

imagePROGRAF

PRO-2600

PRO-526

Parts Catalog

Revision 01

Canon

PC-23005-01

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About This Document

この資料について

Revision history

Revision	Month	Remarks
00	Jan. 2024	New release.
01	Nov. 2024	Revise.

改訂履歴

Revision	日 付	変更内容
00	2024/01	新規発行
01	2024/11	改訂

Applicable products

対象機種

PRO-2600
PRO-526
Printer Stand SD-21
Roll Unit RU-23

Photos and illustrations

Some of the photos and illustrations in this document are from other models.

写真やイラストについて

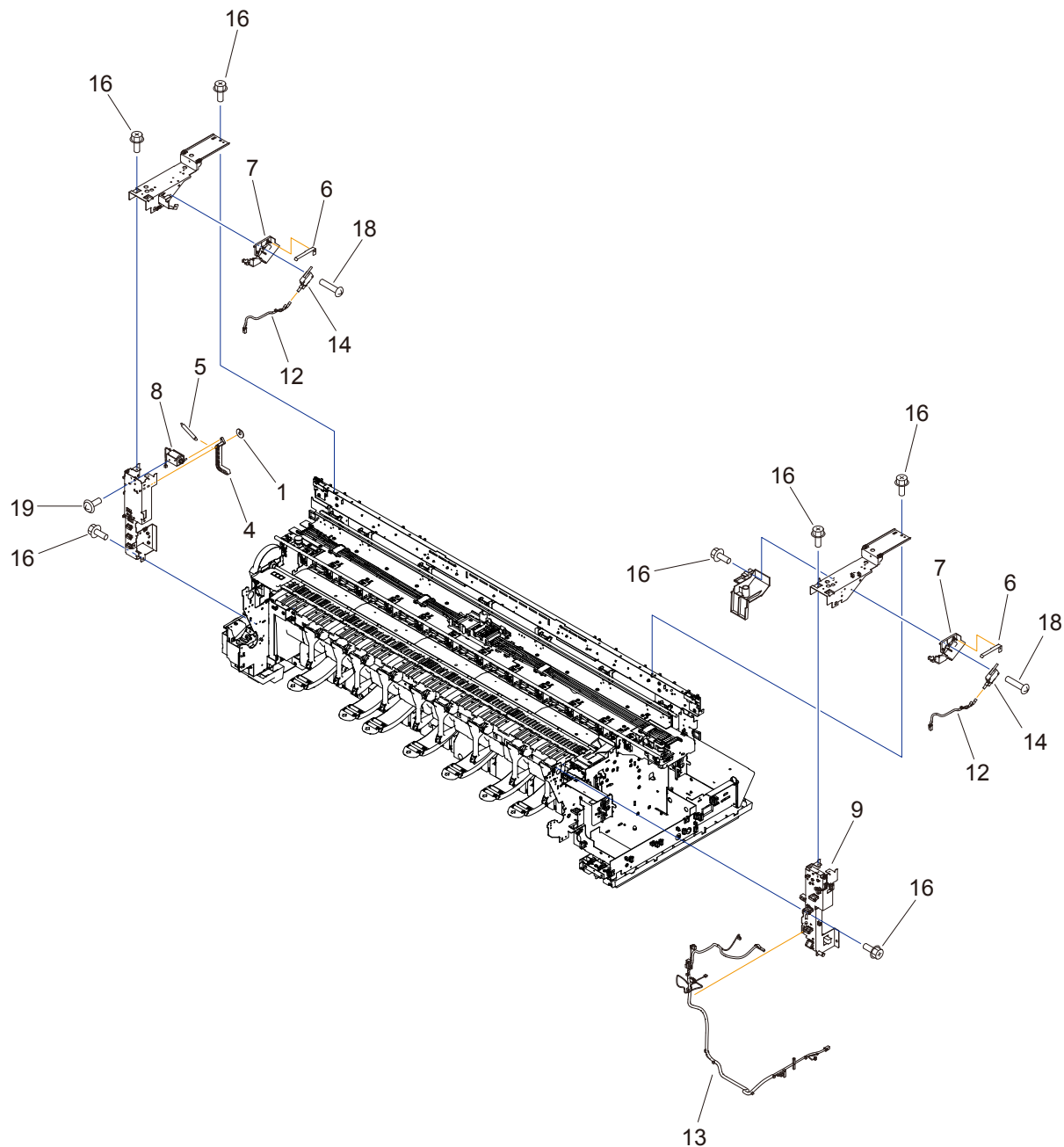
この資料で使用しているイラストは一部で他機種のものを使用しています。

How to read the illustration

- a) The blue line indicates that the tool is required to remove or tighten the component (screw and E-ring, etc.).
- b) The orange line is used for the components other than a) that can be manually removed or tightened.

イラストの見方

- a) 接続線 / 青 : 工具を用いる締結部品 (ビス、Eリング等) の接続先
b) 接続線 / オレンジ : a) 以外の手作業で分組可能な部品の接続先



How to read the parts list

QTY column:

- AR: As Required (appropriate quantity)

パーツリストの見方

QTY 欄

AR: 必要数

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FIGURE 1 Top Covers & Side Covers

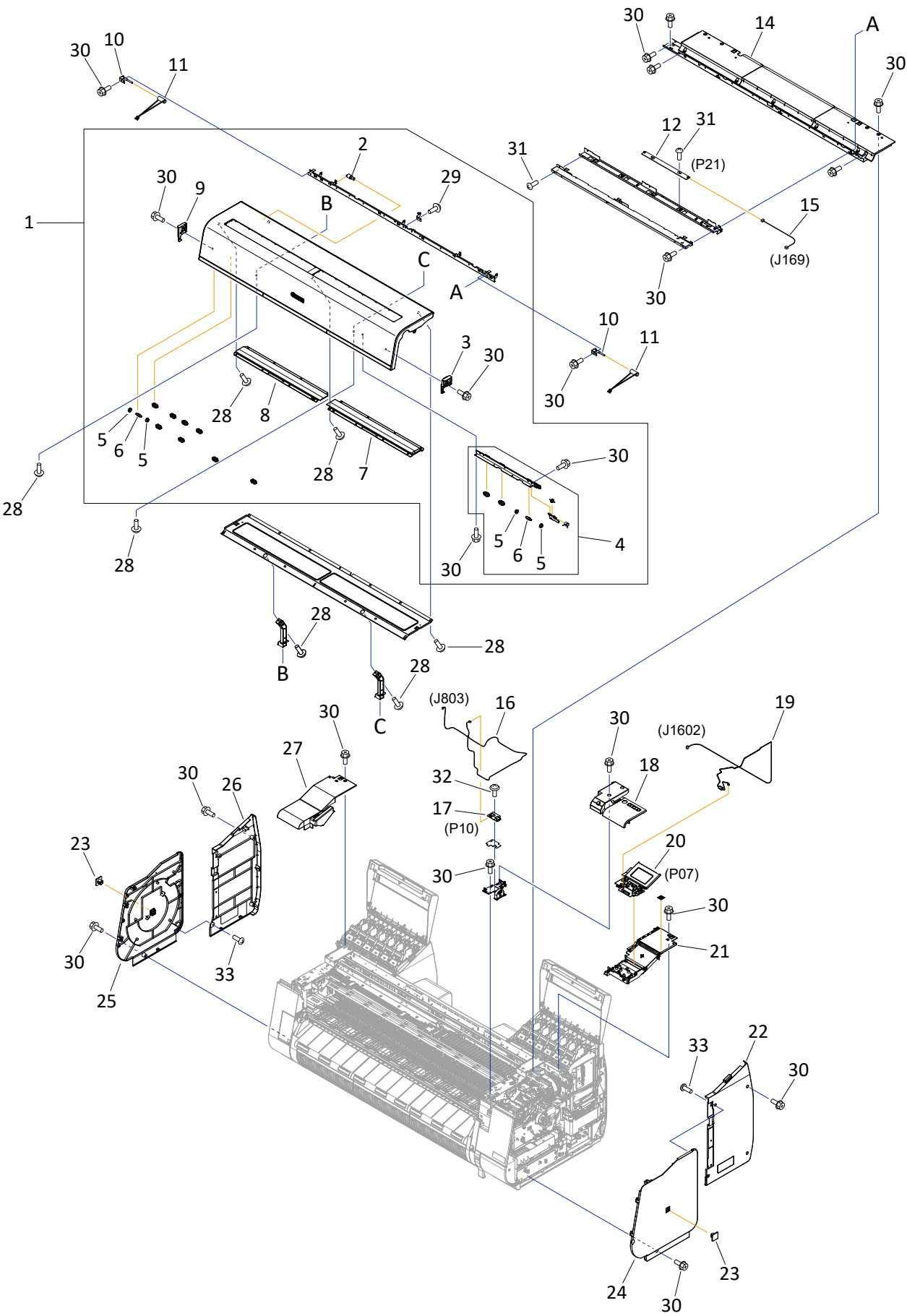


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	1	QM5-4487-000	1	ACCESS COVER UNIT S	
	2	QD1-2912-000	1	ROTARY DAMPER	
	3	QD1-2550-000	1	LEVER, LOCK R	
	4	QM4-4350-000	1	GUARD ACCESS COVER UNIT W/SPUR	
	5	QD1-1358-000	24	ROLLER, PRESS	
	6	QD1-1359-000	12	SHAFT, PRESS ROLLER	
	7	QC6-5818-000	1	WINDOW R	
	8	QC6-5819-000	1	WINDOW	
	9	QD1-2549-000	1	LEVER, LOCK L	
	10	QL2-8518-000	2	HINGE ASS'Y, ACCESS COVER SP	
	11	QD1-2557-000	2	SPRING, ACCESS COVER	
	12	QM8-1230-000	1	INTERNAL LIGHT PCB UNIT	
	14	QM5-4024-000	1	COVER UNIT, BACK TOP CENTER	
	15	QM8-1242-000	1	HARNESS ASS'Y, INTERNAL LIGHT	
	16	QK2-1480-000	1	CABLE, USB RELAY	
	17	QM7-4757-000	1	USB HOST PCB UNIT	
	18	QC8-2557-000	1	COVER, FRONT TOP R	JP
	18	QC8-2558-000	1	COVER, FRONT TOP R	EN
	18	QC8-2559-000	1	COVER, FRONT TOP R	CN
	19	QM7-4869-000	1	HARNESS ASS'Y, PANEL LVDS	
	20	QM5-4051-010	1	OPERATION PANEL UNIT	
	21	QM5-4045-000	1	COVER UNIT, BACK TOP R	
	22	QM5-4050-000	1	COVER UNIT, SIDE R B	
	23	QC8-2548-000	2	CAP, SIDE COVER	
	24	QC8-2547-000	1	COVER, SIDE R A	
	25	QC8-2578-000	1	COVER, SIDE L A	
	26	QM5-4088-000	1	COVER UNIT, SIDE L B	
	27	QM5-4083-000	1	COVER UNIT, TOP L	
	28	QU1-9072-000	28	SCREW, TAPPING,C.S.HEAD M4X10	
	29	XA9-1164-000	AR	SCREW, RS, M3X6.5	
	30	XA9-0732-000	AR	SCREW,RS,M4	
	31	XB1-2300-405	AR	SCREW, MACH. BH, M3X4	
	32	XB6-7300-405	AR	SCREW, TP, M3X4	
	33	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	

