-1386-000		19	SCREW,RS,M3X8		
14	FU6-2016-000		1	SPRING, STOPPER		
15	FU5-2096-000		1	SPRING		
16	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)	PS16	
17	FC5-1535-000		1	GUIDE, WIRE		
18	FC6-2918-000		1	LABEL, LOCK UNLOCK		
19	FL2-0203-000		2	PIN, POSITIONING		
20	FC5-1118-000		1	COVER, RIGHT IN, SMALL		
21	FC6-4824-000		1	STOPPER BOX		
501	XB4-5400-807		2	SCREW,P,M4X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.102	NPN		RF	INTERNAL COMPONENTS 1		
1	FC6-5053-000		1	COVER, HEATER CONNECTOR		
2	FB6-3507-000		4	BLOCK, SWING		
3	FC5-0641-010		1	COVER, PCB		
4	XH9-0125-000		2	FOOT		
5	XA9-1468-000		2	SCREW, KNURLED, M6X10		
6	XA9-1386-000		38	SCREW,RS,M3X8		
7	FH6-5075-020		1	CLUTCH, ELECTROMAGNETIC	iR3025/3025NCL2	
7	FK2-0361-000		1	CLUTCH,ELECTROMAGNETIC	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
8	FL2-1517-000		1	SUPPORT, REGIST. CLUTCH	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
9	FM2-2851-000		1	CABLE,REGISTRATION CLUTCH	iR3025/3025N	
10	FU5-2652-000		1	SPRING	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
11	FU5-3178-000		1	PULLEY, 20T	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
12	FU6-0040-000		1	PULLEY, 28T	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
13	FL2-1518-000		1	SUPPORT, REGIST. TENSION	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
14	FM2-0389-000		2	CASSETTE SIZE DETECT ASSEMBLY		
15	FC5-1420-000		2	HOLDER, SIZE DETECT		
16	FM2-2770-000		2	SIZE SENSOR PCB ASSEMBLY		
17	FC5-0567-010		1	PLATE, PICK-UP ASS'Y MOUNT, U		
18	FC5-0568-000		1	PLATE, PICK-UP ASS'Y MOUNT, L		
19	XF2-1608-860		1	BELT, TIMING	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
20	FU5-3180-000		1	PULLEY,36T	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
21	FL2-0116-010		2	PIN, SIDE REGIST. POSITIONING		
22	FM2-2771-000		1	SIZE DETECT CONNECT PCB ASS'Y		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
23	FC5-1539-000		1	PLATE, ACTUATOR		
24	FC5-1540-000		1	SLIDER		
25	FC5-1541-000		1	BLOCK, SWITCH PRESSURE		
26	FC5-1545-000		1	GUIDE, ACTUATOR		
27	FK2-0384-000		1	SWITCH, MICRO	SW2	
28	FU6-2009-000		1	SPRING, LEAF		
29	FC5-1243-000		1	HANDLE, PRESSURE		
30	FC5-1262-000		2	CAM, DEVELOPING PRESSURE		
31	FU5-1030-000		1	BUSHING		
32	FU5-2090-000		1	SPRING		
33	FU6-2011-000		1	SPRING		
34	FC5-1562-000		1	HOLDER, TRANSFER GUIDE, UPPER		
35	FU5-1029-000		1	BUSHING		
36	FU5-1028-000		1	BUSHING		
37	FL2-4520-000		1	FLAG, PRE-REGISTRATION SENSOR		
38	FC6-5062-000		1	SPRING, GROUNDING		
39	FC5-0540-000		1	HOLDER, GROUNDING SPRING		
40	FC5-0547-000		1	GUIDE, PRE-REGISTRATION PAPER		
41	FC5-1564-000		1	SPRING, LEAF		
42	FL2-0245-000		1	SHEET, PAPER DUST RELEASE		
43	FU5-2035-000		1	SPRING, TORSION		
44	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)	PS9	
45	FL2-3265-000		1	H.V.RESISTOR UNIT		
46	FM2-2858-000		1	CABLE, PRE-REGISTRATION SENSOR		
47	FC6-5051-000		3	PIN, POSITIONING		
48	FL2-0330-000		1	GUIDE,PRE-REGIST.MAIN BODY		
49	FC5-0958-000		1	GRIP, RIGHT FRONT		
50	FL2-0314-000		1	ROLLER, REGISTRATION HARD		
51	FM2-2845-000		1	CABLE, I.L. SWITCH CONNECT		
52	FC5-1146-000		1	HOLDER, SERVICE BOOK		
53	FM2-2853-000		1	CABLE,CST.SIZE DETECT CONNECT		
54	FC6-9613-000		1	CAM, RELEASE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
55	FU5-6643-000		1	ROLLER		
56	XD9-0136-000		3	RING, E		
57	FC5-6899-000		1	COVER, HEATER	SUL,SUN,SUP,SUQ,SUV SUX,SUY,SUZ,MGW,SVB SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
58	FK2-0376-000		1	HEATER, CASSETTE	SUL,SUN,SUP,SUV,SUX SUY,SUZ,MGW,SVG,SVJ SVK,MGX,SVR,SVT,SVU, MGY	
58	FK2-5795-000		1	HEATER, CASSETTE	SUQ,SVB,SVL,SVV	
59	XA9-1668-000		1	SCREW,RS,M3X8.5	SUL,SUQ,SUV,SUZ,MGW SVB,SVG,SVK,MGX,SVL SVR,SVU,MGY,SVV	
60	WT2-5694-000		1	CLAMP, CABLE	NEW TYPE	
61	FC5-0571-010		2	RAIL, RIGHT	SUL,SUN,SUP,SUQ,SUV, SUX,SUY,SUZ,MGWSVB, SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
62	FC7-9370-000		1	PLATE,FLAG,REGISTRATION SENSOR	SUL,SUN,SUP,SUQ,SUV, SUX,SUY,SUZ,MGWSVB, SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
501	XD2-1100-402		1	RETAINING RING (E-TYPE)	iR3025/3025N	
502	XD1-1108-215		1	WASHER,COP	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
503	XB1-2301-407		1	SCREW, MACH.,TRUS HEAD, M3X14		
504	XD2-1100-642		2	RING,E		
505	XB4-5400-807		4	SCREW,P,M4X8		
506	XB6-7300-607		1	SCREW, CROOSS-RECESS, FCH	SUL,SUN,SUP,SUQ,SUV, SUX,SUY,SUZ,MGWSVB, SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
507	XB3-6400-805		2	SCREW,RS,M4X8	SUL,SUN,SUP,SUQ,SUV, SUX,SUY,SUZ,MGWSVB, SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	

FIGURE 103 INTERNAL COMPONENTS 2

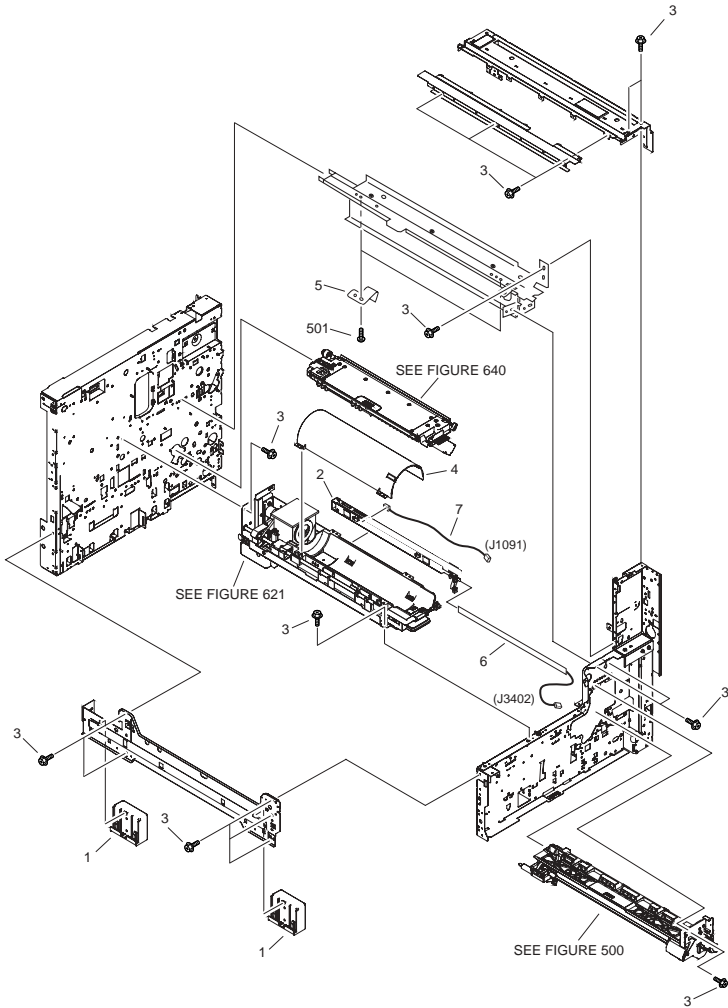


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.103	NPN		RF	INTERNAL COMPONENTS 2		
1	FC5-0959-000		2	GRIP, LEFT		
2	FC5-1407-000		1	HOLDER, PRECONDITIONING		
3	XA9-1386-000		8	SCREW,RS,M3X8		
4	FC6-4820-000		1	COVER,BOTTLE		
5	FC6-4624-000		2	SPRING,LEAF		
6	FK2-0368-000		1	LED ARRAY		
7	FM2-2776-000		1	BOARD, DRUM THERMISTOR		
501	XB1-2300-407		2	SCREW, BH3X4 (S)		

FIGURE 104 INTERNAL COMPONENTS 3

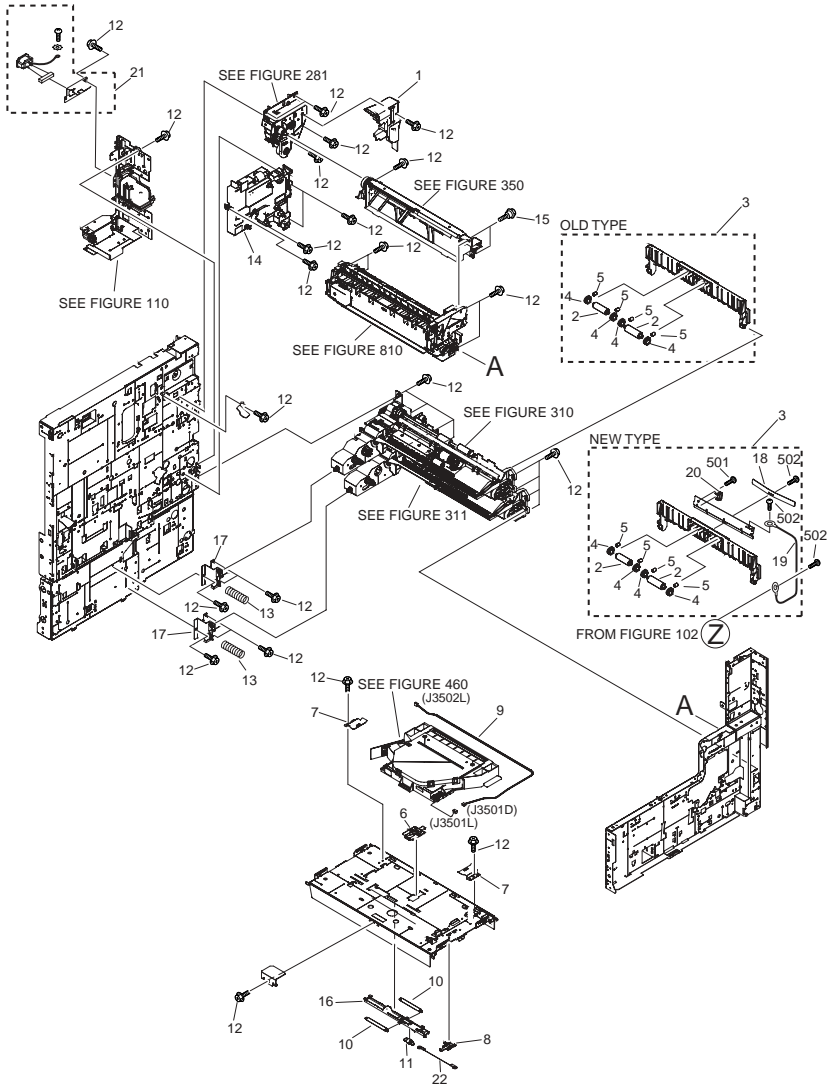


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.104	NPN		RF	INTERNAL COMPONENTS 3		
1	FC5-1130-000		1	COVER, FIXING CONNECTOR		
2	FB6-3313-000		2	ROLLER, PAPER FEED		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
3	FM3-1297-000		1	RIGHT LOWER INNER DOOR ASSY		
4	FU5-1035-000		4	BUSHING		
5	FU6-2924-000		4	SPRING, COMPRESSION		
6	FC5-0191-000		1	GUIDE, POSITIONING		
7	FC6-7308-000		2	SPRING, LEAF		
8	FC5-1535-000		1	GUIDE, WIRE		
9	FM2-2831-000		1	CABLE, BEAM DETECTOR DOCKING		
10	FU5-2038-000		2	SPRING, TORSION		
11	FU5-2653-000		1	SPRING		
12	XA9-1386-000		33	SCREW,RS,M3X8		
13	FU5-2066-000		2	SPRING, COMPRESSION		
14	FM2-0261-010		1	H. V. TRANSFER PCB ASSEMBLY		
15	FS5-9664-020		2	SCREW,RS STEPPED,M3		
16	FC5-1533-000		1	LINK, SHUTTER		
17	FC5-0573-000		2	MOUNT, CASSETTE PUSH SPRING		
18	FC7-5906-000		1	SPING, LEAF	NEW TYPE	
19	FM3-3911-000		1	CABLE, GROUNDING	NEW TYPE	
20	FC7-5907-000		2	SPRING, GROUNDING	NEW TYPE	
21	FM3-0279-000		1	OUTLET CABLE ASS'Y		
22	FC7-2667-000		1	WIRE, SHUTTER		
501	XB1-2300-607		3	SCREW, BH3X6	NEW TYPE	
502	XB4-7300-605		3	SCREW, BH M3X6, S	NEW TYPE	

FIGURE 105 MACHINE REAR PLATE 1

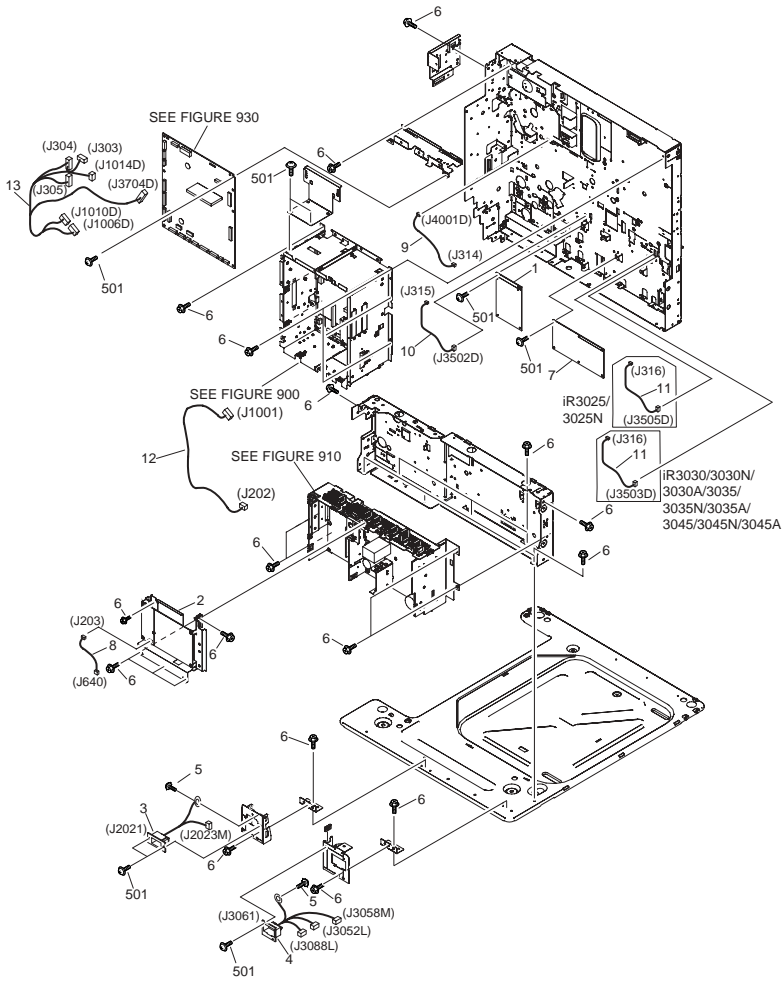


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.105	NPN		RF	MACHINE REAR PLATE 1		
1	FK2-0340-000		1	ALL DAY POWER PCB	120V	
1	FK2-0341-020		1	ALL DAY POWER PCB	230V	
2	FK2-0338-000		1	ACC POWER SUPPLY UNIT	120V	
2	FK2-0339-000		1	ACC POWER SUPPLY UNIT	230V	
3	FG3-3178-020		1	CABLE, LATTICE		
4	FM2-2843-000		1	CABLE, FINISHER LATTICE		
5	XA9-0265-010		2	SCREW, W/TOOTHED WASHER, (S)		
6	XA9-1386-000		33	SCREW,RS,M3X8		
7	FM2-2764-010		1	PS CONTROLLER ASSEMBLY		
8	FM2-2824-000		1	CABLE,ACCESSORY POWER SUPPLY		
9	FM2-2819-000		1	CABLE, HIGH VOLTAGE CONNECT		
10	FM2-2820-000		1	CABLE, BEAM DETECTOR DOCKING		
11	FM2-2830-000		1	CABLE, POLYGON	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
11	FM2-2833-000		1	CABLE, POLYGON	iR3025/3025N	
12	FM3-1268-000		1	CABLE, FIXING AC	iR3025/3025N	
12	FM3-1269-000		1	CABLE, FIXING AC	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
13	FM2-2815-000		1	CABLE, FIXING CONNECT		
501	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

FIGURE 106 MACHINE REAR PLATE 2

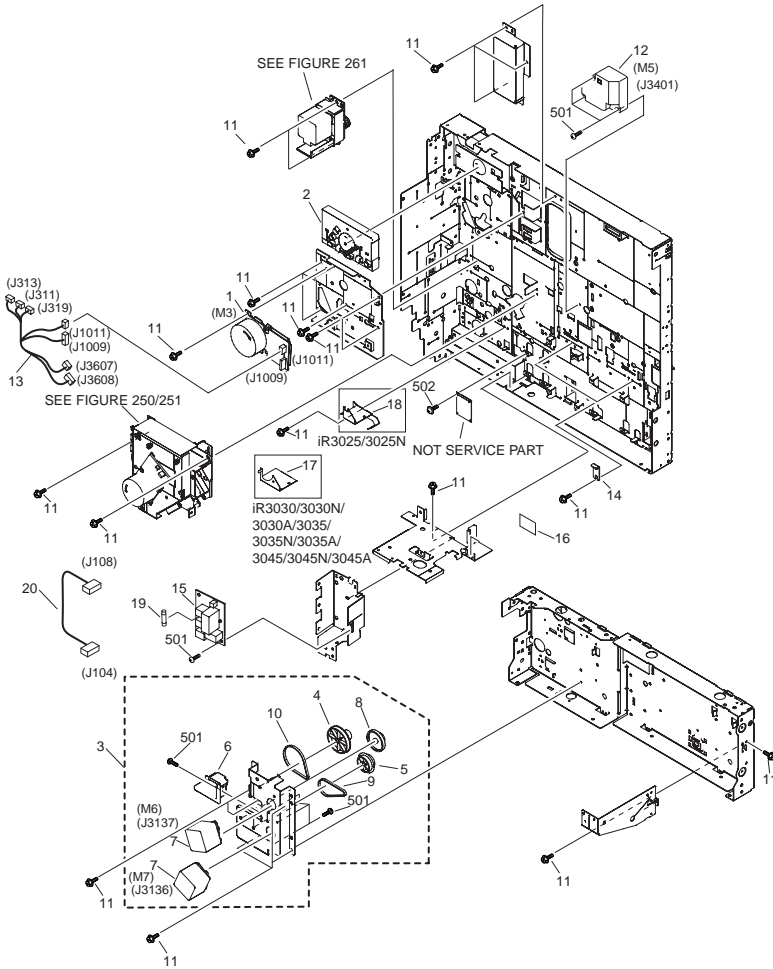


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.106	NPN		RF	MACHINE REAR PLATE 2		
1	FK2-0367-000		1	MOTOR, DC		
2	FC6-2904-000		1	COVER, DC NETWORK BACK		
3	FM2-0339-000		1	PAPER PICK-UP MOTOR UNIT		
4	FC5-1516-000		1	PULLEY, 80T		
5	FC5-1517-000		1	PULLEY, 50T		
6	FC5-1518-000		1	COVER, PICK-UP MOTOR SUPPORT		
7	FM2-0338-000		2	MOTOR, DC	M6,7	
8	FU3-0285-000		1	GEAR, 80T/16T		
9	XF2-1607-840		1	BELT, TIMING		
10	XF2-1609-040		1	BELT,TIMING		
11	XA9-1386-000		34	SCREW,RS,M3X8		
12	FK2-0393-000		1	MOTOR, DC24V	M5	
13	FM2-2818-000		1	CABLE, MOTOR		
14	FL2-0203-000		2	PIN, POSITIONING		
15	FM3-1313-000		1	HEATER SWITCH PCB ASSEMBLY	SUL,SUN,SUP,SUQ,SUV SUX,SUY,SUZ,MGW,SVB SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
16	FC8-0957-000		1	LABEL, OUTLET	TW	
16	FU5-8069-000		1	LABEL, OUTLET	SUN,SUP,SUZ,MGW,SVJ SVK,MGX,SVT,SVU,MGY	
17	FC5-7181-000		1	PLATE	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
18	FC5-1087-000		1	PLATE	iR3025/3025N	
19	VD7-3201-001		1	FUSE	SUL,SUN,SUP,SUQ,SUV SUX,SUY,SUZ,MGW,SVB SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
20	FM3-1315-000		1	CABLE,READER AC		
501	XB1-2300-607		AR	SCREW, BH3X6		
502	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

