

KONICA MINOLTA

PARTS GUIDE MANUAL

SEPTEMBER 2019

bizhub C250i
AA2M

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

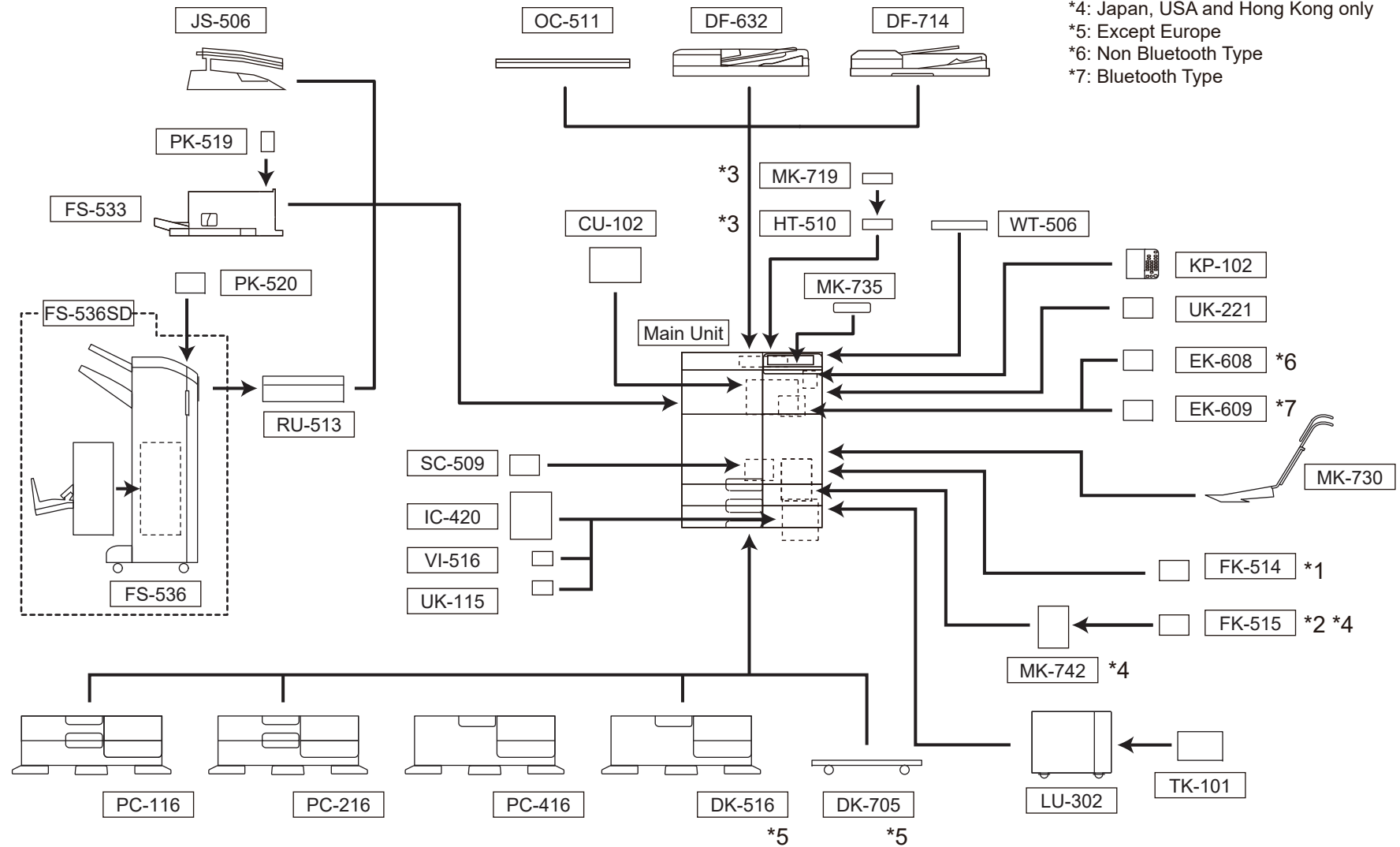
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“ パーツガイドマニュアルの活用にあたって ”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,…… で表示し、イラストにも a,b,c,…… 表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰される場合があります。

System Configuration

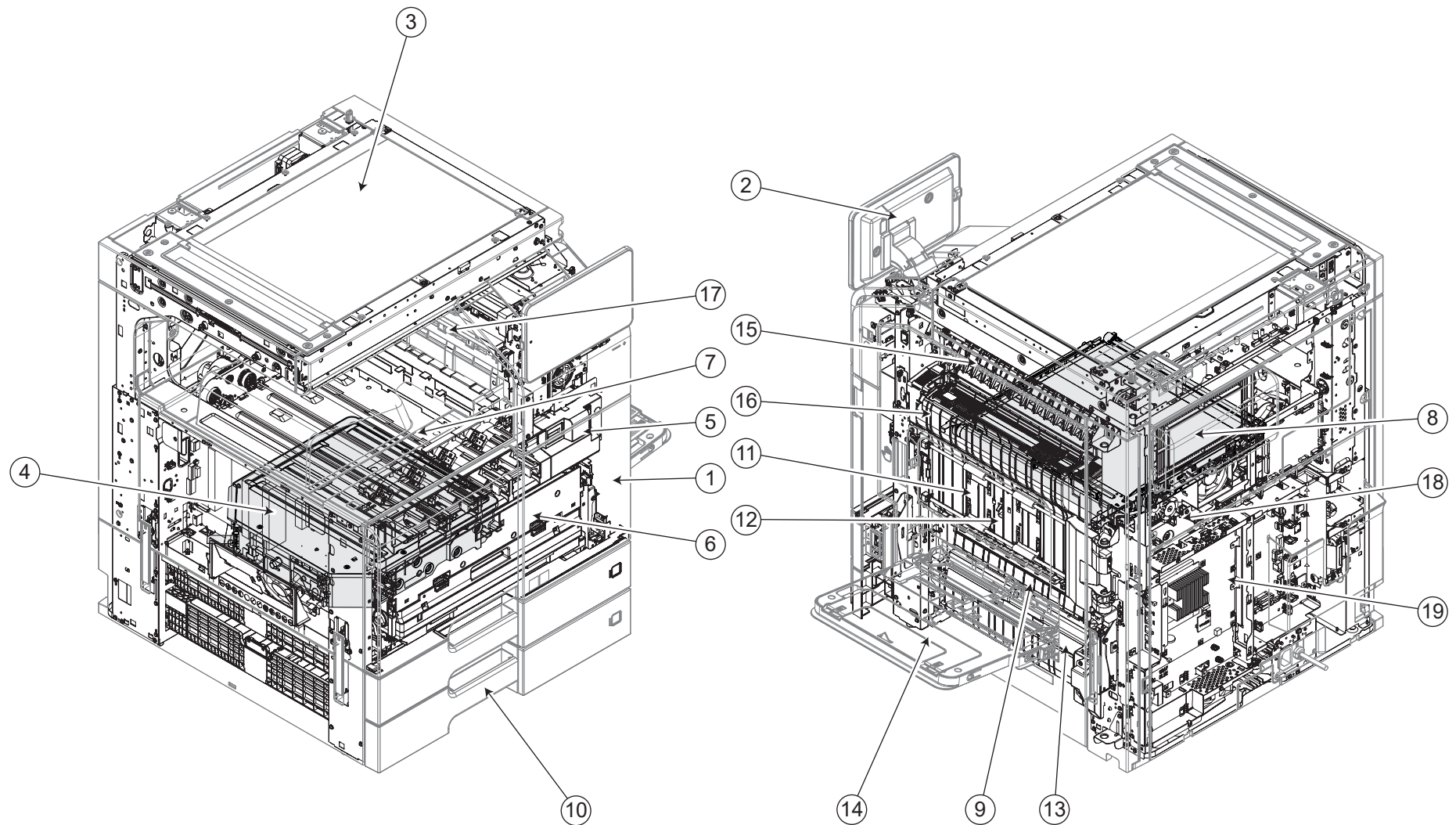


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4	Document Feeder	DF-714
5	Paper Feeder	PC-116
6	Paper Feeder	PC-216
7	Paper Feeder	PC-416
8	Desk	DK-516
9	Desk	DK-705
10	Paper Feeder	LU-302
11	Finisher/Sorter	FS-533
12	Punch Unit	PK-519
13	Finisher/Sorter	FS-536SD
14	Punch Unit	PK-520
15	Finisher/Sorter	FS-536
16	Finisher/Sorter	RU-513
17	Job Separator	JS-506
18	Other Option	CU-102
19	Local IF Kit	EK-608
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21	Fax Kit	FK-514
22	Fax Kit	FK-515

No.	Description	Model
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24	Image Controller	IC-420
25	Other Option	KP-102
26	Other Option	MK-719
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A5C1814300	41-18	A795565800	29-20	A7AH562100	19-19	A7PU168600	5-21	A93EM10000	43-1
A5C1819700	41-16	A795565900	27-19	A7AH562100	21-23	A7PU169900	62-1	A93EM10000	54-7
A5C1820701	41-1	A795565900	29-19	A7AH562300	19-17	A7PU170702	6-1	A93EM10600	43-4
A5C1825000	42-26	A795621901	27-21	A7AH562300	21-16	A7PU241200	47-3	A93EM60000	1-4

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AA2J104001	23-18	AA2J160500	1-6	AA2J191201	4-14	AA2J229700	50-3	AA2J402500	12-13
AA2J106000	23-9	AA2J160511	1-6	AA2J191300	4-8	AA2J230500	50-9	AA2J402600	12-11
AA2J107500	53-12	AA2J160702	1-19	AA2J191400	4-21	AA2J230600	50-7	AA2J402700	13-1
AA2J110100	17-18	AA2J160801	1-20	AA2J191500	4-13	AA2J231001	50-18	AA2J402800	13-2
AA2J110200	17-8	AA2J160901	2-14	AA2J191600	4-9	AA2J232400	50-23	AA2J403100	13-11
AA2J110400	17-12	AA2J161000	1-1	AA2J191800	4-20	AA2J240101	48-2	AA2J403300	13-16
AA2J112200	17-13	AA2J161201	2-15	AA2J192100	4-3	AA2J240400	48-5	AA2J404101	12-4
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AA2J130501	3-2	AA2J161702	5-6	AA2J192602	5-10	AA2J245100	14-17	AA2J405100	12-6
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AA2J131901	56-3	AA2J163200	3-7	AA2J195000	4-16	AA2J254300	50-16	AA2J406300	12-6
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AA2J133000	53-13	AA2J164300	2-17	AA2J220300	52-8	AA2J255601	50-1	AA2J551000	33-3
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AA2J160401	1-5	AA2J191000	4-10	AA2J229500	50-4	AA2J402100	12-3	AA2J566000	19-2

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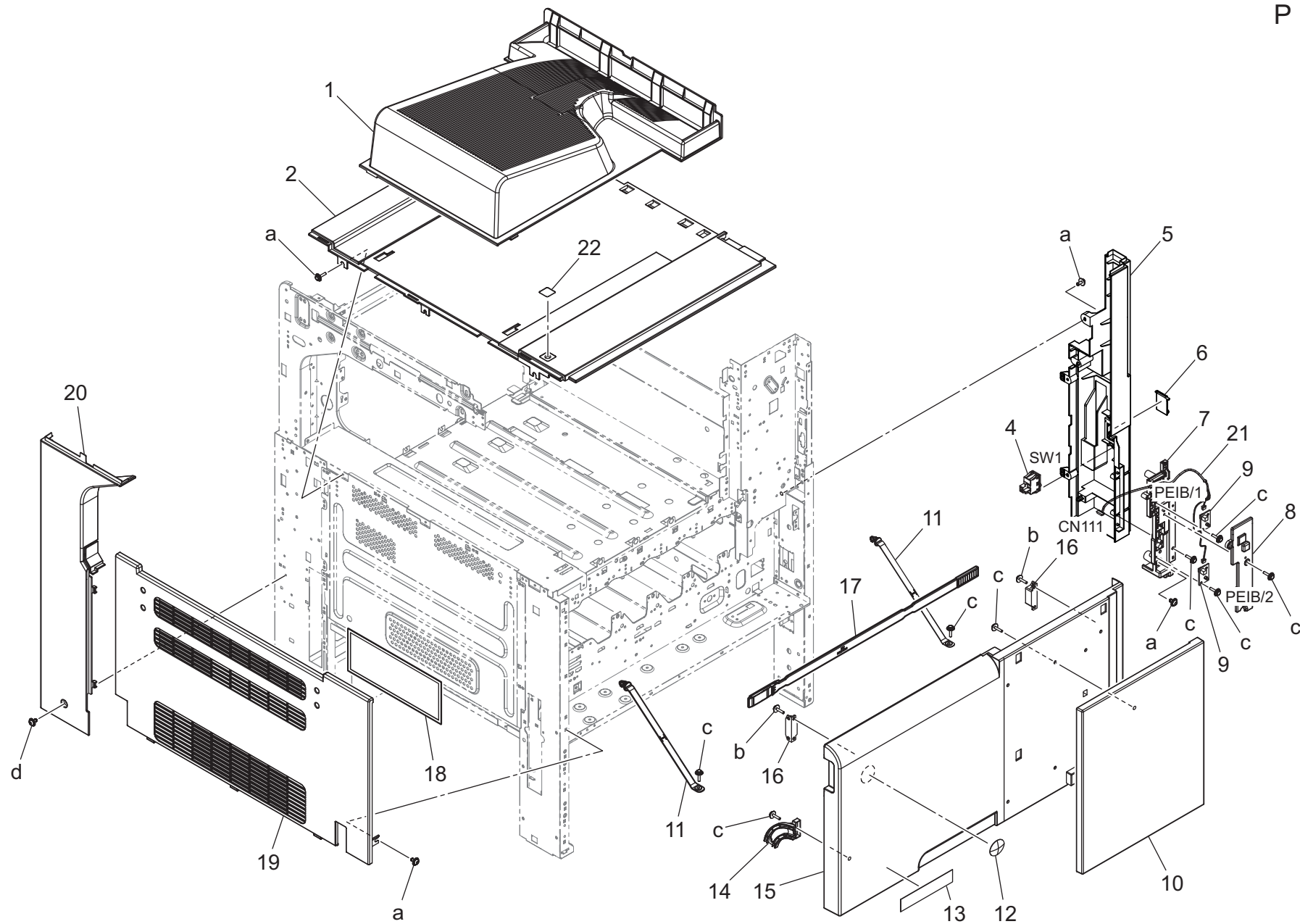
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AA2JR72900	44-11
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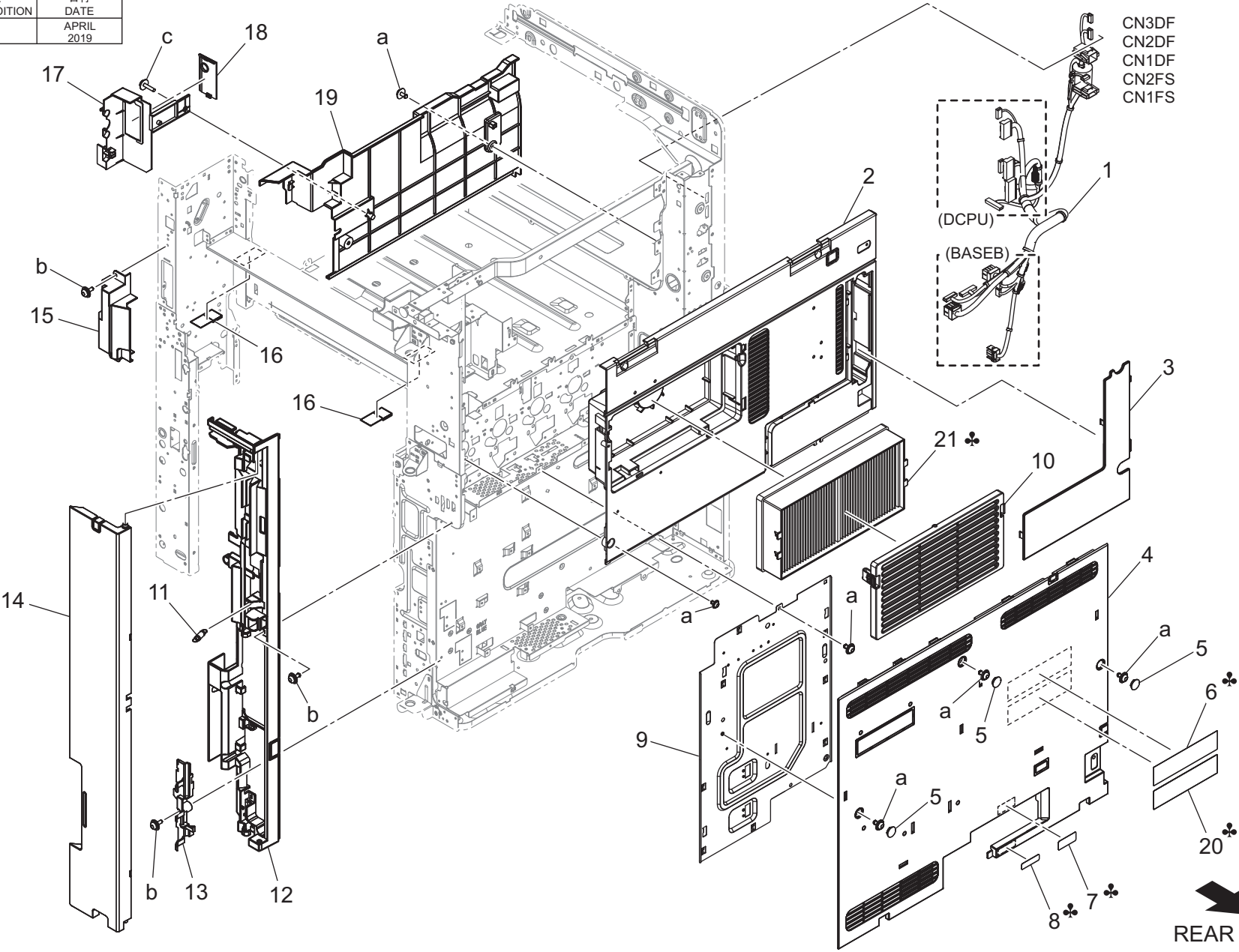
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J161000	Paper exit Tray		D	1	a-V125030803 b-V149030803 c-V153031004 d-V127030604
2	AA2J160101	Cover /Upper		D	1	
4	A93EM60000	Rocker switch		C	1	
5	AA2J160401Old	Cover /Right front		D	1	
5	AA2J160412	Cover /Right front		D	1	
6	AA2J160500Old	Cover		D	1	
6	AA2J160511	Cover		D	1	
7	AA2J169100	Receiving Pedestal		D	1	
8	AA2J169201	Cover		D	1	
9	A00JH00D00	PWB Assembly LED1		C	2	
10	AA2J161301	Open/close Cover /Front		D	1	
11	A797162000	Band		D	2	
12	A00J945500	Logo Mark		C	1	
13	AA2M940100	Label bizhub C250i		D	1	
14	AA2J165100	Open/close Cover /Front		D	1	
15	AA2J160204	Open/close Cover /Front		D	1	
16	07BA12352	Magnet Catch		C	2	
17	AA2JR70800	Cleaning Material		C	1	
18	A7PU101500	Filter		C	1	
19	AA2J160702	Cover /Left front		D	1	
20	AA2J160801	Cover /Left rear		D	1	
21	AA2JN10J00	Indicating Wiring		D	1	
22	AA2J164800	Seal		D	1	

External Parts

改訂版 REVISED EDITION	日付 DATE
▲	APRIL 2019



CN3DF
CN2DF
CN1DF
CN2FS
CN1FS

(DCPU)

(BASEB)

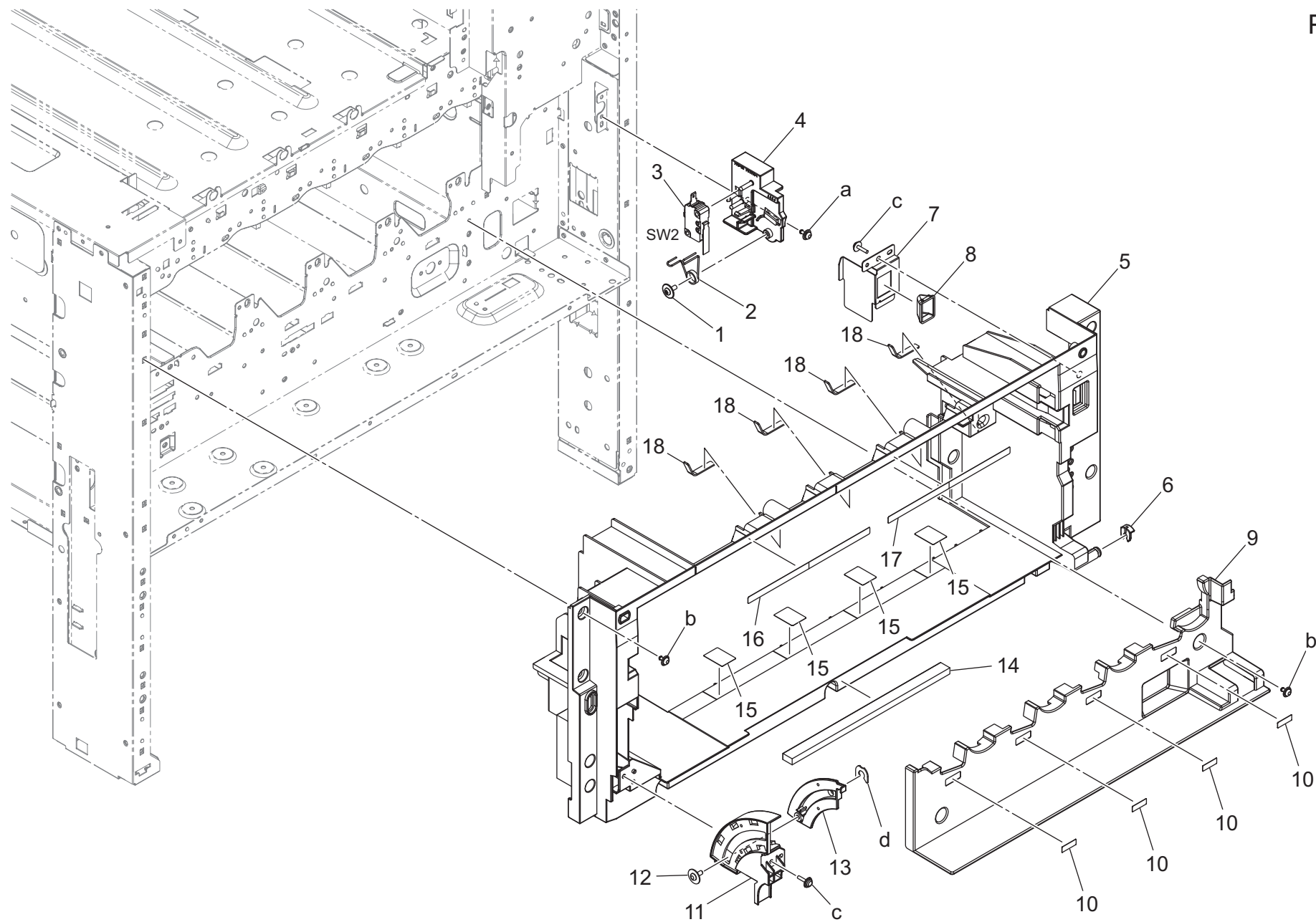
REAR SIDE
bizhub C250i

External Parts

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2JN10Y02	Power source Wiring	電源束線 (L V)	D	1	a-V127030604 b-V125030803 c-V153031004
2	AA2J162102	Cover /Rear	カバー／後 (上)	D	1	
3	AA2J163400	Cover /Rear	カバー／後 (上・目隠し)	D	1	
4	AA2J166303	Cover /Rear	カバー／後 (下)	D	1	
5	A00J169100	Cover	蓋	D	3	
6	A90G945700	Label Caution	ラベル (2プラグ注意)	D	1	
6	A2X0945701	Label	ラベル (2プラグ注意)	C	1	
7	A02E149900	Label	ラベル (定格)	C	1	
8	A00J945201	Label 220-240V 0.65A	ラベル	C	1	
9	AA2J132300	Shield Plate	シールド板 (コントローラ)	D	1	
10	A7PU168301	Cover	カバー	C	1	
11	A161163900	Pulling Coil spring	引張りコイルばね	C	1	
12	AA2J161802	Cover /Right rear	カバー／右後 (固定)	D	1	
13	AA2J168700	Cover	カバー (配線)	D	1	
14	AA2J160901	Cover /Right rear	カバー／右後 (開閉)	D	1	
15	AA2J161201	Cover /Right front	カバー／右前 (定着1次)	D	1	
16	A7PU109100	Cushion	クッション	C	2	
17	AA2J164300	Cover	カバー (排紙・奥右)	D	1	
18	AA2J164400	Cover	カバー (排紙・奥右・蓋)	D	1	
19	A79J162201	Cover	カバー	C	1	
20	A7PU941701	Label Caution	ラベル アース注意	C	1	
21	A7PU142100	Filter	フィルタ	C	1	

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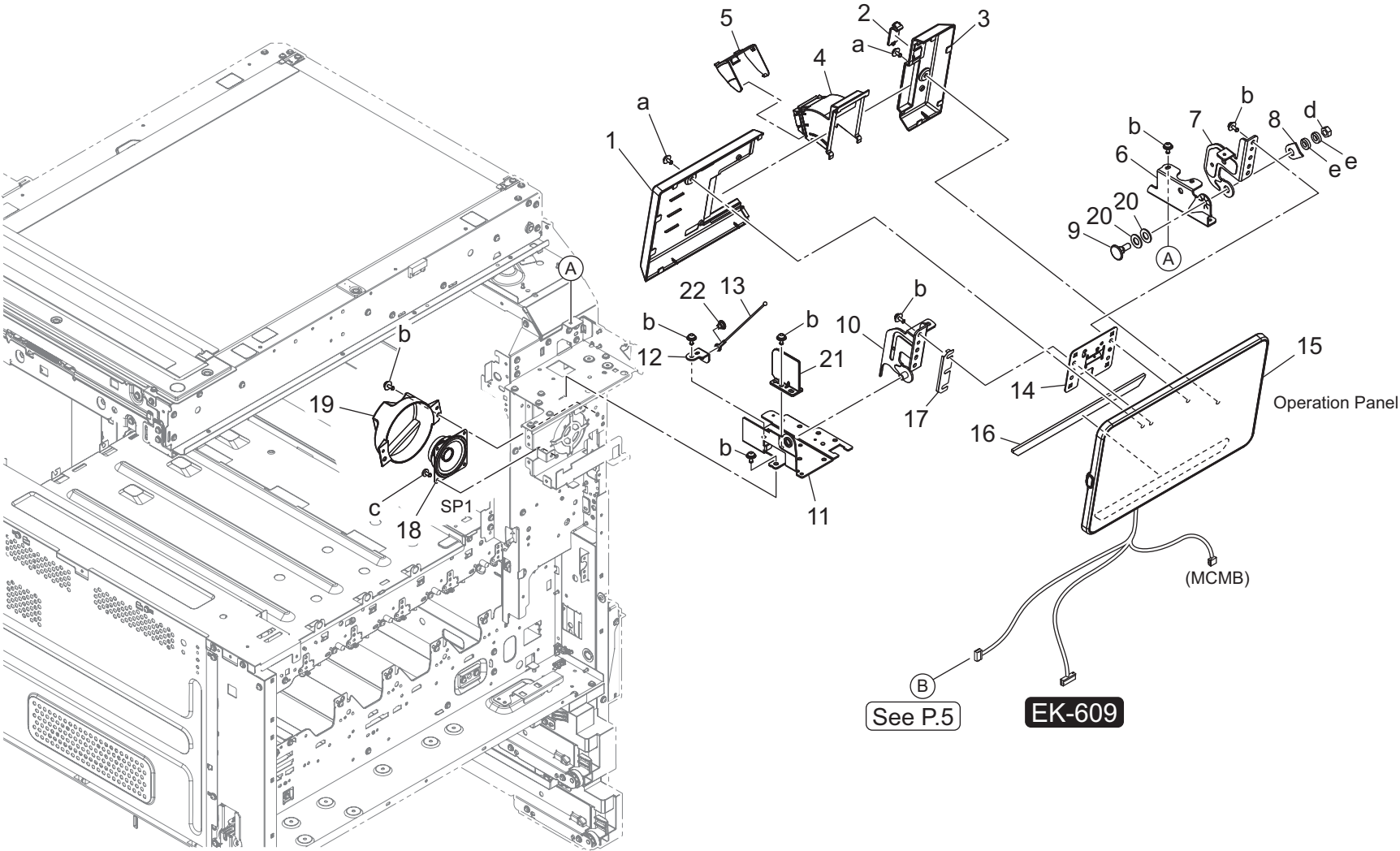
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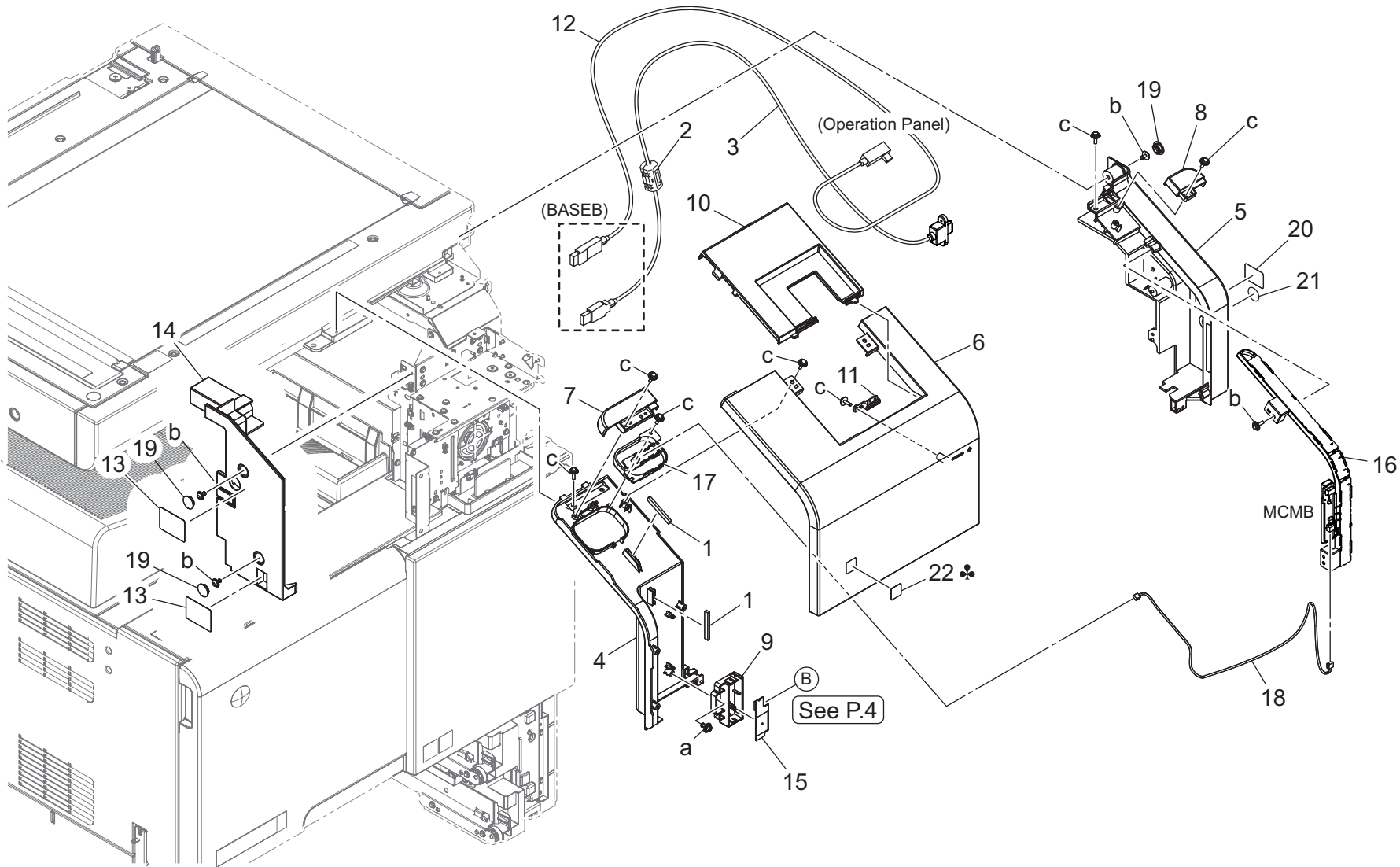
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External Parts

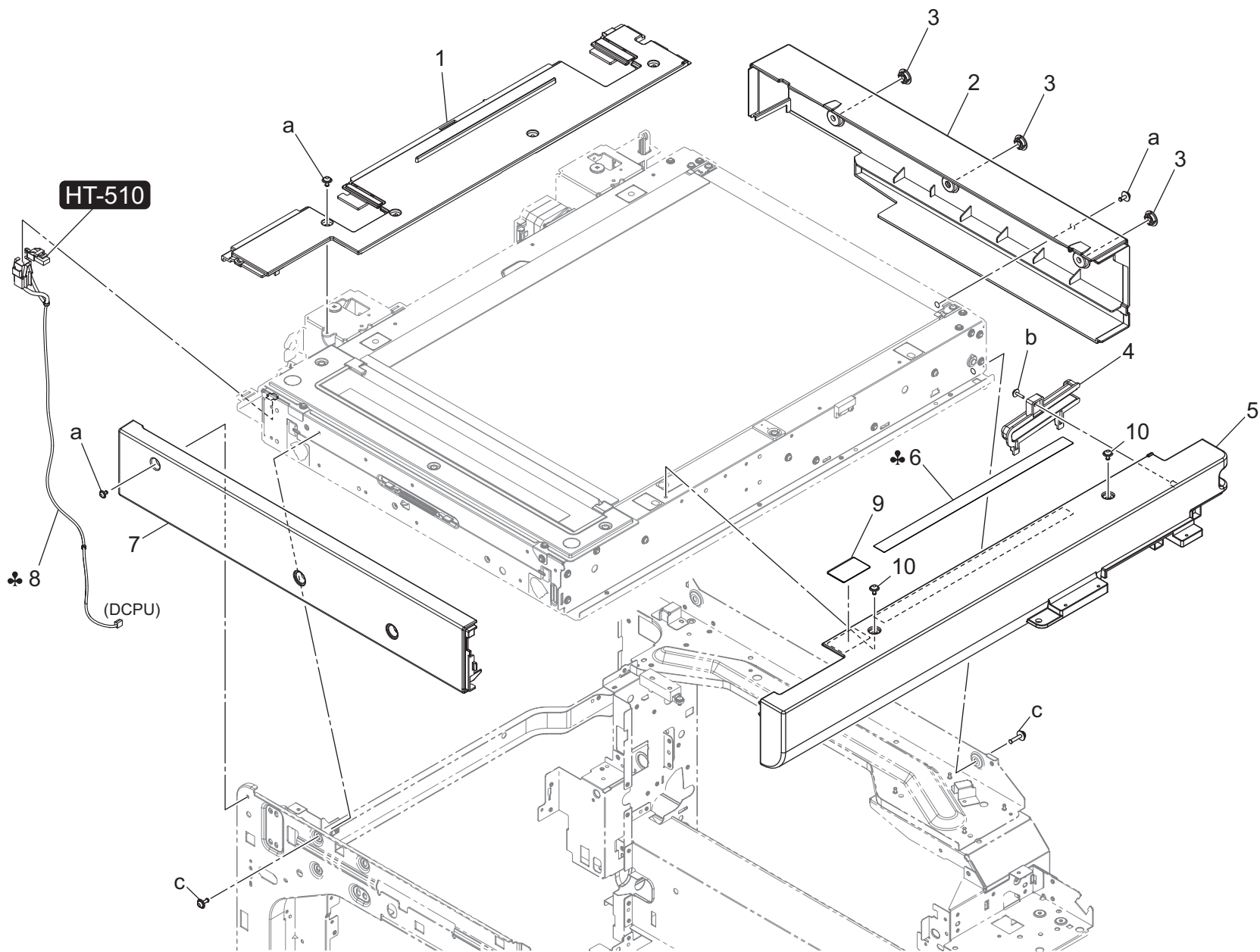
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1	4163529301	SCREW		C	1	a-V125030803 b-V127030604 c-V153031004 d-V218060086
2	AA2J130501	Torsion Coil spring		C	1	
3	9J06M60100	MICRO SWITCH		C	1	
4	AA2J130400	Holder		D	1	
5	AA2J165001	Cover /Front		D	1	
6	56AA40490	SHAFT STOPPER 4		C	1	
7	AA2J163200	Mounting Plate		D	1	
8	A79J122200	Collar		D	1	
9	AA2J164601	Cover /Front		D	1	
10	A161943000	Label		C	4	
11	AA2J165300	Arm /2		D	1	
12	4036596601	SCREW		C	1	
13	AA2J165200	Arm		D	1	
14	AA2J165500	Seal		D	1	
15	AA2J943000	Label		D	4	
16	AA2J942100	Label		D	1	
17	AA2J942600	Label		D	1	
18	A85Y375100	Protection Part		D	4	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J192200	Cover /Left rear		D	1	a-V127030604 b-V125030803 c-V126030603 d-V195060003 e-V205060003
2	AA2J192801	Cover		D	1	
3	AA2J192100	Cover /Right rear		D	1	
4	AA2J192301	Cover		D	1	
5	AA2J192501	Cover		D	1	
6	AA2J190101	Mounting Plate /Right		D	1	
7	AA2J191100	Hinge		D	1	
8	AA2J191300	Spacer		D	1	
9	AA2J191600	Shaft		D	1	
10	AA2J191000	Hinge /ASSY		D	1	
11	AA2J190201	Mounting Plate		D	1	
12	AA2J193100	Mounting Plate		D	1	
13	AA2J191500	Wire		D	1	
14	AA2J191201	Mounting Plate		D	1	
15	AA2JM70002	Panel assembly		I	1	
16	AA2J195000	Cushion		D	1	
17	AA2J193200	Spacer		D	1	
18	A7PUM72100	Speaker		D	1	
19	AA2J134601	Mounting Cover		D	1	
20	AA2J191800	Slide Spacer		D	2	
21	AA2J191400	Guide		D	1	
22	A7AH267201	Shoulder screw		C	1	

