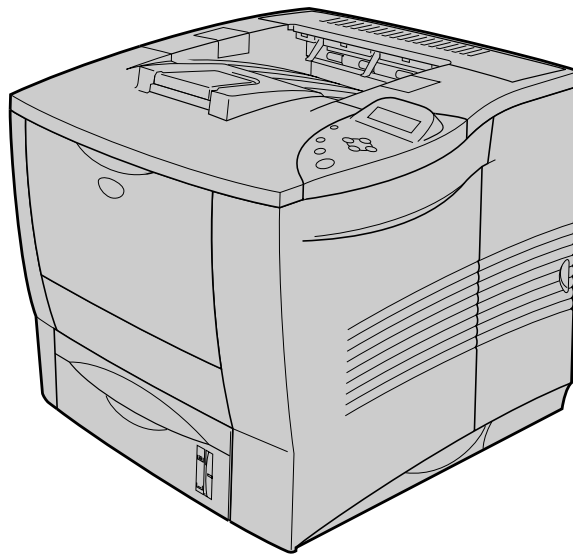




Brother Laser Printer **PARTS REFERENCE LIST**

MODEL: HL-2460 / 2460N



Read this list thoroughly before maintenance work.

Keep this list in a convenient place for quick and easy reference at all times.

NOTE FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it needs mentioning the following items:

- (1) Code
- (2) Q'ty
- (3) Description
- (4) Symbol (PCB No., Revision , and Parts location mounted on the PCB.)

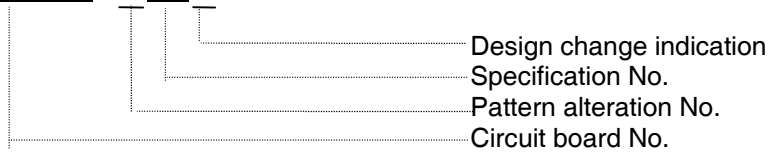
Note: No orders without Parts Code or Tool No. can be accepted.

< Example >

	(1)	(2)	(3)	(4)	
REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK

Revision No.: marked on the **main printed circuit board**.

B48K056 - 201A



Revision No.: marked on the **power supply printed circuit board**.

Rev. A



2. Design-changed parts:

If the parts are changed, any one of the following symbols is indicated in the REMARKS column.

- #A: Compatible between old and new
- #B: Replaceable from old to new
- #D: Incompatible
- #: Newly established

3. The original of this list was made based on the information available in September 2001.

4. Parts are subject to change in design without prior notice.

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1. FRAME

PR2002037

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ8530001	1	EJECT SENSOR PCB ASSY	CODE CHNG
2	LJ0893001	1	TRANSFER ROLLER 52 ASSY	
3	LJ0149001	1	TRANSFER BASE ASSY	
3-1	LJ8534001	1	SENSOR RELAID PCB R ASSY	
3-2	LJ1058001	1	TRANSFER RIB ASSY	
4	LJ0173001	1	REGIST ROLLER ASSY	
5	LJ0175001	1	ELECTROMAGNETISM CLUTCH REGIST	
6	LJ8538001	1	SIZE SW PCB ASSY	
7	LJ1568001	1	SIZE SW SPRING	
8	LJ0364001	1	GUIDE PLATE SPRING	
9	UH2208001	4	RUBBER FOOT	
10	LJ0214001	1	FAN MOTOR 80	
11	LJ0259001	1	FAN MOTOR 60	
12	LJ0551001	1	CF SLOT	
13	LJ0670001	2	TAPTITE, PAN B M3X35	
14	087323016	2	TAPTITE, CUP S M3X30	
15	087320616	3	TAPTITE, CUP S M3X6	
16	085320616	2	TAPTITE, BIND S M3X6	
17	LJ0822001	3	TAPTITE, CUP S M3X4	

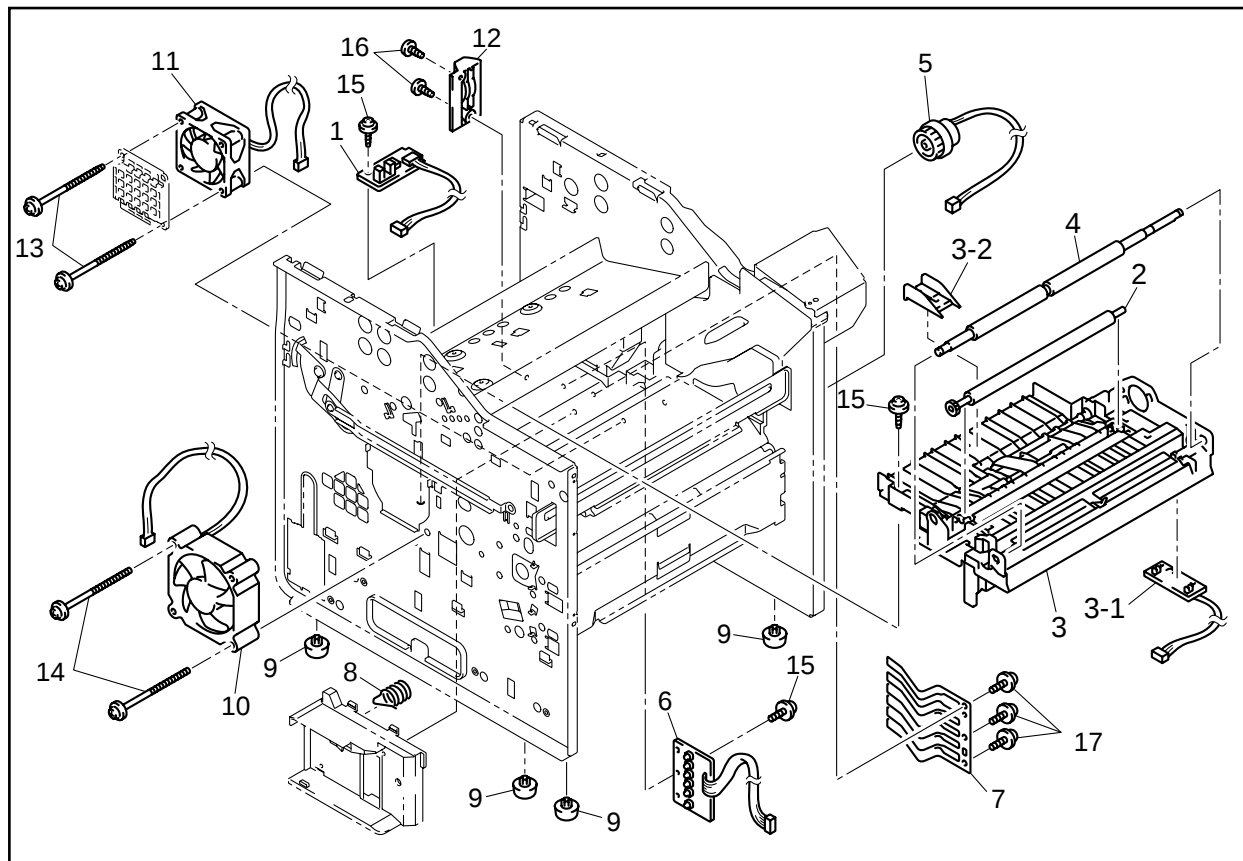
MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2002037

2. DRIVE

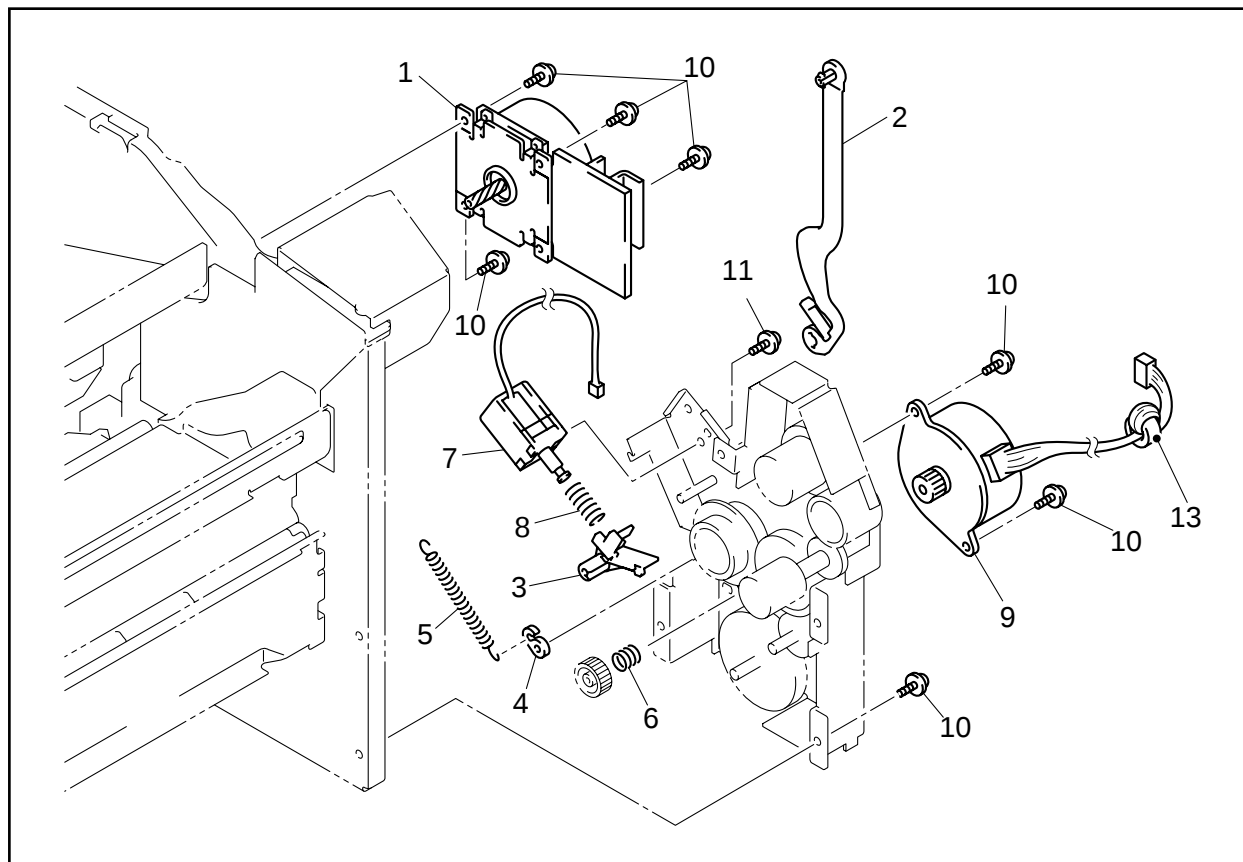
REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0227001	1	MAIN MOTOR ASSY	
2	LJ0232001	1	DRUM GEAR LINK	
3	LJ0244001	1	SOLENOID LEVER	
4	UH2378000	1	SPRING HOOK	
5	LJ0247001	1	SECTOR GEAR 35 SPRING	
6	LJ0264001	1	FRICTION SPRING	
7	LJ0265001	1	SOLENOID ASSY	
8	LJ0309001	1	SOLENOID SPRING MP	
9	LJ0267001	1	FEEDING MOTOR ASSY	
10	087320616	7	TAPTITE, CUP S M3X6	
11	U11776001	1	SCREW, FLANGED M3X3.5	

