

SP C352DN
(M136)
Parts Catalog

Parts change information sample

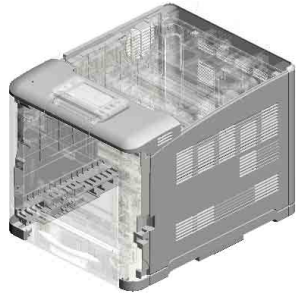
 **Add**

 **Update**

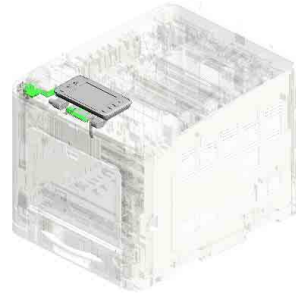
 **Delete**

Model	Product Code	PC Style
RICOH SP C352DN	M136	3D
Paper Feed Unit TK1230	M407	3D
Paper Feed Unit TK1240	M408	3D
XPS Direct Print Option Type P12	M500	2D
PostScript3 Unit Type P12	M500	2D
Hard Disk Drive Option Type P12	M500	2D
USB Device Server Option Type M19	D3BC	2D
IEEE 1284 Interface Board Type M19	D3C0	2D
IEEE802.11 Interface Unit Type M24	M500	2D
Camera Direct Print Card Type P10	M500	2D
VM CARD Type P8	M500	2D

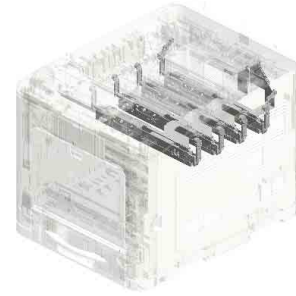
Unit All



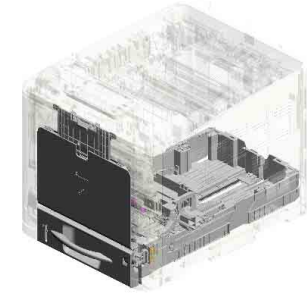
U001
EXTERIOR



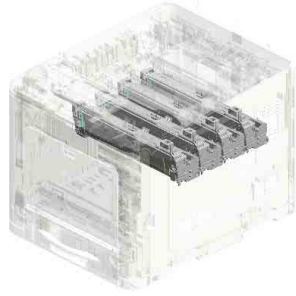
U002
OPERATION



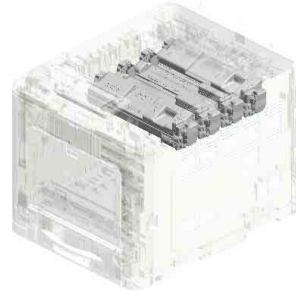
U003
LASER UNIT



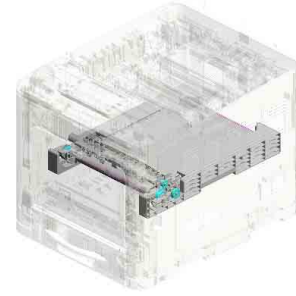
U004
PAPER FEED



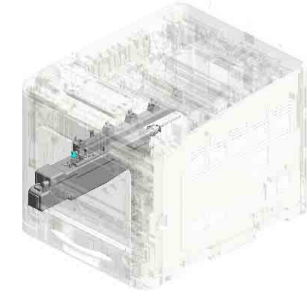
U005
PCU



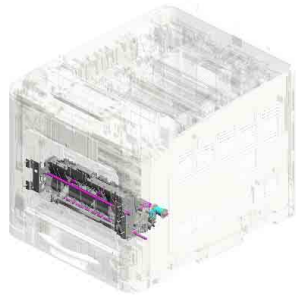
U006
DEVELOPMENT



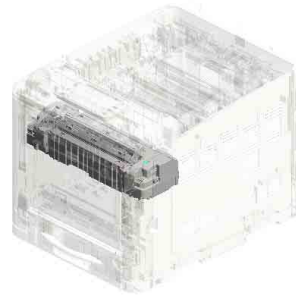
U007
ITB UNIT



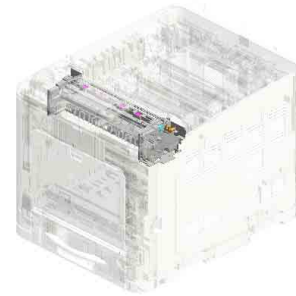
U008
USED TONER



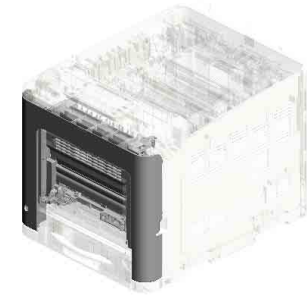
U009
PAPER TRANSPORT



U010
FUSING

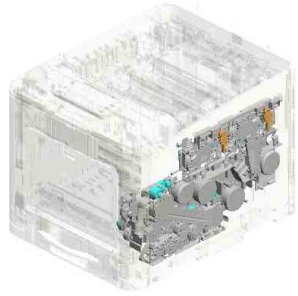


U011
PAPER EXIT

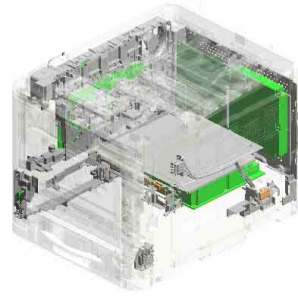


U012
DUPLEX

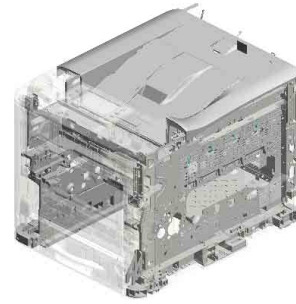
Unit All



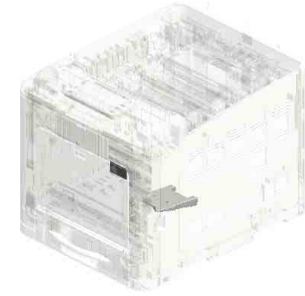
U013
MAIN DRIVE



U014
ELECTRICAL



U015
MAIN FRAME



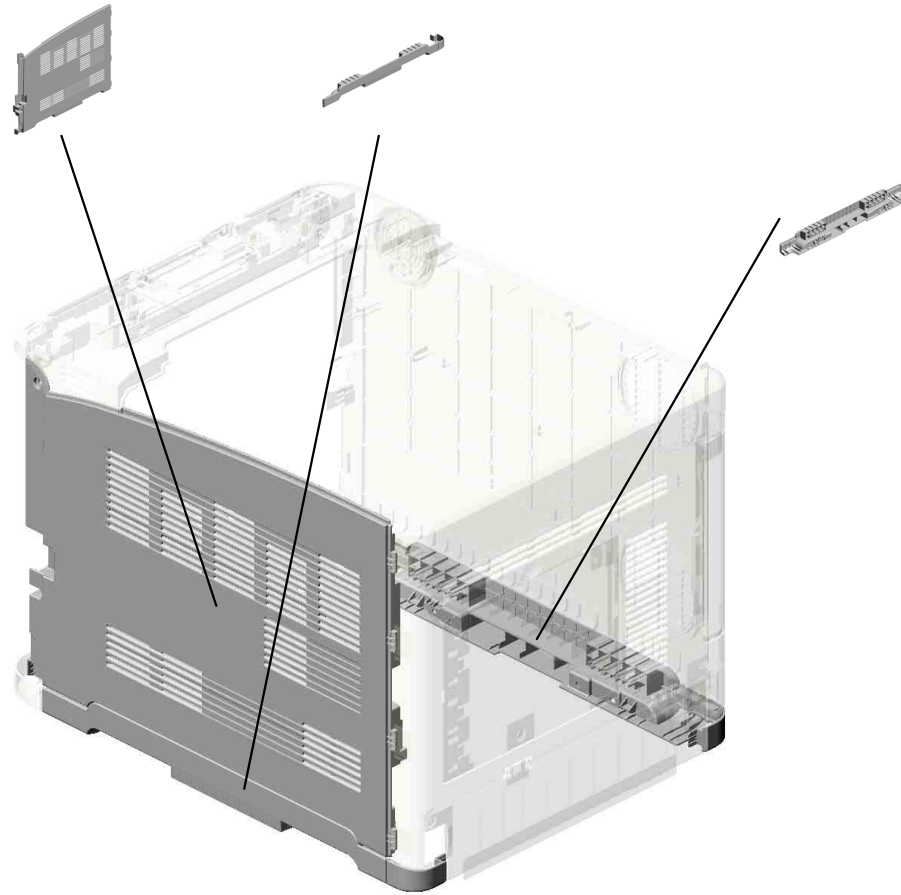
U016
ACCESSORIES

U001.EXTERIOR

U001_S001
M1111207
COVER:RIGHT:ASS'Y

U001_S002
M1111212
COVER:RIGHT LOWER:ASS'
Y

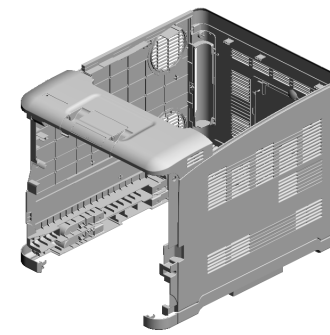
U001_S003
M1121222
COVER:LEFT LOWER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U001 EXTERIOR

- 10.M1111204 LOUVER:INNER:ASSY
- 4.M1091206 LOUVER:MM60:OUTER
- 5.M1091226** FILTER:TVOC
- 6.M1091264 SEAL:COVER:LEFT
- 14.M1111261 (x2) LOUVER:MM80:M111



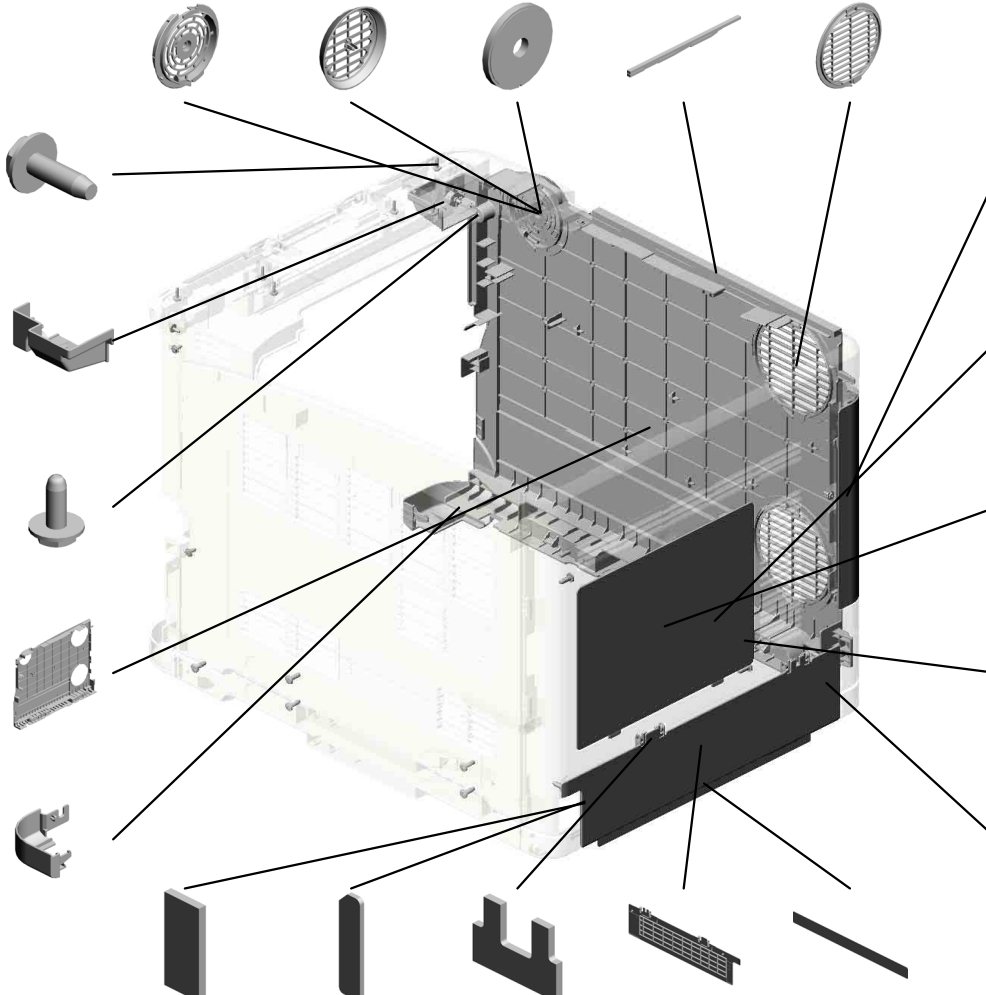
- 3.04583010N (x6) HEXAGON HEAD TAPPING SCREW:3X10

- 16.M1111272 INNER COVER:EXIT:M111

- 2.04543008Q (x12) TAPPING SCREW:3X8

- 13.M1111260 COVER:LEFT:M111

- 22.M1121265 COVER:LEFT FRONT:500 SHEET FEED UNIT



- 18.M1111283 COVER:INTERFACE:M111



- 30.11050516 CLAMP 201708-03

- 15.M1111262 (x2) SEAL:COVER:GRIP:I-GRAY

- 17.M1111282 COVER:HDD

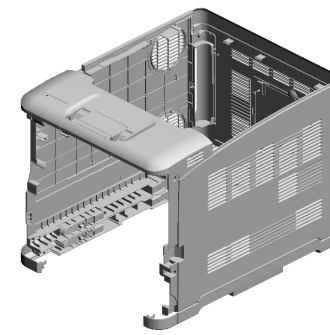
- 1.04524012N (x12) BINDING SELF-TAPPING SCREW:4X12

- 19.M1111287 COVER:REAR:CONNECTOR:M111

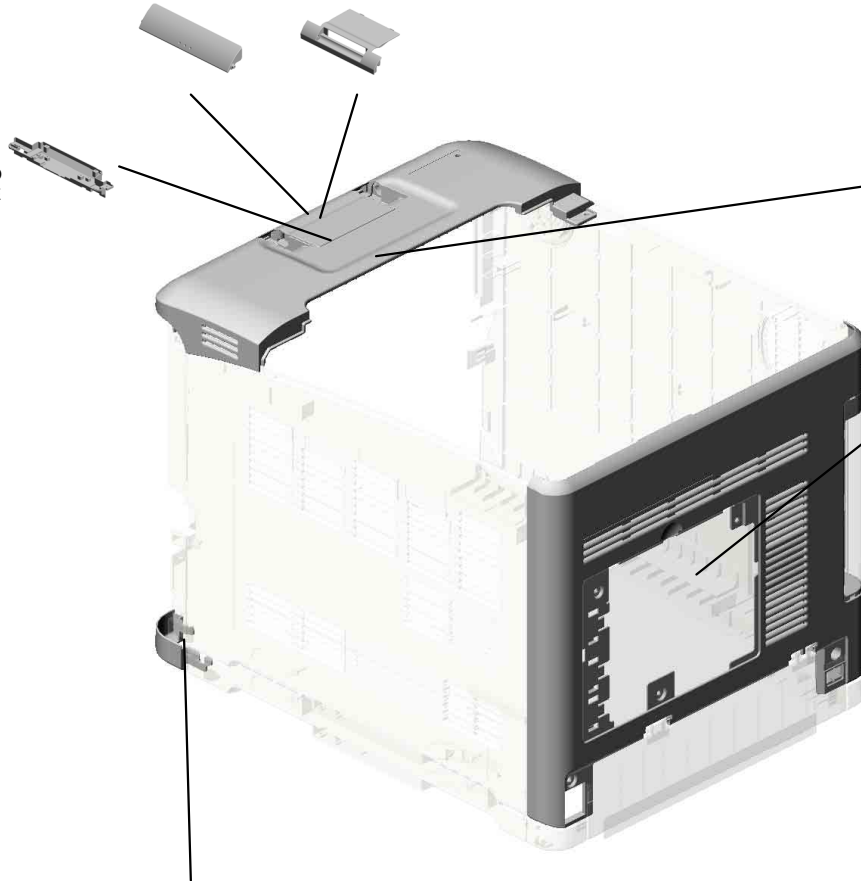
- 8.M1091296 (x2) MAGNETIC:COVER:REAR
- 9.M1091297 (x2) SPACER:COVER:REAR:CASSETTE
- 7.M1091295 (x2) SEAL:COVER:REAR:CASSETTE
- 23.M1121281 COVER:REAR:CASSETTE:M112
- 20.M1111294 SHEET:COVER:REAR:CASSETTE:M111

U001 EXTERIOR

28.M1361282 COVER:SD/USB
27.M1361281 COVER:SD/USB:U
PPER



31.M0B01273
[A]
COVER:OPERATIO
N SUB-UNIT:LOWE
R
201708-01 X/O



25.M1361270
COVER:PAPER EXI
T SUB-UNIT:M136

29.M1361285
COVER:REAR:M13
6

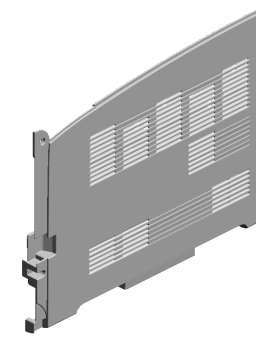
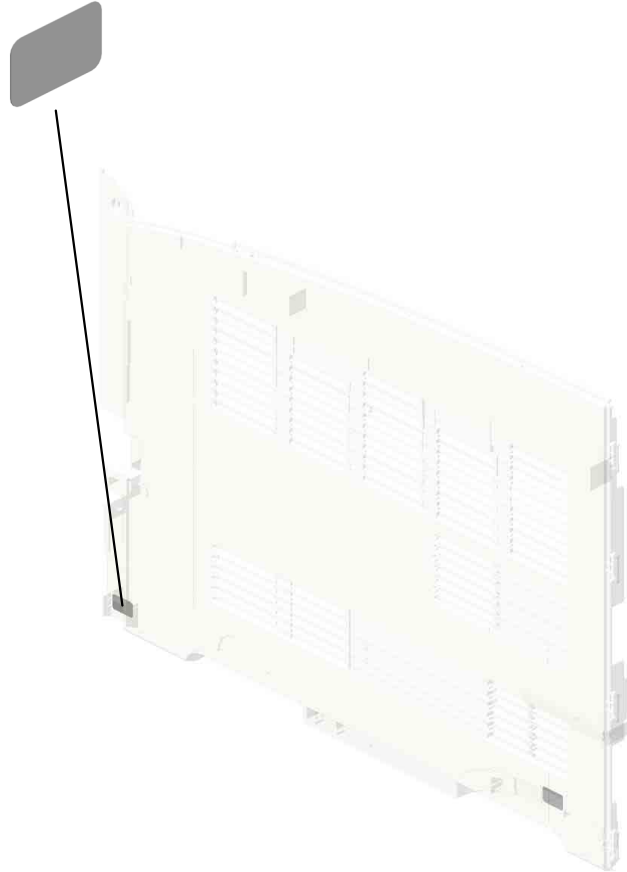
24.M1121292
COVER:RIGHT FR
ONT:500 SHEET F
EED UNIT



M1361273
[A]
COVER:LOWER:PA
PER EXIT SUB-UNI
T:M136
201708-01 X/O

U001_S001
COVER:RIGHT:ASS'Y

15.M1111262
(x2)
SEAL:COVER:GRIP
:I-GRAY

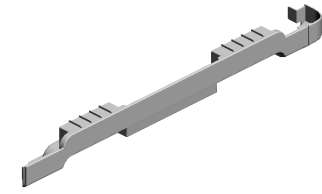


11.M1111207
COVER:RIGHT:AS
SY

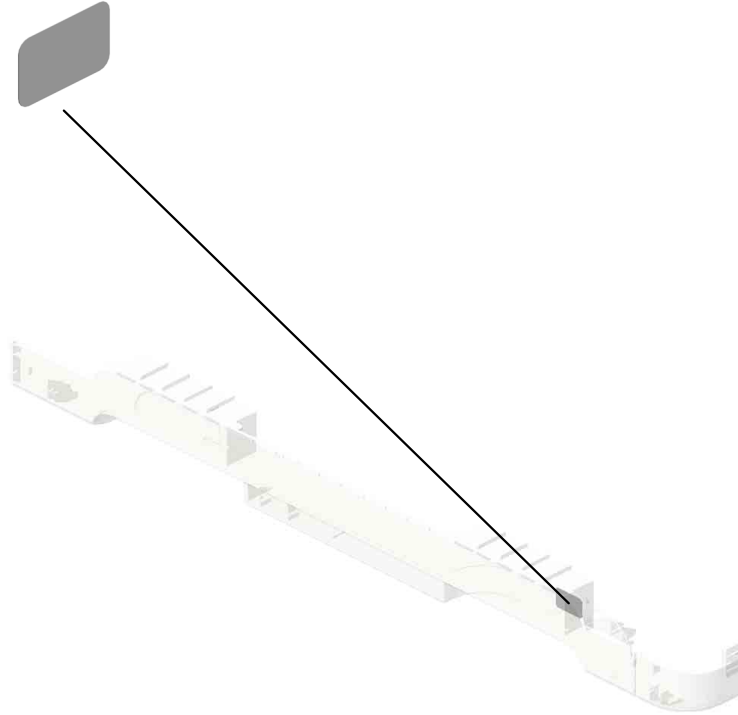
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U001_S002
COVER:RIGHT LOWER:ASS'Y

15:M1111262
SEAL:COVER:GRIP
:I-GRAY



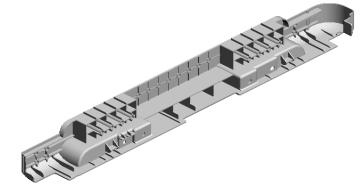
12:M1111212
COVER:RIGHT LO
WER:ASS'Y



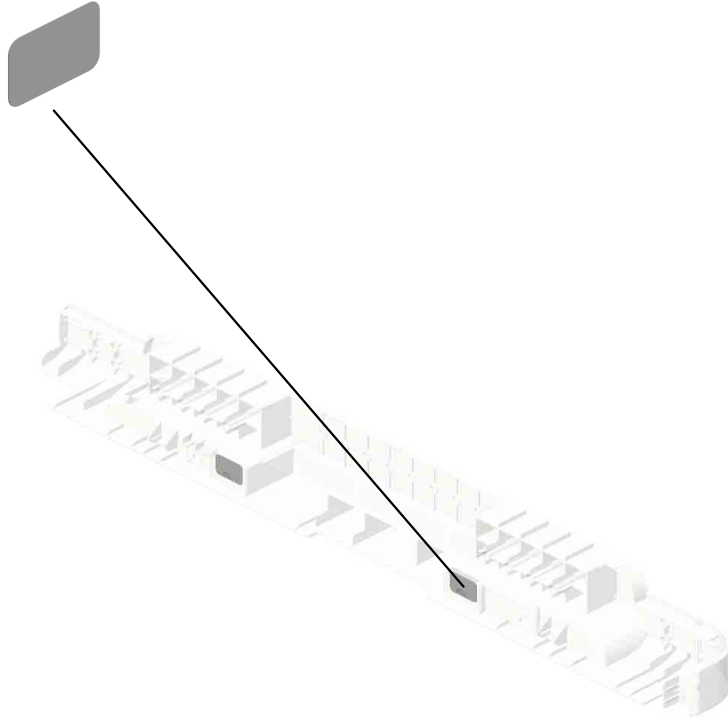
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U001_S003
COVER:LEFT LOWER:ASS'Y

15.M1111262
(x2)
SEAL:COVER:GRIP
:I-GRAY



21.M1121222
COVER:LEFT LOW
ER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002.OPERATION

U002_S001
M1361471
(NA/EU,AA):OPERATION SUB
-UNIT:JACKAL:ASS'Y

U002_S002
M1361471
(NA/EU,AA):OPERATION SUB
-UNIT:JACKAL:ASS'Y

U002_S003
M1361472
(CHN):OPERATION SUB-UNI
T:JACKAL:ASS'Y

U002_S004
M1361475
(TWN):OPERATION SUB-UNI
T:JACKAL:ASS'Y

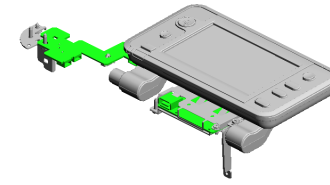
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002 OPERATION

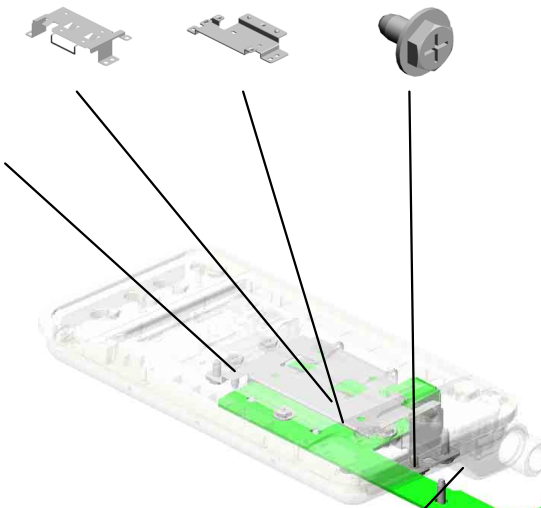
20.M1361465 SHIELD PLATE:SD/
USB:OPERATION S
UB-UNIT:M136

19.M1361462 GUIDE PLATE:SD/
USB:M136

2.04543006Q (x6)
TAPPING SCREW -
M3X6



3.04583010N
(x7)
HEXAGON HEAD T
APPING SCREW:3
X10



4.11050758
CLAMP:LWSM-030
6A



16.M1361279
GUIDE PLATE:COV
ER:PAPER EXIT S
UB-UNIT:M136



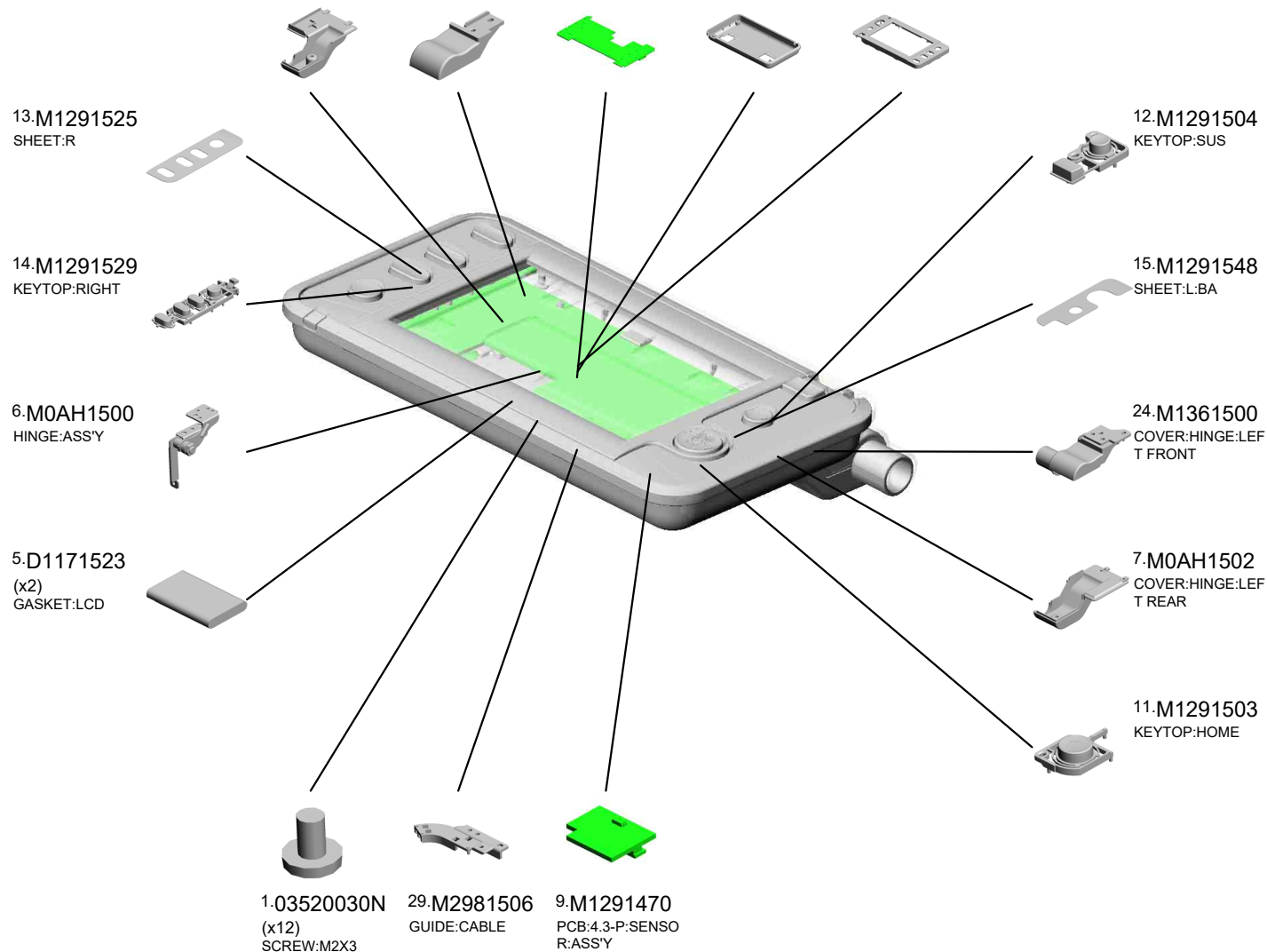
17.M1361457
PCB:SDUSB

U002_S001
 (NA/EU,AA):OPERATION SUB-UNIT:JACKAL:ASS'Y



21.M1361471
 (NA/EU,AA):OPERATION SUB-UNIT:JACKAL:ASS'Y

- 8.M0AH1504 COVER:HINGE:RIGHT REAR
- 25.M1361501 COVER:HINGE:RIGHT FRONT
- 18.M1361458 PCB:LCDC:JACKAL:ASS'Y
- 28.M2981501 COVER:REAR
- 10.M1291500 COVER:FRONT

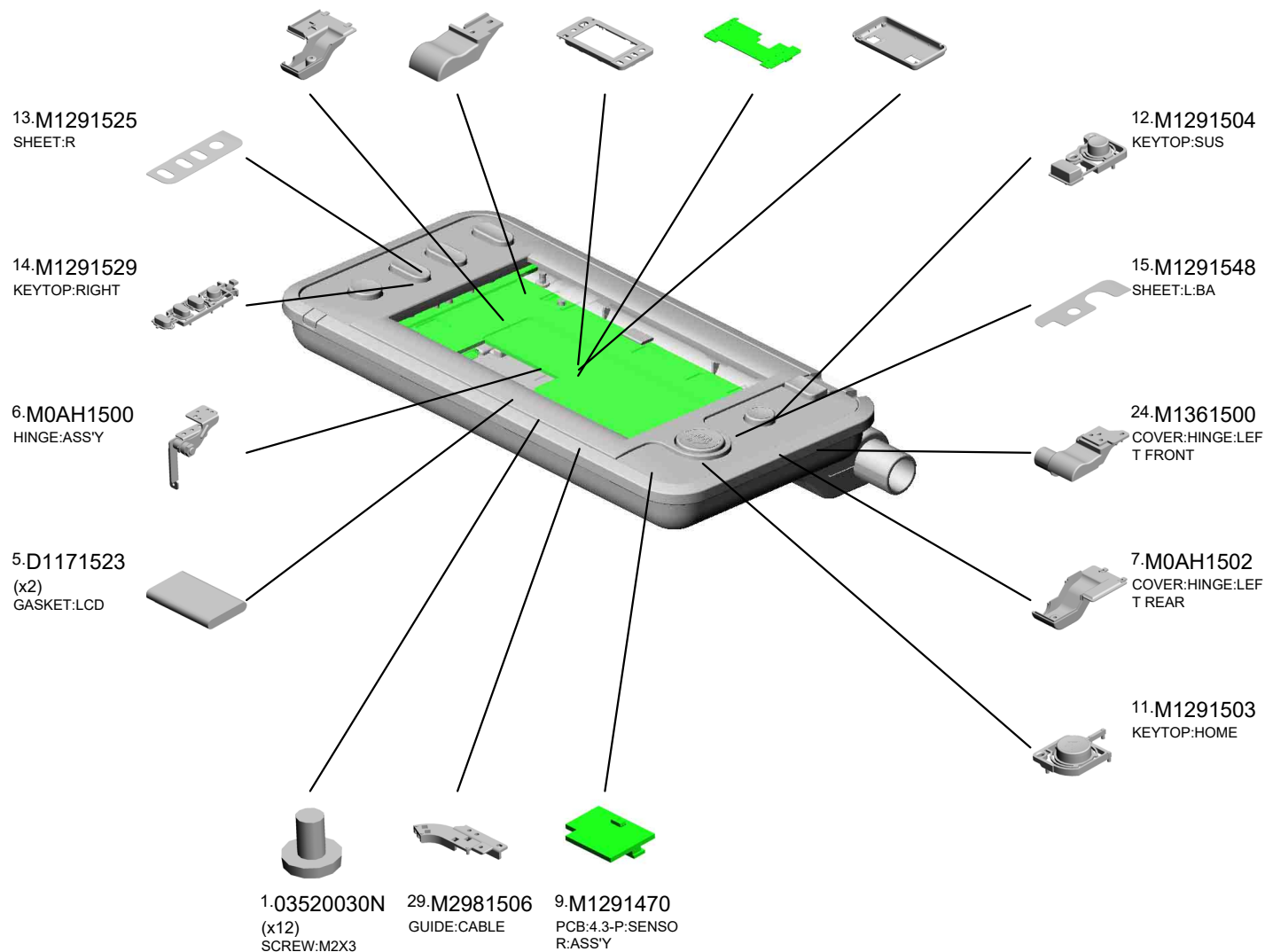


U002_S002
 (NA/EU,AA):OPERATION SUB-UNIT:JACKAL:ASS'Y



21.M1361471
 (NA/EU,AA):OPERATION SUB-UNIT:JACKAL:ASS'Y

- 8.M0AH1504 COVER:HINGE:RIGHT REAR
- 25.M1361501 COVER:HINGE:RIGHT FRONT
- 10.M1291500 COVER:FRONT
- 18.M1361458 PCB:LCDC:JACKAL:ASS'Y
- 28.M2981501 COVER:REAR

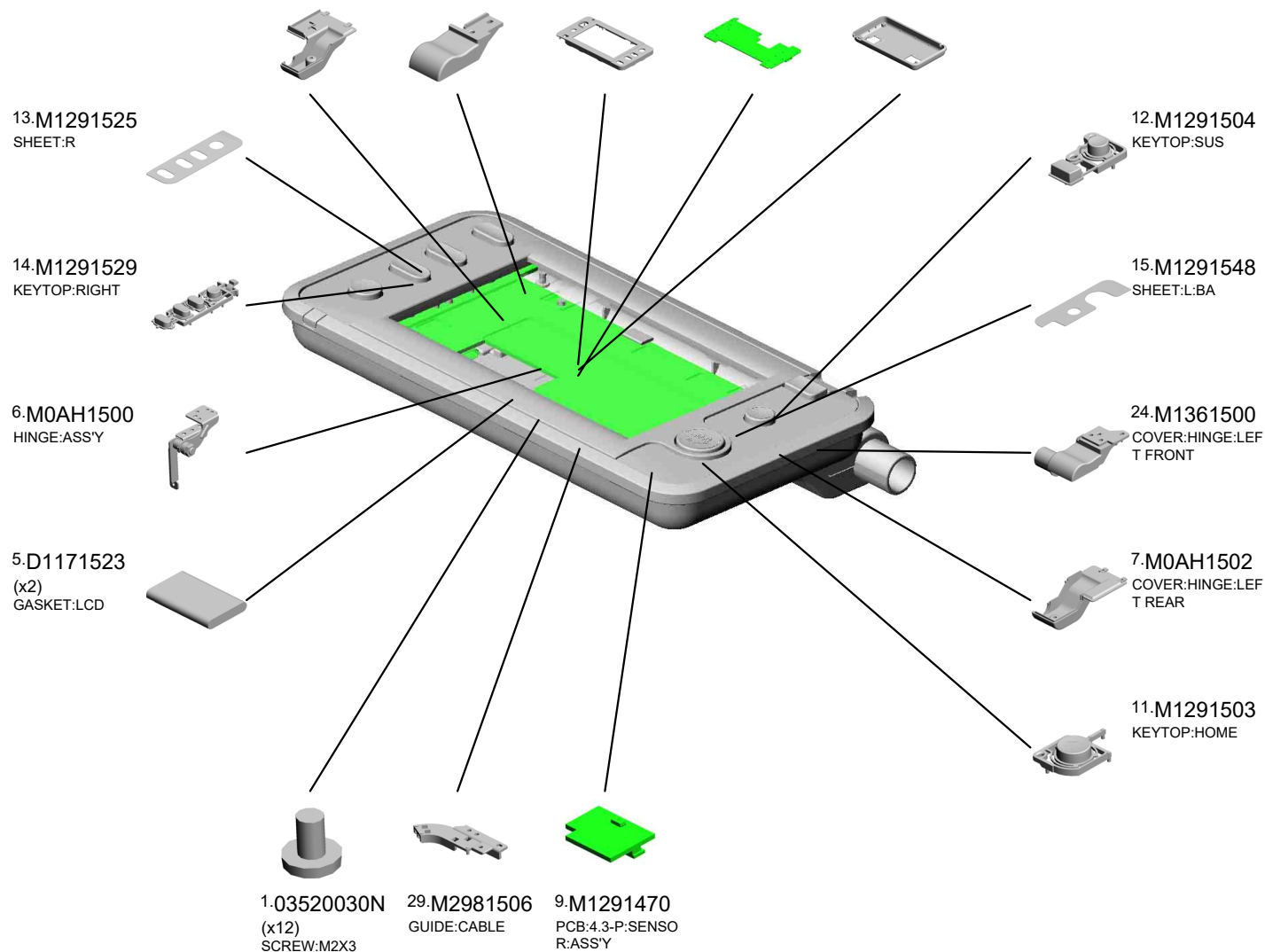


U002_S003
 (CHN):OPERATION SUB-UNIT:JACKAL:ASS'Y

- 8.M0AH1504 COVER:HINGE:RIG
HT REAR
- 25.M1361501 COVER:HINGE:RIG
HT FRONT
- 10.M1291500 COVER:FRONT
- 18.M1361458 PCB:LCDC:JACKAL
:ASS'Y
- 28.M2981501 COVER:REAR



22.M1361472
 (CHN):OPERATION
 SUB-UNIT:JACKAL
 :ASS'Y

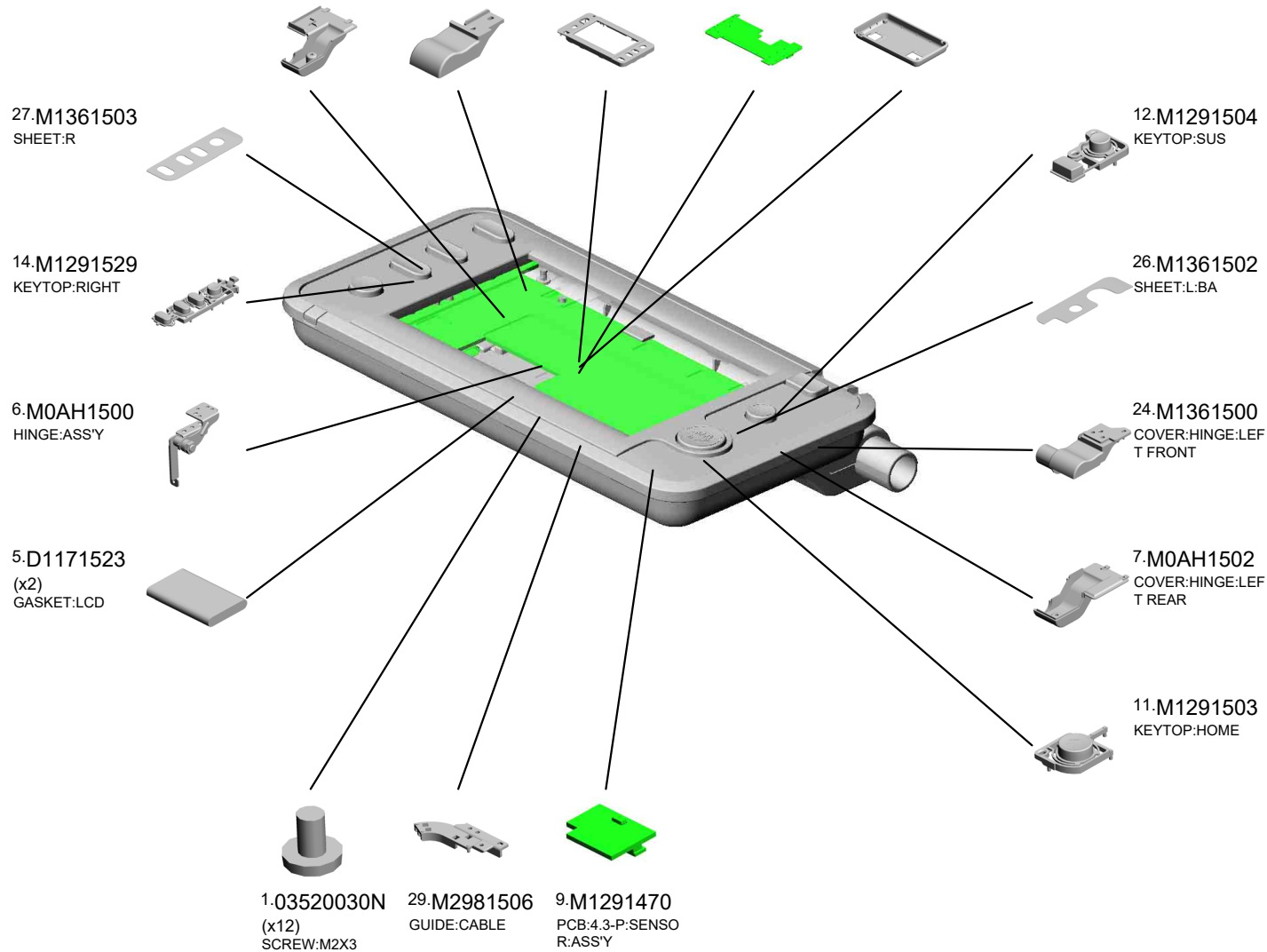


U002_S004
 (TWN):OPERATION SUB-UNIT:JACKAL:ASS'Y

- 8.M0AH1504 COVER:HINGE:RIG
HT REAR
- 25.M1361501 COVER:HINGE:RIG
HT FRONT
- 10.M1291500 COVER:FRONT
- 18.M1361458 PCB:LCDC:JACKAL
:ASS'Y
- 28.M2981501 COVER:REAR



23.M1361475
 (TWN):OPERATION
 SUB-UNIT:JACKAL
 :ASS'Y



U003.LASER UNIT

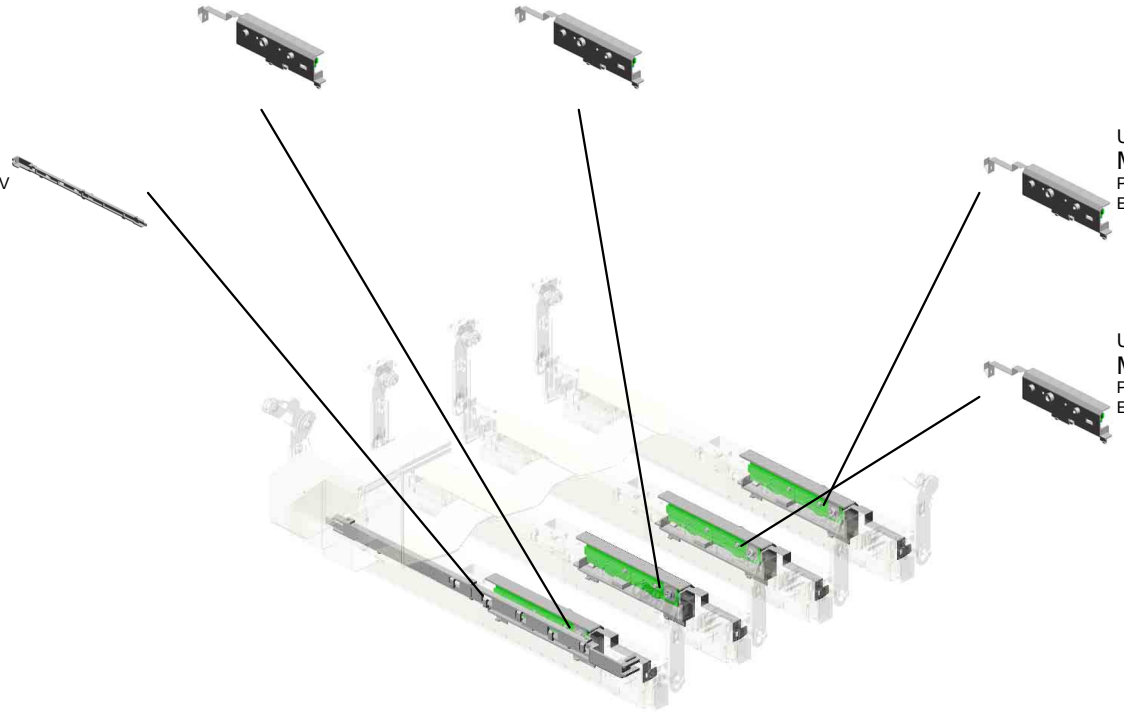
U003_S002
M1111861
PCB:SENSOR:TONER END S
ENSOR:ASS'Y

