

KONICA MINOLTA

PARTS GUIDE MANUAL

APRIL 2017

bizhub C227
A798

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

パーツガイドマニュアルのご案内

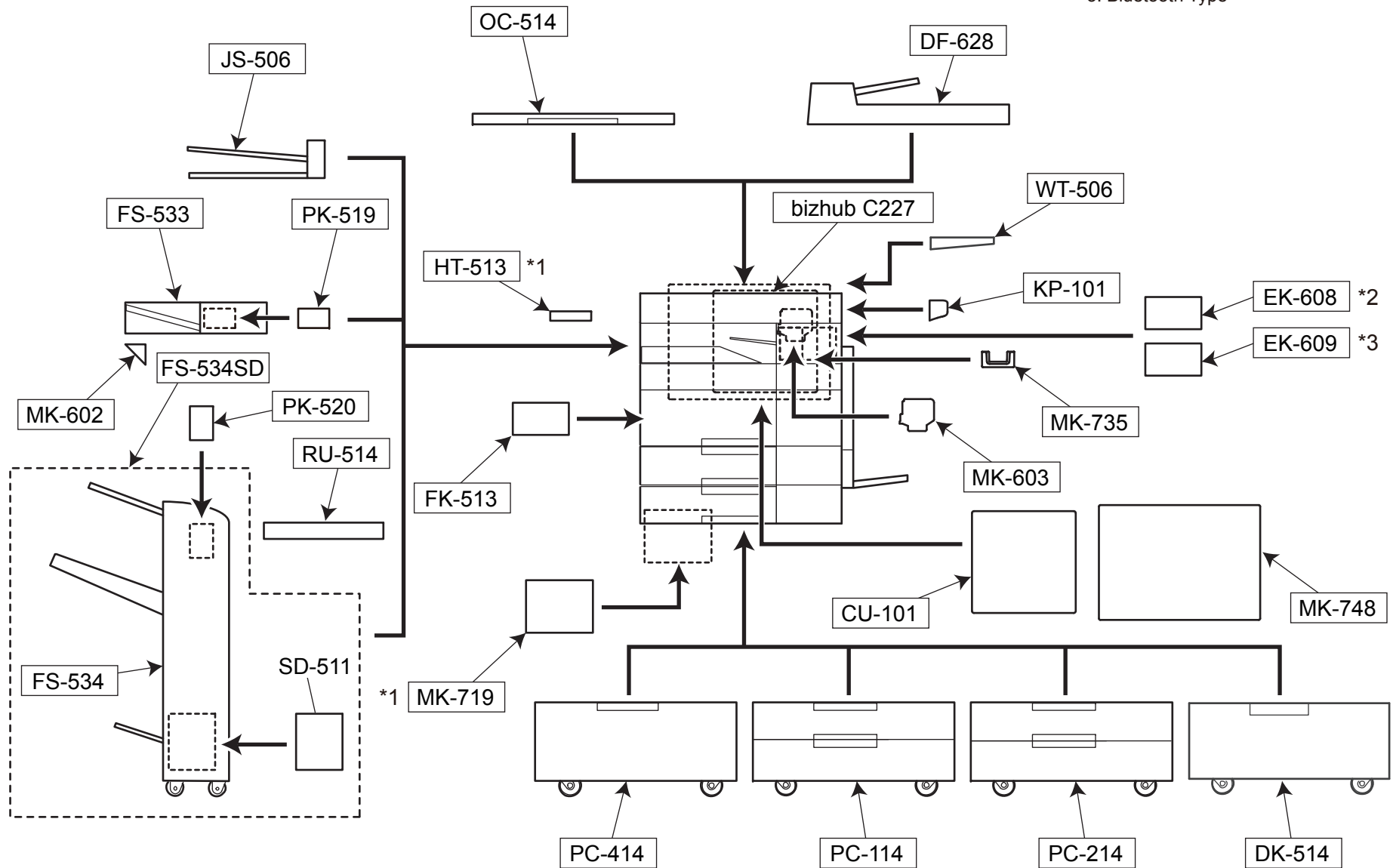
サービス部品をご発注の際には、下記に示す“ パーツガイドマニュアルの活用にあたって ”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,…… で表示し、イラストにも a,b,c,…… 表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

System Configuration

*1: for Model No. A798001
 *2: Non Bluetooth Type
 *3: Bluetooth Type

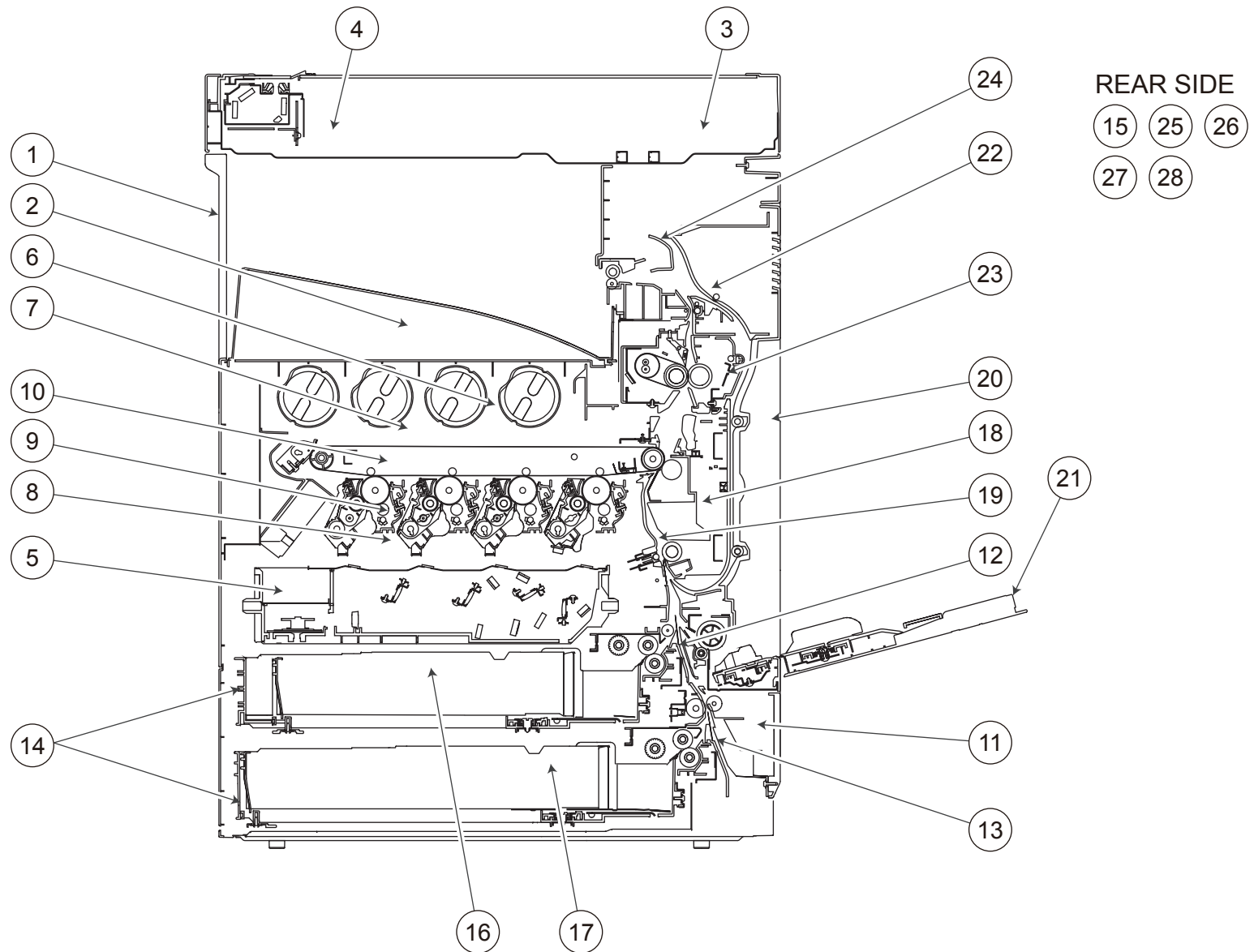


GENERAL CONTENTS

No.	Description	Model
1	Digital MFP Color	bizhub C227
2	Original Cover	OC-514
3	Document Feeder	DF-628
4	Working Table	WT-506
5	Other Option	KP-101
6	Local IF Kit	EK-608
7	Mount Kit	MK-735
8	Desk	DK-514
9	Paper Feeder	PC-214
10	Paper Feeder	PC-114
11	Paper Feeder	PC-414
12	Finisher/Sorter	FS-534
13	Mount Kit	MK-602
14	Finisher/Sorter	FS-534SD
15	Punch Unit	PK-520
16	Relay Unit	RU-514
17	Punch Unit	PK-519
18	Finisher/Sorter	FS-533
19	Job Separator	JS-506
20	Mount Kit	MK-603
21	Heater	HT-513
22	Other Option	MK-719

No.	Description	Model
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24	Fax Kit	FK-513
25	Other Option	CU-101
26	Mount Kit	MK-748

Section Configuration



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A797600800	32-20	A797702000	30-12	A797811801	34-4	A797891900	38-16	A797M70202	4-6
A797601200	33-30	A797702500	30-10	A797811901	34-3	A797892000	38-21	A797M70302	4-6
A797601300	33-20	A797702600	30-13	A797812102	35-7	A797892100	38-22	A797M70402	4-6
A797603000	32-2	A797702701	30-2	A797812202	35-11	A797892200	37-4	A797M90100	43-33
A797603101	33-8	A797703001	30-11	A797812300	35-18	A797892300	38-11	A797M90200	43-32
A797603200	33-12	A797709100	28-1	A797812401	35-15	A797892400	38-26	A797N10001	44-15

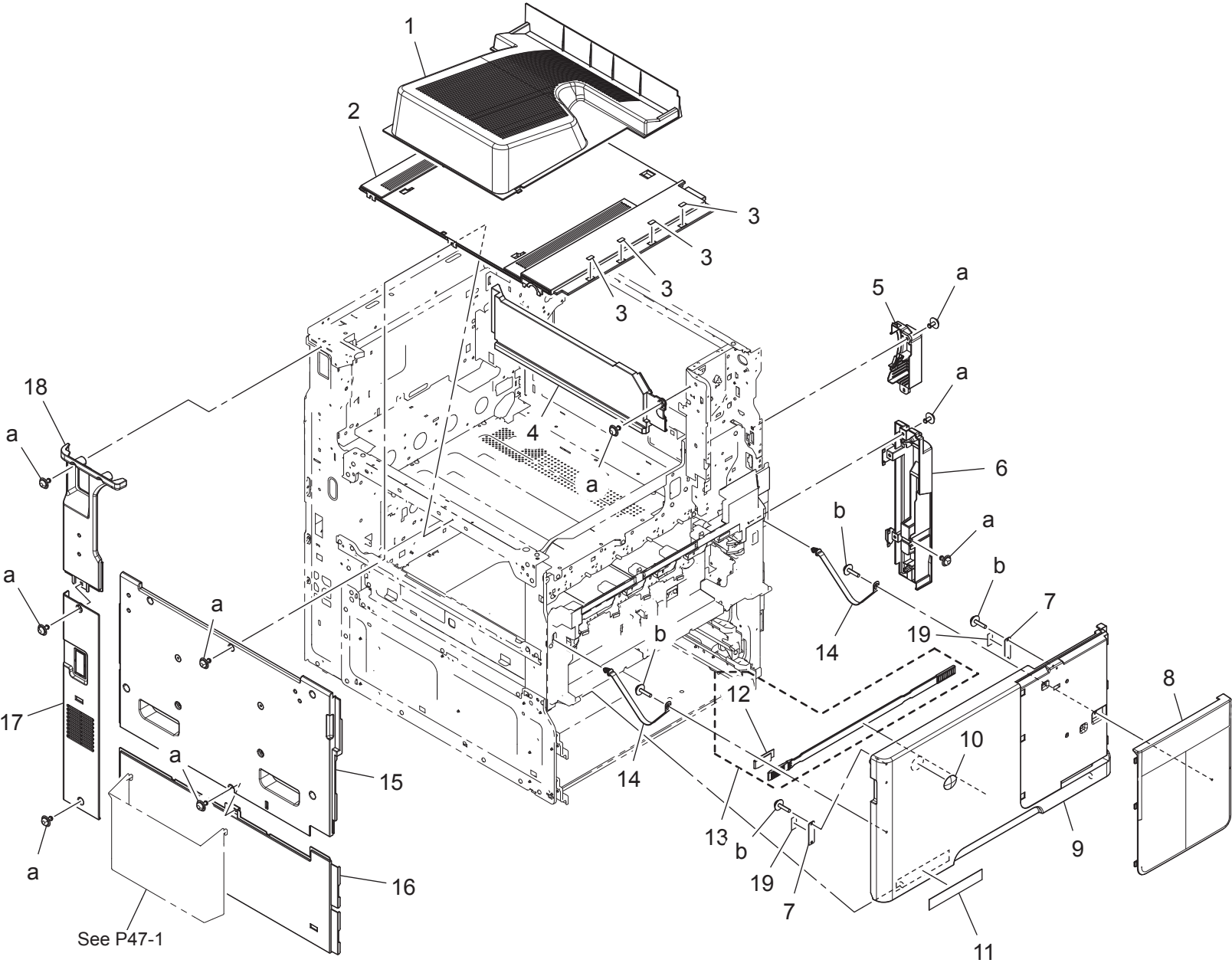
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A797N10100	44-12	A797R70900	42-3	A7AH280400	7-24	A7AH600300	32-4	A7AH622201	26-25
A797N10200	44-10	A797R70900	42-3	A7AH280500	7-16	A7AH601100	32-5	A7AH622401	24-13
A797N10400	36-5	A797R71000	3-13	A7AH280700	7-15	A7AH601400	33-22	A7AH622401	26-13
A797N10500	44-16	A797R71100	39-25	A7AH281300	7-18	A7AH602200	32-15	A7AH622901	23-3
A797N10A01	22-3	A797R71800	27-1	A7AH281600	7-19	A7AH602701	32-9	A7AH622901	25-3
A797N10B00	43-23	A797R71900	16-4	A7AH281701	6-6	A7AH603000	32-14	A7AH623201	23-15
A797N10D00	37-1	A797R72000	23-1	A7AH281800	7-21	A7AH603100	32-22	A7AH623201	25-15
A797N10E00	10-25	A797R72100	25-1	A7AH285102	6-1	A7AH603200	32-23	A7AH623400	23-4
A797N10F00	13-2	A797R72200	27-12	A7AH285400	6-2	A7AH603300	33-11	A7AH623400	25-4
A797N10H01	29-18	A797R72344	5-5	A7AH285502	6-3	A7AH603400	33-34	A7AH624100	23-5
A797N10K00	28-18	A797R72500	32-1	A7AH560800	18-5	A7AH604300	32-17	A7AH624200	25-5
A797N10M01	34-23	A797R72600	41-12	A7AH560800	20-5	A7AH604401	33-6	A7AH624300	23-11
A797N10N00	3-19	A797R72700	41-11	A7AH561300	18-7	A7AH604501	33-2	A7AH624300	25-11
A797N10P01	17-22	A797R73000	36-1	A7AH561300	20-7	A7AH604700	32-25	A7AH626901	23-9
A797N10Q02	19-28	A798940100	1-11	A7AH561601	17-21	A7AH604900	32-21	A7AH626901	25-9
A797N10R01	33-25	A798N10C00	45-1	A7AH561601	19-27	A7AH620400	24-23	A7AH627000	24-24
A797N10S00	33-32	A7AH120102	21-8	A7AH562100	17-19	A7AH620400	26-23	A7AH627000	26-24
A797N10V00	15-13	A7AH121301	21-9	A7AH562100	19-25	A7AH620801	24-10	A7AH628200	24-11
A797N10W00	15-12	A7AH131300	43-29	A7AH562300	17-16	A7AH620801	26-10	A7AH628200	26-11
A797N10X00	10-1	A7AH131300	43-35	A7AH562300	19-22	A7AH621000	24-7	A7AH629600	24-14
A797N10Y00	10-26	A7AH134600	4-1	A7AH562400	17-10	A7AH621000	26-7	A7AH629600	26-14
A797N11100	38-15	A7AH161801	4-9	A7AH562400	19-16	A7AH621200	24-8	A7AH629901	23-2
A797N11300	43-6	A7AH162001	4-7	A7AH562600	17-15	A7AH621200	26-8	A7AH629901	25-2
A797N11400	39-1	A7AH162100	4-5	A7AH562600	19-21	A7AH621300	24-6	A7AH940300	5-11
A797N11500	14-3	A7AH166700	47-4	A7AH562801	17-20	A7AH621300	26-6	A7AH941100	23-8
A797N11600	13-5	A7AH261700	7-14	A7AH562801	19-26	A7AH621401	24-21	A7AH941200	25-8
A797N11800	6-11	A7AH261813	7-11	A7AH562900	17-18	A7AH621401	26-21	A7AH941300	24-16
A797N12001	8-6	A7AH262101	7-7	A7AH562900	19-24	A7AH621502	24-26	A7AH941300	26-16
A797N12100	8-11	A7AH262501	6-10	A7AH563101	18-13	A7AH621502	26-26	A7AH942000	47-10
A797N15600	4-4	A7AH262602	6-7	A7AH563101	20-13	A7AH621601	24-1	A7AH942100	47-11
A797N30000	47-13	A7AH262700	7-26	A7AH563400	17-17	A7AH621601	26-1	A7AH943000	34-2
A797P00100	2-19	A7AH262911	7-6	A7AH563400	19-23	A7AH621612	24-1	A7AH947201	47-9
A797R70044	15-1	A7AH263000	7-2	A7AH564101	18-1	A7AH621612	26-1	A7AH947301	47-9
A797R70122	36-1	A7AH263100	7-13	A7AH564101	20-1	A7AH621701	24-17	A7AH947401	47-9
A797R70200	36-1	A7AH263600	6-13	A7AH565000	18-12	A7AH621701	26-17	A7AH947600	47-9
A797R70311	36-1	A7AH266506	5-7	A7AH565000	20-12	A7AH621801	24-22	A7AHH02S02	43-13
A797R70400	14-1	A7AH266800	5-4	A7AH565702	17-8	A7AH621801	26-22	A7AHM20400	19-1
A797R70500	14-2	A7AH266800	47-5	A7AH565702	19-14	A7AH622100	24-3	A7AHM20400	29-17
A797R70700	42-3	A7AH267000	5-2	A7AH568900	16-2	A7AH622100	26-3	A7AHM20400	32-19
A797R70800	42-3	A7AH267201	5-3	A7AH569400	16-1	A7AH622201	24-25	A7AHM20400	40-23

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A7AHM90100	7-9
A7AHM90200	7-4
A7AHN12800	6-9
A7AHN12V14	7-8
A7AHN12Y02	7-3
A7AHN15100	43-20
A7AHN15A00	43-28
A7AHN15A00	43-34
A7AHR72711	32-24
A7PU143300	41-3
A7PU593100	33-40
A7PU593500	33-9
A7PU593700	33-42
A7PU595500	33-37
A7PU701100	29-7
A7PU701200	29-8
A7PU941701	2-17
A7PUF60000	33-35
A7PUM10000	40-1
A7PUM10100	39-26
A7PUM10400	34-12
A7PUM10700	10-20
A7PUM10700	39-2
A7PUM92600	43-31
A7PUN15300	4-17
A890R70033	7-1
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A8JJWY1	47-8
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A90G138200	8-16
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EXTERNAL PARTS

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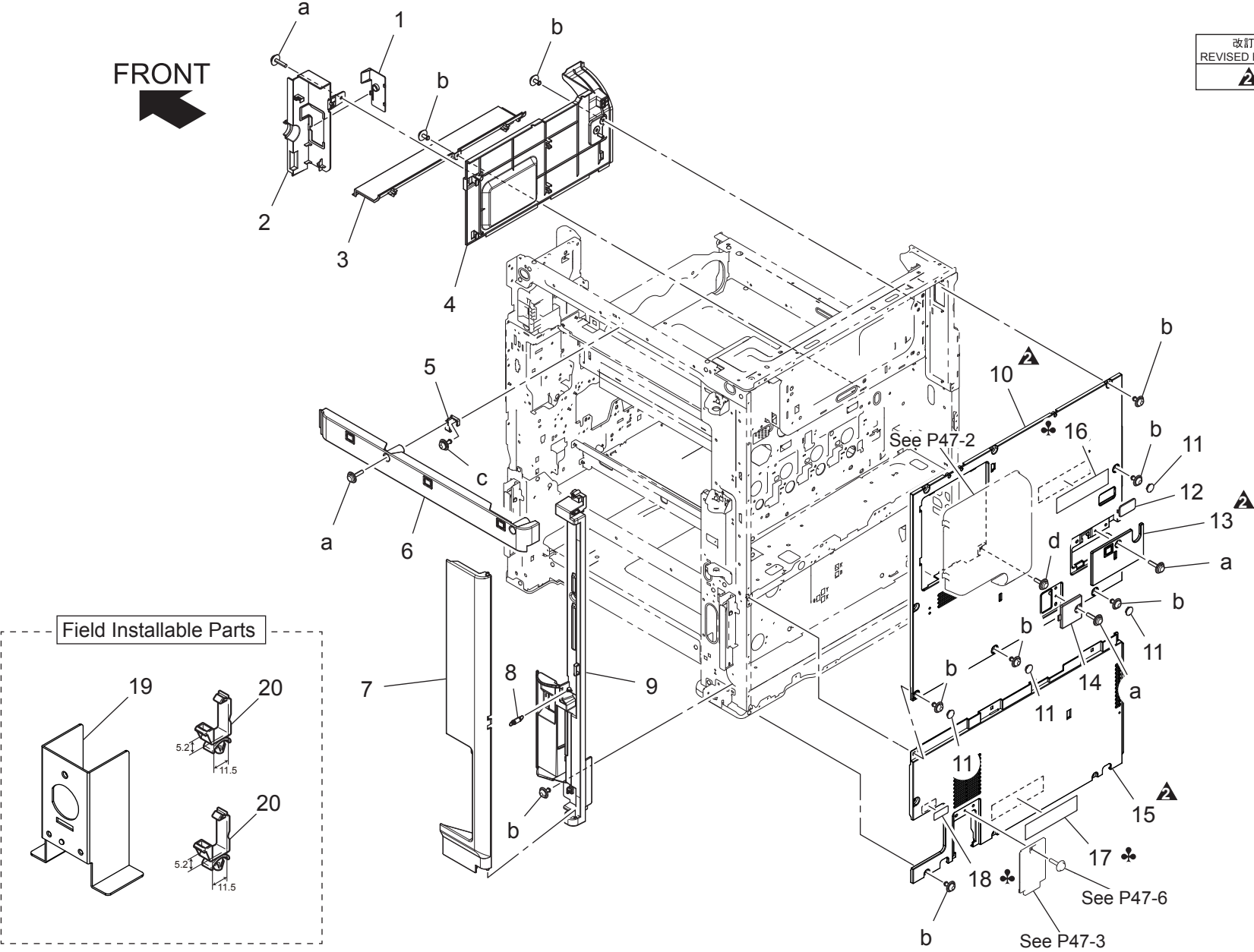


EXTERNAL PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797161001	Paper exit Tray		C	1	a-V127030604 b-V153031004
2	A797160101	Cover /Upper		C	1	
3	A0ED940700	Label Toner 2		D	4	
4	A797164200	Paper exit Cover		C	1	
5	A797162500	Cover		C	1	
6	A797160400	Cover /Right front		C	1	
7	4038101401	SUCTION PLATE		D	2	
8	A797160300	Cover /Front		C	1	
9	A797160201	Open/close Cover /Front		C	1	
10	A00J945500	Logo Mark		C	1	
11	A798940100	Label bizhub C227	(bizhub C227)	C	1	
12	A00J106202	Cleaning Pad		C	1	
13	A5C1R71600	Cleaning Material		C	1	
14	A797162000	Band		D	2	
15	A797160701	Cover /Left front		C	1	
16	A797160600	Cover /Left		C	1	
17	A797161801	Cover /Left rear		C	1	
18	A797160801	Cover /Left rear		C	1	
19	A5C1404500	Seal		C	2	

EXTERNAL PARTS

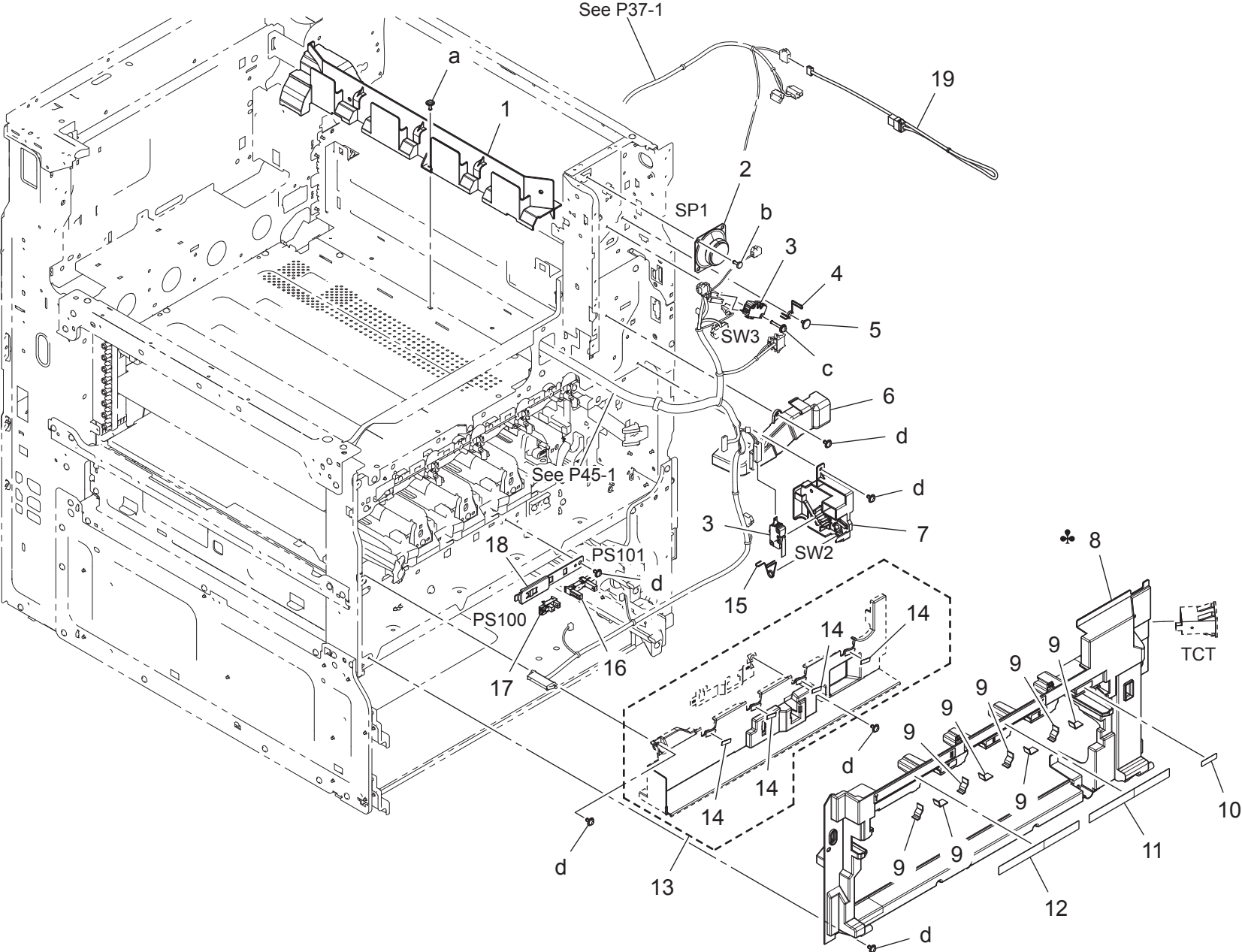
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EXTERNAL PARTS

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797161300	Cover	カバー		C	1	a-V153031004 b-V127030604 c-V125030803 d-V153030803
2	A797161200	Cover	カバー		C	1	
3	A797163000	Cover	カバー		C	1	
4	A797161100	Cover	カバー		C	1	
5	A797138500	Mounting Plate	取付板		D	1	
6	A797161900	Cover /Right	カバー／右		C	1	
7	A797160500	Cover /Right rear	カバー／右後		C	1	
8	A161163900	Pulling Coil spring	引張りコイルばね		C	1	
9	A797160901	Cover /Right rear	カバー／右後		C	1	
10	A797166103	Cover /Rear	カバー／後 (上)		C	1	
11	A00J169100	Cover	蓋		C	4	
12	A797166400	Cover	カバー		C	1	
13	A797163301	Cover	カバー		C	1	
14	A797164700	Cover /Rear	カバー／後		C	1	
15	A797166201	Cover /Rear	カバー／後		C	1	
16	A2X0945701	Label	ラベル (2プラグ注意)	B,C,G2,D1,D3,E,F2,G 1,I,K,J,H	C	1	
17	A7PU941701	Label Caution	ラベル アース注意	C,I (South Africa)	C	1	
18	A02E149900	Label	ラベル (定格)	A,A1	C	1	
19	A797P00100	Mounting Plate	取付板		D	1	
20	V500010081	Locking Wire Saddle	ロッキングワイヤーサドル		D	2	

