

KONICA MINOLTA

PARTS GUIDE MANUAL

SEPTEMBER 2010

magicolor 8650
A02E00A

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

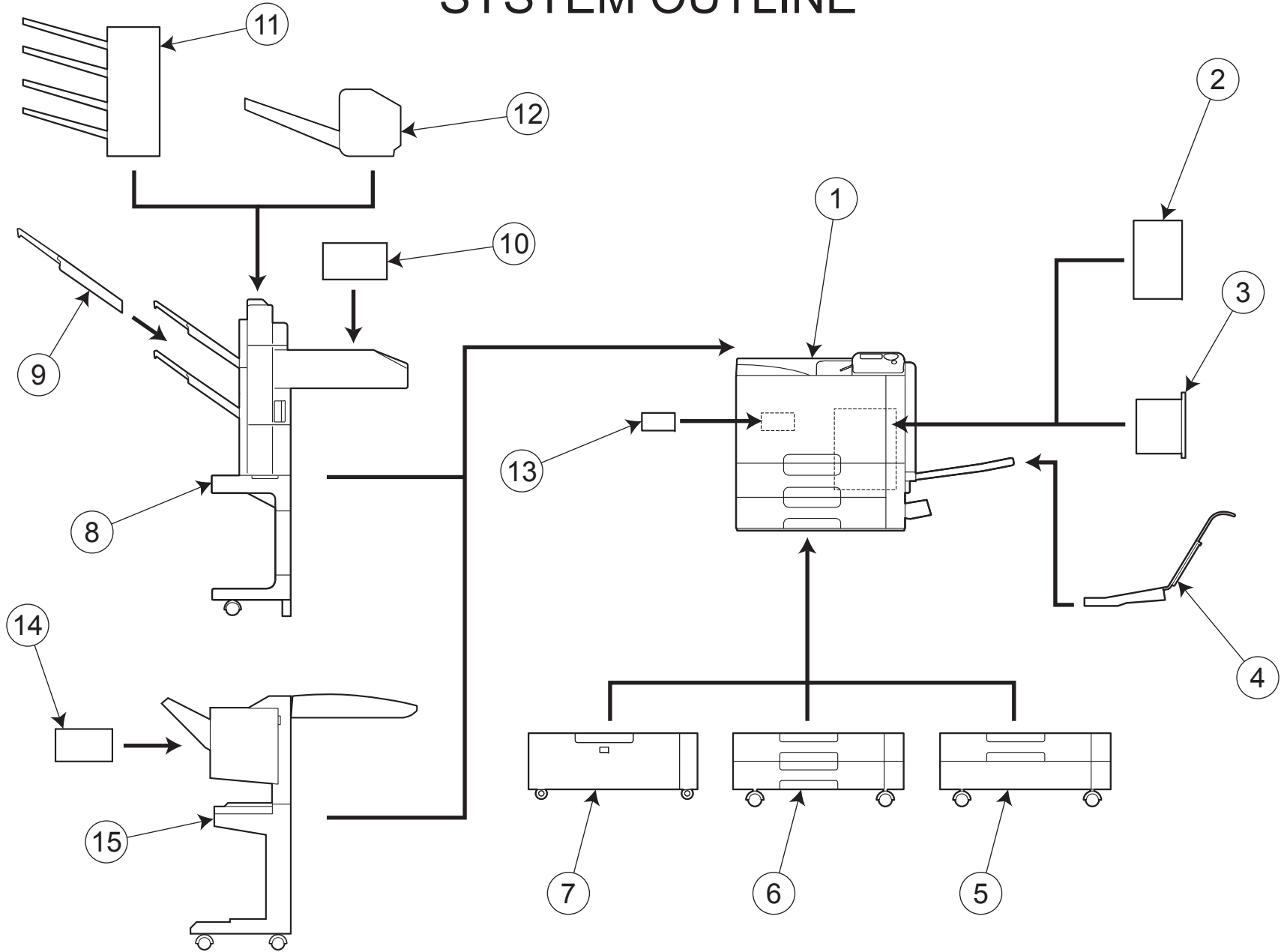
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

SYSTEM OUTLINE

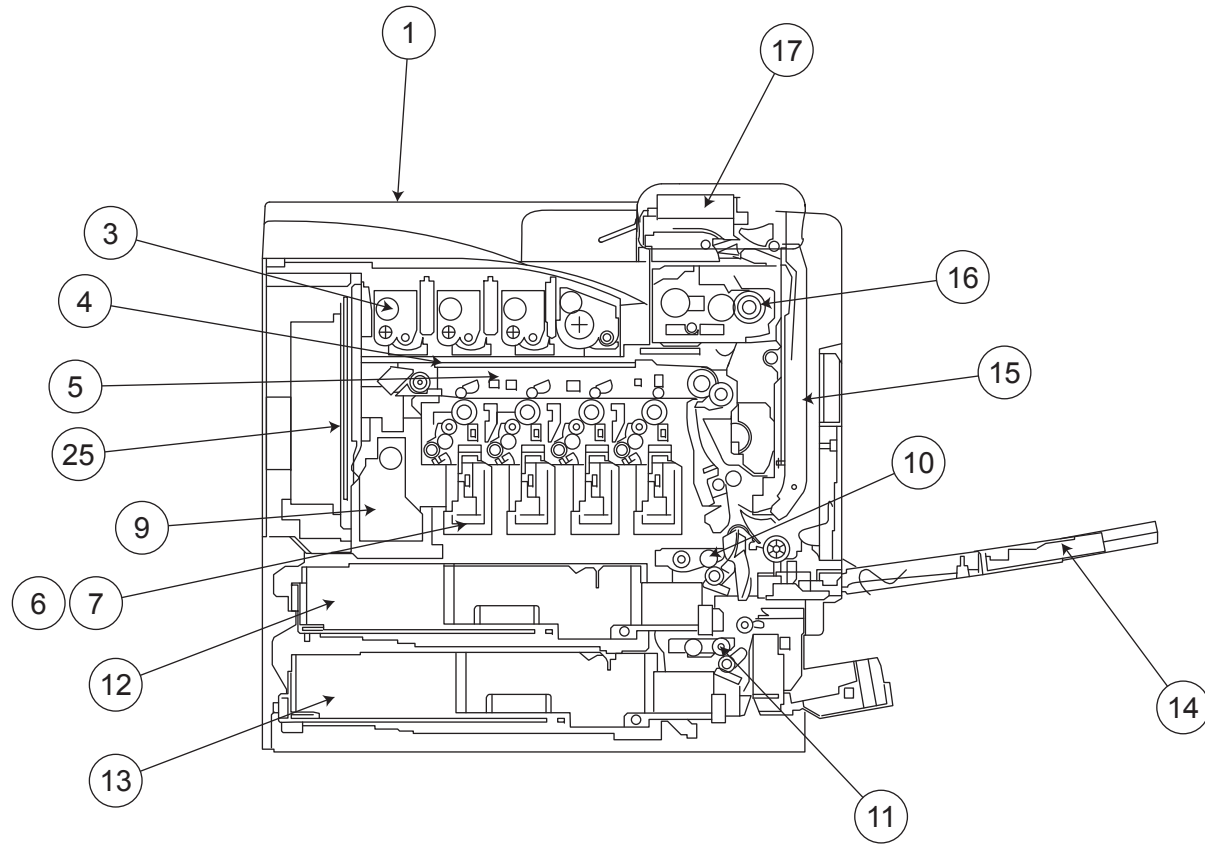


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1	PRINTER COLOR	magicolor 8650
2	OTHER OPTION	MK-711
3	OTHER OPTION	EK-603
4	OTHER OPTION	MK-713
5	PAPER FEEDER	PC-106
6	PAPER FEEDER	PC-205
7	PAPER FEEDER	PC-406
8	SORTER/FINISHER	FS-519
9	OTHER OPTION	OT-602
10	PUNCH UNIT	PK-515
11	SORTER/FINISHER	MT-502
12	SORTER/FINISHER	SD-505
13	OTHER OPTION	HD-508
14	PUNCH UNIT	PK-501/PK-4/PK131
15	SORTER/FINISHER	FS-609

DIAGRAM OF MAIN PARTS SECTION

REAR SIDE (2) (8) (18) (19) (20) (21) (22)
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A02E 1610 00	1-16	A02E 2208 00	38-15	A02E 2557 12	35-18	A02E 3637 00	9-20	A02E 5610 00	15-13
A02E 1612 00	1-10	A02E 2209 00	38-14	A02E 2563 00	35-33	A02E 3640 01	11-8	A02E 5611 00	12-11
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A02E 1614 01	3-17	A02E 2211 00	38-13	A02E 2571 00	35-9	A02E 3642 01	11-10	A02E 5612 00	12-7
A02E 1615 00	1-5	A02E 2290 00	33-8	A02E 2573 00	35-6	A02E 3643 00	11-9	A02E 5612 00	14-7
A02E 1618 00	3-18	A02E 2290 00	34-4	A02E 2576 01	35-25	A02E 3644 01	11-7	A02E 5613 00	12-18
A02E 1625 00	43-1	A02E 2302 00	35-3	A02E 2579 00	10-15	A02E 3650 01	11-2	A02E 5613 00	14-24
A02E 1626 00	43-3	A02E 2303 00	35-1	A02E 2582 00	35-10	A02E 3651 00	11-3	A02E 5614 00	12-19
A02E 1627 00	43-2	A02E 2310 11	35-12	A02E 2584 01	35-17	A02E 3660 01	4-7	A02E 5614 00	14-25
A02E 1629 00	2-6	A02E 2312 00	35-23	A02E 2585 00	35-2	A02E 3661 00	4-6	A02E 5631 00	13-16
A02E 1630 00	2-8	A02E 2314 00	35-15	A02E 2586 01	10-13	A02E 3662 01	4-5	A02E 5632 00	13-14
A02E 1634 00	37-17	A02E 2315 00	35-36	A02E 2587 00	35-20	A02E 3670 00	9-19	A02E 5635 00	13-13
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A02E 5754 00	14-28	A02E 5924 00	22-3	A02E 5982 00	21-18	A02E 6234 00	17-19	A02E 8121 00	26-7
A02E 5755 01	12-25	A02E 5925 00	22-19	A02E 5983 00	22-10	A02E 6301 03	19-11	A02E 8132 00	26-8
A02E 5755 01	14-29	A02E 5926 00	22-20	A02E 5984 00	21-4	A02E 6330 01	19-8	A02E 8151 00	25-13
A02E 5771 00	15-14	A02E 5927 01	22-21	A02E 5985 00	21-2	A02E 7001 00	29-9	A02E 8152 00	25-16
A02E 5772 00	15-10	A02E 5928 01	22-23	A02E 5986 00	21-7	A02E 7051 01	27-6	A02E 8152 00	26-12
A02E 5791 00	14-6	A02E 5931 00	22-25	A02E 6201 04	17-11	A02E 7052 01	27-16	A02E 8201 01	25-11
A02E 5804 00	16-19	A02E 5932 00	22-8	A02E 6206 00	17-4	A02E 7053 00	27-8	A02E 8202 01	25-15
A02E 5805 00	16-20	A02E 5933 00	22-4	A02E 6206 00	19-4	A02E 7054 00	27-15	A02E 8203 01	25-20
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A02E 5875 00	16-5	A02E 5945 00	23-19	A02E 6213 00	19-5	A02E 7113 00	28-1	A02E 8902 03	31-14
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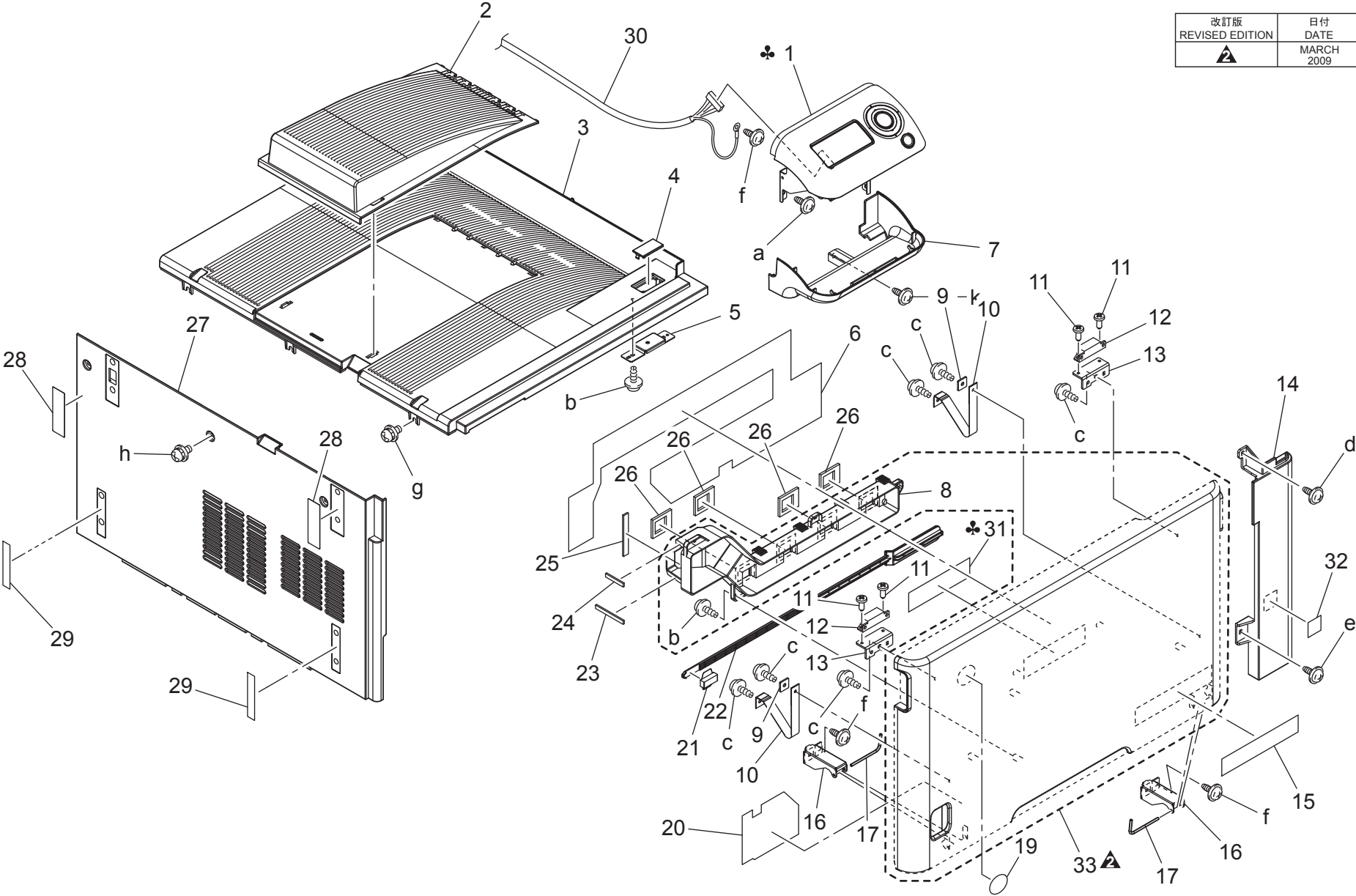
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A02E R713 00	27-17
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EXTERNAL PARTS

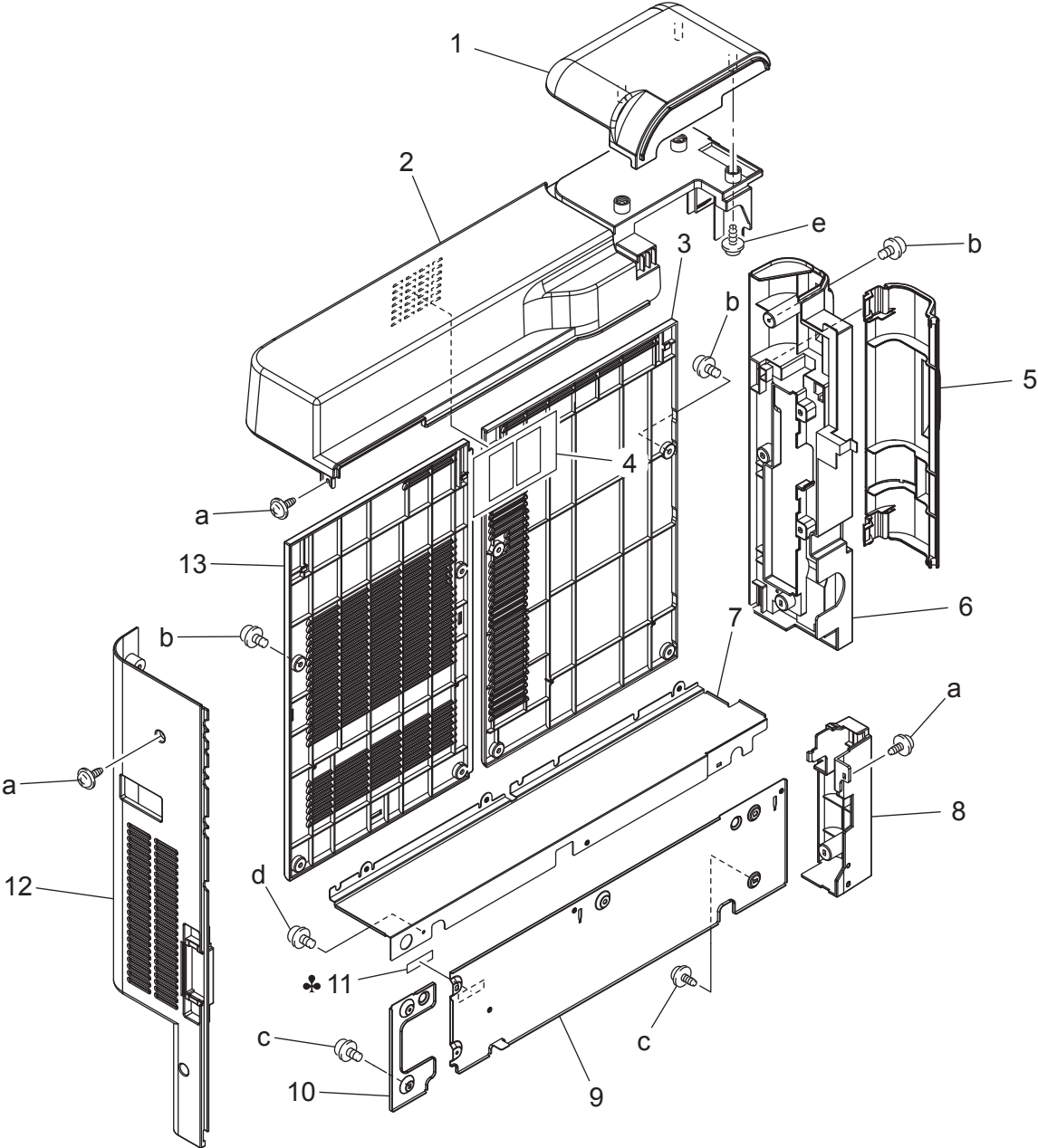
改訂版 REVISED EDITION	日付 DATE
	MARCH 2009



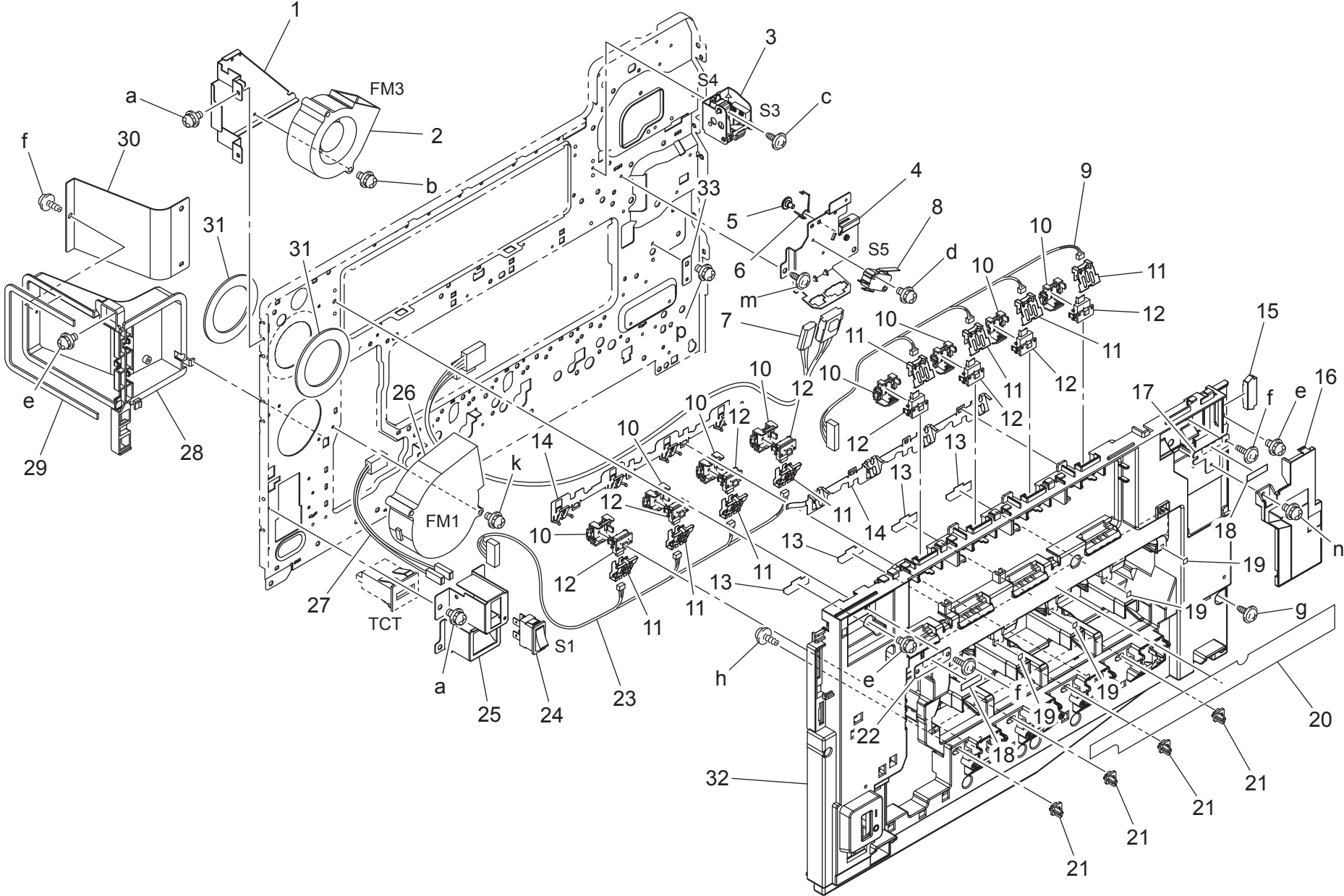
EXTERNAL PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M719 01	Panel assembly	A,A1	I	1	a-V137 0308 03
1	A02E M720 01	Panel assembly	B,C,D1,D3,K	I	1	b-V153 0308 03
1	A02E M721 00	Panel assembly	J	I	1	c-V153 0308 03
1	A02E M722 00	Panel assembly	H	I	1	d-4154 3804 01
2	A02E 1714 00	Tray		C	1	e-V137 0310 04
3	A02E 1715 00	Top cover		C	1	f-V137 0306 03
4	A02E 1716 00	Cover		C	1	g-V116 0308 03
5	A02E 1615 00	Bracket		D	1	h-V116 0308 04
6	A02E 9425 01	Label Remove/Clean		D	1	k-V137 0308 04
7	A02E 1489 01	Cover		C	1	
8	A02E 1160 01	Duct		D	1	
9	1053 3103 01	SET PLATE		C	2	
10	A02E 1612 00	Band		C	2	
11	4038 1051 01	SCREW		C	4	
12	4475 2603 02	MAGNET CATCH		D	2	
13	4038 1046 01	BRACKET		D	2	
14	A02E 1648 00	Cover		C	1	
15	A02E 9431 00	Label magicolor 8650		C	1	
16	A02E 1610 00	Hinge		C	2	
17	A02E 1613 00	Shaft		D	2	
19	A00J 9455 00	Logo Mark		C	1	
20	A02E 9426 00	Label Waste Toner Remove		C	1	
21	4038 2084 06	CLEANING PAD		C	1	
22	4038 2083 02	CLANING MATERIAL		C	1	
23	A02E 1162 00	Seal		C	1	
24	A02E 1165 00	Seal		C	1	
25	A02E 1163 00	Seal		C	1	
26	A02E 1164 00	Seal		C	4	
27	A02E 1650 01	Left cover		C	1	
28	A02E 1652 01	Seal		C	2	
29	A02E 1653 00	Label		C	2	
30	A02E N10W 01 Old	Ope.unit Cable /P		D	1	
30	A02E N10W 02	Ope.unit Cable /P		D	1	
31	A02E 9461 00	Label Consumables Reorder	A,A1	C	1	
31	A02E 9462 00	Label Consumables Reorder	B	C	1	
31	A02E 9463 00	Label Consumables Reorder	C	C	1	
31	A02E 9464 00	Label Consumables Reorder	D1,D3,K	C	1	
31	A02E 9465 00	Label Consumables Reorder	H	C	1	
31	A02E 9466 00	Label Consumables Reorder	J	C	1	
32	A011 9462 00	Label Emperon		D	1	
33	A02E F188 00	Front Cover Assy		C	1	