1. FRAME



MODEL HL-2460 / 2460N 84T-U05/06-500

2. DRIVE



MODEL HL-2460 / 2460N 84T-U05/06-500

3. LASER UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0935001	1	SCANNER UNIT (SP)	
2	LJ0743001	1	DUST GUARD PLATE ASSY	
3	LJ0397001	1	SHUTTER LINK	
4	LJ0914001	1	PLATE	
5	087322015	4	TAPTITE, CUP S M3X20	

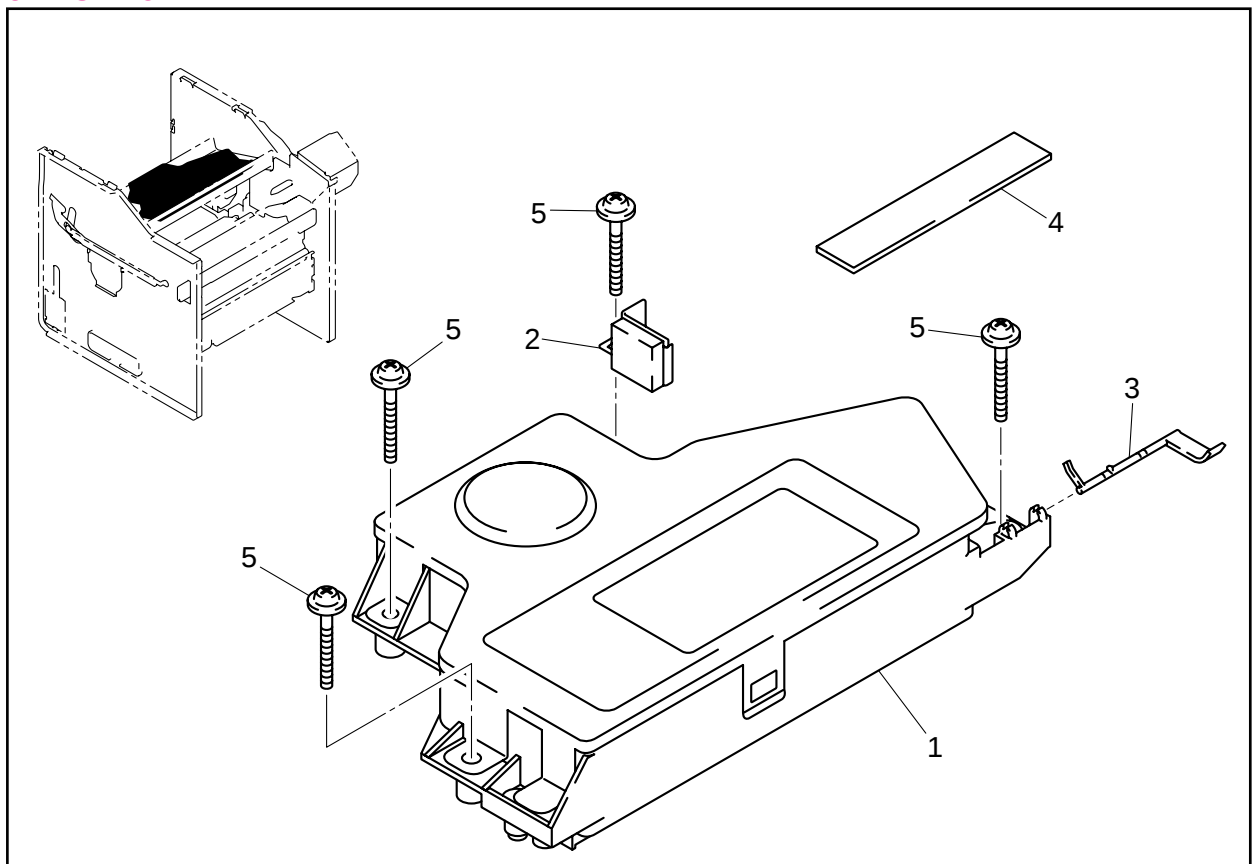
MODEL HL-2460/2460N 84T-U05/06-500

4. PAPER EJECT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0105001	1	PAPER EJECT UNIT	
1-1	UH3323001	4	EJECT PINCH ROLLER ASSY	
1-2	UH3948001	4	PINCH SPRING	
1-3	LJ0668001	2	EJECT ROLLER ASSY	
1-4	LJ0657001	2	EJECT ROLLER GROUND PLATE	
1-5	LJ0477001	4	BEARING 6	
1-6	LJ0718001	1	REAR ACTUATOR 4	
1-7	LJ0665001	1	REAR TRAY PCB ASSY	
1-8	LJ0110001	1	REAR ACTUATOR 3	
1-9	LJ0111001	1	REAR TRAY ACTUATOR	
1-10	LJ0112001	1	REAR TRAY ACTUATOR SPRING	
1-11	087310815	1	TAPTITE, CUP B M3X8	
1-12	085310815	2	TAPTITE, BIND B M3X8	
1-13	048040346	2	RETAINING RING, E4	
2	087320616	2	TAPTITE, CUP S M3X8	

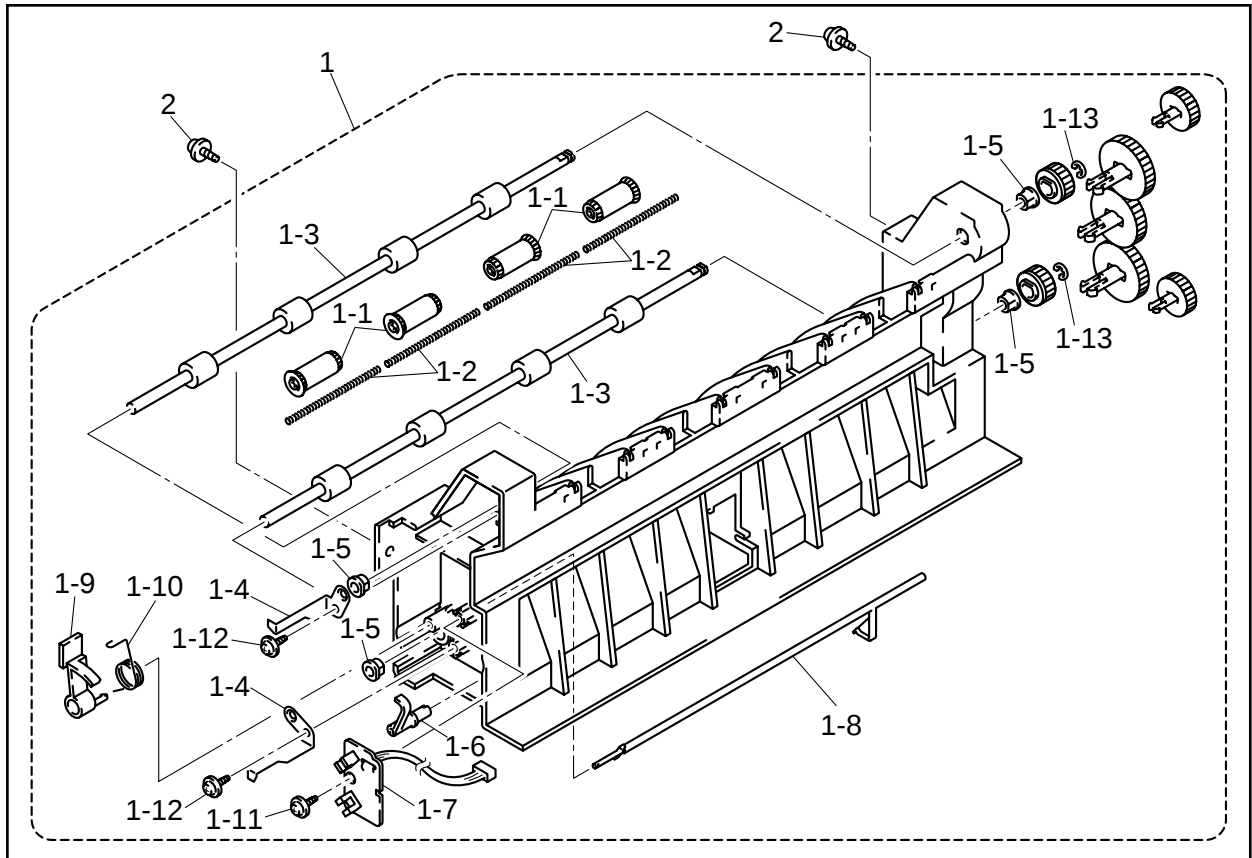
MODEL HL-2460/2460N 84T-U05/06-500

3. LASER UNIT



MODEL HL-2460 / 2460N 84T-U05/06-700

4. PAPER EJECT



MODEL HL-2460 / 2460N 84T-U05/06-420

5. PAPER FEED

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0270001	1	PAPER FEED ROLLER ASSY 45 *1	*1 A component part of the PAPER FEEDING KIT. Refer to "18. PERIODICAL MAINTENANCE PARTS".
2	LJ0273001	1	PE SENSOR ACTUATOR	
3	LJ8542001	1	TRAY PE SENSOR PCB ASSY	
4	LJ0277001	2	PAPER FEED ROLLER ASSY	
5	LJ0279001	6	BEARING	
6	LJ0717001	1	ONEWAY CLUTCH	
7	LJ0284001	4	PAPER FEED ROLLER BEARING	

