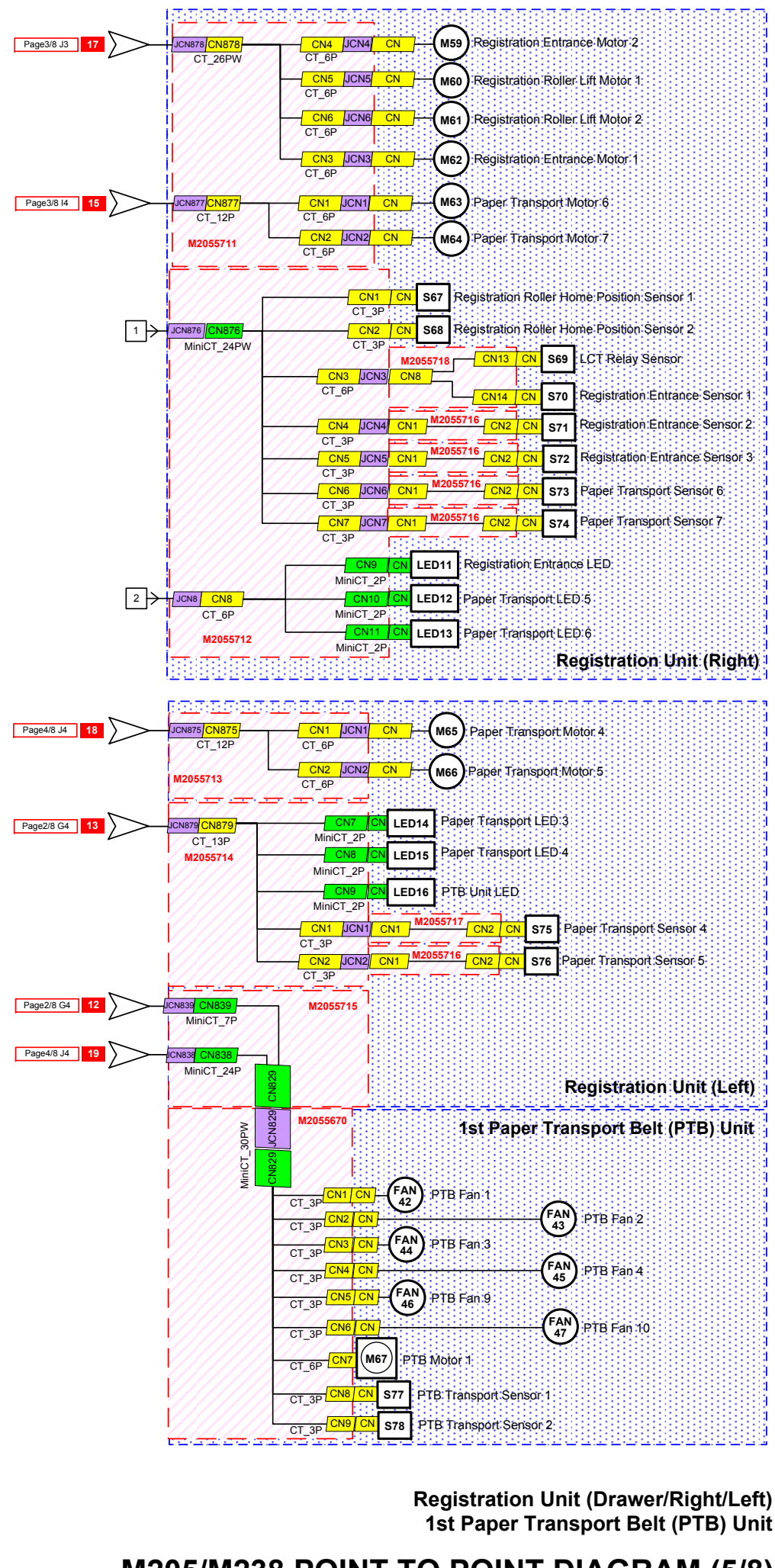
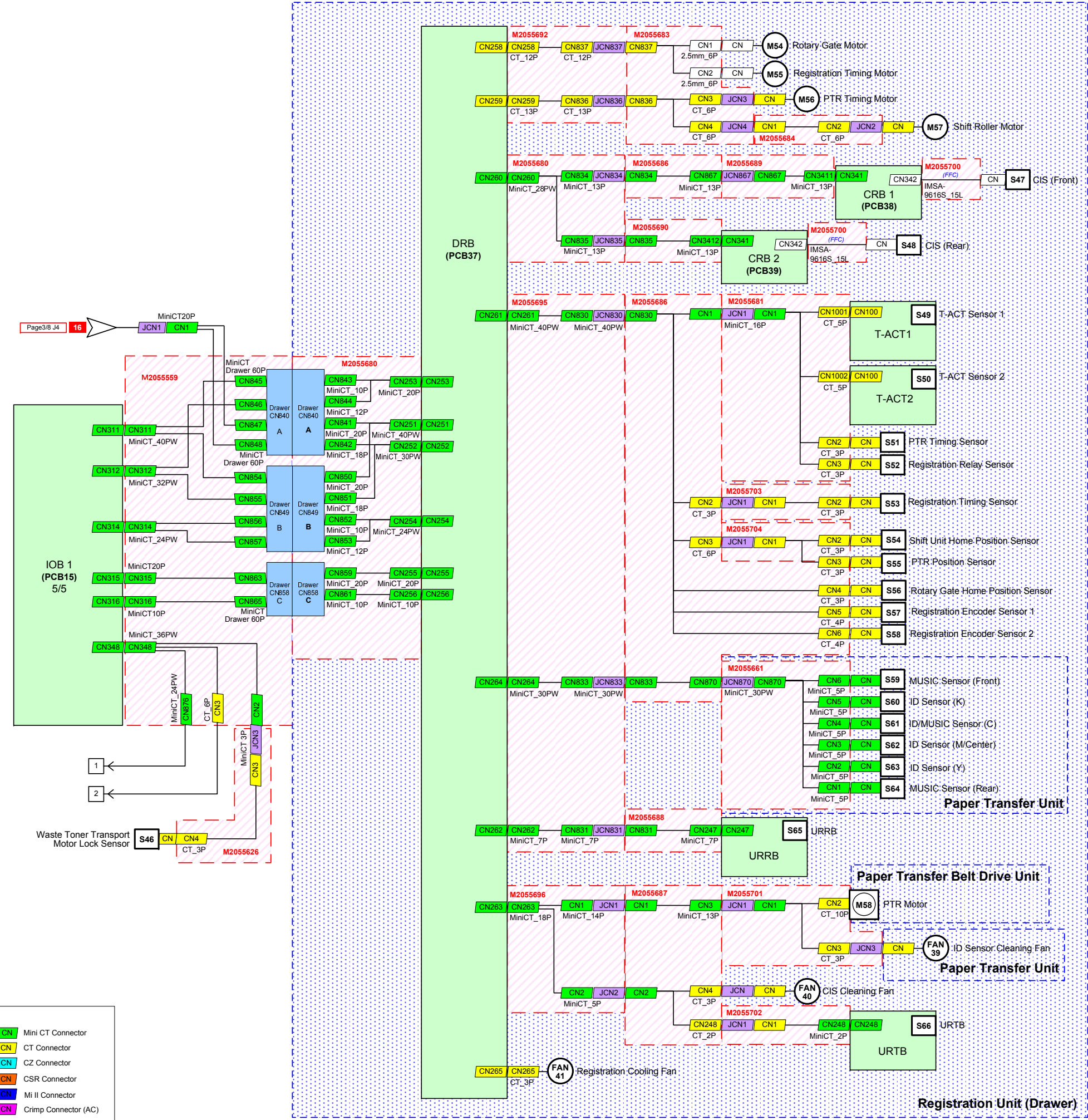
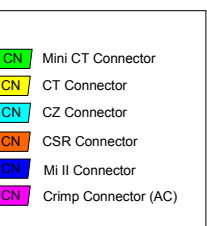


Intermediate Transfer Belt Unit (ITB)

- Mini CT Connector
- CT Connector
- CZ Connector
- CSR Connector
- Mi II Connector
- Crimp Connector (AC)

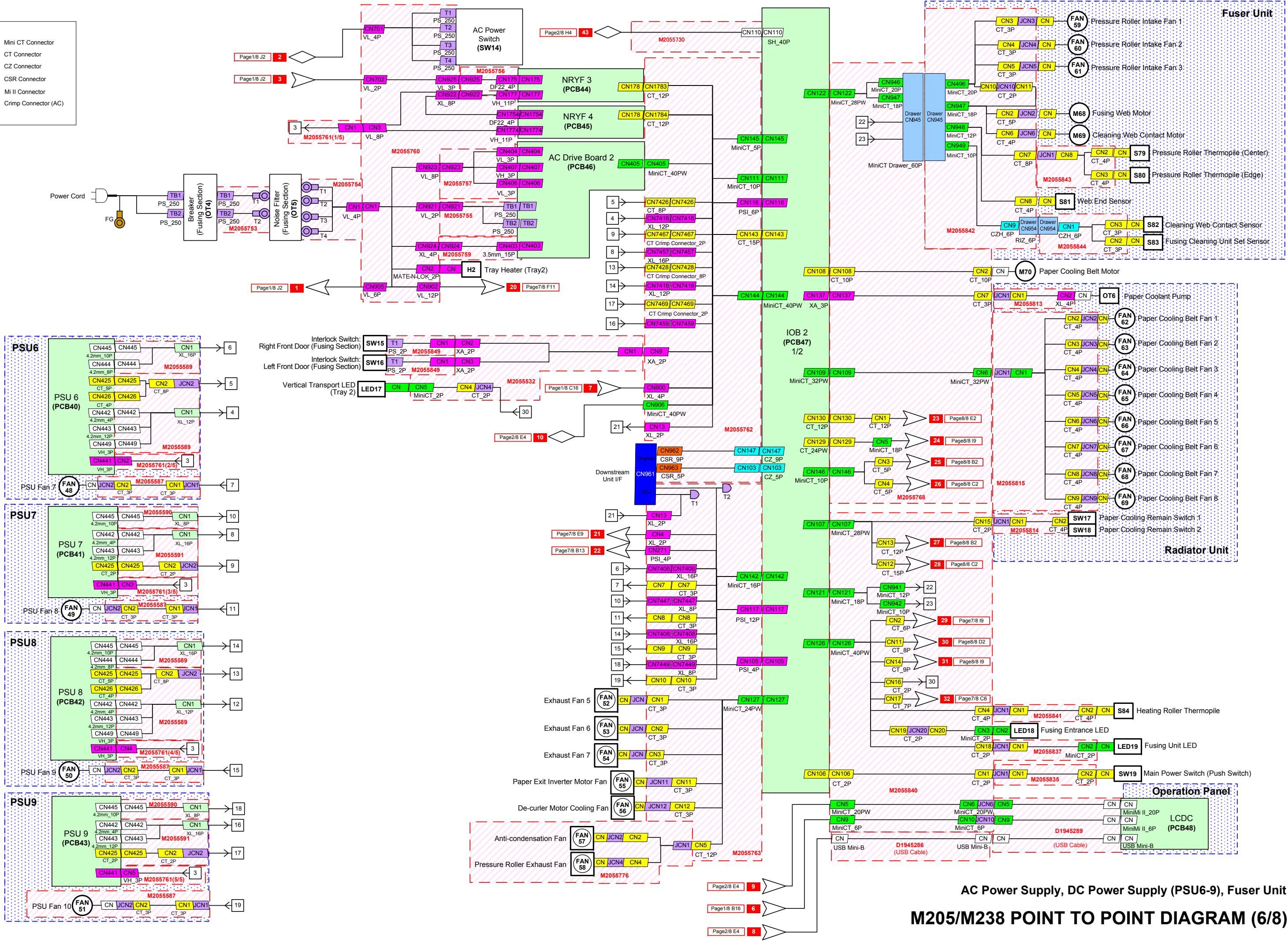
Intermediate Transfer Belt Unit (ITB)
Vertical Transport Unit (Tray 1)

M205/M238 POINT TO POINT DIAGRAM (4/8)

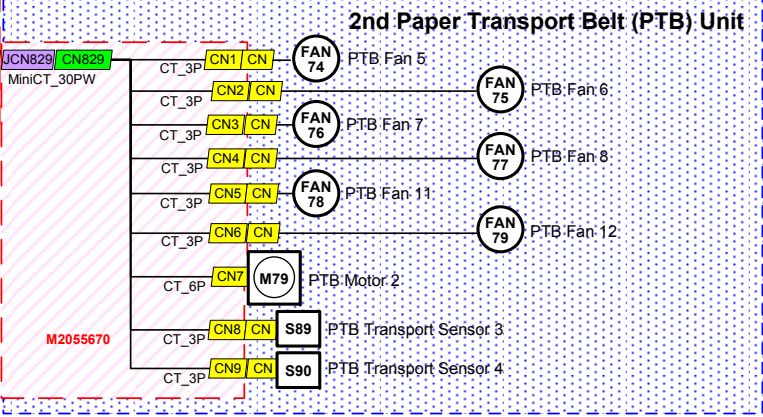
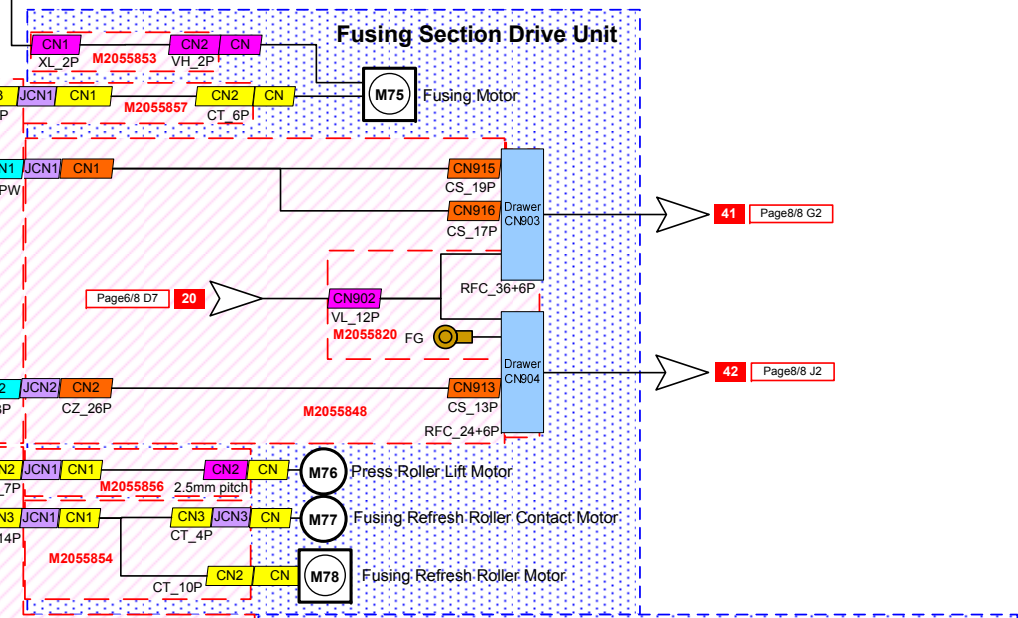
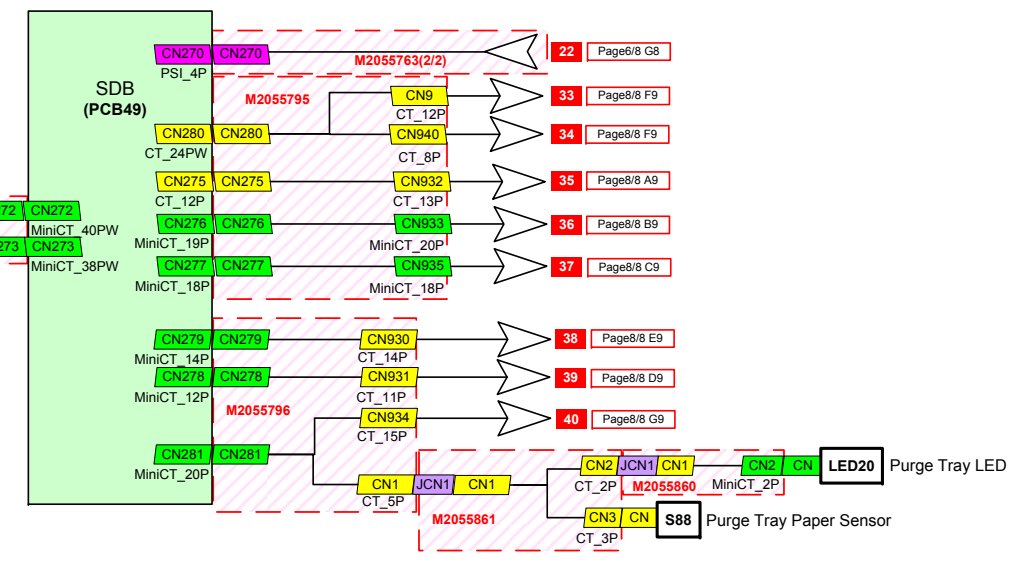
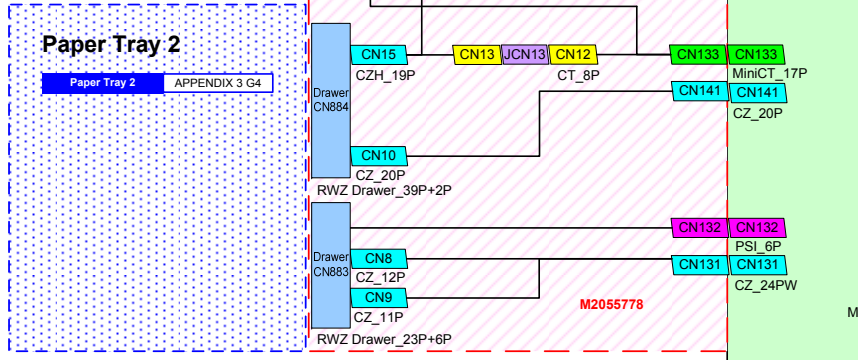
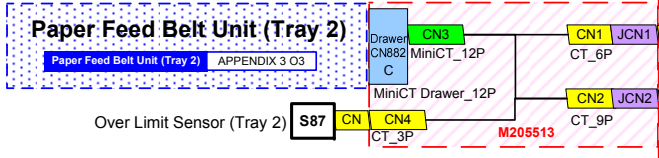
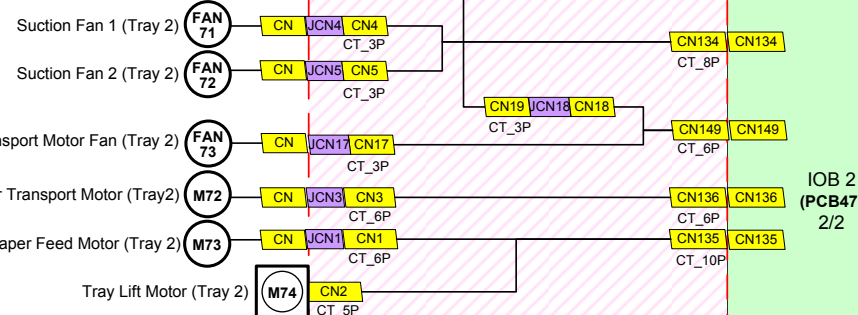
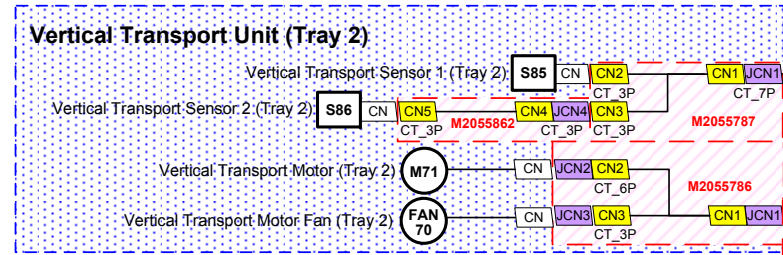


**Registration Unit (Drawer/Right/Left)
1st Paper Transport Belt (PTB) Unit
M205/M238 POINT TO POINT DIAGRAM (5/8)**

- Mini CT Connector
- CT Connector
- CZ Connector
- CSR Connector
- Mi II Connector
- Crimp Connector (AC)

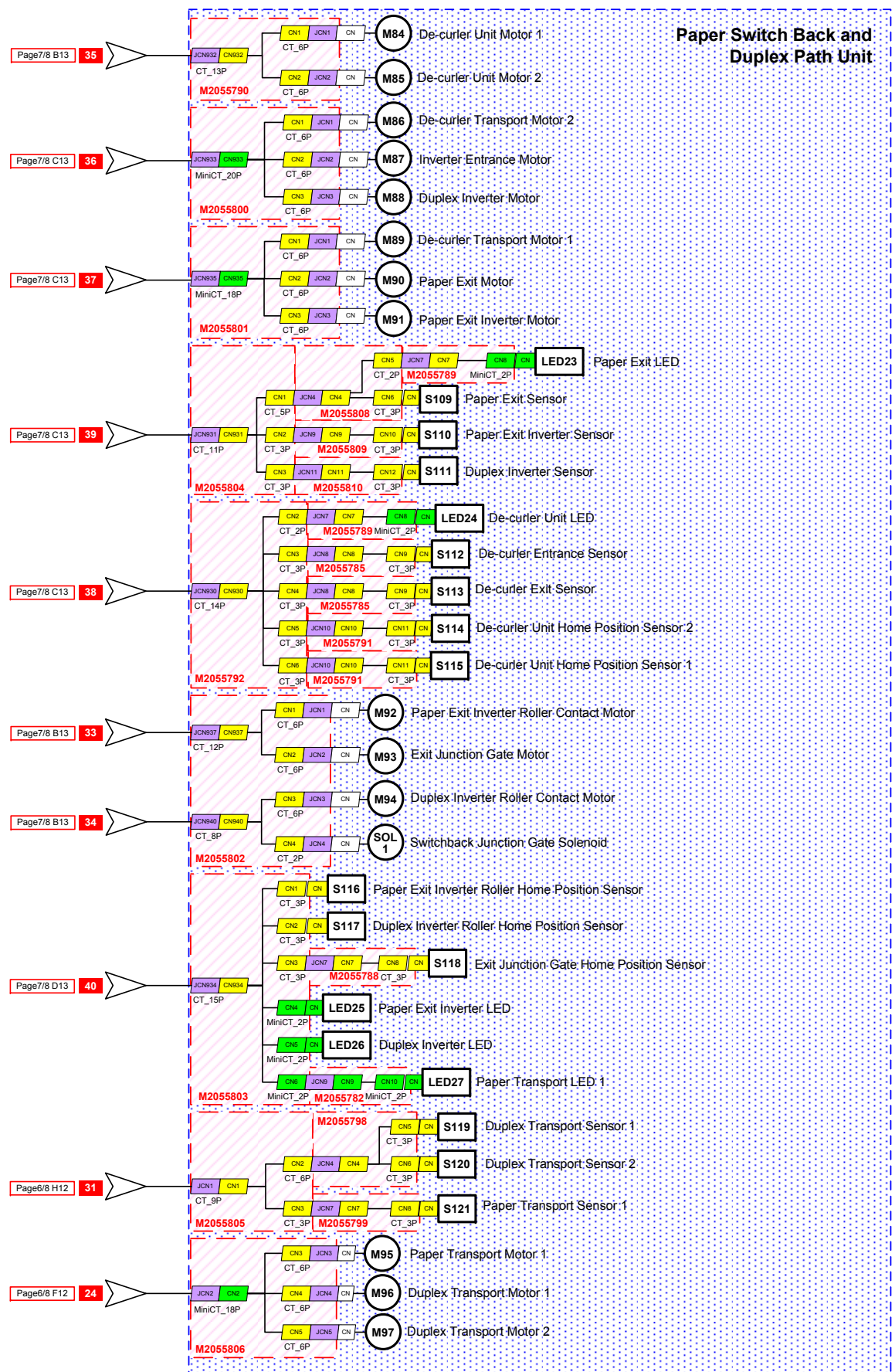
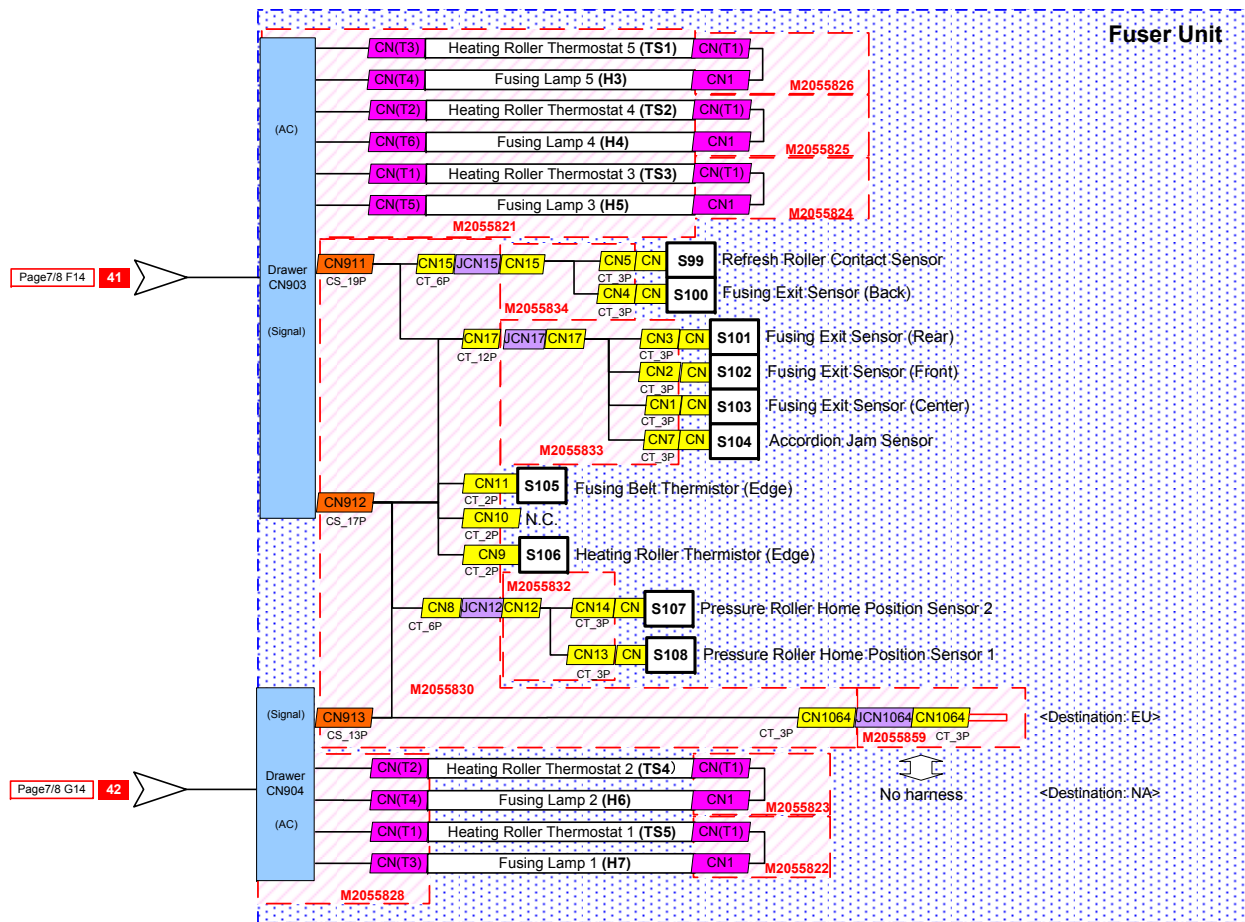
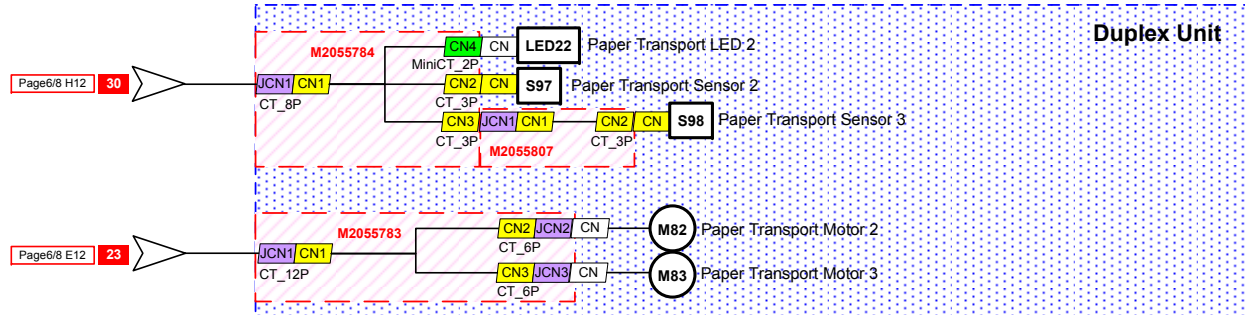
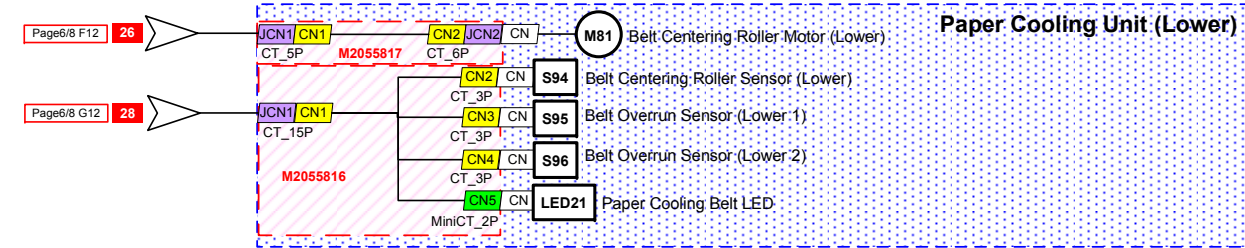
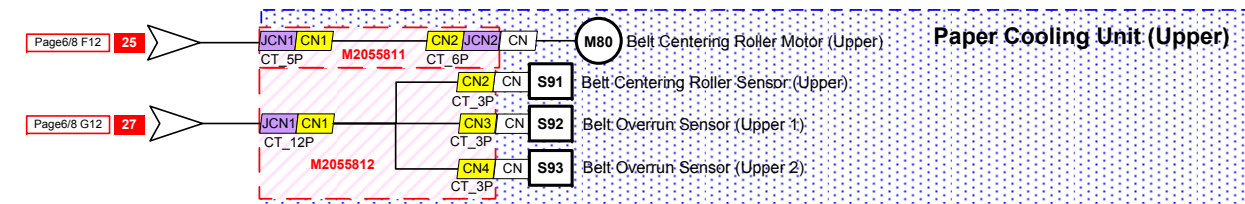


AC Power Supply, DC Power Supply (PSU6-9), Fuser Unit
M205/M238 POINT TO POINT DIAGRAM (6/8)



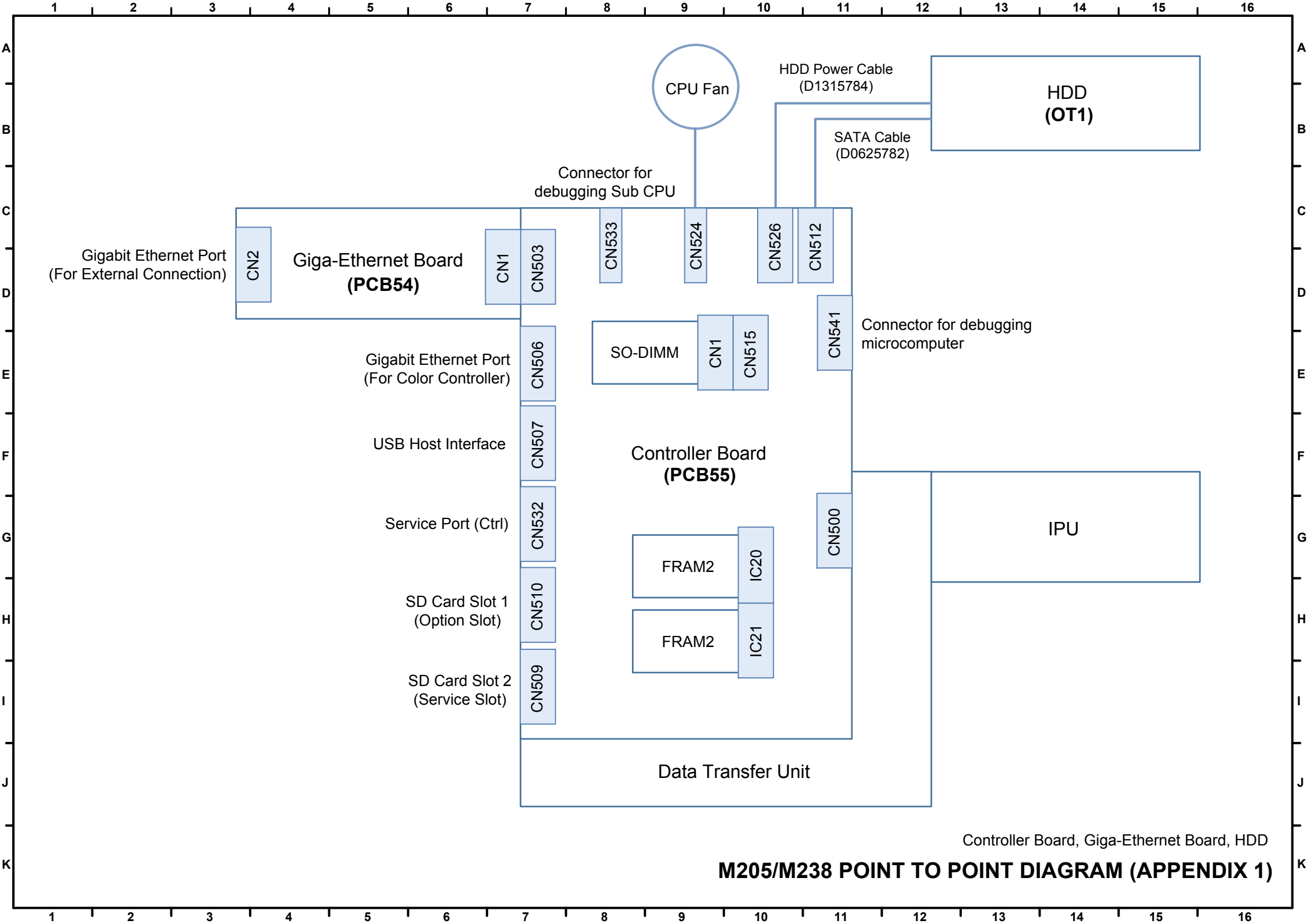
- Mini CT Connector
- CT Connector
- CZ Connector
- CSR Connector
- Mi II Connector
- Crimp Connector (AC)

Paper Tray 2, Vertical Transport Unit (Tray 2)
2nd Paper Transport Belt (PTB) Unit, Fusing Section Drive Unit
M205/M238 POINT TO POINT DIAGRAM (7/8)



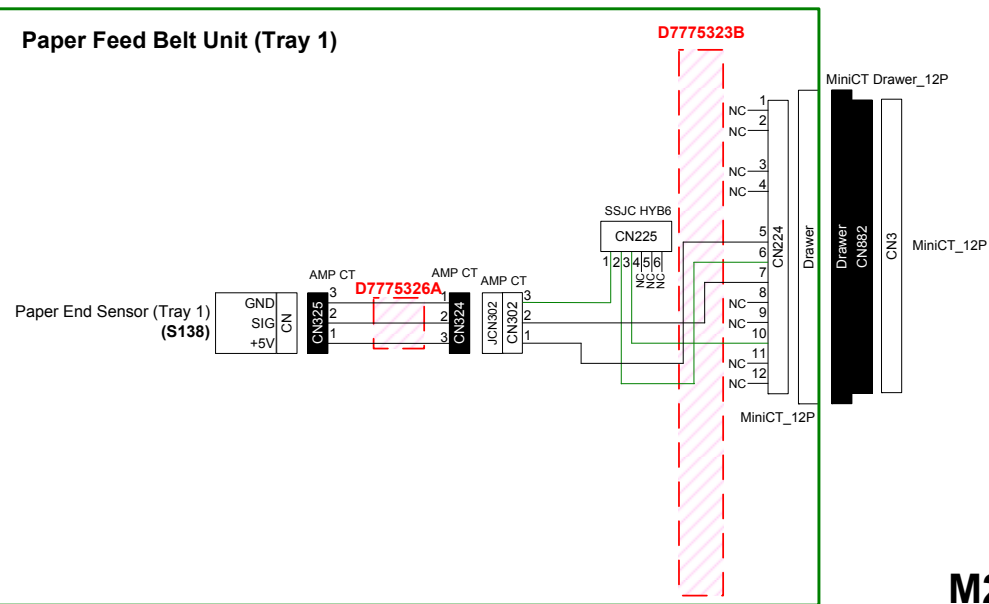
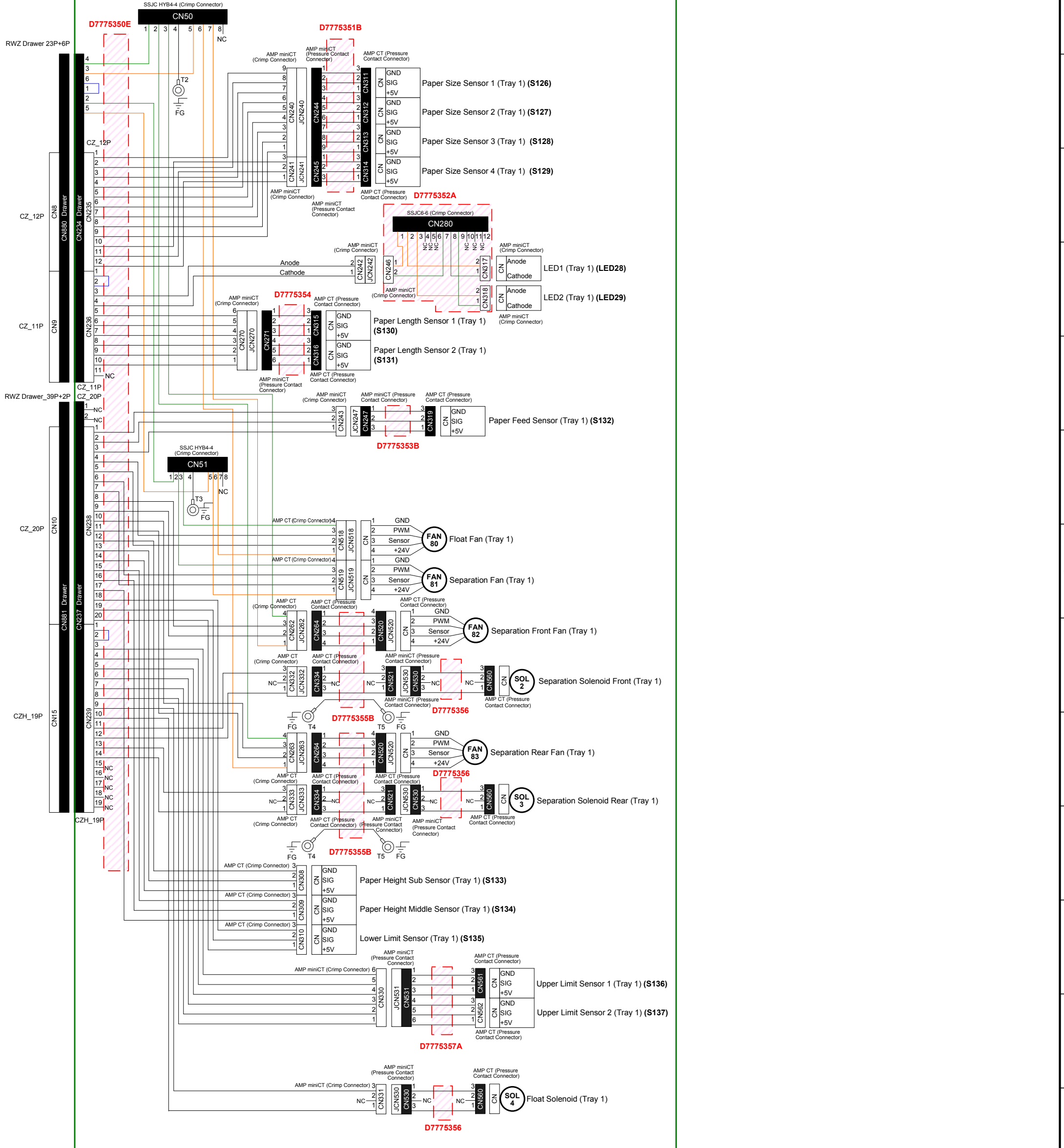
- Mini CT Connector
- CT Connector
- CZ Connector
- CSR Connector
- Mil II Connector
- Crimp Connector (AC)

Paper Switch Back and Duplex Path Unit, Duplex Unit
Fuser Unit, Paper Cooling Unit
M205/M238 POINT TO POINT DIAGRAM (8/8)



M205/M238 POINT TO POINT DIAGRAM (APPENDIX 1)