EXTERNAL PARTS



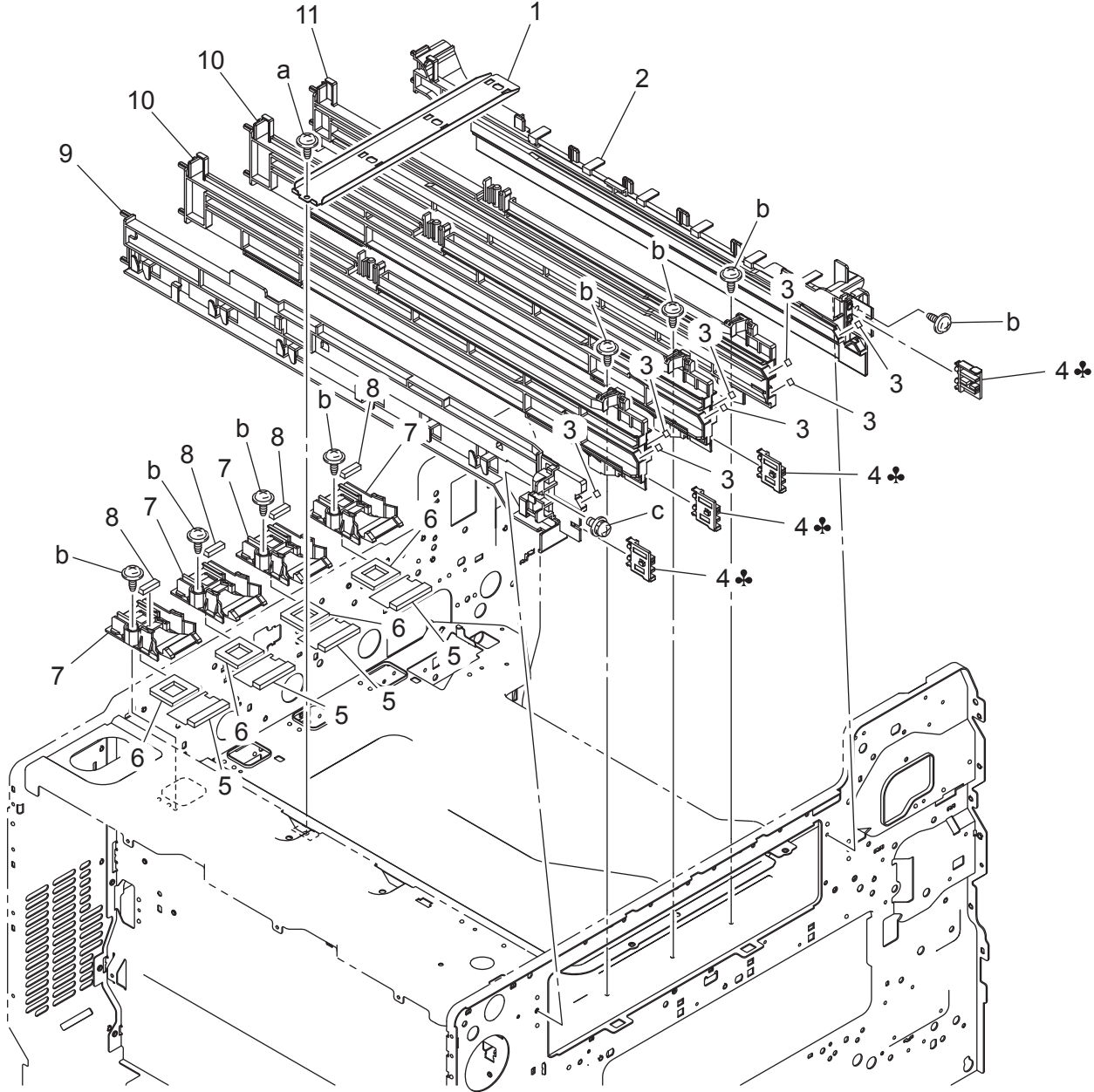
INNER COVER SECTION



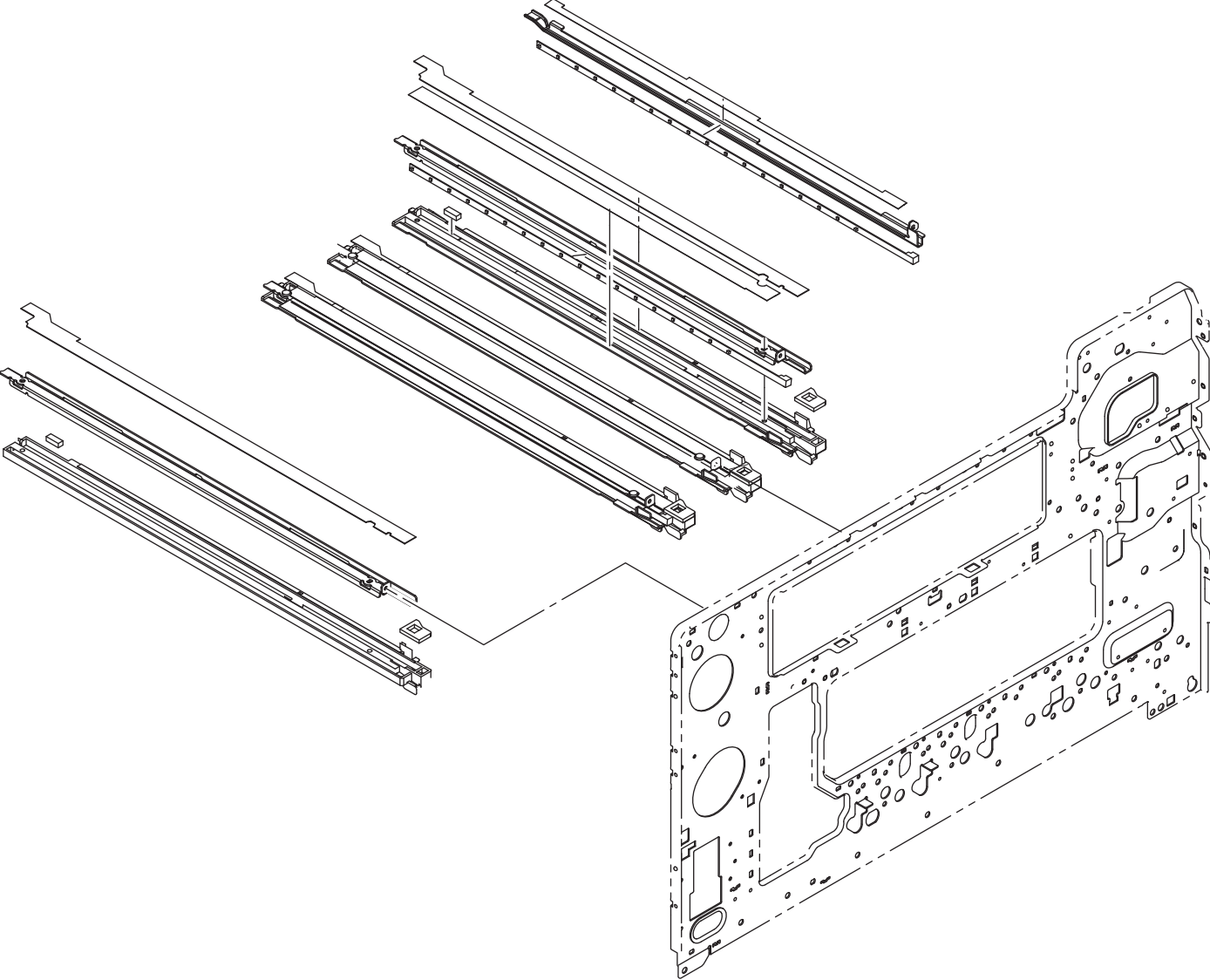
INNER COVER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1203 01	Bracket		D	1	a-V116 0306 03
2	9313 1300 51	FAN MOTOR		B	1	b-V116 0335 03
3	A02E R709 00	Front Cover Switch Assy		C	1	c-V137 0306 03
4	A02E 1381 00	Bracket		D	1	d-V116 0316 03
5	4038 2287 02	SHOULDER SCREW		C	1	e-V116 0308 03
6	A02E 1384 00	Torsion spring		C	1	f-V153 0308 03
7	A02E N122 01	Heater Relay harness		D	1	g-V137 0312 03
8	9J06 M601 00	MICRO SWITCH		C	1	h-V153 0306 04
9	A02E N10N 01	Supply Detection harness		D	1	k-V116 0335 03
10	4038 2281 04	HOLDER		C	8	m-4106 2063 01
11	4038 2282 03	PLATE SPRING		C	8	n-V116 0308 04
12	V816 3000 02	CONNECTOR PIN		D	8	p-V116 0406 03
13	9J06 2460 01	COVER		C	4	
14	4038 2283 02	PLATE SPRING		C	2	
15	V651 0100 40	CONNECTOR		D	1	
16	A02E 1702 00	Cover		C	1	
17	A02E 1614 01	Suction plate		D	1	
18	A02E 1618 00	Spacer		C	2	
19	A02E 9403 00	Label lu		C	4	
20	A02E 9402 00	Label Tc/lu		D	1	
21	A02E 1703 00	Holder		D	4	
22	4038 1014 01	SUCTION PLATE		D	1	
23	A02E N119 02	Photoconductor Detection harness		D	1	
24	A02E M601 00	Power source Switch		C	1	
25	A02E 1383 00	Bracket		D	1	
26	9313 1000 72	FAN MOTOR		C	1	
27	A02E N123 00	AC Power source harness		D	1	
28	A02E 1161 02	Duct		D	1	
29	A02E 1167 00	Seal		C	1	
30	A02E 1166 00	Heat sink		D	1	
31	A02E 1205 00	Seal		C	2	
32	A02E 1701 00	Cover		D	1	
33	A02E 1050 00	Cover		D	1	


T/C RAIL SECTION

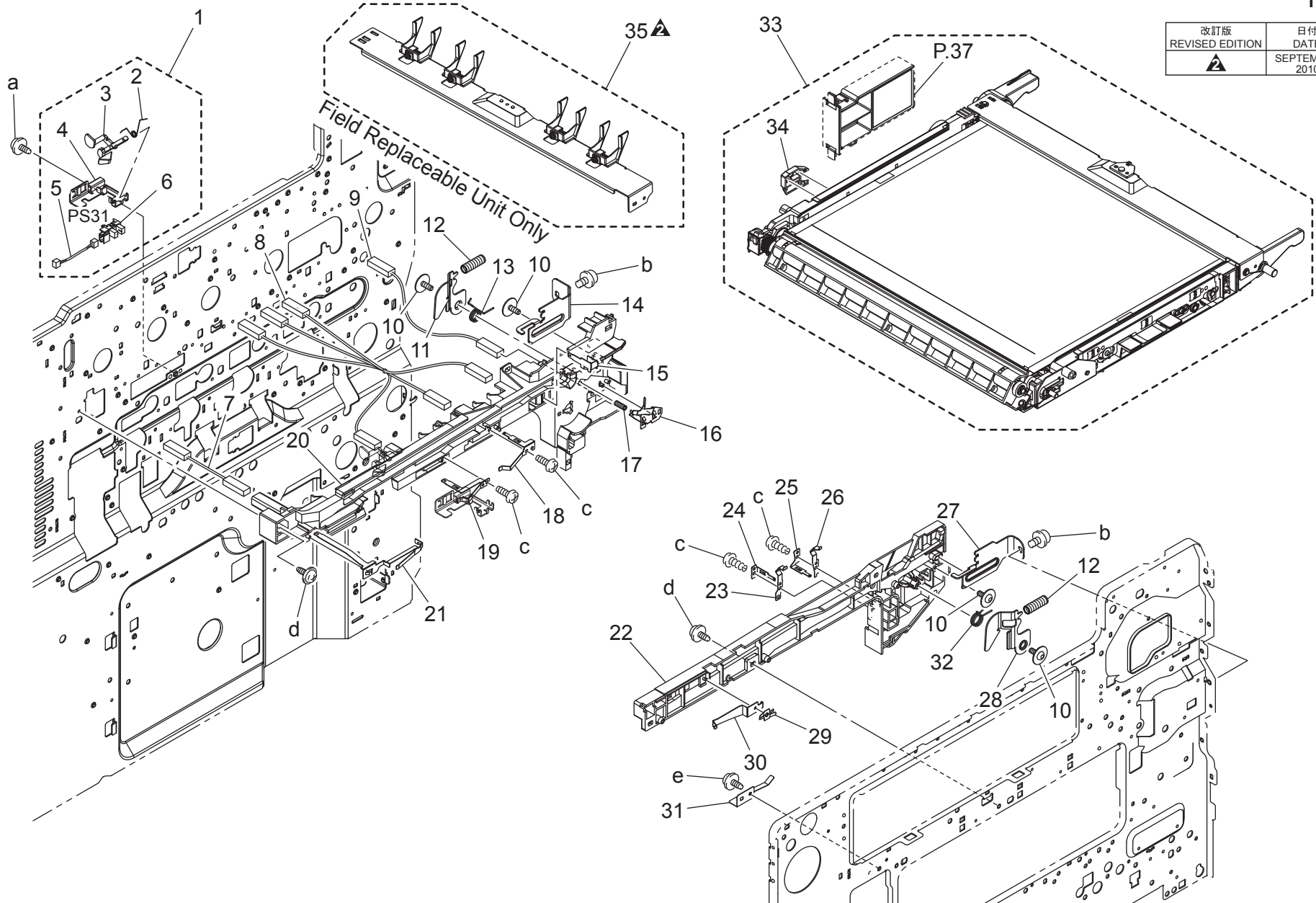


ERASE LAMP SECTION



TRANSFER BELT UNIT

改訂版 REVISED EDITION	日付 DATE
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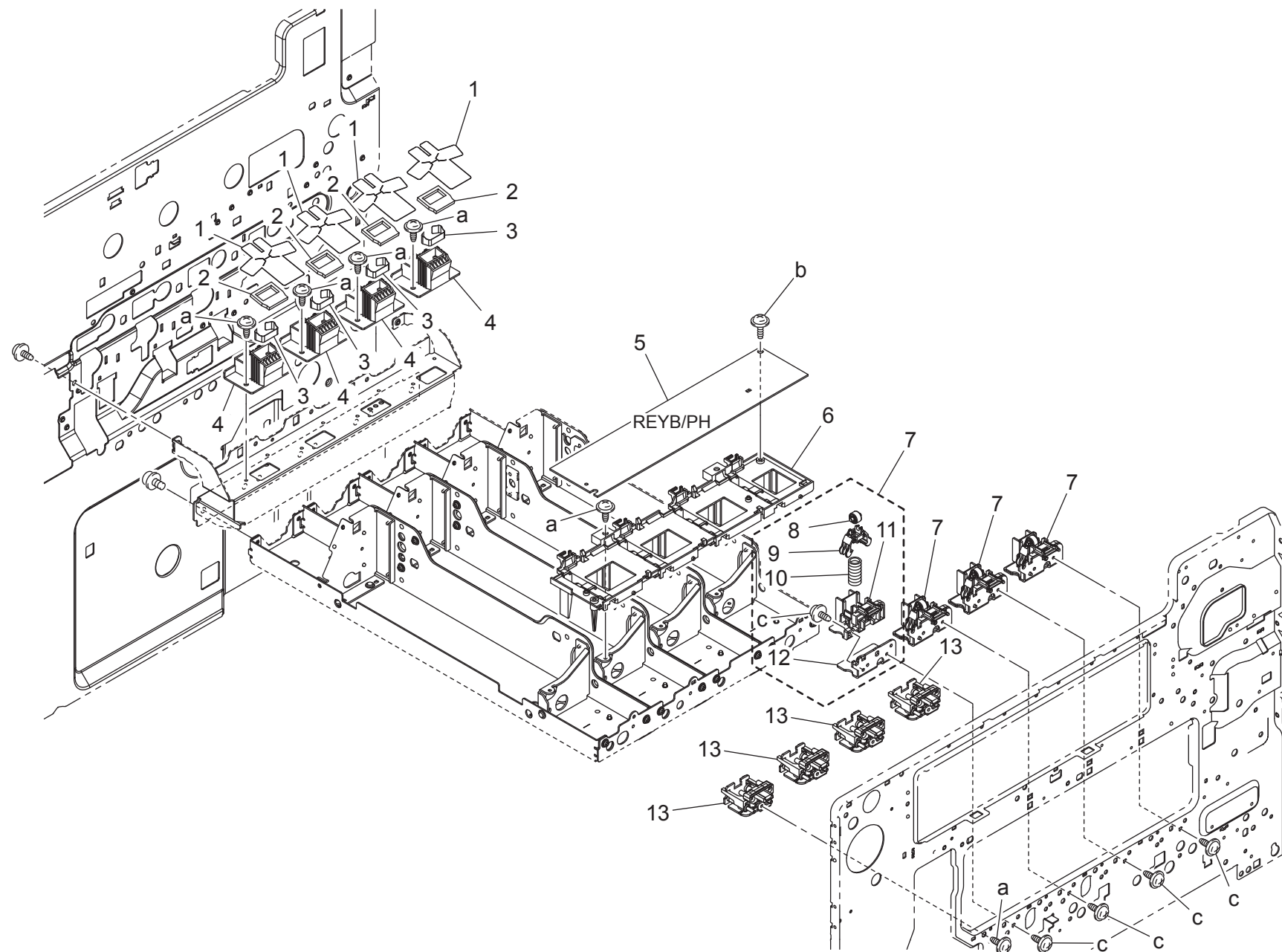


TRANSFER BELT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R708 11	Transfer Detection Assy		C	1	a-V137 0306 03 b-V116 0408 03 c-V145 0308 03 d-4154 3804 01 e-4106 2063 01
2	A02E 1123 00	Torsion spring	ねじりコイルばね	C	1	
3	A02E 1122 12	Actuator	アクチュエータ	C	1	
4	A02E 1121 11	Bracket	取付板	D	1	
5	A02E N114 00	Connecting Detection harness	連結検知束線	D	1	
6	9335 1300 61	PHOTO INTERRUPTER	フォトインタラプタ	B	1	
7	A02E N131 00	Transfer Wiring /14	転写束線 / 14	D	1	
8	A02E N132 01	Transfer Wiring /13	転写束線 / 13	D	1	
9	A02E N130 00	Transfer Wiring /2	転写束線 / 2	D	1	
10	4163 5293 01	SCREW	ねじ	C	4	
11	4038 2027 01	ARM	アーム	C	1	
12	4038 2029 01	PRESSURE SPRING	圧縮コイルばね	C	2	
13	4038 2028 01	TORSION SPRING	ねじりコイルばね	C	1	
14	4038 2026 01	LEVER	レバー	C	1	
15	A02E 1103 00	Contact	接点 (一次転写 B k)	C	1	
16	4038 2205 02	CONTACT	接点	C	1	
17	4038 2207 01	PRESSURE SPRING	圧縮コイルばね	C	1	
18	A02E 1104 00	Contact	接点 (一次転写 C)	C	1	
19	A02E 1105 00	Contact	接点 (一次転写 M)	C	1	
20	A02E 1102 00	Rail	レール (中転・R)	D	1	
21	A02E 1107 00	Contact	接点 (一次転写)	C	1	
22	A02E 1101 00	Rail	レール (中転・F)	D	1	
23	4038 2152 13	CONTACT	接点 (新品検知3)	C	1	
24	4038 2077 13	CONTACT	接点 (新品検知1)	C	1	
25	4038 2078 13	CONTACT	接点 (新品検知2)	C	1	
26	4038 2153 13	CONTACT	接点 (新品検知4)	C	1	
27	4038 2046 01	LEVER	レバー	C	1	
28	4038 2047 02	ARM	アーム	C	1	
29	4038 2080 01	CONTACT	接点	C	1	
30	4038 2045 01	PLATE SPRING	板ばね	D	1	
31	A02E 1108 00	Contact	接点	C	1	
32	4038 2048 01	TORSION SPRING	ねじりコイルばね	C	1	
33	A02E R735 22	Transfer Belt Kit	転写ベルトキット	A	1	
34	A02E 5033 01	Detecting Plate	検出板	D	1	
35	A02E R740 00	Guide assy	ガイド ASSY	D	1	

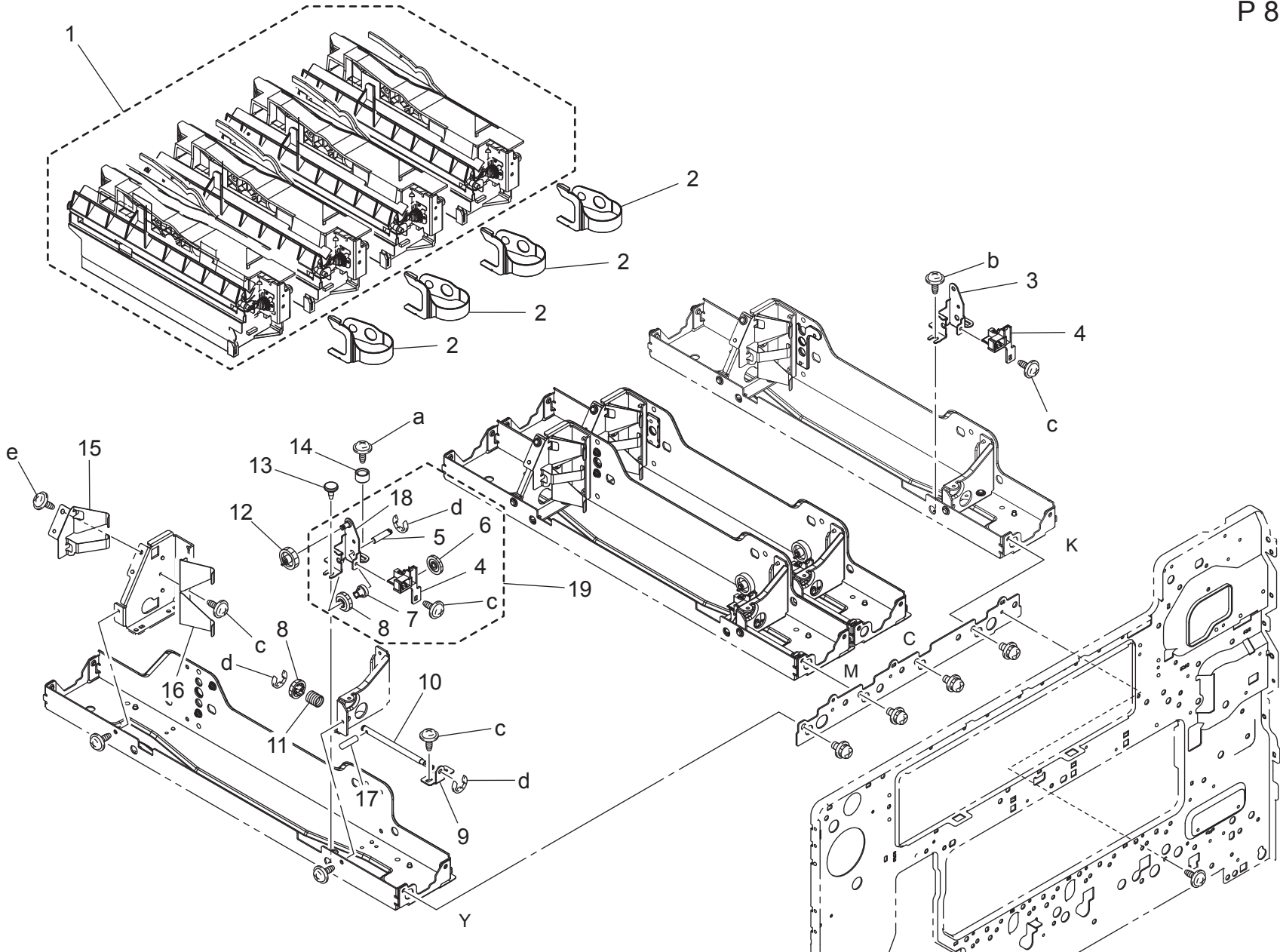
P/H FRAME SECTION

P 7

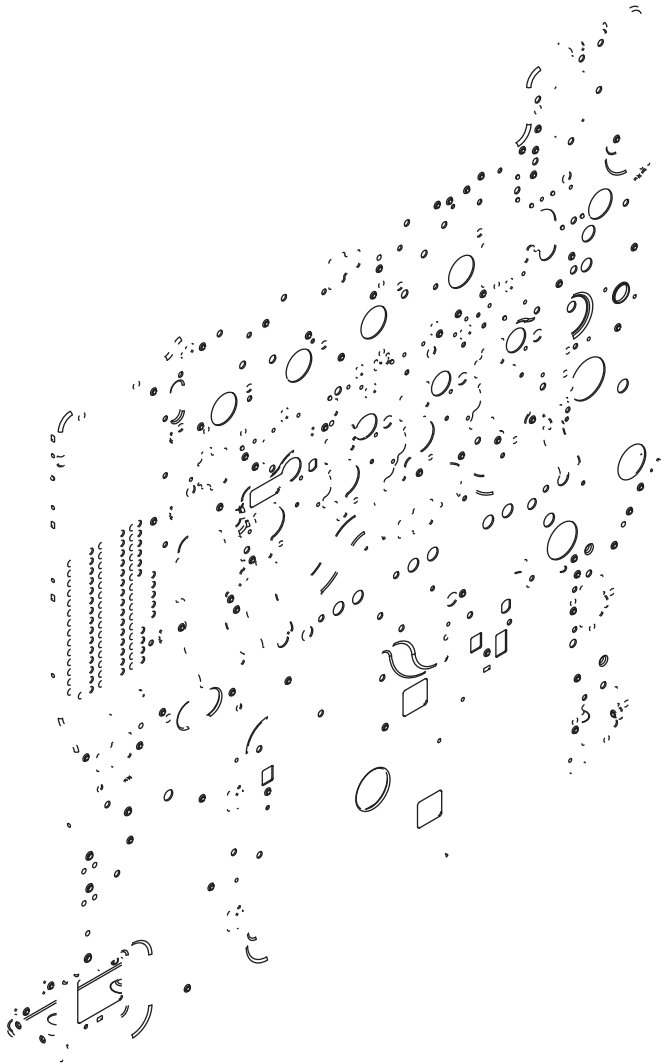


magicolor 8650

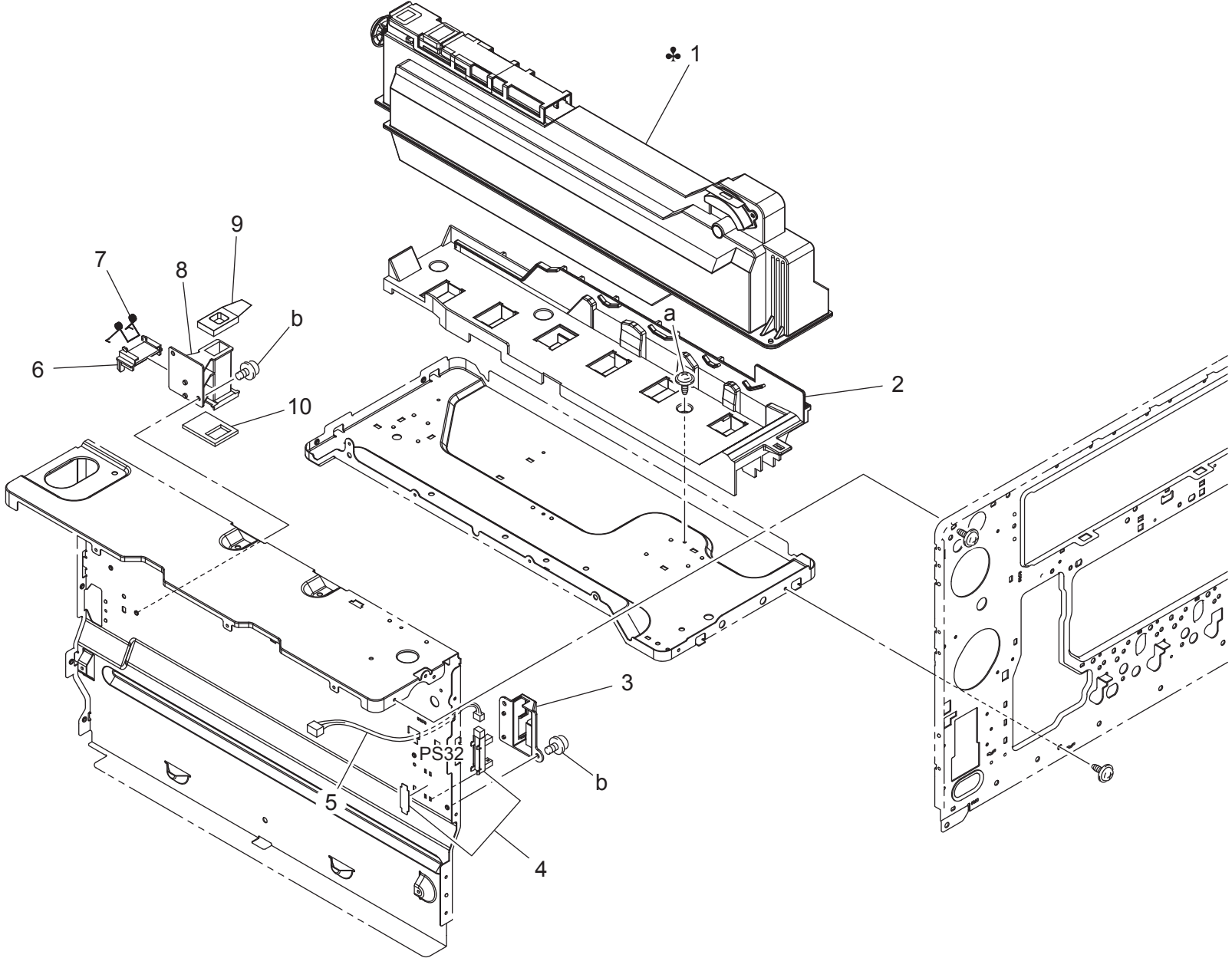
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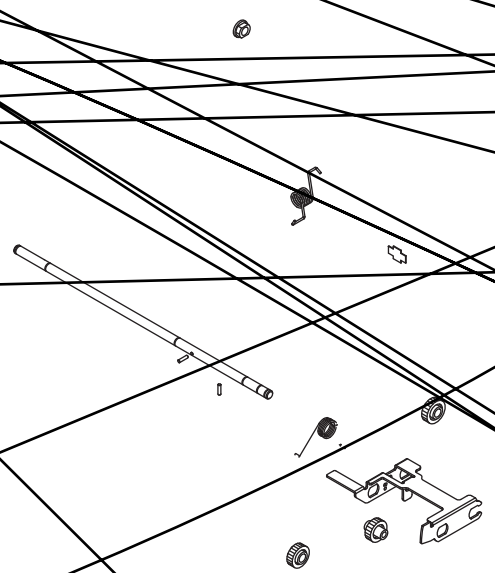