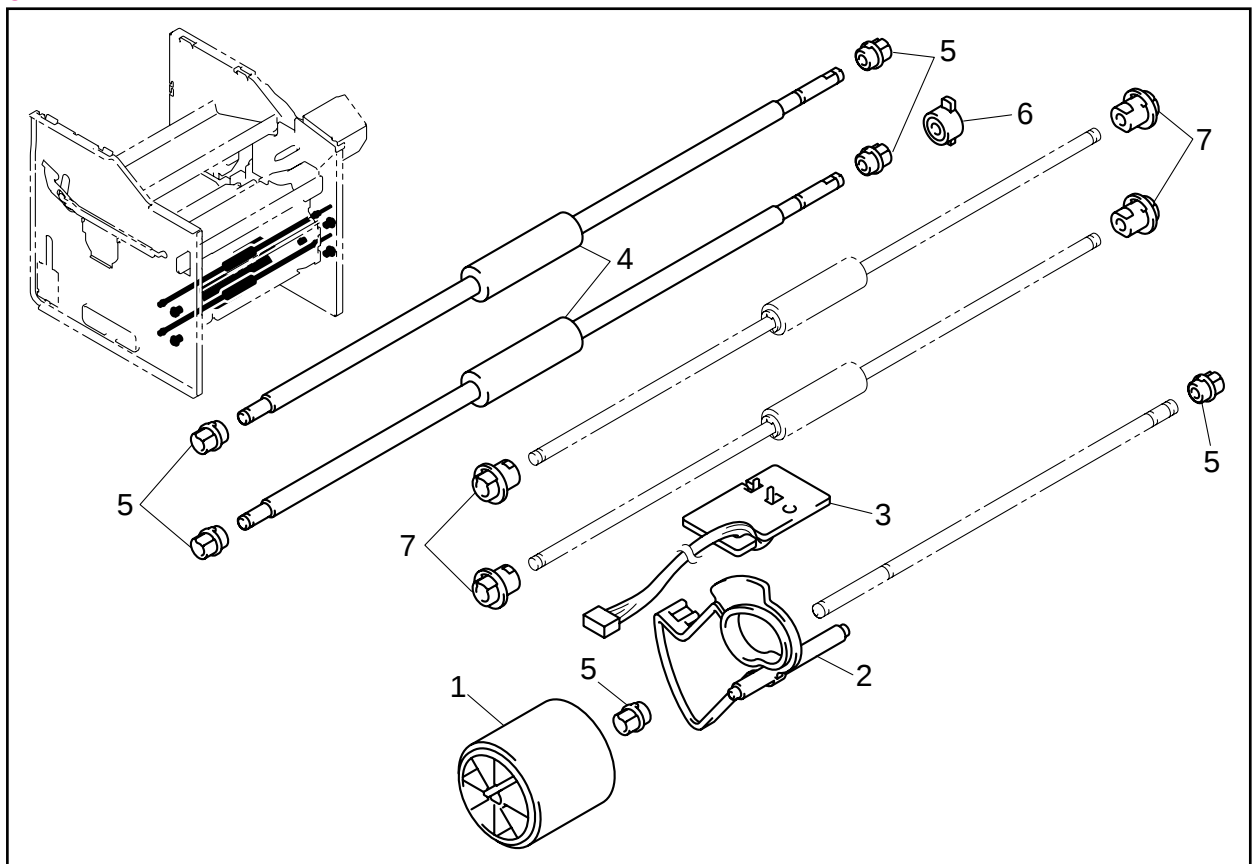
MODEL HL-2460/2460N 84T-U05/06-500

6. MP TRAY

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0295001	1	SEPARATION PLATE ASSY MP	
2	LJ0298001	1	SEPARATION PAD SPRING MP	
3	LJ0299001	1	PLATE ASSY MP	
4	LJ0305001	2	PLATE SPRING MP	
5	LJ0307001	1	SOLENOID ASSY MP	
6	LJ0309001	1	SOLENOID SPRING MP	
7	LJ0311001	1	PAPER FEED ROLLER ASSY MP	
8	LJ0326001	1	ROLLER COVER ASSY MP	
8-1	LJ8545001	1	MP PE SENSOR PCB ASSY	
8-2	LJ0328001	1	PE SENSOR ACTUATOR MP	
8-3	LJ0329001	1	PE SENSOR ACTUATOR 2 MP	
9	LJ0330001	1	TRAY ASSY MP	
10	LJ0334001	1	TRAY COVER ASSY MP	
10-1	LJ0337001	2	TRAY COVER ROCK SPRING	
11	085310815	2	TAPTITE, BIND B M3X8	
12	085320816	1	TAPTITE, BIND S M3X8	