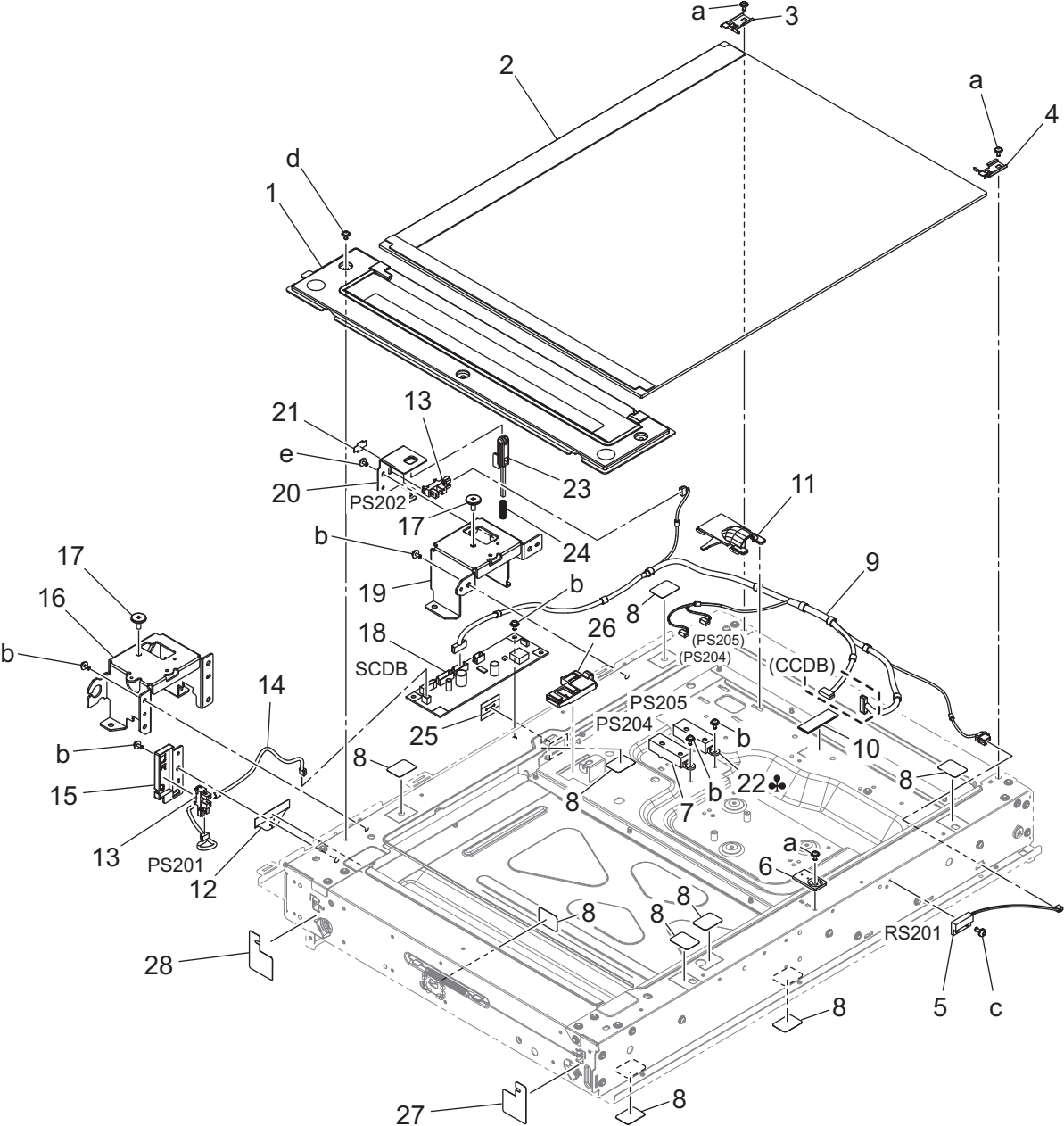


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161825800	Cushion /B		D	2	a-V125030803 b-V127030604 c-V153030803
2	A5C1M92000	Ferritecore		D	1	
3	A90GN15300	Interface Cable		D	1	
4	AA2J161401	Cover		D	1	
5	AA2J161501	Cover		D	1	
6	AA2J161702	Cover		D	1	
7	AA2J168000	Cover		D	1	
8	AA2J168100	Cover		D	1	
9	AA2J173300	Holder		D	1	
10	AA2J192602	Cover		D	1	
11	AA2J193000	Indicating Part		D	1	
12	AA2JN15600	Interface Cable		D	1	
13	A161162400	Seal		C	2	
14	AA2J161901	Cover		D	1	
15	AA2JM70600	Interface Unit		C	1	
16	AA2JM72002	Indicating Unit		C	1	
17	AA2JM72100	Indicating Unit		C	1	
18	AA2JN15701	Wiring		D	1	
19	A00J169100	Cover		D	3	
20	A7PU168500	Seal		C	1	
21	A7PU168600	Seal		C	1	
22	AA2J948600	Label	A	D	1	



Scanner Section

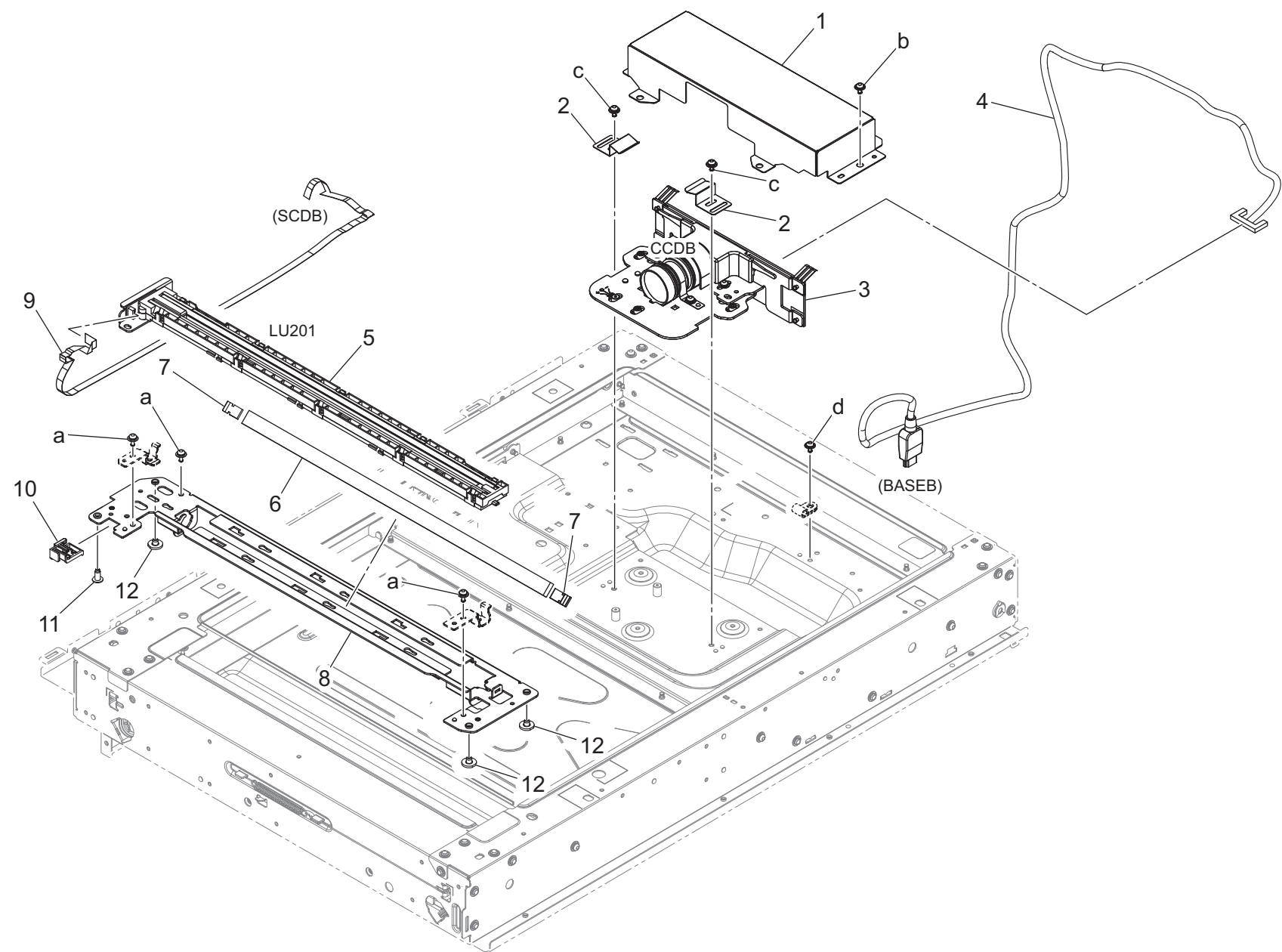
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7PU170702	Read Cover		C	1	a-V127030604 b-V153031004 c-V125030803
2	AA2J170402	Read Cover /Right		D	1	
3	A00J169100	Cover		D	3	
4	A161170800	Holder		D	1	
5	AA2J170102	Read Cover /Front		D	1	
6	A92T940800	Label	A	D	1	
7	AA2J170300	Read Cover /Left		D	1	
8	A161N11C01	Scanner Relay harness /100V	A	D	1	
9	A55D941100	Caution Label		D	1	
10	A00J169200	Shoulder screw		C	2	



Scanner Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2JR73200	Slit Glass ASSY		C	1	a-V121030604 b-V125030803 c-V115030603 d-V116030804 e-V144030603
2	AA2JR73300	Original Glass ASSY		C	1	
3	A161268300	Holding Plate		D	1	
4	A161268200	Holding Plate		D	1	
5	A1UDM50200	Lead Switch		C	1	
6	A00J265300	Regulating Plate		C	1	
7	A161M50A00	APS Photoreflector		C	1	
8	4581162501	SEAL		C	9	
9	A161N14100	Scanner Wiring /1		D	1	
10	4036307501	Tape		D	1	
11	A161281600	Guide		D	1	
12	A161263000	Seal		D	1	
13	A5C1M50100	Photointerrupter		B	2	
14	A161N14201	Scanner Wiring /2		D	1	
15	A161262200	Cover		D	1	
16	A161261902	Frame		D	1	
17	9J07210802	Shoulder Screw		C	2	
18	AA2JH01A00	PWD-ID		C	1	
19	A161262002	Frame		D	1	
20	A5C1280100	Mounting Plate		D	1	
21	4470402401	Stopper		D	1	
22	A161M50A00	APS Photoreflector		C	1	
23	A161280211	Lever		D	1	
24	A161280300	Compressing Coil spring		C	1	
25	A161281300	Seal		D	1	
26	A161281100	Guide		D	1	
27	A5C1263300	Seal		C	1	
28	A5C1263400	Seal		C	1	

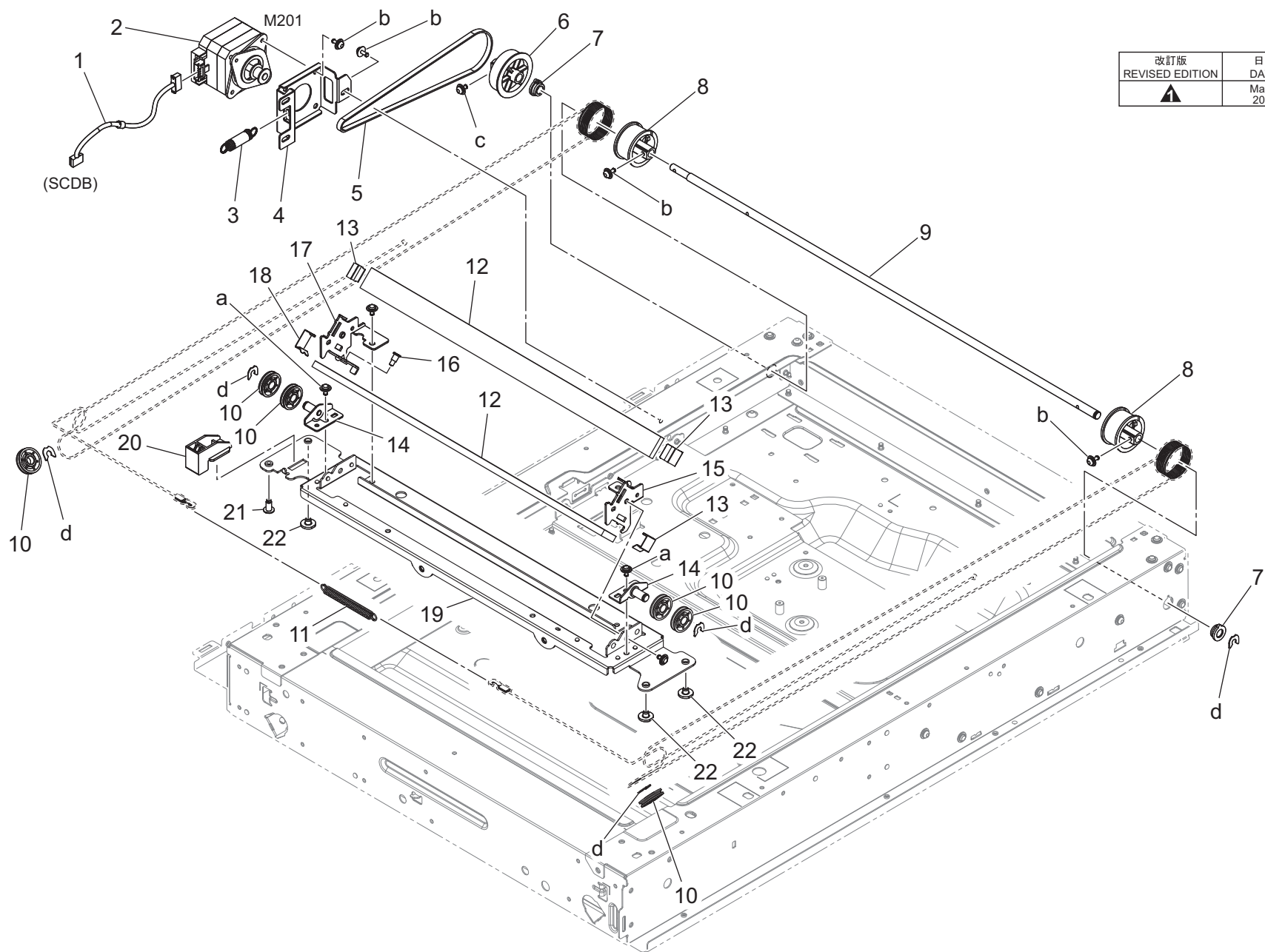
Scanner Section



Scanner Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161278600	Cover		D	1	a-V125030803 b-V127030604 c-V116030603 d-V144030803
2	A161278900	Plate spring		D	2	
3	AA2JR70100	CCD Lens Assy		I	1	
4	AA2JN14500	CCD Cable		D	1	
5	AA2JR71400	LED Lighting Assy		I	1	
6	A0ED271200	Mirror		D	1	
7	A0ED271300	Plate spring		D	2	
8	A7PU270100	Frame		D	1	
9	A7PUN14000	Flatcable /Scanner		D	1	
10	A7PU270600	Guide		D	1	
11	A161271100	Bushing		D	1	
12	A161271000	Bushing		D	3	

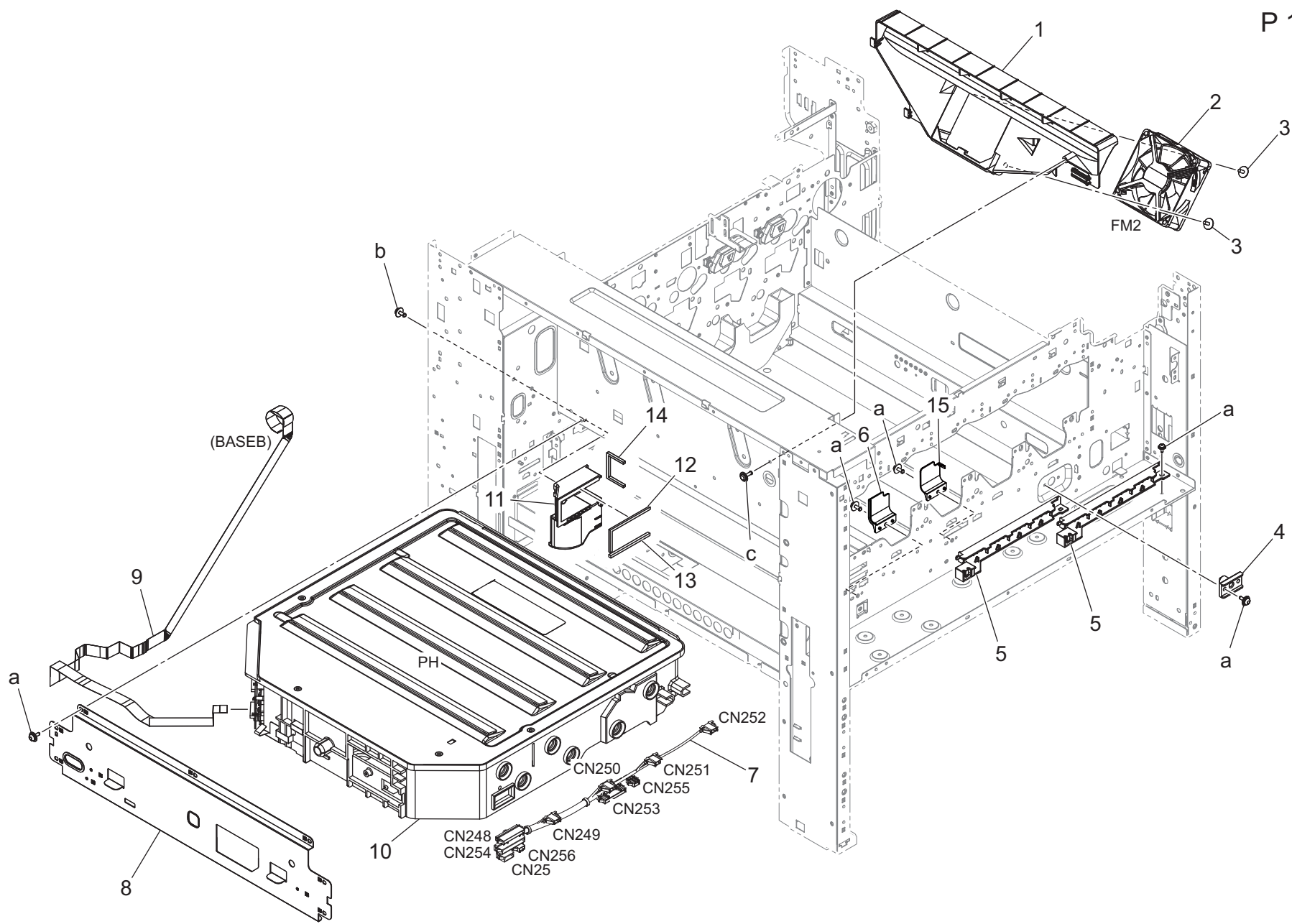
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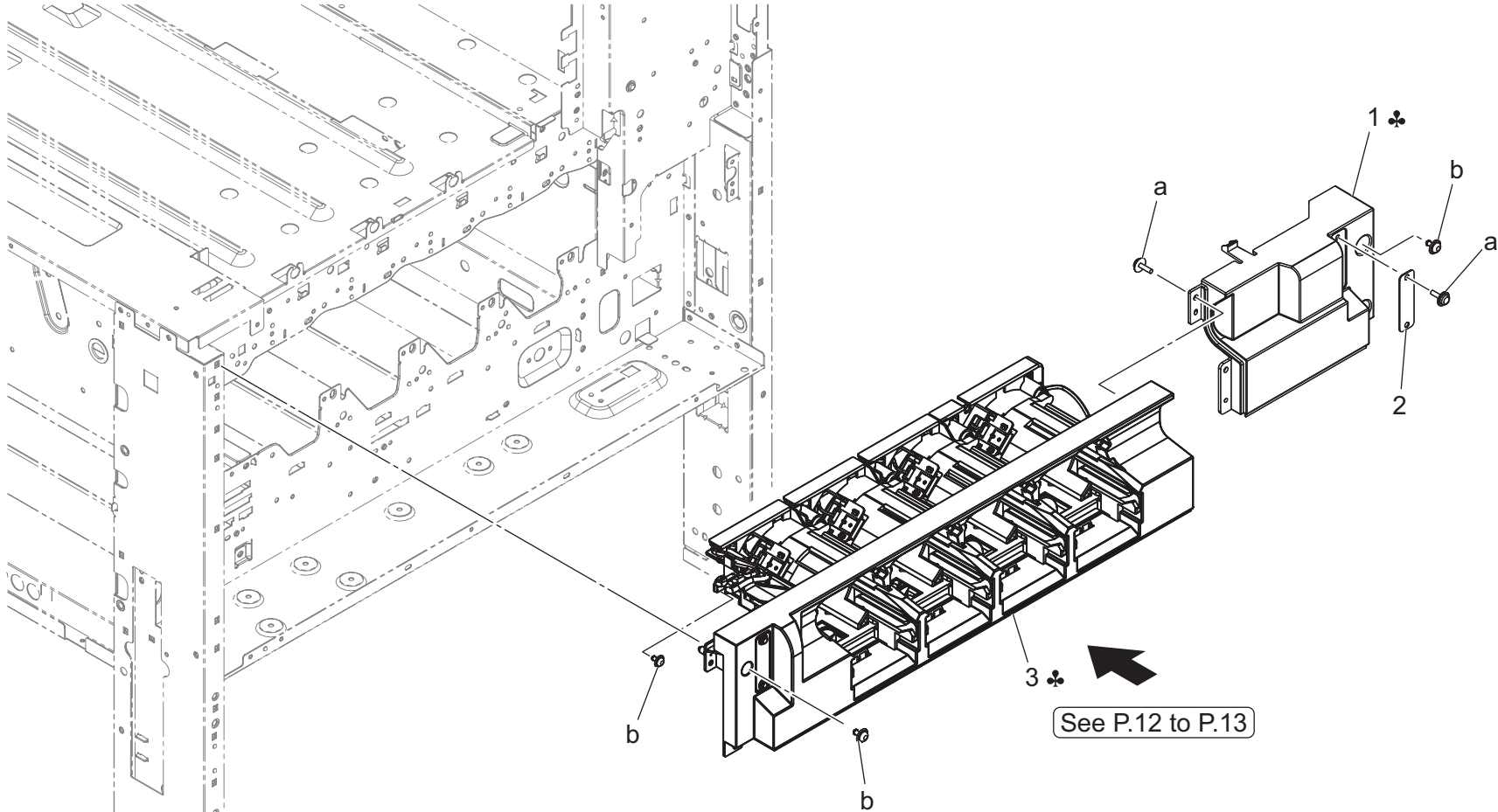
改訂版 REVISED EDITION	日付 DATE
▲	March 2019

Scanner Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1N14300	Scanner Wiring		D	1	a-V144030603 b-V125030803 c-V116030603 d-V218040086
2	A5C1M10A00	Stepping motor		C	1	
3	A161275700	Pulling Spring		D	1	
4	A161276000	Mounting Plate		D	1	
5	A161275600	Timing belt 335L		D	1	
6	A161275500	Pulley 103T		D	1	
7	A161276500	Bearing		D	2	
8	A161275300	Pulley		D	2	
9	A161275400	Shaft		D	1	
10	A0ED273600	Pulley		C	6	
11	A0ED276301	Pulling Spring		D	1	
12	A0ED274300	Mirror		D	2	
13	A79J274400Old	Plate spring		D	3	
13	A0ED274400	Plate spring		D	3	
14	A161273401	Mounting Plate		D	2	
15	A161273800	Mounting Plate		D	1	
16	A161274600	Adjusting Screw		C	1	
17	A161273701	Mounting Plate		D	1	
18	A79J274500Old	Plate spring		D	1	
18	A161274500	Plate spring /1		D	1	
19	A161273113	Frame		D	1	
20	A161273500	Guide Part		D	1	
21	A161271100	Bushing		D	1	
22	A161271000	Bushing		D	3	



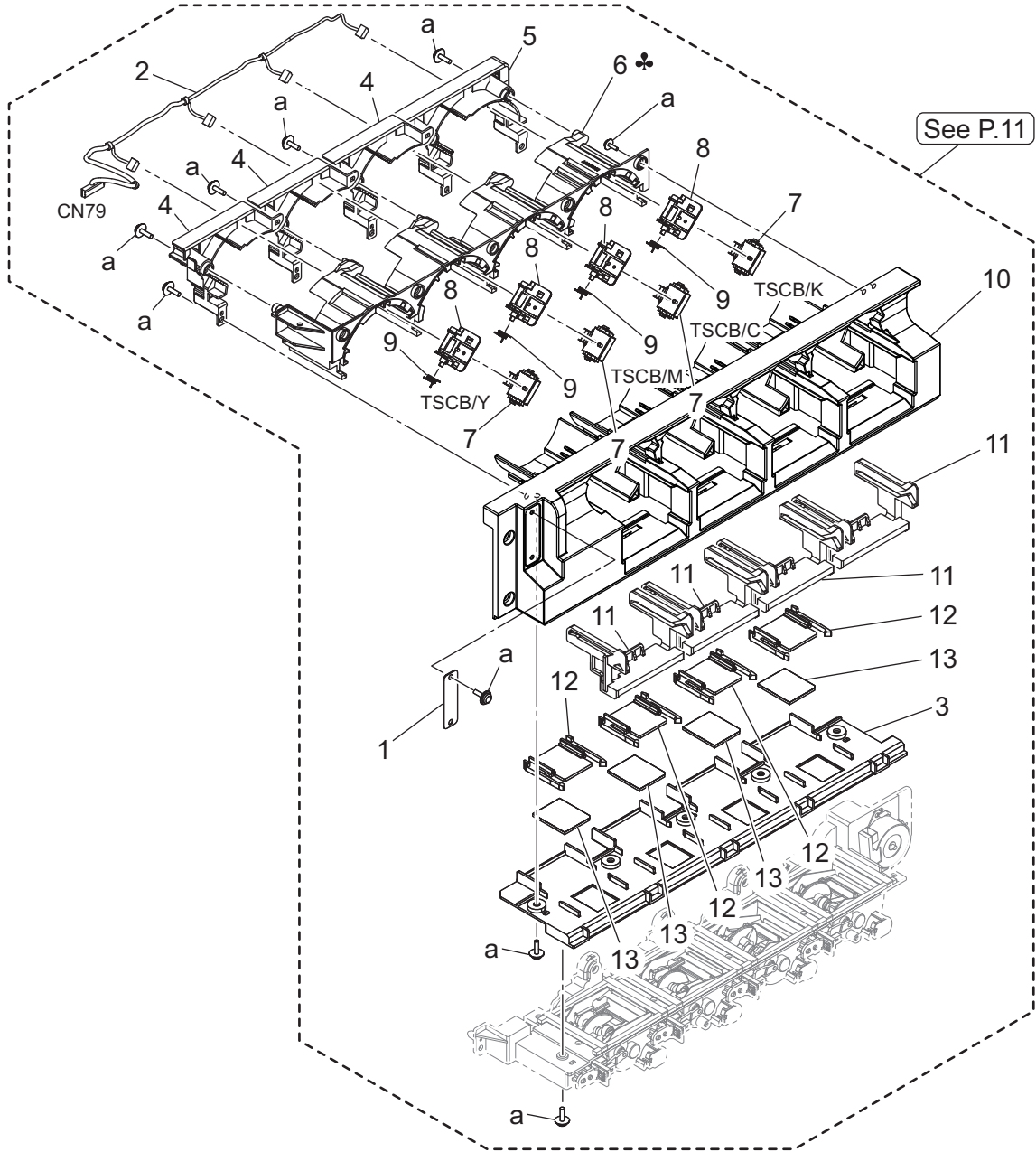
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161140200	Duct	ダクト (転写 C L 冷却)	D	1	a-V125030803 b-V153030803 c-V153031004
2	A93EM10000	Fan motor	ファンモータ	C	1	
3	4163529301	SCREW	ねじ	C	2	
4	A161105400	Positioning Plate	位置決め板 (P H)	D	1	
5	A5C1135300	Guide	ガイド (定着一次)	D	2	
6	AA2J134201	Guide	ガイド (搬送束線)	D	1	
7	AA2JN10G01	Relay Wiring /Front	中継束線 / 前 (フロント)	D	1	
8	A161101802	Mounting Plate	取付板 (P H)	D	1	
9	AA2JN11C00	I/F Flatcable	I / F フラットケーブル (1 b e a m)	C	1	
10	AA2JR71500	Print Head Assy	P H A s s y	I	1	
11	AA2J147400	Duct	ダクト (プロセス冷却 1)	D	1	
12	A7PU145900	Seal	シール	C	1	
13	A7PU146000	Seal	シール	C	1	
14	AA2J145800	Seal /2	シール / 2 (プロセス冷却)	D	1	
15	AA2J134100	Guide	ガイド (搬送束線)	D	1	



Toner Supply Section

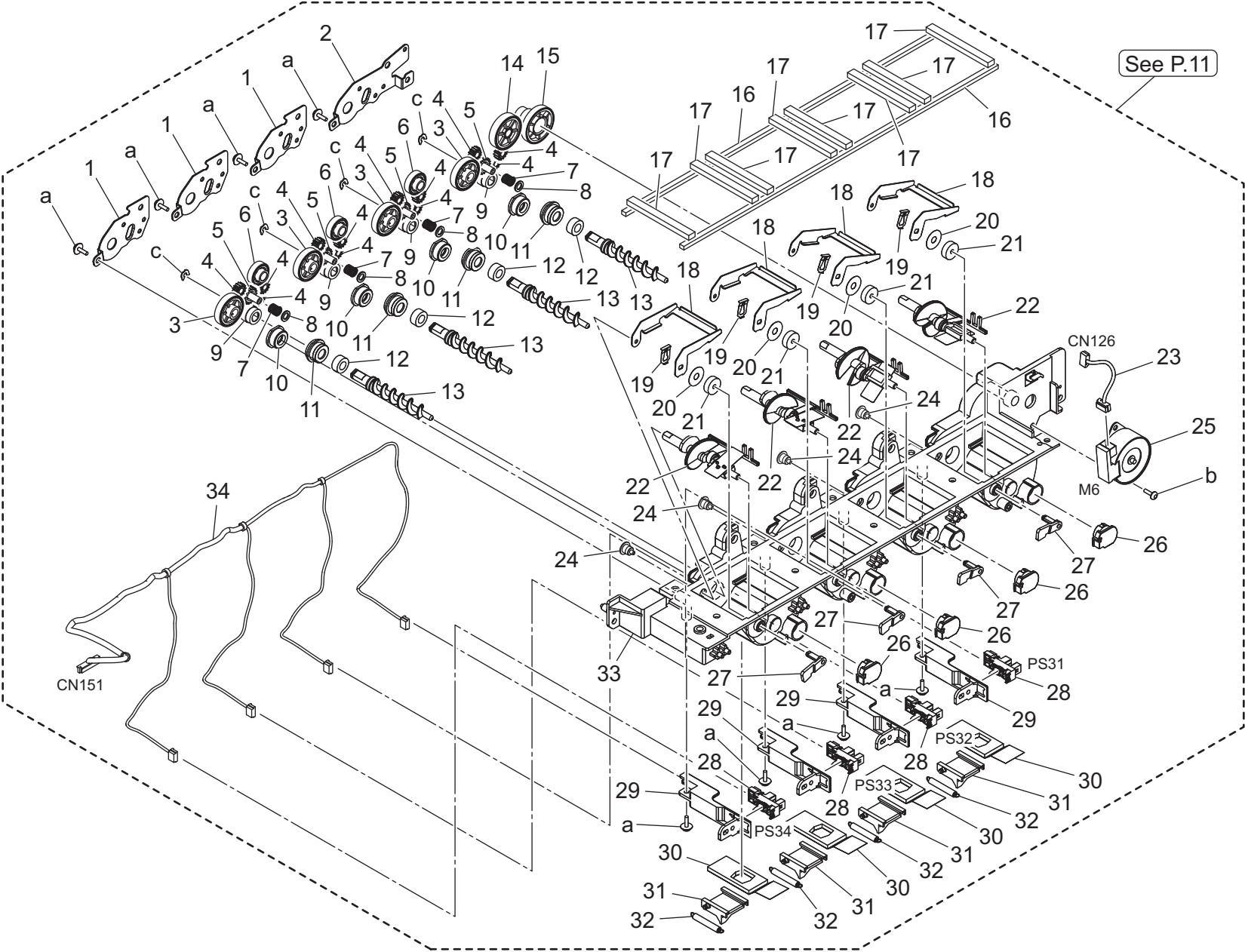
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Toner Supply Section



Toner Supply Section

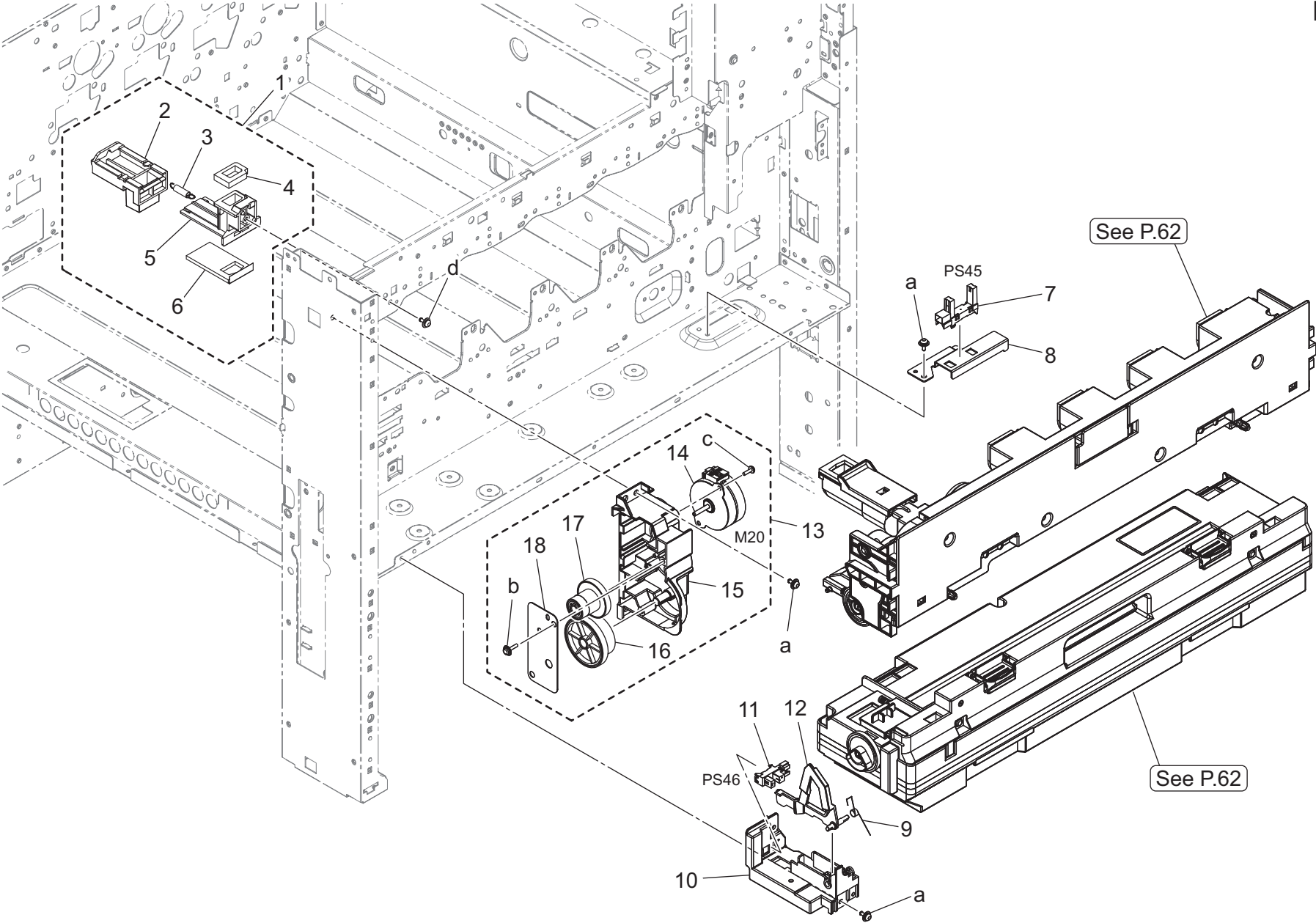
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	4038101401	SUCTION PLATE	吸着板		D	1	a-V153030803
2	AA2JN11E00	Toner Detection harness /2	トナー検知束線／2（新品検知）		D	1	
3	AA2J402100	Cover	カバー（補給口）		D	1	
4	AA2J404101	Guide	ガイド（TB ハーネス）		D	3	
5	AA2J405301	Guide	ガイド（TB ハーネス K）		D	1	
6	AA2J406100	Cover	カバー（トナーボトル EU）	C,I(South Africa)	D	1	
6	AA2J406200	Cover	カバー（トナーボトル JP）	A	D	1	
6	AA2J406300	Cover	カバー（トナーボトル AP）	D1,D3,E,F2,G1,I(exc ept South Africa),K	D	1	
6	AA2J405100	Cover	カバー（非互換）	B,G2	D	1	
7	A0EDM60001	Relay Connector	中継コネクタ（基板接点）		D	4	
8	AA2J404503	Holder	ホルダ（接点）		D	4	
9	AA2J404600	Torsion Coil spring	ねじりコイルばね（新品検知）		C	4	
10	AA2J401302	Cover	カバー（トナーボトル）		D	1	
11	AA2J402600	Guide	ガイド（TB）		D	4	
12	AA2J402401	Shutter	シャッター（本体）		D	4	
13	AA2J402500	Seal	シール（シャッター）		D	4	



