

Parts List

In this chapter...

- Serial Number Format
- Using the Parts List
- Print Engine Parts
- Feeder Parts Lists
- Finisher Parts
- Xerox Supplies and Accessories
- Service Kits

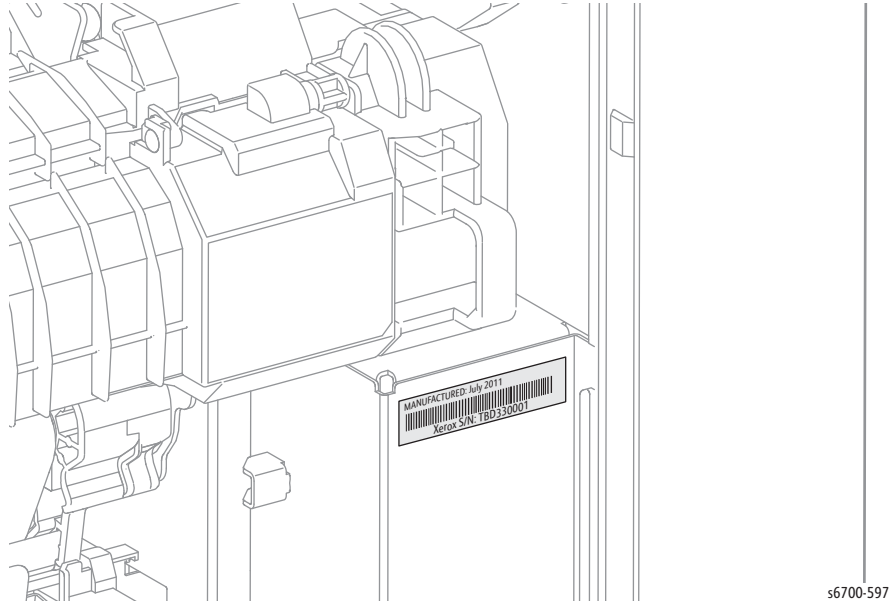
Chapter 9

Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. When ordering parts, include this information:

- Component's part number
- Product type or model number
- Serial Number of the printer

The serial number is located on the chassis near the Fuser. Open the Right Door to view the serial number label. Serial number format is dependent on input voltage.



For 110V models, a nine-digit serial number uses this format **PPSSSSSS**.

- **PPP** = Three-digit alphanumeric product code

Product Code	Product
AB9	6700, 110 V Engine

- **SSSSSS** = Six-digit numeric serial number based on the following table. The serial numbers are reset only when the ending number is reached or when the revision number is rolled.

Product	Starting Serial Number	Ending Serial Number
6700_N, 110V Engine 6700_DN, 110V Engine	770502	860000
6700_YDN, 110V Engine	573501	673500

For 220V models, a ten-digit serial number uses this format **MMMSSSSSc**.

- **MMM** = Three digit alphanumeric manufacturing location code

Product Code	Product	Location
AC0	6700V, 220 V Engine	317

- **SSSSSS** = Six digit numeric serial number based on the following table. The serial numbers are reset only when the ending number is reached or when the revision number is rolled

c = Check digit.

Product	Starting Serial Number	Ending Serial Number
6700V_DN, 220V Engine	001001	100500

Examples

Xerox Serial Number = AB9774072
 Product code for 110V printer = AB9
 Serial number for 6700_N or 6700_DN = 774072

Xerox Serial Number = 3170057367
 Manufacturing location code for 220V printer = 317
 Serial number for 6700V_DN = 005736
 Check digit = 7

Using the Parts List

Note

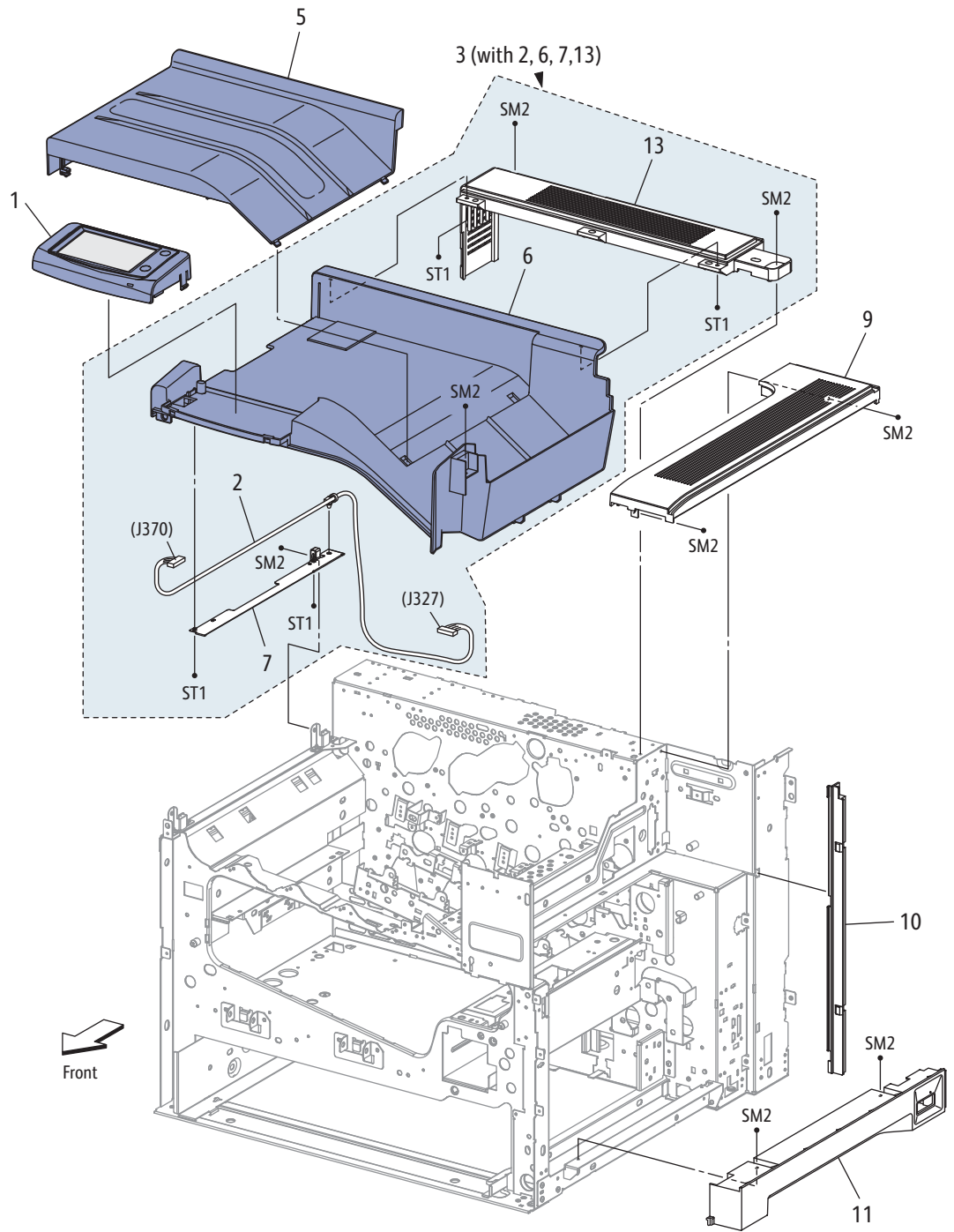
Parts with part numbers are available for order. Parts without part numbers are only available with the parent assembly.

- **Item:** The item number in the parts diagram.
- **Name/Description:** Part nomenclature and number of parts per order.
- **Part Number:** The part number to order that specific part.
- Parts are referenced **PL#.#.#**; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceding a number followed by a parenthetical statement in the parts diagram means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation “**with X~Y**” following a part name indicates an assembly made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
- An asterisk (*) after a part indicates the page contains a note about this part.
- The notation “**J1<>J2 and P2**” is attached to a wire harness. It indicates connector Jack 1 is attached to one end of the harness and connector J2 is attached to the other end plugged into P2.
- Fastener location and type are indicated using designators. Refer to “Fastener Types” on page 8-5 for a complete list of fasteners used, and “Hardware Kit - 604K56670” on page 9-102 for fasteners available in the Hardware Kit.

Designator	Fastener Type
E	E-ring
KL	K-clip
ST	Screw, self-tapping
SM	Screw, sheet metal

Print Engine Parts

Parts List 1.1 Covers (1/3)

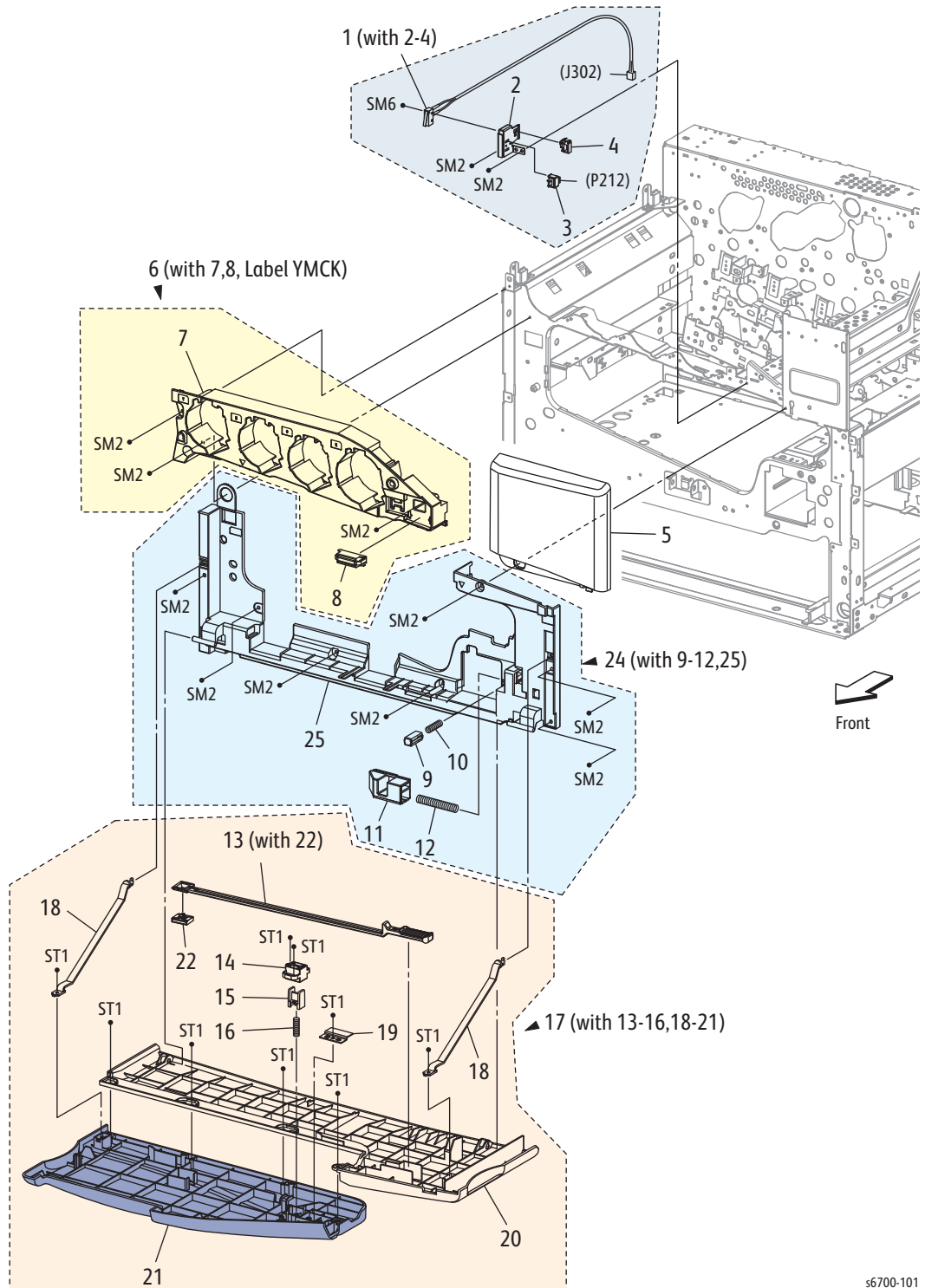


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Part List 1.1 Covers (1/3)

Item	Description	Part Number
1	Console Assy Panel 110V (Control Panel) Console Assy Panel 220V	848E84850
2	Harness Opepane (J327-J370) (Control Panel Harness)	962K84820
3	Top Cover Assy (with 2, 6, 7, 13)	848K52492
4		
5	Top Cover Add Tray (Output Tray)	848E53951
6	Top Cover	
7	Guide Harness UI	
8		
9	Exit Cover	848K52500
10	Guide RH Rib	
11	Cover RH Under (lower right cover)	
12		
13	Cover Top Rear	
99	Kit Control Panel & Harness (with 1, 2)	

Parts List 1.2 Print Engine Covers (2/3)



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Part List 1.2 Covers (2/3)

Item	Description	Part Number
1	Front Door Interlock Switch (I/L SW-J302) (with 2~4)	110K16170
2	Bracket Interlock Front	
3	Front Door Open Switch	110E11580
4	Clamp Locking	
5	Cover Front RH (upper front cover)	
6	Cover Assy Inner Upper (with 7, 8, Label YMCK)	848K52470
7	Cover Inner Upper	
8	Magnet Catch	
9	Holder Spring Box	
10	Spring Waste	
11	Latch Waste Box	
12	Spring Waste Box	
13	Laser Lens Cleaning Tool (with 22)	042K94080
14	Holder Inter Lock Front	
15	Actuator Inter Front	
16	Spring Inter Lock Front	
17	Front Door (with 13~16,18~21) (includes Xerox logo)	848K52463
18	Strap Cover Front	868E25990
19	Bracket Mag	
20	Cover Front Lower	
21	Cover Front Upper	
22	Cleaning Pad	
23		
24	Cover Assy Inner Lower (with 9~12, 25)	848K52481
25	Cover Inner Lower	

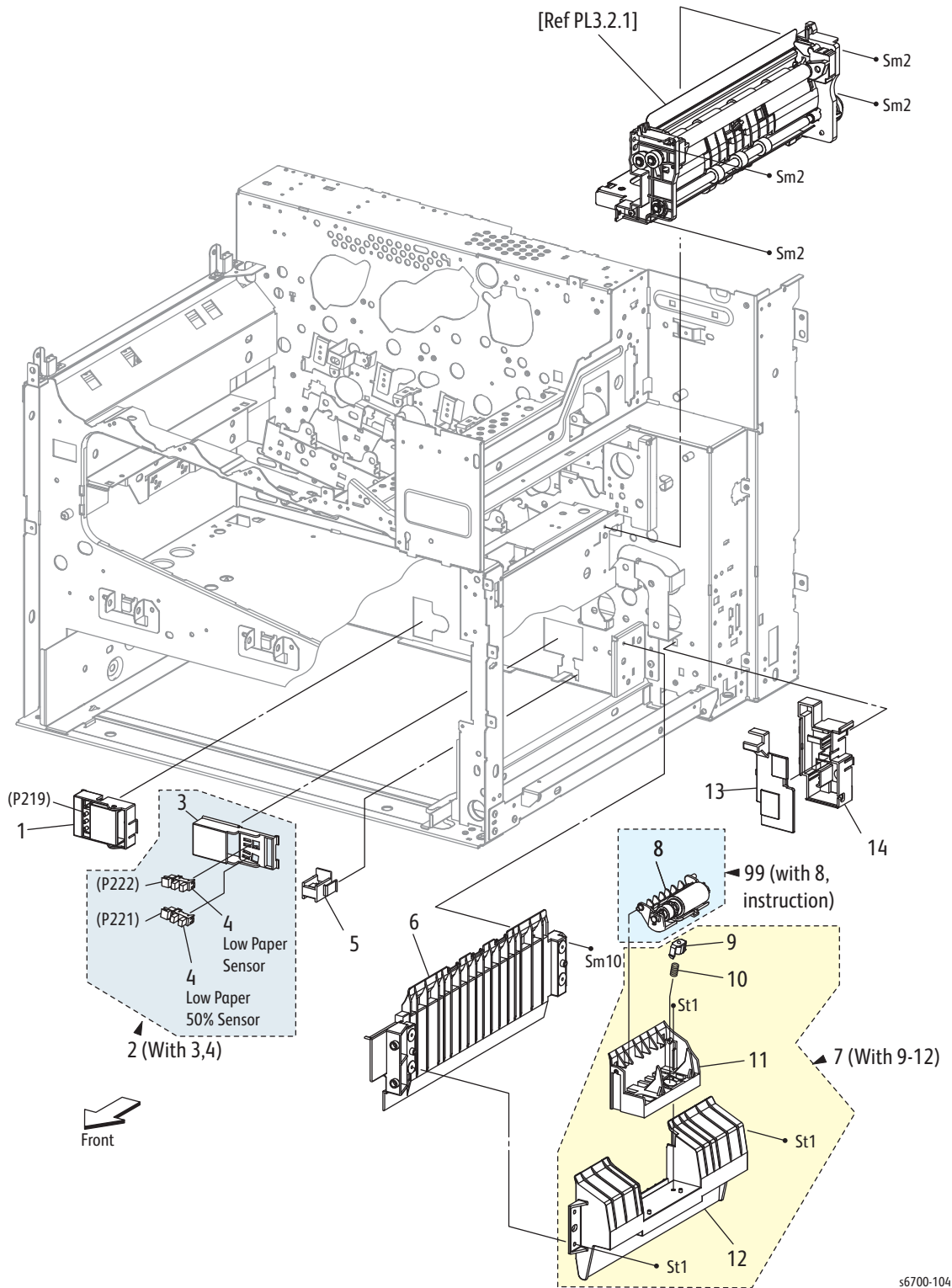
Part List 1.3 Covers (3/3)

Item	Description	Part Number
1	Bracket I/L Rear	
2	Cover LH (with 7, 8)	848K52511
3	Cover LH Finisher Upper (Upper Finisher Docking Cover)	848E 54010
4	Cover Rear LH (Finisher Port Cover)	848E54040
5	Cover Assy Rear	848E54031
6	SW Assy I/L Rear (with 1, PL11.2.2)	110K16160
7	Cover LH Outer	
8	Cover LH	
9	Cover LH Finisher Lower (Lower Finisher Docking Cover)	848E 54020

Part List 2.1 Tray 2

Item	Description	Part Number
1	Tray 2 Assy (with 2~14,16~41)	050K65702
2	Plate Assy Bottom	
3	Gear PB Front	
4	Gear BTM Dmp Oneway	
5	Shaft PB A4	
6	Gear BTM Lock Oneway	
7	Stopper PB	
8	Spring BTM Up 550 A4	
9	Guide Assy Side R	
10	Gear Pinion	
11	Guide Assy Side F	
12	Guide Assy End (With 13)	
13	Actuator Guide End	
14	Actuator Size	
15	--	
16	Plate Gear Lock	
17	Lever Separator	
18	Lever Latch	
19	Spring Cover Separator	
20	Cover Separator	
21	Holder Assy Separator	
22	Holder Spring Separator	019E76290
23	Spring Separator	809E85020
24	Actuator Low Paper	
25	Lever BTM Lock	
26	Gear Lever BTM Lock	
27	Spring BTM Lock	
28	Rack BTM Lock	
29	Cover BTM Up	
30	Gear BTM Lock Pinion	
31	Gear 40 Btm Lock	
32	Gear PB Rear	
33	Link PB	
34	Cover Link	
35	Spring Stopper Gear	
36	Actuator PLS PB	
37	Latch Tray	
38	Spring Latch	
39	Cover Tray	
40	Housing Base	
41	Label Kit	
99	Feed & Separator Roll Kit (with 21, PL3.2.18 x 2pcs)	604K65030

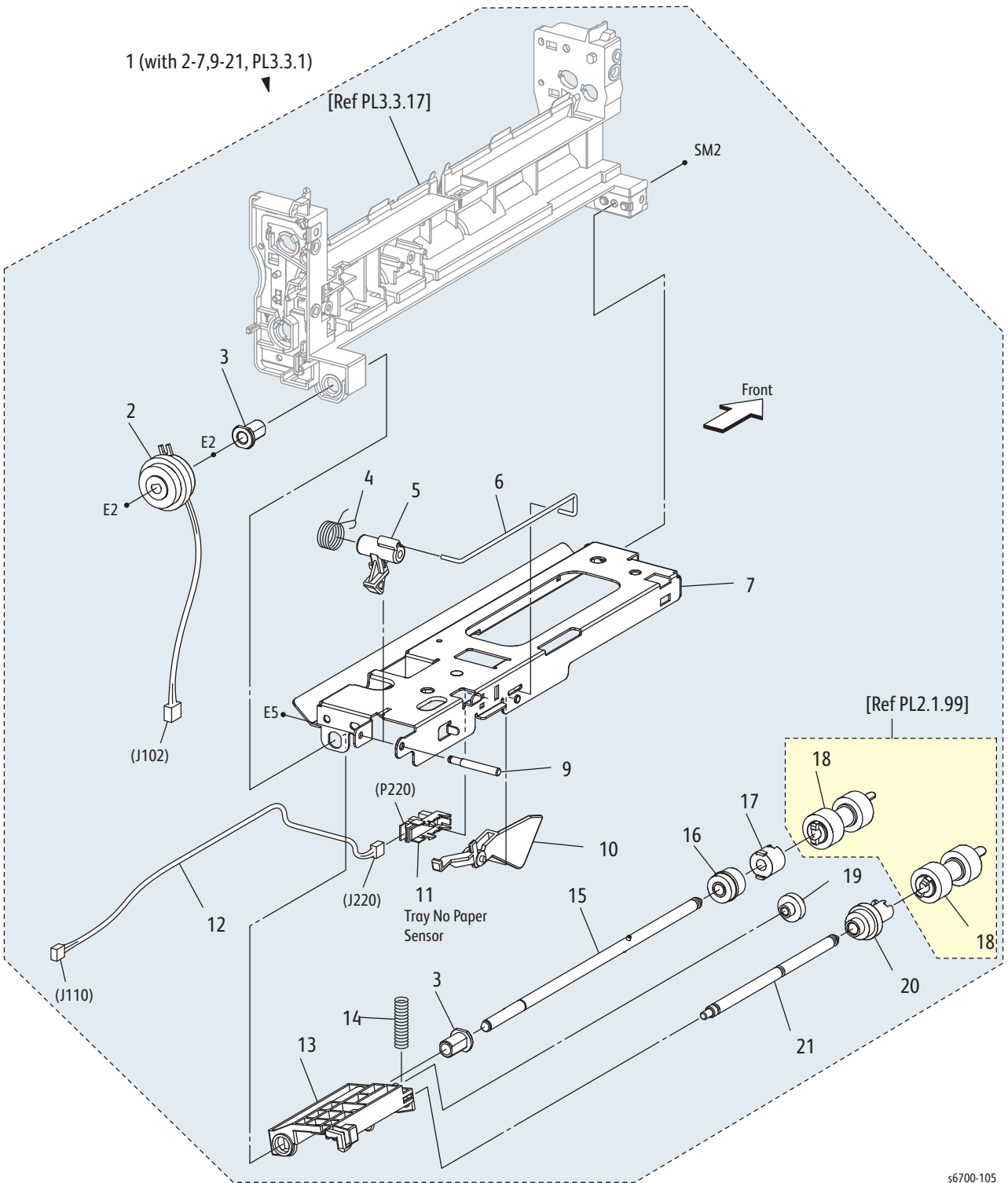
Parts List 3.1 Feeder/Registration Assembly (1/3)



Part List 3.1 Feeder/Registration Assembly (1/3)

Item	Description	Part Number
1	Switch Assy Size (Size Switch)	110K15830
2	Holder Assy Sensor Low (with 3,4)	019K10650
3	Holder Sensor	
4	Sensor Photo (Low Paper Sensor 1 and 2)	930W00123
5	Block Release	014E64090
6	Guide Tray	
7	Tray 1 Separator Assy (with 9-12)	054K42171
8	Holder Assy Separator MSI	
9	Holder Spring Separator	
10	Spring Separator MSI	
11	Bracket Separator	
12	Chute Base Separator	
13	Cover Guide Harness	
14	Guide Harness	
99	Kit Tray 1 Separator Roller (with 8)	604K65040

Parts List 3.2 Feeder/Registration Assembly (2/3)

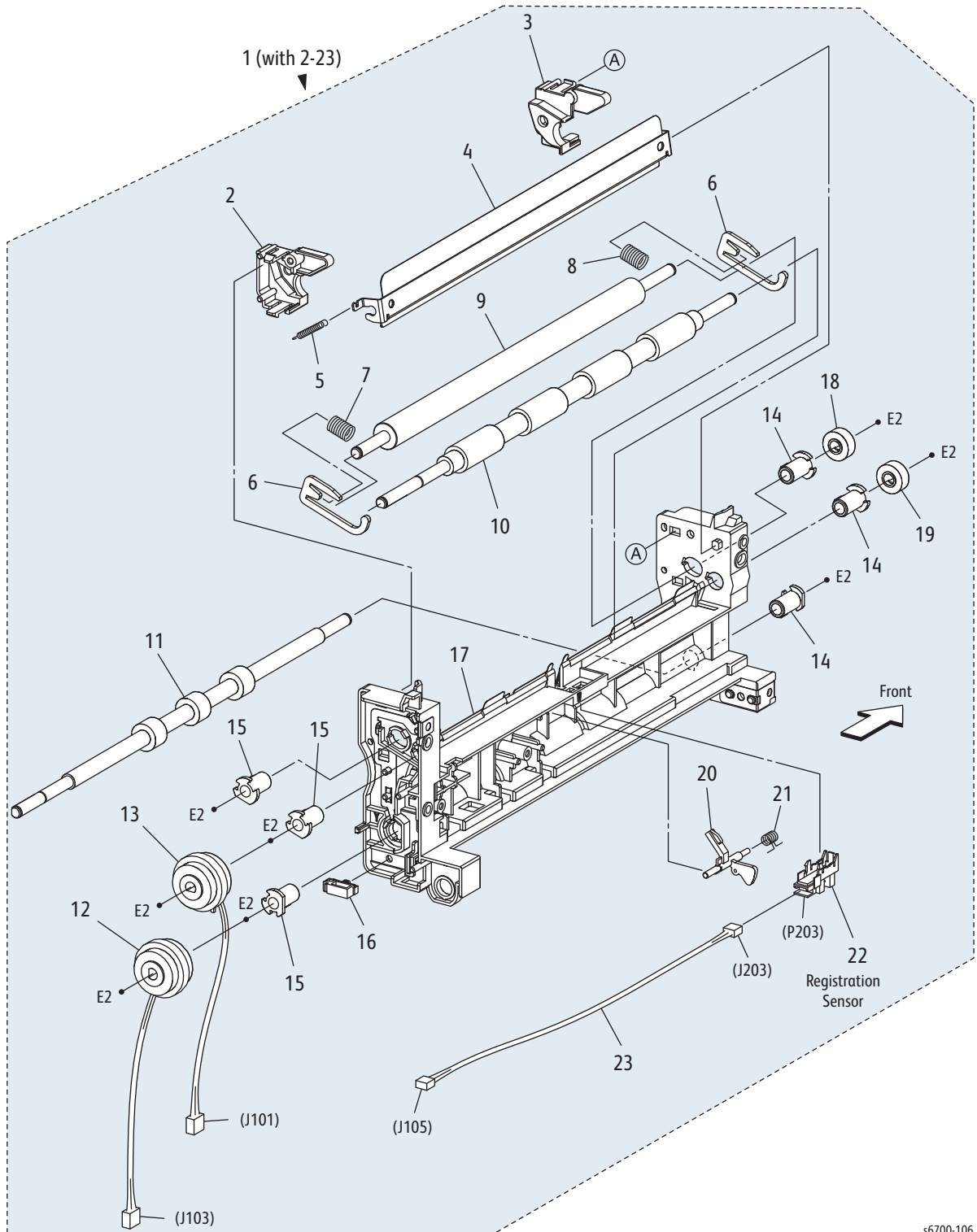


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Part List 3.2 Feeder/Registration Assembly (2/3)

