

KONICA MINOLTA

# *PARTS GUIDE MANUAL*

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*SEPTEMBER 2006*

*bizhub C252*  
*4038013*

## INFORMATION FOR PARTS GUIDE MANUAL

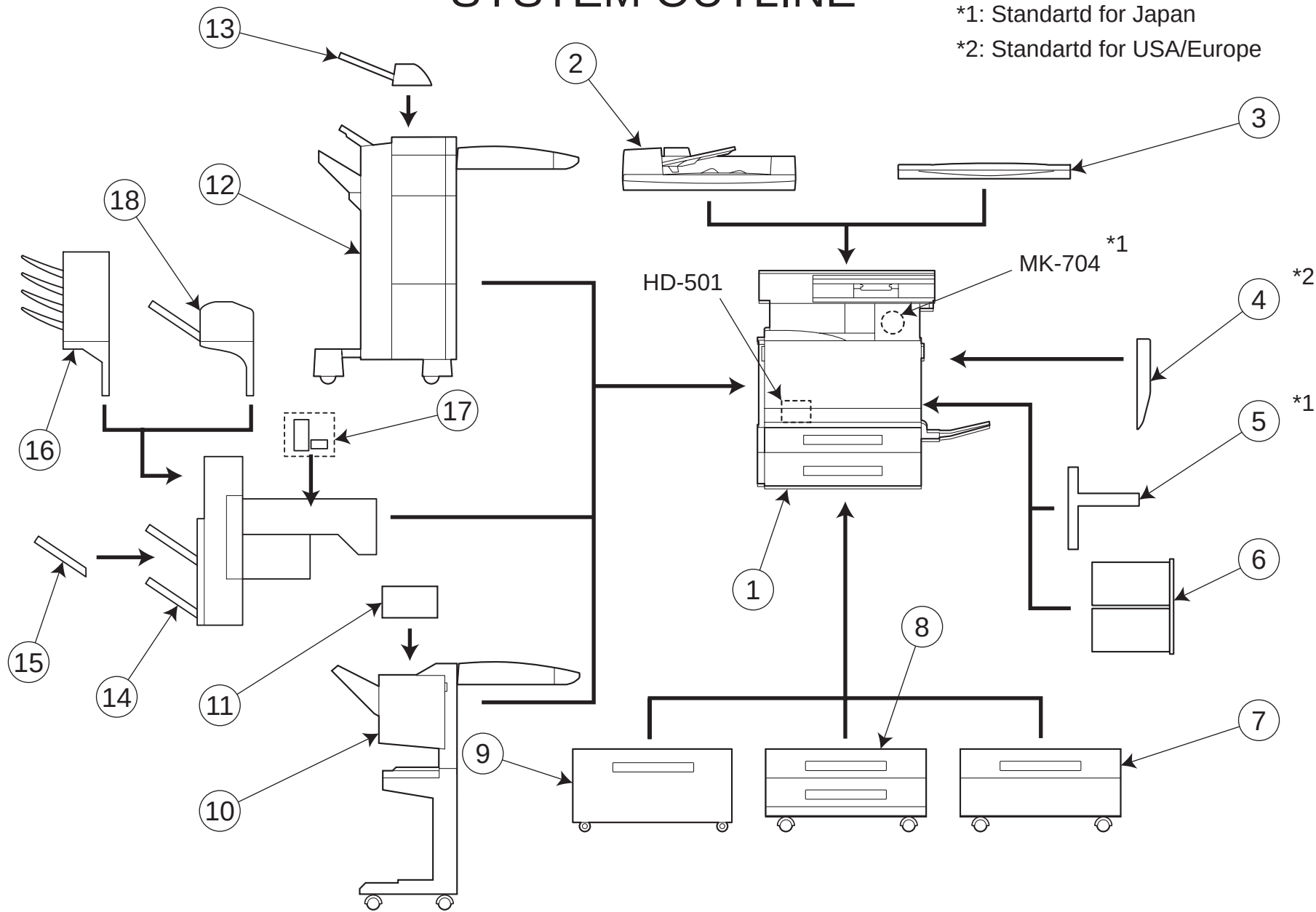
To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

### HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-\*\*\*\*".  
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.  
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.  
Please check the appropriate destination when you order.
- 6 Revision Mark  
Marked as ▲ on the illustration shows that the revision has been made.
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Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

# SYSTEM OUTLINE

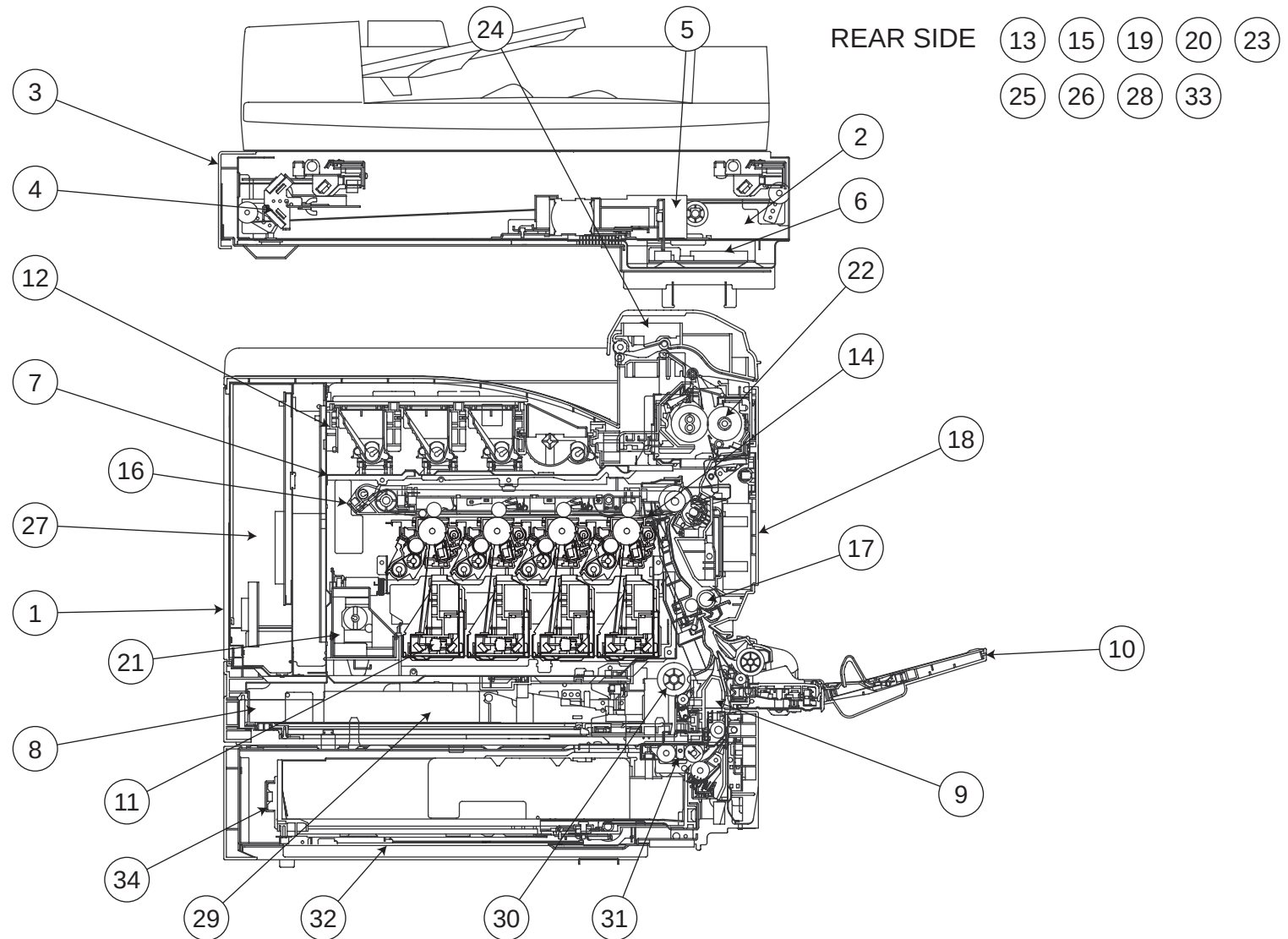
\*1: Standard for Japan  
\*2: Standard for USA/Europe



# GENERAL CONTENTS

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|-----|-------------------|-------------------|
| 1   | DIGITAL MFP COLOR | bizhub C252       |
| 2   | DOCUMENT FEEDER   | DF-601            |
| 3   | OTHER OPTION      | OC-501            |
| 4   | DUPLEX            | AD-503            |
| 5   | OTHER OPTION      | MK-706            |
| 6   | FAX CONTROLLER    | FK-502            |
| 7   | PAPER FEEDER      | PC-103            |
| 8   | PAPER FEEDER      | PC-203            |
| 9   | PAPER FEEDER      | PC-403            |
| 10  | SORTER/FINISHER   | FS-603            |
| 11  | PUNCH UNIT        | PK-501/PK-4/PK131 |
| 12  | SORTER/FINISHER   | FS-501            |
| 13  | STACKER           | JS-601            |
| 14  | SORTER/FINISHER   | FS-514            |
| 15  | OTHER OPTION      | OT-601            |
| 16  | SORTER/FINISHER   | MT-501            |
| 17  | PUNCH UNIT        | PK-510            |
| 18  | SORTER/FINISHER   | SD-503            |

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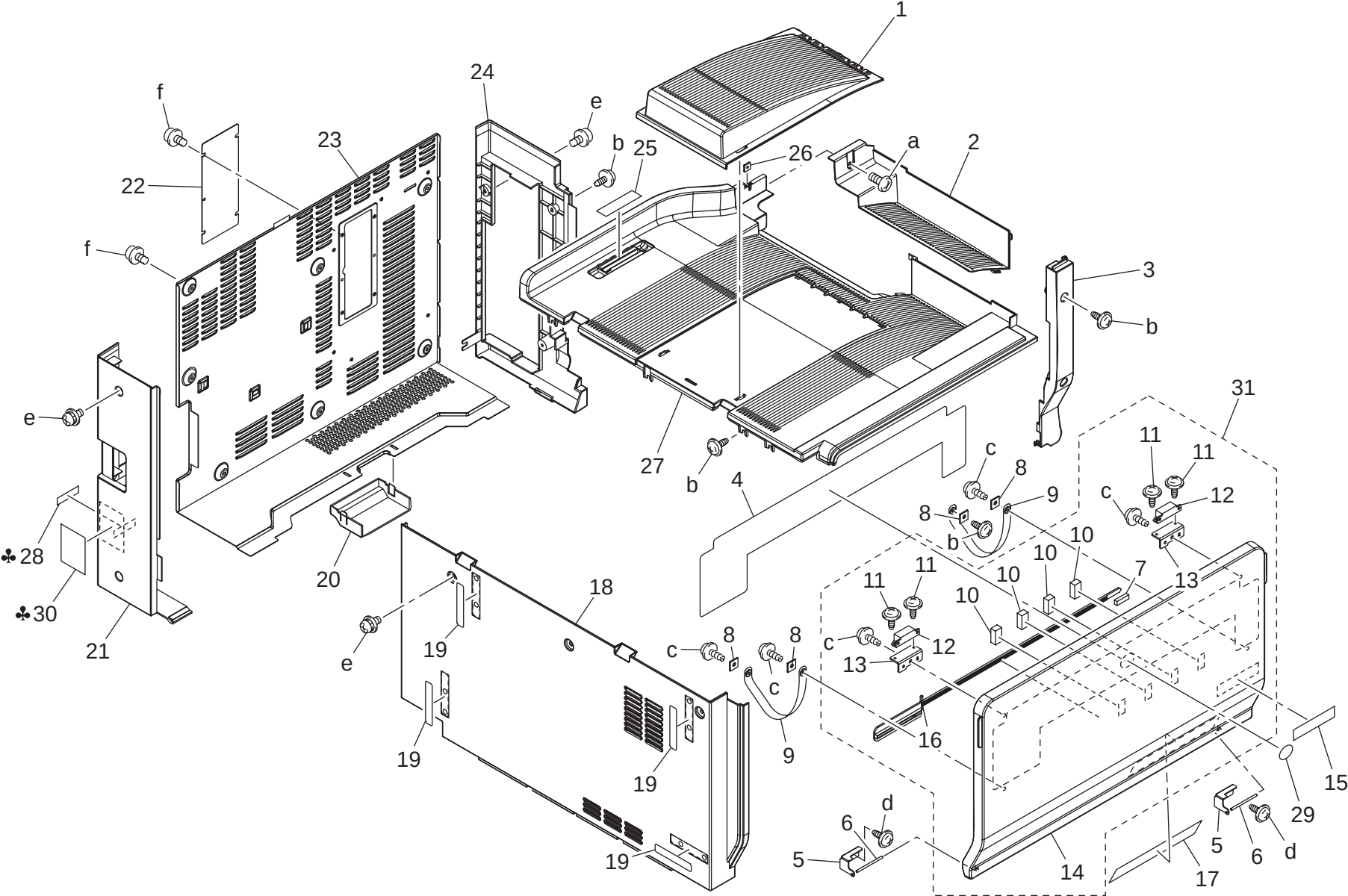


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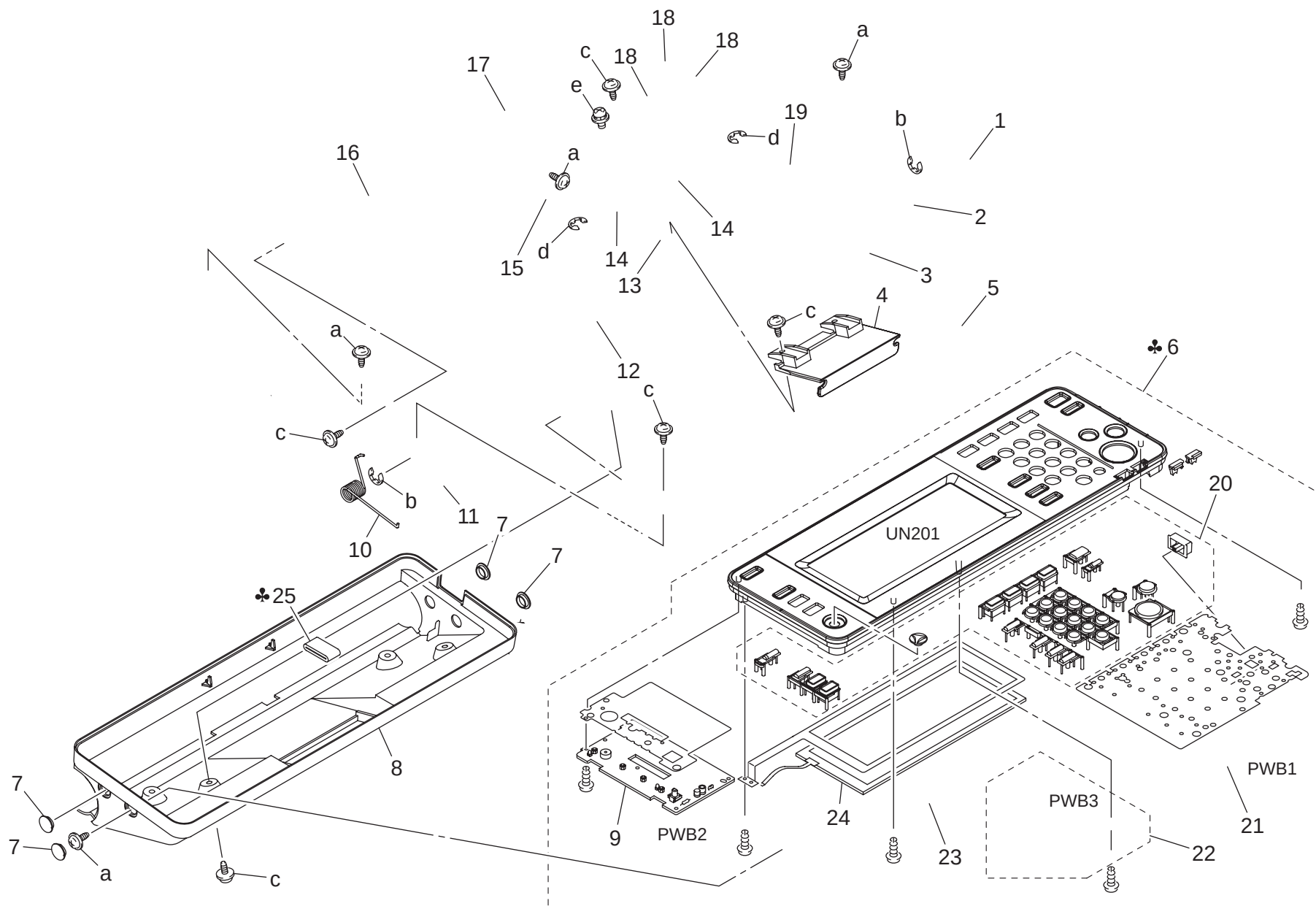
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EXTERNAL PARTS



# EXTERNAL PARTS

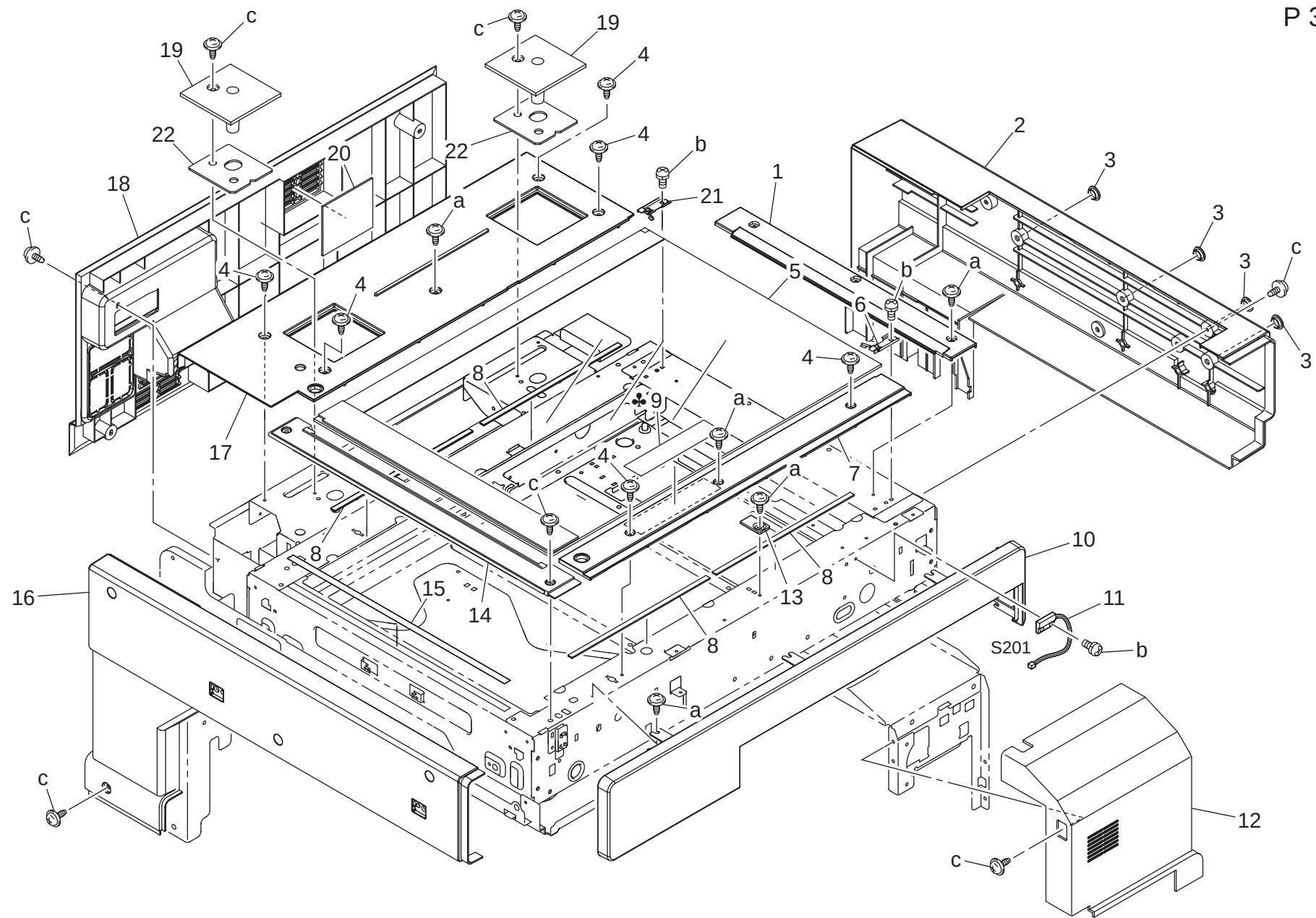
| Key | Part No.     | Description         | Destinations      | Class | QTY | Standard parts                                                                                           |
|-----|--------------|---------------------|-------------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4038 1020 03 | TRAY TOP            |                   | C     | 1   | a-9654 0408 14<br>b-9735 0308 14<br>c-9739 0308 14<br>d-9735 0306 14<br>e-9646 0308 14<br>f-9646 0306 14 |
| 2   | 4038 1039 02 | TOP COVER LIGHT     |                   | C     | 1   |                                                                                                          |
| 3   | 4038 1008 03 | RIGHT COVER         |                   | C     | 1   |                                                                                                          |
| 4   | 4038 7301 03 | LABEL REMOVE        |                   | C     | 1   |                                                                                                          |
| 5   | 4038 1010 01 | HINGE               |                   | C     | 2   |                                                                                                          |
| 6   | 1136 1019 03 | SHAFT               |                   | D     | 2   |                                                                                                          |
| 7   | 4038 2084 05 | CLEANING PAD        |                   | C     | 1   |                                                                                                          |
| 8   | 1053 3103 01 | SET PLATE           |                   | C     | 4   |                                                                                                          |
| 9   | 4643 1020 03 | BAND                |                   | C     | 2   |                                                                                                          |
| 10  | 4025 1018 01 | SEAL                |                   | C     | 4   |                                                                                                          |
| 11  | 4038 1051 01 | SCREW               |                   | C     | 4   |                                                                                                          |
| 12  | 4475 2603 02 | MAGNET CATCH        |                   | D     | 2   |                                                                                                          |
| 13  | 4038 1046 01 | BRACKET             |                   | D     | 2   |                                                                                                          |
| 14  | 4038 1022 06 | FRONT DOOR          |                   | D     | 1   |                                                                                                          |
| 15  | 4038 9430 00 | LABEL BIZHUB C252   |                   | C     | 1   |                                                                                                          |
| 16  | 4038 2083 02 | CLANING MATERIAL    |                   | D     | 1   |                                                                                                          |
| 17  | 4038 7315 02 | LABEL CH CLEAN      |                   | C     | 1   |                                                                                                          |
| 18  | 4038 1024 04 | LEFT COVER UPPER    |                   | C     | 1   |                                                                                                          |
| 19  | 4036 1011 01 | LABEL HIDE          |                   | C     | 4   |                                                                                                          |
| 20  | 4038 1035 01 | REAR COVER          |                   | C     | 1   |                                                                                                          |
| 21  | 4038 1027 04 | LEFT COVER          |                   | C     | 1   |                                                                                                          |
| 22  | 4037 1006 01 | COVER               |                   | C     | 1   |                                                                                                          |
| 23  | 4038 1023 04 | REAR COVER          |                   | D     | 1   |                                                                                                          |
| 24  | 4038 1029 04 | RIGHT COVER REAR    |                   | C     | 1   |                                                                                                          |
| 25  | 4038 1048 01 | SEAL                |                   | C     | 1   |                                                                                                          |
| 26  | 4036 4909 01 | PLATE NUT           |                   | D     | 1   |                                                                                                          |
| 27  | 4038 1021 05 | TOP COVER           |                   | C     | 1   |                                                                                                          |
| 28  | 4038 7341 01 | LABEL OUTLET        | A,A1              | C     | 1   |                                                                                                          |
| 29  | 4030 7500 01 | LABEL LOGO MARK     |                   | C     | 1   |                                                                                                          |
| 30  | 4037 7406 01 | LABEL EARTH CAUTION | C,D1,D3,F2,G1,I,K | C     | 1   |                                                                                                          |
| 31  | 4038 R765 00 | COVER ASSY          |                   | S     | 1   |                                                                                                          |
|     |              |                     |                   |       |     |                                                                                                          |
|     |              |                     |                   |       |     |                                                                                                          |
|     |              |                     |                   |       |     |                                                                                                          |
|     |              |                     |                   |       |     |                                                                                                          |
|     |              |                     |                   |       |     |                                                                                                          |



# CONTROL PANEL

| Key | Part No.     | Description        | Destinations            | Class | QTY | Standard parts                                                                         |
|-----|--------------|--------------------|-------------------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4581 1382 01 | TORSION SPRING     |                         | C     | 1   | a-9735 0306 14<br>b-9721 0800 01<br>c-9735 0308 14<br>d-9721 0400 01<br>e-9646 0308 14 |
| 2   | 4038 1386 01 | HOLD PLATE         |                         | D     | 1   |                                                                                        |
| 3   | 4038 1385 01 | BRACKET            |                         | D     | 1   |                                                                                        |
| 4   | 4036 1381 03 | LEVER              |                         | C     | 1   |                                                                                        |
| 5   | 4038 1399 02 | COVER              |                         | C     | 1   |                                                                                        |
| 6   | 4038 6051 04 | CONTROL PANEL ASSY | A,A1                    | I     | 1   |                                                                                        |
| 6   | 4038 6052 04 | CONTROL PANEL ASSY | B,D1,D3,F1,F2,G1,G2,I,K | I     | 1   |                                                                                        |
| 6   | 4038 6053 04 | CONTROL PANEL ASSY | C                       | I     | 1   |                                                                                        |
| 6   | 4038 6058 04 | CONTROL PANEL ASSY | J                       | I     | 1   |                                                                                        |
| 6   | 4038 6059 04 | CONTROL PANEL ASSY | H                       | I     | 1   |                                                                                        |
| 7   | 4038 1406 02 | CAP                |                         | C     | 4   |                                                                                        |
| 8   | 4038 1398 01 | COVER              |                         | C     | 1   |                                                                                        |
| 9   | 4037 7809 01 | PWB2 ASSY          |                         | D     | 1   |                                                                                        |
| 10  | 4581 1379 01 | TORSION SPRING     |                         | C     | 1   |                                                                                        |
| 11  | 4038 1380 01 | HOLD PLATE         |                         | D     | 1   |                                                                                        |
| 12  | 4038 1390 01 | POSITIONING PLATE  |                         | D     | 1   |                                                                                        |
| 13  | 4038 1383 01 | COUPLING           |                         | D     | 1   |                                                                                        |
| 14  | 4581 1389 01 | TENSION SPRING     |                         | C     | 2   |                                                                                        |
| 15  | 4038 1387 01 | BRACKET            |                         | D     | 1   |                                                                                        |
| 16  | 4038 1388 01 | BRACKET            |                         | D     | 1   |                                                                                        |
| 17  | 4036 6862 01 | WIRE HARNESS ASSY  |                         | D     | 1   |                                                                                        |
| 18  | 4581 1316 01 | SEAL               |                         | C     | 3   |                                                                                        |
| 19  | 4038 1384 01 | POSITIONING PLATE  |                         | D     | 1   |                                                                                        |
| 20  | 4037 7806 01 | KEY TOP            |                         | D     | 1   |                                                                                        |
| 21  | 4037 7808 01 | PWB1 ASSY          |                         | D     | 1   |                                                                                        |
| 22  | 4036 7836 01 | PWB3 ASSY          |                         | D     | 1   |                                                                                        |
| 23  | 4037 7805 01 | LCD MODULE         |                         | D     | 1   |                                                                                        |
| 24  | 4037 7807 01 | TOUCH PANEL        |                         | D     | 1   |                                                                                        |
| 25  | 9326 1001 11 | FERRITE CORE       | C,D1,D3,F2,G1,H,I,J,K   | D     | 1   |                                                                                        |
|     |              |                    |                         |       |     |                                                                                        |
|     |              |                    |                         |       |     |                                                                                        |
|     |              |                    |                         |       |     |                                                                                        |
|     |              |                    |                         |       |     |                                                                                        |
|     |              |                    |                         |       |     |                                                                                        |

IR COVER

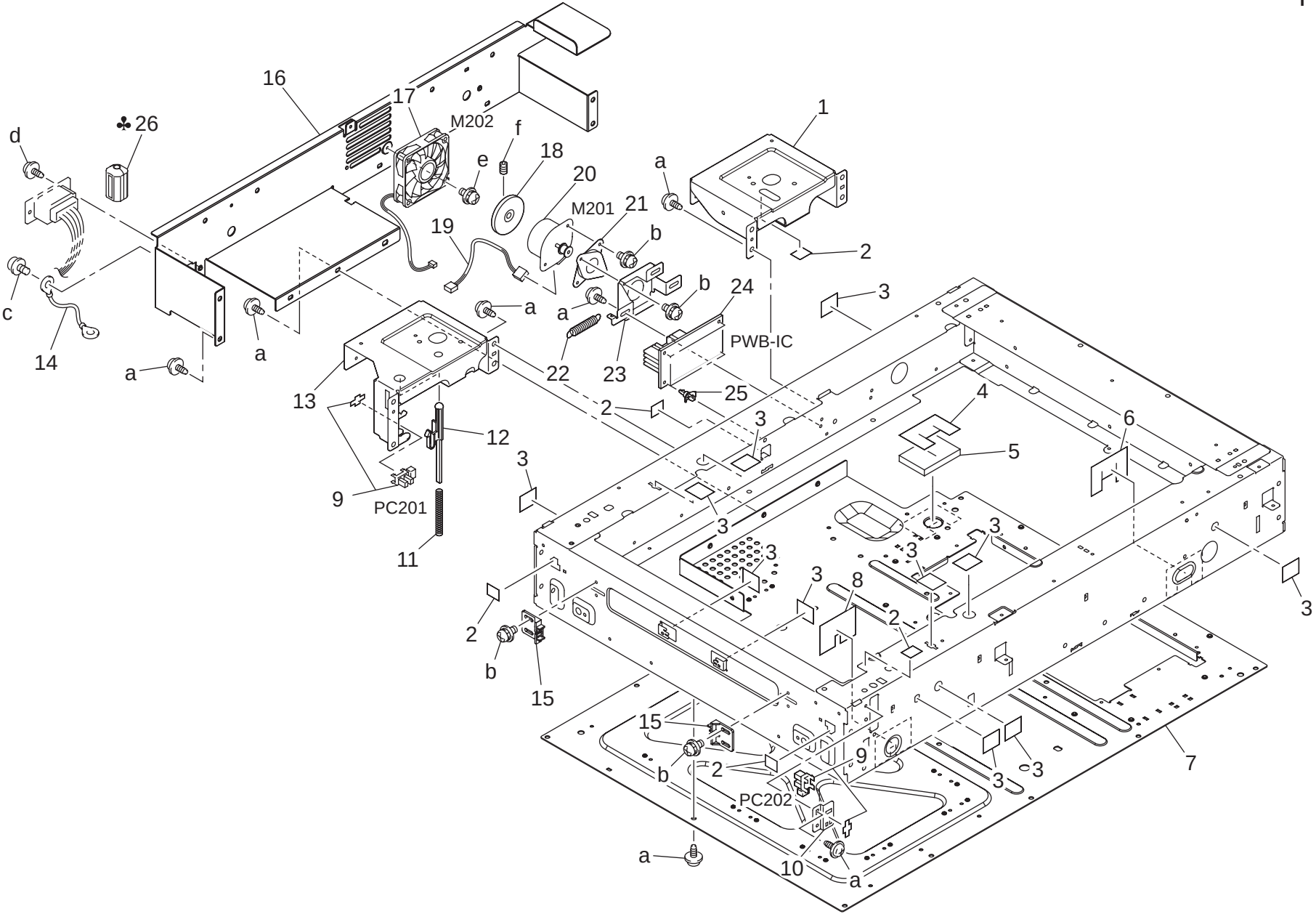




# IR COVER

| Key | Part No.     | Description             | Destinations                      | Class | QTY | Standard parts                                     |
|-----|--------------|-------------------------|-----------------------------------|-------|-----|----------------------------------------------------|
| 1   | 4036 1611 01 | GUIDE                   |                                   | C     | 1   | a-9735 0306 14<br>b-9644 0306 14<br>c-9735 0308 14 |
| 2   | 4038 1395 03 | RIGHT COVER IR          |                                   | C     | 1   |                                                    |
| 3   | 4038 1041 02 | CAP                     |                                   | C     | 4   |                                                    |
| 4   | 4036 1410 01 | SHOULDER SCREW          |                                   | C     | 6   |                                                    |
| 5   | 4037 R704 00 | ORIGINAL GLASS          |                                   | C     | 1   |                                                    |
| 6   | 4581 1605 03 | SET PLATE               |                                   | C     | 1   |                                                    |
| 7   | 4036 1392 02 | COVER                   |                                   | C     | 1   |                                                    |
| 8   | 4036 1620 01 | SEAL                    |                                   | C     | 4   |                                                    |
| 9   | 4036 7342 01 | LABEL REGAL RESTRICTION | A,A1                              | C     | 1   |                                                    |
| 9   | 4036 7343 01 | LABEL REGAL RESTRICTION | B,C,D1,D3,F1,F2,G1,G2,H,I,J<br>,K | C     | 1   |                                                    |
| 10  | 4038 1391 02 | FRONT COVER IR          |                                   | C     | 1   |                                                    |
| 11  | 9334 2610 12 | REED SWITCH             |                                   | C     | 1   |                                                    |
| 12  | 4038 1393 03 | FRONT COVER             |                                   | C     | 1   |                                                    |
| 13  | 4581 1318 01 | REGULATING PLATE        |                                   | D     | 1   |                                                    |
| 14  | 4036 1404 03 | COVER                   |                                   | C     | 1   |                                                    |
| 15  | 4581 1621 02 | SEAL                    |                                   | C     | 1   |                                                    |
| 16  | 4038 1396 01 | LEFT COVER IR           |                                   | C     | 1   |                                                    |
| 17  | 4036 1394 02 | UPPER COVER IR          |                                   | C     | 1   |                                                    |
| 18  | 4038 1405 05 | REAR COVER IR           |                                   | C     | 1   |                                                    |
| 19  | 4036 1397 01 | COVER                   |                                   | D     | 2   |                                                    |
| 20  | 4025 2285 02 | FILTER                  |                                   | C     | 1   |                                                    |
| 21  | 4581 1610 01 | SET PLATE               |                                   | C     | 1   |                                                    |
| 22  | 4037 1363 00 | SPACER                  |                                   | C     | 2   |                                                    |
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SCANNER DRIVE SECTION