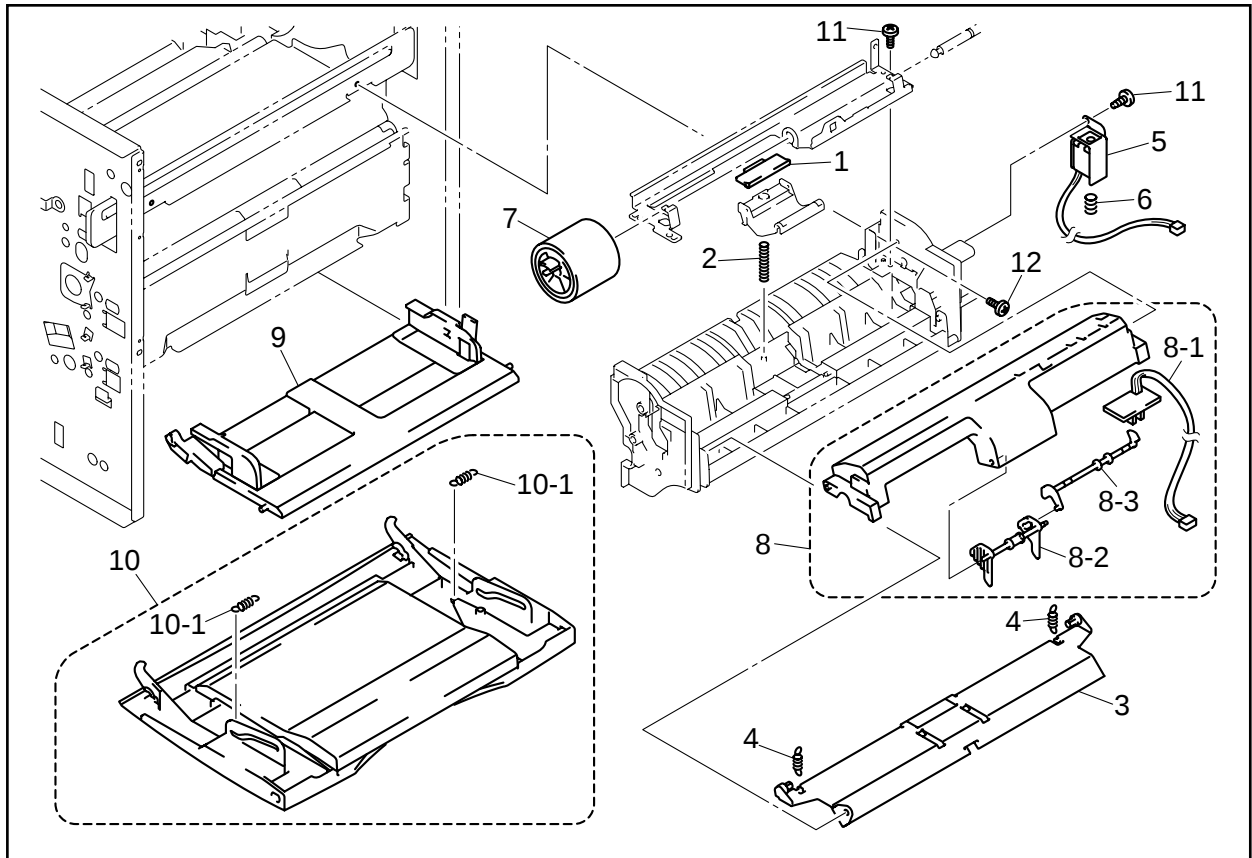
MODEL HL-2460/2460N 84T-U05/06-500

5. PAPER FEED



MODEL HL-2460/2460N 84T-U05/06-600

6. MP TRAY



MODEL HL-2460 / 2460N 84T-U05/06-630

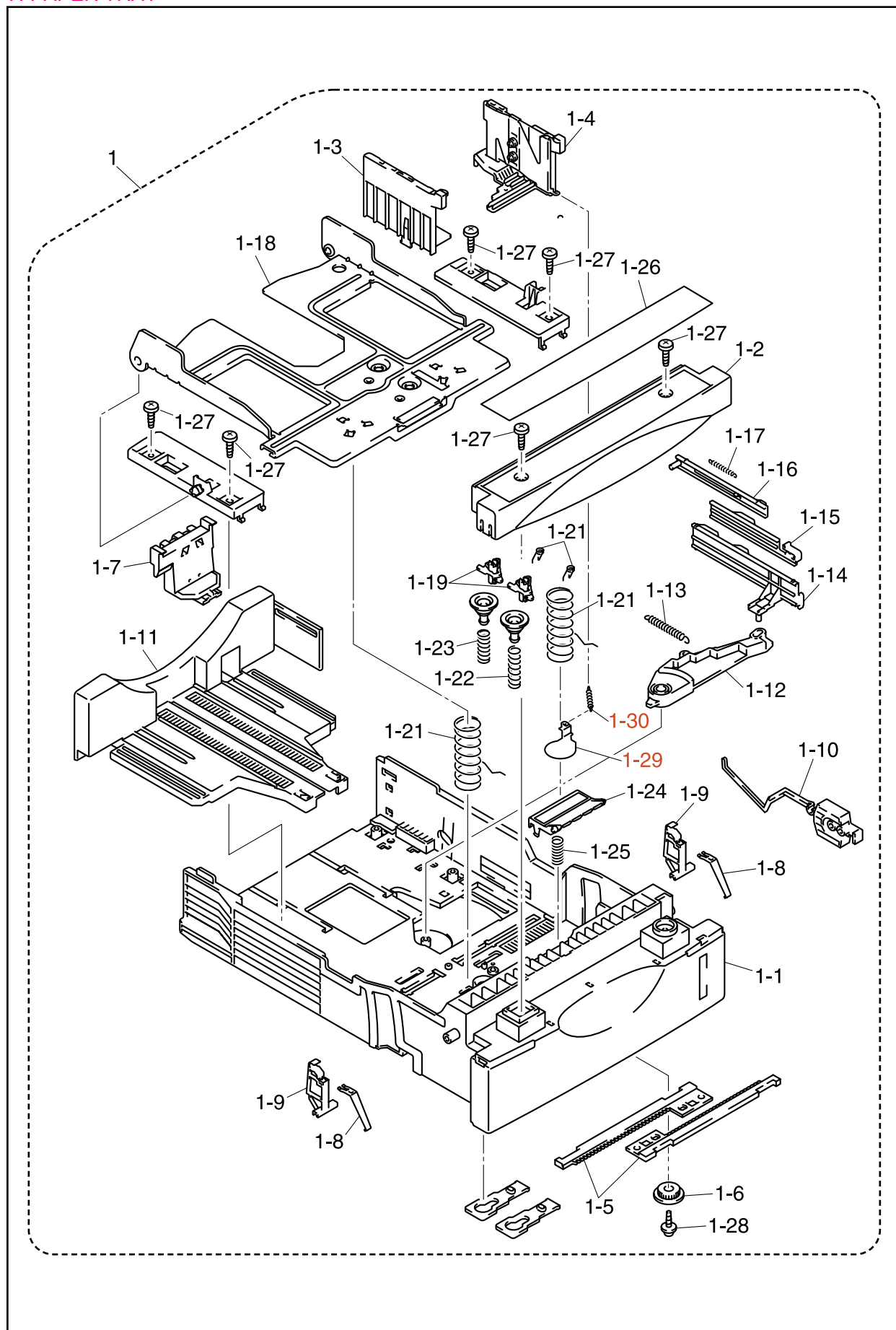
7. PAPER TRAY

PR2002145

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ1732001	1	PAPER TRAY UNIT (SP) US	CODE CHNG
1-1	LJ0340001	1	BASE TRAY	
1-2	LJ0228001	1	PAPER TRAY COVER	
1-3	LJ0341001	1	SIDE GUIDE L	
1-4	LJ0729001	1	SIDE GUIDE R ASSY *3	CODE CHNG
1-5	LJ0819001	2	SIDE GUIDE RACK 2	
1-6	UL9081001	1	SIDE GUIDE GEAR	
1-7	LJ1649001	1	REAR GUIDE ASSY 2	CODE CHNG
1-8	LJ0347001	2	SUPPORTER STOPPER SPRING	
1-9	LJ0348001	2	SUPPORTER STOPPER L	
1-10	LJ0350001	1	PAPER INDICATOR	
1-11	LJ0351001	1	EX REAR TRAY	
1-12	LJ1660001	1	SIZE DETECTION LINK 2 *3	CODE CHNG
1-13	LJ0358001	1	SIZE DETECTION LINK SPRNG	
1-14	LJ0359001	1	SIZE DETECTION CAM *3	
1-15	LJ0360001	1	TRAY 1D DETECTION CAM	
1-16	LJ0361001	1	LTR/LGL DETECTION CAM	
1-17	LJ0362001	1	LTR/LGL DETECTION CAM SPRING	
1-18	LJ1570001	1	PLATE UNIT	
1-19	LJ0370001	2	PLATE SPRING CHANGEOVER KNOB	
1-20	LJ0722001	2	PLATE SPRING	
1-21	LJ0371001	2	PLATE SPRING A	
1-22	LJ0372001	1	PLATE SPRING C	
1-23	LJ0373001	1	PLATE SPRING D	
1-24	LJ0374001	1	SEPARATION PAD ASSY *2	*2 A component part of the PAPER FEEDING KIT. Refer to "18. PERIODICAL MAINTENANCE PARTS".
1-25	LJ0377001	1	SEPARATION PAD SPRING	
1-26	LJ0809001	1	PAPER TRAY LABEL	
1-27	085411015	6	TAPTITE, BIND B M4X10	
1-28	UU0552001	1	TAPTITE, CUP B 3X8	
1-29	LJ1338001	1	SGR GROUND PLATE *3	
1-30	LJ1339001	1	SGR EXTENSION SPRING *3	*3 When SIDE GUIDE R ASSY needs to be replaced, be sure to replace SIZE DETECTION CAM, SIZE DETECTION LINK 2, SGR GROUND PLATE and SGR EXTENSION SPRING at the same time.

MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2002078 / PR2002095 / PR2002122 / PR2002145



MODEL HL-2460/2460N 84T-U05/06-650

T/I NO. PR2002095

8. FIXING UNIT

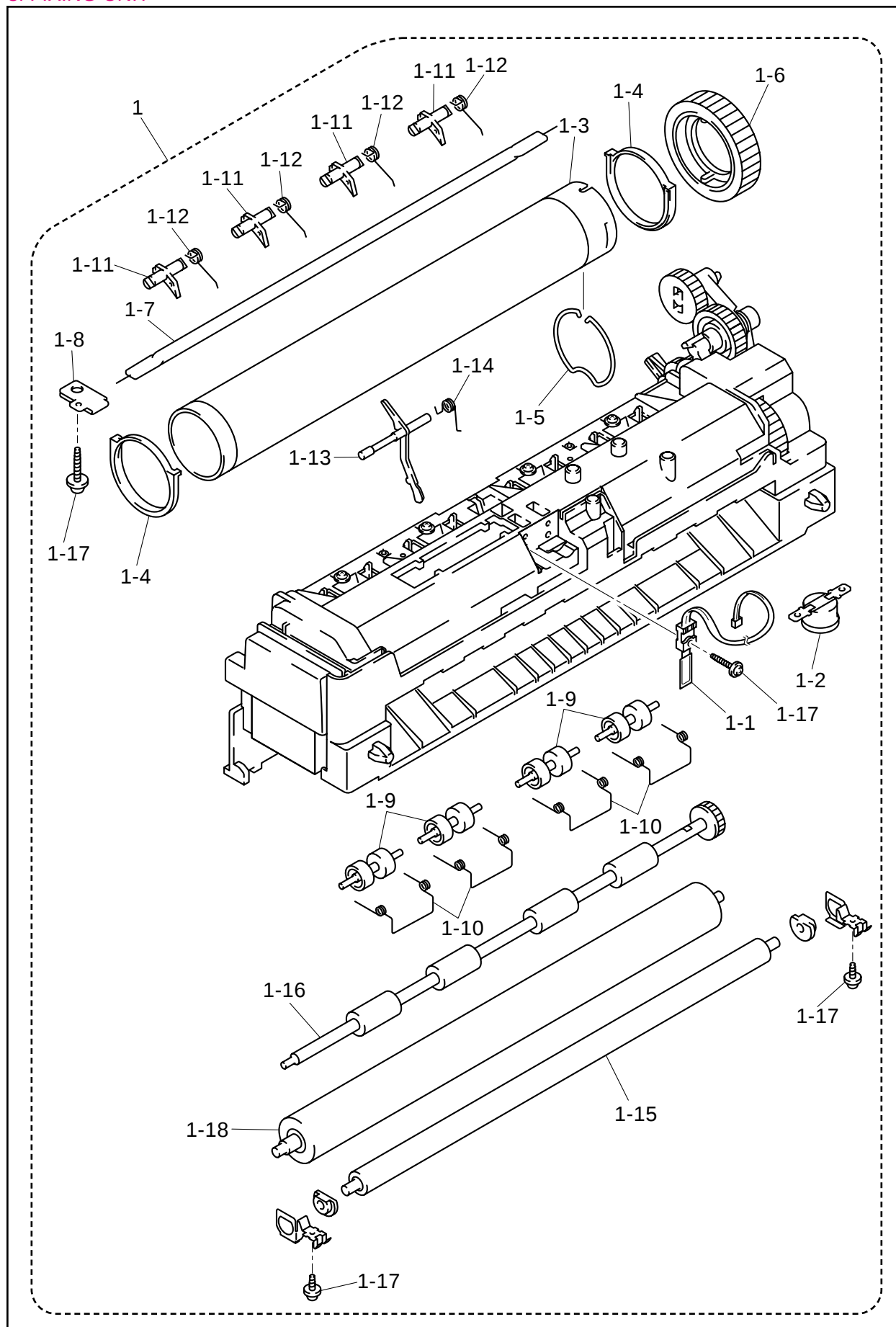
PR2002162

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0959001	1	FIXING UNIT, 115V (SP)	
1	LJ0963001	1	FIXING UNIT, 230V (SP)	
1-1	LJ0994001	1	THERMISTOR ASSY B	
1-2	LJ0402001	1	THERMOSTAT	
1-3	LJ1751001	1	HEAT ROLLER 34 (SP)	
1-4	LJ0411001	2	H/R BEARING 34	
1-5	LJ0412001	1	HEAT ROLLER STOP RING	
1-6	LJ0413001	1	H/R GEAR 30	
1-7	LJ0966001	1	FIXING HEATER 115 ASSY (SP)	
1-7	LJ0967001	1	FIXING HEATER 230 ASSY (SP)	
1-8	LJ0415001	1	POWER FEED PLATE	
1-9	LJ0772001	4	EJECT PRESSURE ROLLER F	
1-10	LJ0424001	4	PRESSURE SPRING	
1-11	LJ0427001	4	SEPARATE PAWL	
1-12	LJ0428001	4	SEPARATE PAWL SPRING	
1-13	LJ0429001	1	FU ACTUATOR	
1-14	LJ0430001	1	FU ACTUATOR SPRING	
1-15	LJ0773001	1	CLEANER ROLLER ASSY	
1-16	LJ0109001	1	EJECT ROLLER ASSY	
1-17	087311415	2	TAPTITE, CUP B M3X14	
1-18	LJ0435001	1	PRESSURE ROLLER	
1-19	LJ1775001	1	CENTER SEAL	ADD
1-20	LJ1776001	1	SIDE SEAL	ADD

MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2002146 / PR2002162

8. FIXING UNIT



MODEL HL-2460/2460N 84T-U05/06-770

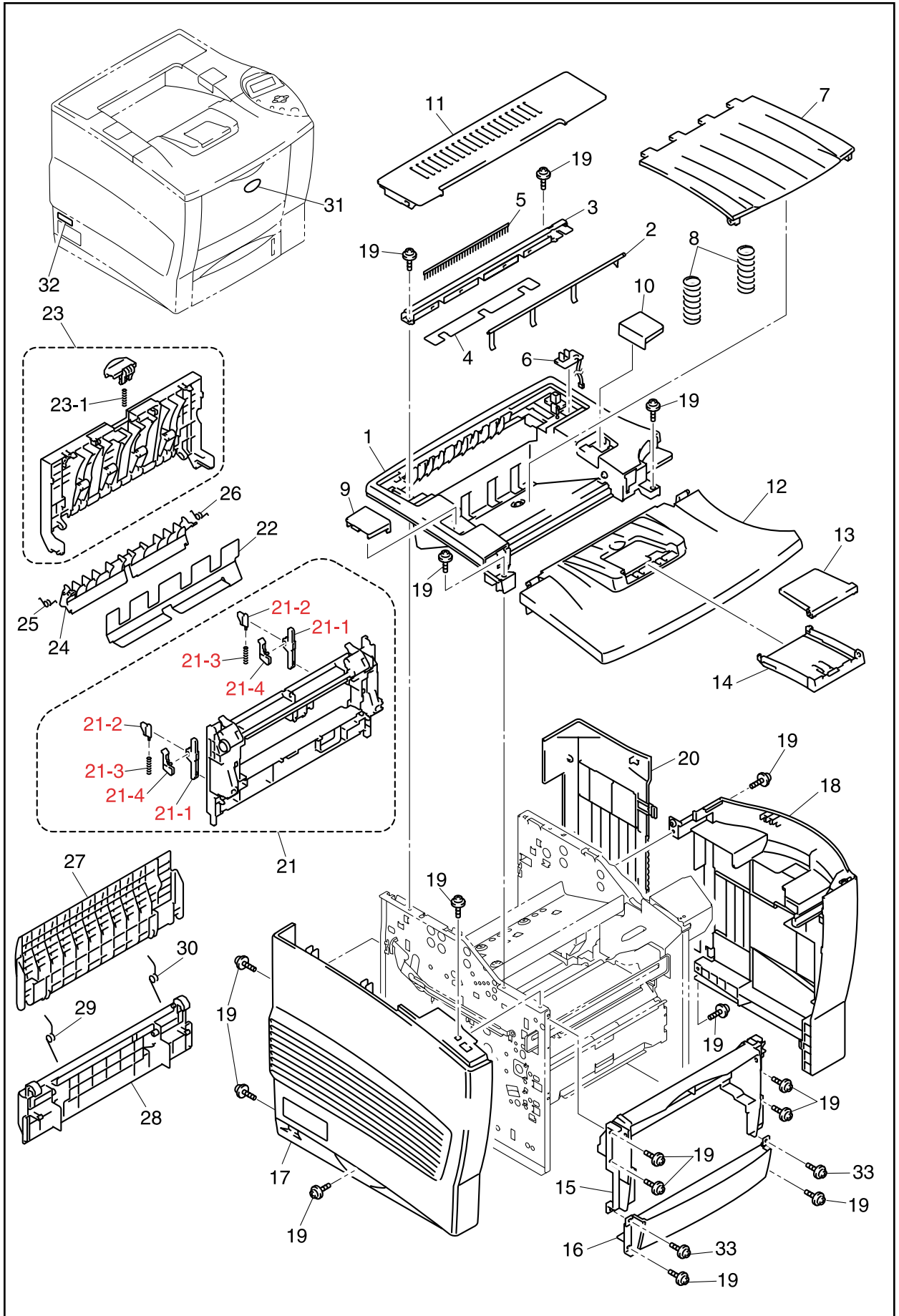
9. COVERS / LABELS

PR2002084

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0062001	1	TOP COVER	
2	LJ0063001	1	PAPER ACTUATOR	
3	LJ0064001	1	ACTUATOR PLATE	
4	LJ0830001	1	ACTUATOR PLATE FILM	
5	LJ0065001	1	EJECT DISCHARGING BRUSH	
6	LJ8522001	1	FULL SENSOR PCB ASSY	
7	LJ0066001	1	SWING PAPER TRAY	
8	LJ0067001	2	SWING PAPER TRAY SPRING	
9	LJ0068001	1	MX CAP B	
10	LJ0069001	1	MX CAP C	
11	LJ0070001	1	MX CAP A	
12	LJ0071001	1	OPEN COVER	
13	UH1540001	1	PAPER STOPPER	
14	UH1541002	1	PAPER STOPPER GUIDE	
15	LJ0072001	1	FRONT COVER 1	
16	LJ0073001	1	FRONT COVER 2	
17	LJ0074001	1	SIDE COVER L	
18	LJ0075001	1	SIDE COVER R 1	
19	087320816	16	TAPTITE, CUP S M3X8	
20	LJ0076001	1	SIDE COVER R 2	
21	LJ0077001	1	REAR COVER ASSY	
21-1	LJ0899001	2	RELEASE ROD EVE	
21-2	LJ0892001	2	SLIDER	
21-3	LJ0860001	2	EVE SPRING	
21-4	LJ0940001	2	EVE CHANGE LEVER	
22	LJ0913001	1	REAR FILM	
23	LJ1602001	1	REAR TRAY ASSY 2	
23-1	LJ0093001	1	ROCK SPRING	
24	LJ0094001	1	FLAP	
25	LJ0095001	1	FLAP SPRING L	
26	LJ0096001	1	FLAP SPRING R	
27	LJ1654001	1	FU PROTECTION COVER UPPER	CODE CHNG
28	LJ1655001	1	FU PROTECTION COVER LOWER	CODE CHNG
29	LJ0806001	1	FU PROTECTION COVER SPRING L	
30	LJ0807001	1	FU PROTECTION COVER SPRING R	
31	LJ5030001	1	BROTHER EMBLELM	
32	UH0905001	1	PATENT LABEL	
32	LJ4421001	1	MARKING LABEL N/S	
32	LJ4541001	1	HOT LINE LABEL	
32	UH3297001	1	C-TICK MARK(HL-2460 only)	
33	087321015	2	TAPTITE, CUP S M3X10	

MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2001136 / PR2002038 / PR2002084



MODEL HL-2460/2460N 84T-U05/06-400/670

T/I NO. PR2001136

10. SWITCH PANEL

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0098001	1	SW PANEL UNIT (HL-2460 only)	200C
1	LJ1004001	1	SW PANEL N UNIT (HL-2460N only)	
1	LJ0982001	1	SW PANEL UNIT NB (HL-2460 only)	
1-1	LJ0849001	1	PRINTED PANEL COVER	
1-2	LJ0100001	1	LCD HOLDER	
1-3	LJ0456001	1	DIFFUSION FILM	
1-4	LJ5296001	1	PANEL LIGHT GUIDE	
1-5	LJ5297001	1	KEY	
1-6	LJ5298001	1	KEY TOP A	
1-7	LJ5299001	1	KEY TOP B	
1-8	LJ0103001	1	PANEL REAR COVER	
1-9	LJ8525001	1	PANEL PCB ASSY	
1-10	LJ8529001	1	LCD:LMG16D2	
1-11	LJ8362001	1	BACK LIGHT PCB ASSY	
1-12	LJ0730001	1	CLEAR PANEL ASSY (HL-2460 only)	
1-12	LJ0983001	1	CLEAR PANEL ASSY NB (HL-2460 only)	
1-12	LJ1005001	1	CLEAR PANEL N ASSY (HL-2460N only)	
1-13	087310816	5	TAPTITE, CUP B M3X8	

MODEL HL-2460/2460N 84T-U05/06-500

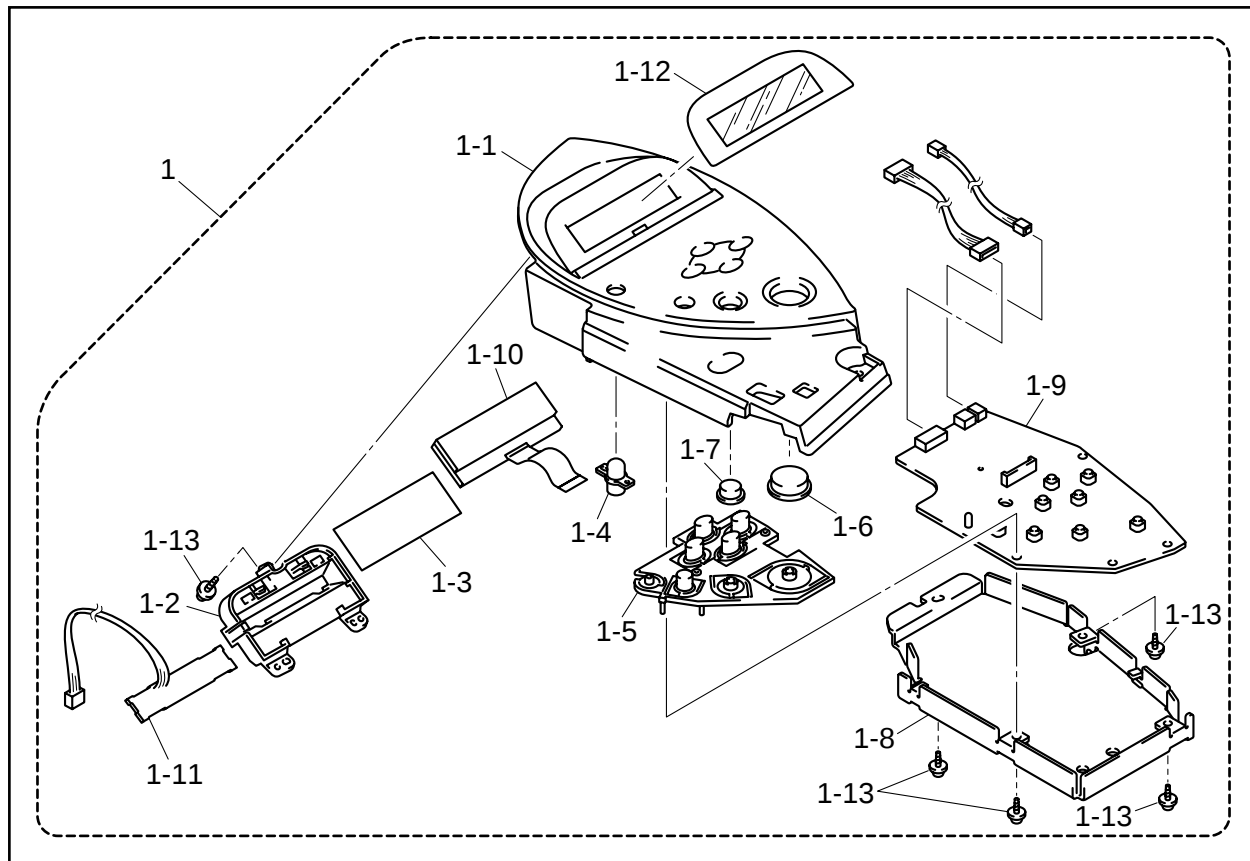
11. MAIN PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8926001	1	MAIN PCB ASSY, HL-2460	B512088-201B	V.CHNG
2	LJ8905001	1	DIMM 16M		