TONER CONVEYANCE SECTION



TONER COLLECTING SECTION

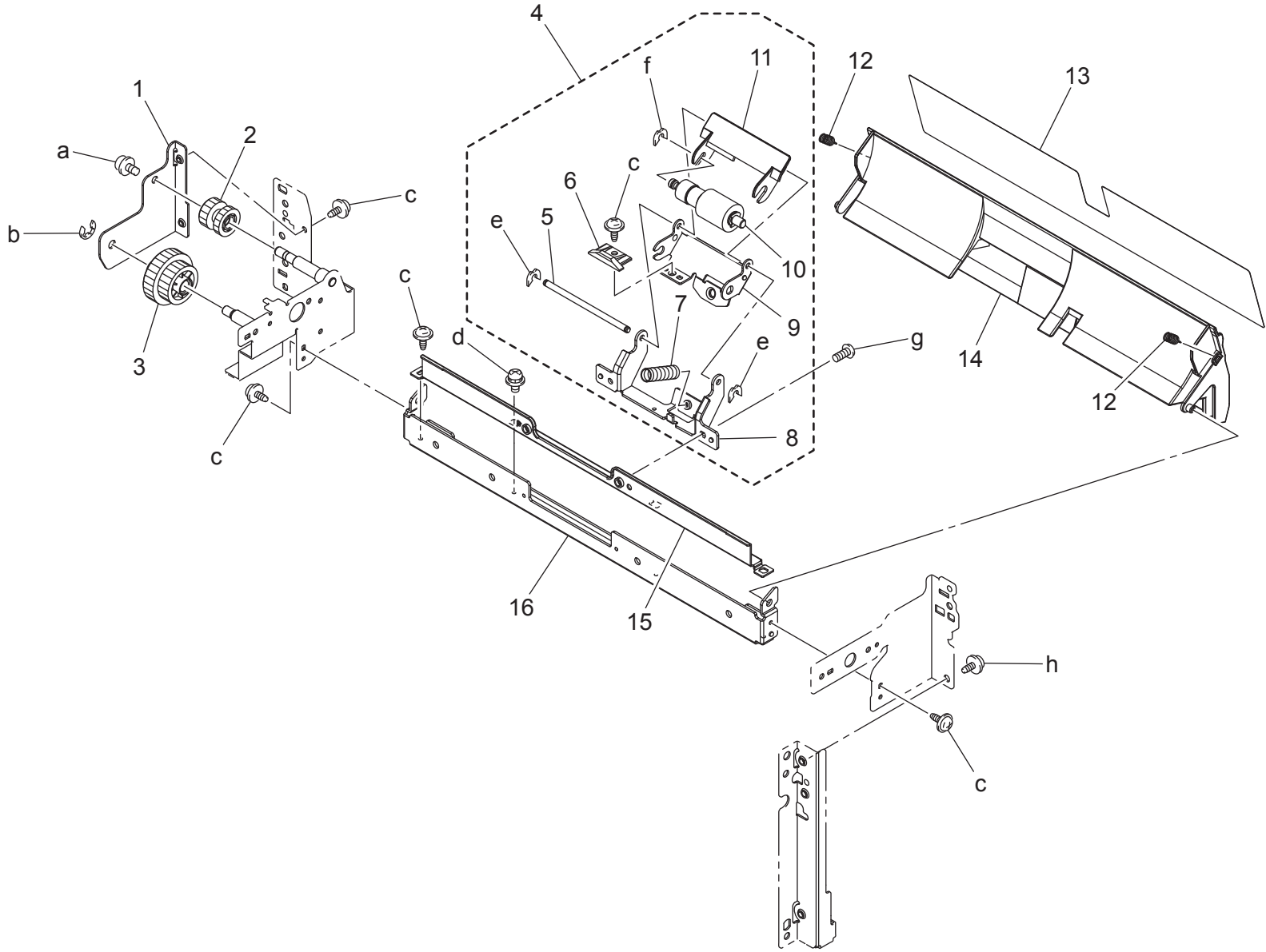




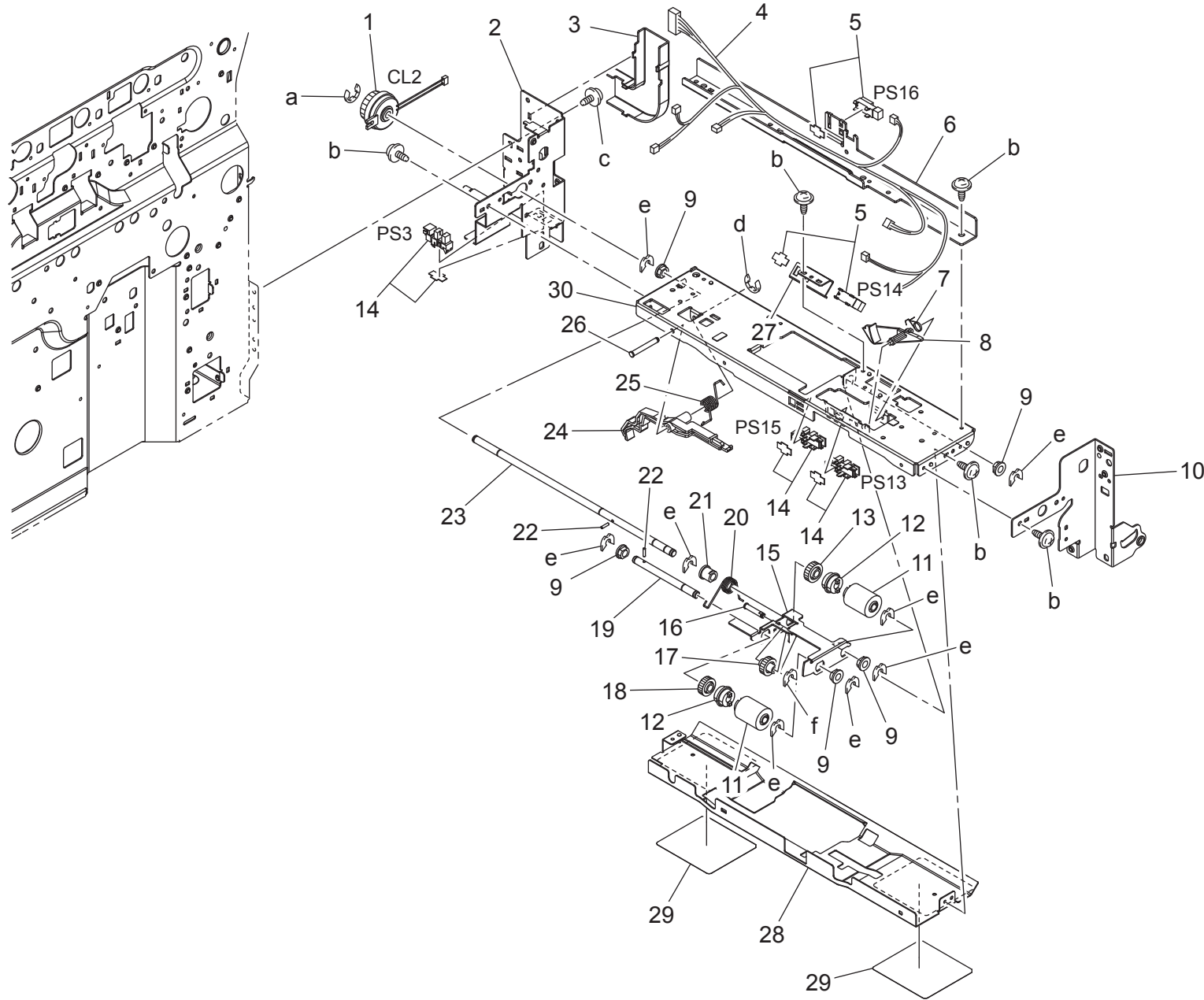
1ST PAPER FEED SECTION (Tray 2)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch		C	1	a-V217 0400 01 b-V137 0306 03 c-V137 0408 03 d-V218 0400 86 e-V217 0300 01 f-V218 0300 86
2	A02E G560 00	Caulking Rear Frame/Paper Feed	フレーム後/給紙1カシメ A s s y	D	1	
3	A02E 5606 00	Bracket	取付板	D	1	
4	4131 3003 01	BUSHING	軸受	C	5	
5	A02E N105 00	Conveyance Wiring /1	搬送束線/1	D	1	
6	A02E R904 00	Photo Interrupter	フォトインタラプタ	I	1	
7	A02E 5612 00	Torsion spring	ねじりコイルばね	C	1	
8	4030 3016 12	ACTUATOR	アクチュエータ	C	1	
9	A02E 5601 01	Frame	フレーム (前)	D	1	
10	A00J 5636 00	Roller	ローラ	A	2	
11	A02E 5611 00	Clutch	クラッチ	C	2	
12	4425 3013 01	GEAR 30T	ギヤ 30 T	C	1	
13	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	2	
14	4040 3097 01	SHAFT	シャフト	D	1	
15	4030 3030 01	TORSION SPRING	ねじりコイルばね	C	1	
16	1065 3086 01	BUSHING	シクウケ	C	1	
17	1067 2501 01	PIN	ピン	C	2	
18	A02E 5613 00	Lever	レバー (ピック解除)	C	1	
19	A02E 5614 00	Torsion spring	ねじりコイルばね (ピック解除)	C	1	
20	A02E 5608 00	Shaft	シャフト	D	1	
21	A02E 5605 00	Shaft	シャフト (給紙)	D	1	
22	4030 3003 01	SHAFT	シャフト	D	1	
23	4030 3008 01	GEAR 29T	ギヤ 29 T	C	1	
24	4425 3016 01	GEAR 32T	ギヤ 32 T	C	1	
25	A02E 5755 01	Guide	ガイド (給紙下)	C	2	
26	A02E 5604 00	Guide plate	ガイド板 (給紙)	C	1	
27	A02E 5607 00	Holder	ホルダ (給紙)	D	1	
28	A02E 5609 00	Bracket	取付板 (給紙用反射センサ)	D	1	
29	A02E 5603 00	Frame	フレーム (給紙・上)	D	1	

1ST PAPER FEED SECTION (Tray 2)



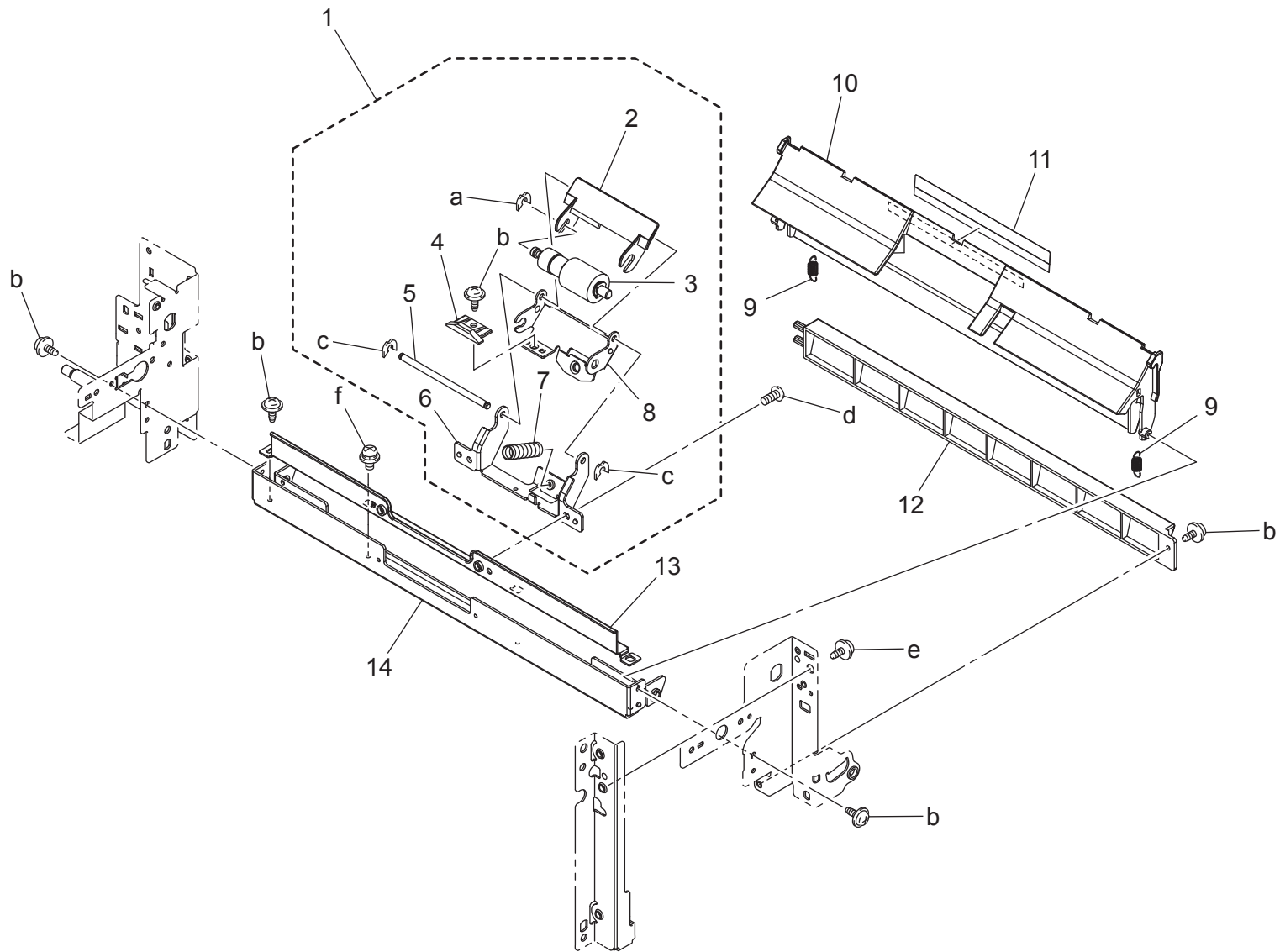
2ND PAPER FEED SECTION (Tray 3)



2ND PAPER FEED SECTION (Tray 3)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M202 00	Clutch		C	1	a-V217 0400 01
2	A02E G570 00	Caulking Rear Frame/Paper Feed2		D	1	b-V137 0306 03
3	A02E 5753 00	Cover		D	1	c-V137 0408 03
4	A02E N106 02	Conveyance Wiring /2		D	1	d-V217 0300 01
5	A02E R904 00	Photo Interrupter		I	2	e-V218 0400 86
6	A02E 5791 00	Bracket		D	1	f-V218 0300 86
7	A02E 5612 00	Torsion spring		C	1	
8	4030 3016 12	ACTUATOR		C	1	
9	4131 3003 01	BUSHING		C	5	
10	A02E 5751 03	Frame		D	1	
11	A00J 5636 00	Roller		A	2	
12	A02E 5611 00	Clutch		C	2	
13	4425 3013 01	GEAR 30T		C	1	
14	4037 0906 01	PHOTO INTERRUPTER		B	3	
15	A02E 5607 00	Holder		D	1	
16	4040 3097 01	SHAFT		D	1	
17	4030 3008 01	GEAR 29T		C	1	
18	4425 3016 01	GEAR 32T		C	1	
19	4030 3003 01	SHAFT		D	1	
20	4030 3030 01	TORSION SPRING		C	1	
21	1065 3086 01	BUSHING		C	1	
22	1067 2501 01	PIN		C	2	
23	A02E 5605 00	Shaft		D	1	
24	A02E 5613 00	Lever		C	1	
25	A02E 5614 00	Torsion spring		C	1	
26	A02E 5608 00	Shaft		D	1	
27	A02E 5609 00	Bracket		D	1	
28	A02E 5754 00	Guide plate		C	1	
29	A02E 5755 01	Guide		C	2	
30	A02E 5603 00	Frame		D	1	

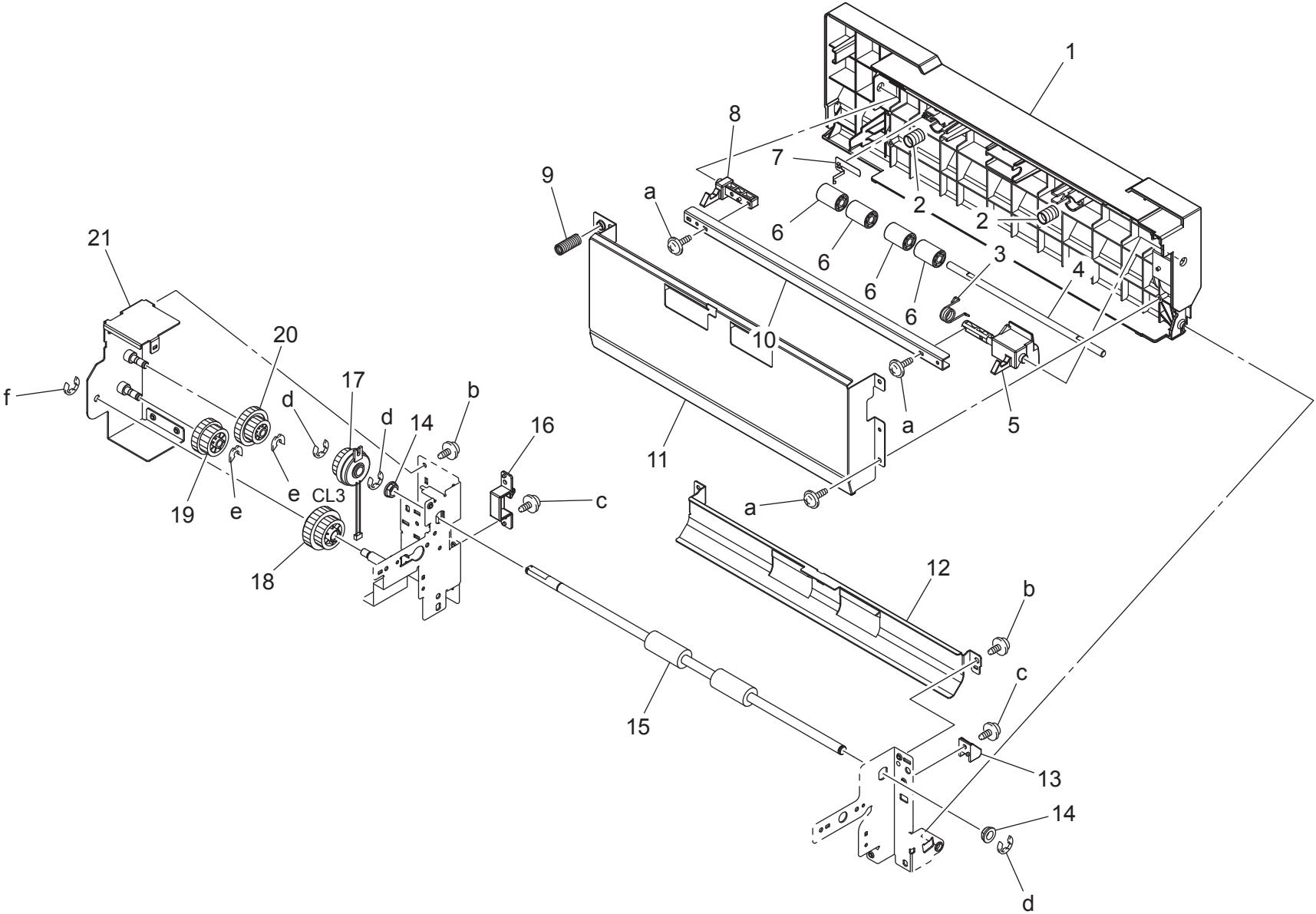
2ND PAPER FEED SECTION (Tray 3)



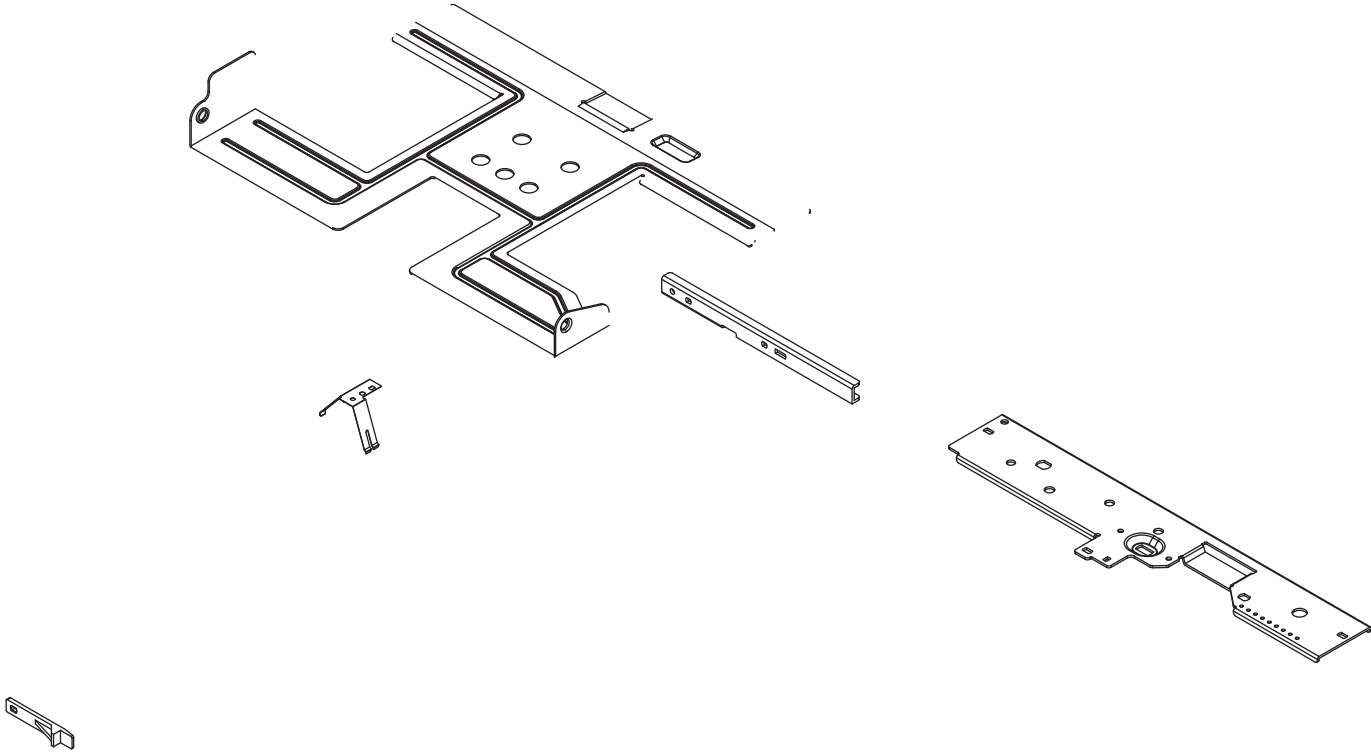
2ND PAPER FEED SECTION (Tray 3)

