

KONICA MINOLTA

PARTS GUIDE MANUAL

MAY 2006

*Magicolor 7450
4039*

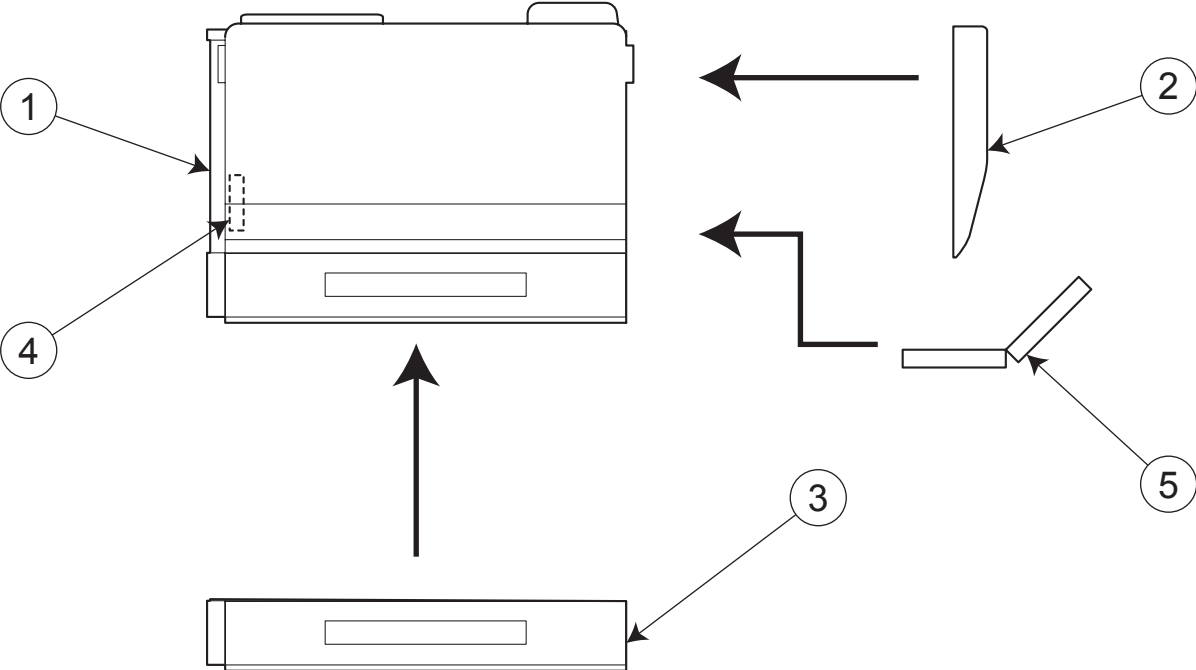
INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
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Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

SYSTEM OUTLINE



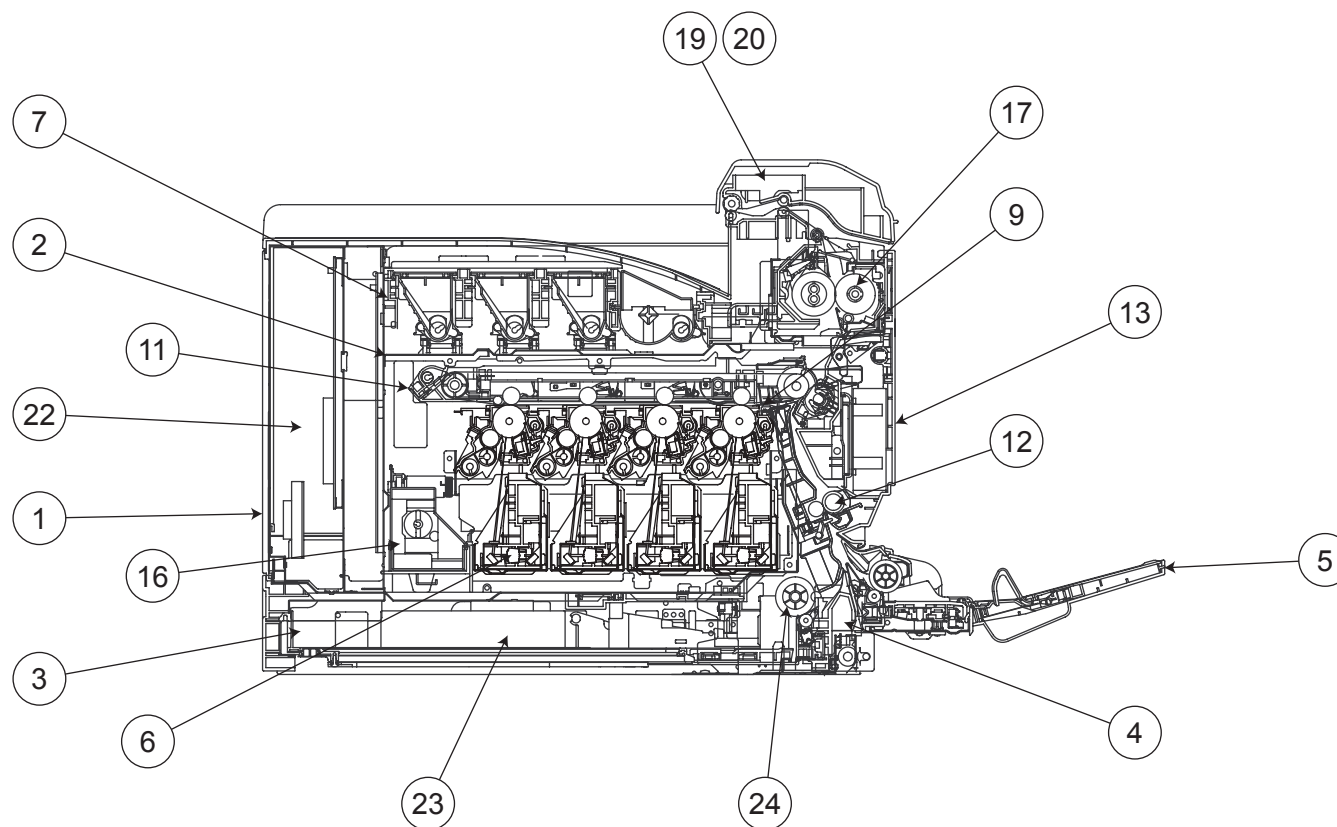
GENERAL CONTENTS

No.	Description	Model
1	PRINTER COLOR	Magicolor 7450
2	DUPLEX	DUPLEX OPTION
3	PAPER FEEDER	LOWER FEEDER UNIT
4	OTHER OPTION	Hard Disk Kit
5	OTHER OPTION	Banner Tray

DIAGRAMS OF MAIN PARTS SECTION

REAR SIDE

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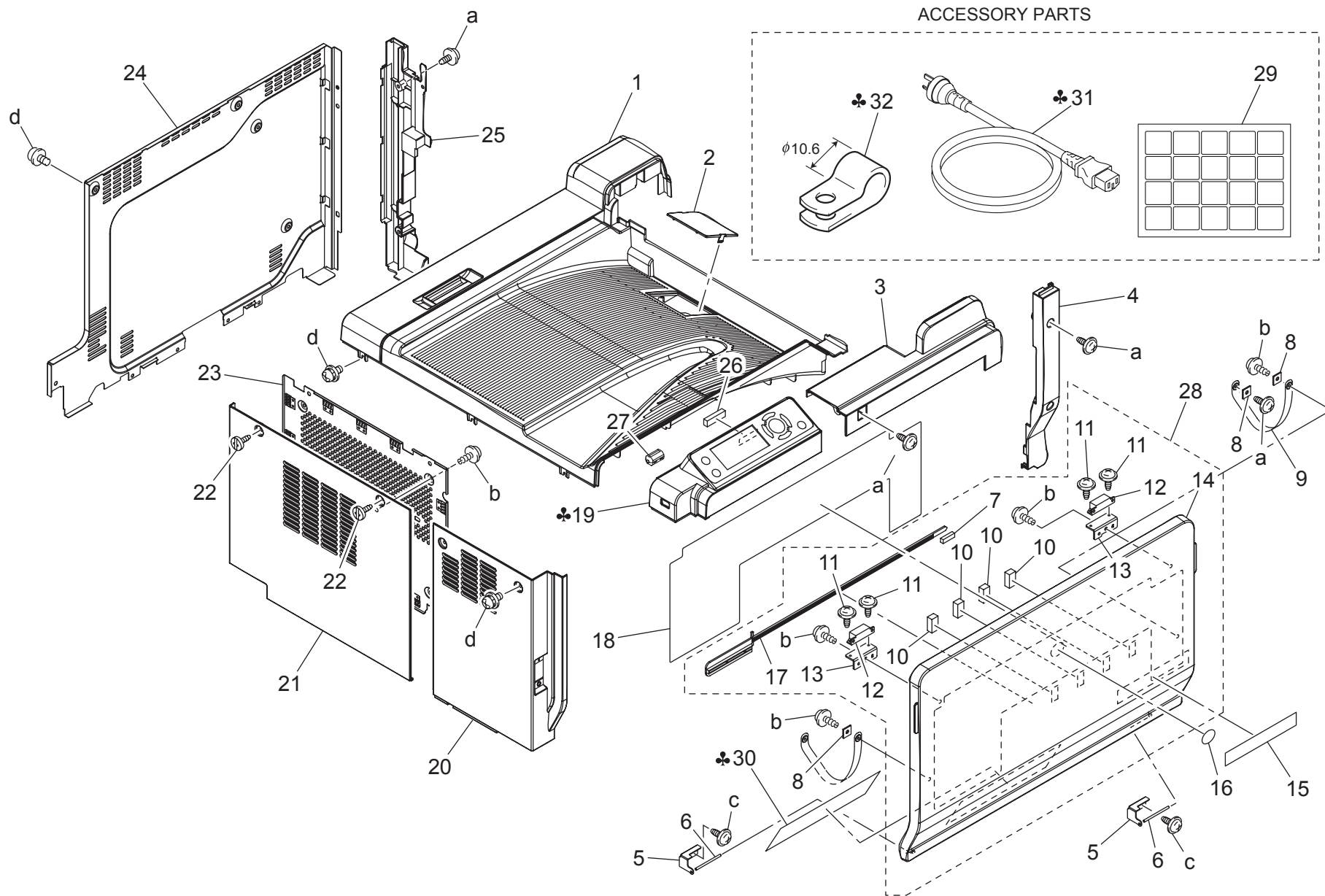
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EXTERNAL PARTS

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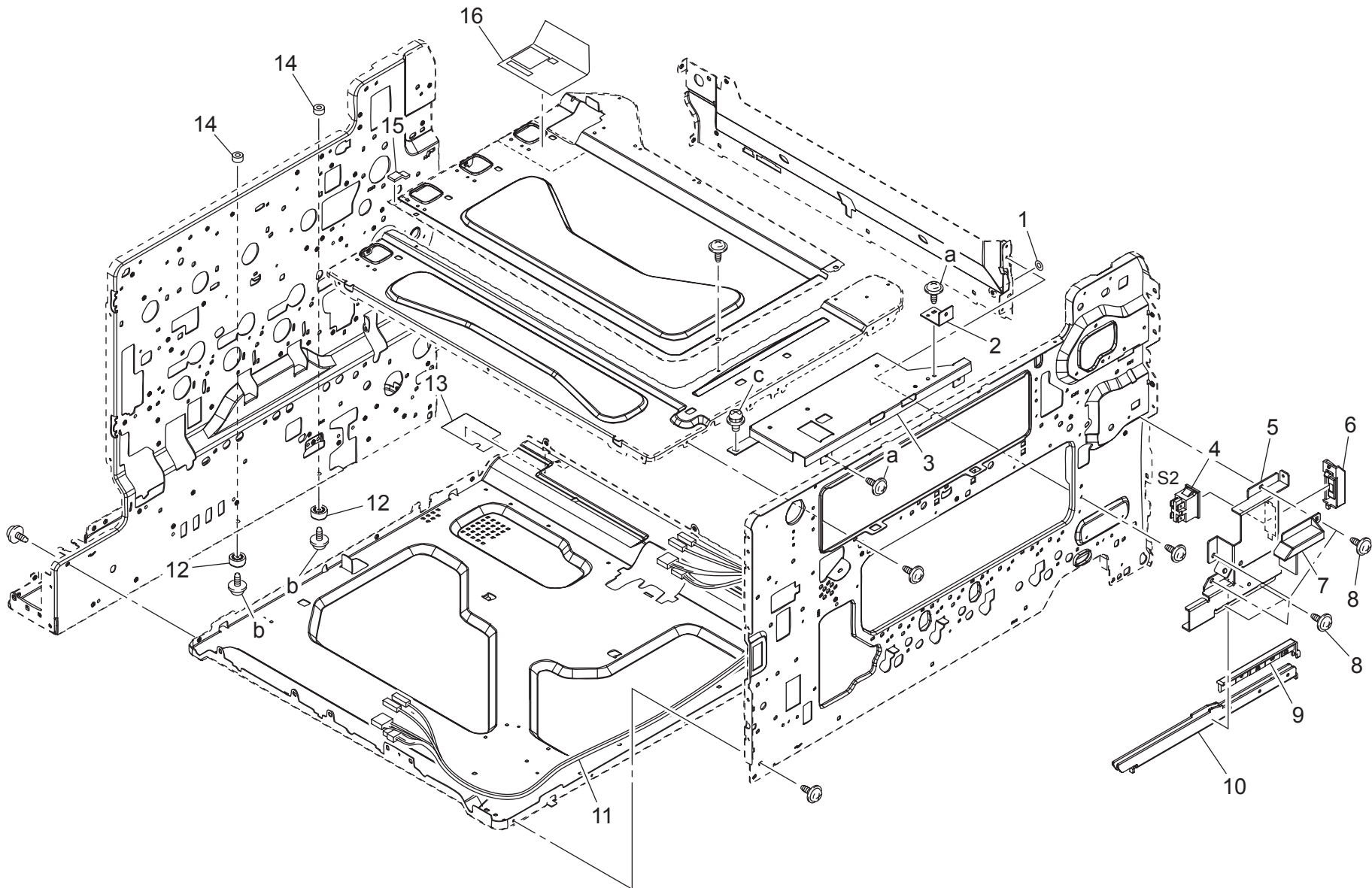


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EXTERNAL PARTS

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2	4039 1019 01	COVER		C	1	
3	4039 1005 04	TOP COVER		C	1	
4	4038 1008 03	RIGHT COVER		C	1	
5	4038 1010 01	HINGE		C	2	
6	1136 1019 03	SHAFT		D	2	
7	4038 2084 03	CLEANING PAD		C	1	
8	1053 3103 01	SET PLATE		C	3	
9	4643 1020 03	BAND		C	1	
10	4025 1018 01	SEAL		C	4	
11	4038 1051 01	SCREW		C	4	
12	4475 2603 02	MAGNET CATCH		D	2	
13	4038 1046 01	BRACKET		D	2	
14	4039 1002 06	FRONT COVER		C	1	
15	4039 7330 02	Label			1	
16	4030 7500 01	LABEL LOGO MARK		C	1	
17	4038 2083 01	CLANING MATERIAL		D	1	
18	4039 7301 03	LABEL REMOVE		C	1	
19	4039 M700 00	PANEL ASSEMBLY	A,A1	I	1	
19	4039 6054 01	CONTROL PANEL ASSY	C,D1,D3,E,K,J,B	I	1	
20	4039 1004 05	LEFT COVER		C	1	
21	4039 1044 03	LEFT COVER		C	1	
22	4039 1045 01	SHOULDER SCREW		C	2	
23	4039 2247 01	SHIELD		D	1	
24	4039 1003 04	REAR COVER		C	1	
25	4039 1009 03	RIGHT COVER		C	1	
26	4039 6751 01	ELECTRICALLY CONDUCTIVE MATERIAL		D	1	
27	9326 1210 81	FERRITE CORE		D	1	
28	4039 0755 00	COVER ASSY		S	1	
29	4039 9454 00	LABEL MTERIC	A,A1,C,D1,D3,E,K,J	C	1	
29	4038 7314 01	LABEL INCH	B	C	1	
30	4039 7342 01	LABEL REORDER	A,A1	C	1	
30	4039 7346 01	LABEL REORDER	J	C	1	
30	4039 7343 01	LABEL	C	C	1	
30	4039 7344 01	LABEL REORDER	D1,D3,E,K	C	1	
30	4039 7345 01	LABEL	B	C	1	
31	9381 4300 31	POWER CORD	J	D	1	
31	4037 0775 01	POWER CORD	A,A1	D	1	
31	9381 4101 31	POWER CORD	B	C	1	
31	9381 4300 41	POWER CORD	C	C	1	
31	9381 4200 21	POWER CORD	D1,D3,E,K	D	1	
32	9384 1700 24	P-CLIP	B	D	1	