Item	Description	Part Number
1	Feeder Assy (with 2~7, 9~21, PL3.3.1)	054K43721
2	Clutch Assy Feed (Feed Clutch)	121K43561
3	Bearing Nudger	
4	Spring Lever Nudger	
5	Lever Nudger	
6	Link Actuator	
7	Chute Frame Top	
8	- -	
9	Shaft Lever Nudger	
10	Actuator No Paper	120E31541
11	Sensor Photo (No Paper Sensor)	930W00123
12	Harness Assy No Paper Sensor (J110-J220)	
13	Support Nudger	
14	Spring Nudger	
15	Shaft Assy Feed	
16	Gear Feed	
17	Clutch Assy Oneway Feed	
18	Roll Assy Feed	
19	Gear Idler Nudger	
20	Roll Assy Gear Nudger	
21	Shaft Nudger	

Parts List 3.3 Feeder/Registration Assembly (3/3)

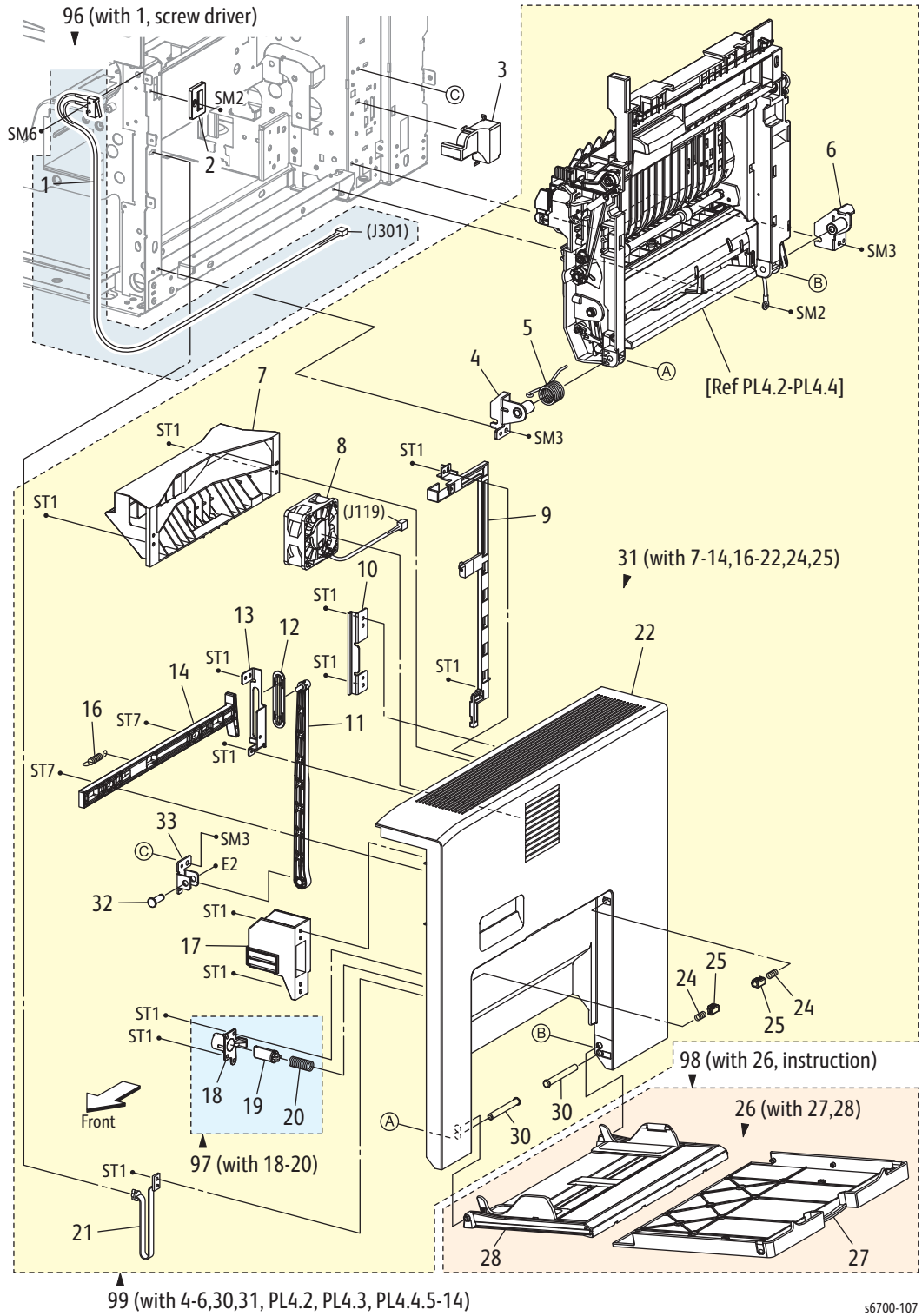


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Part List 3.3 Feeder/Registration Assembly (3/3)

Item	Description	Part Number
1	Chute Assy Regi (With 2-23)	
2	Cover Spring Rear	
3	Cover Spring Front	
4	Chute Assy Upper Regi	
5	Spring Chute Upper	
6	Bracket Nip	
7	Spring Regi R	
8	Spring Regi F	
9	Roll Regi Metal	
10	Roll Assy Regi Rubber	
11	Roll Assy Take Away	
12	Clutch Assy Take Away (Take Away Clutch)	121K43551
13	Clutch Assy Regi (Registration Clutch)	121K43541
14	Bearing Regi	
15	Bearing Regi Earth	
16	Clamp Locking	
17	Chute Regi	
18	Gear Regi Metal	
19	Gear Regi Rubber	
20	Actuator Regi SNR (Registration Sensor Actuator)	120E31603
21	Spring Sensor Regi	
22	Sensor Photo (Registration Sensor)	930W00123
23	Harness Assy Regi SNR (J105-J203)	

Parts List 4.1 Right Door and Frame Assembly



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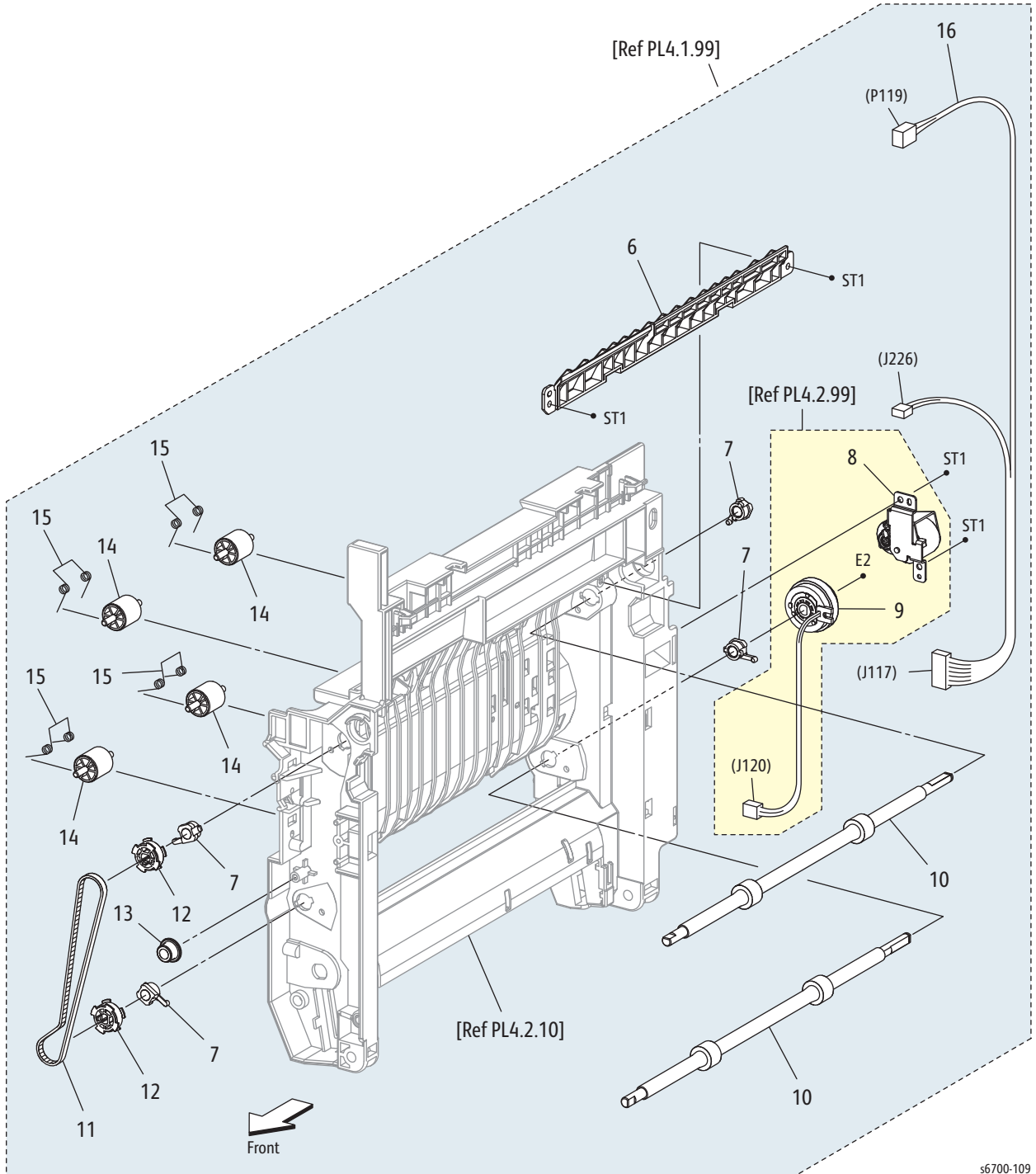
Parts List 4.1 Right Cover and Frame

Item	Description	Part Number
1	Harness Assy I/L RH (I/L SW-J301)	
2	Cover Intlk	
3	Cover Connector	
4	Bracket Assy Pivot Front	
5	Spring RH Frame	
6	Bracket Assy Pivot Rear	
7	Chute Dup RH	
8	Fuser Fan	127E85810
9	Guide Harness RH Fan	
10	Guide Slide Latch	
11	Link Assy	
12	Guide Support Link	
13	Guide Plate Latch	
14	Latch Cover RH	
15	--	
16	Spring Latch Cover	
17	Guide Fuser RH	032E32010
18	Holder Intlk RH	
19	Actuator Intlk RH	
20	Spring Intlk RH	
21	Strap RH (Right Door Stopper Strap)	868E26010
22	Cover RH	
23		
24	Spring Stopper MSI	
25	Stopper MSI	
26	Cover Assy MSI (with 27, 28)	
27	Cover MSI	
28	Tray Assy MSI	
29	--	
30	Shaft Pivot	
31	Cover Assy RH (with 7~14,16~22, 24, 25)	
96	Kit Interlock Switch RH (with 1, screw driver)	604K57040
97	Kit Actuator Intlk RH (with 18-20) (Right Door Interlock Actuator)	604K56450
98	Kit Cover Assy Tray 1 (with 26)	604K64951
99	Kit RH Cover & Frame Assy (with 4~6, 30~31, PL4.2, PL4.3, PL4.4.2~14)	604K64962

Parts List 4.2 Tray 1 Feed

Item	Description	Part Number
1	Chute Assy Pinch Regi (with 2~4) (Registration Chute)	054K40800
2	Spring Chute Swing	
3	Chute Regi Pinch	
4	Chute Regi Swing	
5	Chute Assy MSI (with 6~9, 34) (Tray 1 Chute Assy)	054K42151
6	Chute Loop MSI	
7	Chute Feed Upper	
8	Roll Pinch TA	
9	Spring Pinch TA	
10	Frame RH	
11	Spring Nf MSI	
12	Arm MSI	
13	Bracket Sensor	
14	Tray 1 No Paper Sensor	930W00123
15	Bearing Earth	
16	Cam MSI	
17	Roll Core MSI	
18	Pin MSI	
19	--	
20	Shaft Assy MSI	
21	Roll Assy Feed (Feed Roller)	059K50731
22	Plate Assy Bottom MSI	
23	Follower Rear	
24	Follower Front	
25	Roll Actuator No Paper	
26	Actuator No Paper (Tray 1 No Paper Sensor Actuator)	120E31580
27	Spring No Paper MSI (No Paper Sensor Actuator Spring)	809E89850
28	Gear Feed MSI	
29	Spring Feed MSI	
30	Cover Harn Guide RH	
31	Guide Harness RH	
32	Solenoid Feed MSI (Tray 1 Feed Solenoid)	
33	Wire Assy Earth	
34	Spring Pinch TA Ctr	
35	Holder MSI Front	
36	Frame Assy RH (with 10~18,20~33, 35, PL4.3, PL4.4.5~13)	
99	Kit RH Solenoid, Gear, Duplex Drive Clutch (with 11x2, 12x2, 28, 29, 32, PL4.3.8, PL4.3.9)	604K56510

Parts List 4.3 Duplex

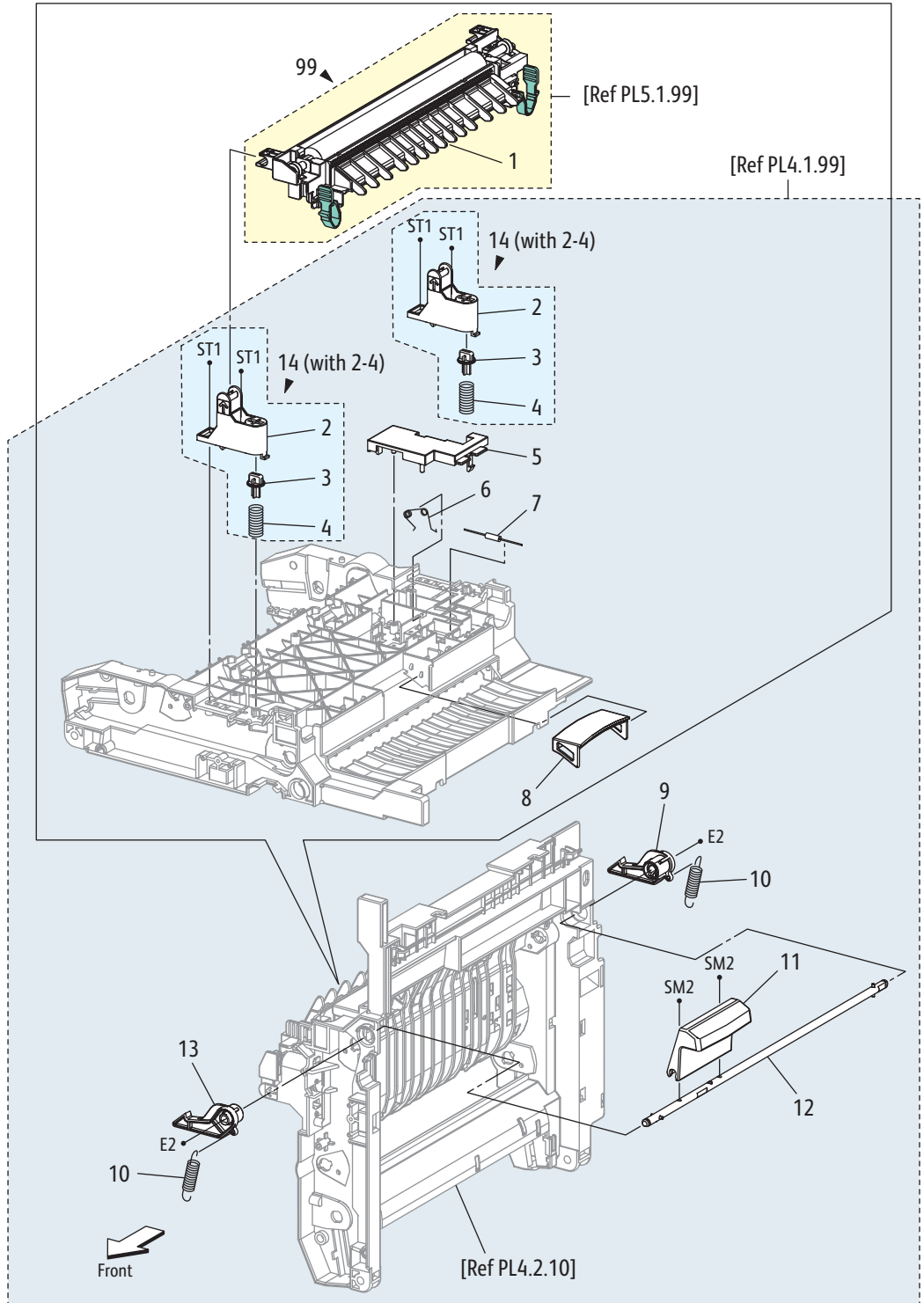


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Parts List 4.3 Duplex

Item	Description	Part Number
1	--	
2	--	
3	--	
4	--	
5	--	
6	Chute Dup Out	
7	Bearing Exit	
8	Gear Assy Dup	
9	Clutch Assy Dup	
10	Roll Assy Dup (Upper And Lower Duplex Roller)	059K62270
11	Belt Dup	
12	Pulley Dup	
13	Roller Belt Guide	
14	Roll Pinch TA	
15	Spring Pinch Dup	
16	Harness Assy RH Cover (J117-P119, J226)	962K74500

Parts List 4.4 Transfer Roller

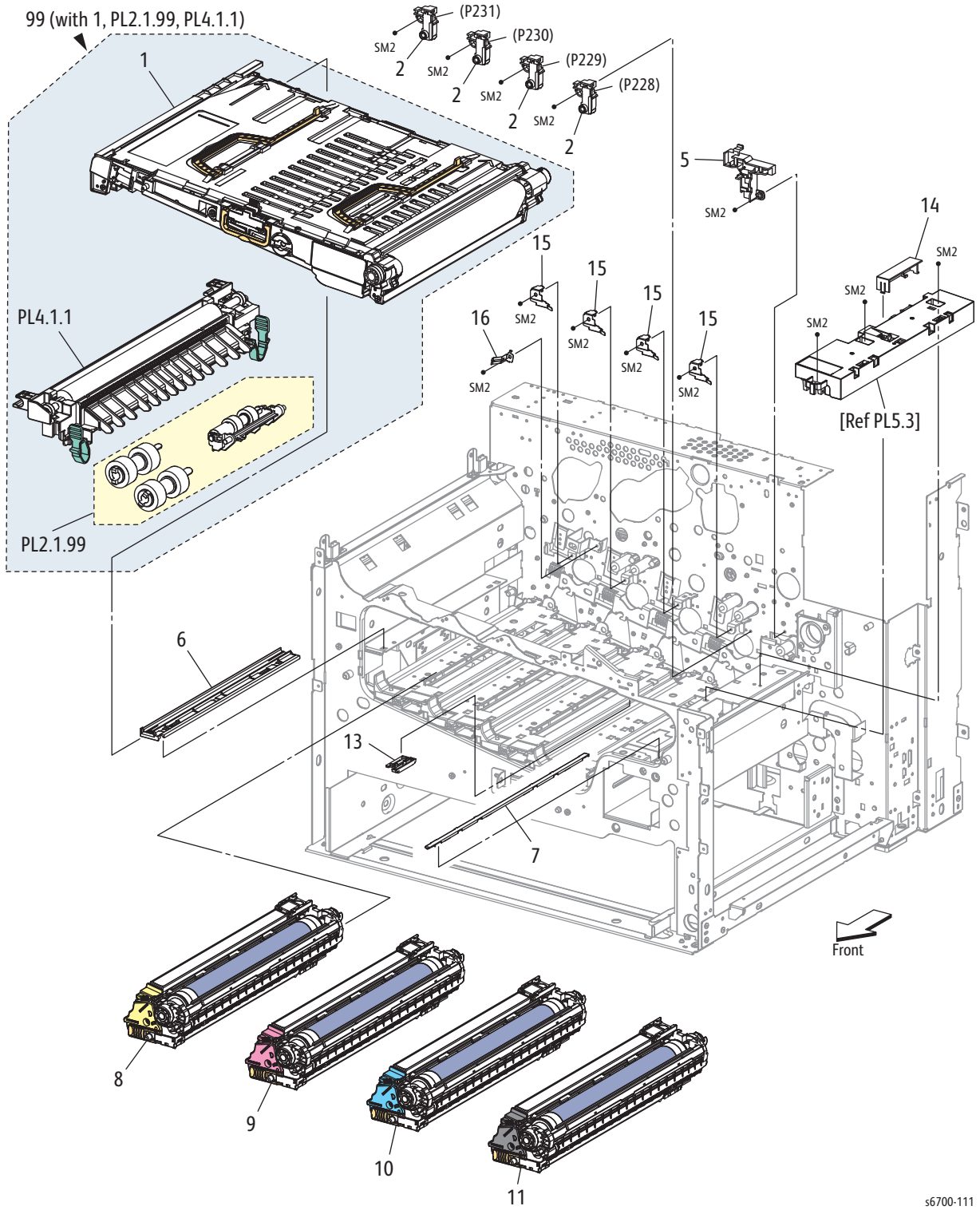


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Parts List 4.4 Transfer Roller

Item	Description	Part Number
1	Transfer Roller	
2	Bracket 2nd BTR	
3	Cap Spring 2nd BTR	
4	Spring 2nd BTR	
5	Cover Resistor	
6	Spring Earth	
7	Resistor	
8	Handle RH (Duplex Handle)	803E05880
9	Latch Rear RH	
10	Spring Latch	
11	Handle Latch	
12	Shaft Assy Latch	
13	Latch Front RH	
14	Bracket Assy 2nd (with 2-4)	
99	Transfer Roller (with PL4.4.1, instructions)	604K64970

Parts List 5.1 Xerographics



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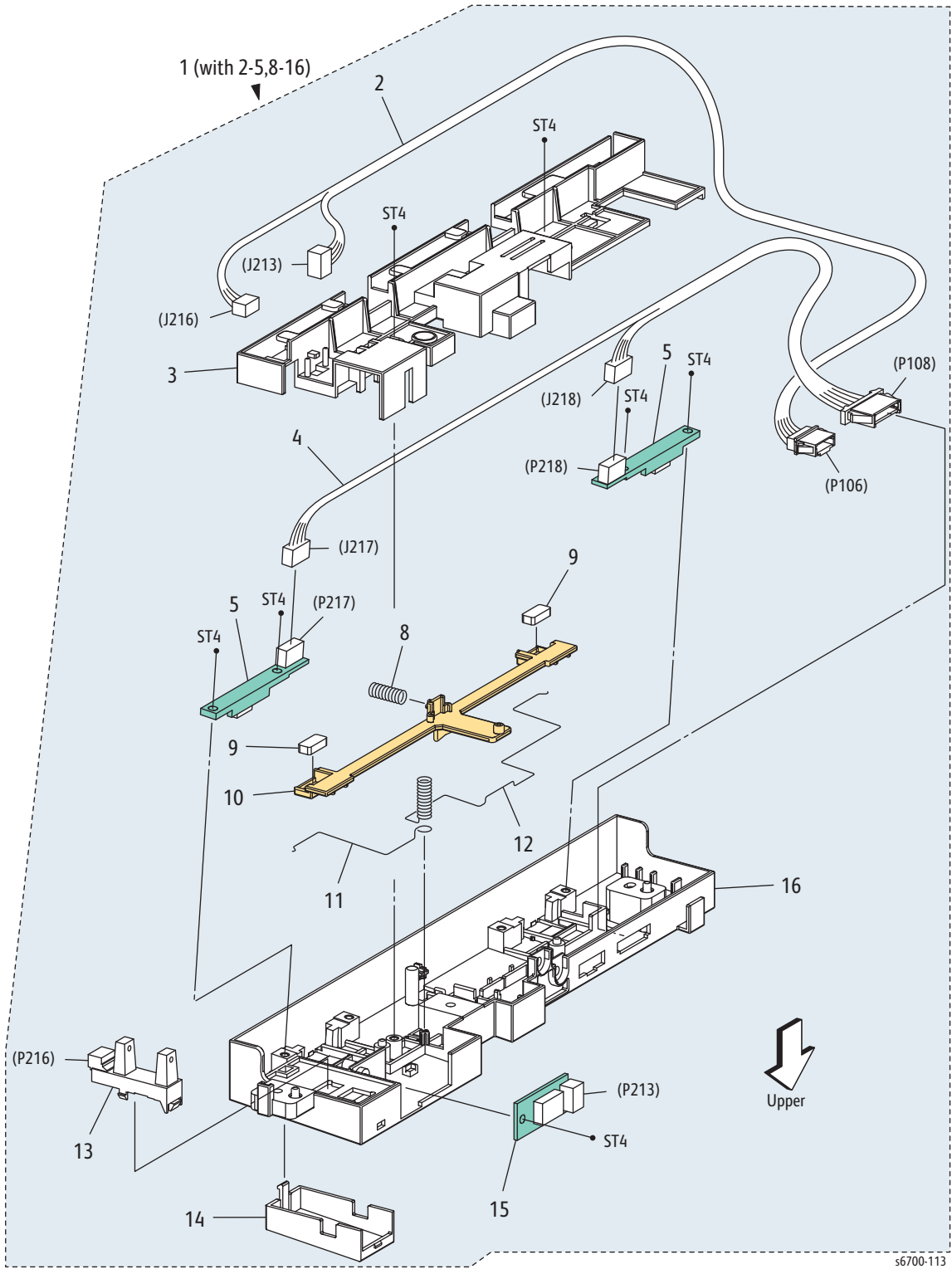
Parts List 5.1 Xerographics

Item	Description	Part Number
1	Transfer Belt	
2	Lamp Assy Erase (Erase Lamp)	122K94260
3		
4		
5	Guide Erase ADC	
6	Guide Belt L	
7	Guide Belt R	
8	Imaging Unit Y (with 1.2.22 x 1)	108R00973
9	Imaging Unit M (with 1.2.22 x 1)	108R00972
10	Imaging Unit C (with 1.2.22 x 1)	108R00971
11	Imaging Unit K (with 1.2.22 x 1)	108R00974
12		
13	Guide Handle	
14	Cover Connector	848E45650
15	Plate Spring CRU	
16	Plate Earth Ibt	
99	Maintenance Kit (with Transfer Belt, Transfer Roller, Feed Rollers, instructions)	604K73140