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E R729 00	Separation Roller Assy		C	1	a-V218 0400 86 b-V137 0306 03 c-V218 0300 86 d-V136 0308 03 e-V137 0408 03 f-V116 0308 03
2	A02E 5636 00	Guide		D	1	
3	A02E F566 00	Roller Assy		A	1	
4	4030 3078 01	LEVER		C	1	
5	4030 3039 01	SHAFT		D	1	
6	4030 3014 01	BRACKET		D	1	
7	4030 3017 03	PRESSURE SPRING		C	1	
8	4030 3013 01	HOLDER		C	1	
9	4030 3125 01	TENSION SPRING		C	2	
10	A02E 5772 00	Guide		C	1	
11	4030 3105 01	GUIDE		C	1	
12	A02E 5843 00	Guide plate		C	1	
13	A02E 5610 00	Reinforce plate		C	1	
14	A02E 5771 00	Bracket		D	1	

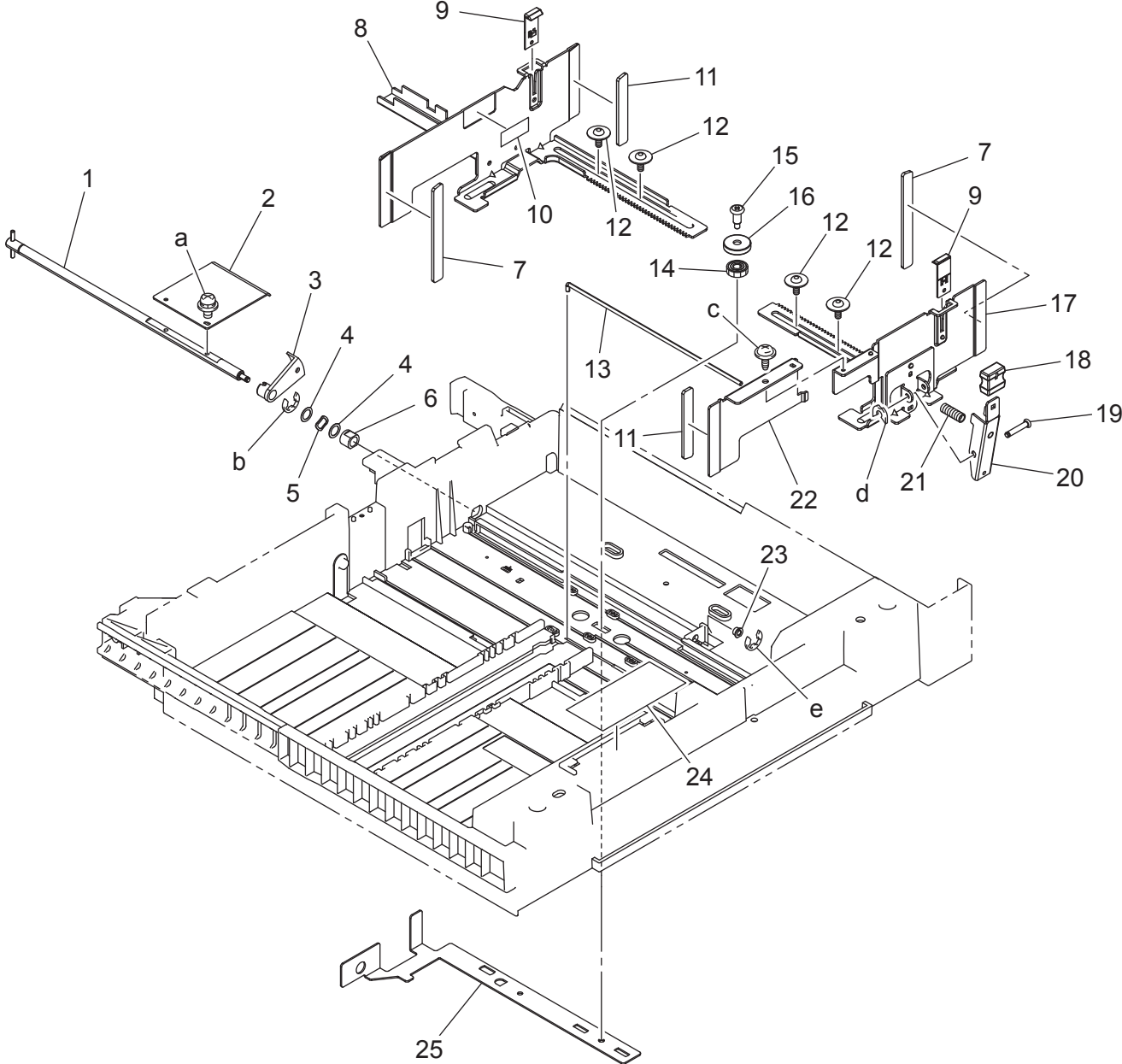
2ND PAPER FEED SECTION (Tray 3)



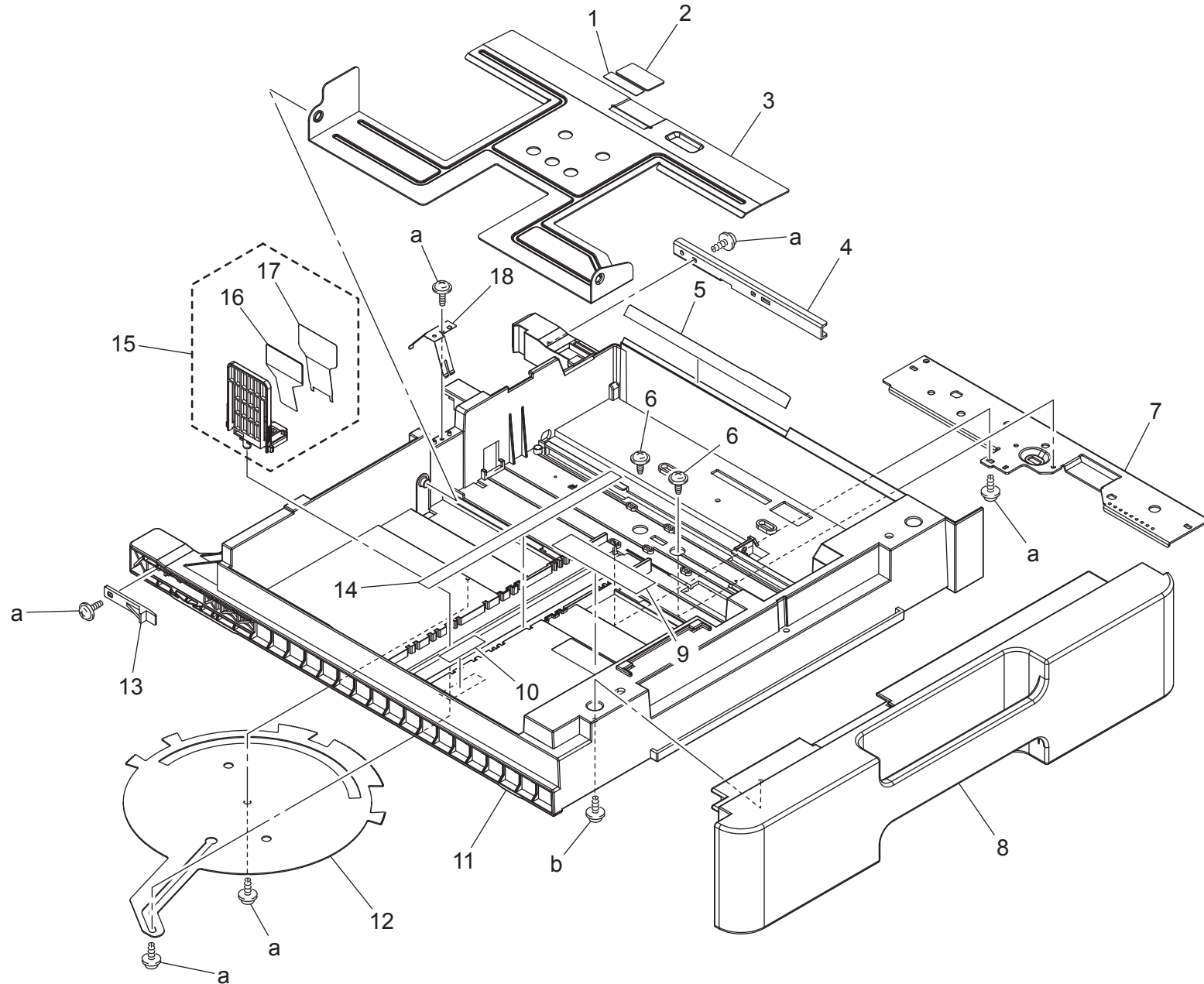
1ST CASSETTE SECTION (Tray 2)



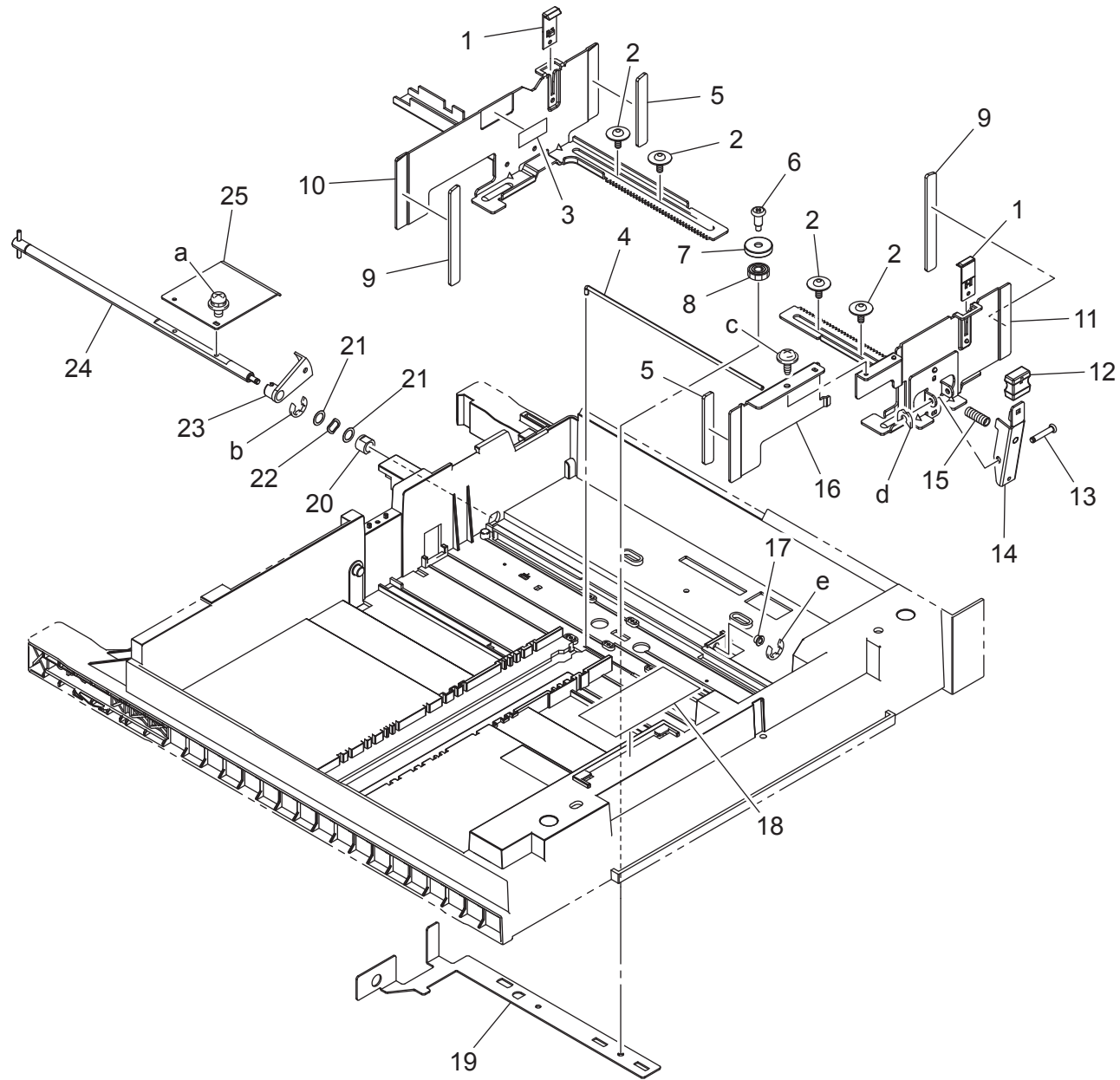
1ST CASSETTE SECTION (Tray 2)



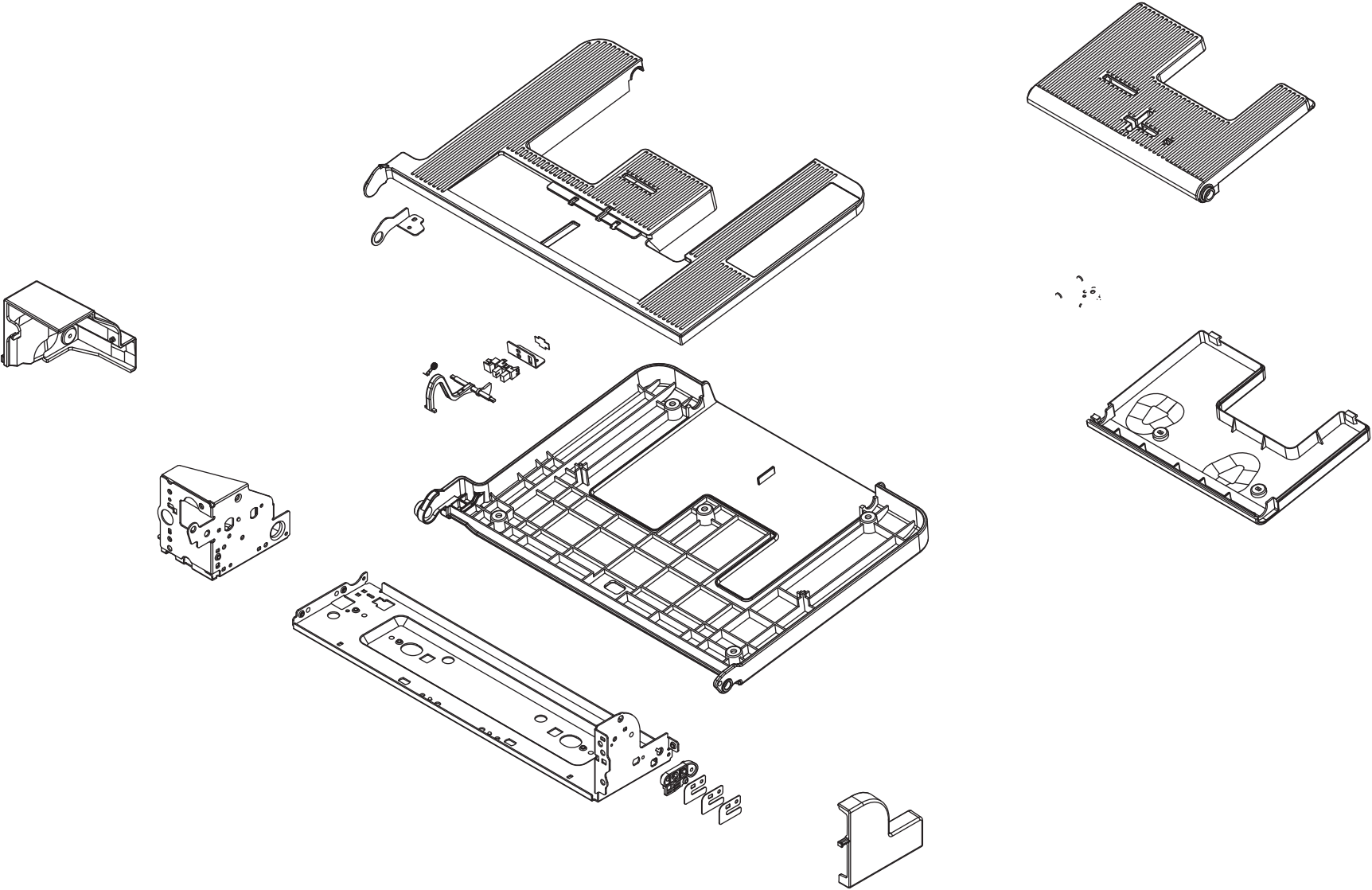
2ND CASSETTE SECTION (Tray 3)



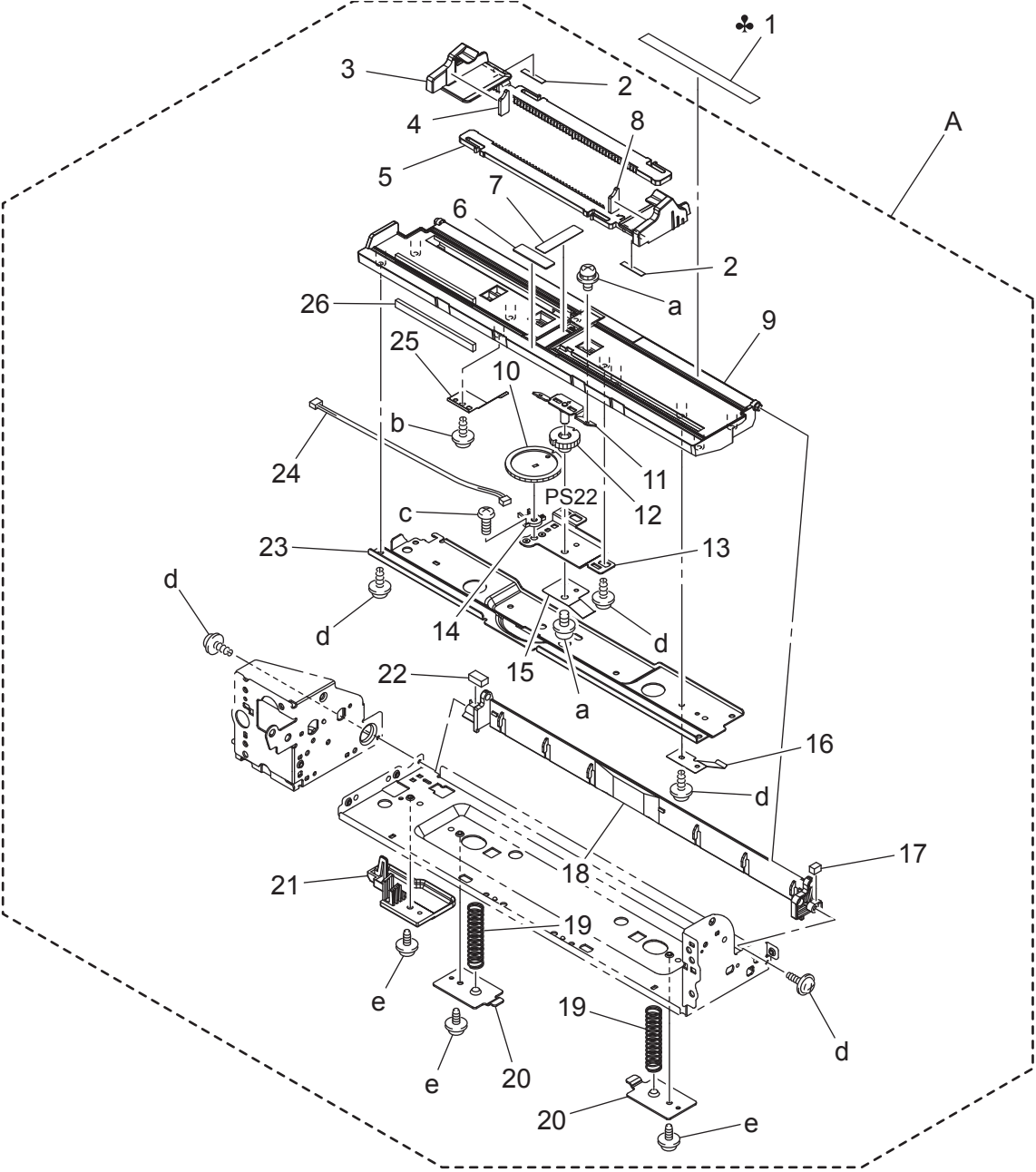
2ND CASSETTE SECTION (Tray 3)



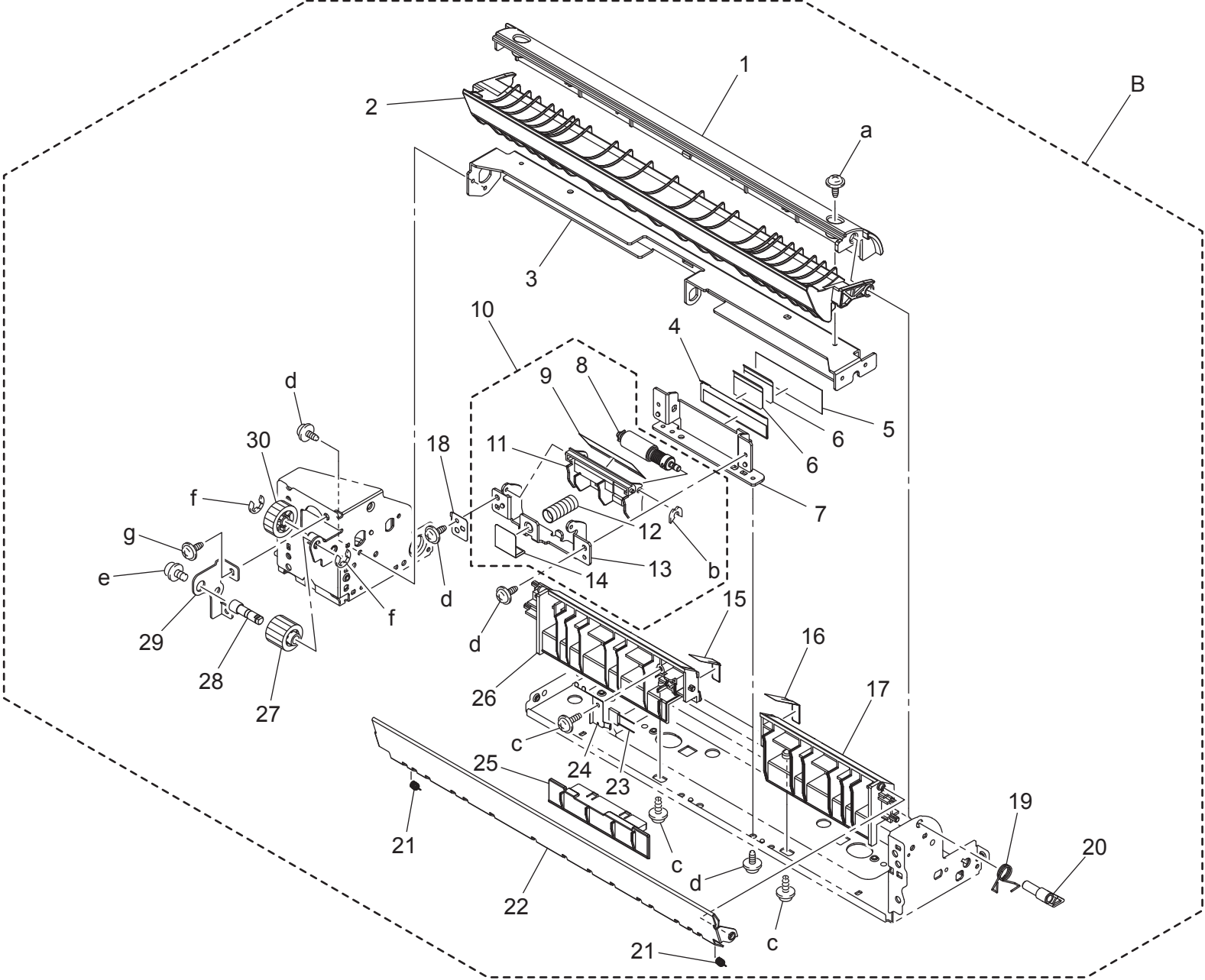
MANUAL FEED TRAY UNIT (Tray 1)



MANUAL FEED TRAY UNIT (Tray 1)