Toner Supply Section

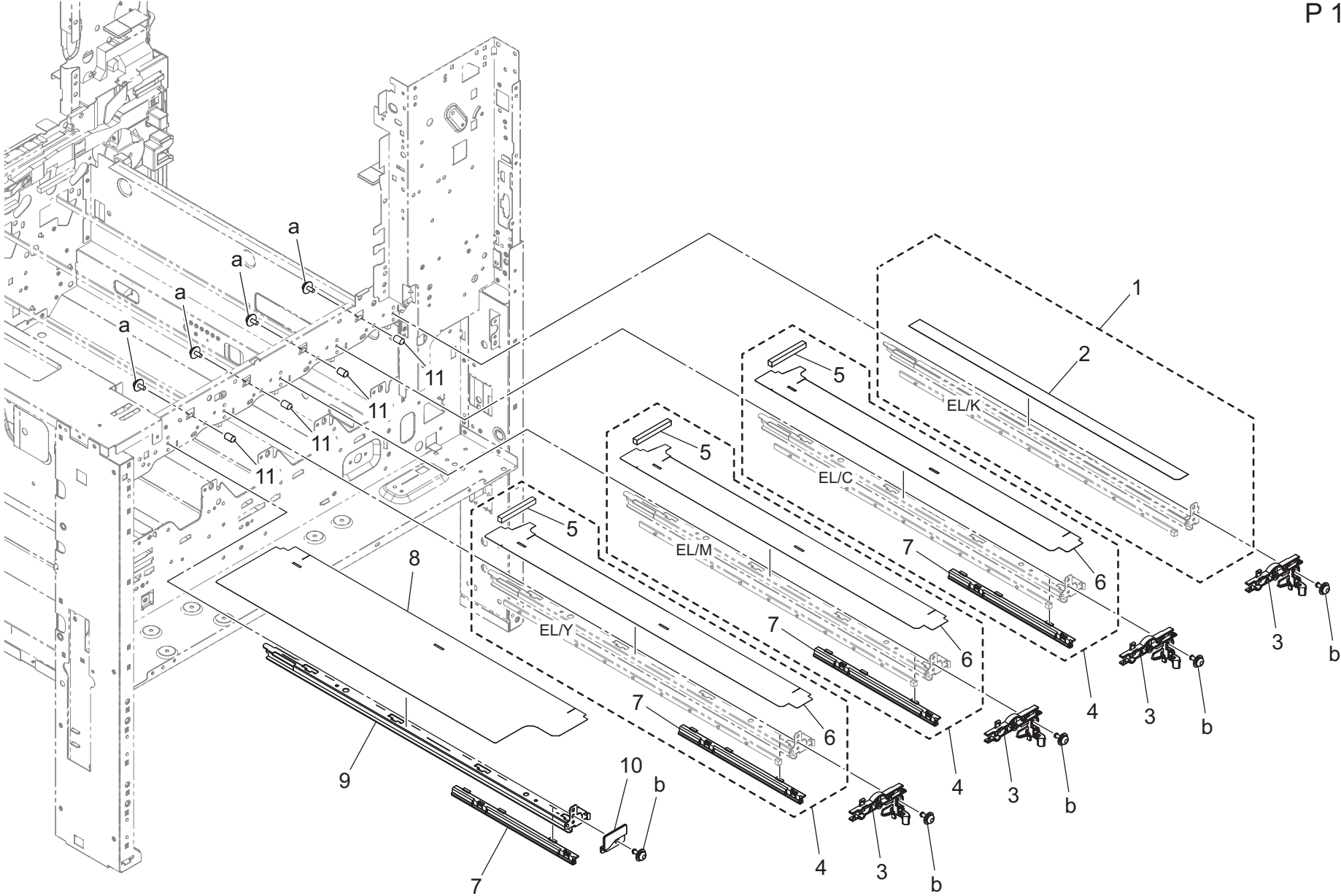
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J402700	Mounting Plate	取付板 (カラー)	D	3	a-V153030803 b-V145030803 c-V218030086
2	AA2J402800	Mounting Plate	取付板 (Bk)	D	1	
3	AA2J401100	Gear 36T	ギア 36 T	C	4	
4	A79J401600	Gear 20T	ギア 20 T	C	12	
5	A79J401700	Gear 18T	ギア 18 T	C	4	
6	A161401500	Gear 25T	ギア 25 T	C	3	
7	A79J401900	Spring	ばね	C	4	
8	A79J401800	Washer	ワッシャ	C	4	
9	A161401000	Gear 18T	ギア 18 T	C	4	
10	4163510201	BUSHING	軸受	C	4	
11	AA2J403100	Holder	ホルダ	D	4	
12	4576536301	SEAL	シール	D	4	
13	AA2J400100	Screw	スクリュー	D	4	
14	A79J401400	Gear 40T	ギア 40 T	C	1	
15	A161401300	Gear 17/65T	ギア 17 / 65 T	C	1	
16	AA2J403300	Seal	シール (補給カバ)	D	2	
17	AA2J405500	Seal	シール (補給カバ縦)	D	8	
18	AA2J400400	Detecting Plate	検出板	D	4	
19	A161404200	Fixing Plate	固定板	D	4	
20	A5C1404600	Washer	ワッシャ	D	4	
21	A161400601	Detecting Seal	検出シール	D	4	
22	AA2JR73400	Agitating Shaft Assy	攪拌軸 Assy	D	4	
23	A161N12801	Toner Drive harness /K	トナー駆動束線 / K	D	1	
24	A161400800	Pin	ピン	D	4	
25	A7PUM10700	Stepping motor	ステッピングモータ	C	1	
26	A161403000	Bushing	すべり軸受	D	4	
27	AA2J404300	Detecting Actuator	検出アクチュエータ	D	4	
28	A5C1M50100	Photointerrupter	透過型センサ	B	4	
29	AA2J400700	Mounting Plate	取付板 (TE センサ)	D	4	
30	A161403200	Seal	シール (DV シャッター)	D	4	
31	A0ED401000	Shutter	シャッター	D	4	
32	4036534801	TENSION SPRING	引張コイルばね	C	4	
33	AA2J400000	Casing	ケーシング	D	1	
34	AA2JN10E00	Toner Detection harness /1	トナー検知束線 / 1 (エンブティ)	D	1	

Toner Collection Section

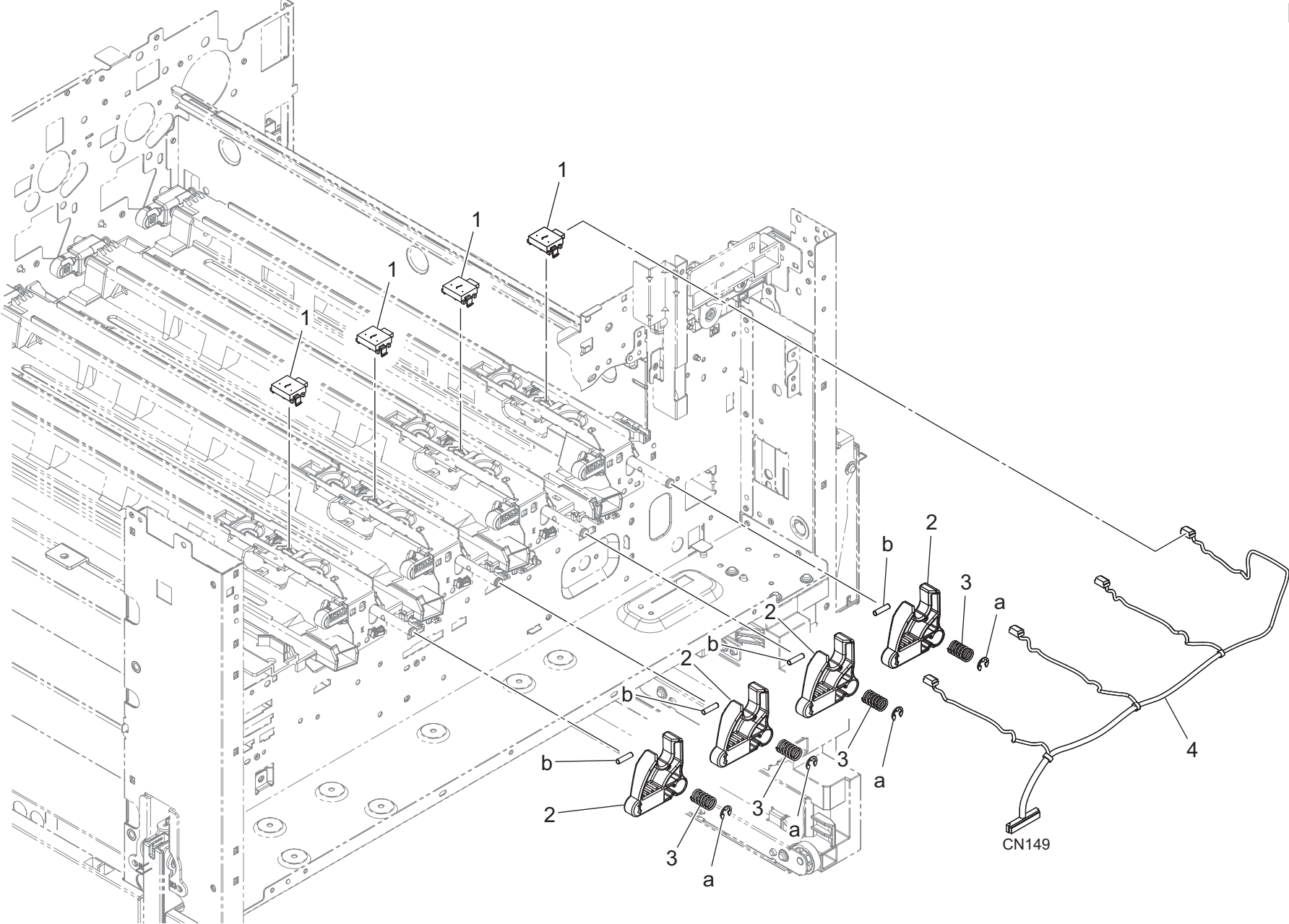


Toner Collection Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A64JR71400	Waste Toner Pipe		C	1	a-V125030803 b-V153031004 c-V145030803 d-V153030803
2	A64J363700	Shutter		D	1	
3	A0ED363200	Pulling Coil spring		D	1	
4	A0ED363400	Seal		D	1	
5	AA2J363000	Pipe		D	1	
6	AA2J368001	Seal		D	1	
7	A0VDM50200	Photointerrupter		I	1	
8	AA2J134401	Mounting Plate		D	1	
9	AA2J369301	Torsion Coil spring		C	1	
10	AA2J369101	Holder		D	1	
11	A5C1M50100	Photointerrupter		B	1	
12	AA2J369201	Lever		C	1	
13	AA2JR71000	Waste Toner Drive		S	1	
14	A7PUM10600	Stepping motor		C	1	
15	AA2J245002	Drive Holder		D	1	
16	AA2J245200	Gear 20/50T		C	1	
17	AA2J245100	Gear 20/76T		C	1	
18	AA2J245300	Mounting Plate		D	1	



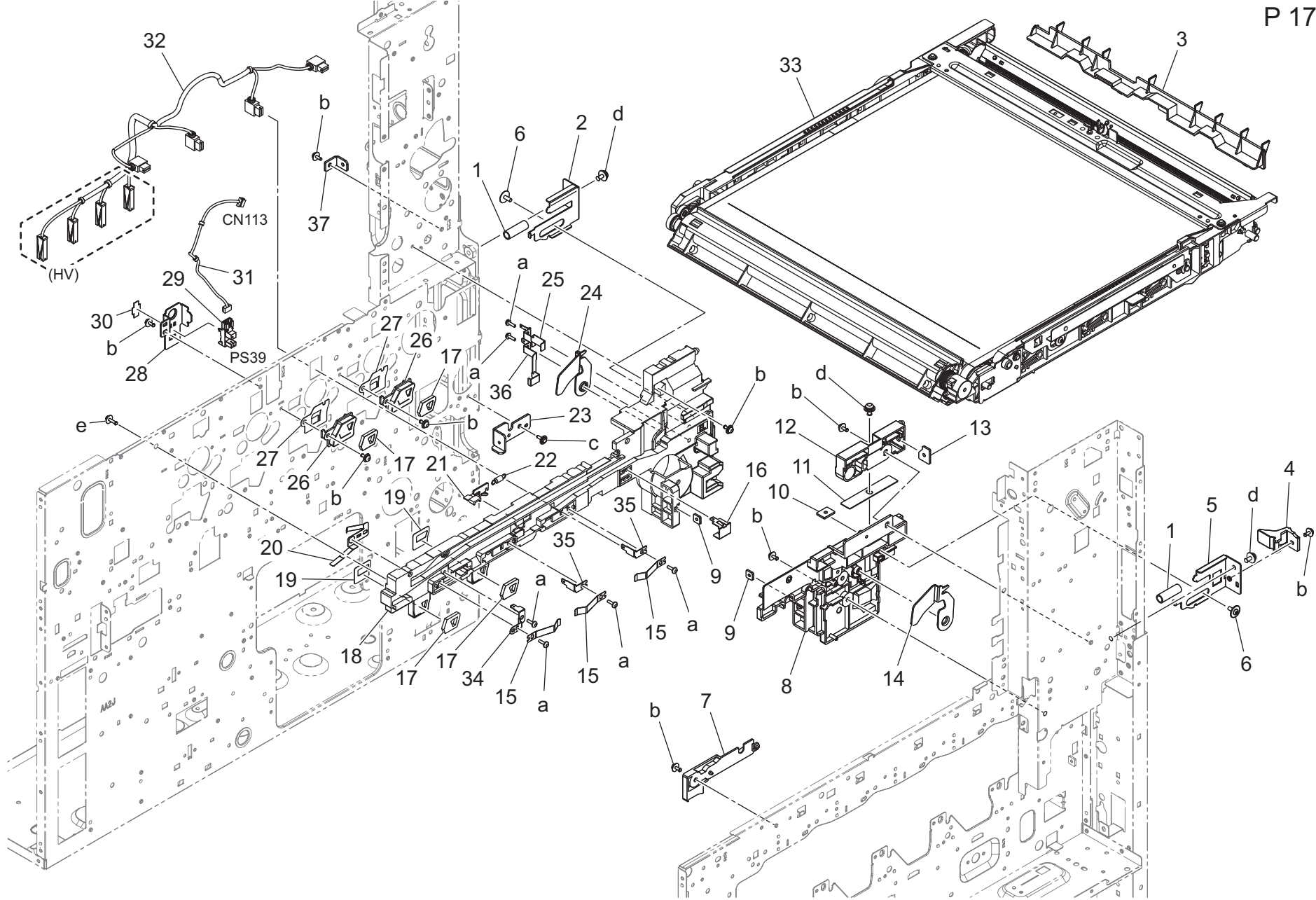
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A7PUR70500	Eraser (Black) Assy	イレーサー (K) A s s y		C	1	a-V116030603 b-V125030803
2	A161107400	Light blocking Part	遮光材		C	1	
3	AA2J130100	Holder	ホルダ (イレーサハーネス)		D	4	
4	A7PUR70611	Eraser (YMC) Assy	イレーサー (YMC) A s s y		C	3	
5	A161107100	Seal	シール (飛散防止4)		D	3	
6	A5C1105500	Light blocking Part	遮光材		D	3	
7	A797105400	Rail	レール (DC 上ガイド)		D	4	
8	A5C1102800	Seal	シール (飛散防止2)		D	1	
9	A161105600	Rail	レール (DC・上)		D	1	
10	A161138500	Guide	ガイド (イレーサハーネス)		D	1	
11	A0ED103100	Pin	ピン (DC 上)		D	4	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0EDM60001	Relay Connector	中継コネクタ（基板接点）		D	4	a-V217040003 b-V234301250
2	A161116202	Release Lever	解除レバー		D	4	
3	A161119500	Compressing Coil spring	圧縮コイルばね		D	4	
4	AA2JN10F00	Photoconductor Wiring	感光体束線（DR 新品検知）		D	1	

1st Transfer Section

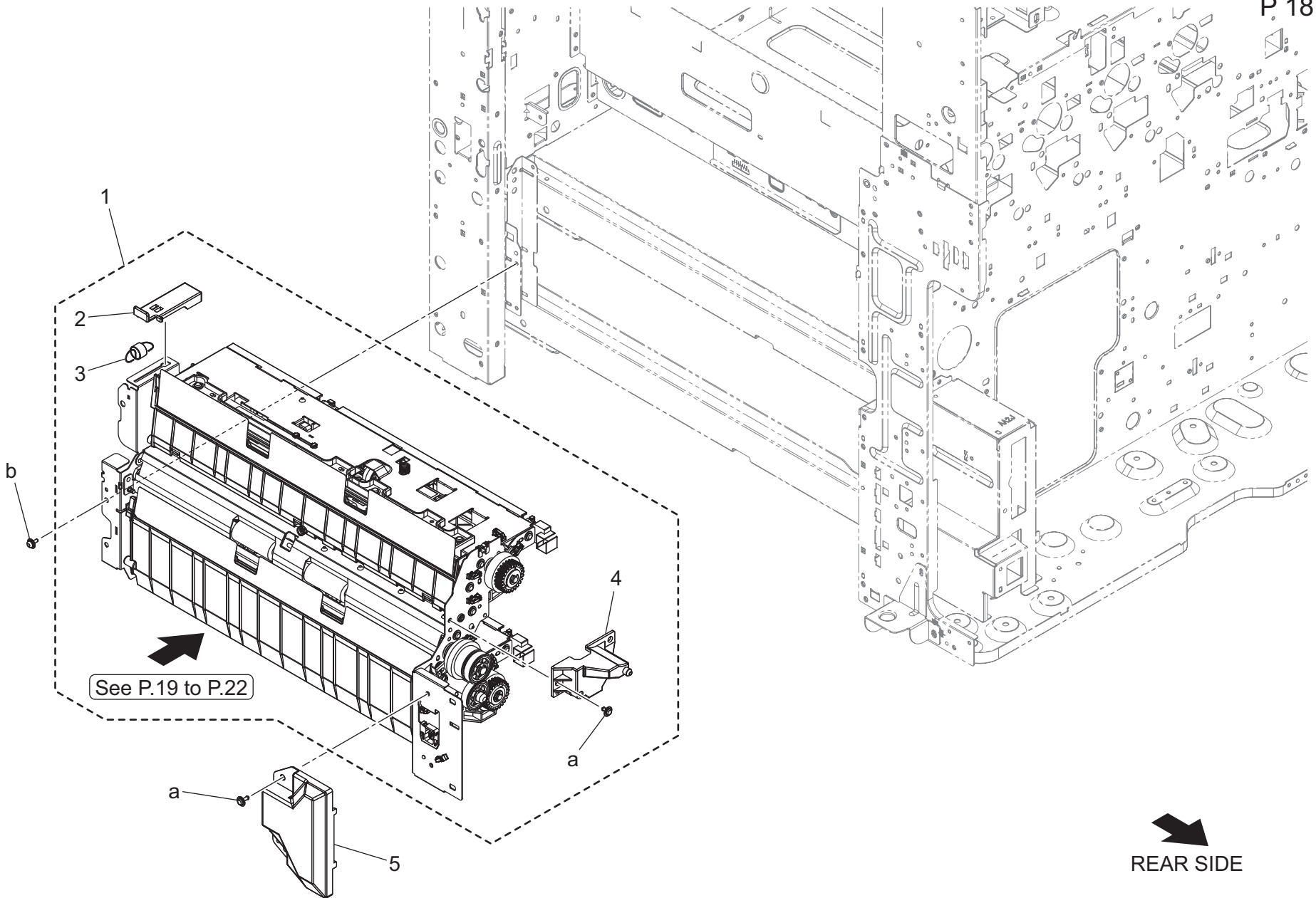
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1st Transfer Section

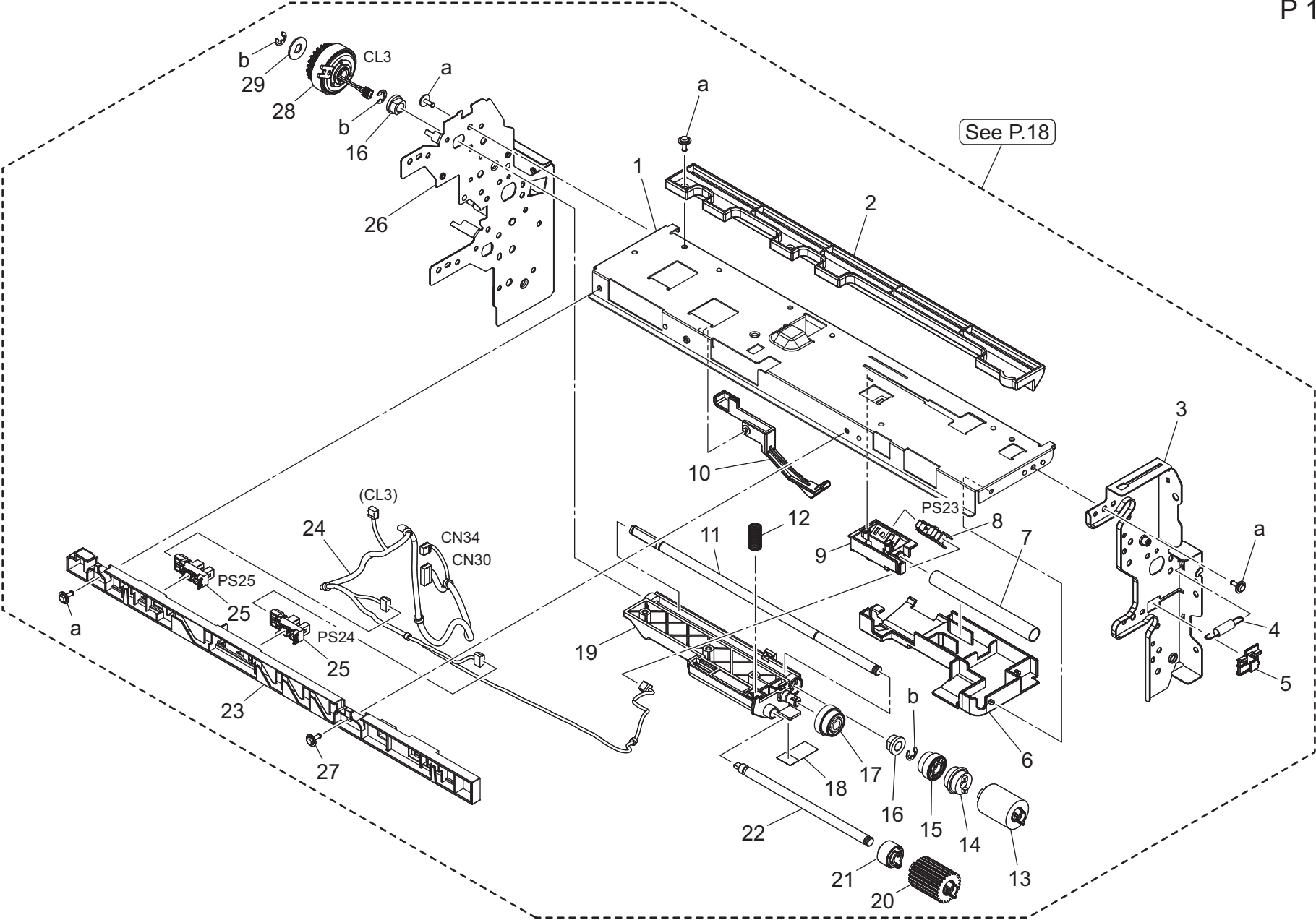
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED111000	Compressing Coil spring		D	2	a-V145030803 b-V125030803 c-V144030803 d-V116040803 e-V153031003
2	A161112101	Lever /Rear		D	1	
3	A79J508400	Guide		D	1	
4	A161110601	Lock Part		D	1	
5	A161112500	Lever /Front		D	1	
6	4163529301	SCREW		C	2	
7	A161110300	Rail		D	1	
8	AA2J110200	Rail		D	1	
9	4002504202	PLATE NUT		D	2	
10	A161112200	Mounting Plate		D	1	
11	A161112600	Adjusting Plate		D	1	
12	AA2J110400	Fusing Rail /Front		D	1	
13	AA2J112200	Mounting Plate		D	1	
14	A5C1112800	Arm /Front		D	1	
15	A0ED111500	Contact /Color		D	3	
16	A0ED111400	Contact /K		D	1	
17	A161144801	Seal		C	4	
18	AA2J110100	Rail		D	1	
19	A161144900	Seal		C	2	
20	A0ED112000	Contact		D	1	
21	A161110500	Detecting Plate		D	1	
22	A0ED110900	Pulling Coil spring		C	1	
23	A7PU109000	Reinforce Plate		D	1	
24	A5C1112900	Arm /Rear		D	1	
25	A161112400	Contact		D	1	
26	A161141700	Duct		D	2	
27	A161146200	Seal		D	2	
28	A5C1112101	Mounting Plate		D	1	
29	A5C1M50100	Photointerrupter		B	1	
30	4470402401	Stopper		D	1	
31	AA2JN10X00	Connecting Detection harness		D	1	
32	AA2JN11200	Transfer Wiring /1		D	1	
33	AA2JR73100	Intermediate Image Transfer Unit	B,C,D1,D3,E,F2,G1,G 2,I,K	A	1	
33	AA2JR73700	Intermediate Image Transfer Unit	A	A	1	
34	A161112000	Contact		D	1	
35	A0ED111700	Contact		D	2	
36	A161112300	Contact		D	1	
37	A161112700	Mounting Plate		D	1	

Paper Feed Section



Paper Feed Section

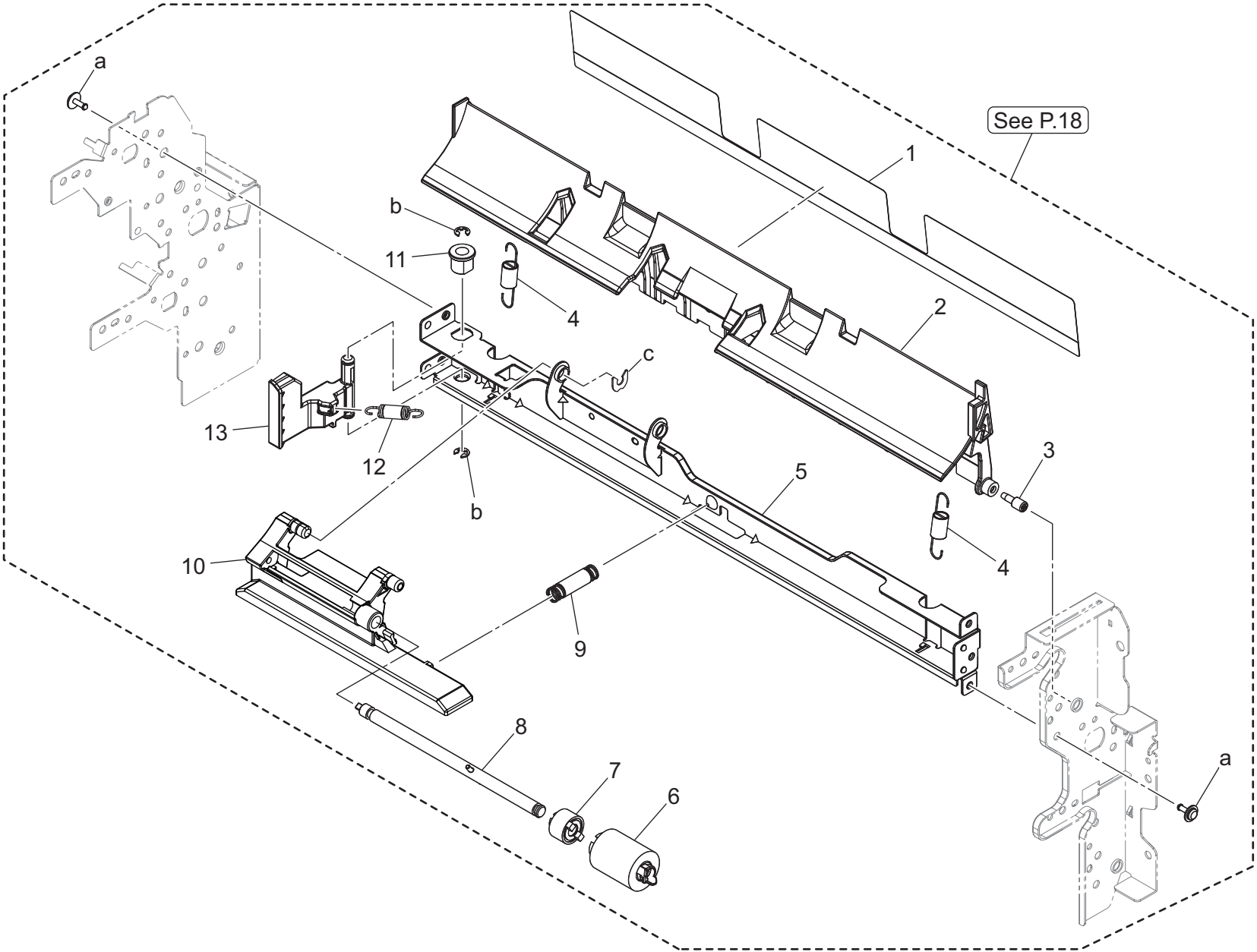
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Paper Feed Section

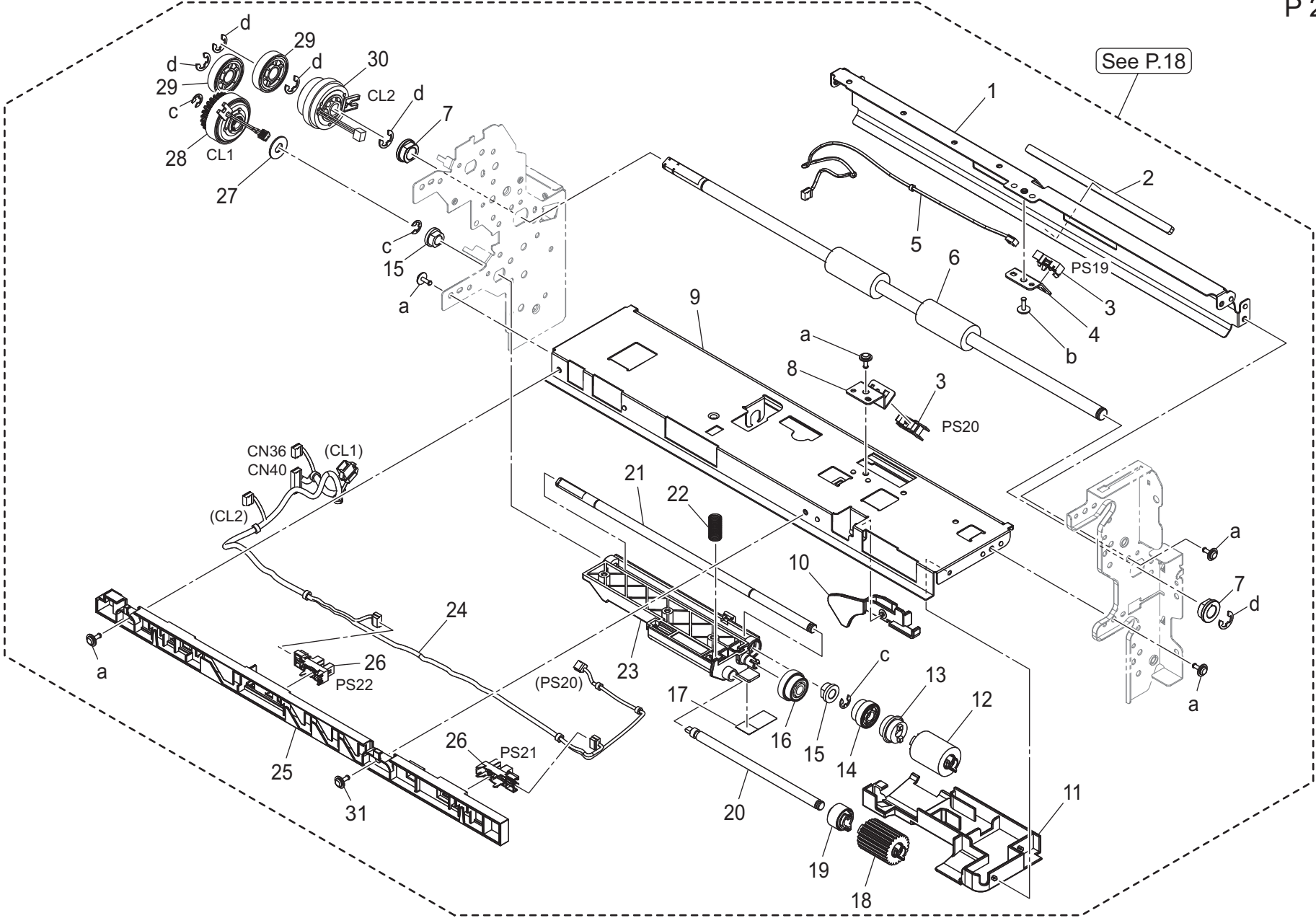
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J565202	Paper feed Frame	給紙フレーム (1 s t)	D	1	a-V144030803 b-V217040003
2	AA2J566000	Paper feed Guide	給紙ガイド (上)	D	1	
3	AA2J560101	Frame /Front	フレーム／前	D	1	
4	AA2J571200	Pulling Coil spring	引張りコイルばね	C	1	
5	AA2J571100	Holder	ホルダ	D	1	
6	AA2J565700	Conveyance Guide /3	搬送ガイド／3	D	1	
7	AA2J565400	Compressing Coil spring	圧縮コイルばね (給紙センサ)	C	1	
8	A0EDM50100	Photoreflector	反射型センサ (アンプ内蔵)	I	1	
9	AA2J565300	Holder	ホルダ (給紙センサ)	D	1	
10	AA2J561600	Detecting Lever	検出レバー (エンブティ)	C	1	
11	AA2J560500	Paper feed Shaft	給紙軸 (1 s t)	D	1	
12	A7AH562801	Compressing Coil spring	圧縮コイルばね	C	1	
13	A64J564101	Paper feed Roller	給紙ローラ	A	1	
14	A02E561100	Clutch	クラッチ	C	1	
15	A7AH562400	Paper feed Gear	給紙ギア	C	1	
16	A00J663200	Bushing	すべり軸受	B	2	
17	A7AH562300	Idling Gear	アイドラギア	C	1	
18	A7AH562900	Protection Sheet	保護シート	C	1	
19	A7AH562100	Conveyance Guide /4	搬送ガイド／4	D	1	
20	A64J564201	Paper feed Roller	給紙ローラ (ピックアップ)	A	1	
21	A7AH562600	Conveyance Gear 28T	搬送ギア 2 8 T	C	1	
22	A7AH563400	Support Shaft	支点軸	D	1	
23	AA2J579603	Guide	ガイド (ハーネス)	D	1	
24	AA2JN10P01	Paperfeed Wiring /1	給紙束線／1	D	1	
25	A5C1M50100	Photointerrupter	透過型センサ	B	2	
26	AA2J560200	Frame /ASSY	フレーム／ASSY (後)	D	1	
27	A00J169300	Shoulder screw	段ねじ	C	1	
28	A7AHM20501	Clutch	クラッチ (Z = 2 4)	C	1	
29	A7PU569200	Spacer	スペーサ	D	1	



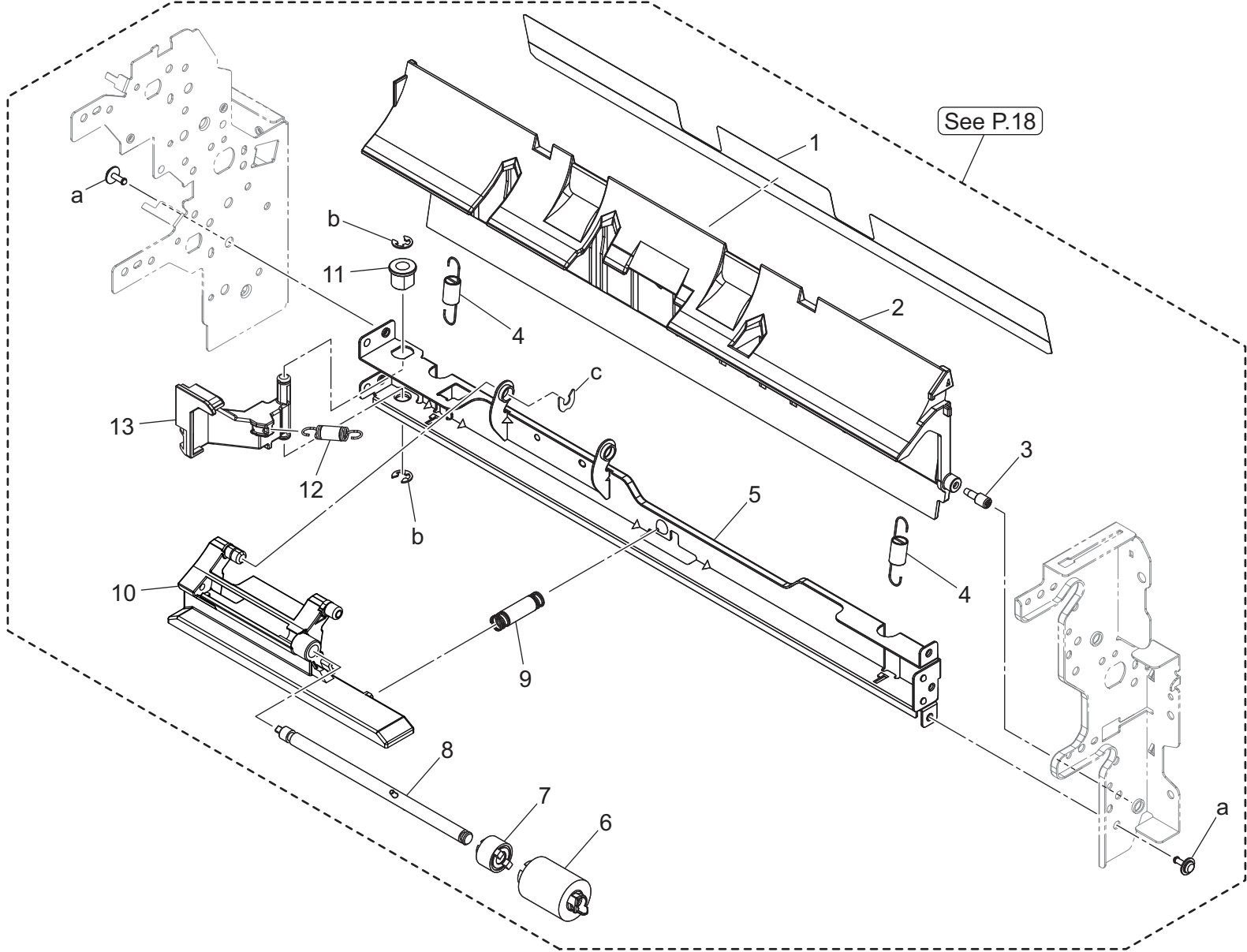
Paper Feed Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J567500	Guide		C	1	a-V144030803 b-V217040003 c-V218040086
2	AA2J568401	Guide Plate		C	1	
3	4532341001	SHOULDER SCREW		D	1	
4	AA2J568900	Pulling Coil spring		C	2	
5	AA2J563801	Frame		D	1	
6	AA2J560000	Paper feed Roller		A	1	
7	A0ED563900	Torque limiter		C	1	
8	A7AH565000	Support Shaft		D	1	
9	AA2J561300	Compressing Coil spring		C	1	
10	AA2J563103	Holder		D	1	
11	A02E815200	BUSHING		C	1	
12	A797564400	Pulling Coil spring		C	1	
13	AA2J564200	Release Lever		D	1	



