

**Taurus-C2**  
**(D194/D195/D203/D204)**  
**Parts Catalog**

**Parts change information sample**

 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
Pro C7100S/7110S/7100SX/7110SX	D194/D195/D203/D204	3D
Pro C7100/7110/7100X/7110X	M195/M196/M207/M208	3D
Decurl Unit DU5040	D3A4	3D
Vacuum Feed LCIT RT5100	D777	3D
Bridge Unit BU5010	D778	3D
Vacuum Feed Banner Sheet Tray Type S3	D777	3D
LCIT RT5090	D732	3D
Buffer Pass Unit Type S3	D795	3D
Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S3	D777	3D
Multi Bypass Banner Sheet Tray Type S3	D517	3D
High Capacity Stacker SK5030	D776	3D
5th Station Replacement Kit Type S3	D880	3D
RPIP Interface Box Type S3	M462	Traditional
Optional Counter Interface Unit Type A	B871	Traditional
OCR Unit Type M2	D166	Traditional
Copier Model SD card for NetWare printing Type S3	D3A8	Traditional
PostScript3 Unit Type S3	D3A8	Traditional
Color Controller E-43A	M468	Traditional

# Unit All



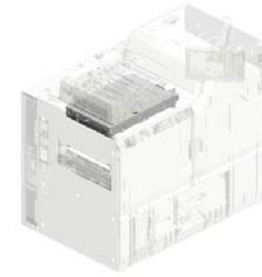
U001  
EXTERIOR



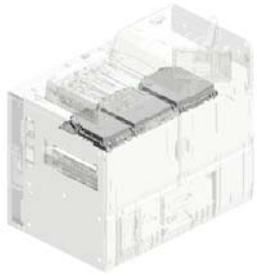
U002  
OPERATION



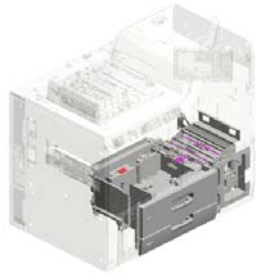
U003  
ADF



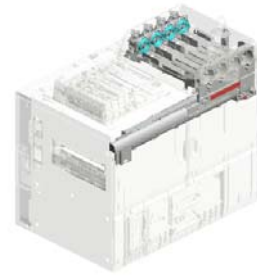
U004  
SCANNER



U005  
LASER UNIT



U006  
PAPER BANK/PAPER FEED/VERTICAL TRANS  
PORT



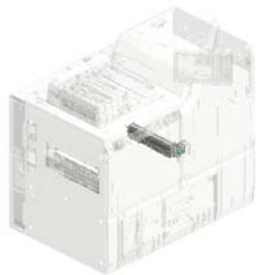
U007  
TONER SUPPLY



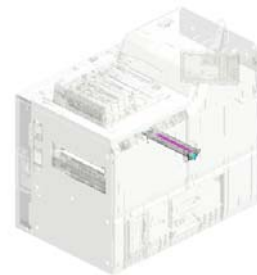
U008  
PCDU



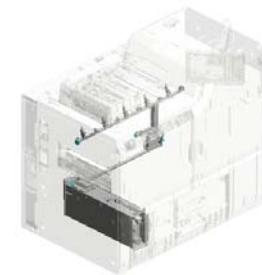
U009  
ITB UNIT



U010  
ITB CLEANING



U011  
TRANSFER/SEPARATION

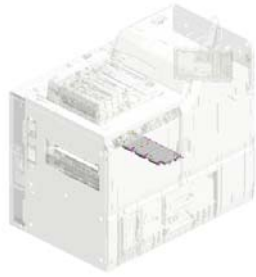


U012  
USED TONER

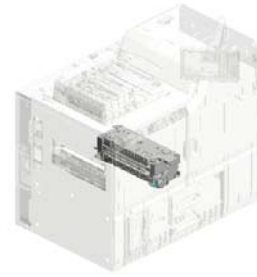
# Unit All



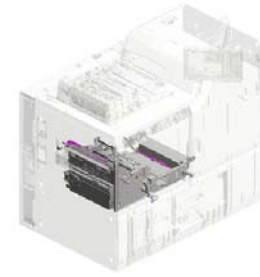
**U013**  
PAPER FEED(MAIN)



**U014**  
SEPARATION/PAPER TRANSPORT



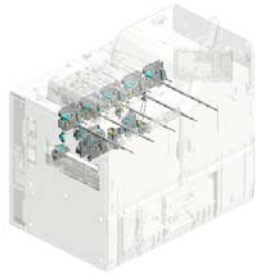
**U015**  
FUSING



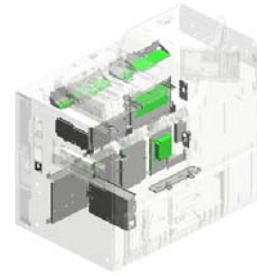
**U016**  
PAPER EXIT



**U017**  
DUPLIX



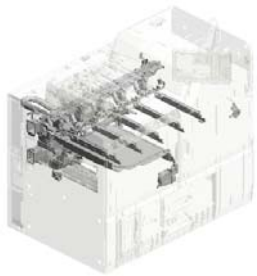
**U018**  
MAIN DRIVE



**U019**  
ELECTRICAL



**U020**  
CONTROLLER



**U021**  
AIR COOLING



**U022**  
MAIN FRAME

# U001.EXTERIOR

U001\_S001  
D0747753  
COVER:TONER SUPPLY:UPPER:ASSY

U001\_S008  
D1947826  
COVER:MAIN:RIGHT:ASSY

U001\_S002  
D0747780  
DOOR:FRONT LEFT:UPPER:ASSY

U001\_S005  
D0747810  
DOOR:FRONT RIGHT:UPPER:ASSY

U001\_S007  
D1947716  
COVER:MAIN:LEFT:ASSY

U001\_S006  
D1947816  
SUPPORTING PLATE:DOOR:FRONT RIGHT:ASSY

U001\_S003  
D0747791  
DOOR:COLLECTION BOTTLE:ASSY

U001\_S004  
D1947800  
SUPPORTING PLATE:DOOR:FRONT LEFT:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U001 EXTERIOR

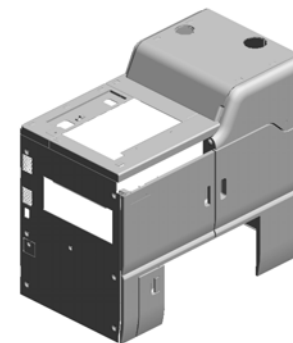
6.AG070512  
MAGNET CATCH:  
ASSY

22.D0747752  
(x4)  
CAP:COVER:TONE  
R SUPPLY

7.AG070514  
MAGNET CATCH

2.04514008N  
(x5)  
TAPPING SCREW:  
4X8

24.D0747762  
(x2)  
BRACKET:HINGE:T  
ONER SUPPLY



4.52062684  
(x2)  
SHOULDER SCRE  
W - M3



11.C1012360  
(x2)  
SNAP RING



21.D0744557  
DECAL:H-TEMP W  
ARNING:EXIT



20.D0744553  
DECAL:PULL OUT:  
LEFT:D1



18.D0744549  
DECAL:MISFEED R  
EMOVAL:EXIT



26.D0747785  
DOOR:FRONT LEF  
T:LOWER



3.08025324  
(x47)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10



19.D0744551  
DECAL:PULL OUT:  
LEFT:Z1



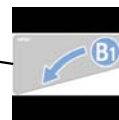
16.D0742987  
DECAL:PULL OUT:  
RIGHT:B6



17.D0742989  
DECAL:PULL OUT:  
RIGHT:Z2



14.D0742985  
DECAL:PULL OUT:  
RIGHT:B3



13.D0742984  
DECAL:PULL OUT:  
RIGHT:B1



15.D0742986  
DECAL:PULL OUT:  
RIGHT:B4



1.03604008N  
(x4)  
SCREW - M4X8

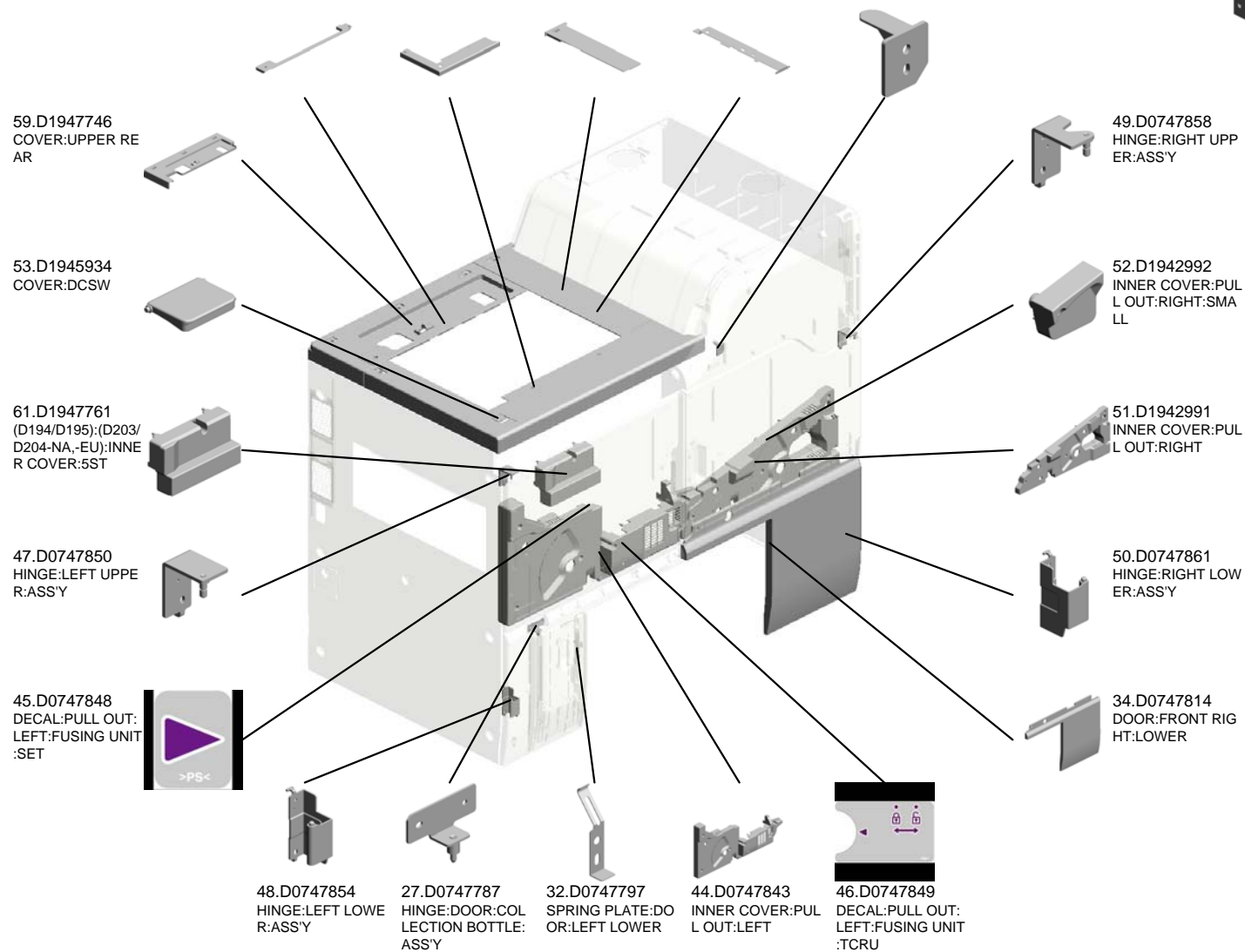


9.B1041303  
(x2)  
HINGE SHAFT

1.03604008N (x 5)  
SCREW - M4X8  
2.04514008N (x34)  
TAPPING SCREW:4X8

# U001 EXTERIOR

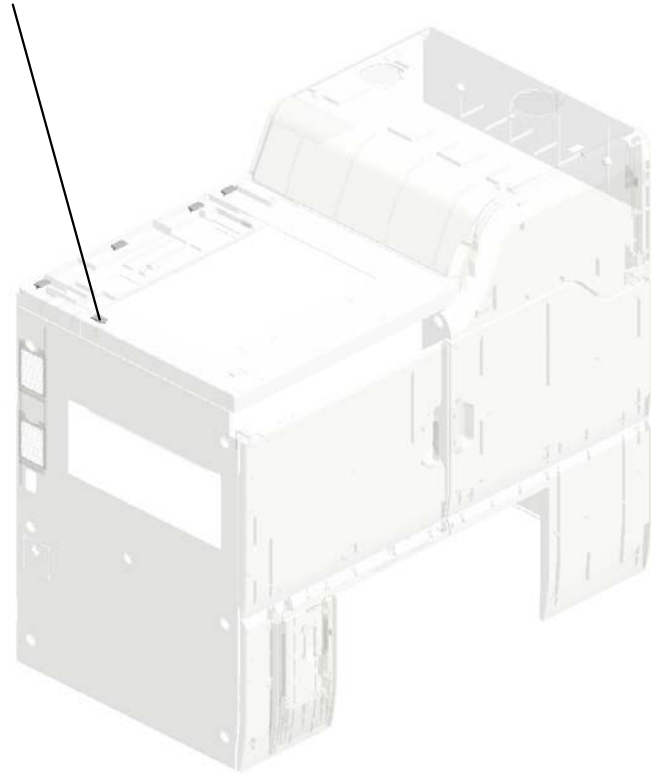
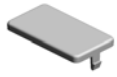
60.D1947747 COVER:UPPER REAR:SMALL  
 56.D1947741 COVER:UPPER FRONT  
 57.D1947743 COVER:UPPER RIGHT  
 58.D1947744 BRACKET:COVER:UPPER RIGHT  
 65.D7101333 SHIELDING PLATE:OPEN AND CLOSE:SENSOR:DOOR





U001  
EXTERIOR

66.M0447747  
(x5)  
CAP:COVER:REAR



U001\_S001  
COVER:TONER SUPPLY:UPPER:ASS'Y

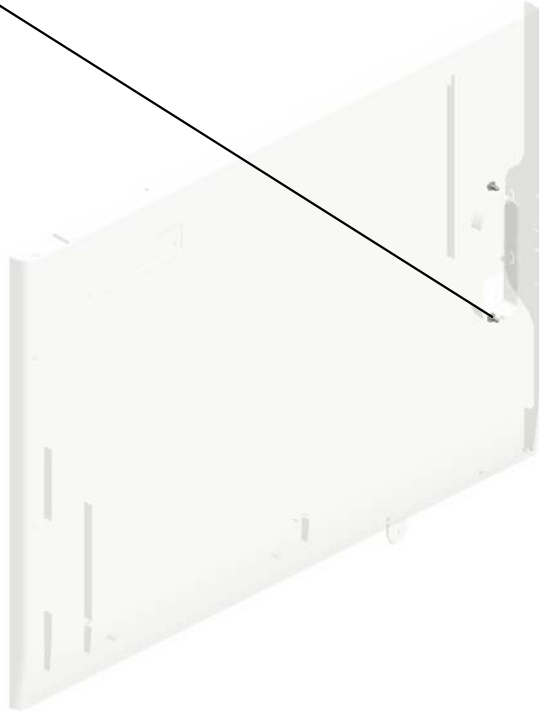
3.08025324  
(x3)  
HEXAGON HEAD TAPPING SCREW:PF:4X10



23.D0747753  
COVER:TONER SUPPLY:UPPER:ASS'Y

U001\_S002  
DOOR:FRONT LEFT:UPPER:ASS'Y

3.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10



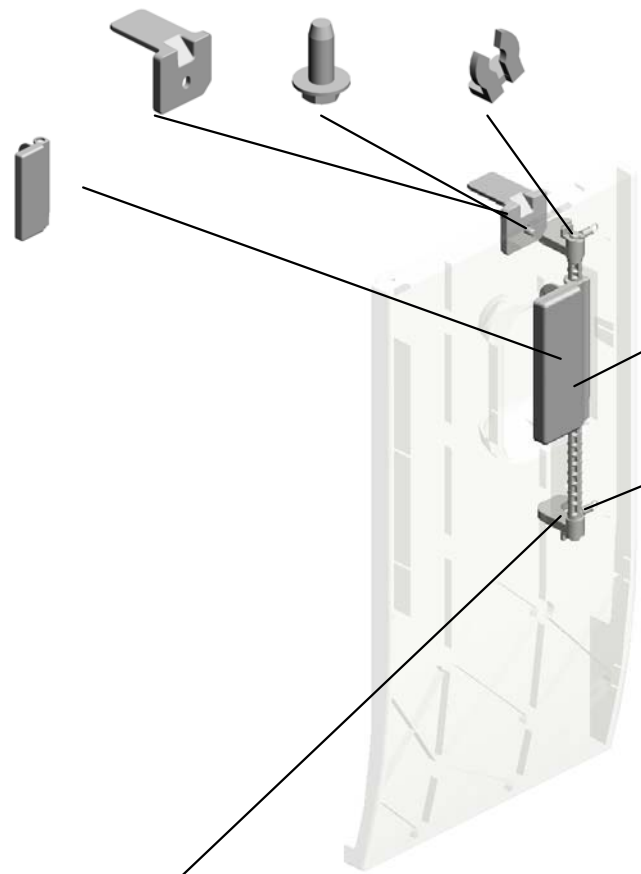
25.D0747780  
DOOR:FRONT LEFT:UPPER:ASS'Y

U001\_S003  
DOOR:COLLECTION BOTTLE:ASS'Y

10.B2341293 LEVER - SAFETY SWITCH  
 3.08025324 HEXAGON HEAD TAPPING SCREW:PF:4X10  
 5.54472681 (x2) SNAP RING

28.D0747791 DOOR:COLLECTION BOTTLE:ASS'Y

29.D0747793 GRIP:DOOR:COLLECTION BOTTLE



31.D0747795 SHAFT:CONTACT POINT:GRIP

12.D0146458 (x2) SPRING:BLADE:NO.1

30.D0747794 (x2) LEVER:RELEASE:DOOR:COLLECTION BOTTLE

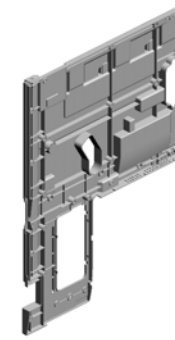
U001\_S004

SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y

41.D0747837  
DECAL:MISFEED R  
EMOVAL

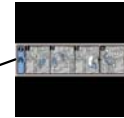
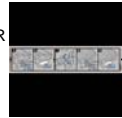
5.54472681  
(x4)  
SNAP RING

8.AG071013  
(x2)  
MAGNET CATCH:2  
4.5N:ASS'Y



62.D1947800  
SUPPORTING PLA  
TE:DOOR:FRONT L  
EFT:ASS'Y

43.D0747839  
DECAL:MISFEED R  
EMOVAL:Z-2



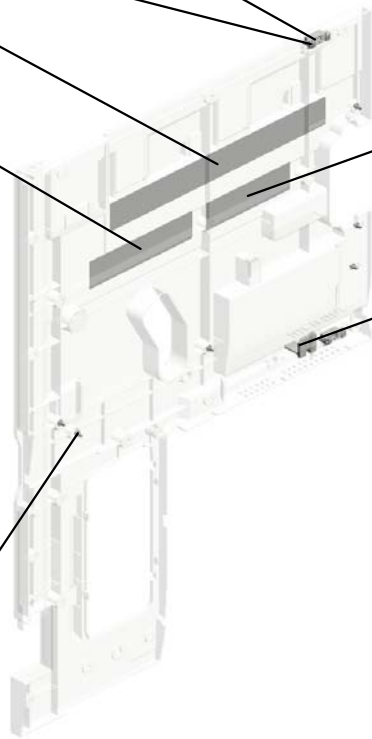
42.D0747838  
DECAL:MISFEED R  
EMOVAL:Z-1



10.B2341293  
LEVER - SAFETY S  
WITCH

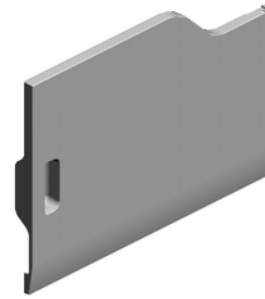


3.08025324  
(x6)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10



U001\_S005  
DOOR:FRONT RIGHT:UPPER:ASS'Y

3.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10



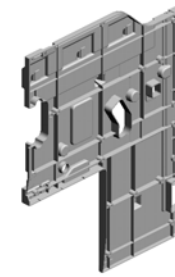
33.D0747810  
DOOR:FRONT RIGHT:UPPER:ASS'Y

U001\_S006

SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

5.54472681  
(x4)  
SNAP RING

40.D0747836  
DECAL:MISFEED R  
EMOVAL:AB



63.D1947816  
SUPPORTING PLATE:DOOR:FRONT  
RIGHT:ASS'Y

39.D0747835  
DECAL:MISFEED R  
EMOVAL:LOCATION



3.08025324  
(x6)  
HEXAGON HEAD TAPPING SCREW:PF:4X10



10.B2341293  
LEVER - SAFETY SWITCH



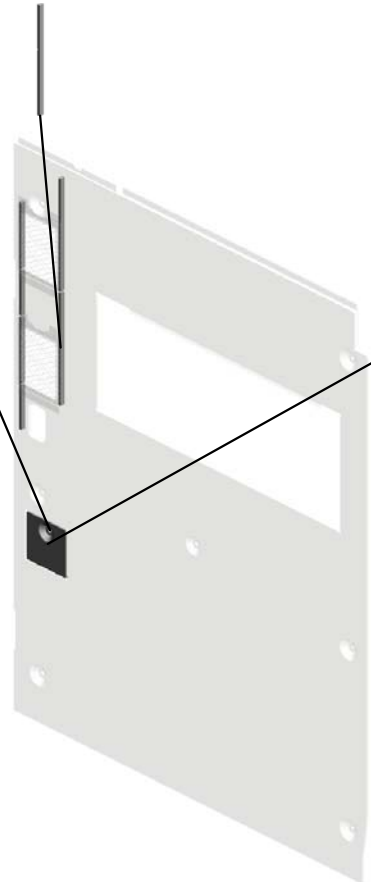
8.AG071013  
(x2)  
MAGNET CATCH:2  
4.5N:ASS'Y

U001\_S007  
COVER:MAIN:LEFT:ASS'Y

2.04514008N  
TAPPING SCREW:  
4X8

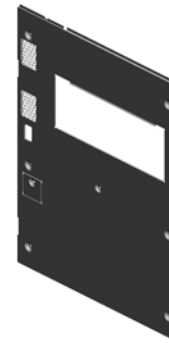
55.D1947720  
(x4)  
SEAL:EXTERIOR:ENTRANCE  
XIT:GUIDE PLATE:  
ENTRANCE

54.D1947716  
COVER:MAIN:LEFT  
:ASS'Y



38.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

2.04514008N (x 7)  
TAPPING SCREW:4X8



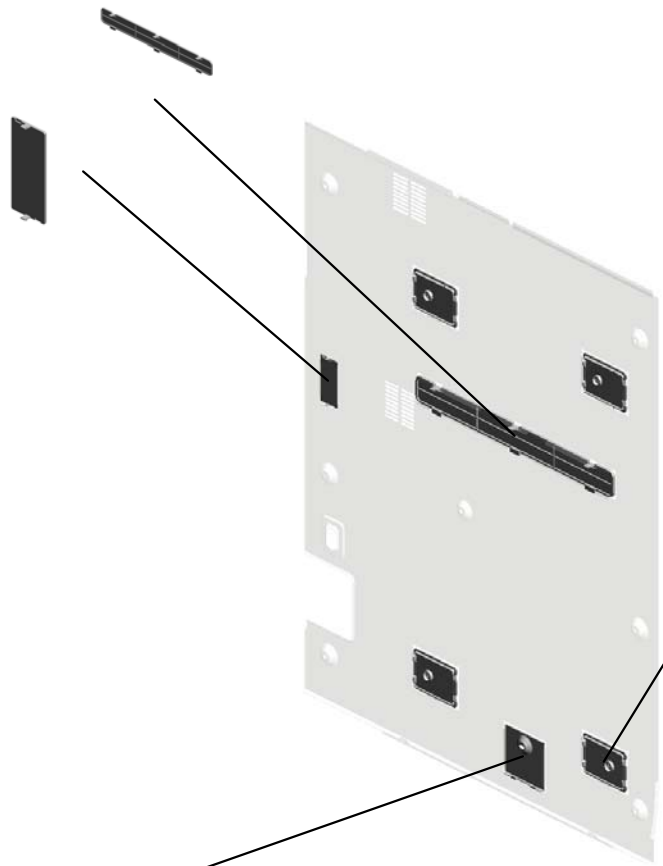


U001\_S008  
COVER:MAIN:RIGHT:ASS'Y

37.D0747830  
COVER:LARGE CA  
PACITY TRAY

64.D1947826  
COVER:MAIN:RIGH  
T:ASS'Y

35.D0747828  
CAP:CONNECTOR



36.D0747829  
(x4)  
CAP:JOINT:LARGE  
CAPACITY TRAY

38.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002.OPERATION

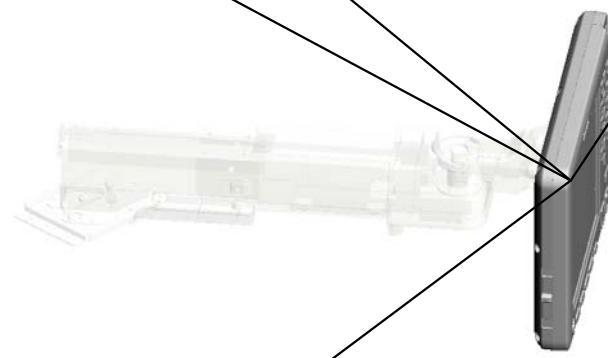
U002\_S001  
D1957211  
(-AA,-NA):OPERATION PANE  
L:ASSY



U002\_S002  
D1957211  
(-AA,-NA):OPERATION PANE  
L:ASSY



U002\_S003  
D1957212  
(-EU):OPERATION PANEL:AS  
S'Y



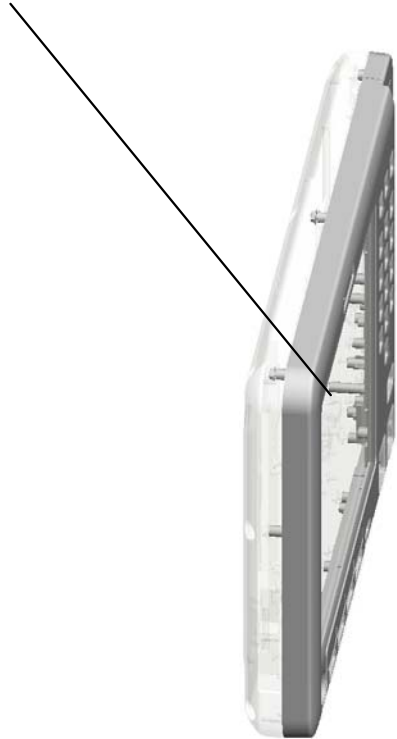
U002\_S004  
D1957213  
(-CHN):OPERATION PANEL:A  
SS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002\_S001.(-AA,-NA):OPERATION PANEL:ASS'Y

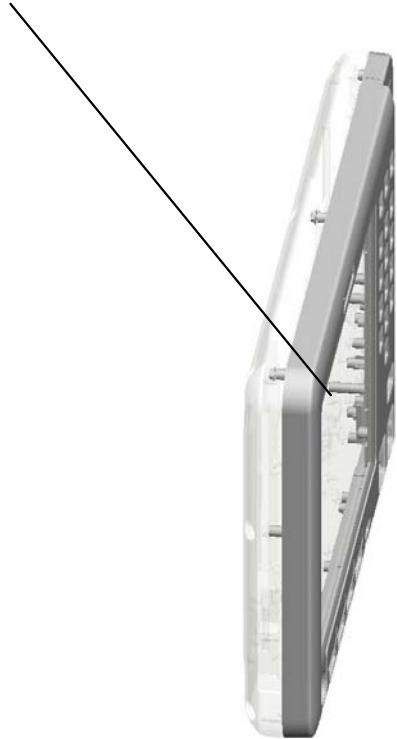
U002\_S001\_S001  
D1797302  
COVER:FRONT:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002\_S002.(-AA,-NA):OPERATION PANEL:ASS'Y

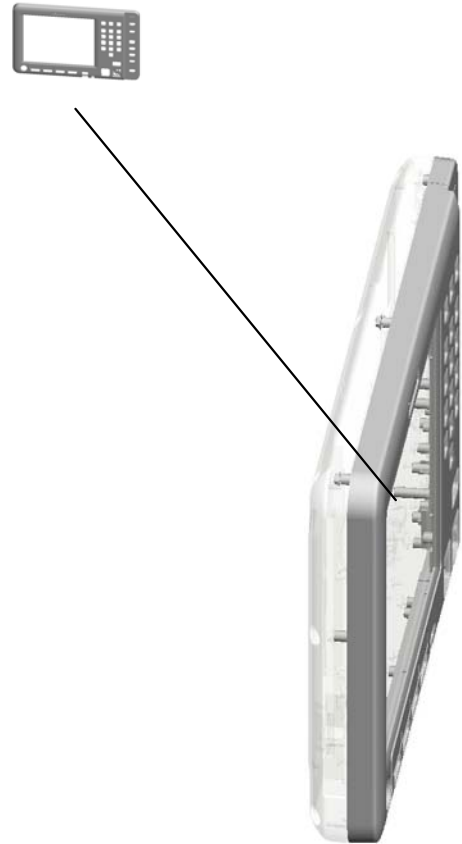
U002\_S002\_S001  
D1797302  
COVER:FRONT:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002\_S003.(-EU):OPERATION PANEL:ASS'Y

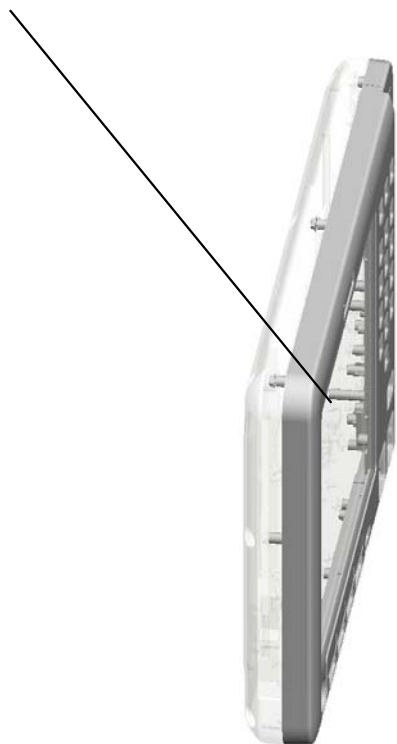
U002\_S003\_S001  
D1797303  
(-EU):COVER:FRONT:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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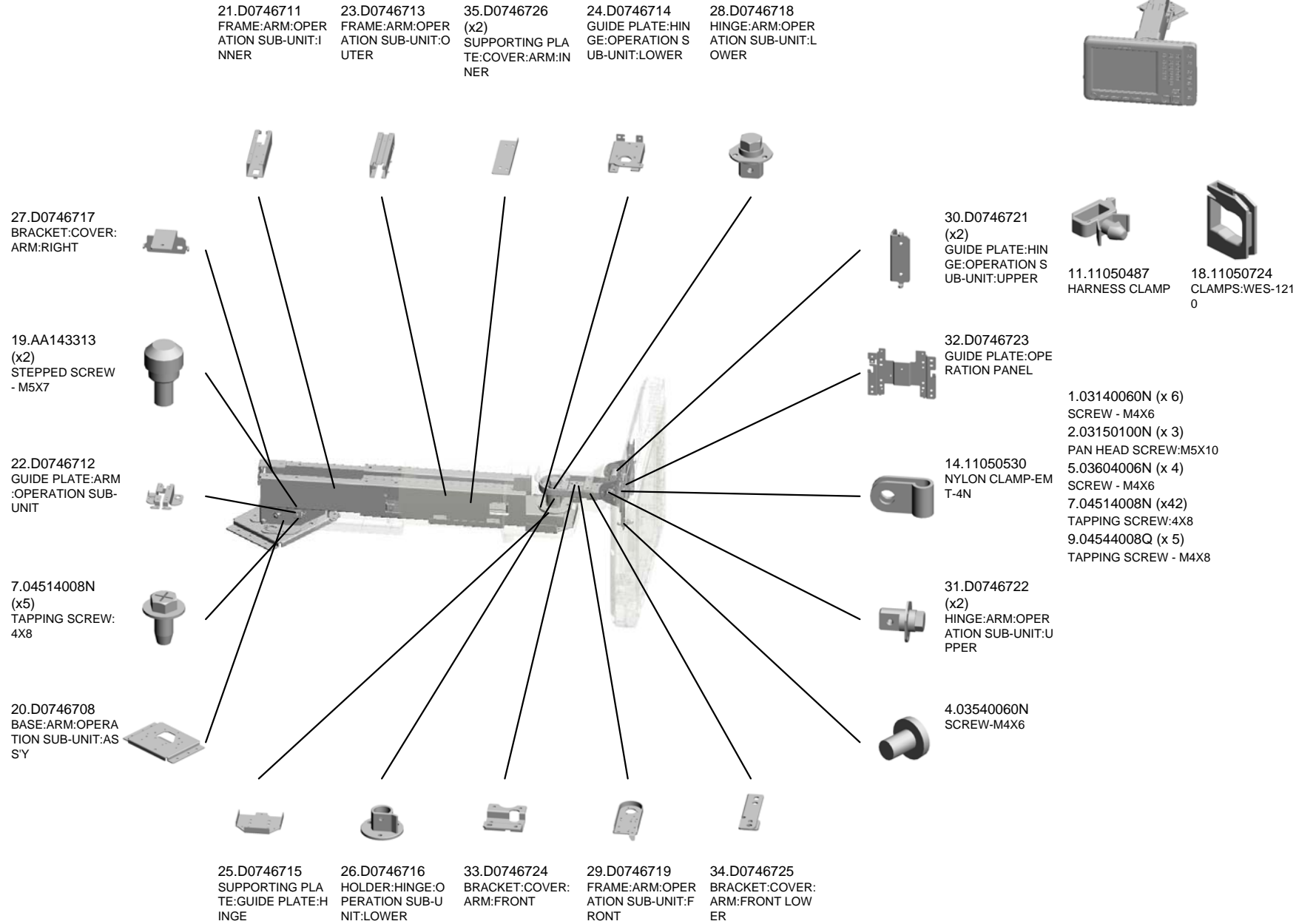
# U002\_S004.(-CHN):OPERATION PANEL:ASS'Y

U002\_S004\_S001  
D1797304  
(-CHN):COVER:FRONT:ASS'Y



U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U002 OPERATION



# U002 OPERATION

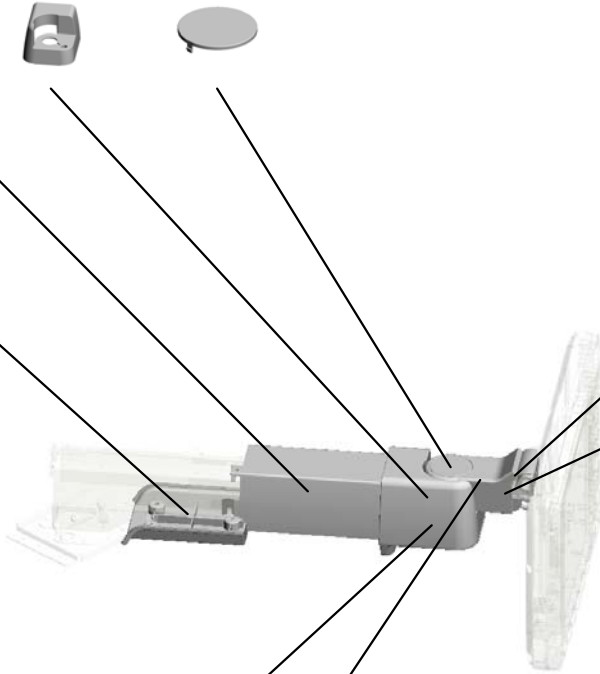
38.D0746731 42.D0746737  
COVER:ARM:OPER CAP:COVER:ARM:  
ATION SUB-UNIT:L FRONT  
EFT



36.D0746729  
COVER:ARM:OPER  
ATION SUB-UNIT:I  
INNER



37.D0746730  
COVER:ARM:OPER  
ATION SUB-UNIT:R  
IGHT LOWER



43.D0746739  
HOLDER:HINGE:O  
PERATION SUB-U  
NIT:UPPER



41.D0746736  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT LOWER



39.D0746732  
COVER:ARM:OPER  
ATION SUB-UNIT:L  
EFT LOWER



40.D0746733  
COVER:ARM:OPER  
ATION SUB-UNIT:F  
RONT





U002\_S001  
 (-AA,-NA):OPERATION PANEL:ASS'Y

6.04503010N  
 (x36)  
 TAPPING SCREW -  
 M3X10

8.04523010P  
 (x4)  
 BINDING SELF-TA  
 PPING SCREW:3X  
 10

59.D1797334  
 LENS:POWER SOU  
 RCE

60.D1797335  
 KEYTOP:OPTION:C

46.D0951790  
 KEYTOP:INTERRU  
 PT



65.D1957211  
 (-AA,-NA):OPERATI  
 ON PANEL:ASS'Y

3.03530040N  
 (x18)  
 SCREW - M3X4

15.11050603  
 CLAMP:FFC-20

17.11050692  
 CLAMP:LES-0503

55.D1797330  
 COVER:REAR

47.D1797299  
 LCD:10.4SVGA\_SH

61.D1797387  
 GASKET:4X4:L7

13.11050529  
 NYLON CLAMP-EM  
 T-3N

12.11050511  
 (x10)  
 HARNESS CLAMP -  
 LWS-0306ZC

57.D1797332  
 KEYTOP:HOME

56.D1797331  
 KEYTOP:FUNCTION

44.D0951788  
 KEYTOP:TRY PRIN  
 T

10.09544008N  
 (x3)  
 SCREW - M4X8

45.D0951789  
 KEYTOP:STOP

16.11050621  
 CLAMP - SB-2712

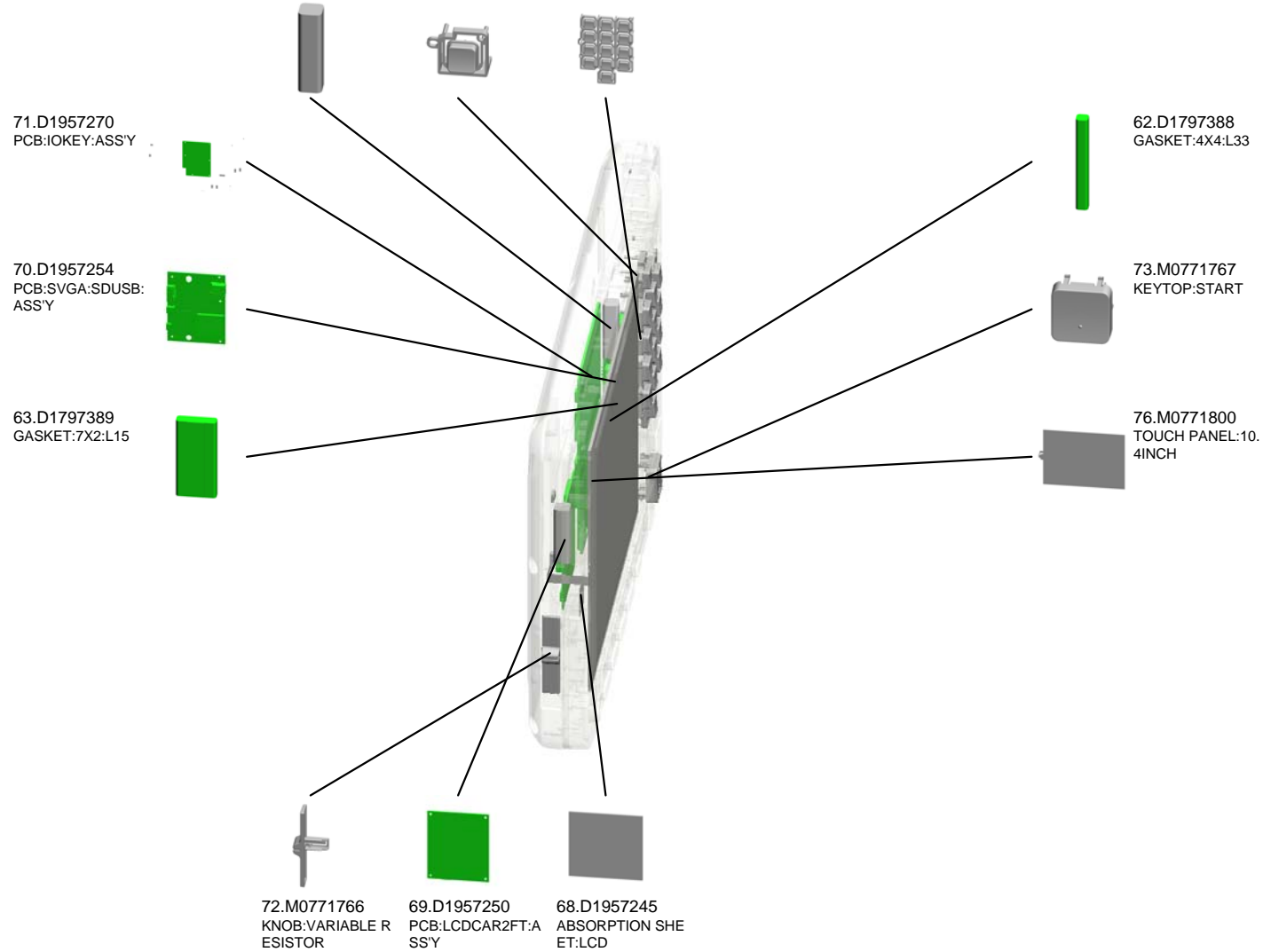
58.D1797333  
 LENS:STATUS DIS  
 PLAY

U002\_S001  
 (-AA,-NA):OPERATION PANEL:ASS'Y

64.D1797390 (x2) GASKET:10X10:L38  
 75.M0771769 KEYTOP:RESET SWITCH  
 74.M0771768 KEYTOP:10KEY

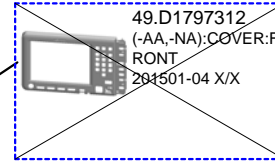
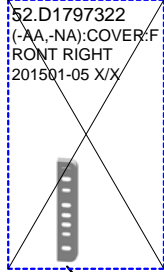


65.D1957211 (-AA,-NA):OPERATION PANEL:ASS'Y



U002\_S001\_S001  
COVER:FRONT:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



77.D1797302  
COVER:FRONT:AS  
SY



# U002\_S002

## (-AA,-NA):OPERATION PANEL:ASS'Y

6.04503010N  
(x36)  
TAPPING SCREW -  
M3X10

8.04523010P  
(x4)  
BINDING SELF-TA  
PPING SCREW:3X  
10

59.D1797334  
LENS:POWER SOU  
RCE

60.D1797335  
KEYTOP:OPTION:C

46.D0951790  
KEYTOP:INTERRU  
PT



65.D1957211  
(-AA,-NA):OPERATI  
ON PANEL:ASS'Y

3.03530040N  
(x18)  
SCREW - M3X4

15.11050603  
CLAMP:FFC-20

17.11050692  
CLAMP:LES-0503

55.D1797330  
COVER:REAR

47.D1797299  
LCD:10.4SVGA\_SH

61.D1797387  
GASKET:4X4:L7

13.11050529  
NYLON CLAMP-EM  
T-3N

12.11050511  
(x10)  
HARNESS CLAMP -  
LWS-0306ZC

57.D1797332  
KEYTOP:HOME

56.D1797331  
KEYTOP:FUNCTION

44.D0951788  
KEYTOP:TRY PRIN  
T

10.09544008N  
(x3)  
SCREW - M4X8

45.D0951789  
KEYTOP:STOP

16.11050621  
CLAMP - SB-2712

58.D1797333  
LENS:STATUS DIS  
PLAY

U002\_S002

(-AA,-NA):OPERATION PANEL:ASS'Y

64.D1797390 (x2) GASKET:10X10:L38  
 75.M0771769 KEYTOP:RESET SWITCH  
 74.M0771768 KEYTOP:10KEY



65.D1957211 (-AA,-NA):OPERATION PANEL:ASS'Y

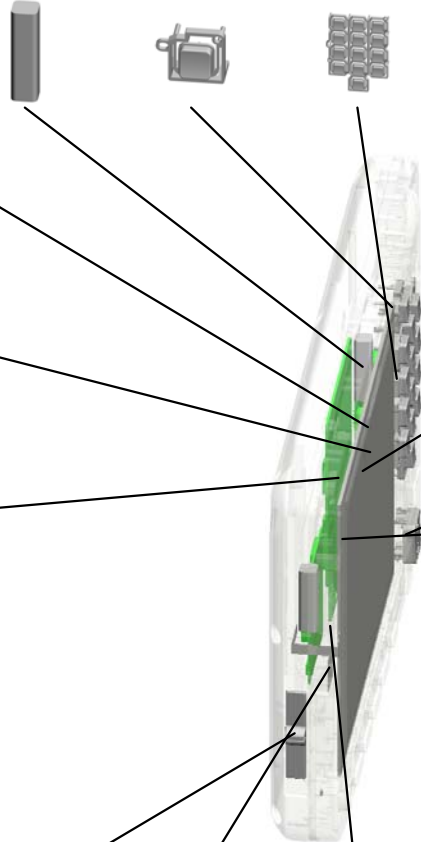
70.D1957254 PCB:SVGA:SDUSB:ASS'Y



63.D1797389 GASKET:7X2:L15



71.D1957270 PCB:IOKEY:ASSY



62.D1797388 GASKET:4X4:L33



73.M0771767 KEYTOP:START



76.M0771800 TOUCH PANEL:10.4INCH



72.M0771766 KNOB:VARIABLE RESISTOR



68.D1957245 ABSORPTION SHEET:LCD



69.D1957250 PCB:LCD CAR2FT:ASSY



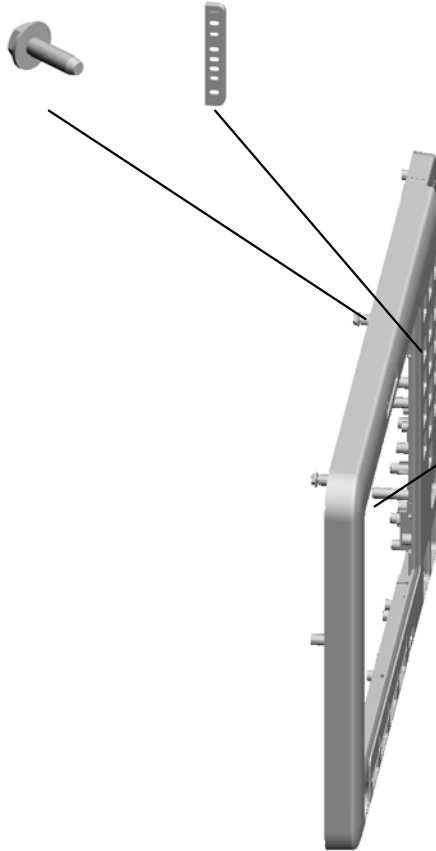
U002\_S002\_S001  
COVER:FRONT:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