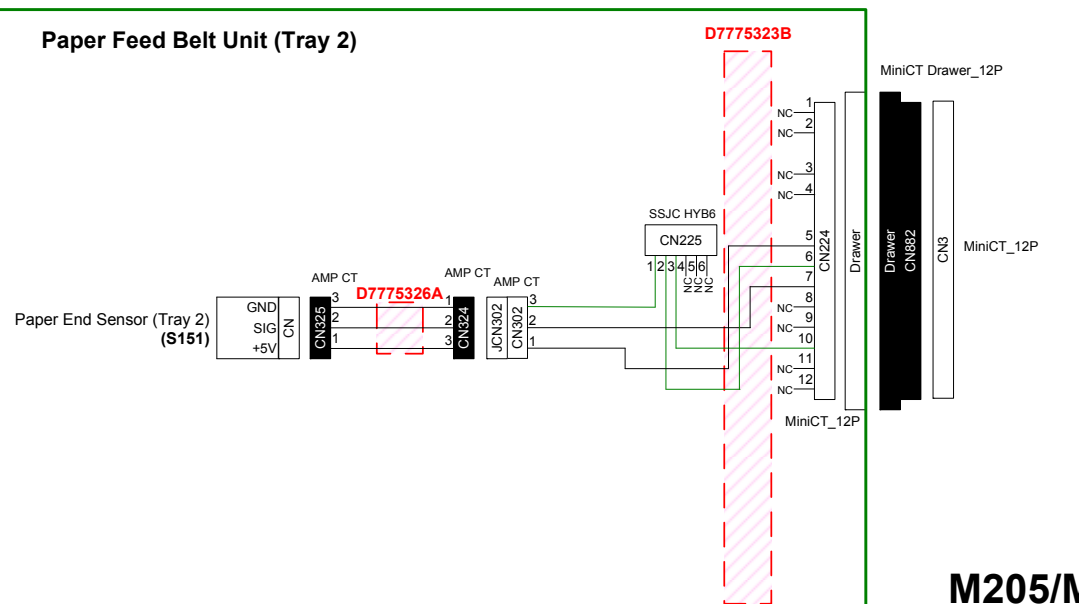
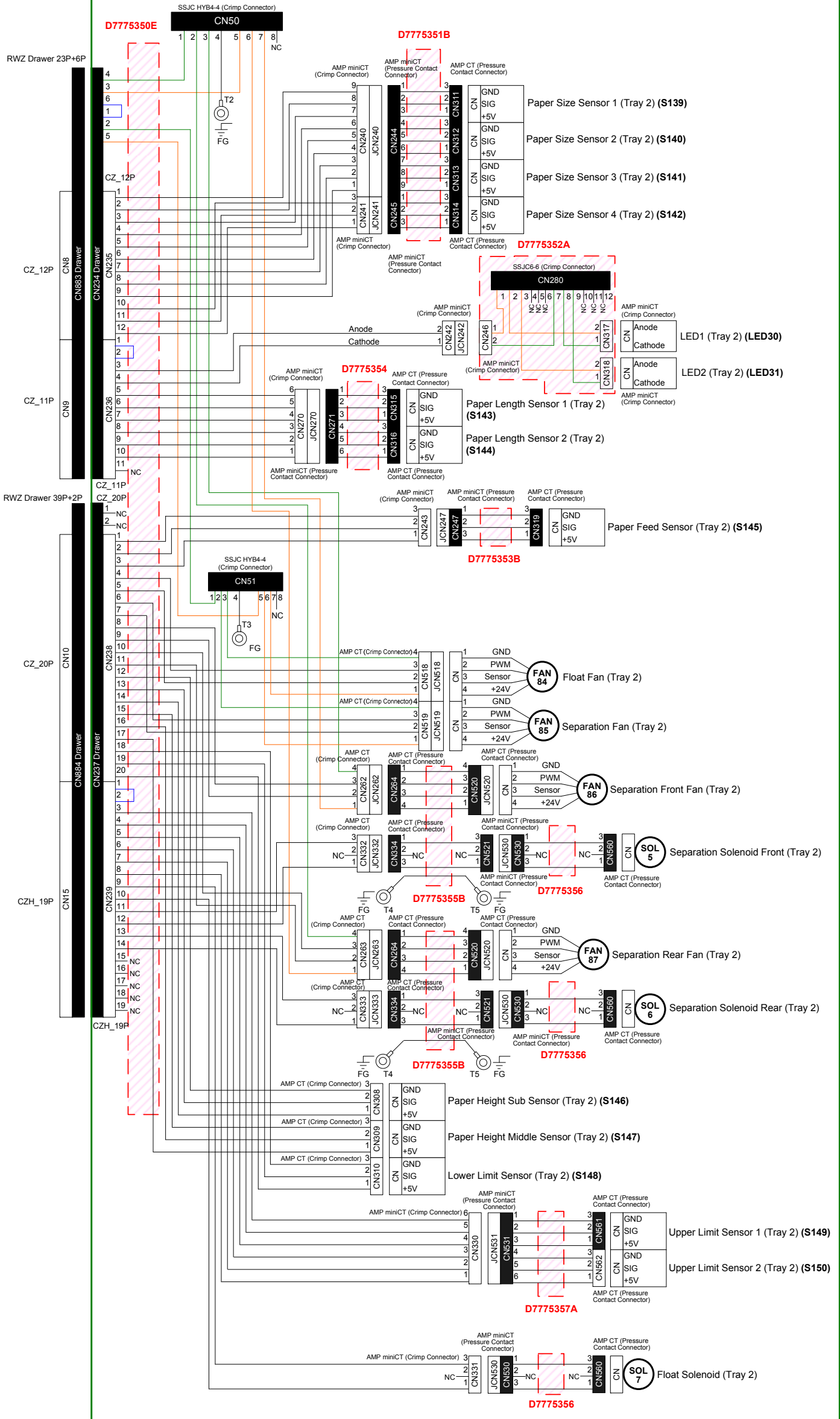
Paper Tray 1



Paper Tray 1, Paper Feed Belt Unit (Tray 1)

M205/M238 POINT TO POINT DIAGRAM (APPENDIX 2)

Paper Tray 2



Paper Tray 2, Paper Feed Belt Unit (Tray 2)

M205/M238 POINT TO POINT DIAGRAM (APPENDIX 3)

IOB1 Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN300	1	+24V PSU5	P	-	-	-
	2	+24V PSU5	P	-	-	-
	3	+24V PSU5	P	-	-	-
	4	+24V PSU2	P	-	-	-
	5	+24V PSU2	P	-	-	-
	6	+24V PSU3	P	-	-	-
	7	GND	G	-	-	-
	8	GND	G	-	-	-
	9	GND	G	-	-	-
	10	GND	G	-	-	-
	11	GND	G	-	-	-
	12	+24V PSU3	P	-	-	-
CN301	1	+24V PSU3B	P	-	-	-
	2	+24V PSU3B	P	-	-	-
	3	+24V PSU3A	P	-	-	-
	4	+24V PSU1	P	-	-	-
	5	+24V PSU1	P	-	-	-
	6	GND	G	-	-	-
	7	GND	G	-	-	-
	8	GND	G	-	-	-
	9	GND	G	-	-	-
	10	GND	G	-	-	-
CN302	1	SV	P	-	-	-
	2	GND	G	-	-	-
	3	+5VS	P	Front Doors (Imaging Section), Toner Supply Front Cover Close	Front Doors (Imaging Section), Toner Supply Front Cover Open	-
CN302	4	IL_PSU1_4	N	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Close	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Open	-
	5	IL_PSU1_4	O	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Close	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Open	-
CN302	6	IL_PSU1_4	O	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Close	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Open	-
	7	IL_PSU1_4	O	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Close	Front Doors (Imaging/Fusing Section), Toner Supply Front Cover Open	-
CN303	1	M IOB WAKE_N	O	-	-	-
	2	GND	G	-	-	-
	3	TP AN1	O	-	-	-
	4	TP AN3	O	-	-	-
	5	TP AN5	O	-	-	-
	6	TP AN7	O	-	-	-
	7	M VODKA_INT2_P	O	-	-	-
	8	M IOBRDWR_N	I	-	-	-
	9	M IOBWS_N	I	-	-	-
	10	M VODKA_CS3_N	I	-	-	-
	11	M IOBFPGA_CONFCS_N	I	-	-	-
	12	M IOB_DATA(30)	B	-	-	-
	13	M IOB_DATA(28)	B	-	-	-
	14	M IOB_DATA(26)	B	-	-	-
	15	M IOB_DATA(24)	B	-	-	-
	16	M IOB_AD(20)	I	-	-	-
	17	M IOB_AD(18)	I	-	-	-
	18	M IOB_AD(16)	I	-	-	-
	19	M IOB_AD(14)	I	-	-	-
	20	M IOB_AD(12)	I	-	-	-
	21	M IOB_AD(10)	I	-	-	-
	22	M IOB_AD(8)	I	-	-	-
	23	M IOB_AD(6)	I	-	-	-
	24	M IOB_AD(4)	I	-	-	-
	25	M IOB_AD(2)	I	-	-	-
	26	M IOB_AD(0)	I	-	-	-
	27	S_ALE_N	I	-	-	-
	28	S_VODKA_INT2_P	O	-	-	-
	29	S_VODKA_CS4_N	I	-	-	-
	30	S_VODKA_CS2_N	I	-	-	-
	31	S_IOBWS_N	I	-	-	-
	32	S_IOB_DATA(30)	B	-	-	-
	33	S_IOB_DATA(28)	B	-	-	-
	34	S_IOB_DATA(26)	B	-	-	-
	35	S_IOB_DATA(24)	B	-	-	-
	36	GND	G	-	-	-
	37	S_IOB_AD(20)	I	-	-	-
	38	S_IOB_AD(18)	I	-	-	-
	39	S_IOB_AD(16)	I	-	-	-
	40	S_IOB_AD(14)	I	-	-	-
	41	S_IOB_AD(12)	I	-	-	-
	42	S_IOB_AD(10)	I	-	-	-
	43	S_IOB_AD(8)	I	-	-	-
	44	S_IOB_AD(6)	I	-	-	-
	45	S_IOB_AD(4)	I	-	-	-
	46	S_IOB_AD(2)	I	-	-	-
	47	S_IOB_AD(0)	I	-	-	-
	48	GND	G	-	-	-
	49	IOB1_MASK_SAFE	O	-	-	-
	50	S_IOB_RST	I	Reset On	Reset Off	Reset Off
	51	M IOB_RST	I	Reset On	Reset Off	Reset Off
	52	GND	G	-	-	-
	53	TP AN0	O	-	-	-
	54	TP AN2	O	-	-	-
	55	TP AN4	O	-	-	-
	56	TP AN6	O	-	-	-
	57	M VODKA_INT3_P	O	-	-	-
	58	M IOBRD_N	I	-	-	-
	59	M VODKA_CS2_N	I	-	-	-
	60	M IOBFPGA_CS_N	I	-	-	-
	61	M IOB_DATA(31)	B	-	-	-
	62	M IOB_DATA(29)	B	-	-	-
	63	M IOB_DATA(27)	B	-	-	-
	64	M IOB_DATA(25)	B	-	-	-
	65	M IOB_AD(21)	I	-	-	-
	66	M IOB_AD(19)	I	-	-	-
	67	M IOB_AD(17)	I	-	-	-
	68	M IOB_AD(15)	I	-	-	-
	69	M IOB_AD(13)	I	-	-	-
	70	M IOB_AD(11)	I	-	-	-
	71	M IOB_AD(9)	I	-	-	-
	72	M IOB_AD(7)	I	-	-	-
	73	M IOB_AD(5)	I	-	-	-
	74	M IOB_AD(3)	I	-	-	-
	75	M IOB_AD(1)	I	-	-	-
	76	IOB_FPGA_DREQ_N	O	-	-	-
	77	S_VODKA_INT3_P	O	-	-	-
	78	S_IOBFPGA_CS_N	I	-	-	-
	79	S_VODKA_CS3_N	I	-	-	-
	80	S_IOBRD_N	I	-	-	-
	81	S_RDWR_N	I	-	-	-
	82	S_IOB_DATA(31)	B	-	-	-
	83	S_IOB_DATA(29)	B	-	-	-
	84	S_IOB_DATA(27)	B	-	-	-
	85	S_IOB_DATA(25)	B	-	-	-
	86	GND	G	-	-	-
	87	S_IOB_AD(21)	I	-	-	-
	88	S_IOB_AD(19)	I	-	-	-
	89	S_IOB_AD(17)	I	-	-	-
	90	S_IOB_AD(15)	I	-	-	-
	91	S_IOB_AD(13)	I	-	-	-
	92	S_IOB_AD(11)	I	-	-	-
	93	S_IOB_AD(9)	I	-	-	-
	94	S_IOB_AD(7)	I	-	-	-
	95	S_IOB_AD(5)	I	-	-	-
	96	S_IOB_AD(3)	I	-	-	-
	97	S_IOB_AD(1)	I	-	-	-
	98	GND	G	-	-	-
	99	N.C.	N	-	-	-
	100	S_IOB_WAKE_N	O	-	-	-

IOB1 Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN304	1	GND	G	-	-	-
	2	CRGTISN	O	No Paper	Paper	-
	3	CRGTIMT_ER	O	No Paper	Normal	-
	4	CRGTIMT_CC	I	-	-	-
	5	CRGTIMT_CLK	I	-	-	-
	6	CRGTIMT_EN_N	I	Excitation Off	Excitation On	-
	7	N.C.	N	-	-	-
	8	N.C.	N	-	-	-
	9	N.C.	N	-	-	-
	10	N.C.	N	-	-	-
	11	CSU_MT_FLG	O	Error	Normal	-
	12	CSU_MT_CC	I	-	-	-
	13	CSU_MT_CCW	I	CW	CCW	-
	14	CSU_MT_CLK	I	-	-	-
	15	CSU_MT_EN_N	I	Excitation Off	Excitation On	-
	16	CRO_MT_CLK	I	-	-	-
	17	CRO_MT_EN_N	I	Excitation Off	Excitation On	-
	18	CRO_MT_FLG	O	Error	Normal	-
	19	CRO_MT_CC2	I	-	-	-
	20	CRO_MT_CC1	I	-	-	-
	21	N.C.	N	-	-	-
	22	CCSCEFNLTL	N	-	-	-
	23	CRGCLFN	N	-	-	-
	24	N.C.	N	-	-	-
	25	N.C.	N	-	-	-
	26	N.C.	N	-	-	-
	27	N.C.	N	-	-	-
	28	N.C.	N	-	-	-
	29	N.C.	N	-	-	-
	30	N.C.	N	-	-	-
	31	N.C.	N	-	-	-
	32	N.C.	N	-	-	-
	33	CSUHPSN	O	Interrupt	Not Interrupt	-
	34	CROHPSN	O	Interrupt	Not Interrupt	-
CN309	1	N.C.	N	-	-	-
	2	N.C.	N	-	-	-
	3	S_IOB2_D(24)	B	-	-	-
	4	S_IOB2_D(25)	B	-	-	-
	5	S_IOB2_D(26)	B	-	-	-
	6	S_IOB2_D(27)	B	-	-	-
	7	S_IOB2_D(28)	B	-	-	-
	8	S_IOB2_D(29)	B	-	-	-
	9	S_IOB2_D(30)	B	-	-	-
	10	S_IOB2_D(31)	B	-	-	-
	11	S_IOB2_RD_N	O	-	-	-
	12	S_IOB2_RDWR_N	O	-	-	-
	13	S_IOB2_VODKA_CS0_N	O	-	-	-
	14	S_IOB2_VODKA_CS1_N	O	-	-	-
	15	S_IOB2_VODKA_CS2_N	O	-	-	-
	16	S_IOB2_VODKA_CS3_N	O	-	-	-
	17	S_IOB2_WS_N	O	-	-	-
	18	S_IOB2_A(0)	O	-	-	-
	19	S_IOB2_A(1)	O	-	-	-
	20	S_IOB2_A(2)	O	-	-	-
	21	S_IOB2_A(3)	O	-	-	-
	22	S_IOB2_A(4)	O	-	-	-
	23	S_IOB2_A(5)	O	-	-	-
	24	S_IOB2_A(6)	O	-	-	-
	25	S_IOB2_A(7)	O	-	-	-
	26	S_IOB2_A(8)	O	-	-	-
	27	S_IOB2_A(9)	O	-	-	-
	28	S_IOB2_A(10)	O	-	-	-
	29	S_IOB2_A(11)	O	-	-	-
	30	S_IOB2_A(12)	O	-	-	-
	31	S_IOB2_A(13)	O	-	-	-
	32	S_IOB2_A(14)	O	-	-	-
	33	S_IOB2_A(15)	O	-	-	-
	34	S_IOB2_A(16)	O	-	-	-
	35	S_IOB2_A(17)	O	-	-	-
	36	S_IOB2_A(18)	O	-	-	-
	37	S_IOB2_A(19)	O	-	-	-
	38	N.C.	N	-	-	-
	39	N.C.	N	-	-	-
	40	GND	G	-	-	-
CN310	1	IPU_PFGATE_K_N	I	-	-	-
	2	IPU_PFGATE_Y_N	I	-	-	-
	3	IPU_PFGATE_M_N	I	-	-	-
	4	IPU_PFGATE_C_N	I	-	-	-
	5	GND	G	-	-	-
	6	SYCS_Y	O	-	-	-
	7	SYDO_Y	O	-	-	-
	8	SYDI_Y	I	-	-	-
	9	CLK_SY_Y	O	-	-	-
	10	GND	G	-	-	-
	11	SYCS_M	O	-	-	-
	12	SYDO_M	O	-	-	-
	13	SYDI_M	I	-	-	-
	14	CLK_SY_M	O	-	-	-
	15	GND	G	-	-	-
	16	SYCS_C	O	-	-	-
	17	SYDO_C	O	-	-	-
	18	SYDI_C	I	-	-	-
	19	CLK_SY_C	O	-	-	-
	20	GND	G	-	-	-
	21	SYCS_K	O	-	-	-
	22	SYDO_K	O	-	-	-
	23	SYDI_K	I	-	-	-
	24	CLK_SY_K	O	-	-	-
	25	GND	G	-	-	-
	26	N.C.	N	-	-	-
	27	GND	G	-	-	-
	28	GND	G	-	-	-
	29	GND	G	-	-	-
	30	GND	G	-	-	-
	31	GND	G	-	-	-
	32	GND	G	-	-	-
	33	GND	G	-	-	-
	34	GND	G	-	-	-
	35	GND	G	-	-	-
	36	GND	G	-	-	-
	37	GND	G	-	-	-
	38	GND	G	-	-	-
	39	GND	G	-	-	-
	40	GND	G	-	-	-
CN311	1	GND	G	-	-	-
	2	CRGTISN	O	No Paper	Paper	-
	3	CRGTIMT_ER	O	No Paper	Normal	-
	4	CRGTIMT_CC	I	-	-	-
	5	CRGTIMT_CLK	I	-	-	-
	6	CRGTIMT_EN_N	I	Excitation Off	Excitation On	-
	7	N.C.	N	-	-	-
	8	N.C.	N	-	-	-
	9	N.C.	N	-	-	-
	10	N.C.	N	-	-	-
	11	CSU_MT_FLG	O	Error	Normal	-
	12	CSU_MT_CC	I	-	-	-
	13	CSU_MT_CCW	I	CW	CCW	-
	14	CSU_MT_CLK	I	-	-	-
	15	CSU_MT_EN_N	I	Excitation Off	Excitation On	-
	16	CRO_MT_CLK	I	-	-	-
	17	CRO_MT_EN_N	I	Excitation Off	Excitation On	-
	18	CRO_MT_FLG	O	Error	Normal	-
	19	CRO_MT_CC2	I	-	-	-
	20	CRO_MT_CC1	I	-	-	-
	21	CRO_MT_FLG	O	Error	Normal	-
	22	CRGTISN	O	No Paper	Paper	-
	23	CRGTIMT_ER	O	No Paper	Normal	-
	24	CRGTIMT_CC	I	-	-	-
	25	CRGTIMT_CLK	I	-	-	-
	26	CRGTIMT_EN_N	I	Excitation Off	Excitation On	-
	27	N.C.	N	-	-	-
	28	N.C.	N	-	-	-
	29	N.C.	N	-	-	-
	30	N.C.	N	-	-	-
	31	N.C.	N	-	-	-
	32	N.C.	N	-	-	-
	33	CSUHPSN	O	Interrupt	Not Interrupt	-
	34	CROHPSN	O	Interrupt	Not Interrupt	-
	35	N.C.	N	-	-	-
	36	N.C.	N	-	-	-
	37	N.C.	N	-	-	-
	38	N.C.	N	-	-	-
	39	N.C.	N	-	-	-
	40	GND	G	-	-	-

IOB1 Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L

IOB1 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN328	1	GND	P	-	-
	2	+5V	P	-	-
	3	ODV_MTY_GA	O	High Speed Drive Set	Low Speed Drive Set
	4	ODV_MTY_CLK	O	-	-
	5	ODV_MTY_LOK	I	Error	Normal
	6	ODV_MTY_STA_N	O	Disable	Enable
	7	GND	G	-	-
	8	GND	G	-	-
	9	+24V PSU2 5	P	-	-
	10	+24V PSU2 5	P	-	-
	11	GND	G	-	-
	12	+5V	P	-	-
	13	ODV_MTM_GA	O	High Speed Drive Set	Low Speed Drive Set
	14	ODV_MTM_CLK	O	-	-
	15	ODV_MTM_LOK	I	Error	Normal
	16	ODV_MTM_STA_N	O	Disable	Enable
	17	GND	G	-	-
	18	GND	G	-	-
	19	+24V PSU2 4	P	-	-
	20	+24V PSU2 4	P	-	-
	21	GND	G	-	-
	22	+5V	P	-	-
	23	ODV_MTC_GA	O	High Speed Drive Set	Low Speed Drive Set
	24	ODV_MTC_CLK	O	-	-
	25	ODV_MTC_LOK	I	Error	Normal
	26	ODV_MTC_STA_N	O	Disable	Enable
	27	GND	G	-	-
	28	GND	G	-	-
	29	+24V PSU2 3	P	-	-
	30	+24V PSU2 3	P	-	-
	31	GND	G	-	-
	32	+5V	P	-	-
33	ODV_MTK_GA	O	High Speed Drive Set	Low Speed Drive Set	
34	ODV_MTK_CLK	O	-	-	
35	ODV_MTK_LOK	I	Error	Normal	
36	ODV_MTK_STA_N	O	Disable	Enable	
37	GND	G	-	-	
38	GND	G	-	-	
39	+24V PSU2 2	P	-	-	
40	+24V PSU2 2	P	-	-	
1	+24VS_TSB	P	-	-	
2	NTBDRMT1	O	-	-	
3	NTBOCMTY1_A	O	-	-	
4	NTBOCMTY1_B	O	-	-	
5	+24VS_TSB	P	-	-	
6	NTBDRMT2	O	-	-	
7	NTBOCMTY2_A	O	-	-	
8	NTBOCMTY2_B	O	-	-	
9	+24VS_TSB	P	-	-	
10	NTBDRMTM	O	-	-	
11	NTBOCMTM1_A	O	-	-	
12	NTBOCMTM1_B	O	-	-	
13	+24VS_TSB	P	-	-	
14	NTBDRMTM2	O	-	-	
15	NTBOCMTM2_A	O	-	-	
16	NTBOCMTM2_B	O	-	-	
17	+24VS_TSB	P	-	-	
18	NTBDRMTCT	O	-	-	
19	NTBOCMTCT1_A	O	-	-	
20	NTBOCMTCT1_B	O	-	-	
21	+24VS_TSB	P	-	-	
22	NTBDRMTCT2	O	-	-	
23	NTBOCMTCT2_A	O	-	-	
24	NTBOCMTCT2_B	O	-	-	
25	+24VS_TSB	P	-	-	
26	NTBDRMTK1	O	-	-	
27	NTBOCMTK1_A	O	-	-	
28	NTBOCMTK1_B	O	-	-	
29	+24VS_TSB	P	-	-	
30	NTBDRMTK2	O	-	-	
31	NTBOCMTK2_A	O	-	-	
32	NTBOCMTK2_B	O	-	-	
1	+24V PSU5 1	P	-	-	
3	+24VS_TSB	P	Toner Hopper Cover: Close	Toner Hopper Cover: Open	
1	NTNSPMTY_A	O	-	-	
2	+24V PSU5 1	P	-	-	
3	NTNSPMTY_XA	O	-	-	
4	NTNSPMTY_B	O	-	-	
5	N.C.	N	-	-	
6	NTNSPMTY_XB	O	-	-	
7	NTNRTMTY_A	O	-	-	
8	+24V PSU5 1	P	-	-	
9	NTNRTMTY_XA	O	-	-	
10	NTNRTMTY_B	O	-	-	
11	N.C.	N	-	-	
12	NTNRTMTY_XB	O	-	-	
13	NTNSPMTM_A	O	-	-	
14	+24V PSU5 1	P	-	-	
15	NTNSPMTM_XA	O	-	-	
16	NTNSPMTM_B	O	-	-	
17	N.C.	N	-	-	
18	NTNSPMTM_XB	O	-	-	
19	NTNRTMTM_A	O	-	-	
20	+24V PSU5 1	P	-	-	
21	NTNRTMTM_XA	O	-	-	
22	NTNRTMTM_B	O	-	-	
23	N.C.	N	-	-	
24	NTNRTMTM_XB	O	-	-	
1	NTNSPMTK_A	O	-	-	
2	+24V PSU5 1	P	-	-	
3	NTNSPMTK_XA	O	-	-	
4	NTNSPMTK_B	O	-	-	
5	N.C.	N	-	-	
6	NTNSPMTK_XB	O	-	-	
7	NTNRTMTK_A	O	-	-	
8	+24V PSU5 1	P	-	-	
9	NTNRTMTK_XA	O	-	-	
10	NTNRTMTK_B	O	-	-	
11	N.C.	N	-	-	
12	NTNRTMTK_XB	O	-	-	
13	N.C.	N	-	-	
14	NTNSPMTK_A	O	-	-	
15	+24V PSU5 1	P	-	-	
16	NTNSPMTK_XA	O	-	-	
17	NTNSPMTK_B	O	-	-	
18	N.C.	N	-	-	
19	NTNSPMTK_XB	O	-	-	
20	NTNRTMTK_A	O	-	-	
21	+24V PSU5 1	P	-	-	
22	NTNRTMTK_XA	O	-	-	
23	NTNRTMTK_B	O	-	-	
24	N.C.	N	-	-	
25	NTNRTMTK_XB	O	-	-	
26	N.C.	N	-	-	

IOB1 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN334	1	+24VS PSU3A	P	-	-
	2	+24VS PSU3A	P	-	-
	3	N.C.	N	-	-
	4	PCC_MTY_A	O	-	-
	5	PCC_MTY_XA	O	-	-
	6	PCC_MTY_B	O	-	-
	7	PCC_MTY_XB	O	-	-
	8	+24VS PSU3A	P	-	-
	9	+24VS PSU3A	P	-	-
	10	N.C.	N	-	-
	11	PCC_MTM_A	O	-	-
	12	PCC_MTM_XA	O	-	-
	13	PCC_MTM_B	O	-	-
	14	PCC_MTM_XB	O	-	-
	15	+24VS PSU3A	P	-	-
	16	+24VS PSU3A	P	-	-
	17	N.C.	N	-	-
	18	PCC_MTC_A	O	-	-
	19	PCC_MTC_XA	O	-	-
	20	PCC_MTC_B	O	-	-
	21	PCC_MTC_XB	O	-	-
	22	+24VS PSU3A	P	-	-
	23	+24VS PSU3A	P	-	-
	24	N.C.	N	-	-
	25	PCC_MTK_A	O	-	-
	26	PCC_MTK_XA	O	-	-
	27	PCC_MTK_B	O	-	-
	28	PCC_MTK_XB	O	-	-
	29	N.C.	N	-	-
	3	CTFDRMT1_B	O	-	-
	4	CTFDRMT1_A	O	-	-
	5	CTFDRMT1_XB	O	-	-
6	CTFDRMT1_XA	O	-	-	
7	+24VS PSU3A	P	-	-	
8	CTFBQFN1_LOK	I	Error	Normal	
9	CTFBQFN1_2_3	O	Disable	Enable	
10	+24VS PSU3A	P	-	-	
11	CTFBQFN2_LOK	I	Error	Normal	
12	CTFBQFN1_2_3	O	Disable	Enable	
13	+24VS PSU3A	P	-	-	
14	CTFBQFN3_LOK	I	Error	Normal	
15	CTFBQFN1_2_3	O	Disable	Enable	
16	+24VS PSU3A	P	-	-	
17	CTFBQFN4_LOK	I	Error	Normal	
18	CTFBQFN4_9_10	O	Disable	Enable	
19	+24VS PSU3A	P	-	-	
20	CTFBQFN9_LOK	I	Error	Normal	
21	CTFBQFN4_9_10	O	Disable	Enable	
22	+24VS PSU3A	P	-	-	
23	CTFBQFN10_LOK	I	Error	Normal	
24	CTFBQFN4_9_10	O	Disable	Enable	
1	CFDCVMT4_A	O	-	-	
2	+24VS PSU1 1	P	-	-	
3	CFDCVMT4_XA	O	-	-	
4	CFDCVMT4_B	O	-	-	
5	+24VS PSU1 1	P	-	-	
6	CFDCVMT4_XB	O	-	-	
7	CFDCVMT5_A	O	-	-	
8	+24VS PSU1 1	P	-	-	
9	CFDCVMT5_XA	O	-	-	
10	CFDCVMT5_B	O	-	-	
11	+24VS PSU1 1	P	-	-	
12	CFDCVMT5_XB	O	-	-	
13	CFDCVMT6_A	O	-	-	
1	+24VS PSU1 1	P	-	-	
2	CFDCVMT6_B	O	-	-	
3	+24VS PSU1 1	P	-	-	
4	CFDCVMT7_A	O	-	-	
5	CFDCVMT7_XB	O	-	-	
6	CFDCVMT7_B	O	-	-	
7	CFDCVMT7_XA	O	-	-	
8	CFDCVMT7_XB	O	-	-	
9	N.C.	N	-	-	
1	+24V PSU5 1	P	-	-	
2	QPS_FN1_LOK	I	Error	Normal	
3	QPS_FN1_2	O	Disable	Enable	
4	+24V PSU5 1	P	-	-	
5	QPS_FN2_LOK	I	Error	Normal	
6	QPS_FN1_2	O	Disable	Enable	
7	+24V PSU5 1	P	-	-	
8	QPS_FN5_LOK	I	Error	Normal	
9	QPS_FN6_6	O	Disable	Enable	
10	+24V PSU5 1	P	-	-	
11	QPS_FN6_LOK	I	Error	Normal	
12	QPS_FN5_6	O	Disable	Enable	
13	+24V PSU2 1	P	-	-	
14	MMIEHFN4_LOK	I	Error	Normal	
15	MMIEHFN2_3_4	O	Disable	Enable	
16	+24V PSU2 1	P	-	-	
17	QPSEHFN_LOK	I	Error	Normal	
18	QPSEHFN	O	Disable	Enable	
19	+24V PSU5 1	P	-	-	
20	QPS_FN3_LOK	I	Error	Normal	
21	QPS_FN3_4	O	Disable	Enable	
22	+24V PSU5 1	P	-	-	
23	QPS_FN4_LOK	I	Error	Normal	
24	QPS_FN3_4	O	Disable	Enable	
25	+24V PSU5 1	P	-	-	
26	QCT_FN1_LOK	I	Error	Normal	
27	QCT_FN1_2	O	Disable	Enable	
28	+24V PSU5 1	P	-	-	
29	QCT_FN2_LOK	I	Error	Normal	
30	QCT_FN1_2	O	Disable	Enable	
31	+24V PSU5 1	P	-	-	
32	QCT_FN3_LOK	I	Error	Normal	
33	QCT_FN3_4	O	Disable	Enable	
34	+24V PSU5 1	P	-	-	
35	QCT_FN4_LOK	I	Error	Normal	
36	QCT_FN3_4	O	Disable	Enable	
1	+24V PSU2 1	P	-	-	
2	WWRCFLN2_LOK	N	-	-	
3	WWRCFLN	N	-	-	
4	+24V PSU2 1	P	-	-	
5	WWRCFLN1_LOK	I	Error	Normal	
6	WWRCFLN	O	Disable	Enable	
7	+24V PSU2 1	P	-	-	
8	CRGIEHFN_LOK	I	Error	Normal	
9	CRGIEHFN	O	Disable	Enable	
10	+24V PSU2 1	P	-	-	
11	MMIEHFN2_LOK	I	Error	Normal	
12	MMIEHFN2_3_4	O	Disable	Enable	
13	+24V PSU2 1	P	-	-	
14	MMIEHFN3_LOK	I	Error	Normal	
15	MMIEHFN2_3_4	O	Disable	Enable	
1	+24V PSU2 1	P	-	-	
2	MMIEHFN1_LOK	I	Error	Normal	
3	MMIEHFN1_8_9	O	Disable	Enable	
4	+24V PSU2 1	P	-	-	
5	MMIEHFN8_LOK	I	Error	Normal	
6	MMIEHFN1_8_9	O	Disable	Enable	
7	+24V PSU2 1	P	-	-	
8	MMIEHFN9_LOK	I	Error	Normal	
9	MMIEHFN1_8_9	O	Disable	Enable	

IOB1 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN341	1	GND	P	-	-
	2	ODVCLFNY_PWM	O	-	-
	3	ODVCLFNY_LOK_N	I	Error	Normal
	4	+24V PSU5 2	P	-	-
	5	GND	G	-	-
	6	ODVCLFNM_PWM	O	-	-
	7	ODVCLFNM_LOK_N	I	Error	Normal
	8	+24V PSU5 2	P	-	-
	9	GND	G	-	-
	10	ODVCLFNC_PWM	O	-	-
	11	ODVCLFNC_LOK_N	I	Error	Normal
	12	+24V PSU5 3	P	-	-
	13	GND	G	-	-
	14	ODVCLFNM_PWM	O	-	-
	15	ODVCLFNM_LOK_N	I	Error	Normal
	16	+24V PSU5 3	P	-	-
	17	GND	G	-	-
	18	MOZEFFNY_PWM	O	-	-
	19	MOZEFFNY_LOK_N	I	Error	Normal
	20	+24V PSU5 4	P	-	-
	21	GND	G	-	-
	22	MOZEFFNM_PWM	O	-	-
	23	MOZEFFNM_LOK_N	I	Error	Normal
	24	+24V PSU5 4	P	-	-
	25	GND	G	-	-
	26	MOZEFFNC_PWM	O	-	-
	27	MOZEFFNC_LOK_N	I	Error	Normal
	28	+24V PSU5 5	P	-	-
	29	N.C.	N	-	-
	30	MOZEFFNK_PWM	O	-	-
	31	MOZEFFNK_LOK_N	I	Error	Normal
	32	+24V PSU5 5	P	-	-
1	+24V PSU2 1	P	-	-	
2	PCGINFNY_LOK_N	I	Error	Normal	
3	GND	G	-	-	
4	PCGINFNY_PWM	O	-	-	
5	+24V PSU2 1	P	-	-	
6	PCGINFNM_LOK_N	I	Error	Normal	
7	GND	G	-	-	
8	PCGINFNM_PWM	O	-	-	
9	+24V PSU2 1	P	-	-	
10	PCGINFNC_LOK_N	I	Error	Normal	
11	GND	G	-	-	
12	PCGINFNC_PWM	O	-	-	
13	+24V PSU2 1	P	-	-	
14	PCGINFNM_LOK_N	I	Error	Normal	
15	GND	G	-	-	
16	PCGINFNM_PWM	O	-	-	
1	GND	G	-	-	
2	NTBOCSNY1	I	Open	Close	
3	+5V	P	-	-	
4	GND	G	-	-	
5	NTBEXSNY1	I	Not Set	Set	
6	+5V	P	-	-	
7	GND	G	-	-	
8	NTBOCSNY2	I	Open	Close	
9	+5V				

IOB1 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN357	2	CFPPFMT_A	O	-	-
	3	+24VS PSU1_1	P	-	-
	4	CFPPFMT_XA	O	-	-
	5	CFPPFMT_B	O	-	-
	6	+24VS PSU1_1	P	-	-
	7	N.C.	N	-	-
	1	IOB2_SER_RST	N	-	-
CN358	2	RSTSER_N	N	-	-
	3	IOB2_RST	O	Reset On	Reset Off
	4	IOB2_WAKE_N	I	-	-
	5	VODKA_S4_INT	I	-	-
	6	VODKA_S5_INT	I	-	-
	7	VODKA_S6_INT	I	-	-
	8	IOB1_CVR_OPN	O	Front Doors (Imaging Section), Toner Supply Front Cover, Open	Front Doors (Imaging Section), Toner Supply Front Cover, Close
CN360	9	IOB2_CVR_OPN	I	Front Doors (Fusing Section), Open	Front Doors (Fusing Section), Close
	10	ACSW_STAT_N	I	Off	On
	1	GND	G	-	-
	2	M2P_RST_P3	I	-	-
	3	PP_PWM_ENB_N	O	Disable	Enable
	4	PSU1_ENB_N	O	Off	On
	5	PON_ENG	I	Off	On
CN361	6	ACSW_STAT_N	O	Off	On
	7	GND	G	-	-
	8	WWR_TSK	I	-	-
	9	WWR_TSC	I	-	-
	10	WWR_TSM	I	-	-
	11	WWR_TSY	I	-	-
	1	+24VS PSU3A	P	-	-
CN362	2	GND	G	-	-
	3	GND	G	-	-
	4	ZPHRV5_SIGNAL_OUT1	I	-	-
	5	ZPHRV5_SIGNAL_OUT2	I	-	-
	6	ZPHRV5_SIGNAL_OUT3	I	-	-
	7	ZPHRV5_SIGNAL_OUT4	I	-	-
	1	+24VS PSU3A1	P	-	-
CN363	2	+24VS PSU3B1	P	-	-
	3	+24VS PSU3B2	P	-	-
	4	+24VS TRAY	P	-	-
	5	GND	G	-	-
	6	GND	G	-	-
	7	CFFULS1	N	-	-
	2	+24V PSU3A2	N	-	-
CN364	3	CFFULS2	N	-	-
	4	+24V PSU3A3	N	-	-
	5	CFFBOS1	N	-	-
	6	+24V PSU3A4	N	-	-
	7	CFFFTS1	N	-	-
	8	+24V PSU3A4	N	-	-
	9	CEISESL1	O	-	-
CN365	10	+24V PSU3A5	O	-	-
	11	CEISESL2	O	-	-
	12	+24V PSU3A5	G	-	-
	1	GND	G	-	-
	2	CFBQFN1_PWM	O	-	-
	3	CFBQFN1_LOK	I	Error	Normal
	4	+24VS PSU3B1	P	-	-
CN366	5	GND	G	-	-
	6	CFBQFN2_PWM	I	Error	Normal
	7	CFBQFN2_LOK	I	Error	Normal
	8	+24VS PSU3B2	P	-	-
	1	TTZDSMT_A	O	-	-
	2	+24VS PSU3A	P	-	-
	3	TTZDSMT_XA	O	-	-
CN367	4	TTZDSMT_B	O	-	-
	5	+24VS PSU3A	P	-	-
	6	TTZDSMT_XB	O	-	-
	1	+5VS	P	-	-
	2	GND	G	-	-
	3	N.C.	N	-	-
	4	IOB2_+5VS	I	Front Doors (Fusing Section), Close	Front Doors (Fusing Section), Open
CN368	1	+5V	P	-	-
	2	GND	G	-	-
	3	LWSCVMTUN_GA	O	High Speed Drive Set	Low Speed Drive Set
	4	LWSCVMTUN_CW	O	-	CCW
	5	LWSCVMTUN_CLK	O	-	-
	6	LWSCVMTUN_LOK_N	I	Error	Normal
	7	LWSCVMTUN_STA_N	O	Disable	Enable
CN369	8	GND	G	-	-
	9	GND	G	-	-
	10	+24V PSU2_1	P	-	-
	11	+24V PSU2_1	P	-	-
	12	N.C.	N	-	-
	1	+24VS PSU3	P	-	-
	2	GND	G	-	-
CN370	1	GND	G	-	-
	2	LWBSTSN	I	Not Set	Set
	3	+5V	P	-	-
	4	GND	G	-	-
	5	LWBLSN	I	Full	Not Full
	6	+5V	P	-	-
	7	GND	G	-	-
CN371	8	LWBNSN	I	Full	Not Full
	9	+5V	P	-	-
	10	GND	G	-	-
	11	CFPPFSN1	I	No Paper	Paper
	12	+5V	P	-	-
	13	GND	G	-	-
	14	CFPPFSN2	I	No Paper	Paper
CN372	15	+5V	P	-	-
	16	CFPPFLA_LED-K	O	LED Off	LED On
	17	CFPPFLA_LED-A	O	-	-
	18	N.C.	N	-	-
	1	GND	G	-	-
	2	CFPFDN	I	No Paper	Paper
	3	+5V	P	-	-
CN373	4	CFPFTFN_PWM	O	-	-
	5	CFPFTFN_LK	I	Error	Normal
	6	CFPSEFN_PWM	O	-	-
	7	CFPSEFN_LK	I	Error	Normal
	8	CEISEFNRN_PWM	O	-	-
	9	CEISEFNRN_LK	O	Error	Normal
	10	CEISEFNBC_PWM	O	-	-
CN374	11	CEISEFNBC_LK	I	Error	Normal
	12	GND	G	-	-
	13	CFFRQSNLS	I	Interrupt	Not Interrupt
	14	+5V	P	-	-
	15	GND	G	-	-
	16	CFFRQSNMI	I	Interrupt	Not Interrupt
	17	+5V	P	-	-
CN375	18	GND	G	-	-
	19	CFLLSN	I	Interrupt	Not Interrupt
	20	+5V	P	-	-
	1	+24VS PSU3A	P	-	-
	2	CTRMCFN_LOK	I	Error	Normal
	3	CTRMCFN	O	Disable	Enable
	4	+24VS PSU3A	P	-	-
CN376	5	CRGMCFN_LOK	I	-	-
	6	CTRMCFN	O	-	-
	7	+24VS PSU3A	P	-	-
	8	MFNS_LOK	I	-	-
	9	MFNS	O	-	-

IOB2 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN103	1	T2_5V4_GND	O	-	-
	2	T2_24V_GND	O	-	-
	3	T2_24V	P	-	-
	4	T2_5V3_GND	O	-	-
	5	T2_5V	P	-	-
	1	+24V PSU9	P	-	-
	2	+24V PSU9	P	-	-
CN105	3	GND	G	-	-
	4	GND	G	-	-
	1	ACSW_STAT_N	I	-	-
	2	GND	G	-	-
	3	GND	G	-	-
	4	TSHPNSUP	I	Detect (Home Position)	Not Detect
	5	+5V	P	-	-
CN106	6	N.C.	N	-	-
	7	N.C.	N	-	-
	8	N.C.	N	-	-
	9	GND	G	-	-
	10	TSSTORSNUF	I	Detect	Not Detect
	11	+5V	P	-	-
	12	GND	G	-	-
CN107	13	TSSTORSNUS	I	Detect	Not Detect
	14	+5V	P	-	-
	15	GND	G	-	-
	16	TSHPNSUN	I	Detect (Home Position)	Not Detect
	17	+5V	P	-	-
	18	MP_LE_LED-K	O	Off	On
	19	MP_LE_LED-A	O	-	-
CN108	20	N.C.	N	-	-
	21	GND	G	-	-
	22	TSSTORSNDF	I	Detect	Not Detect
	23	+5V	P	-	-
	24	GND	G	-	-
	25	TSSTORSNDS	I	Detect	Not Detect
	26	+5V	P	-	-
CN109	27	N.C.	N	-	-
	28	N.C.	N	-	-
	1	GND	G	-	-
	2	+5V	P	-	-
	3	MPICVMT_CLK	O	-	-
	4	MPICVMT_CW	O	CW	CCW
	5	MPICVMT_LOK_N	I	Error	Normal
6	MPICVMT_STA_N	O	Stop	Start	
CN110	7	GND	G	-	-
	8	GND	G	-	-
	9	+24VS PSU8_1	P	-	-
	10	+24VS PSU8_1	P	-	-
	1	+24V PSU7_1	P	-	-
	2	CPACLFN1_LOK	I	Error	Normal
	3	GND	G	-	-
CN111	4	CPACLFN1_PWM	O	-	-
	5	+24V PSU7_1	P	-	-
	6	CPACLFN2_LOK	I	Error	Normal
	7	GND	G	-	-
	8	CPACLFN2_PWM	O	-	-
	9	+24V PSU7_1	P	-	-
	10	CPACLFN3_LOK	I	Error	Normal
CN112	11	GND	G	-	-
	12	CPACLFN3_PWM	O	-	-
	13	+24V PSU7_1	P	-	-
	14	CPACLFN4_LOK	I	Error	Normal
	15	GND	G	-	-
	16	CPACLFN4_PWM	O	-	-
	17	+24V PSU7_1	P	-	-
CN113	18	CPACLFN5_LOK	I	Error	Normal
	19	GND	G	-	-
	20	CPACLFN5_PWM	O	-	-
	21	+24V PSU7_1	P	-	-
	22	CPACLFN6_LOK	I	Error	Normal
	23	GND	G	-	-
	24	CPACLFN6_PWM	O	-	-
CN114	25	+24V PSU7_3	P	-	-
	26	CPACLFN7_LOK	I	Error	Normal
	27	GND	G	-	-
	28	CPACLFN7_PWM	O	-	-
	29	+24V PSU7_3	P	-	-
	30	CPACLFN8_LOK	I	Error	Normal
	31	GND	G	-	-
CN115	32	CPACLFN8_PWM	O	-	-
	1	N.C.	N	-	-
	2	N.C.	N	-	-
	3	S_IOB2_D(24)	B	-	-
	4	S_IOB2_D(25)	B	-	-
	5	S_IOB2_D(26)	B	-	-
	6	S_IOB2_D(27)	B	-	-
CN116	7	S_IOB2_D(28)	B	-	-
	8	S_IOB2_D(29)	B	-	-
	9	S_IOB2_D(30)	B	-	-
	10	S_IOB2_D(31)	B	-	-
	11	S_IOB2_RD_N	I	-	-
	12	S_IOB2_RDWR_N	I	-	-
	13	S_IOB2_VODKA_CS0_N	I	-	-
CN117	14	S_IOB2_VODKA_CS1_N	I	-	-
	15	S_IOB2_VODKA_CS2_N	I	-	-
	16	N.C.	N	-	-
	17	S_IOB2_WS_N	I	-	-
	18	S_IOB2_A(0)	I	-	-
	19	S_IOB2_A(1)	I	-	-
	20	S_IOB2_A(2)	I	-	-
CN118	21	S_IOB2_A(3)	I	-	-
	22	S_IOB2_A(4)	I	-	-
	23	S_IOB2_A(5)	I	-	-
	24	S_IOB2_A(6)	I	-	-
	25	S_IOB2_A(7)	I	-	-
	26	S_IOB2_A(8)	I	-	-
	27	S_IOB2_A(9)	I	-	-
CN119	28	S_IOB2_A(10)	I	-	-
	29	S_IOB2_A(11)	I	-	-
	30	S_IOB2_A(12)	I	-	-
	31	S_IOB2_A(13)	I	-	-
	32	S_IOB2_A(14)	I	-	-
	33	S_IOB2_A(15)	I	-	-
	34	S_IOB2_A(16)	I	-	-
CN120	35	S_IOB2_A(17)	I	-	-
	36	S_IOB2_A(18)	I	-	-
	37	S_IOB2_A(19)	I	-	-
	38	N.C.	N	-	-
	39	N.C.	N	-	-
	40	GND	G	-	-
	1	ACSW_STAT_N	O	Open	Close
CN121	2	IOB2_CVR_OPN	O	Open	Close
	3	IOB1_CVR_OPN	I	Open	Close
	4	VODKA_S6_INT	O	Interrupt	Not Interrupt
	5	VODKA_S5_INT	O	Interrupt	Not Interrupt
	6	VODKA_S4_INT	O	Interrupt	Not Interrupt
	7	IOB2_WAKE_N	O	Error	Normal
	8	IOB2_RST	I	Reset On	Reset Off
CN122	9	RSTSER_N	I	Reset Off	Reset On
	10	IOB2_SER_RST	I	Reset On	Reset Off