U003_S005
M1111861
PCB:SENSOR:TONER END S
ENSOR:ASS'Y

U003_S001
M0B01923
COVER:DISCHARGE LAMP:V
:ASS'Y

U003_S003
M1111861
PCB:SENSOR:TONER END S
ENSOR:ASS'Y

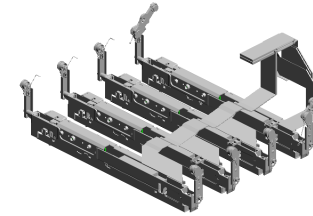
U003_S004
M1111861
PCB:SENSOR:TONER END S
ENSOR:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003 LASER UNIT

- 2.08050103 (x4) RETAINING RINGS -E:SILENCER:DIA3
- 19.M1095868 (x2) SPACER:FLAT CAB LE:LED HEAD
- 16.M1095435 FLAT CABLE:EGB: LED HEAD:C
- 14.M1091941 (x3) STOPPER:TORSIO N SPRING:LED HE AD
- 23.M1111902 (x3) TORSION SPRING: LED HEAD:RIGHT



12.M1091932
PIN:EARTH:LED H EAD:K

5.M1091904
LINK:RIGHT:LED H EAD

7.M1091908
(x2)
PIN:FIX:LINK:LED HEAD:1

11.M1091930
(x4)
HINGE:RIGHT:LED HEAD

15.M1095434
FLAT CABLE:EGB: LED HEAD:K

17.M1095436
FLAT CABLE:EGB: LED HEAD:M

18.M1095437
FLAT CABLE:EGB: LED HEAD:Y

6.M1091907
(x8)
BOSS:HINGE:RIGH T:LED HEAD

3.08050104
(x14)
RETAINING RINGS -E:SILENCER:DIA4

21.M1111900
(x4)
HINGE:LEFT:LED H EAD

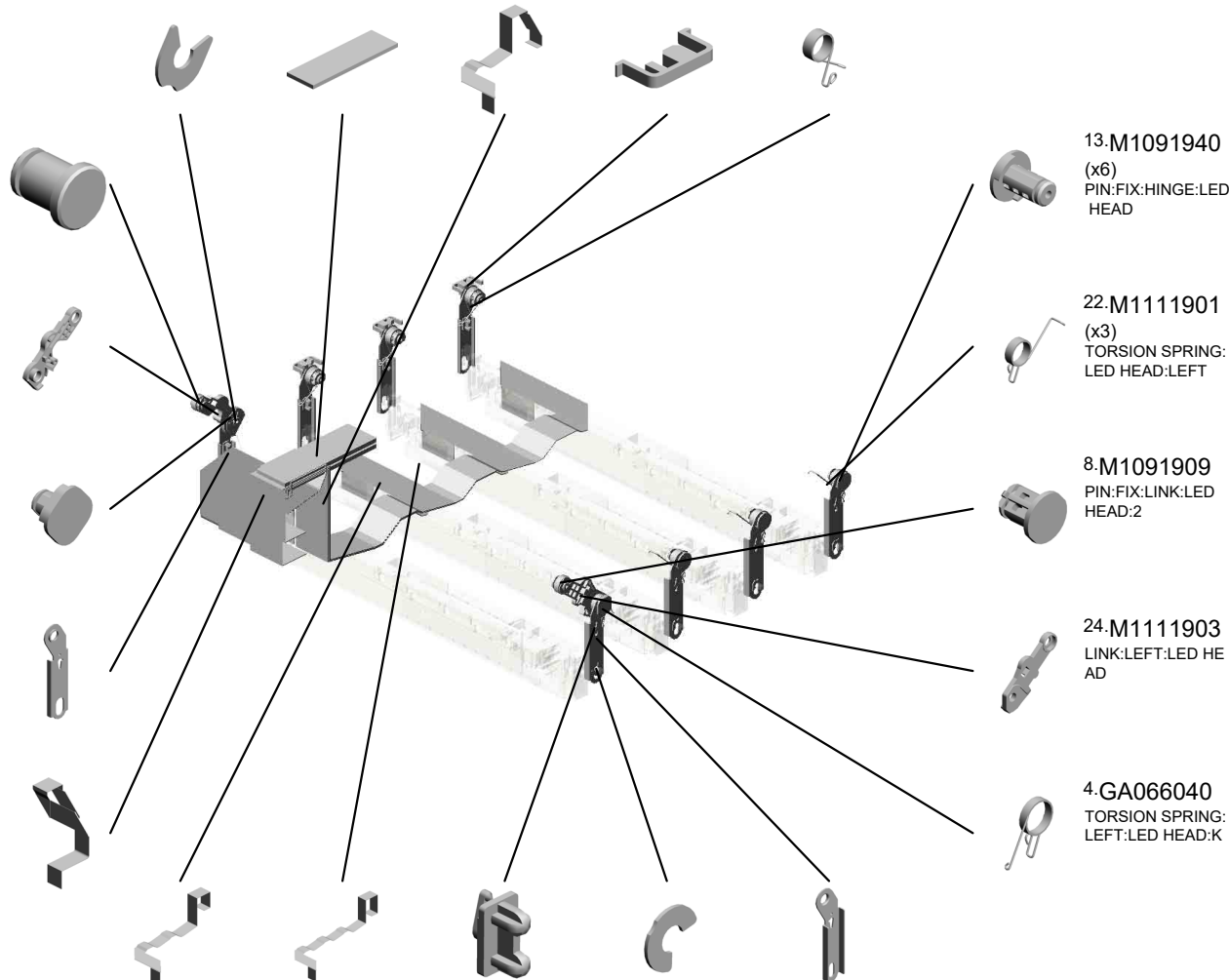
13.M1091940
(x6)
PIN:FIX:HINGE:LED HEAD

22.M1111901
(x3)
TORSION SPRING: LED HEAD:LEFT

8.M1091909
PIN:FIX:LINK:LED HEAD:2

24.M1111903
LINK:LEFT:LED HE AD

4.GA066040
TORSION SPRING: LEFT:LED HEAD:K

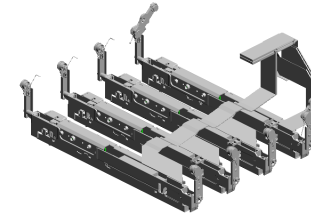


U003 LASER UNIT

33.M1111933 TORSION SPRING:
LED HEAD:K:RIGH
T

28.M1111915 (x8)
BRACKET:COIL SP
RING:LED HEAD

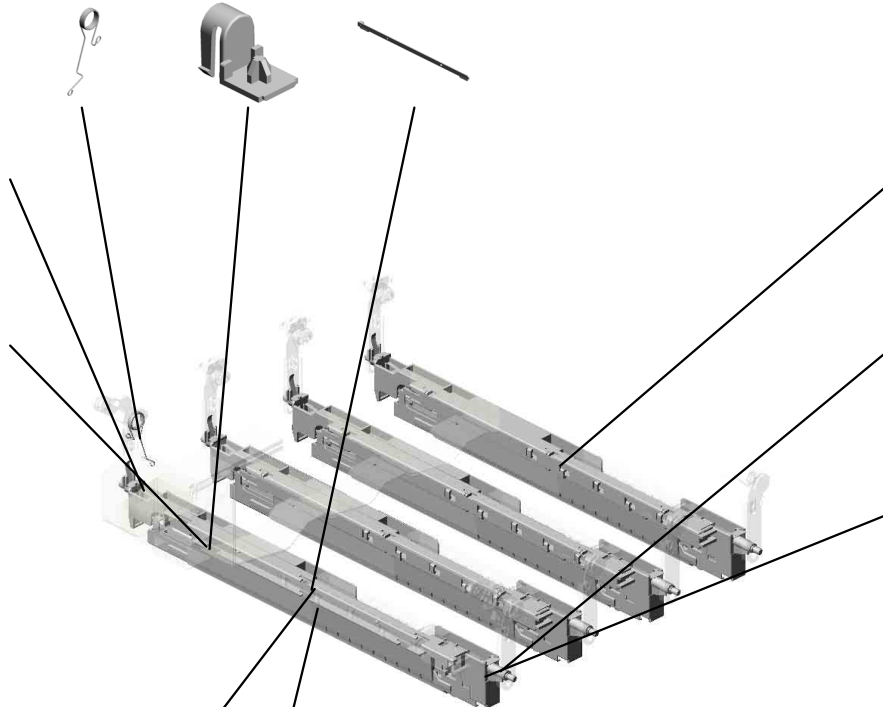
32.M1111922 (x4)
DISCHARGE LAMP
:V



26.M1111913 (x4)
GROUND PLATE:RI
GHT:LED HEAD



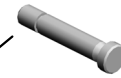
27.M1111914 (x8)
COMPRESSION SP
RING:LED HEAD



31.M1111921 (x3)
COVER:DISCHARG
E LAMP:V



29.M1111916 (x4)
PIN:EARTH:LED H
EAD



25.M1111912 (x4)
GROUND PLATE:L
EFT:LED HEAD



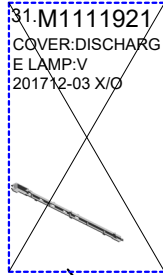
30.M1111920 (x4)
HOLDER:LED HEA
D:V2



34.M1601900 (x4)
LED HEAD:1200DPI
:211.3MM



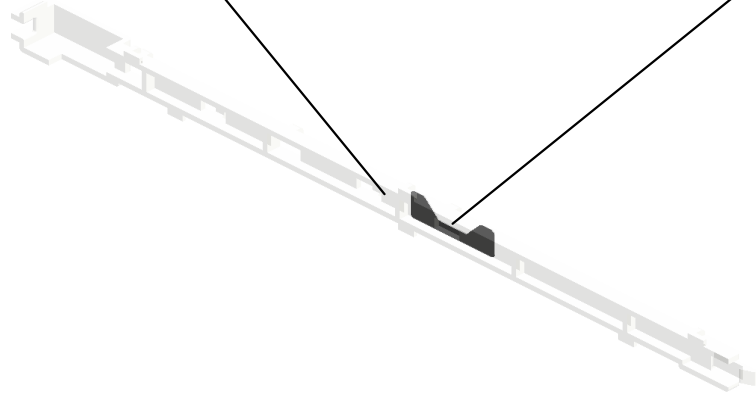
U003_S001
COVER:DISCHARGE LAMP:V:ASS'Y



35.M0B01923
COVER:DISCHARG
E LAMP:V:ASS'Y



36.M0B01924
SHEET:COVER:DIS
CHARGE LAMP:V

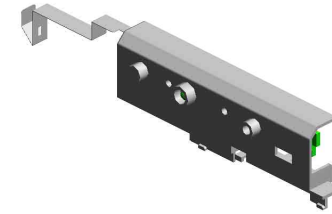


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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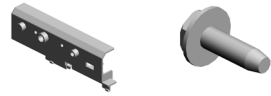
U003_S002

PCB:SENSOR:TONER END SENSOR:ASS'Y

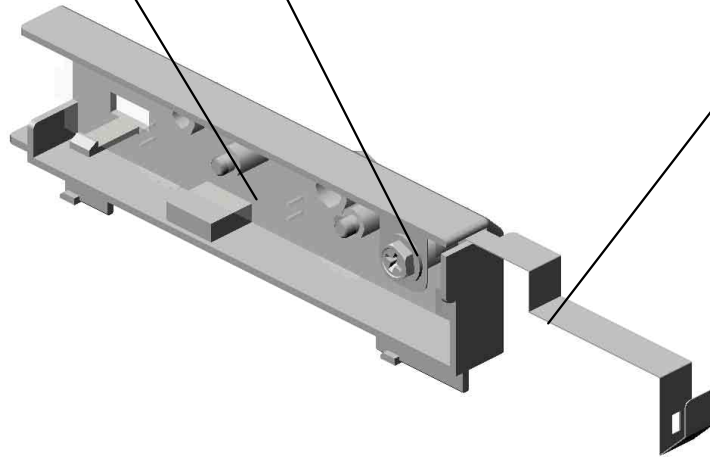
9.M1091920 1.04583010N
HOLDER:SENSOR: HEXAGON HEAD T
TONER END SENS APPING SCREW:3
OR X10



20.M1111861
PCB:SENSOR:TONER END SENSOR:
ASS'Y



10.M1091921
GROUND PLATE:SENSOR:TONER END
SENSOR



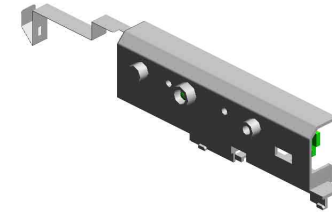
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003_S003

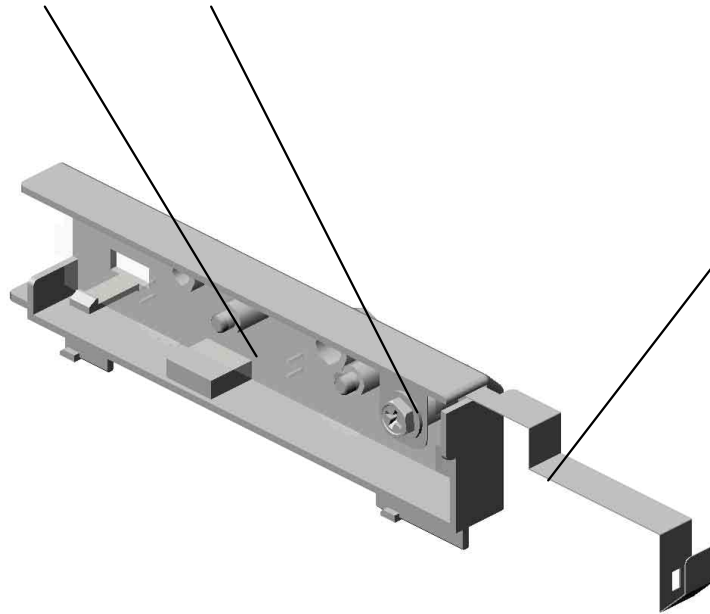
PCB:SENSOR:TONER END SENSOR:ASS'Y

9.M1091920
HOLDER:SENSOR:
TONER END SENS
OR

1.04583010N
HEXAGON HEAD T
APPING SCREW:3
X10



20.M1111861
PCB:SENSOR:TON
ER END SENSOR:
ASS'Y



10.M1091921
GROUND PLATE:S
ENSOR:TONER EN
D SENSOR

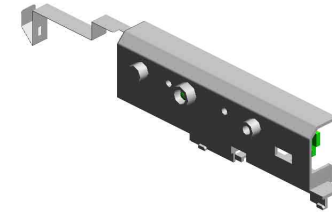
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003_S004

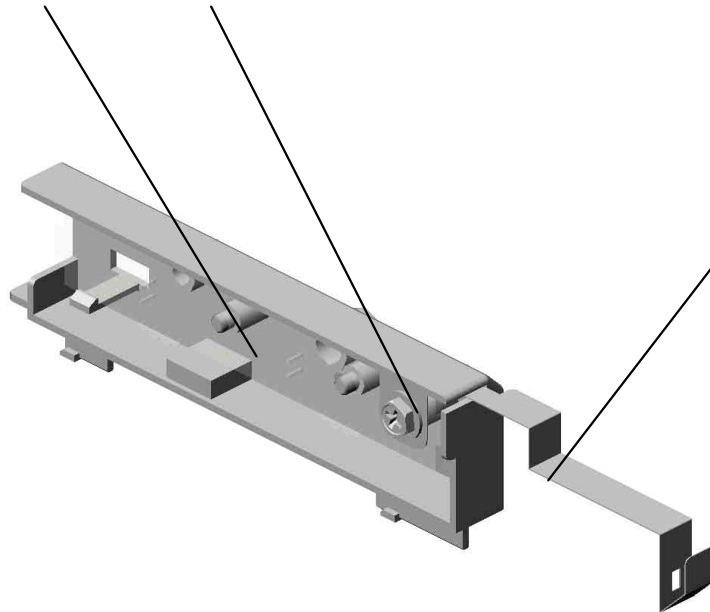
PCB:SENSOR:TONER END SENSOR:ASS'Y

9.M1091920
HOLDER:SENSOR:
TONER END SENS
OR

1.04583010N
HEXAGON HEAD T
APPING SCREW:3
X10



20.M1111861
PCB:SENSOR:TON
ER END SENSOR:
ASS'Y



10.M1091921
GROUND PLATE:S
ENSOR:TONER EN
D SENSOR



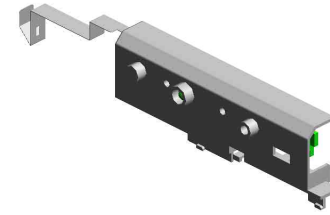
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003_S005

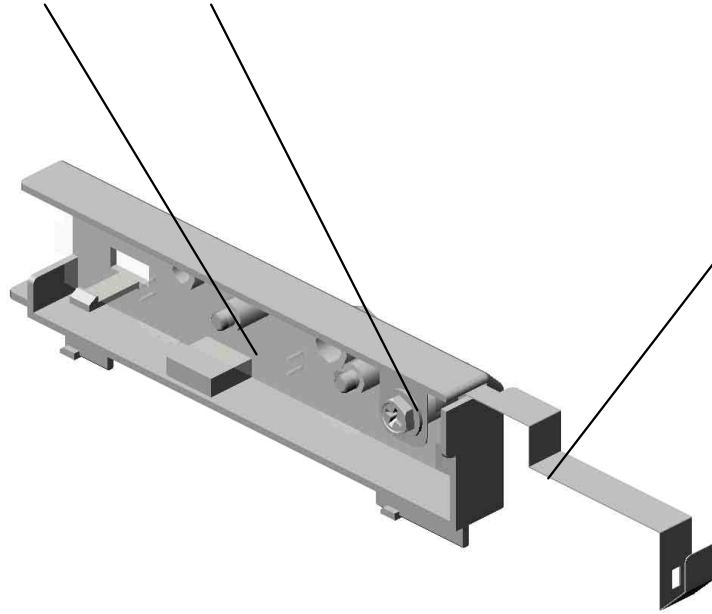
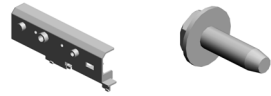
PCB:SENSOR:TONER END SENSOR:ASS'Y

9.M1091920
HOLDER:SENSOR:
TONER END SENS
OR

1.04583010N
HEXAGON HEAD T
APPING SCREW:3
X10



20.M1111861
PCB:SENSOR:TON
ER END SENSOR:
ASS'Y



10.M1091921
GROUND PLATE:S
ENSOR:TONER EN
D SENSOR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004.PAPER FEED

U004_S002
M1112801
MANUAL FEED TABLE:ASS'Y

U004_S003
M1122558
(NA/EU,AA):PAPER FEED:PA
PER TRAY:500TYPE:ASS'Y

U004_S001
M0B02892
GUIDE PLATE:MANUAL FEE
D:LOWER:SUB-ASS'Y

U004_S005
M1122558
(NA/EU,AA):PAPER FEED:PA
PER TRAY:500TYPE:ASS'Y

U004_S004
M1122555
(CHN):PAPER FEED:PAPER
TRAY:500TYPE:ASS'Y

U004_S006
M1122556
(TWN):PAPER FEED:PAPER
TRAY:500TYPE:ASS'Y

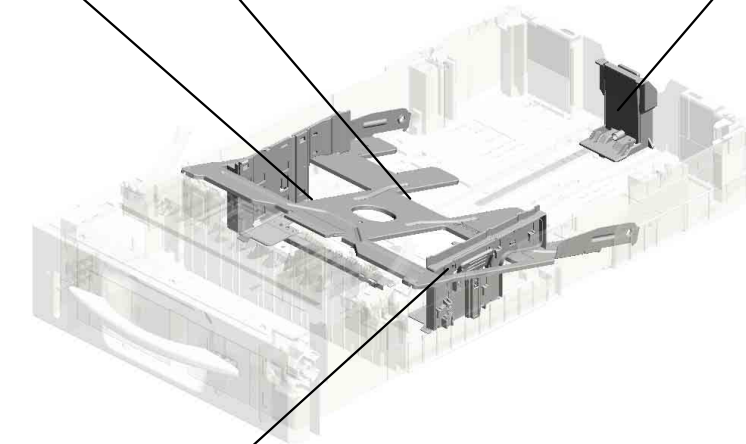
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S003.(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

U004 S003 S001
M1122575
TRAY BOTTOM PLATE:500TY
PE:ASS'Y

U004 S003 S002
M1122579
SIDE FENCE:LEFT:500TYPE:
ASS'Y

U004 S003 S004
M1122616
END FENCE:500TYPE:ASS'Y



U004 S003 S003
M1122587
SIDE FENCE:RIGHT:500TYP
E:ASS'Y

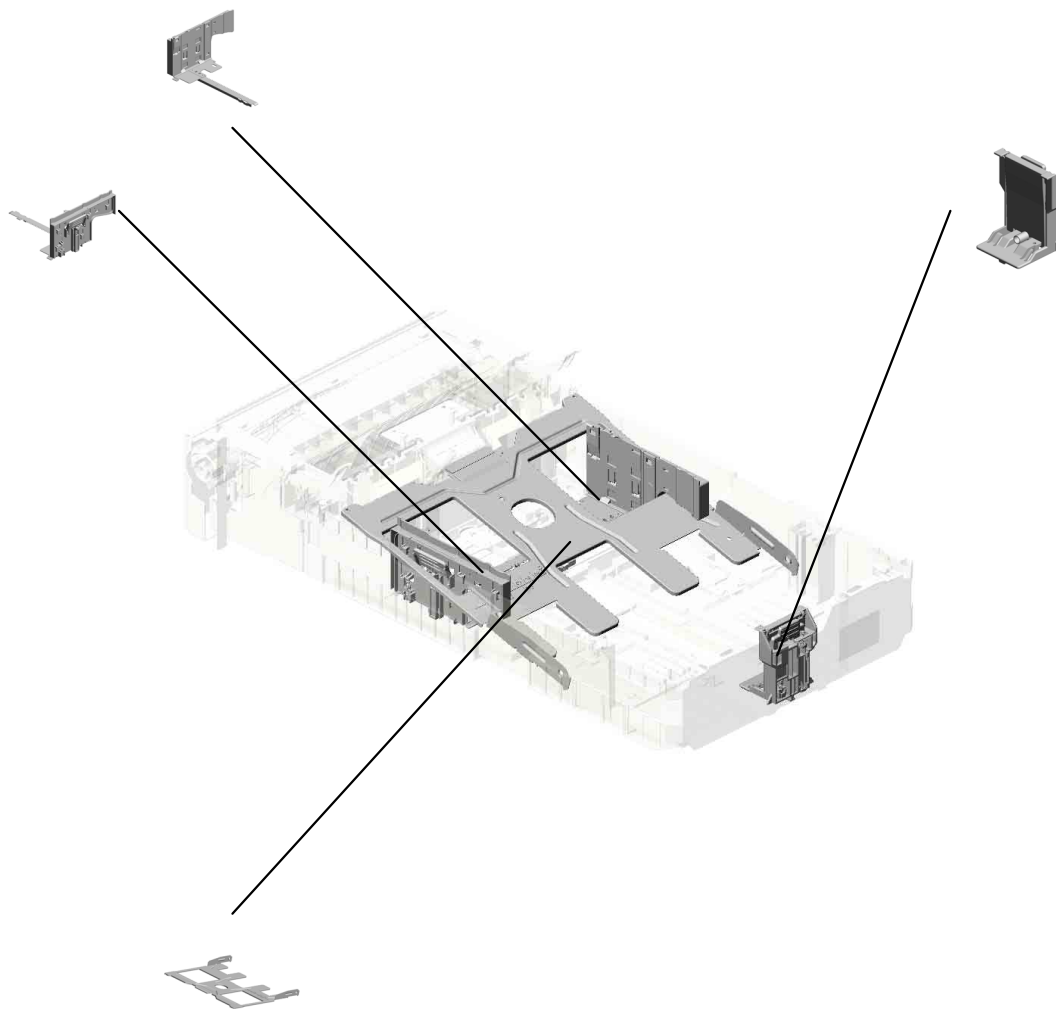
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S004.(CHN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

U004 S004 S002
M1122579
SIDE FENCE:LEFT:500TYPE:
ASSY

U004 S004 S003
M1122587
SIDE FENCE:RIGHT:500TYP
E:ASSY

U004 S004 S004
M1122616
END FENCE:500TYPE:ASS'Y



U004 S004 S001
M1122575
TRAY BOTTOM PLATE:500TY
PE:ASSY

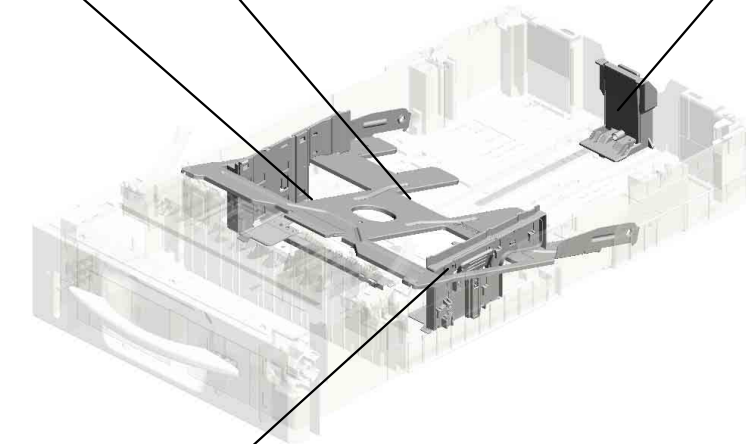
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S005.(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

U004 S005 S001
M1122575
TRAY BOTTOM PLATE:500TY
PE:ASS'Y

U004 S005 S002
M1122579
SIDE FENCE:LEFT:500TYPE:
ASS'Y

U004 S005 S004
M1122616
END FENCE:500TYPE:ASS'Y



U004 S005 S003
M1122587
SIDE FENCE:RIGHT:500TYP
E:ASS'Y

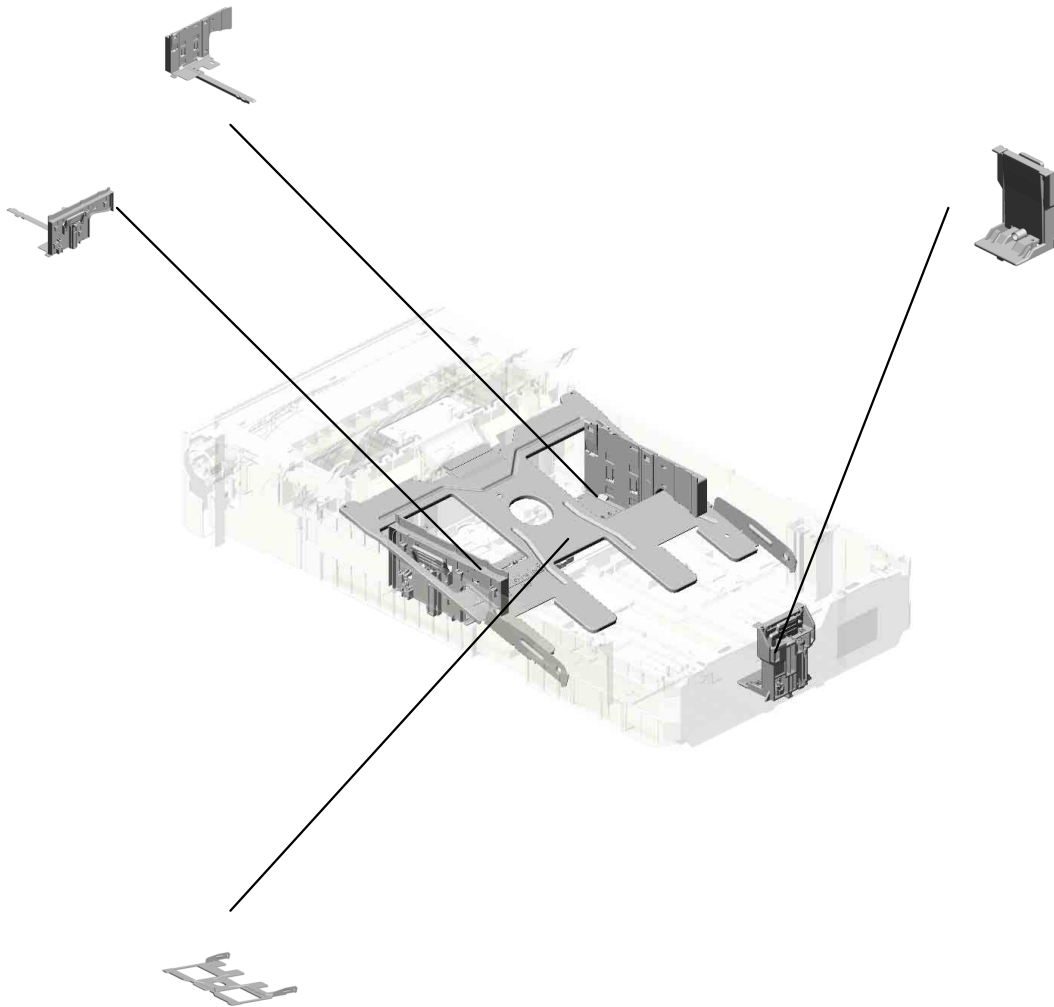
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S006.(TWN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

U004 S006 S002
M1122579
SIDE FENCE:LEFT:500TYPE:
ASSY

U004 S006 S003
M1122587
SIDE FENCE:RIGHT:500TYP
E:ASSY

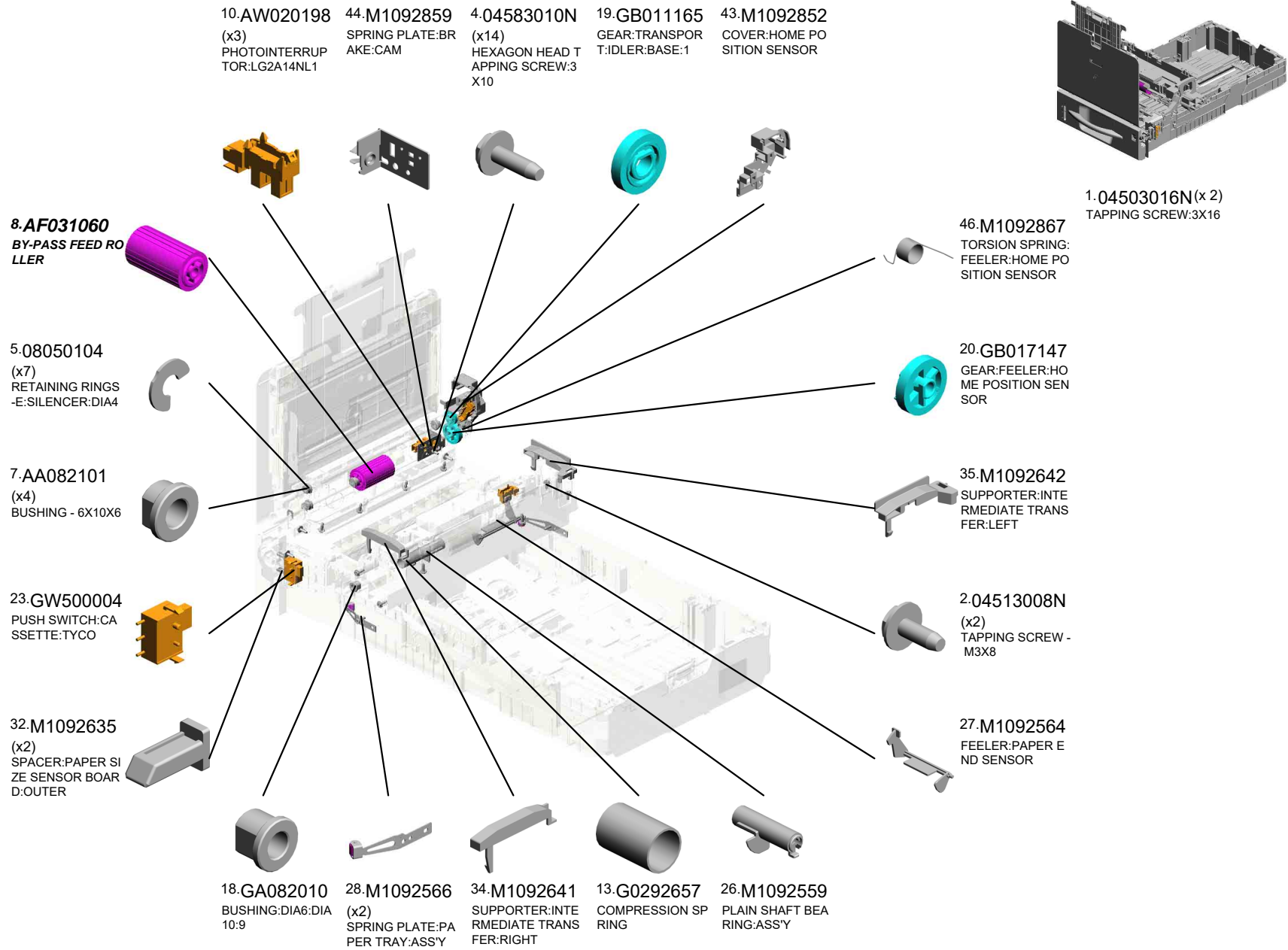
U004 S006 S004
M1122616
END FENCE:500TYPE:ASS'Y



U004 S006 S001
M1122575
TRAY BOTTOM PLATE:500TY
PE:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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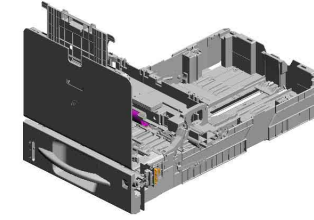
U004 PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004 PAPER FEED

68.M1112804 COVER:PAPER FEED ROLLER:MANUAL FEED
 71.M1112812 SHAFT:CAM:BASE:MANUAL FEED
 103.M0B02880 HOLDER:FRICTION PAD:MANUAL FEED 201708-04 X/O
 74.M1112825 FEELER:PAPER END SENSOR:MANUAL FEED
 84.M1112866 ARM:SHAFT:CAM



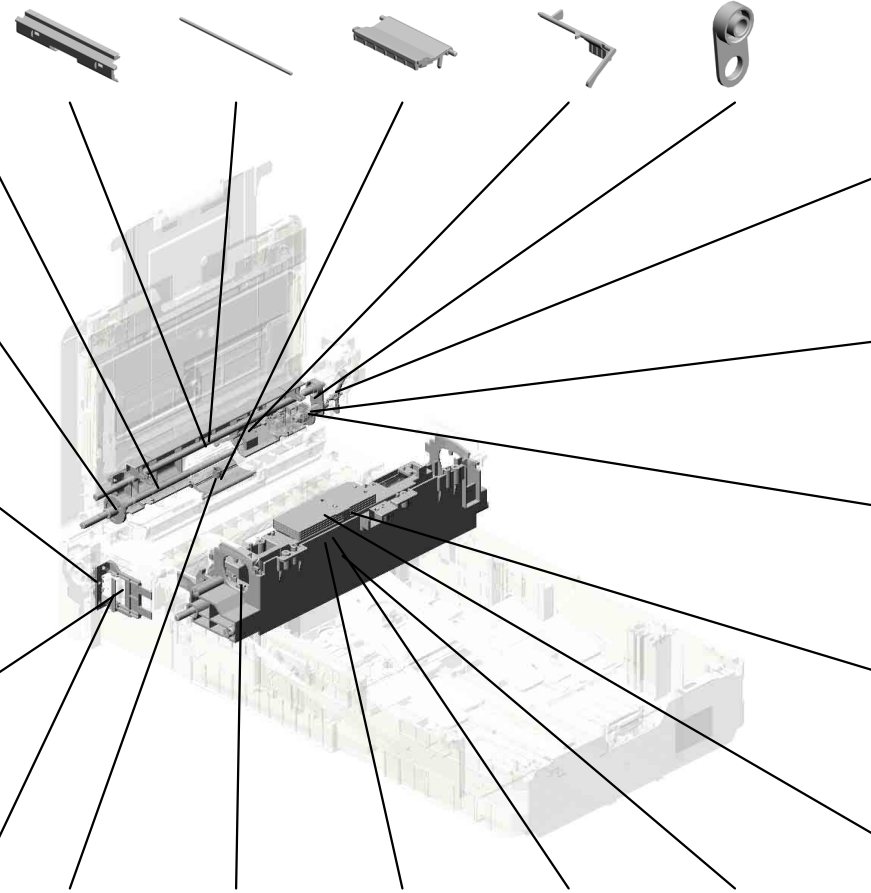
70.M1112810 SHAFT:DRIVE:MANUAL FEED

82.M1112855 CAM:BASE:MANUAL FEED:RIGHT

58.M1112636 SPACER:PAPER SIZE SENSOR BOARD:MIDDLE

59.M1112637 COVER:PAPER SIZE SENSOR BOARD

63.M1112658 SHEET:PAPER SIZE SENSOR BOARD



81.M1112853 FEELER:HOME POSITION SENSOR

83.M1112857 SHAFT:BRAKE:CAM

69.M1112807 CAM:BASE:MANUAL FEED:LEFT

65.M1112660 GROUND PLATE:BALANCER

64.M1112659 (x4) BALANCER:PAPER FEED

85.M1112876 COMPRESSION SPRING:SEPARATION:MANUAL FEED

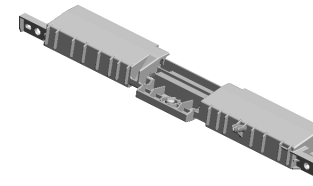
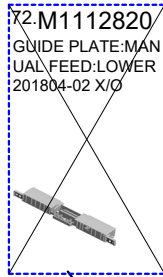
49.M1112562 SHAFT:PAPER FEED

106.M1112672 PAPER FEED ROLLER
201710-05 O/O

47.M1112556 STAY:PAPER FEED

48.M1112557 COVER:STAY:PAPER FEED

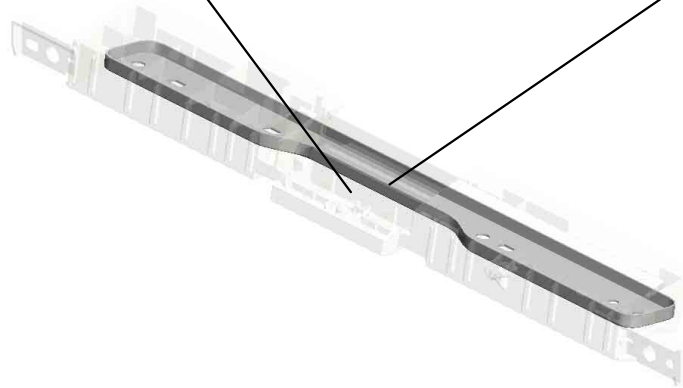
U004_S001
GUIDE PLATE:MANUAL FEED:LOWER:SUB-ASS'Y



105.M0B02892
GUIDE PLATE:MAN
UAL FEED:LOWER:
SUB-ASS'Y

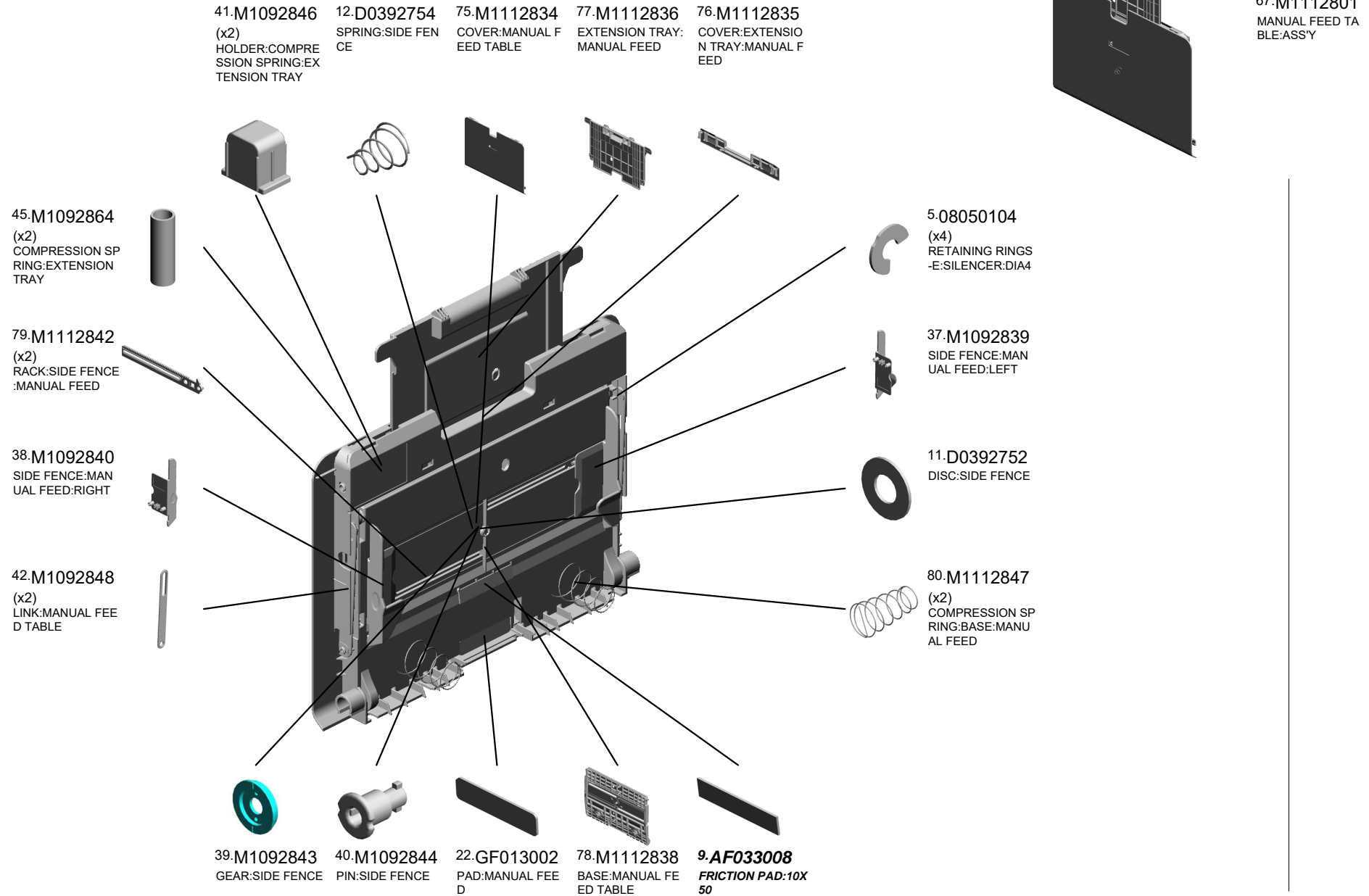
4.04583010N(x 2)
HEXAGON HEAD TAPPING SCREW:3X
10

104.M0B02821
SUPPORTING PLA
TE:MANUAL FEED:
LOWER
201710-03 X/O



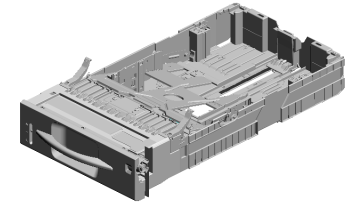
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S002
MANUAL FEED TABLE:ASS'Y

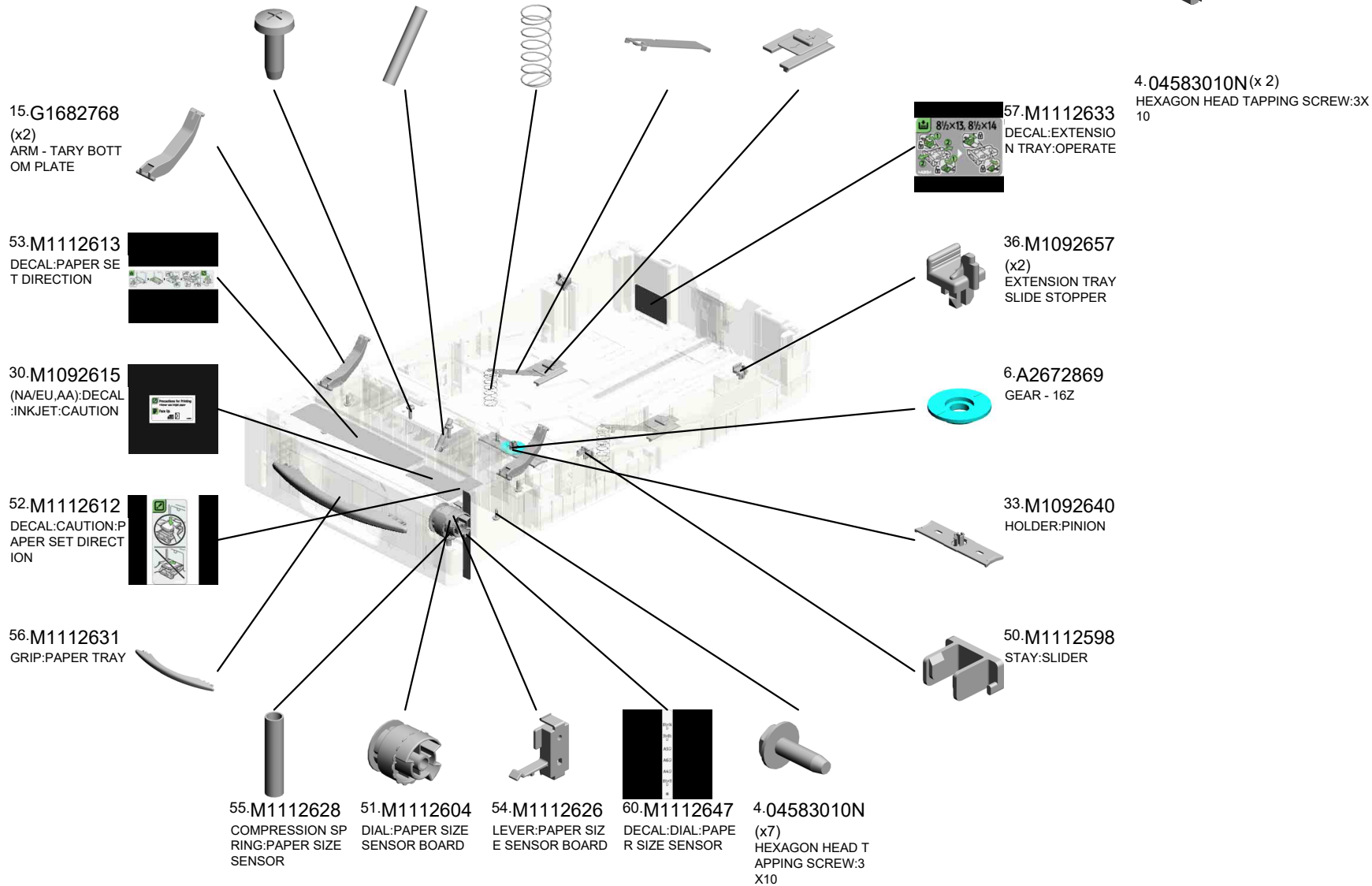


U004_S003
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

- 3.04524012N (x2) BINDING SELF-TAPPING SCREW:4X12
- 61.M1112652 COMPRESSION SPRING:SEPARATION
- 17.GA063087 (x2) COMPRESSION SPRING:AUXILIARY:PAPER TRAY
- 29.M1092598 (x2) HOLDER:COIL SPRING:BASE
- 24.M0472763 (x2) KNOB:COIL SPRING:PAPER TRAY

