

KONICA MINOLTA

PARTS GUIDE MANUAL

AUGUST 2008

bizhub C20
A0FD013

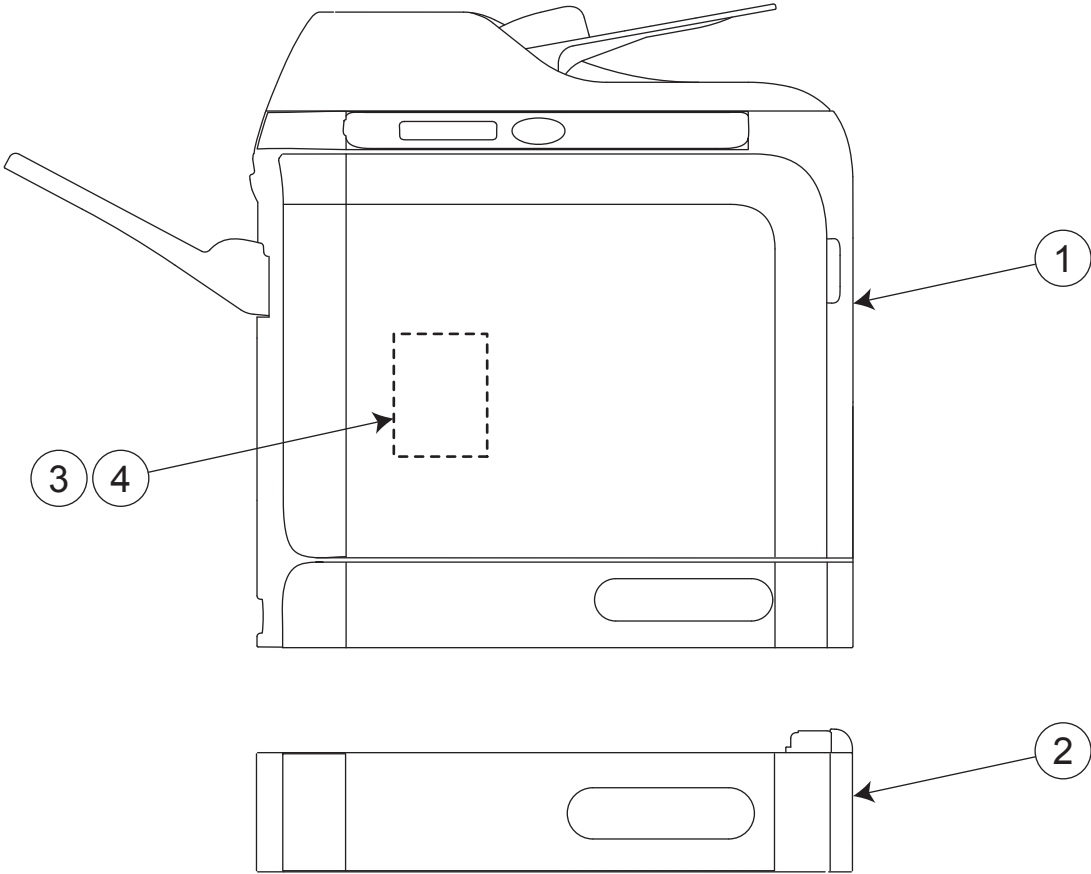
INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

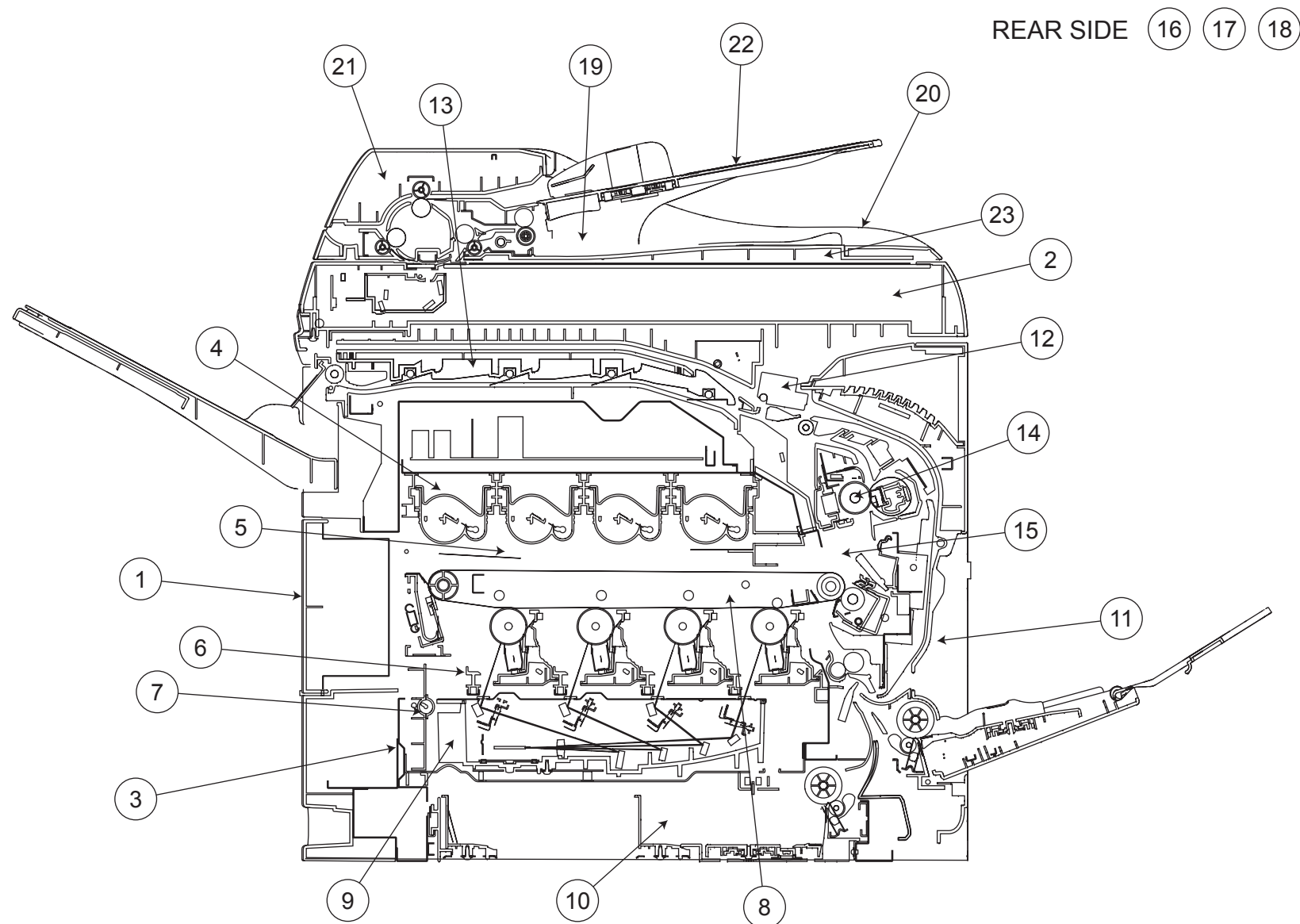
SYSTEM OUTLINE



GENERAL CONTENTS

No.	Description	Model
1	PRINTER COLOR	bizhub C20
2	PAPER FEEDER	SPCU
3	OTHER OPTION	Hard Disk Kit
4	OTHER OPTION	CF Adaptor

DIAGRAM OF MAIN PARTS SECTION



CONTENTS

No.	DESCRIPTION	PAGE No.
1	EXTERNAL PARTS	P1
2	IR SECTION	P2 P3 P4
3	MAIN FRAME SECTION	P5
4	T/C RAIL SECTION	P6
5	I/U CONTACT SECTION	P7
6	I/U RAIL SECTION	P8
7	WASTE TONER TRANSPORT SECTION	P9
8	TRANSFER BELT UNIT	P10
9	PRINT HEAD SECTION	P11
10	CASSETTE SECTION	P12 P13
11	VERTICAL CONVEYANCE SECTION	P14 P15 P16 P17
12	SWITCH BACK SECTION	P18
13	HORIZONTAL TRANSPORT UNIT	P19 P20 P21
14	FUSING SECTION	P22
15	TRANSFER PRESSURE DRIVE SECTION	P23
16	HOPPER DRIVE SECTION	P24
17	MAIN DRIVE SECTION	P25
18	ELECTRICAL COMPONENTS	P26 P27
19	ADF UNIT	P28
20	ADF TRANSPORT SECTION	P29 P30 P31 P32 P33 P34 P35
21	ADF TRAY SECTION	P36
22	ADF FRAME SECTION	P37
23	WIRING	P38 P39 P40
24	WIRING ACCESSORIES AND JIGS	P41
25	ACCESSORY PARTS	P42

INDEX

1/5

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
0910 3620 01	8-9	4138 2018 02	1-9	4138 3027 01	13-3	4138 5404 01	24-4	9335 1300 61	11-9
0957 2026 01	17-27	4138 2019 02	10-7	4138 3029 01	13-4	4138 5406 01	24-8	9335 1300 61	15-16
0993 6303 01	5-27	4138 2022 02	10-9	4138 3031 01	12-4	4138 5412 02	24-7	9335 1300 61	16-5
1067 2501 01	9-7	4138 2034 02	5-16	4138 3032 02	12-8	4138 5414 01	24-2	9335 1300 61	17-13
1067 2501 01	21-4	4138 2035 01	10-24	4138 3032 02	15-7	4138 5873 04	21-17	9335 1300 61	19-3
1144 5200 01	16-8	4138 2056 01	7-8	4138 3071 02	11-17	4138 5875 01	21-16	9335 1300 61	21-1
1164 3062 01	13-15	4138 2063 01	11-20	4138 3072 01	11-16	4138 5876 02	21-21	9335 1300 61	23-7
1200 3121 09	21-5	4138 2064 01	11-18	4138 3092 01	13-12	4138 5879 01	21-3	9335 1400 51	23-20
1372 2808 02	9-21	4138 2088 02	6-16	4138 3205 01	14-3	4138 5882 01	21-14	9335 1910 21	16-28
1492 1045 01	2-11	4138 2094 01	10-13	4138 3232 02	15-2	4138 6834 01	26-8	9372 5300 11	23-1
1492 1045 01	29-34	4138 2095 02	10-23	4138 3236 02	15-3	4138 6839 01	10-3	9373 2200 11	11-7
4002 3123 03	5-13	4138 2096 01	10-14	4138 3237 01	15-4	4138 6840 01	10-2	9384 2500 11	27-17
4002 3123 03	19-10	4138 2098 01	10-12	4138 3241 01	15-23	4138 6844 01	26-15	9455 1076 01	17-14
4004 5339 01	9-6	4138 2099 01	10-26	4138 3244 01	15-12	4138 7001 00	16-36	9J06 M100 00	14-25
4011 3011 01	13-8	4138 2103 01	11-14	4138 3252 01	14-7	4138 7316 01	12-18	9J06 M601 00	5-8
4021 3036 01	13-18	4138 2105 01	7-10	4138 3253 01	14-8	4138 7316 01	14-29	9J06 M601 00	23-14
4030 3034 01	12-7	4138 2106 01	7-9	4138 3254 01	12-6	4139 2328 01	26-27	A00F 1008 01	5-6
4030 3034 01	15-8	4138 2113 01	10-5	4138 3254 01	15-19	4139 3910 01	18-21	A00F 1011 00	5-14
4034 0151 01	12-5	4138 2117 01	7-3	4138 3255 01	14-11	4139 N300 00	42-5	A00F 1012 00	5-15
4034 0151 01	15-20	4138 2217 01	10-4	4138 3510 01	15-9	4163 5293 01	10-10	A00F 1013 00	6-17
4036 4730 01	23-13	4138 2224 01	7-17	4138 3521 02	16-23	4163 5293 01	13-13	A00F 1020 00	5-24
4036 4730 01	25-3	4138 2225 01	7-16	4138 3522 03	16-25	4163 5293 01	15-11	A00F 1021 00	5-18
4036 5765 01	5-19	4138 2226 01	7-18	4138 3523 01	16-11	4163 5293 01	16-1	A00F 1022 00	5-23
4038 5776 02	27-14	4138 2236 02	7-12	4138 3524 01	16-19	4538 3732 01	17-5	A00F 1023 00	5-17
4120 3019 01	14-4	4138 2240 01	26-12	4138 3525 02	16-20	4538 3734 01	17-8	A00F 1024 00	10-25
4120 4614 01	7-1	4138 2246 01	6-13	4138 3527 02	16-24	4556 9439 00	4-7	A00F 1080 01	10-27
4128 2019 01	5-22	4138 2247 02	5-10	4138 3528 02	16-18	4556 9601 00	42-4	A00F 1081 01	10-15
4131 2320 01	15-26	4138 2248 01	5-9	4138 3532 02	16-13	4556 M100 00	27-6	A00F 1082 00	10-22
4131 3003 01	12-3	4138 2252 02	23-15	4138 3533 01	16-21	4628 6801 01	42-6	A00F 1083 00	10-11
4131 3003 01	17-1	4138 2523 01	25-17	4138 3556 01	23-16	4643 5244 01	20-24	A00F 1084 00	5-5
4131 3027 02	14-10	4138 2534 01	25-18	4138 3559 01	10-20	4687 3281 01	13-9	A00F 1103 01	6-10
4131 3056 01	12-15	4138 2543 01	25-13	4138 3561 01	19-4	9313 1300 51	7-2	A00F 1117 01	5-11
4131 3056 01	15-14	4138 2551 01	25-23	4138 3561 01	23-6	9314 1300 41	24-1	A00F 1118 00	5-12
4131 3057 02	12-14	4138 2568 01	18-11	4138 3562 01	19-5	9322 1300 61	23-12	A00F 1120 00	7-6
4131 3057 02	15-15	4138 2570 01	25-11	4138 3562 01	23-4	9326 1810 51	27-16	A00F 1121 01	7-4
4131 4052 01	14-16	4138 2571 01	25-12	4138 3582 01	23-24	9326 1810 51	42-7	A00F 1130 00	22-13
4131 4128 01	24-11	4138 2573 01	25-14	4138 3583 01	23-18	9335 1100 31	23-2	A00F 1131 00	22-12
4136 6751 01	6-4	4138 2584 01	25-22	4138 3584 01	23-17	9335 1300 61	6-14	A00F 1132 00	22-16
4138 0104 02	6-12	4138 2601 01	25-19	4138 5402 01	24-12	9335 1300 61	7-7	A00F 1134 00	6-6
4138 1034 02	1-18	4138 3026 01	13-17	4138 5403 01	24-3	9335 1300 61	10-6	A00F 1137 00	11-12

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A00F 1138 00	11-4	A00F 6206 01	12-10	A00F 7029 00	17-15	A00F 8129 00	18-12	A00J 8995 00	18-24
A00F 1138 00	17-4	A00F 6211 00	12-19	A00F 7030 00	17-28	A00F 8130 00	18-2	A00J 9401 00	4-10
A00F 1140 01	22-15	A00F 6214 02	12-16	A00F 7031 00	10-21	A00F 8131 00	18-31	A00J 9455 00	1-16
A00F 1141 00	22-14	A00F 6221 01	13-6	A00F 7032 00	17-30	A00F 8132 00	18-10	A011 1035 00	25-21
A00F 1145 00	5-30	A00F 6222 01	13-2	A00F 7033 00	17-31	A00F 8133 00	18-9	A011 1101 01	6-7
A00F 1308 00	5-2	A00F 6223 01	13-1	A00F 7102 01	14-18	A00F 8141 02	17-7	A011 1102 01	6-8
A00F 1312 00	6-18	A00F 6225 00	13-20	A00F 7105 00	14-26	A00F 8145 00	18-29	A011 1106 00	8-7
A00F 1403 00	26-25	A00F 6226 00	13-7	A00F 7106 00	14-14	A00F 8147 01	18-19	A011 1107 00	8-5
A00F 1411 01	26-20	A00F 6227 00	13-11	A00F 7107 00	14-21	A00F 8151 00	17-10	A011 1108 00	23-21
A00F 1413 01	26-2	A00F 6228 00	13-5	A00F 7111 00	14-15	A00F 8152 01	17-9	A011 1109 00	8-6
A00F 1418 00	26-17	A00F 6241 01	13-10	A00F 7113 00	14-13	A00F 8153 00	19-6	A011 1113 00	11-19
A00F 1419 00	26-6	A00F 6242 00	13-14	A00F 7116 01	15-10	A00F 8157 00	18-17	A011 1114 00	23-19
A00F 1431 00	26-11	A00F 6243 00	13-16	A00F 7117 00	15-25	A00F 9401 00	1-7	A011 1116 02	6-9
A00F 1432 00	10-8	A00F 6281 01	12-9	A00F 7120 00	16-2	A00F 9402 00	6-15	A011 1303 01	11-21
A00F 1618 03	1-19	A00F 7001 14	17-23	A00F 7121 01	17-6	A00F 9403 01	6-25	A011 1304 01	6-3
A00F 1623 00	26-16	A00F 7002 03	16-3	A00F 7123 01	17-2	A00F 9404 00	12-13	A011 1315 00	26-9
A00F 1624 00	5-4	A00F 7003 00	16-7	A00F 7151 02	23-5	A00F M200 00	18-3	A011 1361 00	26-7
A00F 1630 02	1-8	A00F 7004 00	17-26	A00F 7152 00	23-9	A00F M714 00	27-21	A011 1635 00	1-27
A00F 2106 00	25-20	A00F 7005 00	17-17	A00F 7153 00	23-10	A00F N10B 01	39-2	A011 1901 00	1-10
A00F 2139 00	25-4	A00F 7006 00	17-22	A00F 7154 00	23-3	A00F N10C 02	16-31	A011 2113 00	25-10
A00F 2140 00	25-8	A00F 7007 01	17-24	A00F 7165 00	14-19	A00F N10D 00	23-8	A011 2114 00	25-6
A00F 2143 00	25-9	A00F 7008 01	16-4	A00F 7166 00	14-17	A00F N10E 00	10-16	A011 2121 00	24-5
A00F 2145 01	23-22	A00F 7009 00	16-6	A00F 7171 00	14-24	A00F N10F 02	39-3	A011 2122 00	24-6
A00F 2147 00	23-23	A00F 7011 02	16-27	A00F 8101 01	18-14	A00F N10H 01	26-13	A011 2123 01	24-9
A00F 3643 00	9-22	A00F 7012 01	16-26	A00F 8102 00	17-3	A00F N10J 02	39-1	A011 2129 00	24-10
A00F 5106 00	17-20	A00F 7013 00	17-18	A00F 8103 00	18-22	A00F N10K 00	11-15	A011 3600 00	24-16
A00F 5601 03	15-24	A00F 7014 00	17-19	A00F 8106 00	17-12	A00F N10N 01	15-22	A011 3601 00	24-14
A00F 5602 01	14-9	A00F 7016 01	16-17	A00F 8111 00	18-33	A00F N10T 02	38-2	A011 3602 00	24-20
A00F 5603 00	14-6	A00F 7017 01	16-15	A00F 8112 00	18-35	A00F N10U 00	27-3	A011 3603 00	9-5
A00F 5604 01	15-17	A00F 7018 00	16-14	A00F 8113 00	18-28	A00F N113 01	38-3	A011 3604 00	9-17
A00F 5605 00	15-18	A00F 7019 00	16-32	A00F 8114 01	18-1	A00F N114 03	14-20	A011 3606 00	9-19
A00F 5610 00	14-5	A00F 7020 00	16-34	A00F 8116 00	18-34	A00F N115 01	14-22	A011 3607 00	9-20
A00F 5611 00	14-2	A00F 7021 01	16-12	A00F 8117 00	18-8	A00F N119 01	16-35	A011 3608 00	8-10
A00F 5631 00	15-1	A00F 7022 00	16-9	A00F 8118 00	18-5	A00F R700 00	25-25	A011 3609 00	24-18
A00F 5633 00	15-5	A00F 7023 00	16-33	A00F 8119 00	18-6	A00F R701 00	25-15	A011 3610 00	24-19
A00F 5634 01	15-6	A00F 7024 00	17-21	A00F 8120 00	18-32	A00F R702 00	23-11	A011 3611 00	9-15
A00F 5642 00	15-13	A00F 7025 00	16-16	A00F 8121 00	18-7	A00F R705 00	11-13	A011 3616 00	8-3
A00F 5651 01	14-12	A00F 7026 00	16-22	A00F 8123 00	18-13	A00F R706 00	7-5	A011 3618 00	9-4
A00F 6201 01	12-17	A00F 7027 00	17-16	A00F 8124 00	17-11	A00F R707 00	18-30	A011 3621 00	9-9
A00F 6205 01	5-31	A00F 7028 00	17-25	A00F 8128 00	18-4	A00F R901 00	13-19	A011 3622 01	9-1

Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A011 3626 00	9-2	A011 N110 00	6-5	A0FD 1257 00	4-5	A0FD 1654 00	1-4	A0FD 8919 01	20-14
A011 3627 00	9-12	A011 N300 00	42-5	A0FD 1260 01	4-2	A0FD 1655 00	1-22	A0FD 8920 00	20-8
A011 3628 00	9-16	A011 R701 00	24-21	A0FD 1261 01	4-3	A0FD 1656 00	1-25	A0FD 8922 00	20-2
A011 3629 00	9-14	A011 R704 00	24-13	A0FD 1262 00	4-1	A0FD 1657 00	1-20	A0FD 8923 00	20-6
A011 3631 00	9-13	A011 R707 00	9-23	A0FD 1276 00	6-23	A0FD 1658 00	1-21	A0FD 8925 00	20-15
A011 3632 00	24-17	A011 R715 00	15-21	A0FD 1277 01	6-21	A0FD 1659 00	1-11	A0FD 8926 00	20-4
A011 3633 00	9-11	A011 R716 00	12-2	A0FD 1278 00	6-24	A0FD 1660 00	1-12	A0FD 8927 00	21-9
A011 3634 00	9-10	A01F 6927 00	20-17	A0FD 1279 00	6-22	A0FD 1661 00	1-14	A0FD 8929 00	20-16
A011 3639 00	24-15	A01F 6928 00	20-21	A0FD 1280 00	6-20	A0FD 1662 00	1-13	A0FD 8930 00	20-7
A011 3642 01	9-8	A01F 6948 00	21-26	A0FD 1281 00	4-8	A0FD 2141 00	25-16	A0FD 8931 00	20-3
A011 3646 00	8-4	A02E M100 00	25-24	A0FD 1500 03	26-5	A0FD 2142 00	25-7	A0FD 8934 00	21-11
A011 3648 00	9-18	A02F M102 00	25-1	A0FD 1501 00	26-19	A0FD 6201 01	12-11	A0FD 8934 00	22-8
A011 4600 01	7-11	A06X 010	8-11	A0FD 1502 01	26-4	A0FD 6202 00	12-12	A0FD 8935 00	20-10
A011 4601 00	7-14	A06X 011	10-28	A0FD 1503 00	27-4	A0FD 8143 00	18-15	A0FD 8936 00	21-7
A011 4602 00	7-19	A06X 014	17-29	A0FD 1505 01	26-3	A0FD 8144 01	18-23	A0FD 8937 00	21-8
A011 4603 00	7-15	A06X 016	22-17	A0FD 1508 01	6-1	A0FD 8146 02	18-20	A0FD 8938 00	21-10
A011 4604 00	7-13	A06X 0Y0	8-11	A0FD 1509 00	6-2	A0FD 8147 02	18-26	A0FD 8939 00	21-12
A011 7001 00	16-29	A06X 0Y1	10-28	A0FD 1517 00	27-10	A0FD 8148 00	18-27	A0FD 8940 00	20-20
A011 7003 00	10-19	A06X 0Y4	17-29	A0FD 1525 01	26-23	A0FD 8151 00	18-25	A0FD 8941 00	19-7
A011 7006 00	10-17	A06X 0Y6	22-17	A0FD 1526 00	5-26	A0FD 8152 00	18-18	A0FD 8944 01	19-8
A011 9462 00	1-6	A0FD 1200 01	11-2	A0FD 1527 01	11-10	A0FD 8162 00	18-16	A0FD 8945 00	19-1
A011 A110 00	8-8	A0FD 1201 00	27-7	A0FD 1528 00	11-8	A0FD 8901 00	20-22	A0FD 8946 00	4-9
A011 A120 00	8-1	A0FD 1202 00	6-19	A0FD 1530 00	1-1	A0FD 8902 00	20-18	A0FD 8947 00	21-25
A011 A360 01	8-2	A0FD 1203 03	27-8	A0FD 1531 00	26-1	A0FD 8903 01	20-19	A0FD 8948 00	20-25
A011 A361 00	9-3	A0FD 1204 00	5-3	A0FD 1532 00	26-26	A0FD 8904 03	19-14	A0FD 8949 00	20-23
A011 M100 00	25-2	A0FD 1205 00	11-3	A0FD 1551 02	27-2	A0FD 8905 01	19-12	A0FD 8951 00	21-15
A011 M104 00	5-1	A0FD 1206 00	27-9	A0FD 1552 00	27-12	A0FD 8906 00	19-11	A0FD 8952 02	21-13
A011 M200 00	16-30	A0FD 1207 01	22-10	A0FD 1554 00	27-15	A0FD 8907 02	19-9	A0FD 8954 01	42-2
A011 M200 00	25-5	A0FD 1208 00	22-11	A0FD 1555 00	27-13	A0FD 8908 00	22-5	A0FD 8955 00	21-23
A011 M402 12	26-10	A0FD 1219 00	14-27	A0FD 1560 00	5-25	A0FD 8909 00	20-9	A0FD 8956 01	21-18
A011 M403 01	26-14	A0FD 1220 00	5-29	A0FD 1561 00	26-22	A0FD 8909 00	21-6	A0FD 8957 00	21-22
A011 M500 00	10-18	A0FD 1221 02	14-28	A0FD 1602 01	1-24	A0FD 8909 00	22-1	A0FD 8958 00	21-24
A011 M700 01	26-21	A0FD 1226 00	11-5	A0FD 1603 01	1-5	A0FD 8910 00	22-2	A0FD 8960 01	21-2
A011 N10G 00	6-11	A0FD 1226 00	26-18	A0FD 1604 02	1-17	A0FD 8911 00	22-6	A0FD 8961 01	42-1
A011 N10P 00	7-20	A0FD 1227 00	5-28	A0FD 1606 02	1-15	A0FD 8913 00	22-4	A0FD 8962 01	21-19
A011 N10Q 00	10-1	A0FD 1230 00	5-21	A0FD 1607 01	14-1	A0FD 8914 00	20-11	A0FD 8963 00	21-20
A011 N10U 00	27-20	A0FD 1231 00	5-20	A0FD 1611 02	1-3	A0FD 8915 00	22-3	A0FD 8964 00	21-27
A011 N10W 00	7-21	A0FD 1252 00	4-4	A0FD 1651 01	1-23	A0FD 8917 00	20-12	A0FD 8970 00	20-26
A011 N10X 00	7-22	A0FD 1254 00	19-13	A0FD 1652 01	1-26	A0FD 8918 00	20-13	A0FD 8972 00	20-27
A011 N10Y 00	7-23	A0FD 1256 00	4-6	A0FD 1653 01	1-2	A0FD 8918 00	22-7	A0FD 9404 00	1-29