IOB2 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN116	1	+5V PSU2	P	-	-
	2	GND	G	-	-
	3	+5VS	P	-	-
	4	N.C.	N	-	-
	5	IL_PSU6_6	P	-	-
	6	IL_PSU6_6	P	-	-
	7	+24VS PSU6	P	-	-
CN117	8	+24VS PSU6	P	-	-
	9	+24VS PSU6	P	-	-
	10	+24VS PSU6	P	-	-
	11	+24VS PSU6	P	-	-
	12	+24V PSU7	P	-	-
	13	GND	G	-	-
	14	GND	G	-	-
CN118	15	GND	G	-	-
	16	GND	G	-	-
	17	GND	G	-	-
	18	GND	G	-	-
	19	GND	G	-	-
	20	GND	G	-	-
	21	GND	G	-	-
CN119	22	GND	G	-	-
	23	GND	G	-	-
	24	GND	G	-	-
	25	GND	G	-	-
	26	GND	G	-	-
	27	GND	G	-	-
	28	GND	G	-	-
CN120	29	GND	G	-	-
	30	GND	G	-	-
	31	GND	G	-	-
	32	GND	G	-	-
	33	GND	G	-	-
	34	GND	G	-	-
	35	GND	G	-	-
CN121	36	GND	G	-	-
	37	GND	G	-	-
	38	GND	G	-	-
	39	GND	G	-	-
	40	GND	G	-	-
	1	FFP_TSCT_SN-A	I	-	-
	2	+5VS_ID	P	-	-
3	GND	G	-	-	
CN122	4	FFP_TSEG_SN	I	-	-
	5	FFP_TSCT_SN-A	I	-	-
	6	+5VS_ID	P	-	-
	7	GND	G	-	-
	8	FFP_TSEG_SN	I	-	-
	9	GND	G	-	-
	10	FWBEDSN	I	End	Not End
CN123	11	+5V	P	-	-
	12	N.C.	N	-	-
	13	GND	G	-	-

IOB2 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN127	1	+24V_PSU9_1	P	-	-
	2	MMIDCFN_LOK	I	Error	Normal
	3	MMIDCFN	P	Off	On
	4	+24V_PSU9_1	P	-	-
	5	FFPEFFN1_LOK	I	Error	Normal
	6	GND	G	-	-
	7	FFPEFFN1_PWM	O	-	-
	8	+24V_PSU9_1	P	-	-
	9	REXMCFN_LOK	I	Error	Normal
	10	REXMCFN_BDCMCFN	G	Off	On
	11	N.C.	N	-	-
	12	N.C.	N	-	-
	13	+24V_PSU9_1	P	-	-
	14	BDCMCFN_LOK	I	Error	Normal
	15	REXMCFN_BDCMCFN	G	Off	On
	16	+24V_PSU9_1	P	-	-
	17	MMIEHFN5_LOK	I	Error	Normal
	18	MMIEHFN5_7	G	Off	On
	19	+24V_PSU9_1	P	-	-
	20	MMIEHFN6_LOK	I	Error	Normal
	21	MMIEHFN5_7	G	Off	On
	22	+24V_PSU9_1	P	-	-
	23	MMIEHFN7_LOK	I	Error	Normal
	24	MMIEHFN5_7	G	Off	On
CN128	1	CFSPFMT_A	O	-	-
	2	+24VS_PSU8_5	P	-	-
	3	CFSPFMT_XA	O	-	-
	4	CFSPFMT_B	O	-	-
	5	+24VS_PSU8_5	P	-	-
	6	CFSPFMT_XB	O	-	-
	7	N.C.	N	-	-
	A1	CFDCVMT1_A	O	-	-
	A2	+24VS_PSU8_4	P	-	-
	A3	CFDCVMT1_XA	O	-	-
	A4	CFDCVMT1_B	O	-	-
A5	+24VS_PSU8_4	P	-	-	
A6	CFDCVMT1_XB	O	-	-	
A7	N.C.	N	-	-	
A8	N.C.	N	-	-	
A9	N.C.	N	-	-	
A10	N.C.	N	-	-	
A11	N.C.	N	-	-	
A12	N.C.	N	-	-	
B1	RDPCVMT1_A	O	-	-	
B2	+24VS_PSU8_4	P	-	-	
B3	RDPCVMT1_XA	O	-	-	
B4	RDPCVMT1_B	O	-	-	
B5	+24VS_PSU8_4	P	-	-	
B6	RDPCVMT1_XB	O	-	-	
B7	RDPCVMT2_A	O	-	-	
B8	+24VS_PSU8_4	P	-	-	
B9	RDPCVMT2_XA	O	-	-	
B10	RDPCVMT2_B	O	-	-	
B11	+24VS_PSU8_4	P	-	-	
B12	RDPCVMT2_XB	O	-	-	
CN129	1	CFDCVMT2_A	O	-	-
	2	+24VS_PSU8_5	P	-	-
	3	CFDCVMT2_XA	O	-	-
	4	CFDCVMT2_B	O	-	-
	5	+24VS_PSU8_5	P	-	-
	6	CFDCVMT2_XB	O	-	-
	7	CFDCVMT3_A	O	-	-
	8	+24VS_PSU8_5	P	-	-
	9	CFDCVMT3_XA	O	-	-
	10	CFDCVMT3_B	O	-	-
	11	+24VS_PSU8_5	P	-	-
12	CFDCVMT3_XB	O	-	-	
A1	GND	G	-	-	
A2	CFSSZSN1	I	Interrupt	Not Interrupt	
A3	+5V	P	-	-	
A4	GND	G	-	-	
A5	CFSSZSN2	I	Interrupt	Not Interrupt	
A6	+5V	P	-	-	
A7	GND	G	-	-	
A8	CFSSZSN3	I	Interrupt	Not Interrupt	
A9	+5V	P	-	-	
A10	GND	G	-	-	
A11	CFSSZSN4	I	Interrupt	Not Interrupt	
A12	+5V	P	-	-	
B1	GND	G	-	-	
B2	CF2_SS	I	Not Set	Set	
B3	+5V_LE2	O	-	-	
B4	CFSLE1	O	Off	On	
B5	GND	G	-	-	
B6	CFSLSN1	I	Interrupt	Not Interrupt	
B7	+5V	P	-	-	
B8	GND	G	-	-	
B9	CFSLSN2	I	Interrupt	Not Interrupt	
B10	+5V	P	-	-	
B11	N.C.	N	-	-	
B12	N.C.	N	-	-	
CN132	1	+24VS_PSU9_2	P	-	-
	2	+24VS_PSU9_4	P	-	-
	3	+24VS_PSU9_9	P	-	-
	4	+24VS_TRAY	P	-	-
5	GND	G	-	-	
6	GND	G	-	-	
7	+5V	P	-	-	
8	CF2BL_SS	I	Not Set	Set	
9	CFSPESEN	I	No Paper	Paper	
10	N.C.	N	-	-	
11	CFSBQSN	I	No Paper	Paper	
12	GND	G	-	-	
13	GND	G	-	-	
14	CFSOLS	I	Interrupt	Not Interrupt	
15	+5V	P	-	-	
16	GND	G	-	-	
17	CF2_SS2	I	Not Set	Set	
18	GND	G	-	-	
19	CFSULSN1	I	No Paper	Paper	
20	+5V	P	-	-	
21	GND	G	-	-	
22	CFSULSN2	I	No Paper	Paper	
23	+5V	P	-	-	
24	GND	G	-	-	
CN133	1	GND	G	-	-
	2	CFSBQFN1_PWM	O	-	-
	3	CFSBQFN1_LOK	I	Error	Normal
	4	+24VS_PSU9_3	P	-	-
5	GND	G	-	-	
6	CFSBQFN2_PWM	O	-	-	
7	CFSBQFN2_LOK	I	Error	Normal	
8	+24VS_PSU9_3	P	-	-	
9	CFSFDMT_A	O	-	-	
10	+24VS_TRAY	P	-	-	
11	CFSFDMT_XA	O	-	-	
12	+24VS_TRAY	P	-	-	
13	CFSFDMT_B	O	-	-	
14	+24VS_TRAY	P	-	-	
15	CFSFDMT_XB	O	-	-	
16	CFSUDMT_A	O	-	-	
17	CFSUDMT_XA	O	-	-	
18	CFSUDMT_B	O	-	-	
19	CFSUDMT_XB	O	-	-	
20	+5V	P	-	-	

IOB2 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN136	1	CFSCVMT_A	O	-	-
	2	+24V_PSU9_2	P	-	-
	3	CFSCVMT_XA	O	-	-
	4	CFSCVMT_B	O	-	-
	5	+24V_PSU9_2	P	-	-
	6	CFSCVMT_XB	O	-	-
	7	MPILCPU_ON	P	-	-
	8	MPILCPU_ENC	I	-	-
	9	GND	G	-	-
	10	BDCPZMT1_EN_N	O	Excitation Off	Excitation On
	11	BDCPZMT1_CCW	O	CCW	CW
	12	BDCPZMT1_CLK	O	-	-
CN137	1	BDCPZMT1_EN_N	O	Excitation Off	Excitation On
	2	BDCPZMT1_CCW	O	CCW	CW
	3	BDCPZMT1_CLK	O	-	-
	4	BDCPZMT2_EN_N	O	Excitation Off	Excitation On
	5	BDCPZMT2_CCW	O	CCW	CW
	6	BDCPZMT2_CLK	O	-	-
	7	BDCPZMT2_HL	O	Current Low	Current High
	8	BDCVMT2_EN_N	O	Excitation Off	Excitation On
	9	BDCVMT2_CLK	O	-	-
	10	BDCVMT2_HL	O	Current Low	Current High
	11	BDCVMT1_EN_N	O	Excitation Off	Excitation On
	12	BDCVMT1_CLK	O	-	-
CN138	1	BDCVMT1_HL	O	Current Low	Current High
	2	EEX_MT_EN_N	O	Excitation Off	Excitation On
	3	EEX_MT_CLK	O	-	-
	4	RRVINMT_HL	O	Current Low	Current High
	5	RRVINMT_EN	O	Excitation Off	Excitation On
	6	RRVINMT_CLK	O	-	-
	7	RRVINMT_HL	O	Current Low	Current High
	8	EEXRVMT_EN_N	O	Excitation Off	Excitation On
	9	EEXRVMT_CCW	O	CCW	CW
	10	EEXRVMT_CLK	O	-	-
	11	EEXRVMT_HL	O	Current Low	Current High
	12	RDR_MT_EN_N	O	Excitation Off	Excitation On
CN139	1	RDR_MT_CCW	O	CCW	CW
	2	RDR_MT_CLK	O	-	-
	3	RDR_MT_HL	O	Current Low	Current High
	4	EERCAMT_EN_N	O	Excitation Off	Excitation On
	5	EERCAMT_CLK	O	-	-
	6	EERCAMT_HL	O	Current Low	Current High
	7	ECC_MT_EN_N	O	Excitation Off	Excitation On
	8	ECC_MT_CLK	O	-	-
	9	ECC_MT_HL	O	Current Low	Current High
	10	RRRCAMT_EN_N	O	Excitation Off	Excitation On
	11	RRRCAMT_CLK	O	-	-
	12	RRRCAMT_HL	O	Current Low	Current High
CN140	1	RRC_SL_ON_N	O	Off	On
	2	EEXCASL_ON_N	O	Off	On
	3	RESET_SDB	O	Reset On	Reset Off
	4	+5V	P	-	-
	5	BDC_LE_LED-K	O	Off	On
	6	EEX_LE_LED-K	O	Off	On
	7	CFDCVLE1_LED-K	O	Off	On
	8	EPT_LE_LED-K	O	Off	On
	9	BDCPZMT1_FLG	I	Error	Normal
	10	BDCPZMT2_FLG	I	Error	Normal
	11	BDCVMT2_FLG	I	Error	Normal
	12	BDCVMT1_FLG	I	Error	Normal
CN141	1	RRVINMT_FLG	I	Error	Normal
	2	EEXRVMT_FLG	I	Error	Normal
	3	RDR_MT_FLG	I	Error	Normal
	4	EERCAMT_FLG	I	Error	Normal
	5	ECC_MT_FLG	I	Error	Normal
	6	RRRCAMT_FLG	I	Error	Normal
	7	N.C.	N	-	-
	8	DET +24VS_SDB1	I	Error	Normal
	9	DET +24VS_SDB2	I	Error	Normal
	10	DET +24VS_SDB3	I	Error	Normal
	11	SDB_CLFN_N	I	Error	Normal
	12	SDB_CLFN_LK	I	No Paper	Paper
CN142	1	BDCINSN_N	I	No Paper	Paper
	2	BDCOUSN_N	I	No Paper	Paper
	3	BDCCHPSN1	I	Detect (Home Position)	Not Detect
	4	BDCCHPSN2	I	Detect (Home Position)	Not Detect
	5	EEX_SN_N	I	No Paper	Paper
	6	EEXRVSN_N	I	No Paper	Paper
	7	RDR_SN_N	I	No Paper	Paper
	8	EERHPSN	I	Detect (Home Position)	Not Detect
	9	RRRHPSN	I	Detect (Home Position)	Not Detect
	10	EENCHPSN	I	Detect (Home Position)	Not Detect
	11	EPTPOSN	I	Paper	No Paper
	12	GND	G	-	-
CN143	1	GND	G	-	-
	2	CFSDSN	I	No Paper	Paper
	3	+5V	P	-	-
	4	CFSFTFN_PWM	O	-	-
	5	CFSFTFN_LOK	I	-	-
	6	CFSSEFN_PWM	O	-	-
	7	CFSSEFN_LOK	I	-	-
	8	CE2SEFNFR_PWM	O	-	-
	9	CE2SEFNFR_LOK	I	-	-
	10	CE2SEFNBC_PWM	O	-	-
	11	CE2SEFNBC_LOK	I	-	-
	12	GND	G	-	-
CN144	1	CSFRQSNLS	I	Interrupt	Not Interrupt
	2	+5V	P	-	-
	3	GND	G	-	-
	4	CFSRQSNM	I	Interrupt	Not Interrupt
	5	+5V	P	-	-
	6	GND	G	-	-
	7	CFSLSN	I	Interrupt	Not Interrupt
	8	+5V	P	-	-
	9	GND	G	-	-
	10	CFSLSN	I	Interrupt	Not Interrupt
	11	+5V	P	-	-
	12	GND	G	-	-

IOB2 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN142	1	+24V_CNT	O	-	-
	2	KMT_CT2	O	-	-
	3	N.C.	N	-	-
	4	N.C.	N	-	-
	5	+24V_PSU9_1	P	-	-
	6	QPS_FN7_LOK	I	Error	Normal
	7	QPS_FN7_8	G	Off	On
	8	+24V_PSU9_1	P	-	-
	9	QPS_FN8_LOK	I	Error	Normal
	10	QPS_FN7_8	G	Off	On
	11	+24V_PSU9_1	P	-	-
	12	QPS_FN9_LOK	I	Error	Normal
CN143	1	QPS_FN9_10	G	Off	On
	2	+24V_PSU9_1	P	-	-
	3	QPS_FN10_LOK	I	Error	Normal
	4	QPS_FN9_10	G	Off	On
	5	+5V_NRYF3_4	P	-	-
	6	F_PSU2_ON_N	I	Relay Off	Relay On
	7	+5V_NRYF3_4	P	-	-
	8	F_PSU_ON_N	I	Relay Off	Relay On
	9	PSU8_24VS_ENB_N	O	Off	On
	10	GND	G	-	-
	11	PSU7_24V_TRG_N	O	Off	On
	CN144	1	GND	G	-
2		PSU8_24VS_ENB_N	O	Off	On
3		GND	G	-	-
4		PSU9_24V_TRG_N	O	Off	On
5		N.C.	N	-	-
6		N.C.	N	-	-
7		N.C.	N	-	-
8		N.C.	N	-	-
9		N.C.	N	-	-
10		N.C.	N	-	-
11		N.C.	N	-	-
12		N.C.	N	-	-
CN145	1	TTRG_24V	O	-	-
	2	N.C.	N	-	-
	3	TTRG_24V	O	-	-
	4	N.C.	N	-	-
	5	N.C.	N	-	-
	6	T2_24V	O	-	-
	7	AC_PRY_TRG	O	Relay On	Relay Off
	8	N.C.	N	-	-
	9	AC_PRY_TRG2	O	Relay Off	Relay On
	10	N.C.	N	-	-
	11	+24V_PSU9_1	P	-	-
	CN146	1	AC_JRY_TRG	O	Relay On
2		+5V	P	-	-
3		ACD1_AC_ZEROX	I	-	-
4		GND	G	-	-
5		ACD1_AC_HT_TRG1	O	Heater On	Heater Off
6		N.C.	N	-	-
7		N.C.	N	-	-
8		ACD2_AC_DET	I	-	-
9		+24V_PSU9_1	P	-	-
10		AC_JRY_TRG	O	Relay On	Relay Off
11		+5V	P	-	-
12		ACD2_AC_ZEROX	I	-	-
CN147	1	GND	G	-	-
	2	ACD2_AC_HT_TRG1	O	Heater On	Heater Off
	3	N.C.	N	-	-
	4	ACD2_AC_HT_TRG3	O	Heater On	Heater Off
	5	N.C.	N	-	-
	6	ACD2_AC_HT_TRG5	O	Heater On	Heater Off
	7	N.C.	N	-	-
	8	N.C.	N	-	-
	9	N.C.	N	-	-
	10	N.C.	N	-	-
	11	N.C.	N	-	-
	12	N.C.	N	-	-
CN148					

BCU Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L	
CN204	1	M2P_RST	O	-	-	-	
	2	S2M_RST	O	-	-	-	
	3	IPU_INT_N	I	-	-	-	
	4	GND	G	-	-	-	
	5	TIMERUP0_N	I	-	-	-	
	6	TIMERUP1_N	I	-	-	-	
	7	ENABLE_N	I	-	-	-	
	8	FUNKI	I	-	-	-	
	9	GND	G	-	-	-	
	10	VPPGATE_K_N	I	-	-	-	
	11	VPPGATE_S_N	N	-	-	-	
	12	ADF_RXD	I	-	-	-	
	13	ADF_TXD	O	-	-	-	
	14	GND	G	-	-	-	
	15	IPU_WAKE	I	Normal	-	Error	
	16	PON_ENG	O	-	-	-	
	17	ACSW_STAT_N	O	-	-	-	
	18	PSU_ENB	O	-	-	-	
CN211	1	WWR_TSY	O	-	-	-	
	2	WWR_TSM	O	-	-	-	
	3	WWR_TSC	O	-	-	-	
	4	WWR_TSK	O	-	-	-	
	5	GND	G	-	-	-	
	6	GND	I	-	-	-	
	7	PON_ENG	O	-	-	-	
	8	PSU_ENB	I	-	-	-	
	9	ACSW_STAT_N	I	-	-	-	
	10	GND	O	-	-	-	
	11	GND	N	-	-	-	
12	TAGIDSDL	N	-	-	-		
13	TAGIDSDA	N	-	-	-		
14	OST_VCC	N	-	-	-		
15	OST_VCC	N	-	-	-		
16	ODVHPSNS	N	-	-	-		
17	PHRHPSNS	N	-	-	-		
CN214	1	SYDI_VTEC	I	-	-	-	
	2	SYDO_VTEC	O	-	-	-	
	3	SYCLK_VTEC	O	-	-	-	
	4	GND	G	-	-	-	
	5	SYCS_VTEC_K_N	O	-	-	-	
	6	SYCS_VTEC_C_N	I	-	-	-	
	7	SYCS_VTEC_M_N	I	-	-	-	
CN215	1	M_SDCARD	O	-	-	-	
	2	GND	G	-	-	-	
	3	M_SO_SDCARD	O	-	-	-	
	4	GND	G	-	-	-	
	5	M_SCLK_SDCARD	I	-	-	-	
	6	M_SI_SDCARD	I	-	-	-	
	7	GND	G	-	-	-	
	8	+3.3V	P	-	-	-	
	9	S_SDCARD	O	-	-	-	
	10	GND	G	-	-	-	
	11	S_SO_SDCARD	O	-	-	-	
	12	GND	G	-	-	-	
	13	S_SCLK_SDCARD	O	-	-	-	
	14	S_SI_SDCARD	I	-	-	-	
	15	GND	G	-	-	-	
16	+3.3V	P	-	-	-		
CN221	1	N.C.	N	-	-	-	
	2	PCG_PPM_LK	I	Error	-	Normal	
	3	PCG_PPM_DC	O	-	-	-	
	4	PCG_PPM_FB	I	Error	-	Normal	
	5	PCG_PPM_AC	O	-	-	-	
	6	PCG_PPY_LK	I	Error	-	Normal	
	7	PCG_PPY_DC	O	-	-	-	
	8	PCG_PPY_FB	I	Error	-	Normal	
	9	PCG_PPY_AC	O	-	-	-	
	10	GND	G	-	-	-	
	11	GND	G	-	-	-	
	12	+24VS	P	-	-	-	
	13	+24VS	P	-	-	-	
	14	N.C.	N	-	-	-	
	15	ODV_PPM_LK	I	Error	-	Normal	
	16	ODV_PPM_PWM	O	-	-	-	
	17	ODV_PPM_CLK	I	Error	-	Normal	
	18	ODV_PPM_AC	O	-	-	-	
	19	ODV_PPY_LK	I	Error	-	Normal	
	20	ODV_PPY_PWM	O	-	-	-	
	21	ODV_PPY_CLK	I	Error	-	Normal	
	22	ODV_PPY_AC	O	-	-	-	
	23	GND	G	-	-	-	
	24	GND	G	-	-	-	
	25	+24VS	P	-	-	-	
	26	+24VS	P	-	-	-	
	CN222	1	N.C.	N	-	-	-
		2	N.C.	N	-	-	-
3		PCG_PPK_LK	I	Error	-	Normal	
4		PCG_PPK_DC	O	-	-	-	
5		PCG_PPK_FB	I	Error	-	Normal	
6		PCG_PPK_AC	O	-	-	-	
7		PCG_PPC_LK	I	Error	-	Normal	
8		PCG_PPC_DC	O	-	-	-	
9		PCG_PPC_FB	I	Error	-	Normal	
10		PCG_PPC_AC	O	-	-	-	
11		GND	G	-	-	-	
12		GND	G	-	-	-	
13		+24VS	P	-	-	-	
14		+24VS	P	-	-	-	
15		N.C.	N	-	-	-	
16		N.C.	N	-	-	-	
17		ODV_PPK_LK	I	Error	-	Normal	
18		ODV_PPK_PWM	O	-	-	-	
19		ODV_PPK_CLK	I	Error	-	Normal	
20		ODV_PPK_AC	O	-	-	-	
21		ODV_PPC_LK	I	Error	-	Normal	
22		ODV_PPC_PWM	O	-	-	-	
23		ODV_PPC_CLK	I	Error	-	Normal	
24		ODV_PPC_AC	O	-	-	-	
25		GND	G	-	-	-	
26		GND	G	-	-	-	
27		+24VS	P	-	-	-	
28		+24VS	P	-	-	-	

BCU Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN223	1	OST_SCL_Y	O	-	-	-
	2	OST_SDA_Y	O	-	-	-
	3	OST_SNY_PWM	O	-	-	-
	4	OST_VCC	P	-	-	-
	5	OST_SNY_FB	I	-	-	-
	6	GND	G	-	-	-
	7	+24V_PCL	P	-	-	-
	8	PHR_PLY_PWM	O	-	-	-
	9	PMAROSWY	N	-	-	-
	10	GND	N	-	-	-
	11	OST_SCL_M	O	-	-	-
	12	OST_SDA_M	B	-	-	-
	13	OST_SNM_PWM	O	-	-	-
	14	OST_VCC	P	-	-	-
	15	OST_SNM_FB	I	-	-	-
	16	GND	I	-	-	-
	17	+24V_PCL	P	-	-	-
	18	PHR_PLM_PWM	O	-	-	-
	19	PMAROSWM	N	-	-	-
	20	GND	N	-	-	-
	21	OST_SCL_C	O	-	-	-
	22	OST_SDA_C	B	-	-	-
	23	OST_SNC_PWM	O	-	-	-
	24	OST_VCC	P	-	-	-
	25	OST_SNC_FB	I	-	-	-
	26	GND	G	-	-	-
	27	+24V_PCL	P	-	-	-
	28	PHR_PLC_PWM	O	-	-	-
	29	PMAROSWC	N	-	-	-
	30	GND	N	-	-	-
	31	OST_SCL_K	O	-	-	-
	32	OST_SDA_K	B	-	-	-
	33	OST_SNK_PWM	O	-	-	-
	34	OST_VCC	P	-	-	-
35	OST_SNK_FB	I	-	-	-	
36	GND	G	-	-	-	
37	+24V_PCL	P	-	-	-	
38	PHR_PLK_PWM	O	-	-	-	
39	PMAROSWK	N	-	-	-	
40	GND	N	-	-	-	
CN224	1	GND	G	-	-	-
	2	TT1_PPK_FB	I	-	-	-
	3	TT1_PPK_LK	I	Error	-	Normal
	4	TT1_PPK_PWM	O	-	-	-
	5	TT1_PPC_FB	I	-	-	-
	6	TT1_PPC_LK	I	Error	-	Normal
	7	TT1_PPC_PWM	O	-	-	-
	8	TT1_PPY_FB	I	-	-	-
	9	TT1_PPY_LK	I	Error	-	Normal
	10	TT1_PPY_PWM	O	-	-	-
	11	TT2_PP_FB	I	-	-	-
	12	TT2_PP_LK	I	Error	-	Normal
	13	TT2_PP_PWM_DC_CC	O	-	-	-
	14	TT2_PP_PWM_DC_CV	O	-	-	-
	15	TT2_PP_FB_C	N	-	-	-
	16	TT2_PP_CCCV	N	-	-	-
	17	TT2_PP_B_PWM_DC	N	-	-	-
	18	TT2_PP_DUTY_AC	N	-	-	-
	19	TT2_PP_AC_LK	N	-	-	-
	20	TT2_PP_PWM_AC	N	-	-	-
	21	WWR_TSY	I	-	-	-
	22	GND	G	-	-	-
	23	WWRSKMTY_A	O	-	-	-
CN226	1	WWRSKMTY_B	O	-	-	-
	2	+24V_SK_YM	P	-	-	-
	3	WWRSKMTY_A	O	-	-	-
	4	WWR TSM	I	-	-	-
	5	GND	G	-	-	-
	6	WWRSKMTM_A	O	-	-	-
	7	WWRSKMTM_B	O	-	-	-
	8	+24V_SK_YM	P	-	-	-
	9	WWRSKMTM_A	O	-	-	-
	10	WWRSKMTM_B	O	-	-	-
	11	WWR TSC	I	-	-	-
	12	GND	G	-	-	-
	13	WWRSKMTC_A	O	-	-	-
	14	WWRSKMTC_B	O	-	-	-
	15	+24V_SK_CK	P	-	-	-
	16	WWRSKMTC_A	O	-	-	-
	17	WWRSKMTC_B	O	-	-	-
	18	WWRSKMTC_A	O	-	-	-
	19	WWRSKMTC_B	O	-	-	-
	20	WWR TSK	I	-	-	-
	21	WWRSKMTK_A	O	-	-	-
	22	WWRSKMTK_B	O	-	-	-
	23	WWRSKMTK_A	O	-	-	-
	24	WWRSKMTK_B	O	-	-	-
	25	+24V_SK_CK	P	-	-	-
	26	WWRSKMTK_A	O	-	-	-
	27	WWRSKMTK_B	O	-	-	-
	28	WWRSKMTK_A	O	-	-	-
CN227	1	+5V	P	-	-	-
	2	KEY_CRD_SET_N	I	Not Set	-	Set
	3	KEY_D1	O	-	-	-
	4	KEY_D2	O	-	-	-
	5	KEY_D3	O	-	-	-
	6	KEY_D4	O	-	-	-
	7	KEY_D5	O	-	-	-
	8	KEY_D6	O	-	-	-
	9	KEY_D7	O	-	-	-
	10	KEY_D8	O	-	-	-
	11	GND	G	-	-	-
	12	KEY_UP	O	-	-	-
	13	24V_CNT	P	-	-	-
	14	N.C.	N	-	-	-
	15	GND	G	-	-	-
	16	KEY_CNT_SET_N	I	-	-	-
	17	24V_CNT	P	-	-	-
	18	KEY_CNT_DRV	O	-	-	-
	19	CGR_MT_EN	O	-	-	-
	20	CGR_MT_CLK	O	-	-	-
	21	CUNSHMT_EN	O	-	-	-
	22	CUNSHMT_CLK	O	-	-	-
	23	CUNSHMT_FR	O	-	-	-
	24	CUNSHMT_HL	O	-	-	-
	25	CUNSHMT_ER	I	Error	-	Normal
	26	CSR_MT_EN	O	-	-	-
	27	CSR_MT_CLK	O	-	-	-
	28	CSR_MT_HL	O	-	-	-
	29	CSR_MT_ER	I	Error	-	Normal
	30	CRGTMT_EN	O	-	-	-
	31	CRGTMT_CLK	O	-	-	-
	32	CRGTMT_HL	O	-	-	-
	33	CRGTMT_ER	I	Error	-	Normal
	34	CSUHPSN	I	Interrupt	-	Not Interrupt
35	GND	G	-	-	-	
36	CGRHPSN	I	Interrupt	-	Not Interrupt	
37	CRGTISN	I	Interrupt	-	Not Interrupt	
38	CLRYSN2	N	-	-	-	
39	MHDRYSN3	N	-	-	-	
40	CLRYSN1	I	No Paper	-	Paper	
41	CRGINMT_EN	O	-	-	-	
42	CRGINMT_CLK	O	-	-	-	
43	CRGINMT_HL	O	-	-	-	
44	CRGINMT_ER	I	Error	-	Normal	
45	STM_MODE_DRB	O	-	-	-	
46	MHDRYSL2	O	-	-	-	
47	CLRYSL1	O	-	-	-	
48	MHDRYSL1	O	-	-	-	
49	MHDRYSN2	N	-	-	-	
50	CGR_MT_HL1	O	-	-	-	
51	CGR_MT_HL2	O	-	-	-	
52	CGR_MT_ER	I	Error	-	Normal	

BCU Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN230	1	EEXRVTM_ER	I	Error	-	Normal
	2	EEXRVTM_HL	O	-	-	-
	3	EEXRVTM_FR	O	-	-	-
	4	EEXRVTM_CLK	O	-	-	-
	5	EEXRVTM_EN	O	-	-	-
	6	RDRPRVTM_ER	I	Error	-	Normal
	7	RDRPRVTM_HL	O	-	-	-
	8	RDRPRVTM_FR	O	-	-	-
	9	RDRPRVTM_CLK	O	-	-	-
	10	RDRPRVTM_EN	O	-	-	-
	11	STM_MODE	O	-	-	-
	12	CRGCAMT_FR	O	-	-	-
	13	EEXRYMT_ER	I	Error	-	Normal
	14	EEXRYMT_HL	O	-	-	-
	15	EEXRYMT_CLK	O	-	-	-
	16	EEXRYMT_EN	O	-	-	-
	17	RDCPCVT1_ER	I	Error	-	Normal
	18	RDCPCVT1_HL	O	-	-	-
	19	RDCPCVT1_CLK	O	-	-	-
	20	RDCPCVT1_EN	O	-	-	-
CN231	21	CRGINMT2_FR	O	-	-	-
	22	DET_TDCU_24VS1	O	I	Not Detect	Detect
	1	TT_FGATE	O	-	-	-
	2	GND	G	-	-	-
	3	TTSTISN	N	-	-	-
	4	GND	G	-	-	-
	5	MOT_STOP2	O	-	-	-
	6	MOT_STOP1	O	-	-	-
	7	TPS_FN	O	-	-	-
	8	PHRHPSNS	N	-	-	-
CN234	9	PHRHPSNK	I	Not Detect	Detect (Home Position)	
	10	PHRHPSNC	I	Not Detect	Detect (Home Position)	
	11	PHRHPSNM	I	Not Detect	Detect (Home Position)	
	12	PHRHPSNY	I	Not Detect</		

DRB Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN261	1	+5V DRB	P	-	-	-
	2	GND	G	-	-	-
	3	ZTACT-SNS1_LED_PWM	O	-	-	-
	4	ZTACT-SNS1_DO	I	Paper	No Paper	-
	5	ZTACT-SNS1_AO	I	-	-	-
	6	+5V DRB	P	-	-	-
	7	GND	G	-	-	-
	8	ZTACT-SNS2_LED_PWM	O	-	-	-
	9	ZTACT-SNS2_DO	I	Paper	No Paper	-
	10	ZTACT-SNS2_AO	I	-	-	-
	11	GND	G	-	-	-
	12	TTTISN SNS_N	I	No Paper	Paper	-
	13	+5V DRB	P	-	-	-
	14	GND	G	-	-	-
	15	CRGRPSN SNS_N	I	No Paper	Paper	-
	16	+5V DRB	P	-	-	-
	17	GND	G	-	-	-
	18	RESERVE SNS	I	-	-	-
	19	+5V DRB	P	-	-	-
	20	N.C.	N	-	-	-
	21	GND	G	-	-	-
	22	CRGTSN SNS_N	I	No Paper	Paper	-
	23	+5V DRB	P	-	-	-
	24	GND	G	-	-	-
	25	CSUHPSN SNS	I	Interrupt	Not Interrupt	-
	26	+5V DRB	P	-	-	-
	27	GND	G	-	-	-
	28	TTZSSN SNS	I	Interrupt	Not Interrupt	-
	29	+5V DRB	P	-	-	-
	30	GND	G	-	-	-
	31	CRHPSN SNS	I	Interrupt	Not Interrupt	-
32	+5V DRB	P	-	-	-	
33	GND	G	-	-	-	
34	CPASLEN_ENC-B	I	-	-	-	
35	CPASLEN_ENC-A	I	-	-	-	
36	+5V DRB	P	-	-	-	
37	GND	G	-	-	-	
38	CPASLEN2_ENC-B	I	-	-	-	
39	CPASLEN2_ENC-A	I	-	-	-	
40	+5V DRB	P	-	-	-	
CN262	1	N.C.	N	-	-	-
	2	ZURRB_URB_GAIN	O	-	-	-
	3	GND	G	-	-	-
	4	ZURRB_URB_CLR	O	Clear (discharge electric charge)	-	-
	5	ZURRB_URB_DF	I	Not Double-Feed	Double-Feed	-
	6	ZURRB_URB_SMODE_D	I	-	-	-
	7	+5V DRB	P	-	-	-
CN263	1	+24V DRB2	P	-	-	-
	2	+24V DRB2	P	-	-	-
	3	GND	G	-	-	-
	4	GND	G	-	-	-
	5	GND	G	-	-	-
	6	T2BDRMT_LOK	I	Error	Normal	-
	7	T2BDRMT_STA_N	O	Disable	Enable	-
	8	T2BDRMT_CW	O	CW	CCW	-
	9	T2BDRMT_GA	O	-	-	-
	10	T2BDRMT_CLK	O	-	-	-
	11	+24V DRB2	P	-	-	-
	12	TPSCEF_N_LOK	I	Error	Normal	-
	13	TPSCE_CRGCLFN_ON_N	G	Disable	Enable	-
	14	+24V DRB2	P	-	-	-
15	CCSCEF_N_LOK	I	Error	Normal	-	
16	CCSCEF_ON_N	G	Disable	Enable	-	
17	ZURTB_UTB_OUT_A	O	-	-	-	
18	ZURTB_UTB_OUT_A	O	-	-	-	
CN264	1	+3.3V DRB	P	-	-	-
	2	GND	G	-	-	-
	3	TPSTPSNF_L-C	O	-	-	-
	4	TPSTPSNF_V-C2	I	-	-	-
	5	TPSTPSNF_V-C	I	-	-	-
	6	+3.3V DRB	P	-	-	-
	7	GND	G	-	-	-
	8	TPSTPSNK_L-C	O	-	-	-
	9	TPSTPSNK_V-C2	I	-	-	-
	10	TPSTPSNK_V-C	I	-	-	-
	11	+3.3V DRB	P	-	-	-
	12	GND	G	-	-	-
	13	TPSTPSNC_L-C	O	-	-	-
	14	TPSTPSNC_V-C2	I	-	-	-
	15	TPSTPSNC_V-C	I	-	-	-
	16	+3.3V DRB	P	-	-	-
	17	GND	G	-	-	-
	18	TPSTPSNM_L-C	O	-	-	-
	19	TPSTPSNM_V-C2	I	-	-	-
	20	TPSTPSNM_V-C	I	-	-	-
	21	+3.3V DRB	P	-	-	-
22	GND	G	-	-	-	
23	TPSTPSNY_L-C	O	-	-	-	
24	TPSTPSNY_V-C2	I	-	-	-	
25	TPSTPSNY_V-C	I	-	-	-	
26	+3.3V DRB	P	-	-	-	
27	GND	G	-	-	-	
28	TPSTPSNR_L-C	O	-	-	-	
29	TPSTPSNR_V-C2	I	-	-	-	
30	TPSTPSNR_V-C	I	-	-	-	
CN265	1	+24V DRB2	P	-	-	-
	2	CRGCLFN_LOK	I	Error	Normal	-
	3	TPSCE_CRGCLFN_ON_N	G	Disable	Enable	-