INNER COVER SECTION

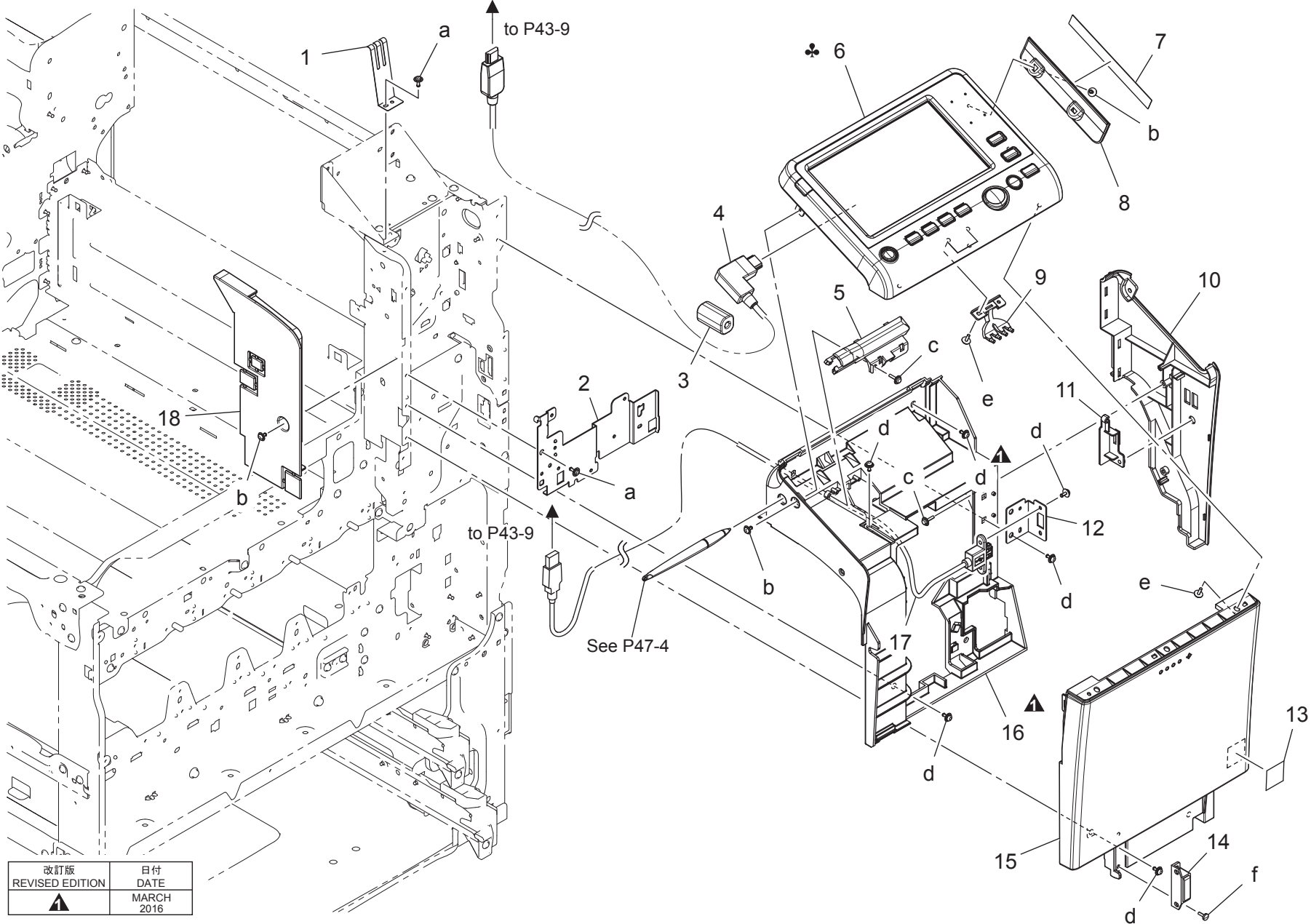


INNER COVER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797151000	Duct		D	1	a-V144030803 b-V126030803 c-V116031603 d-V127030604
2	A0P0M73100	Speaker		D	1	
3	9J06M60100	MICRO SWITCH		C	2	
4	A161151200	Torsion Coil spring		D	1	
5	A161137100	Shoulder screw		D	1	
6	A797134800	Cover		D	1	
7	A797132302	Holder		D	1	
8	A797162102	Cover /Front	A,A1	C	1	
8	A797165102	Cover /Front	B,C,G2,D1,D3,E,F2,G 1,I,K,J,H	C	1	
9	A161165300	Protection Part		C	8	
10	A797942500	Label/ K		D	1	
11	A797942600	Label		D	1	
12	A797942100	Label		D	1	
13	A797R71000	2nd Front Cover/ Lower Assy		C	1	
14	A161943000	Label		C	4	
15	A161151300	Torsion Coil spring		D	1	
16	A0VDM50200	Photointerrupter		I	1	
17	A5C1M50100	Photointerrupter		B	1	
18	A797134600	Mounting Plate		D	1	
19	A797N10N00	Relay Wiring /1		D	1	

OPERATION PANEL SECTION

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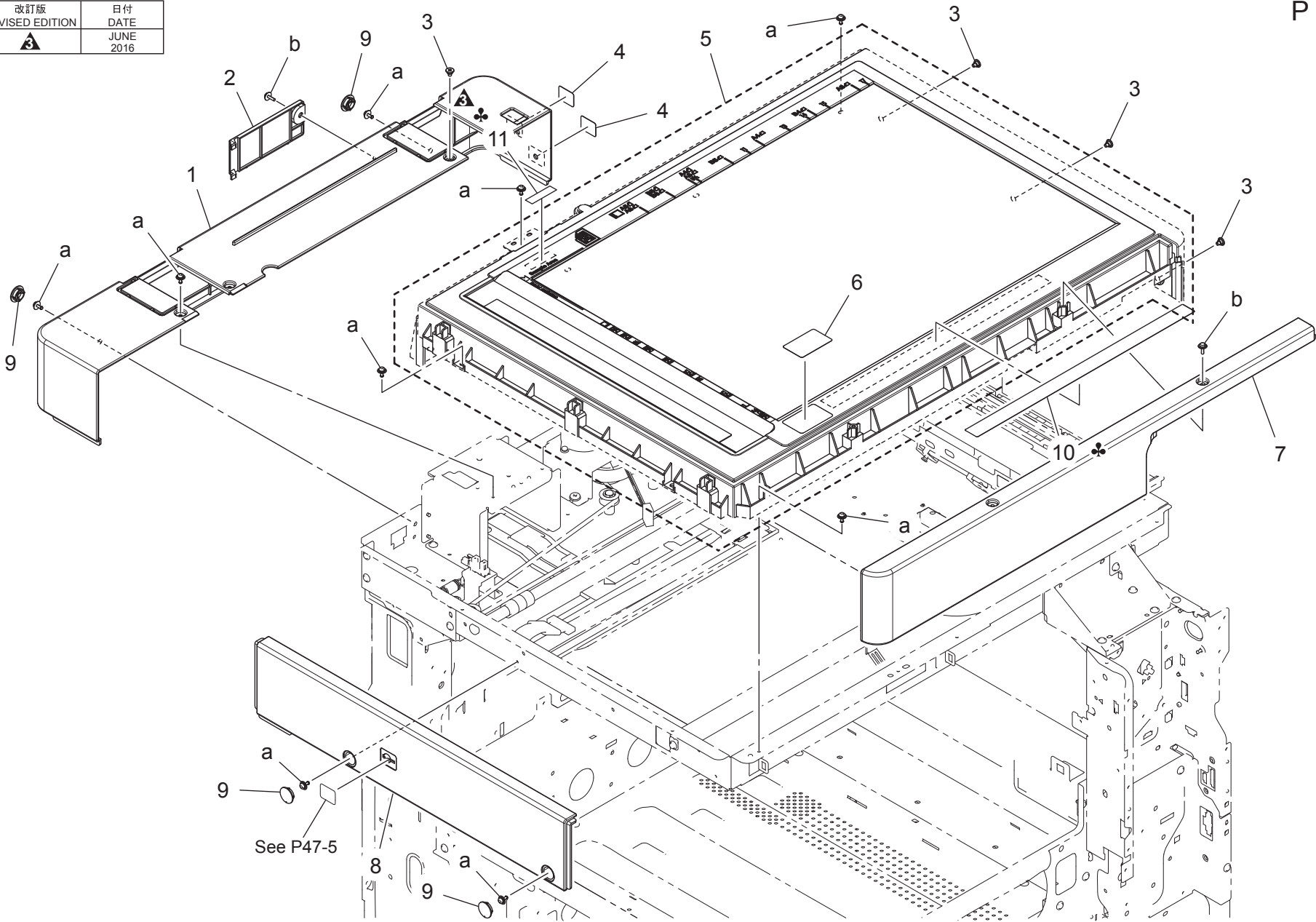
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▲	MARCH 2016

OPERATION PANEL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH134600	Ground Plate		D	1	a-V144030803 b-V127030604 c-V153031004 d-V125030803 e-V153030803 f-V149030803
2	A797162801	Mounting Plate		D	1	
3	A3EWM90300	Ferritecore		D	1	
4	A797N15600	Interface Cable		C	1	
5	A7AH162100	Holder		D	1	
6	A797M70002	Panel assembly	A,A1	I	1	
6	A797M70102	Panel assembly	B,G2,D1,D3,E,F2,G1, I(Except South Africa),K	I	1	
6	A797M70202	Panel assembly	C,I (South Africa)	I	1	
6	A797M70302	Panel assembly	J	I	1	
6	A797M70402	Panel assembly	H	I	1	
7	A7AH162001	Seal		C	1	
8	A797166700	Cover		C	1	
9	A7AH161801	Lens		C	1	
10	A797161500	Cover /Right		C	1	
11	A797166601	Cover		C	1	
12	A797134501	Mounting Plate		D	1	
13	A011946200	Label Emperon		D	1	
14	A0G6411200	Magnet /X		D	1	
15	A797161701	Cover /Front		C	1	
16	A797161400Old	Cover		D	1	
16	A797161411	Cover		D	1	
17	A7PUN15300	Interface Cable		D	1	
18	A797161600	Cover /Left		C	1	

SCANNER SECTION

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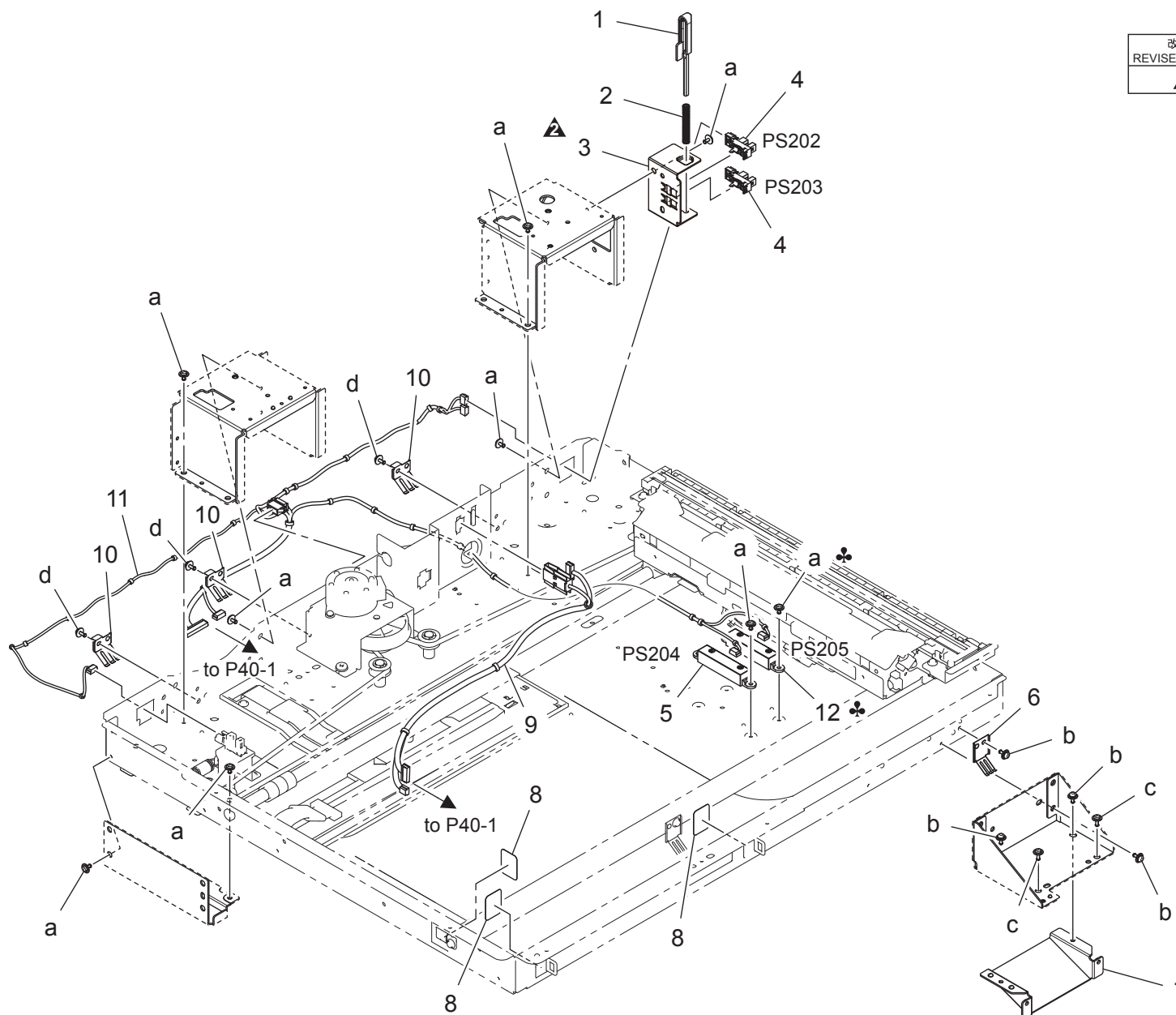
SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797266200	Read Cover /Rear		C	1	a-V125030803 b-V153030803
2	A7AH267000	Read Cover /Rear		C	1	
3	A7AH267201	Shoulder screw		C	4	
4	A7AH266800	Seal		C	2	
5	A797R72344	IR Cover /Upper Assy		C	1	
6	A0HF952400	Label		C	1	
7	A7AH266506	Read Cover /Front		C	1	
8	A797266601	Read Cover /Left		C	1	
9	A02E167700	Cover		C	4	
10	A3EW944600	Label	A,A1	C	1	
11	A7AH940300	Label	J	C	1	

SCANNER SECTION

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	APRIL 2017

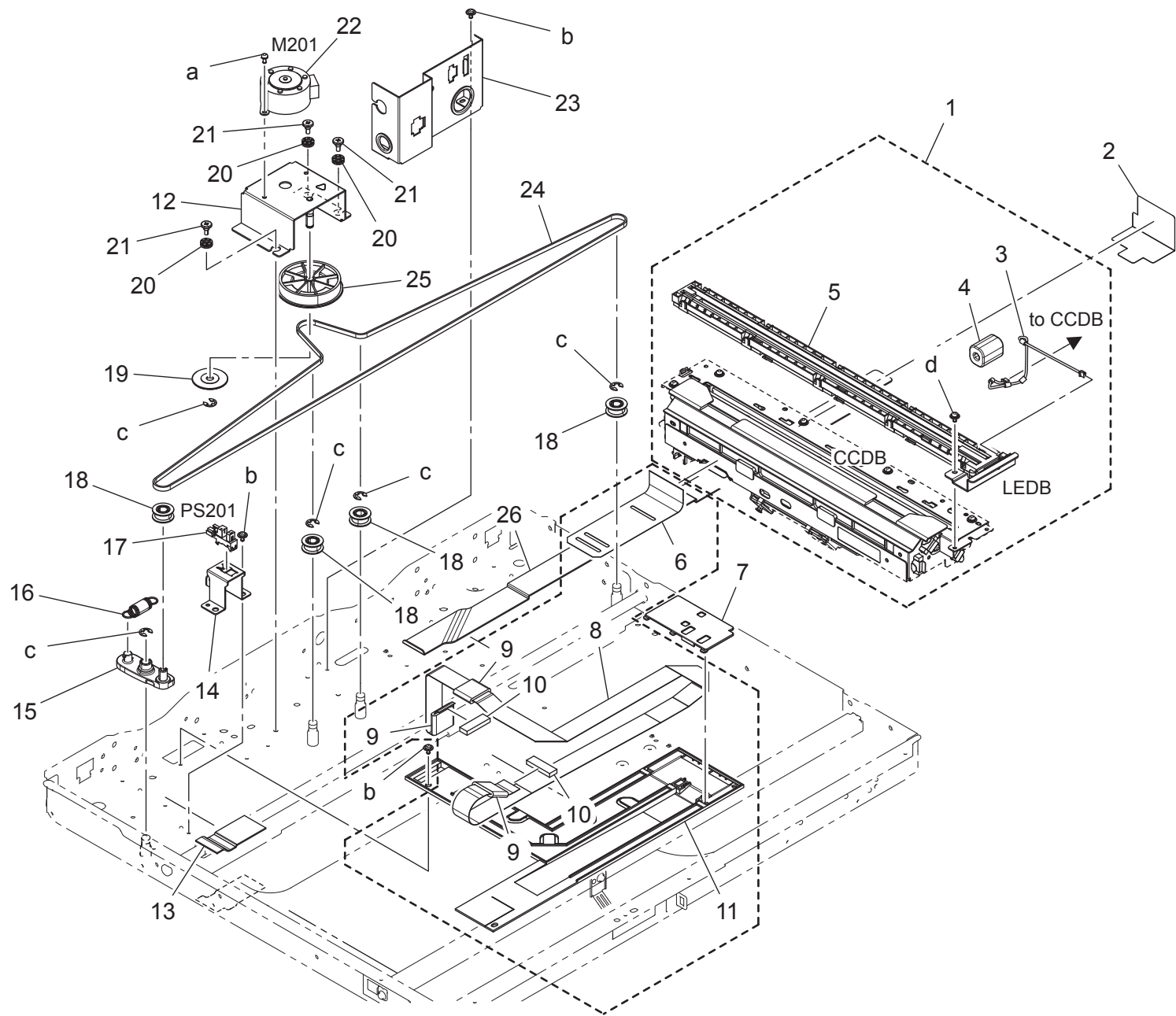


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SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH285102	Lever		C	1	a-V144030603 b-V125030803 c-V144030803 d-V116030603
2	A7AH285400	Compressing Coil spring		C	1	
3	A7AH285502	Mounting Plate		D	1	
4	A5C1M50100	Photointerrupter		B	2	
5	A7AHM50100	APS Photoreflector		C	1	
6	A7AH281701	Ground Plate spring		D	1	
7	A7AH262602	Mounting Plate /Right front		D	1	
8	4581162501	SEAL		C	3	
9	A7AHN12800	Harness /ADF Relay		D	1	
10	A7AH262501	Ground Plate spring		D	3	
11	A797N11800	Scanner Wiring /1		D	1	
12	A7AHM50100	APS Photoreflector	B,C,G2,I (South Africa) (option)	C	1	
13	A7AH263600	Fixing Plate		D	2	

SCANNER SECTION



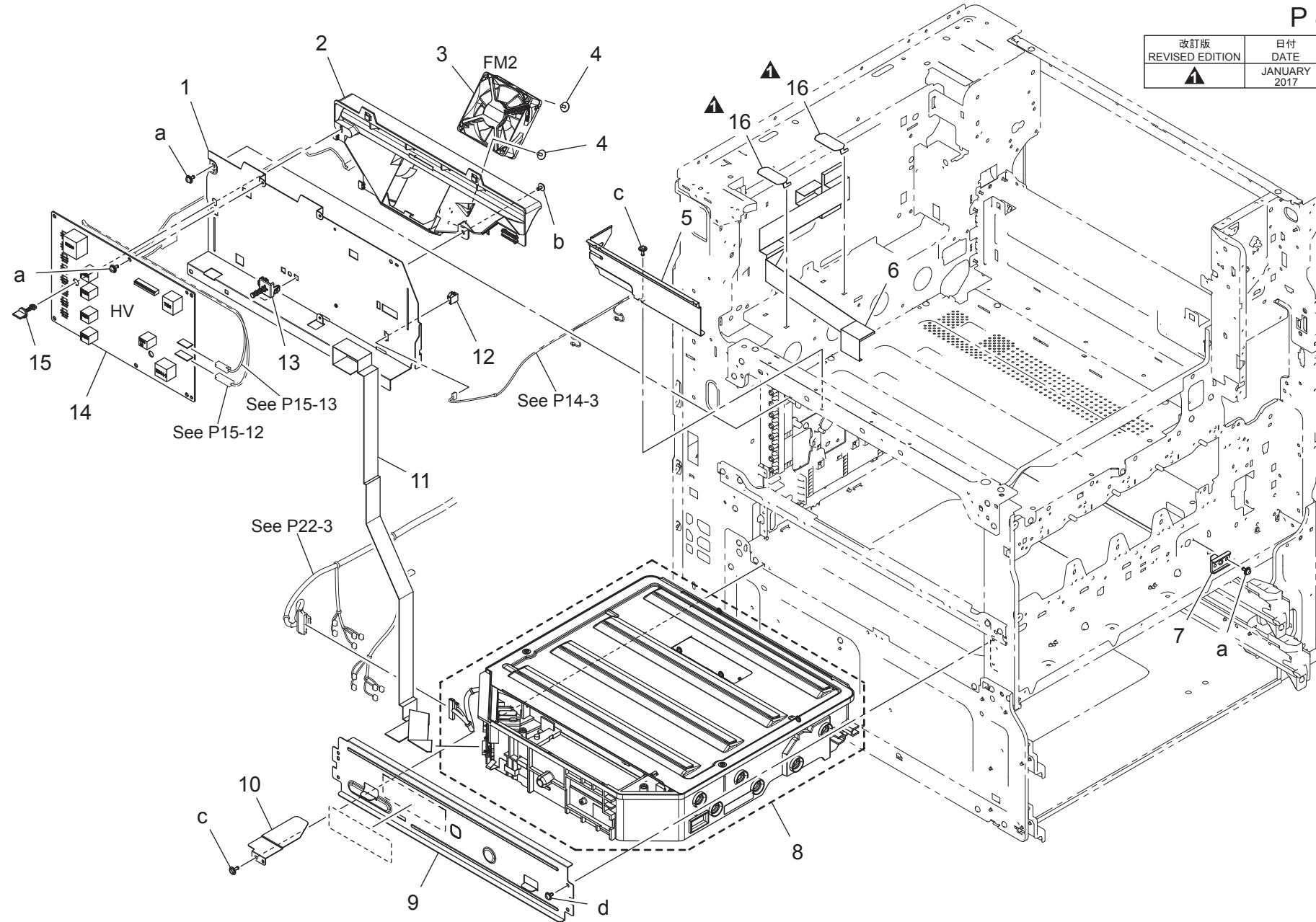
SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A890R70033	Scan-IR unit		I	1	a-V115030603 b-V144030603 c-V217050001 d-V116030603
2	A7AH263000	Insulating Part		D	1	
3	A7AHN12Y02	Harness/Scanner		D	1	
4	A7AHM90200	Ferritecore		C	1	
5	A890R70211	LED exposure unit		C	1	
6	A7AH262911	Guide Sheet		D	1	
7	A7AH262101	Mounting Cover		D	1	
8	A7AHN12V14	Harness/Scanner		D	1	
9	A7AHM90100	Ferritecore		D	3	
10	A7AHM90000	Connector		D	2	
11	A7AH261813	Mounting Plate		D	1	
12	A797280800	Mounting Plate		D	1	
13	A7AH263100	Tape		C	1	
14	A7AH261700	Mounting Plate		D	1	
15	A7AH280700	Adjusting Plate		C	1	
16	A7AH280500	Pulling Spring		C	1	
17	A5C1M50100	Photointerrupter		B	1	
18	A7AH281300	Idling Pulley		C	4	
19	A7AH281600	Washer		C	1	
20	A4EU138000	Support Rubber		D	3	
21	A7AH281800	Shoulder screw		C	3	
22	A797M10A00	PM Stepping motor		C	1	
23	A797261900	Mounting Plate		D	1	
24	A7AH280400	Belt 1196L		C	1	
25	A797280900	Gear 120T		C	1	
26	A7AH262700	Protection Mat		C	1	

PH UNIT/HIGH VOLTAGE SECTION

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	JANUARY 2017

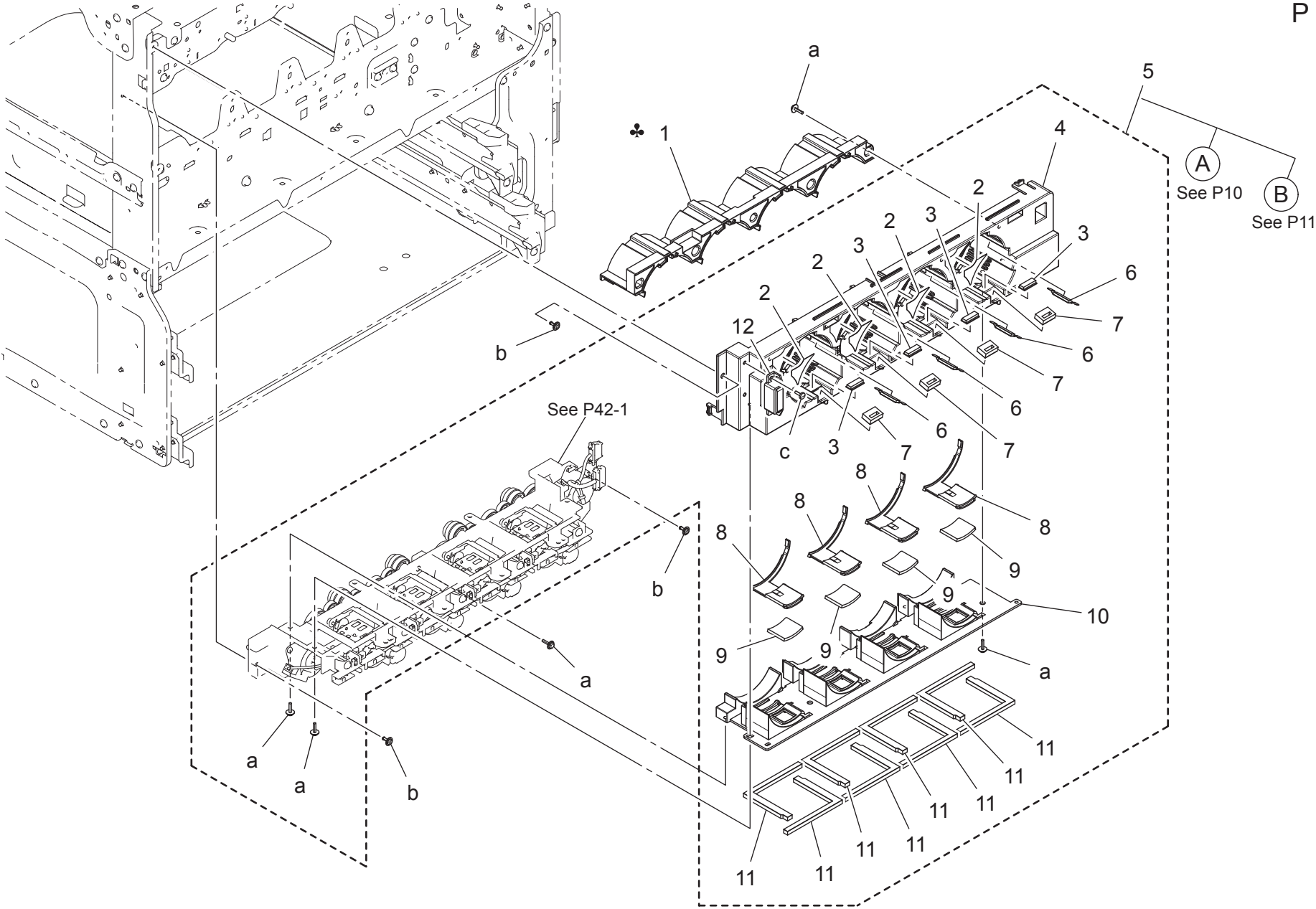


PH UNIT/HIGH VOLTAGE SECTION

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797151201	Mounting Plate	取付板		D	1	a-V125030803 b-V127030604 c-V144030803 d-V127030604
2	A797151102	Duct	ダクト (転写 CL)		D	1	
3	4139M10000	Fan motor	ファンモーター		B	1	
4	4163529301	SCREW	ねじ		C	2	
5	A797134000	Protection Cover	保護カバー		D	1	
6	A797N12001	Flatcable	フラットケーブル		D	1	
7	A161105400	Positioning Plate	位置決め板 (PH)		D	1	
8	A8WVR70000	Print Head Assy	PH Assy		I	1	
9	A797102200	Mounting Plate	取付板		D	1	
10	A797138100	Holder	ホルダ		D	1	
11	A797N12100	Flatcable	フラットケーブル		C	1	
12	V651010002	connector	W t o W コネクタ		D	1	
13	A797151400	Cover Post	カバーポスト		C	1	
14	A797M40601	High voltage unit	高圧電源		I	1	
15	A797151500	Stopper Shaft	ストッパ軸 (HV)		C	1	
16	A90G138200	Fixing Plate	固定板 (FFC)		D	2	