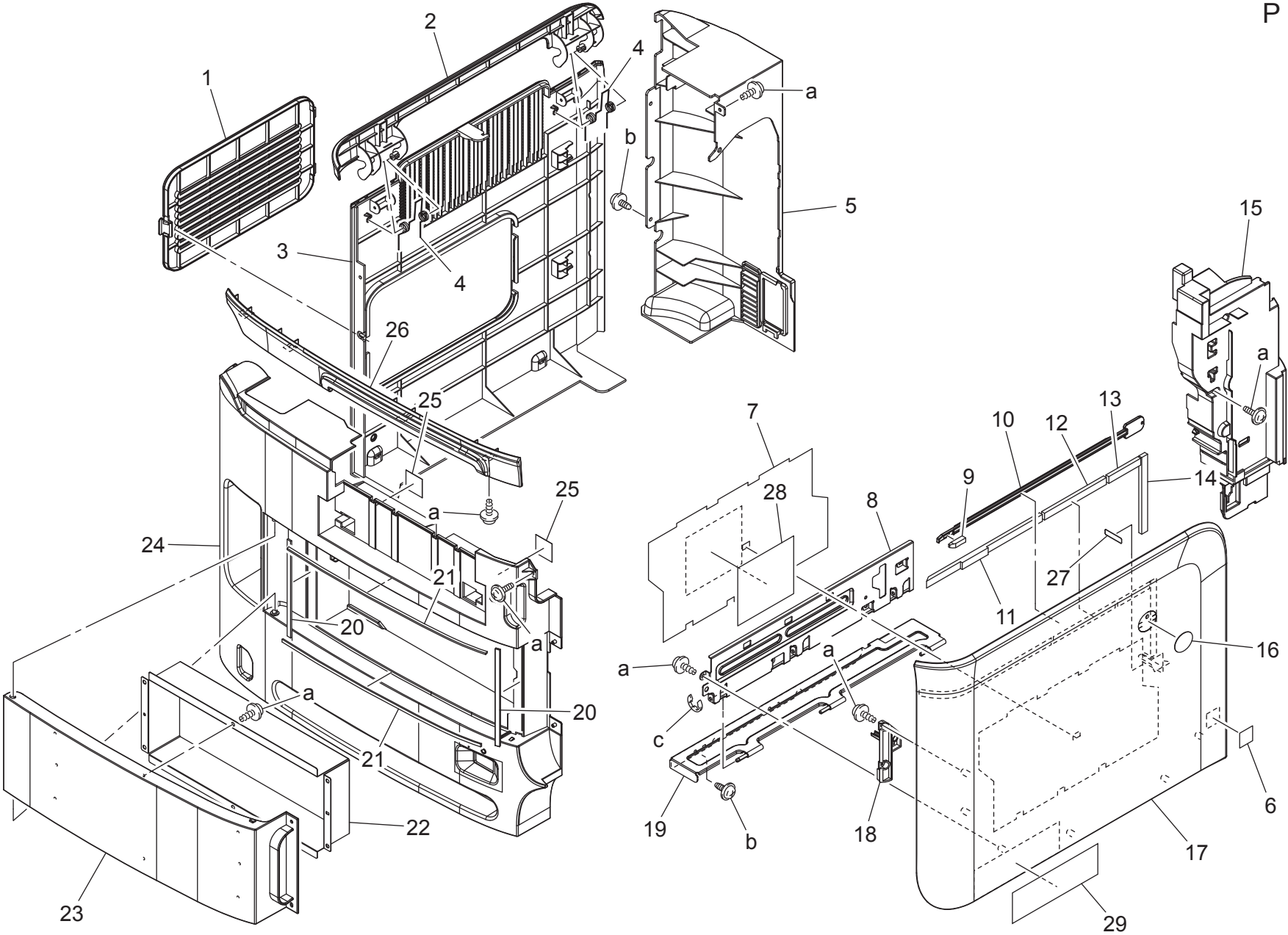
Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.	Parts No.	Page No.
A0FD 9451 00	1-28	A0FD PP0K 00	2-28	A0FD PP1W 00	36-8	A0FD PP3B 00	29-23	A0FD PP56 00	32-9
A0FD 9904 01	42-3	A0FD PP0M 00	28-3	A0FD PP1X 00	30-10	A0FD PP3C 00	29-27	A0FD PP57 00	32-4
A0FD 9905 01	42-3	A0FD PP0N 00	30-11	A0FD PP1Y 00	30-8	A0FD PP3D 00	29-4	A0FD PP58 00	32-7
A0FD 9906 00	42-3	A0FD PP0P 00	3-9	A0FD PP20 00	30-25	A0FD PP3E 01	29-10	A0FD PP59 00	35-11
A0FD 9951 01	42-3	A0FD PP0Q 00	35-1	A0FD PP21 00	30-21	A0FD PP3F 00	29-18	A0FD PP5A 00	36-1
A0FD G715 00	20-5	A0FD PP0R 00	2-29	A0FD PP22 00	30-30	A0FD PP3G 00	29-28	A0FD PP5B 00	36-7
A0FD G716 00	20-1	A0FD PP0S 00	3-10	A0FD PP23 00	31-4	A0FD PP3H 00	29-29	A0FD PP5D 00	30-37
A0FD G717 00	22-9	A0FD PP0U 00	29-30	A0FD PP24 00	32-8	A0FD PP3J 00	29-9	A0FD PP5E 00	30-18
A0FD H001 05	27-5	A0FD PP0V 00	30-15	A0FD PP25 00	33-6	A0FD PP3K 00	29-24	A0FD PP5F 00	29-16
A0FD H052 06	27-18	A0FD PP0W 00	30-5	A0FD PP27 00	30-3	A0FD PP3M 01	2-17	A0FD PP5G 01	29-12
A0FD M400 00	11-1	A0FD PP0X 00	30-27	A0FD PP28 01	30-2	A0FD PP3N 00	2-36	A0FD PP5H 00	29-11
A0FD M401 00	11-1	A0FD PP0Y 01	35-16	A0FD PP29 00	2-10	A0FD PP3T 00	37-9	A0FD PP5J 00	37-10
A0FD M702 03	27-1	A0FD PP10 00	34-6	A0FD PP2C 00	37-13	A0FD PP3U 00	29-6	A0FD PP5K 00	29-13
A0FD M706 02	3-13	A0FD PP11 00	30-23	A0FD PP2D 00	28-1	A0FD PP3U 00	37-2	A0FD PP5M 00	30-26
A0FD N100 00	26-24	A0FD PP12 01	30-4	A0FD PP2E 00	35-9	A0FD PP3V 00	37-14	A0FD PP5N 00	2-34
A0FD N101 00	38-1	A0FD PP13 00	29-15	A0FD PP2F 01	29-3	A0FD PP3X 01	35-14	A0FD PP5P 00	3-12
A0FD N102 00	5-7	A0FD PP14 01	32-2	A0FD PP2G 00	37-3	A0FD PP3Y 00	36-4	A0FD PP5Q 00	37-12
A0FD N103 00	5-32	A0FD PP15 00	34-5	A0FD PP2H 00	31-6	A0FD PP40 00	37-1	A0FD PP5T 00	29-20
A0FD N104 00	40-1	A0FD PP16 01	35-15	A0FD PP2J 00	32-5	A0FD PP41 00	31-7	A0FD PP5U 00	29-8
A0FD N105 01	40-2	A0FD PP17 00	36-2	A0FD PP2K 00	32-11	A0FD PP42 00	35-13	A0FD PP5V 00	29-31
A0FD N106 00	19-2	A0FD PP18 00	30-13	A0FD PP2M 00	34-3	A0FD PP4C 01	37-7	A0FD PP5W 00	2-14
A0FD N107 01	11-11	A0FD PP19 00	30-14	A0FD PP2N 00	30-12	A0FD PP4D 00	37-4	A0FD PP5X 01	3-5
A0FD N108 01	11-6	A0FD PP1A 00	33-10	A0FD PP2P 00	37-11	A0FD PP4E 00	30-9	A0FD PP5Y 00	36-9
A0FD N111 00	27-19	A0FD PP1B 00	30-41	A0FD PP2Q 00	37-8	A0FD PP4F 00	29-26	A0FD PP60 00	29-33
A0FD PP00 00	3-8	A0FD PP1D 00	2-4	A0FD PP2R 00	2-8	A0FD PP4G 00	30-35	A0FD PP61 00	34-7
A0FD PP01 00	33-2	A0FD PP1E 01	2-33	A0FD PP2V 00	28-2	A0FD PP4H 00	29-19	A0FD PP62 00	29-7
A0FD PP02 00	31-1	A0FD PP1F 00	33-8	A0FD PP2W 00	32-6	A0FD PP4J 00	35-5	A0FD PP62 00	30-22
A0FD PP04 00	3-11	A0FD PP1G 00	30-29	A0FD PP2X 00	32-10	A0FD PP4M 00	34-2	A0FD PP62 00	33-5
A0FD PP05 00	3-2	A0FD PP1H 00	29-14	A0FD PP2Y 00	35-6	A0FD PP4N 00	33-7	A0FD PP63 00	29-5
A0FD PP06 00	2-19	A0FD PP1J 00	35-4	A0FD PP30 00	35-3	A0FD PP4P 00	35-7	A0FD PP64 01	34-4
A0FD PP07 01	3-7	A0FD PP1K 00	29-21	A0FD PP31 00	36-3	A0FD PP4R 00	37-6	A0FD PP64 01	35-2
A0FD PP08 00	2-38	A0FD PP1M 01	2-7	A0FD PP32 00	30-7	A0FD PP4S 00	32-3	A0FD PP65 00	37-5
A0FD PP09 00	30-39	A0FD PP1N 01	2-6	A0FD PP33 01	30-20	A0FD PP4T 00	2-25	A0FD PP66 00	30-1
A0FD PP0A 00	32-1	A0FD PP1P 00	36-5	A0FD PP34 00	30-17	A0FD PP4U 00	29-32	A0FD PP67 00	32-12
A0FD PP0B 00	30-34	A0FD PP1Q 00	2-21	A0FD PP35 00	30-16	A0FD PP50 00	2-9	A0FD PP68 00	37-15
A0FD PP0C 00	29-1	A0FD PP1R 00	35-17	A0FD PP36 00	30-32	A0FD PP51 00	3-6	A0FD PP69 00	31-8
A0FD PP0D 00	2-23	A0FD PP1S 01	35-10	A0FD PP37 00	30-33	A0FD PP52 00	34-1	A0FD PP6A 01	29-25
A0FD PP0F 01	2-24	A0FD PP1T 00	2-13	A0FD PP38 01	30-19	A0FD PP53 01	31-2	A0FD PP6B 00	2-30
A0FD PP0G 00	29-17	A0FD PP1U 00	35-8	A0FD PP39 00	30-31	A0FD PP54 01	30-36	A0FD PP6C 00	2-12
A0FD PP0J 00	31-3	A0FD PP1V 00	35-12	A0FD PP3A 00	30-28	A0FD PP55 01	36-6	A0FD PP6E 00	31-5

Parts No.	Page No.
A0FD PP6F 00	2-16
A0FD PP6G 00	2-5
A0FD PP6H 00	30-6
A0FD PP6J 00	2-15
A0FD PP6K 00	30-24
A0FD PP6M 00	30-40
A0FD PP6P 01	2-18
A0FD PP6Q 00	3-3
A0FD PP6R 00	2-27
A0FD PP6S 00	2-26
A0FD PP6T 00	2-22
A0FD PP6U 01	2-3
A0FD PP6V 00	2-40
A0FD PP6W 00	30-38
A0FD PP6X 00	29-2
A0FD PP6Y 00	29-22
A0FD PP70 00	33-1
A0FD PP71 00	33-3
A0FD PP72 00	33-4
A0FD PP73 00	3-4
A0FD PP76 00	28-4
A0FD PP77 00	33-9
A0FD PP78 00	2-37
A0FD PP79 00	2-32
A0FD PP80 00	2-31
A0FD PP81 00	2-2
A0FD PP82 00	2-1
A0FD PP83 00	2-20
A0FD PP84 00	2-35
A0FD PP85 00	3-1
A0FD PP86 00	2-41
A0FD PP87 00	35-18
A0FD R700 00	12-1
A0FD R701 00	14-30
A0FD R702 00	2-39
A0FD R704 00	27-11
V500 0100 05	41-2
V500 0100 07	41-1
V500 0100 08	41-3
V500 0100 20	41-4

Parts No.	Page No.
V500 0200 10	41-8
V500 0200 20	41-6
V500 0200 70	41-7
V501 0100 01	41-9
V570 0100 32	41-5
V800 5003 00	16-10
V818 6000 15	14-23

EXTERNAL PARTS

P 1



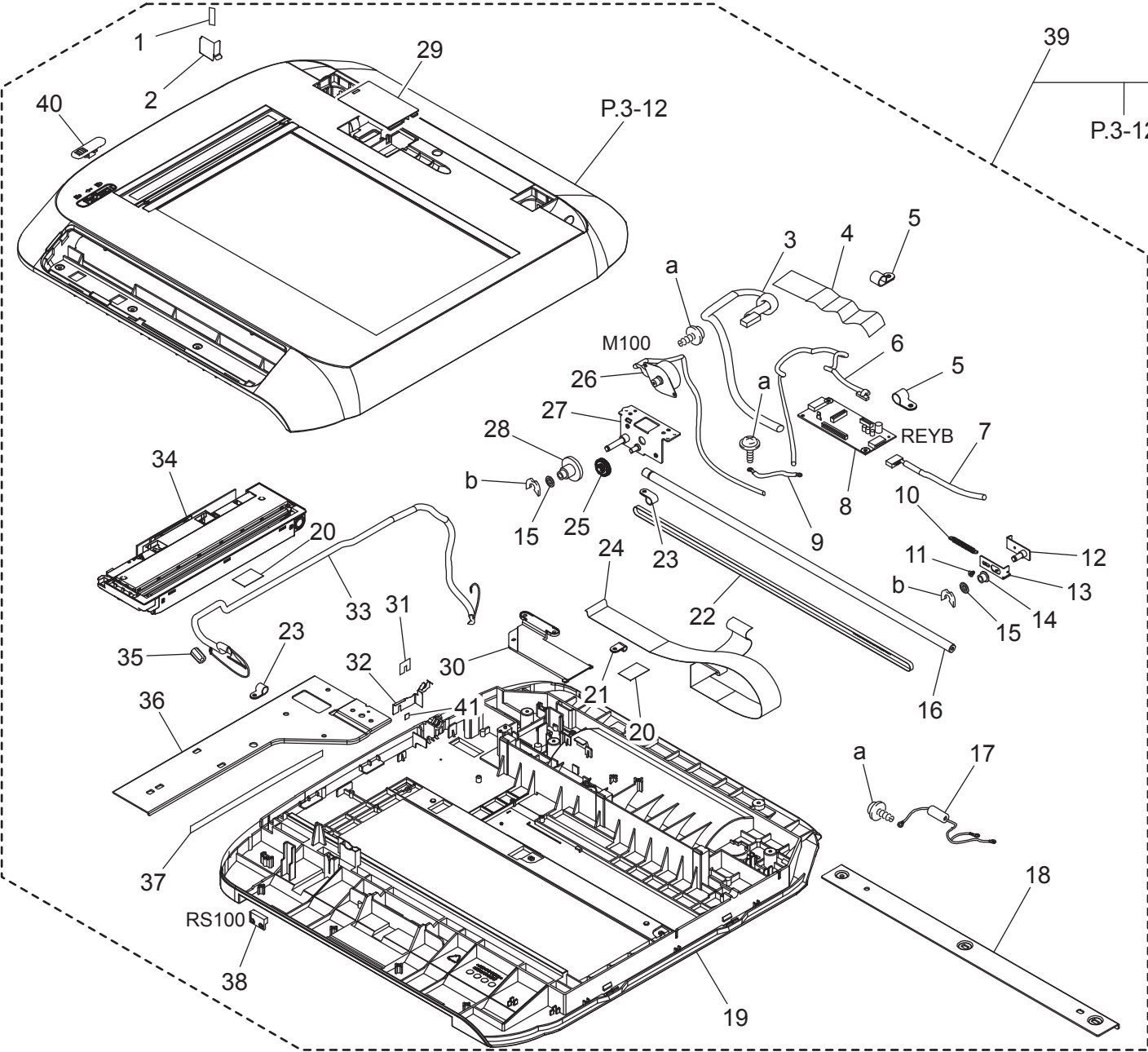
EXTERNAL PARTS

Page. 1

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 1530 00	Door		C	1	a-V153 0308 03 b-V137 0306 03 c-V217 0300 01
2	A0FD 1653 01	Cover		C	1	
3	A0FD 1611 02	Rear Cover		C	1	
4	A0FD 1654 00	Torsion spring		C	2	
5	A0FD 1603 01	Cover		C	1	
6	A011 9462 00	Label Emperon		D	1	
7	A00F 9401 00	Label I/U Set		C	1	
8	A00F 1630 02	Reinforce plate		D	1	
9	4138 2018 02	CLEANING PAD		S	1	
10	A011 1901 00	CLANING MATERIAL		D	1	
11	A0FD 1659 00	Seal		C	1	
12	A0FD 1660 00	Seal		C	1	
13	A0FD 1662 00	Seal		C	1	
14	A0FD 1661 00	Seal		C	1	
15	A0FD 1606 02	Cover		D	1	
16	A00J 9455 00	Logo Mark		C	1	
17	A0FD 1604 02	Front Cover		C	1	
18	4138 1034 02	LEVER		C	1	
19	A00F 1618 03	Hinge		D	1	
20	A0FD 1657 00	Seal		C	2	
21	A0FD 1658 00	Seal		C	2	
22	A0FD 1655 00	Bracket		D	1	
23	A0FD 1651 01	Cover		C	1	
24	A0FD 1602 01	Left Cover		C	1	
25	A0FD 1656 00	Seal		C	2	
26	A0FD 1652 01	Cover		C	1	
27	A011 1635 00	SEAL		C	1	
28	A0FD 9451 00	Label Adjustment		C	1	
29	A0FD 9404 00	Label bizhub C20		C	1	

bizhub C20

IR SECTION

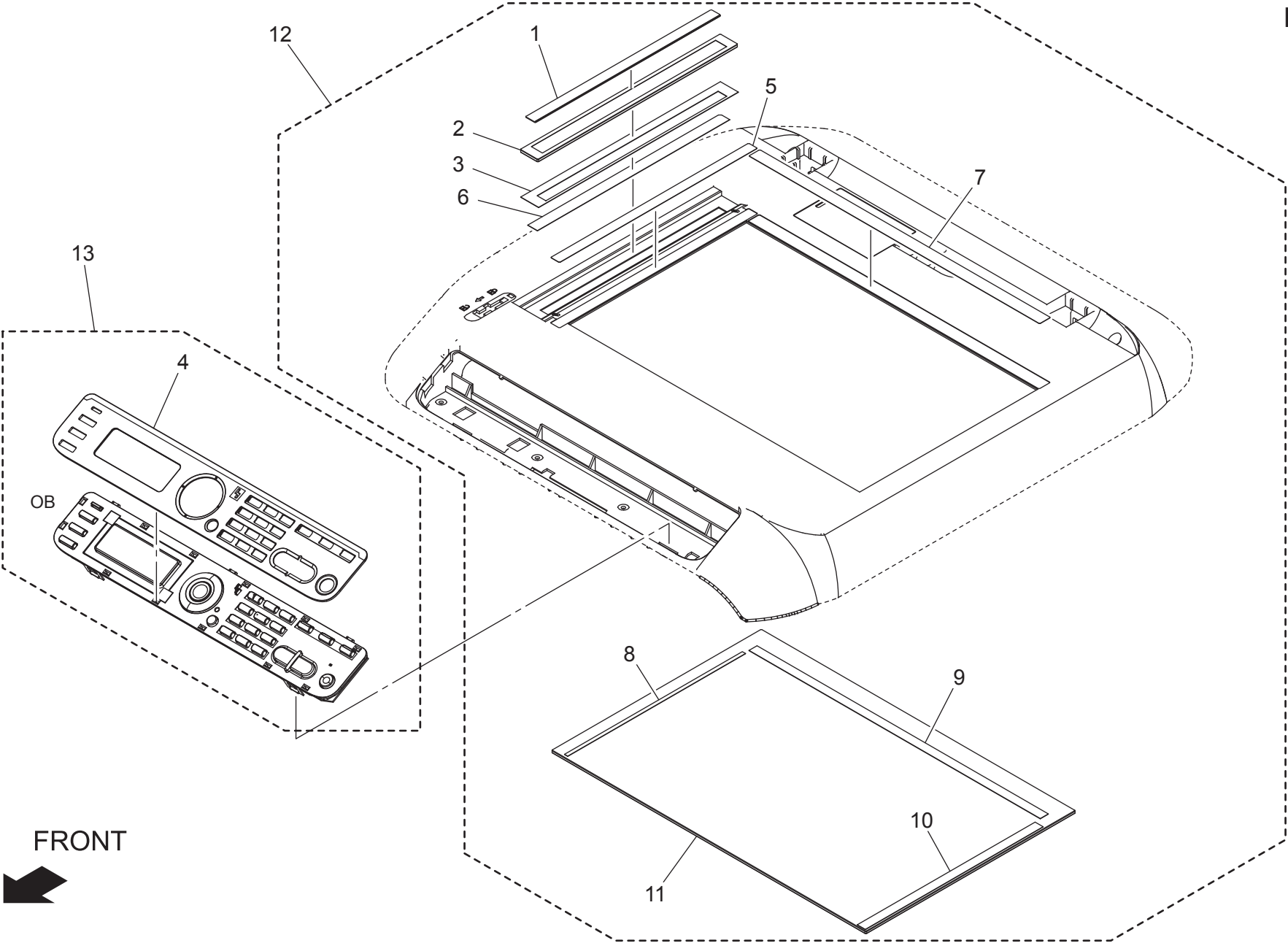


IR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP82 00	Tape		C	1	a-V153 0310 03 b-V217 0400 01
2	A0FD PP81 00	Plate Spring		C	1	
3	A0FD PP6U 01	Wiring		D	1	
4	A0FD PP1D 00	Tape		D	1	
5	A0FD PP6G 00	Code clamp		D	2	
6	A0FD PP1N 01	Wiring		D	1	
7	A0FD PP1M 01	Wiring		D	1	
8	A0FD PP2R 00	PWB ASSY		C	1	
9	A0FD PP50 00	Ground		D	1	
10	A0FD PP29 00	Tension Spring		C	1	
11	1492 1045 01	SCREW		C	1	
12	A0FD PP6C 00	Bracket		D	1	
13	A0FD PP1T 00	Bracket		D	1	
14	A0FD PP5W 00	Roll		C	1	
15	A0FD PP6J 00	Collar		D	2	
16	A0FD PP6F 00	Shaft		D	1	
17	A0FD PP3M 01	Ground		D	1	
18	A0FD PP6P 01	Bracket		D	1	
19	A0FD PP06 00	Frame		D	1	
20	A0FD PP83 00	Tape		C	2	
21	A0FD PP1Q 00	Code clamp		D	1	
22	A0FD PP6T 00	Timing Belt		C	1	
23	A0FD PP0D 00	Code clamp		D	2	
24	A0FD PP0F 01	Flatcable		D	1	
25	A0FD PP4T 00	Gear 19/40T		C	1	
26	A0FD PP6S 00	Motor		C	1	
27	A0FD PP6R 00	Bracket		D	1	
28	A0FD PP0K 00	Gear 16/51T		C	1	
29	A0FD PP0R 00	Cover/ADF		C	1	
30	A0FD PP6B 00	Cover		D	1	
31	A0FD PP80 00	Tape		C	1	
32	A0FD PP79 00	Plate Spring		C	1	
33	A0FD PP1E 01	Wiring		D	1	
34	A0FD PP5N 00	Exposure unit		I	1	
35	A0FD PP84 00	Ferritr Core		D	1	
36	A0FD PP3N 00	Bracket		D	1	
37	A0FD PP78 00	Tape		C	1	
38	A0FD PP08 00	Reed Switch		C	1	
39	A0FD R702 00	OPTICAL UNIT		S	1	
40	A0FD PP6V 00	Lever		C	1	
41	A0FD PP86 00	SEAL		C	1	

IR SECTION

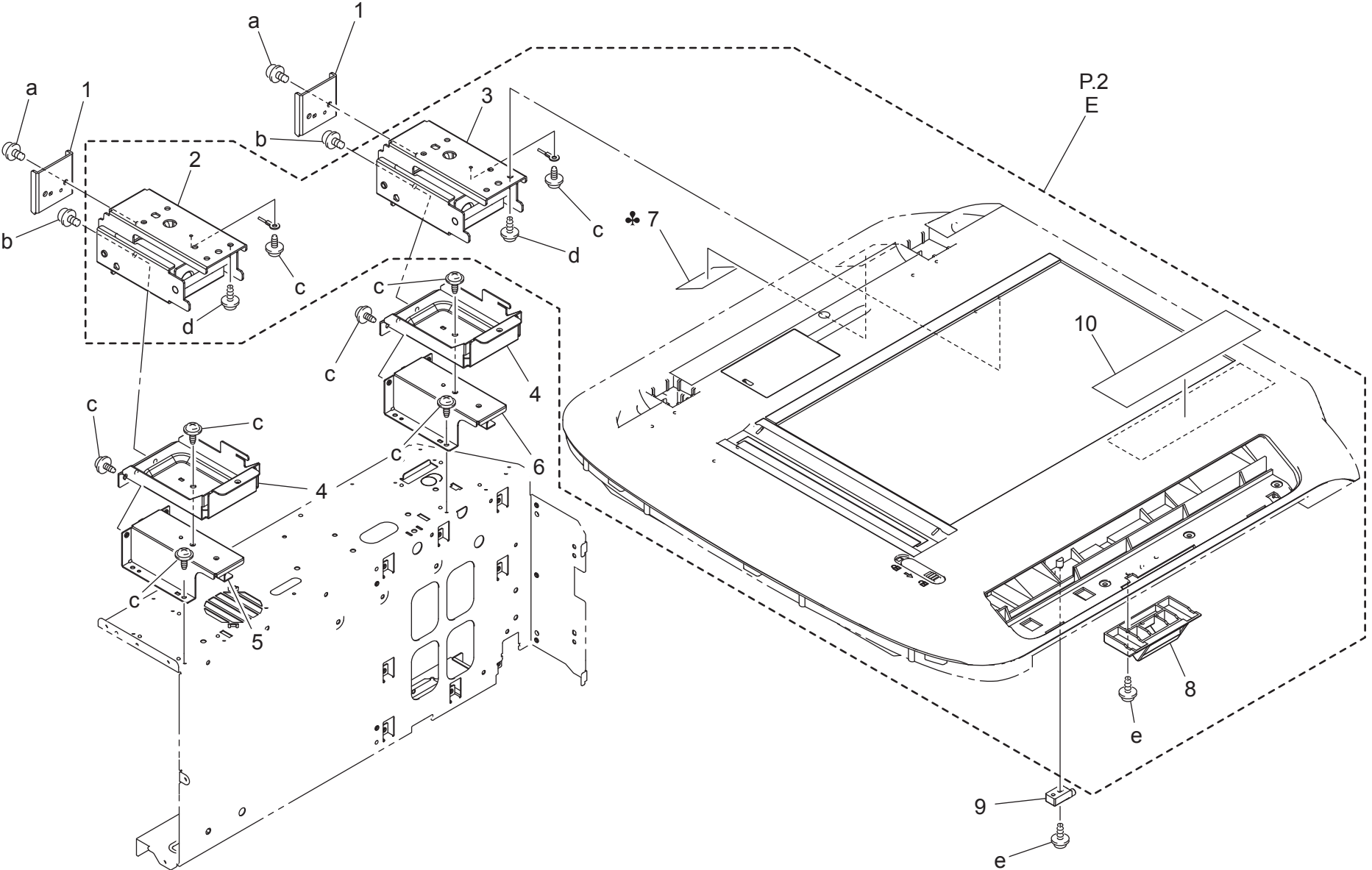
P 3



FRONT

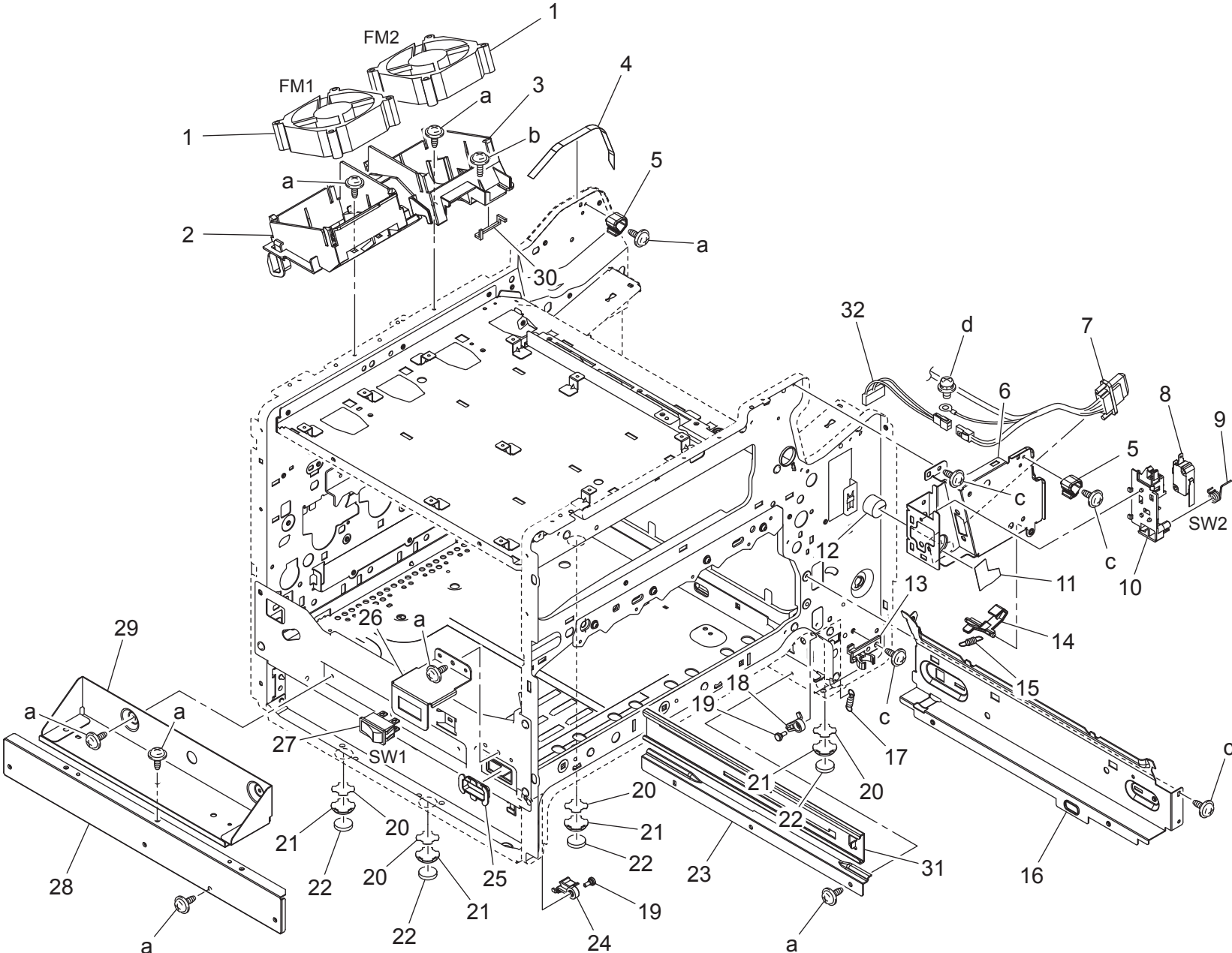


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP85 00	Plate		C	1	
2	A0FD PP05 00	Original Glass/ADF		C	1	
3	A0FD PP6Q 00	Tape		C	1	
4	A0FD PP73 00	Panel Sheet(EN)		C	1	
5	A0FD PP5X 01	Scale/CD		C	1	
6	A0FD PP51 00	Sheet		C	1	
7	A0FD PP07 01	Scale/FD		C	1	
8	A0FD PP00 00	Tape		C	1	
9	A0FD PP0P 00	Tape		C	1	
10	A0FD PP0S 00	Tape		C	1	
11	A0FD PP04 00	Original Glass		C	1	
12	A0FD PP5P 00	Cover/IR		C	1	
13	A0FD M706 02	Panel assembly		I	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 1262 00	Stopper		D	2	a-V116 0408 03 b-V116 0308 03 c-V137 0306 03 d-V153 0310 03 e-V153 0308 03
2	A0FD 1260 01	Hinge		C	1	
3	A0FD 1261 01	Hinge		C	1	
4	A0FD 1252 00	Bracket		D	2	
5	A0FD 1257 00	Bracket		D	1	
6	A0FD 1256 00	Bracket	B	D	1	
7	4556 9439 00	Label		C	1	
8	A0FD 1281 00	Holder		C	1	
9	A0FD 8946 00	Holder		D	1	
10	A00J 9401 00	Label Legal Restriction		C	1	