FIGURE 2 Front Covers & Rear Covers

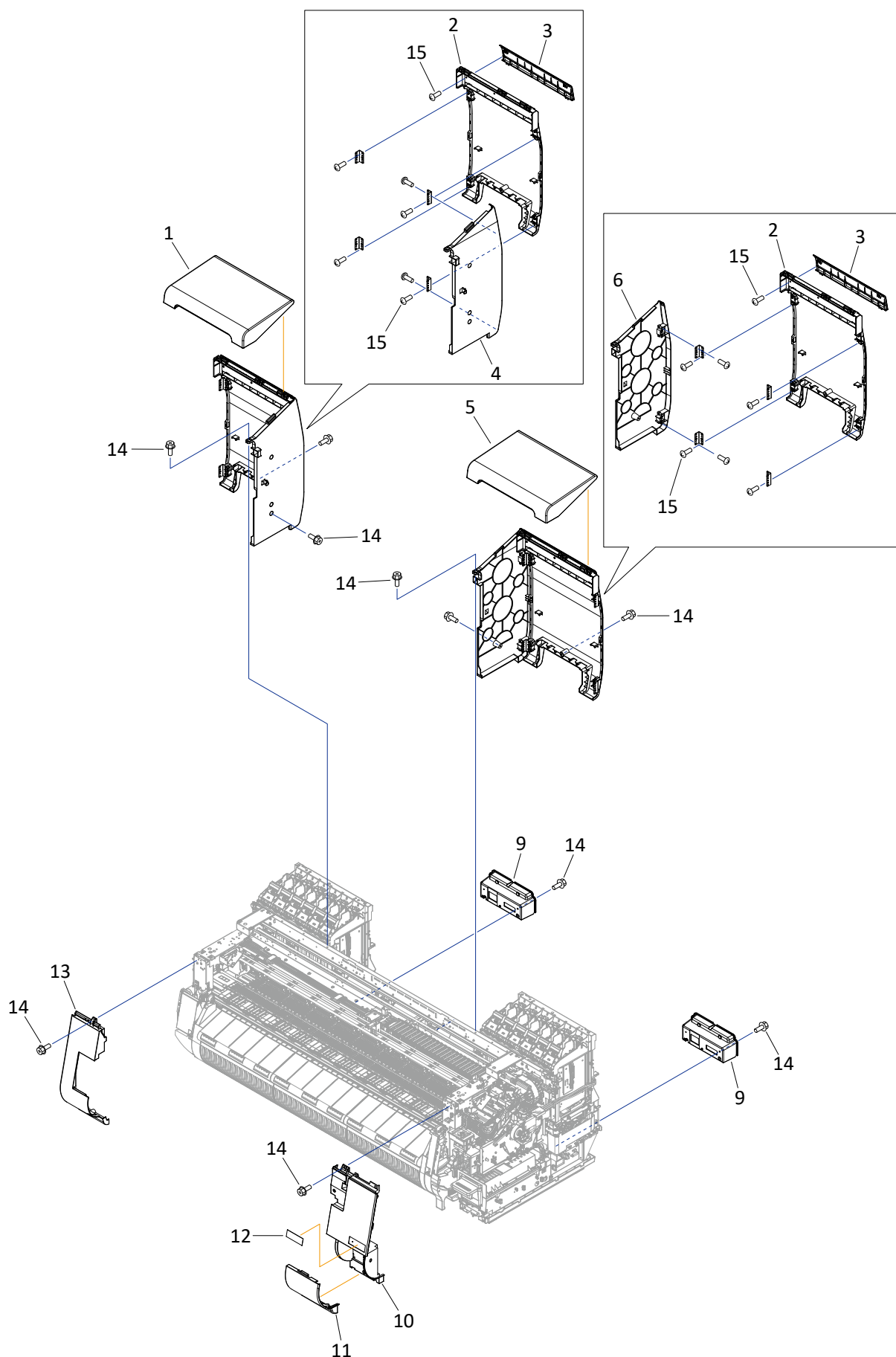


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
2	1	QM5-4085-000	1	COVER UNIT, INK TANK, TOP L	
	2	QC8-2550-000	2	COVER, INK TANK BACK	
	3	QC8-2552-000	2	COVER, INK TANK TOP BACK	
	4	QC8-2577-000	1	COVER, INK TANK L INSIDE	
	5	QM5-4047-000	1	COVER UNIT, INK TANK, TOP R	
	6	QC8-2551-000	1	COVER, INK TANK R INSIDE	PRO-2600
	9	QD1-2553-000	2	HANDLE, INKTANK BACK	
	10	QC8-2606-000	1	COVER, FRONT R	
	11	QM5-4044-000	1	COVER UNIT, MTC	
	12	QC8-2627-000	1	PRODUCT NAME PLATE	
	12	QC8-2633-000	1	PRODUCT NAME PLATE	PRO-526
	13	QC8-2580-000	1	COVER, FRONT L	
	14	XA9-0732-000	AR	SCREW,RS,M4	
	15	XB4-7300-805	AR	SCREW, TP, BH3X8, S	

FIGURE 3 Electrical Parts

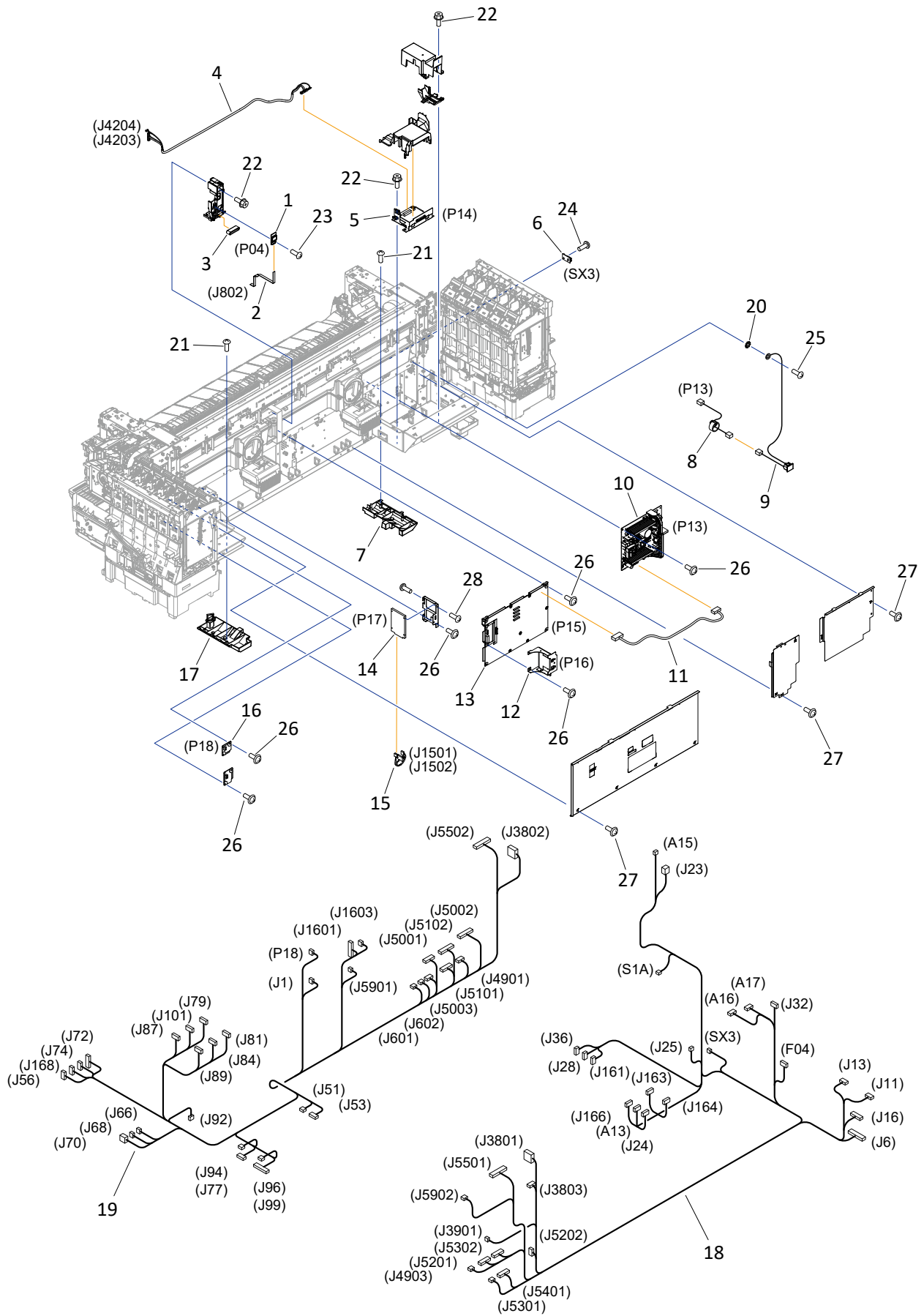


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
3	1	QM5-2817-010	1	WIRELESS LAN BOARD ASS'Y	
	2	QK2-2196-000	1	FFC, WIRELESS LAN	
	3	WE8-6628-000	1	CORE, RING FERRITE	
	4	QM7-5410-000	1	HARNESS ASS'Y, RU RELAY	
	5	QM4-5335-000	1	RELAY PCB UNIT, RU	
	6	WP2-5410-000	1	SENSOR, HUMIDITY	
	7	QM4-8696-000	1	INK SUPPLY MOUNT BASE UNIT L	
	8	QM7-4824-000	1	HARNESS ASS'Y, INLET RELAY	
	9	QM7-4826-000	1	INLET HARNESS UNIT	
	10	QM5-4095-000	1	POWER SUPPLY UNIT	
	11	QM7-4821-000	1	HARNESS ASS'Y, POWER SUPPLY	
	12	QM4-4368-000	1	I/F PCB UNIT	
	13	QM5-4102-010	1	MAIN PCB UNIT	
	14	WM2-5301-000	1	HDD, MQ01ABU050W	
	15	QK2-1752-000	1	HDD CABLE ASS'Y	
	16	QM7-1802-000	1	BACKUP PCB UNIT	
	17	QM4-8697-000	1	INK SUPPLY MOUNT BASE UNIT R	
	18	QM8-1239-000	1	HARNESS ASS'Y, L	
	19	QM8-1236-000	1	HARNESS ASS'Y, R	
	20	XD1-4200-402	1	WASHER, TOOTHED LOCK, M4	
	21	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
	22	XA9-0732-000	AR	SCREW,RS,M4	
	23	XB4-7200-805	AR	SCREW M2X8	
	24	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	25	XB1-2400-607	AR	SCREW, CROSS-RECESS, FCH	
	26	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	27	XB6-7400-805	AR	SCREW, TP, M4X8	
	28	XB1-2300-405	AR	SCREW, MACH. BH, M3X4	