TONER SUPPLY SECTION

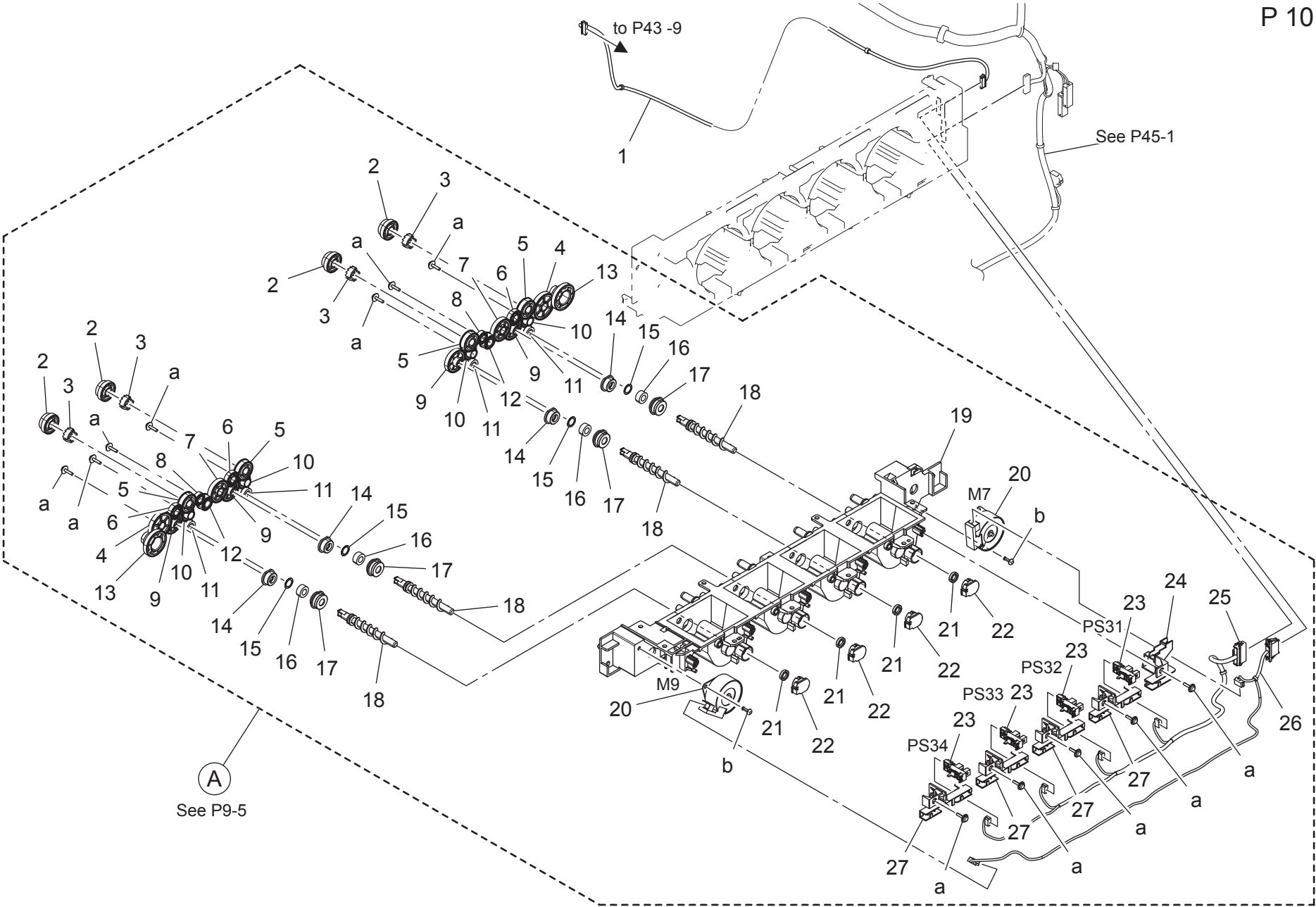


TONER SUPPLY SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797402600	Cover	カバー	A,A1	D	1	a-V153031004 b-V144030803 c-V149030803
1	A797405100	Cover	カバー	B,G2	D	1	
1	A797405200	Cover	カバー	C,I (South Africa)	D	1	
1	A797405300	Cover	カバー	D1,D3,E,F2,G1,I (Ex cept South Africa), K,J,H	D	1	
2	A0ED940600	Label Toner 1	ラベル (TN 操作 1)		D	4	
3	A161404001	Seal /1	シール / 1 (トナー拭き取り)		D	4	
4	A797402501	Cover	カバー		D	1	
5	A797F40000	Sub Hopper ASSY	サブホッパー A s s y		S	1	
6	A161403901	Spacer	スペーサ (調整部材)		D	4	
7	A797404000	Seal	シール		C	4	
8	A797402800	Shutter	シャッター		D	4	
9	A161402502	Seal	シール (補給口)		D	4	
10	A797402700	Cover	カバー		D	1	
11	A797403300	Seal	シール		C	8	
12	A0G6411200	Magnet /X	マグネット / X		D	1	

TONER SUPPLY SECTION

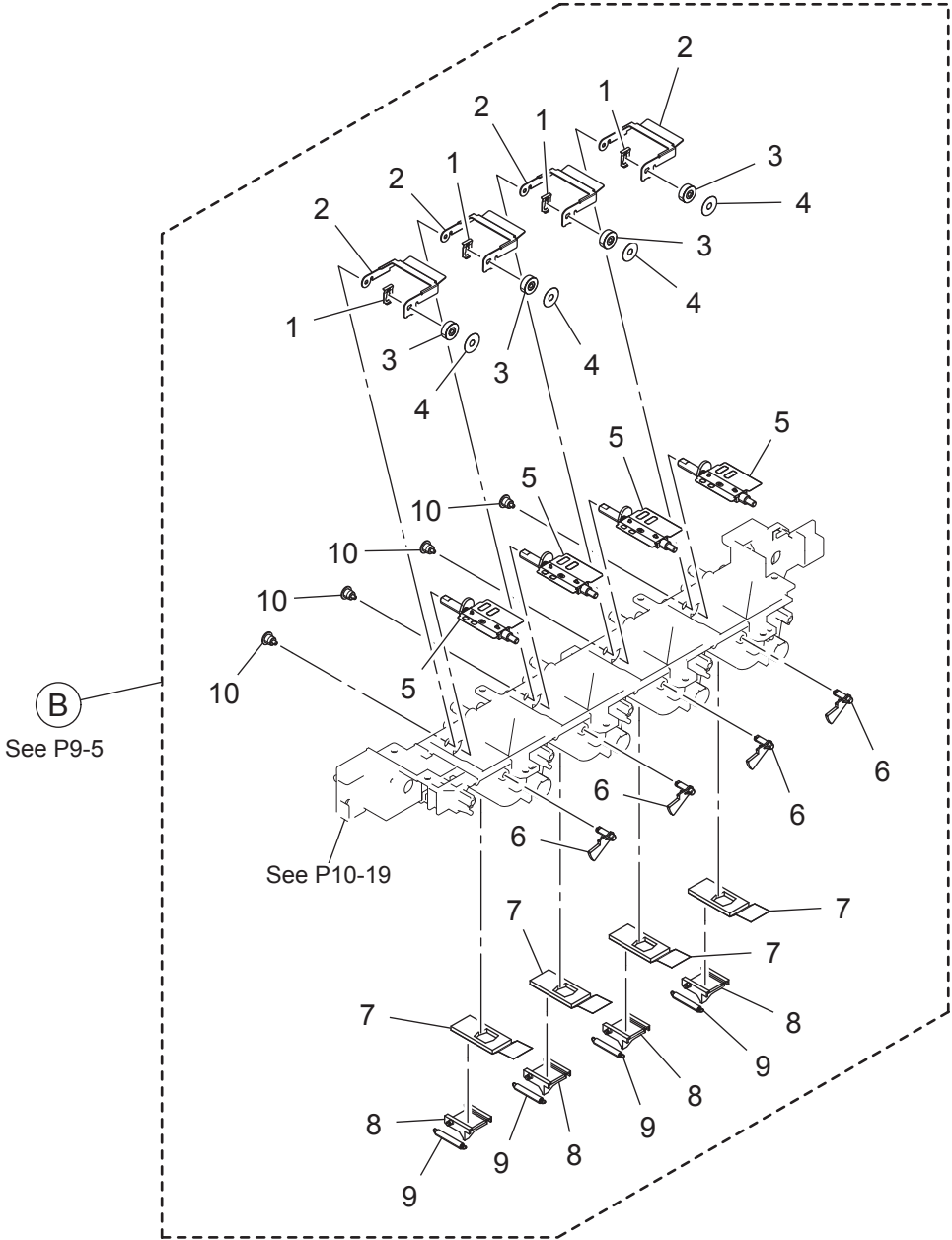
P 10



TONER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797N10X00	Toner Drive harness /1	トナー駆動束線／1	D	1	a-V153031004 b-V145030803
2	A797402100	Gear 30T	ギア 30 T	C	4	
3	A797402200	Coupling	カップリング	C	4	
4	A797401400	Gear 44T	ギア 44 T	C	2	
5	A797402000	Gear 31T	ギア 31 T	C	4	
6	A797401500	Gear 24T	ギア 24 T	C	3	
7	A797401600	Gear 37T	ギア 37 T	C	2	
8	A797401800	Gear 19T	ギア 19 T	C	2	
9	A797401100	Gear 36T	ギア 36 T	C	4	
10	A797401200	Gear 24T	ギア 24 T	C	4	
11	A797401000	Gear 18T	ギア 18 T	C	4	
12	A797401700	Gear 22T	ギア 22 T	C	2	
13	A797401300	Gear 17/65T	ギア 17／65 T	C	2	
14	4163510201	BUSHING	軸受	C	4	
15	A797402300	Spacer	スペーサ	D	4	
16	4576536301	SEAL	シール	D	4	
17	A161403101	Holder	ホルダ	C	4	
18	A161400100	Screw	スクリュー	C	4	
19	A797400000	Casing	ケーシング	D	1	
20	A7PUM10700	Stepping motor	ステッピングモータ	C	2	
21	4333501201	SEAL	シール	D	4	
22	A161403000	Bushing	すべり軸受	D	4	
23	A5C1M50100	Photointerrupter	透過型センサ	B	4	
24	A797400900	Holder	ホルダ	D	1	
25	A797N10E00	Toner Detection harness	トナー検知束線	D	1	
26	A797N10Y00	Toner Drive harness /2	トナー駆動束線／2	D	1	
27	A797400700	Mounting Plate	取付板	D	4	

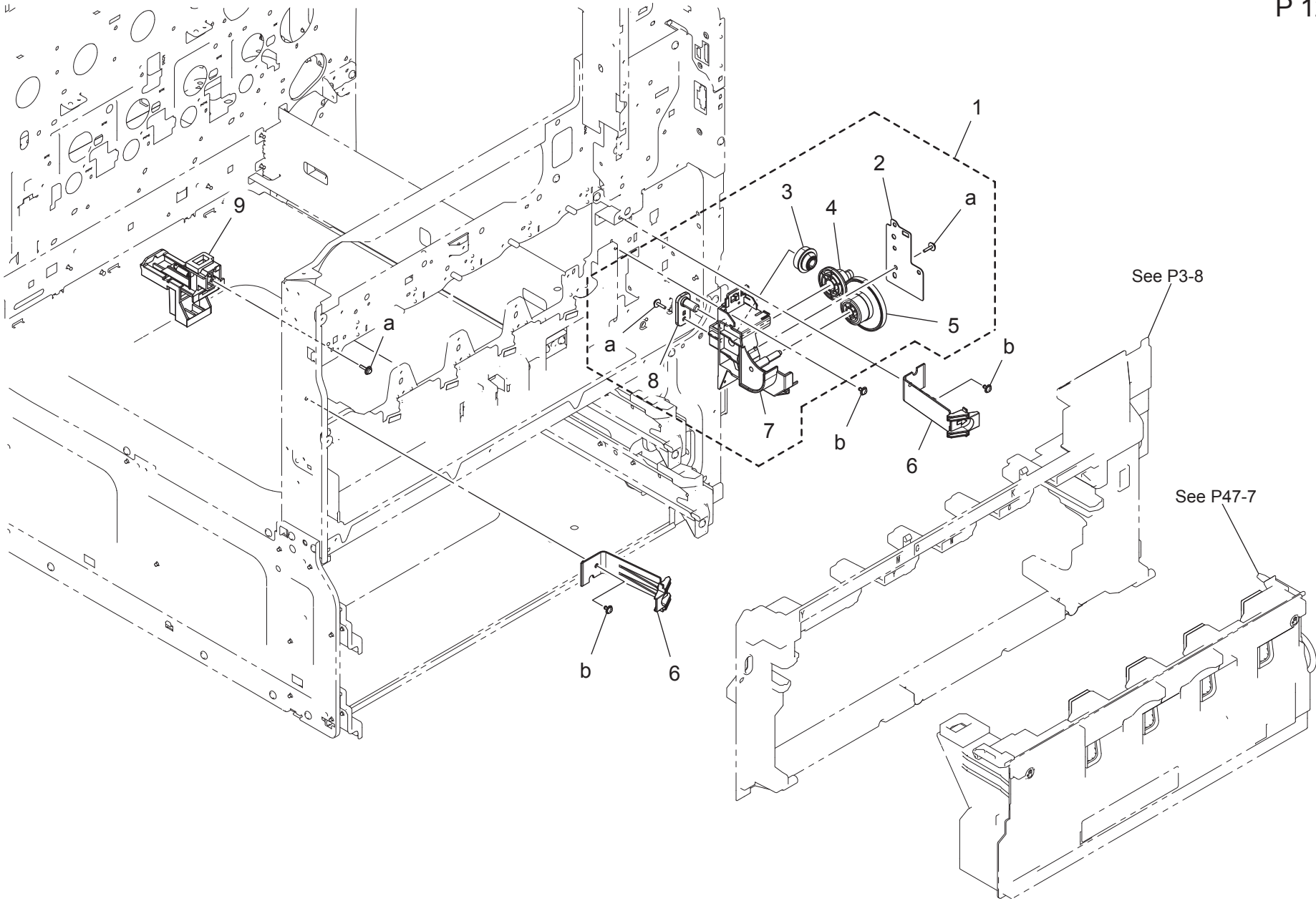
TONER SUPPLY SECTION



TONER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161404200	Fixing Plate		D	4	
2	A161400401	Detecting Plate		D	4	
3	A161400601	Detecting Seal		D	4	
4	A5C1404600	Washer		D	4	
5	A5C1F42000	Agitating Shaft		D	4	
6	A161404300	Detecting Actuator		D	4	
7	A161403200	Seal		D	4	
8	A0ED401000	Shutter		D	4	
9	4036534801	TENSION SPRING		C	4	
10	A161400800	Pin		D	4	

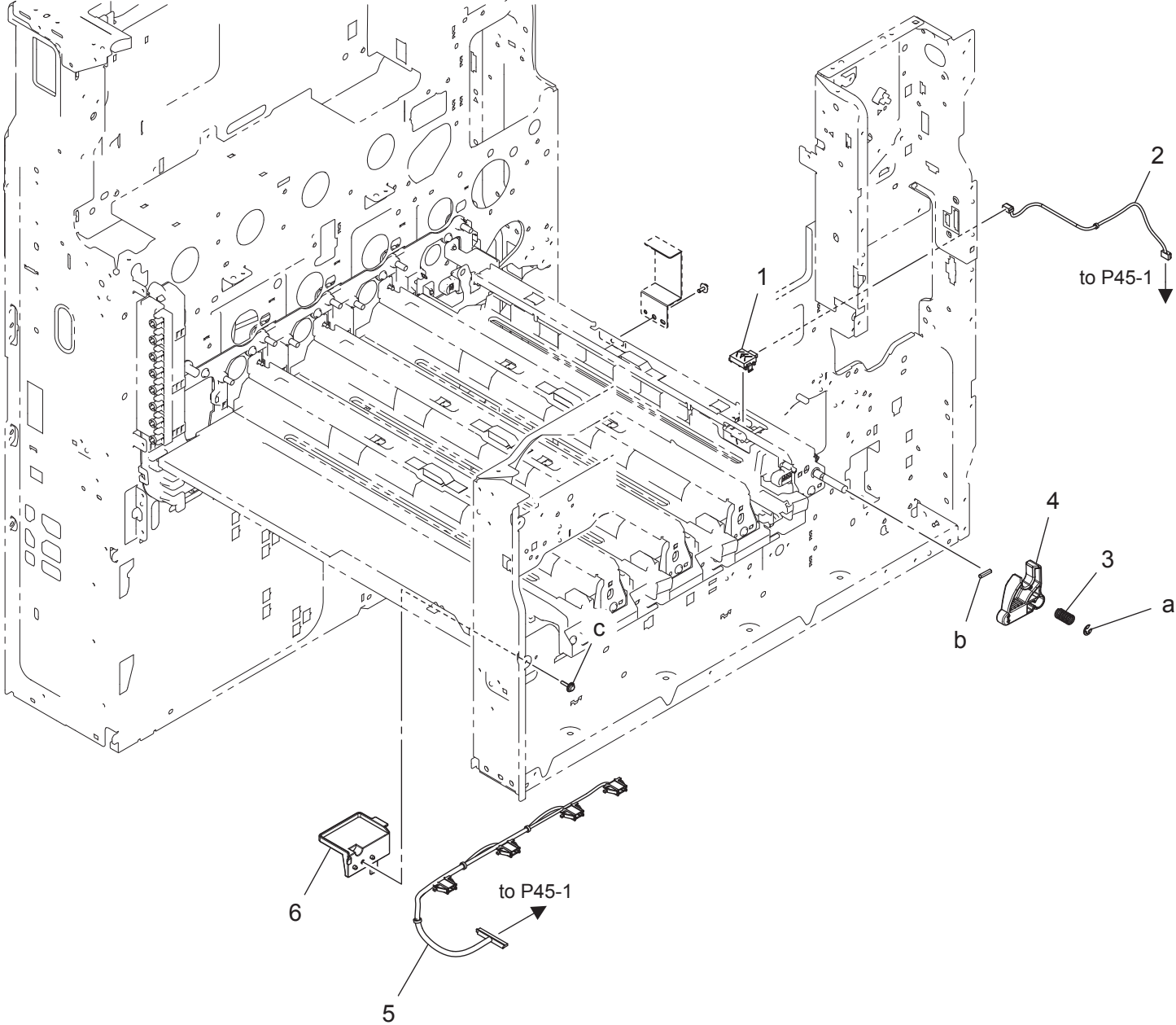
WASTE TONER BOX SECTION



WASTE TONER BOX SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797F24001	Waste Toner Drive Assy	廃棄トナー駆動 A s s y		S	1	a-V153031004 b-V127030604
2	A797245500	Hold Plate	保持板		D	1	
3	A0ED245000	Gear 20/20T	ギア (廃トナー1) 20 / 20 T		D	1	
4	A161245100	Gear 16/40T	ギア 16 / 40 T		D	1	
5	A161245400	Gear 16/51T	ギア 16 / 51 T		D	1	
6	A161165700	Fixing Claw	固定爪		D	2	
7	A797258601	Holder	ホルダ		D	1	
8	A797245300	Shaft	軸		D	1	
9	A797F36500	Waste Toner Pipe Assy	廃棄トナーパイプ A s s y		C	1	

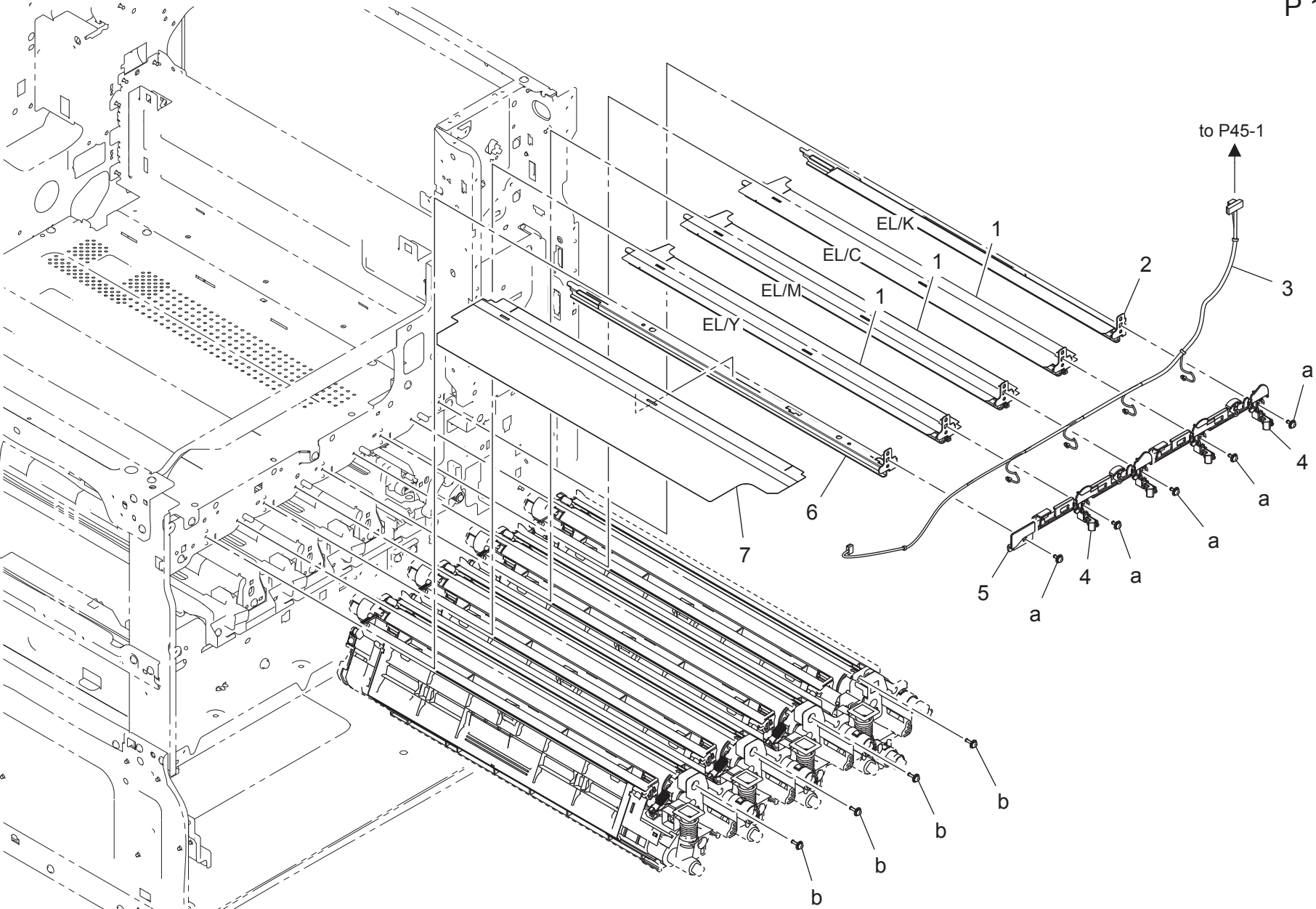
DV LOCK LEVER SECTION



DV LOCK LEVER SECTION

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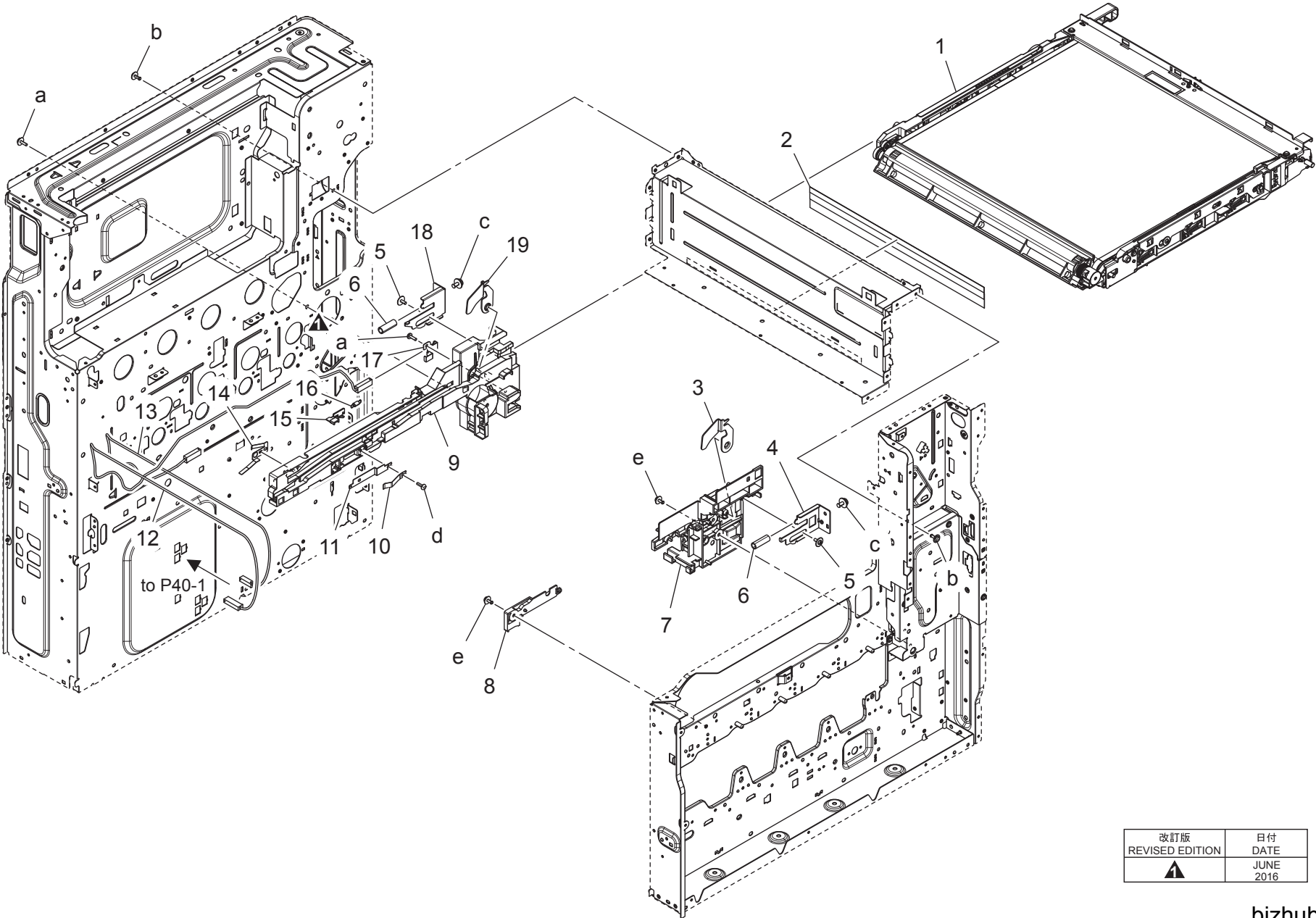
ERASE LAMP SECTION



ERASE LAMP SECTION

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IMAGE TRANSFER BELT SECTION



改訂版 REVISED EDITION	日付 DATE
	JUNE 2016

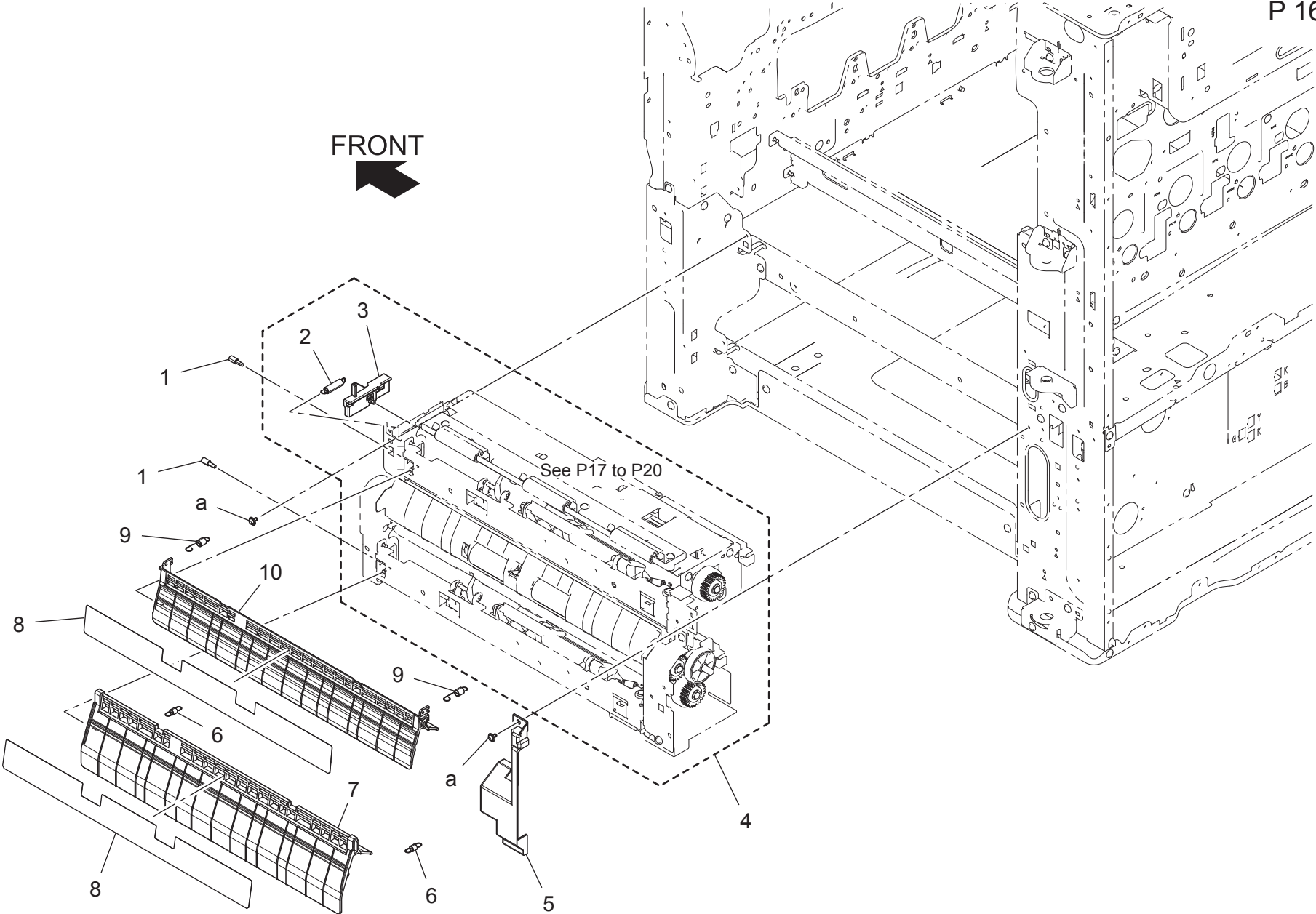
IMAGE TRANSFER BELT SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797R70044	Image Transfer Belt Kit		A	1	a-V153031004 b-V144030803 c-V116040803 d-V145030803 e-V125030803
2	A797102701	Seal		C	1	
3	A5C1112800	Arm /Front		D	1	
4	A161112500	Lever /Front		D	1	
5	4163529301	SCREW		C	2	
6	A0ED111000	Compressing Coil spring		D	2	
7	A797110200	Rail		D	1	
8	A161110300	Rail		D	1	
9	A797110101	Rail		D	1	
10	A0ED111500	Contact /Color		D	1	
11	A797111700	Contact		D	1	
12	A797N10W00	Transfer Wiring /2		D	1	
13	A797N10V00	Transfer Wiring /1		D	1	
14	A0ED112000	Contact		D	1	
15	A161110500	Detecting Plate		D	1	
16	A0ED110900	Pulling Coil spring		C	1	
17	A797112300	Contact		D	1	
18	A797112100	Lever /Rear		D	1	
19	A797112900	Arm /Rear		D	1	