52.D1797322  
(-AA,-NA):COVER:F  
RONT RIGHT



77.D1797302  
COVER:FRONT:AS  
SY



49.D1797312  
(-AA,-NA):COVER:F  
RONT

U002\_S003

(-EU):OPERATION PANEL:ASS'Y

6.04503010N  
(x36)  
TAPPING SCREW -  
M3X10

8.04523010P  
(x4)  
BINDING SELF-TA  
PPING SCREW:3X  
10

59.D1797334  
LENS:POWER SOU  
RCE

60.D1797335  
KEYTOP:OPTION:C

46.D0951790  
KEYTOP:INTERRU  
PT



66.D1957212  
(-EU):OPERATION  
PANEL:ASS'Y

3.03530040N  
(x18)  
SCREW - M3X4

15.11050603  
CLAMP:FFC-20

17.11050692  
CLAMP:LES-0503

55.D1797330  
COVER:REAR

47.D1797299  
LCD:10.4SVGA\_SH

61.D1797387  
GASKET:4X4:L7

13.11050529  
NYLON CLAMP-EM  
T-3N

12.11050511  
(x10)  
HARNESS CLAMP -  
LWS-0306ZC

57.D1797332  
KEYTOP:HOME

56.D1797331  
KEYTOP:FUNCTION

44.D0951788  
KEYTOP:TRY PRIN  
T

10.09544008N  
(x3)  
SCREW - M4X8

45.D0951789  
KEYTOP:STOP

16.11050621  
CLAMP - SB-2712

58.D1797333  
LENS:STATUS DIS  
PLAY

U002\_S003

(-EU):OPERATION PANEL:ASS'Y

64.D1797390 (x2) GASKET:10X10:L38  
 75.M0771769 KEYTOP:RESET SWITCH  
 74.M0771768 KEYTOP:10KEY



66.D1957212 (-EU):OPERATION PANEL:ASS'Y

70.D1957254 PCB:SVGA:SDUSB:ASS'Y



63.D1797389 GASKET:7X2:L15



71.D1957270 PCB:IOKEY:ASS'Y



62.D1797388 GASKET:4X4:L33



73.M0771767 KEYTOP:START



76.M0771800 TOUCH PANEL:10.4INCH



72.M0771766 KNOB:VARIABLE RESISTOR



69.D1957250 PCB:LCDCAR2FT:ASS'Y



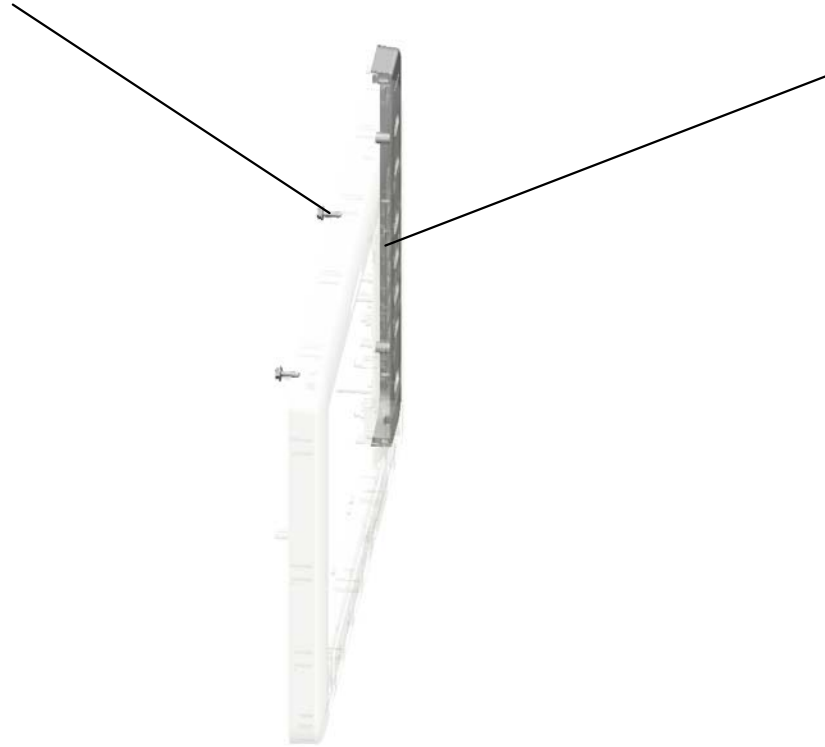
68.D1957245 ABSORPTION SHEET:LCD





U002\_S003\_S001  
(-EU):COVER:FRONT:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



53.D1797323  
(-EU):COVER:FRO  
NT RIGHT



78.D1797303  
(-EU):COVER:FRO  
NT:ASS'Y  
201505-07 X/O

U001	<b>U002</b>	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U002\_S004 (-CHN):OPERATION PANEL:ASS'Y

6.04503010N  
(x36)  
TAPPING SCREW -  
M3X10

8.04523010P  
(x4)  
BINDING SELF-TA  
PPING SCREW:3X  
10

59.D1797334  
LENS:POWER SOU  
RCE

60.D1797335  
KEYTOP:OPTION:C

46.D0951790  
KEYTOP:INTERRU  
PT



67.D1957213  
(-CHN):OPERATIO  
N PANEL:ASS'Y

3.03530040N  
(x18)  
SCREW - M3X4

15.11050603  
CLAMP:FFC-20

17.11050692  
CLAMP:LES-0503

55.D1797330  
COVER:REAR

47.D1797299  
LCD:10.4SVGA\_SH

61.D1797387  
GASKET:4X4:L7

13.11050529  
NYLON CLAMP-EM  
T-3N

12.11050511  
(x10)  
HARNESS CLAMP -  
LWS-0306ZC

57.D1797332  
KEYTOP:HOME

56.D1797331  
KEYTOP:FUNCTION

44.D0951788  
KEYTOP:TRY PRIN  
T

10.09544008N  
(x3)  
SCREW - M4X8

45.D0951789  
KEYTOP:STOP

16.11050621  
CLAMP - SB-2712

58.D1797333  
LENS:STATUS DIS  
PLAY

U002\_S004  
(-CHN):OPERATION PANEL:ASS'Y

64.D1797390 (x2) GASKET:10X10:L38  
75.M0771769 KEYTOP:RESET SWITCH  
74.M0771768 KEYTOP:10KEY

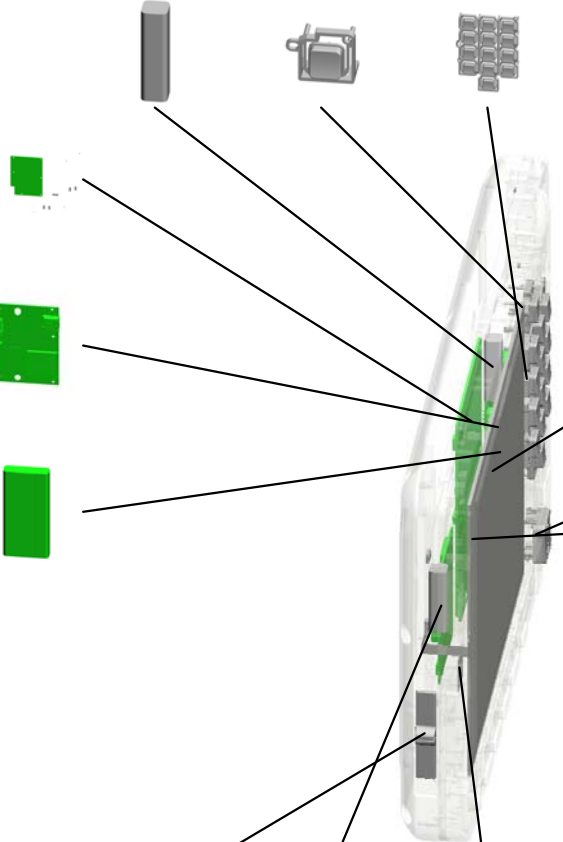


67.D1957213 (-CHN):OPERATION PANEL:ASS'Y

71.D1957270 PCB:IOKEY:ASS'Y

70.D1957254 PCB:SVGA:SDUSB:ASS'Y

63.D1797389 GASKET:7X2:L15



62.D1797388 GASKET:4X4:L33

73.M0771767 KEYTOP:START

76.M0771800 TOUCH PANEL:10.4INCH

72.M0771766 KNOB:VARIABLE RESISTOR

69.D1957250 PCB:LCDCAR2FT:ASS'Y

68.D1957245 ABSORPTION SHEET:LCD

U002\_S004\_S001  
(-CHN):COVER:FRONT:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

54.D1797324  
(-CHN):COVER:FR  
ONT RIGHT



48.D1797304  
(-CHN):COVER:FR  
ONT:ASS'Y



51.D1797314  
(-CHN):COVER:FR  
ONT

# U003.ADF

U003\_S001  
D1941200  
ADF:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U003\_S001.ADF:ASS'Y

U003\_S001\_S011  
D6834720  
PRESSURE PLATE:ASS'Y

U003\_S001\_S002  
D6831632  
SHAFT:REVERSE ROLLER:S  
UB-ASS'Y

U003\_S001\_S004  
D7312200  
SHAFT:SEPARATION:ASS'Y

U003\_S001\_S005  
AX040254  
DC MOTOR:RISING TRAY:AS  
S'Y:1.007W:BRUSH

U003\_S001\_S012  
D7314310  
GUIDE:PAPER FEED:UPPER:  
SUB-ASS'Y

U003\_S001\_S001  
D6831620  
SHAFT:SEPARATION:DRIVE:  
INPUT:SUB-ASS'Y

U003\_S001\_S006  
D6833150  
ROLLER:SCANNING:EXIT:DR  
IVE:ASS'Y

U003\_S001\_S003  
D6831640  
SHAFT:INPUT:PAPER FEED:  
SUB-ASS'Y

U003\_S001\_S010  
D6833411  
GUIDE:SCANNING:ENTRANC  
E:LOWER:SUB-ASS'Y

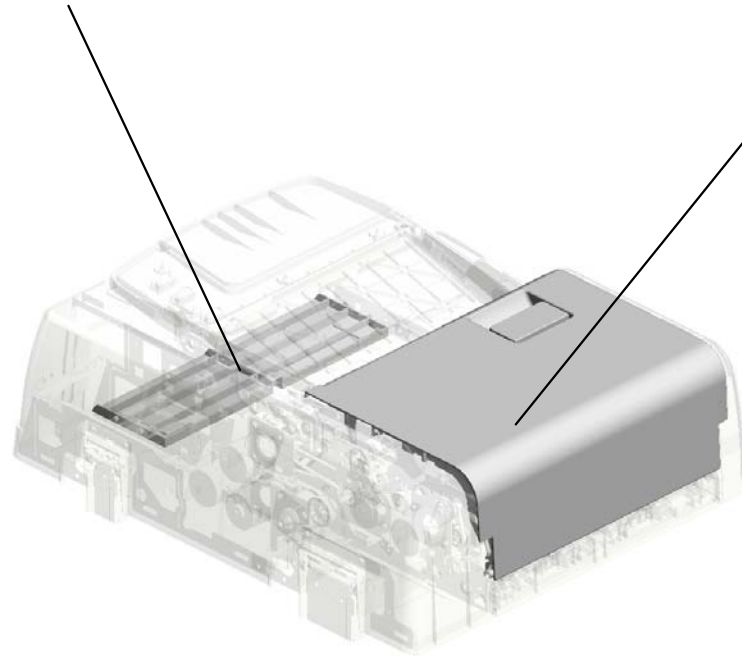
U003\_S001\_S008  
D6833641  
GUIDE:CONTACT IMAGE SE  
NSOR:EXIT:LOWER:ASS'Y

U003\_S001\_S009  
D6833661  
GUIDE PLATE:CONTACT IMA  
GE SENSOR:ENTRANCE:AS  
S'Y

U003\_S001\_S007  
D5433631  
ROLLER:SCANNING:BEHIND  
:ASS'Y

# U003\_S001.ADF:ASS'Y

U003\_S001\_S014  
D7314510  
COVER:LOWER:ASS'Y



U003\_S001\_S013  
D7314370  
COVER:PAPER FEED:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U003\_S001\_S004.SHAFT:SEPARATION:ASS'Y

U003\_S001\_S004\_S001  
D6832240  
GUIDE:PAPER FEED:ENTRA  
NCE:INNER BACK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U003  
ADF



36.A8597211  
(x2)  
STEPPED SCREW

4.04514008N (x 2)  
TAPPING SCREW:4X8  
17.09514010N (x 2)  
SCREW:POLISHED ROUND:M4X10

U003\_S001  
ADF:ASS'Y

26.52062686  
(x2)  
SNAP RING

7.04543014Q  
(x4)  
TAPPING SCREW:  
3X14

25.12042612  
(x2)  
MICRO SWITCH:D3  
V-16506-3C25

10.07200040E  
(x3)  
RETAINING RING -  
M4

8.04583008N  
(x24)  
HEXAGON HEAD T  
APPING SCREW:3  
X8



87.D1941200  
ADF:ASS'Y

27.52152621  
SNAP RING - M6

21.11050723  
CLAMPS:WES-050  
7

9.07200030E  
RETAINING RING -  
M3

20.11050692  
(x5)  
CLAMP:LES-0503

6.04543006Q  
(x120)  
TAPPING SCREW -  
M3X6

15.08050104  
(x10)  
RETAINING RINGS  
-E:SILENCER:DIA4

23.11050758  
(x19)  
CLAMP:LWSM-030  
6A

12.07433806  
RADIAL BALL BEA  
RING:DIA6XDIA13X  
5

2.03530060N  
(x2)  
BIND SCREW - M3  
X6

19.11050508  
(x7)  
HARNESS CLAMP -  
LWS-0711

13.07433808  
(x3)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

15.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

16.08050106  
RETAINING RINGS  
-E:SILENCER:DIA6

16.08050106  
(x5)  
RETAINING RINGS  
-E:SILENCER:DIA6

28.54472681  
SNAP RING

19.11050508  
(x3)  
HARNESS CLAMP -  
LWS-0711

20.11050692  
CLAMP:LES-0503

18.11050487  
(x2)  
HARNESS CLAMP

21.11050723  
CLAMPS:WES-050  
7

22.11050724  
CLAMPS:WES-121  
0

14.08050103  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA3

24.11050760  
CLAMP:LWSM-051  
1A

91.D5224906  
STEPPED SCREW:  
M3:DIA6:1.7MM:RO  
UND POINT

U003\_S001  
ADF:ASS'Y

47.AA043698  
SYNCHRONOUS B  
ELT:40S1.5M300

51.AA080347  
BUSHING - 8MM

43.AA043683  
SYNCHRONOUS B  
ELT:60S1.5M204

52.AA082101  
(x6)  
BUSHING - 6X10X6

50.AA080346  
(x3)  
BUSHING:FLANGE  
TYPE:DIA6



87.D1941200  
ADF:ASS'Y

39.AA043632  
TIMING BELT - 40S  
2M126

45.AA043685  
SYNCHRONOUS B  
ELT:40S2M258

42.AA043682  
SYNCHRONOUS B  
ELT:60S1.5M150

46.AA043694  
SYNCHRONOUS B  
ELT:B40S2M202

48.AA060842  
(x3)  
TENSION SPRING

31.A5482139  
PULLEY

41.AA043681  
SYNCHRONOUS B  
ELT:40S2M108

38.AA043339  
TIMING BELT:PAP  
ER EXIT:40S2M122

30.A4221063  
(x2)  
SEAL - 0.7X13X20

56.AA143788  
(x3)  
PIN:GUIDE PLATE:  
PAPER FEED

57.AA143789  
SHAFT:CLEANER

40.AA043669  
TIMING BELT:40S2  
M158

54.AA082144  
(x2)  
BUSHING - 8X12X7

58.AA143791  
SCREW:SAFETY

44.AA043684  
SYNCHRONOUS B  
ELT:60S1.5M390

6.04543006Q (x13)  
TAPPING SCREW - M3X6  
8.04583008N (x 1)  
HEXAGON HEAD TAPPING SCREW:3X  
8

U003\_S001  
ADF:ASS'Y



87.D1941200  
ADF:ASS'Y

- 61.AW010150 (x4) PHOTO REFLECTIO N SENSOR:ORIGIN AL TRAY
- 63.AW020198 PHOTOINTERRUP TOR:LG2A14NL1
- 64.AW020203 (x9) PHOTOINTERRUP TOR:GP1A173LCS 2F
- 81.B8022532 SPRING PLATE:SI DE FENCE
- 82.B8022536 SLIDER:SIDE FEN CE

86.D0951260 CAP:COVER:SCA

85.B8722524 SPACER:DIA9

84.B8301135 SCREW

79.B7061859 SCREW:SLIDER:LOCK

76.B6523174 TENSION SPRING

68.B3871951 SPRING - PAPER S IZE SENSOR

59.AA143842 SCREW:DIA6:14.5: M4

78.B7003305 TIMING BELT:B40S 2M152

73.B4774129 (x2) SPRING - 12N

88.D4122653 BUSHING:DIA6

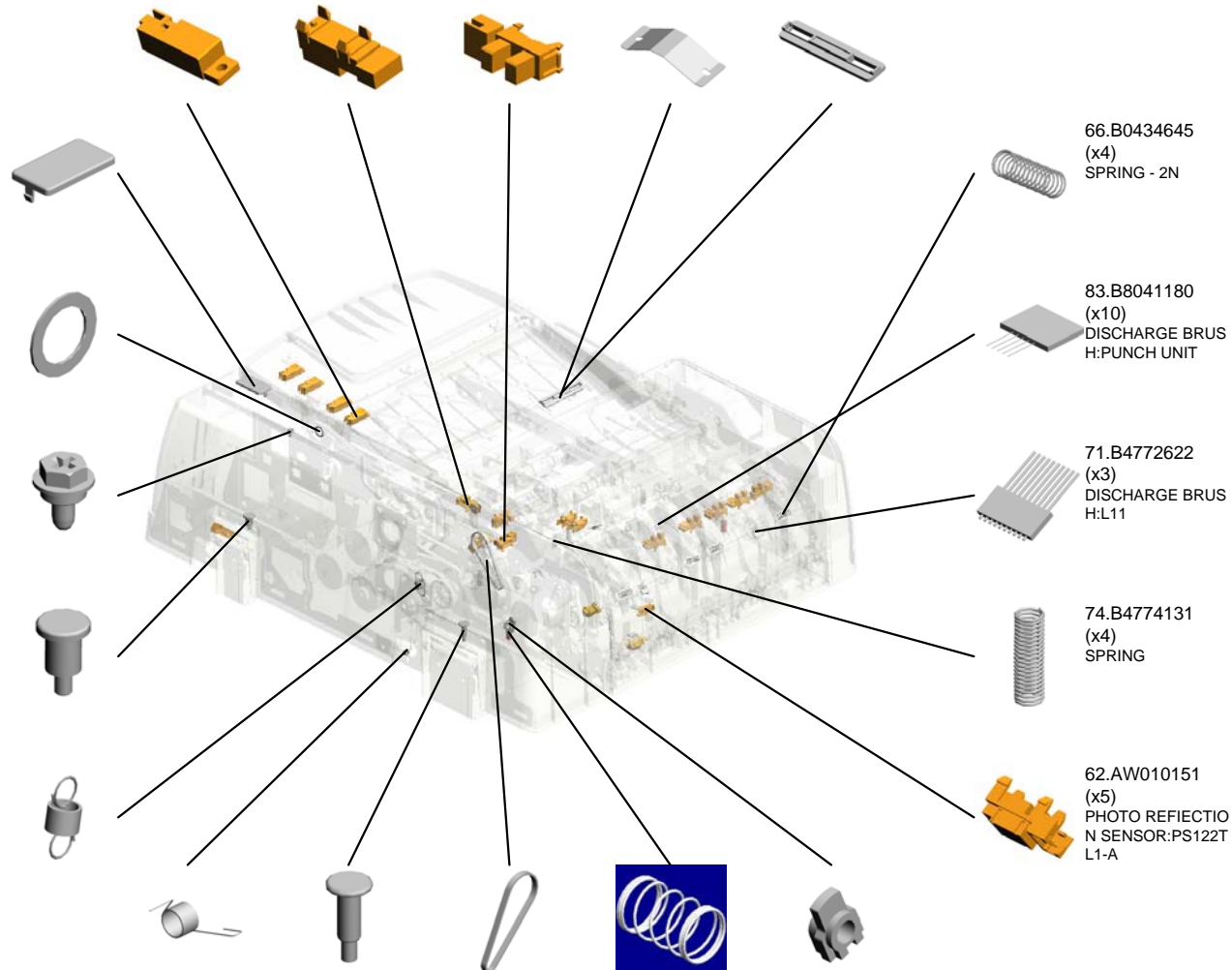
66.B0434645 (x4) SPRING - 2N

83.B8041180 (x10) DISCHARGE BRUS H:PUNCH UNIT

71.B4772622 (x3) DISCHARGE BRUS H:L11

74.B4774131 (x4) SPRING

62.AW010151 (x5) PHOTO REFLECTIO N SENSOR:PS122T L1-A



U003\_S001  
ADF:ASS'Y

- 109.D6831386 SHAFT:CONTACT POINT:ON OFF DETECTOR:PAPER FEED
- 108.D6831385 BRACKET:SAFETY SWITCH:PAPER FEED
- 110.D6831387 TENSION SPRING:ON OFF DETECTOR:PAPER FEED
- 94.D5431625 GEAR:Z24:SEPARATION
- 92.D5412241 REVERSE ROLLER: PAPER FEED**



87.D1941200  
ADF:ASS'Y

107.D6831362  
COMPRESSION SPRING:HINGE:RIGHT

106.D6831350  
HINGE:RIGHT:ASS'Y

95.D5431717  
SHAFT:PULLEY:SCANNING:EXIT

93.D5431313  
COMPRESSION SPRING:HINGE:LEFT

104.D6421454  
FEELER:APS

105.D6831320  
HINGE:LEFT:ASS'Y

90.D4123145  
TENSION SPRING:LEVER:MISFEED REMOVAL

103.D5435125  
(x2)  
SPRING PLATE:CAMBLE:CONTACT IMAGE SENSOR

101.D5434382  
(x2)  
COMPRESSION SPRING:PULL OUT

89.D4122669  
(x2)  
TENSION SPRING:GUIDE PLATE:PRESSURE:2N

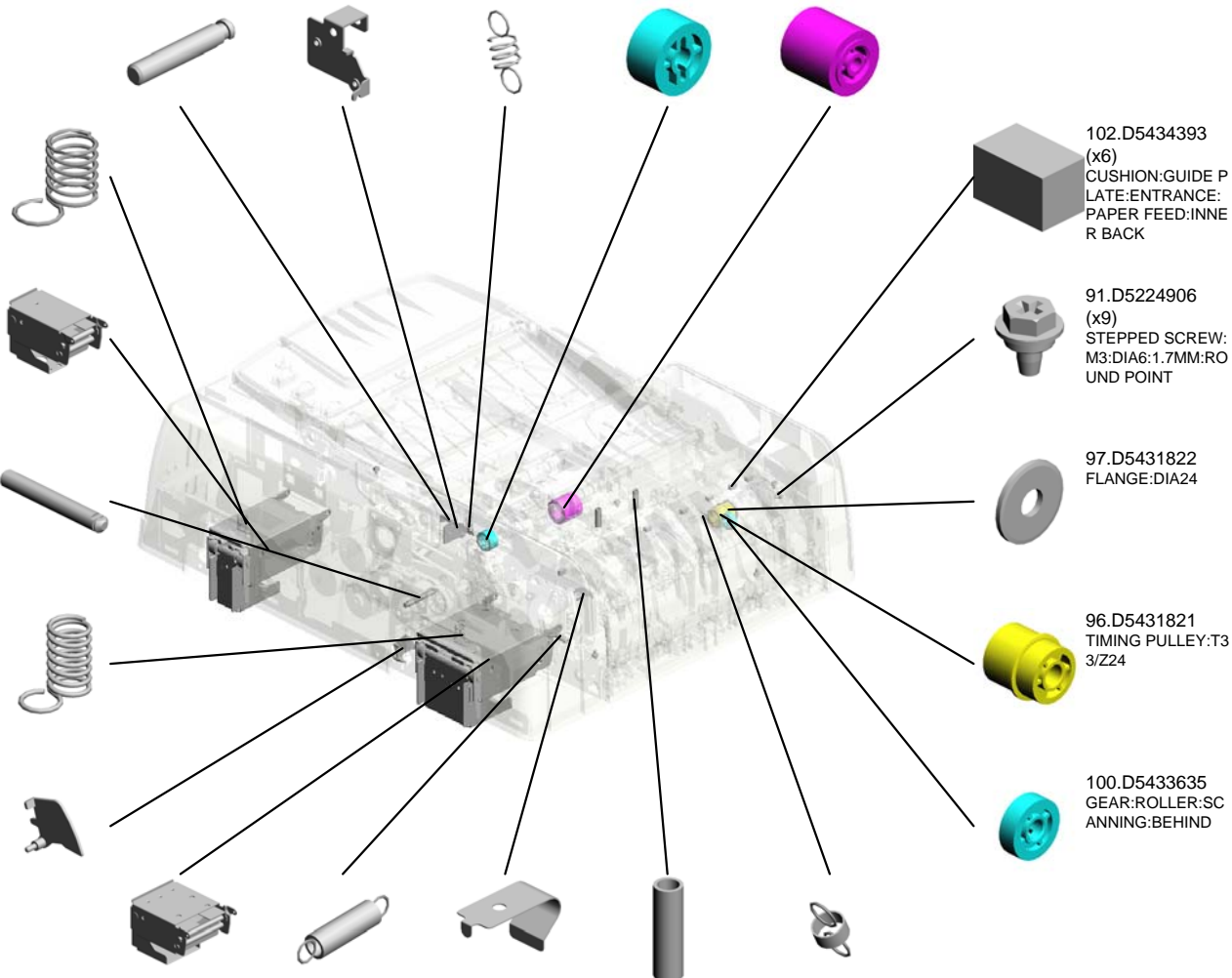
102.D5434393  
(x6)  
CUSHION:GUIDE PLATE:ENTRANCE: PAPER FEED:INNER BACK

91.D5224906  
(x9)  
STEPPED SCREW: M3:DIA6:1.7MM:ROUND POINT

97.D5431822  
FLANGE:DIA24

96.D5431821  
TIMING PULLEY:T3/3/Z24

100.D5433635  
GEAR:ROLLER:SCANNING:BEHIND



U003\_S001  
ADF:ASS'Y



87.D1941200  
ADF:ASS'Y

- 131.D6831711 BRACKET:MOTOR: PULL OUT
- 132.D6831718 (x2) STAY:MOTOR:PULL OUT
- 118.D6831617 DC MOTOR:ASS'Y: 20W:BRUSHLESS
- 121.D6831635 GEAR:REVERSE ROLLER:DRIVE
- 129.D6831682 TIMING PULLEY:PICKUP:DRIVE

112.D6831414 SPRING PLATE:SAFETY SWITCH

111.D6831413 BRACKET:SAFETY SWITCH

113.D6831415 FEELER:SENSOR: ON OFF DETECTOR

117.D6831615 STAY:MOTOR:PAPER FEED

116.D6831614 BRACKET:MOTOR: PAPER FEED

114.D6831451 HOLDER:FEELER: APS

125.D6831644 SPACER:SHAFT:INPUT: PAPER FEED

126.D6831671 BRACKET:MOTOR: PICK UP

127.D6831675 DC STEPPER MOTOR: DIA42:T15:S2M: ASS'Y

124.D6831643 GEAR:INPUT: PAPER FEED

115.D6831480 BRACKET:SHEET: CONTACT IMAGE SENSOR:ASS'Y

128.D6831680 CAM:PICKUP

130.D6831691 GEAR:PAPER FEED: COUPLING

123.D6831642 TIMING PULLEY:IDLER: PULL OUT

133.D6831762 BRACKET:MOTOR: MIDDLE

U003\_S001  
ADF:ASS'Y



87.D1941200  
ADF:ASS'Y

- 162.D6832393 HOLDER:ORIGINAL TABLE
- 165.D6832728 STOPPER:RELEASE:SHAFT:BASE
- 139.D6831841 BRACKET:TENSIONER:SCANNING:INNER BACK
- 140.D6831845 (x2) PULLEY:IDLER:DIAMETER:14
- 163.D6832417 SHEET:ENTRANCE:SEPARATION PAD

138.D6831822 (x2) DC MOTOR:20W:SCANNING:20W:BRUSHLESS

137.D6831814 TIMING PULLEY:COUPLING:EXIT

144.D6831912 BRACKET:HINGE:RIGHT

135.D6831811 BRACKET:MOTOR:SCANNING:EXIT

136.D6831813 TIMING PULLEY:COUPLING:SCANNING:INNER BACK

146.D6832112 (x2) TIMING PULLEY:ROLLER:PULL OUT:DRIVE

134.D6831766 (x2) DC MOTOR:10W:BRUSHLESS

161.D6832311 TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR

149.D6832222 STOPPER:SHAFT:SEPARATION:DRIVE

164.D6832510 GUIDE PLATE:PAPER FEED:LOWER:ASS'Y

143.D6831856 TENSION SPRING:TENSION:SCANNING:FRONT

141.D6831851 BRACKET:TENSIONER:SCANNING:FRONT

142.D6831855 TIMING PULLEY:TENSIONER:SCANNING:FRONT

145.D6832110 ROLLER:PULL OUT:DRIVE

147.D6832210 ROLLER:MIDDLE:DRIVE

U003\_S001  
ADF:ASS'Y

174.D6832781 ORIGINAL TABLE:BEHIND  
172.D6832752 LEVER:RISE:BASE  
171.D6832748 (x2) PAD:SIDE FENCE:LRGE  
170.D6832747 (x3) PAD:SIDE FENCE:SMALL  
181.D6833260 SHEET:SCANNING:EXIT:UPPER:ASS'Y



87.D1941200  
ADF:ASS'Y

173.D6832755  
SHAFT:RISE:BASE:  
SUB-ASS'Y

169.D6832743  
(x2)  
SHEET:CUSHION:S  
TOPPER PAWL

166.D6832729  
JOINT:RISING TRA  
Y:AUXILIARY

167.D6832733  
FEELER:SENSOR:  
ORIGINAL SENSO  
R

168.D6832742  
(x4)  
CUSHION:STOPPE  
R PAWL

182.D6833311  
(x2)  
BRACKET:GUIDE:S  
CANNING:UPPER

180.D6833251  
GROUND PLATE:R  
OLLER

187.D6833422  
(x2)  
LEVER:PRESSURE  
RELEASE

179.D6833221  
GUIDE:SCANNING:  
UPPER

183.D6833350  
GUIDE PLATE:SCA  
NNING

175.D6832912  
(x6)  
FEELER:PAPER SI  
ZE SENSOR

178.D6833155  
(x2)  
TIMING PULLEY:R  
OLLER:SCANNING:  
EXIT:DRIVE

184.D6833361  
(x2)  
SPRING PLATE:GU  
IDE PLATE:SCANNI  
NG

176.D6833111  
ROLLER:SCANNIN  
G:ENTRANCE:DRI  
VE

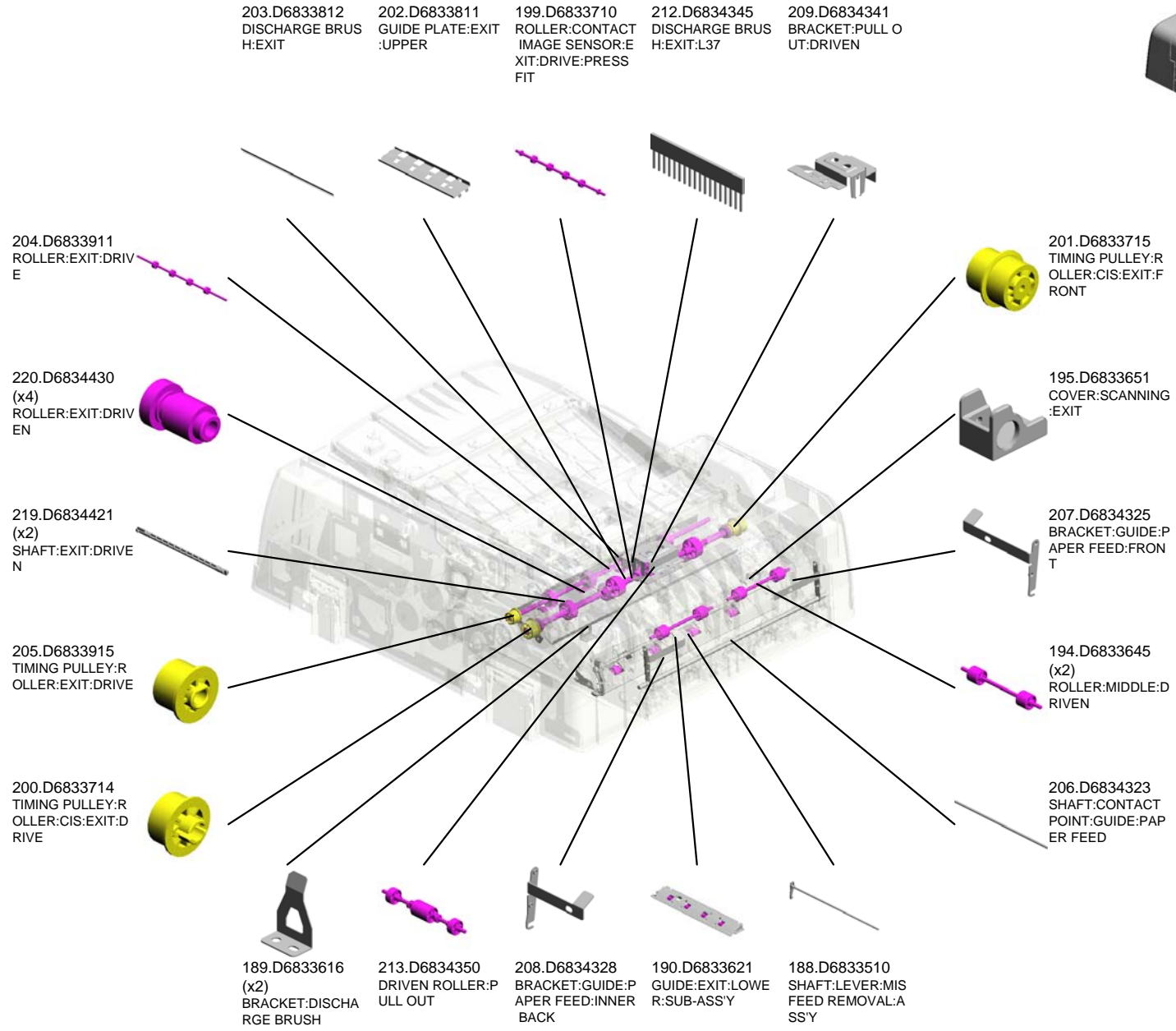
186.D6833421  
BASE:SCANNING:E  
NTRANCE:LOWER



U003\_S001  
ADF:ASS'Y



87.D1941200  
ADF:ASS'Y



U003\_S001  
ADF:ASS'Y

238.D7312771  
ORIGINAL TABLE:F  
ACE FRONT

251.D7314411  
TRAY:EXIT  
TRAY:EXIT

237.D7312751  
RAIL:SIDE FENCE

236.D7312746  
SIDE FENCE:ORIGI  
NAL TABLE

242.D7314112  
COVER:FRONT RI  
GHT



87.D1941200  
ADF:ASS'Y

253.D7314413  
TRAY:EXIT:AUXILI  
ARY:SMALL

252.D7314412  
TRAY:EXIT:AUXILI  
ARY:LARGE

229.D6835121  
GUIDE:HARNES  
SUB

222.D6834442  
(x8)  
TAPE:PRESSURE  
PLATE

244.D7314211  
COVER:REAR

228.D6835111  
GUIDE:HARNES  
MAIN

232.D6902425  
DISCHARGE BRUS  
H:SHORT:FRONT

235.D7312734  
COVER:LOWER:BA  
SE

240.D7312912  
GUIDE PLATE:PUL  
L OUT:LOWER:DO  
UBLE FEED SENS  
OR

230.D6835860  
CONTACT IMAGE  
SENSOR:ASS'Y

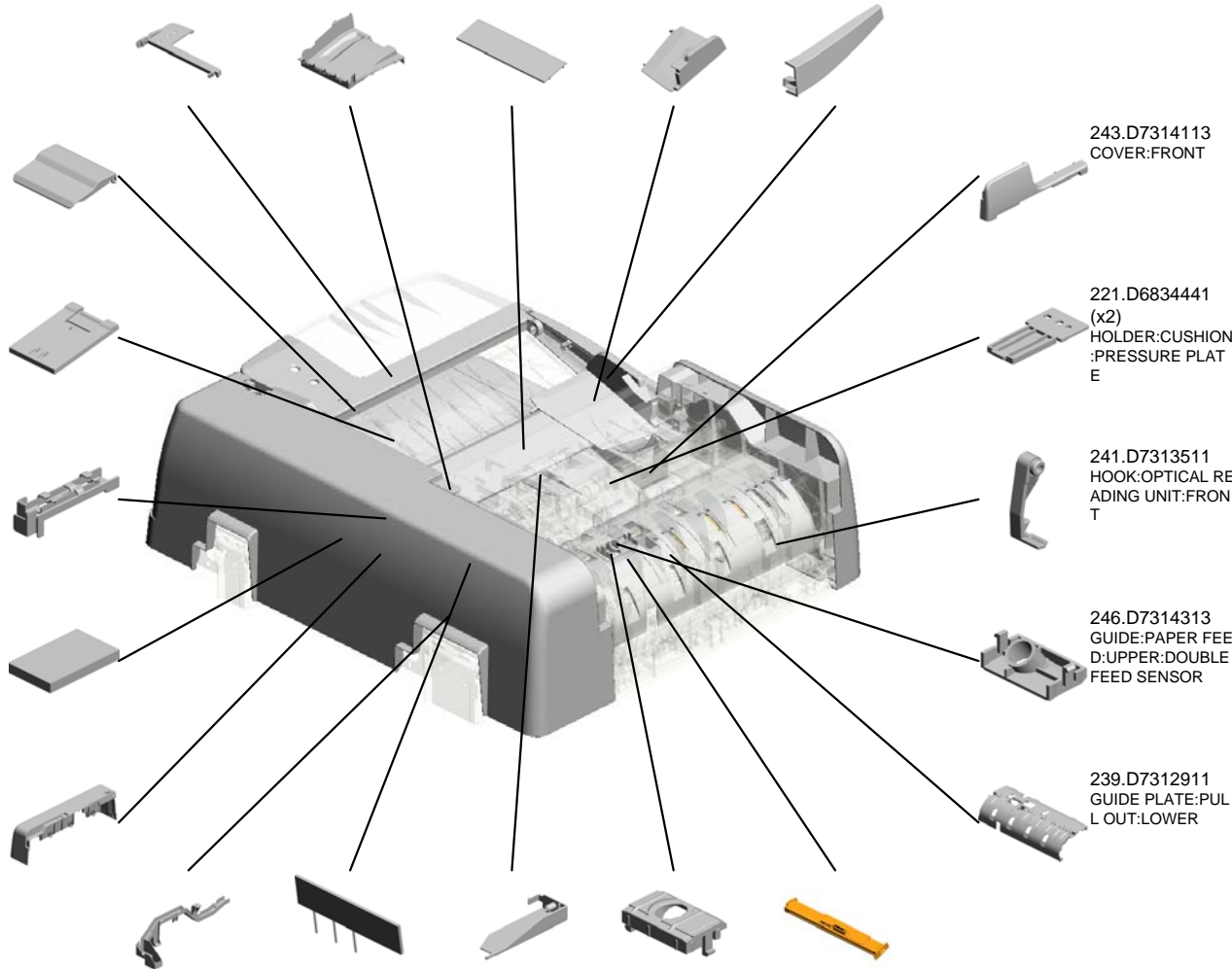
243.D7314113  
COVER:FRONT

221.D6834441  
(x2)  
HOLDER:CUSHION  
:PRESSURE PLAT  
E

241.D7313511  
HOOK:OPTICAL RE  
ADING UNIT:FRON  
T

246.D7314313  
GUIDE:PAPER FEE  
D:UPPER:DOUBLE  
FEED SENSOR

239.D7312911  
GUIDE PLATE:PUL  
L OUT:LOWER



U003\_S001  
ADF:ASS'Y

258.D7316031  
DECAL:SET:ORIGI  
NAL TABLE

257.D7316011  
DECAL:SIZE:ORIGI  
NAL

261.D7316241  
DECAL:STOPPER:  
SEPARATION UNIT

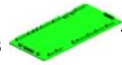


87.D1941200  
ADF:ASS'Y

259.D7316041  
DECAL:BASE:ORIGI  
NAL



256.D7315530  
PCB:MAIN CONTR  
OL BOARD:DOCU  
MENT FEEDER:AS  
SY



262.G0602652  
(x4)  
BUSHING - M4



260.D7316051  
DECAL:DESIGN SK  
ETCH:MISFEED RE  
MOVAL:P



255.D7314611  
COVER:LEFT LOW  
ER

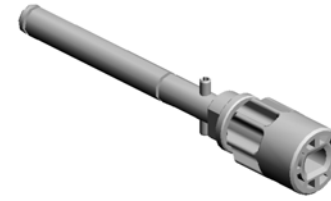
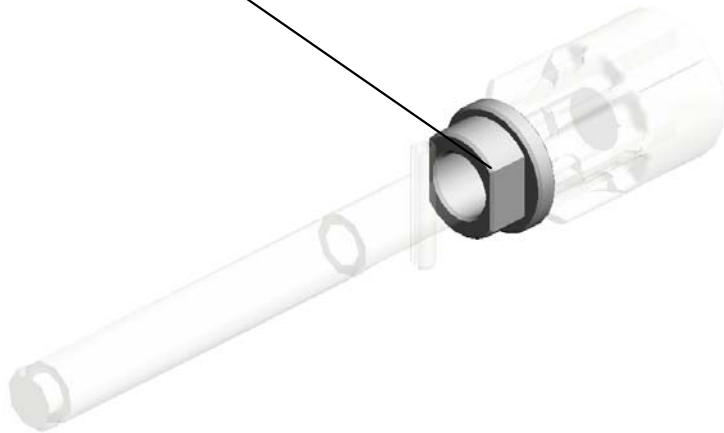


264.M3644131  
TIMING BELT:B40S  
2M160



U003\_S001\_S001  
SHAFT:SEPARATION:DRIVE:INPUT:SUB-ASS'Y

52.AA082101  
BUSHING - 6X10X6

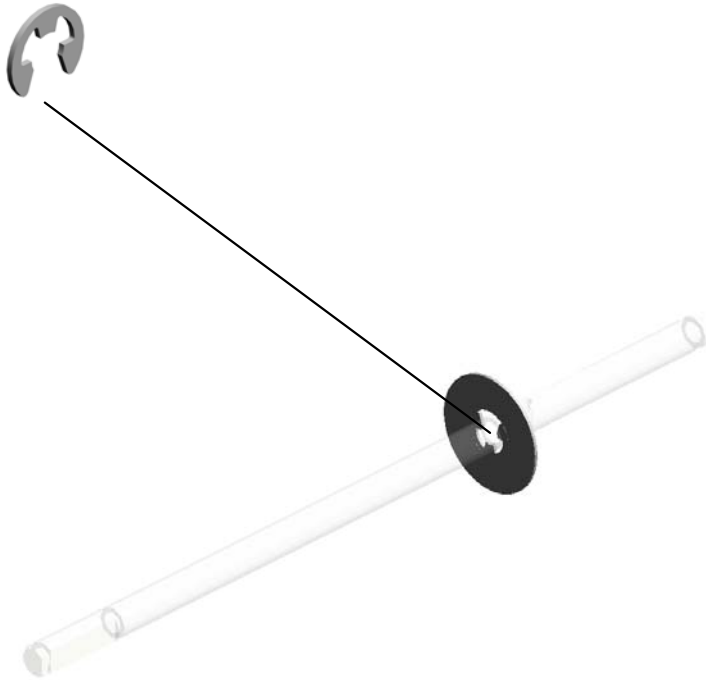


119.D6831620  
SHAFT:SEPARATI  
ON:DRIVE:INPUT:S  
UB-ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S002  
SHAFT:REVERSE ROLLER:SUB-ASS'Y

10.07200040E  
RETAINING RING -  
M4



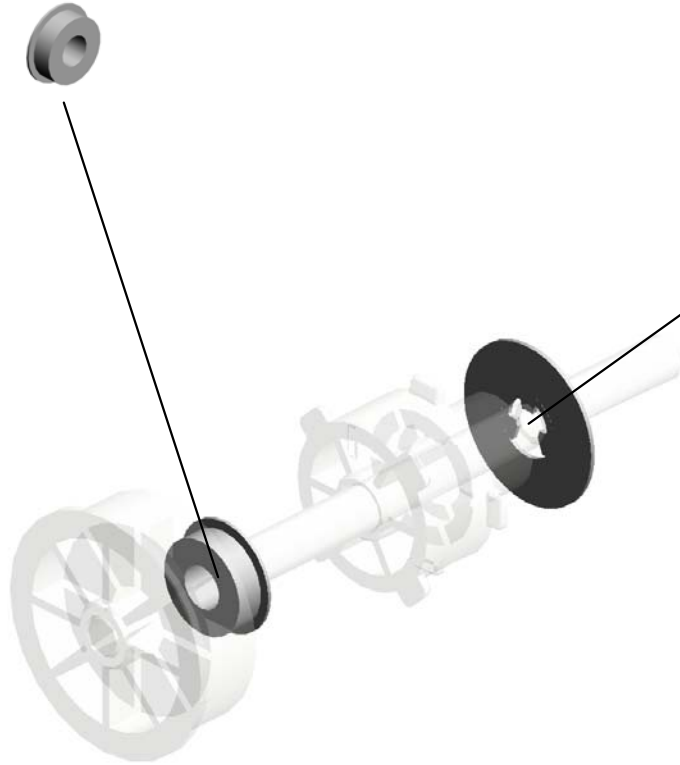
120.D6831632  
SHAFT:REVERSE  
ROLLER:SUB-ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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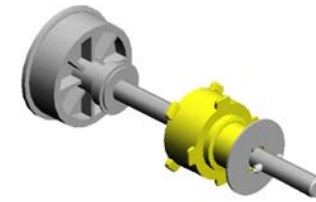
U003\_S001\_S003

