KONICA MINOLTA

bizhub C3110

User's Guide: Maintenance/Troubleshooting

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1 Cleaning this Machine

1   Cleaning this Machine

NOTICE
Thoroughly read all the precautions and warning labels, and be sure to follow their instructions. These labels are provided inside the door of this machine or inside the machine.

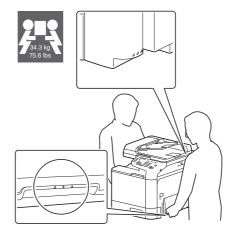## 1.1   Before getting started

Carefully handle this machine so that you can use it for an extended period of time. A failure caused by incorrect use or rough handling is not covered by the warranty

If dust or slips of paper are left inside or outside this machine, it may reduce printing quality. We recommend that you periodically clean this machine. Follow the guideline shown below.

- When cleaning the inside of this machine or clearing a paper jam, exercise care not to touch around the Fuser Unit because internal components such as the Fuser Unit may be hot.
- Do not place any objects on this machine.
- To clean this machine, use a soft cloth.
- Do not spray detergent directly on the surface of this machine. If detergent gets into this machine through holes, slots, etc., it may damage internal circuits.
- Do not use abrading or corrosive agents, including solvents such as alcohol, benzene, or thinner, to clean this machine.
- When using detergent such as neutral detergent, try it on an obscure part of this machine to check its effectiveness.
- To clean this machine, do not use a sharp or textured object such as a wire, plastic cleaning pad, or brush.
- When you close the door of this machine, do it carefully. Do not do anything that might make this machine oscillate.
- Do not cover this machine directly after using it. Turn the power off, then wait until this machine becomes cool.
- Do not leave the door of this machine open for a long period of time. Especially, in bright light, **Imaging Unit** may be damaged.
- Do not open any door of this machine during printing.
- Do not align sheets of paper at the top of this machine.
- Do not grease or disassemble this machine.
- Do not set this machine on an incline.
- Do not touch the electric wiring, gears, or laser beam unit. Doing so may lead to a machine failure or reduce printing quality.
- Do not load an excessive number of sheets of paper in the output tray. Doing so may cause a paper jam or paper curling.
- When moving this machine, at least two people are required to do so. To prevent toner from spilling, keep this machine horizontal when carrying it.

- When carrying this machine, be sure to fold the Manual Feed Tray and hold the parts shown below.

- When the optional **Lower Feeder Unit** is installed, be sure to carry it separately from this machine. Also, do not hold handles (drawers) of the **Lower Feeder Unit** or Right Door. Doing so may damage the **Lower Feeder Unit**.
- Before connecting the power cable of this machine to the power outlet, check that internal components removed at the time of cleaning have been installed to their original positions.
- If your hand is stained by toner, wash it with cool water and neutral detergent.

⚠WARNING
- Before cleaning this machine, turn the power off, then disconnect the power cable and interface cable. Exercise care not to spill water or detergent inside this machine. Doing so may cause a damage of this machine or an electric shock.

⚠CAUTION
- When moving this product, be sure to hold the places specified in the user's guide and other guidance information. Not doing so may cause injuries due to the product being dropped.
- If any toner enters your eyes, immediately wash them with cool water, then contact your doctor.
- The Fuser Unit is heated. The temperature of the Fuser Unit slowly reduces (wait for 1 hour).

1.2   Cleaning

⚠ WARNING
● Before cleaning this machine, turn the power off, then disconnect the power cable and interface cable. Exercise care not to spill water or detergent inside this machine. Doing so may cause a damage of this machine or an electric shock.
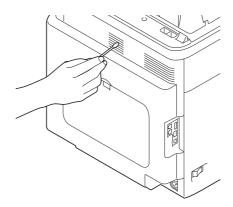
1.2.1   Cleaning the outside of this machine
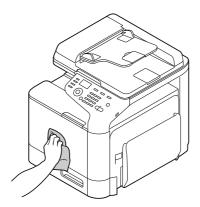
Control Panel
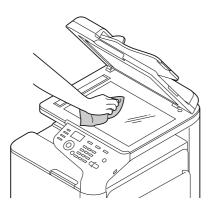
Exhaust Air Duct

Outer Covers

Original Glass

Original Cover Pad

1.2.2   Cleaning the Paper Feed Rollers
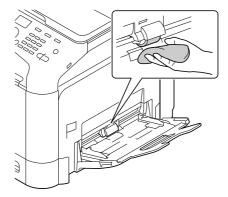
If the Paper Feed Rollers have been stained with paper powders or dust, a paper feeding failure may occur.

Cleaning the Paper Feed Rollers of the Manual Feed Tray

1   Open the **Manual Feed Tray**.

2   Press up the center of the flip-top plate until the lock latches (white) at the right and left are locked.
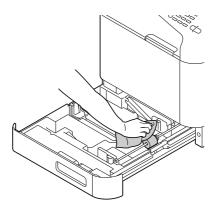
3   Wipe off the Paper Feed Rollers with a soft and dry cloth.

4   Close the **Manual Feed Tray**.

Cleaning the Paper Feed Rollers of Tray 1/2
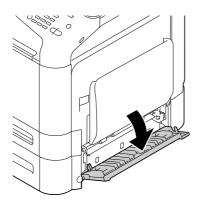
✔ **Tray 2** is available when the optional **Lower Feeder Unit** is installed.

1 Open the **Tray**.

2 Wipe off the Paper Feed Rollers with a soft and dry cloth.
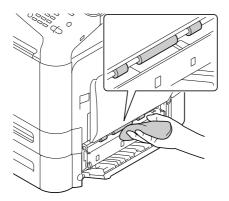
3 Close the **Tray**.

Cleaning the Transport Roller of Tray 2

✔ **Tray 2** is available when the optional **Lower Feeder Unit** is installed.

1 Open the Right Door of **Tray 2**.

→ When opening the Right Door of **Tray 2**, be sure to fold the **Manual Feed Tray** in advance.

2 Wipe off the Transport Roller with a soft and dry cloth.

3 Close the Right Door of **Tray 2**.
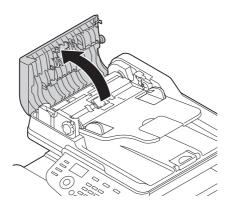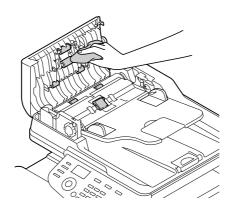
Cleaning the Paper Feed Roller of the ADF

1   Open the **ADF Feed Cover**.
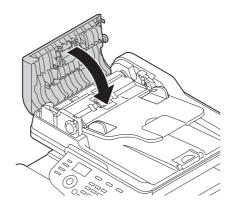
2   Wipe off the Paper Feed Roller at the rear side of the cover with a soft and dry cloth.
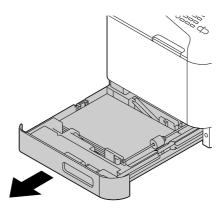
3   Close the **ADF Feed Cover**.
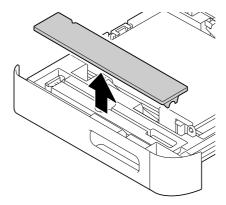
1.2.3   Cleaning the Laser Lenses

This machine has four laser lenses. Follow the steps shown below to clean all the laser lenses.
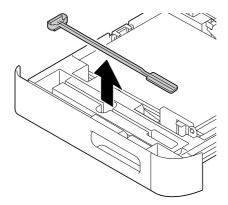
✔ The **Laser Lens Cleaning Tool** is stored in the **Tray 1**.

1 Pull out **Tray 1**.

2 Remove the cover.
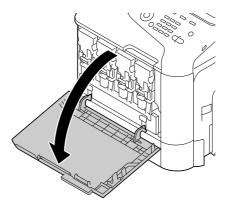
→ The cover is used later. Do not return it to the original position.

3 Remove **Laser Lens Cleaning Tool** from **Tray 1**.
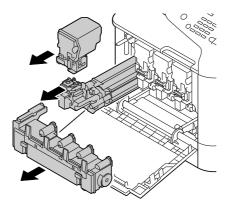
4 Close **Tray 1**.
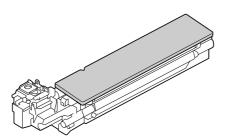
5 Open the **Front Door**.
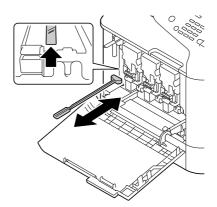
6 Pull out the **Waste Toner Bottle** as well as the **Toner Cartridge** and **Imaging Unit** of the target color.
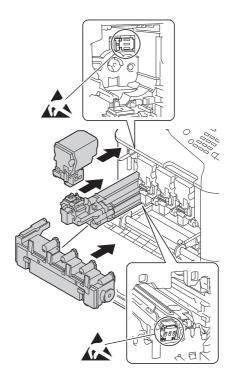
→ For information on how to remove a **Toner Cartridge**, refer to page 2-3. Inclining the **Toner Cartridge** may cause toner to spill.

→ For information on how to remove a **Waste Toner Bottle**, refer to page 2-13. Inclining the **Waste Toner Bottle** may cause toner to spill.

→ For information on how to remove an **Imaging Unit**, refer to page 2-8. Cover the removed **Imaging Unit** with a cloth to keep from being affected by light.

7 Install the cover on the removed **Imaging Unit**.

8 Insert the **Laser Lens Cleaning Tool** into the cleaning hole located at the bottom of the **Imaging Unit** with the sponge side facing downward, then move it back and forth several times.
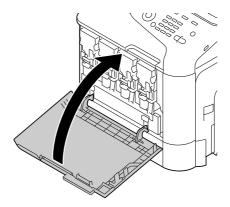
9 Install all of **Toner Cartridge**, **Waste Toner Bottle**, and **Imaging Unit**.