PAPER FEED SECTION

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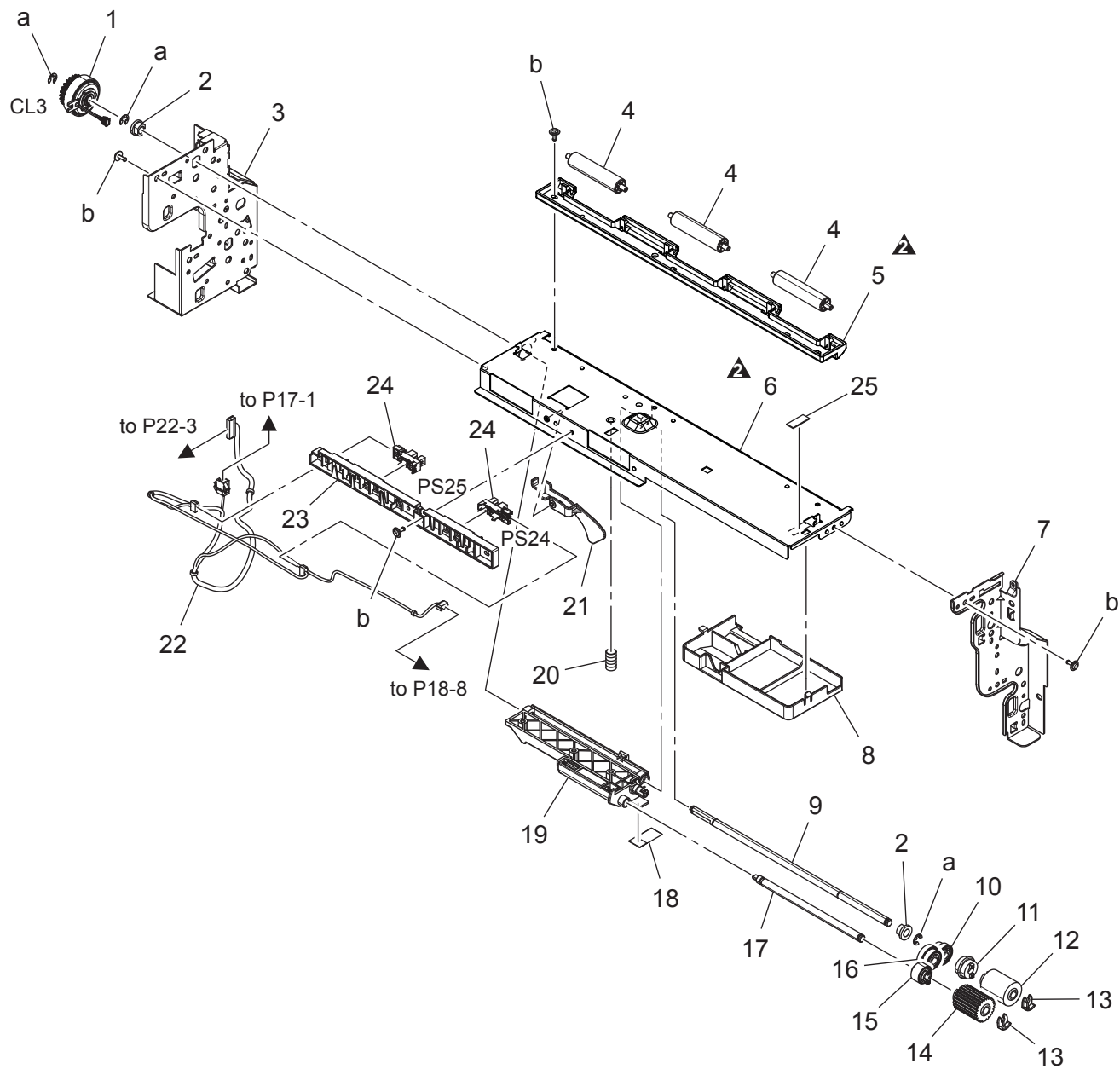
PAPER FEED SECTION

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1ST PAPER FEED SECTION

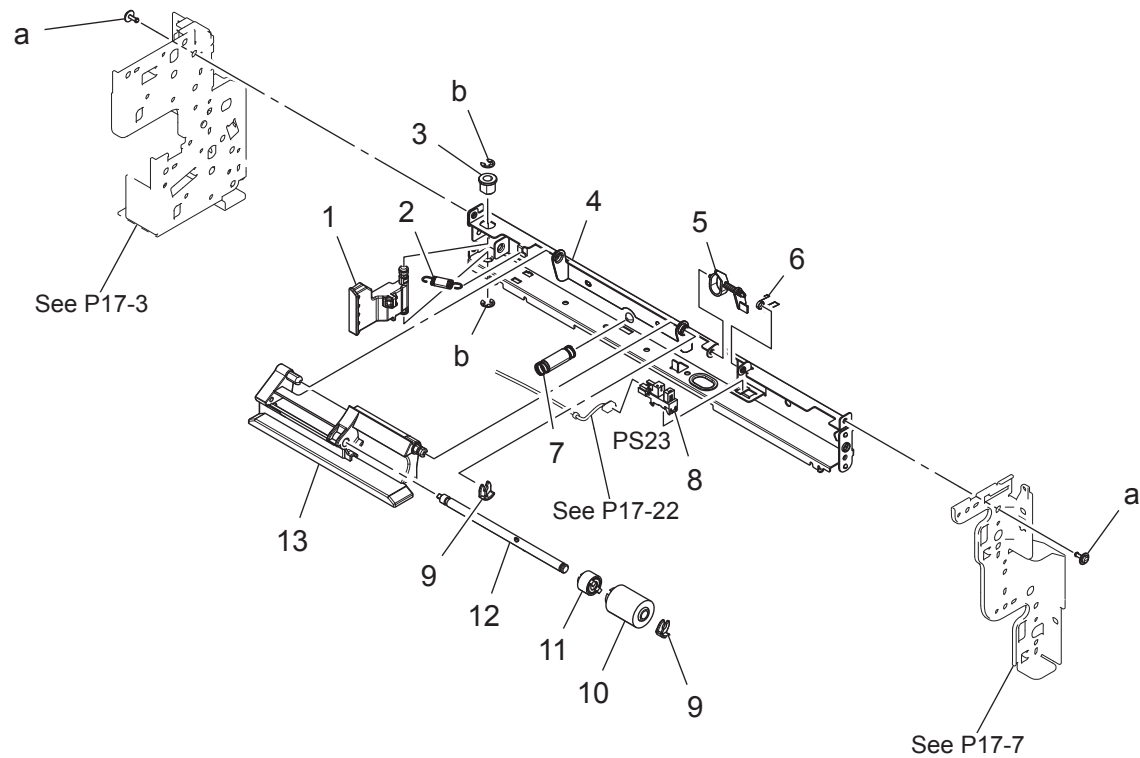
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改訂版 REVISED EDITION	日付 DATE
	OCTOBER 2016



1ST PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AHM20500	Clutch		C	1	a-V217040001 b-V144030803
2	A00J663200	Bushing		C	2	
3	A797560201	Frame /Rear		D	1	
4	A161825700	Idler Roller /A		D	3	
5	A797566012	Mounting Plate		D	1	
6	A797565200Old	Paper feed Frame		D	1	
6	A797565211	Paper feed Frame		D	1	
7	A797560101	Frame /Front		D	1	
8	A7AH565702	Conveyance Guide		D	1	
9	A797560500	Paper feed Shaft		D	1	
10	A7AH562400	Paper feed Gear		C	1	
11	A02E561100	Clutch		C	1	
12	A00J563600	Roller		A	1	
13	56AA40490	SHAFT STOPPER 4		C	2	
14	A5C1562200	Roller		A	1	
15	A7AH562600	Conveyance Gear 28T		C	1	
16	A7AH562300	Idling Gear		C	1	
17	A7AH563400	Support Shaft		D	1	
18	A7AH562900	Protection Sheet		C	1	
19	A7AH562100	Conveyance Guide /4		D	1	
20	A7AH562801	Compressing Coil spring		C	1	
21	A7AH561601	Detecting Lever		C	1	
22	A797N10P01	Paperfeed Detection harness		D	1	
23	A797579600	Guide		D	1	
24	A5C1M50100	Photointerrupter		B	2	
25	4109553001	Stopper		C	1	

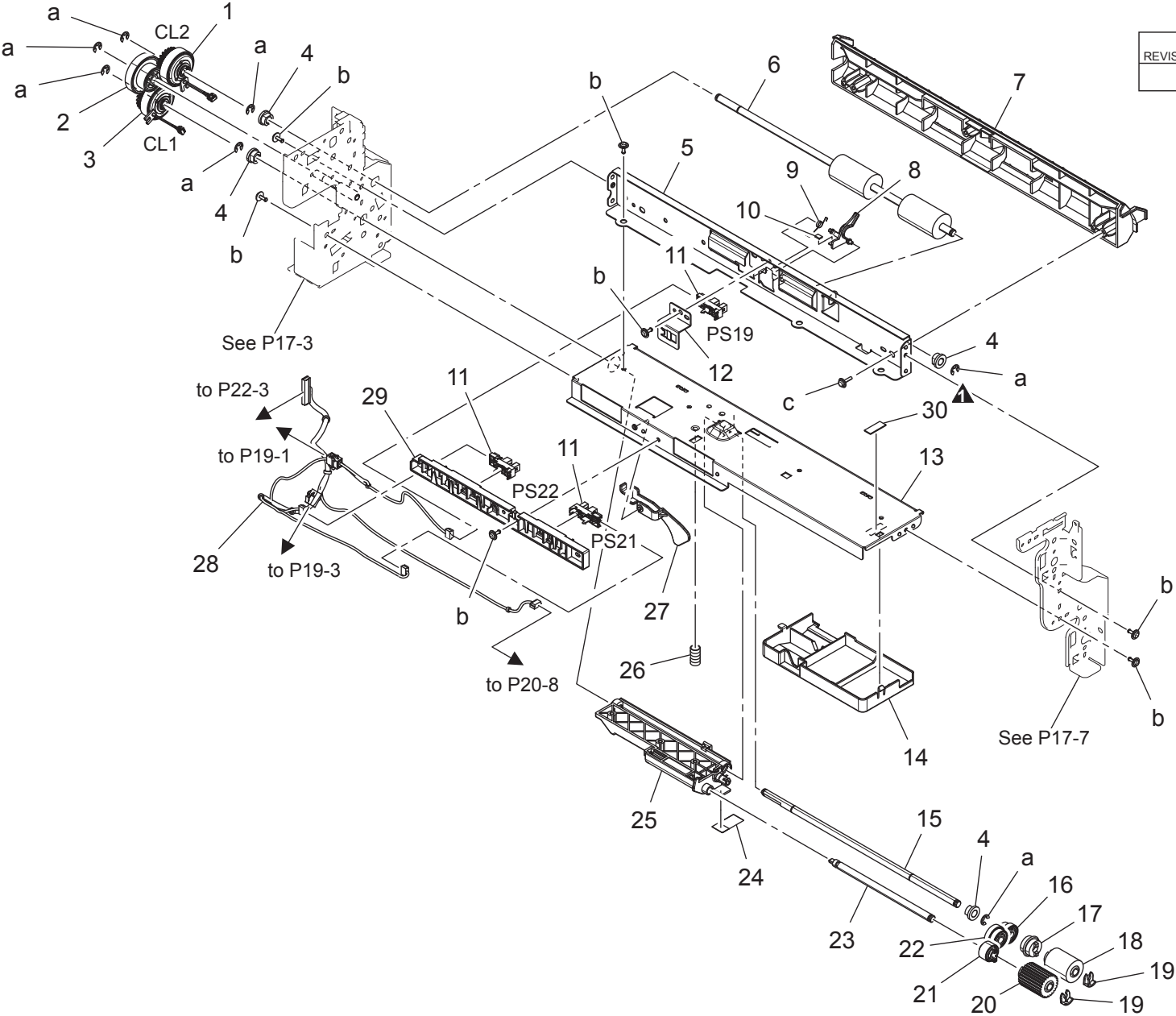


1ST PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH564101	Release Lever		C	1	a-V144030803 b-V217040001
2	A797564400	Pulling Coil spring		C	1	
3	A02E815200	BUSHING		C	1	
4	A797563900	Frame		D	1	
5	A7AH560800	Actuator		C	1	
6	A797560701	Torsion Coil spring		C	1	
7	A7AH561300	Compressing Coil spring		C	1	
8	A5C1M50100	Photointerrupter		B	1	
9	56AA40490	SHAFT STOPPER 4		C	2	
10	A00J563600	Roller		A	1	
11	A0ED563900	Torque limiter		C	1	
12	A7AH565000	Support Shaft		D	1	
13	A7AH563101	Holder		D	1	

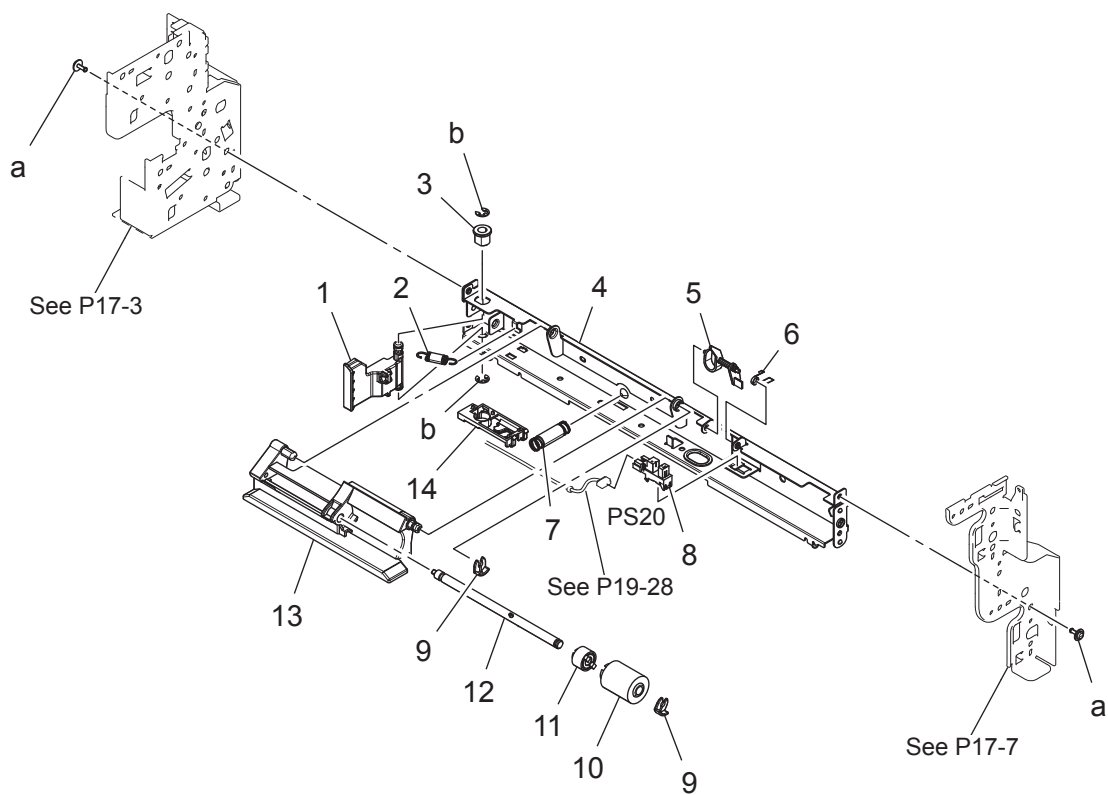
2ND PAPER FEED SECTION

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2ND PAPER FEED SECTION

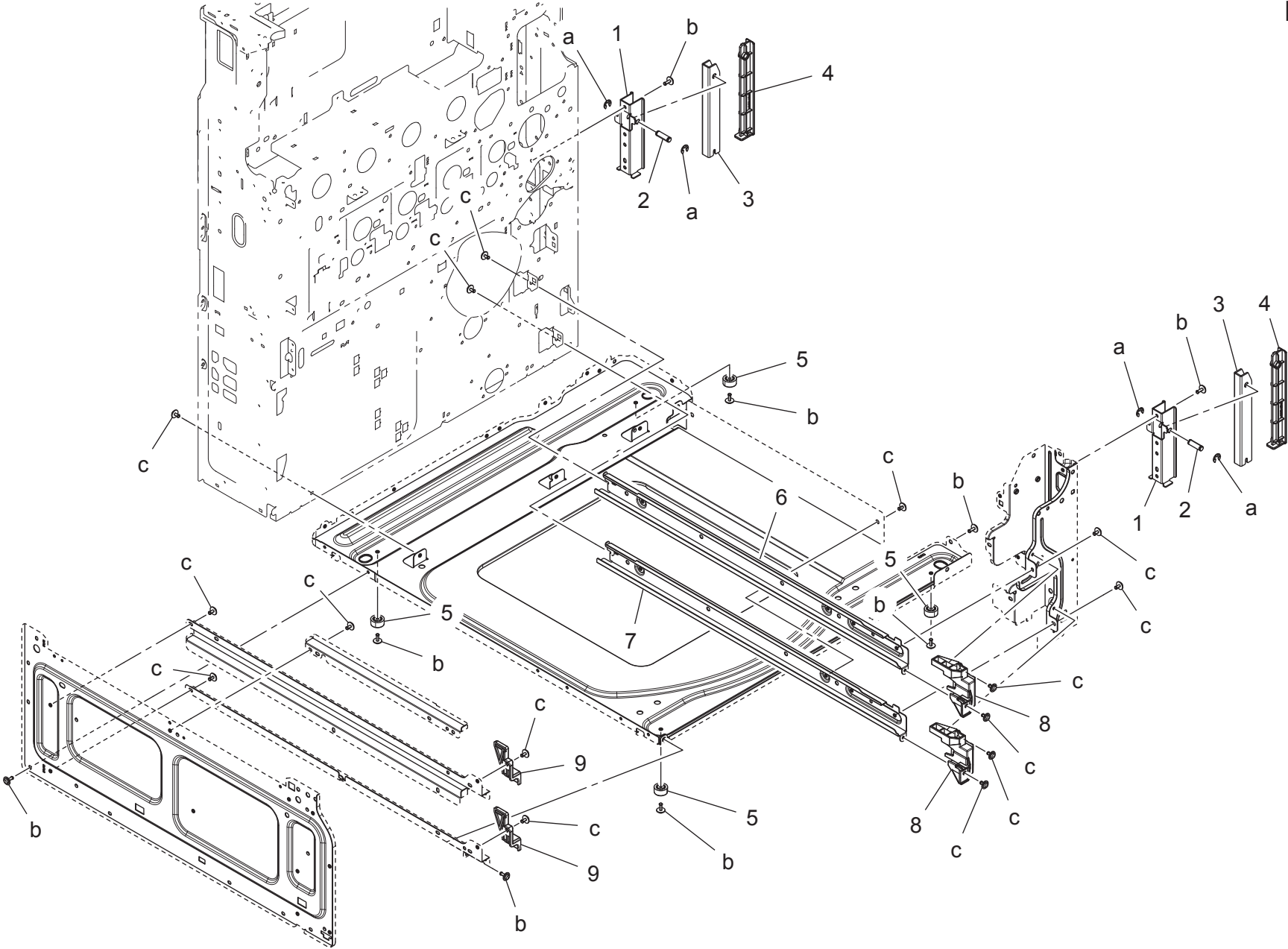
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AHM20400	Clutch		C	1	a-V217040001 b-V144030803 c-V153031004
2	A797563700	Gear 20/32T		C	1	
3	A7AHM20500	Clutch		C	1	
4	A00J663200	Bushing		C	4	
5	A797579100	Mounting Plate		D	1	
6	A797578100	Drive Roller		C	1	
7	A797578200	Conveyance Guide		C	1	
8	A797578600	Actuator		C	1	
9	A797578800	Torsion Coil spring		C	1	
10	A161702101	Cushion /C		C	1	
11	A5C1M50100	Photointerrupter		B	3	
12	A797579300	Mounting Plate		D	1	
13	A797565300	Paper feed Frame		D	1	
14	A7AH565702	Conveyance Guide		D	1	
15	A797560600	Paper feed Shaft		D	1	
16	A7AH562400	Paper feed Gear		C	1	
17	A02E561100	Clutch		C	1	
18	A00J563600	Roller		A	1	
19	56AA40490	SHAFT STOPPER 4		C	2	
20	A5C1562200	Roller		A	1	
21	A7AH562600	Conveyance Gear 28T		C	1	
22	A7AH562300	Idling Gear		C	1	
23	A7AH563400	Support Shaft		D	1	
24	A7AH562900	Protection Sheet		C	1	
25	A7AH562100	Conveyance Guide /4		D	1	
26	A7AH562801	Compressing Coil spring		C	1	
27	A7AH561601	Detecting Lever		C	1	
28	A797N10Q02	Paperfeed Detection harness		D	1	
29	A797579600	Guide		D	1	
30	4109553001	Stopper		C	1	



2ND PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH564101	Release Lever		C	1	a-V144030803 b-V217040001
2	A797564400	Pulling Coil spring		C	1	
3	A02E815200	BUSHING		C	1	
4	A797563900	Frame		D	1	
5	A7AH560800	Actuator		C	1	
6	A797560701	Torsion Coil spring		C	1	
7	A7AH561300	Compressing Coil spring		C	1	
8	A5C1M50100	Photointerrupter		B	1	
9	56AA40490	SHAFT STOPPER 4		C	2	
10	A00J563600	Roller		A	1	
11	A0ED563900	Torque limiter		C	1	
12	A7AH565000	Support Shaft		D	1	
13	A7AH563101	Holder		D	1	
14	A797569100	Guide		D	1	

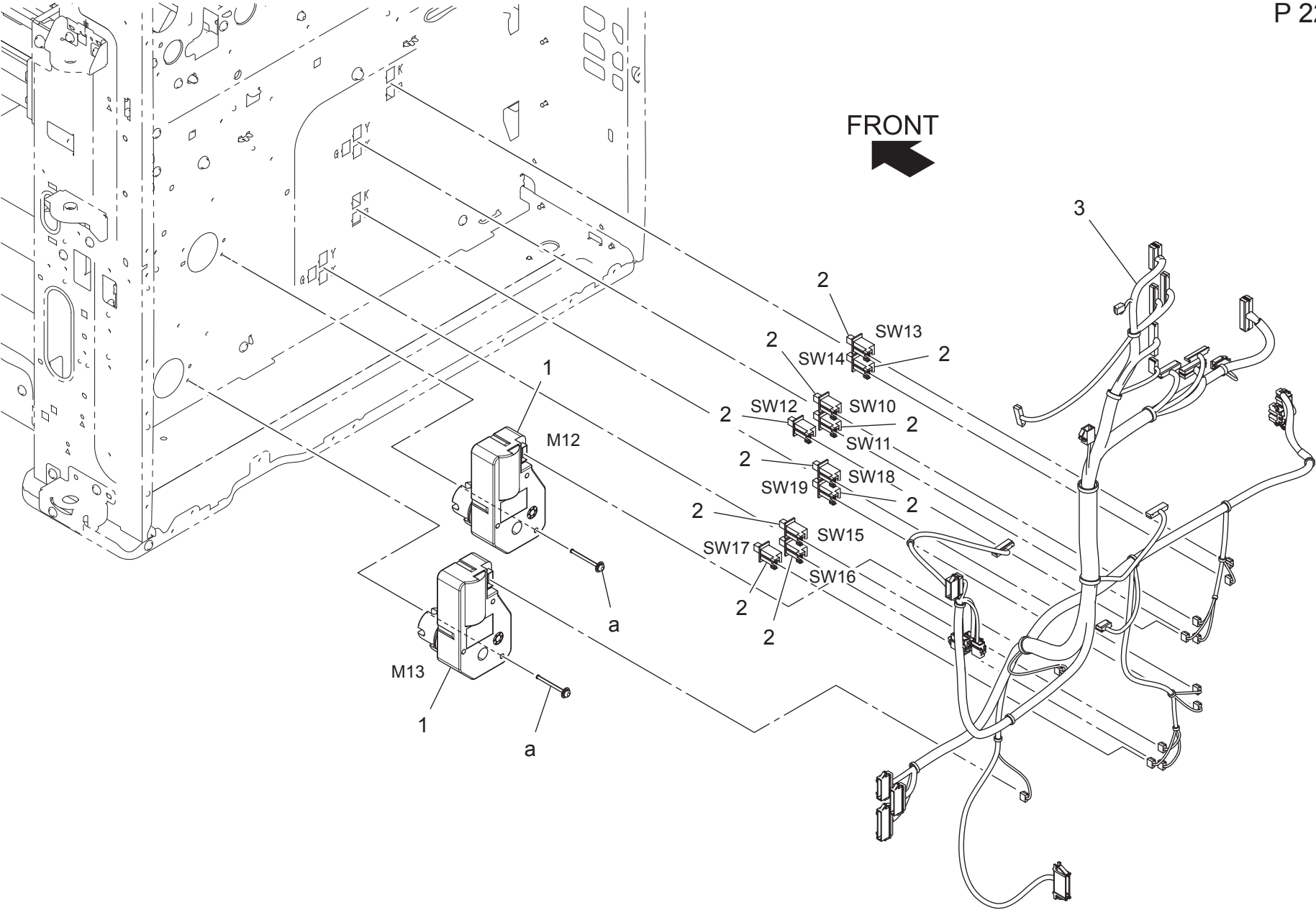
CASSETTE RAIL SECTION



CASSETTE RAIL SECTION

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PAPER SIZE DETECTION SECTION



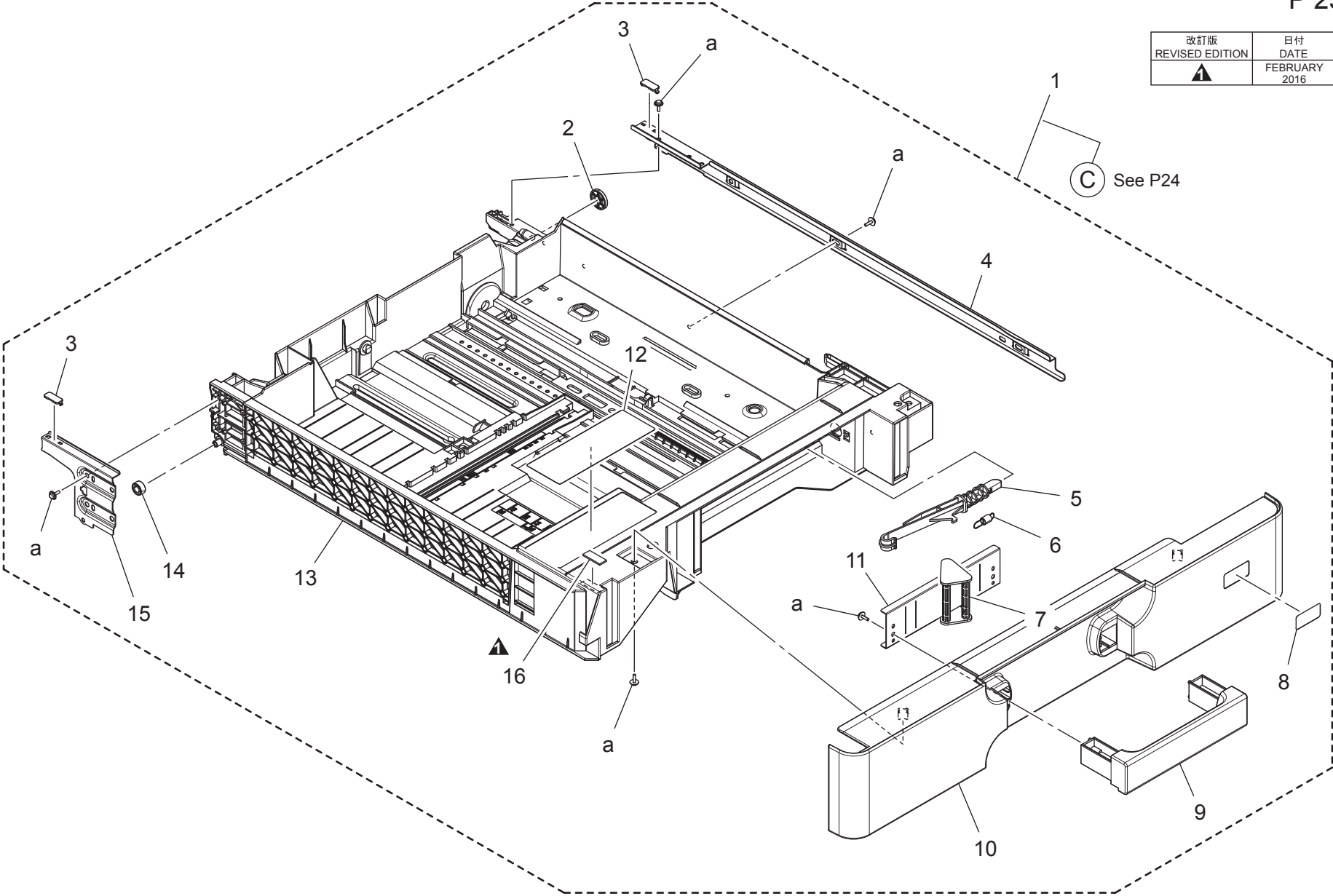
PAPER SIZE DETECTION SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	9J06M10300	MOTOR	マグネットモータ		B	2	a-V116033003
2	A797M60100	Switch	スイッチ		C	10	
3	A797N10A01	Main body Wiring /1	本体束線／1		D	1	

