

KONICA MINOLTA

PARTS GUIDE MANUAL

DECEMBER 2013

bizhub 454e
A61E

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

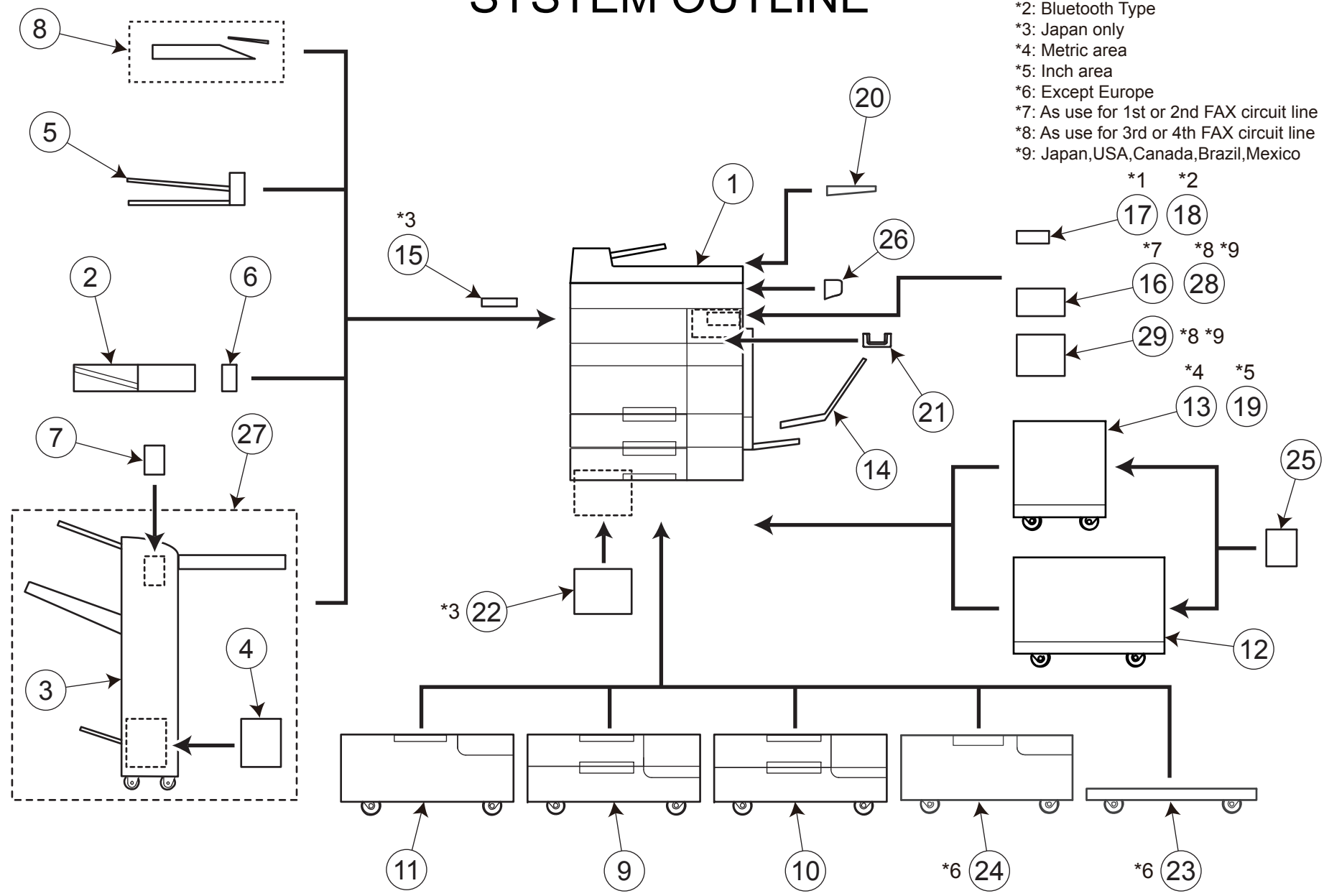
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

SYSTEM OUTLINE

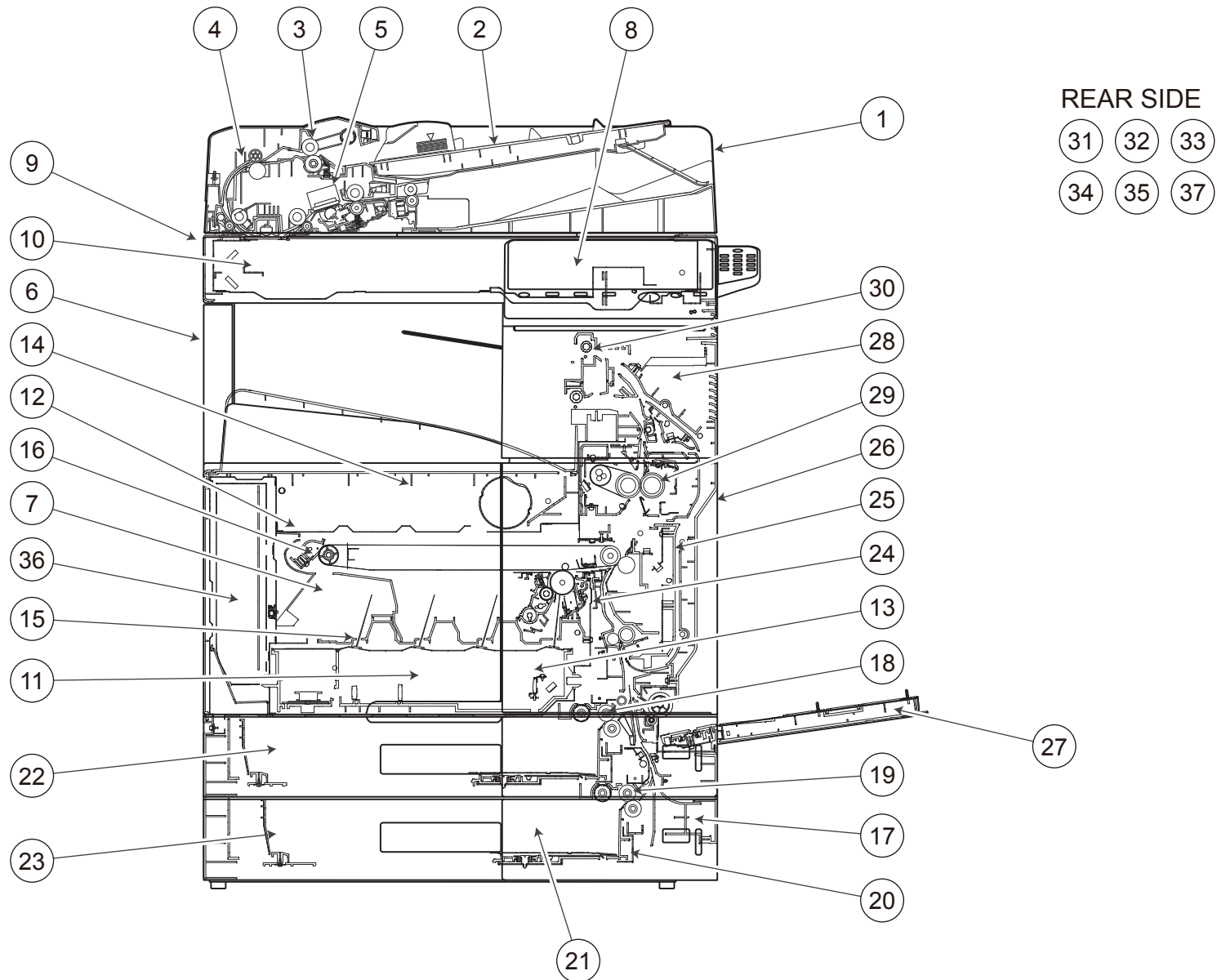


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2	Finisher/Sorter	FS-533
3	Finisher/Sorter	FS-534
4	Saddle Unit	SD-511
5	Job Separator	JS-506
6	Punch Unit	PK-519
7	Punch Unit	PK-520
8	Output Tray	OT-506
9	Paper Feeder	PC-110
10	Paper Feeder	PC-210
11	Paper Feeder	PC-410
12	Paper Feeder	LU-204
13	Paper Feeder	LU-301
14	Mount Kit	MK-730
15	Heater	HT-510
16	Fax Kit	FK-511
17	Local IF Kit	EK-606
18	Local IF Kit	EK-607
19	Paper Feeder	LU-301
20	Working Table	WT-506
21	Mount Kit	MK-735
22	Other Option	MK-719

No.	Description	Model
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24	Desk	DK-510
25	Other Option	TK-101
26	Other Option	KP-101
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A5C1810200	49-13
A5C1810401	50-1
A5C1810900	50-24
A5C1811600	46-19
A5C1812200	49-4
A5C1813900	50-22
A5C1814200	50-20
A5C1814300	49-23
A5C1815700	49-11
A5C1825000	50-30
A5C1947000	66-6
A5C1947100	66-6
A5C1H01A11	22-21
A5C1H02A01	62-25
A5C1M10400	27-16
A5C1M10A00	24-2
A5C1M90000	62-35

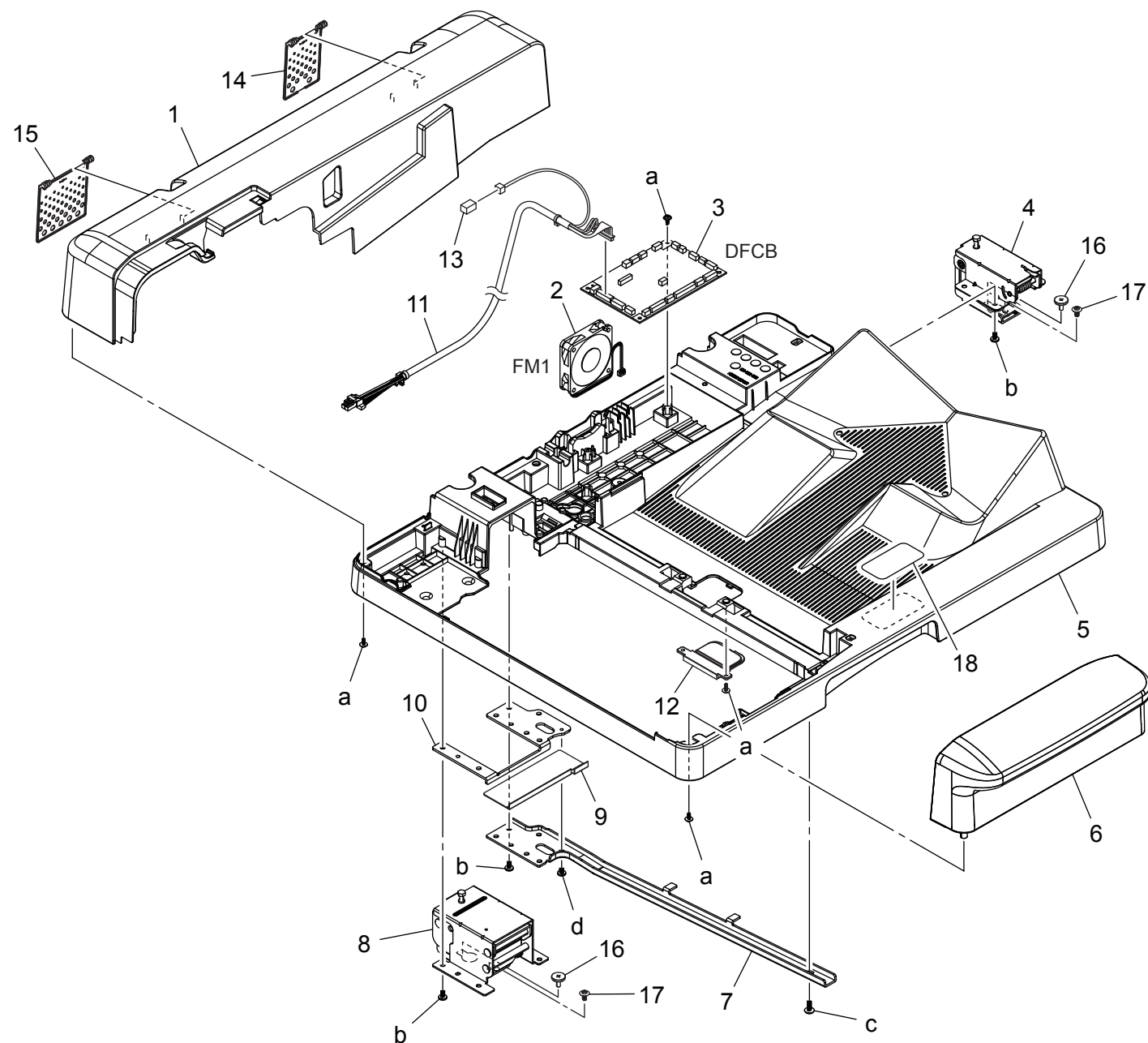
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A5C1M90000	62-43
A5C1M92000	20-18
A5C1N10B00	20-16
A5C1N10D00	20-16
A5C1N14300	24-1
A5C1N14400	23-2
A5C1N15601	20-26
A5C1R70800	34-19
A5C1R70800	36-20
A5C1R70911	20-3
A5C1R71600	17-15
A61D148200	17-29
A61D148300	58-2
A61D400200	26-25
A61D401102	26-3
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A61D401301	26-3
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A61D942600	19-9
A61DM10000	54-12
A61DN10400	64-1
A61DN10B01	26-22
A61DR70000	31-1
A61DR70100	54-30
A61DR70200	54-7
A61DR70300	54-36
A61DR70500	26-18
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A61DR71200	26-18
A61E940100	17-13
A61EH00101	62-7
A61EN10200	61-11
A61EN10300	63-1
A61EN10400	51-14
A61EN10900	63-1
A61ER70000	25-12
A61ER70400	56-22
A61F100600	60-12
A61F130001	29-4

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A61F130100	62-39
A61F130200	62-38
A61F130300	17-26
A61F130400	17-27
A61F130500	66-14
A61F130600	66-13
A61F130700	61-13
A61F130800	62-41
A61F140200	25-1
A61F141100	30-10
A61F168200	30-9
A61F241800	55-12
A61F400000	26-24
A61F403300	26-12
A61F403400	26-13
A61FH00500	25-5
A61FH00800	25-9
A61FH02001	62-9
A61FM31100	23-8
A61FM40600	59-8
A61FM70003	20-1
A61FM70103	20-1
A61FM70203	20-1
A61FM90100	62-42
A61FM90200	22-27
A61FM90500	55-13
A61FM90800	59-20
A61FM90A00	58-21
A61FM90B00	61-14
A61FN10F00	27-21
A61FN10Y00	30-5
A61FN11200	31-24
A61FN11900	25-11
A61FN11V00	29-9
A61FN12H01	43-37
A61FR71200	59-11
A61FR71300	19-2
A61FR71600	55-2
A61FR71700	47-29
A61FR71800	44-25

Parts No.	Page No.
A61FR72100	23-4
V116030804	66-12
V116033003	66-11
V116040803	66-15
V500010052	65-7
V500010081	65-1
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V570010021	65-11
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V570010057	65-12
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V570010060	65-14
V651010002	58-14
V651010002	60-8
V800500300	43-22
V800500300	44-7
V865300026	62-30

EXTERNAL PARTS

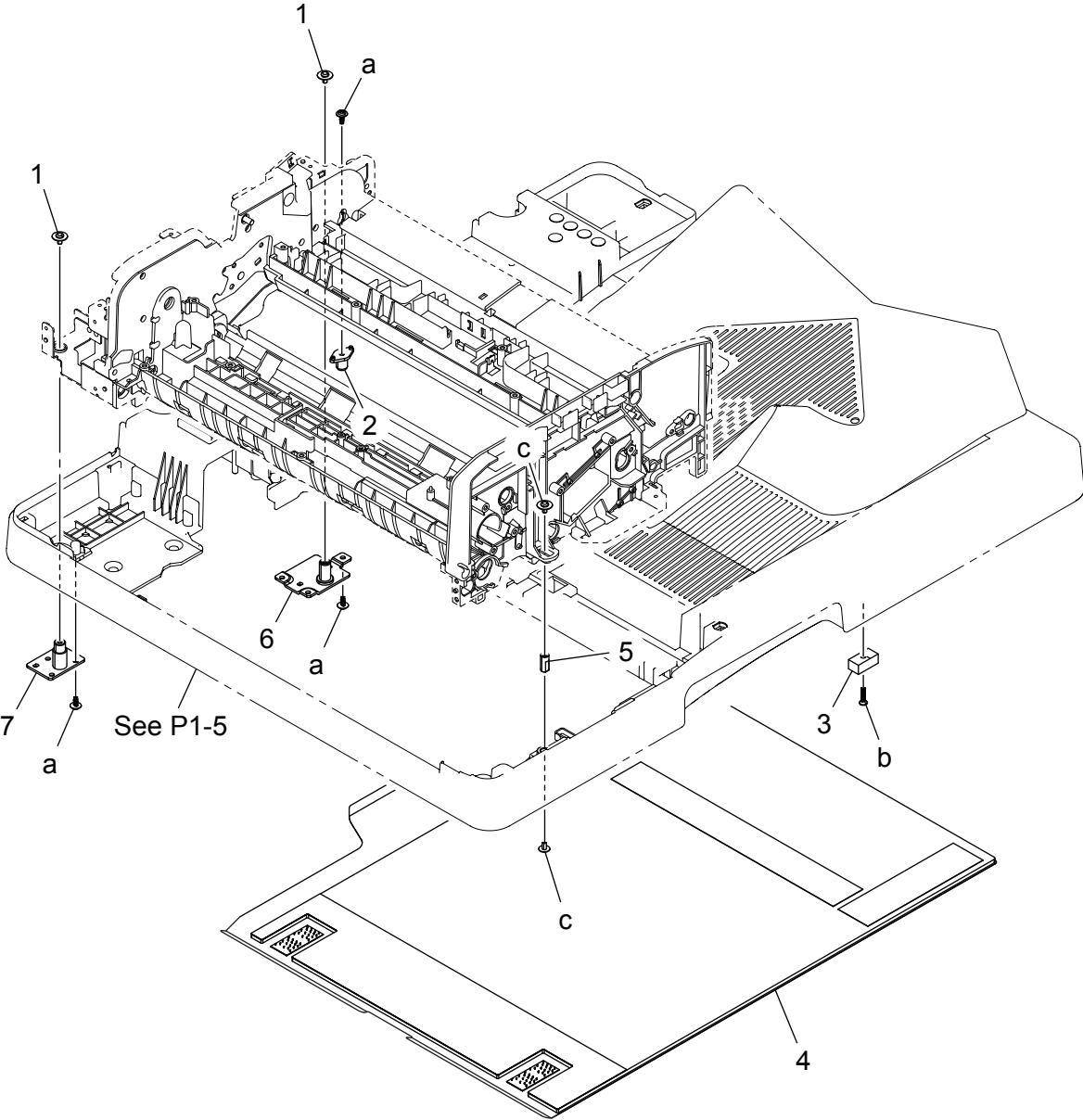
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EXTERNAL PARTS

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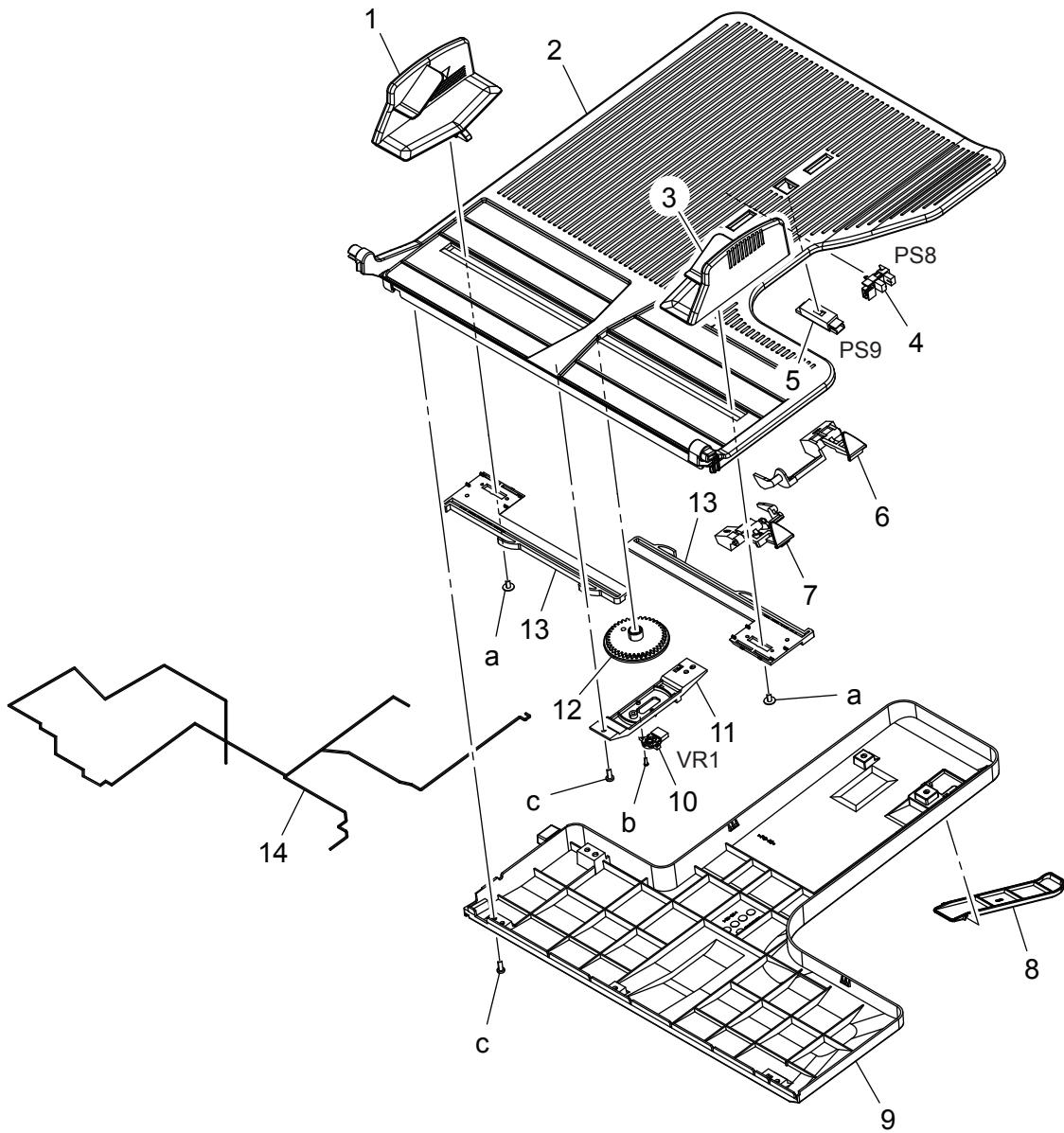
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP2C03	Rear Cover		C	1	a-A3CFPP2G00 b-A143PP0J00 c-A143PP8E01 d-A143PP0H00
2	9J06M10000	FAN MOTOR		C	1	
3	A3CEPP4900	PW Board Assy		C	1	
4	A3CFPP2702	Hinge-R		C	1	
5	A3CEPP1603	Base Frame		C	1	
6	A3CEPP2D03	Front Cover		C	1	
7	A3CEPP1900	Reinforce Plate		D	1	
8	A3CEPP1D02	Hinge-L		C	1	
9	A3CEPP2302	Film		C	1	
10	A3CEPP1M00	Cover		C	1	
11	A3CEPP4Q01	Wire Harness Assy		D	1	
12	A3CEPP1802	Cover		C	1	
13	A143PP8F00	Wire Harness Assy		D	1	
14	A3CF116400	Hinge Cover Right		C	1	
15	A3CF113900	Hinge Cover Left		C	1	
16	A3CF116100	Screw_two step		C	2	
17	A143114600	Screw		C	2	
18	A3CEPP5B00	Label		C	1	



EXTERNAL PARTS

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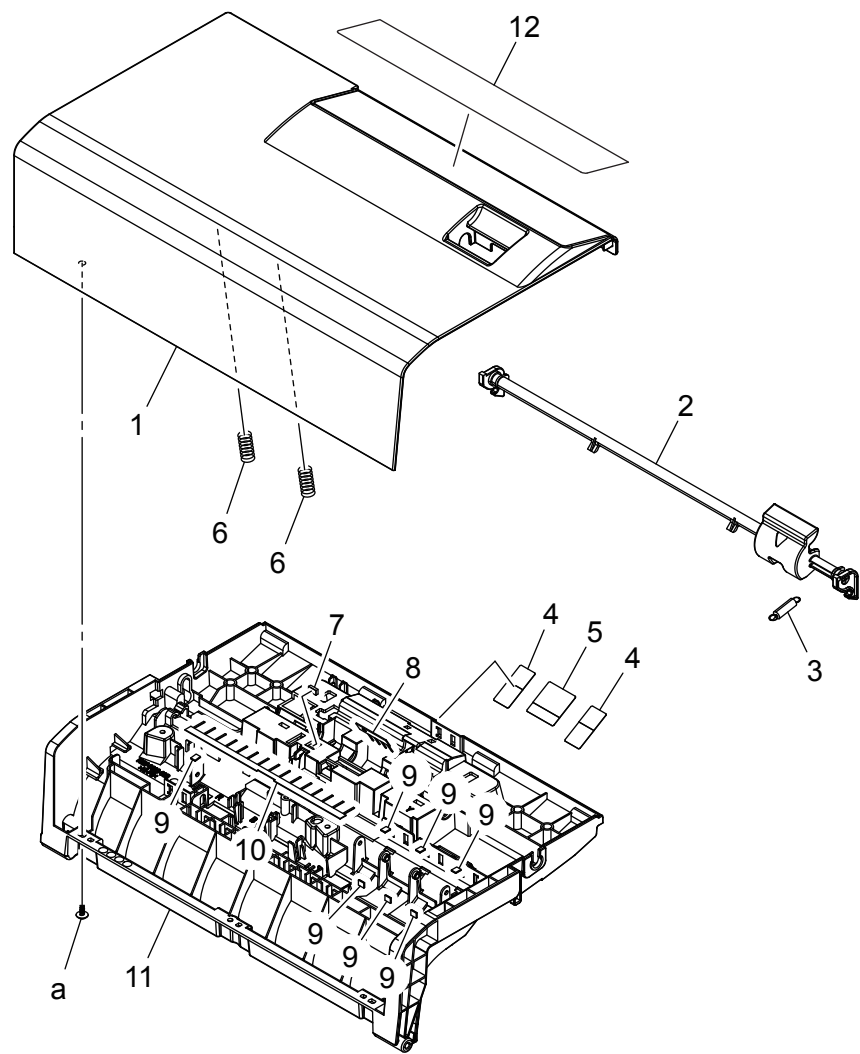
PAPER FEED TRAY SECTION



PAPER FEED TRAY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP5G03	Regulating Plate		C	1	a-A143PP0B00 b-A143PP8R00 c-A143PP0A00
2	A3CFPP5B01	Cover		C	1	
3	A3CFPP5F03	Regulating Plate		C	1	
4	A108M50100	Photointerrupter		B	1	
5	A108M50000	Photorelector		B	1	
6	A3CFPP5C01	Lever		C	1	
7	A3CFPP5H01	Lever		C	1	
8	A3CFPP5J01	Lever		C	1	
9	A3CEPP4800	Tray		C	1	
10	A143PP6X00	PW Board Assy		C	1	
11	A143PP6M01	Holder		D	1	
12	A143PP6K01	Gear 40T		C	1	
13	A143PP6F01	Rack		C	2	
14	A3CEPP4E00	Wire Harness Assy		D	1	

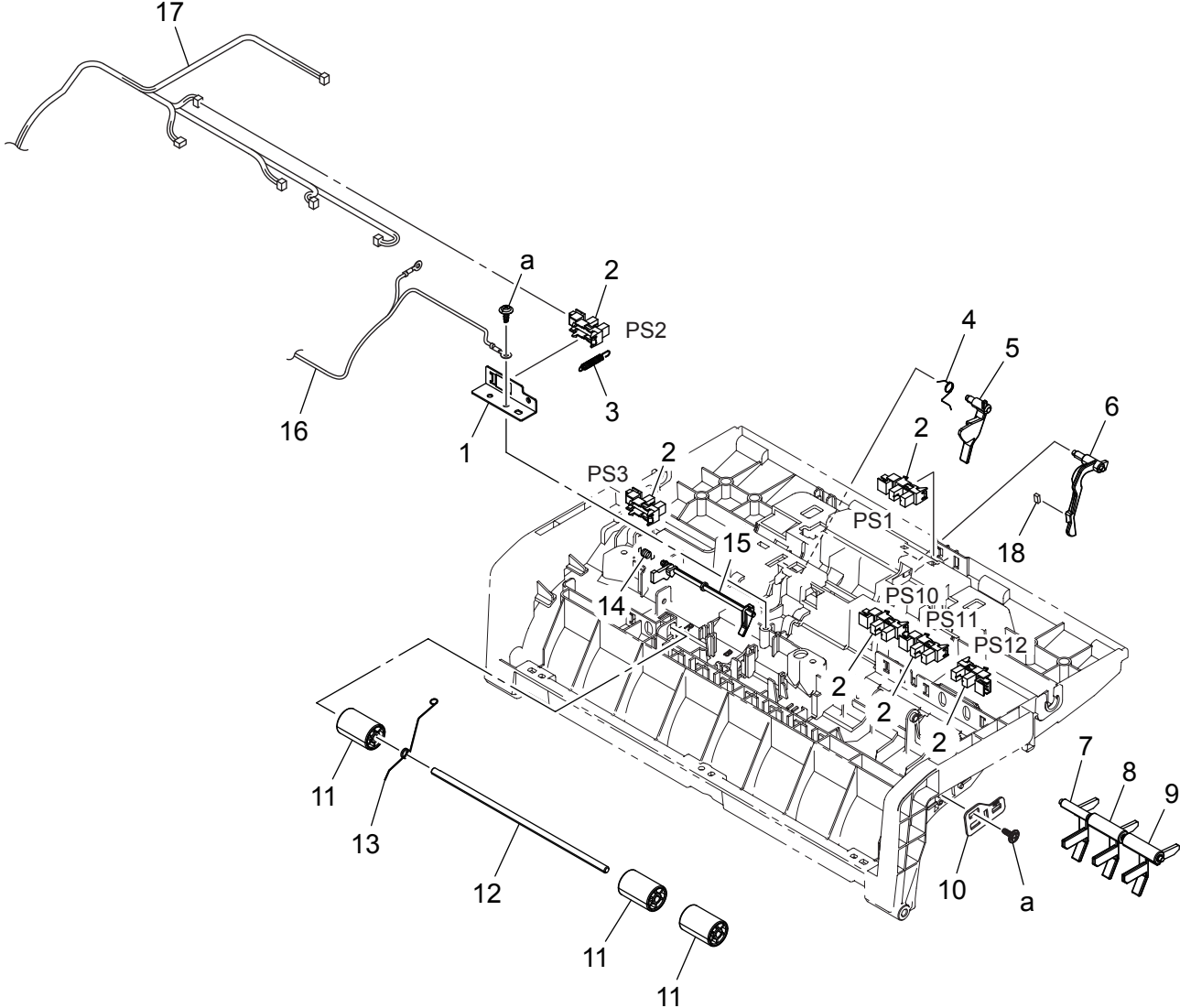
PAPER TAKE-UP SECTION



PAPER TAKE-UP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP4501	Cover		C	1	a-A3CFPP2G00
2	A143PP5R04	Knob		C	1	
3	A143PP5V00	Tension Spring		C	1	
4	A143PP6100	Film		C	2	
5	A3CFPP5300	Film		C	1	
6	A143PP5F01	Pressure Spring		C	2	
7	A143PP1Y00	Sponge		C	1	
8	A143PP6800	Neutralizing Brush		C	1	
9	A3CFPP5A00	Sponge		C	7	
10	A143PP1W00	NEUTRALIZING BRUSH		C	1	
11	A3CEPP4602	Cover		C	1	
12	A3CFPP5N01	Label		C	1	

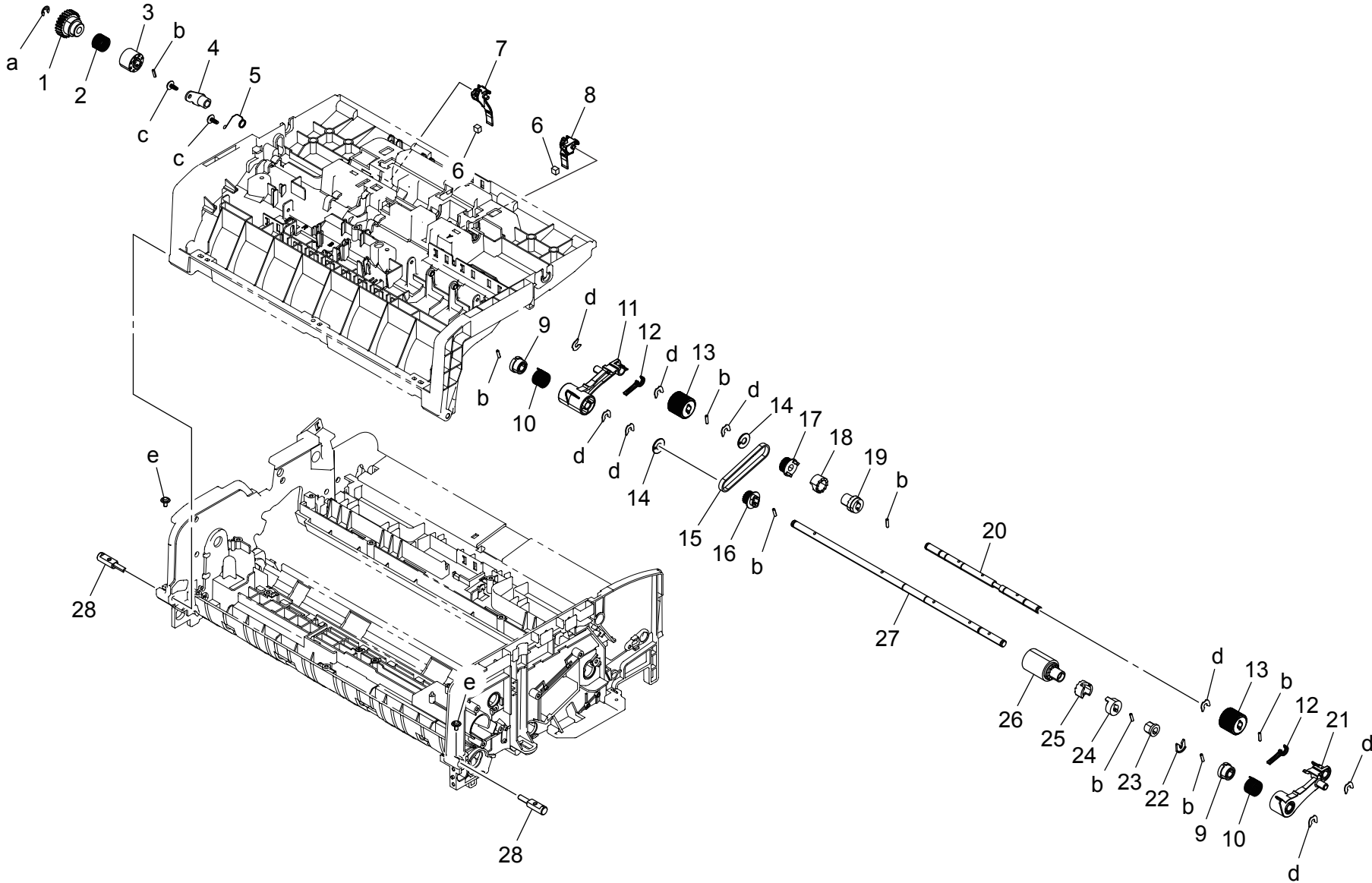
PAPER TAKE-UP SECTION



PAPER TAKE-UP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP5K00	Bracket		D	1	a-A3CFPP2G00
2	A108M50100	Photointerrupter		B	6	
3	A143PP6900	Tension Spring		C	1	
4	A3CFPP5200	Torsion Spring		C	1	
5	A3CFPP4X01	Lever		C	1	
6	A3CFPP4V00	Lever		C	1	
7	A143PP5J01	Lever		C	1	
8	A143PP5K01	Lever		C	1	
9	A143PP5M01	Lever		C	1	
10	A3CFPP6C00	Bracket		D	1	
11	A3CFPP4T01	Roller		C	3	
12	A3CFPP4U01	Shaft		D	1	
13	A3CFPP5400	Torsion Spring		C	1	
14	A143PP1B00	Torsion Spring		C	1	
15	A3CFPP5L00	Lever		C	1	
16	A143PP7301	Wire Harness Assy		D	1	
17	A3CEPP4D00	Wire Harness Assy		D	1	
18	A3CFPP1700	Magnet		D	1	

PAPER TAKE-UP SECTION

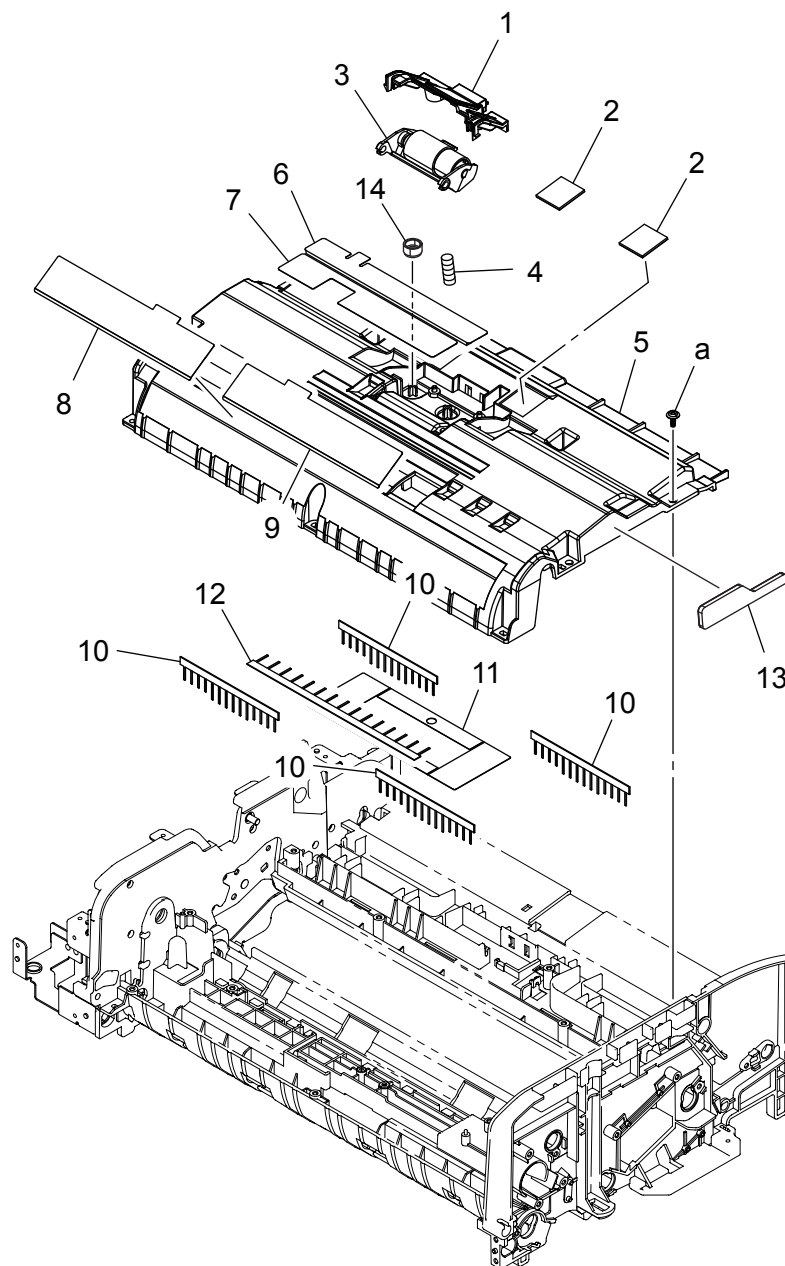


PAPER TAKE-UP SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP4R00	Gear		C	1	a-A143PP0Q00 b-A143PP4S00 c-A3CFPP2G00 d-A143PP5501 e-A143PP7M00
2	A3CFPP6D00	Torsion Spring		C	1	
3	A143PP4X01	Holder		C	1	
4	A3CFPP1J01	Bushing		C	1	
5	A3CFPP5801	Torsion Spring		C	1	
6	A143PP9G00	Damper		C	2	
7	A143PP5U02	Stopper		C	1	
8	A143PP5T02	Stopper		C	1	
9	A143PP4T01	Holder		C	2	
10	A3CFPP5602	Torsion Spring		C	2	
11	A143PP4V02	Lever		C	1	
12	A143PP5301	Stopper		C	2	
13	A143PP5200	Roller		A	2	
14	A143PP5Y01	Flange		D	2	
15	A143563300	TIMING BELT 134L		C	1	
16	A143PP5A00	Pulley 19T		C	1	
17	A143PP5000	Pulley 21T		C	1	
18	A143PP5101	Coupling		C	1	
19	A143PP4Y00	Holder		C	1	
20	A143PP5403	Shaft		D	1	
21	A143PP4R03	Lever		C	1	
22	A143PP5B01	Stop Ring		C	1	
23	A143PP5901	Bushing		C	1	
24	A143PP5601	Coupling		C	1	
25	A143PP6601	Coupling		C	1	
26	A143563100	Roller		A	1	
27	A3CFPP4S01	Shaft		D	1	
28	A3CFPP1600	Shaft		D	2	

PAPER TRANSPORT SECTION

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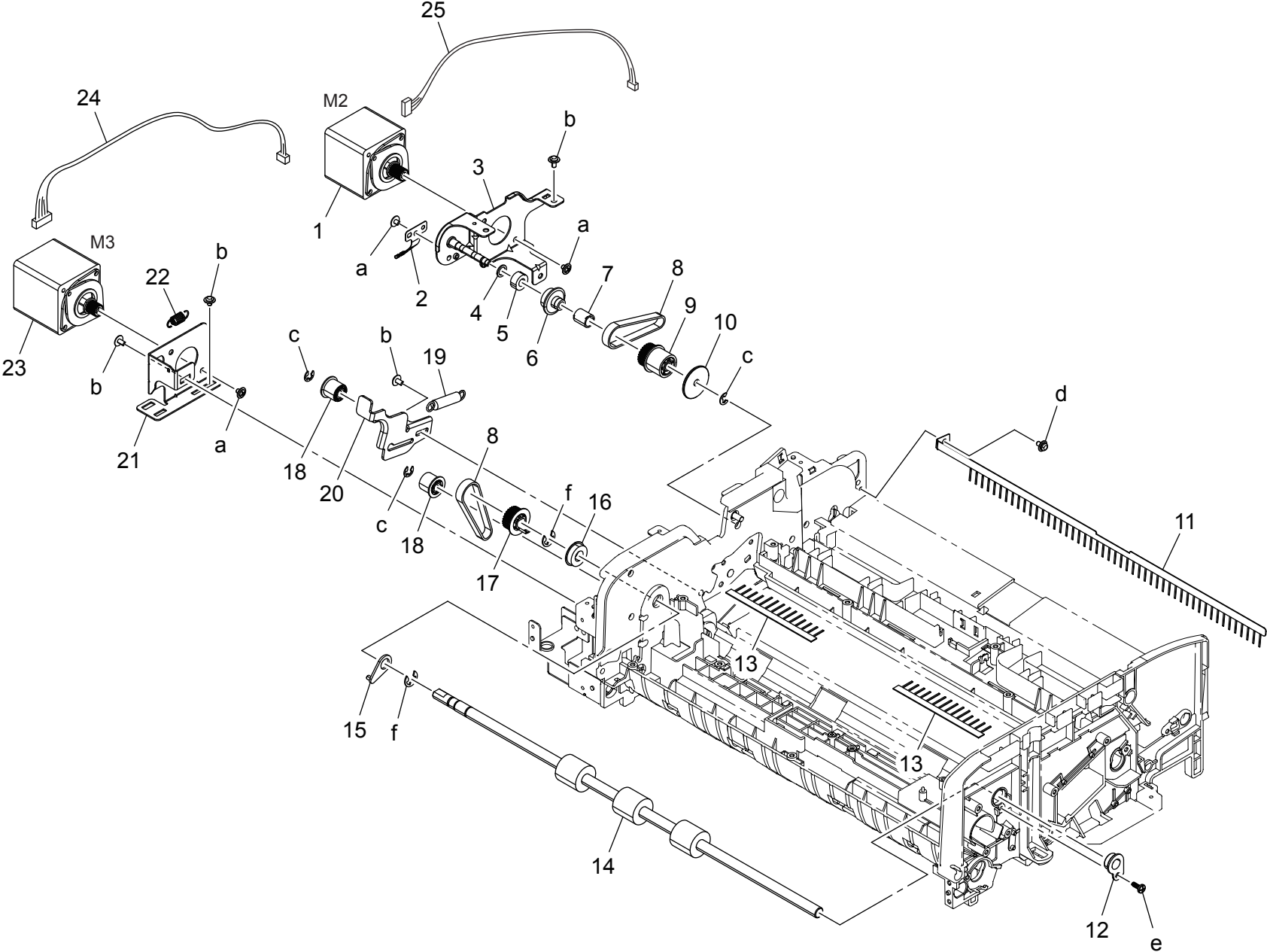