➜ ⚠CAUTION
Do not touch the copper terminals of the **Toner Cartridge** and **Imaging Unit**. Doing so may cause static electricity to damage the product.
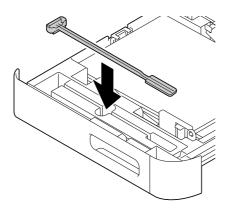
➜ For information on how to install a **Toner Cartridge**, refer to page 2-3.
➜ For information on how to install a **Waste Toner Bottle**, refer to page 2-13.
➜ For information on how to install an **Imaging Unit**, refer to page 2-8.
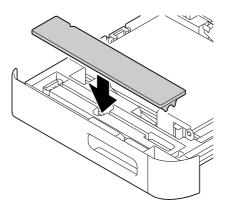
10 Close the **Front Door**.

11 Pull out **Tray 1**.

12 Return the **Laser Lens Cleaning Tool** to the holder in **Tray 1**.

13 Close the cover.

14 Close **Tray 1**.

15 In the same way, clean the laser lens at the position corresponding to each **Imaging Unit**.

→ The **Laser Lens Cleaning Tool** is an accessory of this machine. Return the Laser Lens Cleaner to the laser lens cleaner holder so that you do not lose it.

2 Checking and Replacing Consumables

2   Checking and Replacing Consumables

2.1   Checking the status of consumables

Consumables replacement messages

Users will be informed of the time to replace consumables via a message displayed on the screen.

Message	Description	Reference
[TONER LOW]	The toner is about to run out. Prepare the specified **Toner Cartridge**.	-
[Replace toner]	Toner is depleted. Replace the **Toner Cartridge**.	page 2-3
[I-UNIT LOW]	The operating life of the **Imaging Unit** will expire soon. Prepare the specified **Imaging Unit**.	-
[I-UNIT LIFE]	The operating life of the **Imaging Unit** has expired. Replace the **Imaging Unit**.	page 2-8
[TB End of Life]	The operating life of the **Transfer Belt Unit** has expired. Printing is possible, but the printing quality is not assured. Replace the **Transfer Belt Unit**.	page 2-17
[FU End of Life]	The operating life of the **Fuser Unit** has expired. Printing is possible, but the printing quality is not assured. Replace the **Fuser Unit**.	page 2-23
[WasteTonerNearFull]	The **Waste Toner Bottle** will become full soon. Prepare a new **Waste Toner Bottle**.	-
[Waste TonerFull]	The **Waste Toner Bottle** will become full soon. Replace the **Waste Toner Bottle**.	page 2-13
[TR End of Life]	The operating life of the **Transfer Roller** has expired. Printing is possible, but the printing quality is not assured. Replace the **Transfer Roller**.	page 2-15

Checking the consumable level

Check the status of consumables (consumption level) using the control panel.

1   On the main screen, press the ▲ or ▼ key to select [REPORT/STATUS], then press the **Select** key.

2   Select [Remaining Supply] to check the status of consumables.

→   You can check the status of the **Toner**, **Imaging Unit**, **Fuser Unit**, **Transfer Belt Unit**, or **Transfer Roller**.

📖Reference
If a warning such as for toner replacement or a paper jam occurs on this machine, it can be sent to a registered E-mail address. For information on the setting procedure, refer to Chapter 1 "Using Web Connection" in [User's Guide: Applied Functions].

2.2   Replacing consumables

NOTICE
A failure, which was caused because you did not follow the procedures described in this user's guide, is not included in the warranty.

2.2.1   Replacing a Toner Cartridge

Handling a Toner Cartridge

When handling a **Toner Cartridge**, be careful of the following.

- This machine supports four **Toner Cartridge**: black, yellow, magenta, and cyan. When handling a **Toner Cartridge**, take care not to spill toner on this machine or your hand.
- Replace a **Toner Cartridge** with an unused product. If a Toner Cartridge is replaced with a used one, information shown in the **Message Window** may not be cleared, or the toner level may not be displayed correctly.
- Do not forcibly open the **Toner Cartridge**. If toner has leaked, avoid toner inhaling or skin contact as much as possible.
- If your clothes or hand has been stained with toner, wash it off with soap and water.
- If you have inhaled toner, move to a fresh air place, then gargle well with a large amount of water. If you have had a symptom such as a cough, see your doctor.
- If any toner enters your eyes, immediately wash them with running water for 15 minutes or more. If pain persists, see your doctor.
- If you have drunk toner, wash your mouth out well, then drink one or two glasses of water. See your doctor, if necessary.
- Keep **Toner Cartridge** out of reach of babies and children.
- When handling a **Toner Cartridge**, do not touch the printed circuit board installed on the **Toner Cartridge**.
- When replacing a **Toner Cartridge**, do not touch the spring contact of the main unit.
- Do not store any toner container (Toner Cartridge, Photoreceptor Unit, Imaging Unit, or Development Unit) near a product that is affected by magnetism such as precision measuring equipment or storage media. It may damage functions of such products.

Storing Toner Cartridges

Store **Toner Cartridge** as shown below.

- Do not open the protection bag before installing a **Toner Cartridge**.
- Store Toner Cartridges in a cold dark place, away from direct sunlight.
- Store Toner Cartridges in a place in which the temperature is 95°F (35°C) or less and the humidity is 85% or less with no dew condensation. If a **Toner Cartridge** is moved from a cold place to a warm place with high humidity, a dew may form. which may affect printing quality. Before using a **Toner Cartridge**, leave it for approximately one hour to adjust to the ambient environment.
- Keep Toner Cartridges horizontal. Do not place a **Toner Cartridge** in the reverse direction from that specified. Doing so may cause toner in a **Toner Cartridge** to become hard or uneven.
- Do not touch salty air or corrosive gases such as aerosol.

Tips
Guidance for recovering used **Toner Cartridge**

- Put the used **Toner Cartridge** in a bag, place the bag in the box in which the Toner Cartridge was included at the time of purchase, then send the box to us. Securely seal the bag and box with tape, being careful of the toner in the **Toner Cartridge**. The recovered **Toner Cartridge** and **Imaging Unit** are recycled.
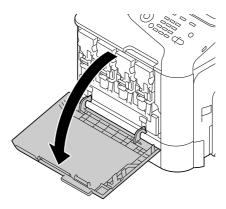
Replacement procedure

The following example shows how to replace a **Yellow Toner Cartridge**.
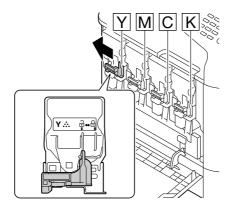
NOTICE
Do not use a recycle Toner Cartridge other than our genuine product. A failure or problem that affects printing quality and that was caused due to use of a recycled Toner Cartridge is not covered by the warranty. Such a failure or problem is not subject to technical support.
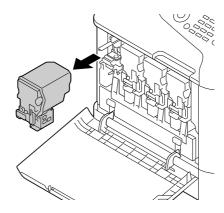
1   Check the color of the exhausted toner in the **Message Window** of the **Control Panel**.

2   Open the **Front Door**.

3   Pull the lever at the front left.

4 Hold the handle of the **Toner Cartridge** to be replaced, then pull out it.

NOTICE
*When replacing the **Toner Cartridge**, be careful not to spill any toner. If toner has spilled, immediately wipe it off using a soft and dry cloth.*
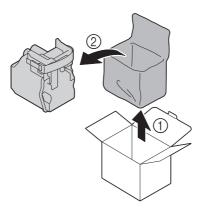
⚠WARNING
Do not throw a toner or a toner container into a fire. Doing so may cause toner to splatter, which may result in burn injuries.
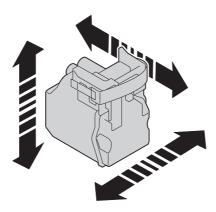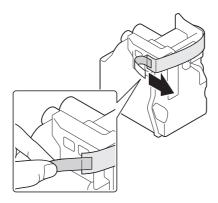
5 Check the color of the new **Toner Cartridge**.

➜ To prevent toner from spilling, do not take the **Toner Cartridge** out of the bag until Step 4 is executed.

6 Take the **Toner Cartridge** out of the bag.

7 Hold a new **Toner Cartridge** upside down in your hands, then shake it several times in each of the vertical, horizontal, and longitudinal directions.
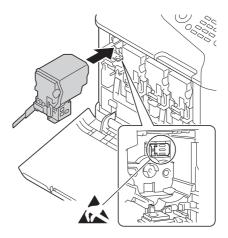
8 Remove the seal of the protection film of the **Toner Cartridge**.
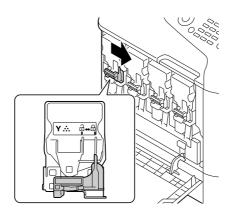
9 Check that the color of the **Toner Cartridge** matches that of the insertion slot in the main unit, then push the **Toner Cartridge** to the back.
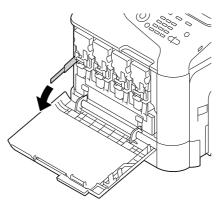
⚠CAUTION
Do not touch the copper terminal of the **Toner Cartridge**. Doing so may cause static electricity to damage the product.
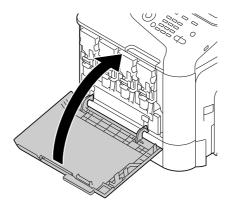
10 Pull the lever to the right to lock it.

➜ Carefully return the lever at the front to its original position. If the lever is not returned to its original position, the **Front Door** is not closed.

➜ If it is difficult to operate the lever, push the lever unit to the back.

11 Check that the **Toner Cartridge** is set securely, then pull out the protection film.

12 Close the **Front Door**.
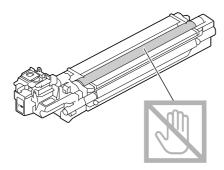
2.2.2   Replacing an Imaging Unit
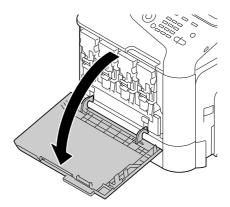
The following example shows how to replace a yellow **Imaging Unit**.

NOTICE
Do not touch the surface of the OPC drum. Doing so may cause reduce printing quality.
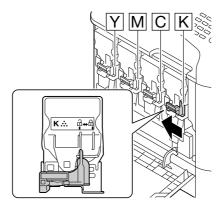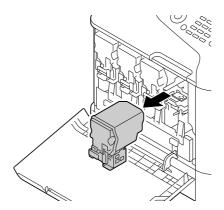
1 Check the color of the **Imaging Unit** to be replaced in the **Message Window** of the **Control Panel**.