MAIN FRAME SECTION

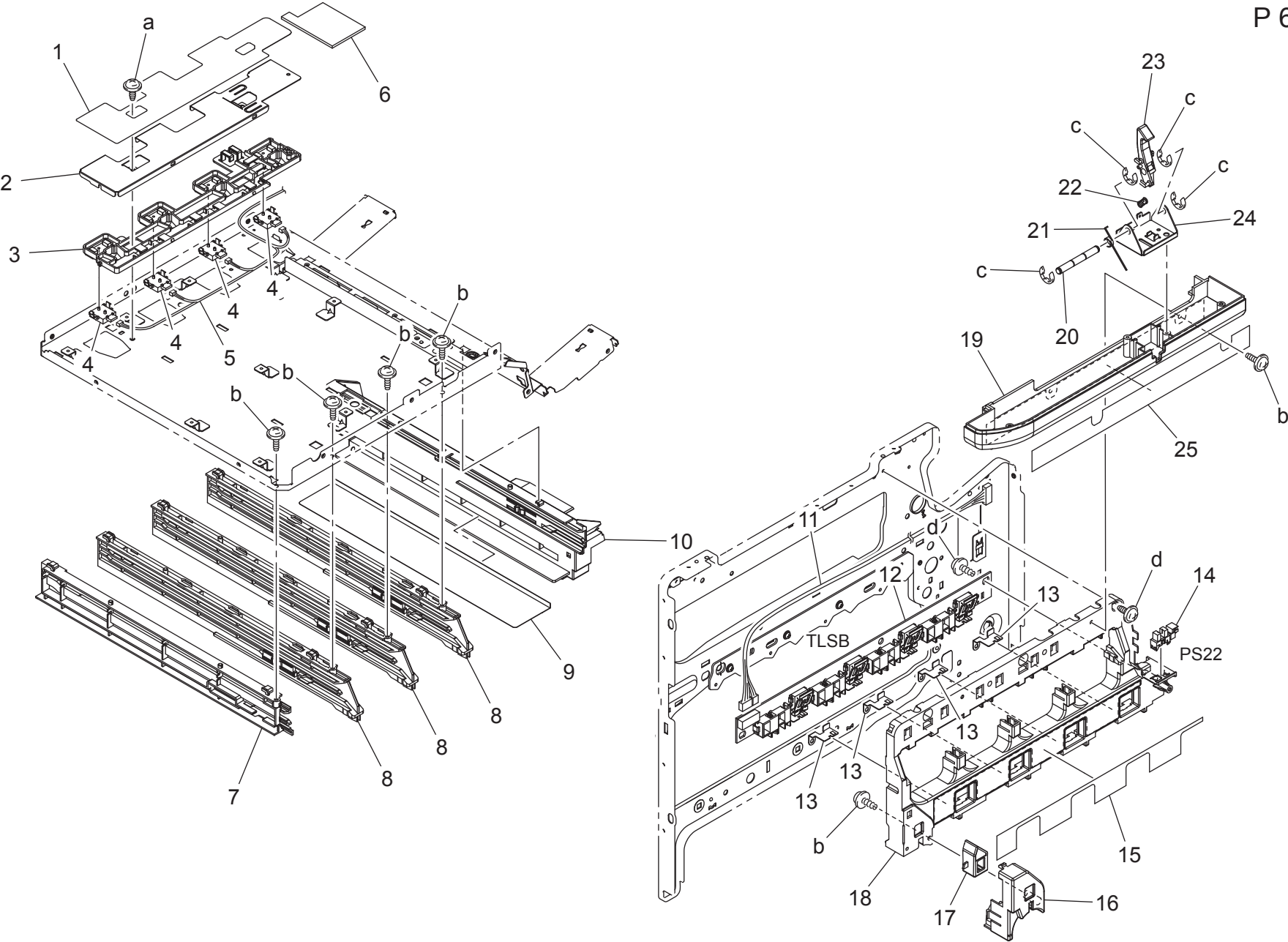


MAIN FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 M104 00	FAN MOTOR		C	2	a-V137 0306 03 b-V153 0308 03 c-V144 0306 03 d-V116 0306 03
2	A00F 1308 00	Duct		D	1	
3	A0FD 1204 00	Duct		D	1	
4	A00F 1624 00	Seal		C	1	
5	A00F 1084 00	Holder		C	2	
6	A00F 1008 01	Reinforce plate		D	1	
7	A0FD N102 00	Fixing Wiring /3		D	1	
8	9J06 M601 00	MICRO SWITCH		C	1	
9	4138 2248 01	TORSION SPRING		C	1	
10	4138 2247 02	BRACKET		D	1	
11	A00F 1117 01	Seal		C	1	
12	A00F 1118 00	Seal		C	1	
13	4002 3123 03	HOLDER		D	1	
14	A00F 1011 00	Lever		C	1	
15	A00F 1012 00	Tension spring		C	1	
16	4138 2034 02	RAIL		D	1	
17	A00F 1023 00	Tension spring		C	1	
18	A00F 1021 00	Claw		C	1	
19	4036 5765 01	SHOULDER SCREW		C	2	
20	A0FD 1231 00	Tape		D	4	
21	A0FD 1230 00	Spacer		D	4	
22	4128 2019 01	RUBBER FOOT		D	4	
23	A00F 1022 00	Rail		D	1	
24	A00F 1020 00	Claw		C	1	
25	A0FD 1560 00	Edge cover		D	1	
26	A0FD 1526 00	Bracket		D	1	
27	0993 6303 01	SWITCH		C	1	
28	A0FD 1227 00	Bracket		D	1	
29	A0FD 1220 00	Reinforce plate		D	1	
30	A00F 1145 00	Seal		C	1	
31	A00F 6205 01	Rail		D	1	
32	A0FD N103 00	Fixing Wiring /4		D	1	

T/C RAIL SECTION

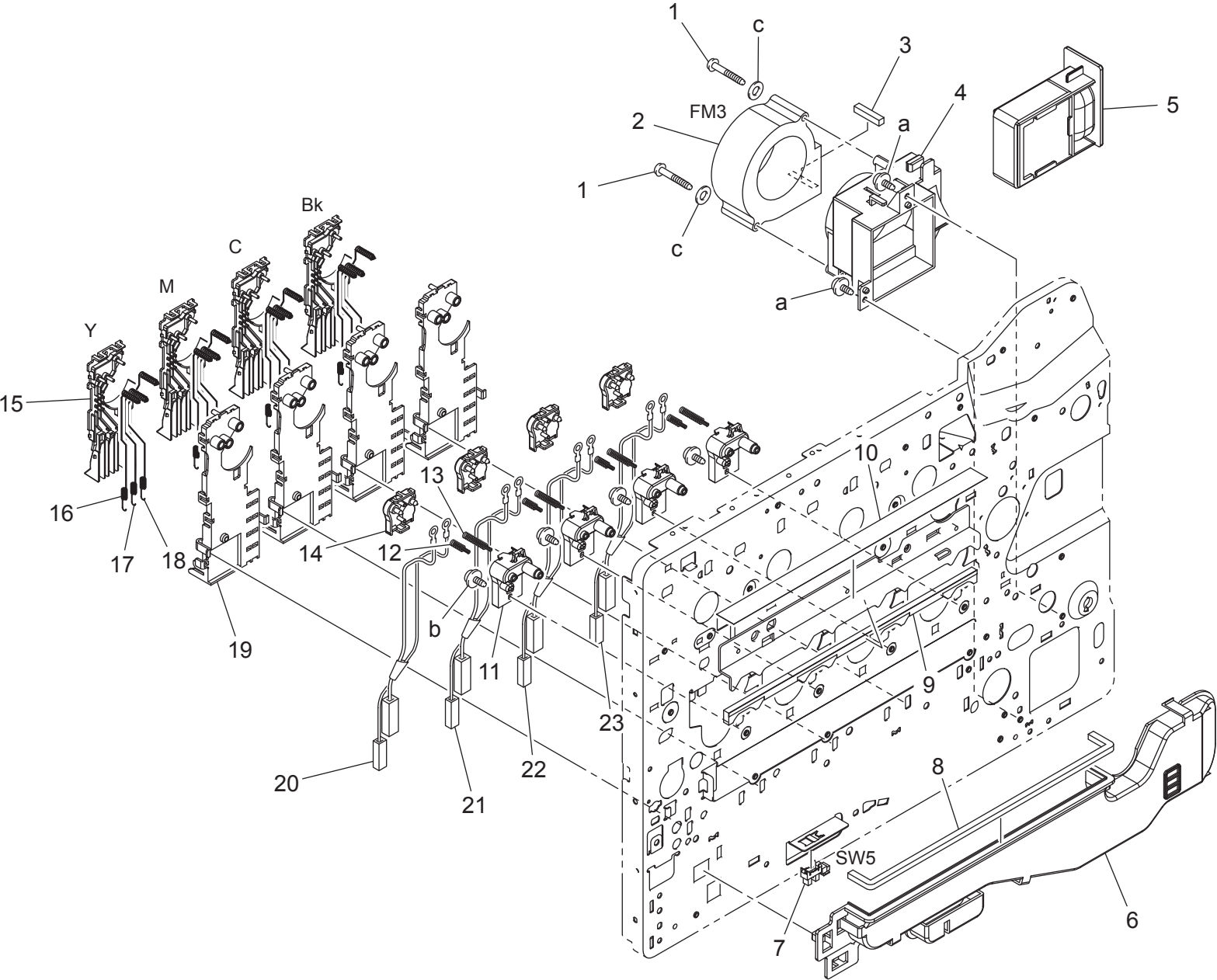
P 6



T/C RAIL SECTION

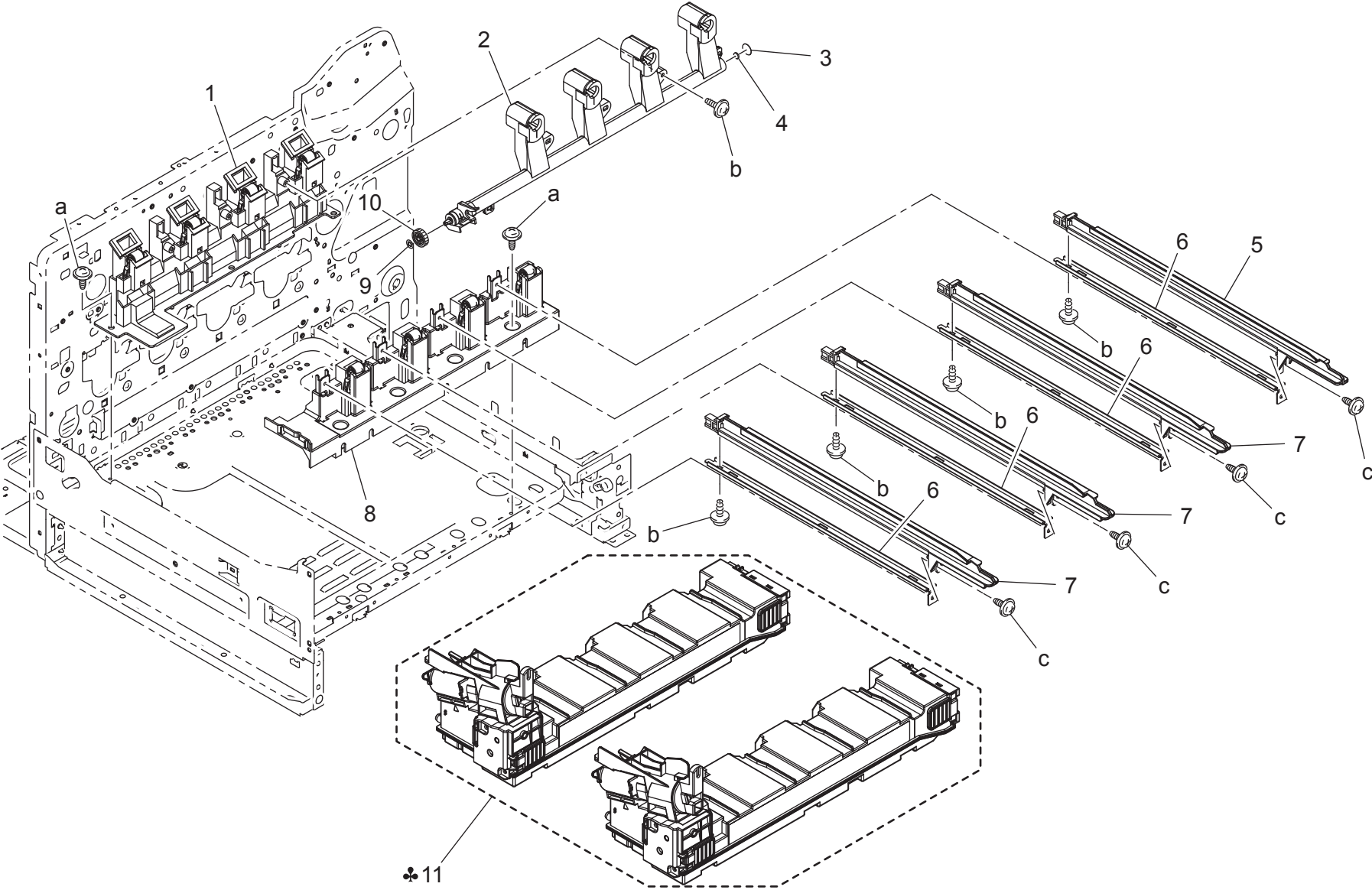
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 1508 01	Seal		D	1	a-V137 0306 03 b-V153 0308 03 c-V217 0400 01 d-V144 0306 03
2	A0FD 1509 00	Cover		D	1	
3	A011 1304 01	BRACKET		C	1	
4	4136 6751 01	CONNECTOR PIN		D	4	
5	A011 N110 00	WIRE HARNESS ASSY		D	1	
6	A00F 1134 00	Seal		C	1	
7	A011 1101 01	RAIL		D	1	
8	A011 1102 01	RAIL		D	3	
9	A011 1116 02	Protection		C	1	
10	A00F 1103 01	Rail		D	1	
11	A011 N10G 00	WIRE HARNESS ASSY		D	1	
12	4138 0104 02	PWB ASSY		I	1	
13	4138 2246 01	EARTH GROUND		D	4	
14	9335 1300 61	PHOTO INTERRUPTER		B	1	
15	A00F 9402 00	Label I/U Position		D	1	
16	4138 2088 02	COVER		D	1	
17	A00F 1013 00	Lever		C	1	
18	A00F 1312 00	Cover		D	1	
19	A0FD 1202 00	Duct		D	1	
20	A0FD 1280 00	Shaft		D	1	
21	A0FD 1277 01	Torsion Spring		C	1	
22	A0FD 1279 00	Tension spring		C	1	
23	A0FD 1276 00	Lever		C	1	
24	A0FD 1278 00	Bracket		D	1	
25	A00F 9403 01	Label T/C Position		C	1	

I/U CONTACT SECTION



I/U CONTACT SECTION

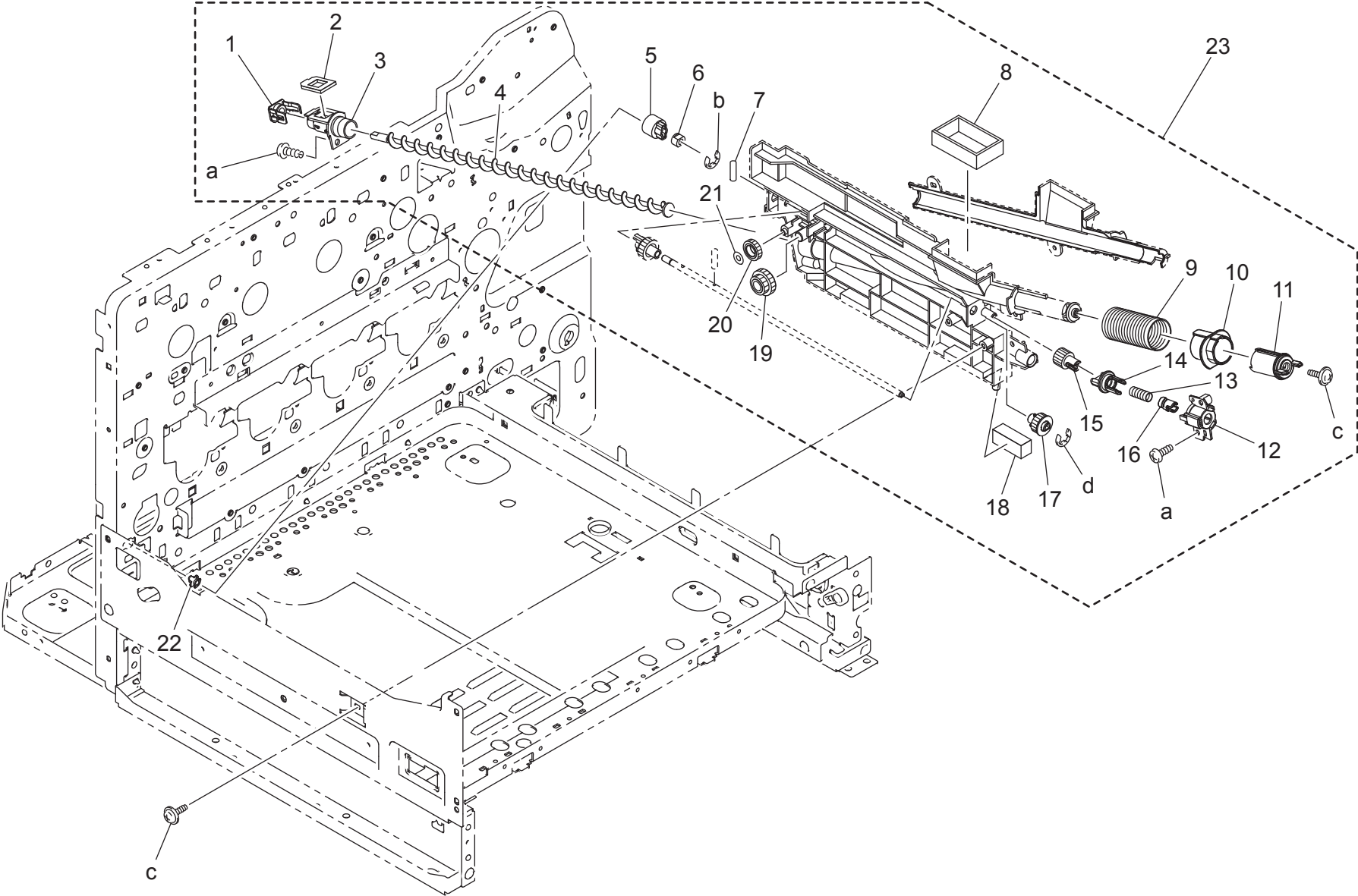
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4120 4614 01	SCREW		C	2	a-V144 0306 03 b-V137 0306 03 c-V207 0300 01
2	9313 1300 51	FAN MOTOR		B	1	
3	4138 2117 01	SEAL		D	1	
4	A00F 1121 01	Holder		D	1	
5	A00F R706 00	Filter		C	1	
6	A00F 1120 00	Duct		D	1	
7	9335 1300 61	PHOTO INTERRUPTER		B	1	
8	4138 2056 01	SEAL		D	1	
9	4138 2106 01	SEAL		D	1	
10	4138 2105 01	SEAL		D	1	
11	A011 4600 01	HOLDER		D	4	
12	4138 2236 02	PRESSURE SPRING		C	4	
13	A011 4604 00	PRESSURE SPRING		C	4	
14	A011 4601 00	HOLDER		D	4	
15	A011 4603 00	COVER		C	4	
16	4138 2225 01	CONTACT		D	4	
17	4138 2224 01	CONTACT		D	4	
18	4138 2226 01	CONTACT		D	4	
19	A011 4602 00	HOLDER		D	4	
20	A011 N10P 00	WIRE HARNESS ASSY		D	1	
21	A011 N10W 00	WIRE HARNESS ASSY		D	1	
22	A011 N10X 00	WIRE HARNESS ASSY		D	1	
23	A011 N10Y 00	WIRE HARNESS ASSY		D	1	



I/U RAIL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 A120 00	HOLDER ASSY		C	1	a-V144 0306 03 b-V153 0308 03 c-V137 0308 03
2	A011 A360 01	HOLDER ASSY		D	1	
3	A011 3616 00	SEAL		C	1	
4	A011 3646 00	SEAL		C	1	
5	A011 1107 00	RAIL		D	1	
6	A011 1109 00	REINFORCE PLATE		D	4	
7	A011 1106 00	RAIL		D	3	
8	A011 A110 00	HOLDER ASSY		C	1	
9	0910 3620 01	STOP RING		D	1	
10	A011 3608 00	GEAR 19T		C	1	
11	A06X 010	Waste Toner Bottle	B	A	1	
11	A06X 0Y0	Waste Toner Bottle	C	A	1	

WASTE TONER TRANSPORT SECTION

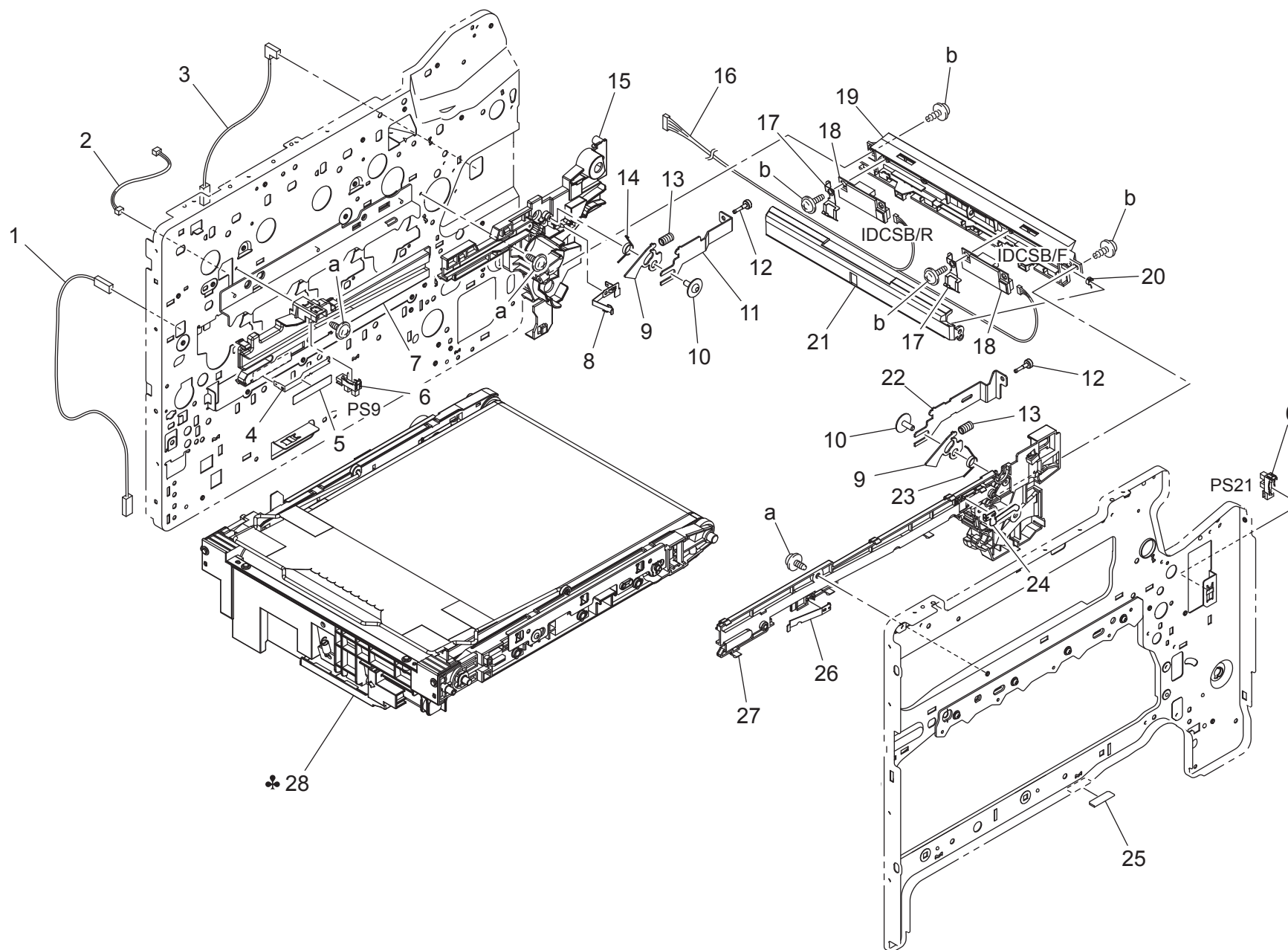


WASTE TONER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 3622 01	COVER		C	1	a-V145 0308 03 b-V217 0300 01 c-V153 0308 03 d-V217 0200 01
2	A011 3626 00	SEAL		C	1	
3	A011 A361 00	BUSHING ASSY		C	1	
4	A011 3618 00	SCREW		D	1	
5	A011 3603 00	GEAR 16T		C	1	
6	4004 5339 01	BUSHING		C	1	
7	1067 2501 01	PIN		C	1	
8	A011 3642 01	SEAL		C	1	
9	A011 3621 00	PRESSURE SPRING		C	1	
10	A011 3634 00	SHUTTER		D	1	
11	A011 3633 00	SHUTTER		D	1	
12	A011 3627 00	HOLDER		D	1	
13	A011 3631 00	PRESSURE SPRING		C	1	
14	A011 3629 00	JOINT		C	1	
15	A011 3611 00	GEAR 14T		C	1	
16	A011 3628 00	COUPLING		C	1	
17	A011 3604 00	GEAR 16T		C	1	
18	A011 3648 00	MEMBER		C	1	
19	A011 3606 00	GEAR 16/20T		C	1	
20	A011 3607 00	GEAR 17T		C	1	
21	1372 2808 02	STOP RING		C	1	
22	A00F 3643 00	Bushing		C	1	
23	A011 R707 00	WASTE TONER DRAWING UP ASSY		C	1	

TRANSFER BELT UNIT

P 10

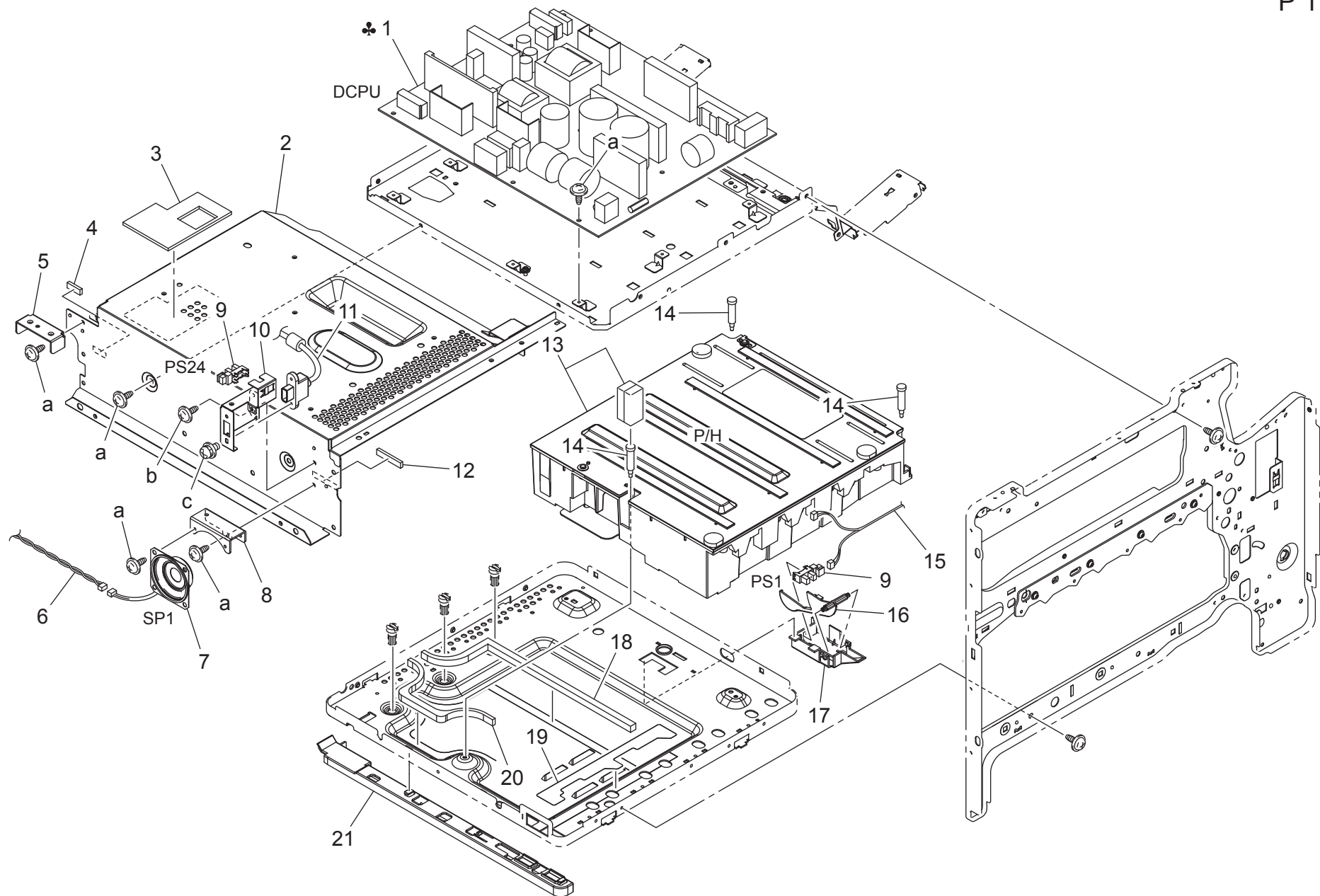


bizhub C20

TRANSFER BELT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 N10Q 00	WIRE HARNESS ASSY		D	1	a-V137 0306 03 b-V153 0308 03
2	4138 6840 01	WIRE HARNESS ASSY		D	1	
3	4138 6839 01	WIRE HARNESS ASSY		D	1	
4	4138 2217 01	CONTACT		D	1	
5	4138 2113 01	GUIDE PLATE		D	1	
6	9335 1300 61	PHOTO INTERRUPTER		B	2	
7	4138 2019 02	RAIL		D	1	
8	A00F 1432 00	Contact		C	1	
9	4138 2022 02	STOP PLATE		D	2	
10	4163 5293 01	SCREW		C	2	
11	A00F 1083 00	Guide plate		D	1	
12	4138 2098 01	SCREW		D	2	
13	4138 2094 01	PRESSURE SPRING		C	2	
14	4138 2096 01	TORSION SPRING		C	1	
15	A00F 1081 01	Rail		D	1	
16	A00F N10E 00	Sensor Wiring /2		D	1	
17	A011 7006 00	EARTH GROUND		D	2	
18	A011 M500 00	PHOTO SENSING ELEMENT		B	2	
19	A011 7003 00	GUIDE		D	1	
20	4138 3559 01	TORSION SPRING		C	1	
21	A00F 7031 00	Cover		D	1	B C
22	A00F 1082 00	Guide plate		D	1	
23	4138 2095 02	TORSION SPRING		C	1	
24	4138 2035 01	CONTACT		D	1	
25	A00F 1024 00	Guide		C	1	
26	4138 2099 01	PLATE SPRING		D	1	
27	A00F 1080 01	Rail		D	1	
28	A06X 011	TRANSFER BELT UNIT		A	1	
28	A06X 0Y1	TRANSFER BELT UNIT		A	1	