Part List 5.2 Laser Unit

Item	Description	Part Number
1	ROS Assy (Laser Unit)	
2	Housing Assy CR (Bias Housing Assy)	848K20400
3	PWBA HVPS (HVPS)	105K23573
4	Connector Assy Imaging Unit CRUM	113K83420
5	Guide CRUM CRU	032E31840
6	Housing Assy BTR (Transfer Belt Bias Assy)	848K20390
7	Clamp Press Rec-14	
99	Laser Unit Kit (with 1, 7)	604K64980

Parts List 5.3 Procon Assembly

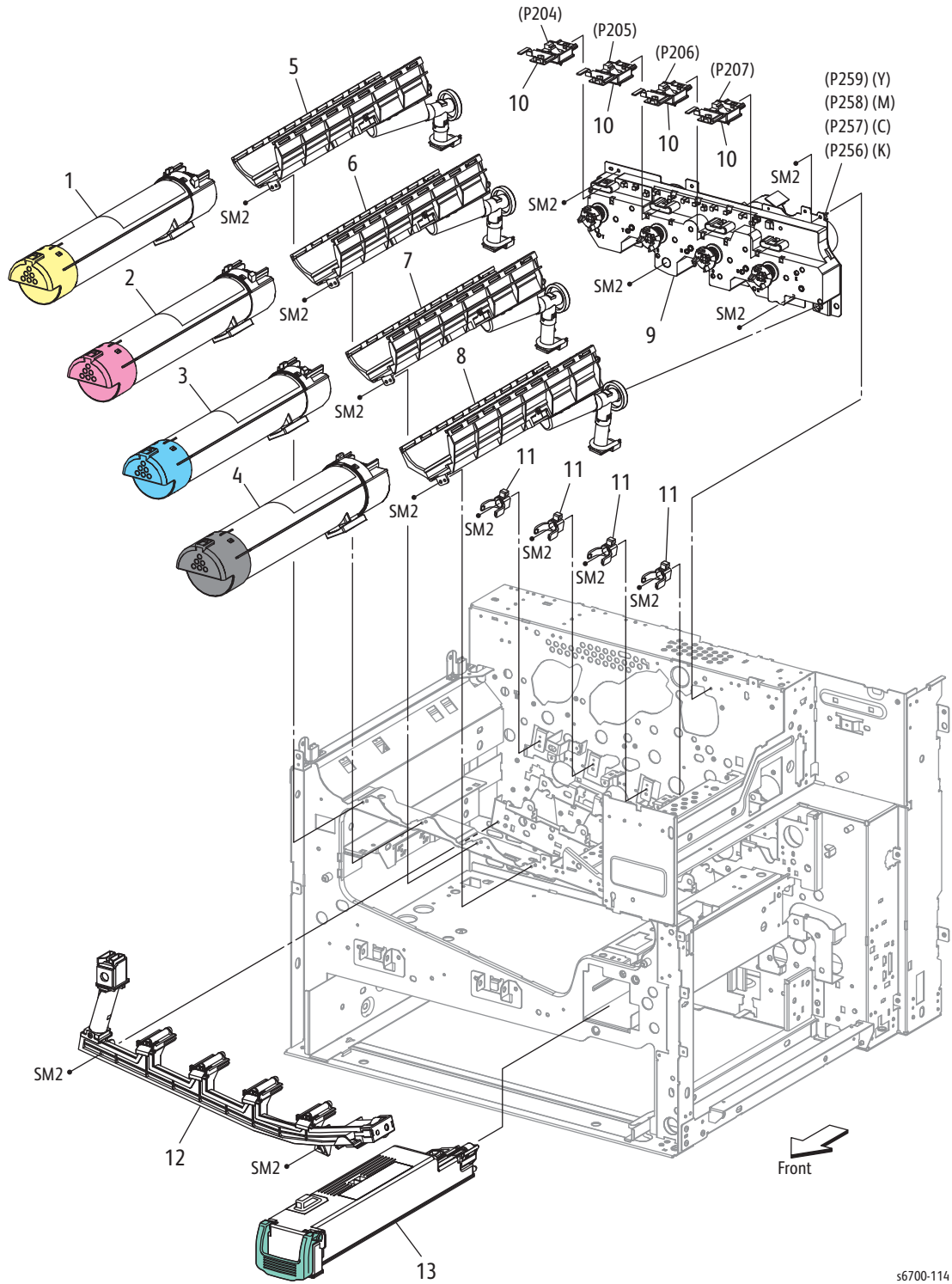


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Parts List 5.3 Procon Assembly

Item	Description	Part Number
1	Procon Assy (with 2~5, 8~16)	130K76890
2	Harness Assy CTD/HUM (P106, J213,J216)	
3	Cover ADC	
4	Harness Assy CTD SNR (P108-J217,J218)	
5	Color Density (ADC) Sensor	130E98170
6	--	
7	--	
8	Spring Shutter	
9	Pad ADC	
10	Shutter ADC	
11	Conductor Gnd F	
12	Conductor Gnd R	
13	Waste Toner Full Sensor	130E87512
14	Cover Sensor	
15	Environmental (Temp/Hum) Sensor	130E93460
16	Housing ADC	

Parts List 6.1 Toner Dispense and Recovery

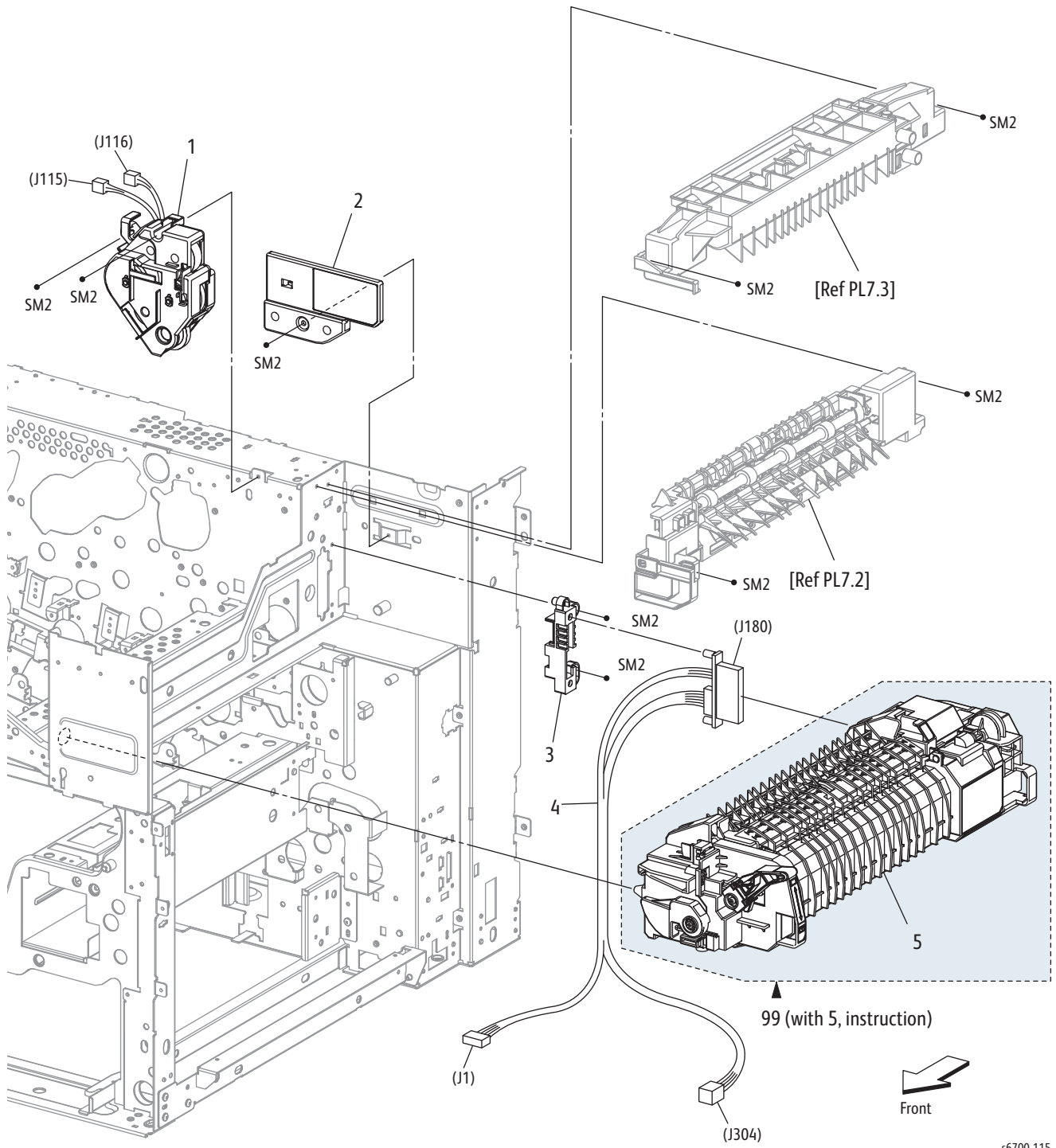


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Parts List 6.1 Toner Dispense and Recovery

Item	Description	Part Number
1	Toner Cartridge (Y)	Refer to "Routine Maintenance and Service Items" on page 9-101.
2	Toner Cartridge (M)	
3	Toner Cartridge (C)	
4	Toner Cartridge (K)	
5	CRUM Dispense Assy (Y)	094K92535
6	CRUM Dispense Assy (M)	094K92545
7	CRUM Dispense Assy (C)	094K92555
8	CRUM Dispense Assy (K)	094K92525
9	Toner Dispense Assy	127K59310
10	Connector Assy CRUM (CRUM Reader Board)	019K11160
11	Clamp Pipe Disp	
12	Pipe Assy (Waste Auger)	052K97813
13	Waste Toner Cartridge	108R00975

Parts List 7.1 Fuser and Exit

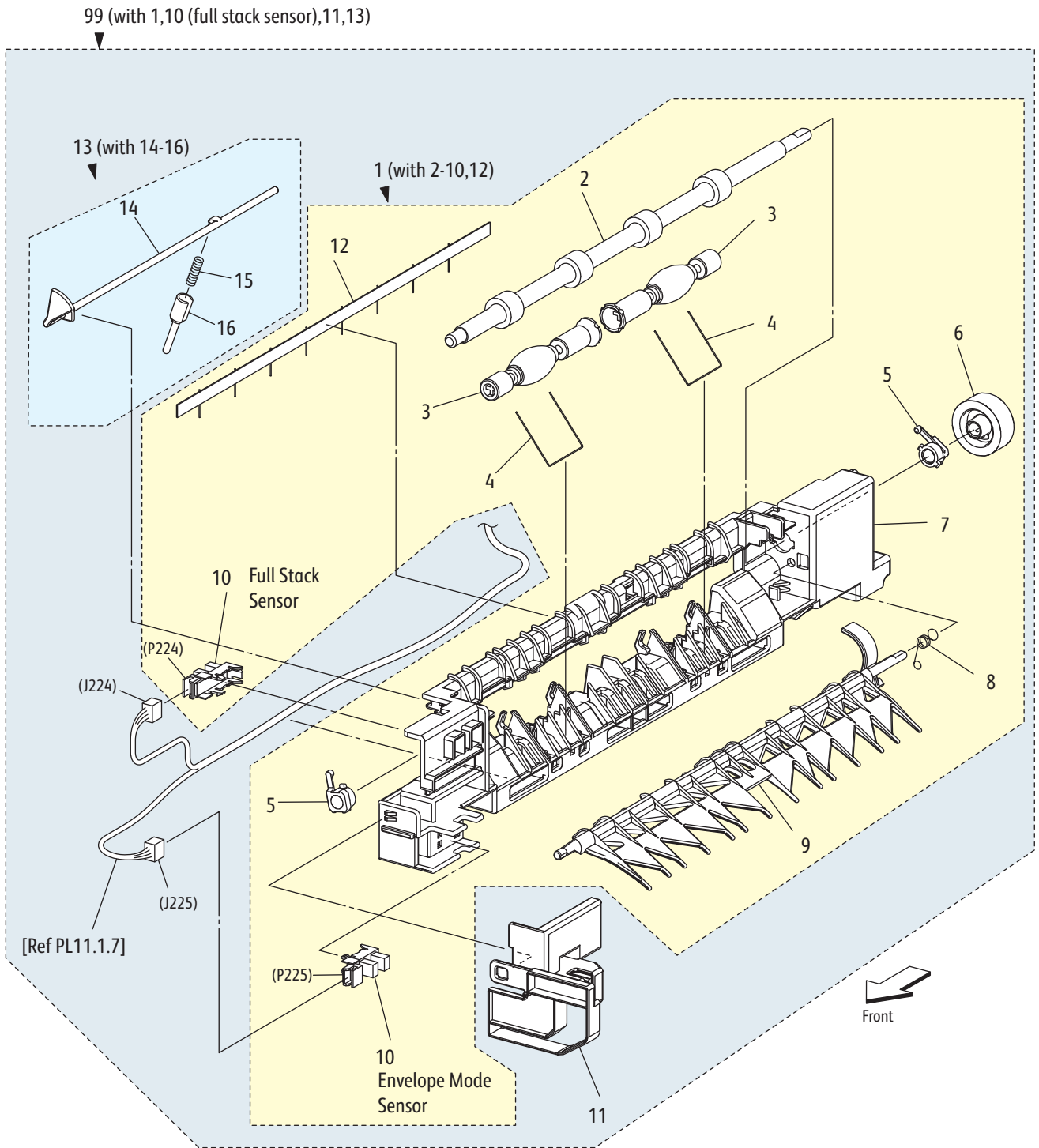


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Parts List 7.1 Fuser and Exit Motor

Item	Description	Part Number
1	Exit Drive Assy	007K15331
2	Guide Invert	
3	Bracket Drawer Fuser	
4	Harness Assy FSR (J180-J1,J304) 110V Harness Assy FSR (J180-J1,J304) 220V	962K73590 962K73860
5	Fuser	
99	Fuser 110V (with 5, instructions) Fuser 220V (with 5, instructions)	126K32220 126K32230

Parts List 7.2 Exit

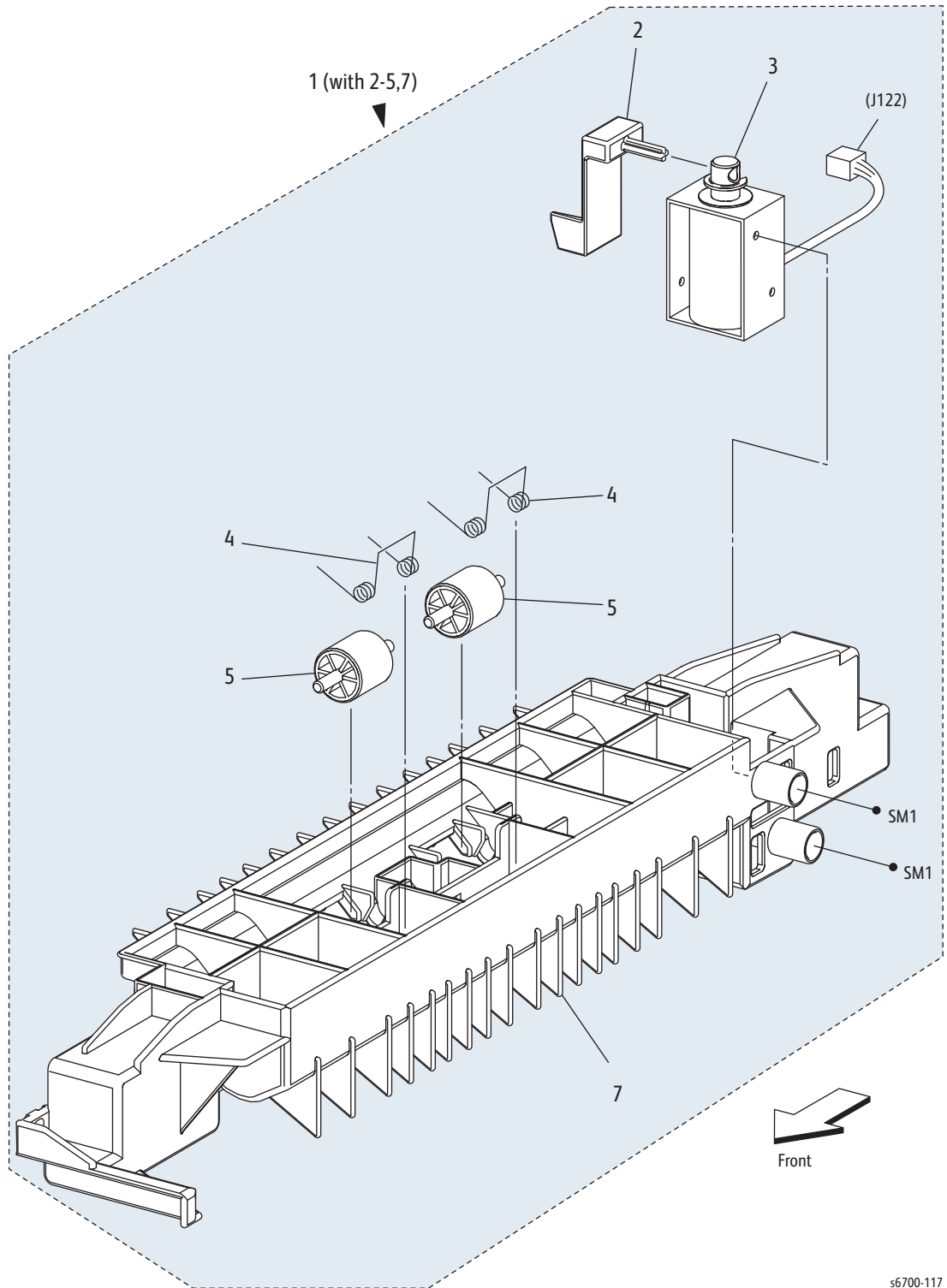


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Parts List 7.2 Exit

Item	Description	Part Number
1	Chute Assy Exit (with 2~10, 12)	
2	Roll Assy Exit	
3	Roll Pinch Exit	
4	Spring Pinch Exit	
5	Bearing Exit	
6	Gear Exit Roll	
7	Chute Lower Exit	
8	Spring Path Change	
9	Chute Path Change Exit (Duplex Gate)	
10	Sensor Photo (Full Stack, Envelope Mode)	930W00123
11	Cover Snr Exit	
12	Eliminator Exit	
13	Actuator Full Stack (with 14~16)	120K92710
99	Kit Chute Assy Exit (with 1, 11, 13)	054K47220

Parts List 7.3 Invert Chute

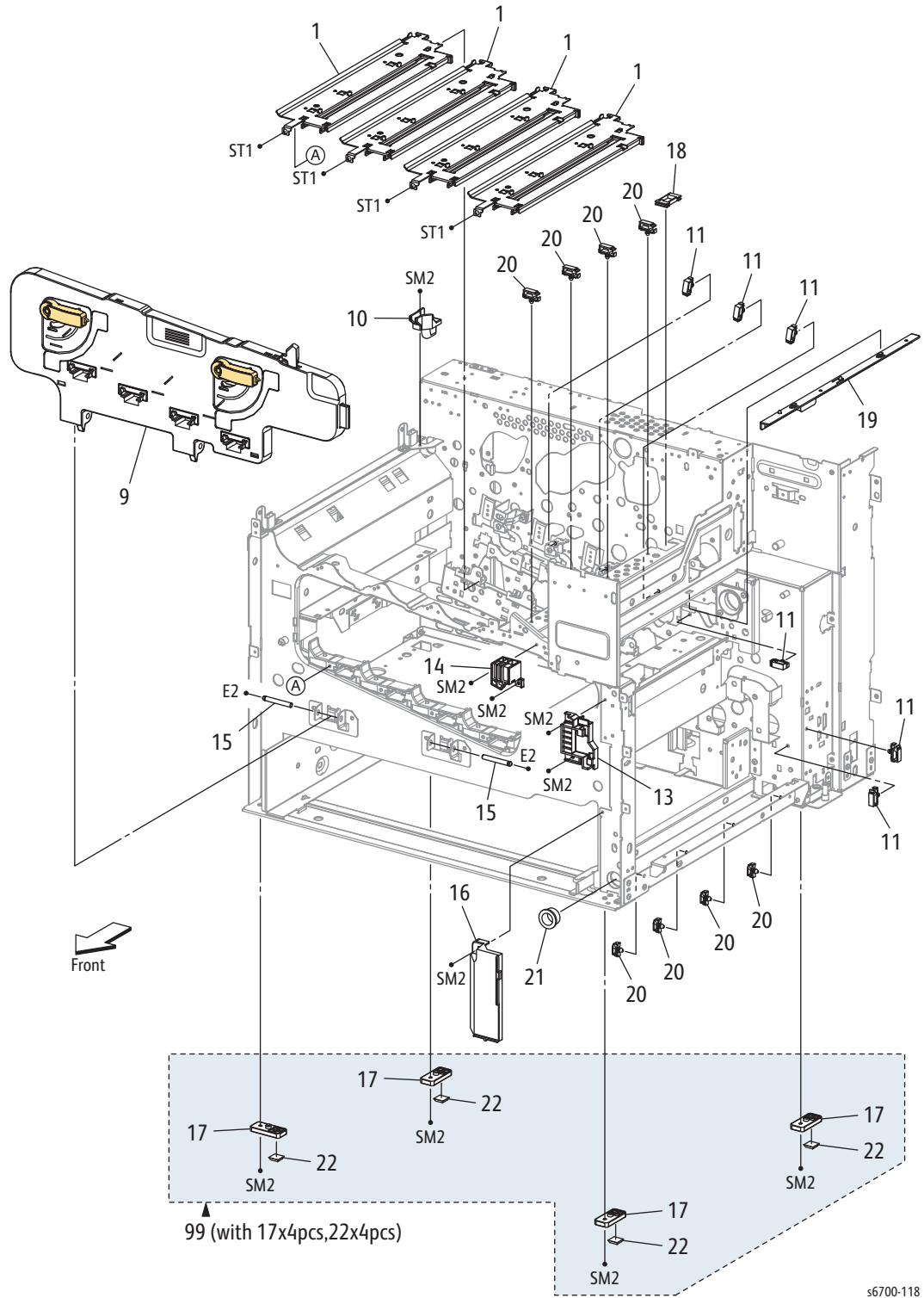


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Parts List 7.3 Inverter Chute

Item	Description	Part Number
1	Chute Assy Inverter (with 2-5, 7)	054K40577
2	Act Path Change	
3	Exit Inverter Solenoid	121K43520
4	Spring Pinch Dup	
5	Roll Pinch TA	
6	--	
7	Chute Invert	
8	--	

Parts List 8.1 Frame (1/2)

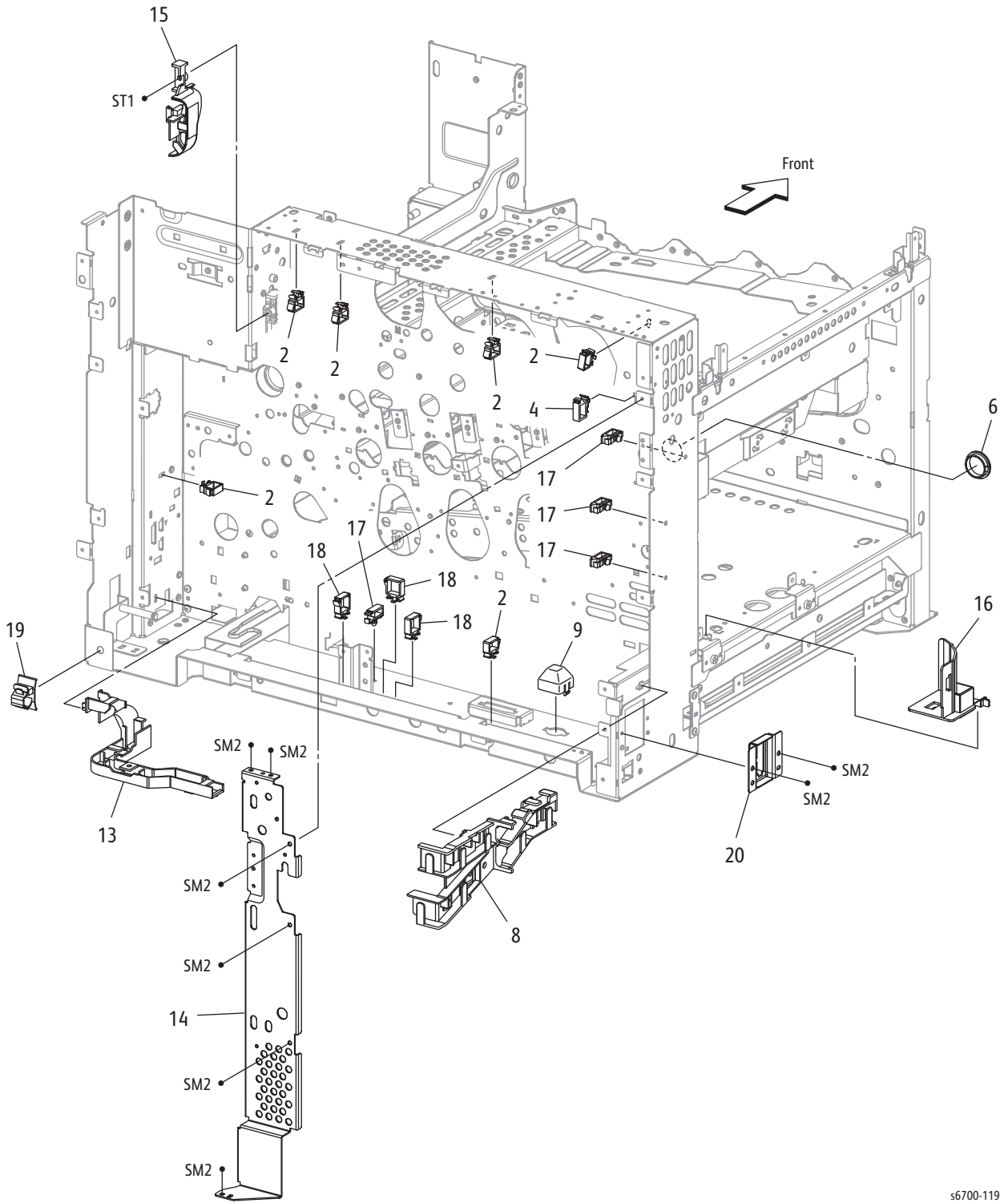


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Parts List 8.1 Frame (1/2)

Item	Description	Part Number
1	Guide Assy CRU (Imaging Unit Guide)	032K05793
2	--	
3	--	
4	--	
5	--	
6	--	
7	--	
8	--	
9	Frame Assy 2nd (Inner Frame Assy)	801K44481
10	Guide Harness OP Panel	
11	Clamp Locking	
12	--	
13	Guide Frame Lock H	
14	Guide Frame Lock V	
15	Shaft Pivot Frame 2nd	806E28030
16	Cover FR Under	
17	Foot	
18	Bush	
19	Guide Air Trans	
20	Clamp Locking	
21	Bush Close-type	
22	Foot Rubber	
99	Kit Foot Assy (with 17x4 pcs, 22x4 pcs)	604K64990