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PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP4G00	Cover Assy		C	1	a-A3CFPP6K00
2	A3CFPP4N00	Pad		C	2	
3	A3CFPP4H00	Roller Assy		A	1	
4	A3CFPP4L00	Pressure Spring		C	1	
5	A3CEPP4403	Guide		C	1	
6	A3CFPP4Q00	Film		C	1	
7	A143PP4P01	Film		C	1	
8	A3CEPP5400	Film		C	1	
9	A3CEPP5500	Film		C	1	
10	A143PP1X00	NEUTRALIZING BRUSH		C	4	
11	A3CEPP4701	Film		C	1	
12	A3CFPP1N02	Neutralizing Brush		C	1	
13	A3CEPP5200	Sponge		D	1	
14	A3CFPP6L00	Spacer		C	1	

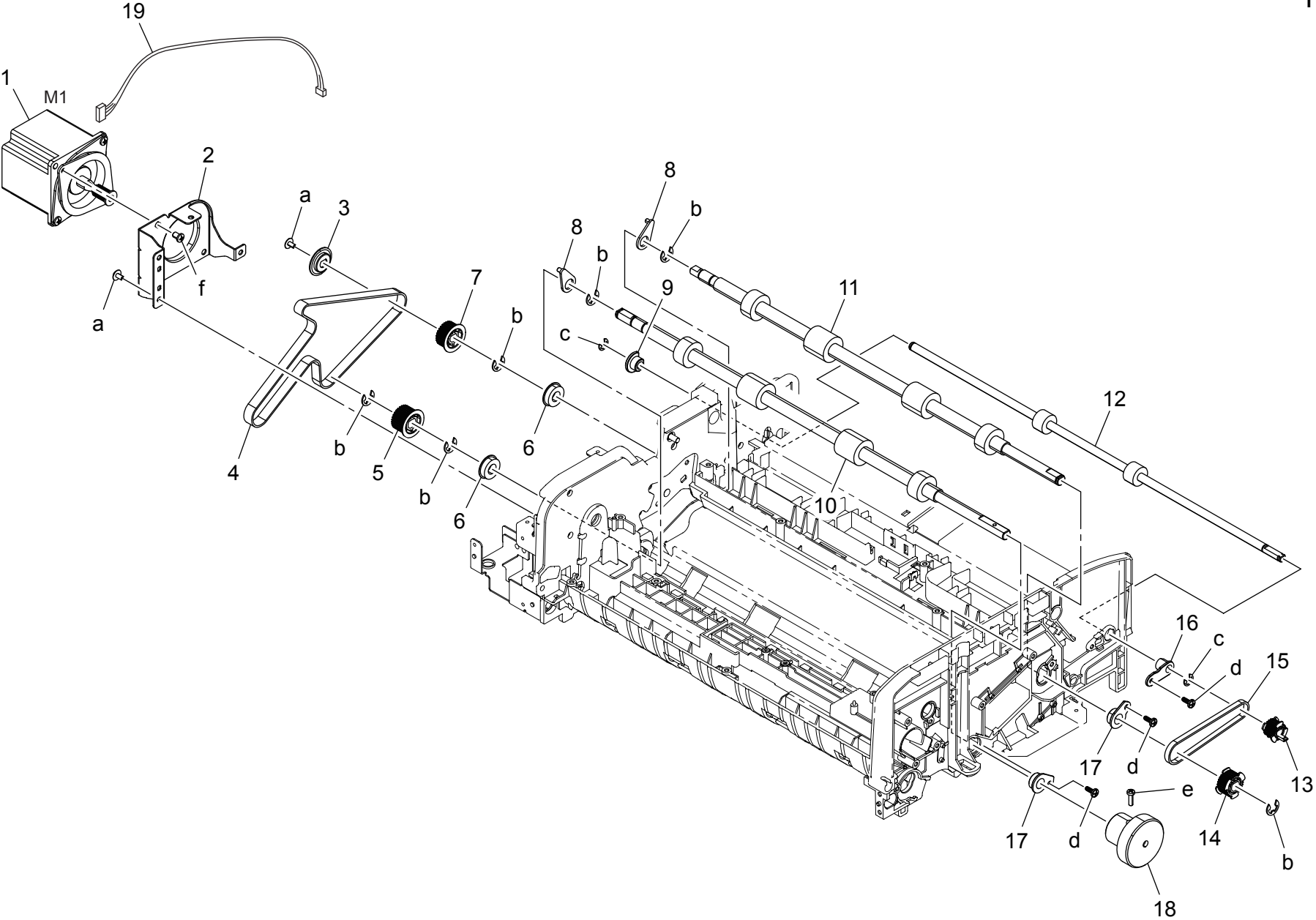
PAPER TRANSPORT SECTION



PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP5S00	Motor		C	1	a-A143PP7N00 b-A143PP7M00 c-A143PP0Q00 d-A3CFPP2Y01 e-A143PP0A00 f-A143PP0P00
2	A3CFPP2C00	Plate Spring		D	1	
3	A3CEPP2H01	Bracket		D	1	
4	A3CFPP3R00	Washer		C	1	
5	A143PP9300	BEARING		C	1	
6	A3CFPP3D01	Pulley		C	1	
7	A3CFPP3P01	Pressure Spring		C	1	
8	A3CEPP2P00	Timing Belt		C	2	
9	A3CFPP3C00	Pulley		C	1	
10	A3CFPP3900	Flange		C	1	
11	A3CEPP1G01	Neutralizing Brush		C	1	
12	A3CF103400	Bushing		C	1	
13	A143PP1X00	NEUTRALIZING BRUSH		C	2	
14	A3CEPP1500	Roller		C	1	
15	A3CFPP2E00	Bushing		D	1	
16	A143PP1M00	Ball Bearing		C	1	
17	A3CEPP2K00	Pulley		C	1	
18	A3CEPP2Q00	Pulley		C	2	
19	A3CEPP2F01	Tension Spring		C	1	
20	A3CEPP2S00	Bracket		D	1	
21	A3CEPP2J01	Bracket		D	1	
22	A3CEPP2N00	Tension Spring		C	1	
23	A3CEPP4B00	Motor		C	1	
24	A3CEPP4N00	Wire Harness Assy		D	1	
25	A3CEPP4P00	Wire Harness Assy		D	1	

PAPER TRANSPORT SECTION

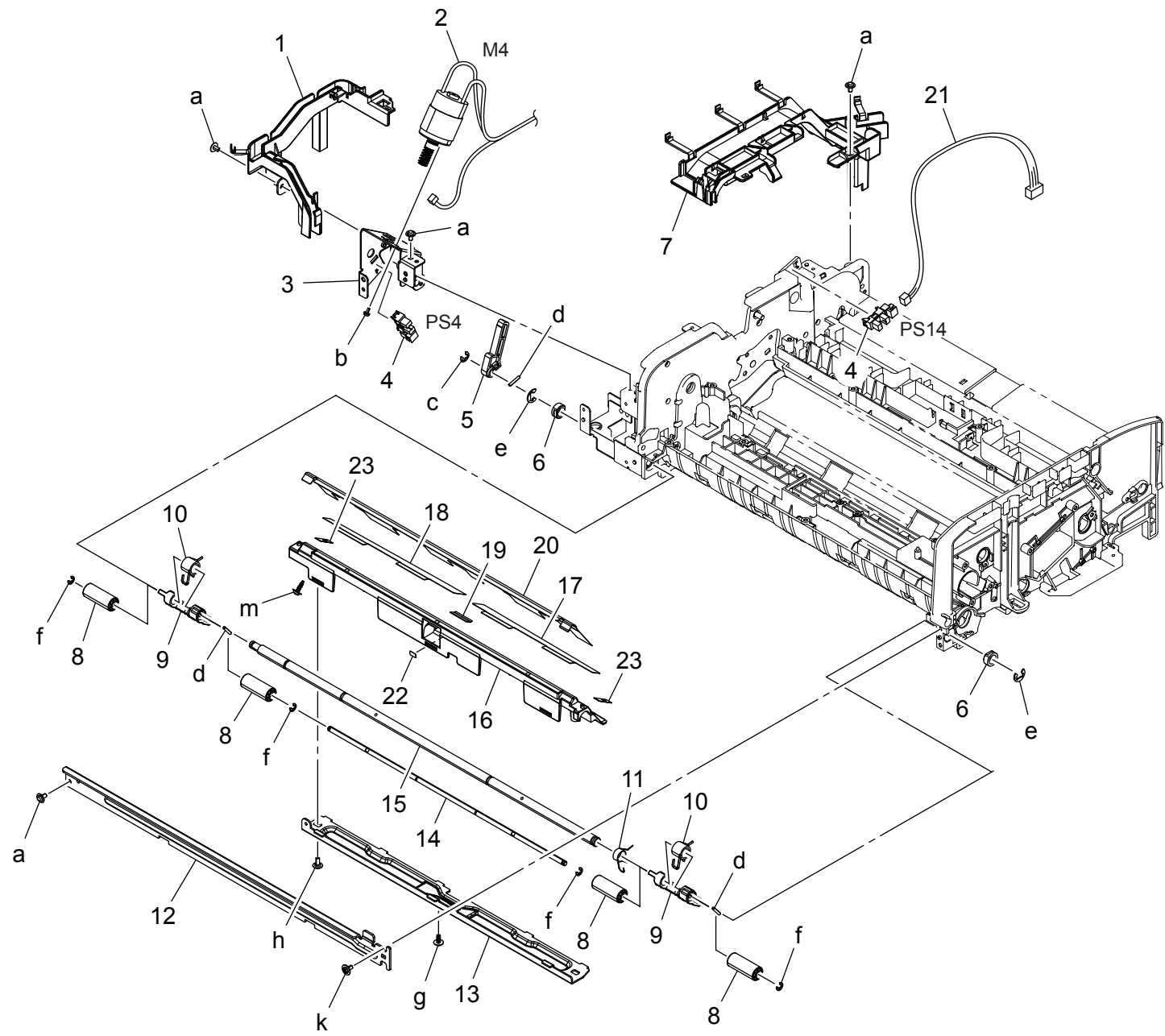


PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP4C00	Motor		C	1	a-A143PP7M00 b-A143PP0P00 c-A143PP0Q00 d-A143PP0A00 e-A3CFPP6E00 f-A3CEPP5900
2	A3CEPP2G01	Bracket		D	1	
3	A3CEPP2R00	Flange		C	1	
4	A3CE213300	Timing belt		C	1	
5	A3CFPP3J01	Pulley		C	1	
6	A143PP1M00	Ball Bearing		C	2	
7	A3CEPP2M00	Pulley		C	1	
8	A3CFPP2E00	Bushing		D	2	
9	A143PP4D02	Bushing		C	1	
10	A3CFPP1E01	Roller		C	1	
11	A3CEPP1F00	Roller		C	1	
12	A3CEPP1400	Roller		C	1	
13	A3CFPP3800	Pulley		C	1	
14	A3CFPP3500	Pulley		C	1	
15	A3CEPP2E00	Timing Belt		C	1	
16	A3CFPP1J01	Bushing		C	1	
17	A3CF103400	Bushing		C	2	
18	A3CEPP1S02	Fly Wheel		D	1	
19	A3CEPP4L00	Wire Harness Assy		D	1	

PAPER TRANSPORT SECTION

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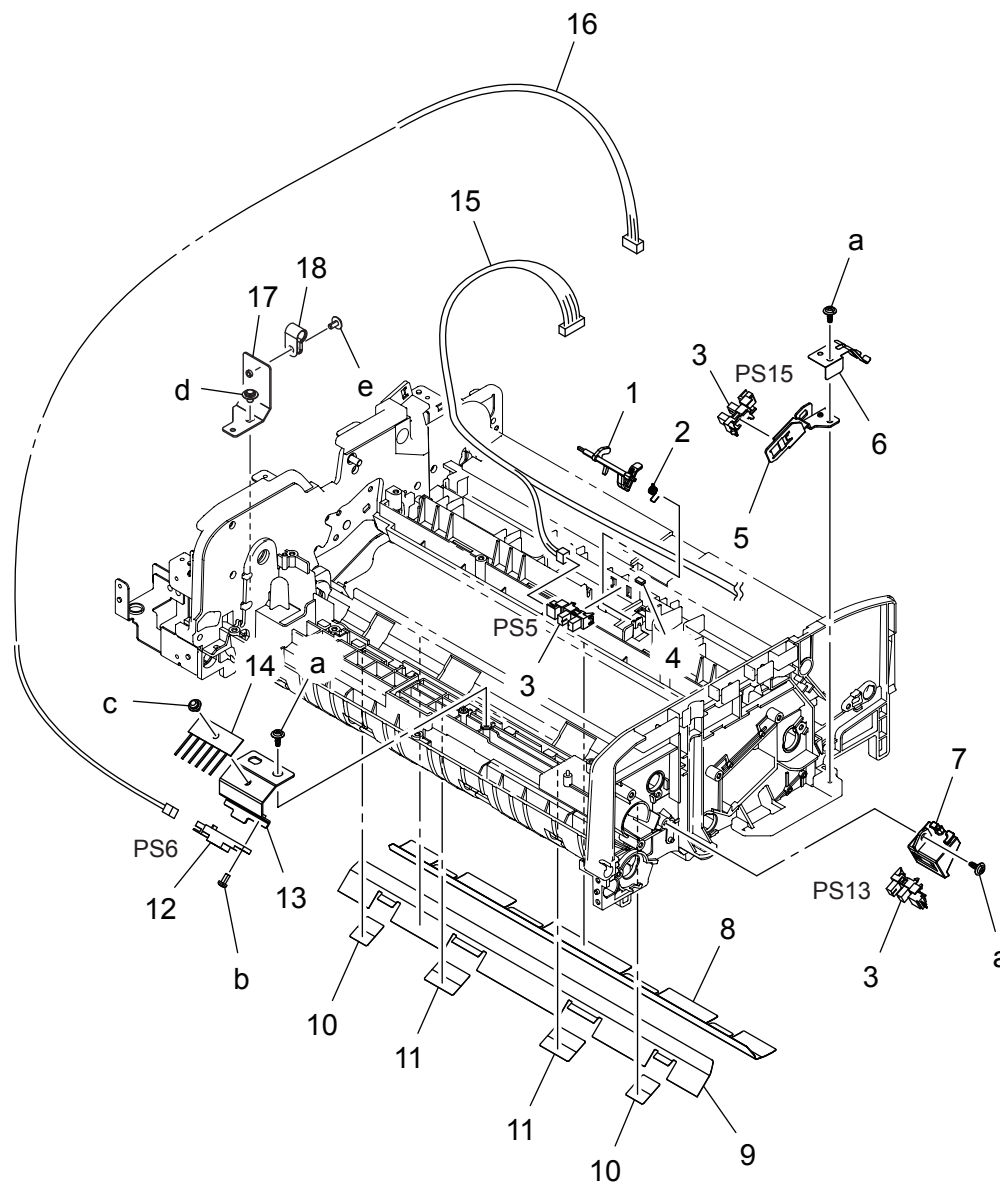


PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP2B00	Guide		C	1	a-A143PP7M00
2	A3CEPP5700	Motor Assy		C	1	b-A143PP3M00
3	A3CEPP2T01	Bracket		D	1	c-A143PP0Q00
4	A108M50100	Photointerrupter		B	2	d-A143PP3X00
5	A3CFPP3Y01	Lever		C	1	e-A143PP0P00
6	A3CFPP1K01	Bushing		C	2	f-A3CFPP5M00
7	A3CEPP2A01	Guide		C	1	g-A3CFPP2G00
8	A3CFPP4101	Roller		C	4	h-A3CFPP2K00
9	A3CFPP3V01	Arm		C	2	k-A3CFPP2F00
10	A3CFPP3X00	Torsion Spring		C	2	m-A3CFPP2V00
11	A3CFPP2X00	Torsion Spring		C	1	
12	A3CFPP1401	Bracket		D	1	
13	A3CFPP1300	Bracket		D	1	
14	A3CFPP4000	Shaft		D	1	
15	A3CFPP3U00	Shaft		D	1	
16	A3CEPP1002	Guide		C	1	
17	A3CFPP1102	Film		C	1	
18	A3CFPP1202	Film		C	1	
19	A3CFPP1P00	Cushion		C	1	
20	A3CFPP2Q01	Film		C	1	
21	A3CEPP4G00	Wire Harness Assy		D	1	
22	A3CFPP6M00	Spacer		C	1	
23	A3CFPP6N00	Spacer		C	2	

PAPER TRANSPORT SECTION

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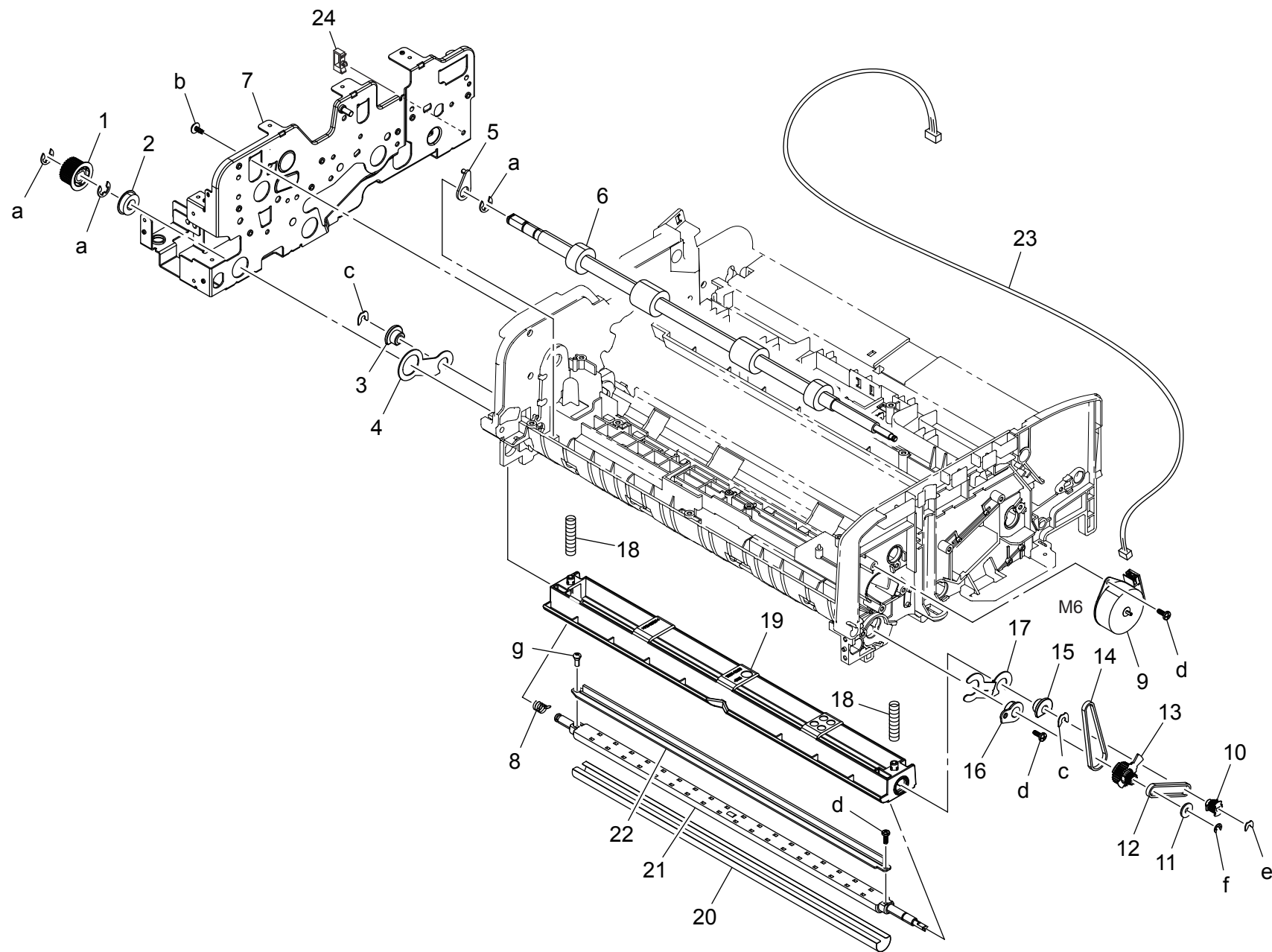


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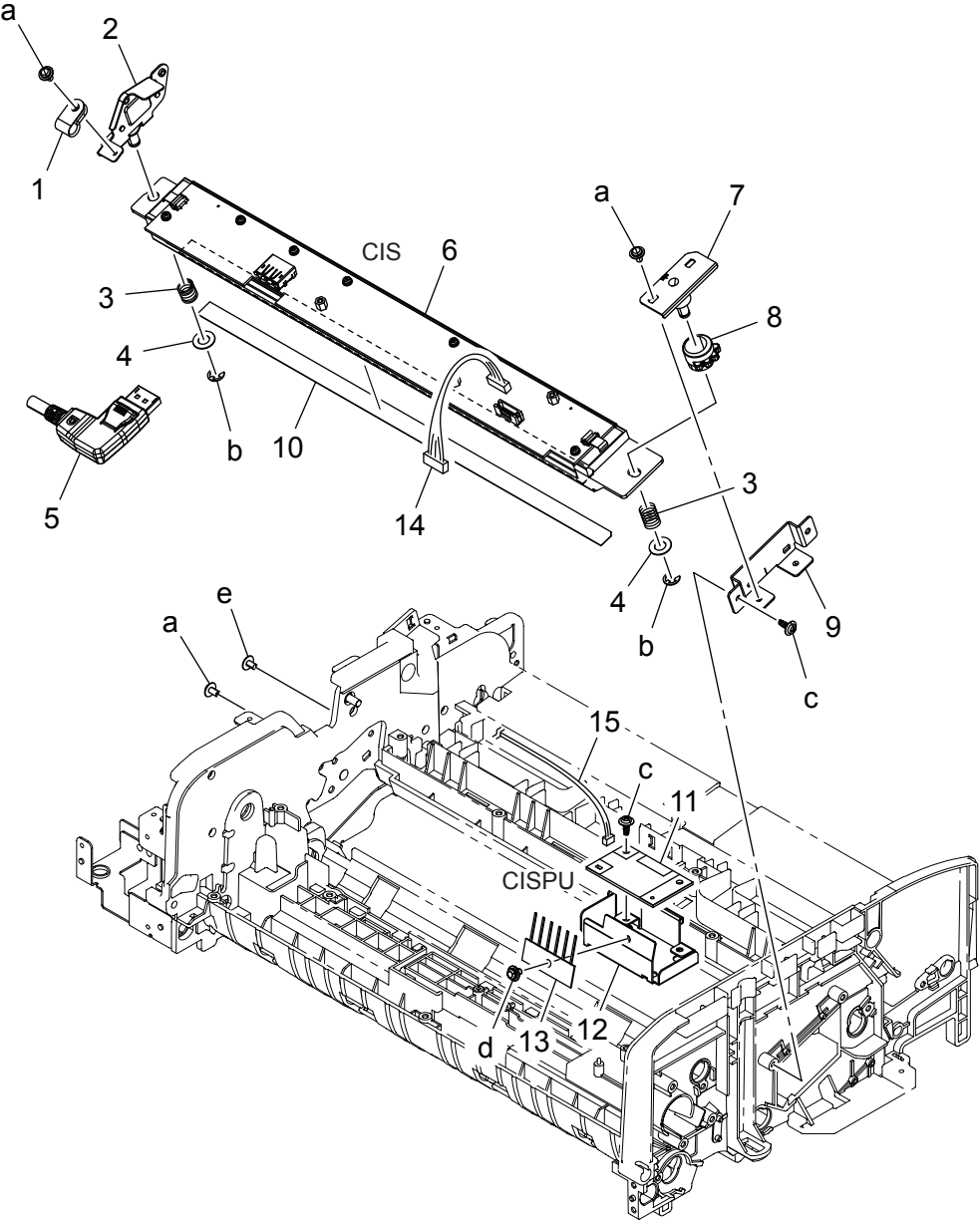
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP1300	Arm		C	1	a-A3CFPP2G00 b-A143PP0D00 c-A3CFPP2Y01 d-A143PP7N00 e-A143PP7M00
2	A143PP1B00	Torsion Spring		C	1	
3	A108M50100	Photointerrupter		B	3	
4	A143PP1Y00	Sponge		C	1	
5	A3CEPP3E01	Holder		C	1	
6	A3CEPP1R00	Plate Spring		C	1	
7	A3CFPP2B00	Holder		D	1	
8	A3CEPP1L01	Film		C	1	
9	A3CEPP1K01	Film		C	1	
10	A143PP4G01	Film		C	2	
11	A143PP4F01	Film		C	2	
12	A143PP7900	Solid State Switch		B	1	
13	A3CFPP1901	Bracket		D	1	
14	A3CFPP2H01	Neutralizing Brush		C	1	
15	A3CEPP4H00	Wire Harness Assy		D	1	
16	A3CEPP4F00	Wire Harness Assy		D	1	
17	A3CEPP5300	Bracket		D	1	
18	A3CEPP2000	Clamp		C	1	

PAPER TRANSPORT SECTION

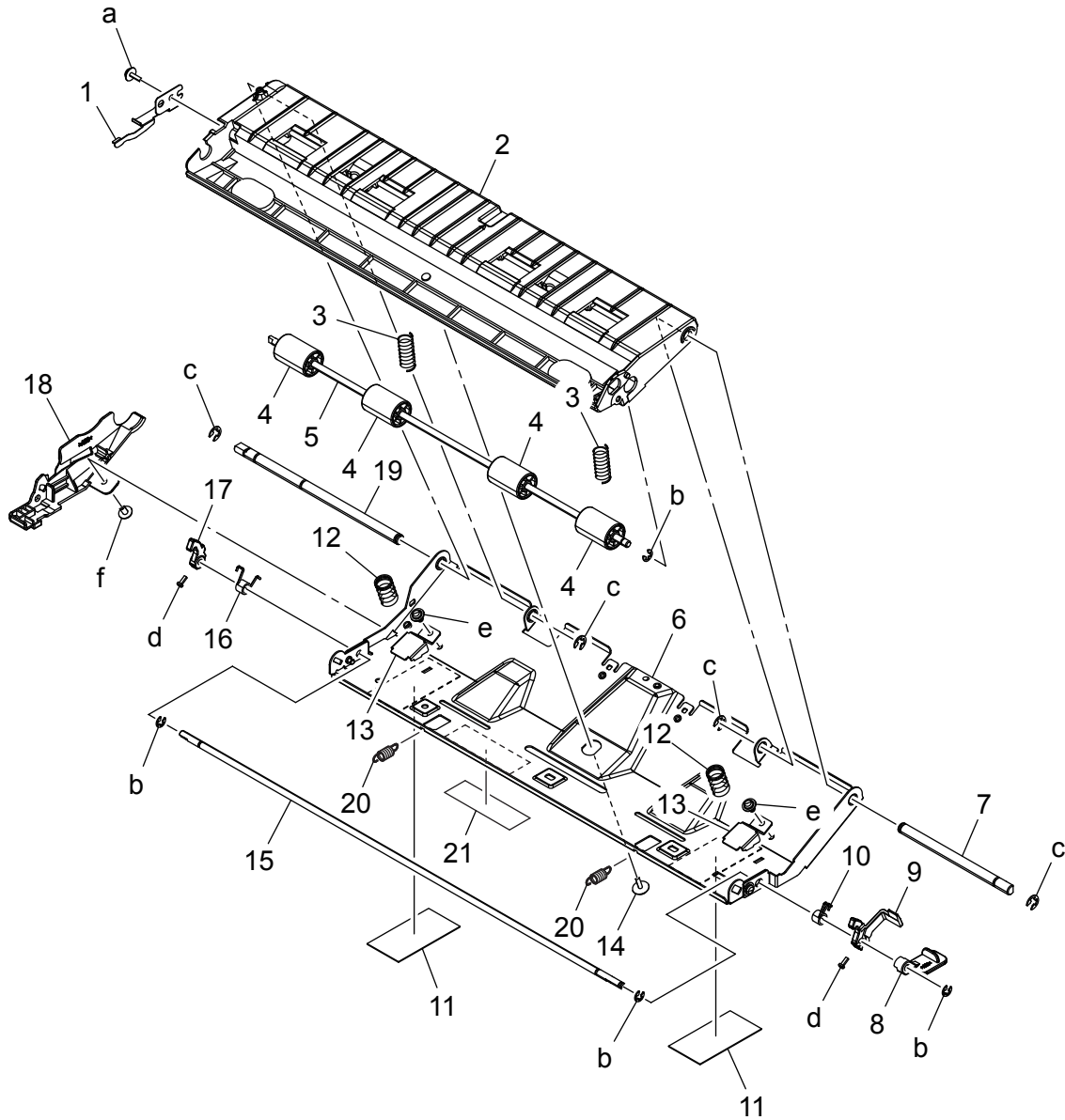


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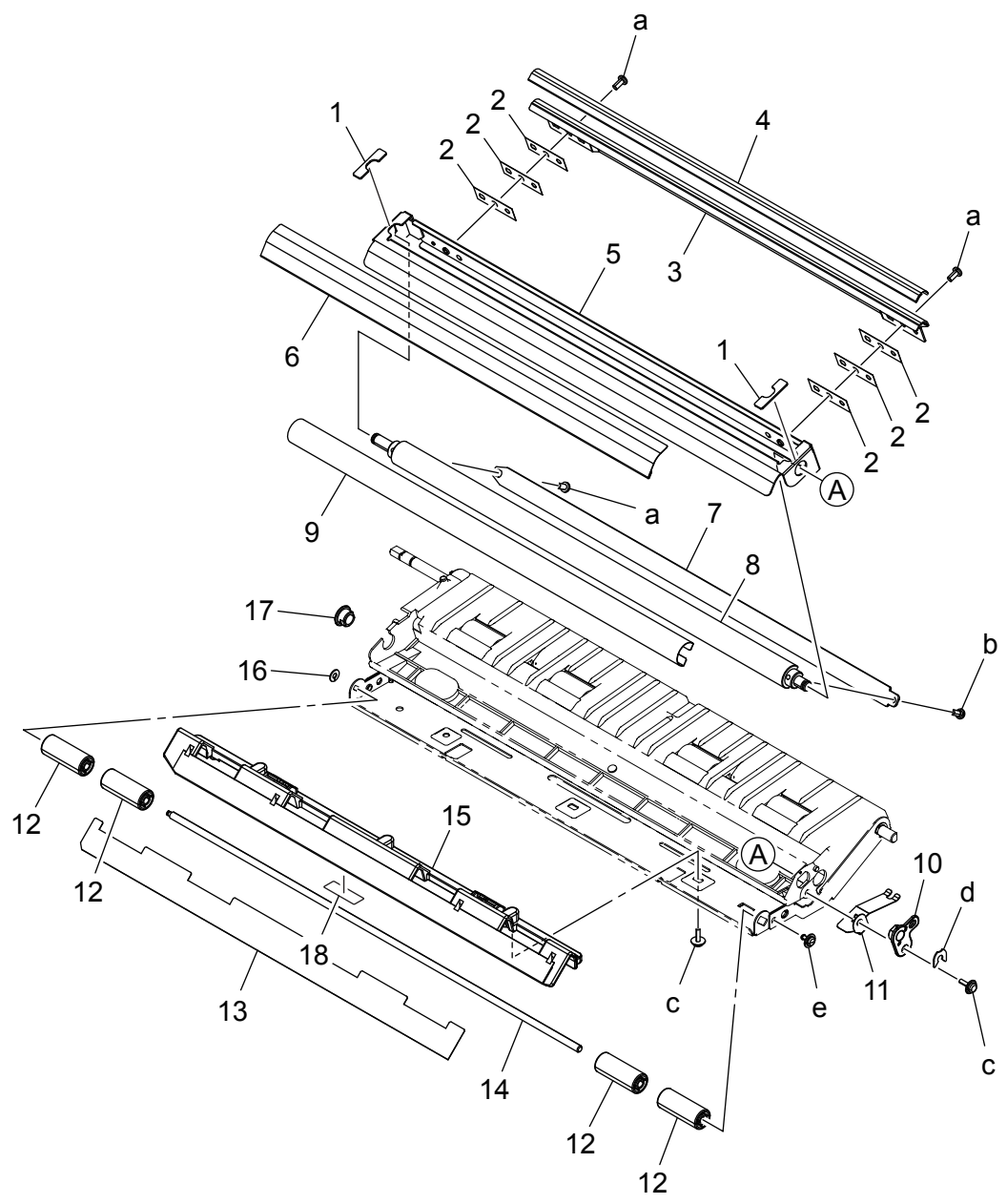
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CFPP3J01	Pulley		C	1	a-A143PP0P00 b-A3CFPP2G00 c-A143PP5501 d-A143PP0A00 e-A3CFPP4D00 f-A3CFPP5M00 g-A3CFPP4E00
2	A143PP1M00	Ball Bearing		C	1	
3	A143PP4D02	Bushing		C	1	
4	A3CFPP4400	Arm		C	1	
5	A3CFPP2E00	Bushing		D	1	
6	A3CFPP1G00	Roller		C	1	
7	A3CEPP1203	Frame Assy		C	1	
8	A3CFPP4F00	Tension Spring		C	1	
9	A3CFPP5R00	Motor		C	1	
10	A3CFPP4800	Pulley		C	1	
11	A143PP4H01	Flange		D	1	
12	A3CFPP4900	Timing Belt		C	1	
13	A3CFPP4700	Pulley		C	1	
14	A3CFPP4C00	Timing Belt		C	1	
15	A3CFPP4A00	Bushing		C	1	
16	A3CF103400	Bushing		C	1	
17	A3CFPP4300	Arm		C	1	
18	A3CEPP5000	Pressure Spring		C	2	
19	A3CFPP4202	Cover		D	1	
20	A3CEPP3301	Sheet		C	1	
21	A3CFPP4600	Shaft		D	1	
22	A3CFPP4500	Brush		C	1	
23	A3CEPP4K00	Wire Harness Assy		D	1	
24	A3CEPP4X00	Clamp		C	1	



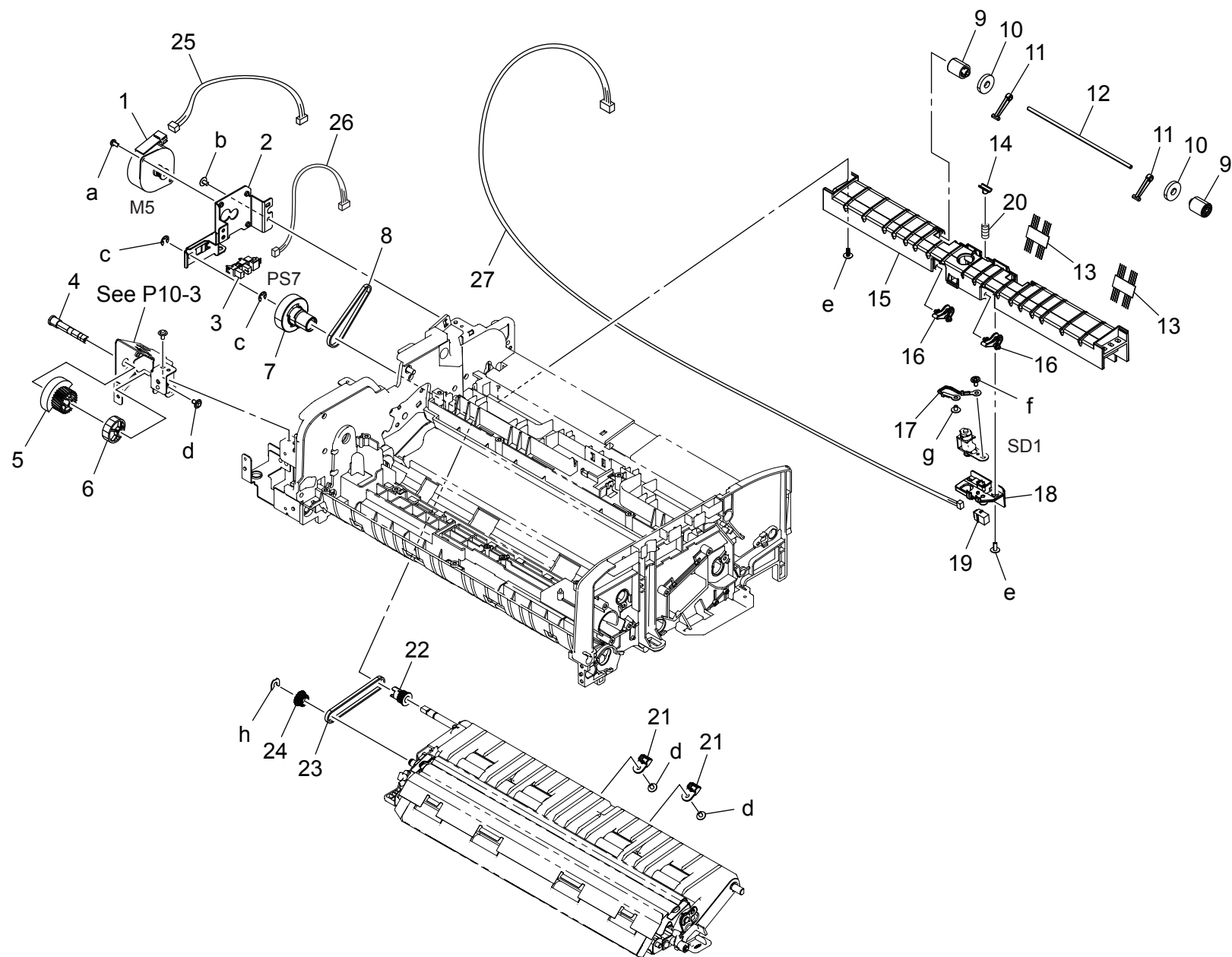
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP2900	Clamp		C	1	a-A143PP7M00 b-A143PP0Q00 c-A3CFPP2G00 d-A3CFPP2Y01 e-A143PP0E00
2	A3CEPP4100	Bracket		D	1	
3	A3CEPP3U00	Pressure Spring		C	2	
4	A3CFPP2S00	Washer		C	2	
5	A3CEN11700	ADF Cable		D	1	
6	A3CEM70000	CIS		I	1	
7	A3CEPP4000	Bracket		D	1	
8	A3CEPP3T00	Adjustment Wheel		C	1	
9	A3CEPP1H00	Bracket		D	1	
10	A3CEPP3V00	Film		C	1	
11	A3CEPP4Y00	PCB Board Assy		I	1	
12	A3CEPP1J00	Bracket		D	1	
13	A3CFPP2H01	Neutralizing Brush		C	1	
14	A3CEPP4V00	Wire Harness Assy		D	1	
15	A3CEPP4U00	Wire Harness Assy		D	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A3CEPP3800	Plate Spring	板ばね		C	1	a-A3CFPP2G00 b-A3CFPP5M00 c-A143PP0Q00 d-A3CEPP1P00 e-A143PP0E00 f-A143PP7M00
2	A3CEPP3701	Cover	カバー		C	1	
3	A3CEPP3B00	Pressure Spring	圧縮コイルばね		C	2	
4	A3CFPP4T01	Roller	ローラー		C	4	
5	A3CEPP3A00	Shaft	シャフト		D	1	
6	A3CEPP3D01	Bracket	取付板		D	1	
7	A3CEPP3F00	Shaft	シャフト		D	1	
8	A3CEPP3N01	Lever	レバー		C	1	
9	A3CEPP3L00	Lever	レバー		C	1	
10	A3CEPP3Q00	Torsion Spring	ねじりコイルばね		C	1	
11	A3CEPP3X00	Sheet	シート		C	2	
12	A3CEPP3C00	Pressure Spring	圧縮コイルばね		C	2	
13	A3CEPP1Q00	Mounting Plate	取付板		D	2	
14	A3CEPP5100	Screw	ネジ		C	1	
15	A3CEPP3P00	Shaft	シャフト		D	1	
16	A3CEPP3R00	Torsion Spring	ねじりコイルばね		C	1	
17	A3CEPP3M00	Lever	レバー		C	1	
18	A3CEPP3S00	Cover	カバー		C	1	
19	A3CEPP3G00	Shaft	シャフト		D	1	
20	A3CEPP1C00	Tension Spring	引張コイルばね		C	2	
21	A3CEPP5A00	Label	ラベル		C	1	