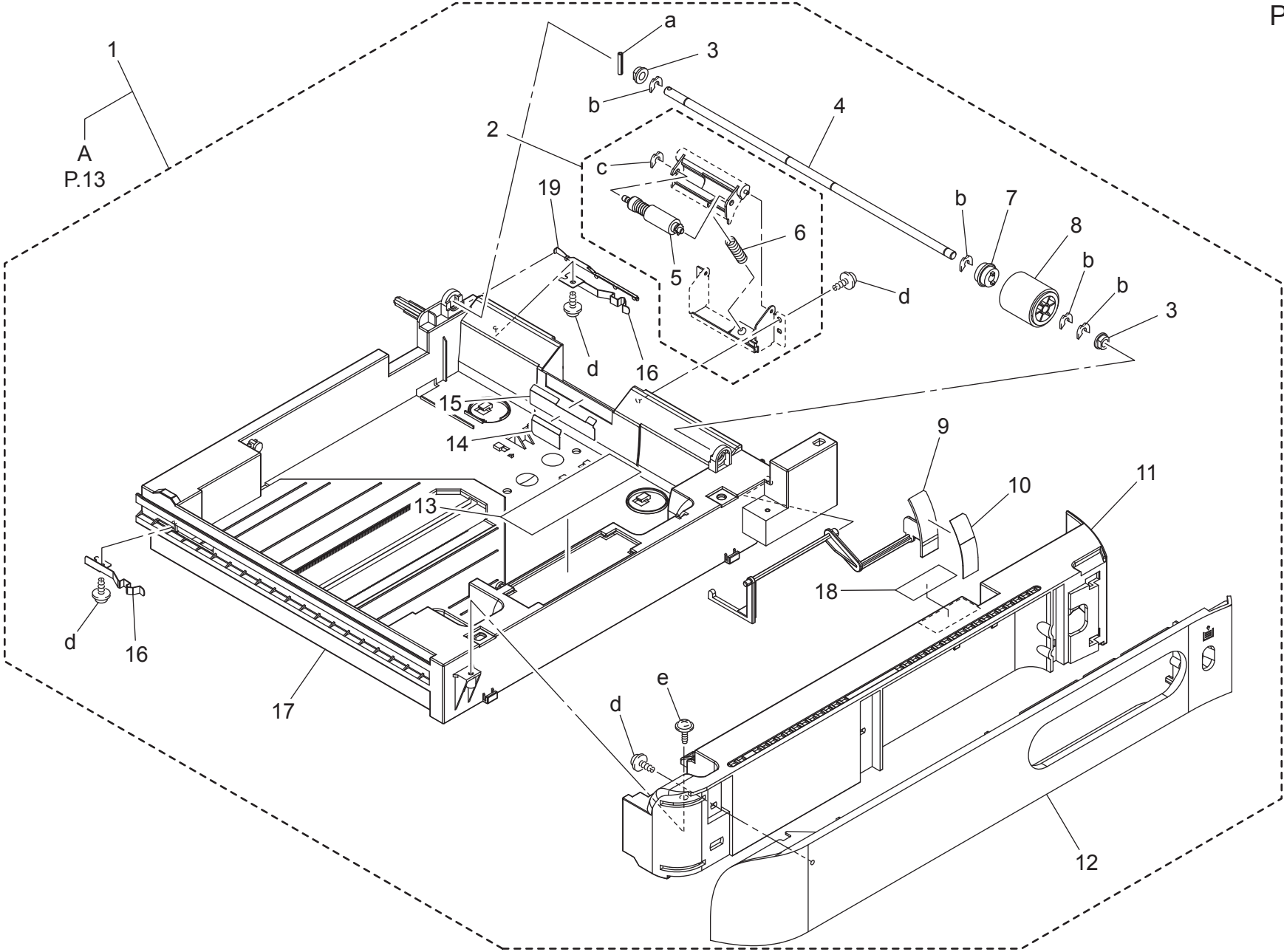
PRINT HEAD SECTION



PRINT HEAD SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD M400 00	Power supply /230V	C	I	1	a-V137 0306 03 b-V144 0306 03 c-V116 0306 03
1	A0FD M401 00	Power supply /100V	B	I	1	
2	A0FD 1200 01	Reinforce Plate		D	1	
3	A0FD 1205 00	Seal		C	1	
4	A00F 1138 00	Seal		C	1	
5	A0FD 1226 00	Reinforce plate		D	1	
6	A0FD N108 01	Relay harness		D	1	
7	9373 2200 11	LOUDSPEAKER		D	1	
8	A0FD 1528 00	Bracket		D	1	
9	9335 1300 61	PHOTO INTERRUPTER		B	2	
10	A0FD 1527 01	Bracket		D	1	
11	A0FD N107 01	Relay harness		D	1	
12	A00F 1137 00	Seal		C	1	
13	A00F R705 00	Print Head Assy		I	1	
14	4138 2103 01	SHOULDER SCREW		D	3	
15	A00F N10K 00	Sensor Wiring /4		D	1	
16	4138 3072 01	ACTUATOR		C	1	
17	4138 3071 02	BRACKET		D	1	
18	4138 2064 01	SEAL		C	1	
19	A011 1113 00	SEAL		C	1	
20	4138 2063 01	SEAL		C	1	
21	A011 1303 01	COVER		C	1	

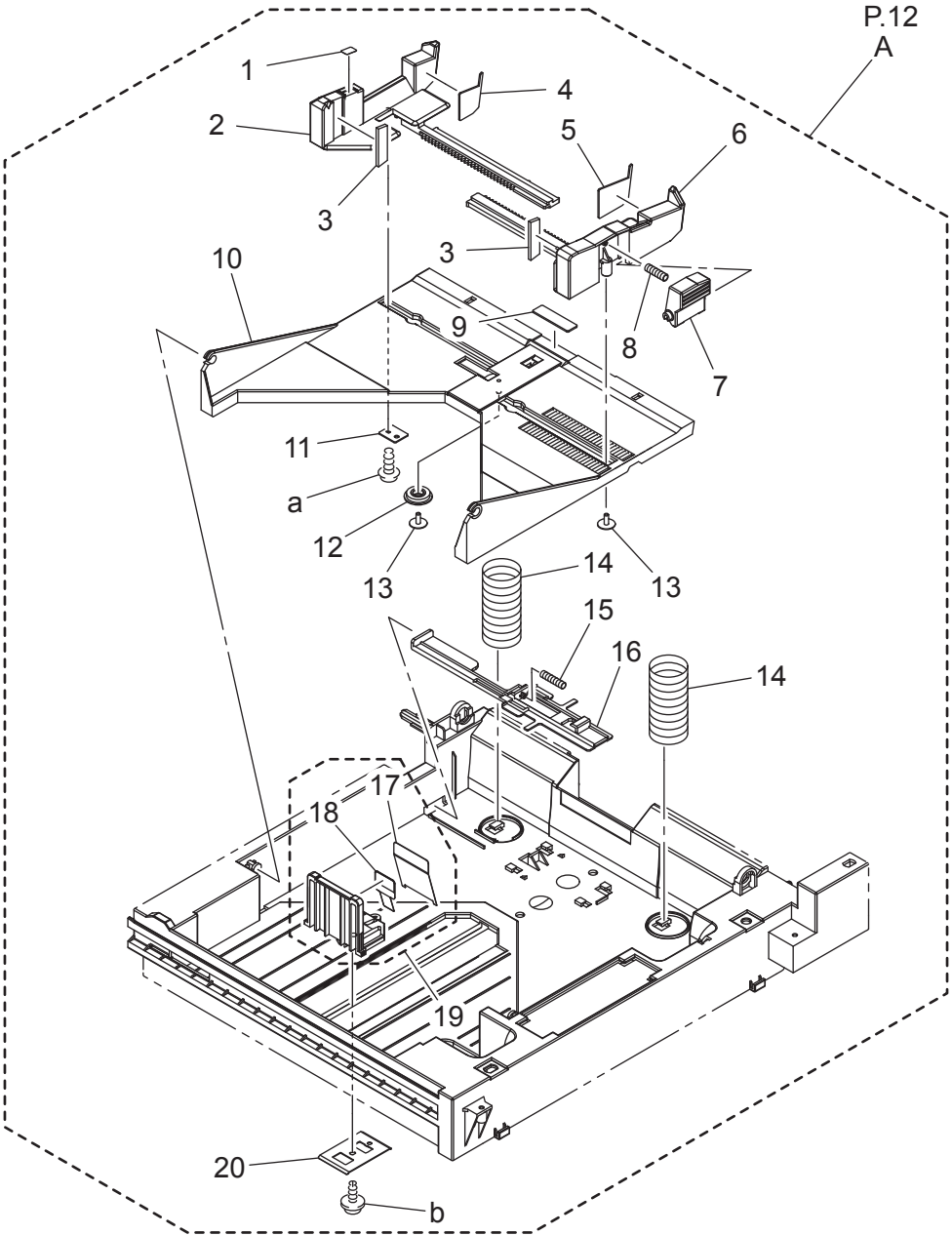
CASSETTE SECTION



CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD R700 00	250 Sheet Tray Assy		S	1	a-V232 3018 50 b-V218 0400 86 c-V218 0300 86 d-V153 0308 03 e-V153 0310 03
2	A011 R716 00	SEPARATION ROLLER ASSY		C	1	
3	4131 3003 01	BUSHING		C	2	
4	4138 3031 01	SHAFT		D	1	
5	4034 0151 01	SEPARATION ROLLER		A	1	
6	4138 3254 01	PRESSURE SPRING		C	1	
7	4030 3034 01	CLUTCH		C	1	
8	4138 3032 02	ROLLER		B	1	
9	A00F 6281 01	Lever		C	1	
10	A00F 6206 01	Label Paper Stack		C	1	
11	A0FD 6201 01	Cover		C	1	
12	A0FD 6202 00	Handle		C	1	
13	A00F 9404 00	Label Paper Supply		C	1	
14	4131 3057 02	GUIDE		C	1	
15	4131 3056 01	GUIDE PLATE		C	1	
16	A00F 6214 02	Plate Spring		C	2	
17	A00F 6201 01	Cassette		D	1	
18	4138 7316 01	LABEL		D	1	
19	A00F 6211 00	Guide		D	1	

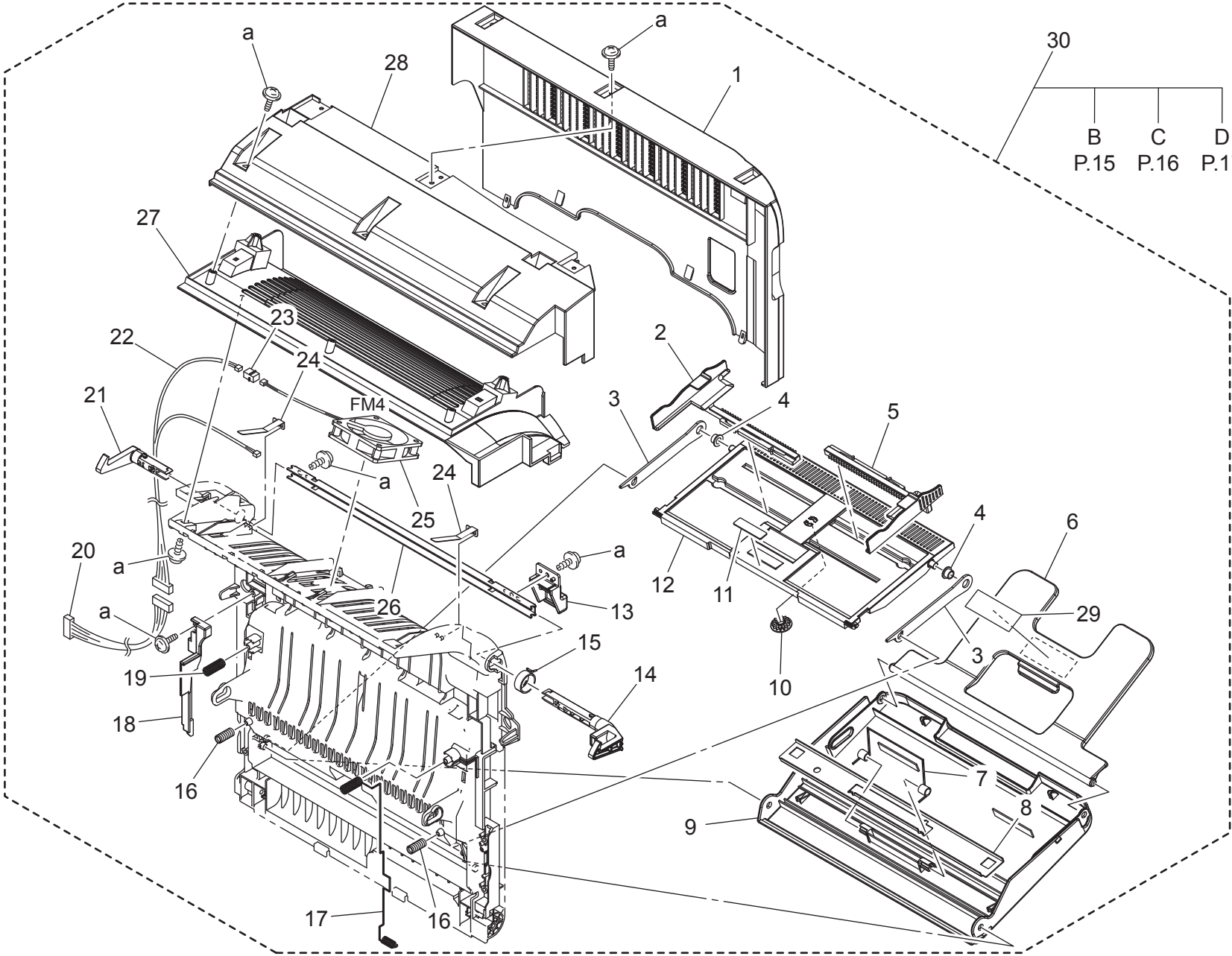
CASSETTE SECTION



CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00F 6223 01	Guide		C	1	a-V167 1704 04 b-V153 0308 03
2	A00F 6222 01	Regulating plate		C	1	
3	4138 3027 01	BRAKE		C	2	
4	4138 3029 01	GUIDE		D	1	
5	A00F 6228 00	Guide		C	1	
6	A00F 6221 01	Regulating plate		C	1	
7	A00F 6226 00	Lever		C	1	
8	4011 3011 01	PRESSURE SPRING		C	1	
9	4687 3281 01	FRICTION SHEET		C	1	
10	A00F 6241 01	Lifting plate		C	1	
11	A00F 6227 00	Stopper		D	1	
12	4138 3092 01	GEAR 14T		C	1	
13	4163 5293 01	SCREW		C	2	
14	A00F 6242 00	Pressure spring		C	2	
15	1164 3062 01	PRESSURE SPRING		C	1	
16	A00F 6243 00	Lever		C	1	
17	4138 3026 01	GUIDE		C	1	
18	4021 3036 01	GUIDE		C	1	
19	A00F R901 00	Regulating plate Assy		C	1	
20	A00F 6225 00	Set plate		D	1	

VERTICAL CONVEYANCE SECTION

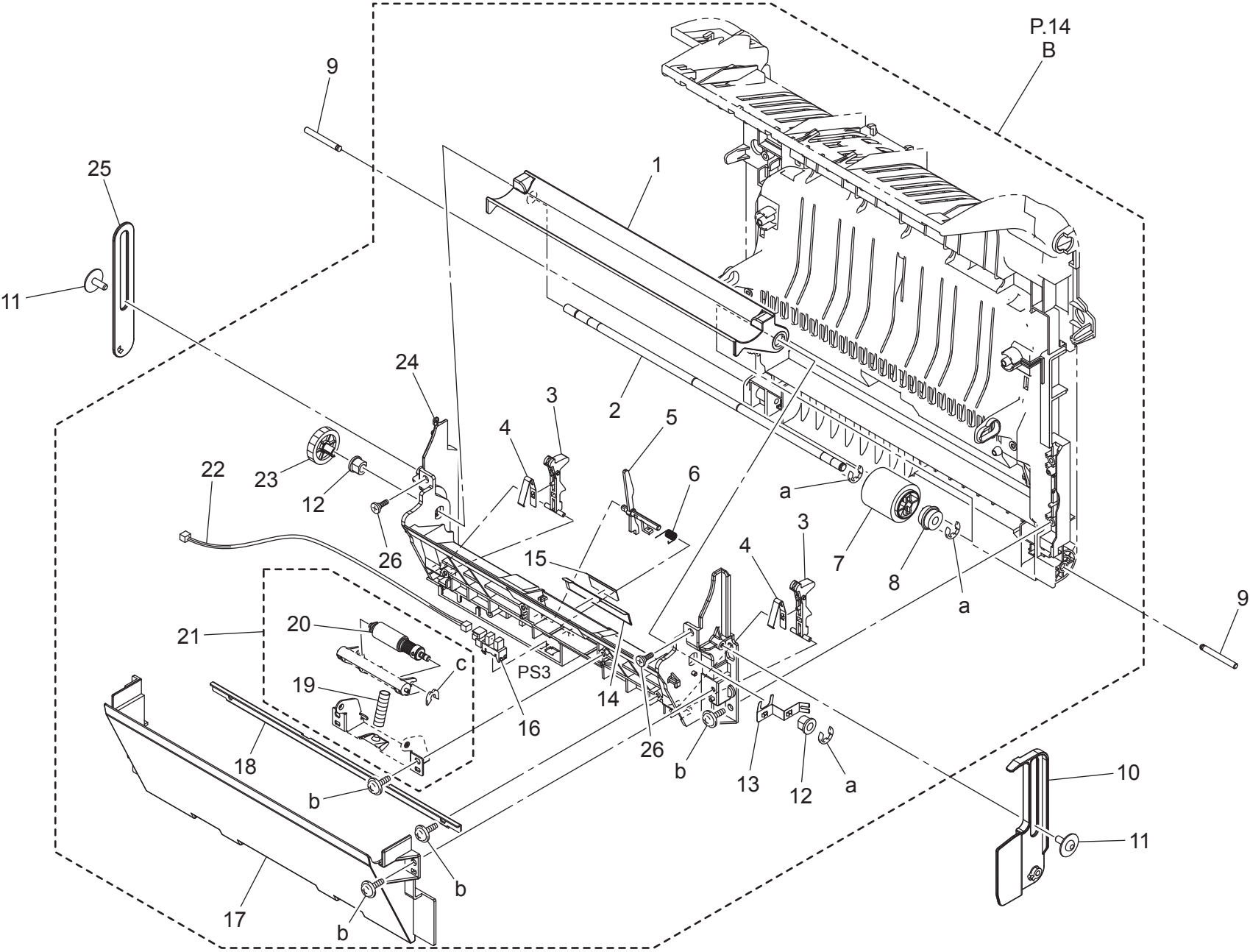


VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 1607 01	Cover		C	1	a-V153 0308 03
2	A00F 5611 00	Regulating plate		C	1	
3	4138 3205 01	LEVER		C	2	
4	4120 3019 01	COLLAR		C	2	
5	A00F 5610 00	Regulating plate		C	1	
6	A00F 5603 00	Tray		C	1	
7	4138 3252 01	TORSION SPRING		C	1	
8	4138 3253 01	REINFORCE PLATE		D	1	
9	A00F 5602 01	Tray		C	1	
10	4131 3027 02	GEAR 14T		C	1	
11	4138 3255 01	FRICTION SHEET		C	1	
12	A00F 5651 01	Lifting plate		C	1	
13	A00F 7113 00	Lever		C	1	
14	A00F 7106 00	Lever		C	1	
15	A00F 7111 00	Torsion spring		C	1	
16	4131 4052 01	PRESSURE SPRING		C	2	
17	A00F 7166 00	Earth ground		C	1	
18	A00F 7102 01	Cover		D	1	
19	A00F 7165 00	Pressure spring		C	1	
20	A00F N114 03	Sensor Wiring /9		D	1	
21	A00F 7107 00	Lever		C	1	
22	A00F N115 01	Sensor Wiring /10		D	1	
23	V818 6000 15	PLUG HOUSING		D	1	
24	A00F 7171 00	Plate spring		C	2	
25	9J06 M100 00	FAN MOTOR		C	1	
26	A00F 7105 00	Bracket		D	1	
27	A0FD 1219 00	Guide		C	1	
28	A0FD 1221 02	Holder		C	1	
29	4138 7316 01	LABEL		D	1	
30	A0FD R701 00	Vertical Transport Assy		S	1	

VERTICAL CONVEYANCE SECTION

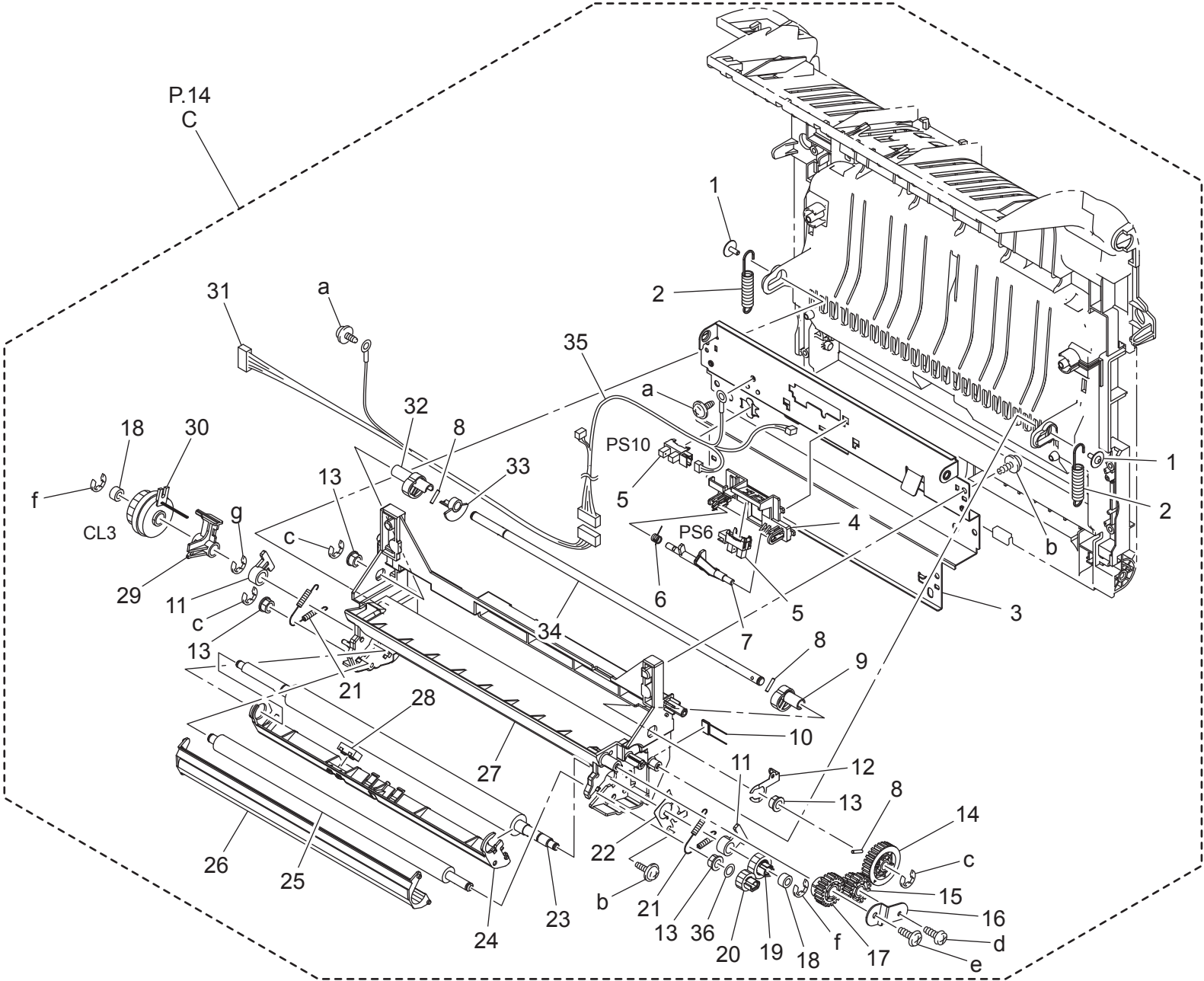
P 15



VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00F 5631 00	Guide plate		C	1	a-V217 0400 01 b-V153 0308 03 c-V218 0300 86
2	4138 3232 02	SHAFT		D	1	
3	4138 3236 02	STOPPER		D	2	
4	4138 3237 01	PLATE SPRING		D	2	
5	A00F 5633 00	Actuator		C	1	
6	A00F 5634 01	Torsion spring		C	1	
7	4138 3032 02	ROLLER		B	1	
8	4030 3034 01	CLUTCH		C	1	
9	4138 3510 01	SHAFT		D	2	
10	A00F 7116 01	Stopper		C	1	
11	4163 5293 01	SCREW		C	2	
12	4138 3244 01	BUSHING		C	2	
13	A00F 5642 00	Earth ground		C	1	
14	4131 3056 01	GUIDE PLATE		C	1	
15	4131 3057 02	GUIDE		C	1	
16	9335 1300 61	PHOTO INTERRUPTER		B	1	
17	A00F 5604 01	Guide		C	1	
18	A00F 5605 00	Reinforce plate		D	1	
19	4138 3254 01	PRESSURE SPRING		C	1	
20	4034 0151 01	SEPARATION ROLLER		A	1	
21	A011 R715 00	SEPARATION ROLLER ASSY		C	1	
22	A00F N10N 01	Sensor Wiring /7		D	1	
23	4138 3241 01	GEAR 25T		C	1	
24	A00F 5601 03	Frame		C	1	
25	A00F 7117 00	Stopper		C	1	
26	4131 2320 01	SHOULDER SCREW		C	2	

VERTICAL CONVEYANCE SECTION

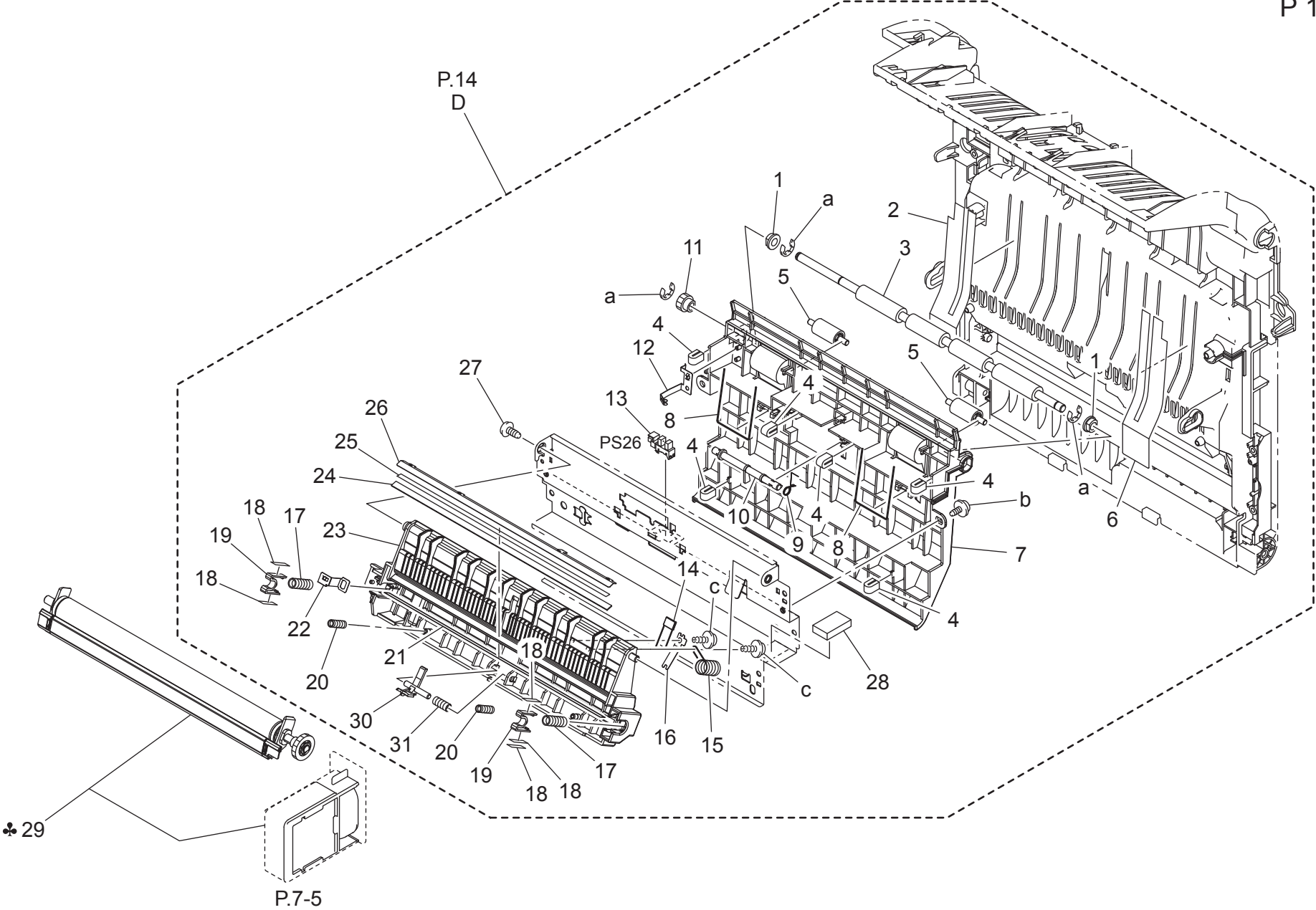


VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163 5293 01	SCREW		C	2	a-V144 0306 03 b-V153 0308 03 c-V217 0400 01 d-V149 0308 03 e-V145 0408 03 f-V217 0300 01 g-V217 0600 01
2	A00F 7120 00	Tension spring		C	2	
3	A00F 7002 03	Bracket		D	1	
4	A00F 7008 01	Bracket		C	1	
5	9335 1300 61	PHOTO INTERRUPTER		B	2	
6	A00F 7009 00	Torsion spring		C	1	
7	A00F 7003 00	Actuator		C	1	
8	1144 5200 01	PIN		D	3	
9	A00F 7022 00	Cam		C	1	
10	V800 5003 00	FIXED POWER RESISTORS		D	1	
11	4138 3523 01	BUSHING		C	2	
12	A00F 7021 01	Earth ground		D	1	
13	4138 3532 02	BUSHING		C	4	
14	A00F 7018 00	Gear 28T		C	1	
15	A00F 7017 01	Gear 15/20T		C	1	
16	A00F 7025 00	Bracket		C	1	
17	A00F 7016 01	Gear 21T		C	1	
18	4138 3528 02	ROLL		C	2	
19	4138 3524 01	GEAR 20T		C	1	
20	4138 3525 02	GEAR 15T		C	1	
21	4138 3533 01	TENSION SPRING		C	2	
22	A00F 7026 00	Earth ground		D	1	
23	4138 3521 02	ROLLER		C	1	
24	4138 3527 02	GUIDE		D	1	
25	4138 3522 03	ROLLER		C	1	
26	A00F 7012 01	Guide plate		C	1	
27	A00F 7011 02	Holder		C	1	
28	9335 1910 21	SOLID STATE SWITCH		C	1	
29	A011 7001 00	SPACER		D	1	
30	A011 M200 00	CLUTCH		C	1	
31	A00F N10C 02	Conveyance Wiring /1		D	1	
32	A00F 7019 00	Cam		C	1	
33	A00F 7023 00	Shield plate		D	1	
34	A00F 7020 00	Shaft		D	1	
35	A00F N119 01	Conveyance Wiring /3		D	1	
36	4138 7001 00	WASHER		C	1	