SHAFT:INPUT:PAPER FEED:SUB-ASS'Y

12.07433806  
RADIAL BALL BEA  
RING: DIA6X DIA13X  
5



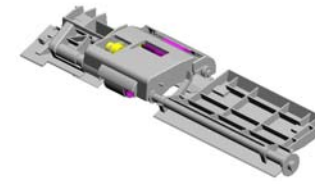
10.07200040E  
RETAINING RING -  
M4



122.D6831640  
SHAFT:INPUT:PAP  
ER FEED:SUB-ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S004  
SHAFT:SEPARATION:ASS'Y



233.D7312200  
SHAFT:SEPARATI  
ON:ASS'Y

70.B4772227 PICKUP ROLLER:COUPLING  
34.A8592112 DRIVE SHAFT - PAPER FEED BELT  
28.54472681 (x2) SNAP RING  
67.B3863320 (x2) SPRING:BELT:PAPER FEED:8N  
75.B6522215 (x2) GUIDE:PAPER FEED BELT:FRONT

69.B3872113 ROLLER - PAPER FEED BELT

37.AA043328 TIMING BELT:40S2 M130

148.D6832221 GEAR:IDLER:Z18

35.A8592319 BASE CUSHION

16.08050106 (x2) RETAINING RINGS - SILENCER:DIA6

80.B7892114 PAPER FEED BELT ROLLER

32.A6281225 (x4) BUSHING - 8MM

150.D6832224 GUIDE:PAPER FEED:ENTRANCE:FRONT

33.A8061163 (x2) GUIDE PLATE CUSHION

11.07200060E RETAINING RING - M6

10.07200040E RETAINING RING - M4

52.AA082101 BUSHING - 6X10X6

29.A4181158 SPACER - M6.5X1

49.AA063435 COMPRESSION SPRING:PAPER FEED JOINT

55.AA132013 SPACER

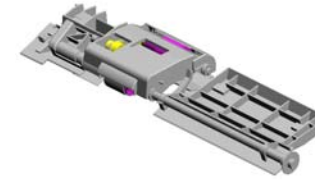
U003\_S001\_S004  
 SHAFT:SEPARATION:ASS'Y

151.D6832228  
**PICKUP ROLLER**

156.D6832235  
 SHAFT:PICKUP:SU  
 B-ASS'Y

234.D7312239  
 COVER:PICKUP R  
 OLLER

263.H0602126  
 (x2)  
 BUSHING - M6X7

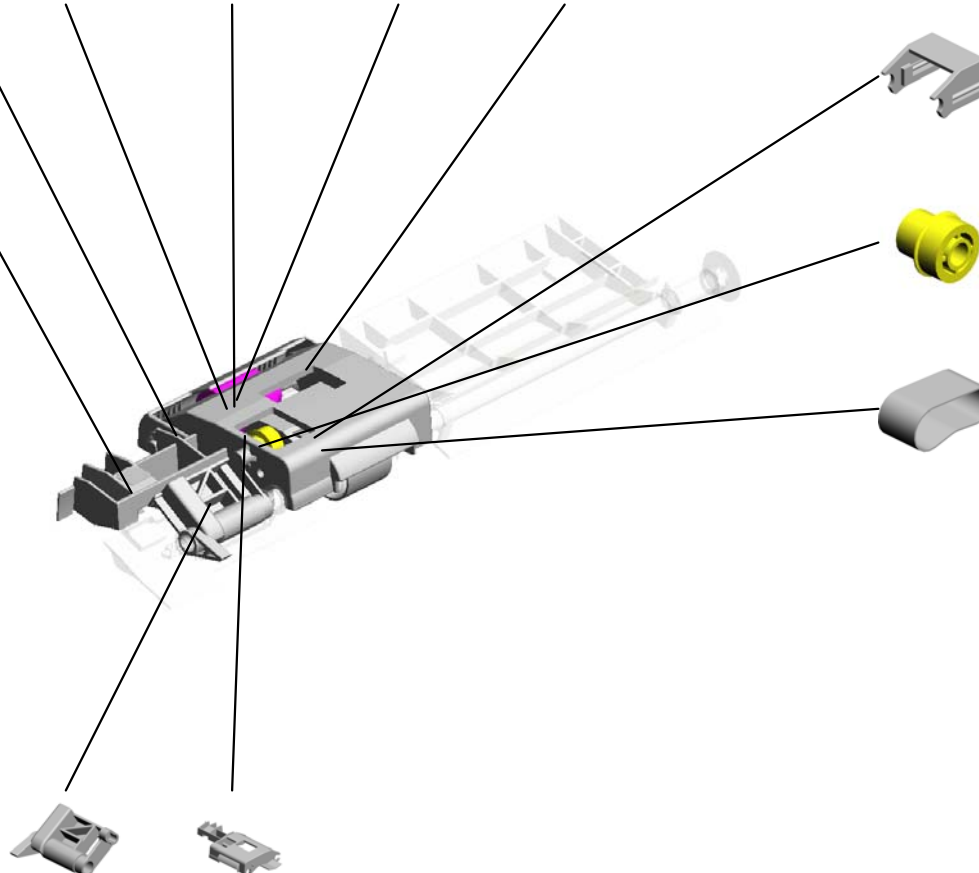


233.D7312200  
 SHAFT:SEPARATI  
 ON:ASS'Y

154.D6832232  
 TIMING PULLEY:PI  
 CKUP:T21



157.D6832236  
 SHEET:BRACKET:  
 PICKUP:INNER BA  
 CK



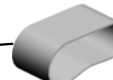
155.D6832233  
 BRACKET:PAPER  
 FEED BELT



152.D6832229  
 TIMING PULLEY:G  
 EAR:T19/Z23



231.D6842171  
 PAPER FEED BELT



160.D6832272  
 LEVER:PICKUP RO  
 LLER:RISE



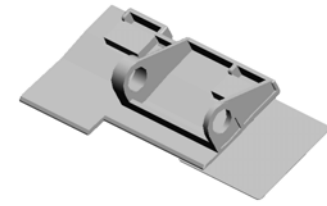
153.D6832231  
 BRACKET:PICKUP



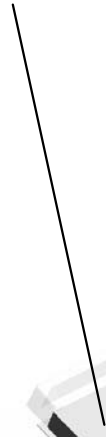
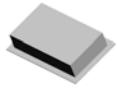


U003\_S001\_S004\_S001  
GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y

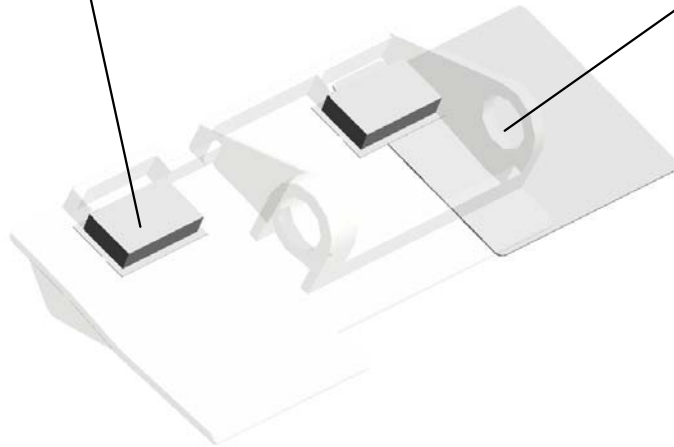
33.A8061163  
(x2)  
GUIDE PLATE CUS  
HION



158.D6832240  
GUIDE:PAPER FEE  
D:ENTRANCE:INNE  
R BACK:ASS'Y



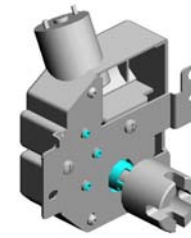
159.D6832242  
SHEET:GUIDE:PAP  
ER FEED:INNER B  
ACK



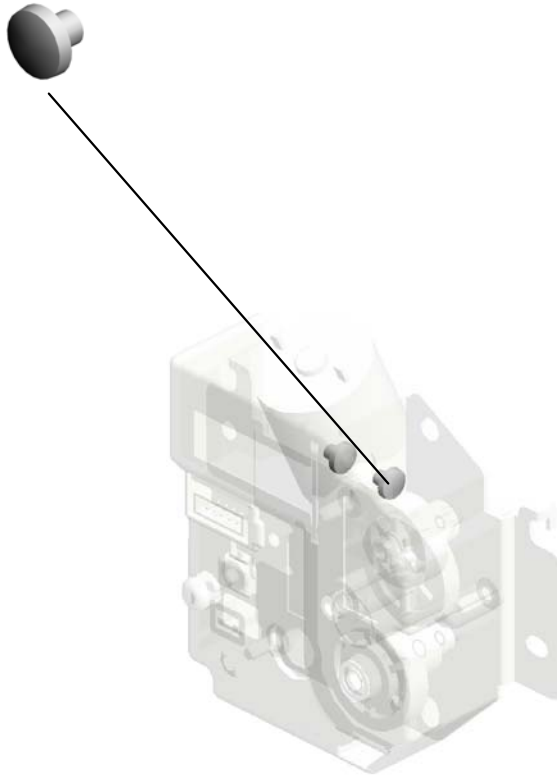
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S005  
DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH

1.03530030N  
(x2)  
SCREW:M3X3



65.AX040254  
DC MOTOR:RISING  
TRAY:ASS'Y:1.007  
W:BRUSH

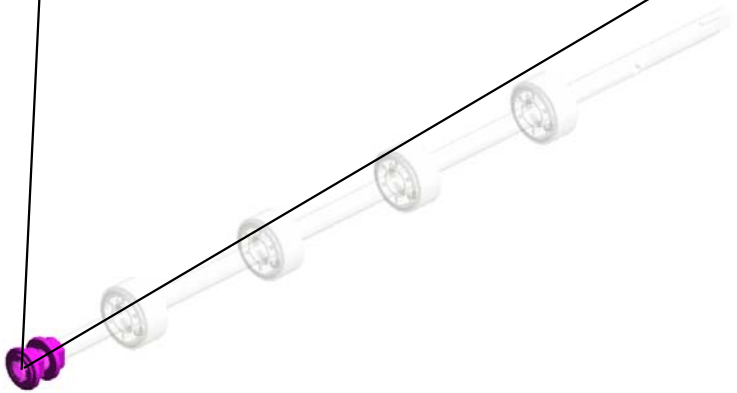


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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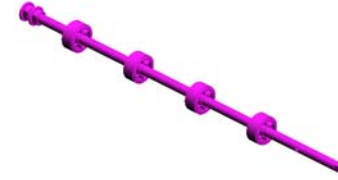
U003\_S001\_S006

ROLLER:SCANNING:EXIT:DRIVE:ASS'Y

11.07200060E  
RETAINING RING -  
M6



53.AA082104  
(x2)  
BUSHING - 8X12X7

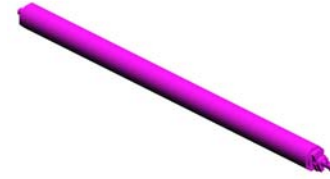
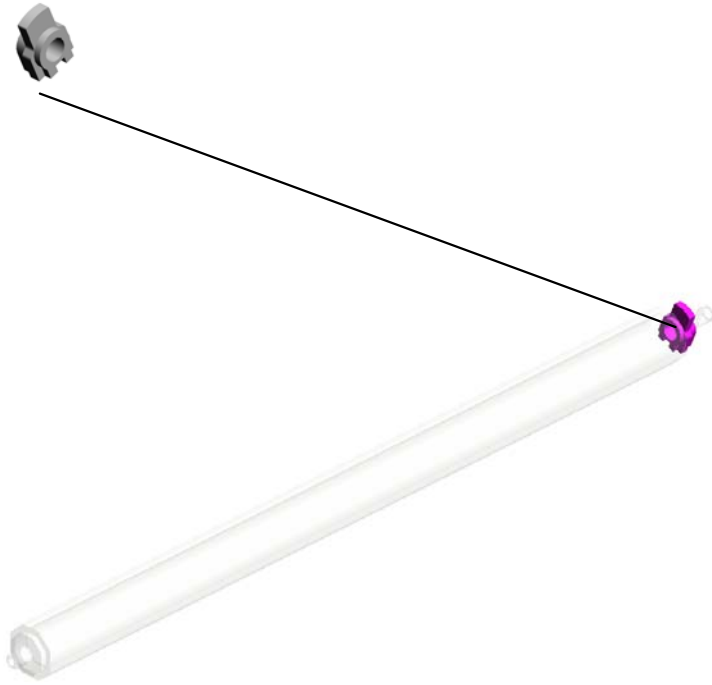


177.D6833150  
ROLLER:SCANNIN  
G:EXIT:DRIVE:ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S007  
ROLLER:SCANNING:BEHIND:ASS'Y

88.D4122653  
BUSHING:DIA6

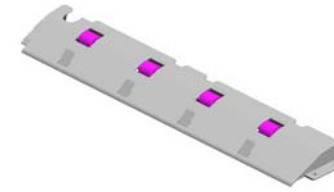


99.D5433631  
ROLLER:SCANNIN  
G:BEHIND:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S008  
 GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y

262.G0602652  
 (x4)  
 BUSHING - M4



191.D6833641  
 GUIDE:CONTACT I  
 MAGE SENSOR:EX  
 IT:LOWER:ASS'Y

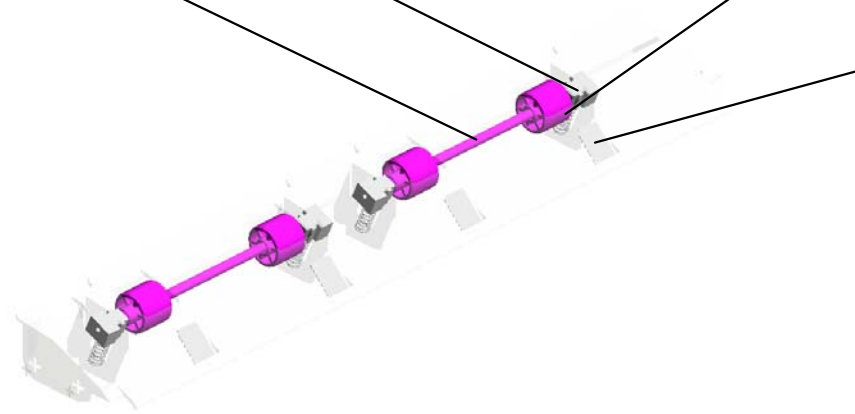
194.D6833645  
 (x2)  
 ROLLER:MIDDLE:D  
 RIVEN



192.D6833643  
 (x4)  
 COMPRESSION SP  
 RING:CONTACT IM  
 AGE SENSOR:EXIT



193.D6833644  
 (x4)  
 SHEET:GUIDE:CO  
 NTRACT IMAGE SEN  
 SOR:EXIT:LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S009

GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y

203.D6833812  
DISCHARGE BRUSH  
H:EXIT

196.D6833661  
GUIDE PLATE:CON  
TACT IMAGE SENS  
OR:ENTRANCE:AS  
SY

198.D6833667  
LEVER:GUIDE PLA  
TE:CONTACT IMA  
GE SENSOR:REAR

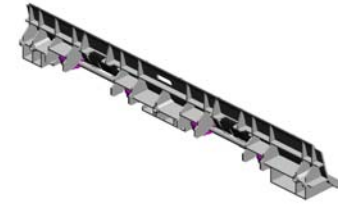
197.D6833666  
LEVER:GUIDE PLA  
TE:CONTACT IMA  
GE SENSOR:FRON  
T

3.03603006N  
(x4)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U003\_S001\_S010  
GUIDE:SCANNING:ENTRANCE:LOWER:SUB-ASS'Y

98.D5433314  
(x4)  
SHEET:SCANNING:  
ENTRANCE:MIDDL  
E



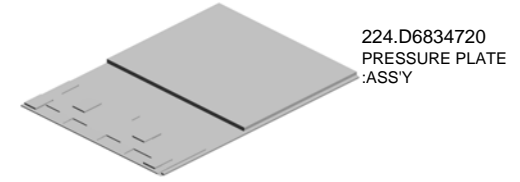
185.D6833411  
GUIDE:SCANNING:  
ENTRANCE:LOWE  
R:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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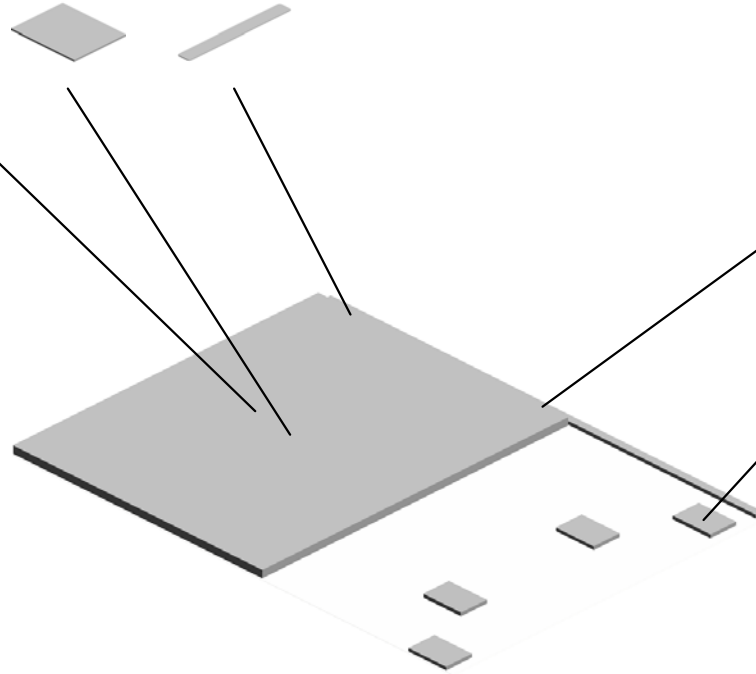
U003\_S001\_S011  
PRESSURE PLATE:ASS'Y

226.D6834724 77.B6524743  
CUSHION:PRESSU SHEET:PRESSURE  
RE PLATE:LARGE PLATE:SMALL



224.D6834720  
PRESSURE PLATE  
:ASS'Y

223.D6834711  
GUIDE PLATE:PRE  
SSURE PLATE:LEF  
T



227.D6834725  
CUSHION:PRESSU  
RE PLATE:SMALL

225.D6834722  
(x4)  
CUSHION:TAPE:S  
MALL

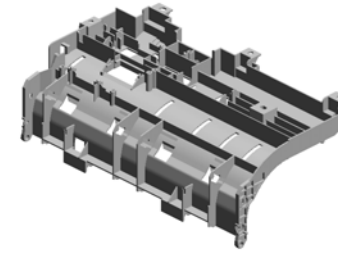
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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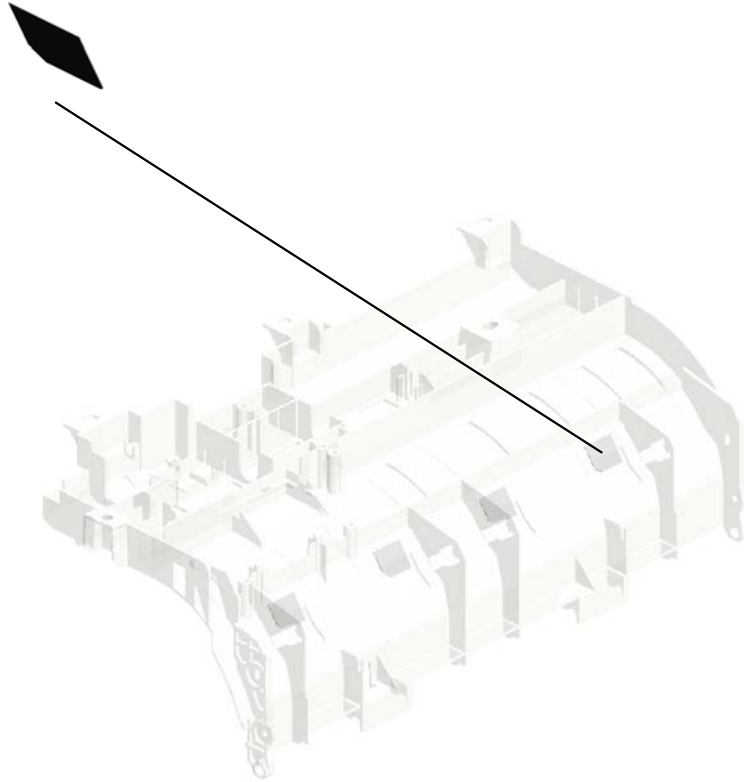
U003\_S001\_S012

GUIDE:PAPER FEED:UPPER:SUB-ASS'Y

98.D5433314  
(x4)  
SHEET:SCANNING:  
ENTRANCE:MIDDL  
E



245.D7314310  
GUIDE:PAPER FEE  
D:UPPER:SUB-ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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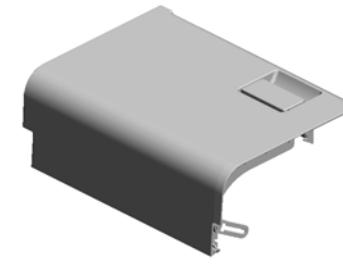
U003\_S001\_S013  
COVER:PAPER FEED:ASS'Y

248.D7314352  
BRACKET:PRESSU  
RE:PICKUP

210.D6834343  
PRESSURE PLATE  
:PICKUP

211.D6834344  
COMPRESSION SP  
RING:PICKUP:2.1N

215.D6834361  
SHAFT:CONTACT  
POINT:GRIP

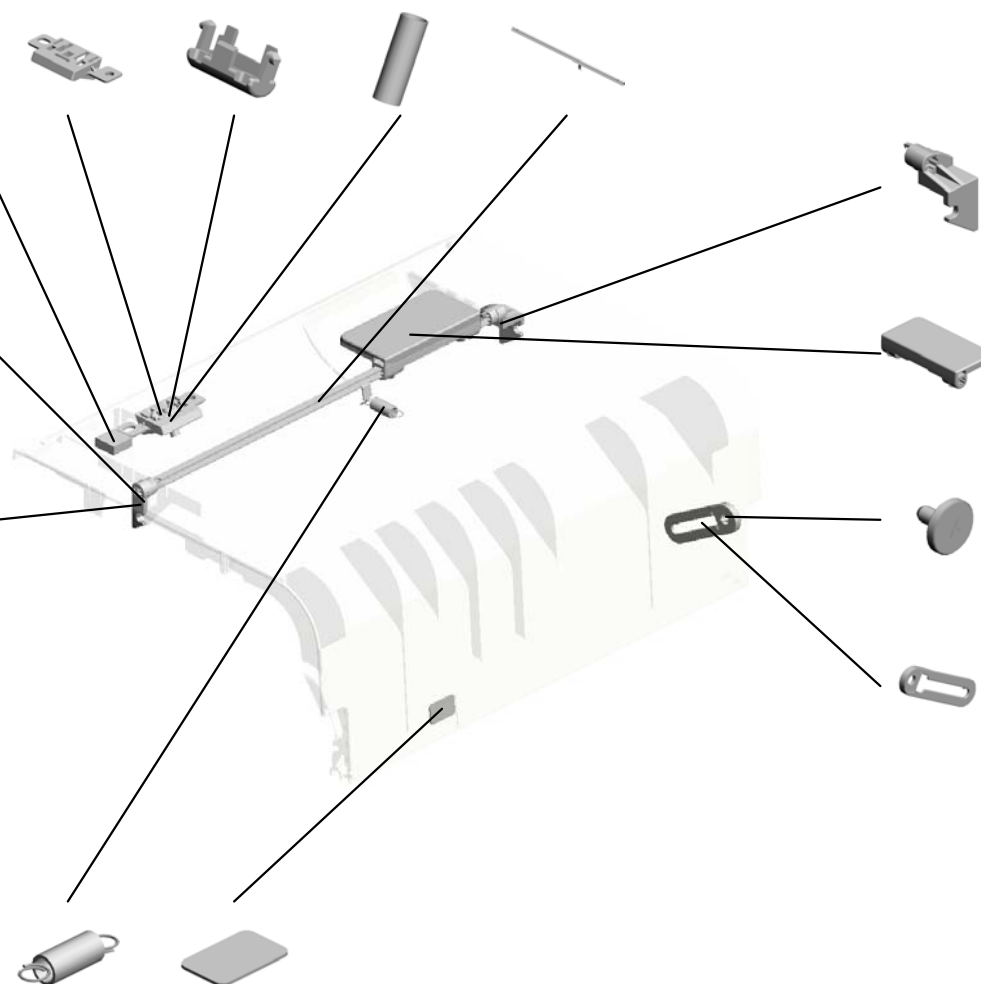


249.D7314370  
COVER:PAPER FE  
ED:ASS'Y

247.D7314336  
CUSHION:STOPPE  
R:FEELER:ORIGIN  
AL SENSOR

218.D6834374  
HOOK:CONTACT P  
OINT:INNER BACK:  
GRIP

216.D6834367  
GROUND PLATE:H  
OOK:INNER BACK



217.D6834372  
HOOK:CONTACT P  
OINT:FRONT:GRIP

250.D7314371  
GRIP:COVER:PAP  
ER FEED

60.AA143846  
TAPPING SCREW:  
M3X6

214.D6834351  
LINK:STOPPER:CO  
VER:PAPER FEED

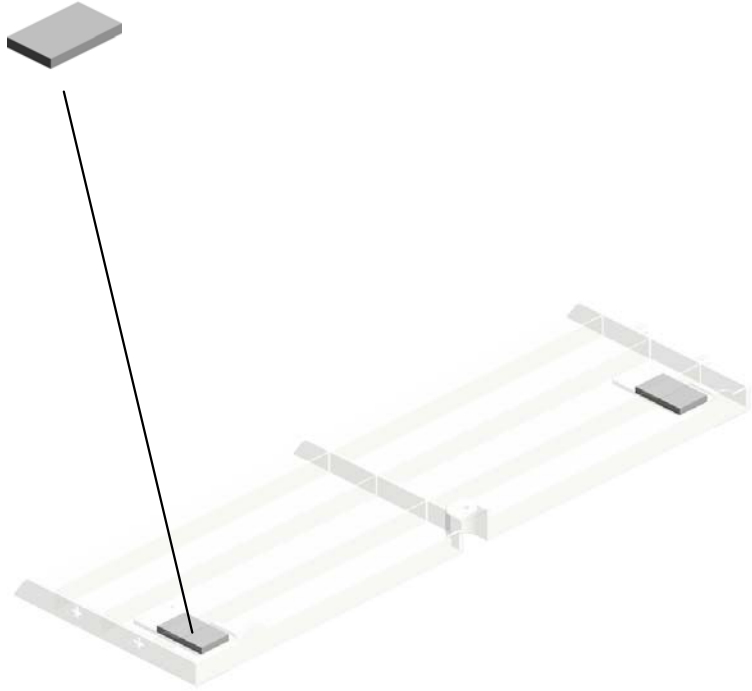
5.04523008N (x 2)  
TAPPING SCREW - M3X8

72.B4774117  
SPRING

30.A4221063  
SEAL - 0.7X13X20

U003\_S001\_S014  
COVER:LOWER:ASS'Y

222.D6834442  
(x2)  
TAPE:PRESSURE  
PLATE



254.D7314510  
COVER:LOWER:AS  
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U004.SCANNER

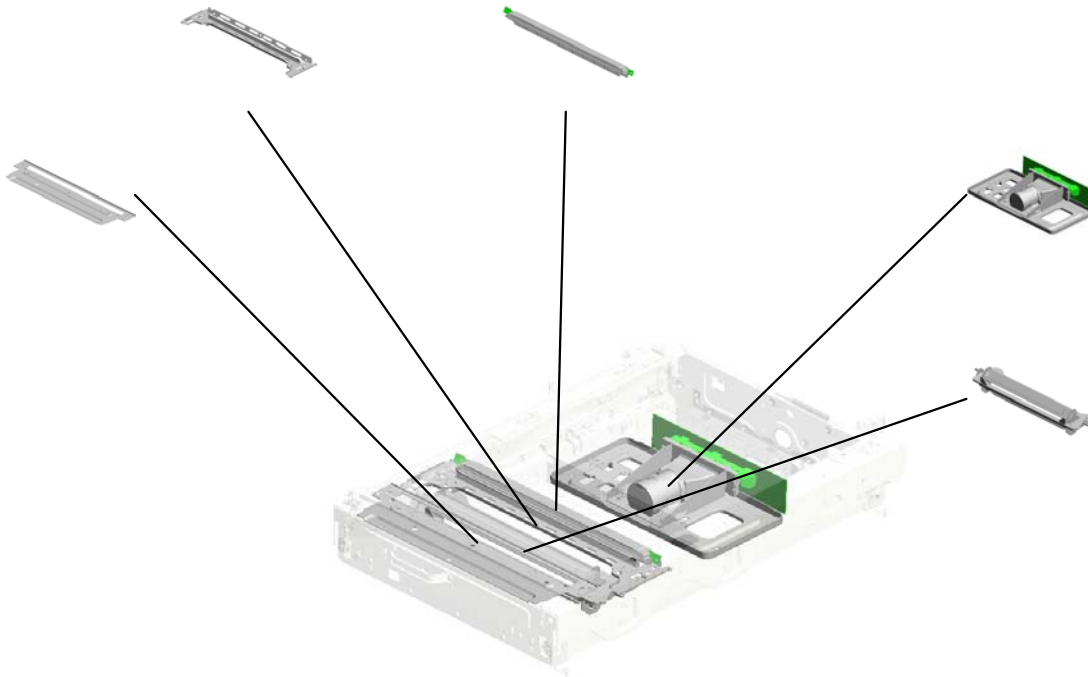
U004\_S002  
D1361751  
CARRIAGE:NO.1:ASS'Y

U004\_S003  
D1491721  
ILLUMINATION UNIT:LED-B:A  
SS'Y

U004\_S005  
D1361817  
BRACKET:EXPOSURE GLAS  
S:DOCUMENT FEEDER:SUB-  
ASS'Y

U004\_S001  
D1361731  
LENSBLOCK SMD:ASS'Y

U004\_S004  
D1361776  
CARRIAGE:NO.2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U004 SCANNER

2.03530060N  
(x14)  
BIND SCREW - M3  
X6

12.11050559  
CLAMP:EMT-5N

13.11050723  
CLAMPS:WES-050  
7

10.08025312  
(x3)  
TAPPING SCREW:  
WASHER:3X10

9.07433808  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



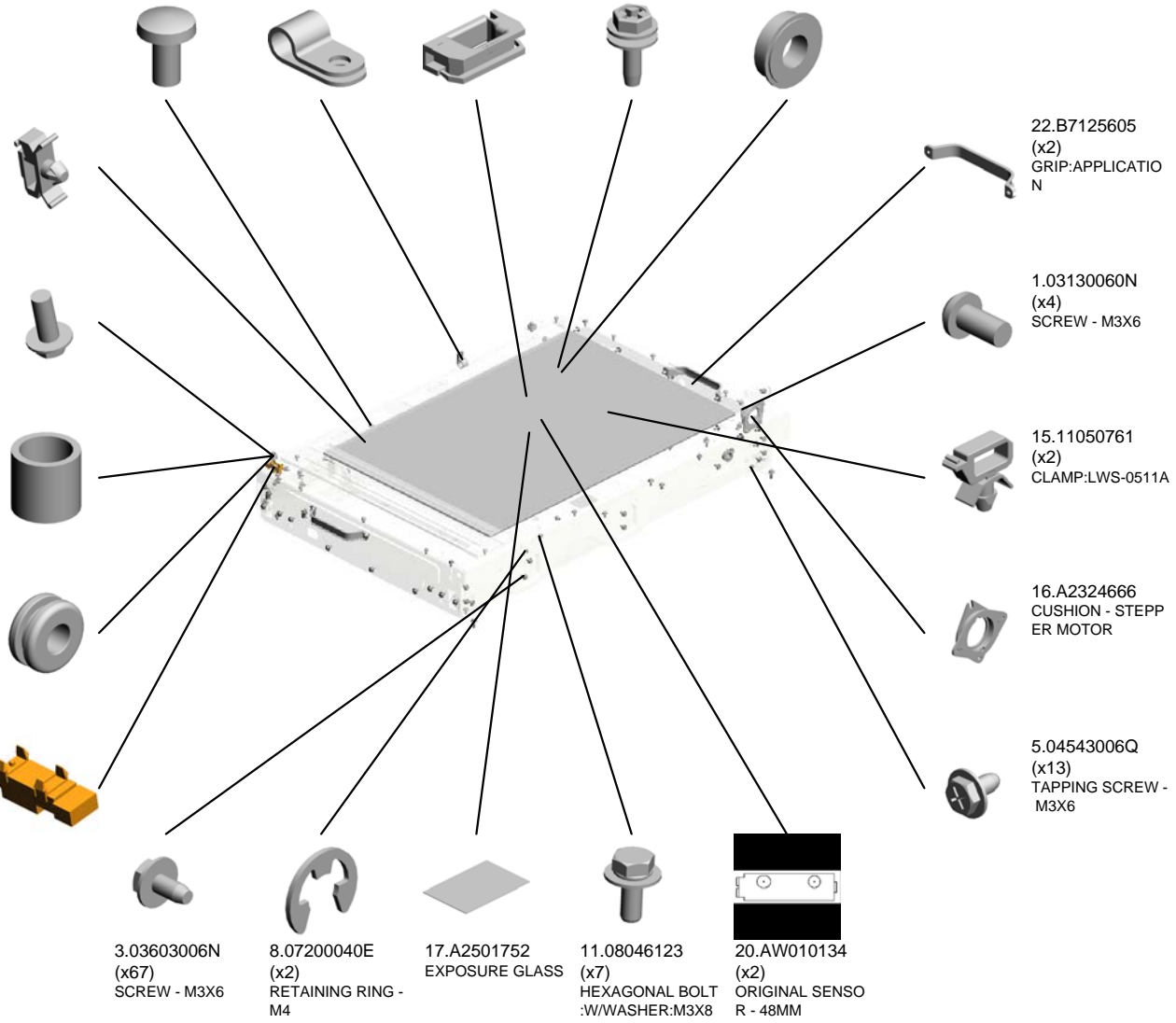
14.11050758  
(x17)  
CLAMP:LWSM-030  
6A

4.03604010N  
(x4)  
SCREW:M4X10

7.07074050N  
(x2)  
BUSHING - 4X5

18.AA161104  
(x2)  
CUSHION - MOTO  
R

21.AW020198  
PHOTOINTERRUPTOR:  
LG2A14NL1



6.04543008Q (x 1)  
TAPPING SCREW:3X8

22.B7125605  
(x2)  
GRIP:APPLICATIO  
N

1.03130060N  
(x4)  
SCREW - M3X6

15.11050761  
(x2)  
CLAMP:LWS-0511A

16.A2324666  
CUSHION - STEPP  
ER MOTOR

5.04543006Q  
(x13)  
TAPPING SCREW -  
M3X6

3.03603006N  
(x67)  
SCREW - M3X6

8.07200040E  
(x2)  
RETAINING RING -  
M4

17.A2501752  
EXPOSURE GLASS

11.08046123  
(x7)  
HEXAGONAL BOLT  
:WASHER:M3X8

20.AW010134  
(x2)  
ORIGINAL SENSO  
R - 48MM

# U004 SCANNER

24.D1361715 GUIDE:HARNESS:LEAD  
 29.D1361758 (x2) CLAMP:WIRE  
 26.D1361727 INNER COVER:SCANNER  
 25.D1361717 COVER:SHAFT:SCANNER  
 41.D1361801 SHAFT:DRIVE:SCANNER



30.D1361759 GUIDE:FFC:CARRIAGE:NO.1

35.D1361787 GUIDE:FFC:CARRIAGE:NO.2

31.D1361760 REFLECTOR:SCANNER

36.D1361788 (x2) PULLEY:IDLER:CARRIAGE

47.D1361811 (x4) PULLEY:PEEN

44.D1361806 (x2) DRIVE WERE:DIA1

45.D1361809 (x2) BRACKET:TENSION

46.D1361810 (x2) TENSION SPRING:TENSION:11N

42.D1361802 TIMING PULLEY:65

23.D0291749 PULLEY:PROTECTION

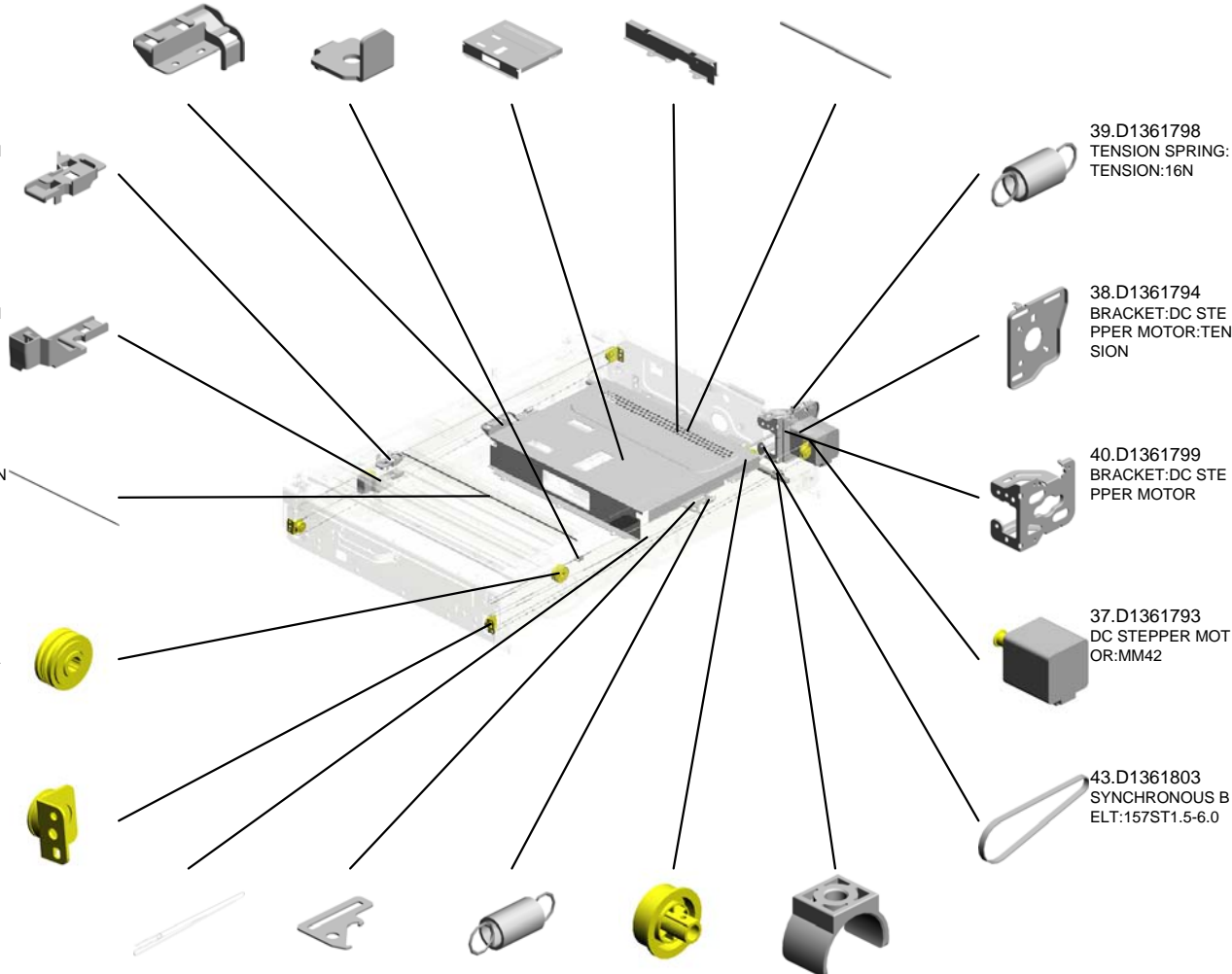
39.D1361798 TENSION SPRING:TENSION:16N

38.D1361794 BRACKET:DC STEPPER MOTOR:TENSION

40.D1361799 BRACKET:DC STEPPER MOTOR

37.D1361793 DC STEPPER MOTOR:MM42

43.D1361803 SYNCHRONOUS BELT:157ST1.5-6.0



# U004 SCANNER

- 60.D1791768 EXPOSURE GLASS :DOCUMENT FEED ER
- 58.D1791763 (x3) (-AA,-EU,-CHN);SCALE:LEFT:ASS'Y
- 59.D1791764 (-NA);SCALE:LEFT:ASS'Y
- 62.D1791789 SCALE:REAR:PRINTING
- 57.D1491805 (x4) HOLDER:EXPOSURE GLASS



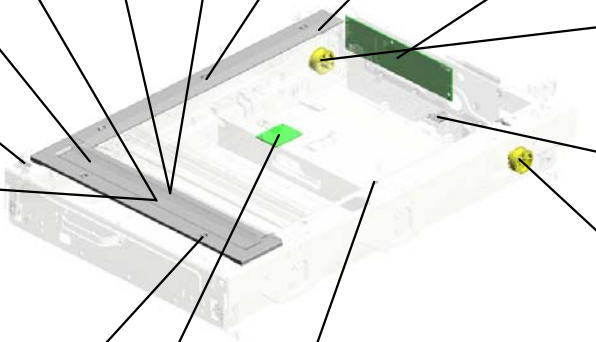
67.M0261778  
GUIDE:FFC



66.G5701225  
SENSOR SHIELDING PLATE



61.D1791777  
COVER:EXPOSURE GLASS:DOCUMENT FEEDER



51.D1365696  
PCB:SIO



54.D1491717  
PULLEY:DRIVE WHEEL:REAR



64.D1945130  
INTERFACE CABLE:SBUS:LVDB\_UNIT:ASS'Y



53.D1491715  
PULLEY:DRIVE WHEEL:FRONT



52.D1441085 (x5)  
STEPPED SCREW: M3



63.D1945124  
PCB:IDB

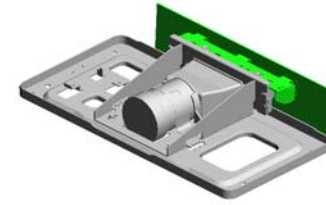


56.D1491804 (x2)  
HOLDER:EXPOSURE GLASS:SCANNER

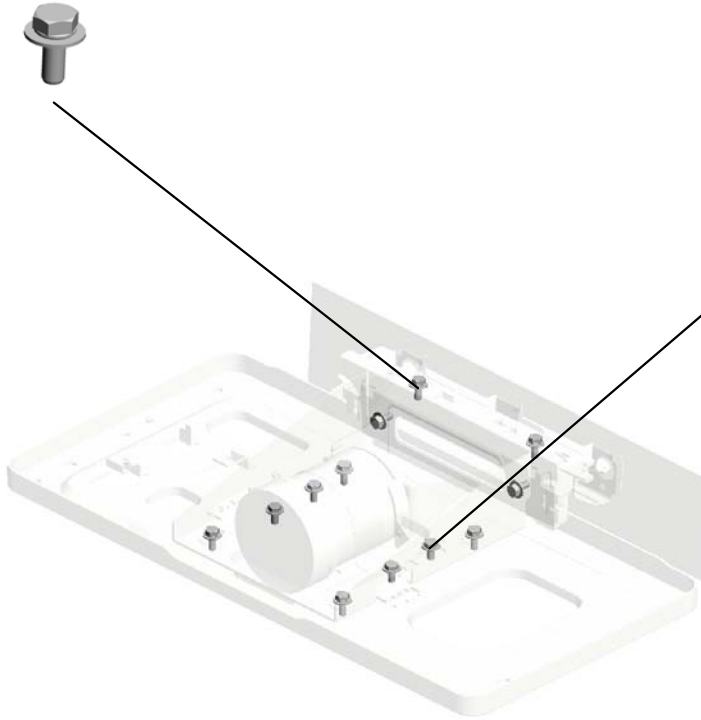


U004\_S001  
LENSBLOCK SMD:ASS'Y

11.08046123  
(x8)  
HEXAGONAL BOLT  
:W/WASHER:M3X8



27.D1361731  
LENSBLOCK SMD:  
ASS'Y



3.03603006N  
(x4)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U004\_S002  
CARRIAGE:NO.1:ASS'Y

19.AC030211  
MIRROR:NO.1



28.D1361751  
CARRIAGE:NO.1:A  
SS'Y



68.M0261815  
(x2)  
CLAMP:MIRROR:N  
O.1

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U004\_S003  
ILLUMINATION UNIT:LED-B:ASS'Y

2.03530060N  
(x3)  
BIND SCREW - M3  
X6



55.D1491721  
ILLUMINATION UNI  
T:LED-B:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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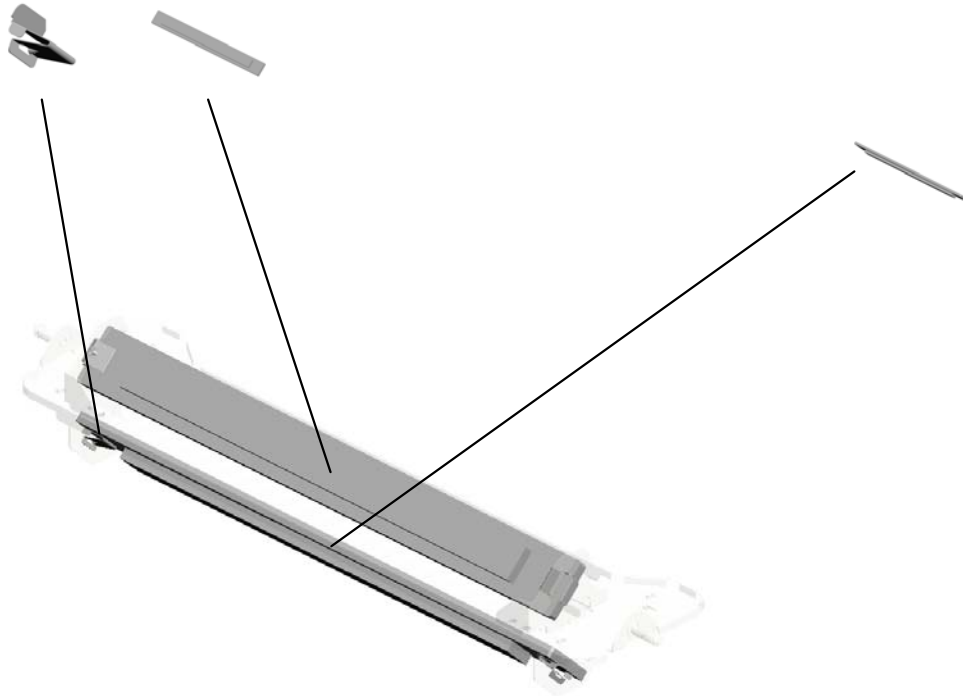
U004\_S004  
CARRIAGE:NO.2:ASS'Y