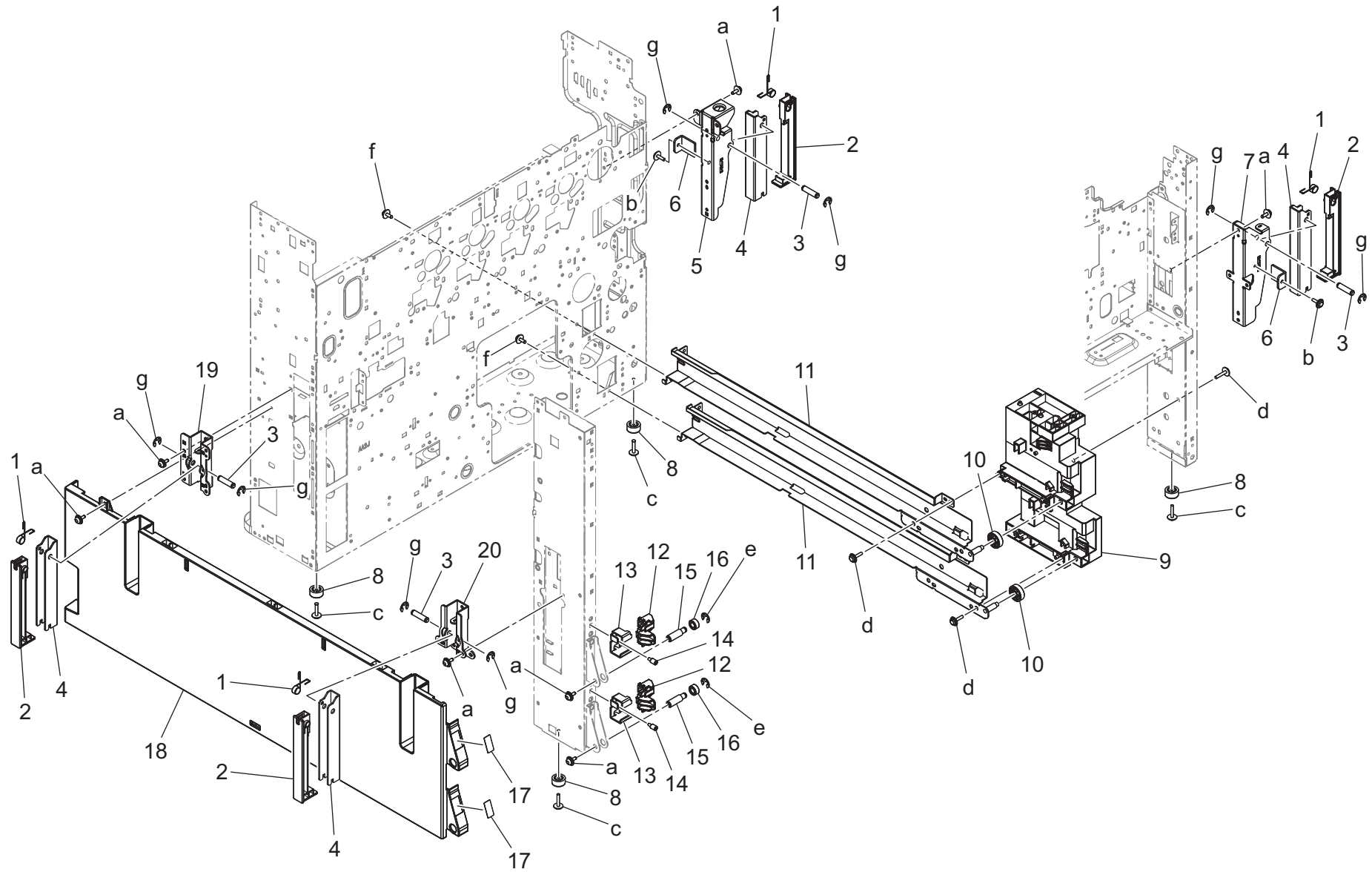
Paper Feed Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161578214	Guide Plate		D	1	a-V144030803 b-V137030803 c-V217040003 d-V217060003
2	A161578700	Cushion		C	1	
3	A0EDM50100	Photorelector		I	2	
4	A161571100	Mounting Plate		D	1	
5	A161N12701	Conveyance Detection harness		D	1	
6	AA2J578100	Drive Roller		C	1	
7	A03U812800	Slide Shaft Holder		B	2	
8	AA2J575300	Mounting Plate		D	1	
9	AA2J575202	Paper feed Frame		D	1	
10	A7AH561601	Detecting Lever		C	1	
11	AA2J565700	Conveyance Guide /3		D	1	
12	A64J564101	Paper feed Roller		A	1	
13	A02E561100	Clutch		C	1	
14	A7AH562400	Paper feed Gear		C	1	
15	A00J663200	Bushing		B	2	
16	A7AH562300	Idling Gear		C	1	
17	A7AH562900	Protection Sheet		C	1	
18	A64J564201	Paper feed Roller		A	1	
19	A7AH562600	Conveyance Gear 28T		C	1	
20	A7AH563400	Support Shaft		D	1	
21	AA2J570500	Paper feed Shaft		D	1	
22	A7AH562801	Compressing Coil spring		C	1	
23	A7AH562100	Conveyance Guide /4		D	1	
24	AA2JN10Q02	Paperfeed Wiring /2		D	1	
25	AA2J579603	Guide		D	1	
26	A5C1M50100	Photointerrupter		B	2	
27	A7PU569200	Spacer		D	1	
28	A7AHM20501	Clutch		C	1	
29	AA2J576300	Gear 24T		C	2	
30	A02EM20000	Clutch		B	1	
31	A00J169300	Shoulder screw		C	1	



Paper Feed Section

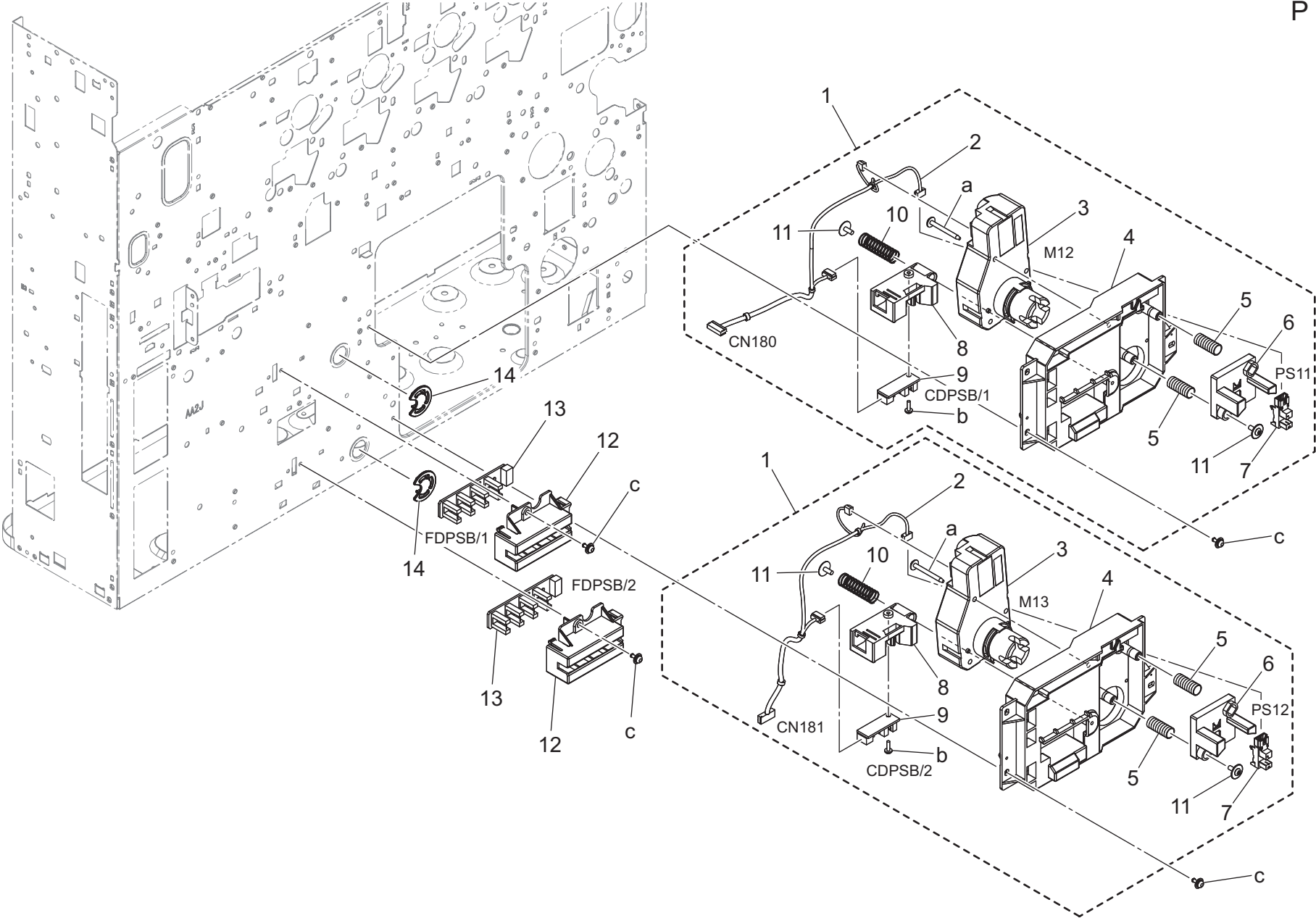
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J577500	Guide		C	1	a-V144030803 b-V217040003 c-V218040086
2	AA2J578401	Guide Plate		C	1	
3	4532341001	SHOULDER SCREW		D	1	
4	AA2J569000	Pulling Coil spring		C	2	
5	AA2J563801	Frame		D	1	
6	AA2J560000	Paper feed Roller		A	1	
7	A0ED563900	Torque limiter		C	1	
8	A7AH565000	Support Shaft		D	1	
9	AA2J561300	Compressing Coil spring		C	1	
10	AA2J563103	Holder		D	1	
11	A02E815200	BUSHING		C	1	
12	A797564400	Pulling Coil spring		C	1	
13	AA2J574101	Release Lever		D	1	



Tray Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161104300	Torsion Coil spring		D	4	a-V125030803 b-V137030803 c-V137031203 d-V153031004 e-V217040003 f-V144030603 g-V217040001
2	A161103700	Cover		D	4	
3	A161104200	Shaft		D	4	
4	A161101900	Lever		D	4	
5	A5C1104800	Mounting Plate		D	1	
6	A5C1104700	Mounting Plate		D	2	
7	A5C1104400	Mounting Plate		D	1	
8	0996305501	RUBBER FOOT		C	4	
9	AA2J106000	Holder		D	1	
10	A161103901	Roll		D	2	
11	AA2J101100	Rail /ASSY		D	2	
12	A7PU102301	Stopper		D	2	
13	A7PU102201	Mounting Plate		D	2	
14	A1UD192400	Shoulder screw /2		C	2	
15	A161105200	Shaft		D	2	
16	A161623400	Roll		D	2	
17	AA2J947800	Label		D	2	
18	AA2J104001	Holder		D	1	
19	A161101701	Mounting Plate		D	1	
20	A161101600	Mounting Plate		D	1	

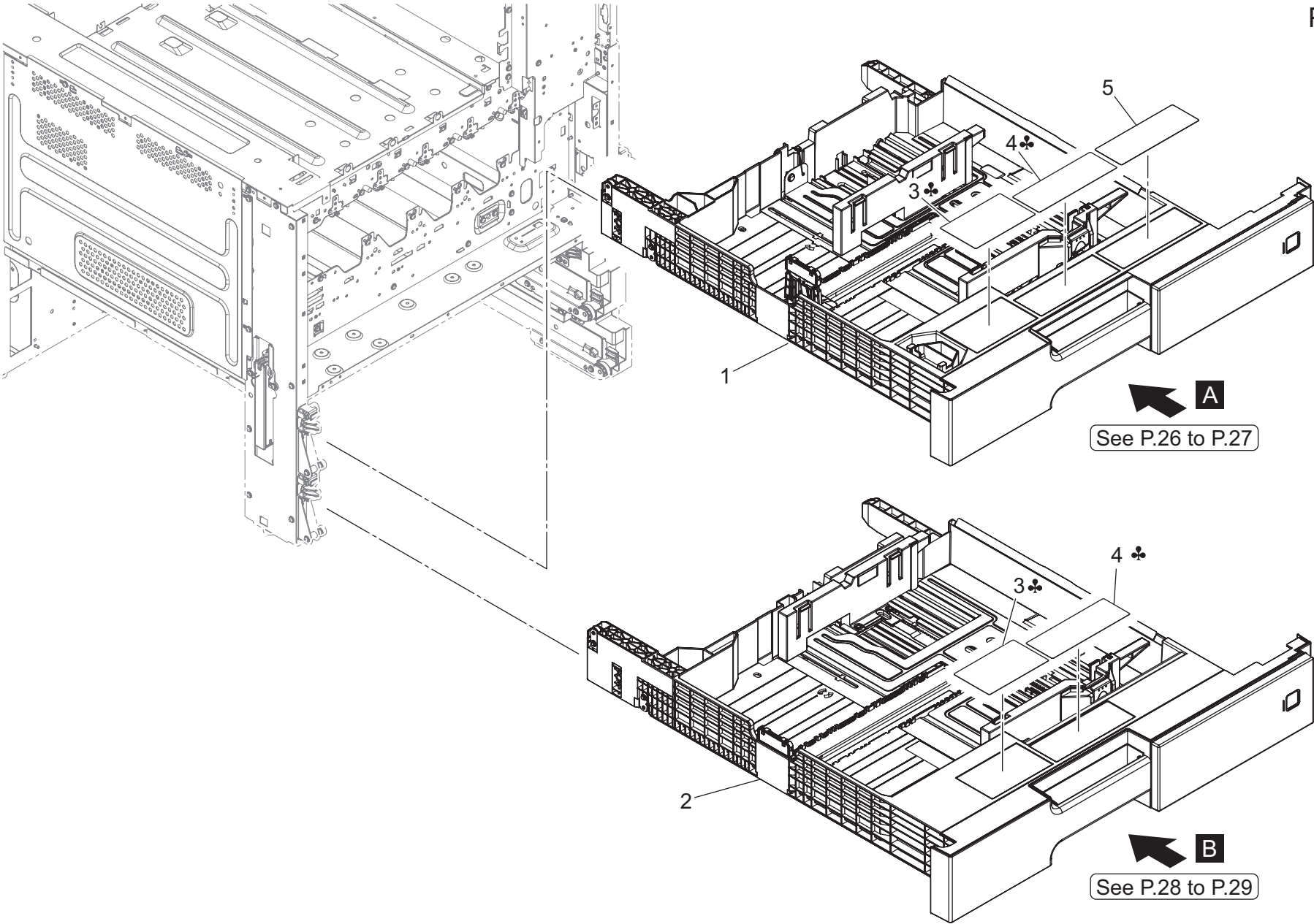
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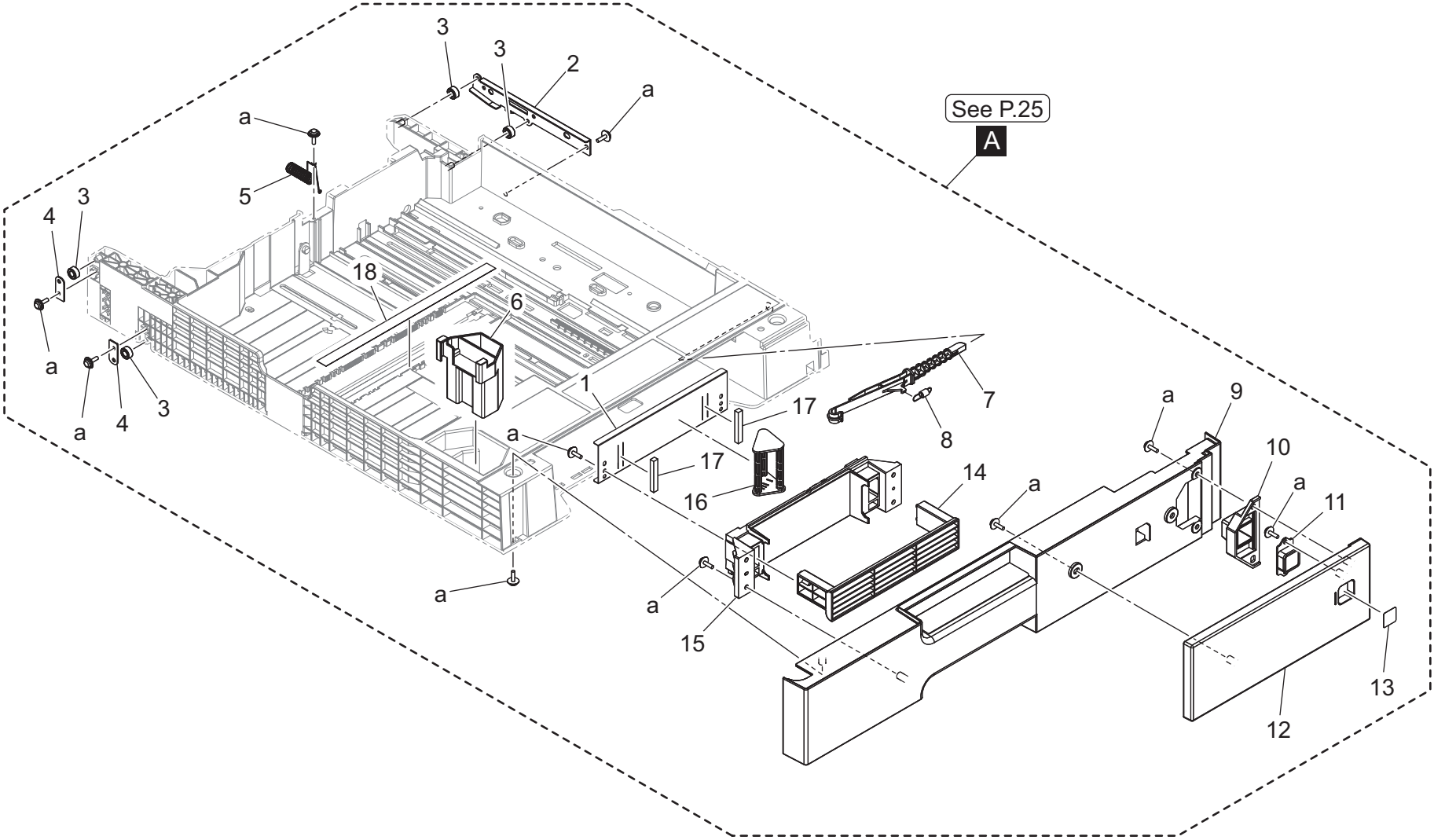
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Tray Section

[illegible]



Tray Section

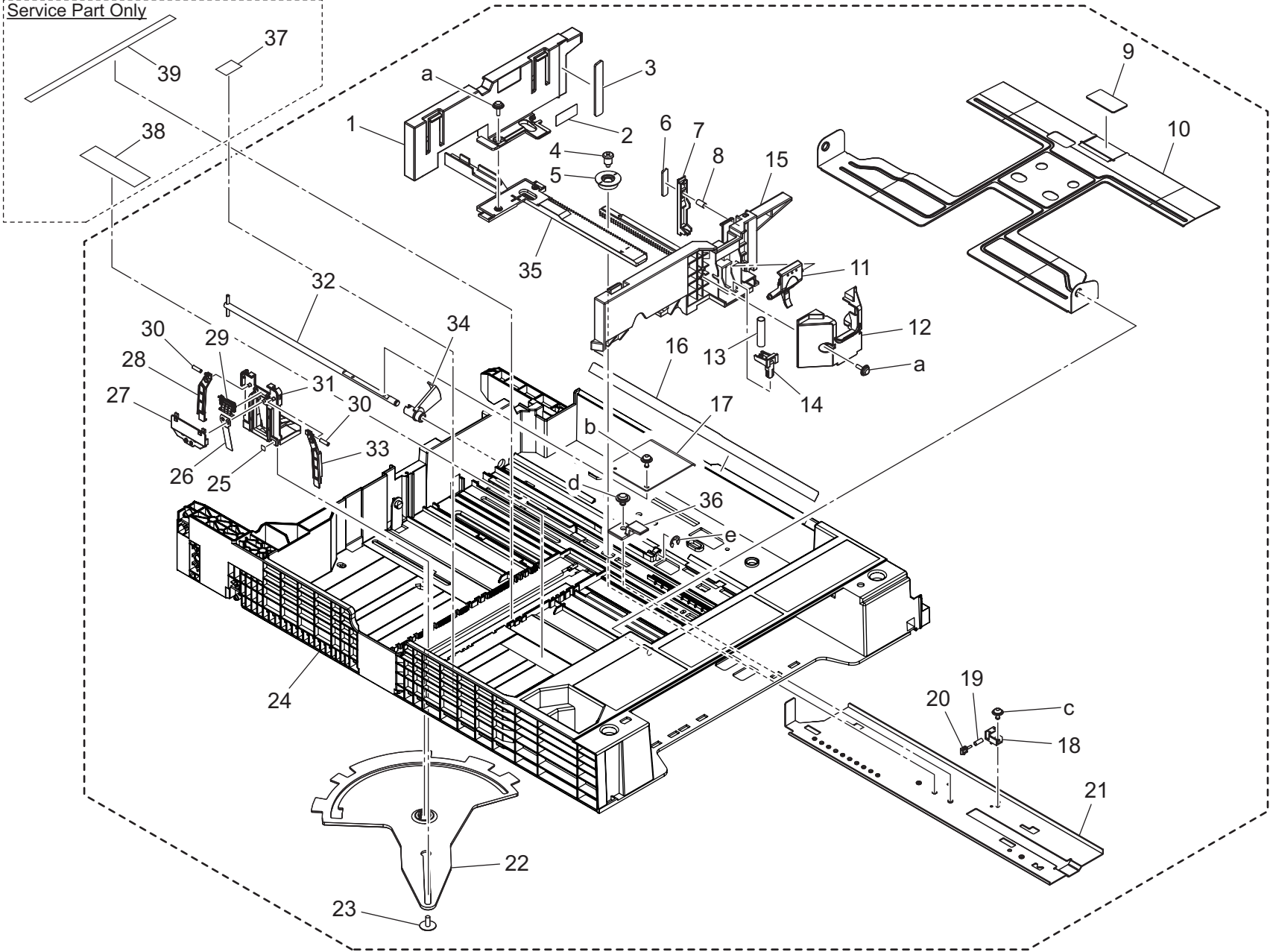
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J624300	Holder		D	1	a-V153030803
2	AA2J623101	Reinforce Plate /Right		D	1	
3	A161623400	Roll		D	4	
4	AA2J623300	Reinforce Plate /Left		D	2	
5	AA2J622101	Ground Spring		C	1	
6	AA2J629600	Regulating Part		D	1	
7	A161626502	Lever		C	1	
8	A161626800	Pulling Coil spring		C	1	
9	AA2J625101	Cover		D	1	
10	AA2J625300	Cover		D	1	
11	AA2J626702	Cover		D	1	
12	AA2J625000	Cover		D	1	
13	AA2J943100	Label		D	1	
14	AA2J626900	Handle		D	1	
15	AA2J625201	Cover		D	1	
16	AA2J626600	Lever		C	1	
17	A5C1628500	Cushion		D	2	
18	AA2J941700	Sheet		D	1	

Tray Section

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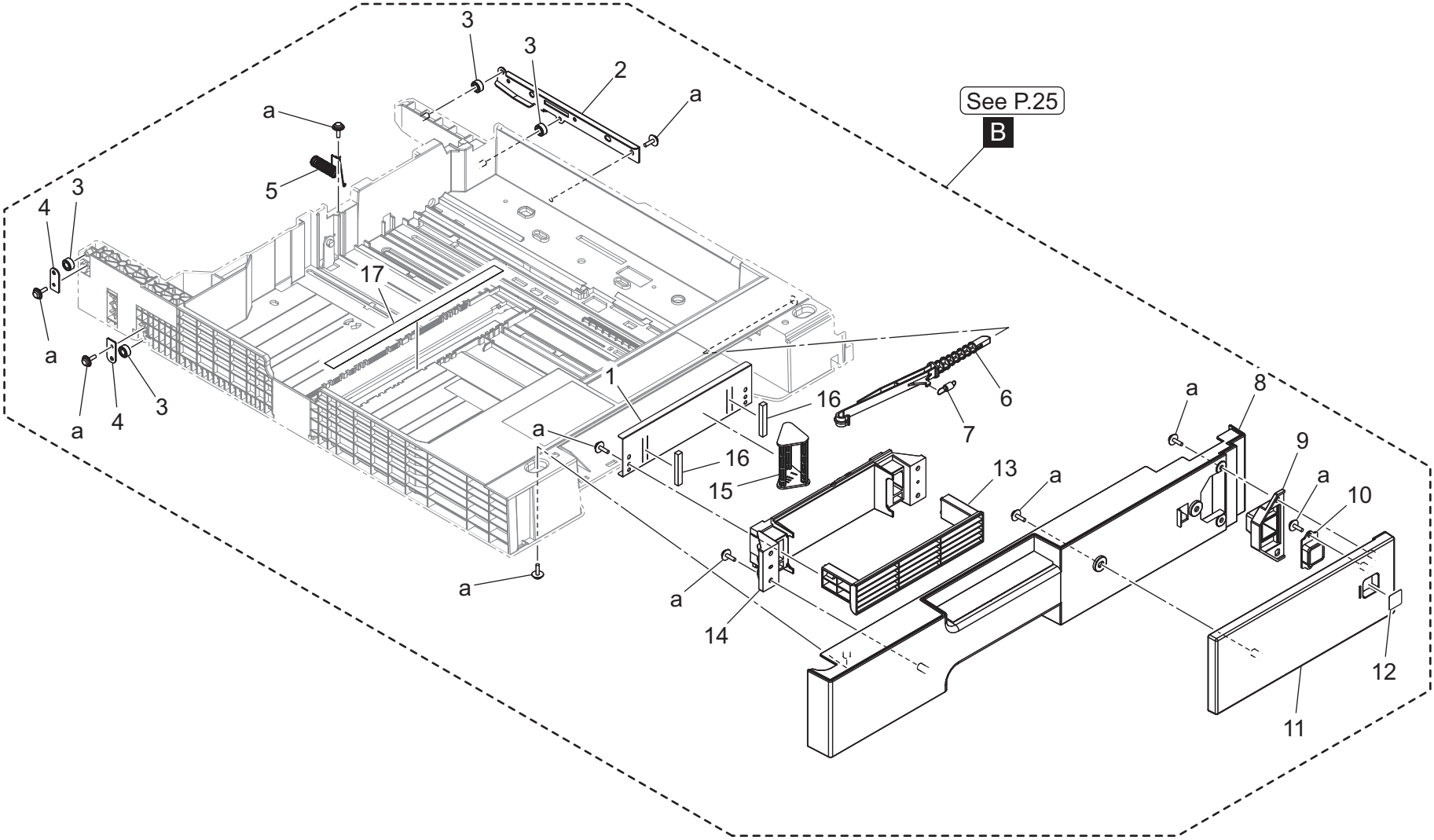
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Tray Section

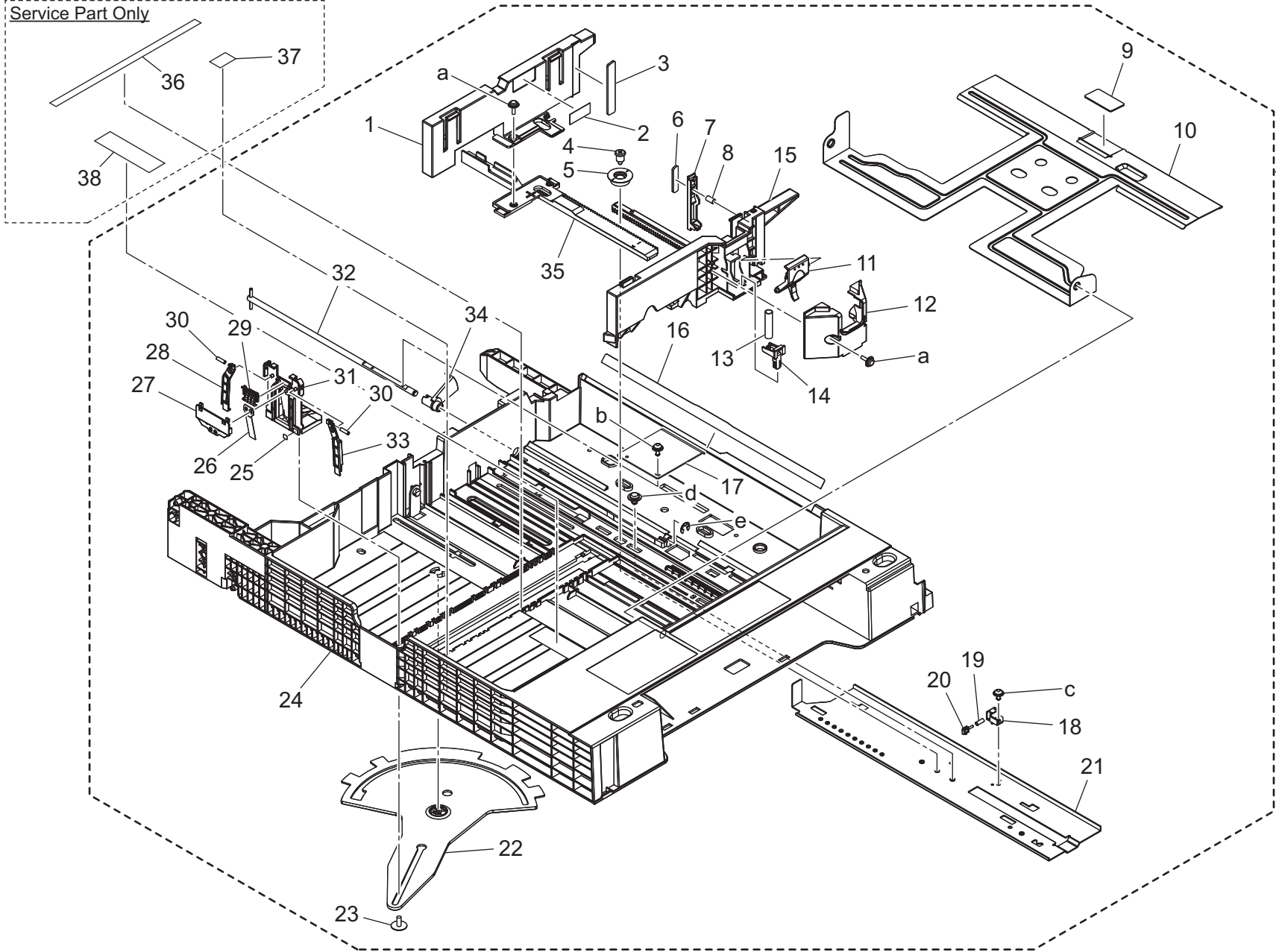
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J620901	Regulating Plate /Rear		C	1	a-V153030803 b-V125030803 c-V127030603 d-V146040804 e-V217040003
2	AA2J943700	Label		D	1	
3	A161624100	Cushion		C	1	
4	A161620600	Shoulder screw		D	1	
5	A161620701	Gear		D	1	
6	A79J566000	Cushion		C	1	
7	A79J622500	Auxiliary Guide /1		C	1	
8	A795622700	Compressing Spring		C	1	
9	4030322602	FRICTION SHEET		C	1	
10	AA2J620400	Lifting Plate		D	1	
11	AA2J621300	Lock Lever		C	1	
12	AA2J621500	Holder		D	1	
13	AA2J621000	Compressing Spring		C	1	
14	AA2J621200	Lock Lever /2		D	1	
15	AA2J620802	Regulating Plate		C	1	
16	AA2J620200	Guide		C	1	
17	4030320601	LEVER		D	1	
18	A795565700	Holder		C	1	
19	A795565900	Compressing Spring		C	1	
20	A795565800	Lever		C	1	
21	A795621901	Mounting Plate		D	1	
22	A161621411	Lever		C	1	
23	4163529301	SCREW		C	1	
24	AA2J620102	Paper feed Cassette		D	1	
25	A02E940300	Label		C	1	
26	AA2J629200	Plate spring		D	1	
27	AA2J628901	Cover		D	1	
28	AA2J628700	Lock Lever		C	1	
29	AA2J629000	Operation Lever		D	1	
30	A795565500	Compressing Spring		C	2	
31	AA2J628601	Regulating Plate		C	1	
32	A161621600	Lifting Shaft		D	1	
33	AA2J628800	Lock Lever		C	1	
34	A0ED620701	Actuator		C	1	
35	AA2J621100	Rack		D	1	
36	AA2J621600	Stopper /1		D	1	
37	AA2J941300	Label		D	1	
38	AA2J941500	Label		D	1	
39	AA2J941600	Label		D	1	



Tray Section

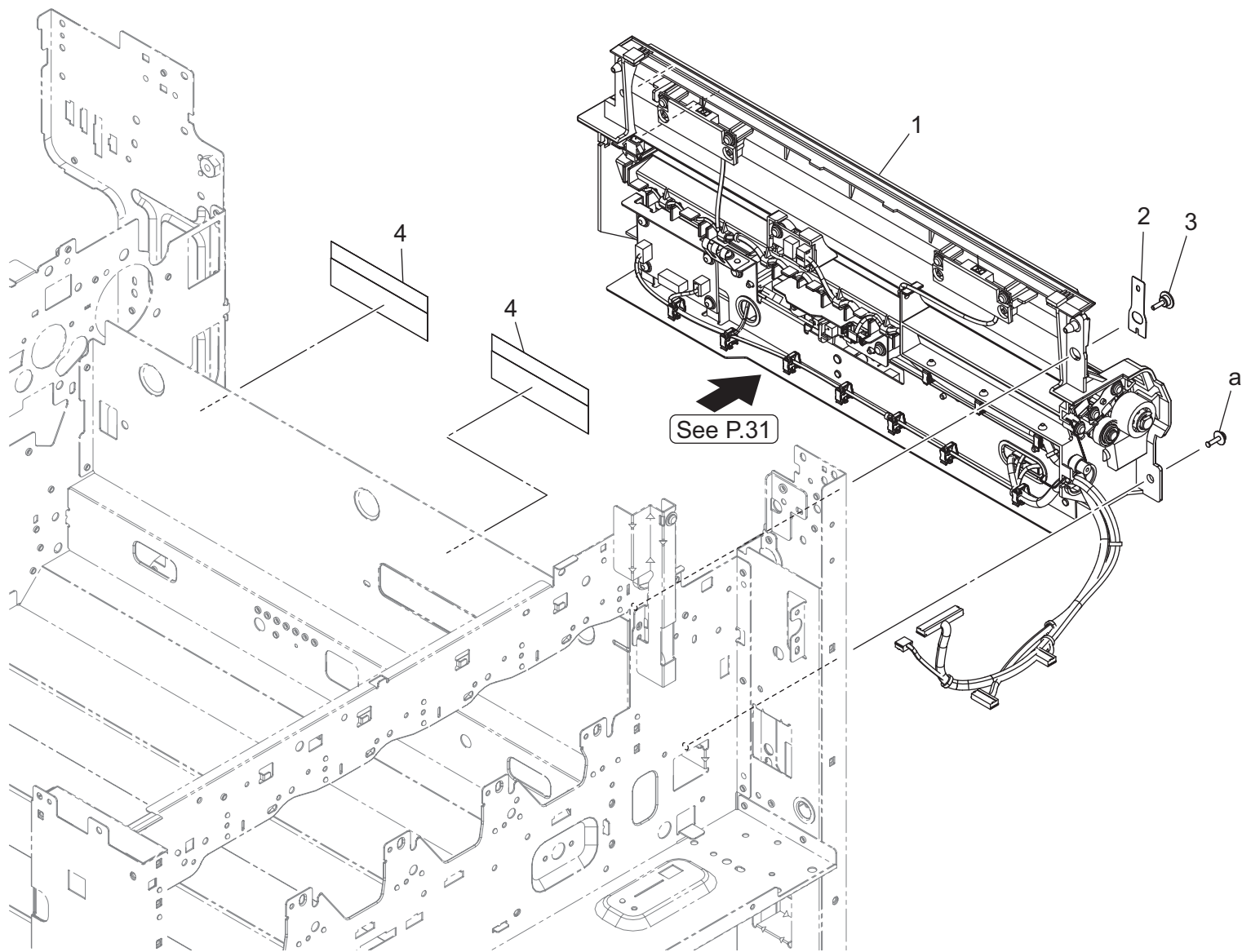
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J624300	Holder		D	1	a-V153030803
2	AA2J633101	Reinforce Plate /Right		D	1	
3	A161623400	Roll		D	4	
4	AA2J623300	Reinforce Plate /Left		D	2	
5	AA2J622101	Ground Spring		C	1	
6	A161636502	Lever		C	1	
7	A161626800	Pulling Coil spring		C	1	
8	AA2J635101	Cover		D	1	
9	AA2J625300	Cover		D	1	
10	AA2J626702	Cover		D	1	
11	AA2J635001	Cover		D	1	
12	AA2J943200	Label		D	1	
13	AA2J626900	Handle		D	1	
14	AA2J625201	Cover		D	1	
15	AA2J626600	Lever		C	1	
16	A5C1628500	Cushion		D	2	
17	AA2J941700	Sheet		D	1	