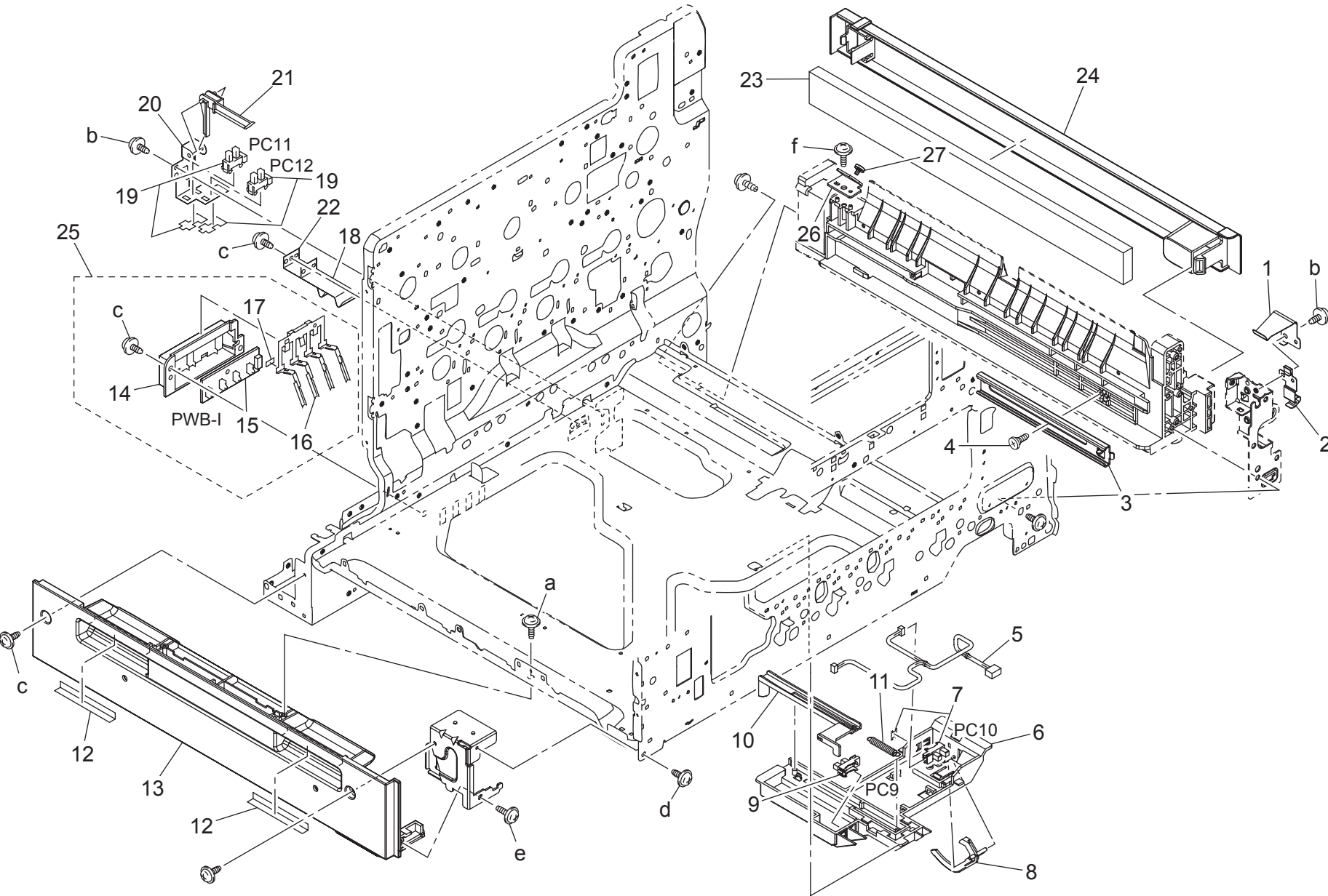
MAIN FRAME

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3595 01	SPACER		D	1	a-9735 0306 14 b-9735 0308 14 c-9646 0306 14
2	4039 1047 01	BRACKET		D	1	
3	4039 2286 01	REINFORCE PLATE		D	1	
4	9332 1710 41	SWITCH		C	1	
5	4038 2065 17	BRACKET		D	1	
6	4128 2215 01	COVER		D	1	
7	4038 2066 12	COVER		D	1	
8	4154 3804 01	SCREW		C	5	
9	4038 2036 01	CAP		C	1	
10	4038 2073 01	REINFORCE PLATE		D	1	
11	4039 6810 05	WIRE HARNESS ASSY		D	1	
12	0996 3055 01	RUBBER FOOT		C	2	
13	4038 2097 02	SEAL		C	1	
14	1154 4670 01	PROTECTION		C	2	
15	4039 2209 01	SEAL		C	1	
16	4039 2210 01	SEAL		C	1	

INNER COVER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9331 2200 21	MICRO-SWITCH		C	1	a-9646 0316 14 b-9735 0306 14 c-9739 0308 14 d-9735 0308 14 e-9739 0306 14
2	4154 3804 01	SCREW		C	2	
3	4038 2283 02	PLATE SPRING		D	2	
4	4038 2281 04	HOLDER		D	8	
5	4136 6751 01	CONNECTOR PIN		D	8	
6	4038 6815 02	WIRE HARNESS ASSY		D	1	
7	4038 2282 03	PLATE SPRING		D	8	
8	4038 1101 06	COVER		C	1	
9	4038 1014 01	SUCTION PLATE		D	2	
10	4038 1102 02	COVER		C	1	
11	4038 7308 02	LABEL TC IU		D	1	
12	4039 7350 01	LABEL K		D	1	
13	4038 1105 01	HOLDER		D	4	
14	4038 6816 01	WIRE HARNESS ASSY		D	1	
15	4039 1104 03	PLATE		D	1	
16	4039 7347 01	LABEL Y		D	1	
17	4039 7348 01	LABEL M		D	1	
18	4039 7349 01	LABEL C		D	1	
19	4643 1020 03	BAND		C	1	
20	1053 3103 01	SET PLATE		C	1	
21	0990 6304 02	SWITCH		C	1	
22	4039 6812 02	WIRE HARNESS ASSY		D	1	
23	4038 R758 00	FRONT COVER SW ASSY		C	1	
24	4038 2287 01	SHOULDER SCREW		C	1	
25	4038 2266 01	TORSION SPRING		C	1	
26	4038 2265 04	BRACKET		D	1	

MPT PAPER TAKE-UP SECTION

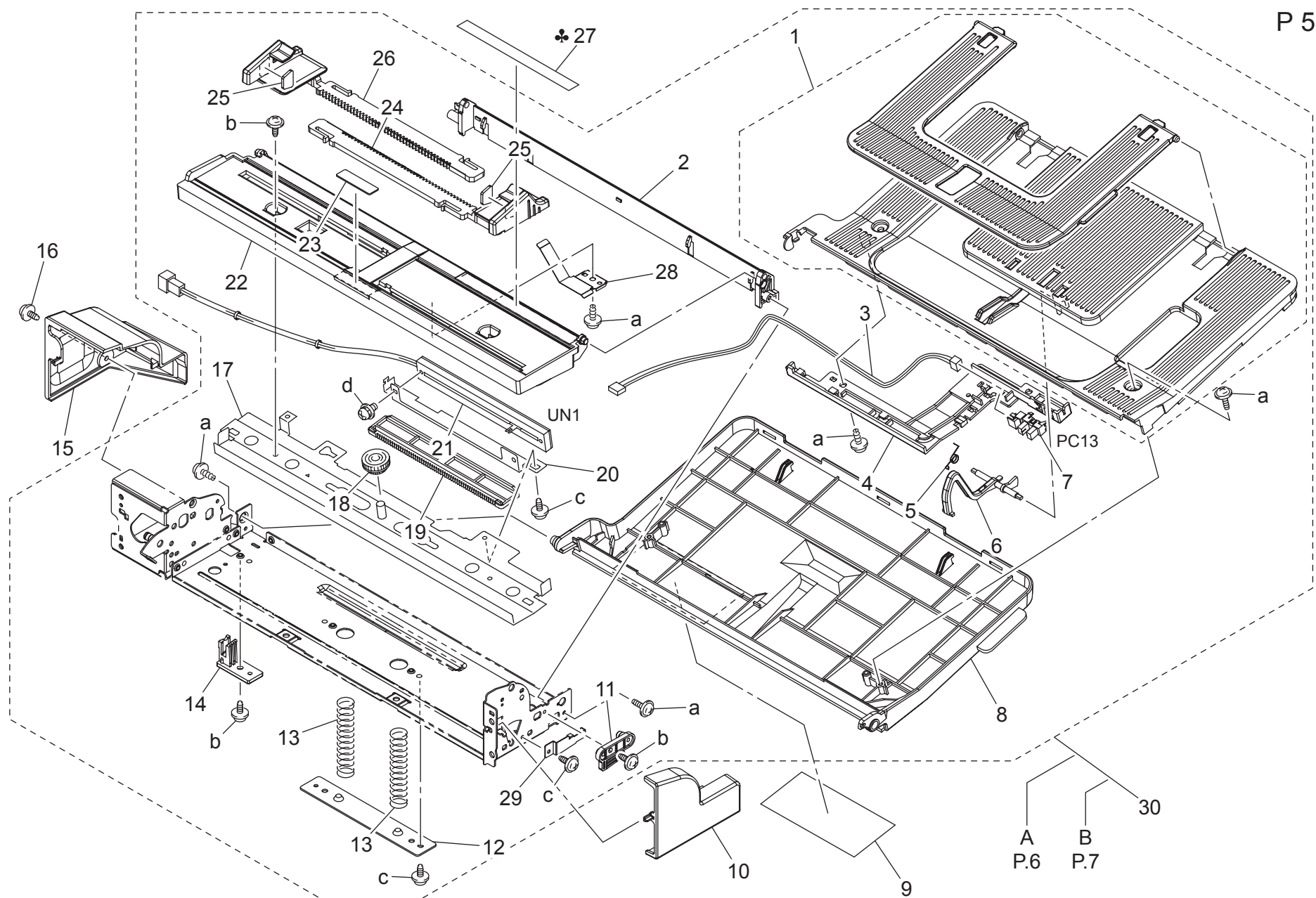


MPT PAPER TAKE-UP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3541 01	PLATE SPRING		D	1	a-9739 0308 14 b-9735 0306 14 c-9735 0308 14 d-9735 0408 14 e-9739 0408 14 f-9739 0410 14
2	4038 2099 01	CONTACT		D	1	
3	4039 5603 00	RAIL		D	1	
4	1164 3053 12	SHOULDER SCREW		C	1	
5	4038 6829 01	WIRE HARNESS ASSY		D	1	
6	4004 3062 06	HOLDER		D	1	
7	9J06 R901 00	PHOTO INTERUPPTER		B	1	
8	1164 3027 01	ACTUATOR		C	1	
9	9335 1400 61	SOLID STATE SWITCH		B	1	
10	4004 3061 01	ACTUATOR		C	1	
11	4004 3063 01	TENSION SPRING		C	1	
12	4038 2162 02	CUSHION		C	2	
13	4038 2008 02	RAIL		C	1	
14	1164 3022 02	HOLDER		D	1	
15	4037 0104 01	PWB-I		C	1	
16	1164 3020 03	LEVER		C	1	
17	4004 3052 01	SPACER		D	1	
18	1164 3054 01	PLATE SPRING		C	1	
19	4037 0904 01	PHOTO INTERRUPTER		B	2	
20	4004 3011 01	BRACKET		D	1	
21	4004 3012 01	LEVER		C	1	
22	4038 3054 01	PLATE SPRING		C	1	
23	4039 1606 00	SEAL		C	1	
24	4039 1604 01	COVER		C	1	
25	4038 R740 00	SIZE DETECTING PWB ASSY		C	1	
26	4038 5666 00	BRACKET		D	1	
27	4038 5667 00	SHOULDER SCREW		D	1	

MANUAL FEED SECTION

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MANUAL FEED SECTION

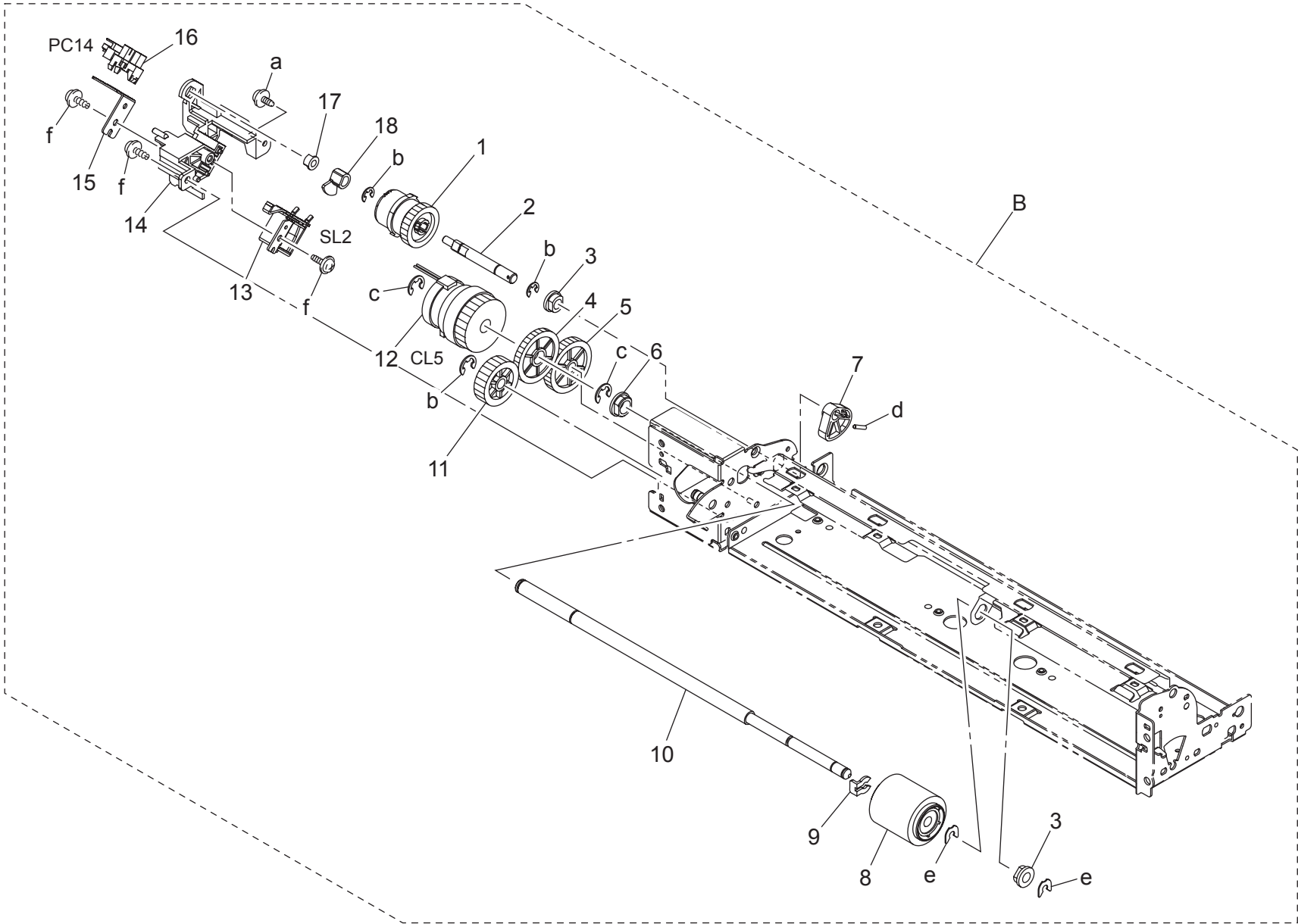
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 0165 00	TRAY ASSY		C	1	a-9739 0308 14 b-9735 0308 14 c-9735 0306 14 d-9646 0306 14
2	4038 3214 04	HOLDER		D	1	
3	4038 6834 03	WIRE HARNESS ASSY		D	1	
4	4038 3229 01	GUIDE		D	1	
5	4038 3234 01	TORSION SPRING		C	1	
6	4038 3233 02	ACTUATOR		C	1	
7	9335 1300 61	PHOTO INTERRUPTER		B	1	
8	4038 3202 04	TRAY		C	1	
9	4038 7354 01	LABEL CAUTION		D	1	
10	4038 3212 04	COVER		C	1	
11	4038 3215 01	HOLD PLATE		D	1	
12	4038 3253 01	HOLD PLATE		D	1	
13	4038 3252 01	PRESSURE SPRING		C	2	
14	4038 3256 01	GUIDE		D	1	
15	4038 3213 02	COVER		C	1	
16	4154 3804 01	SCREW		C	1	
17	4038 0252 03	BRACKET ASSY		D	1	
18	4030 3412 01	GEAR 13/18T		C	1	
19	4030 3460 02	RACK		C	1	
20	4038 3272 01	BRACKET		D	1	
21	4038 6845 01	WIRE HARNESS ASSY		D	1	
22	4038 3251 02	LIFTING PLATE		D	1	
23	4687 3281 01	FRICTION SHEET		C	1	
24	4038 3222 03	REGULATING PLATE		C	1	
25	4038 3286 01	BRAKE		C	2	
26	4038 3221 03	REGULATING PLATE		C	1	
27	4039 9451 00	SCALE METRIC	A,A1,C,D1,D3,E,K,J	C	1	
27	4038 7352 01	SCALE INCH	B	C	1	
28	4038 3255 01	BRAKE		D	1	
29	4039 3282 01	PLATE SPRING		D	1	
30	4038 R735 00	MANUAL FEED TRAY UNIT		S	1	