FIGURE 107 MACHINE REAR PLATE 3

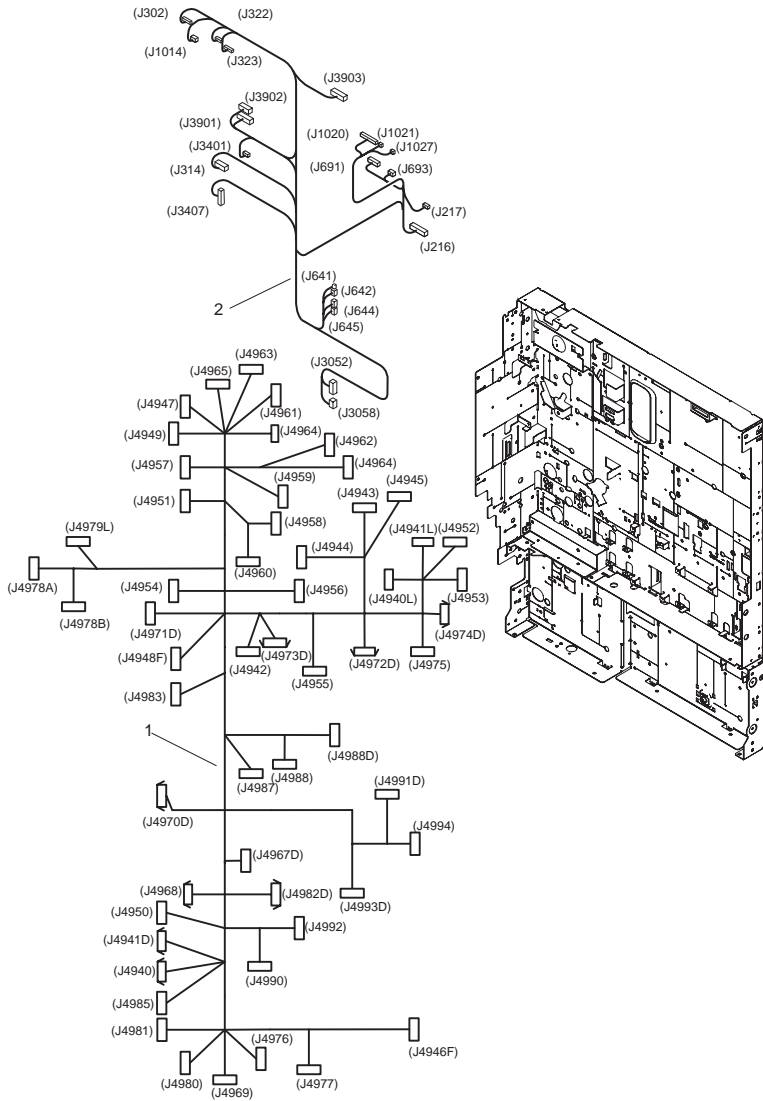


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.107	NPN		RF	MACHINE REAR PLATE 3		
1	FM3-1271-000		1	CABLE, MAIN		
2	FM2-2826-000		1	CABLE, CONTROLLER		

FIGURE 110 POWER CORD TERMINAL ASSEMBLY

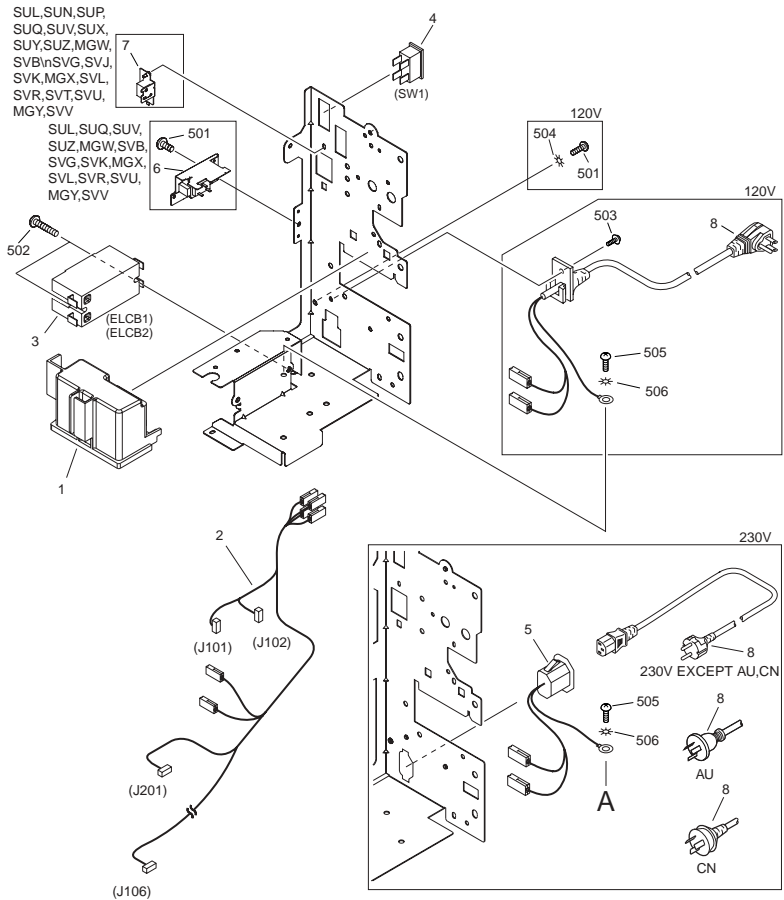


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.110	FM2-0353-000		1	POWER CORD TERMINAL ASSEMBLY	120V	
Fig.110	FM2-0354-020		1	POWER CORD TERMINAL ASSEMBLY	230V	
1	FC5-1168-000		1	HANDLE, RIGHT REAR		
2	FM2-2868-000		1	CABLE,AC POWER SUPPLY		
3	FH7-7626-000		1	BREAKER,ELECTRIC LEAKAGE	120V	
3	FH7-7625-030		1	BREAKER,ELECTRIC LEAKAGE	230V	
4	FK2-0140-000		1	SWITCH, TOGGLE		
5	FF3-4527-000		1	CABLE, SOCKET	230V	
6	FM3-1282-000		1	OUTLET CABLE ASS'Y	SUL,SUN,SUP,SUQ,SUV SUX,SUY,SUZ,MGW,SVB SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
7	WC1-5182-000		1	SWITCH(MECH), HEATER	SUL,SUN,SUP,SUQ,SUV SUX,SUY,SUZ,MGW,SVB SVG,SVJ,SVK,MGX,SVLS VR,SVT,SVU,MGY,SVV	
8	FK2-0146-000		1	CORD, POWER SUPPLY	230V EXCEPT AU,CN	
8	FF3-4526-000		1	CORD, POWER SUPPLY	120V	
8	FK2-0148-000		1	CORD, POWER SUPPLY	AU	
8	FK2-2987-000		1	CORD, POWER SUPPLY	CN	
501	XB1-2400-603		1	SCREW, MACHINE M4X6 (COP)	120V	
502	XB1-2402-007		2	SCREW, BH4X20 (S)		
503	XB6-7300-607		1	SCREW, CROOSS-RECESS, FCH	120V	
504	XD1-4200-402		1	WASHER, TOOTHED LOCK, M4	120V	
505	XB1-2500-603		1	SCREW, M5X6		
506	XD1-4200-502		1	LOCK WASHER (SUS)		

FIGURE 130 CONTROL PANEL ASSEMBLY

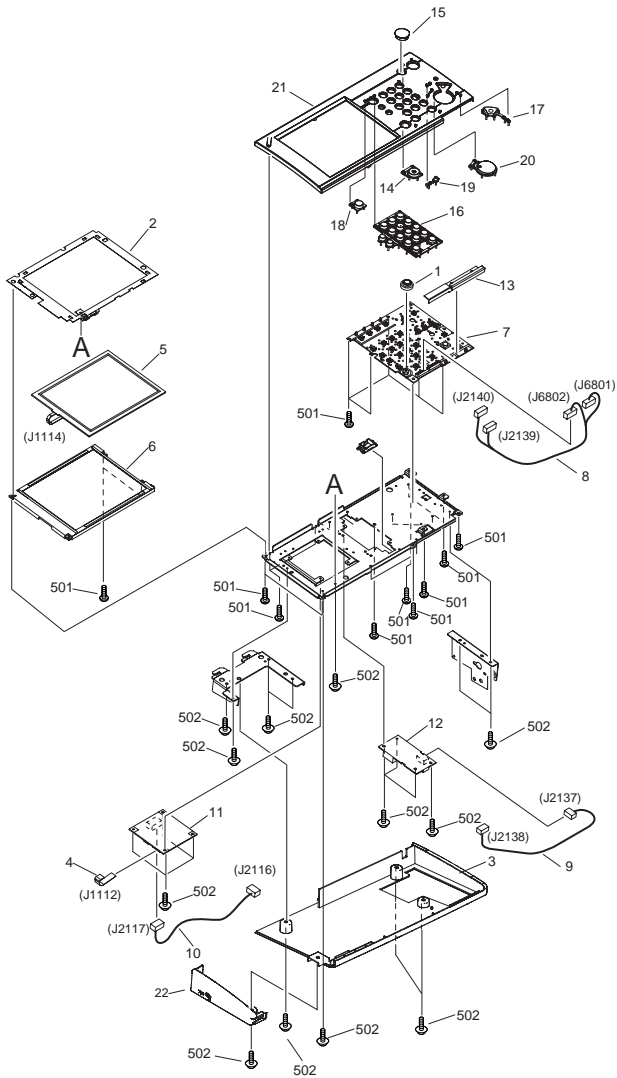
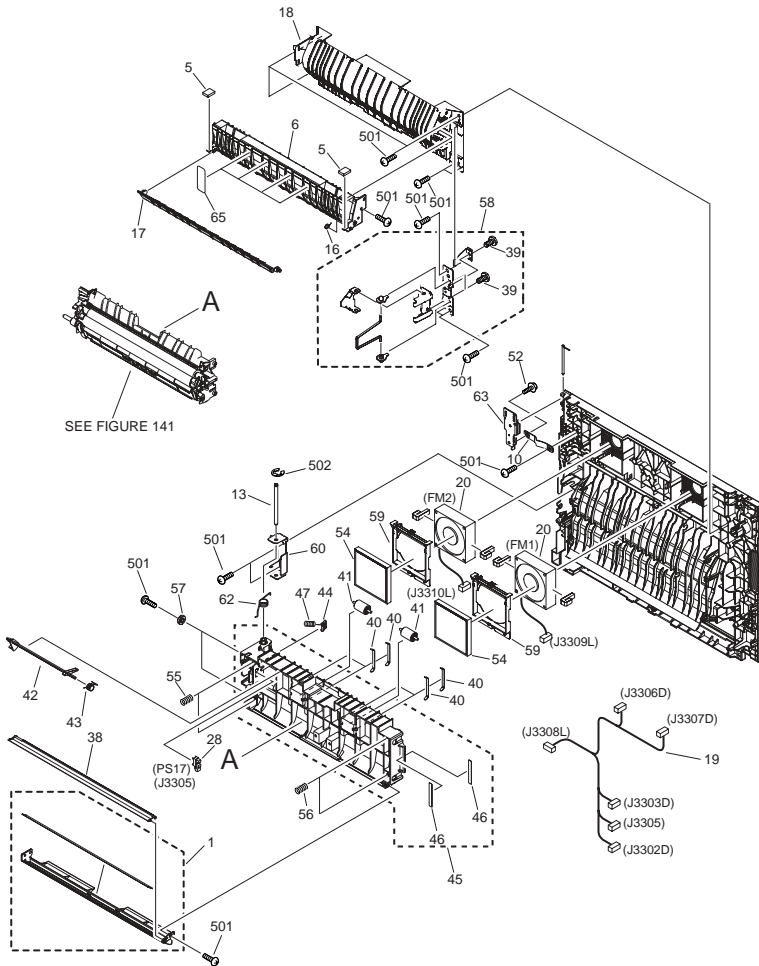


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.130	FM4-4375-000		1	CONTROL PANEL ASSEMBLY	EUR,CN,TW	
Fig.130	FM4-4374-000		1	CONTROL PANEL ASSEMBLY	EXCEPT EUR,CN,TW	
1	FC5-1067-000		1	KNOB, VOLUME		
2	FC5-4458-010		2	SHEET, LCD ELECTROSTATIC		
3	FC6-9569-000		1	COVER, CONTROL PANEL, LOWER		
4	FH2-7037-000		1	CABLE, FLAT		
5	FK2-0329-000		1	ANALOG TOUCH PANEL UNIT		
6	FG6-8936-000		1	LCD CONTROL PANEL UNIT		
7	FG3-4160-000		1	PANEL SWITCH PCB ASSEMBLY		
8	FG3-2835-000		1	CABLE, SWITCH		
9	FG3-2836-000		1	CABLE, PANEL INVERTER		
10	FG3-2837-000		1	CABLE,CONTROL PANEL CONNECT		
11	FG3-3965-000		1	CONTROL PANEL CPU PCB ASSEMBLY		
12	FG3-2376-000		1	INVERTER PCB ASSEMBLY		
13	FC6-9571-000		1	WINDOW, LAMP		
14	FC5-1059-000		1	KEY TOP, POWER SUPPLY		
15	FC5-1506-000		1	CAP, ENERGY SAVE		
16	FC5-1061-000		1	KEY TOP, NUMBERS		
17	FC5-1064-000		1	KEY TOP, STOP		
18	FC5-1065-000		1	KEY TOP, RESET		
19	FC5-1066-000		1	KEY TOP, COUNTER		
20	FM2-1116-010		1	START KEY TOP ASSEMBLY		
21	FC7-4152-000		1	PANEL, CONTROL PANEL	EUR,CN,TW	
21	FC7-4151-000		1	PANEL, CONTROL PANEL	EXCEPT EUR,CN,TW	
22	FC6-9570-000		1	COVER, CONTROL PANEL SIDE		
501	XB4-5301-007		18	SCREW, P, M3X10		
502	XB6-7300-607		20	SCREW, CROOSS-RECESS, FCH		

FIGURE 140 RIGHT DOOR ASSEMBLY



NOTE1 : This assembly includes the assemblies shown in Figure 141 and 315.
 注1 : このユニットはFigure 141, 315のユニットを含みます。

NOTE2 : This assembly does not include the part shown with key No.65 .
 注2 : このユニットにKey No. 65の部品は含まれません。

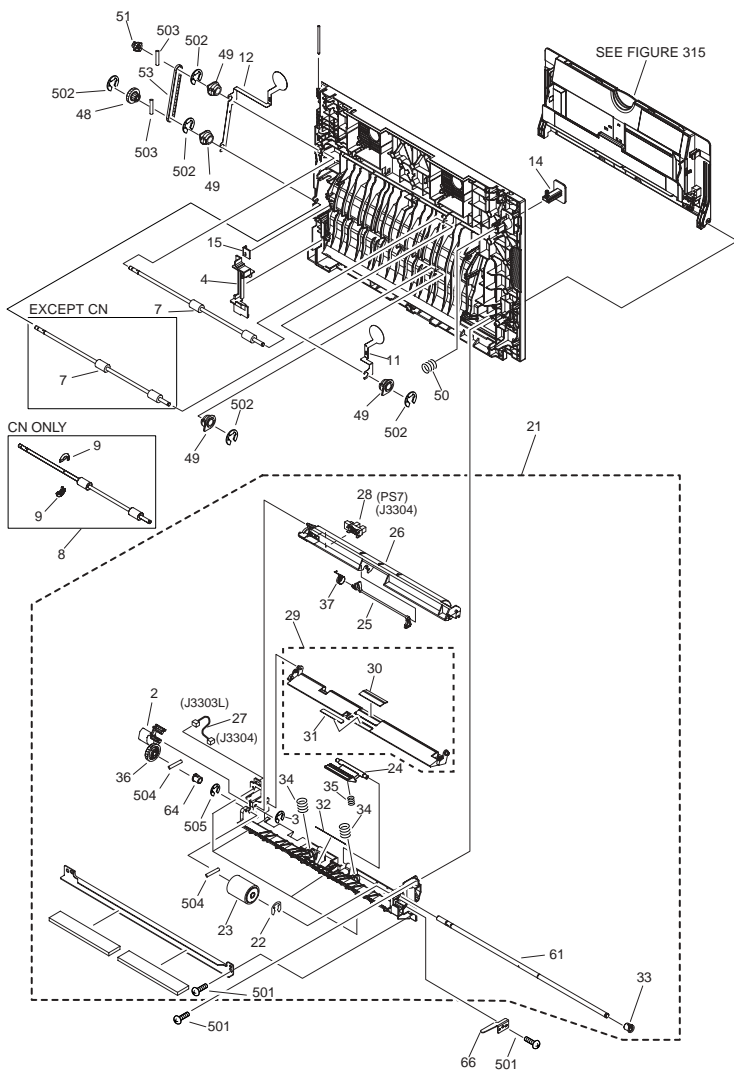
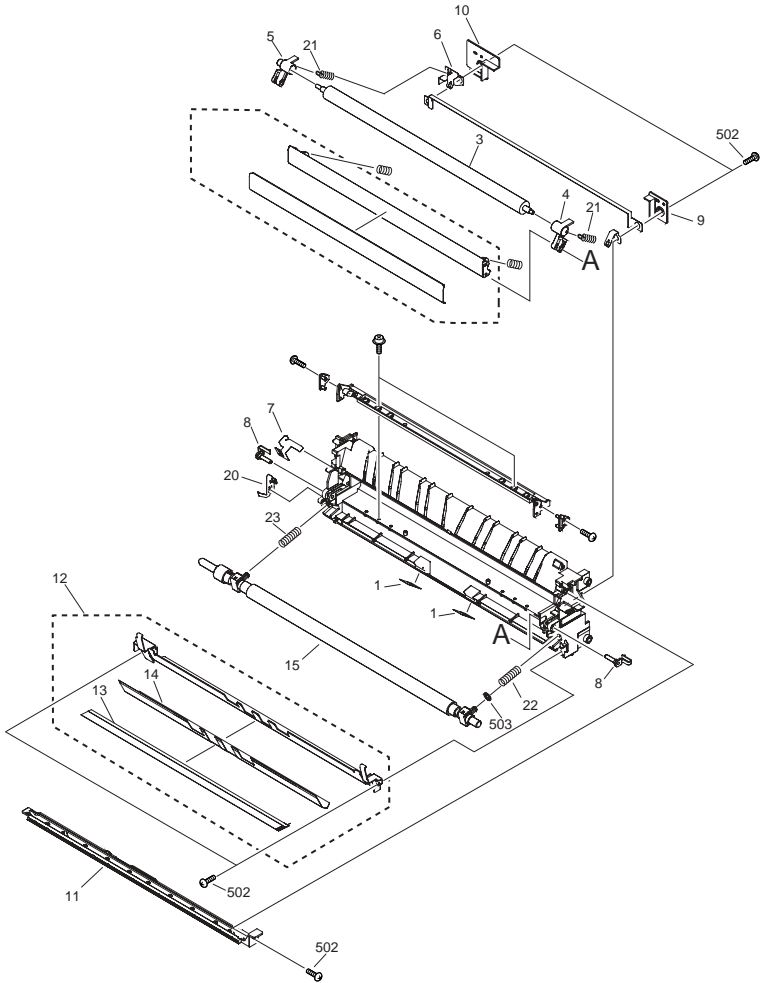


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.140	FM3-4354-000		1	RIGHT DOOR ASSEMBLY	SEE NOTE1CN	
Fig.140	FM3-1272-000		1	RIGHT DOOR ASSEMBLY	SEE NOTE1EXCEPT CN	
1	FL2-0106-000		1	GUIDE, PRE-REGIST. AUXILIARY		
2	FC6-9604-000		1	LEVER, RELEASE		
3	FC7-4155-000		1	RING, E		
4	FC6-9625-000		1	COVER, MULTI FEED CONNECTOR		
5	FC9-4659-000		2	DAMPER, FLAPPER		
6	FC5-0652-000		1	GUIDE, DUPLEXING FEEDER, 2		
7	FC5-0653-020		2	ROLLER, DUPLEXING FEEDER		
8	FM3-1309-000		1	DUPLEXING FEED ROLLER UNIT	CN	
9	FC6-2941-000		1	ROLLER	CN	
10	FC5-0674-000		1	STRAP, RIGHT DOOR		
11	FC5-0676-000		1	PLATE, GROUNDING		
12	FC6-4026-000		1	PLATE, GROUNDING		
13	FC5-0682-000		1	PIN, INNER DOOR HINGE		
14	FC5-0685-000		1	BUTTON, RIGHT DOOR		
15	FC5-0690-000		1	PLATE, SHOCK ABSORBER		
16	FC5-0972-000		1	SPRING, TORSION		
17	FC5-1354-000		1	FLAPPER, FIXING DELIVERY REV.		
18	FC6-2902-000		1	GUIDE, DUPLEXING FEEDER		
19	FG3-3189-020		1	CABLE, RIGHT DOOR UNIT		
20	FK2-0360-000		2	FAN		
21	FM3-1283-000		1	MULTI FEED FRAME ASSEMBLY		
22	FC6-5046-000		1	RING, RETAINING		
23	FB1-8581-000		1	ROLLER, PAPER PICK-UP		
23	FB1-8581-000		1	ROLLER, PAPER PICK-UP		
24	FC7-9481-000		1	PAD, MULTI FEED SEPARATION		
25	FC5-0489-000		1	FLAG, MULTI FEED SENSOR		
26	FC5-0490-000		1	COVER, MULTI FEED ROLLER		
27	FG3-3188-000		1	CABLE, MULTI SENSOR		
28	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1252(C6)		
29	FL2-4399-000		1	PLATE, MULTI FEED, LIFTER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FC5-0529-000		1	SHEET, SEPARATION		
31	FC5-0543-000		1	SHEET, SEPARATION		
32	FC5-0542-000		1	SHEET, MULTI FEED OUTLET		
33	FU5-1737-000		1	BUSHING		
34	FU6-2022-000		2	SPRING, COMPRESSION		
35	FS6-2791-000		1	SPRING, COMPRESSION		
36	FU7-0342-000		1	GEAR, 31T		
37	FU5-2034-000		1	SPRING, TORSION		
38	FC5-0496-000		1	GUIDE, PRE-REGIST. AUX., UPPER		
39	XA9-0894-010		3	SCREW,M3X6		
40	FC6-4015-000		4	SPRING, LEAF		
41	FC6-5055-000		2	ROLLER, DUPLEXING		
42	FC5-0657-000		1	FLAG, DUPLEXING FEEDER SENSOR		
43	FC5-0658-000		1	SPRING, TORSION		
44	FC5-0691-000		1	STOPPER, DOOR		
45	FL2-0143-000		1	GUIDE, DUPLEXING INTERNAL		
46	FC5-0703-000		2	LABEL, RIGHT INSIDE DOOR GRIP		
47	FU5-2067-000		1	SPRING, COMPRESSION		
48	FU5-0006-000		1	GEAR, 26T/PULLEY, 24T		
49	FU5-1006-000		4	BUSHING		
50	FU5-2063-000		1	SPRING, COMPRESSION		
51	FU5-3016-000		1	PULLEY, 24T		
52	XA9-1386-000		1	SCREW,RS,M3X8		
53	XF2-4112-240		1	BELT, TIMING, COGGED		
54	FC7-5893-000		2	FILTER, VOC		
55	FU5-2044-000		2	SPRING, COMPRESSION		
56	FU5-2045-000		2	SPRING, COMPRESSION		
57	FU5-6014-000		2	COLLAR		
58	FM2-0355-010		1	HOOK HOLDER UNIT		
59	FL2-0298-000		2	HOLDER, FILTER		
60	FC5-0681-000		1	PLATE,INTERNAL DOOR HINGE,		
61	FC7-9358-000		1	SHAFT,MULTIFEED ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
62	FC5-0659-000		1	SPRING, TORSION	SEE NOTE2	
63	FC7-5878-000		1	PLATE, HINGE		
64	FU5-1760-000		1	BUSHING		
65	FC8-0959-000		4	SHEET, FEED AUX		
66	FC5-0473-000		1	LEVER, DOOR SWITCH		
501	XB4-5401-007		20	SCREW, M4X10		
502	XD2-1100-422		5	RETAINING RING (C-TYPE)		
503	XD3-2200-102		2	PIN, PARALLEL		
504	XD3-2160-162		2	PIN, DOWEL		
505	XD2-1100-642		1	RING, E		