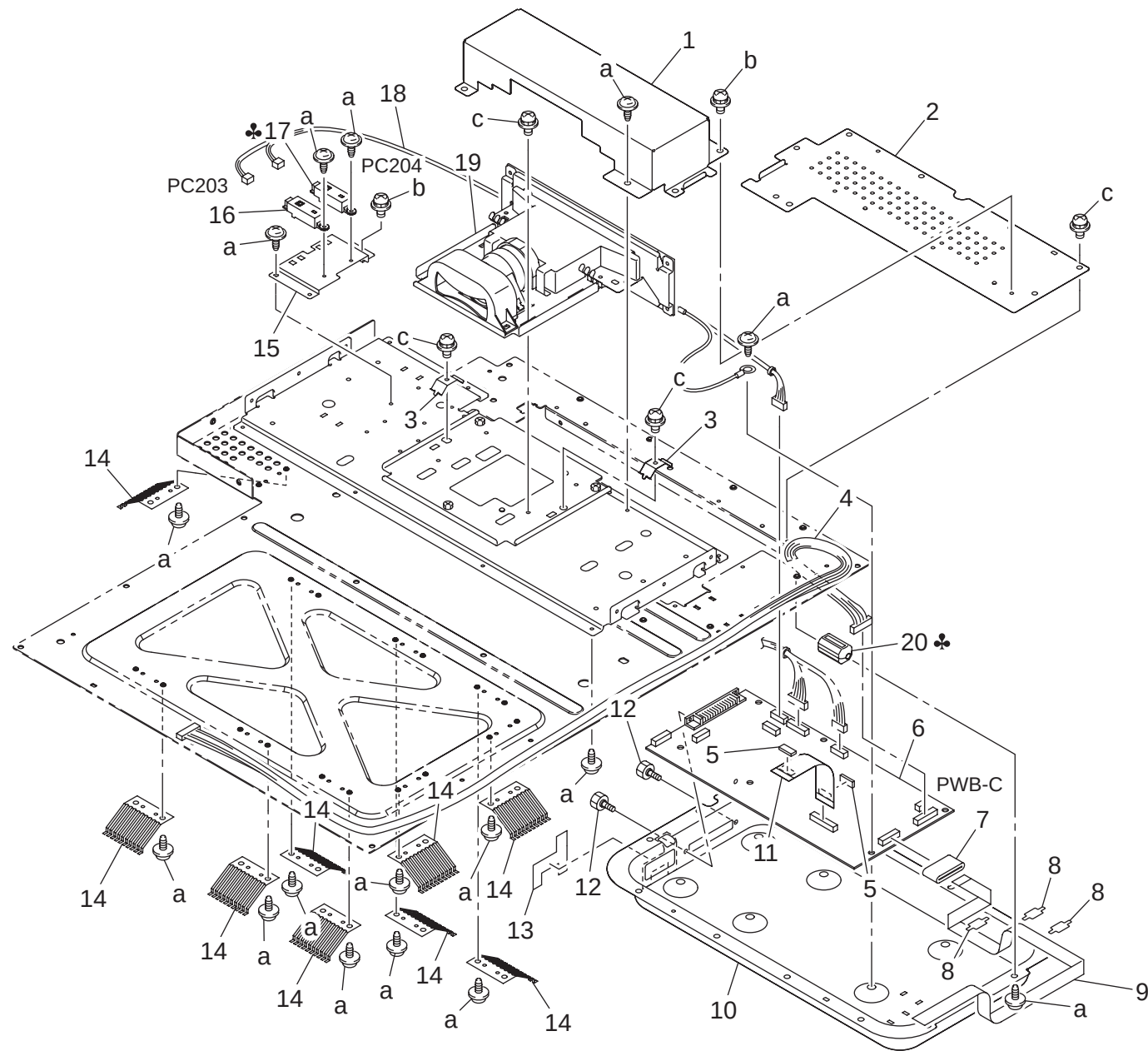
# SCANNER DRIVE SECTION

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                                           |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4037 1361 00 | FRAME             |              | D     | 1   | a-9735 0306 14<br>b-9646 0306 14<br>c-9646 0408 14<br>d-9735 0308 14<br>e-9646 0320 14<br>f-9684 0304 08 |
| 2   | 4581 1627 01 | SEAL              |              | C     | 5   |                                                                                                          |
| 3   | 4581 1625 01 | SEAL              |              | C     | 11  |                                                                                                          |
| 4   | 4038 1513 01 | SEAL              |              | C     | 1   |                                                                                                          |
| 5   | 4038 1512 01 | SEAL              |              | C     | 1   |                                                                                                          |
| 6   | 4036 1632 02 | SEAL              |              | C     | 1   |                                                                                                          |
| 7   | 4038 1301 01 | FRAME             |              | D     | 1   |                                                                                                          |
| 8   | 4036 1631 01 | SEAL              |              | C     | 1   |                                                                                                          |
| 9   | 4037 0903 01 | PHOTO INTERRUPTER |              | B     | 2   |                                                                                                          |
| 10  | 4036 1328 01 | BRACKET           |              | D     | 1   |                                                                                                          |
| 11  | 4036 1720 01 | PRESSURE SPRING   |              | C     | 1   |                                                                                                          |
| 12  | 4037 1721 02 | LEVER             |              | D     | 1   |                                                                                                          |
| 13  | 4037 1362 00 | FRAME             |              | D     | 1   |                                                                                                          |
| 14  | 4036 6860 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
| 15  | 4038 2800 00 | STOPPER           |              | D     | 2   |                                                                                                          |
| 16  | 4036 1371 04 | REINFORCE PLATE   |              | D     | 1   |                                                                                                          |
| 17  | 9313 1300 41 | FAN MOTOR         |              | C     | 1   |                                                                                                          |
| 18  | 4005 1320 02 | DUMPER            |              | C     | 1   |                                                                                                          |
| 19  | 4038 6863 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
| 20  | 9314 1910 83 | MOTOR             |              | C     | 1   |                                                                                                          |
| 21  | 4002 1471 01 | CUSHION           |              | C     | 1   | C,D1,D3,F2,G1,H,I,J,K                                                                                    |
| 22  | 4002 1458 01 | TENSION SPRING    |              | C     | 1   |                                                                                                          |
| 23  | 4038 1457 01 | BRACKET           |              | D     | 1   |                                                                                                          |
| 24  | 4038 0115 01 | PWB-IC            |              | I     | 1   |                                                                                                          |
| 25  | 9384 1900 57 | PWB SUPPORT 9.53H |              | D     | 4   |                                                                                                          |
| 26  | 9326 1810 21 | FERRITE CORE      |              | D     | 1   |                                                                                                          |
|     |              |                   |              |       |     |                                                                                                          |
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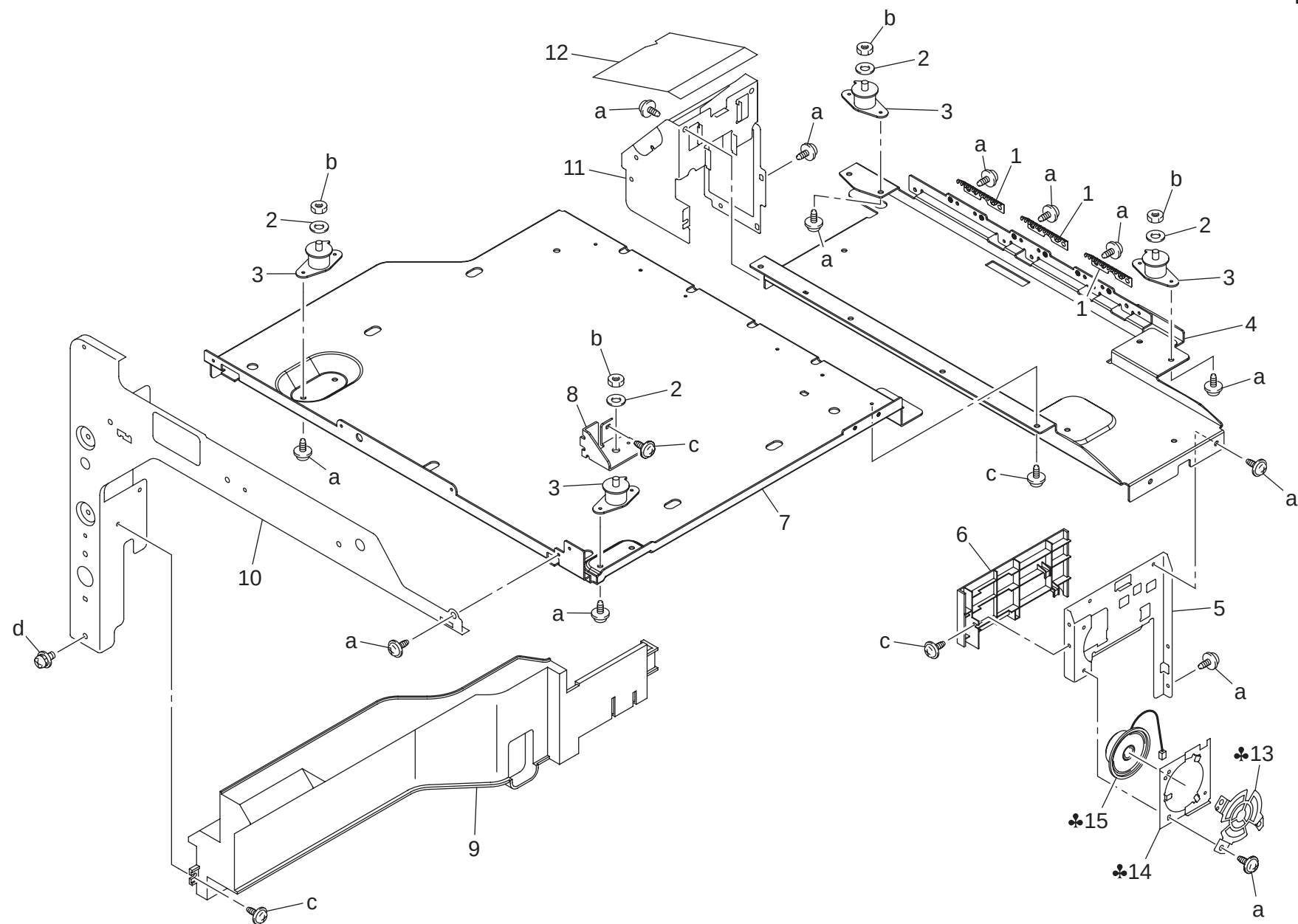
# SCANNER DRIVE SECTION

| Key | Part No.     | Description       | Destinations          | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|-----------------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 1454 01 | TIMING BELT 251L  |                       | C     | 1   | a-9646 0408 14<br>b-9646 0306 14<br>c-4425 3001 01<br>d-9735 0306 14<br>e-1066 1151 01 |
| 2   | 4005 0201 01 | BRACKET ASSY      |                       | D     | 4   |                                                                                        |
| 3   | 4005 1464 01 | PULLEY            |                       | C     | 8   |                                                                                        |
| 4   | 4581 1453 01 | PULLEY 118T       |                       | C     | 1   |                                                                                        |
| 5   | 4002 1456 01 | BALL BEARING      |                       | C     | 2   |                                                                                        |
| 6   | 4036 1451 02 | WIRE              |                       | C     | 2   |                                                                                        |
| 7   | 4581 1452 01 | PULLEY            |                       | C     | 2   |                                                                                        |
| 8   | 4581 1455 01 | SHAFT             |                       | D     | 1   |                                                                                        |
| 9   | 4038 R738 00 | FIRST SLIDER ASSY |                       | I     | 1   |                                                                                        |
| 10  | 9351 3300 11 | LAMP              |                       | I     | 1   |                                                                                        |
| 11  | 9325 4400 21 | INVERTOR          |                       | C     | 1   |                                                                                        |
| 12  | 4002 1423 01 | HOLDER            |                       | D     | 4   |                                                                                        |
| 13  | 4581 1427 01 | HOLD PLATE        |                       | D     | 1   |                                                                                        |
| 14  | 4002 1422 02 | MIRROR            |                       | C     | 2   |                                                                                        |
| 15  | 4036 1425 01 | BRACKET           |                       | D     | 1   |                                                                                        |
| 16  | 4002 1480 01 | BUSHING           |                       | C     | 3   |                                                                                        |
| 17  | 4002 1481 01 | BUSHING           |                       | C     | 1   |                                                                                        |
| 18  | 1139 1612 01 | GUIDE             |                       | D     | 2   |                                                                                        |
| 19  | 4581 1640 02 | SPRING            |                       | C     | 2   |                                                                                        |
| 20  | 4038 1421 02 | FRAME             |                       | D     | 1   |                                                                                        |
| 21  | 4005 0203 01 | BRACKET ASSY      |                       | D     | 1   |                                                                                        |
| 22  | 4581 1428 01 | HOLD PLATE        |                       | D     | 1   |                                                                                        |
| 23  | 4581 1429 01 | GUIDE             |                       | D     | 1   |                                                                                        |
| 24  | 4581 3806 01 | SET PLATE         |                       | D     | 2   |                                                                                        |
| 25  | 9326 1001 11 | FERRITE CORE      | C,D1,D3,F2,G1,H,I,J,K | D     | 1   |                                                                                        |
|     |              |                   |                       |       |     |                                                                                        |
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## OPTICAL SECTION

| Key | Part No.     | Description        | Destinations            | Class | QTY | Standard parts                                     |
|-----|--------------|--------------------|-------------------------|-------|-----|----------------------------------------------------|
| 1   | 4036 1582 01 | COVER              |                         | D     | 1   | a-9735 0306 14<br>b-9646 0308 14<br>c-9646 0306 14 |
| 2   | 4036 1366 01 | COVER              |                         | D     | 1   |                                                    |
| 3   | 4581 1579 01 | PLATE SPRING       |                         | D     | 2   |                                                    |
| 4   | 4037 6853 01 | WIRE HARNESS ASSY  |                         | D     | 1   |                                                    |
| 5   | 4025 2175 01 | CUSHION            |                         | C     | 2   |                                                    |
| 6   | 4038 0113 05 | PWB-C              |                         | I     | 1   |                                                    |
| 7   | 9326 1001 11 | FERRITE CORE       |                         | D     | 1   |                                                    |
| 8   | 4581 1316 01 | SEAL               |                         | C     | 3   |                                                    |
| 9   | 4038 6864 01 | WIRE HARNESS ASSY  |                         | C     | 1   |                                                    |
| 10  | 4036 1374 02 | PLATE              |                         | D     | 1   |                                                    |
| 11  | 4037 6819 01 | WIRE HARNESS ASSY  |                         | C     | 1   |                                                    |
| 12  | 4581 2269 04 | SHOULDER SCREW     |                         | C     | 2   |                                                    |
| 13  | 4036 1633 01 | SEAL               |                         | C     | 1   |                                                    |
| 14  | 4038 1510 01 | PLATE SPRING       |                         | D     | 9   |                                                    |
| 15  | 4037 1590 01 | BRACKET            |                         | D     | 1   |                                                    |
| 16  | 9335 1400 81 | SOLID STATE SWITCH |                         | C     | 1   |                                                    |
| 17  | 9335 1400 81 | SOLID STATE SWITCH | A,A1,B,C,G2,H,J(OPTION) | C     | 1   |                                                    |
| 17  | 9335 1400 81 | SOLID STATE SWITCH | D1,D3,F1,F2,G1,I,K      | C     | 1   |                                                    |
| 18  | 4037 6854 01 | WIRE HARNESS ASSY  |                         | D     | 1   |                                                    |
| 19  | 4038 R739 00 | LENS/CCD ASSY      |                         | I     | 1   |                                                    |
| 20  | 9326 1200 61 | FERRITE CORE       | C,D1,D3,F2,G1,H,I,J,K   | D     | 1   |                                                    |
|     |              |                    |                         |       |     |                                                    |
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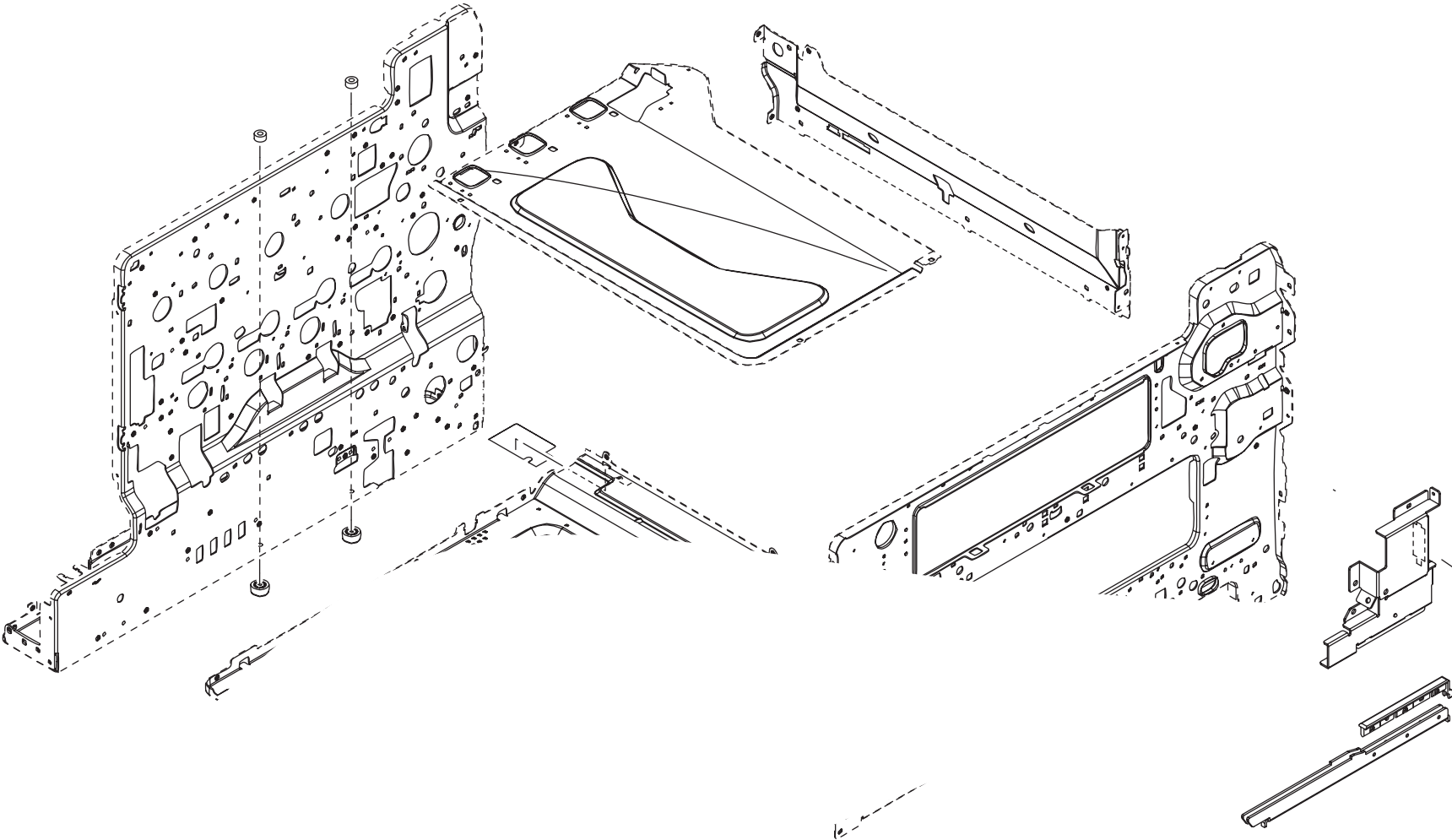




# IR FRAME

| Key | Part No.     | Description     | Destinations | Class | QTY | Standard parts                                                       |
|-----|--------------|-----------------|--------------|-------|-----|----------------------------------------------------------------------|
| 1   | 4036 1509 01 | PLATE SPRING    |              | D     | 3   | a-9735 0306 14<br>b-9660 0600 14<br>c-9735 0308 14<br>d-9646 0306 14 |
| 2   | 4036 1506 01 | SPACER          |              | C     | 4   |                                                                      |
| 3   | 4038 1515 01 | CUSHION         |              | C     | 4   |                                                                      |
| 4   | 4038 0180 01 | HOLD PLATE ASSY |              | D     | 1   |                                                                      |
| 5   | 4038 1500 01 | HOLD PLATE      |              | D     | 1   |                                                                      |
| 6   | 4038 1402 01 | COVER           |              | C     | 1   |                                                                      |
| 7   | 4038 1504 02 | HOLD PLATE      |              | D     | 1   |                                                                      |
| 8   | 4038 1508 02 | BRACKET         |              | D     | 1   |                                                                      |
| 9   | 4038 1403 02 | COVER           |              | C     | 1   |                                                                      |
| 10  | 4038 1503 04 | HOLD PLATE      |              | D     | 1   |                                                                      |
| 11  | 4038 1501 02 | HOLD PLATE      |              | D     | 1   |                                                                      |
| 12  | 4038 1516 01 | SEAL            |              | D     | 1   |                                                                      |
| 13  | 4037 1535 01 | BRACKET         | A,A1         | D     | 1   |                                                                      |
| 14  | 4037 1536 02 | BRACKET         | A,A1         | D     | 1   |                                                                      |
| 15  | 4037 6727 01 | LOUDSPEAKER     | A,A1         | D     | 1   |                                                                      |
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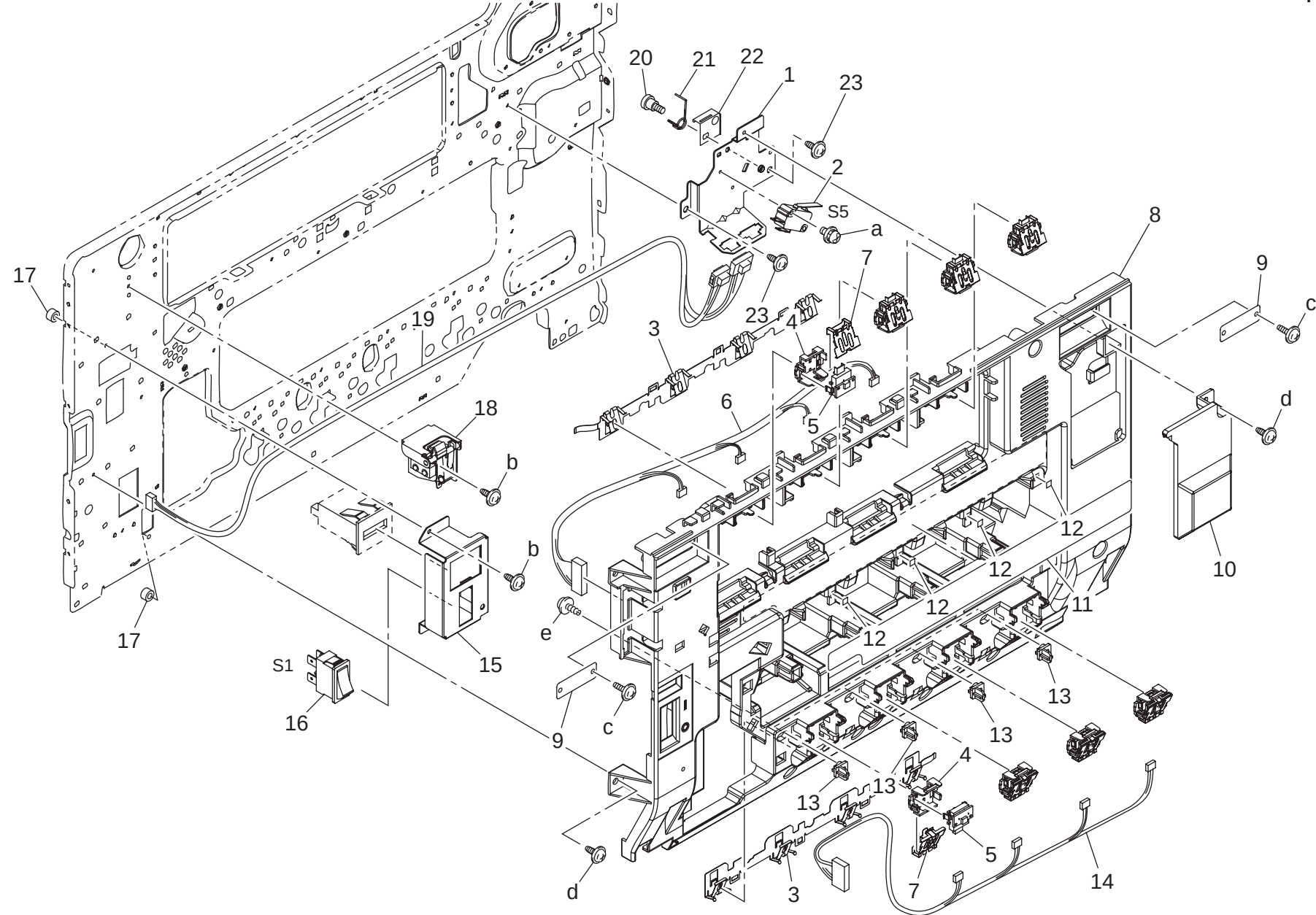
MAIN FRAME



MAIN FRAME

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts |
|-----|--------------|-------------------|--------------|-------|-----|----------------|
| 1   | 4038 3595 01 | SPACER            |              | D     | 1   | a-9735 0308 14 |
| 2   | 4038 M601 00 | SWITCH            |              | C     | 1   |                |
| 3   | 4038 2065 17 | BRACKET           |              | D     | 1   |                |
| 4   | 4128 2215 01 | COVER             |              | D     | 1   |                |
| 5   | 4038 2066 12 | COVER             |              | D     | 1   |                |
| 6   | 4154 3804 01 | SCREW             |              | C     | 5   |                |
| 7   | 4038 2036 01 | CAP               |              | C     | 1   |                |
| 8   | 4038 2073 01 | REINFORCE PLATE   |              | D     | 1   |                |
| 9   | 4038 6809 03 | WIRE HARNESS ASSY |              | D     | 1   |                |
| 10  | 0996 3055 01 | RUBBER FOOT       |              | C     | 2   |                |
| 11  | 4038 2097 02 | SEAL              |              | C     | 1   |                |
| 12  | 1154 4670 01 | PROTECTION        |              | C     | 2   |                |
| 13  | 4039 2210 01 | SEAL              |              | C     | 1   |                |
|     |              |                   |              |       |     |                |
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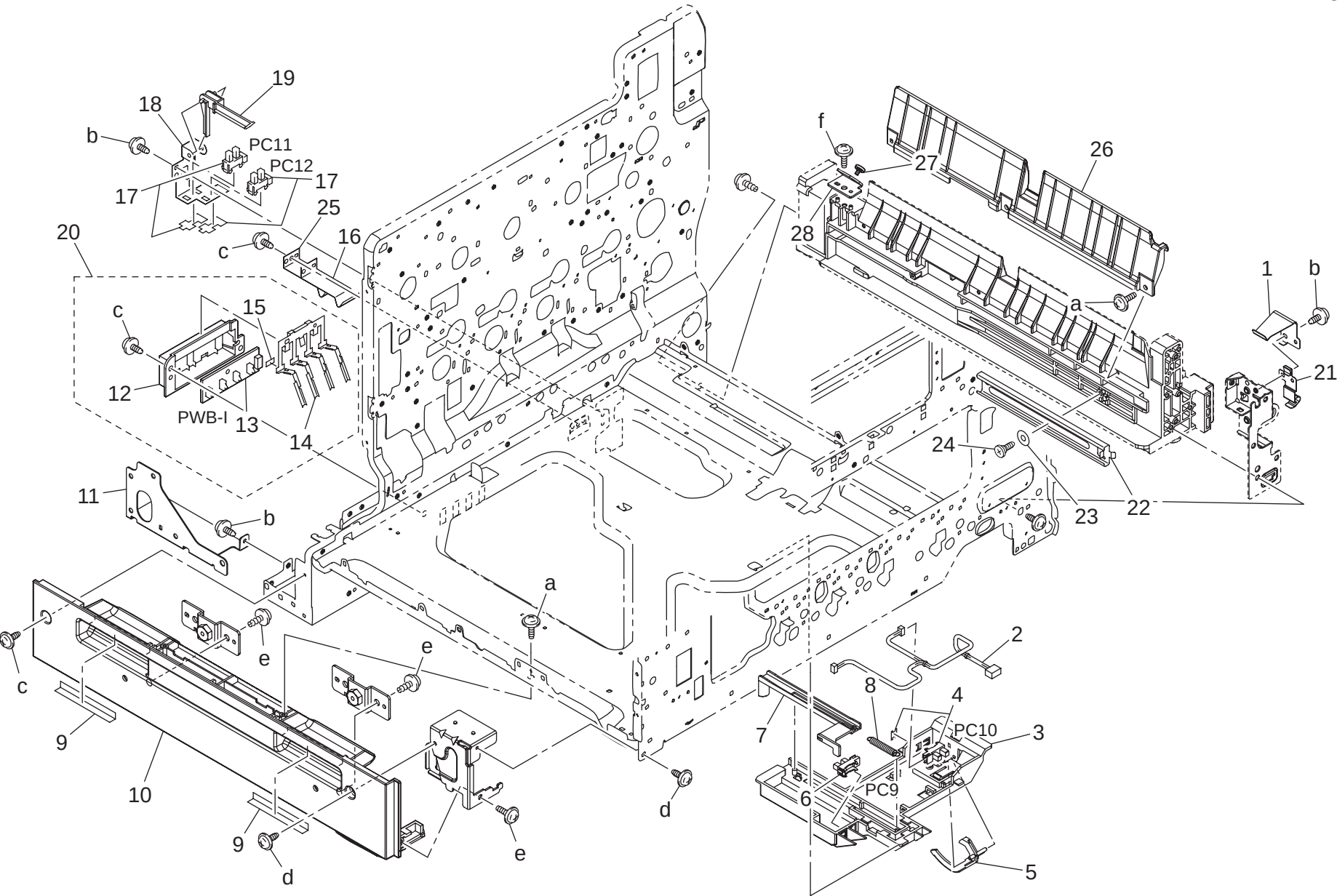
INNER COVER SECTION



# INNER COVER SECTION

| Key | Part No.     | Description         | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|---------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 2265 04 | BRACKET             |              | D     | 1   | a-9646 0316 14<br>b-9735 0306 14<br>c-9739 0308 14<br>d-9735 0308 14<br>e-9739 0306 14 |
| 2   | 9331 2200 21 | MICRO-SWITCH        |              | C     | 1   |                                                                                        |
| 3   | 4038 2283 02 | PLATE SPRING        |              | D     | 2   |                                                                                        |
| 4   | 4038 2281 04 | HOLDER              |              | D     | 8   |                                                                                        |
| 5   | 4136 6751 01 | CONNECTOR PIN       |              | D     | 8   |                                                                                        |
| 6   | 4038 6815 02 | WIRE HARNESS ASSY   |              | D     | 1   |                                                                                        |
| 7   | 4038 2282 03 | PLATE SPRING        |              | D     | 8   |                                                                                        |
| 8   | 4038 1101 06 | COVER               |              | C     | 1   |                                                                                        |
| 9   | 4038 1014 01 | SUCTION PLATE       |              | D     | 2   |                                                                                        |
| 10  | 4038 1102 02 | COVER               |              | C     | 1   |                                                                                        |
| 11  | 4038 7308 02 | LABEL TC IU         |              | D     | 1   |                                                                                        |
| 12  | 4038 7309 01 | LABEL               |              | D     | 4   |                                                                                        |
| 13  | 4038 1105 01 | HOLDER              |              | D     | 4   |                                                                                        |
| 14  | 4038 6816 01 | WIRE HARNESS ASSY   |              | D     | 1   |                                                                                        |
| 15  | 4038 2305 01 | BRACKET             |              | D     | 1   |                                                                                        |
| 16  | 9332 5400 11 | SEESAW-SWITCH       |              | C     | 1   |                                                                                        |
| 17  | 1154 4670 01 | PROTECTION          |              | C     | 2   |                                                                                        |
| 18  | 4038 R770 00 | FRONT COVER SW ASSY |              | C     | 1   |                                                                                        |
| 19  | 4038 6811 02 | WIRE HARNESS ASSY   |              | D     | 1   |                                                                                        |
| 20  | 4038 2287 02 | SHOULDER SCREW      |              | C     | 1   |                                                                                        |
| 21  | 4038 2266 01 | TORSION SPRING      |              | C     | 1   |                                                                                        |
| 22  | 4038 1360 00 | GUIDE               |              | D     | 1   |                                                                                        |
| 23  | 4154 3804 01 | SCREW               |              | C     | 2   |                                                                                        |
|     |              |                     |              |       |     |                                                                                        |
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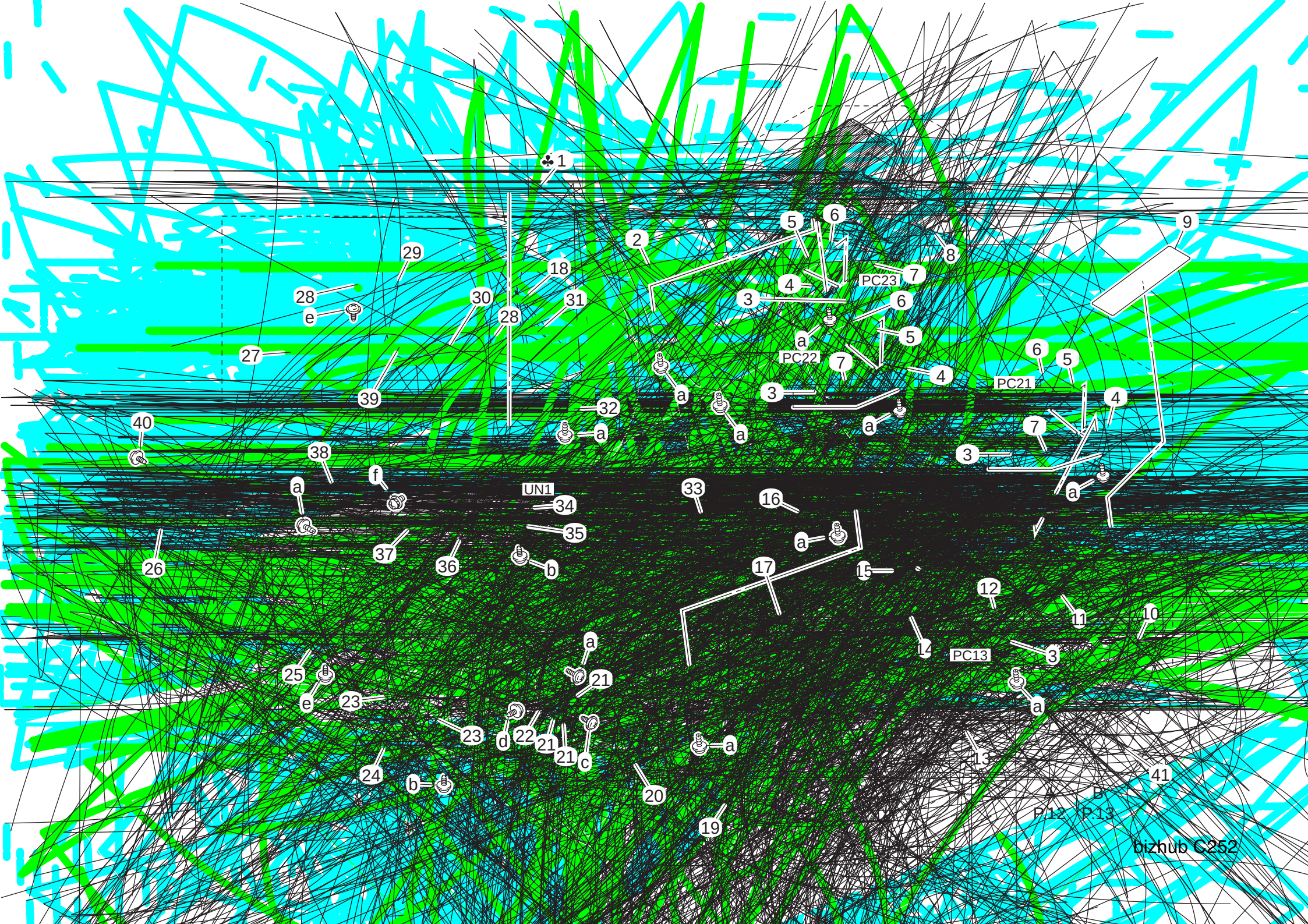
MPT PAPER TAKE-UP SECTION