65.G4042810  
(x4)  
SPRING PLATE - 2  
ND MIRROR

33.D1361784  
MIRROR:NO.2:ASS'  
Y



32.D1361776  
CARRIAGE:NO.2:A  
SS'Y



34.D1361785  
MIRROR:NO.3:ASS'  
Y

U001	U002	U003	<b>U004</b>	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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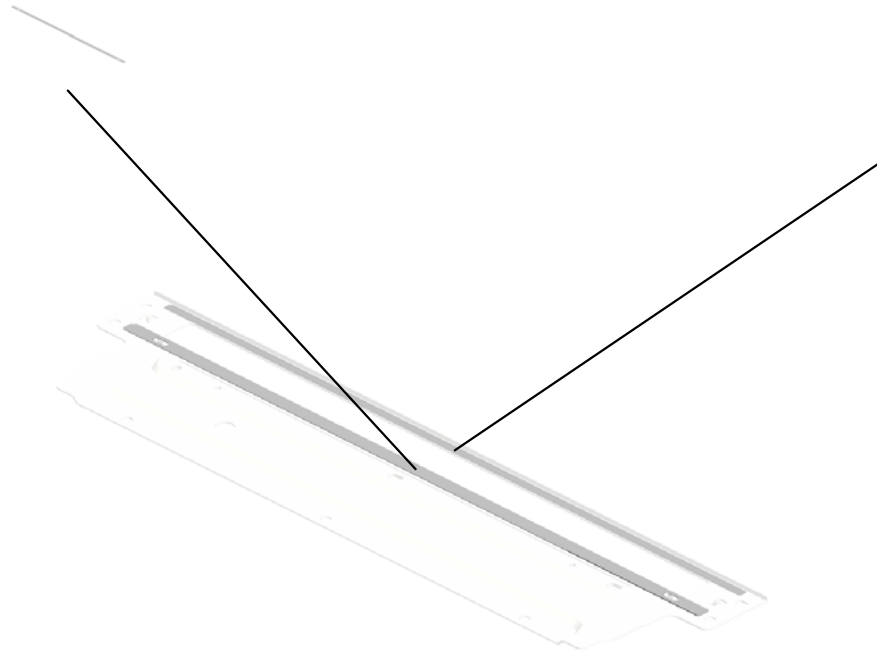
U004\_S005

BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER:SUB-ASS'Y

50.D1361820  
SHEET:BRACKET:  
EXPOSURE GLASS  
:DOCUMENT FEED  
ER



48.D1361817  
BRACKET:EXPOSU  
RE GLASS:DOCUM  
ENT FEEDER:SUB-  
ASS'Y



49.D1361819  
SEAL:BRACKET:EX  
POSURE GLASS:DO  
CUMENT FEEDER

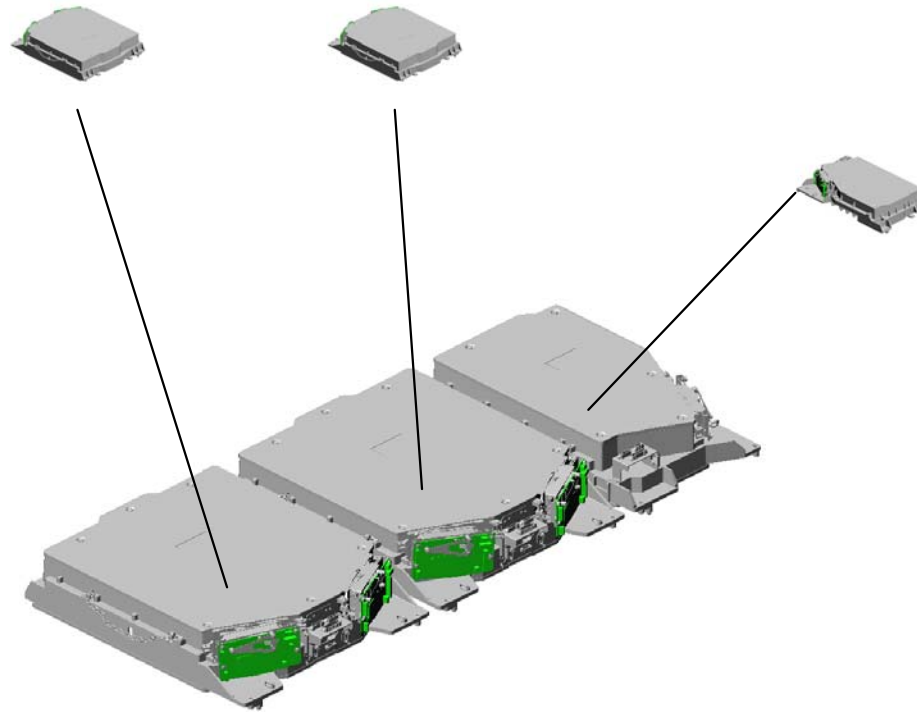
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U005.LASER UNIT

U005\_S001  
D1941802  
OPTICAL WRITING UNIT:4ST  
:ASS'Y

U005\_S002  
D1941802  
OPTICAL WRITING UNIT:4ST  
:ASS'Y

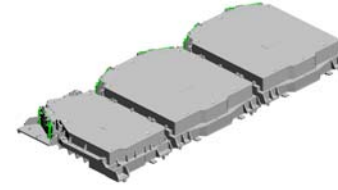
U005\_S003  
D1941806  
(D203/D204):OPTICAL WRITING UNIT:5ST:ASS'Y



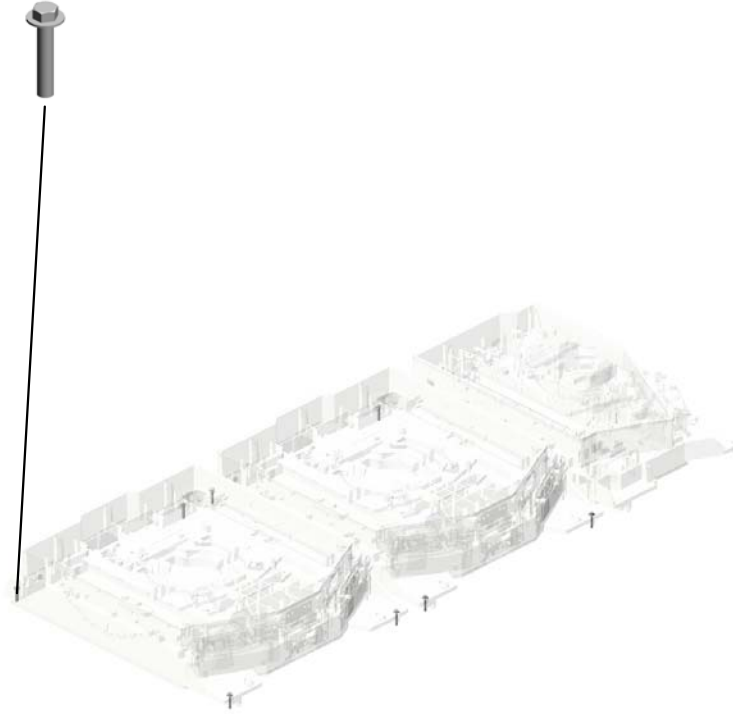
U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U005  
LASER UNIT

2.03604020N  
(x8)  
SCREW:M4X20



2.03604020N (x 4)  
SCREW:M4X20



U001	U002	U003	U004	<b>U005</b>	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U005\_S001  
OPTICAL WRITING UNIT:4ST:ASS'Y

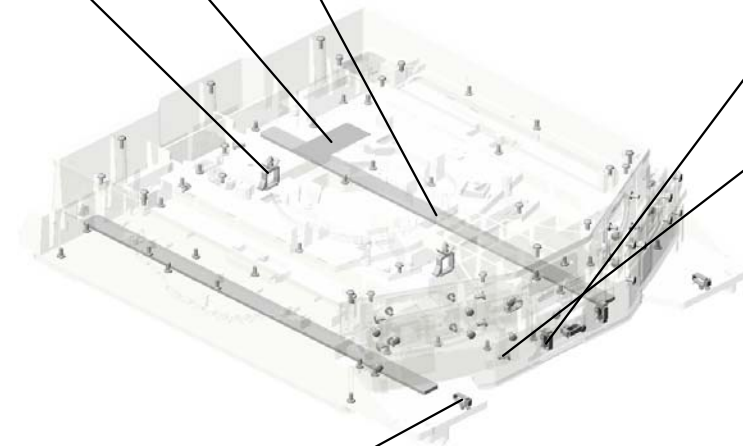
12.G0291980  
DECAL - LD

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



10.D1941802  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

5.11050488  
(x2)  
HARNESS CLAMP



1.03530060N  
(x89)  
BIND SCREW - M3  
X6



4.11050042  
(x13)  
WIRE BAND



7.11050534  
(x4)  
CLAMP



3.04523008N  
(x4)  
TAPPING SCREW -  
M3X8

1.03530060N (x 2)  
BIND SCREW - M3X6



6.11050516  
(x6)  
CLAMP

U005\_S002  
OPTICAL WRITING UNIT:4ST:ASS'Y

12.G0291980  
DECAL - LD

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



10.D1941802  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

5.11050488  
(x2)  
HARNESS CLAMP



1.03530060N  
(x95)  
BIND SCREW - M3  
X6



4.11050042  
(x13)  
WIRE BAND

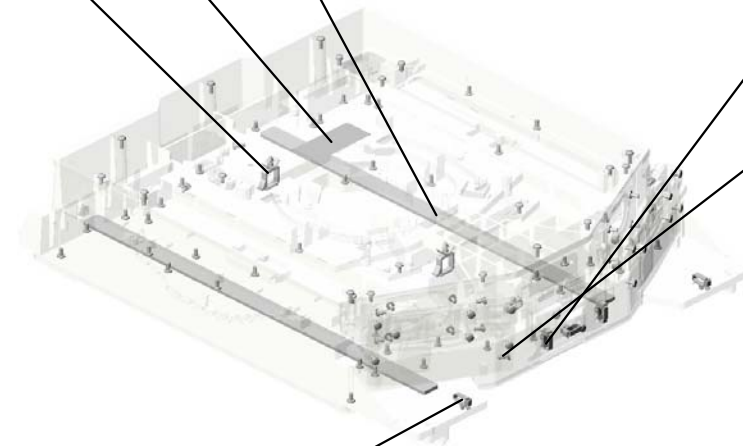


7.11050534  
(x4)  
CLAMP



3.04523008N  
(x4)  
TAPPING SCREW -  
M3X8

1.03530060N (x 8)  
BIND SCREW - M3X6

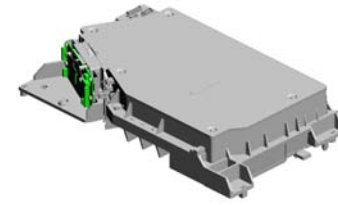


6.11050516  
(x6)  
CLAMP

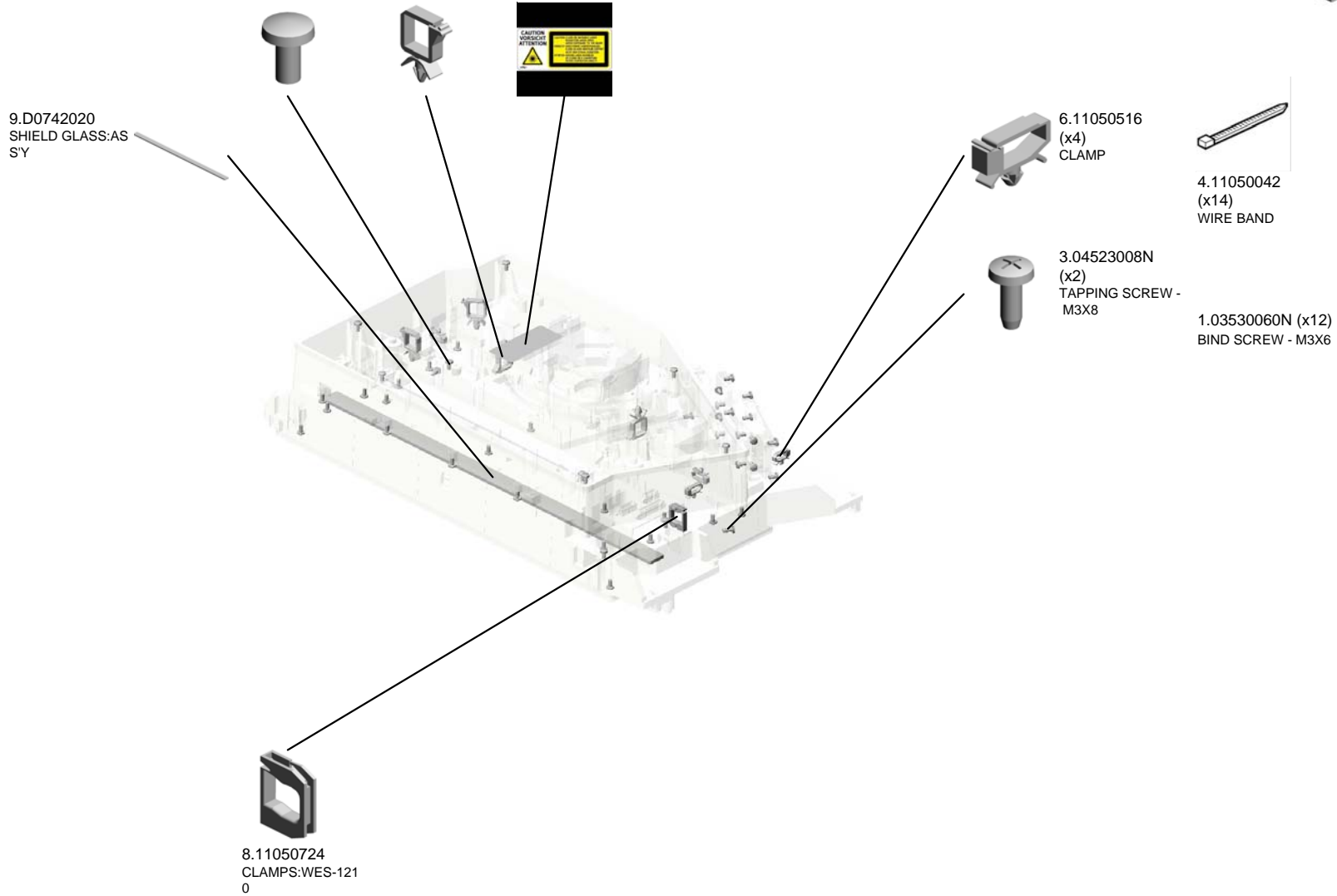


U005\_S003  
 (D203/D204):OPTICAL WRITING UNIT:5ST:ASS'Y

- 1.03530060N (x46) BIND SCREW - M3 X6
- 5.11050488 (x4) HARNESS CLAMP
- 12.G0291980 DECAL - LD

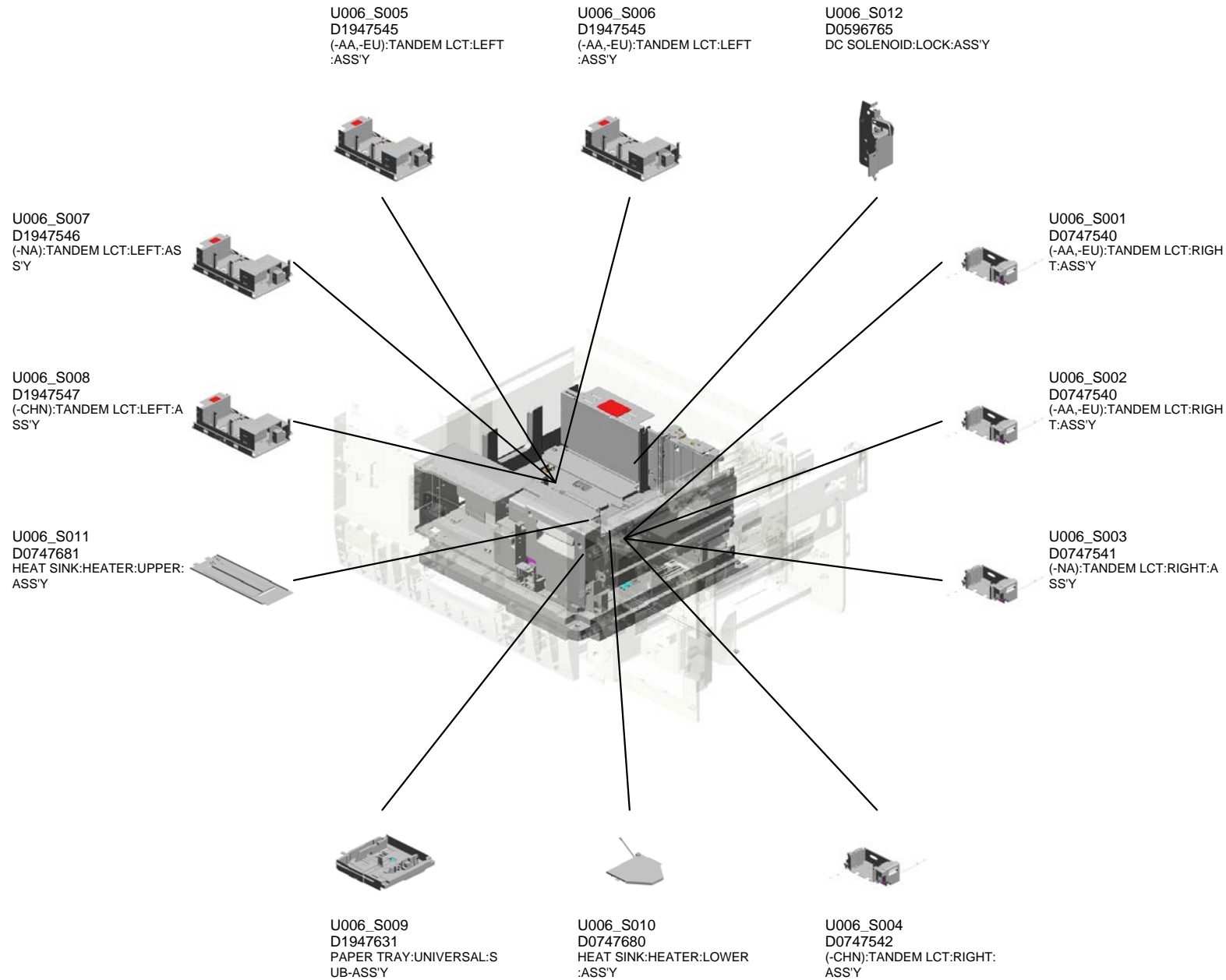


11.D1941806  
 (D203/D204):OPTICAL WRITING UNIT:  
 5ST:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006.PAPER BANK/PAPER FEED/VERTICAL TRANSPORT



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U006.PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

U006\_S018  
D1947500  
PAPER FEED UNIT:PAPER B  
ANK:ASS'Y

U006\_S013  
B1326762  
DC SOLENOID:COUPLING:A  
SS'Y

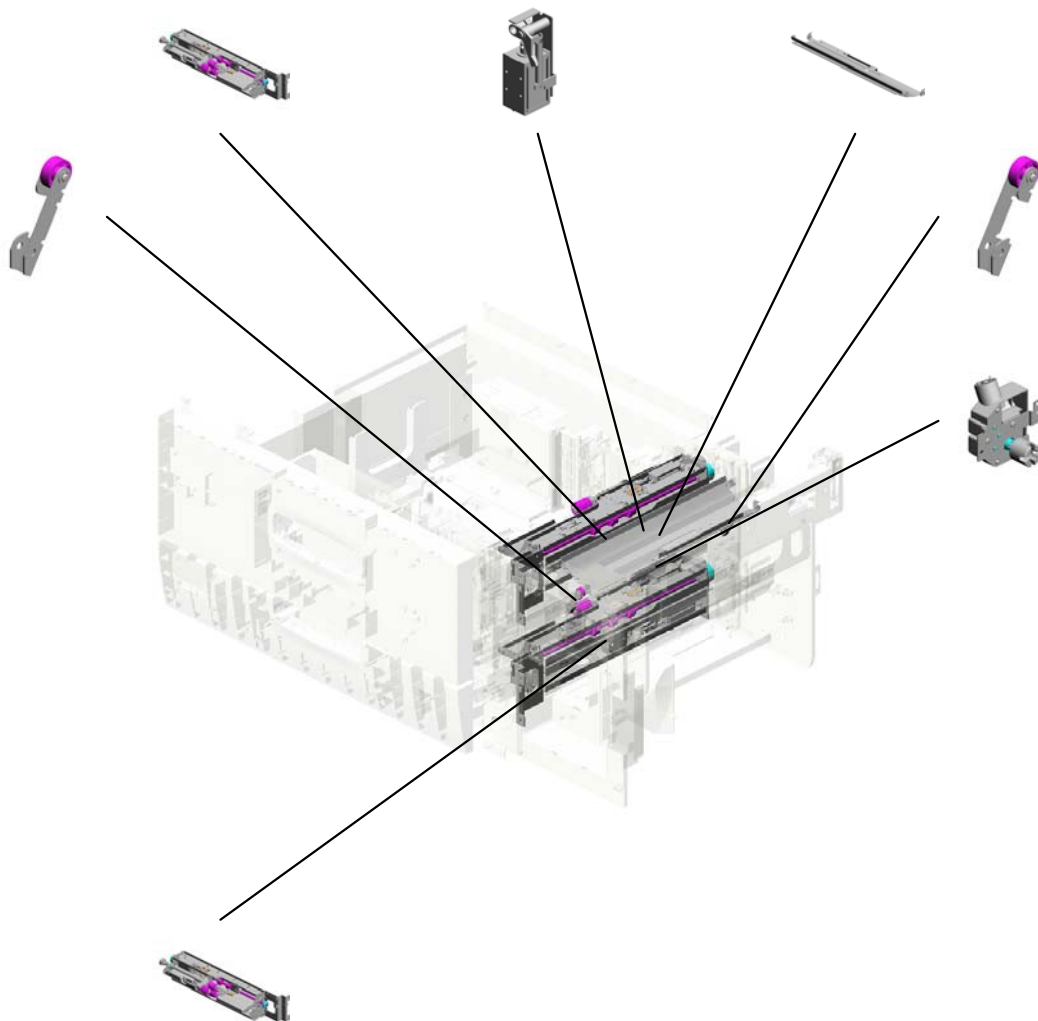
U006\_S015  
D1947464  
GUIDE PLATE:FEED PAPER  
AGAIN:ASS'Y

U006\_S017  
D3553840  
BRACKET:DETENT:ASS'Y

U006\_S016  
D3553810  
BRACKET:DETENT:RIGHT:A  
SS'Y

U006\_S014  
AX040254  
DC MOTOR:RISING TRAY:AS  
S'Y:1.007W:BRUSH

U006\_S019  
D1947500  
PAPER FEED UNIT:PAPER B  
ANK:ASS'Y



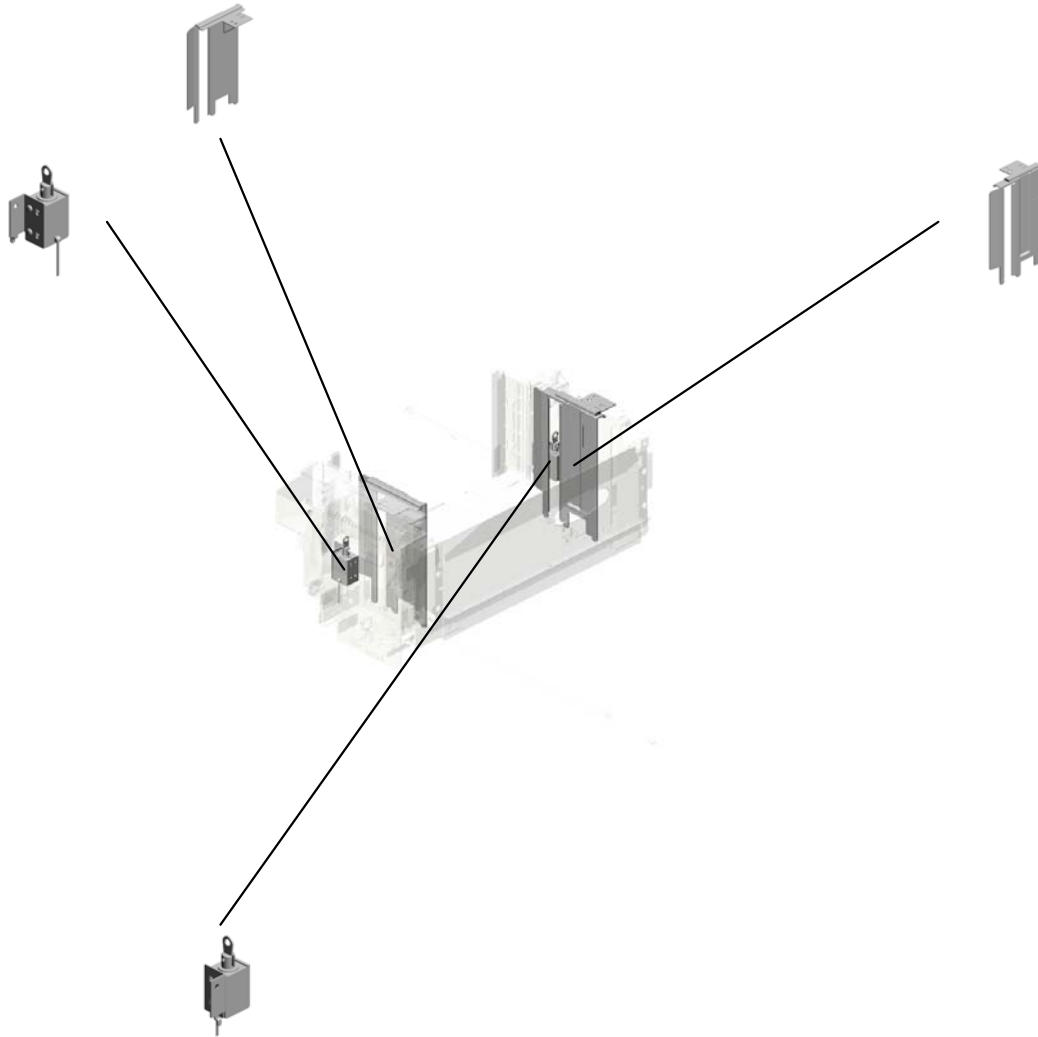
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S001.(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

U006\_S001\_S003  
B2346686  
SIDE FENCE - RIGHT FRONT

U006\_S001\_S001  
B1327547  
DC SOLENOID:END FENCE:FRONT:ASS'Y

U006\_S001\_S004  
B2346691  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y



U006\_S001\_S002  
B1327571  
DC SOLENOID:END FENCE:REAR:ASS'Y

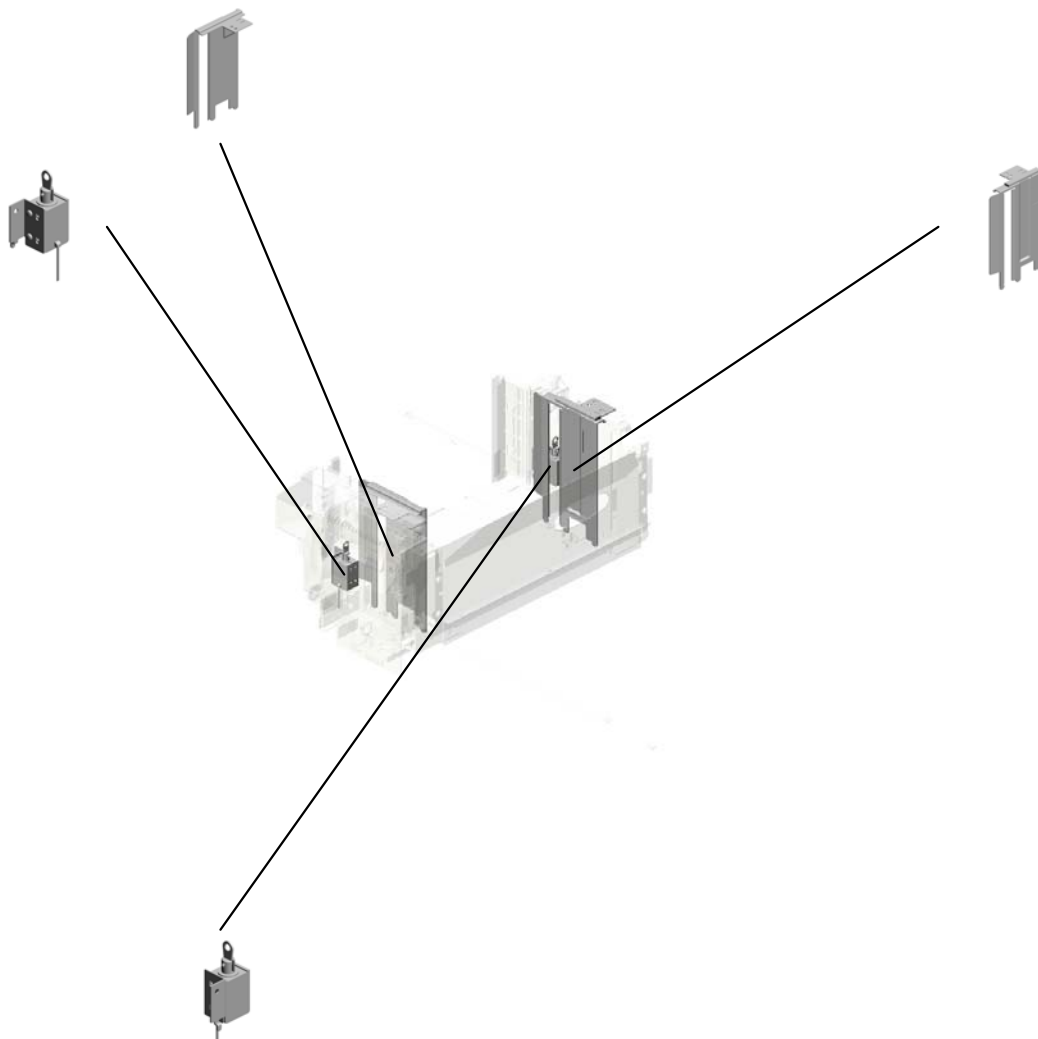
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S002.(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

U006\_S002\_S003  
B2346686  
SIDE FENCE - RIGHT FRONT

U006\_S002\_S001  
B1327547  
DC SOLENOID:END FENCE:FRONT:ASS'Y

U006\_S002\_S004  
B2346691  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y



U006\_S002\_S002  
B1327571  
DC SOLENOID:END FENCE:REAR:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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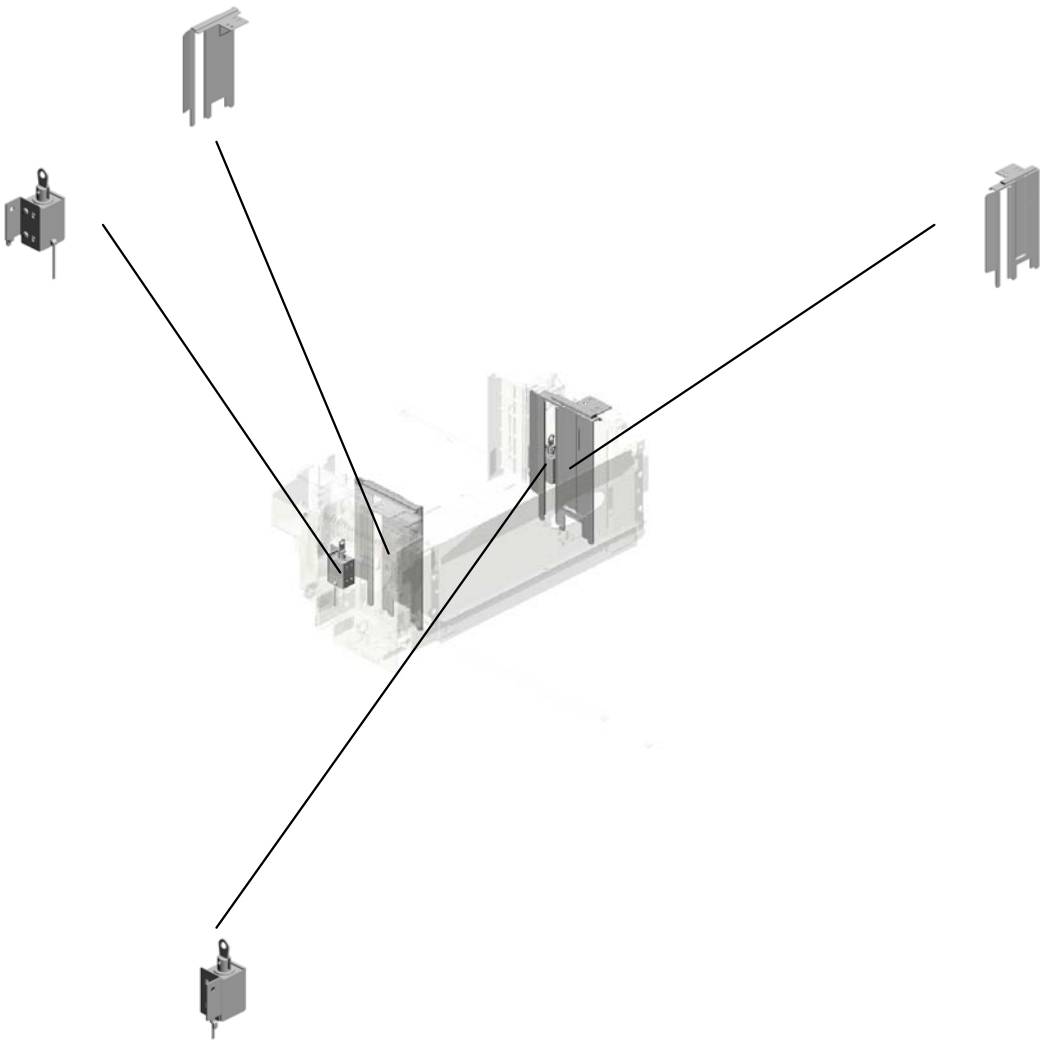
# U006\_S003.(-NA):TANDEM LCT:RIGHT:ASS'Y

U006\_S003\_S003  
B2346686  
SIDE FENCE - RIGHT FRONT

U006\_S003\_S001  
B1327547  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y

U006\_S003\_S004  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y

U006\_S003\_S002  
B1327571  
DC SOLENOID:END FENCE:  
REAR:ASS'Y

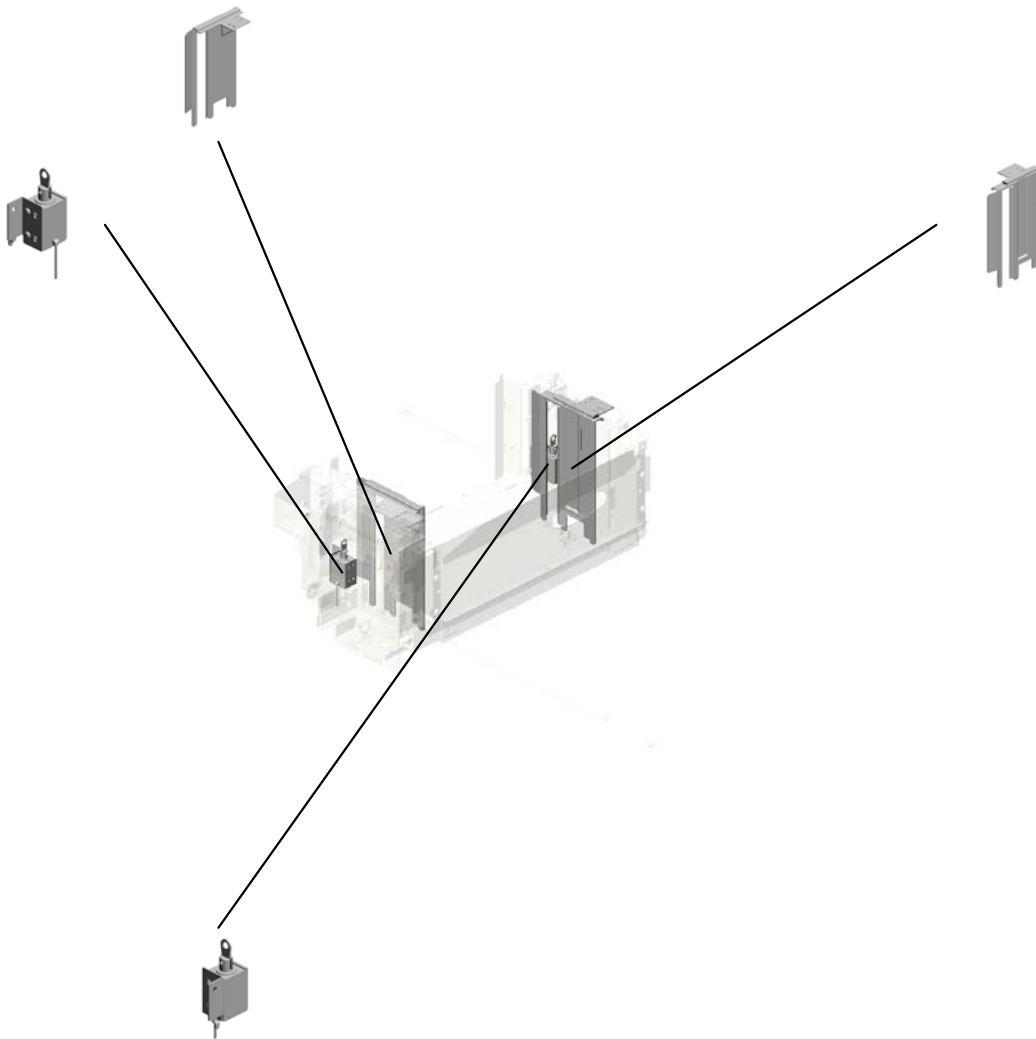


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S004.(-CHN):TANDEM LCT:RIGHT:ASS'Y

U006\_S004\_S003  
B2346686  
SIDE FENCE - RIGHT FRONT

U006\_S004\_S001  
B1327547  
DC SOLENOID:END FENCE:F  
RONT:ASS'Y



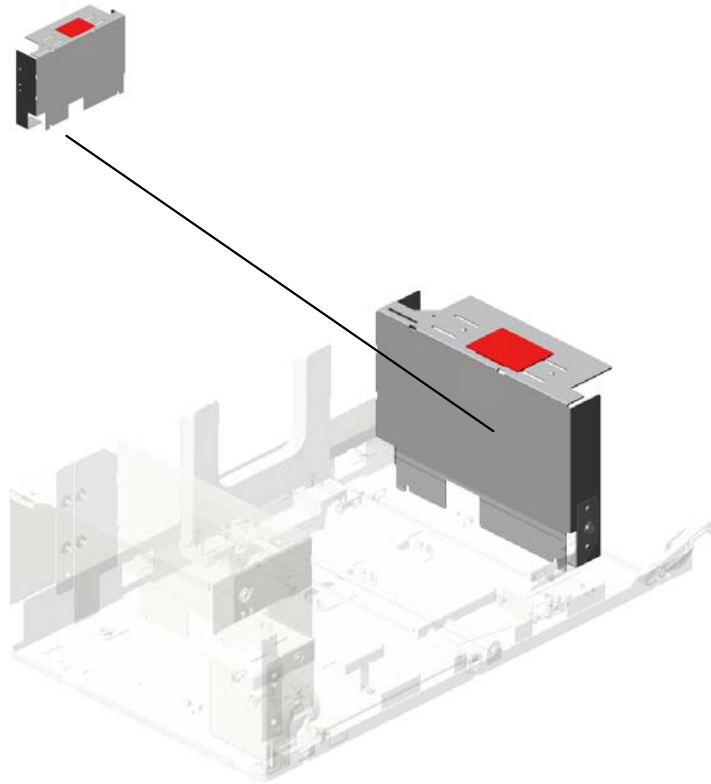
U006\_S004\_S004  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y

U006\_S004\_S002  
B1327571  
DC SOLENOID:END FENCE:  
REAR:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S005.(-AA,-EU):TANDEM LCT:LEFT:ASS'Y

U006\_S005\_S001  
D1947550  
LEFT REAR FENCE

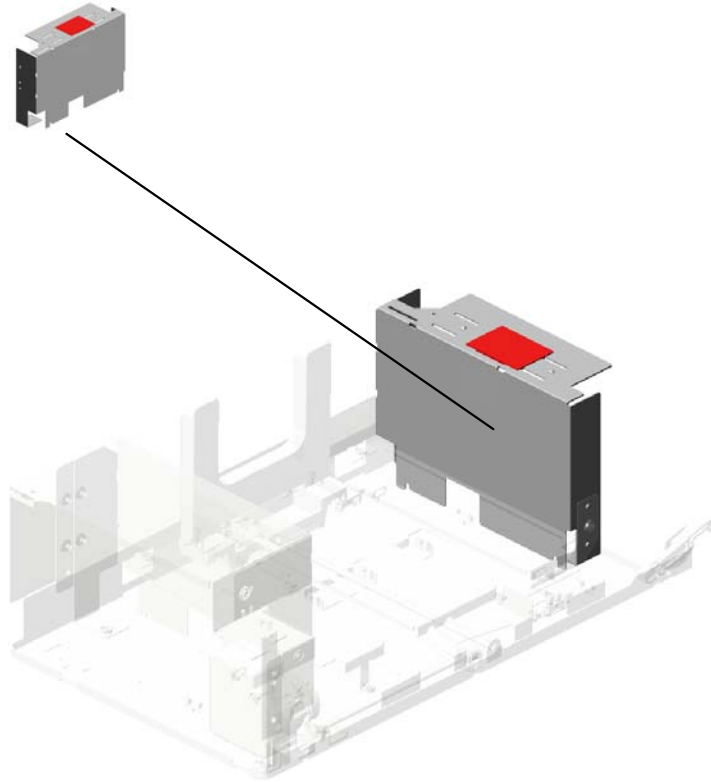


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S006.(-AA,-EU):TANDEM LCT:LEFT:ASS'Y

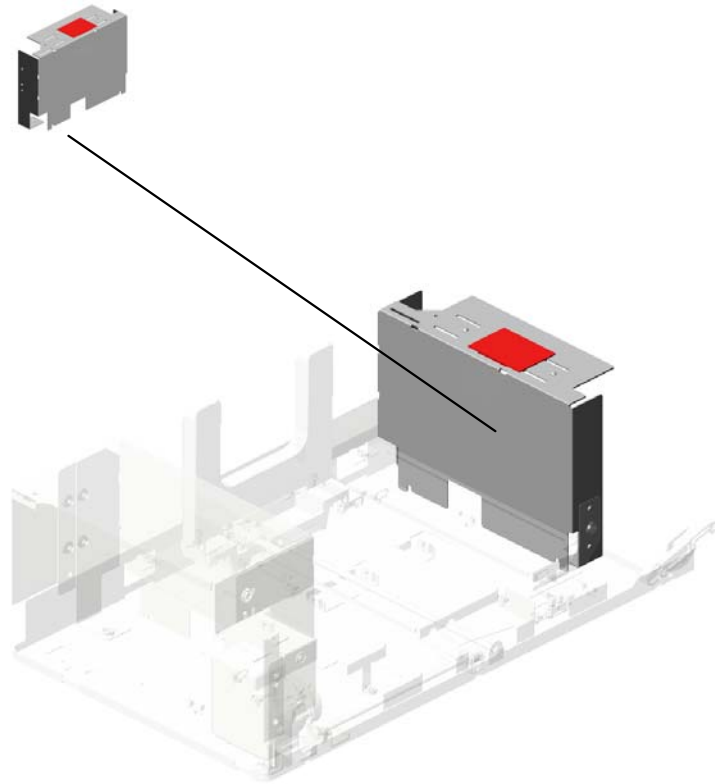
U006\_S006\_S001  
D1947550  
LEFT REAR FENCE



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S007.(-NA):TANDEM LCT:LEFT:ASS'Y

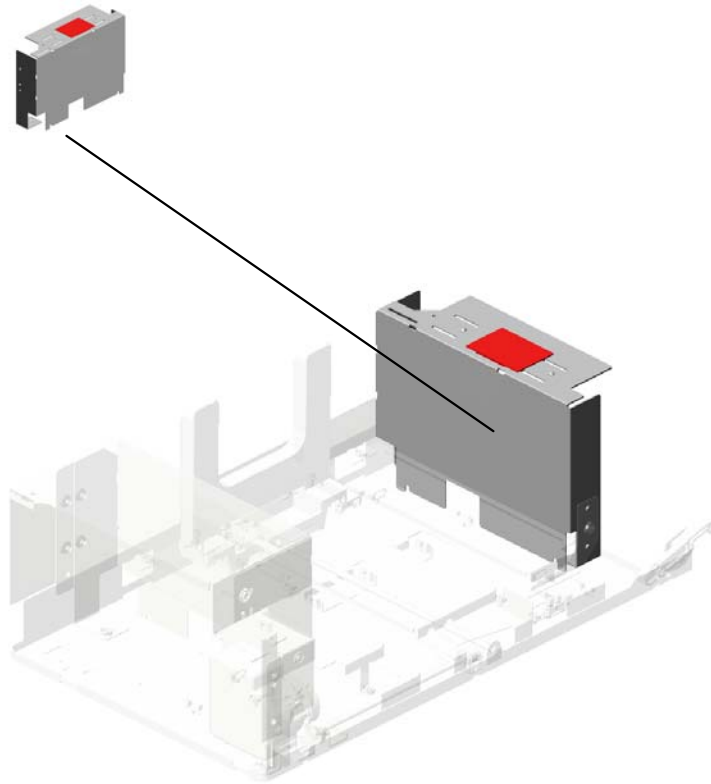
U006\_S007\_S001  
D1947550  
LEFT REAR FENCE



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S008.(-CHN):TANDEM LCT:LEFT:ASS'Y

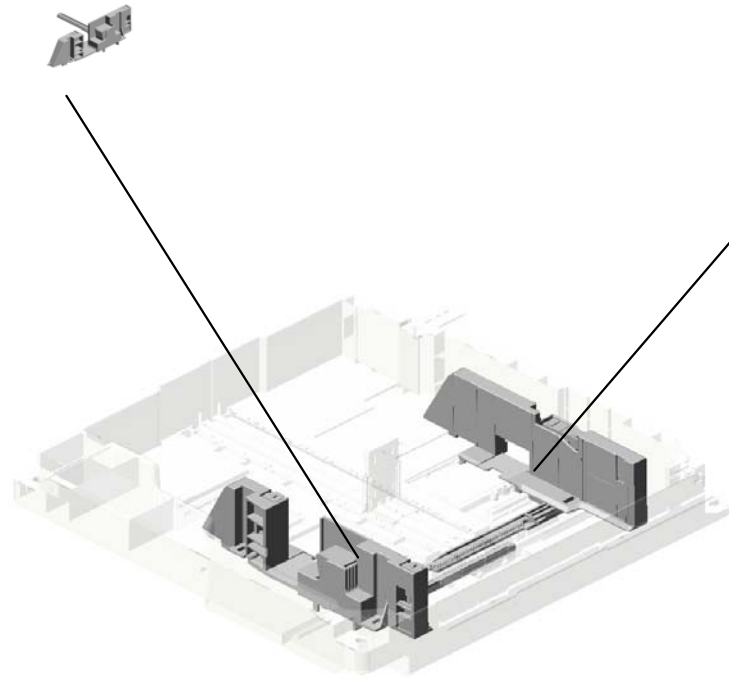
U006\_S008\_S001  
D1947550  
LEFT REAR FENCE