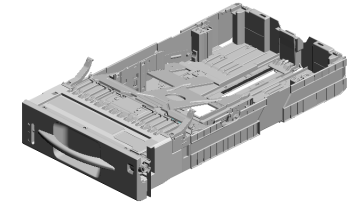


107.M1122558
 [A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y
 201803-01 X/O



U004_S003
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

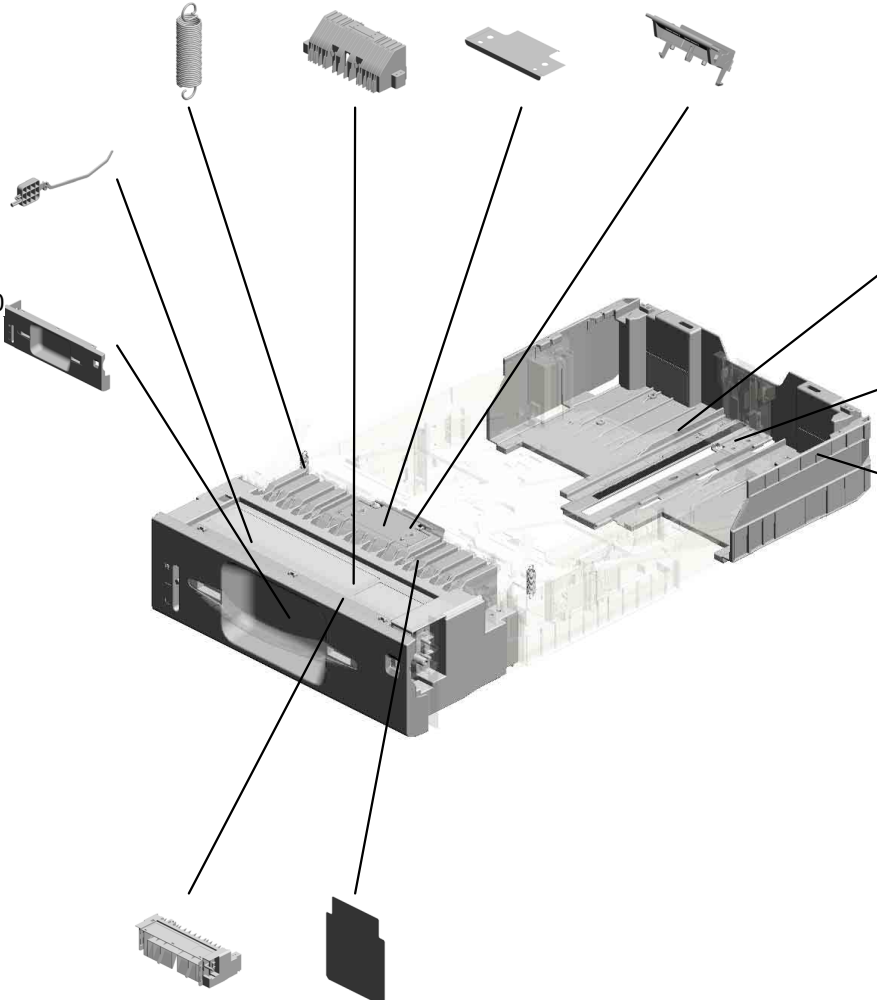
98.M1122627 (x2) TENSION SPRING: TRAY BOTTOM PLATE:500TYPE
 102.M1122639 PAPER TRAY:500TYPE:FRONT:GUIDE
 66.M1112661 SPRING PLATE:PAPER TRAY:FRONT:GUIDE
62.M112675 FRICTION PAD:ADHESION 201705-01 X/O



107.M1122558
[A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y 201803-01 X/O

94.M1122606 LEVER:PAPER VOLUME SENSOR:500TYPE

100.M1122630 COVER:PAPER TRAY:500TYPE



95.M1122611 PAPER TRAY:REAR:500TYPE

97.M1122621 STAY:END FENCE:500TYPE

101.M1122634 DECAL:PAPER FEED PRESSURE:OPERATE

99.M1122629 GUIDE:PAPER TRAY:FRONT:500TYPE

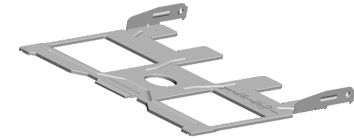
90.M1122574 SHEET:HOLDER:PAPER TRAY:500TYPE



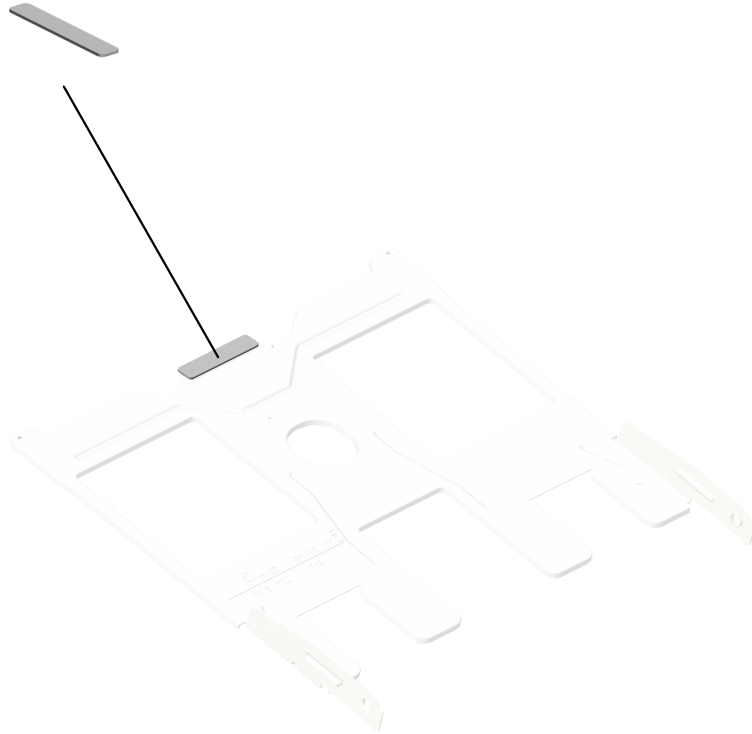
M1122554
[A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y 201803-01 X/O

U004_S003_S001
TRAY BOTTOM PLATE:500TYPE:ASS'Y

21.GF013001
BOTTOM PLATE P
AD



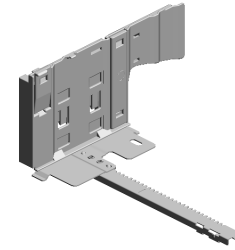
91.M1122575
TRAY BOTTOM PL
ATE:500TYPE:ASS'
Y



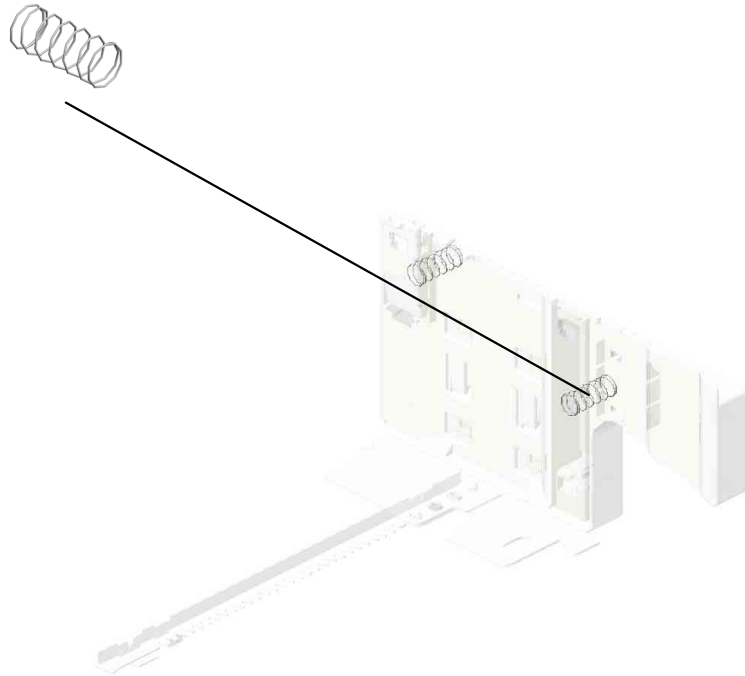
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S003_S002
SIDE FENCE:LEFT:500TYPE:ASS'Y

16.GA063084
(x2)
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE



92.M1122579
SIDE FENCE:LEFT:
500TYPE:ASSY

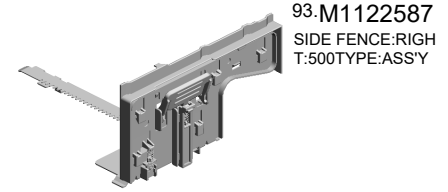
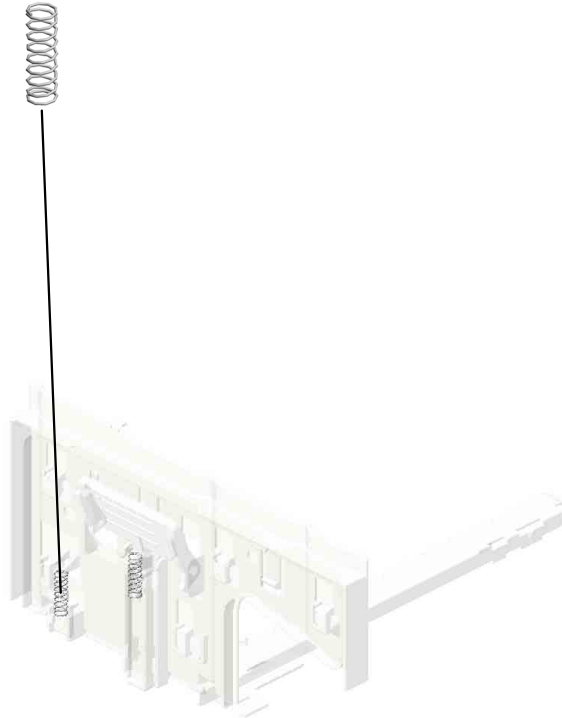


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S003_S003
SIDE FENCE:RIGHT:500TYPE:ASS'Y

25.M0752610

(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE

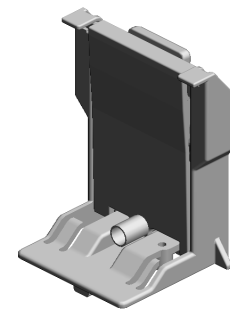
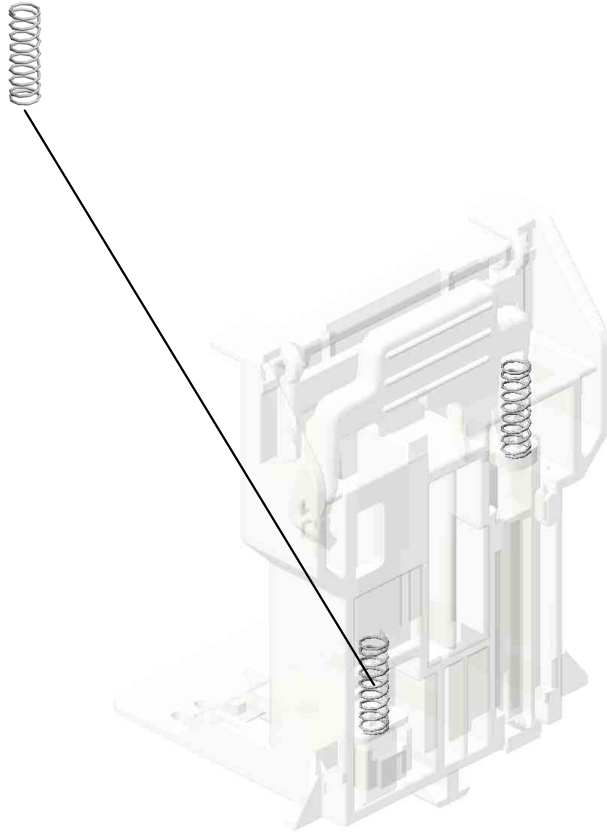


93.M1122587
SIDE FENCE:RIGH
T:500TYPE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S003_S004
END FENCE:500TYPE:ASS'Y

25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



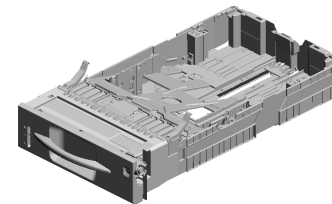
96.M1122616
END FENCE:500TY
PE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004

(CHN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

- 52.M1112612 DECAL:CAUTION:PAPER SET DIRECT ION
- 31.M1092633 (CHN):DECAL:CAUTION:INKJET
- 56.M1112631 GRIP:PAPER TRAY
- 53.M1112613 DECAL:PAPER SE T DIRECTION
- 3.04524012N (x2) BINDING SELF-TA PPING SCREW:4X 12



- 88.M1122555 (CHN):PAPER FEE D:PAPER TRAY:50 0TYPE:ASS'Y

- 51.M1112604 DIAL:PAPER SIZE SENSOR BOARD



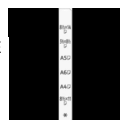
- 54.M1112626 LEVER:PAPER SIZE SENSOR BOARD



- 55.M1112628 COMPRESSION SPRING:PAPER SIZE SENSOR



- 60.M1112647 DECAL:DIAL:PAPER SIZE SENSOR



- 4.04583010N (x7) HEXAGON HEAD TAPPING SCREW:3 X10



- 61.M1112652 COMPRESSION SPRING:SEPARATION



- 50.M1112598 STAY:SLIDER



- 33.M1092640 HOLDER:PINION



- 6.A2672869 GEAR - 16Z

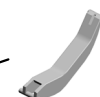


- 36.M1092657 (x2) EXTENSION TRAY SLIDE STOPPER



- 57.M1112633 DECAL:EXTENSION TRAY:OPERATE

- 4.04583010N (x 2) HEXAGON HEAD TAPPING SCREW:3X 10



- 15.G1682768 (x2) ARM - TARY BOTTOM PLATE

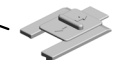


- 17.GA063087 (x2) COMPRESSION SPRING:AUXILIARY PAPER TRAY

- 29.M1092598 (x2) HOLDER:COIL SPRING:BASE



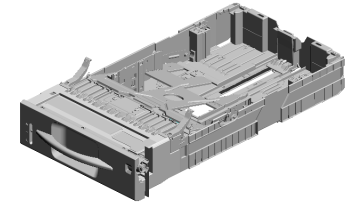
- 24.M0472763 (x2) KNOB:COIL SPRING:PAPER TRAY



U004_S004

(CHN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

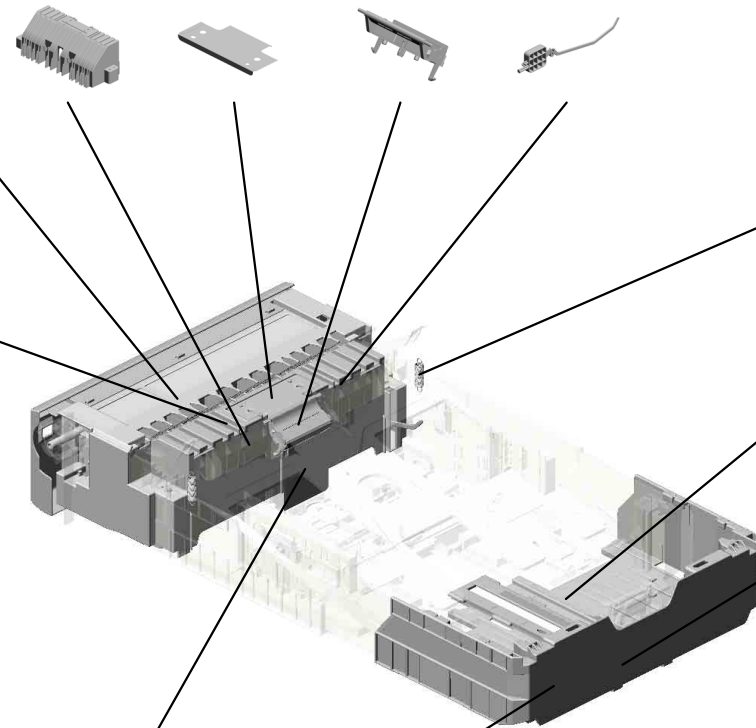
- 102.M1122639 PAPER TRAY:500TYPE:FRONT:GUIDE
- 66.M1122661 SPRING PLATE:PAPER TRAY:FRONT:GUIDE
- 62.M1122675** **FRICTION PAD:ADHESION**
201705-01 X/O
- 94.M1122606 LEVER:PAPER VOLUME SENSOR:500TYPE



- 88.M1122555 (CHN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

- 100.M1122630 COVER:PAPER TRAY:500TYPE

- 99.M1122629 GUIDE:PAPER TRAY:FRONT:500TYPE



- 98.M1122627 (x2) TENSION SPRING:TRAY BOTTOM PLATE:500TYPE

- 95.M1122611 PAPER TRAY:REAR:500TYPE

- 97.M1122621 STAY:END FENCE:500TYPE

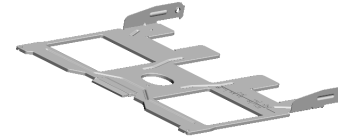
- 90.M1122574 SHEET:HOLDER:PAPER TRAY:500TYPE

- 101.M1122634 DECAL:PAPER FEED PRESSURE:OPERATE

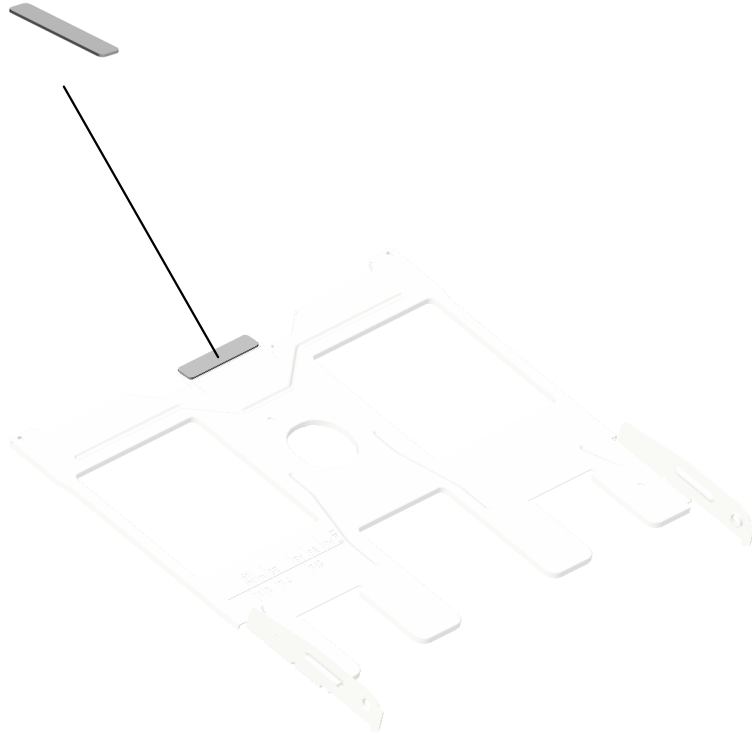


U004_S004_S001
TRAY BOTTOM PLATE:500TYPE:ASS'Y

21.GF013001
BOTTOM PLATE P
AD



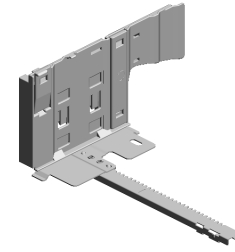
91.M1122575
TRAY BOTTOM PL
ATE:500TYPE:ASS'
Y



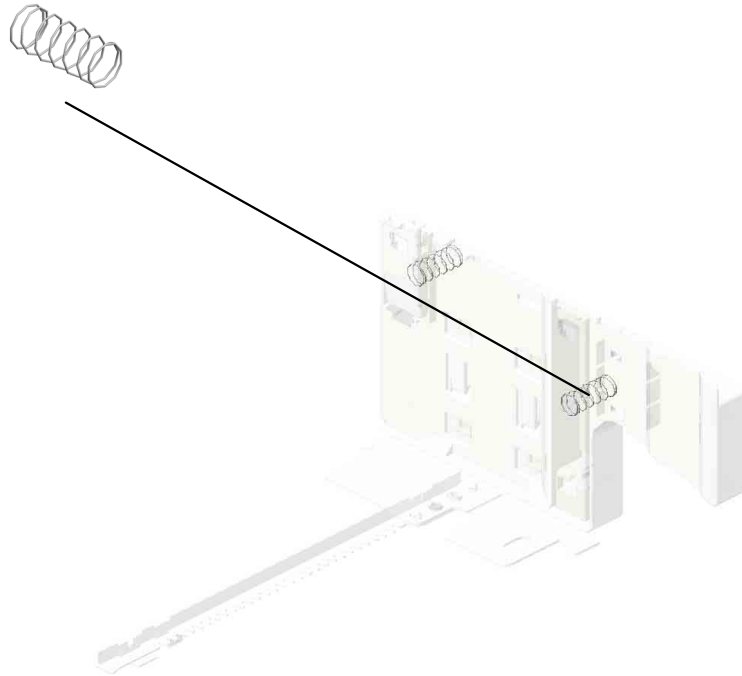
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004_S002
SIDE FENCE:LEFT:500TYPE:ASS'Y

16.GA063084
(x2)
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE



92.M1122579
SIDE FENCE:LEFT:
500TYPE:ASSY

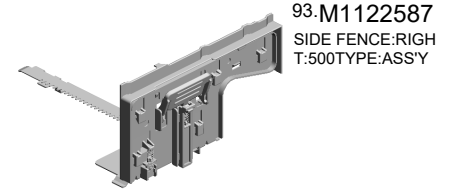
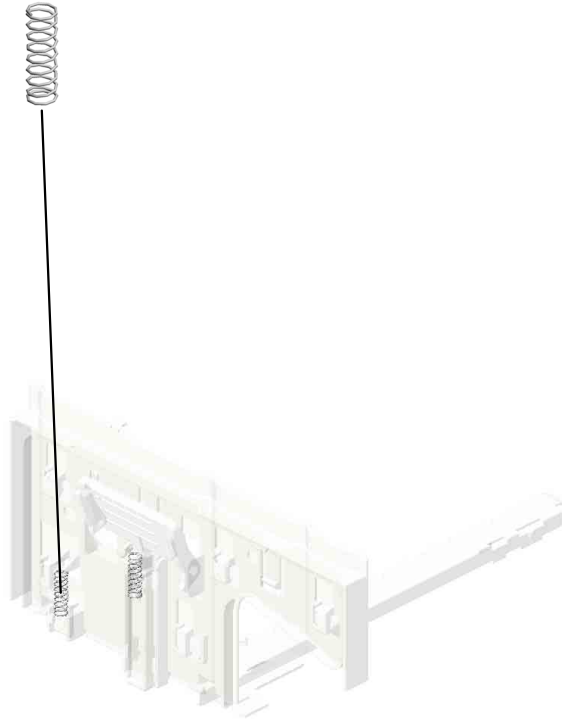


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S004_S003
SIDE FENCE:RIGHT:500TYPE:ASS'Y

25.M0752610

(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE

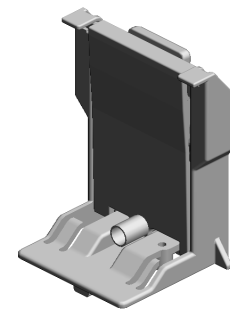
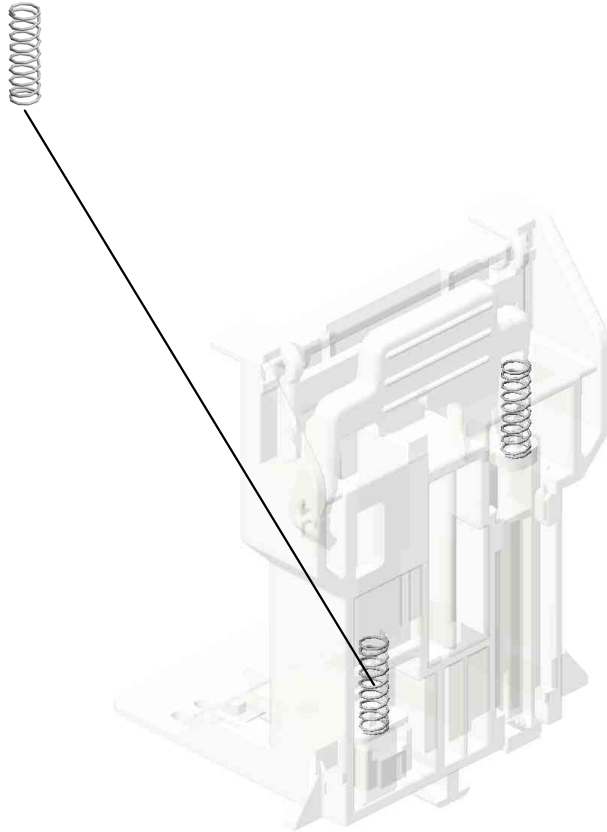


93.M1122587
SIDE FENCE:RIGH
T:500TYPE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S004_S004
END FENCE:500TYPE:ASS'Y

25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE

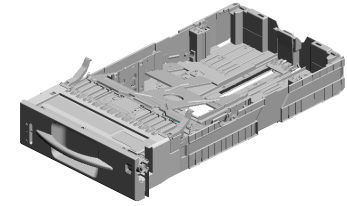


96.M1122616
END FENCE:500TY
PE:ASS'Y

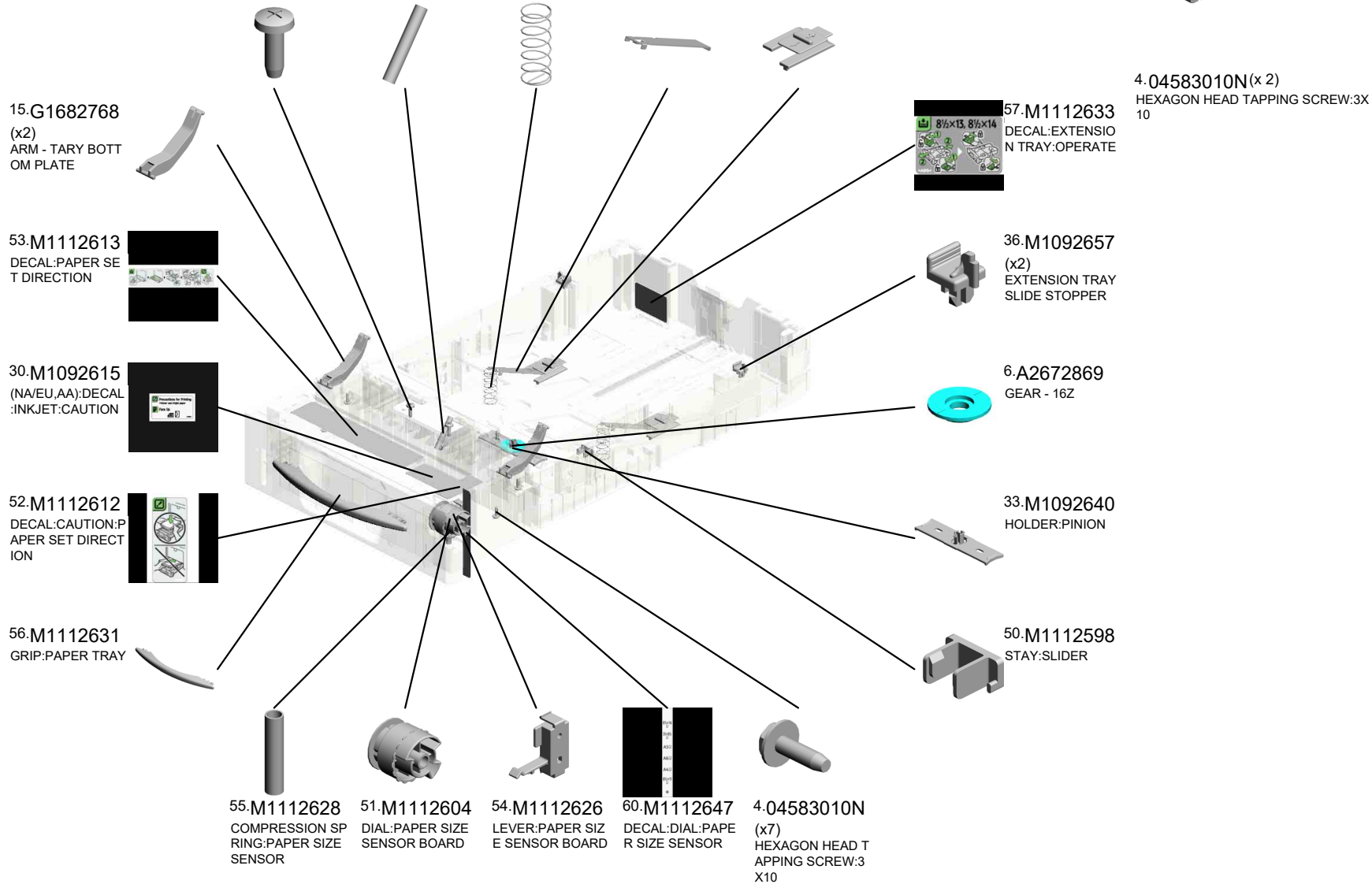
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S005
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

- 3.04524012N (x2) BINDING SELF-TAPPING SCREW:4X12
- 61.M1112652 COMPRESSION SPRING:SEPARATION
- 17.GA063087 (x2) COMPRESSION SPRING:AUXILIARY:PAPER TRAY
- 29.M1092598 (x2) HOLDER:COIL SPRING:BASE
- 24.M0472763 (x2) KNOB:COIL SPRING:PAPER TRAY

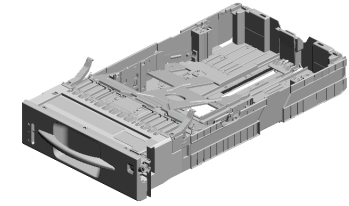


107.M1122558
 [A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y
 201803-01 X/O



U004_S005
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

98.M1122627 (x2) TENSION SPRING: TRAY BOTTOM PLATE:500TYPE
 102.M1122639 PAPER TRAY:500TYPE:FRONT:GUIDE
 66.M1112661 SPRING PLATE:PAPER TRAY:FRONT:GUIDE
62.M1112675 FRICTION PAD:ADHESION
 201705-01 X/O

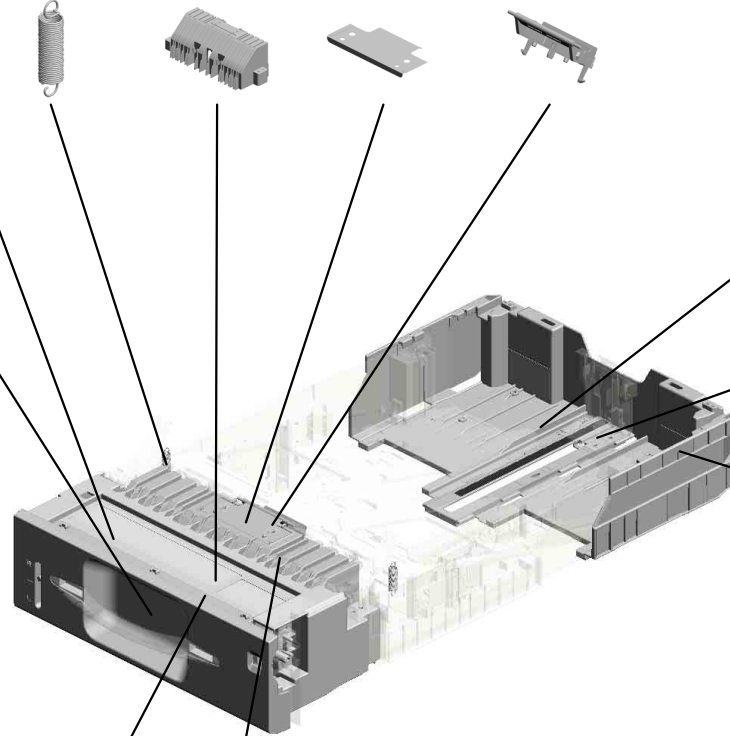


107.M1122558
[A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y
 201803-01 X/O

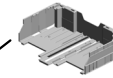
94.M1122606 LEVER:PAPER VOLUME SENSOR:500TYPE



100.M1122630 COVER:PAPER TRAY:500TYPE



95.M1122611 PAPER TRAY:REAR:500TYPE



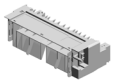
97.M1122621 STAY:END FENCE:500TYPE



101.M1122634 DECAL:PAPER FEED PRESSURE:OPERATE



99.M1122629 GUIDE:PAPER TRAY:FRONT:500TYPE



90.M1122574 SHEET:HOLDER:PAPER TRAY:500TYPE



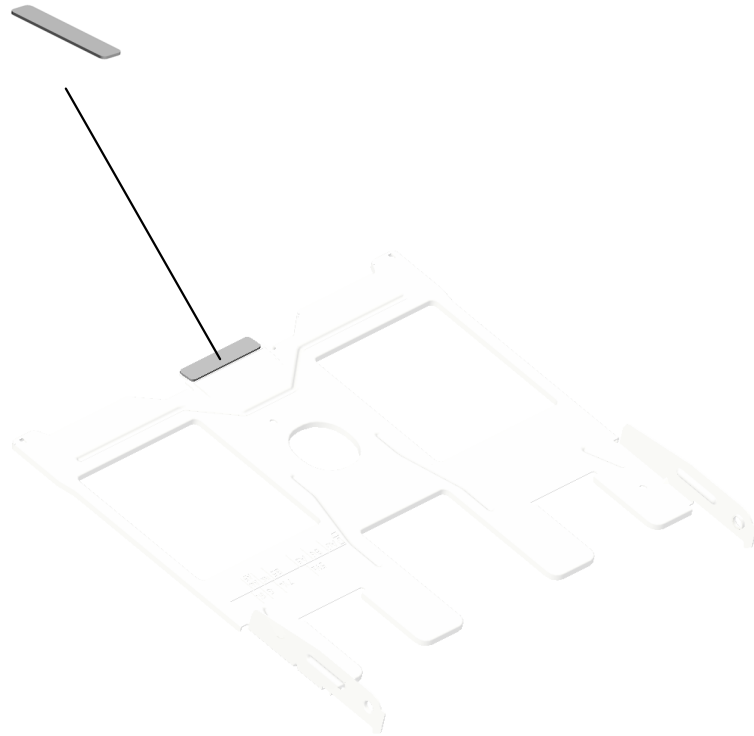
M1122554
[A]
 (NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y
 201803-01 X/O

U004_S005_S001
TRAY BOTTOM PLATE:500TYPE:ASS'Y

21.GF013001
BOTTOM PLATE P
AD



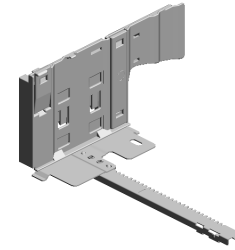
91.M1122575
TRAY BOTTOM PL
ATE:500TYPE:ASS'
Y



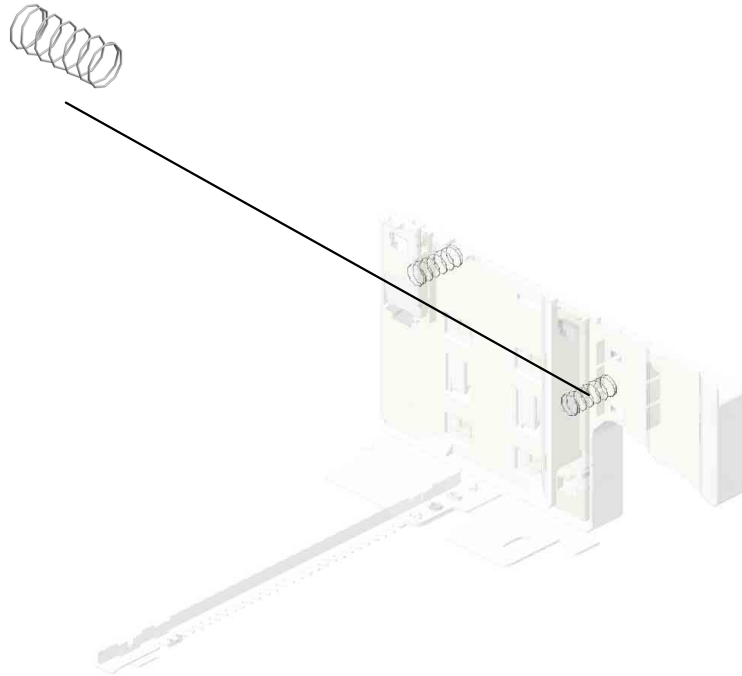
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S005_S002
SIDE FENCE:LEFT:500TYPE:ASS'Y

16.GA063084
(x2)
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE



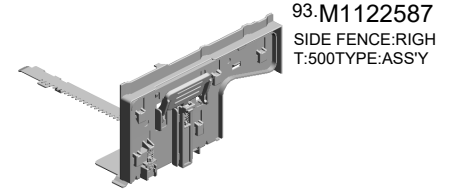
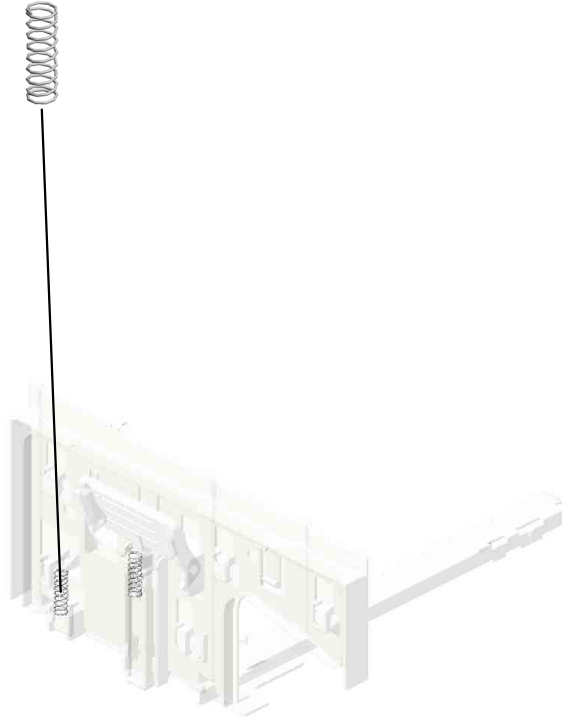
92.M1122579
SIDE FENCE:LEFT:
500TYPE:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S005_S003
SIDE FENCE:RIGHT:500TYPE:ASS'Y

25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE

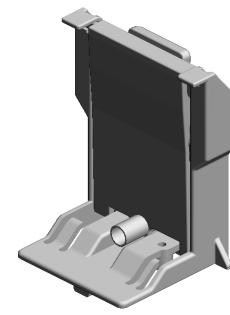
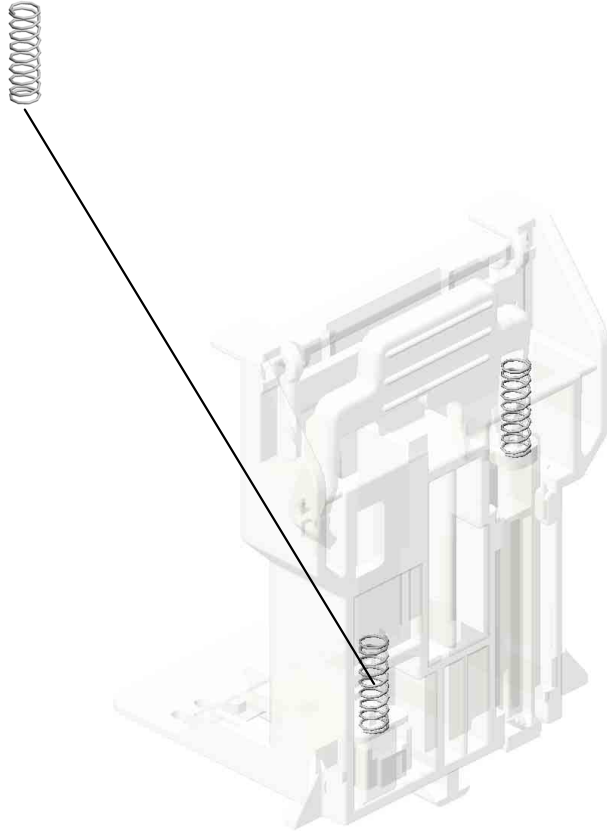


93.M1122587
SIDE FENCE:RIGH
T:500TYPE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S005_S004
END FENCE:500TYPE:ASS'Y

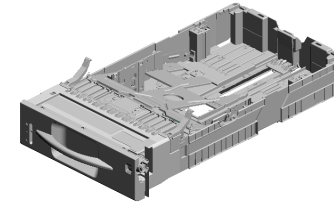
25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



96.M1122616
END FENCE:500TY
PE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S006
(TWN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y



89.M1122556
(TWN):PAPER FEE
D:PAPER TRAY:50
0TYPE:ASS'Y

- 52.M1112612 DECAL:CAUTION:P
APER SET DIRECT
ION
- 56.M1112631 GRIP:PAPER TRAY
- 53.M1112613 DECAL:PAPER SE
T DIRECTION
- 3.04524012N (x2)
BINDING SELF-TA
PPING SCREW:4X
12
- 62.M1112675 FRICTION PAD:AD
HESION
201705-01 X/O

51.M1112604
DIAL:PAPER SIZE
SENSOR BOARD



54.M1112626
LEVER:PAPER SIZ
E SENSOR BOARD



55.M1112628
COMPRESSION SP
RING:PAPER SIZE
SENSOR



60.M1112647
DECAL:DIAL:PAPE
R SIZE SENSOR



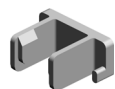
4.04583010N
(x7)
HEXAGON HEAD T
APPING SCREW:3
X10



61.M1112652
COMPRESSION SP
RING:SEPARATIO
N



50.M1112598
STAY:SLIDER



33.M1092640
HOLDER:PINION



6.A2672869
GEAR - 16Z



36.M1092657
(x2)
EXTENSION TRAY
SLIDE STOPPER



15.G1682768
(x2)
ARM - TARY BOTT
OM PLATE



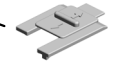
17.GA063087
(x2)
COMPRESSION SP
RING:AUXILIARY:P
APER TRAY