# MPT PAPER TAKE-UP SECTION

| Key | Part No.     | Description             | Destinations | Class | QTY | Standard parts                                                                                           |
|-----|--------------|-------------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4038 3541 01 | PLATE SPRING            |              | D     | 1   | a-9739 0308 14<br>b-9735 0306 14<br>c-9735 0308 14<br>d-9735 0408 14<br>e-9739 0408 14<br>f-9739 0410 14 |
| 2   | 4038 6829 01 | WIRE HARNESS ASSY       |              | D     | 1   |                                                                                                          |
| 3   | 4004 3062 06 | HOLDER                  |              | D     | 1   |                                                                                                          |
| 4   | 9J06 R901 00 | PHOTO INTERUPPTER       |              | B     | 1   |                                                                                                          |
| 5   | 1164 3027 01 | ACTUATOR                |              | C     | 1   |                                                                                                          |
| 6   | 9335 1400 61 | SOLID STATE SWITCH      |              | B     | 1   |                                                                                                          |
| 7   | 4004 3061 01 | ACTUATOR                |              | C     | 1   |                                                                                                          |
| 8   | 4004 3063 01 | TENSION SPRING          |              | C     | 1   |                                                                                                          |
| 9   | 4038 2162 02 | CUSHION                 |              | C     | 2   |                                                                                                          |
| 10  | 4038 2008 02 | RAIL                    |              | C     | 1   |                                                                                                          |
| 11  | 4038 2408 01 | REINFORCE PLATE         |              | D     | 1   |                                                                                                          |
| 12  | 1164 3022 02 | HOLDER                  |              | D     | 1   |                                                                                                          |
| 13  | 4037 0104 01 | PWB-I                   |              | C     | 1   |                                                                                                          |
| 14  | 1164 3020 03 | LEVER                   |              | C     | 1   |                                                                                                          |
| 15  | 4004 3052 01 | SPACER                  |              | D     | 1   |                                                                                                          |
| 16  | 1164 3054 01 | PLATE SPRING            |              | C     | 1   |                                                                                                          |
| 17  | 4037 0904 01 | PHOTO INTERRUPTER       |              | B     | 2   |                                                                                                          |
| 18  | 4004 3011 01 | BRACKET                 |              | D     | 1   |                                                                                                          |
| 19  | 4004 3012 01 | LEVER                   |              | C     | 1   |                                                                                                          |
| 20  | 4038 R740 00 | SIZE DETECTING PWB ASSY |              | C     | 1   |                                                                                                          |
| 21  | 4038 2099 01 | CONTACT                 |              | D     | 1   |                                                                                                          |
| 22  | 4004 3029 01 | RAIL                    |              | D     | 1   |                                                                                                          |
| 23  | 1164 3057 01 | WASHER                  |              | C     | 1   |                                                                                                          |
| 24  | 1164 3053 12 | SHOULDER SCREW          |              | C     | 1   |                                                                                                          |
| 25  | 4038 3054 01 | PLATE SPRING            |              | C     | 1   |                                                                                                          |
| 26  | 4038 7021 00 | GUIDE                   |              | D     | 1   |                                                                                                          |
| 27  | 4038 5667 00 | SHOULDER SCREW          |              | D     | 1   |                                                                                                          |
| 28  | 4038 5666 00 | BRACKET                 |              | D     | 1   |                                                                                                          |
|     |              |                         |              |       |     |                                                                                                          |
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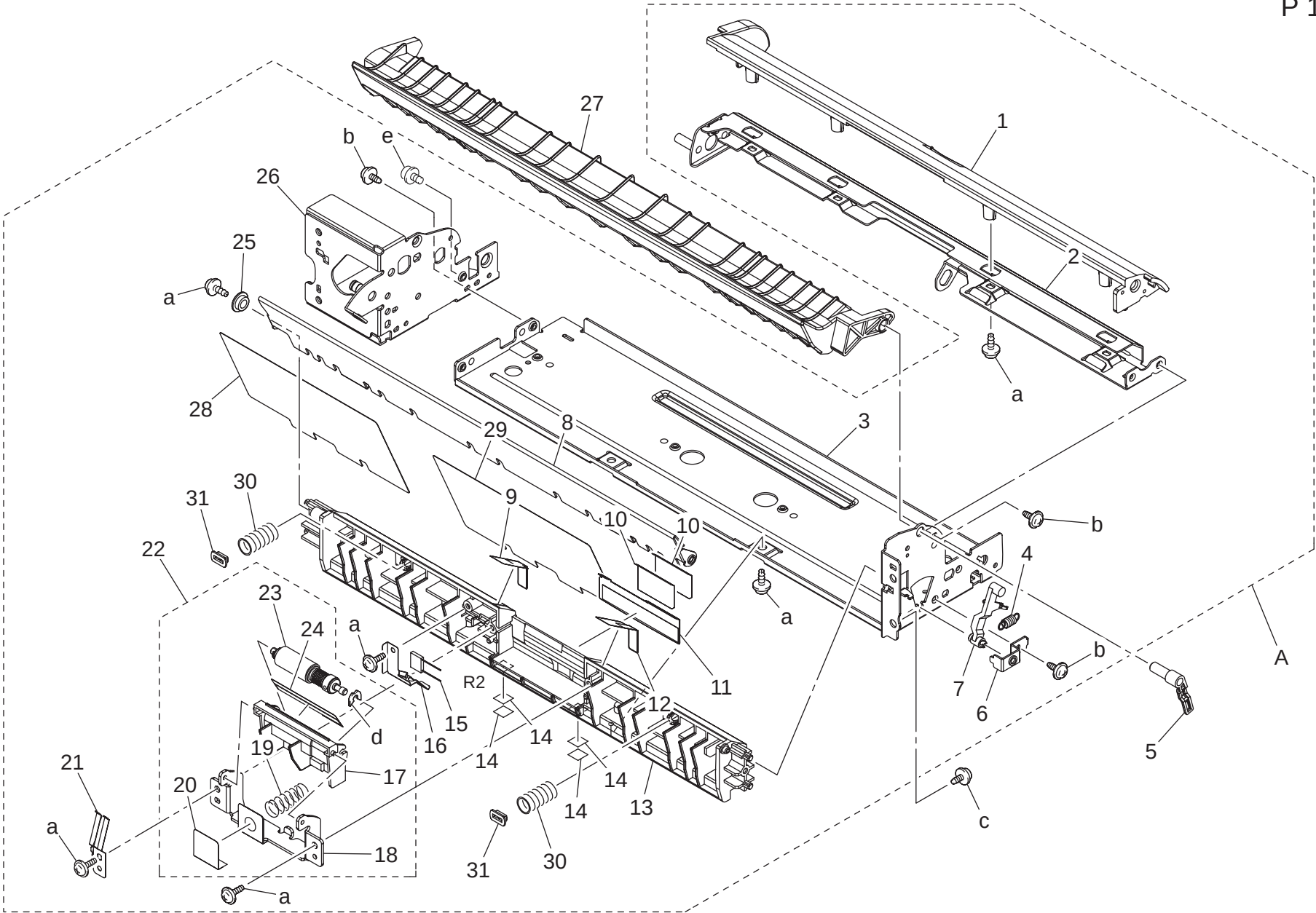






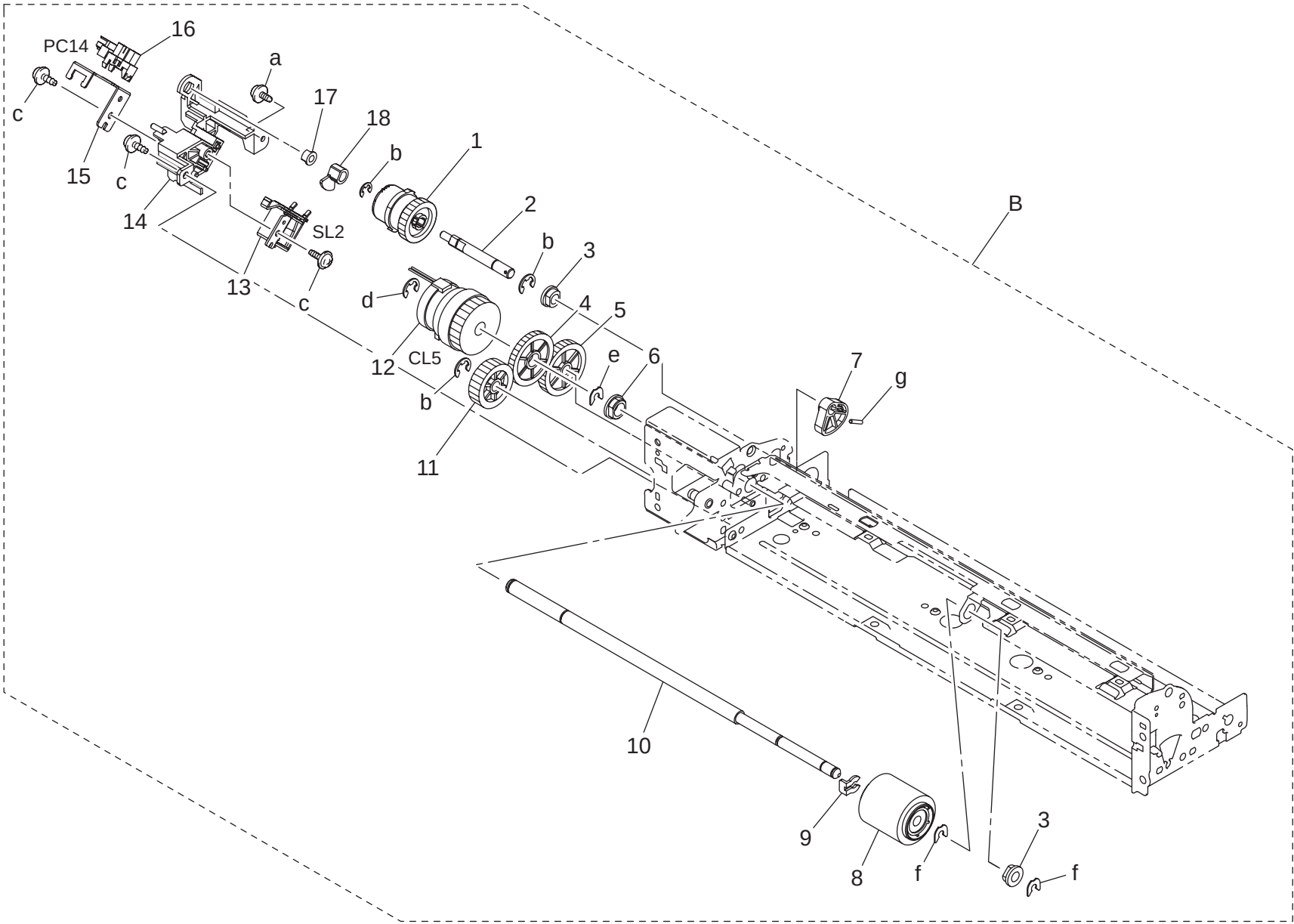
# MANUAL FEED SECTION

| Key | Part No.     | Description           | Destinations                | Class | QTY | Standard parts                                                                                           |
|-----|--------------|-----------------------|-----------------------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4038 7351 01 | SCALE METRIC          | A,A1,C,D1,D3,F1,F2,G1,H,I,J | C     | 1   | a-9739 0308 14<br>b-9735 0306 14<br>c-9735 0310 14<br>d-9735 0408 14<br>e-9735 0308 14<br>f-9646 0306 14 |
| 1   | 4038 7352 01 | SCALE INCH            | ,K                          | C     | 1   |                                                                                                          |
| 2   | 9J06 3282 01 | COVER                 | B,G2                        | C     | 1   |                                                                                                          |
| 3   | 4037 0906 01 | PHOTO INTERRUPTER     |                             | B     | 4   |                                                                                                          |
| 4   | 4030 3414 01 | BRACKET               |                             | D     | 3   |                                                                                                          |
| 5   | 4030 3446 01 | TORSION SPRING        |                             | C     | 3   |                                                                                                          |
| 6   | 4030 3415 02 | ACTUATOR              |                             | C     | 3   |                                                                                                          |
| 7   | 1134 3042 02 | SHAFT                 |                             | D     | 3   |                                                                                                          |
| 8   | 9J06 3281 02 | TRAY                  |                             | C     | 1   |                                                                                                          |
| 9   | 9J06 7303 01 | LABEL MANUAL FEED     |                             | C     | 1   |                                                                                                          |
| 10  | 9J06 3287 00 | SEAL                  |                             | C     | 1   |                                                                                                          |
| 11  | 9J06 3284 03 | COVER                 |                             | C     | 1   |                                                                                                          |
| 12  | 9J06 3235 01 | BRACKET               |                             | D     | 1   |                                                                                                          |
| 13  | 9J06 3283 04 | TRAY                  |                             | C     | 1   |                                                                                                          |
| 14  | 4038 3233 02 | ACTUATOR              |                             | C     | 1   |                                                                                                          |
| 15  | 4038 3234 02 | TORSION SPRING        |                             | C     | 1   |                                                                                                          |
| 16  | 9J06 3285 01 | BRACKET               |                             | D     | 1   |                                                                                                          |
| 17  | 9J06 6813 01 | WIRE HARNESS ASSY     |                             | D     | 1   |                                                                                                          |
| 18  | 9J06 6211 00 | CUSHION               |                             | C     | 1   |                                                                                                          |
| 19  | 9J06 7354 01 | LABEL                 |                             | C     | 1   |                                                                                                          |
| 20  | 4038 3212 04 | COVER                 |                             | C     | 1   |                                                                                                          |
| 21  | 9J06 3286 02 | PLATE SPRING          |                             | D     | 3   |                                                                                                          |
| 22  | 9J06 3215 02 | HOLD PLATE            |                             | D     | 1   |                                                                                                          |
| 23  | 4038 3252 01 | PRESSURE SPRING       |                             | C     | 2   |                                                                                                          |
| 24  | 4038 3253 01 | HOLD PLATE            |                             | D     | 1   |                                                                                                          |
| 25  | 9J06 3256 01 | GUIDE                 |                             | C     | 1   |                                                                                                          |
| 26  | 9J06 3213 01 | COVER                 |                             | C     | 1   |                                                                                                          |
| 27  | 9J06 3251 04 | LIFTING PLATE         |                             | D     | 1   |                                                                                                          |
| 28  | 4038 3286 01 | BRAKE                 |                             | C     | 2   |                                                                                                          |
| 29  | 4038 3221 03 | REGULATING PLATE      |                             | C     | 1   |                                                                                                          |
| 30  | 4038 3222 03 | REGULATING PLATE      |                             | C     | 1   |                                                                                                          |
| 31  | 9J06 3214 02 | HOLDER                |                             | D     | 1   |                                                                                                          |
| 32  | 4038 3255 01 | BRAKE                 |                             | D     | 1   |                                                                                                          |
| 33  | 9J06 6810 01 | WIRE HARNESS ASSY     |                             | D     | 1   |                                                                                                          |
| 34  | 4037 6899 01 | RESISTOR              |                             | D     | 1   |                                                                                                          |
| 35  | 4038 3272 01 | BRACKET               |                             | D     | 1   |                                                                                                          |
| 36  | 4030 3460 02 | RACK                  |                             | C     | 1   |                                                                                                          |
| 37  | 4030 3412 01 | GEAR 13/18T           |                             | C     | 1   |                                                                                                          |
| 38  | 4038 0252 03 | BRACKET ASSY          |                             | D     | 1   |                                                                                                          |
| 39  | 4687 3281 01 | FRICTION SHEET        |                             | C     | 1   |                                                                                                          |
| 40  | 4154 3804 01 | SCREW                 |                             | C     | 1   |                                                                                                          |
| 41  | 4038 R775 00 | MANUAL FEED TRAY UNIT |                             | S     | 1   |                                                                                                          |
|     |              |                       |                             |       |     |                                                                                                          |
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# MANUAL FEED SECTION

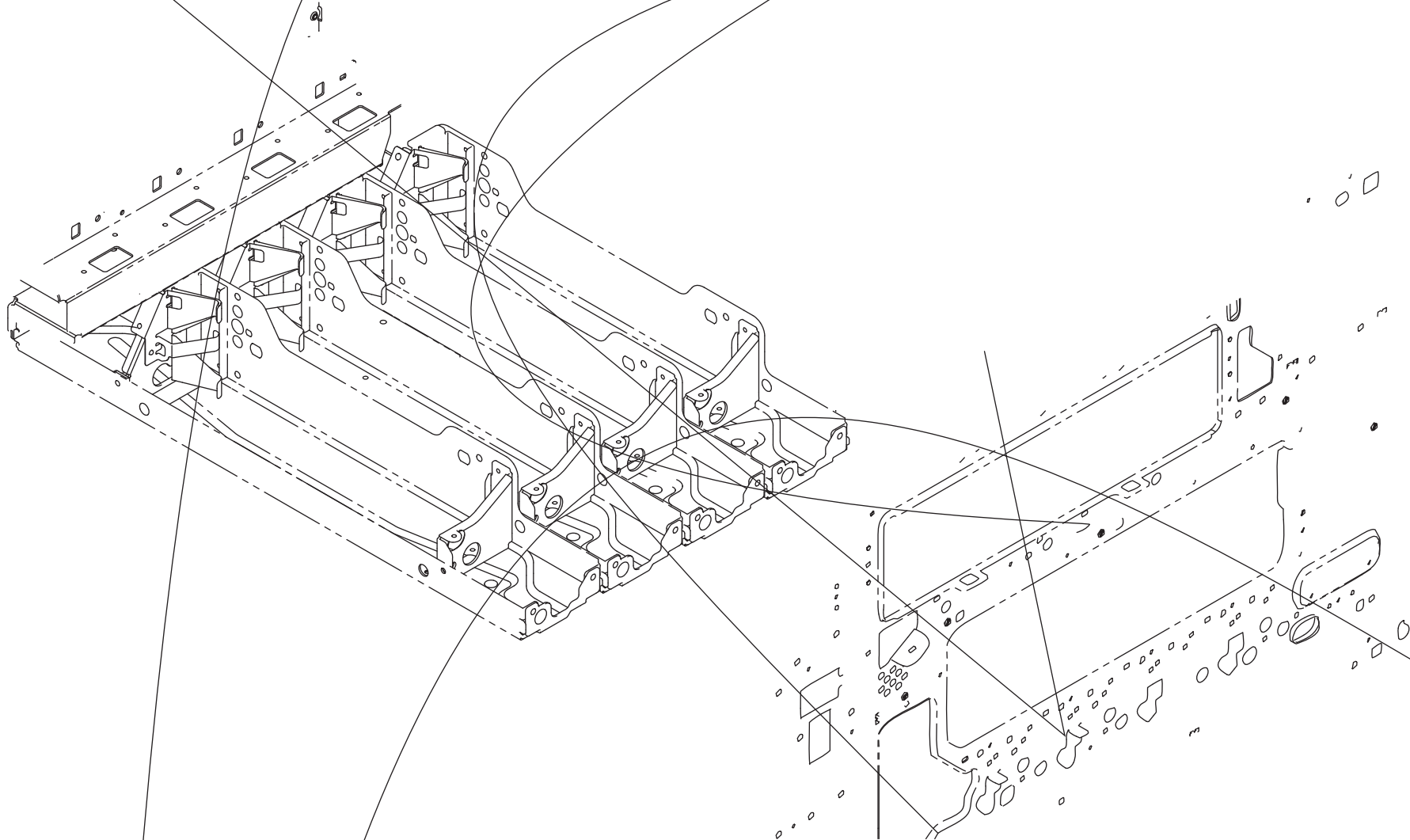
| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 5660 01 | COVER             |              | D     | 1   | a-9739 0308 14<br>b-9735 0306 14<br>c-9735 0408 14<br>d-4425 3002 01<br>e-9646 0306 14 |
| 2   | 4038 3207 03 | BRACKET           |              | D     | 1   |                                                                                        |
| 3   | 9J06 3208 02 | FRAME             |              | D     | 1   |                                                                                        |
| 4   | 4038 3217 01 | TENSION SPRING    |              | C     | 1   |                                                                                        |
| 5   | 4038 3216 03 | LEVER             |              | C     | 1   |                                                                                        |
| 6   | 4038 3220 01 | HOLD PLATE        |              | D     | 1   |                                                                                        |
| 7   | 4038 3218 01 | LEVER             |              | C     | 1   |                                                                                        |
| 8   | 4038 5656 00 | GUIDE             |              | D     | 1   |                                                                                        |
| 9   | 4038 3269 02 | GUIDE             |              | C     | 1   |                                                                                        |
| 10  | 4030 3403 01 | GUIDE             |              | C     | 2   |                                                                                        |
| 11  | 4038 5653 00 | GUIDE PLATE       |              | C     | 1   |                                                                                        |
| 12  | 4038 3268 02 | GUIDE             |              | C     | 1   |                                                                                        |
| 13  | 4038 3204 05 | GUIDE             |              | C     | 1   |                                                                                        |
| 14  | 4037 7001 00 | SPACER            |              | C     | 4   |                                                                                        |
| 15  | 9455 8076 01 | RESISTOR          |              | D     | 1   |                                                                                        |
| 16  | 4038 3266 01 | EARTH GROUND      |              | D     | 1   |                                                                                        |
| 17  | 4038 3261 02 | HOLDER            |              | D     | 1   |                                                                                        |
| 18  | 4038 3262 03 | BRACKET           |              | D     | 1   |                                                                                        |
| 19  | 4030 3475 01 | PRESSURE SPRING   |              | C     | 1   |                                                                                        |
| 20  | 4038 3270 01 | GUIDE             |              | C     | 1   |                                                                                        |
| 21  | 4038 5662 00 | EARTH GROUND      |              | D     | 1   |                                                                                        |
| 22  | 9J06 R718 00 | ROLLER ASSY       |              | C     | 1   |                                                                                        |
| 23  | 4034 0151 01 | SEPARATION ROLLER |              | A     | 1   |                                                                                        |
| 24  | 4038 3267 01 | GUIDE             |              | C     | 1   |                                                                                        |
| 25  | 4038 5651 00 | COLLAR            |              | C     | 1   |                                                                                        |
| 26  | 9J06 0202 14 | FRAME ASSY        |              | D     | 1   |                                                                                        |
| 27  | 4038 5661 00 | GUIDE             |              | D     | 1   |                                                                                        |
| 28  | 4038 5657 00 | GUIDE             |              | D     | 1   |                                                                                        |
| 29  | 4038 5664 00 | GUIDE             |              | D     | 1   |                                                                                        |
| 30  | 4038 5658 00 | PRESSURE SPRING   |              | D     | 2   |                                                                                        |
| 31  | 4038 5663 00 | HOLDER            |              | D     | 2   |                                                                                        |
|     |              |                   |              |       |     |                                                                                        |
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# MANUAL FEED SECTION

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                                                             |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------------------------|
| 1   | 4038 3260 01 | CLUTCH ASSY       |              | C     | 1   | a-9735 0306 14<br>b-9721 0400 01<br>c-9739 0308 14<br>d-9721 0600 01<br>e-4425 3002 01<br>f-4425 3001 01<br>g-9752 2010 50 |
| 2   | 4038 3240 01 | SHAFT             |              | D     | 1   |                                                                                                                            |
| 3   | 4030 3093 01 | BUSHING           |              | C     | 2   |                                                                                                                            |
| 4   | 4038 3246 01 | GEAR 30T          |              | C     | 1   |                                                                                                                            |
| 5   | 4038 3247 01 | GEAR 30T          |              | C     | 1   |                                                                                                                            |
| 6   | 4131 3532 02 | BUSHING           |              | C     | 1   |                                                                                                                            |
| 7   | 4038 3236 01 | CAM               |              | C     | 1   |                                                                                                                            |
| 8   | 4131 3001 01 | ROLLER            |              | A     | 1   |                                                                                                                            |
| 9   | 4142 3217 01 | STOP RING         |              | C     | 1   |                                                                                                                            |
| 10  | 4038 3232 01 | SHAFT             |              | D     | 1   |                                                                                                                            |
| 11  | 1075 2565 01 | GEAR 25T          |              | C     | 1   |                                                                                                                            |
| 12  | 9322 1200 32 | CLUTCH            |              | C     | 1   |                                                                                                                            |
| 13  | 9J06 M200 00 | SOLENOID          |              | C     | 1   |                                                                                                                            |
| 14  | 4038 3244 02 | BRACKET           |              | D     | 1   |                                                                                                                            |
| 15  | 9J06 3249 01 | BRACKET           |              | D     | 1   |                                                                                                                            |
| 16  | 9335 1300 61 | PHOTO INTERRUPTER |              | B     | 1   |                                                                                                                            |
| 17  | 4004 5339 01 | BUSHING           |              | C     | 1   |                                                                                                                            |
| 18  | 4038 3237 01 | SHIELD PLATE      |              | D     | 1   |                                                                                                                            |
|     |              |                   |              |       |     |                                                                                                                            |
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P/H FRAME SECTION

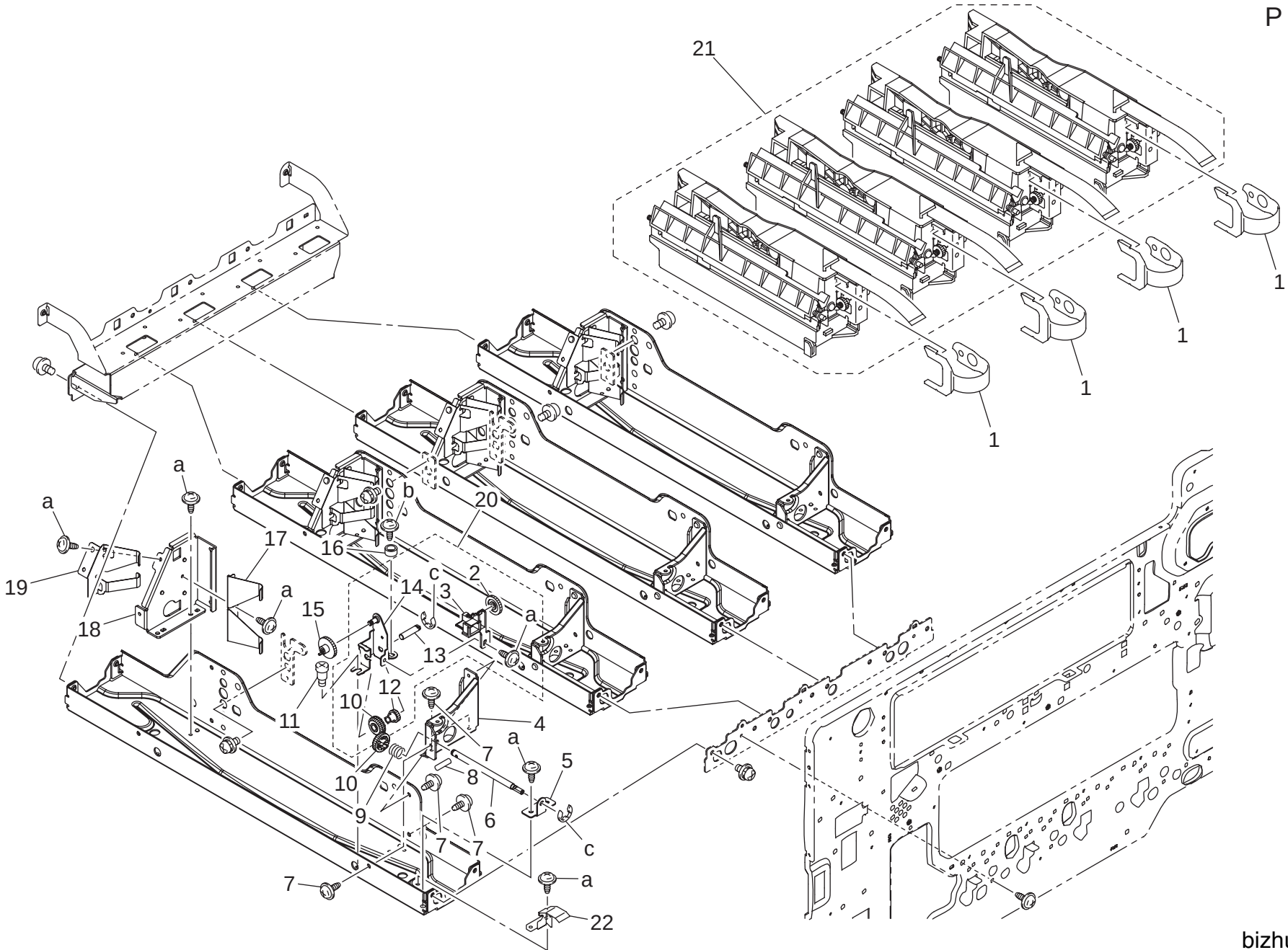


P/H FRAME SECTION

| Key | Part No.     | Description     | Destinations | Class | QTY | Standard parts                                     |
|-----|--------------|-----------------|--------------|-------|-----|----------------------------------------------------|
| 1   | 4038 0105 03 | PWB-D           |              | I     | 1   | a-9739 0308 14<br>b-9735 0308 14<br>c-9735 0306 14 |
| 2   | 4038 2094 01 | ROLL            |              | C     | 8   |                                                    |
| 3   | 4038 2016 02 | LIFTING PLATE   |              | D     | 8   |                                                    |
| 4   | 4038 2017 01 | PRESSURE SPRING |              | C     | 8   |                                                    |
| 5   | 4038 2018 03 | HOLDER          |              | D     | 4   |                                                    |
| 6   | 4154 3804 01 | SCREW           |              | C     | 8   |                                                    |
| 7   | 4038 2061 01 | BRACKET         |              | D     | 4   |                                                    |
| 8   | 4038 R737 00 | CONNECTOR ASSY  |              | C     | 4   |                                                    |
| 9   | 4038 2249 02 | HOLDER          |              | D     | 1   |                                                    |
| 10  | 4038 2060 02 | HOLDER          |              | D     | 4   |                                                    |
| 11  | 4038 2067 01 | SEAL            |              | C     | 4   |                                                    |
| 12  | 4038 2051 01 | SEAL            |              | C     | 4   |                                                    |
| 13  | 4038 2086 01 | COLLAR          |              | C     | 4   |                                                    |
| 14  | 4038 1281 00 | PORYESTER FILM  |              | C     | 4   |                                                    |
|     |              |                 |              |       |     |                                                    |
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P/H FRAME SECTION

P 15

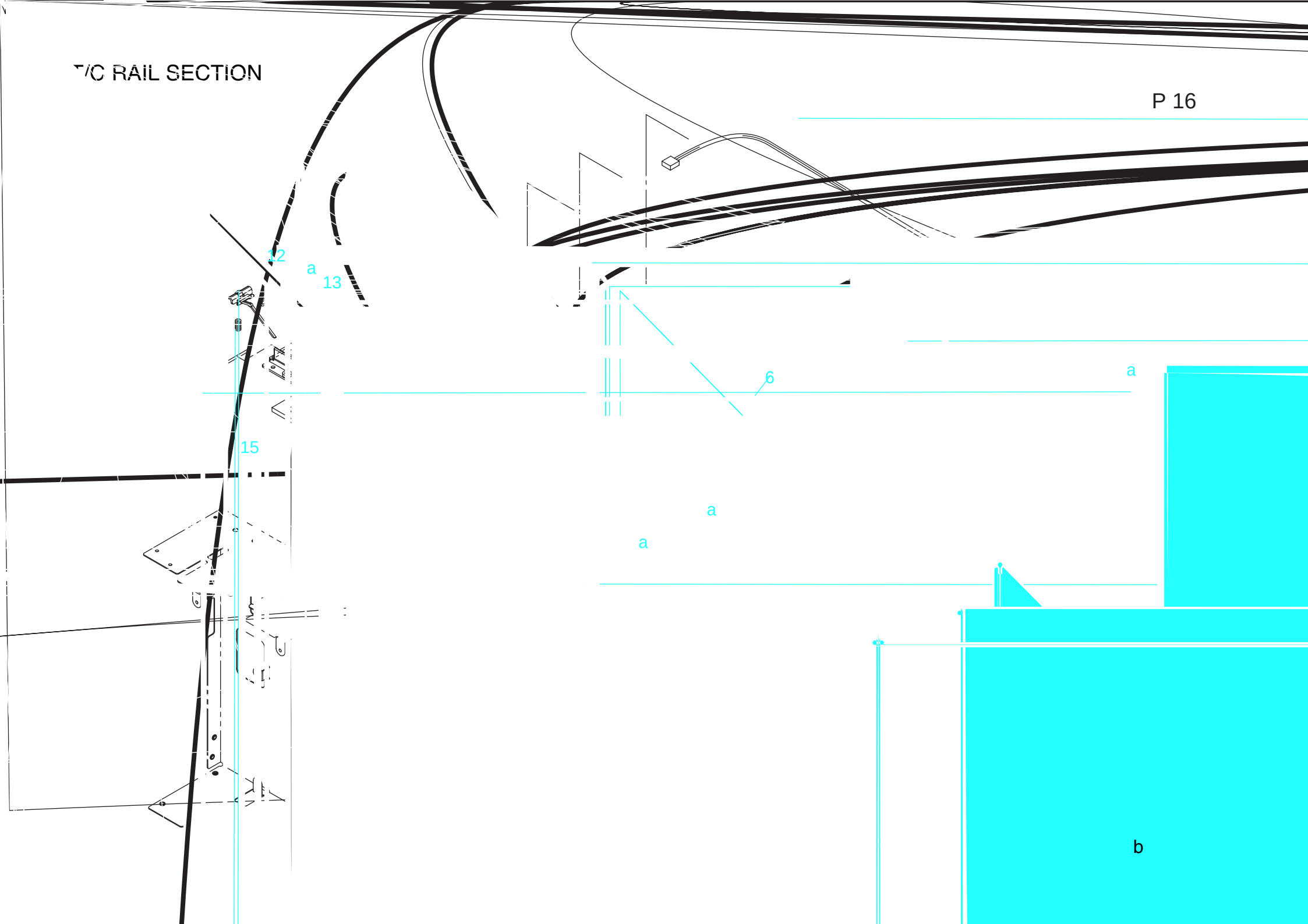




# P/H FRAME SECTION

Page. 15

| Key | Part No.     | Description          | Destinations | Class | QTY | Standard parts                                     |
|-----|--------------|----------------------|--------------|-------|-----|----------------------------------------------------|
| 1   | 4038 1906 04 | PLATE SPRING         |              | C     | 4   | a-9735 0306 14<br>b-9735 0308 14<br>c-9721 0300 01 |
| 2   | 4038 2189 01 | GEAR 27T             |              | C     | 4   |                                                    |
| 3   | 4038 2187 04 | GUIDE                |              | D     | 4   |                                                    |
| 4   | 4038 2044 02 | REINFORCE PLATE      |              | D     | 4   |                                                    |
| 5   | 4038 2194 01 | BRACKET              |              | D     | 4   |                                                    |
| 6   | 4038 2193 03 | SHAFT                |              | D     | 4   |                                                    |
| 7   | 4106 2063 01 | SCREW                |              | C     | 20  |                                                    |
| 8   | 1067 2501 01 | PIN                  |              | C     | 4   |                                                    |
| 9   | 4038 2196 01 | PRESSURE SPRING      |              | C     | 4   |                                                    |
| 10  | 4038 2191 02 | GEAR 16T             |              | C     | 8   |                                                    |
| 11  | 4038 2184 01 | SHOULDER SCREW       |              | C     | 4   |                                                    |
| 12  | 4038 2190 03 | GEAR 16T             |              | C     | 4   |                                                    |
| 13  | 4038 2192 02 | SHAFT                |              | D     | 4   |                                                    |
| 14  | 4038 0211 04 | BRACKET ASSY         |              | D     | 4   |                                                    |
| 15  | 4038 2188 02 | GEAR 30T             |              | C     | 4   |                                                    |
| 16  | 4038 2179 01 | WASHER               |              | C     | 4   |                                                    |
| 17  | 4038 2042 01 | SPRING               |              | D     | 4   |                                                    |
| 18  | 4038 2043 03 | BRACKET              |              | D     | 4   |                                                    |
| 19  | 4038 2180 01 | CONTACT              |              | D     | 4   |                                                    |
| 20  | 4038 R731 00 | SKEW ADJUSTMENT ASSY |              | S     | 4   |                                                    |
| 21  | 4039 R723 00 | PRINT HEAD UNIT      |              | I     | 1   |                                                    |
| 22  | 4038 1280 00 | BRACKET              |              | D     | 4   |                                                    |
|     |              |                      |              |       |     |                                                    |
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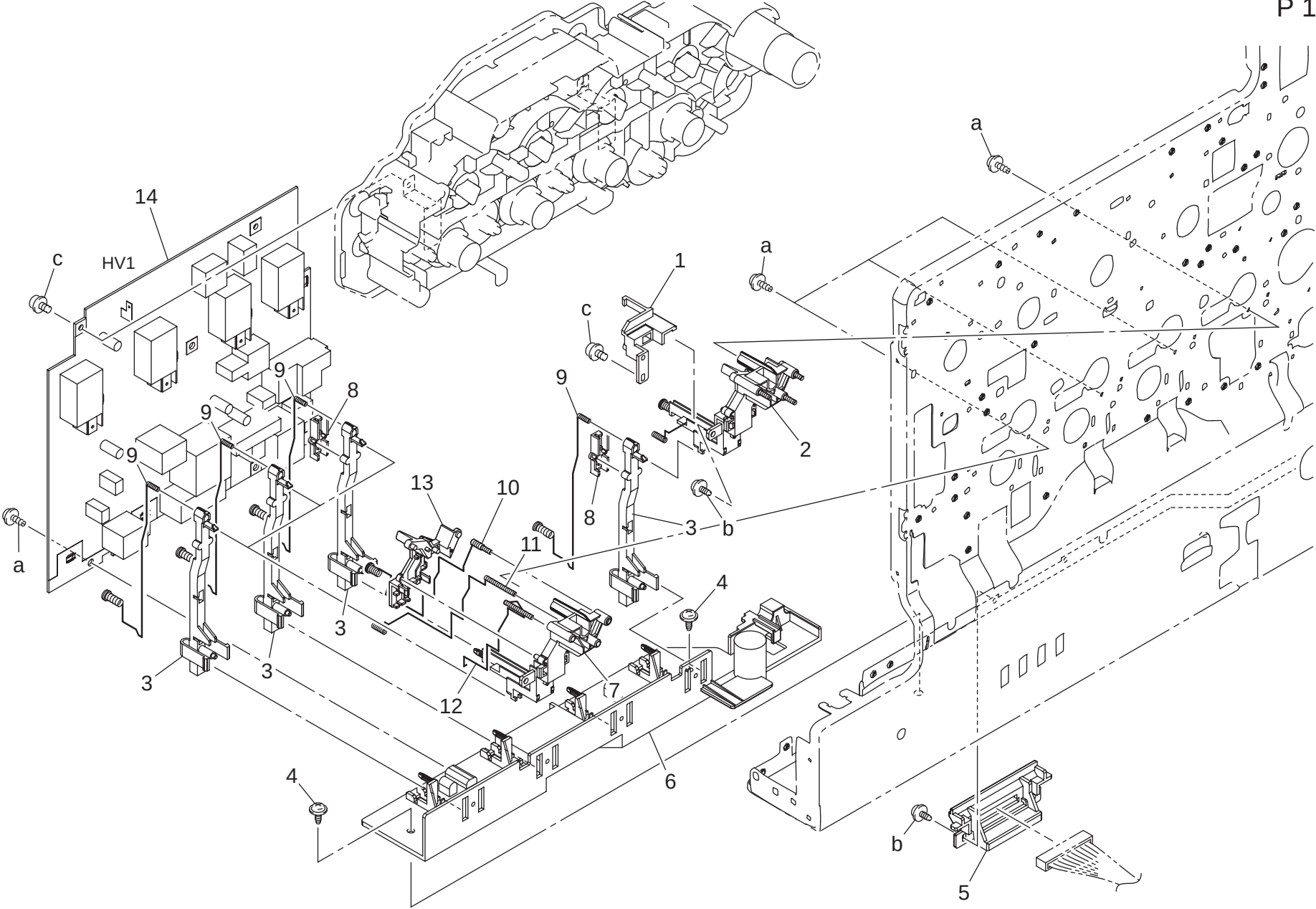