FIGURE 4 Ink Tank Unit & Purge Unit

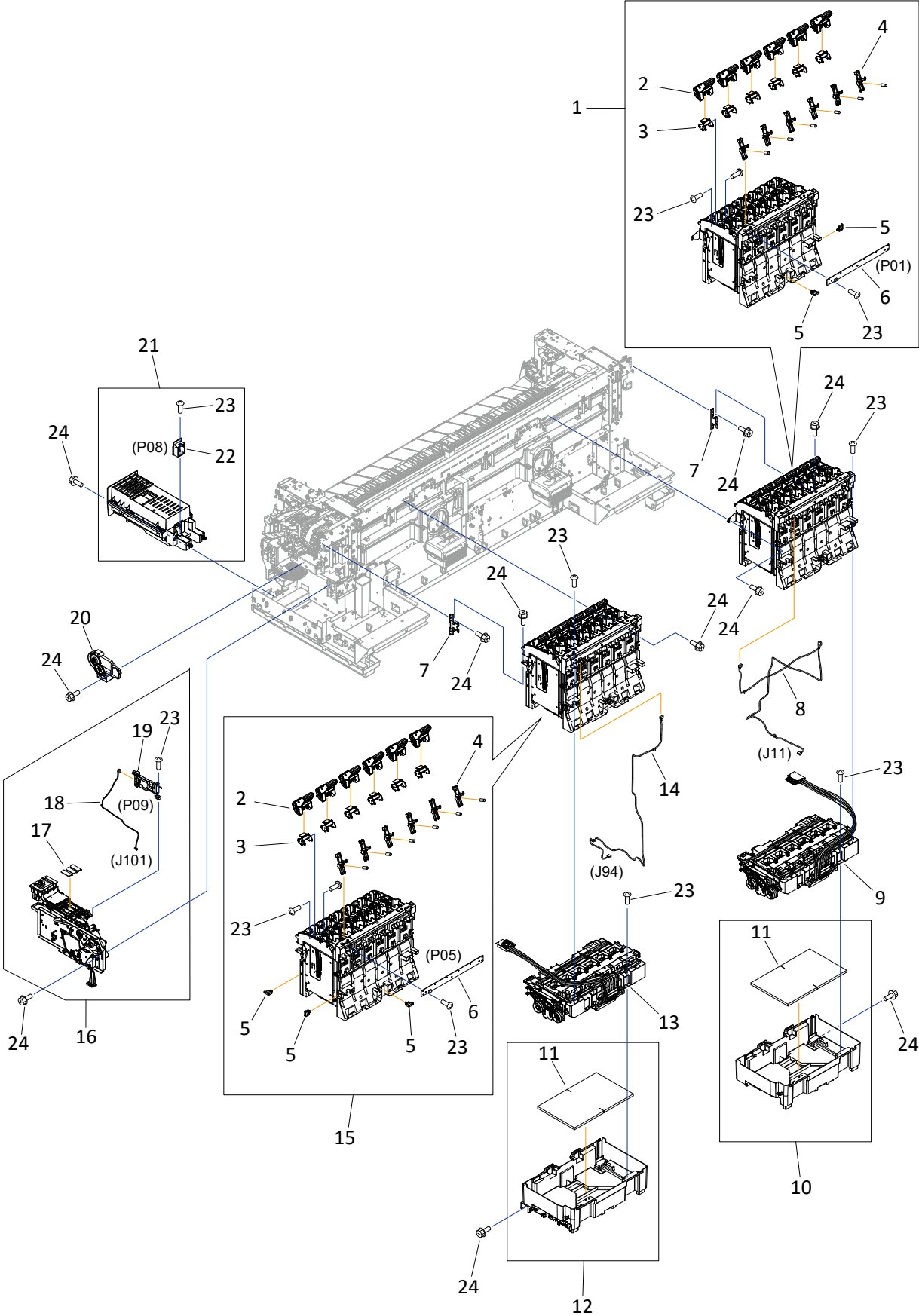


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
4	1	QM5-3954-000	1	INK SUPPLY TANK HOLDER UNIT L	
	2	QM4-4923-010	12	HANDLE UNIT, INK TANK S	
	3	QD1-2326-010	12	LEVER, INK TANK	
	4	QD1-2332-000	12	EJECT LEVER, INK TANK	
	5	WT2-5738-000	5	CLAMP,CABLE	
	6	QM7-4761-000	2	TANK LED PCB UNIT	
	7	QD1-2579-000	2	UPPER GUIDE, INK TANK	
	8	QM7-4835-000	1	HARNESS ASS'Y, TANKLED L RLY	
	9	QM4-8640-010	1	SUB INK TANK UNIT L	
	10	QM4-4197-000	1	INK SUPPLY MOUNT UNIT L	
	11	QD1-2348-000	2	ABSORBER, INK	
	12	QM5-1174-000	1	INK SUPPLY MOUNT UNIT R	
	13	QM4-8641-010	1	SUB INK TANK UNIT R	
	14	QM7-4834-000	1	HARNESS ASS'Y, TANKLED R RLY	
	15	QM5-3953-000	1	INK SUPPLY TANK HOLDER UNIT R	
	16	QM5-4100-000	1	PURGE UNIT	
	17	QC5-1993-000	3	ABSORBER, CAP	
	18	QM7-4845-000	1	HARNESS ASS'Y, HEAD MANAGEMENT	
	19	QM5-4101-000	1	HEAD MANAGEMENT SENSOR UNIT	
	20	QM4-8710-000	1	LIFT UNIT	
	21	QM4-4226-000	1	WASTE INK TANK UNIT	
	22	QM4-4287-000	1	ROM BOARD UNIT	
	23	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	24	XA9-0732-000	AR	SCREW,RS,M4	

FIGURE 5 Carriage, Tube Unit & Film Strip

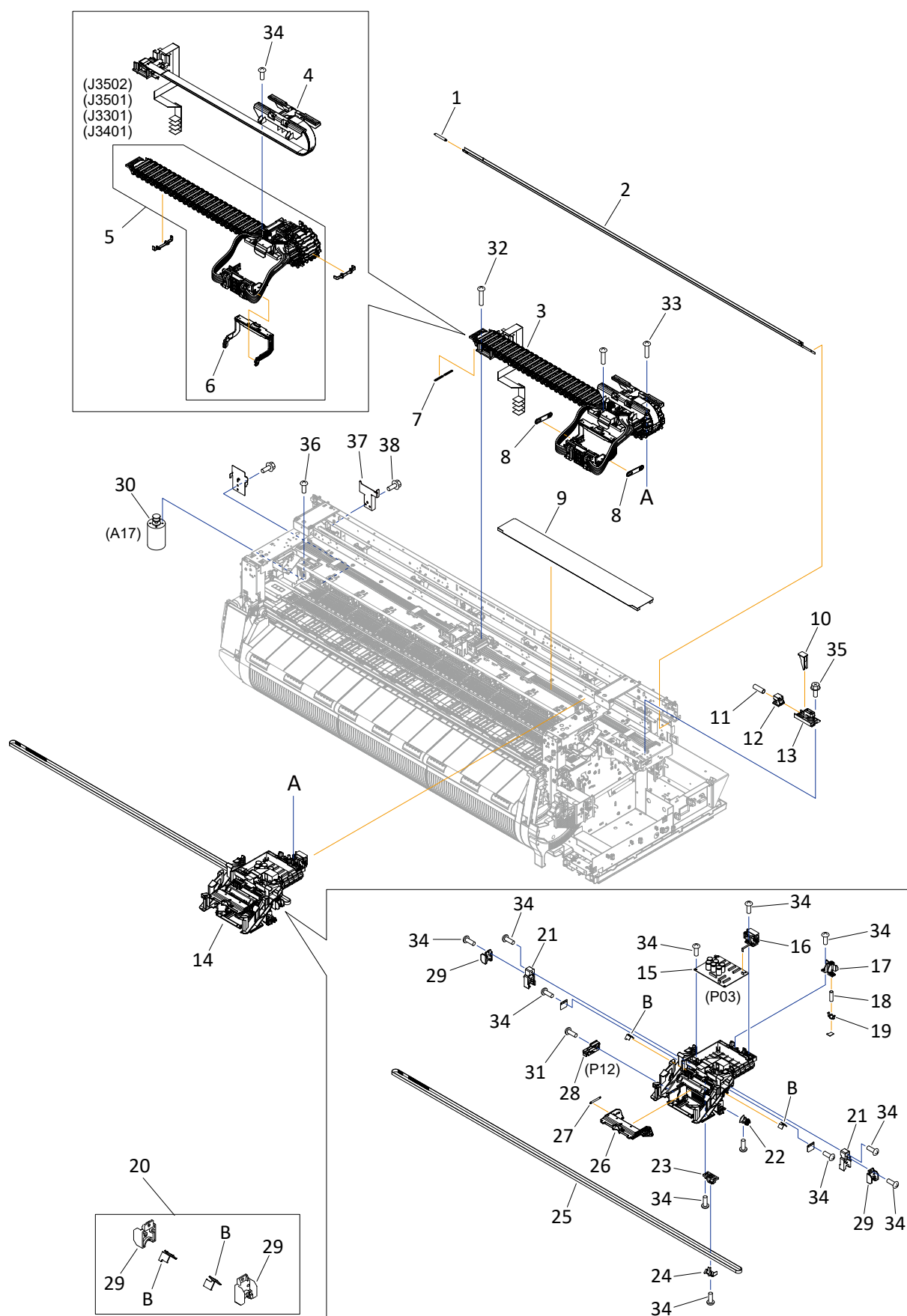


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
5	1	QD1-2420-000	1	SPRING, FILM STRIP	
	2	QD1-2177-000	1	FILM, TIMING SLIT STRIP	
	3	QM4-8662-000	1	INK TUBE UNIT	
	4	QM4-4359-000	1	FLEXIBLE CABLE UNIT	
	5	QM4-4379-000	1	TUBE UNIT	
	6	QM4-4912-000	1	JOINT LEVER UNIT	
	7	QC5-1900-000	2	SIX-RING RUBBER CHAIN	
	8	QC5-1874-000	2	ARM, LEVER LINK	
	9	QD1-1973-000	1	SHEET DAMPER	
	10	QD1-1981-000	1	TENSIONER, IDLER PULLEY	
	11	QD1-1983-000	1	SPRING, IDLER PULLEY	OLD JPN: BBBS00018 and earlier
	12	QD1-1982-000	1	SLIDER, IDLER PULLEY	
	13	QM4-4191-000	1	IDLER PULLEY UNIT	
	14	QM4-8637-020	1	CARRIAGE UNIT	
					USA: BBBT00299 and earlier EUR: BBBU00195 and earlier AUS: BBBV00011 and earlier KOR: BBBW00019 and earlier SPR: BBBX00075 and earlier
	14	QM5-5819-000	1	CARRIAGE UNIT	NEW JPN: BBBS00019 and later USA: BBBT00300 and later EUR: BBBU00196 and later
					AUS: BBBV00012 and later KOR: BBBW00020 and later CHN: BBDS00001 and later SPR: BBBX00076 and later
	15	QM7-4815-000	1	CARRIAGE RELAY PCB UNIT	
	16	QM4-5850-000	1	CARRIAGE ENCODER UNIT	
	17	QC8-2673-000	1	STOPPER, SUB SLIDER, CR	
	18	QD1-2111-000	1	SPRING, SLIDER PRESSURE, CR	
	19	QD1-2110-000	1	HOLDER, SLIDER PRESSURE, CR	
	20	QM4-4362-000	1	BUSHING / CLEANER KIT	
	21	QD1-1958-000	2	HOLDER, CARRIAGE UNIT	
	22	QD1-1934-000	1	COUPLING, CARRIAGE	
	23	QD1-2545-000	1	HOLDER, BELT, CR	
	24	QD1-1951-000	1	STOPPER, BELT, CR	
	25	QD1-2174-000	1	BELT, CARRIAGE	
	26	QC5-1836-000	1	LEVER, HEAD SET	
	27	QC3-4923-000	1	SPRING, HEAD SET LEVER	
	28	QM4-4341-000	1	MULTI SENSOR UNIT	
	29	QM4-4340-000	2	RAIL CLEANER UNIT	

FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
5	30	QK1-2868-000	1	MOTOR, CARRIAGE	
	31	QU1-9070-000	1	SCREW, TP, M3 PAN HEAD, M2.6X8	
	32	XB1-2302-005	AR	SCREW, MACH.,TRUSS HEAD, M3X20	
	33	XB4-7301-209	AR	SCREW, TAPPING, M3X12	
	34	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	35	XB2-8400-805	AR	SCREW,W/WASHER,M4X8	
	36	XB1-2400-607	AR	SCREW, CROSS-RECESS, FCH	
	37	QD1-2027-000	1	PLATE, GUIDE, FILM STRIP	
	38	XA9-0732-000	AR	SCREW,RS,M4	

FIGURE 6 Pinch Roller, Release Lever

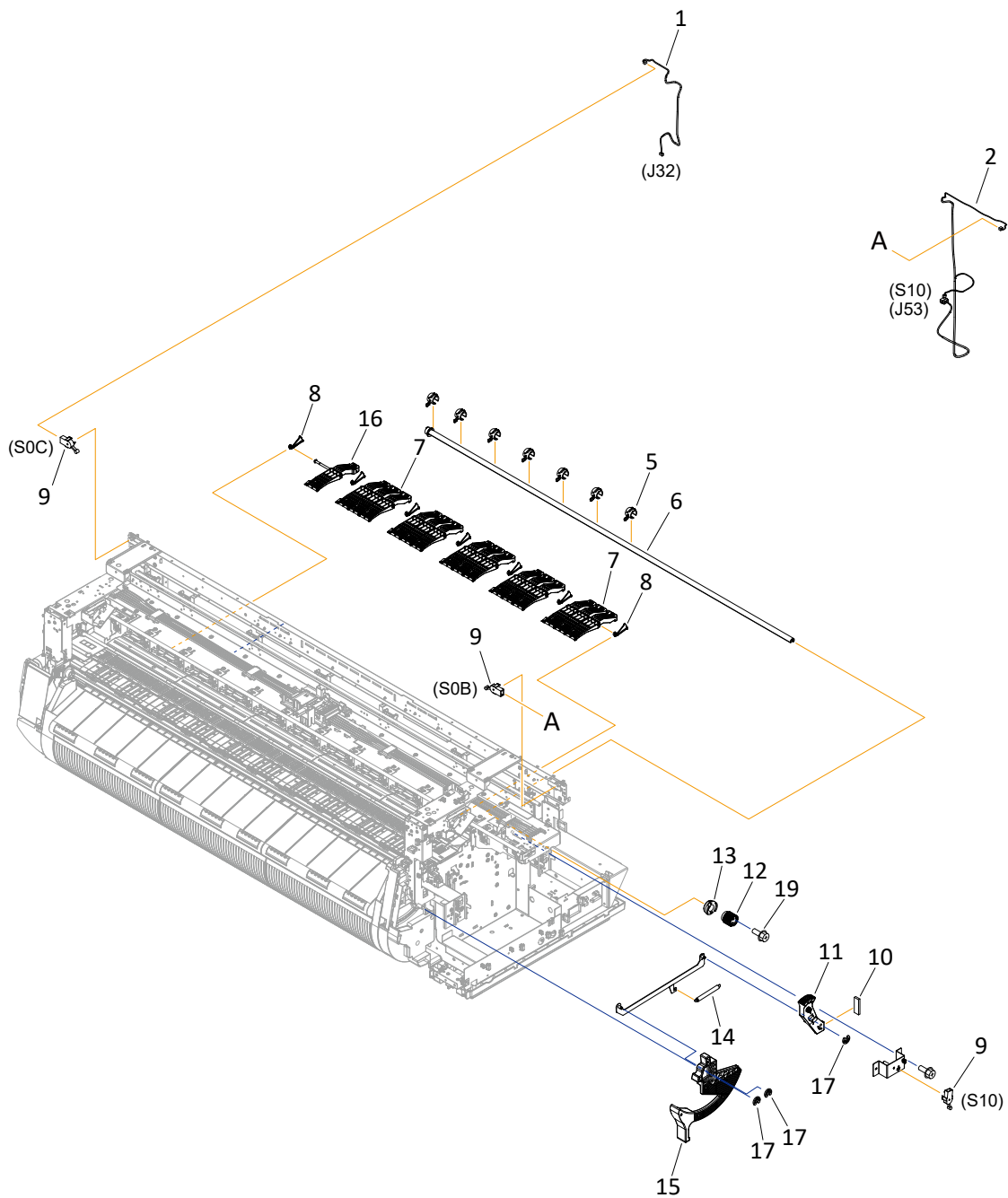


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
6	1	QM7-4849-000	1	HARNESS ASS'Y, TANK CVR L	
	2	QM8-1251-000	1	HARNESS ASS'Y, TANK CVR MFAN R	
	5	QD1-2231-000	7	BUSHING, PRESSURE RELEASE	
	6	QM4-4863-000	1	SHAFT PRESSURE RELEASE UNIT	
	7	QM4-4252-000	5	PINCH ROLLER UNIT	
	8	QD1-2085-000	7	BUSH, ARM ROTARY SHAFT	
	9	WC4-5376-000	3	DETECT MICRO SWITCH	
	10	QD1-2280-000	1	PAD, RELEASE LEVER STOPPER	
	11	QD1-2237-000	1	GEAR, RELEASE LEVER	
	12	QD1-2233-000	1	GEAR, PRESSURE RELEASE	
	13	QD1-2884-000	1	BUSHING, PR RELEASE	
	14	QD1-2712-000	1	SPRING, RELEASE LEVER	
	15	QM4-4208-000	1	RELEASE LEVER UNIT	
	16	QM4-4253-000	1	PINCH ROLLER UNIT L	
	17	QC4-1522-000	3	E RING G17	
	19	XA9-0732-000	AR	SCREW,RS,M4	

FIGURE 7 Roll Covers

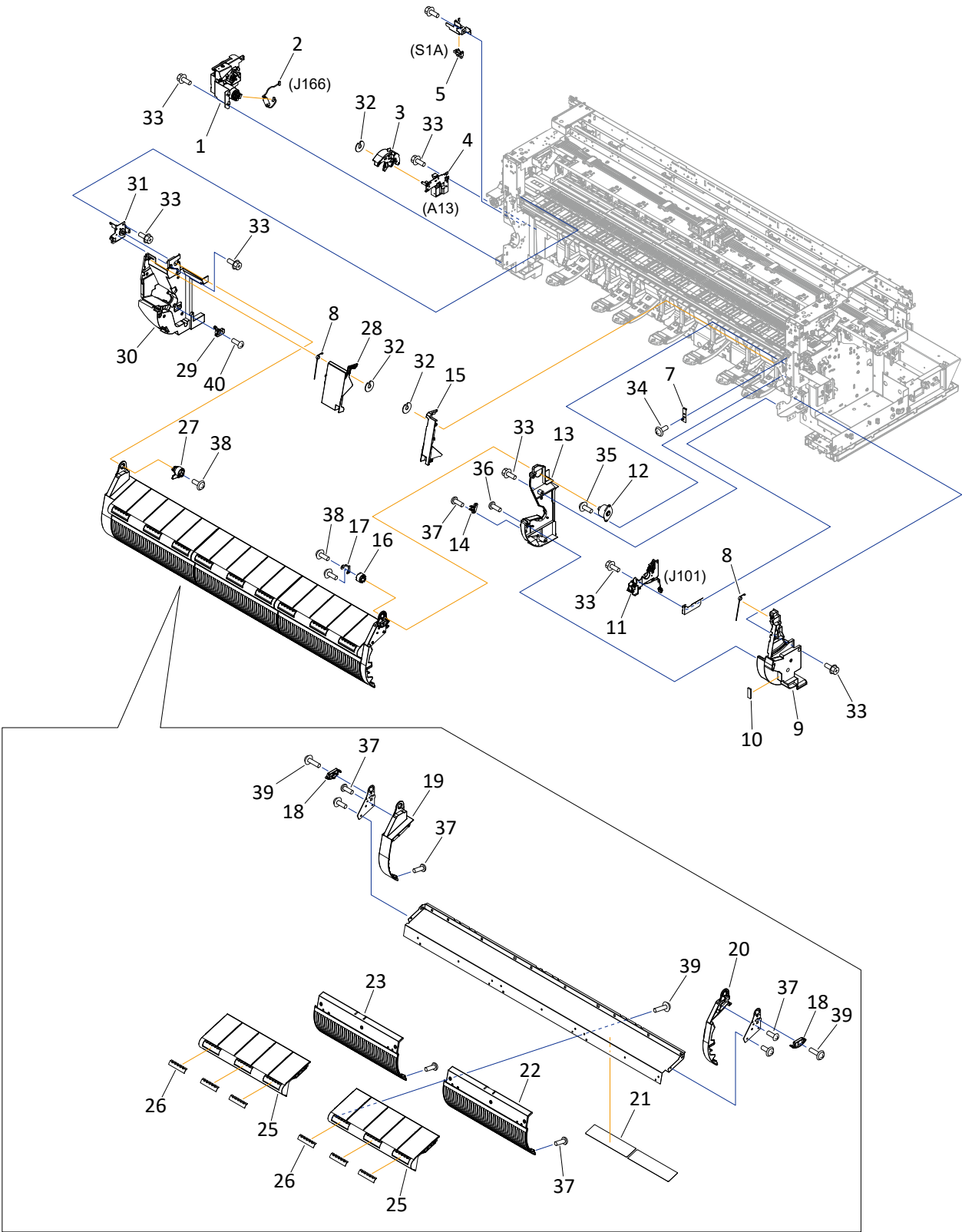


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
7	1	QM5-0365-000	1	ACTIVE ROLL BRAKE UNIT	
	2	QM7-1831-000	1	HARNESS ASS'Y, ARB MOTOR	
	3	QM5-0401-000	1	COVER SPL GEAR UNIT	
	4	QM4-4299-010	1	SPOOL LOCK UNIT	
	5	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	7	QD1-2710-000	1	SPRING, EJECT EARTH	
	8	QD1-2240-000	2	SPRING, SPOOL COVER	
	9	QC8-2575-000	1	CASE, SPOOL SIDE INNER R	
	10	QD1-2280-000	1	PAD, RELEASE LEVER STOPPER	
	11	QM4-4301-000	1	SPOOL SENSOR UNIT	
	12	QM4-4893-000	1	DAMPER UNIT, ROLL COVER R	
	13	QC8-2573-000	1	HOLDER, SPOOL SIDE R	
	14	QD1-2867-000	1	CATCH, ROLL COVER	
	15	QC8-2574-000	1	COVER, SPOOL R	
	16	QD1-2709-000	1	CAP, ROLL COVER SHAFT	
	17	QD1-2888-000	1	SPRING, EARTH	
	18	QD1-2863-000	2	CAM, ROLL COVER SIDE	
	19	QC8-2612-000	1	COVER, ROLL SIDE L	
	20	QC8-2611-000	1	COVER, ROLL SIDE R	
	21	QC7-4979-000	1	LABEL, ATTACHMENT SET	
	22	QC8-2655-000	1	COVER, ROLL FRONT A	
	23	QC8-2656-000	1	COVER, ROLL FRONT B	
	25	QC8-2609-000	2	COVER, ROLL TOP	
	26	QD1-2435-000	6	PAD, EJECT FRICTION	
	27	QM4-4892-000	1	BUSH UNIT, ROLL COVER L	
	28	QC8-2582-000	1	COVER, SPOOL L	
	29	QC6-5817-000	1	GUIDE, SPOOL SET	
	30	QC8-2581-000	1	HOLDER, SPOOL SIDE L	
	31	QM4-4890-000	1	PLATE UNIT, SPOOL SIDE SUPPORT	
	32	QD1-1441-000	3	CUT WASHER	
	33	XA9-0732-000	AR	SCREW,RS,M4	
	34	XB6-7300-405	AR	SCREW, TP, M3X4	
	35	XB6-7400-805	AR	SCREW, TP, M4X8	
	36	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
	37	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	38	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	39	XA9-1752-000	AR	SCREW, TAP, WASHER HEAD, M3X12	
	40	XB1-2301-205	AR	SCREW, MACHINE M3X12 (S)	