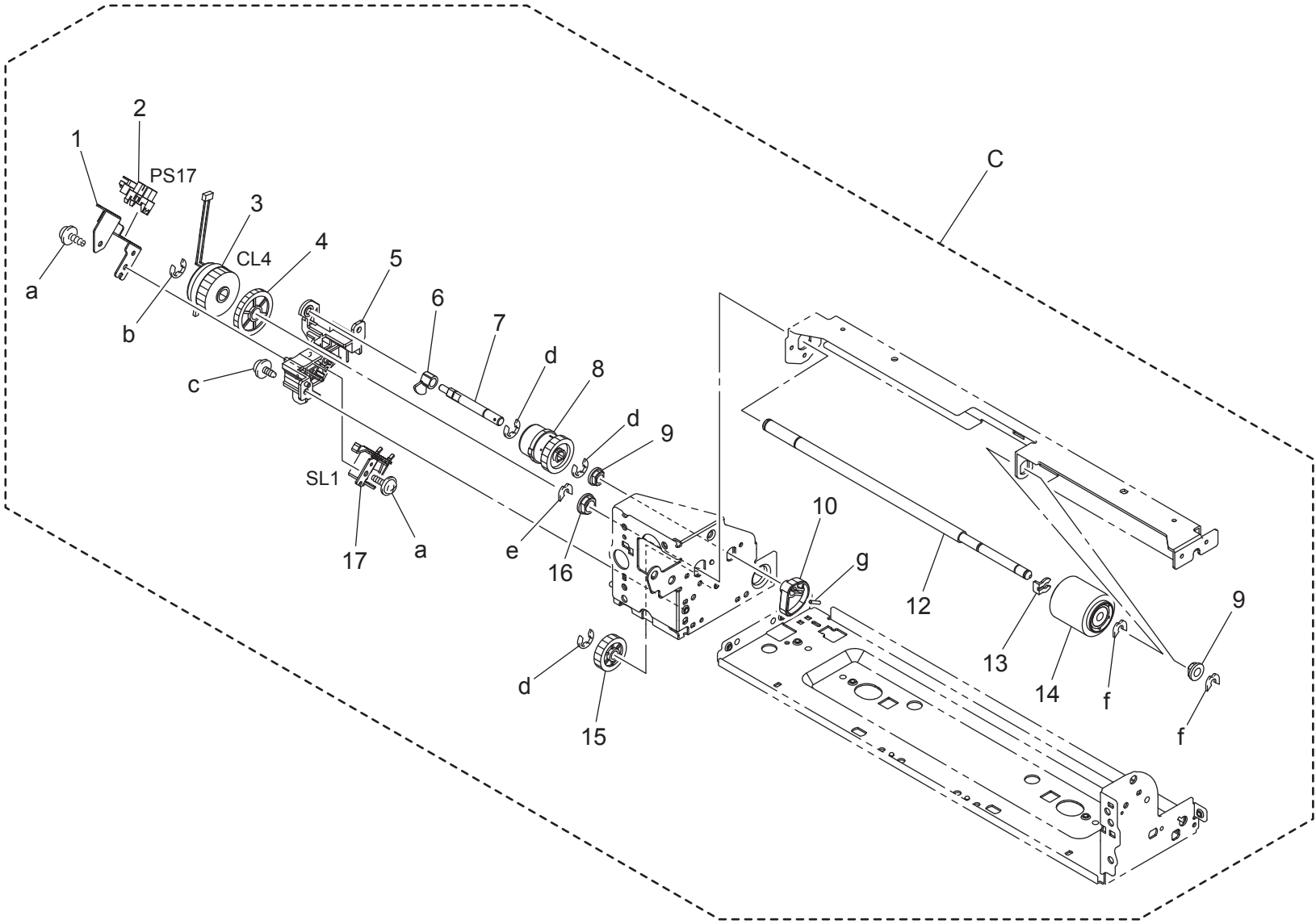


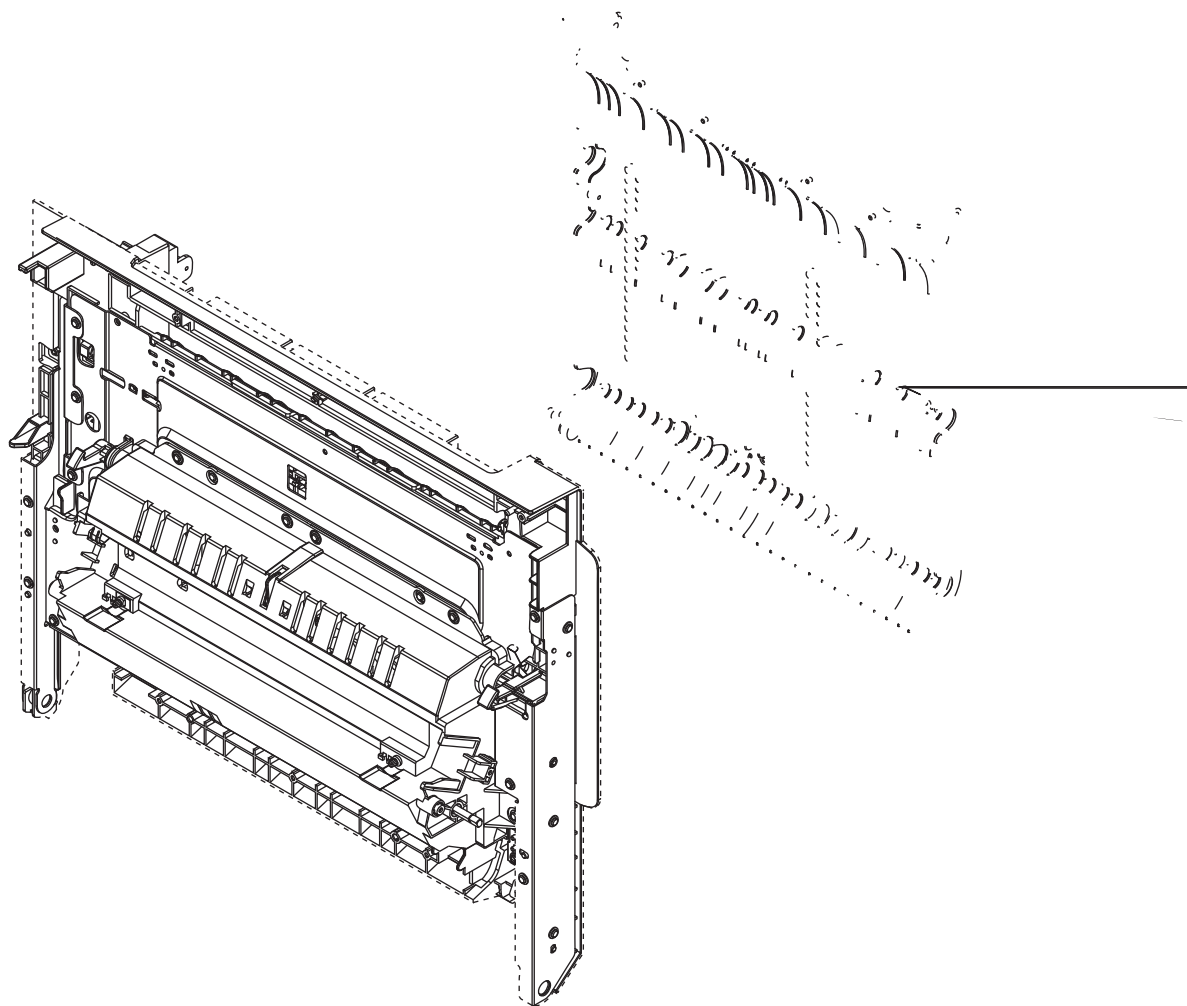
MANUAL FEED TRAY UNIT (Tray 1)



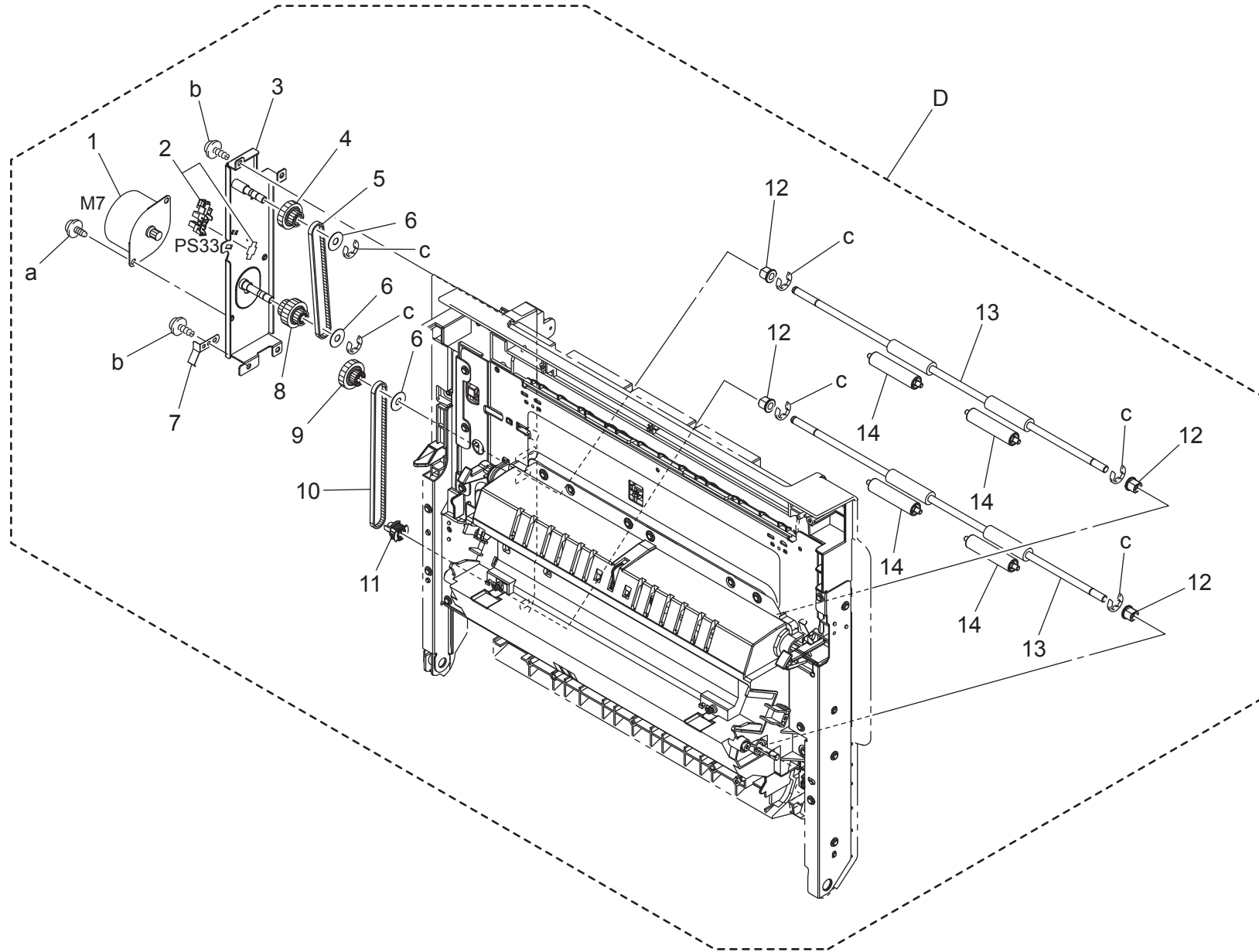
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 5912 00	Cover		C	1	a-V137 0306 04
2	A02E 5941 00	Guide		C	1	b-V218 0300 86
3	A02E 5913 00	Bracket		D	1	c-V153 0308 03
4	4030 3402 01	GUIDE PLATE		C	1	d-V137 0306 03
5	4030 3489 01	SEAL		C	1	e-V116 0308 03
6	4030 3403 01	GUIDE		C	2	f-V217 0400 01
7	A02E 5973 01	Reinforce plate		D	1	g-V137 0308 03
8	4034 0151 01	SEPARATION ROLLER		A	1	
9	A02E 5976 00	Guide		C	1	
10	A02E R717 00	Separation Roller Assy		C	1	
11	A02E 5971 00	Holder		D	1	
12	4030 3475 01	PRESSURE SPRING		C	1	
13	A02E 5972 00	Bracket		D	1	
14	4038 3270 01	GUIDE		C	1	
15	4038 3269 02	GUIDE		C	1	
16	4038 3268 02	GUIDE		C	1	
17	A02E 5901 00	Guide		C	1	
18	A02E 5974 00	Earth ground		D	1	
19	A02E 5945 00	Torsion spring		C	1	
20	A02E 5946 00	Lever		C	1	
21	A02E 5943 00	Tension spring		C	2	
22	A02E 5942 00	Guide		C	1	
23	9455 8076 01	RESISTOR		D	1	
24	A02E 5975 00	Earth ground		D	1	
25	A02E 5915 00	Guide		C	1	
26	A02E 5902 00	Guide		C	1	
27	A02E 5968 00	Gear 18T		C	1	
28	A02E 5967 00	Shaft		D	1	
29	A02E 5966 00	Bracket		D	1	
30	A02E 5955 00	Gear 22T		C	1	

MANUAL FEED TRAY UNIT (Tray 1)

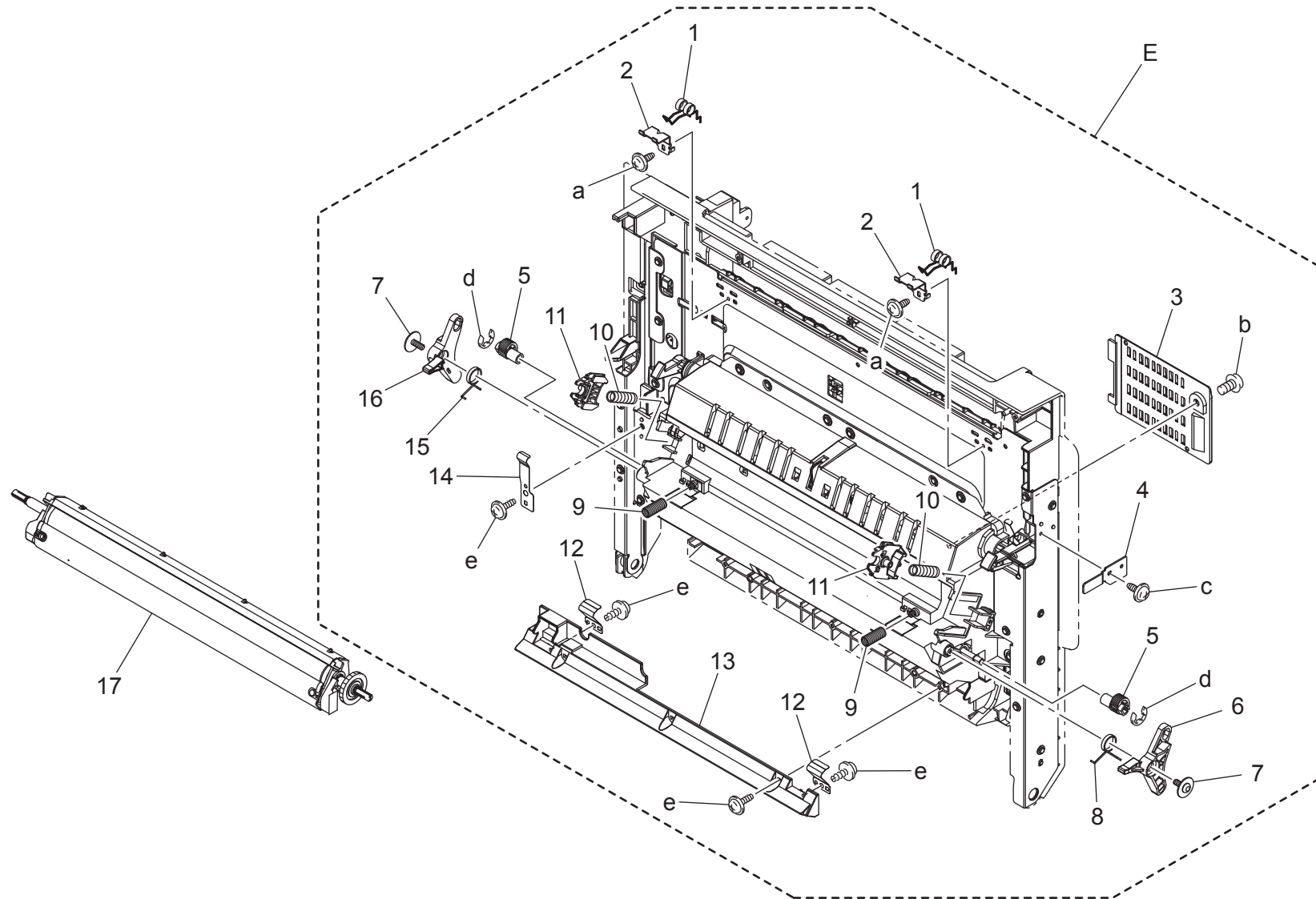




ADU/VERTICAL CONVEYANCE SECTION



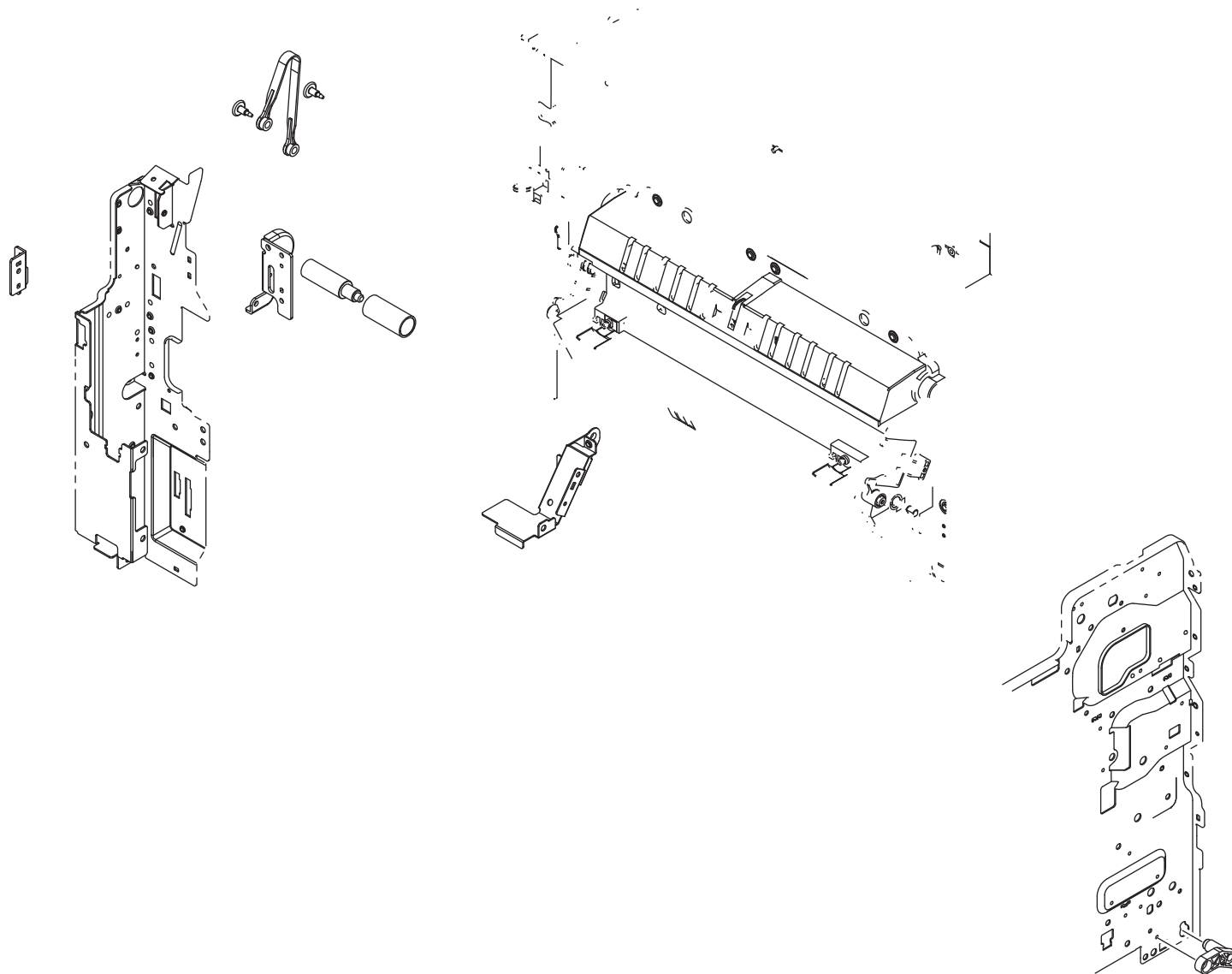
ADU/VERTICAL CONVEYANCE SECTION



ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7191 00	Torsion spring		C	2	a-V137 0306 03 b-V118 0408 03 c-4154 3804 01 d-V217 0400 01 e-V153 0308 03
2	A02E 7192 00	Bracket		D	2	
3	A02E 7109 00	Holder		C	1	
4	A02E 7100 00	Lever		C	1	
5	4038 3553 01	CAM		C	2	
6	A02E 7051 01	Lever		C	1	
7	4163 5293 01	SCREW		C	2	
8	A02E 7053 00	Torsion spring		C	1	
9	4038 4620 01	PRESSURE SPRING		C	2	
10	4038 4611 01	PRESSURE SPRING		C	2	
11	4038 3542 02	HOLDER		D	2	
12	4038 3520 01	PLATE SPRING		D	2	
13	A02E 7107 01	Guide		C	1	
14	4038 3571 02	CONTACT		D	1	
15	A02E 7054 00	Torsion spring		C	1	
16	A02E 7052 01	Lever		C	1	
17	A02E R713 00	Transfer Roller Unit		A	1	

ADU/VERTICAL CONVEYANCE SECTION

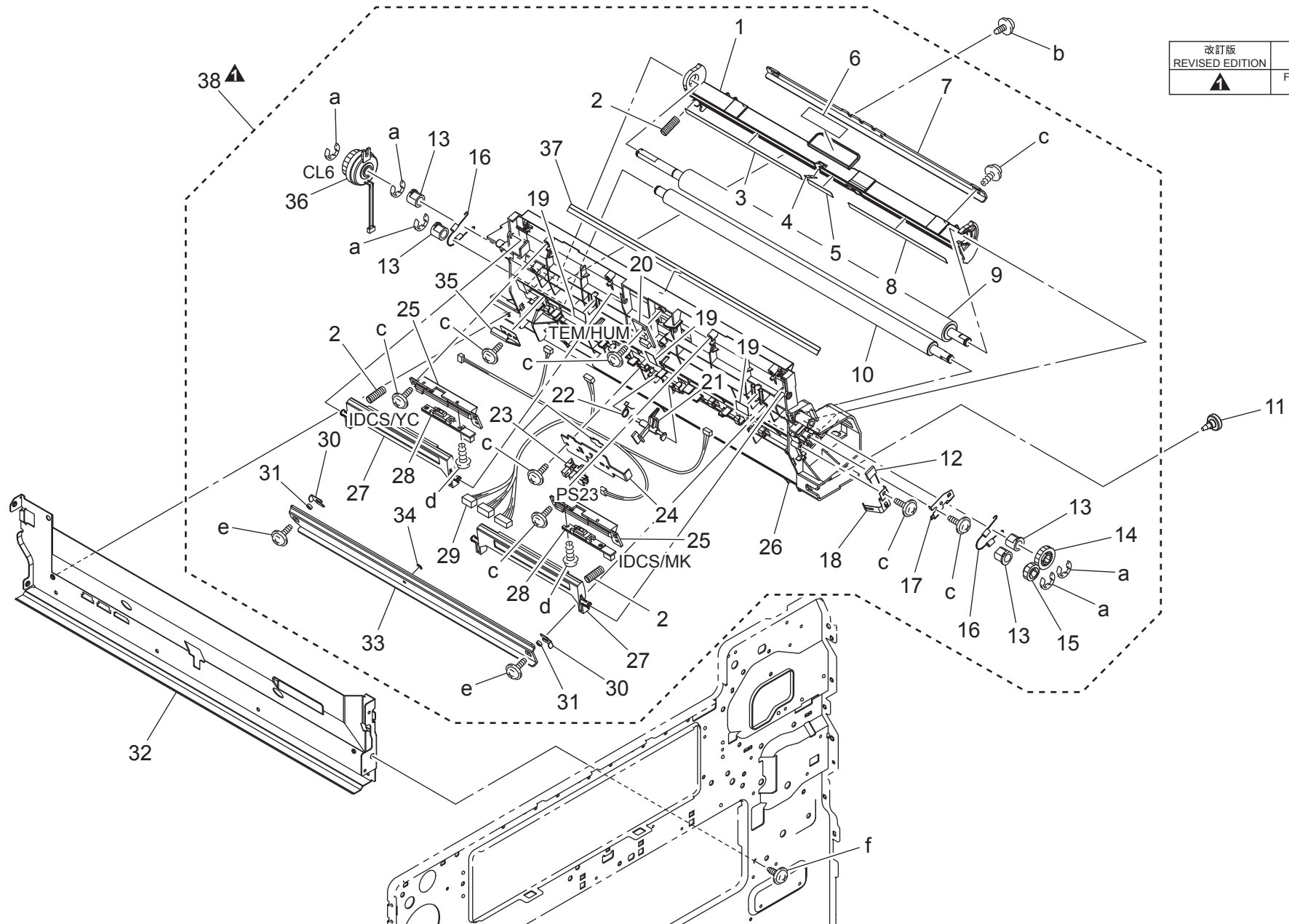


ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7113 00	Reinforce plate		D	1	a-V137 0308 03 b-V116 0408 03 c-V137 0306 03
2	4038 3511 02	SHOULDER SCREW		C	2	
3	A02E 7123 00	Stopper		C	1	
4	A02E 7115 00	Collar		C	1	
5	A02E 7111 00	Bracket		D	1	
6	A02E 7114 00	Shaft		D	1	
7	A02E 7112 00	Torsion spring		C	1	
8	A02E 7117 01	Reinforce plate		D	1	
9	A02E 9405 00	Label Jam		D	1	
10	4038 3516 01	SHAFT		D	1	
11	A02E 7140 00	Cushion		C	2	

ADU/VERTICAL CONVEYANCE SECTION

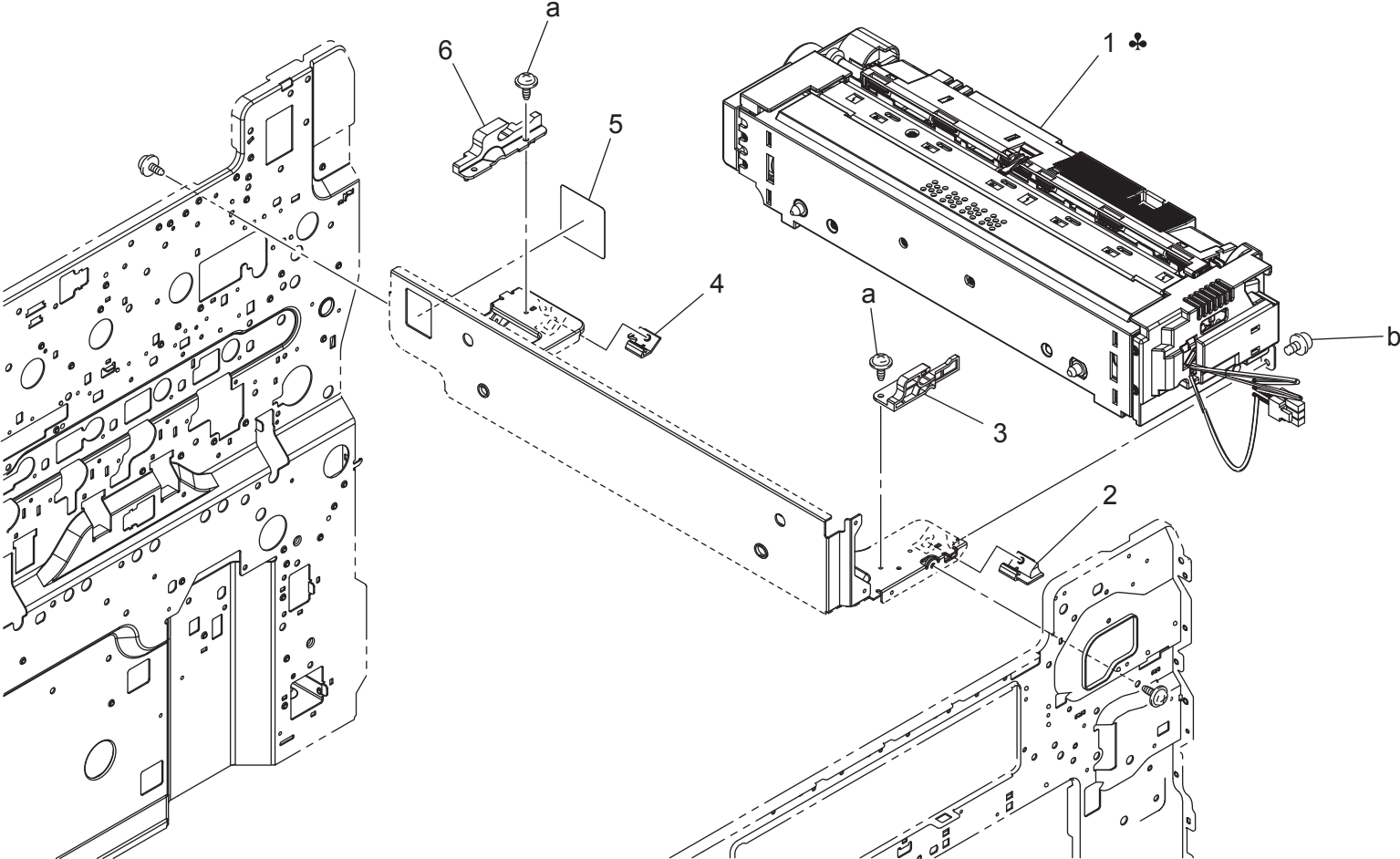
改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2010