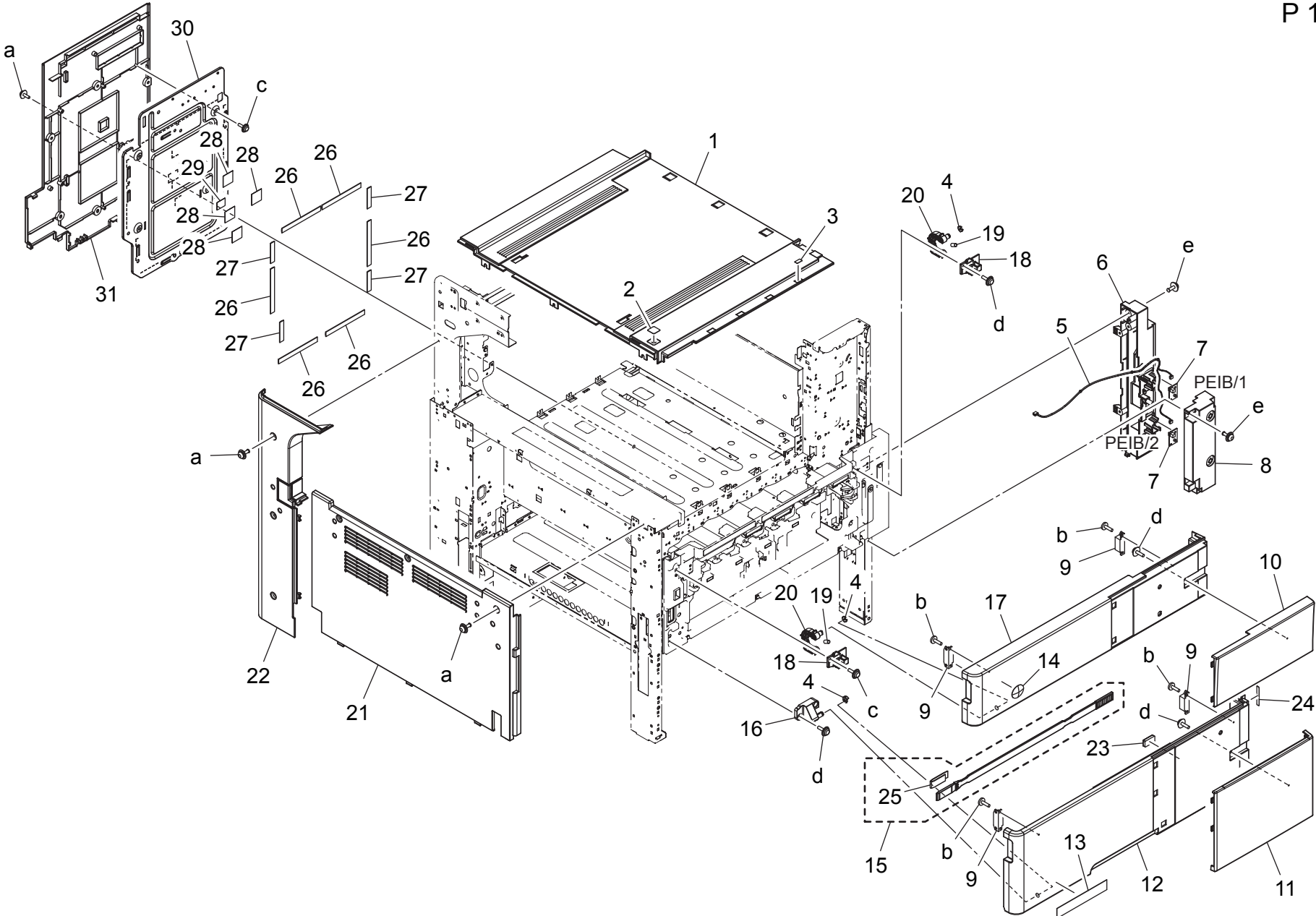
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP4301	Spacer		C	2	a-A143PP0D00 b-A3CEPP2500 c-A3CFPP2G00 d-A143PP5501 e-A143PP0E00
2	A3CEPP2800	Film		C	6	
3	A3CEPP2700	Mounting Plate		D	1	
4	A3CEPP3600	Film		C	1	
5	A3CEPP3401	Mounting Plate		D	1	
6	A3CEPP3501	Film		C	1	
7	A3CFPP4500	Brush		C	1	
8	A3CEPP4201	Shaft		D	1	
9	A3CEPP3301	Sheet		C	1	
10	A3CEPP2X01	Bushing		C	1	
11	A3CEPP3900	Plate Spring		C	1	
12	A3CEPP3H01	Roll		C	4	
13	A3CEPP1N00	Film		C	1	
14	A3CEPP3K00	Shaft		D	1	
15	A3CEPP3J01	Guide		C	1	
16	A143PP1S00	Washer		C	1	
17	A3CEPP2Y00	Bushing		C	1	
18	A3CEPP5C00	Label		C	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A3CEPP4A01	Motor		C	1	a-A143PP0D00 b-A143PP0E00 c-A143PP0Q00 d-A143PP7M00 e-A3CFPP2G00 f-A143PP0B00 g-A143PP7N00 h-A143PP5501
2	A3CEPP2V00	Bracket		D	1	
3	A108M50100	Photointerrupter		B	1	
4	A3CFPP3M00	Shaft		D	1	
5	A143PP3P01	Gear		C	1	
6	A3CFPP3T00	Cam		C	1	
7	A3CEPP3000	Pulley		C	1	
8	A3CFPP4C00	Timing Belt		C	1	
9	A3CEPP1701	Roll		C	2	
10	A143PP8600	Washer		C	2	
11	A3CEPP1Y00	Crank		C	2	
12	A3CEPP1U00	Shaft		D	1	
13	A3CEPP2601	Brush		C	2	
14	A3CEPP1T01	Holder		C	1	
15	A3CEPP1E02	Guide		C	1	
16	A3CEPP1X01	Lever		C	2	
17	A143PP8D01	Wire Harness Assy		D	1	
18	A3CEPP2403	Holder		C	1	
19	A143PP8F00	Wire Harness Assy		D	1	
20	A3CEPP1A00	Pressure Spring		C	1	
21	A3CEPP1V01	Cam		C	2	
22	A3CEPP3200	Pulley		C	1	
23	A3CEPP2U00	Timing Belt		C	1	
24	A3CEPP3101	Pulley		C	1	
25	A3CEPP4R00	Wire Harness Assy		D	1	
26	A3CEPP4S00	Wire Harness Assy		D	1	
27	A3CEPP4M01	Wire Harness Assy		D	1	

EXTERNAL PARTS

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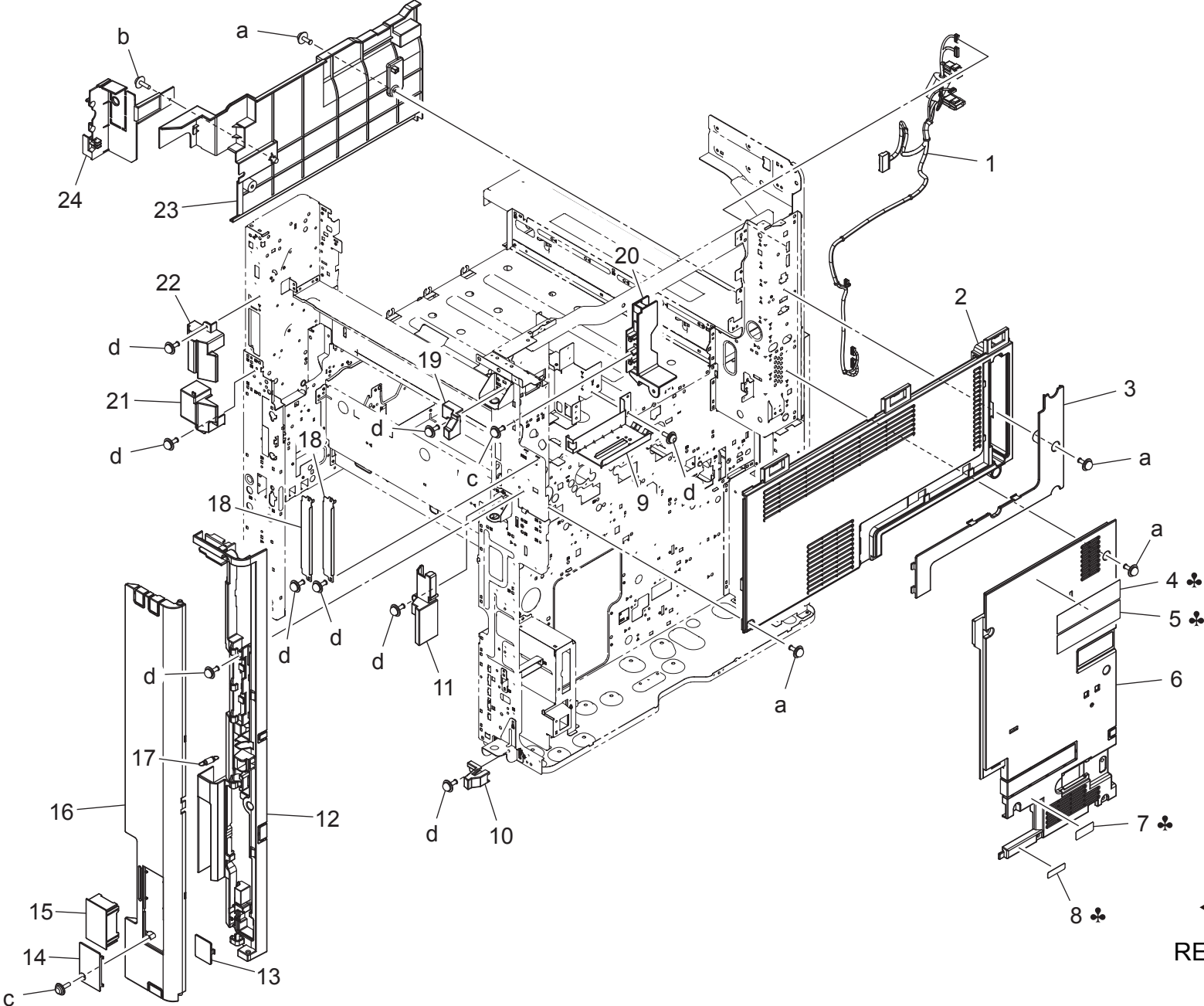


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EXTERNAL PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161160103	Cover /Upper	カバー／上 （排紙）	C	1	a-V116030804 b-V149030803 c-V153030803 d-V153031004 e-V116030803
2	A0ED163000	Seal	シール （目隠し）	C	1	
3	A0ED940700	Label Toner 2	ラベル （ＴＮ 操作 2）	D	1	
4	56AA40490	SHAFT STOPPER 4	軸ストッパ 4	C	3	
5	A161N10K00	Indicating Wiring	表示束線 （インフォライン）	D	1	
6	A161160403	Cover	カバー （右前・取手）	C	1	
7	A00JH00D00	PWB Assembly LED1	基板 A S S Y L E D 1	C	2	
8	A161160300	Cover	カバー （右前）	C	1	
9	4475260302	MAGNET CATCH	マグネットキャッチ	D	4	
10	A2XK163200	Open/close Cover /Front	開閉カバー／前 （ＴＢ・右）	C	1	
11	A2XK163400	Open/close Cover /Front	開閉カバー／前 （ＩＵ・右）	C	1	
12	A2XK163303	Open/close Cover /Front	開閉カバー／前 （ＩＵ）	C	1	
13	A61E940100	Label bizhub 454e	ラベル b i z h u b 4 5 4 e	C	1	
14	A00J945500	Logo Mark	ロゴマーク	C	1	
15	A5C1R71600	Cleaning Material	清掃部材	C	1	
16	A161165602	Support Shaft	支点軸 （二次・左）	C	1	
17	A2XK163102	Open/close Cover /Front	開閉カバー／前 （ＴＢ）	C	1	
18	A2XK165000	Open/close Shaft	開閉軸 （前上カバー）	C	2	
19	A2XK165700	Compressing Spring	圧縮ばね	C	2	
20	A2XK163701	Hinge	ヒンジ	C	2	
21	A161160702	Cover /Left	カバー／左	C	1	
22	A161160801	Cover /Left	カバー／左 （後）	C	1	
23	A161164902	Cushion	クッション （ＣＨ 清掃レバー）	C	1	
24	A161940400	Label	ラベル （電源 ＳＷ お知らせ）	C	1	
25	A00J106202	Cleaning Pad	クリーニングパッド	C	1	
26	A61F130300	Seal	シール	D	6	
27	A61F130400	Seal	シール	D	4	
28	A0P0264800	Tape	テープ （導電・フレーム）	D	4	
29	A61D148200	Seal	シール	D	1	
30	A5C1132301	Shield Plate	シールド板	C	1	
31	A5C1160601	Cover	カバー （背面・右）	C	1	

EXTERNAL PARTS

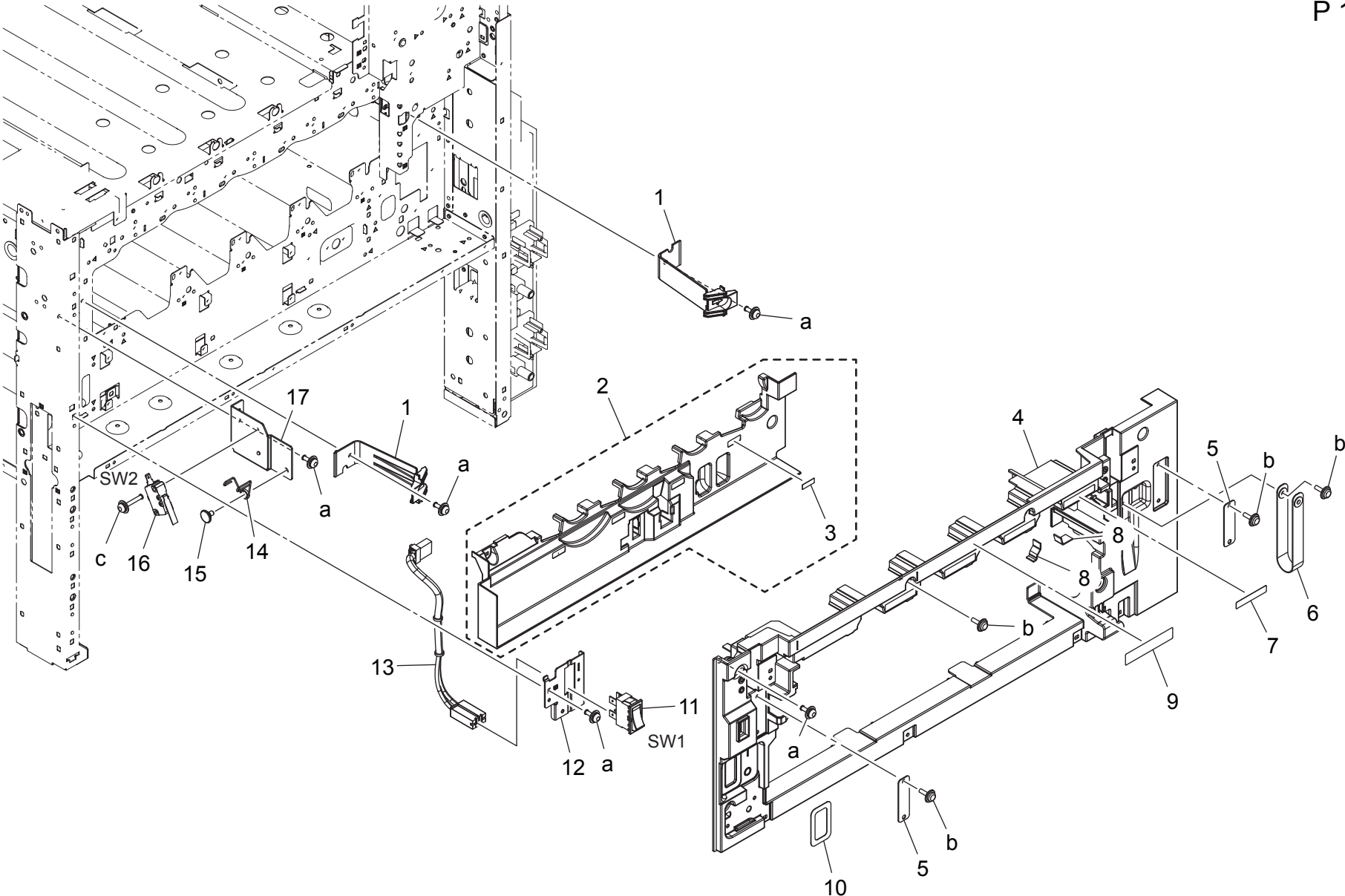


REAR SIDE

EXTERNAL PARTS

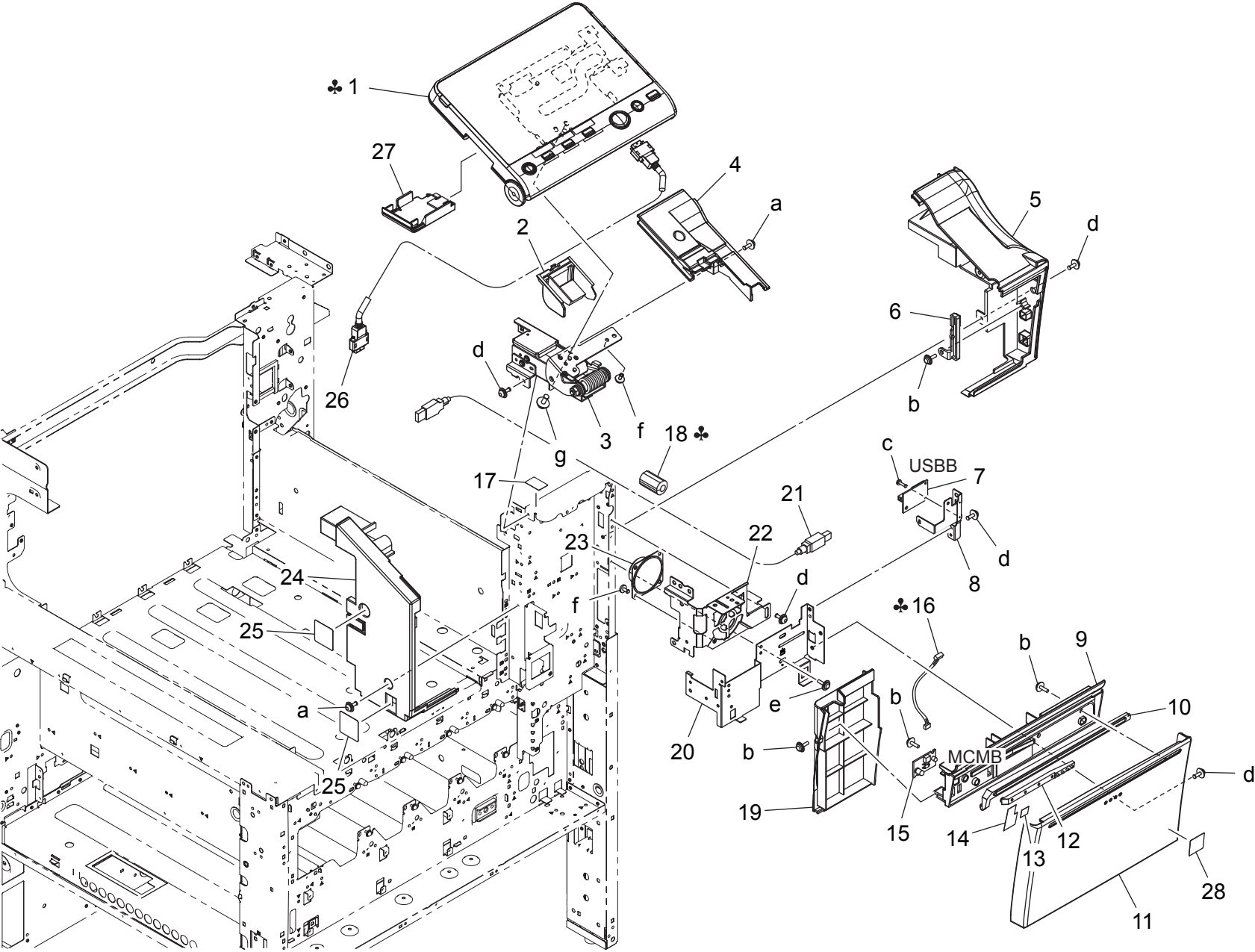
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161N10M04	FNS Relay harness	F N S 中継束線 (A D F)	D	1	a-V116030804 b-V153030804 c-V153030803 d-V116030803
2	A161162102	Cover	カバー (背面・上)	C	1	
3	A161163501	Cover	カバー (目隠し・後上)	C	1	
4	A2X0945700	Label	ラベル (2プラグ注意)	C	1	
5	A2X0945000	Label	ラベル (アース注意)	C	1	
6	A161166203	Cover	カバー (背面・左)	C	1	
7	A02E149900	Label	ラベル (定格)	C	1	
8	A00J945201	Label 220-240V 0.65A	ラベル	C	1	
9	A5C1133700	Ground Plate	アース板 (F A X)	D	1	
10	A161164800	Regulating Part /Lower	規制部材／下	D	1	
11	A161164702	Regulating Part /Middle	規制部材／中	D	1	
12	A5C1161800	Cover	カバー	C	1	
13	A161164401	Cover	蓋	C	1	
14	A5C1166501	Cover	カバー	C	1	
15	A161166400	Cover	カバー (右後・小)	C	1	
16	A5C1160901	Cover	カバー	C	1	
17	A161163900	Pulling Coil spring	引張りコイルばね	C	1	
18	A161139800	Cover	カバー (F a x)	D	2	
19	A161164600	Regulating Part /Upper	規制部材／上	D	1	
20	A5C1132001	Guide	ガイド	D	1	
21	A161161201	Cover	カバー (右前・定着1次)	D	1	
22	A161162900	Cover	カバー (右前・定着2次)	D	1	
23	A161162201	Cover	カバー (排紙・奥)	C	1	
24	A161162801	Cover	カバー (排紙・奥右)	C	1	

INNER COVER SECTION



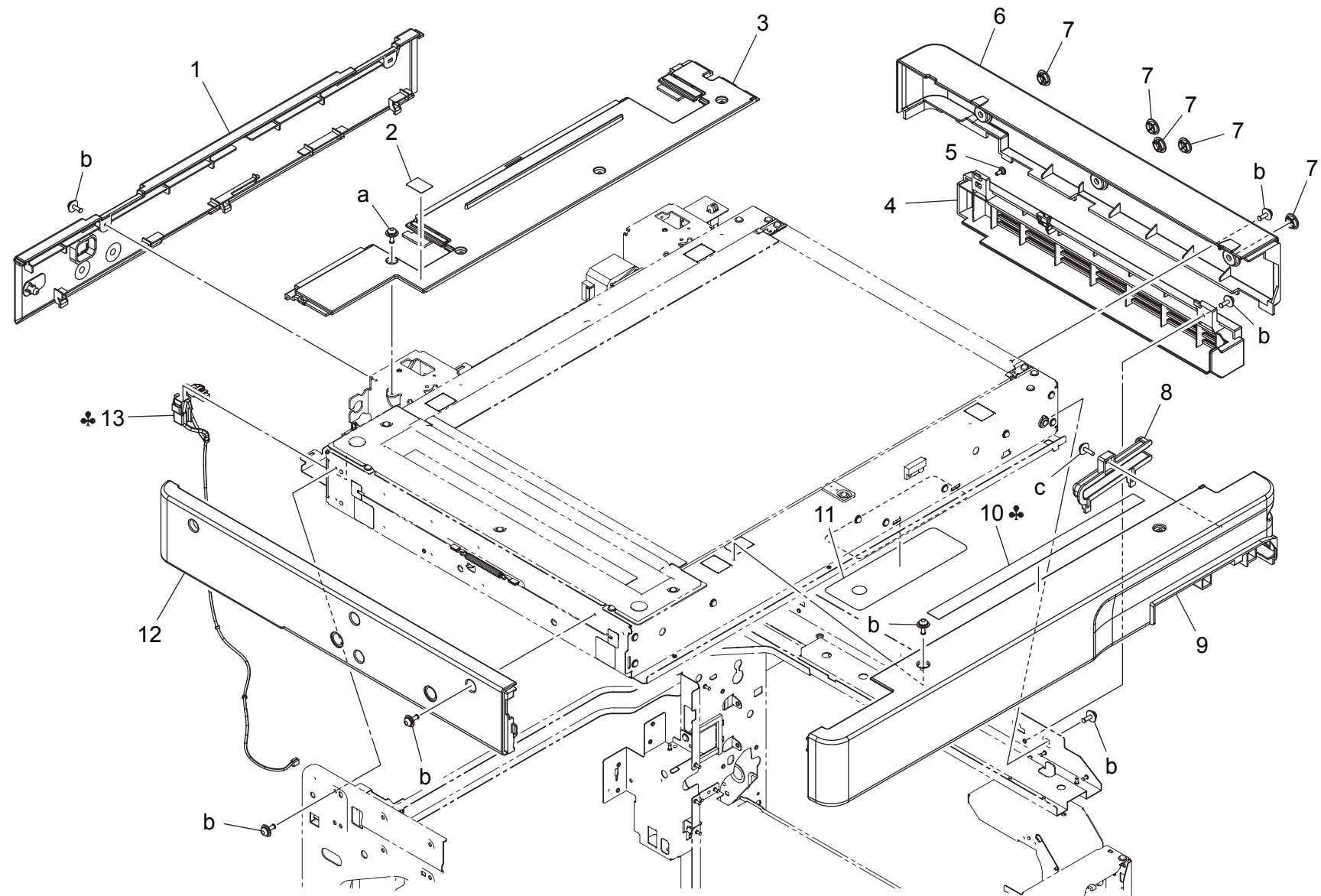
INNER COVER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161165700	Fixing Claw		D	2	a-V116030803 b-V153030803 c-V116031603
2	A61FR71300	Cover /Front (2nd) Assy		C	1	
3	A161943000	Label		C	1	
4	A161165007	Cover /Front		C	1	
5	4038101401	SUCTION PLATE		D	2	
6	A0ED162401	Band		D	1	
7	A161942500	Label DR/K		D	1	
8	A161165300	Protection Part		C	2	
9	A61D942600	Label		C	1	
10	A161942000	Label		D	1	
11	4038M60000	SEESAW-SWITCH		C	1	
12	A161135100	Mounting Plate		D	1	
13	A2XKN10C00	AC Wiring /B		D	1	
14	A161151300	Torsion Coil spring		D	1	
15	4038228702	SHOULDER SCREW		C	1	
16	9J06M60100	MICRO SWITCH		C	1	
17	A161151100	Mounting Plate		D	1	



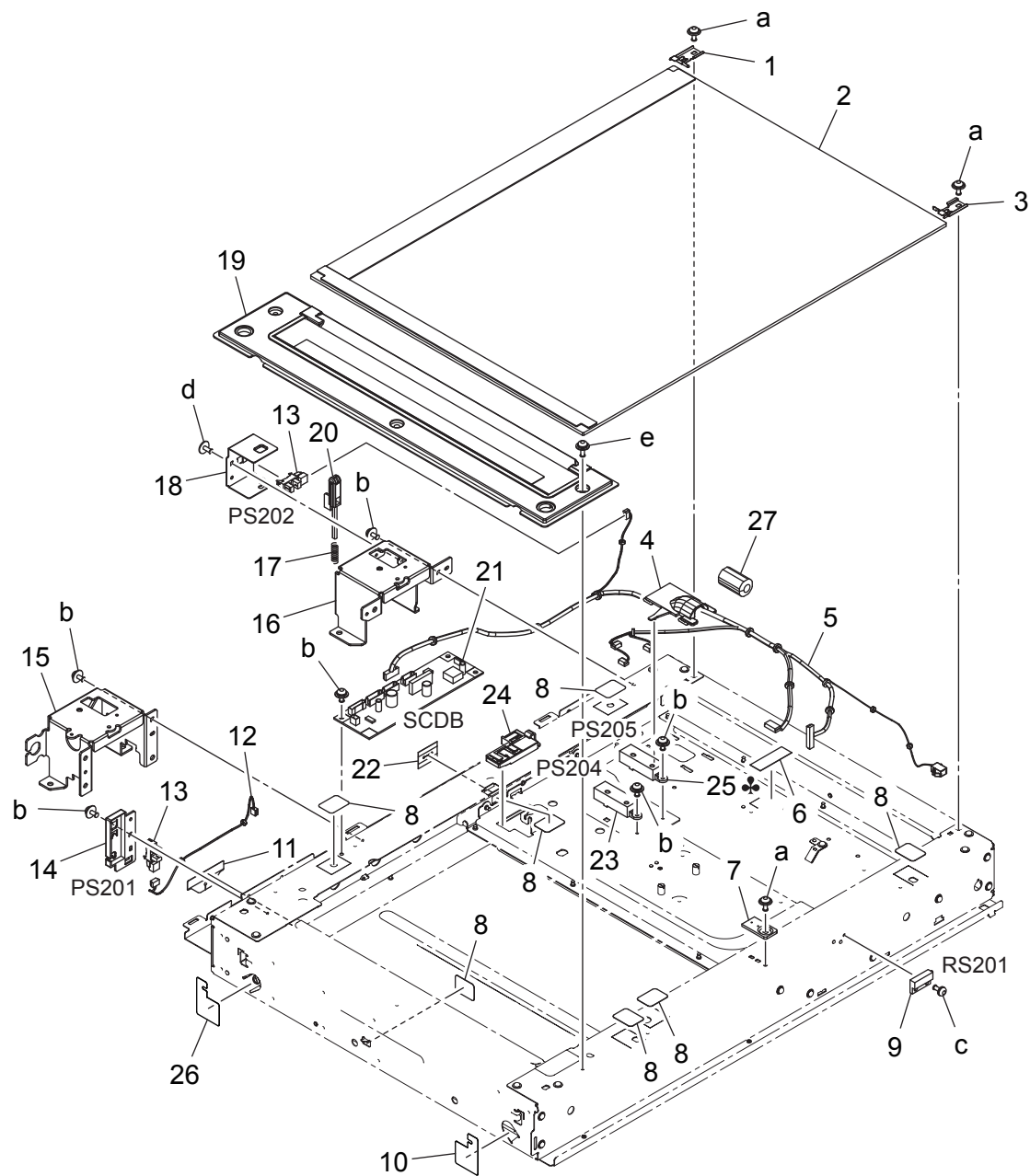
OPERATION PANEL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A61FM70003	Panel assembly	操作パネル A S S Y	I	1	a-V116030804 b-V153030803 c-V111020603 d-V116030803 e-V137030803 f-V126030603 g-V125041003
1	A61FM70103	Panel assembly	操作パネル A S S Y	I	1	
1	A61FM70203	Panel assembly	操作パネル A S S Y	I	1	
2	A161190900	Cover	カバー (操作パネル下・ヒンジ)	C	1	
3	A5C1R70911	Mounting Plate Assy	操作パネル取付板 A s s y	C	1	
4	A161162604	Cover	カバー (I R 前柱・中)	C	1	
5	A161161503	Cover	カバー (I R 前柱・右)	C	1	
6	A161164000	Cover	カバー (目隠し・U S B)	D	1	
7	A0P0H02500	PWB assembly(PWB-UCN ASSY)	基板 A S S Y (PWB- U C N A S S Y)	D	1	
8	A161138002	Mounting Plate	取付板 (U S B ポート)	D	1	
9	A5C1167800	Light blocking Cover	遮光カバー	D	1	
10	A161167000	Lens	レンズ (ライトガイド・上)	D	1	
11	A161161702	Cover	カバー	C	1	
12	A161167100	Lens	レンズ (ライトガイド・中)	D	1	
13	A161167400	Light blocking Sheet /2	遮光シート／2	D	1	
14	A161167300	Light blocking Sheet /1	遮光シート／1	D	1	
15	A161H00U01	PWB Assembly(PWB-LED ASSY)	基板 A S S Y (PWB- L E D A S S Y)	C	1	
16	A5C1N10B00	Indicating Wiring/3	表示束線／3	D	1	
16	A5C1N10D00	InIndicating Wiring/4	表示束線／4	D	1	
17	A5C1122600	Spacer	スペーサ	D	1	
18	A5C1M92000	Ferritecore	フェライトコア	D	1	
19	A161161900	Cover	カバー (パネル下・内左)	D	1	
20	A161164104	Mounting Plate	取付板 (パネル下)	D	1	
21	A0P0N15300	Cable	ケーブル	C	1	
22	A5C1137303	Mounting Plate	取付板	D	1	
23	A0P0M73100	Speaker	スピーカ	D	1	
24	A161161401	Cover	カバー (I R 前柱・左)	C	1	
25	A161162400	Seal	シール (目隠し)	C	2	
26	A5C1N15601	Interface Cable	インターフェースケーブル	D	1	
27	A55V161201	Cover	カバー (パネル裏面)	C	1	
28	A011946200	Label Emperon	ラベル E m p e r o n	D	1	



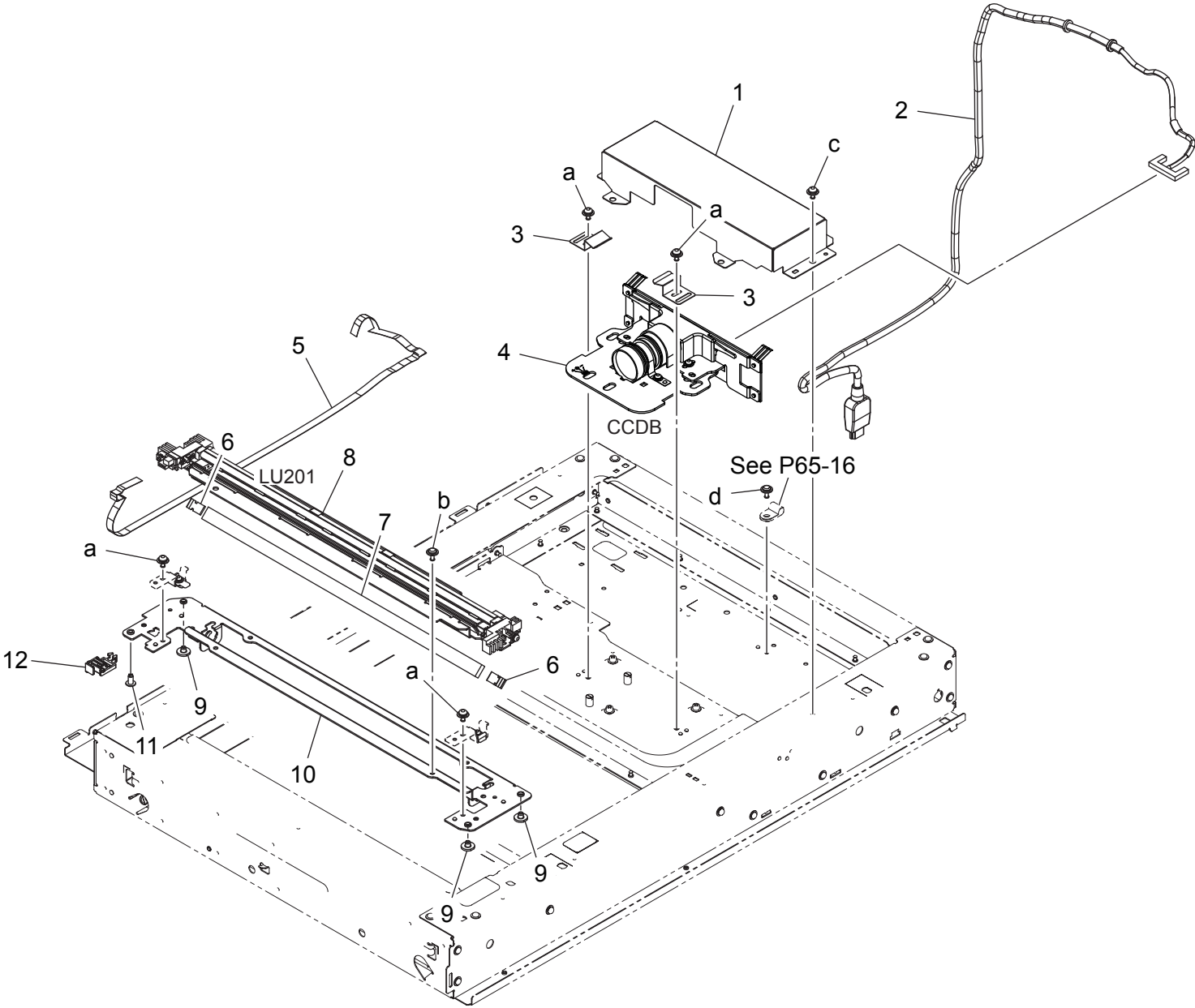
IR COVER SECTION

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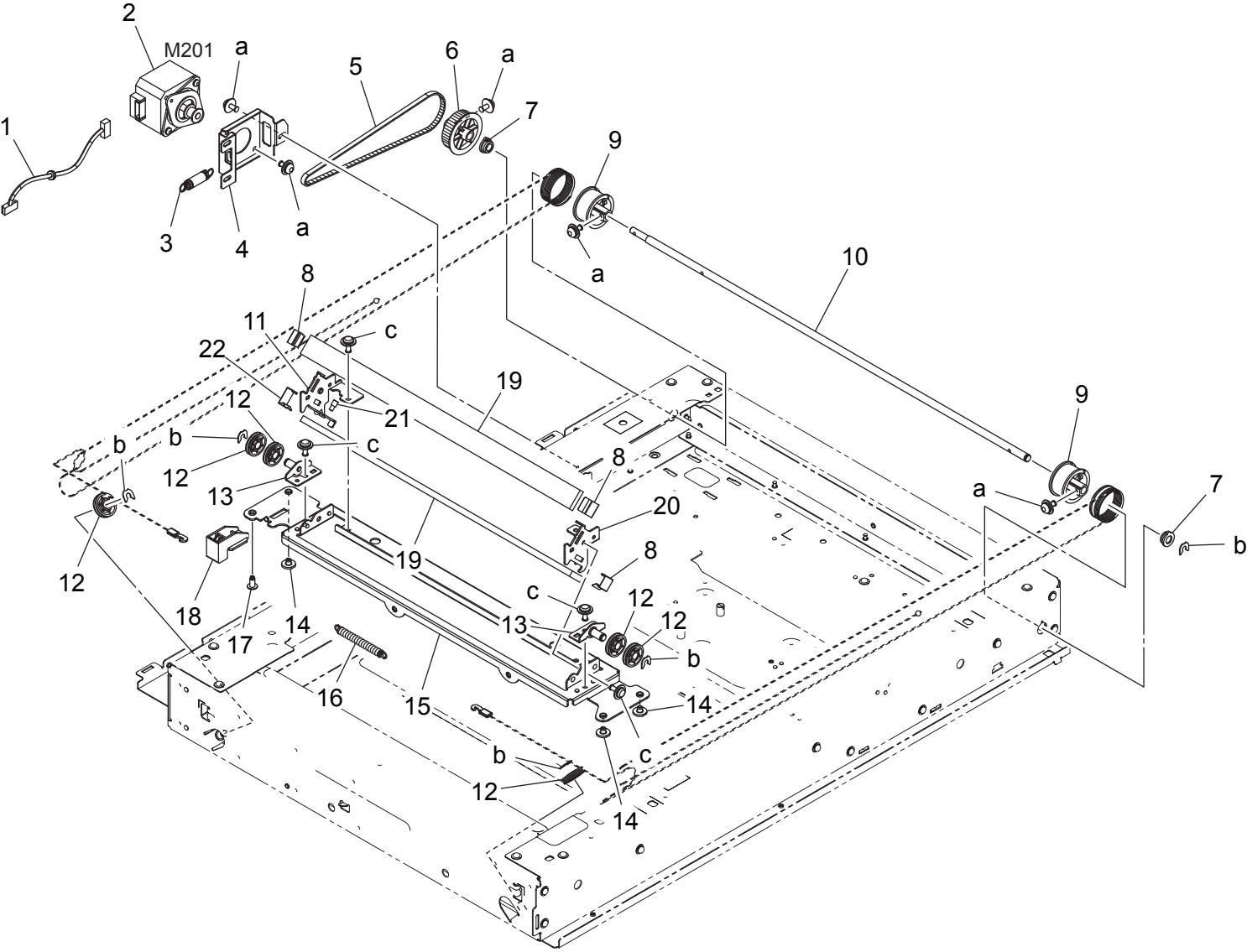
SCANNER SECTION

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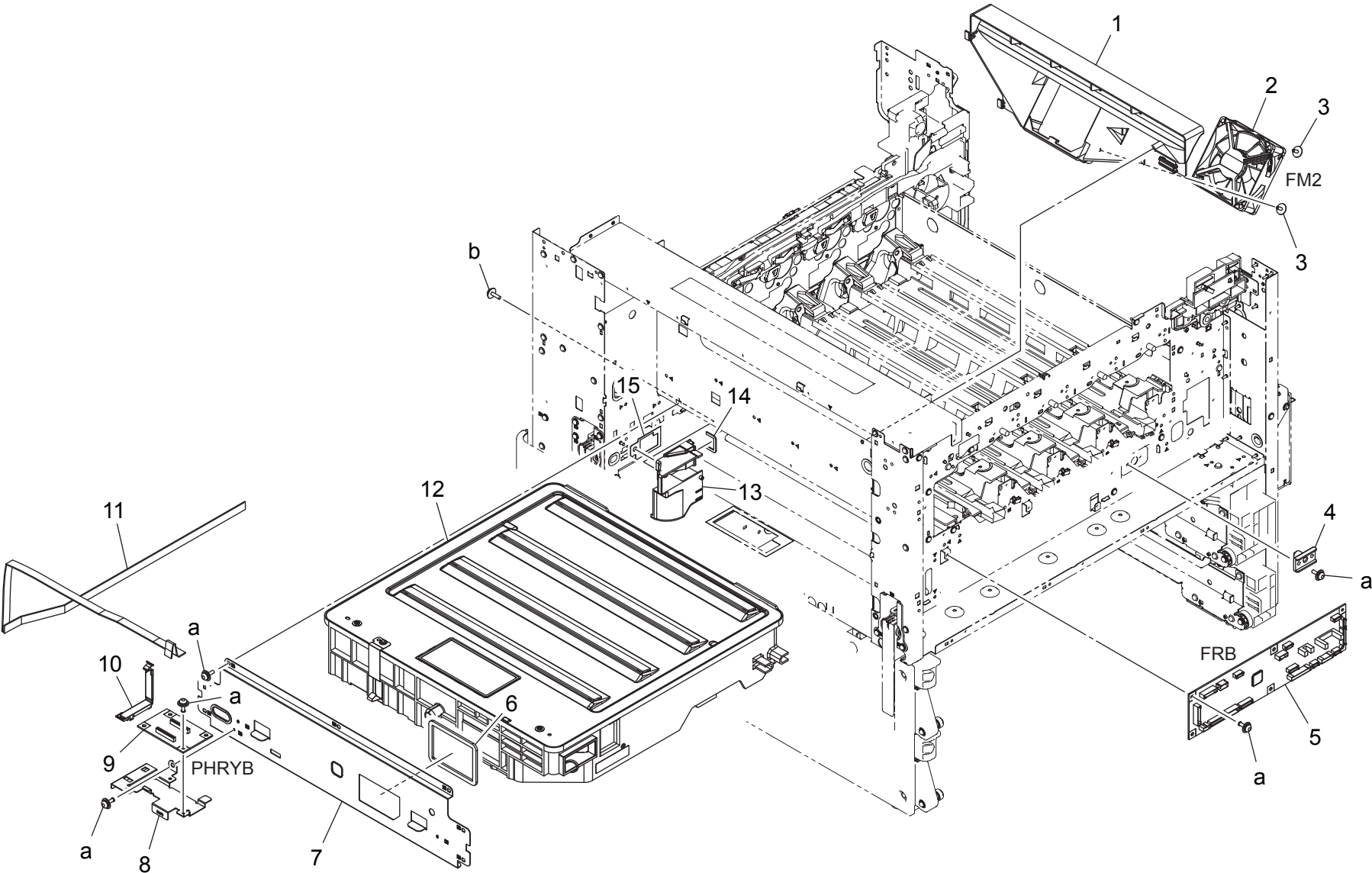
SCANNER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161278600	Cover		D	1	a-V116030603 b-V137030603 c-V127030516 d-V137030804
2	A5C1N14400	CCD Cable		D	1	
3	A161278900	Plate spring		D	2	
4	A61FR72100	CCD Lens Assy		I	1	
5	A161N14000	Scanner Wiring /4		D	1	
6	A0ED271300	Plate spring		D	2	
7	A0ED271200	Mirror		D	1	
8	A61FM31100	Lamp		D	1	
9	A161271000	Bushing		D	3	
10	A161270102	Frame		D	1	
11	A161271100	Bushing		D	1	
12	A161270600	Guide		D	1	