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S009.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U006\_S009\_S002  
D1316777  
SIDE FENCE:FRONT:ASS'Y



U006\_S009\_S001  
D1316775  
SIDE FENCE:REAR:ASS'Y

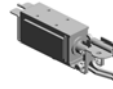
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S018.PAPER FEED UNIT:PAPER BANK:ASS'Y

U006\_S018\_S001  
D0747527  
SHAFT:FEED:ASS'Y



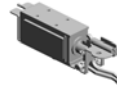
U006\_S018\_S002  
B2346282  
PICKUP DC SOLENOID



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U006\_S019.PAPER FEED UNIT:PAPER BANK:ASS'Y

U006\_S019\_S001  
D0747527  
SHAFT:FEED:ASS'Y

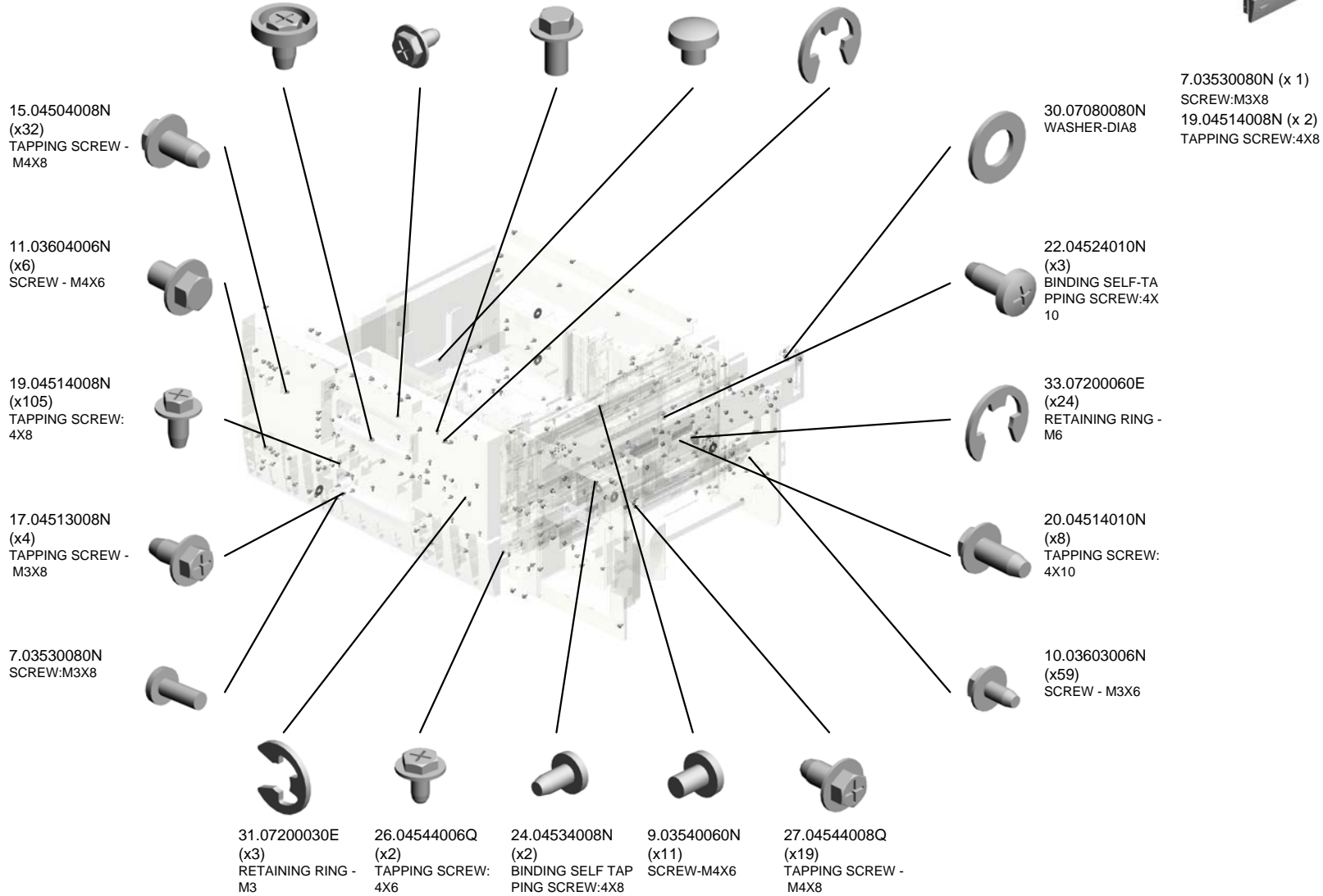
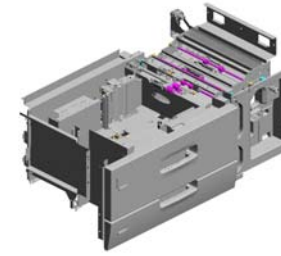


U006\_S019\_S002  
B2346282  
PICKUP DC SOLENOID

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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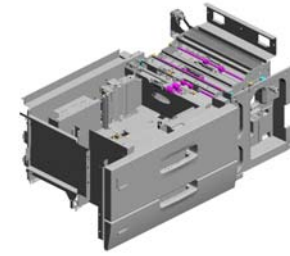
# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

- |                                                 |                                                 |                                      |                                   |                                                 |
|-------------------------------------------------|-------------------------------------------------|--------------------------------------|-----------------------------------|-------------------------------------------------|
| 18.04514006N<br>(x14)<br>TAPPING SCREW -<br>4X6 | 25.04543006Q<br>(x3)<br>TAPPING SCREW -<br>M3X6 | 12.03604008N<br>(x4)<br>SCREW - M4X8 | 8.03540040N<br>(x2)<br>SCREW-M4X4 | 32.07200040E<br>(x18)<br>RETAINING RING -<br>M4 |
|-------------------------------------------------|-------------------------------------------------|--------------------------------------|-----------------------------------|-------------------------------------------------|

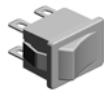


# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

38.08025220 (x2) TAPPING SCREW - M4X8  
 40.08046123 HEXAGONAL BOLT :W/WASHER:M3X8  
 62.67542866 (x2) ROLLER - POSITIONING GUIDE  
 54.11050692 (x2) CLAMP:LES-0503  
 51.11050518 EDGE SADDLE - LES-1010



56.12042570 (x2) ROCKER SWITCH: SDDJE13200



42.08050089 (x10) RETAINING RING - M4



48.11050488 (x2) HARNESS CLAMP



50.11050516 (x13) CLAMP



41.08050088 (x3) RETAINING RING - M6



37.08010237 (x4) HEXAGONAL BOLT :DOUBLE SCREW: M4X12



59.52152621 SNAP RING - M6



47.11050487 (x6) HARNESS CLAMP



44.09514006N (x12) SCREW:POLISHED ROUND:M4X6



60.54472681 (x4) SNAP RING



49.11050511 (x27) HARNESS CLAMP - LWS-0306ZC



53.11050551 (x3) CLAMP:LES-0505



52.11050534 (x2) CLAMP



35.07413708 (x4) BALL BEARING - 8 X12X3.5MM

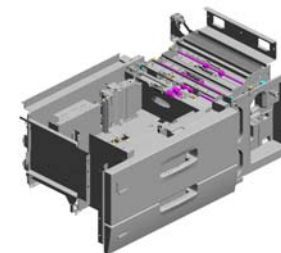


36.07423808 (x16) BALL BEARING - 8 X16X5





# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT



- 100.AA143585 SHAFT:MISFEED R
- 85.AA063268 (x2) CONNECTOR SPRING
- 90.AA080265 (x3) BUSHING:6X8X5
- 96.AA140912 SCREW - 8X14X2.8
- 94.AA132203 SPACER - 6MM

104.AA143872  
(x8)  
SCREW:DIA6:M4

89.AA063695  
(x4)  
COMPRESSION SPRING:GRIP

97.AA140937  
SHAFT:GRIP:LOWER

105.AA143883  
SHAFT:STOPPER:  
PAPER TRAY

103.AA143718  
STEPPED SCREW  
- M4

101.AA143586  
SHAFT:MISFEED R  
EMOVAL:LOWER

99.AA143569  
(x2)  
SCREW

87.AA063693  
(x6)  
COMPRESSION SPRING:PRESSURE:  
DRIVEN ROLLER

93.AA084059  
(x8)  
BALL BEARING HOLDER

102.AA143587  
SHAFT:MISFEED R  
EMOVAL:VERTICAL TRANSPORT

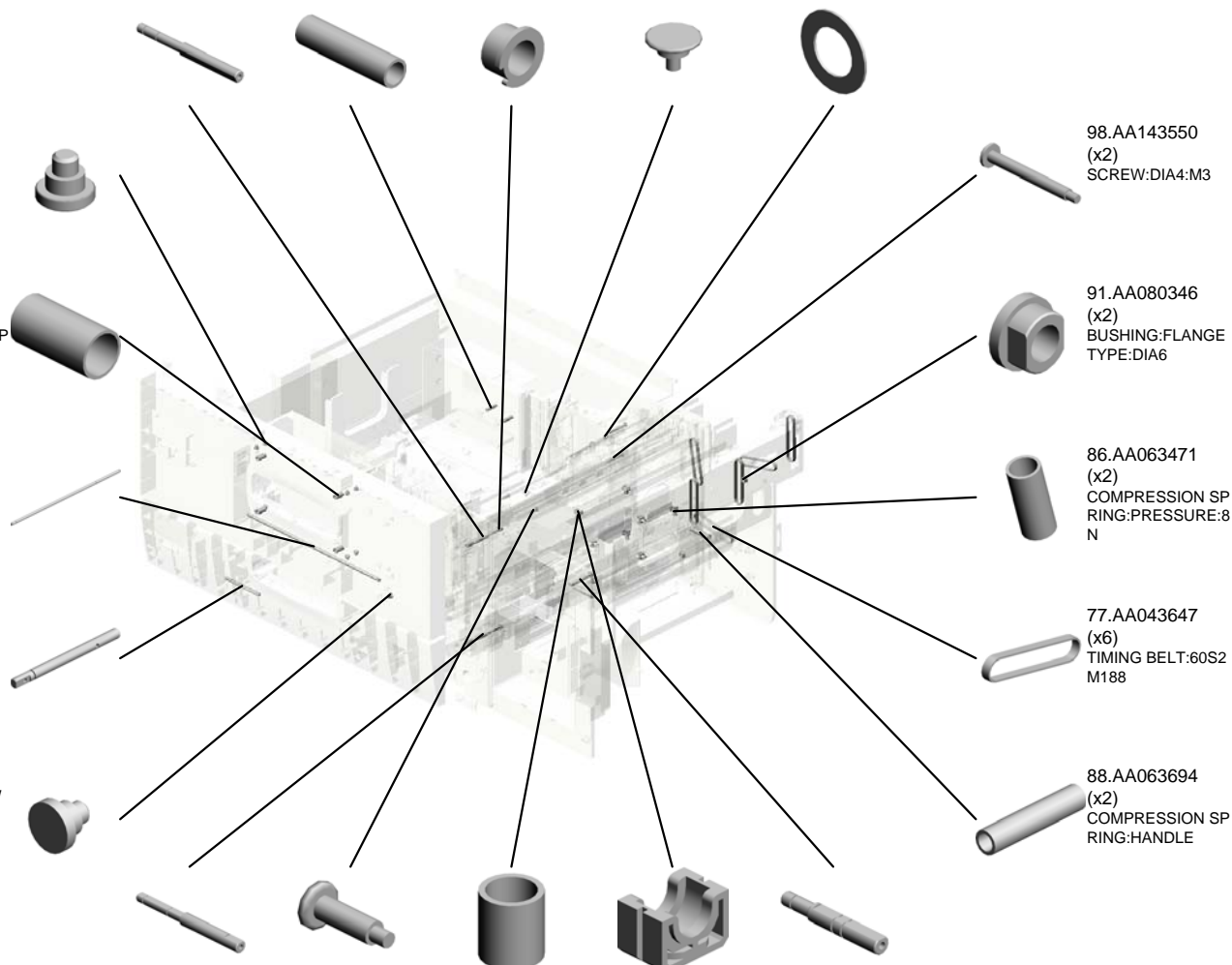
98.AA143550  
(x2)  
SCREW:DIA4:M3

91.AA080346  
(x2)  
BUSHING:FLANGE  
TYPE:DIA6

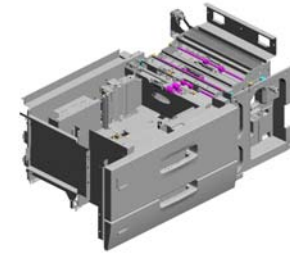
86.AA063471  
(x2)  
COMPRESSION SPRING:PRESSURE:8  
N

77.AA043647  
(x6)  
TIMING BELT:60S2  
M188

88.AA063694  
(x2)  
COMPRESSION SPRING:HANDLE



# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT



- 151.B0656136 (x2) TRAY LOCK ARM
- 118.AB017725 (x2) GEAR/TIMING PULLEY - 20Z/20T
- 143.AW500010 PUSH SWITCH
- 144.AW500023 PUSH SWITCH
- 158.B0656769 LOCK ARM

108.AA148778  
SHAFT:ARM:PLATE

107.AA148777  
SHAFT:ARM:LINK

119.AB017726  
GEAR/TIMING PULLEY - 20Z/20T

138.AG050101 (x2)  
KNOB - MISFEED REMOVAL

156.B0656591  
PAPER TRAY HOLDER BASE

149.B0042995 (x2)  
CAP - POSITIONING

137.AG050100  
KNOB - TRANSPORT ROLLER

133.AF022165 (x3)  
TRANSPORT ROLLER - DRIVEN

128.AF020741  
TRANSPORT ROLLER:GRIP:DRIVE

127.AF020740 (x2)  
TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE

106.AA148776  
SHAFT:DRIVE

112.AA161172  
CUSHION:GUIDE PLATE

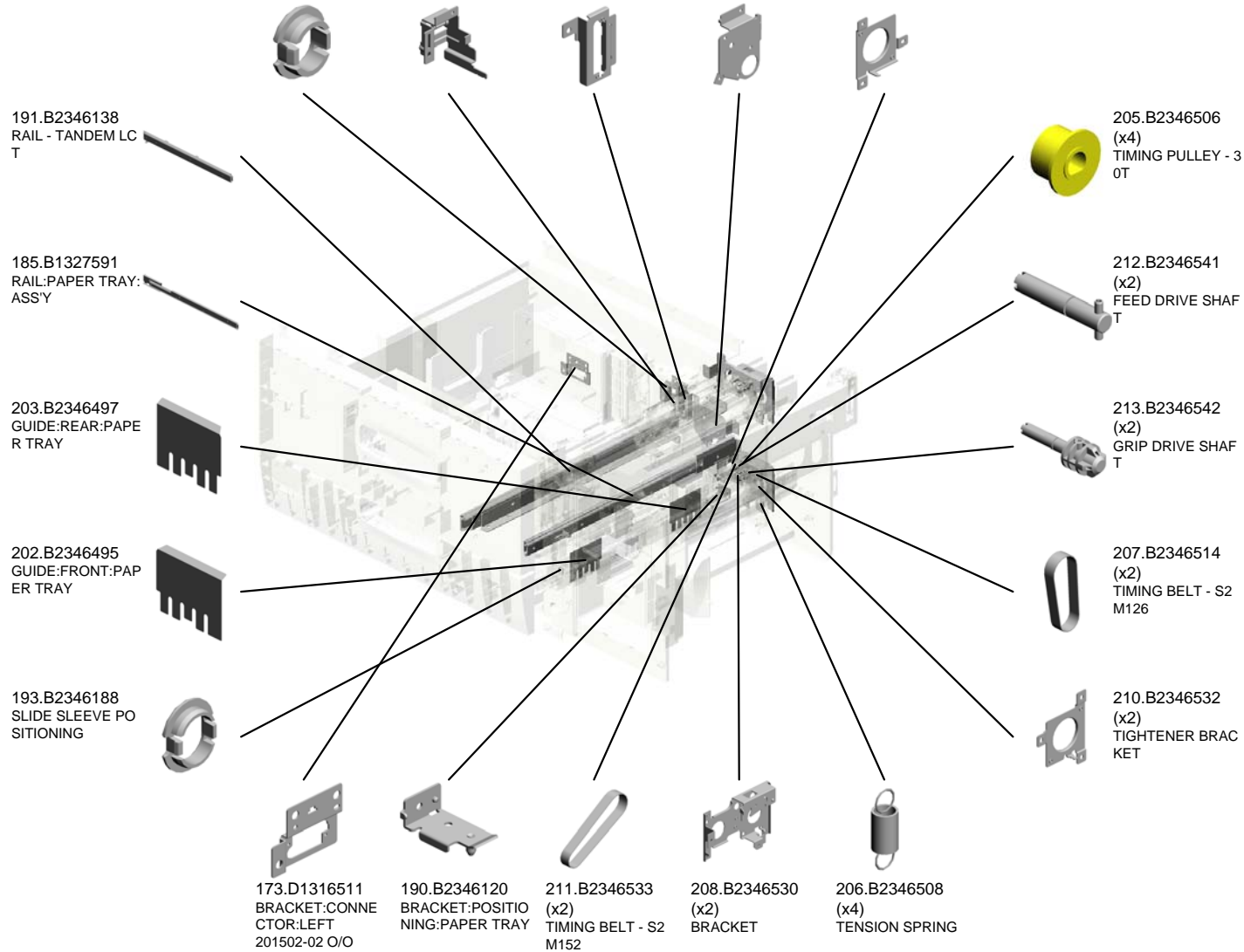
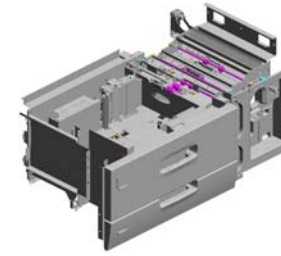
131.AF020786  
TRANSPORT ROLLER:EXIT:PAPER BANK:DRIVE

146.AX040157 (x4)  
STEPPER MOTOR DC1.68V 6.7W

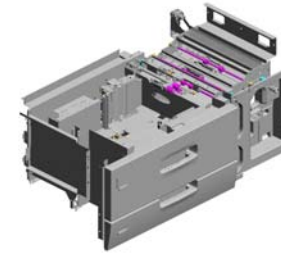
109.AA161122 (x4)  
MOTOR CUSHION

# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

192.B2346141 POSITIONING SLEVE - INNER BACK  
 170.B1326726 BRACKET:ARM:ASSY  
 174.B1326764 BRACKET:CONNECTOR:RIGHT  
 171.B1326738 BRACKET:LIFT MOTOR:TANDEM LCT  
 209.B2346531 (x2) TIGHTENER BRACKET



# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT



243.D0590761 SPRING:TANDEM TRAY:LOCK  
 253.D0596591 SPRING:PAPER TRAY:LOCK  
 248.D0596172 PAPER TRAY STOPPER  
 234.BB013007 GEAR - 20Z  
 222.B2476753 LOCK SPRING - LARGE

232.B8343312 (x4)  
COLLAR

237.C2693566 (x4)  
BUSHING:MM8:PRESSURE:DRIVE

247.D0596170 BRACKET:SLIDE RAIL:PAPER TRAY:2:ASSY

262.D0596721 STOPPER:PAPER TRAY

233.BA146065 SHAFT:STOPPER:TANDEM LCT

229.B7001802 TIMING BELT:B40S 2M134

227.B3033682 MISFEED REMOVAL KNOB

252.D0596496 GUIDE:MIDDLE:PAPER TRAY

230.B7004428 TIMING BELT:B40S 2M158

236.BB013011 GEAR - 22Z

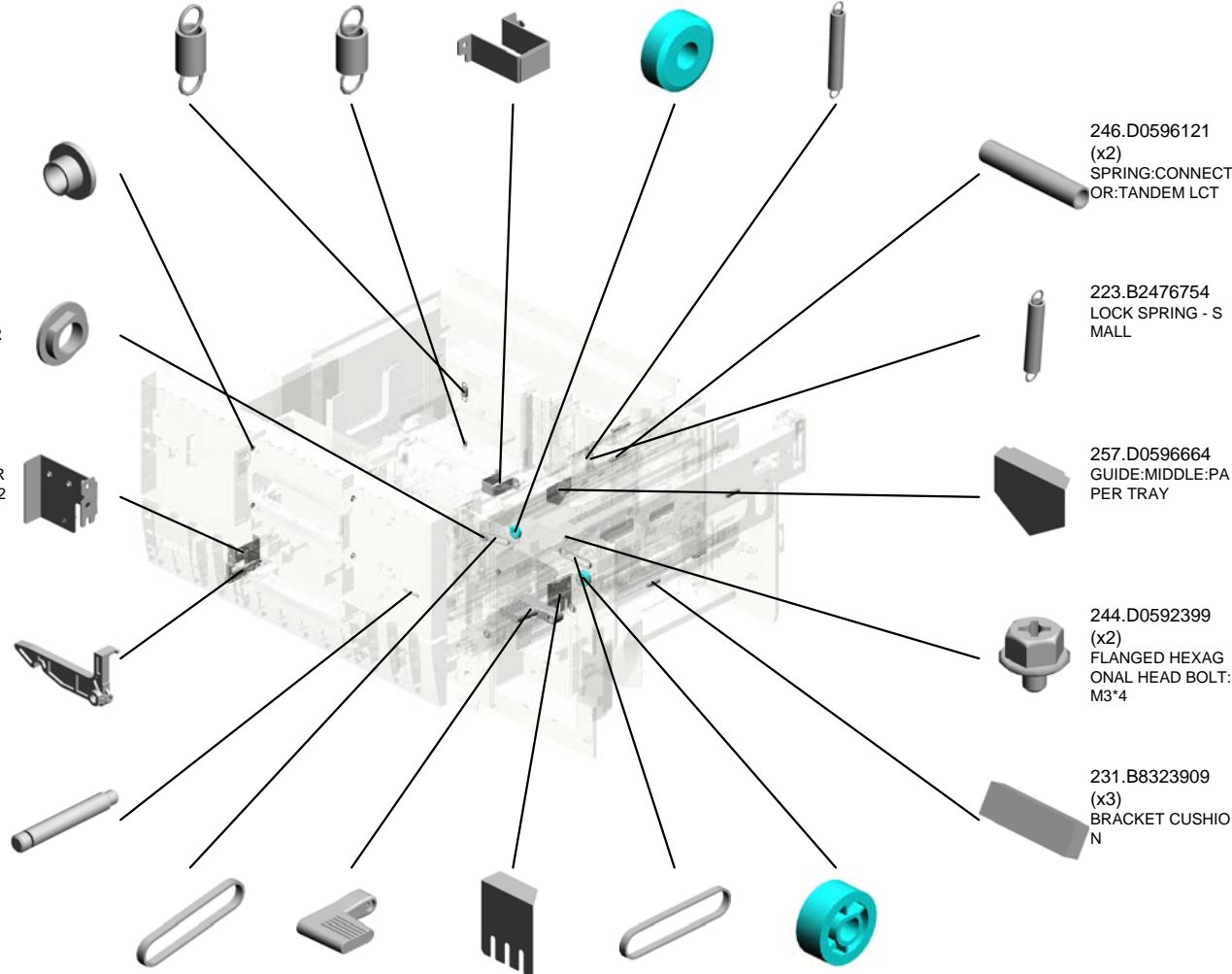
246.D0596121 (x2)  
SPRING:CONNECTOR:TANDEM LCT

223.B2476754 LOCK SPRING - SMALL

257.D0596664 GUIDE:MIDDLE:PAPER TRAY

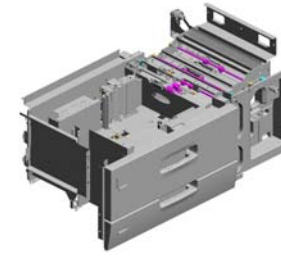
244.D0592399 (x2)  
FLANGED HEXAGONAL HEAD BOLT: M3\*4

231.B8323909 (x3)  
BRACKET CUSHION



# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

269.D0626692 SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASSY  
 277.D0747330 SLIDE RAIL:LEFT:NO.1  
 278.D0747331 STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN  
 280.D0747335 STAY:SLIDE RAIL:LEFT:NO.2  
 281.D0747349 (x2) COMPRESSION SPRING:BRACKET:SENSOR:PAPER SIZE



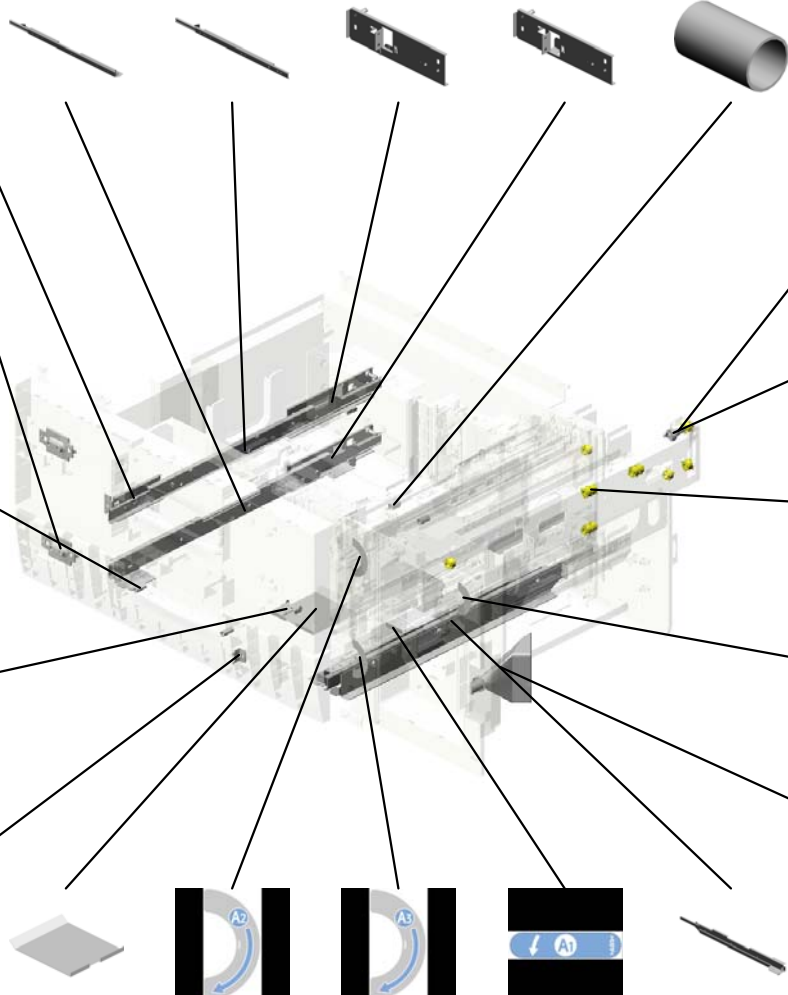
279.D0747333 STAY:SLIDE RAIL:LEFT FRONT:NO.1

274.D0744854 (x2) INNER COVER:RECEIVING SUB-UNIT:LEFT LOWER:LED

264.D0596728 (x2) COMPRESSION SPRING:GRIP:PAPER TRAY

282.D0747367 BRACKET:STOPPER:TANDEM LCT

263.D0596725 BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN



270.D0741387 SHAFT:JOINT:PAPER FEED UNIT:ASSY

271.D0741389 COMPRESSION SPRING:JOINT:TRANSPORT

272.D0743173 (x11) TIMING PULLEY:S2M:25T

286.D0747384 DECAL:VERTICAL TRANSPORT:B2

273.D0743490 FUNNEL:DEVELOPER

265.D0596731 SHIELD:GUIDE:MISFEED REMOVAL

284.D0747382 DECAL:VERTICAL TRANSPORT:A2

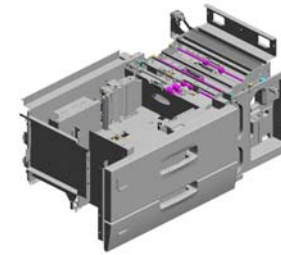
285.D0747383 DECAL:VERTICAL TRANSPORT:A3

283.D0747381 DECAL:VERTICAL TRANSPORT:A1

276.D0747326 SLIDE RAIL:RIGHT:NO.2:ASSY

# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

309.D0747551 COVER:PAPER TRAY:NO.1  
 310.D0747558 COVER:GRIP:INNER BACK  
 311.D0747561 GRIP:UPPER  
 316.D0747568 BRACKET:FIX:AUXILIARY:COVER  
 314.D0747566 (x2) BRACKET:ARM:LINK



291.D0747392  
DECAL:PAPER TRAY:NO.1



315.D0747567 (x2)  
BRACKET:ARM:LINK:LEFT



312.D0747562  
GRIP:LOWER



292.D0747393  
DECAL:PAPER TRAY:NO.2



313.D0747565  
STAY:COVER:PAPER TRAY



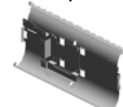
298.D0747461  
GUIDE PLATE:GRIP:LOWER



301.D0747476  
GUIDE PLATE:OPEN AND CLOSE:ASSY



296.D0747450  
GUIDE PLATE:VERTICAL TRANSPORT:DRIVE



297.D0747455  
GUIDE PLATE:GRIP:UPPER



293.D0747431  
STAY:HANDLE:ASSY



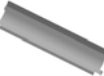
295.D0747446 (x2)  
BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT



299.D0747470  
GUIDE PLATE:CONNECTING:UPPER



300.D0747474  
GUIDE PLATE:CONNECTING:RIGHT



302.D0747481  
GUIDE PLATE:OPEN AND CLOSE:CONNECTING:ASSY

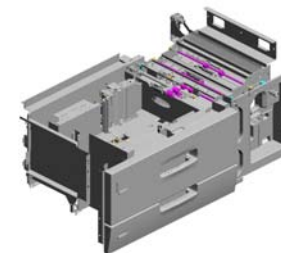


294.D0747433 (x2)  
STUD:HANDLE:RELEASE:ASSY



# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT

328.D0747609 (x2) PROTECTION:COVER:LED  
 318.D0747573 BRACKET:ARM:PLATE  
 319.D0747575 LINK:UPPER LOWER:LEFT:ASSY  
 338.D1945941 STAY:SLIDE RAIL:LEFT FRONT  
 317.D0747570 BASE:LINK:PAPER TRAY:ASSY



354.D5161261 (x2) COVER:LED

325.D0747603 PLATE:GRIP:PAPER TRAY:NO.2

324.D0747601 COVER:PAPER TRAY:NO.2

326.D0747606 GRIP:PAPER TRAY:NO.2

327.D0747607 ARM:PAPER TRAY:GRIP

320.D0747577 LINK:UPPER LOWER:ASSY

321.D0747579 STOPPER:TANDEM LCT

329.D0747654 INNER COVER:VERTICAL TRANSPORT:LEFT

330.D0747656 INNER COVER:VERTICAL TRANSPORT:RIGHT

331.D0747659 COVER:FUNNEL:DEVELOPER

339.D1947346 DC MOTOR:RISE/TANDEM LCT:ASSY:19.2W:BRUSH

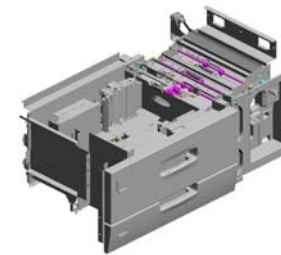
353.D3553858 (x2) TORSION SPRING:GUIDE PLATE:16N

337.D1942999 (x2) DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASSY

350.D3553828 (x2) HOLDER:STAY:GUIDE PLATE

352.D3553844 (x4) SHOE:HANDLE:RELEASE

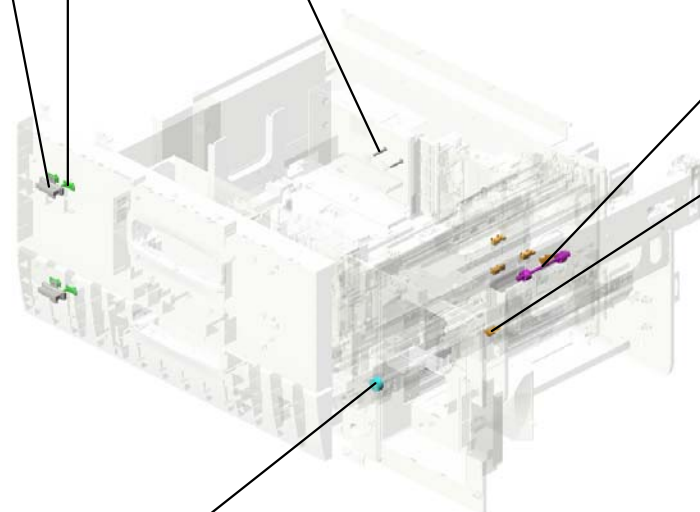
# U006 PAPER BANK/PAPER FEED/VERTICAL TRANSPORT



356.D5165200  
(x4)  
PCB:LED:ASS'Y

360.AA143797  
(x2)  
CONNECTOR GUI  
DE PIN  
201502-03 X/O

355.D5161453  
(x2)  
DIFFUSION PLATE:  
LED



359.M0774862  
TRANSPORT ROLL  
ER:DRIVEN:DUPL  
X:DIA18X2



358.GW010007  
(x5)  
PHOTO REFLECTI  
ON SENSOR:EXIT



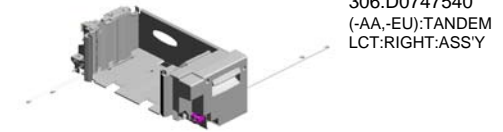
357.G1785029  
GEAR:DECURA:Z2  
0/M1



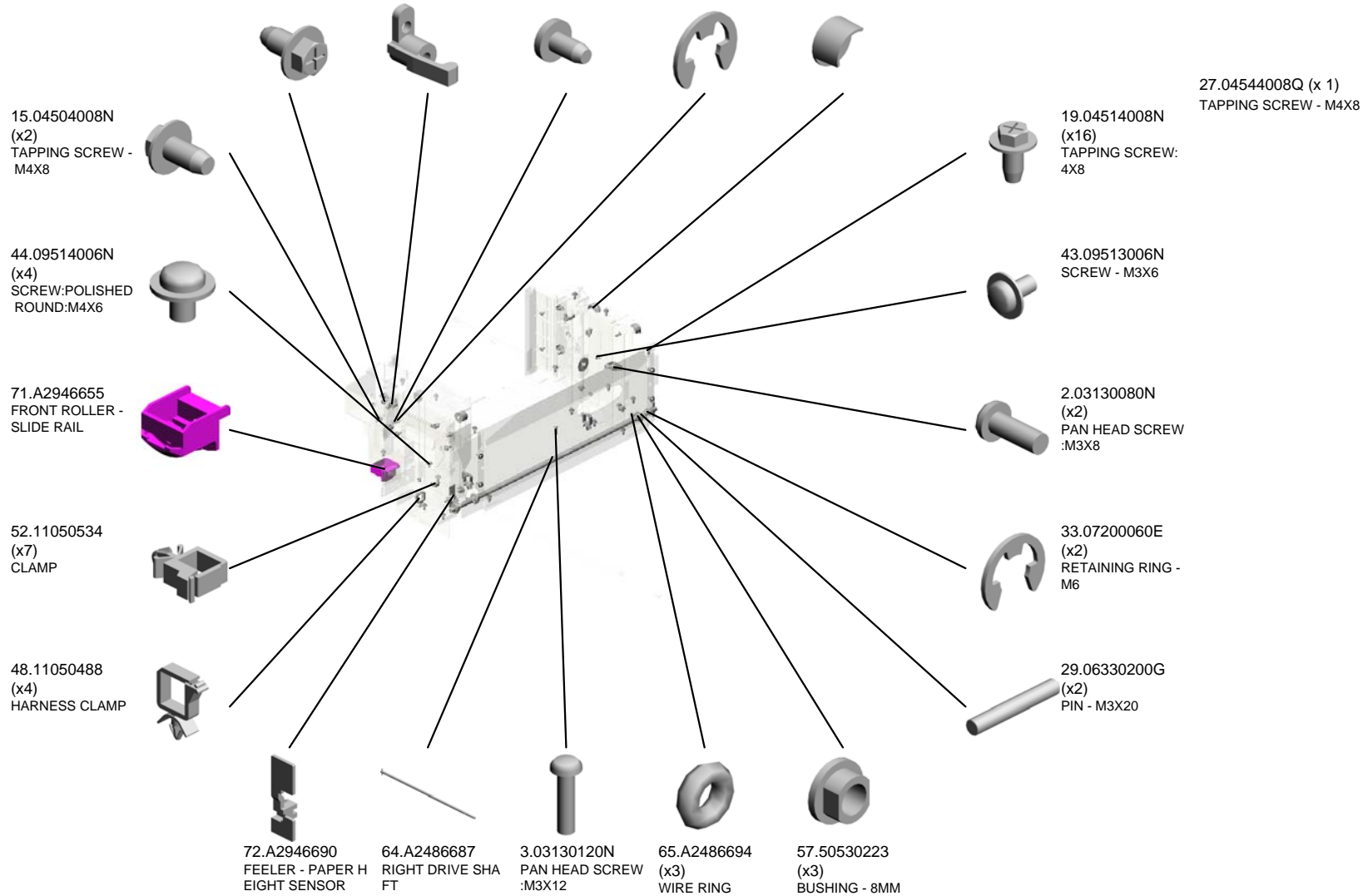


U006\_S001  
 (-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

- 27.04544008Q (x15) TAPPING SCREW - M4X8
- 67.A2486713 (x2) HOOK - TENSION SPRING
- 21.04523006N (x4) BINDING SELF-TAPPING SCREW:3X6
- 32.07200040E (x8) RETAINING RING - M4
- 66.A2486695 (x4) GUIDE - PULLEY

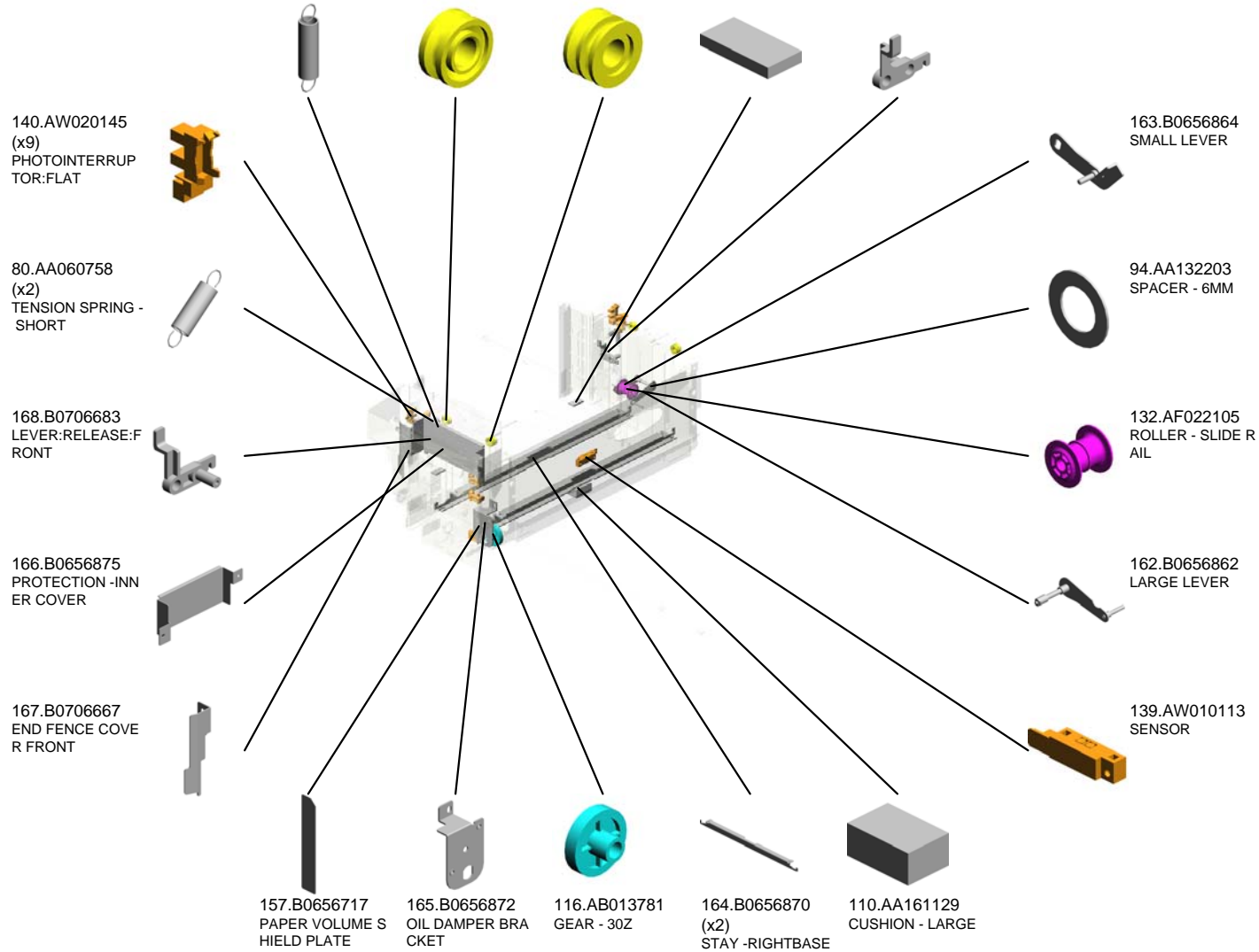
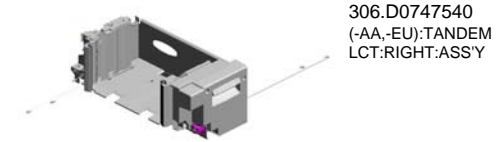


306.D0747540  
 (-AA,-EU):TANDEM  
 LCT:RIGHT:ASS'Y



U006\_S001  
 (-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

- 79.AA060757 (x2) TENSION SPRING - LONG
- 122.AB032058 (x2) WIRE PULLEY - M10
- 123.AB032719 (x2) PULLEY - M10
- 111.AA161130 (x2) CUSHION - SMALL
- 169.B0706684 LEVER:RELEASE:R EAR



U006\_S001  
 (-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

238.D0146626  
 BRACKET:ON OFF  
 DETECTOR:FRON  
 T

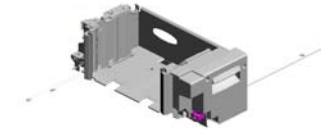
217.B2346630  
 (x2)  
 (-AA,-EU,-CHN):GUI  
 DE PLATE - END F  
 ENCE

288.D0747388  
 DECAL:PAPER SE  
 T DIRECTION:TAN  
 DEM LCT:RIGHT

216.B2346625  
 END FENCE - REA  
 R

239.D0146627  
 BRACKET:ON OFF  
 DETECTOR:REAR

306.D0747540  
 (-AA,-EU):TANDEM  
 LCT:RIGHT:ASS'Y

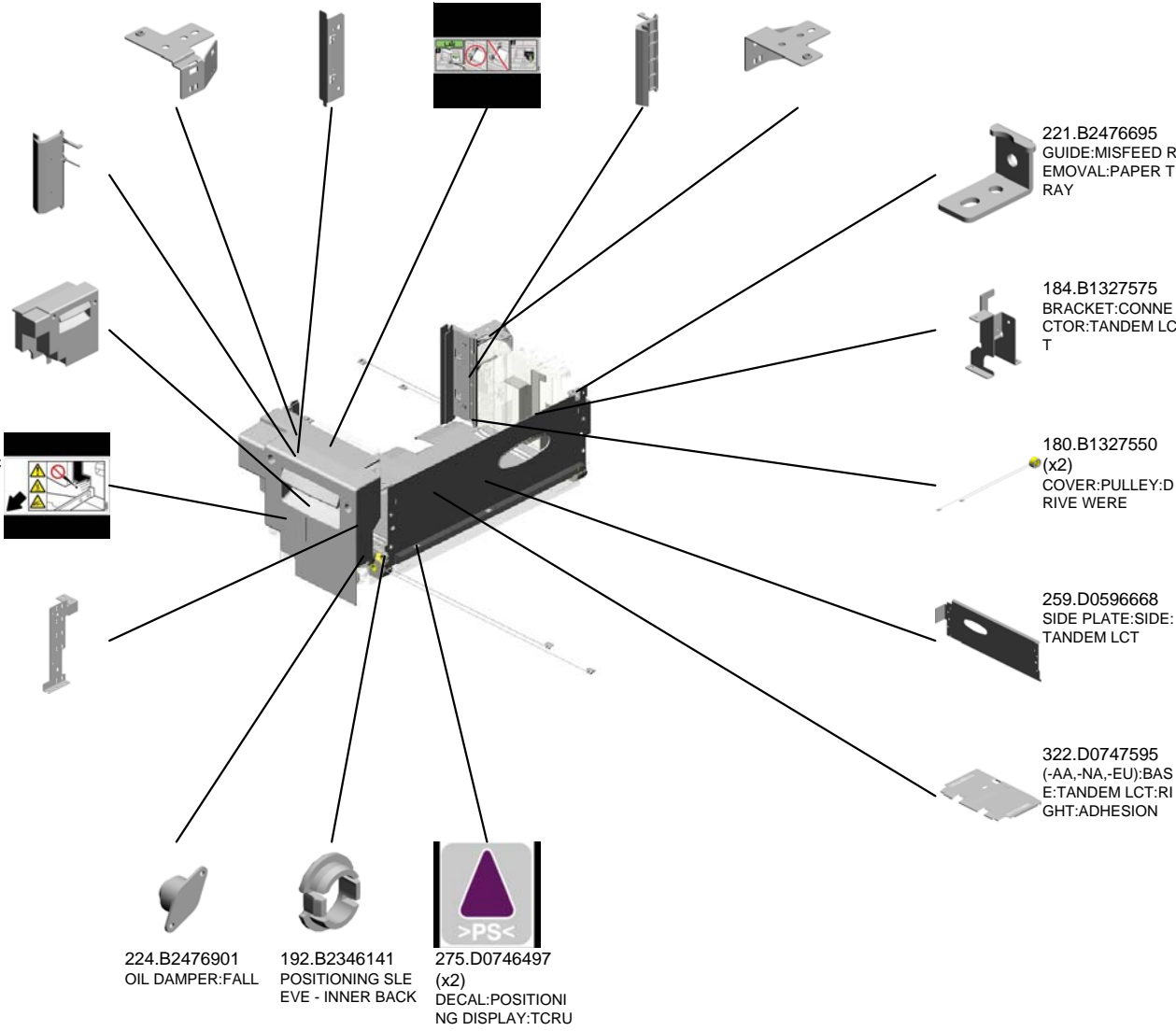


215.B2346612  
 END FENCE - FRO  
 NT

261.D0596712  
 INNER COVER:TA  
 NDEM LCT

287.D0747385  
 DECAL:CAUTION C  
 HART:TANDEM LC  
 T

214.B2346606  
 SENSOR BRACKE  
 T



221.B2476695  
 GUIDE:MISFEED R  
 EMOVAL:PAPER T  
 RAY

184.B1327575  
 BRACKET:CONNE  
 CTOR:TANDEM LC  
 T

180.B1327550  
 (x2)  
 COVER:PULLEY:D  
 RIVE WERE

259.D0596668  
 SIDE PLATE:SIDE:  
 TANDEM LCT

322.D0747595  
 (-AA,-NA,-EU):BAS  
 E:TANDEM LCT:RI  
 GHT:ADHESION

224.B2476901  
 OIL DAMPER:FALL

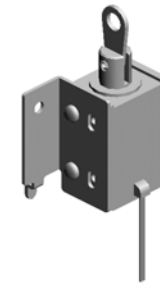
192.B2346141  
 POSITIONING SLE  
 EVE - INNER BACK