2 Open the **Front Door**.
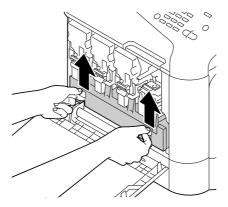
3 Pull the lever at the front of the **Toner Cartridge** to the left.
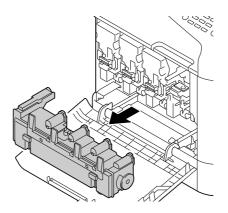
4 Hold the handle of the **Toner Cartridge**, then pull out it.

→ Inclining the **Toner Cartridge** may cause toner to spill.
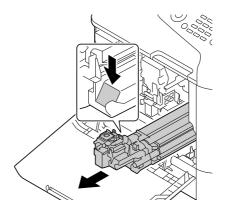
5 Press up the **Waste Toner Bottle** to unlock.

6 Hold the handles at the right and left of the **Waste Toner Bottle**, then carefully pull out the **Waste Toner Bottle**.

→ Inclining the **Waste Toner Bottle** may cause toner to spill.

7   While pushing the lock lever (with "PUSH" indicated) of the **Imaging Unit** to be replaced, pull out the **Imaging Unit**.

→ To dispose of the used **Imaging Unit**, use the recovery service or follow the regulations in your region.

⚠WARNING
Do not throw a toner or a toner container into a fire. Doing so may cause toner to splatter, which may result in burn injuries.
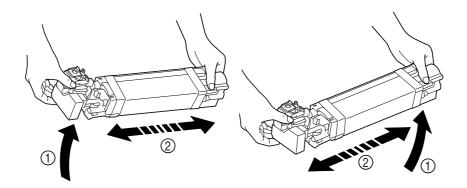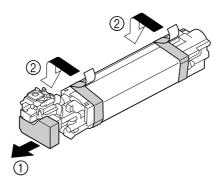
8   Check the color of the new **Imaging Unit**.

9   Take the **Imaging Unit** out of the bag.
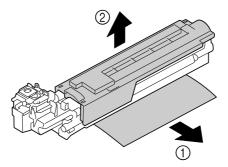
10 Hold a new **Imaging Unit** with both your hands, then shake it several times as shown in the figure.

→ Do not touch the bottom of the **Imaging Unit**. Doing so may damage it and subsequently reduce printing quality.

11 Remove the protection cover of the **Imaging Unit**. Remove all the protection tapes of the **Imaging Unit**.
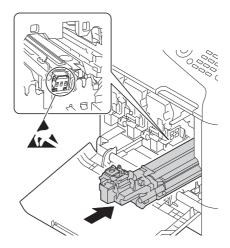
12 Remove the paper of the **Imaging Unit**. Remove the protection cover of the **Imaging Unit**.
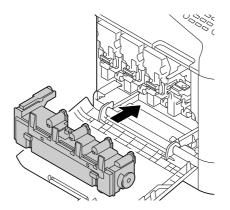
13 Check that the color of the new **Imaging Unit** matches that of the insertion slot in the main unit, then push the **Imaging Unit** to the back.
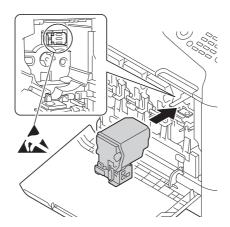
⚠CAUTION
Do not touch the copper terminal of the **Imaging Unit**. Doing so may cause static electricity to damage the product.
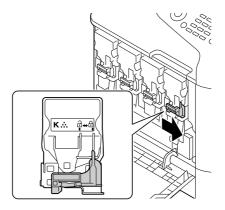
14 Push the **Waste Toner Bottle** to the back to lock it.
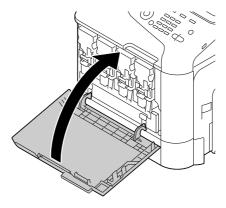
15 Check that the color of the **Toner Cartridge** matches that of the insertion slot in the main unit, then push the **Toner Cartridge** to the back.

→ Push the **Toner Cartridge** to the back.

→ ⚠CAUTION
Do not touch the copper terminal of the **Toner Cartridge**. Doing so may cause static electricity to damage the product.

16 Pull the lever to the right to lock it.

→ Carefully return the lever at the front to its original position. If the lever is not returned to its original position, the **Front Door** is not closed.
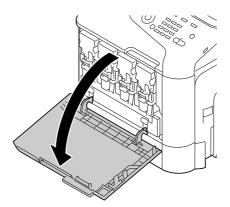
17 Close the **Front Door**.
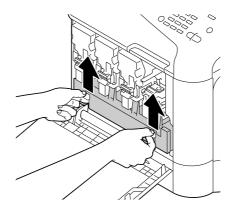
2.2.3   Replacing a Waste Toner Bottle

If the **Waste Toner Bottle** becomes full, this machine stops printing, and restarts printing after the **Waste Toner Bottle** is replaced.
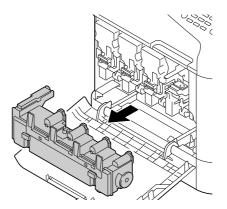
1 Open the **Front Door**.

2 Press up the **Waste Toner Bottle** to unlock.


3 Hold the handles at the right and left of the **Waste Toner Bottle**, then carefully pull out the **Waste Toner Bottle**.

➜ Inclining the **Waste Toner Bottle** may cause toner to spill.
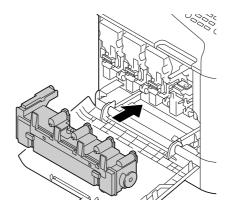
⚠WARNING
Do not throw a toner or a toner container into a fire. Doing so may cause toner to splatter, which may result in burn injuries.
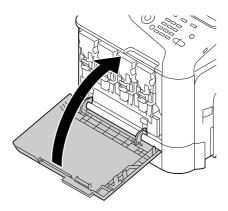
4 Take a new **Waste Toner Bottle** out of the package box.

➜ Put the used **Waste Toner Bottle** in the plastic bag included in the package, then store it in the package box.

➜ To dispose of the used **Waste Toner Bottle**, use the recovery service or follow the regulations in your region.

5   Push the **Waste Toner Bottle** to the back to lock it.
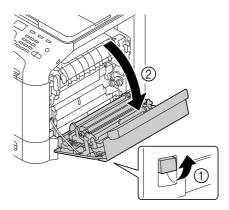
6   Close the **Front Door**.
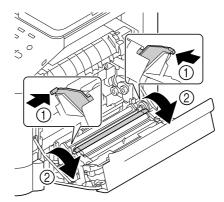
2.2.4   Replacing the Transfer Roller

After the **Transfer Roller** replacement message has appeared, printing is possible, but the printing quality reduces. Immediately replace the Transfer Roller.

1   Pull the lever (1), then open the Right Door (2).

→ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.
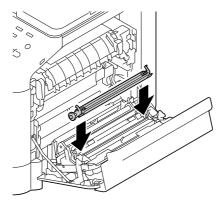
2   While pushing two tabs from both sides to the inside (1), tilt the roller holder to the front side (2).
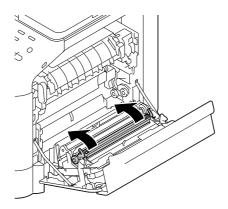
3   While holding the tabs, remove the **Transfer Roller**.
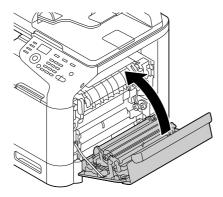
4   Take a new **Transfer Roller** out of the package box.

5   While holding the tabs, insert the shaft of the **Transfer Roller** into the bearing in the machine.

6 While holding down the roller, press it inward until it clicks.

7 Close the **Right Door**.
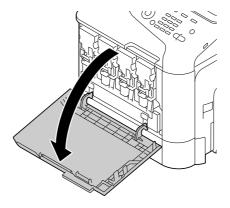
8 Select [UTILITY] - [Admin Settings] - [System Settings] - [Expert Adjustment] - [Life] - [REPLACE] - [TRANS. ROLLER], then reset the counter.
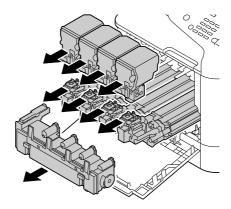
2.2.5   Replacing the Transfer Belt Unit

After the **Transfer Belt Unit** replacement message has appeared, printing is possible, but the printing quality reduces. Immediately replace the Transfer Belt.
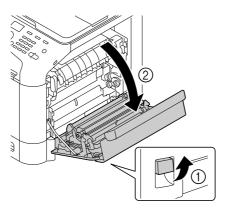
1 Turn the power of this machine off, then disconnect the power cable and interface cable.

2 Open the **Front Door**.
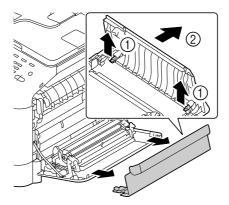
3   Remove all of **Toner Cartridge**, **Waste Toner Bottle**, and **Imaging Unit**.
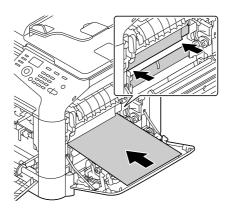
➔ For information on how to remove a **Toner Cartridge**, refer to page 2-3. Inclining the **Toner Cartridge** may cause toner to spill.

➔ For information on how to remove a **Waste Toner Bottle**, refer to page 2-13. Inclining the **Waste Toner Bottle** may cause toner to spill.

➔ For information on how to remove an **Imaging Unit**, refer to page 2-8. Cover the removed **Imaging Unit** with a cloth to keep from being affected by light.

4   Pull the lever (1), then open the Right Door (2).

➔ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.
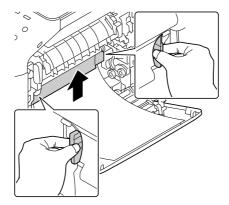
5   Remove the part at the top of the **Right Door**.
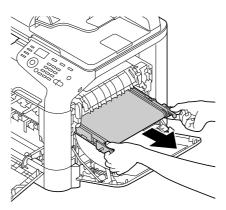
6 Insert the protection sheet under the **Transfer Belt Unit**.