FIGURE 141 PAPER FEEDER FRAME ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure 140.
 注 : このユニットはFigure 140のユニットに含まれます。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.141	FM2-0252-010		1	PAPER FEEDER FRAME ASSEMBLY	SEE NOTE	
1	FC5-0548-000		2	SHEET, PRE-REGISTRATION		
3	FC5-1121-000		1	ROLLER, TRANSFER		
4	FC5-1124-000		1	ARM, TRANSFER, FRONT		
5	FC5-1125-000		1	ARM, TRANSFER, REAR		
6	FC5-1126-000		1	PLATE, TRANSFER ELECTRODE, R.		
7	FC5-1127-010		1	PLATE, STATIC CHARGE ELECTRODE		
8	FC5-1536-000		2	PIN, TRANSFER HINGE		
9	FC5-1558-000		1	COVER,ELECTRODE PLATE,FRONT		
10	FC5-1559-000		1	COVER,ELECTRODE PLATE,REAR		
11	FL2-0247-000		1	HOLDER,STATIC CHARGE ELIMI.		
12	FL2-0250-000		1	GUIDE, PRE-REGIST. DOOR SIDE		
13	FC5-0549-000		1	ELIMINATOR, STATIC CHARGE		
14	FC5-1552-000		1	SHEET, PRE-REGIST. DOOR SIDE		
15	FL2-0251-000		1	ROLLER, REGISTRATION SOFT		
20	FU5-2037-000		1	PLATE, GROUNDING		
21	FU5-2076-000		2	SPRING		
22	FU5-2611-000		1	SPRING, COMPRESSION		
23	FU6-2020-000		1	SPRING, COMPRESSION		
502	XB4-5401-007		5	SCREW, M4X10		
503	XD1-1106-219		1	SHIM, CIRCULAR		

FIGURE 145 RIGHT LOWER DOOR ASSEMBLY

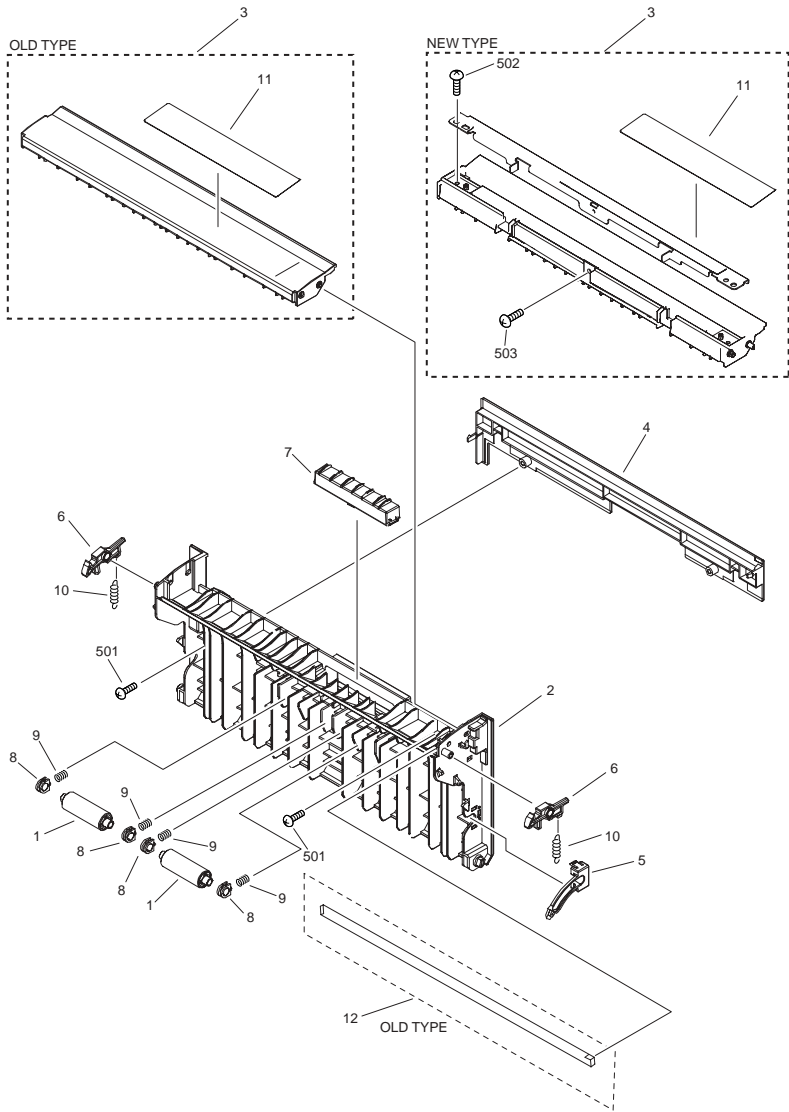


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.145	FM2-0131-030		1	RIGHT LOWER DOOR ASSEMBLY		
1	FB6-3313-000		2	ROLLER, PAPER FEED		
2	FC5-0588-010		1	DOOR, RIGHT LOWER		
3	FL2-0126-010		1	GUIDE, DECK PATH	OLD TYPE	
3	FM3-1298-000		1	GUIDE, DECK PATH	NEW TYPE	
4	FC5-0590-000		1	PANEL, BLANKING		
5	FC5-0592-000		1	STOPPER, RIGHT LOWER DOOR		
6	FC5-0593-000		2	HOOK, RIGHT LOWER DOOR		
7	FC5-0594-000		1	GRIP, RIGHT LOWER DOOR		
8	FU5-1035-000		4	BUSHING		
9	FU6-2924-000		4	SPRING, COMPRESSION		
10	FU5-2030-000		2	SPRING, TENSION	OLD TYPE	
10	FU6-2974-000		2	SPRING, TENSION	NEW TYPE	
11	FU5-8011-000		1	LABEL, LASER CAUTION		
501	XB4-5400-807		2	SCREW,P,M4X8		
502	XB4-7300-807		2	SCREW,TAPPING,TRUSS HEAD,M3X8	NEW TYPE	
503	XB1-2300-607		1	SCREW, BH3X6	NEW TYPE	

FIGURE 160
DADF MOUNTING HARDWARE

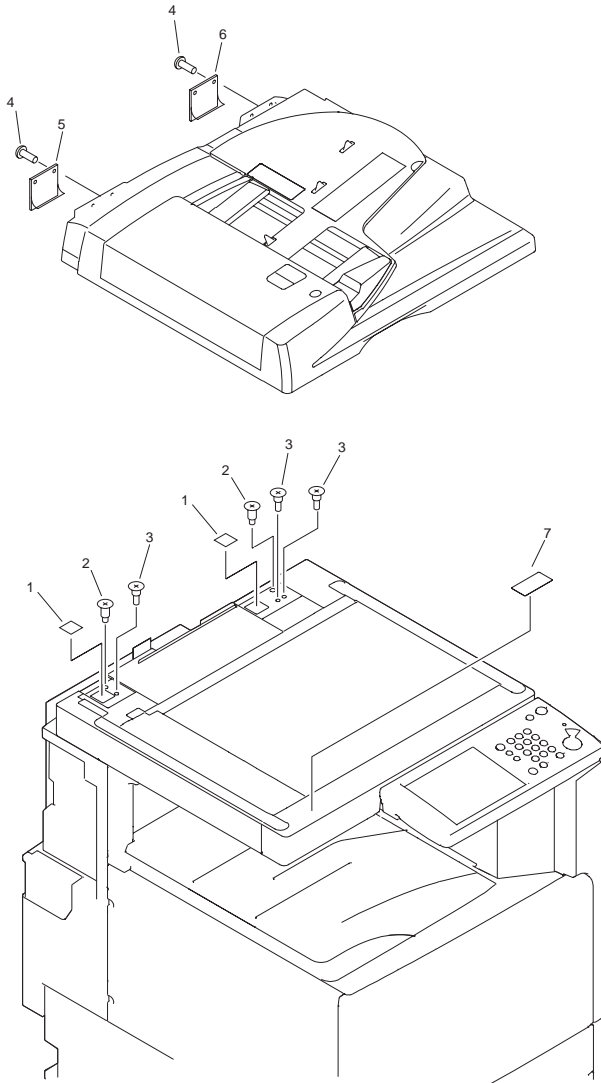
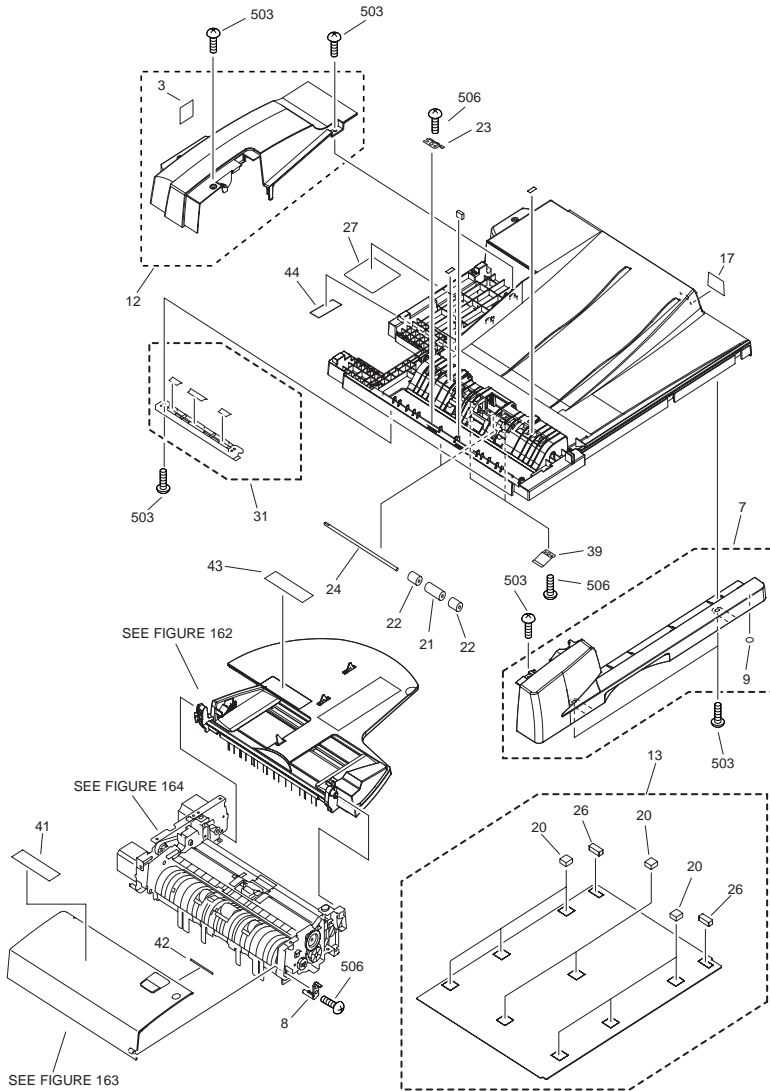


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.160	NPN		RF	DADF MOUNTING HARDWARE	MGW,SVC,SVH,MGX,SV MSVS,MGY,SUH,SUS,SV D,SVN	
1	FC5-4427-000		2	SHEET, BLANKING		
2	FU5-9139-000		2	SCREW, STEPPED, M5X6		
3	FU5-9140-000		3	SCREW, STEPPED, M4X10		
4	XA9-0874-000		4	SCREW, M3X8		
5	FB5-9504-000		1	SHEET,HINGE GUIDE,LEFT		
6	FB5-9505-000		1	SHEET, HINGE GUIDE, RIGHT		
7	FC5-4412-000		1	LABEL, CLEANING		

FIGURE 161 DADF ASSEMBLY



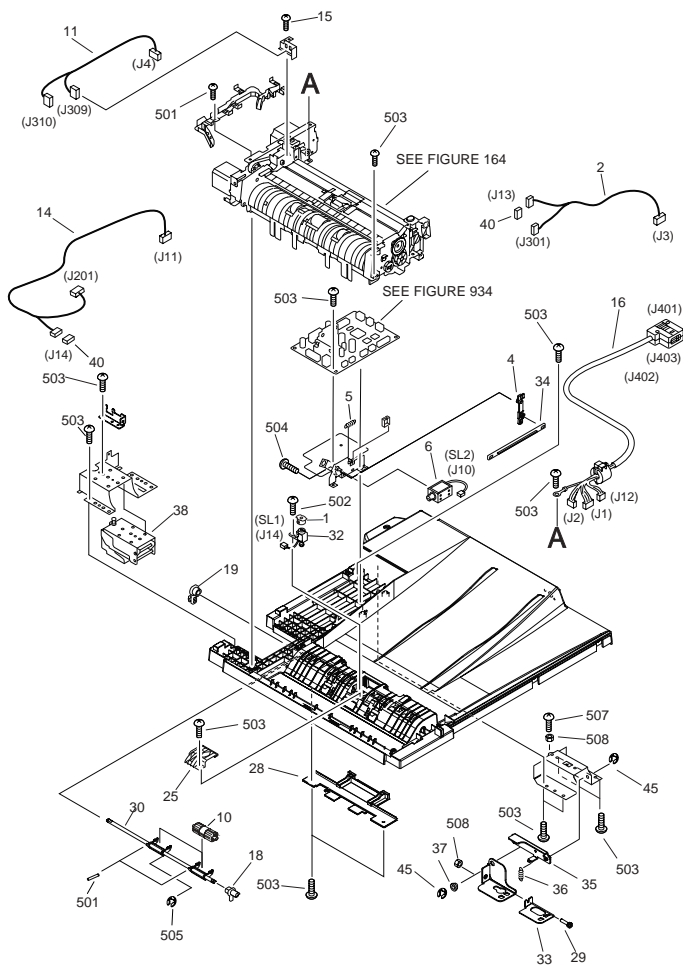


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.161	NPN		RF	DADF ASSEMBLY	MGW,SVC,SVH,MGX,SV MSVS,MGY,SUH,SUS,SV D,SVN	
1	FB5-9410-000		1	STAMPER		
2	FF3-4608-000		1	CABLE, JOINT		
3	FC5-4400-000		1	LABEL, HINGE CAUTION		
4	FC5-4279-000		1	LEVER, SOLENOID		
5	FS7-2662-000		1	SPRING, TENSION		
6	FL2-2954-000		1	SOLENOID	SL2	
7	FL2-0961-000		1	PANEL, FRONT		
8	FC5-4264-000		1	SHAFT, OPEN/CLOSE		
9	XH9-0126-000		1	SHEET, CLEAR DAMPER		
10	FC6-2778-000		2	ROLLER, DELIVERY REVERSE		
11	FF3-4306-000		1	CABLE, COVER OPEN/CLOSE SENSOR		
12	FL2-0941-000		1	PANEL, REAR		
13	FL2-0947-020		1	PANEL,COPYBOARD		
14	FF3-4607-000		1	CABLE, SOLENOID LED	SL2	
15	XA9-0894-010		1	SCREW,M3X6		
16	FG3-3800-000		1	CABLE, INTERFACE		
17	FC5-4428-000		1	SHEET, BLANKING		
18	FC5-4280-000		1	BUSHING		
19	FC5-4281-000		1	BUSHING		
20	FC5-4295-010		8	SHEET,COPYBOARD COVER,LARGE		
21	FC5-4286-000		2	ROLLER, PAPER FEED, 1		
22	FC5-4287-000		4	ROLLER, PAPER FEED, 2		
23	FB5-9401-000		2	SPRING, LEAF		
24	FC5-4285-030		2	SHAFT, PAPER FEED ROLLER		
25	FC5-4291-000		1	GUIDE, STAMP		
26	FC5-4293-010		2	SOPNGE,COPYBOARD PANEL		
27	FC5-4399-000		1	LABEL, HINGE CAUTION		
28	FC5-4292-000		1	GUIDE, PAPER FEED ROLLER, 2		
29	FC5-4274-000		1	SCREW, ADJUSTMENT, M4		
30	FL2-0945-010		1	SHAFT,DELIVERY REVERSE ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FL2-0946-000		1	GUIDE, PAPER FEED ROLLER, 1		
32	FK2-0216-000		1	SOLENOID	SL1	
33	FC5-4273-020		1	PLATE, RIGHT HINGE ADJUSTMENT		
34	FC5-4278-000		1	LINK, SOLENOID		
35	FL2-0943-010		1	ARM,RIGHT HINGE		
36	FS7-2660-000		1	SPRING, TENSION		
37	FU5-1173-000		1	BUSHING		
38	FC6-2803-000		1	LEFT HINGE UNIT		
39	FC5-4289-000		2	SPRING, LEAF		
40	VS1-7177-002		2	CONNECTOR, SNAP TIGHT, BK		
41	FC5-4395-000		1	LABEL, DOCUMENT PROHIBITION	A/INCH SIZE/B/INCH SIZE	
42	FC5-4408-000		1	LABEL, DOCUMENT SIZE		
43	FC5-4392-020		1	LABEL, DOCUMENT SIZE	A/B/INCH SIZE	
43	FC5-4394-000		1	LABEL, DOCUMENT SIZE	A/INCH SIZE	
44	FC5-4397-000		1	LABEL, HINGE CAUTION	A/INCH SIZE/B/INCH SIZE	
45	XD9-0136-000		2	RETAINING RING (E-TYPE)		
501	XD3-1200-102		2	SPRING PIN		
502	XB4-5300-806		1	SCREW,TAPPING, TRUSS HEAD M3X8		
503	XB4-5401-205		27	SCREW,P,M4X12		
504	XB1-2300-306		2	SCREW,MACH.,TRUSS HEAD,M3X3		
505	XD2-1100-402		1	RETAINING RING (E-TYPE)		
506	XB4-5400-809		4	SCREW,P,M4X8		
507	XB1-2401-406		2	BINDING HEAD MACHINE SCREW		
508	XB7-2100-405		2	NUT, HEX M4		

FIGURE 162 DOCUMENT TRAY ASSEMBLY

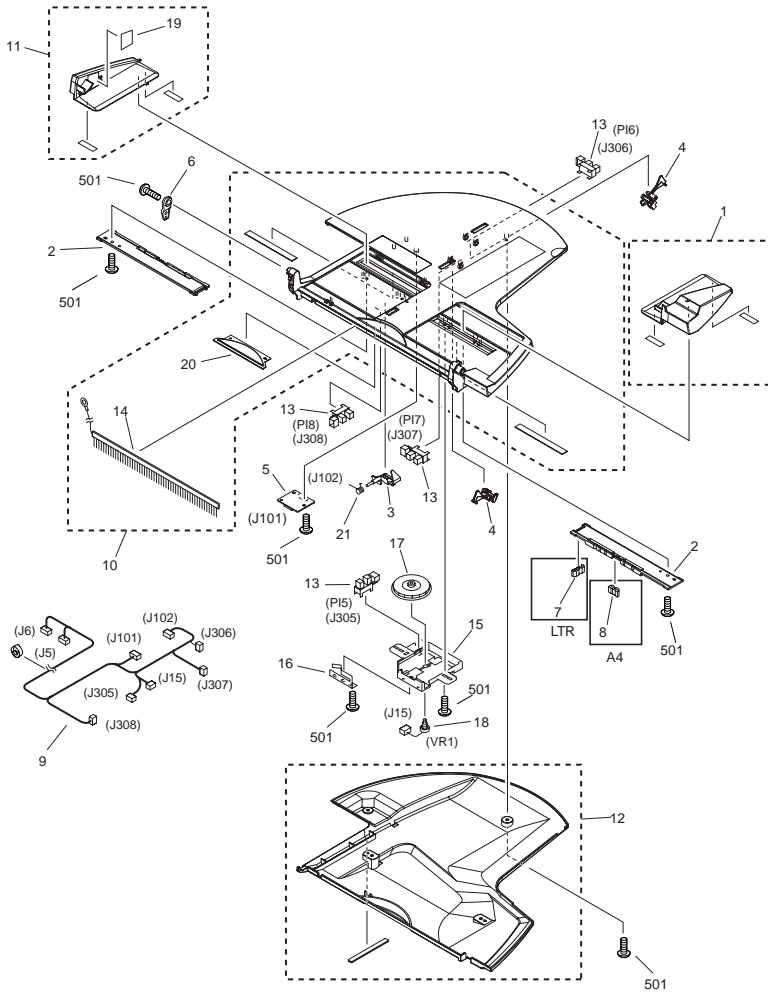


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.162	FM2-2964-050		1	DOCUMENT TRAY ASSEMBLY	MGW,SVC,SVH,MGX,SV MSVS,MGY,SUH,SUS,SV D,SVN	
1	FL2-0951-000		1	GUIDE, DOCUMENT, FRONT		
2	FC5-4305-020		2	RACK, DOCUMENT SIDE GUIDE		
3	FC5-4306-000		1	FLAG, CYCLE END		
4	FC5-4307-000		2	FLAG, DOCUMENT LENGTH SENSOR		
5	FG3-3758-000		1	CONNECTING PCB UNIT		
6	FC5-4308-000		1	HOLDER, DOCUMENT TRAY		
7	FC5-4421-000		1	RACK	LTR	
8	FC5-4422-000		1	RACK	A4	
9	FF3-4609-000		1	CABLE, DOCUMENT TRAY		
10	FL2-0949-000		1	TRAY, DOCUMENT, UPPER		
11	FL2-0950-000		1	GUIDE, DOCUMENT, REAR		
12	FL2-0952-000		1	GUIDE, DOCUMENT TRAY, LOWER		
13	WG8-5624-000		4	IC, PHOTO INTERRUPTER	PS15,16,17,18	
14	FB5-9414-000		1	ELIMINATOR, STATIC CHARGE		
15	FC5-4302-000		1	HOLDER, VOLUME		
16	FB5-9417-000		1	SPRING, LEAF		
17	FU5-0633-000		1	GEAR, 62T		
18	FG3-3757-000		1	VARIABLE RESISTOR UNIT	VR1	
19	FC5-4406-000		1	LABEL, DOCUMENT HEIGHT LIMIT		
20	FC5-4309-000		1	WINDOW, DOCUMENT TRAY		
21	FB5-9427-000		1	SPRING, TORSION		
501	XB4-7300-809		AR	SCREW, TAP, BINDING HEAD, M3X8		