SCANNER SECTION

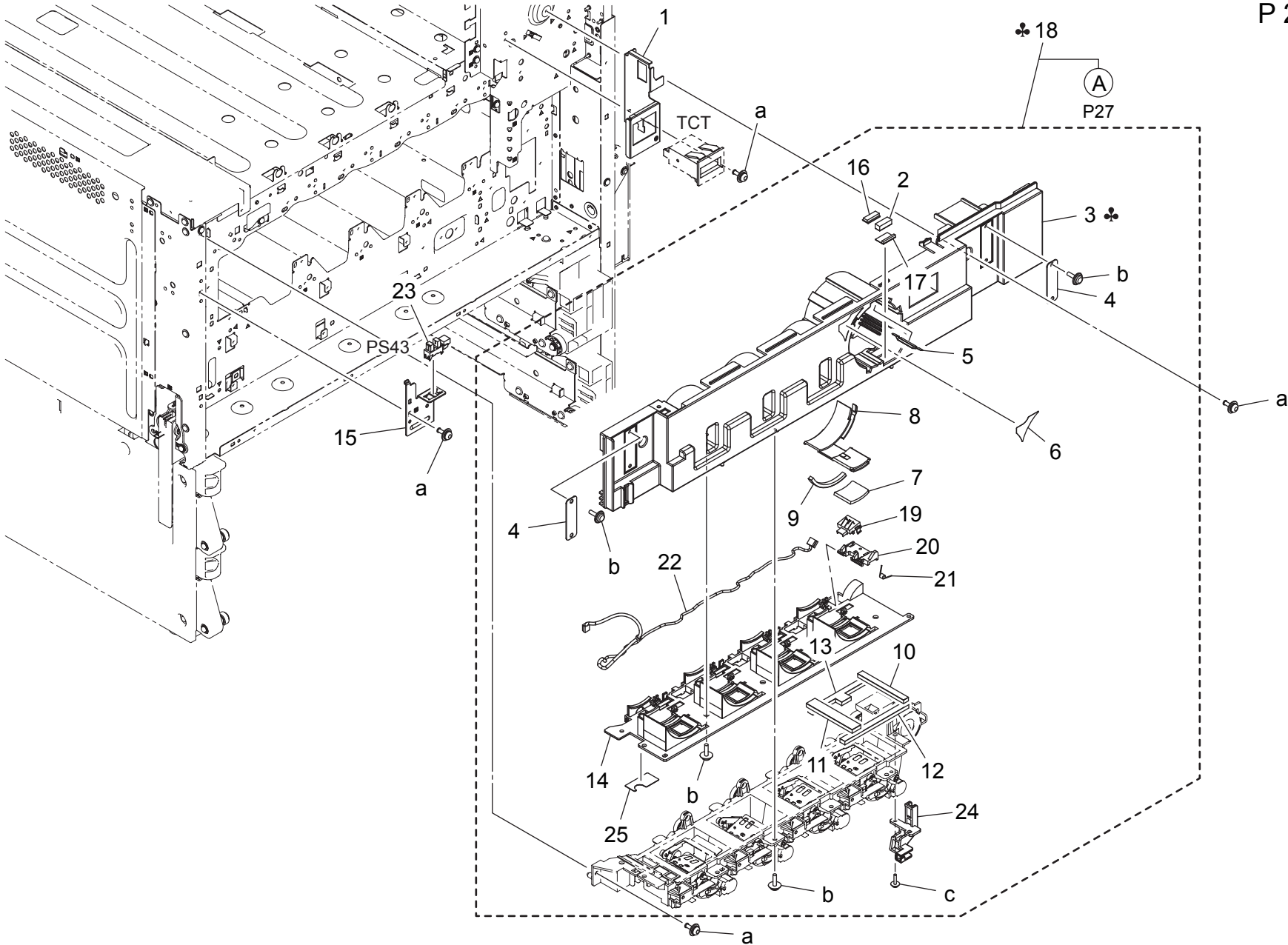
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1N14300	Scanner Wiring		D	1	a-V116030603 b-V218040086 c-V137030603
2	A5C1M10A00	Stepping motor		C	1	
3	A161275700	Pulling Spring		D	1	
4	A161276000	Mounting Plate		D	1	
5	A161275600	Timing belt 335L		D	1	
6	A161275500	Pulley 103T		D	1	
7	A161276500	Bearing		D	2	
8	A0ED274400	Plate spring		D	3	
9	A161275300	Pulley		D	2	
10	A161275400	Shaft		D	1	
11	A161273701	Mounting Plate		D	1	
12	A0ED273600	Pulley		C	6	
13	A161273401	Mounting Plate		D	2	
14	A161271000	Bushing		D	3	
15	A161273100	Frame		D	1	
16	A0ED276301	Pulling Spring		D	1	
17	A161271100	Bushing		D	1	
18	A161273500	Guide Part		D	1	
19	A0ED274300	Mirror		D	2	
20	A161273800	Mounting Plate		D	1	
21	A161274600	Adjusting Screw		C	1	
22	A161274500	Plate spring /1		D	1	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A61F140200	Duct		D	1	a-V116030803 b-V153030803
2	4139M10000	FAN MOTOR		B	1	
3	4163529301	SCREW		C	2	
4	A161105400	Positioning Plate		D	1	
5	A61FH00500	PWB Assembly(PWB-FR)		I	1	
6	A2XK144201	Seal /2		D	1	
7	A161101802	Mounting Plate		D	1	
8	A161130301	Mounting Plate		D	1	
9	A61FH00800	PWM Assembly (PWB-VD2)		C	1	
10	A161137802	Holder		D	1	
11	A61FN11900	Flatcable		C	1	
12	A61ER70000	Print Head Assy		I	1	
13	A161147401	Duct		D	1	
14	A161146300	Seal		D	1	
15	A161146400	Seal		D	1	

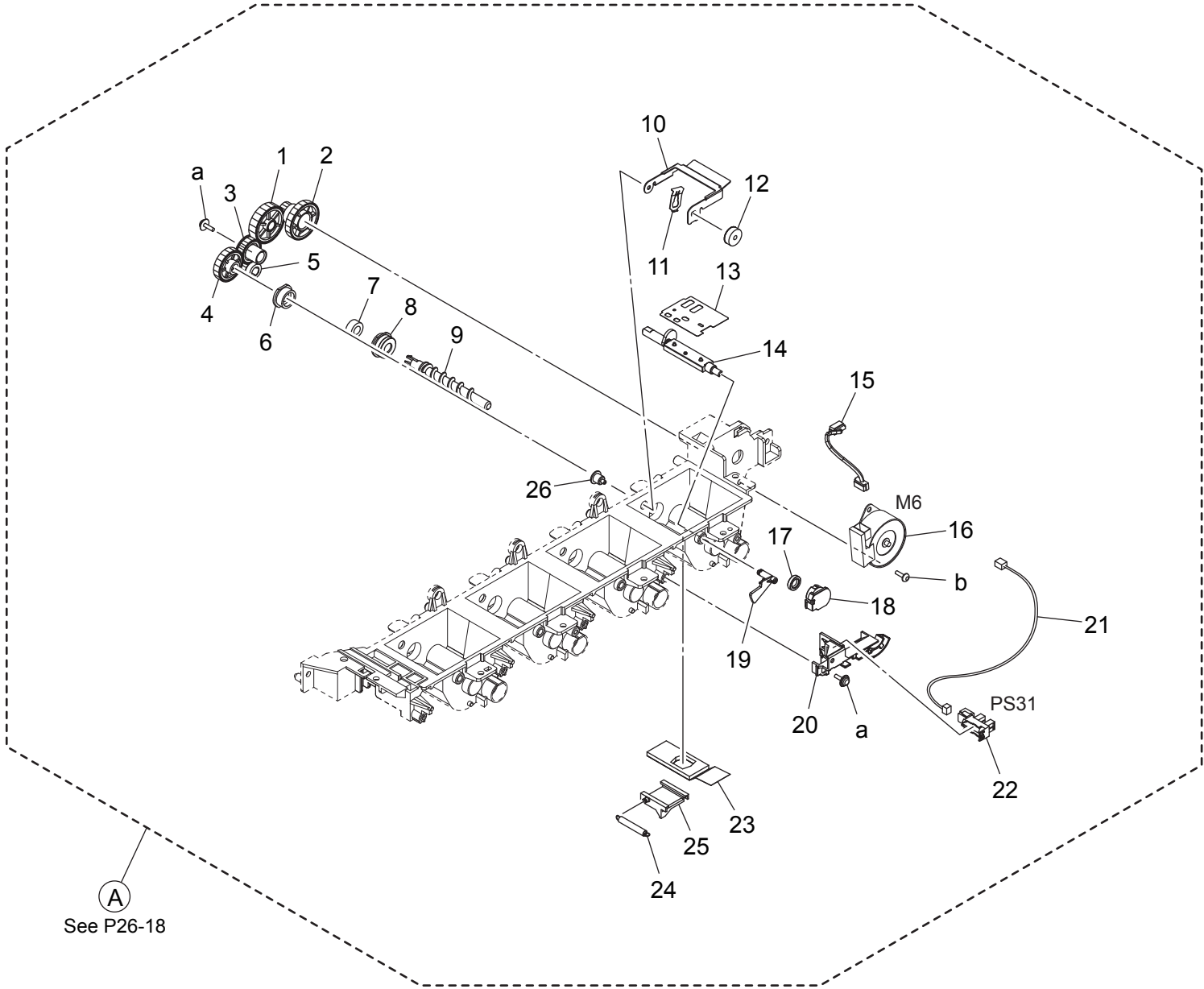
TONER SUPPLY SECTION

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TONER SUPPLY SECTION

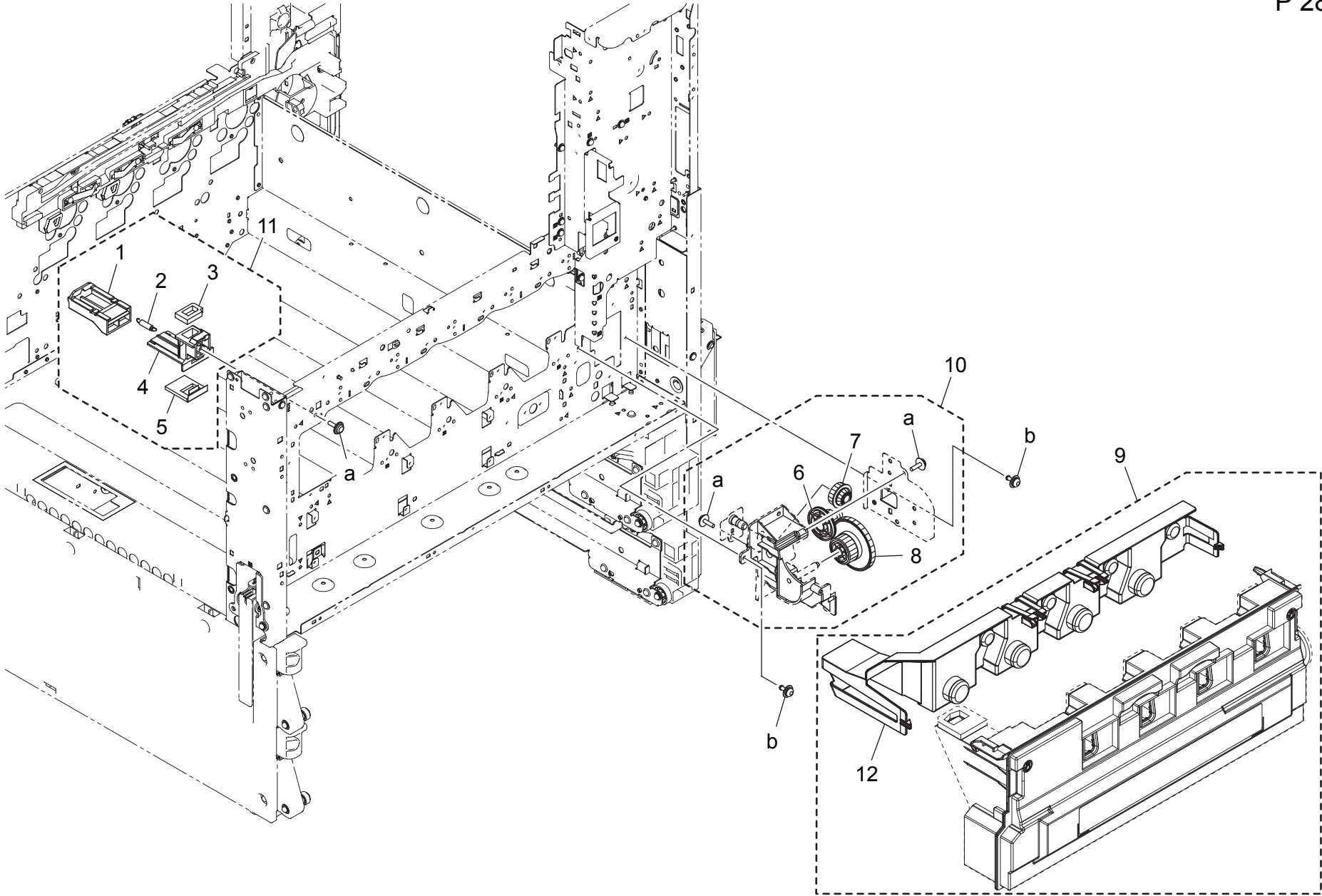
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1120700	Reinforce Plate		D	1	a-V116030803 b-V153030803 c-V153031004
2	A161403701	Seal		D	1	
3	A61D401102	Cover	B,G2	D	1	
3	A61D401202	Cover	C	D	1	
3	A61D401301	Cover	A,A1	D	1	
3	A61D401400	Cover		D	1	
4	4038101401	SUCTION PLATE	D1,D3,E,F2,G1,I,K	D	2	
5	A161403901	Spacer		D	1	
6	A0ED940600	Label Toner 1		D	1	
7	A161402502	Seal		D	1	
8	A161402402	Shutter		D	1	
9	A161403800	Seal		D	1	
10	A161403500	Seal		D	1	
11	A161403600	Seal		D	1	
12	A61F403300	Seal		D	1	
13	A61F403400	Seal		D	1	
14	A161402114	Cover		D	1	
15	A161135502	Mounting Plate		D	1	
16	A161404001	Seal /1		D	1	
17	A161404100	Seal /2		D	1	
18	A61DR70500	Sub Hopper Assy	A,A1	I	1	
18	A61DR70600	Sub Hopper Assy	B,G2	I	1	
18	A61DR70700	Sub Hopper Assy	C	I	1	
18	A61DR71200	Sub Hopper Assy		I	1	
19	A0EDM60001	Relay Connector	D1,D3,E,F2,G1,I,K	D	1	
20	A2XK400001	Holder		D	1	
21	A2XK400100	Torsion Coil spring		D	1	
22	A61DN10B01	Toner Detection harness /2		D	1	
23	A108M50100	Photointerrupter		B	1	
24	A61F400000	Holder		D	1	
25	A61D400200	Partition		D	1	



TONER SUPPLY SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161401400	Gear 43T		C	1	a-V153030803 b-V145030803
2	A161401300	Gear 17/65T		C	1	
3	A161401200	Gear 28T		C	1	
4	A161401100	Gear 36T		C	1	
5	A161401000	Gear 18T		C	1	
6	4163510201	BUSHING		C	1	
7	4576536301	SEAL		D	1	
8	A161403100	Holder		C	1	
9	A161400100	Screw		C	1	
10	A161400401	Detecting Plate		D	1	
11	A161404200	Fixing Plate		D	1	
12	A161400601	Detecting Seal		D	1	
13	A161400300	Agitating Part		D	1	
14	A161400200	Agitating Shaft		D	1	
15	A161N12801	Toner Drive harness /K		D	1	
16	A5C1M10400	Stepping motor		C	1	
17	4333501201	SEAL		D	1	
18	A161403000	Bushing		D	1	
19	A161404300	Detecting Actuator		D	1	
20	A161400701	Mounting Plate		D	1	
21	A61FN10F00	Toner Detection harness		D	1	
22	A108M50100	Photointerrupter		B	1	
23	A161403200	Seal		D	1	
24	4036534801	TENSION SPRING		C	1	
25	A0ED401000	Shutter		D	1	
26	A161400800	Pin		D	1	

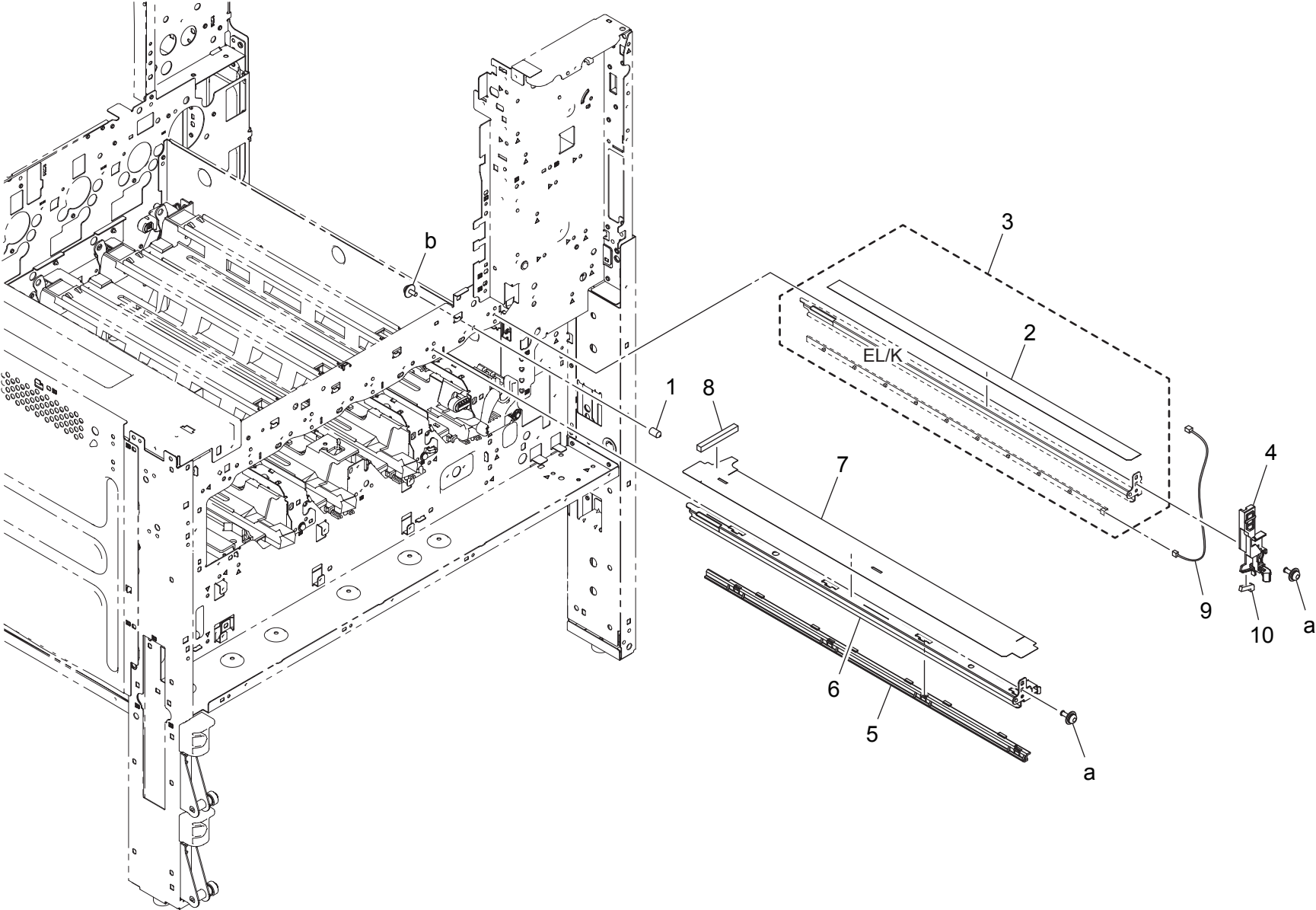
WASTE TONER BOX SECTION



WASTE TONER BOX SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0ED363100	Shutter		D	1	a-V153030803 b-V125030818
2	A0ED363200	Pulling Coil spring		D	1	
3	A0ED363400	Seal		D	1	
4	A0ED363000	Pipe		D	1	
5	A0ED363301	Seal		D	1	
6	A161245100	Gear 16/40T		D	1	
7	A0ED245000	Gear 20/20T		D	1	
8	A161245400	Gear 16/51T		D	1	
9	A4NNWY1	WASTE TONER BOX		A	1	
10	A161F21002	Waste Toner Drive		C	1	
11	A0EDF36001	Waste Toner Pipe		C	1	
12	A161362000	Cover		C	1	

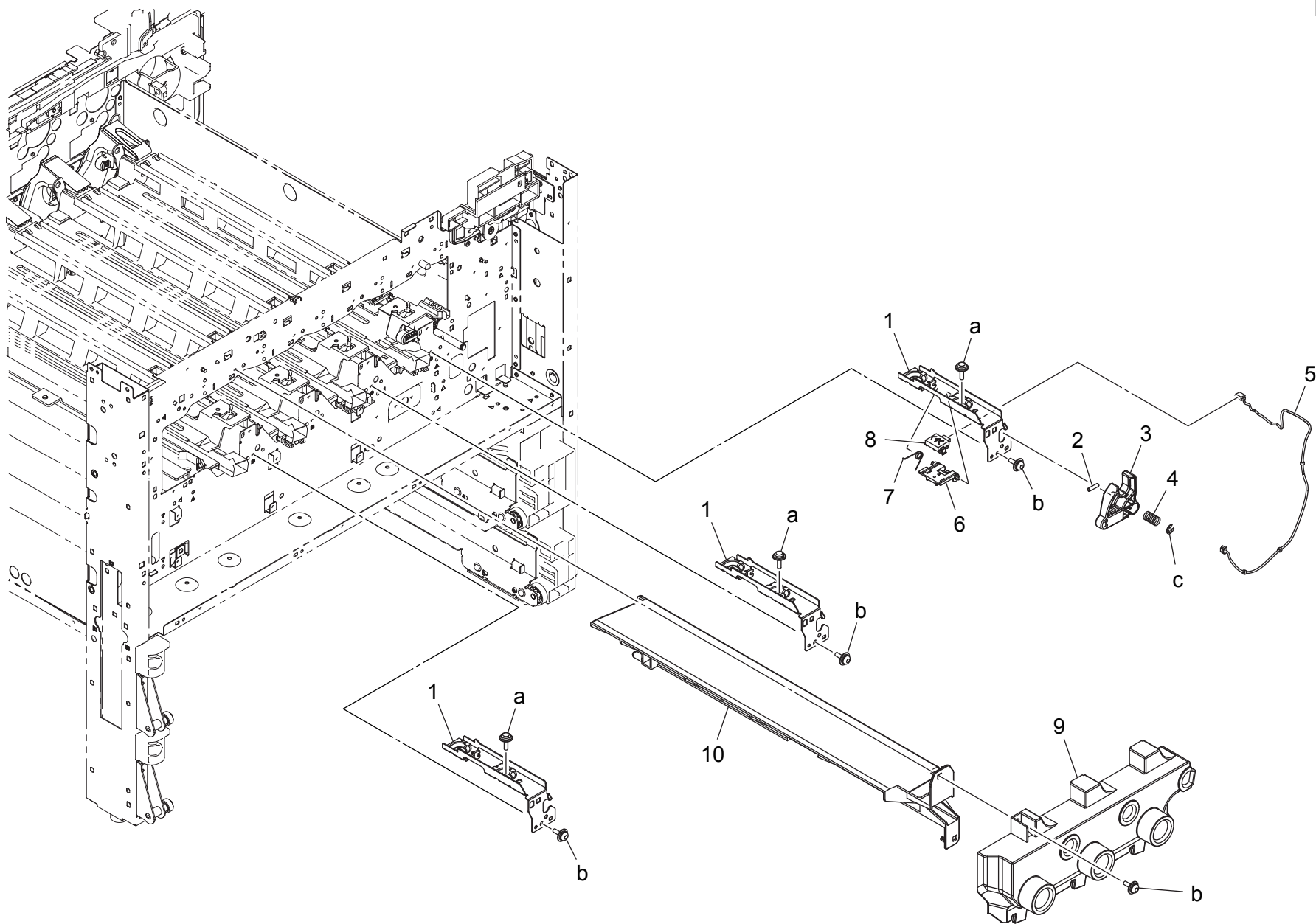
ERASE LAMP SECTION



ERASE LAMP SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0ED103100	Pin	ピン (DC 上)		D	1	a-V116030803 b-V116030603
2	A161107400	Light blocking Part	遮光材		C	1	
3	A161R70011	Eraser (Black) Assy	イレーサー (K) A s s y		C	1	
4	A61F130001	Holder	ホルダ		D	1	
5	A0ED105400	Rail	レール (DC 上ガイド)		D	1	
6	A161105600	Rail	レール (DC・上)		D	1	
7	A5C1105500	Light blocking Part	遮光材		D	1	
8	A161107100	Seal	シール (飛散防止 4)		D	1	
9	A61FN11V00	Neutralizing Wiring	除電束線		D	1	
10	A2XK130000	Light blocking Seal	遮光シール (イレーサ)		D	1	

DV LOCK LEVER SECTION

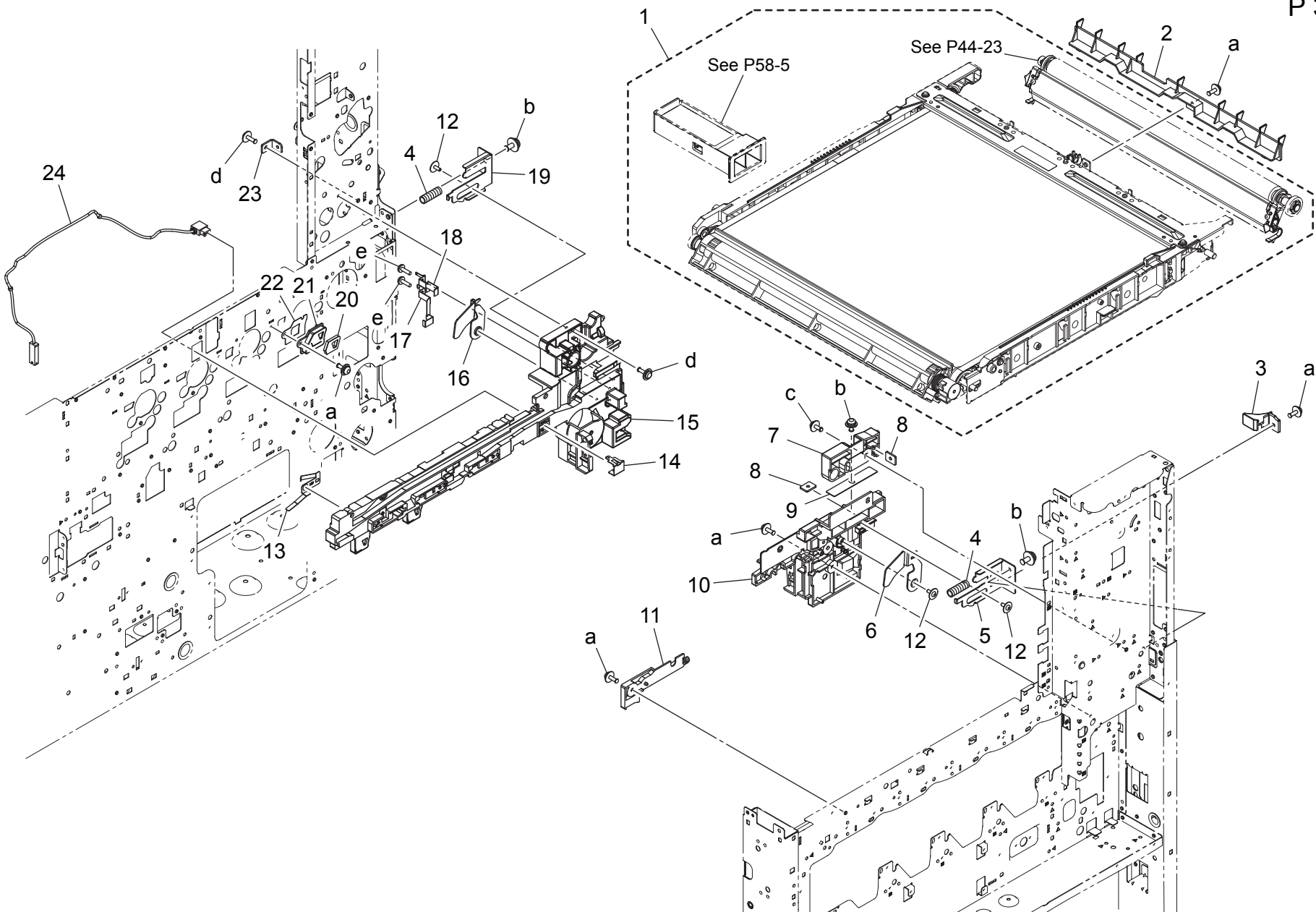


DV LOCK LEVER SECTION

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TRANSFER UNIT

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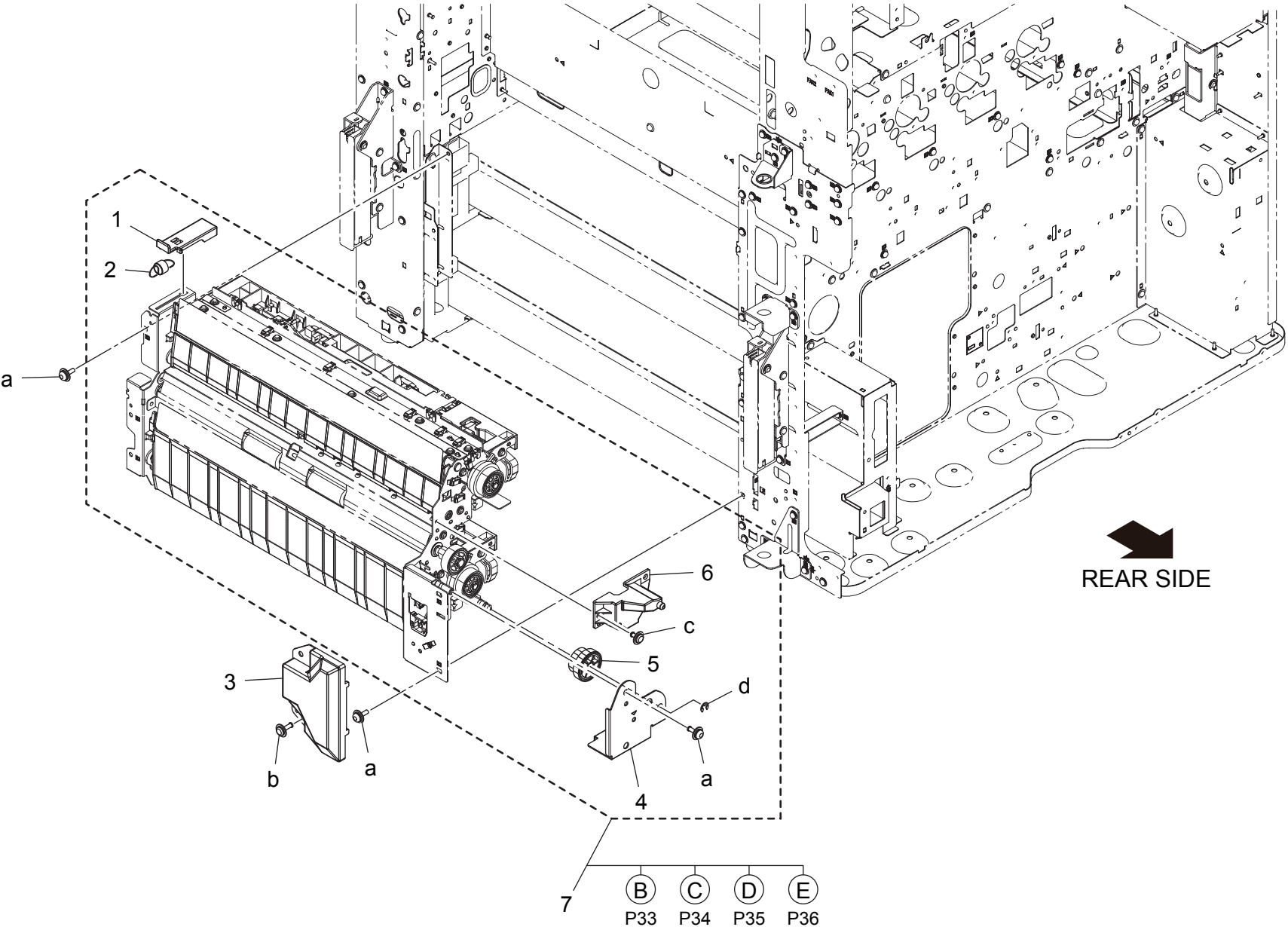


TRANSFER UNIT

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A61DR70000	Intermediate Image Transfer Kit	中間転写キット		A	1	a-V116030803 b-V116040803 c-V125030818 d-V137030803 e-V145030803
2	A161508400	Guide	ガイド (転写後)		C	1	
3	A161110601	Lock Part	ロック部材		D	1	
4	A0ED111000	Compressing Coil spring	圧縮コイルばね		D	1	
5	A161112500	Lever /Front	レバー／前		D	1	
6	A5C1112800	Arm /Front	アーム／前		D	1	
7	A161110400	Fusing Rail /Front	定着レール／前		D	1	
8	A161112200	Mounting Plate	取付板 (板ナット)		D	2	
9	A161112600	Adjusting Plate	調整板		D	1	
10	A161110201	Rail	レール (中転前)		D	1	
11	A161110300	Rail	レール (中転前従動)		D	1	
12	4163529301	SCREW	ねじ		C	3	
13	A0ED112000	Contact	接点 (グラウンド)		D	1	
14	A0ED111400	Contact /K	接点／K		D	1	
15	A161110102	Rail	レール (中転後)		D	1	
16	A5C1112900	Arm /Rear	アーム／後		D	1	
17	A161112300	Contact	接点 (2次転写)		D	1	
18	A161112400	Contact	接点 (除電)		D	1	
19	A161112100	Lever /Rear	レバー／後		D	1	
20	A161144801	Seal	シール		C	1	
21	A161141700	Duct	ダクト		D	1	
22	A161146200	Seal	シール		D	1	
23	A161112700	Mounting Plate	取付板		D	1	
24	A61FN11200	Transfer Wiring	転写束線		D	1	

PAPER FEED SECTION

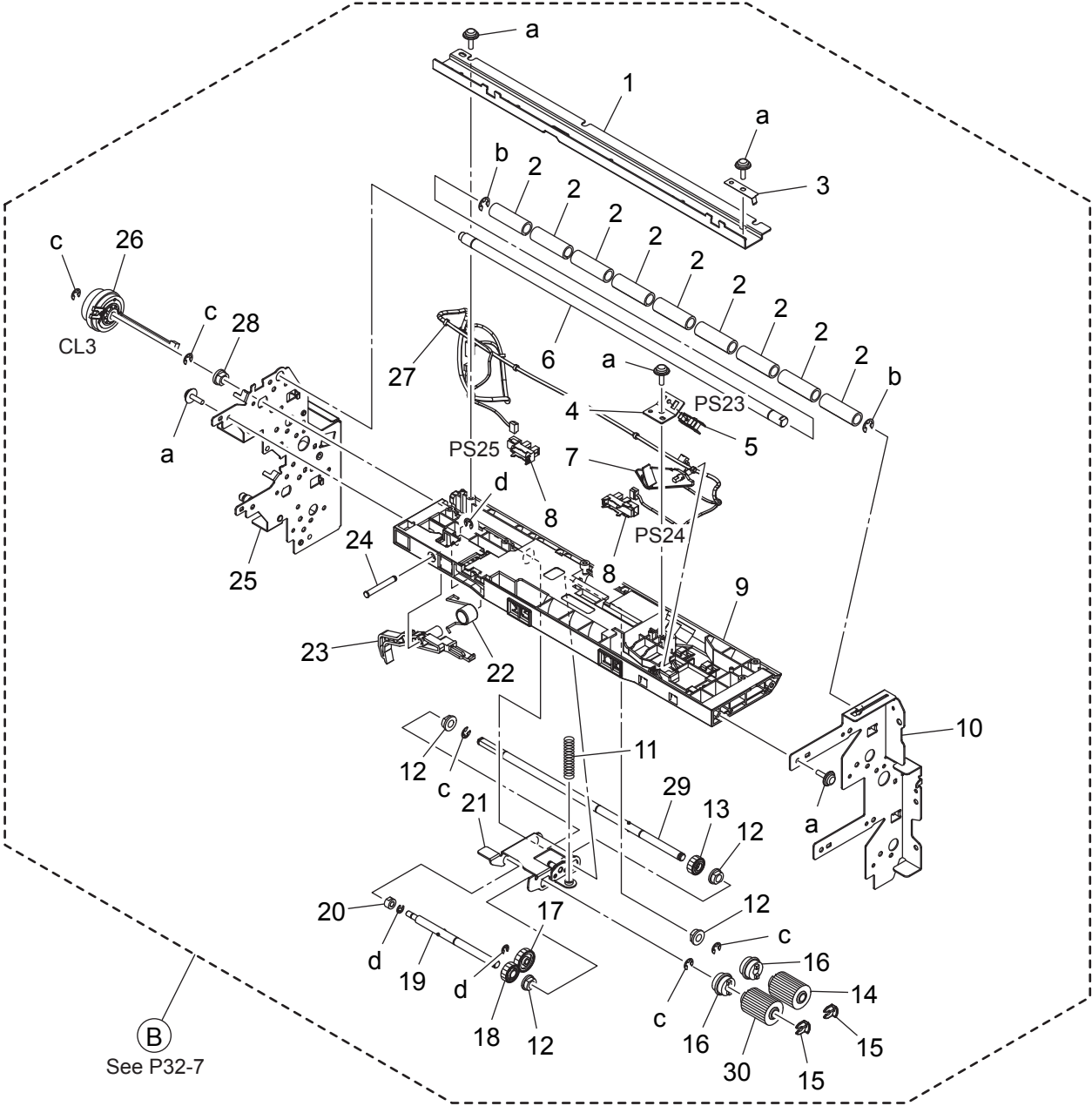
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PAPER FEED SECTION

[illegible]

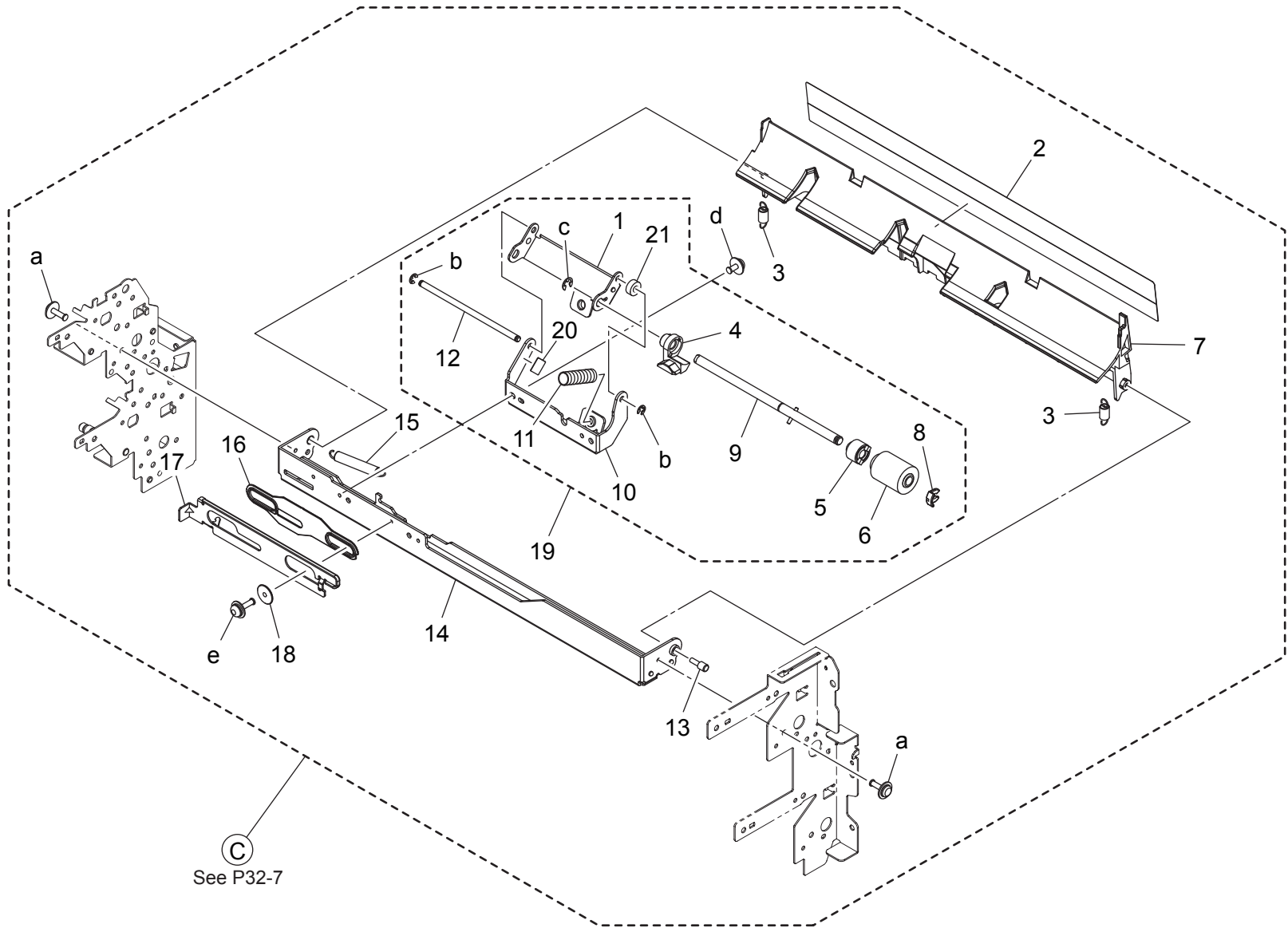
1ST PAPER FEED SECTION



1ST PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161566000	Reinforce Plate	補強板 (1 s t)	D	1	a-V153030803 b-V217050001 c-V217040001 d-V217030001
2	4034352501	ROLLER	ローラ	C	9	
3	A161560600	Ground Plate	アース板	D	1	
4	A161560900	Mounting Plate	取付板 (給紙用反射センサ)	D	1	
5	A0EDM50100	Photorelector	反射型センサ (アンプ内蔵)	I	1	
6	A5C1565500	Shaft	軸	D	1	
7	A161561600	Actuator	アクチュエータ (P E)	C	1	
8	A108M50100	Photointerrupter	透過型センサ	B	2	
9	A161565300	Paper feed Frame	給紙フレーム (1 s t)	D	1	
10	A161560101	Frame /Front	フレーム／前	D	1	
11	A161562800	Compressing Coil spring	圧縮コイルばね	C	1	
12	4131300301	BUSHING	軸受	C	4	
13	A161562400	Gear 26T	ギア 26 T	C	1	
14	A00J563600	Roller	ローラ	A	1	
15	56AA40490	SHAFT STOPPER 4	軸ストッパ 4	C	2	
16	A02E561100	Clutch	クラッチ	C	2	
17	A161562300	Gear 34T	ギア 34 T	C	1	
18	A161562600	Gear 28T	ギア 28 T	C	1	
19	A161562000	Shaft	軸 (ピック)	D	1	
20	A161562500	Bushing	すべり軸受	C	1	
21	A161562101	Holder	ホルダ (ピック)	D	1	
22	A161567400	Torsion Spring	ねじりばね (ピック解除)	C	1	
23	A161567300	Lever	レバー (ピック解除)	C	1	
24	A02E560800	Shaft	シャフト	D	1	
25	A161F56016	Caulking(Frame)	フレームカシメ	D	1	
26	A02EM20200	Clutch	クラッチ	B	1	
27	A161N10P01	Paperfeed Wiring /1	給紙束線／1	D	1	
28	A00J663200	Bushing	すべり軸受	C	1	
29	A161560500	Shaft	軸 (給紙)	D	1	
30	A5C1562200	Roller	ローラ (ピック)	A	1	