→ Insert the protection sheet until it stops.
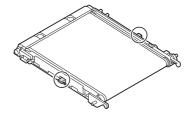
7 Lower the **Transfer Belt Unit** guide.
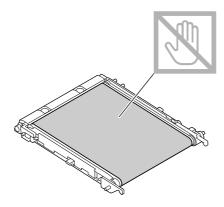
8 Hold the handles at the right and left, then carefully pull out the **Transfer Belt Unit**.

→ Pull out the **Transfer Belt Unit** horizontally. Not doing so may damage the surface.
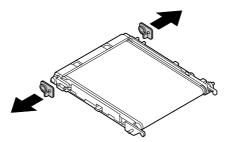
→ After pulling out the **Transfer Belt Unit** halfway, draw out it while holding the handles on the right and left sides.
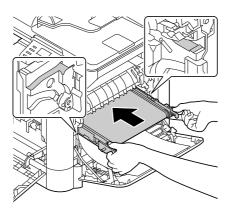
9   Take a new **Transfer Belt Unit** out of the package box.

   ➜ Do not touch the surface of the **Transfer Belt Unit**. Also, do not remove the blue lever.
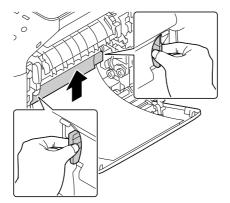
10   Remove the protection materials of the new **Transfer Belt Unit**.
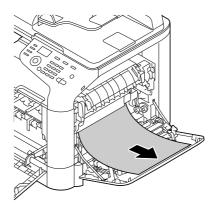
11   Carefully insert the new **Transfer Belt Unit** along the guides at the right and left.

   ➜ Insert the **Transfer Belt Unit** horizontally. Not doing so may damage the surface.

   ➜ Insert the Transfer Belt to the back.
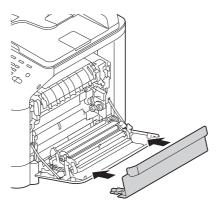
12   Lift the **Transfer Belt Unit** guide.
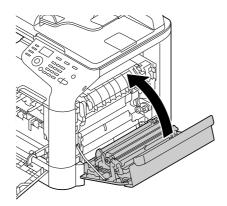
13 Pull out the protection sheet.

14 Install the part at the top of the **Right Door**.
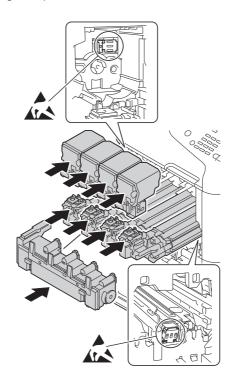
15 Close the **Right Door**.

16 Install all of **Toner Cartridge**, **Waste Toner Bottle**, and **Imaging Unit**.
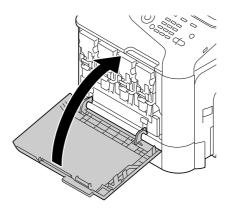
⚠CAUTION
Do not touch the copper terminals of the **Toner Cartridge** and **Imaging Unit**. Doing so may cause static electricity to damage the product.

➔ For information on how to install a **Toner Cartridge**, refer to page 2-3.

➔ For information on how to install a **Waste Toner Bottle**, refer to page 2-13.

➔ For information on how to install an **Imaging Unit**, refer to page 2-8.

17 Close the **Front Door**.
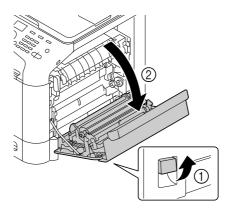
18 Connect the power cable, then turn the power of this machine on.

19 Select [UTILITY] - [Admin Settings] - [System Settings] - [Expert Adjustment] - [Life] - [REPLACE] - [TRANS. BELT], then reset the counter.
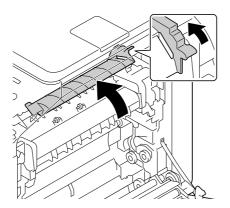
2.2.6   Replacing a Fuser Unit

After the **Fuser Unit** replacement message has appeared, printing is possible, but the printing quality reduces. Immediately replace it.

1   Turn off the power of this machine.

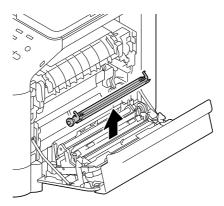**2**   Pull the lever (1), then open the Right Door (2).

→ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.
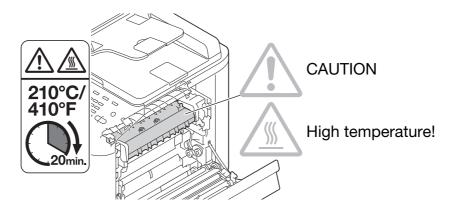
**3**   Open the Fuser Cover, then wait for 20 minutes or more.
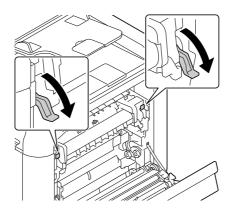
⚠CAUTION
⚠High temperature!
The Fuser Unit is too hot. This may cause burn injuries; therefore, turn the power off and leave the Fuser Unit for 20 minutes or more with the cover and each door open until it reaches room temperature. Then, replace the Fuser Unit with a new one.
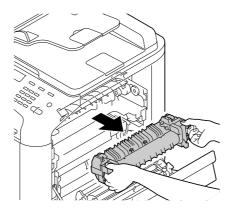
CAUTION

High temperature!
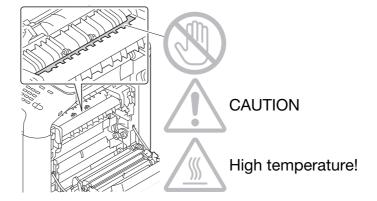
4   Lower the levers at the right and left.
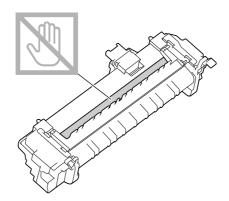
5   Remove the **Fuser Unit**.

⚠CAUTION
⚠High temperature!
Do not touch the roller. Doing so may cause a burn injury.

CAUTION

High temperature!
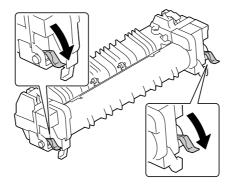
6 Take a new **Fuser Unit** out of the package box.

→ Do not touch the surface of the Fusing Roller.
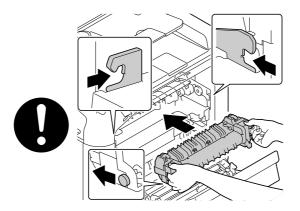
7 Lower the lever at the bottom.
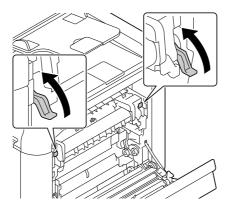
8 Insert a new **Fuser Unit** to the back until it is fixed.

⚠CAUTION
Securely lock the lever. If the lever is not sufficiently locked, a setting error may be detected.
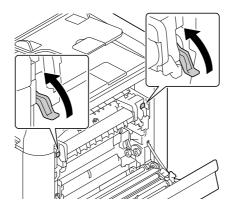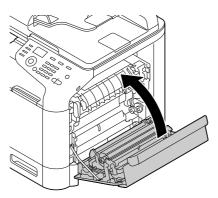
9   Lift the lever at the bottom.

10   Close the Fuser Cover.

11   Close the **Right Door**.

→   If the **Right Door** is not closed, check that the **Fuser Unit** is installed correctly.

12   Select [UTILITY] - [Admin Settings] - [System Settings] - [Expert Adjustment] - [Life] - [REPLACE] - [FUS-ER UNIT], then reset the counter.

3 Clearing a Paper Jam

3   Clearing a Paper Jam

3.1   To prevent a paper jam

To prevent a paper jam, check the following points.

- Do the paper match the specifications of this machine?
- Is the paper (in particular, the feeding side) even?
- Is this machine installed on a stable and horizontal location that has a hard and even surface?
- Is the paper kept away from humid conditions?
- Do you always align the paper guide to the paper size after loading paper into a tray? (If the paper guide is not aligned to the paper size, it may reduce printing quality, cause a paper jam, or damage the machine.)
- Is the paper loaded into a tray with the required side facing upward? (The arrow indicating the print side of paper may be shown on the packing label of paper.)

To prevent a paper jam, avoid the following actions.

- Do not load paper that is folded, creased, embossed, or bent into a tray.
- Do not load jammed paper into a tray more than once.
- Do not load a stack of paper into a tray. (When a stack of paper is fed, remove it from the tray once, then flip through the paper to separate sheets.)
- Do not load paper of different types, sizes, or weights together into a tray.
- Do not load a quantity of paper that exceeds the maximum capacity of the paper tray in the tray.
- Do not leave a quantity of paper that exceeds the maximum capacity of the output tray. (Up to 150 sheets of plain paper or up to 10 sheets of special paper can be output from the output tray. If 150 or more sheets of plain paper or 10 or more sheets of special paper are left in the output tray, it will causes a paper jam.)

3.2   When a paper jam has occurred

To prevent a failure, carefully remove jammed paper so that it does not tear. Even if only a large or small slip of paper is left in this machine, it will cause a paper feed failure, resulting in a paper jam.

⚠**CAUTION**
- A print image is not fused before it is processed in the Fuser Unit. If you touch the print side, your hand may become stained with toner. When removing jammed paper, be careful not to touch the print side. Also, do not spill toner inside this machine.
- Toner that is not fused may stain your hand or clothes. If your clothes become stained with toner, try to clean off as much as you can. If a stains remain on your clothes, wash with cool water, not hot water. If your skin is stained with toner, wash with water or neutral detergent.
- If any toner enters your eyes, immediately wash them with cool water, then contact your doctor.