MANUAL FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3205 01	COVER		D	1	a-9739 0308 14 b-9735 0306 14 c-9735 0408 14 d-4425 3002 01
2	4038 3207 03	BRACKET		D	1	
3	4038 3208 02	FRAME		D	1	
4	4038 3217 01	TENSION SPRING		C	1	
5	4038 3216 03	LEVER		C	1	
6	4038 3220 01	HOLD PLATE		D	1	
7	4038 3218 01	LEVER		C	1	
8	4038 3228 03	GUIDE		C	1	
9	4038 3263 01	TENSION SPRING		C	2	
10	4030 3403 01	GUIDE		C	2	
11	4038 5653 00	GUIDE PLATE		C	1	
12	4038 3268 02	GUIDE		C	1	
13	4038 3204 05	GUIDE		C	1	
14	9455 8076 01	RESISTOR		D	1	
15	4038 3266 01	EARTH GROUND		D	1	
16	4038 3261 02	HOLDER		D	1	
17	4038 3262 03	BRACKET		D	1	
18	4038 3270 01	GUIDE		C	1	
19	4038 3265 01	EARTH GROUND		D	1	
20	4030 3475 01	PRESSURE SPRING		C	1	
21	4034 0151 01	SEPARATION ROLLER		A	1	
22	4038 3267 01	GUIDE		C	1	
23	4038 3269 02	GUIDE		C	1	
24	4038 5651 00	COLLAR		C	1	
25	4038 0251 14	FRAME ASSY		D	1	
26	4038 5665 00	EDGE COVER		D	1	
27	4038 3231 02	GUIDE		C	1	
28	4037 7001 00	SPACER		C	4	
29	4038 R736 00	ROLLER ASSY		S	1	

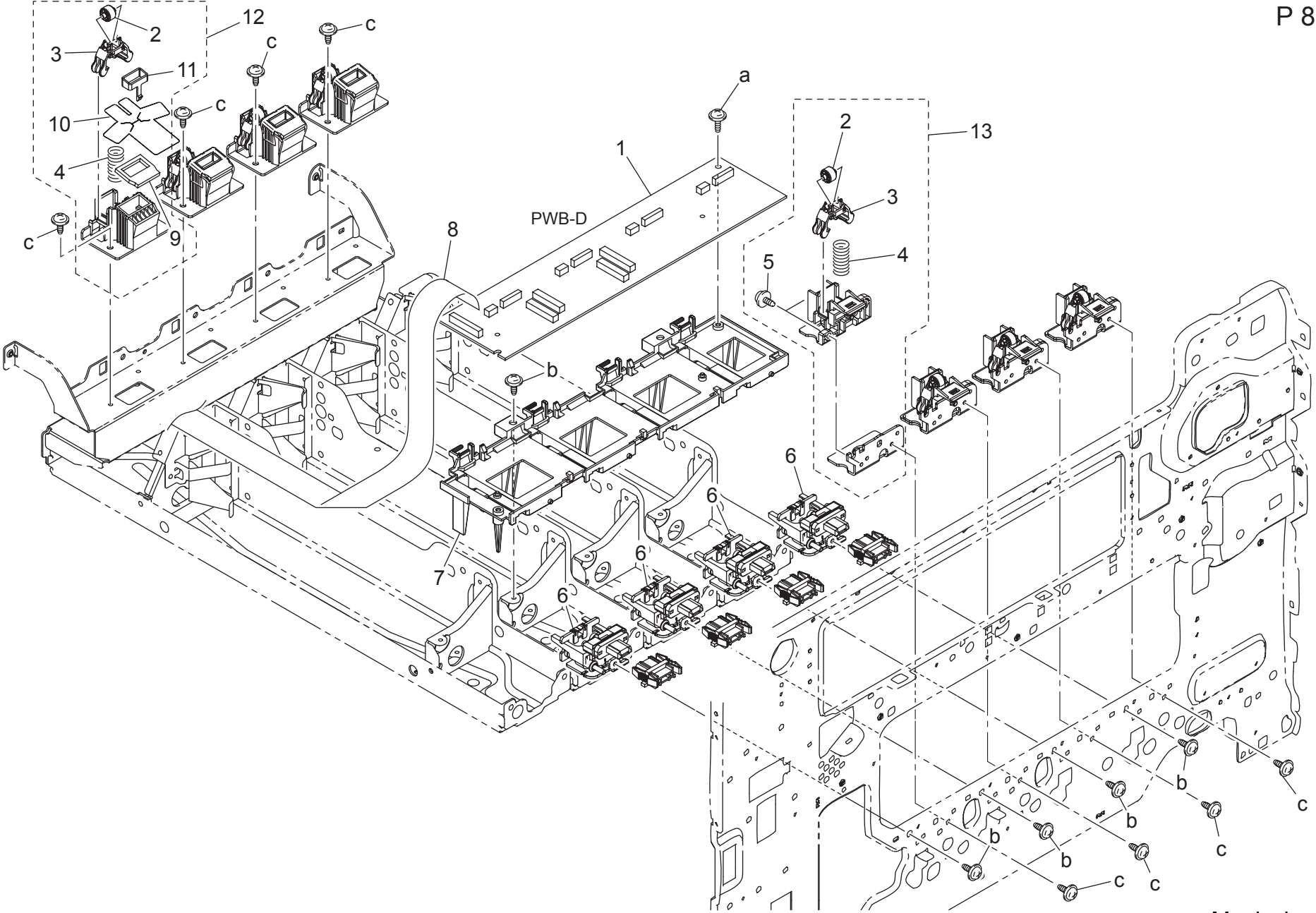
MANUAL FEED SECTION



MANUAL FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3260 01	CLUTCH ASSY		C	1	a-9735 0306 14 b-9721 0400 01 c-9721 0600 01 d-9752 2010 50 e-4425 3001 01 f-9739 0308 14
2	4038 3240 01	SHAFT		D	1	
3	1274 2611 01	BUSHING		C	2	
4	4038 3246 01	GEAR 30T		C	1	
5	4038 3247 01	GEAR 30T		C	1	
6	4131 3532 02	BUSHING		C	1	
7	4038 3236 01	CAM		C	1	
8	4131 3001 01	ROLLER		A	1	
9	4142 3217 01	STOP RING		C	1	
10	4038 3232 01	SHAFT		D	1	
11	1075 2565 01	GEAR 25T		C	1	
12	9322 1200 32	CLUTCH		C	1	
13	9321 2400 61	SOLENOID		C	1	
14	4038 3244 02	BRACKET		D	1	
15	4038 3249 02	BRACKET		D	1	
16	9335 1300 61	PHOTO INTERRUPTER		B	1	
17	4004 5339 01	BUSHING		C	1	
18	4038 3237 01	SHIELD PLATE		D	1	

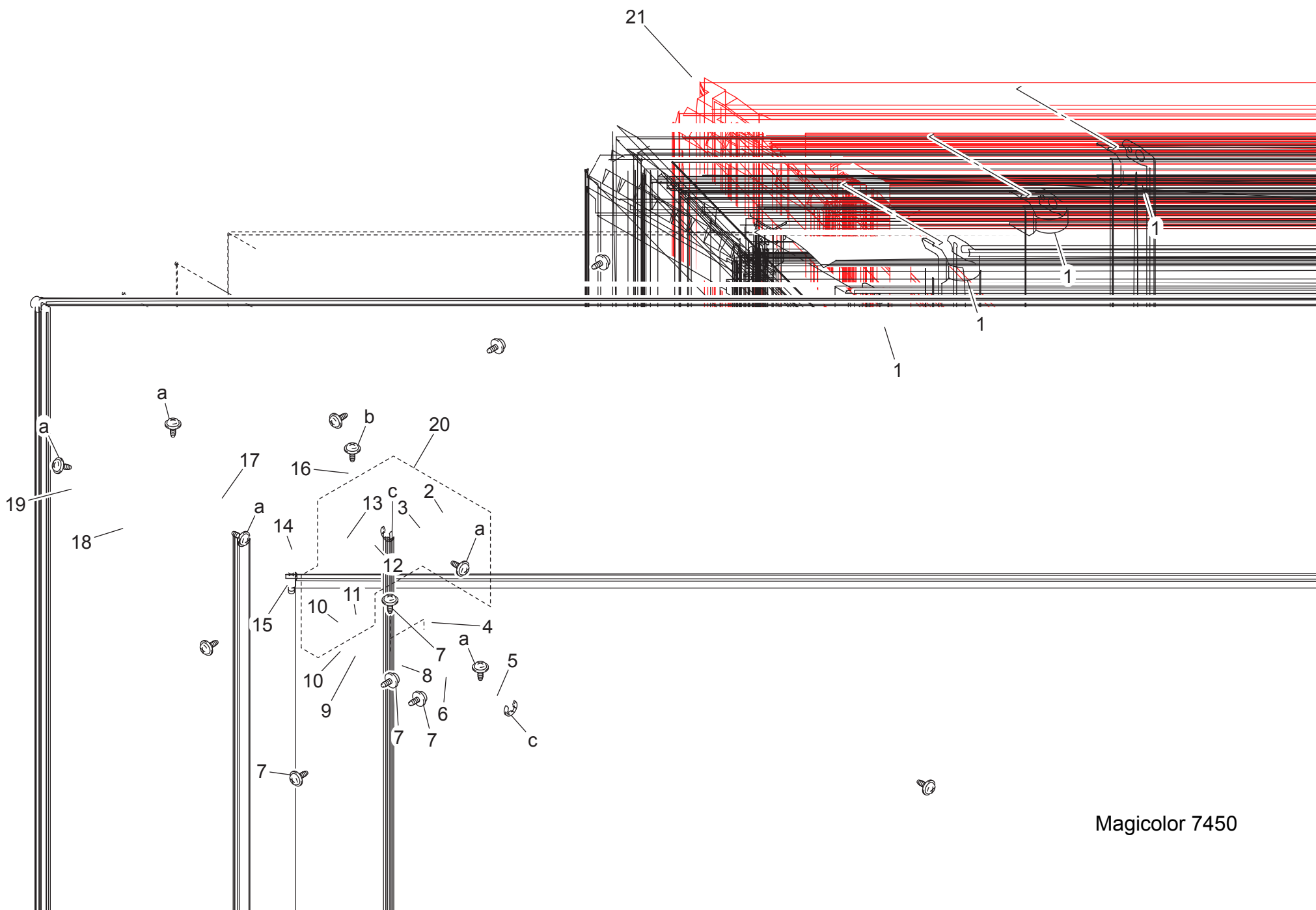
P/H FRAME SECTION



P/H FRAME SECTION

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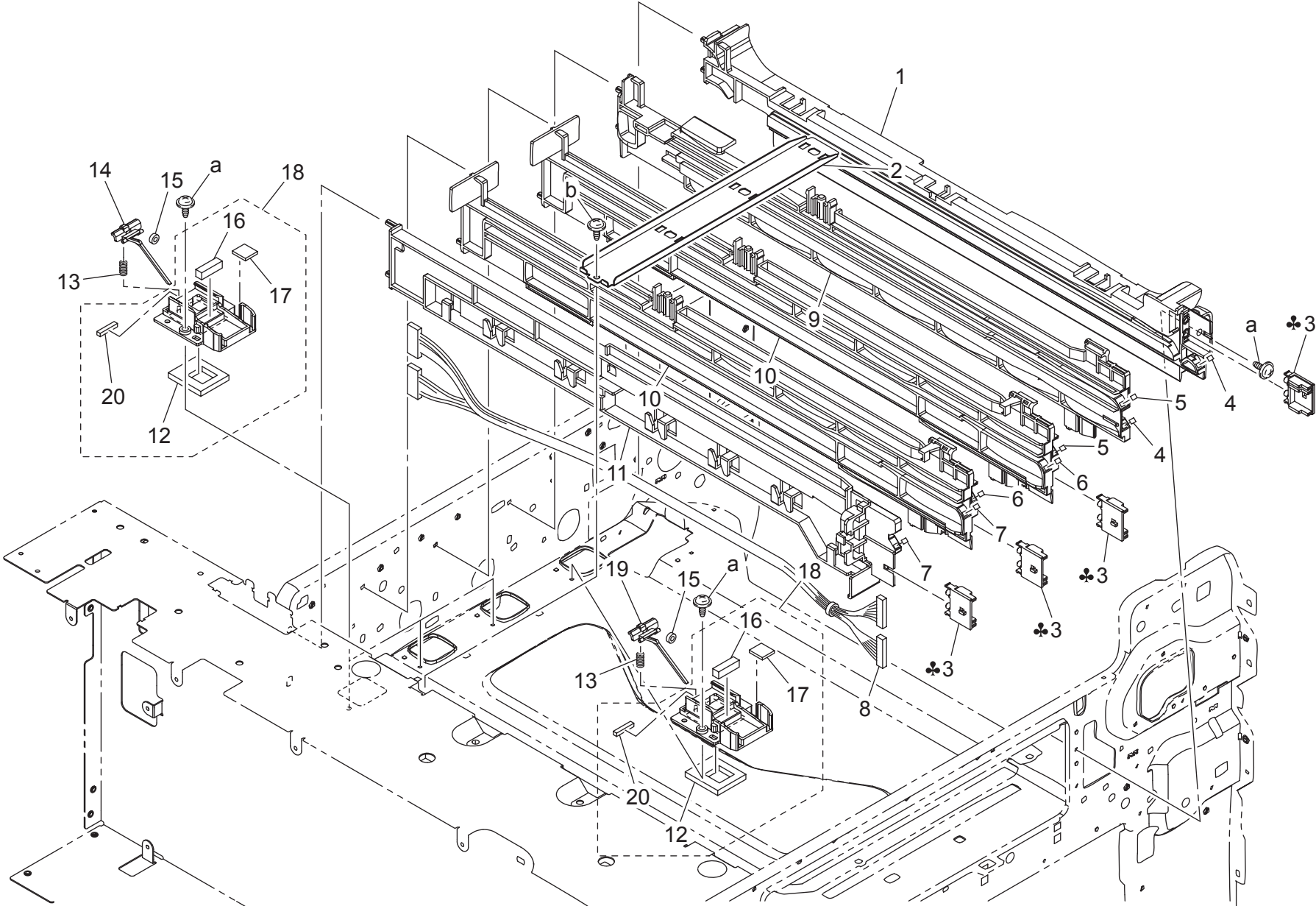
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 0105 03	PWB-D		I	1	a-9739 0308 14 b-9735 0308 14 c-9735 0306 14
2	4038 2094 01	ROLL		C	8	
3	4038 2016 02	LIFTING PLATE		D	8	
4	4038 2017 01	PRESSURE SPRING		C	8	
5	4154 3804 01	SCREW		C	8	
6	4038 R737 00	CONNECTOR ASSY		C	4	
7	4038 2249 02	HOLDER		D	1	
8	4039 6840 01	WIRE HARNESS ASSY		C	1	
9	4038 2067 01	SEAL		C	4	
10	4038 2051 01	SEAL		C	4	
11	4038 2086 01	COLLAR		C	4	
12	4038 R705 00	PU LIFT REAR ASSY		C	4	
13	4038 R702 00	PU LIFT FRONT ASSY		C	4	



P/H FRAME SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 1906 04	PLATE SPRING		C	4	a-9735 0306 14 b-9735 0308 14 c-9721 0300 01
2	4038 2189 01	GEAR 27T		C	4	
3	4038 2187 04	GUIDE		D	4	
4	4038 2044 02	REINFORCE PLATE		D	4	
5	4038 2194 01	BRACKET		D	4	
6	4038 2193 03	SHAFT		D	4	
7	4106 2063 01	SCREW		C	20	
8	1067 2501 01	PIN		C	4	
9	4038 2196 01	PRESSURE SPRING		C	4	
10	4038 2191 02	GEAR 16T		C	8	
11	4038 2190 03	GEAR 16T		C	4	
12	4038 2192 02	SHAFT		D	4	
13	4038 0211 04	BRACKET ASSY		D	4	
14	4038 2188 02	GEAR 30T		C	4	
15	4038 2184 01	SHOULDER SCREW		C	4	
16	4038 2179 01	WASHER		C	4	
17	4038 2042 01	SPRING		D	4	
18	4038 2043 03	BRACKET		D	4	
19	4038 2180 01	CONTACT		D	4	
20	4038 R731 00	SKEW ADJUSTMENT ASSY		S	4	
21	4039 R723 00	PRINT HEAD UNIT		I	1	