FIGURE 8 Cutter & Access Cover Lock Unit

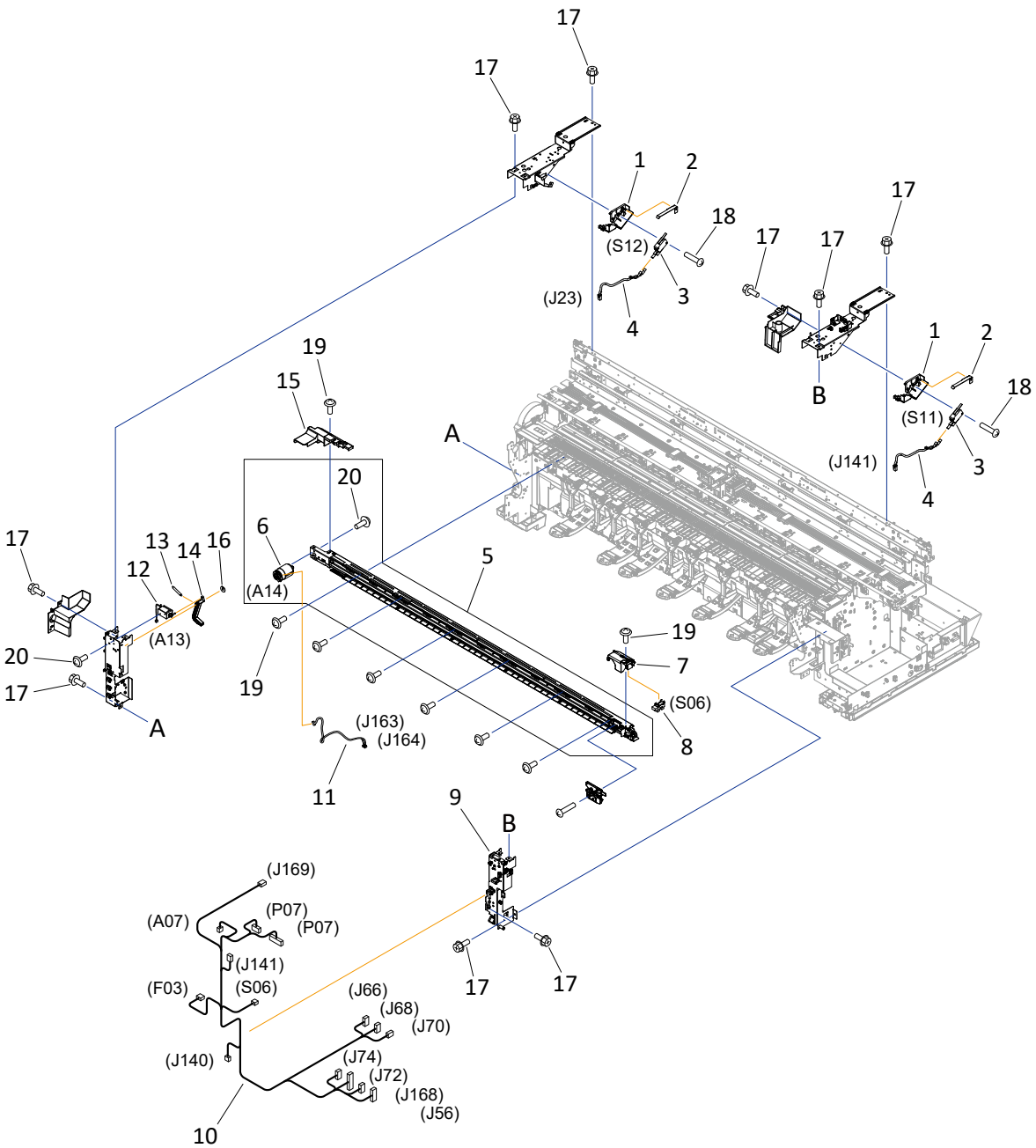


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
8	1	QD1-2548-000	2	HOLDER, SWITCH	
	2	QD1-2416-000	2	PLATE, SPRING SWITCH	
	3	WC4-5384-000	2	MICRO SWITCH	
	4	QM7-4831-000	2	HARNESS ASS'Y, INTERLOCK SW	
	5	QM5-0405-010	1	CUTTER BLADE UNIT S	
	6	QM4-6701-000	1	CUTTER MOTOR UNIT, W/ENCODER	
	7	QD1-2221-000	1	COVER, HOME POSITION	
	8	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	9	QM4-4217-020	1	LOCK ACCESS COVER UNIT R	
	10	QM8-1235-000	1	HARNESS ASS'Y, RSIDE FRONT	
	11	QM7-1830-000	1	HARNESS ASS'Y, CUTTER MOTOR	
	12	QK2-1484-010	1	SOLENOID	
	13	QD1-2411-000	1	SPRING, LOCK	
	14	QD1-2408-000	1	LOCK LEVER, ACCESS COVER L	
	15	QD1-2222-000	1	COVER, BACK POSITION	
	16	QD1-1441-000	1	CUT WASHER	
	17	XA9-0732-000	AR	SCREW,RS,M4	
	18	XB1-2302-005	AR	SCREW, MACH.,TRUSS HEAD, M3X20	
	19	XA9-2050-000	AR	SCREW, SELF-TAPPING, M3	
	20	XB6-7300-405	AR	SCREW, TP, M3X4	

FIGURE 9 Platen & Feed Roller

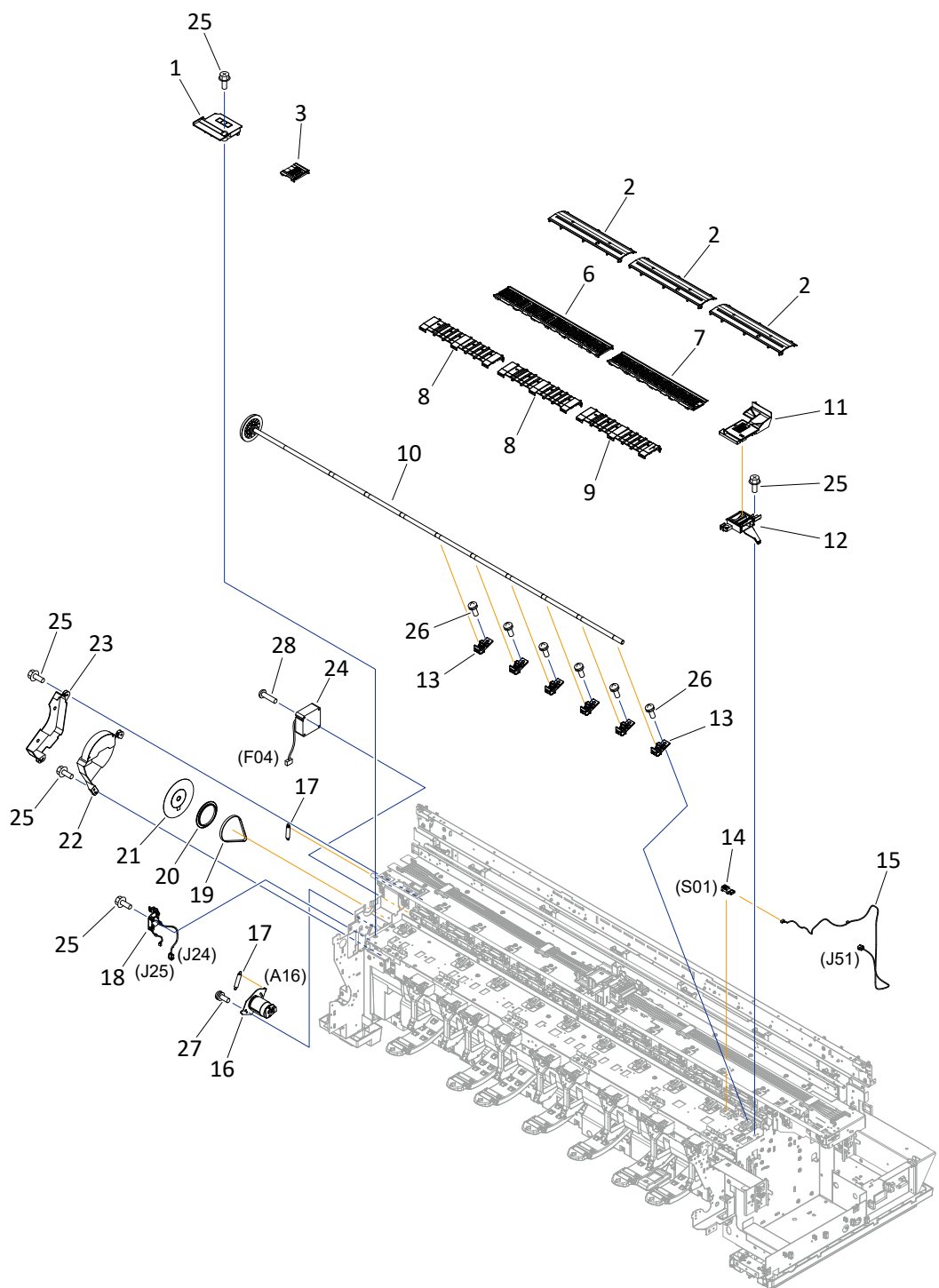


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
9	1	QD1-1760-000	1	AWAY PLATEN	
	2	QD1-1758-000	3	PLATEN, REAR	
	3	QM4-4271-000	1	PLATEN UNIT, TOP AWAY	
	6	QM4-4272-000	1	PLATEN UNIT, TOP B	
	7	QM4-4269-000	1	PLATEN UNIT, TOP A	
	8	QD1-2244-010	2	PLATEN, UNDER A	
	9	QD1-2801-010	1	PLATEN, UNDER HOME	
	10	QL3-0361-000	1	PAPER FEED ROLLER UNIT	
	11	QD1-1761-000	1	PLATEN, INK PRE EJECTION	
	12	QM4-4277-000	1	PRE PRINTING PLATEN BASE ASS'Y	
	13	QD1-2079-000	6	HOLDER, PAPER FEED ROLLER	
	14	WG8-5677-000	1	PHOTO-INTERRUPTER	
	15	QM7-4828-000	1	HARNESS ASS'Y, LFPE SNS	
	16	QM4-5389-000	1	PAPER FEED MOTOR UNIT	
	17	QC5-8099-000	2	SPRING, TENSION	
	18	QM4-4288-000	1	PAPER FEED ENCODER UNIT	
	19	QC5-8098-000	1	BELT, PAPER TRANSPORT	
	20	QC4-8784-000	1	FLANGE, PULLEY	
	21	QD1-2702-000	1	FILM, TIMING SLIT DISK	
	22	QM4-5388-000	1	CODEWHEEL COVER UNIT	
	23	QC5-8774-000	1	COVER, PF ENCODER OUTER	
	24	QK2-5739-000	1	COOLING FAN, POWER SUPPLY UNIT	
	25	XA9-0732-000	AR	SCREW,RS,M4	
	26	XB2-8400-805	AR	SCREW,W/WASHER,M4X8	
	27	XA9-1161-000	AR	SCREW, W/WASHER, M3X8	
	28	XB1-2303-005	AR	SCREW, BINDING HEAD, M3X30, ZC3	