3.2.1   Paper jam message screen
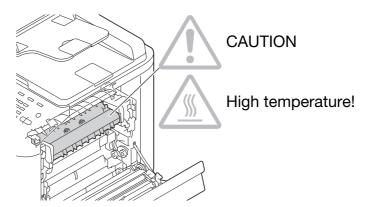
If a paper jam occurs on this machine, a message notifying that a paper jam has occurred is displayed in the **Message Window**.

Tips

If a paper jam message remains displayed after a paper jam has been cleared, open and close the door of this machine.
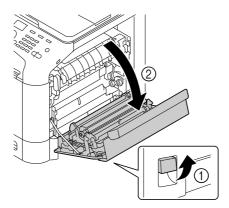
3.2.2   Clearing a paper jam in the Manual Feed Tray or Transfer Roller

⚠CAUTION
⚠High temperature!

The area around the Fuser Unit is hot. To avoid a burn injury, be careful not to touch any parts except for the specified knob and dial. In case your hand or any other part of your body comes in contact with the heated section, immediately run it under cold water and seek medical assistance.

CAUTION

High temperature!

Clear procedure

1   Pull the lever (1), then open the Right Door (2).

➜   When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.

2   Carefully pull out the jammed paper.

NOTICE
*If you touch the surface of the **Transfer Belt Unit** or **Transfer Roller**, it may reduce printing quality. Be careful not to touch the surface of the **Transfer Belt Unit** or **Transfer Roller**.*

3   Close the **Right Door**.

3.2.3   Clearing a paper jam in Tray 1

⚠CAUTION
⚠High temperature!

The area around the Fuser Unit is hot. To avoid a burn injury, be careful not to touch any parts except for the specified knob and dial. In case your hand or any other part of your body comes in contact with the heated section, immediately run it under cold water and seek medical assistance.

CAUTION

High temperature!

Clear procedure

1   Pull the lever (1), then open the Right Door (2).

→ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.

2   Carefully pull out the jammed paper.

NOTICE
*If you touch the surface of the **Transfer Belt Unit** or **Transfer Roller**, it may reduce printing quality. Be careful not to touch the surface of the **Transfer Belt Unit** or **Transfer Roller**.*
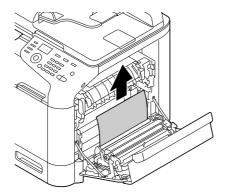
3   Close the **Right Door**.

4   Pull out **Tray 1**, then remove any paper left in the tray.

5   Flip through the removed paper, then align the edges.
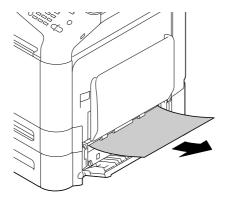
6   Load paper into **Tray 1**, then close the tray.

3.2.4   Clearing a paper jam in Tray 2
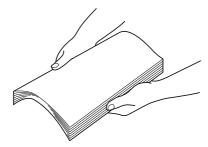
✔   **Tray 2** is available when the optional **Lower Feeder Unit** is installed.

1   Open the Right Door of **Tray 2**.

➜   When opening the Right Door of **Tray 2**, be sure to fold the **Manual Feed Tray** in advance.

2   Carefully pull out the jammed paper.
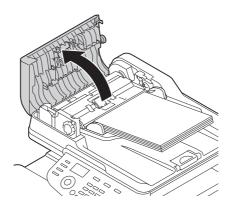
3   Close the Right Door of **Tray 2**.

4   Pull out **Tray 2**, then remove any paper left in the tray.

5   Flip through the removed paper, then align the edges.
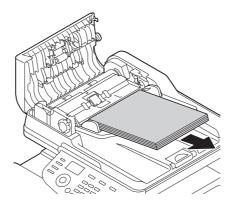
6   Load paper into **Tray 2**, then close the tray.

3.2.5   Clearing a paper jam in ADF
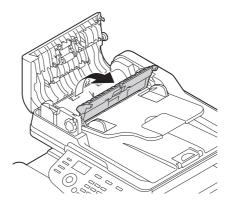
1   Open the **ADF Feed Cover**.
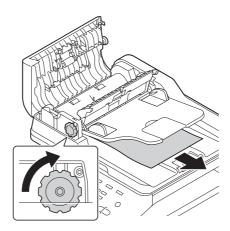
2   Remove the remaining original from the **Document Feed Tray** of the **ADF**.
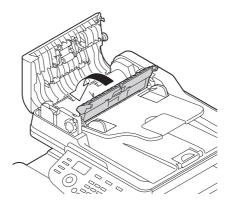
3   Open the **Guide**.

➜ Check the jammed original.
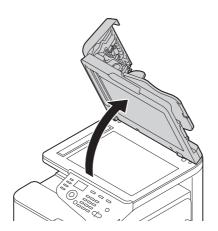
4 Turn the **Rotating Knob** to remove the jammed original.
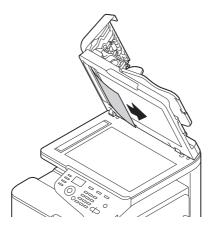
5 Close the **Guide**.
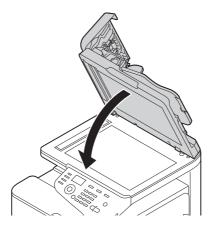
6 Open the **ADF**.
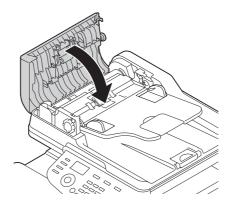
7 Remove the jammed original.

8 Close the **ADF**.
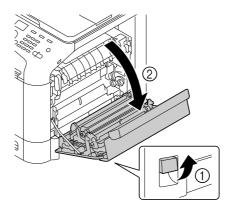
9 Close the **ADF Feed Cover**.
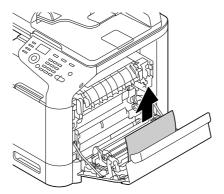
3.2.6   Clearing a paper jam in the Duplex Option
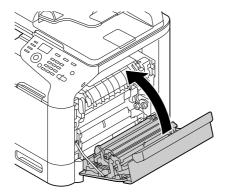
1 Pull the lever (1), then open the Right Door (2).

→ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.

2 Carefully pull out the jammed paper.

3 Close the **Right Door**.
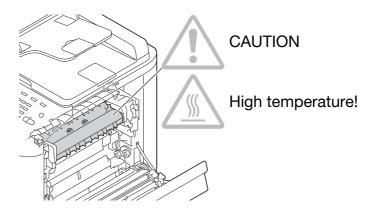
3.2.7 Clearing a paper jam in the Fuser Unit

⚠CAUTION
⚠High temperature!
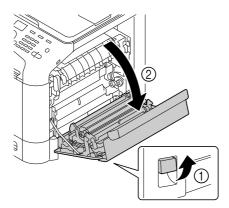
The area around the Fuser Unit is hot. To avoid a burn injury, be careful not to touch any parts except for the specified knob and dial. In case your hand or any other part of your body comes in contact with the heated section, immediately run it under cold water and seek medical assistance.

Clear procedure
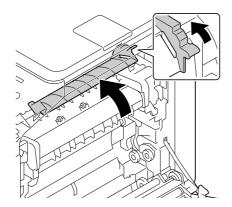
1 Pull the lever (1), then open the Right Door (2).

➜ When opening the **Right Door**, be sure to fold the **Manual Feed Tray** in advance.
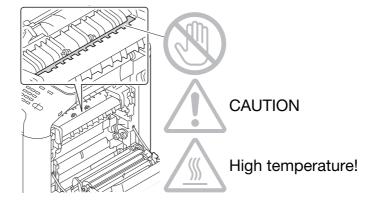
2 Press up the levers (2 places).
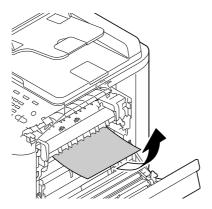
3   Open the Fuser Cover.
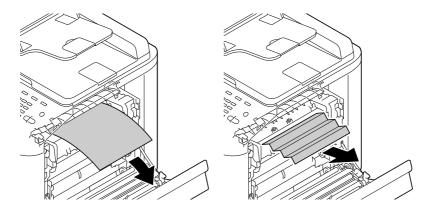
⚠CAUTION
⚠High temperature!
Do not touch the roller. Doing so may cause a burn injury.

CAUTION

High temperature!

4 Carefully pull out the jammed paper.
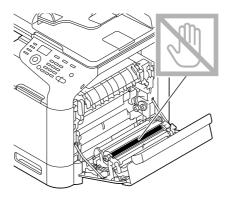
→ If you cannot remove the paper downward, remove it from the upper side of the **Fuser Unit**.
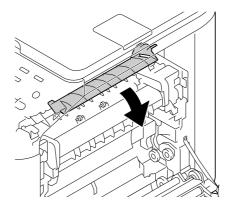
NOTICE
*If you touch the surface of the **Transfer Belt Unit** or **Transfer Roller**, it may reduce printing quality. Be careful not to touch the surface of the **Transfer Belt Unit** or **Transfer Roller**.*
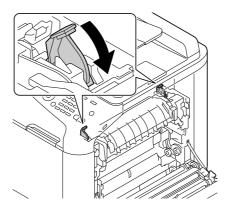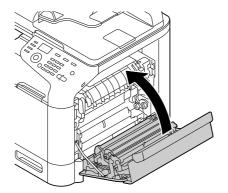
5 Close the Fuser Cover.

6 Press down the levers (2 places).

7 Close the **Right Door**.

3.3   Troubleshooting for paper jam

Symptom	Cause	Action
Multiple sheets are fed out as a stack of paper.	Sheet edges are not aligned.	Remove sheets, align their edges, then load them into a tray again.
	Paper is damp.	Remove the damp paper, then replace it with new dry paper.
A paper jam message persists.	This machine must be reset.	Open and close the **Right Door** of this machine to reset.
	A jammed paper or slip of paper remains inside this machine.	Recheck the paper path, then check that all paper jams are cleared.
A paper jam has occurred during 2-sided printing.	Invalid paper (paper of an invalid size, thickness, or type) is used.	Use our recommended paper. For information on the available paper, refer to Chapter 6 "Loading Paper" in [User's Guide: Introduction].
		2-sided printing is available for plain paper (recycled paper) of 15-15/16 to 23-15/16 lb (60 to 90 g/m^2) or thick paper of 24-3/16 to 55-7/8 lb (91 to 210 g/m^2). Specify the correct paper type using the printer driver. For information on the available paper, refer to Chapter 6 "Loading Paper" in [User's Guide: Introduction].
		Do not load sheets of different types together.
		Do not use an envelope, label sheet, letterhead, postcard, glossy paper, or single side only paper for 2-sided printing.
	A paper jam has not yet cleared.	Recheck the paper path, then check that all paper jams are cleared.
A paper jam has occurred in the **ADF**.	An invalid original is used.	Use an original that matches this machine. For information on the available original size, refer to Chapter 5 "Loading the Original" in [User's Guide: Introduction].
	The number of original pages exceeds the maximum capacity.	Remove excess original pages on the **ADF**, then load them again.
	The width of the lateral guide is not adjusted to the size of the original.	Adjust the lateral guide of the **ADF** to the size of the original.