29.M1092598
(x2)
HOLDER:COIL SPR
ING:BASE



24.M0472763
(x2)
KNOB:COIL SPRIN
G:PAPER TRAY

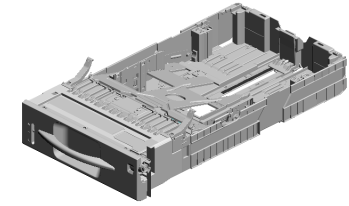


57.M1112633
DECAL:EXTENSIO
N TRAY:OPERATE



U004_S006
 (TWN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

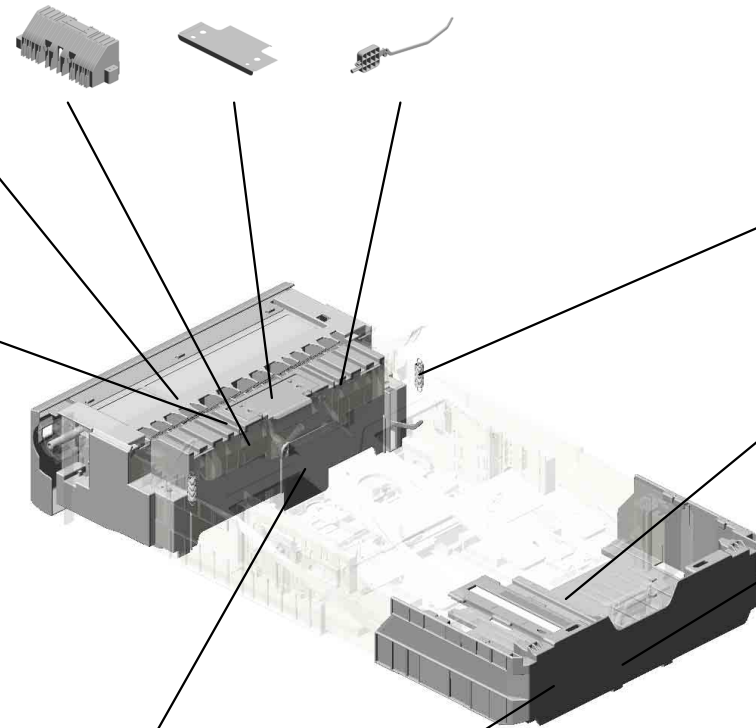
102.M1122639 PAPER TRAY:500TYPE:FRONT:GUIDE
 66.M1122661 SPRING PLATE:PAPER TRAY:FRONT:GUIDE
 94.M1122606 LEVER:PAPER VOLUME SENSOR:500TYPE



89.M1122556 (TWN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y

100.M1122630 COVER:PAPER TRAY:500TYPE

99.M1122629 GUIDE:PAPER TRAY:FRONT:500TYPE



98.M1122627 (x2) TENSION SPRING:TRAY BOTTOM PLATE:500TYPE

95.M1122611 PAPER TRAY:REAR:500TYPE

97.M1122621 STAY:END FENCE:500TYPE

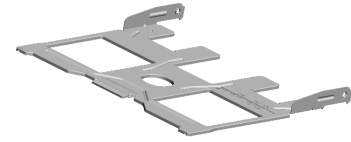
90.M1122574 SHEET:HOLDER:PAPER TRAY:500TYPE

101.M1122634 DECAL:PAPER FEED PRESSURE:OPERATE

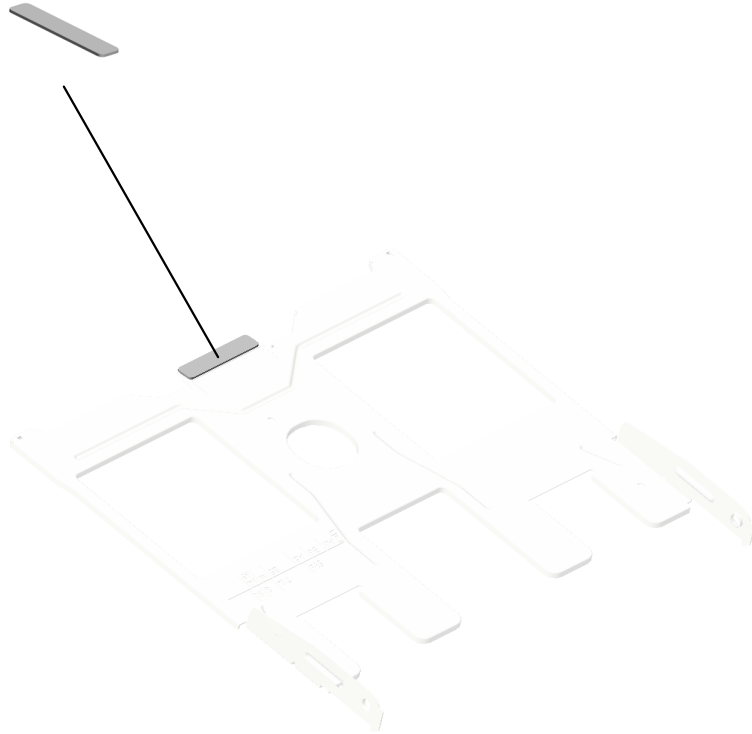


U004_S006_S001
TRAY BOTTOM PLATE:500TYPE:ASS'Y

21.GF013001
BOTTOM PLATE P
AD



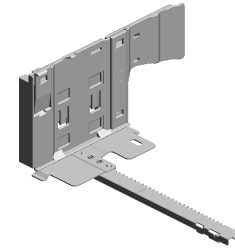
91.M1122575
TRAY BOTTOM PL
ATE:500TYPE:ASS'
Y



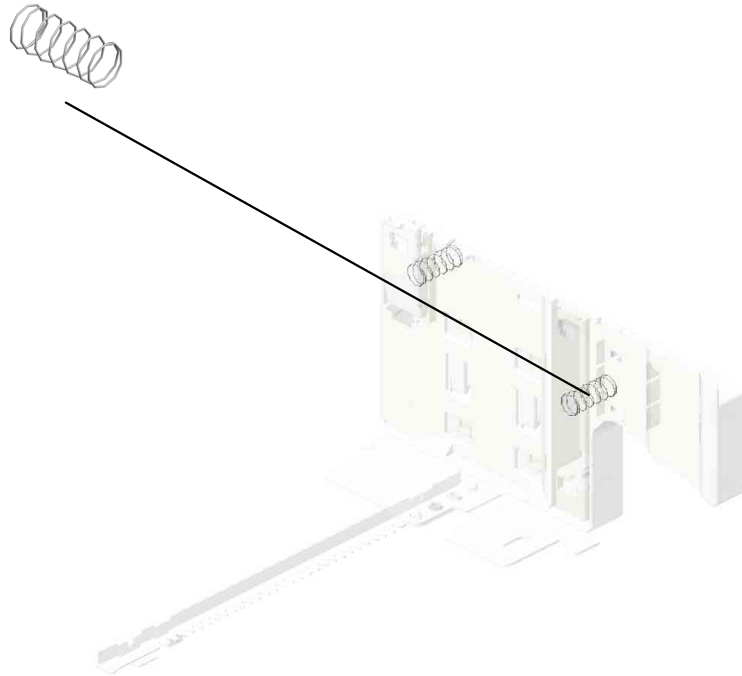
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S006_S002
SIDE FENCE:LEFT:500TYPE:ASS'Y

16.GA063084
(x2)
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE



92.M1122579
SIDE FENCE:LEFT:
500TYPE:ASSY

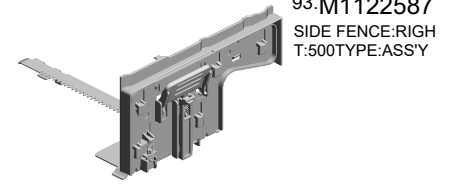
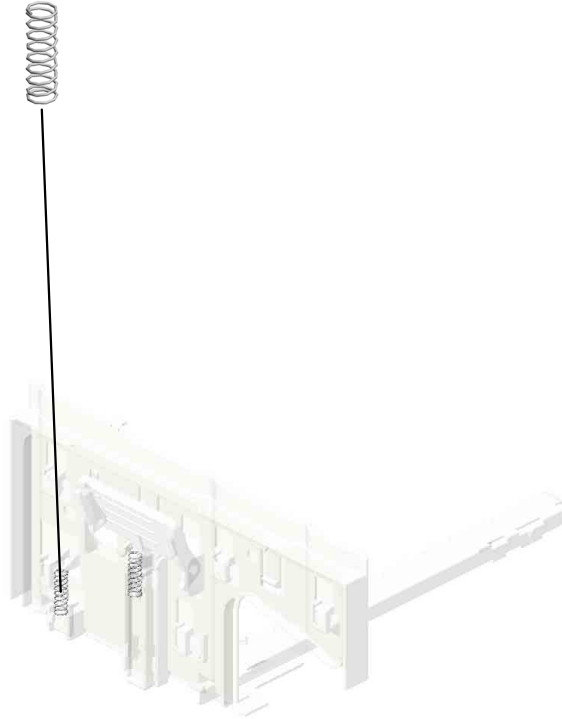


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S006_S003
SIDE FENCE:RIGHT:500TYPE:ASS'Y

25.M0752610

(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE

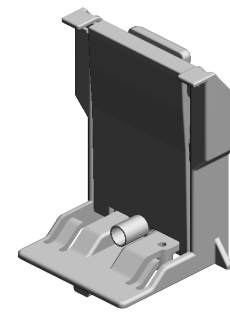
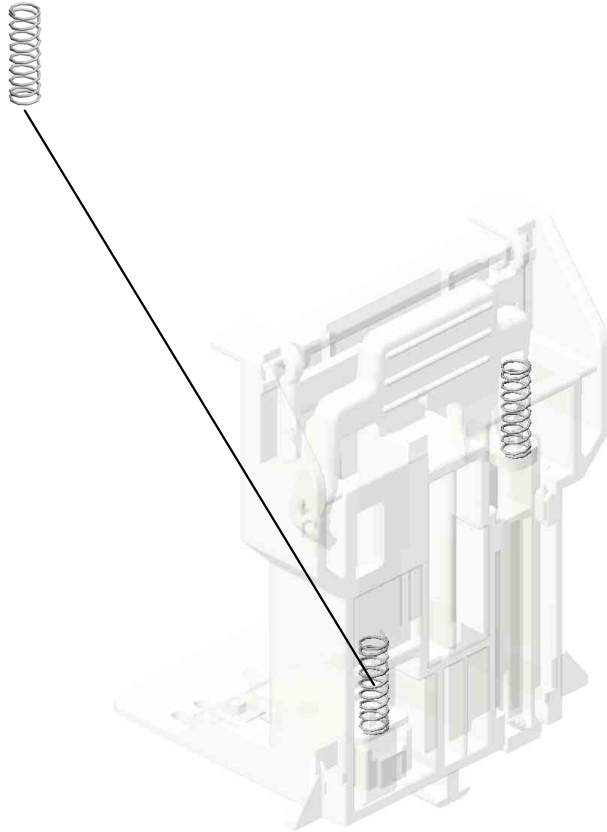


93.M1122587
SIDE FENCE:RIGH
T:500TYPE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U004_S006_S004
END FENCE:500TYPE:ASS'Y

25.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



96.M1122616
END FENCE:500TY
PE:ASS'Y

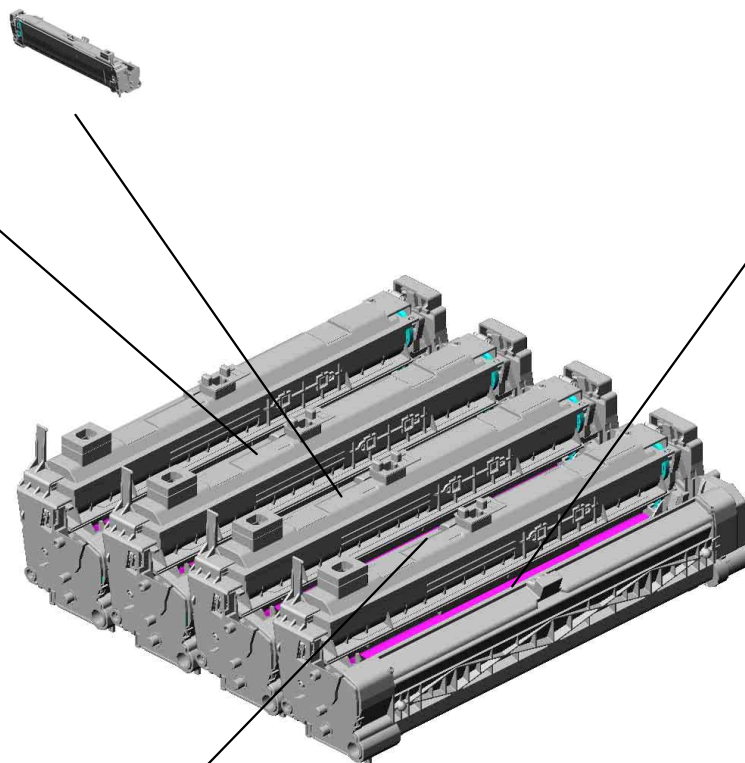
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005.PCU

U005 S003
M9080187
PCU:EXCHANGEABLE:M:AS
S'Y

U005 S001
M9080175
PCU:EXCHANGEABLE:Y:ASS
'Y

U005 S004
M9080121
PCU:EXCHANGEABLE:BK:AS
S'Y



U005 S002
M9080167
PCU:EXCHANGEABLE:C:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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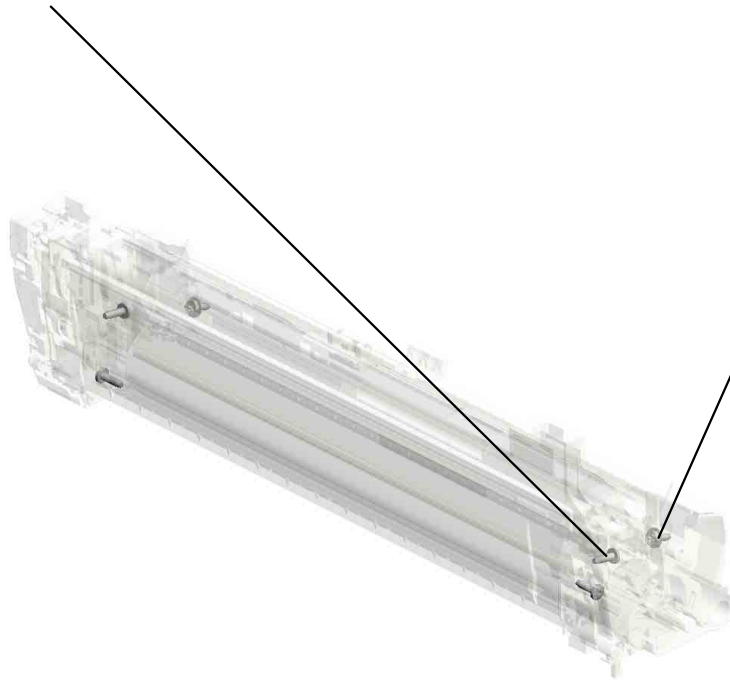
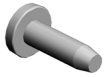
U005
PCU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S001
PCU:EXCHANGEABLE:Y:ASS'Y

2.04593010N
(x4)
BINDING HEAD TA
PPING SCREW:3X
10



1.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



3.08050104
(x3)
RETAINING RINGS
-E:SILENCER:DIA4



10.M9080175
[A]
PCU:EXCHANGEA
BLE:Y:ASS'Y
201812-01 O/O

M9080160
[A]
PCU:EXCHANGEA
BLE:Y:ASS'Y
201812-01 O/O

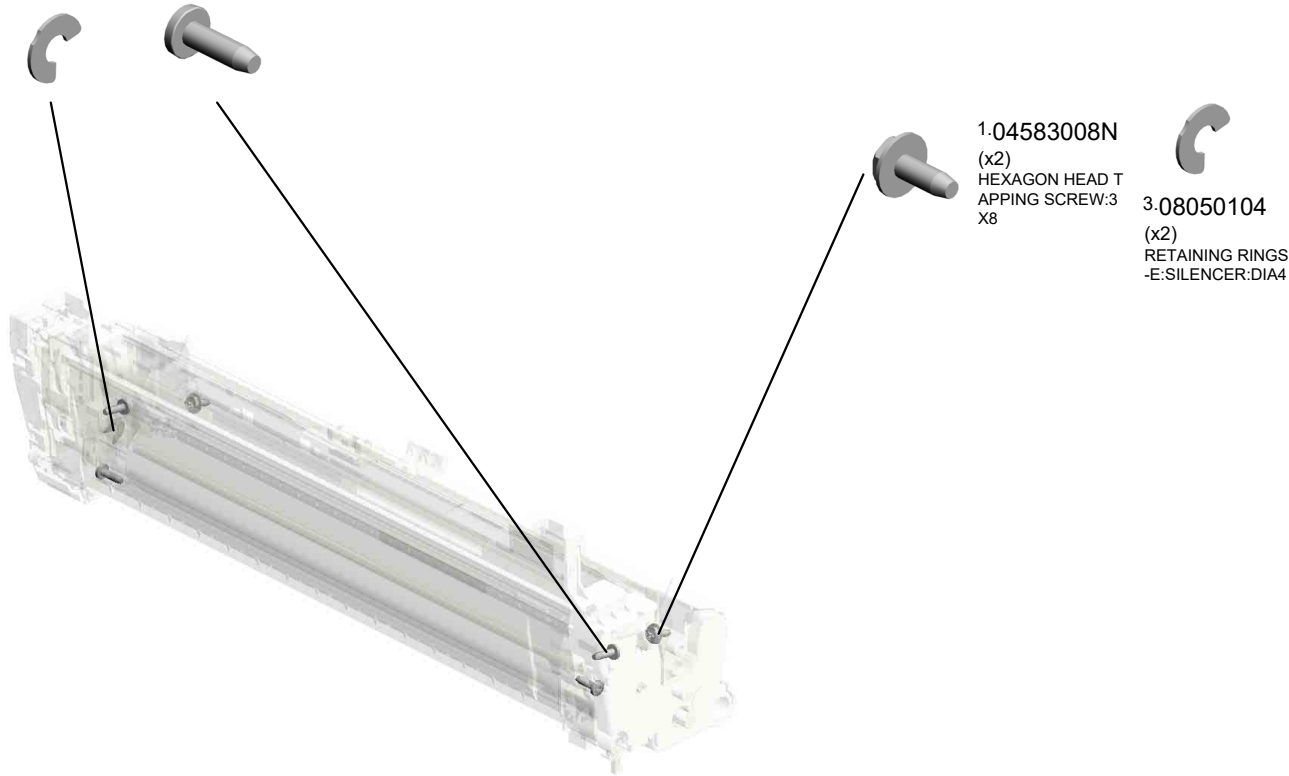
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005_S002
 PCU:EXCHANGEABLE:C:ASS'Y

3-08050104 2-04593010N
 RETAINING RINGS (x4)
 -E:SILENCER:DIA4 BINDING HEAD TA
 PPING SCREW:3X
 10



9:M9080167
 [A]
 PCU:EXCHANGEA
 BLE:C:ASS'Y
 201807-01 O/O



1-04583008N
 (x2)
 HEXAGON HEAD T
 APPING SCREW:3
 X8

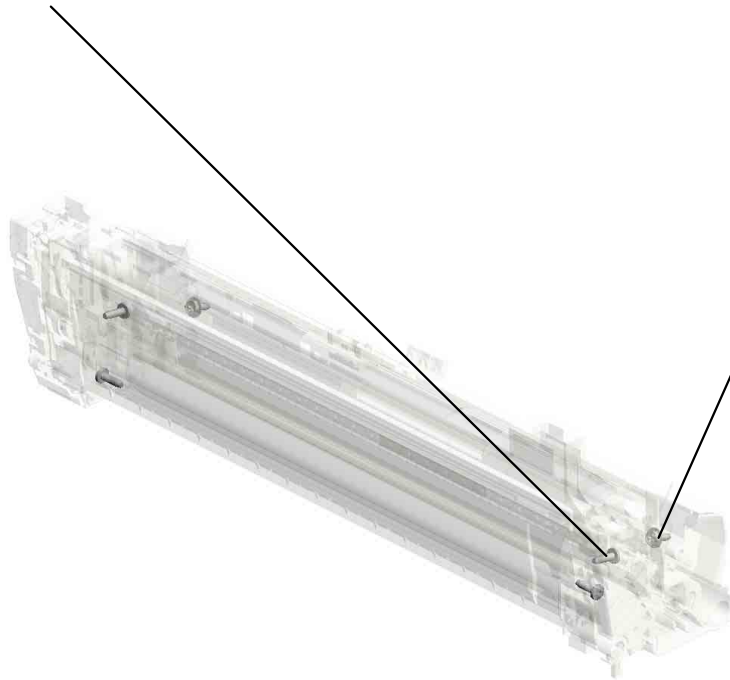
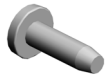
3-08050104
 (x2)
 RETAINING RINGS
 -E:SILENCER:DIA4

M9080165
 [A]
 PCU:EXCHANGEA
 BLE:C:ASS'Y
 201807-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005_S003
PCU:EXCHANGEABLE:M:ASS'Y

2.04593010N
(x4)
BINDING HEAD TA
PPING SCREW:3X
10



1.04583008N
(x2)
HEXAGON HEAD T
APPING SCREW:3
X8



3.08050104
(x3)
RETAINING RINGS
-E:SILENCER:DIA4



7.M9080187
[A]
PCU:EXCHANGEA
BLE:M:ASS'Y
201801-01 O/O

M9080166
[A]
PCU:EXCHANGEA
BLE:M:ASS'Y
201801-01 O/O

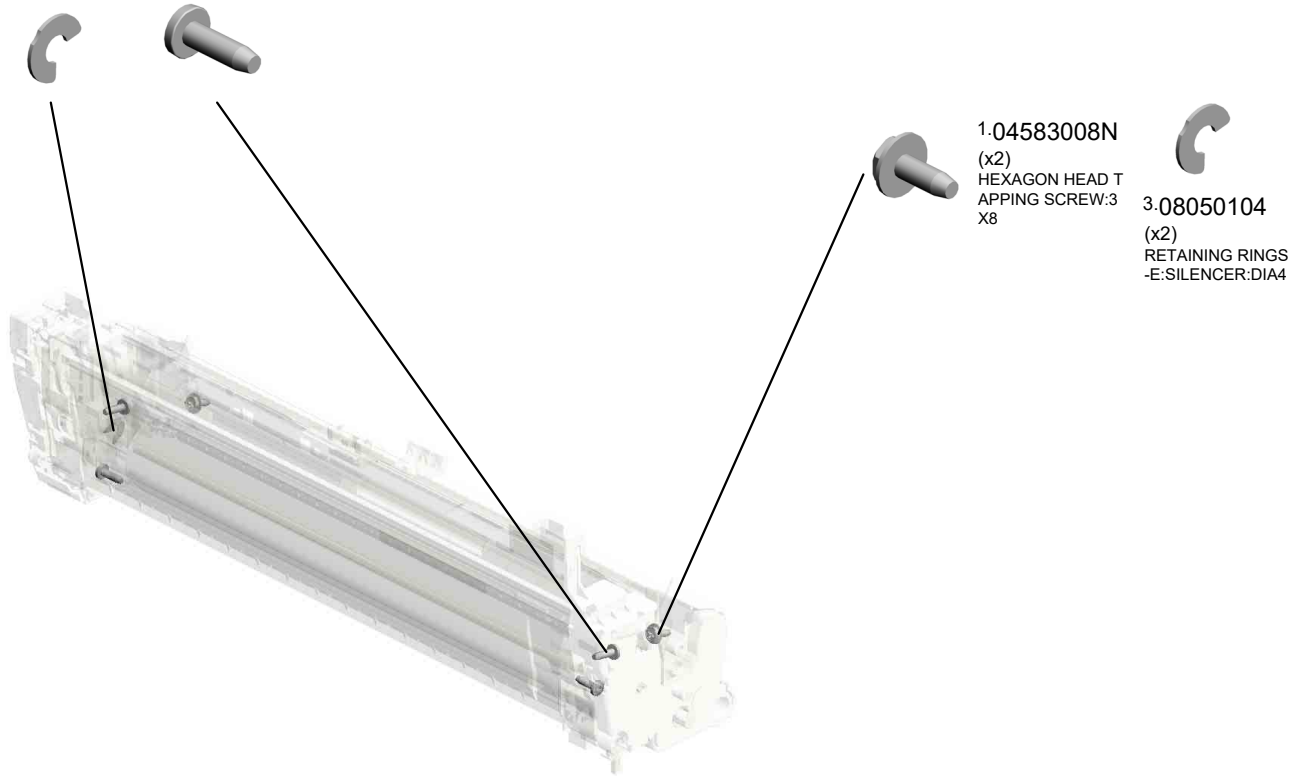
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S004
PCU:EXCHANGEABLE:BK:ASS'Y

3-08050104 2-04593010N
RETAINING RINGS (x4)
-E:SILENCER:DIA4 BINDING HEAD TA
PPING SCREW:3X
10

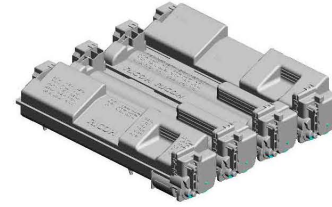


8-M9080121
PCU:EXCHANGEA
BLE:BK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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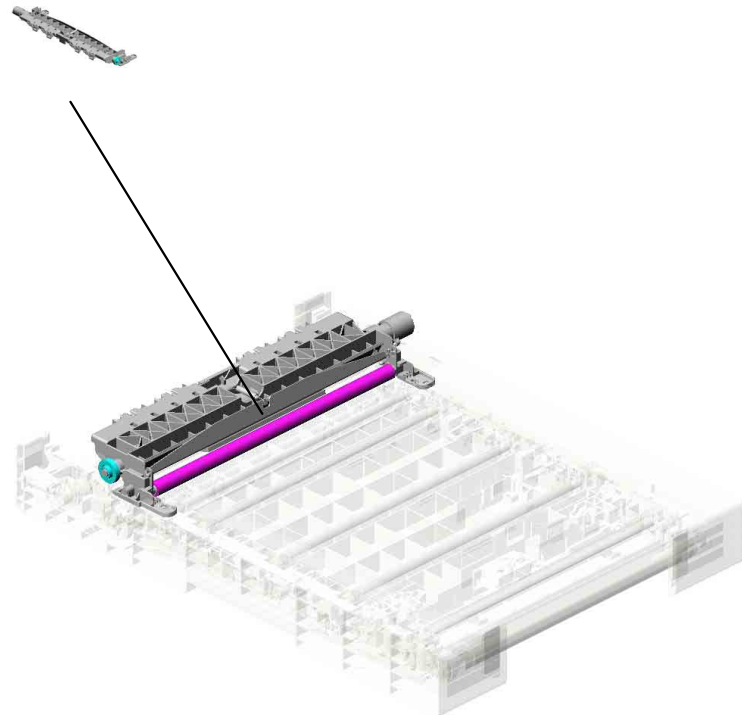
U006
DEVELOPMENT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007.ITB UNIT

U007 S001
M1116011
CLEANING SUB-UNIT:INTER
MEDIATE TRANSFER:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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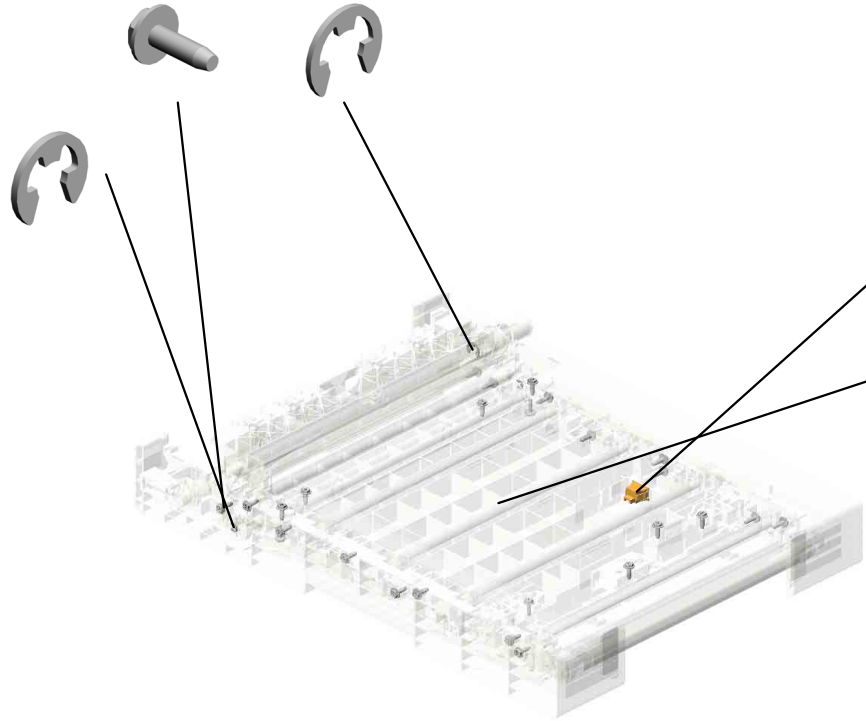
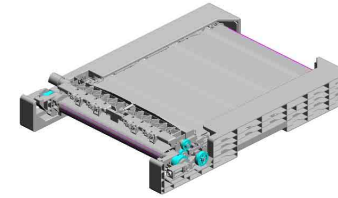
U007
ITB UNIT

1.04583010N 3.07200060E
(x26) RETAINING RING -
HEXAGON HEAD TAPPING SCREW:3 M6
X10

2.07200030E
(x2)
RETAINING RING -
M3

4.G0205626
PUSH SWITCH

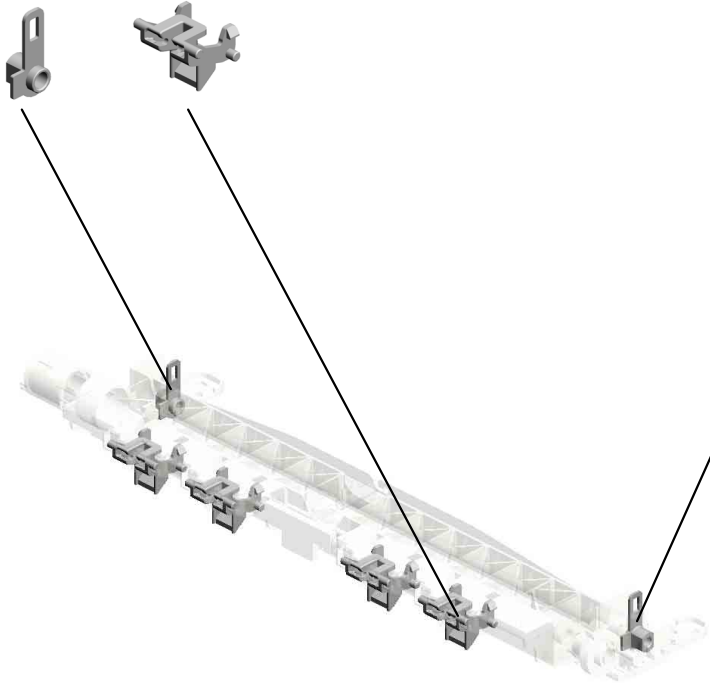
9.M9080601
INTERMEDIATE TR
ANSFER SECTION:
MAINTENANCE:AS
S'Y
201803-04



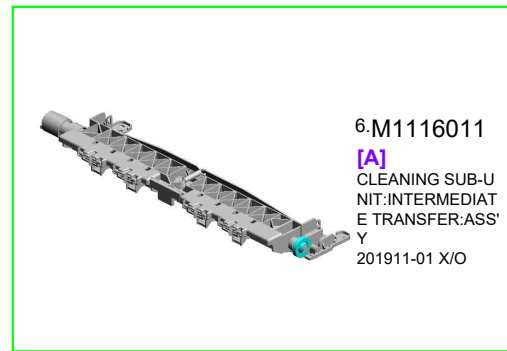
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S001
 CLEANING SUB-UNIT:INTERMEDIATE TRANSFER:ASS'Y

8.M1116155 5.M1096186
 PLAIN SHAFT BEA (x4)
 RING:ROLLER:FLA HOLDER:GUIDE:P
 T BELT-TRANSFER APER:RAIL:2
 :FACE FRONT:L3



7.M1116154
 PLAIN SHAFT BEA
 RING:ROLLER:FLA
 T BELT-TRANSFER
 :FACE FRONT:R3



6.M1116011
 [A]
 CLEANING SUB-U
 NIT:INTERMEDIAT
 E TRANSFER:ASS'
 Y
 201911-01 X/O



M1116010
 [A]
 CLEANING SUB-U
 NIT:INTERMEDIAT
 E TRANSFER:ASS'
 Y
 201911-01 X/O

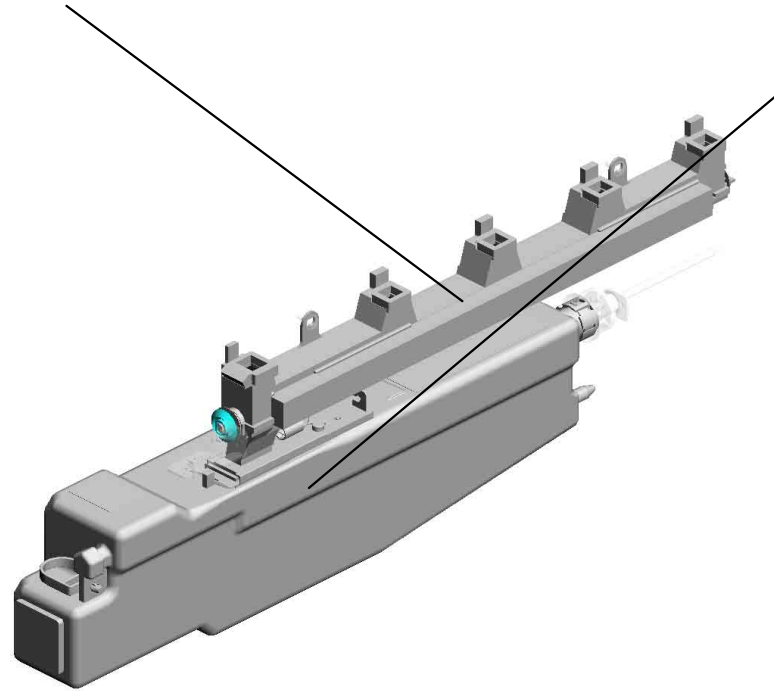
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008.USED TONER

U008_S001
M1096421
DUCT:TONER RECYCLING S
ECTION:ASS'Y



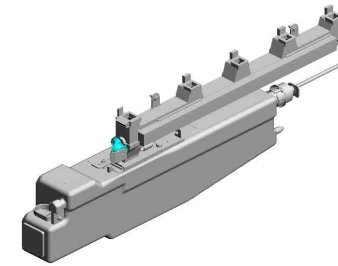
U008_S002
M1116511
COLLECTION BOTTLE:USED
TONER:V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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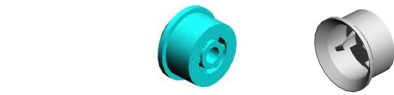
U008 USED TONER

14.M1096417 GEAR:DRIVE SUB-UNIT:DUCT:TONER RECYCLING SECTION
 22.M1096444 JOINT:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER



13.M1096413 HOLDER:DRIVE SUB-UNIT:DUCT:TONER RECYCLING SECTION

1.04513008N (x3) TAPPING SCREW - M3X8



2.07200030E (x 1) RETAINING RING - M3

24.M1096447 SHAFT:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER:2

23.M1096446 PLAIN SHAFT BEARING:DRIVE SUB-UNIT:COLLECTION BOTTLE

5.GA063098 COMPRESSION SPRING:DRIVE SUB-UNIT:TONER RECYCLING SECTION
 25.M1096448 SPACER:DIA12:0.25MM



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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DUCT:TONER RECYCLING SECTION:ASS'Y

7.GA151061
SEAL:DUCT:TONER RECYCLING SECTION:INTERMEDIATE TRANSFER

10.GD039004
AGITATOR:DUCT:TONER RECYCLING SECTION

19.M1096434
SHUTTER:DUCT:TONER RECYCLING SECTION

4.GA060098
TENSION SPRING: SHUTTER:DUCT:TONER RECYCLING SECTION

21.M1096437
STOPPER:SHUTTER:DUCT:TONER RECYCLING SECTION

27.M1096421
DUCT:TONER RECYCLING SECTION: ASS'Y

17.M1096424
PLAIN SHAFT BEARING:DUCT:TONER RECYCLING SECTION

18.M1096428
GEAR:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION

9.GA151063
SEAL:SHUTTER:DUCT:TONER RECYCLING SECTION

8.GA151062
(x4)
SEAL:DUCT:TONER RECYCLING SECTION:PCU

20.M1096436
JOINT:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION

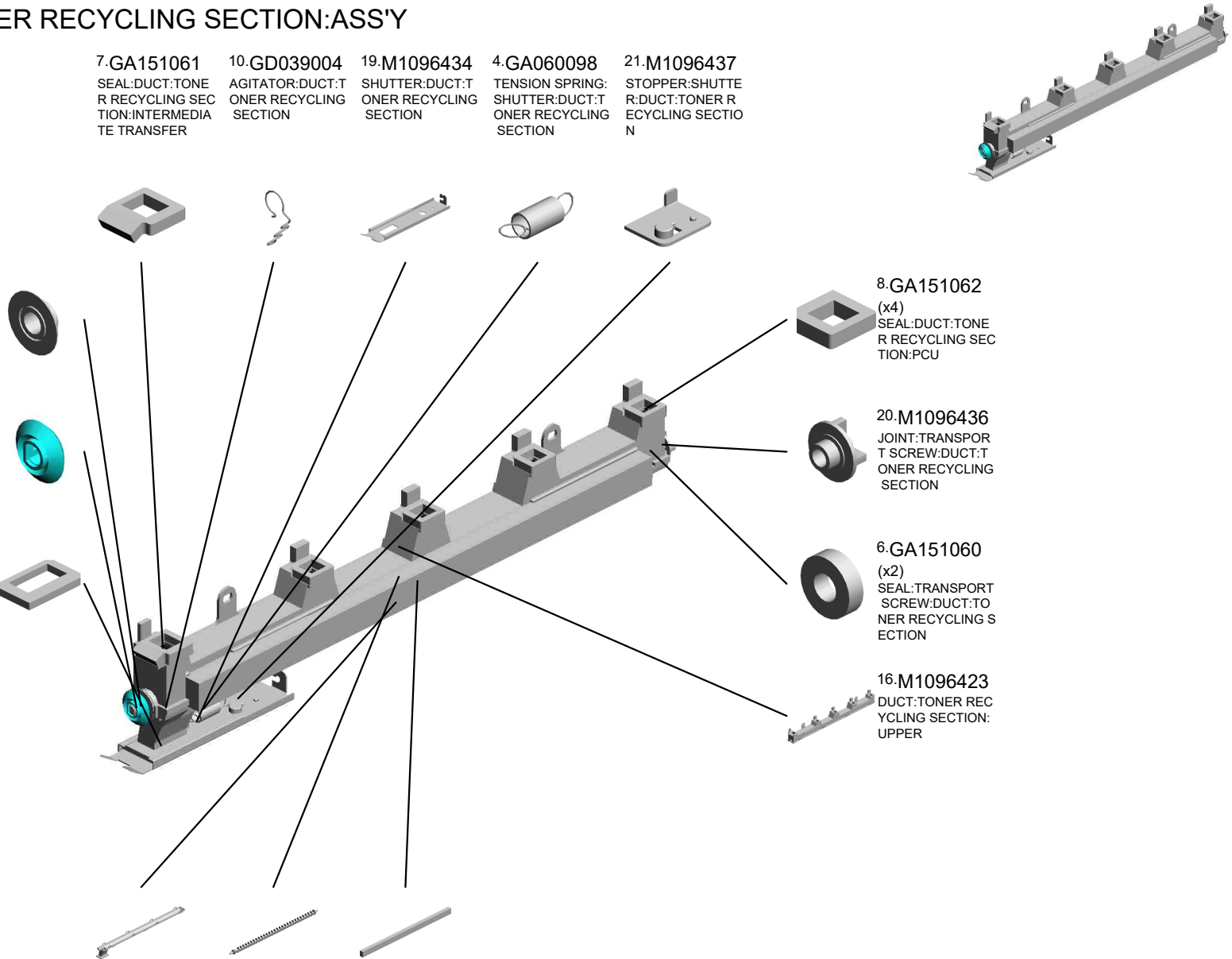
6.GA151060
(x2)
SEAL:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION

16.M1096423
DUCT:TONER RECYCLING SECTION: UPPER

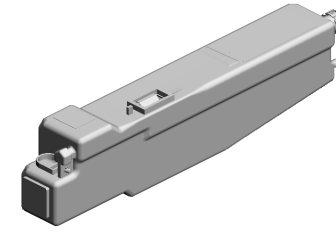
15.M1096422
DUCT:TONER RECYCLING SECTION: LOWER

11.GD043013
TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION

12.M1095845
SPACER:USED TO NER



U008_S002
COLLECTION BOTTLE:USED TONER:V:ASS'Y

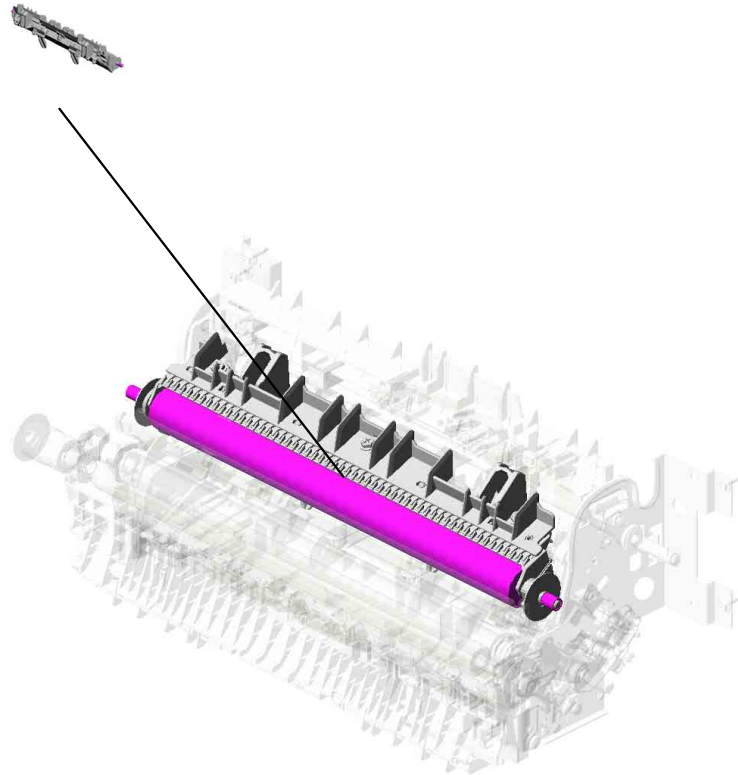


26.M1116511
COLLECTION BOT
TLE:USED TONER:
V:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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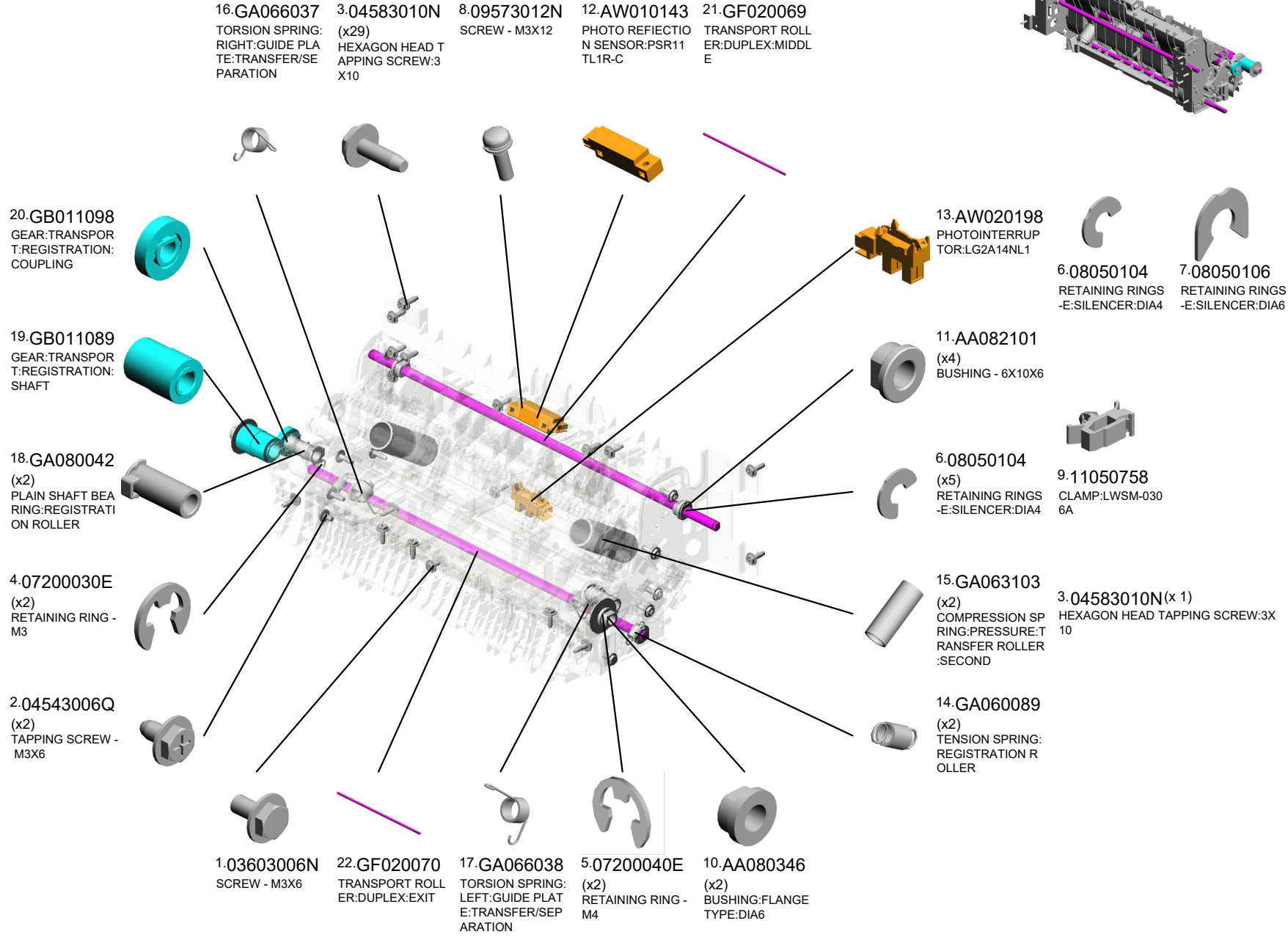
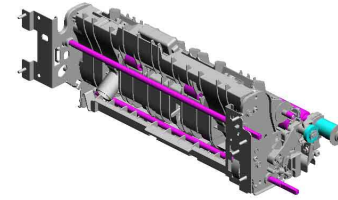
U009.PAPER TRANSPORT