FIGURE 10 Upper Roll Unit, Suction Fan & Waste Ink Unit

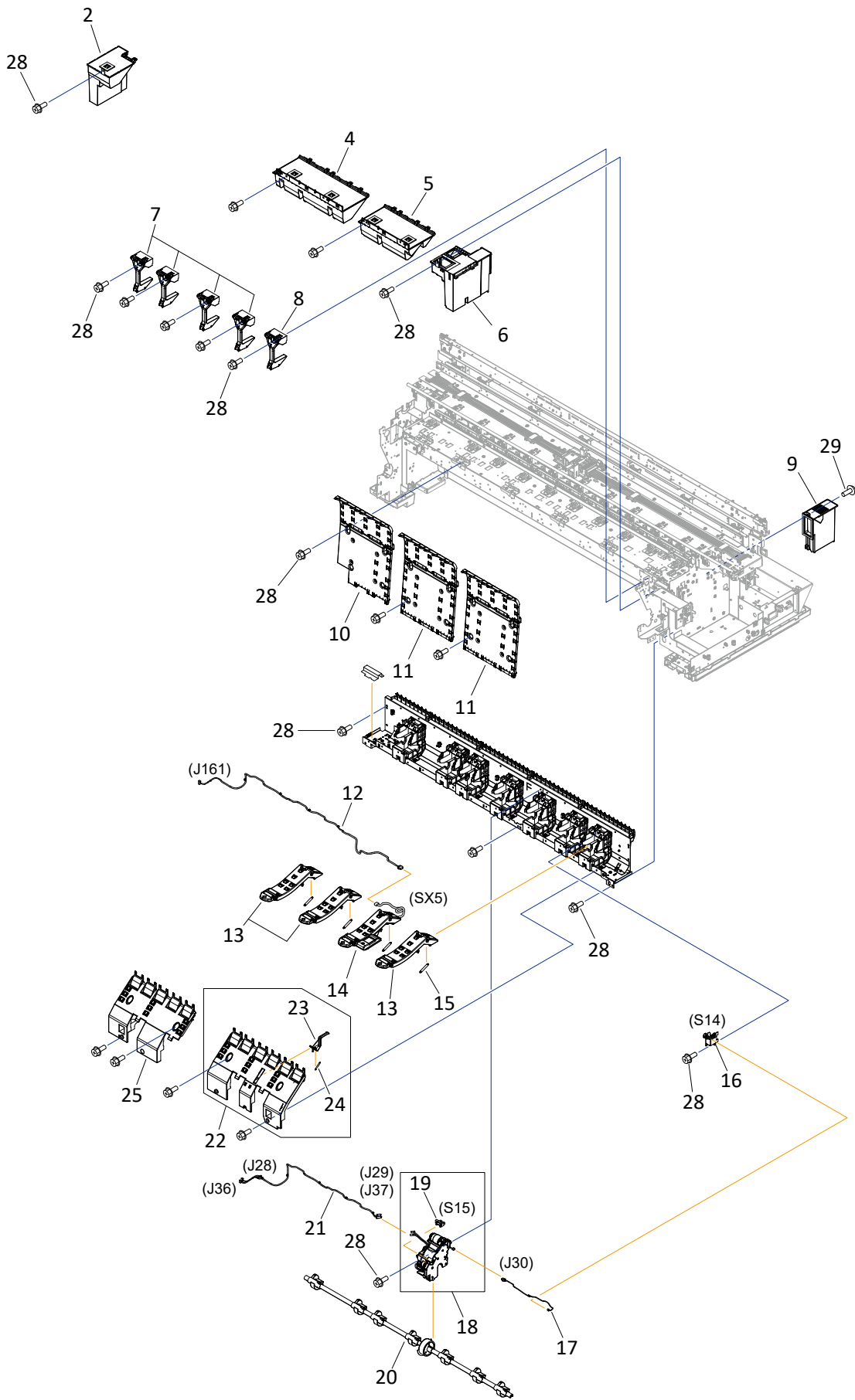


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
10	2	QM4-5751-000	1	WASTE INK ABSORBER UNIT	
	4	QM4-4242-000	1	WASTE INK ABSORBER UNIT B	
	5	QM4-4241-000	1	WASTE INK ABSORBER UNIT A	
	6	QM4-5861-000	1	SUCTION FAN UNIT	
	7	QM5-0344-000	4	FLAPPER SEPARATE UNIT	
	8	QM5-0354-000	1	FLAPPER SEPARATE UNIT W/SP	
	9	QM5-1372-000	1	SUCTION FAN DUCT UNIT	
	10	QM4-5854-010	1	GUIDE UNIT, OUTSIDE B	
	11	QM4-5853-010	2	GUIDE UNIT, OUTSIDE A	
	12	QM7-5403-000	1	HARNESS ASS'Y, ROLL SEP RLY	
	13	QM5-1318-000	3	NIP ARM UNIT	
	14	QM5-1319-000	1	NIP ARM SENSOR UNIT	
	15	QD1-1677-000	4	SPRING, PAPER SET	
	16	QM4-4249-010	1	ROLL PAPER FEED SENSOR UNIT	
	17	QM7-4884-000	1	HARNESS ASS'Y, RLNIP PF SNS	
	18	QM4-7217-000	1	DRIVE NIP ARM UNIT	
	19	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	20	QM4-7214-000	1	CAM SHAFT UNIT	
	21	QM7-4857-000	1	HARNESS ASS'Y, UP RLNIP RELAY	
	22	QM4-4933-000	1	GUIDE UNIT, LOW A	
	23	QD1-2159-000	1	LEVER, PAPER FEED SENSOR	
	24	QD1-2160-000	1	SPRING, PAPER FEED SENSOR	
	25	QM4-4934-000	1	GUIDE UNIT, LOW B	
	28	XA9-0732-000	AR	SCREW,RS,M4	
	29	XB6-7400-805	AR	SCREW, TP, M4X8	

FIGURE 11 Printer & Accessories

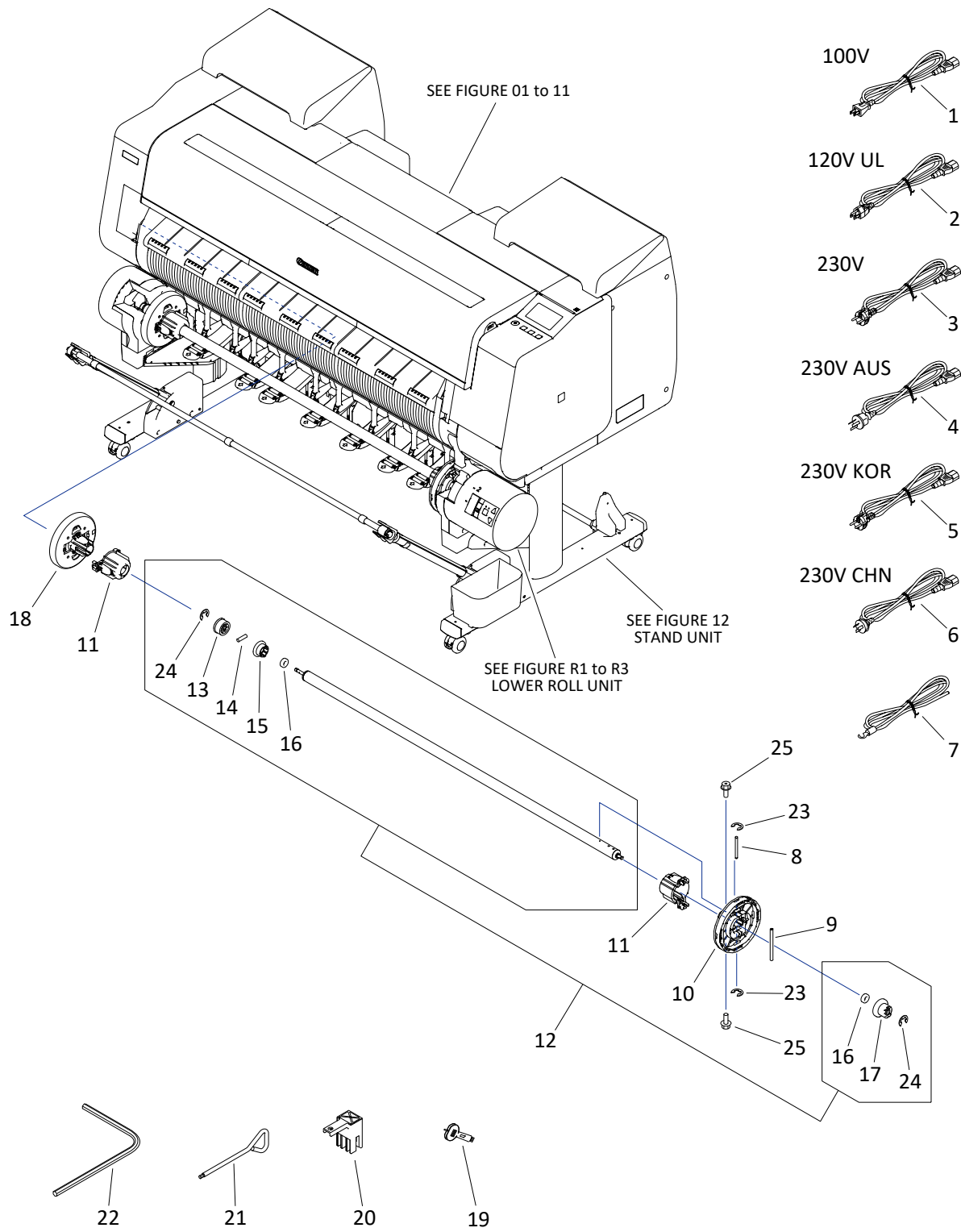


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
11	1	QK2-1739-000	1	CORD, POWER	JP
	2	QK2-1741-000	1	CORD, POWER	US
	3	QK2-1743-000	1	CORD, POWER	EUR/SPL
	4	QK2-1745-000	1	CORD, POWER	AU
	5	QK2-1747-000	1	CORD, POWER	KR
	6	QK2-1749-000	1	CORD, POWER	CN
	7	QK2-6643-000	1	CORD, GROUNDING	JP
	8	QC4-9195-000	1	HOLD PIN4	
	9	QD1-2747-000	1	PIN, SPOOL	
	10	QM4-4298-010	1	SPOOL FLANGE UNIT R	
	11	QM4-4296-000	2	SPOOL 3INCH ATTACHMENT UNIT	
	12	QM5-0345-000	1	SPOOL SHAFT UNIT	
	13	QC6-8704-000	1	GEAR, SPOOL	
	14	XD3-2200-162	1	PIN, PARALLEL	
	15	QD1-2704-000	1	HOLDER, SPOOL BEARING L	
	16	XG9-0793-000	2	BEARING, BALL, L-1680KKRPOP25L	
	17	QD1-2705-000	1	HOLDER, SPOOL BEARING R	
	18	QM5-1572-000	1	SPOOL FLANGE UNIT L S	
	19	QD1-2729-000	1	PLATEN CLEANER BRUSH	
	20	QD1-2645-000	1	LOCK BELT	
	21	QC4-9302-000	1	WRENCH, HEX KEY	
	22	QD1-2746-000	1	HEXAGONAL WRENCH	
	23	XD2-1100-322	1	RETAINING RING (E-TYPE)	
	24	XD9-0396-000	1	RETAINING RING (E-TYPE)	
	25	XA9-2050-000	AR	SCREW, SELF-TAPPING, M3	