Symptom	Cause	Action
A paper jam has occurred in the paper tray.	Paper is not loaded in the correct position in the paper tray.	Remove the jammed paper, then correctly load paper into the paper tray.
	The number of sheets in the paper tray exceeds the maximum capacity.	Remove excessive sheets in the paper tray, then re-load paper into the paper tray.
	The width of the paper guide has not adjusted to the paper size.	Adjust the paper guide in the paper tray to the paper size.
	Bent or creased paper has been loaded into the paper tray.	Remove the bent or creased paper, then load new paper into the paper tray.
	Paper is damp.	Remove damp paper, then load new dry paper into the paper tray.
	Envelopes are loaded in **Tray 1/2**.	Load envelopes into the **Manual Feed Tray**.
	Thick paper, label sheets, postcards, glossy paper, or letterheads are loaded in **Tray 2**.	Load thick paper, label sheets, postcards, glossy paper, or letterheads into **Tray 1** or the **Manual Feed Tray**.
	Label sheets are loaded in an incorrect orientation.	Correct the orientation of label sheets.
	Envelopes are loaded in an incorrect orientation.	Place an envelope with the flap facing upward. When the flap is in the long side of an envelope, load it in the machine side.
	Invalid paper (paper of an invalid size, thickness, or type) is used.	Use our recommended paper. For information on the available paper, refer to Chapter 6 "Loading Paper" in [User's Guide: Introduction].
	The Paper Feed Rollers are dirty.	Clean the Paper Feed Rollers. For details, refer to page 1-6.

Tips

If a paper jam frequently occurs in a specific place, carry out checks, repairs, or cleaning focusing on the jam location.

4 Troubleshooting

4   Troubleshooting

4.1   The power is not turned on

Check the status of the **Power Switch**.

- Check whether the power plug of this machine is firmly plugged into the power outlet. Also check that the breaker has not tripped.
- Check that the **Power Switch** is turned on.

4.2   When the Message Window is not displayed

If a certain length of time has elapsed without any operations being carried out on this machine, the **Message Window** may turn off.

Check the following items:

- Try to press the **Copy/Power** key. If this machine is in Power Save mode, press the **Copy/Power** key to display the **Message Window**.
- Check that the **Power Switch** is turned on.

4.3   Cannot print

4.3.1   Cannot print

Description of problem	Check points	Remedy
A message saying "Printer is not connected" or "Print Error" appears on the computer screen.	Is the power turned on?	Check the **Power Switch** of this machine. If a hub is used, also check the hub power.
	Has the machine been placed in ErP Auto Power Off mode?	If the machine is placed in ErP Auto Power Off mode, it cannot receive any jobs. Press the **Copy/Power** key to release the ErP Auto Power Off mode.
	Is another printer specified?	Check the specified printer name.
	Is the network or USB cable disconnected?	Make sure that the cables are correctly connected. If a hub is used, also check the connection with the hub.
	Has an error occurred on the machine?	Check the **Control Panel** of this machine.
	Is there sufficient computer memory available?	Perform a test printing to check whether printing is possible. If test printing is successful, this indicates there are no problems on this machine or with the printer driver. In this case, remove the cause of memory shortage. If test printing fails, resolve any problems that may be occurring in the machine or with the printer driver.
A postscript error appears on the computer screen.	Is there sufficient computer memory available?	Perform a test printing to check whether printing is possible. If test printing is successful, this indicates there are no problems on this machine or with the printer driver. In this case, remove the cause of memory shortage. If test printing fails, resolve any problems that may be occurring in the machine or with the printer driver.
	There may be an error in the application software settings.	Refer to the user's manual of the application software to check the settings.
	Are the file printing settings correct?	Change the settings and try to print again.

Description of problem	Check points	Remedy
Print processing on the computer has finished, but printing does not start.	Is another printer specified?	Check the specified printer name.
	Is the network or USB cable disconnected?	Make sure that the cables are correctly connected. If a hub is used, also check the connection with the hub.
	Has an error occurred on the machine?	Check the **Control Panel** of this machine.
	Are unprocessed jobs queued on the machine?	Select [Job] - [Current Jobs] in **Web Connection**, then check the job order.
	Did you specify [Store Job] when executing the print job?	Check whether or not the target file is saved on the hard disk.
	Did you specify [Secured Job] when executing the print job?	Check whether or not the target file is saved on the hard disk.
	If account track is enabled, are the account name and password correct?	Enter the correct account name and password.
	If user authentication is enabled, are the user name and password correct?	Enter the correct user name or password.
	Is there sufficient computer memory available?	Perform a test printing to check whether printing is possible. If test printing is successful, this indicates there are no problems on this machine or with the printer driver. In this case, remove the cause of memory shortage. If test printing fails, resolve any problems that may be occurring in the machine or with the printer driver.
	If network connection is in place, is the printer controller connected to the network?	Check with the network administrator.
	Is the machine in enhanced security mode?	Configure authentication settings in enhanced security mode. For information on the authentication settings in enhanced security mode, refer to [User's Guide: Description of Utility Keys] - Chapter 6 "Admin Settings" - [EnhancedSecurityMd].
Cannot print in Secured Job	Is [Password Rules] set to [ON] on this machine?	If [Password Rules] is set to [ON], set a password that satisfies the password rules. For details, refer to [User's Guide: Description of Utility Keys] - Chapter 6 "Admin Settings" - [Security Details]-[Password Rules].
A file saved on the HDD has disappeared from a computer.	Is the setting for deleting files on the hard disk configured on this machine?	Check the hard disk settings for this machine. For information on the hard disk file deletion setting, refer to [User's Guide: Description of Utility Keys] - Chapter 6 "Admin Settings" - [Hold Job Timeout].

Description of problem	Check points	Remedy
Printing in user authentication or account track mode is not available.	Are the user name or account name, and password correct?	Enter the correct user name, account name and password.
	Is the user authentication or account track enabled in the printer driver?	Enable user authentication or account track on the printer driver.
	Is the entered user name or account name authorized?	Check that printing of the current user name/account name is permitted?
Printing is not available when you have selected [Public User] in user authentication.	Is printing by public users permitted on the machine?	Check whether printing by public users is permitted. If not, grant printing permission to public users.
Selection of items failed in the printer driver.	Selection may not be enabled for certain combinations of functions.	Grayed out items cannot be configured.
A "conflict" message saying "unable to configure" or "function will be canceled" appears.	Have you set up functions that cannot be used in combination?	Check what functions are enabled and redo the selection of functions.
Cannot print according to the settings you have configured.	The settings may not be configured correctly.	Check the setting of each item of the printer driver.
	Even though a combination of functions may be enabled in the printer driver, that combination may not be available on this machine.	
	The paper size or paper orientation specified in the application may take precedence over the settings in the printer driver when printing.	Correct the settings in the application.
Images are not printed correctly.	Is there sufficient computer memory available?	Simplify the images to reduce the data size.
Paper is not fed from the specified paper tray.	Does the specified paper tray contain paper of the correct size/orientation?	Load paper of the appropriate size and orientation into the paper tray.

4.3.2   Problems on print quality

Description of problem	Cause	Remedy
No data is printed.	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	One or more **Imaging Unit** are damaged.	Remove **Imaging Unit**, then check them for damage. If necessary, replace **Imaging Unit**.
	Paper is damp.	Adjust the humidity of the paper storage place. Remove the damp paper, then replace it with new dry paper.
	The paper setting of the printer driver does not match the paper that is actually loaded on this machine.	Load the correct paper in this machine.
	The power supply does not match the specification of this machine.	Use the power supply that matches the specification.
	Multiple sheets are fed out simultaneously.	Remove paper from the paper tray, then check it for static electricity. Flip through the paper, then return it into the paper tray.
	Paper is not correctly loaded into the paper tray.	Remove paper, align its edges, return it into the paper tray, then adjust the paper guide.
Printed in jet black or all over in color.	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	One or more **Imaging Unit** are damaged.	Remove **Imaging Unit**, then check them for damage. If necessary, replace **Imaging Unit**.
A print is faint.	The laser lens is dirty.	Clean the laser lens.
	Paper is damp.	Remove the damp paper, then replace it with new dry paper.
	Toner is running out in the **Toner Cartridge**.	Replace the **Toner Cartridge**.
	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	One or more **Imaging Unit** are damaged.	Remove **Imaging Unit**, then check them for damage. If necessary, replace **Imaging Unit**.
	The correct paper type is not specified.	When printing on thick paper, envelopes, label sheets, postcards, glossy paper, two-side unavailable paper, special paper, or letterhead, specify the paper type using the printer driver.
	The original does not stick fast to the **Original Glass**.	Position the original so that it is pressed closely against the **Original Glass**.
A print is dark.	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	One or more **Imaging Unit** are damaged.	Remove **Imaging Unit**, then check them for damage. If necessary, replace **Imaging Unit**.
	The specified copy density is too high.	Set the copy density to a lower level.