FIGURE 163 OPEN/CLOSE PANEL ASSEMBLY

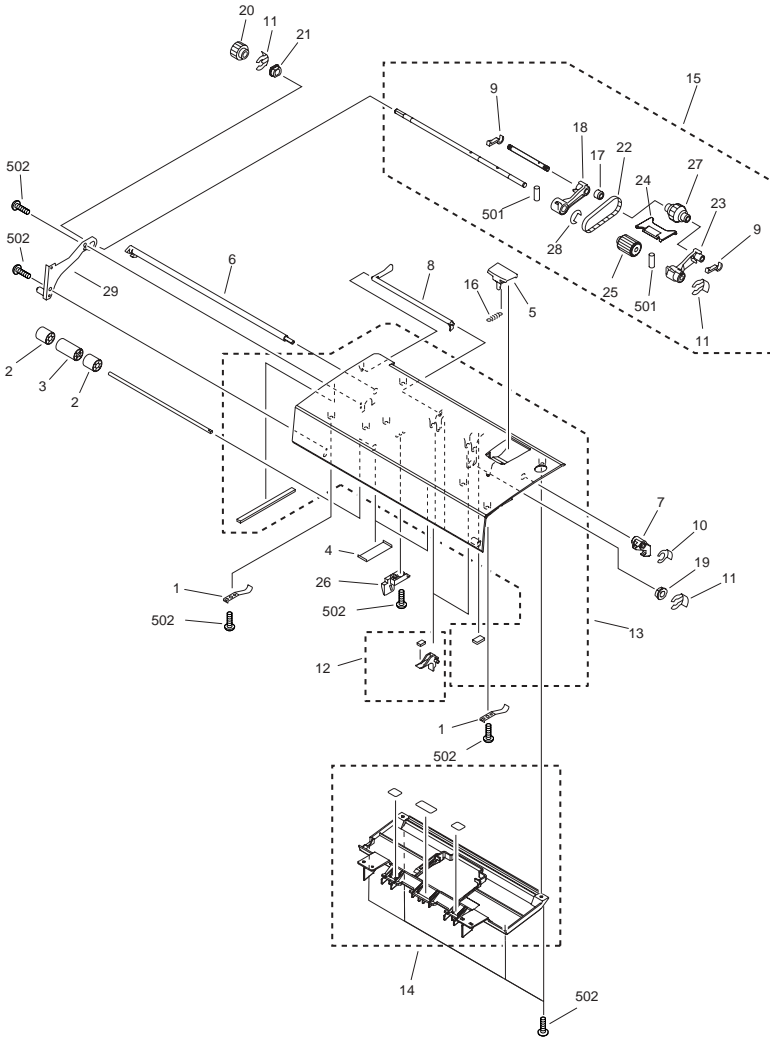
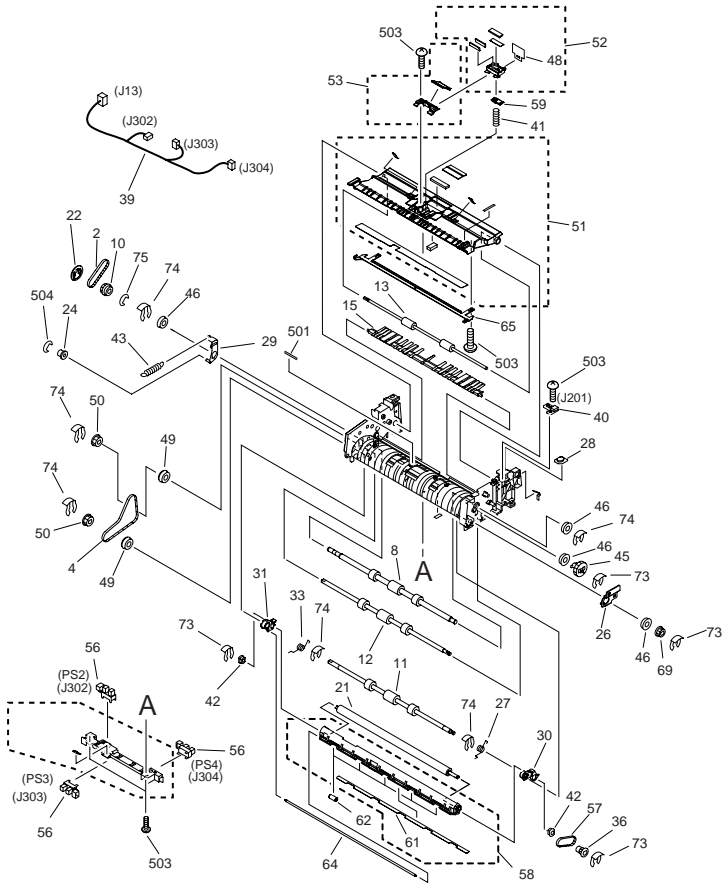


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.163	FM2-2954-000		1	OPEN/CLOSE PANEL ASSEMBLY	MGW,SVC,SVH,MGX,SV MSVS,MGY,SUH,SUS,SV D,SVN	
1	FB5-9434-000		2	SPRING, LEAF		
2	FC5-4323-000		2	ROLLER, REGISTRATION, 1		
3	FC5-4324-000		1	ROLLER, REGISTRATION, 2		
4	FB5-9438-000		2	SPRING, LEAF		
5	FC5-4326-000		1	LEVER, OPEN/CLOSE		
6	FB5-9440-000		1	SHAFT, LATCH		
7	FC5-4327-000		1	LEVER, LATCH		
8	FC5-4329-000		1	FLAG, DOCUMENT SENSOR		
9	FC5-4336-000		2	LEVER, STOP		
10	FC5-4424-000		1	CLIP		
11	FC5-4425-000		2	CLIP		
12	FL2-0948-000		2	SHUTTER		
13	FL2-0953-000		1	PANEL, OPEN/CLOSE		
14	FL2-0955-000		1	GUIDE, OPEN/CLOSE		
15	FM2-2955-000		1	SEPARATION ROLLER ASSEMBLY		
16	FS7-2663-000		1	SPRING, TENSION		
17	FU5-3333-000		1	PULLEY		
18	FM2-2958-000		1	PICK UP ARM UNIT,REAR		
19	FU5-1168-000		1	BUSHING		
20	FU5-0628-000		1	GEAR, 18T		
21	FU5-1172-000		1	BUSHING		
22	XF2-1606-135		1	BELT, TIMING		
23	FM2-2957-000		1	PICK UP ARM UNIT,FRONT		
24	FC5-4341-000		1	GUIDE, SEPARATION ROLLER		
25	FC6-2784-000		1	ROLLER, PAPER SEPARATION		
26	FC5-4338-000		1	COVER, REGISTRATION ADJUSTMENT		
27	FM2-2956-000		1	PICK UP ROLLER ASSEMBLY		
28	XD9-0136-000		1	RING, E		
29	FL3-1987-000		1	SIDE PLATE		
501	XD3-2200-102		2	PIN, PARALLEL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
502	XB4-5300-806		9	SCREW,TAPPING, TRUSS HEAD M3X8		

FIGURE 164 PAPER FEEDER ASSEMBLY



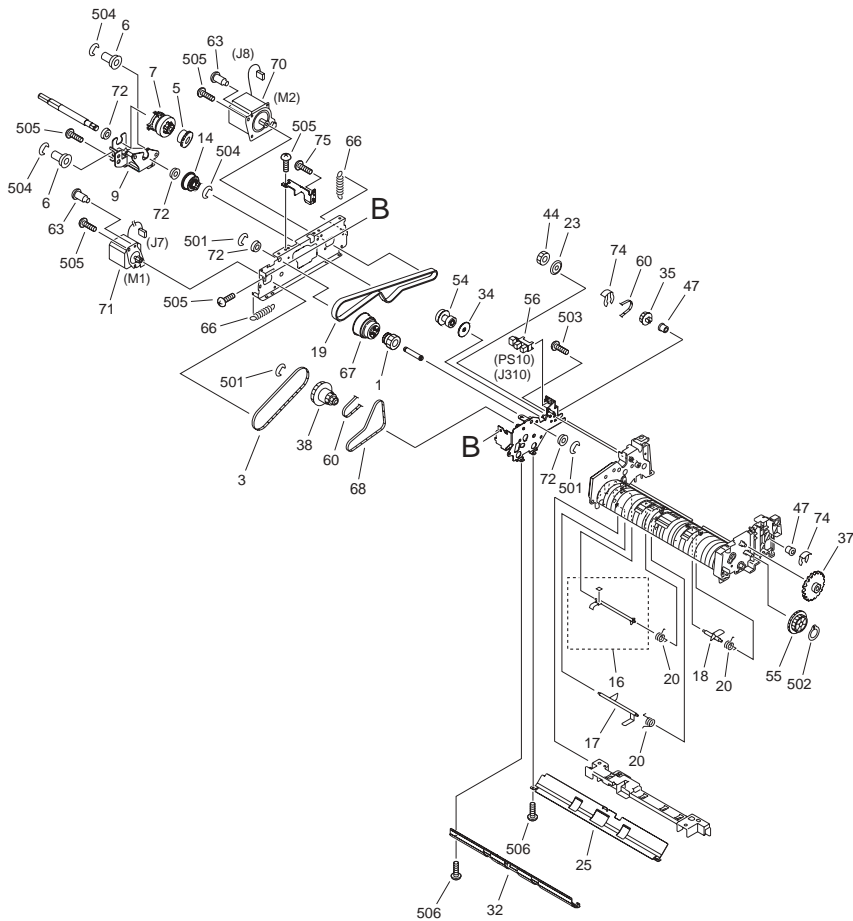
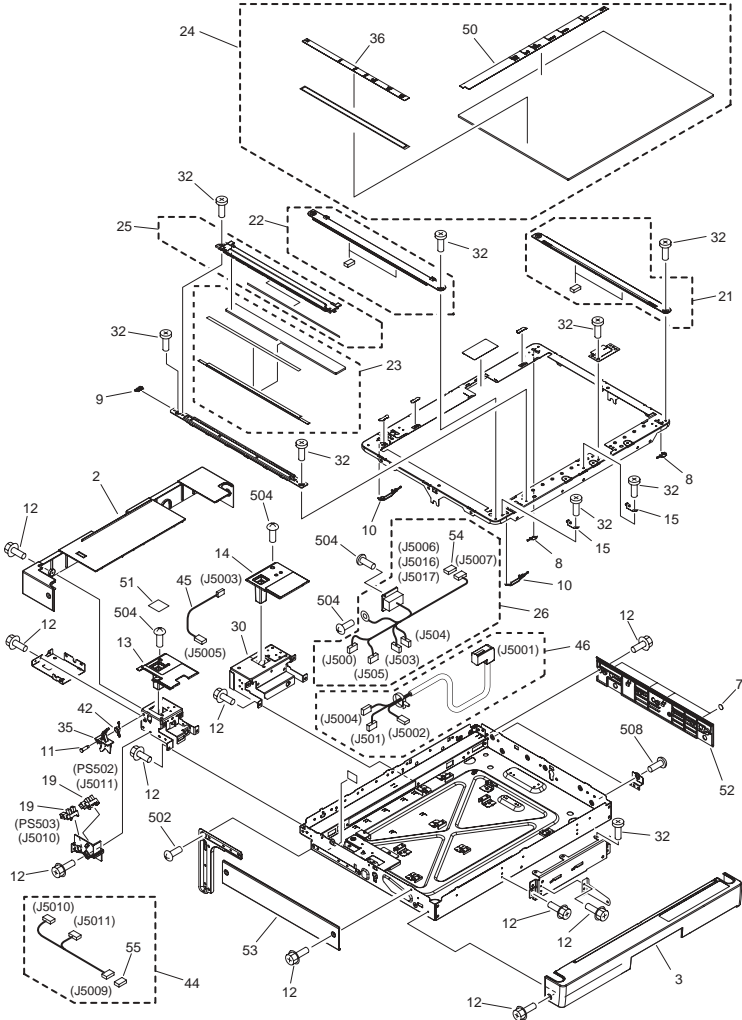


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.164	FM2-2959-000		1	PAPER FEEDER ASSEMBLY	MGW,SVC,SVH,MGX,SV MSVS,MGY,SUH,SUS,SV D,SVN	
1	FC6-2785-000		1	GEAR, 17T		
2	XF2-1605-940		1	BELT, TIMING		
3	XF2-1607-440		1	BELT, TIMING		
4	XF9-0727-000		1	BELT, TIMING		
5	FC6-2781-000		1	PULLEY, 28T		
6	FC6-2791-000		2	TENSIONER		
7	FH6-5128-000		1	CLUTCH		
8	FC5-4354-000		1	ROLLER, REGISTRATION		
10	FB5-9466-000		1	PULLEY, ONE-WAY		
11	FC6-2805-000		1	ROLLER, PAPER FEEDER, 1		
12	FC6-2806-000		1	ROLLER, PAPER FEEDER, 2		
13	FC6-2807-000		1	ROLLER, PAPER DELIVERY		
14	FM2-2961-000		1	ESTRANGEMENT CLUTCH ASSEMBLY		
15	FB5-9471-000		1	DEFLECTOR, PAPER		
16	FL2-0965-000		1	FLAG, REGISTRATION SENSOR		
17	FC5-4358-000		1	FLAG, READ SENSOR		
18	FC5-4359-000		1	FLAG, PAPER DELIVERY SENSOR		
19	XF2-3616-660		1	BELT		
20	FB5-9477-000		3	SPRING, TORSION		
21	FC6-2804-000		1	ROLLER,PLATEN		
22	FB6-2705-000		1	RING,E,FRANGE		
23	FC5-4353-000		1	FLANGE, BELT		
24	FC5-4356-000		1	PULLEY, TENSIONER		
25	FC5-4363-000		1	GUIDE, PLATEN ROLLER, RIGHT		
26	FC5-4376-000		1	GUIDE, PLATEN		
27	FC5-4381-000		1	SPRING, TORSION		
28	FB5-9460-000		1	WINDOW, LED		
29	FL2-0958-030		1	PLATE,TENSIONER		
30	FL2-0959-000		1	ARM, SWING BUSHING, FRONT		
31	FL2-0960-000		1	ARM, SWING BUSHING, REAR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-4362-000		1	GUIDE, PLATEN ROLLER, LEFT		
33	FC5-4382-000		1	SPRING, TORSION		
34	FC6-2797-000		1	FLANGE		
35	FU5-3147-000		1	PULLEY, 28T		
36	FU5-3148-000		1	PULLEY, 18T		
37	FC6-2798-000		1	KNOB, JAM CLEARING		
38	FU5-3150-000		1	PULLEY, 56T/29T/21T		
39	FF3-4303-000		1	CABLE, PATH SENSOR		
40	FG3-3303-030		1	LED PCB UNIT		
41	FU5-2364-000		1	SPRING, COMPRESSION		
42	FU5-1171-000		2	BUSHING		
43	FS7-2666-000		1	SPRING, TENSION		
44	FU5-0629-000		1	GEAR, 19T		
45	FU5-0630-000		1	GEAR, 30T		
46	FU5-1169-000		4	BUSHING		
47	FU5-1170-000		2	BUSHING		
48	FC5-4368-000		1	PAD, PAPER SEPARATION		
49	XG9-0507-000		2	BEARING, BALL, MF128ZZ		
50	FU5-3146-000		2	PULLEY, 27T		
51	FL2-0962-000		1	GUIDE, PAPER SEPARATION		
52	FL2-0963-010		1	HOLDER, SEPARATION PAD, 1		
53	FL2-0964-000		1	HOLDER, SEPARATION PAD, 2		
54	FU5-3337-000		1	PULLEY, 28T, GEAR, 15T		
55	FU6-0673-000		1	GEAR, 54T/39T		
56	WG8-5624-000		4	IC, PHOTO INTERRUPTER	PS2,3,4	
57	XF2-1604-435		1	BELT, TIMING		
58	FL2-0968-000		1	HOLDER, GUIDE ROLLER		
59	FC5-4367-000		1	MOUNT, SPRING, PAD		
60	XF2-1610-240		1	BELT, TIMING		
61	FC5-4373-000		1	SHEET, PAPER FEED		
62	FC5-4374-000		5	ROLLER, GUIDE		
63	FS1-9010-020		2	SCREW, STEPPED, M3		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
64	FC5-4372-020		1	SHAFT, GUIDE ROLLER		
65	FC5-4365-000		1	PLATE, SEPARATION GUIDE		
66	FS7-2664-000		2	SPRING, TENSION		
67	FU5-3336-000		1	PULLEY,36T/28T		
68	XF2-1607-640		1	BELT, TIMING		
69	FU5-3149-000		1	PULLEY, 23T		
70	FH5-1129-000		1	MOTOR, STEPPING, DC	M2	
71	FH5-1128-000		1	MOTOR, STEPPING, DC	M1	
72	FU5-1172-000		4	BUSHING		
73	FC5-4424-000		4	CLIP		
74	FC5-4425-000		8	CLIP		
75	XD9-0137-000		3	RING, E		
501	XD3-2200-102		1	PIN, PARALLEL		
502	XD2-2100-502		1	GRIP RING		
503	XB4-5400-809		4	SCREW,P,M4X8		
504	XD2-1100-322		4	RETAINING RING (E-TYPE)		
505	XB1-2400-606		6	SCREW, MACHINE M4X6		
506	XB1-2300-306		2	SCREW,MACH.,TRUSS HEAD,M3X3		

FIGURE 210 READER ASSEMBLY



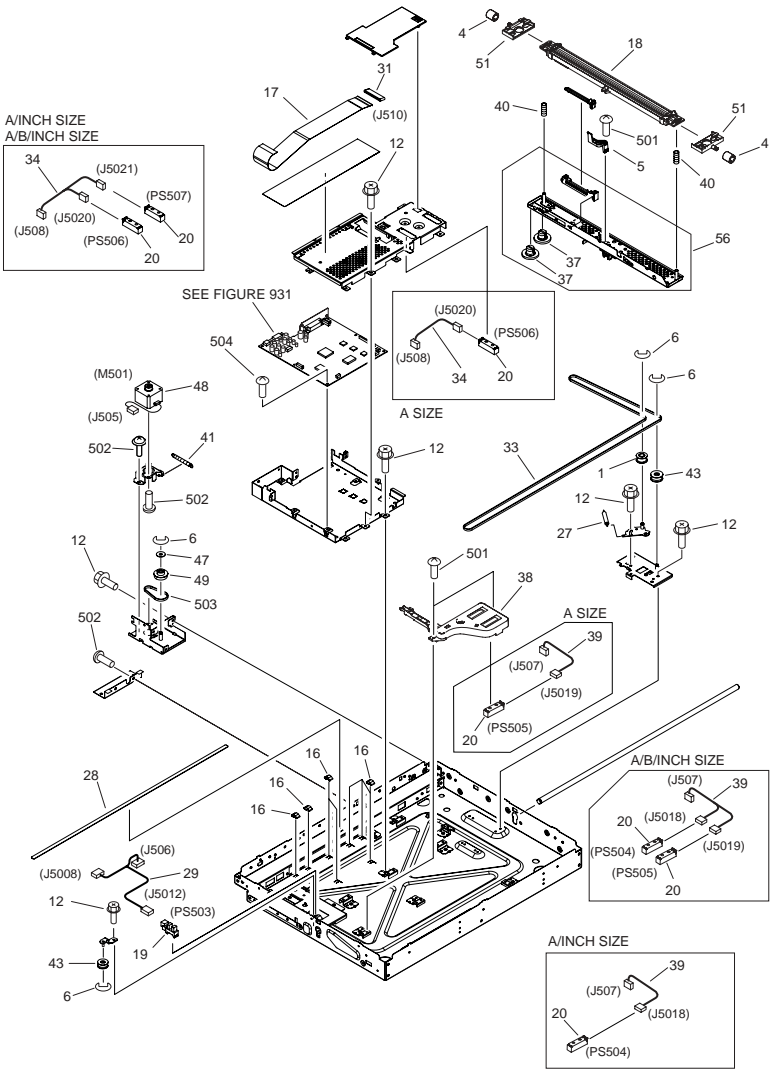


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.210	NPN		RF	READER ASSEMBLY		
1	FB6-1321-000		1	PULLEY, TENSION		
2	FC6-2759-000		1	PANEL, READER, REAR		
3	FC6-2765-000		1	PANEL, READER, FRONT		
4	FB6-1337-000		2	COLLAR		
5	FC5-0792-000		1	RETAINER, BELT		
6	XD9-0136-000		4	RING, E		
7	FC5-0166-000		4	SEAL, BLANKING		
8	FC5-1426-000		2	GUIDE, CARRIAGE, RIGHT		
9	FC5-1427-000		1	COVER, EDGE		
10	FC5-1439-000		2	GUIDE, CARRIAGE, LEFT		
11	FS5-9227-020		1	SCREW, STEPPED, M4		
12	XA9-1386-000		69	SCREW,RS,M3X8		
13	FC5-1446-000		1	PANEL, DF SUPPORT, LEFT		
14	FC5-1447-000		1	PANEL, DF SUPPORT, RIGHT		
15	FC5-1473-000		2	RETAINER, GLASS		
16	FC5-1499-000		7	PLATE, GROUNDING		
17	FH2-7174-000		1	CABLE, FLEXIBLE FLAT		
18	FL2-3002-000		1	CONTACT IMAGE SENSOR UNIT		
19	WG8-5624-000		3	IC, PHOTO INTERRUPTER		
20	FH7-7569-000		4	DOCUMENT SIZE SENSOR UNIT		
21	FL2-0127-000		1	RETAINER, GLASS, RIGHT		
22	FL2-0128-000		1	RETAINER, GLASS, LEFT		
23	FL2-2942-000		1	GLASS, READER		
24	FL2-2945-000		1	GLASS, COPYBOARD	A SIZE	
24	FL2-2946-000		1	GLASS, COPYBOARD	A/B/INCH SIZE	
24	FL2-2944-000		1	GLASS, COPYBOARD	A/INCH SIZE	
25	FL2-0279-000		1	GUIDE, PAPER		
26	FG3-3152-000		1	CABLE, READER		
27	FU5-2103-000		1	SPRING, TENSION		
28	FC5-1492-000		1	PLATE, RAIL		
29	FG3-3153-000		1	CABLE, HOME POSITION SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FC5-1454-000		1	MOUNT, RDF, LEFT		
31	FH7-9334-000		1	CORE, FERRITE		
32	XA9-1415-000		15	SCREW, FLAT HEAD, M4		
33	XF9-0743-000		1	BELT, TIMING		
34	FG3-3795-000		1	CABLE, SIZE DETECT	A SIZE	
34	FG3-3768-000		1	CABLE, SIZE DETECT	A/INCH SIZE/B/INCH SIZE	
35	FC6-2763-000		1	FLAG, SENSOR		
36	FU5-8005-000		1	PLATE, WIDTH INDEX	A SIZE	
36	FU5-8007-010		1	PLATE, WIDTH INDEX	A/B/INCH SIZE	
36	FU5-8003-000		1	PLATE, WIDTH INDEX	A/INCH SIZE	
37	FB3-2411-000		2	PIN, SLIDE		
38	FC6-2764-020		1	HOLDER, SIZE DETECT		
39	FG3-3794-020		1	CABLE, MAIN SIZE DETECT	A SIZE	
39	FG3-3767-020		1	CABLE, MAIN SIZE DETECT	A/B/INCH SIZE	
39	FG3-3793-000		1	CABLE, MAIN SIZE DETECT	A/INCH SIZE	
40	FU6-2236-000		2	SPRING, COMPRESSION		
41	FU5-2105-000		1	SPRING, TENSION		
42	FU5-2057-000		1	SPRING, TORSION		
43	FU5-3328-000		2	PULLEY,FOLLOWER		
44	FG3-3153-000		1	CABLE, HOME POSITION SENSOR		
45	FG3-3158-000		1	CABLE, HEATER CONNECTING		
46	FG3-3766-000		1	CABLE, POWER SUPPLY		
47	FB6-1339-000		1	FLANGE		
48	FH5-1028-000		1	MOTOR, STEPPING, DC		
49	FU5-3030-000		1	PULLEY, 24T/41T		
50	FU5-8552-000		1	PLATE, LENGTH INDEX	A SIZE	
50	FU5-8553-010		1	PLATE, LENGTH INDEX	A/B/INCH SIZE	
50	FU5-8551-000		1	PLATE, LENGTH INDEX	A/INCH SIZE	
51	FB6-1336-000		2	GUIDE, CIS		
52	FC5-1442-000		1	PANEL, READER, RIGHT		
53	FC5-1443-000		1	PANEL, READER, LEFT		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
54	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
55	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
56	FM2-2937-000		1	CARRIAGE UNIT		
501	XB2-8300-805		1	SCREW, MACH, PAN HEAD, M3X8		
502	XB6-7300-407		4	SCREW, TP, M3X4		
503	XF2-4606-740		1	BELT, TIMING, COGGED		
504	XB1-2300-605		3	SCREW, MACHINE M3X6		