# T/C RAIL SECTION

| Key | Part No.     | Description       | Destinations             | Class | QTY | Standard parts                   |
|-----|--------------|-------------------|--------------------------|-------|-----|----------------------------------|
| 1   | 4038 2019 01 | RAIL              |                          | D     | 1   | a-9735 0308 14<br>b-9735 0306 14 |
| 2   | 4038 2038 02 | SET PLATE         |                          | D     | 1   |                                  |
| 3   | 4038 2175 02 | PAWL              | C,D1,D3,F1,F2,G1,H,I,J,K | D     | 4   |                                  |
| 3   | 4038 2173 02 | PAWL              | A,A1                     | D     | 4   |                                  |
| 3   | 4038 2174 03 | PAWL              | B,G2                     | D     | 4   |                                  |
| 4   | 4038 7316 01 | LABEL             |                          | D     | 8   |                                  |
| 5   | 4038 2020 02 | RAIL              |                          | D     | 1   |                                  |
| 6   | 4038 2021 03 | RAIL              |                          | D     | 2   |                                  |
| 7   | 4038 2022 02 | RAIL              |                          | D     | 1   |                                  |
| 8   | 4038 6813 01 | WIRE HARNESS ASSY |                          | D     | 1   |                                  |
| 9   | 4038 2107 03 | GUIDE             |                          | D     | 4   |                                  |
| 10  | 4038 2109 01 | PRESSURE SPRING   |                          | C     | 4   |                                  |
| 11  | 4038 2108 01 | STIRRING MEMBER   | (C.M.Y)                  | C     | 3   |                                  |
| 11  | 4038 1271 00 | LEVER             | (BLACK)                  | C     | 1   |                                  |
| 12  | 4038 2150 01 | SEAL              |                          | C     | 4   |                                  |
| 13  | 4038 2110 03 | SEAL              |                          | C     | 4   |                                  |
| 14  | 4038 6840 02 | WIRE HARNESS ASSY |                          | D     | 1   |                                  |
| 15  | 4038 2102 01 | SEAL              |                          | C     | 4   |                                  |
| 16  | 9J06 1013 00 | SEAL              |                          | C     | 4   |                                  |
|     |              |                   |                          |       |     |                                  |
|     |              |                   |                          |       |     |                                  |
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CONTACT SECTION

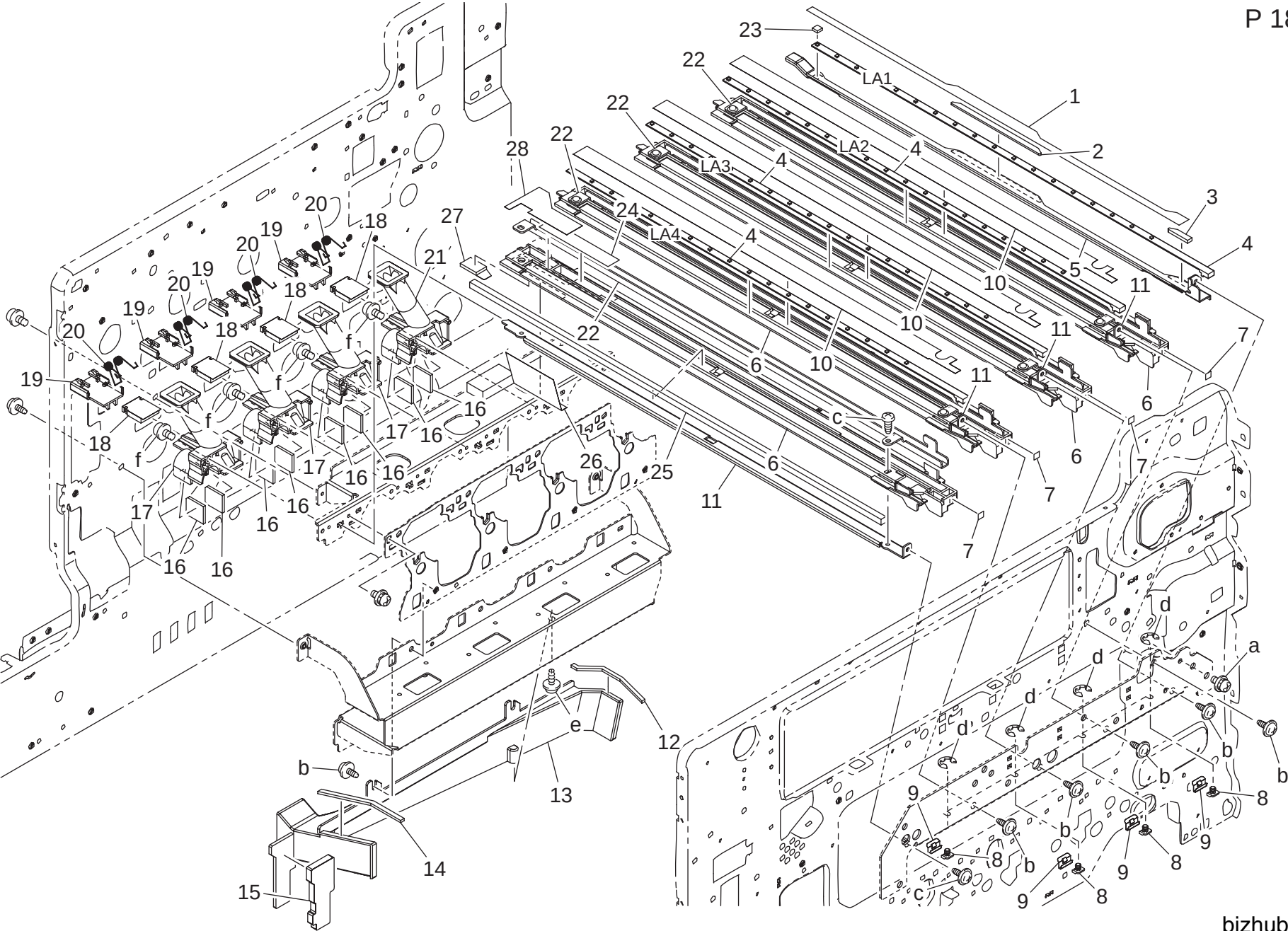
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CONTACT SECTION

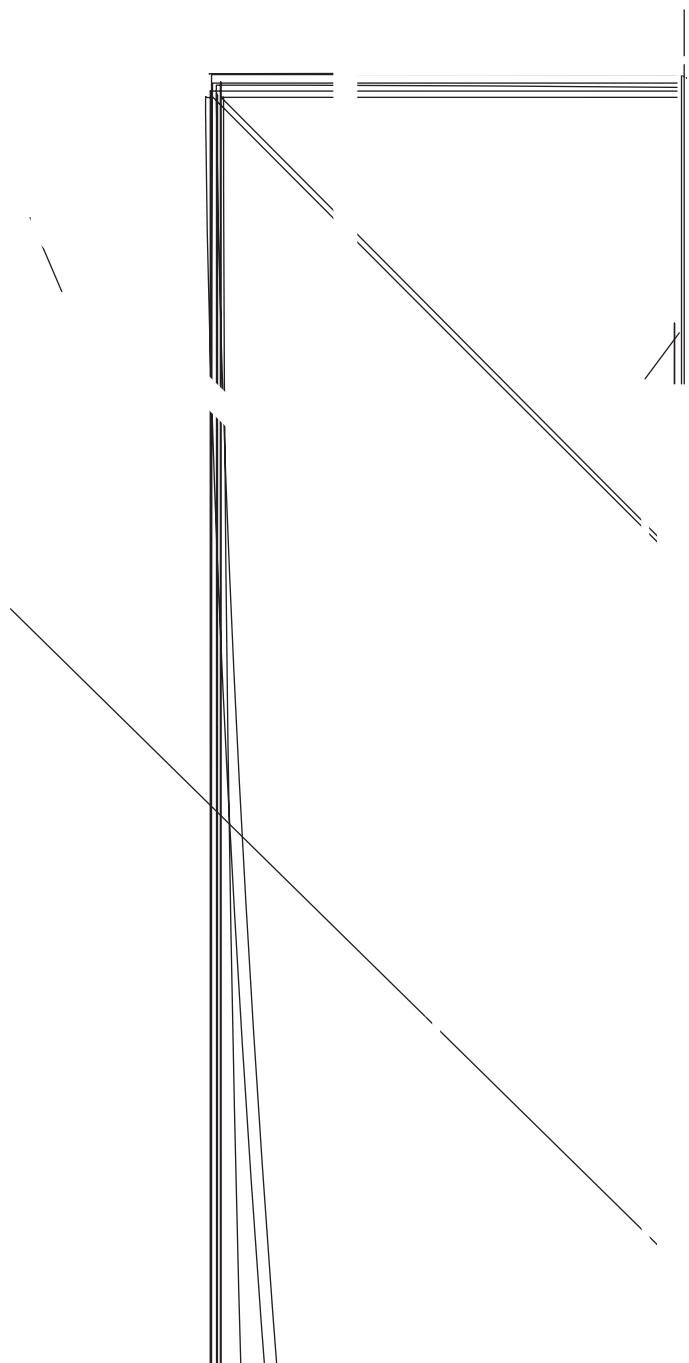
| Key | Part No.     | Description           | Destinations | Class | QTY | Standard parts                                     |
|-----|--------------|-----------------------|--------------|-------|-----|----------------------------------------------------|
| 1   | 4038 2275 01 | HOLDER                |              | D     | 1   | a-9739 0308 14<br>b-9735 0308 14<br>c-9646 0308 14 |
| 2   | 4038 0760 00 | IU CONTACT PLATE ASSY |              | C     | 1   |                                                    |
| 3   | 4038 2233 02 | HOLDER                |              | D     | 4   |                                                    |
| 4   | 4154 3804 01 | SCREW                 |              | C     | 2   |                                                    |
| 5   | 4038 2313 01 | HOLDER                |              | C     | 1   |                                                    |
| 6   | 4038 2206 02 | HOLDER                |              | D     | 1   |                                                    |
| 7   | 4038 2274 01 | HOLDER                |              | D     | 3   |                                                    |
| 8   | 4038 2255 01 | COVER                 |              | D     | 2   |                                                    |
| 9   | 4038 2222 01 | CONTACT               |              | C     | 4   |                                                    |
| 10  | 4038 2277 01 | CONTACT               |              | C     | 3   |                                                    |
| 11  | 4038 2276 01 | CONTACT               |              | C     | 3   |                                                    |
| 12  | 4038 2225 02 | CONTACT               |              | C     | 3   |                                                    |
| 13  | 4038 2232 01 | COVER                 |              | D     | 3   |                                                    |
| 14  | 4038 6203 03 | HV TRANSFORMER        |              | I     | 1   |                                                    |
|     |              |                       |              |       |     |                                                    |
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ERASER SECTION



# ERASER SECTION

| Key | Part No.     | Description     | Destinations | Class | QTY | Standard parts                                                                                           |
|-----|--------------|-----------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4038 2199 02 | SHIELD PLATE    |              | C     | 1   | a-9646 0308 14<br>b-9735 0306 14<br>c-9743 0308 14<br>d-9721 0300 01<br>e-9739 0308 14<br>f-9646 0316 14 |
| 2   | 4038 2182 01 | BRACKET         |              | D     | 1   |                                                                                                          |
| 3   | 4038 2181 01 | BRACKET         |              | D     | 1   |                                                                                                          |
| 4   | 9353 2400 11 | LED PILOT LAMP  |              | C     | 4   |                                                                                                          |
| 5   | 4038 2015 02 | BRACKET         |              | D     | 1   |                                                                                                          |
| 6   | 4038 2014 08 | RAIL            |              | D     | 4   |                                                                                                          |
| 7   | 4038 7309 01 | LABEL           |              | D     | 4   |                                                                                                          |
| 8   | 4038 2069 01 | SLIDER          |              | C     | 4   |                                                                                                          |
| 9   | 4038 2072 04 | PLATE SPRING    |              | C     | 4   |                                                                                                          |
| 10  | 4038 2198 02 | SHIELD PLATE    |              | C     | 3   |                                                                                                          |
| 11  | 4038 2040 01 | REINFORCE PLATE |              | D     | 4   |                                                                                                          |
| 12  | 4038 2056 02 | SEAL            |              | C     | 1   |                                                                                                          |
| 13  | 4038 2052 02 | DUCT            |              | D     | 1   |                                                                                                          |
| 14  | 4038 2053 02 | SEAL            |              | C     | 1   |                                                                                                          |
| 15  | 4038 2081 02 | SEAL            |              | C     | 1   |                                                                                                          |
| 16  | 4038 2151 02 | SEAL            |              | C     | 8   |                                                                                                          |
| 17  | 4038 2106 01 | PIPE            |              | D     | 3   |                                                                                                          |
| 18  | 4038 2104 02 | SEAL            |              | C     | 4   |                                                                                                          |
| 19  | 4038 2103 04 | SHUTTER         |              | D     | 4   |                                                                                                          |
| 20  | 4038 2105 03 | TORSION SPRING  |              | C     | 4   |                                                                                                          |
| 21  | 4038 2101 01 | PIPE            |              | D     | 1   |                                                                                                          |
| 22  | 4038 2032 01 | REINFORCE PLATE |              | D     | 4   |                                                                                                          |
| 23  | 4038 2183 01 | BRACKET         |              | D     | 1   |                                                                                                          |
| 24  | 4038 1273 00 | POLYESTER FILM  |              | C     | 1   |                                                                                                          |
| 25  | 9J06 1015 01 | SEAL            |              | C     | 1   |                                                                                                          |
| 26  | 9J06 1017 00 | SEAL            |              | C     | 1   |                                                                                                          |
| 27  | 9J06 1016 00 | SEAL            |              | C     | 1   |                                                                                                          |
| 28  | 9J06 1018 00 | POLYESTER FILM  |              | C     | 1   |                                                                                                          |
|     |              |                 |              |       |     |                                                                                                          |
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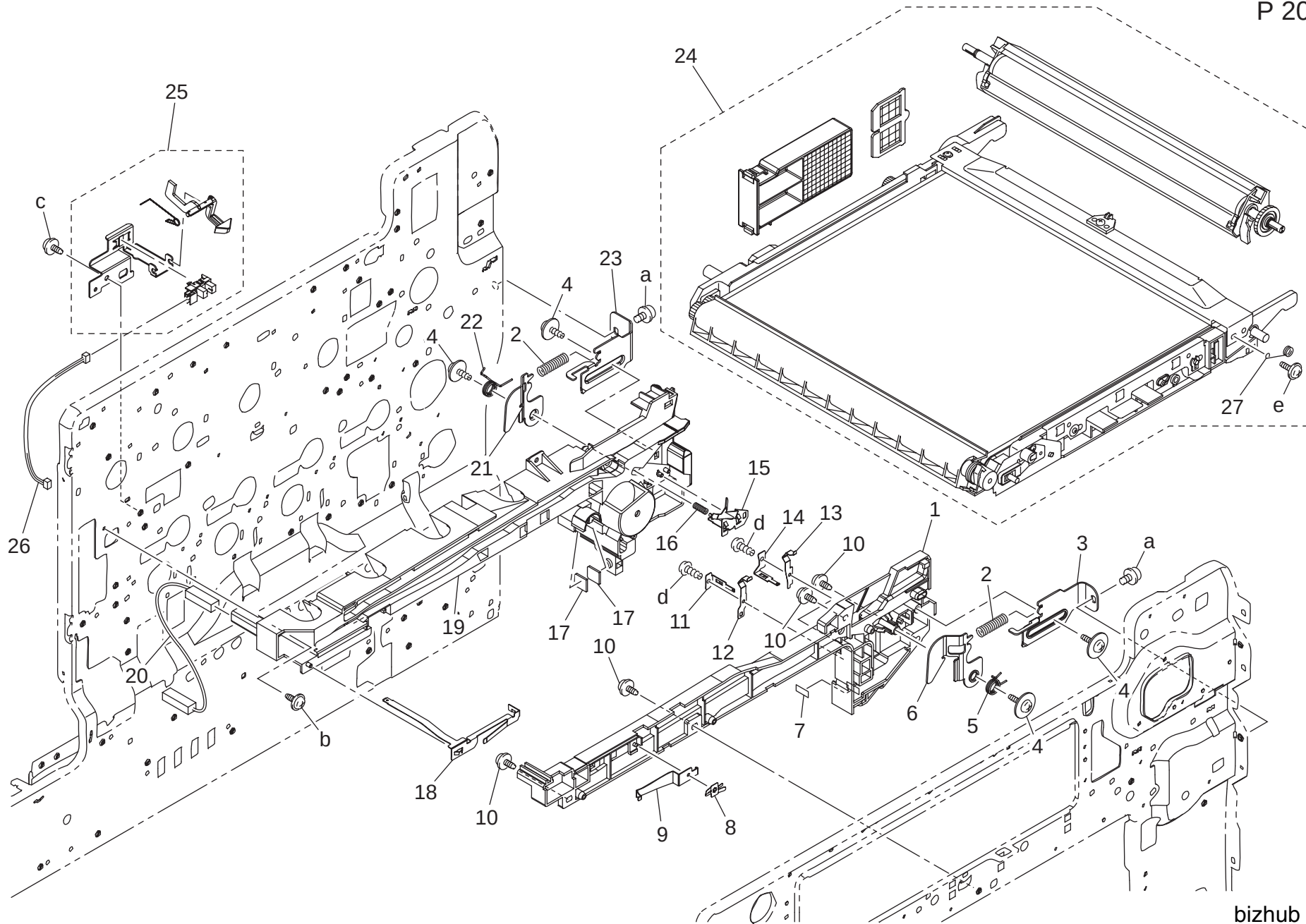




DEVELOPMENT DRIVE SECTION

| Key | Part No.     | Description        | Destinations | Class | QTY | Standard parts                                     |
|-----|--------------|--------------------|--------------|-------|-----|----------------------------------------------------|
| 1   | 4038 3517 02 | REINFORCE PLATE    |              | D     | 1   | a-9735 0306 14<br>b-9646 0306 14<br>c-9735 0308 14 |
| 2   | 4038 R730 00 | DEVELOP DRIVE ASSY |              | C     | 1   |                                                    |
| 3   | 4038 M101 00 | MOTOR              |              | B     | 2   |                                                    |
| 4   | 9314 2300 61 | MOTOR              |              | B     | 1   |                                                    |
| 5   | 4038 R729 00 | HOPPER DRIVE ASSY  |              | C     | 1   |                                                    |
|     |              |                    |              |       |     |                                                    |
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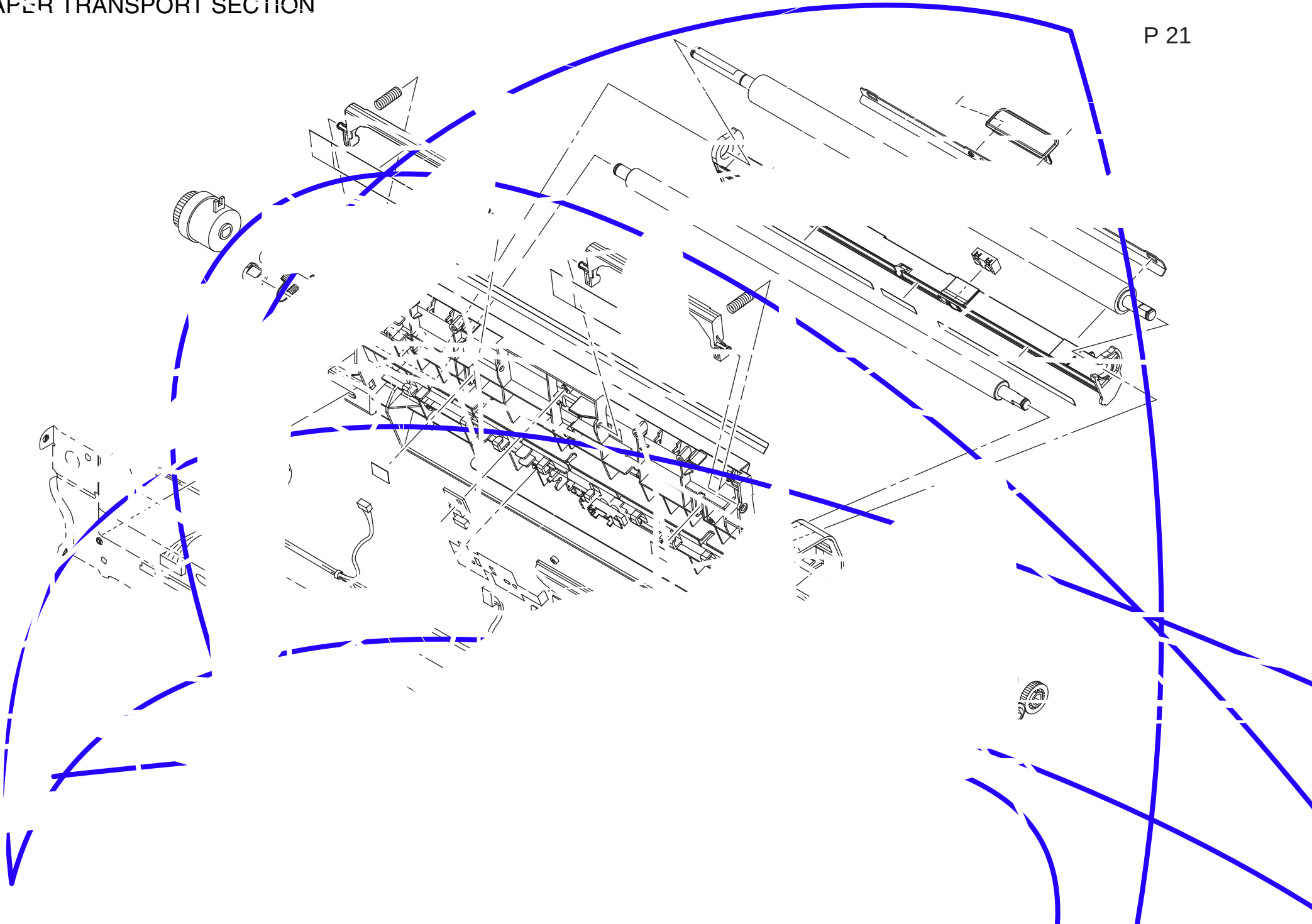
TRANSFER BELT SECTION



# TRANSFER BELT SECTION

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 2023 18 | RAIL              |              | D     | 1   | a-9646 0408 14<br>b-9735 0308 14<br>c-9735 0306 14<br>d-9732 0308 14<br>e-9739 0310 14 |
| 2   | 4038 2029 01 | PRESSURE SPRING   |              | C     | 2   |                                                                                        |
| 3   | 4038 2046 01 | LEVER             |              | C     | 1   |                                                                                        |
| 4   | 4163 5293 01 | SCREW             |              | C     | 4   |                                                                                        |
| 5   | 4038 2048 01 | TORSION SPRING    |              | C     | 1   |                                                                                        |
| 6   | 4038 2047 02 | ARM               |              | C     | 1   |                                                                                        |
| 7   | 4038 3594 01 | SPACER            |              | C     | 1   |                                                                                        |
| 8   | 4038 2080 01 | CONTACT           |              | C     | 1   |                                                                                        |
| 9   | 4038 2045 01 | PLATE SPRING      |              | D     | 1   |                                                                                        |
| 10  | 4154 3804 01 | SCREW             |              | C     | 4   |                                                                                        |
| 11  | 4038 2077 13 | CONTACT           |              | C     | 1   |                                                                                        |
| 12  | 4038 2152 13 | CONTACT           |              | C     | 1   |                                                                                        |
| 13  | 4038 2153 13 | CONTACT           |              | C     | 1   |                                                                                        |
| 14  | 4038 2078 13 | CONTACT           |              | C     | 1   |                                                                                        |
| 15  | 4038 2205 02 | CONTACT           |              | C     | 1   |                                                                                        |
| 16  | 4038 2207 01 | PRESSURE SPRING   |              | C     | 1   |                                                                                        |
| 17  | 4038 2151 02 | SEAL              |              | C     | 2   |                                                                                        |
| 18  | 4038 2217 01 | CONTACT           |              | C     | 1   |                                                                                        |
| 19  | 4038 2024 02 | RAIL              |              | D     | 1   |                                                                                        |
| 20  | 4038 6836 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                        |
| 21  | 4038 2027 01 | ARM               |              | C     | 1   |                                                                                        |
| 22  | 4038 2028 01 | TORSION SPRING    |              | C     | 1   |                                                                                        |
| 23  | 4038 2026 01 | LEVER             |              | C     | 1   |                                                                                        |
| 24  | 4038 R743 00 | TRANSFER KIT      |              | A     | 1   |                                                                                        |
| 25  | 4038 R733 00 | SWITCH ASSY       |              | C     | 1   |                                                                                        |
| 26  | 4038 6835 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                        |
| 27  | 4038 5002 00 | CONTACT           |              | C     | 1   |                                                                                        |
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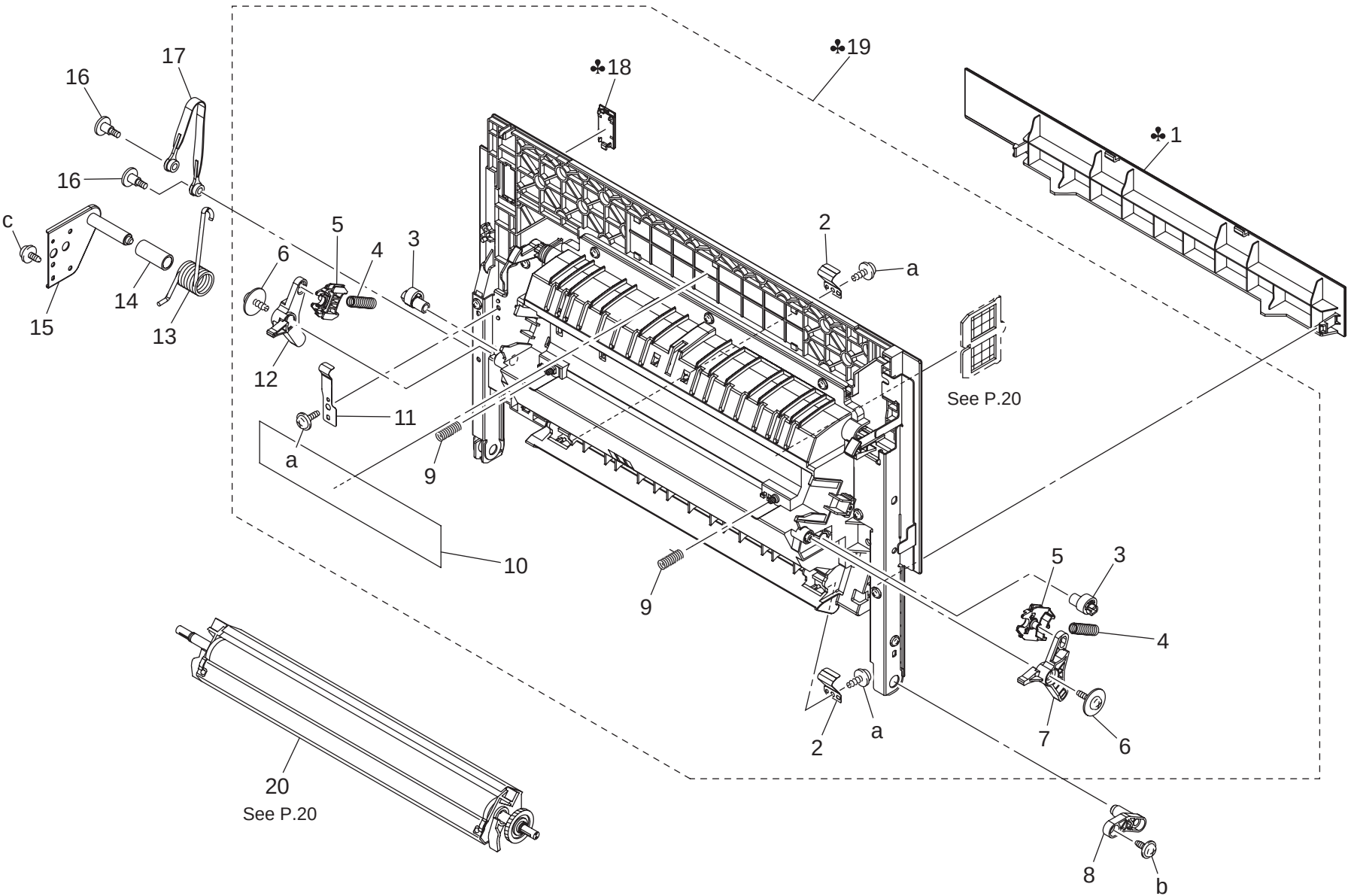
PAPER TRANSPORT SECTION



# PAPER TRANSPORT SECTION

| Key | Part No.     | Description             | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 7303 01 | LABEL M1                |              | C     | 1   | a-9735 0308 14<br>b-9739 0308 14<br>c-9721 0600 01<br>d-9739 0306 14<br>e-9739 0310 14 |
| 2   | 4038 3532 01 | HANDLE                  |              | C     | 1   |                                                                                        |
| 3   | 4038 3529 02 | REINFORCE PLATE         |              | D     | 1   |                                                                                        |
| 4   | 4038 3539 01 | GUIDE                   |              | C     | 1   |                                                                                        |
| 5   | 4038 3501 01 | ROLLER                  |              | C     | 1   |                                                                                        |
| 6   | 9335 1400 21 | SOLID STATE SWITCH      |              | C     | 1   |                                                                                        |
| 7   | 4038 3537 01 | GUIDE                   |              | C     | 1   |                                                                                        |
| 8   | 4038 3538 01 | GUIDE                   |              | C     | 1   |                                                                                        |
| 9   | 4038 3536 01 | GUIDE                   |              | C     | 1   |                                                                                        |
| 10  | 4038 3502 02 | ROLLER                  |              | C     | 1   |                                                                                        |
| 11  | 4038 3540 03 | GUIDE                   |              | C     | 1   |                                                                                        |
| 12  | 4038 7022 00 | GUIDE                   |              | D     | 1   |                                                                                        |
| 13  | 4038 7023 00 | SHOULDER SCREW          |              | C     | 1   |                                                                                        |
| 14  | 4038 3530 01 | EARTH GROUND            |              | D     | 1   |                                                                                        |
| 15  | 4038 3525 01 | TENSION SPRING          |              | C     | 2   |                                                                                        |
| 16  | 4025 3572 01 | BUSHING                 |              | C     | 4   |                                                                                        |
| 17  | 4004 3503 02 | GEAR 20T                |              | C     | 1   |                                                                                        |
| 18  | 4004 3504 02 | GEAR 14T                |              | C     | 1   |                                                                                        |
| 19  | 4038 3567 01 | PLATE SPRING            |              | D     | 1   |                                                                                        |
| 20  | 9455 8076 01 | RESISTOR                |              | D     | 1   |                                                                                        |
| 21  | 4128 3522 01 | SEAL                    |              | C     | 2   |                                                                                        |
| 22  | 4038 3562 01 | ACTUATOR                |              | C     | 1   |                                                                                        |
| 23  | 9335 1400 11 | PRISM                   |              | C     | 1   |                                                                                        |
| 24  | 4038 3593 01 | WASHER                  |              | C     | 2   |                                                                                        |
| 25  | 4038 3592 01 | REINFORCE PLATE         |              | D     | 1   |                                                                                        |
| 26  | 9372 1300 12 | PHOTO SENSING ELEMENT   |              | B     | 2   |                                                                                        |
| 27  | 4038 3531 02 | EARTH GROUND            |              | D     | 2   |                                                                                        |
| 28  | 4037 0906 01 | PHOTO INTERRUPTER       |              | B     | 1   |                                                                                        |
| 29  | 4038 6830 02 | WIRE HARNESS ASSY       |              | D     | 1   |                                                                                        |
| 30  | 4038 3561 03 | BRACKET                 |              | D     | 1   |                                                                                        |
| 31  | 9372 5400 31 | HUMIDITY CONVERSION EL. |              | C     | 1   |                                                                                        |
| 32  | 1164 3527 02 | TORSION SPRING          |              | C     | 1   |                                                                                        |
| 33  | 9322 1300 21 | CLUTCH                  |              | B     | 1   |                                                                                        |
| 34  | 4038 3556 01 | SEAL                    |              | C     | 2   |                                                                                        |
| 35  | 4038 3559 01 | PRESSURE SPRING         |              | C     | 2   |                                                                                        |
| 36  | 4038 3558 02 | COVER                   |              | C     | 2   |                                                                                        |
| 37  | 4038 3527 03 | GUIDE                   |              | D     | 1   |                                                                                        |
| 38  | 4038 5603 00 | SPACER                  |              | D     | 1   |                                                                                        |
| 39  | 4038 R759 00 | TRANSPORT UNIT          |              | S     | 1   |                                                                                        |
|     |              |                         |              |       |     |                                                                                        |
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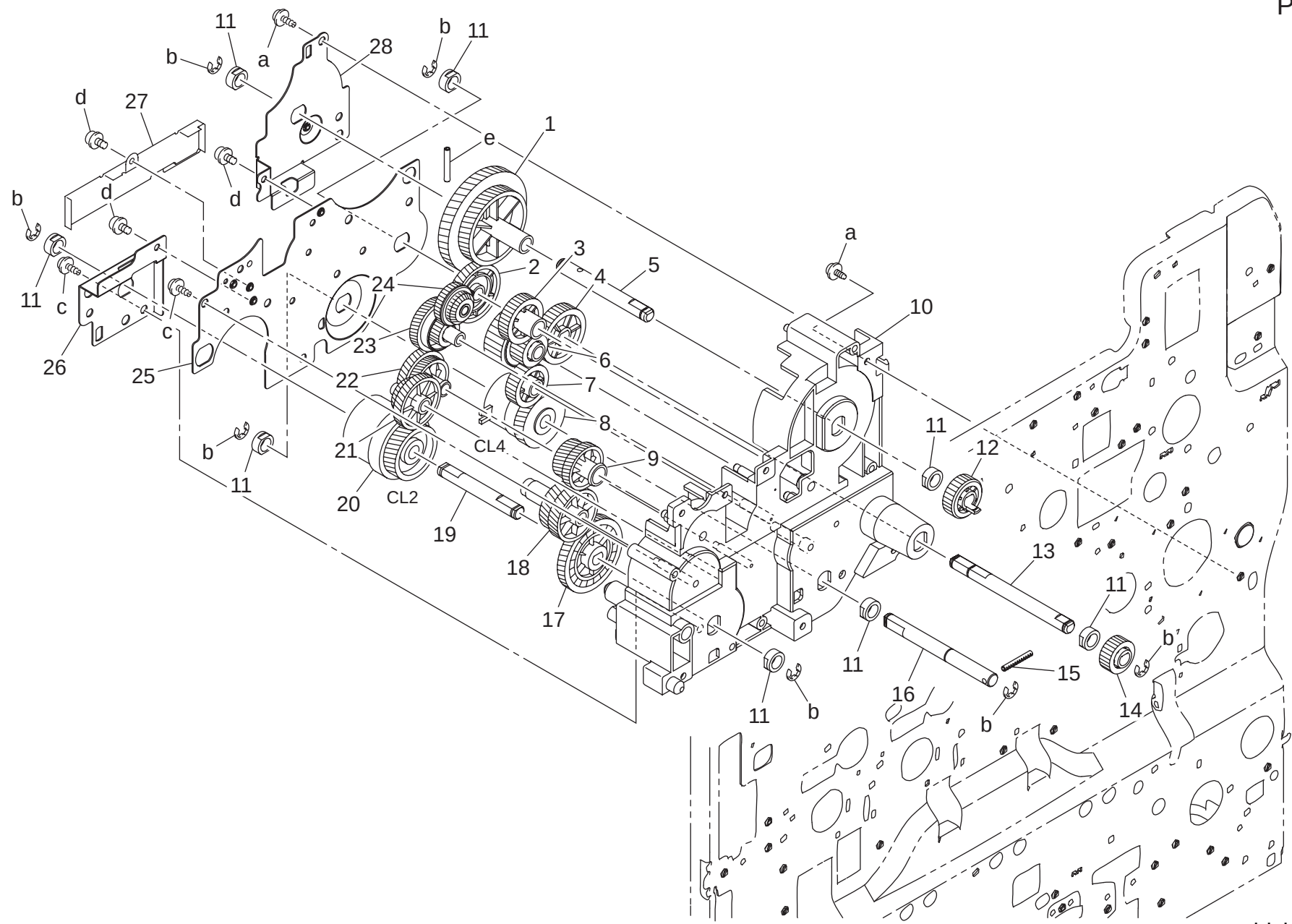
RIGHT DOOR SECTION