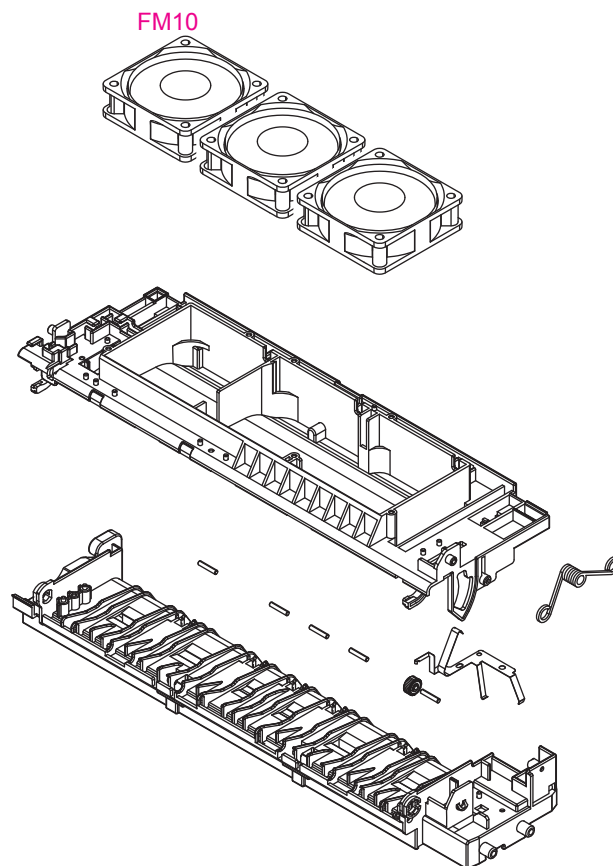
ADU/VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 7128 00	Guide	ガイド (T/R・下)	C	1	a-V217 0600 01 b-V137 0308 03 c-V153 0308 03 d-V145 0308 03 e-V153 0310 03 f-V137 0306 03
2	4038 3559 01	PRESSURE SPRING	圧縮コイルばね	C	3	
3	4038 3537 01	GUIDE	ガイド	C	1	
4	4038 3539 01	GUIDE	ガイド	C	1	
5	4038 3538 01	GUIDE	ガイド	C	1	
6	A02E 9406 00	Label Jam/M1	ラベル ジャム/M 1	D	1	
7	A02E 7129 00	Reinforce plate	補強板	D	1	
8	4038 3536 01	GUIDE	ガイド	C	1	
9	A02E 7001 00	Roller	ローラ (タイミング駆動)	C	1	
10	4038 3502 02	ROLLER	ローラ	C	1	
11	4038 7023 00	SHOULDER SCREW	段ねじ	C	1	
12	V800 5003 00	FIXED POWER RESISTORS	FIXED POWER RESISTOR	D	1	
13	4025 3572 01	BUSHING	軸受	C	4	
14	4004 3503 02	GEAR 20T	ギヤ 20 T	C	1	
15	4004 3504 02	GEAR 14T	ギヤ 14 T	C	1	
16	4038 3525 01	TENSION SPRING	引張コイルばね	C	2	
17	A02E 7130 00	Earth ground	アース	D	1	
18	4038 3567 01	PLATE SPRING	板ばね	D	1	
19	4128 3522 02	Seal	シール	C	3	
20	A02E M505 00	Humidity sensor	温湿度センサ	C	1	
21	4038 3562 01	ACTUATOR	アクチュエータ	C	1	
22	1164 3527 02	TORSION SPRING	ねじりコイルばね	C	1	
23	4037 0906 01	PHOTO INTERRUPTER	フォトインタラプター	B	1	
24	4038 3561 03	BRACKET	取付板	D	1	
25	A02E 7057 00	Holder	ホルダ (IDC)	D	2	
26	A02E 7126 01	Guide	ガイド (T/R)	C	1	
27	A02E 7058 01	Cover	カバー (レジストセンサ)	C	2	
28	A02E M500 00	Photo sensing	光電変換素子	I	2	
29	A02E N10B 00	Toner Detection harness	トナー検知束線	D	1	
30	4038 3597 01	SPACER	スペーサ	C	2	
31	4038 3593 01	WASHER	ワッシャ	C	2	
32	A02E 1006 01	Frame	フレーム (右)	D	1	
33	4038 3592 01	REINFORCE PLATE	補強板	D	1	
34	4038 5603 00	SPACER	スペーサ	D	1	
35	A02E 7132 01	Plate spring	板ばね	D	1	
36	A02E M200 00	Clutch	クラッチ	C	1	
37	4038 3540 03	GUIDE	ガイド	C	1	
38	A02F R7A5 00	Vertical Transport	縦搬送 ASSY	C	1	

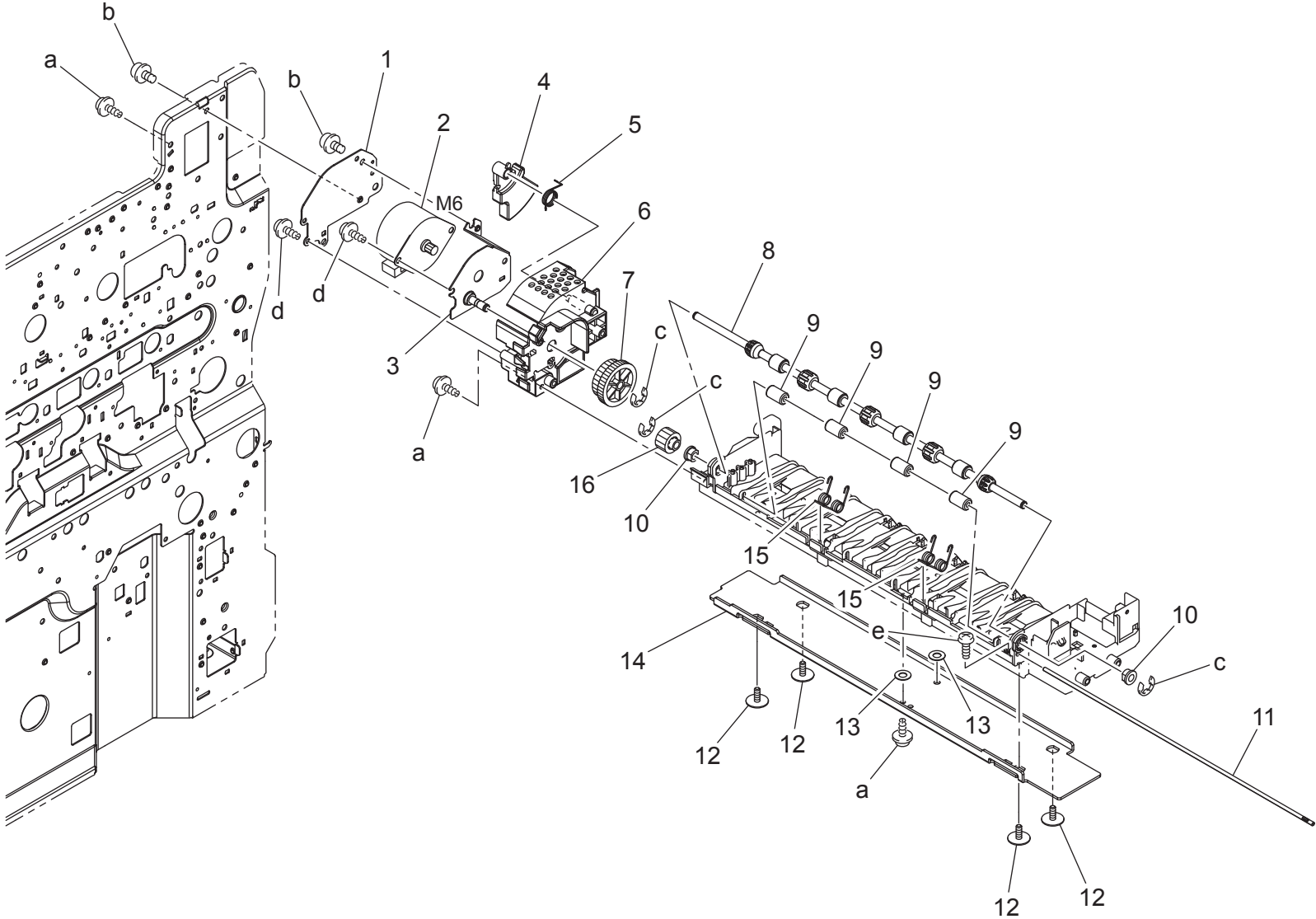
FUSING SECTION



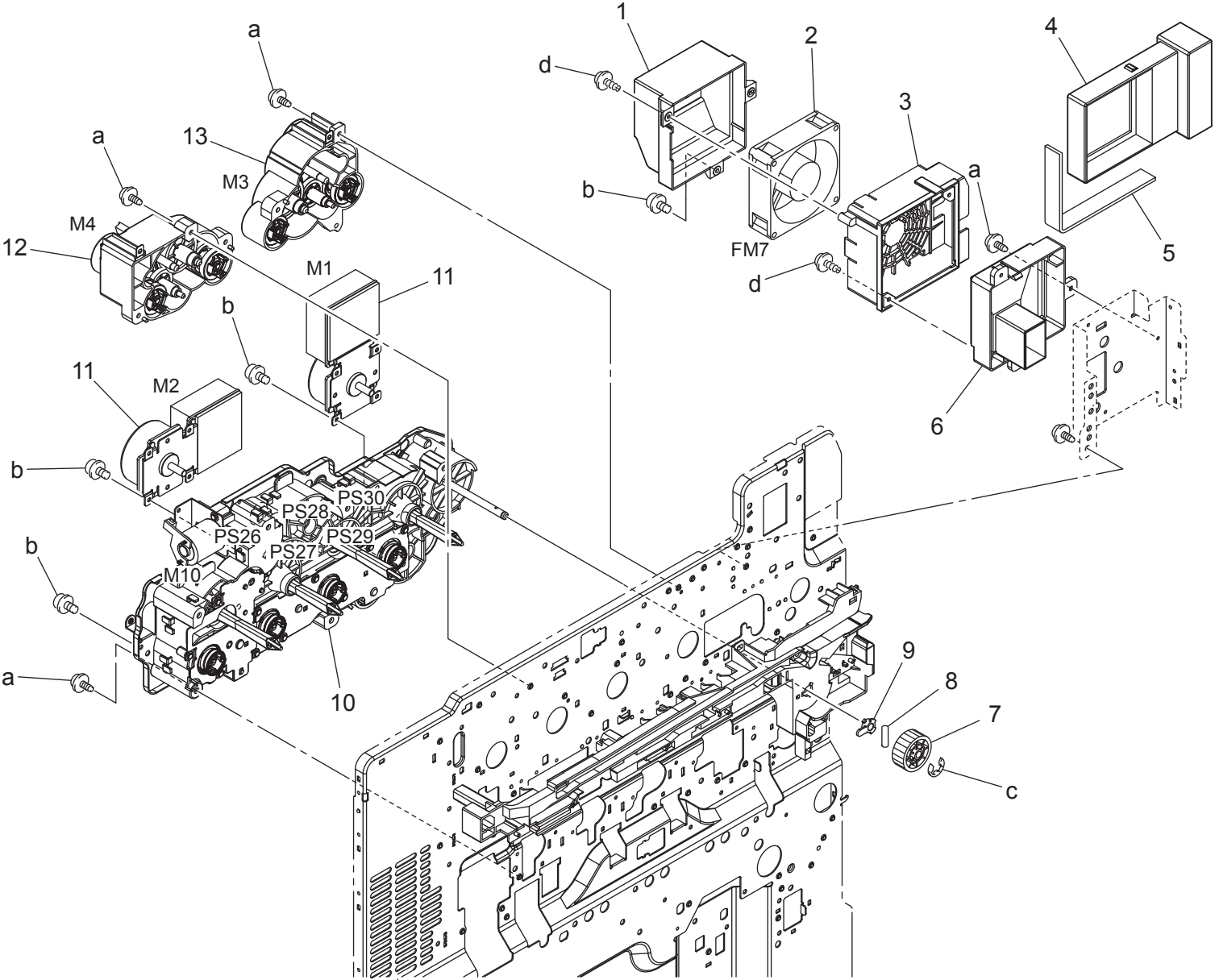
PAPER EXIT SECTION

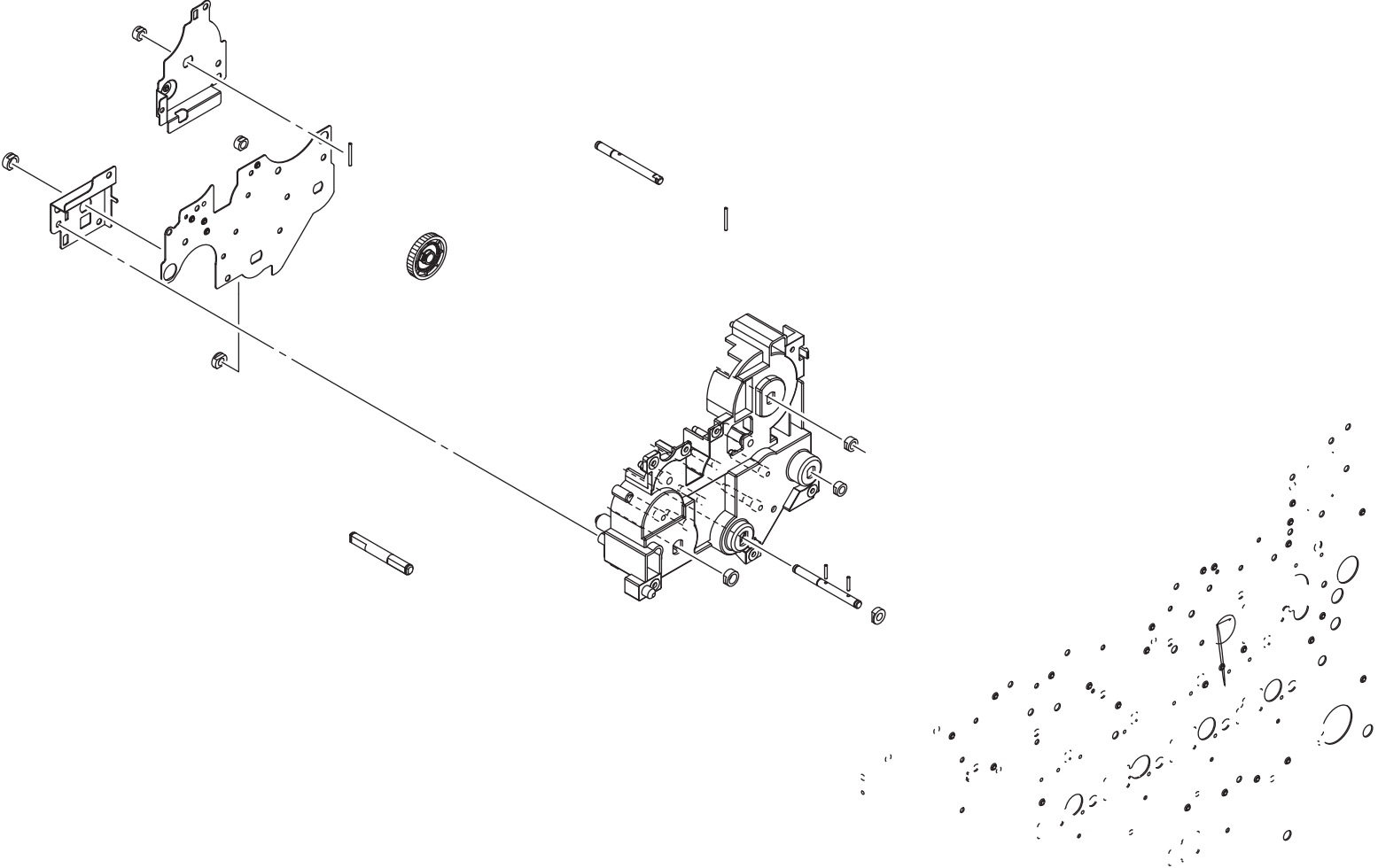


PAPER EXIT SECTION



MAIN DRIVE SECTION



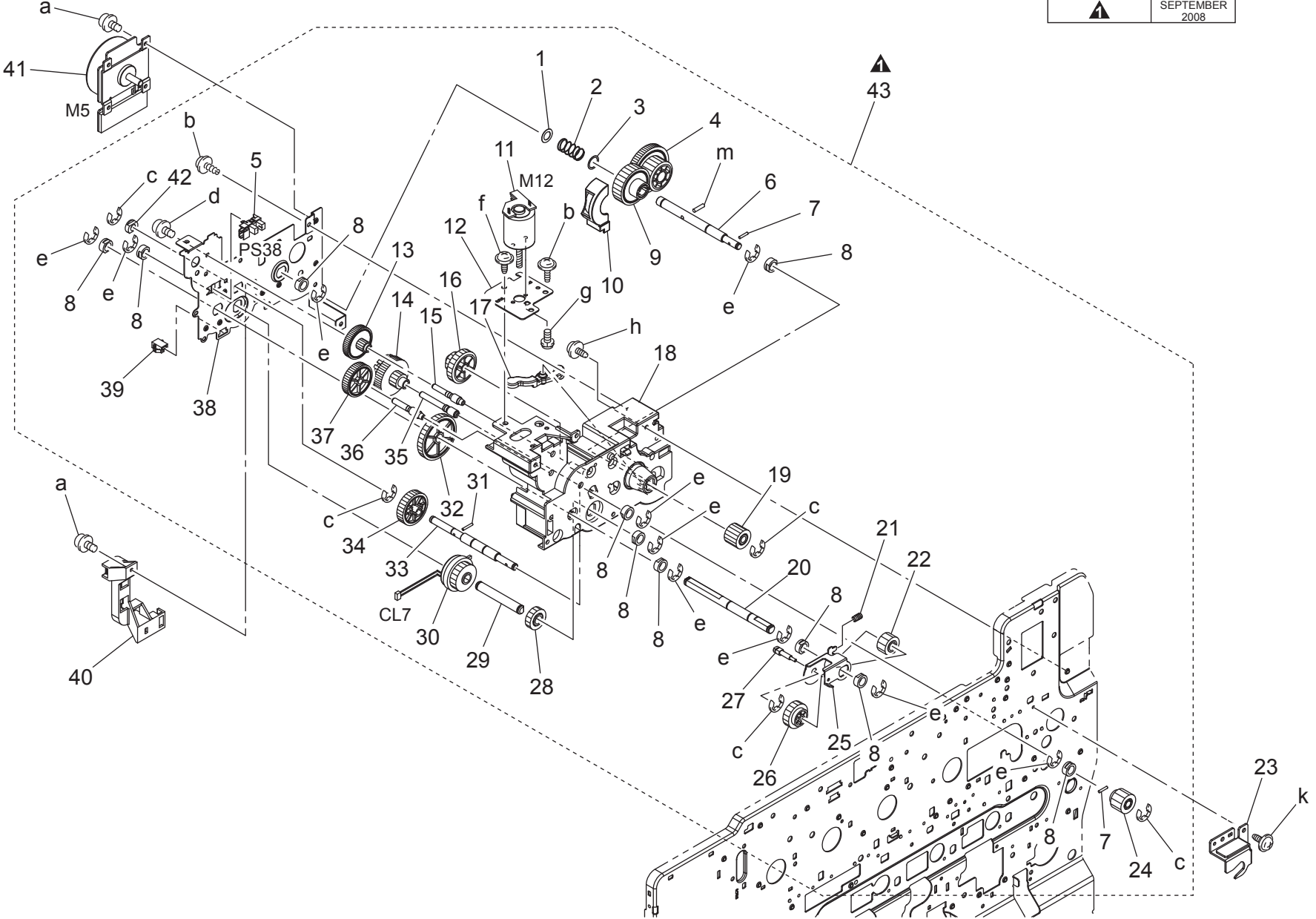


FEED/TRANSPORT DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2275 01	HOLDER		D	1	a-V116 0308 03 b-V217 0500 01 c-V153 0410 03 d-V116 0306 03 e-V137 0308 03 f-V217 0400 01
2	1200 3121 09	BUSHING		C	4	
3	A02E 2597 00	Hold plate		D	1	
4	A02E 2290 00	Pin		C	2	
5	A02E 2513 00	Gear 83/115T		C	1	
6	A02E 2524 00	Shaft		D	1	
7	A02E 2535 02	Shaft		D	1	
8	A02E 2599 00	Gear 32T		C	1	
9	4004 2545 01	GEAR 18/30T		C	1	
10	A02E 2529 00	Gear 26T		C	1	
11	A02E 2519 00	Gear 22T		C	1	
12	A02E 2598 01	Gear 18T		C	1	
13	4131 2536 02	PIN		C	2	
14	A02E 2202 00	Gear 27T		C	1	
15	9J06 2101 00	BUSHING		C	2	
16	A02E 2515 00	Shaft		D	1	
17	4658 3516 02	Bushing		C	2	
18	A02E 2526 02	Holder		D	1	
19	A02E 2201 00	Gear 23T		C	1	
20	A02E 2532 00	Gear 30T		C	1	
21	A02E 2531 00	Gear 24/32T		C	1	
22	A02E 2520 01	Gear 65T		C	1	
23	4038 2578 01	GEAR 20/56T		C	1	
24	A02E 2539 00	Hold plate		D	1	
25	A02E 2508 00	Gear 42/56T		C	1	
26	A02E 2517 00	Gear 22/46T		C	1	
27	A02E 2551 00	Gear 46/53T		C	1	
28	A02E 2549 00	Gear 50/56T		C	1	
29	A02E 2523 01	Shaft		D	1	
30	A02E 2514 00	Gear 50T		C	1	
31	A02E M203 00	Clutch		C	1	
32	A02E 2536 00	Hold plate		D	1	
33	A02E R712 00	Feed/Transport Drive Assy		C	1	

FUSING DRIVE SECTION

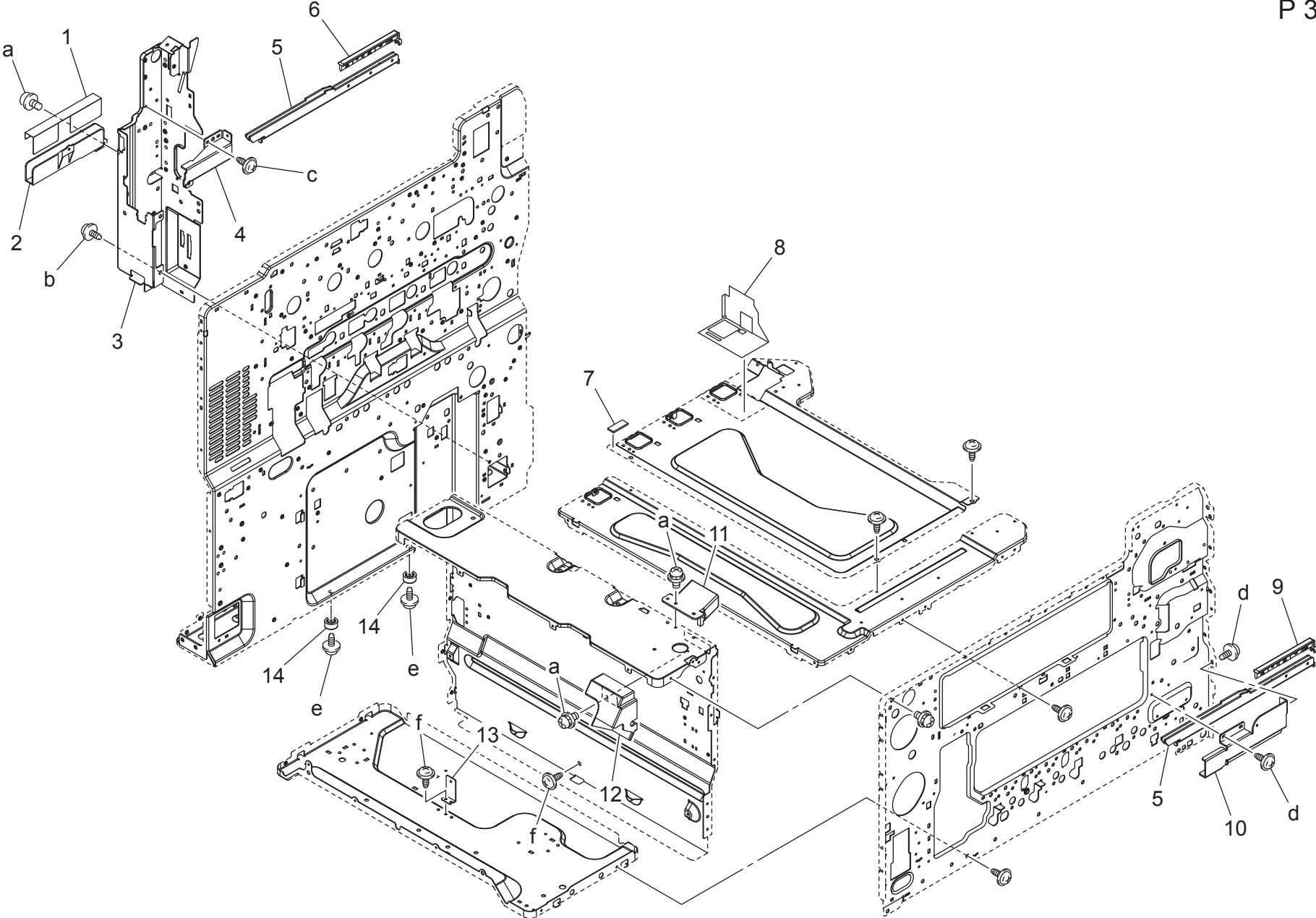
改訂版 REVISED EDITION	日付 DATE
▲	SEPTEMBER 2008