FIGURE 250 MAIN DRIVE ASSEMBLY (iR3025/3025N)

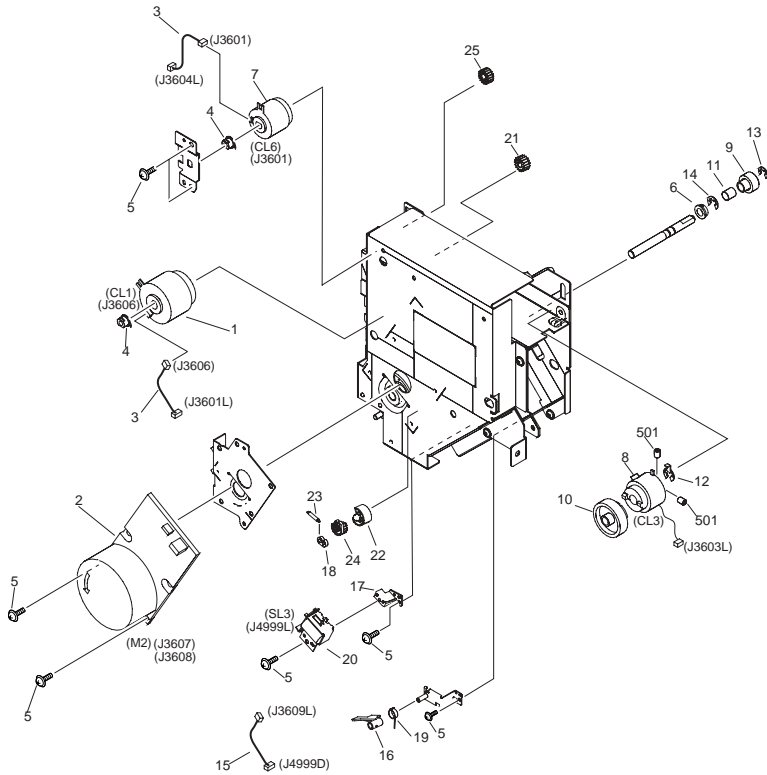


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.250	FM2-1814-000		1	MAIN DRIVE ASSEMBLY	iR3025 Series	
1	FH6-5076-020		1	CLUTCH, ELECTRO MAGNETIC	CL1	
2	FK2-0385-000		1	MOTOR, DC	M2	
3	FM2-2842-000		2	CABLE, CLUTCH		
4	FU5-1615-000		2	BUSHING		
5	XA9-1164-000		8	SCREW,RS,M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FH6-5005-020		1	CLUTCH, ELECTRO MAGNETIC	CL6	
8	FK2-0404-000		1	CLUTCH, ELECTROMAGNETIC	CL3	
9	FU5-0087-000		1	GEAR,20T		
10	FU5-0098-000		1	GEAR,43T		
11	FU5-2079-000		1	SPRING		
12	FC6-5058-000		1	RING, E		
13	XD9-0136-000		1	RING, E		
14	XD9-0137-000		1	RING, E		
15	FM3-1270-000		1	CABLE, CLUTCH		
16	FC5-7260-000		1	LEVER, RELEASE		
17	FC5-7261-000		1	MOUNT, SOLENOID		
18	FC6-2993-000		1	COLLAR, SPRING		
19	FC7-2385-000		1	SPRING, TORSION		
20	FK2-2070-000		1	SOLENOID, FLAPPER	SL3	
21	FU5-0007-000		1	GEAR, 17T		
22	FU6-0036-000		1	CAM		
23	FU6-0041-000		1	SPRING, TENSION		
24	FU6-0054-000		1	GEAR, 15T		
25	FU6-0029-000		1	GEAR, 18T		
501	XB6-2300-409		2	SETSCREW,M3X4		

FIGURE 251 MAIN DRIVE ASSEMBLY (iR3030/3035/3035N/3045/ 3045N)

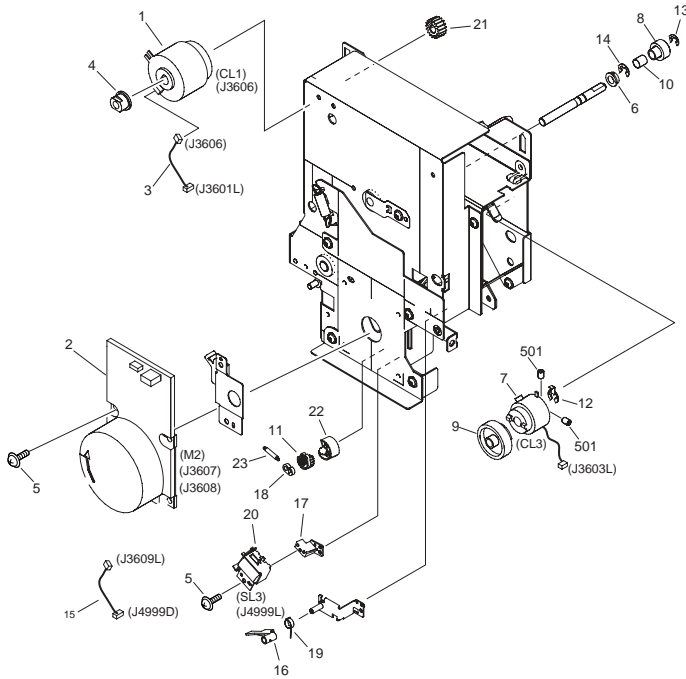


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.251	FM2-1815-000		1	MAIN DRIVE ASSEMBLY	IR3030/3035/3045 Series	
1	FH6-5076-020		1	CLUTCH, ELECTRO MAGNETIC	CL1	
2	FK2-0362-000		1	MOTOR, DC	M2	
3	FM2-2842-000		2	CABLE, CLUTCH		
4	FU5-1615-000		1	BUSHING		
5	XA9-1164-000		6	SCREW,RS,M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FK2-0404-000		1	CLUTCH, ELECTROMAGNETIC	CL3	
8	FU5-0087-000		1	GEAR,20T		
9	FU5-0098-000		1	GEAR,43T		
10	FU5-2079-000		1	SPRING		
11	FU6-0054-000		1	GEAR, 15T		
12	FC6-5058-000		1	RING, E		
13	XD9-0136-000		1	RING, E		
14	XD9-0137-000		1	RING, E		
15	FM3-1270-000		1	CABLE, MULTI SOLENOID CONNECT.		
16	FC5-7260-000		1	LEVER, RELEASE		
17	FC5-7261-000		1	MOUNT, SOLENOID		
18	FC6-2993-000		1	COLLAR, SPRING		
19	FC7-2385-000		1	SPRING, TORSION		
20	FK2-2070-000		1	SOLENOID, FLAPPER	SL3	
21	FU5-0007-000		1	GEAR, 17T		
22	FU6-0036-000		1	CAM		
23	FU6-0041-000		1	SPRING, TENSION		
501	XB6-2300-409		2	SETSCREW,M3X4		

FIGURE 261
**DUPLEXING DRIVE ASSEMBLY (iR3030/3035/3035N/
3045/3045N)**

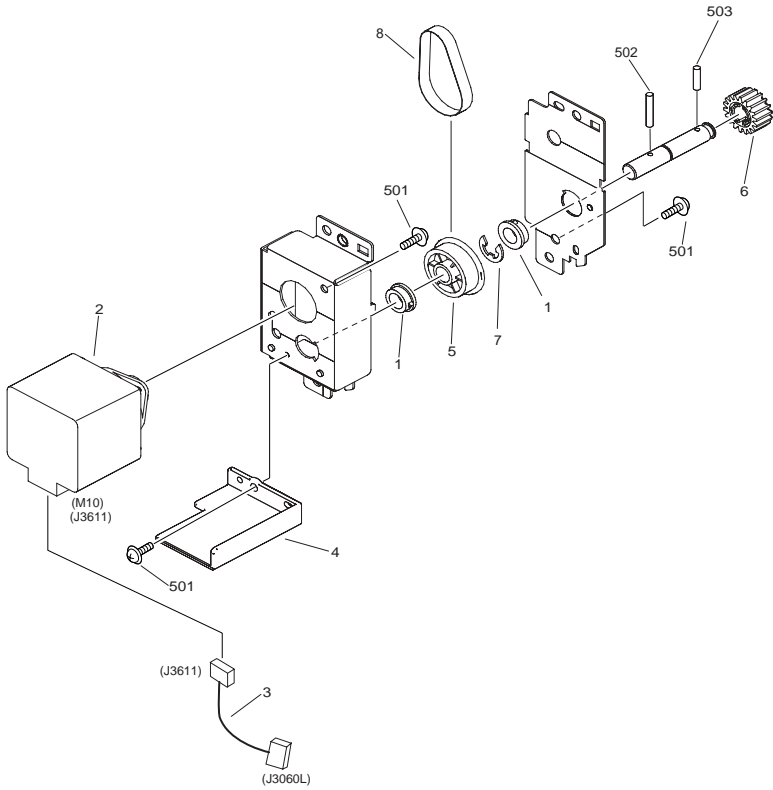


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.261	NPN		RF	DUPLEXING DRIVE ASSEMBLY	iR3030/3035/3045 Series	
1	FA9-2112-000		2	BUSHING, PL		
2	FL2-3266-000		1	MOTOR,STEPPING,DC	M10	
3	FM2-2838-000		1	CABLE, DUPLEXING MOTOR		
4	FC5-7257-000		1	COVER, DUPLEX CONNECTOR		
5	FU6-0024-000		1	PULLEY, 40T		
6	FU6-0029-000		1	GEAR, 18T		
7	XD9-0137-000		1	RING, E		
8	XF2-1605-760		1	BELT, TIMING		
501	XB6-7300-607		4	SCREW, CROOSS-RECESS, FCH		
502	XD3-2200-182		1	PIN, DOWEL		
503	XD3-2200-122		1	PIN, DOWEL		

FIGURE 281 FIXING DELIVERY DRIVE ASSEMBLY

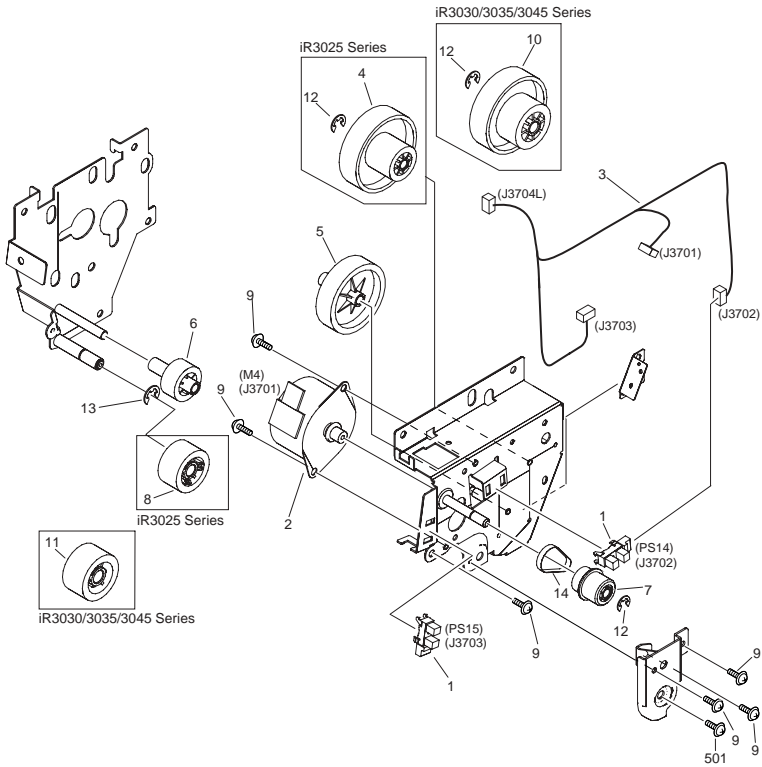


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.281	FM2-0242-000		1	FIXING DELIVERY DRIVE ASSEMBLY	iR3025 Series	
Fig.281	FM2-1771-000		1	FIXING DELIVERY DRIVE ASSEMBLY	iR3030/3035/3045 Series	
1	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1252(C6)	PS14,15	
2	FK2-0365-000		1	MOTOR, STEPPING, DC	M4	
3	FM2-2816-000		1	CABLE, FIXING DRIVE		
4	FU5-0095-000		1	GEAR, 17T/103T	iR3025 Series	
5	FU5-0096-000		1	GEAR, 36T		
6	FU5-0097-000		1	GEAR, 17T		
7	FU5-0101-000		1	GEAR, 20T/PULLEY 28T		
8	FU5-0126-000		1	GEAR, 21T	iR3025 Series	
9	XA9-1164-000		6	SCREW,RS,M3X6.5		
10	FU6-0019-000		1	GEAR, 24T	iR3030/3035/3045 Series	
11	FU6-0020-000		1	GEAR, 24T	iR3030/3035/3045 Series	
12	XD9-0136-000		2	RING, E		
13	XD9-0137-000		1	RING, E		
14	XF2-4104-040		1	BELT, TIMING		
501	XB6-7300-609		1	SCREW, MACH,PAN HEAD, M3X8		

FIGURE 300 CASSETTE 1

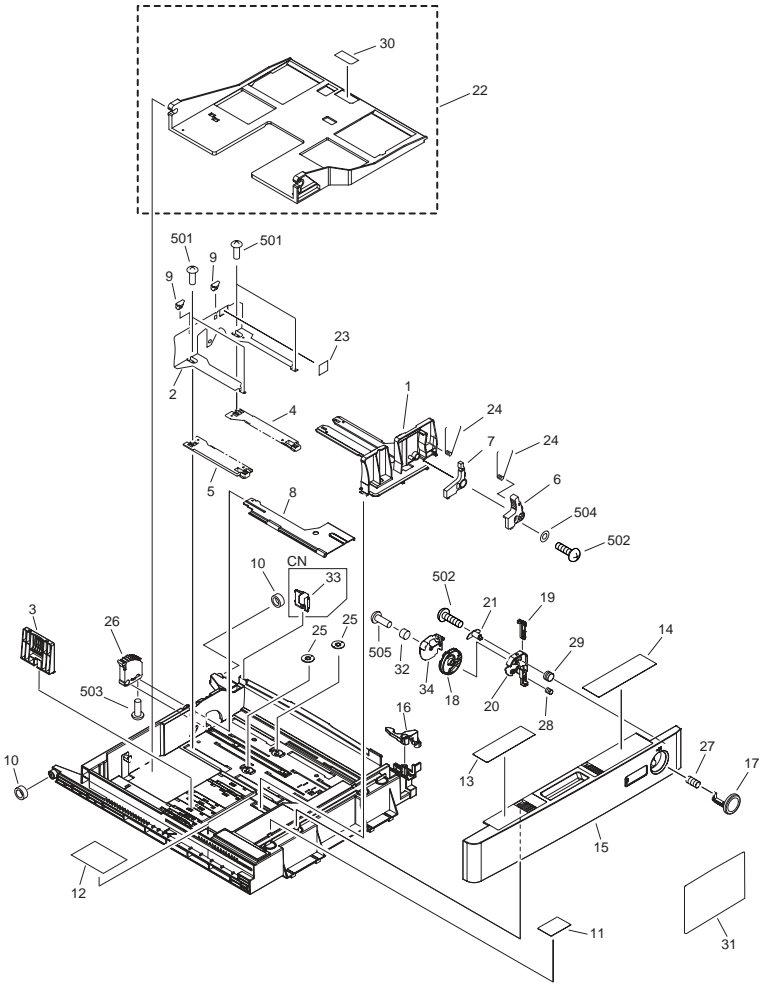


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.300	FM3-4142-000		1	CASSETTE	MIDDLECN	
Fig.300	FM2-0141-010		1	CASSETTE	MIDDLEEXCEPT CN/KR/ TW	
Fig.300	FM2-2980-010		1	CASSETTE	MIDDLEKR/TW	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FC6-2848-000		1	LABEL, PAPER SET CAUTION	CN/KR/TW	
12	FC5-0585-000		1	LABEL, PAPER SET CAUTION	EXCEPT CN/KR/TW	
13	FC5-0591-000		1	LABEL, SIZE CHANGE		
14	FC6-2849-000		1	LABEL, DIAL SET	CN/KR/TW	
14	FC5-0598-000		1	LABEL, DIAL SET	EXCEPT CN/KR/TW	
15	FC5-0622-000		1	PANEL, CASSETTE FRONT		
16	FC5-0635-000		1	ARM, LOCK		
17	FC5-0636-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-030		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-020		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, PAPER HEIGHT		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
27	FU5-2032-000		1	SPRING, COMPRESSION	CN	
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-3499-000		1	SHEET, SEPARATION		
31	FC5-7216-020		1	LABEL, CASSETTE SIZE, DIAL		
32	XZ1-1400-305		1	SPACER, S		
33	FL2-8284-000		1	GUIDE, CASSETTE		
34	FC8-1206-000		1	PROTECTOR,DIAL		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		1	SCREW,P,M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER,COP		
505	XB1-3301-207		1	SCREW,NL,M3X12		

FIGURE 301 CASSETTE 2

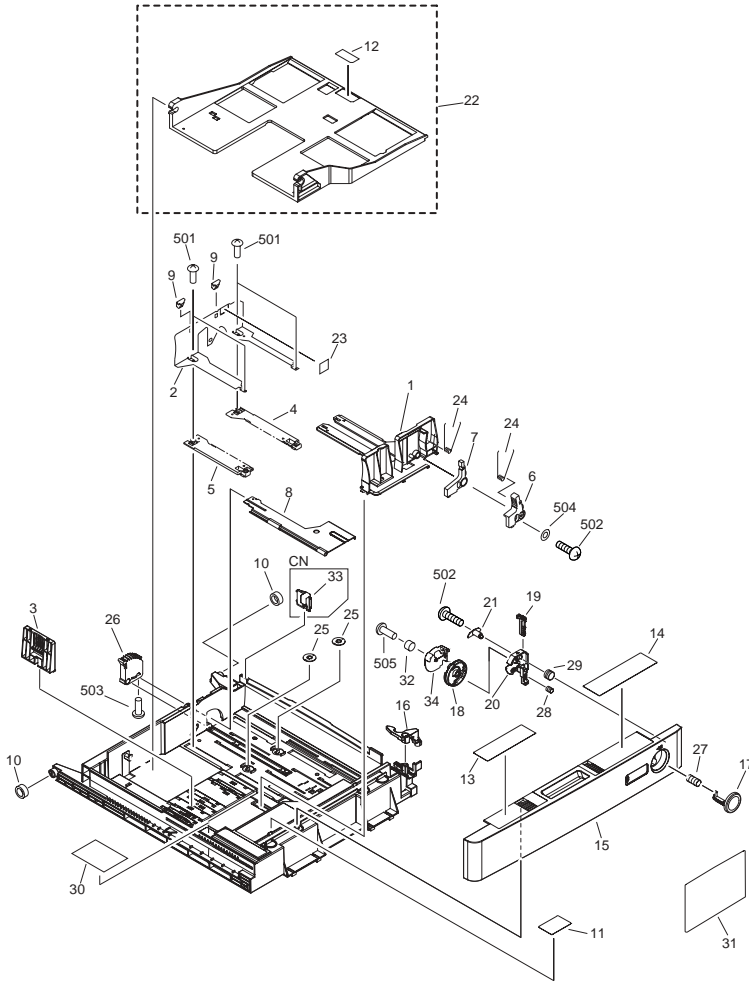


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.301	FM3-4143-000		1	CASSETTE	LARGE CN	
Fig.301	FM2-0142-010		1	CASSETTE	LARGE EXCEPT CN/KR/ TW	
Fig.301	FM2-2981-010		1	CASSETTE	LARGE KR/TW	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FB6-3499-000		1	SHEET, SEPARATION		
13	FC5-0584-000		1	LABEL, SIZE CHANGE		
14	FC6-2849-000		1	LABEL, DIAL SET	CN/KR/TW	
14	FC5-0598-000		1	LABEL, DIAL SET	EXCEPT CN/KR/TW	
15	FC5-0624-000		1	PANEL, CASSETTE FRONT		
16	FC5-0605-000		1	ARM, LOCK		
17	FC5-0637-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-030		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-020		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, PAPER HEIGHT		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		
27	FU5-2033-000		1	SPRING, COMPRESSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-6215-000		1	LABEL, PAPER SIZE SELECT	CN/KR/TW	
30	FB6-3524-000		1	LABEL, PAPER SIZE SELECT	EXCEPT CN/KR/TW	
31	FC5-7216-020		1	LABEL, CASSETTE SIZE, DIAL		
32	XZ1-1400-305		1	SPACER, S		
33	FL2-8284-000		1	GUIDE, CASSETTE	CN	
34	FC8-1206-000		1	PROTECTOR,DIAL		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		1	SCREW,P,M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER,COP		
505	XB1-3301-207		1	SCREW,NL,M3X12		