1ST CASSETTE SECTION

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	FEBRUARY 2016

(C) See P24



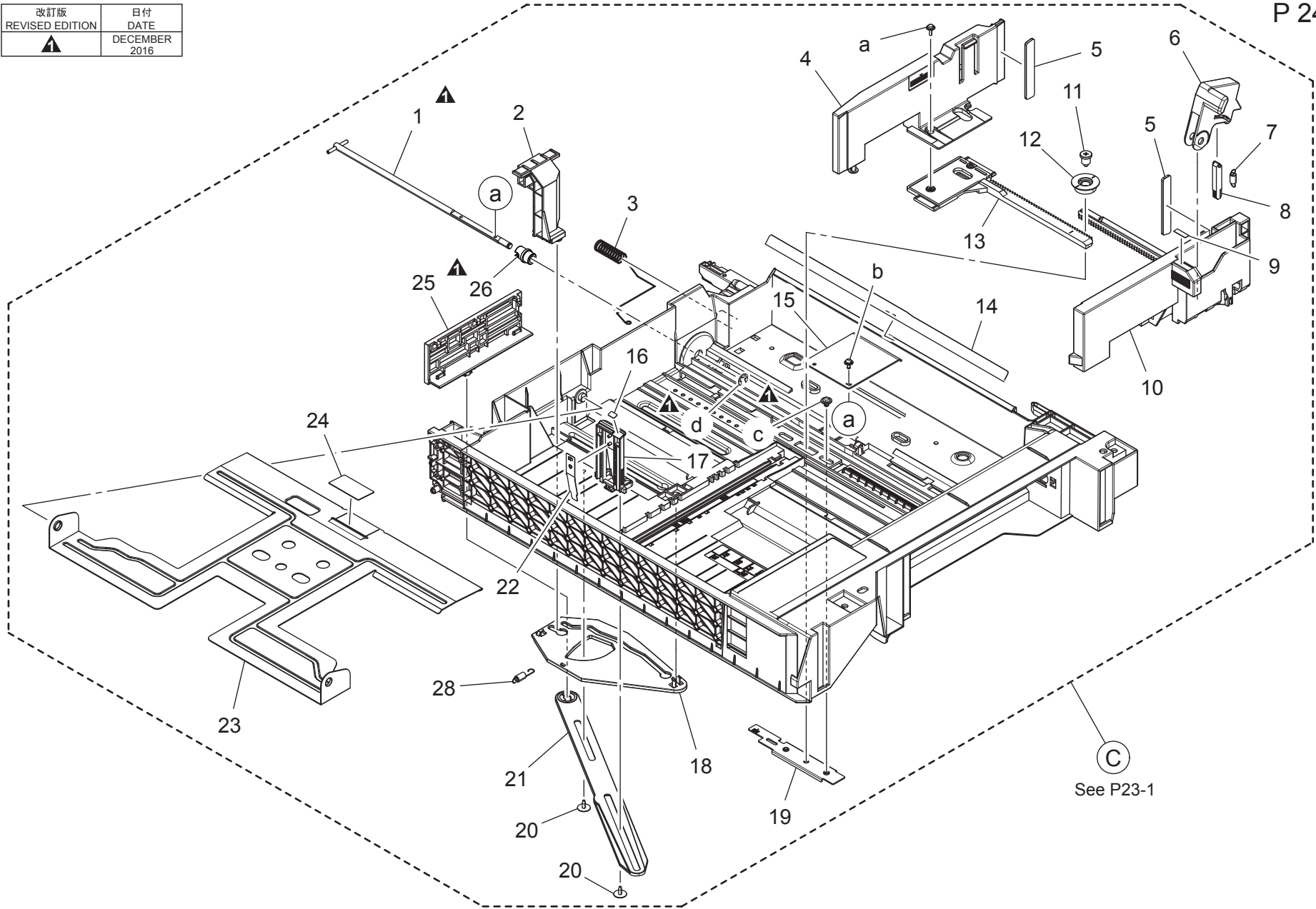
1ST CASSETTE SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797R72000	1st Cassette Assy	1 段目カセット A s s y		S	1	a-V153030803
2	A7AH629901	Roll	ころ		C	1	
3	A7AH622901	Slide Part	すべり材		D	2	
4	A7AH623400	Rail	レール		D	1	
5	A7AH624100	Lever	レバー		C	1	
6	A161626800	Pulling Coil spring	引張りコイルばね (ロックレバー)		C	1	
7	A161626602	Lever	レバー (解除)		C	1	
8	A7AH941100	Label 1	ラベル 1		C	1	
9	A7AH626901	Handle	取手		C	1	
10	A797625100	Cover /Upper	カバー／上		C	1	
11	A7AH624300	Holder	ホルダ		D	1	
12	A797941000	Label	ラベル (用紙補給)		C	1	
13	A797620100	Paper feed Cassette	給紙カセット／B 4		D	1	
14	A161623400	Roll	ころ		D	1	
15	A7AH623201	Rail /Left	レール／左		D	1	
16	A797625300	Adjusting Plate	調整板		D	1	

1ST CASSETTE SECTION

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▲	DECEMBER 2016

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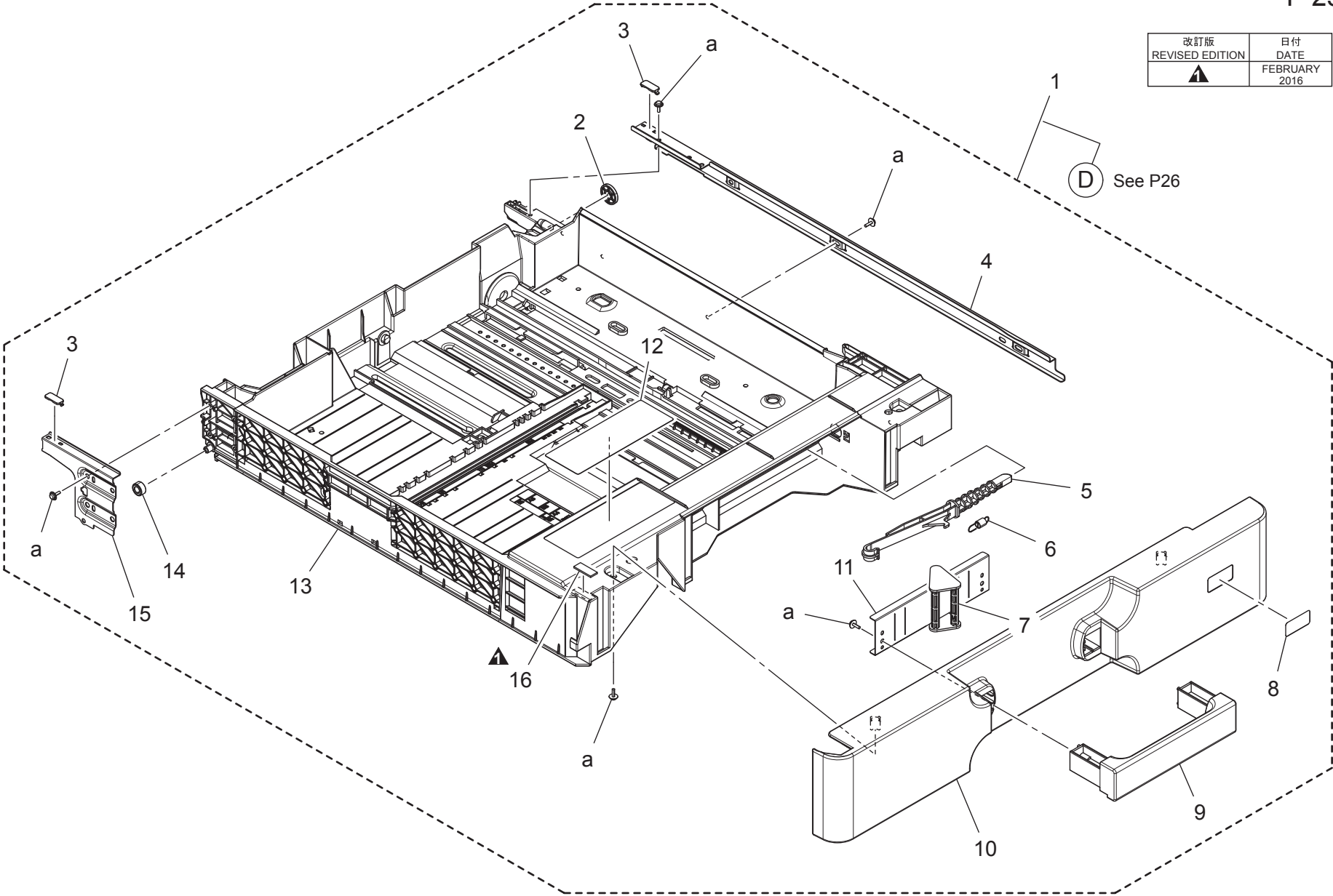
1ST CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH621601Old	Lifting Shaft		D	1	a-V153030803 b-V125030803 c-V127040603 d-V217040001
1	A7AH621612	Lifting Shaft		D	1	
2	A797623600	Lever /2		D	1	
3	A7AH622100	Ground Spring		C	1	
4	A797620900	Regulating Plate /Rear		C	1	
5	A161624100	Cushion		C	2	
6	A7AH621300	Operation Lever		C	1	
7	A7AH621000	Pulling Coil spring		C	1	
8	A7AH621200	Lock Lever		D	1	
9	A161943000	Label		C	1	
10	A7AH620801	Regulating Plate		C	1	
11	A7AH628200	Shoulder screw		C	1	
12	A161620701	Gear		D	1	
13	A7AH622401	Regulating Plate /Rear		C	1	
14	A7AH629600	Guide		C	1	
15	4030320601	LEVER		D	1	
16	A7AH941300	Label Position		C	1	
17	A7AH621701	Regulating Plate		D	1	
18	A797623500	Lever		D	1	
19	A797620602	Adjusting Plate		D	1	
20	4163529301	SCREW		C	2	
21	A7AH621401	Lever		D	1	
22	A7AH621801	Plate spring		D	1	
23	A7AH620400	Lifting Plate		D	1	
24	A7AH627000	Separating Sheet		C	1	
25	A7AH622201	Detecting Plate		D	1	
26	A7AH621502	Bushing		C	1	
28	A797623700	Pulling Coil spring /3		C	1	

2ND CASSETTE SECTION

改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2016

(D) See P26



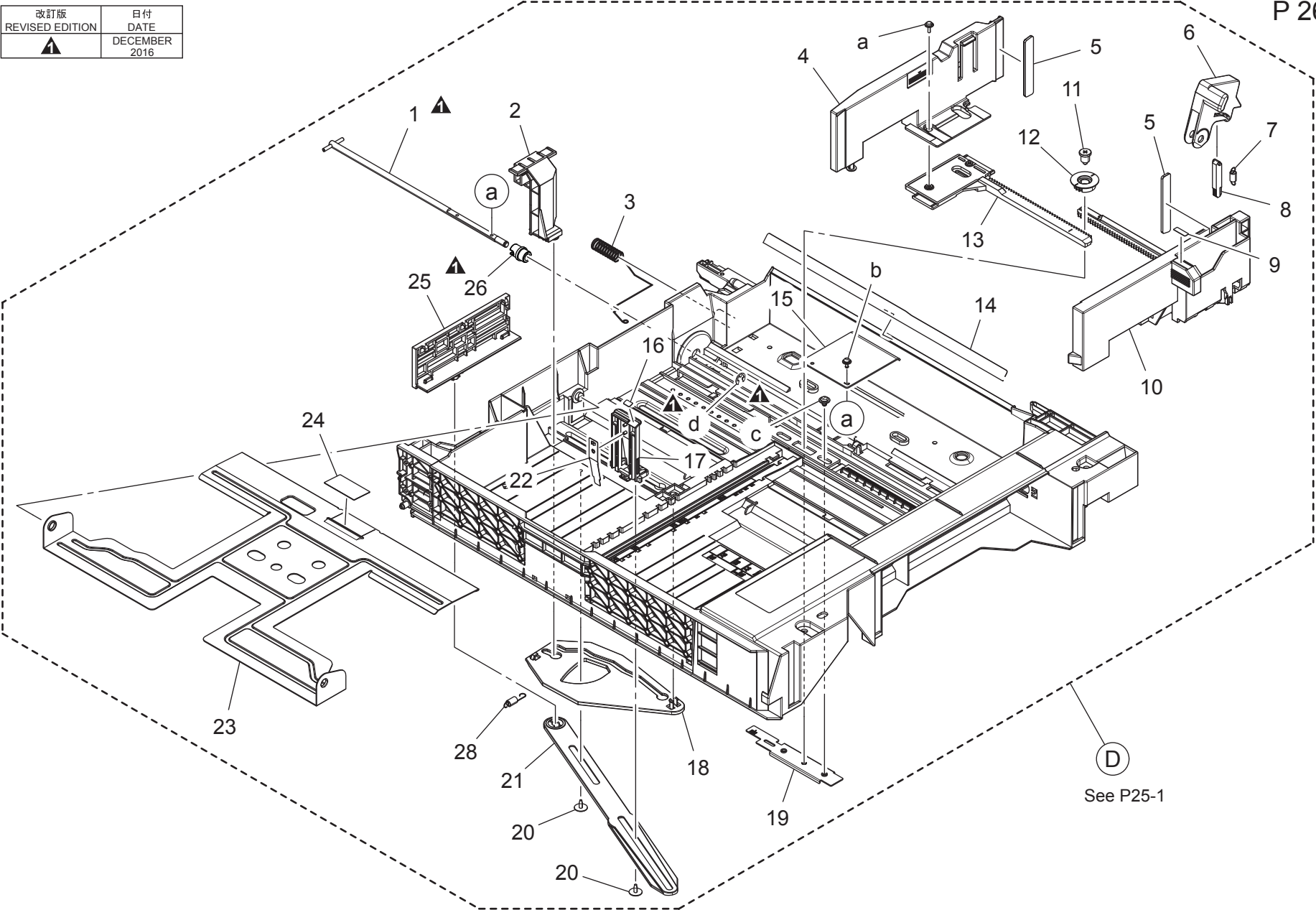
2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797R72100	2nd Cassette Assy		S	1	a-V153030803
2	A7AH629901	Roll		C	1	
3	A7AH622901	Slide Part		D	2	
4	A7AH623400	Rail		D	1	
5	A7AH624200	Lever		C	1	
6	A161626800	Pulling Coil spring		C	1	
7	A161626602	Lever		C	1	
8	A7AH941200	Label 2		C	1	
9	A7AH626901	Handle		C	1	
10	A797625200	Cover /Lower		C	1	
11	A7AH624300	Holder		D	1	
12	A797941000	Label		C	1	
13	A797630100	Paper feed Cassette		D	1	
14	A161623400	Roll		D	1	
15	A7AH623201	Rail /Left		D	1	
16	A797625300	Adjusting Plate		D	1	

2ND CASSETTE SECTION

改訂版 REVISED EDITION	日付 DATE
	DECEMBER 2016

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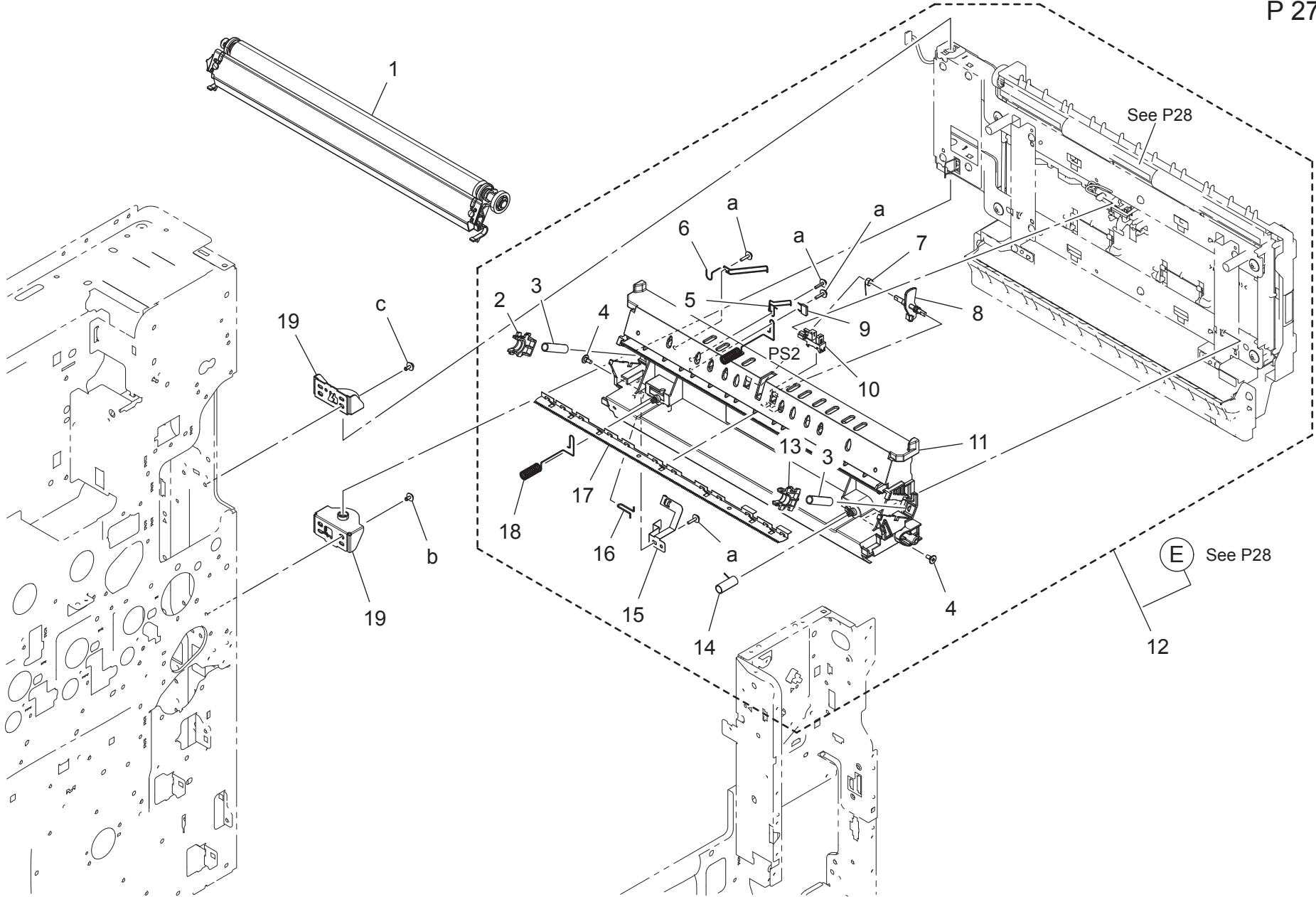


2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7AH621601Old	Lifting Shaft		D	1	a-V153030803 b-V125030803 c-V127040603 d-V217040001
1	A7AH621612	Lifting Shaft		D	1	
2	A797623600	Lever /2		D	1	
3	A7AH622100	Ground Spring		C	1	
4	A797620900	Regulating Plate /Rear		C	1	
5	A161624100	Cushion		C	2	
6	A7AH621300	Operation Lever		C	1	
7	A7AH621000	Pulling Coil spring		C	1	
8	A7AH621200	Lock Lever		D	1	
9	A161943000	Label		C	1	
10	A7AH620801	Regulating Plate		C	1	
11	A7AH628200	Shoulder screw		C	1	
12	A161620701	Gear		D	1	
13	A7AH622401	Regulating Plate /Rear		C	1	
14	A7AH629600	Guide		C	1	
15	4030320601	LEVER		D	1	
16	A7AH941300	Label Position		C	1	
17	A7AH621701	Regulating Plate		D	1	
18	A797623500	Lever		D	1	
19	A797620602	Adjusting Plate		D	1	
20	4163529301	SCREW		C	2	
21	A7AH621401	Lever		D	1	
22	A7AH621801	Plate spring		D	1	
23	A7AH620400	Lifting Plate		D	1	
24	A7AH627000	Separating Sheet		C	1	
25	A7AH622201	Detecting Plate		D	1	
26	A7AH621502	Bushing		C	1	
28	A797623700	Pulling Coil spring /3		C	1	

VERTICAL CONVEYANCE SECTION

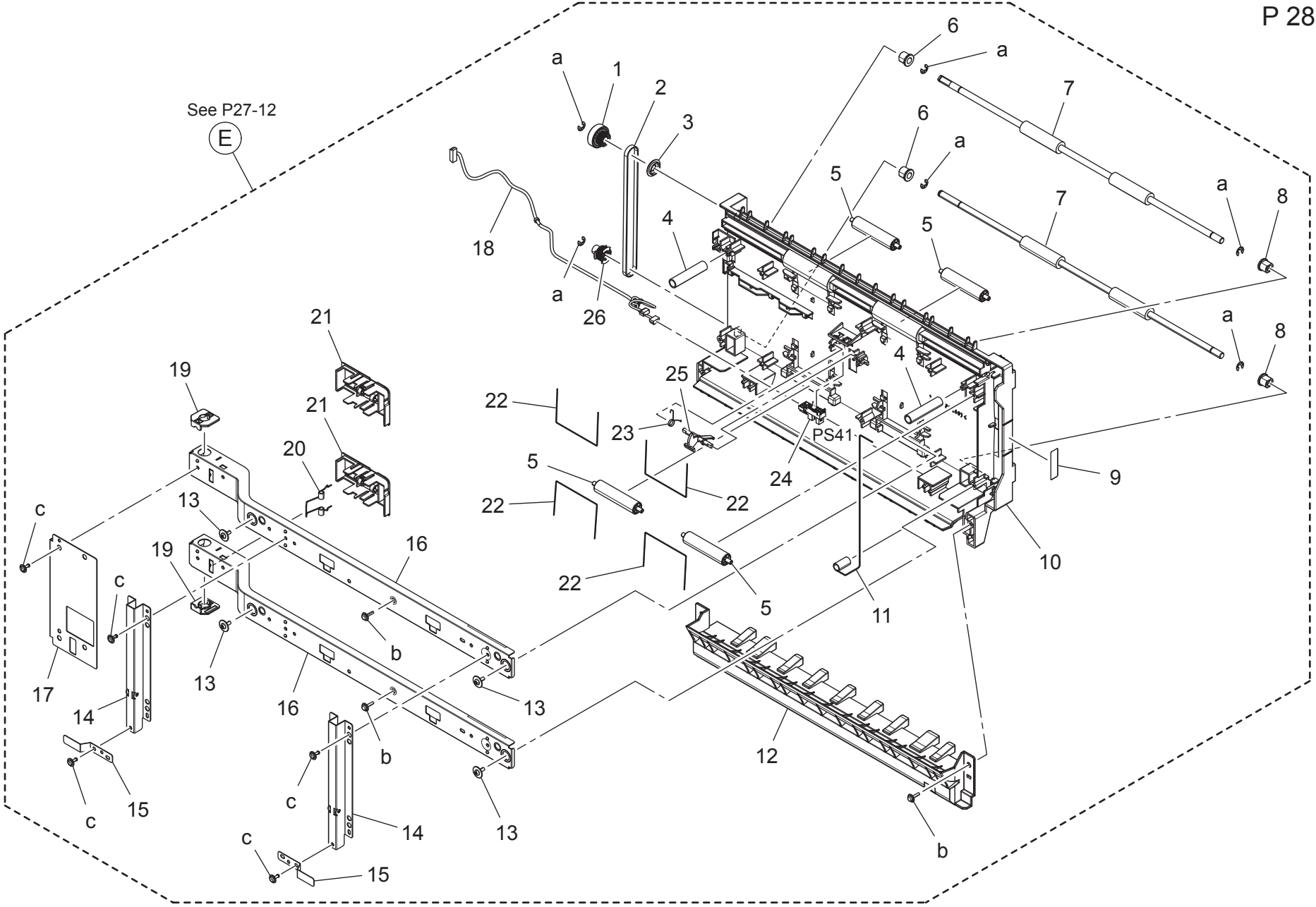
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VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797R71800	2nd Transfer Roller Assy	2次転写ローラー A s s y	A	1	a-V153031004 b-V127030604 c-V125030803
2	A161551500	Transfer Holder /2	転写ホルダ／2 （後／ R e a r）	C	1	
3	A0ED551000	Compressing Coil spring /2	圧縮コイルばね／2	C	2	
4	4011585202	SHOULDER SCREW	段ねじ	C	2	
5	A5C1711000	Ground Spring /B	アースばね／ B	D	1	
6	A797711100	Ground Contact /C	アース接点／ C	C	1	
7	A161712700	Spring /C	ばね／ C	D	1	
8	A0ED703800	Actuator	アクチュエータ （ループセンサ）	D	1	
9	V800500300	FIXED POWER RESISTORS	固定抵抗器	D	1	
10	A5C1M50100	Photointerrupter	透過型センサ	B	1	
11	A797710100	Holder /A	ホルダ／ A	D	1	
12	A797R72200	Vertical Transport Assy	縦搬送 A s s y	S	1	
13	A161550700	Transfer Holder /2	転写ホルダ／2	C	1	
14	A0ED551100	Compressing Coil spring	圧縮コイルばね （転前）	D	1	
15	A797710900	Ground Plate /A	アース板／ A	D	1	
16	A161712401	Ground Spring /A	アースばね／ A	D	1	
17	1164420204	NEUTRALIZING NEEDLE	除電針	D	1	
18	A797712500	Ground Spring /C	アースばね／ C	C	1	
19	A797108300	Adjusting Plate	調整板	D	2	

VERTICAL CONVEYANCE SECTION

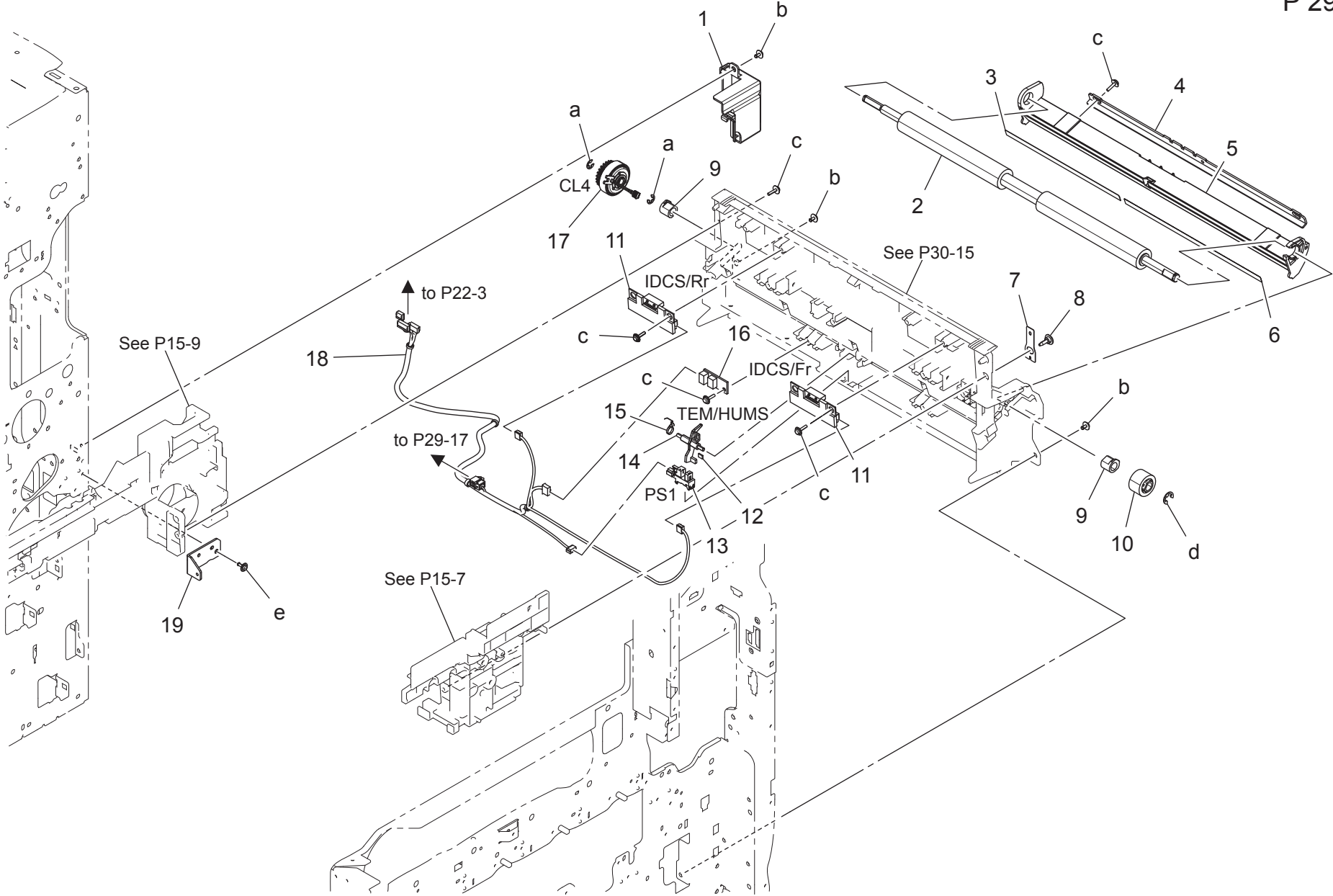


VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797709100	Gear 20T		C	1	a-V217040001 b-V153031004 c-V144030803
2	A797719000	Drive Belt /A		C	1	
3	A0ED811900	Collar		D	1	
4	A797711200	Pressing Spring		C	2	
5	A161825700	Idler Roller /A		D	4	
6	A161713100	Bushing /1		D	2	
7	A797710500	Roller /A		C	2	
8	A02E815200	BUSHING		C	2	
9	A797946400	Label M3		C	1	
10	A797710201	Guide Plate /A		D	1	
11	A797712000	Ground Plate /D		D	1	
12	A797710300	Guide Plate /B		D	1	
13	4163529301	SCREW		C	4	
14	A797715400	Mounting Plate /Front		D	2	
15	A797716200	Plate spring		D	2	
16	A797715300	Hold Plate		D	2	
17	A797715800	Mounting Plate		D	1	
18	A797N10K00	Conveyance Wiring /2		D	1	
19	A797716100	Collar		D	2	
20	A797712900	Ground Spring /D		C	1	
21	A797715700	Cover		D	2	
22	A161714600	Conveyance Spring /B		D	4	
23	A02E813100	Torsion spring		D	1	
24	A5C1M50100	Photointerrupter		B	1	
25	A797716000	Actuator		C	1	
26	A797716300	Pulley 22T		C	1	