VERTICAL CONVEYANCE SECTION

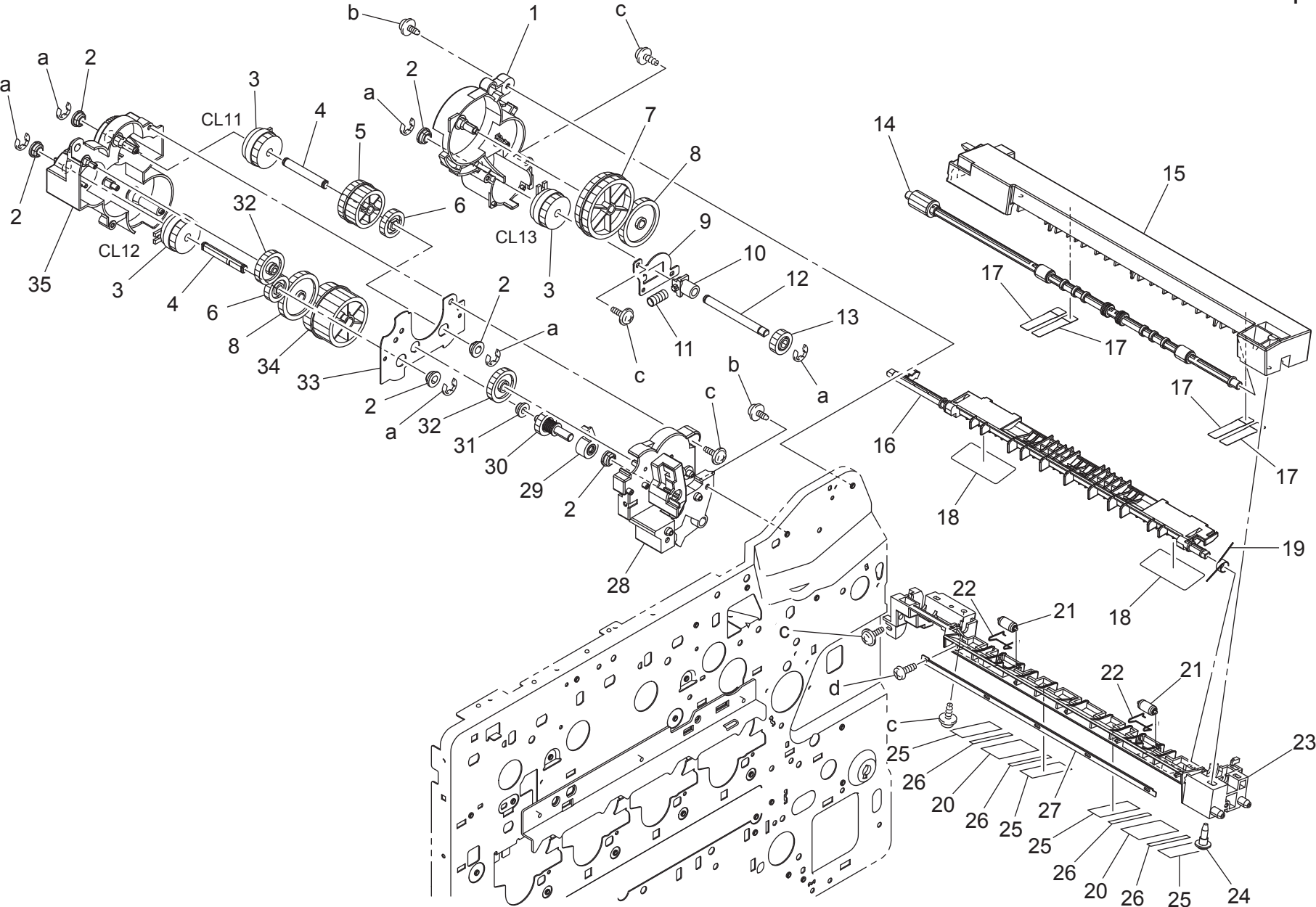
P 17



VERTICAL CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4131 3003 01	BUSHING		C	2	a-V217 0400 01 b-V137 0308 03 c-V153 0308 03
2	A00F 7123 01	Guide		C	1	
3	A00F 8102 00	Roller		C	1	
4	A00F 1138 00	Seal		C	6	
5	4538 3732 01	ROLL		D	2	
6	A00F 7121 01	Guide		C	1	
7	A00F 8141 02	Holder		C	1	
8	4538 3734 01	SPRING		D	2	
9	A00F 8152 01	Torsion spring		C	1	
10	A00F 8151 00	Actuator		C	1	
11	A00F 8124 00	Gear 14T		C	1	
12	A00F 8106 00	Plate spring		C	1	
13	9335 1300 61	PHOTO INTERRUPTER		B	1	
14	9455 1076 01	RESISTOR		D	1	
15	A00F 7029 00	Pressure spring		C	1	
16	A00F 7027 00	Plate spring		C	1	
17	A00F 7005 00	Pressure spring		C	2	
18	A00F 7013 00	Spacer		C	5	
19	A00F 7014 00	Bushing		C	2	
20	A00F 5106 00	Pressure spring		C	2	
21	A00F 7024 00	Seal		C	1	
22	A00F 7006 00	Contact		C	1	
23	A00F 7001 14	Holder		C	1	
24	A00F 7007 01	Neutralizing member		C	1	
25	A00F 7028 00	Tape		C	1	
26	A00F 7004 00	Plate spring		D	1	
27	0957 2026 01	SCREW		D	1	
28	A00F 7030 00	Brake		C	1	
29	A06X 0Y4	Transfer Roller	C	A	1	
29	A06X 014	Transfer Roller	B	A	1	
30	A00F 7032 00	Claw		D	1	
31	A00F 7033 00	Pressure Spring		C	1	

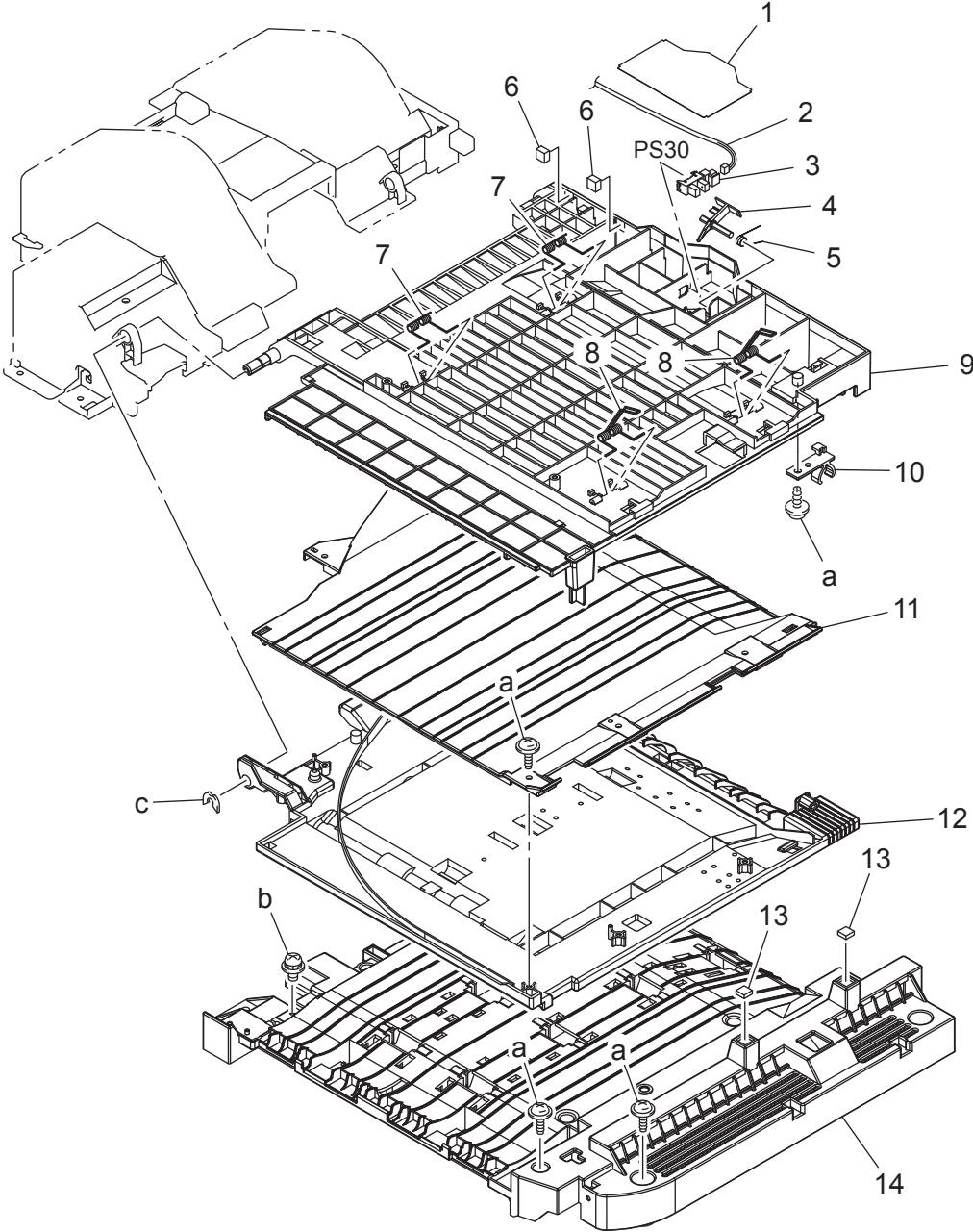
SWITCH BACK SECTION



SWITCH BACK SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00F 8114 01	Housing		D	1	a-V217 0400 01 b-V144 0306 03 c-V153 0308 03 d-V145 0306 03
2	A00F 8130 00	Bushing		C	6	
3	A00F M200 00	Clutch		C	3	
4	A00F 8128 00	Shaft		D	2	
5	A00F 8118 00	Gear 36/37T		C	1	
6	A00F 8119 00	Gear 24T		C	2	
7	A00F 8121 00	Gear 45/46T		C	1	
8	A00F 8117 00	Gear 35T		C	2	
9	A00F 8133 00	Bracket		C	1	
10	A00F 8132 00	Bushing		C	1	
11	4138 2568 01	PRESSURE SPRING		C	1	
12	A00F 8129 00	Shaft		D	1	
13	A00F 8123 00	Gear 20T		C	1	
14	A00F 8101 01	Roller		C	1	
15	A0FD 8143 00	Guide		C	1	
16	A0FD 8162 00	Guide plate		C	1	
17	A00F 8157 00	Guide		C	4	
18	A0FD 8152 00	Guide		C	2	
19	A00F 8147 01	Torsion spring		C	1	
20	A0FD 8146 02	Guide		C	2	
21	4139 3910 01	ROLL		C	2	
22	A00F 8103 00	Spring		C	2	
23	A0FD 8144 01	Holder		C	1	
24	A00J 8995 00	Shoulder screw		C	1	
25	A0FD 8151 00	Guide		C	4	
26	A0FD 8147 02	Guide		C	4	
27	A0FD 8148 00	Bracket		D	1	
28	A00F 8113 00	Holder		D	1	
29	A00F 8145 00	Lever		C	1	
30	A00F R707 00	Gear Assy		C	1	
31	A00F 8131 00	Roll		C	1	
32	A00F 8120 00	Gear 30T		C	2	
33	A00F 8111 00	Bracket		D	1	
34	A00F 8116 00	Gear 37/38T		C	1	
35	A00F 8112 00	Holder		D	1	

HORIZONTAL TRANSPORT UNIT

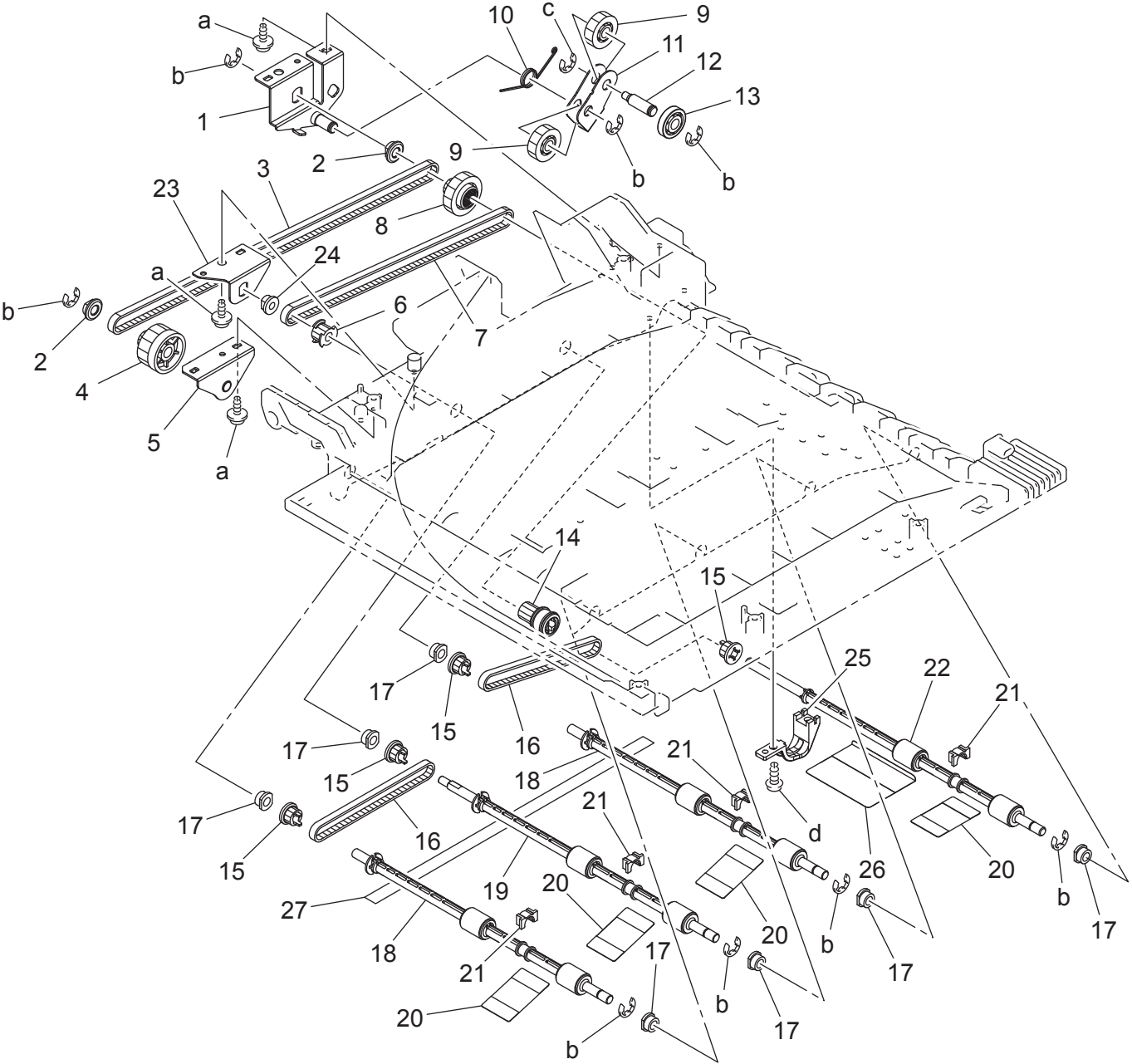


HORIZONTAL TRANSPORT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 8945 00	Seal		C	1	a-V153 0308 03 b-V116 0308 03 c-V218 0600 86
2	A0FD N106 00	Sensor Wiring /15		D	1	
3	9335 1300 61	PHOTO INTERRUPTER		B	1	
4	4138 3561 01	ACTUATOR		C	1	
5	4138 3562 01	TORSION SPRING		C	1	
6	A00F 8153 00	Cushion		C	2	
7	A0FD 8941 00	Torsion spring		C	2	
8	A0FD 8944 01	Torsion Spring		C	2	
9	A0FD 8907 02	Guide		C	1	
10	4002 3123 03	HOLDER		D	1	
11	A0FD 8906 00	Guide		D	1	
12	A0FD 8905 01	Guide		C	1	
13	A0FD 1254 00	Cushion		C	2	
14	A0FD 8904 03	Guide		C	1	

HORIZONTAL TRANSPORT UNIT

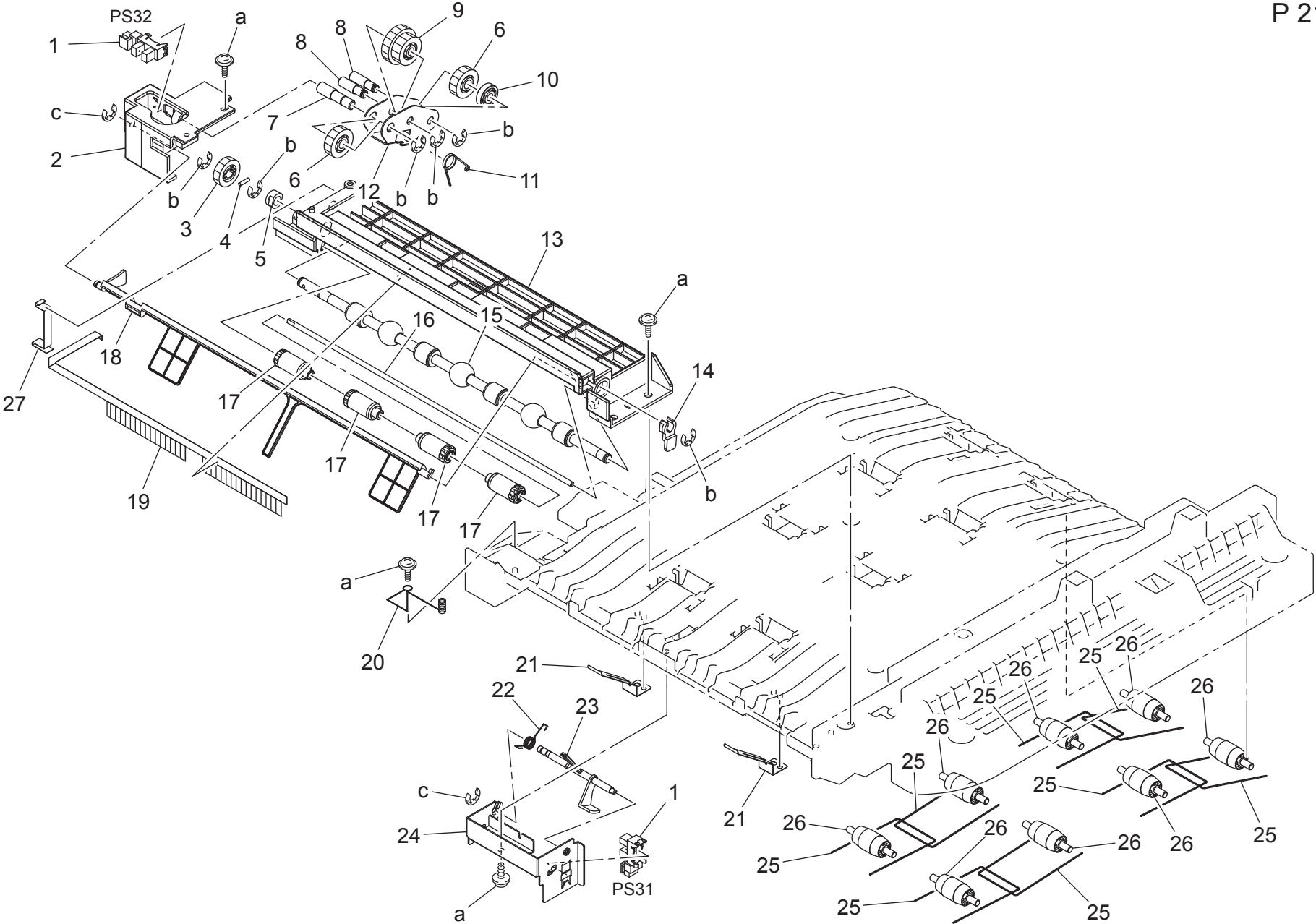
P 20



HORIZONTAL TRANSPORT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD G716 00	AXLE PLATE(LEVEL CONVEYANCE DRIVE2)		D	1	a-V153 0308 03 b-V217 0400 01 c-V217 0300 01 d-V145 0308 03
2	A0FD 8922 00	Bushing		D	2	
3	A0FD 8931 00	Timing belt 500L		C	1	
4	A0FD 8926 00	Gear 16/20T		C	1	
5	A0FD G715 00	AXLE PLATE(LEVEL CONVEYANCE DRIVE1)		D	1	
6	A0FD 8923 00	Pulley 16T		C	1	
7	A0FD 8930 00	Timing belt 354L		C	1	
8	A0FD 8920 00	Gear 16/21T		C	1	
9	A0FD 8909 00	Gear 17T		C	2	
10	A0FD 8935 00	Torsion spring		C	1	
11	A0FD 8914 00	Lever		C	1	
12	A0FD 8917 00	Shaft		D	1	
13	A0FD 8918 00	Ring		C	1	
14	A0FD 8919 01	Pulley 16T		C	1	
15	A0FD 8925 00	Pulley 15T		C	4	
16	A0FD 8929 00	Timing belt 190L		C	2	
17	A01F 6927 00	BUSHING		C	7	
18	A0FD 8902 00	Roller		C	2	
19	A0FD 8903 01	Roller		C	1	
20	A0FD 8940 00	Guide		D	4	
21	A01F 6928 00	BUSHING		C	4	
22	A0FD 8901 00	Roller		C	1	
23	A0FD 8949 00	Bracket		D	1	
24	4643 5244 01	BUSHING		C	1	
25	A0FD 8948 00	Bushing		C	1	
26	A0FD 8970 00	Guide		C	1	
27	A0FD 8972 00	Guide		C	1	

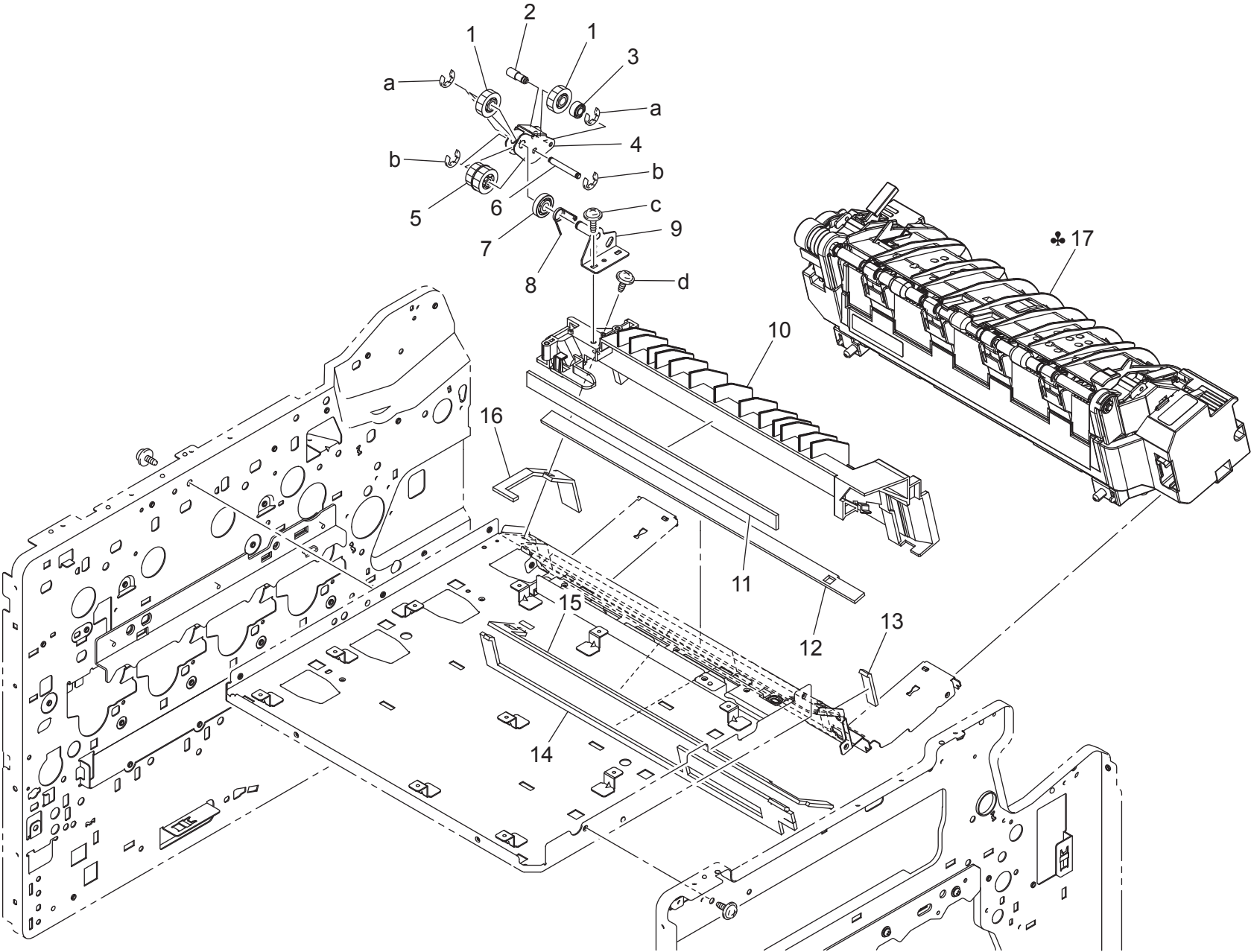
HORIZONTAL TRANSPORT UNIT



HORIZONTAL TRANSPORT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9335 1300 61	PHOTO INTERRUPTER		B	2	a-V153 0308 03 b-V217 0400 01 c-V217 0300 01
2	A0FD 8960 01	Cover		D	1	
3	4138 5879 01	Gear 16T		D	1	
4	1067 2501 01	PIN		C	1	
5	1200 3121 09	BUSHING		C	1	
6	A0FD 8909 00	Gear 17T		C	2	
7	A0FD 8936 00	Shaft		D	1	
8	A0FD 8937 00	Shaft		D	2	
9	A0FD 8927 00	Gear 17/22T		C	1	
10	A0FD 8938 00	Ring		C	1	
11	A0FD 8934 00	Torsion spring		C	1	
12	A0FD 8939 00	Lever		C	1	
13	A0FD 8952 02	Guide		C	1	
14	4138 5882 01	BUSHING		C	1	
15	A0FD 8951 00	Roller		C	1	
16	4138 5875 01	SHAFT		C	1	
17	4138 5873 04	ROLL		C	4	
18	A0FD 8956 01	Lever		C	1	
19	A0FD 8962 01	Neutralizing Brush		D	1	
20	A0FD 8963 00	Pressure spring		C	1	
21	4138 5876 02	PLATE SPRING		D	2	
22	A0FD 8957 00	Torsion spring		C	1	
23	A0FD 8955 00	Lever		C	1	
24	A0FD 8958 00	Bracket		D	1	
25	A0FD 8947 00	Spring		D	8	
26	A01F 6948 00	Roll		C	8	
27	A0FD 8964 00	Tape		C	1	