Description of problem	Cause	Remedy
Image colors run. The background is dirty. The degree of gloss is uneven.	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	One or more **Imaging Unit** are damaged.	Remove **Imaging Unit**, then check them for damage. If necessary, replace **Imaging Unit**.
	The **Original Cover Pad** is dirty.	Clean the **Original Cover Pad**.
	The **Original Glass** is dirty.	Clean the **Original Glass**.
Density is uneven.	A **Toner Cartridge** is damaged.	Remove the **Toner Cartridge**, then check it for damage. If the Toner Cartridge is damaged, replace it.
	Toner is running out in one or more **Toner Cartridge**, or any Toner Cartridge is damaged.	Replace the **Toner Cartridge**.
	This machine has not been placed on a level location.	Place this machine on a flat, hard, stable, and horizontal surface (inclination within +/-1 degree).

4.3.3   When the bit count does not match between the server and the client

If the print server is Windows Server 2008/Server 2008 R2/Server 2012/Server 2012 R2 and its OS bit count does not match that of the client computer, problems or errors may occur when installing an additional driver on the print server.

To solve this problem, specify the setup information file (ntprint.inf) of the operating system with a different bit number when installing the additional driver on the print server.

The following describes how to install the additional driver by specifying a setup information file on a different computer from that of the print server.

Tips

- Before starting this procedure, prepare to configure a different client computer from that of the print server and install the operating system that has a bit number different from that of the print server.
- On the print server side, the system drive of the client computer is assigned as the network drive. Configure the setting to share the drive to be assigned in advance.

This example shows the operation when installing Windows Server 2008 (32-bit version) on the print server and Windows Vista (64-bit version) on the client computer.

1   Configure the setting to share the drive (ordinarily, drive C) where the client computer's operating system is installed.

2   On the print server, assign the drive (example: "C") of the client computer, which is shared in Step 1, as the network drive (example: "z").

3   Install the 32-bit operating system driver on the print server.

4   Open the Properties screen in the driver installed.

5   Select the [Sharing] tab, and select the [Share this printer] check box.

6   Click [Additional Drivers].

     The Additional Drivers page appears.

7   Select the [x64] check box in the [Processor] column, and click [OK].

8   Specify the folder that contains the 64-bit operating system driver.

     This displays a page to request a setup information file.

9   Click [Browse], and specify the setup information file [ntprint.inf] on the client computer to which the network drive is assigned.

     → Specify the following file.
       [z:\Windows\System32\DriverStore\FileRepository\ntprint.inf_xxx]
       In the path above, "z" represents the assigned network drive. "_xxx" at the end of this path varies depending on the driver version.
     → The setup information file may be stored at a different location depending on your client computer. If folder [amd64] resides in the same hierarchy as that of [ntprint.inf], specify a setup information file for 64-bit operating system under that folder. To additionally install a 32-bit operating system driver, specify a setup information file under folder [i386] that is in the same hierarchy as that of [ntprint.inf].

10   Click [Open].

     Installation starts.

11   When the installation is complete, click [Close].

     Additional installation of the 64-bit operating system driver is then completed.

4.4 Cannot perform network scanning

Description of problem	Check points	Remedy
Cannot send data.	Is the volume per E-mail to be sent exceeding the maximum receiving capacity of the SMTP server?	If the volume of one E-mail message exceeds the maximum capacity of the SMTP server for reception, an error occurs which will prevent transmission.
	Was the transmission procedure carried out correctly?	Check the transmission procedure, then resend the fax.
	Are the network settings and connection correct?	Check the network settings and connection.
	Is the correct E-mail address set for this machine?	Check the E-mail address of the machine and configure it.
	Are cables connected correctly?	Make sure that the network cable is correctly connected.
Scanned data cannot be sent (by SMB TX) to a specified computer.	Is the folder correctly specified?	If the path for the destination folder is delimited by "/ (slash)", the folder cannot be specified. Use "\" to specify the path for the destination folder.
	Are you using the correct authentication method?	When sending data to a destination PC running operating software earlier than Mac OS X 10.3.x, use the NTLMv1 authentication. To a destination PC running operating system later than Mac OS X 10.4.x, send data using the NTLMv2 authentication.
	Have you specified a folder name using more than 13 characters?	When sending data to a folder on a PC running Mac OS X, specify a folder name using up to 12 characters.
When sending scanned data (by SMB TX) to a specified computer, operations take place slowly.	Is [LLMNR] enabled?	Disable [LLMNR] using **Web Connection**.
When sending scanned data (by SMB TX) to a specified computer, a "Server connection error" occurs.	Is the network cable connected?	Make sure that the network cable is correctly connected.
	Do packets from this machine reach the destination?	Check that packets from this machine reach the destination. If not, take/check the action indicated below: • Replace the network cable with a new one. • If no packets are sent out from this machine, check the IP settings on this machine. • Check that the IP address of the destination is correctly registered.
When sending scanned data (by SMB TX) to a specified computer, a "login error" occurs.	Is the [File Path] set correctly for the destination?	Check that the [File Path] of the destination is correctly registered.
	Are you operating as a domain user?	If you are operating as a domain user, create a domain user name that is different from the local user name. If your domain user name is the same as the local user name, use the same password for both.

4.5   Cannot send a fax

4.5.1   Cannot send a fax

Description of problem	Check points	Remedy
Cannot send data.	Was the transmission procedure carried out correctly?	Check the transmission procedure, then resend the fax.
	Is the fax number you entered for the destination correct? Is the Address Book registered correctly?	If you are using the Address Book, the registered fax number may be incorrect. Print the Speed Dial list to check whether the numbers are registered correctly.
	Is the telephone line setting correct?	Does the setting in [Dialing Method] match the telephone line being used? Check the setting and correct it if an error is found.
	Is the modular cable connected correctly?	Is the modular cable connected? Check the modular cable connection and, if unplugged, plug it in securely.
		Are TEL and LINE connected inversely? Check the modular cable connection and, if unplugged, plug it in securely.
	Is there a problem with the receiving machine?	Is the power of the receiving facsimile turned off, is it out of paper or is there another problem? Call the recipient to determine whether there is a problem.
	Was the sender's fax number correctly registered with "Check Dest. & Send"?	Check that the fax number registered with the recipient is correct. Or set Check Dest. & Send to Disable, then send a fax.
	Is [PBX CX Settings] set correctly when you are using this machine in the PBX environment?	When setting [PBX CX Settings] to [ON] and dialing the recipient for which [E] is registered at the head of a fax number, check that the outside line number is correctly registered in [PBX CX Settings]. When setting [PBX CX Settings] to [OFF], you can enter "P" (pause) and the recipient fax number following the outside line number to call the outside line.

4.5.2   Cannot perform Fax RX

Description of problem	Check points	Remedy
Cannot receive faxes.	Is the power turned on?	Check the **Power Switch** of this machine. If a hub is used, also check the hub power.
	Has the machine been placed in ErP Auto Power Off mode?	If the machine is placed in ErP Auto Power Off mode, it cannot receive any jobs. Press the **Copy/Power** key to release the ErP Auto Power Off mode.
	Is the Receive Mode set to Manual RX?	Change the [RX MODE] to [AUTO RX]. When [RX MODE] is set to [MANUAL RX], receive faxes manually.
	Is the modular cable connected correctly?	Is the modular cable connected? Check the modular cable connection and, if unplugged, plug it in securely.
	Has a wrong SUB been sent in F-code from the sender side?	If a wrong sub-address is received with the Confidential User Box set, a communication error may occur, causing failed reception. Check the sender side to see if the sub-address is set.
No printout produced.	Is PC-Fax RX enabled?	When PC-Fax RX is enabled, print the fax from the Memory RX User Box.
	Is Memory RX enabled?	If Memory RX is enabled, print the fax from the Memory RX User Box.
	Is paper in the machine?	Add paper.
	Is paper jammed in the machine?	Clear the jammed paper.
	Is the machine out of toner?	No fax can be received if the toner is exhausted. Replace the **Toner Cartridge**.

4.6   Cannot perform copy

Description of problem	Check points	Remedy
Copying does not start.	Are the doors of the machine securely closed?	Close the doors of the machine securely.
	Has paper of the correct size for the original been loaded into the paper tray?	Load paper of the appropriate size into the paper tray.
The original does not feed.	Is the **ADF** slightly open?	Securely close the **ADF**.
	Is the original one that does not meet the specifications?	Check that the original is one that can be loaded into the **ADF**.
	Has the original been positioned correctly?	Position the original correctly.
The image is light.	Is Light specified for the density setting?	Select [DENSITY] on the main screen (Copy mode) to adjust the density.
	Is the paper damp?	Replace with new/dry paper.
	Was the original not pressed close enough against the **Original Glass**?	Position the original so that it is pressed closely against the **Original Glass**.
The image is dark.	Is Dark specified for the density setting?	Select [DENSITY] on the main screen (Copy mode) to adjust the density.
The image is partially obscured or blurry.	Is the paper damp?	Replace with new/dry paper.
	Was the original not pressed close enough against the **Original Glass**?	Position the original so that it is pressed closely against the **Original Glass**.
The entire area of a copy gets smudged.	Is the **Original Glass** dirty?	Wipe the **Original Glass** with a soft, dry cloth.
	Is the **Original Cover Pad** dirty?	Clean the **Original Cover Pad** with a soft cloth dampened with a mild detergent.
	Was the original printed on highly translucent material, such as diazo photosensitive paper or OHP transparencies?	Place a blank sheet of paper on top of the original.
	Is a 2-sided original being copied?	If a thin 2-sided original is being copied, the print on the back side may be reproduced on the front side of the copy. On the Background Removal screen, select a lighter background density.
Images are tipped.	Is the original positioned correctly?	Correctly position the original against the **Original Scale**. Load the original into the **ADF**, and slide the adjustable **Document Guide** to fit the size of the original.
	Is the original incorrectly positioned in the **ADF**?	If the original cannot be fed correctly through the **ADF**, make copies by positioning the original on the **Original Glass**.
	Is the lateral guide of the paper tray correctly aligned with the paper?	Align the **Document Guide** with the edges of the paper.
	Has curled paper been loaded into the paper tray?	Manually flatten the paper and re-load it into the paper tray.
An output copy is curled.	Curls may appear depending on the paper type (recycled paper, for example).	Remove the paper from the paper tray, turn it over, then load it again.
		Replace with new dry paper.