# RIGHT DOOR SECTION

| Key | Part No.     | Description     | Destinations                          | Class | QTY | Standard parts                                     |
|-----|--------------|-----------------|---------------------------------------|-------|-----|----------------------------------------------------|
| 1   | 4038 3515 02 | COVER           | A,A1,D1,D3,F1,F2,G1,H,I,J,K<br>B,C,G2 | C     | 1   | a-9739 0308 14<br>b-9735 0308 14<br>c-9735 0306 14 |
| 1   | 4066 3770 03 | COVER           |                                       | C     | 1   |                                                    |
| 2   | 4038 3520 01 | PLATE SPRING    |                                       | D     | 2   |                                                    |
| 3   | 4038 3553 01 | CAM             |                                       | C     | 2   |                                                    |
| 4   | 4038 4611 01 | PRESSURE SPRING |                                       | C     | 2   |                                                    |
| 5   | 4038 3542 02 | HOLDER          |                                       | D     | 2   |                                                    |
| 6   | 4163 5293 01 | SCREW           |                                       | C     | 2   |                                                    |
| 7   | 4038 3551 01 | LEVER           |                                       | C     | 1   |                                                    |
| 8   | 4038 3516 01 | SHAFT           |                                       | D     | 1   |                                                    |
| 9   | 4038 4620 01 | PRESSURE SPRING |                                       | C     | 2   |                                                    |
| 10  | 4038 7302 02 | LABEL JAM       |                                       | D     | 1   |                                                    |
| 11  | 4038 3571 02 | CONTACT         |                                       | D     | 1   |                                                    |
| 12  | 4038 3552 01 | LEVER           |                                       | C     | 1   |                                                    |
| 13  | 4038 3512 02 | TORSION SPRING  |                                       | C     | 1   |                                                    |
| 14  | 4038 3534 01 | COLLAR          |                                       | C     | 1   |                                                    |
| 15  | 4038 0210 01 | BRACKET ASSY    |                                       | D     | 1   |                                                    |
| 16  | 4038 3511 02 | SHOULDER SCREW  |                                       | C     | 2   |                                                    |
| 17  | 4038 3523 01 | STOPPER         |                                       | C     | 1   |                                                    |
| 18  | 4038 3521 01 | COVER           | A,A1,D1,D3,F1,F2,G1,H,I,J,K           | C     | 1   |                                                    |
| 19  | 4038 R771 00 | DOOR ASSY       | A,A1,D1,D3,F1,F2,G1,H,I,J,K           | S     | 1   |                                                    |
| 19  | 4038 R772 00 | DOOR ASSY       | B,C,G2                                | S     | 1   |                                                    |
| 20  | 4038 R742 00 | ROLLER ASSY     |                                       | C     | 1   |                                                    |
|     |              |                 |                                       |       |     |                                                    |
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TRANSPORT DRIVE SECTION

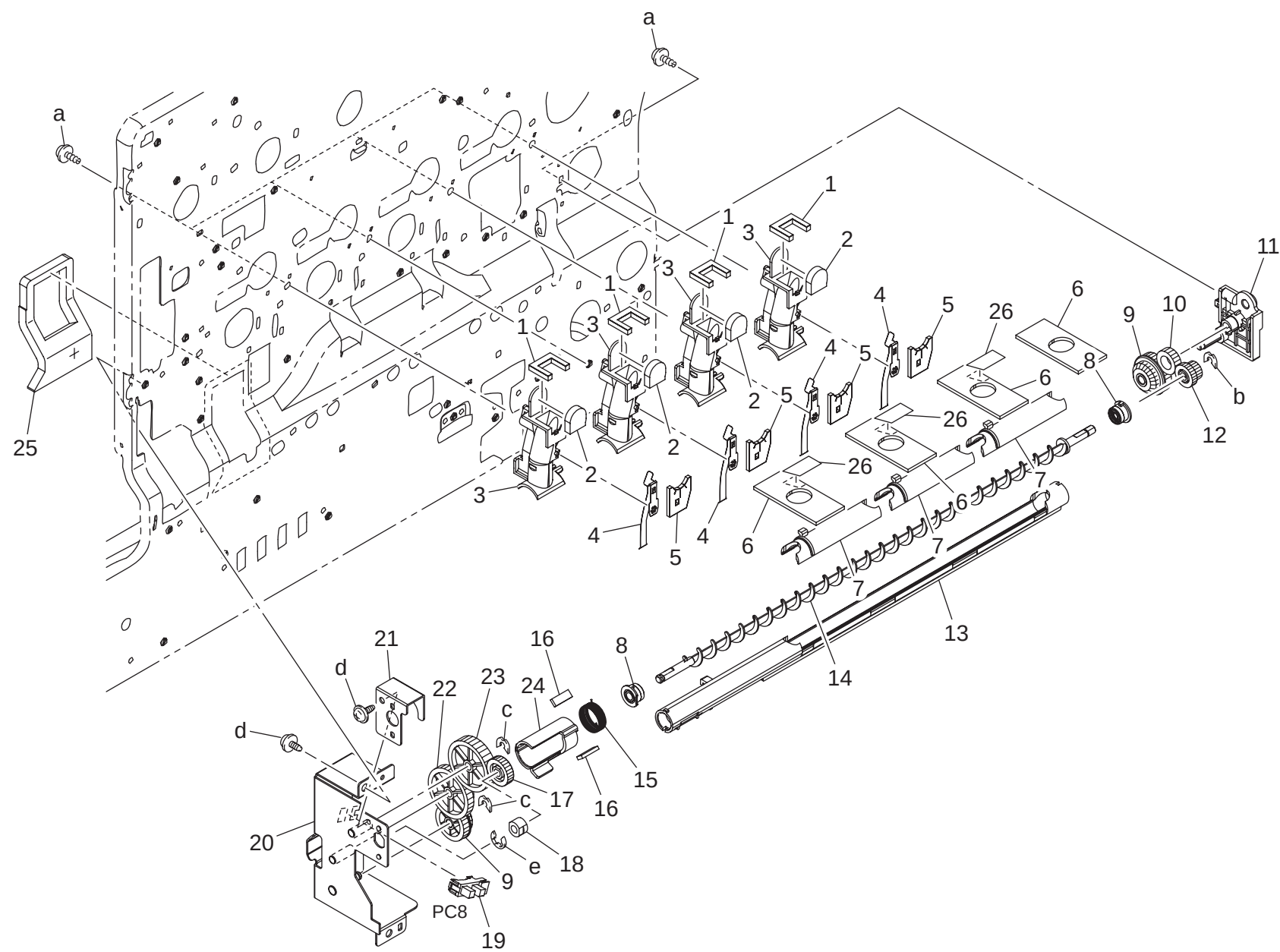




# TRANSPORT DRIVE SECTION

| Key | Part No.     | Description  | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|--------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 2513 01 | GEAR 83/115T |              | C     | 1   | a-9735 0308 14<br>b-9721 0500 01<br>c-9739 0410 14<br>d-9646 0306 14<br>e-9754 3022 08 |
| 2   | 4038 2520 01 | GEAR 65T     |              | C     | 1   |                                                                                        |
| 3   | 4038 2529 01 | GEAR 26T     |              | C     | 1   |                                                                                        |
| 4   | 4038 2599 01 | GEAR 32T     |              | C     | 1   |                                                                                        |
| 5   | 4038 2524 01 | SHAFT        |              | D     | 1   |                                                                                        |
| 6   | 4038 2531 01 | GEAR 32/18T  |              | C     | 1   |                                                                                        |
| 7   | 4038 2532 01 | GEAR 24T     |              | C     | 1   |                                                                                        |
| 8   | 9322 1400 21 | CLUTCH       |              | C     | 1   |                                                                                        |
| 9   | 4038 2551 01 | GEAR 49/44T  |              | C     | 1   |                                                                                        |
| 10  | 4038 2526 01 | HOLDER       |              | D     | 1   |                                                                                        |
| 11  | 4658 3516 01 | BUSHING      |              | C     | 8   |                                                                                        |
| 12  | 4038 2519 01 | GEAR 22T     |              | C     | 1   |                                                                                        |
| 13  | 4038 2535 01 | SHAFT        |              | D     | 1   |                                                                                        |
| 14  | 4038 2598 01 | GEAR 18T     |              | C     | 1   |                                                                                        |
| 15  | 4038 2699 01 | PIN          |              | C     | 1   |                                                                                        |
| 16  | 4038 2515 01 | SHAFT        |              | D     | 1   |                                                                                        |
| 17  | 4038 2514 01 | GEAR 50T     |              | C     | 1   |                                                                                        |
| 18  | 4038 2549 01 | GEAR 37/50T  |              | C     | 1   |                                                                                        |
| 19  | 4038 2523 01 | SHAFT        |              | D     | 1   |                                                                                        |
| 20  | 9322 1300 31 | CLUTCH       |              | C     | 1   |                                                                                        |
| 21  | 4038 2517 01 | GEAR 22/38T  |              | C     | 1   |                                                                                        |
| 22  | 4038 2508 01 | GEAR 55/31T  |              | C     | 1   |                                                                                        |
| 23  | 4038 2578 01 | GEAR 20/56T  |              | C     | 1   |                                                                                        |
| 24  | 4004 2545 01 | GEAR 18/30T  |              | C     | 1   |                                                                                        |
| 25  | 4038 2539 01 | HOLD PLATE   |              | D     | 1   |                                                                                        |
| 26  | 4038 2536 01 | HOLD PLATE   |              | D     | 1   |                                                                                        |
| 27  | 4038 2253 01 | SHIELD       |              | D     | 1   |                                                                                        |
| 28  | 4038 2597 01 | HOLD PLATE   |              | D     | 1   |                                                                                        |
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WASTE TONER TRANSPORT SECTION



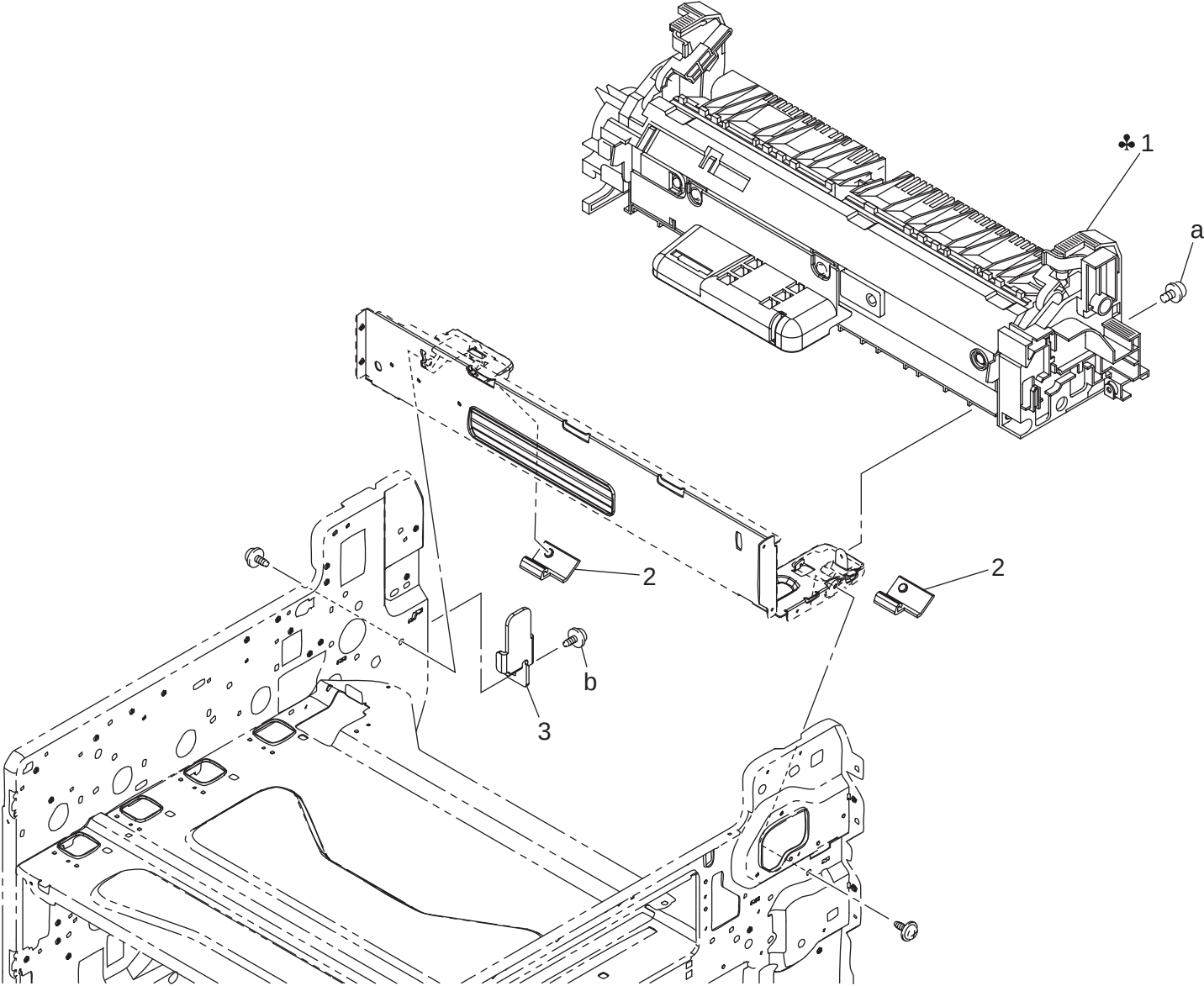
# WASTE TONER TRANSPORT SECTION

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 2118 01 | SEAL              |              | C     | 4   | a-9739 0308 14<br>b-4425 3001 01<br>c-4425 3002 01<br>d-9735 0306 14<br>e-9721 0300 01 |
| 2   | 4038 2076 01 | SEAL              |              | C     | 4   |                                                                                        |
| 3   | 4038 2116 04 | PIPE              |              | D     | 4   |                                                                                        |
| 4   | 4038 2131 07 | STIRRING PLATE    |              | D     | 4   |                                                                                        |
| 5   | 4038 2117 02 | SEAL              |              | C     | 4   |                                                                                        |
| 6   | 4038 2119 01 | SEAL              |              | C     | 4   |                                                                                        |
| 7   | 4038 2115 02 | LID               |              | D     | 3   |                                                                                        |
| 8   | 4004 5607 02 | BUSHING           |              | C     | 2   |                                                                                        |
| 9   | 4004 2545 01 | GEAR 18/30T       |              | C     | 2   |                                                                                        |
| 10  | 4038 2579 01 | GEAR 18T          |              | C     | 1   |                                                                                        |
| 11  | 4038 2586 01 | HOLDER            |              | D     | 1   |                                                                                        |
| 12  | 4004 5612 01 | GEAR 18T          |              | C     | 1   |                                                                                        |
| 13  | 4038 2111 02 | PIPE              |              | D     | 1   |                                                                                        |
| 14  | 4038 2112 04 | SCREW             |              | D     | 1   |                                                                                        |
| 15  | 4038 2114 01 | TORSION SPRING    |              | C     | 1   |                                                                                        |
| 16  | 4038 2143 01 | SEAL              |              | C     | 2   |                                                                                        |
| 17  | 4038 2142 01 | GEAR 16T          |              | C     | 1   |                                                                                        |
| 18  | 4038 2120 02 | BUSHING           |              | C     | 1   |                                                                                        |
| 19  | 9335 1300 61 | PHOTO INTERRUPTER |              | B     | 1   |                                                                                        |
| 20  | 4038 0203 02 | BRACKET ASSY      |              | D     | 1   |                                                                                        |
| 21  | 4038 2089 01 | STOP PLATE        |              | D     | 1   |                                                                                        |
| 22  | 4038 2140 01 | GEAR 32/30T       |              | C     | 1   |                                                                                        |
| 23  | 4038 2130 01 | GEAR 32T          |              | C     | 1   |                                                                                        |
| 24  | 4038 2113 02 | SHUTTER           |              | D     | 1   |                                                                                        |
| 25  | 4038 2062 01 | SEAL              |              | C     | 1   |                                                                                        |
| 26  | 4038 1272 00 | SEAL              |              | C     | 3   |                                                                                        |
|     |              |                   |              |       |     |                                                                                        |
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WASTE TONER BOX SECTION

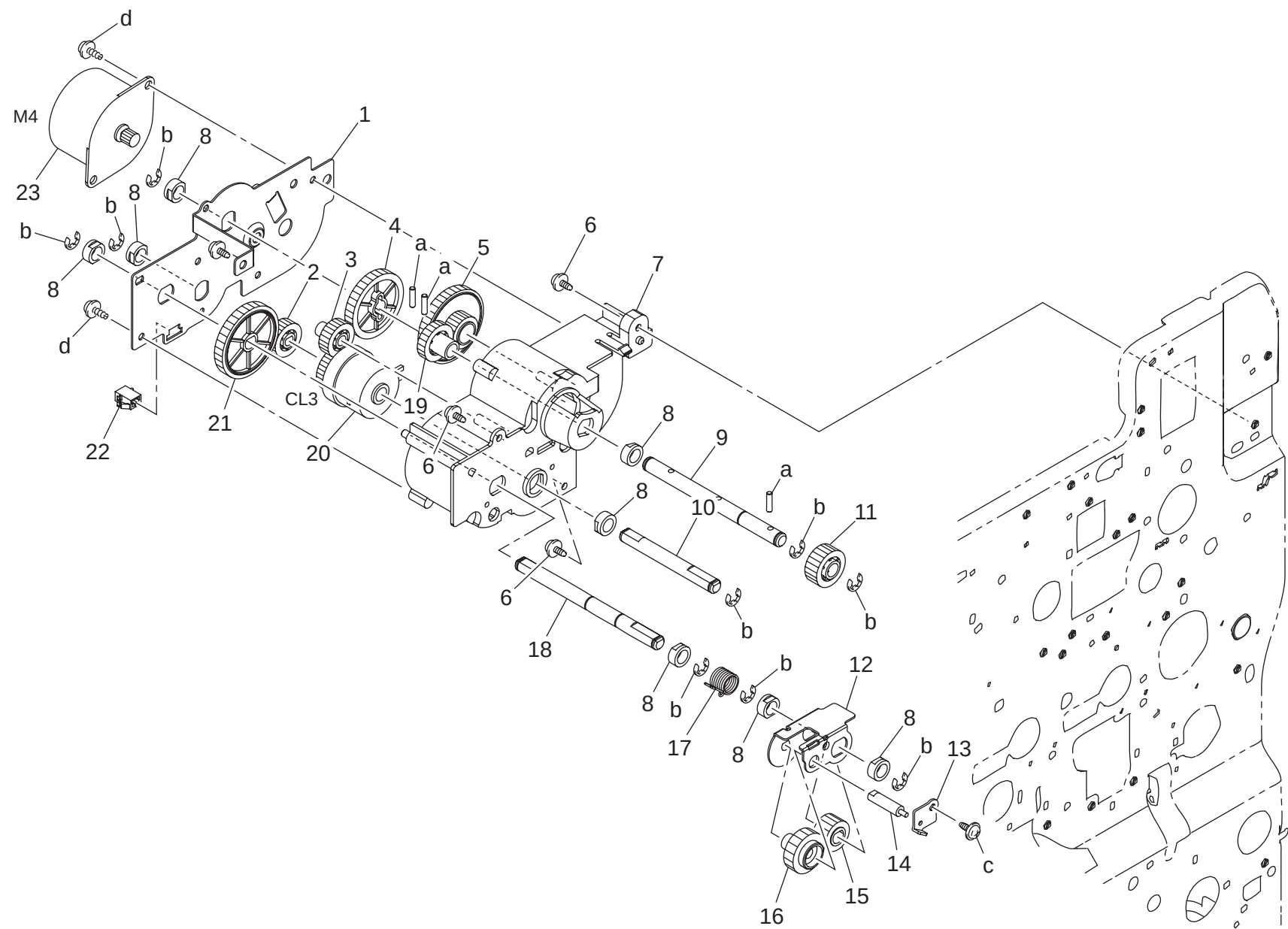
| Key | Part No.     | Description     | Destinations | Class | QTY | Standard parts |
|-----|--------------|-----------------|--------------|-------|-----|----------------|
| 1   | 4038 R732 00 | TONER PIPE      |              | C     | 1   | a-9735 0306 14 |
| 2   | 4038 7311 02 | LABEL           |              | D     | 1   |                |
| 3   | 4038 2013 04 | RAIL            |              | D     | 1   |                |
| 4   | 4154 3804 01 | SCREW           |              | C     | 1   |                |
| 5   | 4065 611     | WASTE TONER BOX |              | A     | 1   |                |
|     |              |                 |              |       |     |                |
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## FUSING SECTION

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FUSING DRIVE SECTION

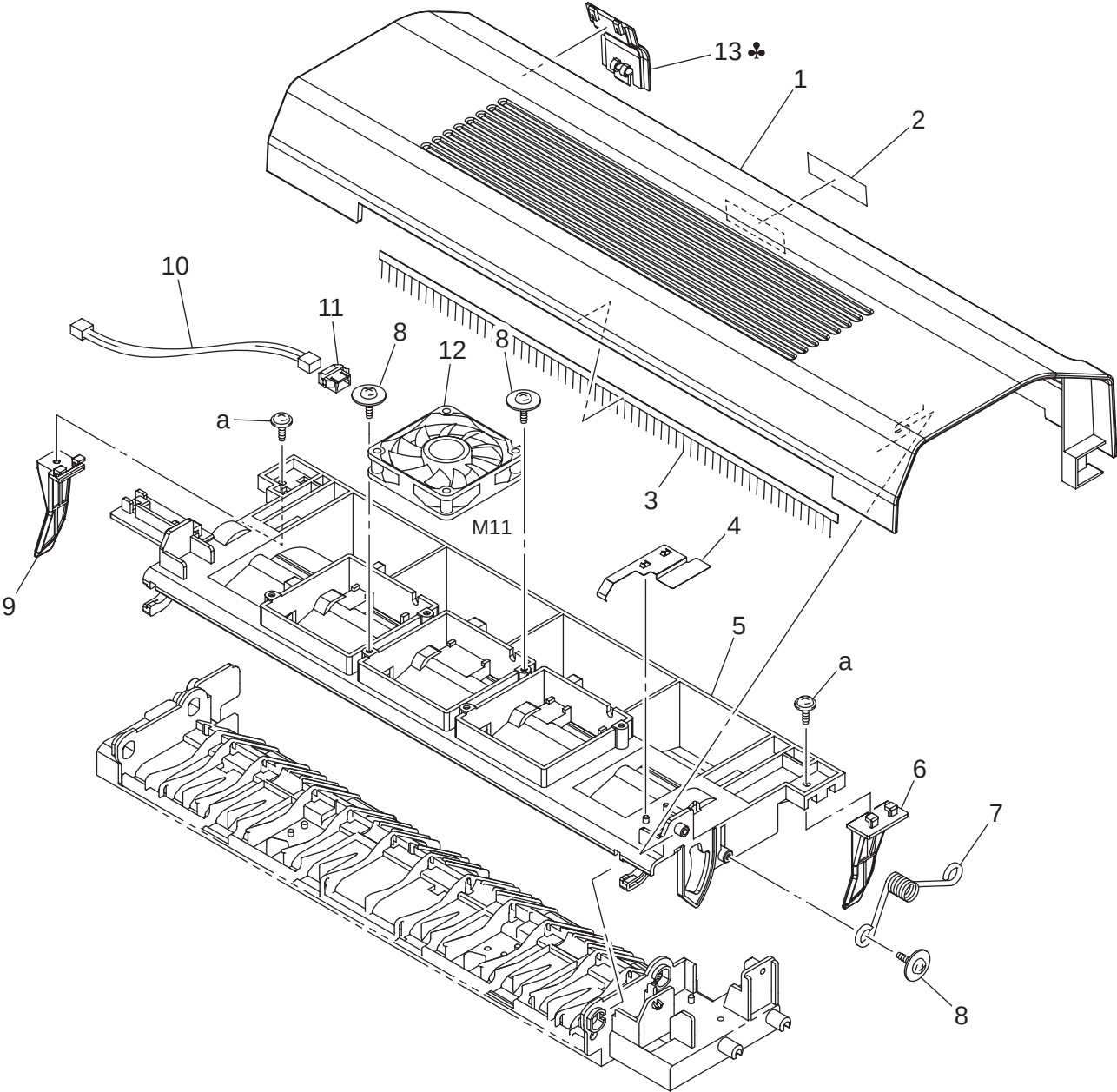




# FUSING DRIVE SECTION

| Key | Part No.     | Description    | Destinations | Class | QTY | Standard parts                                                       |
|-----|--------------|----------------|--------------|-------|-----|----------------------------------------------------------------------|
| 1   | 4038 2556 01 | BRACKET        |              | D     | 1   | a-9752 3012 50<br>b-9721 0500 01<br>c-9735 0306 14<br>d-9739 0308 14 |
| 2   | 4038 2592 01 | GEAR 18T       |              | C     | 1   |                                                                      |
| 3   | 4038 2591 01 | GEAR 18T       |              | C     | 1   |                                                                      |
| 4   | 4038 2540 01 | GEAR 37T       |              | C     | 1   |                                                                      |
| 5   | 4038 2538 01 | GEAR 81/17T    |              | C     | 1   |                                                                      |
| 6   | 4154 3804 01 | SCREW          |              | C     | 3   |                                                                      |
| 7   | 4038 2557 01 | HOLDER         |              | D     | 1   |                                                                      |
| 8   | 4658 3516 01 | BUSHING        |              | C     | 8   |                                                                      |
| 9   | 4038 2573 01 | SHAFT          |              | D     | 1   |                                                                      |
| 10  | 4038 2596 01 | SHAFT          |              | D     | 1   |                                                                      |
| 11  | 4038 2574 01 | GEAR 20T       |              | C     | 1   |                                                                      |
| 12  | 4038 2576 01 | BRACKET        |              | D     | 1   |                                                                      |
| 13  | 4038 2577 01 | BRACKET        |              | D     | 1   |                                                                      |
| 14  | 4038 2588 01 | SHAFT          |              | D     | 1   |                                                                      |
| 15  | 4038 2580 01 | GEAR 16T       |              | C     | 1   |                                                                      |
| 16  | 4038 2575 01 | GEAR 22T       |              | C     | 1   |                                                                      |
| 17  | 4038 2600 02 | TORSION SPRING |              | C     | 1   |                                                                      |
| 18  | 4038 2587 01 | SHAFT          |              | D     | 1   |                                                                      |
| 19  | 4038 2541 01 | GEAR 20T       |              | C     | 1   |                                                                      |
| 20  | 9322 1300 21 | CLUTCH         |              | B     | 1   |                                                                      |
| 21  | 4038 2593 02 | GEAR 41T       |              | C     | 1   |                                                                      |
| 22  | 9383 2210 11 | CONNECTOR 2P   |              | D     | 1   |                                                                      |
| 23  | 9314 1400 71 | MOTOR          |              | C     | 1   |                                                                      |
|     |              |                |              |       |     |                                                                      |
|     |              |                |              |       |     |                                                                      |
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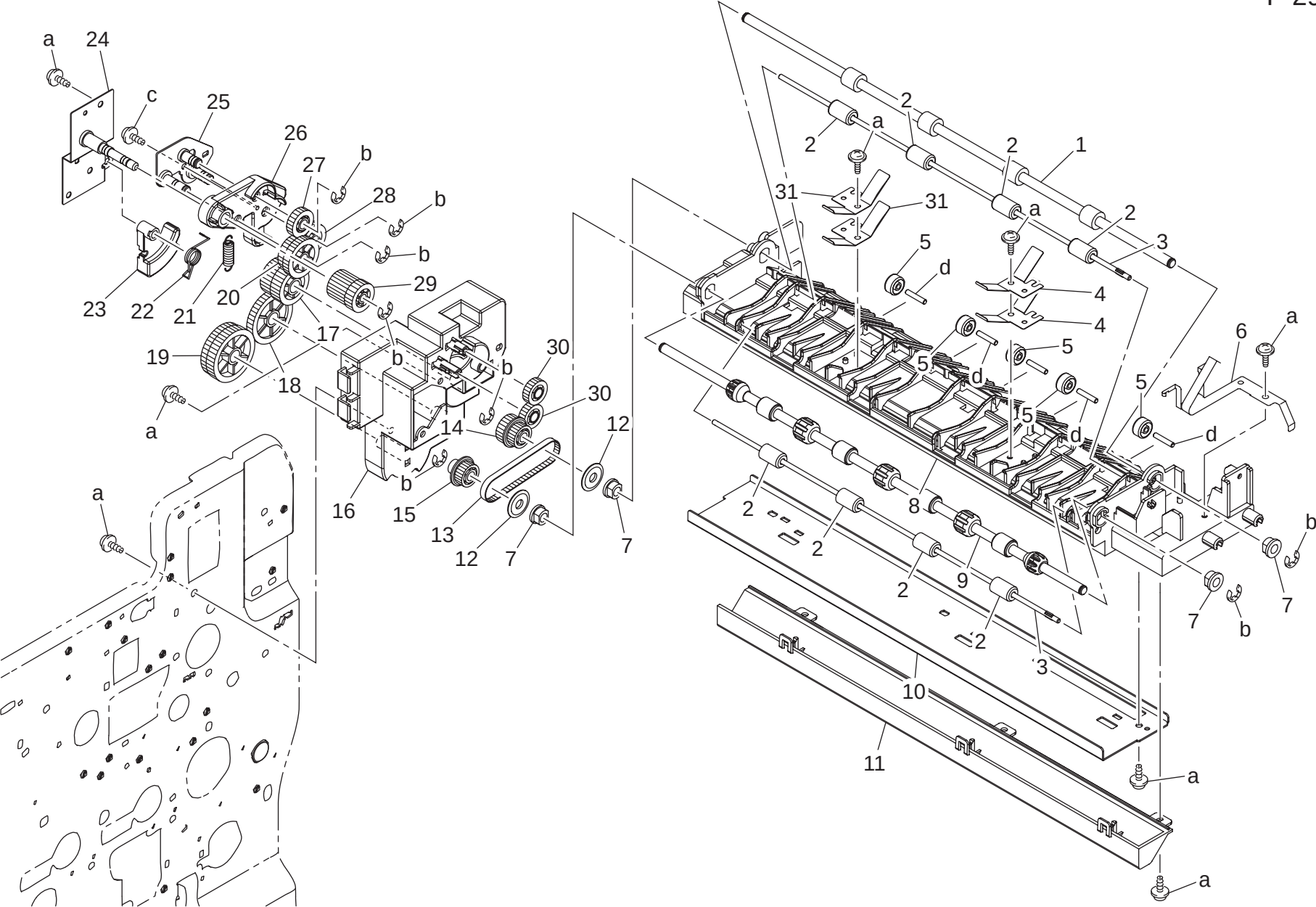
PAPER EXIT SECTION



# PAPER EXIT SECTION

| Key | Part No.     | Description        | Destinations                | Class | QTY | Standard parts |
|-----|--------------|--------------------|-----------------------------|-------|-----|----------------|
| 1   | 4038 5881 05 | COVER              |                             | C     | 1   | a-9739 0308 14 |
| 2   | 4038 7304 01 | LABEL EXIT COVER   |                             | C     | 1   |                |
| 3   | 4038 5856 01 | NEUTRALIZING BRUSH |                             | D     | 1   |                |
| 4   | 4038 5886 03 | EARTH GROUND       |                             | D     | 1   |                |
| 5   | 4038 5883 03 | GUIDE              |                             | C     | 1   |                |
| 6   | 4038 5894 03 | LEVER              |                             | C     | 1   |                |
| 7   | 4038 5896 02 | TORSION SPRING     |                             | C     | 1   |                |
| 8   | 4163 5293 01 | SCREW              |                             | C     | 3   |                |
| 9   | 4038 5895 03 | LEVER              |                             | C     | 1   |                |
| 10  | 4038 6835 01 | WIRE HARNESS ASSY  |                             | D     | 1   |                |
| 11  | 9383 2210 41 | CONNECTOR 3P       |                             | D     | 1   |                |
| 12  | 9313 1300 41 | FAN MOTOR          | A,A1,D1,D3,F1,F2,G1,H,I,J,K | C     | 1   |                |
| 13  | 4038 5852 02 | COVER              |                             | C     | 1   |                |
|     |              |                    |                             |       |     |                |
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PAPER EXIT DRIVE SECTION