275.D0746497  
 (x2)  
 DECAL:POSITIONI  
 NG DISPLAY:TCRU

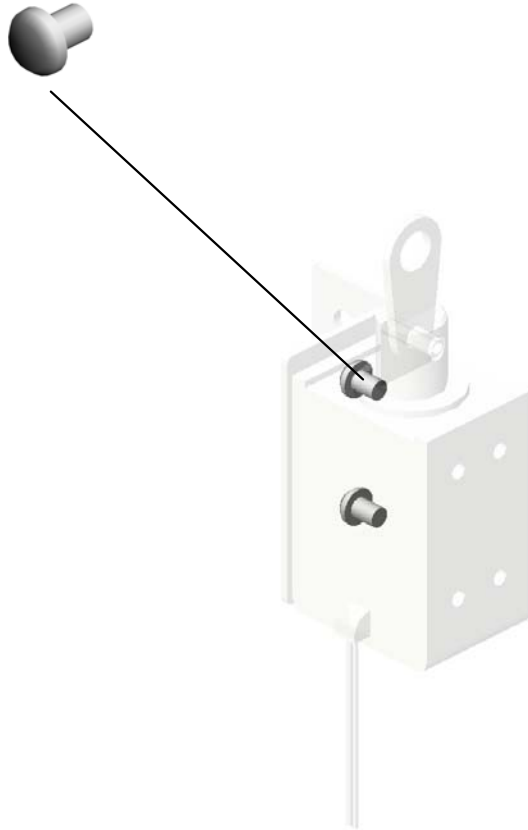
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U006\_S001\_S001  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



179.B1327547  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y



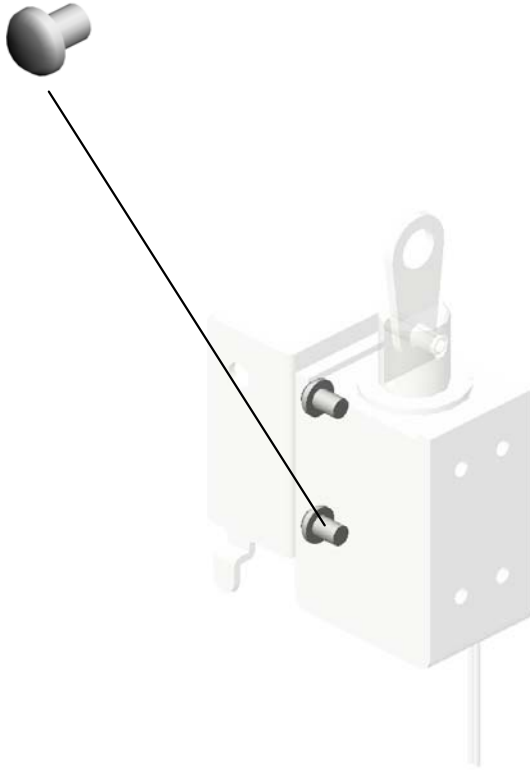
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U006\_S001\_S002  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



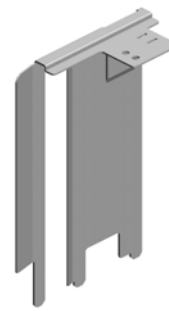
183.B1327571  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S001\_S003  
SIDE FENCE - RIGHT FRONT

260.D0596690  
PLATE:PAPER:ASS  
Y



218.B2346686  
SIDE FENCE - RIG  
HT FRONT

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S001\_S004  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

228.B4756855  
SHIELD:TANDEM L  
CT:REAR RIGHT



219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S002

(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

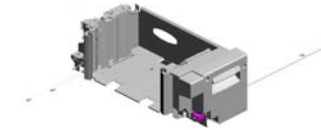
27.04544008Q  
(x15)  
TAPPING SCREW -  
M4X8

67.A2486713  
(x2)  
HOOK - TENSION  
SPRING

21.04523006N  
(x4)  
BINDING SELF-TA  
PPING SCREW:3X  
6

32.07200040E  
(x8)  
RETAINING RING -  
M4

66.A2486695  
(x4)  
GUIDE - PULLEY



306.D0747540  
(-AA,-EU):TANDEM  
LCT:RIGHT:ASS'Y

15.04504008N  
(x2)  
TAPPING SCREW -  
M4X8



44.09514006N  
(x4)  
SCREW:POLISHED  
ROUND:M4X6



71.A2946655  
FRONT ROLLER -  
SLIDE RAIL



52.11050534  
(x7)  
CLAMP



48.11050488  
(x4)  
HARNES CLAMP



72.A2946690  
FEELER - PAPER H  
EIGHT SENSOR



64.A2486687  
RIGHT DRIVE SHA  
FT



3.03130120N  
PAN HEAD SCREW  
:M3X12



65.A2486694  
(x3)  
WIRE RING



57.50530223  
(x3)  
BUSHING - 8MM



27.04544008Q (x 1)  
TAPPING SCREW - M4X8



19.04514008N  
(x16)  
TAPPING SCREW:  
4X8



43.09513006N  
SCREW - M3X6



2.03130080N  
(x2)  
PAN HEAD SCREW  
:M3X8



33.07200060E  
(x2)  
RETAINING RING -  
M6



29.06330200G  
(x2)  
PIN - M3X20

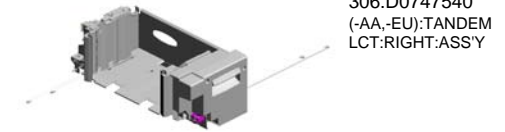




U006\_S002

(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

- 79.AA060757 (x2) TENSION SPRING - LONG
- 122.AB032058 (x2) WIRE PULLEY - M10
- 123.AB032719 (x2) PULLEY - M10
- 111.AA161130 (x2) CUSHION - SMALL
- 169.B0706684 LEVER:RELEASE:R EAR



140.AW020145 (x9) PHOTOINTERRUPTOR:FLAT

80.AA060758 (x2) TENSION SPRING - SHORT

168.B0706683 LEVER:RELEASE:FRONT

166.B0656875 PROTECTION -INNER COVER

167.B0706667 END FENCE COVER FRONT

157.B0656717 PAPER VOLUME SHIELD PLATE

165.B0656872 OIL DAMPER BRACKET

116.AB013781 GEAR - 30Z

164.B0656870 (x2) STAY -RIGHTBASE

110.AA161129 CUSHION - LARGE

163.B0656864 SMALL LEVER

94.AA132203 SPACER - 6MM

132.AF022105 ROLLER - SLIDE RAIL

162.B0656862 LARGE LEVER

139.AW010113 SENSOR

U006\_S002

(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y

238.D0146626  
BRACKET:ON OFF  
DETECTOR:FRONT

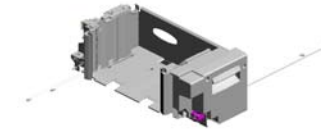
217.B2346630  
(x2)  
(-AA,-EU,-CHN):GUI  
DE PLATE - END F  
ENCE

288.D0747388  
DECAL:PAPER SE  
T DIRECTION:TAN  
DEM LCT:RIGHT

216.B2346625  
END FENCE - REA  
R

239.D0146627  
BRACKET:ON OFF  
DETECTOR:REAR

306.D0747540  
(-AA,-EU):TANDEM  
LCT:RIGHT:ASS'Y

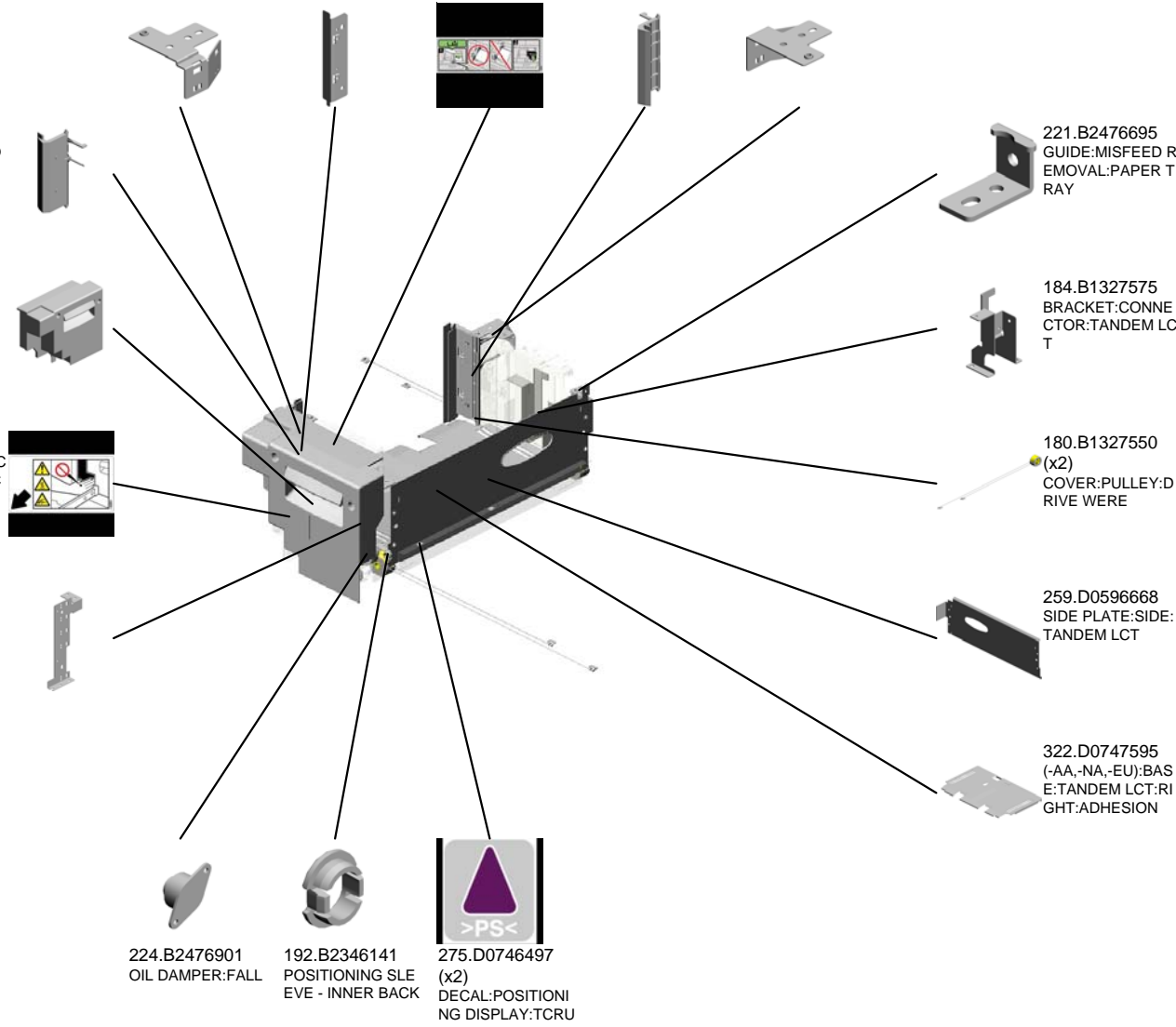


215.B2346612  
END FENCE - FRO  
NT

261.D0596712  
INNER COVER:TA  
NDEM LCT

287.D0747385  
DECAL:CAUTION C  
HART:TANDEM LC  
T

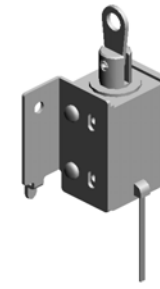
214.B2346606  
SENSOR BRACKE  
T



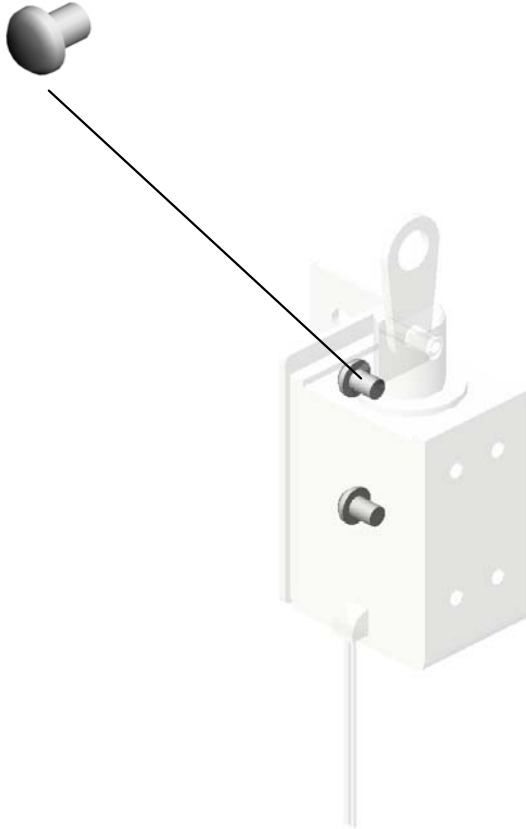
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S002\_S001  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



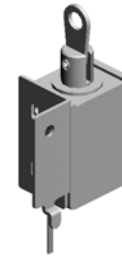
179.B1327547  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y



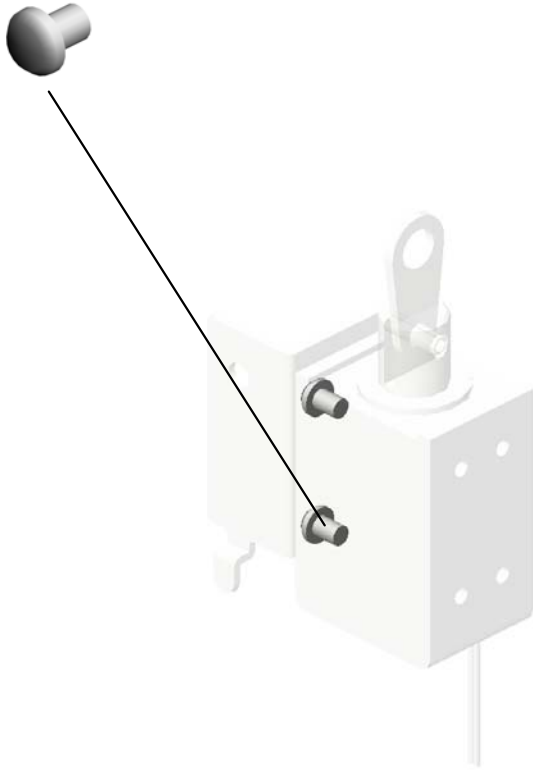
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S002\_S002  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



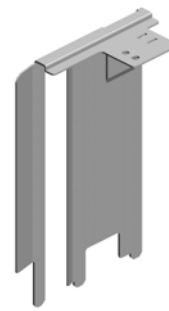
183.B1327571  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S002\_S003  
SIDE FENCE - RIGHT FRONT

260.D0596690  
PLATE:PAPER:ASS  
Y



218.B2346686  
SIDE FENCE - RIG  
HT FRONT

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S002\_S004  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

228.B4756855  
SHIELD:TANDEM L  
CT:REAR RIGHT



219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY

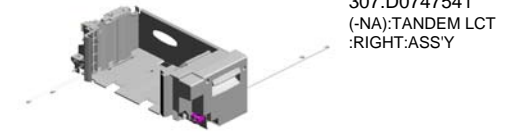


74.AA001509  
DECAL:SIDE FENC  
E:16X30

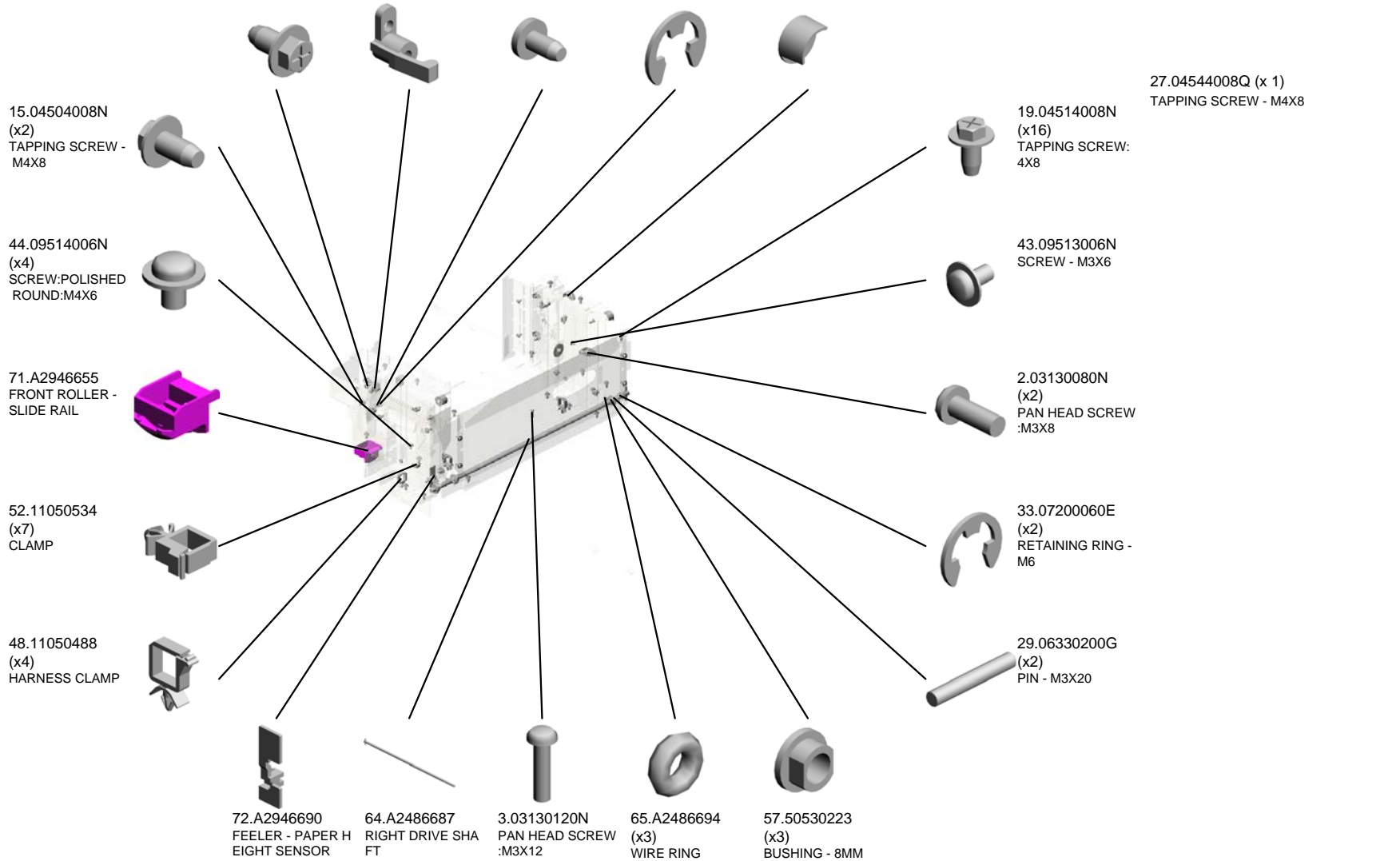
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S003  
(-NA):TANDEM LCT:RIGHT:ASS'Y

- 27.04544008Q (x15) TAPPING SCREW - M4X8
- 67.A2486713 (x2) HOOK - TENSION SPRING
- 21.04523006N (x4) BINDING SELF-TAPPING SCREW:3X6
- 32.07200040E (x8) RETAINING RING - M4
- 66.A2486695 (x4) GUIDE - PULLEY



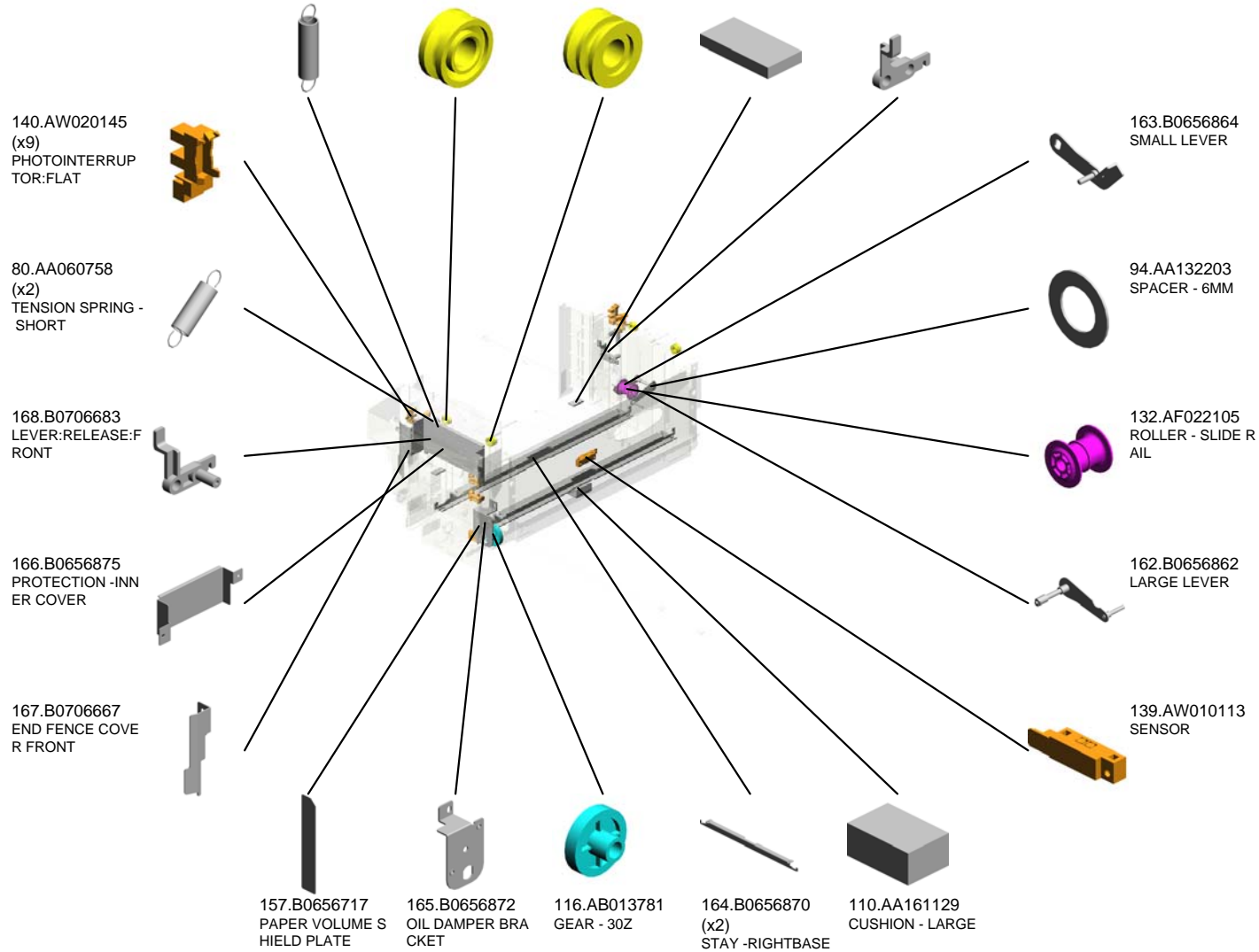
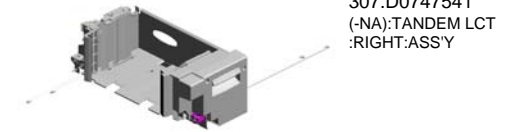
307.D0747541  
(-NA):TANDEM LCT  
:RIGHT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S003  
(-NA):TANDEM LCT:RIGHT:ASS'Y

79.AA060757 (x2) TENSION SPRING - LONG  
 122.AB032058 (x2) WIRE PULLEY - M10  
 123.AB032719 (x2) PULLEY - M10  
 111.AA161130 (x2) CUSHION - SMALL  
 169.B0706684 LEVER:RELEASE:R EAR





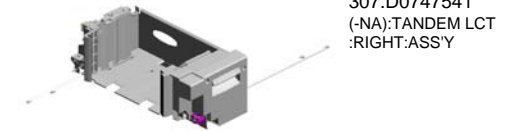
U006\_S003  
(-NA):TANDEM LCT:RIGHT:ASS'Y

238.D0146626  
BRACKET:ON OFF  
DETECTOR:FRON  
T

288.D0747388  
DECAL:PAPER SE  
T DIRECTION:TAN  
DEM LCT:RIGHT

216.B2346625  
END FENCE - REA  
R

239.D0146627  
BRACKET:ON OFF  
DETECTOR:REAR



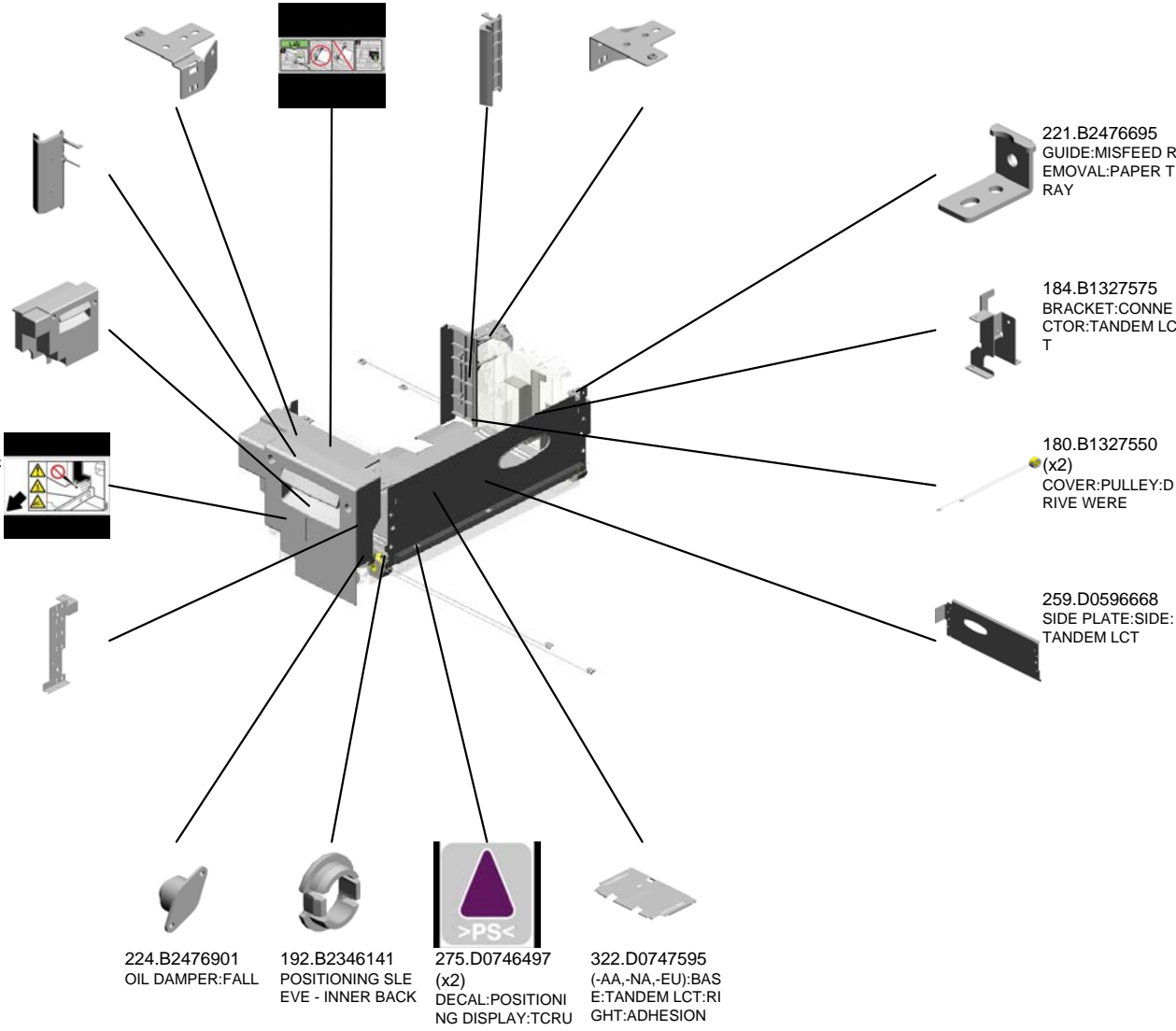
307.D0747541  
(-NA):TANDEM LCT  
:RIGHT:ASSY

215.B2346612  
END FENCE - FRO  
NT

261.D0596712  
INNER COVER:TA  
NDEM LCT

287.D0747385  
DECAL:CAUTION C  
HART:TANDEM LC  
T

214.B2346606  
SENSOR BRACKE  
T



221.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY

184.B1327575  
BRACKET:CONNE  
CTOR:TANDEM LC  
T

180.B1327550  
(x2)  
COVER:PULLEY:D  
RIVE WERE

259.D0596668  
SIDE PLATE:SIDE:  
TANDEM LCT

224.B2476901  
OIL DAMPER:FALL

192.B2346141  
POSITIONING SLE  
EVE - INNER BACK

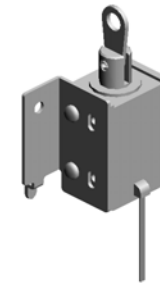
275.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

322.D0747595  
(-AA,-NA,-EU):BAS  
E:TANDEM LCT:RI  
GHT:ADHESION

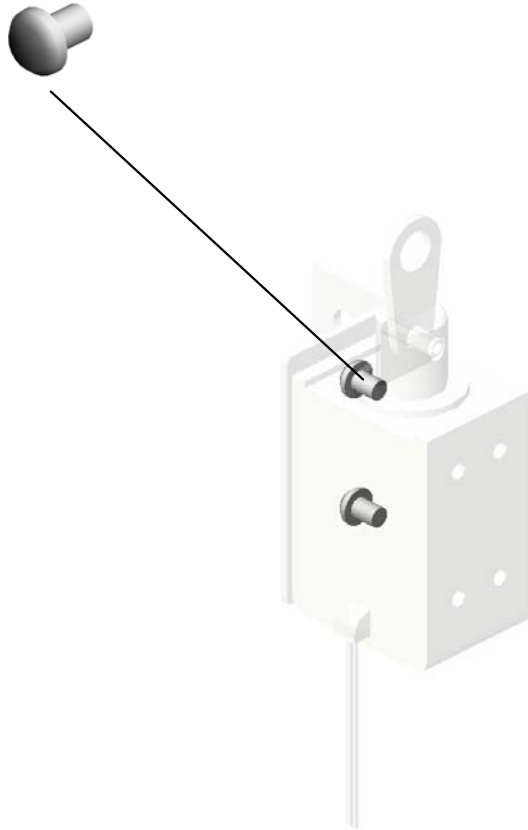
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S003\_S001  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



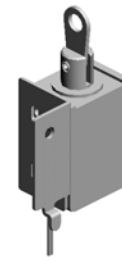
179.B1327547  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y



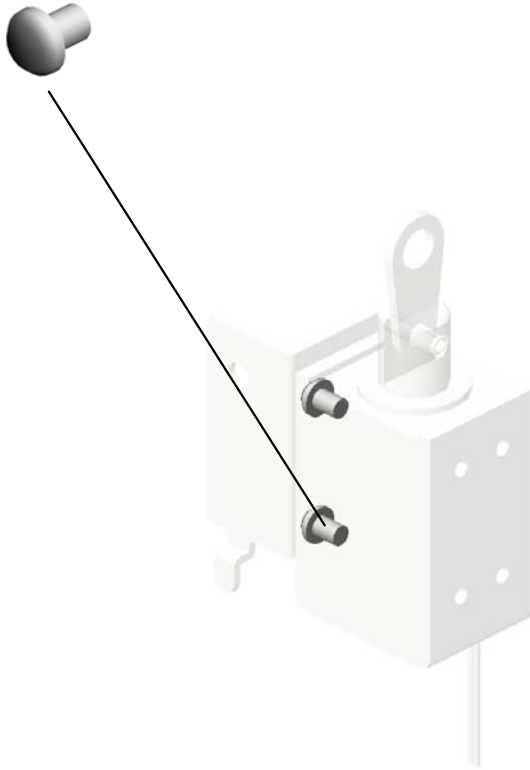
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S003\_S002  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



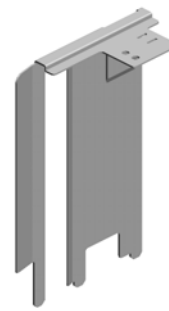
183.B1327571  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S003\_S003  
SIDE FENCE - RIGHT FRONT

260.D0596690  
PLATE:PAPER:ASS  
Y



218.B2346686  
SIDE FENCE - RIG  
HT FRONT

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S003\_S004  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

228.B4756855  
SHIELD:TANDEM L  
CT:REAR RIGHT



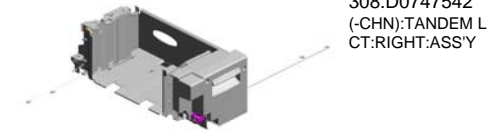
219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S004  
(-CHN):TANDEM LCT:RIGHT:ASS'Y

- 27.04544008Q (x15) TAPPING SCREW - M4X8
- 67.A2486713 (x2) HOOK - TENSION SPRING
- 21.04523006N (x4) BINDING SELF-TAPPING SCREW:3X6
- 32.07200040E (x8) RETAINING RING - M4
- 66.A2486695 (x4) GUIDE - PULLEY



308.D0747542  
(-CHN):TANDEM LCT:RIGHT:ASS'Y

15.04504008N (x2) TAPPING SCREW - M4X8

44.09514006N (x4) SCREW:POLISHED ROUND:M4X6

71.A2946655 FRONT ROLLER - SLIDE RAIL

52.11050534 (x7) CLAMP

48.11050488 (x4) HARNESS CLAMP

72.A2946690 FEELER - PAPER HEIGHT SENSOR

64.A2486687 RIGHT DRIVE SHAFT

3.03130120N PAN HEAD SCREW :M3X12

65.A2486694 (x3) WIRE RING

57.50530223 (x3) BUSHING - 8MM

27.04544008Q (x 1) TAPPING SCREW - M4X8

19.04514008N (x16) TAPPING SCREW: 4X8

43.09513006N SCREW - M3X6

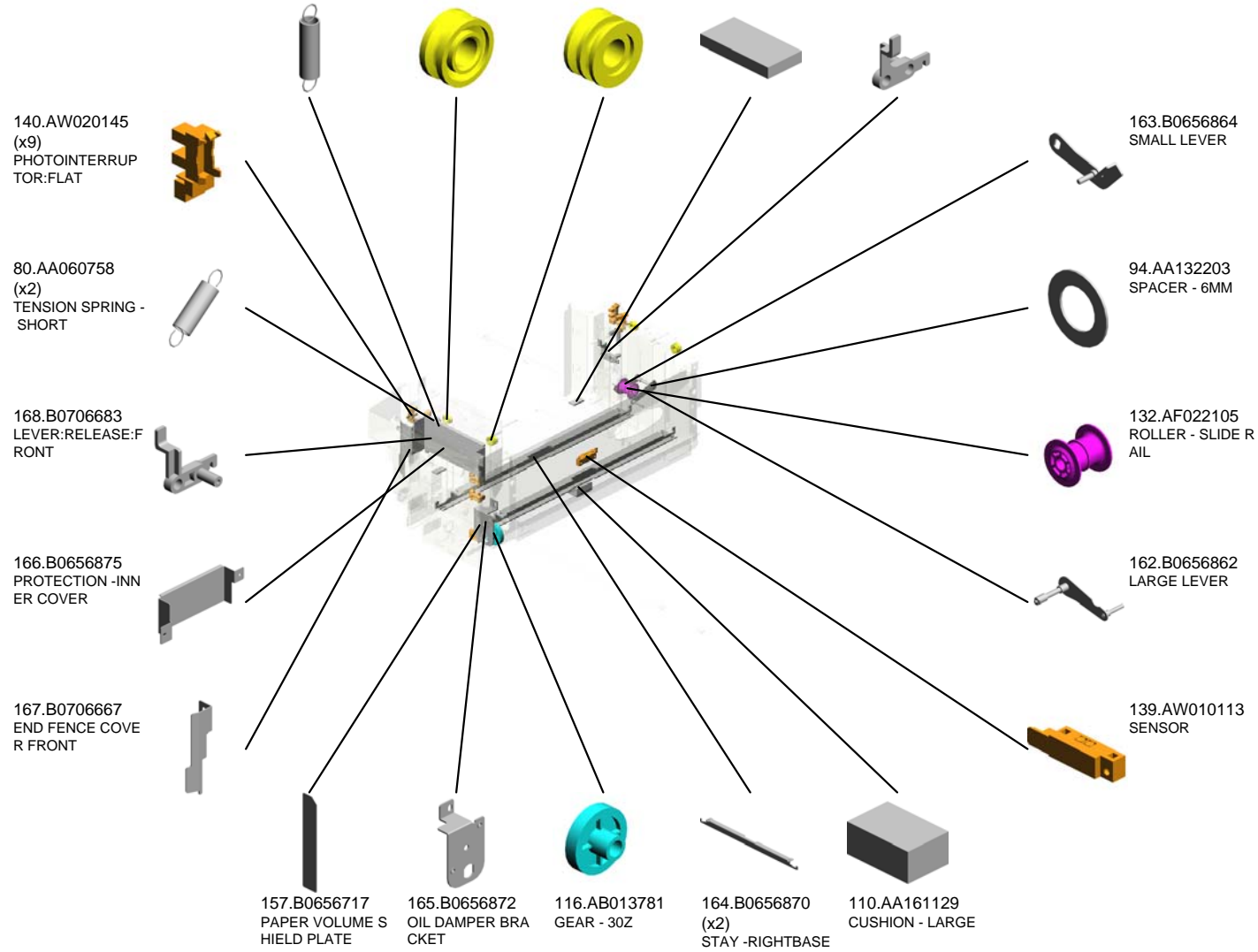
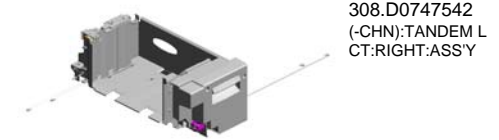
2.03130080N (x2) PAN HEAD SCREW :M3X8

33.07200060E (x2) RETAINING RING - M6

29.06330200G (x2) PIN - M3X20

U006\_S004  
(-CHN):TANDEM LCT:RIGHT:ASS'Y

79.AA060757 (x2) TENSION SPRING - LONG  
 122.AB032058 (x2) WIRE PULLEY - M10  
 123.AB032719 (x2) PULLEY - M10  
 111.AA161130 (x2) CUSHION - SMALL  
 169.B0706684 LEVER:RELEASE:R EAR



U006\_S004  
(-CHN):TANDEM LCT:RIGHT:ASS'Y

238.D0146626  
BRACKET:ON OFF  
DETECTOR:FRONT

217.B2346630  
(x2)  
(-AA,-EU,-CHN):GUI  
DE PLATE - END F  
ENCE

288.D0747388  
DECAL:PAPER SE  
T DIRECTION:TAN  
DEM LCT:RIGHT

216.B2346625  
END FENCE - REA  
R

239.D0146627  
BRACKET:ON OFF  
DETECTOR:REAR

308.D0747542  
(-CHN):TANDEM L  
CT:RIGHT:ASS'Y

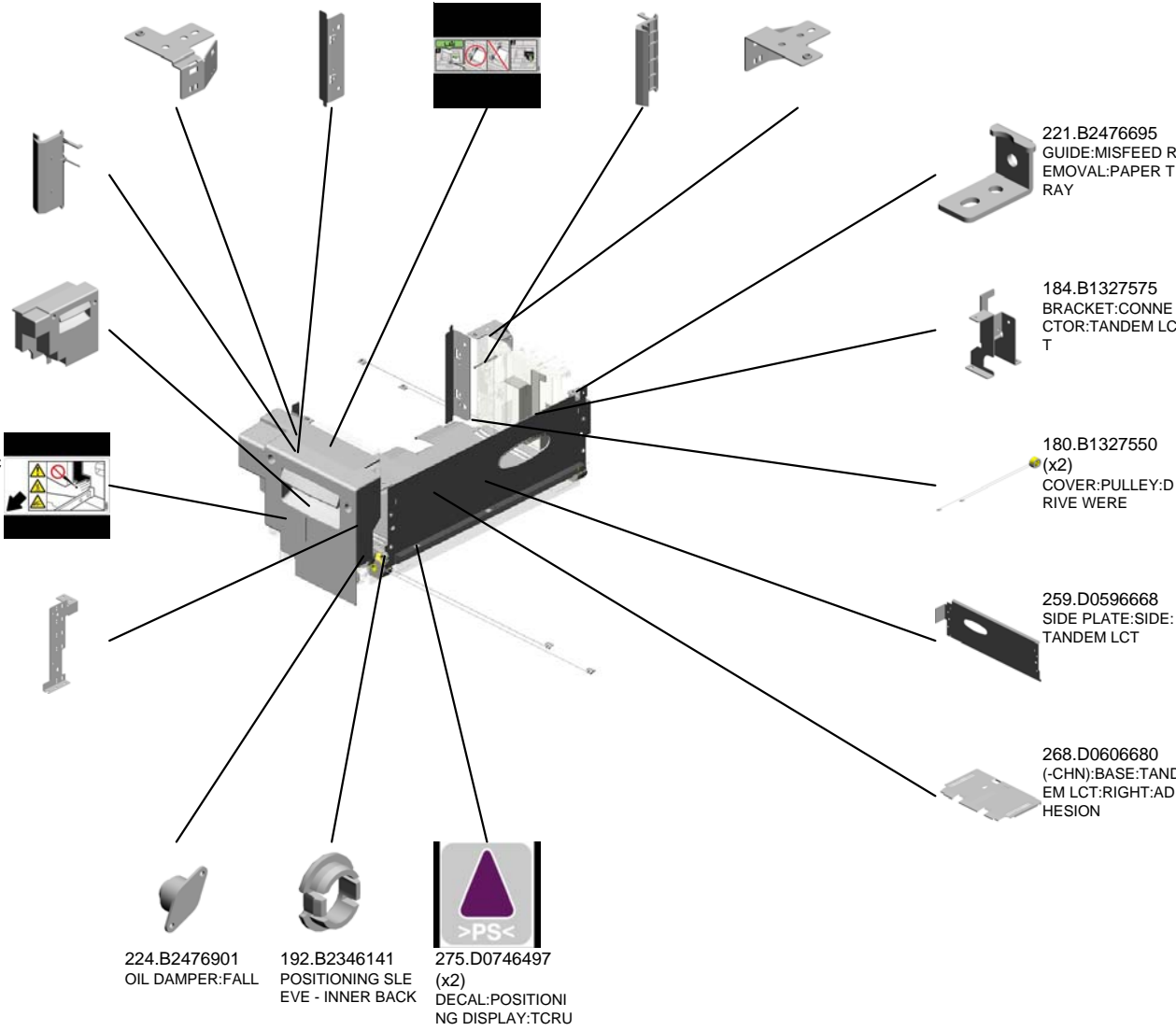


215.B2346612  
END FENCE - FRO  
NT

261.D0596712  
INNER COVER:TA  
NDEM LCT

287.D0747385  
DECAL:CAUTION C  
HART:TANDEM LC  
T

214.B2346606  
SENSOR BRACKE  
T

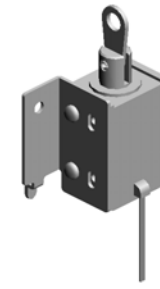


U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

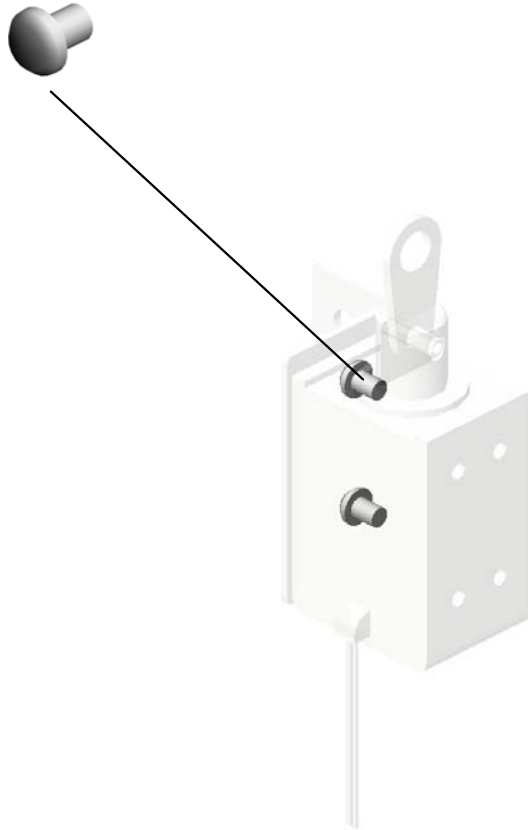


U006\_S004\_S001  
DC SOLENOID:END FENCE:FRONT:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



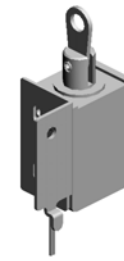
179.B1327547  
DC SOLENOID:EN  
D FENCE:FRONT:A  
SS'Y