Tray Section

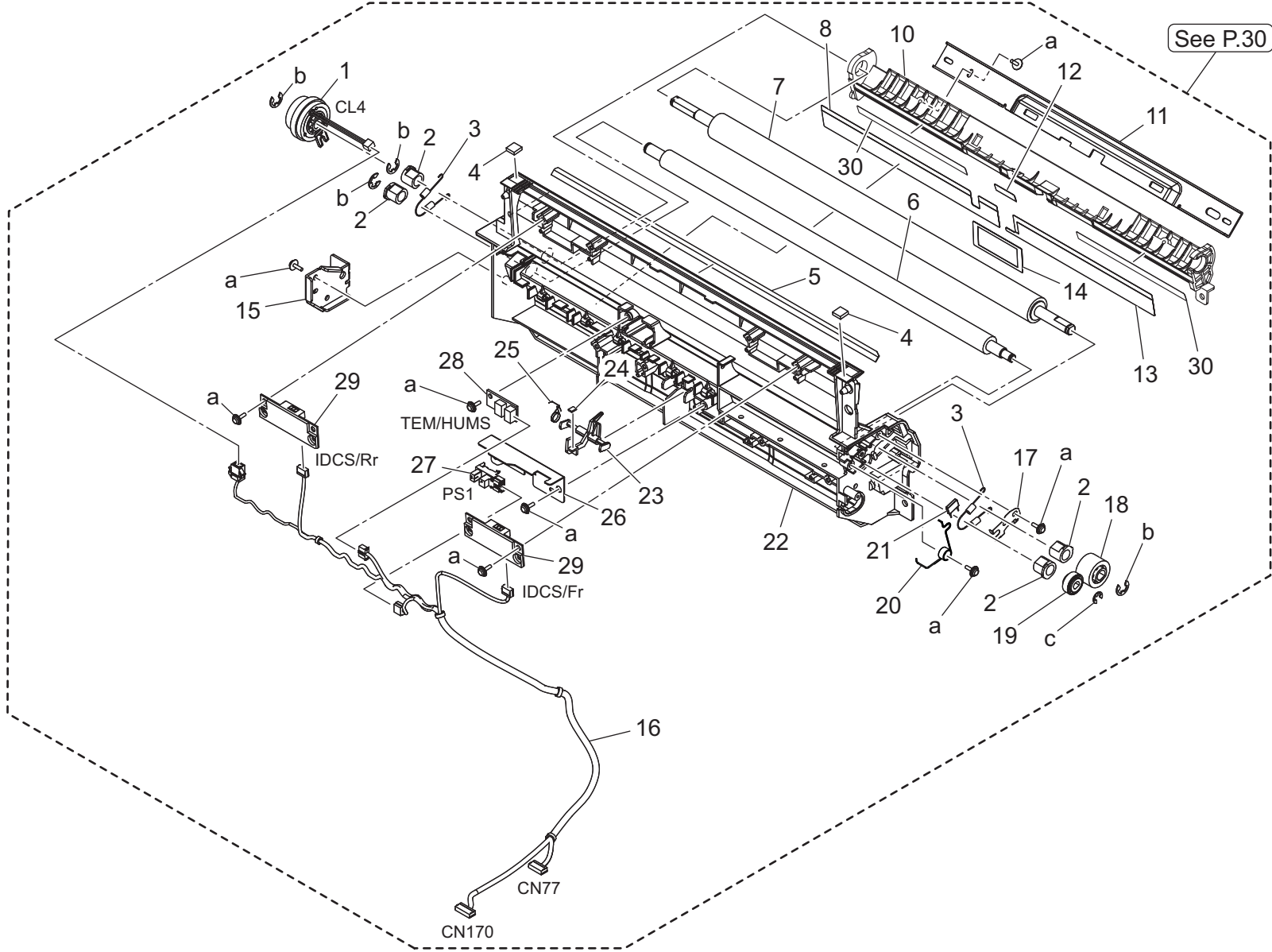


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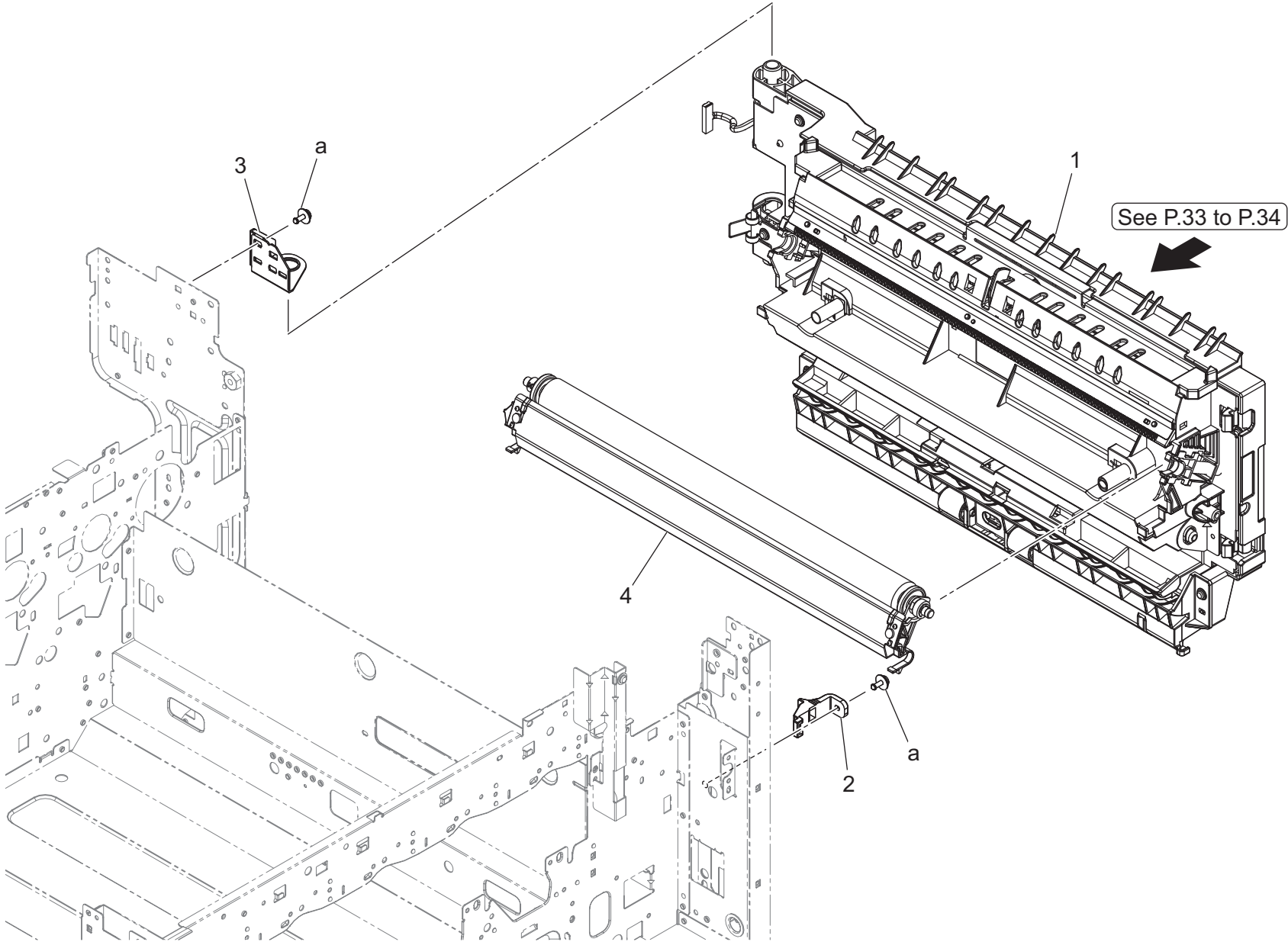
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J620901	Regulating Plate /Rear		C	1	a-V153030803 b-V125030803 c-V127030603 d-V144040603 e-V217040003
2	AA2J943700	Label		D	1	
3	A161624100	Cushion		C	1	
4	A161620600	Shoulder screw		D	1	
5	A161620701	Gear		D	1	
6	A79J566000	Cushion		C	1	
7	A79J622500	Auxiliary Guide /1		C	1	
8	A795622700	Compressing Spring		C	1	
9	4030322602	FRICTION SHEET		C	1	
10	A161620400	Lifting Plate		D	1	
11	AA2J621300	Lock Lever		C	1	
12	AA2J621500	Holder		D	1	
13	AA2J621000	Compressing Spring		C	1	
14	AA2J621200	Lock Lever /2		D	1	
15	AA2J620802	Regulating Plate		C	1	
16	A0ED620200	Guide		C	1	
17	4030320601	LEVER		D	1	
18	A795565700	Holder		C	1	
19	A795565900	Compressing Spring		C	1	
20	A795565800	Lever		C	1	
21	A795621901	Mounting Plate		D	1	
22	A161631411	Lever		C	1	
23	4163529301	SCREW		C	1	
24	AA2J630102	Paper feed Cassette		D	1	
25	A02E940300	Label		C	1	
26	AA2J629200	Plate spring		D	1	
27	AA2J628901	Cover		D	1	
28	AA2J628700	Lock Lever		C	1	
29	AA2J629000	Operation Lever		D	1	
30	A795565500	Compressing Spring		C	2	
31	AA2J628601	Regulating Plate		C	1	
32	A161621600	Lifting Shaft		D	1	
33	AA2J628800	Lock Lever		C	1	
34	A0ED620701	Actuator		C	1	
35	AA2J621100	Rack		D	1	
36	AA2J941200	Label		D	1	
37	AA2J943500	Label		D	1	
38	AA2J943600	Label		D	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR72600	Conveyance Assy	搬送 A s s y		S	1	a-V116031003
2	A7PU701100	Plate spring	板ばね		D	1	
3	AA2J701200	Shoulder screw	段ねじ		C	1	
4	AA2J701800	Protection Sheet	保護シート		D	2	

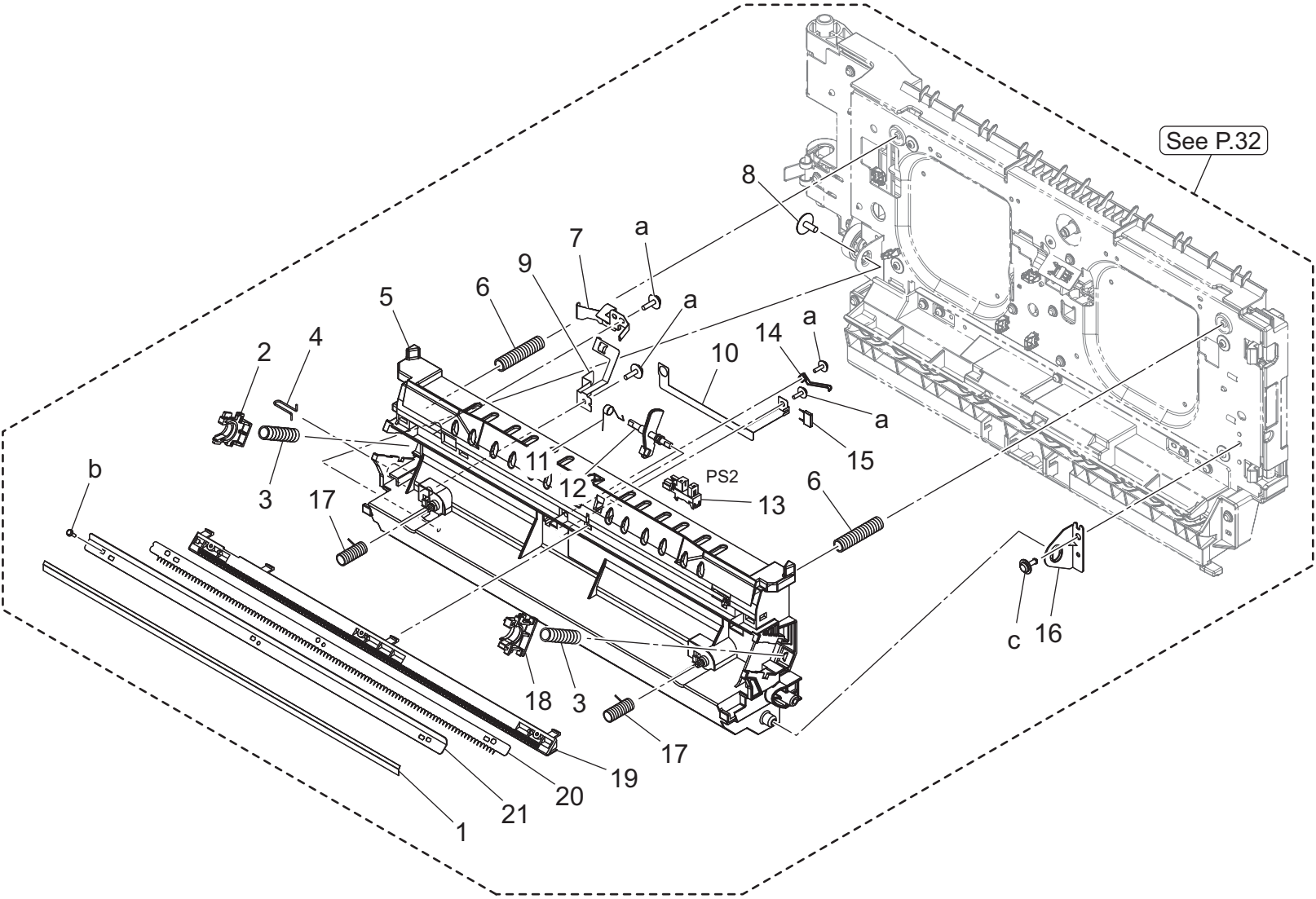


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02EM20000	Clutch		B	1	a-V153030803 b-V217060003 c-V217040003
2	A161702200	Bushing		C	4	
3	A161702000	Conveyance Spring /A		C	2	
4	A161701900	Seal /A		D	2	
5	A161701301	Guide Sheet /A		C	1	
6	A0ED700200	Roller		D	1	
7	A5C1700101	Roller		C	1	
8	AA2J701500	Guide Sheet /C		D	1	
10	AA2J700602Old	Conveyance Guide		D	1	
10	AA2J700613	Conveyance Guide		D	1	
11	AA2J702900	Reinforce Plate		D	1	
12	A79J701000	Guide Sheet		C	1	
13	AA2J701400	Guide Sheet /B		D	1	
14	AA2J716700	Guide		D	1	
15	A7PU701000	Reinforce Plate		D	1	
16	AA2JN10H01	Conveyance Wiring /1		D	1	
17	A5C1700800	Ground Plate /D		D	1	
18	A0ED700300	Gear 20T		D	1	
19	A0ED700700	Gear 14T		D	1	
20	A5C1703201	Torsion Coil spring		D	1	
21	V800500300	FIXED POWER RESISTORS		D	1	
22	AA2J700102	Guide Plate /Inside		D	1	
23	A161701703	Actuator /T		C	1	
24	A161702101	Cushion /C		C	1	
25	A161701100	Spring /A		C	1	
26	AA2J700300	Mounting Plate /B		D	1	
27	A5C1M50100	Photointerrupter		B	1	
28	A7AHM50400	Humidity sensor		I	1	
29	A161M50300	Photo sensing		I	2	
30	AA2J701000	Guide Film /5		D	2	



2nd Transfer Section

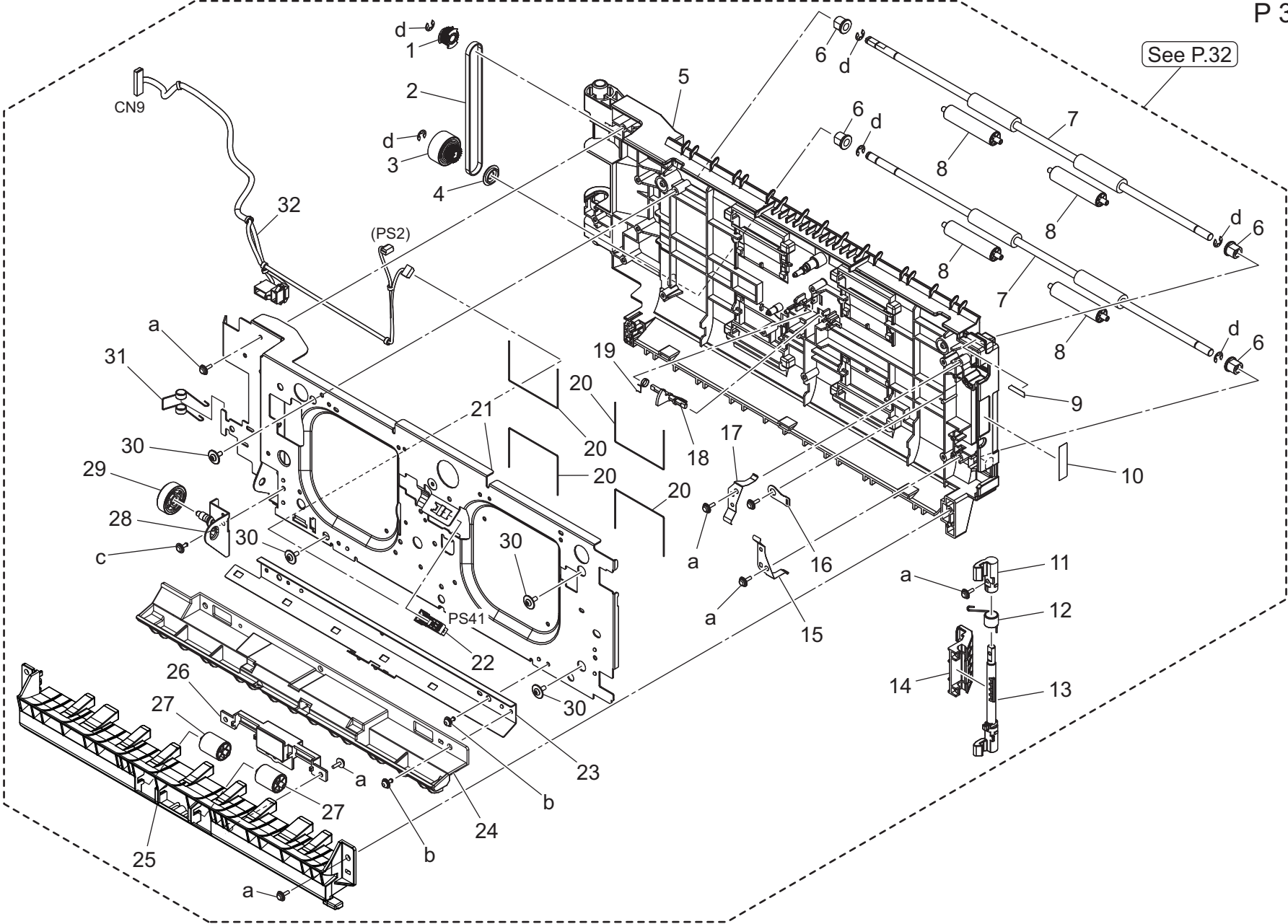
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR72700	Vertical Transport Assy	縦搬送 A s s y		S	1	a-V125030803
2	AA2J712300	Fixing Part /Lower	固定部材／下		D	1	
3	A161104101	Adjusting Plate	調整板（搬送扉上）		D	1	
4	AA2JR72000	2nd Image Transfer Roller Assy	2次転写ローラー A s s y		A	1	



2nd Transfer Section

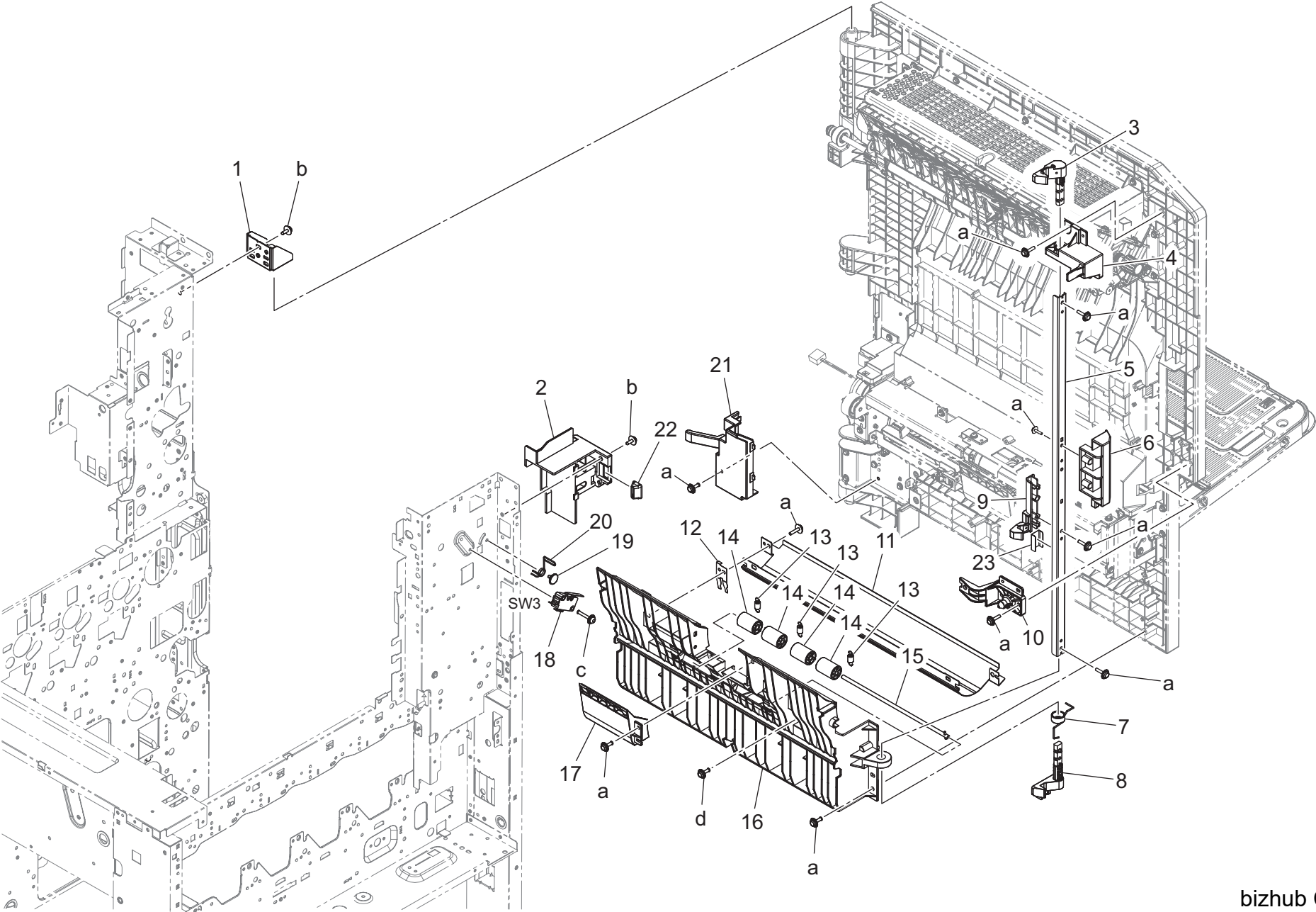
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1551701	Guide Seal		D	1	a-V153030803 b-V162020504 c-V144030803
2	AA2J551500	Transfer Holder /2		D	1	
3	AA2J551000	Compressing Coil spring /2		C	2	
4	A161712401	Ground Spring /A		D	1	
5	AA2J710100	Holder /A		D	1	
6	A161711200	Pressing Spring		D	2	
7	AA2J715100	Ground Plate /C		D	1	
8	4163529301	SCREW		C	1	
9	AA2J710900	Ground Plate /A		D	1	
10	AA2J712500	Plate spring		D	1	
11	A161712700	Spring /C		D	1	
12	A0ED703800	Actuator		D	1	
13	A5C1M50100	Photointerrupter		B	1	
14	AA2J711000	Ground Spring /B		D	1	
15	V800500300	FIXED POWER RESISTORS		D	1	
16	A5C1711801	Support Plate /Front		D	1	
17	A0ED551100	Compressing Coil spring		D	2	
18	AA2J550701	Transfer Holder /2		D	1	
19	AA2J551600	Mounting Plate		D	1	
20	A0ED550800	Neutralizing Part		D	1	
21	A0ED550900	Mounting Plate		D	1	

2nd Transfer Section



2nd Transfer Section

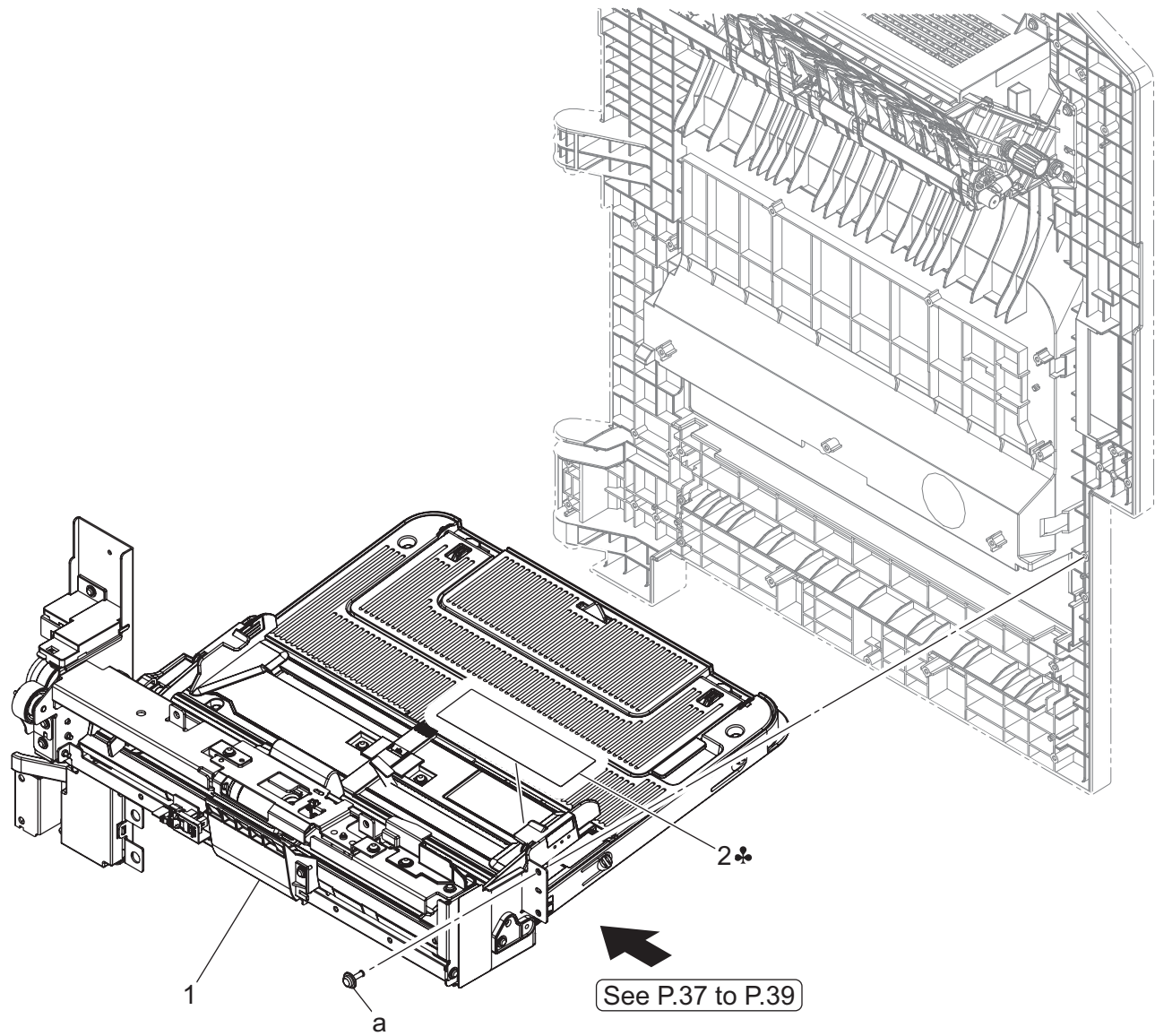
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED811700	Pulley 22T	プーリ (ADU 第3) 22 T	C	1	a-V153030803 b-V125030803 c-V144030803 d-V217040003
2	A161719000	Drive Belt 266L	駆動ベルト 266 L	C	1	
3	A64J709100	Gear 22/23T	ギア 22/23 T	C	1	
4	A0ED811900	Collar	カラー (ADU 第2 R)	D	1	
5	AA2J710202	Guide Plate /A	ガイド板 / A	D	1	
6	A02E815200	BUSHING	軸受	C	4	
7	A161710500	Roller /A	ローラ / A	D	2	
8	A161825700	Idler Roller /A	従動ローラ / A	D	4	
9	AA2J946500	Label	ラベル	D	1	
10	AA2J946400	Label	ラベル (M 3)	D	1	
11	A161711300	Lock Shaft /A	ロック軸 / A	C	1	
12	A161711700	Spring /B	ばね / B	C	1	
13	A5C1711500	Lock Shaft	ロック軸	C	1	
14	A161711600	Open/close Lever	開閉レバー	C	1	
15	A161712100	Ground Plate /E	アース板 / E	D	1	
16	A161714500	Fixing Part	固定部材	D	1	
17	A161712000	Ground Plate /D	アース板 / D	D	1	
18	A161713500	Actuator	アクチュエータ (ADU 下 JAM 検)	C	1	
19	A161712800	Spring /D	ばね / D	D	1	
20	A161714600	Conveyance Spring /B	搬送ばね / B	D	4	
21	AA2J710401	Mounting Plate	取付板	D	1	
22	A5C1M50100	Photointerrupter	透過型センサ	B	1	
23	AA2J710701	Mounting Plate /C	取付板 / C	D	1	
24	AA2J710602	Guide Plate /C	ガイド板 / C	D	1	
25	AA2J710302	Guide Plate /B	ガイド板 / B	D	1	
26	AA2J716100	Holder	ホルダ (コロ)	D	1	
27	AA2J716000	Roll	ころ	C	2	
28	A161711901	Support Plate /Rear	支点板 / 奥	D	1	
29	A64J719100	Gear 23T	ギア 23 T	C	1	
30	4163529301	SCREW	ねじ	C	4	
31	A161712900	Ground Spring /D	アースばね / D	D	1	
32	AA2JN10K00	Conveyance Wiring /2	搬送束線 / 2 (ループ)	D	1	



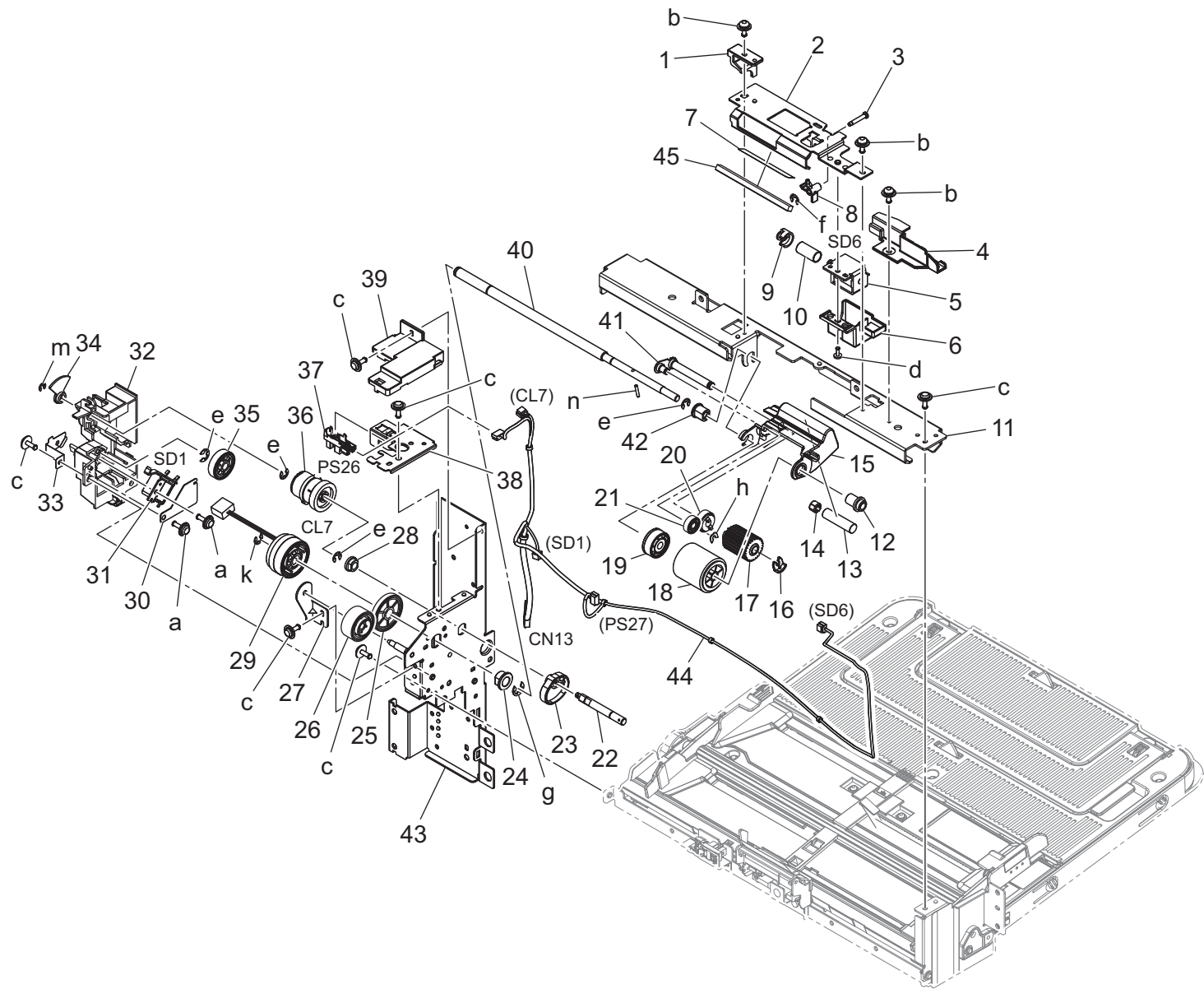
Vertical Conveyance Section

Page. 35

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161121300	Adjusting Plate		D	1	a-V153030803 b-V125030803 c-V116031603 d-V144030803
2	AA2J121201	Holder		D	1	
3	AA2J712100	Lock Claw /Upper		C	1	
4	A161811500	Support Part /Upper		D	1	
5	A161811001	Lock Plate		D	1	
6	A5C1811101	Open/close Handle		C	1	
7	A161815900	Torsion Coil spring		C	1	
8	AA2J811600	Lock Claw /Lower		C	1	
9	AA2J815200	Lock /Middle		C	1	
10	A161811302	Lock Part /Lower		D	1	
11	A161815000	Guide Door		D	1	
12	A161816200	Ground Guide		D	1	
13	A64J815500	Pulling Spring		C	3	
14	A161815400	Roll		C	4	
15	A161815300	Shaft		D	1	
16	A161810305	Guide Plate /2		D	1	
17	A5C1590500	Paper feed Guide		D	1	
18	9J06M60100	MICRO SWITCH		C	1	
19	A161137100	Shoulder screw		D	1	
20	A161151200	Torsion Coil spring		D	1	
21	A161592900	Wiring Cover /B		D	1	
22	A79J122200	Collar		D	1	
23	AA2J812100	Protection Sheet		D	1	



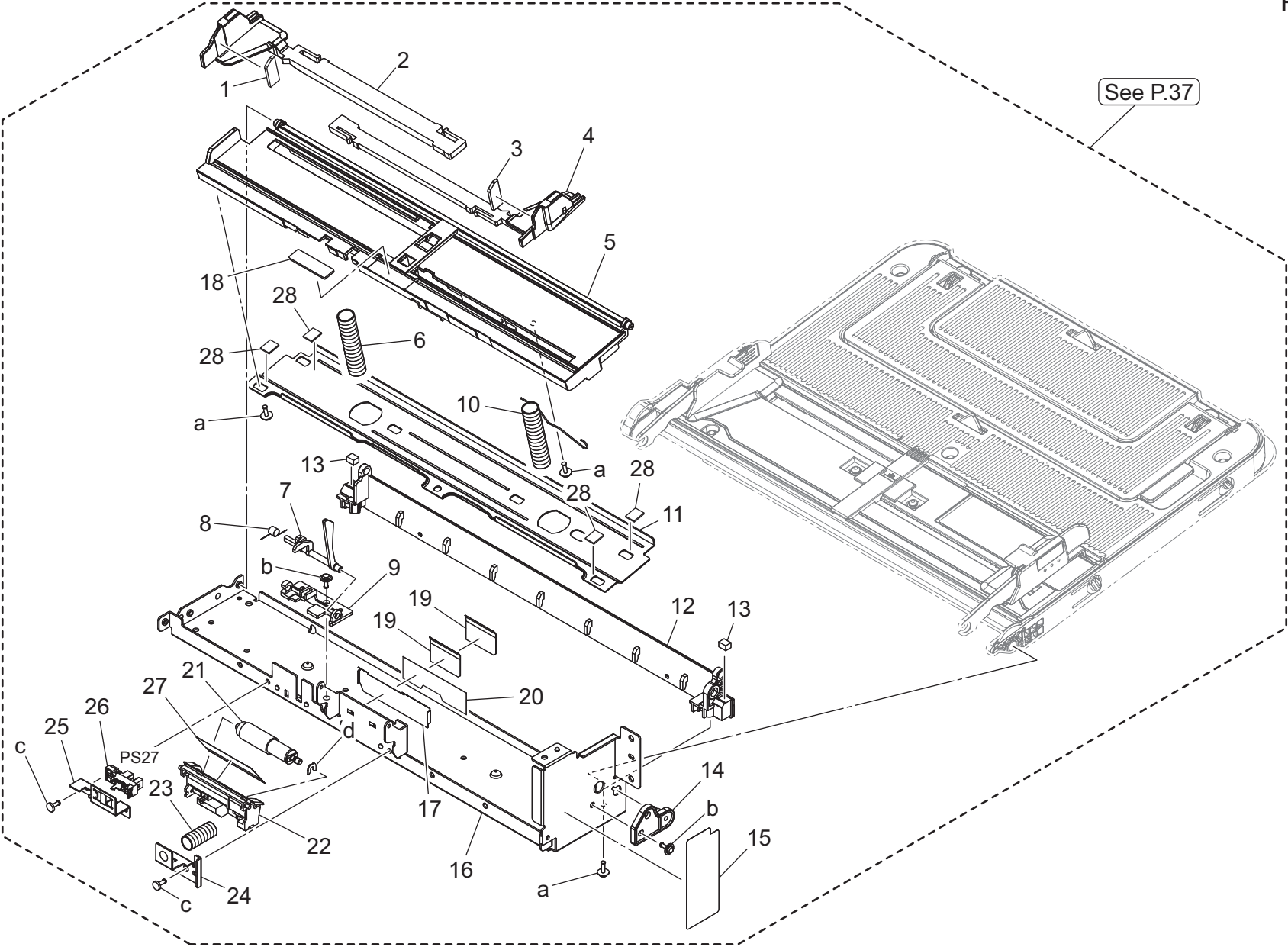
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR72301	Manual Feed Tray Assy	手差し A s s y	A,C,D1,D3,E,F2,G1,I ,K B,G2	S	1	a-V153030803
2	AA2J944100	Label	ラベル (手差し・メトリック)		D	1	
2	AA2J944200	Label	ラベル (手差し・インチ)		D	1	



Bypass Tray Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J590900	Holding Plate		D	1	a-V153030803
2	AA2J590300	Reinforce Plate		D	1	b-V125030803
3	AA2J591600	Shaft		D	1	c-V144030803
4	AA2J593700	Wiring Cover /Front		D	1	d-V126030803
5	A034M20100	Conveyance Solenoid		C	1	e-V217040003
6	AA2J592401	Cover		D	1	f-V217020003
7	A161594700	Guide Sheet		C	1	g-V217060003
8	AA2J592301	Lifting Lever		D	1	h-V218030086
9	AA2J593100	Pressing Holder		D	1	k-V217050003
10	AA2J594301	Compressing Coil spring		C	1	m-V217030003
11	AA2J590201	Paper feed Frame		D	1	n-V234201250
12	AA2J592701	Bushing		D	1	
13	AA2J591900	Weight		D	1	
14	AA2J595000	Cover		D	1	
15	AA2J592000	Paper feed Holder		D	1	
16	56AA40490	SHAFT STOPPER 4		C	1	
17	A5C1562200	Roller		A	1	
18	A00F623201	Roller		B	1	
19	AA2J592600	Gear 42T		C	1	
20	AA2J592100	Gear 32T		C	1	
21	AA2J592200	Idling Gear 26T		C	1	
22	A161591400	Drive Shaft		D	1	
23	A161593300	Paper feed Cam		C	1	
24	AA2J592900	Slide Bearing		D	1	
25	A02E596100	Gear 30T		C	1	
26	AA2J593800	Bypass Gear 24T		C	1	
27	A161590600	Reinforce Plate		D	1	
28	A02E596300	Bushing		C	1	
29	A02EM20100	Clutch		B	1	
30	A0ED597800	Cover		D	1	
31	9321240011	SOLENOID		C	1	
32	A5C1591200	Drive Cover		D	1	
33	A7PU596900	Auxiliary Cover		D	1	
34	A161591300	Light blocking Plate		C	1	
35	A02E595400	Gear 22T		C	1	
36	A02E595100	Clutch assy		C	1	
37	A5C1M50100	Photointerrupter		B	1	
38	A5C1591900	Mounting Plate		D	1	
39	A161592800	Wiring Cover /A		D	1	
40	AA2J591500	Paper feed Shaft		D	1	
41	AA2J591000	Mounting Plate /ASSY		D	1	
42	AA2J592800	Bushing		D	1	
43	A161F59002	Caulking(Mounting Plate Drive Frame)		D	1	
44	AA2JN10S00	Paperfeed Wiring /4		D	1	
45	AA2J594700	Cushion		D	1	