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 2303 00	Washer		C	1	a-V116 0306 03
2	A02E 2585 00	Pressure spring		C	1	b-V153 0308 03
3	A02E 2302 00	Washer		C	1	c-V217 0400 01
4	A02E 2570 00	Gear 27/85T		C	1	d-V116 0308 03
5	9335 1300 61	PHOTO INTERRUPTER		B	1	e-V217 0600 01
6	A02E 2573 00	Shaft		D	1	f-V137 0308 03
7	1144 5200 01	PIN		D	2	g-V115 2605 03
8	4658 3516 02	Bushing		C	10	h-4154 3804 01
9	A02E 2571 00	Gear 34T		C	1	k-V137 0306 03
10	A02E 2582 00	Holder		D	1	m-V231 3012 50
11	A02E R714 00	Motor Assy		C	1	
12	A02E 2310 11	Bracket		D	1	
13	A02E 2542 00	Gear 18/75T		C	1	
14	A02E 2544 00	Gear 17/68T		C	1	
15	A02E 2314 00	Shaft		D	1	
16	A02E 2591 00	Gear 16/29T		C	1	
17	A02E 2584 01	Lever		C	1	
18	A02E 2557 12	Holder		D	1	
19	9J06 2574 01	GEAR 16T		C	1	
20	A02E 2587 00	Shaft		D	1	
21	9J06 2595 02	PRESSURE SPRING		C	1	
22	4038 2580 01	GEAR 16T		C	1	
23	A02E 2312 00	Hold plate		D	1	
24	9J06 2546 01	GEAR 13T		C	1	
25	A02E 2576 01	Bracket		D	1	
26	9J06 2575 01	GEAR 22T		C	1	
27	A02E 2594 00	Shaft		D	1	
28	4038 2592 01	GEAR 18T		C	1	
29	A02E 2596 00	Shaft		D	1	
30	A02E M200 00	Clutch		C	1	
31	4131 2536 02	PIN		C	1	
32	4038 2593 02	GEAR 41T		C	1	
33	A02E 2563 00	Shaft		D	1	
34	A02E 2545 00	Gear 40T		C	1	
35	A02E 2316 00	Shaft		D	1	
36	A02E 2315 00	Shaft		D	1	
37	9J06 2543 01	GEAR 60T		C	1	
38	A02E 2556 12	Bracket		D	1	
39	V818 6000 14	PLUG HOUSING		D	1	
40	9J06 2572 01	HOLDER		D	1	
41	A02E M100 00	Brushless motor		C	1	
42	9J06 2101 00	BUSHING		C	1	
43	A02E R739 00	Fusing Drive Assy		S	1	

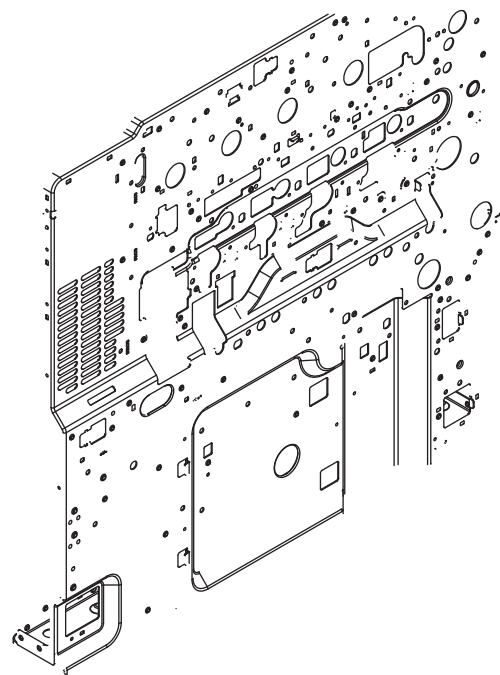
MAIN FRAME SECTION



MAIN FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1194 00	Insulating member		C	1	a-V116 0308 03 b-V137 0306 03 c-V137 0308 03 d-4154 3804 01 e-V137 0310 03 f-4106 2063 01
2	A02E 1193 00	Guide		D	1	
3	A02E 1192 01	Bracket		D	1	
4	A02E 1191 00	Reinforce plate		D	1	
5	A02E 1190 01	Handle		D	2	
6	A02E 1196 00	Cap		C	1	
7	4039 2209 01	SEAL		C	1	
8	A02E 1207 00	Seal		C	1	
9	A02E 1196 00	Cap		C	1	
10	A02E 1382 00	Bracket		D	1	
11	A02E 1206 01	Duct		D	1	
12	A02E 1201 00	Duct		D	1	
13	A02E 1014 00	Bracket		D	1	
14	0996 3055 01	RUBBER FOOT		C	2	

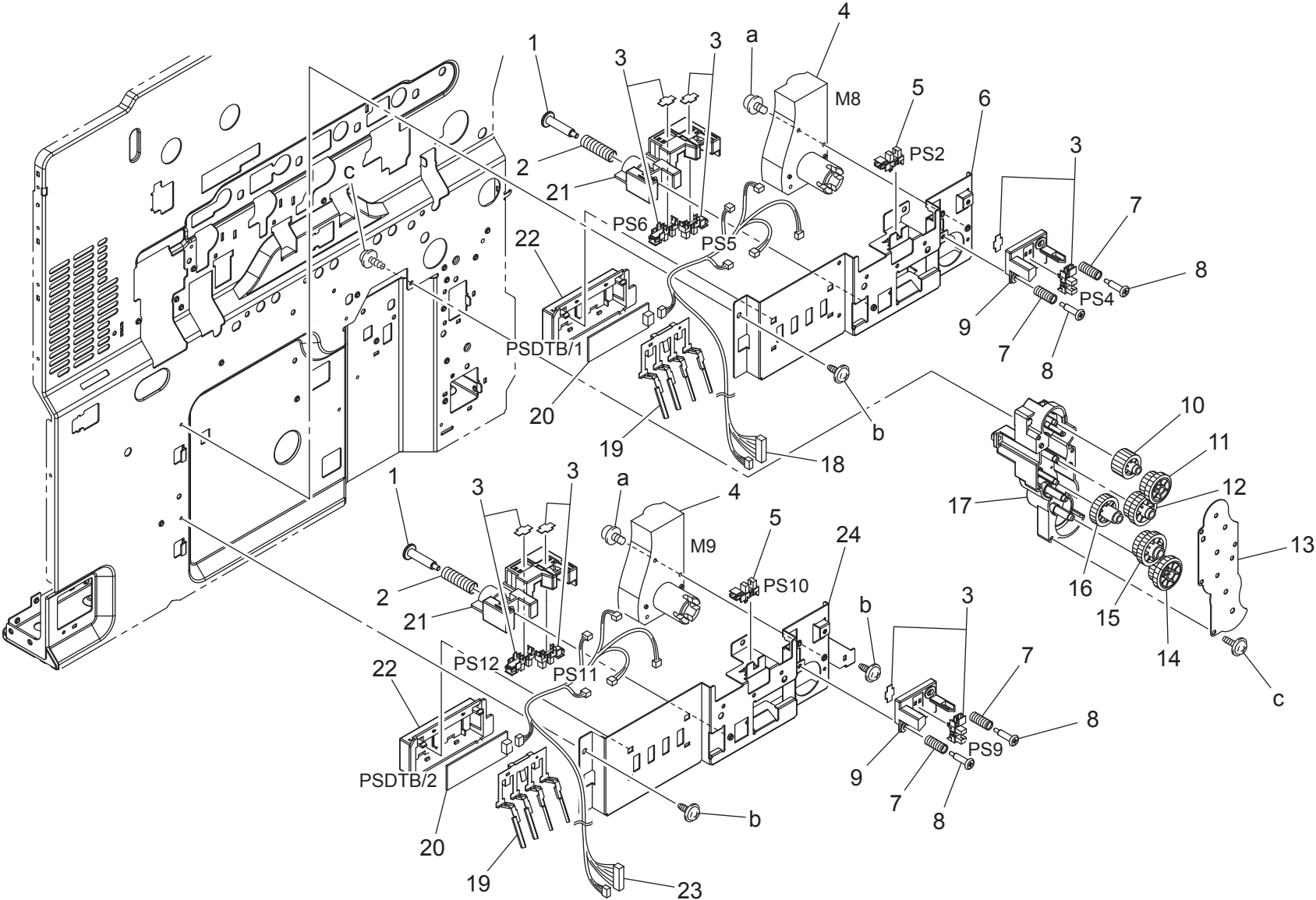
LOWER FRAME SECTION



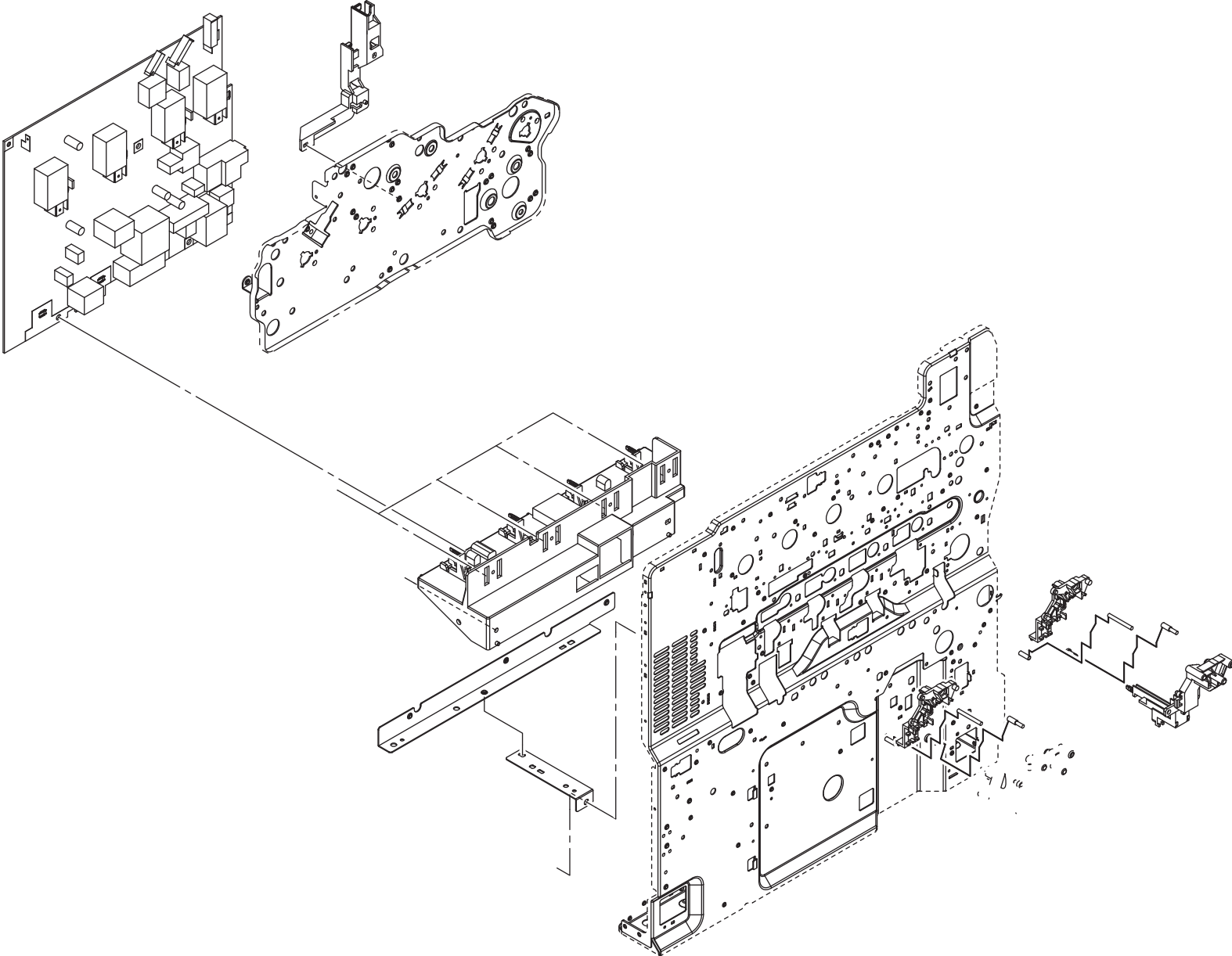
LOWER FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9313 1000 72	FAN MOTOR		C	1	a-V116 0335 03
2	A02E 1173 00	Seal		C	1	b-V153 0308 03
3	A02E 1175 01	Bracket		D	1	c-4154 3804 01
4	A02E R736 00	Ozone Filter		C	1	d-V137 0306 03
5	A02E 1172 00	Duct		D	1	e-V137 0308 03
6	4038 2062 01	SEAL		C	1	f-V153 0408 03
7	A02E 6228 01 Old	Plate spring		D	2	g-V137 0408 03
7	A02E 6228 12	Plate Spring		D	2	h-V137 0310 03
8	A02E 6225 01 Old	Spacer		D	2	k-V137 0410 03
8	A02E 6225 12	Spacer		D	2	
9	A02E 1009 02	Rail		D	2	
10	A02E 1029 00	Bracket		D	1	
11	4038 2099 01	CONTACT		D	1	
12	4038 3541 01	PLATE SPRING		D	1	
13	A02E 1013 01	Bracket		D	1	
14	A02E 1049 01	Stopper		D	2	
15	A02E 1030 00	Rail		C	1	
16	A00J H00D 00	PWB Assembly LED1		C	2	
17	A02E 1634 00	Holder		D	1	
18	A00J 1681 02	Lens /A		C	2	
19	A02E 1642 00	Shield plate		C	2	
20	A02E 1649 01	Cover		C	1	
21	A02E 9433 00	Label Number 2		C	1	
22	A02E 9434 00	Label Number 3		C	1	
23	A02E N110 01	Indicating Wiring		D	1	
24	0996 3055 01	RUBBER FOOT		C	1	
25	A02E 1015 01	Rail		D	1	
26	A02E 1017 02	Rail		D	1	
27	A02E 1007 00	Rail		D	1	
28	A02E 1021 00	Plate nut		D	1	
29	4038 2162 02	CUSHION		C	2	

SIZE DETECTING SECTION



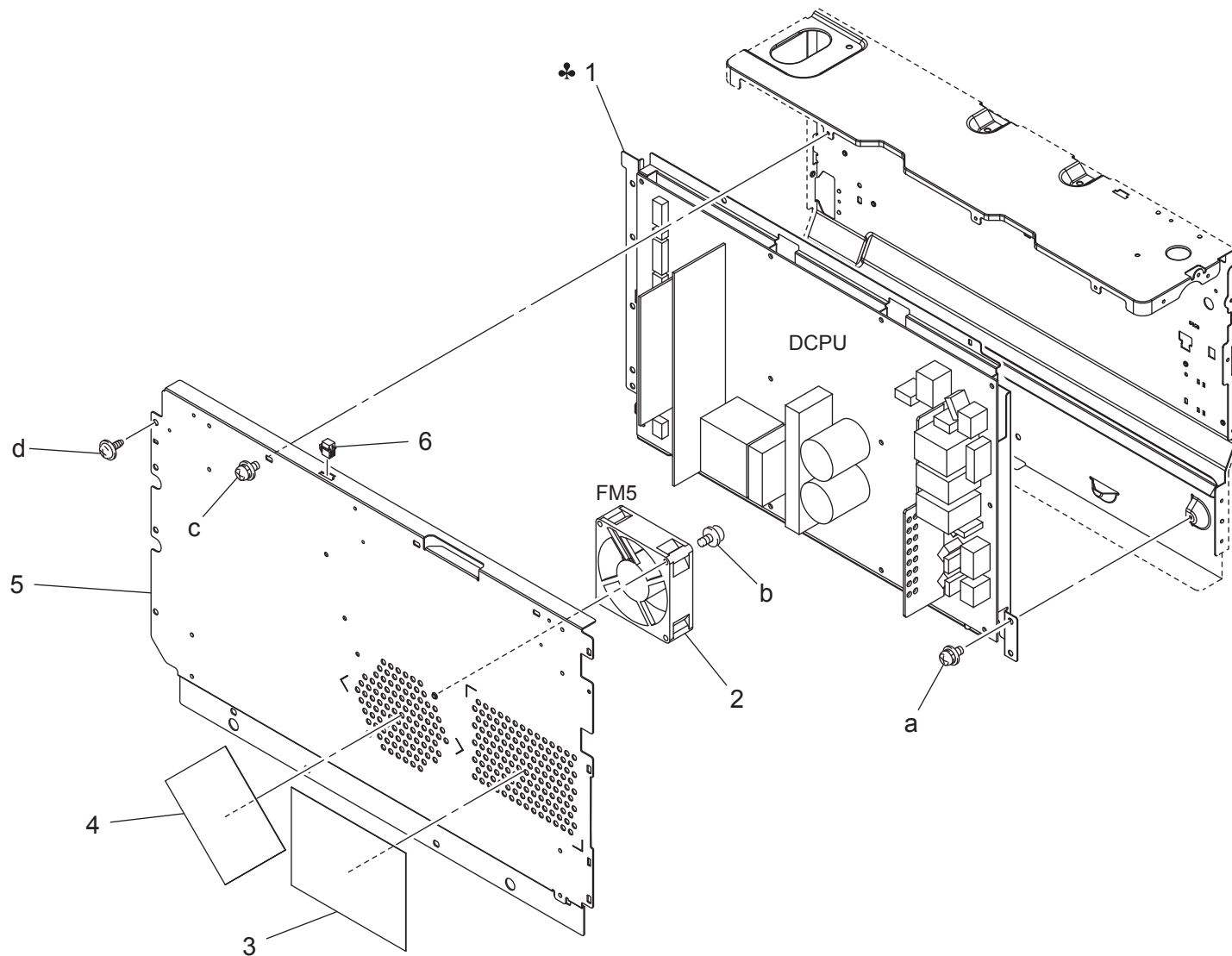
HIGH VOLTAGE UNIT



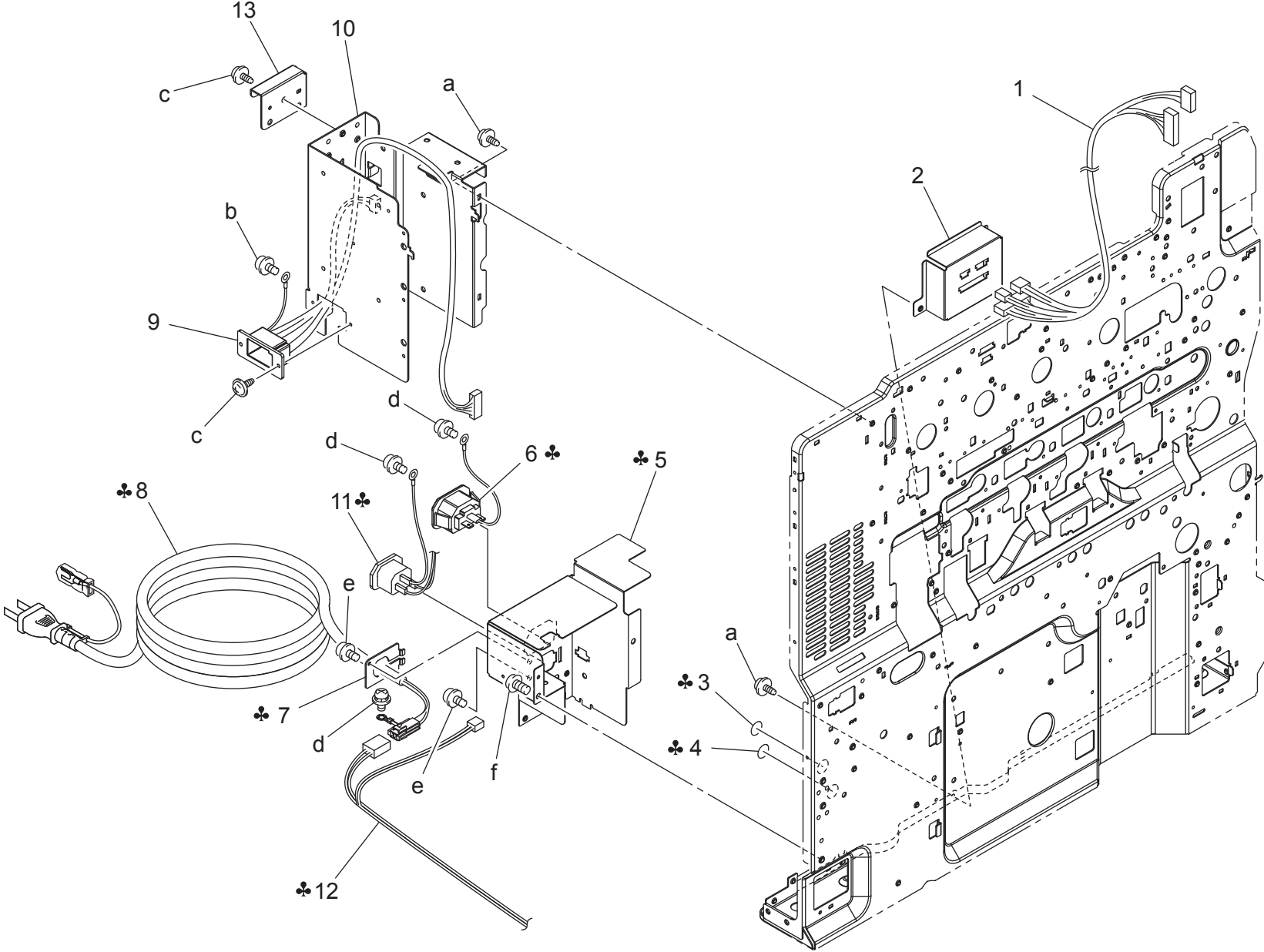
HIGH VOLTAGE UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E M402 01	High voltage unit		I	1	a-V116 0308 03 b-V116 0306 03 c-V153 0308 03 d-V137 0308 03 e-V137 0306 03
2	A02E 1329 00	Guide		D	1	
3	A02E R700 00	IU Contact Assy Black		C	1	
4	4038 2222 01	CONTACT		C	4	
5	4038 2233 02	HOLDER		D	4	
6	A02E 1322 00	Bracket		D	1	
7	A02E 1328 00	Bracket		D	1	
8	A02E 1321 01	Bracket		D	1	
9	A02E 1327 00	Cover		D	4	
10	4038 2203 01	CONTACT		C	1	
11	4038 2225 02	CONTACT		C	4	
12	A02E 1332 00	Contact		C	1	
13	A02E 1323 01	Holder		D	1	
14	A02E 1333 00	Contact		C	3	
15	4038 2276 01	CONTACT		C	3	
16	A02E 1324 00	Holder		D	3	
17	A02E R732 00	IU Contact Assy CMY		C	3	

MAIN POWER SUPPLY UNIT



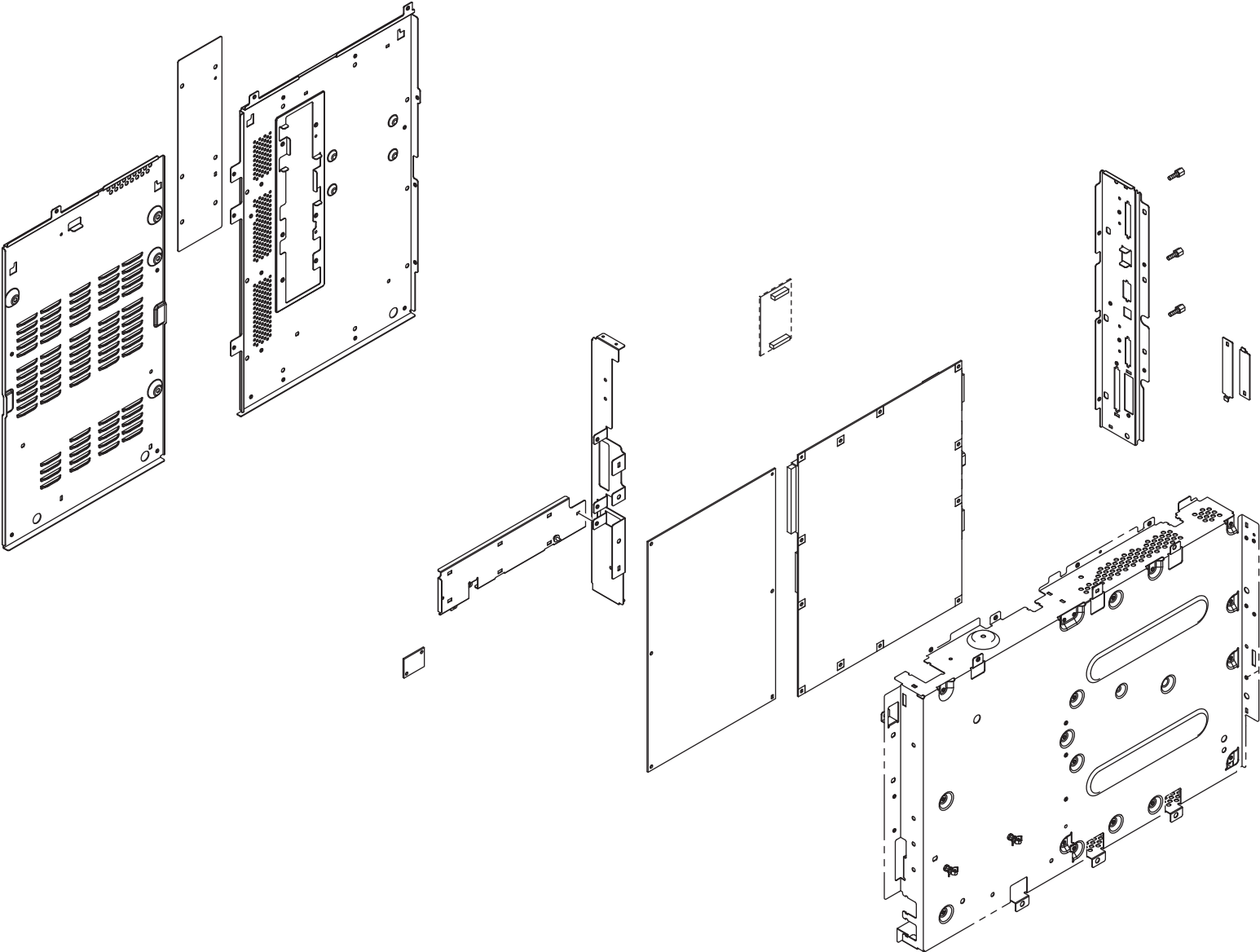
REAR ELECTRICAL SECTION



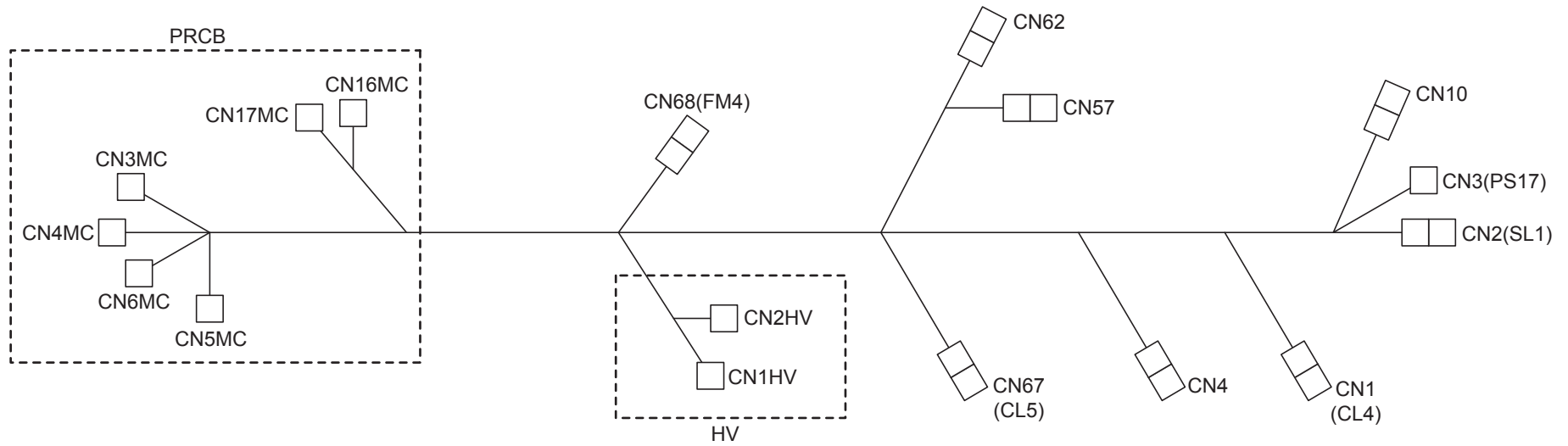
REAR FAN SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E 1451 01	Shield box		D	1	a-V153 0308 03 b-V116 0308 03 c-V116 0306 03 d-V153 0316 03 e-V137 0308 03 f-V137 0306 03
2	4163 5293 01	SCREW		C	2	
3	9J03 M100 00	FAN MOTOR		B	1	
4	A02E 1149 01	Duct		D	1	
5	A02E 1150 00	Duct		D	1	
6	A02E N111 01	Cooling Wiring /C		D	1	
7	9313 1400 31	FAN MOTOR		C	1	
8	A02E 1487 00	Duct		D	1	
9	A02E 1454 01	Bracket		D	1	
10	A02E 1456 00	Bracket		D	1	
11	A02E 1457 01	Seal		C	1	
12	A02E 1458 00	Cover		C	1	
13	1154 4670 01	PROTECTION		C	1	
14	A02E 1462 00	Bracket		D	1	