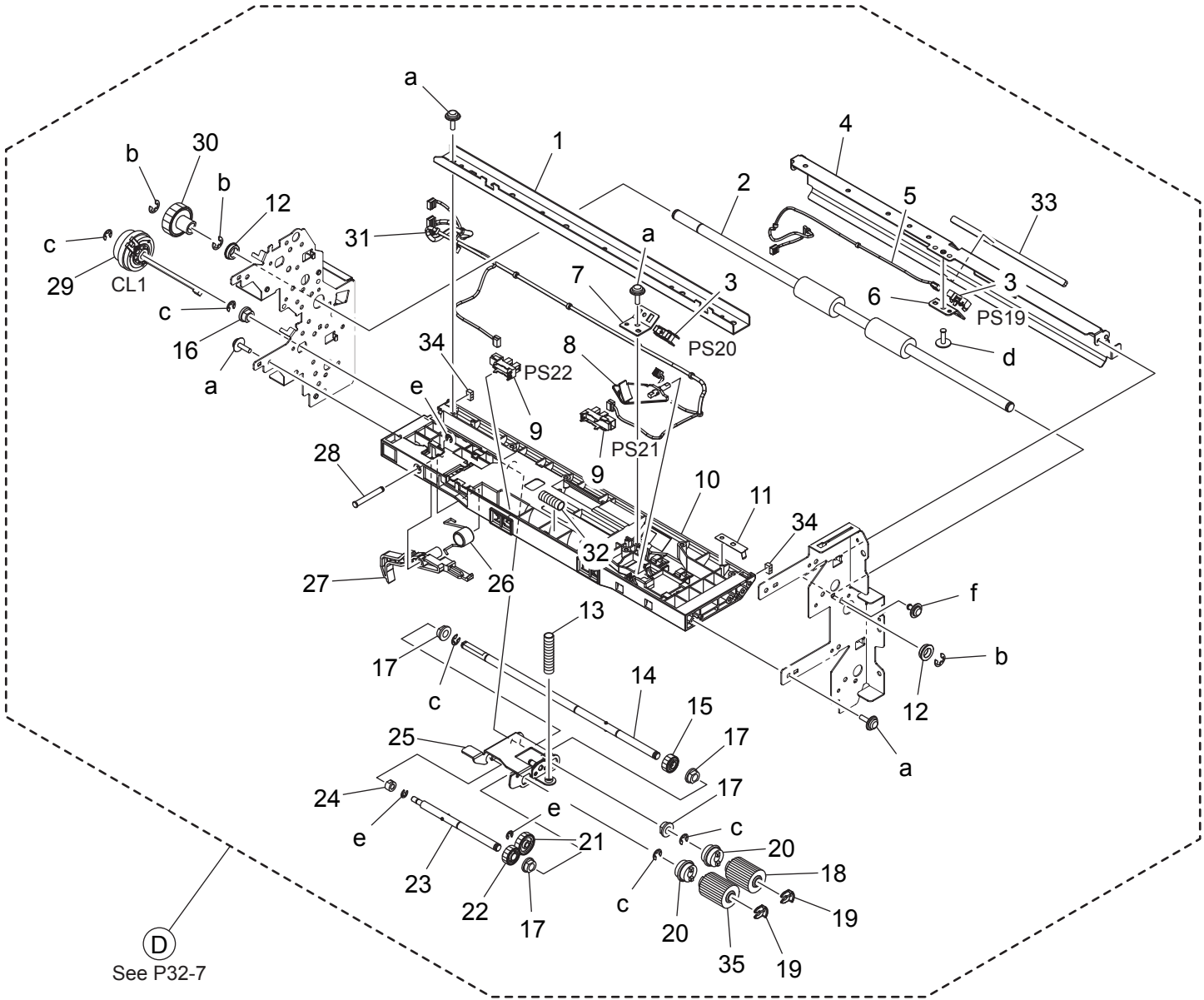
1ST PAPER FEED SECTION



1ST PAPER FEED SECTION

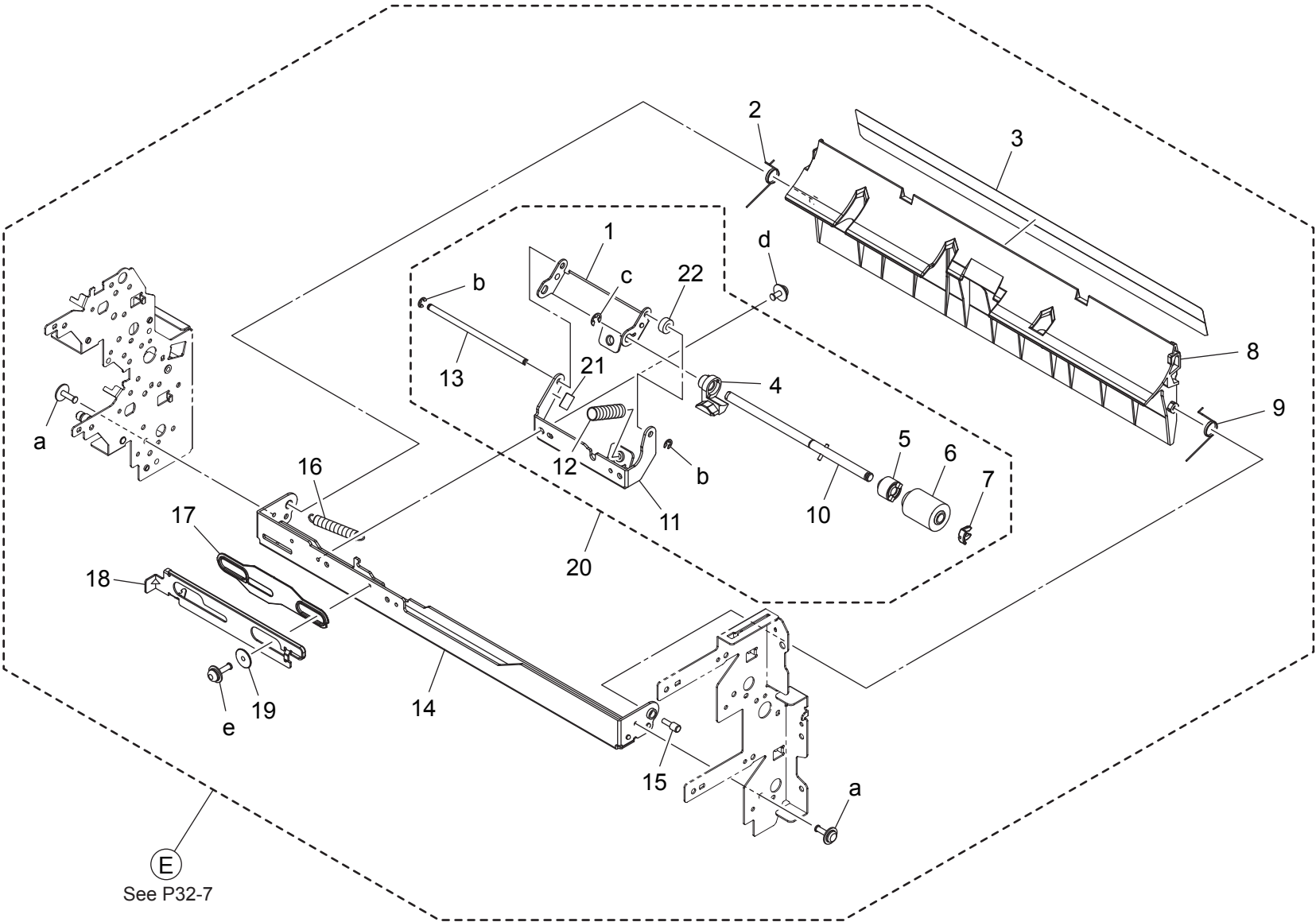
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A5C1563100	Holder	ホルダ (さばき)		D	1	a-V137030803 b-V217030001 c-V217040001 d-V116030603 e-V116031003
2	A161568500	Guide	ガイド		C	1	
3	A161568600	Pulling Coil spring	引張りコイルばね		C	2	
4	A5C1563500	Guide	ガイド (さばき離間)		D	1	
5	A0ED563900	Torque limiter	トルクリミッタ		C	1	
6	A00J563600	Roller	ローラ		A	1	
7	A161568401	Guide Plate	ガイド板 (可動1段目)		C	1	
8	56AA40490	SHAFT STOPPER 4	軸ストッパ 4		C	1	
9	A5C1563400	Shaft	軸 (さばき)		D	1	
10	A161564001	Mounting Plate	取付板 (さばき)		D	1	
11	4030301703	PRESSURE SPRING	圧縮コイルばね		C	1	
12	A161563300	Shaft	軸 (支点)		D	1	
13	4532341001	SHOULDER SCREW	段ねじ		D	1	
14	A161563901	Mounting Plate	取付板		D	1	
15	A161564400	Pulling Coil spring	引張りコイルばね		C	1	
16	A161564200	Spacer	スペーサ (サバキ離間1)		D	1	
17	A5C1564101	Lever	レバー		D	1	
18	A161564300	Spacer	スペーサ (サバキ離間2)		D	1	
19	A5C1R70800	Separation Roller Assy	さばきローラー A s s y		C	1	
20	A5C1565600	Sheet	シート		C	1	
21	4040561000	Spacer	スペーサ		D	1	

2ND PAPER FEED SECTION



2ND PAPER FEED SECTION

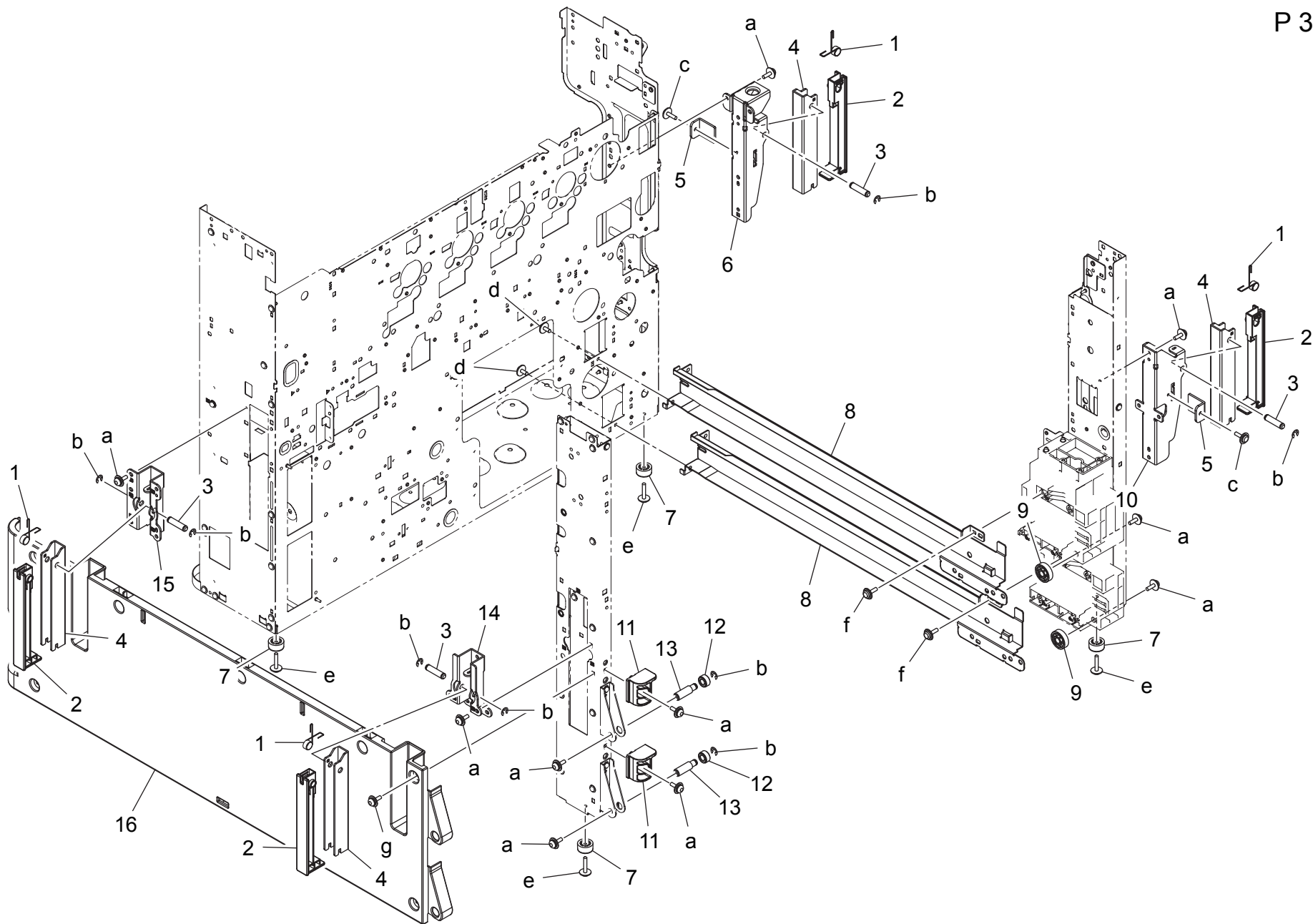
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161561000	Reinforce Plate		D	1	a-V153030803 b-V217050001 c-V217040001 d-V137030803 e-V217030001 f-V144030603
2	A161578100	Drive Roller		C	1	
3	A0EDM50100	Photorelector		I	2	
4	A161578200	Guide Plate		D	1	
5	A161N12701	Conveyance Detection harness		D	1	
6	A161571100	Mounting Plate		D	1	
7	A161560900	Mounting Plate		D	1	
8	A161561600	Actuator		C	1	
9	A108M50100	Photointerrupter		B	2	
10	A161560300	Paper feed Frame		D	1	
11	A161560600	Ground Plate		D	1	
12	A00J617900	Ball Bearing		B	2	
13	A161562800	Compressing Coil spring		C	1	
14	A161560500	Shaft		D	1	
15	A161562400	Gear 26T		C	1	
16	A00J663200	Bushing		C	1	
17	4131300301	BUSHING		C	4	
18	A00J563600	Roller		A	1	
19	56AA40490	SHAFT STOPPER 4		C	2	
20	A02E561100	Clutch		C	2	
21	A161562300	Gear 34T		C	1	
22	A161562600	Gear 28T		C	1	
23	A161562000	Shaft		D	1	
24	A161562500	Bushing		C	1	
25	A161562101	Holder		D	1	
26	A161567400	Torsion Spring		C	1	
27	A161567300	Lever		C	1	
28	A02E560800	Shaft		D	1	
29	A02EM20200	Clutch		B	1	
30	A2XK709000	Gear 24T		C	1	
31	A2XKN10H01	Paperfeed Wiring /2		D	1	
32	A161563000	Compressing Coil spring		C	1	
33	A161578700	Cushion		C	1	
34	A161568901	Cushion		D	2	
35	A5C1562200	Roller		A	1	



2ND PAPER FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A5C1563100	Holder		D	1	a-V137030803 b-V217030001 c-V217040001 d-V116030603 e-V116031003
2	A161568800	Torsion Coil spring		C	1	
3	A161578500	Guide		C	1	
4	A5C1563500	Guide		D	1	
5	A0ED563900	Torque limiter		C	1	
6	A00J563600	Roller		A	1	
7	56AA40490	SHAFT STOPPER 4		C	1	
8	A161578401	Guide Plate		C	1	
9	A161568700	Torsion Coil spring		C	1	
10	A5C1563400	Shaft		D	1	
11	A161564001	Mounting Plate		D	1	
12	4030301703	PRESSURE SPRING		C	1	
13	A161563300	Shaft		D	1	
14	A161563901	Mounting Plate		D	1	
15	4532341001	SHOULDER SCREW		D	1	
16	A161564400	Pulling Coil spring		C	1	
17	A161564200	Spacer		D	1	
18	A5C1564101	Lever		D	1	
19	A161564300	Spacer		D	1	
20	A5C1R70800	Separation Roller Assy		C	1	
21	A5C1565600	Sheet		C	1	
22	4040561000	Spacer		D	1	

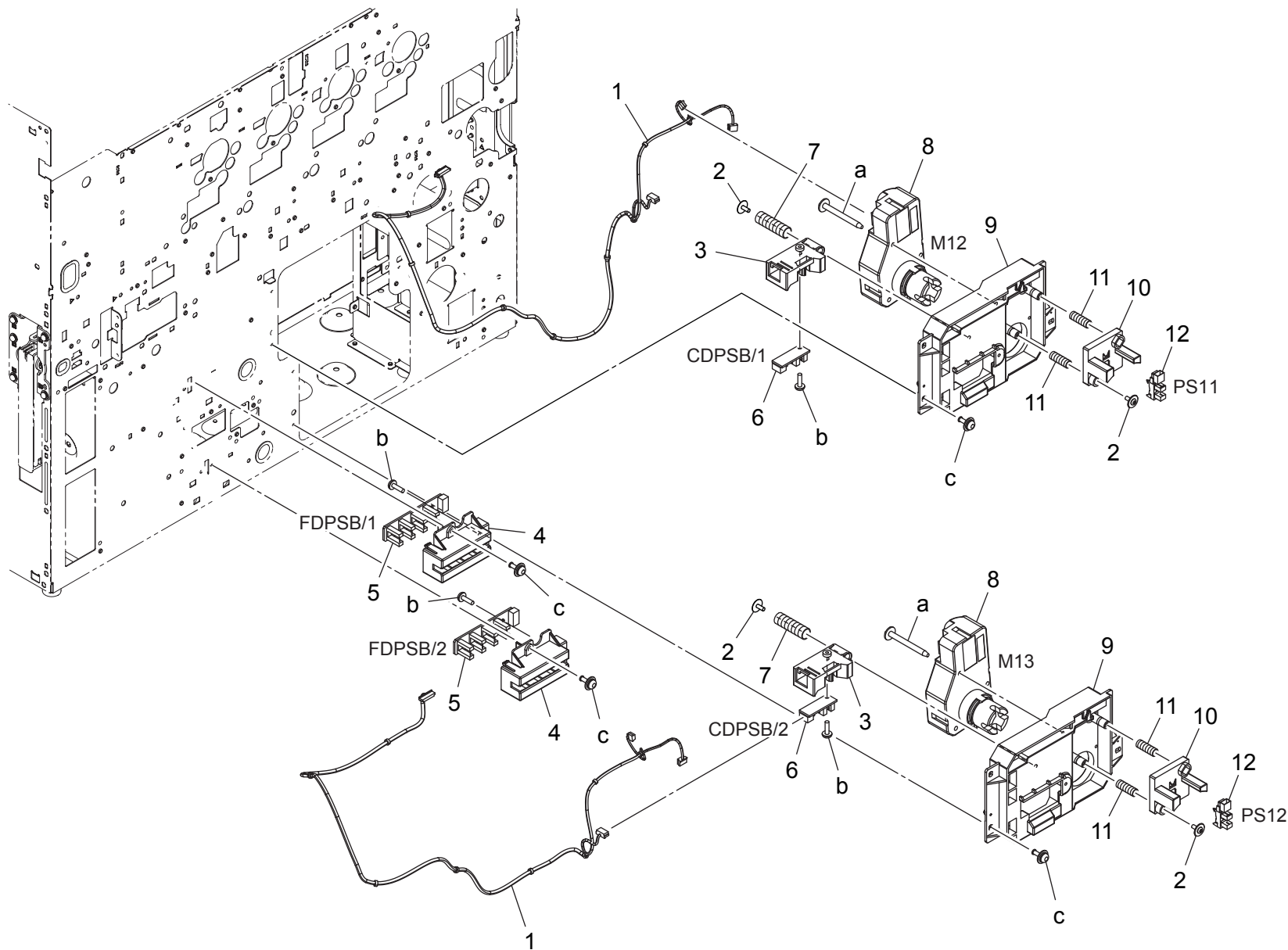
CASSETTE RAIL SECTION



CASSETTE RAIL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161104300	Torsion Coil spring		D	4	a-V116030803 b-V217040001 c-V137030803 d-V144030603 e-V137031203 f-V153030803 g-V116030804
2	A161103700	Cover		D	4	
3	A161104200	Shaft		D	4	
4	A161101900	Lever		D	4	
5	A5C1104700	Mounting Plate		D	2	
6	A5C1104800	Mounting Plate		D	1	
7	0996305501	RUBBER FOOT		C	4	
8	A5C1101100	Rail		D	2	
9	A161103901	Roll		D	2	
10	A5C1104400	Mounting Plate		D	1	
11	A161102300	Stopper		D	2	
12	A161623400	Roll		D	2	
13	A161105200	Shaft		D	2	
14	A161101600	Mounting Plate		D	1	
15	A161101700	Mounting Plate		D	1	
16	A161104002	Holder		D	1	

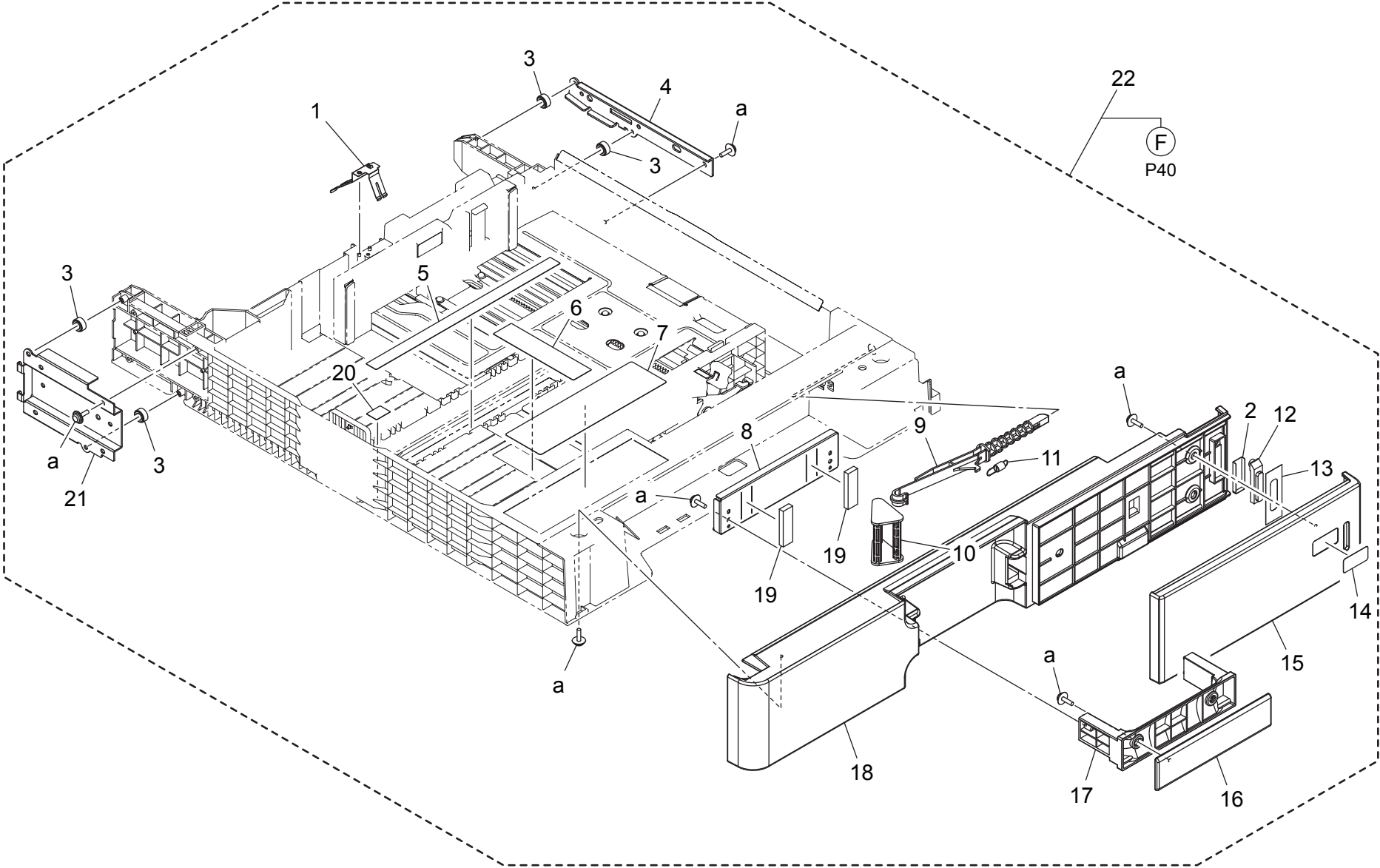
PAPER SIZE DETECTION SECTION



PAPER SIZE DETECTION SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161N10N01	Paperfeed Wiring /Rear		D	2	a-V153033003 b-V145030803 c-V116030803
2	4163529301	SCREW		C	4	
3	A5C1627500	Holder		C	2	
4	A5C1628000	Holder		C	2	
5	A161M50600	Photointerrupter		C	2	
6	A161M50501	Photointerrupter		C	2	
7	4002311002	Pressure Spring		C	2	
8	9J06M10300	MOTOR		B	2	
9	A5C1627100	Holder		D	2	
10	A5C1627300	Holder		D	2	
11	A5C1627900	Compressing Coil spring		D	4	
12	A108M50100	Photointerrupter		B	2	

1ST CASSETTE SECTION

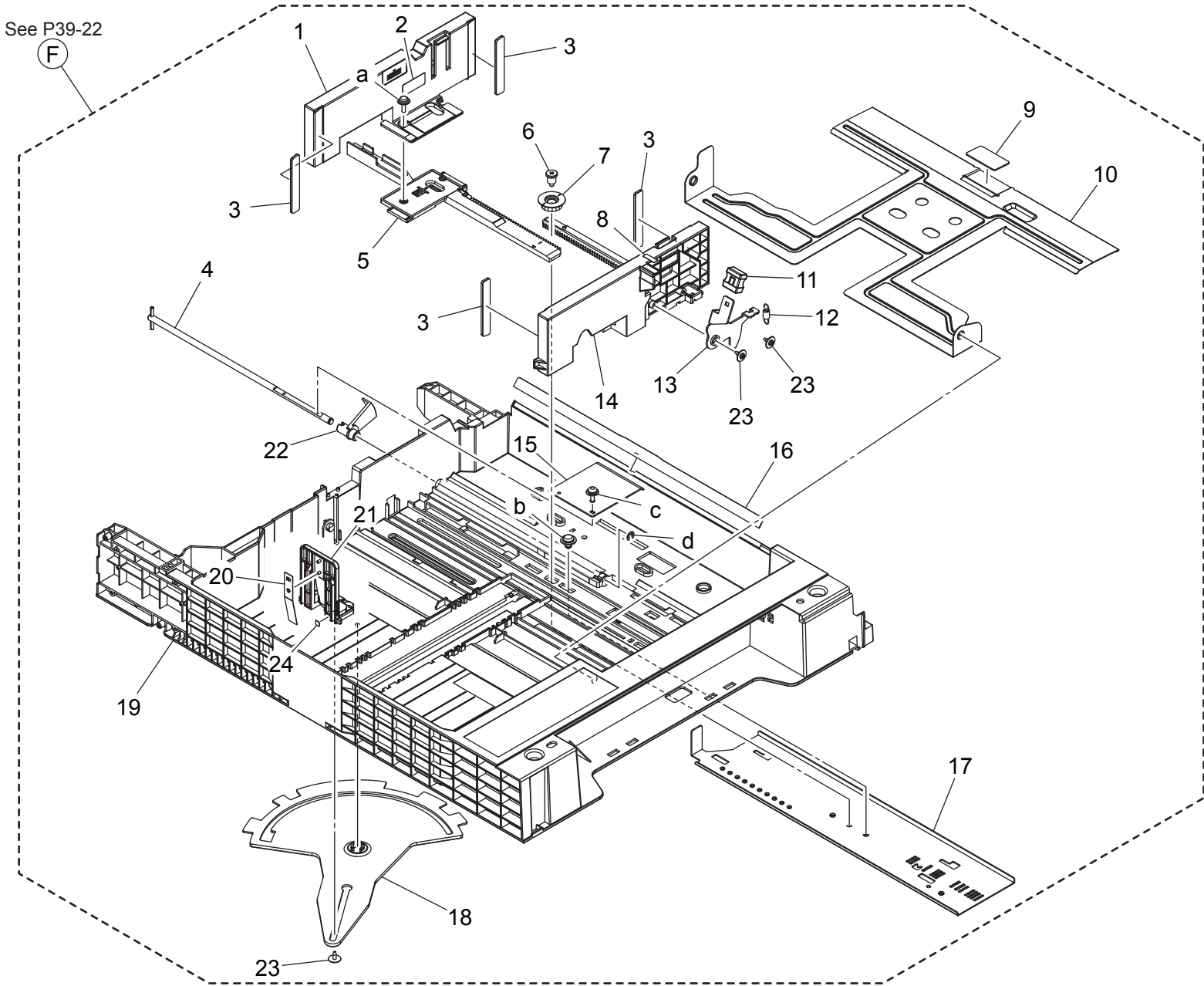


1ST CASSETTE SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161622100	Ground Plate	アース板 (カセット)	D	1	a-V153030803
2	A161626200	Sheet	シート (反射板)	D	1	
3	A161623400	Roll	ころ	D	4	
4	A161623101	Reinforce Plate /Right	補強板/右	D	1	
5	A00J942202	Label FD	ラベル F D	C	1	
6	A02E941500	Label Cd	ラベル C D	C	1	
7	A161943802	Label	ラベル (用紙補給)	C	1	
8	A161626300	Holder	ホルダ (取手)	D	1	
9	A161626502	Lever	レバー (ロック)	C	1	
10	A161626601	Lever	レバー (解除)	C	1	
11	A161626800	Pulling Coil spring	引張りコイルばね (ロックレバー)	C	1	
12	A161626000	Lens	レンズ (ライトガイド・給紙)	D	1	
13	A161626100	Light blocking Sheet	遮光シート	D	1	
14	A161943100	Label 1	ラベル 給紙段数表示 1	C	1	
15	A161625012	Cover	カバー (カセット右)	C	1	
16	A161625900	Cover	カバー (カセット取手)	C	1	
17	A161626900	Handle	取手 (カセット)	C	1	
18	A161625114	Cover	カバー (カセット 1 s t)	C	1	
19	A5C1628100	Cushion	クッション	D	2	
20	A02E941300	Label Fd	ラベル F D	C	1	
21	A161623301	Reinforce Plate /Left	補強板/左	D	1	
22	A161F6201K	1st Cassette	1 段目カセット	S	1	

1ST CASSETTE SECTION

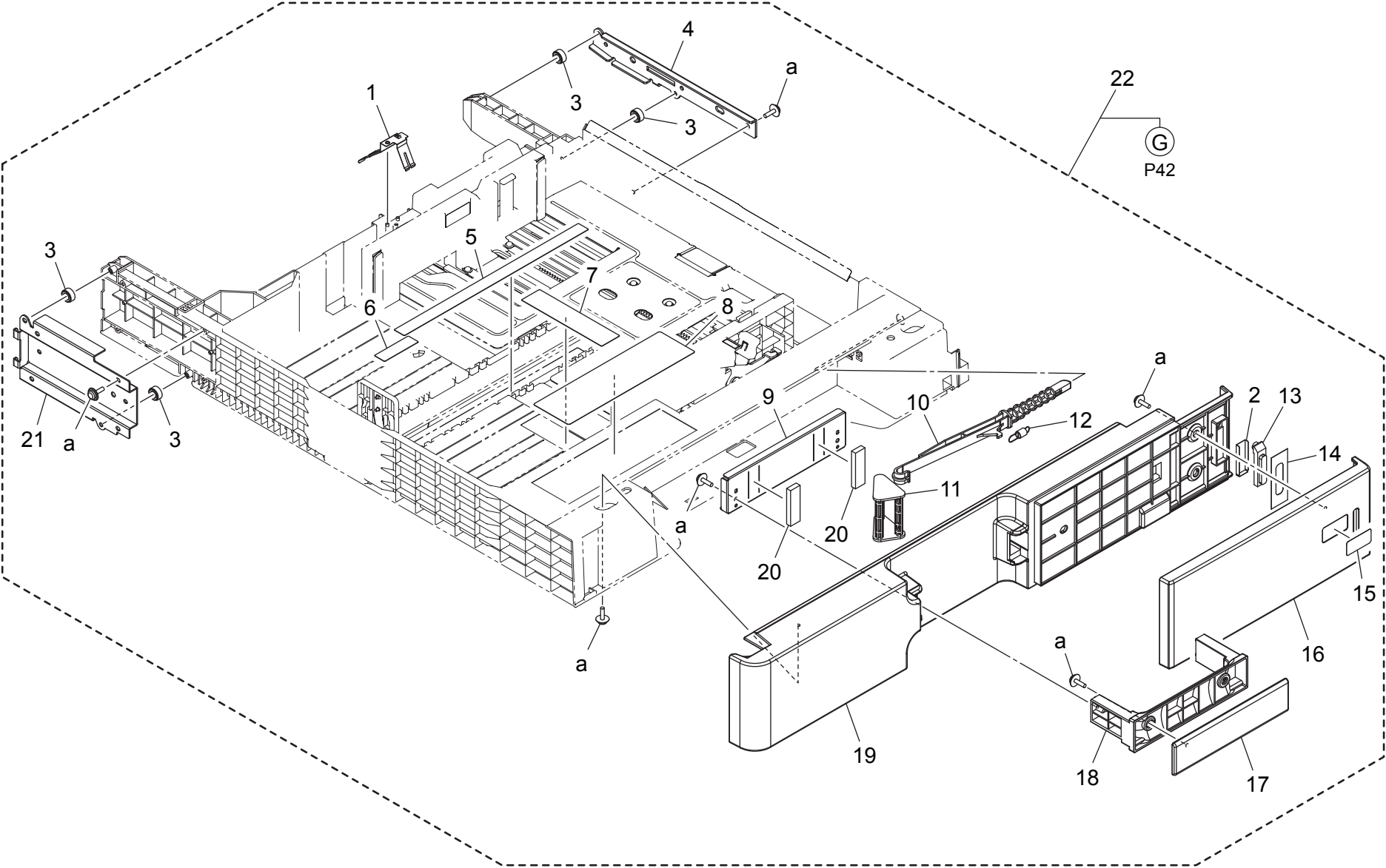


1ST CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161620903	Regulating Plate /Rear		C	1	a-V153030803 b-V144040603 c-V116030803 d-V217040001
2	A161943700	Label Max Level		C	1	
3	A161624100	Cushion		C	4	
4	A161621600	Lifting Shaft		D	1	
5	A161621100	Rack		C	1	
6	A161620600	Shoulder screw		D	1	
7	A161620701	Gear		D	1	
8	A161943000	Label		C	1	
9	4030322601	FRICTION SHEET		C	1	
10	A161620400	Lifting Plate		D	1	
11	4037320401	KNOB		C	1	
12	A0ED621400	Pulling Coil spring		D	1	
13	A161621300	Lever		D	1	
14	A161620802	Regulating Plate /Front		C	1	
15	4030320601	LEVER		D	1	
16	A0ED620200	Guide		C	1	
17	A161621900	Mounting Plate		D	1	
18	A161621411	Lever		C	1	
19	A161620103	Paper feed Cassette		D	1	
20	A161621800	Plate spring		C	1	
21	A161621701	Regulating Plate		C	1	
22	A0ED620701	Actuator		C	1	
23	4163529301	SCREW		C	3	
24	A02E940300	Label		C	1	

2ND CASSETTE SECTION

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2ND CASSETTE SECTION

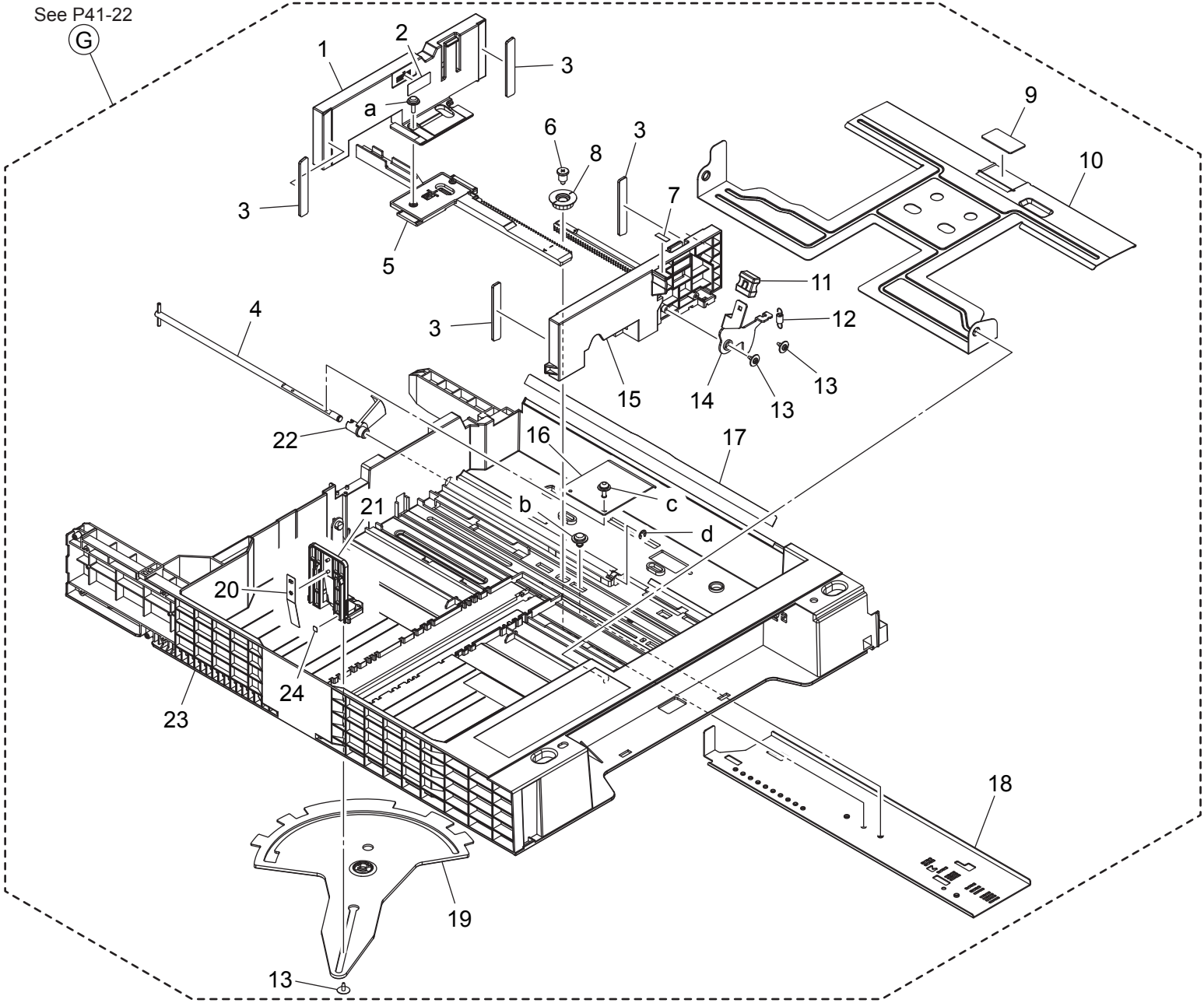
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161622100	Ground Plate	アース板 (カセット)	D	1	a-V153030803
2	A161626200	Sheet	シート (反射板)	D	1	
3	A161623400	Roll	ころ	D	4	
4	A161633101	Reinforce Plate /Right	補強板/右	D	1	
5	A00J942202	Label FD	ラベル F D	C	1	
6	A161943500	Label	ラベル (F D スケール)	C	1	
7	A161943601	Label	ラベル (C D スケール)	C	1	
8	A161943802	Label	ラベル (用紙補給)	C	1	
9	A161626300	Holder	ホルダ (取手)	D	1	
10	A161636502	Lever	レバー (ロック)	C	1	
11	A161626601	Lever	レバー (解除)	C	1	
12	A161626800	Pulling Coil spring	引張りコイルばね (ロックレバー)	C	1	
13	A161626000	Lens	レンズ (ライトガイド・給紙)	D	1	
14	A161626100	Light blocking Sheet	遮光シート	D	1	
15	A161943200	Label 2	ラベル 給紙段数表示 2	C	1	
16	A161635012	Cover	カバー (カセット右)	C	1	
17	A161625900	Cover	カバー (カセット取手)	C	1	
18	A161626900	Handle	取手 (カセット)	C	1	
19	A161635115	Cover	カバー (カセット 2 n d)	C	1	
20	A5C1628100	Cushion	クッション	D	2	
21	A161633202	Reinforce Plate /Left	補強板/左	D	1	
22	A161F6301L	2nd Cassette	2 段目カセット	S	1	

2ND CASSETTE SECTION

See P41-22

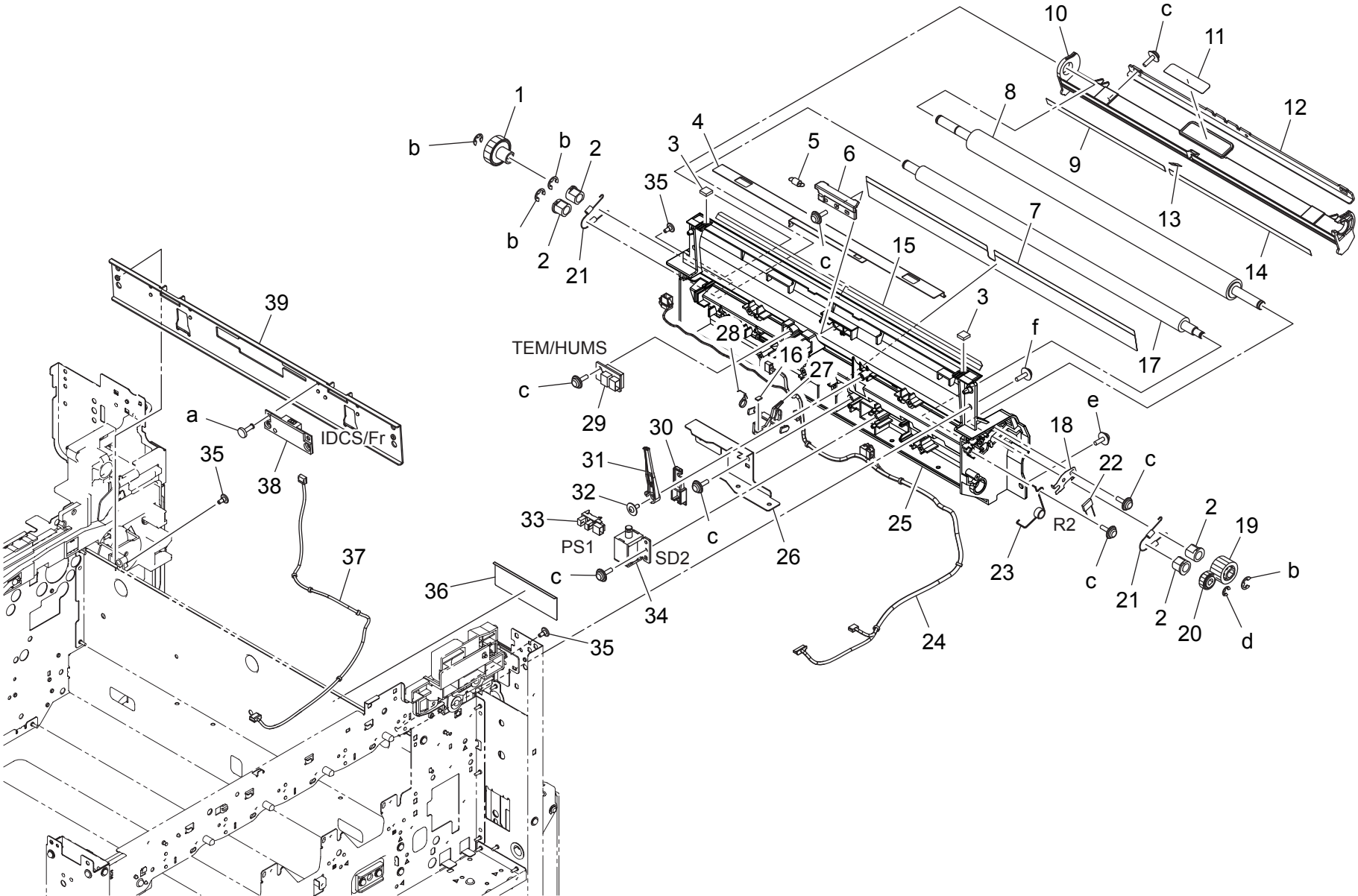
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2ND CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161620903	Regulating Plate /Rear		C	1	a-V153030803 b-V144040603 c-V116030803 d-V217040001
2	A161943700	Label Max Level		C	1	
3	A161624100	Cushion		C	4	
4	A161621600	Lifting Shaft		D	1	
5	A161621100	Rack		C	1	
6	A161620600	Shoulder screw		D	1	
7	A161943000	Label		C	1	
8	A161620701	Gear		D	1	
9	4030322601	FRICTION SHEET		C	1	
10	A161620400	Lifting Plate		D	1	
11	4037320401	KNOB		C	1	
12	A0ED621400	Pulling Coil spring		D	1	
13	4163529301	SCREW		C	3	
14	A161621300	Lever		D	1	
15	A161620802	Regulating Plate /Front		C	1	
16	4030320601	LEVER		D	1	
17	A0ED620200	Guide		C	1	
18	A161621900	Mounting Plate		D	1	
19	A161631411	Lever		C	1	
20	A161621800	Plate spring		C	1	
21	A161621701	Regulating Plate		C	1	
22	A0ED620701	Actuator		C	1	
23	A161630102	Paper feed Cassette		D	1	
24	A02E940300	Label		C	1	