# PAPER EXIT DRIVE SECTION

Page. 29

| Key | Part No.     | Description      | Destinations | Class | QTY | Standard parts                                                       |
|-----|--------------|------------------|--------------|-------|-----|----------------------------------------------------------------------|
| 1   | 4038 5887 01 | ROLLER           |              | C     | 1   | a-9739 0308 14<br>b-9721 0400 01<br>c-9739 0306 14<br>d-9752 3016 50 |
| 2   | 4038 5915 01 | ROLL             |              | C     | 8   |                                                                      |
| 3   | 4025 5984 01 | SHAFT            |              | D     | 2   |                                                                      |
| 4   | 4038 5890 02 | PLATE SPRING     |              | D     | 2   |                                                                      |
| 5   | 4139 5577 01 | COLLAR           |              | C     | 5   |                                                                      |
| 6   | 4038 5891 02 | EARTH GROUND     |              | D     | 1   |                                                                      |
| 7   | 4038 5860 01 | BUSHING          |              | C     | 4   |                                                                      |
| 8   | 4038 5884 03 | GUIDE            |              | D     | 1   |                                                                      |
| 9   | 4038 5901 01 | ROLLER           |              | C     | 1   |                                                                      |
| 10  | 4038 5885 01 | BRACKET          |              | D     | 1   |                                                                      |
| 11  | 4038 5869 01 | DUCT             |              | D     | 1   |                                                                      |
| 12  | 1200 1646 03 | WASHER           |              | D     | 2   |                                                                      |
| 13  | 4038 5893 01 | TIMING BELT 144L |              | C     | 1   |                                                                      |
| 14  | 4038 5897 01 | PULLEY 24/16T    |              | C     | 1   |                                                                      |
| 15  | 4038 5898 01 | PULLEY 24T       |              | C     | 1   |                                                                      |
| 16  | 4038 5889 02 | HOLDER           |              | D     | 1   |                                                                      |
| 17  | 4038 5870 01 | GEAR 23/21T      |              | C     | 1   |                                                                      |
| 18  | 4038 5873 01 | GEAR 32T         |              | C     | 1   |                                                                      |
| 19  | 4038 5879 01 | GEAR 33/32T      |              | C     | 1   |                                                                      |
| 20  | 4038 5877 02 | GEAR 24/20T      |              | C     | 1   |                                                                      |
| 21  | 4038 5862 01 | TENSION SPRING   |              | C     | 1   |                                                                      |
| 22  | 4038 5864 01 | TORSION SPRING   |              | C     | 1   |                                                                      |
| 23  | 4038 5863 01 | LEVER            |              | C     | 1   |                                                                      |
| 24  | 4038 0212 01 | BRACKET ASSY     |              | D     | 1   |                                                                      |
| 25  | 4038 0213 01 | BRACKET ASSY     |              | D     | 1   |                                                                      |
| 26  | 4038 5861 02 | LEVER            |              | C     | 1   |                                                                      |
| 27  | 4038 5874 01 | GEAR 16T         |              | C     | 1   |                                                                      |
| 28  | 4038 5872 02 | GEAR 18T         |              | C     | 1   |                                                                      |
| 29  | 4038 5871 02 | GEAR 17/16T      |              | C     | 1   |                                                                      |
| 30  | 4038 5876 01 | GEAR 14T         |              | C     | 2   |                                                                      |
| 31  | 4038 5888 02 | PLATE SPRING     |              | D     | 2   |                                                                      |
|     |              |                  |              |       |     |                                                                      |
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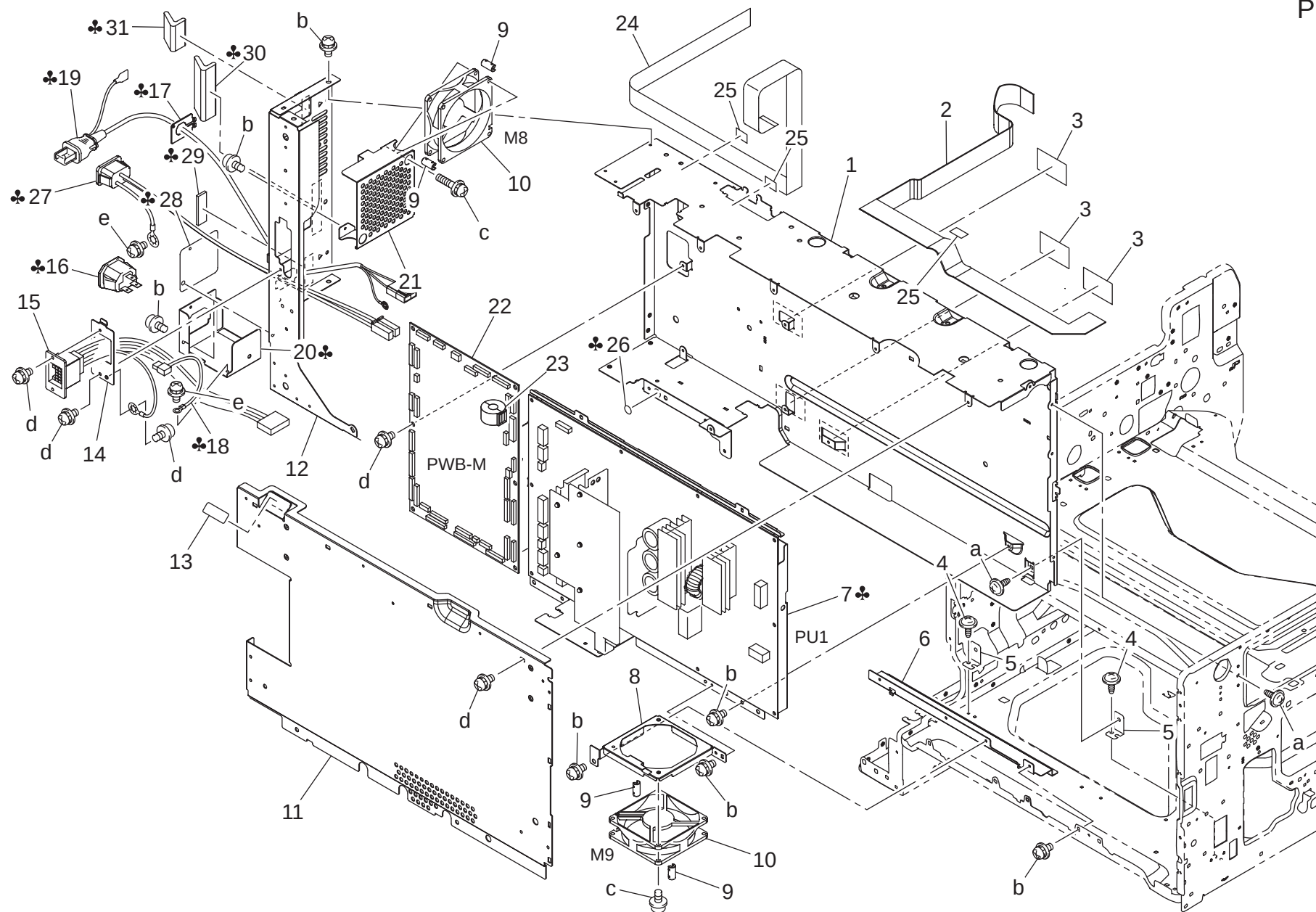


REAR DUCT SECTION

| Key | Part No.     | Description | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 9313 1400 81 | FAN MOTOR   |              | C     | 2   | a-9739 0308 14<br>b-9735 0308 14<br>c-9735 0306 14<br>d-9646 0440 14<br>e-9739 0335 14 |
| 2   | 4038 2031 01 | DUCT        |              | D     | 1   |                                                                                        |
| 3   | 4038 2033 01 | DUCT        |              | D     | 1   |                                                                                        |
| 4   | 4038 2411 02 | DUCT        |              | D     | 1   |                                                                                        |
| 5   | 4038 2055 02 | DUCT        |              | D     | 1   |                                                                                        |
| 6   | 4038 2241 02 | BRACKET     |              | D     | 1   |                                                                                        |
| 7   | 4038 2237 01 | BRACKET     |              | D     | 1   |                                                                                        |
| 8   | 4038 1018 02 | LEFT COVER  |              | C     | 1   |                                                                                        |
| 9   | 9313 1000 72 | FAN MOTOR   |              | C     | 1   |                                                                                        |
| 10  | 4004 2148 01 | SEAL        |              | C     | 1   |                                                                                        |
| 11  | 4038 2412 02 | DUCT        |              | D     | 1   |                                                                                        |
| 12  | 4038 2413 02 | DUCT        |              | D     | 1   |                                                                                        |
|     |              |             |              |       |     |                                                                                        |
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## POWER UNIT

P 31



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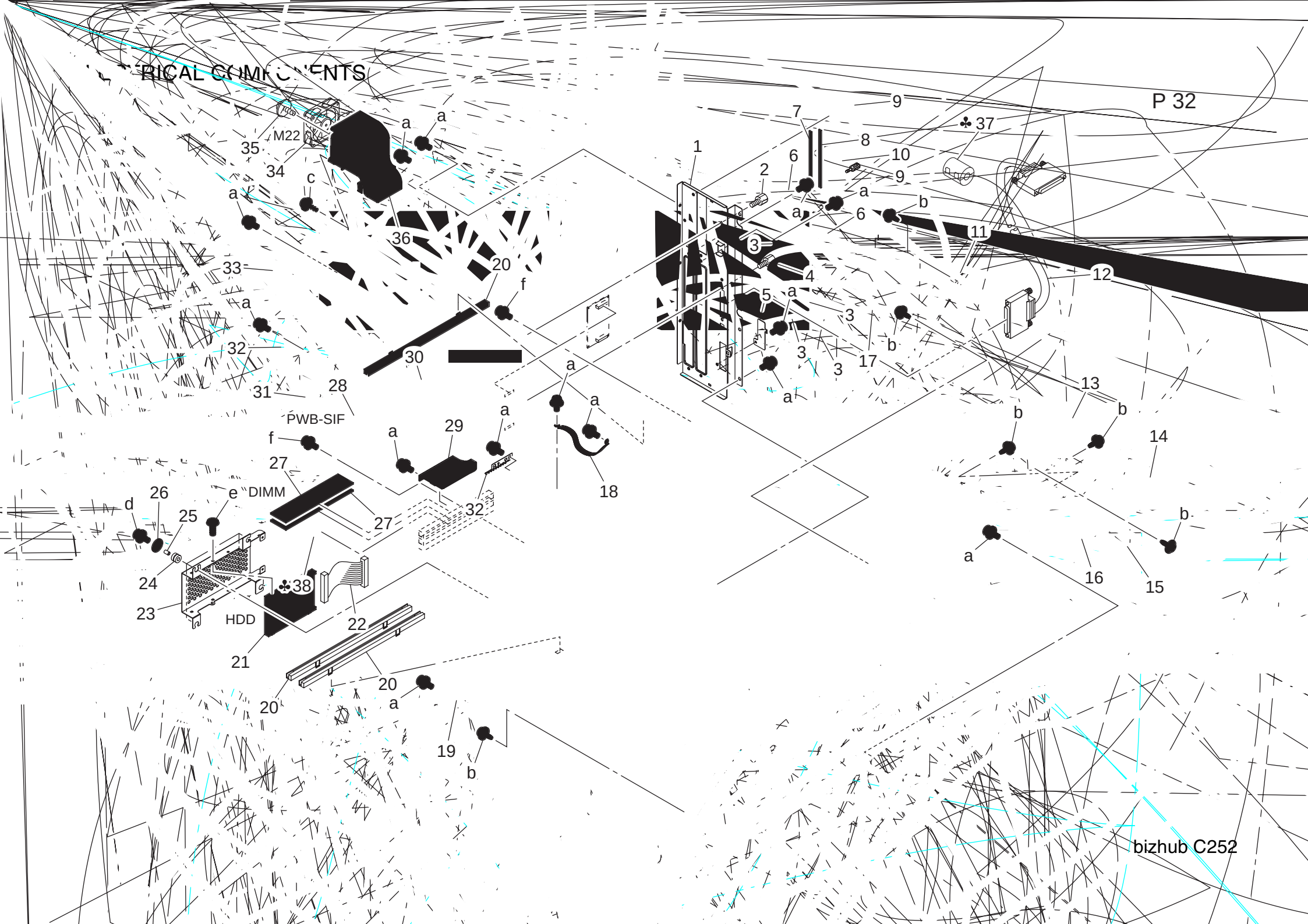


# POWER UNIT

| Key | Part No.     | Description                      | Destinations                  | Class | QTY | Standard parts                                                                         |
|-----|--------------|----------------------------------|-------------------------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 2401 08 | FRAME                            |                               | D     | 1   | a-9735 0306 14<br>b-9646 0306 14<br>c-9646 0330 14<br>d-9646 0308 14<br>e-9646 0408 14 |
| 2   | 4038 6847 01 | WIRE HARNESS ASSY                |                               | C     | 1   |                                                                                        |
| 3   | 4038 2178 01 | SEAL                             |                               | C     | 3   |                                                                                        |
| 4   | 4154 3804 01 | SCREW                            |                               | C     | 2   |                                                                                        |
| 5   | 4038 2071 02 | BRACKET                          |                               | D     | 2   |                                                                                        |
| 6   | 4038 2307 02 | GUIDE                            |                               | D     | 1   |                                                                                        |
| 7   | 4038 6201 02 | POWER SUPPLY                     | A,A1,B,F1,G2,H                | I     | 1   |                                                                                        |
| 7   | 4038 6202 02 | POWER SUPPLY                     | C,D1,D3,F2,G1,I,J,K           | I     | 1   |                                                                                        |
| 8   | 4038 2308 02 | BRACKET                          |                               | D     | 1   |                                                                                        |
| 9   | 4038 2309 01 | COLLAR                           |                               | C     | 4   |                                                                                        |
| 10  | 9313 1400 81 | FAN MOTOR                        |                               | C     | 2   |                                                                                        |
| 11  | 4038 2304 02 | COVER                            |                               | D     | 1   |                                                                                        |
| 12  | 4038 2402 05 | BRACKET                          |                               | D     | 1   |                                                                                        |
| 13  | 4038 1050 01 | SEAL                             |                               | C     | 1   |                                                                                        |
| 14  | 9J06 2403 01 | COVER                            |                               | D     | 1   |                                                                                        |
| 15  | 9J06 6814 01 | WIRE HARNESS ASSY                |                               | D     | 1   |                                                                                        |
| 16  | 9383 5000 11 | JACK                             | A,A1                          | D     | 1   |                                                                                        |
| 17  | 4037 2239 02 | BRACKET                          | A,A1                          | D     | 1   |                                                                                        |
| 18  | 4025 6805 01 | WIRE HARNESS ASSY                | A,A1                          | D     | 1   |                                                                                        |
| 19  | 4037 0775 01 | POWER CORD                       | A,A1                          | D     | 1   |                                                                                        |
| 20  | 4038 2314 03 | BRACKET                          | A,A1                          | D     | 1   |                                                                                        |
| 21  | 4038 2406 02 | BRACKET                          |                               | D     | 1   |                                                                                        |
| 22  | 4038 H001 01 | PWB ASSY                         |                               | I     | 1   |                                                                                        |
| 23  | 9326 1410 31 | FERRITE CORE                     |                               | D     | 1   |                                                                                        |
| 24  | 4038 6848 01 | WIRE HARNESS ASSY                |                               | C     | 1   |                                                                                        |
| 25  | 4109 5530 01 | STOPPER                          |                               | C     | 3   |                                                                                        |
| 26  | 1500 2320 02 | LABEL EARTH                      | A,A1                          | D     | 1   |                                                                                        |
| 27  | 4038 6807 01 | WIRE HARNESS ASSY                | B,C,D1,D3,F1,F2,G1,G2,H,I,J,K | D     | 1   |                                                                                        |
| 28  | 4038 2316 01 | REINFORCE PLATE                  | B,C,D1,D3,F1,F2,G1,G2,H,I,J,K | D     | 1   |                                                                                        |
| 29  | 4037 6751 01 | ELECTRICALLY CONDUCTIVE MATERIAL | C,D1,D3,F2,G1,H,I,J,K         | D     | 1   |                                                                                        |
| 30  | 9384 4300 11 | ELECTRICALLY CONDUCTIVE MATERIAL | C,D1,D3,F2,G1,H,I,J,K         | C     | 1   |                                                                                        |
| 31  | 9384 4300 21 | ELECTRICALLY CONDUCTIVE MATERIAL | C,D1,D3,F2,G1,H,I,J,K         | C     | 1   |                                                                                        |
|     |              |                                  |                               |       |     |                                                                                        |
|     |              |                                  |                               |       |     |                                                                                        |
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# OPTIONAL COMPONENTS

P 32

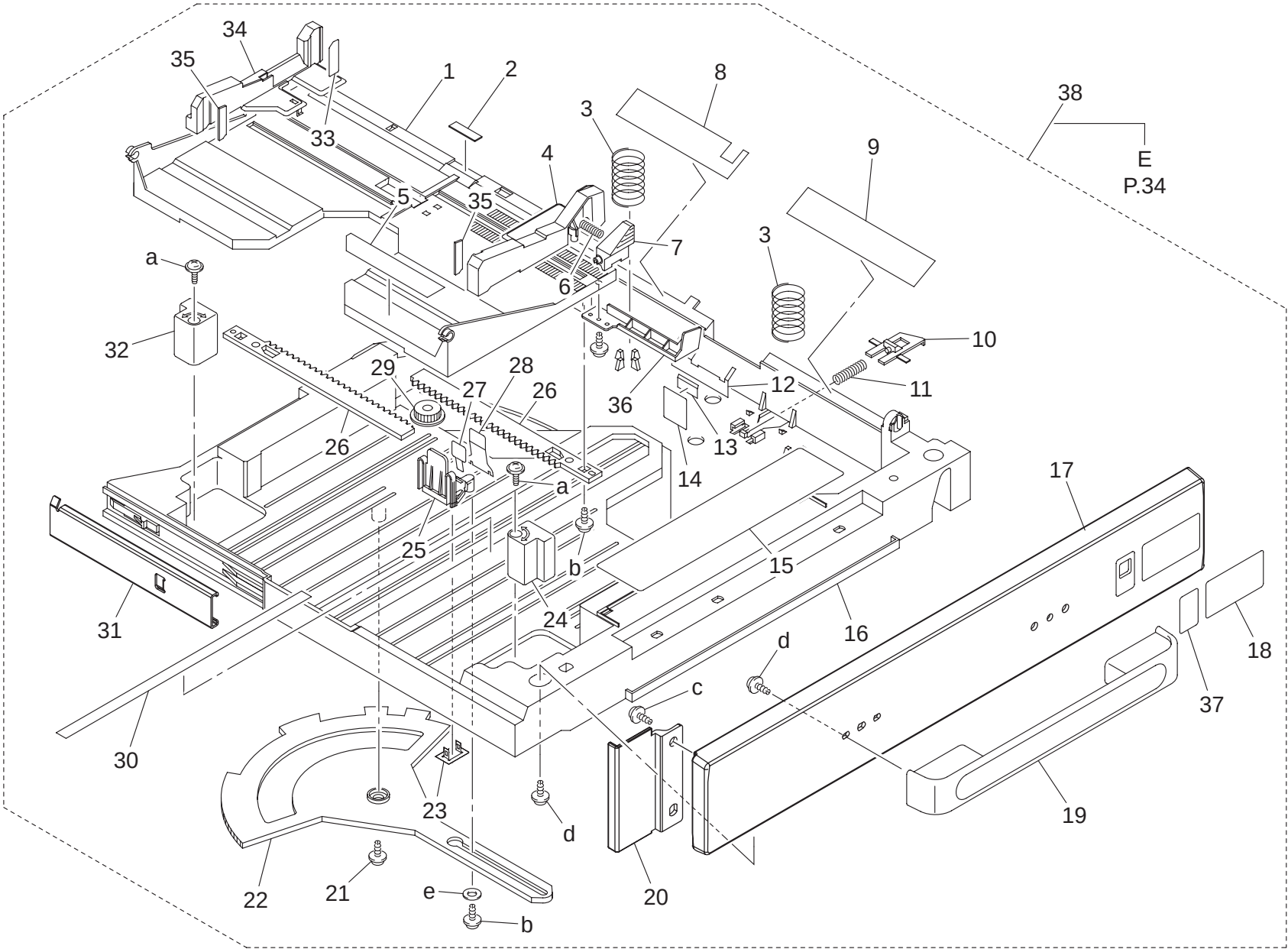


## ELECTRICAL COMPONENTS

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| Key | Part No.     | Description                      | Destinations          | Class | QTY | Standard parts                                                                                           |
|-----|--------------|----------------------------------|-----------------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 4038 2303 02 | BRACKET                          |                       | D     | 1   | a-9646 0306 14<br>b-9735 0306 14<br>c-9739 0308 14<br>d-9646 0316 14<br>e-9654 0304 14<br>f-9646 0308 14 |
| 2   | 4025 2283 01 | SCREW                            |                       | D     | 2   |                                                                                                          |
| 3   | 4037 6776 01 | ELECTRICALLY CONDUCTIVE MATERIAL |                       | D     | 4   |                                                                                                          |
| 4   | 4581 2269 04 | SHOULDER SCREW                   |                       | C     | 2   |                                                                                                          |
| 5   | 4037 2242 01 | COVER                            |                       | D     | 1   |                                                                                                          |
| 6   | 4037 2247 01 | COVER                            |                       | D     | 2   |                                                                                                          |
| 7   | 4037 6778 02 | ELECTRICALLY CONDUCTIVE MATERIAL |                       | D     | 1   |                                                                                                          |
| 8   | 4037 6777 01 | ELECTRICALLY CONDUCTIVE MATERIAL |                       | D     | 1   |                                                                                                          |
| 9   | 4037 2220 02 | SHOULDER SCREW                   |                       | C     | 2   |                                                                                                          |
| 10  | 4037 2219 02 | BRACKET                          |                       | D     | 1   |                                                                                                          |
| 11  | 4038 1502 03 | HOLD PLATE                       |                       | D     | 1   |                                                                                                          |
| 12  | 4038 6862 01 | WIRE HARNESS ASSY                |                       | C     | 1   |                                                                                                          |
| 13  | 4038 2074 05 | REINFORCE PLATE                  |                       | D     | 1   |                                                                                                          |
| 14  | 4038 2036 01 | CAP                              |                       | C     | 1   |                                                                                                          |
| 15  | 4038 2075 02 | REINFORCE PLATE                  |                       | D     | 1   |                                                                                                          |
| 16  | 4038 2073 01 | REINFORCE PLATE                  |                       | D     | 1   |                                                                                                          |
| 17  | 4038 2405 01 | DUCT                             |                       | D     | 1   |                                                                                                          |
| 18  | 4037 6812 01 | WIRE HARNESS ASSY                |                       | D     | 1   |                                                                                                          |
| 19  | 4038 2301 04 | SHIELD BOX                       |                       | D     | 1   |                                                                                                          |
| 20  | 4004 2203 01 | GUIDE                            |                       | D     | 3   |                                                                                                          |
| 21  | 4037 6095 01 | HARD DISK DRIVE                  |                       | I     | 1   |                                                                                                          |
| 22  | 4036 6870 01 | WIRE HARNESS ASSY                |                       | D     | 1   |                                                                                                          |
| 23  | 4038 2312 01 | BRACKET                          |                       | D     | 1   |                                                                                                          |
| 24  | 4025 2294 01 | BUSHING                          |                       | C     | 4   |                                                                                                          |
| 25  | 4025 2295 01 | COLLAR                           |                       | C     | 4   |                                                                                                          |
| 26  | 4038 1351 00 | WASHER                           |                       | C     | 4   |                                                                                                          |
| 27  | 4037 6076 01 | DIMMO                            |                       | C     | 2   |                                                                                                          |
| 28  | 4038 0123 03 | PWB-SIF                          |                       | I     | 1   |                                                                                                          |
| 29  | 4038 2414 01 | BRACKET                          |                       | D     | 1   |                                                                                                          |
| 30  | 4038 0121 06 | PWB-MFP                          |                       | I     | 1   |                                                                                                          |
| 31  | 4038 2302 01 | LID                              |                       | D     | 1   |                                                                                                          |
| 32  | 4038 1510 01 | PLATE SPRING                     |                       | D     | 2   |                                                                                                          |
| 33  | 4037 2244 01 | COVER                            |                       | D     | 1   |                                                                                                          |
| 34  | 9313 1300 41 | FAN MOTOR                        |                       | C     | 1   |                                                                                                          |
| 35  | 4163 5293 01 | SCREW                            |                       | C     | 2   |                                                                                                          |
| 36  | 4038 2410 01 | DUCT                             |                       | D     | 1   |                                                                                                          |
| 37  | 0866 7801 01 | FERRITE CORE                     | C,D1,D3,F2,G1,H,I,J,K | D     | 1   |                                                                                                          |
| 38  | 4037 6086 01 | D-FAX0                           | A,A1                  | C     | 1   |                                                                                                          |
|     |              |                                  |                       |       |     |                                                                                                          |
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MPT CASSETTE TRAY SECTION

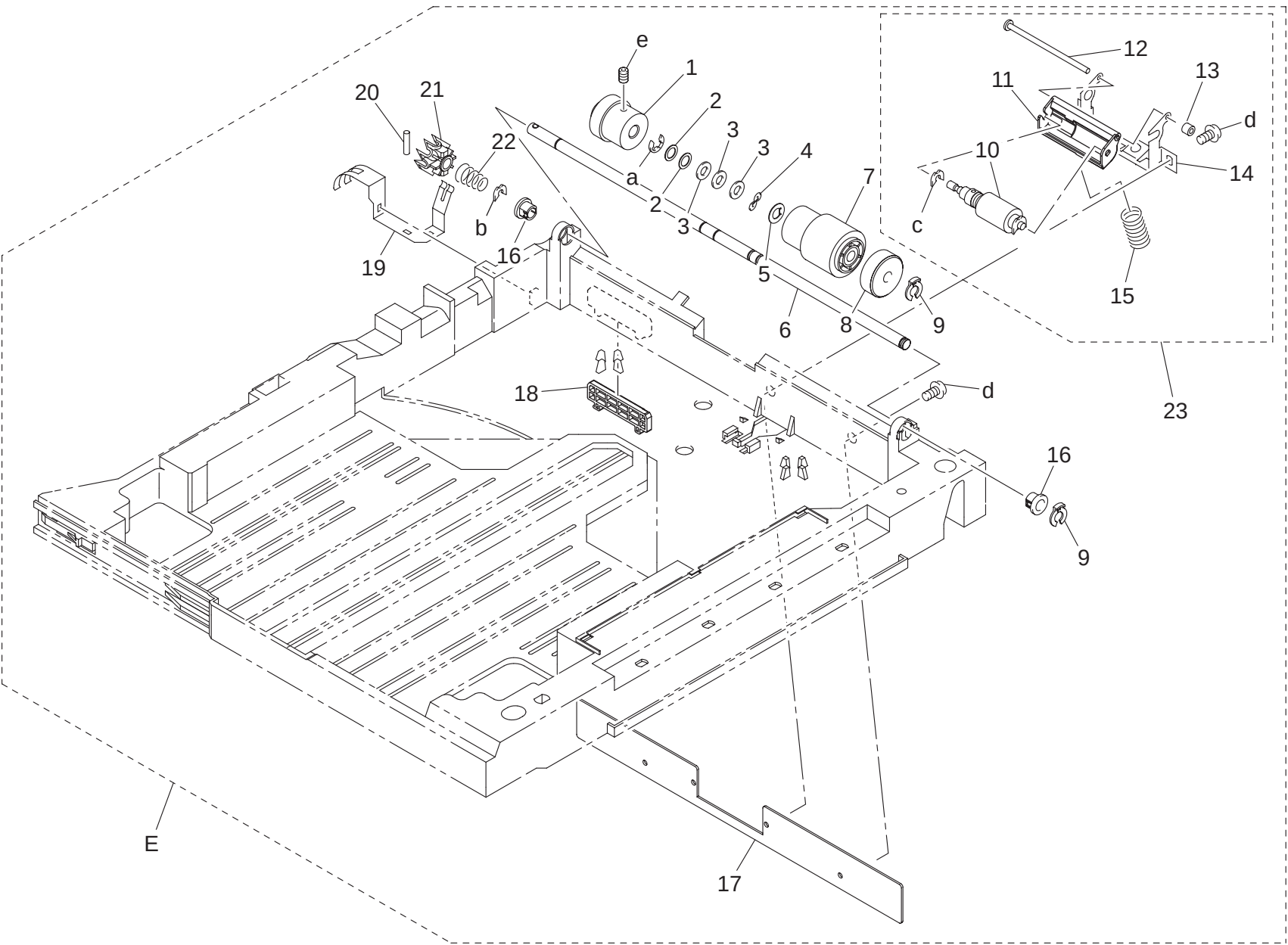


# MPT CASSETTE TRAY SECTION

Page. 33

| Key | Part No.     | Description           | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-----------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4036 3022 03 | LIFTING PLATE         |              | D     | 1   | a-9739 0308 14<br>b-9739 0310 14<br>c-9739 0408 14<br>d-9739 0410 14<br>e-9716 0300 01 |
| 2   | 4687 3281 01 | FRICTION SHEET        |              | C     | 1   |                                                                                        |
| 3   | 4134 3106 01 | PRESSURE SPRING       |              | C     | 2   |                                                                                        |
| 4   | 4036 3008 01 | REGULATING PLATE      |              | C     | 1   |                                                                                        |
| 5   | 4036 7314 01 | LABEL MP CD           |              | D     | 1   |                                                                                        |
| 6   | 4038 5601 00 | PRESSURE SPRING       |              | C     | 1   |                                                                                        |
| 7   | 4037 3210 01 | LEVER                 |              | C     | 1   |                                                                                        |
| 8   | 4004 3040 02 | GUIDE                 |              | C     | 1   |                                                                                        |
| 9   | 4004 3024 01 | GUIDE                 |              | C     | 1   |                                                                                        |
| 10  | 1164 3061 01 | LEVER                 |              | C     | 1   |                                                                                        |
| 11  | 1164 3062 01 | PRESSURE SPRING       |              | C     | 1   |                                                                                        |
| 12  | 4004 3033 01 | GUIDE PLATE           |              | D     | 1   |                                                                                        |
| 13  | 4004 3038 01 | GUIDE                 |              | C     | 1   |                                                                                        |
| 14  | 4004 3008 01 | SEAL                  |              | C     | 1   |                                                                                        |
| 15  | 4038 7337 01 | LABEL PAPER SUPPLY    |              | C     | 1   |                                                                                        |
| 16  | 4036 3021 02 | CASSETTE              |              | D     | 1   |                                                                                        |
| 17  | 4038 3020 03 | COVER                 |              | C     | 1   |                                                                                        |
| 18  | 4038 7321 01 | LABEL NUMBER          |              | C     | 1   |                                                                                        |
| 19  | 4036 3025 01 | HANDLE                |              | C     | 1   |                                                                                        |
| 20  | 4038 3071 02 | COVER                 |              | C     | 1   |                                                                                        |
| 21  | 4163 5293 01 | SCREW                 |              | C     | 1   |                                                                                        |
| 22  | 4004 3051 02 | LEVER                 |              | C     | 1   |                                                                                        |
| 23  | 4004 3031 01 | BRACKET               |              | D     | 1   |                                                                                        |
| 24  | 4037 3226 01 | SPACER                |              | D     | 1   |                                                                                        |
| 25  | 4037 3223 01 | REGULATING PLATE      |              | C     | 1   |                                                                                        |
| 26  | 4004 3032 01 | RACK                  |              | C     | 2   |                                                                                        |
| 27  | 4021 3036 01 | GUIDE                 |              | C     | 1   |                                                                                        |
| 28  | 4004 3042 01 | GUIDE                 |              | C     | 1   |                                                                                        |
| 29  | 1164 3045 01 | GEAR 20T              |              | C     | 1   |                                                                                        |
| 30  | 4036 7313 01 | LABEL MP FD           |              | D     | 1   |                                                                                        |
| 31  | 4039 5604 00 | RAIL                  |              | D     | 1   |                                                                                        |
| 32  | 4037 3227 01 | SPACER                |              | D     | 1   |                                                                                        |
| 33  | 4004 7324 01 | LABEL CAPACITY        |              | C     | 1   |                                                                                        |
| 34  | 4036 3028 12 | REGULATING PLATE      |              | C     | 1   |                                                                                        |
| 35  | 4036 3086 01 | BRAKE                 |              | D     | 2   |                                                                                        |
| 36  | 4036 3019 01 | LEVER                 |              | D     | 1   |                                                                                        |
| 37  | 4030 7301 02 | LABEL NEAR EMPTY      |              | C     | 1   |                                                                                        |
| 38  | 4038 R734 00 | MULTIPURPOSE CASSETTE |              | S     | 1   |                                                                                        |
|     |              |                       |              |       |     |                                                                                        |
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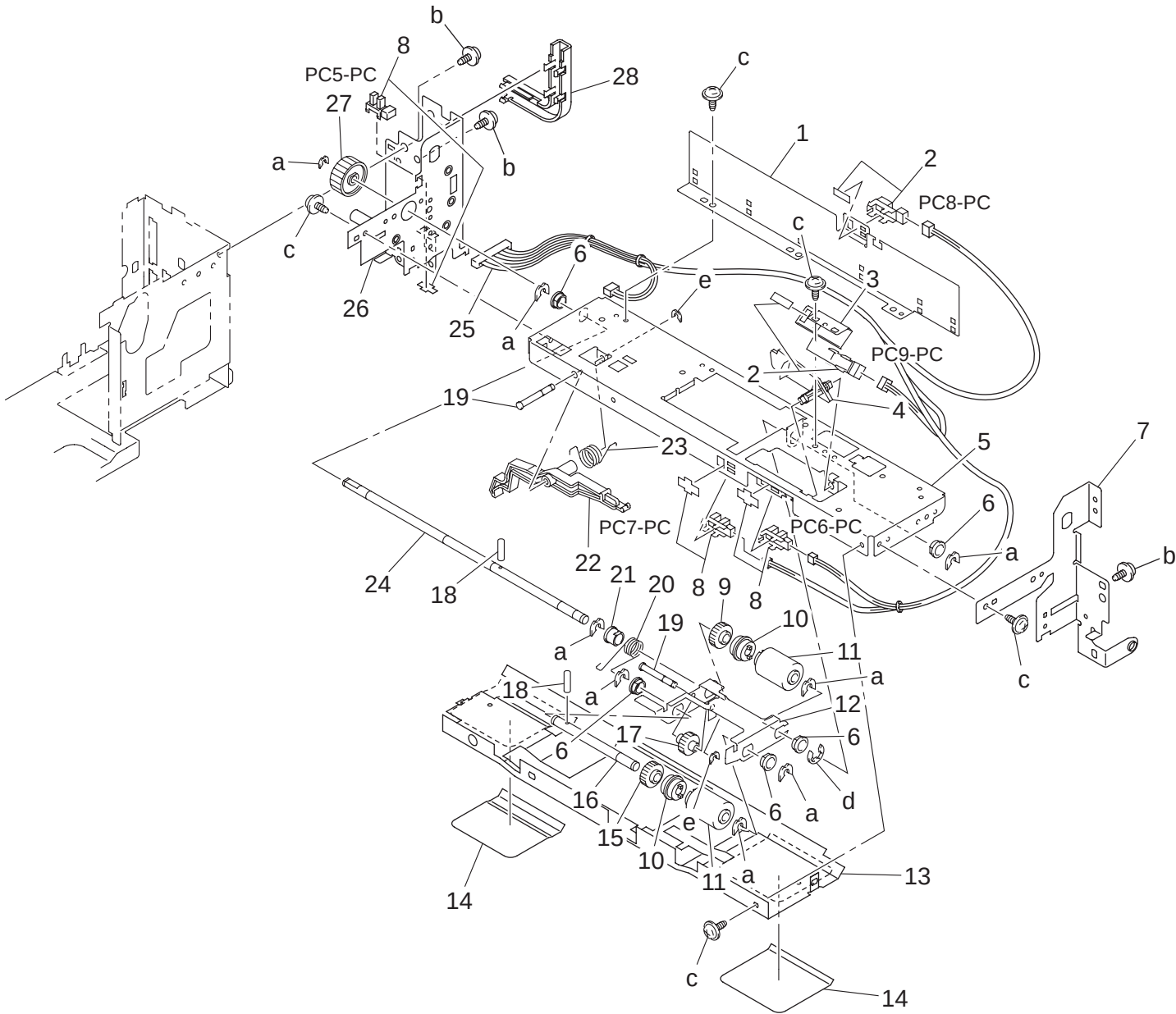
MPT CASSETTE PAPER TAKE-UP SECTION