MODEL HL-2460/2460N 84T-U05/06-500

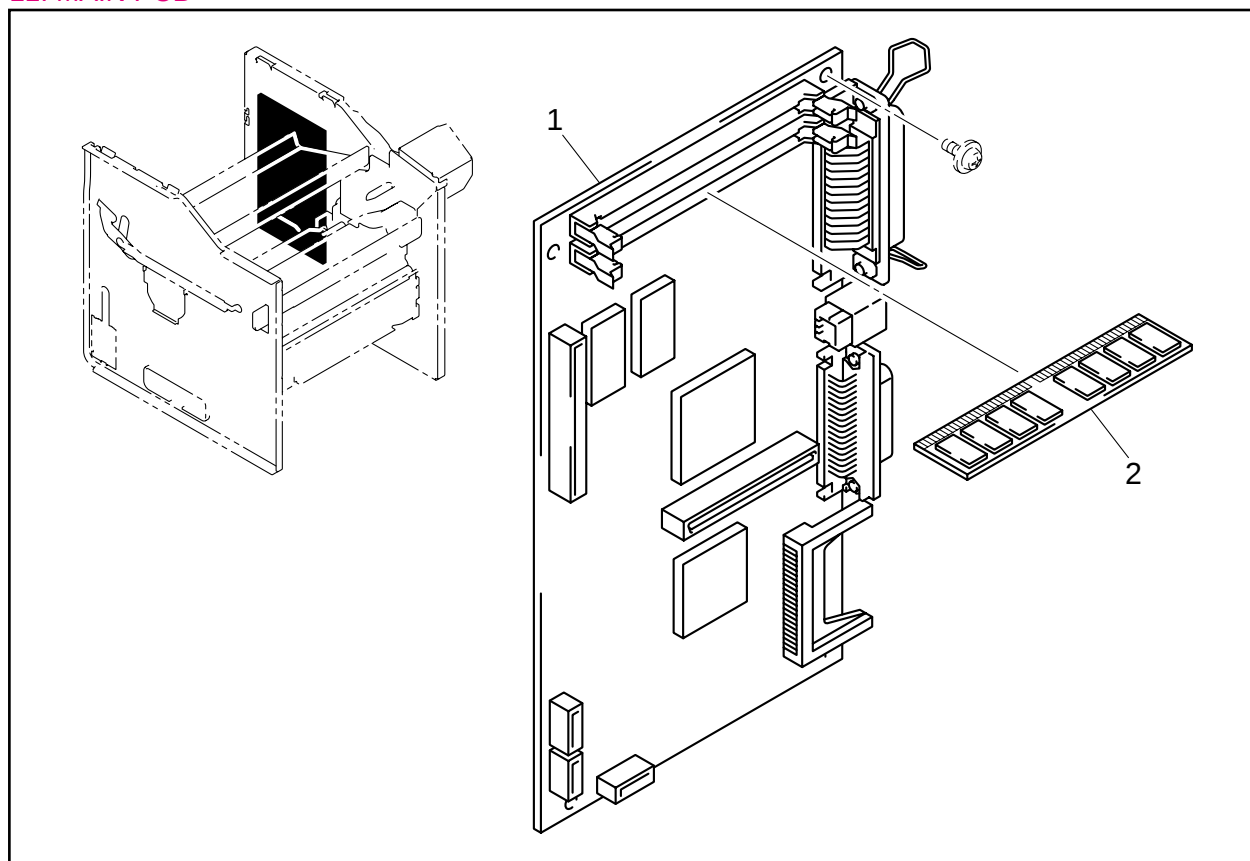
T/I NO. PR2002007

10. SWITCH PANEL



MODEL HL-2460 / 2460N 84T-U05/06-410

11. MAIN PCB



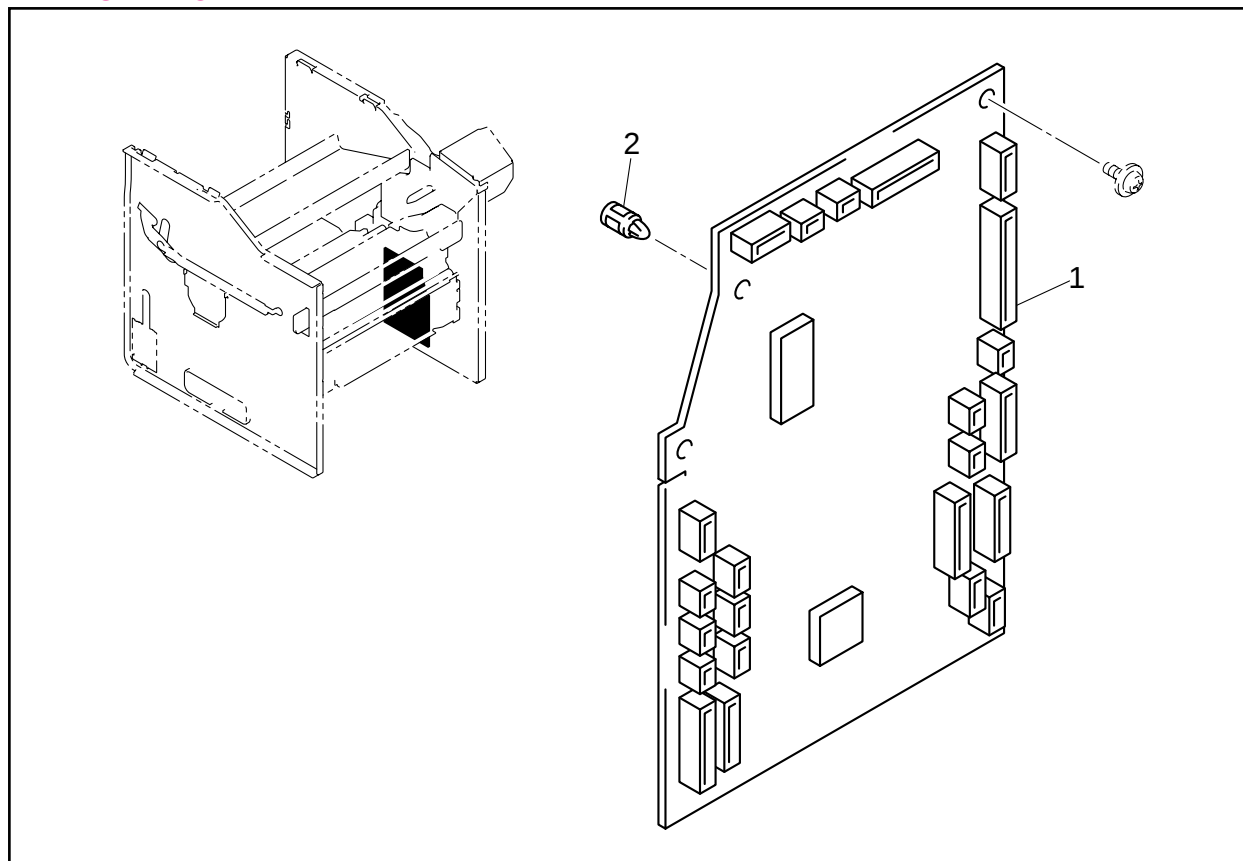
MODEL HL-2460 / 2460N 84T-U05/06-103

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8501001	1	ENGINE PCB ASSY, 2460	B512088-200M	
2	LJ0821001	1	ENGINE PCB SUPPORT		

13. HIGH-VOLTAGE POWER SUPPLY PCB

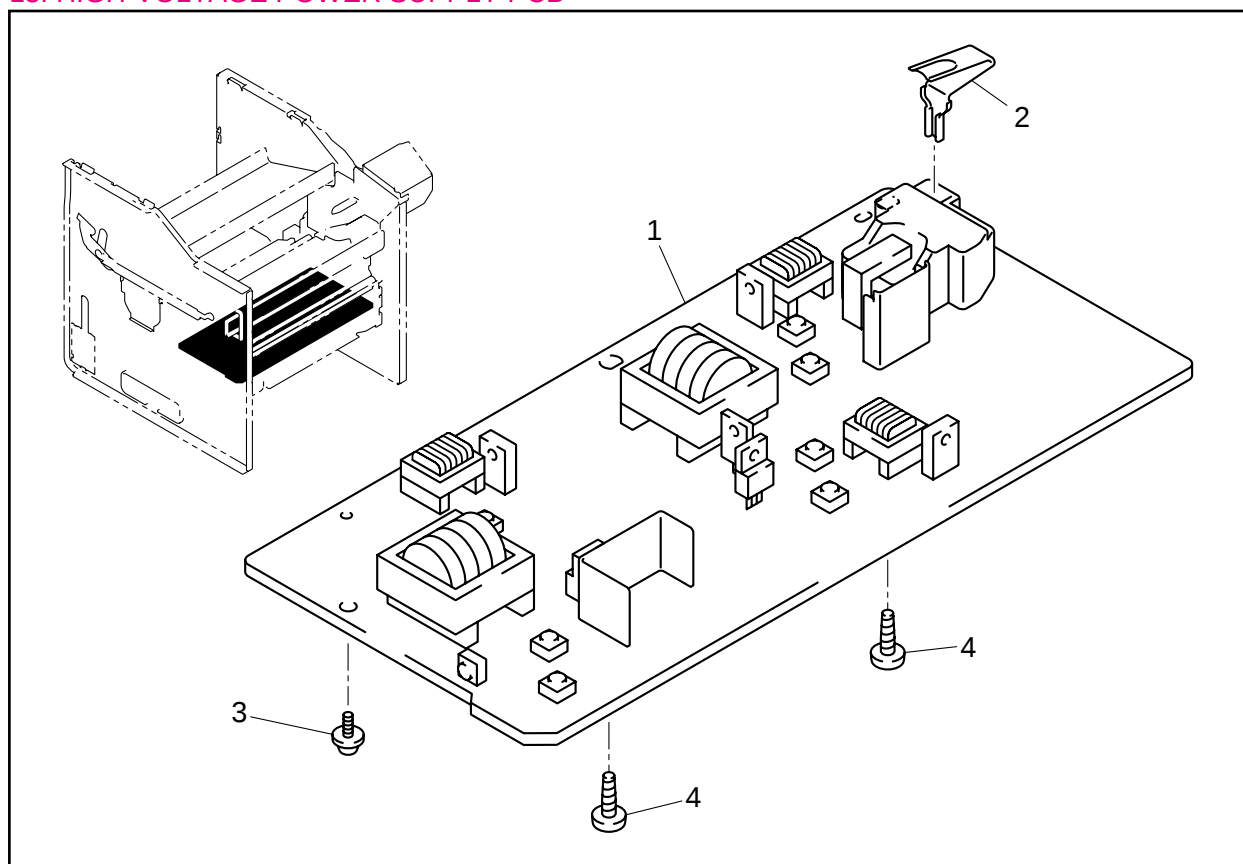
MODEL HL-2460/2460N 84T-U05/06-500

12. ENGINE PCB



MODEL HL-2460/2460N 84T-U05/06-104

13. HIGH-VOLTAGE POWER SUPPLY PCB



MODEL HL-2460/2460N 84T-U05/06-200

14. LOW-VOLTAGE POWER SUPPLY PCB

PR2002054

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ9134001	1	LVPS PCB ASSY 2460, 115V (SP)		ADD
1	LJ9135001	1	LVPS PCB ASSY 2460, 230V (SP)		ADD
1-1	LJ8551001	1	MAIN LVPS PCB ASSY 2460, 115V		
1-1	LJ8520001	1	MAIN LVPS PCB ASSY 2460, 230V		
1-2	LJ0457001	1	INLET UNIT 2460, 115V		
1-2	LJ0052001	1	INLET UNIT 2460, 230V		