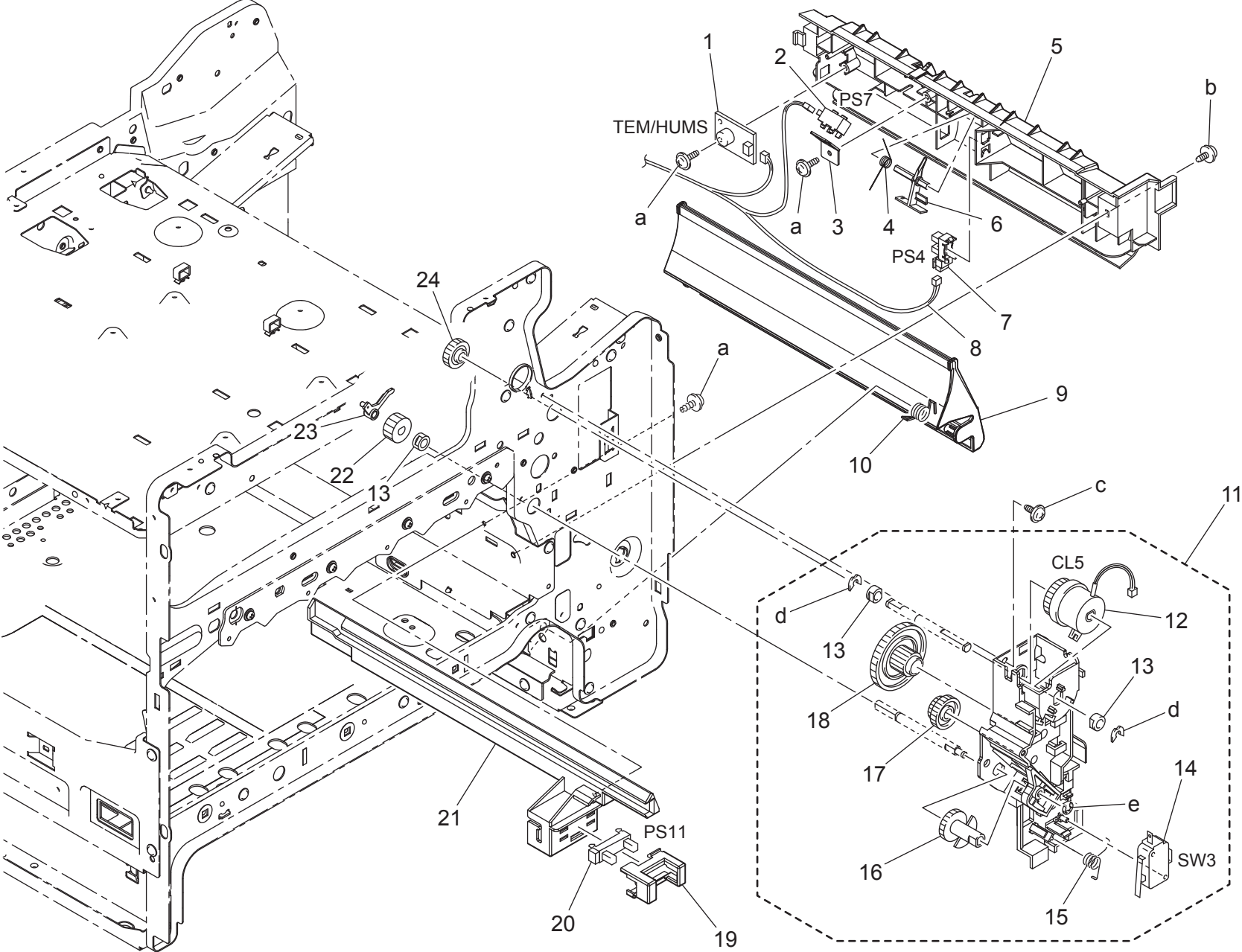
FUSING SECTION



FUSING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 8909 00	Gear 17T		C	2	a-V217 0400 01 b-V217 0300 01 c-V153 0308 03 d-V137 0308 03
2	A0FD 8910 00	Shaft		D	1	
3	A0FD 8915 00	Ring		C	1	
4	A0FD 8913 00	Lever		C	1	
5	A0FD 8908 00	Gear 15/17T		C	1	
6	A0FD 8911 00	Shaft		D	1	
7	A0FD 8918 00	Ring		C	1	
8	A0FD 8934 00	Torsion spring		C	1	
9	A0FD G717 00	AXLE PLATE(LEVEL CONVEYANCE DRIVE3)		D	1	
10	A0FD 1207 01	Duct		D	1	
11	A0FD 1208 00	Seal		C	1	
12	A00F 1131 00	Seal		C	1	
13	A00F 1130 00	Seal		C	1	
14	A00F 1141 00	Seal		C	1	
15	A00F 1140 01	Seal		C	1	
16	A00F 1132 00	Seal		C	1	
17	A06X 016	Fusing Unit 120V	B	A	1	
17	A06X 0Y6	Fusing Unit 230V	C	A	1	

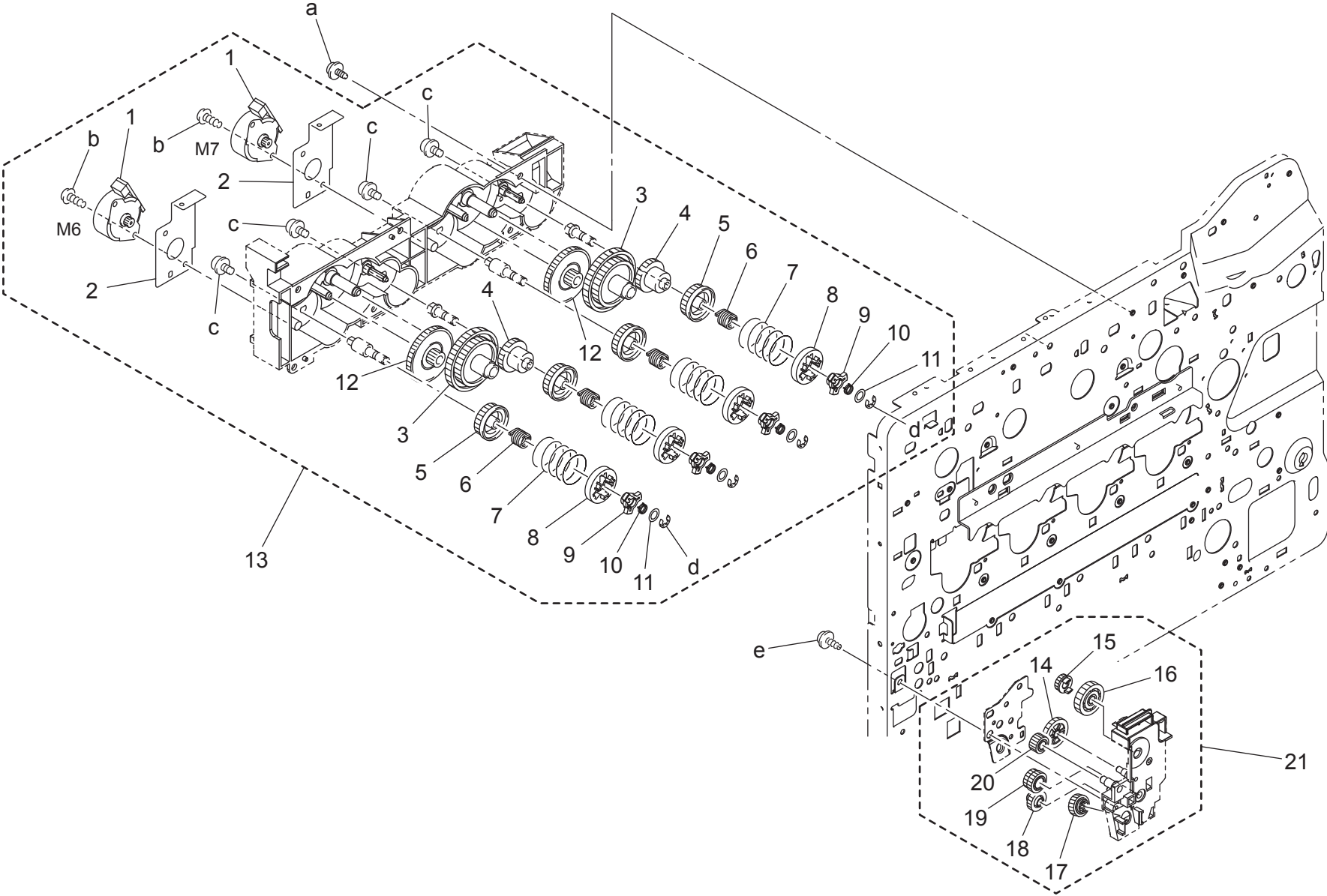
TRANSFER PRESSURE DRIVE SECTION



TRANSFER PRESSURE DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9372 5300 11	HUMIDITY CONVERSION EL.		B	1	a-V153 0308 03 b-V144 0306 03 c-V137 0306 03 d-V218 0400 86 e-V217 0300 01
2	9335 1100 31	PHOTO INTERRUPTER		I	1	
3	A00F 7154 00	Bracket		C	1	
4	4138 3562 01	TORSION SPRING		C	1	
5	A00F 7151 02	Guide		C	1	
6	4138 3561 01	ACTUATOR		C	1	
7	9335 1300 61	PHOTO INTERRUPTER		B	1	
8	A00F N10D 00	Sensor Wiring /1		D	1	
9	A00F 7152 00	Guide		C	1	
10	A00F 7153 00	Torsion spring		C	1	
11	A00F R702 00	Transfer Pressure Drive Assy		S	1	
12	9322 1300 61	CLUTCH		I	1	
13	4036 4730 01	BUSHING		C	3	
14	9J06 M601 00	MICRO SWITCH		C	1	
15	4138 2252 02	TORSION SPRING		C	1	
16	4138 3556 01	GEAR 24T		C	1	
17	4138 3584 01	GEAR 18/25T		C	1	
18	4138 3583 01	GEAR 19/44T		C	1	
19	A011 1114 00	COVER		C	1	
20	9335 1400 51	SOLID STATE SWITCH		B	1	
21	A011 1108 00	RAIL		D	1	
22	A00F 2145 01	Gear 15T		C	1	
23	A00F 2147 00	Lever		C	1	
24	4138 3582 01	GEAR 17T		C	1	

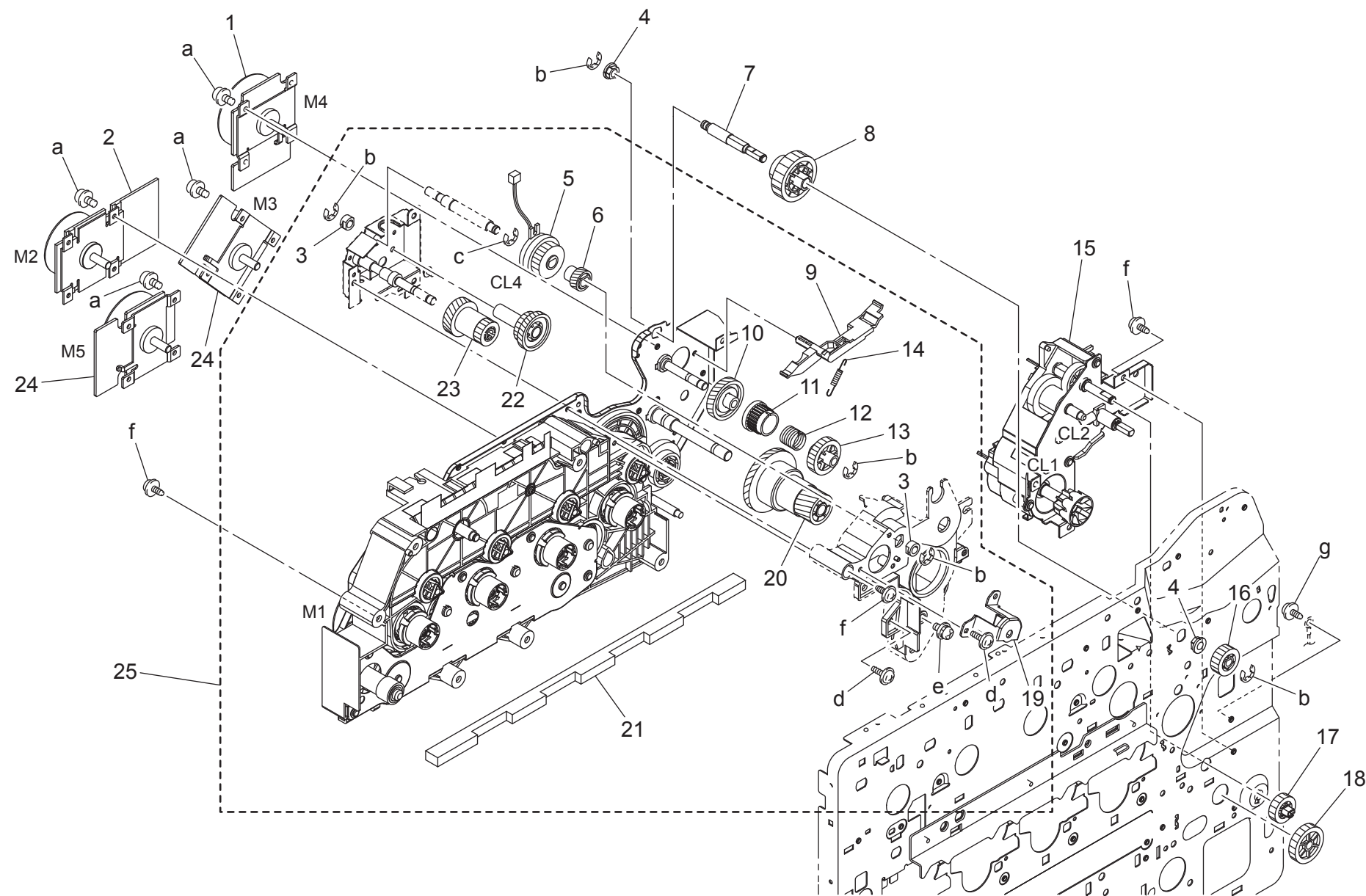
HOPPER DRIVE SECTION



HOPPER DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9314 1300 41	MOTOR		B	2	a-V137 0308 03 b-V145 0308 03 c-V116 0308 03 d-V217 0400 01 e-V153 0308 03
2	4138 5414 01	HEAT SINK		D	2	
3	4138 5403 01	GEAR 45/96T		C	2	
4	4138 5404 01	GEAR 30T		C	2	
5	A011 2121 00	GEAR 30T		C	4	
6	A011 2122 00	TOSION SPRING		C	4	
7	4138 5412 02	PRESSURE SPRING		C	4	
8	4138 5406 01	JOINT		C	4	
9	A011 2123 01	GEAR		D	4	
10	A011 2129 00	TORSION SPRING		D	4	
11	4131 4128 01	WASHER		C	4	
12	4138 5402 01	GEAR 22/108T		C	2	
13	A011 R704 00	HOPPER DRIVE ASSY		S	1	
14	A011 3601 00	GEAR 28T		C	1	
15	A011 3639 00	GEAR 14T		C	1	
16	A011 3600 00	GEAR 30T		C	1	
17	A011 3632 00	GEAR 17T		C	1	
18	A011 3609 00	GEAR 17T		C	1	
19	A011 3610 00	GEAR 17/17T		C	1	
20	A011 3602 00	GEAR 15T		C	1	
21	A011 R701 00	WASTE TONER DRIVE ASSY		C	1	

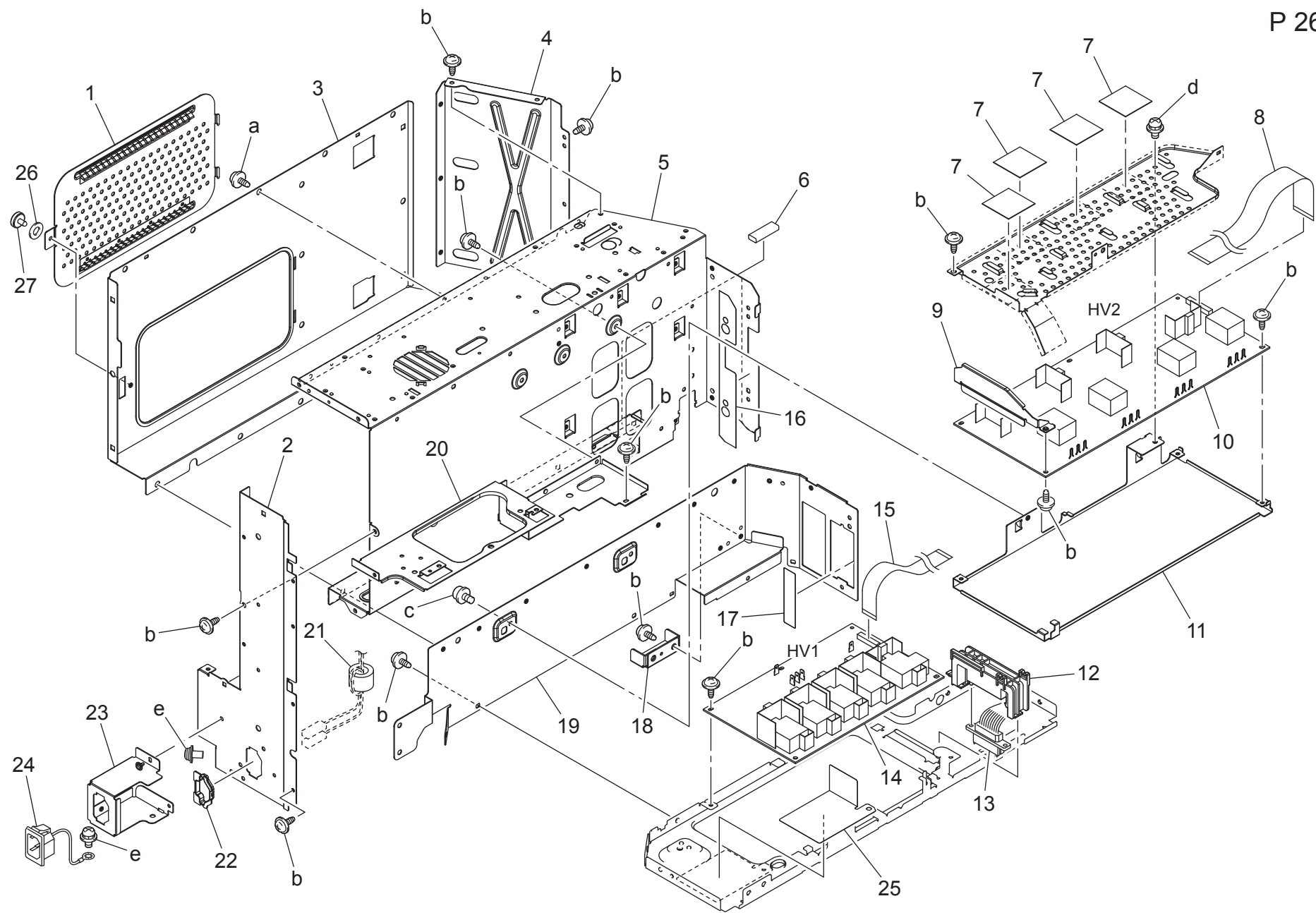
MAIN DRIVE SECTION



MAIN DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02F M102 00	Brushless motor /30		C	1	a-V116 0305 04 b-V217 0400 01 c-V217 0500 01 d-V153 0308 03 e-V116 0306 03 f-V144 0306 03 g-V137 0306 03
2	A011 M100 00	BRUSHLESS MOTOR		B	1	
3	4036 4730 01	BUSHING		C	2	
4	A00F 2139 00	Bearing		C	2	
5	A011 M200 00	CLUTCH		C	1	
6	A011 2114 00	GEAR 28T		C	1	
7	A0FD 2142 00	Shaft		D	1	
8	A00F 2140 00	Gear 34/18T		C	1	
9	A00F 2143 00	Lever		C	1	
10	A011 2113 00	GEAR 58T		C	1	
11	4138 2570 01	RATCHET		C	1	
12	4138 2571 01	TORSION SPRING		C	1	
13	4138 2543 01	GEAR 26T		C	1	
14	4138 2573 01	TENSION SPRING		C	1	
15	A00F R701 00	Paper Take-Up Drive Assy		C	1	
16	A0FD 2141 00	Gear 19T		C	1	
17	4138 2523 01	GEAR 19T		C	1	
18	4138 2534 01	GEAR 27T		C	1	
19	4138 2601 01	HOLD PLATE		D	1	
20	A00F 2106 00	Gear 42/112T		C	1	
21	A011 1035 00	SEAL		C	1	
22	4138 2584 01	GEAR 21 66T		C	1	
23	4138 2551 01	GEAR 17 50T		C	1	
24	A02E M100 00	Brushless motor		C	2	
25	A00F R700 00	Main Drive Assy		C	1	

ELECTRICAL COMPONENTS



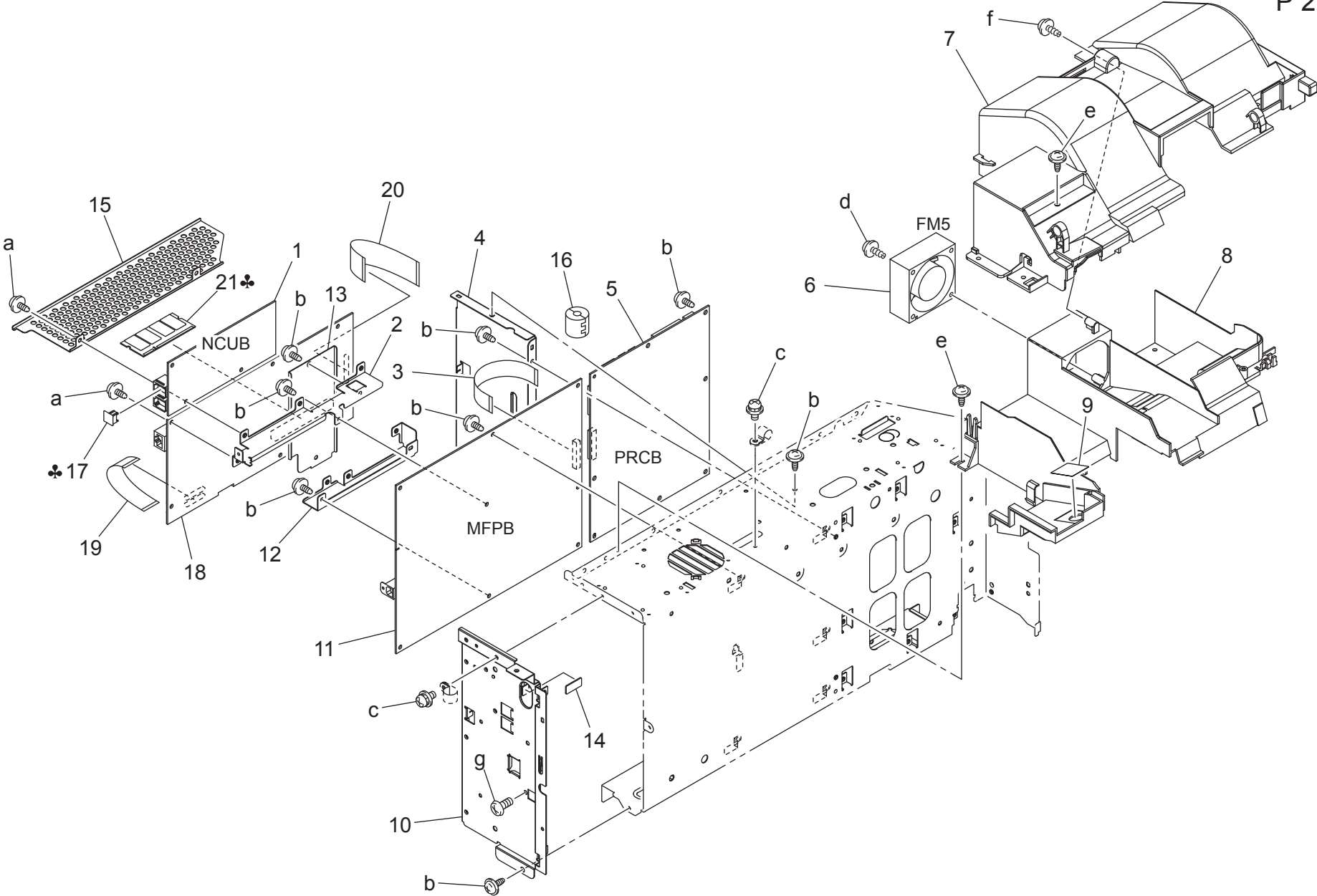
ELECTRICAL COMPONENTS

Page. 26

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 1531 00	Shield box		C	1	a-V144 0306 03 b-V137 0306 03 c-V116 0308 03 d-V116 0306 03 e-V116 0408 03
2	A00F 1413 01	Shield		D	1	
3	A0FD 1505 01	Shield		D	1	
4	A0FD 1502 01	Bracket		D	1	
5	A0FD 1500 03	Bracket		D	1	
6	A00F 1419 00	Conductive member		D	1	
7	A011 1361 00	Seal		C	4	
8	4138 6834 01	WIRE HARNESS ASSY		D	1	
9	A011 1315 00	SHIELD		D	1	
10	A011 M402 12	HV TRANSFORMER		I	1	
11	A00F 1431 00	Bracket		D	1	
12	4138 2240 01	BRACKET		D	1	
13	A00F N10H 01	Paperfeed Wiring /3		D	1	
14	A011 M403 01	HV TRANSFORMER		I	1	
15	4138 6844 01	WIRE HARNESS ASSY		D	1	
16	A00F 1623 00	Seal		C	1	
17	A00F 1418 00	Seal		C	1	
18	A0FD 1226 00	Reinforce plate		D	1	
19	A0FD 1501 00	Bracket		D	1	
20	A00F 1411 01	Bracket		D	1	
21	A011 M700 01	FERRITE CORE		D	1	
22	A0FD 1561 00	Edge cover		D	1	
23	A0FD 1525 01	Bracket		D	1	
24	A0FD N100 00	Power supply Wiring /3		D	1	
25	A00F 1403 00	Shield		C	1	
26	A0FD 1532 00	Washer		D	1	
27	4139 2328 01	SHOULDER SCREW		C	1	

ELECTRICAL COMPONENTS

P 27



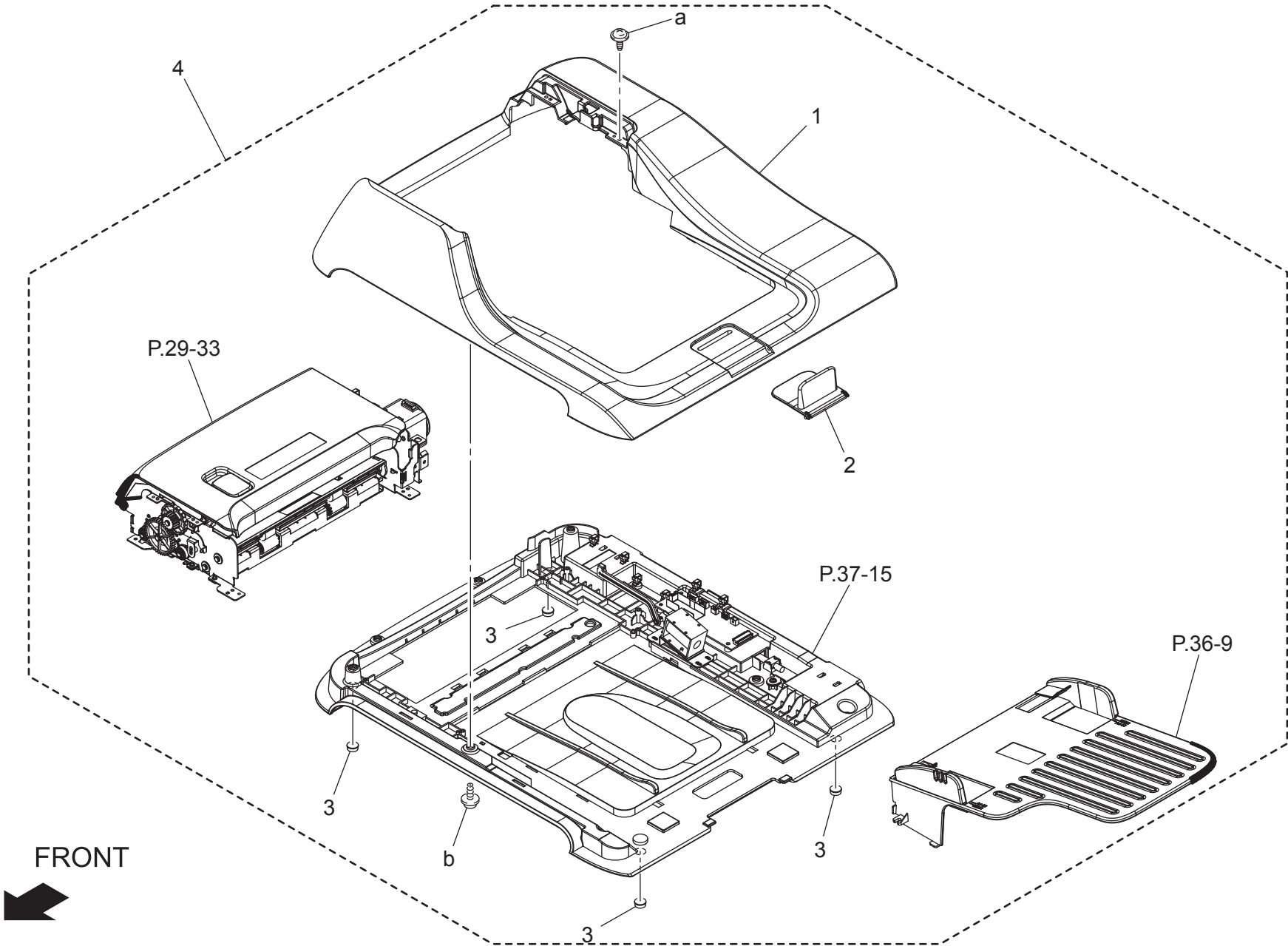
ELECTRICAL COMPONENTS

Page. 27

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD M702 03	PWB assembly		I	1	a-V144 0306 03 b-V137 0306 03 c-V116 0308 03 d-V153 0335 03 e-V137 0306 03 f-V153 0308 03 g-V111 0306 03
2	A0FD 1551 02	Bracket		D	1	
3	A00F N10U 00	Controller Flatcable /1		C	1	
4	A0FD 1503 00	Bracket		D	1	
5	A0FD H001 05	PWB assembly(PWB-A ASSY)		I	1	
6	4556 M100 00	FAN MOTOR		B	1	
7	A0FD 1201 00	Duct		D	1	
8	A0FD 1203 03	Duct		D	1	
9	A0FD 1206 00	Seal		C	1	
10	A0FD 1517 00	Bracket		D	1	
11	A0FD R704 00	Controller		I	1	
12	A0FD 1552 00	Bracket		D	1	
13	A0FD 1555 00	Shield		D	1	
14	4038 5776 02	Protection		D	1	
15	A0FD 1554 00	Plate		D	1	
16	9326 1810 51	FERRITE CORE		D	1	
17	9384 2500 11	CN COVER	C	D	1	
18	A0FD H052 06	controllre(PP_Bizhub)		I	1	
19	A0FD N111 00	Flatcable		D	1	
20	A011 N10U 00	WIRE HARNESS ASSY		D	1	
21	A00F M714 00	Memory PWB assembly	B	I	1	

bizhub C20

ADF UNIT

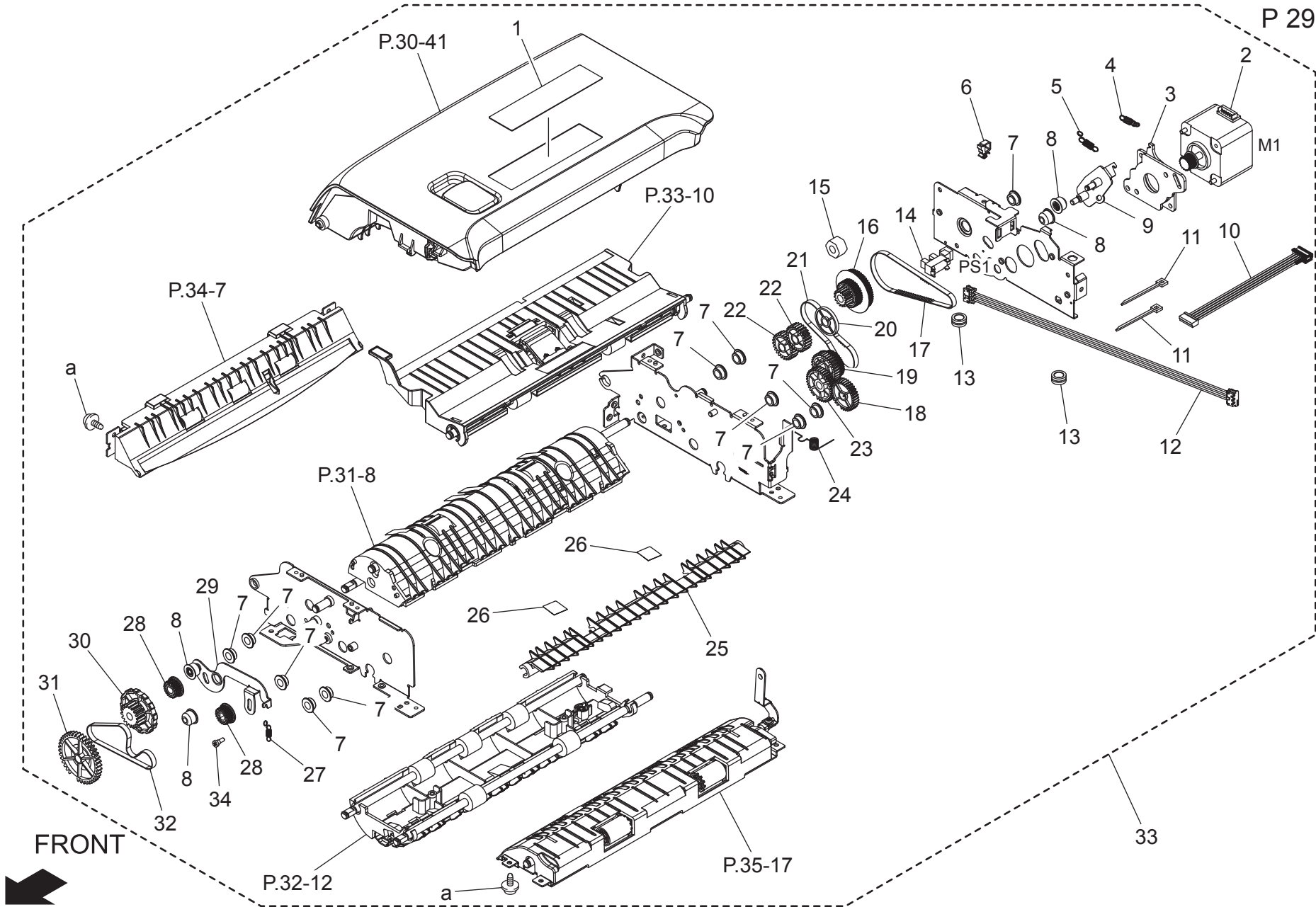


ADF UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP2D 00	Top Cover		C	1	a-V137 0306 03 b-V153 0308 03
2	A0FD PP2V 00	Tray		C	1	
3	A0FD PP0M 00	Rubber Foot		C	4	
4	A0FD PP76 00	ADF Unit		S	1	