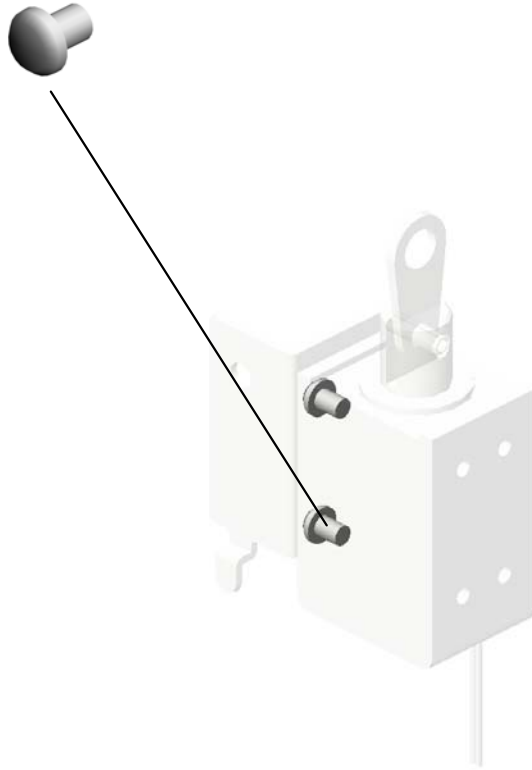
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S004\_S002  
DC SOLENOID:END FENCE:REAR:ASS'Y

1.03130040N  
(x2)  
SCREW:M3X4



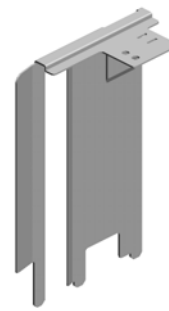
183.B1327571  
DC SOLENOID:EN  
D FENCE:REAR:AS  
SY



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S004\_S003  
SIDE FENCE - RIGHT FRONT

260.D0596690  
PLATE:PAPER:ASS  
Y



218.B2346686  
SIDE FENCE - RIG  
HT FRONT

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S004\_S004  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

228.B4756855  
SHIELD:TANDEM L  
CT:REAR RIGHT



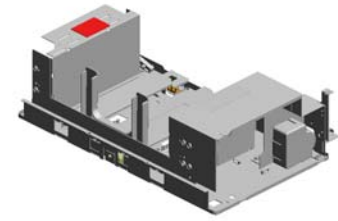
219.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



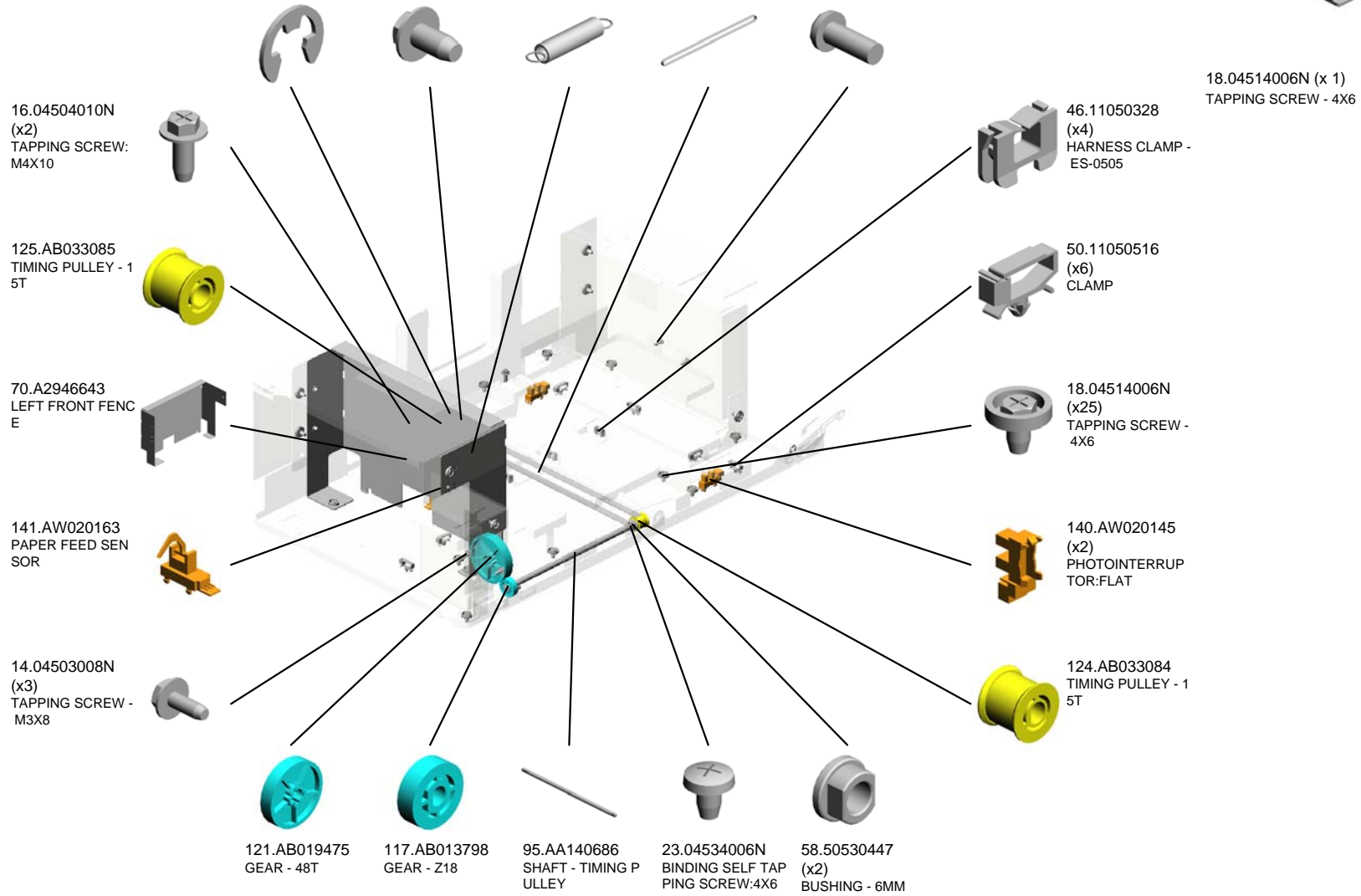
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006\_S005  
 (-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 32.07200040E (x5) RETAINING RING - M4
- 15.04504008N (x2) TAPPING SCREW - M4X8
- 82.AA060987 TENSION SPRING: TIMING BELT:10N
- 76.AA043271 TIMING BELT S3M 196T
- 2.03130080N (x2) PAN HEAD SCREW :M3X8



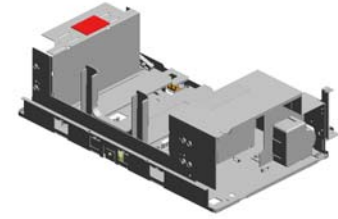
342.D1947545  
 (-AA,-EU):TANDEM  
 LCT:LEFT:ASS'Y



U006\_S005

(-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 346.D1947552 LEFT SIDE PLATE
- 181.B1327561 BACK FENCE:LEFT
- 182.B1327564 SLIDER:BACK FENCE:LEFT
- 225.B2476950 SHAFT:SLIDER:BACK FENCE
- 323.D0747596 (-AA,-NA,-EU):TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y



- 342.D1947545 (-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 289.D0747389 DECAL:PAPER SE  
T DIRECTION:TAN  
DEM LCT:LEFT



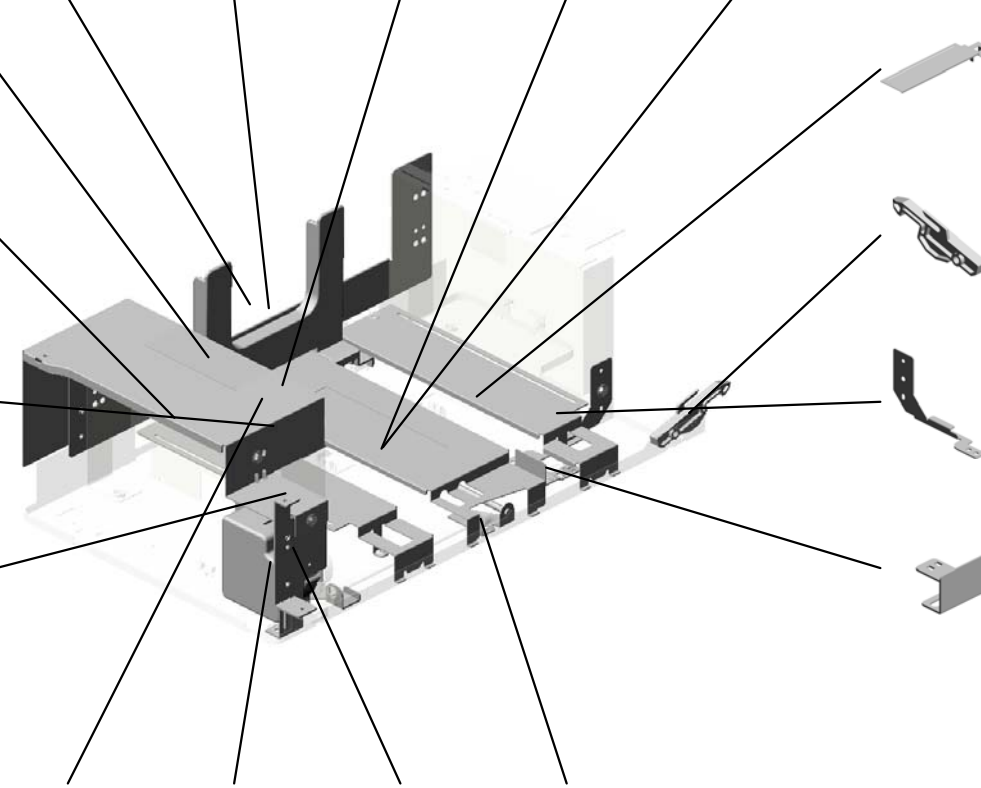
- 255.D0596646 INNER COVER:TA  
NDEM LCT:LEFT



- 226.B2476951 BRACKET:PULLEY:  
DRIVEN:ASS'Y



- 220.B2347540 TRAY BOTTOM PL  
ATE:LEFT FRONT



- 178.B1327541 TRAY BOTTOM PL  
ATE:LEFT REAR



- 254.D0596620 LEVER:COUPLING:  
LEFT



- 256.D0596659 SUPPORTING PLA  
TE:SIDE FENCE:LE  
FT



- 161.B0656831 SENSOR BRACKE  
T



- 159.B0656823 TIMING BELT COV  
ER



- 145.AX040145 DC MOTOR:TANDE  
M LCT



- 258.D0596665 BRACKET:DC MOT  
OR:LEFT:ASS'Y

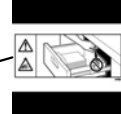
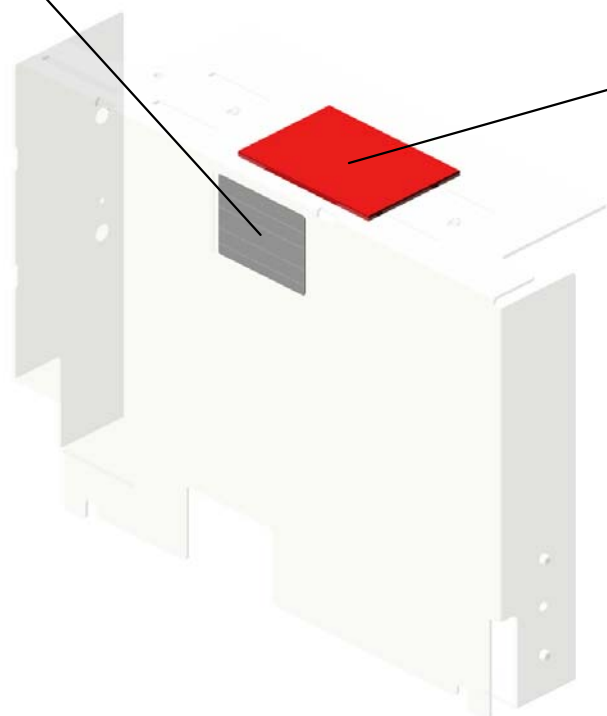


- 160.B0656830 PULLEY BRACKET

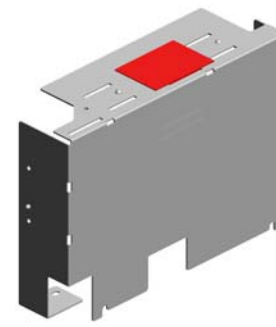


U006\_S005\_S001  
LEFT REAR FENCE

73.AA001508  
DECAL:SIDE FENC  
E:40X30



361.AA000313  
DECAL:CAUTION: I  
NSERT:PAPER FE  
ED SUB-UNIT  
201504-01

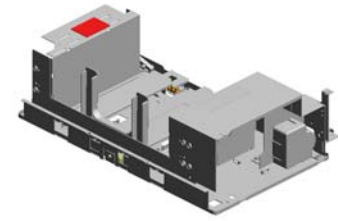


345.D1947550  
LEFT REAR FENCE

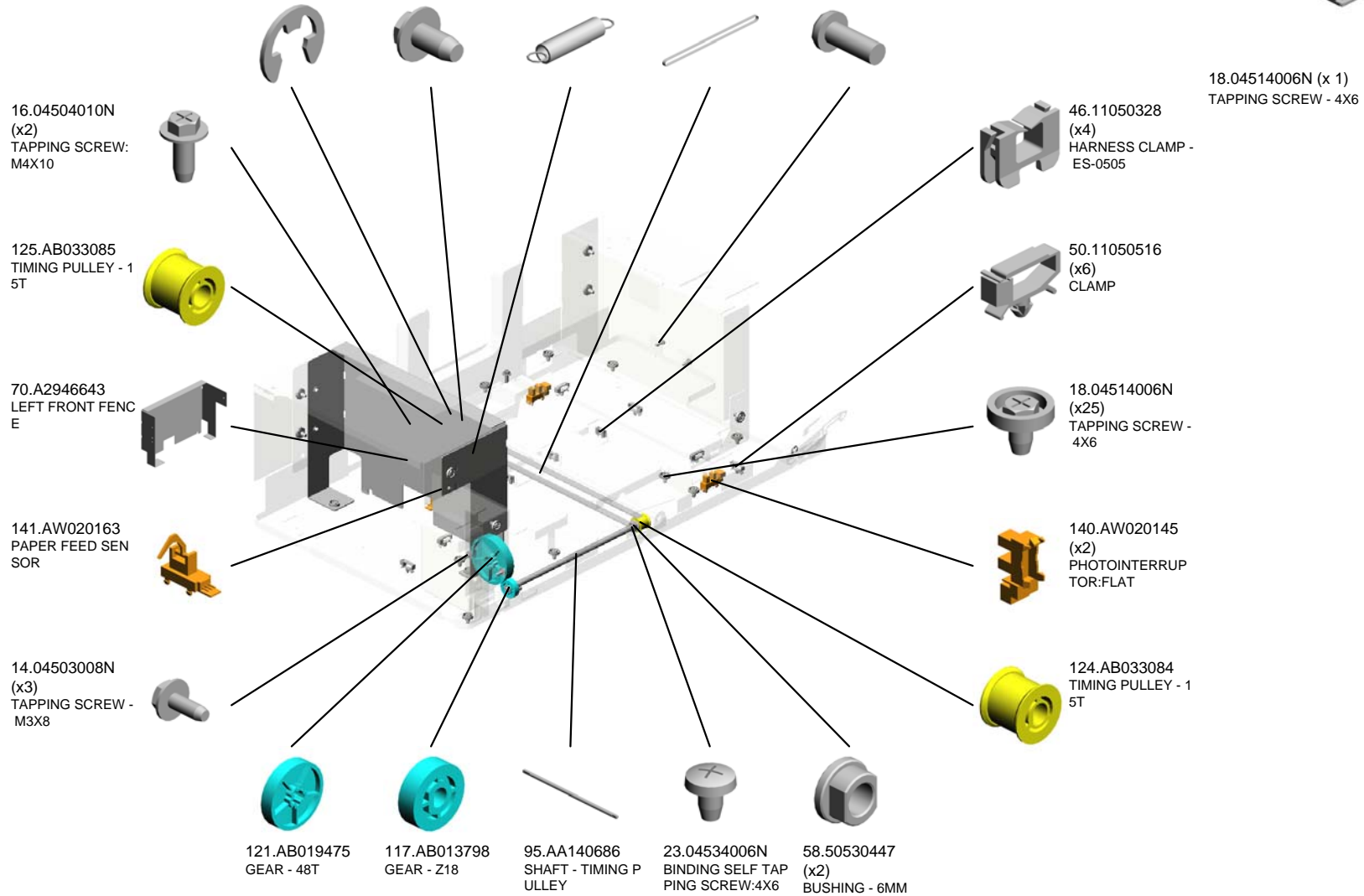
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S006  
 (-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 32.07200040E (x5) RETAINING RING - M4
- 15.04504008N (x2) TAPPING SCREW - M4X8
- 82.AA060987 TENSION SPRING: TIMING BELT:10N
- 76.AA043271 TIMING BELT S3M 196T
- 2.03130080N (x2) PAN HEAD SCREW :M3X8



342.D1947545  
 (-AA,-EU):TANDEM  
 LCT:LEFT:ASS'Y

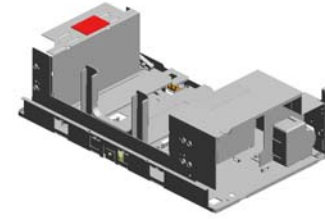




U006\_S006

(-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 346.D1947552 LEFT SIDE PLATE
- 181.B1327561 BACK FENCE:LEFT
- 182.B1327564 SLIDER:BACK FENCE:LEFT
- 225.B2476950 SHAFT:SLIDER:BACK FENCE
- 323.D0747596 (-AA,-NA,-EU):TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y



- 342.D1947545 (-AA,-EU):TANDEM LCT:LEFT:ASS'Y

- 289.D0747389 DECAL:PAPER SECT DIRECTION:TANDEM LCT:LEFT



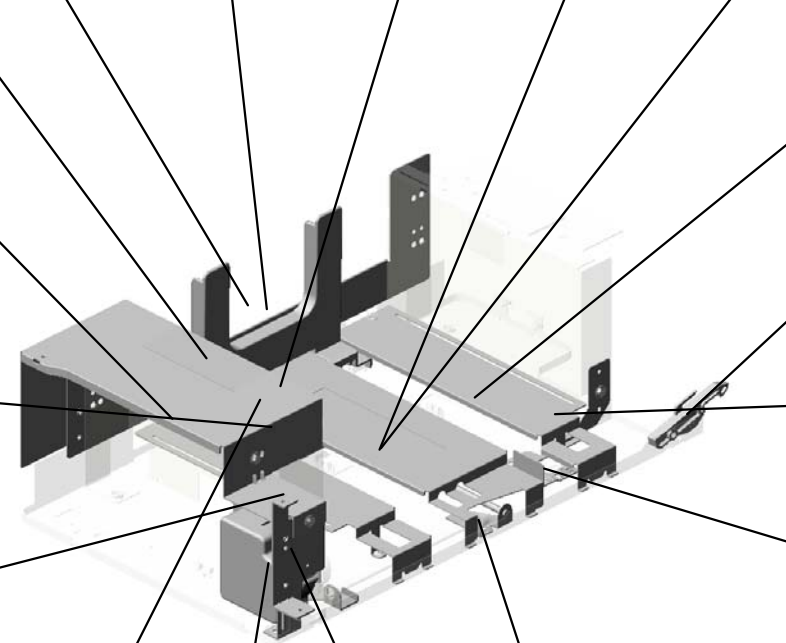
- 255.D0596646 INNER COVER:TANDEM LCT:LEFT



- 226.B2476951 BRACKET:PULLEY:DRIVEN:ASS'Y



- 220.B2347540 TRAY BOTTOM PLATE:LEFT FRONT



- 159.B0656823 TIMING BELT COVER
- 145.AX040145 DC MOTOR:TANDEM LCT
- 258.D0596665 BRACKET:DC MOTOR:LEFT:ASS'Y
- 160.B0656830 PULLEY BRACKET

- 178.B1327541 TRAY BOTTOM PLATE:LEFT REAR



- 254.D0596620 LEVER:COUPLING:LEFT



- 256.D0596659 SUPPORTING PLATE:SIDE FENCE:LEFT

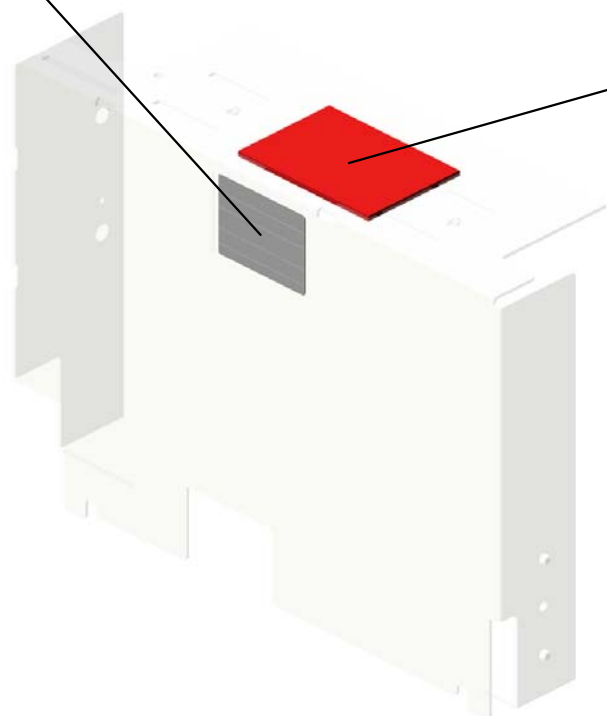


- 161.B0656831 SENSOR BRACKET

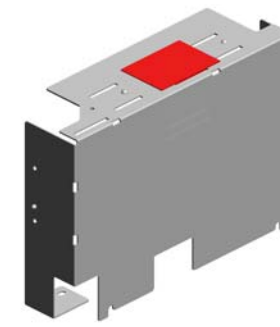
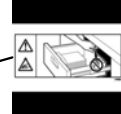


U006\_S006\_S001  
LEFT REAR FENCE

73.AA001508  
DECAL:SIDE FENC  
E:40X30



361.AA000313  
DECAL:CAUTION:!  
NSERT:PAPER FE  
ED SUB-UNIT  
201504-01

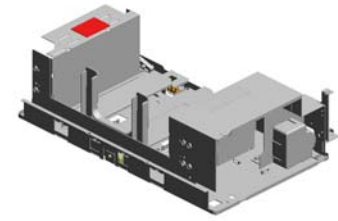


345.D1947550  
LEFT REAR FENCE

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S007  
(-NA):TANDEM LCT:LEFT:ASS'Y

- 32.07200040E (x5) RETAINING RING - M4
- 15.04504008N (x2) TAPPING SCREW - M4X8
- 82.AA060987 TENSION SPRING: TIMING BELT:10N
- 76.AA043271 TIMING BELT S3M 196T
- 2.03130080N (x2) PAN HEAD SCREW :M3X8



343.D1947546  
(-NA):TANDEM LCT  
:LEFT:ASS'Y

16.04504010N (x2) TAPPING SCREW: M4X10

125.AB033085 TIMING PULLEY - 1 5T

70.A2946643 LEFT FRONT FENCE

141.AW020163 PAPER FEED SENSOR

14.04503008N (x3) TAPPING SCREW - M3X8

121.AB019475 GEAR - 48T

117.AB013798 GEAR - Z18

95.AA140686 SHAFT - TIMING PULLEY

23.04534006N BINDING SELF TAPPING SCREW:4X6

58.50530447 (x2) BUSHING - 6MM

18.04514006N (x 1) TAPPING SCREW - 4X6

46.11050328 (x4) HARNESS CLAMP - ES-0505

50.11050516 (x6) CLAMP

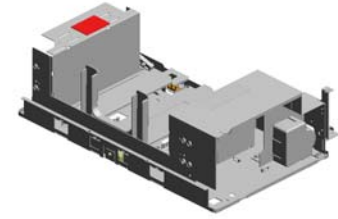
18.04514006N (x25) TAPPING SCREW - 4X6

140.AW020145 (x2) PHOTOINTERRUPTOR:FLAT

124.AB033084 TIMING PULLEY - 1 5T

U006\_S007  
 (-NA):TANDEM LCT:LEFT:ASS'Y

- 346.D1947552 LEFT SIDE PLATE
- 181.B1327561 BACK FENCE:LEFT
- 182.B1327564 SLIDER:BACK FENCE:LEFT
- 225.B2476950 SHAFT:SLIDER:BACK FENCE
- 323.D0747596 (-AA,-NA,-EU):TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y



- 343.D1947546 (-NA):TANDEM LCT:LEFT:ASS'Y

- 289.D0747389 DECAL:PAPER SECT DIRECTION:TANDEM LCT:LEFT



- 255.D0596646 INNER COVER:TANDEM LCT:LEFT



- 226.B2476951 BRACKET:PULLEY:DRIVEN:ASS'Y



- 220.B2347540 TRAY BOTTOM PLATE:LEFT FRONT



- 178.B1327541 TRAY BOTTOM PLATE:LEFT REAR



- 254.D0596620 LEVER:COUPLING:LEFT



- 256.D0596659 SUPPORTING PLATE:SIDE FENCE:LEFT



- 161.B0656831 SENSOR BRACKET

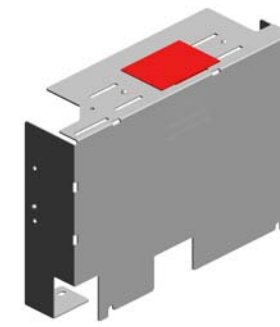
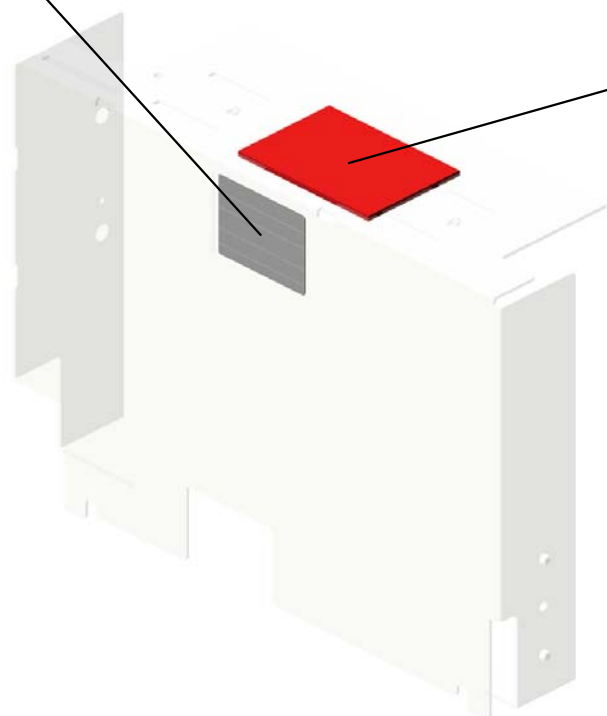


- 159.B0656823 TIMING BELT COVER
- 145.AX040145 DC MOTOR:TANDEM LCT
- 258.D0596665 BRACKET:DC MOTOR:LEFT:ASS'Y
- 160.B0656830 PULLEY BRACKET

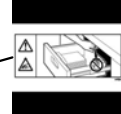


U006\_S007\_S001  
LEFT REAR FENCE

73.AA001508  
DECAL:SIDE FENC  
E:40X30



345.D1947550  
LEFT REAR FENCE

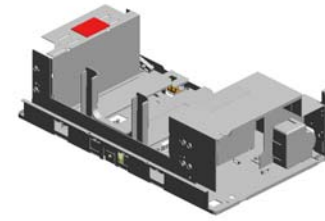


361.AA000313  
DECAL:CAUTION:I  
NSERT:PAPER FE  
ED SUB-UNIT  
201504-01

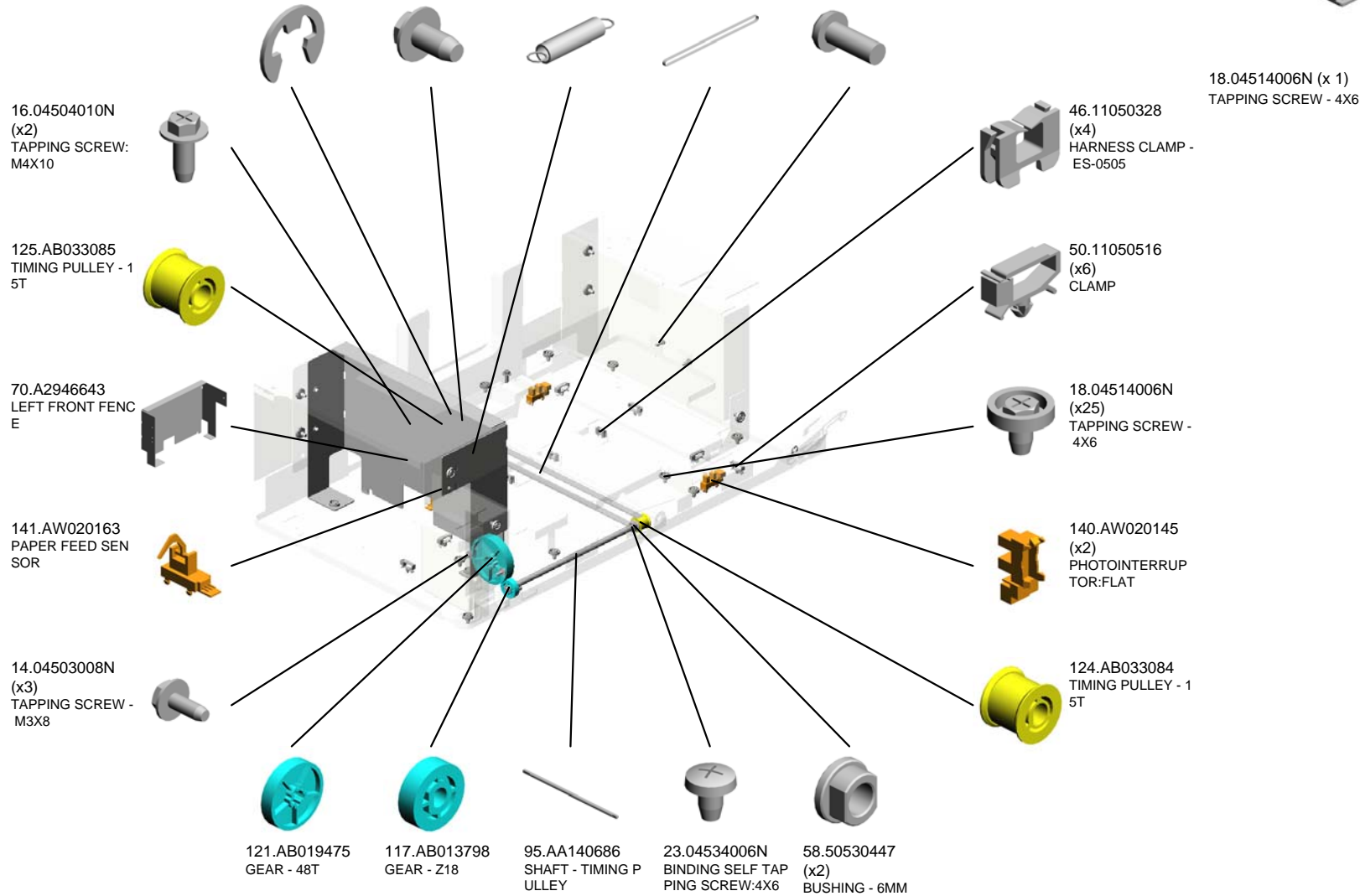
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S008  
(-CHN):TANDEM LCT:LEFT:ASS'Y

- 32.07200040E (x5) RETAINING RING - M4
- 15.04504008N (x2) TAPPING SCREW - M4X8
- 82.AA060987 TENSION SPRING: TIMING BELT:10N
- 76.AA043271 TIMING BELT S3M 196T
- 2.03130080N (x2) PAN HEAD SCREW :M3X8

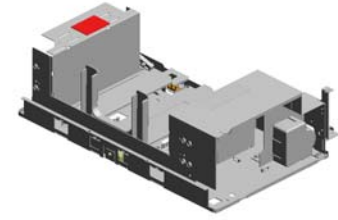


344.D1947547  
(-CHN):TANDEM L  
CT:LEFT:ASS'Y



U006\_S008  
 (-CHN):TANDEM LCT:LEFT:ASS'Y

- 346.D1947552 LEFT SIDE PLATE
- 181.B1327561 BACK FENCE:LEFT
- 182.B1327564 SLIDER:BACK FENCE:LEFT
- 225.B2476950 SHAFT:SLIDER:BACK FENCE
- 267.D0606639 (-CHN):TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y



344.D1947547  
 (-CHN):TANDEM LCT:LEFT:ASS'Y

289.D0747389  
 DECAL:PAPER SE  
 T DIRECTION:TAN  
 DEM LCT:LEFT



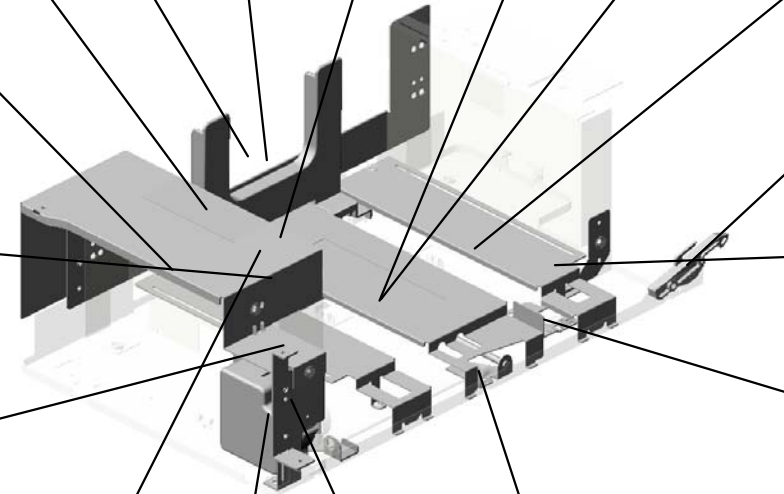
255.D0596646  
 INNER COVER:TA  
 NDEM LCT:LEFT



226.B2476951  
 BRACKET:PULLEY:  
 DRIVEN:ASS'Y



220.B2347540  
 TRAY BOTTOM PL  
 ATE:LEFT FRONT



- 159.B0656823 TIMING BELT COVER
- 145.AX040145 DC MOTOR:TANDEM LCT
- 258.D0596665 BRACKET:DC MOTOR:LEFT:ASS'Y
- 160.B0656830 PULLEY BRACKET

178.B1327541  
 TRAY BOTTOM PL  
 ATE:LEFT REAR



254.D0596620  
 LEVER:COUPLING:  
 LEFT



256.D0596659  
 SUPPORTING PLA  
 TE:SIDE FENCE:LE  
 FT

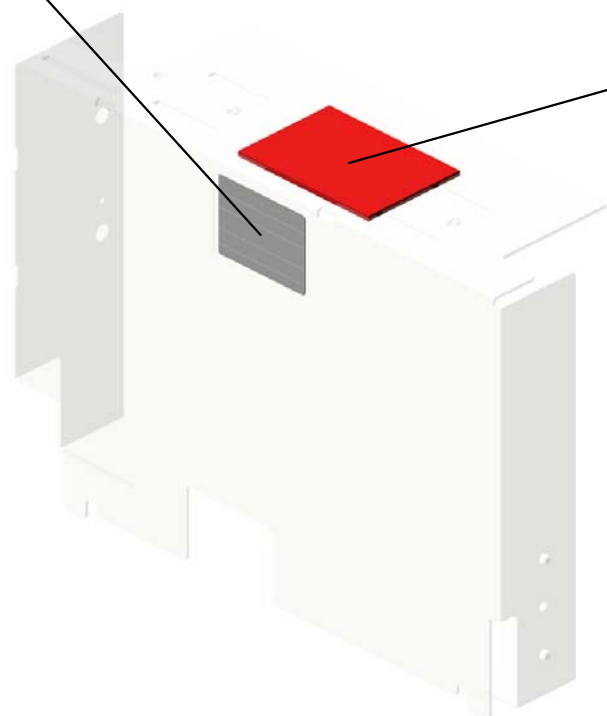


161.B0656831  
 SENSOR BRACKE  
 T

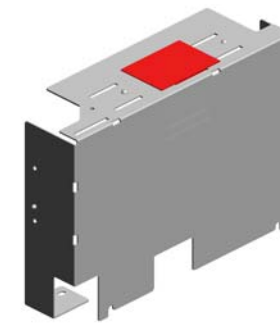
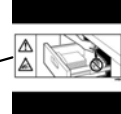


U006\_S008\_S001  
LEFT REAR FENCE

73.AA001508  
DECAL:SIDE FENC  
E:40X30



361.AA000313  
DECAL:CAUTION:!  
NSERT:PAPER FE  
ED SUB-UNIT  
201504-01



345.D1947550  
LEFT REAR FENCE

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009

PAPER TRAY:UNIVERSAL:SUB-ASS'Y

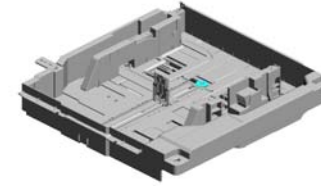
242.D0146785  
SPRING PLATE:AR  
M:END FENCE:LO  
CK

126.AF017033  
END FENCE

186.B1816780  
LINK:END FENCE:  
PAPER SIZE SENS  
OR:ASS'Y

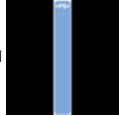
187.B1816789  
LINK:SIDE FENCE:  
PAPER SIZE SENS  
OR

176.B1326797  
SIDE FENCE:REAR  
:AUXILIARY



347.D1947631  
PAPER TRAY:UNIV  
ERSAL:SUB-ASS'Y

155.B0656545  
(x2)  
DECAL - POSITION  
ING



348.D1947635  
ARM:END FENCE:LO  
CK



290.D0747390  
DECAL:PAPER SE  
T DIRECTION:PAP  
ER TRAY



241.D0146784  
SPRING PLATE:EN  
D FENCE



177.B1326798  
SPRING PLATE:PA  
PER TRAY:EARTH



81.AA060961  
TENSION SPRING:  
SIDE FENCE:REAR



240.D0146780  
TRAY BOTTOM PL  
ATE:ASS'Y



33.07200060E  
(x2)  
RETAINING RING -  
M6



15.04504008N  
(x3)  
TAPPING SCREW -  
M4X8



115.AB012327  
GEAR:16Z



221.B2476695  
GUIDE:MISFEED R  
EMOVAL:PAPER T  
RAY

204.B2346498  
(x2)  
SHEET:TRAY BOT  
TOM PLATE

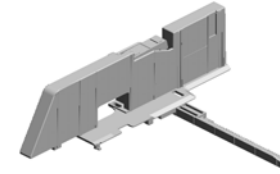
153.B0656524  
BOTTOM PLATE LI  
FT SHAFT

12.03604008N  
(x2)  
SCREW - M4X8

154.B0656526  
LIFT LEVER

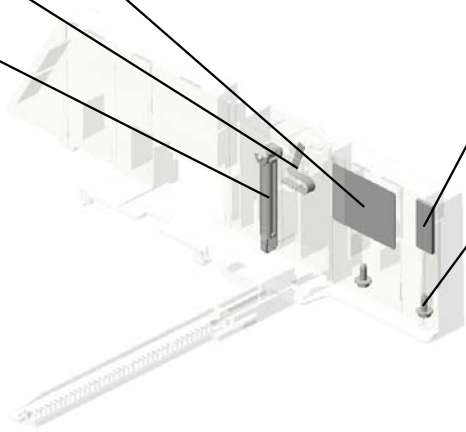
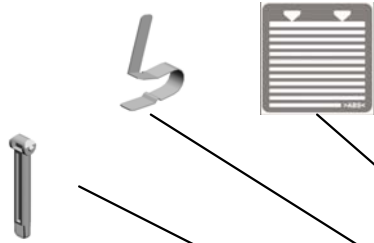
U006\_S009\_S001  
SIDE FENCE:REAR:ASS'Y

68.A2672857 75.AA001597  
SPRING PLATE - SI DECAL:SIDE FENC  
DE FENCE E:REAR



335.D1316775  
SIDE FENCE:REAR  
:ASS'Y

69.A2672859  
SIDE FENCE STOP  
PER



189.B2342864  
PAD:CLEANER

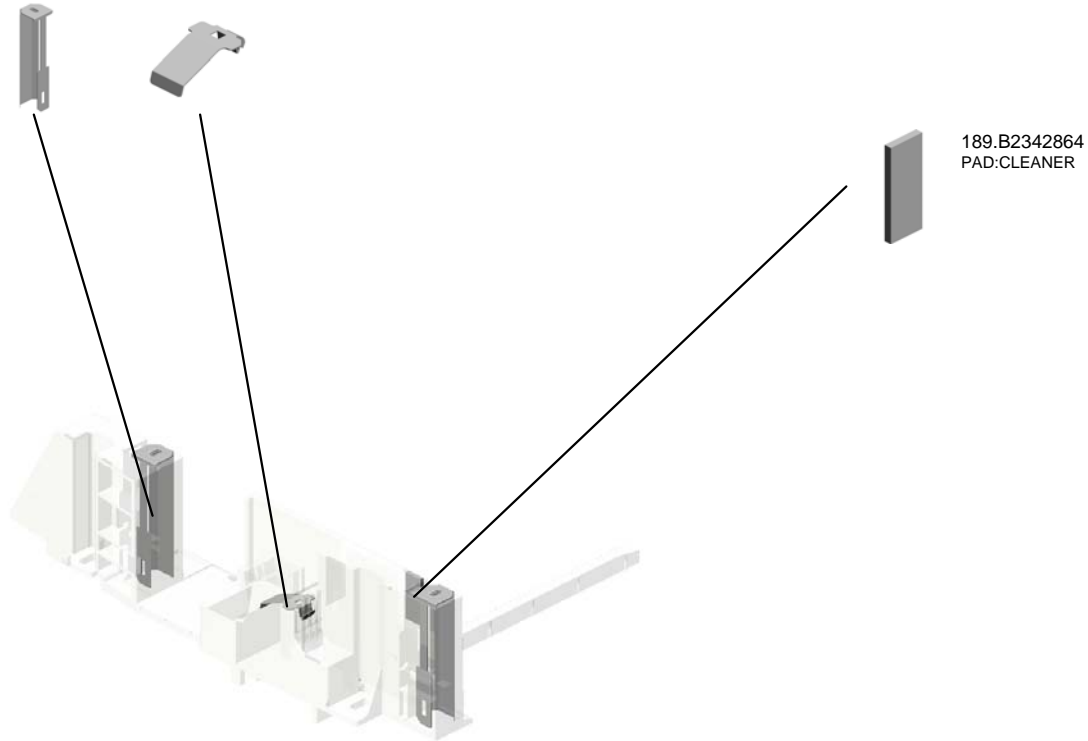
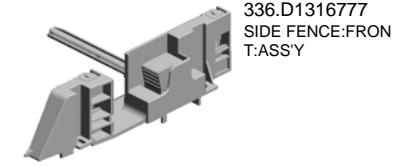
14.04503008N  
(x2)  
TAPPING SCREW -  
M3X8

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S009\_S002  
SIDE FENCE:FRONT:ASS'Y

175.B1326791  
(x2)  
PLATE:SIDE FENCE

63.A1342978  
SPRING PLATE



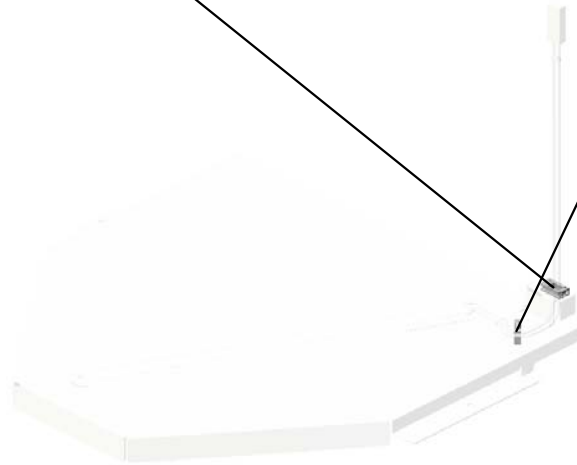
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S010  
HEAT SINK:HEATER:LOWER:ASS'Y

55.11050723  
CLAMPS:WES-050  
7



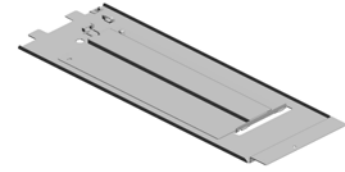
332.D0747680  
HEAT SINK:HEATE  
R:LOWER:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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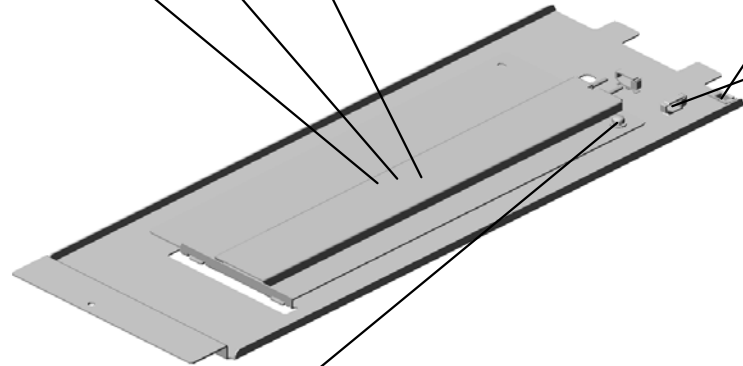
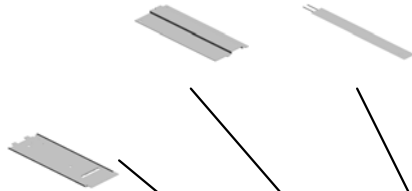
U006\_S011  
HEAT SINK:HEATER:UPPER:ASS'Y

150.B0656118    148.AX400178  
GUIDE PLATE:HEA    HEATER:240V:18W  
T SINK:UPPER:FIB    :UPPER  
ER



333.D0747681  
HEAT SINK:HEATE  
R:UPPER:ASS'Y

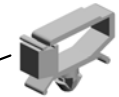
334.D0747684  
HEAT SINK:HEATE  
R:UPPER:FIBER