SDB Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L	
CN271	1	+24V	P	-	-	-	
	2	+24V	P	-	-	-	
	3	GND	G	-	-	-	
	4	GND	G	-	-	-	
	CN272	1	RRVINMT_HL	I	Current High	Current Low	-
		2	RRVINMT_CLK	I	-	-	-
		3	RRVINMT_EN	I	Excitation Off	Excitation On	-
		4	EEX_MT_HL	I	Current High	Current Low	-
		5	EEX_MT_CLK	I	-	-	-
		6	EEX_MT_EN	I	Excitation Off	Excitation On	-
		7	BDCVMT1_HL	I	Current High	Current Low	-
		8	BDCVMT1_CLK	I	-	-	-
		9	BDCVMT1_EN_N	I	Excitation Off	Excitation On	-
		10	BDCVMT2_HL	I	Current High	Current Low	-
		11	BDCVMT2_CLK	I	-	-	-
		12	BDCVMT2_EN_N	I	Excitation Off	Excitation On	-
		13	BDCPZMT2_HL	I	Current High	Current Low	-
		14	BDCPZMT2_CLK	I	-	-	-
		15	BDCPZMT2_CW	I	CCW	CW	-
		16	BDCPZMT2_EN_N	I	Excitation Off	Excitation On	-
		17	BDCPZMT1_HL	I	Current High	Current Low	-
		18	BDCPZMT1_CLK	I	-	-	-
		19	BDCPZMT1_CW	I	CCW	CW	-
		20	BDCPZMT1_EN_N	I	Excitation Off	Excitation On	-
		21	RESET_SDB	I	Reset On	Reset Off	-
		22	EEXCASL_ON	I	Off	On	-
		23	RRC_SL_ON	I	Off	On	-
		24	RRRCAMT_HL	I	Current High	Current Low	-
		25	RRRCAMT_CLK	I	-	-	-
		26	RRRCAMT_EN	I	Excitation Off	Excitation On	-
		27	EEX_MT_HL	I	Current High	Current Low	-
		28	EEX_MT_CLK	I	-	-	-
		29	EEX_MT_EN	I	Excitation Off	Excitation On	-
		30	EERCAMT_HL	I	Current High	Current Low	-
		31	EERCAMT_CLK	I	-	-	-
		32	EERCAMT_EN	I	Excitation Off	Excitation On	-
		33	RDR_MT_HL	I	Current High	Current Low	-
		34	RDR_MT_CLK	I	-	-	-
		35	RDR_MT_CW	I	CCW	CW	-
		36	RDR_MT_EN	I	Excitation Off	Excitation On	-
37		EEXRVT_HL	I	Current High	Current Low	-	
38		EEXRVT_CLK	I	-	-	-	
39		EEXRVT_CW	I	CCW	CW	-	
40	RRRCAMT_FLG	O	Excitation Off	Excitation On	-		
CN273	1	RRRCAMT_FLG	O	Error	Normal	-	
	2	EEXRVT_FLG	O	Error	Normal	-	
	3	EERCAMT_FLG	O	Error	Normal	-	
	4	RDR_MT_FLG	O	Error	Normal	-	
	5	EEXRVT_FLG	O	Error	Normal	-	
	6	RRVINMT_FLG	O	Error	Normal	-	
	7	EEX_MT_FLG	O	Error	Normal	-	
	8	BDCVMT1_FLG	O	Error	Normal	-	
	9	BDCVMT2_FLG	O	Error	Normal	-	
	10	BDCPZMT2_FLG	O	Error	Normal	-	
	11	BDCPZMT1_FLG	O	Error	Normal	-	
	12	EPT_LE_LED-K	I	Off	On	-	
	13	CFDCVLE1_LED-K	I	Off	On	-	
	14	RDR_LE_LED-K	I	Off	On	-	
	15	REX_LE_LED-K	I	Off	On	-	
	16	EEX_LE_LED-K	I	Off	On	-	
	17	BDC_LE_LED-K	I	Off	On	-	
	18	+5V	P	-	-	-	
	19	+5V	P	-	-	-	
	20	GND	G	-	-	-	
	21	GND	G	-	-	-	
	22	EPTPOSN SNS_N	O	Paper	No Paper	-	
CN275	1	EECHPSN_SNS	O	Detect (Home Position)	Not Detect	-	
	2	RRRHPSN_SNS	O	Detect (Home Position)	Not Detect	-	
	3	EERHPSN_SNS	O	Detect (Home Position)	Not Detect	-	
	4	RDR_SN_SNS_N	O	No Paper	Paper	-	
	5	EEXRVSN_SNS_N	O	No Paper	Paper	-	
	6	EEX_SN_SNS_N	O	No Paper	Paper	-	
	7	BDCVMT1_SNS	O	Detect (Home Position)	Not Detect	-	
	8	BDCVMT2_SNS	O	Detect (Home Position)	Not Detect	-	
	9	BDCPZMT1_SNS	O	Detect (Home Position)	Not Detect	-	
	10	BDCPZMT2_SNS	O	Detect (Home Position)	Not Detect	-	
	11	BDCINSN_SNS_N	O	No Paper	Paper	-	
	12	BDCINSN_SNS_N	O	No Paper	Paper	-	
	13	SDB_CLFN_LOK	I	Off	On	-	
	14	DET +24V_SDB3	O	Not Detect	Detect	-	
15	DET +24V_SDB2	O	Not Detect	Detect	-		
16	DET +24V_SDB1	O	Not Detect	Detect	-		
17	N.C.	N	-	-	-		
CN276	1	BDCVMT1_A	O	-	-	-	
	2	+24V	P	-	-	-	
	3	BDCVMT1_XA	O	-	-	-	
	4	BDCVMT1_B	O	-	-	-	
	5	+24V	P	-	-	-	
	6	BDCVMT1_XB	O	-	-	-	
	7	RRVINMT_A	O	-	-	-	
	8	+24V	P	-	-	-	
	9	RRVINMT_XA	O	-	-	-	
	10	RRVINMT_B	O	-	-	-	
	11	+24V	P	-	-	-	
	12	RRVINMT_XB	O	-	-	-	
	13	RDR_MT_A	O	-	-	-	
	14	+24V	P	-	-	-	
	15	RDR_MT_XA	O	-	-	-	
	16	RDR_MT_B	O	-	-	-	
	17	+24V	P	-	-	-	
	18	RDR_MT_XB	O	-	-	-	
19	N.C.	N	-	-	-		
CN277	1	BDCVMT2_A	O	-	-	-	
	2	+24V	P	-	-	-	
	3	BDCVMT2_XA	O	-	-	-	
	4	BDCVMT2_B	O	-	-	-	
	5	+24V	P	-	-	-	
	6	BDCVMT2_XB	O	-	-	-	
	7	EEX_MT_A	O	-	-	-	
	8	+24V	P	-	-	-	
	9	EEX_MT_XA	O	-	-	-	
	10	EEX_MT_B	O	-	-	-	
	11	+24V	P	-	-	-	
	12	EEX_MT_XB	O	-	-	-	
	13	EEXRVT_A	O	-	-	-	
	14	+24V	P	-	-	-	
	15	EEXRVT_XA	O	-	-	-	
	16	EEXRVT_B	O	-	-	-	
17	+24V	P	-	-	-		
18	EEXRVT_XB	O	-	-	-		

SDB Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN278	1	EEX_LE_LED-K	O	Off	On	-
	2	EEX_LE_LED-A	O	-	-	-
	3	GND	G	-	-	-
	4	EEX_SN_SNS_N	I	No Paper	Paper	-
	5	+5V	P	-	-	-
	6	GND	G	-	-	-
	7	EEXRVSN_SNS_N	I	No Paper	Paper	-
	8	+5V	P	-	-	-
	9	GND	G	-	-	-
	10	RDR_SN_SNS_N	I	No Paper	Paper	-
	11	+5V	P	-	-	-
	12	N.C.	N	-	-	-
CN279	1	BDC_LE_LED-K	O	Off	On	-
	2	BDC_LE_LED-A	O	-	-	-
	3	GND	G	-	-	-
	4	BDCINSN_SNS_N	I	No Paper	Paper	-
	5	+5V	P	-	-	-
	6	GND	G	-	-	-
	7	BDCOUSN_SNS_N	I	No Paper	Paper	-
	8	+5V	P	-	-	-
	9	GND	G	-	-	-
	10	BDCPNS2_SNS	I	Detect (Home Position)	Not Detect	-
	11	+5V	P	-	-	-
	12	GND	G	-	-	-
CN280	13	BDCPNS1_SNS	I	Detect (Home Position)	Not Detect	-
	14	+5V	P	-	-	-
	A1	EERCAMT_A	O	-	-	-
	A2	+24V	P	-	-	-
	A3	EERCAMT_XA	O	-	-	-
	A4	EERCAMT_B	O	-	-	-
	A5	+24V	P	-	-	-
	A6	EERCAMT_XB	O	-	-	-
	A7	EEX_MT_A	O	-	-	-
	A8	+24V	P	-	-	-
	A9	EEX_MT_XA	O	-	-	-
	A10	EEX_MT_B	O	-	-	-
A11	+24V	P	-	-	-	
A12	EEX_MT_XB	O	-	-	-	
B1	RRRCAMT_A	O	-	-	-	
B2	+24V	P	-	-	-	
B3	RRRCAMT_XA	O	-	-	-	
B4	RRRCAMT_B	O	-	-	-	
B5	+24V	P	-	-	-	
B6	RRRCAMT_XB	O	-	-	-	
B7	+24V	P	-	-	-	
B8	RRC_SL_ON	O	Off	On	-	
B9	+24V	P	-	-	-	
B10	EEXCASL_ON	O	Off	On	-	
B11	N.C.	N	-	-	-	
B12	N.C.	N	-	-	-	
CN281	1	GND	G	-	-	-
	2	EERHPSN_SNS	I	Detect (Home Position)	Not Detect	-
	3	+5V	P	-	-	-
	4	GND	G	-	-	-
	5	RRRHPSN_SNS	I	Detect (Home Position)	Not Detect	-
	6	+5V	P	-	-	-
	7	GND	G	-	-	-
	8	EECHPSN_SNS	I	Detect (Home Position)	Not Detect	-
	9	+5V	P	-	-	-
	10	REX_LE_LED-K	O	Off	On	-
	11	REX_LE_LED-A	O	-	-	-
	12	RDR_LE_LED-K	O			

TDCU Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L
CN391	A1	PDR_MTCW	O	-	-	-
	A2	PDR_MTCV	O	-	-	-
	A3	PDR_MTCU	O	-	-	-
	A4	GND	G	-	-	-
	A5	+5V	P	-	-	-
	A6	PDR_MTCW	I	Hall Signal High	Hall Signal Low	-
	A7	PDR_MTCW	I	Hall Signal High	Hall Signal Low	-
	A8	PDR_MTCW	I	Hall Signal High	Hall Signal Low	-
	A9	PDR_ENC2	I	Encoder Signal High	Encoder Signal Low	-
	A10	PDR_ENC1	I	Encoder Signal High	Encoder Signal Low	-
CN392	B11	ZBCU_PDRHPSNC	I	-	-	-
	B1	PDR_MTKW	O	-	-	-
	B2	PDR_MTKV	O	-	-	-
	B3	PDR_MTKU	O	-	-	-
	B4	GND	G	-	-	-
	B5	+5V	P	-	-	-
	B6	PDR_MTKHW	I	Hall Signal High	Hall Signal Low	-
	B7	PDR_MTKHV	I	Hall Signal High	Hall Signal Low	-
	B8	PDR_MTKHU	I	Hall Signal High	Hall Signal Low	-
	B9	PDR_ENK2	I	Encoder Signal High	Encoder Signal Low	-
CN393	B10	PDR_ENK1	I	Encoder Signal High	Encoder Signal Low	-
	B11	ZBCU_PDRHPSNC	I	-	-	-
	2	GND	G	-	-	-
	3	+5V	P	-	-	-
	4	GND	G	-	-	-
	1	ODV_MTYGAIN	O	-	-	-
	2	ODV_MTYCLK	O	-	-	-
	3	ODV_MTYLOCK	O	-	-	-
	4	ODV_MTYON	O	-	-	-
	5	GND	G	-	-	-
CN394	6	GND	G	-	-	-
	7	+24V2 +24VS_1	P	-	-	-
	8	+24V2 +24VS_1	P	-	-	-
	9	PDRCEMTRFR	O	CCW	CW	-
	10	PDRCEMTRGAIN	O	Less than 900rpm	More than 900rpm	-
	11	PDRCEMTRCLK	I	Unlock	Lock	-
	12	PDRCEMTRON	O	Stop	Start	-
	13	GND	G	-	-	-
	14	+24V2 +24VS_3	P	-	-	-
	15	+24V2 +24VS_3	P	-	-	-
CN395	16	GND	G	-	-	-
	17	+24V2 +24VS_3	P	-	-	-
	18	+5V	P	-	-	-
	20	ODV_MTMGAIN	O	-	-	-
	21	ODV_MTMCLK	O	-	-	-
	22	ODV_MTMLOCK	O	-	-	-
	23	ODV_MTMON	O	-	-	-
	24	GND	G	-	-	-
	25	GND	G	-	-	-
	26	+24V2 +24VS_1	P	-	-	-
CN396	27	+24V2 +24VS_1	P	-	-	-
	28	PDRCEMTRFR	O	CCW	CW	-
	29	PDRCEMTRGAIN	O	Less than 900rpm	More than 900rpm	-
	30	PDRCEMTRCLK	O	-	-	-
	31	PDRCEMTRON	O	Unlock	Lock	-
	32	PDRCEMTRON	O	Stop	Start	-
	33	GND	G	-	-	-
	34	GND	G	-	-	-
	35	+24V2 +24VS_3	P	-	-	-
	36	+24V2 +24VS_3	P	-	-	-
CN397	37	GND	G	-	-	-
	38	+5V	P	-	-	-
	1	ODV_MITGAIN	O	-	-	-
	2	ODV_MITCLK	O	-	-	-
	3	ODV_MITLOCK	O	-	-	-
	4	ODV_MITCON	O	-	-	-
	5	GND	G	-	-	-
	6	GND	G	-	-	-
	7	+24V2 +24VS_2	P	-	-	-
	8	+24V2 +24VS_2	P	-	-	-
CN398	9	PDRCEMTRFR	O	CCW	CW	-
	10	PDRCEMTRGAIN	O	Less than 900rpm	More than 900rpm	-
	11	PDRCEMTRCLK	O	-	-	-
	12	PDRCEMTRON	O	Unlock	Lock	-
	13	PDRCEMTRON	O	Stop	Start	-
	14	GND	G	-	-	-
	15	GND	G	-	-	-
	16	+24V2 +24VS_3	P	-	-	-
	17	+24V2 +24VS_3	P	-	-	-
	18	GND	G	-	-	-
CN399	19	+5V	P	-	-	-
	20	N.C.	N	-	-	-
	21	ODV_MTKGAIN	O	-	-	-
	22	ODV_MTKCLK	O	-	-	-
	23	ODV_MTKLOCK	O	-	-	-
	24	ODV_MTKON	O	-	-	-
	25	GND	G	-	-	-
	26	GND	G	-	-	-
	27	+24V2 +24VS_2	P	-	-	-
	28	+24V2 +24VS_2	P	-	-	-
CN400	29	PDRCEMTRFR	O	CCW	CW	-
	30	PDRCEMTRGAIN	O	Less than 900rpm	More than 900rpm	-
	31	PDRCEMTRCLK	O	-	-	-
	32	PDRCEMTRON	O	Unlock	Lock	-
	33	PDRCEMTRON	O	Stop	Start	-
	34	GND	G	-	-	-
	35	GND	G	-	-	-
	36	+24V2 +24VS_3	P	-	-	-
	37	+24V2 +24VS_3	P	-	-	-
	38	GND	G	-	-	-
CN401	39	+5V	P	-	-	-
	40	N.C.	N	-	-	-
	1	TITSTSS	I	Not Set	Set	-
	2	TSTHPSN	I	Detect (Home Position)	Detect	-
	3	TST_MT_CLK	O	-	-	-
	4	TST_MT_EN	O	Disable	Enable	-
	5	TST_MT_FR	O	CCW	CW	-
	6	TST_MT_CC	O	Hold	Not Hold	-
	7	TST_MT_FLG	O	Protection On	Protection Off	-
	8	TIBPSSN_LED	O	LED On	LED Off	-
CN402	9	TIBPSSN_TEMP	I	-	-	-
	10	GND	G	-	-	-
	11	TIBORSNBR	I	Off	On	-
	12	TIBORSNFR	I	Off	On	-
	13	TIBPSSNA	I	-	-	-
	14	TIBPSSNB	I	-	-	-
	15	TITCASNK2	I	Contact	Not Contact	-
	16	TITCAMTKCLK	O	-	-	-
	17	TITCAMTKEN	I	Disable	Enable	-
	18	TITCAMTKKCC	O	Hold	Not Hold	-
CN403	19	RESET_STM1_TDRB	O	Reset On	Reset Off	-
	20	GND	G	-	-	-
	21	TITCASNS	N	-	-	-
	22	TIT2CAMT_CLK	I	-	-	-
	23	TIT2CAMT_EN	I	-	-	-
	24	TIT2CAMT_FR	I	-	-	-
	25	TIT2CAMT_CC	O	-	-	-
	26	TIT2CAMT_FLG	O	-	-	-
	27	TIT2CASN	O	Not Contact	Contact	-
	28	TIT1_PPS_PWM	N	-	-	-
CN404	29	TIT1_PPS_LK	N	-	-	-
	30	TIT1_PPS_FB	N	-	-	-
	31	FAN_PSN	N	-	-	-
	32	TIT1_PPS_LK	N	-	-	-
	33	GND	G	-	-	-
	34	GND	G	-	-	-
	35	TITCASNK1	O	LED Off	LED On	-
	36	TITCASNK1	O	Not Set	Set	-
	37	TITCASNSW	O	Not Set	Set	-
	38	TITCASNSW	O	Not Set	Set	-
CN405	39	TITCASNSW	O	Not Set	Set	-
	40	TITCASNSW	O	Not Set	Set	-
	41	TITCASNSW	O	Not Set	Set	-
	42	TITCASNSW	O	Not Set	Set	-
	43	TITCASNSW	O	Not Set	Set	-
	44	TITCASNSW	O	Not Set	Set	-
	45	TITCASNSW	O	Not Set	Set	-
	46	TITCASNSW	O	Not Set	Set	-
	47	TITCASNSW	O	Not Set	Set	-
	48	TITCASNSW	O	Not Set	Set	-
CN406	49	TITCASNSW	O	Not Set	Set	-
	50	TITCASNSW	O	Not Set	Set	-
	51	TITCASNSW	O	Not Set	Set	-
	52	TITCASNSW	O	Not Set	Set	-
	53	TITCASNSW	O	Not Set	Set	-
	54	TITCASNSW	O	Not Set	Set	-
	55	TITCASNSW	O	Not Set	Set	-
	56	TITCASNSW	O	Not Set	Set	-
	57	TITCASNSW	O	Not Set	Set	-
	58	TITCASNSW	O	Not Set	Set	-

TDRB Pin Assign Information

Connector	No.	Pin No.	Signal Name	Direction	H	L	
CN70	1	N.C.	N	-	-	-	
	2	GND	G	-	-	-	
	3	TIBORSNFR	I	Off	On	-	
	4	+5V	P	-	-	-	
	5	GND	G	-	-	-	
	6	TIBORSNBR	I	Off	On	-	
	7	+5V	P	-	-	-	
	8	GND	G	-	-	-	
	9	TIBPSSN_A	I	(analog)	(analog)	-	
	10	TIBPSSN_B	I	(analog)	(analog)	-	
CN71	11	+5V	P	-	-	-	
	12	TIBPSSN_LED	O	LED On	LED Off	-	
	13	GND	G	-	-	-	
	14	TITCASNK1	I	LED Off	LED On	-	
	15	+5V_LED	P	-	-	-	
	16	TIBFBSN_TS	I	-	-	-	
	17	TIBFBSN_SB	I	-	-	-	
	18	TIBFBSN_SB_LED	O	-	-	-	
	19	TIBFBSN_SB_AN	I	-	-	-	
	20	TIBFBSN_SB_AN	I	-	-	-	
CN72	21	TIBFBSN_SB_AN	I	-	-	-	
	22	TIBFBSN_SB_AN_LED	O	-	-	-	
	23	GND	G	-	-	-	
	24	+5V	P	-	-	-	
	1	TITCAMTFC_A	O	-	-	-	
	2	TITCAMTFC_A	O	-	-	-	
	3	TITCAMTFC_B	O	-	-	-	
	4	TITCAMTFC_B	O	-	-	-	
	5	TITCAMTK_A	O	-	-	-	
	6	TITCAMTK_A	O	-	-	-	
CN73	7	TITCAMTK_B	O	-	-	-	
	8	TITCAMTK_B	O	-	-	-	
	A1	N.C.	N	-	-	-	
	A2	N.C.	N	-	-	-	
	A3	GND	G	-	-	-	
	A4	TIT_EN1	O	Encoder Signal High	Encoder Signal Low	-	
	A5	+5V	P	-	-	-	
	A6	GND	G	-	-	-	
	A7	TIT_EN2	I	Encoder Signal High	Encoder Signal Low	-	
	A8	+5V	P	-	-	-	
CN74	B1	TIT_MT_W	O	-	-	-	
	B2	TIT_MT_V	O	-	-	-	
	B3	TIT_MT_U	O	-	-	-	
	B4	GND	G	-	-	-	
	B5	TIT_MT_HW	I	Hall Signal High	Hall Signal Low	-	
	B6	TIT_MT_HV	I	Hall Signal High	Hall Signal Low	-	
	B7	TIT_MT_HU	I	Hall Signal High	Hall Signal Low	-	
	B8	+5V	P	-	-	-	
	1	TIT_MT_PWM	I	Disable	Enable	-	
	2	TIT_MT_ON	I	Disable	Enable	-	
CN75	3	TIT_MT_FR	I	CCW	CW	-	
	4	TIT_MT_BRK	I	Brake Off	Brake On	-	
	5	TIT_MT_FL	O	Normal	Error	-	
	6	TIT_EN1	O	Encoder Signal High	Encoder Signal Low	-	
	7	TIT_EN2	O	Encoder Signal High	Encoder Signal Low	-	
	8	TIBFBSNMINLED	I	-	-	-	
	9	TIBFBSNMIN	O	-	-	-	
	10	TIBFBSNMINAN	O	-	-	-	
	11	TIBFBSNMINAN	O	-	-	-	
	12	TIBFBSNMINAN	O	-	-	-	
CN76	13	TIBFBSNMINAN	O	-	-	-	
	14	GND	G	-	-	-	
	15	TITCAMTFCCLK	I	-	-	-	
	16	TITCAMTKEN	I	Disable	Enable	-	
	17	TITCAMTKCC	O	Hold	Not Hold	-	
	18	TITCASNFCC	O	Not Contact	Contact	-	
	19	TITSTSS2	I	-	-	-	
	1	+24VS_TDRB	P	-	-	-	
	2	GND	G	-	-	-	
	3	+5V	P	-	-	-	
CN77	4	GND	G	-	-	-	
	1	TITSTSS	O	Not Set	Set	-	
	2	TST_HP	O	-	-	-	
	3	TST_MT_EN	O	Disable	Enable	-	
	4	TST_MT_FR	O	CCW	CW	-	
	5	TST_MT_CC	O	Hold	Not Hold	-	
	6	TST_MT_FLG	O	Protection On	Protection Off	-	
	7	TIBPSSN_LED	O	LED On	LED Off	-	
	8	TIBPSSN_TEMP	I	-	-	-	
	9	GND	G	-	-	-	
CN78	10	TIBORSNBR	I	Off	On	-	
	11	TIBORSNFR	I	Off	On	-	
	12	TIBPSSNA	I	-	-	-	
	13	TIBPSSNB	I	-	-	-	
	14	TITCASNK2	I	Contact	Not Contact	-	
	15	TITCAMTKCLK	O	-	-	-	
	16	TITCAMTKEN	I	Disable	Enable	-	
	17	TITCAMTKCC	O	Hold	Not Hold	-	
	18	RESET_STM1_TDRB	O	Reset On	Reset Off	-	
	19	GND	G	-	-	-	
CN79	20	TITCASNS	I	-	-	-	
	21	TITCASNS	I	-	-	-	
	22	TIT2CAMT_CLK	O	-	-	-	
	23	TIT2CAMT_EN	O	-	-	-	
	24	TIT2CAMT_FR	O	-	-	-	
	25	TIT2CAMT_CC	O	-	-	-	
	26	TIT2CAMT_FLG	O	-	-	-	
	27	TIT2CASN	O	-	-	-	
	1	+24VS_C2	P	-	-	-	
	2	GND	G	-	-	-	
CN80	3	TST_MT_A	O	-	-	-	
	4	+24VS_TDRB	P	-	-	-	
	5	TST_MT_B	O	-	-	-	
	6	TST_MT_B	O	-	-	-	
	CN81	7	TST_MT_B	O	-	-	-
		8	TST_MT_B	O	-	-	-
		9	TST_MT_B	O	-	-	-
		10	TST_MT_B	O	-	-	-
		11	TST_MT_B	O	-	-	-
		12	TST_MT_B	O	-	-	-
13		TST_MT_B	O	-	-	-	
14		TST_MT_B	O	-	-	-	
15		TST_MT_B	O	-	-	-	
16		TST_MT_B	O	-	-	-	
CN82	17	TST_MT_B	O	-	-	-	
	18	TST_MT_B	O	-	-	-	
	19	TST_MT_B	O	-	-	-	
	20	TST_MT_B	O	-	-	-	
	21	TST_MT_B	O	-	-	-	
	22	TST_MT_B					

Controller Board Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
1	+24V	P	-	-	-
2	N.C.	R	-	-	-
3	GND	G	-	-	-
4	GND	G	-	-	-
5	ACSWON_N (PW_BTN_N)	I	Main Power Switch: Off	Main Power Switch: On	
6	WAKE_N	R	-	-	-
7	GND	G	-	-	-
8	PCIE_REFCLK1_I_P	O	-	-	-
9	PCIE_REFCLK1_I_N	O	-	-	-
10	GND	G	-	-	-
11	PCIE_REFCLK0_I_P	O	-	-	-
12	PCIE_REFCLK0_I_N	O	-	-	-
13	GND	G	-	-	-
14	PCIE_TX_IPU_P(0)	O	-	-	-
15	PCIE_TX_IPU_N(0)	O	-	-	-
16	GND	G	-	-	-
17	PCIE_RX_IPU_P(0)	I	-	-	-
18	PCIE_RX_IPU_N(0)	I	-	-	-
19	GND	G	-	-	-
20	PCIE_TX_IPU_P(1)	O	-	-	-
21	PCIE_TX_IPU_N(1)	O	-	-	-
22	GND	G	-	-	-
23	PCIE_RX_IPU_P(1)	I	-	-	-
24	PCIE_RX_IPU_N(1)	I	-	-	-
25	GND	G	-	-	-
26	PCIE_TX_IPU_P(2)	O	-	-	-
27	PCIE_TX_IPU_N(2)	O	-	-	-
28	GND	G	-	-	-
29	PCIE_RX_IPU_P(2)	I	-	-	-
30	PCIE_RX_IPU_N(2)	I	-	-	-
31	GND	G	-	-	-
32	PCIE_TX_IPU_P(3)	O	-	-	-
33	PCIE_TX_IPU_N(3)	O	-	-	-
34	GND	G	-	-	-
35	PCIE_RX_IPU_P(3)	I	-	-	-
36	PCIE_RX_IPU_N(3)	I	-	-	-
37	GND	G	-	-	-
38	PERST_IPU_N	O	Reset Off	Reset On	
39	GND	G	-	-	-
40	ACSWOFF	O	Relay Off	Relay On	
41	TIMER_UP1_N	O	The setting time is not elapses.	The setting time is elapses.	
42	GND	G	-	-	-
43	GND	G	-	-	-
44	GND	G	-	-	-
45	GND	G	-	-	-
46	GND	G	-	-	-
47	PETXD	O	-	-	-
48	PERXD	I	-	-	-
49	GND	G	-	-	-
50	TIMER_UP0_N	O	The setting time is not elapses.	The setting time is elapses.	
51	ENG_ENABLE_N	O	Engine: Determined by command after Rapi has connected. Operation Panel: Determined by command after the operation panel has connected.	Engine, Operation Panel: Start up normally.	
52	PONSENS1_N	R	-	-	-
53	PONSENS0_N	O	-	-	-
54	ENGRDY1_N	I	Busy	Ready	
55	GND	G	-	-	-
56	ECO_SW_N	I	Off	On	
57	WKUP_I_N	I	-	-	-
58	WKUP_E	I	Request for exiting from energy saver mode (Edge detection of 0 to 1, 1 to 0).	Request for exiting from energy saver mode (Edge detection of 0 to 1, 1 to 0).	
59	VDET_EPCI_DTU	I	PCI Express device of engine system: On	PCI Express device of engine system: Off	
60	PONENG_N	O	Power of engine system: Off	Power of engine system: On	
61	GND	G	-	-	-
62	POKUSB	O	On	Off	
63	SDMODE_N	O	Not Inform	Inform	
64	GND	G	-	-	-
65	OPE_USB_P	I/O	-	-	-
66	OPE_USB_M	I/O	-	-	-
67	GND	G	-	-	-
68	PONOPE_N	O	Off	On	
69	POKOPE	I	On	Off	
70	GND	G	-	-	-
71	+5V_IPU	P	-	-	-
72	N.C.	R	-	-	-
73	GND	G	-	-	-
74	GND	G	-	-	-
75	GND	G	-	-	-
76	GND	G	-	-	-
77	GND	G	-	-	-
78	N.C.	R	-	-	-
79	+5VX	P	-	-	-
80	+5VX	P	-	-	-
81	+5VX	P	-	-	-
82	+5VX	P	-	-	-
83	+5VX	P	-	-	-
84	+5VX	P	-	-	-
85	+5VX	P	-	-	-
86	+5VX	P	-	-	-
87	+5VX	P	-	-	-
88	+5VX	P	-	-	-
89	+5VX	P	-	-	-
90	+5VX	P	-	-	-
91	+5VX	P	-	-	-
92	+5VX	P	-	-	-
93	+5VX	P	-	-	-
94	+5VX	P	-	-	-
95	+5VX	P	-	-	-
96	+5VX	P	-	-	-
97	+5VX	P	-	-	-
98	+5VX	P	-	-	-
99	+5VX	P	-	-	-
100	+5VX	P	-	-	-
101	+5VX	P	-	-	-
102	+5VX	P	-	-	-
103	+5VX	P	-	-	-
104	+5VX	P	-	-	-
105	+5VX	P	-	-	-
106	+5VX	P	-	-	-
107	N.C.	R	-	-	-
108	GND	G	-	-	-
109	GND	G	-	-	-
110	GND	G	-	-	-
111	N.C.	R	-	-	-
112	+12V	P	-	-	-
113	+12V	P	-	-	-
114	+12V	P	-	-	-
115	+12V	P	-	-	-
116	+12V	P	-	-	-
117	+12V	P	-	-	-
118	+12V	P	-	-	-

Controller Board Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
119	+12V	P	-	-	-
120	+12V	P	-	-	-
121	+12V	P	-	-	-
122	+12V	P	-	-	-
123	+12V	P	-	-	-
124	+12V	P	-	-	-
125	N.C.	R	-	-	-
126	GND	G	-	-	-
127	OP2_TCLK	O	-	-	-
128	OP2_TXD	O	-	-	-
129	OP2_REQ	I	-	-	-
130	OP2_RCLK	O	-	-	-
131	OP2_RXD	I	-	-	-
132	GND	G	-	-	-
133	PONVEP_CONV_N	O	5V Output Off	5V Output On	
134	OPE_CTLERR_N	O	-	-	-
135	VXCNV_LV	O	5V Output: Not Stable	5V Output: Stable	
136	VEPCNV_RDY_N	I	5V Output: Not Stable	5V Output: Stable	
137	LDET_IN_N	I	-	-	-
138	FUKKI	O	Startup from energy saving mode	Startup from turning off the main power switch	
139	LDET_ACSWOF_N	O	AC Power Switch: On	AC Power Switch: Off	
140	GND	G	-	-	-
A1	PRSN1#	-	-	-	-
A2	+12V	-	-	-	-
A3	+12V	-	-	-	-
A4	GND	-	-	-	-
A5	JTAG2	-	-	-	-
A6	JTAG3	-	-	-	-
A7	JTAG4	-	-	-	-
A8	JTAG5	-	-	-	-
A9	+3.3V	-	-	-	-
A10	+3.3V	-	-	-	-
A11	PERST#	O	-	-	-
A12	GND	-	-	-	-
A13	REFCLK+	-	-	-	-
A14	REFCLK-	-	-	-	-
A15	GND	-	-	-	-
A16	PERP0	-	-	-	-
A17	PERN0	-	-	-	-
A18	GND	-	-	-	-
B1	+12V	-	-	-	-
B2	+12V	-	-	-	-
B3	RSVD	-	-	-	-
B4	GND	-	-	-	-
B5	SMBCLK	O	-	-	-
B6	SMBDAT	I/O	-	-	-
B7	GND	-	-	-	-
B8	+3.3V	-	-	-	-
B9	JTAG1	-	-	-	-
B10	+3.3VAUX	-	-	-	-
B11	WAKE#	I	-	-	-
B12	RSVD	-	-	-	-
B13	GND	-	-	-	-
B14	PETp0	-	-	-	-
B15	PETn0	-	-	-	-
B16	GND	-	-	-	-
B17	PRSN2#	-	-	-	-
B18	GND	-	-	-	-
1	RS	I/O	-	-	-
2	ER	I/O	-	-	-
3	SD	I/O	-	-	-
4	SG	I/O	-	-	-
5	SG	I/O	-	-	-
6	RD	I/O	-	-	-
7	DR	I/O	-	-	-
8	CS	I/O	-	-	-
1	-	-	-	-	-
2	MX3+	I/O	-	-	-
3	MX3-	I/O	-	-	-
4	MX2+	I/O	-	-	-
5	MX2-	I/O	-	-	-
6	MX1+	I/O	-	-	-
7	MX1-	I/O	-	-	-
8	MX0+	I/O	-	-	-
9	MX0-	I/O	-	-	-
10	GND	-	-	-	-
D1	L1	I/O	-	-	-
D2	L2	I/O	-	-	-
D3	L3	I/O	-	-	-
D4	L4	I/O	-	-	-
Upper	1	Vbus	-	-	-
Upper	2	D-	I/O	-	-
Upper	3	D+	I/O	-	-
Upper	4	GND	-	-	-
Lower	1	Vbus	-	-	-
Lower	2	D-	I/O	-	-
Lower	3	D+	I/O	-	-
Lower	4	GND	-	-	-
Lower	1	Vbus	-	-	-
Lower	2	D-	I/O	-	-
Lower	3	D+	I/O	-	-
Lower	4	GND	-	-	-
Upper	1	Vbus	-	-	-
Upper	2	D-	I/O	-	-
Upper	3	D+	I/O	-	-
Upper	4	GND	-	-	-
1	Data 3	I/O	-	-	-
2	Command	I/O	-	-	-
3	Vss(GND)	-	-	-	-
4	Vdd	-	-	-	-
5	Clock	O	-	-	-
6	Vss(GND)	-	-	-	-
7	Data 0	I/O	-	-	-
8	Data 1	I/O	-	-	-
9	Data 2	I/O	-	-	-
1	Data 3	I/O	-	-	-
2	Command	I/O	-	-	-
3	GND	-	-	-	-
4	3.3V	-	-	-	-
5	Clock	O	-	-	-
6	GND	-	-	-	-
7	Data 0	I/O	-	-	-
8	Data 1	I/O	-	-	-
9	Data 2	I/O	-	-	-
10	GND	-	-	-	-
11	CD_N	I	SD Card: Not Set	SD Card: Set	
12	WP	I	Write Protect: On	Write Protect: Off	
1	GND	-	-	-	-
2	A+	O	-	-	-
3	A-	O	-	-	-
4	GND	-	-	-	-
5	B-	I	-	-	-
6	B+	I	-	-	-
7	GND	-	-	-	-

Controller Board Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN515 (DOR3 SO DIMM)	1	-	-	-	-
CN524	204	-	-	-	-
CN524	1	5V	-	-	-
CN524	2	GND	-	-	-
CN524	3	FANLock	I	Normal	Error
CN526	1	5V	-	-	-
CN526	2	GND	-	-	-
CN532	1	VCC	-	-	-
CN532	2	SOOUT	O	-	-
CN532	3	SIN	I	-	-
CN532	4	NC	-	-	-
CN532	5	GND	-	-	-
CN532	1	VCC	-	-	-
CN532	2	GND	-	-	-
CN532	3	GND	-	-	-
CN532	4	DBSTXD	O	-	-
CN532	5	DBVTXD	O	-	-
CN532	6	DBSRXD	I	-	-
CN532	7	DBVRXD	I	-	-
CN532	8	NC	-	-	-
CN541	1	VCC	-	-	-
CN541	2	GND	-	-	-
CN541	3	NC	-	-	-
CN541	4	NC	-	-	-
CN541	5	NC	-	-	-
CN541	6	NC	-	-	-
CN541	7	UART TX	O	-	-
CN541	8	UART RX	I	-	-
CN541	9	SWIM	I/O	-	-
CN541	10	NRST	-	-	-
CN541	1	CS	I/O	-	-
CN541	2	SO	I/O	-	-
CN541	3	WP	-	Write Protect: Disable	Write Protect: Enable
CN541	4	VSS(GND)	-	-	-
CN541	5	SI	I/O	-	-
CN541	6	SCLK	I/O	-	-
CN541	7	HOLD	-	Reset	Hold
CN541	8	VDD	-	-	-
IC20 IC21	1	-	-	-	-
IC20 IC21	2	-	-	-	-
IC20 IC21	3	-	-	-	-
IC20 IC21	4	-	-	-	-
IC20 IC21	5	-	-	-	-
IC20 IC21	6	-	-	-	-
IC20 IC21	7	-	-	-	-
IC20 IC21	8	-	-	-	-

PSU1, 4, 6, 8 Pin Assign Information

Connector		Signal Information			
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PSU3 Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN409	1	+5.1V	P	-	-
	2	+5.1V	P	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	+12V	P	-	-
	6	+12V	P	-	-
	7	GND	G	-	-
	8	GND	G	-	-
	9	+24V1	P	-	-
	10	+24V1	P	-	-
	11	GND	G	-	-
	12	GND	G	-	-
CN410	1	+5.1VE	P	-	-
	2	+5.1VE	P	-	-
	3	+5.1VE	P	-	-
	4	+5.1VE	P	-	-
	5	GND	G	-	-
	6	GND	G	-	-
	7	GND	G	-	-
	8	GND	G	-	-
	9	GND	G	-	-
	10	GND	G	-	-
	11	+12V	P	-	-
	12	+12V	P	-	-
CN411	1	+5.1V	P	-	-
	2	+5.1V	P	-	-
	3	+5.1V	P	-	-
	4	GND	G	-	-
	5	GND	G	-	-
CN412	1	+24V1	P	-	-
	2	GND	G	-	-
	3	GND	G	-	-
	4	+5.1V	P	-	-
CN413	1	+24V1	P	-	-
	2	+24V1	P	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	GND	G	-	-
	6	+5.1V	P	-	-
	7	GND	G	-	-
	8	+24V1	P	-	-
CN414	1	GND	G	-	-
	2	+5.1V	P	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	GND	G	-	-
	6	GND	G	-	-
	7	GND	G	-	-
	8	+24V1	P	-	-
	9	+24V1	P	-	-
	10	+24V1	P	-	-
	11	+24V2	P	-	-
	12	+24V2	P	-	-
	13	+24V2	P	-	-
	14	+24V2	P	-	-
CN415	1	PSU_FAN1	P	-	-
	2	PSU_FAN2	P	-	-
	3	SW_TRG1(PON_ENG)	I	24V Output Off	24V Output On
	4	SW_TRG2(PON_ENG)	I	24V Output Off	24V Output On
	5	GND	G	-	-
CN416	1	GND	G	-	-
	2	+5.1V	P	-	-
	3	+24V1	P	-	-
	4	GND	G	-	-
CN421	1	PSU_FAN1_ON	I	-	-
	2	PSU_FAN1_L	O	-	-
CN422	1	PSU_FAN2_ON	I	-	-
	2	PSU_FAN2_L	O	-	-
	3	GND	G	-	-
CN426	1	PSU_F_L1	I	-	-
	2	PSU_F_L2	I	-	-
T115	1	SW-L	P	-	-
T116	1	SW-N	P	-	-

Data Transfer Unit Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN100	1	VB1 FROMDFE0_P	I	-	-
	2	GND	G	-	-
	3	VB1 FROMDFE0_N	I	-	-
	4	VB1 FROMDFE1_P	I	-	-
	5	GND	G	-	-
	6	VB1 FROMDFE1_N	I	-	-
	7	VB1 FROMDFE2_P	I	-	-
	8	GND	G	-	-
	9	VB1 FROMDFE2_N	I	-	-
	10	VB1 FROMDFE3_P	I	-	-
	11	GND	G	-	-
	12	VB1 FROMDFE3_N	I	-	-
	13	GND	G	-	-
	14	ACSWOF_DTU_N	O	Data Transfer Unit: Off	Data Transfer Unit: On
	15	VB1_P_LINK_P	O	-	-
	16	GND	G	-	-
	17	VB1_P_LINK_N	O	-	-
	18	GND	G	-	-
	19	GND	G	-	-
	20	GND	G	-	-
CN101	1	VB1 FROMDFE4_P	I	-	-
	2	GND	G	-	-
	3	VB1 FROMDFE4_N	I	-	-
	4	VB1 FROMDFE5_P	I	-	-
	5	GND	G	-	-
	6	VB1 FROMDFE5_N	I	-	-
	7	VB1 FROMDFE6_P	I	-	-
	8	GND	G	-	-
	9	VB1 FROMDFE6_N	I	-	-
	10	GND	G	-	-
	11	GND	G	-	-
	12	GND	G	-	-
	13	EX_LOCK_N	I	DFE: UnLock	DFE: Lock
	14	BASE_LOCK_N	O	Data Transfer Unit: Unlock	Data Transfer Unit: Lock
	15	GND	G	-	-
	16	GND	G	-	-
	17	GND	G	-	-
	18	GND	G	-	-
	19	GND	G	-	-
	20	GND	G	-	-
CN102	1	BCU_PCNT_INT_1	O	Interrupt	Not Interrupt
	2	BCU_PCNT_INT_2	O	Interrupt	Not Interrupt
	3	BCU_PCNT_INT_3	O	Interrupt	Not Interrupt
	4	BCU_PCNT_INT_4	O	Interrupt	Not Interrupt
	5	SYCS_N	I	Disable	Enable
	6	GND	G	-	-
	7	SYCLK	I	-	-
	8	SYDI	I	-	-
	9	SYDO	O	-	-
	10	GND	G	-	-
	11	+24V	P	-	-
	12	N.C.	R	-	-
CN103	1	GND	G	-	-
	2	N.C.	R	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	ACSWON_N	O	Main Power Switch: On	Main Power Switch: Off
	6	WAKE_N	R	-	-
	7	GND	G	-	-
	8	REFCLK1_P	I	-	-
	9	REFCLK1_N	I	-	-
	10	GND	G	-	-
	11	REFCLK0_P	I	-	-
	12	REFCLK0_N	I	-	-