ADF TRANSPORT SECTION

P 29

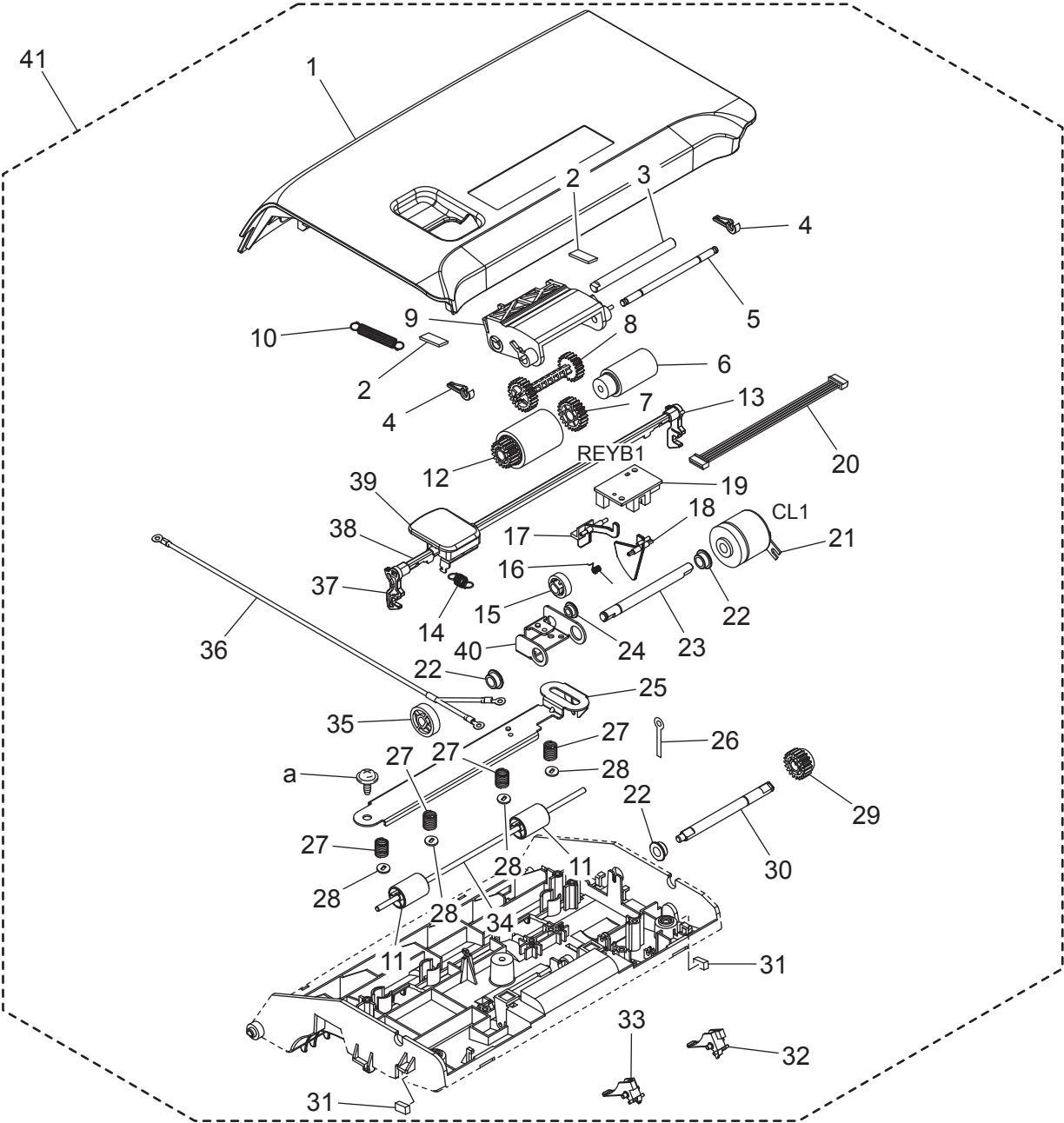


ADF TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP0C 00	Label Prohibition		C	1	a-V137 0306 03
2	A0FD PP6X 00	Motor		C	1	
3	A0FD PP2F 01	Plate		D	1	
4	A0FD PP3D 00	Tension Spring		C	1	
5	A0FD PP63 00	Tension Spring		C	1	
6	A0FD PP3U 00	Wiring Saddle		D	2	
7	A0FD PP62 00	Bushing		D	11	
8	A0FD PP5U 00	Pulley		C	4	
9	A0FD PP3J 00	Adjusting Plate/Right		D	1	
10	A0FD PP3E 01	Wiring		D	1	
11	A0FD PP5H 00	Cable Tie		D	2	
12	A0FD PP5G 01	Wiring		D	1	
13	A0FD PP5K 00	Cushion		C	2	
14	A0FD PP1H 00	Photo Interrupter		C	1	
15	A0FD PP13 00	CLUTCH		C	1	
16	A0FD PP5F 00	Gear 15/34/50T		C	1	
17	A0FD PP0G 00	Timing Belt 200L		C	1	
18	A0FD PP3F 00	Gear 34T		C	1	
19	A0FD PP4H 00	Gear 34T		C	1	
20	A0FD PP5T 00	Roll		C	1	
21	A0FD PP1K 00	Timing Belt 152L		C	1	
22	A0FD PP6Y 00	Gear 25T		C	2	
23	A0FD PP3B 00	Gear 37T		C	1	
24	A0FD PP3K 00	Contact		C	1	
25	A0FD PP6A 01	Guide Plate		C	1	
26	A0FD PP4F 00	Seal		C	2	
27	A0FD PP3C 00	Tension Spring		C	1	
28	A0FD PP3G 00	Gear 22T		C	2	
29	A0FD PP3H 00	Adjusting Plate/Left		D	1	
30	A0FD PP0U 00	Gear 17T		C	1	
31	A0FD PP5V 00	Gear 22/40T		C	1	
32	A0FD PP4U 00	Timing Belt 180L		C	1	
33	A0FD PP60 00	ADF Frame Assy		S	1	
34	1492 1045 01	SCREW		C	1	

ADF TRANSPORT SECTION

FRONT
➔

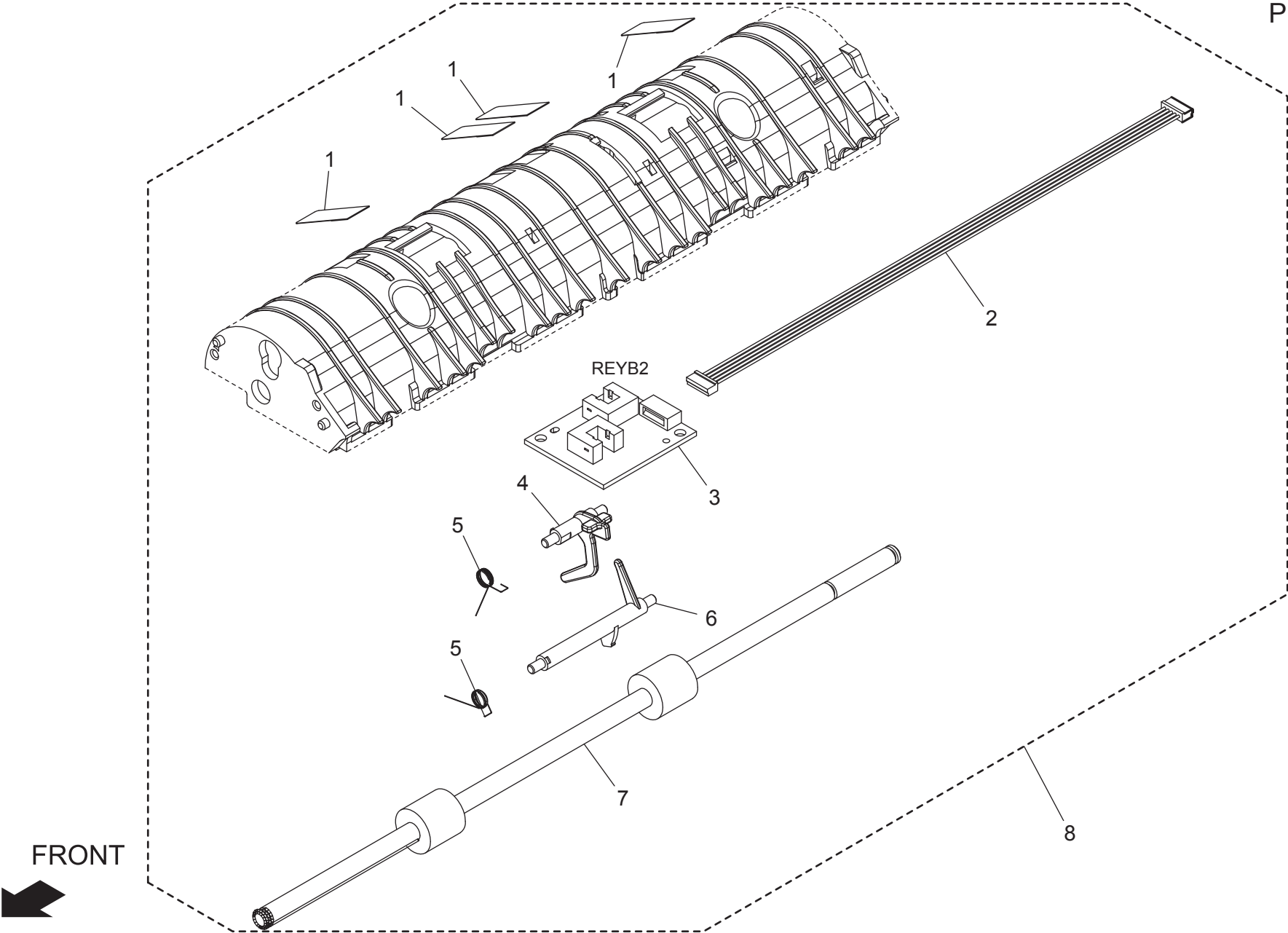


ADF TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP66 00	Cover/Upper		C	1	a-V137 0308 03
2	A0FD PP28 01	Cushion		C	2	
3	A0FD PP27 00	Shaft		D	1	
4	A0FD PP12 01	Arm		C	2	
5	A0FD PP0W 00	Shaft		D	1	
6	A0FD PP6H 00	Pick-Up Roller		C	1	
7	A0FD PP32 00	Gear 23T		C	1	
8	A0FD PP1Y 00	Gear 19/23T		C	1	
9	A0FD PP4E 00	Holder		D	1	
10	A0FD PP1X 00	Tension Spring		C	1	
11	A0FD PP0N 00	Roller		C	2	
12	A0FD PP2N 00	Roller		C	1	
13	A0FD PP18 00	Hook/Right		C	1	
14	A0FD PP19 00	Tension Spring		C	1	
15	A0FD PP0V 00	Gear 18T		C	1	
16	A0FD PP35 00	Tension Spring		C	1	
17	A0FD PP34 00	Actuator		C	1	
18	A0FD PP5E 00	Actuator		C	1	
19	A0FD PP38 01	PWB ASSY		C	1	
20	A0FD PP33 01	Wiring		D	1	
21	A0FD PP21 00	CLUTCH		C	1	
22	A0FD PP62 00	Bushing		D	3	
23	A0FD PP11 00	Shaft		D	1	
24	A0FD PP6K 00	Bushing		C	1	
25	A0FD PP20 00	Bracket		D	1	
26	A0FD PP5M 00	Calbe Clip		D	1	
27	A0FD PP0X 00	Pressure Spring		C	4	
28	A0FD PP3A 00	Washer		D	4	
29	A0FD PP1G 00	Gear 20T		C	1	
30	A0FD PP22 00	Shaft		D	1	
31	A0FD PP39 00	Cushion		C	2	
32	A0FD PP36 00	Stopper/Right		C	1	
33	A0FD PP37 00	Stopper/Left		C	1	
34	A0FD PP0B 00	Shaft		D	1	
35	A0FD PP4G 00	Gear 24T		C	1	
36	A0FD PP54 01	Ground		D	1	
37	A0FD PP5D 00	Hook/Left		C	1	
38	A0FD PP6W 00	Shaft		C	1	
39	A0FD PP09 00	Handle		C	1	
40	A0FD PP6M 00	Bracket		D	1	
41	A0FD PP1B 00	Cover Assy		S	1	

ADF TRANSPORT SECTION

P 31

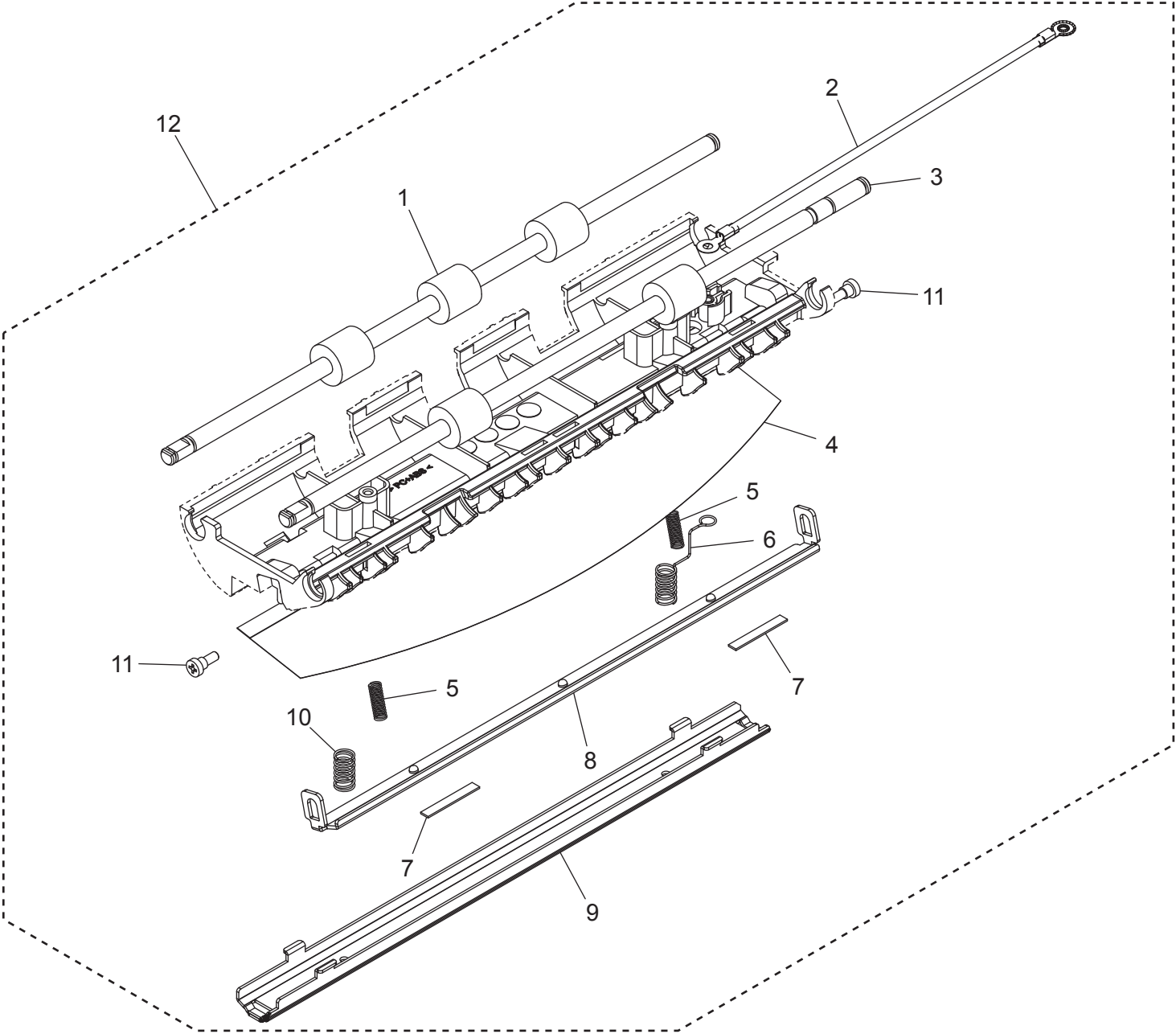


ADF TRANSPORT SECTION

[illegible]

ADF TRANSPORT SECTION

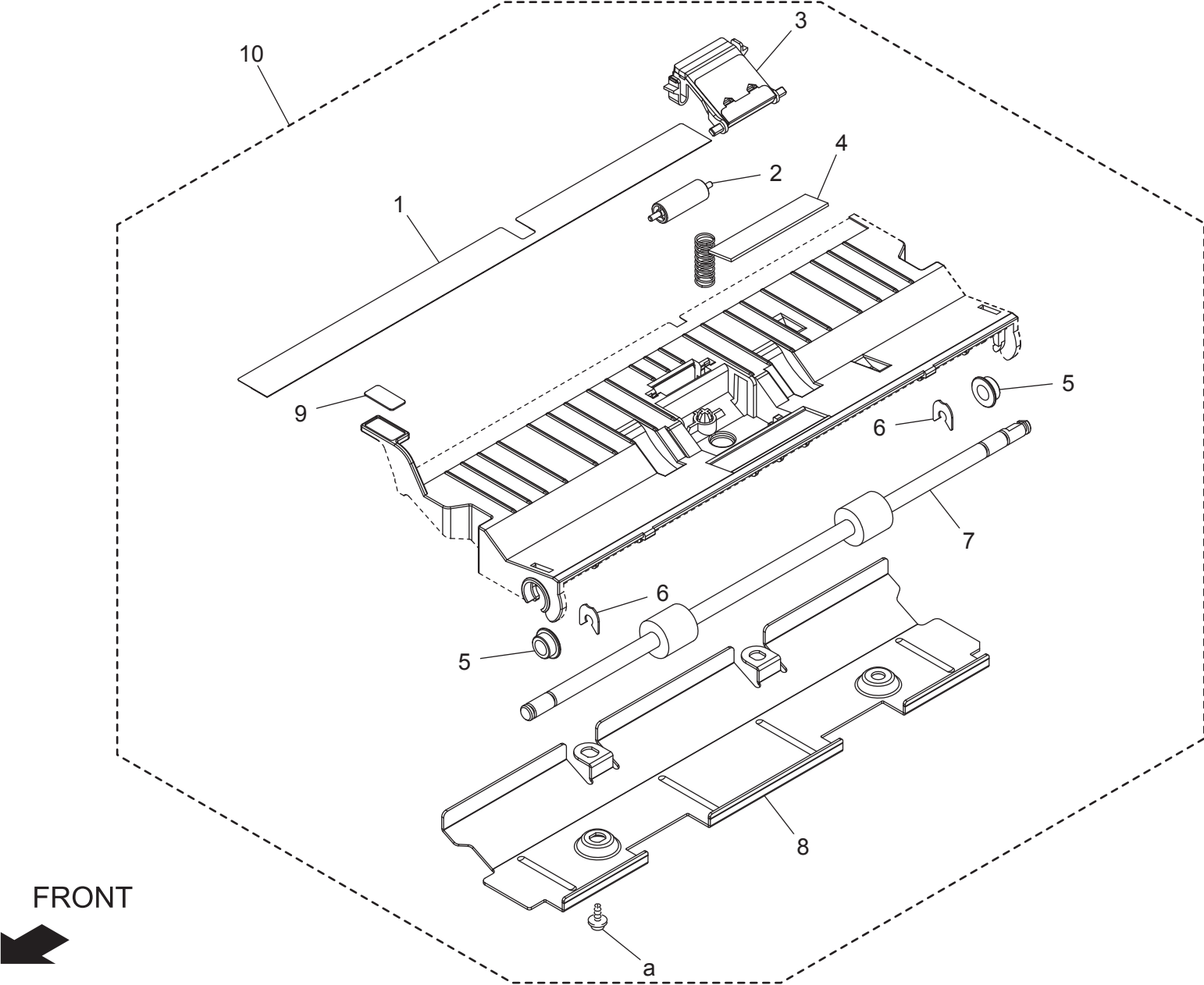
FRONT
➔



ADF TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP0A 00	Roller		C	1	
2	A0FD PP14 01	Ground		D	1	
3	A0FD PP4S 00	Roller		C	1	
4	A0FD PP57 00	Seal		C	1	
5	A0FD PP2J 00	Pressure Spring		C	2	
6	A0FD PP2W 00	Pressure Spring		C	1	
7	A0FD PP58 00	Sheet		C	2	
8	A0FD PP24 00	Guide Plate		D	1	
9	A0FD PP56 00	Guide Plate		D	1	
10	A0FD PP2X 00	Pressure Spring		C	1	
11	A0FD PP2K 00	Shoulder Screw		C	2	
12	A0FD PP67 00	Guide Assy		S	1	

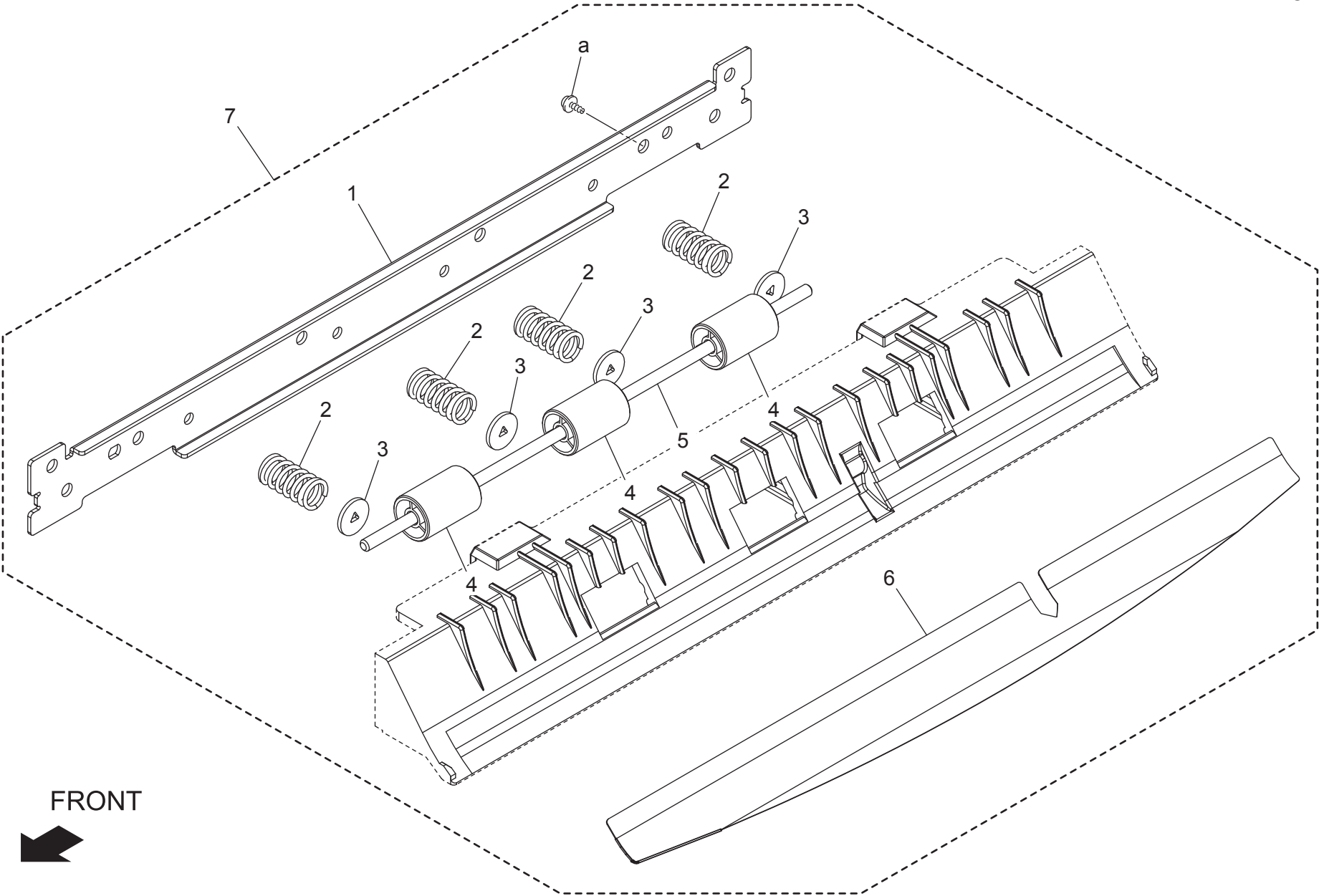
ADF TRANSPORT SECTION



ADF TRANSPORT SECTION

[illegible]