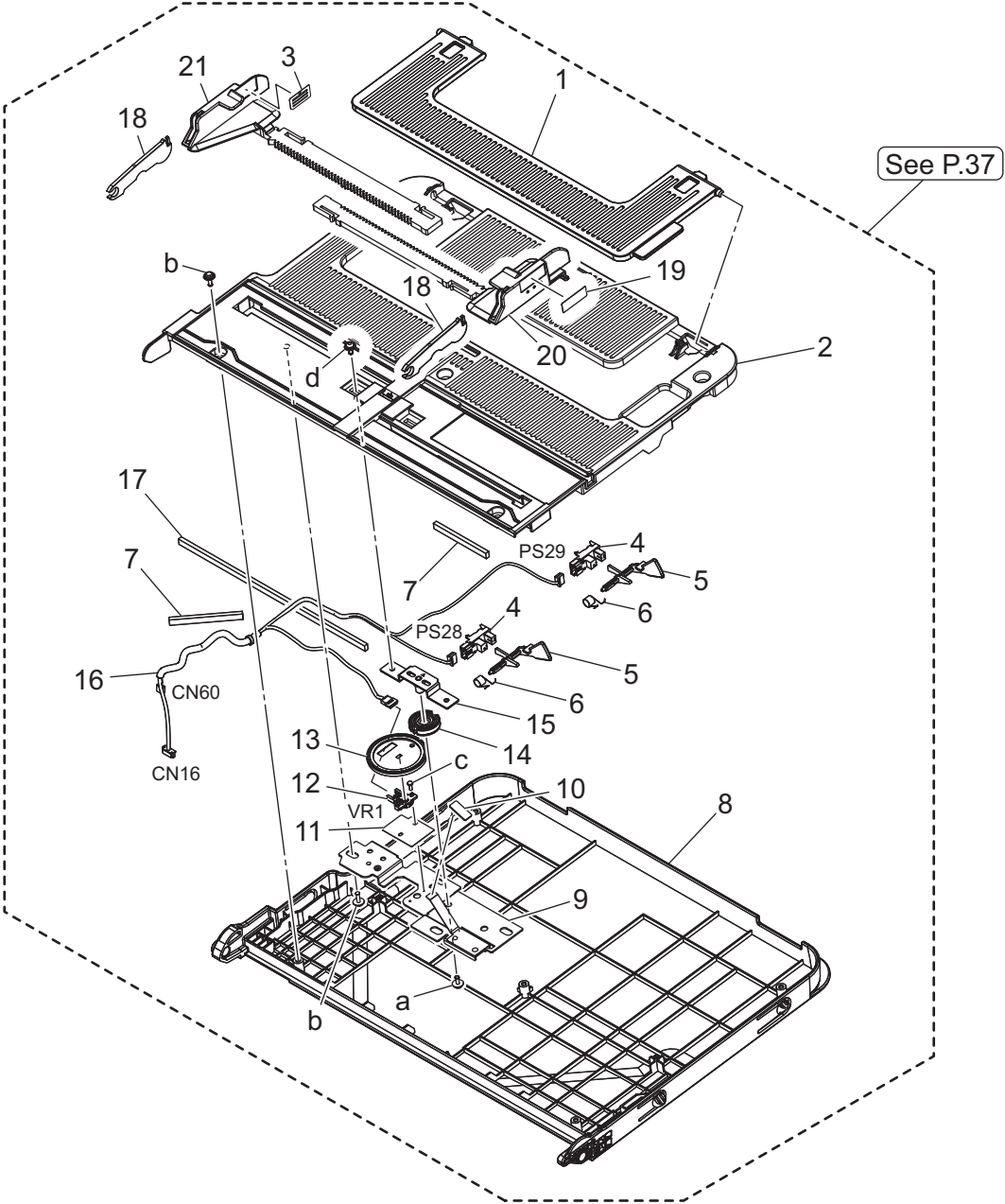
Bypass Tray Section



Bypass Tray Section

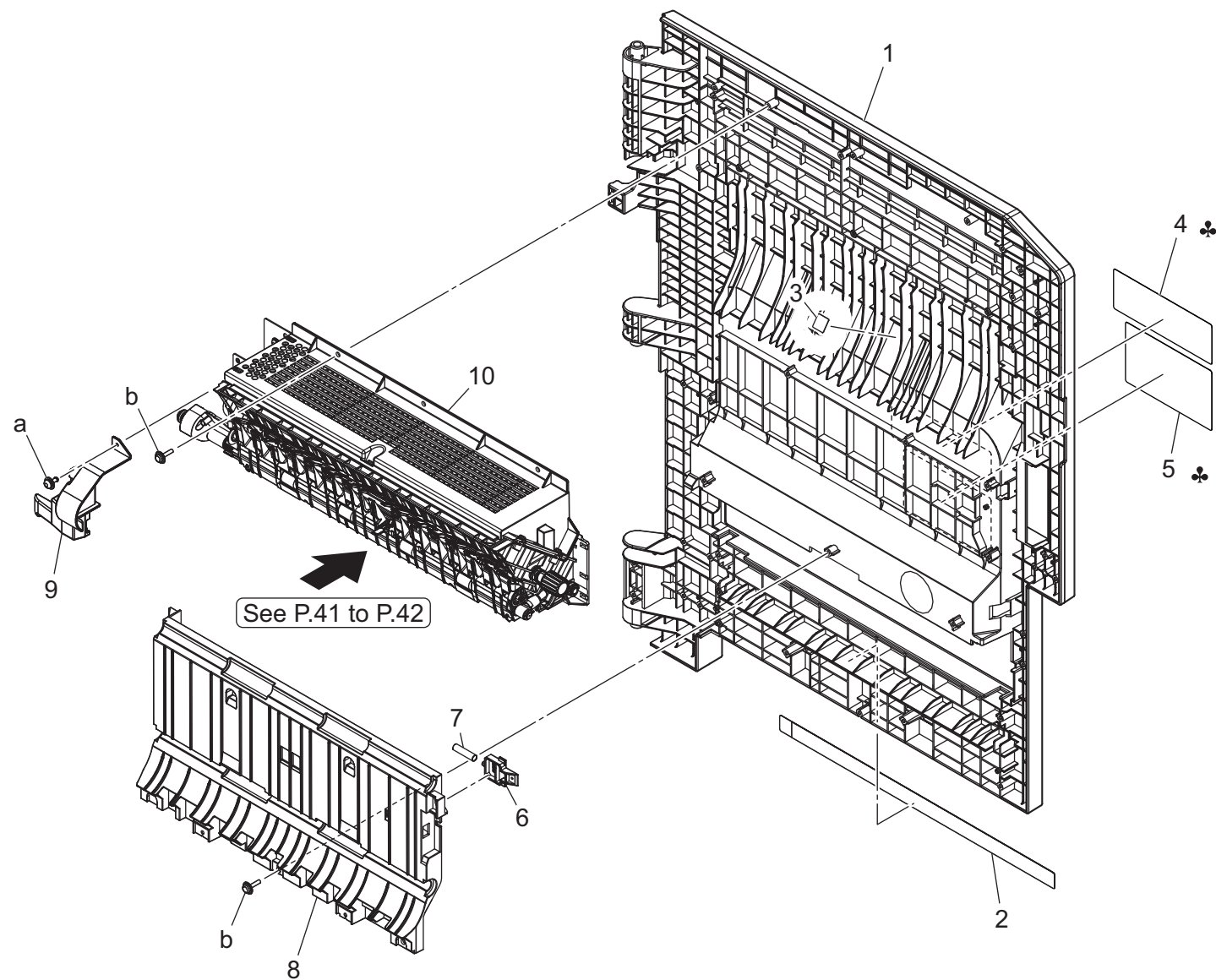
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161594500	Brake Part		C	1	a-V153030803 b-V144030803 c-V126030803 d-V218030086
2	AA2J593200	Regulating Plate /R		C	1	
3	A161594600	Brake Part /F		C	1	
4	AA2J593301	Regulating Plate /L		C	1	
5	AA2J593000	Lifting Plate		D	1	
6	A161593400	Compressing Coil spring		C	1	
7	A161590901	Actuator		C	1	
8	A161591000	Torsion Spring		C	1	
9	A161591100	Sensor Holder		D	1	
10	A161593600	Compressing Coil spring		C	1	
11	A7PU596800	Mounting Plate		D	1	
12	A161590304	Support Holder		D	1	
13	A161594201	Cushion		D	2	
14	A161591600	Hold Plate		C	1	
15	AA2J594500	Protection Seal /Front		D	1	
16	AA2J590100	Bypass Frame		D	1	
17	A161595300	Separating Plate		C	1	
18	A7PU594000	Separating Sheet		C	1	
19	4030340301	GUIDE		C	2	
20	A161595100	Seal		C	1	
21	AA2J591100	Roller /ASSY		A	1	
22	A161595000	Holder		D	1	
23	AA2J594201	Compressing Coil spring		C	1	
24	A161595400	Hold Plate		D	1	
25	A161591800	Sensor Holder		D	1	
26	A5C1M50100	Photointerrupter		B	1	
27	A02E597600	Guide		C	1	
28	A161825301	Cushion /A		D	4	

Bypass Tray Section



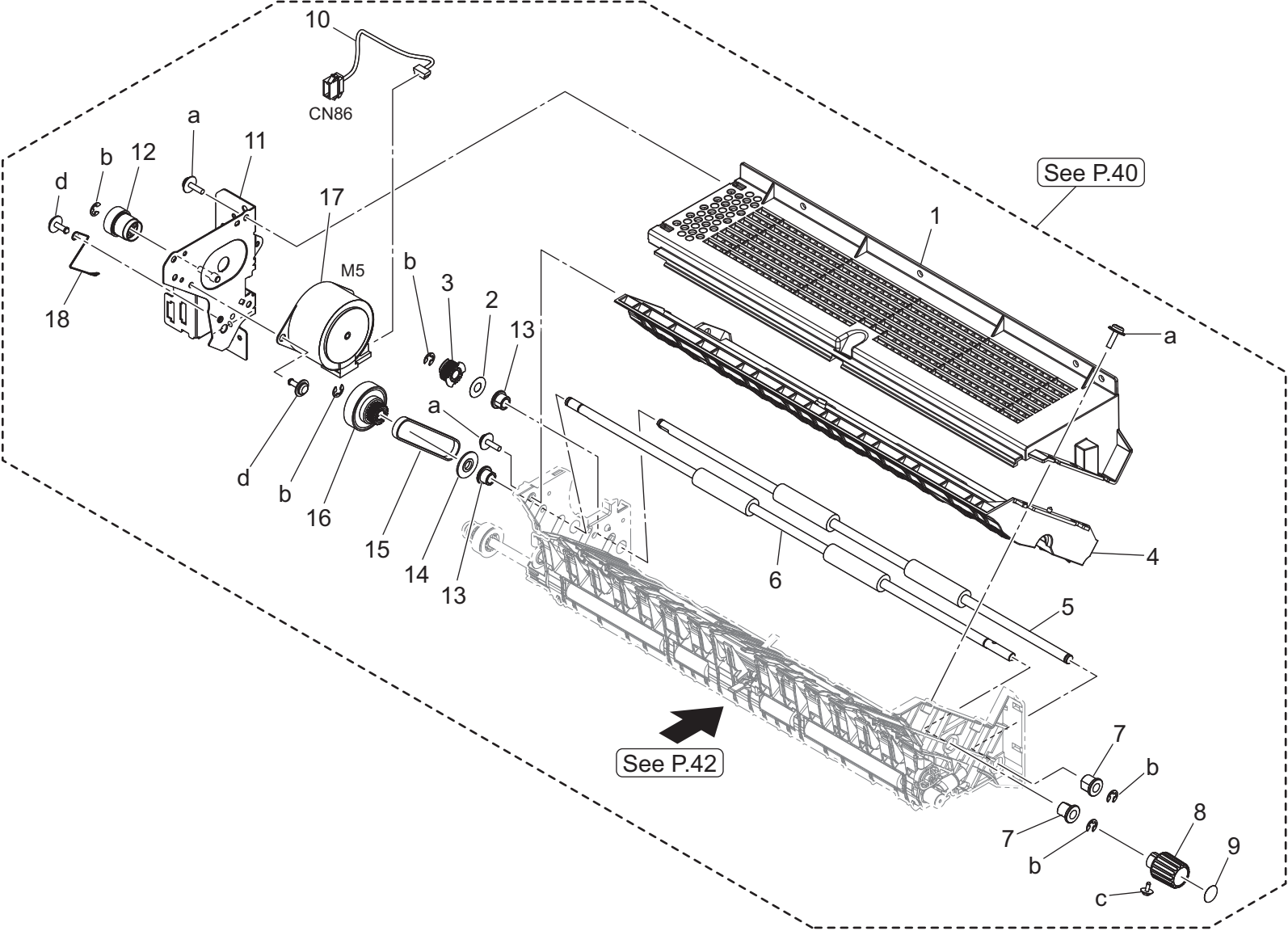
Bypass Tray Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161592200	Auxiliary Tray		C	1	a-V125030803 b-V153030803 c-V111170403 d-V116030603
2	AA2J593900	Bypass Tray /Upper		D	1	
3	AA2J944500	Label		C	1	
4	A5C1M50100	Photointerrupter		B	2	
5	A161592400	Actuator		C	2	
6	A161592501	Torsion Spring		C	2	
7	A161592600	Holding Cover /2		D	2	
8	AA2J593600	Bypass Tray		D	1	
9	A7PU593700	Mounting Plate		D	1	
10	A161593800	Friction Plate		C	1	
11	A7PU599300	Insulating Sheet		D	1	
12	A161M50400	VR		D	1	
13	A161594300	Regulating Gear 41T		C	1	
14	A7PU593500	Gear		C	1	
15	A7PUF60001	Mounting Plate		D	1	
16	A7PUN10B01	Harness/ Sensor		D	1	
17	A161592300	Holding Cover		D	1	
18	A7PU595500	Lever		C	2	
19	A7PU944900	Label		C	1	
20	AA2J593400	Regulating Plate /F		C	1	
21	AA2J593500	Regulating Plate /R		C	1	

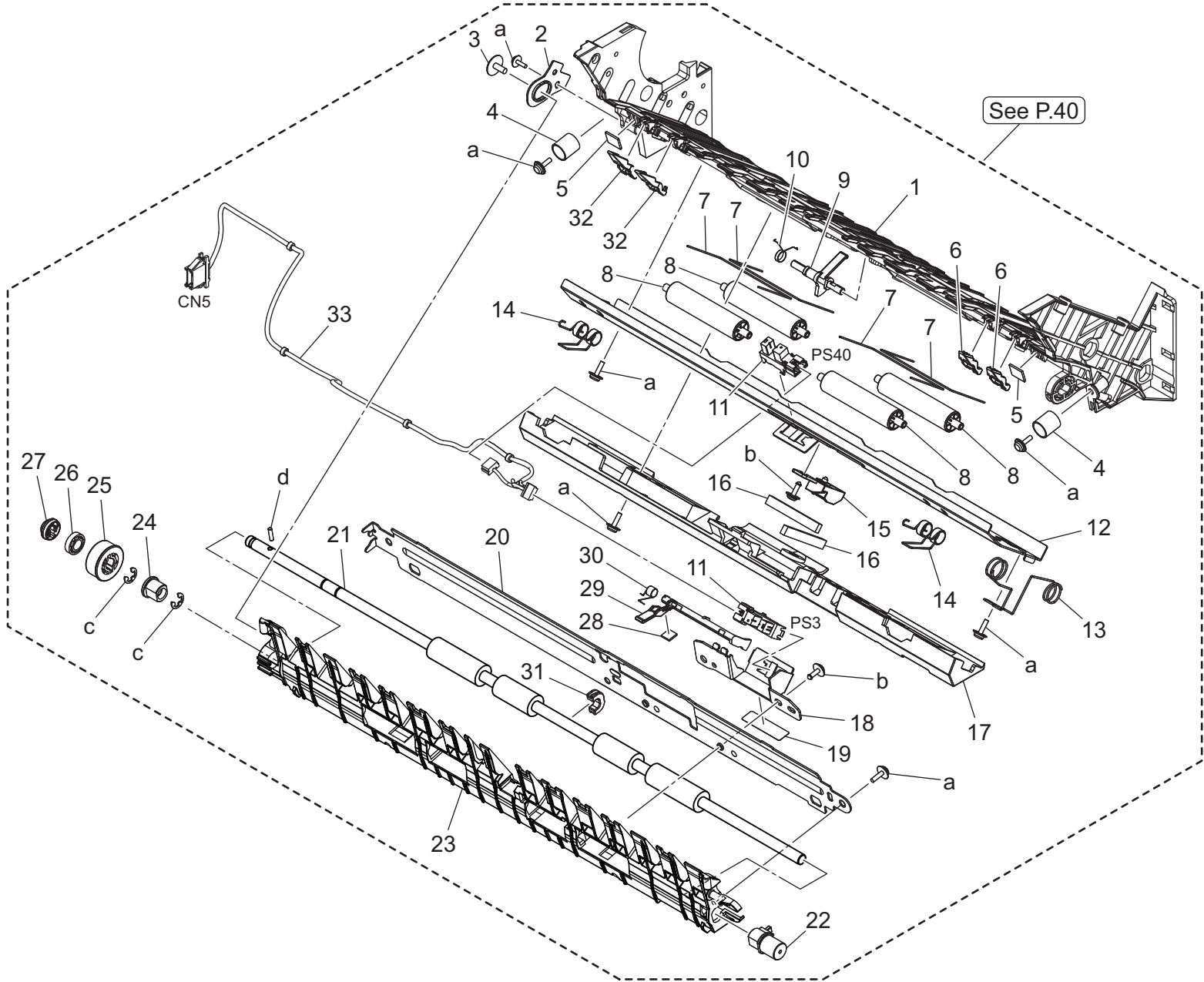


Reverse Section

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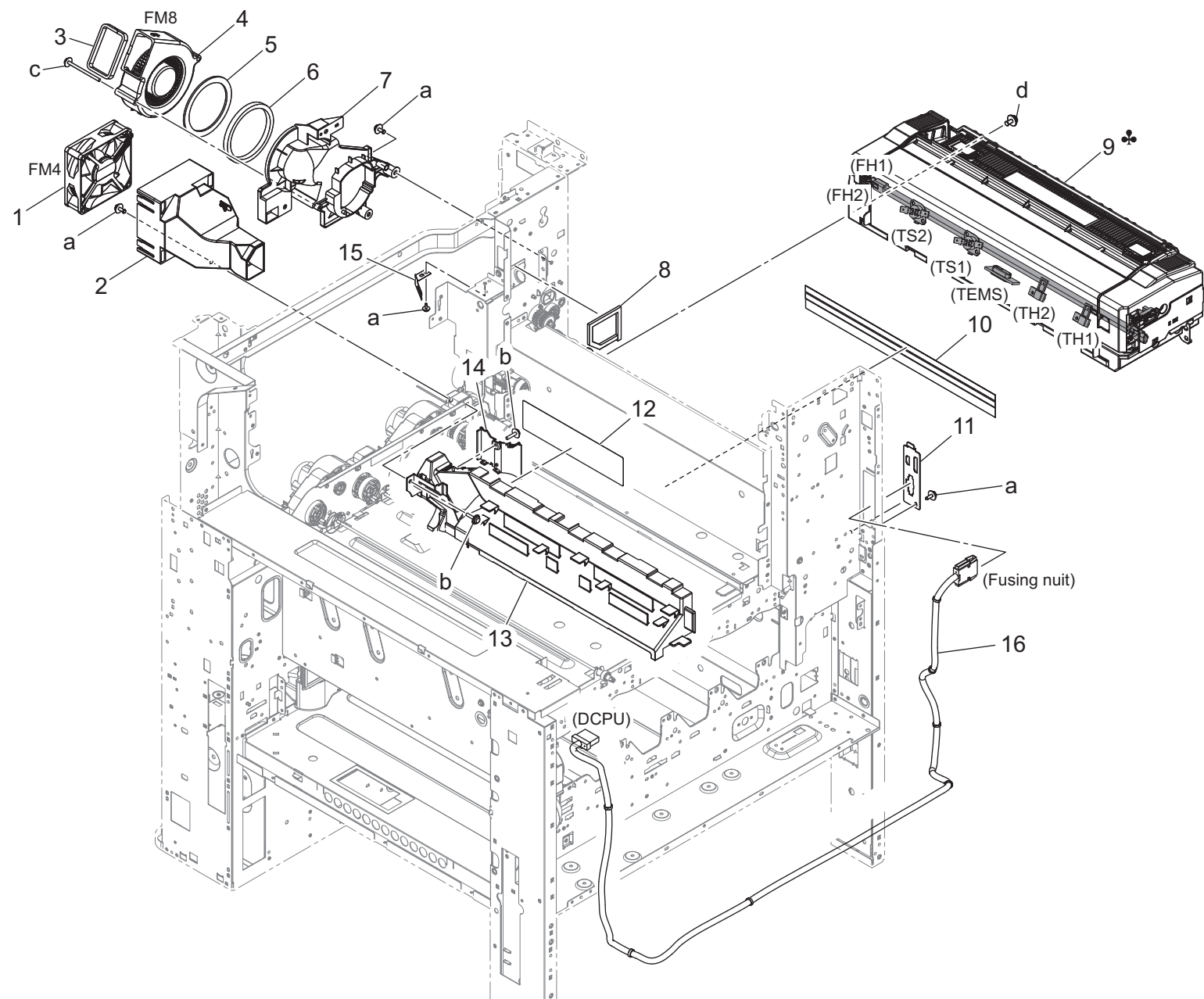


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1820701	Cover /Upper		D	1	a-V153030803 b-V217040003 c-V125030803 d-V144030803
2	A161816400	Spacer /A		C	1	
3	A0ED811700	Pulley 22T		C	1	
4	A79J812202	Guide Plate		D	1	
5	A161814601	Roller /C		C	1	
6	A161813701	Roller /B		C	1	
7	A02E815200	BUSHING		C	2	
8	A161814700	Knob /A		C	1	
9	AA2J946100	Label		D	1	
10	AA2JN10M00	ADU Drive harness		D	1	
11	AA2J811300	Panel /Rear		D	1	
12	A7PU819600	Gear /4		C	1	
13	A161813300	Bushing /A		C	2	
14	A161813801	Collar /A		C	1	
15	A161819000	Drive Belt 156L		C	1	
16	A5C1819700	Gear 22/29T		C	1	
17	AA2JM10300	Stepping motor		C	1	
18	A5C1814300	Contact /B		D	1	



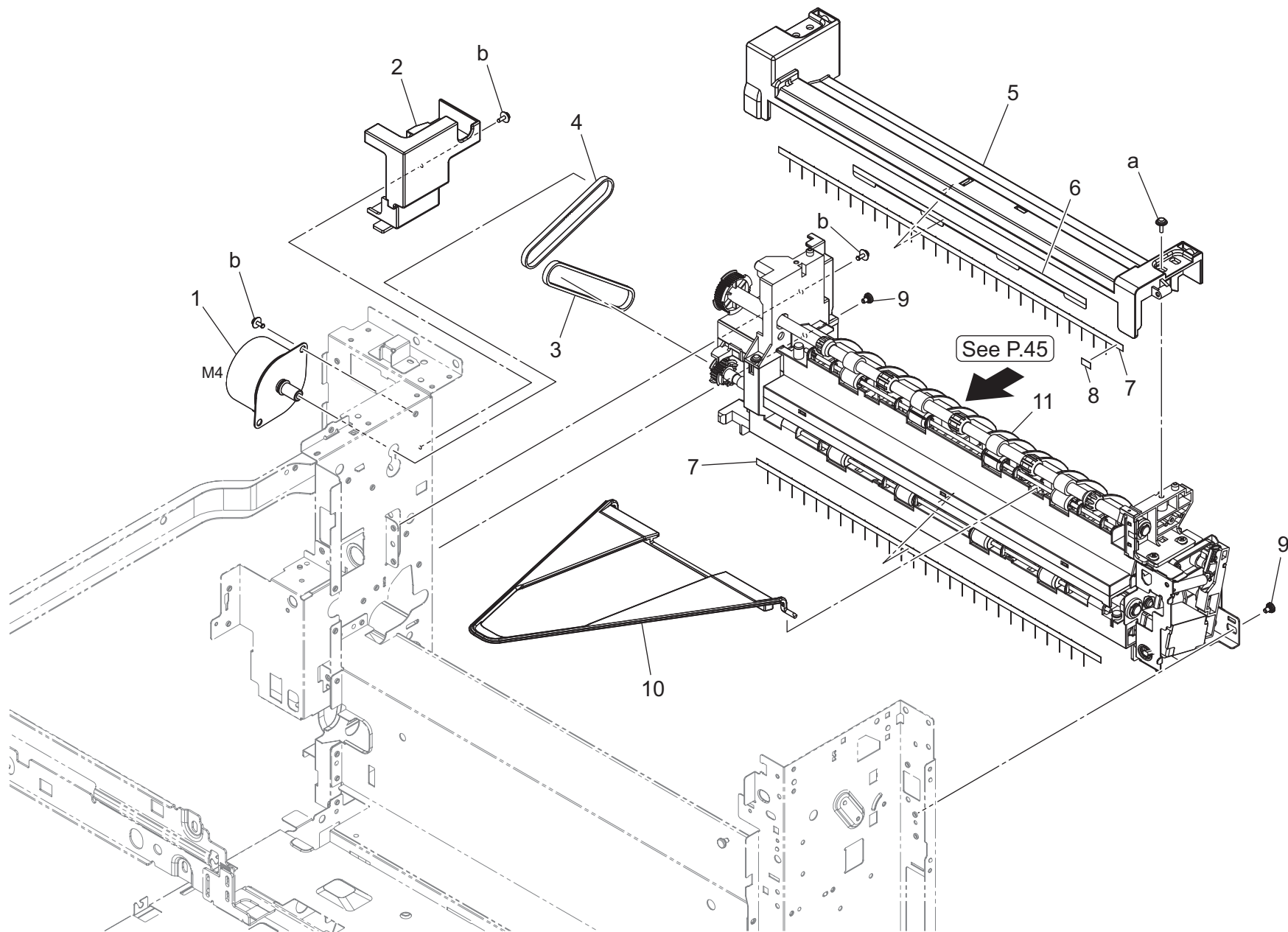
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1811701	Guide Plate /3		D	1	a-V153030803 b-V144030803 c-V217040003 d-V234200850
2	A161814401	Mounting Plate /3		D	1	
3	4163529301	SCREW		C	1	
4	A161813600	Pressing Spring /A		C	2	
5	A161825301	Cushion /A		D	2	
6	A5C1811803	Guide Plate /Front		D	2	
7	A0ED815100	Holding Part		D	4	
8	A161825700	Idle Roller /A		D	4	
9	A161813200	Actuator		C	1	
10	A161712800	Spring /D		D	1	
11	A5C1M50100	Photointerrupter		B	2	
12	A7PU810900	Mounting Plate /1		D	1	
13	A5C1814200	Contact /A		D	1	
14	A161813400	Torsion Coil spring		D	2	
15	A161825400	Wiring Part		D	1	
16	A161825800	Cushion /B		D	2	
17	A161813902	Cover /A		D	1	
18	AA2J825100	Mounting Plate /4		D	1	
19	A79J821000	Protection Part		C	1	
20	AA2J810800	Mounting Plate /2		D	1	
21	AA2J810600Old	Roller /1		C	1	
21	AA2J810611	Roller /1		C	1	
22	AA2J814500	Bushing		D	1	
23	AA2J810500Old	Guide Plate /4		D	1	
23	AA2J810511	Guide Plate /4		D	1	
24	A02E815200	BUSHING		C	1	
25	A161819200	Gear 18T		C	1	
26	A5C1825000	Bushing		C	1	
27	A161825000	Bushing		C	1	
28	A161826001	Cushion /B		D	1	
29	A161813001	Actuator		C	1	
30	A161813100	Torsion Coil spring		C	1	
31	A161819500	Bushing /C		C	1	
32	A5C1811901	Guide Plate /Rear		D	2	
33	AA2JN10N00	Conveyance Wiring /3		D	1	

Fusing Section



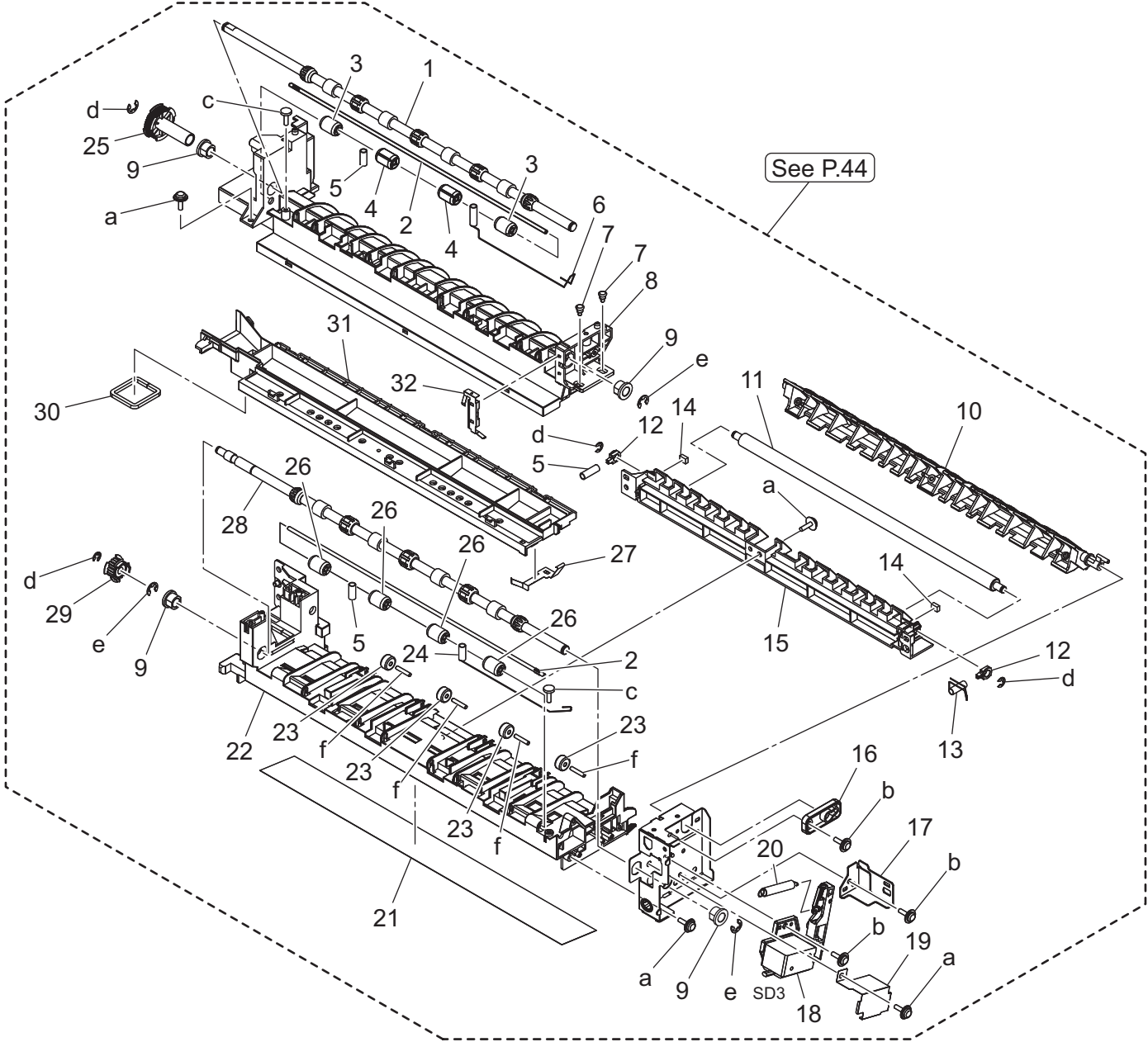
Fusing Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93EM10000	Fan motor		C	1	a-V125030803 b-V153031004 c-V153033503 d-V116040803
2	AA2J140500	Duct		D	1	
3	A7PU143300	Seal		C	1	
4	A93EM10600	Fan motor		C	1	
5	A02E117300	Seal		C	1	
6	A7PU143400	Seal		C	1	
7	AA2J142300	Duct /2		D	1	
8	A161121401	Seal /Upper		D	1	
9	AA2JR70200	Fusing Unit (100V)	A	A	1	
9	AA2JR70400	Fusing Unit (220-240V)	C,D1,D3,E,F2,G1,I,K	A	1	
9	AA2JR70300	Fusing Unit (120V)	B,G2	A	1	
10	A797102701	Seal		C	1	
11	AA2J137201	Mounting Plate		D	1	
12	AA2J140800	Seal		D	1	
13	AA2J140101	Duct		D	1	
14	AA2J140600	Duct		D	1	
15	A161122500	Ground Plate		D	1	
16	AA2JN10401	Heater Relay harness		D	1	



Paper Exit Section

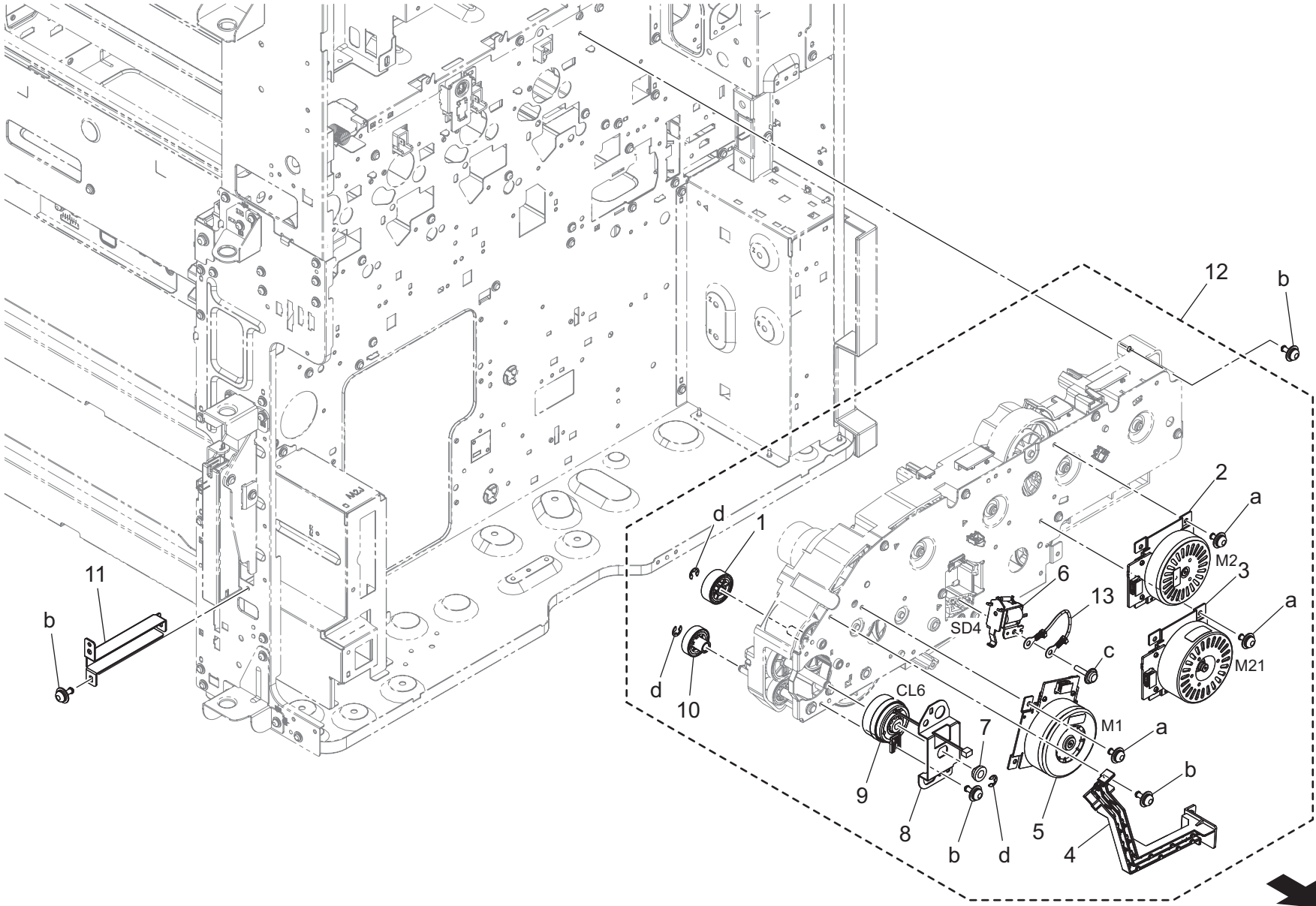
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2JM10400	Stepping motor		C	1	a-V153030803 b-V125030803
2	AA2J162300	Cover /Right rear		D	1	
3	A161891401	Timing belt 231L		D	1	
4	4640392001	BELT		C	1	
5	A79J895700	Paper exit Cover		D	1	
6	A161894100	Sheet		D	1	
7	A161894000	Neutralizing Brush		C	2	
8	A64J891500	Sheet		D	1	
9	A0P0742300	Shoulder screw		C	2	
10	A161897200	Guide Part		C	1	
11	AA2JR72900	Paper Exit Assy		S	1	