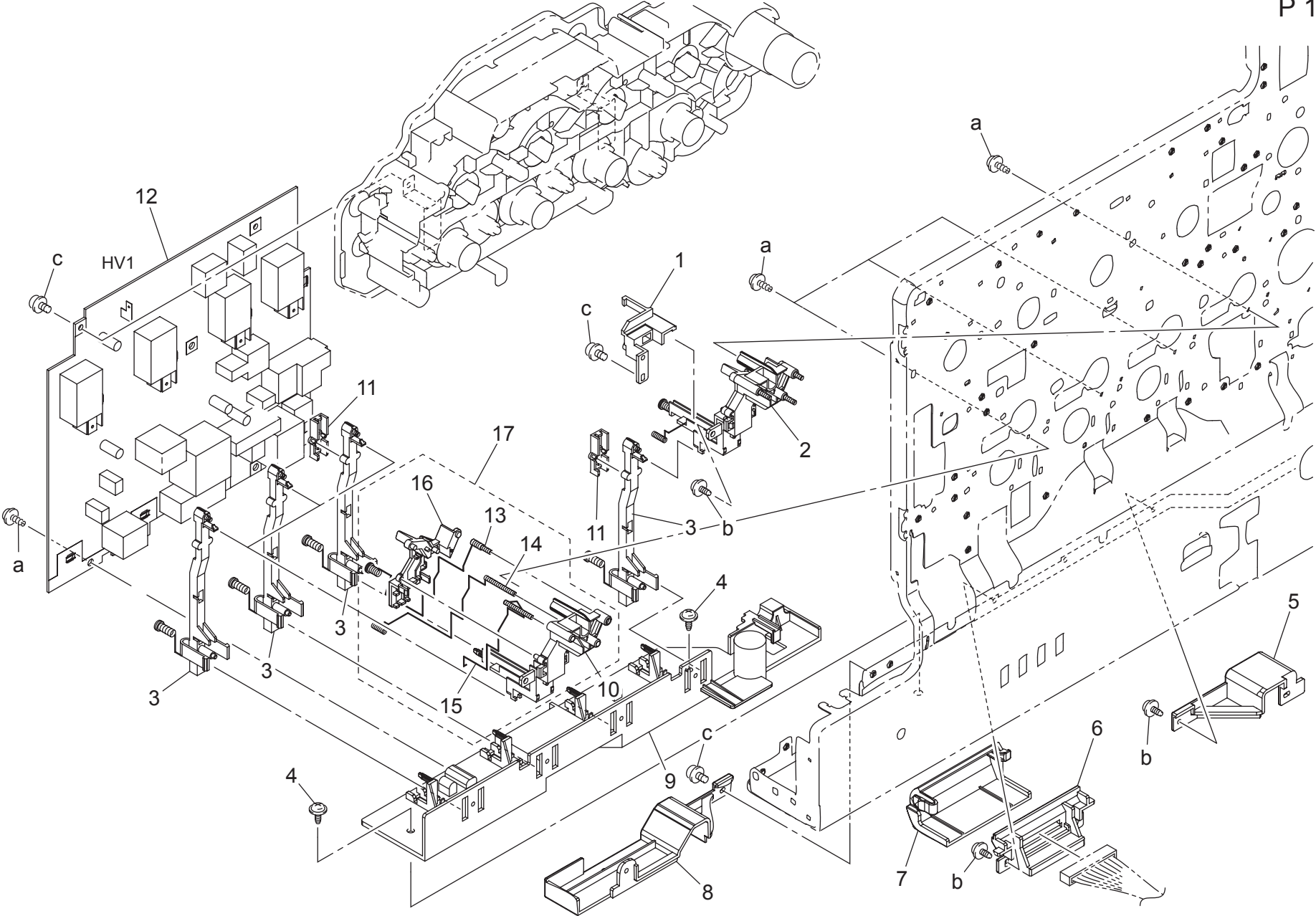


T/C RAIL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2019 01	RAIL		D	1	a-9735 0308 14 b-9735 0306 14
2	4038 2038 02	SET PLATE		D	1	
3	4039 2161 03	PAWL	A,A1	D	4	
3	4039 2164 03	PAWL	J	D	4	
3	4039 2162 03	PAWL	B	D	4	
3	4039 2163 03	PAWL	D1,D3,E,K	D	4	
3	4039 2165 03	PAWL	C	D	4	
4	4039 7358 01	LABEL K		D	2	
5	4039 7357 01	LABEL C		D	2	
6	4039 7356 01	LABEL M		D	2	
7	4039 7355 01	LABEL Y		D	2	
8	4039 6814 01	WIRE HARNESS ASSY		D	1	
9	4039 2020 01	RAIL		D	1	
10	4039 2021 01	RAIL		D	2	
11	4038 2022 02	RAIL		D	1	
12	4038 2102 01	SEAL		C	4	
13	4038 2109 01	PRESSURE SPRING		C	4	
14	4038 2108 01	STIRRING MEMBER		C	3	
15	4038 2150 01	SEAL		C	4	
16	4038 2110 03	SEAL		C	4	
17	4039 2208 01	SEAL		C	4	
18	4038 R706 00	GUIDE ASSY		C	4	
19	4038 1271 00	LEVER		C	1	
20	9J06 1013 00	SEAL		C	4	

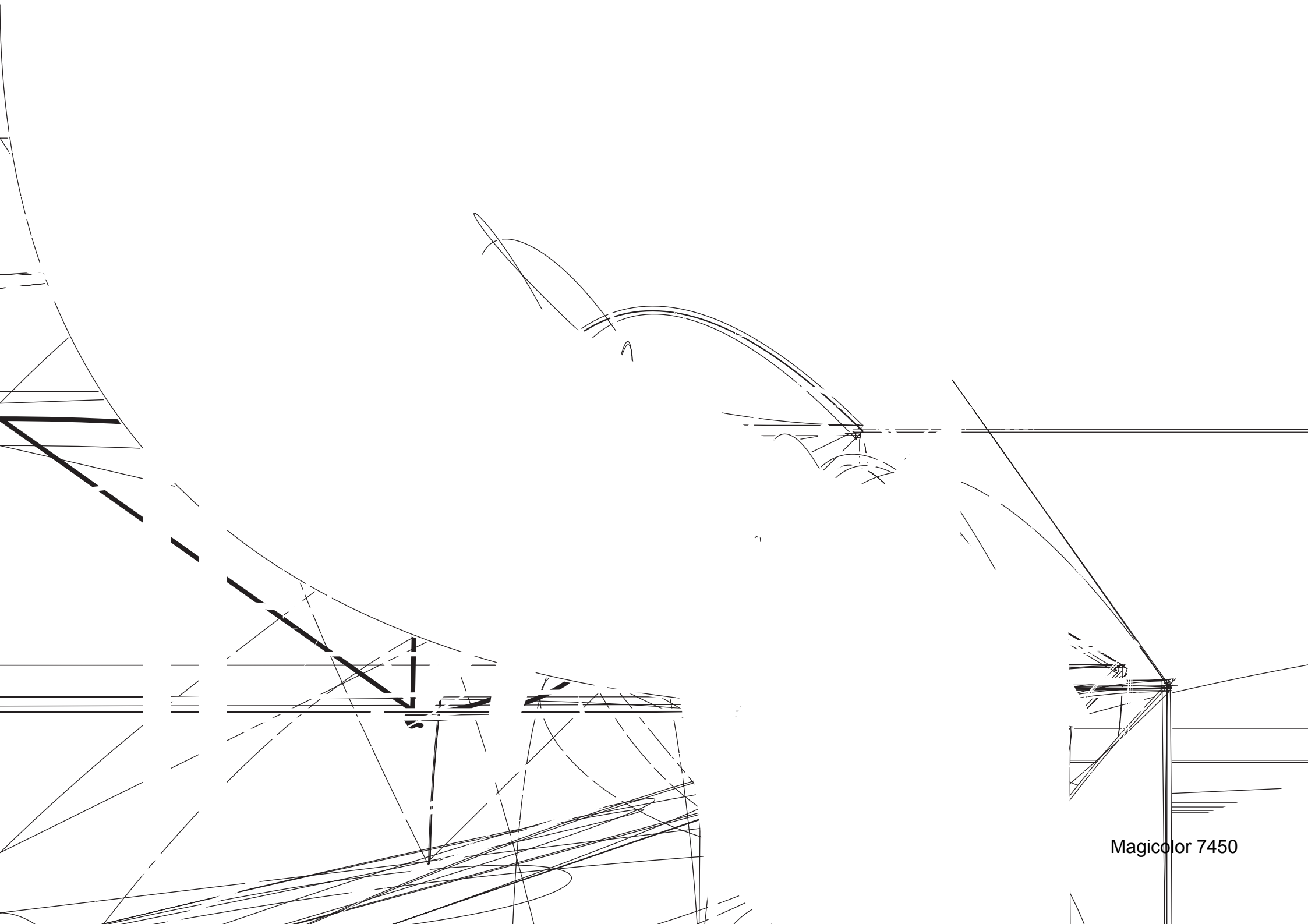
CONTACT SECTION

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CONTACT SECTION

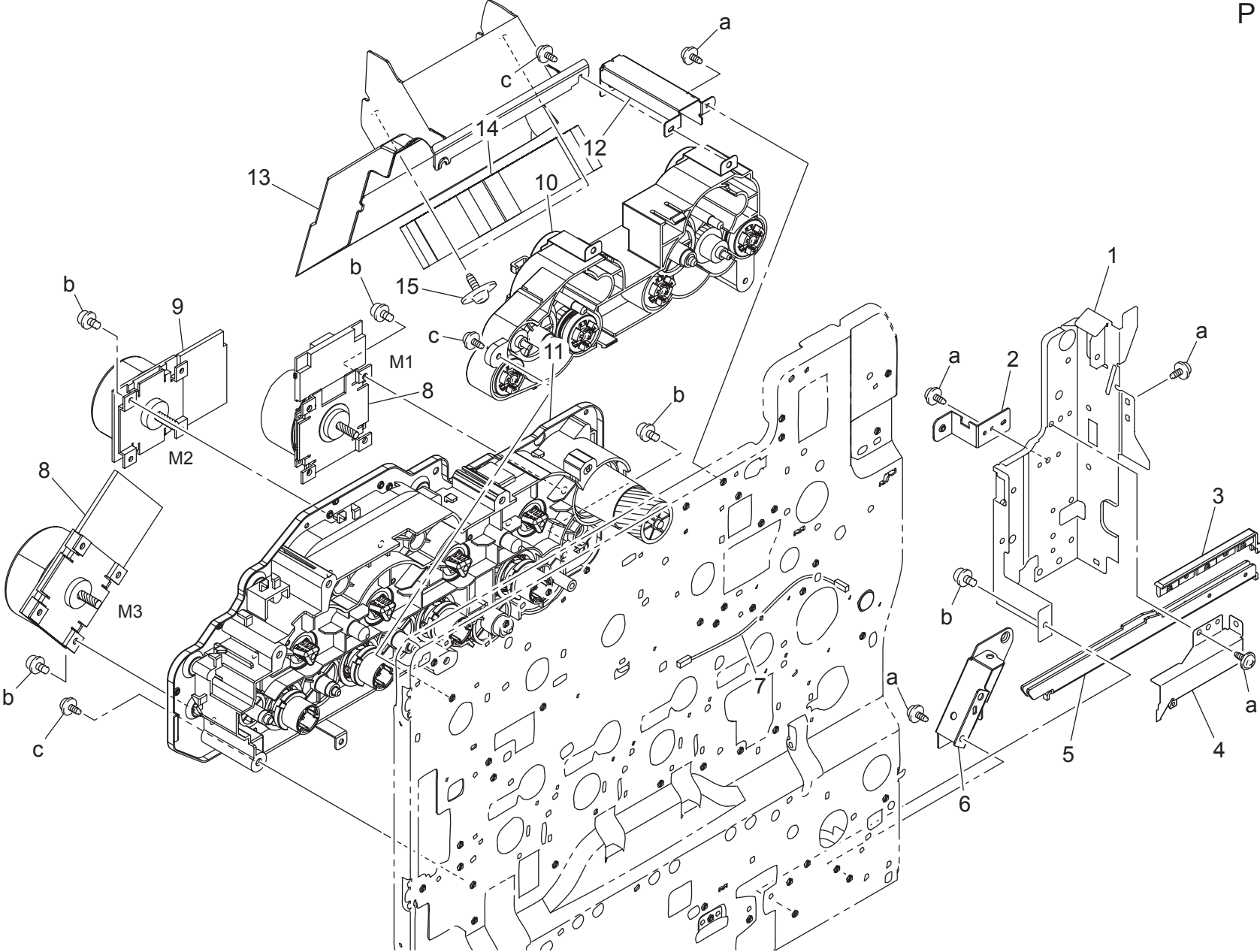
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2275 01	HOLDER		D	1	a-9739 0308 14 b-9735 0308 14 c-9646 0308 14
2	4038 0760 00	IU CONTACT PLATE ASSY		C	1	
3	4038 R707 00	CONTACT ASSY		C	4	
4	4154 3804 01	SCREW		C	2	
5	4039 1016 01	REAR COVER		D	1	
6	4039 2240 02	HOLDER		C	1	
7	4039 1043 02	COVER		D	1	
8	4039 1015 02	REAR COVER		D	1	
9	4038 2206 02	HOLDER		D	1	
10	4038 2274 01	HOLDER		D	3	
11	4038 2255 01	COVER		D	2	
12	4038 6203 03	HV TRANSFORMER		I	1	
13	4038 2277 01	CONTACT		C	3	
14	4038 2276 01	CONTACT		C	3	
15	4038 2225 02	CONTACT		C	3	
16	4038 2232 01	COVER		D	3	
17	4038 R708 00	CONTACT B ASSY		C	3	



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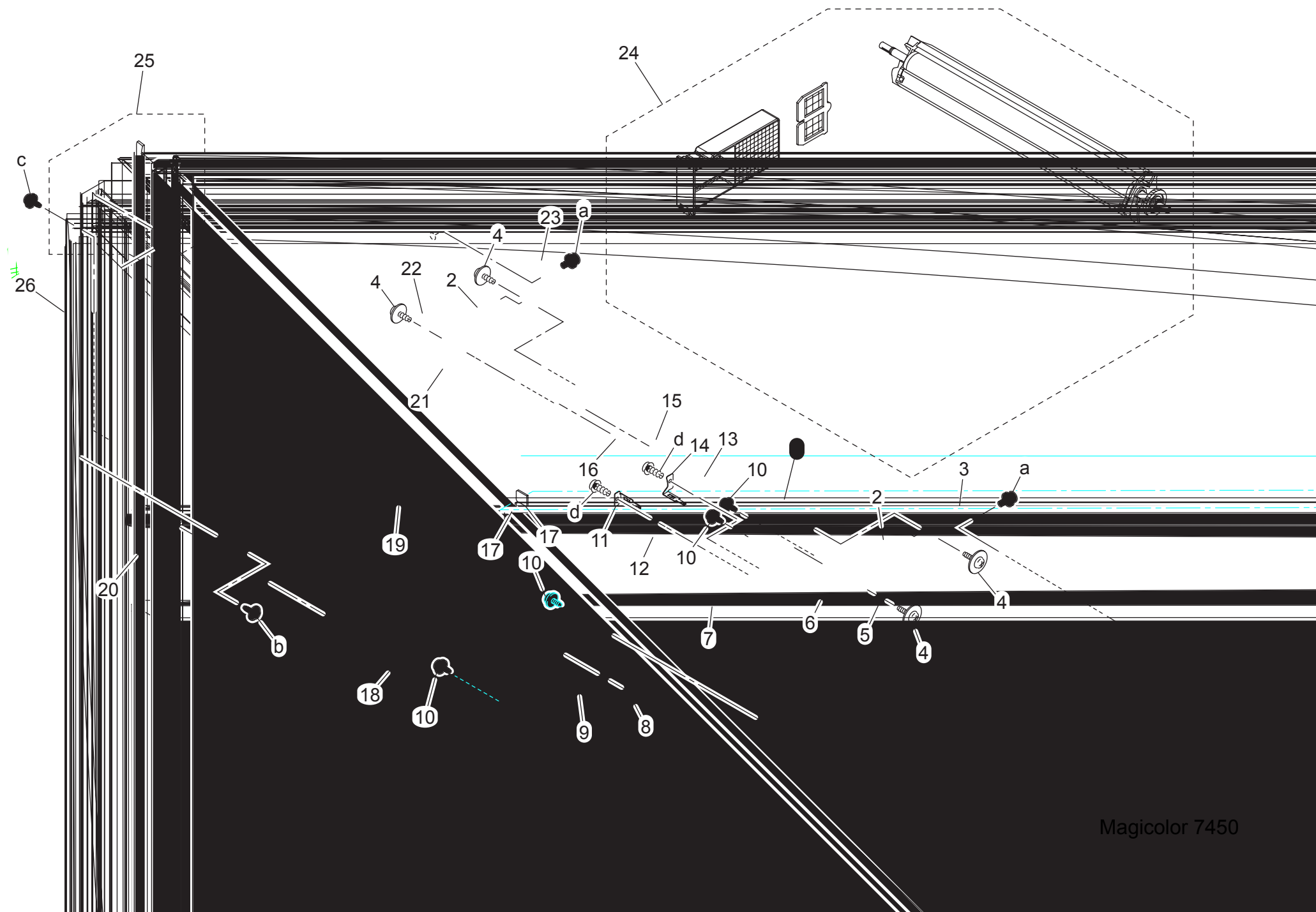
ERASER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2199 02	SHIELD PLATE		C	1	a-9646 0316 14 b-9735 0306 14 c-9735 0308 14 d-9739 0308 14
2	4038 2182 01	BRACKET		D	1	
3	4038 2181 01	BRACKET		D	1	
4	9353 2400 11	LED PILOT LAMP		C	4	
5	4038 2015 02	BRACKET		D	1	
6	4038 2014 08	RAIL		D	1	
7	4039 7350 01	LABEL K		D	1	
8	4039 7349 01	LABEL C		D	1	
9	4039 7348 01	LABEL M		D	1	
10	4039 7347 01	LABEL Y		D	1	
11	4038 2040 01	REINFORCE PLATE		D	1	
12	4038 2056 02	SEAL		C	1	
13	4038 2052 02	DUCT		D	1	
14	4038 2053 02	SEAL		C	1	
15	4038 2081 02	SEAL		C	1	
16	4038 2151 02	SEAL		C	8	
17	4038 2104 02	SEAL		C	4	
18	4038 2103 04	SHUTTER		D	4	
19	4038 2105 03	TORSION SPRING		C	4	
20	4038 2032 01	REINFORCE PLATE		D	1	
21	4038 2183 01	BRACKET		D	1	
22	4038 R744 00	ERASER YMC ASSY		S	3	
23	4038 R704 00	ERASER K ASSY		S	1	
24	4038 R709 00	PIPE K ASSY		C	1	
25	4038 R710 00	PIPE YMC ASSY		C	3	