MODEL HL-2460/2460N 84T-U05/06-300

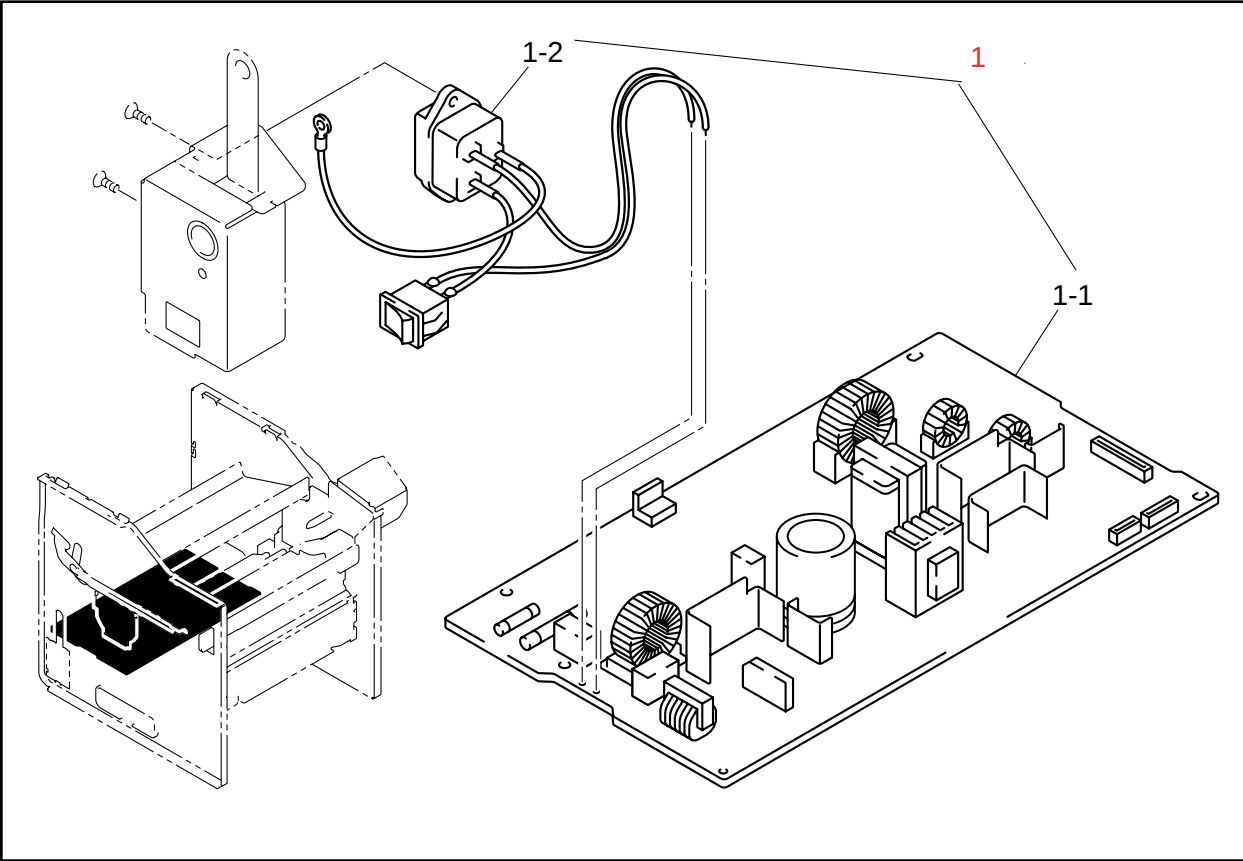
T/I NO. PR2002054

15. AC CORDS

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1A	UH1051001	1	AC CORD, UL/CSA		
1B	UK4503001	1	AC CORD ASSY, SAA		
1C	UK4502001	1	AC CORD ASSY, SEV		
1D	UK4099001	1	AC CORD, CHLI (HL-2460 only)		
1E	UH1054001	1	AC CORD, BS		
1F	U34322001	1	AC CORD #6, ISRAEL		
1G	UK4094001	1	AC CORD, DEMKO		
1H	UK4501001	1	AC CORD ASSY, VDE		
1I	LJ8288001	1	AC CORD ASSY, SOUTH AFRICA (HL-2460 only)		

MODEL HL-2460/2460N 84T-U05/06-500

14. LOW-VOLTAGE POWER SUPPLY PCB



MODEL HL-2460/2460N 84T-U05/06-300

15. AC CORDS

1A		1F	
1B		1G	
1C		1H	
1D		1I	
1E			

MODEL HL-2460/2460N 84T-U05/06-050

16. ACCESSORIES

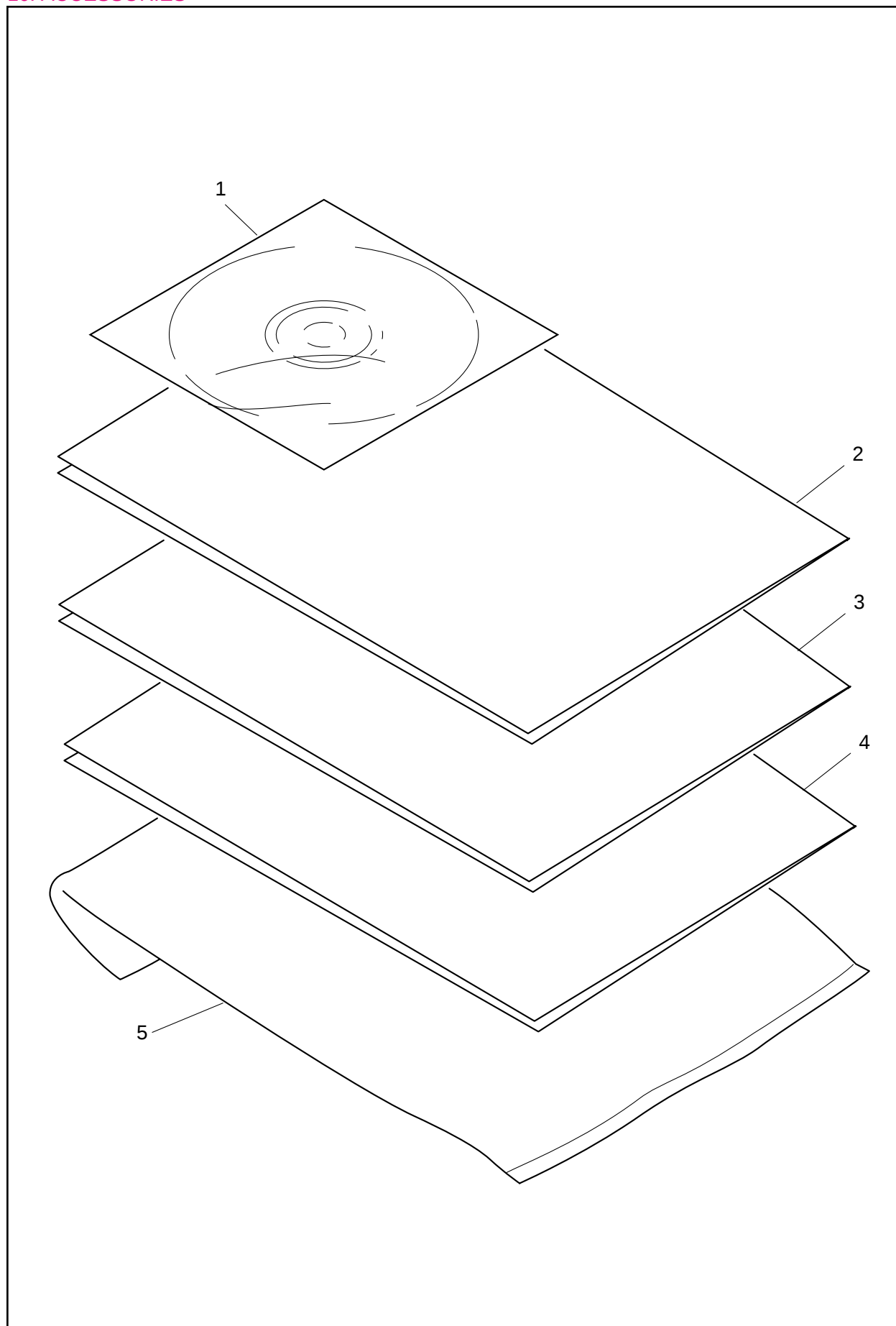
PR2002115

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ1006001	1	CD ASSY	Ver.C
2	LJ1036001	1	SOFT GUIDE US	DEL
2	LJ1029001	1	SOFT GUIDE FRA	DEL
2	LJ1037001	1	SOFT GUIDE GER	DEL
2	LJ1033001	1	SOFT GUIDE NOR	DEL
2	LJ1030001	1	SOFT GUIDE NL	DEL
2	LJ1035001	1	SOFT GUIDE DEN	DEL
2	LJ1032001	1	SOFT GUIDE SPA	DEL
2	LJ1031001	1	SOFT GUIDE ITA	DEL
2	LJ1034001	1	SOFT GUIDE SWE	DEL
2	LJ1574001	1	SET UP GUIDE USA	ADD
2	LJ1575001	1	SET UP GUIDE GER	ADD
2	LJ1576001	1	SET UP GUIDE FRE	ADD
2	LJ1577001	1	SET UP GUIDE DUT	ADD
2	LJ1578001	1	SET UP GUIDE ITA	ADD
2	LJ1579001	1	SET UP GUIDE SPA	ADD
2	LJ1580001	1	SET UP GUIDE NOR	ADD
2	LJ1581001	1	SET UP GUIDE SWE	ADD
2	LJ1582001	1	SET UP GUIDE DEN	ADD
3	LJ1583001	1	NETWORK SET UP GUIDE US	
3	LJ1585001	1	NETWORK SET UP GUIDE FRA	
3	LJ1584001	1	NETWORK SET UP GUIDE GER	
3	LJ1589001	1	NETWORK SET UP GUIDE NOR	
3	LJ1591001	1	NETWORK SET UP GUIDE DEN	
3	LJ1588001	1	NETWORK SET UP GUIDE SPA	
3	LJ1587001	1	NETWORK SET UP GUIDE ITA	
3	LJ1590001	1	NETWORK SET UP GUIDE SWE	
3	LJ1586001	1	NETWORK SET UP GUIDE DUT	
4	LJ4961001	1	BAG, 215X350H	

MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2001136 / PR2002079 / PR2002115