CONVEYANCE SECTION

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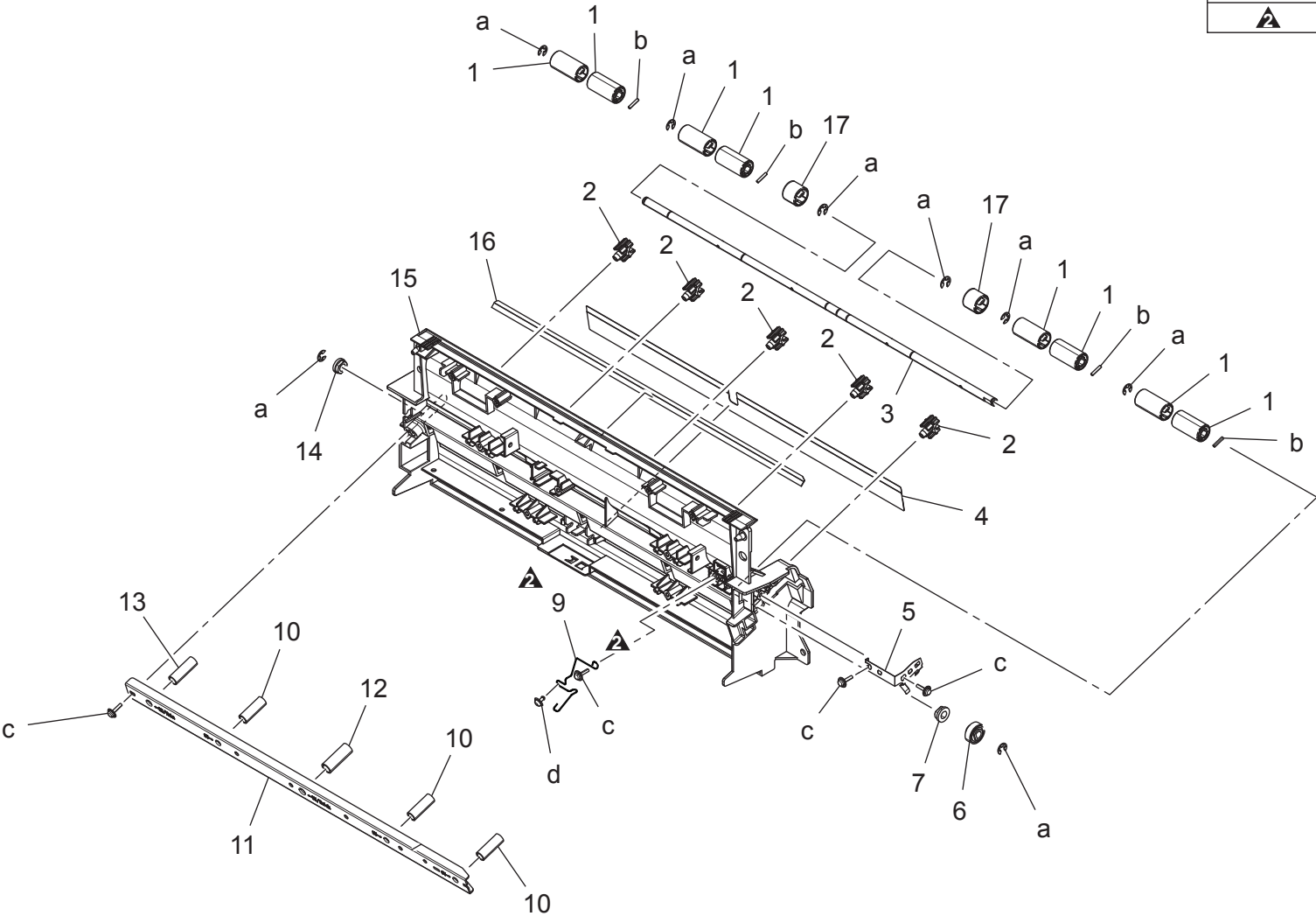


CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797701200	Cover		D	1	a-V217040001 b-V127030604 c-V153031004 d-V217060001 e-V144030803
2	A797700200	Roller		C	1	
3	4038353701	GUIDE		C	1	
4	A02E712902	Reinforce Plate		D	1	
5	A797700601	Guide Plate /Middle		D	1	
6	A0ED700600	Guide Sheet		D	1	
7	A7PU701100	Plate spring		D	1	
8	A7PU701200	Shoulder screw		C	1	
9	A161702200	Bushing		C	2	
10	A0ED700300	Gear 20T		D	1	
11	A797M50000	Photo sensing		I	2	
12	A161702101	Cushion /C		C	1	
13	A5C1M50100	Photointerrupter		B	1	
14	A797701700	Actuator /T		C	1	
15	A161701100	Spring /A		C	1	
16	A7AHM50400	Humidity sensor		I	1	
17	A7AHM20400	Clutch		C	1	
18	A797N10H01	Conveyance Wiring /1		D	1	
19	A797102400	Mounting Plate		D	1	

CONVEYANCE SECTION

改訂版 REVISED EDITION	日付 DATE
	NOVEMBER 2016



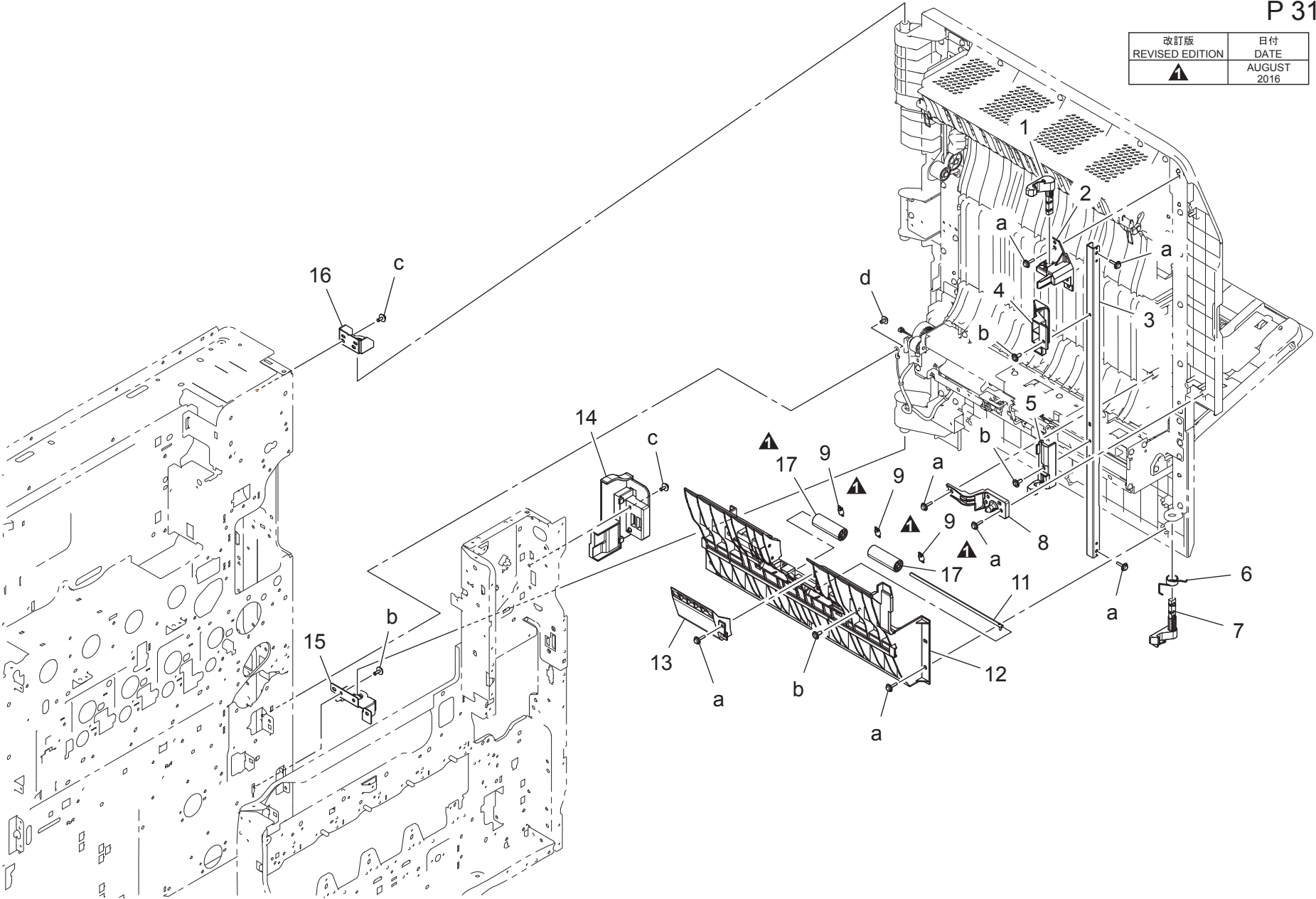
CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797701000	Roll		C	8	a-V217040001 b-V234201050 c-V153031004 d-V127030604
2	A797702701	Bushing		C	5	
3	A797700501	Shaft		D	1	
4	A5C1701400	Guide Sheet /B		D	1	
5	A797700801	Ground Spring /D		D	1	
6	A797700700	Gear 14T		C	1	
7	A02E596300	Bushing		C	1	
9	A797701601	Torsion Coil spring		D	1	
10	A797702500	Pressing Spring /B		C	3	
11	A797703001	Mounting Plate		D	1	
12	A797702000	Pressing Spring /A		C	1	
13	A797702600	Pressing Spring /C		C	1	
14	A161210200	Bushing		D	1	
15	A797700102	Guide Plate /Inside		D	1	
16	A161701301	Guide Sheet /A		C	1	
17	A797701500	Roll		C	2	

VERTICAL CONVEYANCE DOOR SECTION

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改訂版 REVISED EDITION	日付 DATE
▲	AUGUST 2016

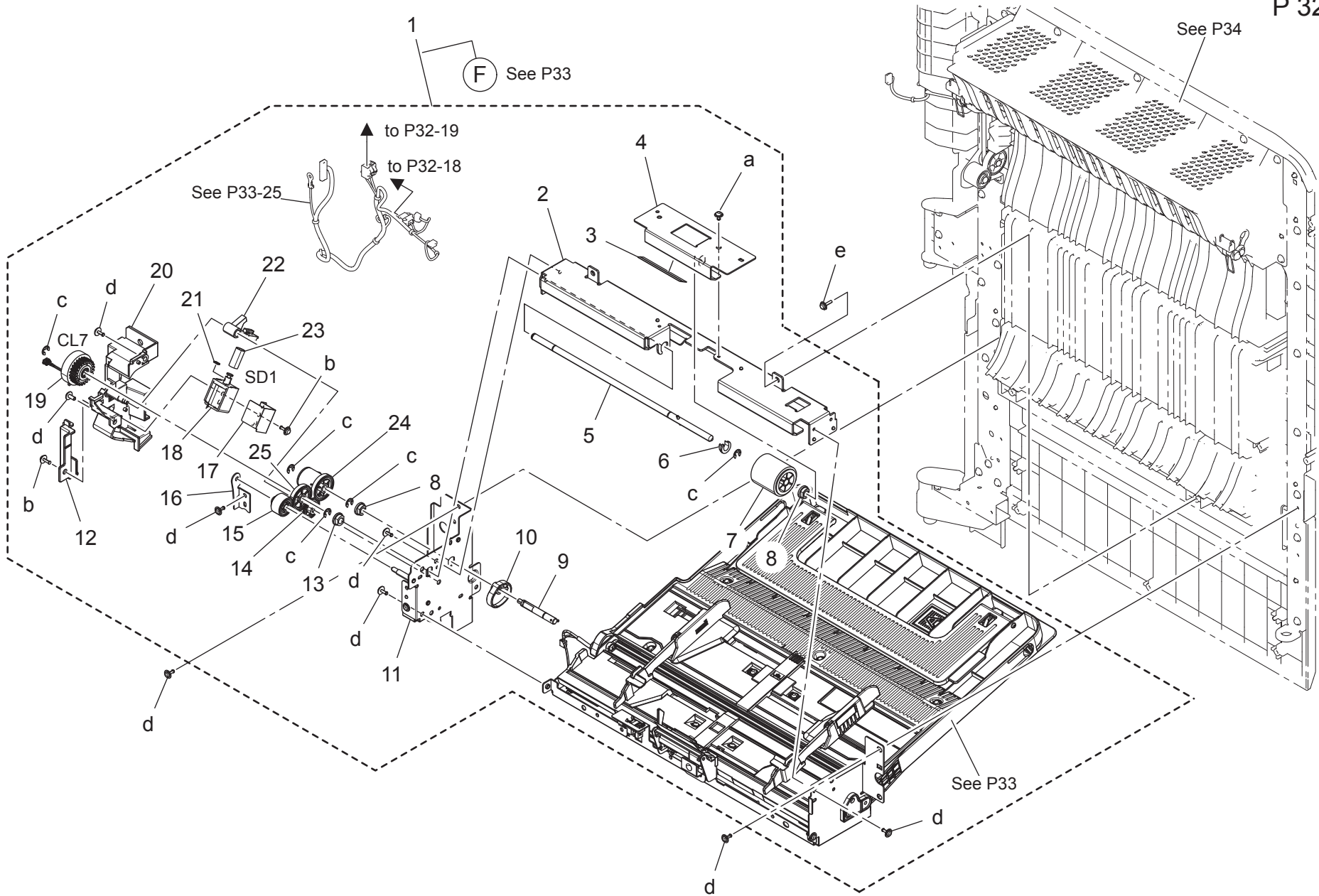


VERTICAL CONVEYANCE DOOR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED712100	Lock Claw		C	1	a-V153031004 b-V144030803 c-V125030803 d-V127030604
2	A797811500	Support Part /Upper		D	1	
3	A797811000	Lock Plate		D	1	
4	A797811100	Open/close Handle		C	1	
5	A797811400	Lock /Middle		C	1	
6	A797815901	Torsion Coil spring		C	1	
7	A797811600	Lock Claw /Lower		C	1	
8	A797811300	Lock Part /Lower		D	1	
9	A64J815500	Pulling Spring		C	3	
11	A161815300	Shaft		D	1	
12	A797810401	Paper feed Guide		D	1	
13	A797600700	Paper feed Guide		D	1	
14	A797108400	Holder		D	1	
15	A797108200	Adjusting Plate		D	1	
16	A797108100	Adjusting Plate		D	1	
17	A797815400	Roll		C	2	

BYPASS TRAY SECTION

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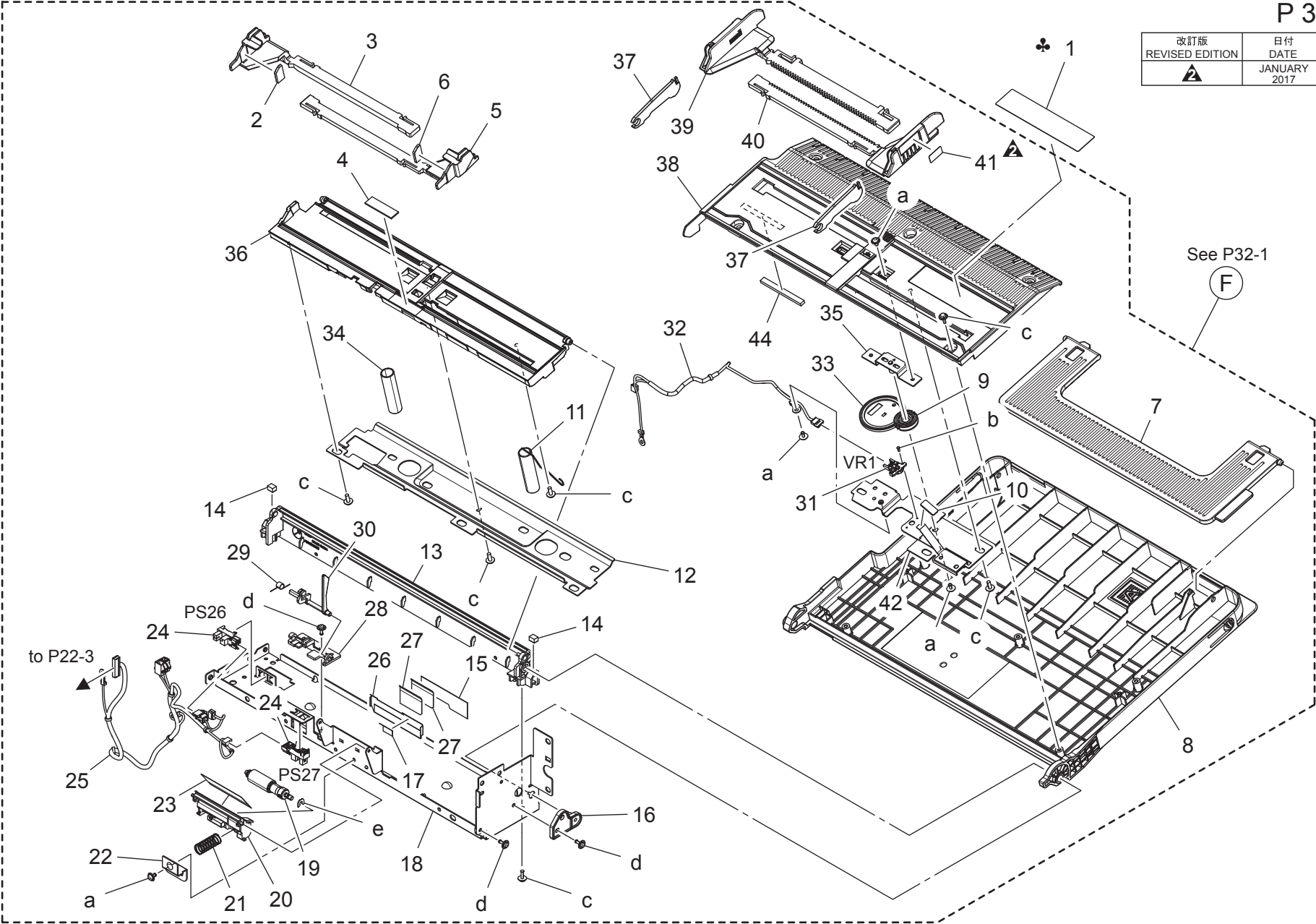


BYPASS TRAY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797R72500	Multiple Bypass Tray Assy		S	1	a-V127030604 b-V153030803 c-V217040001 d-V144030803 e-V153031004
2	A797603000	Mounting Plate		D	1	
3	A161594700	Guide Sheet		C	1	
4	A7AH600300	Holder		D	1	
5	A7AH601100	Paper feed Shaft		D	1	
6	A161594400	Slide Stopper		C	1	
7	A00F623201	Roller		B	1	
8	A02E596300	Bushing		C	2	
9	A7AH602701	Shaft		D	1	
10	A161593300	Paper feed Cam		C	1	
11	A797600500	Drive Frame		D	1	
12	A797605100	Bypass Cover		D	1	
13	1134304301	BUSHING		C	1	
14	A7AH603000	Gear 20T		C	1	
15	A7AH602200	Bypass Gear		C	1	
16	A797604100	Reinforce Plate		D	1	
17	A7AH604300	Cover		D	1	
18	A034M20100	Conveyance Solenoid		C	1	
19	A7AHM20400	Clutch		C	1	
20	A797600800	Drive Cover		D	1	
21	A7AH604900	Seal		C	1	
22	A7AH603100	Lever		C	1	
23	A7AH603200	Compressing Coil spring		C	1	
24	A7AHR72711	Clutch Assy		C	1	
25	A7AH604700	Gear 24T		C	1	

BYPASS TRAY SECTION

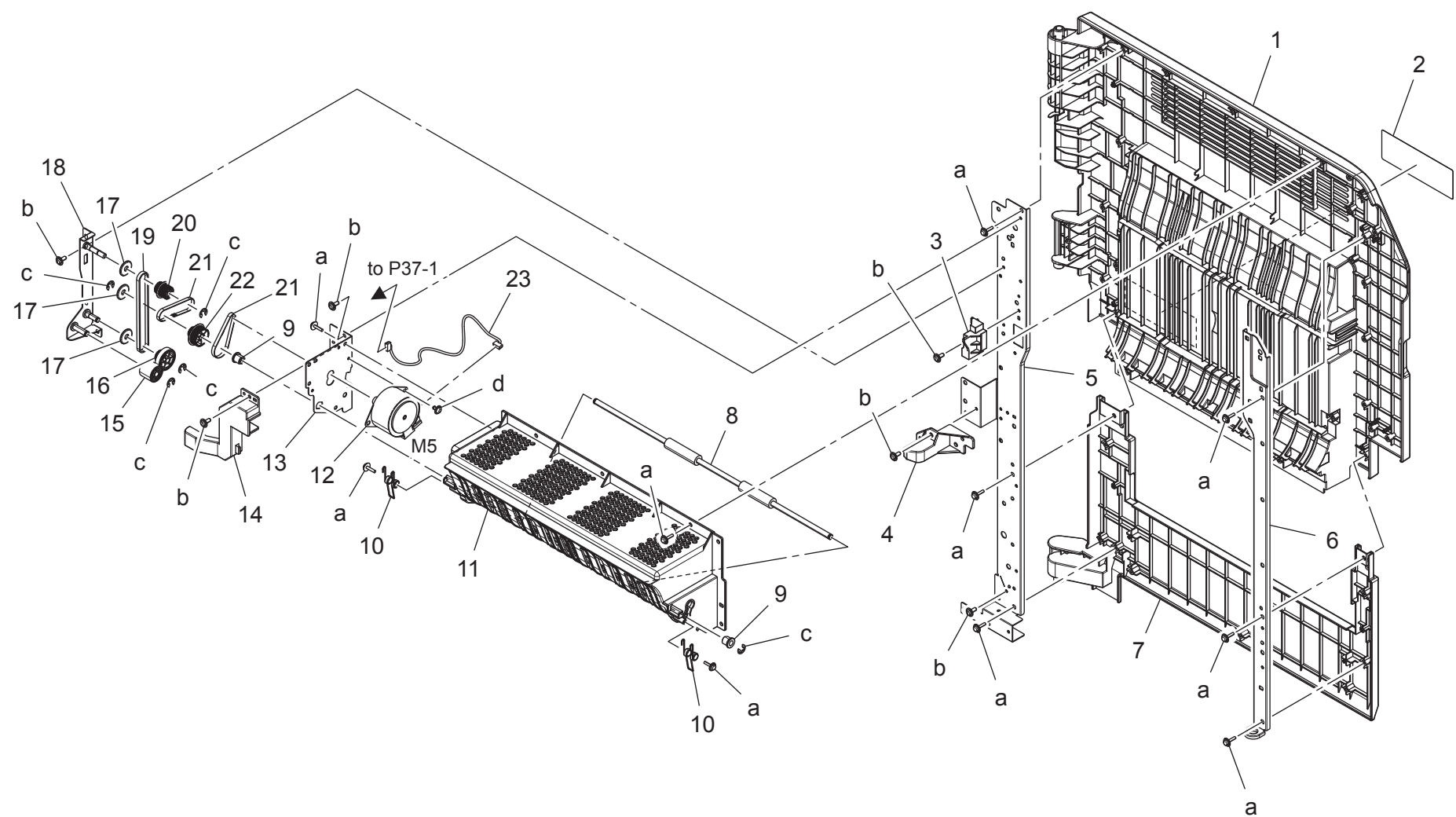
改訂版 REVISED EDITION	日付 DATE
	JANUARY 2017



BYPASS TRAY SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts	
1	A797944100	Label Metric	ラベル／手差し・メトリック	A,A1,C,D1,D3,E,F2,G 1,I,K,J,H	C	1	a-V127030604 b-V111170403 c-V153030803 d-V144030803 e-V218030086	
1	A797944200	Label Inch	ラベル／手差し・インチ	B,G2	C	1		
2	A7AH604501	Brake Part	ブレーキ材		C	1		
3	A797603300	Regulating Plate /R	規制板／ R		C	1		
4	0978381101	FRICITION SHEET	摩擦板		C	1		
5	A797603400	Regulating Plate /L	規制板／ L		C	1		
6	A7AH604401	Brake Part /F	ブレーキ材／ F		C	1		
7	A161592200	Auxiliary Tray	補助トレイ		C	1		
8	A797603101	Tray	トレイ		C	1		
9	A7PU593500	Gear	ギア		C	1		
10	A161593800	Friction Plate	摩擦板		C	1		
11	A7AH603300	Compressing Coil spring	圧縮コイルばね		C	1		
12	A797603200	Mounting Plate	取付板		D	1		
13	A797604200	Support Holder	支点ホルダ		C	1		
14	A161594201	Cushion	クッション		D	2		
15	A161595100	Seal	シール		C	1		
16	A161591600	Hold Plate	保持板		C	1		
17	A161595600	Slide Guide	すべりガイド		C	1		
18	A797600600	Frame	フレーム		D	1		
19	4658015106	Roller Assy	ローラ A S S Y		A	1		
20	A797601300	Paper feed Holder	給紙ホルダ		D	1		
21	4030347501	PRESSURE SPRING	圧縮コイルばね		C	1		
22	A7AH601400	Hold Plate	保持板		D	1		
23	A02E597600	Guide	ガイド（捌き後）		C	1		
24	A5C1M50100	Photointerrupter	透過型センサ		B	2		
25	A797N10R01	Paperfeed Drive harness	給紙駆動束線		D	1		
26	A161595300	Separating Plate	分離板		C	1		
27	4030340301	GUIDE	ガイド		C	2		
28	A161591100	Sensor Holder	センサホルダ		D	1		
29	A161591000	Torsion Spring	ねじりばね（P E）		C	1		
30	A797601200	Actuator	アクチュエータ		C	1		
31	A161M50400	VR	ボリューム		D	1		
32	A797N10S00	Paperfeed Detection harness /3	給紙検知束線／3		D	1		
33	A161594300	Regulating Gear 41T	規制ギア 4 1 T		C	1		
34	A7AH603400	Compressing Coil spring	圧縮コイルばね		C	1		
35	A7PUF60000	Mounting Plate	ギア取付板		D	1		
36	A797600202	Lifting Plate	押上げ板		D	1		
37	A7PU595500	Lever	レバー		C	2		
38	A797603500	Bypass Tray /Upper	手差しトレイ／上		C	1		
39	A797603600	Regulating Plate /R	規制板／ R		C	1		
40	A7PU593100	Regulating Plate /F	規制板／ F		C	1		
41	A161943000	Label	ラベル		C	1		
42	A7PU593700	Mounting Plate	取付板		D	1		
44	A161592600	Holding Cover /2	押さえカバー／2		D	1		

REVERSAL SECTION

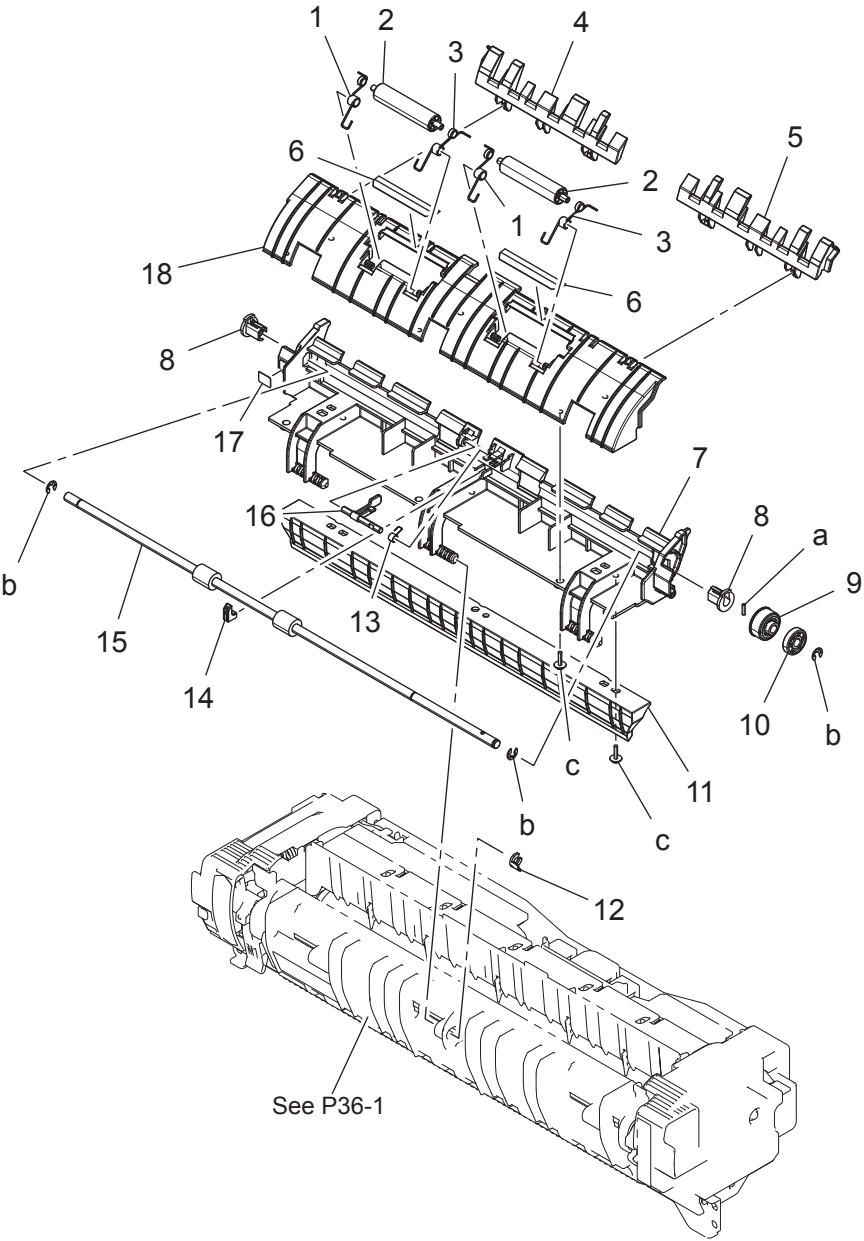


REVERSAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797810101	Guide Door /Right		C	1	a-V153031004 b-V144030803 c-V217040001 d-V127030604
2	A7AH943000	Label Paper supply		C	1	
3	A797811901	Guide		D	1	
4	A797811801	Support Part		D	1	
5	A797810200	Reinforce Plate /Rear		D	1	
6	A797810300	Reinforce Plate /Front		D	1	
7	A797811700	Guide Door /Lower		C	1	
8	A797813901	Roller /B		C	1	
9	A02E815200	BUSHING		C	2	
10	A797814400	Pressing Spring /A		C	2	
11	A797813101	Guide Plate /4		D	1	
12	A7PUM10400	Stepping motor		C	1	
13	A797815000	Panel /Rear		D	1	
14	A797814201	Cover /B		D	1	
15	A797717200	Gear 18T		C	1	
16	A797717100	Gear 24T		C	1	
17	A161813801	Collar /A		C	3	
18	A797717000	Mounting Plate		D	1	
19	A797717300	Drive Belt /B		C	1	
20	A797815200	Pulley 22/24T		C	1	
21	A797815300	Timing belt 126L		C	2	
22	A797815100	Pulley 20/35T		C	1	
23	A797N10M01	ADU Drive harness		D	1	