DEVELOPMENT DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2074 05	REINFORCE PLATE		D	1	a-9735 0306 14 b-9646 0306 14 c-9735 0308 14
2	4039 2076 03	BRACKET		D	1	
3	4038 2036 01	CAP		C	1	
4	4038 2075 02	REINFORCE PLATE		D	1	
5	4038 2073 01	REINFORCE PLATE		D	1	
6	4038 3517 02	REINFORCE PLATE		D	1	
7	4038 6836 01	WIRE HARNESS ASSY		D	1	
8	9314 2400 41	MOTOR		B	2	
9	9314 2300 61	MOTOR		B	1	
10	4038 R729 00	HOPPER DRIVE ASSY		C	1	
11	4038 R730 00	DEVELOP DRIVE ASSY		C	1	
12	4039 1011 01	BRACKET		D	1	
13	4039 1152 02	DUCT		D	1	
14	4040 M100 00	FAN MOTOR		C	1	
15	4163 5293 01	SCREW		C	2	

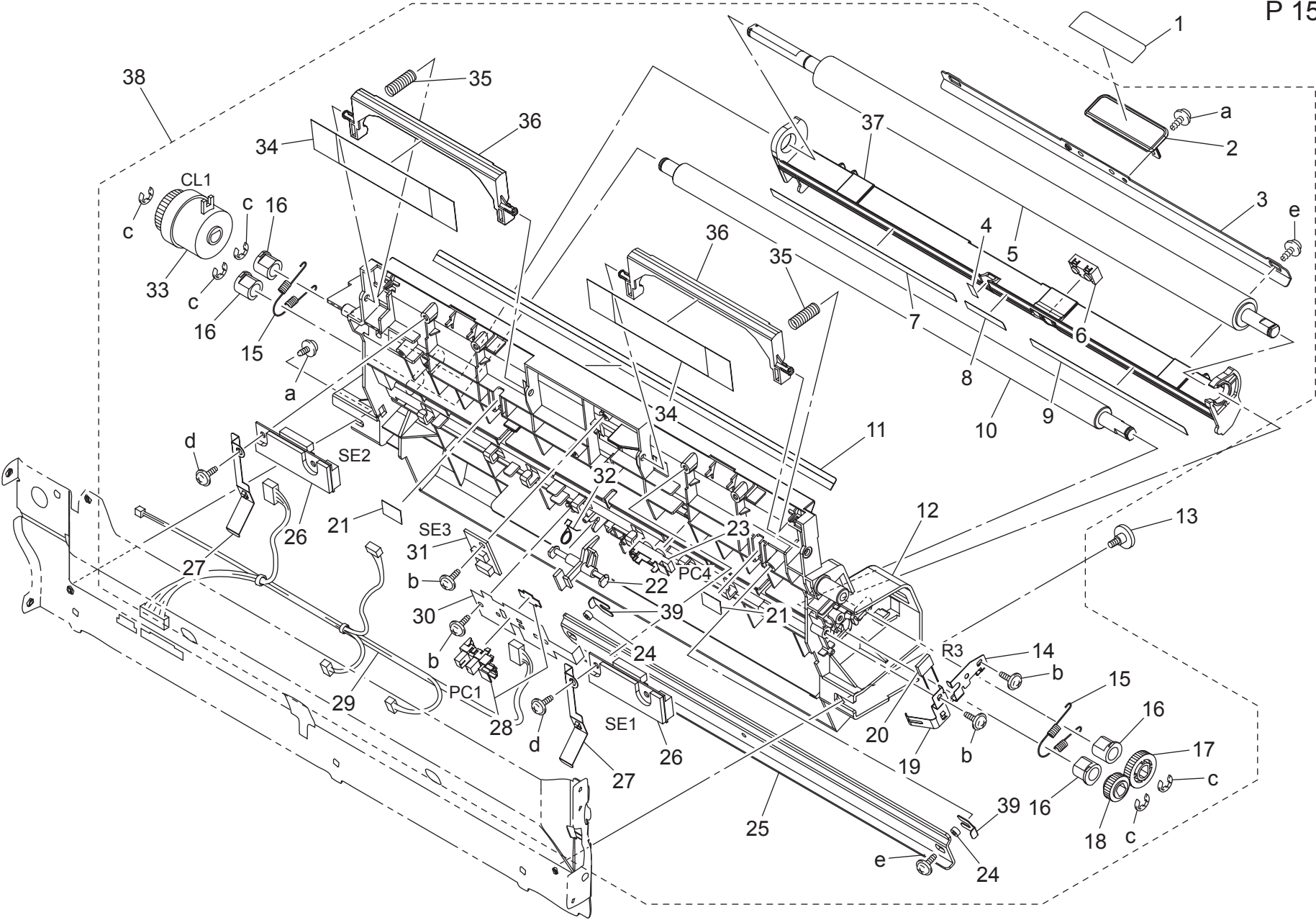


TRANSFER BELT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2023 18	RAIL		D	1	a-9646 0408 14 b-9735 0308 14 c-9735 0306 14 d-9732 0308 14
2	4038 2029 01	PRESSURE SPRING		C	2	
3	4038 2046 01	LEVER		C	1	
4	4163 5293 01	SCREW		C	4	
5	4038 2048 01	TORSION SPRING		C	1	
6	4038 2047 02	ARM		C	1	
7	4038 3594 01	SPACER		C	1	
8	4038 2080 01	CONTACT		C	1	
9	4038 2045 01	PLATE SPRING		D	1	
10	4154 3804 01	SCREW		C	4	
11	4038 2077 13	CONTACT		C	1	
12	4038 2152 13	CONTACT		C	1	
13	4038 2153 13	CONTACT		C	1	
14	4038 2078 13	CONTACT		C	1	
15	4038 2205 02	CONTACT		C	1	
16	4038 2207 01	PRESSURE SPRING		C	1	
17	4038 2151 02	SEAL		C	2	
18	4038 2217 01	CONTACT		C	1	
19	4038 2024 02	RAIL		D	1	
20	4038 6836 01	WIRE HARNESS ASSY		D	1	
21	4038 2027 01	ARM		C	1	
22	4038 2028 01	TORSION SPRING		C	1	
23	4038 2026 01	LEVER		C	1	
24	4039 R716 00	TRANSFER KIT		A	1	
25	4038 R733 00	SWITCH ASSY		C	1	
26	4038 6835 01	WIRE HARNESS ASSY		D	1	

PAPER TRANSPORT SECTION

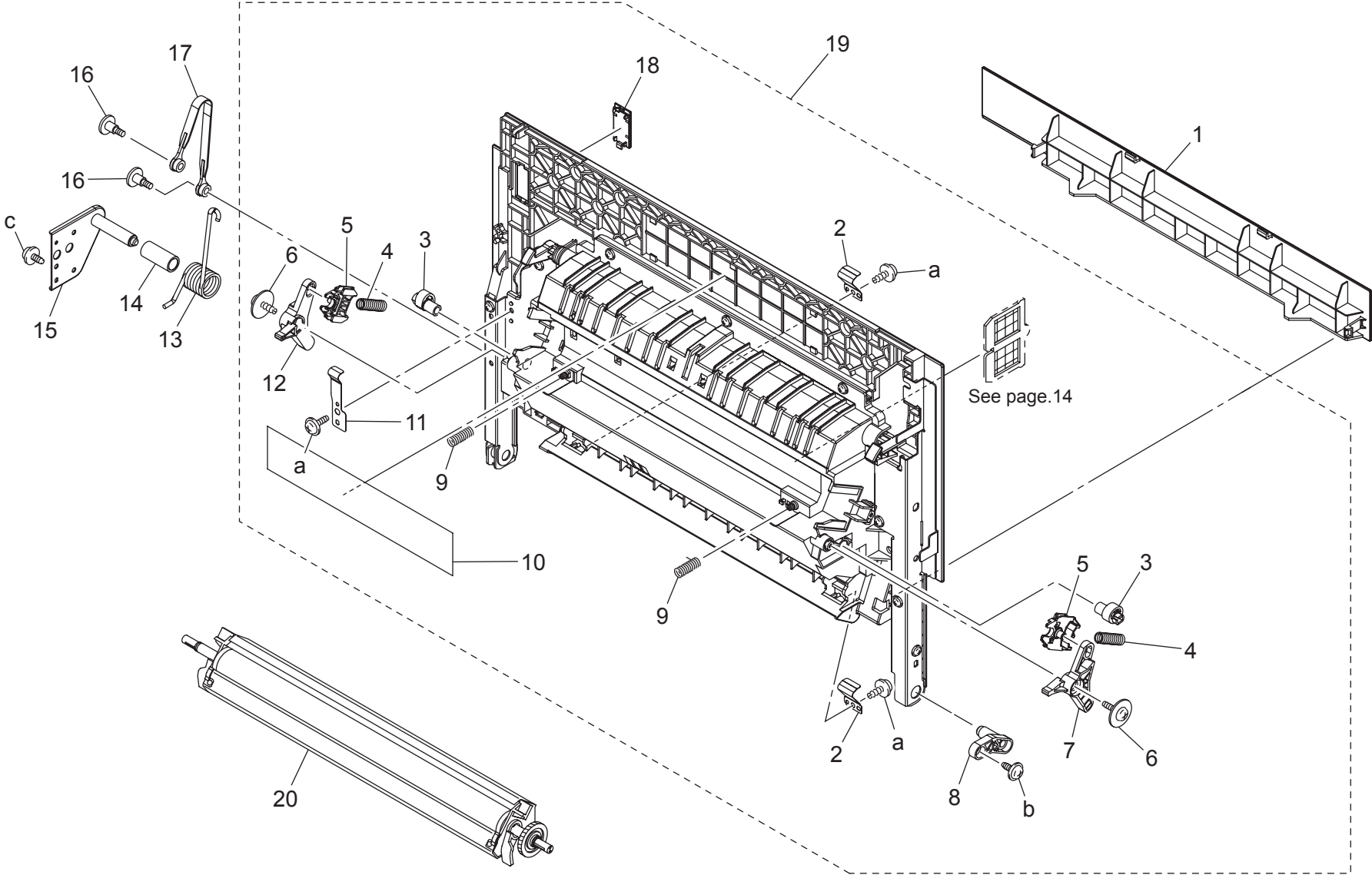
P 15



PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 7303 01	LABEL M1		C	1	a-9735 0308 14 b-9739 0308 14 c-9721 0600 01 d-9739 0306 14 e-9739 0310 14
2	4038 3532 01	HANDLE		C	1	
3	4038 3529 02	REINFORCE PLATE		D	1	
4	4038 3539 01	GUIDE		C	1	
5	4038 3501 01	ROLLER		C	1	
6	9335 1400 21	SOLID STATE SWITCH		C	1	
7	4038 3537 01	GUIDE		C	1	
8	4038 3538 01	GUIDE		C	1	
9	4038 3536 01	GUIDE		C	1	
10	4038 3502 02	ROLLER		C	1	
11	4038 3540 03	GUIDE		C	1	
12	4038 3526 04	GUIDE		C	1	
13	4038 7023 00	SHOULDER SCREW		C	1	
14	4038 3530 01	EARTH GROUND		D	1	
15	4038 3525 01	TENSION SPRING		C	2	
16	4025 3572 01	BUSHING		C	4	
17	4004 3503 02	GEAR 20T		C	1	
18	4004 3504 02	GEAR 14T		C	1	
19	4038 3567 01	PLATE SPRING		D	1	
20	9455 8076 01	RESISTOR		D	1	
21	4128 3522 01	SEAL		C	2	
22	4038 3562 01	ACTUATOR		C	1	
23	9335 1400 11	PRISM		C	1	
24	4038 3593 01	WASHER		C	2	
25	4038 3592 01	REINFORCE PLATE		D	1	
26	9372 1300 12	PHOTO SENSING ELEMENT		B	2	
27	4038 3531 02	EARTH GROUND		D	2	
28	4037 0906 01	PHOTO INTERRUPTER		B	1	
29	4038 6830 02	WIRE HARNESS ASSY		D	1	
30	4038 3561 03	BRACKET		D	1	
31	9372 5400 31	HUMIDITY CONVERSION EL.		C	1	
32	1164 3527 02	TORSION SPRING		C	1	
33	9322 1300 21	CLUTCH		B	1	
34	4038 3556 01	SEAL		C	2	
35	4038 3559 01	PRESSURE SPRING		C	2	
36	4038 3558 02	COVER		C	2	
37	4038 3527 03	GUIDE		D	1	
38	4038 R727 00	TRANSPORT UNIT		S	1	
39	4038 3597 01	SPACER		C	2	

RIGHT DOOR SECTION



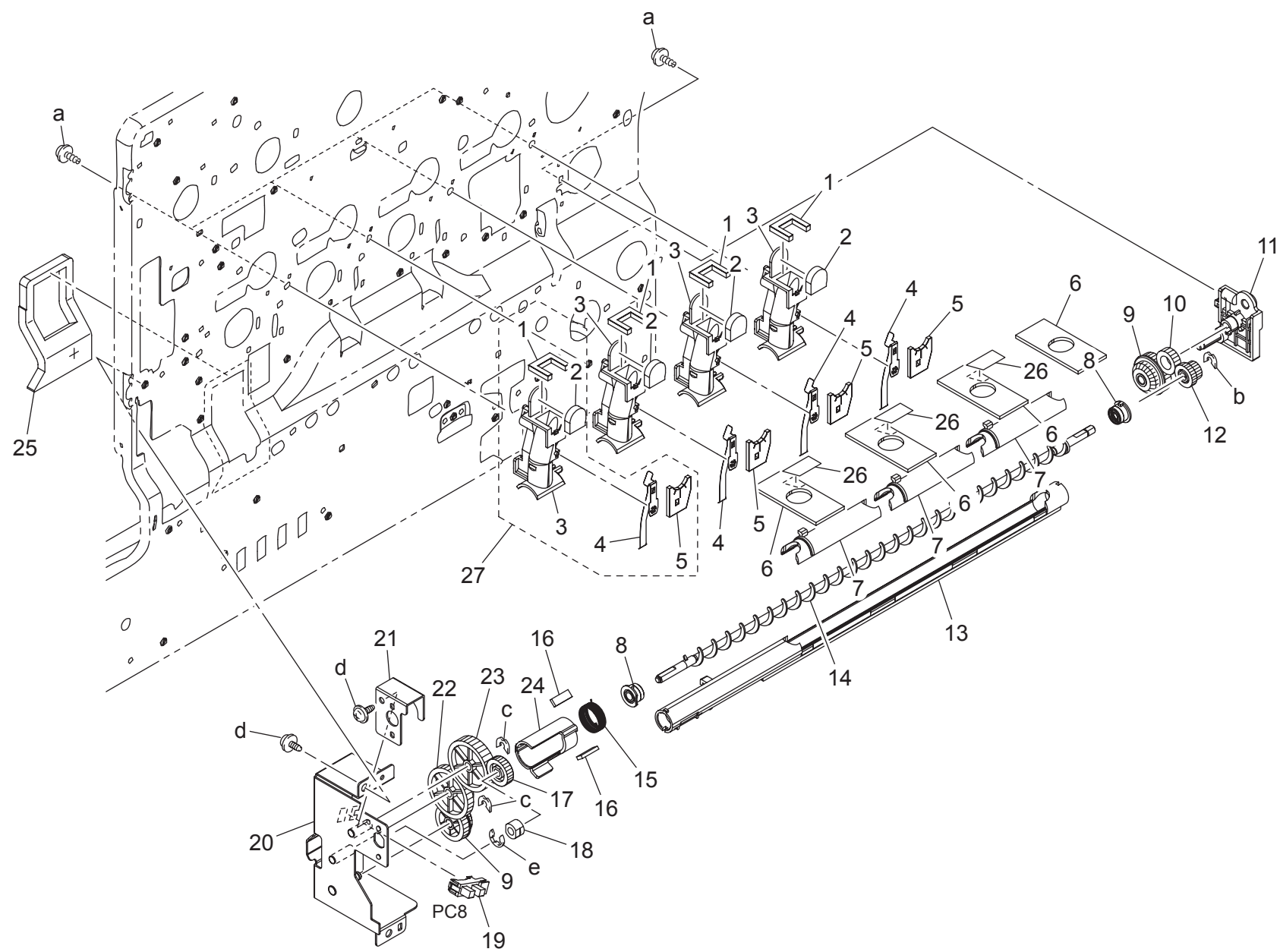
RIGHT DOOR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3515 02	COVER		C	1	a-9739 0308 14 b-9735 0308 14 c-9735 0306 14
2	4038 3520 01	PLATE SPRING		D	2	
3	4038 3553 01	CAM		C	2	
4	4038 4611 01	PRESSURE SPRING		C	2	
5	4038 3542 02	HOLDER		D	2	
6	4163 5293 01	SCREW		C	2	
7	4038 3551 01	LEVER		C	1	
8	4038 3516 01	SHAFT		D	1	
9	4038 4620 01	PRESSURE SPRING		C	2	
10	4038 7302 02	LABEL JAM		D	1	
11	4038 3571 02	CONTACT		D	1	
12	4038 3552 01	LEVER		C	1	
13	4038 3512 02	TORSION SPRING		C	1	
14	4038 3534 01	COLLAR		C	1	
15	4038 0210 01	BRACKET ASSY		D	1	
16	4038 3511 02	SHOULDER SCREW		C	2	
17	4038 3523 01	STOPPER		C	1	
18	4038 3521 01	COVER		C	1	
19	4038 R728 00	DOOR ASSY		S	1	
20	4038 R742 00	ROLLER ASSY		C	1	