U009 S001
M9080620
TRANSFER/SEPARATION UN
IT:SECOND:MAINTENANCE:
ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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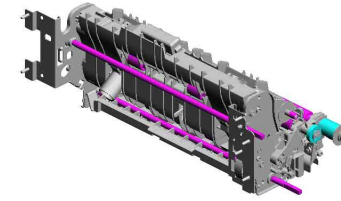
U009 PAPER TRANSPORT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009 PAPER TRANSPORT

- 34.M1093926 (x2) LINK:REGISTRATION ROLLER:DRIVE
- 27.M0963989 RESISTOR:TRANSFER/SEPARATION
- 24.GF021007 REGISTRATION ROLLER:DRIVEN
- 23.GF020071 REGISTRATION ROLLER:DRIVE
- 29.M1093856 TORSION SPRING:FEELER:DUPLEX



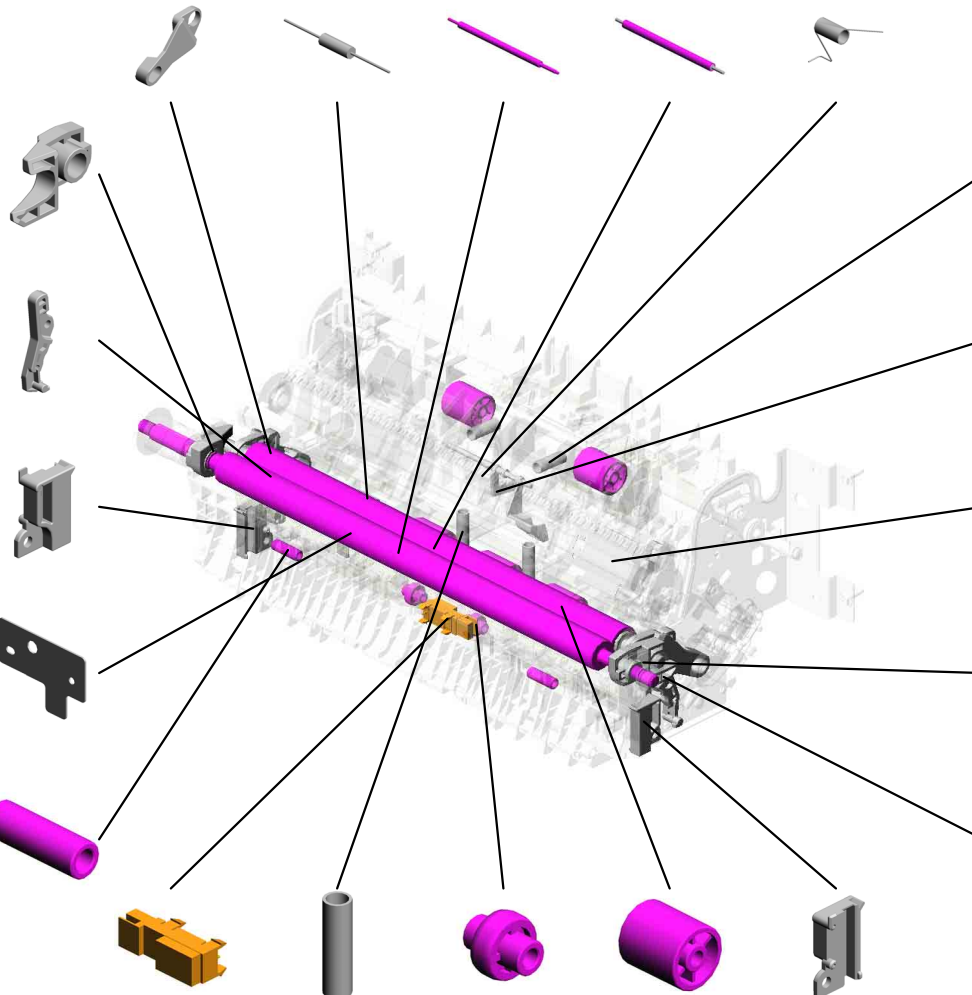
39.M1093953
PLAIN SHAFT BEARING:POSITIONING:REGISTRATION ROLLER:RIGHT

35.M1093927
PRESSURE PLATE:REGISTRATION ROLLER:DRIVE:RIGHT

31.M1093863
SUPPORTER:GUIDE PLATE:REGISTRATION ROLLER:RIGHT

38.M1093934
GROUND PLATE:GUIDE PLATE:REGISTRATION ROLLER:DRIVE

41.M1093983 (x2)
ROLLER:GUIDE:DIAM5



32.M1093875 (x2)
COMPRESSION SPRING:DRIVEN ROLLER:DUPLEX:MIDDLE

28.M1093855
FEELER:DUPLEX

42.M1096259
ELECTRODE PLATE:ROLLER:SECOND:2

40.M1093954
PLAIN SHAFT BEARING:POSITIONING:REGISTRATION ROLLER:LEFT

36.M1093932
PRESSURE PLATE:REGISTRATION ROLLER:DRIVE:LEFT

26.GW010007
PHOTO REFLECTION SENSOR:EXIT

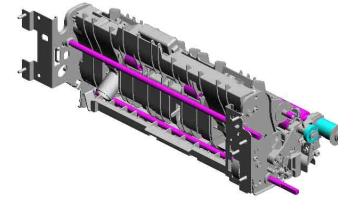
33.M1093876 (x2)
COMPRESSION SPRING:DRIVEN ROLLER:DUPLEX:EXIT

37.M1093933 (x2)
ROLLER:GUIDE:DIAM10

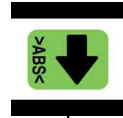
25.GF022026 (x5)
ROLLER:TRANSPORT:DIAM16

30.M1093862
SUPPORTER:GUIDE PLATE:REGISTRATION ROLLER:LEFT

U009 PAPER TRANSPORT



- 56.M1113873 BRACKET:ELECTR
OMAGNETIC CLUT
CH:LOCK
- 43.M1096320 (x2)
COVER:COIL SPRI
NG:PRESSURE:TR
ANSFER ROLLER:
SECOND
- 52.M1111541 (x2)
DECAL:OPERATE:
LEVER
- 53.M1113852 HOUSING:TRANSP
ORT
- 45.M1096343 COVER:PAPER FE
ED SENSOR:FUSIN
G:ENTRANCE



44.M1096329
ELECTRODE PLAT
E:DISCHARGE:2

51.M1096380
(x2)
PLATE:TORSION S
PRING:TRANSFER/
SEPARATION

50.M1096375
ELECTRODE PLAT
E:EARTH:GUIDE:T
RANSFER/SEPARA
TION

61.M1113941
DISCHARGE BRUS
H:TRANSPORT:PE
EN

59.M1113930
SHEET:REGISTRA
TION:LONG

57.M1113921
GUIDE PLATE:REG
ISTRATION ROLLE
R:DRIVE

62.M1113942 (x2)
SHAFT:DRIVEN RO
LLER:TRANSPORT

54.M1113869
GUIDE PLATE:TRA
NSPORT:LOWER:A
Dhesion

58.M1113922
SHEET:REGISTRA
TION

55.M1113872
HOLDER:FEELER:
DUPLEX

60.M1113937
COVER:HARNES:
DUPLEX

48.M1096353
ELECTRODE PLAT
E:ROLLER:SECON
D:3

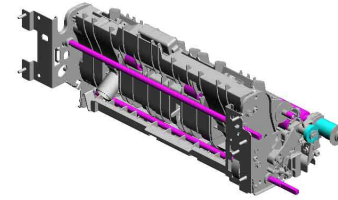
46.M1096350
TERMINAL:BIAS:T
RANSFER/SEPARA
TION SECTION

49.M1096354
ELECTRODE:ROLL
ER:SECOND:4

47.M1096351
TERMINAL:ELECT
RODE PLATE:ROL
LER:SECOND

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009 PAPER TRANSPORT



- 75.M1116369 GUIDE PLATE:TRANSFER/SEPARATION:CONTACT POINT:RIGHT LOWER
- 73.M1116367 ELECTRODE:EARTH:HOUSING:TRANSPORT
- 71.M1116361 ELECTRODE PLATE:DISCHARGE:3
- 69.M1116322 GUIDE:FRONT:TRANSFER ROLLER:SECOND

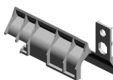
76.M1116370
SPACER:GUIDE PLATE:TRANSFER/SEPARATION:RIGHT



77.M1116374
HOUSING:TORSION SPRING:RIGHT



67.M1113986
GUIDE PLATE:AUXILIARY:TRANSPORT ROLLER:CONNECTING:RIGHT



64.M1113961
GUIDE PLATE:REGISTRATION ROLLER:DRIVEN



80.M1113970
GUIDE PLATE:TRANSPORT ROLLER:CONNECTING:ADHESION 201712-01 X/O

63.M1113955
BRACKET:SENSOR:SMALL

65.M1113964
BRACKET:REGISTRATION SENSOR

66.M1113985
GUIDE PLATE:AUXILIARY:TRANSPORT ROLLER:CONNECTING:LEFT

72.M1116366
ELECTRODE:EARTH:PAPER FEED SENSOR:FUSING



70.M1116324
SPACER:GUIDE PLATE:TRANSFER/SEPARATION:LEFT



74.M1116368
GUIDE PLATE:TRANSFER/SEPARATION:CONTACT POINT:LEFT LOWER

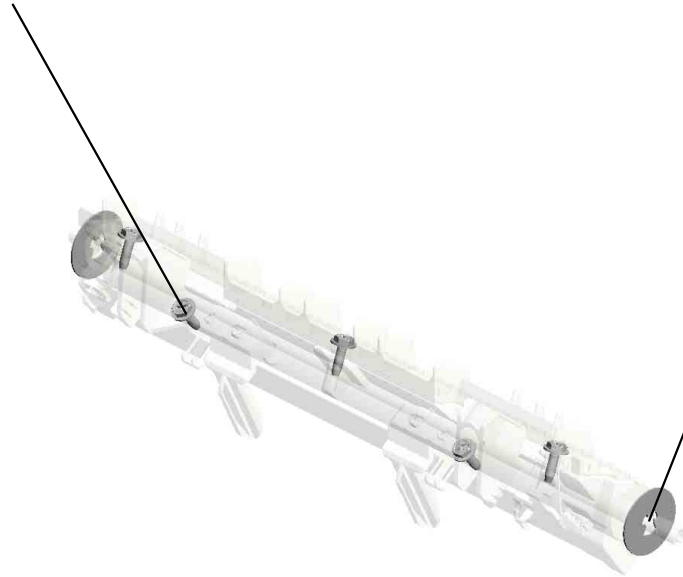


78.M1116379
HOUSING:TORSION SPRING:LEFT

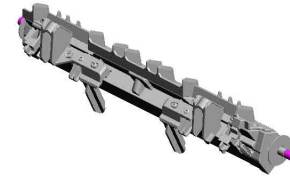


U009_S001
TRANSFER/SEPARATION UNIT:SECOND:MAINTENANCE:ASS'Y

3.04583010N
(x5)
HEXAGON HEAD TAPPING SCREW:3X10



5.07200040E
(x2)
RETAINING RING - M4

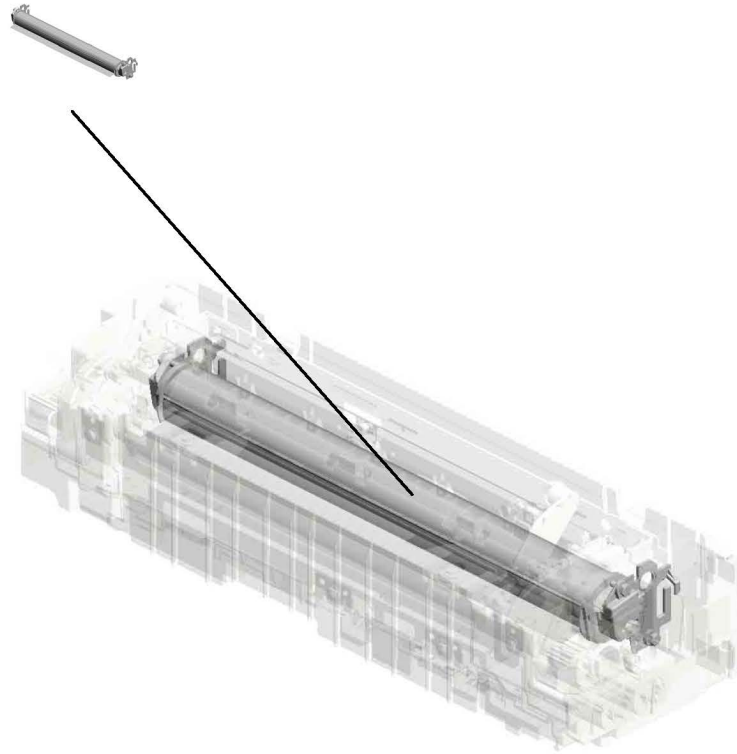


79-M9080620
TRANSFER/SEPARATION UNIT:SECOND:MAINTENANCE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010.FUSING

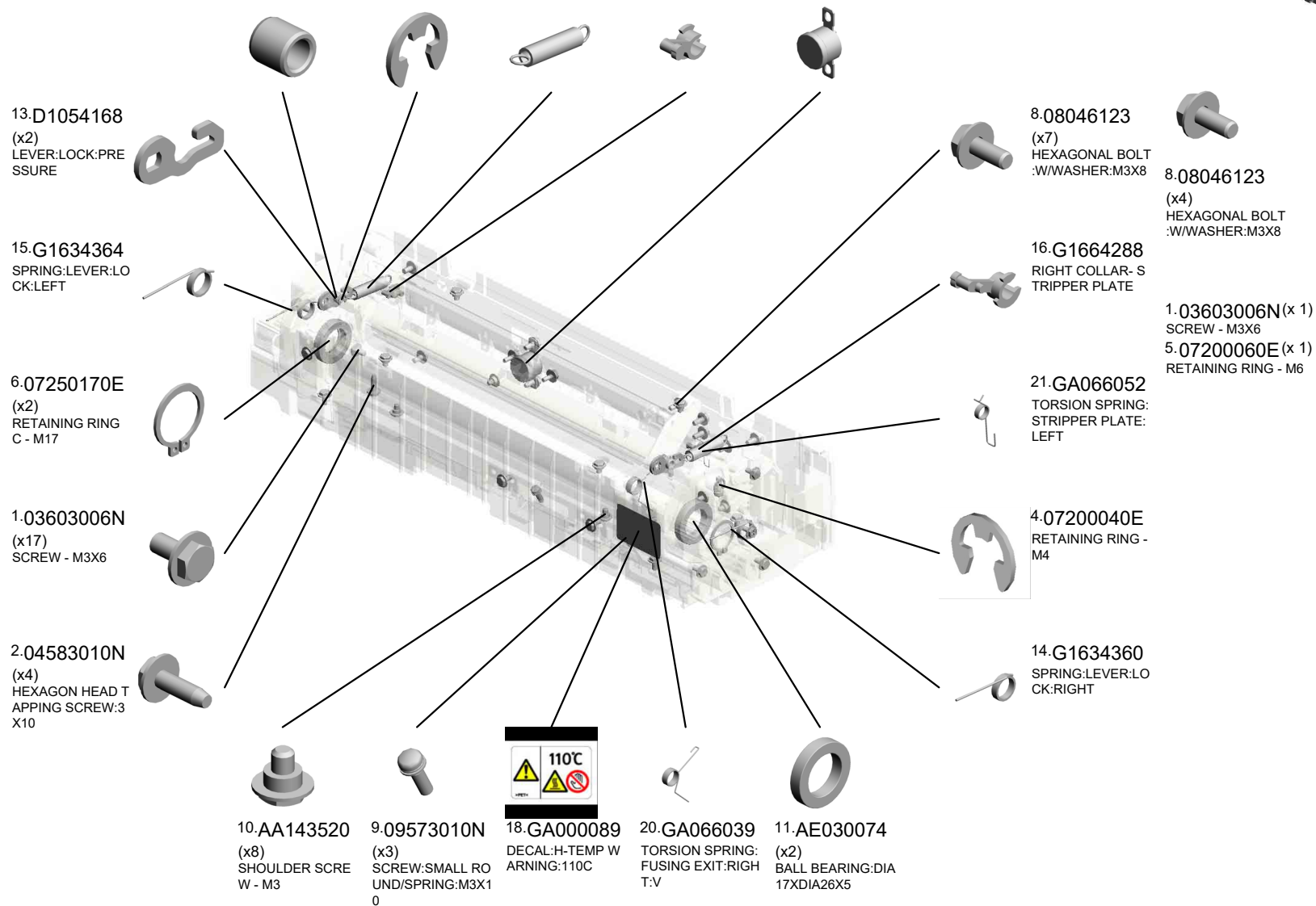
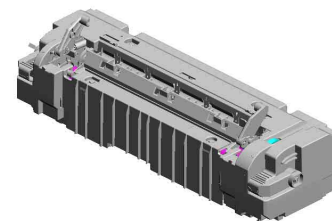
U010_S001
M1114070
BELT UNIT:ASS'Y



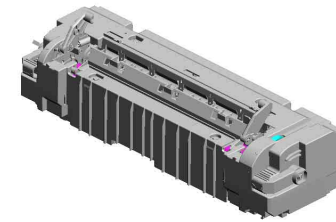
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010 FUSING

- 7.07330406 (x2) BUSHING - 4X6
- 3.07200030E (x4) RETAINING RING - M3
- 19.GA060092 (x2) TENSION SPRING: PRESSURE:V
- 17.G1664289 LEFT COLLAR- STRIPPER PLATE
- 12.AW110111 THERMOSTAT: MID DLE



U010 FUSING



- 22.GA066053 TORSION SPRING: STRIPPER PLATE: RIGHT
- 40.M1094151 (x2) STAY:THERMOS
- 32.GX440015 (x2) (EU,AA/CHN):HEATER:227V:900W:INFRARED
- 33.GX440022 (TWN):HEATER:117V:900W:INFRARED
- 31.GX440014 (NA):HEATER:117V:900W:INFRARED

35.M1094115
LEVER:PRESSURE
RELEASE:LEFT:
ASSY

36.M1094116
LEVER:PRESSURE
:LEFT

23.GA120014
DISCHARGE BRUSH:
FUSING:PRESSURE
ROLLER

34.M0963994
RESISTOR:EARTH:
EXIT:DISCHARGE
SECTION

28.GE020018
PRESSURE ROLLER:
DIA35.2

30.GW100007
THERMISTOR:PTA
7-312:PRESSURE
ROLLER

38.M1094125
LEVER:PRESSURE
:RIGHT

25.GB013138
GEAR:PRESSURE
ROLLER:31Z

27.GB013140
GEAR:IDLER:PRESSURE:
20Z

26.GB013139
GEAR:DRIVE:21Z

39.M1094144
STAY:HEATER:M3

37.M1094124
LEVER:PRESSURE
RELEASE:RIGHT:
ASSY

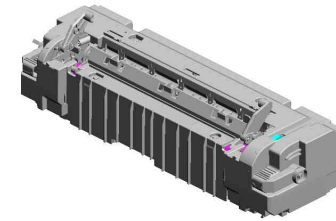
41.M1094181
DECAL:OPERATION
SUB-UNIT:GUIDE
PLATE

24.GB013121
GEAR:IDLER:EXIT:
22Z

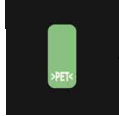
29.GW100006
THERMISTOR:FS:
LAT BELT-FUSING

U010 FUSING

- 50.M1114180 GUIDE PLATE:EXIT :FUSING
- 48.M1114148 HOUSING:THERM OSTAT:UPPER
- 55.M1114214 FUSING COVER:U PPER
- 51.M1114194 STRIPPER PLATE: FUSING EXIT:COA T

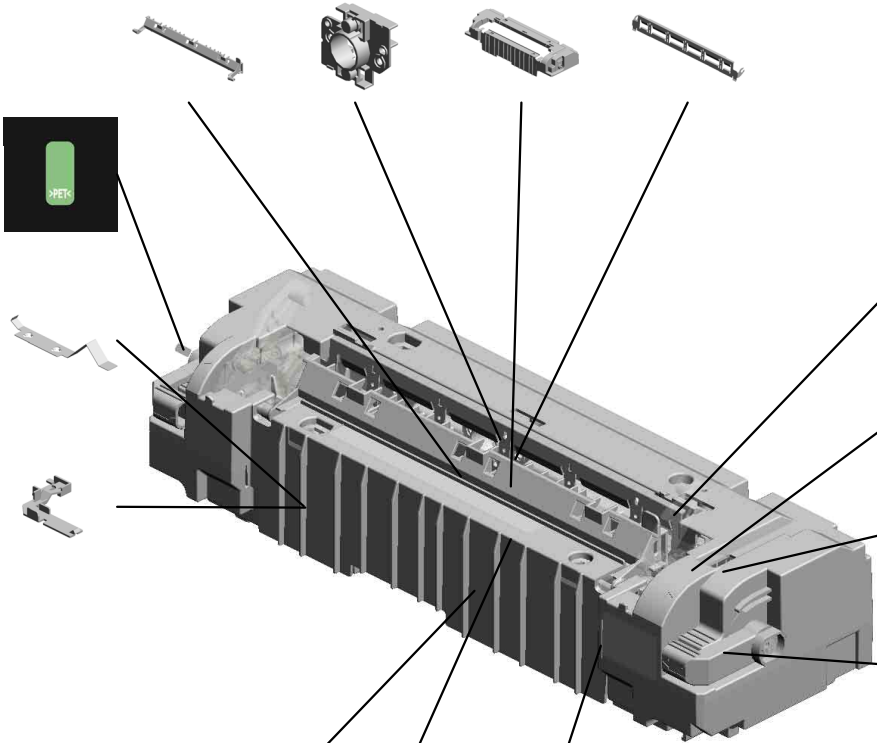


- 42.M1094216 (x2) DECAL:OPERATIO N:LEVER



- 47.M1114099 GROUND PLATE:F USING

- 54.M1114208 COVER:GROUND PLATE



- 57.M1114145 TERMINAL:HEATE R 201710-08 X/X

- 56.M1114219 BLOCK:FUSING UN IT

- 44.M1094231 BRACKET:THERMI STOR:FLAT BELT- FUSING

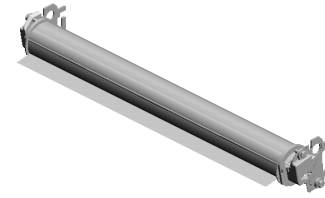
- 43.M1094217 (x2) LEVER:LOCK

- 52.M1114203 GUIDE PLATE:ENT RANCE:FUSING
- 53.M1114207 FUSING COVER:L OWER
- 59.M1114091 (x2) BRACKET:THERMI STOR:PRESSURE ROLLER 201808-01 X/O

U010_S001
BELT UNIT:ASS'Y

8.08046123

(x4)
HEXAGONAL BOLT
:W/WASHER:M3X8



58.M1114070

[A]
BELT UNIT:ASS'Y
201805-01 X/O

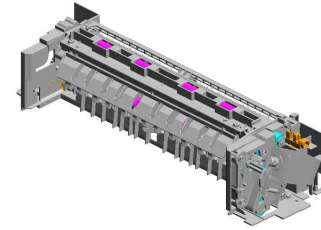


M1114050

[A]
BELT UNIT:ASS'Y
201805-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 PAPER EXIT



- 12.G1634479 (x7) GEAR:IDLER:EXIT
- 4.08050103 RETAINING RINGS -E:SILENCER:DIA3
- 13.G1634489 GEAR:EXIT
- 11.G1634467 (x4) ROLLER:DRIVEN:DUPLIX
- 18.M1094451 (x2) COIL SPRING:PRESSURE:EXIT:INNER

19.M1094453
GEAR:REVERSE:EXIT

14.G1634492
DC SOLENOID:PRESSURE FIT

1.03530040N
(x2)
SCREW - M3X4

2.04583010N
(x5)
HEXAGON HEAD TAPPING SCREW:3X10

6.11050758
(x2)
CLAMP:LWSM-0306A

3.08046123
(x2)
HEXAGONAL BOLT:WASHER:M3X8

16.GF020067
EXIT ROLLER

15.G1664456
(x2)
GUIDE ROLLER - EXIT

10.G1022789
STOPPER:PHOTO INTERRUPTOR

8.AW020198
(x2)
PHOTO INTERRUPTOR:LG2A14NL1

9.D0094418
(x2)
STEPPED TAPPING SCREW - M3

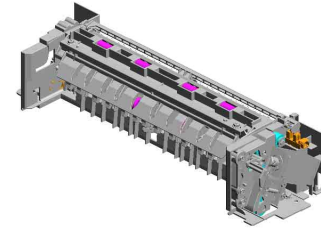
5.08050104
(x2)
RETAINING RINGS -E:SILENCER:DIA4

7.AA082174
(x2)
PLAIN SHAFT BEARING RING:6X10X9

20.M1094461
DAMPER:FEELER:SENSOR:OVERFLOW

17.M0963994
RESISTOR:EARTH:EXIT:DISCHARGE SECTION

U011 PAPER EXIT



- 24.M1094485 LEVER:CHANGE:DRIVE:EXIT
- 28.M1114413 LINK:COUPLING:GATE PAWL:EXIT
- 29.M1114414 LINK:CHANGE:GATE PAWL:EXIT
- 21.M1094469 (x4) TENSION SPRING:PRESSURE:REVERSE
- 32.M1114457 SUPPORTING PLATE:EXIT:UPPER

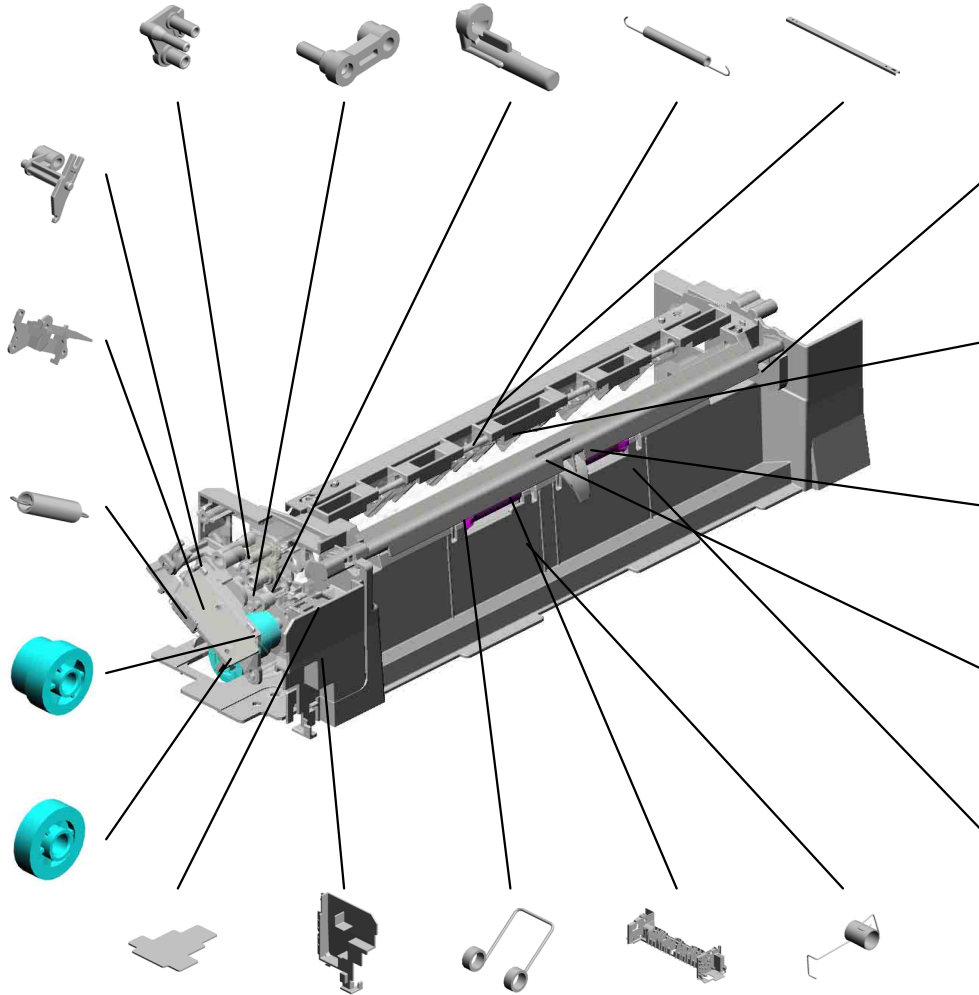
25.M1094486
LINK:CHANGE:DRIVE:EXIT

30.M1114415
BRACKET:SOLENOID:EXIT

22.M1094474
TENSION SPRING:REVERSE:DRIVE

23.M1094482
GEAR:SLOW DOWN:EXIT

27.M1094499
GEAR:ENTRANCE:EXIT



33.M1114462
DAMPER:FEELER:SENSOR:OVERFLOW

36.M1114468
GUIDE PLATE:EXIT:UPPER

34.M1114466 (x2)
EXIT ROLLER:DRIVEN

39.M1114473
FEELER:SENSOR:OVERFLOW

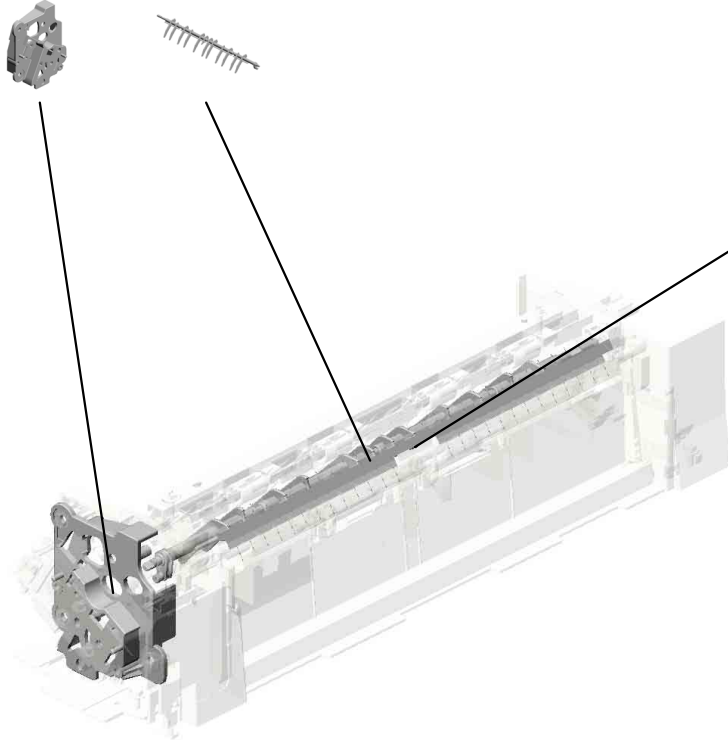
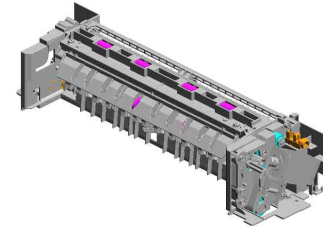
37.M1114471
FEELER:PAPER FEED SENSOR

- 40.M1114474 SHEET:PHOTO INTERRUPTOR:EXIT
- 26.M1094488 COVER:SOLENOID:EXIT
- 35.M1114467 (x2) STOPPER:ROLLER:EXIT
- 31.M1114450 GUIDE:EXIT:LOWER
- 38.M1114472 TORSION SPRING:FEELER:PAPER FEED SENSOR

U011
PAPER EXIT

42.M1114483
BRACKET:GEAR:EXIT

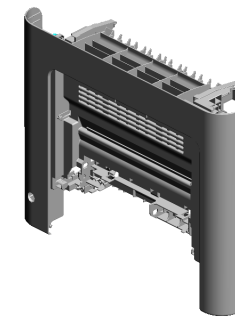
41.M1114475
GATE PAWL:REVERSE
RSE EXIT



43.M1114487
DISCHARGE BRUSH
H:EXIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 DUPLEX



- 3.04583010N (x14) HEXAGON HEAD TAPPING SCREW:3 X10
- 12.GB011151 GEAR:PULLEY:DU PLEX:2
- 9.GA043031 SYNCHRONOUS B ELT:S2M:4X316
- 6.AA082101 (x2) BUSHING - 6X10X6
- 11.GB011149 (x2) GEAR:TRANSPOR T:IDLER:BASE:1

14.GF020068
TRANSPORT ROLLER:DU PLEX:ENTR ANCE

7.B2234552
(x2)
BUSHING:DIA4

8.D0394542
DRIVEN ROLLER:EN TRANCE:DU PLEX

20.M1094184
(x2)
ROLLER:MIDDLE:F USING

2.04513008N
(x7)
TAPPING SCREW - M3X8

4.07200030E
(x2)
RETAINING RING - M3

17.M1091134
STEPPED SCREW: M4X:4.4

5.08050104
(x6)
RETAINING RINGS -E:SILENCER:DIA4

16.M1091133
STEPPED SCREW: M3X:3.2

15.M1091132
LINK:STOPPER:CO VER:FRONT

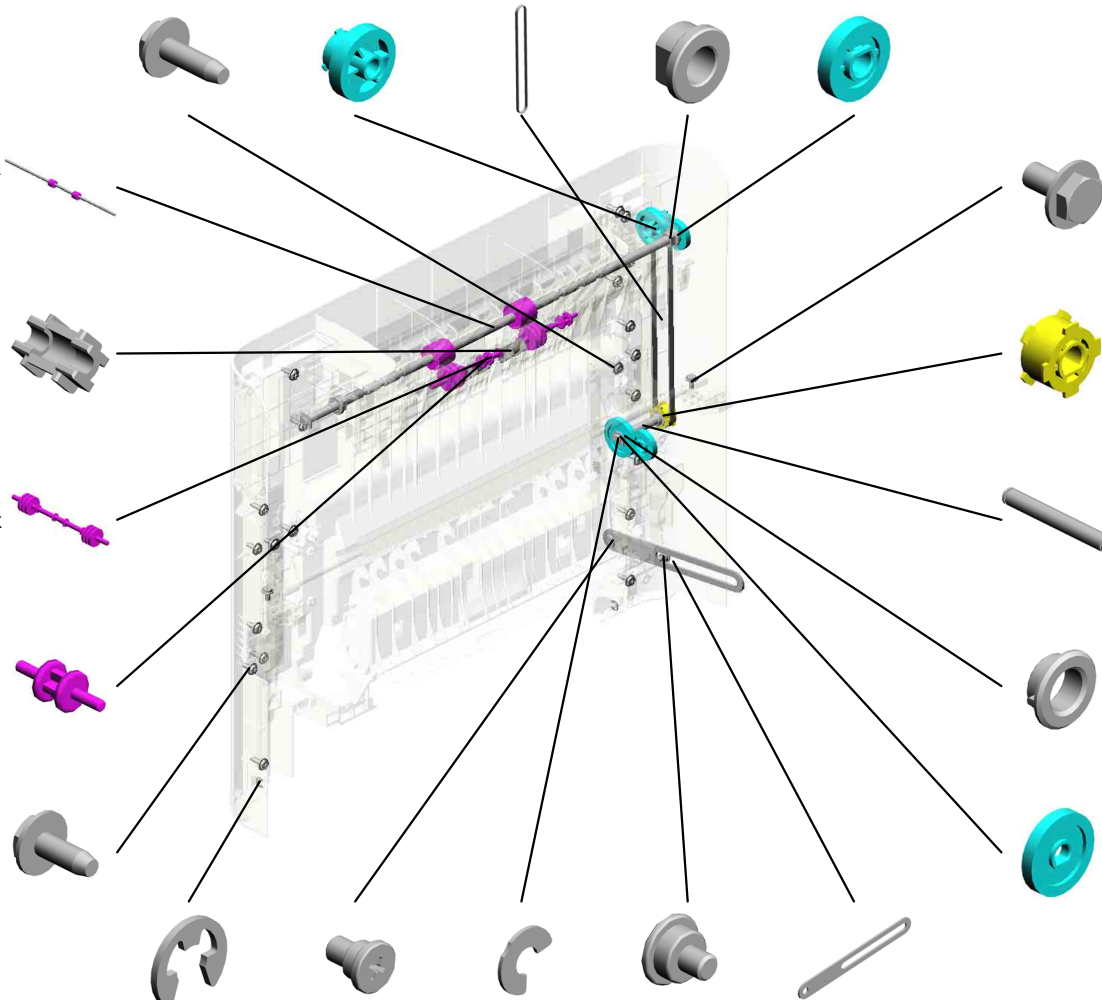
1.03603006N
(x2)
SCREW - M3X6

18.M1091178
PULLEY:DU PLEX:1

10.GA148026
SHAFT:PULLEY:DU PLEX

19.M1091189
(x2)
PLAIN SHAFT BEA RING:DU PLEX

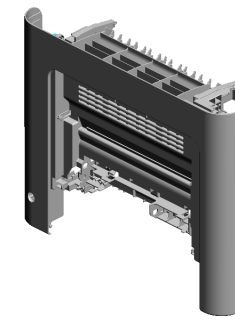
13.GB011166
GEAR:PULLEY:DU PLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 DUPLEX

- 21.M1094608 HOLDER:GUIDE PLATE:REVERSE:RIG
HT
- 37.M1114603 GUIDE PLATE:REV
ERSE
- 23.M1094618 (x2)
TENSION SPRING:
DRIVEN ROLLER:D
UPLEX:ENTRANCE
- 34.M1094646 (x6)
GUIDE:DUPLEX:EN
TRANCE
- 38.M1114609 (x2)
COMPRESSION SP
RING:GUIDE PLAT
E:REVERSE



- 22.M1094613 KNOB:TRANSPOR
T ROLLER:DUPLEX



- 33.M1094643 DECAL:PICK-UP P
APER JAM:DUPLE
X



- 28.M1094631 TORSION SPRING:
LOCK:COVER:FRO
NT



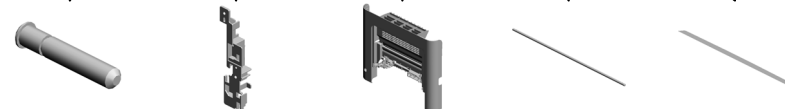
- 30.M1094636 HINGE:LOCK:COV
ER:FRONT



- 26.M1094628 HANDLE:COVER:F
RONT



- 35.M1094650 (x2)
FRONT COVER PI
N
- 29.M1094635 GUIDE:HARNESS:
RIGHT
- 36.M1114601 COVER:FRONT
- 40.M1114629 SHAFT:LOCK:COV
ER:FRONT
- 39.M1114624 (x2)
SHEET:DUPLEX:EX
IT



- 25.M1094620 HOLDER:GEAR:DU
PLEX UNIT:ASS'Y



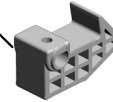
- 24.M1094619 (x2)
SHAFT:LINK:MANU
AL FEED TABLE



- 32.M1094640 HINGE:LOCK:COV
ER:FRONT:LEFT



- 27.M1094630 PAWL:LEFT

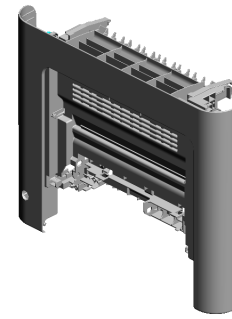
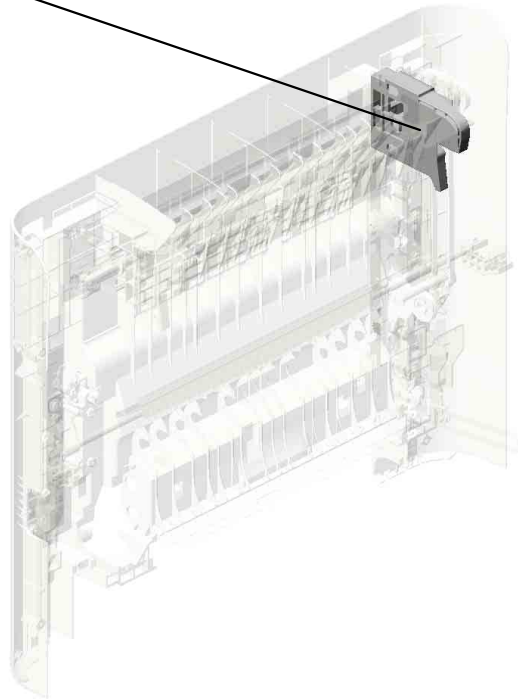
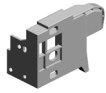


- 31.M1094638 GUIDE:HARNESS:L
EFT



U012
DUPLEX

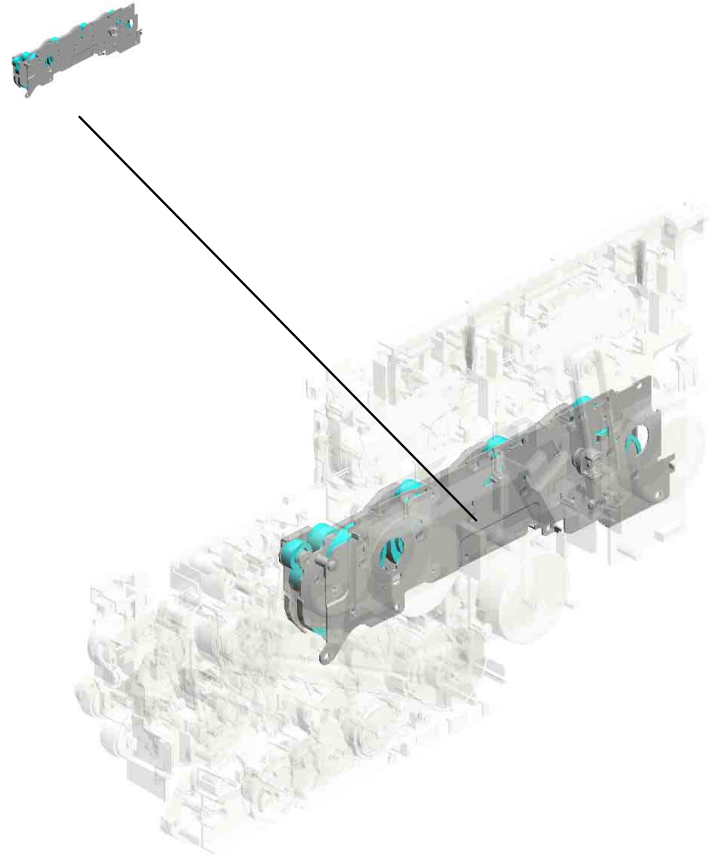
41.M1364607
HOLDER:GUIDE PL
ATE:REVERSE:LEF
T:M136



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U013.MAIN DRIVE

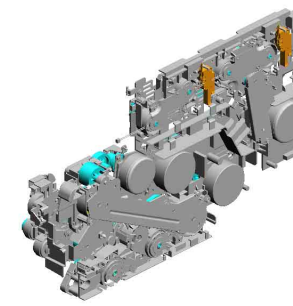
U013 S001
MOB01135
MECHANICAL DRIVE SECTIO
N:PHOTOCONDUCTOR:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U013 MAIN DRIVE

- 7.04593010N BINDING HEAD TAPPING SCREW:3X10
- 5.04583008N HEXAGON HEAD TAPPING SCREW:3X8
- 20.GA148028 SHAFT:COUPLING: UPPER
- 6.04583010N (x21) HEXAGON HEAD TAPPING SCREW:3X10
- 10.08050104 (x13) RETAINING RINGS -E:SILENCER:DIA4