16. ACCESSORIES



MODEL HL-2460/2460N 84T-U05/06-920

17. PACKING MATERIALS

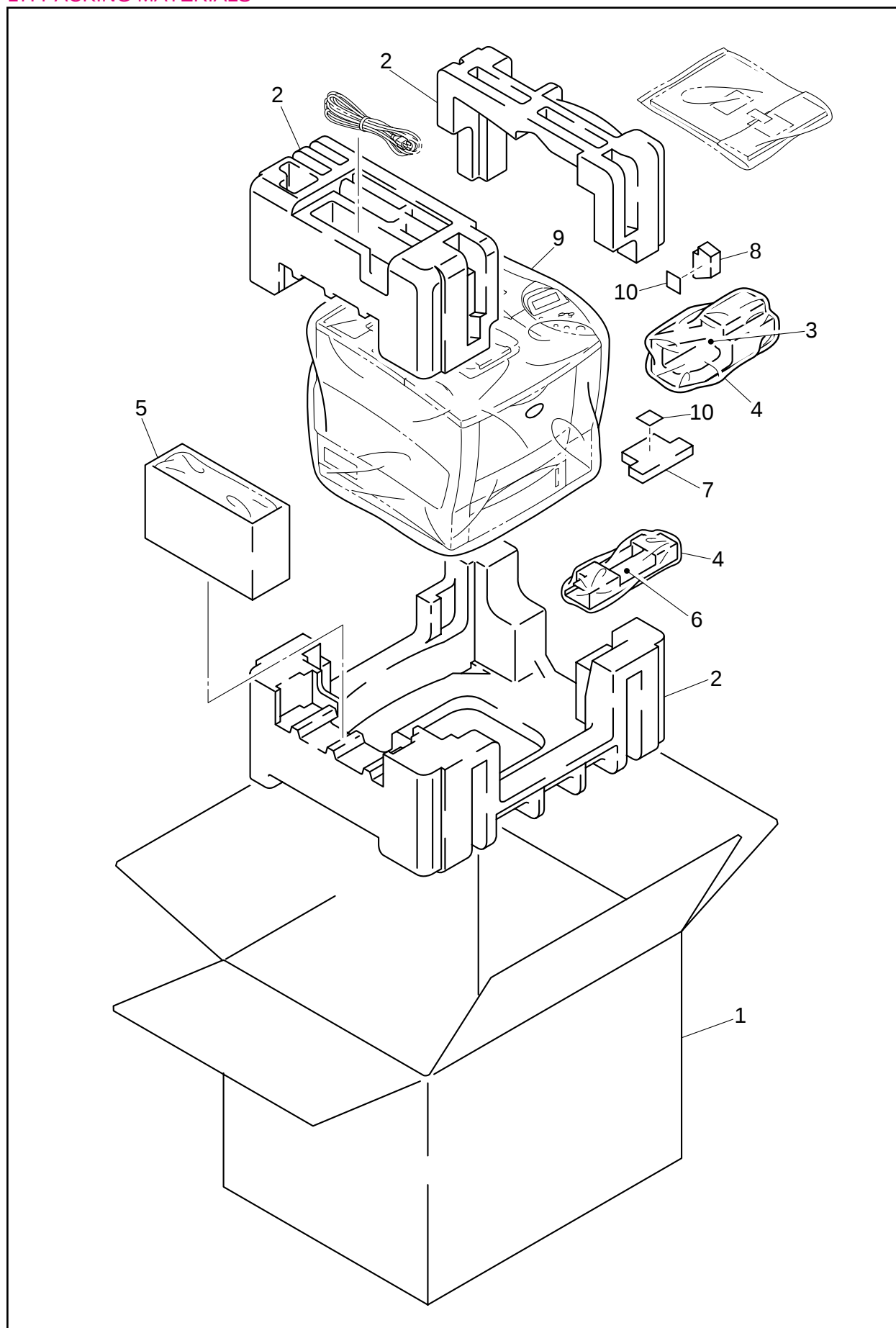
PR2002155

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0879001	1	CARTON, HL-2460	CODE CHNG
1	LJ0972001	1	CARTON, HL-2460 NB	
1	LJ1002001	1	CARTON, HL-2460N	
2	LJ0445001	1	STYROFOAM ASSY	
3	LJ0851001	1	PLATE HOLDER SF	
4	LJ0900001	2	BAG, 300X360H	
5	LJ0856001	1	CARTRIDGE CARTON	
6	LJ1738001	1	TRAY HOLD PAD	
7	LJ0973001	1	SPACER MP	
8	LJ0852001	1	SWING PAPER TRAY HOLDER	
9	LJ0763001	1	BAG, 1000X1000H	
10	X60267002	2	RECYCLE LABEL	

MODEL HL-2460/2460N 84T-U05/06-500

T/I NO. PR2002155

17. PACKING MATERIALS



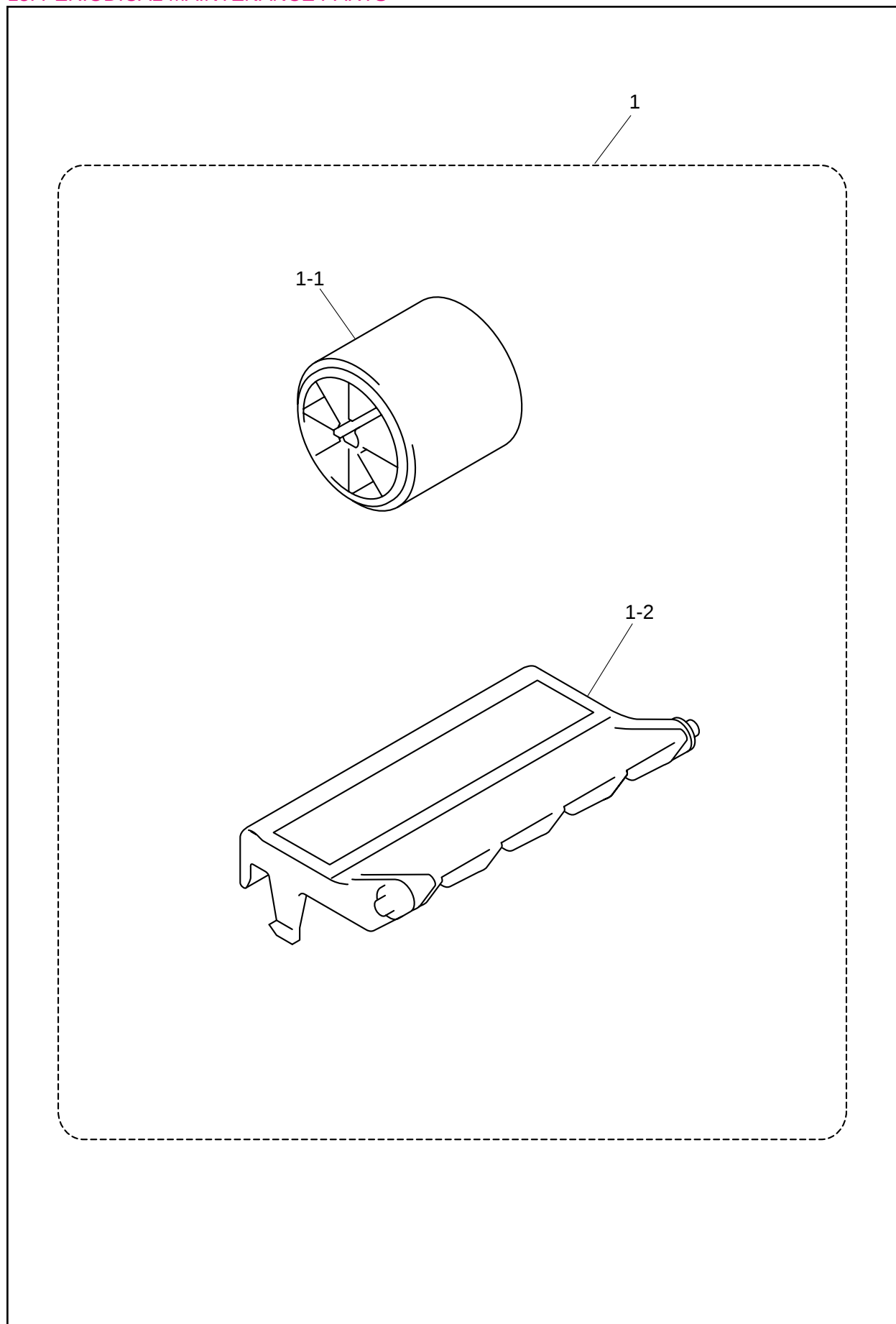
MODEL HL-2460 / 2460N 84T-U05/06-930

18. PERIODICAL MAINTENANCE PARTS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ0977001	1	PAPER FEEDING KIT	
1-1	LJ0270001	1	PAPER FEED ROLLER ASSY 45 *1	
1-2	LJ0374001	1	SEPARATION PAD ASSY *2	
			*1 Refer to "5. PAPER FEED".	
			*2 Refer to "7. PAPER TRAY".	

MODEL HL-2460/2460N 84T-U05/06-500

18. PERIODICAL MAINTENANCE PARTS



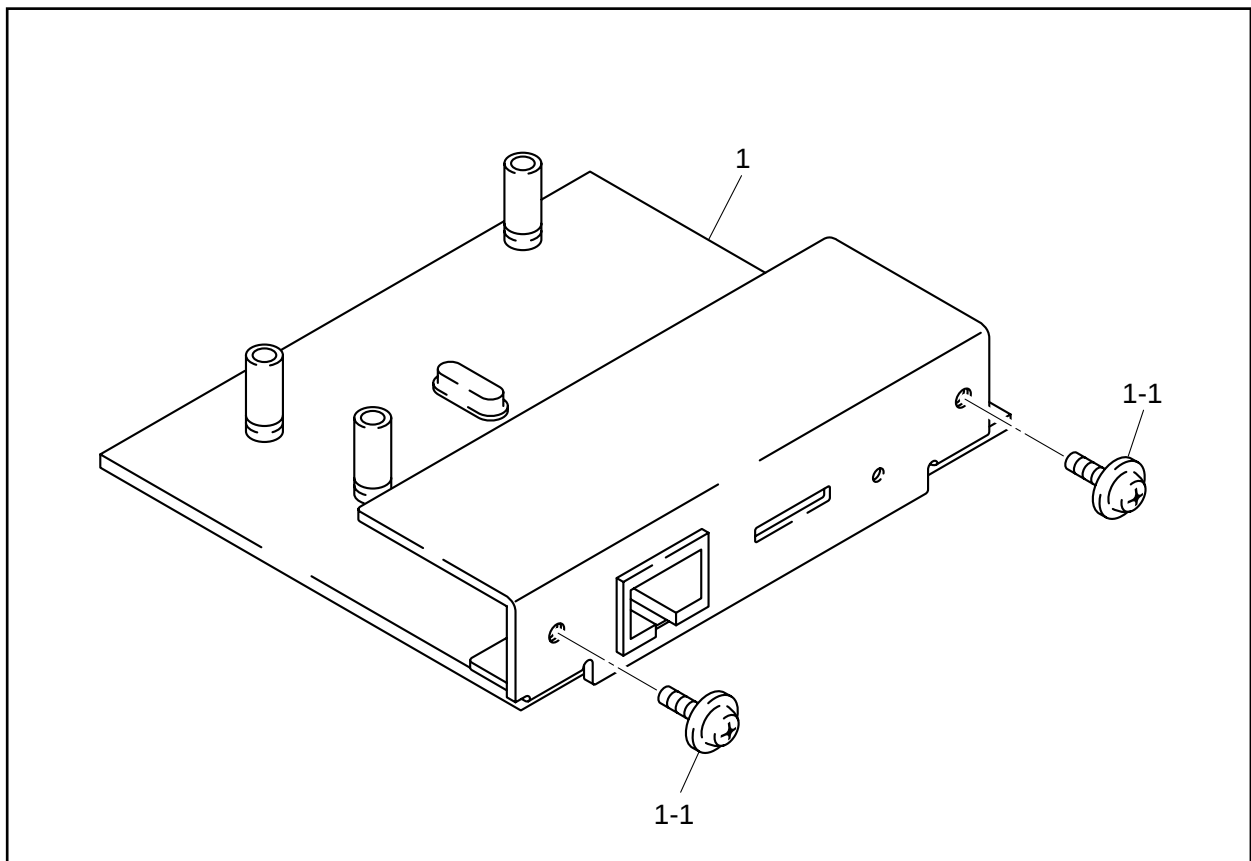
MODEL HL-2460/2460N 84T-U05/06

19. NETWORK BOARD

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ8671001	1	BRNET PCB UNIT 4100H	
1-1	002300616	1	SCREW,PAN M3X6	

MODEL HL-2460/2460N 84T-U05/06-500

14. NETWORK BOARD



MODEL HL-2460/2460N 84T-U05/06