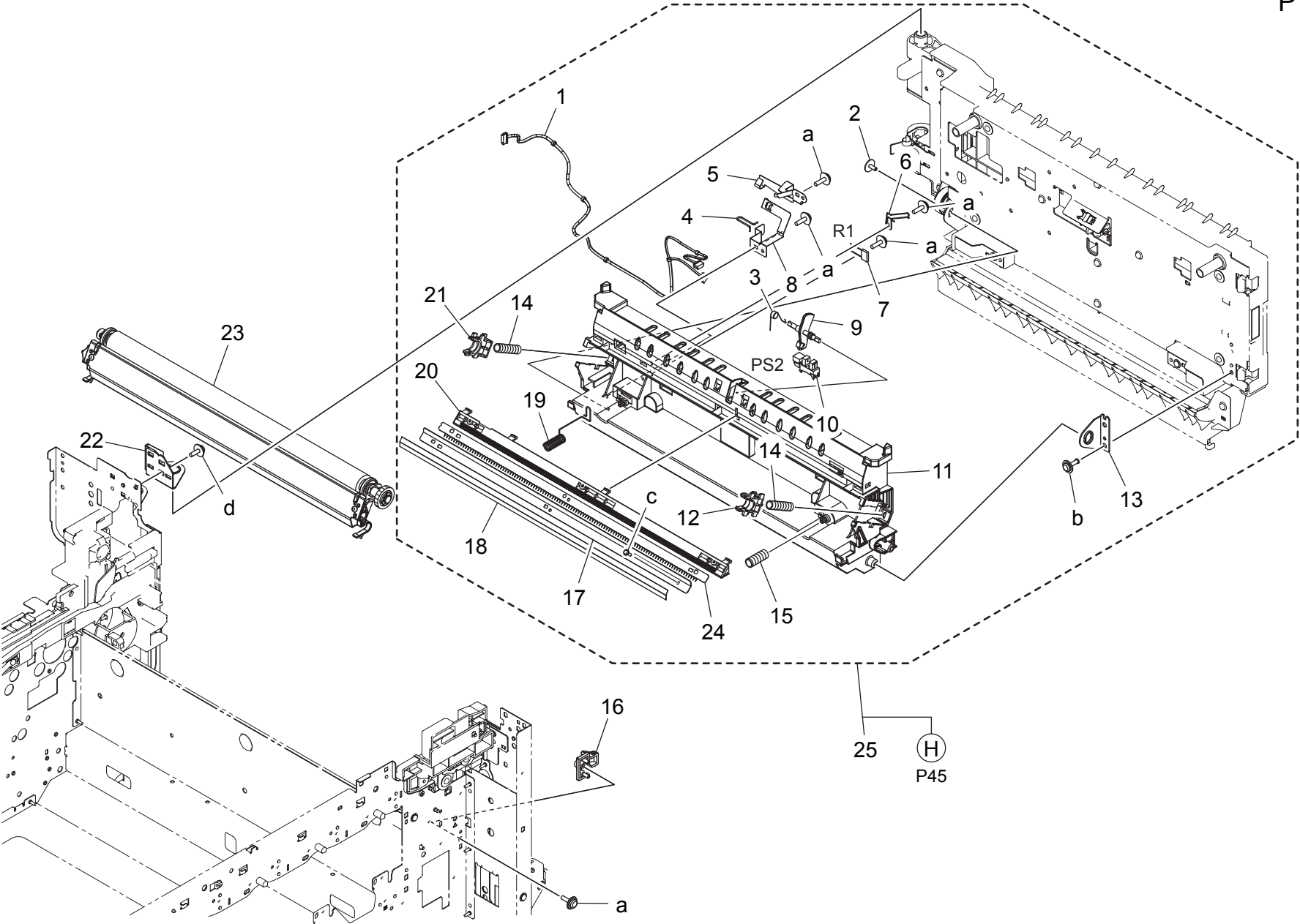


CONVEYANCE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A2XK709000	Gear 24T		C	1	a-V118030803 b-V217060001 c-V153030803 d-V217040001 e-V116030803 f-V153031003
2	A161702200	Bushing		C	4	
3	A161701900	Seal /A		D	2	
4	A0ED705800	Cover		D	1	
5	A0ED702800	Pulling Spring		D	1	
6	A161706001	Holding Shutter		D	1	
7	A5C1701400	Guide Sheet /B		D	1	
8	A5C1700101	Roller		C	1	
9	4038353701	GUIDE		C	1	
10	A161700600	Guide Plate /Middle		D	1	
11	A161946300	Label M2		D	1	
12	A02E712902	Reinforce Plate		D	1	
13	4038353901	GUIDE		C	1	
14	A0ED700600	Guide Sheet		D	1	
15	A161701301	Guide Sheet /A		C	1	
16	A161702100	Cushion /C		C	1	
17	A0ED700200	Roller		D	1	
18	A161700800	Ground Plate /D		D	1	
19	A0ED700300	Gear 20T		D	1	
20	A0ED700700	Gear 14T		D	1	
21	A161702000	Conveyance Spring /A		C	2	
22	V800500300	FIXED POWER RESISTORS		D	1	
23	A0ED703200	Torsion Coil spring		D	1	
24	A2XKN10G00	Conveyance Detection harness /H		D	1	
25	A161700107	Guide Plate /Inside		D	1	
26	A161700300	Mounting Plate /B		D	1	
27	A161701703	Actuator /T		C	1	
28	A161701100	Spring /A		C	1	
29	A0P0M50400	Humidity sensor		C	1	
30	A161700700	Arm /2		D	1	
31	A161700401	Arm /1		D	1	
32	4163529301	SCREW		C	1	
33	A108M50100	Photointerrupter		B	1	
34	A034M20100	Conveyance Solenoid		C	1	
35	4011585202	SHOULDER SCREW		C	3	
36	A161701800	Protection Sheet		D	1	
37	A61FN12H01	Sensor Wiring		D	1	
38	A161M50000	Photo sensing		I	1	
39	A161700901	Reinforce Plate		D	1	

VERTICAL TRANSPORT SECTION

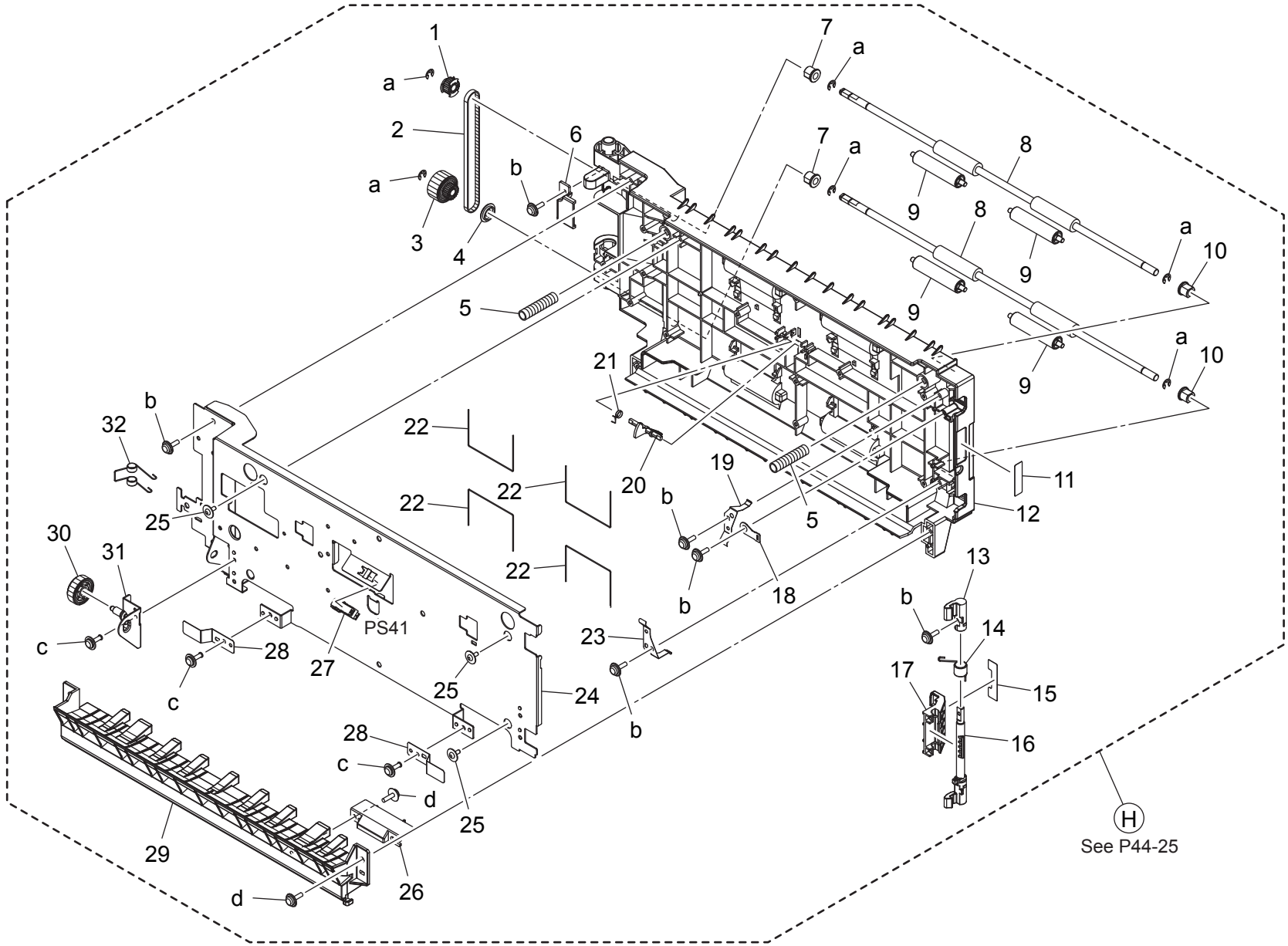
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VERTICAL TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161N10H01	Conveyance Wiring	搬送束線	D	1	a-V153030803 b-V137030803 c-V162020504 d-V116030803
2	4163529301	SCREW	ねじ	C	1	
3	A161712700	Spring /C	ばね / C	D	1	
4	A161712400	Ground Spring /A	アースばね / A	D	1	
5	A161711100	Ground Plate /C	アース板 / C	D	1	
6	A5C1711000	Ground Spring /B	アースばね / B	D	1	
7	V800500300	FIXED POWER RESISTORS	固定抵抗器	D	1	
8	A161710900	Ground Plate /A	アース板 / A (2次接点)	D	1	
9	A0ED703800	Actuator	アクチュエータ (ループセンサ)	D	1	
10	A108M50100	Photointerrupter	透過型センサ	B	1	
11	A161710102	Holder /A	ホルダ / A	D	1	
12	A161550700	Transfer Holder /2	転写ホルダ / 2	C	1	
13	A161711800	Support Plate /Front	支点板 / 前	D	1	
14	A0ED551000	Compressing Coil spring /2	圧縮コイルばね / 2	C	2	
15	A0ED551100	Compressing Coil spring	圧縮コイルばね (転前)	D	1	
16	A161712300	Fixing Part /Lower	固定部材 / 下	D	1	
17	A0ED550900	Mounting Plate	取付板 (除電上)	D	1	
18	A5C1551701	Guide Seal	ガイドシール	D	1	
19	A161712500	Ground Spring /C	アースばね / C	D	1	
20	A161551600	Mounting Plate	取付板 (除電下)	D	1	
21	A161551500	Transfer Holder /2	転写ホルダ / 2 (後 / R e a r)	C	1	
22	A161104101	Adjusting Plate	調整板 (搬送扉上)	D	1	
23	A161R71400	2nd Image Transfer Roller Assy	2次転写ローラー A s s y	A	1	
24	A0ED550800	Neutralizing Part	除電部材	D	1	
25	A61FR71800	Vertical Transport Assy	縦搬送 A s s y	S	1	

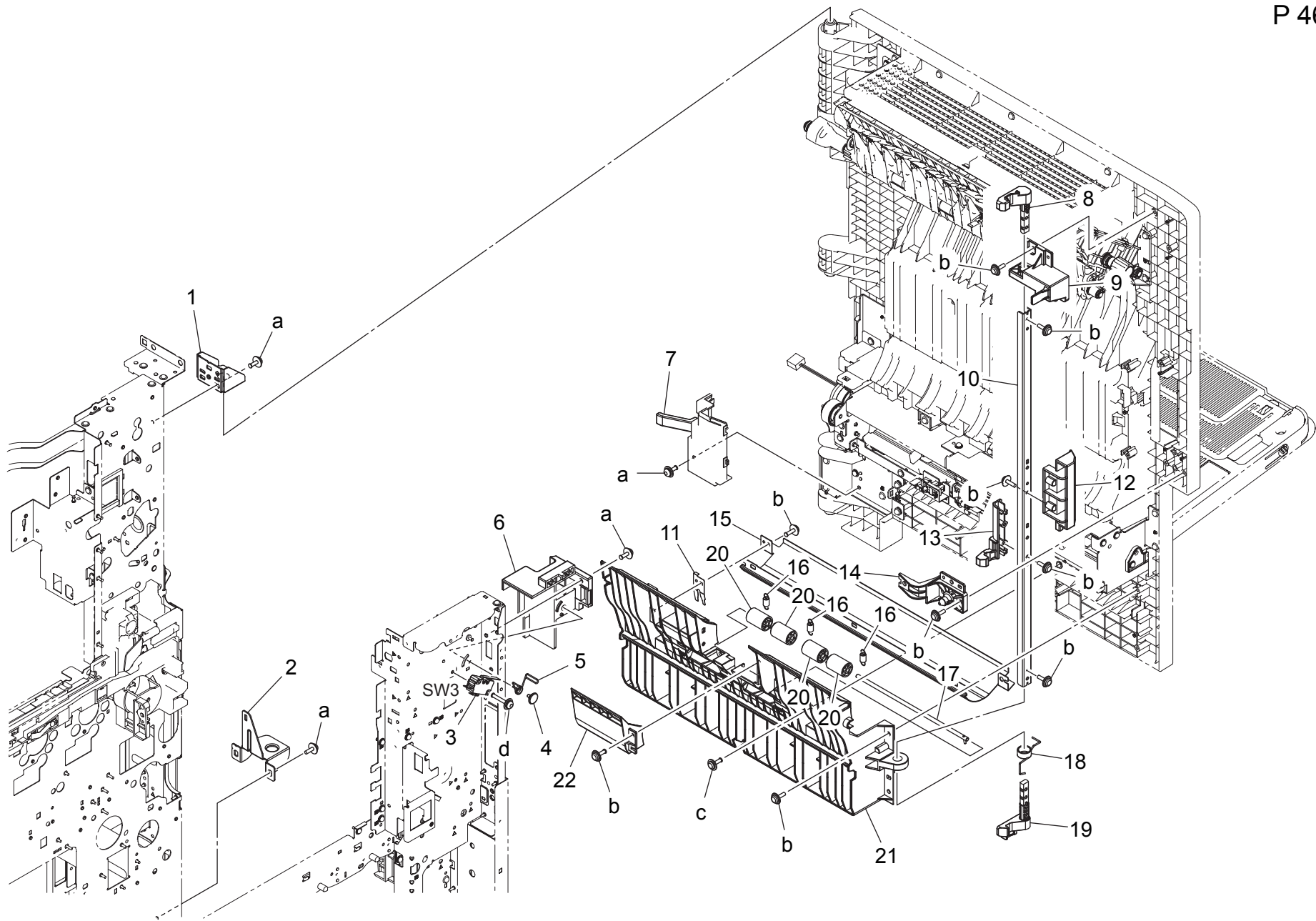
VERTICAL TRANSPORT SECTION



VERTICAL TRANSPORT SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0ED811700	Pulley 22T	プーリー（ADU 第3）2 2 T		C	1	a-V217040001 b-V153030803 c-V137030803 d-V153031003
2	A161719000	Drive Belt 266L	駆動ベルト 2 6 6 L		C	1	
3	A161709100	Gear 22/23T	ギア 2 2 / 2 3 T		D	1	
4	A0ED811900	Collar	カラー （ADU 第2 R）		D	1	
5	A161711200	Pressing Spring	押圧ばね		D	2	
6	A161712600	Cover /C	カバー / C		D	1	
7	A161713100	Bushing /1	すべり軸受 / 1		D	2	
8	A161710500	Roller /A	ローラ / A		D	2	
9	A161825700	Idler Roller /A	従動ローラ / A		D	4	
10	A02E815200	BUSHING	軸受		C	2	
11	A161946400	Label M6	ラベル M 6		D	1	
12	A161710203	Guide Plate /A	ガイド板 / A		D	1	
13	A161711300	Lock Shaft /A	ロック軸 / A		C	1	
14	A161711700	Spring /B	ばね / B		C	1	
15	A161946200	Label M1	ラベル M 1		D	1	
16	A5C1711500	Lock Shaft	ロック軸		C	1	
17	A161711600	Open/close Lever	開閉レバー		C	1	
18	A161714500	Fixing Part	固定部材		D	1	
19	A161712000	Ground Plate /D	アース板 / D		D	1	
20	A161713500	Actuator	アクチュエータ （ADU 下 J A M 検）		C	1	
21	A161712800	Spring /D	ばね / D		D	1	
22	A161714600	Conveyance Spring /B	搬送ばね / B		D	4	
23	A161712100	Ground Plate /E	アース板 / E		D	1	
24	A161710404	Mounting Plate	取付板		D	1	
25	4163529301	SCREW	ねじ		C	3	
26	A161816300	Lock Plate	ロックプレート		D	1	
27	A108M50100	Photointerrupter	透過型センサ		B	1	
28	A0ED702400	Plate spring	板ばね （タイミング前ガイド）		D	2	
29	A161710300	Guide Plate /B	ガイド板 / B		D	1	
30	A161719100	Gear 23T	ギア 2 3 T		C	1	
31	A161711900	Support Plate /Rear	支点板 / 奥		D	1	
32	A161712900	Ground Spring /D	アースばね / D		D	1	

VERTICAL CONVEYANCE DOOR SECTION

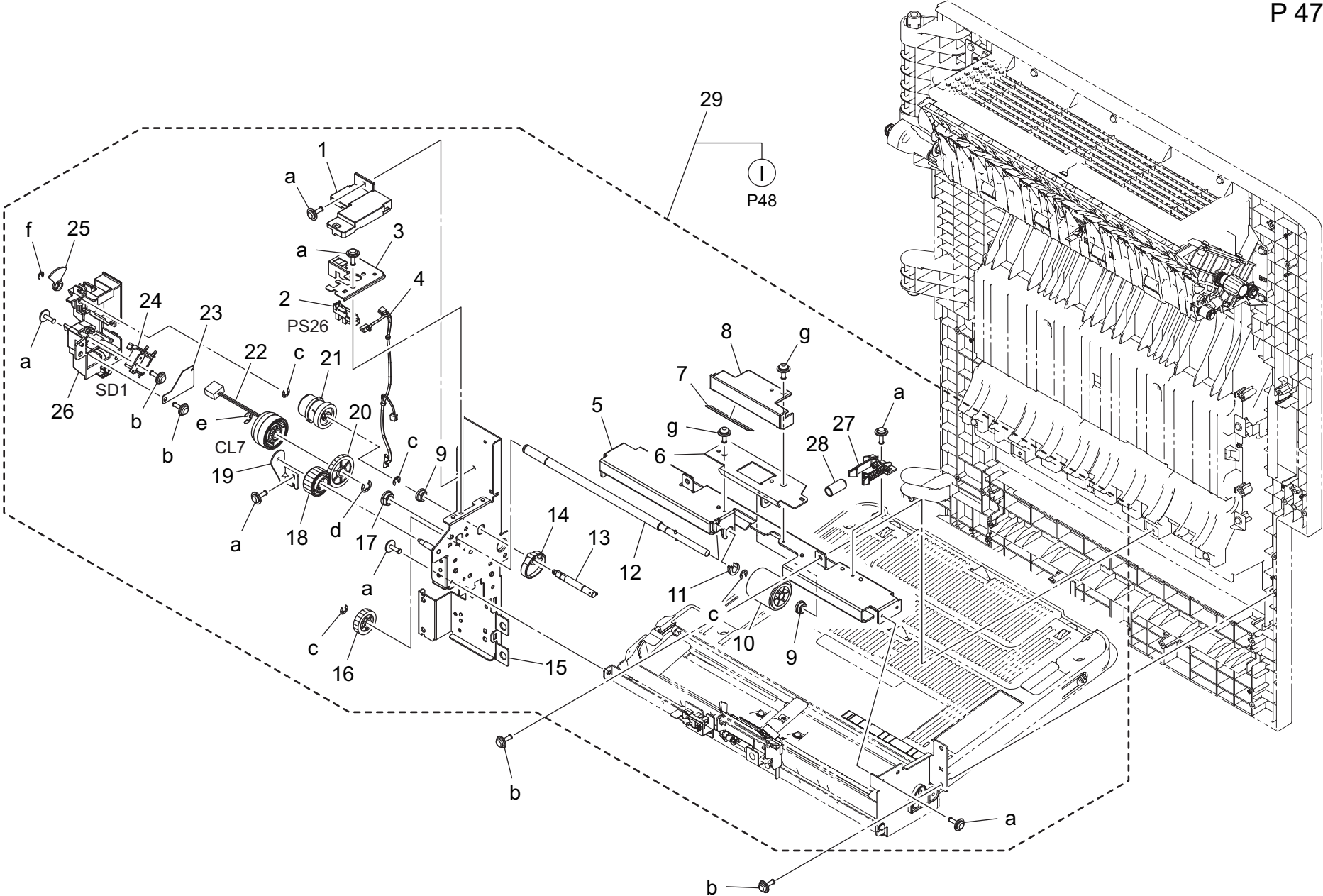


VERTICAL CONVEYANCE DOOR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161121300	Adjusting Plate		D	1	a-V116030803 b-V153030803 c-V137030804 d-V116031603
2	A161102500	Adjusting Plate		D	1	
3	9J06M60100	MICRO SWITCH		C	1	
4	A161137100	Shoulder screw		D	1	
5	A161151200	Torsion Coil spring		D	1	
6	A161121200	Holder		D	1	
7	A161592900	Wiring Cover /B		D	1	
8	A0ED712100	Lock Claw		C	1	
9	A161811500	Support Part /Upper		D	1	
10	A161811001	Lock Plate		D	1	
11	A161816200	Ground Guide		D	1	
12	A161811100	Open/close Handle		C	1	
13	A161815201	Lock /Middle		C	1	
14	A161811302	Lock Part /Lower		D	1	
15	A161815000	Guide Door		D	1	
16	A161815500	Pulling Spring		C	3	
17	A161815300	Shaft		D	1	
18	A161815900	Torsion Coil spring		C	1	
19	A5C1811600	Lock Claw /Lower		C	1	
20	A161815400	Roll		C	4	
21	A161810303	Guide Plate /2		D	1	
22	A5C1590500	Paper feed Guide		D	1	

BYPASS TRAY SECTION

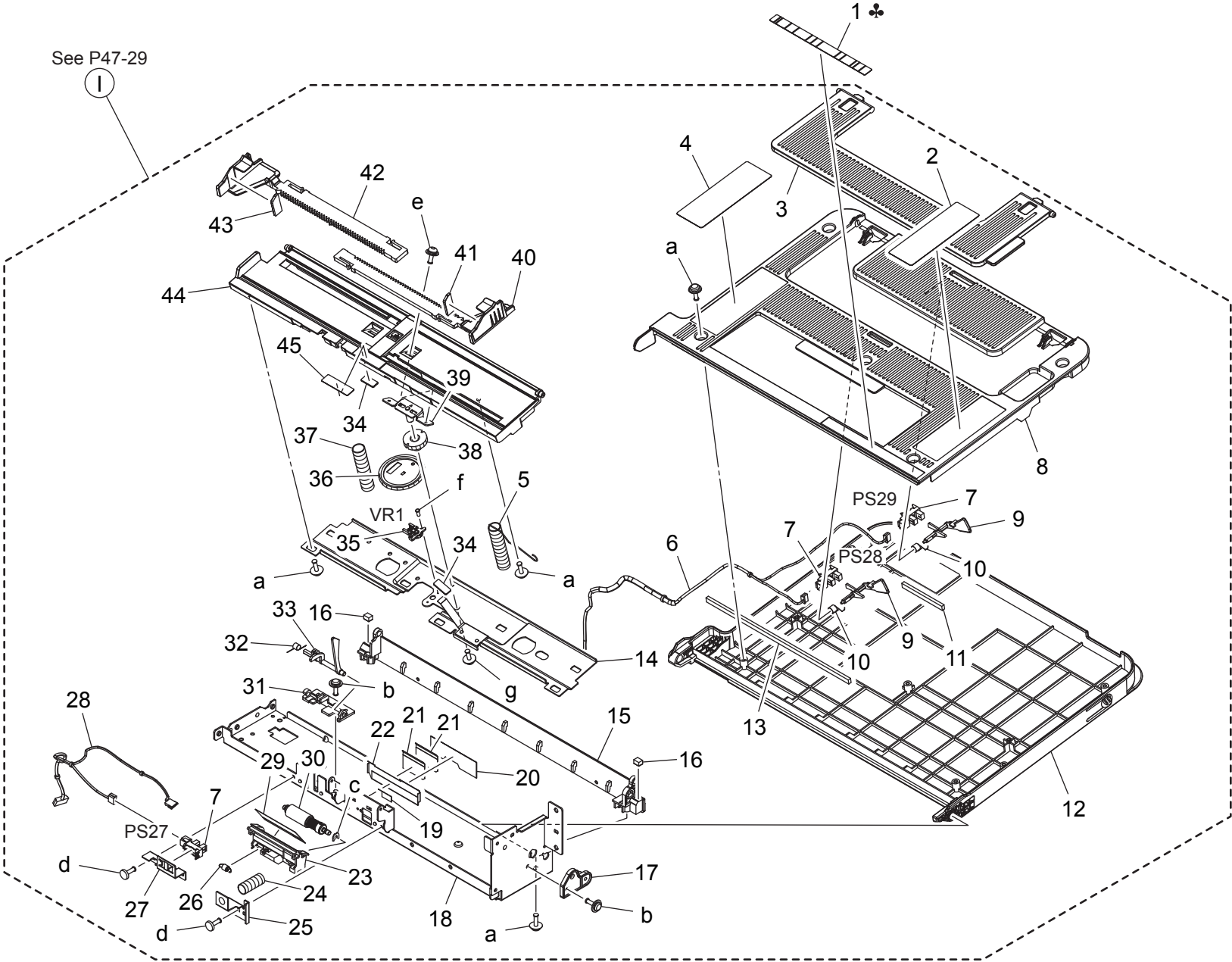
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BYPASS TRAY SECTION

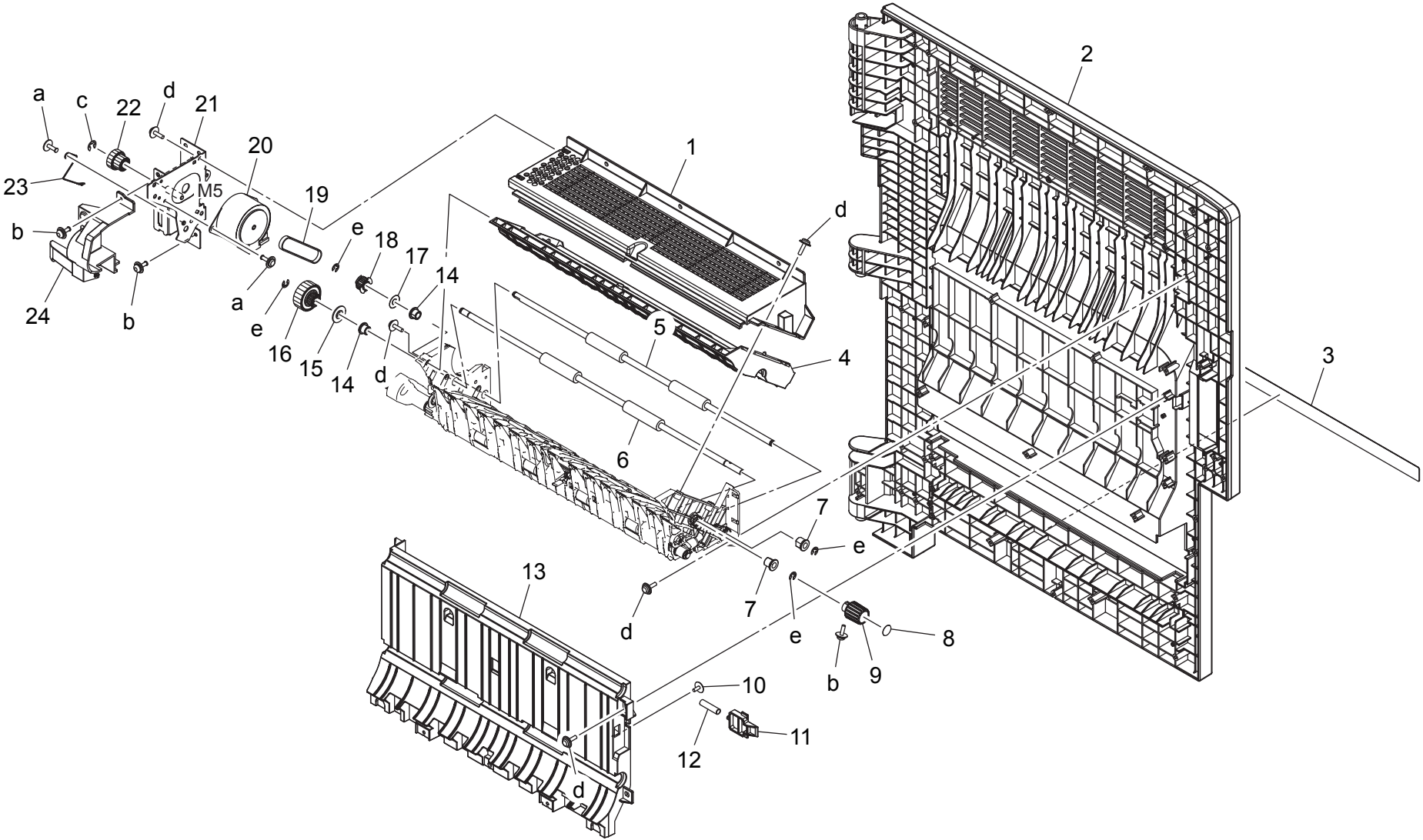
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161592801	Wiring Cover /A		D	1	a-V137030803 b-V153030803 c-V217040001 d-V217060001 e-V217050001 f-V217030001 g-V116030803
2	A108M50100	Photointerrupter		B	1	
3	A5C1591900	Mounting Plate		D	1	
4	A161N12200	Paperfeed Drive harness /1		D	1	
5	A161590201	Paper feed Frame		D	1	
6	A161594100	Reinforce Plate		D	1	
7	A161594700	Guide Sheet		C	1	
8	A161591700	Auxiliary Guide		D	1	
9	A02E596300	Bushing		C	2	
10	A00F623201	Roller		B	1	
11	A161594400	Slide Stopper		C	1	
12	A161591500	Paper feed Shaft		D	1	
13	A161591400	Drive Shaft		D	1	
14	A161593300	Paper feed Cam		C	1	
15	A161F59001	Caulking(Mounting Plate Drive Frame)		D	1	
16	A02E595400	Gear 22T		C	1	
17	4131353202	BUSHING		C	1	
18	A161590800	Bypass Gear 24T		C	1	
19	A161590600	Reinforce Plate		D	1	
20	A02E596100	Gear 30T		C	1	
21	A02E595100	Clutch assy		C	1	
22	A02EM20100	Clutch		B	1	
23	A0ED597800	Cover		D	1	
24	9J06M20000	SOLENOID		B	1	
25	A161591300	Light blocking Plate		C	1	
26	A5C1591200	Drive Cover		D	1	
27	A161594800	Hold Claw		C	1	
28	A161594900	Coil spring		C	1	
29	A61FR71700	Multiple Bypass tray Assy		S	1	

BYPASS TRAY SECTION



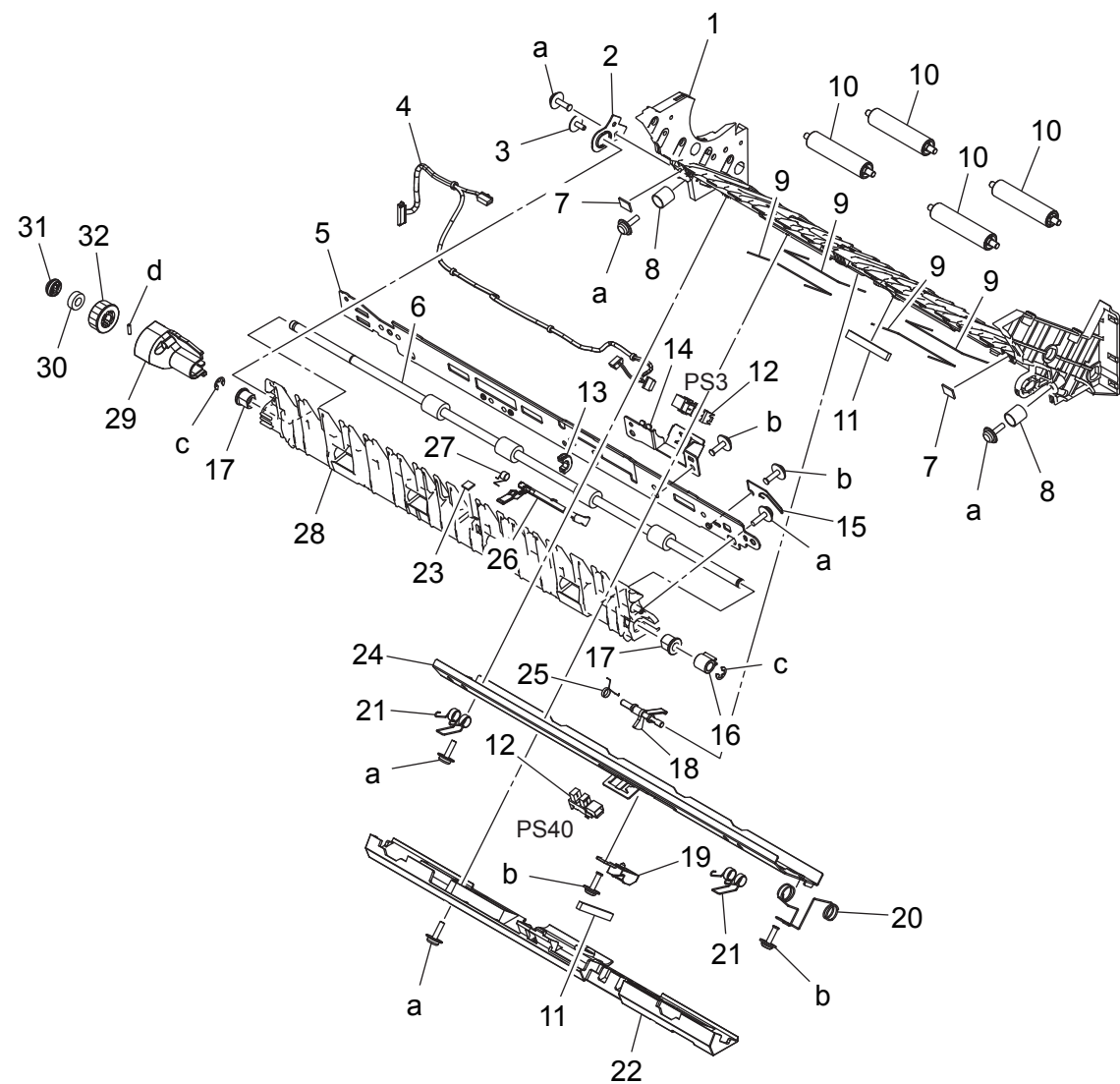
BYPASS TRAY SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161944101	Label Scale/Metric	ラベル 手差し／メトリック	A,A1,C,D1,D3,E,F2,G 1,I,K B,G2	C	1	a-V153030803 b-V137030803 c-V218030086 d-V118030803 e-V116030804 f-V111170403 g-V116030803
1	A161944201	Label Scale/Inch	ラベル 手差し／インチ		C	1	
2	A161944300	Label Paper Supply 1	ラベル 用紙補給 1		D	1	
3	A161592200	Auxiliary Tray	補助トレイ		C	1	
4	A161944400	Label Paper Supply 2	ラベル 用紙補給 2		D	1	
5	A161593600	Compressing Coil spring	圧縮コイルばね		C	1	
6	A161N11Q01	Paperfeed Detection harness /1	給紙検知束線／1 (マル手 F D)		D	1	
7	A108M50100	Photointerrupter	透過型センサ		B	3	
8	A5C1592100	Bypass Tray /Upper	手差しトレイ／上		C	1	
9	A161592400	Actuator	アクチュエータ		C	2	
10	A161592501	Torsion Spring	ねじりばね		C	2	
11	A161592600	Holding Cover /2	押さえカバー／2		D	1	
12	A161592002	Bypass Tray	手差しトレイ		C	1	
13	A161592300	Holding Cover	押さえカバー		D	1	
14	A161593701	Mounting Plate	取付板		D	1	
15	A161590303	Support Holder	支点ホルダ		D	1	
16	A161594201	Cushion	クッション		D	2	
17	A161591600	Hold Plate	保持板		C	1	
18	A161590101	Bypass Frame	手差しフレーム		D	1	
19	A161595600	Slide Guide	すべりガイド		C	1	
20	A161595100	Seal	シール		C	1	
21	4030340301	GUIDE	ガイド		C	2	
22	A161595300	Separating Plate	分離板		C	1	
23	A161595000	Holder	ホルダ		D	1	
24	4030347501	PRESSURE SPRING	圧縮コイルばね		C	1	
25	A161595400	Hold Plate	保持板		D	1	
26	A161595200	Pulling Coil spring	引張りコイルばね		C	1	
27	A161591800	Sensor Holder	センサホルダ		D	1	
28	A161N10X00	Paperfeed Detection harness /2	給紙検知束線／2 (マル手 C D)		D	1	
29	A02E597600	Guide	ガイド (捌き後)		C	1	
30	4658015106	Roller Assy	ローラ A S S Y		A	1	
31	A161591100	Sensor Holder	センサホルダ		D	1	
32	A161591000	Torsion Spring	ねじりばね (P E)		C	1	
33	A161590901	Actuator	アクチュエータ (P E)		C	1	
34	A161593800	Friction Plate	摩擦板		C	2	
35	A161M50400	VR	ボリューム		D	1	
36	A161594300	Regulating Gear 41T	規制ギア 4 1 T		C	1	
37	A161593400	Compressing Coil spring	圧縮コイルばね		C	1	
38	A02E592100	Gear 20T	ギヤ 2 0 T		C	1	
39	A161R7A000	Caulking Gear Mounting Plate	ギア取付板カシメ A s s y		D	1	
40	A5C1593100	Regulating Plate /L	規制板／ L		C	1	
41	A161594600	Brake Part /F	ブレーキ材／ F		C	1	
42	A5C1593200	Regulating Plate /R	規制板／ R		C	1	
43	A161594500	Brake Part	ブレーキ材		C	1	
44	A161593001	Lifting Plate	押上げ板		D	1	
45	A161594000	Separating Sheet	分離シート		C	1	



REVERSAL UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161810701	Cover /Upper		D	1	a-V137030803 b-V116030803 c-V217050001 d-V153030803 e-V217040001
2	A5C1810100	Guide Door /Right		C	1	
3	A161815100	Cover Door		C	1	
4	A5C1812200	Guide Plate		D	1	
5	A161814601	Roller /C		C	1	
6	A161813701	Roller /B		C	1	
7	A02E815200	BUSHING		C	2	
8	A161946100	Label M5		C	1	
9	A161814700	Knob /A		C	1	
10	4163529301	SCREW		C	1	
11	A5C1815700	Open/close Claw		C	1	
12	A161815800	Swing Spring		C	1	
13	A5C1810200	Guide Plate /1		D	1	
14	A161813300	Bushing /A		C	2	
15	A161813801	Collar /A		C	1	
16	A0ED811800	Gear 22/23T		C	1	
17	A161816400	Spacer /A		C	1	
18	A0ED811700	Pulley 22T		C	1	
19	A161819000	Drive Belt 156L		C	1	
20	A0EDM10200	Stepping motor		C	1	
21	A161F81103	Caulking(Panel Rear)		D	1	
22	A0ED813200	Gear 22/26T		D	1	
23	A5C1814300	Contact /B		D	1	
24	A161814901	Cover /B		D	1	