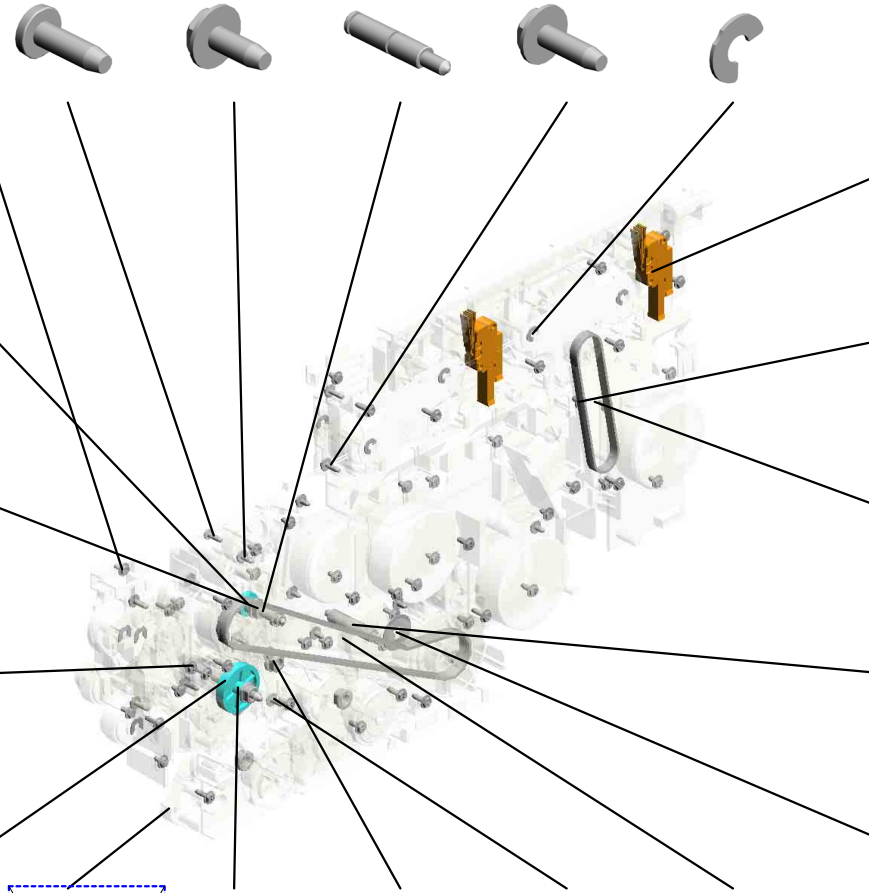
- 2.03603006N (x2) SCREW - M3X6

- 22.GB010144 GEAR:STEPPED:COUPLING:TRANSPORT

- 14.AA082173 (x2) PLAIN SHAFT BEARING RING:6X10X6

- 13.AA082170 (x2) PLAIN SHAFT BEARING RING:DIA4XDIA8X5:EG-1

- 19.GA148024 SHAFT:COUPLING:REGISTRATION



- 11.12042612 (x2) MICRO SWITCH:D3V-16506-3C25

- 9.08050100 RETAINING RING - M2.5
- 10.08050104 (x2) RETAINING RINGS -E:SILENCER:DIA4

- 4.04543006Q (x34) TAPPING SCREW - M3X6

- 16.GA043041 SYNCHRONOUS BELT:T210

- 17.GA146123 SHAFT:TRANSPORT:ON-OFF

- 8.07200040E RETAINING RING - M4

- ~~3.04513008N (x2) TAPPING SCREW - M3X8 201707-01~~

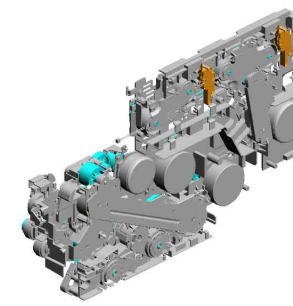
- 21.GB010143 GEAR:COUPLING:REGISTRATION

- 12.AA082101 (x3) BUSHING - 6X10X6

- 3.04513008N (x11) TAPPING SCREW - M3X8

- 15.GA043040 SYNCHRONOUS BELT:FUSING:S3M

U013 MAIN DRIVE



- 42.GB011158 GEAR:TRANSPOR
T:IDLER:DUPL
EX:MIDDLE
- 38.GB011152 GEAR:TRANSPOR
T:COUPLING
- 29.GB011099 GEAR:TRANSFER:
DRIVE:COUPLING
- 27.GB010156 GEAR:IDLER:COU
PLING:TRANSPOR
T:2
- 26.GB010155 GEAR:IDLER:COU
PLING:TRANSPOR
T:1

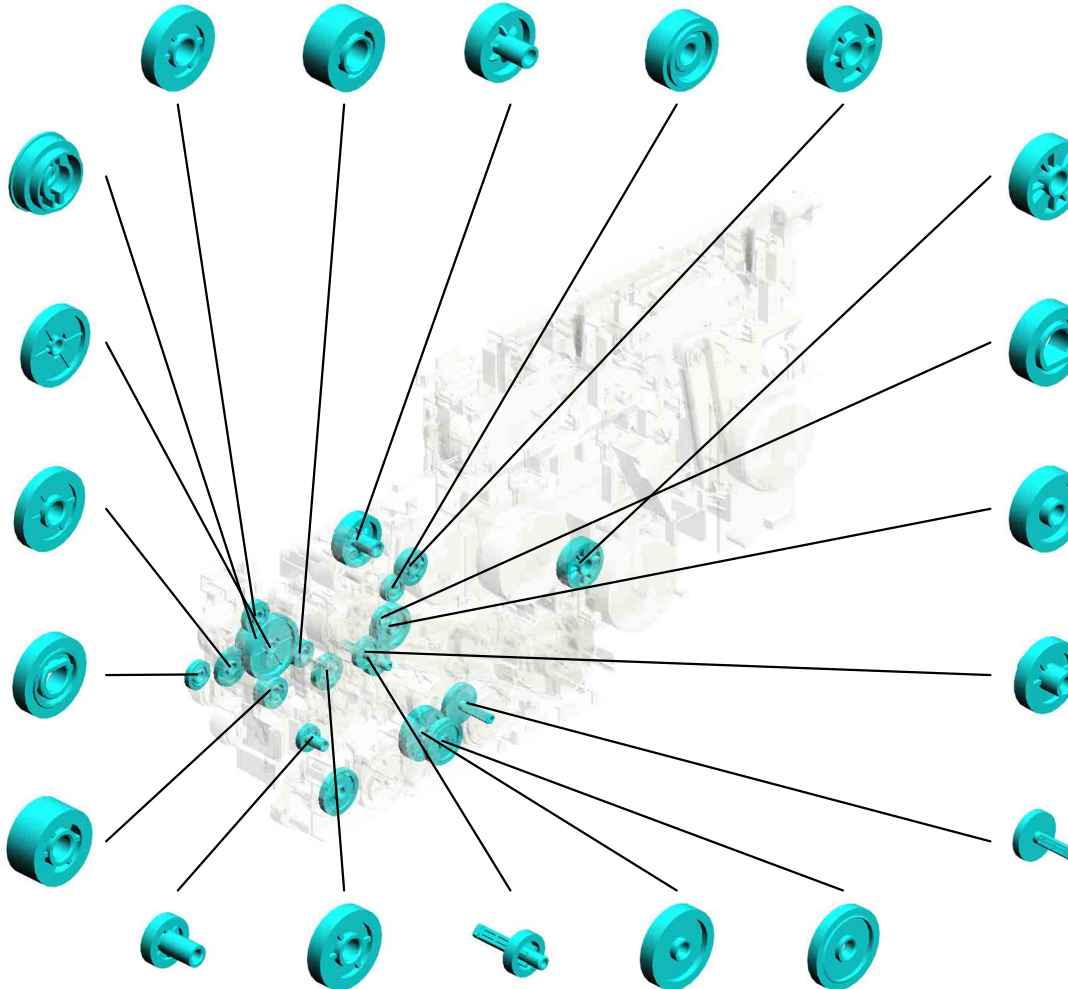
39.GB011153
GEAR:TRANSPOR
T:SLOW DOWN:DU
PLEX:2

40.GB011154
GEAR:TRANSPOR
T:SLOW DOWN:DU
PLEX:1

43.GB011164
GEAR:TRANSPOR
T:IDLER:1

44.GB011165
GEAR:TRANSPOR
T:IDLER:BASE:1

41.GB011156
GEAR:TRANSPOR
T:IDLER:DUPL
EX:EXIT



28.GB010242
GEAR:FUSING:MO
TOR:COUPLING

25.GB010149
GEAR:COUPLING:
UPPER

34.GB011142
GEAR:TRANSPOR
T:CLUTCH:IDLER

24.GB010148
GEAR:IDLER:TRAN
SPORT:COUPLING
:2

35.GB011143
GEAR:CLUTCH:OU
TPUT:ON-OFF

23.GB010147
GEAR:COUPLING:
SLOW DOWN:1

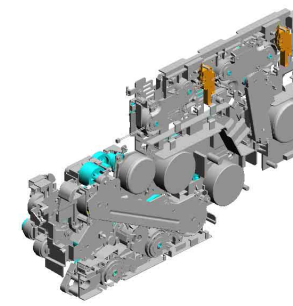
33.GB011141
GEAR:TRANSPOR
T:IDLER:1

32.GB011140
GEAR:CLUTCH:OU
TPUT:REGISTRATI
ON

37.GB011147
GEAR:TRANSPOR
T:IDLER:PAPER FE
ED

36.GB011145
(x2)
GEAR:TRANSPOR
T:IDLER:OUTER

U013 MAIN DRIVE



- 54.GB013132 GEAR:COUPLING:Y:SUPPLY
- 55.GB013134 GEAR:IDLER:Y:SUPPLY
- 56.GB013135 GEAR:SUPPLY:ELCTROMAGNETIC CLUTCH:YELLOW
- 51.GB013128 GEAR:TONE SUPPLY:IDLER:YM
- 50.GB013127 (x2) GEAR:IDLER:TONE R SUPPLY:CK

49.GB013122
GEAR:FUSING:COUPLING



48.GB013093
GEAR:FUSING:COUPLING - 30Z



67.GB017155
GEAR:SLOW DOWN:TRANSPORT:COUPLING:1



66.GB017153
GEAR:TRANSPORT:SLOW DOWN:INNER



65.GB017152
GEAR:TRANSPORT:IDLER:MANUAL FEED



68.GB017156
GEAR:SLOW DOWN:TRANSPORT:COUPLING:2



69.GB017157
GEAR:TRANSPORT:SLOW DOWN:OUTER



70.GB017164
GEAR:SLOW DOWN:DRIVE:COUPLING



62.GB017141
GEAR:TRANSPORT:SLOW DOWN:PAUPER FEED



61.GB017140
GEAR:ON-OFF:SLOW DOWN:1



57.GB013136 (x3)
GEAR:SUPPLY:ELCTROMAGNETIC CLUTCH



58.GB017135
GEAR:SUPPLY:PULLEY:2



63.GB017144
GEAR:FUSING:DRIVE:1



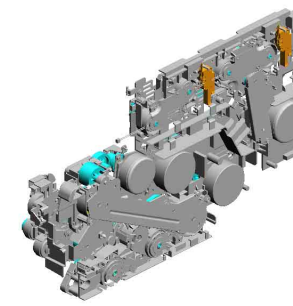
60.GB017139
GEAR:ON-OFF:SLOW DOWN:2



64.GB017146
GEAR:FUSING:PULLEY:1



U013 MAIN DRIVE



- 88.M1091153 SPACER:MOTOR
- 71.GB017168 GEAR:TRANSFER:DRIVE
- 75.GX062173 DC BRUSHLESS MOTOR:TRANSFER:TRANSPORT:23W
- 76.GX202101 (x4) ELECTROMAGNETIC CLUTCH:SUPPLY:0.25NM
- 73.GX062156 DC BRUSHLESS MOTOR:PHOTOCONDUCTOR:COLLAR:43W

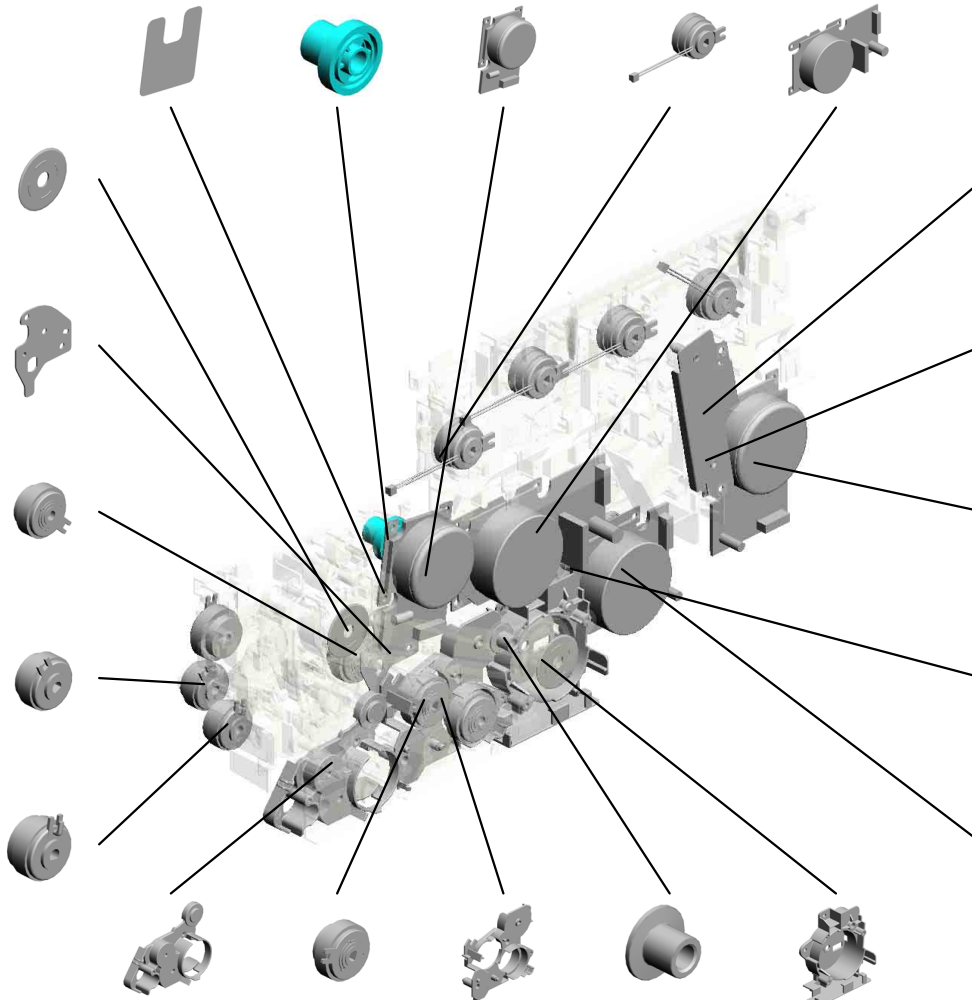
89.M1091160
(x2)
SPACER:FUSING:SYNCHRONOUS BELT

83.M1091113
BRACKET:GUIDE PLATE:REGISTRATION:CLUTCH

77.GX202124
(x3)
ELECTROMAGNETIC CLUTCH:0.35NM

80.GX202128
ELECTROMAGNETIC CLUTCH:MANUAL FEED:BASE:0.25NM

81.GX202129
ELECTROMAGNETIC CLUTCH:MANUAL FEED:0.25NM



82.M1091101
BRACKET:SUPPLY:SYNCHRONOUS BELT:ASSY

92.M1091166
PULLEY:TONER SUPPLY:DRIVE - 19Z

72.GX062154
DC BRUSHLESS MOTOR:PHOTOCONDUCTOR:BLACK:24W

86.M1091120
BRACKET:FUSING:MOTOR:ASSY

74.GX062157
DC BRUSHLESS MOTOR:FUSING:23W

93.M1091173
BRACKET:TRANSPORT:2

79.GX202126
ELECTROMAGNETIC CLUTCH:PAPER FEED:0.45NM

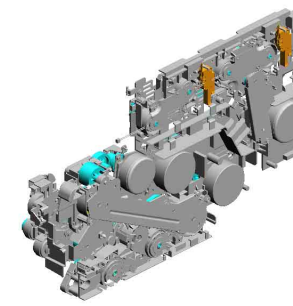
84.M1091116
BRACKET:TRANSPORT

85.M1091118
TIGHTENER:FUSING

90.M1091161
BRACKET:FUSING:GEAR

U013 MAIN DRIVE

- 95.M1091175 PULLEY:FUSING:COUPLING - 30Z
- 110.M11111121 BRACKET:TRANSFER:DRIVE:ASSY
- 108.M11111113 BRACKET:DRIVE:POSITIONING
- 106.M1095857 (x2) HEXAGON HEAD TAPPING SCREW:3 X10:DIA10
- 104.M1095818 SLIDER:MICRO SWITCH



98.M1091184
GROUND PLATE:FUSING DRIVE SUB-UNIT

94.M1091174
BRACKET:DUPLX:2

100.M1091188
BRACKET:DUPLX:SWIVEL:ARM:2

102.M1091196
BRACKET:TRANSFER:ARM:ASSY

101.M1091195
BRACKET:SWIVEL:MAIN:GUIDE PLATE

113.M11111143
BRACKET:COVER:DUPLX

109.M11111119
BRACKET:TRANSFER:INNER:FRONT:201704-01 X/O

111.M11111124
BRACKET:COUPLING:TRANSPORT:PEEN

97.M1091181 (x3) SPACER:DIA12:0.13MM

96.M1091180
BRACKET:TRANSFER:2:COVER

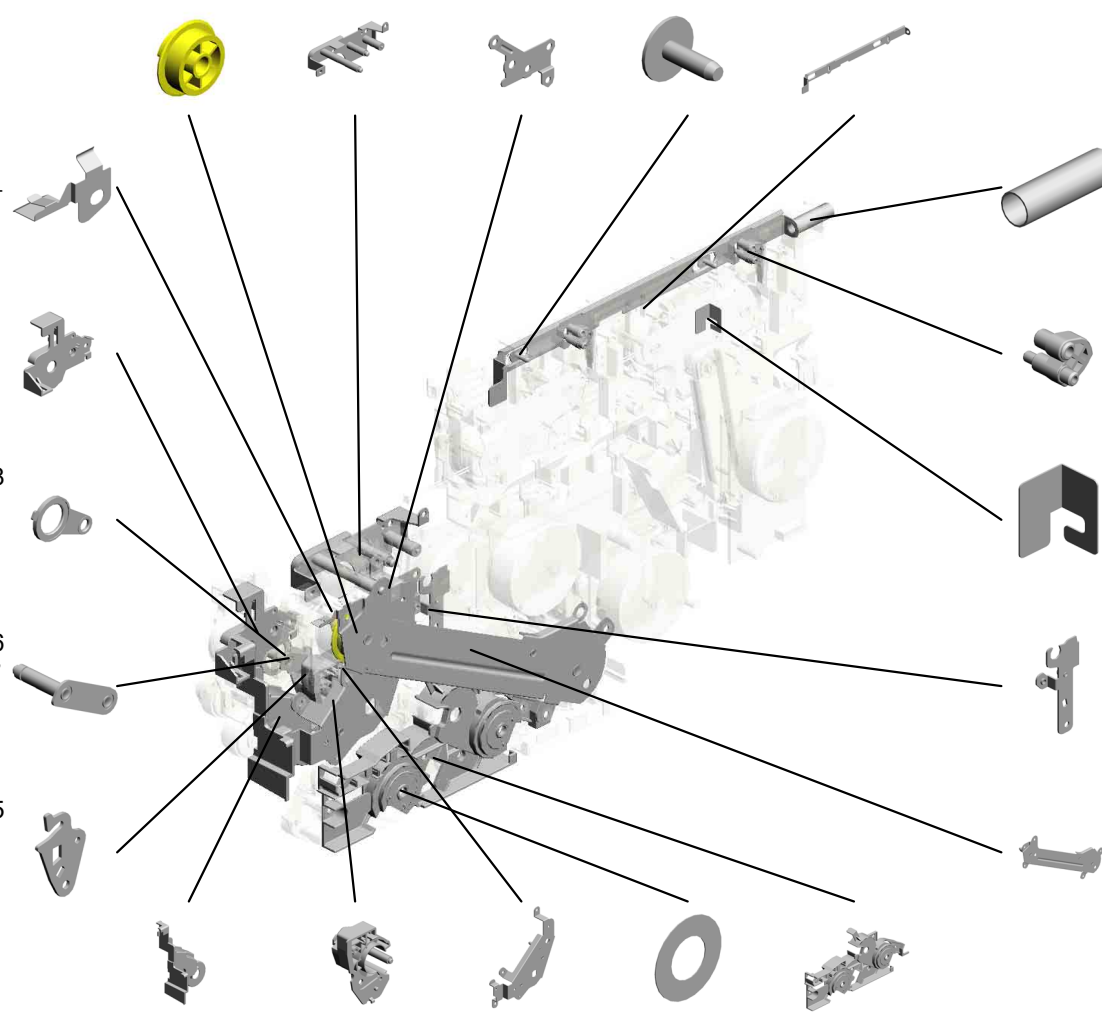
105.M1095819
COMPRESSION SPRING:LINK:SLIDE

103.M1095061 (x2) CAM:MICRO SWITCH

99.M1091185
SHEET:GUIDE:HARNESS:SUPPLY

107.M11111111
BRACKET:GUARD:ASSY

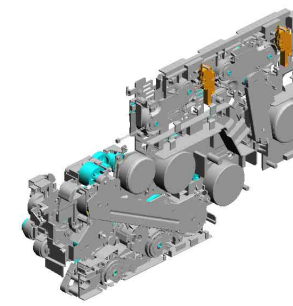
114.M11111145
BRACKET:FUSING:DRIVE:ASSY



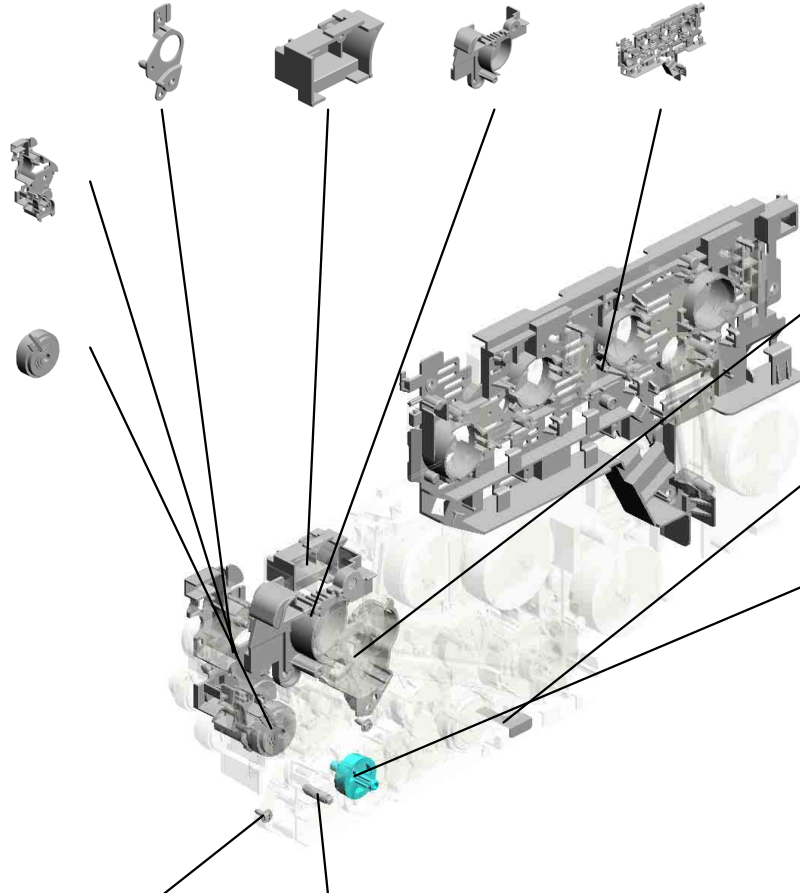
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U013 MAIN DRIVE

118.M1111157 BRACKET:DUPL
X:GUIDE PLATE
120.M1115840 SHIELDING PLATE:
DRIVE UNIT:TRAN
SFER
115.M1111147 BRACKET:FUSING:
DRIVE:COUPLING
117.M1111155 BRACKET:DRIVE:T
ONER SUPPLY:AS
S'Y



116.M1111150
BRACKET:DUPL
EX



126.GX202131
ELECTROMAGNET
IC CLUTCH:0.45N:
M
201711-01 X/O

119.M1111164
BRACKET:TRANSP
ORT:1

122.M1111055
SHEET:HARNESS:
BRACKET:FUSING:
GEAR
201708-05

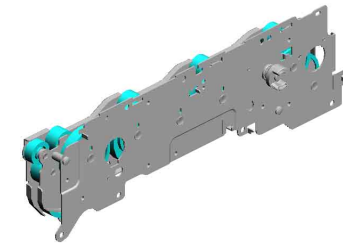
125.GB011196
GEAR:TRANSPOR
T:COUPLING:PAPE
R FEED
201711-02 X/X

121.09513008N (x2) SCREW:POLISHED
ROUND:M3X8
201707-02
123.GA146139
SHAFT:TRANSPOR
T:CONNECTING
201710-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U013_S001
MECHANICAL DRIVE SECTION:PHOTOCONDUCTOR:ASS'Y

- 87.M1091144 BRACKET:PHOTO CONDUCTOR:UPP ER POSITION
- 91.M1091164 BRACKET:PHOTO CONDUCTOR:MID DLE:PEEN
- 47.GB012113 (x4) GEAR:PHOTOCON DUCTOR:DRIVE:C OUPLING:M111
- 53.GB013130 GEAR:SUPPLY:DRI VE:3



124.M0B01135
[A]
MECHANICAL DRI VE SECTION:PHOT OCONDUCTOR:AS S'Y
201710-02 X/O

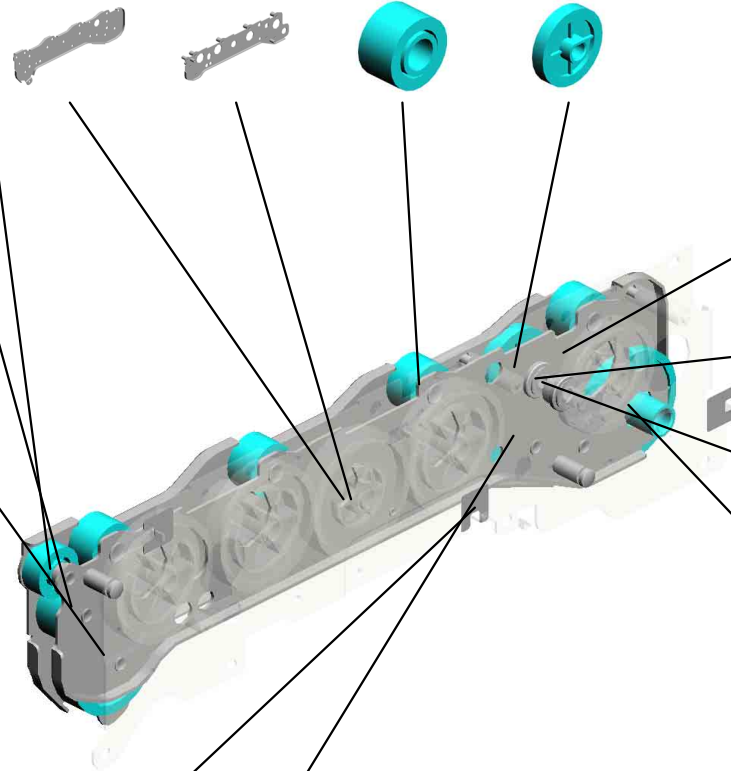
46.GB011169
GEAR:ON-OFF:1



30.GB011138
GEAR:ON-OFF:2



31.GB011139
GEAR:ON-OFF:3



1.03530040N
(x20)
SCREW - M3X4



12.AA082101
(x2)
BUSHING - 6X10X6



10.08050104
(x2)
RETAINING RINGS
-E-SILENCER:DIA4



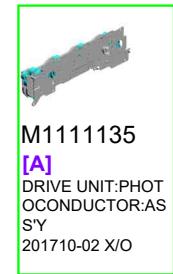
59.GB017136
GEAR:SUPPLY:DRI VE:1



88.M1091153
(x3)
SPACER:MOTOR



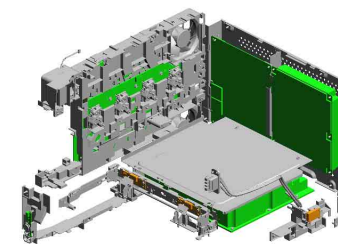
52.GB013129
(x2)
GEAR:SUPPLY:DRI VE:2



M1111135
[A]
DRIVE UNIT:PHOT OCONDUCTOR:AS S'Y
201710-02 X/O

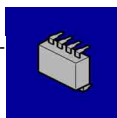
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U014 ELECTRICAL



- 21.GZ230071 (EU,AA):POWER SUPPLY UNIT:179W
- 22.GZ230072 (CHN):POWER SUPPLY UNIT
- 1.03530040N SCREW - M3X4
- 2.03603006N (x4) SCREW - M3X6
- 18.GW010009 (x2) DENSITY SENSOR

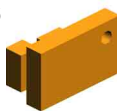
9.14077677
EEPROM:BR24T64-W



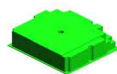
7.08046123
(x8)
HEXAGONAL BOLT :W/WASHER:M3X8



13.AW140016
TEMPERATURE & HUMIDITY SENSOR



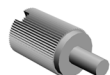
20.GZ230070
(x2)
(NA/TWN):POWER SUPPLY UNIT:179W



4.04543006Q
(x35)
TAPPING SCREW - M3X6



17.G1045141
(x3)
KNOB SCREW:M3



3.04513008N
(x11)
TAPPING SCREW - M3X8



14.AX640199
(x2)
FAN:MM80:25MM:D C 2.16W



16.G1022789
STOPPER:PHOTO INTERRUPTOR



12.AW020198
PHOTOINTERRUPTOR:LG2A14NL1



19.GX640025
DC FAN MOTOR:M M60:25MM:24V



7.08046123
(x2)
HEXAGONAL BOLT :W/WASHER:M3X8



10.16072240
FERRITE CORE:K3 T 16.00X8.00X10.00

5.04583010N
(x25)
HEXAGON HEAD TAPPING SCREW:3 X10



6.07200030E
RETAINING RING - M3



11.AA143592
SCREW- M4X6

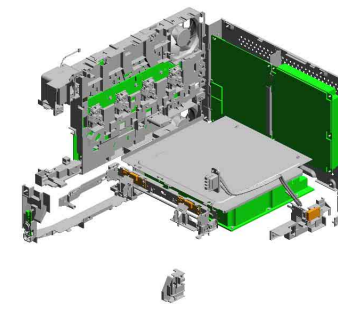
8.11050763
CLAMP:LWS-1211A



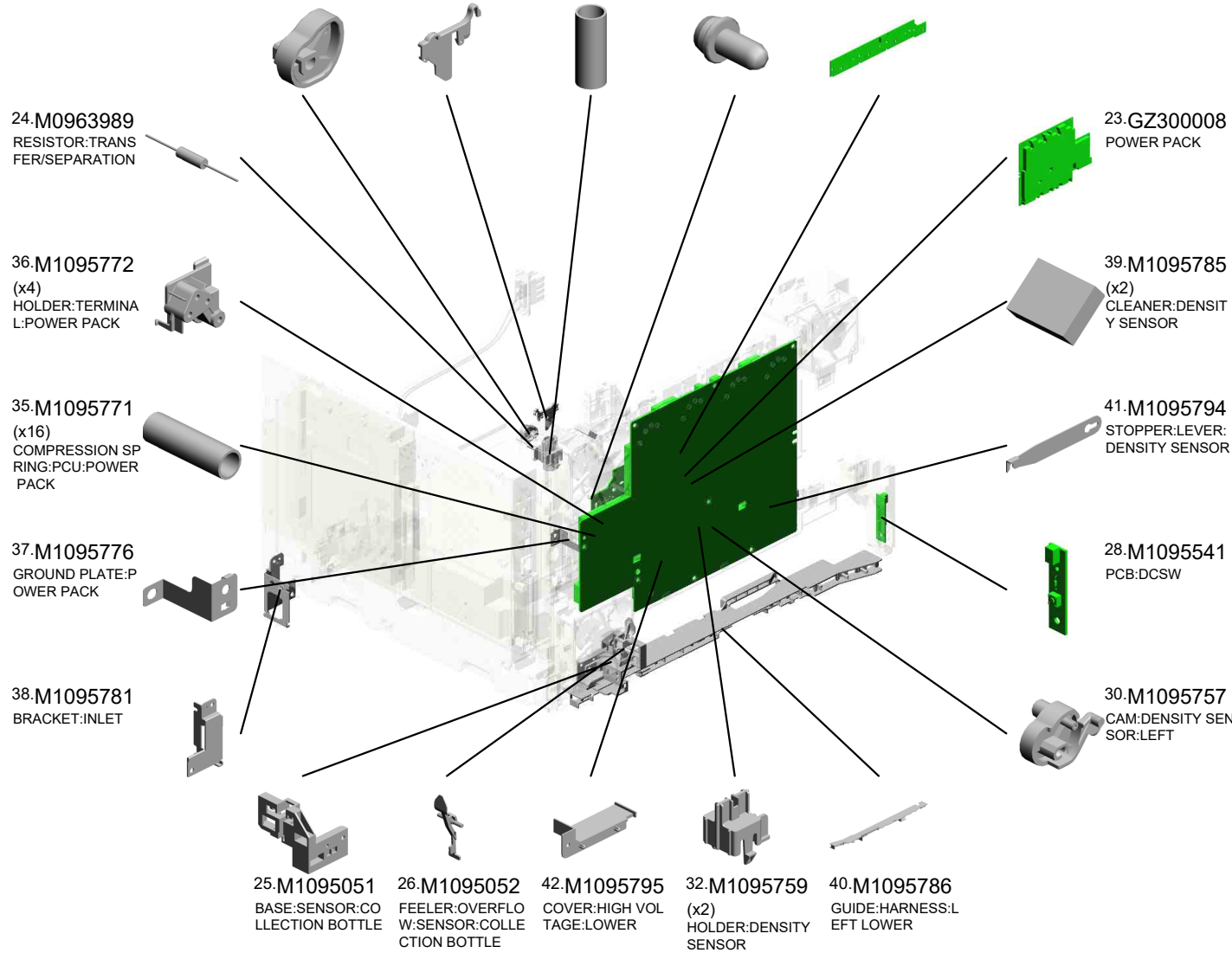
15.G0205626
PUSH SWITCH



U014 ELECTRICAL

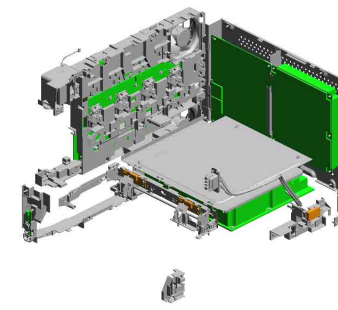


- 31.M1095758 CAM:DENSITY SENSOR:RIGHT
- 29.M1095752 (x2) STOPPER:DENSITY SENSOR
- 33.M1095760 (x2) COMPRESSION SPRING:DENSITY SENSOR
- 34.M1095770 (x29) TERMINAL:HIGH VOLTAGE
- 27.M1095321 PCB:TERMINAL:PCDU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U014	U015	U016
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U014 ELECTRICAL



- 53.M1095815 GUIDE:HARNESS:FRONT:RIGHT
- 55.M1095842 GROUND PLATE:DENSITY SENSOR
- 59.M1095860 COMPRESSION SPRING:HVP:PCU:CONNECTING
- 56.M1095854 (x15) COMPRESSION SPRING:BASE:POWER PACK:2
- 45.M1095799 (x4) HOLDER:TERMINAL:NEW ARTICLE SENSOR

62.M1095867
SPONGE:POWER SUPPLY UNIT:RIGHT

46.M1095800
(x12) COMPRESSION SPRING:NEW ARTICLE SENSOR

60.M1095862
COVER:USB

47.M1095801
GUIDE:HARNESS:RIGHT LOWER

48.M1095802
SHADING PLATE:HARNESS

51.M1095810
DUCT:FAN:POWER SUPPLY UNIT

61.M1095864
(x2) SHEET:HARNESS:LEFT LOWER

57.M1095858
COMPRESSION SPRING:HVP:TRANSFER:CONNECTING

58.M1095859
LINK:DENSITY SENSOR

50.M1095805
COIL SPRING:GUIDE PIN

63.M1095888
(x2) SEAL - 15X15X3MM

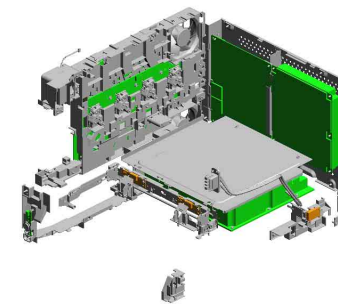
52.M1095813
INSULATING COVER:SEPARATION

49.M1095804
GUIDE PIN:DENSITY SENSOR:LEADING EDGE

44.M1095797
COVER:MAIN SWITCH

43.M1095796
KEYTOP:MAIN SWITCH

U014 ELECTRICAL



- 73.M1115791 COVER:POWER SUPPLY UNIT
- 77.M1115891 HOLDER:CLEANER DENSITY SENSOR:RIGHT
- 79.M1115894 TENSION SPRING:DENSITY SENSOR
- 70.M1115756 SHAFT:DENSITY SENSOR
- 69.M1115754 BRACKET:DENSITY SENSOR

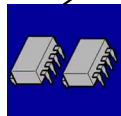
68.M1115118
PCB:EGB:ASSY

74.M1115835
BRACKET:HDD:PE
EN

81.M1365753
SEPARATION PLATE:CTL:EGB

84.M2815793
RAIL:JX2L:RIGHT

85.M2815794
RAIL:JX2L:LEFT



83.M1369590
NVRAM

75.M1115863
COVER:SD-CARD

86.M1095896
COMPRESSION SPRING:TRANSFER:HV:2
201707-03 X/O

66.M1095894
HOLDER:TERMINAL:POWER PACK:TRANSFER

78.M1115893
HOLDER:HARNES:SDENSITY SENSOR

64.M1095891
DUCT:FAN:FUSING

76.M1115888
(x2)
CUSHION:FLAT BELT-TRANSFER

71.M1115761
GUIDE:HARNES:DENSITY SENSOR

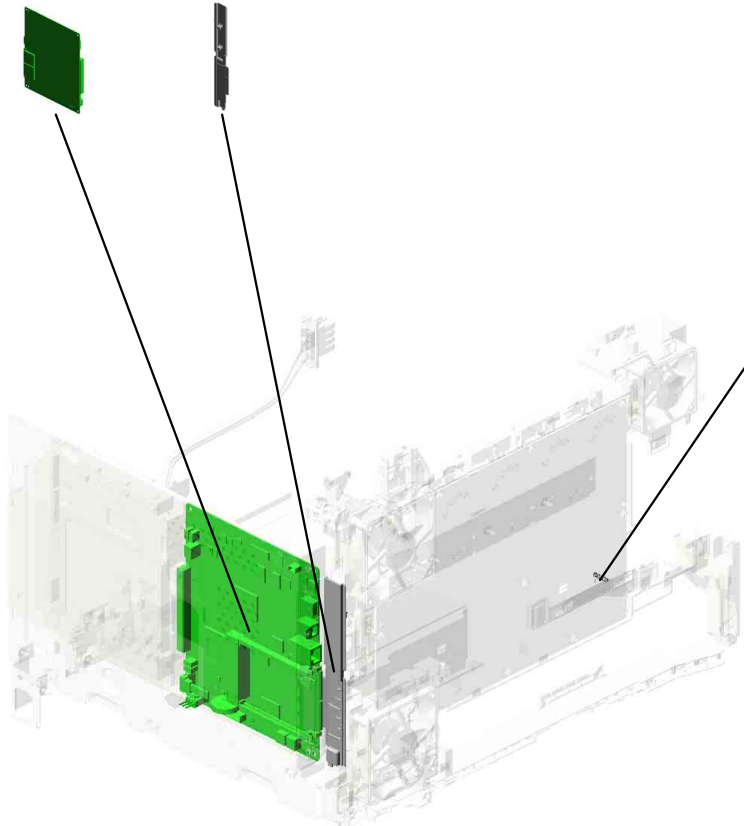
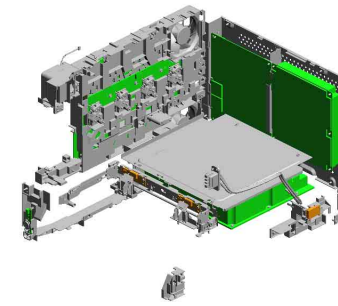
72.M1115784
HOLDER:CLEANER DENSITY SENSOR:LEFT

87.M1115895
LEVER:DENSITY SENSOR
201708-06 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U014	U015	U016
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U014
ELECTRICAL

90.M1365215 89.M1365879
PCB:CTL_JX2L:SE GUIDE:SD-CARD:L
RVICE AN
201801-02 O/O 201710-07 X/O

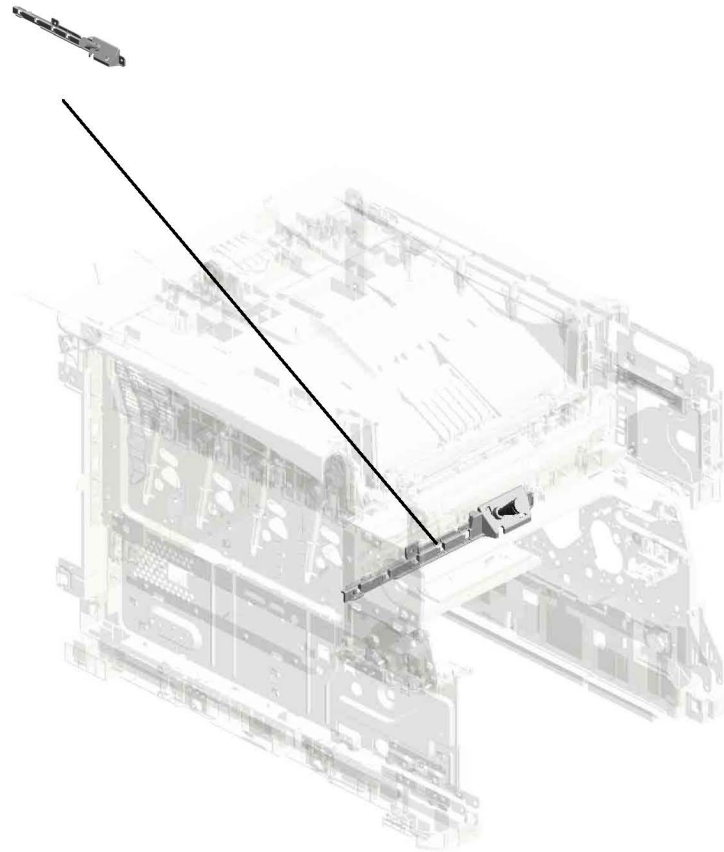


91.M1115838
COMPRESSION SP
RING:TRANSFORM
ER
201808-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

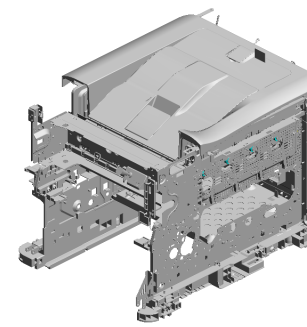
U015.MAIN FRAME

U015_S001
M1115822
THERMOPILE:FUSING:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015 MAIN FRAME



- 8.07200060E (x2) RETAINING RING - M6
- 20.G1634492 DC SOLENOID:PRESS FIT
- 15.11050760 (x2) CLAMP:LWSM-051A
- 4.04543006Q (x21) TAPPING SCREW - M3X6
- 5.04543008Q (x7) TAPPING SCREW: 3X8

- 12.08050106 (x2) RETAINING RINGS -E:SILENCER:DIA6

- 10.08050103 RETAINING RINGS -E:SILENCER:DIA3

- 6.04583010N (x35) HEXAGON HEAD TAPPING SCREW:3 X10

- 3.04513008N (x47) TAPPING SCREW - M3X8

- 14.11050724 CLAMPS:WES-1210

- 19.AA043601 TIMING BELT - B40 S2M118

- 17.11050763 (x4) CLAMP:LWS-1211A

- 21.G1661047 (x2) SPACER- RUBBER FOOT

- 7.04593008N (x3) BINDING HEAD TAPPING SCREW:3X8

- 11.08050104 RETAINING RINGS -E:SILENCER:DIA4

- 16.11050762 (x2) CLAMP:LWS-0711A

- 12.08050106 RETAINING RINGS -E:SILENCER:DIA6

- 1.03530040N (x3) SCREW - M3X4

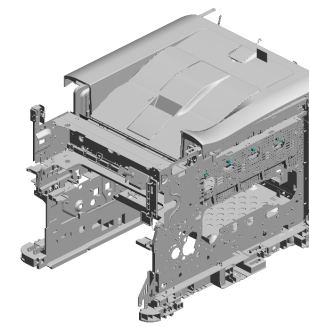
- 3.04513008N (x 4) TAPPING SCREW - M3X8
- 4.04543006Q (x 4) TAPPING SCREW - M3X6
- 6.04583010N (x 1) HEXAGON HEAD TAPPING SCREW:3X10
- 18.11060924 (x 1) BUSHING:JKR-40