TRANSPORT DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2513 01	GEAR 83/115T		C	1	a-9735 0308 14 b-9721 0500 01 c-9739 0410 14 d-9646 0306 14 e-9754 3022 08
2	4038 2520 01	GEAR 65T		C	1	
3	4038 2529 01	GEAR 26T		C	1	
4	4038 2599 01	GEAR 32T		C	1	
5	4038 2531 01	GEAR 32/18T		C	1	
6	4038 2532 01	GEAR 24T		C	1	
7	9322 1400 21	CLUTCH		C	1	
8	4038 2551 01	GEAR 49/44T		C	1	
9	4658 3516 01	BUSHING		C	8	
10	4038 2519 01	GEAR 22T		C	1	
11	4038 2598 01	GEAR 18T		C	1	
12	4038 2699 01	PIN		C	1	
13	4038 2514 01	GEAR 50T		C	1	
14	4038 2549 01	GEAR 37/50T		C	1	
15	9322 1300 31	CLUTCH		C	1	
16	4038 2517 01	GEAR 22/38T		C	1	
17	4038 2508 01	GEAR 55/31T		C	1	
18	4038 2578 01	GEAR 20/56T		C	1	
19	4004 2545 01	GEAR 18/30T		C	1	
20	4038 2253 01	SHIELD		D	1	
21	4038 R701 00	TRANSPORT DRIVE ASSY		S	1	

WASTE TONER TRANSPORT SECTION

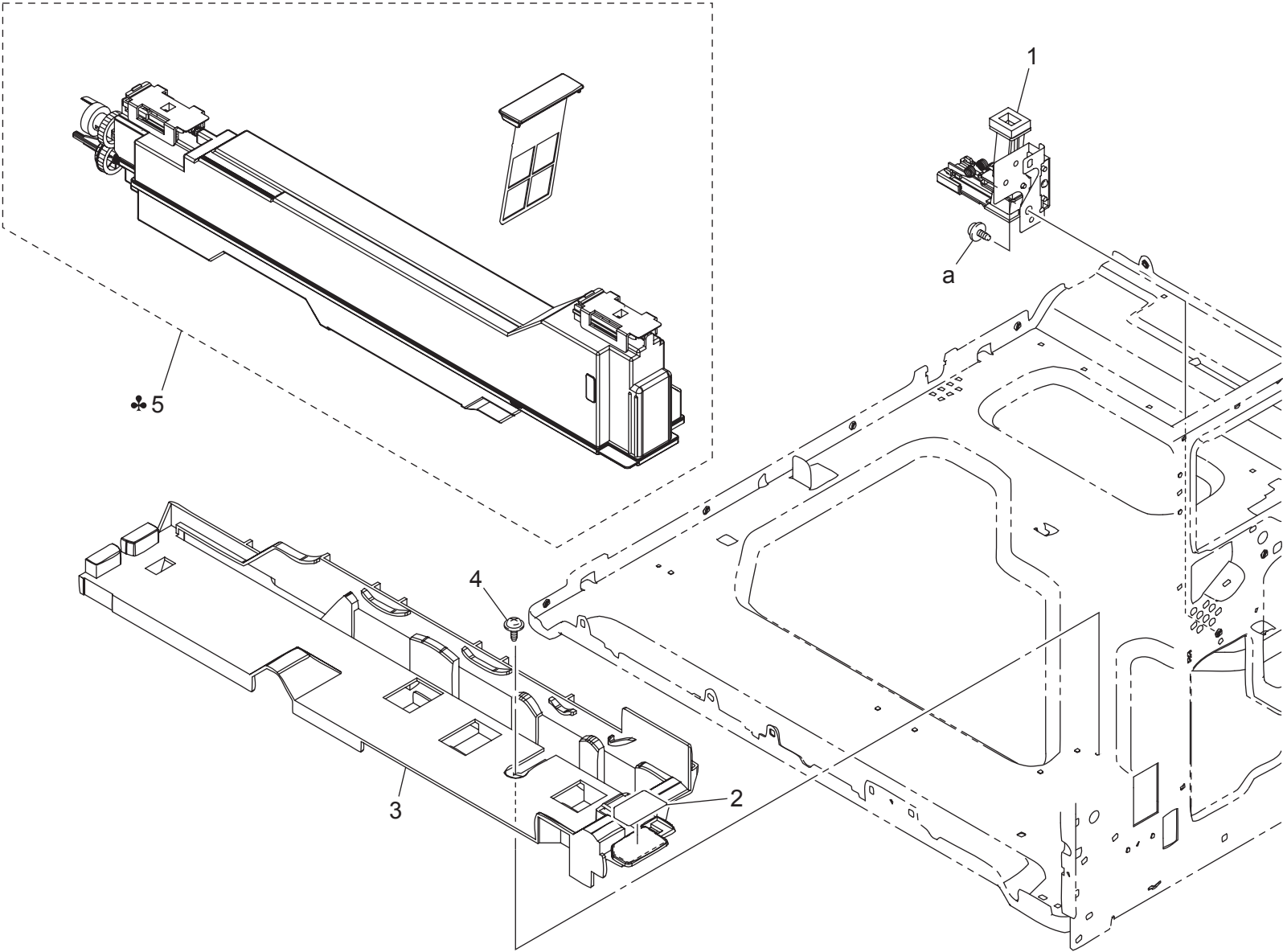


WASTE TONER TRANSPORT SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2118 01	SEAL		C	4	a-9739 0308 14 b-4425 3001 01 c-4425 3002 01 d-9735 0306 14 e-9721 0300 01
2	4038 2076 01	SEAL		C	4	
3	4038 2116 04	PIPE		D	4	
4	4038 2131 07	STIRRING PLATE		D	4	
5	4038 2117 02	SEAL		C	4	
6	4038 2119 01	SEAL		C	4	
7	4038 2115 02	LID		D	3	
8	4004 5607 02	BUSHING		C	2	
9	4004 2545 01	GEAR 18/30T		C	2	
10	4038 2579 01	GEAR 18T		C	1	
11	4038 2586 01	HOLDER		D	1	
12	4004 5612 01	GEAR 18T		C	1	
13	4038 2111 02	PIPE		D	1	
14	4038 2112 04	SCREW		D	1	
15	4038 2114 01	TORSION SPRING		C	1	
16	4038 2143 01	SEAL		C	2	
17	4038 2142 01	GEAR 16T		C	1	
18	4038 2120 02	BUSHING		C	1	
19	9335 1300 61	PHOTO INTERRUPTER		B	1	
20	4038 0203 02	BRACKET ASSY		D	1	
21	4038 2089 01	STOP PLATE		D	1	
22	4038 2140 01	GEAR 32/30T		C	1	
23	4038 2130 01	GEAR 32T		C	1	
24	4038 2113 02	SHUTTER		D	1	
25	4038 2062 01	SEAL		C	1	
26	4038 1272 00	SEAL		C	3	
27	4038 R745 00	PIPE ASSY		C	4	

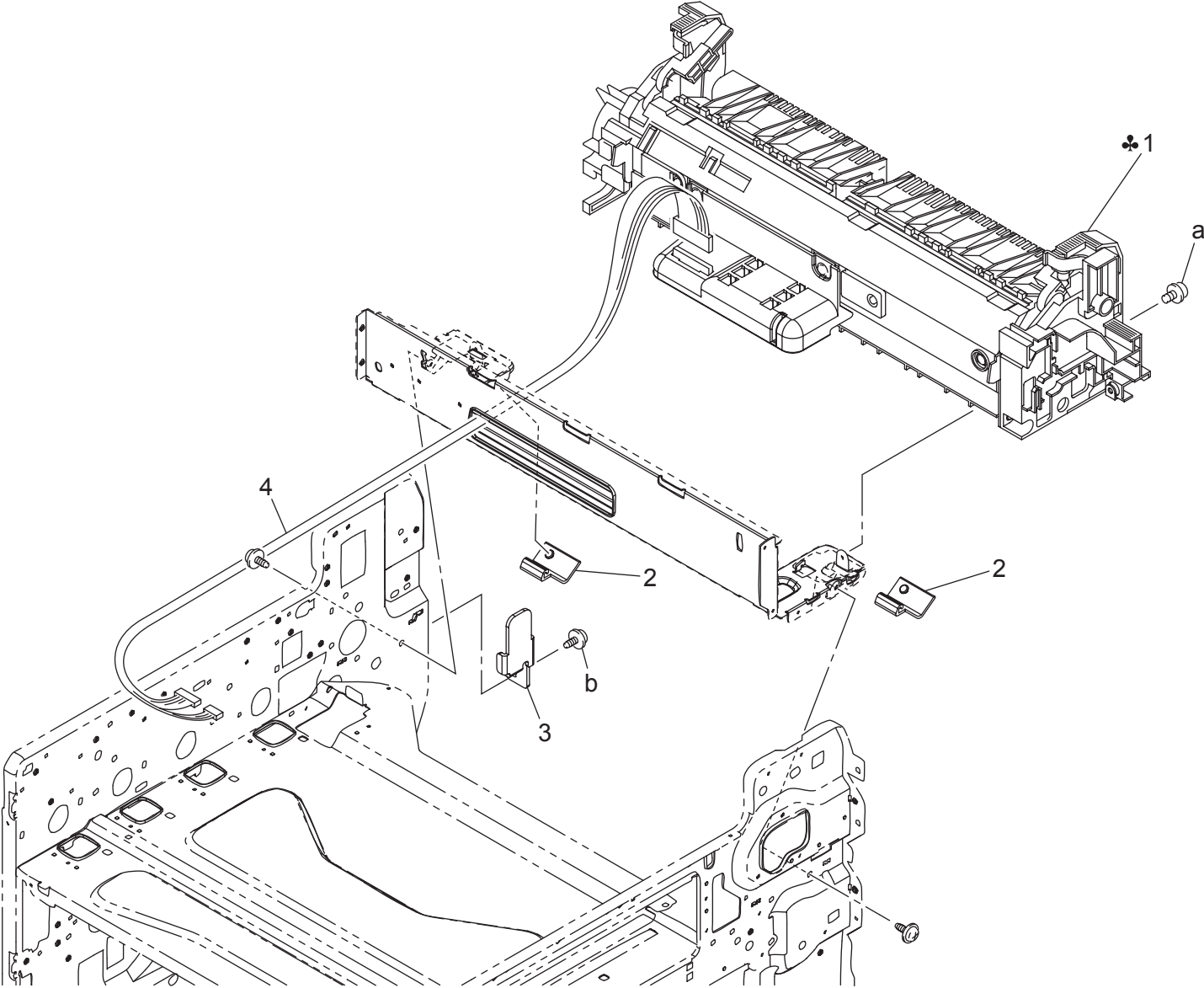
WASTE TONER BOX SECTION



WASTE TONER BOX SECTION

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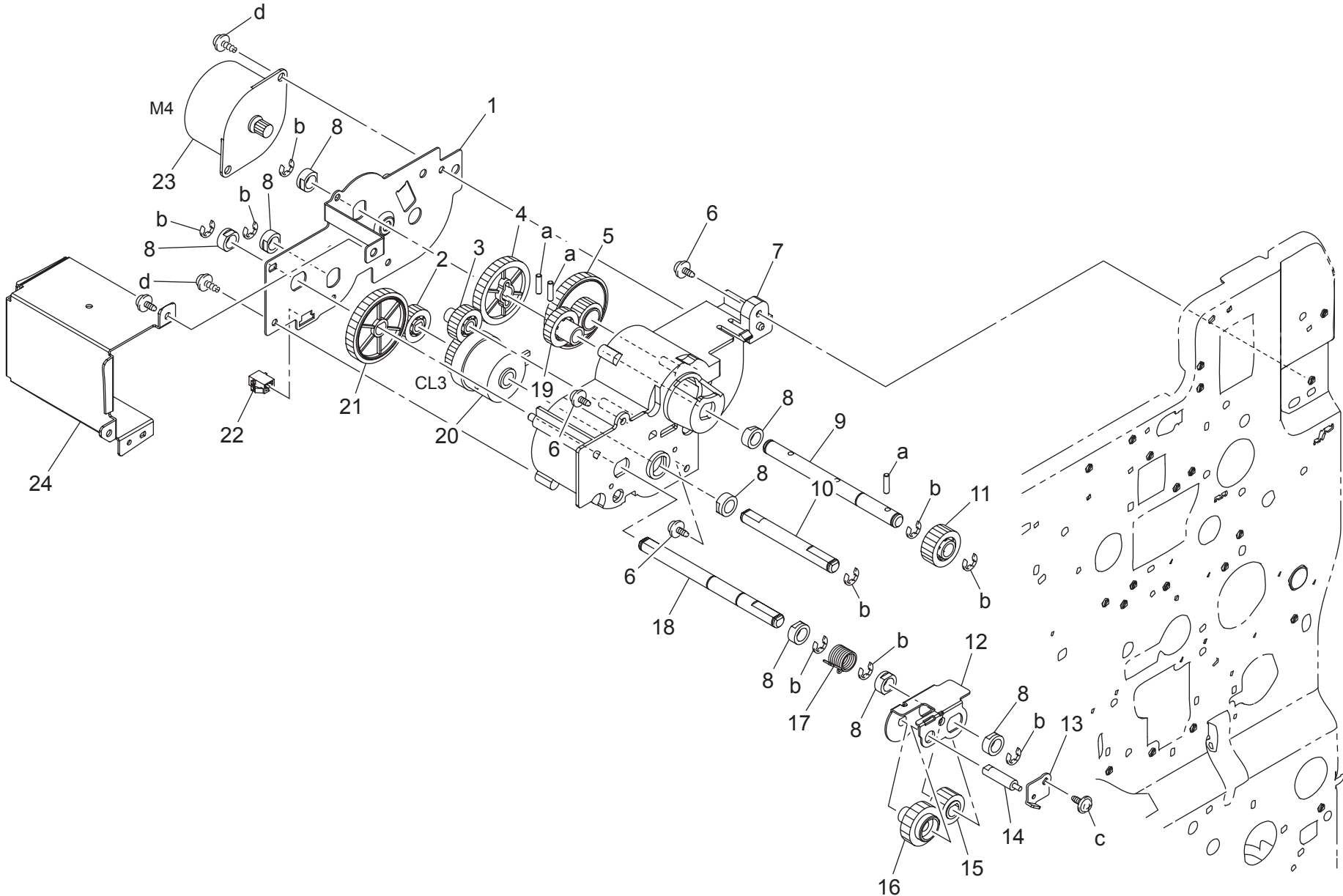
FUSING SECTION



FUSING SECTION

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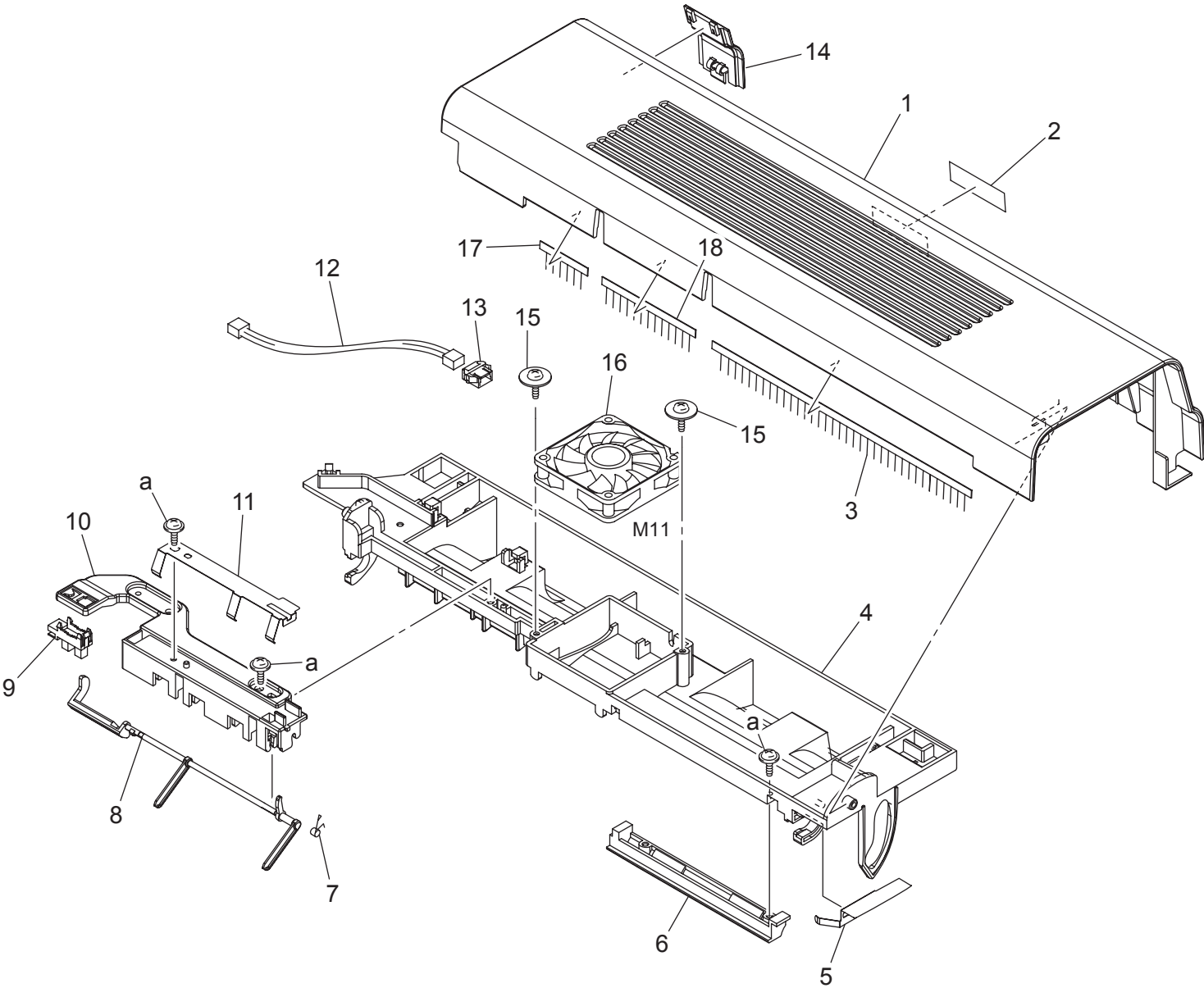
FUSING DRIVE SECTION