REVERSAL SECTION

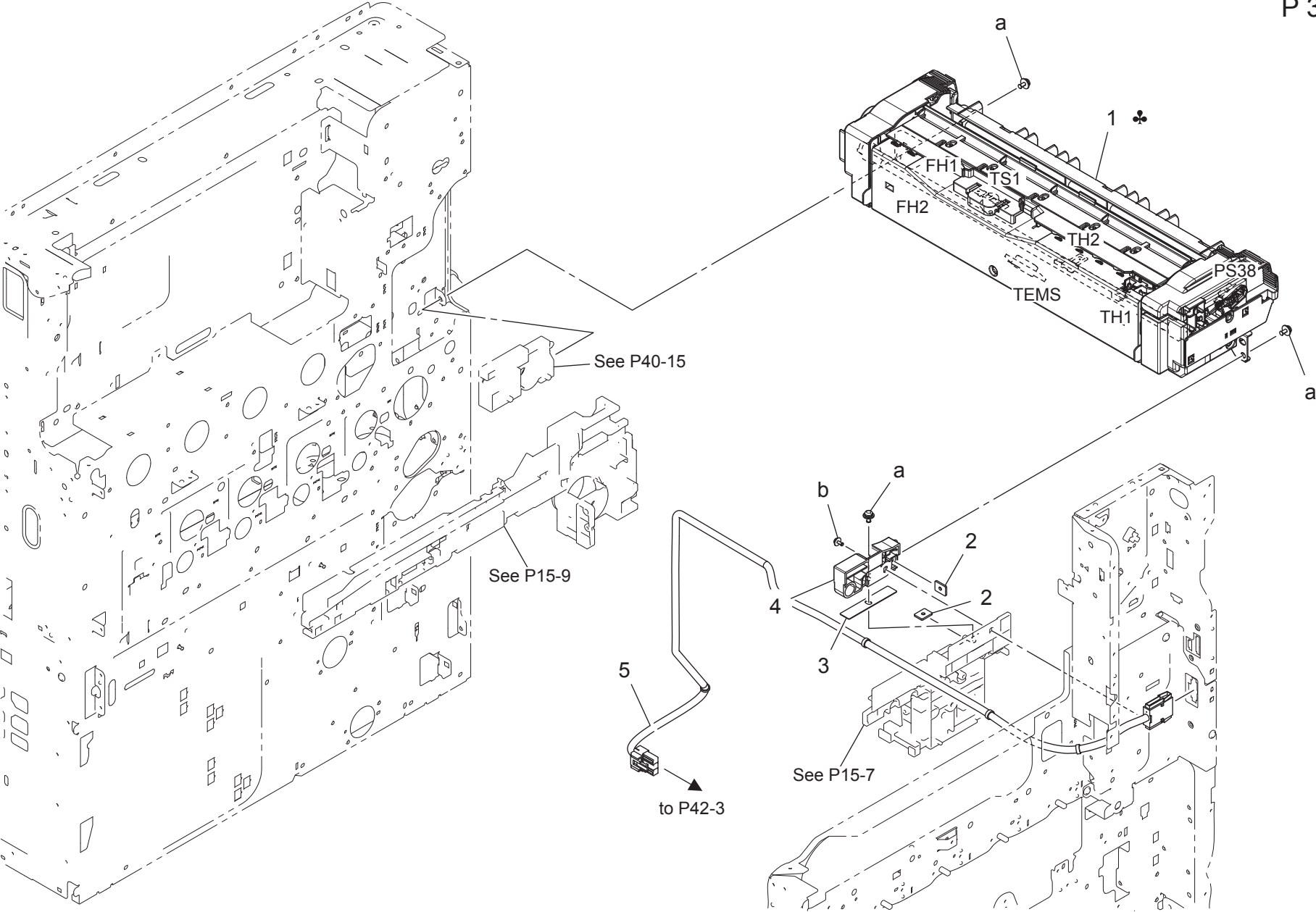
FRONT
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REVERSAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797815700	Torsion Coil spring /Front	ねじリコイルばね／前	C	2	a-V234200850 b-V217040001 c-V153031004
2	A161825700	Idler Roller /A	従動ローラ／ A	D	2	
3	A797815800	Torsion Coil spring /Rear	ねじリコイルばね／後	C	2	
4	A797812600	Guide Plate	ガイド板	D	1	
5	A797812500	Guide Plate	ガイド板	D	1	
6	A797815600	Guide	ガイド	C	2	
7	A797812102	Guide Plate /1	ガイド板／ 1	D	1	
8	4030581101	BUSHING	軸受	C	2	
9	A161819200	Gear 18T	ギア 18 T	C	1	
10	A797814600	Spacer	スペーサ	C	1	
11	A797812202	Guide Plate /2	ガイド板／ 2	D	1	
12	A797813000	Ring	リング	C	1	
13	A797812800	Torsion Coil spring	ねじリコイルばね	C	1	
14	A797815500	Bushing	すべり軸受	C	1	
15	A797812401	Roller /1	ローラ／ 1	C	1	
16	A797812700	Actuator	アクチュエータ	C	1	
17	A797946500	Label M2	ラベル M 2	C	1	
18	A797812300	Guide Plate /3	ガイド板／ 3	D	1	

FUSING SECTION

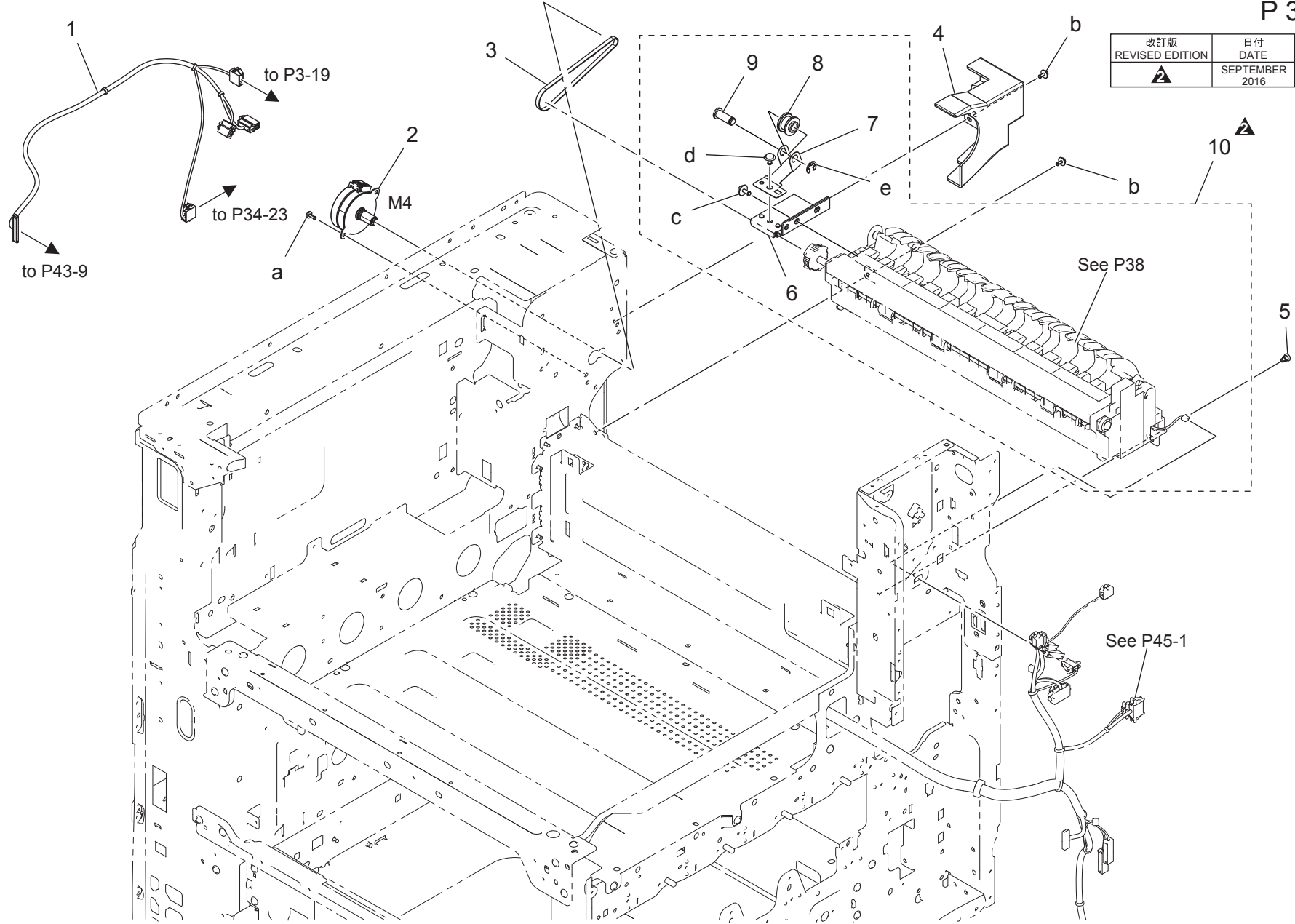


FUSING SECTION

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PAPER EXIT SECTION

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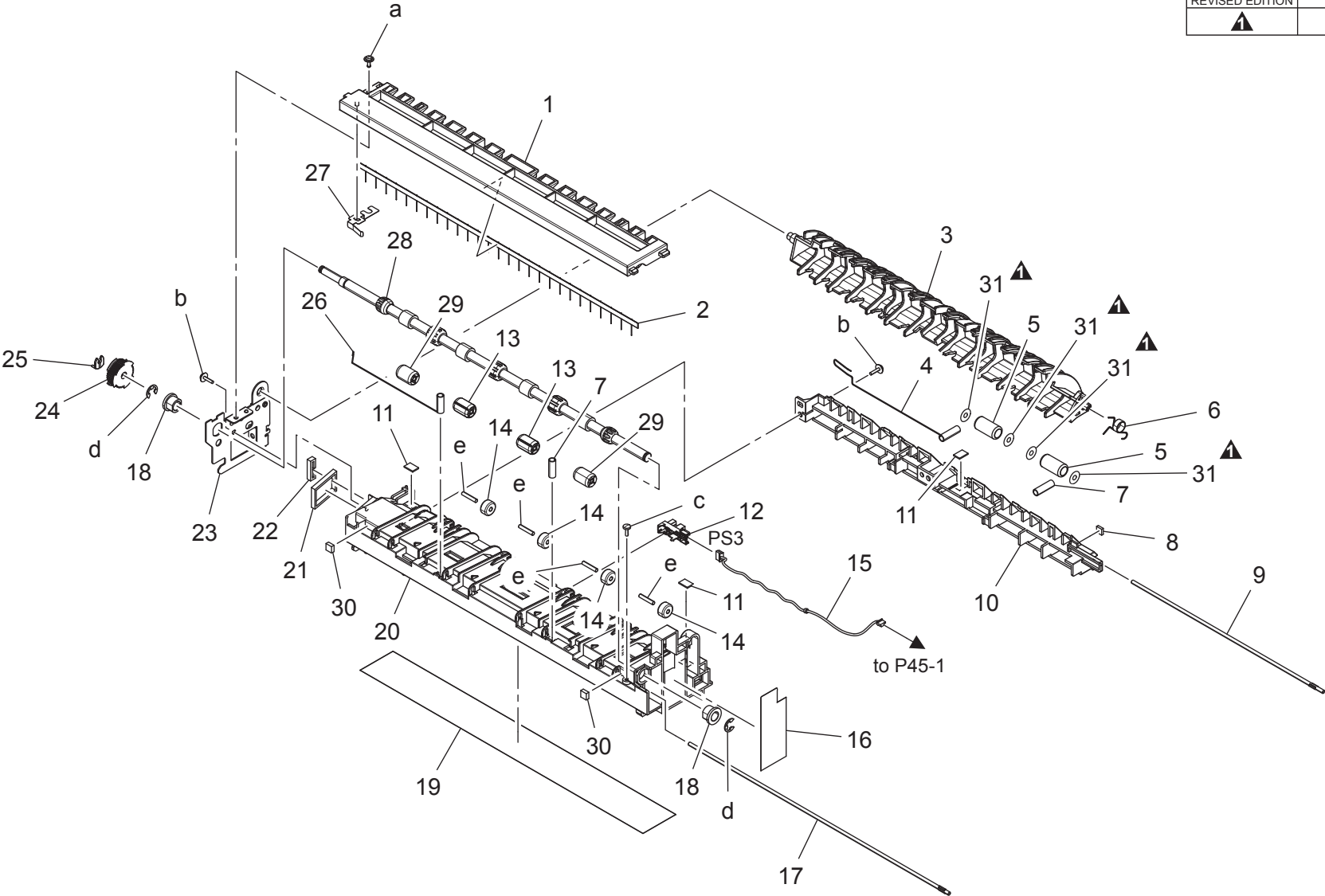


PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797N10D00	Drive Wiring		D	1	a-V126030803 b-V125030803 c-V125030803 d-V127030604 e-V217040001
2	A797M10300	PM Stepping motor		C	1	
3	A797891500	Timing belt 226L		C	1	
4	A797892200	Cover		D	1	
5	1164202801	SHOULDER SCREW		D	1	
6	A797893100	Mounting Plate		D	1	
7	A797893200	Plate spring		C	1	
8	A797893300	Roll		C	1	
9	A797893400	Shaft		D	1	
10	A797F8900A	Paper Exit ASSY		S	1	

PAPER EXIT SECTION

改訂版 REVISED EDITION	日付 DATE
	APRIL 2016

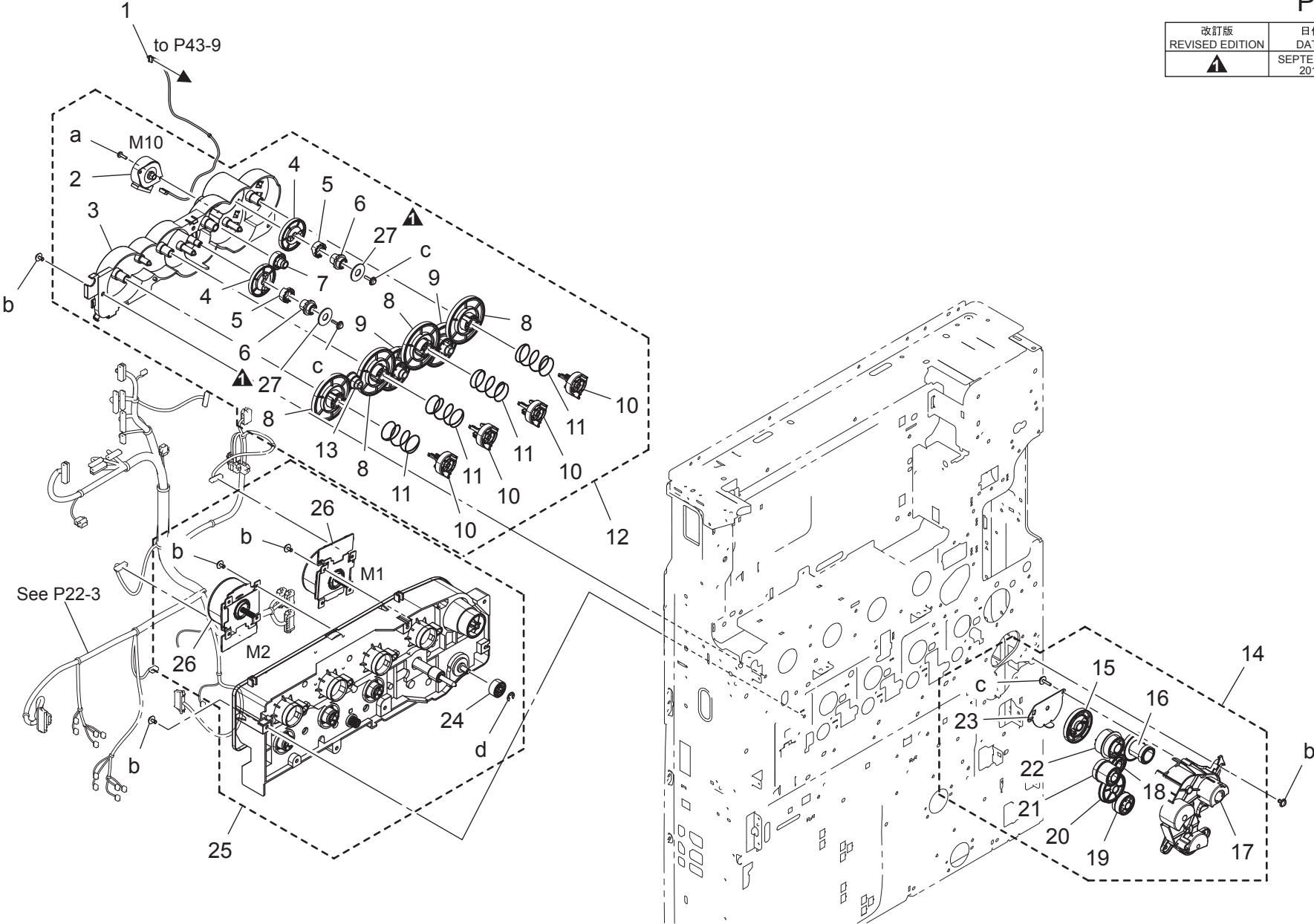


PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797890100	Guide /Upper		D	1	a-V144030803 b-V153031004 c-V149030803 d-V217060001 e-V234301650
2	A797891400	Neutralizing Brush		C	1	
3	A797890500	Guide Lever		C	1	
4	A797891101	Ground Spring		D	1	
5	A0P0901100Old	Roll		C	2	
5	A2X0901100	Roll		C	2	
6	A797890600	Torsion Coil spring		C	1	
7	A797892700	Spring		C	2	
8	A797892601	Cushion /A		C	1	
9	A797891200	Shaft		D	1	
10	A797891000	Guide		D	1	
11	A797892300	Cushion /B		C	3	
12	A5C1M50100	Photointerrupter		B	1	
13	A5C1891100	Roll		D	2	
14	A0ED897700	Collar		C	4	
15	A797N11100	Conveyance Detection harness /L ower		D	1	
16	A797891900	Seal		C	1	
17	A797893000	Shaft		D	1	
18	A0ED891100	Bushing		D	2	
19	A797891800	Seal		C	1	
20	A797890001	Guide /Lower		D	1	
21	A797892000	Seal		C	1	
22	A797892100	Seal		C	1	
23	A797890201	Mounting Plate /Rear		D	1	
24	A797891300	Pulley 36T		C	1	
25	56AA40490	SHAFT STOPPER 4		C	1	
26	A797892400	Ground Spring		D	1	
27	A797892500	Ground Contact /Lower		D	1	
28	A797890300	Roller		C	1	
29	4004590301	ROLL		C	2	
30	A797892900	Cushion /C		C	2	
31	A64J891200	Washer		D	4	

DRIVE SECTION

改訂版 REVISED EDITION	日付 DATE
▲	SEPTEMBER 2016

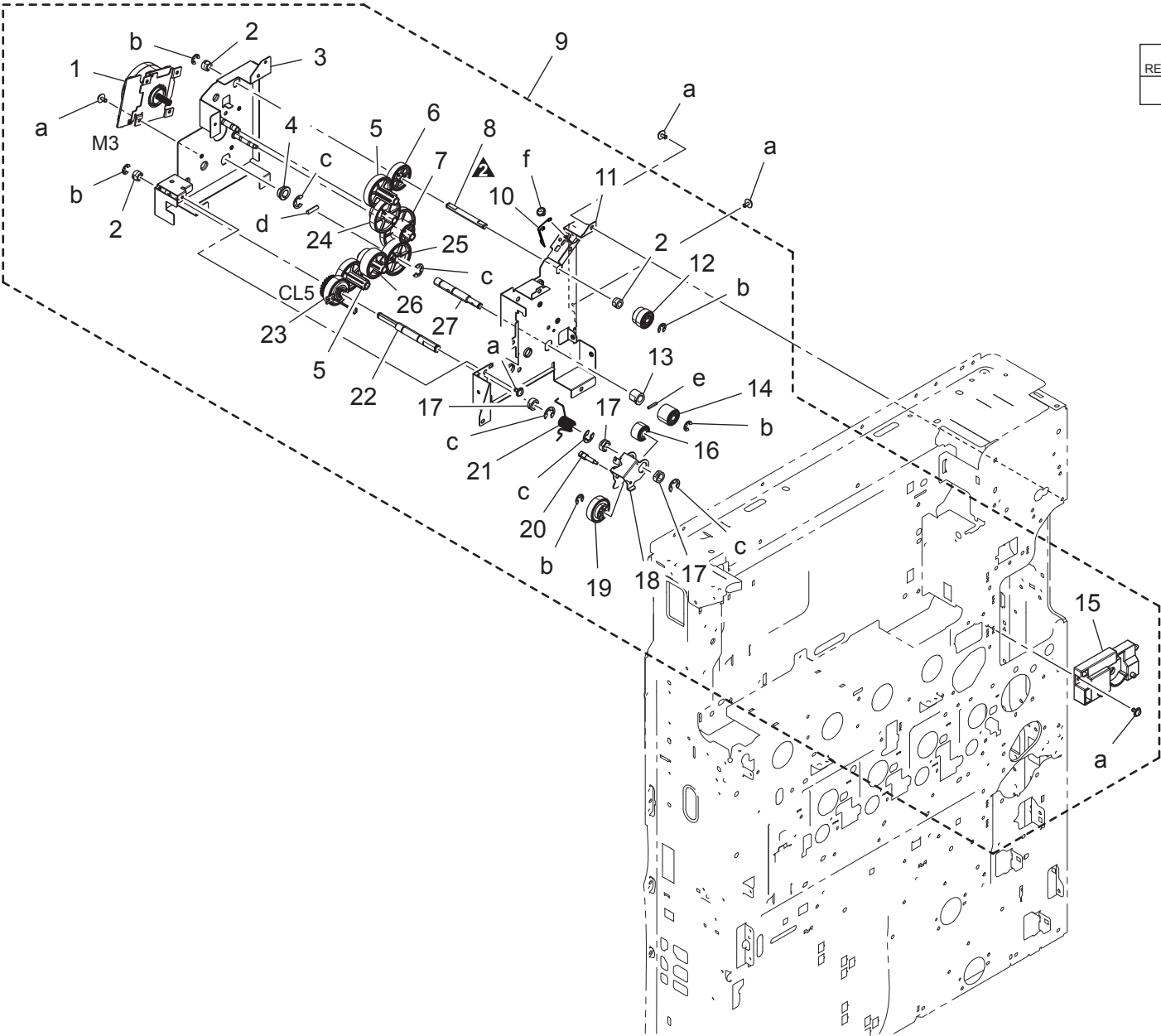


DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797N11400	Toner Drive harness /3		D	1	a-V145030803 b-V127030604 c-V153031004 d-V217040001
2	A7PUM10700	Stepping motor		C	1	
3	A797240100	Holder		D	1	
4	A797240300	Gear 100T		C	2	
5	A797241001	Coupling		C	2	
6	A797240900	Gear 15T		C	2	
7	A797240500	Gear 50T		C	1	
8	A797240600	Gear 74T		C	4	
9	A797240400	Gear 30/67T		C	2	
10	A161240700	Joint		C	4	
11	4038541202	PRESSURE SPRING		C	4	
12	A797F23001	TB Drive ASSY		S	1	
13	A797240800	Gear 20T		C	1	
14	A797F25000	Paper Feed Drive ASSY		S	1	
15	A797253500	Gear 66T		C	1	
16	A797259800	Gear 21/41T		C	1	
17	A797221000	Holding		D	1	
18	A797253100	Gear 32T		C	1	
19	A797220700	Gear 24/29T		C	1	
20	A797253200	Gear 44T		C	1	
21	A797220100	Gear 23/29T		C	1	
22	A797253600	Gear 31T		C	1	
23	A797221100	Hold Plate		D	1	
24	A797254000	Gear 18T		C	1	
25	A797R71100	Main Drive Assy		C	1	
26	A7PUM10100	Brushless motor /30		I	2	
27	A797241100	Washer		C	2	

DRIVE SECTION

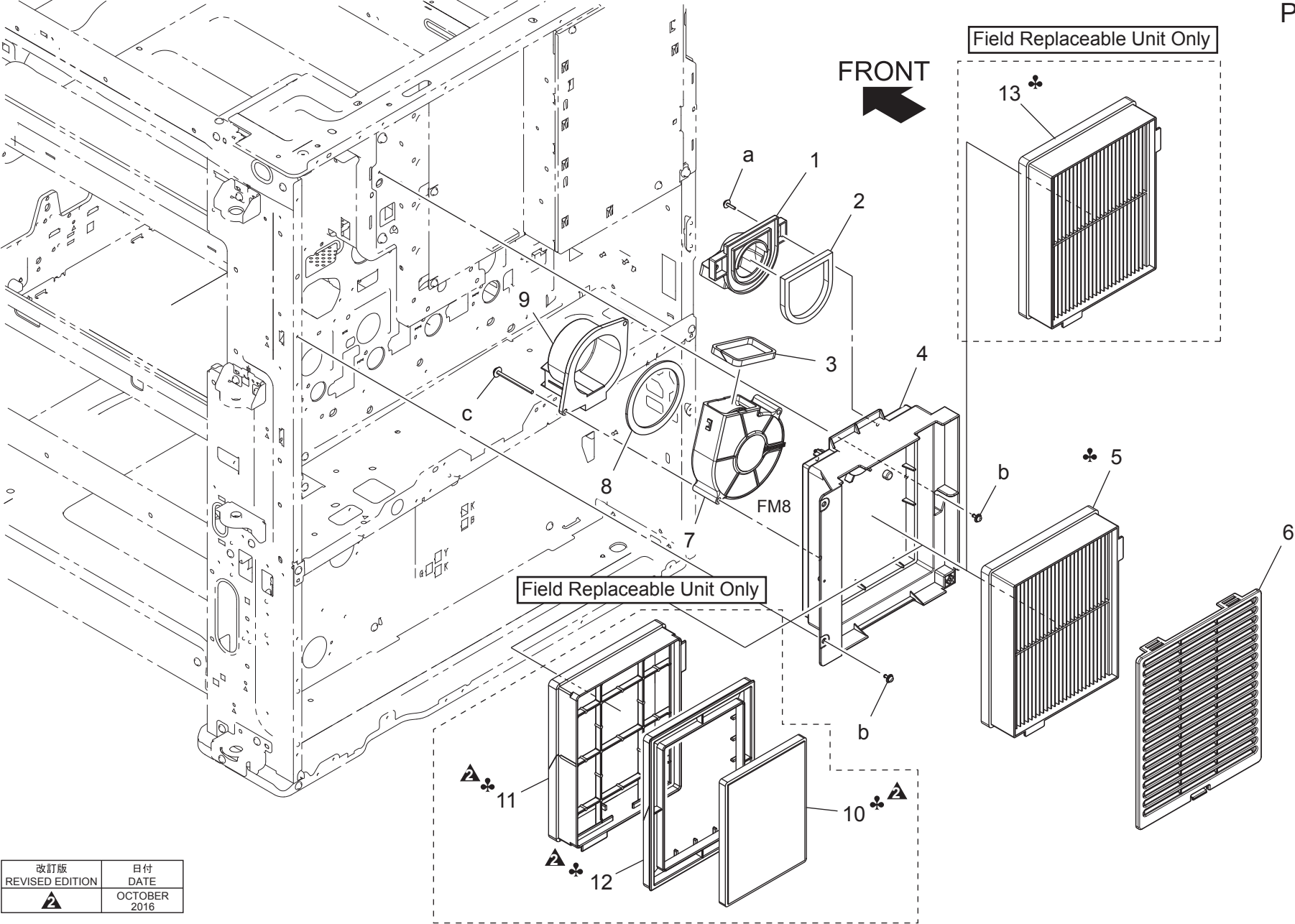
改訂版 REVISED EDITION	日付 DATE
	MARCH 2016



DRIVE SECTION

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OZONE DUCT SECTION

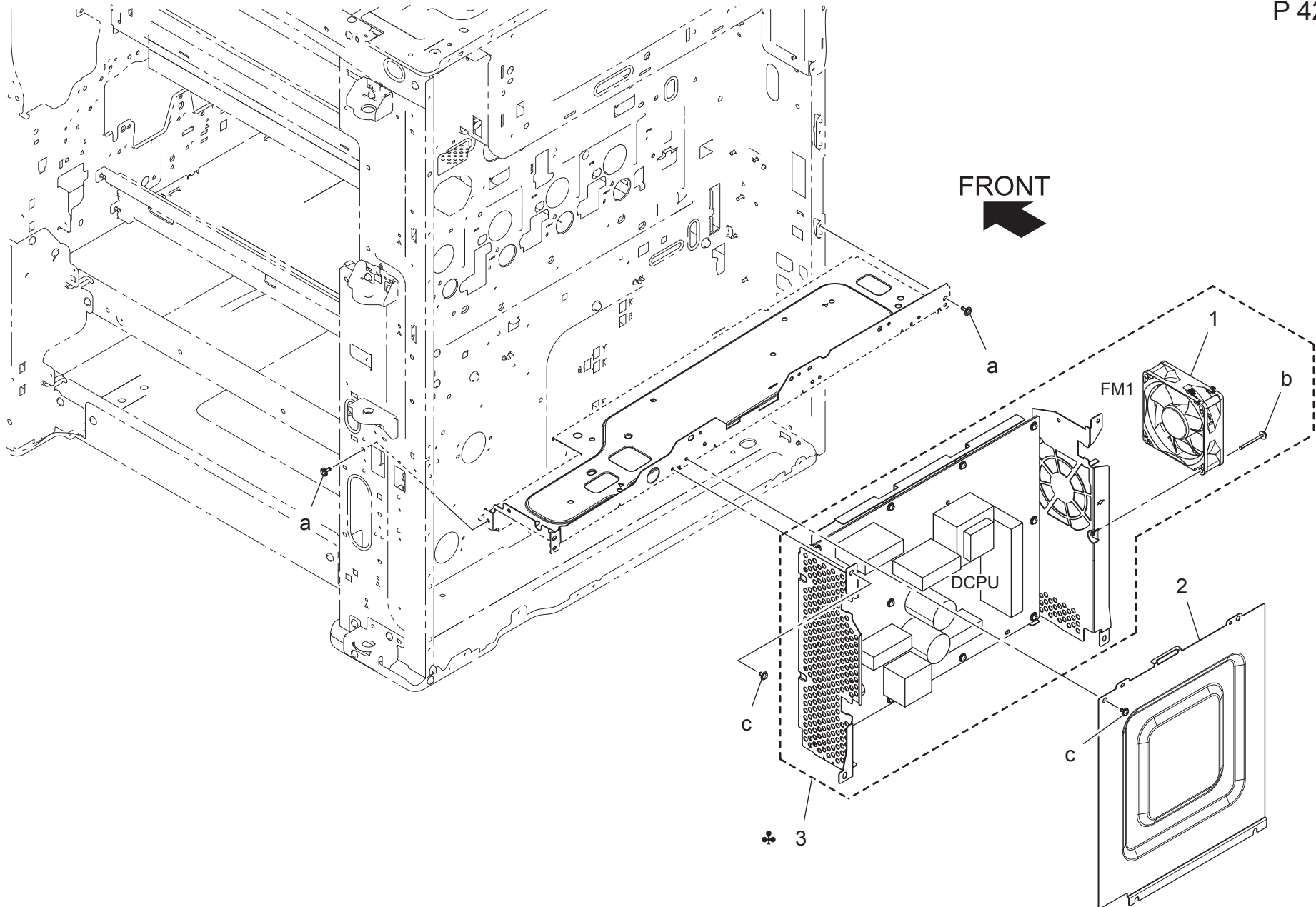


改訂版 REVISED EDITION	日付 DATE
	OCTOBER 2016

OZONE DUCT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797150300	Duct /2	C,I (South Africa)	D	1	a-V153031004 b-V125030803 c-V153044503
2	A797150500	Sealing Part		C	1	
3	A7PU143300	Seal		C	1	
4	A797150400	Duct /3		D	1	
5	A797152100	Filter		C	1	
6	A797150600	Cover		C	1	
7	9313100072	FAN MOTOR		C	1	
8	A02E117300	Seal		C	1	
9	A797150100	Duct /1		D	1	
10	A797152200	Filter		C	1	
11	A797R72700	Filter Case/1	A,A1,B,D1,D3,E,F2,G 1,G2,I(Except South Africa),K,J,H	D	1	
12	A797R72600	Filter Case/2		D	1	
13	A797152100	Filter		C	1	