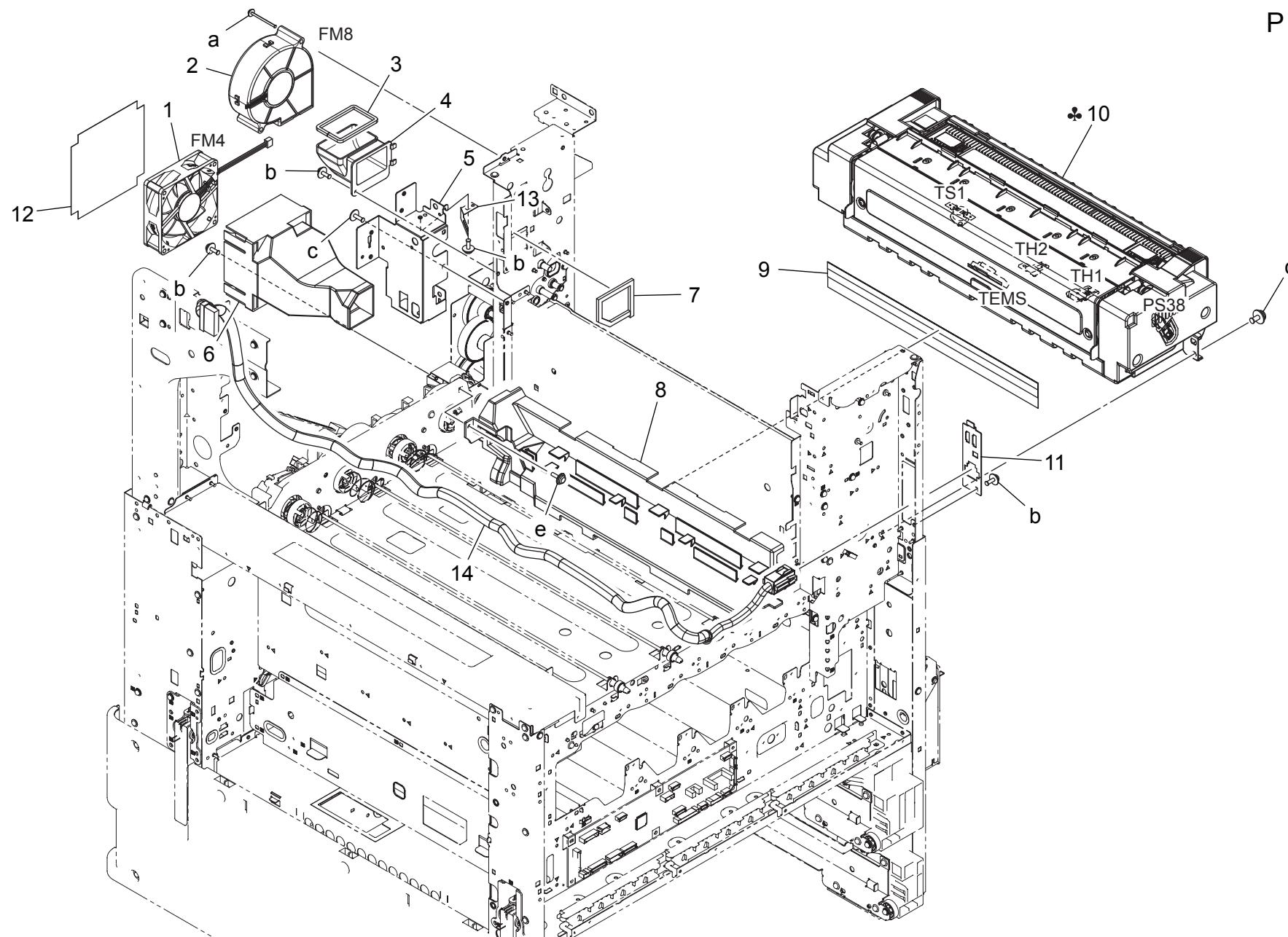


REVERSAL UNIT

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A5C1810401	Guide Plate	ガイド板		D	1	a-V153030803 b-V137030803 c-V217040001 d-V237200850
2	A161814401	Mounting Plate /3	取付板／3		D	1	
3	4163529301	SCREW	ねじ		C	1	
4	A161N12100	Conveyance Drive harness /Upper	搬送駆動束線／上（A D U 上）		D	1	
5	A161810801	Mounting Plate /2	取付板／2		D	1	
6	A161810600	Roller /1	ローラ／1		C	1	
7	A161825300	Cushion /A	クッション／A		D	2	
8	A161813600	Pressing Spring /A	押圧ばね／A		C	2	
9	A0ED815100	Holding Part	押さえ材（A D U 第1 R）		D	4	
10	A161825700	Idler Roller /A	従動ローラ／A		D	4	
11	A161825800	Cushion /B	クッション／B		D	2	
12	A108M50100	Photointerrupter	透過型センサ		B	2	
13	A161819500	Bushing /C	すべり軸受／C		C	1	
14	A161825100	Mounting Plate /4	取付板／4		D	1	
15	A161819400	Contact /C	接点／C		D	1	
16	A161814500	Bushing /B	すべり軸受／B		C	1	
17	A02E815200	BUSHING	軸受		C	2	
18	A161813200	Actuator	アクチュエータ（A D U 上 J A M 検）		C	1	
19	A161825400	Wiring Part	配線部材		D	1	
20	A5C1814200	Contact /A	接点／A		D	1	
21	A161813400	Torsion Coil spring	ねじりコイルばね（ガイド押さえ）		D	2	
22	A5C1813900	Cover /A	カバー／A		D	1	
23	A161826000	Cushion /B	クッション／B		D	1	
24	A5C1810900	Mounting Plate /1	取付板／1		D	1	
25	A161712800	Spring /D	ばね／D		D	1	
26	A161813001	Actuator	アクチュエータ（排紙 J A M 検）		C	1	
27	A161813100	Torsion Coil spring	ねじりコイルばね（排紙 J A M 検）		C	1	
28	A161810503	Guide Plate /4	ガイド板／4（排紙前）		D	1	
29	A161825500	Cover /D	カバー／D		D	1	
30	A5C1825000	Bushing	すべり軸受		C	1	
31	A161825000	Bushing	すべり軸受（排紙ドッキング丸2）		C	1	
32	A4FJ819200	Gear 17T	ギア 17 T		C	1	

FUSING SECTION

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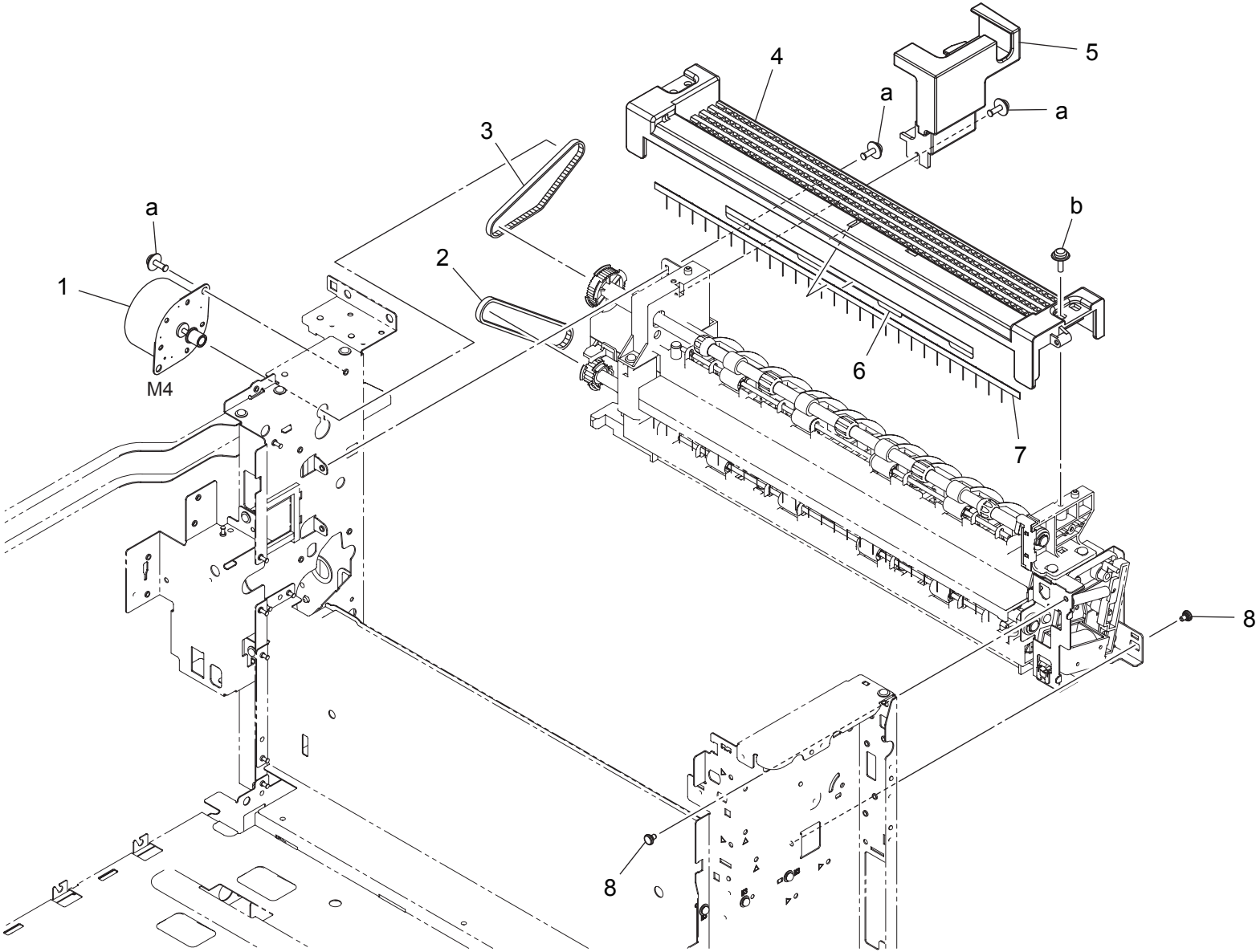


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FUSING SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EDM10500	Fan motor		C	1	a-V116033503 b-V116030803 c-V137030803 d-V116041003 e-V153030803
2	9313100072	FAN MOTOR		C	1	
3	A2XK143400	Seal		D	1	
4	A2XK140300	Duct		D	1	
5	A161121103	Mounting Plate		D	1	
6	A161140500	Duct		D	1	
7	A161121401	Seal /Upper		D	1	
8	A161140400	Duct		D	1	
9	A161102700	Seal		D	1	
10	A4FJR70222	Fusing Unit 100V	A,A1	A	1	
10	A4FJR70322	Fusing Unit 120V	B,G2	A	1	
10	A4FJR70422	Fusing Unit 230V	C,D1,D3,E,F2,G1,I,K	A	1	
11	A4FJ150301	Mounting Plate		D	1	
12	A0ED146900	Filter		C	1	
13	A161122500	Ground Plate		D	1	
14	A61EN10400	Heater Relay harness		D	1	

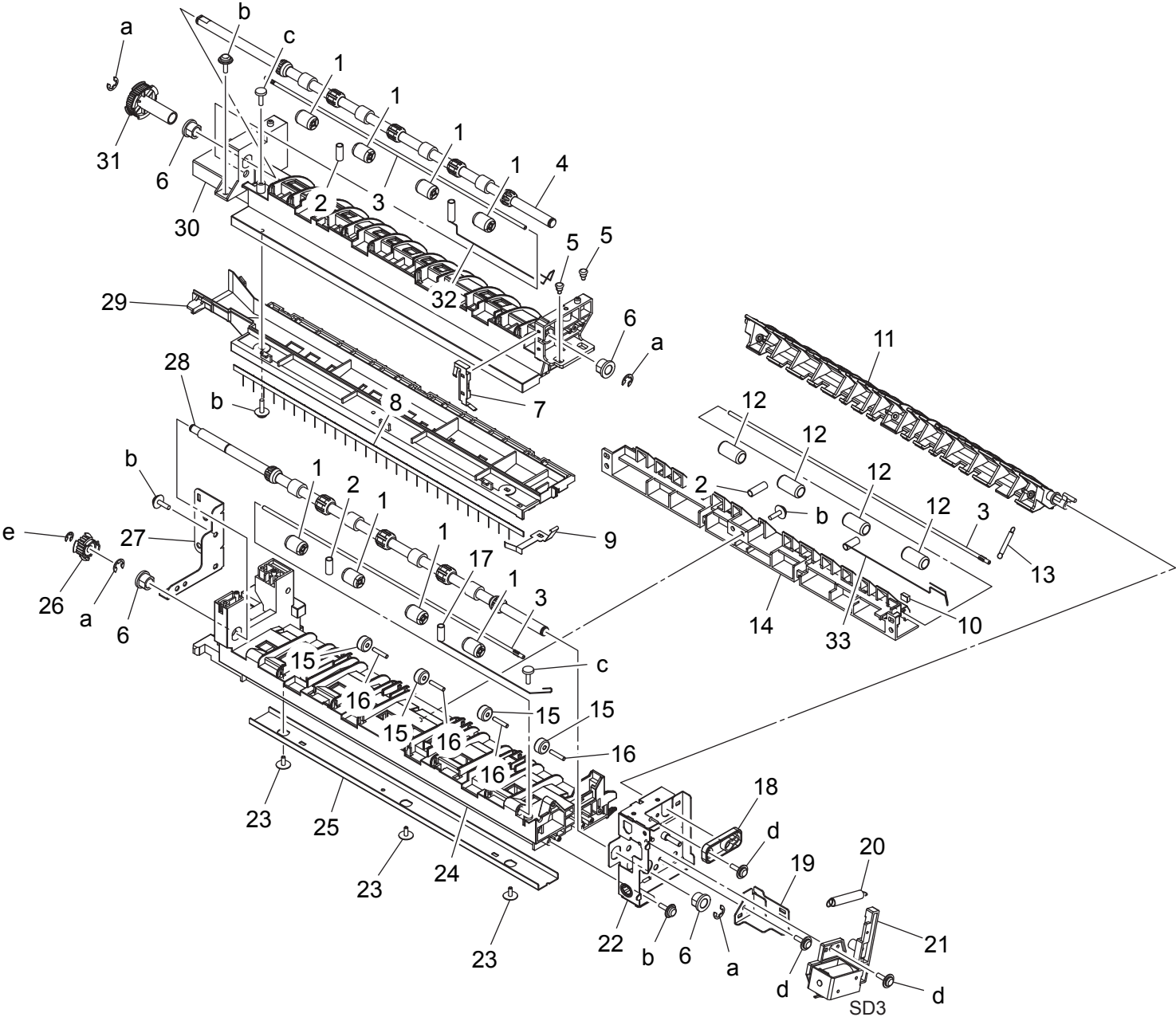
PAPER EXIT SECTION



PAPER EXIT SECTION

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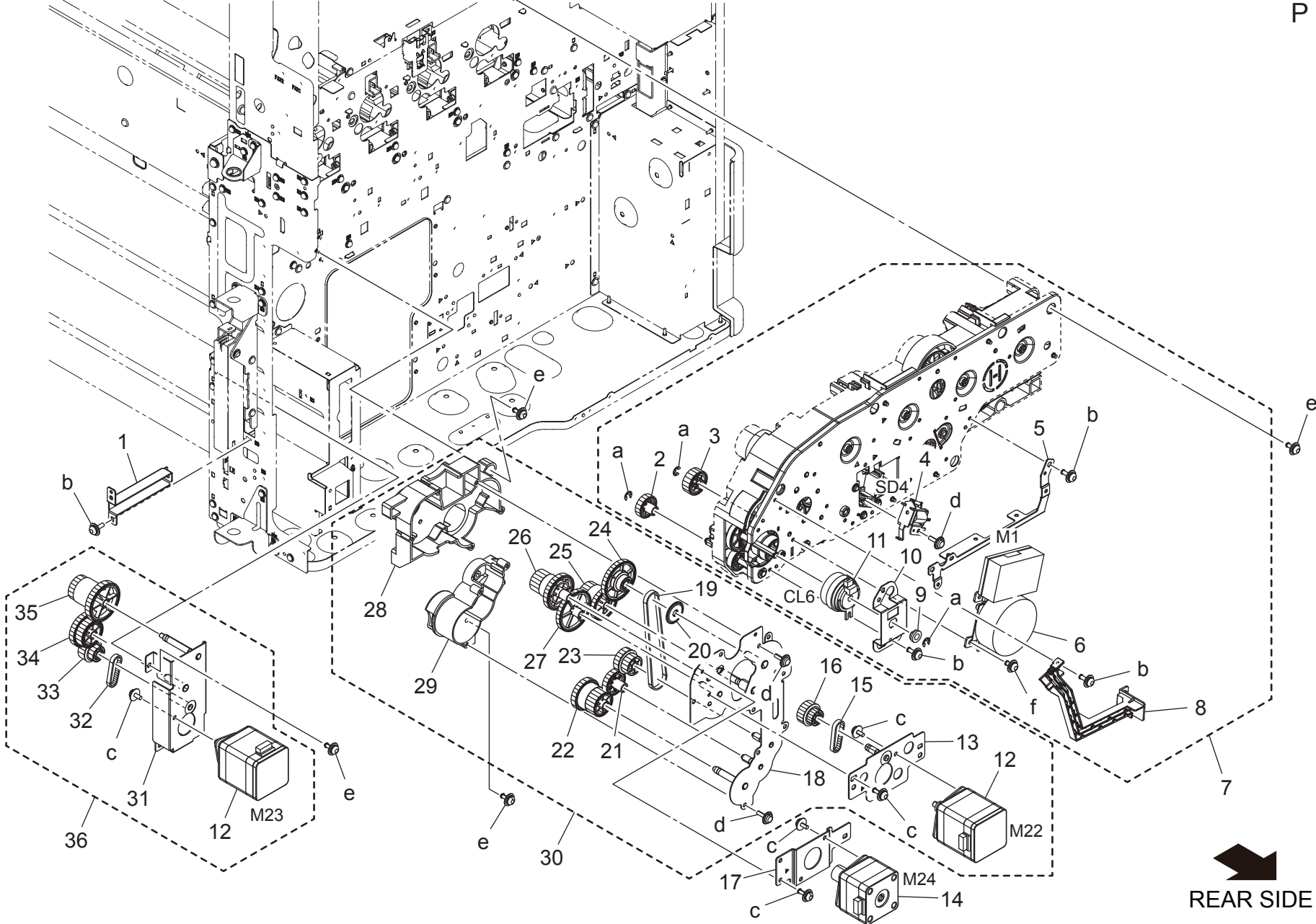
PAPER EXIT SECTION



PAPER EXIT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4004590301	ROLL	ころ	C	8	a-V217060001 b-V153030803 c-V149030803 d-V137030803 e-V217040001
2	A161892400	Spring	ばね (排紙)	C	3	
3	4025598401	SHAFT	シャフト	D	3	
4	A161895400	Roller	ローラ (反転)	C	1	
5	1164202801	SHOULDER SCREW	段ねじ	D	2	
6	A0ED891100	Bushing	すべり軸受	D	4	
7	A161895502	Ground Contact /Upper	アース接点／上	D	1	
8	A161894000	Neutralizing Brush	除電ブラシ	C	1	
9	A161895600	Ground Contact /Lower	アース接点／下	D	1	
10	A161893600	Cushion	クッション	D	1	
11	A161890401	Guide Lever	ガイドレバー	D	1	
12	A0P0901100	Roll	ころ	C	4	
13	A161892100	Spring	ばね (ガイドレバー)	C	1	
14	A161890203	Guide Part /Lower	ガイド部材／下	D	1	
15	A0ED897700	Collar	カラー (排紙)	C	4	
16	4036254901	PIN	ピン	D	4	
17	A161900100	Ground Spring	アースばね (排紙)	C	1	
18	A161891000	Bushing	すべり軸受	D	1	
19	A161892300	Mounting Plate	取付板 (パネル)	D	1	
20	A161892000	Spring	ばね (経路切替 S L)	D	1	
21	A161R72600	Solenoid Assy	ソレノイド A s s y	C	1	
22	A161F89002	Caulking(Mounting Plate)	取付板カシメ	D	1	
23	4163529301	SCREW	ねじ	C	3	
24	A161890102	Paper exit Main body	排紙本体	D	1	
25	A161893500	Regulating Plate	規制板 (ダクト)	D	1	
26	A161891301	Pulley 18T	プーリー 1 8 T	D	1	
27	A161892902	Fixing Part	固定部材	D	1	
28	A161890300	Roller	ローラ (排紙)	C	1	
29	A161895212	Paper exit Guide /Lower	排紙ガイド／下	D	1	
30	A161895113	Paper exit Guide /Upper	排紙ガイド／上	D	1	
31	A161895800	Pulley 44T	プーリー 4 4 T	D	1	
32	A161900201	Ground Spring	アースばね (反転)	C	1	
33	A161900300	Ground Spring	アースばね (排紙前)	C	1	

MAIN DRIVE/ PAPER FEED DRIVE SECTION



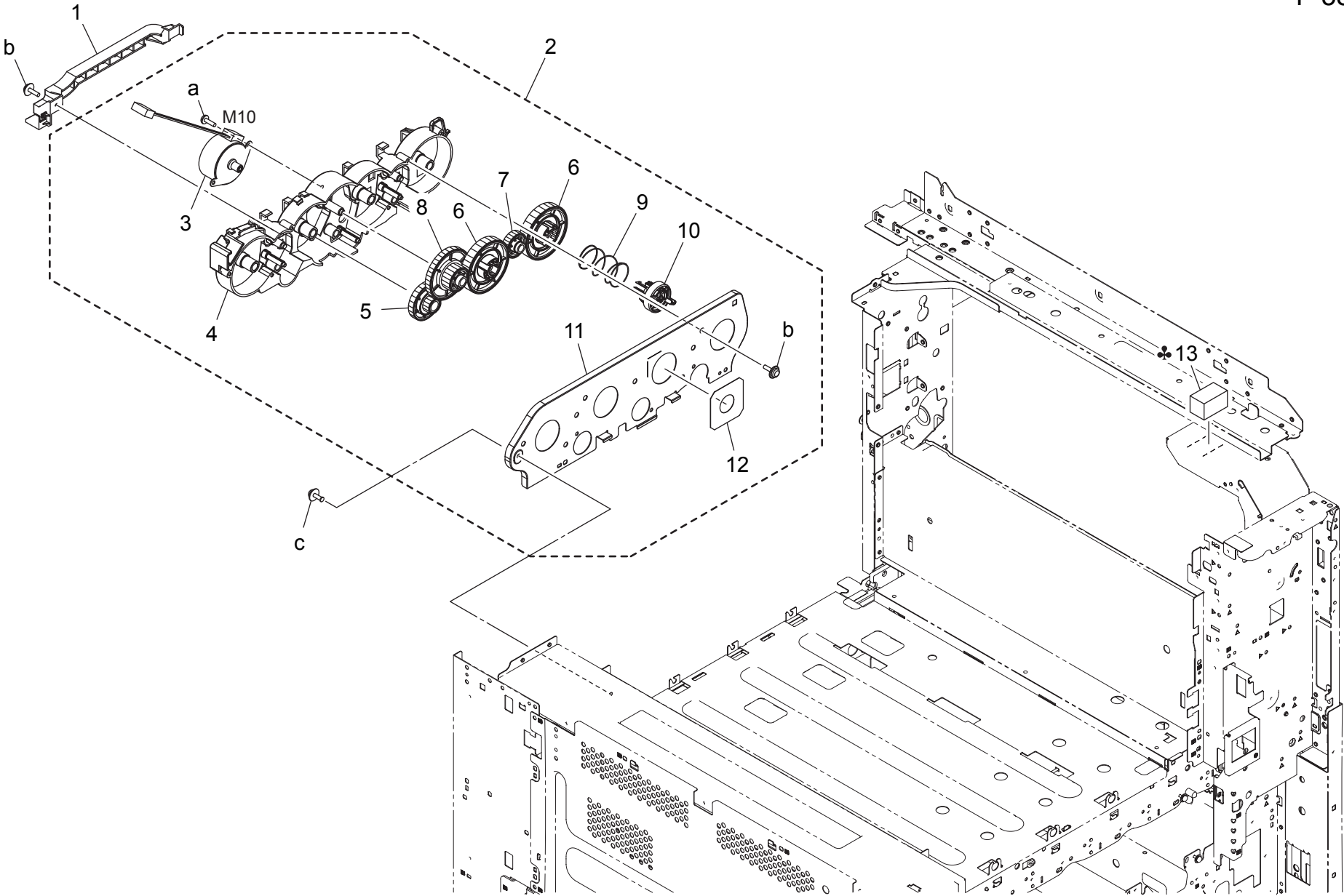
REAR SIDE

MAIN DRIVE/ PAPER FEED DRIVE SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161105500	Reinforce Plate		D	1	a-V217040001 b-V116030803 c-V116030603 d-V153030803 e-V125030818 f-V116030504
2	A161257800	Gear 20T		C	1	
3	A161254000	Gear 22T		C	1	
4	A161M20300	Flapper solenoid		C	1	
5	A161216101	Mounting Plate		D	1	
6	A161M10001	brushless Motor /40		I	1	
7	A61DR70200	Main Drive Assy		C	1	
8	A161134701	Guide		D	1	
9	A161210200	Bushing		D	1	
10	A161253900	Hold Plate		D	1	
11	A161M20201	Clutch		C	1	
12	A61DM10000	HB Stepping motor		C	2	
13	A2XKF21200	Caulking(Hold Plate Paper Feed Drive)		D	1	
14	A2XKM10000	Stepping motor		C	1	
15	A0HT811400	Timing belt 76L		D	1	
16	A2XK259600	Gear 24/24T		D	1	
17	A2XK221400	Mounting Plate		D	1	
18	A2XKF21100	Caulking(Hold Plate Paper Feed DriveH)		D	1	
19	A2XK224000	Conveyance Belt		D	1	
20	A2XK224100	Collar		D	1	
21	A2XK222600	Gear 28T		D	1	
22	A161220700	Gear 28/28T		D	1	
23	A2XK222500	Gear 26/30T		D	1	
24	A2XK253000	Gear 24/26/47T		D	1	
25	A2XK220000	Gear 23/35T		D	1	
26	A161259800	Gear 19/32T		D	1	
27	A2XK253300	Gear 23/48T		D	1	
28	A2XK220900	Holder		D	1	
29	A2XK220800	Holder		D	1	
30	A61DR70100	Paper Feed Drive Assy		C	1	
31	A2XKF22000	Caulking(Hold Plate)		D	1	
32	A0HT811400	Timing belt 76L		D	1	
33	A2XK259600	Gear 24/24T		D	1	
34	A2XK222100	Gear 25/38T		D	1	
35	A2XK222200	Gear 22/36T		D	1	
36	A61DR70300	Vertical conveyance Drive Assy		S	1	

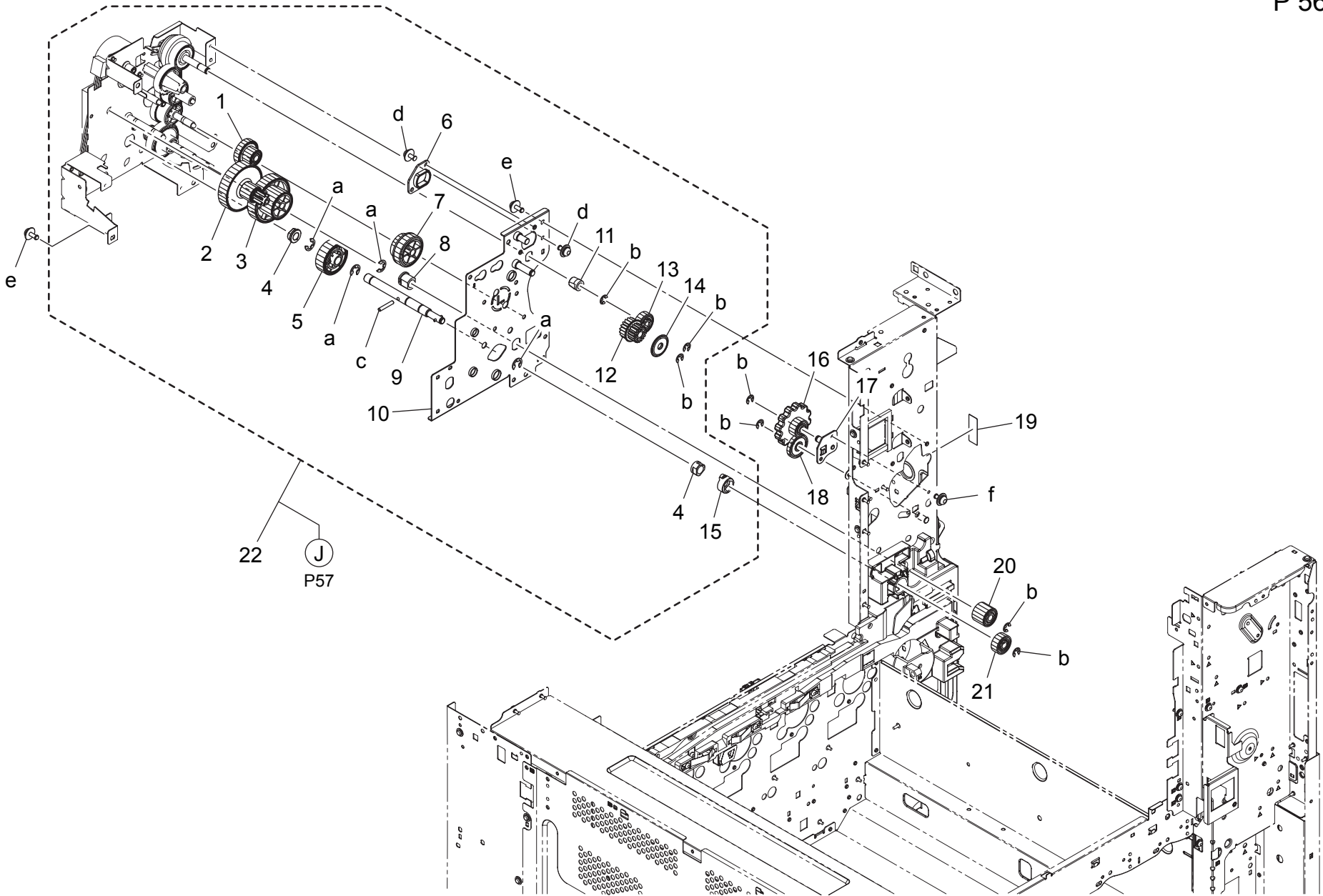
TONER BOTTLE DRIVE SECTION



TONER BOTTLE DRIVE SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161241600	Guide	ガイド (TB 駆動)		D	1	a-V145030803 b-V153030803 c-V116030803
2	A61FR71600	Toner Bottle Drive Assy	T B 駆動 A s s y		S	1	
3	A161M10300	Stepping motor	ステッピングモータ (φ 4 2 P M)		C	1	
4	A161240100	Drive Holder	駆動ホルダ		D	1	
5	A161240300	Gear 18/91T	ギア 1 8 / 9 1 T		D	1	
6	A161240600	Gear 65T	ギア 6 5 T		D	2	
7	A161240500	Gear 29T	ギア 2 9 T		D	1	
8	A161240400	Gear 29/62T	ギア 2 9 / 6 2 T		D	1	
9	4038541202	PRESSURE SPRING	圧縮コイルばね		C	1	
10	A161240700	Joint	ジョイント (TB)		C	1	
11	A161241500	Mounting Plate	取付板 (TB 駆動)		D	1	
12	A61F241800	Seal	シール		D	1	
13	A61FM90500	Gasket	ガスケット	C,D1,D3,E,F2,G1,I,K	D	1	

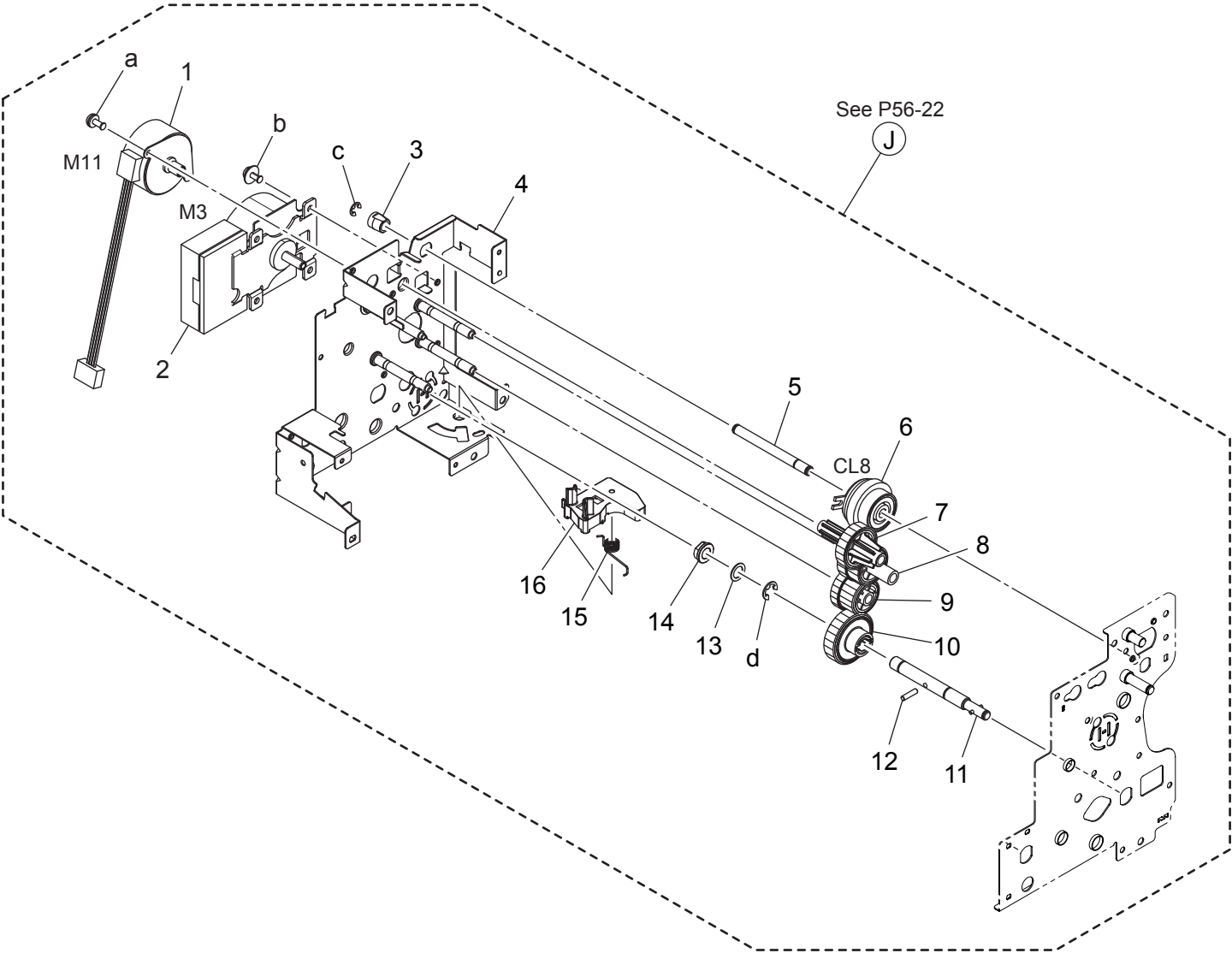
FUSING DRIVE SECTION



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A2XK254200	Gear 18/62T		D	1	a-V217060001 b-V217040001 c-V237301850 d-V116030603 e-V125030818 f-V116030803
2	A161254300	Gear 18/57T		D	1	
3	A161254400	Gear 33/55T		D	1	
4	A03U812800	Slide Shaft Holder		B	1	
5	A161254500	Gear 38T		D	1	
6	A161232200	Bushing		D	1	
7	A2XK228800	Gear 22/22T		D	1	
8	A161702200	Bushing		C	1	
9	A161256300	Shaft		D	1	
10	A2XKF25102	Caulking(Mounting Plate Fuser Drive 2H)		D	1	
11	A161232300	Bushing		D	1	
12	A5C0231300	Gear 17/18T		C	1	
13	A4FJ230700	Gear 19T		D	1	
14	A2XK224100	Collar		D	1	
15	A161232401	Collar		D	1	
16	A161122002	Gear 12T		D	1	
17	A161F10901	Caulking		D	1	
18	A161121900	Gear 17T		D	1	
19	A161941100	Label M4		D	1	
20	A161228701	Gear 16T		C	1	
21	A161254600	Gear		C	1	
22	A61ER70400	Fusing Drive Assy		S	1	
23	A161254700	Bushing		D	1	

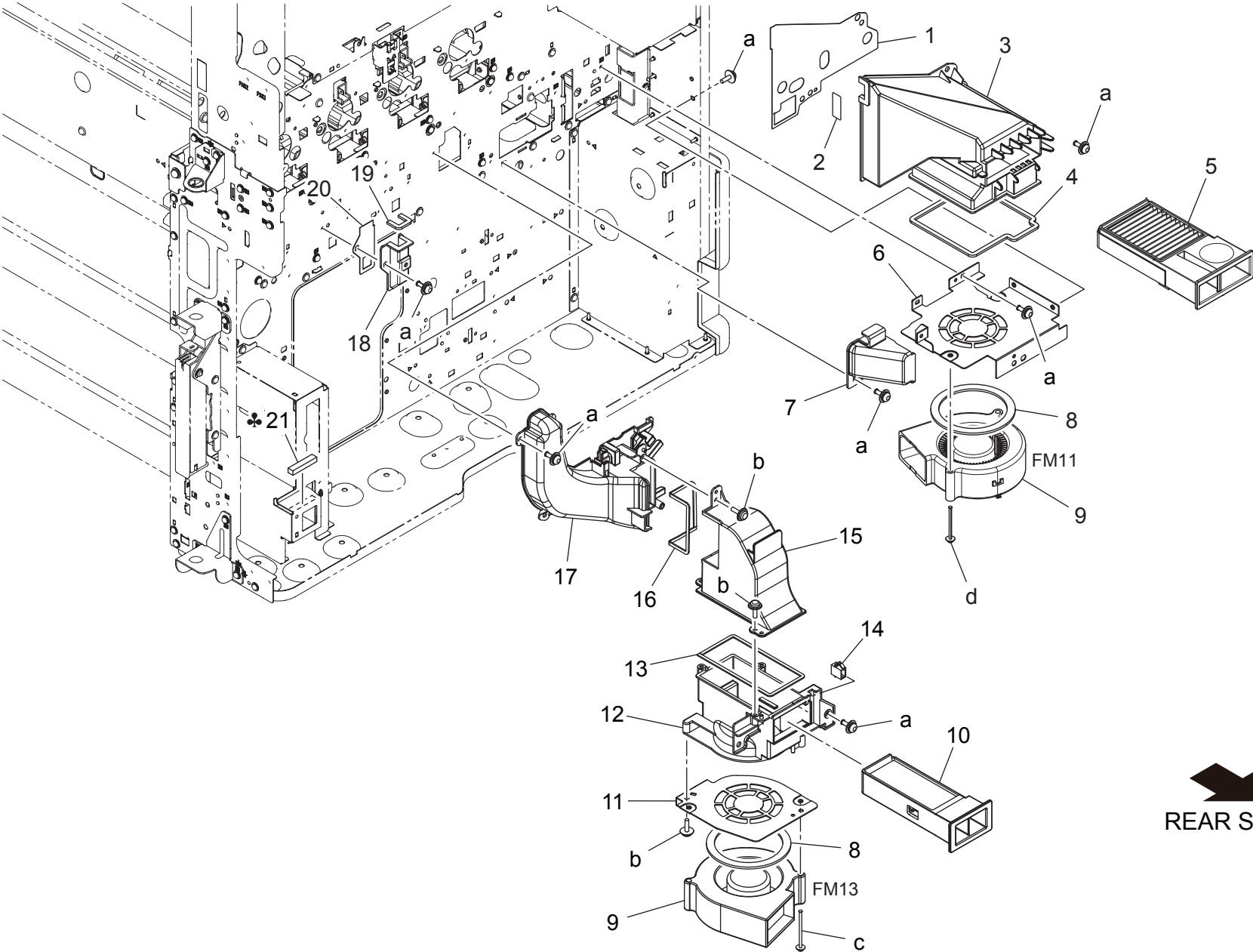
FUSING DRIVE SECTION



FUSING DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161M10300	Stepping motor		C	1	a-V115030603 b-V116030603 c-V217040001 d-V217060001
2	A2XKM10300	Brushless motor		I	1	
3	A161232300	Bushing		D	1	
4	A2XKF25015	Caulking(Mounting Plate Fuser Drive H)		D	1	
5	A161231800	Shaft		D	1	
6	A161M20400	Clutch		C	1	
7	A161230600	Gear 27T		D	1	
8	A2XK230500	Gear 24/52T		D	1	
9	A2XK228000	Gear 22/50T		D	1	
10	A161228100	Gear 33T		D	1	
11	A161228312	Shaft		D	1	
12	56AA17471	PIN B 3X12		C	1	
13	A161228600	Lever		D	1	
14	A03U812800	Slide Shaft Holder		B	1	
15	A161258501	Torsion Coil spring		D	1	
16	A1RF505400	Slide Spacer		D	1	

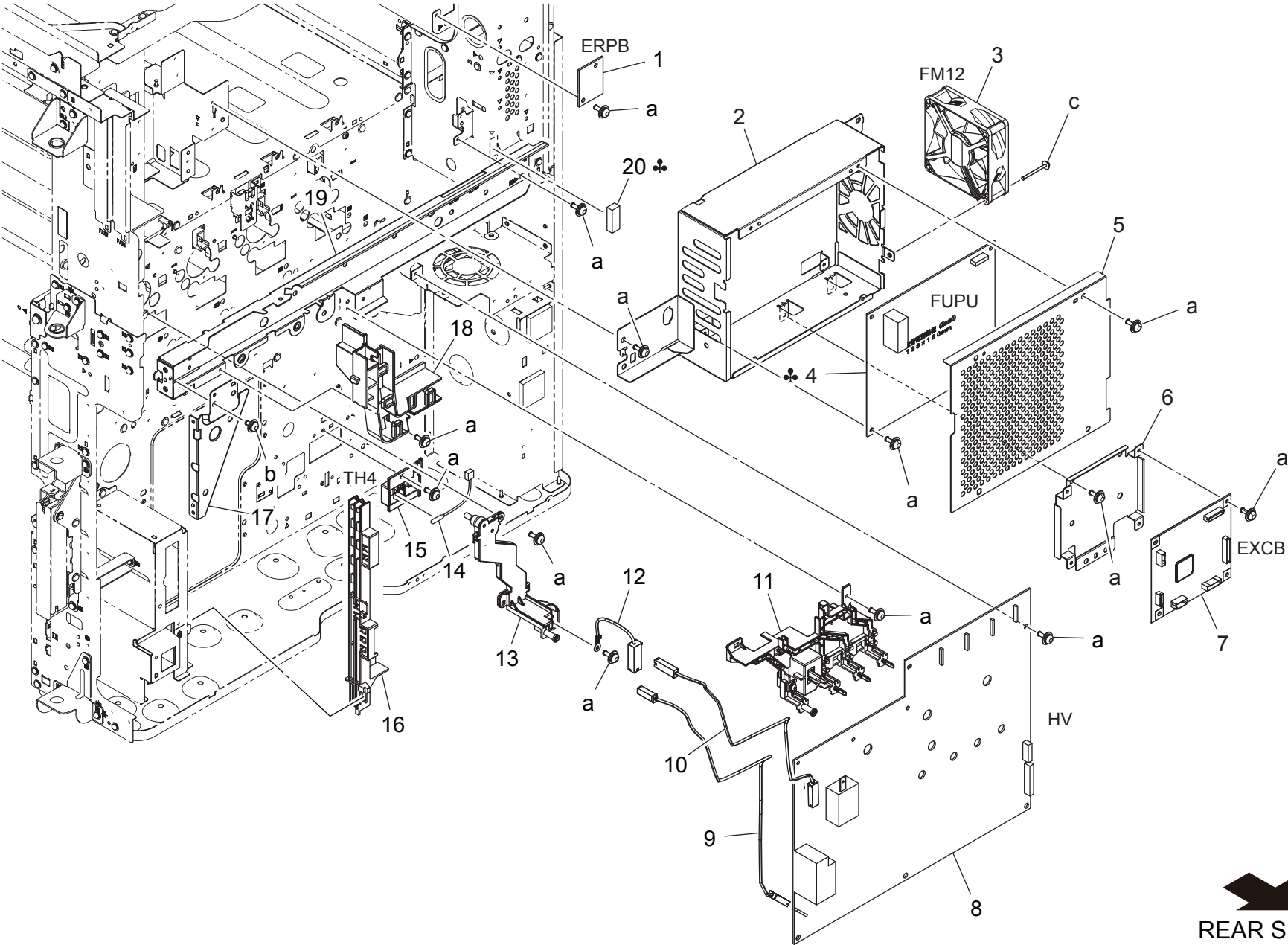
OZONE DUCT SECTION



OZONE DUCT SECTION

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161146900	Seal /4	シール／4 （トナー吸引）		D	1	a-V116030803 b-V153030803 c-V116034003 d-V116033503
2	A61D148300	Seal	シール		D	1	
3	A161147500	Duct /1	ダクト／1 （トナー吸引）		D	1	
4	A161143500	Seal /1	シール／1 （トナー吸引）		D	1	
5	A161R72800	Toner Filter Assy	トナーフィルター A S S Y		A	1	
6	A5C1142000	Mounting Plate	取付板 （トナー吸引）		D	1	
7	A161141500	Duct /2	ダクト／2 （プロセス冷却）		D	1	
8	A02E117300	Seal	シール（オゾンファン）		C	2	
9	9313100072	FAN MOTOR	ファンモータ		C	2	
10	A161R72700	Ozone Filter Assy	オゾンフィルター A S S Y		A	1	
11	A161142200	Mounting Plate	取付板（オゾンファン）		D	1	
12	A161147001	Duct /3	ダクト／3 （オゾン・背面）		D	1	
13	A161145300	Seal /2	シール／2 （オゾン・背面）		D	1	
14	V651010002	connector	W t o W コネクタ		D	1	
15	A161141902	Duct /2	ダクト／2 （オゾン・背面）		D	1	
16	A161145201	Seal /1	シール／1		D	1	
17	A5C1141800	Duct /1	ダクト／1 （オゾン・背面）		D	1	
18	A161147600	Duct	ダクト		D	1	
19	A161146600	Seal /3	シール／3 （トナー吸引）		D	1	
20	A161146500	Seal	シール		D	1	
21	A61FM90A00	Gasket	ガスケット	C,D1,D3,E,F2,G1,I,K	D	1	