Paper Exit Section

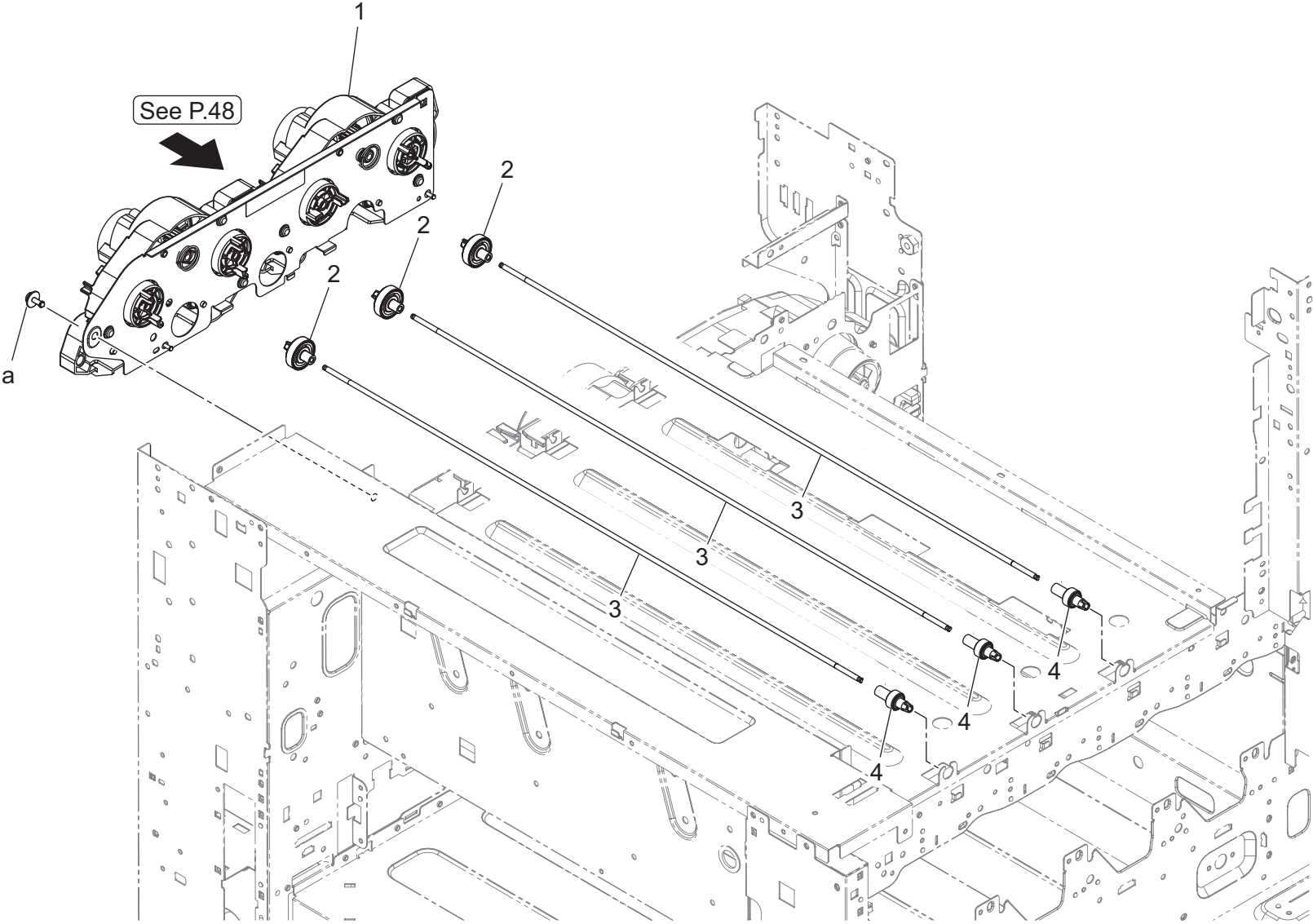
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161895400	Roller	ローラ (反転)	C	1	a-V153030803 b-V144030803 c-V149030803 d-V217040003 e-V217060003 f-V234301650
2	4025598401	SHAFT	シャフト	D	2	
3	4004590301	ROLL	ころ	C	2	
4	A5C1891100	Roll	ころ	D	2	
5	A161892400	Spring	ばね (排紙)	C	3	
6	A161900201	Ground Spring	アースばね (反転)	C	1	
7	1164202801	SHOULDER SCREW	段ねじ	D	2	
8	AA2J896100	Paper exit Guide /Upper	排紙ガイド／上	D	1	
9	A0ED891100	Bushing	すべり軸受	D	4	
10	AA2J890401	Guide Lever	ガイドレバー	D	1	
11	AA2J901100	Roller	ローラ (排紙前)	C	1	
12	AA2J901200	Bushing	すべり軸受	D	2	
13	AA2J900300	Ground Spring	アースばね (排紙前)	D	1	
14	A161893601	Cushion	クッション	D	2	
15	AA2J890201	Guide Part /Lower	ガイド部材／下	D	1	
16	A161891000	Bushing	すべり軸受	D	1	
17	A161892300	Mounting Plate	取付板 (パネル)	D	1	
18	AA2JR73000	Solenoid Assy	ソレノイド A s s y	C	1	
19	A7PU890700	Cover	カバー	D	1	
20	A161892000	Spring	ばね (経路切替 S L)	D	1	
21	AA2J900500	Seal	シール (排紙本体)	D	1	
22	AA2J890101	Paper exit Main body	排紙本体	D	1	
23	A0ED897700	Collar	カラー (排紙)	C	4	
24	AA2J900100	Ground Spring	アースばね (排紙)	D	1	
25	A161895800	Pulley 44T	プーリー 4 4 T	D	1	
26	AA2J891100	Roll	ころ	C	4	
27	A161895601	Ground Contact /Lower	アース接点／下	D	1	
28	AA2J890300	Roller	ローラ (排紙)	C	1	
29	A161891301	Pulley 18T	プーリー 1 8 T	D	1	
30	AA2J900400	Seal	シール (ダクト)	D	1	
31	AA2J902000	Paper exit Guide /Lower	排紙ガイド／下	D	1	
32	A161895503	Ground Contact /Upper	アース接点／上	D	1	

Drive Section

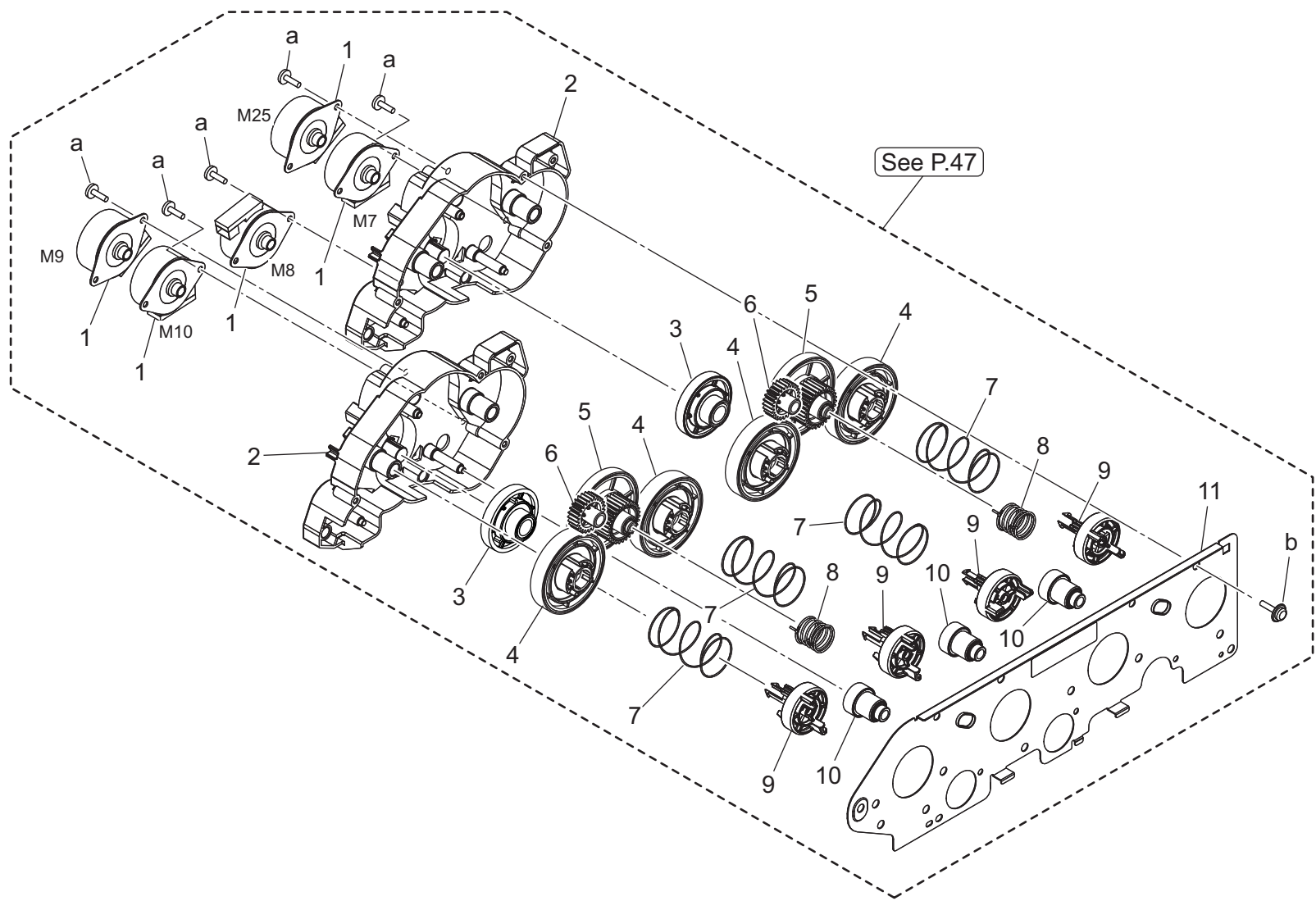


REAR SIDE

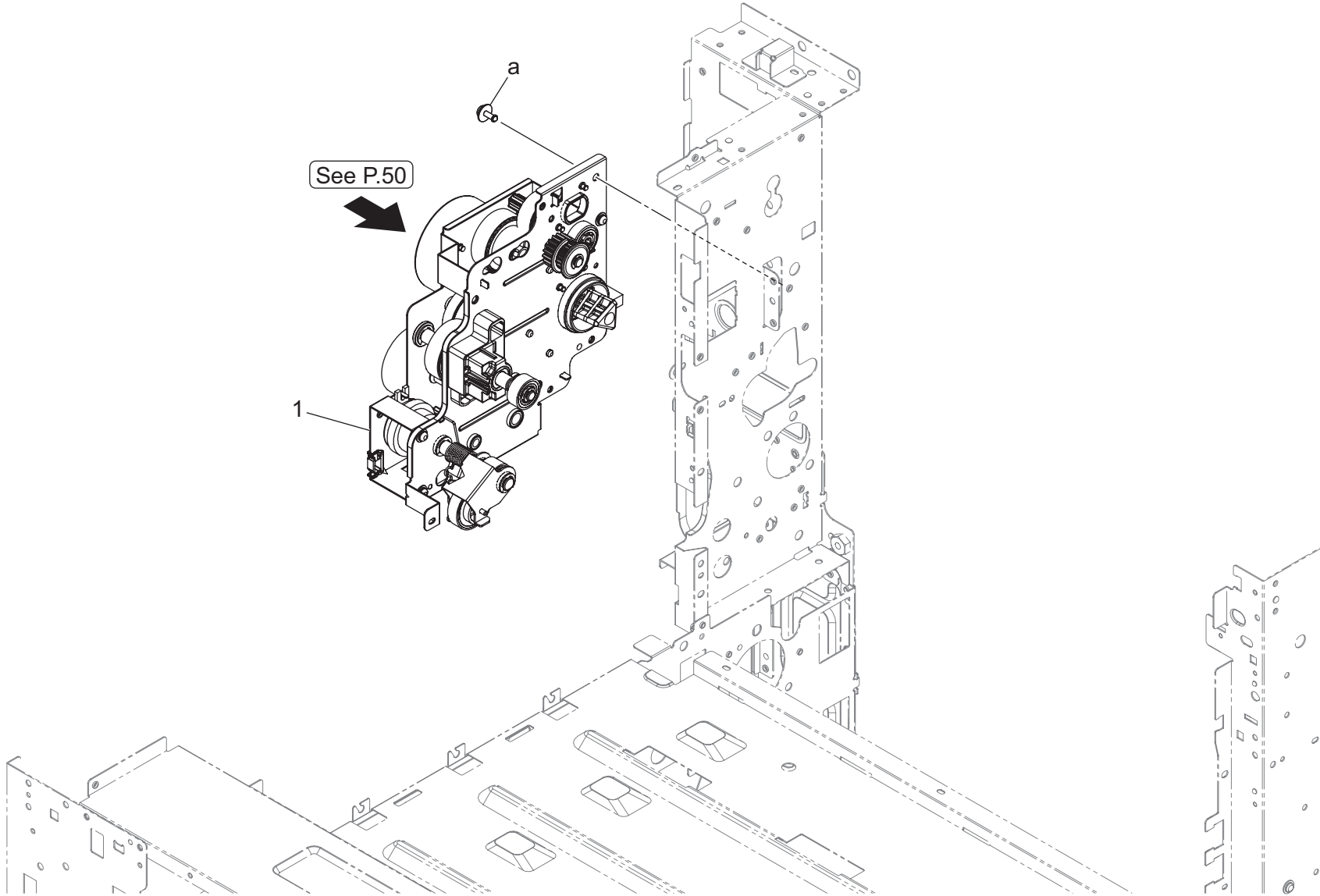
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161254000	Gear 22T		C	1	a-V116030604 b-V125030803 c-V153031004 d-V217040003
2	AA2JM10200	Brushless motor /20		C	1	
3	AA2JM11000	Brushless motor /30		C	1	
4	A161134702	Guide		D	1	
5	AA2JM11100	Brushless motor /40		C	1	
6	A161M20300	Flapper solenoid		C	1	
7	A161210200	Bushing		D	1	
8	AA2J253900	Hold Plate		D	1	
9	AA2JM20200	Clutch		C	1	
10	A64J257800	Gear 20T		C	1	
11	A161105500	Reinforce Plate		D	1	
12	AA2JR70900	Main Drive Assy		C	1	
13	A782N11800	ADF Wiring /19		D	1	



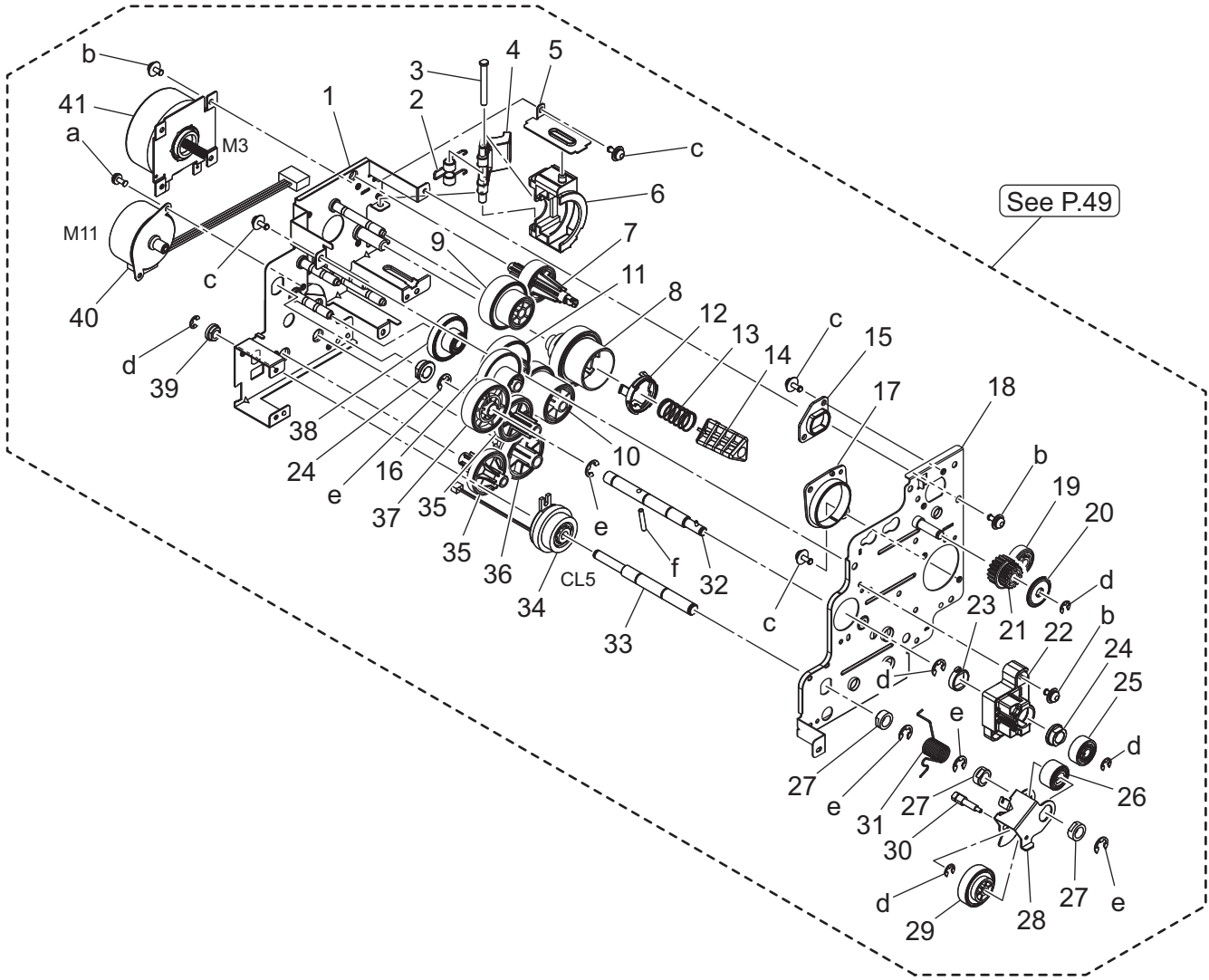
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR71200	Toner Bottle Drive Assy	T B 駆 動 A s s y		S	1	a-V125030803
2	A161241000	Gear 31T	ギア 3 1 T		C	3	
3	A7PU241200	Shaft	軸 (連結)		D	3	
4	A161241400	Gear 17T	ギア 1 7 T		C	3	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7PUM10700	Stepping motor		C	5	a-V149030803 b-V153031004
2	AA2J240101	Holder		D	2	
3	A161240301	Gear 18/91T		D	2	
4	AA2J240600	Gear 58T		C	4	
5	AA2J240400	Gear 29/59T		C	2	
6	A79J240500	Gear 25T		C	2	
7	4038541202	PRESSURE SPRING		C	4	
8	A79J241700	Spring		C	2	
9	A161240700	Joint		C	4	
10	A161240900	Gear 20/42T		D	3	
11	AA2J241500	Mounting Plate		D	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR71311	Fusing Drive Assy	定着駆動 A s s y		S	1	a-V125030803

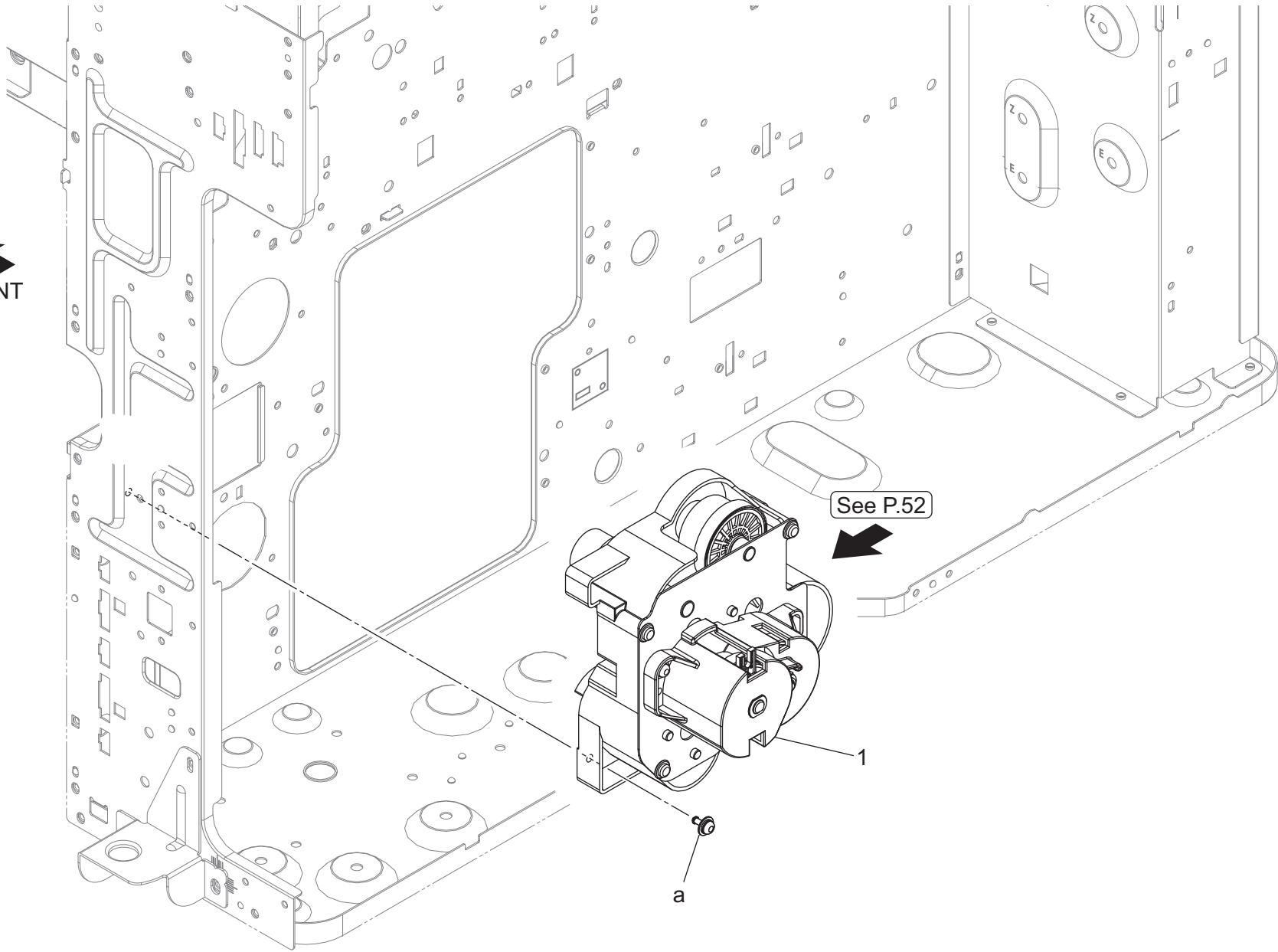


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J255601	Frame /ASSY	フレーム／ASSY (定着／L 1)	D	1	a-V115030603 b-V116030603 c-V125030803 d-V217040003 e-V217060003 f-V234301850
2	AA2J258500	Spring	ばね (定着)	C	1	
3	AA2J229700	Shaft	軸 (定着揺動)	D	1	
4	AA2J229500	Lever	レバー (定着)	C	1	
5	AA2J255700	Reinforce Plate	補強板 (定着3)	D	1	
6	AA2J229000	Holder	ホルダ (定着)	D	1	
7	AA2J230600	Gear 25T	ギア 25 T	C	1	
8	AA2J228100	Gear 39T	ギア 39 T	C	1	
9	AA2J230500	Gear 22/64T	ギア 22／64 T	C	1	
10	AA2J228200	Gear 27/40T	ギア 27／40 T	C	1	
11	AA2J228000	Gear 22/74T	ギア 22／74 T	C	1	
12	AA2J229300	Ring	リング	D	1	
13	AA2J229600	Compressing Coil spring	圧縮コイルばね (定着揺動)	C	1	
14	AA2J229201	Joint	ジョイント	C	1	
15	A161232200	Bushing	すべり軸受 (排紙ドッキング)	D	1	
16	AA2J254300	Gear 18/43T	ギア 18／43 T	C	1	
17	AA2J229100	Bushing	すべり軸受 (定着)	D	1	
18	AA2J231001	Frame /ASSY	フレーム／ASSY (定着／L 2)	D	1	
19	A161230700	Gear 18T	ギア 18 T	C	1	
20	A2XK224100	Collar	カラー	D	1	
21	A5C1231300	Gear 18/18T	ギア 18／18 T	C	1	
22	AA2J229400	Holder	ホルダ (圧離)	D	1	
23	AA2J232400	Collar	カラー (ガイド)	D	1	
24	A03U812800	Slide Shaft Holder	すべり軸受	B	2	
25	A161254600	Gear	ギア (定着離間5)	C	1	
26	4038258001	GEAR 16T	ギヤ 16 T	C	1	
27	A0ED259700	Bushing	すべり軸受 (Φ 8小判)	C	3	
28	A161258800	Mounting Plate	取付板 (一次離間)	D	1	
29	A0ED257500	Gear 26T	ギア (一次離間アイドル) 26 T	C	1	
30	A161259400	Shaft	軸 (一次離間2)	D	1	
31	A161232501	Torsion Coil spring	ねじりコイルばね (一次離間)	D	1	
32	AA2J256300	Shaft	軸 (定着離間)	D	1	
33	AA2J258700	Shaft	軸 (一次離間1)	D	1	
34	AA2JM20100	Clutch	クラッチ (Z = 24)	C	1	
35	AA2J259100	Gear 30T	ギア 30 T	C	2	
36	AA2J259200	Gear 20/34T	ギア 20／34 T	C	1	
37	AA2J254400	Gear 42T	ギア 42 T	C	1	
38	AA2J254200	Gear 18/80T	ギア 18／80 T	C	1	
39	A161210200	Bushing	すべり軸受	D	1	
40	A161M10300	Stepping motor	ステッピングモータ (φ 42 PM)	C	1	
41	AA2JM11000	Brushless motor /30	ブラシレスモータ／30	C	1	

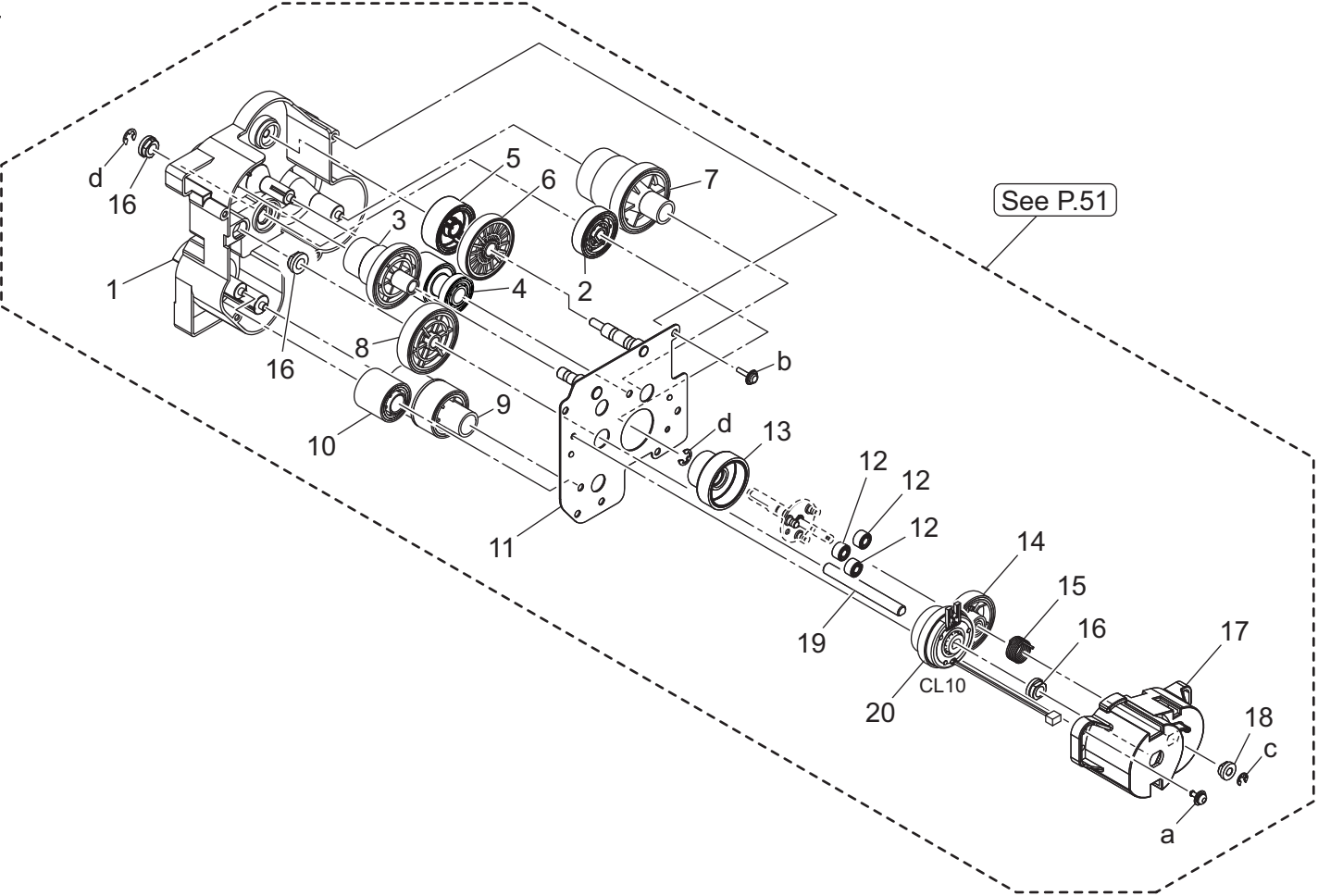
Drive Section

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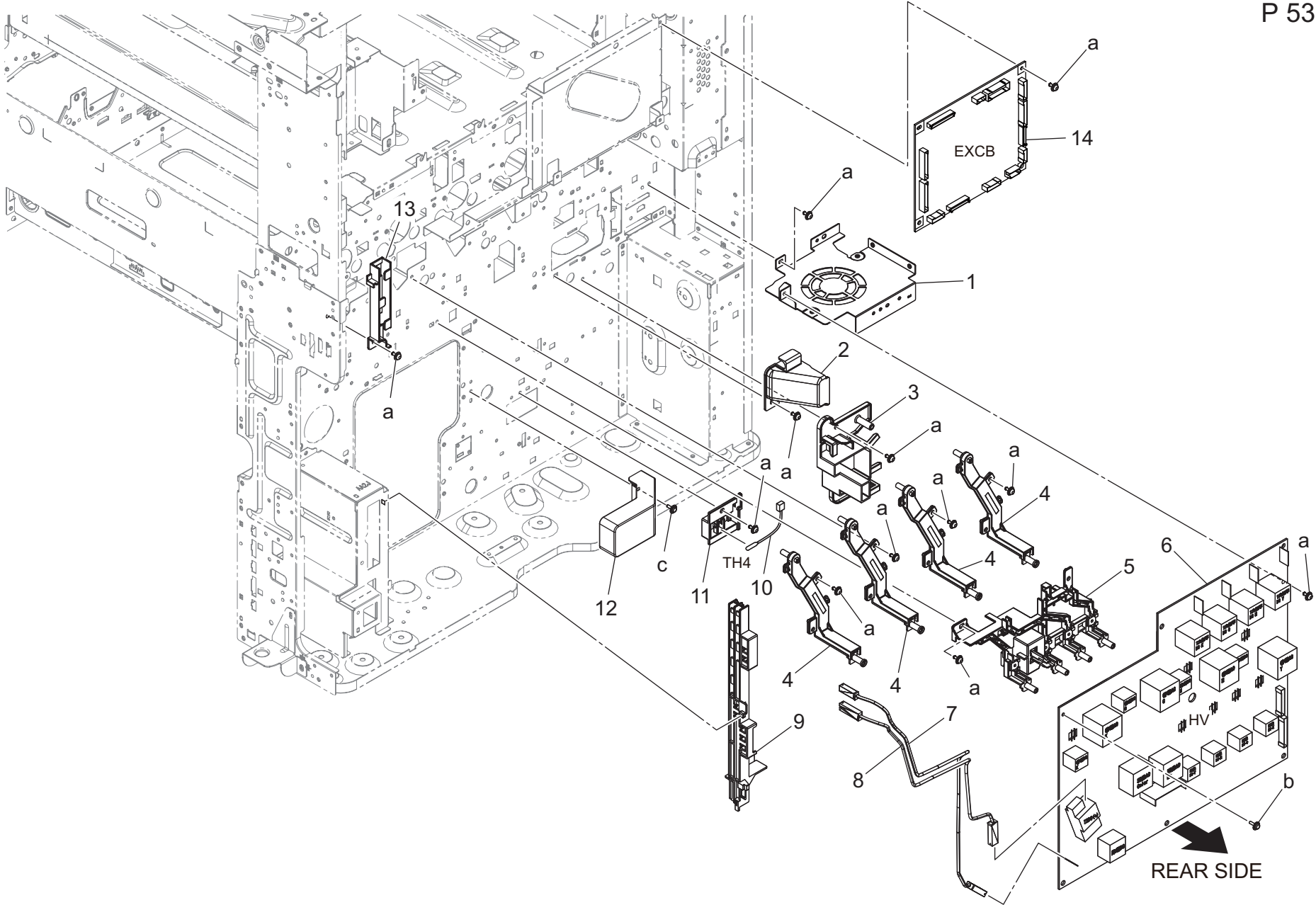
FRONT



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JR71100	Paper Feed Drive Assy	給紙駆動 A s s y		S	1	a-V125030803

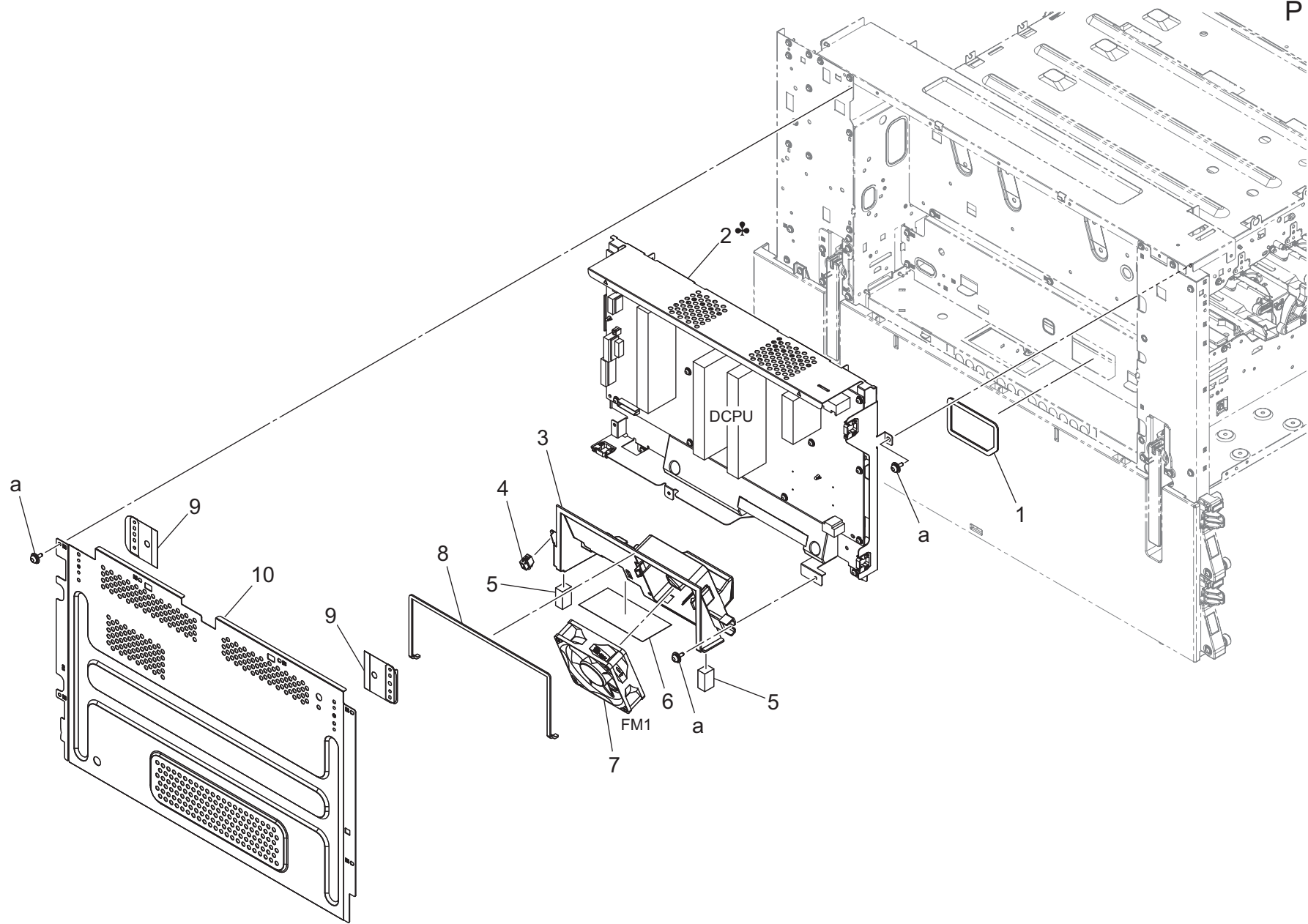


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J221000	Holder		D	1	a-V125030803 b-V153031004 c-V217030003 d-V217040003
2	AA2J220400	Gear 24T		C	1	
3	AA2J259800	Gear 18/32T		C	1	
4	AA2J220100	Gear 19/21T		C	1	
5	A161253600	Gear 26T		D	1	
6	A161253500	Gear 53T		D	1	
7	AA2J222000	Gear 26/34T		C	1	
8	AA2J220300	Gear 36T		C	1	
9	AA2J222200	Gear 21/25T		C	1	
10	AA2J222100	Gear 20T		C	1	
11	AA2J221100	Mounting Plate		D	1	
12	A161215100	Gear 16T		C	3	
13	AA2J221700	Gear 18/52T		C	1	
14	AA2J221800	Gear 20/30T		C	1	
15	AA2J221500	Spring		C	1	
16	A161210200	Bushing		D	3	
17	AA2J220900	Holder		D	1	
18	AA2J220500	Bushing		D	1	
19	AA2J220700	Shaft		D	1	
20	AA2JM20100	Clutch		C	1	