FIGURE 310 PAPER PICK-UP ASSEMBLY 1

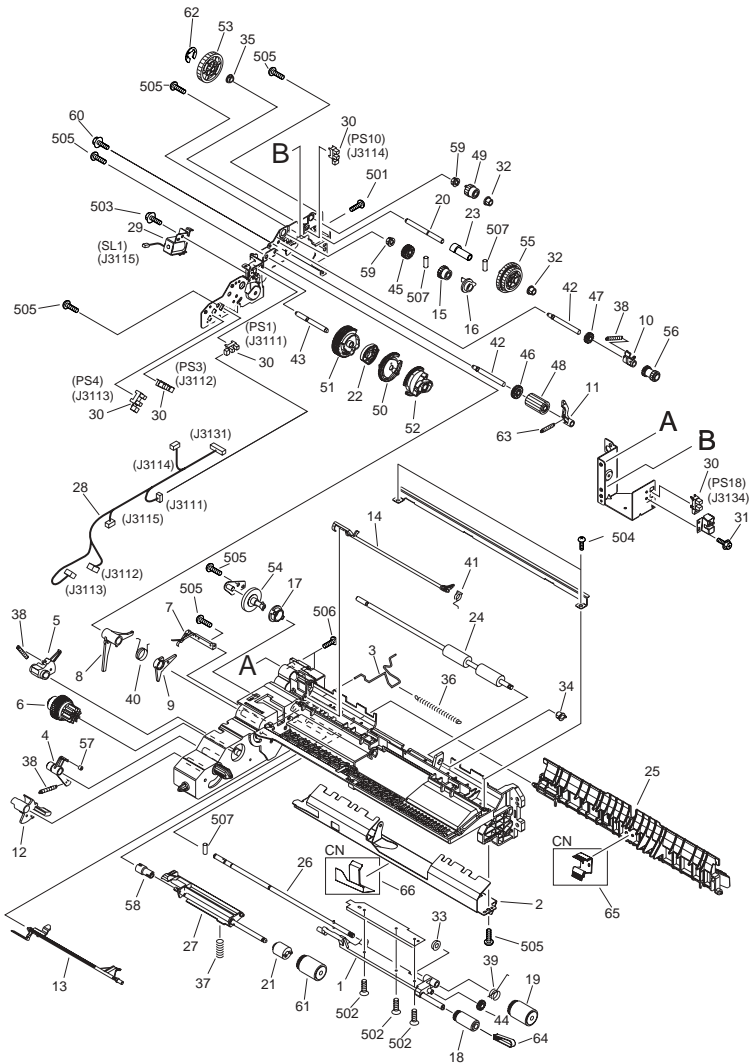


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.310	FM3-0009-000		1	PAPER PICK-UP ASSEMBLY	MIDDLEEXCEPT CN	
Fig.310	FM3-2982-000		1	PAPER PICK-UP ASSEMBLY	MIDDLECN	
1	FB6-3380-020		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-010		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FC8-1178-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-020		1	SPRING, LEAF		
8	FM3-4146-000		1	PICK-UP ARM UNIT		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FB6-3398-000		1	FLAG, PAPER DETECT SENSOR		
14	FL2-6580-000		1	PLATE, SENSOR FLAG		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP	EXCEPT CN	
18	FC7-9381-000		1	ROLLER, PAPER PICK-UP	CN	
19	FC6-7083-000		1	ROLLER, FEED/SEPARATION	EXCEPT CN	
19	FC7-9502-000		1	ROLLER, FEED/SEPARATION	CN	
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-7078-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		1	ROLLER, VERTICAL PATH	EXCEPT CN	
24	FM3-4150-000		1	ROLLER, VERTICAL PATH	CN	
25	FC5-0595-010		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FM4-2525-000		1	HOLDER, SEPARATION ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
28	FG3-2302-020		1	CABLE, PAPER PICK-UP		
29	FK2-0408-000		1	SOLENOID	SL1	
30	FH7-7312-000		5	IC, EE-SX4235A-P2,	PS1,3,4,10,18	
31	XA9-1386-000		1	SCREW,RS,M3X8		
32	FU5-1033-000		2	BUSHING		
33	FS5-1943-000		1	BUSHING		
34	FC6-9867-000		1	RING, RETAINING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FU6-2684-000		1	SPRING, COMPRESSION		
37	FU6-2684-000		1	SPRING, COMPRESSION	CN	
38	FU6-2784-000		4	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FF6-2397-000		1	GEAR, 46T		
51	FU7-0444-000		1	GEAR, 51T		
52	FU7-0445-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU6-0710-000		1	GEAR, 16T/16T		
57	FC8-1202-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
60	XA9-0656-000		1	SCREW,RS,M3X10		
61	FC6-6661-000		1	ROLLER, SEPARATION		
62	XD9-0136-000		1	RING, E		
63	FU6-2784-000		1	SPRING, TENSION		
64	FC7-5845-000		1	STOPPER, ROLLER		
65	FL2-8281-000		1	ELIMINATOR, STATIC CHARGE	CN	
66	FL2-8280-000		1	GUIDE, ROLLER	CN	
501	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-605		2	SCREW,RS,M3X6		
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		
507	XD3-2200-122		3	PIN, DOWEL		
	FU5-1763-000		1	BUSHING		
	FC8-1205-000		1	PAD, HOLDER		

FIGURE 311 PAPER PICK-UP ASSEMBLY 2

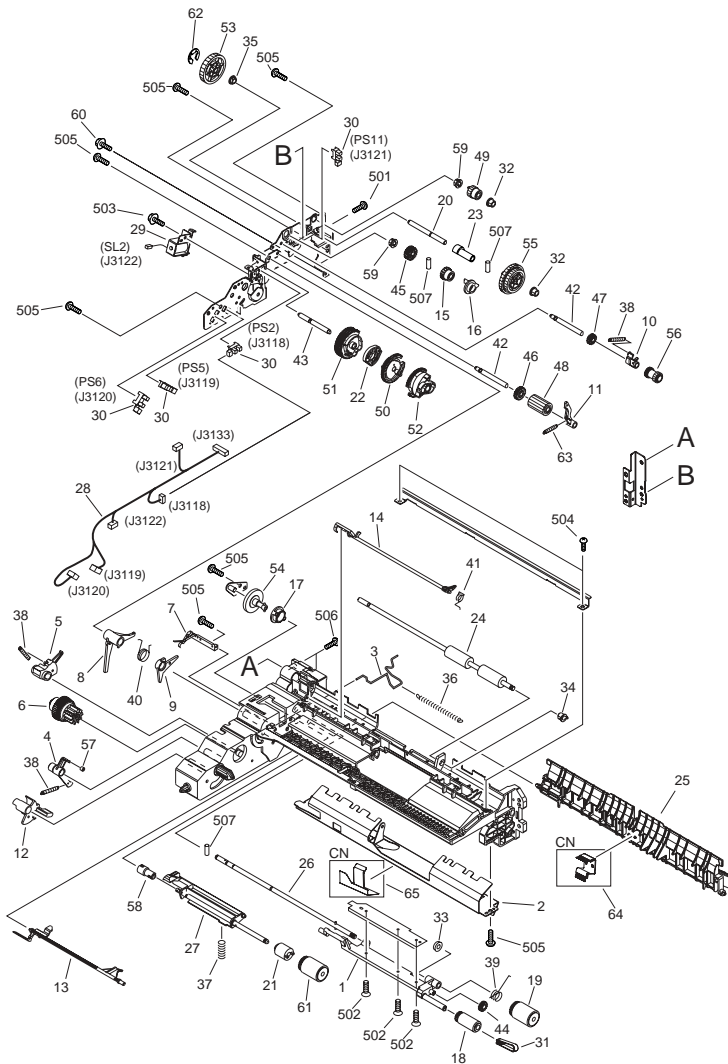
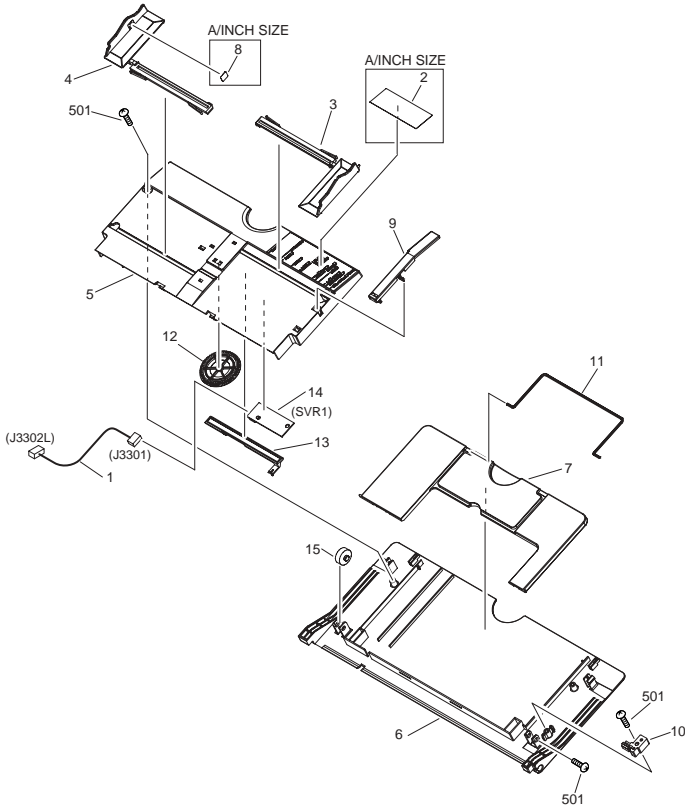


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.311	FM3-2983-000		1	PAPER PICK-UP ASSEMBLY	LARGE CN	
Fig.311	FM2-1578-130		1	PAPER PICK-UP ASSEMBLY	LARGE EXCEPT CN	
1	FB6-3380-020		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-010		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FC8-1178-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-020		1	SPRING, LEAF		
8	FM3-4146-000		1	PICK-UP ARM UNIT		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FB6-3398-000		1	FLAG, PAPER DETECT SENSOR		
14	FL2-6580-000		1	PLATE, SENSOR FLAG		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FC7-9381-000		1	ROLLER, PAPER PICK-UP	CN	
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP	EXCEPT CN	
19	FC7-9502-000		1	ROLLER, FEED/SEPARATION	CN	
19	FC6-7083-000		1	ROLLER, FEED/SEPARATION	EXCEPT CN	
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-7078-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FM3-4150-000		1	ROLLER, VERTICAL PATH	CN	
24	FB6-4852-000		1	ROLLER, VERTICAL PATH	EXCEPT CN	
25	FB6-3387-000		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FM4-2525-000		1	HOLDER, SEPARATION ROLLER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
28	FG3-2302-020		1	CABLE, PAPER PICK-UP		
29	FK2-0408-000		1	SOLENOID	SL2	
30	FH7-7312-000		4	IC, EE-SX4235A-P2,	PS2,5,6,11	
31	FC7-5845-000		1	STOPPER, ROLLER		
32	FU5-1033-000		2	BUSHING		
33	FS5-1943-000		1	BUSHING		
34	FC6-9867-000		1	RING, RETAINING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FU6-2684-000		1	SPRING, COMPRESSION	CN	
37	FU6-2684-000		1	SPRING, COMPRESSION		
38	FU6-2784-000		4	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FF6-2397-000		1	GEAR, 46T		
51	FU7-0444-000		1	GEAR, 51T		
52	FU7-0445-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU6-0710-000		1	GEAR, 16T/16T		
57	FC8-1202-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
60	XA9-0656-000		1	SCREW,RS,M3X10		
61	FC6-6661-000		1	ROLLER, SEPARATION		
62	XD9-0136-000		1	RING, E		
63	FU6-2784-000		4	SPRING, TENSION		
64	FL2-8281-000		1	ELIMINATOR, STATIC CHARGE	CN	
65	FL2-8280-000		1	GUIDE, ROLLER	CN	
501	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-605		2	SCREW,RS,M3X6		
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		
507	XD3-2200-122		3	PIN, DOWEL		
	FU5-1763-000		1	BUSHING		
	FC8-1205-000		1	PAD, HOLDER		

FIGURE 315 MULTI FEED TRAY ASSEMBLY



NOTE 1 : This assembly is included in the assembly shown in Figure 140.

NOTE 2 : This assembly does not include the part shown with key No. 2,8 and 9.

注 1 : このユニットはFigure 140のユニットに含まれます。

注 2 : このユニットにKey No.2,8,9の部品は含まれません。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.315	FM2-5540-000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1	
1	FG3-3187-000		1	CABLE, PAPER WIDTH SENSOR		
2	FC5-7217-000		1	LABEL,PAPER SIZE	SEE NOTE 2A/INCH SIZE	
3	FC6-9606-000		1	PLATE, PAPER SIDE END, FRONT		
4	FC6-9607-000		1	PLATE, PAPER SIDE END, REAR		
5	FC5-0479-030		1	TRAY, MULTI FEED, UPPER		
6	FC5-0480-000		1	TRAY, MULTI FEED, LOWER		
7	FC5-0481-000		1	TRAY, MULTI FEED AUXILIARY		
8	FC5-0544-000		1	LABEL, MAXIMUM LOAD	SEE NOTE 2A/INCH SIZE	
9	FC7-1740-000		1	COVER	SEE NOTE 2	
11	FC5-0546-000		1	TRAY, WIRE AUXILIARY		
12	FU5-0062-000		1	GEAR, 18T/62T		
13	FU5-0063-000		1	RACK, MULTI FEED SIZE DETECT		
14	FM2-2768-000		1	MULTI FEED SIZE PCB ASSEMBLY	SVR1	
501	XB4-5401-007		3	SCREW, M4X10		

FIGURE 350 PAPER DELIVERY ASSEMBLY

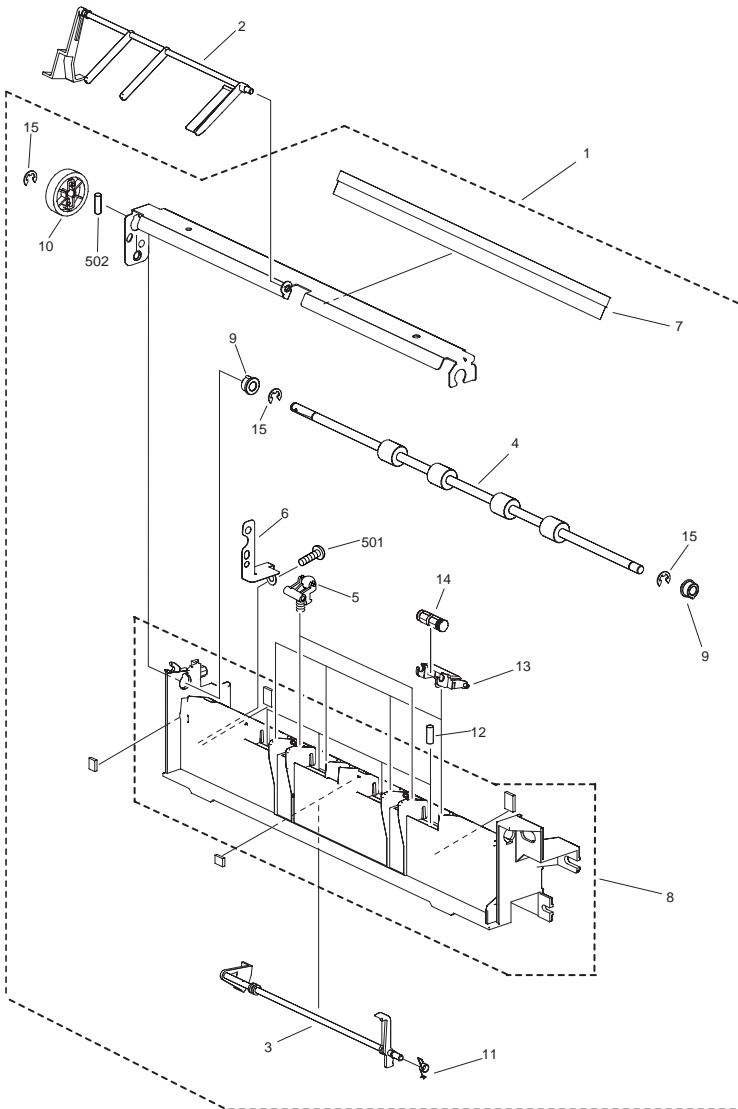


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.350	NPN		RF	PAPER DELIVERY ASSEMBLY		
1	FM2-3265-000		1	PAPER DELIVERY ASSEMBLY		
2	FC5-0798-000		1	FLAG, FULL DETECT		
3	FC5-0799-010		1	FLAG, 1ST DELIVERY SENSOR		
4	FC5-0800-000		1	ROLLER, PAPER DELIVERY		
5	FF6-0345-000		2	DELIVERY COLLAR UNIT		
6	FC5-0806-000		1	PLATE, GROUNDING		
7	FC6-4009-000		1	ELIMINATOR,STATIC CHARGE		
8	FL2-0379-000		1	GUIDE, PAPER DELIVERY		
9	FS5-1943-000		2	BUSHING		
10	FU5-0128-000		1	GEAR, 35T		
11	FU5-2068-030		1	SPRING, TORSION		
12	FU5-2074-000		4	SPRING, COMPRESSION		
13	FC6-2915-000		4	HOLDER,ROLLER		
14	FM2-0177-000		4	O RING ROLLER UNIT		
15	XD9-0136-000		3	RING, E		
501	XB4-5400-807		1	SCREW,P,M4X8		
502	XD3-2200-162		1	PIN, PARALLEL		

FIGURE 351 2ND 3RD DELIVERY ASSEMBLY

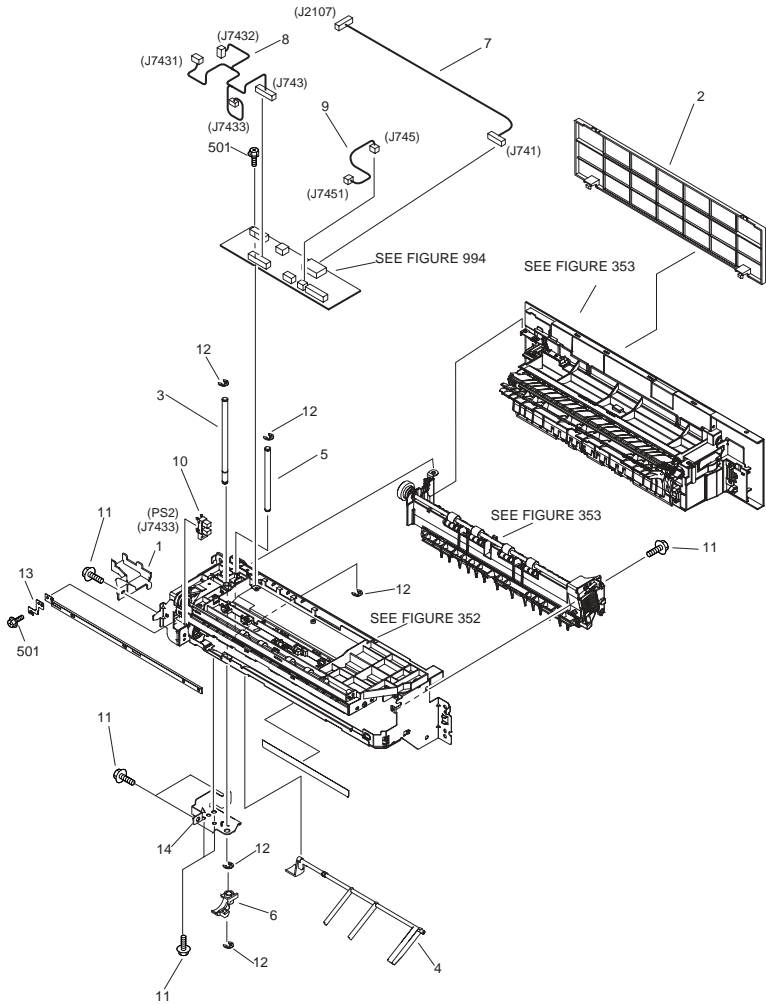


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.351	NPN		RF	2ND 3RD DELIVERY ASSEMBLY	SUG,SUJ,SUK,SUR,SVC SVE,SVF,SVG,SVH,SVJS VK,MGX,SVL,SVM,SVPS VQ,SVR,SVS,SVT,SVUM GY,SVV,SUH,SUS,SVD,S VN	
1	FC5-0859-000		1	COVER, CONNECTOR		
2	FC5-0888-020		1	PANEL, 2ND DELIVERY BLANKING		
3	FC5-0978-020		1	SHAFT, 2ND DELIVERY HINGE		
4	FC5-0992-000		1	FLAG, PAPER FULL SENSOR		
5	FC5-1019-020		1	SHAFT, 3RD DELIVERY HINGE		
6	FC5-6011-000		1	COVER, GEAR		
7	FG3-3294-000		1	CABLE, INTERFACE		
8	FG3-3297-000		1	CABLE, MOTOR		
9	FG3-3301-000		1	CABLE, SENSOR		
10	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS2	
11	XA9-1386-000		5	SCREW,RS,M3X8		
12	XD9-0136-000		5	RING, E		
13	FC7-2178-000		1	PLATE, GROUNDING		
14	FC5-1051-000		1	PLATE, 2ND DELIVERY ROTATION		
501	XB4-5300-805		4	SCREW,P,M3X8		