Data Transfer Unit Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN103	13	GND	G	-	-
	14	PCIE_TX_EX3_P(0)	I	-	-
	15	PCIE_TX_EX3_N(0)	I	-	-
	16	GND	G	-	-
	17	PCIE_RX_EX3_P(0)	O	-	-
	18	PCIE_RX_EX3_N(0)	O	-	-
	19	GND	G	-	-
	20	PCIE_TX_EX3_P(1)	I	-	-
	21	PCIE_TX_EX3_N(1)	I	-	-
	22	GND	G	-	-
	23	PCIE_RX_EX3_P(1)	O	-	-
	24	PCIE_RX_EX3_N(1)	O	-	-
	25	GND	G	-	-
	26	PCIE_TX_EX3_P(2)	I	-	-
	27	PCIE_TX_EX3_N(2)	I	-	-
	28	GND	G	-	-
	29	PCIE_RX_EX3_P(2)	O	-	-
	30	PCIE_RX_EX3_N(2)	O	-	-
	31	GND	G	-	-
	32	PCIE_TX_EX3_P(3)	I	-	-
	33	PCIE_TX_EX3_N(3)	I	-	-
	34	GND	G	-	-
	35	PCIE_RX_EX3_P(3)	O	-	-
	36	PCIE_RX_EX3_N(3)	O	-	-
	37	GND	G	-	-
	38	RT_SWRST_N	I	Reset Off	Reset On
	39	GND	G	-	-
	40	ACSWOFF	I	Relay Off	Relay On
	41	TIMER_UP1_N	I	The setting time is not elapses	The setting time is elapses
	42	GND	G	-	-
	43	GND	G	-	-
	44	GND	G	-	-
	45	GND	G	-	-
	46	GND	G	-	-
	47	PETXD	I	-	-
	48	PERXD	O	-	-
	49	GND	G	-	-
	50	TIMER_UP0_N	I	The setting time is not elapses	The setting time is elapses
	51	ENG_ENABLE_N	I	Operation Panel: Determined by command after Rapi has connected.	Engine, Operation Panel: Start up normally.
	52	PONSNS_N1	I	R	-
	53	PONSNS_N0	I	I	-
	54	ENGRDY1_N	O	Busy	Ready
	55	GND	G	-	-
	56	ECO_SW_N	O	Off	On
	57	WKUP_L_N	O	-	Request for exiting from energy saver mode
	58	WKUP_E	O	Request for exiting from energy saver mode (Edge detection of 0 to 1, 1 to 0)	Request for exiting from energy saver mode (Edge detection of 0 to 1, 1 to 0)
	59	VDET_EPCI_DTU	O	PCI Express device of engine system: On	PCI Express device of engine system: Off
	60	PONENG_N	I	Power of engine system: Off	Power of engine system: On
	61	GND	G	-	-
	62	POKUSB	I	On	Off
63	SDMODE_N	I	Not Inform	Inform	
64	GND	G	-	-	
65	OPE_USB_P	I/O	-	-	
66	OPE_USB_N	I/O	-	-	
67	GND	G	-	-	
68	POKOPE_N	I	Off	On	
69	POKOPE	O	On	Off	
70	GND	G	-	-	
71	PWRON_1	O	-	-	
72	NC	R	-	-	
73	GND	G	-	-	
74	GND	G	-	-	
75	GND	G	-	-	
76	GND	G	-	-	
77	GND	G	-	-	
78	N.C.	R	-	-	
79	+5VX	P	-	-	
80	+5VX	P	-	-	
81	+5VX	P	-	-	
82	+5VX	P	-	-	
83	+5VX	P	-	-	
84	+5VX	P	-	-	
85	+5VX	P	-	-	
86	+5VX	P	-	-	
87	+5VX	P	-	-	
88	+5VX	P	-	-	
89	+5VX	P	-	-	
90	+5VX	P	-	-	
91	+5VX	P	-	-	
92	+5VX	P	-	-	
93	+5VX	P	-	-	
94	+5VX	P	-	-	
95	+5VX	P	-	-	
96	+5VX	P	-	-	
97	+5VX	P	-	-	
98	+5VX	P	-	-	
99	+5VX	P	-	-	
100	+5VX	P	-	-	
101	+5VX	P	-	-	
102	+5VX	P	-	-	
103	+5VX	P	-	-	
104	+5VX	P	-	-	
105	+5VX	P	-	-	
106	+5VX	P	-	-	
107	N.C.	R	-	-	
108	GND	G	-	-	
109	GND	G	-	-	
110	GND	G	-	-	
111	N.C.	R	-	-	
112	+12V	P	-	-	
113	+12V	P	-	-	
114	+12V	P	-	-	
115	+12V	P	-	-	
116	+12V	P	-	-	
117	+12V	P	-	-	
118	+12V	P	-	-	
119	+12V	P	-	-	
120	+12V	P	-	-	
121	+12V	P	-	-	
122	+12V	P	-	-	
123	+12V	P	-	-	
124	+12V	P	-	-	
125	N.C.	R	-	-	
126	GND	G	-	-	
127	+12V	P	-	-	
128	OP2_TXD	I	-	-	
129	OP2_REQ	O	-	-	
130	OP2_RCLK	I	-	-	
131	OP2_RXD	O	-	-	
132	GND	G	-	-	
133	POW_VEPONV_N	I	5V Output Off	5V Output On	
134	OP2_CTLERR_N	I	5V Output On	Error (SC816)	
135	VXCNV_LV_N	I	5V Output On	Low Voltage Output On	
136	VEPCNV_RDY_N	O	5V Output: Not Stable	5V Output: Stable	
137	LDET_IN_N	O	-	Request of status transition	
138	FUKKI	I	Startup from energy saving mode	Startup from turning on the main power switch	
139	LDET_ACSWOF_N	I	AC Power Switch: On	AC Power Switch: Off	
140	GND	G	-	-	

Data Transfer Unit Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN104	1	+24V	P	-	-
	2	N.C.	R	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	ACSWON_N	O	Main Power Switch: Off	Main Power Switch: On
	6	WAKE_N	R	-	-
	7	GND	G	-	-
	8	PCIE_REFCLK1_I_P	I	-	-
	9	PCIE_REFCLK1_I_N	I	-	-
	10	GND	G	-	-
	11	PCIE_REFCLK0_I_P	I	-	-
	12	PCIE_REFCLK0_I_N	I	-	-
	13	GND	G	-	-
	14	PCIE_TX_IPU_P(0)	I	-	-
	15	PCIE_TX_IPU_N(0)	I	-	-
	16	GND	G	-	-
	17	PCIE_RX_IPU_P(0)	O	-	-
	18	PCIE_RX_IPU_N(0)	O	-	-
	19	GND	G	-	-
	20	PCIE_TX_IPU_P(1)	I	-	-
	21	PCIE_TX_IPU_N(1)	I	-	-
	22	GND	G	-	-
	23	PCIE_RX_IPU_P(1)	O	-	-
	24	PCIE_RX_IPU_N(1)	O	-	-
	25	GND	G	-	-
	26	PCIE_TX_IPU_P(2)	I	-	-
	27	PCIE_TX_IPU_N(2)	I	-	-
	28	GND	G	-	-
	29	PCIE_RX_IPU_P(2)	O	-	-
	30	PCIE_RX_IPU_N(2)	O	-	-
	31	GND	G	-	-
	32	PCIE_TX_IPU_P(3)	I	-	-
	33	PCIE_TX_IPU_N(3)	I	-	-
	34	GND	G	-	-
	35	PCIE_RX_IPU_P(3)	O	-	-
	36	PCIE_RX_IPU_N(3)	O	-	-
	37	GND	G	-	-
	38	PERST_IPU_N	I	Reset Off	Reset On
	39	GND	G	-	-
	40	ACSWOFF	I	Relay Off	Relay On
41	TIMER_UP1_N	I	The setting time is not elapses	The setting time is elapses	
42	GND	G	-	-	
43	GND	G	-	-	
44	GND	G	-	-	
45	GND	G	-	-	
46	GND	G	-	-	
47	PETXD	I	-	-	
48	PERXD	O	-	-	
49	GND	G	-	-	
50	TIMER_UP0_N	I	The setting time is not elapses	The setting time is elapses	
51	ENG_ENABLE_N	I	Operation Panel: Determined by command after Rapi has connected.	Engine, Operation Panel: Start up normally.	
52	PONSNS1_N	R			

CRB Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN341	1	+24VS	P	-	-
	2	ZDRB_LED_R_CC	I	-	-
	3	ZDRB_LED_G_CC	I	-	-
	4	ZDRB_LED_B_CC	I	-	-
	5	GND	G	-	-
	6	ZDRB_CIS_CLK	I	-	-
	7	ZDRB_CIS_SYNC	I	-	-
	8	ZDRB_CIS_MODE	I	800dpi	300dpi
	9	ZDRB_COMP_TH_PWM	I	-	-
	10	+5V	P	-	-
	11	ZDRB_CIS_VOUT0	O	No Paper	Paper
	12	ZDRB_CIS_VOUT1	O	No Paper	Paper
	13	ZDRB_CIS_VOUT2	O	No Paper	Paper
CN342	1	CCSPVSN_LR-K	I	-	-
	2	CCSPVSN_LR-K	I	-	-
	3	CCSPVSN_LR-K	I	-	-
	4	CCSPVSN_LED-A	P	-	-
	5	CCSPVSN_CLK	O	-	-
	6	CCSPVSN_SP	O	-	-
	7	VREF	P	-	-
	8	VCC	P	-	-
	9	GND	G	-	-
	10	CCSPVSN_MODE	O	600dpi	300dpi
	11	CCSPVSN_SNS	I	-	-
	12	GND	G	-	-
	13	CCSPVSN_SN1	I	-	-
	14	GND	G	-	-
	15	CCSPVSN_SN2	I	-	-

AC Power Pack Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN156	1	TT2_PP_2TDC_IF	N	-	-
	2	TT2_PP_2TAC_IF	O	-	-
CN154	1	24V	P	-	-
	2	GND	G	-	-
	3	PP_2TAC_PWM	I	-	-
	4	PP_2TAC_LK	O	Error	Normal
	5	PP_2TAC_DUTY	I	-	-
T171	1	T2 (DC)	I	-	-
T172	1	T2 (AC)	O	-	-

DC Power Pack Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN155	1	TT2_PP_2TAC_IF	I	-	-
	2	TT2_PP_2TDC_IF	N	-	-
CN196	1	24V	P	-	-
	2	GND	G	-	-
	3	TT2_PP_PWM_DC	I	-	-
	4	TT2_PP_LK	O	Error	Normal
	5	TT2_PP_FB_V	O	-	-
	6	TT2_PP_B_PWM_DC	N	-	-
	7	TT2_PP_CCCV	I	-	-
	8	TT2_PP_FB_I	O	-	-
	9	TT2_PP_PWM_DC_CV	I	-	-
T157	1	T2	O	-	-

T-ACT Sensor Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN100	1	TACT_AN	O	-	-
	2	TACT_DIN	O	Paper	No Paper
	3	PWM_LED_ON	I	-	-
	4	GND	G	-	-
	5	+5V	P	-	-

Drum Cleaning HVP Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN183	1	24V	P	-	-
	2	GND	G	-	-
	3	TT1_PP_PWM	I	-	-
	4	TT1_PP_LK	O	Error	Normal
	5	TT1_PP_FB_V	O	-	-
	6	TT1_PP_CCCV	I	-	-
	7	TT1_PP_FB_I	N	-	-
T152	1	T1	O	-	-

Charge/Development HVP Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN151	1	+24V	P	-	-
	2	+24V	P	-	-
	3	PGND	G	-	-
	4	PGND	G	-	-
	5	PWM_C1	I	-	-
	6	SC_C1	O	Error	Normal
	7	PWM_C2	I	-	-
	8	SC_C2	O	Error	Normal
	9	PWM_G	I	-	-
	10	SC_G	O	Error	Normal
	11	PWM_B	I	-	-
	12	SC_B	O	Error	Normal
CN154	1	G	O	-	-
	3	N.C.	N	-	-
	5	N.C.	N	-	-
T152	1	C1	O	-	-
	1	C2	O	-	-

ITB Cleaning HVP (-) Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN196	1	24V	P	-	-
	2	GND	G	-	-
	3	TT2_PP_PWM_DC	N	-	-
	4	TT2_PP_LK	O	Error	Normal
	5	TT2_PP_FB_V	N	-	-
	6	TT2_PP_B_PWM_DC	N	-	-
	7	TT2_PP_CCCV	I	-	-
	8	TT2_PP_FB_I	O	-	-
	9	TT2_PP_PWM_DC_CV	I	-	-
T157	1	T2	O	-	-

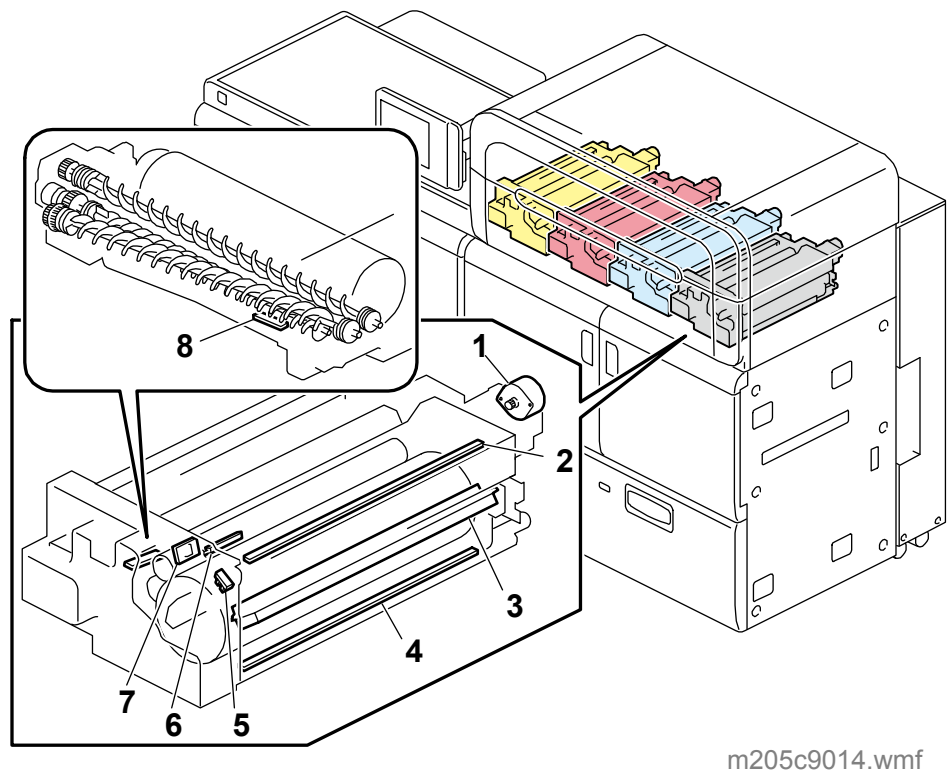
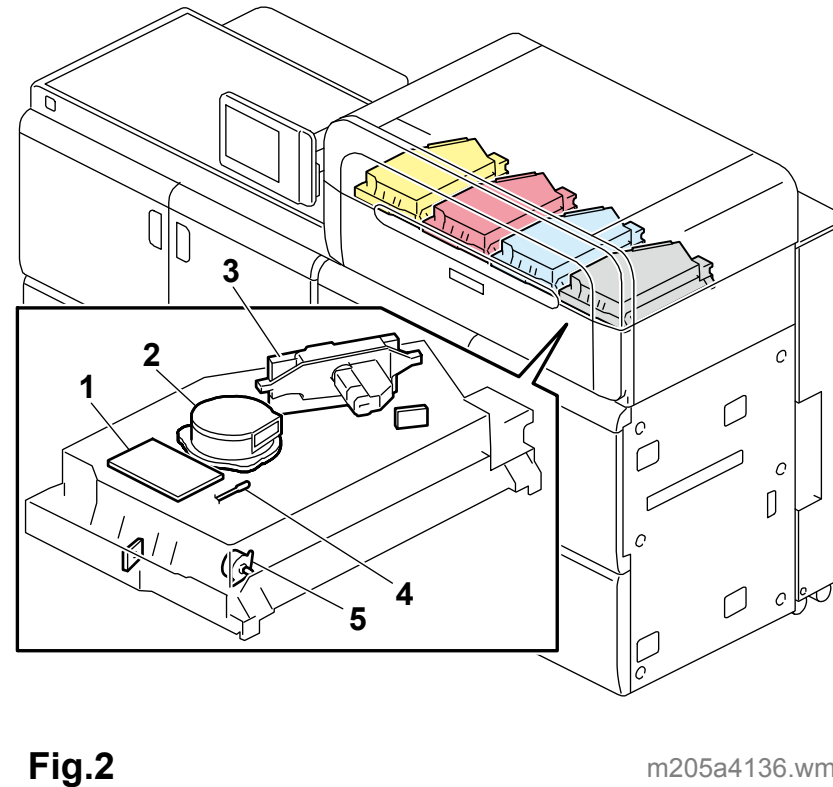
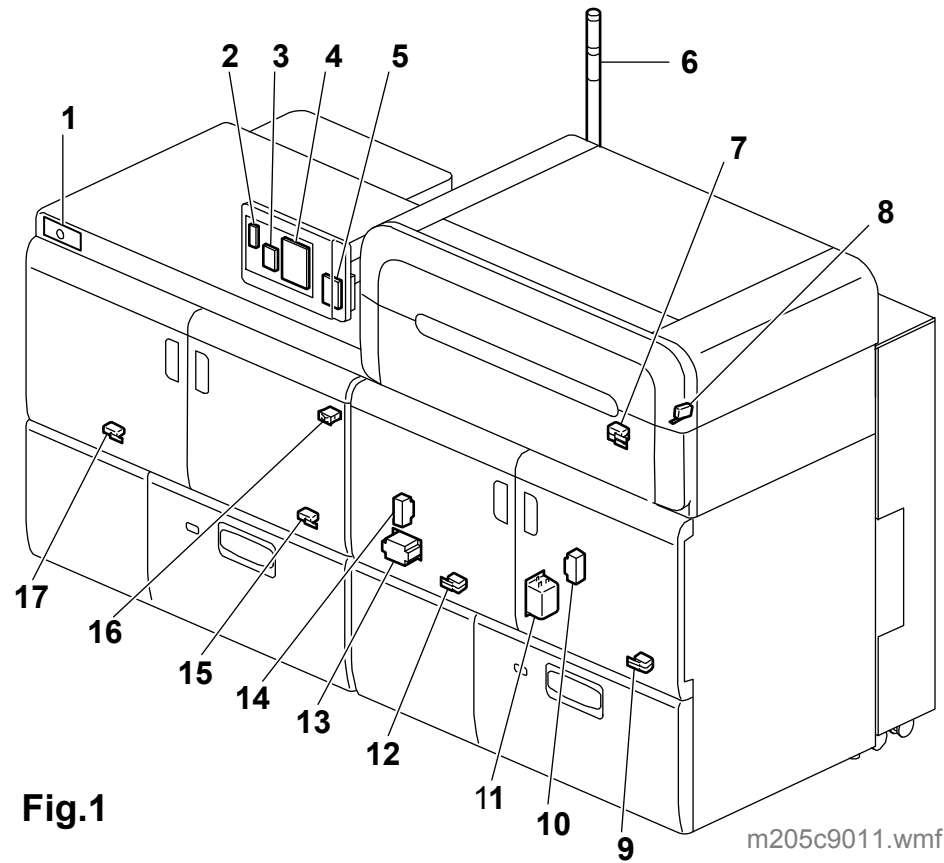
ITB Cleaning HVP (+) Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN183	1	24V	P	-	-
	2	GND	G	-	-
	3	TT1_PP_PWM	I	-	-
	4	TT1_PP_LK	O	Error	Normal
	5	TT1_PP_FB_V	O	-	-
	6	TT1_PP_CCCV	I	-	-
	7	TT1_PP_FB_I	N	-	-
T152	1	T1	O	-	-

Transfer Power Pack Pin Assign Information

Connector		Signal Information			
No.	Pin No.	Signal Name	Direction	H	L
CN790	1	+24V	P	-	-
	2	+24V	P	-	-
	3	GND	G	-	-
	4	GND	G	-	-
	5	N.C.	N	-	-
	6	PWM_T2	N	-	-
	7	T2_ALM	N	-	-
	8	PWM_T1_Y	I	-	-
	9	T1_Y_ALM	O	Error	Normal
	10	PWM_T1_M	I	-	-
	11	T1_M_ALM	O	Error	Normal
	12	PWM_T1_C	I	-	-
	13	T1_C_ALM	O	Error	Normal
	14	PWM_T1_K	I	-	-
	15	T1_K_ALM	O	Error	Normal
	16	N.C.	N	-	-
	17	T2_AN	N	-	-
	18	T1_Y_AN	O	-	-
	19	T1_M_AN	O	-	-
	20	T1_C_AN	O	-	-
	21	T1_K_AN	O	-	-
	22	GND	G	-	-
	23	N.C.	N	-	-
	24	N.C.	N	-	-
T2	1	T2	N	-	-
T1C	1	T1_C	O	-	-
T1K	1	T1_K	O	-	-
T1M	1	T1_M	O	-	-
T1Y	1	T1_Y	O	-	-

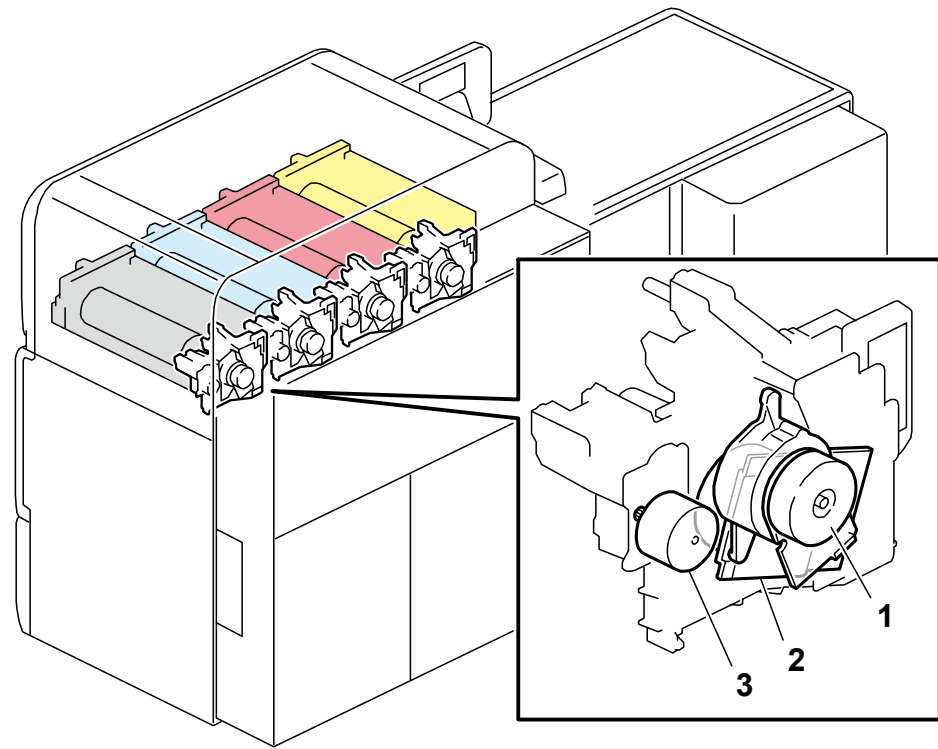
M205/M238 ELECTRICAL COMPONENT LAYOUT (1/11)



Symbol	Index No.	Description	P to P	Page
Switches				
SW1	Fig.1-7	Interlock Switch: Upper Front Cover 1	A15	1/8
SW2	Fig.1-7	Interlock Switch: Upper Front Cover 2	A15	1/8
SW3	Fig.1-9	Interlock Switch: Right Front Door (Imaging Section) 1	A15	1/8
SW4	Fig.1-9	Interlock Switch: Right Front Door (Imaging Section) 2	B15	1/8
SW5	Fig.1-12	Interlock Switch: Left Front Door (Imaging Section) 1	B15	1/8
SW6	Fig.1-12	Interlock Switch: Left Front Door (Imaging Section) 2	B15	1/8
SW11	Fig.1-8	Toner Hopper Cover Open Switch	H8	3/8
SW7	Fig.3-3	Lubricant End Detection Switch (Y)	E1	3/8
SW8	Fig.3-3	Lubricant End Detection Switch (M)	F1	3/8
SW9	Fig.3-3	Lubricant End Detection Switch (C)	G1	3/8
SW10	Fig.3-3	Lubricant End Detection Switch (K)	G1	3/8
SW14	Fig.1-16	AC Power Switch	A7	6/8
SW15	Fig.1-15	Interlock Switch: Right Front Door (Fusing Section)	E6	6/8
SW16	Fig.1-17	Interlock Switch: Left Front Door (Fusing Section)	E6	6/8
SW19	Fig.1-1	Main Power Switch (Push Switch)	I15	6/8
Others				
OT1	Fig.1-10	Breaker (Imaging Section)	C2	1/8
OT2	Fig.1-11	Noise Filter (Imaging Section)	C2	1/8
OT3	Fig.1-6	Operator Call Light	K11	1/8
OT4	Fig.1-14	Breaker (Fusing Section)	C4	6/8
OT5	Fig.1-13	Noise Filter (Fusing Section)	C5	6/8

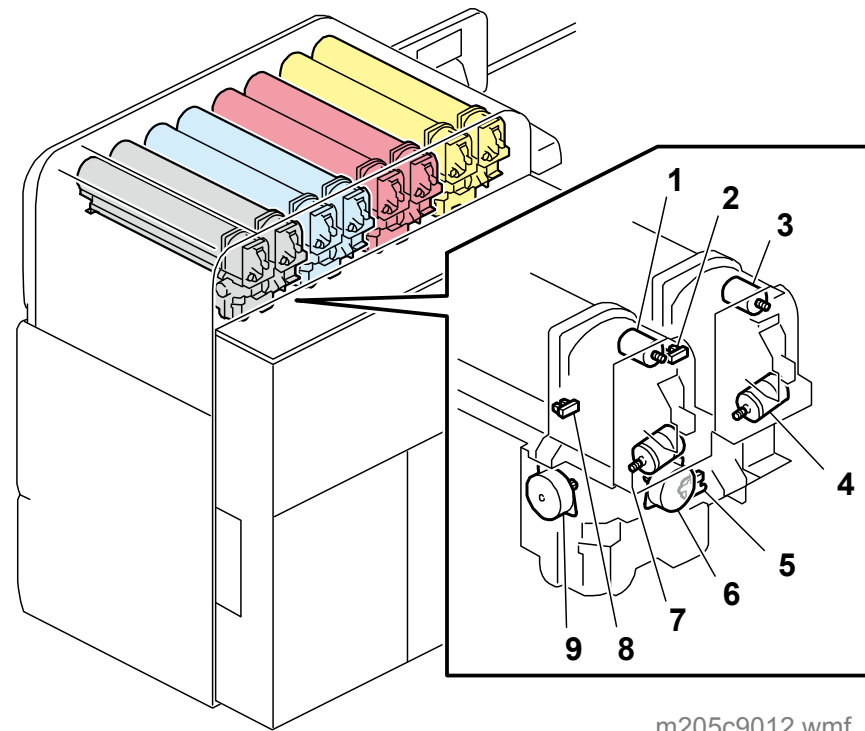
Symbol	Index No.	Description	P to P	Page
PCBs				
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PCB18	Fig.2-3	LD Board (C)	C2	2/8
PCB19	Fig.2-3	LD Board (K)	E2	2/8
PCB48	Fig.1-3	LCDC	J15	6/8
-	Fig.1-2	OPU:TP	-	-
-	Fig.1-4	OPU:IO	-	-
-	Fig.1-5	SD Card/USB	-	-
PCB50	Fig.2-1	Polygon Motor PCB (Y)	A2	2/8
PCB51	Fig.2-1	Polygon Motor PCB (M)	B2	2/8
PCB52	Fig.2-1	Polygon Motor PCB (C)	D2	2/8
PCB53	Fig.2-1	Polygon Motor PCB (K)	E2	2/8
Sensors				
S19	Fig.3-7	Temperature/Humidity Sensor (K)	C4	3/8
S20	Fig.3-7	Temperature/Humidity Sensor (Y)	D4	3/8
S22	Fig.3-5	Cleaning Pad HP Sensor (Y)	D4	3/8
S23	Fig.3-5	Cleaning Pad HP Sensor (M)	D4	3/8
S24	Fig.3-5	Cleaning Pad HP Sensor (C)	D4	3/8
S25	Fig.3-5	Cleaning Pad HP Sensor (K)	E4	3/8
S26	Fig.3-6	Potential Sensor (Y)	H10	3/8
S27	Fig.3-6	Potential Sensor (M)	I10	3/8
S28	Fig.3-6	Potential Sensor (C)	I10	3/8
S29	Fig.3-6	Potential Sensor (K)	I10	3/8
S30	Fig.3-8	Toner Density Sensor (Y)	C15	3/8
S31	Fig.3-8	Toner Density Sensor (M)	E15	3/8
S32	Fig.3-8	Toner Density Sensor (C)	G15	3/8
S33	Fig.3-8	Toner Density Sensor (K)	I15	3/8
Motors				
M30	Fig.3-1	Charger Cleaning Motor (Y)	E9	3/8
M31	Fig.3-1	Charger Cleaning Motor (M)	E9	3/8
M32	Fig.3-1	Charger Cleaning Motor (C)	F9	3/8
M33	Fig.3-1	Charger Cleaning Motor (K)	F9	3/8
M98	Fig.2-2	Polygon Motor (Y)	A1	2/8
M99	Fig.2-5	Skew Motor (Y)	B2	2/8
M100	Fig.2-2	Polygon Motor (M)	B1	2/8
M101	Fig.2-5	Skew Motor (M)	C2	2/8
M102	Fig.2-2	Polygon Motor (C)	D1	2/8
M103	Fig.2-5	Skew Motor (C)	D2	2/8
M104	Fig.2-2	Polygon Motor (K)	E1	2/8
M105	Fig.2-5	Skew Motor (K)	E2	2/8
Lamps				
L1	Fig.3-2	Quenching Lamp 2 (Y)	A4	3/8
L2	Fig.3-2	Quenching Lamp 2 (M)	B4	3/8
L3	Fig.3-2	Quenching Lamp 2 (C)	B4	3/8
L4	Fig.3-2	Quenching Lamp 2 (K)	B4	3/8
L5	Fig.3-4	Quenching Lamp 1 (Y)	C14	3/8
L6	Fig.3-4	Quenching Lamp 1 (M)	E14	3/8
L7	Fig.3-4	Quenching Lamp 1 (C)	G14	3/8
L8	Fig.3-4	Quenching Lamp 1 (K)	J14	3/8
Thermistors				
S122	Fig.2-4	LD Unit Thermistor (Y)	B2	2/8
S123	Fig.2-4	LD Unit Thermistor (M)	C2	2/8
S124	Fig.2-4	LD Unit Thermistor (C)	D2	2/8
S125	Fig.2-4	LD Unit Thermistor (K)	E2	2/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (2/11)



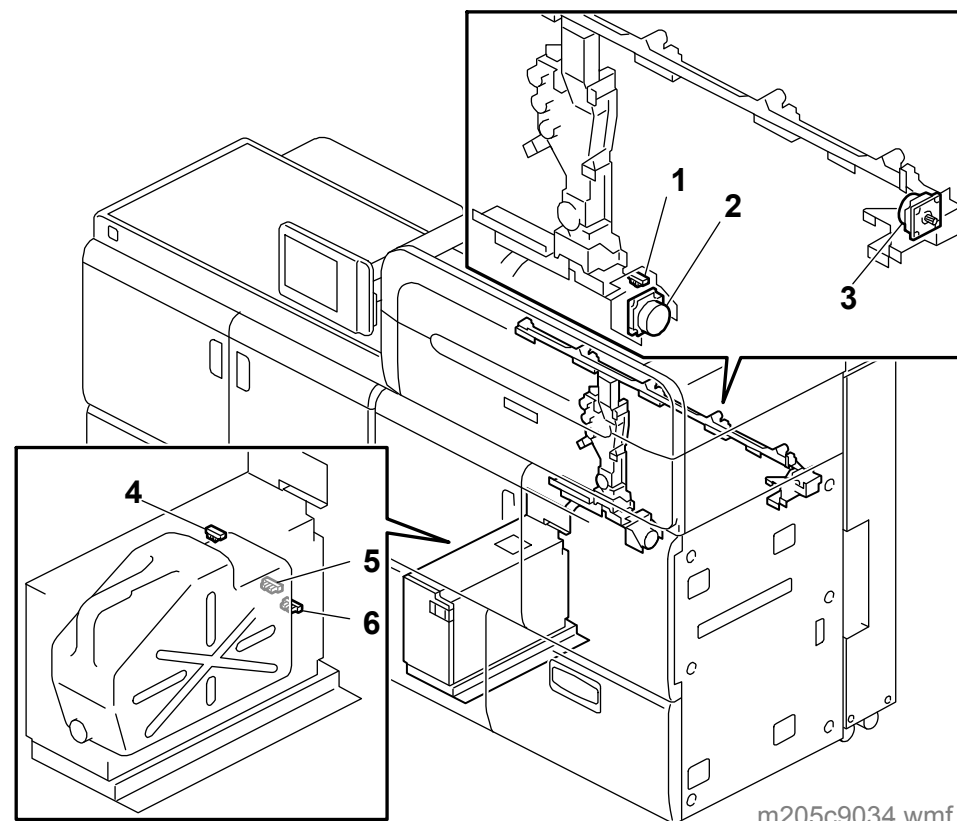
m205c9015.wmf

Fig.4



m205c9012.wmf

Fig.5



m205c9034.wmf

Fig.6

Symbol	Index No.	Description	P to P	Page
Sensors				
S1	Fig.6-6	Waste Toner Bottle Near Full Sensor	F3	2/8
S2	Fig.6-5	Waste Toner Bottle Full Sensor	F3	2/8
S3	Fig.6-4	Waste Toner Bottle Set Sensor	F3	2/8
S7	Fig.5-5	Toner End Sensor (Y)	J11	2/8
S8	Fig.5-5	Toner End Sensor (M)	K11	2/8
S9	Fig.5-5	Toner End Sensor (C)	K11	2/8
S10	Fig.5-5	Toner End Sensor (K)	K11	2/8
S11	Fig.5-2	Toner Bottle Detect Sensor (Y1)	A14	2/8
S12	Fig.5-8	Toner Bottle Detect Sensor (Y2)	B14	2/8
S13	Fig.5-2	Toner Bottle Detect Sensor (M1)	D14	2/8
S14	Fig.5-8	Toner Bottle Detect Sensor (M2)	D14	2/8
S15	Fig.5-2	Toner Bottle Detect Sensor (C1)	F14	2/8
S16	Fig.5-8	Toner Bottle Detect Sensor (C2)	G14	2/8
S17	Fig.5-2	Toner Bottle Detect Sensor (K1)	H14	2/8
S18	Fig.5-8	Toner Bottle Detect Sensor (K2)	I14	2/8
S46	Fig.6-1	Waste Toner Transport Motor Lock Sensor	I2	5/8
Motors				
M4	Fig.5-6	Toner Supply Motor (C)	F11	2/8
M5	Fig.5-9	Toner Agitator Motor (C)	F11	2/8
M6	Fig.5-6	Toner Supply Motor (K)	F11	2/8
M7	Fig.5-9	Toner Agitator Motor (K)	G11	2/8
M8	Fig.5-6	Toner Supply Motor (Y)	G11	2/8
M9	Fig.5-9	Toner Agitator Motor (Y)	G11	2/8
M10	Fig.5-6	Toner Supply Motor (M)	G11	2/8
M11	Fig.5-9	Toner Agitator Motor (M)	H11	2/8
M12	Fig.5-4	Toner Bottle Motor (Y1)	A14	2/8
M13	Fig.5-3	Toner Bottle Open Motor (Y1)	B14	2/8
M14	Fig.5-7	Toner Bottle Motor (Y2)	B14	2/8
M15	Fig.5-1	Toner Bottle Open Motor (Y2)	B14	2/8
M16	Fig.5-4	Toner Bottle Motor (M1)	D14	2/8
M17	Fig.5-3	Toner Bottle Open Motor (M1)	D14	2/8
M18	Fig.5-7	Toner Bottle Motor (M2)	E14	2/8
M19	Fig.5-1	Toner Bottle Open Motor (M2)	E14	2/8
M20	Fig.5-4	Toner Bottle Motor (C1)	F14	2/8
M21	Fig.5-3	Toner Bottle Open Motor (C1)	F14	2/8
M22	Fig.5-7	Toner Bottle Motor (C2)	G14	2/8
M23	Fig.5-1	Toner Bottle Open Motor (C2)	G14	2/8
M24	Fig.5-4	Toner Bottle Motor (K1)	H14	2/8
M25	Fig.5-3	Toner Bottle Open Motor (K1)	I14	2/8
M26	Fig.5-7	Toner Bottle Motor (K2)	I14	2/8
M27	Fig.5-1	Toner Bottle Open Motor (K2)	I14	2/8
M28	Fig.6-2	Waste Toner Transport Motor (Lower)	I3	3/8
M34	Fig.6-3	Waste Toner Transport Motor (Upper)	H8	3/8
M35	Fig.4-3	Drum Cleaning Motor (Y)	B12	3/8
M36	Fig.4-1	Drum Motor (Y)	B12	3/8
M37	Fig.4-2	Development Motor (Y)	B13	3/8
M38	Fig.4-3	Drum Cleaning Motor (M)	D12	3/8
M39	Fig.4-1	Drum Motor (M)	D12	3/8
M40	Fig.4-2	Development Motor (M)	E13	3/8
M41	Fig.4-3	Drum Cleaning Motor (C)	F12	3/8
M42	Fig.4-1	Drum Motor (C)	F12	3/8
M43	Fig.4-2	Development Motor (C)	G13	3/8
M44	Fig.4-3	Drum Cleaning Motor (K)	H12	3/8
M45	Fig.4-1	Drum Motor (K)	I12	3/8
M46	Fig.4-2	Development Motor (K)	I13	3/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (3/11)