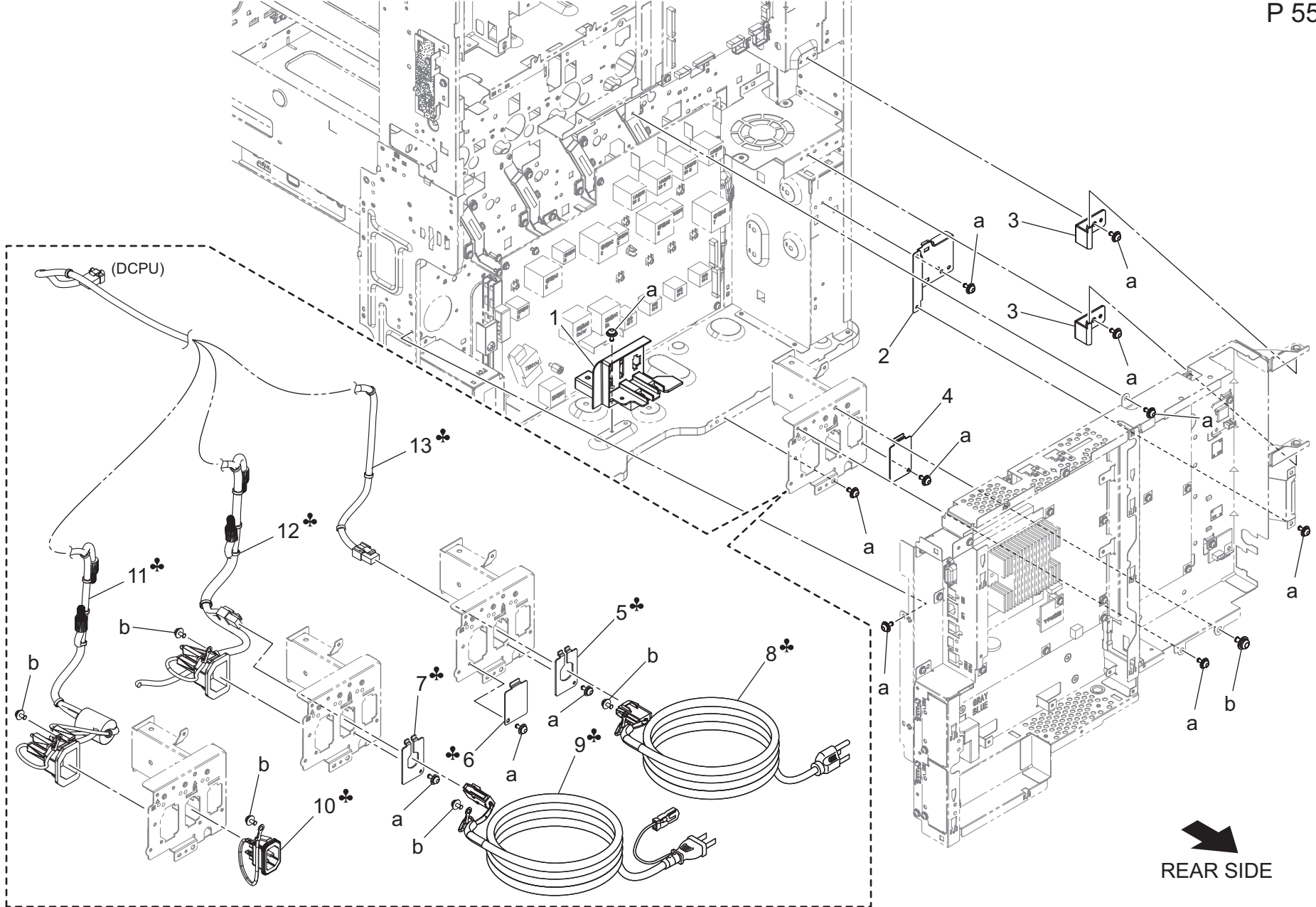
Electrical Parts

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AA2J142000	Mounting Plate		D	1	a-V125030803 b-V153030804 c-V144030803
2	A161141500	Duct /2		D	1	
3	A7PU141800	Holder		D	1	
4	AA2JR70500	HV Contact Assy		D	4	
5	A161R70322	DV Contact Assy		D	1	
6	AA2JM40600	High voltage unit		I	1	
7	A161N11300	Transfer Wiring /2		D	1	
8	A161N11K00	Neutralizing Wiring		D	1	
9	A5C1134800	Guide		D	1	
10	A0P0M50300	Thermistor		C	1	
11	A161137701	Holder		D	1	
12	AA2J107500	Cover		D	1	
13	AA2J133000	Guide		D	1	
14	AA2JH00500	PWB Assembly(EXCB)		I	1	



Electrical Parts

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161143601	Seal /3	シール／3 (LV・PH)	D	1	a-V125030803
2	AA2JR70700	Power supply Assy (200V)	低圧電源 Assy (200V)	I	1	
2	AA2JR70600	Power supply Assy (100V)	低圧電源 Assy (100V)	I	1	
3	A161140800	Cooling Duct	冷却ダクト (LV・PH)	D	1	
4	V651010002	connector	W t o W コネクタ	D	1	
5	A161144500	Seal /3	シール／3 (LV・PH)	C	2	
6	A161145000	Filter	フィルタ (LV・PH)	C	1	
7	A93EM10000	Fan motor	ファンモータ	C	1	
8	A161143400	Seal /1	シール／1 (LV・PH)	D	1	
9	A61F100600	Sheet	シート	D	2	
10	A79J100600	Cover	カバー	D	1	



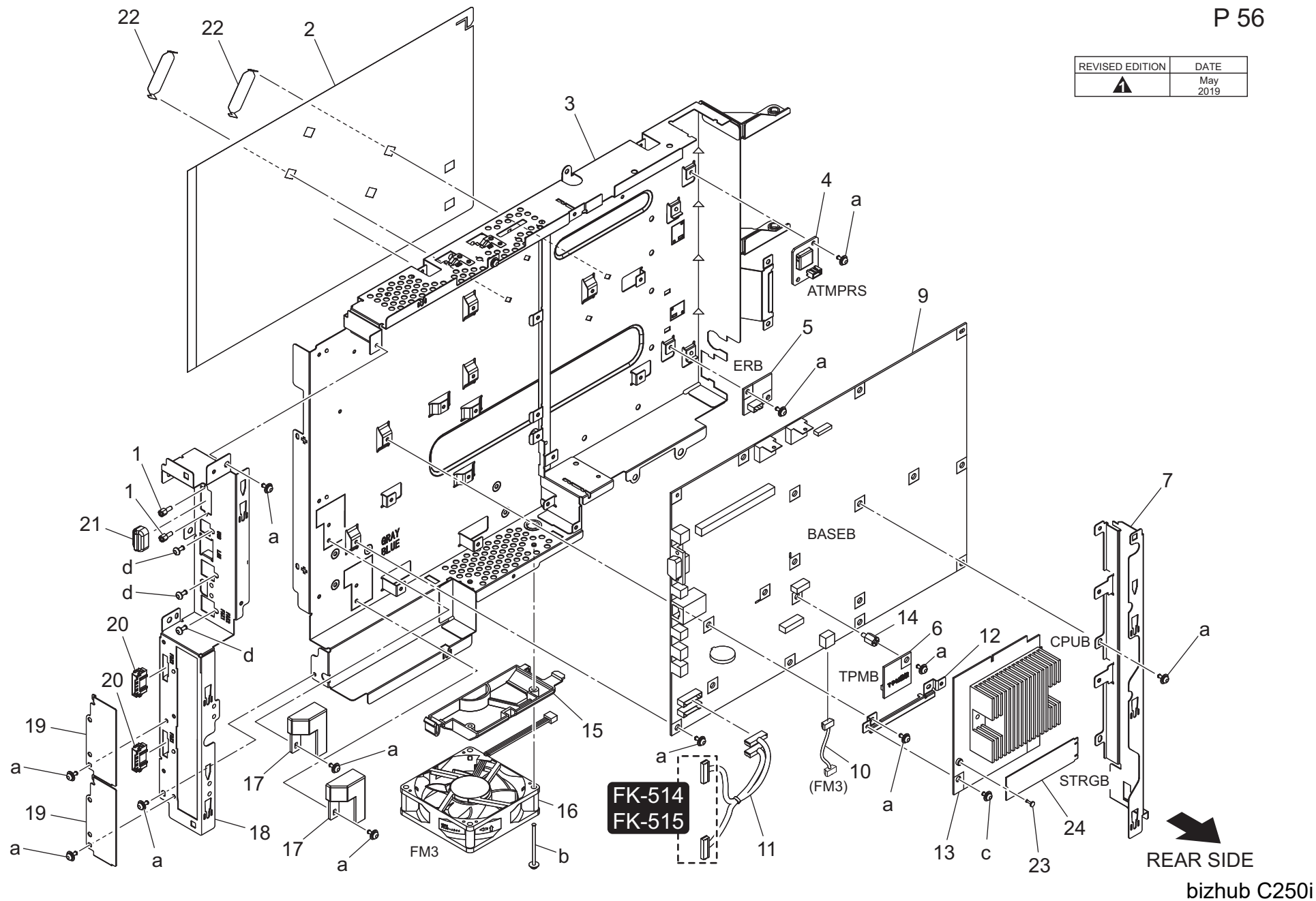
Electrical Parts

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Electrical Parts

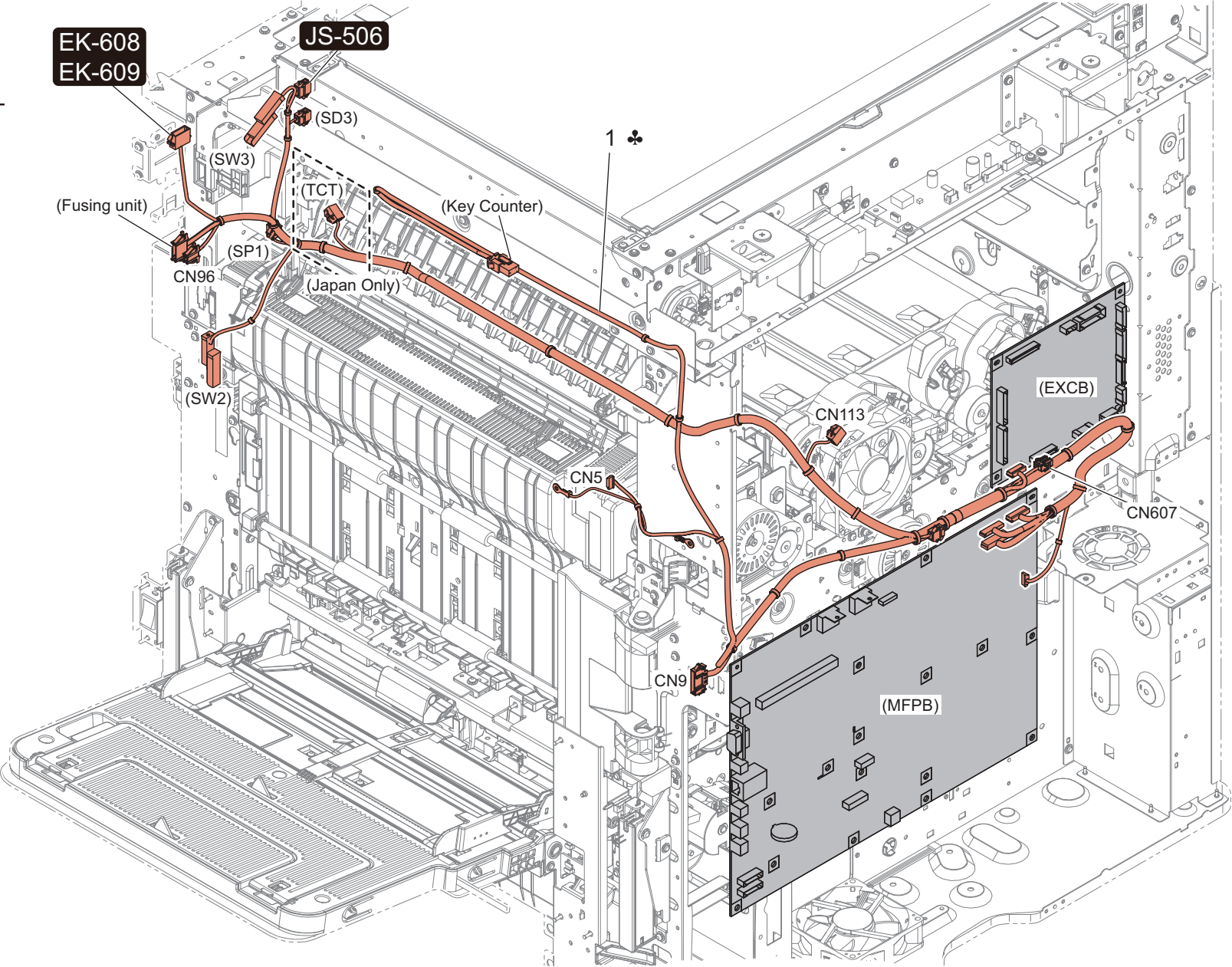
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REVISED EDITION	DATE
	May 2019

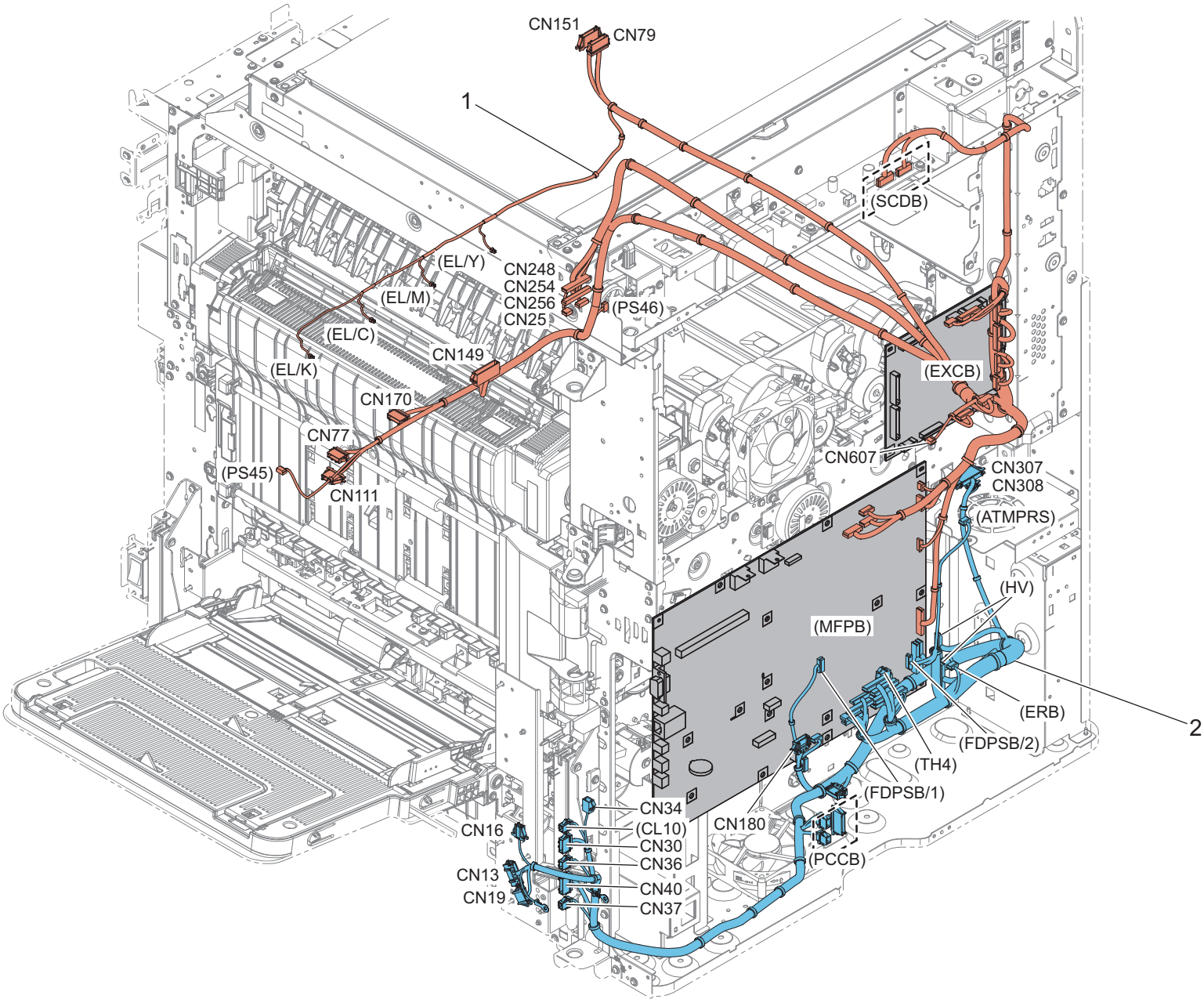


Electrical Parts

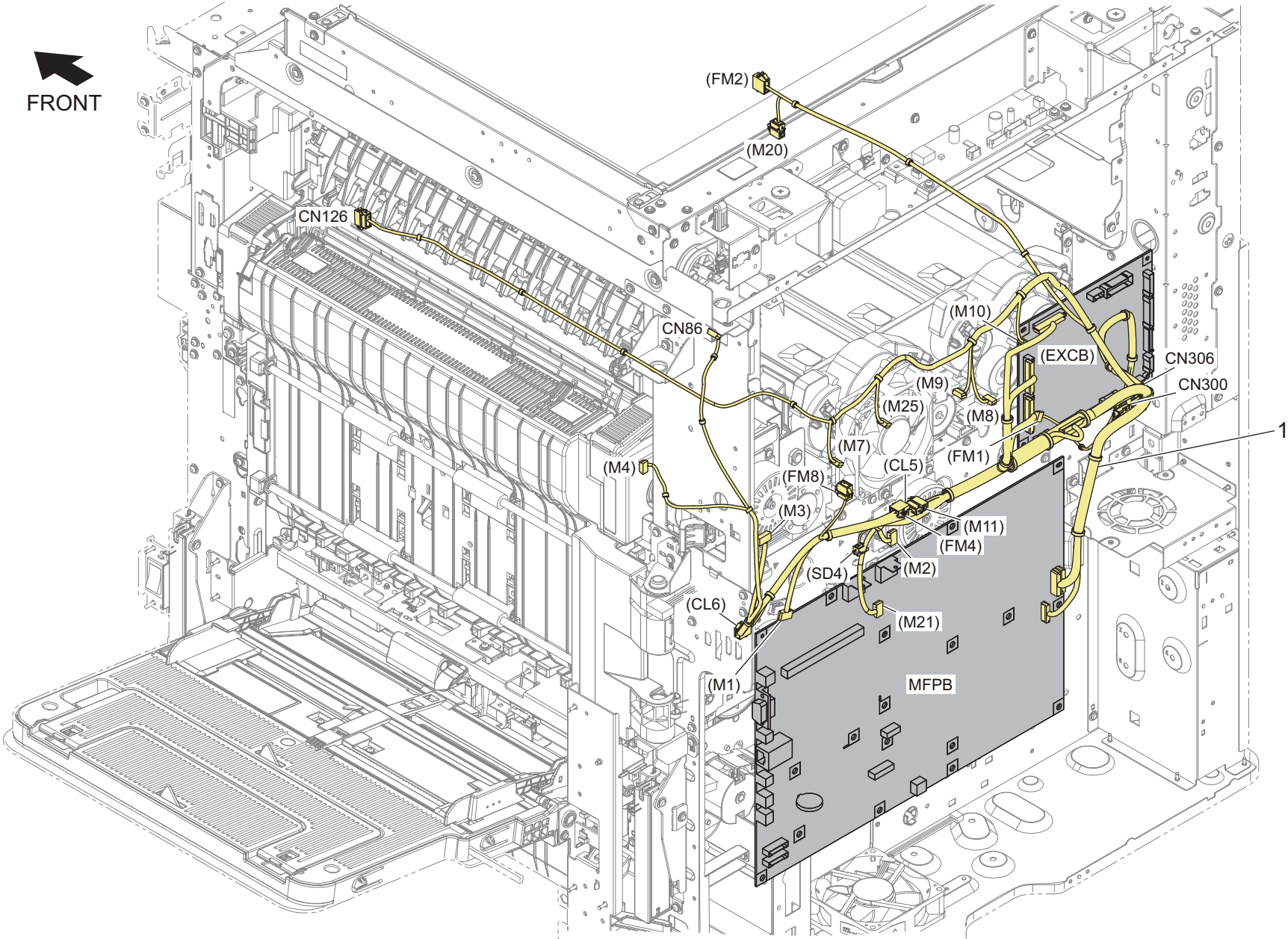
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161137900	Screw		C	2	a-V125030803 b-V116034003 c-V116030604 d-V111030603
2	AA2J137600	Sheet		D	1	
3	AA2J131901	Mounting Plate		D	1	
4	AA2JM50P00	Sensor Board		C	1	
5	AA2JH00C00	ERB ASSY		C	1	
6	AA2JH02T00	PWB Assembly(PWB-TPM)		C	1	
7	AA2J131100	Mounting Plate		D	1	
9	AA2JH02008	PWB Assembly(BASEB)		I	1	
10	A7PUN10800	Harness /Relay		D	1	
11	A7PUN10700	Harness /Fax relay		D	1	
12	AA2J135101	Mounting Plate		D	1	
13	AA2JH02N06	PWB Assembly(CPUB)		I	1	
14	A161137600	Shoulder screw		D	1	
15	A7PU140100	Duct		D	1	
16	A0EDM10500	Fan motor		C	1	
17	A7PU130400	Guide		D	2	
18	AA2J131601	Mounting Plate		D	1	
19	A7PU139800	Cover		D	2	
20	V651010025	connector		V	2	
21	V503010002	Connector Cover		D	1	
22	AA2J137901	Fixing Plate		D	2	
23	AA2J139800	Screw		D	1	
24	AA2JM72700	Storage Board		C	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JN10A01	Main body Wiring /1	本体束線／1（国内）	A	D	1	
1	AA2JN12A00	Main body Wiring /1	本体束線／1（海外）	B,C,D1,D3,E,F2,G1,G2,I,K	D	1	



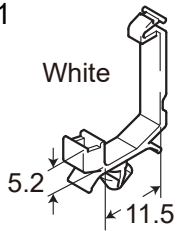
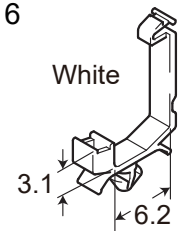
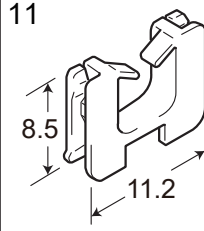
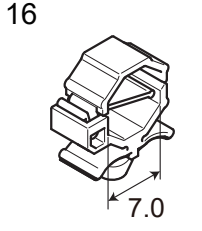
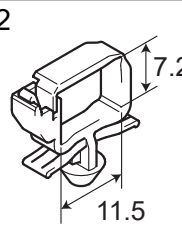
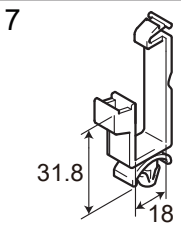
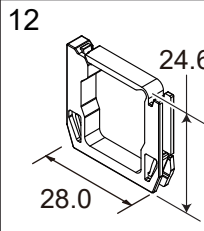
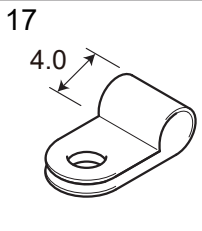
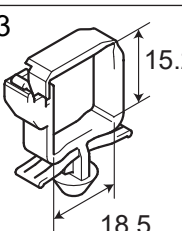
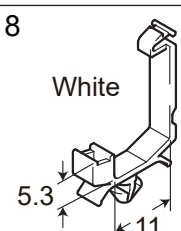
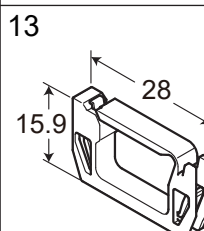
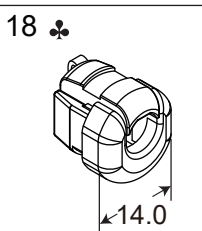
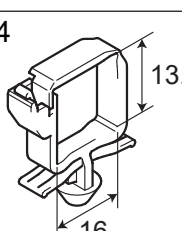
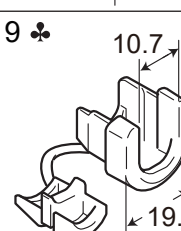
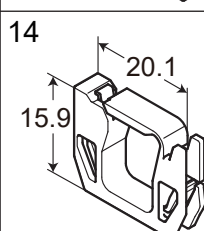
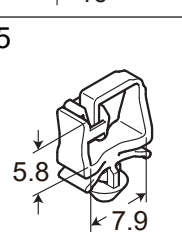
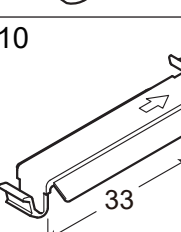
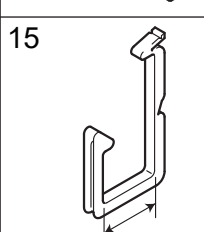
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JN10B00	Main body Wiring /2	本体束線／2		D	1	
2	AA2MN10C01	Main body Wiring /3	本体束線／3（下／2． 5）		D	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AA2JN10D02	Drive Wiring /1	駆動束線／1		D	1	

Wiring Accessories

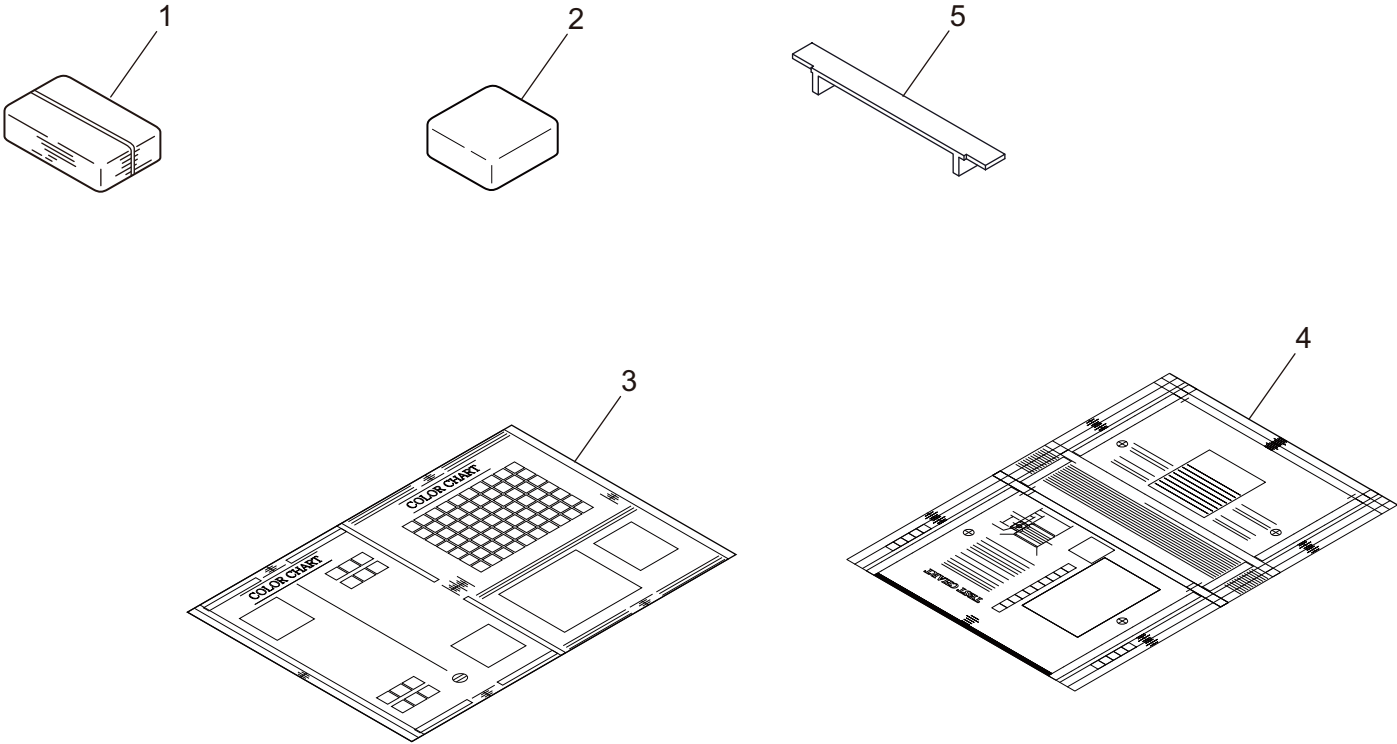
P 60

1 White 	6 White 	11 	16 	21	26	31	36
2 	7 	12 	17 	22	27	32	37
3 	8 White 	13 	18 ♣ 	23	28	33	38
4 	9 ♣ 	14 	19	24	29	34	39
5 	10 	15 	20	25	30	35	40

Wiring Accessories

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	V500010081	Locking Wire Saddle	ロッキングワイヤーサドル		D	23	
2	V500010082	Locking Wire Saddle	ロッキングワイヤーサドル		D	18	
3	V500010083	Locking Wire Saddle	ロッキングワイヤーサドル		D	20	
4	V500010084	Locking Wire Saddle	ロッキングワイヤーサドル		D	2	
5	V500020098	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D	51	
6	V500020099	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D	56	
7	V500010085	Locking Wire Saddle	ロッキングワイヤーサドル		D	6	
8	V500020100	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D	44	
9	V500020052	bushing		B,G2	D	1	
10	V500020082	Clamping for FFC	F F C 用クランプ		D	4	
11	V570010021	Saddle	エッジサドル		D	9	
12	V570010057	Wing Edge Saddle	ウィングエッジサドル		D	11	
13	V570010059	Wing Edge Saddle	ウィングエッジサドル		D	2	
14	V570010060	Wing Edge Saddle	ウィングエッジサドル		D	6	
15	V570010048	SADDLE	エッジカバー		D	1	
16	V500020094	FG Clamp	F G クランプ		D	1	
17	V500020069	Clamp	導電クランプ		D	1	
18	V500020073	bushing	コードブッシュ	A	D	1	

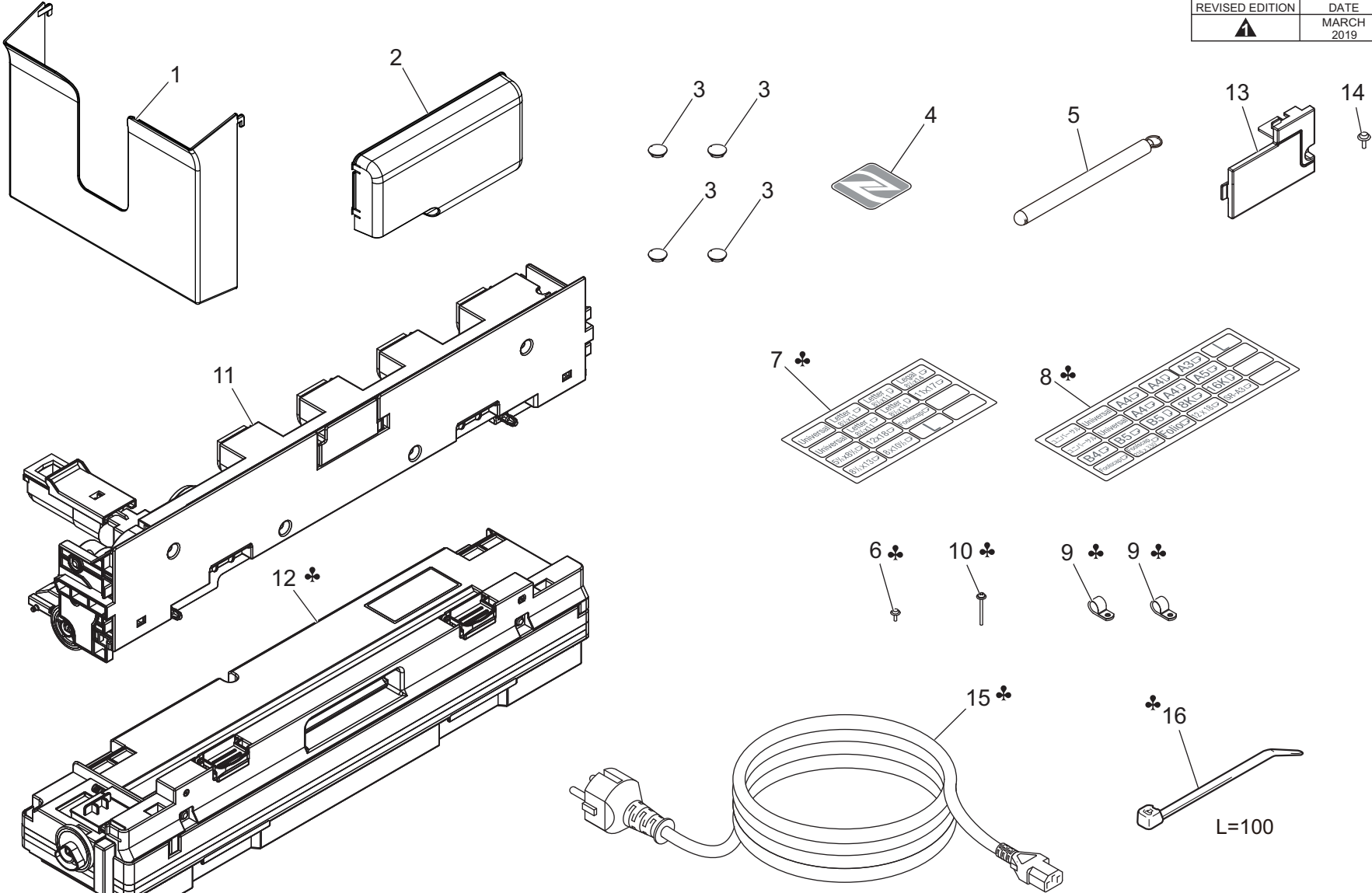


Service Tool

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Accessory Parts

改訂版 REVISED EDITION	日付 DATE
▲	MARCH 2019



Accessory Parts

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A7PU169900	Holder	ホルダ (マニュアル)		C	1	
2	A7PU168201	Duct	ダクト		D	1	
3	A00J169100	Cover	蓋		D	4	
4	AA2J948600	Label	ラベル (N F C)	B,C,D1,D3,E,F2,G1,G2,I,K	D	1	
5	A5C1192100	Pen	ペン		C	1	
6	V153031004	screw	カップ頭タッピンねじ B タイ	C,D1,D3,E,F2,G1,I,K	V	1	
7	A161943400	Label Paper Size/Inch	ラベル 集合ラベル I	B,G2	C	1	
8	A161943301	Label Paper Size/Metric	ラベル 集合ラベル M	A,C,D1,D3,E,F2,G1,I,K	C	1	
9	V500020040	clamp	ナイロンクランプ	C,D1,D3,E,F2,G1,I,K	D	2	
10	V116033003	Screw	なべ小ねじ・セムス2	C,D1,D3,E,F2,G1,I,K	V	1	
11	AA2JR71600	Waste Toner Transport Assy	廃トナー搬送 A s s y		C	1	
12	AAVA0Y1	WASTE TONER BOX	廃棄トナーボックス	A,B,G2	A	1	
12	AAVAWY1	WASTE TONER BOX	廃棄トナーボックス	C,D1,D3,E,F2,G1,I,K	A	1	
13	A7PU166101	Cover	カバー		C	1	
14	V116030804	Screw	なべ小ねじ・セムス2		V	1	
15	4136N30000	POWER CODE	プラグ電源コード	D1,G1,I,K(Korea, Pakistan, Bolivia, Chile, Uruguay, Nepal, Maldives)	D	1	
15	9381420021	POWER CORD	プラグ付電源コード	D3(New Zealand)	D	1	
15	A1UDN30200	Power cord /230V	電源コード / 2 3 0 V (アルゼンチン)	G1(Argentine)	C	1	
15	A2UPN30100	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	D1,F2,I(Saudi Arabia, Kuwait, UAE, Qatar, Oman, Yemen, HongKong)	D	1	
15	A2UPN30300	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	G1(Peru)	D	1	
15	A2UPN30601	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	G2(Brazil)	D	1	
15	A7AHN30000	Power code /230V	電源コード / 2 3 0 V (インド)	D1(India)	D	1	
16	V501010002	band	結束バンド	G2(Brazil)	D	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Tray 1	Tray 1 pick-up roller	1	300K	A64J564201		P19-20	(*1)(*2)
2		Tray 1 feed roller	1	300K	A64J564101		P19-13	(*1)(*2)
3		Tray 1 separation roller	1	300K	AA2J560000		P20-6	(*1)(*2)
4	Tray 2	Tray 2 pick-up roller	1	300K	A64J564201		P21-18	(*1)(*2)
5		Tray 2 feed roller	1	300K	A64J564101		P21-12	(*1)(*2)
6		Tray 2 separation roller	1	300K	AA2J560000		P22-6	(*1)(*2)
7	Manual bypass tray	Bypass pick-up roller	1	200K	A5C1562200		P37-17	(*1)(*2)
8		Manual bypass tray feed roller	1	200K	A00F623201		P37-18	(*1)(*2)
9		Manual bypass tray separation roller assy	1	200K	AA2J591100		P38-21	(*1)(*2)
10	Processing section	Toner cartridge/Y, /M, /C, /K	1	28K	-			(*3)
11		Drum unit/Y, /M, /C	1	115K	-			(*3)(*4)
12		Drum unit/K	1	247K	-			(*3)(*4)
13		Developing unit/Y, /M, /C, /K	1	1,000K	-			(*4)
14		Waste toner box	1	44K	AAVA0Y1	(Japan/USA only)	P62-12	(*3)(*4)
15					AAVAWY1	(excpe Japan/USA)	P62-12	(*3)(*4)
16	Image transfer section	Transfer Belt Unit	1	350K	AA2JR73100		P17-33	(*4)
17		Transfer roller unit	1	350K	AA2JR72000		P32-4	(*4)
18	Fusing section	Fusing unit	1	800K	AA2JR70200	(100V)	P43-9	(*4)
20					AA2JR70400	(200-240V)	P43-9	(*4)

*1: Life counter value

*2: Replace these parts at the same time.

*3: The parts can be replaced either by user or service engineer.

*4: Field standard yield

*: The part names used on this page follow the ones used in the Service Manual and they are occasionally different from those written in other pages.

メンテナンスリスト

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	トレイ 1	トレイ 1 ピックアップローラー	1	300k	A64J564201		P19-20	(*) (*)
2		トレイ 1 給紙ローラー	1	300k	A64J564101		P19-13	(*) (*)
3		トレイ 1 分離ローラー	1	300k	AA2J560000		P20-6	(*) (*)
4	トレイ 2	トレイ 2 ピックアップローラー	1	300k	A64J564201		P21-18	(*) (*)
5		トレイ 2 給紙ローラー	1	300k	A64J564101		P21-12	(*) (*)
6		トレイ 2 分離ローラー	1	300k	AA2J560000		P22-6	(*) (*)
7	手差し	手差しピックアップローラー	1	200k	A5C1562200		P37-17	(*) (*)
8		手差し給紙ローラー	1	200k	A00F623201		P37-18	(*) (*)
9		手差し分離ローラー Assy	1	200k	AA2J591100		P38-21	(*) (*)
10	プロセス部	トナーカートリッジ /Y, /M, /C, /K	1	28 k	-			(*)
11		ドラムユニット /Y, /M, /C	1	105k	-			(*) (*)
14		ドラムユニット /K	1	225k	-			(*) (*)
17		現像ユニット /Y, /M, /C, /K	1	1,000k	-			(*)
18		廃棄トナーボックス	1	44k	AAVA0Y1	(Japan/USA only)	P62-12	(*) (*)
19					AAVAWY1	(excpe Japan/USA)	P62-12	(*) (*)
20	転写部	転写ベルトユニット	1	330k	AA2JR73100		P17-33	(*)
21		転写ローラーユニット	1	330k	AA2JR72000		P32-4	(*)
22	定着部	定着ユニット	1	800k	AA2JR70200	(100V)	P43-9	(*)
24					AA2JR70400	(200-240V)	P43-9	(*)

*1: ライフカウンター値

*2: 同時交換のこと

*3: ユーザー / サービス交換の選択が可能。

*4: 市場標準印刷枚数値

*: ここに記載されている部品名称はサービスマニュアルで使用されている部品名称であり、他のページに記載されている部品名称とは異なる場合があります。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	AA2M001
	A2	JAPAN				
B		USA, CANADA		120	60	AA2M011
C		EUROPEAN TYPE		200-240	50/60	AA2M021
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	200-240	50/60	AA2M041
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	200-240	50/60	AA2M041
E		PHILIPPINES		200-240	50/60	AA2M041
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA		200-240	50/60	AA2M041
G	G1	C.S AMERICA		200-240	50/60	AA2M041
	G2	C.S AMERICA		120	60	AA2M011
H		TAIWAN				
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		200-240	50/60	AA2M021/ AA2M041
J		CHINA				
K		KOREA		200-240	50/60	AA2M041