FIGURE 12 Stand Unit SD-21

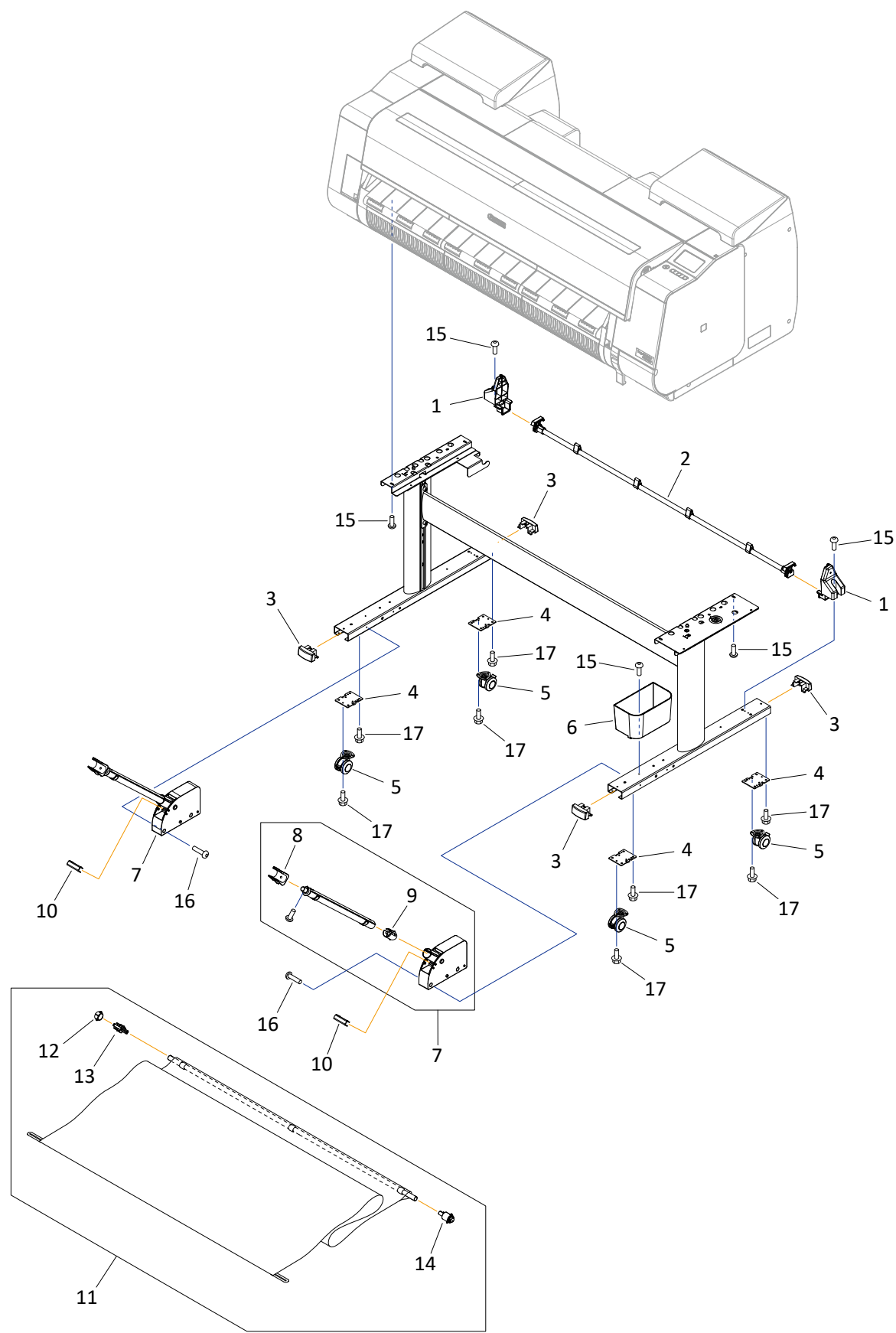


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
12	1	QD1-2522-000	2	HOLDER, REAR ROD	
	2	QM4-4353-000	1	REAR ROD UNIT	
	3	QD1-2787-000	4	CAP, STAND	
	4	QD1-2879-000	4	PLATE, CASTER	
	5	QC7-4523-000	4	CASTER, W/LOCK	
	6	QD1-2736-000	1	BOX	
	7	QM4-4294-020	2	SIDE ROD UNIT	
	8	QD1-2529-000	1	ROD JOINT	
	9	QD1-2528-000	1	ROD END	
	10	QC5-8788-000	2	PLATE, LOCK	
	11	QM4-4356-010	1	TOP ROD UNIT	
	12	QD1-2740-000	1	CAP SUPPORT, TOP ROD L	
	13	QD1-2521-010	1	CAP, TOP ROD L	
	14	QM4-8680-010	1	BASKET ROLL UNIT	
	15	QC4-9300-000	9	SCREW, HEX SOCKET M4X10	
	16	QC4-9303-000	4	SCREW, HEX SOCKET, M4X30	
	17	XA9-0949-000	AR	SCREW, RS, M4X10	

FIGURE 13 Tool

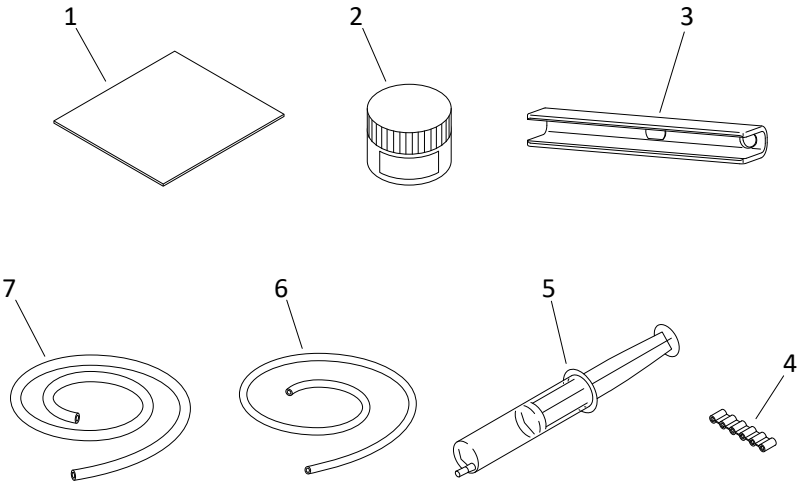


FIGURE R1 Lower Roll Unit RU-23 (Right)

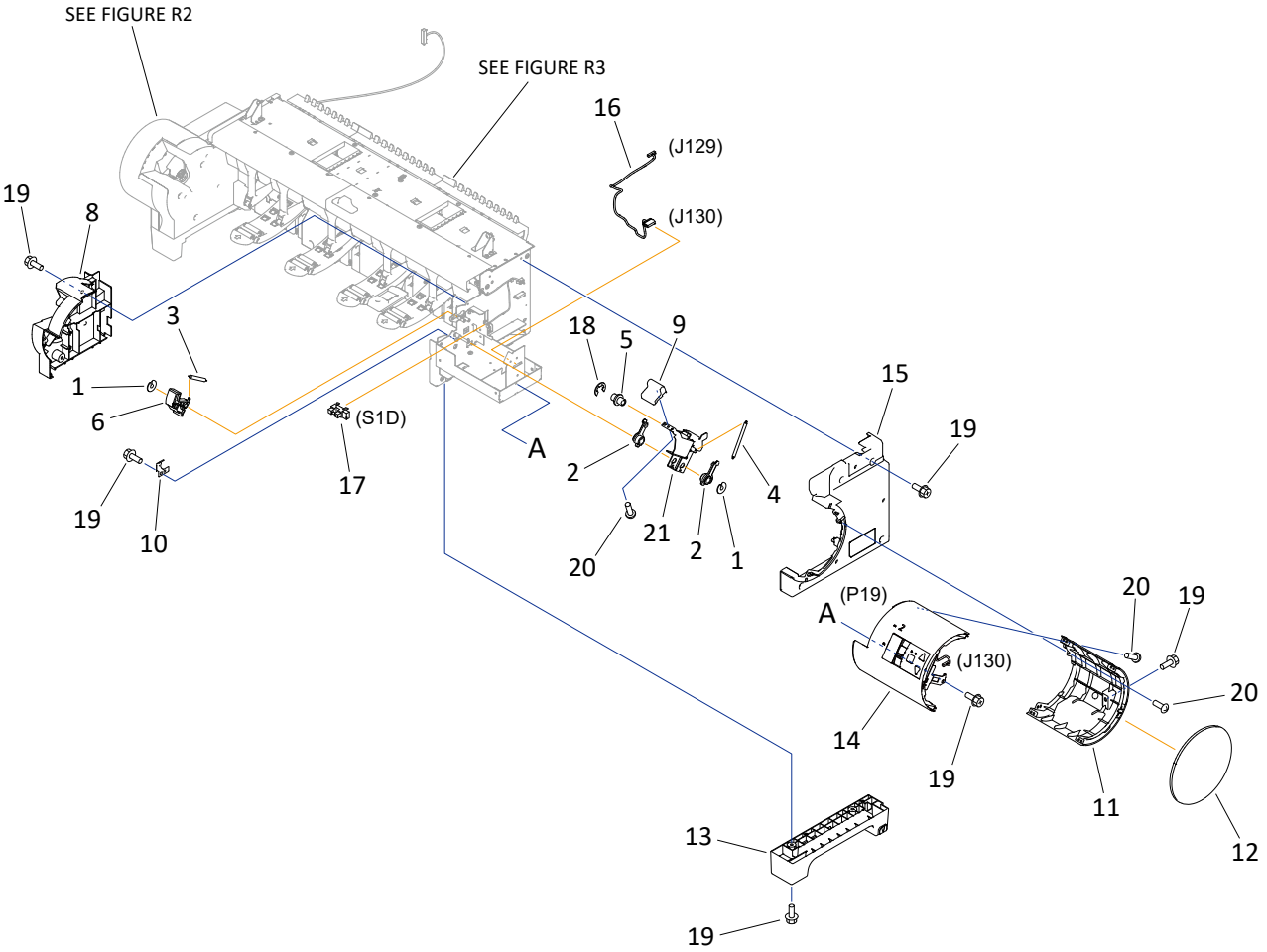


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R1	1	QD1-1441-000	2	CUT WASHER	
	2	QD1-1443-000	2	BUSHING, DRIVE	
	3	QD1-1785-000	1	SPRING, LOCK A	
	4	QD1-1787-000	1	SPRING, LOCK C	
	5	QD1-1788-000	1	ROLLER, LOCK	
	6	QD1-1789-000	1	LOCK LEVER A	
	8	QD1-1791-000	1	HOLDER, SPOOL R	
	9	QD1-2588-000	1	KNOB, OPERATION	
	10	QD1-2593-000	1	PLATE, SPOOL GROUND	
	11	QD1-2725-000	1	COVER, SIDE R REAR	
	12	QD1-2726-000	1	COVER, SIDE R	
	13	QM4-4898-000	1	HANDLE UNIT, LOWER SUPPORT R	
	14	QM4-4914-000	1	OPERATION PANEL UNIT, RU	
	15	QM4-4915-000	1	COVER UNIT, SIDE OUTER R	
	16	QM7-4877-000	1	HARNESS ASS'Y, RU PANEL RLY	
	17	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	18	XD2-1100-322	1	RETAINING RING (E-TYPE)	
	19	XA9-0732-000	AR	SCREW, RS, M4	
	20	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	21	QL2-8481-000	1	LEVER ASS'Y, SPL LOCK R	