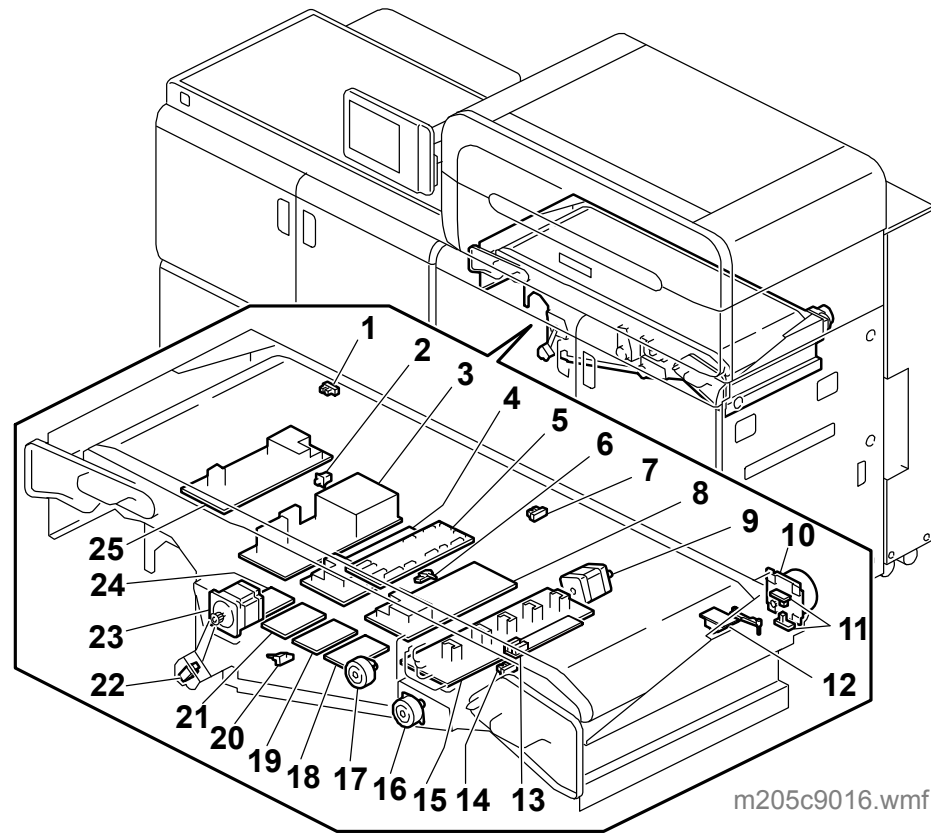


Fig.7

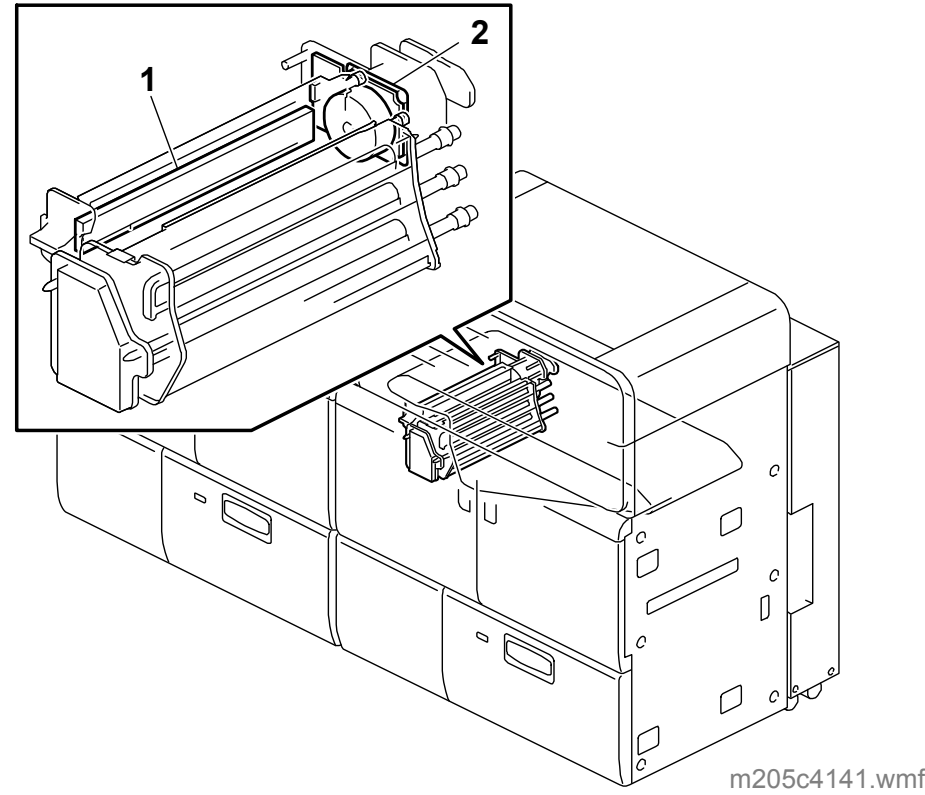


Fig.8

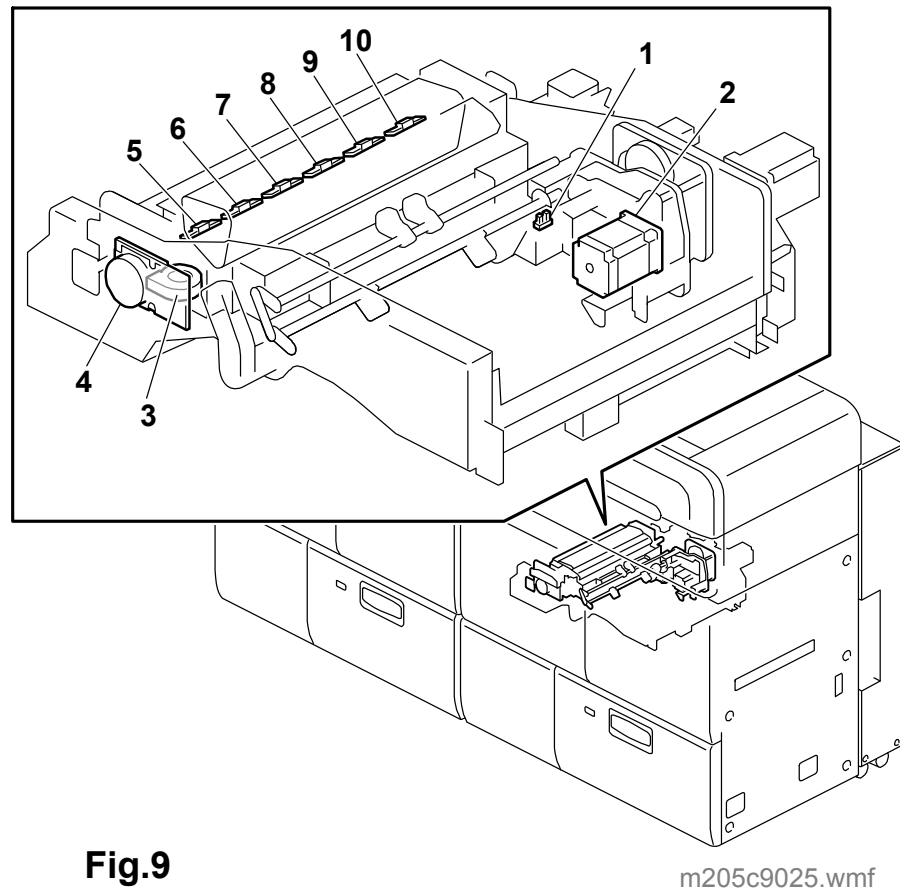


Fig.9

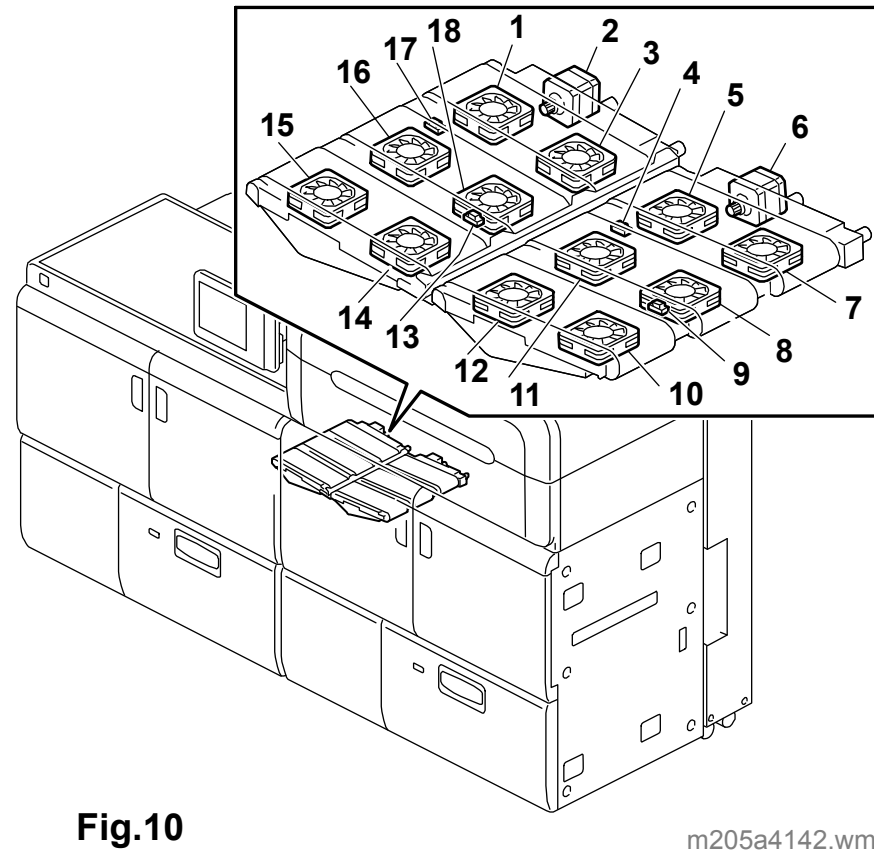


Fig.10

Symbol	Index No.	Description	P to P	Page
PCBs				
PCB27	Fig.7-3	AC Power Pack	D7	4/8
PCB28	Fig.7-25	DC Power Pack	E7	4/8
PCB35	Fig.7-5	TDRB	9D	4/8
PCB36	Fig.7-15	Transfer Power Pack	G13	4/8
PCB33	Fig.7-8	ITB Cleaning HVP 1	H8	4/8
PCB34	Fig.7-4	ITB Cleaning HVP 2	H8	4/8
PCB29	Fig.7-18	ITB Cleaning HVP 3	F8	4/8
PCB30	Fig.7-19	ITB Cleaning HVP 4	G8	4/8
PCB32	Fig.7-21	ITB Cleaning HVP 5	G8	4/8
PCB31	Fig.7-24	ITB Cleaning HVP 6	G8	4/8
Sensors				
S36	Fig.7-11	ITB Motor Rotation Sensor 1	D14	4/8
S37	Fig.7-11	ITB Motor Rotation Sensor 2	D14	4/8
S38	Fig.7-6	ITB Belt Overrun Sensor (Rear)	D15	4/8
S39	Fig.7-12	ITB Belt Centering Sensor	D15	4/8
S40	Fig.7-13	ITB Belt Speed Sensor	D15	4/8
S41	Fig.7-20	ITB Belt Overrun Sensor (Front)	E15	4/8
S42	Fig.7-22	PTR Lift Sensor	E15	4/8
S43	Fig.7-14	ITB Black Lift Sensor	E15	4/8
S44	Fig.7-7	ITB Color Lift Sensor	E15	4/8
S45	Fig.7-1	ITB Belt Centering Roller Sensor	F15	4/8
S55	Fig.9-1	PTR Position Sensor	F9	5/8
S59	Fig.9-5	MUSIC Sensor (Front)	G9	5/8
S60	Fig.9-6	ID Sensor (K)	G9	5/8
S61	Fig.9-7	ID/MUSIC Sensor (C)	H9	5/8
S62	Fig.9-8	ID Sensor (M/Center)	H9	5/8
S63	Fig.9-9	ID Sensor (Y)	H9	5/8
S64	Fig.9-10	MUSIC Sensor (Rear)	H9	5/8
S77	Fig.10-4	PTB Transport Sensor 1	J14	5/8
S78	Fig.10-9	PTB Transport Sensor 2	J14	5/8
S89	Fig.10-17	PTB Transport Sensor 3	I13	7/8
S90	Fig.10-13	PTB Transport Sensor 4	J13	7/8
Motors				
M29	Fig.9-2	PTR Pressure Motor	I3	3/8
M47	Fig.8-2	ITB Cleaning Motor	J5	4/8
M49	Fig.7-17	ITB Color Lift Motor	B14	4/8
M50	Fig.7-16	ITB Black Lift Motor	C14	4/8
M51	Fig.7-23	PTR Lift Motor	C13	4/8
M52	Fig.7-10	ITB Motor	C14	4/8
M53	Fig.7-9	ITB Belt Centering Motor	C13	4/8
M58	Fig.9-4	PTR Motor	I9	5/8
M67	Fig.10-6	PTB Motor 1	J14	5/8
M79	Fig.10-2	PTB Motor 2	I13	7/8
Fan Motors				
FAN39	Fig.9-3	ID Sensor Cleaning Fan	J10	5/8
FAN42	Fig.10-10	PTB Fan 1	I14	5/8
FAN43	Fig.10-8	PTB Fan 2	I15	5/8
FAN44	Fig.10-7	PTB Fan 3	I14	5/8
FAN45	Fig.10-12	PTB Fan 4	I15	5/8
FAN46	Fig.10-11	PTB Fan 9	I14	5/8
FAN47	Fig.10-5	PTB Fan 10	J15	5/8
FAN74	Fig.10-14	PTB Fan 5	H13	7/8
FAN75	Fig.10-17	PTB Fan 6	H14	7/8
FAN76	Fig.10-3	PTB Fan 7	H13	7/8
FAN77	Fig.10-15	PTB Fan 8	I14	7/8
FAN78	Fig.10-16	PTB Fan 11	I13	7/8
FAN79	Fig.10-1	PTB Fan 12	I14	7/8
Switch				
SW12	Fig.7-2	ITB Cleaning Unit Set Sensor	F15	4/8
SW13	Fig.8-1	ITB Lubrication Unit End Switch	F15	4/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (4/11)

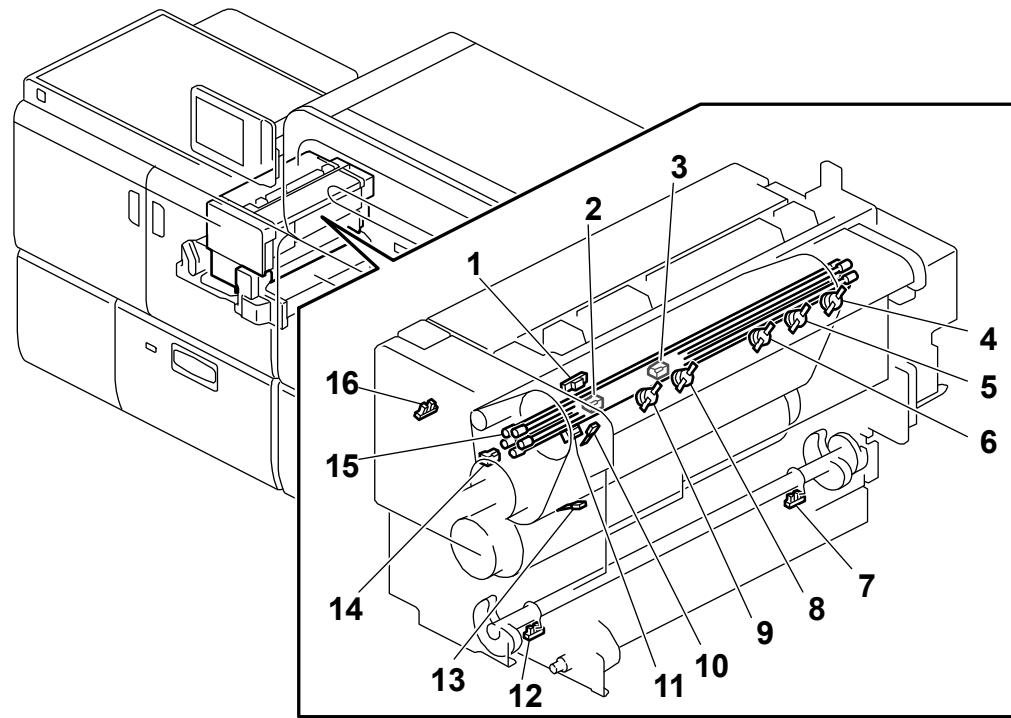


Fig.11

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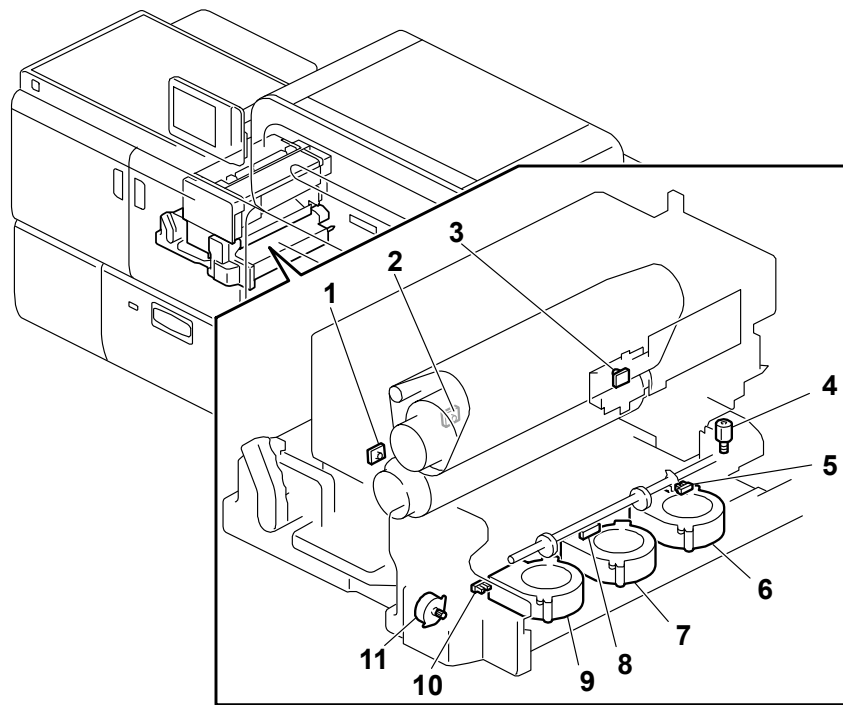


Fig.12

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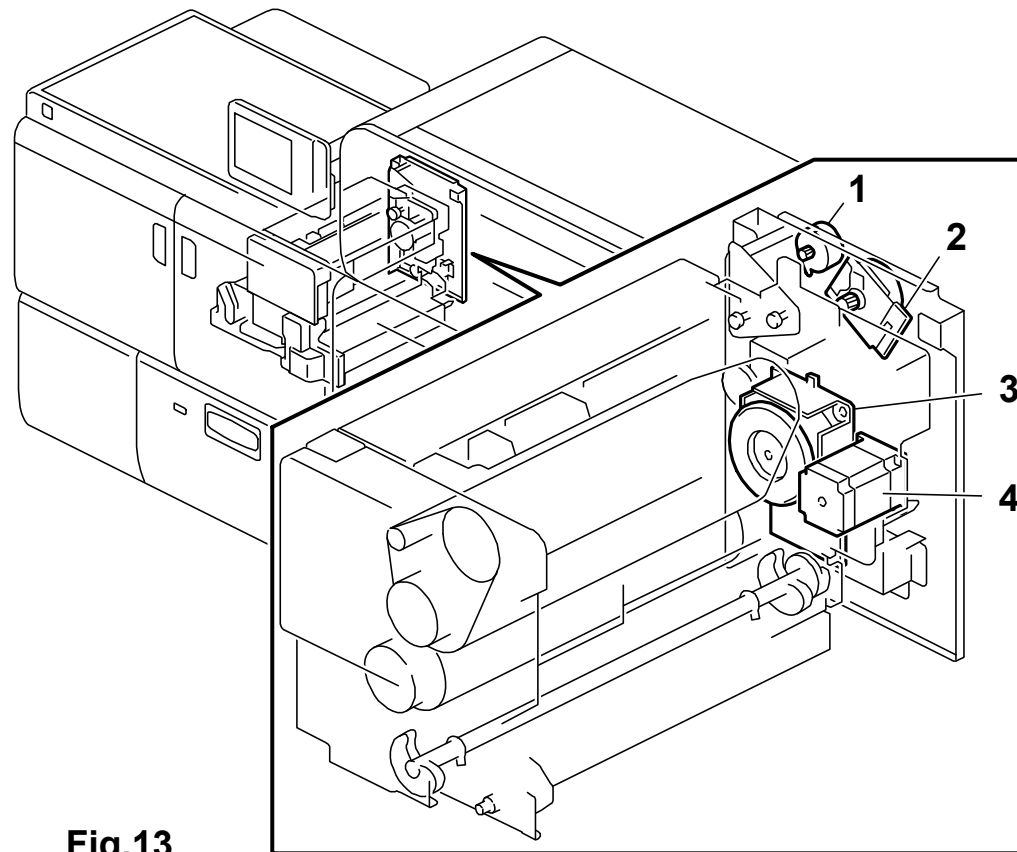


Fig.13

m205c9029.wmf

Symbol	Index No.	Description	P to P	Page
Sensors				
S79	Fig.12-2	Pressure Roller Thermopile (Center)	C15	6/8
S80	Fig.12-1	Pressure Roller Thermopile (Edge)	C15	6/8
S81	Fig.12-10	Web End Sensor	C14	6/8
S82	Fig.12-5	Cleaning Web Contact Sensor	C15	6/8
S83	Fig.12-8	Fusing Cleaning Unit Set Sensor	C15	6/8
S84	Fig.12-3	Heating Roller Thermopile	I15	6/8
S99	Fig.11-16	Refresh Roller Contact Sensor	G5	8/8
S100	Fig.11-1	Fusing Exit Sensor (Back)	G5	8/8
S101	Fig.11-3	Fusing Exit Sensor (Rear)	H6	8/8
S102	Fig.11-14	Fusing Exit Sensor (Front)	H6	8/8
S103	Fig.11-2	Fusing Exit Sensor (Center)	H6	8/8
S104	Fig.11-11	Accordion Jam Sensor	H6	8/8
S107	Fig.11-7	Pressure Roller Home Position Sensor 2	I5	8/8
S108	Fig.11-12	Pressure Roller Home Position Sensor 1	I5	8/8
Motors				
M68	Fig.12-11	Fusing Web Motor	B14	6/8
M69	Fig.12-4	Cleaning Web Contact Motor	B14	6/8
M75	Fig.13-3	Fusing Motor	E12	7/8
M76	Fig.13-4	Press Roller Lift Motor	G12	7/8
M77	Fig.13-1	Fusing Refresh Roller Contact Motor	G12	7/8
M78	Fig.13-2	Fusing Refresh Roller Motor	H12	7/8
Fan Motors				
FAN59	Fig.12-9	Pressure Roller Intake Fan 1	A14	6/8
FAN60	Fig.12-7	Pressure Roller Intake Fan 2	A14	6/8
FAN61	Fig.12-6	Pressure Roller Intake Fan 3	B14	6/8
Heaters				
H3	Fig.11-15	Fusing Lamp 5	F5	8/8
H4	Fig.11-15	Fusing Lamp 4	G5	8/8
H5	Fig.11-15	Fusing Lamp 3	G5	8/8
H6	Fig.11-15	Fusing Lamp 2	J5	8/8
H7	Fig.11-15	Fusing Lamp 1	J5	8/8
Thermistors				
S105	Fig.11-13	Fusing Belt Thermistor (Edge)	H5	8/8
S106	Fig.11-10	Heating Roller Thermistor (Edge)	I5	8/8
Thermostats				
TS1	Fig.11-4	Heating Roller Thermostat 5	F5	8/8
TS2	Fig.11-5	Heating Roller Thermostat 4	G5	8/8
TS3	Fig.11-6	Heating Roller Thermostat 3	G5	8/8
TS4	Fig.11-8	Heating Roller Thermostat 2	J5	8/8
TS5	Fig.11-9	Heating Roller Thermostat 1	J5	8/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (5/11)

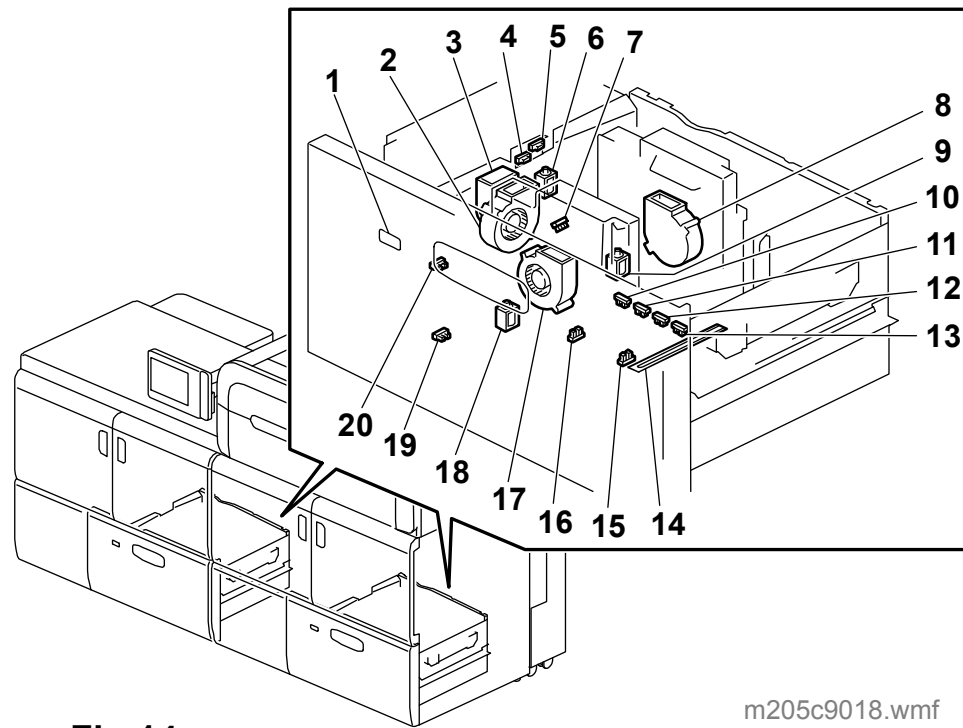


Fig.14

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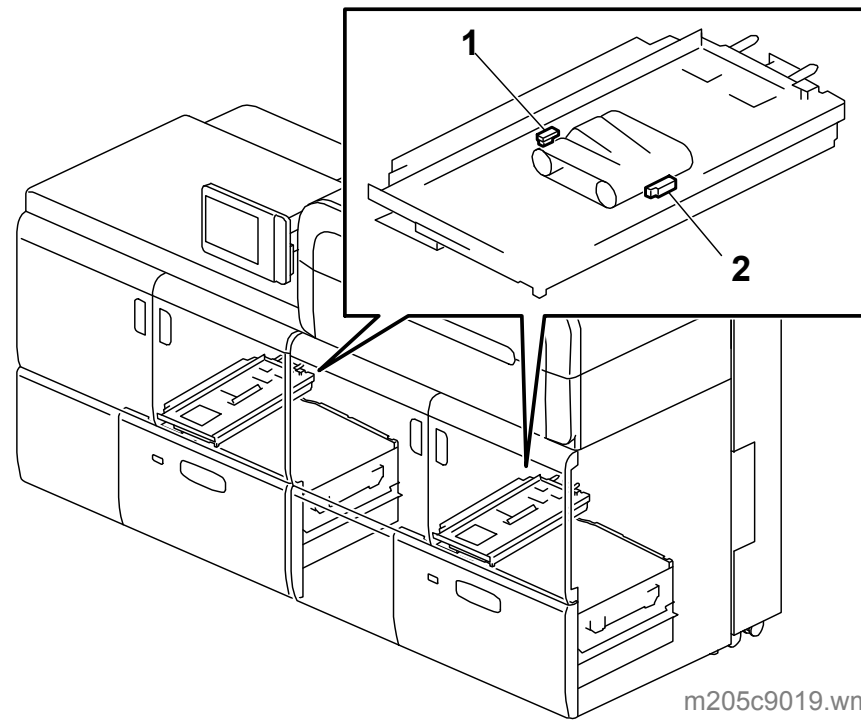


Fig.15

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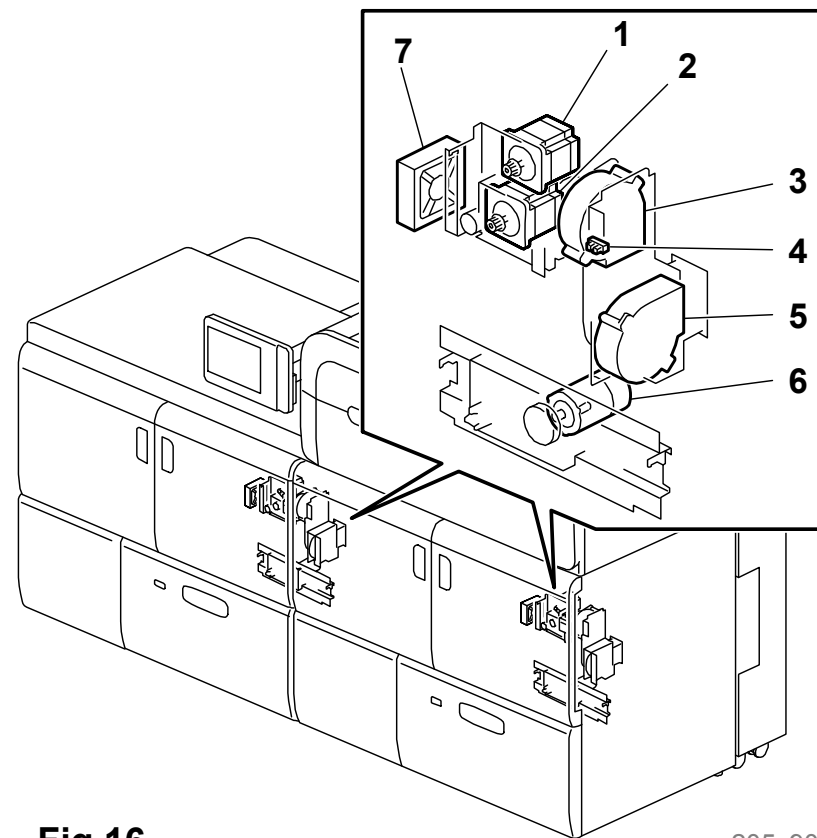
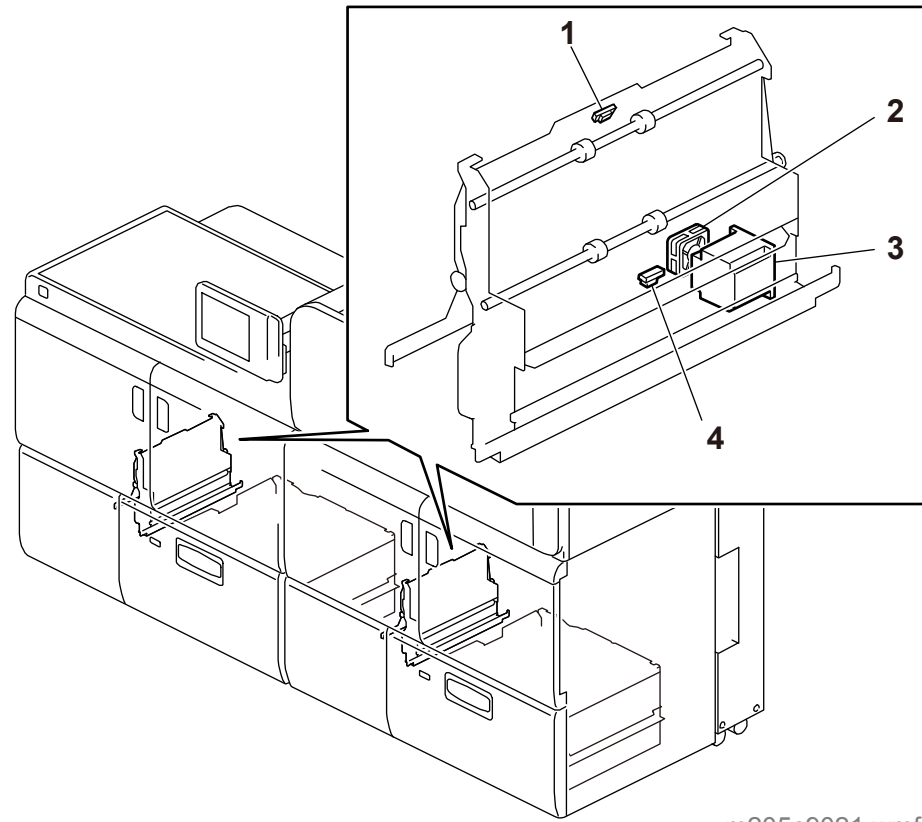


Fig.16

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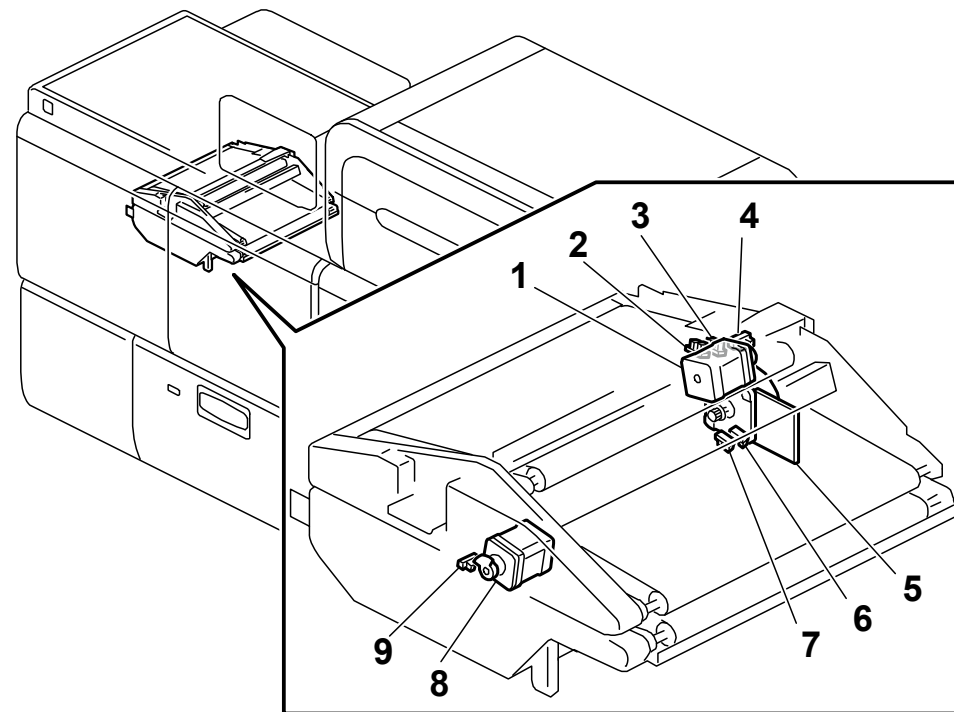
Symbol	Index No.	Description	P to P	Page
Sensors				
S6	Fig.16-4	Over Limit Sensor (Tray 1)	J3	2/8
S87	Fig.16-4	Over Limit Sensor (Tray 2)	F4	7/8
S126	Fig.14-10	Paper Size Sensor 1 (Tray 1)	B5	APPENDIX 2
S127	Fig.14-11	Paper Size Sensor 2 (Tray 1)	B5	APPENDIX 2
S128	Fig.14-12	Paper Size Sensor 3 (Tray 1)	B5	APPENDIX 2
S129	Fig.14-13	Paper Size Sensor 4 (Tray 1)	C5	APPENDIX 2
S130	Fig.14-16	Paper Length Sensor 1 (Tray 1)	D4	APPENDIX 2
S131	Fig.14-15	Paper Length Sensor 2 (Tray 1)	E4	APPENDIX 2
S132	Fig.15-1	Paper Feed Sensor (Tray 1)	E5	APPENDIX 2
S133	Fig.14-7	Paper Height Sub Sensor (Tray 1)	J4	APPENDIX 2
S134	Fig.14-20	Paper Height Middle Sensor (Tray 1)	K4	APPENDIX 2
S135	Fig.14-19	Lower Limit Sensor (Tray 1)	K4	APPENDIX 2
S136	Fig.14-5	Upper Limit Sensor 1 (Tray 1)	K6	APPENDIX 2
S137	Fig.14-4	Upper Limit Sensor 2 (Tray 1)	L6	APPENDIX 2
S138	Fig.15-2	Paper End Sensor (Tray 1)	O2	APPENDIX 2
S139	Fig.14-10	Paper Size Sensor 1 (Tray 2)	B5	APPENDIX 3
S140	Fig.14-11	Paper Size Sensor 2 (Tray 2)	B5	APPENDIX 3
S141	Fig.14-12	Paper Size Sensor 3 (Tray 2)	B5	APPENDIX 3
S142	Fig.14-13	Paper Size Sensor 4 (Tray 2)	C5	APPENDIX 3
S143	Fig.14-16	Paper Length Sensor 1 (Tray 2)	D4	APPENDIX 3
S144	Fig.14-15	Paper Length Sensor 2 (Tray 2)	E4	APPENDIX 3
S145	Fig.15-1	Paper Feed Sensor (Tray 2)	E5	APPENDIX 3
S146	Fig.14-7	Paper Height Sub Sensor (Tray 2)	J4	APPENDIX 3
S147	Fig.14-20	Paper Height Middle Sensor (Tray 2)	K4	APPENDIX 3
S148	Fig.14-19	Lower Limit Sensor (Tray 2)	K4	APPENDIX 3
S149	Fig.14-5	Upper Limit Sensor 1 (Tray 2)	L6	APPENDIX 3
S150	Fig.14-4	Upper Limit Sensor 2 (Tray 2)	L6	APPENDIX 3
S151	Fig.15-2	Paper End Sensor (Tray 2)	O2	APPENDIX 3
Motors				
M1	Fig.16-2	Paper Transport Motor (Tray 1)	I4	2/8
M2	Fig.16-1	Paper Feed Motor (Tray 1)	I4	2/8
M3	Fig.16-6	Tray Lift Motor (Tray 1)	I4	2/8
M72	Fig.16-2	Paper Transport Motor (Tray 2)	E5	7/8
M73	Fig.16-1	Paper Feed Motor (Tray 2)	E5	7/8
M74	Fig.16-6	Tray Lift Motor (Tray 2)	E5	7/8
Fan Motors				
FAN24	Fig.16-3	Suction Fan 1 (Tray 1)	H4	2/8
FAN25	Fig.16-5	Suction Fan 2 (Tray 1)	H4	2/8
FAN36	Fig.16-7	Paper Transport Motor Fan (Tray 1)	H4	4/8
FAN71	Fig.16-3	Suction Fan 1 (Tray 2)	D5	7/8
FAN72	Fig.16-5	Suction Fan 2 (Tray 2)	D5	7/8
FAN73	Fig.16-7	Paper Transport Motor Fan (Tray 2)	E5	7/8
FAN80	Fig.14-3	Float Fan (Tray 1)	G5	APPENDIX 2
FAN81	Fig.14-2	Separation Fan (Tray 1)	G5	APPENDIX 2
FAN82	Fig.14-17	Separation Front Fan (Tray 1)	H5	APPENDIX 2
FAN83	Fig.14-8	Separation Rear Fan (Tray 1)	I5	APPENDIX 2
FAN84	Fig.14-3	Float Fan (Tray 2)	G5	APPENDIX 3
FAN85	Fig.14-2	Separation Fan (Tray 2)	G5	APPENDIX 3
FAN86	Fig.14-17	Separation Front Fan (Tray 2)	H5	APPENDIX 3
FAN87	Fig.14-8	Separation Rear Fan (Tray 2)	I5	APPENDIX 3
LEDs				
LED28	Fig.14-1	LED1 (Tray 1)	D6	APPENDIX 2
LED29	Fig.14-1	LED2 (Tray 1)	D6	APPENDIX 2
LED30	Fig.14-1	LED1 (Tray 2)	D6	APPENDIX 3
LED31	Fig.14-1	LED2 (Tray 2)	D6	APPENDIX 3
Heaters				
H1	Fig.14-14	Tray Heater (Tray 1)	I2	1/8
H2	Fig.14-14	Tray Heater (Tray 2)	D7	6/8
Solenoids				
SOL2	Fig.14-18	Separation Solenoid Front (Tray 1)	H6	APPENDIX 2
SOL3	Fig.14-9	Separation Solenoid Rear (Tray 1)	I6	APPENDIX 2
SOL4	Fig.14-6	Float Solenoid (Tray 1)	M6	APPENDIX 2
SOL5	Fig.14-18	Separation Solenoid Front (Tray 2)	H6	APPENDIX 3
SOL6	Fig.14-9	Separation Solenoid Rear (Tray 2)	J6	APPENDIX 3
SOL7	Fig.14-6	Float Solenoid (Tray 2)	M6	APPENDIX 3

M205/M238 ELECTRICAL COMPONENT LAYOUT (6/11)



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Fig.17



m205c9030.wmf

Fig.18

Symbol	Index No.	Description	P to P	Page
Sensors				
S34	Fig.17-4	Vertical Transport Sensor 1 (Tray 1)	J9	4/8
S35	Fig.17-1	Vertical Transport Sensor 2 (Tray 1)	J9	4/8
S85	Fig.17-4	Vertical Transport Sensor 1 (Tray 2)	C4	7/8
S86	Fig.17-1	Vertical Transport Sensor 2 (Tray 2)	C3	7/8
S91	Fig.18-4	Belt Centering Roller Sensor (Upper)	B5	8/8
S92	Fig.18-3	Belt Overrun Sensor (Upper 1)	B5	8/8
S93	Fig.18-2	Belt Overrun Sensor (Upper 2)	B5	8/8
S94	Fig.18-9	Belt Centering Roller Sensor (Lower)	C5	8/8
S95	Fig.18-6	Belt Overrun Sensor (Lower 1)	C5	8/8
S96	Fig.18-7	Belt Overrun Sensor (Lower 2)	C5	8/8
Motors				
M48	Fig.17-3	Vertical Transport Motor (Tray 1)	I9	4/8
M70	Fig.18-5	Paper Cooling Belt Motor	D13	6/8
M71	Fig.17-3	Vertical Transport Motor (Tray 2)	C4	7/8
M80	Fig.18-1	Belt Centering Roller Motor (Upper)	B5	8/8
M81	Fig.18-8	Belt Centering Roller Motor (Lower)	C5	8/8
Fan Motor				
FAN38	Fig.17-2	Vertical Transport Motor Fan (Tray 1)	J9	4/8
FAN70		Vertical Transport Motor Fan (Tray 2)	D4	7/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (7/11)

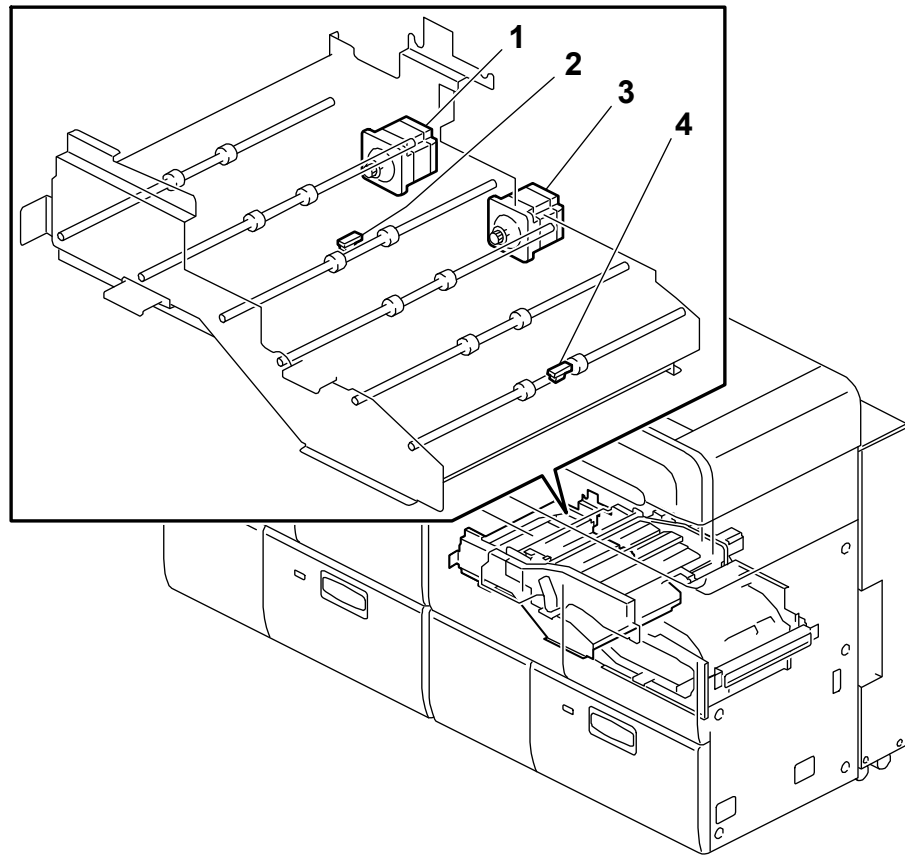


Fig.19

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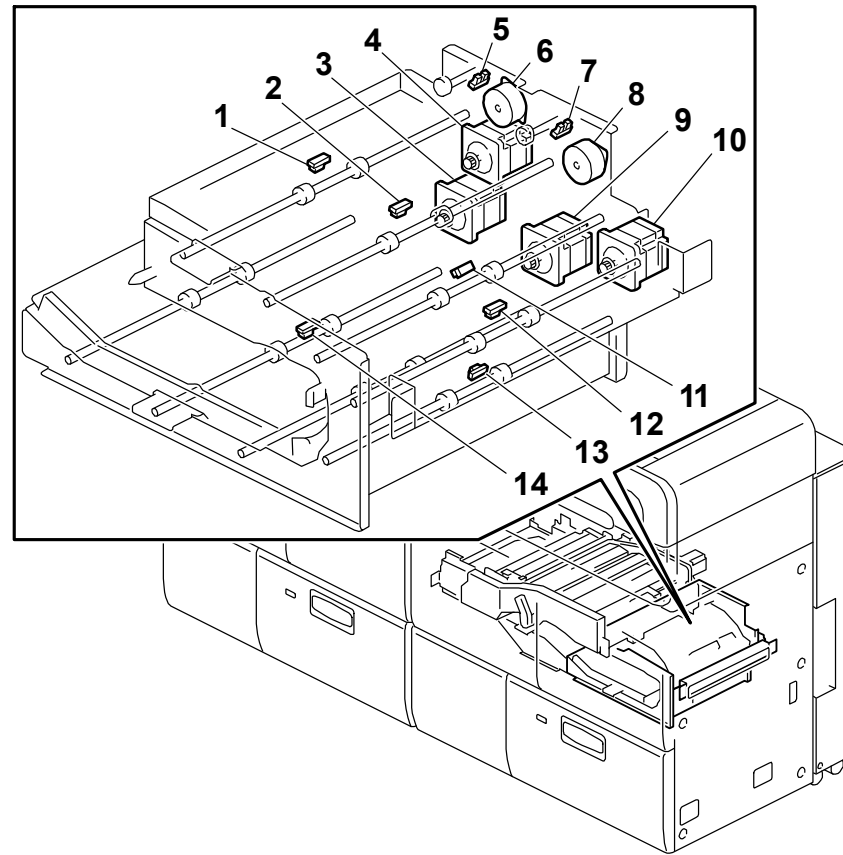


Fig.20

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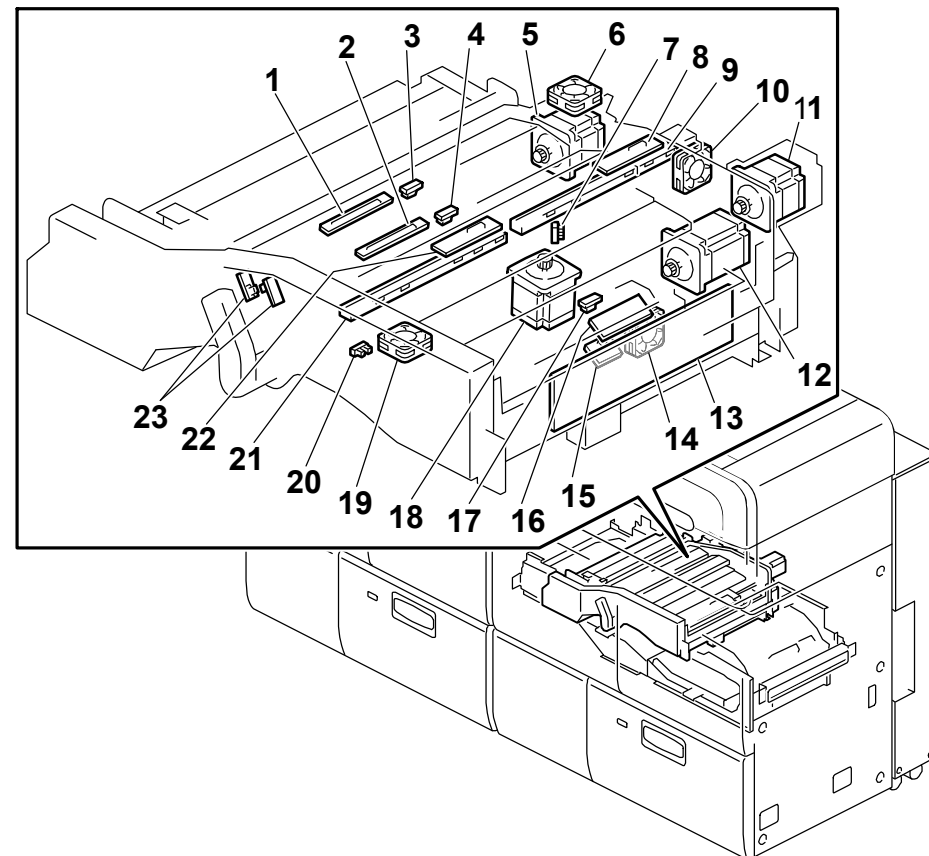