HIGH VOLTAGE SECTION



REAR SIDE

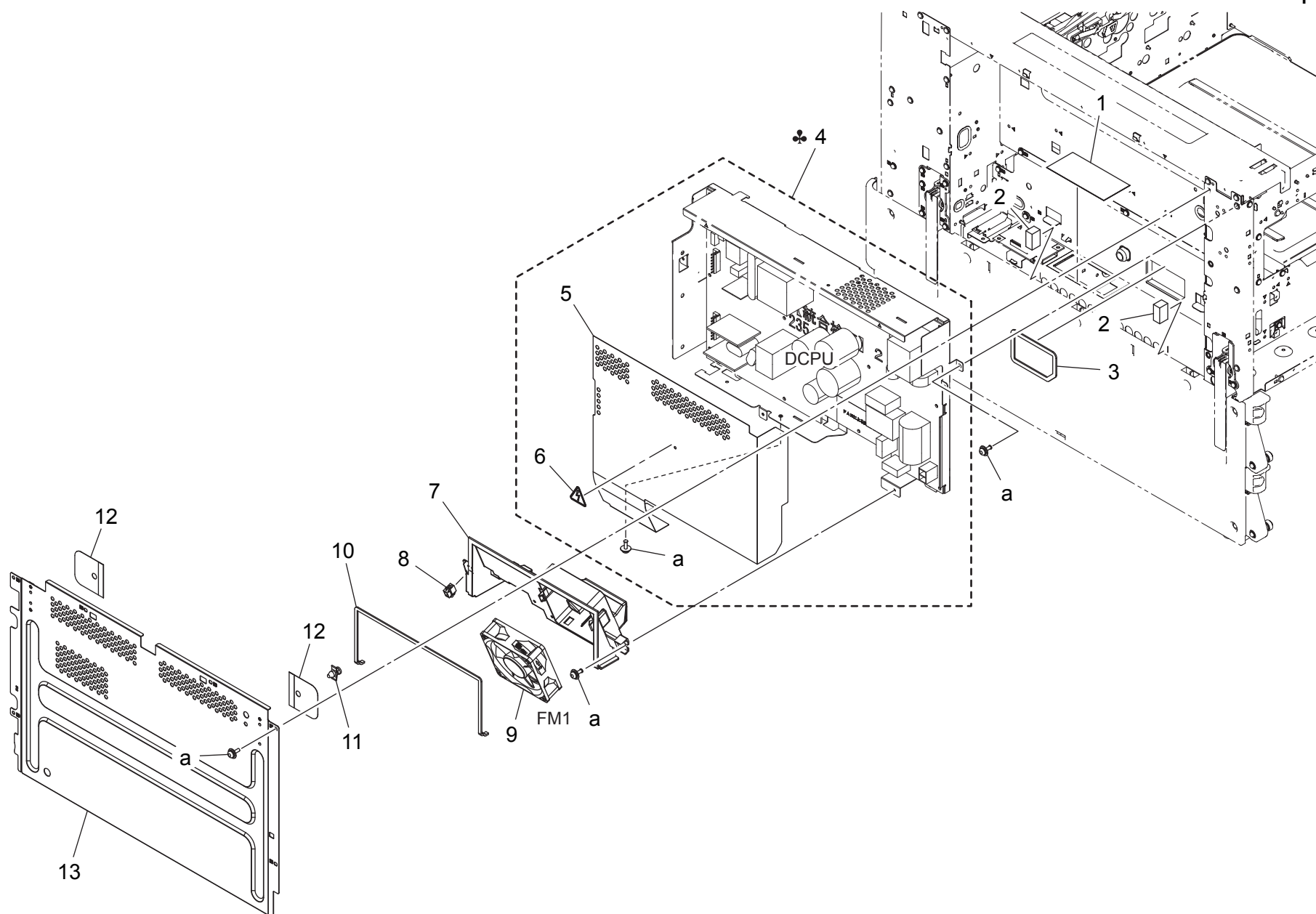
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HIGH VOLTAGE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161H00C02	PWB Assembly(PWB-DC ASSY)	基板 A S S Y (P W B - D C A S S Y)	C	1	a-V116030803 b-V116030603 c-V116033003
2	A4FJ150101	Shield Case	シールドケース (定着電源基板)	D	1	
3	4139M10000	FAN MOTOR	ファンモータ	B	1	
4	A4FJM40J01	Fixing Power source /100V	定着電源 / 1 0 0 V	I	1	
4	A4FJM40K01	Fixing Power source /120V	定着電源 / 1 2 0 V	I	1	
4	A4FJM40M01	Fixing Power source /230V	定着電源 / 2 3 0 V	I	1	
5	A4FJ150200	Shield Plate	シールド板 (定着電源基板)	D	1	
6	A2XK131700	Mounting Plate	取付板 (メカコン追加基板)	D	1	
7	A2XKH00600	PWB Assembly(PWB-EX)	基板 A S S Y (P W B - E X)	C	1	
8	A61FM40600	High voltage unit	高圧電源	I	1	
9	A161N11K00	Neutralizing Wiring	除電束線	D	1	
10	A161N11300	Transfer Wiring /2	転写束線 / 2	D	1	
11	A61FR71200	DV Contact Assy	現像接点 A s s y	D	1	
12	A161N12P01	Charging Wiring /K	帯電束線 / K	D	1	
13	A161R70211	HV Contact Assy	H V 接点 A s s y	D	1	
14	A0P0M50300	Thermistor	サーミスタ (用紙温度センサ)	C	1	
15	A161137701	Holder	ホルダ (温度検出)	D	1	
16	A5C1134800	Guide	ガイド	D	1	
17	A161132800	Reinforce Plate	補強板	D	1	
18	A161132101	Guide	ガイド (パネルハーネス)	D	1	
19	A161132504	Mounting Plate	取付板 (コントローラ上)	D	1	
20	A61FM90800	Gasket	ガスケット	D	1	

MAIN POWER SUPPLY SECTION

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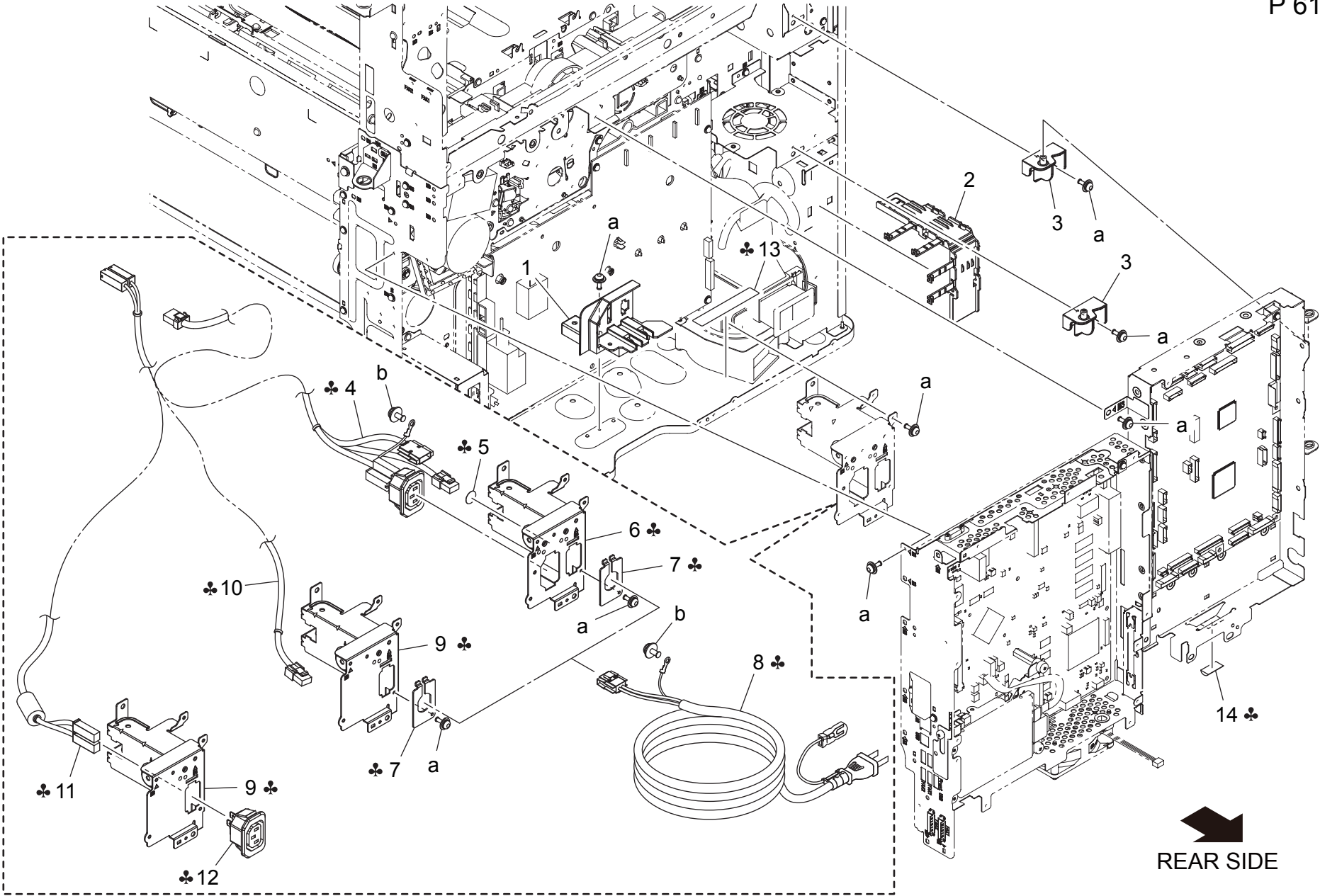
MAIN POWER SUPPLY SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161145000	Filter	フィルタ (LV・PH)	C	1	a-V116030803
2	A161144500	Seal /3	シール／3 (LV・PH)	C	2	
3	A161143601	Seal /3	シール／3 (LV・PH)	D	1	
4	A5AYR70000	Power supply Assy /100V	低圧電源 A s s y / 1 0 0 V	I	1	
4	A5AYR70100	Power supply Assy /200V	低圧電源 A s s y / 2 0 0 V	I	1	
5	A5AY131100	Sheet	シート	D	1	
6	A0CR953400	Label	ラベル (高圧注意)	C	1	
7	A161140800	Cooling Duct	冷却ダクト (LV・PH)	D	1	
8	V651010002	connector	W t o W コネクタ	D	1	
9	4139M10000	FAN MOTOR	ファンモータ	B	1	
10	A161143400	Seal /1	シール／1 (LV・PH)	D	1	
11	V502010026	SUPPORT	P C B サポート	D	1	
12	A61F100600	Sheet	シート	D	2	
13	A161100603	Cover	カバー (電源左)	D	1	

ELECTRICAL COMPONENTS

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REAR SIDE

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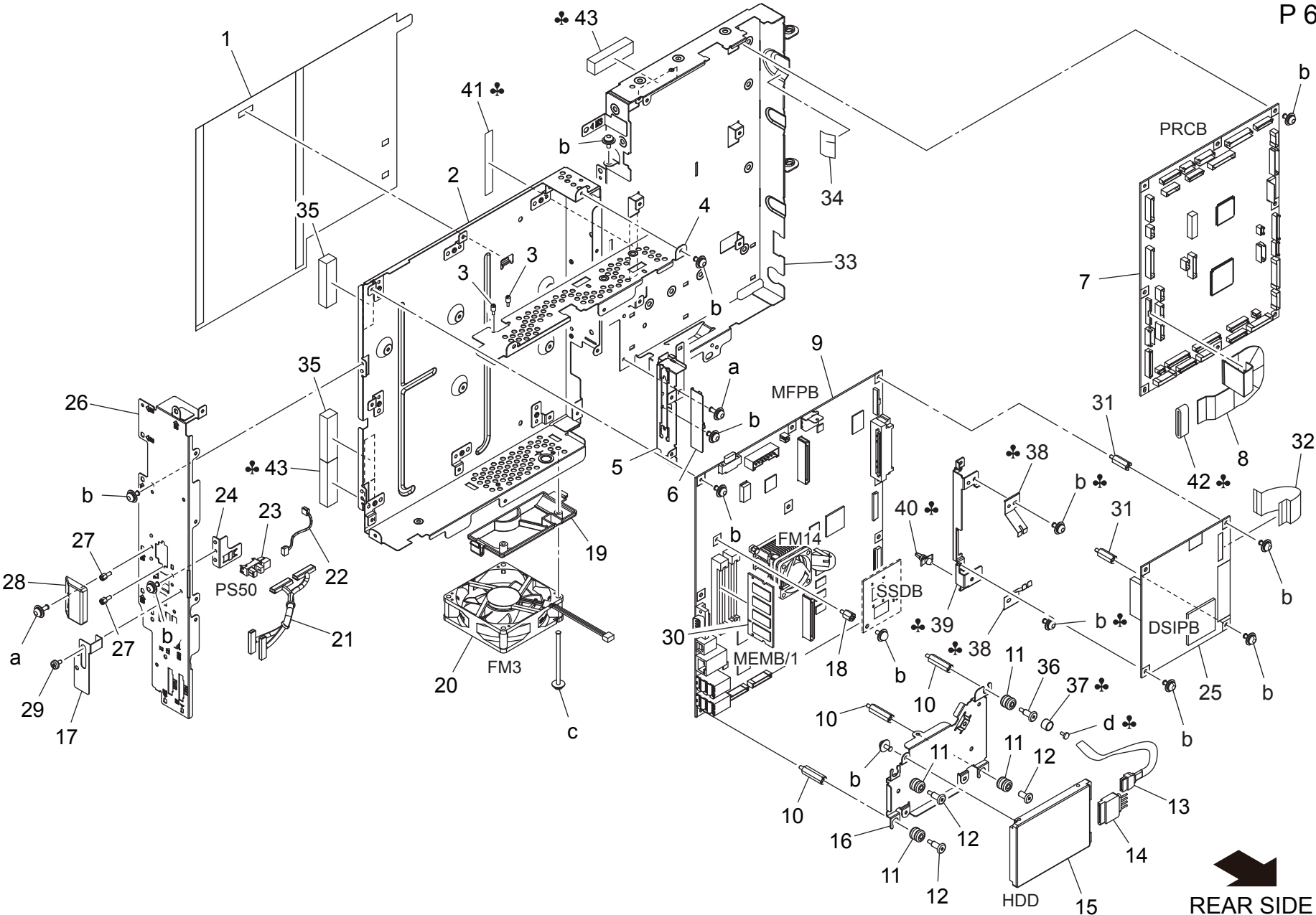
ELECTRICAL COMPONENTS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A161131401	Holder	ホルダ (CN)		D	1	a-V116030803 b-V116040803
2	A5C1137800	Holder	ホルダ (FFC)		D	1	
3	A5C1130800	Support Shaft	支点軸		D	2	
4	A4FJN10001	AC Wiring /100V	AC 束線 / 100 V (ハロゲン)	A,A1	D	1	
5	9J06730101	LABEL	ラベル	A,A1	D	1	
6	A161130502	Mounting Plate	取付板 (インレット / 国・欧)	A,A1	D	1	
7	A0ED135700	Mounting Plate	取付板 (電源コード)	A,A1,B,G2	D	1	
8	A0EDN30002	Power source Cord /100V	電源コード / 100 V	A,A1	D	1	
8	A0PON30000	Power source Cord /120V	電源コード / 120 V	B,G2	D	1	
9	A161130603	Mounting Plate	取付板 (インレット / 北米)	B,C,D1,D3,E,F2,G1,G2,I,K	D	1	
10	A4FJN10101	AC Wiring /120V	AC 束線 / 120 V (ハロゲン)	B,G2	D	1	
11	A61EN10200	AC Wiring /230V	AC 束線 / 230 V	C,D1,D3,E,F2,G1,I,K	D	1	
12	A02EN12513	Power supply Wiring	給電束線	C,D1,D3,E,F2,G1,I,K	D	1	
13	A61F130700	Tape	テープ	C,D1,D3,E,F2,G1,I,K	D	1	
14	A61FM90B00	Gasket	ガスケット	C,D1,D3,E,F2,G1,I,K	D	1	

ELECTRICAL COMPONENTS

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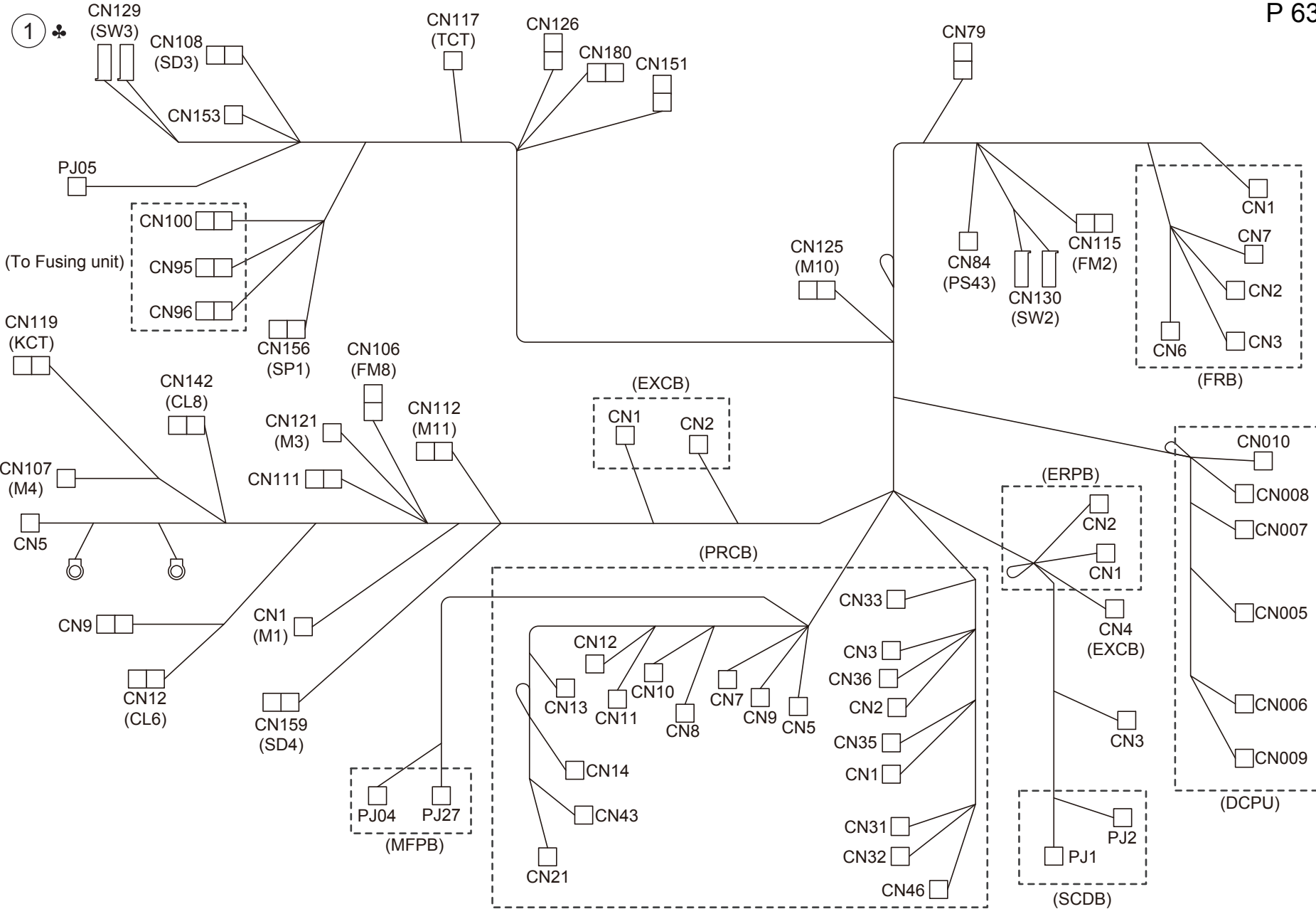
REAR SIDE
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ELECTRICAL COMPONENTS

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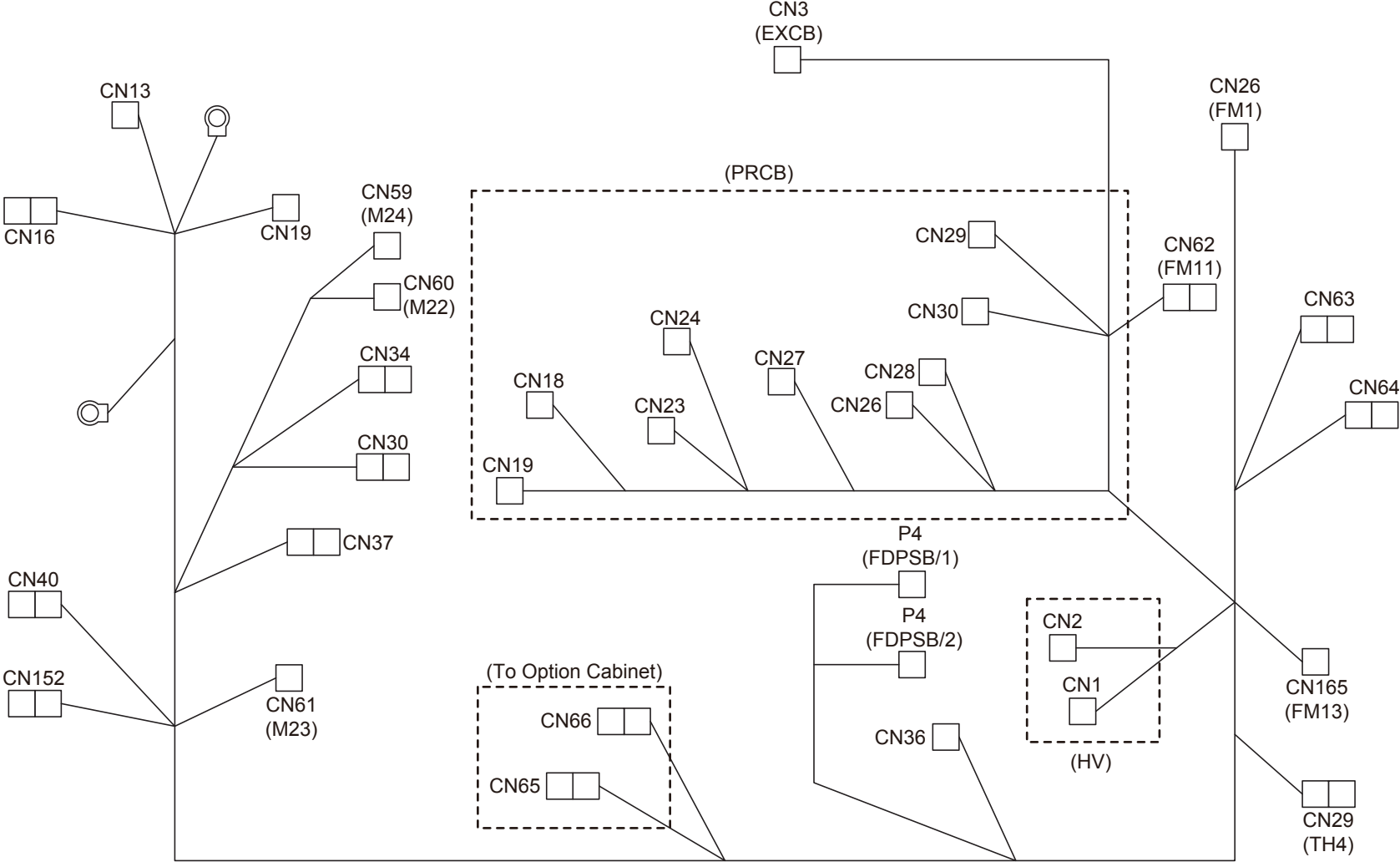
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A161134500	Sheet	シート (HV 基板)	D	1	a-V116030803 b-V116030603 c-V116034003 d-V118030603
2	A5C1131900	Shield Case	シールドケース	D	1	
3	A161138601	Shoulder screw	段ねじ	C	2	
4	A5C1137402	Mounting Plate	取付板	D	1	
5	A5C1138800	Mounting Plate	取付板	D	1	
6	A161137501	Cover	カバー (I / F 基板)	D	1	
7	A61EH00101	PWB Assembly(PWB-MCH)	基板 ASSY (PWB-MCH)	I	1	
8	A161N11800	Flatcable /50	フラットケーブル / 50	C	1	
9	A61FH02001	PWB assembly (PWB-MFP)	基板 ASSY (PWB-MFP)	I	1	
10	A5C1139900	Shoulder screw	段ねじ (HDD Assy)	D	3	
11	A0P0144400	Bushing	ブッシュ (HDD)	D	4	
12	A0P0144300	Shoulder screw	段ねじ (HDD)	D	3	
13	A0P0N15100	Cable	ケーブル	C	1	
14	A0P0N15200	Cable	ケーブル	C	1	
15	A2X0M72C00	HDD	HDD	I	1	
16	A161130701	Mounting Plate	取付板 (HDD)	D	1	
17	A161139501	Cover	蓋 (USB)	D	1	
18	A161137600	Shoulder screw	段ねじ (SSD)	D	1	
19	A161140101	Duct	ダクト (コント冷却)	D	1	
20	A0EDM10500	Fan motor	ファンモータ	C	1	
21	A161N12602	Control Relay harness	制御中継束線 (FAX 中継)	D	1	
22	A161N11B00	Controller Detection harness	コントローラ検知束線	D	1	
23	A108M50100	Photointerrupter	透過型センサ	B	1	
24	A5C1139400	Mounting Plate	取付板	D	1	
25	A5C1H02A01	PWB assembly(PWB-DS)	基板 ASSY (PWB-DS)	I	1	
26	A5C1131600	Mounting Plate	取付板	D	1	
27	A161137900	Screw	ねじ (D-SUB)	C	2	
28	A0ED131900	Cover	カバー (D-sub)	D	1	
29	A0P0742300	Shoulder screw	段ねじ	C	1	
30	V865300026	MEMORY MODULES	MEMORY MODULES	C	1	
31	A4MG130900	Shoulder screw	段ねじ (DS 基板)	D	2	
32	A161N15500	Interface Flatcable	インターフェースフラットケーブル	C	1	
33	A5AY131803	Shield Case	シールドケース	C	1	
34	A161135700	Protection Seal	保護シール	C	1	
35	A5C1M90000	Gasket	ガスケット	D	2	
36	A5C1133800	Shoulder screw	段ねじ	C	1	
37	A5C1133900	Compressing Coil spring	圧縮コイルばね	C	1	
38	A61F130200	Ground Plate	アース板	C	2	
39	A61F130100	Mounting Plate	取付板	C	1	
40	V502010032	spacer	サーキットボードスペーサー	D	1	
41	A61F130800	Seal	シール	D	1	
42	A61FM90100	Ferritecore	フェライトコア	D	1	
43	A5C1M90000	Gasket	ガスケット	D	2	

WIRING



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A61EN10300	Main body Wiring /Front	本体束線／前	A,A1	D	1	
1	A61EN10900	Main body Wiring /Front	本体束線／前	B,C,D1,D3,E,F2,G1,G2,I,K	D	1	

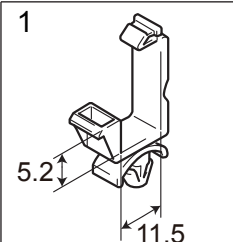
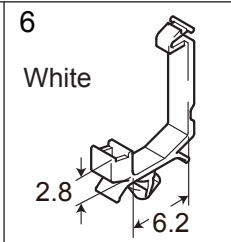
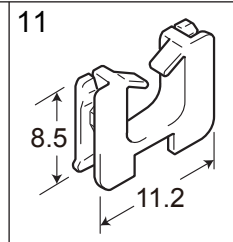
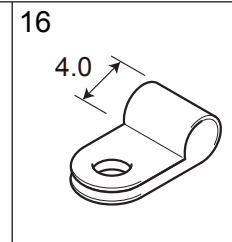
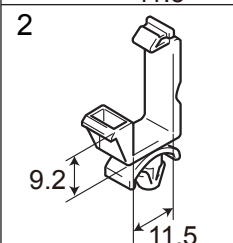
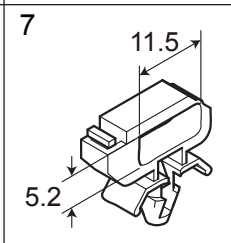
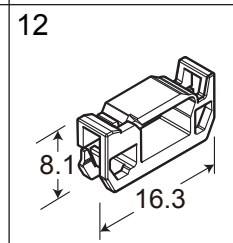
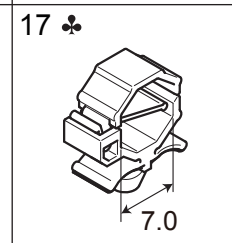
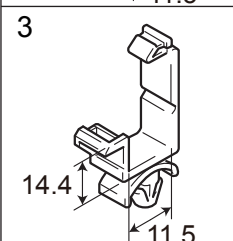
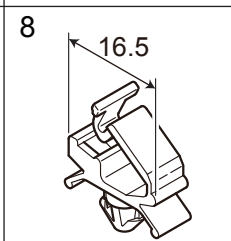
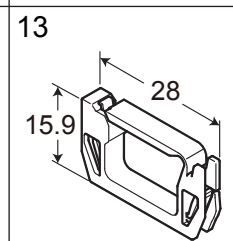
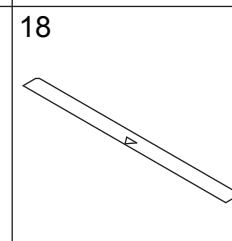
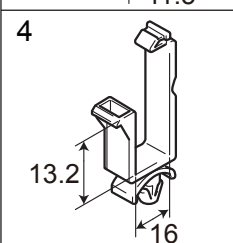
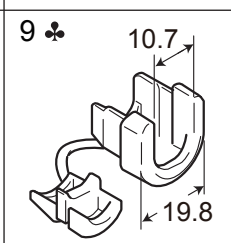
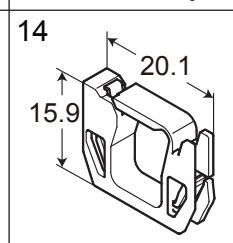
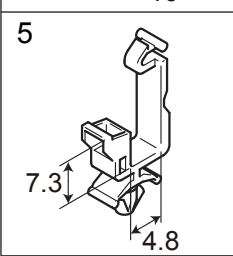
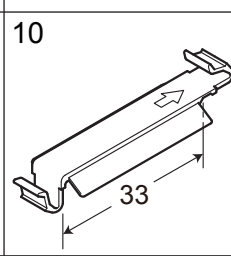
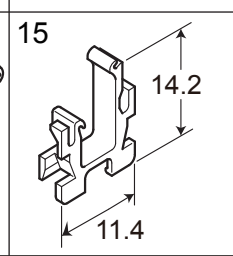
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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A61DN10400	Main body Wiring /Rear	本体束線／奥		D	1	

WIRING ACCESSORIES AND JIGS

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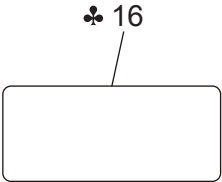
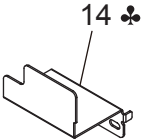
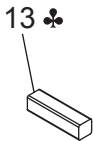
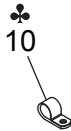
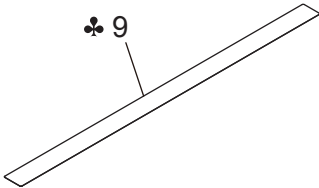
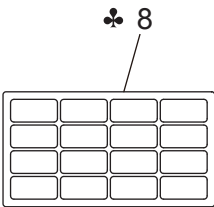
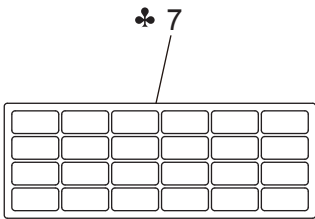
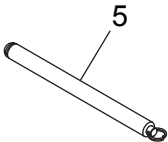
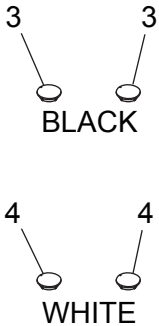
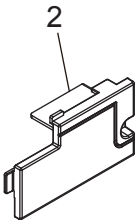
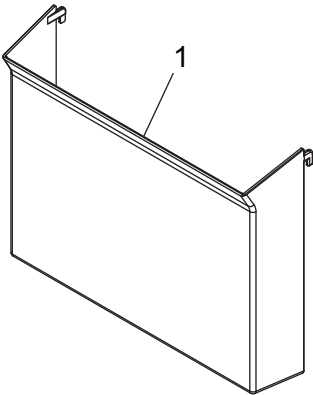
1 	6 White 	11 	16 	21	26	31	36
2 	7 	12 	17 ♣ 	22	27	32	37
3 	8 	13 	18 	23	28	33	38
4 	9 ♣ 	14 	19	24	29	34	39
5 	10 	15 	20	25	30	35	40

WIRING ACCESSORIES AND JIGS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	V500010081	Locking Wire Saddle	ロッキングワイヤーサドル	D		
2	V500010082	Locking Wire Saddle	ロッキングワイヤーサドル	D		
3	V500010083	Locking Wire Saddle	ロッキングワイヤーサドル	D		
4	V500010084	Locking Wire Saddle	ロッキングワイヤーサドル	D		
5	V500020098	Mini Locking wire saddle	ミニロッキングワイヤーサドル	D		
6	V500020099	Mini Locking wire saddle	ミニロッキングワイヤーサドル	D		
7	V500010052	SADDLE	ロッキングワイヤーサドル	D		
8	V500020100	Mini Locking wire saddle	ミニロッキングワイヤーサドル	D		
9	V500020052	bushing	コードブッシュ	D		
10	V500020082	Clamping for FFC	F F C 用クランプ	D		
11	V570010021	Saddle	エッジサドル	D		
12	V570010057	Wing Edge Saddle	ウィングエッジサドル	D		
13	V570010059	Wing Edge Saddle	ウィングエッジサドル	D		
14	V570010060	Wing Edge Saddle	ウィングエッジサドル	D		
15	V570010050	Locking Edge Saddle	ロッキングエッジサドル	D		
16	V500020069	Clamp	導電クランプ	D		
17	V500020110	FG Clamp	F G クランプ	D		
18	9J06PJG100	JIG	治具 (A D F 読取り位置調整用)	S		

ACCESSORY PARTS



ACCESSORY PARTS

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A0ED166200	Holder	ホルダ (マニュアル)		C	1	
2	A161166101	Cover	カバー (背面・下)		C	1	
3	A00J169100	Cover	蓋		C	2	
4	A02E167700	Cover	蓋		C	2	
5	A5C1192100	Pen	ペン		C	1	
6	A5C1947000	Label	ラベル (パネルシート・日本語)	A,A1	C	1	
6	A5C1947100	Label	ラベル (パネルシート・英語)	B,D1,D3,E,F2,G1,G2,I,K	C	1	
7	A161943301	Label Paper Size/Metric	ラベル 集合ラベル M	A,A1,C,D1,D3,E,F2,G1,I,K	C	1	
8	A161943400	Label Paper Size/Inch	ラベル 集合ラベル I	B,G2	C	1	
9	A121944700	Label Prohibit	ラベル (コピー禁止事項・E)	C,D1,D3,E,F2,G1,I,K	C	1	
10	V500020040	clamp	ナイロンクランプ	C,D1,D3,E,F2,G1,I,K	D	2	
11	V116033003	Screw	なべ小ねじ・セムス 2	C,D1,D3,E,F2,G1,I,K	V	1	
12	V116030804	Screw	なべ小ねじ・セムス 2		V	1	
13	A61F130600	Seal	シール	C,D1,D3,E,F2,G1,I,K	C	1	
14	A61F130500	Mounting Plate	取付板	C,D1,D3,E,F2,G1,I,K	C	1	
15	V116040803	Screw	なべ小ねじ・セムス 2	C,D1,D3,E,F2,G1,I,K	V	2	
16	A1UD947400	Label	ラベル (国内省エネ)	A,A1	C	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	ADF Section	Pick-up roller	2	200K	A143PP5200		P6-13	*2, *7
2		Feed roller	1	200K	A143563100		P6-26	*2, *7
3		Separation roller	1	200K	A3CFPP4H00		P7-3	*2, *7
4	Paper feed section	Tray 1 pick-up roller	1	300k	A5C1562200		P33-30	*2, *4
5		Tray 1 feed roller	1	300k	A00J563600		P33-14	*2, *4
6		Tray 1 separation roller	1	300k	A00J563600		P34-6	*2, *4
7		Tray 2 pick-up roller	1	300k	A5C1562200		P35-35	*2, *4
8		Tray 2 feed roller	1	300k	A00J563600		P35-18	*2, *4
9		Tray 2 separation roller	1	300k	A00J563600		P36-6	*2, *4
10		Manual bypass tray feed roller	1	200k	A00F623201		P47-10	*2, *4
11		Manual bypass tray separation roller assy	1	200k	4658015106		P48-30	*2, *4
12	Processing section	Toner cartridge/K *1	1	24.4k	-			
13		Drum unit/K *1	1	130k	-			*3
14		Developing unit/Y,M,C,K	1	580k(JP)	-			*3
15		Developing unit/Y,M,C,K	1	590k(US)	-			*3
16		Developing unit/Y,M,C,K	1	600k(EU)	-			*3
17		Ozone filter	1	300k	A161R72700		P58-10	*3, *5
18		Toner filter	1	300k	A161R72800		P58-5	*3, *5
19	Image transfer section	Waste toner box *1	1	100k	A4NNWY1		P28-9	*6
20		Transfer belt unit	1	300k	A61DR70000		P31-1	*3
21		Transfer roller unit	1	300k	A161R71400		P44-23	*3, *5
22	Fusing section	Fusing unit 100V	1	580k	A4FJR70222	Aera 100V	P51-10	*3
23		Fusing unit 120V	1	590k	A4FJR70322	Aera 110-127V	P51-10	*3
24		Fusing unit 230V	1	600k	A4FJR70422	Aera 220-240V	P51-10	*3

*1: The parts can be replaced either by user or service engineer.

*2: Actual durable cycle (life counter value)

*3: Field standard yield

*4: Replace those three parts at the same time.

*5: The ozone filter and the transfer roller unit are furnished with the transfer belt unit so that all of them are replaced at same time.

*6: A waste toner full condition is detected with detecting the actual waste toner emissions.

*7: Replace those parts at the same time.

メンテナンスリスト

1/1

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	ADF 部	ピックアップローラー	2	200K	A143PP5200		P6-13	*2, *7
2		給紙ローラー	1	200K	A143563100		P6-26	*2, *7
3		分離ローラー Assy	1	200K	A3CFPP4H00		P7-3	*2, *7
4	給紙部	トレイ 1 ピックアップローラー	1	300k	A5C1562200		P33-30	*2, *4
5		トレイ 1 給紙ローラー	1	300k	A00J563600		P33-14	*2, *4
6		トレイ 1 分離ローラー	1	300k	A00J563600		P34-6	*2, *4
7		トレイ 2 ピックアップローラー	1	300k	A5C1562200		P35-35	*2, *4
8		トレイ 2 給紙ローラー	1	300k	A00J563600		P35-18	*2, *4
9		トレイ 2 分離ローラー	1	300k	A00J563600		P36-6	*2, *4
10		手差しトレイ給紙ローラー	1	200k	A00F623201		P47-10	*2, *4
11		手差しトレイ分離ローラー Assy	1	200k	4658015106		P48-30	*2, *4
12	プロセス部	トナーカートリッジ /K *1	1	24.4k	-			
13		ドラムユニット /K *1	1	130k	-			*3
14		現像ユニット /Y,M,C,K	1	580k(JP)	-			*3
15		現像ユニット /Y,M,C,K	1	590k(US)	-			*3
16		現像ユニット /Y,M,C,K	1	600k(EU)	-			*3
17		オゾンフィルター	1	300k	A161R72700		P58-10	*3, *5
18		トナーフィルター	1	300k	A161R72800		P58-5	*3, *5
19	転写部	廃棄トナーボックス *1	1	100k	A4NNWY1		P28-9	*6
20		転写ベルトユニット	1	300k	A61DR70000		P31-1	*3
21		転写ローラーユニット	1	300k	A161R71400		P44-23	*3, *5
22	定着部	定着ユニット 1 0 0 V	1	580k	A4FJR70222	Aera 100V	P51-10	*3
23		定着ユニット 1 2 0 V	1	590k	A4FJR70322	Aera 110-127V	P51-10	*3
24		定着ユニット 2 3 0 V	1	600k	A4FJR70422	Aera 220-240V	P51-10	*3

*1: ユーザー / サービス交換の選択が可能。

*2: ライフカウンター値

*3: 市場標準印刷枚数値

*4: 同時交換する。

*5: 転写ベルトユニット (A161R713) に同梱されており、同時交換する。

*6: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

*7: 3 点同時交換すること。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A61E001
	A2	JAPAN				
B		USA, CANADA		120	60	A61E011 A61E012
C		EUROPEAN TYPE		220-240	50/60	A61E021
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A61E041
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A61E041
E		PHILIPPINES		220-240	50/60	A61E041
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA		220-240	50/60	A61E041
G	G1	C.S AMERICA		220-240	50/60	A61E041
	G2	C.S AMERICA		120	60	A61E011
H		TAIWAN				
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	A61E041
J		CHINA				
K		KOREA		220-240	50/60	A61E041