Parts List 8.2 Frame Clamps and Guides (2/2)

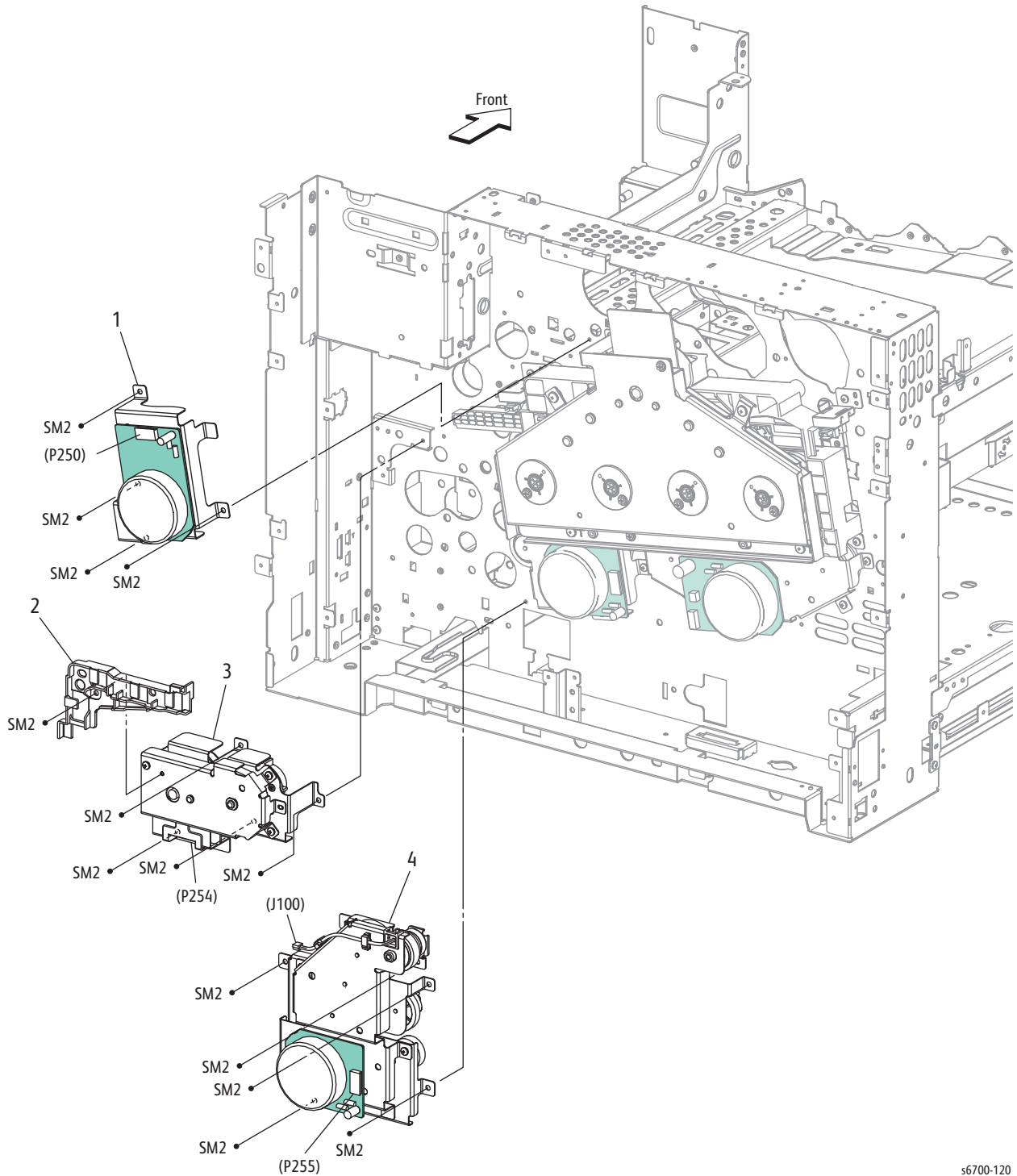


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Parts List 8.2 Frame Clamps and Guides (2/2)

Item	Description	Part Number
1	--	
2	Clamp Rlwt-2V0	
3	--	
4	Clamp Locking	
5	--	
6	Bush Close-type	
7	--	
8	Guide Harness Rear	
9	Cover Pin	
10	--	
11	--	
12	--	
13	Guide Harness Connect	
14	Plate Support EM	
15	Bracket Fuser HNS	
16	Guide Air Rear	
17	Clamp Locking	
18	Clamp	
19	Clamp CKS BK	120E32030
20	Bracket FIN CONT	

Parts List 9.1 Drive (1/2)

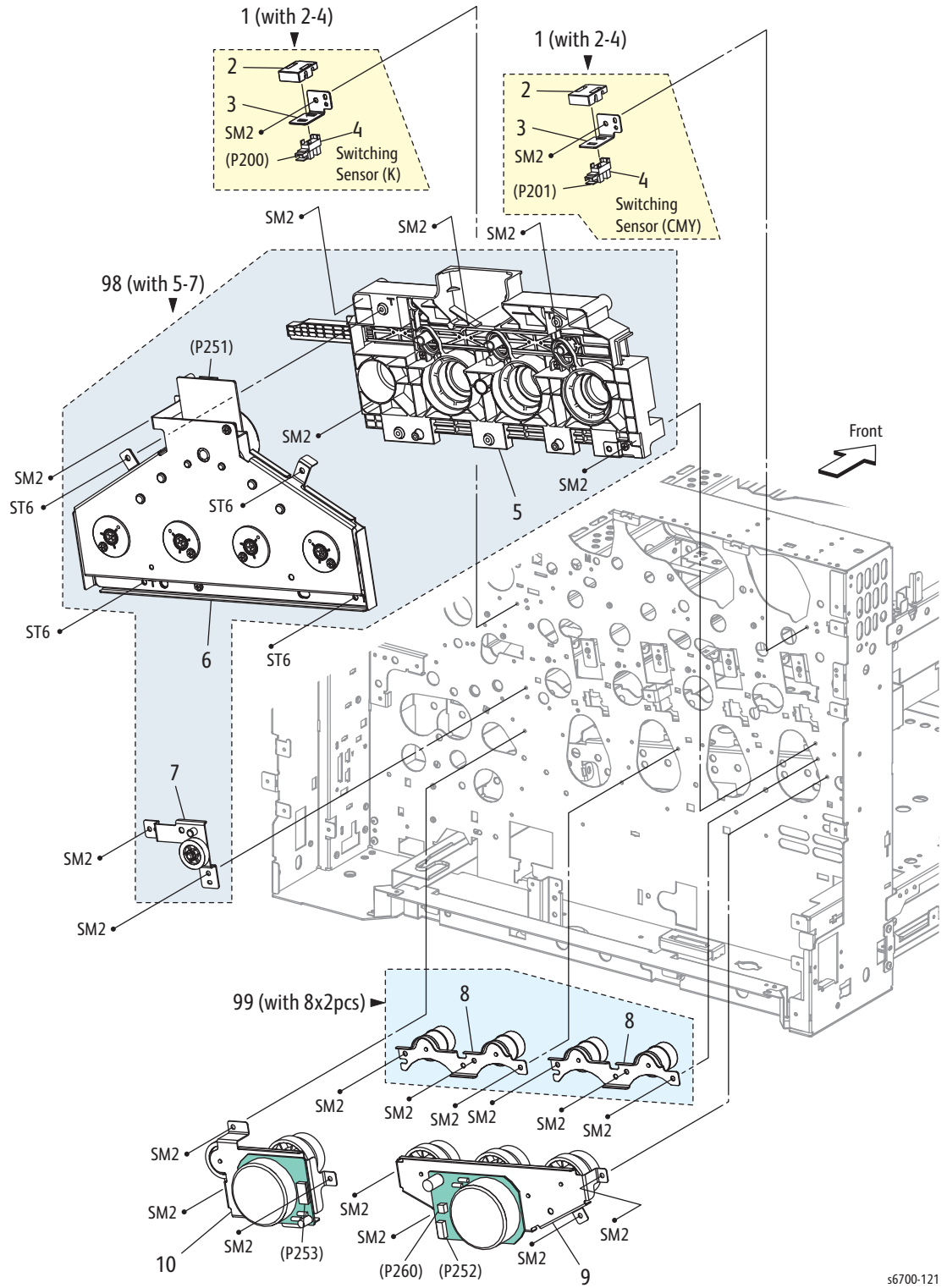


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Parts List 9.1 Drive (1/2)

Item	Description	Part Number
1	Fuser Drive Assy	007K15360
2	Guide	
3	Transfer Belt Drive Assy	007K15392
4	Feed Drive Assy	007K15350

Parts List 9.2 Drive (2/2)

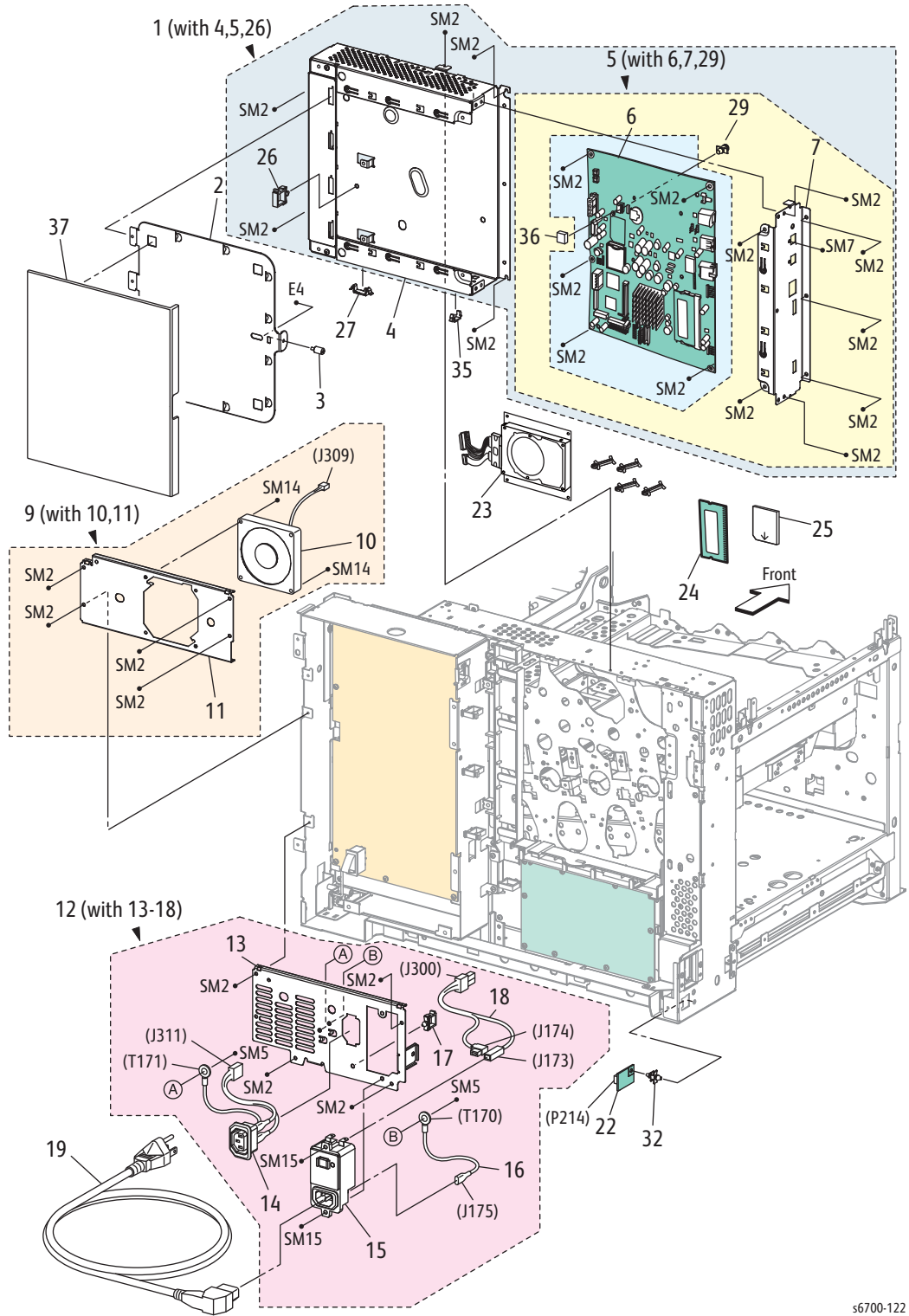


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Parts List 9.2 Drive (2/2)

Item	Description	Part Number
1	Drive Assy SNS (with 2~4) (Switching Sensor)	007K15410
2	Guide SNS	
3	Plate SNS	
4	Sensor Photo (Color or Black Switching Sensor)	930W00123
5	Guide Assy Link	
6	Drive Assy Xero (Imaging Unit Drum Drive Assy)	
7	Drive Assy Rack	
8	Drive Assy M Out	
9	YMC Developer Drive Assy	007K15370
10	K Developer Drive Assy	007K15380
98	Imaging Unit Link Drive (with 5~7)	604K56290
99	Kit Drive Gear (with 8x2 pcs)	604K56300

Parts List 10.1 Electrical (1/2)

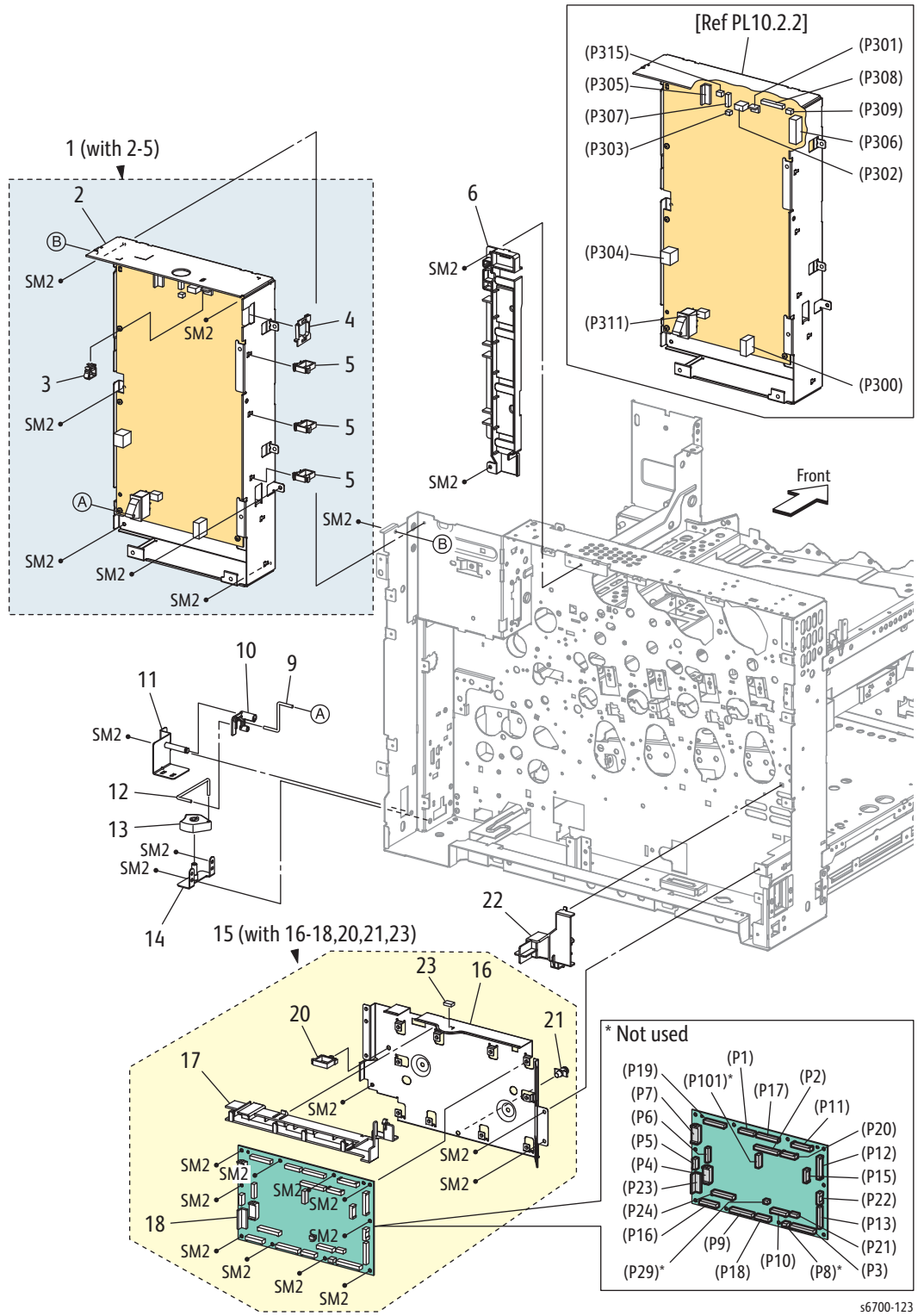


s6700-122

Parts List 10.1 Electrical (1/2)

Item	Description	Part Number
1	Box Assy ESS PWB (with 4, 5, 26, 28) (IP Cage)	
2	Plate Window ESS	
3	Screw Knurling	
4	Box Assy Base	
5	Image Processor Board (with rear panel, No NVRAM, No SD Card, No RAM) (with 6, 7, 29)	960K65211
6		
7		
8		
9	LVPS Fan Assy (with 10, 11)	101K58770
10	LVPS Fan	
11	Plate LVPS Fan	
12	Plate Assy LVPS Power (with 13-18) (Power Panel)	101K58761
13	Plate LVPS Power	
14	Harness Assy Fin Pwr (OUTLET-J311,T171)	
15	Breaker GFI Inlet	
16	Wire Assy GFI Earth (J175-T170)	
17	Clamp Locking	
18	Harness Assy AC (J300-J173,J174)	
19	Power Cord	Refer to "Power Cords" on page 9-101.
20	--	
21	--	
22	PWBA EEPROM (EEPROM Board)	960K47800
23	Hard Drive	121K51060
24	RAM Memory 1GB RAM Memory 2GB	237E25730 237E26060
25	SD Card (with system software)	069E00690
26	Clamp Locking	
27	Clamp Press Rec-16	
28	--	
29	Support	
30		
31		
32	Support	
33		
34	Clamp	
35	Clamp	
36	NVRAM (IP Board NVRAM IC)	960K66600
37	Cover Rear ESS	

Parts List 10.2 Electrical (2/2)

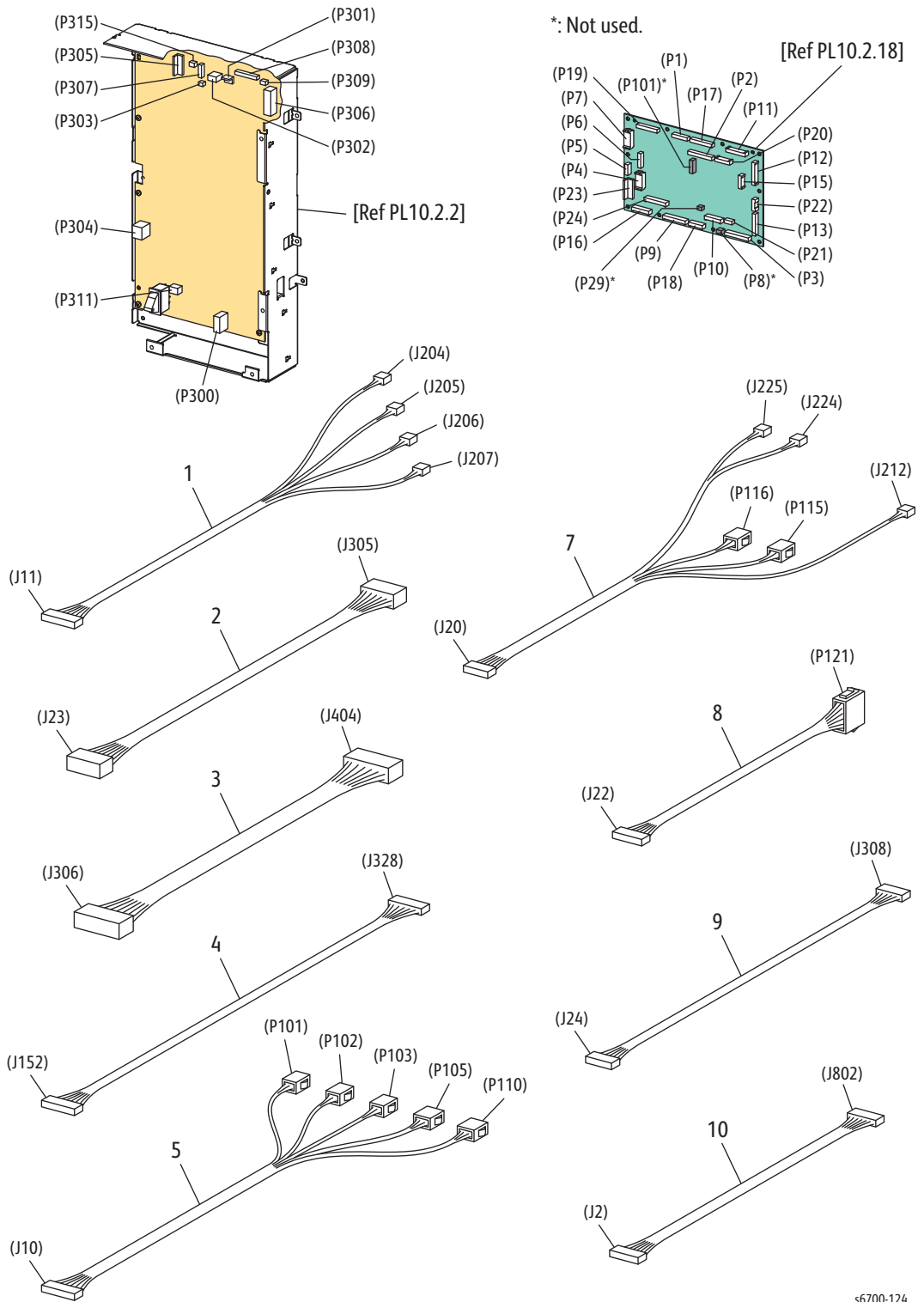


s6700-123

Parts List 10.2 Electrical (2/2)

Item	Description	Part Number
1	Box Assy LVPS (with 2-5) 100/120V (LVPS Cage) Box Assy LVPS (with 2-5) 230V (LVPS Cage)	101K62200 101K62210
2	LVPS	
3	Clamp Rlwt-2V0	
4	Bush	
5	Clamp Locking	
6	Guide Harness Rear CTR	
7	--	
8	--	
9	Wire Short	
10	Link Rear	
11	Bracket Assy Rear	
12	Wire Long	
13	Knob Main Switch	
14	Bracket Assy Front	
15	Box Assy MCU (with 16-18, 20, 21, 23)	
16	Box MCU	
17	Guide Harness MCU Upr	
18	MCU Board	960K56300
19	--	
20	Clamp Locking	
21	Support	
22	Holder Box MCU	
23	Gasket Shield	

Parts List 11.1 Harness (1/2)

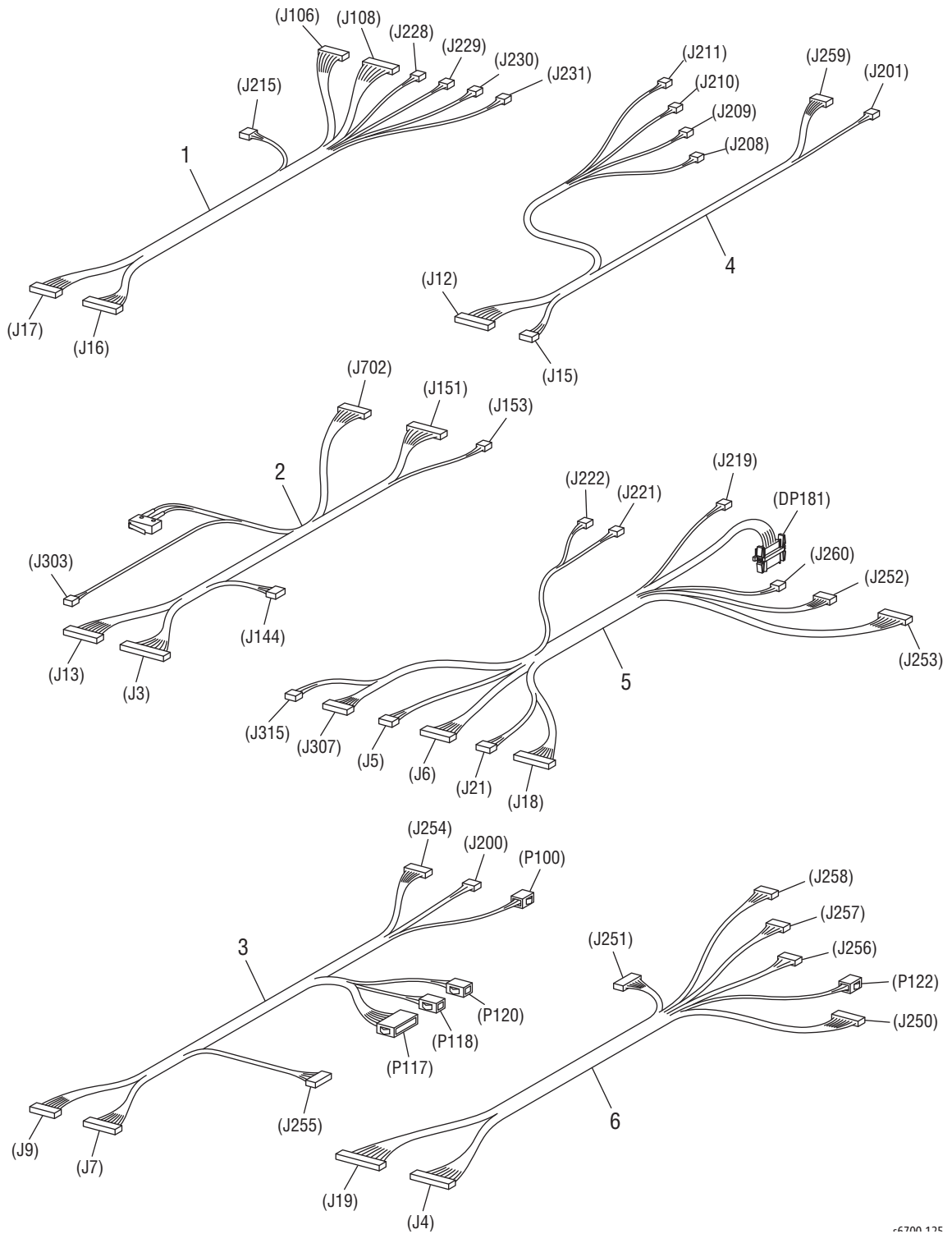


s6700-124

Parts List 11.1 Electrical (1/2)