Fig.21

m205c9024.wmf

Symbol	Index No.	Description	P to P	Page
PCBs				
PCB37	Fig.21-12	DRB	F5	5/8
PCB38	Fig.21-8	CRB 1	C9	5/8
PCB39	Fig.21-22	CRB 2	C8	5/8
Sensors				
S47	Fig.21-21	CIS (Front)	C10	5/8
S48	Fig.21-9	CIS (Rear)	C9	5/8
S49	Fig.21-2	T-ACT Sensor 1	D10	5/8
S50	Fig.21-1	T-ACT Sensor 2	D10	5/8
S51	Fig.21-3	PTR Timing Sensor	E9	5/8
S52	Fig.21-4	Registration Relay Sensor	E9	5/8
S53	Fig.21-17	Registration Timing Sensor	F9	5/8
S54	Fig.21-7	Shift Unit Home Position Sensor	F9	5/8
S56	Fig.21-20	Rotary Gate Home Position Sensor	F9	5/8
S57	Fig.21-23	Registration Encoder Sensor 1	G9	5/8
S58	Fig.21-23	Registration Encoder Sensor 2	G9	5/8
S65	Fig.21-16	URRB	H8	5/8
S66	Fig.21-15	URTB	J10	5/8
S67	Fig.20-5	Registration Roller Home Position Sensor 1	C14	5/8
S68	Fig.20-7	Registration Roller Home Position Sensor 2	C14	5/8
S69	Fig.20-13	LCT Relay Sensor	C15	5/8
S70	Fig.20-12	Registration Entrance Sensor 1	C15	5/8
S71	Fig.20-2	Registration Entrance Sensor 2	D15	5/8
S72	Fig.20-1	Registration Entrance Sensor 3	D15	5/8
S73	Fig.20-13	Paper Transport Sensor 6	D15	5/8
S74	Fig.20-14	Paper Transport Sensor 7	D15	5/8
S75	Fig.19-2	Paper Transport Sensor 4	G15	5/8
S76	Fig.19-4	Paper Transport Sensor 5	G15	5/8
Motors				
M54	Fig.21-11	Rotary Gate Motor	A8	5/8
M55	Fig.21-11	Registration Timing Motor	B8	5/8
M56	Fig.21-5	PTR Timing Motor	B8	5/8
M57	Fig.21-18	Shift Roller Motor	B10	5/8
M59	Fig.20-4	Registration Entrance Motor 2	A14	5/8
M60	Fig.20-6	Registration Roller Lift Motor 1	A14	5/8
M61	Fig.20-8	Registration Roller Lift Motor 2	B14	5/8
M62	Fig.20-10	Registration Entrance Motor 1	B14	5/8
M63	Fig.20-3	Paper Transport Motor 6	B14	5/8
M64	Fig.20-9	Paper Transport Motor 7	B14	5/8
M65	Fig.19-1	Paper Transport Motor 4	F14	5/8
M66	Fig.19-3	Paper Transport Motor 5	F14	5/8
Fan Motors				
FAN34	Fig.21-6	PTR Timing Motor Cooling Fan	A5	4/8
FAN35	Fig.21-10	Registration Timing Motor Fan	B5	4/8
FAN40	Fig.21-19	CIS Cleaning Fan	J8	5/8
FAN41	Fig.21-14	Registration Cooling Fan	K6	5/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (8/11)

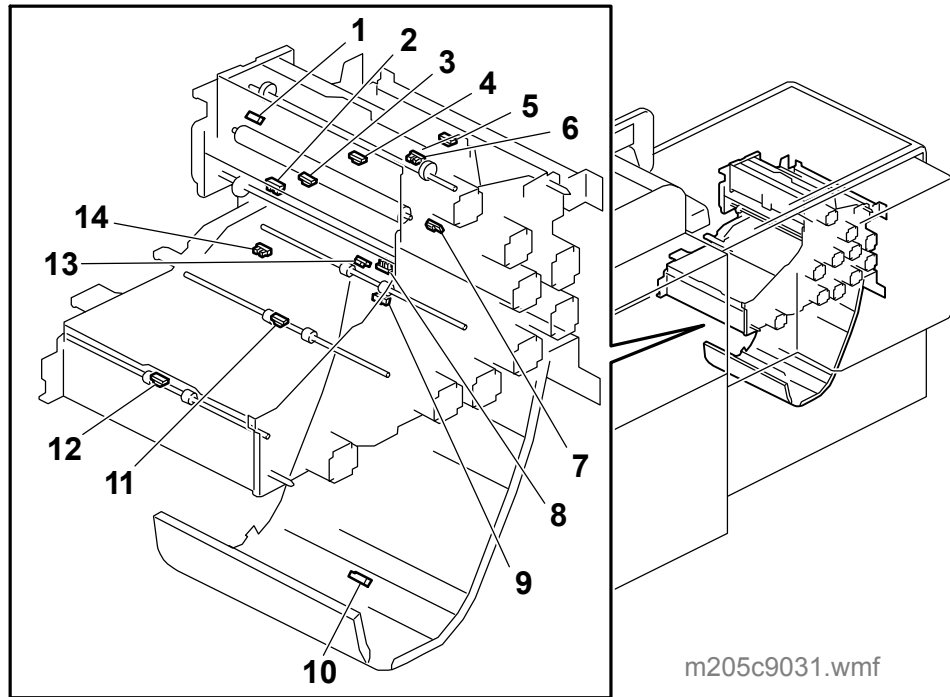


Fig.22

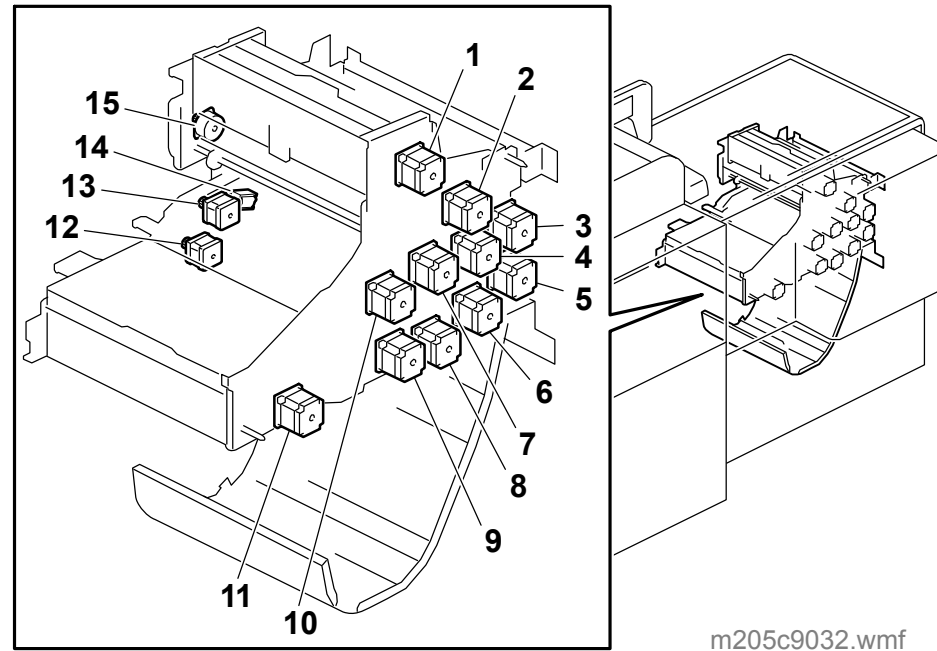


Fig.23

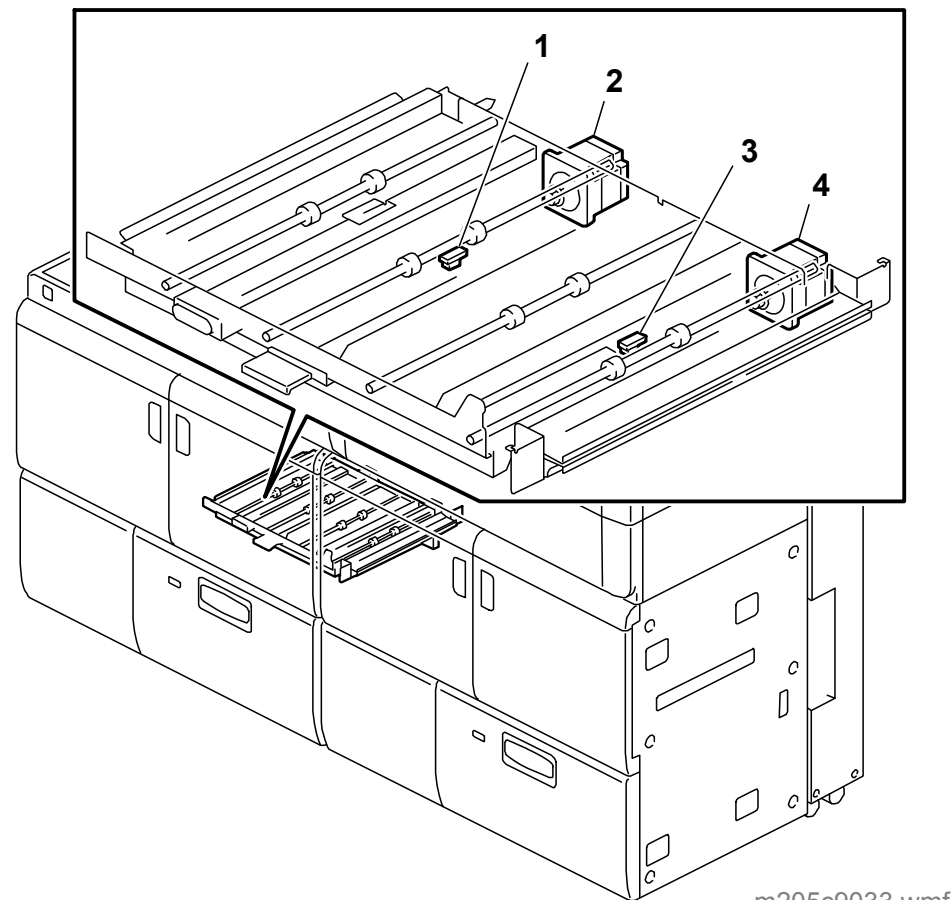


Fig.24

Symbol	Index No.	Description	P to P	Page
Sensors				
S88	Fig.22-10	Purge Tray Paper Sensor	D13	7/8
S97	Fig.24-1	Paper Transport Sensor 2	D5	8/8
S98	Fig.24-3	Paper Transport Sensor 3	E5	8/8
S109	Fig.22-5	Paper Exit Sensor	D12	8/8
S110	Fig.22-7	Paper Exit Inverter Sensor	D12	8/8
S111	Fig.22-9	Duplex Inverter Sensor	D12	8/8
S112	Fig.22-3	De-curler Entrance Sensor	E12	8/8
S113	Fig.22-4	De-curler Exit Sensor	E12	8/8
S114	Fig.22-1	De-curler Unit Home Position Sensor 2	E12	8/8
S115	Fig.22-2	De-curler Unit Home Position Sensor 1	E12	8/8
S116	Fig.22-8	Paper Exit Inverter Roller Home Position Sensor	G11	8/8
S117	Fig.22-14	Duplex Inverter Roller Home Position Sensor	G11	8/8
S118	Fig.22-6	Exit Junction Gate Home Position Sensor	G12	8/8
S119	Fig.22-13	Duplex Transport Sensor 1	H12	8/8
S120	Fig.22-11	Duplex Transport Sensor 2	I12	8/8
S121	Fig.22-12	Paper Transport Sensor 1	I12	8/8
Motors				
M85	Fig.23-1	De-curler Unit Motor 2	B12	8/8
M86	Fig.23-7	De-curler Transport Motor 2	B12	8/8
M87	Fig.23-4	Inverter Entrance Motor	B12	8/8
M88	Fig.23-6	Duplex Inverter Motor	B12	8/8
M89	Fig.23-2	De-curler Transport Motor 1	C12	8/8
M90	Fig.23-3	Paper Exit Motor	C12	8/8
M91	Fig.23-5	Paper Exit Inverter Motor	C12	8/8
M92	Fig.23-13	Paper Exit Inverter Roller Contact Motor	F11	8/8
M93	Fig.23-15	Exit Junction Gate Motor	F11	8/8
M94	Fig.23-12	Duplex Inverter Roller Contact Motor	F11	8/8
M95	Fig.23-11	Paper Transport Motor 1	I11	8/8
M96	Fig.23-8	Duplex Transport Motor 1	I11	8/8
M97	Fig.23-9	Duplex Transport Motor 2	J11	8/8
M82	Fig.24-2	Paper Transport Motor 2	E5	8/8
M83	Fig.24-4	Paper Transport Motor 3	E5	8/8
M84	Fig.23-10	De-curler Unit Motor 1	A12	8/8
Solenoid				
SOL1	Fig.23-14	Switchback Junction Gate Solenoid	G11	8/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (9/11)

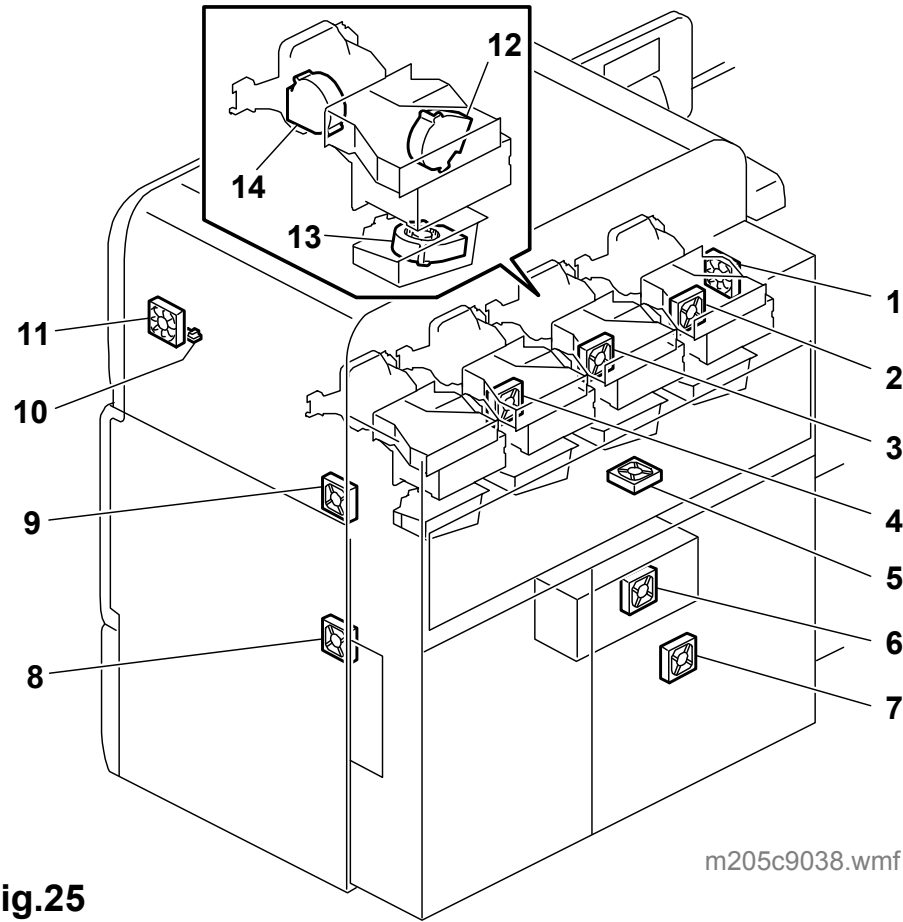


Fig.25

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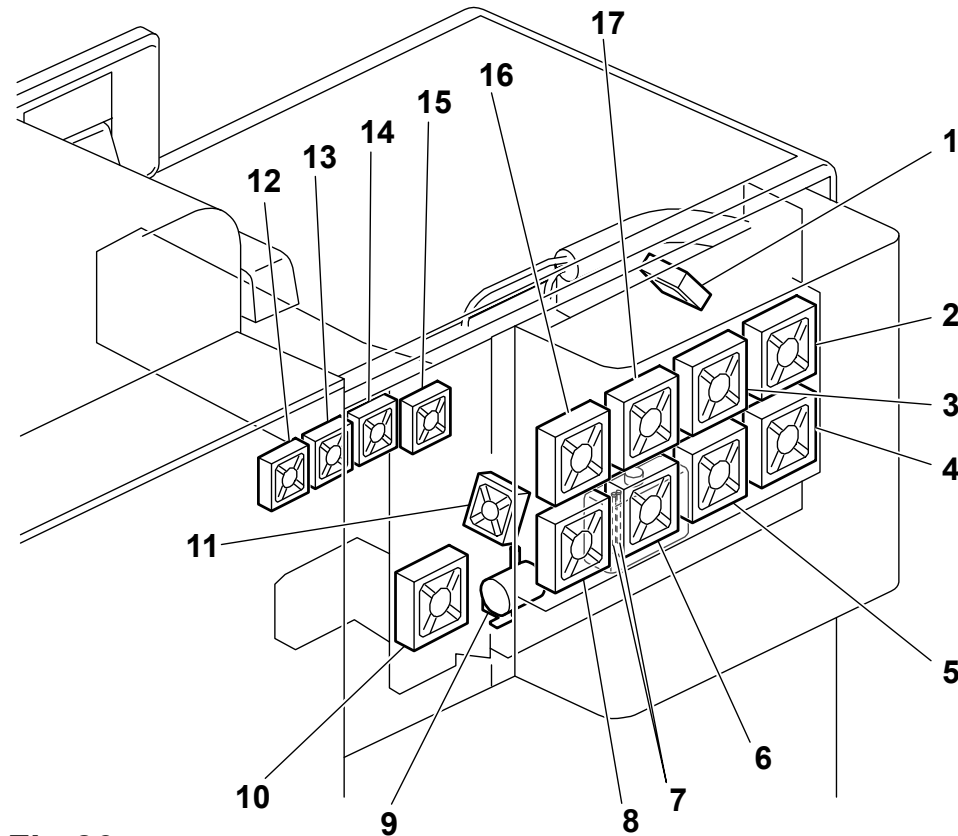


Fig.26

m205c9039.wmf

Symbol	Index No.	Description	P to P	Page
Sensor				
S21	Fig.25-10	Temperature/Humidity Sensor (Main)	D4	3/8
Fan Motors				
FAN5	Fig.25-7	Exhaust Fan 4	K5	1/8
FAN6	Fig.25-6	PSU Exhaust Fan	K6	1/8
FAN7	Fig.25-4	Exhaust Fan 1	H9	1/8
FAN8	Fig.25-3	Exhaust Fan 8	H9	1/8
FAN9	Fig.25-2	Exhaust Fan 9	H9	1/8
FAN10	Fig.25-12	Development Unit Cooling Fan (Y)	I9	1/8
FAN11	Fig.25-12	Development Unit Cooling Fan (M)	I9	1/8
FAN12	Fig.25-12	Development Unit Cooling Fan (C)	I9	1/8
FAN13	Fig.25-12	Development Unit Cooling Fan (K)	I9	1/8
FAN14	Fig.25-13	Ozone Exhaust Fan (Y)	J9	1/8
FAN15	Fig.25-13	Ozone Exhaust Fan (M)	J9	1/8
FAN16	Fig.25-13	Ozone Exhaust Fan (C)	J9	1/8
FAN17	Fig.25-13	Ozone Exhaust Fan (K)	J9	1/8
FAN26	Fig.25-14	Charger Entrance Fan (Y)	H4	3/8
FAN27	Fig.25-14	Charger Entrance Fan (M)	H4	3/8
FAN28	Fig.25-14	Charger Entrance Fan (C)	H4	3/8
FAN29	Fig.25-14	Charger Entrance Fan (K)	I4	3/8
FAN30	Fig.25-1	Exhaust Fan 3	G8	3/8
FAN31	Fig.25-9	Exhaust Fan 2	G8	3/8
FAN32	Fig.25-8	Registration Exhaust Fan	G8	3/8
FAN33	Fig.25-11	Laser Unit Cooling Fan	H8	3/8
FAN37	Fig.25-5	Waste Toner Collection Fan	I4	4/8
FAN52	Fig.26-12	Exhaust Fan 5	I8	6/8
FAN53	Fig.26-13	Exhaust Fan 6	I8	6/8
FAN54	Fig.26-14	Exhaust Fan 7	I8	6/8
FAN55	Fig.26-11	Paper Exit Inverter Motor Fan	J9	6/8
FAN56	Fig.26-1	De-curler Motor Cooling Fan	J9	6/8
FAN57	Fig.26-15	Anti-condensation Fan	J8	6/8
FAN58	Fig.26-10	Pressure Roller Exhaust Fan	J8	6/8
FAN62	Fig.26-16	Paper Cooling Belt Fan 1	D15	6/8
FAN63	Fig.26-17	Paper Cooling Belt Fan 2	E15	6/8
FAN64	Fig.26-3	Paper Cooling Belt Fan 3	E15	6/8
FAN65	Fig.26-2	Paper Cooling Belt Fan 4	E15	6/8
FAN66	Fig.26-8	Paper Cooling Belt Fan 5	F15	6/8
FAN67	Fig.26-6	Paper Cooling Belt Fan 6	F15	6/8
FAN68	Fig.26-5	Paper Cooling Belt Fan 7	F15	6/8
FAN69	Fig.26-4	Paper Cooling Belt Fan 8	F15	6/8
Switch				
SW17	Fig.26-7	Paper Cooling Remain Switch 1	G14	6/8
SW18		Paper Cooling Remain Switch 2	G14	6/8
Other				
OT6	Fig.26-9	Paper Coolant Pump	D14	6/8

M205/M238 ELECTRICAL COMPONENT LAYOUT (10/11)

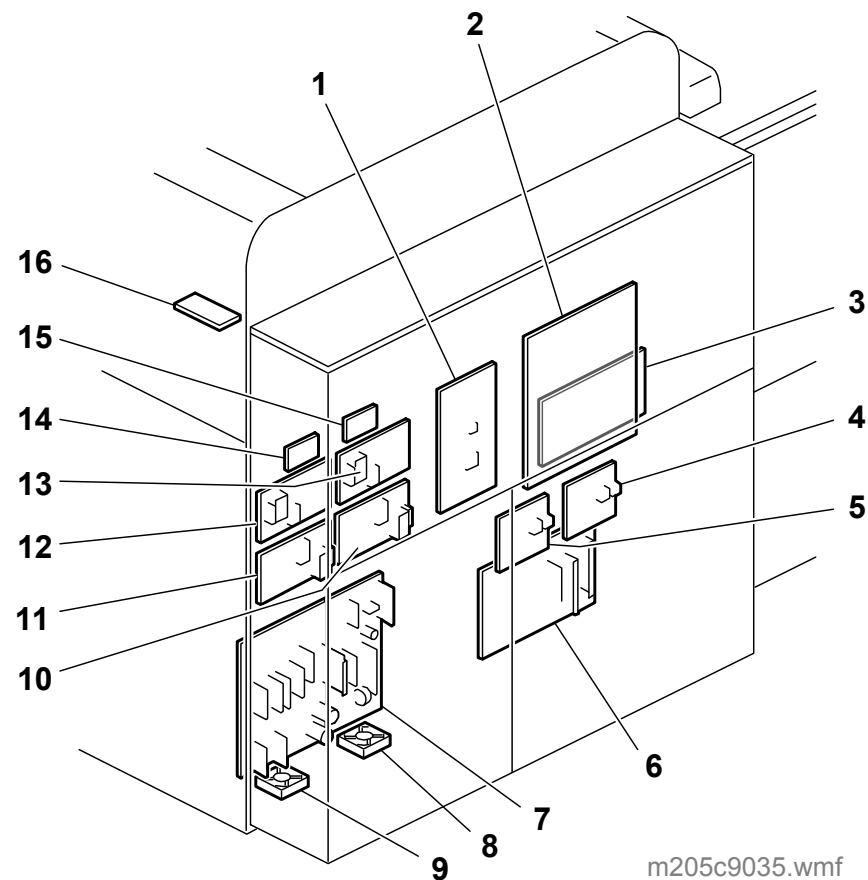


Fig.27

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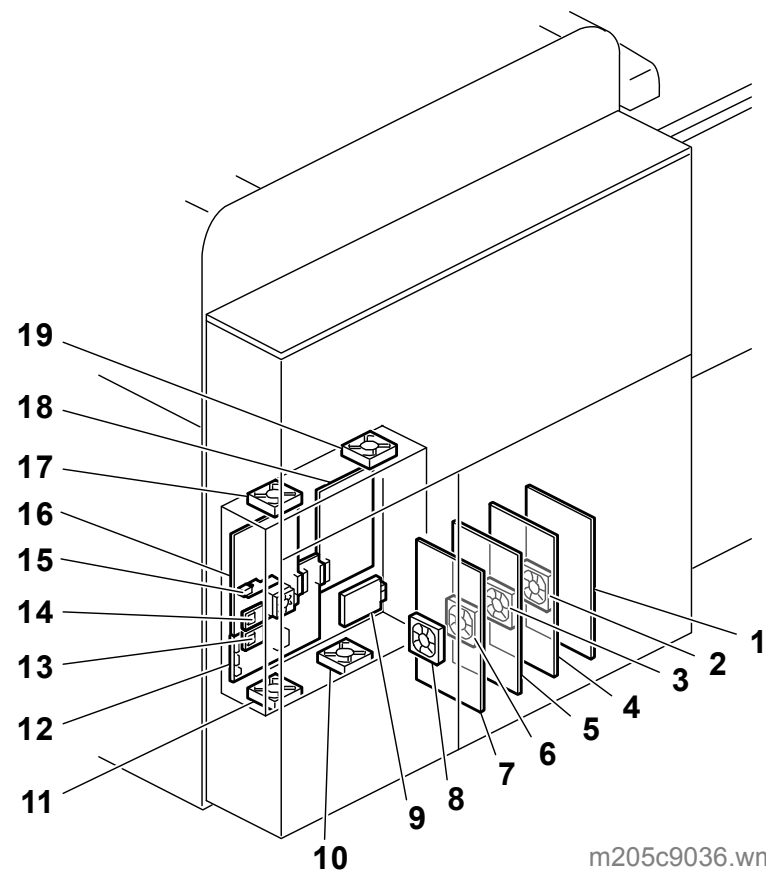


Fig.28

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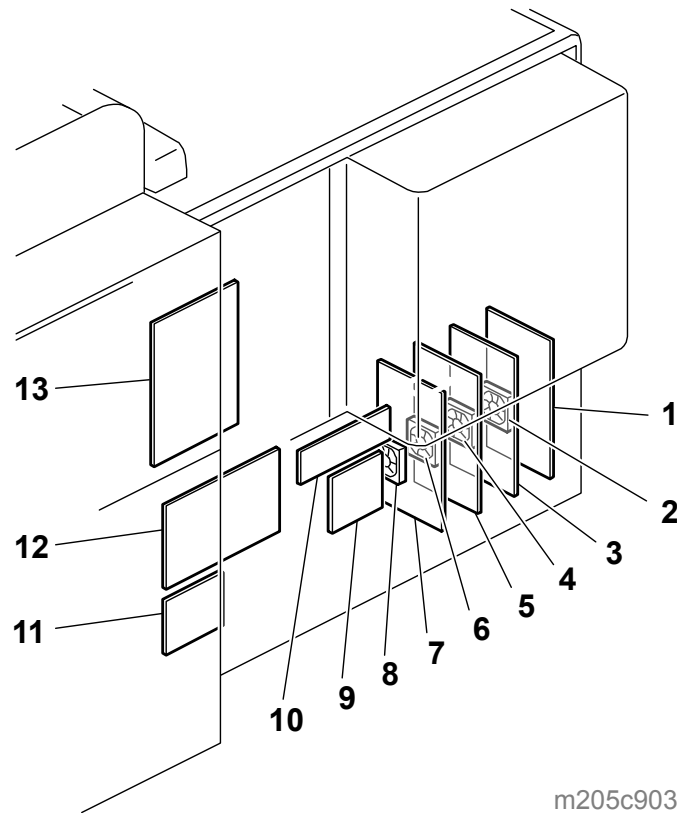
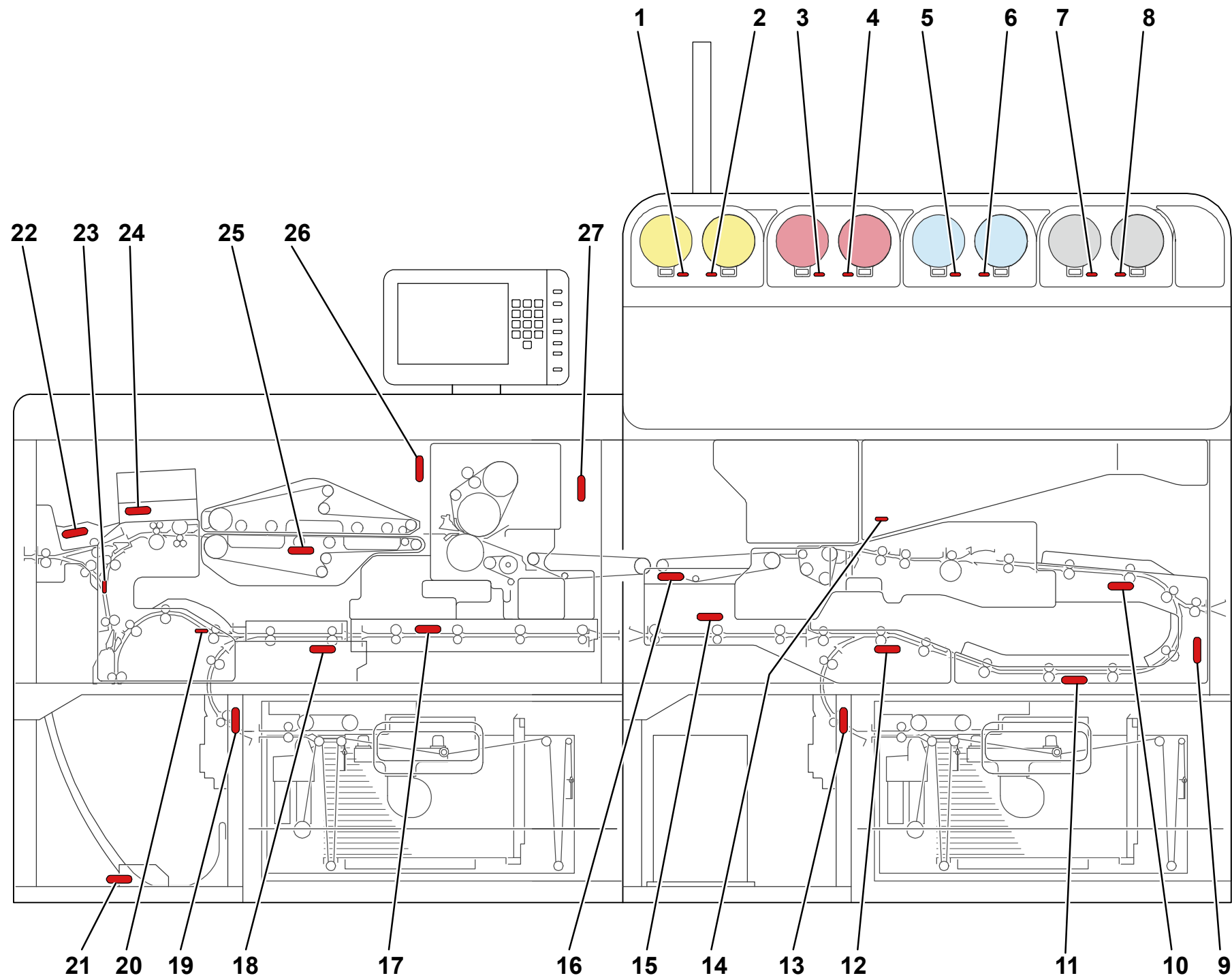


Fig.29

m205c9037.wmf

Symbol	Index No.	Description	P to P	Page
PCBs				
PCB1	Fig.27-4	NRYP 1	E2	1/8
PCB2	Fig.27-5	NRYP 2	F2	1/8
PCB3	Fig.27-6	AC Drive Board 1	H3	1/8
PCB4	Fig.28-7	PSU 1	C5	1/8
PCB5	Fig.28-5	PSU 2	E5	1/8
PCB6	Fig.28-4	PSU 4	G5	1/8
PCB7	Fig.28-1	PSU 5	I5	1/8
PCB8	Fig.28-13	SD Slot Board 1	D12	1/8
PCB9	Fig.28-14	SD Slot Board 2	D12	1/8
PCB10	Fig.28-12	Data Transfer Unit	E12	1/8
PCB11	Fig.28-18	IPU	F12	1/8
PCB12	Fig.27-7	PSU 3	B8	2/8
PCB13	Fig.27-1	TDCU	C15	1/8
			K6	3/8
			C2	4/8
PCB14	Fig.27-3	BCU	D15	1/8
			D8	2/8
			B6	3/8
PCB15	Fig.27-2	IOB 1	G15	1/8
			F8	2/8
			F6	3/8
			F2	4/8
			F2	5/8
PCB20	Fig.27-10	Charge/Development HVP (Y)	B8	3/8
PCB21	Fig.27-11	Charge/Development HVP (M)	B8	3/8
PCB22	Fig.27-13	Charge/Development HVP (C)	C8	3/8
PCB23	Fig.27-12	Charge/Development HVP (K)	D8	3/8
PCB24	Fig.27-15	Drum Cleaning HVP (CMY)	D8	3/8
PCB25	Fig.27-14	Drum Cleaning HVP (K)	E8	3/8
PCB26	Fig.27-16	Potential Sensor Board	I8	3/8
PCB40	Fig.29-7	PSU 6	E2	6/8
PCB41	Fig.29-5	PSU 7	G2	6/8
PCB42	Fig.29-3	PSU 8	I2	6/8
PCB43	Fig.29-1	PSU 9	J2	6/8
PCB44	Fig.29-11	NRYP 3	B8	6/8
PCB45	Fig.29-9	NRYP 4	B8	6/8
PCB46	Fig.29-12	AC Drive Board 2	C8	6/8
PCB47	Fig.29-13	IOB2	F11	6/8
			F8	7/8
PCB49	Fig.29-10	SDB	C10	7/8
PCB54	Fig.28-15	Giga-Ethernet Board	D5	APPENDIX 1
PCB55	Fig.28-16	Controller Board	F9	APPENDIX 1
Fan Motors				
FAN1	Fig.28-8	PSU Fan 1	D5	1/8
FAN2	Fig.28-6	PSU Fan 2	F5	1/8
FAN3	Fig.28-3	PSU Fan 5	H5	1/8
FAN4	Fig.28-2	PSU Fan 6	J5	6/8
FAN18	Fig.28-17	Controller Fan 1	E13	1/8
FAN19	Fig.28-19	Controller Fan 2	E13	1/8
FAN20	Fig.28-11	Controller Fan 3	E13	1/8
FAN21	Fig.28-10	Controller Fan 4	E14	1/8
FAN22	Fig.27-9	PSU Fan 3	I14	1/8
FAN23	Fig.27-8	PSU Fan 4	I14	1/8
FAN48	Fig.29-8	PSU Fan 7	F2	6/8
FAN49	Fig.29-6	PSU Fan 8	H2	6/8
FAN50	Fig.29-4	PSU Fan 9	I2	6/8
FAN51	Fig.29-2	PSU Fan 10	K2	6/8
Other				
OT1	Fig.28-9	HDD	B11	APPENDIX 1

M205/M238 ELECTRICAL COMPONENT LAYOUT (11/11)

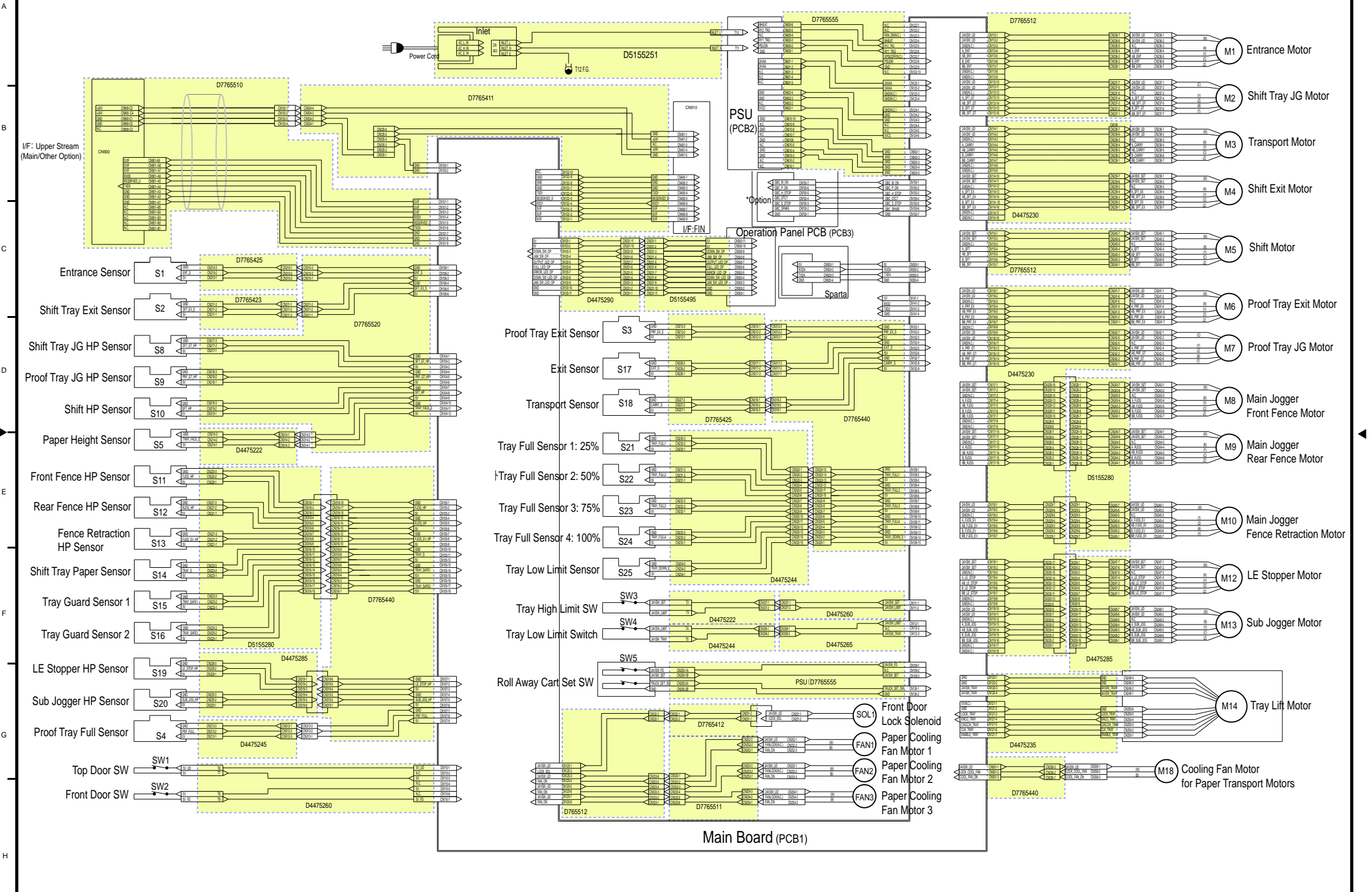


Symbol	Index No.	Description	P to P	Page
LEDs				
LED1	Fig.30-13	Vertical Transport LED (Tray 1)	B14	1/8
LED2	Fig.30-1	Toner Remaining LED (Y1)	C14	2/8
LED3	Fig.30-2	Toner Remaining LED (Y2)	C14	2/8
LED4	Fig.30-3	Toner Remaining LED (M1)	E14	2/8
LED5	Fig.30-4	Toner Remaining LED (M2)	E14	2/8
LED6	Fig.30-5	Toner Remaining LED (C1)	G14	2/8
LED7	Fig.30-6	Toner Remaining LED (C2)	H14	2/8
LED8	Fig.30-7	Toner Remaining LED (K1)	J14	2/8
LED9	Fig.30-8	Toner Remaining LED (K2)	J14	2/8
LED10	Fig.30-14	Registration Unit LED	E15	4/8
LED11	Fig.30-10	Registration Entrance LED	E14	5/8
LED12	Fig.30-11	Paper Transport LED 5	E14	5/8
LED13	Fig.30-9	Paper Transport LED 6	E14	5/8
LED14	Fig.30-15	Paper Transport LED 3	F14	5/8
LED15	Fig.30-12	Paper Transport LED 4	F14	5/8
LED16	Fig.30-16	PTB Unit LED	G14	5/8
LED17	Fig.30-19	Vertical Transport LED (Tray 2)	E6	6/8
LED18	Fig.30-27	Fusing Entrance LED	I13	6/8
LED19	Fig.30-26	Fusing Unit LED	I15	6/8
LED20	Fig.30-21	Purge Tray LED	D14	7/8
LED21	Fig.30-25	Paper Cooling Belt LED	C5	8/8
LED22	Fig.30-17	Paper Transport LED 2	D5	8/8
LED23	Fig.30-22	Paper Exit LED	C13	8/8
LED24	Fig.30-24	De-curler Unit LED	E12	8/8
LED25	Fig.30-23	Paper Exit Inverter LED	H11	8/8
LED26	Fig.30-20	Duplex Inverter LED	H11	8/8
LED27	Fig.30-18	Paper Transport LED 1	H12	8/8

Fig.30

m205a4143.wmf

D776 POINT TO POINT DIAGRAM



D776 ELECTRICAL COMPONENT LAYOUT

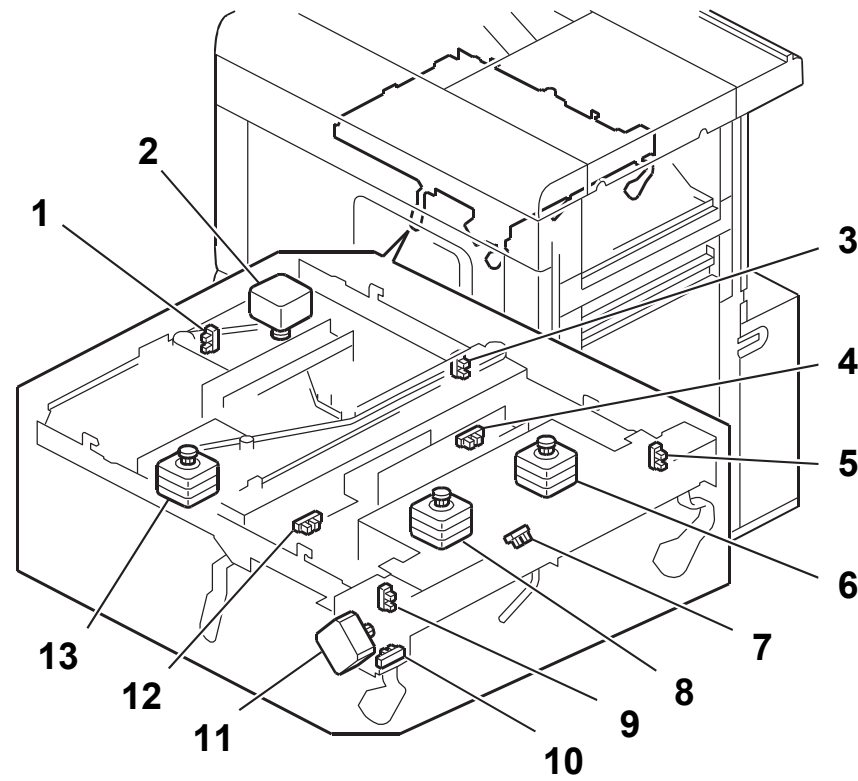


Fig.-1

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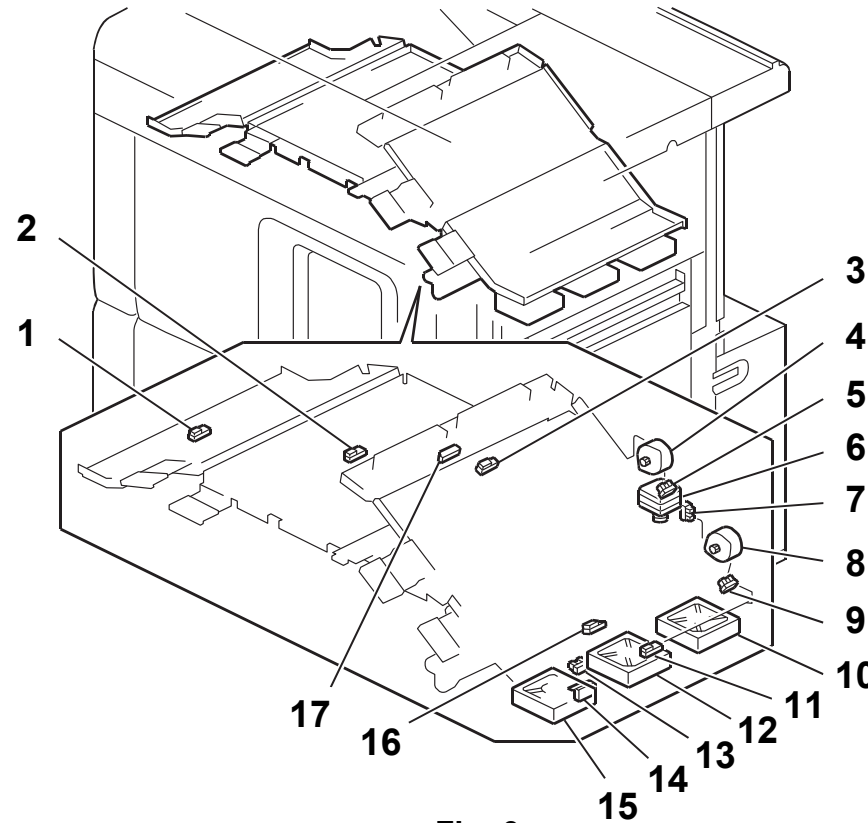