FIGURE 352 2ND UPPER DELIVERY ASSEMBLY

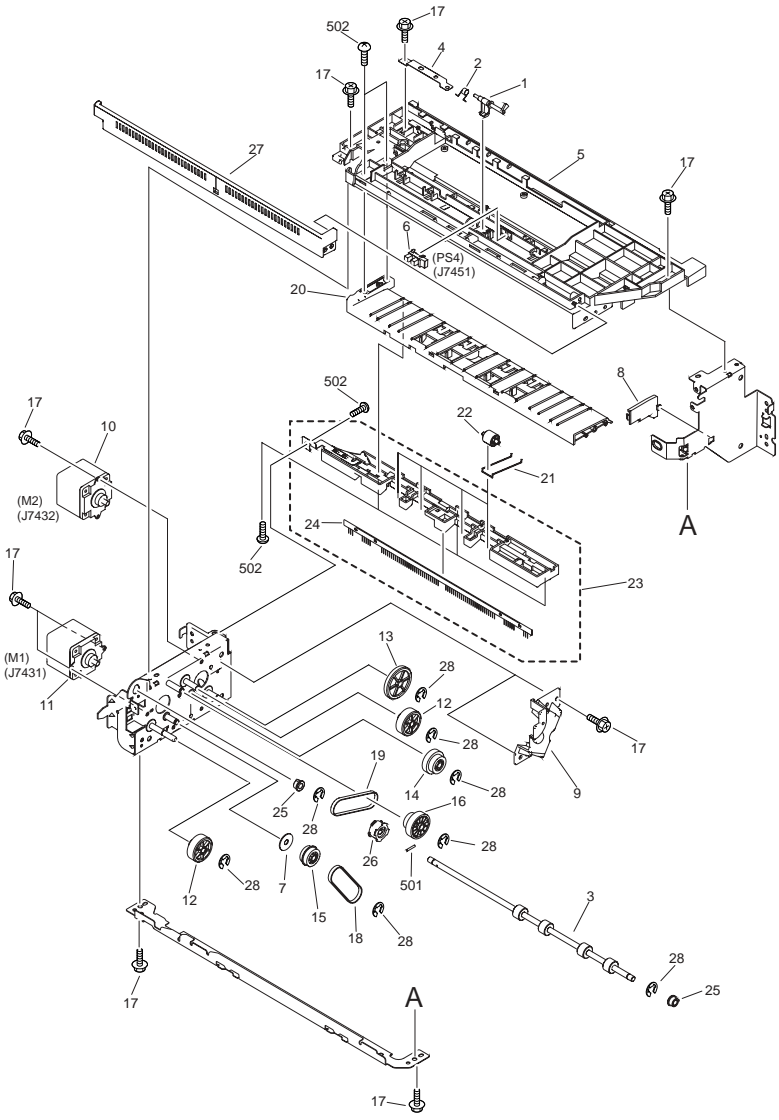


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.352	FM2-1328-050		1	2ND UPPER DELIVERY ASSEMBLY	SUG,SUJ,SUK,SUR,SVC SVE,SVF,SVG,SVH,SVJS VK,MGX,SVL,SVM,SVPS VQ,SVR,SVS,SVT,SVUM GY,SVV,SUH,SUS,SVD,S VN	
1	FC5-0987-000		1	FLAG, REVERSE SENSOR		
2	FC5-0988-000		1	SPRING, TORSION		
3	FC5-0989-020		1	ROLLER, REVERSE		
4	FC5-1025-000		1	PLATE, GROUNDING		
5	FC5-1038-000		1	GUIDE, 2ND DELIVERY, UPPER		
6	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS4	
7	FB5-4754-000		1	SPACER		
8	FC5-0870-000		1	GUIDE, SLIDE		
9	FC5-6010-000		1	COVER, GEAR, 1		
10	FH5-1021-010		1	MOTOR, STEPPING, AC	M2	
11	FH5-1108-010		1	MOTOR, STEPPING, AC	M1	
12	FU5-0054-000		2	GEAR, 35T		
13	FU5-0077-000		1	GEAR, 46T		
14	FU5-0078-000		1	GEAR, 30T/24T		
15	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
16	FU5-3022-000		1	PULLEY, 30T/GEAR, 35T		
17	XA9-1386-000		12	SCREW,RS,M3X8		
18	XF2-4104-240		1	BELT, TIMING, COGGED		
19	XF2-4108-240		1	BELT, TIMING, COGGED		
20	FC5-0985-020		1	GUIDE, REVERSE LOWER		
21	FC5-0991-000		4	SPRING		
22	FC5-1013-000		4	ROLLER		
23	FL2-1200-000		1	GUIDE, REVERSE LOWER AUXILIARY		
24	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
25	FS5-1943-000		2	BUSHING		
26	FU5-3021-000		1	PULLEY, 30T		
27	FC5-6004-000		1	COVER, PROTECTIVE		
28	XD9-0136-000		8	RING, E		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XD3-2200-122		1	PIN, DOWEL		
502	XB4-5401-205		6	SCREW,P,M4X12		

FIGURE 353 2ND DELIVERY FRAME ASSEMBLY

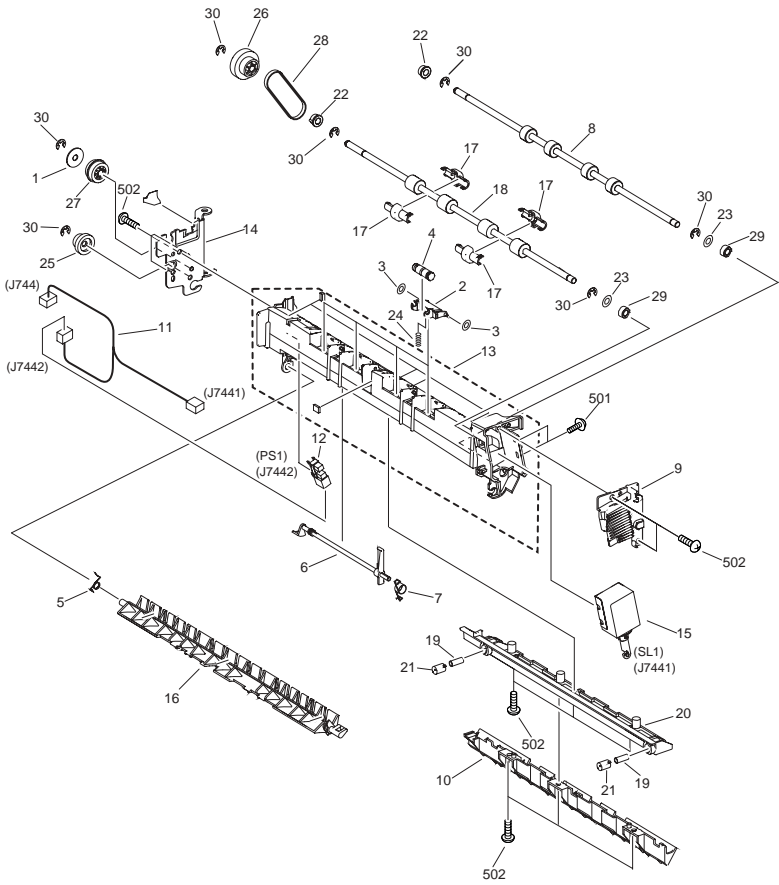


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.353	FM2-1331-080		1	2ND DELIVERY FRAME ASSEMBLY	SUG,SUJ,SUK,SUR,SVC SVE,SVF,SVG,SVH,SVJS VK,MGX,SVL,SVM,SVPS VQ,SVR,SVS,SVT,SVUM GY,SVV,SUH,SUS,SVD,S VN	
1	FB5-4754-000		1	SPACER		
2	FC6-2915-000		4	HOLDER,ROLLER		
3	FC6-5061-000		8	RING		
4	FC6-4012-000		4	ROLLER, PAPER DELIVERY		
5	FC5-0974-000		1	SPRING, TORSION		
6	FC5-0996-000		1	FLAG, 2ND DELIVERY SENSOR		
7	FC5-0997-000		1	SPRING, TORSION		
8	FC5-1017-000		1	ROLLER, 2ND VERTICAL PATH		
9	FC5-1053-000		1	COVER, SOLENOID, 1		
10	FC5-5474-000		1	GUIDE, 2ND DELIVERY ENTRANCE		
11	FG3-3299-020		1	CABLE,2ND PAPER DELIVERY		
12	FH7-7557-020		1	IC,LG-248L1, PHOTO-INTERRUPTER	PS1	
13	FL2-1201-040		1	GUIDE, 2ND PAPER DELIVERY		
14	FL2-1202-000		1	HINGE, 2ND DELIVERY		
15	FL2-1203-010		1	SOLENOID	SL1	
16	FC5-0999-030		1	FLAPPER, 1ST PAPER DELIVERY		
17	FC5-0805-000		4	ROLLER, REFORM		
18	FC5-0998-000		1	ROLLER, 2ND PAPER DELIVERY		
19	FC5-0871-000		2	SPRING, COMPRESSION		
20	FC5-0873-000		1	COVER, 2ND DELIVERY FRAME		
21	FC5-6014-000		2	CAP, SPRING		
22	FS5-1943-000		2	BUSHING		
23	FS5-6488-000		2	WASHER		
24	FS7-2859-000		4	SPRING, COMPRESSION		
25	FU5-0076-000		1	GEAR, 24T		
26	FU5-3019-000		1	PULLEY, 30T/GEAR, 35T		
27	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
28	XF2-4107-940		1	BELT, TIMING, COGGED		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
29	XG9-0520-000		2	BEARING, BALL, MF106ZZS		
30	XD9-0136-000		7	RING, E		
501	XB1-2300-405		2	SCREW, MACH. BH, M3X4		
502	XB4-5401-205		11	SCREW,P,M4X12		

FIGURE 354 3RD DELIVERY FRAME ASSEMBLY

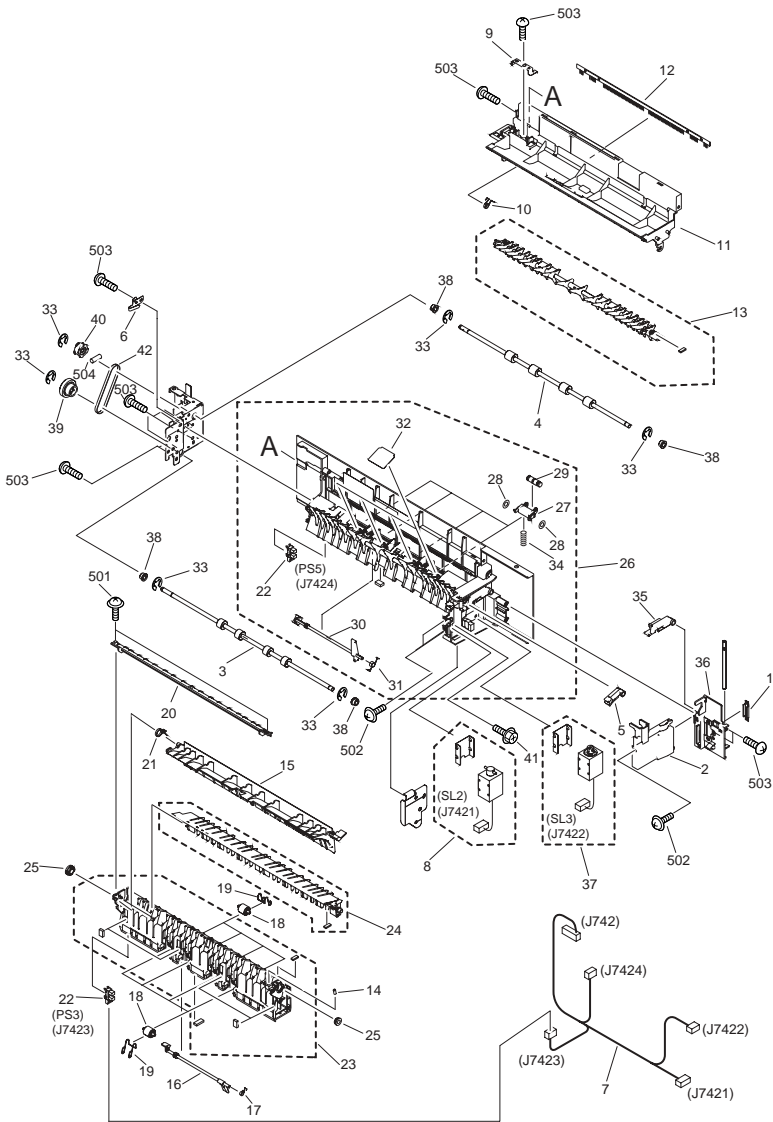


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.354	FM2-1335-160		1	3RD DELIVERY FRAME ASSEMBLY	SUG,SUJ,SUK,SUR,SVC SVE,SVF,SVG,SVH,SVJS VK,MGX,SVL,SVM,SVPS VQ,SVR,SVS,SVT,SVUM GY,SVV,SUH,SUS,SVD,S VN	
1	FB5-9325-000		1	MAGNET, 3RD		
2	FC5-0872-000		1	COVER, DELIVERY SOLENOID, 2		
3	FC5-1012-000		1	ROLLER, DUPLEXING ENTRANCE		
4	FC5-1020-020		1	ROLLER, 3RD DELIVERY		
5	FC5-1023-000		1	ARM, SOLENOID, 2		
6	FC5-6006-000		1	PLATE, GROUNDING		
7	FG3-3295-000		1	CABLE, 3RD DELIVERY		
8	FL2-1206-010		1	SOLENOID	SL2	
9	FC5-0862-000		1	PLATE, GROUNDING		
10	FC5-0977-000		1	SPRING, TORSION		
11	FC5-1009-000		1	GUIDE, 3RD DELIVERY, UPPER		
12	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
13	FL2-1208-030		1	FLAPPER,3RD PAPER DELIVERY		
14	FC5-0976-000		1	SPRING, TENSION		
15	FC5-1003-050		1	FLAPPER, 2ND PAPER DELIVERY		
16	FC5-1005-000		1	FLAG, DUPLEX ENTRANCE SENSOR		
17	FC5-1006-000		1	SPRING, TORSION		
18	FC5-1013-000		8	ROLLER		
19	FC5-1014-000		8	SPRING		
20	FC5-6008-020		1	GUIDE, DUPLEXING ENTRANCE, 2		
21	FC5-6019-000		1	SPRING, TORSION		
22	FH7-7557-020		2	IC,LG-248L1, PHOTO-INTERRUPTER		
23	FL2-1207-020		1	GUIDE, DUPLEXING ENTRANCE		
24	FL2-1209-030		1	FLAPPER, REVERSE		
25	FC7-4740-000		2	BUSHING		
26	FM2-1340-030		1	3RD DELIVERY FRAME ASSEMBLY		
27	FC6-2915-000		4	HOLDER,ROLLER		
28	FC6-5061-000		8	RING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
29	FC6-4012-000		4	ROLLER, PAPER DELIVERY	SL3	
30	FC5-1010-000		1	FLAG, 3RD DELIVERY SENSOR		
31	FC5-1011-000		1	SPRING, TORSION		
32	FC5-6012-010		4	SHEET,HOLDER		
33	XD9-0136-000		6	RING, E		
34	FS7-2859-000		4	SPRING, COMPRESSION		
35	FC5-1024-000		1	ARM, SOLENOID, 3		
36	FC5-1054-000		1	COVER, DELIVERY SOLENOID, 1		
37	FL2-1205-010		1	SOLENOID		
38	FS5-1943-000		4	BUSHING		
39	FU5-3018-000		1	PULLEY, 30T/GEAR, 35T		
40	FU5-3021-000		1	PULLEY, 30T		
41	XA9-1386-000		1	SCREW,RS,M3X8		
42	XF2-4109-240		1	BELT, TIMING, COGGED		
501	XB4-5300-805		2	SCREW,P,M3X8		
502	XB1-2300-405		3	SCREW, MACH. BH, M3X4		
503	XB4-5401-205		10	SCREW,P,M4X12		
504	XD3-2200-122		1	PIN, DOWEL		

FIGURE 460 LASER SCANNER ASSEMBLY

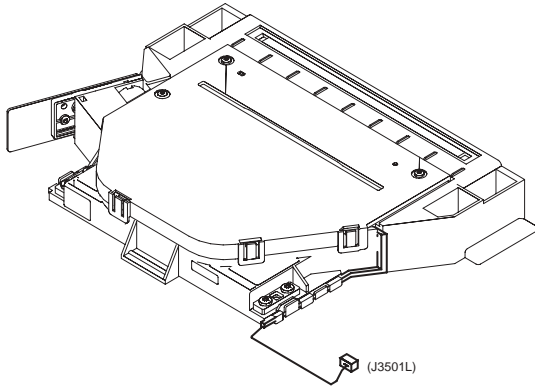


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.460	FM2-0276-000		1	LASER SCANNER ASSEMBLY	iR3025/3025N	
Fig.460	FM2-0334-000		1	LASER SCANNER ASSEMBLY	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	

FIGURE 500 DRUM CARTRIDGE ASSEMBLY

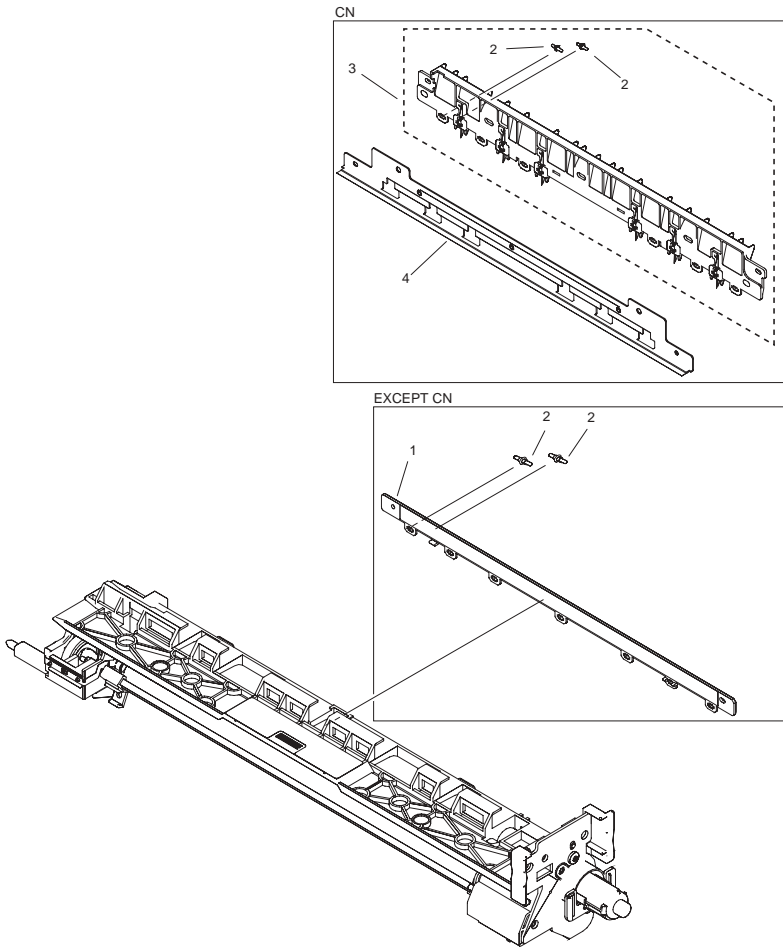
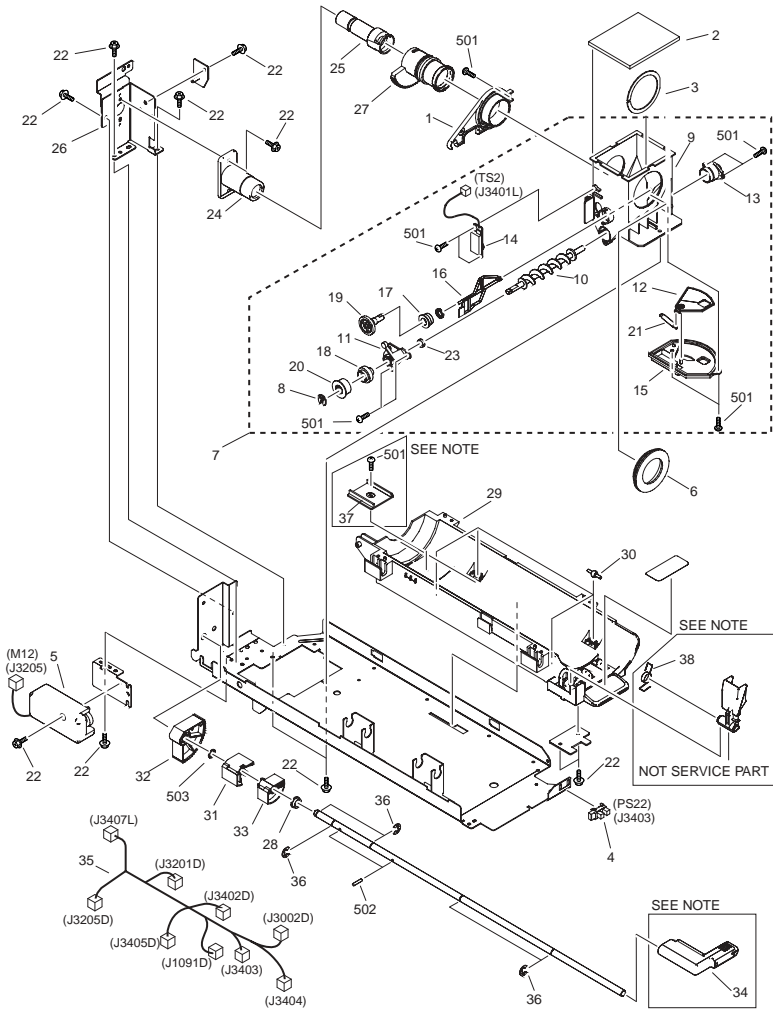


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.500	NPN		RF	DRUM CARTRIDGE ASSEMBLY		
1	FL2-0322-000		1	MOUNT,ROWEL	EXCEPT CN	
2	FC7-2665-000		14	ROWEL	CHINA ONLY	
3	FM3-4352-010		1	SEPARATION CLAW UNIT	CHINA ONLY	
4	FL2-6600-000		1	MOUNT, SHEET B	CHINA ONLY	
	XA9-0679-000		3	SCREW, MACH., FLAT HEAD, M3X4	CHINA ONLY	

FIGURE 621 HOPPER ASSEMBLY



NOTE : This assembly does not include the part shown with key No. 34,37 and 38.
 注 : このユニットにKey No.34,37,38の部品は含まれません。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.621	FM2-0286-000		1	HOPPER ASSEMBLY	SEE NOTE	
1	FC5-1208-000		1	HOLDER, GUIDE		
2	FC5-1209-000		1	COVER, HOPPER		
3	FC5-1221-000		1	RING, SEAL		
4	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)	PS22	
5	FK2-0379-000		1	MOTOR, DC	M12	
6	FL2-0309-000		1	BASE, SEAL		
7	FM2-0290-000		1	SUB HOPPER UNIT		
8	FA3-8727-000		1	RETAINING RING		
9	FC5-1214-000		1	HOPPER, SUB		
10	FC5-1210-000		1	SCREW		
11	FC5-1211-000		1	FLANGE, SCREW		
12	FC5-1265-000		1	SHUTTER		
13	FC5-1274-000		1	CAP, SCREW		
14	FK2-0358-000		1	SENSOR, TONER	TS2	
15	FL2-0307-000		1	MOUNT, SHUTTER		
16	FL2-0313-000		1	ROD, STIRRING		
17	FU5-1034-000		1	BUSHING		
18	FU5-0108-000		1	GEAR, 18T		
19	FU5-0109-000		1	GEAR, 22T		
20	FU5-0115-000		1	GEAR, 17T		
21	FU5-2089-000		1	SPRING		
22	XA9-1386-000		10	SCREW,RS,M3X8		
23	XG9-0111-000		1	SEAL, OIL		
24	FC5-1205-000		1	BUSHING		
25	FC5-1206-000		1	SHAFT, COUPLING		
26	FL2-0295-000		1	MOUNT, BUSHING		
27	FL2-0308-000		1	HOLDER, RELEASE		
28	FA9-2112-000		2	BUSHING, PL		
29	FC5-1201-000		1	BASE, BOTTLE		
30	FC5-1269-000		4	ROLLER		
31	FC5-1215-000		1	CAM, BOTTLE SLIDE		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
32	FC5-1217-000		1	GEAR		
33	FC5-1268-000		1	CAM, BOTTLE SLIDE		
34	FC5-1218-000		1	LEVER, SET		
35	FM2-2839-020		1	HARNES HOPPER		
36	XD9-0137-000		5	RING, E		
37	FC6-2899-000		1	BASE, BOTTLE	iR3025/3025N/3030/ 3030N/3030A	
38	FU6-2012-000		1	SPRING		
501	XB4-5300-607		10	SCREW,P,M3X6		
502	XD3-2300-142		2	PIN, DOWEL		
503	XD1-1108-218		1	SHIM		