Item	Description	Part Number
1	Harness Assy TN CRUM (J11-J204,J205,206,J207)	962K73600
2	Harness Assy LV PWR (J23-J305) (LVPS Power Harness)	962K73650
3	Harness Assy ESS PWR (J306-J404)	962K73700
4	Harness Assy Video (J152-J328)	962K73850
5	Harness Assy REGI (J10-P101 ,P102, P103, P105, P110)	962K74380
6	--	
7	Exit Harness (J20-P115,P116,J212,J224,J225)	962K74461
8	Harness Assy FIN (J22-P121)	962K74481
9	Harness Assy LVPS (J24-J308) (LVPS Harness)	962K74490
10	Harness Assy ESS (J2-J802)	962K73640

Parts List 11.2 Harness (2/2)



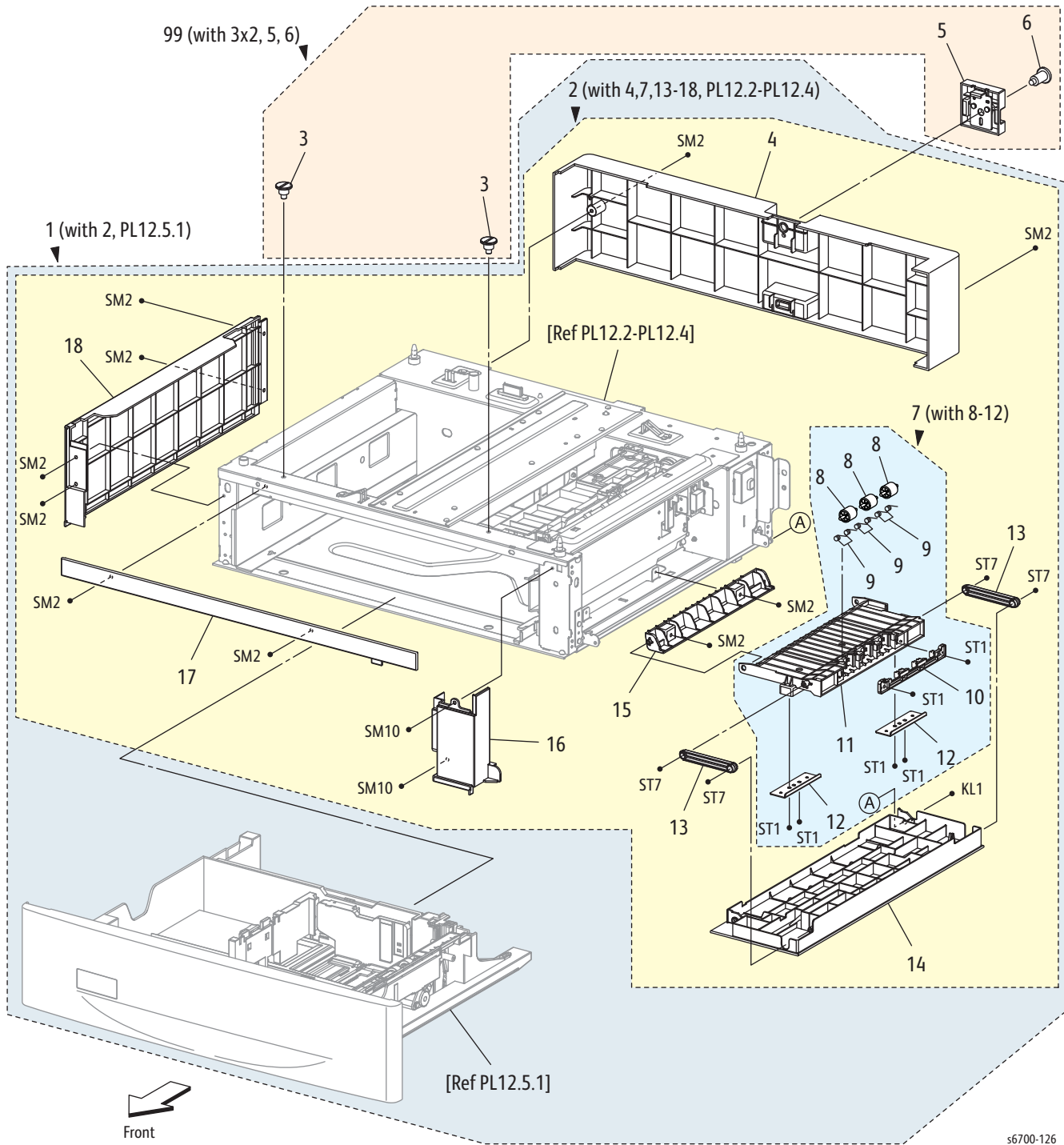
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Parts List 11.2 Harnesses (2/2)

Item	Description	Part Number
1	Harness Assy Erase/Exit (J16,J17-J106, J108, J215, J228, J229, J230, J231)	962K78800
2	Harness Assy ROS/HV (J3, J13, PL1.3.6 Rear I/L SW, J151, J153, J144, J303, J702)	962K74580
3	Harness Assy RH/MOT (J7,J9-P100, P117, P118, P120, J200, J254, J255)	962K74590
4	Harness Assy CRUM/DISP (J12,J15-J201, J208, J209, J210, J211, J259)	962K74600
5	Harness Assy LPP/MOT (J5,J6,J18,J21-DP181, J219, J221, J222, J252, J253, J260, J307, J315)	962K74610
6	Harness Assy DISP/FSR (J4,J19-P122, J250, J251, J256, J257, J258)	962K77370

Feeder Parts Lists

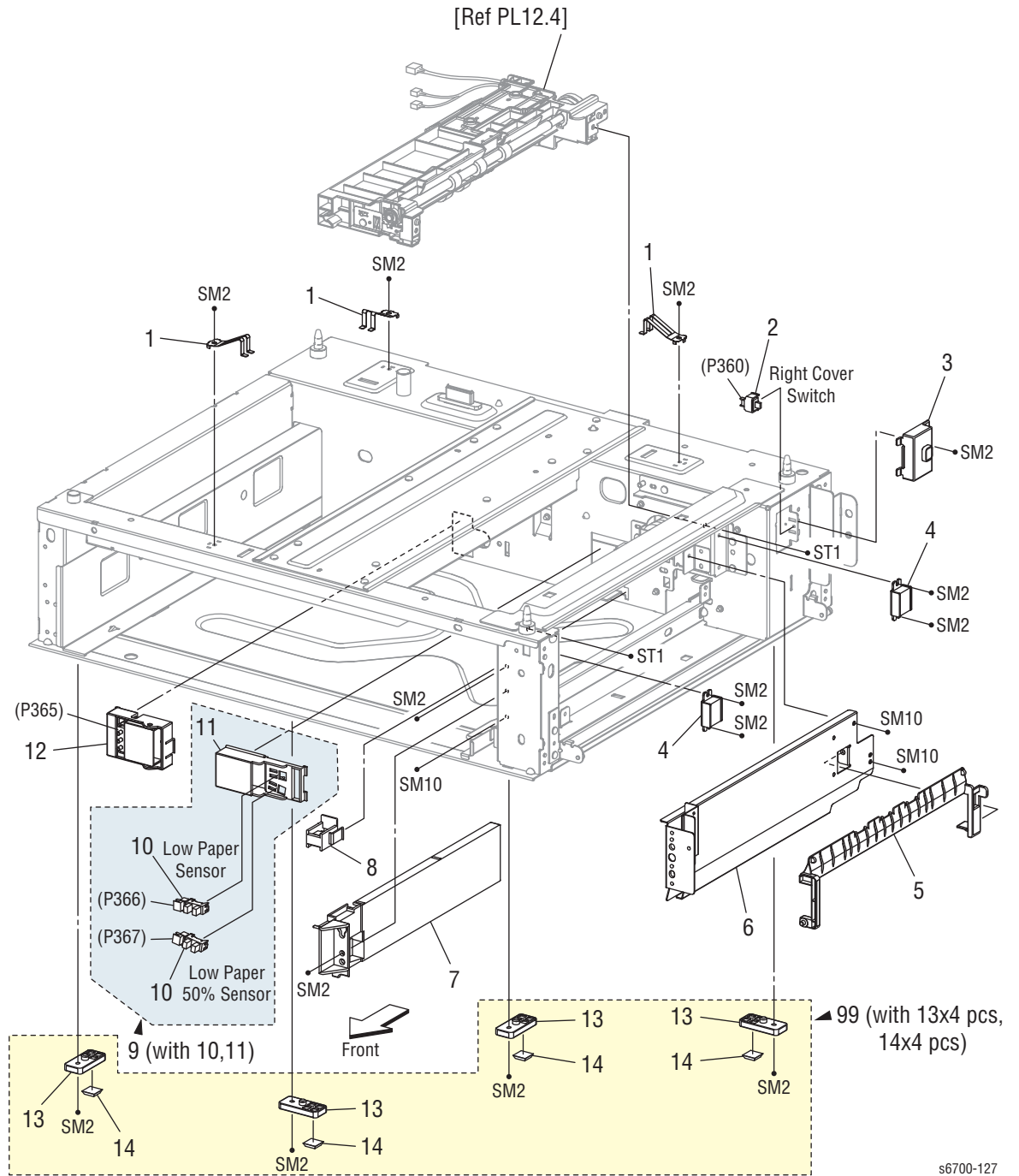
Parts List 12.1 550-Sheet Feeder



Part List 12.1 550-Sheet Feeder (1/5)

Item	Description	Part Number
1	550 Option Feeder (with 2, PL12.5.1, instructions)	059K77370
2	Feeder Assy 550 (with 4, 7, 13~18,PL12.2~PL12.4)	
3	Screw Lock	
4	Cover Rear	
5	Plate Lock Rear Assy	
6	Screw Lock Rear	
7	Chute Upper Assy (with 8~12)	054K39101
8	Roll Pinch Ta	
9	Spring Pinch Ta	
10	Chute Upper Top	
11	Chute Upper	
12	Plate Magnet	
13	Arm Chute	
14	Cover RH Opt (right side door)	
15	Chute Under	
16	Cover Right	
17	Cover Front	
18	Cover Left	
99	Optional Feeder Mounting Kit (with 3x2pcs, 5, 6)	604K65010

Parts List 12.2 Media Detect

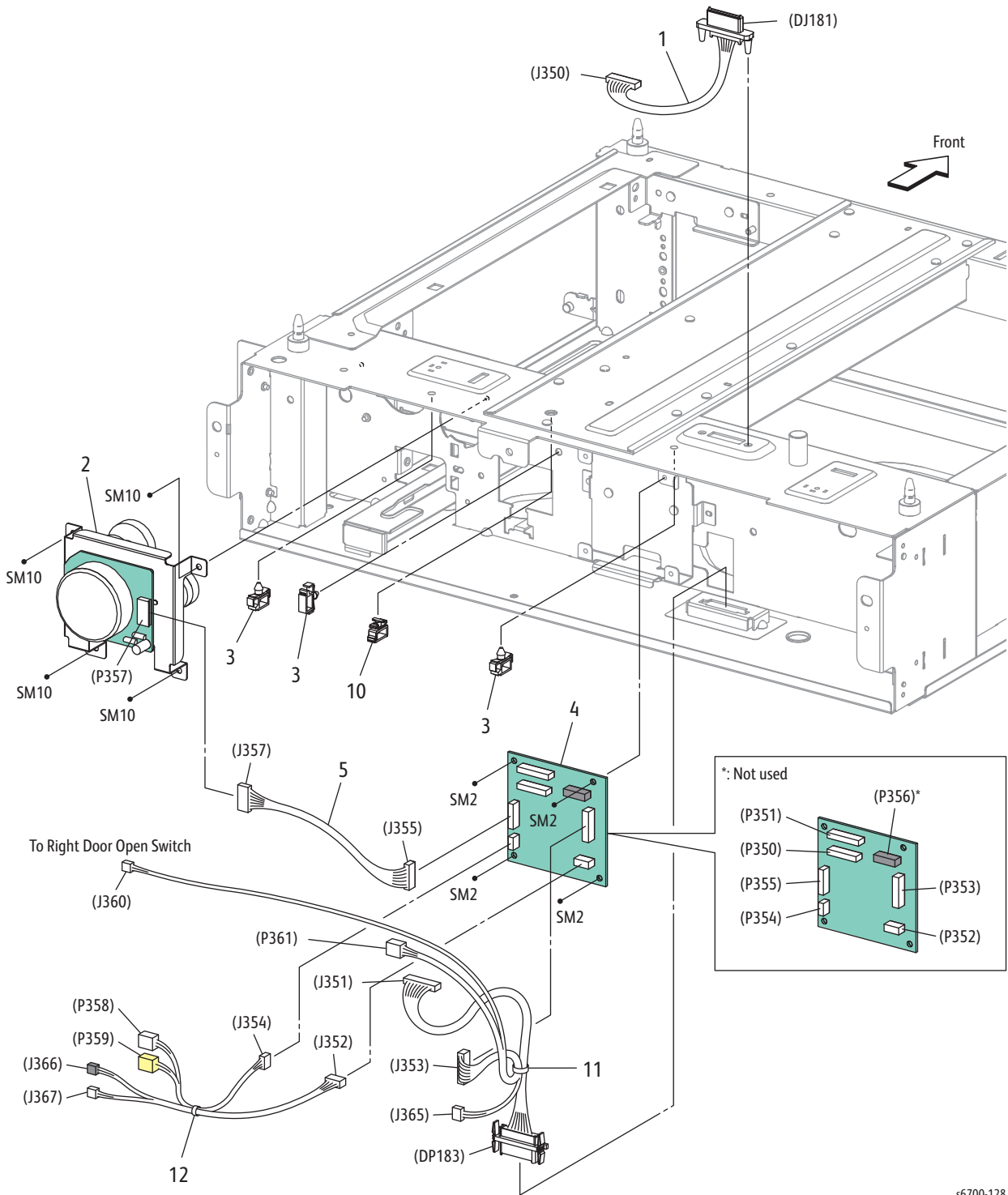


s6700-127

Parts List 12.2 Media Detect

Item	Description	Part Number
1	Earth Spring	
2	Right Side Door Switch	110E11580
3	Bracket Sensor	
4	Magnet	
5	Chute Feed (Turn Chute)	054E40280
6	Chute Assy Lower	
7	Guide Tray Opt	
8	Block Release	014E64090
9	Holder Assy Sensor Low (with 10,11)	019K10650
10	Sensor Photo (Low Paper Sensor 1 and 2)	930W00123
11	Holder Sensor	
12	Switch Assy Size (Size Switch)	110K15830
13	Foot Assy	
14	Foot Rubber	
99	Kit Foot Assy (with 13x4 pcs, 14x4 pcs)	604K64990

Parts List 12.3 Electrical

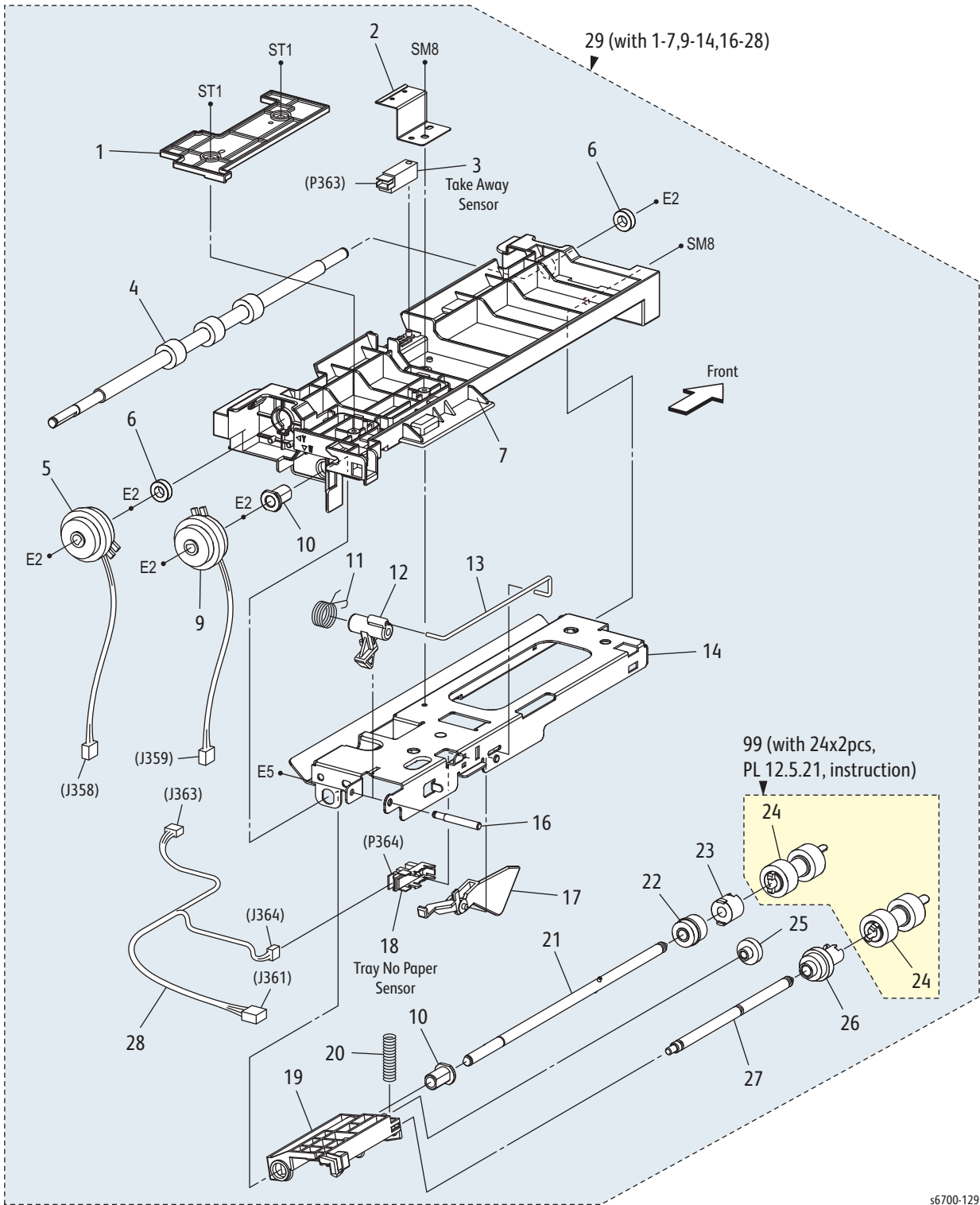


s6700-128

Parts List 12.3 Electrical

Item	Description	Part Number
1	Harness Assy Opt Top (J350-DJ181) (Upper Option Harness)	962K73730
2	Drive Assy Opt (Feed Drive Assy)	007K15440
3	Clamp Locking	
4	PWBA OPT FDR (Feeder Board)	960K56330
5	Harness Assy Opt Mot (J355-J357)	
6	--	
7	--	
8	--	
9	--	
10	Clamp	
11	Harness Assy Opt SW (J351, J353-J360, P361, J365, DP183) (Lower Option Harness)	962K78950
12	Harness Assy Opt CL (J352, J354-P358, P359, J366, J367)	

Parts List 12.4 Feeder

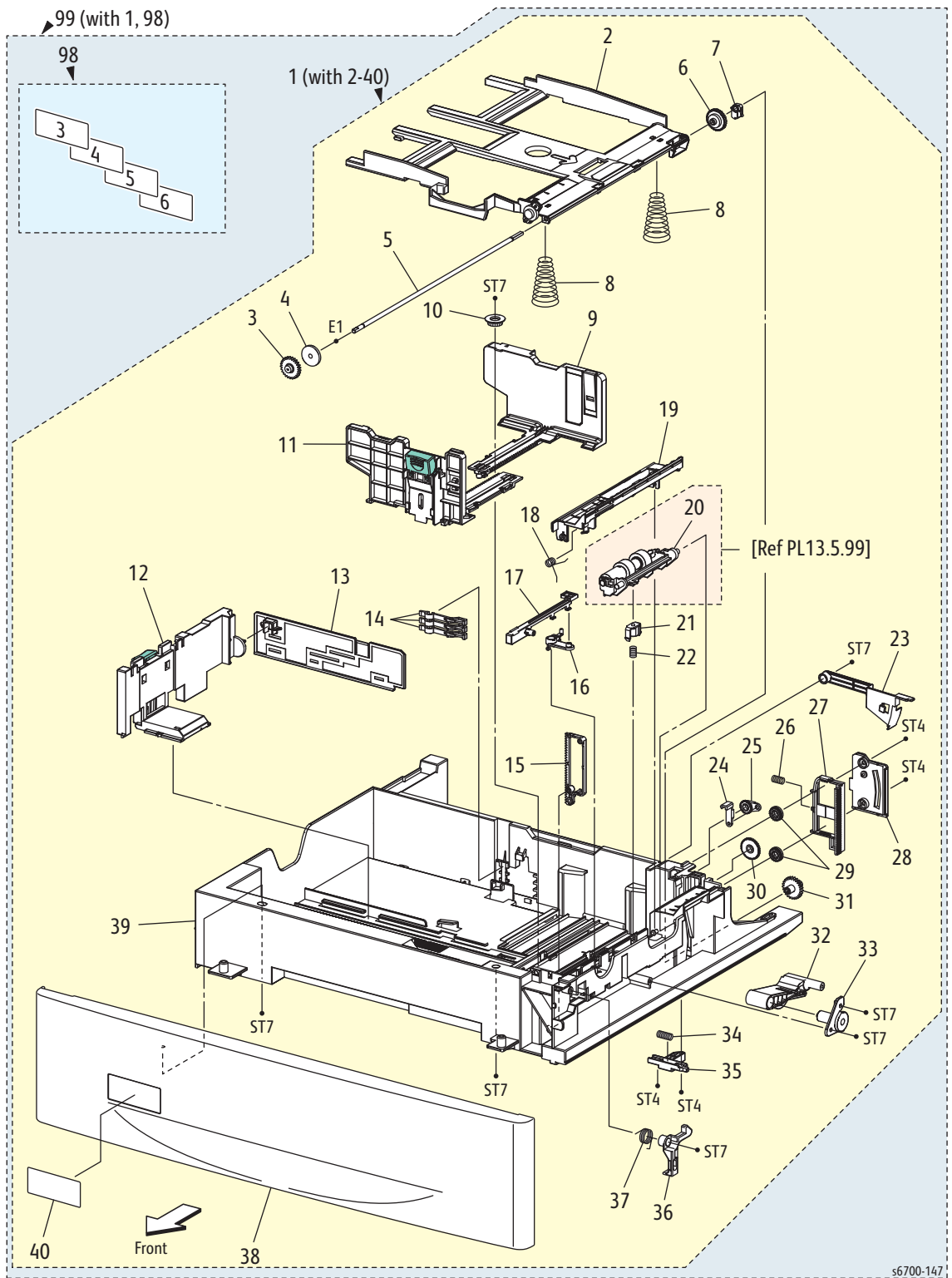


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Parts List 12.4 Feeder

Item	Description	Part Number
1	Cover Fdr Opt	
2	Plate Sensor	
3	Sensor (Take Away Sensor)	930W00123
4	Roll Assy Take Away	
5	Clutch Assy Take Away	
6	Bearing Ball	
7	Chute Fdr Opt	
8	--	
9	Clutch Assy Feed (Feed Clutch)	121K43561
10	Bearing Nudger	
11	Spring Lever Nudger	
12	Lever Nudger	
13	Link Actuator	
14	Chute Frame Top	
15	--	
16	Shaft Lever Nudger	
17	Actuator No Paper	120E31541
18	Sensor Photo (No Paper Sensor)	930W00123
19	Support Nudger	
20	Spring Nudger	
21	Shaft Assy Feed	
22	Gear Feed	
23	Clutch Oneway Feed	
24	Roll Assy Feed	
25	Gear Idler Nudger	
26	Roll Assy Gear Nudger	
27	Shaft Nudger	
28	Harness Assy Opt Path (J361-J363,J364)	
29	Feeder Assy Sub Opt (with 1~7 ,9~14,16~28)	022K76860
99	Feed & Separator Roll Kit (with 24x2pcs, PL12.5.21)	604K65030

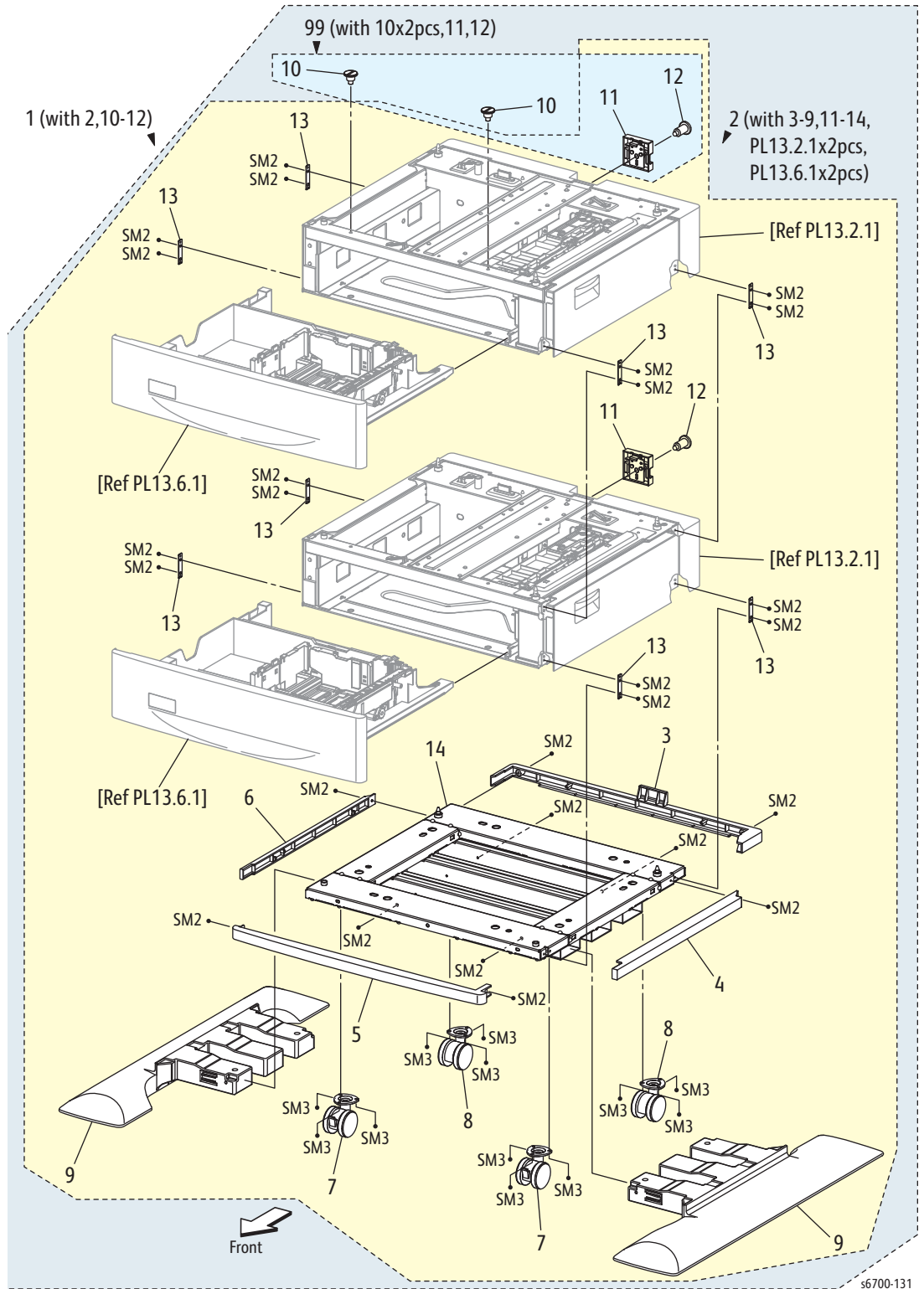
Parts List 12.5 Universal Tray



Parts List 12.5 Universal Tray

Item	Description	Part Number
1	Tray Assy Option (with 2~40)	
2	Plate Assy Bottom	
3	Gear Pb Front	
4	Gear Btm Dmp Oneway	
5	Shaft Pb A4	
6	Gear Btm Lock Oneway	
7	Stopper Pb	
8	Spring Btm Up 550 A4	
9	Guide Assy Side R	
10	Gear Pinion	
11	Guide Assy Side F	
12	Guide Assy End (With 13)	
13	Actuator Guide End	
14	Actuator Size	
15	- -	
16	Plate Gear Lock	
17	Lever Separator	
18	Lever Latch	
19	Spring Cover Separator	
20	Cover Separator	
21	Holder Assy Separator	
22	Holder Spring Separator	019E76290
23	Spring Separator	809E85020
24	Actuator Low Paper	
25	Lever Btm Lock	
26	Gear Lever Btm Lock	
27	Spring Btm Lock	
28	Rack Btm Lock	
29	Cover Btm Up	
30	Gear Btm Lock Pinion	
31	Gear 40 Btm Lock	
32	Gear Pb Rear	
33	Link Pb	
34	Cover Link	
35	Spring Stopper Gear	
36	Actuator Pls Pb	
37	Latch Tray	
38	Spring Latch	
39	Cover Tray Opt	
40	Housing Base	
41	Tray Label	
98	Kit Tray label (numbers 3~6)	897E65190
99	Kit Tray Assy Option (with 1, 98)	604K65000