- 13.11050487 (x2) HARNESS CLAMP

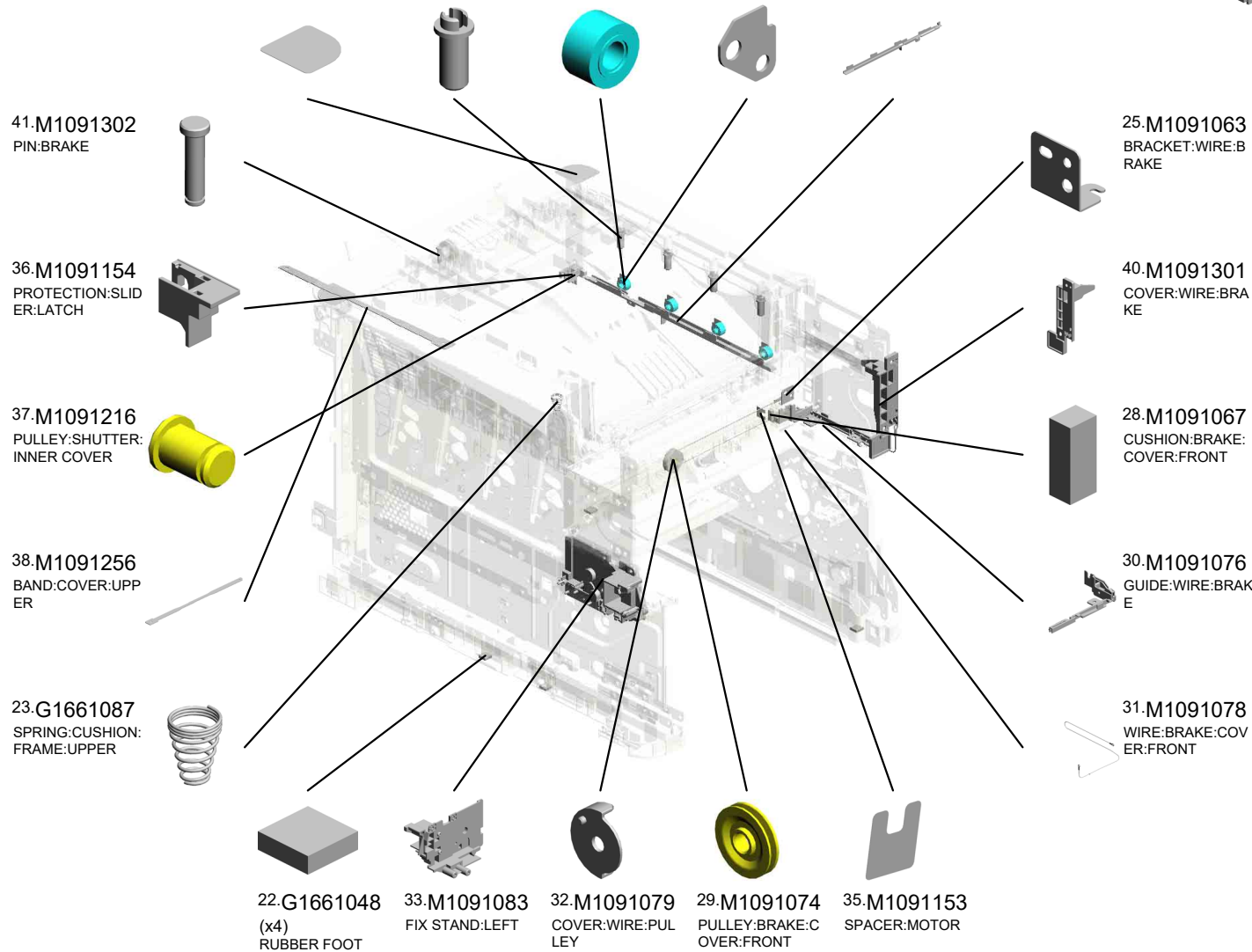
- 9.08046123 (x16) HEXAGONAL BOLT :W/WASHER:M3X8

- 2.03603006N (x7) SCREW - M3X6

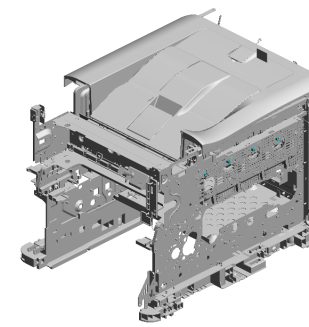
U015 MAIN FRAME



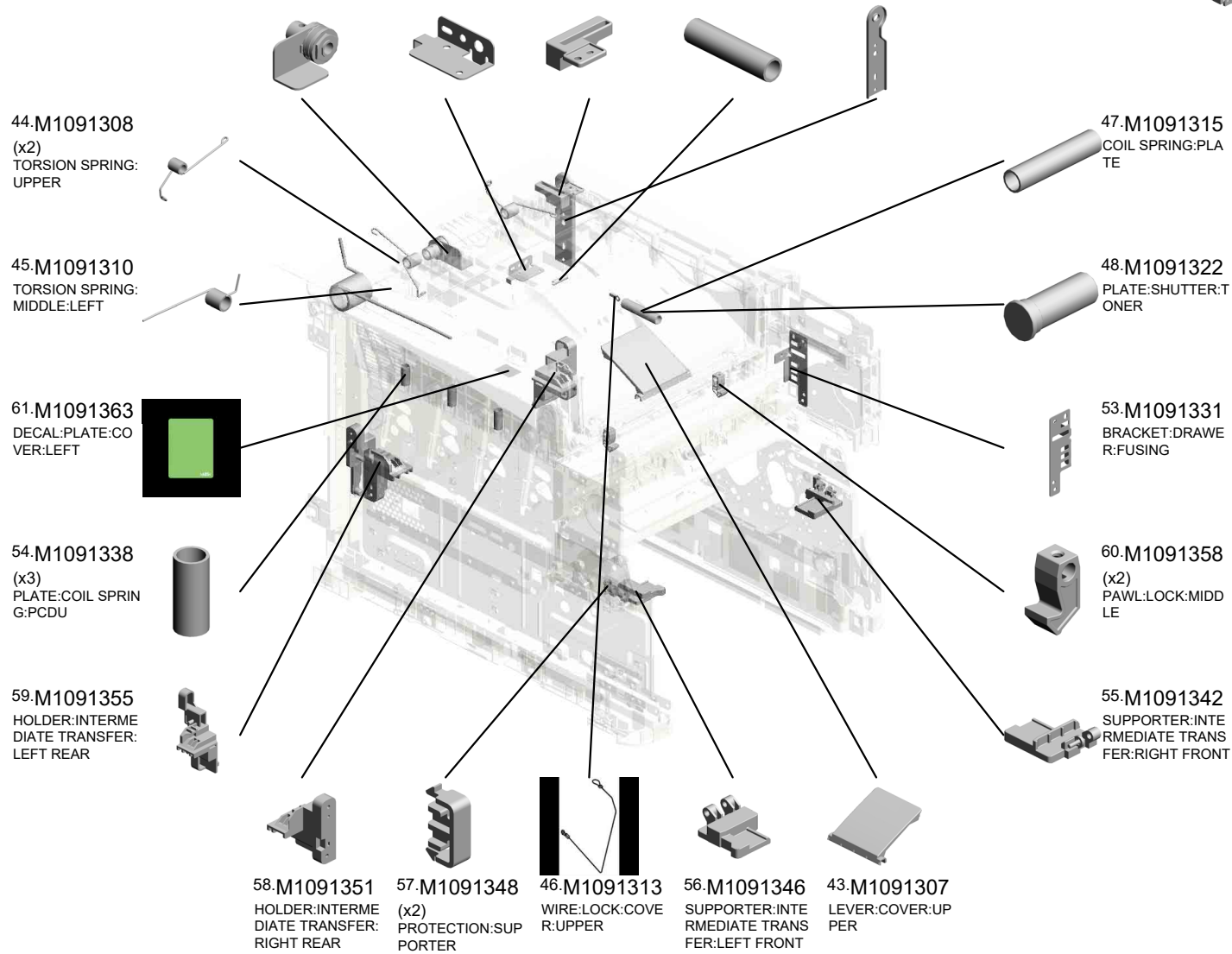
- 39.M1091268 (x2) SHEET:COVER:UPPER
- 24.G1661089 (x4) PIN:PLATE:DEVELOPMENT UNIT
- 26.M1091065 (x4) GEAR:IDLER:MIDDLE
- 27.M1091066 (x4) HOLDER:SUPPLY:DRIVE
- 34.M1091090 SLIDER:SHUTTER:TONER



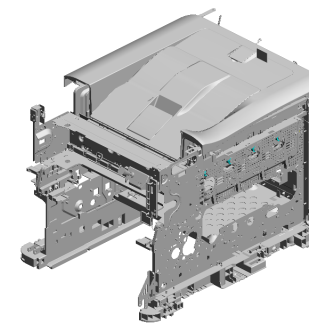
U015 MAIN FRAME



- 42.M1091303 HINGE:BRAKE
- 52.M1091330 BRACKET:SOLENOID:SHUTTER
- 51.M1091327 BRACKET:SHUTTER:WIRE
- 49.M1091323 COIL SPRING:SHUTTER:LOCK
- 50.M1091326 HINGE:COVER:MIDDLE



U015 MAIN FRAME



- 72.M1095751 COVER:FLAT CABL E:LED
- 66.M1091377 (x2) GUIDE:PCDU:BK
- 65.M1091376 GROUND PLATE:L ED:RIGHT REAR
- 69.M1091541 SOUND PROOFIN G MATERIAL:COVE R:UPPER:2
- 68.M1091540 SOUND PROOFIN G MATERIAL:COVE R:UPPER:1

62.M1091365
DECAL:CAUTION:COVER



67.M1091382
HINGE:COVER:LEFT UPPER



64.M1091369
(x2)
TORSION SPRING:PAWL:UPPER



75.M1095825
(x2)
TERMINAL:SPRING PLATE:ON-OFF:B



74.M1095824
(x2)
TERMINAL:SPRING PLATE:ON-OFF:A



76.M1095826
CONNECTING SPRING:TRANSFER:SE
COND

81.M1095853
HEAT INSULATION :FUSING SUB-UNIT :USED TONER

80.M1095852
HEAT INSULATION :FUSING SUB-UNIT :LOWER LEFT

77.M1095827
COMPRESSION SPRING:TRANSFER:SE
COND

73.M1095770
TERMINAL:HIGH VOLTAGE

79.M1095839
SIDE PLATE:LINK:UPPER

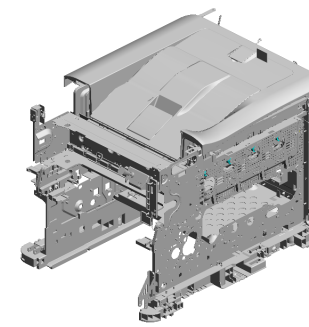
71.M1095057
LINK:COVER:UPPER

78.M1095830
HOLDER:LINK:COVER:FRONT

70.M1095056
LINK:COVER:FRONT

63.M1091368
(x2)
TORSION SPRING:PAWL:MIDDLE

U015 MAIN FRAME



- 92.M1111291 END FENCE:COVER:UPPER
- 102.M1111541 DECAL:OPERATE:LEVER
- 100.M1111396 COVER:UPPER
- 90.M1111257 SUPPORTING PLATE:COVER:UPPER
- 91.M1111258 (x4) COIL SPRING:TONER CARTRIDGE

- 89.M1111089 (x4) PIN:PLATE:DEVELOPMENT UNIT

- 84.M1096429 PULLEY:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION

- 83.M1095887 SEAL:USED TONER:R:B

- 82.M1095886 SEAL:USED TONER:R:A

- 85.M1096445 PULLEY:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER

- 99.M1111376 (x4) HOLDER:PLATE:TONER CARTRIDGE

- 94.M1111311 PLATE:SAFETY SWITCH:COVER:UPPER

- 101.M1111540 DECAL:PLATE:COVER:RIGHT

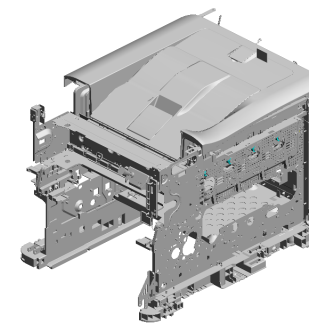
- 97.M1111363 DECAL:COVER:PLATE:MIDDLE

- 86.M1111064 KEY:FUSING UNIT

- 96.M1111338 PLATE:COIL SPRING:PCDU:BLACK
- 88.M1111077 (x2) TENSION SPRING:BRAKE:COVER:FRONT
- 98.M1111367 SHAFT:PAWL:MIDDLE
- 95.M1111319 SHAFT:LOCK:COVER:UPPER
- 87.M1111075 GUIDE:PULLEY:BRAKE



U015 MAIN FRAME



121.M1111593 SHAFT:COVER:MI
DDLE
201706-01 X/O

113.M1115813 GROUND PLATE:C
OVER:UPPER:2

103.M1111563 COVER:MIDDLE

123.08050089 RETAINING RING -
M4
201804-01 X/O

110.M1111599 PLATE:GUIDE PIN:
TONER CARTRIDGE

109.M1111598
PLATE:GROUND P
LATE:TONER CAR
TRIDGE

125.M1091098
HINGE:LEFT REAR
:CONTACT POINT

112.M1115810
GROUND PLATE:C
OVER:UPPER

106.M1111594
HOLDER:PCB:TON
ER CARTRIDGE

111.M1115317
PCB:TERMINAL:ID
CHIP

107.M1111595
LEVER:COVER:MI
DDLE

122.D0A01306
(x2)
PAWL:LOCK:COVE
R:UPPER
201803-03 O/O

120.M1115850
HEAT INSULATION
:FUSING SUB-UNIT
:PCDU

119.M1115849
HEAT INSULATION
:BASE:FUSING SU
B-UNIT:LOWER

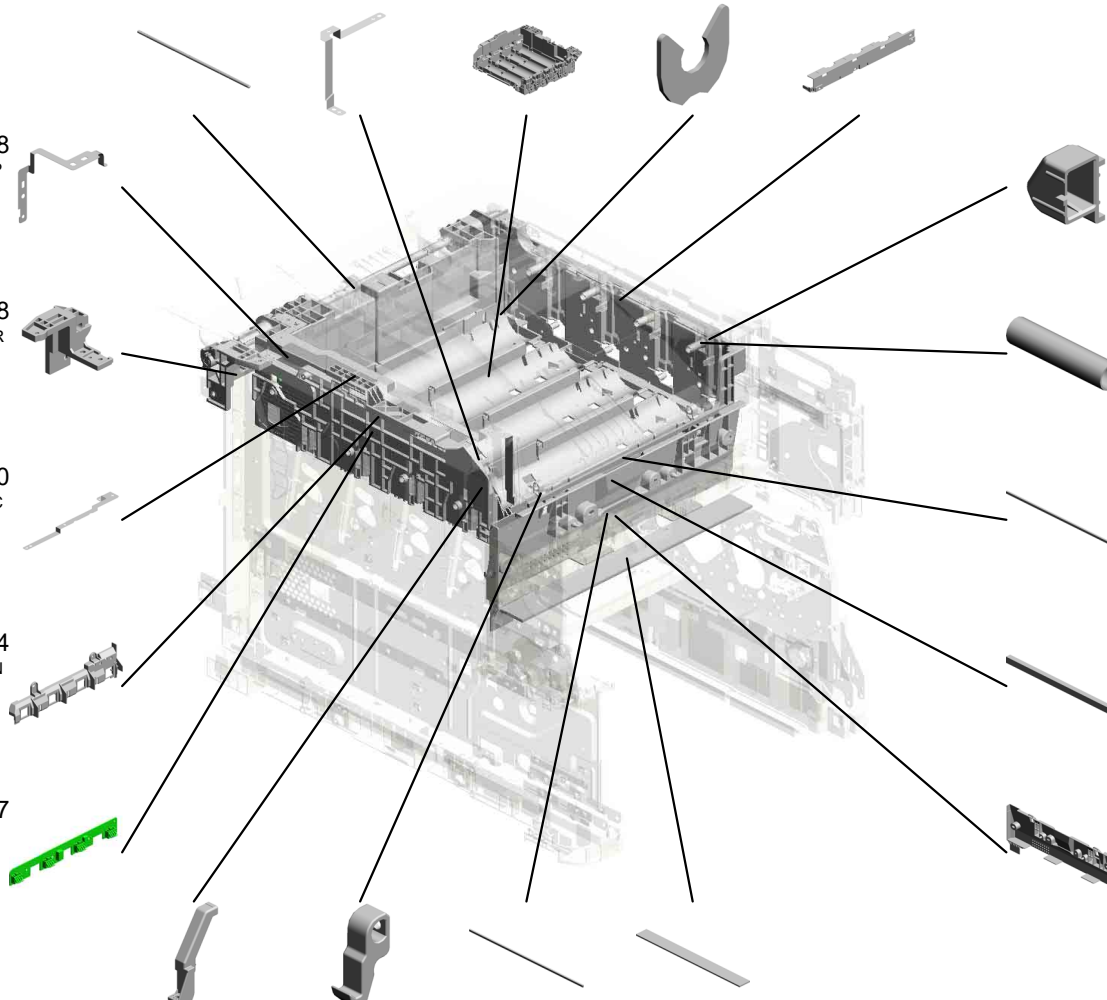
104.M1111566
(x4)
LEVER:TONER CA
RTRIDGE

105.M1111567
(x4)
COMPRESSION SP
RING:CLAMP:TON
ER CARTRIDGE

117.M1115846
HEAT INSULATION
:COVER:UPPER

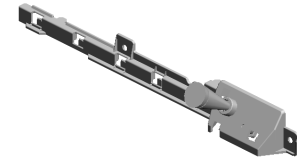
118.M1115847
HEAT INSULATION
:COVER:MIDDLE

124.M0B05820
DUCT:FUSING SUB
-UNIT:2
201807-02 X/O



U015_S001
THERMOPILE:FUSING:ASS'Y

116.M1115824
PLATE:THERMOPI
LE



115.M1115822
THERMOPILE:FUSI
NG:ASS'Y



6.04583010N
HEXAGON HEAD T
APPING SCREW:3
X10

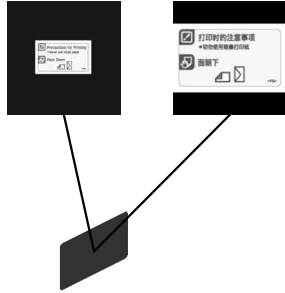


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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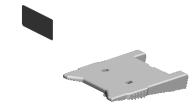
U016 ACCESSORIES

8.M1092832 (x2)
(NA/EU,AA):DECAL
:CAUTION:INKJET:
MANUAL FEED

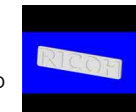
9.M1092833
(CHN):DECAL:CAU
TION:INKJET:MAN
UAL FEED



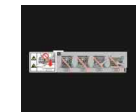
10.M1122662
ADAPTER:ENVELO
PE



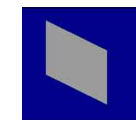
5.M1011301
PLATE:LOGO:RIC



6.M1091571
DECAL:CAUTION:T
RANSFER BELT



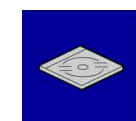
7.M1091948
CLEANER:LENS:LE
D HEAD



11.M1361531
DECAL:NAME PLA
TE:M136



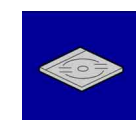
13.M1367062
(EU,AA):CD-ROM:D
RI_OI:ASS'Y



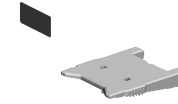
14.M1367480
SHEET:COLOR_CH
ART



15.M1367066
(NA):CD-ROM:DRI
OI:ASS'Y
201710-06 O/O

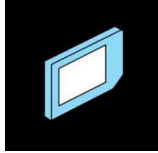


U016
ACCESSORIES

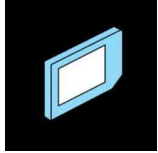


1. 11500427 (x 1)
(NA);POWER SUPPLY CODE:125V:15A:
NA
2. 11500457 (x 1)
(EU,AA);POWER SUPPLY CODE:250V:
10A
3. 11500460 (x 1)
(CHN);POWER SUPPLY CODE:250V:10
A
4. 11500478 (x 1)
(TWN);POWER SUPPLY CODE:125V:15
A

SPECIAL TOOLS



1.B6455010
SD Card 128MB



2.B6455020
SD Card 1GB

Exclusive Parts

Number	Part Name	Group	ID
A2672869	GEAR - 16Z	U004_S003	6
		U004_S004	6
		U004_S005	6
		U004_S006	6
AA043601	TIMING BELT - B40S2M118	U015	19
AA080346	BUSHING:FLANGE TYPE:DIA6	U009	10
AA082101	BUSHING - 6X10X6	U004	7
		U009	11
		U012	6
		U013	12
		U013_S001	12
AA082170	PLAIN SHAFT BEARING:DIA4XDIA8X5:EG-1	U013	13
AA082173	PLAIN SHAFT BEARING:6X10X6	U013	14
AA082174	PLAIN SHAFT BEARING:6X10X9	U011	7
AA143520	SHOULDER SCREW - M3	U010	10
AA143592	SCREW- M4X6	U014	11
AE030074	BALL BEARING:DIA17XDIA26X5	U010	11
AF031060	BY-PASS FEED ROLLER	U004	8
AF033008	FRICTION PAD:10X50	U004_S002	9
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C	U009	12
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U004	10
		U009	13
		U011	8
		U014	12
AW110111	THERMOSTAT:MIDDLE	U010	12
AW140016	TEMPERATURE & HUMIDITY SENSOR	U014	13
AX640199	FAN:MM80:25MM:DC 2.16W	U014	14
B2234552	BUSHING:DIA4	U012	7
B6455010	SD Card 128MB	SPECIAL TOOLS	1
B6455020	SD Card 1GB	SPECIAL TOOLS	2
D0094418	STEPPED TAPPING SCREW - M3	U011	9
D0392752	DISC:SIDE FENCE	U004_S002	11
D0392754	SPRING:SIDE FENCE	U004_S002	12
D0394542	DRIVEN ROLLER:ENTRANCE:DUPLEX	U012	8

Number	Part Name	Group	ID
D0A01306	PAWL:LOCK:COVER:UPPER	U015	122
D1054168	LEVER:LOCK:PRESSURE	U010	13
D1171523	GASKET:LCD	U002_S001	5
		U002_S002	5
		U002_S003	5
		U002_S004	5
G0205626	PUSH SWITCH	U007	4
		U014	15
G0292657	COMPRESSION SPRING	U004	13
G1022789	STOPPER:PHOTOINTERRUPTOR	U011	10
		U014	16
G1045141	KNOB SCREW:M3	U014	17
G1634360	SPRING:LEVER:LOCK:RIGHT	U010	14
G1634364	SPRING:LEVER:LOCK:LEFT	U010	15
G1634467	ROLLER:DRIVEN:DUPLEX	U011	11
G1634479	GEAR:IDLER:EXIT	U011	12
G1634489	GEAR:EXIT	U011	13
G1634492	DC SOLENOID:PRESS FIT	U011	14
		U015	20
G1661047	SPACER- RUBBER FOOT	U015	21
G1661048	RUBBER FOOT	U015	22
G1661087	SPRING:CUSHION:FRAME:UPPER	U015	23
G1661089	PIN:PLATE:DEVELOPMENT UNIT	U015	24
G1664288	RIGHT COLLAR- STRIPPER PLATE	U010	16
G1664289	LEFT COLLAR- STRIPPER PLATE	U010	17
G1664456	GUIDE ROLLER - EXIT	U011	15
G1682768	ARM - TARY BOTTOM PLATE	U004_S003	15
		U004_S004	15
		U004_S005	15
		U004_S006	15
GA000089	DECAL:H-TEMP WARNING:110C	U010	18
GA043031	SYNCHRONOUS BELT:S2M:4X316	U012	9
GA043040	SYNCHRONOUS BELT:FUSING:S3M	U013	15
GA043041	SYNCHRONOUS BELT:T210	U013	16
GA060089	TENSION SPRING:REGISTRATION ROLLER	U009	14
GA060092	TENSION SPRING:PRESSURE:V	U010	19

Exclusive Parts

Number	Part Name	Group	ID
GA060098	TENSION SPRING:SHUTTER:DUCT:TONER RECYCLING SECTION	U008_S001	4
GA063084	COMPRESSION SPRING:AUXILIARY:SIDE FENCE	U004_S003_S002	16
		U004_S004_S002	16
		U004_S005_S002	16
		U004_S006_S002	16
GA063087	COMPRESSION SPRING:AUXILIARY:PAPER TRAY	U004_S003	17
		U004_S004	17
		U004_S005	17
		U004_S006	17
GA063098	COMPRESSION SPRING:DRIVE SUB-UNIT:TONER RECYCLING SECTION	U008	5
GA063103	COMPRESSION SPRING:PRESSURE:TRANSFER ROLLER:SECOND	U009	15
GA066037	TORSION SPRING:RIGHT:GUIDE PLATE:TRANSFER/SEPARATION	U009	16
GA066038	TORSION SPRING:LEFT:GUIDE PLATE:TRANSFER/SEPARATION	U009	17
GA066039	TORSION SPRING:FUSING EXIT:RIGHT:V	U010	20
GA066040	TORSION SPRING:LEFT:LED HEAD:K	U003	4
GA066052	TORSION SPRING:STRIPPER PLATE:LEFT	U010	21
GA066053	TORSION SPRING:STRIPPER PLATE:RIGHT	U010	22
GA080042	PLAIN SHAFT BEARING:REGISTRATION ROLLER	U009	18
GA082010	BUSHING:DIA6:DIA10:9	U004	18
GA120014	DISCHARGE BRUSH:FUSING:PRESSURE ROLLER	U010	23
GA146123	SHAFT:TRANSPORT:ON-OFF	U013	17
GA146139	SHAFT:TRANSPORT:CONNECTING	U013	123
GA148024	SHAFT:COUPLING:REGISTRATION	U013	19
GA148026	SHAFT:PULLEY:DUPLEX	U012	10
GA148028	SHAFT:COUPLING:UPPER	U013	20

Number	Part Name	Group	ID
GA151060	SEAL:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION	U008_S001	6
GA151061	SEAL:DUCT:TONER RECYCLING SECTION:INTERMEDIATE TRANSFER	U008_S001	7
GA151062	SEAL:DUCT:TONER RECYCLING SECTION:PCU	U008_S001	8
GA151063	SEAL:SHUTTER:DUCT:TONER RECYCLING SECTION	U008_S001	9
GB010143	GEAR:COUPLING:REGISTRATION	U013	21
GB010144	GEAR:STEPPED:COUPLING:TRANSPORT	U013	22
GB010147	GEAR:COUPLING:SLOW DOWN:1	U013	23
GB010148	GEAR:IDLER:TRANSPORT:COUPLING:2	U013	24
GB010149	GEAR:COUPLING:UPPER	U013	25
GB010155	GEAR:IDLER:COUPLING:TRANSPORT:1	U013	26
GB010156	GEAR:IDLER:COUPLING:TRANSPORT:2	U013	27
GB010242	GEAR:FUSING:MOTOR:COUPLING	U013	28
GB011089	GEAR:TRANSPORT:REGISTRATION:SHAFT	U009	19
GB011098	GEAR:TRANSPORT:REGISTRATION:COUPLING	U009	20
GB011099	GEAR:TRANSFER:DRIVE:COUPLING	U013	29
GB011138	GEAR:ON-OFF:2	U013_S001	30
GB011139	GEAR:ON-OFF:3	U013_S001	31
GB011140	GEAR:CLUTCH:OUTPUT:REGISTRATION	U013	32
GB011141	GEAR:TRANSPORT:IDLER:1	U013	33
GB011142	GEAR:TRANSPORT:CLUTCH:IDLER	U013	34
GB011143	GEAR:CLUTCH:OUTPUT:ON-OFF	U013	35
GB011145	GEAR:TRANSPORT:IDLER:OUTER	U013	36
GB011147	GEAR:TRANSPORT:IDLER:PAPER FEED	U013	37

Exclusive Parts

Number	Part Name	Group	ID
GB011149	GEAR:TRANSPORT:IDLER:BASE:1	U012	11
GB011151	GEAR:PULLEY:DUPLEX:2	U012	12
GB011152	GEAR:TRANSPORT:COUPLING	U013	38
GB011153	GEAR:TRANSPORT:SLOW DOWN:DUPLEX:2	U013	39
GB011154	GEAR:TRANSPORT:SLOW DOWN:DUPLEX:1	U013	40
GB011156	GEAR:TRANSPORT:IDLER:DUPLIX:EXIT	U013	41
GB011158	GEAR:TRANSPORT:IDLER:DUPLIX:MIDDLE	U013	42
GB011164	GEAR:TRANSPORT:IDLER:1	U013	43
GB011165	GEAR:TRANSPORT:IDLER:BASE:1	U004	19
		U013	44
GB011166	GEAR:PULLEY:DUPLEX	U012	13
GB011169	GEAR:ON-OFF:1	U013_S001	46
GB011196	GEAR:TRANSPORT:COUPLING:PAPER FEED	U013	125
GB012113	GEAR:PHOTOCONDUCTOR:DRIVE:COUPLING:M111	U013_S001	47
GB013093	GEAR:FUSING:COUPLING - 30Z	U013	48
GB013121	GEAR:IDLER:EXIT:Z23	U010	24
GB013122	GEAR:FUSING:COUPLING	U013	49
GB013127	GEAR:IDLER:TONER SUPPLY:CK	U013	50
GB013128	GEAR:TONER SUPPLY:IDLER:YM	U013	51
GB013129	GEAR:SUPPLY:DRIVE:2	U013_S001	52
GB013130	GEAR:SUPPLY:DRIVE:3	U013_S001	53
GB013132	GEAR:COUPLING:Y:SUPPLY	U013	54
GB013134	GEAR:IDLER:Y:SUPPLY	U013	55
GB013135	GEAR:SUPPLY:ELECTROMAGNETIC CLUTCH:YELLOW	U013	56
GB013136	GEAR:SUPPLY:ELECTROMAGNETIC CLUTCH	U013	57
GB013138	GEAR:PRESSURE ROLLER:31Z	U010	25
GB013139	GEAR:DRIVE:21Z	U010	26
GB013140	GEAR:IDLER:PRESSURE:20Z	U010	27
GB017135	GEAR:SUPPLY:PULLEY:2	U013	58
GB017136	GEAR:SUPPLY:DRIVE:1	U013_S001	59

Number	Part Name	Group	ID
GB017139	GEAR:ON-OFF:SLOW DOWN:2	U013	60
GB017140	GEAR:ON-OFF:SLOW DOWN:1	U013	61
GB017141	GEAR:TRANSPORT:SLOW DOWN:PAPER FEED	U013	62
GB017144	GEAR:FUSING:DRIVE:1	U013	63
GB017146	GEAR:FUSING:PULLEY:1	U013	64
GB017147	GEAR:FEELER:HOME POSITION SENSOR	U004	20
GB017152	GEAR:TRANSPORT:IDLER:MANUAL FEED	U013	65
GB017153	GEAR:TRANSPORT:SLOW DOWN:INNER	U013	66
GB017155	GEAR:SLOW DOWN:TRANSPORT:COUPLING:1	U013	67
GB017156	GEAR:SLOW DOWN:TRANSPORT:COUPLING:2	U013	68
GB017157	GEAR:TRANSPORT:SLOW DOWN:OUTER	U013	69
GB017164	GEAR:SLOW DOWN:DRIVE:COUPLING	U013	70
GB017168	GEAR:TRANSFER:DRIVE	U013	71
GD039004	AGITATOR:DUCT:TONER RECYCLING SECTION	U008_S001	10
GD043013	TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION	U008_S001	11
GE020018	PRESSURE ROLLER:DIA35.2	U010	28
GF013001	BOTTOM PLATE PAD	U004_S003_S001	21
		U004_S004_S001	21
		U004_S005_S001	21
		U004_S006_S001	21
GF013002	PAD:MANUAL FEED	U004_S002	22
GF020067	EXIT ROLLER	U011	16
GF020068	TRANSPORT ROLLER:DUPLIX:ENTRANCE	U012	14
GF020069	TRANSPORT ROLLER:DUPLIX:MIDDLE	U009	21
GF020070	TRANSPORT ROLLER:DUPLIX:EXIT	U009	22

Exclusive Parts

Number	Part Name	Group	ID
GF020071	REGISTRATION ROLLER:DRIVE	U009	23
GF021007	REGISTRATION ROLLER:DRIVEN	U009	24
GF022026	ROLLER:TRANSPORT:DIA16	U009	25
GW010007	PHOTO REFLECTION SENSOR:EXIT	U009	26
GW010009	DENSITY SENSOR	U014	18
GW100006	THERMISTOR:FS:FLAT BELT-FUSING	U010	29
GW100007	THERMISTOR:PTA7-312:PRESSURE ROLLER	U010	30
GW500004	PUSH SWITCH:CASSETTE:TYCO	U004	23
GX062154	DC BRUSHLESS MOTOR:PHOTOCONDUCTOR:BLACK:24W	U013	72
GX062156	DC BRUSHLESS MOTOR:PHOTOCONDUCTOR:COLLAR:43W	U013	73
GX062157	DC BRUSHLESS MOTOR:FUSING:23W	U013	74
GX062173	DC BRUSHLESS MOTOR:TRANSFER:TRANSPORT:23W	U013	75
GX202101	ELECTROMAGNETIC CLUTCH:SUPPLY:0.25NM	U013	76
GX202124	ELECTROMAGNETIC CLUTCH:0.35NM	U013	77
GX202126	ELECTROMAGNETIC CLUTCH:PA PER FEED:0.45NM	U013	79
GX202128	ELECTROMAGNETIC CLUTCH:MANUAL FEED:BASE:0.25NM	U013	80
GX202129	ELECTROMAGNETIC CLUTCH:MANUAL FEED:0.25NM	U013	81
GX202131	ELECTROMAGNETIC CLUTCH:0.45N:M	U013	126
GX440014	(NA):HEATER:117V:900W:INFRARED	U010	31
GX440015	(EU,AA/CHN):HEATER:227V:900W:INFRARED	U010	32
GX440022	(TWN):HEATER:117V:900W:INFRARED	U010	33
GX640025	DC FAN MOTOR:MM60:25MM:24V	U014	19

Number	Part Name	Group	ID
GZ230070	(NA/TWN):POWER SUPPLY UNIT:179W	U014	20
GZ230071	(EU,AA):POWER SUPPLY UNIT:179W	U014	21
GZ230072	(CHN):POWER SUPPLY UNIT	U014	22
GZ300008	POWER PACK	U014	23
M0472763	KNOB:COIL SPRING:PAPER TRAY	U004_S003	24
		U004_S004	24
		U004_S005	24
		U004_S006	24
M0752610	COMPRESSION SPRING:LOCK:SIDE FENCE	U004_S003_S003	25
		U004_S003_S004	25
		U004_S004_S003	25
		U004_S004_S004	25
		U004_S005_S003	25
		U004_S005_S004	25
		U004_S006_S003	25
	U004_S006_S004	25	
M0963989	RESISTOR:TRANSFER/SEPARATION	U009	27
		U014	24
M0963994	RESISTOR:EARTH:EXIT:DISCHARGE SECTION	U010	34
		U011	17
M0AH1500	HINGE:ASS'Y	U002_S001	6
		U002_S002	6
		U002_S003	6
		U002_S004	6
M0AH1502	COVER:HINGE:LEFT REAR	U002_S001	7
		U002_S002	7
		U002_S003	7
		U002_S004	7
M0AH1504	COVER:HINGE:RIGHT REAR	U002_S001	8
		U002_S002	8
		U002_S003	8
		U002_S004	8
M0B01135	MECHANICAL DRIVE SECTION:PHOTOCONDUCTOR:ASS'Y	U013_S001	124
M0B01273	COVER:OPERATION SUB-UNIT:LOWER	U001	31

Exclusive Parts

Number	Part Name	Group	ID
M0B01923	COVER:DISCHARGE LAMP:V:ASS'Y	U003_S001	35
M0B01924	SHEET:COVER:DISCHARGE LAMP:V	U003_S001	36
M0B02821	SUPPORTING PLATE:MANUAL FEED:LOWER	U004_S001	104
M0B02880	HOLDER:FRICITION PAD:MANUAL FEED	U004	103
M0B02892	GUIDE PLATE:MANUAL FEED:LOWER:SUB-ASS'Y	U004_S001	105
M0B05820	DUCT:FUSING SUB-UNIT:2	U015	124
M1011301	PLATE:LOGO:RIC	U016	5
M1091063	BRACKET:WIRE:BRAKE	U015	25
M1091065	GEAR:IDLER:MIDDLE	U015	26
M1091066	HOLDER:SUPPLY:DRIVE	U015	27
M1091067	CUSHION:BRAKE:COVER:FRONT	U015	28
M1091074	PULLEY:BRAKE:COVER:FRONT	U015	29
M1091076	GUIDE:WIRE:BRAKE	U015	30
M1091078	WIRE:BRAKE:COVER:FRONT	U015	31
M1091079	COVER:WIRE:PULLEY	U015	32
M1091083	FIX STAND:LEFT	U015	33
M1091090	SLIDER:SHUTTER:TONER	U015	34
M1091098	HINGE:LEFT REAR:CONTACT POINT	U015	125
M1091101	BRACKET:SUPPLY:SYNCHRONOUS BELT:ASS'Y	U013	82
M1091113	BRACKET:GUIDE PLATE:REGISTRATION:CLUTCH	U013	83
M1091116	BRACKET:TRANSPORT	U013	84
M1091118	TIGHTENER:FUSING	U013	85
M1091120	BRACKET:FUSING:MOTOR:ASS'Y	U013	86
M1091132	LINK:STOPPER:COVER:FRONT	U012	15
M1091133	STEPPED SCREW:M3X:3.2	U012	16
M1091134	STEPPED SCREW:M4X:4.4	U012	17
M1091144	BRACKET:PHOTOCONDUCTOR:UPPER POSITION	U013_S001	87
M1091153	SPACER:MOTOR	U013	88
		U013_S001	88

Number	Part Name	Group	ID
		U015	35
M1091154	PROTECTION:SLIDER:LATCH	U015	36
M1091160	SPACER:FUSING:SYNCHRONOUS BELT	U013	89
M1091161	BRACKET:FUSING:GEAR	U013	90
M1091164	BRACKET:PHOTOCONDUCTOR:MIDDLE:PEEN	U013_S001	91
M1091166	PULLEY:TONER SUPPLY:DRIVE - 19Z	U013	92
M1091173	BRACKET:TRANSPORT:2	U013	93
M1091174	BRACKET:DUPLEX:2	U013	94
M1091175	PULLEY:FUSING:COUPLING - 30Z	U013	95
M1091178	PULLEY:DUPLEX:1	U012	18
M1091180	BRACKET:TRANSPORT:2:COVER	U013	96
M1091181	SPACER:DIA12:0.13MM	U013	97
M1091184	GROUND PLATE:FUSING DRIVE SUB-UNIT	U013	98
M1091185	SHEET:GUIDE:HARNESS:SUPPLY	U013	99
M1091188	BRACKET:DUPLEX:SWIVEL:ARM:2	U013	100
M1091189	PLAIN SHAFT BEARING:DUPLEX	U012	19
M1091195	BRACKET:SWIVEL:MAIN:GUIDE PLATE	U013	101
M1091196	BRACKET:TRANSPORT:ARM:ASS'Y	U013	102
M1091206	LOUVER:MM60:OUTER	U001	4
M1091216	PULLEY:SHUTTER:INNER COVER	U015	37
M1091226	FILTER:TVOC	U001	5
M1091256	BAND:COVER:UPPER	U015	38
M1091264	SEAL:COVER:LEFT	U001	6
M1091268	SHEET:COVER:UPPER	U015	39
M1091295	SEAL:COVER:REAR:CASSETTE	U001	7
M1091296	MAGNETIC:COVER:REAR	U001	8
M1091297	SPACER:COVER:REAR:CASSETTE	U001	9
M1091301	COVER:WIRE:BRAKE	U015	40
M1091302	PIN:BRAKE	U015	41
M1091303	HINGE:BRAKE	U015	42
M1091307	LEVER:COVER:UPPER	U015	43
M1091308	TORSION SPRING:UPPER	U015	44

Exclusive Parts

Number	Part Name	Group	ID
M1091310	TORSION SPRING:MIDDLE:LEFT	U015	45
M1091313	WIRE:LOCK:COVER:UPPER	U015	46
M1091315	COIL SPRING:PLATE	U015	47
M1091322	PLATE:SHUTTER:TONER	U015	48
M1091323	COIL SPRING:SHUTTER:LOCK	U015	49
M1091326	HINGE:COVER:MIDDLE	U015	50
M1091327	BRACKET:SHUTTER:WIRE	U015	51
M1091330	BRACKET:SOLENOID:SHUTTER	U015	52
M1091331	BRACKET:DRAWER:FUSING	U015	53
M1091338	PLATE:COIL SPRING:PCDU	U015	54
M1091342	SUPPORTER:INTERMEDIATE TRANSFER:RIGHT FRONT	U015	55
M1091346	SUPPORTER:INTERMEDIATE TRANSFER:LEFT FRONT	U015	56
M1091348	PROTECTION:SUPPORTER	U015	57
M1091351	HOLDER:INTERMEDIATE TRANSFER:RIGHT REAR	U015	58
M1091355	HOLDER:INTERMEDIATE TRANSFER:LEFT REAR	U015	59
M1091358	PAWL:LOCK:MIDDLE	U015	60
M1091363	DECAL:PLATE:COVER:LEFT	U015	61
M1091365	DECAL:CAUTION:COVER	U015	62
M1091368	TORSION SPRING:PAWL:MIDDLE	U015	63
M1091369	TORSION SPRING:PAWL:UPPER	U015	64
M1091376	GROUND PLATE:LED:RIGHT REAR	U015	65
M1091377	GUIDE:PCDU:BK	U015	66
M1091382	HINGE:COVER:LEFT UPPER	U015	67
M1091540	SOUND PROOFING MATERIAL:COVER:UPPER:1	U015	68
M1091541	SOUND PROOFING MATERIAL:COVER:UPPER:2	U015	69
M1091571	DECAL:CAUTION:TRANSFER BELT	U016	6
M1091904	LINK:RIGHT:LED HEAD	U003	5
M1091907	BOSS:HINGE:RIGHT:LED HEAD	U003	6
M1091908	PIN:FIX:LINK:LED HEAD:1	U003	7
M1091909	PIN:FIX:LINK:LED HEAD:2	U003	8
M1091920	HOLDER:SENSOR:TONER END SENSOR	U003_S002	9
		U003_S003	9

Number	Part Name	Group	ID
		U003_S004	9
		U003_S005	9
M1091921	GROUND PLATE:SENSOR:TONER END SENSOR	U003_S002	10
		U003_S003	10
		U003_S004	10
		U003_S005	10
M1091930	HINGE:RIGHT:LED HEAD	U003	11
M1091932	PIN:EARTH:LED HEAD:K	U003	12
M1091940	PIN:FIX:HINGE:LED HEAD	U003	13
M1091941	STOPPER:TORSION SPRING:LED HEAD	U003	14
M1091948	CLEANER:LENS:LED HEAD	U016	7
M1092559	PLAIN SHAFT BEARING:ASS'Y	U004	26
M1092564	FEELER:PAPER END SENSOR	U004	27
M1092566	SPRING PLATE:PAPER TRAY:ASS'Y	U004	28
M1092598	HOLDER:COIL SPRING:BASE	U004_S003	29
		U004_S004	29
		U004_S005	29
		U004_S006	29
M1092615	(NA/EU,AA):DECAL:INKJET:CAUTION	U004_S003	30
		U004_S005	30
M1092633	(CHN):DECAL:CAUTION:INKJET	U004_S004	31
M1092635	SPACER:PAPER SIZE SENSOR BOARD:OUTER	U004	32
M1092640	HOLDER:PINION	U004_S003	33
		U004_S004	33
		U004_S005	33
		U004_S006	33
M1092641	SUPPORTER:INTERMEDIATE TRANSFER:RIGHT	U004	34
M1092642	SUPPORTER:INTERMEDIATE TRANSFER:LEFT	U004	35
M1092657	EXTENSION TRAY SLIDE STOPPER	U004_S003	36
		U004_S004	36
		U004_S005	36
		U004_S006	36
M1092832	(NA/EU,AA):DECAL:CAUTION:INKJET	U016	8

Exclusive Parts

Number	Part Name	Group	ID
	ET:MANUAL FEED		
M1092833	(CHN):DECAL:CAUTION:INKJET:MANUAL FEED	U016	9
M1092839	SIDE FENCE:MANUAL FEED:LEFT	U004_S002	37
M1092840	SIDE FENCE:MANUAL FEED:RIGHT	U004_S002	38
M1092843	GEAR:SIDE FENCE	U004_S002	39
M1092844	PIN:SIDE FENCE	U004_S002	40
M1092846	HOLDER:COMPRESSION SPRING:EXTENSION TRAY	U004_S002	41
M1092848	LINK:MANUAL FEED TABLE	U004_S002	42
M1092852	COVER:HOME POSITION SENSOR	U004	43
M1092859	SPRING PLATE:BRAKE:CAM	U004	44
M1092864	COMPRESSION SPRING:EXTENSION TRAY	U004_S002	45
M1092867	TORSION SPRING:FEELER:HOME POSITION SENSOR	U004	46
M1093855	FEELER:DUPLEX	U009	28
M1093856	TORSION SPRING:FEELER:DUPLEX	U009	29
M1093862	SUPPORTER:GUIDE PLATE:REGISTRATION ROLLER:LEFT	U009	30
M1093863	SUPPORTER:GUIDE PLATE:REGISTRATION ROLLER:RIGHT	U009	31
M1093875	COMPRESSION SPRING:DRIVEN ROLLER:DUPLEX:MIDDLE	U009	32
M1093876	COMPRESSION SPRING:DRIVEN ROLLER:DUPLEX:EXIT	U009	33
M1093926	LINK:REGISTRATION ROLLER:DRIVE	U009	34
M1093927	PRESSURE PLATE:REGISTRATION ROLLER:DRIVE:RIGHT	U009	35
M1093932	PRESSURE PLATE:REGISTRATION ROLLER:DRIVE:LEFT	U009	36
M1093933	ROLLER:GUIDE:DIA10	U009	37
M1093934	GROUND PLATE:GUIDE PLATE:REGISTRATION ROLLER:DRIVE	U009	38
M1093953	PLAIN SHAFT BEARING:POSITIONING	U009	39