Fig.-3

D515D105.WMF

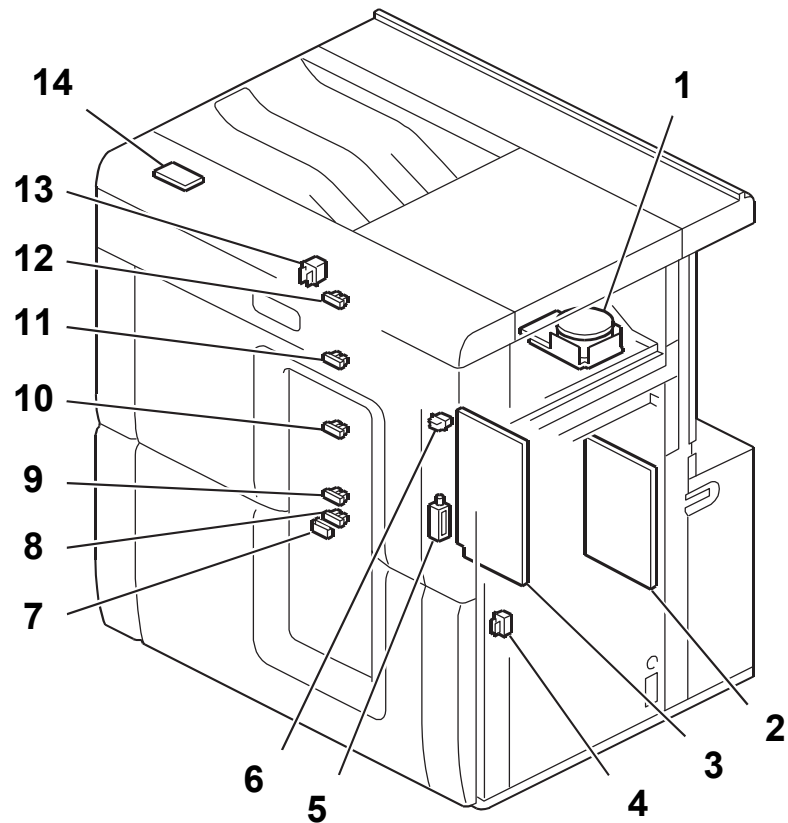


Fig.-2

D515D104.WMF

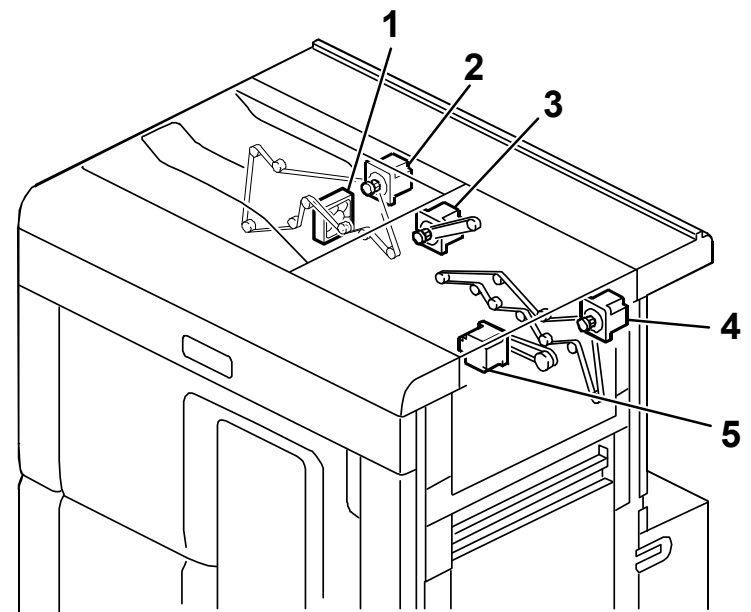


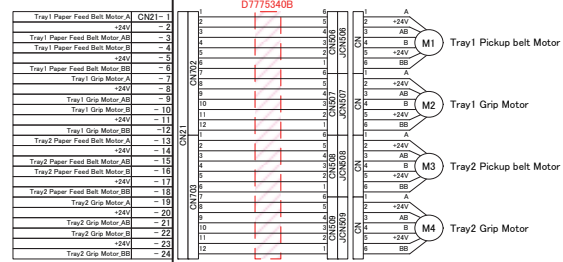
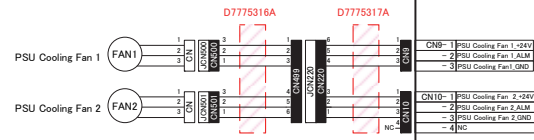
Fig.-4

d776c9004.WMF

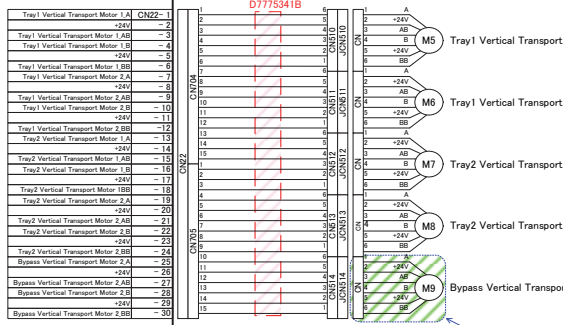
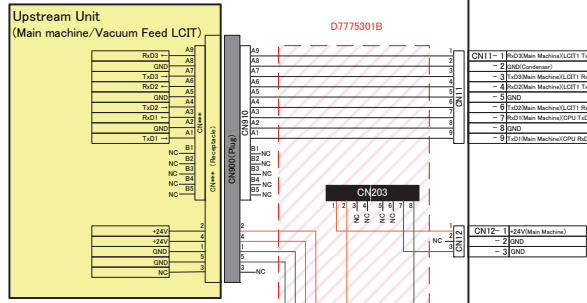
Symbol	Index No.	Description	P to P
Motors			
M1	fig 4-4	Entrance Motor	A11
M2	fig 3-8	Shift Tray JG Motor	A11
M3	fig 4-2	Transport Motor	B11
M4	fig 4-5	Shift Exit Motor	B11
M5	fig 3-6	Shift Motor	C11
M6	fig 4-3	Proof Tray Exit Motor	C11
M7	fig 3-4	Proof Tray JG Motor	D11
M8	fig 1-8	Main Jogger Front Fence Motor	D11
M9	fig 1-6	Main Jogger Rear Fence Motor	E11
M10	fig 1-11	Main Jogger Fence Retraction Motor	E11
M12	fig 1-2	LE Stopper Motor	F11
M13	fig 1-13	Sub Jogger Motor	F11
M14	fig 2-1	Tray Lift Motor	G11
M18	fig 4-1	Cooling Fan Motor for Paper Transport Motors	G10
FANs			
FAN1	fig 3-15	Paper Cooling Fan Motor 1	G8
FAN2	fig 3-12	Paper Cooling Fan Motor 2	G8
FAN3	fig 3-10	Paper Cooling Fan Motor 3	H8
PCBs			
PCB1	fig 2-2	Main Board	H7
PCB2	fig 2-3	PSU	B7
PCB3	fig 2-14	Operation Panel PCB	C7
Solenoid			
SOL1	fig 2-5	Front Door Lock Solenoid	G8
Sensors			
S1	fig 3-11	Entrance Sensor	C2
S2	fig 3-16	Shift Tray Exit Sensor	C2
S3	fig 3-3	Proof Tray Exit Sensor	D6
S4	fig 3-17	Proof Tray Full Sensor	G2
S5	fig 3-13	Paper Height Sensor	E2
S8	fig 3-9	Shift Tray JG HP Sensor	D2
S9	fig 3-5	Proof Tray JG HP Sensor	D2
S10	fig 3-7	Shift HP Sensor	D2
S11	fig 1-9	Front Fence HP Sensor	E2
S12	fig 1-5	Rear Fence HP Sensor	E2
S13	fig 1-10	Fence Retraction HP Sensor	E2
S14	fig 1-7	Shift Tray Paper Sensor	F2
S15	fig 1-12	Tray Guard Sensor 1	F2
S16	fig 1-4	Tray Guard Sensor 2	F2
S17	fig 3-1	Exit Sensor	D6
S18	fig 3-2	Transport Sensor	D6
S19	fig 1-1	LE Stopper HP Sensor	G2
S20	fig 1-3	Sub Jogger HP Sensor	G2
S21	fig 2-12	Tray Full Sensor 1: 25%	E6
S22	fig 2-11	Tray Full Sensor 2: 50%	E6
S23	fig 2-10	Tray Full Sensor 3: 75%	E6
S24	fig 2-9	Tray Full Sensor 4: 100%	E6
S25	fig 2-8	Tray Low Limit Sensor	F6
Switches			
SW1	fig 2-13	Top Door SW	G2
SW2	fig 2-6	Front Door SW	H2
SW3	fig 3-14	Tray High Limit SW	F6
SW4	fig 2-7	Tray Low Limit Switch	F6
SW5	fig 2-4	Roll Away Cart Set SW	G6

D777 POINT TO POINT DIAGRAM (2/4)

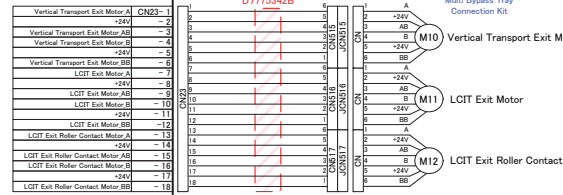
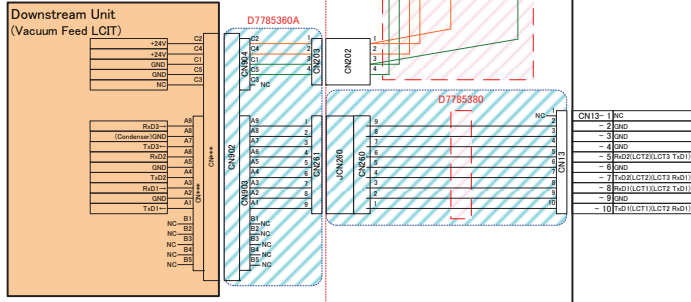
Main Board (2/4) (PCB1)



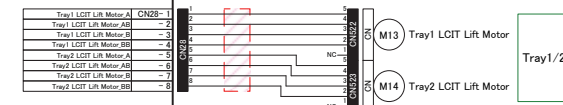
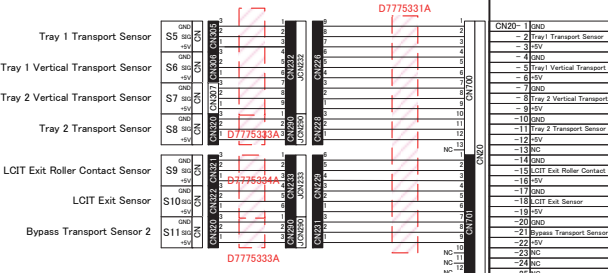
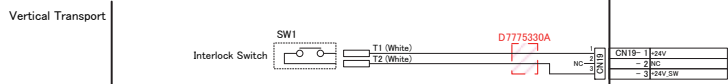
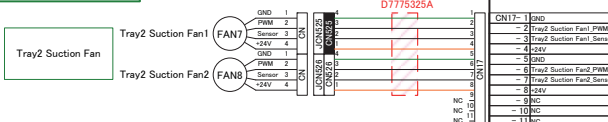
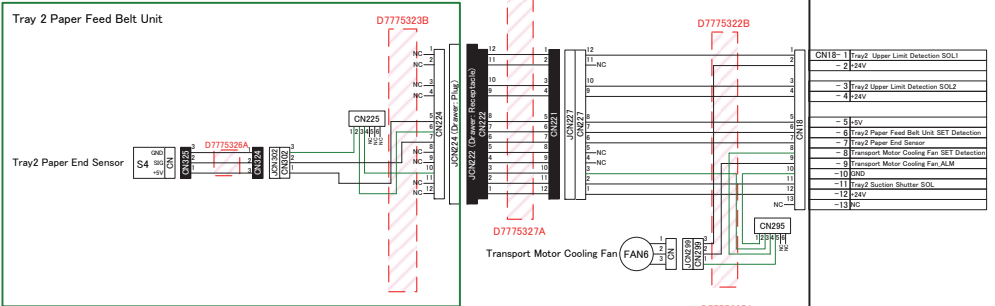
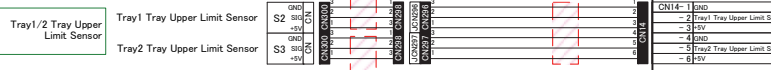
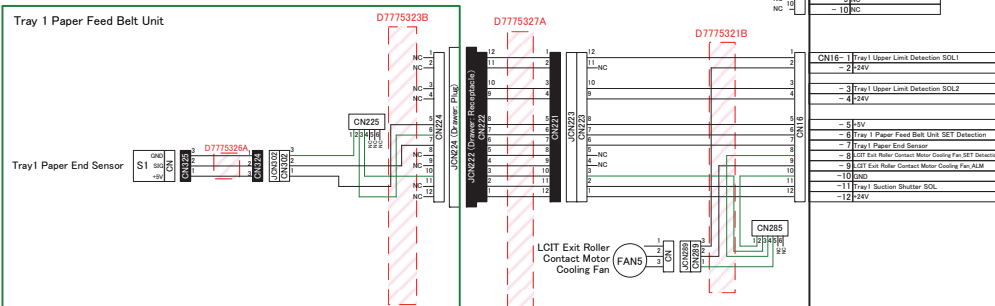
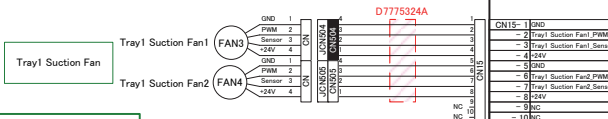
Tray1 Paper Feed Belt Motor
Tray1 Grip Motor
Tray2 Paper Feed Belt Motor
Tray2 Grip Motor



Vertical Transport
(Paper Transport Motor)



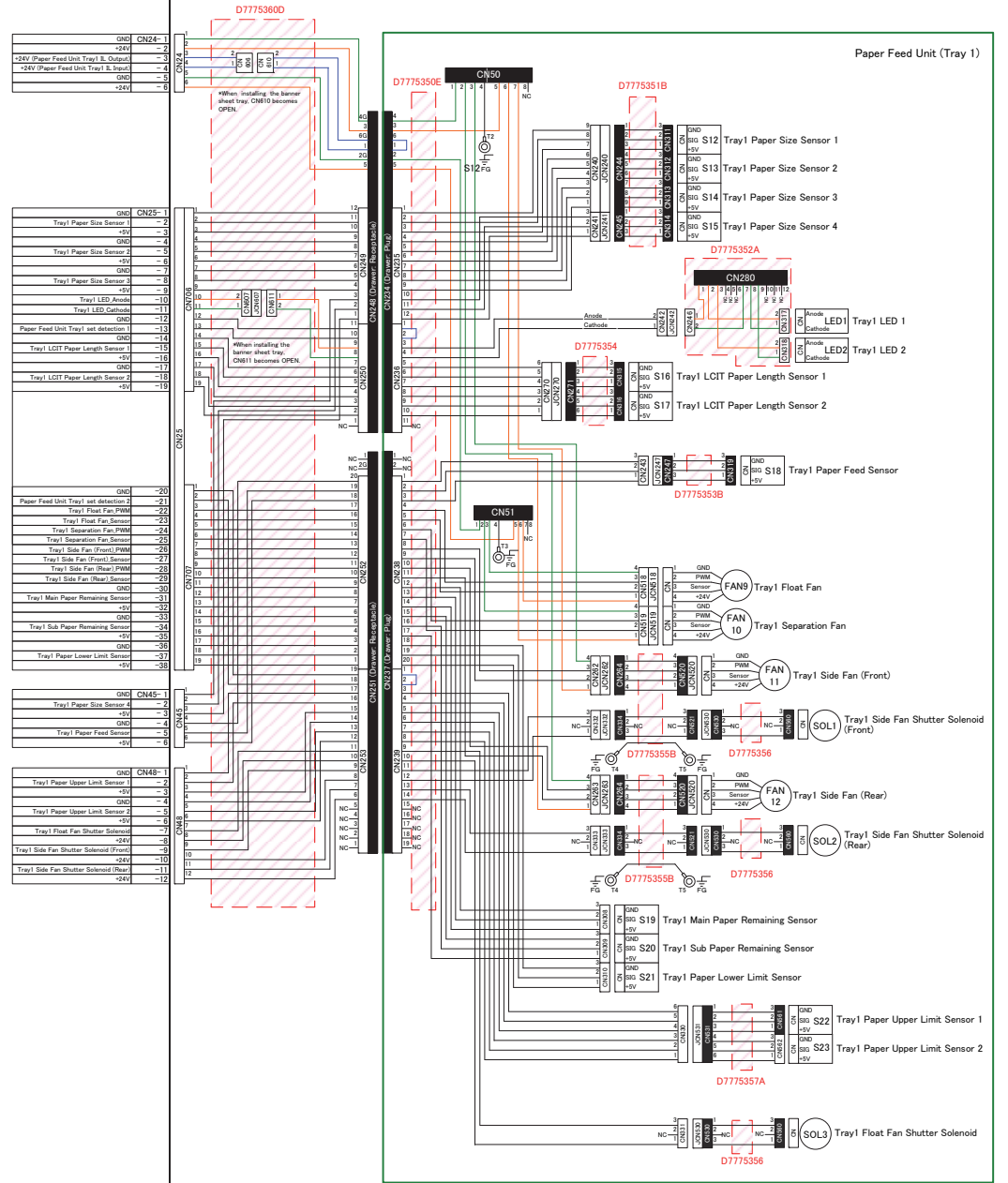
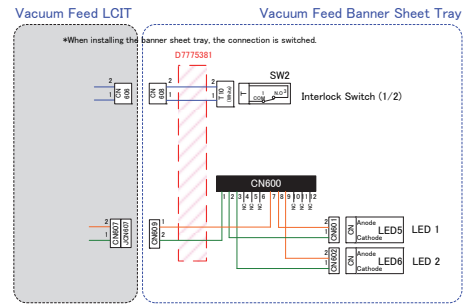
Vertical Transport Exit Motor
LCIT Exit Motor
LCIT Exit Roller Contact Motor



Tray1/2 LCIT Lift Motor

D777 POINT TO POINT DIAGRAM (3/4)

Main Board (3/4)
(PCB1)



D777 ELECTRICAL COMPONENT LAYOUT

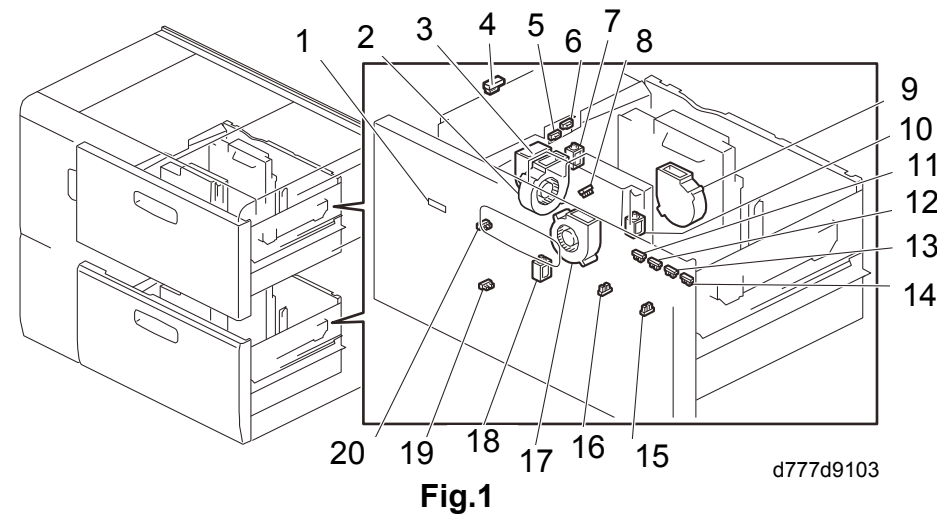


Fig.1

d777d9103

Index No	Description	Symbol	P to P	Page
fig 1-1	Tray1/2 LED 1,2	LED1/2/3/4	B10/E10	3/4
fig 1-2	Tray1/2 Separation Fan	FAN10/14	C9/F9	3/4
fig 1-3	Tray1/2 Float Fan	FAN9/13	C9/F9	3/4
fig 1-4	Tray1/2 Paper Feed Sensor	S18/30	C9/F9	3/4
fig 1-5	Tray1/2 Paper Upper Limit Sensor 2	S23/35	D9/G9	3/4
fig 1-6	Tray1/2 Paper Upper Limit Sensor 1	S22/34	D9/G9	3/4
fig 1-7	Tray1/2 Float Fan Shutter Solenoid	SOL3/6	D9/G9	3/4
fig 1-8	Tray1/2 Main Paper Remaining Sensor	S19/31	D9/G9	3/4
fig 1-9	Tray1/2 Side Fan (Rear)	FAN12/16	C9/F9	3/4
fig 1-10	Tray1/2 Side Fan Shutter Solenoid (Rear)	SOL2/5	C10/G10	3/4
fig 1-11	Tray1/2 Paper Size Sensor 1	S12/24	B9/E9	3/4
fig 1-12	Tray1/2 Paper Size Sensor 2	S13/25	B9/E9	3/4
fig 1-13	Tray1/2 Paper Size Sensor 3	S14/26	B9/E9	3/4
fig 1-14	Tray1/2 Paper Size Sensor 4	S15/27	B9/E9	3/4
fig 1-15	Tray1/2 LCIT Paper Length Sensor 2	S17/29	B9/E9	3/4
fig 1-16	Tray1/2 LCIT Paper Length Sensor 1	S16/28	B9/E9	3/4
fig 1-17	Tray1/2 Side Fan (Front)	FAN11/15	C9/F9	3/4
fig 1-18	Tray1/2 Side Fan Shutter Solenoid (Front)	SOL1/4	C10/F10	3/4
fig 1-19	Tray1/2 Paper Lower Limit Sensor	S21/33	D9/G9	3/4
fig 1-20	Tray1/2 Sub Paper Remaining Sensor	S20/32	D9/G9	3/4

Index No	Description	Symbol	P to P	Page
fig 2-1	Tray1/2 Paper End Sensor	S1/4	D2/E2	2/4

Index No	Description	Symbol	P to P	Page
fig 3-1	Tray1/2 Pickup belt Motor	M1/3	A8/B8	2/4
fig 3-2	Tray1/2 Grip Motor	M2/4	A8/B8	2/4
fig 3-3	Tray1/2 Suction Fan 1	FAN3/7	C3/E3	2/4
fig 3-4	Tray1/2 Tray Upper Limit Sensor	S2/3	D3	2/4
fig 3-5	Tray1/2 Suction Fan 2	FAN4/8	C3/E3	2/4
fig 3-6	Tray1/2 LCIT Lift Motor	M13/14	F8	2/4
fig 3-7	Transport Motor Cooling Fan	FAN6	E4	2/4

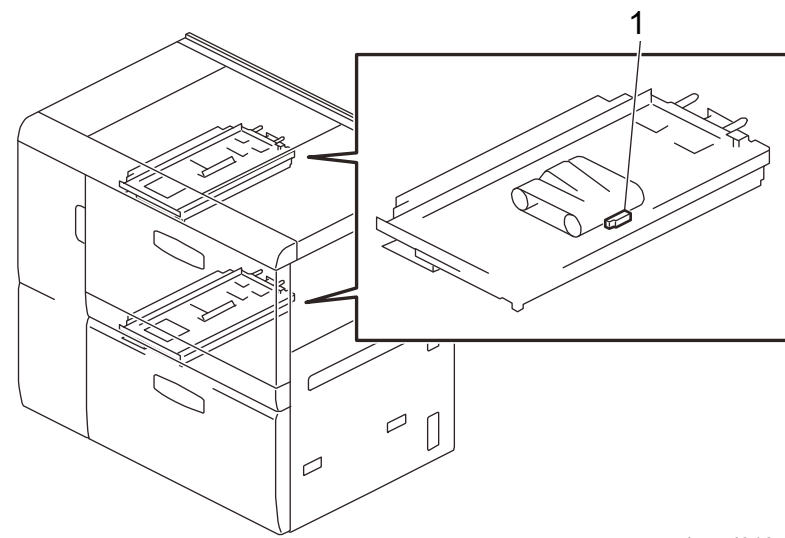


Fig.2

d777d9104

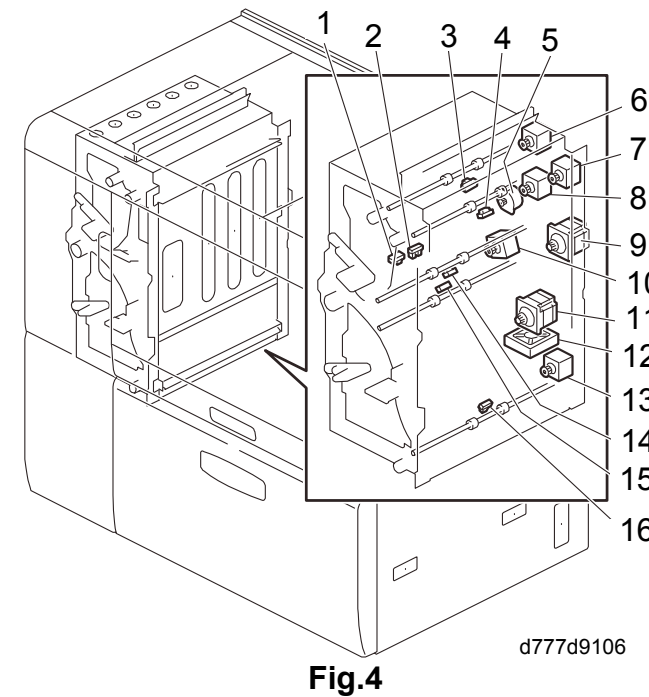


Fig.4

d777d9106

Index No	Description	Symbol	P to P	Page
fig 4-1	LCIT Exit Roller Contact Sensor	S9	F3	2/4
fig 4-2	LCIT Exit Sensor	S10	F3	2/4
fig 4-3	Bypass Transport Sensor 2	S11	F3	2/4
fig 4-4	Tray 1 Transport Sensor	S5	F3	2/4
fig 4-5	LCIT Exit Roller Contact Motor	M12	C8	2/4
fig 4-6	Bypass Vertical Transport Motor 2	M9	B8	2/4
fig 4-7	Tray 1 Vertical Transport Motor 1	M5	B8	2/4
fig 4-8	Tray 1 Vertical Transport Motor 2	M6	B8	2/4
fig 4-9	Vertical Transport Exit Motor	M10	C8	2/4
fig 4-10	LCIT Exit Motor	M11	C8	2/4
fig 4-11	Tray 2 Vertical Transport Motor 2	M8	B8	2/4
fig 4-12	LCIT Exit Roller Contact Motor Cooling Fan	FAN5	D4	2/4
fig 4-13	Tray 2 Vertical Transport Motor 1	M7	B8	2/4
fig 4-14	Tray 1 Vertical Transport Sensor	S6	F3	2/4
fig 4-15	Tray 2 Vertical Transport Sensor	S7	F3	2/4
fig 4-16	Tray 2 Transport Sensor	S8	F3	2/4

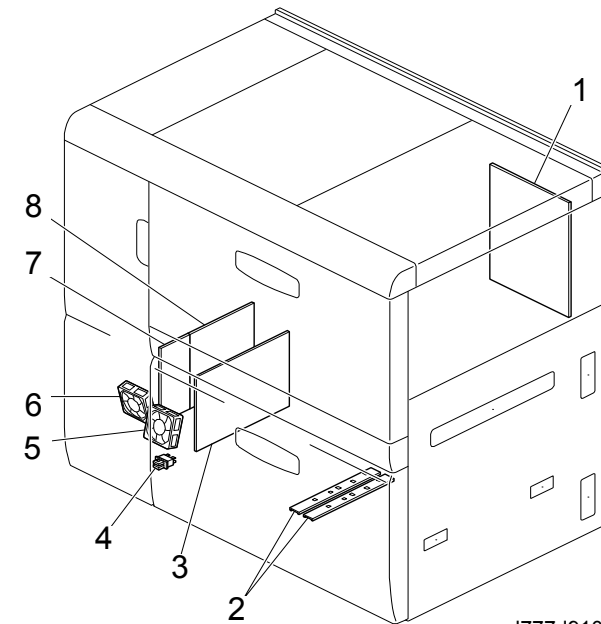


Fig.5

d777d9107

Index No	Description	Symbol	P to P	Page
fig 5-1	Main Board	PCB1	A9	1/4
			A6	2/4
			A5	3/4
			A8	4/4
fig 5-2	Optional Tray Heater	H1/2	B2	1/4
fig 5-3	PSU 2	PSU2	D4	1/4
fig 5-4	Interlock Switch	SW1	E3	2/4
fig 5-5	PSU Cooling Fan 1	FAN1	A3	2/4
fig 5-6	PSU Cooling Fan 2	FAN2	A3	2/4
fig 5-7	AC Drive Board	PCB2	A3	1/4
fig 5-8	PSU 1	PSU1	B4	1/4

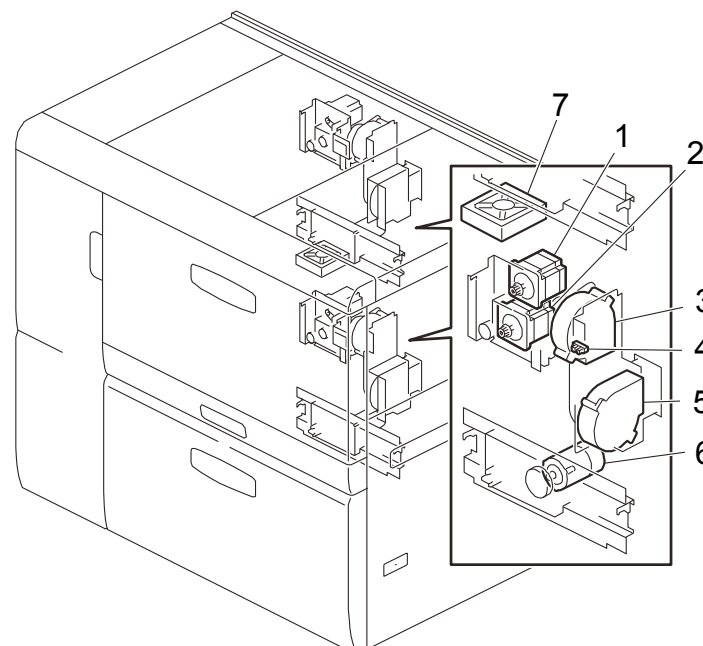


Fig.3

d777d9105

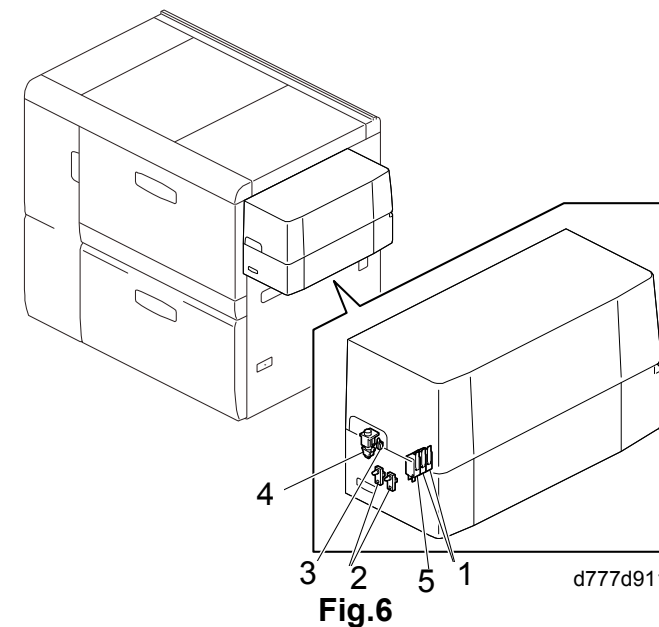
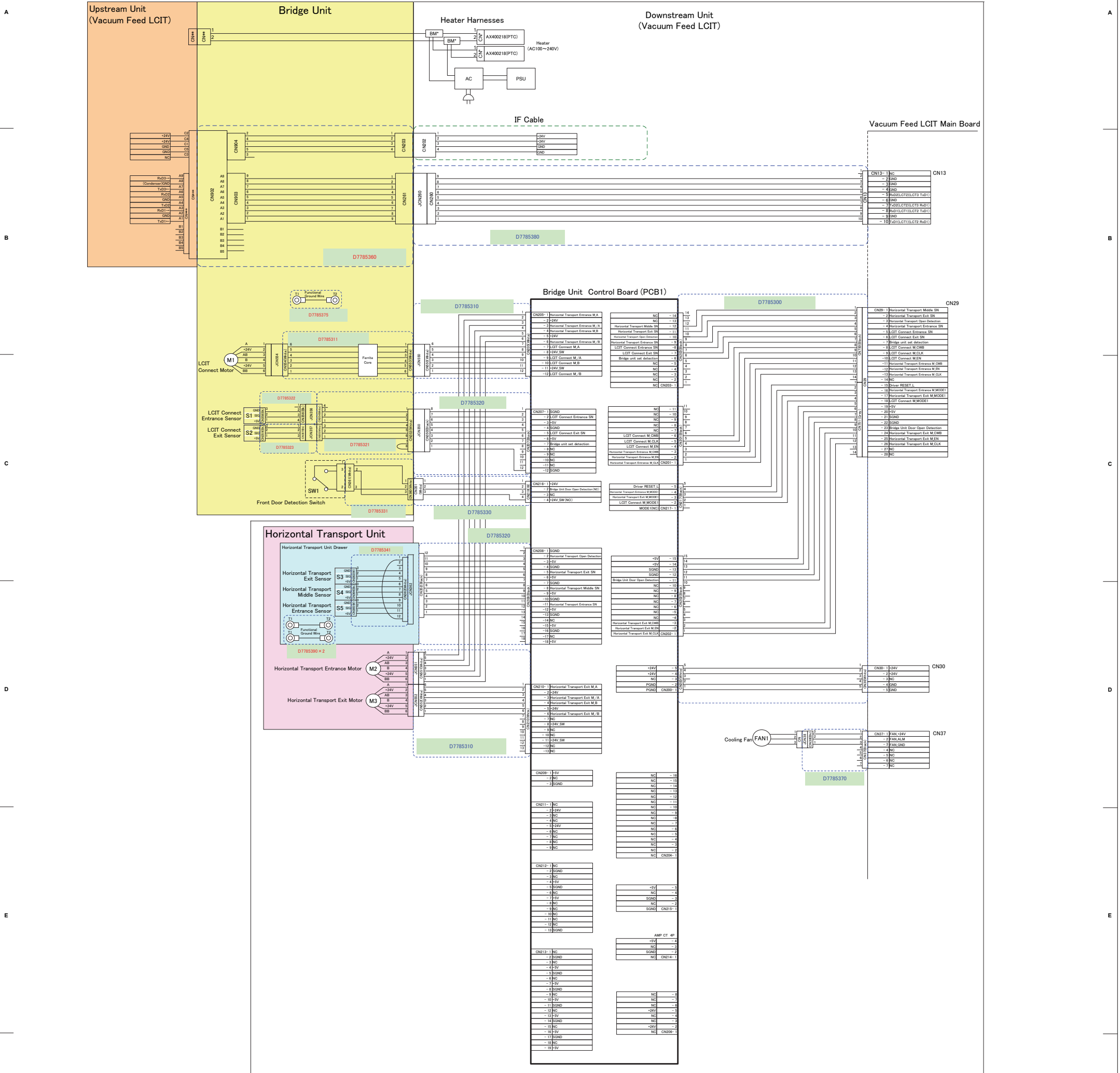


Fig.6

Index No	Description	Symbol	P to P	Page
Vacuum Feed Banner Sheet Tray Type S3				
fig 6-1	Interlock Switch (1/2)	SW2	A8	3/4
	Interlock Switch (2/2)	SW3	F9	4/4
fig 6-2	LED 1,2	LED5/6	A8	3/4
fig 6-3	Banner Sheet Tray Lift Switch LED	LED7	C10	4/4
fig 6-4	Banner Sheet Tray Lift Switch	SW5	D10	4/4
fig 6-5	Banner Sheet Tray Set Detection Switch	SW4	C10	4/4

D778 POINT TO POINT DIAGRAM



D778 ELECTRICAL COMPONENT LAYOUT

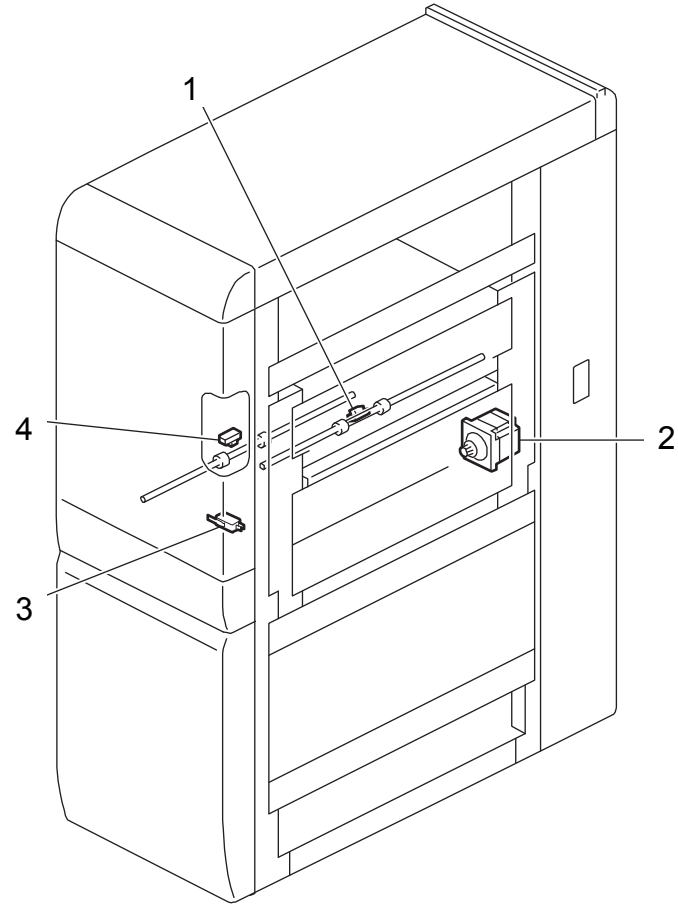


Fig.1

d777d9113

Index No	Description	Symbol	P to P
fig 1-1	LCIT Connect Entrance Sensor	S1	C3
fig 1-2	LCIT Connect Motor	M1	C3
fig 1-3	Front Door Detection Switch	SW1	C3
fig 1-4	LCIT Connect Exit Sensor	S2	C3

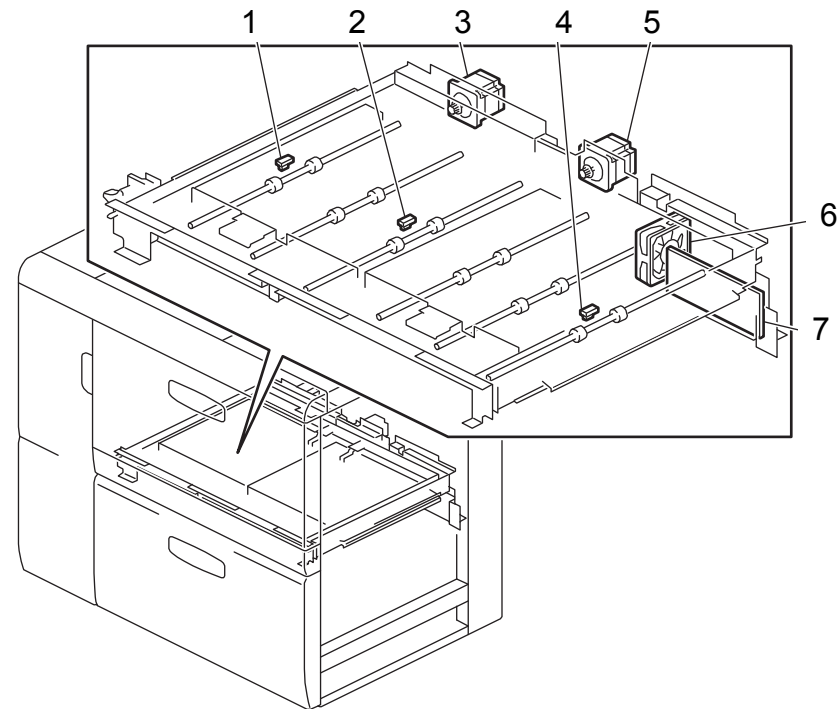


Fig.2

d777d9108

Index No	Description	Symbol	P to P
fig 2-1	Horizontal Transport Exit Sensor	S3	D4
fig 2-2	Horizontal Transport Middle Sensor	S4	D4
fig 2-3	Horizontal Transport Exit Motor	M3	D4
fig 2-4	Horizontal Transport Entrance	S5	D4
fig 2-5	Horizontal Transport Entrance	M2	D4
fig 2-6	Cooling Fan	FAN1	D7
fig 2-7	Control Board	PCB1	B6