Parts List 13.1 1100-Sheet Feeder

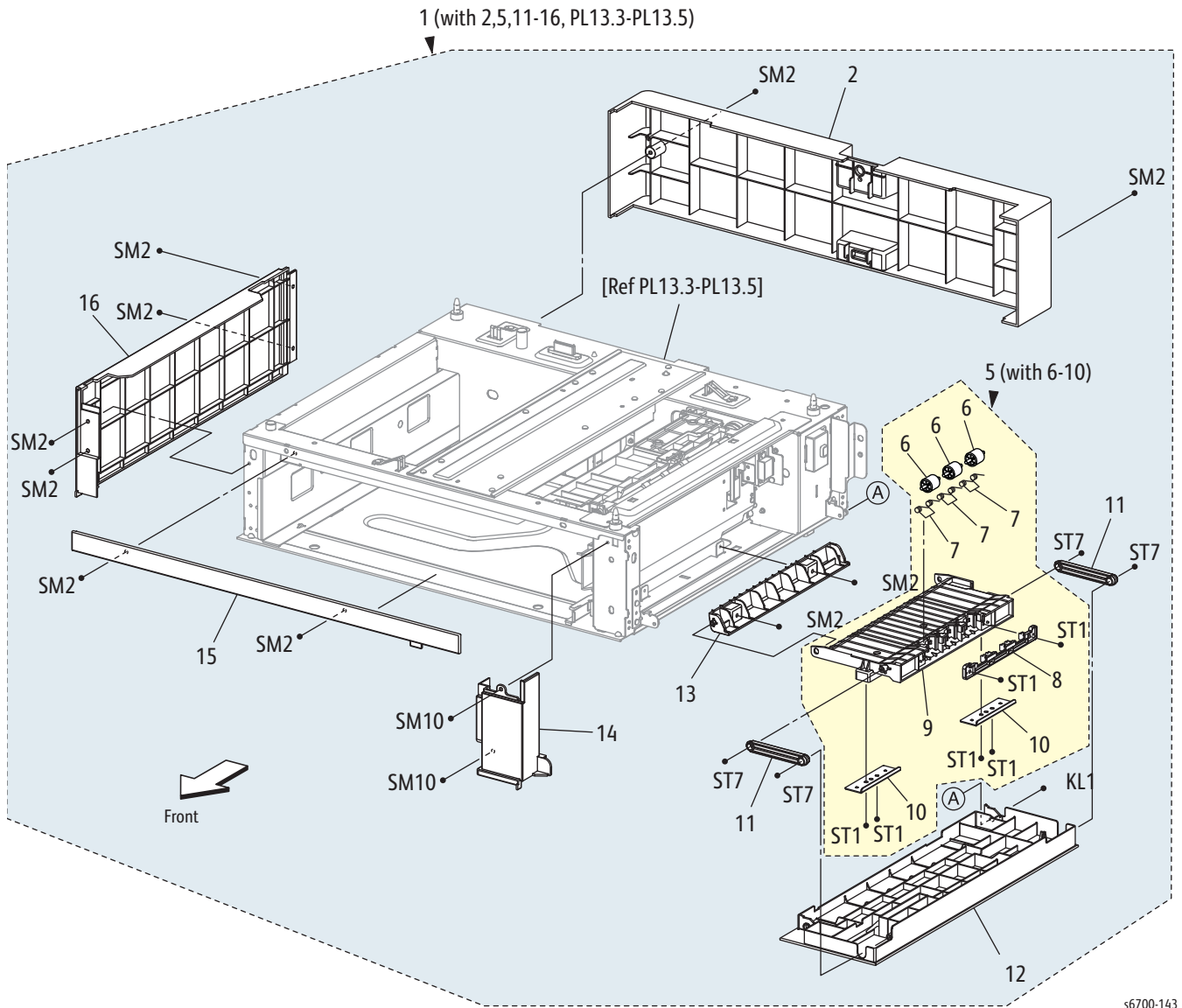


s6700-131

Parts List 13.1 1100-Sheet Feeder

Item	Description	Part Number
1	1100 Option Feeder (with 2, 10-12)	059K77380
2	Feeder Assy 1100 (with 3~9,11~14, PL13.2.1x2pcs, PL13.6.1x2pcs)	
3	Cover Rear C	
4	Cover Right C	
5	Cover Front C	
6	Cover Left C	
7	Caster Front	417W41349
8	Caster Rear	417W41449
9	Foot	017E12741
10	Screw Lock	
11	Plate Lock Rear Assy	
12	Screw Lock Rear	
13	Plate Lock Opt F	
14	Frame Assy Caster	
99	Optional Feeder Mounting Kit (with 10x2, 11-12)	604K65010

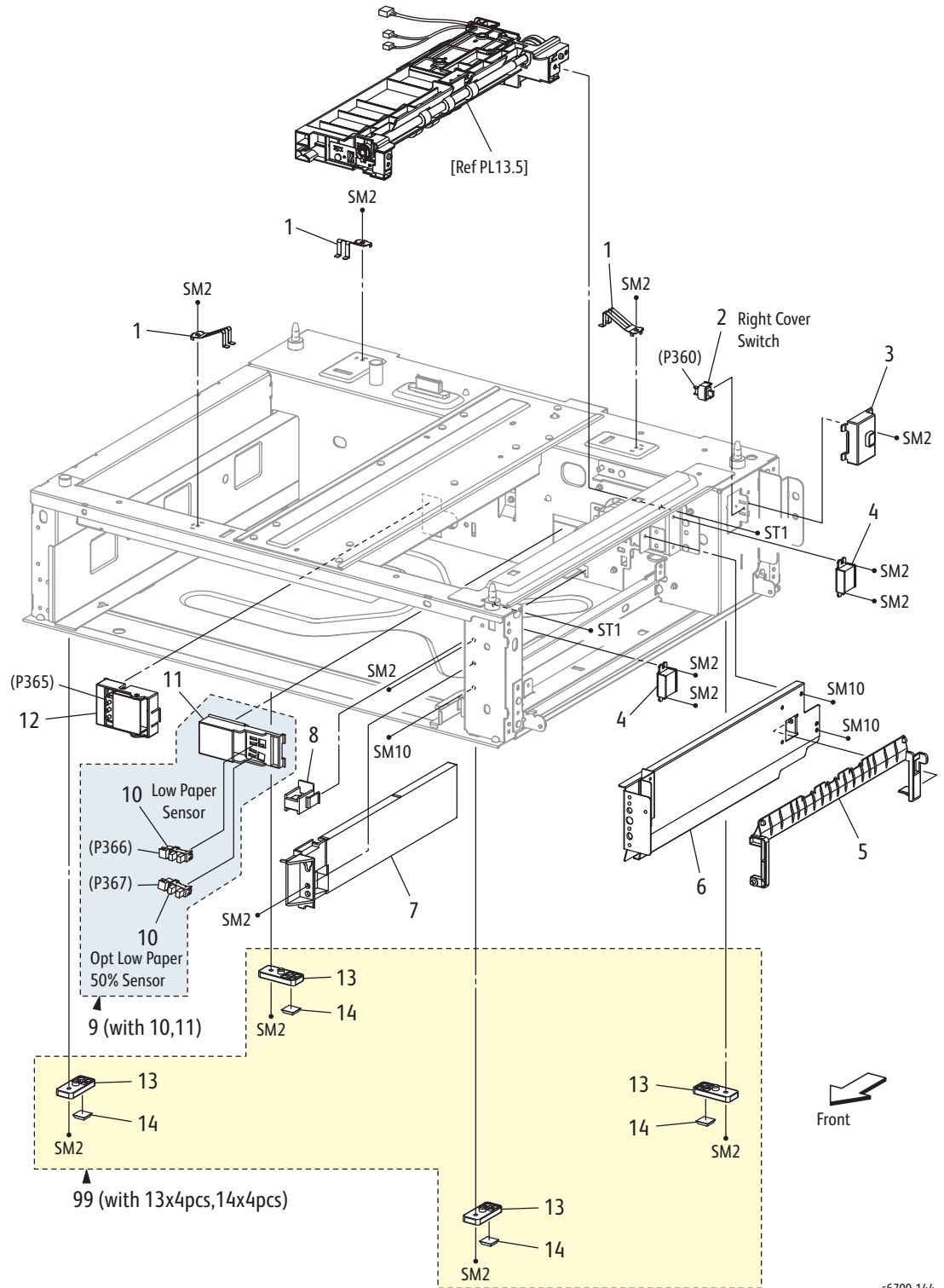
Parts List 13.2 Covers



Parts List 13.2 Covers

Item	Description	Part Number
1	Feeder Assy 550 (with 2, 5, 11~16, PL13.3~PL13.5)	
2	Cover Rear	
3	--	
4	--	
5	Chute Upper Assy (with 6~10)	054K39101
6	Roll Pinch TA	
7	Spring Pinch TA	
8	Chute Upper Top	
9	Chute Upper	
10	Plate Magnet	
11	Arm Chute	
12	Cover RH Opt	
13	Chute Under	
14	Cover Right	
15	Cover Front	
16	Cover Left	

Parts List 13.3 Media Detect

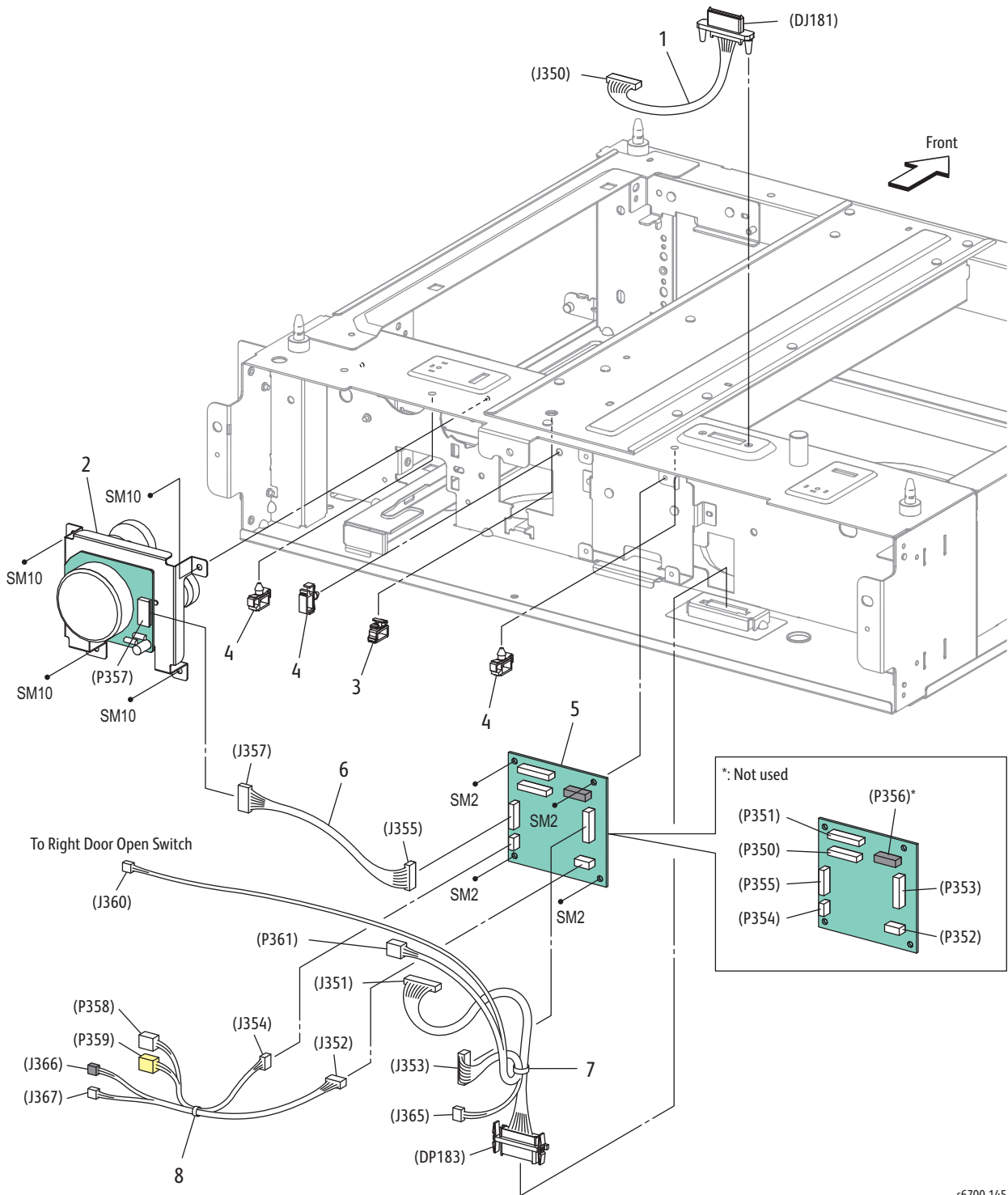


s6700-144

Part List 13.3 Media Detect

Item	Description	Part Number
1	Earth Spring	
2	Right Side Door Open Switch	110E11580
3	Bracket Sensor	
4	Magnet	
5	Chute Feed (Turn Chute)	054E40280
6	Chute Assy Lower	
7	Guide Tray Opt	
8	Block Release	014E64090
9	Holder Assy Sensor Low (with 10, 11)	019K10650
10	Sensor Photo (Low Paper Sensor 1 and 2)	930W00123
11	Holder Sensor	
12	Switch Assy Size (Size Switch)	110K15830
13	Foot	
14	Foot Rubber	
99	Kit Foot Assy (with 13x4 pcs, 14x4 pcs)	604K64990

Parts List 13.4 Electrical

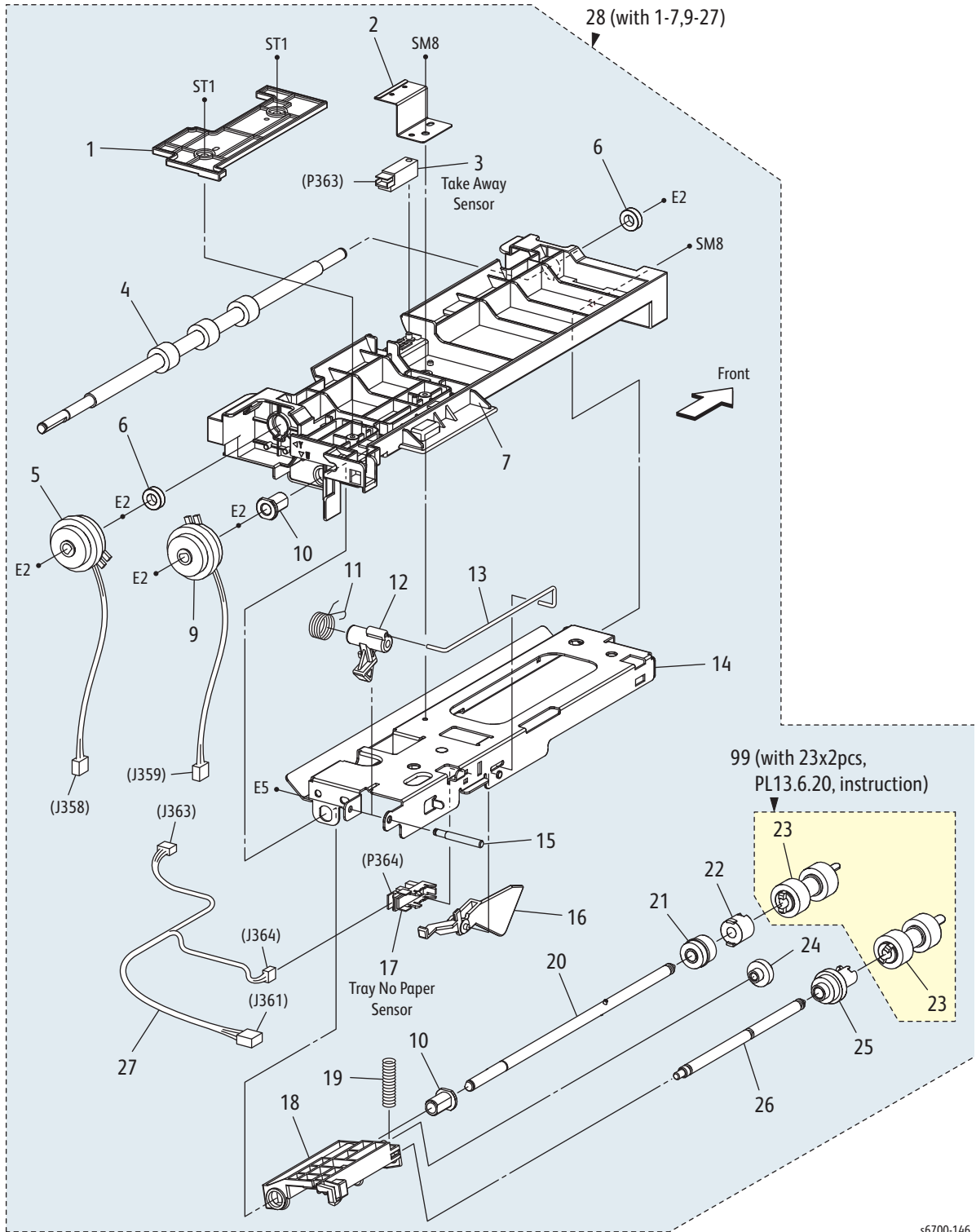


s6700-145

Parts List 13.4 Electrical

Item	Description	Part Number
1	Harness Assy Opt Top (J350-DJ181)	962K73730
2	Drive Assy Opt (Feed Drive Assy)	007K15440
3	Clamp	
4	Clamp Locking	
5	PWBA Opt Fdr (Feeder Board)	960K56340
6	Harness Assy Opt Mot (J355-J357)	
7	Harness Assy Opt SW (J351, J353-J360, P361, J365, DP183)	962K78950
8	Harness Assy Opt CL (J352, J354-P358, P359, J366, J367)	

Parts List 13.5 Feeder

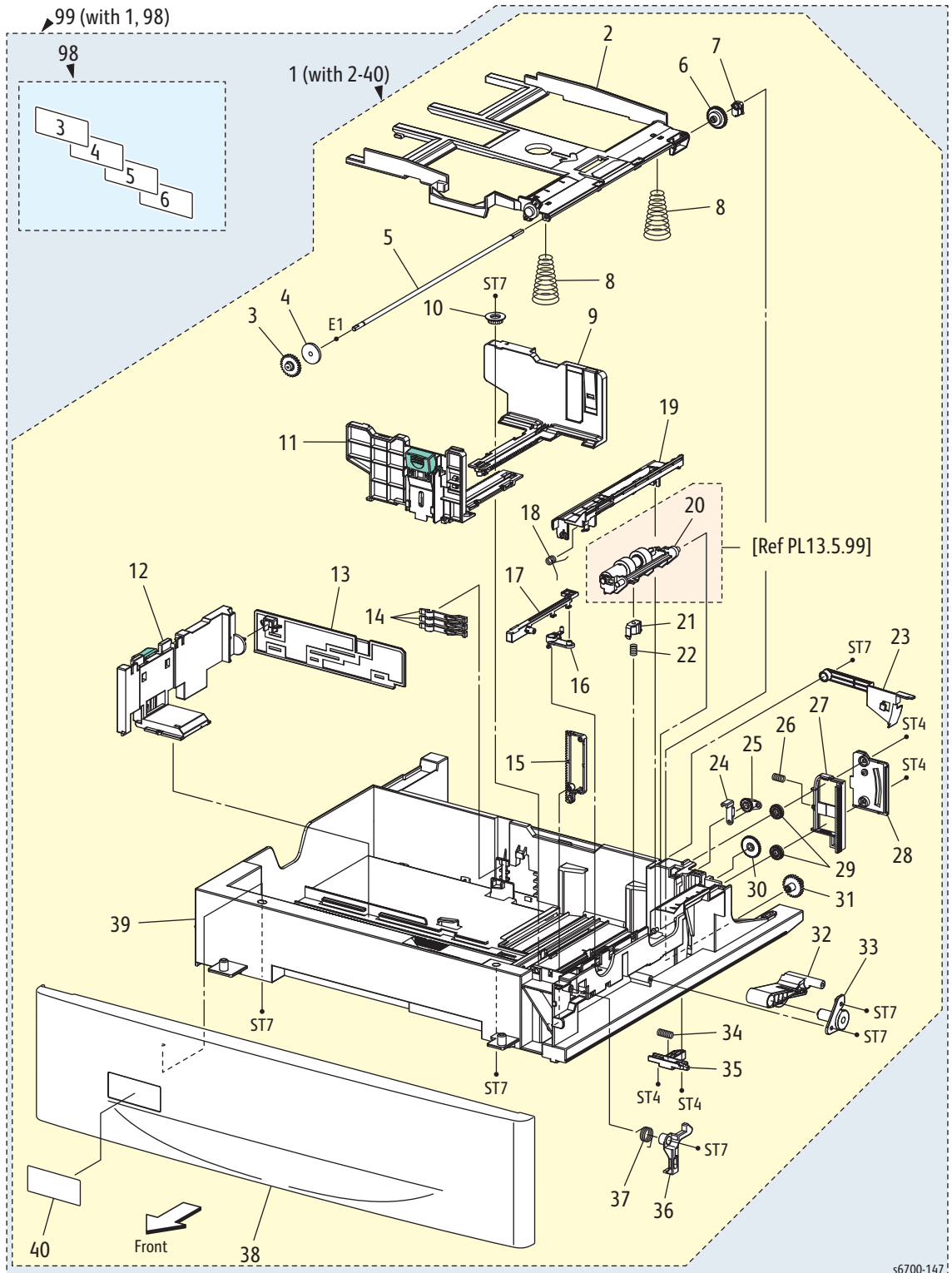


s6700-146

Parts List 13.5 Feeder

Item	Description	Part Number
1	Cover Fdr Opt	
2	Plate Sensor	
3	Take Away Sensor	930W00123
4	Roll Assy Take Away	
5	Clutch Assy Take Away	
6	Bearing Ball	
7	Chute Fdr Opt	
8	--	
9	Clutch Assy Feed	121K43561
10	Bearing Nudger	
11	Spring Lever Nudger	
12	Lever Nudger	
13	Link Actuator	
14	Chute Frame Top	
15	Shaft Lever Nudger	
16	Actuator No Paper	120E31541
17	Sensor Photo (No Paper Sensor)	930W00123
18	Support Nudger	
19	Spring Nudger	
20	Shaft Assy Feed	
21	Gear Feed	
22	Clutch Oneway Feed	
23	Roll Assy Feed	
24	Gear Idler Nudger	
25	Roll Assy Gear Nudger	
26	Shaft Nudger	
27	Harness Assy Opt Path (J361-J363,J364)	
28	Feeder Assy Sub Opt (with 1~7, 9~27)	022K76860
99	Kit Feed Roll & Separator Roll (with 23x2pcs, Pl13.6.20)	604K65030