Number	Part Name	Group	ID
	NG:REGISTRATION ROLLER:RIGHT		
M1093954	PLAIN SHAFT BEARING:POSITIONING:REGISTRATION ROLLER:LEFT	U009	40
M1093983	ROLLER:GUIDE:DIA5	U009	41
M1094115	LEVER:PRESSURE RELEASE:LEFT:ASS'Y	U010	35
M1094116	LEVER:PRESSURE:LEFT	U010	36
M1094124	LEVER:PRESSURE RELEASE:RIGHT:ASS'Y	U010	37
M1094125	LEVER:PRESSURE:RIGHT	U010	38
M1094144	STAY:HEATER:M3	U010	39
M1094151	STAY:THERMOSTAT	U010	40
M1094181	DECAL:OPERATION SUB-UNIT:GUIDE PLATE	U010	41
M1094184	ROLLER:MIDDLE:FUSING	U012	20
M1094216	DECAL:OPERATION:LEVER	U010	42
M1094217	LEVER:LOCK	U010	43
M1094231	BRACKET:THERMISTOR:FLAT BELT-FUSING	U010	44
M1094451	COIL SPRING:PRESSURE:EXIT:INNER	U011	18
M1094453	GEAR:REVERSE:EXIT	U011	19
M1094461	DAMPER:FEELER:SENSOR:OVERFLOW	U011	20
M1094469	TENSION SPRING:PRESSURE:REVERSE	U011	21
M1094474	TENSION SPRING:REVERSE:DRIVE	U011	22
M1094482	GEAR:SLOW DOWN:EXIT	U011	23
M1094485	LEVER:CHANGE:DRIVE:EXIT	U011	24
M1094486	LINK:CHANGE:DRIVE:EXIT	U011	25
M1094488	COVER:SOLENOID:EXIT	U011	26
M1094499	GEAR:ENTRANCE:EXIT	U011	27
M1094608	HOLDER:GUIDE PLATE:REVERSE:RIGHT	U012	21
M1094613	KNOB:TRANSPORT ROLLER:DUPLICATE	U012	22

Exclusive Parts

Number	Part Name	Group	ID
M1094618	TENSION SPRING:DRIVEN ROLLER:DUPL EX:ENTRANCE	U012	23
M1094619	SHAFT:LINK:MANUAL FEED TABLE	U012	24
M1094620	HOLDER:GEAR:DUPL EX UNIT:ASSY	U012	25
M1094628	HANDLE:COVER:FRONT	U012	26
M1094630	PAWL:LEFT	U012	27
M1094631	TORSION SPRING:LOCK:COVER:FRONT	U012	28
M1094635	GUIDE:HARNESS:RIGHT	U012	29
M1094636	HINGE:LOCK:COVER:FRONT	U012	30
M1094638	GUIDE:HARNESS:LEFT	U012	31
M1094640	HINGE:LOCK:COVER:FRONT:LEFT	U012	32
M1094643	DECAL:PICK-UP PAPER JAM:DUPL EX	U012	33
M1094646	GUIDE:DUPL EX:ENTRANCE	U012	34
M1094650	FRONT COVER PIN	U012	35
M1095051	BASE:SENSOR:COLLECTION BOTTLE	U014	25
M1095052	FEELER:OVERFLOW:SENSOR:COLLECTION BOTTLE	U014	26
M1095056	LINK:COVER:FRONT	U015	70
M1095057	LINK:COVER:UPPER	U015	71
M1095061	CAM:MICRO SWITCH	U013	103
M1095321	PCB:TERMINAL:PCDU	U014	27
M1095434	FLAT CABLE:EGB:LED HEAD:K	U003	15
M1095435	FLAT CABLE:EGB:LED HEAD:C	U003	16
M1095436	FLAT CABLE:EGB:LED HEAD:M	U003	17
M1095437	FLAT CABLE:EGB:LED HEAD:Y	U003	18
M1095541	PCB:DCSW	U014	28
M1095751	COVER:FLAT CABLE:LED	U015	72
M1095752	STOPPER:DENSITY SENSOR	U014	29
M1095757	CAM:DENSITY SENSOR:LEFT	U014	30
M1095758	CAM:DENSITY SENSOR:RIGHT	U014	31
M1095759	HOLDER:DENSITY SENSOR	U014	32
M1095760	COMPRESSION SPRING:DENSITY SENSOR	U014	33

Number	Part Name	Group	ID
M1095770	TERMINAL:HIG H VOLTAGE	U014	34
		U015	73
M1095771	COMPRESSION SPRING:PCU:POWER PACK	U014	35
M1095772	HOLDER:TERMINAL:POWER PACK	U014	36
M1095776	GROUND PLATE:POWER PACK	U014	37
M1095781	BRACKET:INLET	U014	38
M1095785	CLEANER:DENSITY SENSOR	U014	39
M1095786	GUIDE:HARNESS:LEFT LOWER	U014	40
M1095794	STOPPER:LEVER:DENSITY SENSOR	U014	41
M1095795	COVER:HIG H VOLTAGE:LOWER	U014	42
M1095796	KEYTOP:MAIN SWITCH	U014	43
M1095797	COVER:MAIN SWITCH	U014	44
M1095799	HOLDER:TERMINAL:NEW ARTICLE SENSOR	U014	45
M1095800	COMPRESSION SPRING:NEW ARTICLE SENSOR	U014	46
M1095801	GUIDE:HARNESS:RIGHT LOWER	U014	47
M1095802	SHADING PLATE:HARNESS	U014	48
M1095804	GUIDE PIN:DENSITY SENSOR:LEADING EDGE	U014	49
M1095805	COIL SPRING:GUIDE PIN	U014	50
M1095810	DUCT:FAN:POWER SUPPLY UNIT	U014	51
M1095813	INSULATING COVER:SEPARATION	U014	52
M1095815	GUIDE:HARNESS:FRONT:RIGHT	U014	53
M1095818	SLIDER:MICRO SWITCH	U013	104
M1095819	COMPRESSION SPRING:LINK:SLIDE	U013	105
M1095824	TERMINAL:SPRING PLATE:ON-OFF:A	U015	74
M1095825	TERMINAL:SPRING PLATE:ON-OFF:B	U015	75
M1095826	CONNECTING SPRING:TRANSFER:SECOND	U015	76
M1095827	COMPRESSION SPRING:TRANSFER:SECOND	U015	77
M1095830	HOLDER:LINK:COVER:FRONT	U015	78

Exclusive Parts

Number	Part Name	Group	ID
M1095839	SIDE PLATE:LINK:UPPER	U015	79
M1095842	GROUND PLATE:DENSITY SENSOR	U014	55
M1095845	SPACER:USED TONER	U008_S001	12
M1095852	HEAT INSULATION:FUSING SUB-UNIT:LOWER LEFT	U015	80
M1095853	HEAT INSULATION:FUSING SUB-UNIT:USED TONER	U015	81
M1095854	COMPRESSION SPRING:BASE:POWER PACK:2	U014	56
M1095857	HEXAGON HEAD TAPPING SCREW:3X10:DIA10	U013	106
M1095858	COMPRESSION SPRING:HVP:TRANSFER:CONNECTING	U014	57
M1095859	LINK:DENSITY SENSOR	U014	58
M1095860	COMPRESSION SPRING:HVP:PCU:CONNECTING	U014	59
M1095862	COVER:USB	U014	60
M1095864	SHEET:HARNESS:LEFT LOWER	U014	61
M1095867	SPONGE:POWER SUPPLY UNIT:RIGHT	U014	62
M1095868	SPACER:FLAT CABLE:LED HEAD	U003	19
M1095886	SEAL:USED TONER:A	U015	82
M1095887	SEAL:USED TONER:B	U015	83
M1095888	SEAL - 15X15X3MM	U014	63
M1095891	DUCT:FAN:FUSING	U014	64
M1095894	HOLDER:TERMINAL:POWER PACK:TRANSFER	U014	66
M1095896	COMPRESSION SPRING:TRANSFER:HVP:2	U014	86
M1096186	HOLDER:GUIDE:PAPER:RAIL:2	U007_S001	5
M1096259	ELECTRODE PLATE:ROLLER:SECOND:2	U009	42
M1096320	COVER:COIL SPRING:PRESSURE:TRANSFER ROLLER:SECOND	U009	43
M1096329	ELECTRODE PLATE:DISCHARGE:2	U009	44
M1096343	COVER:PAPER FEED SENSOR:FU	U009	45

Number	Part Name	Group	ID
	SING:ENTRANCE		
M1096350	TERMINAL:BIAS:TRANSFER/SEPARATION SECTION	U009	46
M1096351	TERMINAL:ELECTRODE PLATE:ROLLER:SECOND	U009	47
M1096353	ELECTRODE PLATE:ROLLER:SECOND:3	U009	48
M1096354	ELECTRODE:ROLLER:SECOND:4	U009	49
M1096375	ELECTRODE PLATE:EARTH:GUIDE:TRANSFER/SEPARATION	U009	50
M1096380	PLATE:TORSION SPRING:TRANSFER/SEPARATION	U009	51
M1096413	HOLDER:DRIVE SUB-UNIT:DUCT:TONER RECYCLING SECTION	U008	13
M1096417	GEAR:DRIVE SUB-UNIT:DUCT:TONER RECYCLING SECTION	U008	14
M1096421	DUCT:TONER RECYCLING SECTION:ASS'Y	U008_S001	27
M1096422	DUCT:TONER RECYCLING SECTION:LOWER	U008_S001	15
M1096423	DUCT:TONER RECYCLING SECTION:UPPER	U008_S001	16
M1096424	PLAIN SHAFT BEARING:DUCT:TONER RECYCLING SECTION	U008_S001	17
M1096428	GEAR:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION	U008_S001	18
M1096429	PULLEY:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION	U015	84
M1096434	SHUTTER:DUCT:TONER RECYCLING SECTION	U008_S001	19
M1096436	JOINT:TRANSPORT SCREW:DUCT:TONER RECYCLING SECTION	U008_S001	20
M1096437	STOPPER:SHUTTER:DUCT:TONER RECYCLING SECTION	U008_S001	21
M1096444	JOINT:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER	U008	22
M1096445	PULLEY:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER	U015	85

Exclusive Parts

Number	Part Name	Group	ID
M1096446	PLAIN SHAFT BEARING:DRIVE SUB-UNIT:COLLECTION BOTTLE	U008	23
M1096447	SHAFT:DRIVE SUB-UNIT:COLLECTION BOTTLE:USED TONER:2	U008	24
M1096448	SPACER:DIA12:0.25MM	U008	25
M1111055	SHEET:HARNESS:BRACKET:FUSING:GEAR	U013	122
M1111064	KEY:FUSING UNIT	U015	86
M1111075	GUIDE:PULLEY:BRAKE	U015	87
M1111077	TENSION SPRING:BRAKE:COVER:FRONT	U015	88
M1111089	PIN:PLATE:DEVELOPMENT UNIT	U015	89
M1111111	BRACKET:GUARD:ASS'Y	U013	107
M1111113	BRACKET:DRIVE:POSITIONING	U013	108
M1111119	BRACKET:TRANSPORT:INNER:FRONT	U013	109
M1111121	BRACKET:TRANSFER:DRIVE:ASS'Y	U013	110
M1111124	BRACKET:COUPLING:TRANSPORT:PEEN	U013	111
M1111143	BRACKET:COVER:DUPLEX	U013	113
M1111145	BRACKET:FUSING:DRIVE:ASS'Y	U013	114
M1111147	BRACKET:FUSING:DRIVE:COUPLING	U013	115
M1111150	BRACKET:DUPLEX	U013	116
M1111155	BRACKET:DRIVE:TONER SUPPLY:ASS'Y	U013	117
M1111157	BRACKET:DUPLEX:GUIDE PLATE	U013	118
M1111164	BRACKET:TRANSPORT:1	U013	119
M1111204	LOUVER:INNER:ASS'Y	U001	10
M1111207	COVER:RIGHT:ASS'Y	U001_S001	11
M1111212	COVER:RIGHT LOWER:ASS'Y	U001_S002	12
M1111257	SUPPORTING PLATE:COVER:UPPER	U015	90
M1111258	COIL SPRING:TONER CARTRIDGE	U015	91
M1111260	COVER:LEFT:M111	U001	13
M1111261	LOUVER:MM80:M111	U001	14
M1111262	SEAL:COVER:GRIP:I-GRAY	U001	15

Number	Part Name	Group	ID
		U001_S001	15
		U001_S002	15
		U001_S003	15
M1111272	INNER COVER:EXIT:M111	U001	16
M1111282	COVER:HDD	U001	17
M1111283	COVER:INTERFACE:M111	U001	18
M1111287	COVER:REAR:CONNECTOR:M111	U001	19
M1111291	END FENCE:COVER:UPPER	U015	92
M1111294	SHEET:COVER:REAR:CASSETTE:M111	U001	20
M1111311	PLATE:SAFETY SWITCH:COVER:UPPER	U015	94
M1111319	SHAFT:LOCK:COVER:UPPER	U015	95
M1111338	PLATE:COIL SPRING:PCDU:BLACK	U015	96
M1111363	DECAL:COVER:PLATE:MIDDLE	U015	97
M1111367	SHAFT:PAWL:MIDDLE	U015	98
M1111376	HOLDER:PLATE:TONER CARTRIDGE	U015	99
M1111396	COVER:UPPER	U015	100
M1111540	DECAL:PLATE:COVER:RIGHT	U015	101
M1111541	DECAL:OPERATE:LEVER	U009	52
		U015	102
M1111563	COVER:MIDDLE	U015	103
M1111566	LEVER:TONER CARTRIDGE	U015	104
M1111567	COMPRESSION SPRING:CLAMP:TONER CARTRIDGE	U015	105
M1111593	SHAFT:COVER:MIDDLE	U015	121
M1111594	HOLDER:PCB:TONER CARTRIDGE	U015	106
M1111595	LEVER:COVER:MIDDLE	U015	107
M1111598	PLATE:GROUND PLATE:TONER CARTRIDGE	U015	109
M1111599	PLATE:GUIDE PIN:TONER CARTRIDGE	U015	110
M1111861	PCB:SENSOR:TONER END SENSOR:ASS'Y	U003_S002	20
		U003_S003	20
		U003_S004	20
		U003_S005	20
M1111900	HINGE:LEFT:LED HEAD	U003	21

Exclusive Parts

Number	Part Name	Group	ID
M1111901	TORSION SPRING:LED HEAD:LEFT	U003	22
M1111902	TORSION SPRING:LED HEAD:RIGHT	U003	23
M1111903	LINK:LEFT:LED HEAD	U003	24
M1111912	GROUND PLATE:LEFT:LED HEAD	U003	25
M1111913	GROUND PLATE:RIGHT:LED HEAD	U003	26
M1111914	COMPRESSION SPRING:LED HEAD	U003	27
M1111915	BRACKET:COIL SPRING:LED HEAD	U003	28
M1111916	PIN:EARTH:LED HEAD	U003	29
M1111920	HOLDER:LED HEAD:V2	U003	30
M1111921	COVER:DISCHARGE LAMP:V	U003	31
M1111922	DISCHARGE LAMP:V	U003	32
M1111933	TORSION SPRING:LED HEAD:K:RIGHT	U003	33
M1112556	STAY:PAPER FEED	U004	47
M1112557	COVER:STAY:PAPER FEED	U004	48
M1112562	SHAFT:PAPER FEED	U004	49
M1112598	STAY:SLIDER	U004_S003	50
		U004_S004	50
		U004_S005	50
		U004_S006	50
M1112604	DIAL:PAPER SIZE SENSOR BOARD	U004_S003	51
		U004_S004	51
		U004_S005	51
		U004_S006	51
M1112612	DECAL:CAUTION:PAPER SET DIRECTION	U004_S003	52
		U004_S004	52
		U004_S005	52
		U004_S006	52
M1112613	DECAL:PAPER SET DIRECTION	U004_S003	53
		U004_S004	53
		U004_S005	53
		U004_S006	53
M1112626	LEVER:PAPER SIZE SENSOR BOARD	U004_S003	54
		U004_S004	54

Number	Part Name	Group	ID
		U004_S005	54
		U004_S006	54
M1112628	COMPRESSION SPRING:PAPER SIZE SENSOR	U004_S003	55
		U004_S004	55
		U004_S005	55
		U004_S006	55
M1112631	GRIP:PAPER TRAY	U004_S003	56
		U004_S004	56
		U004_S005	56
		U004_S006	56
M1112633	DECAL:EXTENSION TRAY:OPERATE	U004_S003	57
		U004_S004	57
		U004_S005	57
		U004_S006	57
M1112636	SPACER:PAPER SIZE SENSOR BOARD:MIDDLE	U004	58
M1112637	COVER:PAPER SIZE SENSOR BOARD	U004	59
M1112647	DECAL:DIAL:PAPER SIZE SENSOR	U004_S003	60
		U004_S004	60
		U004_S005	60
		U004_S006	60
M1112652	COMPRESSION SPRING:SEPARATION	U004_S003	61
		U004_S004	61
		U004_S005	61
		U004_S006	61
M1112658	SHEET:PAPER SIZE SENSOR BOARD	U004	63
M1112659	BALANCER:PAPER FEED	U004	64
M1112660	GROUND PLATE:BALANCER	U004	65
M1112661	SPRING PLATE:PAPER TRAY:FRONT:GUIDE	U004_S003	66
		U004_S004	66
		U004_S005	66
		U004_S006	66
M1112672	PAPER FEED ROLLER	U004	106
M1112675	FRICTION PAD:ADHESION	U004_S003	62
		U004_S004	62
		U004_S005	62

Exclusive Parts

Number	Part Name	Group	ID
		U004_S006	62
M1112801	MANUAL FEED TABLE:ASS'Y	U004_S002	67
M1112804	COVER:PAPER FEED ROLLER:MANUAL FEED	U004	68
M1112807	CAM:BASE:MANUAL FEED:LEFT	U004	69
M1112810	SHAFT:DRIVE:MANUAL FEED	U004	70
M1112812	SHAFT:CAM:BASE:MANUAL FEED	U004	71
M1112825	FEELER:PAPER END SENSOR:MANUAL FEED	U004	74
M1112834	COVER:MANUAL FEED TABLE	U004_S002	75
M1112835	COVER:EXTENSION TRAY:MANUAL FEED	U004_S002	76
M1112836	EXTENSION TRAY:MANUAL FEED	U004_S002	77
M1112838	BASE:MANUAL FEED TABLE	U004_S002	78
M1112842	RACK:SIDE FENCE:MANUAL FEED	U004_S002	79
M1112847	COMPRESSION SPRING:BASE:MANUAL FEED	U004_S002	80
M1112853	FEELER:HOME POSITION SENSOR	U004	81
M1112855	CAM:BASE:MANUAL FEED:RIGHT	U004	82
M1112857	SHAFT:BRAKE:CAM	U004	83
M1112866	ARM:SHAFT:CAM	U004	84
M1112876	COMPRESSION SPRING:SEPARATION:MANUAL FEED	U004	85
M1113852	HOUSING:TRANSPORT	U009	53
M1113869	GUIDE PLATE:TRANSPORT:LOWER:ADHESION	U009	54
M1113872	HOLDER:FEELER:DUPLEX	U009	55
M1113873	BRACKET:ELECTROMAGNETIC CLUTCH:LOCK	U009	56
M1113921	GUIDE PLATE:REGISTRATION ROLLER:DRIVE	U009	57
M1113922	SHEET:REGISTRATION	U009	58
M1113930	SHEET:REGISTRATION:LONG	U009	59
M1113937	COVER:HARNESS:DUPLEX	U009	60
M1113941	DISCHARGE BRUSH:TRANSPORT:PEEN	U009	61
M1113942	SHAFT:DRIVEN ROLLER:TRANSP	U009	62

Number	Part Name	Group	ID
	ORT		
M1113955	BRACKET:SENSOR:SMALL	U009	63
M1113961	GUIDE PLATE:REGISTRATION ROLLER:DRIVEN	U009	64
M1113964	BRACKET:REGISTRATION SENSOR	U009	65
M1113970	GUIDE PLATE:TRANSPORT ROLLER:CONNECTING:ADHESION	U009	80
M1113985	GUIDE PLATE:AUXILIARY:TRANSPORT ROLLER:CONNECTING:LEFT	U009	66
M1113986	GUIDE PLATE:AUXILIARY:TRANSPORT ROLLER:CONNECTING:RIGHT	U009	67
M1114070	BELT UNIT:ASS'Y	U010_S001	58
M1114091	BRACKET:THERMISTOR:PRESSURE ROLLER	U010	59
M1114099	GROUND PLATE:FUSING	U010	47
M1114145	TERMINAL:HEATER	U010	57
M1114148	HOUSING:THERMOSTAT:UPPER	U010	48
M1114180	GUIDE PLATE:EXIT:FUSING	U010	50
M1114194	STRIPPER PLATE:FUSING EXIT:COAT	U010	51
M1114203	GUIDE PLATE:ENTRANCE:FUSING	U010	52
M1114207	FUSING COVER:LOWER	U010	53
M1114208	COVER:GROUND PLATE	U010	54
M1114214	FUSING COVER:UPPER	U010	55
M1114219	BLOCK:FUSING UNIT	U010	56
M1114413	LINK:COUPLING:GATE PAWL:EXIT	U011	28
M1114414	LINK:CHANGE:GATE PAWL:EXIT	U011	29
M1114415	BRACKET:SOLENOID:EXIT	U011	30
M1114450	GUIDE:EXIT:LOWER	U011	31
M1114457	SUPPORTING PLATE:EXIT:UPPER	U011	32
M1114462	DAMPER:FEELER:SENSOR:OVERFLOW	U011	33
M1114466	EXIT ROLLER:DRIVEN	U011	34
M1114467	STOPPER:ROLLER:EXIT	U011	35
M1114468	GUIDE PLATE:EXIT:UPPER	U011	36
M1114471	FEELER:PAPER FEED SENSOR	U011	37

Exclusive Parts

Number	Part Name	Group	ID
M1114472	TORSION SPRING:FEELER:PAPER FEED SENSOR	U011	38
M1114473	FEELER:SENSOR:OVERFLOW	U011	39
M1114474	SHEET:PHOTOINTERRUPTOR:EXIT	U011	40
M1114475	GATE PAWL:REVERSE EXIT	U011	41
M1114483	BRACKET:GEAR:EXIT	U011	42
M1114487	DISCHARGE BRUSH:EXIT	U011	43
M1114601	COVER:FRONT	U012	36
M1114603	GUIDE PLATE:REVERSE	U012	37
M1114609	COMPRESSION SPRING:GUIDE PLATE:REVERSE	U012	38
M1114624	SHEET:DUPLEX:EXIT	U012	39
M1114629	SHAFT:LOCK:COVER:FRONT	U012	40
M1115118	PCB:EGB:ASS'Y	U014	68
M1115317	PCB:TERMINAL:IDCHIP	U015	111
M1115754	BRACKET:DENSITY SENSOR	U014	69
M1115756	SHAFT:DENSITY SENSOR	U014	70
M1115761	GUIDE:HARNESS:DENSITY SENSOR	U014	71
M1115784	HOLDER:CLEANER:DENSITY SENSOR:LEFT	U014	72
M1115791	COVER:POWER SUPPLY UNIT	U014	73
M1115810	GROUND PLATE:COVER:UPPER	U015	112
M1115813	GROUND PLATE:COVER:UPPER:2	U015	113
M1115822	THERMOPILE:FUSING:ASS'Y	U015_S001	115
M1115824	PLATE:THERMOPILE	U015_S001	116
M1115835	BRACKET:HDD:PEEN	U014	74
M1115838	COMPRESSION SPRING:TRANSFER	U014	91
M1115840	SHIELDING PLATE:DRIVE UNIT:TRANSFER	U013	120
M1115846	HEAT INSULATION:COVER:UPPER	U015	117
M1115847	HEAT INSULATION:COVER:MIDDLE	U015	118
M1115849	HEAT INSULATION:BASE:FUSING SUB-UNIT:LOWER	U015	119
M1115850	HEAT INSULATION:FUSING SUB-UNIT	U015	120

Number	Part Name	Group	ID
	NIT:PCDU		
M1115863	COVER:SD-CARD	U014	75
M1115888	CUSHION:FLAT BELT-TRANSFER	U014	76
M1115891	HOLDER:CLEANER:DENSITY SENSOR:RIGHT	U014	77
M1115893	HOLDER:HARNESS:DENSITY SENSOR	U014	78
M1115894	TENSION SPRING:DENSITY SENSOR	U014	79
M1115895	LEVER:DENSITY SENSOR	U014	87
M1116011	CLEANING SUB-UNIT:INTERMEDIATE TRANSFER:ASS'Y	U007_S001	6
M1116154	PLAIN SHAFT BEARING:ROLLER:FLAT BELT-TRANSFER:FACE FRONT:R3	U007_S001	7
M1116155	PLAIN SHAFT BEARING:ROLLER:FLAT BELT-TRANSFER:FACE FRONT:L3	U007_S001	8
M1116322	GUIDE:FRONT:TRANSFER ROLLER:SECOND	U009	69
M1116324	SPACER:GUIDE PLATE:TRANSFER/SEPARATION:LEFT	U009	70
M1116361	ELECTRODE PLATE:DISCHARGE:3	U009	71
M1116366	ELECTRODE:EARTH:PAPER FEED SENSOR:FUSING	U009	72
M1116367	ELECTRODE:EARTH:HOUSING:TRANSPORT	U009	73
M1116368	GUIDE PLATE:TRANSFER/SEPARATION:CONTACT POINT:LEFT LOWER	U009	74
M1116369	GUIDE PLATE:TRANSFER/SEPARATION:CONTACT POINT:RIGHT LOWER	U009	75
M1116370	SPACER:GUIDE PLATE:TRANSFER/SEPARATION:RIGHT	U009	76
M1116374	HOUSING:TORSION SPRING:RIGHT	U009	77

Exclusive Parts

Number	Part Name	Group	ID
M1116379	HOUSING:TORSION SPRING:LEFT	U009	78
M1116511	COLLECTION BOTTLE:USED TONER:V:ASS'Y	U008_S002	26
M1121222	COVER:LEFT LOWER:ASS'Y	U001_S003	21
M1121265	COVER:LEFT FRONT:500 SHEET FEED UNIT	U001	22
M1121281	COVER:REAR:CASSETTE:M112	U001	23
M1121292	COVER:RIGHT FRONT:500 SHEET FEED UNIT	U001	24
M1122555	(CHN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	U004_S004	88
M1122556	(TWN):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	U004_S006	89
M1122558	(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	U004_S003	107
		U004_S005	107
M1122574	SHEET:HOLDER:PAPER TRAY:500TYPE	U004_S003	90
		U004_S004	90
		U004_S005	90
		U004_S006	90
M1122575	TRAY BOTTOM PLATE:500TYPE:ASS'Y	U004_S003_S001	91
		U004_S004_S001	91
		U004_S005_S001	91
		U004_S006_S001	91
M1122579	SIDE FENCE:LEFT:500TYPE:ASS'Y	U004_S003_S002	92
		U004_S004_S002	92
		U004_S005_S002	92
		U004_S006_S002	92
M1122587	SIDE FENCE:RIGHT:500TYPE:ASS'Y	U004_S003_S003	93
		U004_S004_S003	93
		U004_S005_S003	93
		U004_S006_S003	93
M1122606	LEVER:PAPER VOLUME SENSOR:500TYPE	U004_S003	94
		U004_S004	94
		U004_S005	94
		U004_S006	94
M1122611	PAPER TRAY:REAR:500TYPE	U004_S003	95
		U004_S004	95
		U004_S005	95

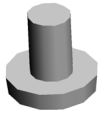
Number	Part Name	Group	ID
		U004_S006	95
M1122616	END FENCE:500TYPE:ASS'Y	U004_S003_S004	96
		U004_S004_S004	96
		U004_S005_S004	96
		U004_S006_S004	96
M1122621	STAY:END FENCE:500TYPE	U004_S003	97
		U004_S004	97
		U004_S005	97
		U004_S006	97
M1122627	TENSION SPRING:TRAY BOTTOM PLATE:500TYPE	U004_S003	98
		U004_S004	98
		U004_S005	98
		U004_S006	98
M1122629	GUIDE:PAPER TRAY:FRONT:500TYPE	U004_S003	99
		U004_S004	99
		U004_S005	99
		U004_S006	99
M1122630	COVER:PAPER TRAY:500TYPE	U004_S003	100
		U004_S004	100
		U004_S005	100
		U004_S006	100
M1122634	DECAL:PAPER FEED PRESSURE:OPERATE	U004_S003	101
		U004_S004	101
		U004_S005	101
		U004_S006	101
M1122639	PAPER TRAY:500TYPE:FRONT:GUIDE	U004_S003	102
		U004_S004	102
		U004_S005	102
		U004_S006	102
M1122662	ADAPTER:ENVELOPE	U016	10
M1291470	PCB:4.3-P:SENSOR:ASS'Y	U002_S001	9
		U002_S002	9
		U002_S003	9
		U002_S004	9
M1291500	COVER:FRONT	U002_S001	10
		U002_S002	10
		U002_S003	10
		U002_S004	10

Exclusive Parts

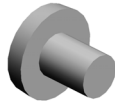
Number	Part Name	Group	ID
M1291503	KEYTOP:HOME	U002_S001	11
		U002_S002	11
		U002_S003	11
		U002_S004	11
M1291504	KEYTOP:SUS	U002_S001	12
		U002_S002	12
		U002_S003	12
		U002_S004	12
M1291525	SHEET:R	U002_S001	13
		U002_S002	13
		U002_S003	13
M1291529	KEYTOP:RIGHT	U002_S001	14
		U002_S002	14
		U002_S003	14
		U002_S004	14
M1291548	SHEET:L:BA	U002_S001	15
		U002_S002	15
		U002_S003	15
M1361270	COVER:PAPER EXIT SUB-UNIT:M136	U001	25
M1361279	GUIDE PLATE:COVER:PAPER EXIT SUB-UNIT:M136	U002	16
M1361281	COVER:SD/USB:UPPER	U001	27
M1361282	COVER:SD/USB	U001	28
M1361285	COVER:REAR:M136	U001	29
M1361457	PCB:SDUSB	U002	17
M1361458	PCB:LCDC:JACKAL:ASS'Y	U002_S001	18
		U002_S002	18
		U002_S003	18
		U002_S004	18
M1361462	GUIDE PLATE:SD/USB:M136	U002	19
M1361465	SHIELD PLATE:SD/USB:OPERATION SUB-UNIT:M136	U002	20
M1361471	(NA/EU,AA):OPERATION SUB-UNIT:JACKAL:ASS'Y	U002_S001	21
		U002_S002	21
M1361472	(CHN):OPERATION SUB-UNIT:JACKAL:ASS'Y	U002_S003	22
M1361475	(TWN):OPERATION SUB-UNIT:JACKAL:ASS'Y	U002_S004	23

Number	Part Name	Group	ID
	KAL:ASS'Y		
M1361500	COVER:HINGE:LEFT FRONT	U002_S001	24
		U002_S002	24
		U002_S003	24
		U002_S004	24
M1361501	COVER:HINGE:RIGHT FRONT	U002_S001	25
		U002_S002	25
		U002_S003	25
		U002_S004	25
M1361502	SHEET:L:BA	U002_S004	26
M1361503	SHEET:R	U002_S004	27
M1361531	DECAL:NAME PLATE:M136	U016	11
M1364607	HOLDER:GUIDE PLATE:REVERSE:LEFT:M136	U012	41
M1365215	PCB:CTL_JX2L:SERVICE	U014	90
M1365753	SEPARATION PLATE:CTL:EGB	U014	81
M1365879	GUIDE:SD-CARD:LAN	U014	89
M1367062	(EU,AA):CD-ROM:DRI_OI:ASS'Y	U016	13
M1367066	(NA):CD-ROM:DRI_OI:ASS'Y	U016	15
M1367480	SHEET:COLOR_CHART	U016	14
M1369590	NVRAM	U014	83
M1601900	LED HEAD:1200DPI:211.3MM	U003	34
M2815793	RAIL:JX2L:RIGHT	U014	84
M2815794	RAIL:JX2L:LEFT	U014	85
M2981501	COVER:REAR	U002_S001	28
		U002_S002	28
		U002_S003	28
		U002_S004	28
M2981506	GUIDE:CABLE	U002_S001	29
		U002_S002	29
		U002_S003	29
		U002_S004	29
M9080121	PCU:EXCHANGEABLE:BK:ASS'Y	U005_S004	8
M9080167	PCU:EXCHANGEABLE:C:ASS'Y	U005_S002	9
M9080175	PCU:EXCHANGEABLE:Y:ASS'Y	U005_S001	10
M9080187	PCU:EXCHANGEABLE:M:ASS'Y	U005_S003	7
M9080620	TRANSFER/SEPARATION UNIT:SECOND:MAINTENANCE:ASS'Y	U009_S001	79

Standard Parts



03520030N
SCREW:M2X3



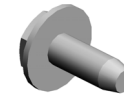
03530040N
SCREW - M3X4



03603006N
SCREW - M3X6



04503016N
TAPPING SCREW:3X16



04513008N
TAPPING SCREW - M3X8



04524012N
BINDING SELF-TAPPING SC
REW:4X12



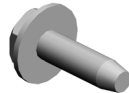
04543006Q
TAPPING SCREW - M3X6



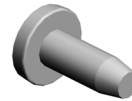
04543008Q
TAPPING SCREW:3X8



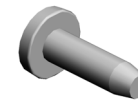
04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



04583010N
HEXAGON HEAD TAPPING S
CREW:3X10



04593008N
BINDING HEAD TAPPING SC
REW:3X8



04593010N
BINDING HEAD TAPPING SC
REW:3X10



07200030E
RETAINING RING - M3



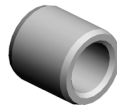
07200040E
RETAINING RING - M4



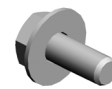
07200060E
RETAINING RING - M6



07250170E
RETAINING RING C - M17



07330406
BUSHING - 4X6



08046123
HEXAGONAL BOLT:W/WASH
ER:M3X8



08050089
RETAINING RING - M4



08050100
RETAINING RING - M2.5



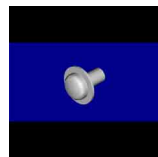
08050103
RETAINING RINGS-E:SILENC
ER:DIA3



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08050106
RETAINING RINGS-E:SILENC
ER:DIA6



09513008N
SCREW:POLISHED ROUND:
M3X8



09573010N
SCREW:SMALL ROUND/SPRI
NG:M3X10



09573012N
SCREW - M3X12



11050487
HARNESS CLAMP

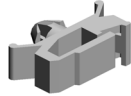


11050516
CLAMP

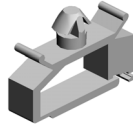
Standard Parts



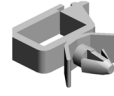
11050724
CLAMPS:WES-1210



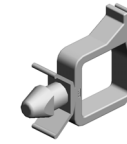
11050758
CLAMP:LWSM-0306A



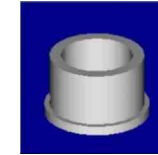
11050760
CLAMP:LWSM-0511A



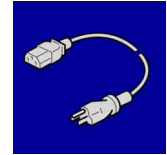
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CLAMP:LWS-0711A



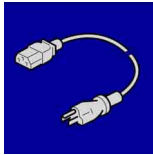
11050763
CLAMP:LWS-1211A



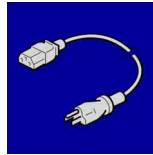
11060924
BUSHING:JKR-40



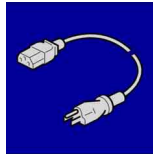
11500427
(NA):POWER SUPPLY CODE:
125V:15A:NA



11500457
(EU,AA):POWER SUPPLY CODE:
250V:10A



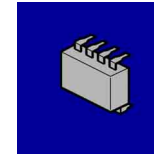
11500460
(CHN):POWER SUPPLY CODE:
E:250V:10A



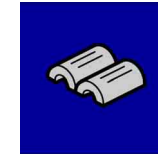
11500478
(TWN):POWER SUPPLY CODE:
E:125V:15A



12042612
MICRO SWITCH:D3V-16506-3
C25



14077677
EEPROM:BR24T64-W



16072240
FERRITE CORE:K3 T 16.00X8
.00X10.00

PM Part List

Number	Part Name	Num	Group	ID
AF031060	BY-PASS FEED ROLLER	1	U004	8
AF033008	FRICITION PAD:10X50	1	U004_S002	9
M1091226	FILTER:TVOG	1	U001	5
M1112672	PAPER FEED ROLLER	1	U004	106
M1112675	FRICITION PAD:ADHESION	4	U004_S003	62
			U004_S004	62
			U004_S005	62
			U004_S006	62
M9080620	TRANSFER/SEPARATION U NIT:SECOND:MAINTENANCE :ASS'Y	1	U009_S001	79

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201911-01	1911 Modification	-	M1116010	CLEANING SUB-UNIT:INTERMEDIATE TRANSFER: ASS'Y	M1116011	CLEANING SUB-UNIT:INTERMEDIATE TRANSFER: ASS'Y	U007_S001	6	1	X/O			
201902-01	1902 Modification	-			M1091098	HINGE:LEFT REAR:CONTACT POINT	U015	125	1				
201812-01	1812 Modification	-	M9080160	PCU:EXCHANGEABLE:Y:ASS'Y	M9080175	PCU:EXCHANGEABLE:Y:ASS'Y	U005_S001	10	1	O/O			
201810-01	1810 Modification	-			M1096421	DUCT:TONER RECYCLING SECTION:ASS'Y	U008_S001	27	1				
201808-01	1808 Modification	-	M1114089	BRACKET:THERMISTOR:PRESSURE ROLLER	M1114091	BRACKET:THERMISTOR:PRESSURE ROLLER	U010	59	2	X/O			
201808-02	1808 Modification	-	M1095838	COMPRESSION SPRING:TRANSFORMER	M1115838	COMPRESSION SPRING:TRANSFORMER	U014	91	1	X/O			
201807-01	1807 Modification	-	M9080165	PCU:EXCHANGEABLE:C:ASS'Y	M9080167	PCU:EXCHANGEABLE:C:ASS'Y	U005_S002	9	1	O/O			
201807-02	1807 Modification	-	M1115820	DUCT:FUSING SUB-UNIT	M0B05820	DUCT:FUSING SUB-UNIT:2	U015	124	1	X/O			
201806-01	1806 Modification	-			M9080121	PCU:EXCHANGEABLE:BK:ASS'Y	U005_S004	8	1				
201805-01	1805 Modification	-	M1114050	BELT UNIT:ASS'Y	M1114070	BELT UNIT:ASS'Y	U010_S001	58	1	X/O			
201804-01	1804 Modification	-	08050104	RETAINING RINGS-E:SILENCER:DI A4	08050089	RETAINING RINGS - M4	U015	123	1	X/O			
201804-02	1804 Modification	-	M1112820	GUIDE PLATE:MANUAL FEED:LO			U004_S001	72	1	X/O		New part number M0B02892(20171	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		WER								0-09),Int x/o	
201803-01	1803 Modification	-	M1122554	(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	M1122558	(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	U004_S003	107	1	X/O			
			M1122554	(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	M1122558	(NA/EU,AA):PAPER FEED:PAPER TRAY:500TYPE:ASS'Y	U004_S005	107	1	X/O			
201803-02	1803 Modification	-			M1116511	COLLECTION BOTTLE:USED TONER:V:ASS'Y	U008_S002	26	1				
201803-03	1803 Modification	-	M1111305	PAWL:LOCK:COVER:UPPER	D0A01306	PAWL:LOCK:COVER:UPPER	U015	122	2	O/O			
201803-04	1803 Modification	-	M9080601	INTERMEDIATE TRANSFER SECTION:MAINTENANCE:ASS'Y			U007	9	1				
201801-01	1801 Modification	-	M9080166	PCU:EXCHANGEABLE:M:ASS'Y	M9080187	PCU:EXCHANGEABLE:M:ASS'Y	U005_S003	7	1	O/O			
201801-02	1801 Modification	-	M1365305	PCB:CTL_JX2L:SERVICE	M1365215	PCB:CTL_JX2L:SERVICE	U014	90	1	O/O			
201712-01	1712 Modification	-	M1113987	GUIDE PLATE:TRANSPORT ROLLER:CONNECTING:ADHESION	M1113970	GUIDE PLATE:TRANSPORT ROLLER:CONNECTING:ADHESION	U009	80	1	X/O			
201712-02	1712 Modification	-			M0B01923	COVER:DISCHARGE LAMP:V:ASS'Y	U003_S001	35	1	X/O		Old part number: M1111921 Int:X/O	
201712-03	1712 Modification	-	M1111921	COVER:DISCHA			U003_S001	31	1	X/O		New part number:	

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-		RGE LAMP:V								M0B01923 Int:X/O	
201712-04	1712 Modification	A			M0B01924	SHEET:COVER:DISCHARGE LAMP:V	U003_S001	36	1				
201712-05	1712 Modification	A	M1115469	HARNESS:EGB:TONER END SENSOR:DISCHARGE:LED	M0B05470	HARNESS:EGB:TONER END SENSOR:DISCHARGE:LED	B9(1/1)		1	X/X			
201711-01	1711 Modification	-	GX202125	ELECTROMAGNETIC CLUTCH:0.45NM	GX202131	ELECTROMAGNETIC CLUTCH:0.45N:M	U013	126	1	X/O			
201711-02	1711 Modification	-	GB011167	GEAR:TRANSPORT:COUPLING:PAPER FEED	GB011196	GEAR:TRANSPORT:COUPLING:PAPER FEED	U013	125	1	X/X			
201710-01	1710 Modification	-	GA146138	SHAFT:TRANSPORT:CONNECTING	GA146139	SHAFT:TRANSPORT:CONNECTING	U013	123	1	X/O			
201710-02	1710 Modification	-	M1111135	DRIVE UNIT:PHOTOCONDUCTOR:ASS'Y	M0B01135	MECHANICAL DRIVE SECTION:PHOTOCONDUCTOR:ASS'Y	U013_S001	124	1	X/O			
201710-03	1710 Modification	-	M1112822	SUPPORTING PLATE:MANUAL FEED:LOWER	M0B02821	SUPPORTING PLATE:MANUAL FEED:LOWER	U004_S001	104	1	X/O			
201710-04	1710 Modification	-	M1365233	PCB:CTL:ASS'Y	M1365305	PCB:CTL_JX2L:SERVICE	U014	88	1	X/O			
201710-05	1710 Modification	-	G0523103	PAPER FEED ROLLER	M1112672	PAPER FEED ROLLER	U004	106	1	O/O			
201710-06	1710 Modification	-	M1367061	(NA):CD-ROM:DRIVE:ASS'Y	M1367066	(NA):CD-ROM:DRIVE:ASS'Y	U016	15	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201710-07	1710 Modification	A	M1365876	GUIDE:SD-CARD :LAN:M136	M1365879	GUIDE:SD-CARD :LAN	U014	89	1	X/O			
201710-08	1710 Modification	A	M1114149	TERMINAL:HEAT ER	M1114145	TERMINAL:HEAT ER	U010	57	1	X/X			
201710-09	1710 Modification	-			M0B02892	GUIDE PLATE:M ANUAL FEED:LO WER:SUB-ASS'Y	U004_S001	105	1	X/O		Old part number M0B02820,Int X/O	
201708-01	1708 Modification	A	M1361273	COVER:LOWER: PAPER EXIT SUB -UNIT:M136	M0B01273	COVER:OPERATI ON SUB-UNIT:LO WER	U001	31	1	X/O			
201708-02	1708 Modification	A	M1361488	CABLE:USB:SDU SB	M1361492	CABLE:USB:SDU SB	D2(1/1)		1	X/X			
201708-03	1708 Modification	A			11050516	CLAMP	U001	30	1				
201708-04	1708 Modification	-	M1112880	HOLDER:FRICTI ON PAD:MANUA L FEED:ADHESI ON	M0B02880	HOLDER:FRICTI ON PAD:MANUA L FEED	U004	103	1	X/O			
201708-05	1708 Modification	-			M1111055	SHEET:HARNES S:BRACKET:FUSI NG:GEAR	U013	122	1				
201708-06	1708 Modification	-	M1095893	LEVER:DENSITY SENSOR	M1115895	LEVER:DENSITY SENSOR	U014	87	1	X/O			
201707-01	1707 Modification	A	04513008N	TAPPING SCRE W - M3X8			U013	3	1				
			04513008N	TAPPING SCRE W - M3X8			U013	3	1				
201707-02	1707 Modification	A			09513008N	SCREW:POLISH ED ROUND:M3X8	U013	121	1				
					09513008N	SCREW:POLISH ED ROUND:M3X8	U013	121	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201707-03	1707 Modification	-	M1095895	COMPRESSION SPRING:TRANSFER:HVP:2	M1095896	COMPRESSION SPRING:TRANSFER:HVP:2	U014	86	1	X/O			
201706-01	1706 Modification	-	M1111596	SHAFT:COVER:MIDDLE	M1111593	SHAFT:COVER:MIDDLE	U015	121	1	X/O			
201705-01	1705 Modification	-	M1112657	FRICION PAD:ADHESION	M1112675	FRICION PAD:ADHESION	U004_S003	62	1	X/O			
			M1112657	FRICION PAD:ADHESION	M1112675	FRICION PAD:ADHESION	U004_S004	62	1	X/O			
			M1112657	FRICION PAD:ADHESION	M1112675	FRICION PAD:ADHESION	U004_S005	62	1	X/O			
			M1112657	FRICION PAD:ADHESION	M1112675	FRICION PAD:ADHESION	U004_S006	62	1	X/O			
201704-01	1704 Modification	-	M1111118	BRACKET:TRANSPORT:INNER:FRONT	M1111119	BRACKET:TRANSPORT:INNER:FRONT	U013	109	1	X/O			