FIGURE 640 DEVELOPING ASSEMBLY

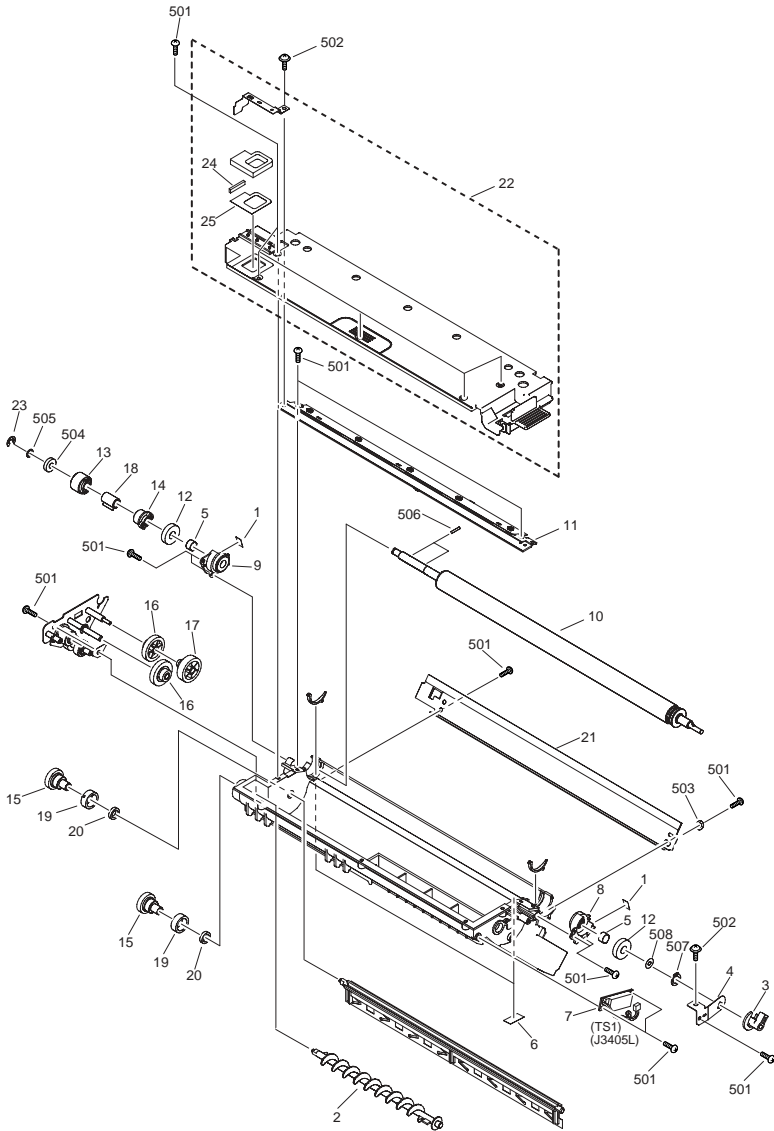


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.640	FM2-0287-020		1	DEVELOPING ASSEMBLY		
1	FC6-5050-000		2	SHEET		
2	FC5-1239-000		1	SCREW		
3	FC5-1246-000		1	GUIDE, SLEEVE, FRONT		
4	FC5-1249-000		1	PLATE, ANGLE ADJUSTMENT		
5	XG9-0491-000		2	BEARING, BALL, NSK P0 16MM		
6	FC6-2937-000		2	TAPE,PLATE END SEAL		
7	FK2-0358-000		1	SENSOR, TONER	TS1 J3405L	
8	FC5-1254-000		1	HOLDER, SLEEVE, FRONT		
9	FC5-1247-000		1	HOLDER, SLEEVE, REAR		
10	FL2-0376-000		1	DEVELOPING CYLINDER UNIT		
11	FM2-0289-000		1	BLADE UNIT		
12	FS5-6448-000		2	ROLLER, 1		
13	FU5-0110-000		1	GEAR, 20T		
14	FU5-0111-000		1	GEAR, 16T		
15	FU5-0112-000		2	GEAR, 24T		
16	FU5-0113-000		2	GEAR, 31T/13T		
17	FU5-0114-000		1	GEAR, 31T/13T		
18	FU5-1026-000		1	BUSHING		
19	FU5-1031-000		2	BUSHING		
20	X71-9310-000		2	SEAL, OIL		
21	FL2-0304-030		1	GUIDE , UPPER TRANSFER		
22	FL2-0320-010		1	COVER, TOP		
23	XD9-0136-000		1	RING, E		
501	XB4-5300-607		17	SCREW,P,M3X6		
502	XB6-7300-607		2	SCREW, CROOSS-RECESS, FCH		
503	XD1-1104-634		1	WASHER,COP		
504	XG9-0521-000		1	BEARING, BALL, MR126ZZ		
505	XD1-1106-215		1	WASHER,COP		
506	XD3-2200-142		2	PIN, PARALLEL		
507	XD2-2100-802		1	GRIP RING (D=8)		
508	XD1-1108-215		1	WASHER, COP		

FIGURE 810 FIXING ASSEMBLY

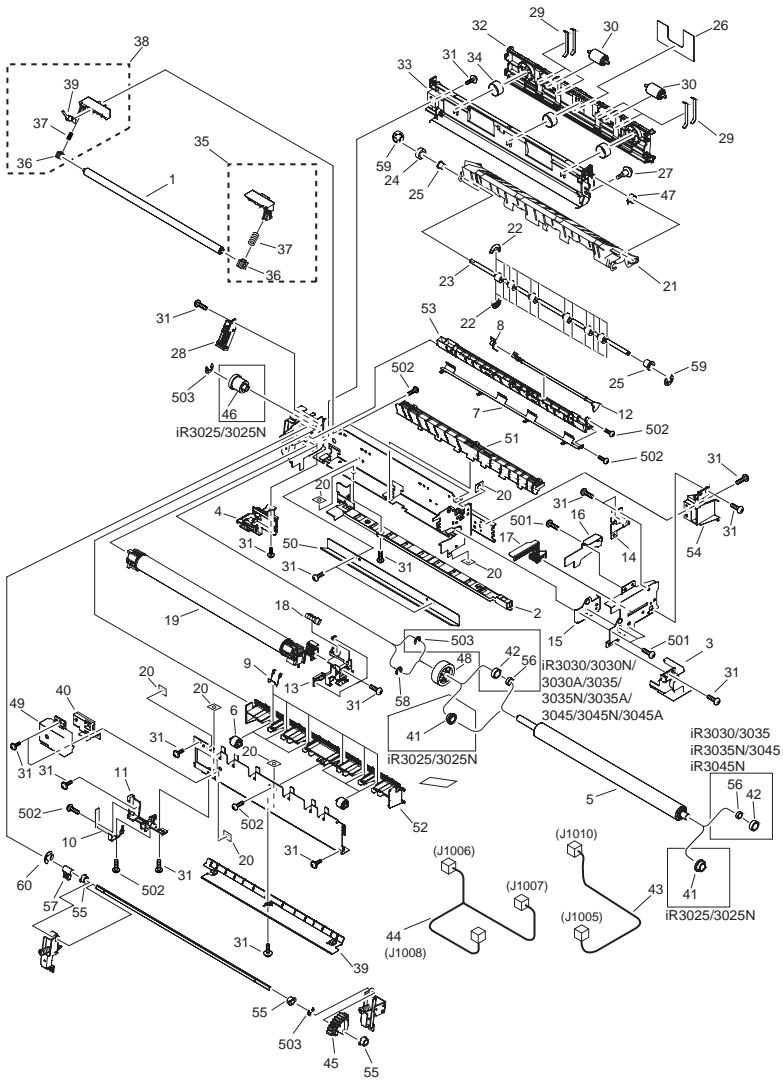


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.810	FM3-1278-000		1	FIXING ASSEMBLY	iR3025 120V	
Fig.810	FM3-1279-000		1	FIXING ASSEMBLY	iR3025/3025N 230V	
Fig.810	FM3-5693-000		1	FIXING ASSEMBLY	iR3025/3025N CHINA ONLY	
Fig.810	FM3-1294-010		1	FIXING ASSEMBLY	iR3030/3030A/3035/ 3035N/3035A/3045/ 3045N/3045A 230V	
Fig.810	FM3-5713-000		1	FIXING ASSEMBLY	iR3030/3030A/3035/ 3035N/3035A/3045/ 3045N/3045A CHINA ONLY	
Fig.810	FM3-1293-010		1	FIXING ASSEMBLY	iR3030/3035/3045 120V	
1	FB5-4931-000		1	ROLLER, FIXING HEATSINK		
2	FC5-1131-000		1	GUIDE, FIXING CABLE, LOWER		
3	FC6-2920-010		1	COVER, AC CONNECTOR		
4	FC5-1351-000		1	GUARD, FILM SENSOR		
5	FC7-0242-000		1	ROLLER, PRESSURE	iR3025/3025N	
5	FC5-7245-000		1	ROLLER, PRESSURE	iR3030/3030N/3030A/ 3035/3035N/3035A/3045/ 3045N/3045A	
6	FC5-1358-000		6	COLLAR, FIXING DELIVERY		
7	FC5-1360-000		1	ELIMINATOR, STATIC CHARGE		
8	FC5-1367-000		1	SPRING,SENSOR LEVER		
9	FC5-1368-000		6	SPRING		
10	FC5-1383-000		1	BRUSH, FILM BIAS		
11	FC5-1384-000		1	GUIDE, FILM BIAS		
12	FC5-7160-000		1	LEVER, SENSOR		
13	FC5-1341-010		1	GUIDE, FIXING CABLE, FRONT		
14	FC6-2924-000		1	GUIDE, RELEASE		
15	FC6-2925-000		1	PLATE, PRESSURE ADJUST, SMALL		
16	FC6-2927-000		1	PLATE, RACK AUXILIARY		
17	FC6-2929-000		1	RACK, PRESSURE RELEASE		
18	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1252(C6)		
19	FM2-0358-000		1	FIXING FILM UNIT	iR3025 120V	
19	FM2-0359-000		1	FIXING FILM UNIT	iR3025/3025N 230V	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
19	FM2-1812-010		1	FIXING FILM UNIT	iR3030/3030N/3030A/ 3035/3035N/3035A/3045/ 3045N/3045A 230V	
19	FM2-1793-010		1	FIXING FILM UNIT	iR3030/3035/3045 120V	
20	FC6-5085-000		7	CAP.DUST		
21	FC5-1356-000		1	GUIDE, FIXING DELIVERY, LOWER		
22	FC6-2941-000		24	ROLLER		
23	FC6-2943-000		1	ROLLER, FIXING DELIVERY		
24	FU6-0023-000		1	GEAR, 15T		
25	RS1-1087-000		1	BUSHING		
26	FC5-0655-000		1	LABEL, HIGH TEMP. CAUTION		
27	FS1-9009-020		1	SCREW, STEPPED, M3		
28	FM2-0296-000		1	RESISTOR HOLDER MOUNTING UNIT	iR3025/3025N	
28	FM2-1777-000		1	RESISTOR HOLDER MOUNTING UNIT	iR3030/3030N/3030A/ 3035/3035N/3035A/3045/ 3045N/3045A	
29	FC6-4015-000		4	SPRING, LEAF		
30	FC6-5055-000		2	ROLLER, DUPLEXING		
31	XA9-0702-000		24	SCREW, WWASHER, M3X6		
32	FC5-0697-000		1	GUIDE, DUPLEXING FEEDER, UPPER		
33	FC5-7156-000		1	MOUNT, DUPLEXING FEEDER		
34	FU5-2073-000		3	SPRING, COMPRESSION		
35	FM2-0299-000		1	CLEANING ROLLER MOUNT UNIT,F.	iR3025/3025N	
35	FM2-1775-020		1	CLEANING ROLLER MOUNT UNIT,F.	iR3030/3030N/3030A/ 3035/3035N/3035A/3045/ 3045N/3045A	
36	FS5-1945-000		2	BUSHING		
37	FU5-2102-000		2	SPRING		
38	FM2-0300-020		1	CLEANING ROLLER MOUNT UNIT,R.	iR3025/3025N	
38	FM2-1776-040		1	CLEANING ROLLER MOUNT UNIT,R.	iR3030/3030N/3030A/ 3035/3035N/3035A/3045/ 3045N/3045A	
39	FC5-1340-000		1	GUIDE, INLET		
40	FM2-2769-000		1	FIXING SPEED SENSOR PCB UNIT		
41	RS5-1446-000		2	BUSHING	iR3025/3025N	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
42	XG9-0387-000		2	BEARING, BALL, L-1680HH LY13	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
43	FM2-2847-000		1	CABLE, THERMISTOR CONNECTING		
44	FM2-2857-000		1	CABLE, FIXING		
45	FC6-2928-000		1	GEAR, 36T		
46	FU5-0129-000		1	GEAR, 17T/19T	iR3025/3025N	
47	FU6-2021-000		1	SPRING, FIXING GUIDE, LOWER		
48	FU5-0127-000		2	GEAR, 27T	iR3025/3025N	
48	FU6-0021-000		2	GEAR,27T	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
49	FC6-4627-000		1	COVER, SENSOR		
50	FC5-1346-000		1	ELIMINATOR, STATIC CHARGE	iR3025/3025N	
50	FC5-7228-000		1	ELIMINATOR, STATIC CHARGE	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
51	FC5-1348-000		1	GUIDE, FIXING INLET		
52	FC5-1353-000		1	GUIDE, FIXING DELIVERY, UPPER		
53	FC5-1382-000		1	GUIDE, FIXING DELIVERY FIX, L.		
54	FC5-1343-000		1	COVER, FIXING FRAME		
55	FU5-1453-000		3	BUSHING		
56	FC5-7182-000		1	HOUSING, BEARING	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
57	FC5-1345-000		1	LEVER, PRESSURE		
58	XD9-0134-000		1	RING, E	iR3025/3025NiR3030/ 3035/3045 120V	
59	XD9-0136-000		3	RING, E	iR3025/3025NiR3030/ 3035/3045 120V	
60	XD9-0137-000		1	RING, E	iR3025/3025N	
501	XB1-2300-409		6	SCREW, MACHINE M3X4		
502	XB4-5300-607		7	SCREW,P,M3X6		
503	XD2-1100-502		3	RETAINING RING (E-TYPE)	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	

FIGURE 900 CONTROLLER BOX ASSEMBLY

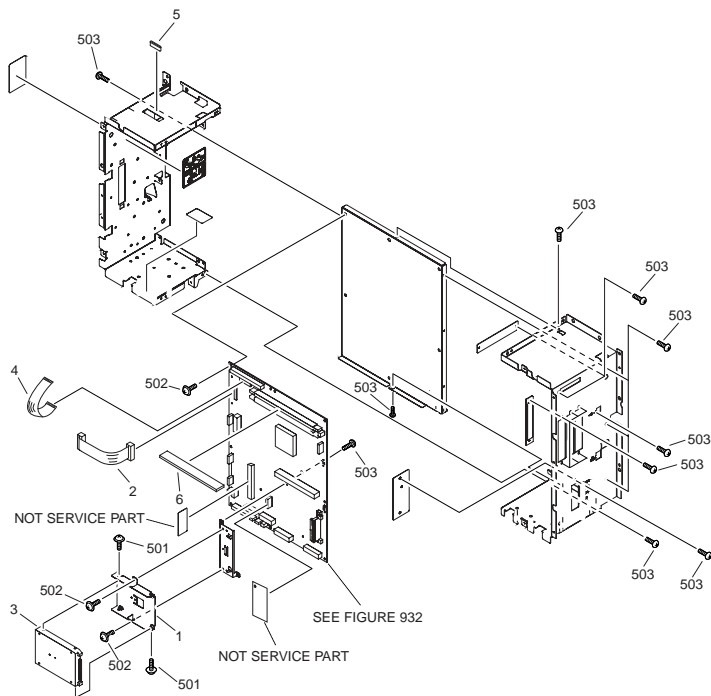


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.900	NPN		RF	CONTROLLER BOX ASSEMBLY		
1	FC5-1305-000		1	HOLDER,HDD		
2	FK2-0405-000		1	CABLE,FLAT		
3	WM2-5235-000		1	HDD MHV2040AH20, 20G		
4	FK2-0407-000		1	CABLE,FLAT		
5	WE8-5764-000		1	CORE,FERRITE		
6	WA7-4625-000		1	DIMM, SMS-51228N2P-H, SD-RAM		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB6-7300-607		13	SCREW, CROOSS-RECESS, FCH		
503	XB1-2300-607		21	SCREW, BH3X6		

FIGURE 910 MAIN POWER SUPPLY PCB ASSEMBLY

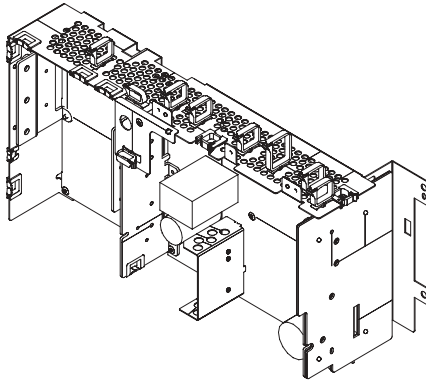


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.910	FM2-0260-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	120V	
Fig.910	FM2-0245-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	230V	

FIGURE 930 DC CONTROLLER PCB ASSEMBLY

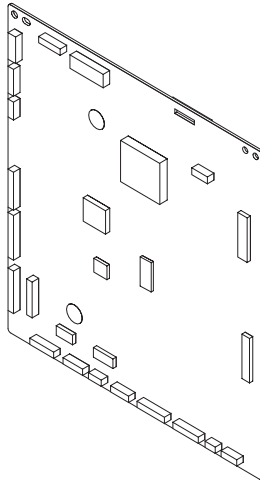


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.930	FM3-1262-000		1	DC CONTROLLER PCB ASSEMBLY	iR3025/3025N	
Fig.930	FM3-1263-000		1	DC CONTROLLER PCB ASSEMBLY	iR3030/3030N/3030A/ 3035/3035N3035A/3045/ 3045N/3045A	
IC1	FK2-0394-000		1	IC,CNT228S29AL008D70TFI01		
IC2	FH4-6204-000		1	IC, S1L50993F22H000,GATE-ARRAY		
IC3	FK2-0373-000		1	IC, HG76C901HFV, GATE ARRAY		
IC8	FH4-6300-000		1	IC, M38871M2-010GP, MCU		

FIGURE 931 READER CONTROLLER PCB ASSEMBLY

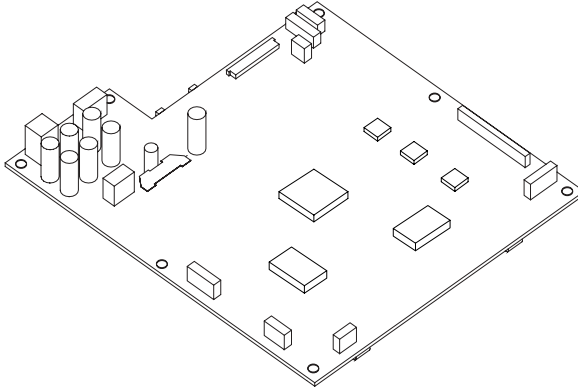


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.931	FG3-3765-000		1	READER CONTROLLER PCB ASSEMBLY		
IC520	FH4-6313-000		1	IC.MB87M4560PMT, ASIC		
IC522	FK2-0240-000		1	IC, HD6432323A01F, MCU		

FIGURE 932 MAIN CONTROLLER PCB ASSEMBLY

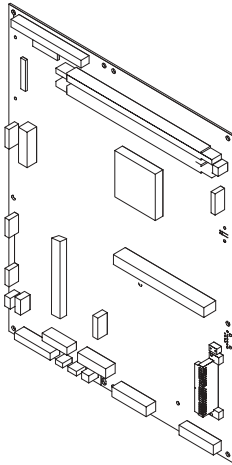


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.932	FM2-4550-010		1	MAIN CONTROLLER PCB ASSEMBLY.		
IC1009	FH4-6302-000		1	IC,S1L50552F32L000,ASIC.		
IC1003	FH4-6300-000		1	IC, M38871M2-010GP, MCU		
IC1005	FH4-6145-010		1	IC, GATE ARRAY		
IC1006	FH4-6218-000		1	IC, UPD89410S1, STANDARD CELL		

FIGURE 934 DADF DC CONTROLLER PCB ASSEMBLY

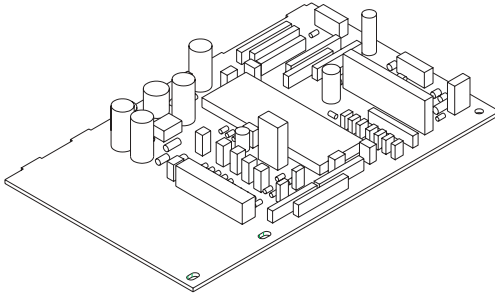


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.934	FG3-3756-000		1	DADF DC CONTROLLER PCB ASSY	MGW,SVC,SVH,MGX,SVMSVS,MGY,SUH,SUS,SV D,SVN	
IC2	FK2-0211-000		1	IC, HD6432353M07FV, CPU 16BIT		

FIGURE 994 RELAY DELIVERY CONT. PCB ASS'Y

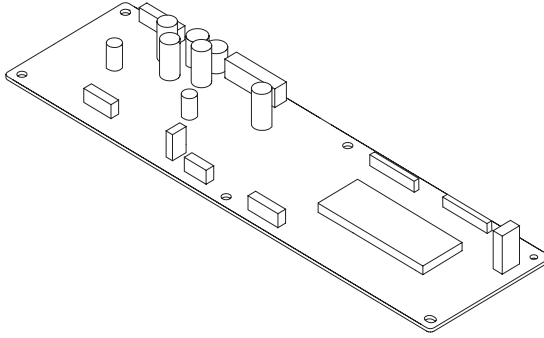


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.994	FM3-1319-000		1	RELAY DELIVERY CONT. PCB ASS'Y	SUG,SUJ,SUK,SUR,SVC SCE,SVF,SVG,SVH,SVJS VK,MGX,SVL,SVM,SVPS VQ,SVR,SVS,SVT,SVUM GY,SVV,SUH,SUS,SVD,S VN	
IC10	FH4-6204-000		1	IC, S1L50993F22H000,GATE-ARRAY		

Prepared by
OIP Service Management Center
CANON INC.

Canon