# MPT CASSETTE PAPER TAKE-UP SECTION

| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4038 3063 01 | WEIGHT            |              | D     | 1   | a-9721 0600 01<br>b-1066 1151 01<br>c-4425 3002 01<br>d-9654 0408 14<br>e-9684 0406 08 |
| 2   | 4036 3030 01 | WASHER            |              | C     | 2   |                                                                                        |
| 3   | 4036 3031 01 | WASHER            |              | C     | 3   |                                                                                        |
| 4   | 4011 3020 01 | WASHER            |              | C     | 1   |                                                                                        |
| 5   | 1164 3066 01 | WASHER            |              | C     | 1   |                                                                                        |
| 6   | 4004 3001 02 | SHAFT             |              | D     | 1   |                                                                                        |
| 7   | 4034 3012 01 | ROLLER            |              | A     | 1   |                                                                                        |
| 8   | 4004 3005 01 | COLLAR            |              | C     | 1   |                                                                                        |
| 9   | 4658 3046 01 | STOP RING         |              | C     | 2   |                                                                                        |
| 10  | 4034 0151 01 | SEPARATION ROLLER |              | A     | 1   |                                                                                        |
| 11  | 4038 5654 00 | HOLDER            |              | D     | 1   |                                                                                        |
| 12  | 4658 3040 01 | SHAFT             |              | D     | 1   |                                                                                        |
| 13  | 4038 5655 00 | COLLAR            |              | D     | 1   |                                                                                        |
| 14  | 4004 3004 01 | BRACKET           |              | D     | 1   |                                                                                        |
| 15  | 4004 3006 03 | PRESSURE SPRING   |              | C     | 1   |                                                                                        |
| 16  | 1164 3003 01 | BUSHING           |              | C     | 2   |                                                                                        |
| 17  | 4036 3040 01 | REINFORCE PLATE   |              | D     | 1   |                                                                                        |
| 18  | 4039 5602 00 | SPACER            |              | D     | 1   |                                                                                        |
| 19  | 4036 3018 01 | EARTH GROUND      |              | D     | 1   |                                                                                        |
| 20  | 4036 3014 01 | PIN               |              | D     | 1   |                                                                                        |
| 21  | 1164 3004 03 | PAWL              |              | C     | 1   |                                                                                        |
| 22  | 1164 3005 02 | PRESSURE SPRING   |              | C     | 1   |                                                                                        |
| 23  | 4038 R748 00 | ROLLER ASSY       |              | C     | 1   |                                                                                        |
|     |              |                   |              |       |     |                                                                                        |
|     |              |                   |              |       |     |                                                                                        |
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|     |              |                   |              |       |     |                                                                                        |
|     |              |                   |              |       |     |                                                                                        |

2ND CASSETTE PAPER TAKE-UP SECTION





## 2ND CASSETTE PAPER TAKE-UP SECTION

Page. 35

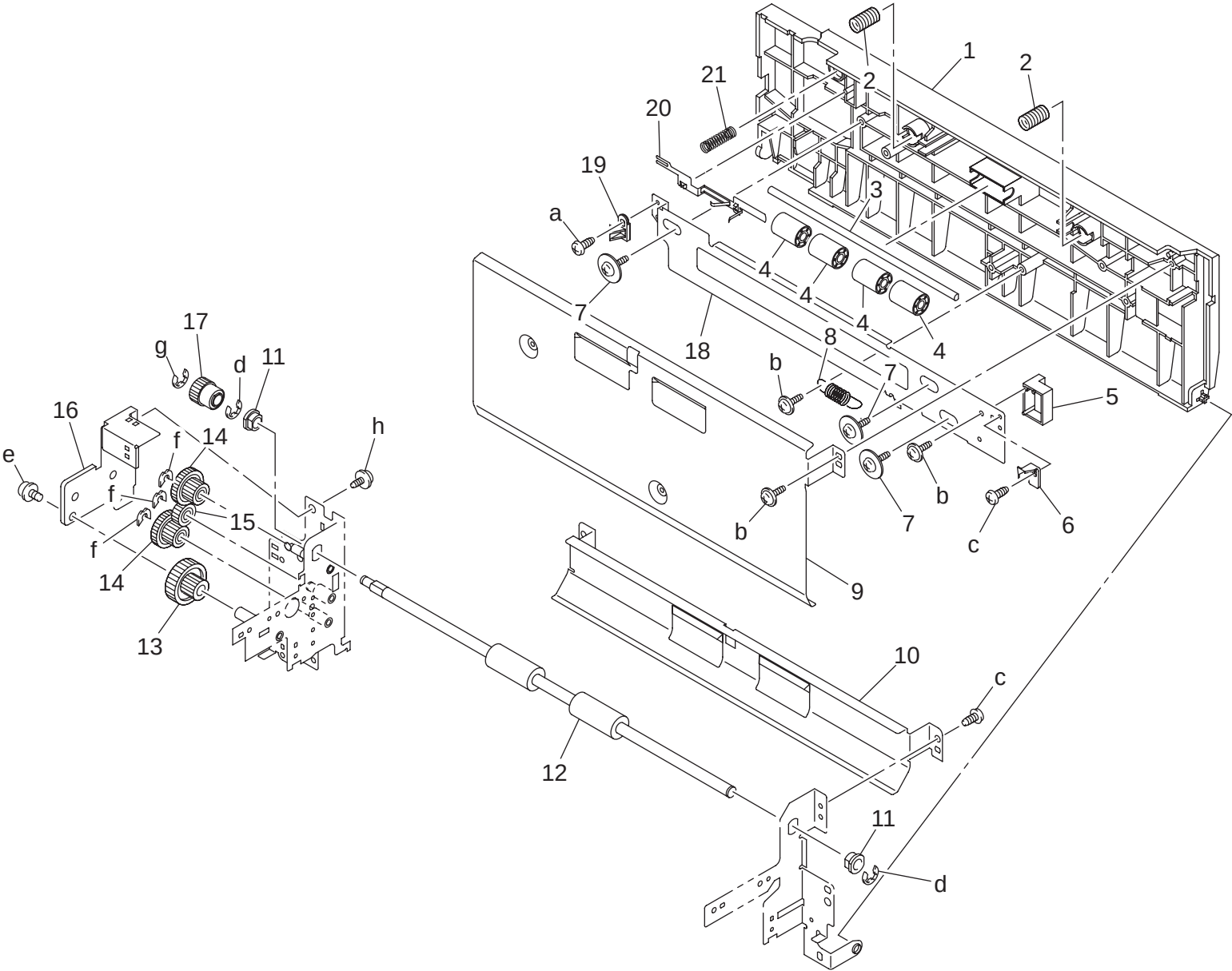
| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4348 3046 01 | BRACKET           |              | D     | 1   | a-4425 3001 01<br>b-9735 0408 14<br>c-9735 0306 14<br>d-9721 0400 01<br>e-4425 3002 01 |
| 2   | 4037 0902 01 | PHOTO INTERRUPTER |              | B     | 2   |                                                                                        |
| 3   | 4348 3049 01 | BRACKET           |              | D     | 1   |                                                                                        |
| 4   | 4030 3016 12 | ACTUATOR          |              | C     | 1   |                                                                                        |
| 5   | 4030 3010 02 | FRAME             |              | D     | 1   |                                                                                        |
| 6   | 4131 3003 01 | BUSHING           |              | C     | 5   |                                                                                        |
| 7   | 4067 3816 02 | FRAME             |              | D     | 1   |                                                                                        |
| 8   | 4037 0906 01 | PHOTO INTERRUPTER |              | B     | 3   |                                                                                        |
| 9   | 4425 3013 01 | GEAR 30T          |              | C     | 1   |                                                                                        |
| 10  | 4030 3034 01 | CLUTCH            |              | C     | 2   |                                                                                        |
| 11  | 4030 3005 01 | ROLLER            |              | A     | 2   |                                                                                        |
| 12  | 4030 3002 02 | HOLDER            |              | D     | 1   |                                                                                        |
| 13  | 4030 3095 01 | GUIDE PLATE       |              | D     | 1   |                                                                                        |
| 14  | 4030 3036 01 | GUIDE             |              | C     | 2   |                                                                                        |
| 15  | 4425 3016 01 | GEAR 32T          |              | C     | 1   |                                                                                        |
| 16  | 4030 3003 01 | SHAFT             |              | D     | 1   |                                                                                        |
| 17  | 4030 3008 01 | GEAR 29T          |              | C     | 1   |                                                                                        |
| 18  | 1067 2501 01 | PIN               |              | C     | 2   |                                                                                        |
| 19  | 4030 3020 02 | SHAFT             |              | D     | 2   |                                                                                        |
| 20  | 4030 3030 01 | TORSION SPRING    |              | C     | 1   |                                                                                        |
| 21  | 1065 3086 01 | BUSHING           |              | C     | 1   |                                                                                        |
| 22  | 4030 3011 02 | LEVER             |              | C     | 1   |                                                                                        |
| 23  | 4030 3012 01 | TORSION SPRING    |              | C     | 1   |                                                                                        |
| 24  | 4348 3047 01 | SHAFT             |              | D     | 1   |                                                                                        |
| 25  | 4067 6804 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                        |
| 26  | 4067 0204 03 | FRAME ASSY        |              | D     | 1   |                                                                                        |
| 27  | 4348 3029 01 | GEAR 32T          |              | C     | 1   |                                                                                        |
| 28  | 4348 3070 02 | COVER             |              | D     | 1   |                                                                                        |
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## 2ND CASSETTE PAPER TAKE-UP SECTION

| Key | Part No.     | Description            | Destinations | Class | QTY | Standard parts                                                                                                             |
|-----|--------------|------------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------------------------|
| 1   | 4030 3105 01 | GUIDE                  |              | C     | 1   | a-4425 3002 01<br>b-9743 0308 14<br>c-9743 0306 14<br>d-9735 0306 14<br>e-9735 0308 14<br>f-9646 0308 14<br>g-4425 3001 01 |
| 2   | 4030 3124 03 | GUIDE                  |              | D     | 1   |                                                                                                                            |
| 3   | 4030 3129 03 | BRACKET                |              | D     | 1   |                                                                                                                            |
| 4   | 4030 3125 01 | TENSION SPRING         |              | C     | 2   |                                                                                                                            |
| 5   | 4030 3037 01 | REINFORCE PLATE        |              | D     | 1   |                                                                                                                            |
| 6   | 4030 3025 02 | BRACKET                |              | D     | 1   |                                                                                                                            |
| 7   | 4036 3846 02 | STAY                   |              | D     | 1   |                                                                                                                            |
| 8   | 4036 3838 01 | GUIDE PLATE            |              | D     | 1   |                                                                                                                            |
| 9   | 4030 3077 01 | GUIDE                  |              | D     | 1   |                                                                                                                            |
| 10  | 4030 0151 01 | SEPARATION ROLLER ASSY |              | A     | 1   |                                                                                                                            |
| 11  | 4030 3078 01 | LEVER                  |              | C     | 1   |                                                                                                                            |
| 12  | 4030 3079 01 | GUIDE                  |              | C     | 1   |                                                                                                                            |
| 13  | 4030 3013 01 | HOLDER                 |              | D     | 1   |                                                                                                                            |
| 14  | 4030 3017 03 | PRESSURE SPRING        |              | C     | 1   |                                                                                                                            |
| 15  | 4067 5614 00 | BRACKET                |              | D     | 1   |                                                                                                                            |
| 16  | 4030 3039 01 | SHAFT                  |              | D     | 1   |                                                                                                                            |
| 17  | 4067 R704 00 | ROLLER ASSY            |              | S     | 1   |                                                                                                                            |
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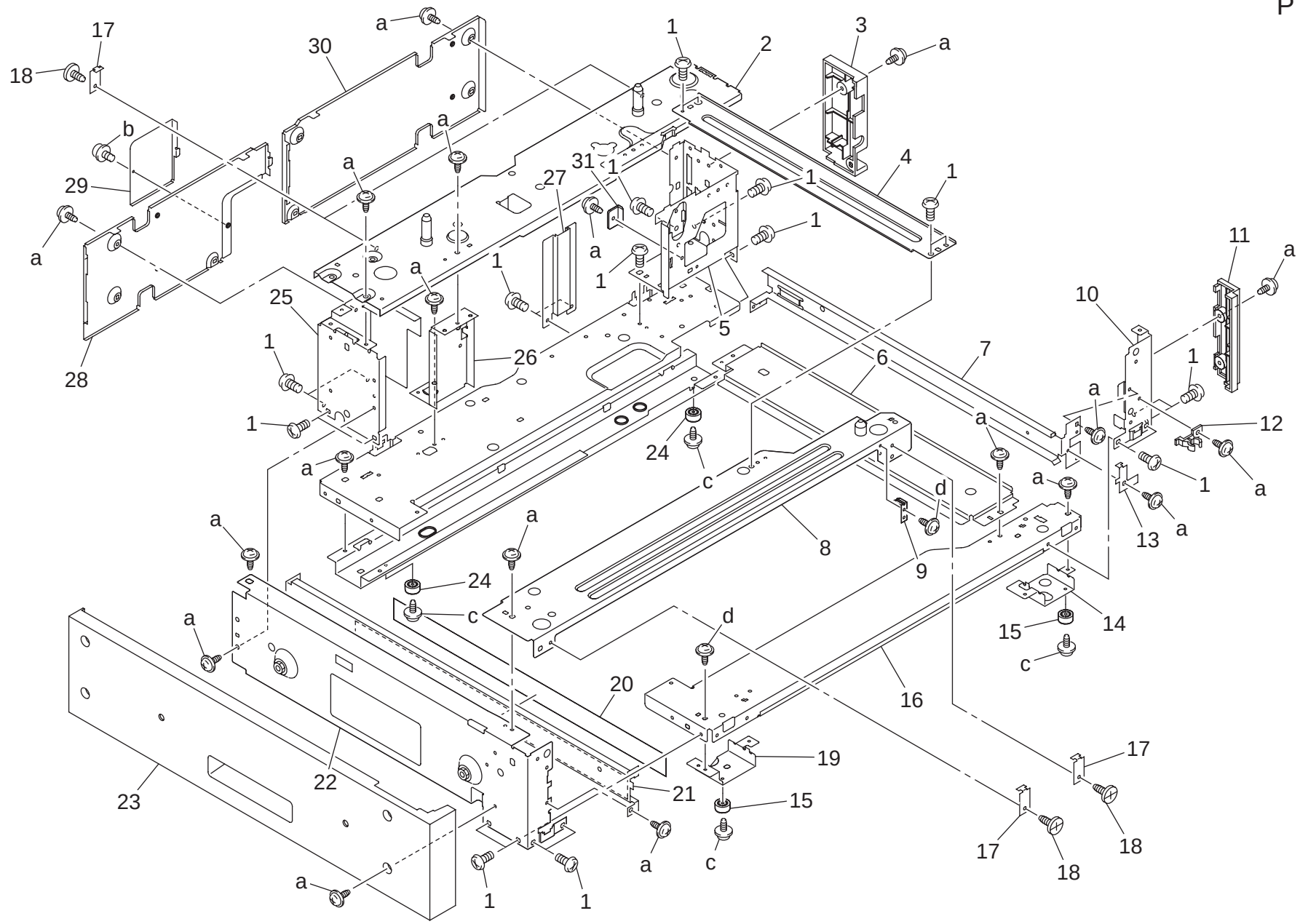
2ND CASSETTE PAPER TAKE-UP SECTION



## 2ND CASSETTE PAPER TAKE-UP SECTION

| Key | Part No.     | Description     | Destinations | Class | QTY | Standard parts                                                                                                                               |
|-----|--------------|-----------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | 4067 3822 03 | DOOR            |              | C     | 1   | a-9735 0308 14<br>b-9739 0308 14<br>c-9743 0306 14<br>d-9721 0600 01<br>e-9646 0306 14<br>f-4425 3001 01<br>g-9721 0400 01<br>h-9735 0306 14 |
| 2   | 4030 3123 01 | PRESSURE SPRING |              | C     | 2   |                                                                                                                                              |
| 3   | 4348 3071 01 | SHAFT           |              | D     | 1   |                                                                                                                                              |
| 4   | 4030 3122 01 | ROLL            |              | C     | 4   |                                                                                                                                              |
| 5   | 4067 3833 01 | HANDLE          |              | C     | 1   |                                                                                                                                              |
| 6   | 4036 3823 01 | LEVER           |              | C     | 1   |                                                                                                                                              |
| 7   | 4163 5293 01 | SCREW           |              | C     | 3   |                                                                                                                                              |
| 8   | 4030 3116 01 | TENSION SPRING  |              | C     | 1   |                                                                                                                                              |
| 9   | 4067 3834 01 | GUIDE PLATE     |              | D     | 1   |                                                                                                                                              |
| 10  | 4348 3042 01 | GUIDE PLATE     |              | D     | 1   |                                                                                                                                              |
| 11  | 4131 3532 02 | BUSHING         |              | C     | 2   |                                                                                                                                              |
| 12  | 4348 3011 04 | ROLLER          |              | C     | 1   |                                                                                                                                              |
| 13  | 4348 3048 01 | GEAR 19/40T     |              | C     | 1   |                                                                                                                                              |
| 14  | 4348 3031 01 | GEAR 19/32T     |              | C     | 2   |                                                                                                                                              |
| 15  | 4348 3032 01 | GEAR 20T        |              | C     | 1   |                                                                                                                                              |
| 16  | 4348 3069 03 | BRACKET         |              | D     | 1   |                                                                                                                                              |
| 17  | 4348 3028 01 | GEAR 22T        |              | C     | 1   |                                                                                                                                              |
| 18  | 4067 3832 01 | BRACKET         |              | D     | 1   |                                                                                                                                              |
| 19  | 4038 6251 00 | LEVER           |              | C     | 1   |                                                                                                                                              |
| 20  | 4067 3825 01 | EARTH GROUND    |              | D     | 1   |                                                                                                                                              |
| 21  | 4036 3831 01 | PRESSURE SPRING |              | C     | 1   |                                                                                                                                              |
|     |              |                 |              |       |     |                                                                                                                                              |
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2ND CASSETTE FRAME

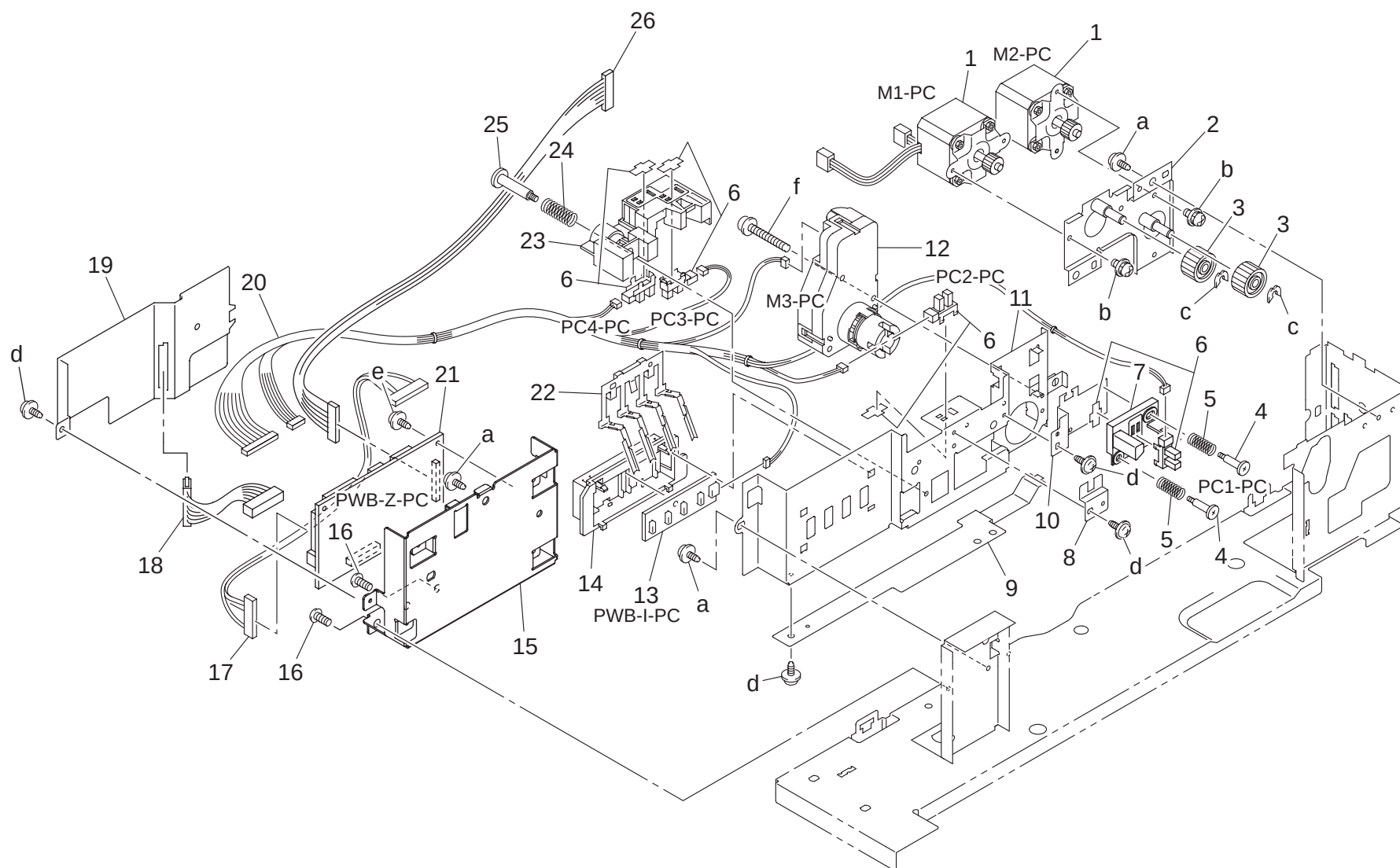


## 2ND CASSETTE FRAME

| Key | Part No.     | Description      | Destinations | Class | QTY | Standard parts                                                       |
|-----|--------------|------------------|--------------|-------|-----|----------------------------------------------------------------------|
| 1   | 4002 2581 01 | SCREW            |              | C     | 21  | a-9735 0408 14<br>b-9646 0308 14<br>c-9735 0308 14<br>d-9735 0306 14 |
| 2   | 4067 0202 03 | PLATE ASSY       |              | D     | 1   |                                                                      |
| 3   | 4067 3803 02 | COVER            |              | D     | 1   |                                                                      |
| 4   | 4067 3818 02 | REINFORCE PLATE  |              | D     | 1   |                                                                      |
| 5   | 4036 3810 03 | STAY             |              | D     | 1   |                                                                      |
| 6   | 4036 3849 01 | REINFORCE PLATE  |              | D     | 1   |                                                                      |
| 7   | 4348 2042 01 | BRACKET          |              | D     | 1   |                                                                      |
| 8   | 4067 0201 02 | PLATE ASSY       |              | D     | 1   |                                                                      |
| 9   | 4067 3821 01 | PLATE SPRING     |              | D     | 1   |                                                                      |
| 10  | 4036 3808 03 | STAY             |              | D     | 1   |                                                                      |
| 11  | 4067 3802 01 | COVER            |              | D     | 1   |                                                                      |
| 12  | 4348 2037 02 | HOLDER           |              | D     | 1   |                                                                      |
| 13  | 4067 5601 00 | STOPPER          |              | D     | 1   |                                                                      |
| 14  | 4036 3843 02 | BRACKET          |              | D     | 1   |                                                                      |
| 15  | 0996 3055 01 | RUBBER FOOT      |              | C     | 2   |                                                                      |
| 16  | 4036 3814 01 | BASE FRAME       |              | D     | 1   |                                                                      |
| 17  | 4658 3140 02 | STOP PLATE       |              | C     | 4   |                                                                      |
| 18  | 4658 3042 02 | SHOULDER SCREW   |              | C     | 4   |                                                                      |
| 19  | 4036 3828 02 | BRACKET          |              | D     | 1   |                                                                      |
| 20  | 4348 2044 01 | GUIDE            |              | C     | 1   |                                                                      |
| 21  | 4348 2041 02 | BRACKET          |              | D     | 1   |                                                                      |
| 22  | 4067 3807 03 | STAY             |              | D     | 1   |                                                                      |
| 23  | 4067 3805 02 | LEFT COVER       |              | D     | 1   |                                                                      |
| 24  | 4030 2080 01 | RUBBER FOOT      |              | D     | 2   |                                                                      |
| 25  | 4036 3809 01 | STAY             |              | D     | 1   |                                                                      |
| 26  | 4036 3811 01 | BRACKET          |              | D     | 1   |                                                                      |
| 27  | 4067 3871 01 | REINFORCE PLATE  |              | D     | 1   |                                                                      |
| 28  | 4067 3856 02 | REAR COVER LEFT  |              | D     | 1   |                                                                      |
| 29  | 4067 3857 02 | COVER            |              | D     | 1   |                                                                      |
| 30  | 4067 3855 02 | REAR COVER RIGHT |              | D     | 1   |                                                                      |
| 31  | 4348 2040 01 | SPACER           |              | D     | 1   |                                                                      |
|     |              |                  |              |       |     |                                                                      |
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## 2ND CASSETTE DRIVE SECTION

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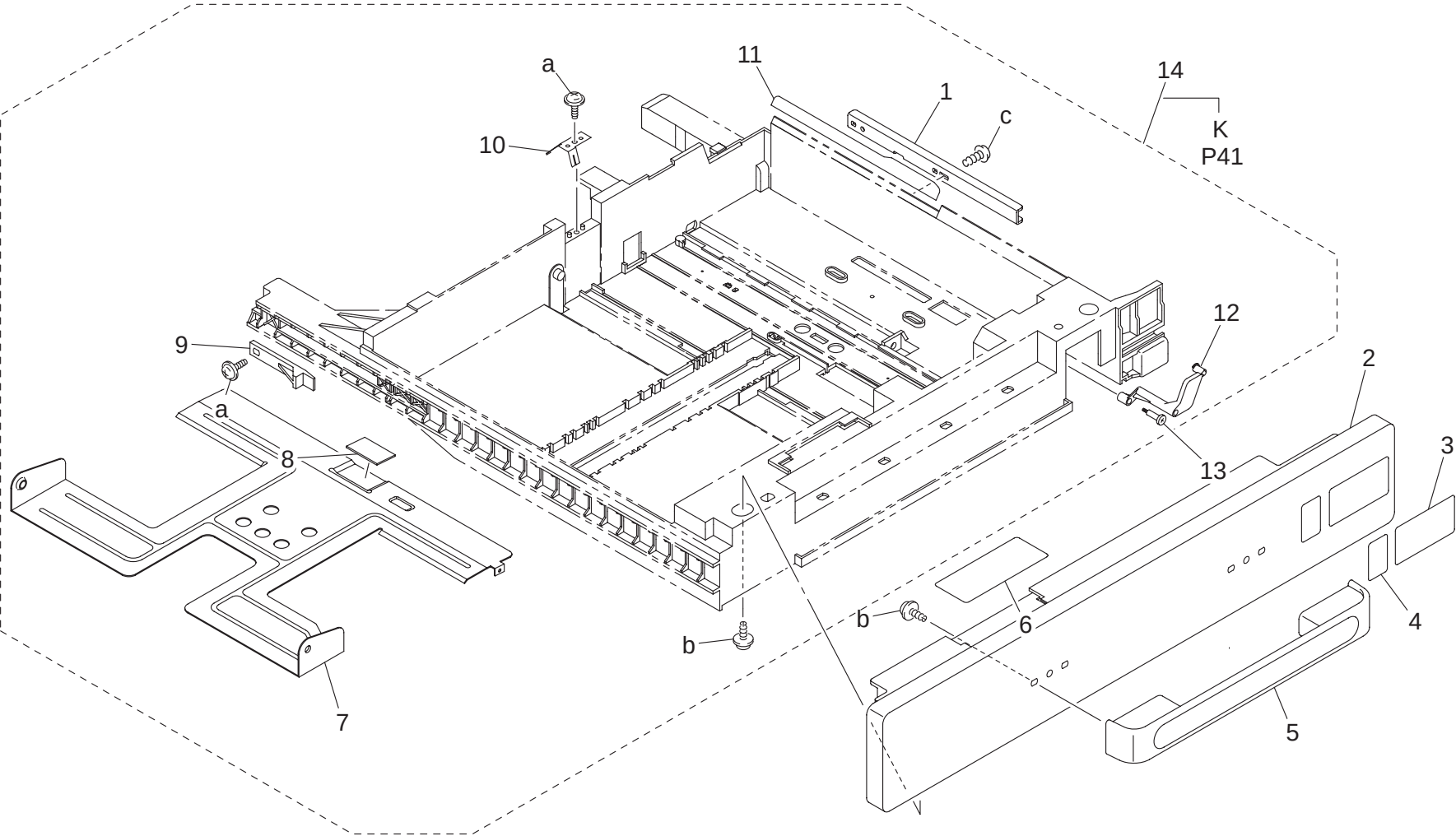


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## 2ND CASSETTE DRIVE SECTION

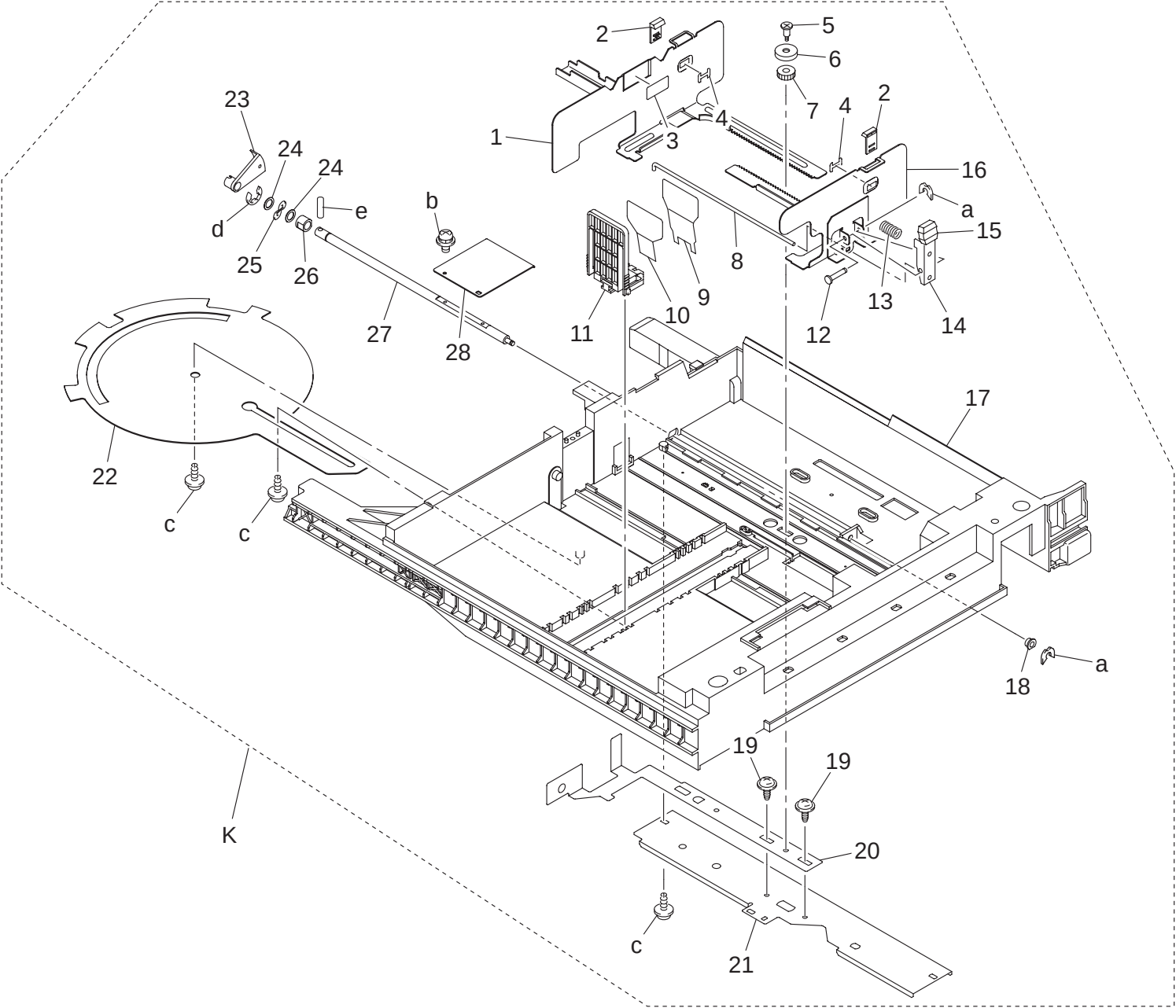
| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts                                                                                           |
|-----|--------------|-------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------------------|
| 1   | 9314 1300 61 | MOTOR             |              | B     | 2   | a-9735 0408 14<br>b-9646 0306 14<br>c-4425 3001 01<br>d-9735 0306 14<br>e-9735 0308 14<br>f-9646 0330 14 |
| 2   | 4067 0203 02 | FRAME ASSY        |              | D     | 1   |                                                                                                          |
| 3   | 4348 3030 01 | GEAR 27T          |              | C     | 2   |                                                                                                          |
| 4   | 4030 3224 02 | SHOULDER SCREW    |              | C     | 2   |                                                                                                          |
| 5   | 4030 3081 01 | PRESSURE SPRING   |              | C     | 2   |                                                                                                          |
| 6   | 4037 0906 01 | PHOTO INTERRUPTER |              | B     | 4   |                                                                                                          |
| 7   | 4030 3083 01 | HOLDER            |              | D     | 1   |                                                                                                          |
| 8   | 4030 3048 02 | BRACKET           |              | D     | 1   |                                                                                                          |
| 9   | 4030 3049 01 | BRACKET           |              | D     | 1   |                                                                                                          |
| 10  | 4030 3208 02 | BRACKET           |              | D     | 1   |                                                                                                          |
| 11  | 4030 3046 03 | BRACKET           |              | D     | 1   |                                                                                                          |
| 12  | 9J06 M103 00 | MOTOR             |              | B     | 1   |                                                                                                          |
| 13  | 4037 0104 01 | PWB-I             |              | C     | 1   |                                                                                                          |
| 14  | 4011 3012 01 | HOLDER            |              | D     | 1   |                                                                                                          |
| 15  | 4067 3815 02 | BRACKET           |              | D     | 1   |                                                                                                          |
| 16  | 4002 2581 01 | SCREW             |              | C     | 2   |                                                                                                          |
| 17  | 4067 6801 04 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
| 18  | 4067 6805 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
| 19  | 4067 3820 01 | COVER             |              | D     | 1   |                                                                                                          |
| 20  | 4067 6802 01 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
| 21  | 4067 0101 03 | PWB-Z             |              | C     | 1   |                                                                                                          |
| 22  | 4030 3091 01 | LEVER             |              | C     | 1   |                                                                                                          |
| 23  | 4030 3047 02 | HOLDER            |              | D     | 1   |                                                                                                          |
| 24  | 4002 3110 01 | PRESSURE SPRING   |              | C     | 1   |                                                                                                          |
| 25  | 4002 3131 01 | SHOULDER SCREW    |              | C     | 1   |                                                                                                          |
| 26  | 4067 6803 02 | WIRE HARNESS ASSY |              | D     | 1   |                                                                                                          |
|     |              |                   |              |       |     |                                                                                                          |
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2ND CASSETTE

| Key | Part No.     | Description        | Destinations | Class | QTY | Standard parts                                     |
|-----|--------------|--------------------|--------------|-------|-----|----------------------------------------------------|
| 1   | 4030 3229 02 | REINFORCE PLATE    |              | D     | 1   | a-9739 0308 14<br>b-9739 0410 14<br>c-9742 0308 14 |
| 2   | 4067 3852 01 | FRONT COVER        |              | C     | 1   |                                                    |
| 3   | 4038 7321 01 | LABEL NUMBER       |              | C     | 1   |                                                    |
| 4   | 4030 7301 02 | LABEL NEAR EMPTY   |              | C     | 1   |                                                    |
| 5   | 4036 3025 01 | HANDLE             |              | C     | 1   |                                                    |
| 6   | 4040 7304 01 | LABEL PAPER SUPPLY |              | C     | 1   |                                                    |
| 7   | 4030 3203 01 | LIFTING PLATE      |              | D     | 1   |                                                    |
| 8   | 4030 3226 01 | FRICTION SHEET     |              | C     | 1   |                                                    |
| 9   | 4498 3469 01 | STOPPER            |              | D     | 1   |                                                    |
| 10  | 4030 3223 02 | EARTH GROUND       |              | C     | 1   |                                                    |
| 11  | 4030 3222 03 | GUIDE              |              | C     | 1   |                                                    |
| 12  | 4030 3221 01 | LEVER              |              | C     | 1   |                                                    |
| 13  | 4030 3224 02 | SHOULDER SCREW     |              | C     | 1   |                                                    |
| 14  | 4040 0156 02 | CASSETTE ASSY      |              | S     | 1   |                                                    |
|     |              |                    |              |       |     |                                                    |
|     |              |                    |              |       |     |                                                    |
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2ND CASSETTE