Description of problem	Check points	Remedy
The area around an image gets smudged.	Is the **Original Cover Pad** dirty?	Clean the **Original Cover Pad** with a soft cloth dampened with a mild detergent.
	Is the paper selected of a size larger than the original size? (When copying at full size or 100.0% zoom ratio)	Select a paper size that is the same as the original.
	Is the size or orientation of the original different from that of the paper? (When copying at full size or 100.0% zoom ratio)	Select a paper size that is the same as the original. Otherwise, re-load paper in the same orientation as the original.
	Have you selected the zoom ratio for reduced copying that is suited for the paper size? (When the reduced copying zoom ratio has been selected manually)	Select the zoom ratio that matches the paper size.
Cannot switch to the 2-Sided > 1-Sided or 2-Sided > 2-Sided function.	Have settings been selected that cannot be combined?	Check the combinations of the selected settings.

4.7   Major messages and actions

Check the displayed message, then take the appropriate action. If messages other than those listed below have been displayed, follow them to perform processing.

Warning messages

Message	Description	Remedy
[Cannot Collate Job]	Because there is insufficient free space on the hard disk, printing on a set basis is not possible.	Only one copy is printed, and this function is automatically canceled.
[HDD NEAR FULL]	There is not enough free space on the hard disk.	Delete data saved on the hard disk, if necessary.
[I-UNIT LIFE]	The operating life of the **Imaging Unit** has expired.	Replace the **Imaging Unit**. For details, refer to page 2-8.
[Replace toner]	Toner is depleted.	Replace the **Toner Cartridge**. For details, refer to page 2-3.
[TB End of Life]	The operating life of the **Transfer Belt Unit** has expired. Printing is possible, but the printing quality is not assured.	Replace the **Transfer Belt Unit**. For details, refer to page 2-17.
[TR End of Life]	The operating life of the **Transfer Roller** has expired. Printing is possible, but the printing quality is not assured.	Replace the **Transfer Roller**. For details, refer to page 2-15.
[FU End of Life]	The operating life of the **Fuser Unit** has expired. Printing is possible, but the printing quality is not assured.	Replace the **Fuser Unit**. For details, refer to page 2-23.
[WasteTonerNearFull]	The **Waste Toner Bottle** will become full soon.	Prepare a new **Waste Toner Bottle**.
[I-UNIT LOW]	The operating life of the **Imaging Unit** will expire soon.	Prepare the specified **Imaging Unit**.
[TONER LOW]	The toner is about to run out.	Prepare the specified **Toner Cartridge**.
[Replenish paper]	No paper is loaded in the tray.	Add paper.
[Wrong Toner]	A toner cartridge in a different market area has been installed.	Replace with the genuine **Toner Cartridge**.
[Wrong I-Unit]	An **Imaging Unit** in a different market area has been installed.	Replace with the genuine **Imaging Unit**.
[INCORRECT HDD]	The wrong hard disk has been installed.	Select [Admin Settings] - [System Settings] - [Security Settings] - [HDD Settings] - [HDD Format] to format the hard disk.
[HUBS NOT SUPPORTED]	A hub has been connected to the USB port.	Remove the USB hub.
[DEV NOT SUPPORTED]	An incompatible USB device has been connected to the USB port.	Disconnect the USB device.
[AUTH TIMEOUT]	IEEE802.1x authentication has not been executed normally, causing a timeout.	Restart this machine.
[PORT AUTH ACTIVE]	IEEE802.1X authentication is currently executed.	Wait until authentication is completed.
[Fax Memory Low]	The fax storage area is insufficient.	Delete the stored originals, if necessary.
[Fax RX Job Over]	The number of registered fax RX jobs exceeds the maximum.	Print or cancel fax RX jobs.

Error messages

If [Error Press] is displayed on the main screen, press the ▶ key on the **Control Panel** to display the error message in full screen mode.

Message	Description	Remedy
[Configuration has been changed.] [Power OFF and ON.]	The option configuration was changed while the power was turned on.	Restart this machine.
[Cover is Open] [Close properly.]	The cover is opened.	Close the cover.
[Misfeed detected.]	A paper jam has occurred.	Check a paper jam location, then remove the jammed paper.
[Install imaging unit.]	The **Imaging Unit** is not installed correctly.	Correctly install the **Imaging Unit**, then close all doors.
[Install toner cartridge.]	The **Toner Cartridge** is not installed correctly.	Insert and remove the **Toner Cartridge**, then close all the doors. For details, refer to page 2-3.
[Replace waste toner box.]	The **Waste Toner Bottle** has become full.	Replace the **Waste Toner Bottle**. For details, refer to page 2-13.
[Replace the Imaging Unit.]	The operating life of the **Imaging Unit** has expired.	Replace the **Imaging Unit**. For details, refer to page 2-8.
[Replace Toner.]	Toner is depleted.	Replace the **Toner Cartridge**. For details, refer to page 2-3.
[Load papr or del]	Paper of the specified size is not loaded into a tray.	Load the correct paper into the displayed tray.
[PAPER EMPTY]	No paper is loaded in the tray.	Add paper to the tray, or change the tray to make prints.
[Incorrect Paper]	The size and type of the paper loaded in the tray specified from the printer driver are different from those of the paper loaded in the tray on the main unit.	Load the paper of the appropriate size and type into the tray, then specify the correct size and type for the loaded paper on the **Control Panel**.
	The size and type of the paper in the tray that are specified on the **Control Panel** do not match those of the paper actually loaded in the tray.	Load the paper of the appropriate size and type into the tray, then specify the correct size and type for the loaded paper on the **Control Panel**.
[Remove paper from the output tray.]	The amount of paper output to the **Output Tray** has reached the maximum.	Remove the paper from the **Output Tray**.
[Insufficient memory.]	Data has been received over the maximum memory size.	Cancel the job to reduce the amount of data, then execute the job again.
	The fax data storage area has become full.	When sending fax data, send only the scanned original, or manually send it again. When receiving fax data, print or delete data saved in memory.
[Unable to save job.]	The hard disk has not been installed. When this machine is set in the enhanced security mode, a secured job has been sent without specifying the password from the computer.	This error is remedied automatically.
[Stored job is not correct.]	The option configuration is different from that specified when a job was saved.	Return to the option configuration specified when a job was saved.

Message	Description	Remedy
[Insufficient mem.]	Data has been received over the maximum memory size. All the available space in memory has been used up by document scanning.	Cancel the job to reduce the amount of data, then execute the job again. Reduce the amount of original data.
[HDD Full]	The hard disk has become full.	Delete data saved on the hard disk, if necessary.
[documents in folder reached limit.]	The number of files on the hard disk has reached the upper limit.	Delete data saved on the hard disk, if necessary.
[Off-Hook. Please check.]	The handset remains picked up after a manual transmission.	Replace the handset.
[Registered jobs reached limit.]	The number of registered jobs has reached the upper limit.	Wait until a job has been completed, or delete a current job.
[Is destination setting correct.]	Failed to connect to the FTP server.	Check that the destination has been registered correctly.
[Writing error] [Check the capacity]	An error has occurred while saving data onto a USB memory device.	Cancel the job, then check that the USB memory is in the write enable state.
[Scanner test failed.]	An error has occurred while saving data onto a USB memory device.	Cancel the job, then check that the USB memory is in the write enable state.
[Paper is not available]	Paper appropriate for a print job is not loaded in the tray.	Load the appropriate paper in the tray, then specify the correct size and type for the loaded paper on the **Control Panel**.
[Unsupported size from ADF]	The original of an invalid size is loaded on the **ADF**.	Scan the original from the **Original Glass**.
[Place originals on the ADF.]	No original is loaded on the **ADF**.	Load the original on the **ADF**. Scan the original of different sizes from the **ADF**.
[Paper size is not for Duplex copy.]	The size of the loaded paper is not available for 2-sided copy.	Cancel 2-sided copy, or change the paper size.
[Scan TX failed.]	Scan transmission has failed.	After a while, cancel the job.
[Fax TX failed; Error at dialing.]	Fax transmission has failed.	This error is remedied automatically.
[TX failed due to error at sending.]	Fax transmission has failed.	This error is remedied automatically.
[RX failed due to error at receiving]	Fax receiving has failed.	This error is remedied automatically.
[PC-Fax is restricted.]	PC-Fax TX is prohibited.	Enable PC-Fax TX.
[Error at receiving PC-Fax TX data.]	An error has occurred when PC-Fax TX data is being received.	This error is remedied automatically.
[Multi destinations are not allowed.]	Multiple destinations have been specified for Polling RX.	Multiple destinations cannot be specified for Polling RX. Specify only one destination.
[Counter is at max]	The accounting level has reached "0" while executing a job.	Cancel the job.
[The same type of USB dev connected.]	The same type of USB device is connected.	Disconnect the USB device.
[Job log is at max]	The job log storage area on the hard disk is full.	Delete job logs.
[Color Send NG]	A user who is prohibited from carrying out color scanning has attempted to carry out color scanning.	Scan the original in black and white.

Service call

If a service call has appeared, restart this machine.

If the problem is not resolved after this machine has been restarted, check the displayed trouble code number, then contact your service representative.

5 Checking Counters

5   Checking Counters

5.1   Checking the counter

The counter indicates the total number of pages printed on this machine on a function or color basis. This information will help you gain an understanding of the usage status of this machine.

1   On the main screen, press the ▲ or ▼ key to select [REPORT/STATUS], then press the **Select** key.

2   Select [Counter], then press the **Select** key.

3   Check the total number of pages printed after the count starting date.

Item	Description
[Total]	Check the total number of pages printed on this machine.
[Copy]	Check the total number of pages copied.
[Print]	Check the total number of pages printed through a computer.
[Scan]	Check the total number of original pages that have been scanned in Scan mode.
[FAX]	Check the total number of pages scanned in Fax mode, total number of pages printed in a file received by fax, and total number of pages received by fax.

📖**Reference**
Counter information of this machine can be sent to a specified E-mail address. Arrange a notification schedule, for example, weekly or monthly, around your system environment. For details on how to configure settings, refer to Chapter 1 "Using Web Connection" in [User's Guide: Applied Functions].

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