FIGURE R2 Lower Roll Unit RU-23 (Left)

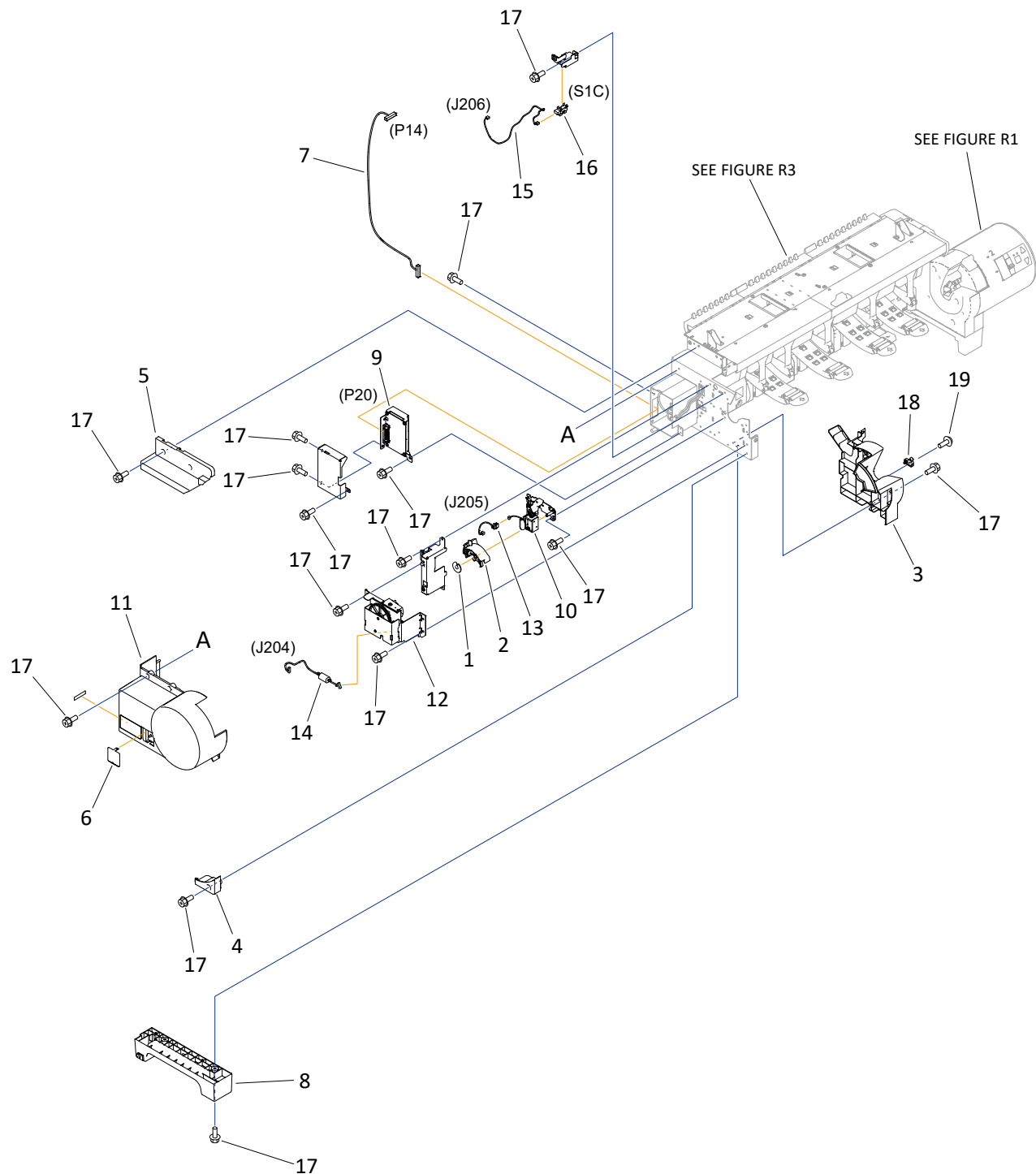


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R2	1	QD1-1441-000	1	CUT WASHER	
	2	QM5-0401-000	1	COVER SPL GEAR UNIT	
	3	QD1-1795-010	1	HOLDER, SPOOL L	
	4	QD1-2656-000	1	COVER, SIDE L SUB	
	5	QD1-2784-000	1	COVER, SIDE TOP L	
	6	QD1-2853-000	1	CAP, COVER SIDE L	
	7	QK2-1476-000	1	CABLE, ROLL UNIT	
	8	QM4-4897-000	1	HANDLE UNIT, LOWER SUPPORT L	
	9	QM5-0364-000	1	I/F PCB UNIT, RU	
	10	QM4-4299-010	1	SPOOL LOCK UNIT	
	11	QM5-0368-000	1	COVER UNIT, SIDE OUTER L	
	12	QM5-0365-000	1	ACTIVE ROLL BRAKE UNIT	
	13	QM7-4871-000	1	HARNESS ASS'Y, LO SPL SOL	
	14	QM7-1831-000	1	HARNESS ASS'Y, ARB MOTOR	
	15	QM7-4873-000	1	HARNESS ASS'Y, LO SPLSET L	
	16	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	17	XA9-0732-000	AR	SCREW, RS, M4	
	18	QC6-5817-000	1	GUIDE, SPOOL SET	
	19	XB1-2301-205	AR	SCREW, MACHINE M3X12 (S)	

FIGURE R3 Lower Roll Unit RU-23 (Main)

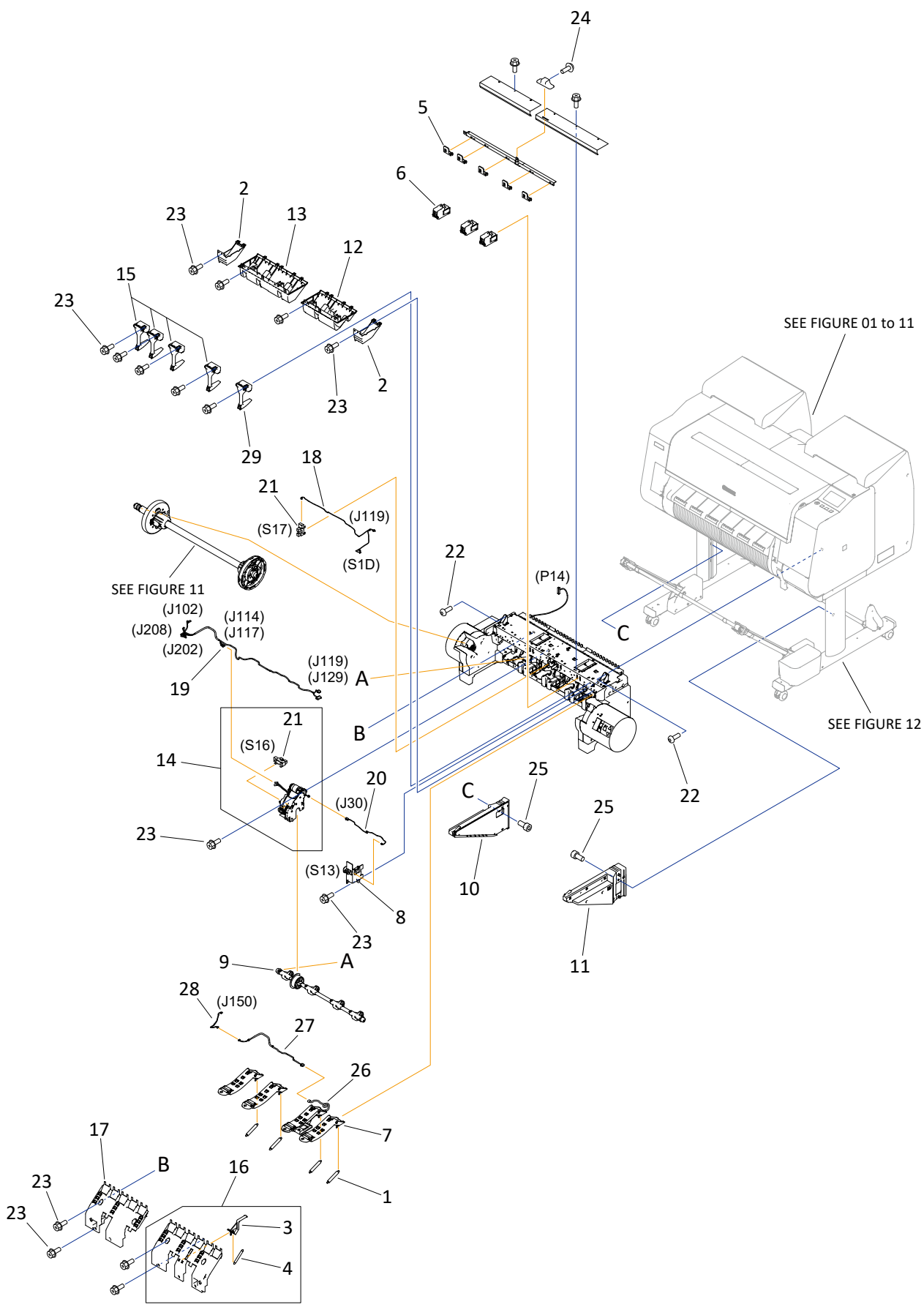


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R3	1	QD1-1677-000	4	SPRING, PAPER SET	
	2	QC5-6312-000	2	GUIDE, UPPER	
	3	QD1-2159-000	1	LEVER, PAPER FEED SENSOR	
	4	QD1-2160-000	1	SPRING, PAPER FEED SENSOR	
	5	QD1-2595-000	5	CAM, FLAP SELEC	
	6	QD1-2602-000	3	SUPPORT, FLAP SELEC	
	7	QM5-1318-000	3	NIP ARM UNIT	
	8	QM4-4249-010	1	ROLL PAPER FEED SENSOR UNIT	
	9	QM4-7214-000	1	CAM SHAFT UNIT	
	10	QM4-4342-000	1	RAIL UNIT L	
	11	QM4-4343-000	1	RAIL UNIT R	
	12	QM4-4859-000	1	PAPER GUIDE ROLLER UNIT, RU A	
	13	QM4-4860-000	1	PAPER GUIDE ROLLER UNIT, RU B	
	14	QM4-7217-000	1	DRIVE NIP ARM UNIT	
	15	QM5-0344-000	4	FLAPPER SEPARATE UNIT	
	16	QM4-4933-000	1	GUIDE UNIT, LOW A	
	17	QM4-4934-000	1	GUIDE UNIT, LOW B	
	18	QM7-4876-000	1	HARNESS ASS'Y, LO FLAP SPLSET	
	19	QM7-4879-000	1	HARNESS ASS'Y, RU MAIN	
	20	QM7-4884-000	1	HARNESS ASS'Y, RLNIP PF SNS	
	21	WG8-5935-000	2	PHOTOINTERRUPTER, RPI-2500	
	22	QC4-9300-000	2	SCREW, HEX SOCKET M4X10	
	23	XA9-0732-000	AR	SCREW, RS, M4	
	24	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	25	XB7-1080-169	AR	SCREW, MACHINE M8X16	
	26	QM5-1319-000	1	NIP ARM SENSOR UNIT	
	27	QM7-5403-000	1	HARNESS ASS'Y, ROLL SEP RLY	
	28	QM7-5412-000	1	HARNESS ASS'Y, LO ROLL SEP RLY	
	29	QM5-0354-000	1	FLAPPER SEPARATE UNIT W/SP	