MAIN POWER SUPPLY SECTION



MAIN POWER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4139M10000	Fan motor	ファンモーター	B	1	a-V144030803 b-V116033003 c-V127030604
2	A797166300	Mounting Plate	取付板	D	1	
3	A797R70700	Power supply Assy /100V	低圧電源 A s s y / 1 0 0 V	I	1	
3	A797R70800	Power supply Assy /120V	低圧電源 A s s y / 1 2 0 V	I	1	
3	A797R70900	Power supply Assy /220-240V	低圧電源 A s s y / 2 2 0 - 2 4 0 V	I	1	
3	A797R70900	Power supply Assy /220-240V	低圧電源 A s s y / 2 2 0 - 2 4 0 V	I	1	

改訂版	日付
REVISED EDITION	DATE
	JUNE 2016

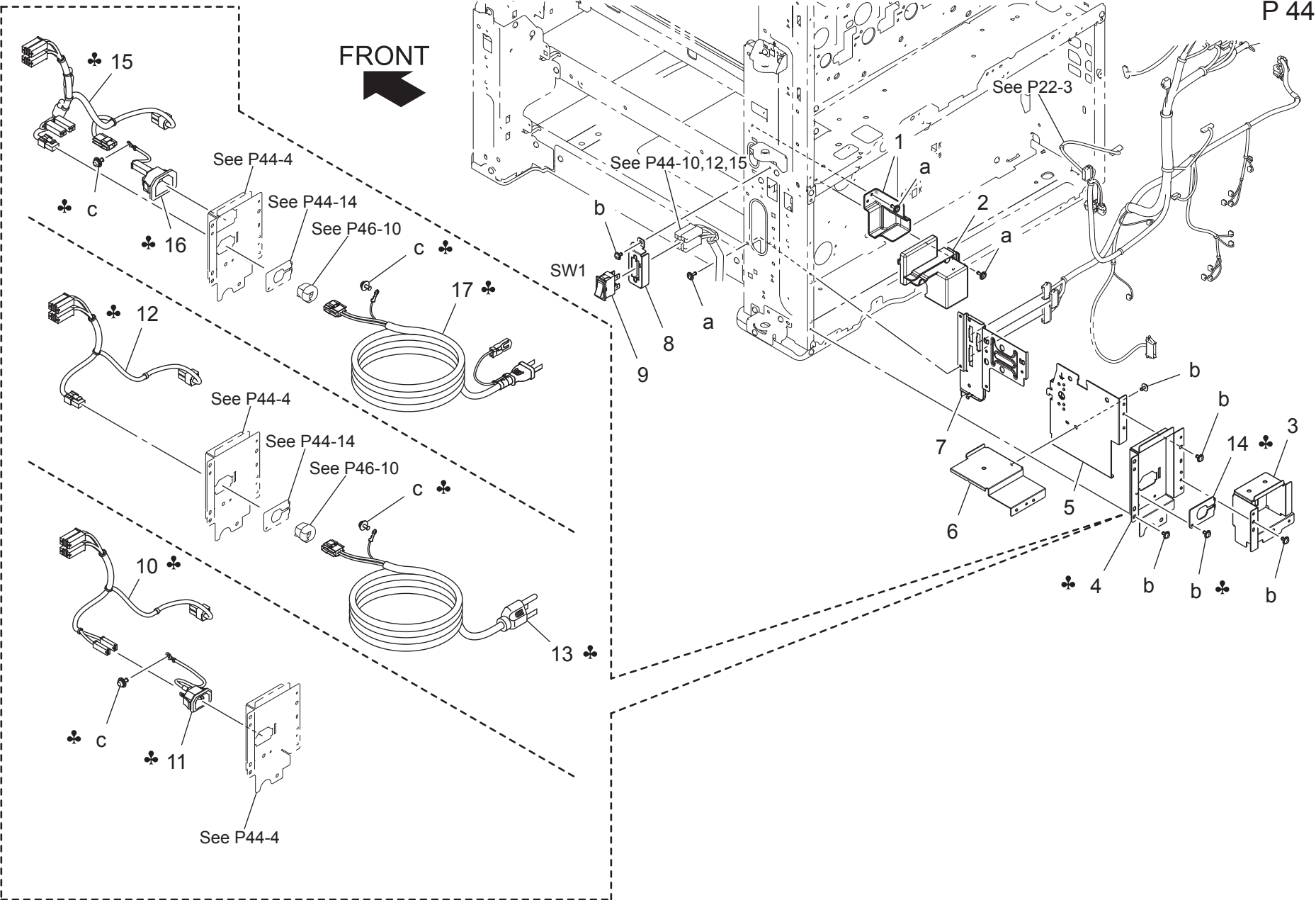
Model No.A798-00A
Model No.A798-01A

ELECTRICAL COMPONENTS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A797102600	Ground Plate	アース板		D	1	a-V144030803 b-V127030604 c-V116040803 d-V125030803 e-V111030603 f-V116033003
2	A797137800	Guide	ガイド		D	1	
3	A5C1M50100	Photointerrupter	透過型センサ		B	1	
4	A797137400	Guide	ガイド		D	1	
5	A797135200	Mounting Plate	取付板		D	1	
6	A797N11300	Connecting Detection harness	連結検知束線		D	1	
7	A797137500	Mounting Plate	取付板		D	1	
8	A797137900	Seal	シール		C	4	
9	A797H02118	PWB Assembly(PWB-MFP ASSY)	基板 ASSY (PWB-MFP ASSY)	C,I(South Africa)	I	1	
9	A797H02103	PWB Assembly(PWB-MFP ASSY)	基板 ASSY (PWB-MFP ASSY)	A,A1,B,D1,D3,E,F2,G1,G2,I(Except South Africa),H,J,K	I	1	
10	A797137101	Mounting Plate	取付板		D	1	
11	A797137000	Mounting Plate	取付板		D	1	
12	A161137600	Shoulder screw	段ねじ (SSD)	A,A1,B,C,G2,I(South Africa)	D	1	
13	A7AHH02S02	PWB Assmby(PWB-SATA)	基板 ASSY (PWB-SATA ASSY)	A,A1,B,C,G2,I(South Africa)	I	1	
14	A797137201	Cover	カバー		D	1	
15	A4EU138000	Support Rubber	支持ゴム	A,A1,B,C,G2,I(South Africa)	D	4	
16	A5C1134200	Shoulder screw	段ねじ (HDD)	A,A1,B,C,G2,I(South Africa)	D	4	
17	A797139000	Mounting Plate	取付板	A,A1,B,C,G2,I(South Africa)	D	1	
18	A5C1134111	Spacer	スペーサ (HDD)	A,A1,B,C,G2,I(South Africa)	D	4	
19	A2X0M72C00	HDD	HDD	A,A1,B,C,G2,I(South Africa)	I	1	
20	A7AHN15100	Signal Cable	信号ケーブル / SATA	A,A1,B,C,G2,I(South Africa)	D	1	
21	A161N15J00	Power source Cable	電源ケーブル (SATA CABLE)	A,A1,B,C,G2,I(South Africa)	C	1	
22	A797135000	Mounting Plate	取付板		D	1	
23	A797N10B00	Power source Wiring	電源束線		D	1	
24	4556M10000	Fan Motor	ファンモーター		B	1	
25	A797138800	Seal	シール		D	1	
27	V864800107	EEPROM (2 pieces)	EEPROM (2個セット)		D	2	
28	A7AHN15A00	Harness /Control	制御束線 / CSRC	C,D1,D3,E,F2,G1,I,K,H	D	1	
29	A7AH131300	Screw	ねじ (CSRC)	C,D1,D3,E,F2,G1,I,K,H	C	2	
30	A797138700	Cover	蓋	A,A1,B,G2,J	D	1	
31	A7PUM92600	Gasket	ガスケット		D	1	
32	A797M90200	Gasket /3	ガスケット / 3		D	2	
33	A797M90100	Gasket /2	ガスケット / 2		D	1	
34	A7AHN15A00	Harness /Control	制御束線 / CSRC	A,A1,B,G2	D	1	
35	A7AH131300	Screw	ねじ (CSRC)	A,A1,B,G2	C	2	

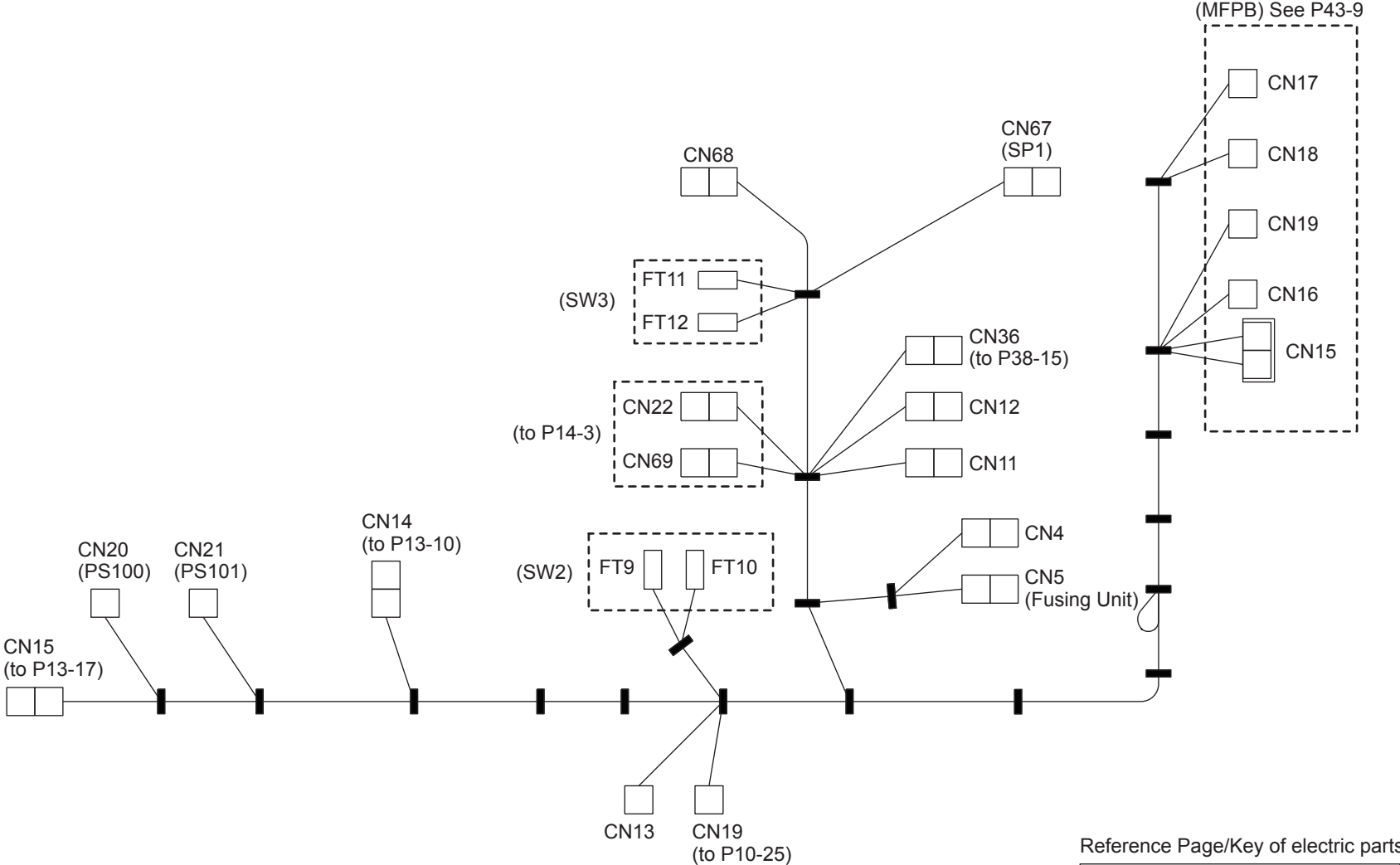
ELECTRICAL COMPONENTS



ELECTRICAL COMPONENTS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A797132900	Wiring Cover	配線カバー	D	1	a-V144030803 b-V127030604 c-V116040803
2	A797132500	Cover	カバー	D	1	
3	A797132701	Mounting Plate	取付板	D	1	
4	A797132100	Mounting Plate	取付板	D	1	
4	A797132800	Mounting Plate	取付板	D	1	
5	A797132200	Guide Plate	ガイド板	D	1	
6	A797132600	Mounting Plate	取付板	D	1	
7	A797132400	Mounting Plate	取付板	D	1	
8	A797132000	Mounting Plate	取付板	D	1	
9	4038M60000	SEESAW-SWITCH	波形スイッチ	C	1	
10	A797N10200	AC Wiring /230V	AC 束線／230V	D	1	
11	A02EN12513	Power supply Wiring	給電束線	D	1	
12	A797N10100	AC Wiring /120V	AC 束線／120V	D	1	
13	A5C1N30000	Power code /120V	電源コード／120V (北米／15A)	C	1	
13	A00JN30200	Power code	電源コード (台湾)	C	1	
14	A0ED135700	Mounting Plate	取付板 (電源コード)	D	1	
15	A797N10001	AC Wiring /100V	AC 束線／100V	D	1	
16	A797N10500	AC Wiring /A	AC 束線／A	D	1	
17	A0EDN30002	Power source Cord /100V	電源コード／100V	D	1	



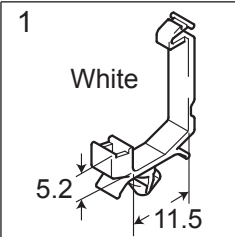
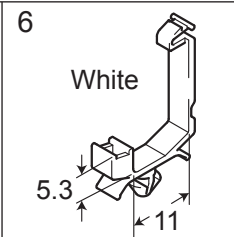
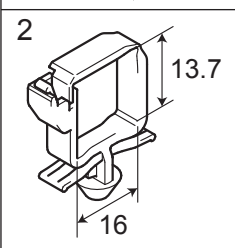
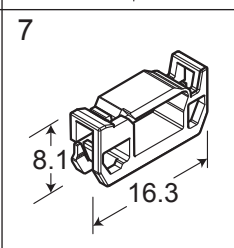
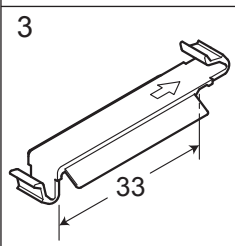
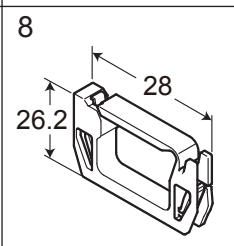
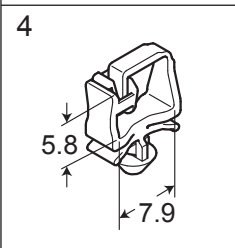
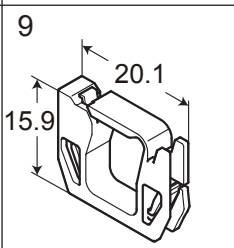
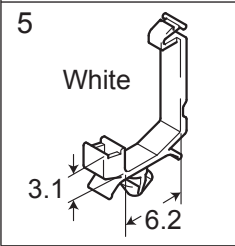
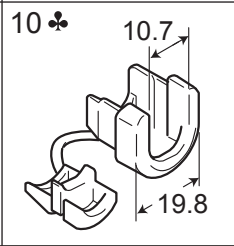
Reference Page/Key of electric parts

MFPB: P43-9	SW3: P3-3
PS101: P3-16	SW2: P3-3
PS100: P3-17	Fusing Unit: P36-1
SP1: P3-2	

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A798N10C00	Main body Wiring /2	本体束線／2		D	1	

WIRING ACCESSORIES AND JIGS

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1  White	6  White	11	16	21	26	31	36
2  13.7 16	7  8.1 16.3	12	17	22	27	32	37
3  33	8  28 26.2	13	18	23	28	33	38
4  5.8 7.9	9  20.1 15.9	14	19	24	29	34	39
5  White 3.1 6.2	10 ♣  10.7 19.8	15	20	25	30	35	40

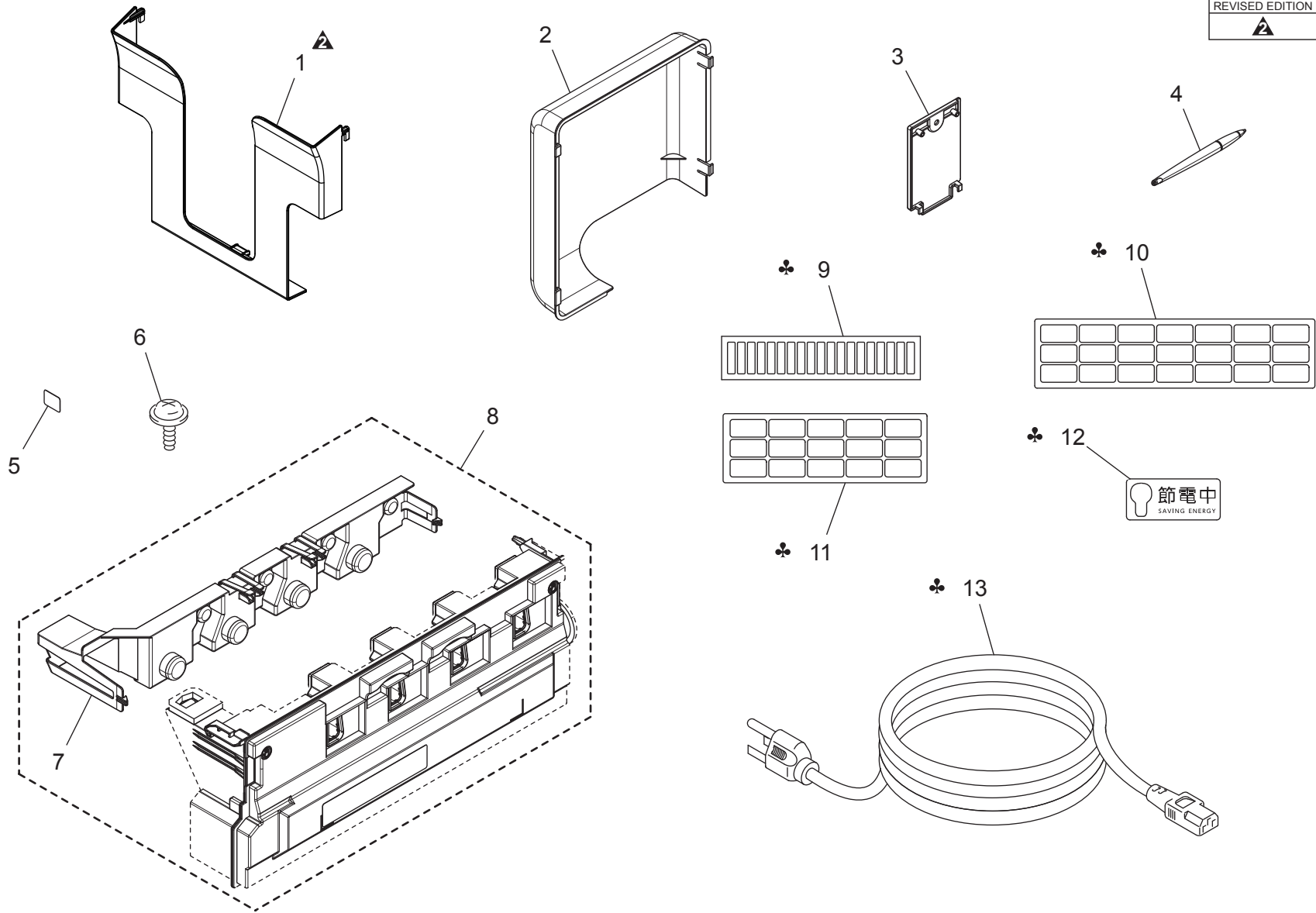
WIRING ACCESSORIES AND JIGS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	V500010081	Locking Wire Saddle	ロッキングワイヤーサドル		D		
2	V500010084	Locking Wire Saddle	ロッキングワイヤーサドル		D		
3	V500020082	Clamping for FFC	F F C 用クランプ		D		
4	V500020098	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
5	V500020099	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
6	V500020100	Mini Locking wire saddle	ミニロッキングワイヤーサドル		D		
7	V570010057	Wing Edge Saddle	ウィングエッジサドル		D		
8	V570010059	Wing Edge Saddle	ウィングエッジサドル		D		
9	V570010060	Wing Edge Saddle	ウィングエッジサドル		D		
10	V500020052	bushing	コードブッシュ	A,A1,B,G2	D	1	

ACCESSORY PARTS

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ACCESSORY PARTS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A90G169900	Holder	ホルダ (マニュアル)		C	1	
2	A797152000	Duct	ダクト		C	1	
3	A797163400	Cover	カバー		C	1	
4	A7AH166700	Operation Shaft	操作軸		C	1	
5	A7AH266800	Seal	シール		C	1	
6	V153031004	screw	カップ頭タッピンねじ B タイ		V	1	
7	A161362000	Cover	蓋		C	1	
8	A8JJWY1	WASTE TONER BOX	廃棄トナーボックス	C,D1,D3,E,F2,G1,H,I,J,K	A	1	
8	A8JJWY1	WASTE TONER BOX	廃棄トナーボックス	A,A1,B,G2	A	1	
9	A7AH947600	Seal /Japanese	シール/日本語	A,A1	C	1	
9	A7AH947201	Seal/ English	シール/英語	B,G2,D1,D3,E,F2,G1,I(Except South Africa),K	C	1	
9	A7AH947301	Seal/ Chinese	シール/中国語	J	C	1	
9	A7AH947401	Seal	シール (台湾語)	H	C	1	
10	A7AH942000	Label Metric	ラベル メトリック	A,A1,C,D1,D3,E,F2,G1,I,K,J,H	C	1	
11	A7AH942100	Label Inch	ラベル インチ	B,G2	C	1	
12	A1UD947400	Label	ラベル (国内省エネ)	A,A1	C	1	
13	9381420021	POWER CORD	プラグ付電源コード	D3(New Zealand)	D	1	
13	A0EDN30201	Power source Cord /230V	電源コード / 2 3 0 V	D1(Maldives,India,Nepal)	D	1	
13	A2UPN30300	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	G1(Peru)	D	1	
13	4136N30000	POWER CODE	プラグ電源コード	D1(Pakistan),G1(South America),K	D	1	
13	A2UPN30100	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	F2,I(UAE,Bahrain,Qatar,Oman,Yemen,Kuwait)	D	1	
13	A2UPN30601	Power code (220-240V)	電源コード (2 2 0 - 2 4 0 V)	G1(Brazil)	D	1	
13	A1UDN30200	Power cord /230V	電源コード / 2 3 0 V (アルゼンチン)	G1(Argentine)	C	1	
13	A797N30000	Power code /230V	電源コード / 2 3 0 V (I s r a e l)	I(Israel)	D	1	
13	9381430031	POWER CORD	プラグ付電源コード	J	D	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed section	Tray 1 pick-up roller	1	300k	A5C1562200		P17-14	*2, *4
2		Tray 1 feed roller	1	300k	A00J563600		P17-12	*2, *4
3		Tray 1 separation roller	1	300k	A00J563600		P18-10	*2, *4
4		Tray 2 pick-up roller	1	300k	A5C1562200		P19-20	*2, *4
5		Tray 2 feed roller	1	300k	A00J563600		P19-18	*2, *4
6		Tray 2 separation roller	1	300k	A00J563600		P20-10	*2, *4
7		Manual bypass tray feed roller	1	200k	A00F623201		P32-7	*2, *4
8		Manual bypass tray separation roller assy	1	200k	4658015106		P33-19	*2, *4
9	Processing section	Toner cartridge/Y,M,C *1	1	21k	-			*3
10		Toner cartridge/K *1	1	24k	-			*3
11		Drum unit/K *1	1	80k	-			*3
12		Developing unit/K	1	600k	-			*3
13		Imaging unit/Y,M,C	1	70k	-			*3
14		Waste toner box *1	1	22k	A8JJWY1		P47-8	*3, *6
15	Image transfer section	Transfer belt unit	1	250k	A797R70044		P15-1	*3
16		Transfer roller unit	1	250k	A797R71800		P27-1	*3, *5
17	Fusing section	Fusing unit	1	500k	A797R70122	100V Areas	P36-1	*3
18			1	500k	A797R70200	120V Areas	P36-1	*3
19			1	500k	A797R70311	200V Areas	P36-1	*3

*1: The parts can be replaced either by user or service engineer.

*2: Actual durable cycle (life counter value)

*3: Field standard yield

*4: Replace those three parts at the same time.

*5: The transfer roller unit is furnished with the transfer belt unit (A797 R700) so that all of them are replaced at same time.

*6: A waste toner full condition is detected with detecting the actual waste toner emissions.

メンテナンスリスト

1/1

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	給紙部	トレイ 1 ピックアップローラー	1	300k	A5C1562200		P17-14	*2, *4
2		トレイ 1 給紙ローラー	1	300k	A00J563600		P17-12	*2, *4
3		トレイ 1 分離ローラー	1	300k	A00J563600		P18-10	*2, *4
4		トレイ 2 ピックアップローラー	1	300k	A5C1562200		P19-20	*2, *4
5		トレイ 2 給紙ローラー	1	300k	A00J563600		P19-18	*2, *4
6		トレイ 2 分離ローラー	1	300k	A00J563600		P20-10	*2, *4
7		手差しトレイ給紙ローラー	1	200k	A00F623201		P32-7	*2, *4
8		手差しトレイ分離ローラー Assy	1	200k	4658015106		P33-19	*2, *4
9	プロセス部	トナーカートリッジ / Y,M,C *1	1	21k	-			*3
10		トナーカートリッジ / K *1	1	24k	-			*3
11		ドラムユニット / K *1	1	80k	-			*3
12		現像ユニット / K	1	600k	-			*3
13		イメージングユニット / Y,M,C	1	70k	-			*3
14		廃棄トナーボックス *1	1	22k	A8JJWY1		P47-8	*3, *6
15	転写部	転写ベルトユニット	1	250k	A797R70044		P15-1	*3
16		転写ローラーユニット	1	250k	A797R71800		P27-1	*3, *5
17	定着部	定着ユニット	1	500k	A797R70122	100V Areas	P36-1	*3
18			1	500k	A797R70200	120V Areas	P36-1	*3
19			1	500k	A797R70311	200V Areas	P36-1	*3

*1: ユーザー / サービス交換の選択が可能。

*2: ライフカウンター値

*3: 市場標準印刷枚数値

*4: 同時交換のこと

*5: 転写ベルトユニット (A797 R700) に同梱されており、同時交換する。

*6: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A79700A A79700D
	A2	JAPAN		200	50/60	
B		USA, CANADA		120	60	A79701A A79701D
C		EUROPEAN TYPE		220-240	50/60	A79702A A797021
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A79704A A797041 A79704D
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A79704A A797041 A79704D
E		PHILIPPINES		220-240	50/60	A79704A A797041 A79704D
F	F1	SAUDI ARABIA		127	60	
	F2	SAUDI ARABIA		220-240	50/60	A79704A A797041 A79704D
G	G1	C.S AMERICA		220-240	50/60	A79704A A797041 A79704D
	G2	C.S AMERICA		120	60	A79701A A79701D
H		TAIWAN		110	60	A79707D

Destination No.	Destinations	V	Hz	Model No.
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO	220-240	50/60	A79702A A79704A A797021 A797041 A79704D
J	CHINA	220-240	50/60	A79708D A79708E
K	KOREA	220-240	50/60	A79704A A797041 A79704D A79709D