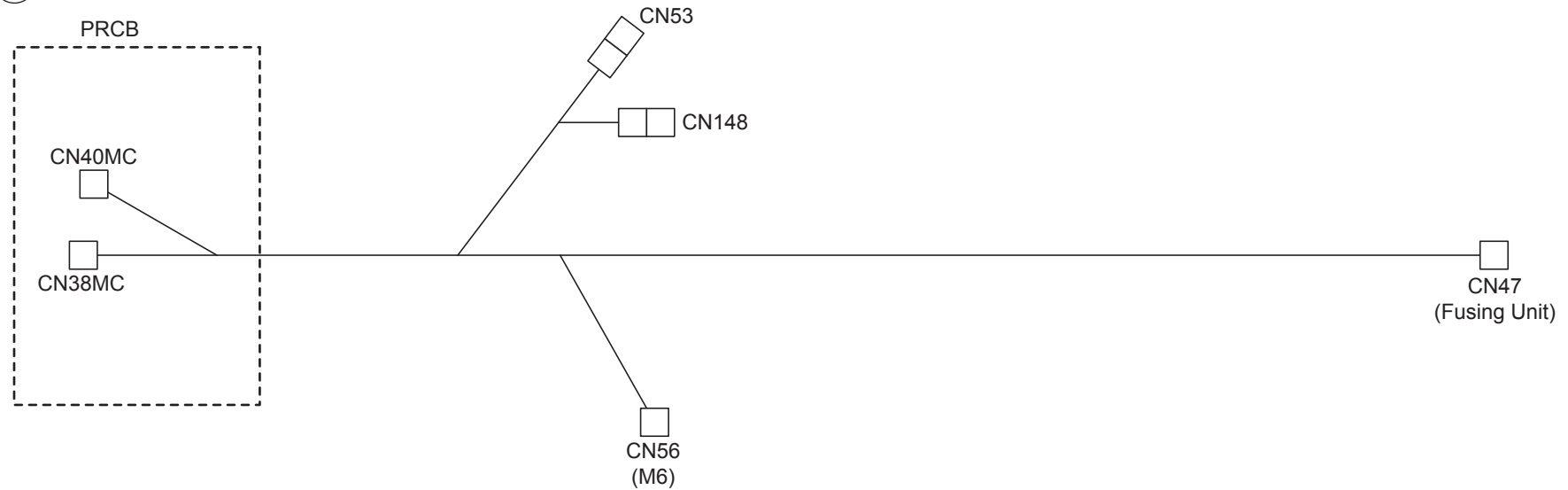
SHIELD BOX SECTION



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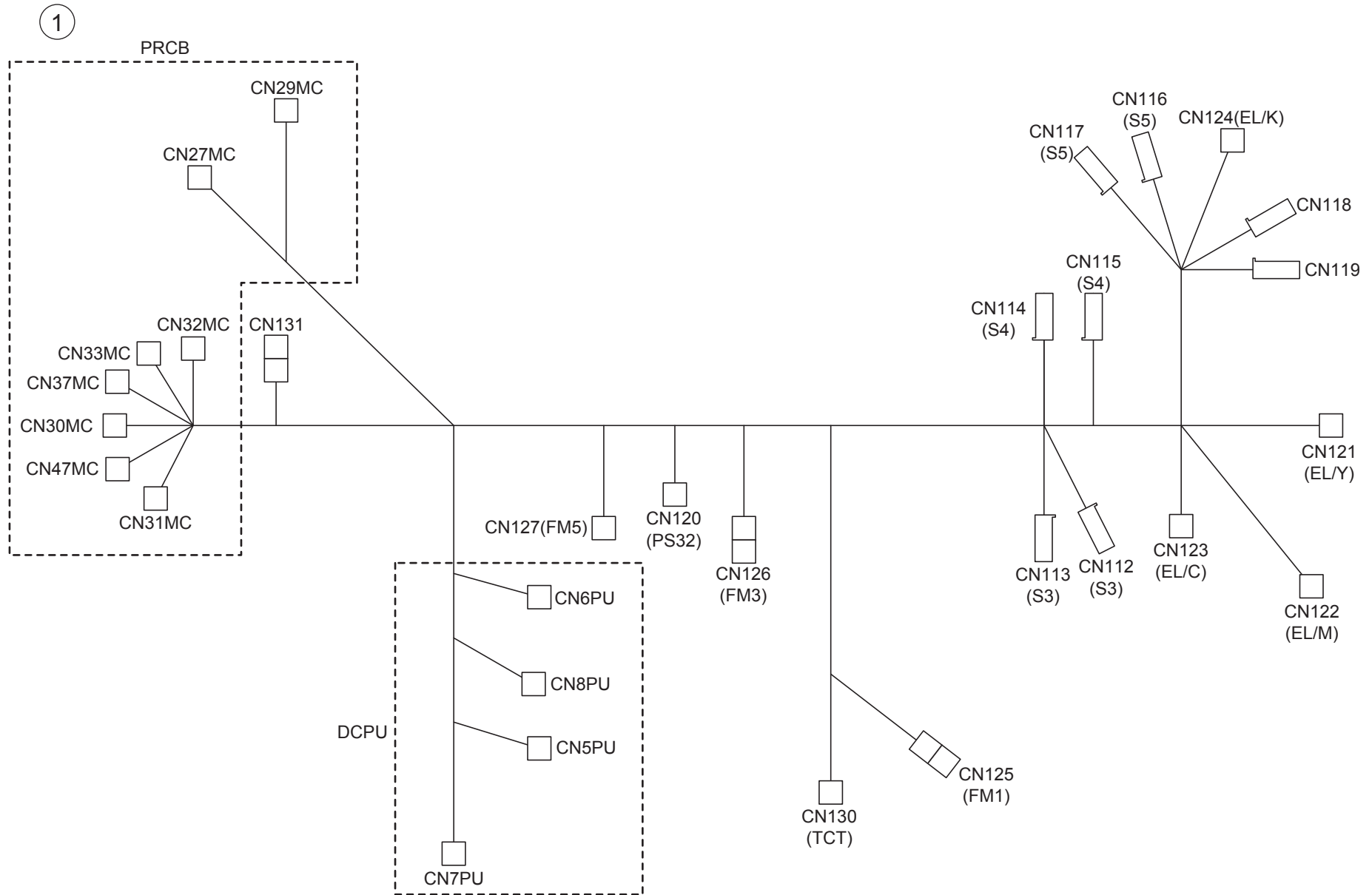


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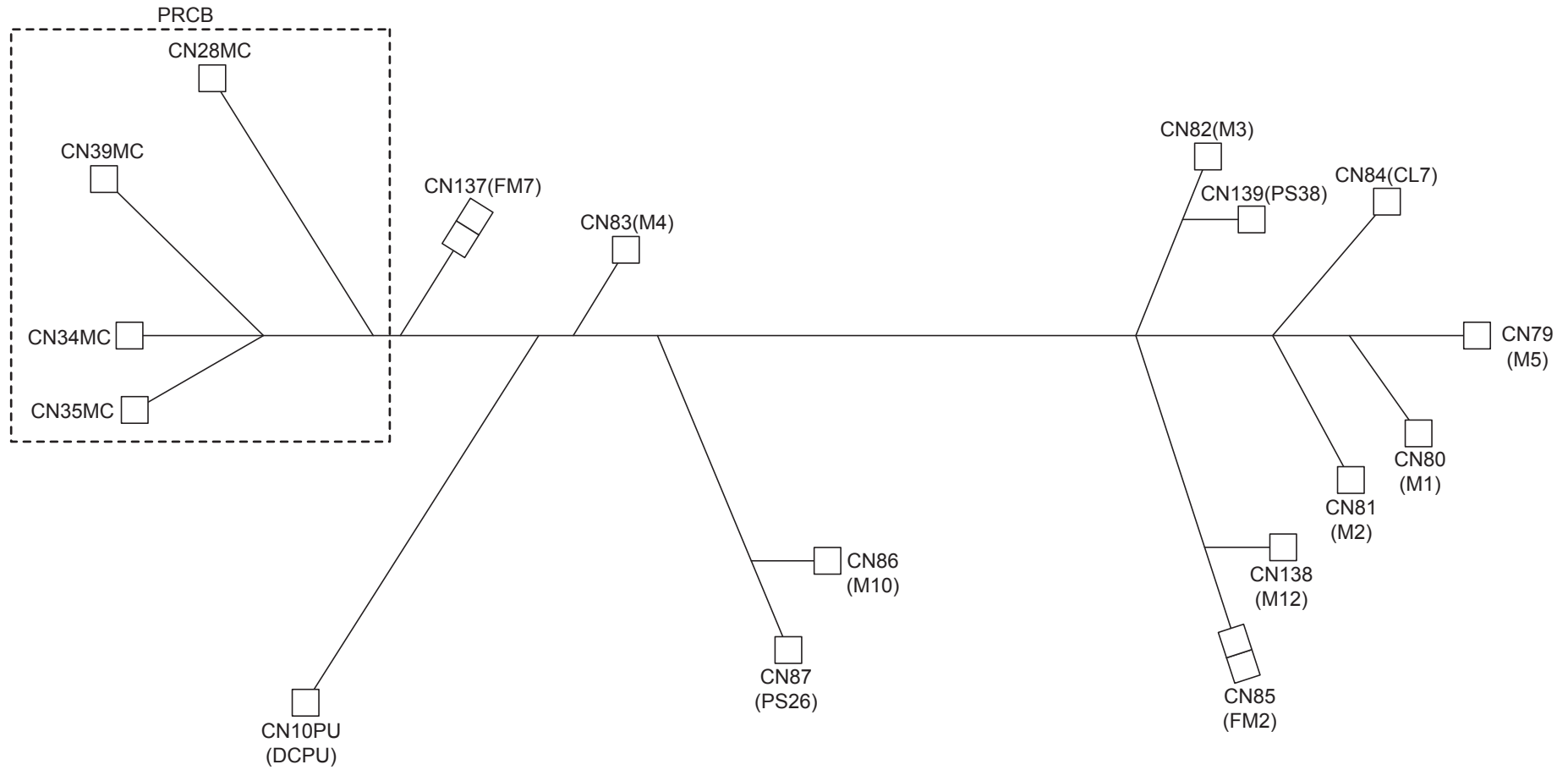


WIRING

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N100 00	Main body Relay harness		D	1	
2	A02E N115 01	Fixing Relay harness /P		D	1	

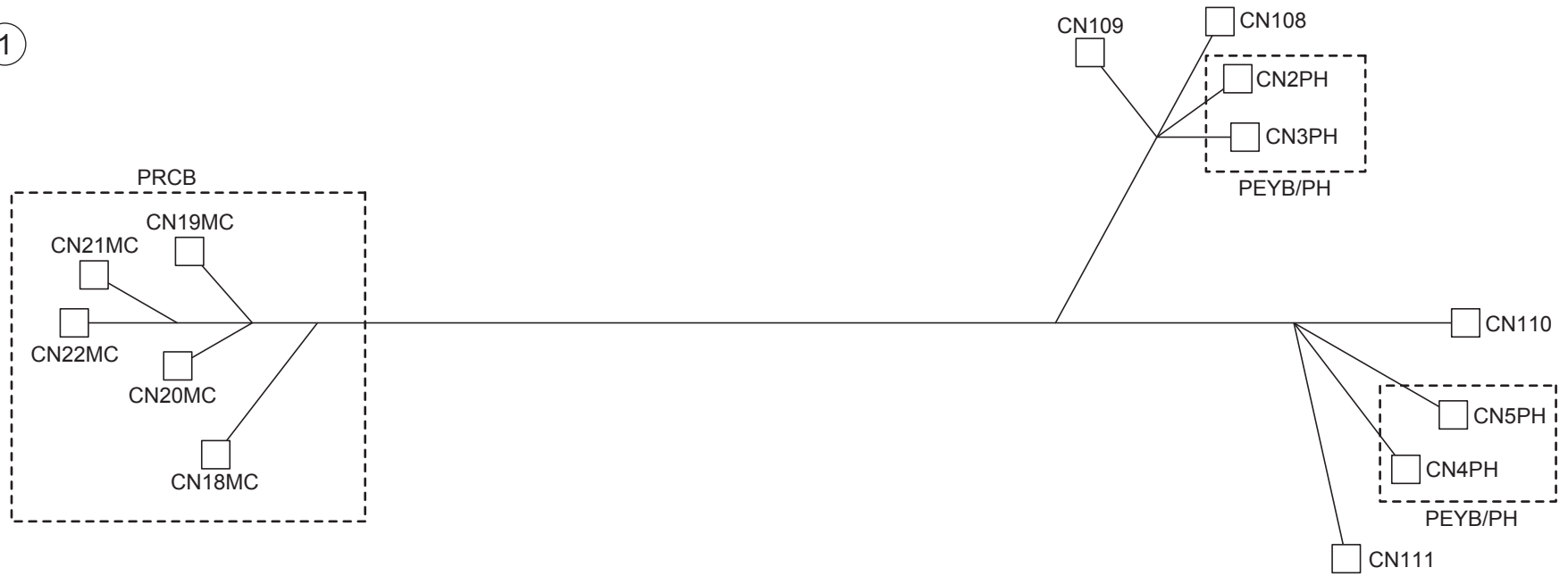


1



WIRING

①



②



WIRING

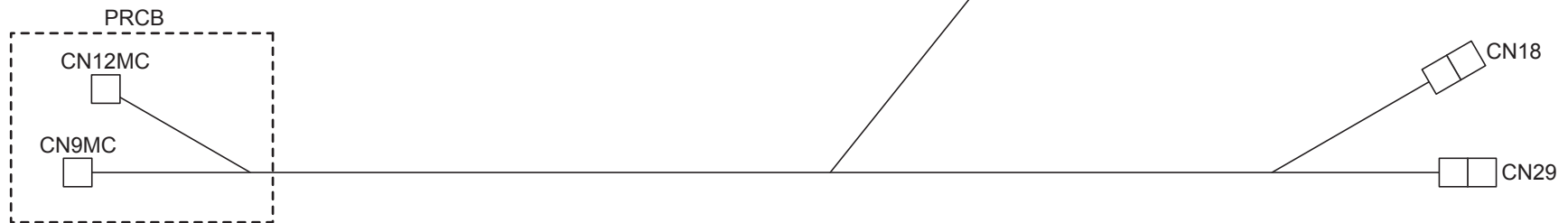
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10P 03	LD Relay harness		D	1	
2	A02E N10M 01	Photoconductor Relay harness		D	1	

WIRING

①



②



WIRING

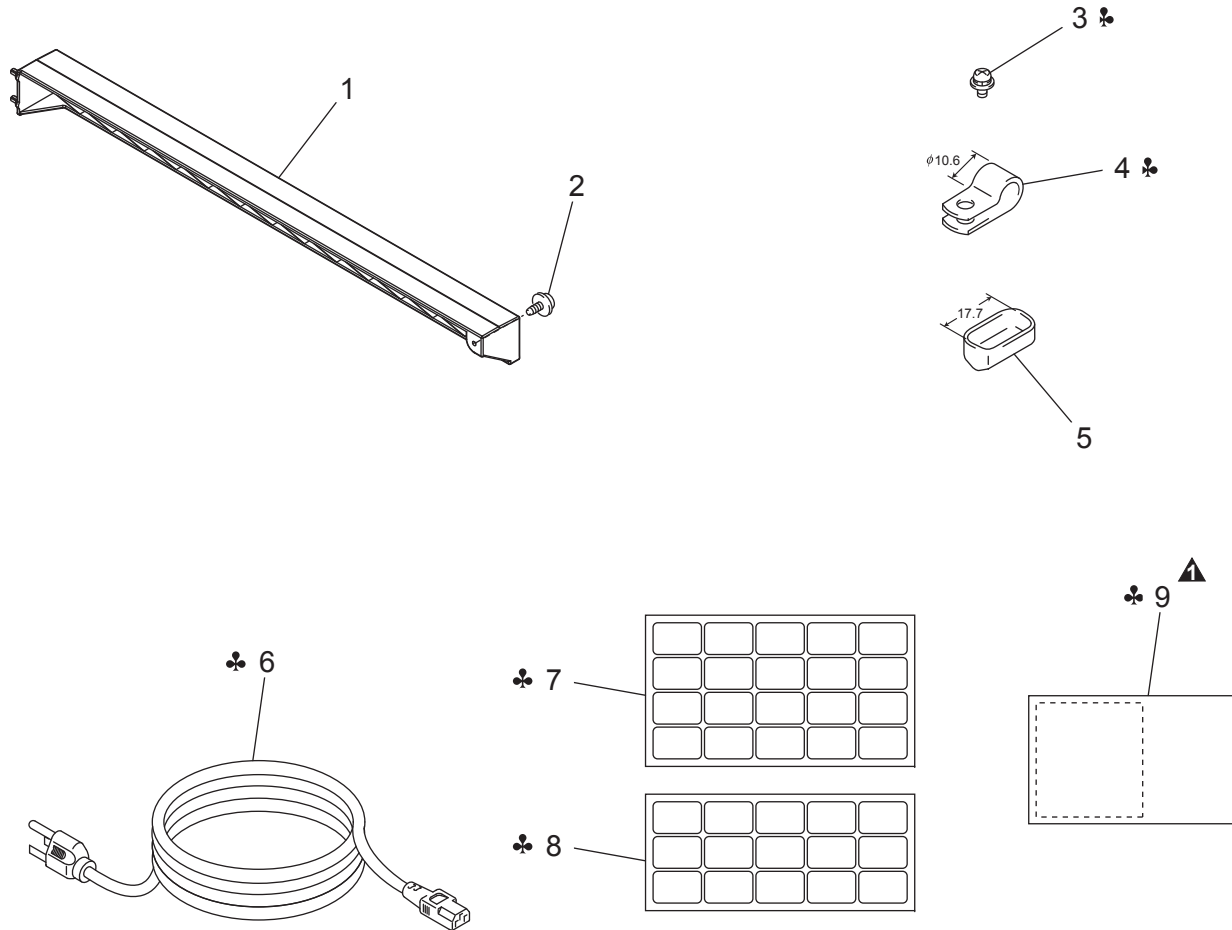
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E N10A 01	Toner Relay harness		D	1	
2	A02E N102 00	Paperfeed Relay harness		D	1	

WIRING ACCESSORIES AND JIGS

1 	6 	11 	16 	21 	26	31	36
2 	7 	12 	17 	22	27	32	37
3 	8 	13 	18 ♣ 	23	28	33	38
4 	9 	14 		24	29	34	39
5 	10 	15 	20 ♣ 	25	30	35	40

ACCESSORY PARTS

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2009



MAINTENANCE LIST

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed tray 2	Feed roller	1	300K	A00J563600		P12-10	*2
2		Separation roller assy	1	300K	A02EF56600		P13-10	*2
3		Pick-up roller	1	300K	A00J563600		P12-10	*2
4	Paper feed tray 3	Feed roller	1	300K	A00J563600		P14-11	*2
5		Separation roller assy	1	300K	A02EF56600		P15-3	*2
6		Pick-up roller	1	300K	A00J563600		P14-11	*2
7	Paper feed tray 1	Feed roller	1	200K	A02E594700		P24-14	*2
8		Separation roller assy	1	200K	4034015101		P23-8	*2
9	Processing section	Imaging unit Y,M,C	1	90K	-		-	
12		Imaging unit K	1	120K	-		-	
15		Ozone filter	1	150K	A02ER73522		P6-33	*3
16		Toner cartridge Y,M,C	1	17K	-		-	*9
19		Toner cartridge K	1	21.5K	-		-	*9
22	Image transfer section	Transfer roller unit	1	150K *5	A02ER71300		P27-17	
23		Transfer belt unit	1	150K	A02ER73522		P6-33	
24		Waste toner box	1	(50K)	A0DT0YA	A,A1,C,D1,D3,H,J,K	P11-1	*4
24		Waste toner box	1	(50K)	A0DT01A	B	P11-1	*4
25	Fusing section	Fusing unit	1	400K	A02ER71811	100V	P30-1	
26		Fusing unit	1	400K	A02ER73311	110V	P30-1	*6
27		Fusing unit	1	400K	A02ER72011	120V	P30-1	*7
28		Fusing unit	1	400K	A02ER72111	230V	P30-1	*8

*1: Actual durable cycle is the life counter value.

*2: Replace those parts at the same time.

*3: The ozone filter is furnished with the transfer belt unit so that all of them are replaced at one time.

*4: A waste toner full condition is detected with detecting the actual waste toner emissions.

*5: Because there is no life-counter for the transfer roller unit, substitute it by the life-counter of the transfer belt unit.

*6: 110 V areas only.

*7: 120 V areas only.

*8: 220-240 V areas only.

*9: Toner cartridges shipped with the product need replacing after 9,000 prints for Y, M, C and after 6,000 prints for K.

メンテナンスリスト

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	給紙トレイ 2	給紙ローラー	1	300K	A00J563600		P12-10	*2
2		分離ローラー Assy	1	300K	A02EF56600		P13-10	*2
3		ピックアップローラー	1	300K	A00J563600		P12-10	*2
4	給紙トレイ 3	給紙ローラー	1	300K	A00J563600		P14-11	*2
5		分離ローラー Assy	1	300K	A02EF56600		P15-3	*2
6		ピックアップローラー	1	300K	A00J563600		P14-11	*2
7	給紙トレイ 1	給紙ローラー	1	200K	A02E594700		P24-14	*2
8		分離ローラー Assy	1	200K	4034015101		P23-8	*2
9	プロセス部	イメージングユニット Y,M,C	1	90K	-		-	
12		イメージングユニット K	1	120K	-		-	
15		オゾンフィルター	1	150K	A02ER73522		P6-33	*4
16		トナーカートリッジ Y,M,C	1	17K	-		-	*6
19		トナーカートリッジ K	1	21.5K	-		-	*6
22	転写部	転写ローラーユニット	1	150K *5	A02ER71300		P27-17	
23		転写ベルトユニット	1	150K	A02ER73522		P6-33	
24		廃棄トナーボックス	1	(50K)	A0DT0YA	A,A1,C,D1,D3,H,J,K	P11-1	*3
24		廃棄トナーボックス	1	(50K)	A0DT01A	B	P11-1	*3
25	定着部	定着ユニット	1	400K	A02ER71811	100V	P30-1	
26		定着ユニット	1	400K	A02ER73311	110V	P30-1	
27		定着ユニット	1	400K	A02ER72011	120V	P30-1	
28		定着ユニット	1	400K	A02ER72111	230V	P30-1	

*1: 実質交換サイクルの数値は、ライフカウンターの数値である。

*2: 同時交換のこと。

*3: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

*4: オゾンフィルターは転写ベルトユニットに同梱されているため同時交換となる。

*5: 転写ローラーユニットにはライフカウンターが設けられていないため、転写ベルトユニットのライフカウンターにて代用する。

*6: 製品出荷時に同梱されているトナーカートリッジ Y,M,C は 9,000 プリント、トナーカートリッジ K は 6,000 プリントで交換時期となる。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A02E-00A
	A2	JAPAN				
B		USA, CANADA		120	60	A02E-01A
C		EUROPEAN TYPE		220-240	50/60	A02E-02A
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A02E-04A
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A02E-04A
E		PHILIPPINES				
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA				
G	G1	C.S AMERICA				
	G2	C.S AMERICA				
H		TAIWAN		110V	60	A02E-07A
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J		CHINA		220-240	50/60	A02E-08A
K		KOREA		220-240	50/60	A02E-04A