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 2556 01	BRACKET		D	1	a-9752 3012 50 b-9721 0500 01 c-9735 0306 14 d-9739 0308 14
2	4038 2592 01	GEAR 18T		C	1	
3	4038 2591 01	GEAR 18T		C	1	
4	4038 2540 01	GEAR 37T		C	1	
5	4038 2538 01	GEAR 81/17T		C	1	
6	4154 3804 01	SCREW		C	3	
7	4038 2557 01	HOLDER		D	1	
8	4658 3516 01	BUSHING		C	8	
9	4038 2573 01	SHAFT		D	1	
10	4038 2596 01	SHAFT		D	1	
11	4038 2574 01	GEAR 20T		C	1	
12	4038 2576 01	BRACKET		D	1	
13	4038 2577 01	BRACKET		D	1	
14	4038 2588 01	SHAFT		D	1	
15	4038 2580 01	GEAR 16T		C	1	
16	4038 2575 01	GEAR 22T		C	1	
17	4038 2600 02	TORSION SPRING		C	1	
18	4038 2587 01	SHAFT		D	1	
19	4038 2541 01	GEAR 20T		C	1	
20	9322 1300 21	CLUTCH		B	1	
21	4038 2593 02	GEAR 41T		C	1	
22	9383 2210 11	CONNECTOR 2P		D	1	
23	9314 1400 71	MOTOR		C	1	
24	4039 1017 01	BRACKET		D	1	

PAPER EXIT SECTION

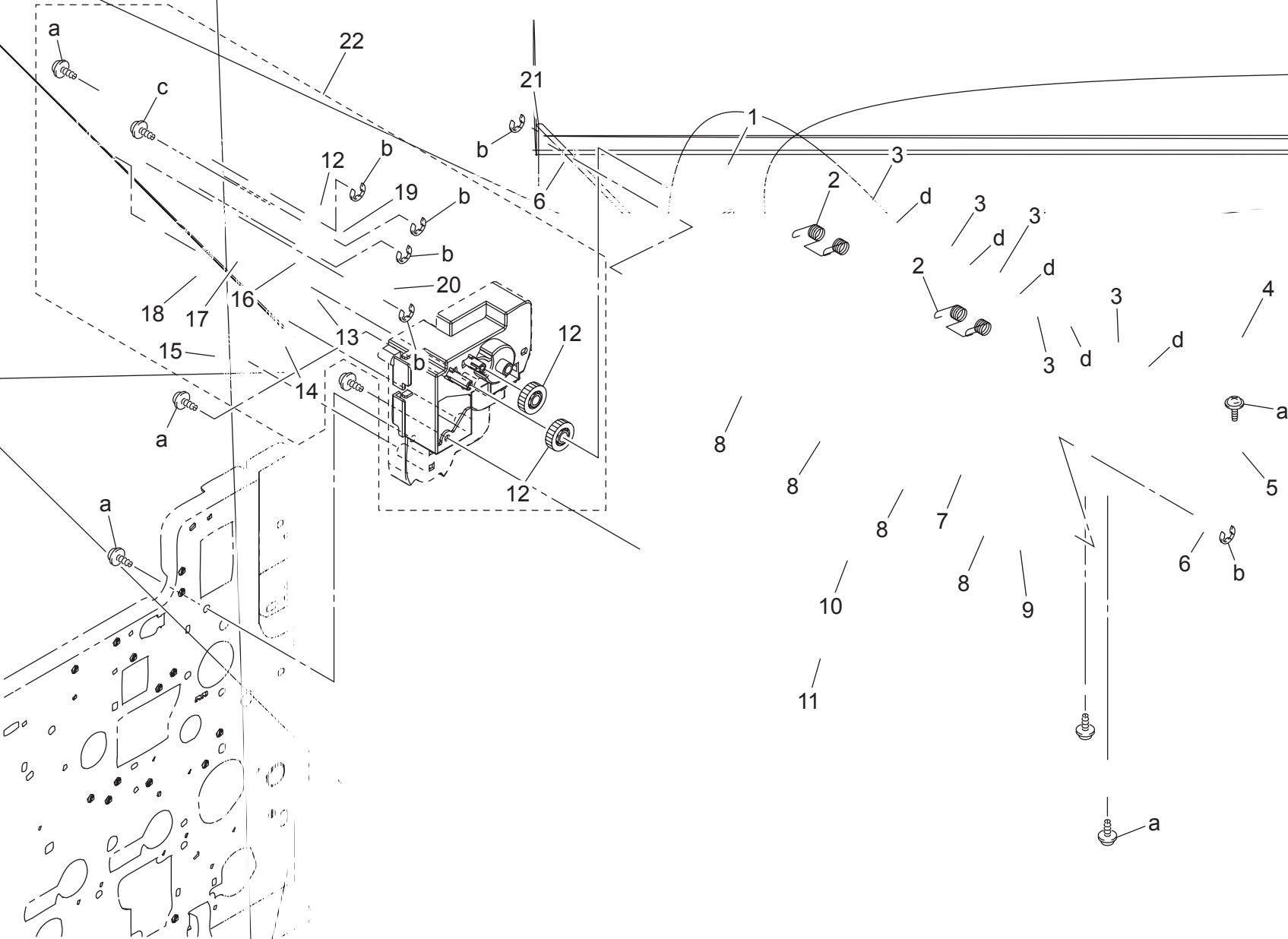


PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4039 5951 01	COVER		C	1	a-9739 0308 14
2	4038 7304 01	LABEL EXIT COVER		C	1	
3	4039 5919 01	NEUTRALIZING BRUSH		D	1	
4	4039 5854 04	GUIDE		D	1	
5	4039 5857 01	EARTH GROUND		D	1	
6	4039 5908 01	GUIDE		D	1	
7	4039 5903 04	TORSION SPRING		C	1	
8	4039 5904 02	ACTUATOR		C	1	
9	9335 1300 61	PHOTO INTERRUPTER		B	1	
10	4039 5902 03	HOLDER		D	1	
11	4039 5907 02	NETURALIZING MEMBER		D	1	
12	4038 6835 01	WIRE HARNESS ASSY		D	1	
13	9383 2210 41	CONNECTOR 3P		D	1	
14	4038 5852 02	COVER		C	1	
15	4163 5293 01	SCREW		C	2	
16	9313 1300 41	FAN MOTOR		C	1	
17	4039 5909 01	NEUTRALIZING BRUSH		D	1	
18	4039 5920 01	NEUTRALIZING BRUSH		D	1	

PAPER EXIT DRIVE SECTION

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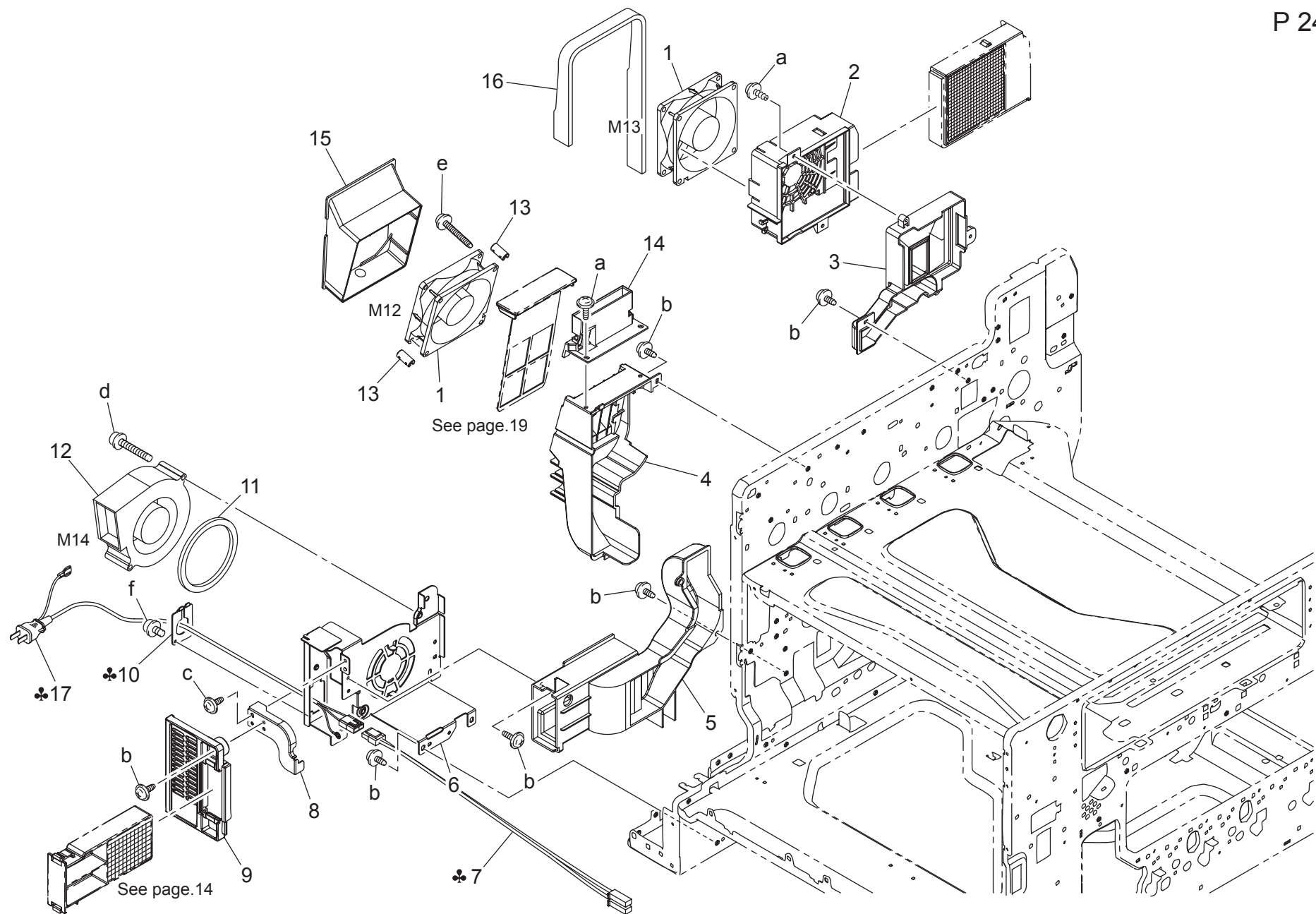


PAPER EXIT DRIVE SECTION

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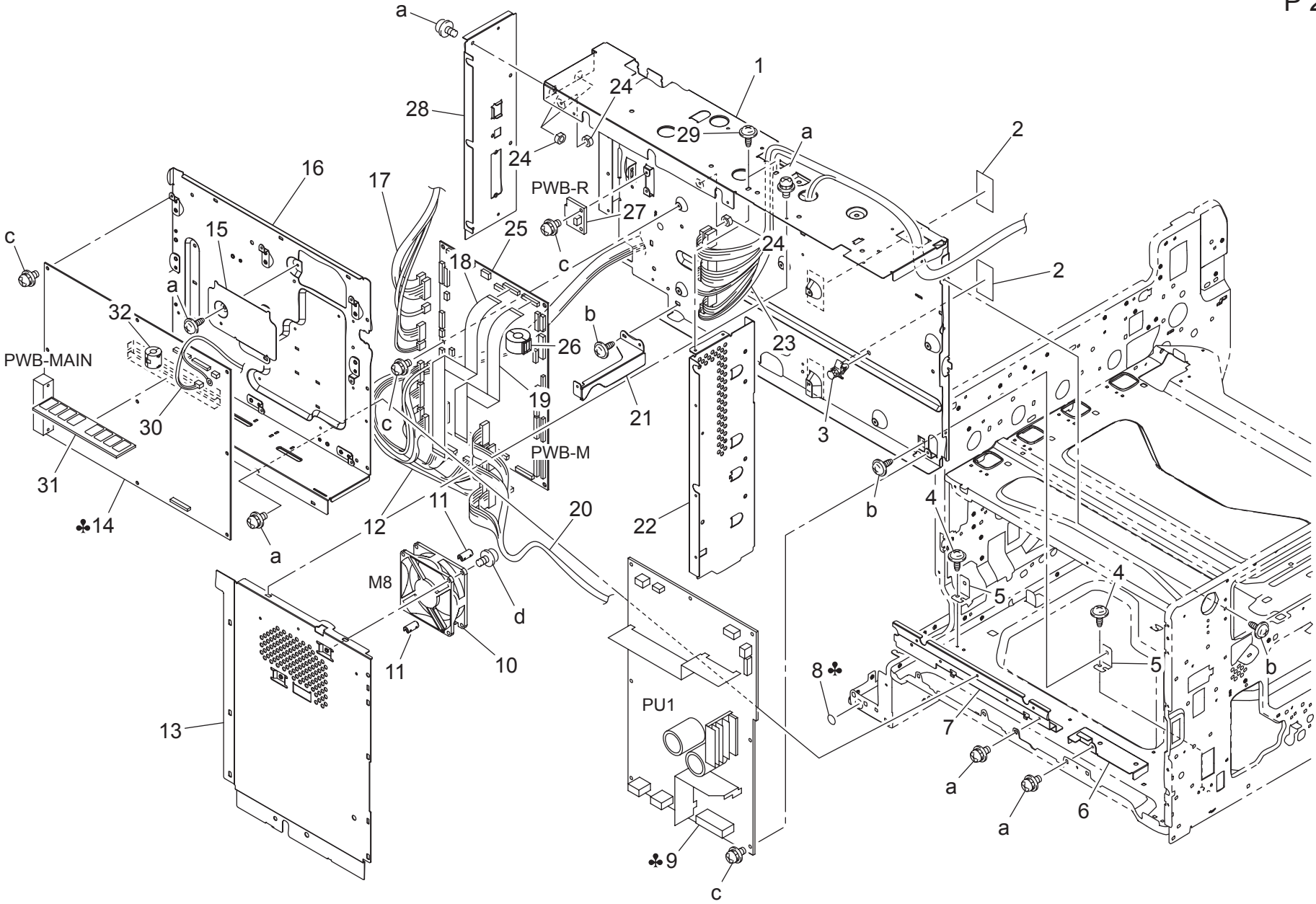
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4039 5853 02	GUIDE		D	1	a-9739 0308 14 b-9721 0400 01 c-9739 0306 14 d-9752 3016 50
2	4039 5858 01	TORSION SPRING		C	2	
3	4139 5577 01	COLLAR		C	5	
4	4039 5859 02	EARTH GROUND		D	1	
5	4039 5882 01	PLATE SPRING		D	1	
6	4038 5860 01	BUSHING		C	2	
7	4038 5901 01	ROLLER		C	1	
8	4038 5915 01	ROLL		C	4	
9	4025 5984 01	SHAFT		D	1	
10	4039 5855 01	BRACKET		D	1	
11	4038 5869 01	DUCT		D	1	
12	4038 5874 01	GEAR 16T		C	3	
13	4038 5870 01	GEAR 23/21T		C	1	
14	4038 5873 01	GEAR 32T		C	1	
15	4038 5879 01	GEAR 33/32T		C	1	
16	4038 5877 02	GEAR 24/20T		C	1	
17	4038 5862 01	TENSION SPRING		C	1	
18	4038 5864 01	TORSION SPRING		C	1	
19	4038 5872 02	GEAR 18T		C	1	
20	4038 5871 02	GEAR 17/16T		C	1	
21	4039 5878 01	GEAR 16T		C	1	
22	4039 R702 00	PAPER EXIT DRIVE ASSY		S	1	