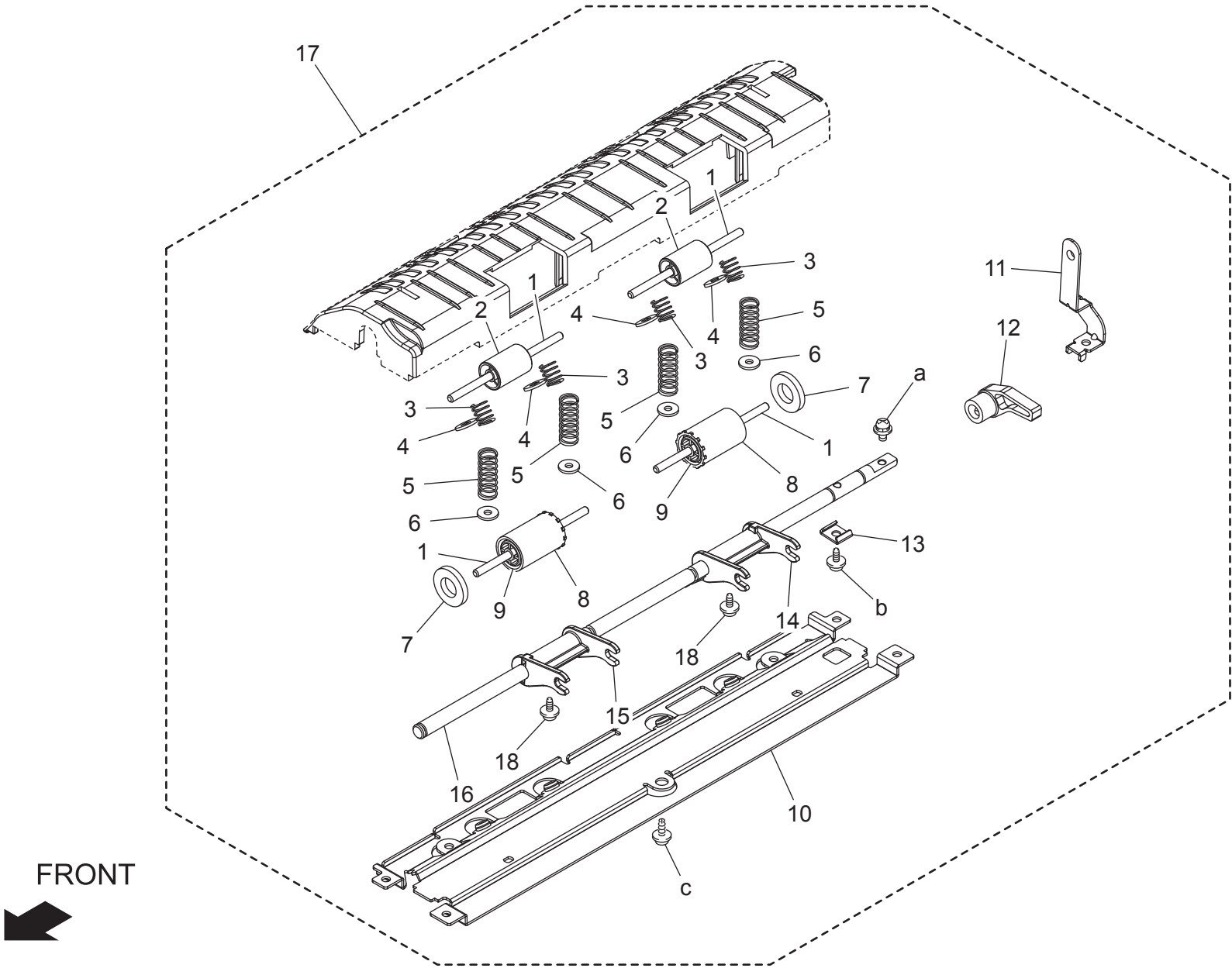
ADF TRANSPORT SECTION



ADF TRANSPORT SECTION

[illegible]

ADF TRANSPORT SECTION

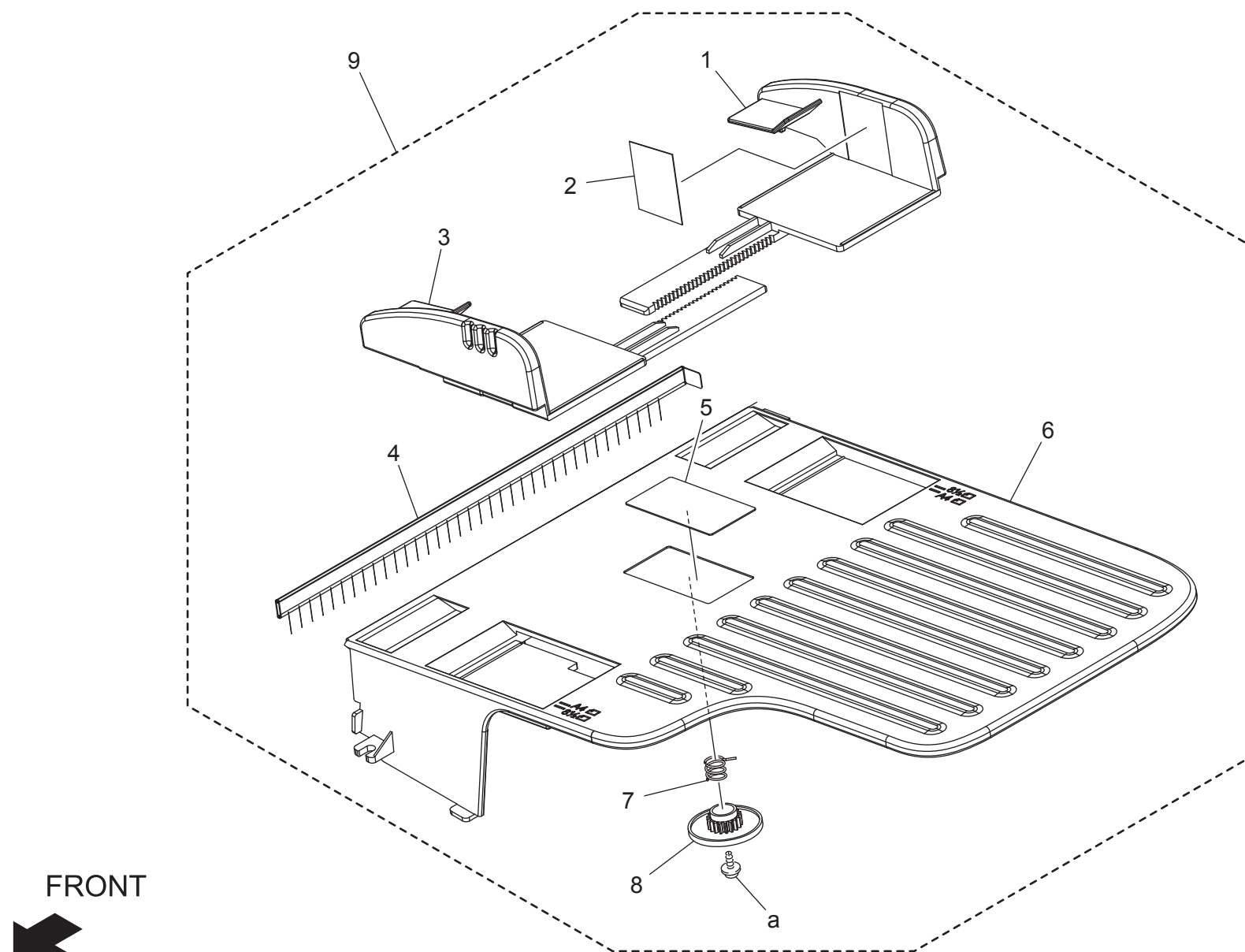


ADF TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP0Q 00	Shaft		D	4	a-V116 0308 03 b-V137 0308 03 c-V153 0306 03
2	A0FD PP64 01	Roller		C	2	
3	A0FD PP30 00	Pressure Spring		C	4	
4	A0FD PP1J 00	Washer		D	4	
5	A0FD PP4J 00	Pressure Spring		C	4	
6	A0FD PP2Y 00	Washer		D	4	
7	A0FD PP4P 00	Cushion		C	2	
8	A0FD PP1U 00	Roll Rubber		C	2	
9	A0FD PP2E 00	Roller		C	2	
10	A0FD PP1S 01	Guide Plate		D	1	
11	A0FD PP59 00	Arm		D	1	
12	A0FD PP1V 00	Arm		C	1	
13	A0FD PP42 00	Plate		D	1	
14	A0FD PP3X 01	HOLDER/RIGHT		D	1	
15	A0FD PP16 01	HOLDER/LEFT		D	1	
16	A0FD PP0Y 01	SHAFT		D	1	
17	A0FD PP1R 00	Guide Assy		S	1	
18	A0FD PP87 00	SCREW		C	2	

ADF TRAY SECTION

P 36

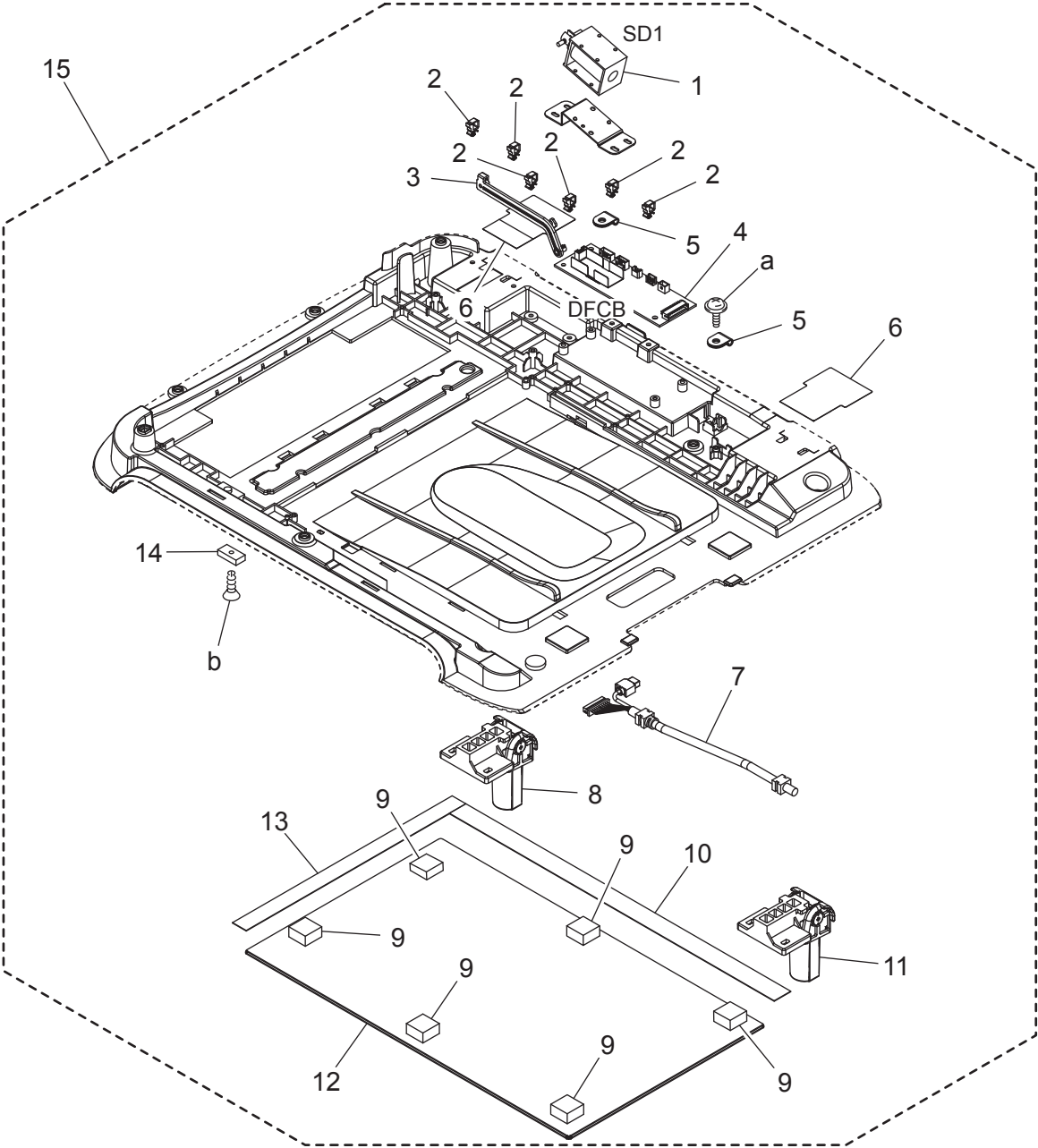


bizhub C20

ADF TRAY SECTION

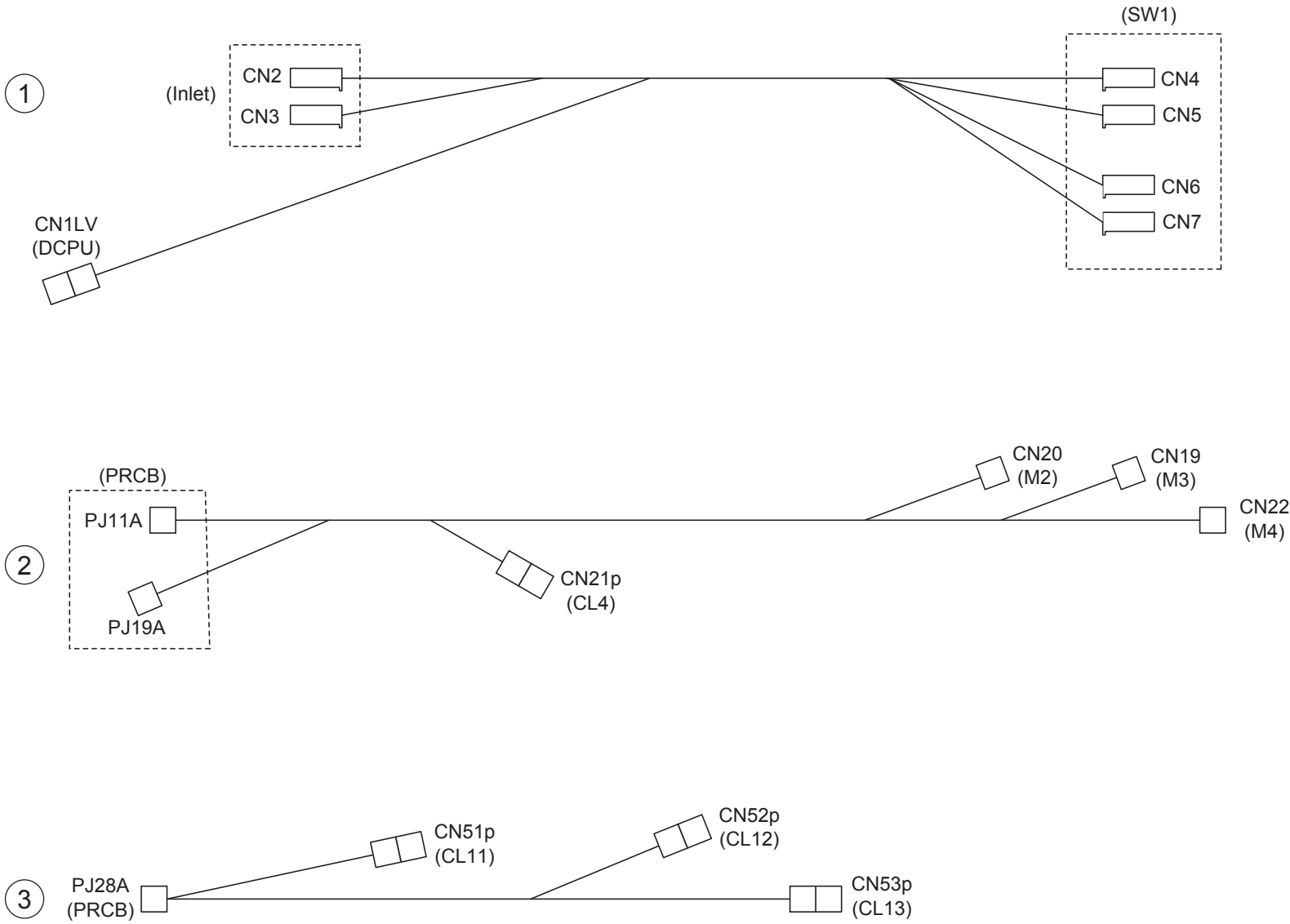
[illegible]

ADF FRAME SECTION

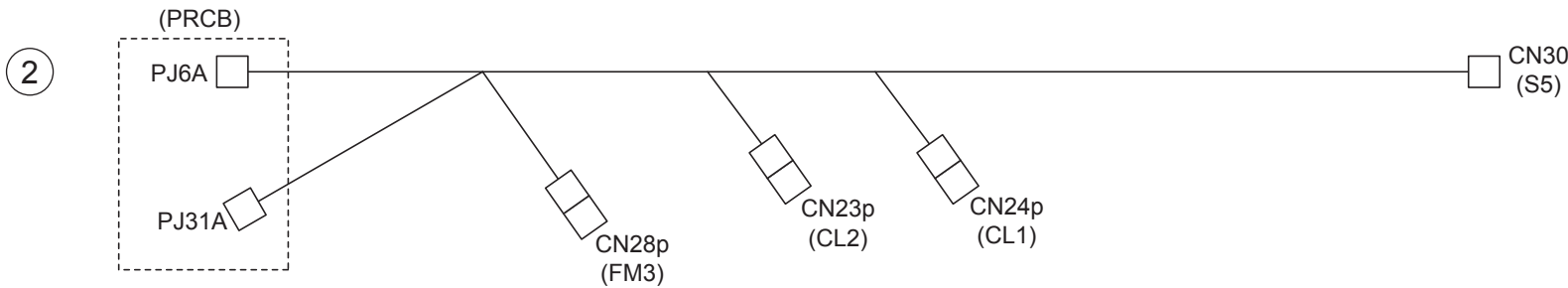
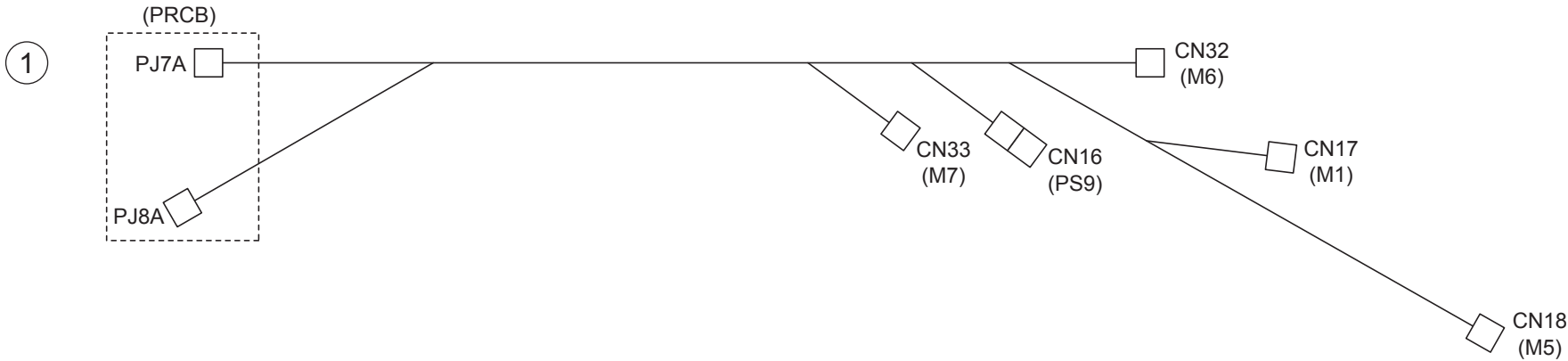


ADF FRAME SECTION

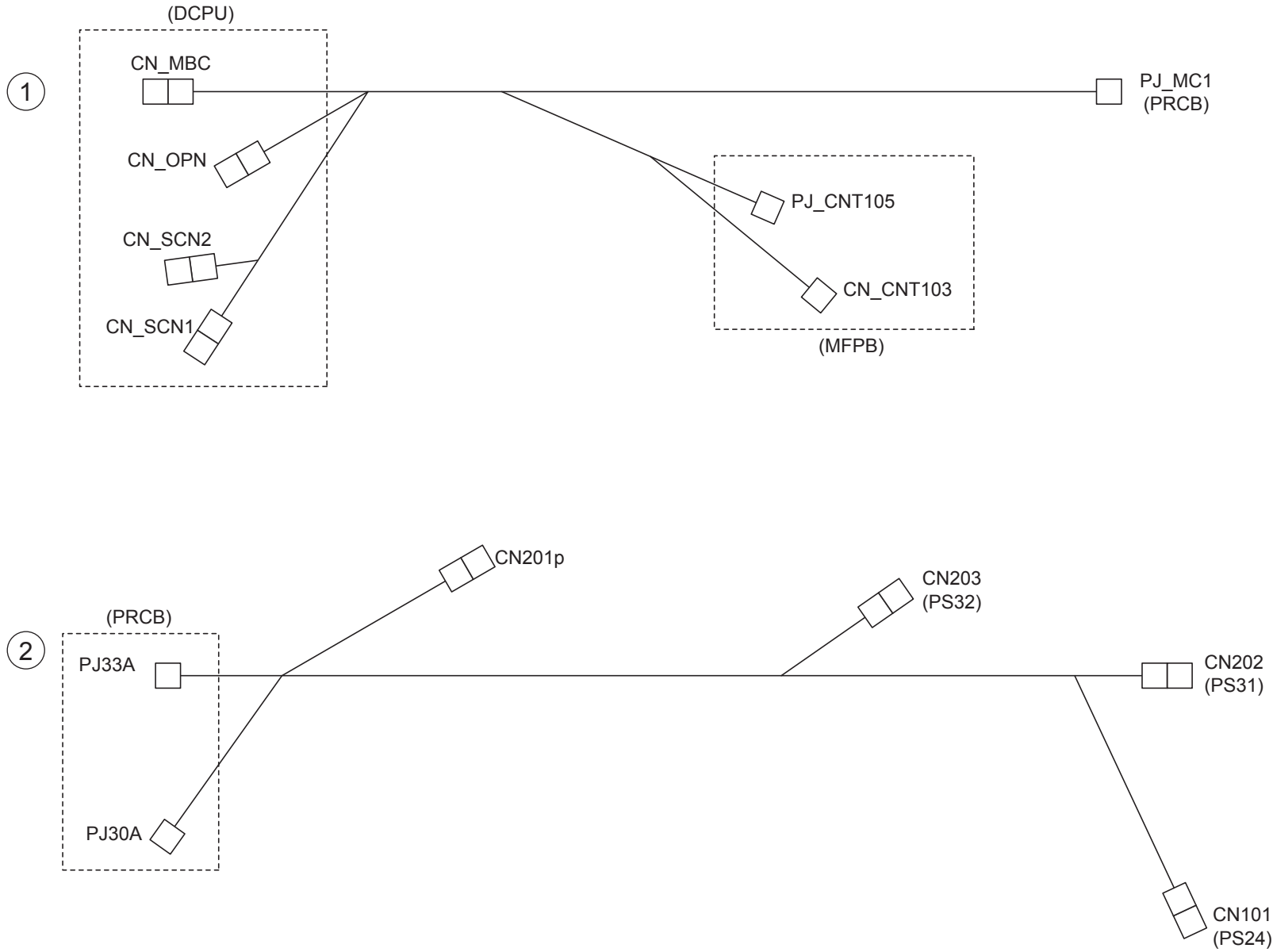
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD PP40 00	Solenoid		C	1	a-V153 0308 03 b-V135 0310 03
2	A0FD PP3U 00	Wiring Saddle		D	6	
3	A0FD PP2G 00	Lever		C	1	
4	A0FD PP4D 00	PWB ASSY		C	1	
5	A0FD PP65 00	Plate		D	2	
6	A0FD PP4R 00	Seal		C	2	
7	A0FD PP4C 01	Wiring		D	1	
8	A0FD PP2Q 00	Hinge/Left		C	1	
9	A0FD PP3T 00	Cushion		C	6	
10	A0FD PP5J 00	Sheet		C	1	
11	A0FD PP2P 00	Hinge/Right		C	1	
12	A0FD PP5Q 00	Mat		C	1	
13	A0FD PP2C 00	Sheet		C	1	
14	A0FD PP3V 00	Magnet		D	1	
15	A0FD PP68 00	SDH Cover Assy		S	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD N101 00	Power supply Wiring /4		D	1	
2	A00F N10T 02	Drive Wiring /2		D	1	
3	A00F N113 01	Conveyance Wiring /2		D	1	



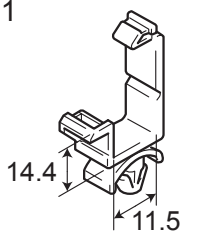
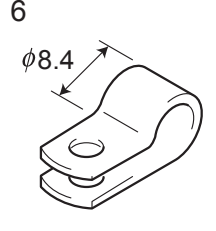
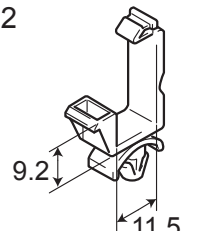
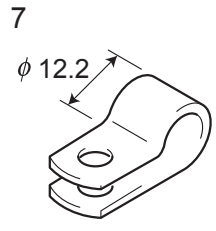
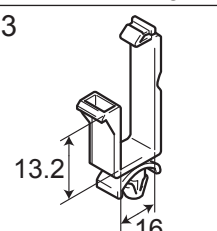
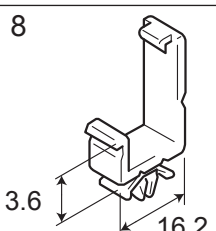
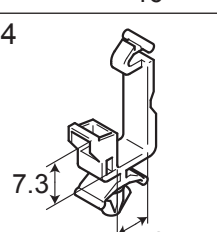
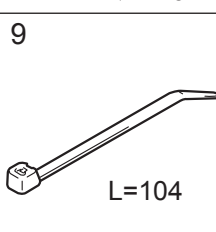
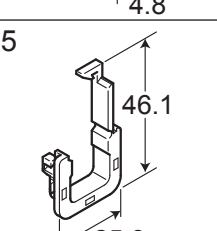
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A00F N10J 02	Drive Wiring /1		D	1	
2	A00F N10B 01	Connecting Wiring /1		D	1	
3	A00F N10F 02	Sensor Wiring /6		D	1	



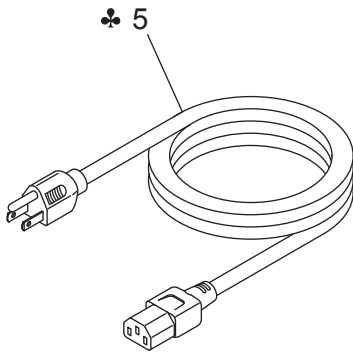
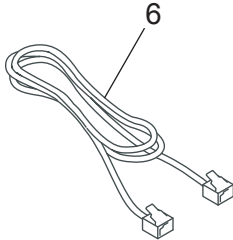
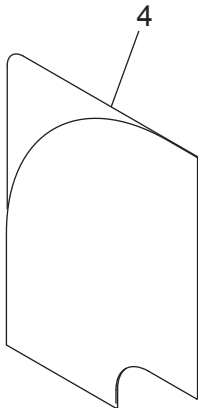
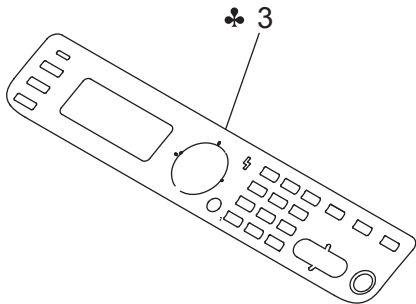
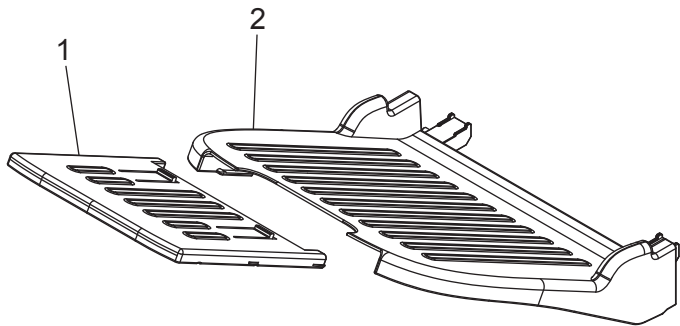
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD N104 00	Power source Wiring /2		D	1	
2	A0FD N105 01	Sensor Wiring /14		D	1	

WIRING ACCESSORIES AND JIGS

P 41

1 	6 	11	16	21	26	31	36
2 	7 	12	17	22	27	32	37
3 	8 	13	18	23	28	33	38
4 	9 	14	19	24	29	34	39
5 	10	15	20	25	30	35	40

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	V500 0100 07	saddle		D		
2	V500 0100 05	saddle		D		
3	V500 0100 08	saddle		D		
4	V500 0100 20	Saddle		D		
5	V570 0100 32	holder		D		
6	V500 0200 20	clamp		D		
7	V500 0200 70	clamp		D		
8	V500 0200 10	clip		D		
9	V501 0100 01	band		D		



ACCESSORY PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0FD 8961 01	Tray		C	1	
2	A0FD 8954 01	Tray		C	1	
3	A0FD 9951 01	Panel Overlay kit(US)	B(Franch/Portuguese/Spanish /CHT)	C	1	
3	A0FD 9906 00	Panel Overlay kit (Spain)	B(Spanish)	C	1	
3	A0FD 9904 01	Panel Overlay Kit(EU W)	C(French/Portuguese/Spanish /German/Italian)	D	1	
3	A0FD 9905 01	Panel Overlay Kit(EU E)	C(Czech/Polish/Russian/Slovak/Hungarian)	D	1	
4	4556 9601 00	HOLDER		C	1	
5	4139 N300 00	POWER CORD		D	1	
5	A011 N300 00	Power code	C	D	1	
6	4628 6801 01	WIRE HARNESS ASSY	B	D	1	
7	9326 1810 51	FERRITE CORE		D	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Processing section	Standard in-box toner cartridge (C,M,Y,K)	1	8k	-			Continuous printing
2		High-capacity toner cartridge (C,M,Y,K)	1	8k	-			Continuous printing
3		Imaging unit (C,M,Y,K)	1	30k	-			Continuous printing
4		Ozone filter *4	1	120k	-			
5	Image transfer section	Transfer belt unit	1	120k	A06X0Y1	C	P10-28	Continuous printing/ 2P/J *1
6		Transfer belt unit	1	120k	A06X011	B	P10-28	Continuous printing/ 2P/J *1
7		Transfer roller *4	1	120k	A06X0Y4	C	P17-29	Continuous printing/ 2P/J *1
8		Transfer roller *4	1	120k	A06X014	B	P17-29	Continuous printing/ 2P/J *1
9		Waste toner bottle	1	36k	A06X0Y0	C	P8-11	K *2
10		Waste toner bottle	1	36k	A06X010	B	P8-11	K *2
11		Waste toner bottle	1	9k	A06X0Y0	C	P8-11	C,M,Y,K *3
12		Waste toner bottle	1	9k	A06X010	B	P8-11	C,M,Y,K *3
13	Fusing section	Fusing unit	1	120k	A06X016	110-127V	P22-17	Continuous printing
14		Fusing unit	1	120k	A06X0Y6	220-240V	P22-17	Continuous printing
15		Fusing unit	1	100k	A06X016	110-127V	P22-17	2P/J *1
16		Fusing unit	1	100k	A06X0Y6	220-240V	P22-17	2P/J *1

*1 2 pages/job

*2 When printed in black only

*3 When printed in color only

*4 The transfer roller and ozone filter are available as a kit and must be replaced at the same time

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN				
	A2	JAPAN				
B		USA, CANADA		120	60	A0FD-013
C		EUROPEAN TYPE		220-240	50/60	A0FD-023
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA			
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND			
E		PHILIPPINES				
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA				
G	G1	C.S AMERICA				
	G2	C.S AMERICA				
H		TAIWAN				
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J		CHINA				
K		KOREA				