Parts List 13.6 Universal Tray



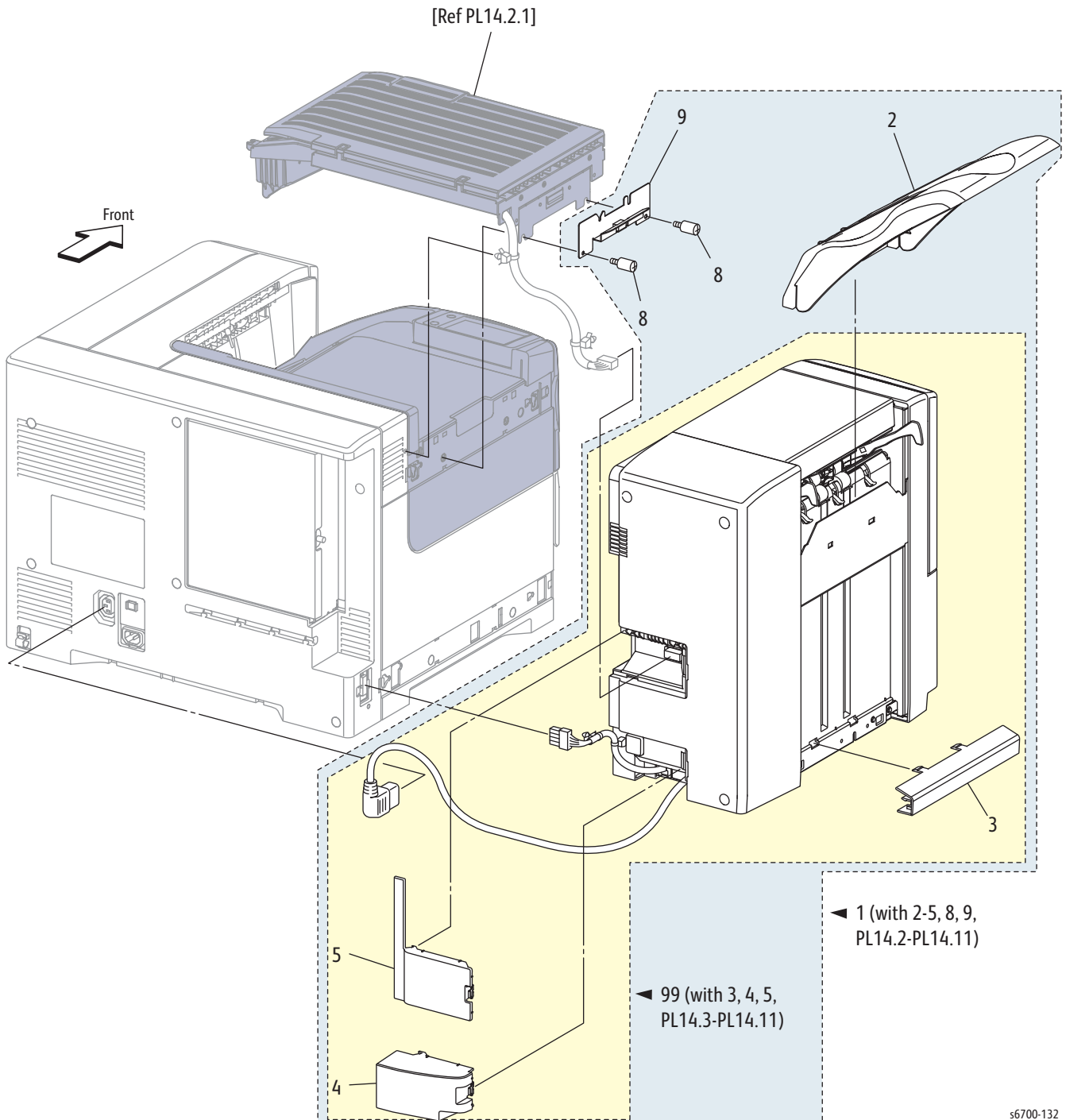
s6700-147

Parts List 13.6 Universal Tray

Item	Description	Part Number
1	Tray Assy Option (with 2~40)	
2	Plate Assy Bottom	
3	Gear PB Front	
4	Gear BTM Dmp Oneway	
5	Shaft PB A4	
6	Gear BTM Lock Oneway	
7	Stopper PB	
8	Spring BTM Up 550 A4	
9	Guide Assy Side R	
10	Gear Pinion	
11	Guide Assy Side F	
12	Guide Assy End	
13	Actuator Guide End	
14	Actuator Size	
15	Plate Gear Lock	
16	Lever Separator	
17	Lever Latch	
18	Spring Cover Separator	
19	Cover Separator	
20	Holder Assy Separator	
21	Holder Spring Separator	019E76290
22	Spring Separator	809E85020
23	Actuator Low Paper	
24	Lever BTM Lock	
25	Gear Lever BTM Lock	
26	Spring BTM Lock	
27	Rack BTM Lock	
28	Cover BTM Up	
29	Gear BTM Lock Pinion	
30	Gear 40 BTM Lock	
31	Gear PB Rear	
32	Link PB	
33	Cover Link	
34	Spring Stopper Gear	
35	Actuator PLS PB	
36	Latch Tray	
37	Spring Latch	
38	Cover Tray Opt	
39	Housing Base	
40	Tray Label	
98	Kit, Tray Label (numbers 3~6)	897E65190
99	Kit Tray Assy (with 1, 98)	604K65002

Finisher Parts

Parts List 14.1 Finisher

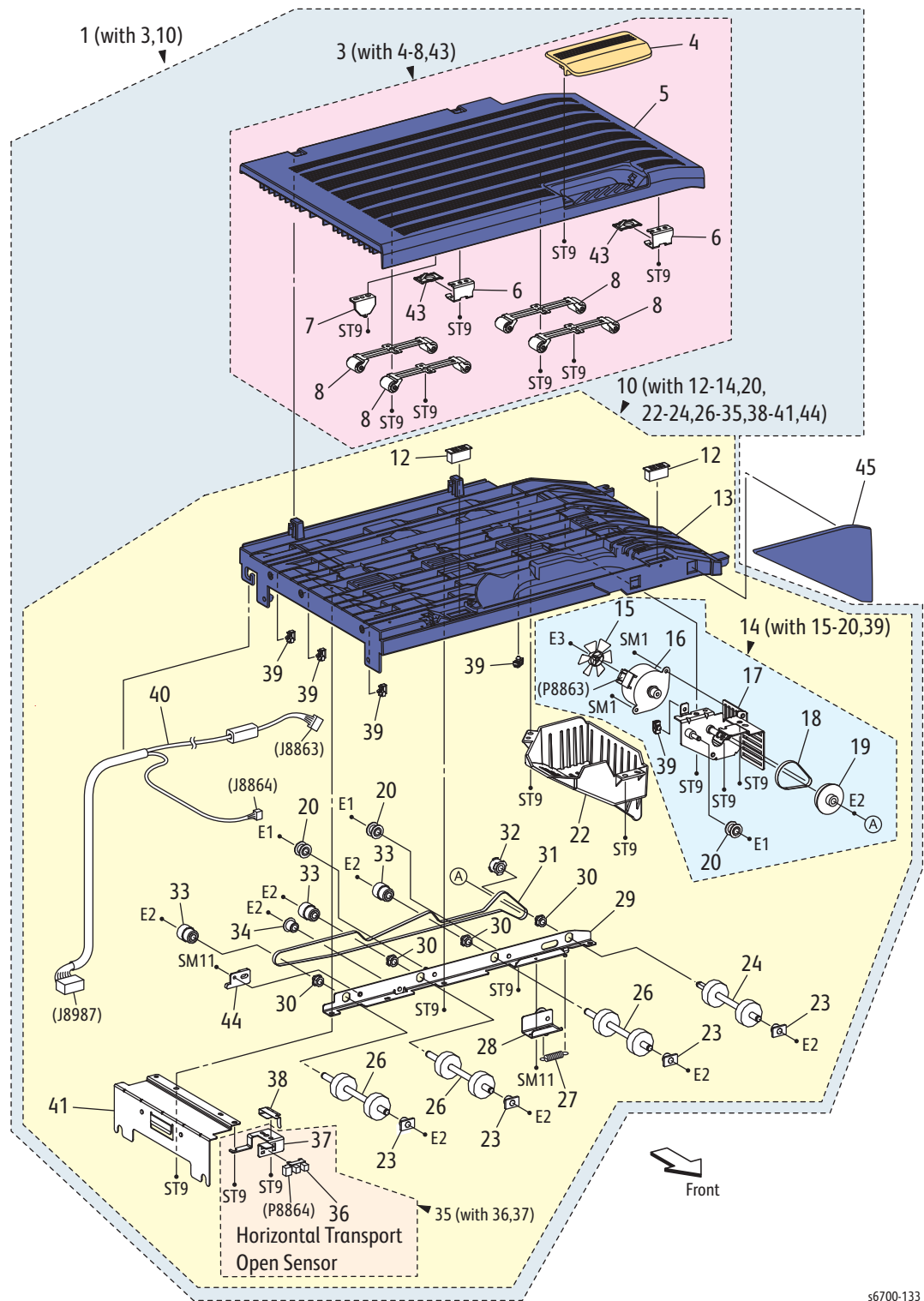


s6700-132

Parts List 14.1 Finisher

Item	Description	Part Number
1	Finisher (with 2~5, 8, 9, PL14.3~PL14.11)	059K78170
2	Tray Stacker	675K86860
3	Cover Guide Tray	
4	Cover Connector2	
5	Cover Connector	
6	--	
7	--	
8	Screw M4 Steel	826E28960
9	Bracket Assy Guide Add	
99	Kit Finisher Assy (with 3, 4, 5, PL14.3-PL14.11)	604K65020

Parts List 14.2 Horizontal Transport

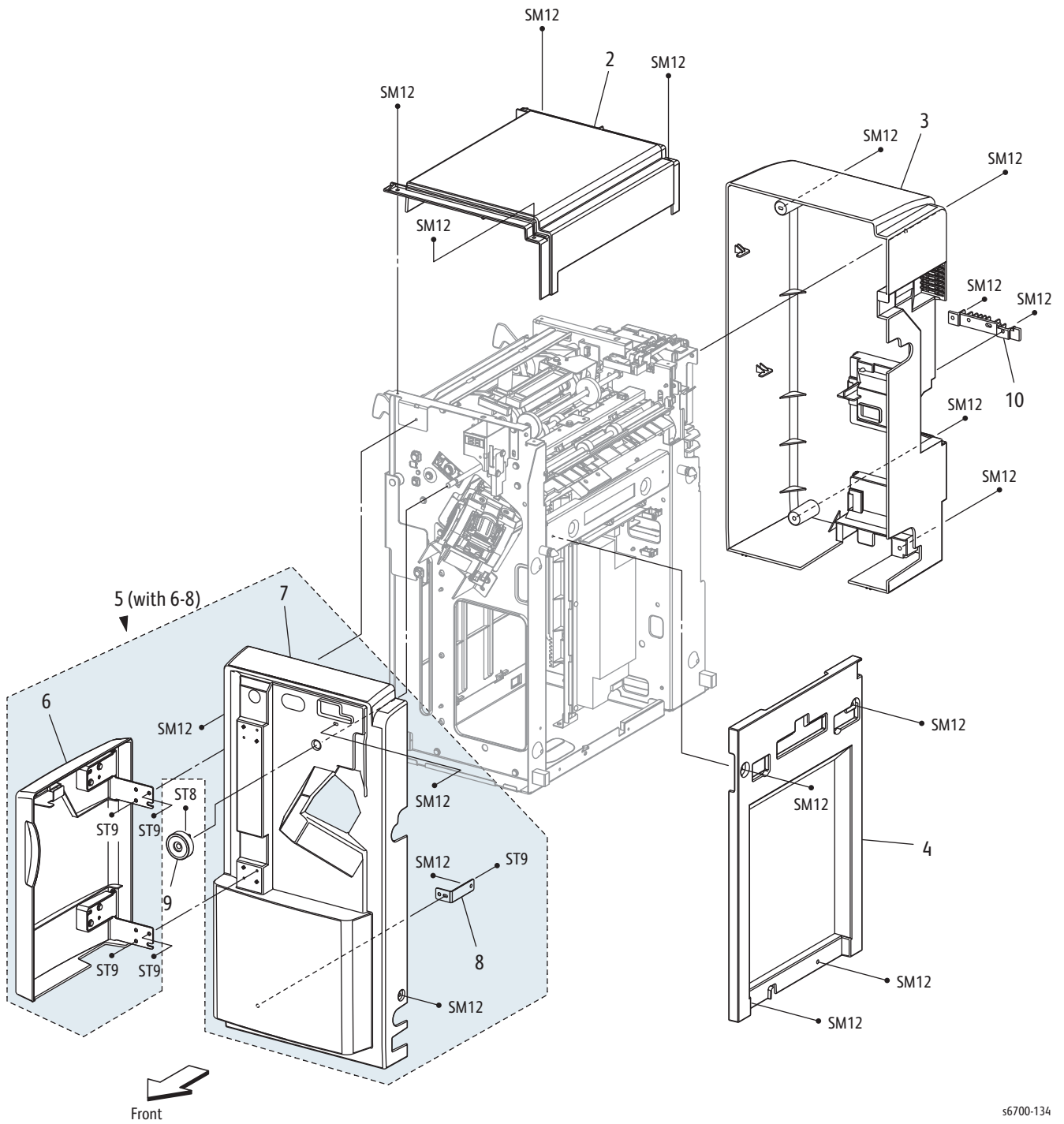


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Parts List 14.2 Horizontal Transport

Item	Description	Part Number
1	Horizontal Transport Assy (with 3,10)	022K76640
2	--	
3	Cover Assy Top H-TRA (with 4~8, 43)	848K39440
4	Cover Handle	
5	Cover Top H-TRA	
6	Bracket Magnet A4	
7	Actuator Sensor	
8	Roll Assy Pinch H-TRA	
9	--	
10	Chute Assy Lower H-TRA (with 12~14, 20, 22~24, 26~35, 38~41,44)	
11	--	
12	Magnet	
13	Chute Low H-TRA	
14	Drive H-TRA (with 15~20, 39) (Horizontal Transport Drive Assy)	068K64230
15	Fan A4	
16	Motor Assy Pm Htu	
17	Bracket Assy Motor	
18	Belt Motor	
19	Pulley Idler	
20	Pulley Tension	
21	--	
22	Cover Motor	
23	Bearing Htu A4	
24	Roll Assy Ent	
25	--	
26	Roll Assy Exit	
27	Spring Extension	
28	Bracket Assy Tension	
29	Bracket Assy Drive	
30	Bearing E Cond	
31	Belt Transport	
32	Pulley 22t	
33	Pulley Assy Oneway	
34	Pulley T17	
35	Bracket Assy Sensor (with 36,37)	068K64120
36	Sensor Photo	
37	Bracket Sensor	
38	Spring Sensor	
39	Clamp Locking	
40	Harness Assy HTU A4fin (J8987-j8863,j8864)	
41	Bracket Guide	
42	--	
43	Cover Bracket	
44	Spacer Htu	
45	Cover Add	

Parts List 14.3 Covers

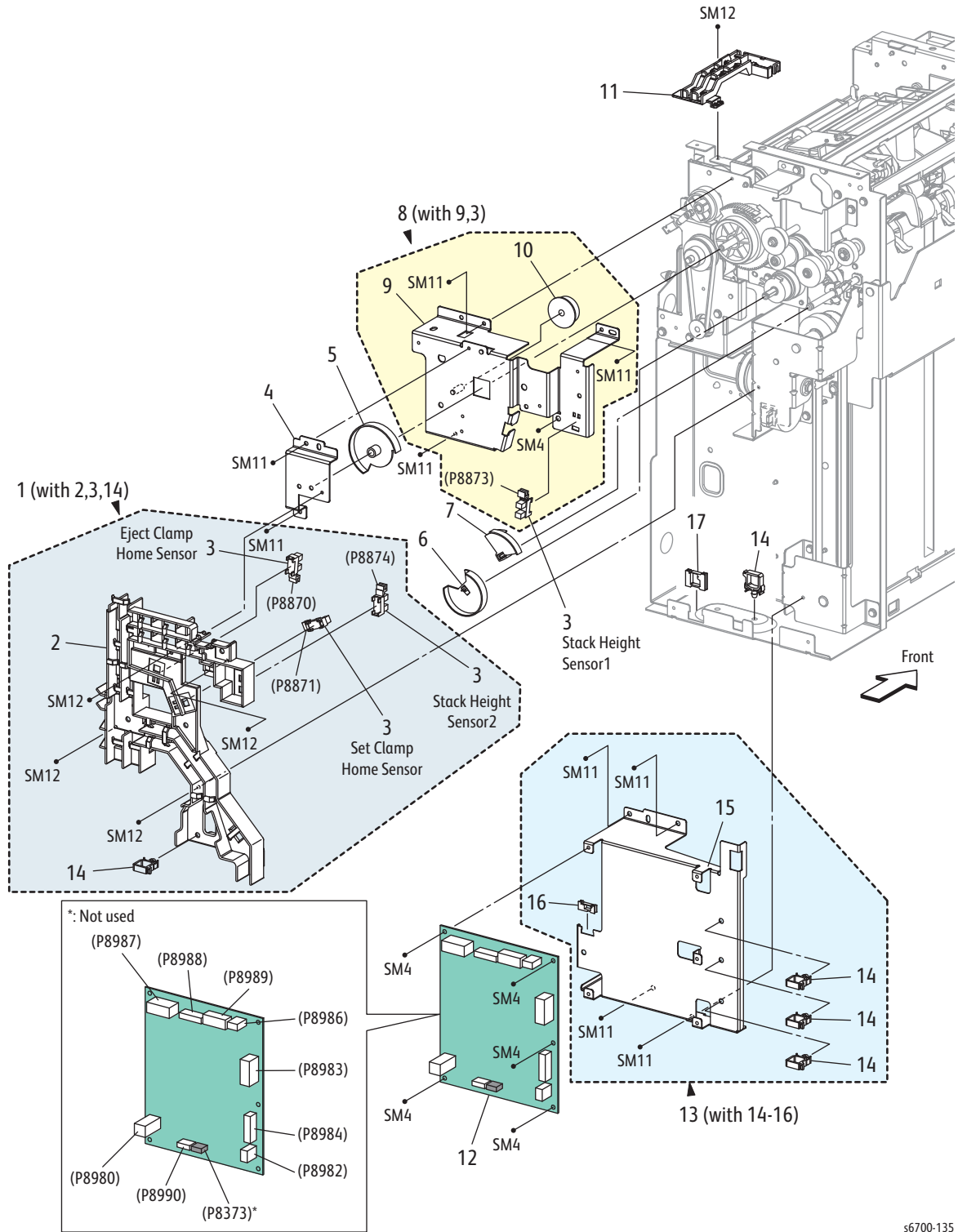


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Parts List 14.3 Covers

Item	Description	Part Number
1	--	
2	Cover Top	
3	Cover Rear	
4	Cover RH	
5	Cover Assy Front (with 6~8)	848K39450
6	Cover Assy Front Door	
7	Cover Front	
8	Bracket Cover Front	
9	Knob Assy Exit	003K87701
10	Handle	

Parts List 14.4 Main Board

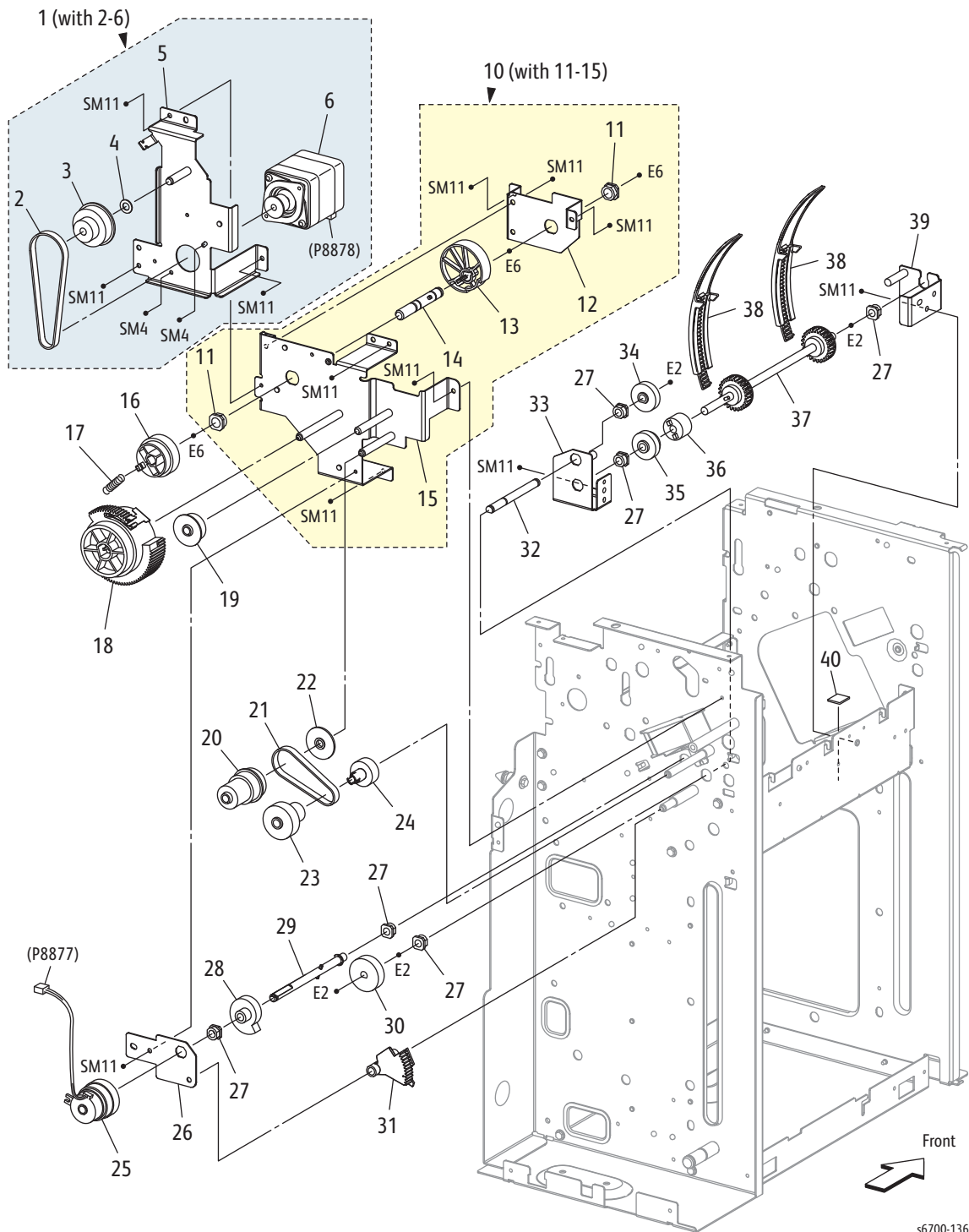


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Parts List 14.4 Main Board

Item	Description	Part Number
1	Guide Assy Harness (with 2,3, 14)	
2	Guide Harness 1	
3	Sensor Photo (Stack Height, Set and Eject Clamp Home)	930W00111
4	Support Stud	
5	Actuator Gear Sect	
6	Actuator Set Clamp Cam	
7	Actuator Hight	
8	Bracket Assy Sensor Height (with 9,3)	
9	Bracket Assy Sensor	
10	Gear Z30 R	
11	Guide Harness 3	
12	PWBA Main A4fin (Main Board)	960K54034
13	Bracket Assy Pwba (with 14~16)	
14	Clamp Locking	
15	Bracket PWBA	
16	Bushing Saddle	
17	Bushing Saddle	

Parts List 14.5 Eject

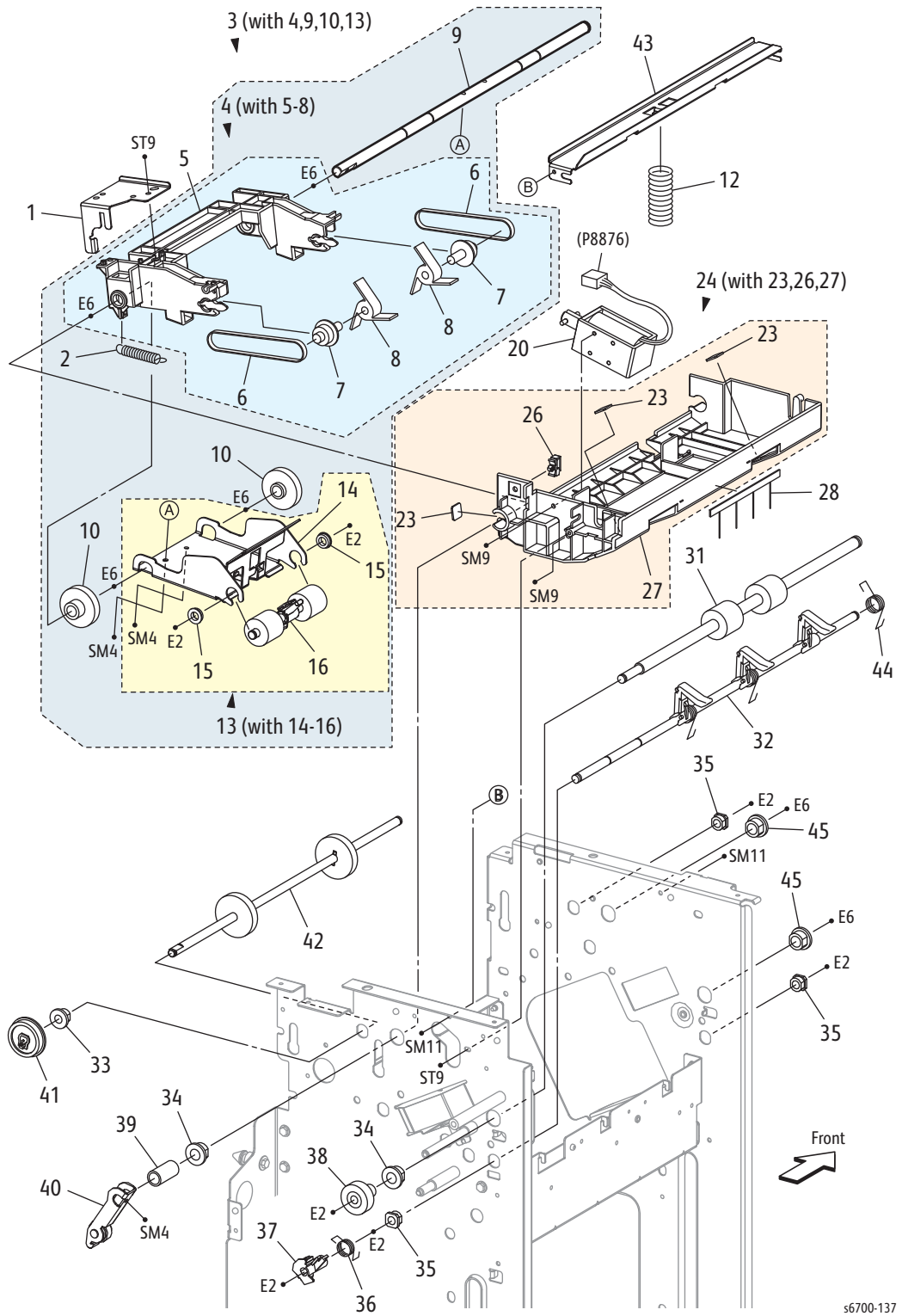


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Parts List 14.5 Eject

Item	Description	Part Number
1	Motor Assy Eject Drive (with 2-6)	127K59630
2	Belt	
3	Gear Pulley Z20 T49	
4	Washer	
5	Bracket Assy Motor	
6	Motor Assy Eject	
7	--	
8	--	
9	--	
10	Bracket Assy Eject Drive (with 11-15)	068K64060
11	Bearing Sleeve	
12	Bracket Cam	
13	Cam Eject Clamp	
14	Shaft Assy Cam	
15	Bracket Assy Drive Ej	
16	Gear Z38 S	
17	Spring Clamp Cam	
18	Gear Assy Sector A4	
19	Gear Z25 S	
20	Gear Z28 Z22 T38	
21	Belt	
22	Flange Drive Ej	
23	Gear Pulley Z32l T25	
24	Gear Z23l	
25	Clutch Z34 (Set Clamp Clutch)	121K34631
26	Bracket Cl	
27	Bearing Sleeve	
28	Cam Set Clamp Move	
29	Shaft Assy Set Drive	
30	Gear Z31 R	
31	Gear Z72 Sector	
32	Shaft Guide Paper M	
33	Bracket Assy Shelf R	
34	Gear Z26 R	
35	Gear Z25 L	
36	Clutch Tl400	
37	Shaft Assy Guide Paper	
38	Guide Paper 240	032E32800
39	Bracket Assy Shelf F	
40	Damper Solenoid	