REAR DUCT SECTION



REAR DUCT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4039 M100 00	FUN MOTOR		C	2	a-9739 0308 14 b-9735 0308 14 c-9735 0306 14 d-9646 0440 14 e-9735 0330 14 f-9646 0306 14
2	4038 2031 01	DUCT		D	1	
3	4038 2033 01	DUCT		D	1	
4	4038 2034 04	DUCT		D	1	
5	4038 2055 02	DUCT		D	1	
6	4038 2241 02	BRACKET		D	1	
7	4039 6818 02	WIRE HARNESS ASSY	A,A1	D	1	
7	4039 6808 02	WIRE HARNESS ASSY	C,D1,D3,E,K,J,B	D	1	
8	4038 2237 01	BRACKET		D	1	
9	4038 1018 02	LEFT COVER		C	1	
10	4037 2239 02	BRACKET	A,A1	D	1	
11	4004 2148 01	SEAL		C	1	
12	9313 1000 72	FAN MOTOR		C	1	
13	4038 2309 01	COLLAR		C	2	
14	4039 2196 04	RAIL		D	1	
15	4039 1151 00	DUCT		D	1	
16	4039 1153 00	SEAL		D	1	
17	4037 0775 01	POWER CORD	A,A1	D	1	



POWER UNIT

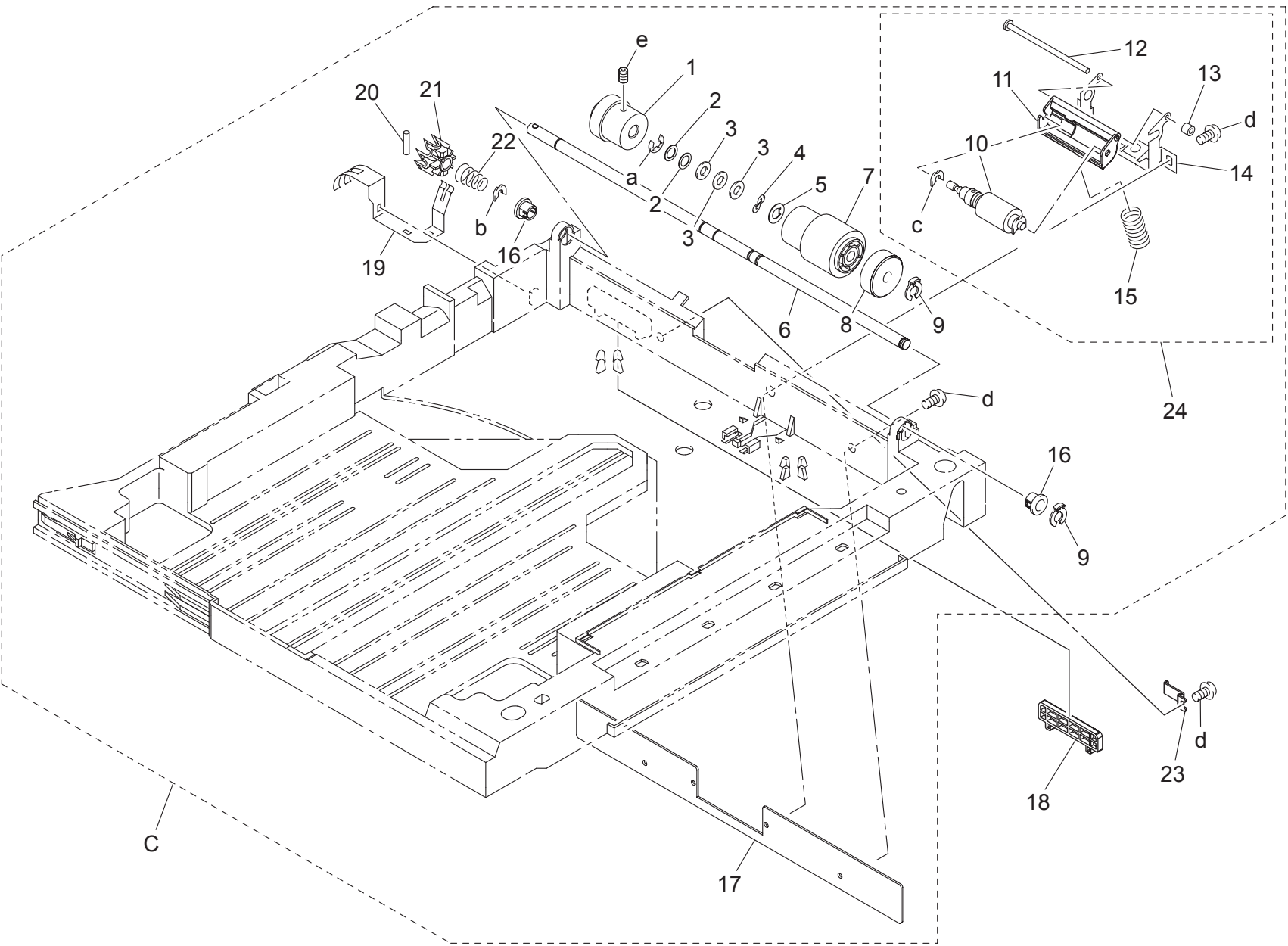
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4039 2005 06	FRAME		D	1	a-9646 0306 14 b-9735 0306 14 c-9646 0308 14 d-9646 0330 14
2	4038 2178 01	SEAL		C	2	
3	9384 1621 21	PWB SUPPORT 6.4H		D	1	
4	4154 3804 01	SCREW		C	2	
5	4038 2071 02	BRACKET		D	2	
6	4039 2242 02	BRACKET		D	1	
7	4039 2246 01	BRACKET		D	1	
8	1500 2320 02	LABEL EARTH	A,A1	D	1	
9	4039 6201 03	POWER SUPPLY	A,A1,B	I	1	
9	4039 6202 03	POWER SUPPLY	C,D1,D3,E,K,J	I	1	
10	4039 M100 00	FUN MOTOR		C	1	
11	4038 2309 01	COLLAR		C	2	
12	4039 6827 03	WIRE HARNESS ASSY		D	1	
13	4039 2244 02	SHIELD		D	1	
14	4039 0107 04	PWB ASSY	B,C,D1,D3,E,K,J	I	1	
14	4039 H001 01	PWB ASSY	A,A1	I	1	
15	4039 2213 01	BRACKET		D	1	
16	4039 2214 03	SHIELD		D	1	
17	4039 6845 07	WIRE HARNESS ASSY		D	1	
18	4039 6838 01	WIRE HARNESS ASSY		C	1	
19	4039 6839 01	WIRE HARNESS ASSY		C	1	
20	4039 6804 03	WIRE HARNESS ASSY		D	1	
21	4039 2245 01	REINFORCE PLATE		D	1	
22	4039 2243 01	SHIELD		D	1	
23	4039 6832 02	WIRE HARNESS ASSY		D	1	
24	4039 2289 01	COLLAR		D	4	
25	4039 0101 07	PWB-M		I	1	
26	9326 1410 31	FERRITE CORE		D	1	
27	4039 0106 02	PWB-R		C	1	
28	4039 2215 03	BRACKET		D	1	
29	4106 2063 01	SCREW		C	2	
30	4039 6834 01	WIRE HARNESS ASSY		D	1	
31	4039 6053 01	PWB ASSY		C	1	
32	9326 1000 91	FERRITE CORE		D	1	

MPT CASSETTE TRAY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4036 3022 03	LIFTING PLATE		D	1	a-9739 0308 14 b-9739 0310 14 c-9739 0408 14 d-9739 0410 14 e-9716 0300 01
2	4687 3281 01	FRICTION SHEET		C	1	
3	4134 3106 01	PRESSURE SPRING		C	2	
4	4036 3008 01	REGULATING PLATE		C	1	
5	4039 9453 00	LABEL MP CD		D	1	
6	4038 5601 00	PRESSURE SPRING		C	1	
7	4037 3210 01	LEVER		C	1	
8	4004 3040 02	GUIDE		C	1	
9	4004 3024 01	GUIDE		C	1	
10	1164 3061 01	LEVER		C	1	
11	1164 3062 01	PRESSURE SPRING		C	1	
12	4004 3033 01	GUIDE PLATE		D	1	
13	4004 3038 01	GUIDE		C	1	
14	4004 3008 01	SEAL		C	1	
15	4038 7337 01	LABEL PAPER SUPPLY		C	1	
16	4036 3021 02	CASSETTE		D	1	
17	4038 3020 03	COVER		C	1	
18	4038 7321 01	LABEL NUMBER		C	1	
19	4036 3025 01	HANDLE		C	1	
20	4038 3071 02	COVER		C	1	
21	4163 5293 01	SCREW		C	1	
22	4004 3051 02	LEVER		C	1	
23	4004 3031 01	BRACKET		D	1	
24	4037 3226 01	SPACER		D	1	
25	4037 3223 01	REGULATING PLATE		C	1	
26	4004 3032 01	RACK		C	2	
27	4021 3036 01	GUIDE		C	1	
28	4004 3042 01	GUIDE		C	1	
29	1164 3045 01	GEAR 20T		C	1	
30	4039 9452 00	LABEL FD		D	1	
31	4039 5604 00	RAIL		D	1	
32	4037 3227 01	SPACER		D	1	
33	4004 7324 01	LABEL CAPACITY		C	1	
34	4036 3028 12	REGULATING PLATE		C	1	
35	4036 3086 01	BRAKE		D	2	
36	4036 3019 01	LEVER		D	1	
37	4030 7301 02	LABEL NEAR EMPTY		C	1	
38	4038 R712 00	REGULATING PLATE R ASSY		C	1	
39	4039 R715 00	MULTIPURPOSE CASSETT		S	1	

MPT CASSETTE PAPER TAKE-UP SECTION

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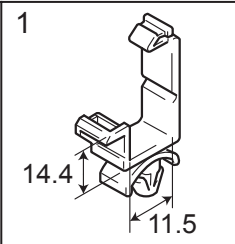
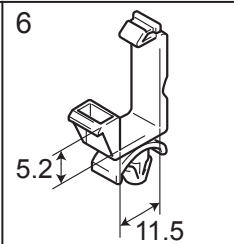
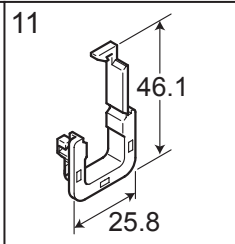
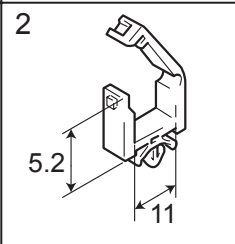
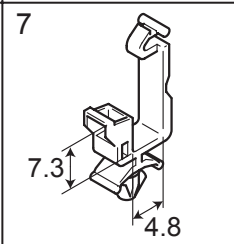
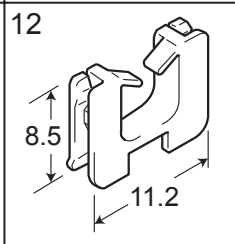
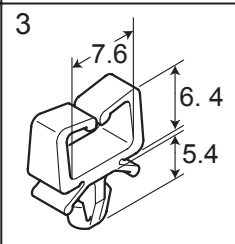
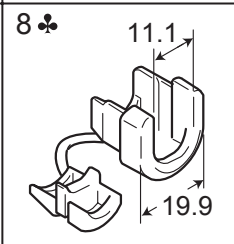
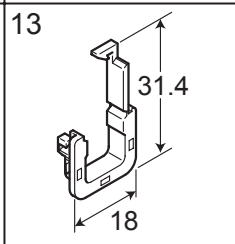
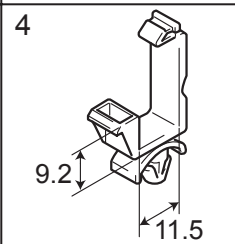
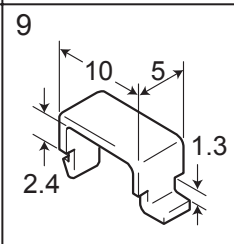
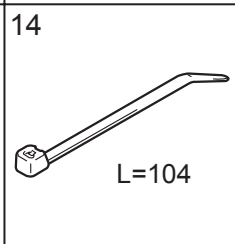
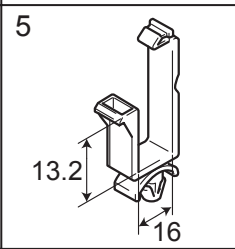
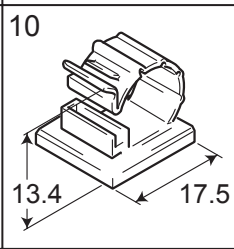
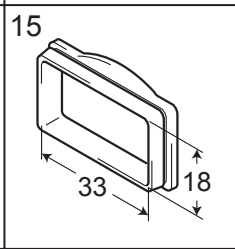


MPT CASSETTE PAPER TAKE-UP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4038 3063 01	WEIGHT		D	1	a-9721 0600 01 b-1066 1151 01 c-4425 3002 01 d-9654 0408 14 e-9684 0406 08
2	4036 3030 01	WASHER		C	2	
3	4036 3031 01	WASHER		C	3	
4	4011 3020 01	WASHER		C	1	
5	1164 3066 01	WASHER		C	1	
6	4004 3001 02	SHAFT		D	1	
7	4034 3012 01	ROLLER		A	1	
8	4004 3005 01	COLLAR		C	1	
9	4658 3046 01	STOP RING		C	2	
10	4034 0151 01	SEPARATION ROLLER		A	1	
11	4038 5654 00	HOLDER		D	1	
12	4658 3040 01	SHAFT		D	1	
13	4038 5655 00	COLLAR		D	1	
14	4004 3004 01	BRACKET		D	1	
15	4004 3006 03	PRESSURE SPRING		C	1	
16	1164 3003 01	BUSHING		C	2	
17	4036 3040 01	REINFORCE PLATE		D	1	
18	4039 5602 00	SPACER		D	1	
19	4036 3018 01	EARTH GROUND		D	1	
20	4036 3014 01	PIN		D	1	
21	1164 3004 03	PAWL		C	1	
22	1164 3005 02	PRESSURE SPRING		C	1	
23	4039 5601 00	STOPPER		D	1	
24	4038 R748 00	ROLLER ASSY		C	1	

WIRING ACCESSORIES AND JIGS

P 28

1 	6 	11 	16	21	26	31	36
2 	7 	12 	17	22		32	37
3 	8 ♣ 	13 	18	23	28	33	38
4 	9 	14 	19	24	29	34	39
5 	10 	15 	20	25	30	35	40

WIRING ACCESSORIES AND JIGS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9384 1921 01	WIRING SADDLE 14.4H		D	2	
2	9384 1310 11	WIRING SADDLE 5.2H		D	3	
3	9384 1310 81	WIRING SADDLE 6.4H		D	1	
4	9384 1921 11	WIRING SADDLE 9.2H		D	8	
5	9384 1921 21	WIRING SADDLE 15.2H		D	3	
6	9384 1000 51	WIRING SADDLE	A,A1	D	23	
7	9384 1100 91	WIRING SADDLE		D	23	
8	9384 1521 51	CORD BUSHING		D	1	
9	1065 5872 02	CORD CLAMP		D	3	
10	9384 1100 61	CORD CLAMP		D	1	
11	9384 2910 21	EDGE COVER		D	1	
12	9384 2010 21	EDGE COVER 8.5H		D	3	
13	9384 2910 31	EDGE COVER		D	2	
14	9384 1311 11	CABLE TIE 104L		D	4	
15	1038 4006 01	INSULATING MEMBER		D	3	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Tray	Feed Roller	1	200K	4034301201		P27-7	
2		Separation Roller Assy	1	200K	4034015101		P27-10	
3	Bypass	Feed Roller	1	200K	4131300101		P7-8	
4		Separation Roller Assy	1	200K	4034015101		P6-21	
5	Conveyance section	2nd Image Transfer Roller Unit	1	120K				*2
6		Dust Filter/Vertical Conveyance	1	120K				*2
7	Fusing section	Fusing Unit	1	120K	4039075100	A,A1	P20-1	
7		Fusing Unit	1	120K	4039075200	B	P20-1	
7		Fusing Unit	1	120K	4039075300	C,D1,D3,E,K,J	P20-1	
8		Deodorant Filter	1	20K				*3
9	Processing section	Imaging Unit Y/M/C	1	30K				
10		Imaging Unit K	1	50K				
11		Toner Cartridge Y/M/C	1	12K				
12		Toner Cartridge K	1	12K				*3
13		Dust Filter/Cooling Fan	1	30K				*4
14	Image transfer section	Image Transfer Belt Unit	1	120K	4039R71600		P14-24	*2
15		Waste Toner Box	1	30K	4065621	**	P19-5	**A,A1,C,D1,D3,E,K,J *4
15		Waste Toner Box	1	30K	4065622	B	P19-5	*4

*1: Actual durable cycle is the Life counter value.

*2: Also replace the 2nd Image Transfer Roller Unit, Dust Filter/Vertical Conveyance and Ozone Filter packed in the Image Transfer Belt Unit at the same time when 120 K is reached.(Part No. of the Transfer Kit: 4038 0777 00)

*3: Also replace the Deodorant Filter packed in the Toner Cartridge K at the same time when 12 K is reached.

*4: Also replace the Dust Filter/Cooling Fan packed in the Waste Toner Box at the same time when 30 K is reached.

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	4039-021
	A2	JAPAN		200	50/60	
B		USA, CANADA		120	60	4039-321
C		EUROPEAN TYPE		220-240	50/60	4039-221
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	4039-222
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	4039-222
E		PHILIPPINES		220-240	50/60	4039-222
F	F1	SAUDI ARABIA		127	60	
	F2	SAUDI ARABIA		220-240	50/60	
G	G1	C.S AMERICA		220-240	50/60	
	G2	C.S AMERICA		120	60	
H		TAIWAN		110	60	
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	
J		CHINA		220-240	50/60	4039-223
K		KOREA		220-240	50/60	4039-222