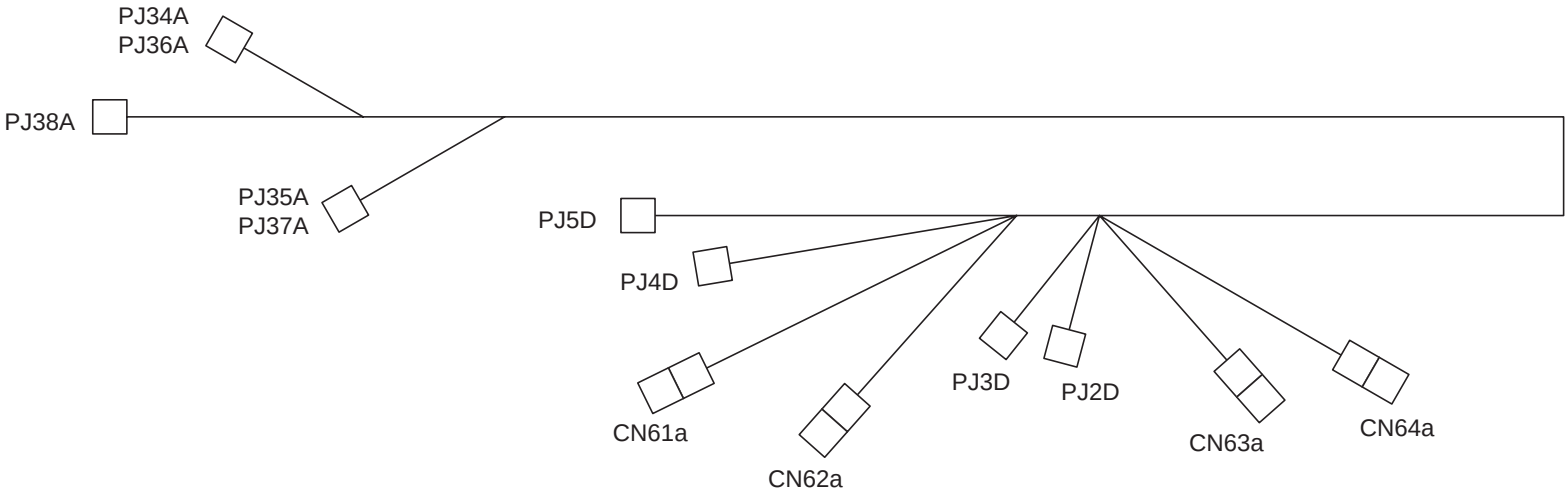


## 2ND CASSETTE

| Key | Part No.     | Description             | Destinations | Class | QTY | Standard parts                                                                         |
|-----|--------------|-------------------------|--------------|-------|-----|----------------------------------------------------------------------------------------|
| 1   | 4030 3212 01 | REGULATING PLATE        |              | C     | 1   | a-4425 3002 01<br>b-9646 0308 14<br>c-9739 0308 14<br>d-9721 0600 01<br>e-9754 3025 08 |
| 2   | 4658 3048 01 | GUIDE                   |              | C     | 2   |                                                                                        |
| 3   | 4002 7306 01 | LABEL CARRYING CAPACITY |              | C     | 1   |                                                                                        |
| 4   | 4658 3049 01 | STOPPER                 |              | C     | 2   |                                                                                        |
| 5   | 4030 3214 02 | SHOULDER SCREW          |              | C     | 1   |                                                                                        |
| 6   | 4030 3215 01 | GUIDE                   |              | D     | 1   |                                                                                        |
| 7   | 4658 3012 01 | GEAR 14T                |              | C     | 1   |                                                                                        |
| 8   | 4030 3217 01 | SHAFT                   |              | D     | 1   |                                                                                        |
| 9   | 4030 3228 12 | GUIDE                   |              | C     | 1   |                                                                                        |
| 10  | 4030 3227 01 | GUIDE                   |              | C     | 1   |                                                                                        |
| 11  | 4037 3213 12 | REGULATING PLATE        |              | C     | 1   |                                                                                        |
| 12  | 4498 3826 01 | SHAFT                   |              | D     | 1   |                                                                                        |
| 13  | 4498 3825 01 | PRESSURE SPRING         |              | C     | 1   |                                                                                        |
| 14  | 4128 3823 01 | LEVER                   |              | C     | 1   |                                                                                        |
| 15  | 4037 3204 01 | KNOB                    |              | C     | 1   |                                                                                        |
| 16  | 4030 3211 02 | REGULATING PLATE        |              | C     | 1   |                                                                                        |
| 17  | 4030 3201 06 | CASSETTE                |              | D     | 1   |                                                                                        |
| 18  | 0992 3014 01 | BUSHING                 |              | C     | 1   |                                                                                        |
| 19  | 4498 3834 01 | SCREW                   |              | C     | 2   |                                                                                        |
| 20  | 4030 3216 01 | BRACKET                 |              | D     | 1   |                                                                                        |
| 21  | 4030 3218 01 | BRACKET                 |              | D     | 1   |                                                                                        |
| 22  | 4002 3108 01 | LEVER                   |              | C     | 1   |                                                                                        |
| 23  | 4030 3207 01 | ACTUATOR                |              | C     | 1   |                                                                                        |
| 24  | 4011 3021 01 | WASHER                  |              | C     | 2   |                                                                                        |
| 25  | 4011 3020 01 | WASHER                  |              | C     | 1   |                                                                                        |
| 26  | 1274 3603 01 | BUSHING                 |              | C     | 1   |                                                                                        |
| 27  | 4030 3205 01 | SHAFT                   |              | D     | 1   |                                                                                        |
| 28  | 4030 3206 01 | LEVER                   |              | D     | 1   |                                                                                        |
|     |              |                         |              |       |     |                                                                                        |
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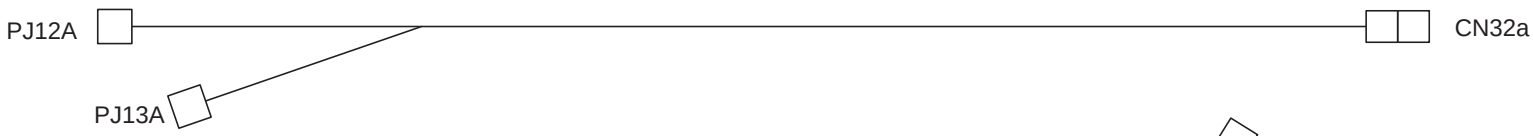
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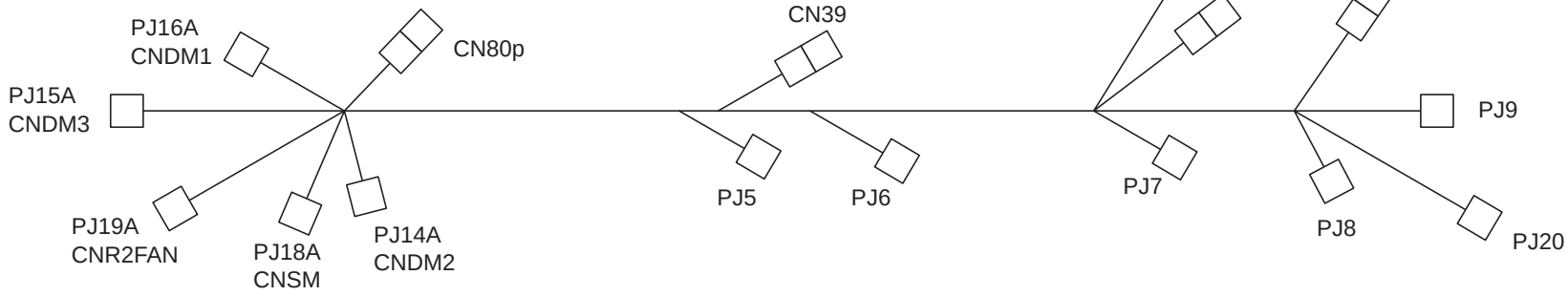
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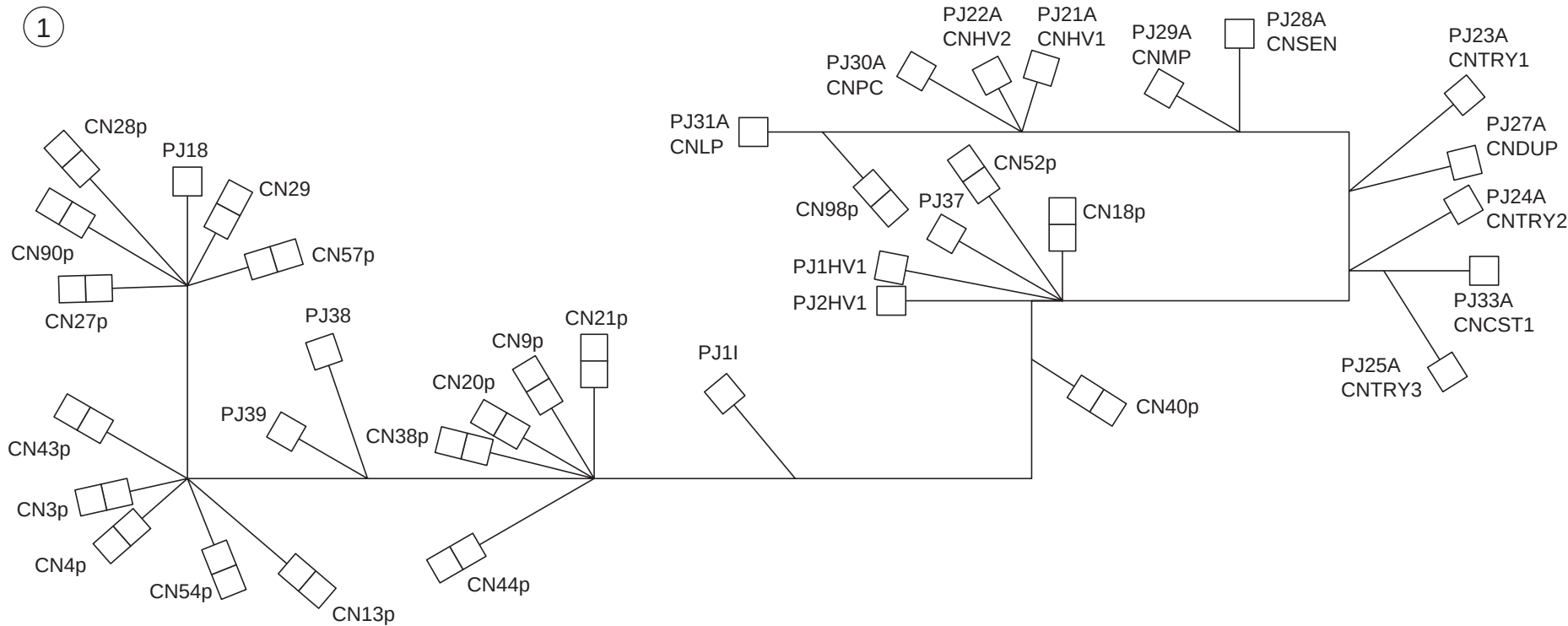
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| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts |
|-----|--------------|-------------------|--------------|-------|-----|----------------|
| 1   | 4038 6803 03 | WIRE HARNESS ASSY | A,A1         | D     | 1   |                |
| 2   | 4038 6817 03 | WIRE HARNESS ASSY |              | D     | 1   |                |
| 3   | 4038 6821 02 | WIRE HARNESS ASSY |              | D     | 1   |                |
| 4   | 4038 6824 04 | WIRE HARNESS ASSY |              | D     | 1   |                |
|     |              |                   |              |       |     |                |
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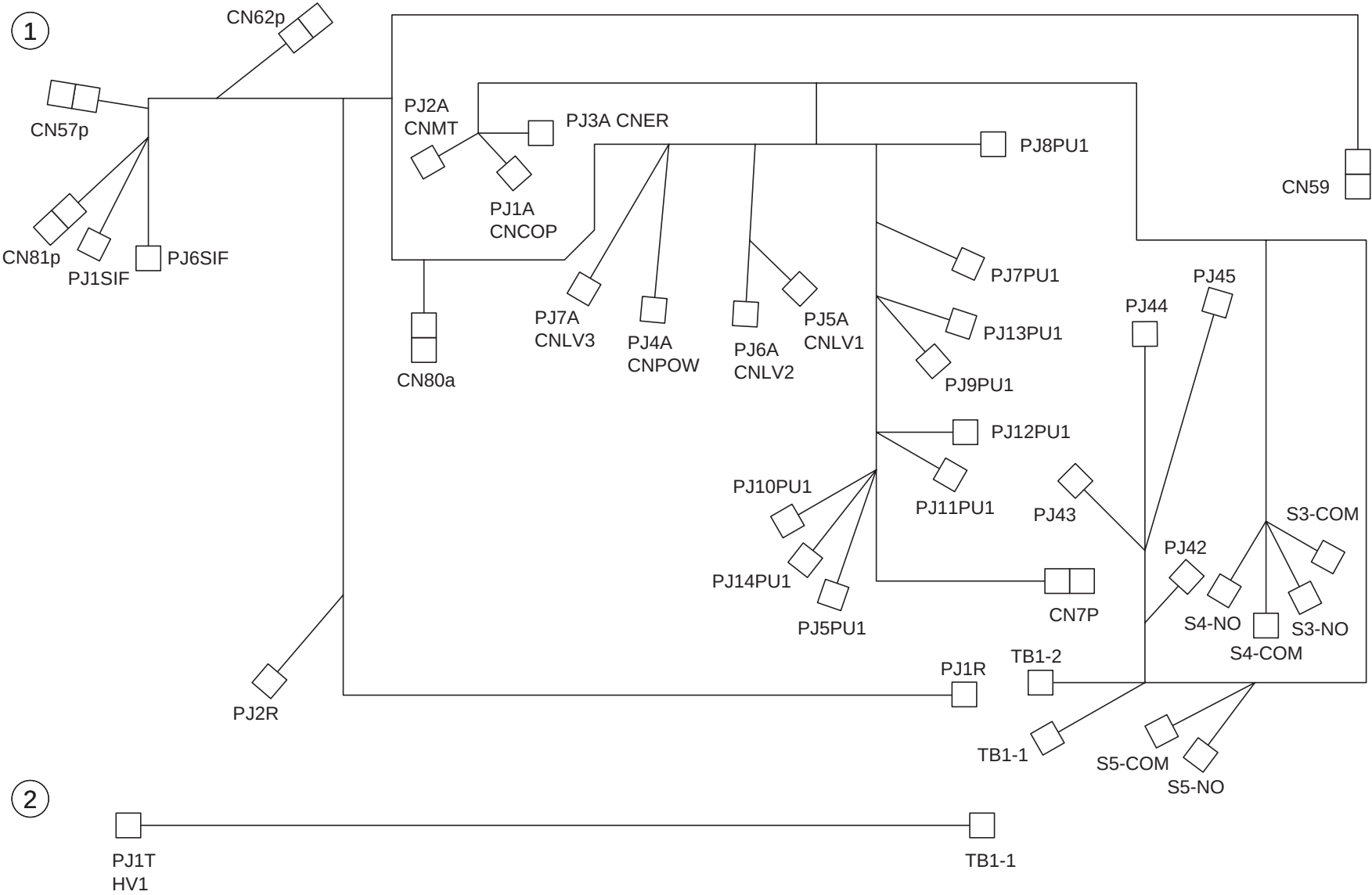




| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts |
|-----|--------------|-------------------|--------------|-------|-----|----------------|
| 1   | 4038 N100 00 | WIRE HARNESS ASSY |              | D     | 1   |                |
|     |              |                   |              |       |     |                |
|     |              |                   |              |       |     |                |
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WIRING

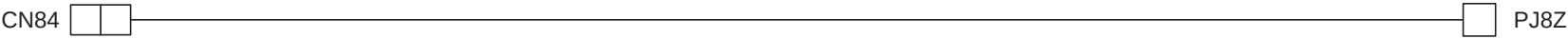
P 44



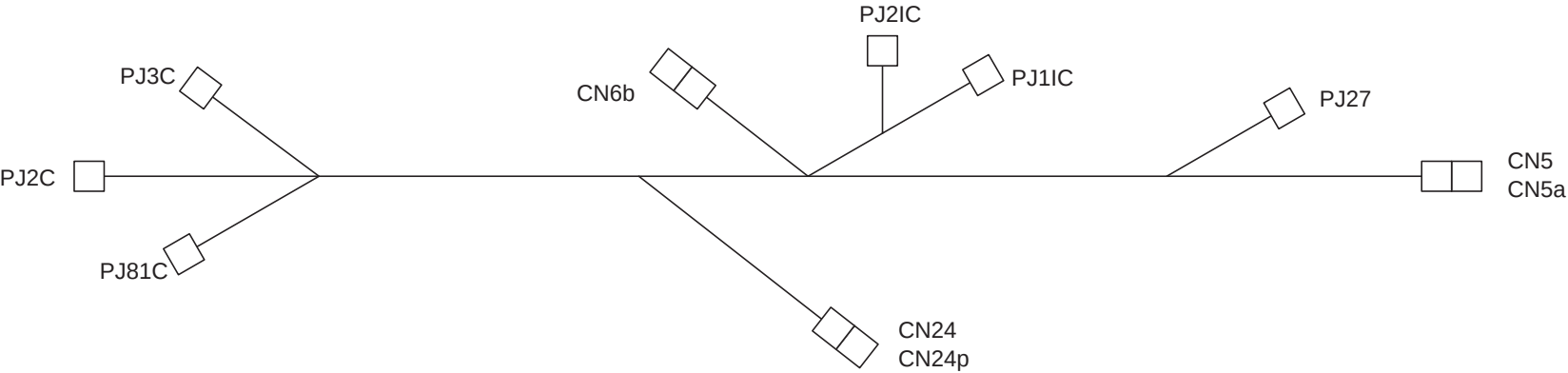
| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts |
|-----|--------------|-------------------|--------------|-------|-----|----------------|
| 1   | 4038 6839 05 | WIRE HARNESS ASSY |              | D     | 1   |                |
| 2   | 4038 6836 01 | WIRE HARNESS ASSY |              | D     | 1   |                |
|     |              |                   |              |       |     |                |
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WIRING

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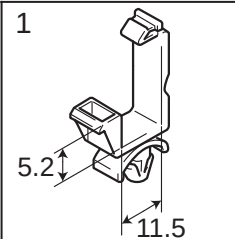
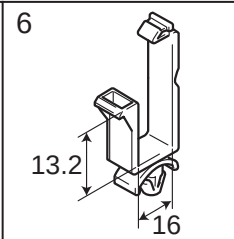
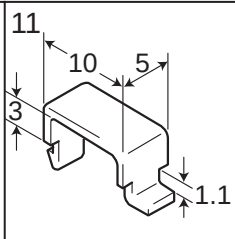
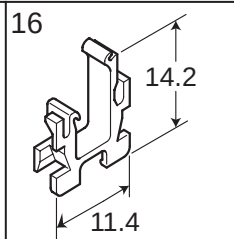
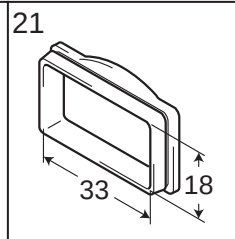
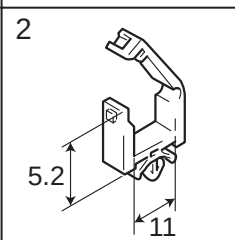
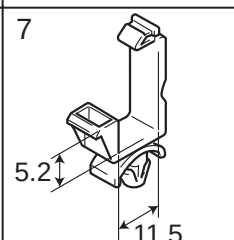
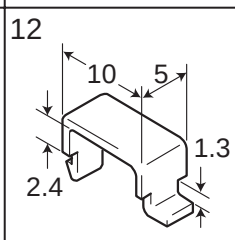
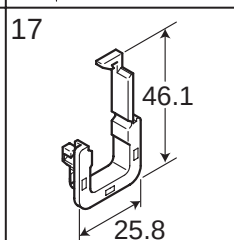
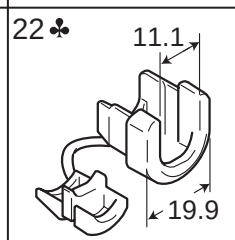
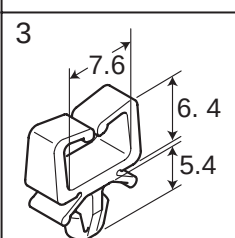
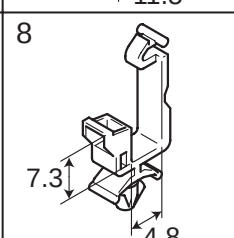
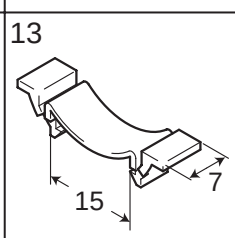
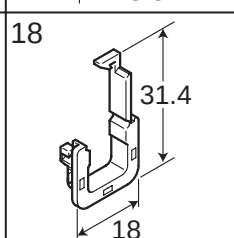
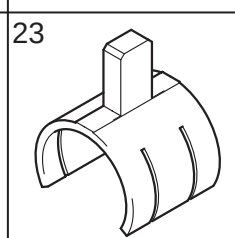
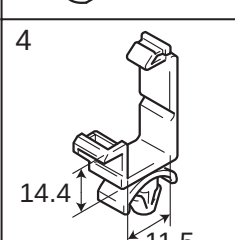
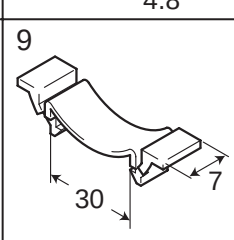
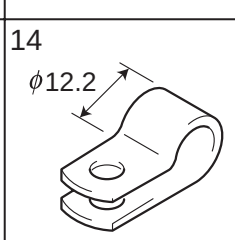
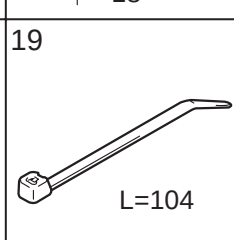
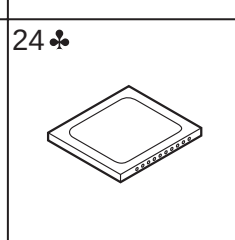
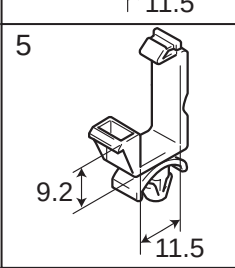
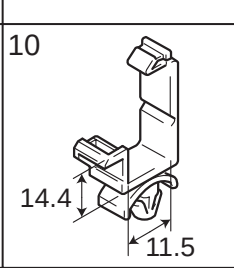
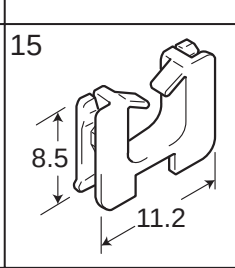
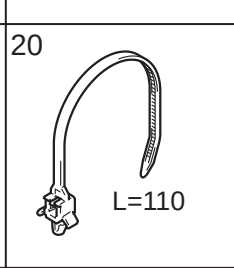
2



| Key | Part No.     | Description       | Destinations | Class | QTY | Standard parts |
|-----|--------------|-------------------|--------------|-------|-----|----------------|
| 1   | 4038 6844 01 | WIRE HARNESS ASSY |              | D     | 1   |                |
| 2   | 4038 6852 01 | WIRE HARNESS ASSY |              | D     | 1   |                |
|     |              |                   |              |       |     |                |
|     |              |                   |              |       |     |                |
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WIRING ACCESSORIES AND JIGS

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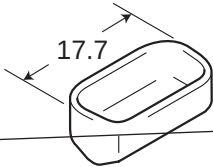
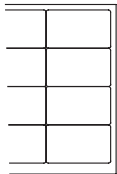
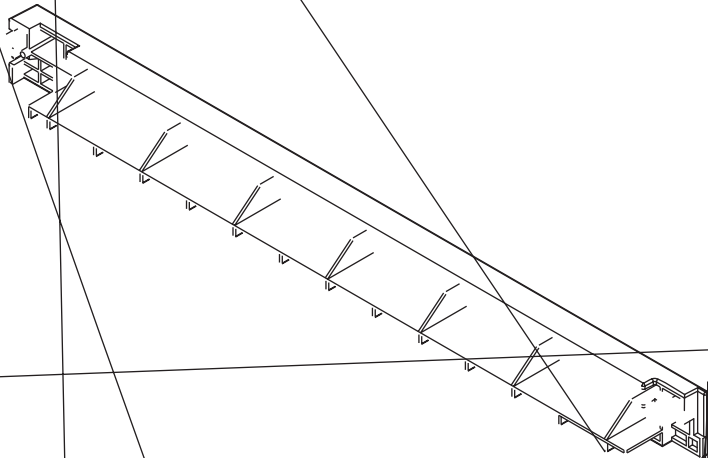
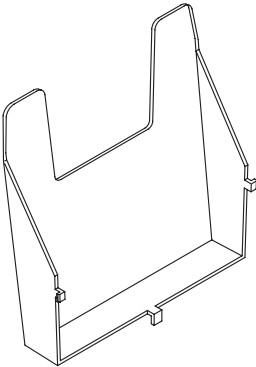
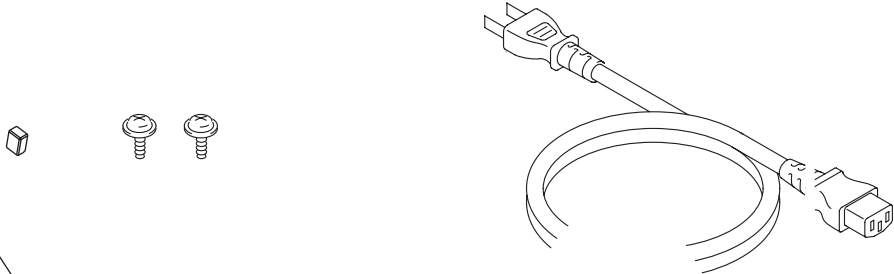
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|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----|----|----|
| 1<br>   | 6<br>    | 11<br>   | 16<br>   | 21<br>    | 26 | 31 | 36 |
| 2<br>   | 7<br>    | 12<br>   | 17<br>   | 22 ♣<br>  |    | 32 | 37 |
| 3<br>   | 8<br>    | 13<br>   | 18<br>   | 23<br>    | 28 | 33 | 38 |
| 4<br>  | 9<br>   | 14<br>  | 19<br>  | 24 ♣<br> | 29 | 34 | 39 |
| 5<br> | 10<br> | 15<br> | 20<br> | 25                                                                                           | 30 | 35 | 40 |

# WIRING ACCESSORIES AND JIGS

Page. 46

| Key | Part No.     | Description         | Destinations   | Class | QTY | Standard parts |
|-----|--------------|---------------------|----------------|-------|-----|----------------|
| 1   | 9384 1000 51 | WIRING SADDLE       |                | D     | 5   |                |
| 2   | 9384 1310 11 | WIRING SADDLE 5.2H  |                | D     | 16  |                |
| 3   | 9384 1310 81 | WIRING SADDLE 6.4H  |                | D     | 1   |                |
| 4   | 9384 1921 01 | WIRING SADDLE 14.4H |                | D     | 3   |                |
| 5   | 9384 1921 11 | WIRING SADDLE 9.2H  |                | D     | 5   |                |
| 6   | 9384 1921 21 | WIRING SADDLE 15.2H |                | D     | 11  |                |
| 7   | 9384 1000 51 | WIRING SADDLE       |                | D     | 36  |                |
| 8   | 9384 1100 91 | WIRING SADDLE       |                | D     | 57  |                |
| 9   | 9384 1100 31 | RETAINER            |                | D     | 7   |                |
| 10  | 1053 4812 01 | CORD CLAMP          |                | D     | 4   |                |
| 11  | 1065 5872 02 | CORD CLAMP          |                | D     | 16  |                |
| 12  | 9384 1100 21 | WIRWG SADDLE 16H    |                | D     | 3   |                |
| 13  | 9384 1300 51 | CORD CLAMP          |                | D     | 1   |                |
| 14  | 9384 1300 61 | CORD CLAMP          |                | D     | 1   |                |
| 15  | 9384 2010 21 | EDGE COVER 8.5H     |                | D     | 16  |                |
| 16  | 9384 2710 42 | EDGE COVER          |                | D     | 1   |                |
| 17  | 9384 2910 21 | EDGE COVER          |                | D     | 3   |                |
| 18  | 9384 2910 31 | EDGE COVER          |                | D     | 12  |                |
| 19  | 9384 1311 11 | CABLE TIE 104L      |                | D     | 8   |                |
| 20  | 9384 1410 51 | CABLE TIE 110L      |                | D     | 1   |                |
| 21  | 1038 4006 01 | INSULATING MEMBER   |                | D     | 1   |                |
| 22  | 9384 1521 51 | CORD BUSHING        | A,A1           | D     | 1   |                |
| 23  | 4581 7901 02 | JIG                 |                | S     | 1   |                |
| 24  | 4038 R776 00 | COMPACT FLASH       | A,A1,B,C,F1,G2 | S     | 1   |                |
|     |              |                     |                |       |     |                |
|     |              |                     |                |       |     |                |
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|     |              |                     |                |       |     |                |

ACCESSORY PARTS





ACCESSORY PARTS

| Key | Part No.     | Description  | Destinations                              | Class | QTY | Standard parts |
|-----|--------------|--------------|-------------------------------------------|-------|-----|----------------|
| 1   | 1156 7501 01 | HOLDER       | A,A1,C,D1,D3,F1,F2,G1,H,I,J<br>,K<br>B,G2 | C     | 1   |                |
| 2   | 9384 2200 31 | CN COVER     |                                           | D     | 1   |                |
| 3   | 4038 7313 01 | LABEL METRIC |                                           | C     | 1   |                |
| 3   | 4038 7314 01 | LABEL INCH   |                                           | C     | 1   |                |
| 4   | 4067 R706 00 | COVER ASSY   |                                           | C     | 1   |                |
| 5   | 4038 1041 02 | CAP          |                                           | C     | 2   |                |
| 6   | 4036 1408 01 | CAP          |                                           | C     | 2   |                |
| 7   | 9646 0308 14 | SCREW        |                                           | D     | 2   |                |
| 8   | 4037 1364 00 | SPACER       |                                           | C     | 1   |                |
| 9   | 9381 4300 31 | POWER CORD   | J                                         | D     | 1   |                |
| 9   | 9381 4300 91 | POWER CORD   | H                                         | D     | 1   |                |
|     |              |              |                                           |       |     |                |
|     |              |              |                                           |       |     |                |
|     |              |              |                                           |       |     |                |
|     |              |              |                                           |       |     |                |
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|     |              |              |                                           |       |     |                |
|     |              |              |                                           |       |     |                |

# MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

| No. | Section                | PM Parts Description            | Maintenance Cycle (K=1,000) |         | Parts No.  | Destinations | Page/Key | Note |
|-----|------------------------|---------------------------------|-----------------------------|---------|------------|--------------|----------|------|
|     |                        |                                 | QTY                         | Replace |            |              |          |      |
| 1   | Tray 1                 | Feed Roller                     | 1                           | 200K    | 4034301201 |              | P34-7    |      |
| 2   |                        | Separation Roller Assy          | 1                           | 200K    | 4034015101 |              | P34-10   |      |
| 3   | Bypass                 | Feed Roller                     | 1                           | 200K    | 4131300101 |              | P13-8    |      |
| 4   |                        | Separation Roller Assy          | 1                           | 200K    | 4034015101 |              | P12-23   |      |
| 5   | Tray 2                 | Feed Roller                     | 1                           | 300K    | 4030300501 |              | P35-11   |      |
| 6   |                        | Separation Roller Assy          | 1                           | 300K    | 4030015101 |              | P36-10   |      |
| 7   |                        | Pick-up Roller                  | 1                           | 300K    | 4030300501 |              | P35-11   |      |
| 8   | Conveyance section     | 2nd Image Transfer Roller Unit  | 1                           | 120K    | 4038R74200 |              | P22-20   | *2   |
| 9   |                        | Dust Filter/Vertical Conveyance | 1                           | 120K    |            |              |          | *2   |
| 10  |                        | Fusing Unit                     | 1                           | 120K    | 4038R72100 | 100V         | P26-1    |      |
| 11  |                        | Fusing Unit                     | 1                           | 120K    | 4038R72200 | 110-127V     | P26-1    |      |
| 12  |                        | Fusing Unit                     | 1                           | 120K    | 4038R72300 | 220-240V     | P26-1    |      |
| 13  |                        | Deodorant Filter                | 1                           | 20K     |            |              |          | *3   |
| 14  | Processing section     | Imaging Unit Y/M/C              | 1                           | 45K     |            |              |          |      |
| 15  |                        | Imaging Unit K                  | 1                           | 70K     |            |              |          |      |
| 16  |                        | Ozone Filter                    | 1                           | 120K    |            |              |          | *2   |
| 17  |                        | Toner Cartridge Y/M/C           | 1                           | 12K     |            |              |          |      |
| 18  |                        | Toner Cartridge K               | 1                           | 20K     |            |              |          | *3   |
| 19  |                        | Dust Filter/Cooling Fan         | 1                           | 30K     |            |              |          | *4   |
| 20  | Image transfer section | Image Transfer Belt Unit        | 1                           | 120K    | 4038R74300 |              | P20-24   | *2   |
| 21  |                        | Waste Toner Box                 | 1                           | 30K     | 4065611    |              | P25-5    | *4   |

\*1: Actual durable cycle is the Life counter value.

\*2: Also replace the 2nd Image Transfer Roller Unit, Dust Filter/Vertical Conveyance and Ozone Filter packed in the Image Transfer Belt Unit at the same time when 120 K is reached.(Part No. of the Transfer Kit: 4038 R743 00)

\*3: Also replace the Deodorant Filter packed in the Toner Cartridge K at the same time when 20 K is reached.

\*4: Also replace the Dust Filter/Cooling Fan packed in the Waste Toner Box at the same time when 30 K is reached.

## DESTINATION

| Destination No. |    | Destinations                                                                                                                                 |                                                                                             | V       | Hz    | Model No. |
|-----------------|----|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------|-------|-----------|
| A               | A1 | JAPAN                                                                                                                                        |                                                                                             | 100     | 50/60 | 4038-013  |
|                 | A2 | JAPAN                                                                                                                                        |                                                                                             | 200     | 50/60 |           |
| B               |    | USA, CANADA                                                                                                                                  |                                                                                             | 120     | 60    | 4038-321  |
| C               |    | EUROPEAN TYPE                                                                                                                                |                                                                                             | 220-240 | 50/60 | 4038-216  |
| D               | D1 | S.E ASIA TYPE                                                                                                                                | THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA | 220-240 | 50/60 | 4038-225  |
|                 | D3 | OCEANIA TYPE                                                                                                                                 | AUSTRALIA, NEW ZEALAND                                                                      | 220-240 | 50/60 | 4038-225  |
| E               |    | PHILIPPINES                                                                                                                                  |                                                                                             | 220-240 | 50/60 |           |
| F               | F1 | SAUDI ARABIA                                                                                                                                 |                                                                                             | 127     | 60    | 4038-324  |
|                 | F2 | SAUDI ARABIA                                                                                                                                 |                                                                                             | 220-240 | 50/60 | 4038-225  |
| G               | G1 | C.S AMERICA                                                                                                                                  |                                                                                             | 220-240 | 50/60 | 4038-225  |
|                 | G2 | C.S AMERICA                                                                                                                                  |                                                                                             | 120     | 60    | 4038-321  |
| H               |    | TAIWAN                                                                                                                                       |                                                                                             | 110     | 60    | 4038-322  |
| I               |    | JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO |                                                                                             | 220-240 | 50/60 | 4038-225  |
| J               |    | CHINA                                                                                                                                        |                                                                                             | 220-240 | 50/60 | 4038-222  |
| K               |    | KOREA                                                                                                                                        |                                                                                             | 220-240 | 50/60 | 4038-225  |