Parts List 14.6 Eject Chute

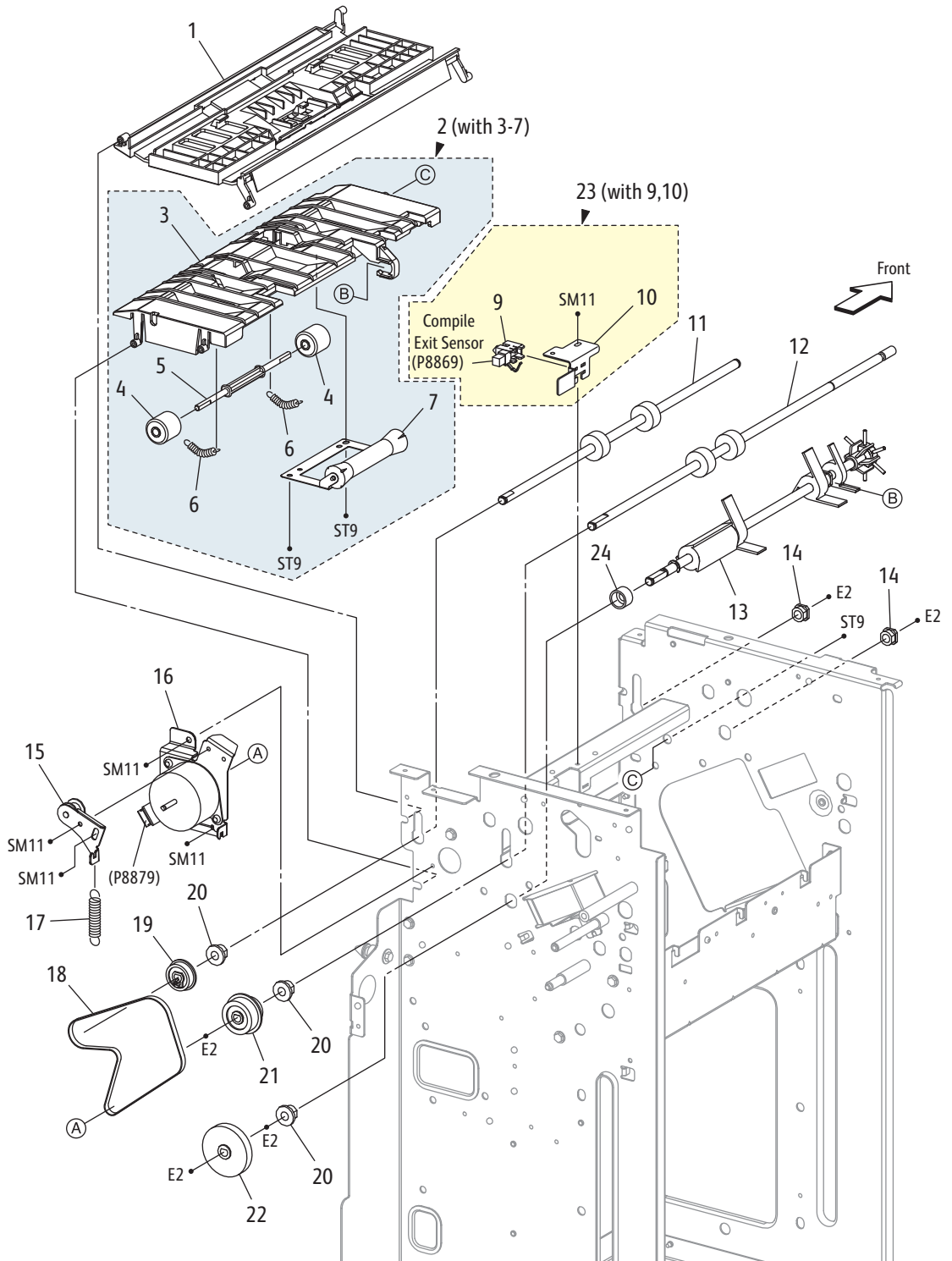


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Parts List 14.6 Eject Chute

Item	Description	Part Number
1	Support Arm	
2	Spring Sub Paddle	
3	Roller Assy Eject A4 (with 4, 9, 10, 13)	059K61890
4	Arm Assy Paddle (with 5-8)	
5	Arm Sub Paddle	
6	Belt	
7	Pulley T22	
8	Paddle Sub	033E93330
9	Shaft Eject Clamp	
10	Gear Pulley Z31 T20	
11	--	
12	Spring Pinch	
13	Roller Assy Eject Pinch (with 14~16)	
14	Bracket Eject Pinch	
15	Bearing	
16	Roller Eject Pinch	059K61911
20	Sub Paddle Solenoid Assy	121K43900
23	Damper	
24	Chute Assy Eject (with 23, 26, 27)	
25	--	
26	Clamp Locking	
27	Chute Eject	
28	Eliminator Eject RH	105E19080
29	--	
30	--	
31	Roller Assy Eject	
32	Shaft Assy Set Clamp	
33	Bearing Powdered	
34	Bearing Powdered	
35	Bearing Sleeve	
36	Spring Set Link	
37	Gear Z18	
38	Gear Assy Z25 R Oneway	
39	Spacer Eject Clamp	
40	Arm Assy Clamp	
41	Pulley T41	
42	Shaft Assy Drive Eject	
43	Plate Tie Eject Pinch	
44	Spring Set Clamp	
45	Bearing Sleeve	

Parts List 14.7 Finisher Transport



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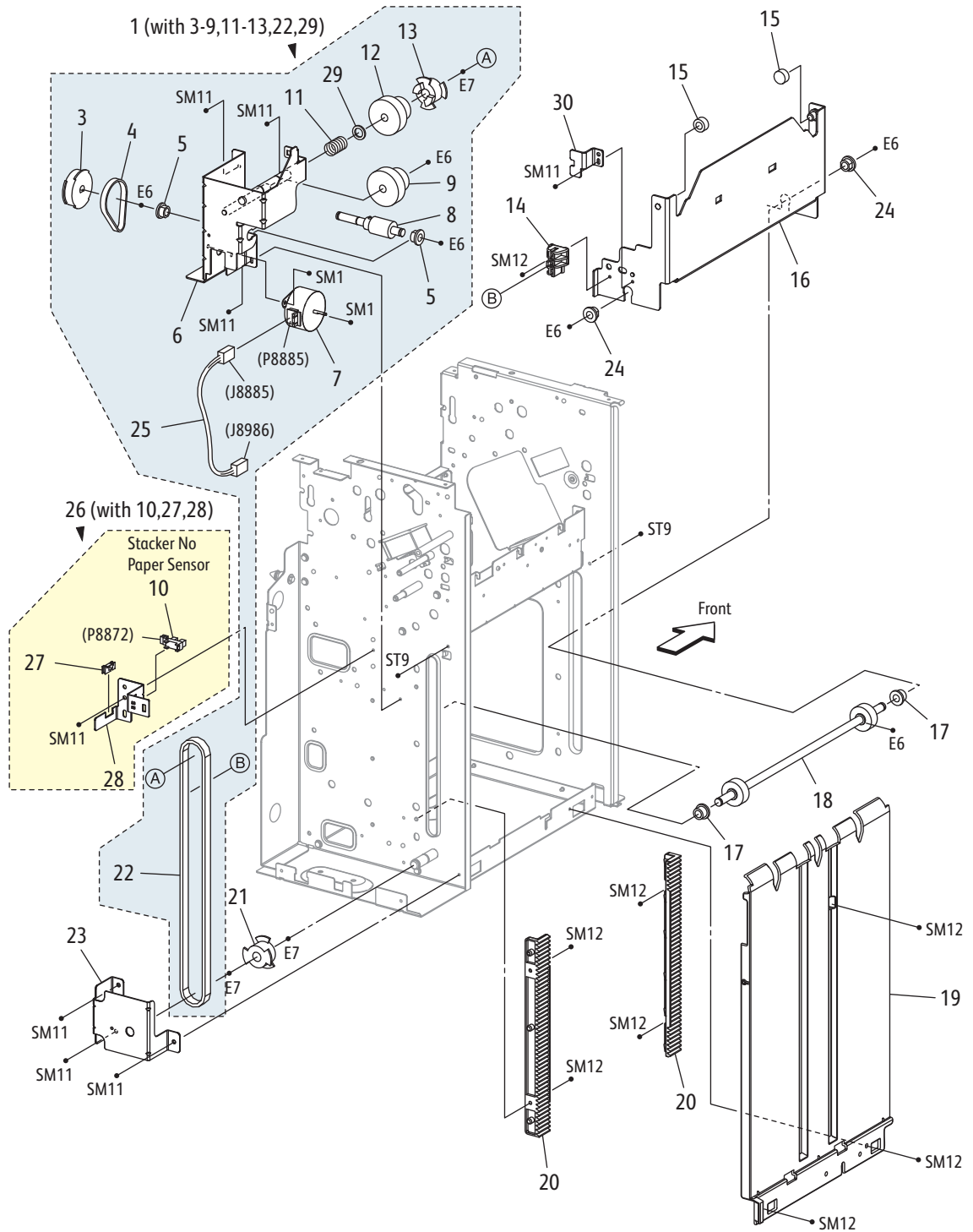
Parts List 14.7 Finisher Transport

Item	Description	Part Number
1	Chute Assy Upper	
2	Chute Assy Lower (with 3~7)	054K40183
3	Chute Fin Lower	
4	Roll Pinch Ent	
5	Shaft Pinch Ent	
6	Spring Pinch Ent	
7	Roll Assy Pinch Exit	
8	--	
9	Sensor Assy	
10	Bracket Sensor Exit	
11	Roll Assy Drive Ent	
12	Roll Assy Drive Exit	
13	Shaft Assy Main Paddle	
14	Bearing Sleeve	
15	Bracket Assy Tension2	
16	Drive Assy Trans (Transport Drive Assy)	068K64172
17	Spring Tension	
18	Belt	
19	Pulley T30	
20	Bearing Powdered	
21	Gear Pulley Z27 T30	
22	Gear Z42 L	
23	Sensor Assy Exit (with 9,10) (Compile Tray Exit Sensor)	068K67780
24	Cap Bearing	

Parts List 14.8 Compile Tray

Item	Description	Part Number
1	Tray Assy Compile (with 2-18, 26, 27)	050K63700
2	Guide Paper Tray	
3	Spring Guide Paper	
4	Guide Tamper Front A4	
5	Guide Tamper Rear A4	
6	Spring Tamper Rear	
7	Base Tamper Rear A4	
8	Base Tamper Front A4	
9	Sensor Photo (Front/Rear Tamper Home Sensor)	930W00111
10	Tray Compile	
11	Guide Paper Paddle	
12	Guide Harness Compile Center	
13	Compile Tray No Paper Sensor Assy	
14	Guide Paper Compile Center	
15	Bracket Compile	
16	Rack Tamper	
17	Bracket Motor Tamper	
18	Motor Assy Tamper	127K58040
19	Holder Assy Stapler A4 (with 20,22)	019K10370
20	Stapler Assy (with 21)	
21	Holder Cartridge (with 25)	050K51250
22	Bracket Stapler Low	
23	--	
24	--	
25	Cartridge Staple	
26	Guide Paper Staple	
27	Guide Paper End Front A4 Fin	

Parts List 14.9 Stacker

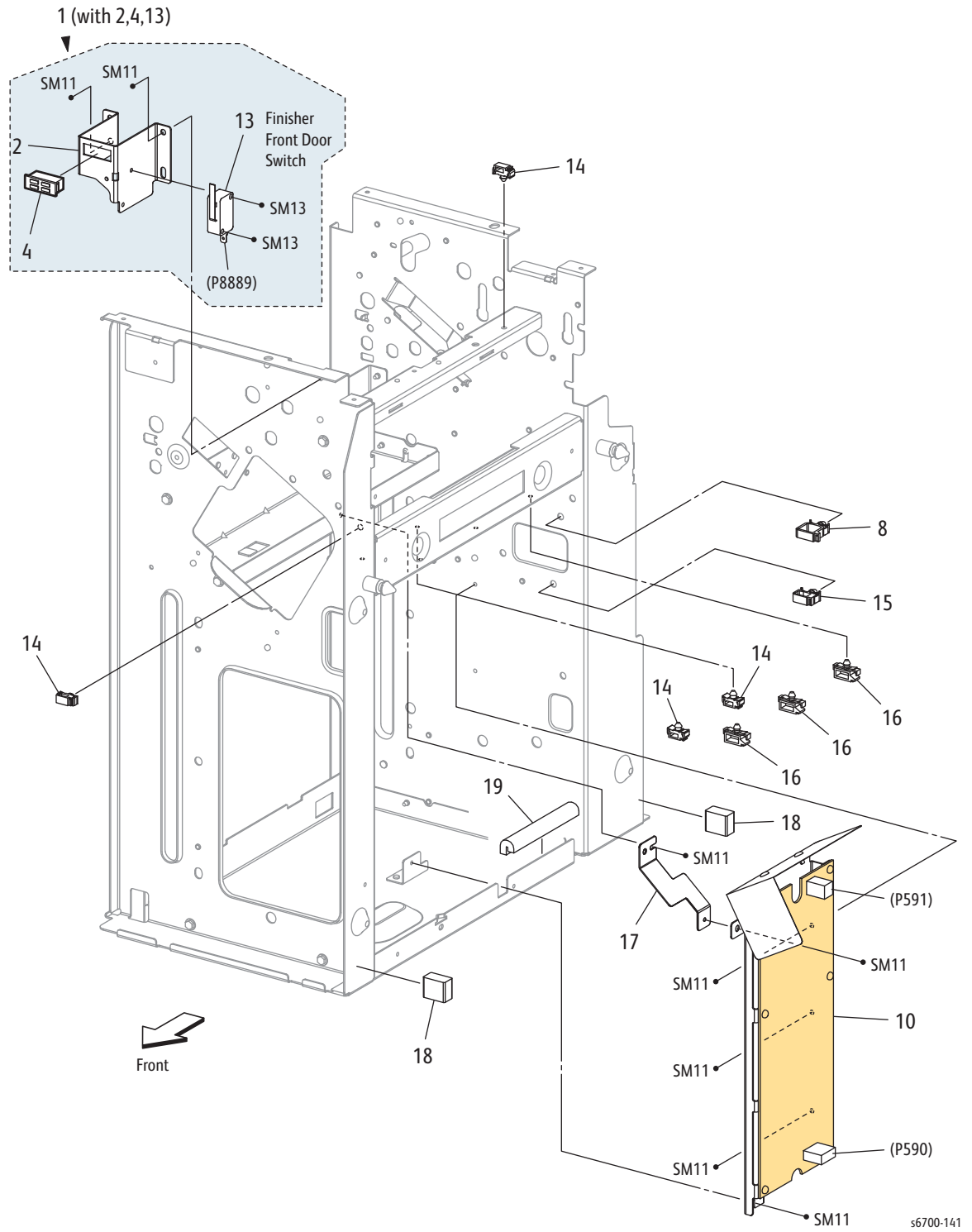


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Parts List 14.9 Stacker

Item	Description	Part Number
1	Drive Assy Stacker (with 3-9,11-13, 22, 29)	068K64010
2	--	
3	Pulley T60	
4	Belt	
5	Bearing Powdered	
6	Bracket Assy Elev	
7	Motor Assy Stacker	
8	Shaft Assy Worm	
9	Gear Z15 Z37	
10	Sensor Photo (Stacker No Paper Sensor)	930W00111
11	Spring Doc	
12	Gear Doc Clutch B	
13	Pulley Doc Clutch B	
14	Clamp Belt	
15	Bearing Carriage	
16	Carriage Assy	
17	Bearing Powdered	
18	Shaft Assy Stacker	
19	Guide Tray	
20	Rack A4	
21	Pulley T18	
22	Belt Stacker	
23	Bracket Stud	
24	Bearing Sleeve	
25	Harness Assy MOT3 (J8885-J8986)	
26	Sensor Assy No Paper (with 10, 27, 28)	068K64461
27	Bushing Saddle	
28	Bracket Sensor No Paper	
29	Washer Nylon	
30	Bracket Clamp	

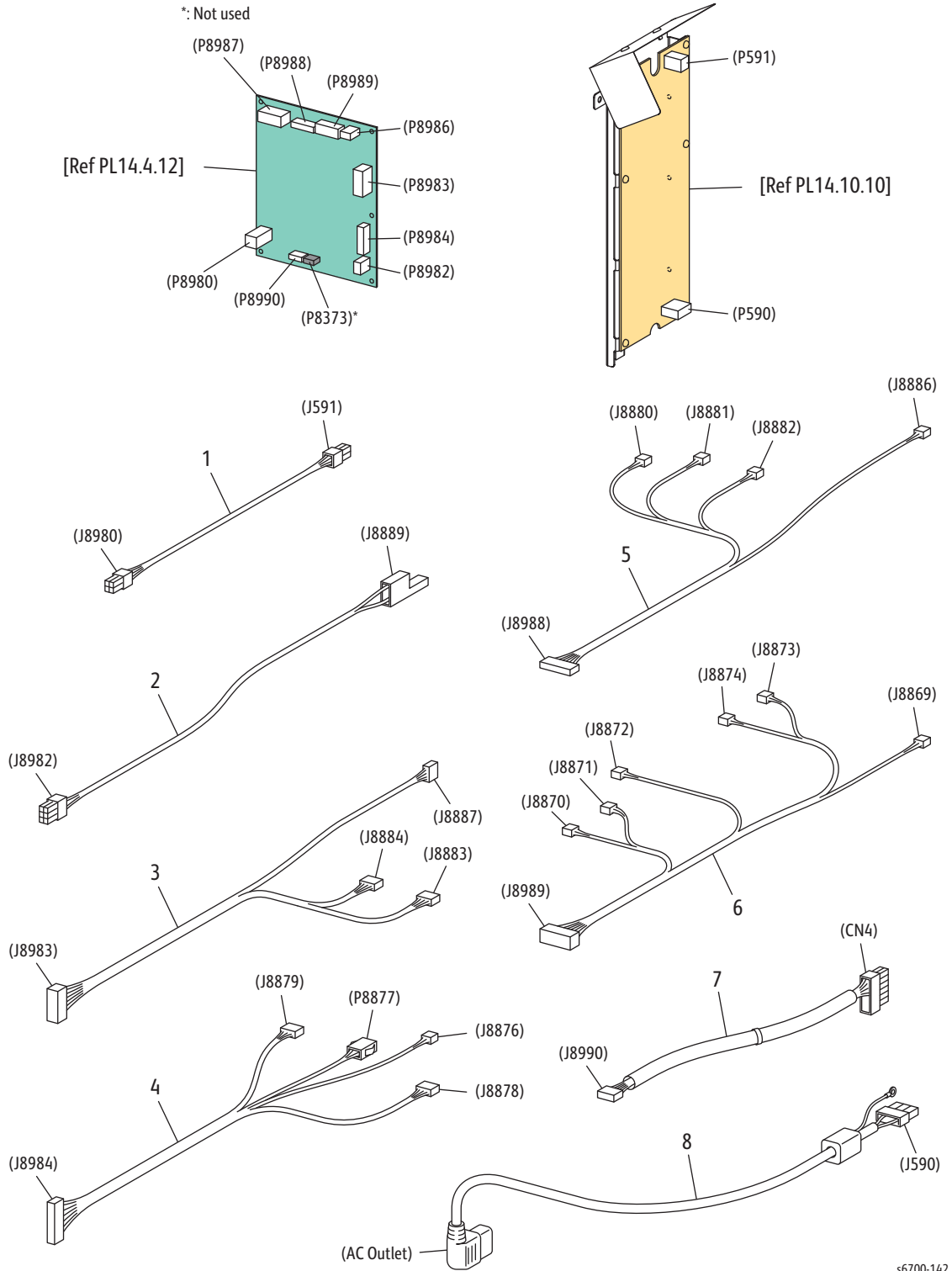
Parts List 14.10 Finisher LVPS



Parts List 14.10 Finisher LVPS

Item	Description	Part Number
1	Bracket Assy Interlock (with 2,4,13) (Front Door Interlock Switch)	068K64620
2	Bracket Interlock	
3	--	
4	Magnet	
5	--	
6	--	
7	--	
8	Clamp Locking	
9	--	
10	LVPS Assy	105K24210
11	--	
12	--	
13	Switch	
14	Clamp Locking	
15	Clamp Locking	
16	Clamp Locking	
17	Bracket EME	
18	Gasket	
19	Guide Edge	

Parts List 14.11 Finisher Harnesses



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Parts List 14.11 Finisher Harnesses

Item	Description	Part Number
1	Harness Assy LVPS (J8980-J591)	962K73190
2	Harness Assy Intl SW (J8982-J8889)	
3	Harness Assy Mot1 (J8983-J8887, P8891)	
4	Harness Assy Mot2 (J8984-J8876, P8877, J8878, J8879)	
5	Harness Assy SNR1 (J8988-J8886, P8890)	
6	Harness Assy SNR2 (J8989-J8869, J8870, J8871, J8872, J8873, J8874)	
7	Harness Assy IF (J8990-CN4)	962K73131
8	Power Cable (J590-AC Outlet)	962K73221

Xerox Supplies and Accessories

Toner Cartridges are available in metered or regional versions. Printers are shipped from the factory with neutral cartridges that are set for metered use at power up or adopt the region when the first non-neutral cartridge is installed. Two regional variants, North America / Xerox Europe (NA/XE) and Developing Markets Operations (DMO) are available. The table lists Toner Cartridge part numbers for metered or regional versions. Neutral appears as the cartridge type until metered toner is enabled or a regional (NA/XE or DMO) cartridge is inserted.

Note

Toner level in the cartridge is determined by auger turns and sensors. Toner level is set to 100 % when a new cartridge is installed. Toner Cartridge life (A/ A4 pages at 5 % coverage) is 12K for CMY, 18K for K for hi-cap, 15K for CMY, 21K for K for metered, and 5K for CMY, 7.1K for K for standard and neutral.

Toner Cartridge Types

Region/Type	Description	Capacity
NA/XE/DMO	Cyan Standard Capacity	5,000
	Magenta Standard Capacity	5,000
	Yellow Standard Capacity	5,000
	Black Standard Capacity	7,100
	Cyan High Capacity	12,000
	Magenta High Capacity	12,000
	Yellow High Capacity	12,000
	Black High Capacity	18,000
Metered	Cyan Metered	15,000
	Magenta Metered	15,000
	Yellow Metered	15,000
	Black Metered	21,000

Note

Imaging Unit life is determined by number of prints, cycles (rotation time) and pixel count (dispense time). Life is 50K pages with 4 page per job average and < 15 % coverage.

Waste Toner status is determined by a sensor for almost full and a page count after that for full. Life should be about 25 K A/A4 pages at 5 % coverage per toner, 20 % cumulative, to almost full and another 3600 pages to full.

The Maintenance Kit life is determined by page count. Life is 150K A/A4 pages to a near end of life warning, approximately 180K A/A4 pages to end of life error hard stop.

Routine Maintenance and Service Items

Description	Part Number
Fuser 110V	126K32220
Fuser 220V	126K32230
Black Imaging Unit	108R00974
Cyan Imaging Unit	108R00971
Magenta Imaging Unit	108R00972
Yellow Imaging Unit	108R00973
Standard Capacity Black Toner Cartridge for NA/XE	106R00506
Standard Capacity Cyan Toner Cartridge for NA/XE	106R00503
Standard Capacity Magenta Toner Cartridge for NA/XE	106R00504
Standard Capacity Yellow Toner Cartridge for NA/XE	106R00505
High Capacity Black Toner Cartridge for NA/XE	106R00510
High Capacity Cyan Toner Cartridge for NA/XE	106R00507
High Capacity Magenta Toner Cartridge for NA/XE	106R00508
High Capacity Yellow Toner Cartridge for NA/XE	106R00509
Standard Capacity Black Toner Cartridge for DMO	106R00514
Standard Capacity Cyan Toner Cartridge for DMO	106R00511
Standard Capacity Magenta Toner Cartridge for DMO	106R00512
Standard Capacity Yellow Toner Cartridge for DMO	106R00513
High Capacity Black Toner Cartridge for DMO	106R00526
High Capacity Cyan Toner Cartridge for DMO	106R00523
High Capacity Magenta Toner Cartridge for DMO	106R00524
High Capacity Yellow Toner Cartridge for DMO	106R00525
Metered Black Toner Cartridge	106R00522
Metered Cyan Toner Cartridge	106R00519
Metered Magenta Toner Cartridge	106R00520
Metered Yellow Toner Cartridge	106R00521
Waste Toner Cartridge	108R00975
Maintenance Kit (Transfer Belt and Transfer Roller)	604K73140
Staple Cartridge (3 cartridges of 5K staples)	108R01039

Power Cords

Description	Part Number
Power Cord, North America (NEMA 5-15), 125 V, 15A	117E29520
Power Cord, Cable Assy, EUR, 240 V	152S06413
Power Cord, Cable Assy, UK, 240 V	152S06414
Power Cord, Denmark, 230V	152S06415
Power Cord, Australia, 230V	117E29490
Power Cord, China, 220V	117E35030
Power Cord, Argentina, 220V	117E35040
Power Cord, Switzerland, 230V	152S06416

Options/Accessories

Description	Part Number
550-Sheet Feeder	097S04150
1100-Sheet Feeder	097S04151
Finisher, 1000-Sheet Stacker, Stapler	097S04152
2GB RAM DIMM	097S04396
Hard Drive Productivity Kit, 160GB	097S04179
Printer Stand	097S04245

Service Kits

Maintenance Kit - 604K73140

Customer-Replaceable Maintenance Kit

Item	Procedure
Transfer Roller ^a	"Transfer Roller" on page 8-11
Transfer Belt	"Transfer Belt" on page 8-12
Separator Roller ^b	"Tray Feed and Separator Roller Kit" on page 8-6
Feed Rollers	"Feed Roller" on page 8-9

a. Also available as an individually spared part (604K64970).

b. Also available as an individually spared part (604K65030).

Hardware Kit - 604K56670

Hardware Kit

Fastener Type	Size	Parts List Designator	Quantity
Screw for plastic, Silver, self-tapping	M4 x 10mm	ST6	2
Screw for plastic, Silver, self-tapping	M3 x 8mm	ST7	2
Sheet metal screw, Silver	M3 x 4mm	SM1	2
	M3 x 6mm	SM2	2
Sheet metal screw, Silver, with flange	M3 x 6mm	SM11	2
	M3 x 8mm	SM12	2
E-Ring, 3 mm (1)	D3	E1	2
	D4	E2	2

USB Drive with Firmware - 237E25960

USB AltBoot Thumb Drive loaded with firmware. See “Firmware Restore Using AltBoot” on page A-5.

Repack Kit- 695K28490

A repack kit is available to package and transport or ship the print engine.

World Kits

World Kits provide localized software and documentation.

World Kit

World Kit Type	Part Number
110V World Kit	650K33090
220V World Kit	650K33100