55.11050723  
CLAMPS:WES-050  
7



50.11050516  
(x2)  
CLAMP



45.09544006N  
SCREW:POLISHED  
ROUND/SPRING:M  
4X6



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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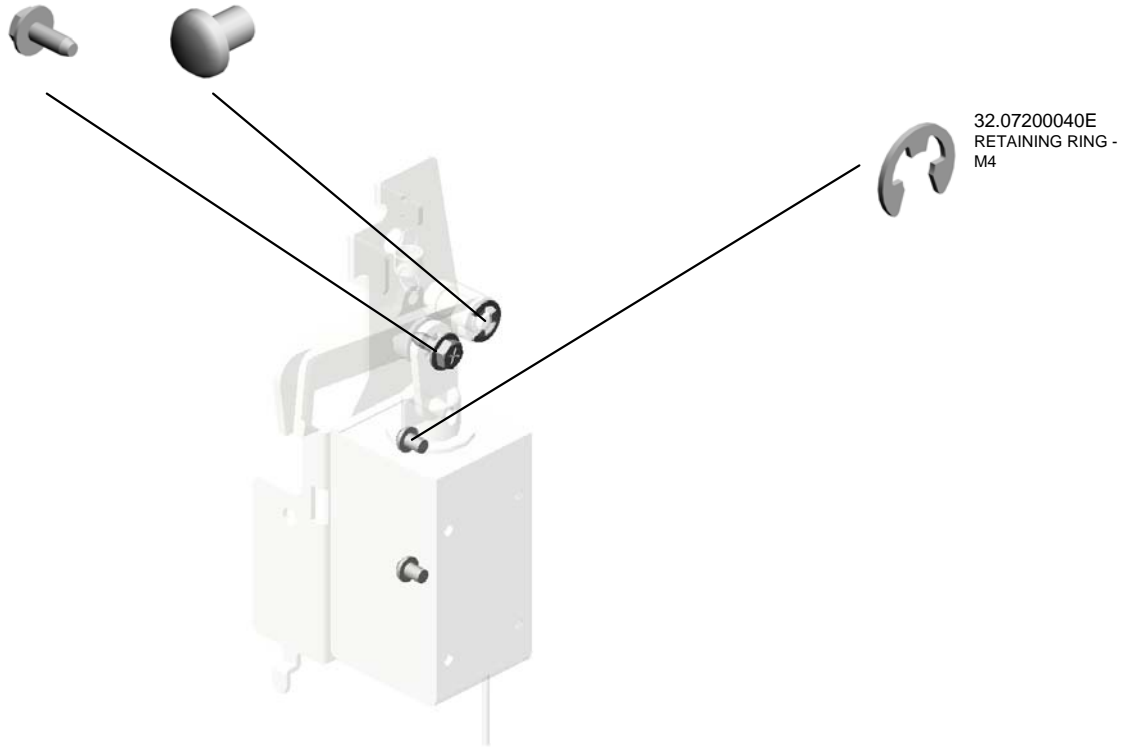
U006\_S012  
DC SOLENOID:LOCK:ASS'Y

14.04503008N  
TAPPING SCREW -  
M3X8

1.03130040N  
(x2)  
SCREW:M3X4



266.D0596765  
DC SOLENOID:LO  
CK:ASS'Y



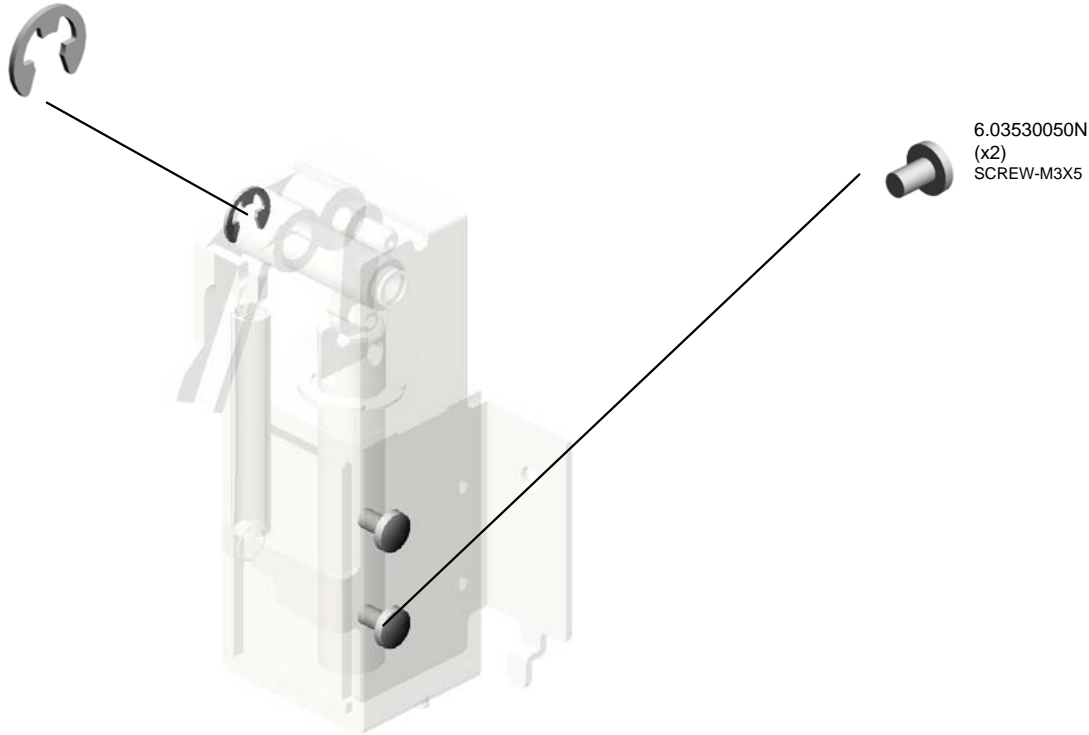
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S013  
DC SOLENOID:COUPLING:ASS'Y

32.07200040E  
RETAINING RING -  
M4



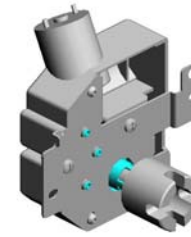
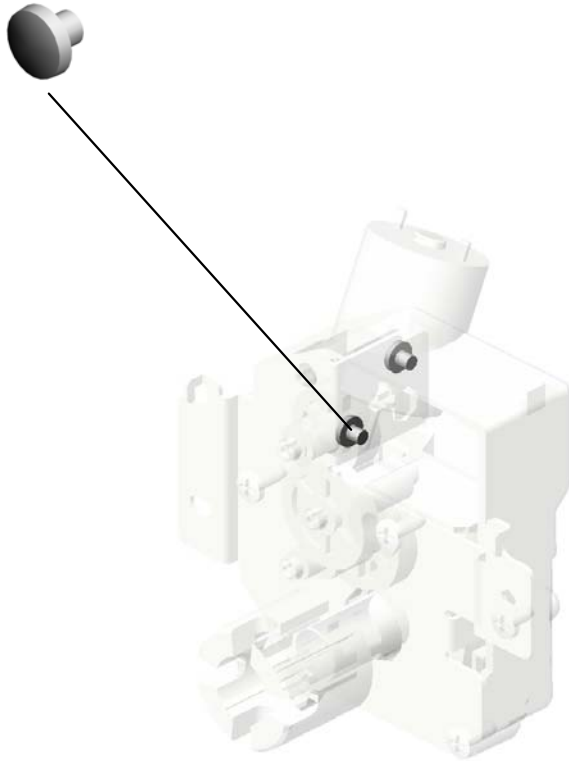
172.B1326762  
DC SOLENOID:CO  
UPLING:ASS'Y



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S014  
DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH

4.03530030N  
(x2)  
SCREW:M3X3



147.AX040254  
DC MOTOR:RISING  
TRAY:ASS'Y:1.007  
W:BRUSH

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S015  
GUIDE PLATE:FEED PAPER AGAIN:ASS'Y



340.D1947464  
GUIDE PLATE:FEED  
D PAPER AGAIN:A  
SS'Y

10.03603006N (x 2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S016  
BRACKET:DETENT:RIGHT:ASS'Y

31.07200030E  
(x2)  
RETAINING RING -  
M3



349.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S017  
BRACKET:DETENT:ASS'Y

31.07200030E  
(x2)  
RETAINING RING -  
M3



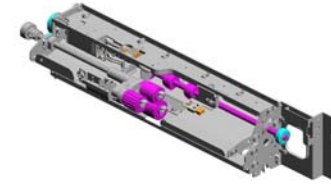
351.D3553840  
BRACKET:DETENT  
:ASS'Y

U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S018

PAPER FEED UNIT:PAPER BANK:ASS'Y

- 34.07413506 (x4) BALL BEARING - 6 X12X4 MM
- 13.04340060N (x3) PAN SELF-TAPPING SCREW:M4X6
- 41.08050088 (x2) RETAINING RING - M6
- 78.AA060523 PICK-UP PRESSURE SPRING
- 28.05730030E HEXAGON HEADLESS SET SCREW - M3X3



341.D1947500  
PAPER FEED UNIT  
;PAPER BANK:ASS'  
Y

53.11050551 (x3) CLAMP:LES-0505



49.11050511 (x18) HARNESS CLAMP - LWS-0306ZC



87.AA063693 (x2) COMPRESSION SPRING:PRESSURE-DRIVEN ROLLER



33.07200060E (x4) RETAINING RING - M6



26.04544006Q (x13) TAPPING SCREW: 4X6



61.54472706 GEAR - 15T



93.AA084059 (x2) BALL BEARING HOLDER



18.04514006N (x6) TAPPING SCREW - 4X6



83.AA061000 SPRING - 1.42N



84.AA061001 RELEASE SPRING



92.AA083009 CLUTCH ROLLER - 8X18X11



49.11050511 (x4) HARNESS CLAMP - LWS-0306ZC

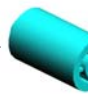
36.07423808 (x2) BALL BEARING - 8 X16X5



32.07200040E (x7) RETAINING RING - M4



113.AB011392 DRIVE REVERSE GEAR - 24Z



5.03530040N (x2) SCREW - M3X4

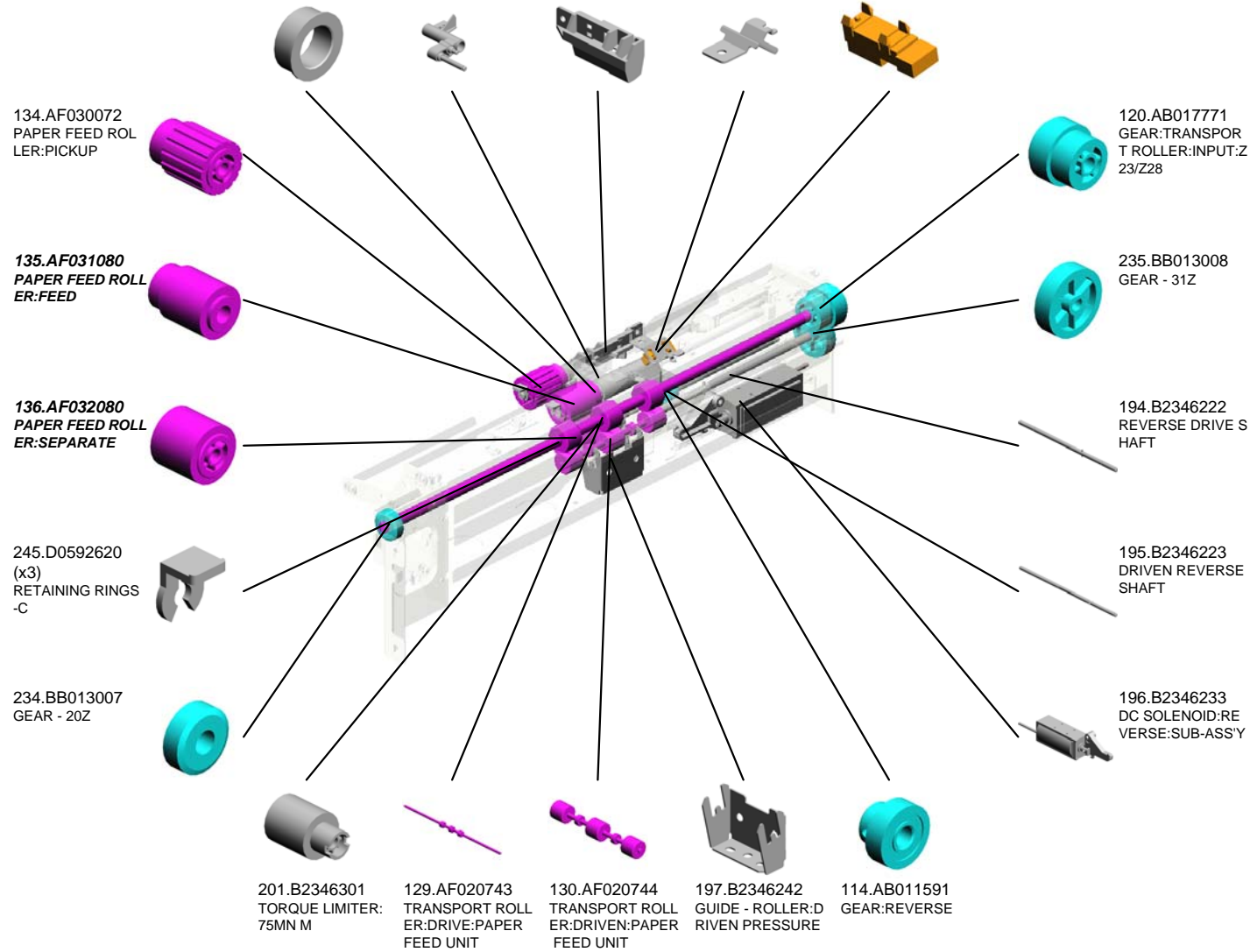


# U006\_S018 PAPER FEED UNIT:PAPER BANK:ASS'Y



341.D1947500  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

- 188.B2342624 BALL BEARING - 8 X12X5
- 198.B2346275 PICKUP ARM
- 152.B0656345 PAPER END SENS OR BRACKET
- 200.B2346288 BSENSOR BRACK ET - SENSOR
- 142.AW020198 PHOTOINTERRUP TOR:LG2A14NL1



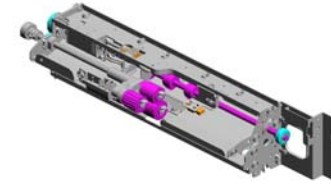
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S018

PAPER FEED UNIT:PAPER BANK:ASS'Y

250.D0596277  
COVER:GEAR:PAP  
ER FEED ROLLER

358.GW010007  
(x2)  
PHOTO REFLECTI  
ON SENSOR:EXIT



341.D1947500  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

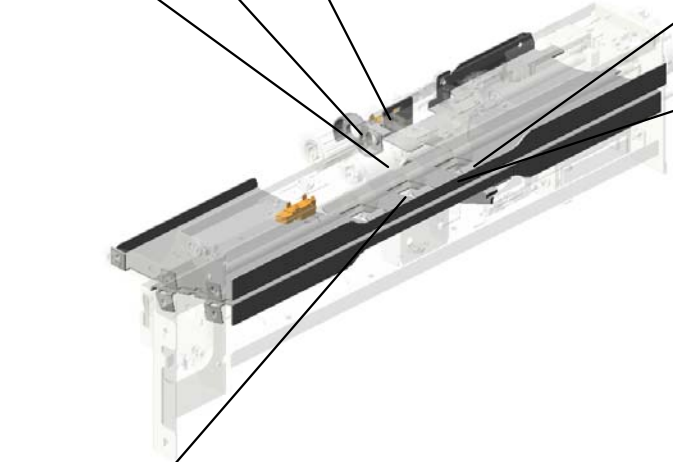
303.D0747521  
GUIDE PLATE:UPP  
ER:PAPER FEED U  
NIT



251.D0596278  
COVER:GEAR:REV  
ERSE



249.D0596212  
LEVER:PRESSURE  
:REVERSE



304.D0747522  
GUIDE PLATE:LO  
WER:PAPER FEED  
UNIT



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S018\_S001  
SHAFT:FEED:ASS'Y

33.07200060E  
RETAINING RING -  
M6

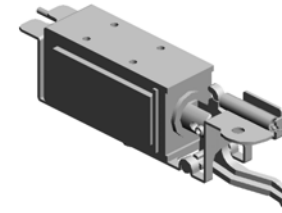


305.D0747527  
SHAFT:FEED:ASS'  
Y

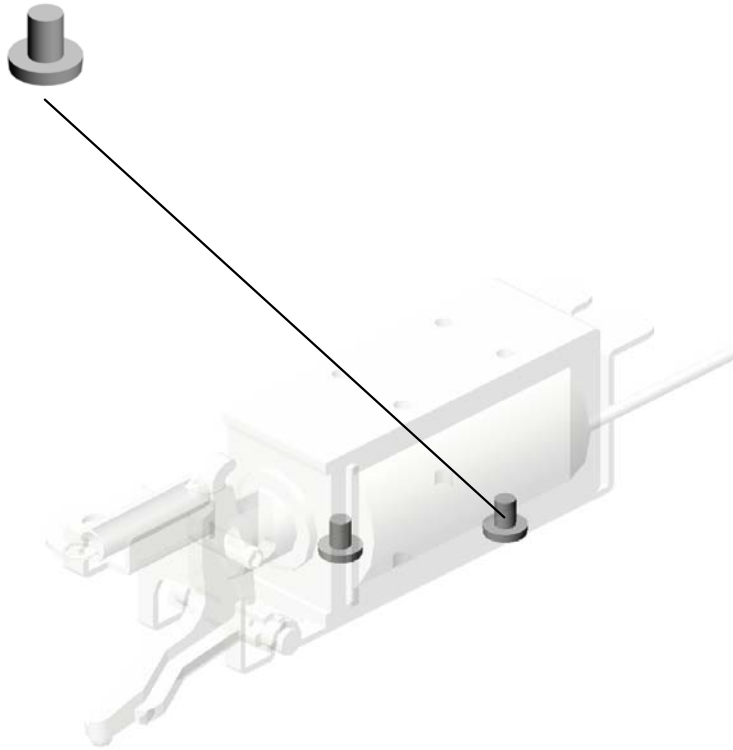
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S018\_S002  
PICKUP DC SOLENOID

5.03530040N  
(x2)  
SCREW - M3X4



199.B2346282  
PICKUP DC SOLENOID



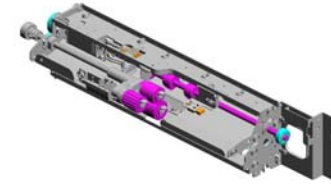
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S019

PAPER FEED UNIT:PAPER BANK:ASS'Y

- 34.07413506 (x4) BALL BEARING - 6 X12X4 MM
- 13.04340060N (x3) PAN SELF-TAPPING SCREW:M4X6
- 41.08050088 (x2) RETAINING RING - M6
- 78.AA060523 PICK-UP PRESSURE SPRING
- 28.05730030E HEXAGON HEADLESS SET SCREW - M3X3



341.D1947500  
PAPER FEED UNIT  
;PAPER BANK:ASS'  
Y

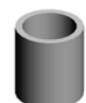
53.11050551 (x3) CLAMP:LES-0505



49.11050511 (x18) HARNESS CLAMP - LWS-0306ZC



87.AA063693 (x2) COMPRESSION SPRING:PRESSURE-DRIVEN ROLLER



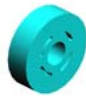
33.07200060E (x4) RETAINING RING - M6



26.04544006Q (x13) TAPPING SCREW: 4X6



61.54472706 GEAR - 15T



93.AA084059 (x2) BALL BEARING HOLDER



18.04514006N (x6) TAPPING SCREW - 4X6



83.AA061000 SPRING - 1.42N



84.AA061001 RELEASE SPRING



92.AA083009 CLUTCH ROLLER - 8X18X11



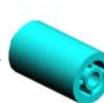
36.07423808 (x2) BALL BEARING - 8 X16X5



32.07200040E (x7) RETAINING RING - M4



113.AB011392 DRIVE REVERSE GEAR - 24Z



5.03530040N (x2) SCREW - M3X4

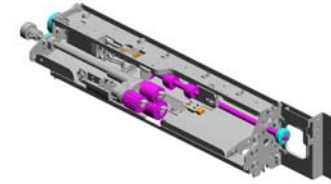


49.11050511 (x4) HARNESS CLAMP - LWS-0306ZC

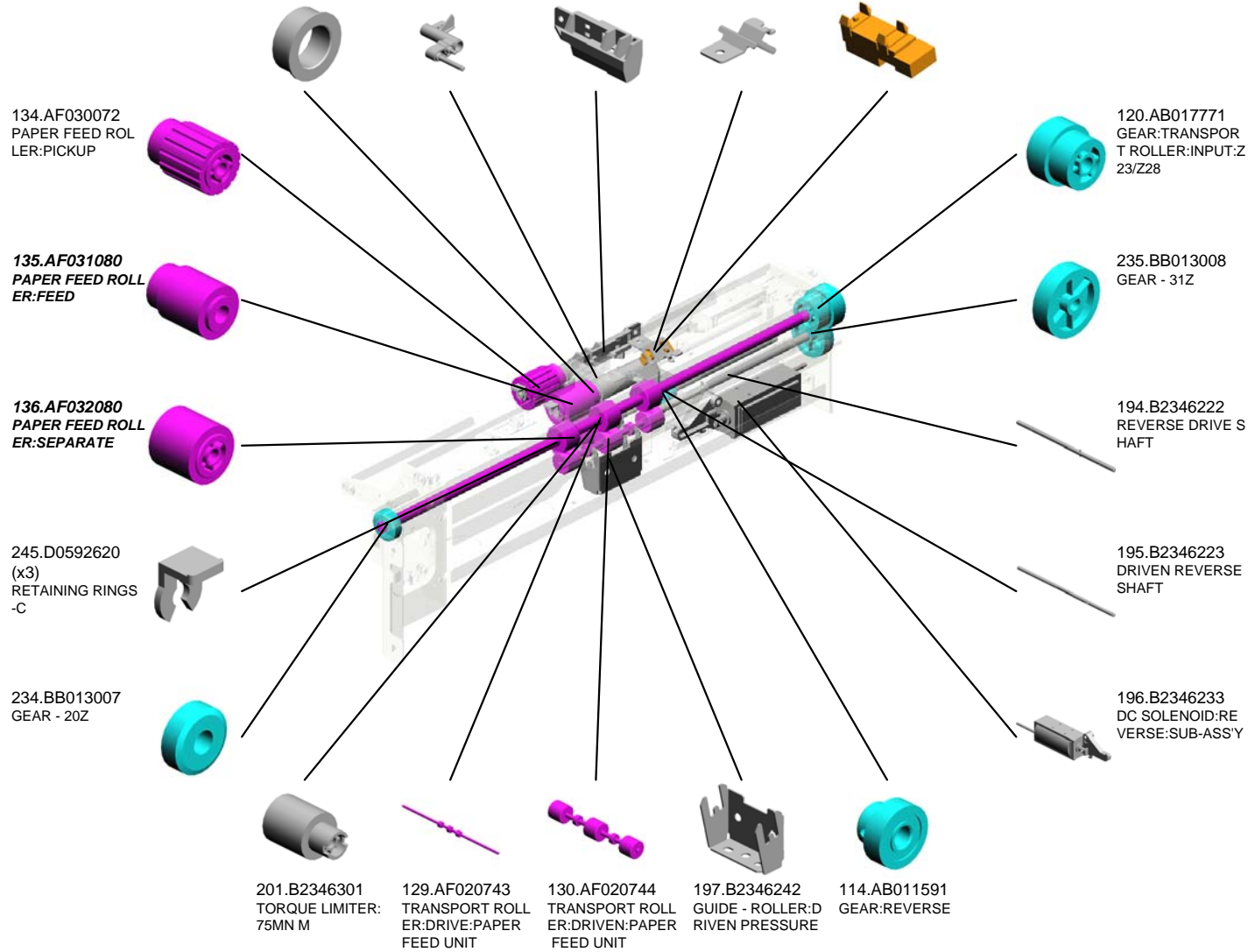
U006\_S019

PAPER FEED UNIT:PAPER BANK:ASS'Y

- 188.B2342624 BALL BEARING - 8 X12X5
- 198.B2346275 PICKUP ARM
- 152.B0656345 PAPER END SENS OR BRACKET
- 200.B2346288 BSENSOR BRACKET - SENSOR
- 142.AW020198 PHOTOINTERRUPTOR:LG2A14NL1



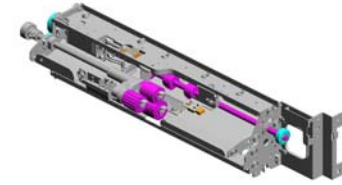
341.D1947500  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S019  
 PAPER FEED UNIT:PAPER BANK:ASS'Y

250.D0596277 COVER:GEAR:PAPER FEED ROLLER  
 358.GW010007 (x2) PHOTO REFLECTOR SENSOR:EXIT



341.D1947500 PAPER FEED UNIT :PAPER BANK:ASS'Y

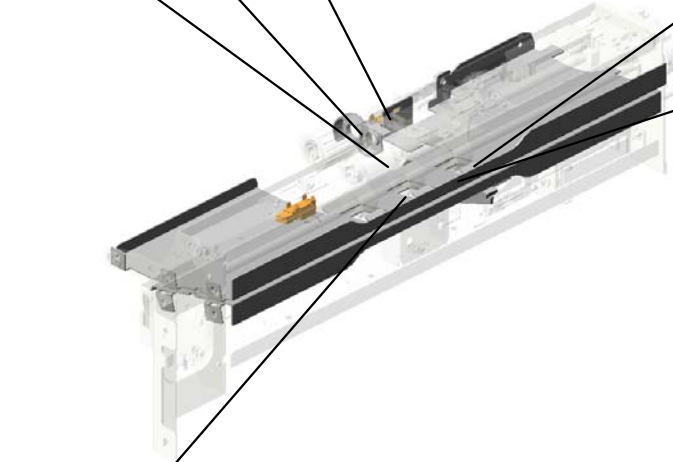
303.D0747521 GUIDE PLATE:UPPER:PAPER FEED UNIT



251.D0596278 COVER:GEAR:REVERSE



249.D0596212 LEVER:PRESSURE:REVERSE



304.D0747522 GUIDE PLATE:LOWER:PAPER FEED UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S019\_S001  
SHAFT:FEED:ASS'Y

33.07200060E  
RETAINING RING -  
M6

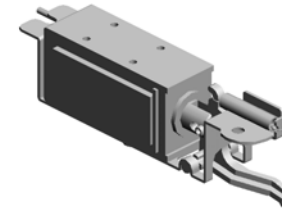


305.D0747527  
SHAFT:FEED:ASS'  
Y

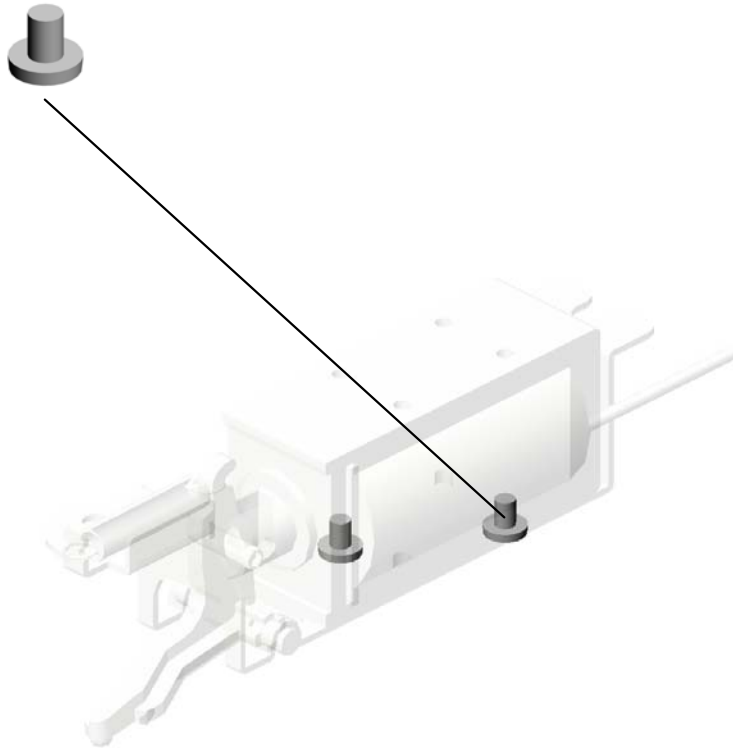
U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U006\_S019\_S002  
PICKUP DC SOLENOID

5.03530040N  
(x2)  
SCREW - M3X4



199.B2346282  
PICKUP DC SOLENOID



U001	U002	U003	U004	U005	<b>U006</b>	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007.TONER SUPPLY

U007\_S001  
D0743533  
ELECTROMAGNETIC CLUTC  
H:DRIVE:TRANSPORT SCRE  
W:ASS'Y

U007\_S006  
D1943450  
PUMP UNIT:TONER SUPPLY:  
ASS'Y

U007\_S004  
D0743533  
ELECTROMAGNETIC CLUTC  
H:DRIVE:TRANSPORT SCRE  
W:ASS'Y

U007\_S003  
D1943450  
PUMP UNIT:TONER SUPPLY:  
ASS'Y

U007\_S007  
D0743533  
ELECTROMAGNETIC CLUTC  
H:DRIVE:TRANSPORT SCRE  
W:ASS'Y

U007\_S002  
D1943441  
CASE:TONER HOPPER:TON  
ER SUPPLY:FRONT:ASS'Y

U007\_S010  
D0743533  
ELECTROMAGNETIC CLUTC  
H:DRIVE:TRANSPORT SCRE  
W:ASS'Y

U007\_S005  
D1943441  
CASE:TONER HOPPER:TON  
ER SUPPLY:FRONT:ASS'Y

U007\_S012  
D1943450  
PUMP UNIT:TONER SUPPLY:  
ASS'Y

U007\_S009  
D1943450  
PUMP UNIT:TONER SUPPLY:  
ASS'Y

U007\_S008  
D1943441  
CASE:TONER HOPPER:TON  
ER SUPPLY:FRONT:ASS'Y

U007\_S011  
D1943441  
CASE:TONER HOPPER:TON  
ER SUPPLY:FRONT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007.TONER SUPPLY

U007\_S013  
D1943554  
TONER BANK:ASS'Y

U007\_S022  
D1943216  
COVER:HARNES:OPERATI  
ON SUB-UNIT:TONER BOTTL  
E:ASS'Y

U007\_S015  
D1943554  
TONER BANK:ASS'Y

U007\_S014  
D1943677  
COVER:GEAR:TONER BOTTL  
E:ASS'Y

U007\_S021  
D1943655  
INNER COVER:TONER BANK  
:ASS'Y

U007\_S016  
D1943677  
COVER:GEAR:TONER BOTTL  
E:ASS'Y

U007\_S024  
D1943450  
PUMP UNIT:TONER SUPPLY:  
ASS'Y

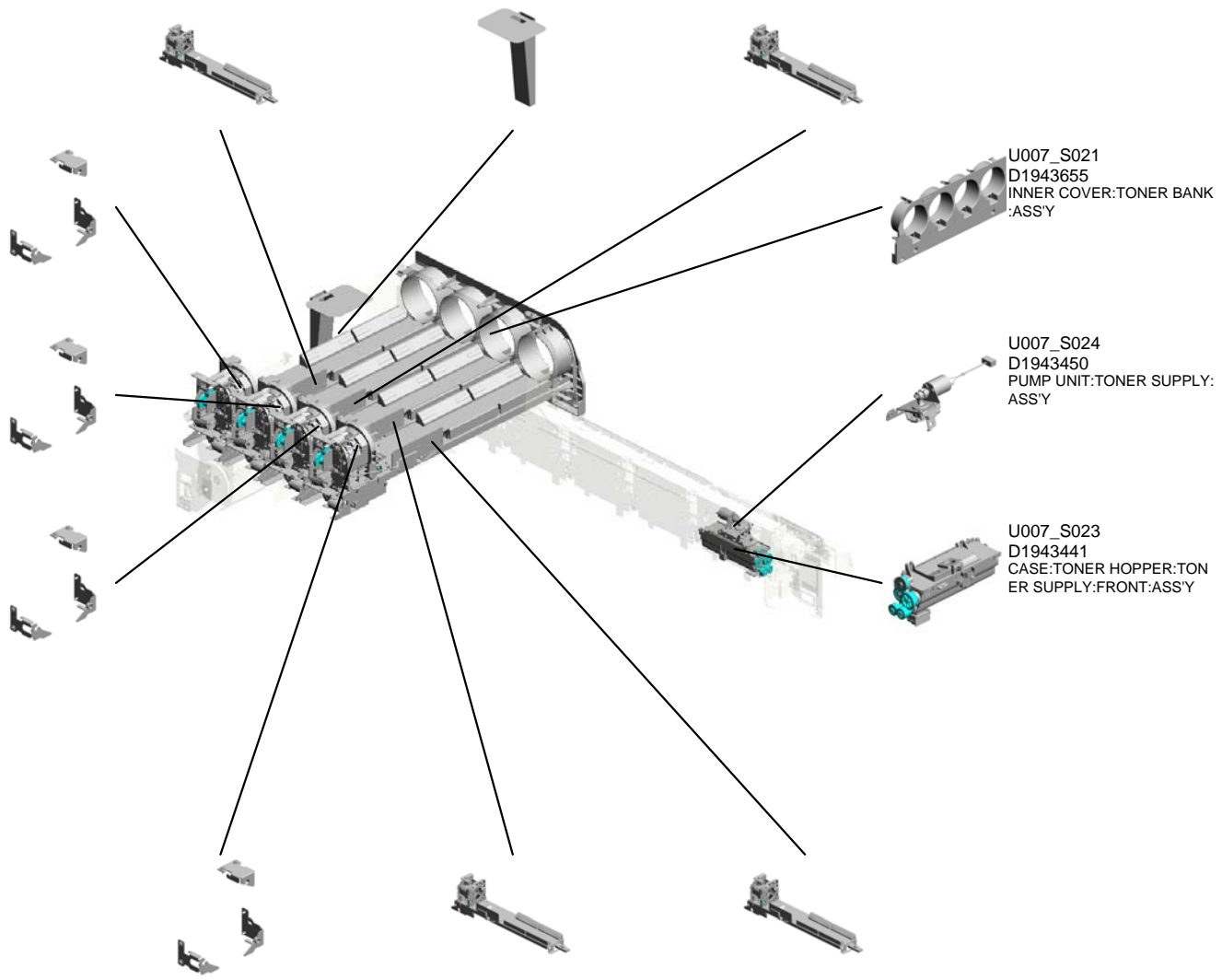
U007\_S018  
D1943677  
COVER:GEAR:TONER BOTTL  
E:ASS'Y

U007\_S023  
D1943441  
CASE:TONER HOPPER:TON  
ER SUPPLY:FRONT:ASS'Y

U007\_S020  
D1943677  
COVER:GEAR:TONER BOTTL  
E:ASS'Y

U007\_S017  
D1943554  
TONER BANK:ASS'Y

U007\_S019  
D1943554  
TONER BANK:ASS'Y



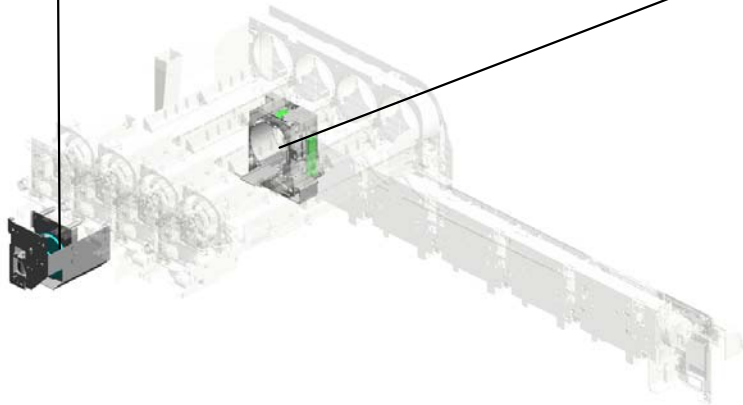
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007.TONER SUPPLY

U007\_S026  
D2033521  
(D203/D204):DRIVE UNIT:TONER BOTTLE:5ST:ASSY



U007\_S025  
D2033500  
(D203/D204):HOLDER:FRONT:TONER BOTTLE:5ST:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007 TONER SUPPLY

38.AA082101 (x6) BUSHING - 6X10X6  
 18.07200040E (x13) RETAINING RING - M4  
 23.11050516 (x14) CLAMP  
 32.54472681 (x2) SNAP RING  
 3.03603006N (x16) SCREW - M3X6



21.11050508 (x8) HARNESS CLAMP - LWS-0711



31.52152621 (x5) SNAP RING - M6



10.04514008N (x64) TAPPING SCREW: 4X8



20.11050488 (x2) HARNESS CLAMP



13.04543006Q (x10) TAPPING SCREW - M3X6



39.AA082144 (x4) BUSHING - 8X12X7



7.04504008N (x2) TAPPING SCREW - M4X8



22.11050511 (x11) HARNESS CLAMP - LWS-0306ZC



25.11050551 (x2) CLAMP:LES-0505



28.11050758 (x4) CLAMP:LWSM-030 6A



4.03604008N (x5) SCREW - M4X8



15.04544008Q (x6) TAPPING SCREW - M4X8



19.08050092 RETAINING RING - 3M



30.12042612 (x2) MICRO SWITCH:D3 V-16506-3C25



11.04514025N TAPPING SCREW: M4X25



23.11050516 (x3) CLAMP



26.11050600 (x5) CLAMP:LWSM-030 6-2M



55.B2342390 (x2) FLANGED HEXAGONAL HEAD BOLT: M4X8

7.04504008N (x 1) TAPPING SCREW - M4X8  
 8.04504012N (x 1) TAPPING SCREW:4X12  
 10.04514008N (x 1) TAPPING SCREW:4X8  
 13.04543006Q (x 1) TAPPING SCREW - M3X6  
 18.07200040E (x 1) RETAINING RING - M4

# U007 TONER SUPPLY

48.AW020198  
PHOTOINTERRUPTOR:LG2A14NL1

70.D0743756  
SEAL:BLOCK LIGHT:LEVER

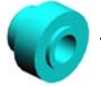
86.D1943495  
(x4)  
STAND:INNER COVER:TONER SUPPLY

55.B2342390  
(x4)  
FLANGED HEXAGONAL HEAD BOLT: M4X8

76.D0746497  
(x3)  
DECAL:POSITIONING DISPLAY:TCRU



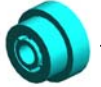
44.AB012005  
(x4)  
GEAR - 13Z



40.AA143544  
(x10)  
SCREW - M3



59.D0743548  
(x4)  
GEAR:IDLER:TRANSPORT SCREW:LA RGE



81.D1943424  
(x4)  
BRACKET:DRIVE:TONER HOPPER:AS SY



42.AA143828  
(x4)  
SCREW:FLY WHEEL



52.B1323223  
(x5)  
GEAR:21/32Z



50.AX200323  
ELECTROMAGNETIC CLUTCH:025NM: Z31:DIA6



43.AB011463  
(D203/D204):CONNECTING GEAR

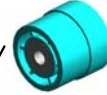


53.B1323373  
(D203/D204):GEAR:TRANSPORT SCREW:SUPPLY:LOWER



57.D0591273  
DECAL:MAIN SWITCH

85.D1943485  
GEAR:IDLER:DRIVE:TONER SUPPLY UNIT:ASSY



75.D0743829  
(x2)  
DECAL:POSITIONING DISPLAY:TCRU



84.D1943482  
BRACKET:DRIVE:TONER SUPPLY UNIT:ASSY



78.D1793376  
LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASSY



49.AX060376  
BRUSHLESS MOTOR:DEVELOPMENT:COLOR

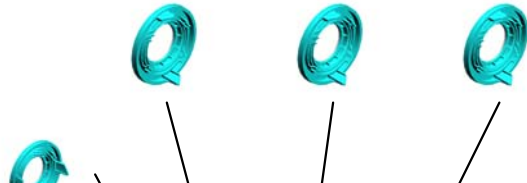


# U007 TONER SUPPLY

114.D1943737 GEAR:TONER BAN  
K:RIC:C:ASS'Y    115.D1943742 GEAR:TONER BAN  
K:RIC:M:ASS'Y    116.D1943747 GEAR:TONER BAN  
K:RIC:Y:ASS'Y    98.D1943626 TUBE:BK  
99.D1943627 TUBE:TONER:C



113.D1943732  
GEAR:TONER BAN  
K:RIC:K:ASS'Y



112.D1943726  
(x4)  
SEAL:GEAR:DRIVE  
:TONER BOTTLE



94.D1943603  
(x4)  
GEAR:DRIVE:TON  
ER BOTTLE:Z14



90.D1943567  
(x4)  
GUIDE:BASE:TONE  
R BANK



91.D1943587  
(x4)  
GEAR:TORQUE LI  
MITER MECHANIC  
AL CLUTCH:DRIVE:  
TONER BOTTLE



100.D1943628  
TUBE:TONER:M:R  
EAR

122.D1943760  
(D194/D195):(D203/  
D204-NA,-EU):INNE  
R COVER:DUMMY:  
5ST:TONERSUPPL  
Y

101.D1943629  
TUBE:TONER:Y:RE  
AR

123.D1943762  
INNER COVER:TO  
NER HOPPER:TON  
ER SUPPLY

127.D1943767  
MAGNET CATCH P  
LEET:FRONT UPPE  
R

104.D1943642  
SHAFT:FEELER:SE  
NSOR:ON OFF DE  
TECTOR:TONER B  
ANK



124.D1943764  
INNER COVER:TO  
NER HOPPER:5ST:  
TONER SUPPLY



125.D1943765  
TORSION SPRING:  
SAFETY SWITCH:T  
ONER SUPPLY UNI  
T



126.D1943766  
INNER COVER:MO  
TOR:TONER HOPP  
ER:TONER SUPPL  
Y

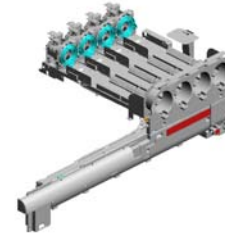


128.D1943768  
BRACKET:SAFETY  
SWITCH:INNER CO  
VER:TONER SUPPL  
Y



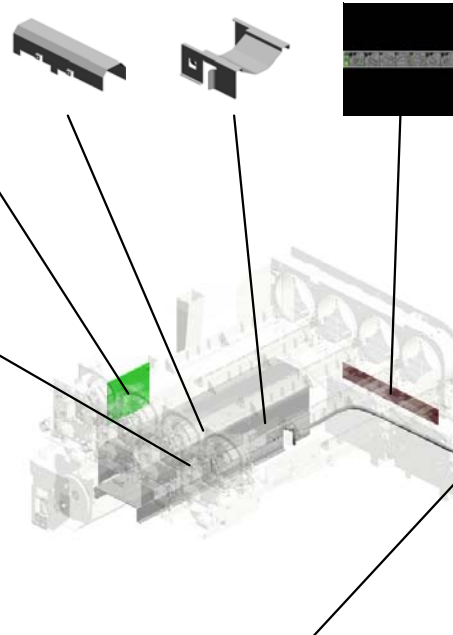
# U007 TONER SUPPLY

139.D2033516 (D203/D204):GUIDE :UPPER:TONER B OTTLE:5ST  
 138.D2033515 (D203/D204):GUIDE :FRONT:TONER B OTTLE:5ST  
 143.D2033531 (D203/D204):DECA L:OPERATE:TONE R BOTTLE:5ST



129.D1945426 PCB:TSB:ASSY

137.D2033512 (D203/D204):GUIDE :TONER BOTTLE:5 ST



146.D2033710 (x2) (D203/D204):DECA L:TCRU:PUMP:5ST

130.D2033471 (D203/D204)SHAFT: ELECTROMAGNET IC CLUTCH:DRIVE: TRANSPORT SCR EW:5ST

148.D3551333 SHIELDING PLATE: SAFETY SWITCH:D OOR

145.D2033625 TUBE:TONER:S

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S001

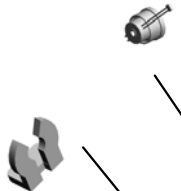
ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:ASS'Y

50.AX200323  
ELECTROMAGNET  
IC CLUTCH:025NM:  
Z31:DIA6



58.D0743533  
ELECTROMAGNET  
IC CLUTCH:DRIVE:  
TRANSPORT SCR  
EW:ASS'Y

32.54472681  
SNAP RING



18.07200040E  
RETAINING RING -  
M4



38.AA082101  
BUSHING - 6X10X6



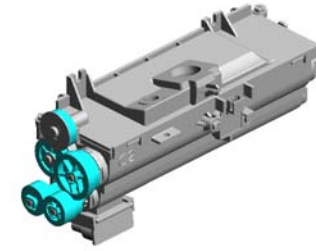
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S002

CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y

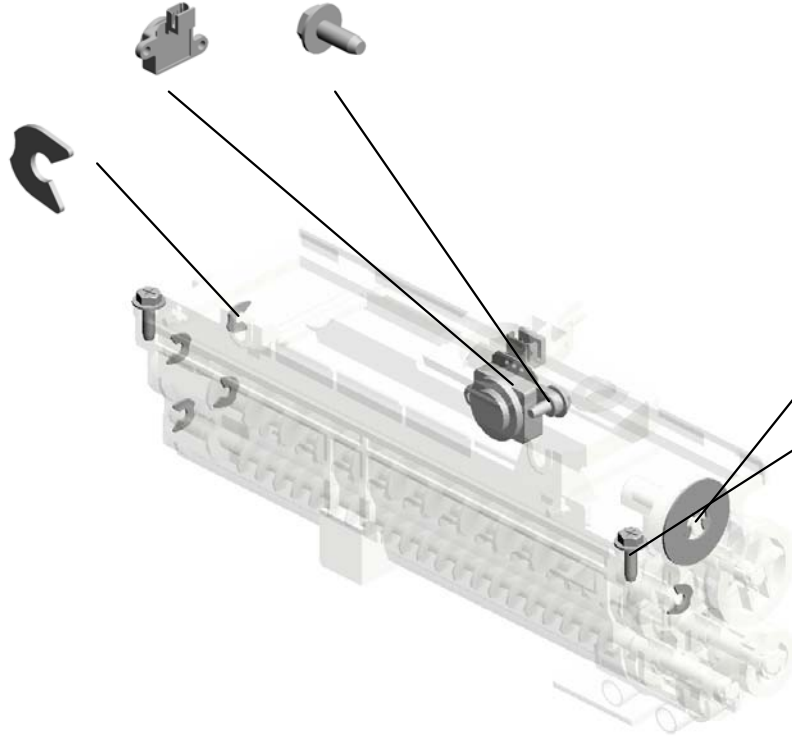
149.GW230008  
TONER END SENS  
OR

5.04503008N  
TAPPING SCREW -  
M3X8



82.D1943441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:FRONT:ASS'Y

19.08050092  
(x5)  
RETAINING RING -  
3M



18.07200040E  
RETAINING RING -  
M4

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

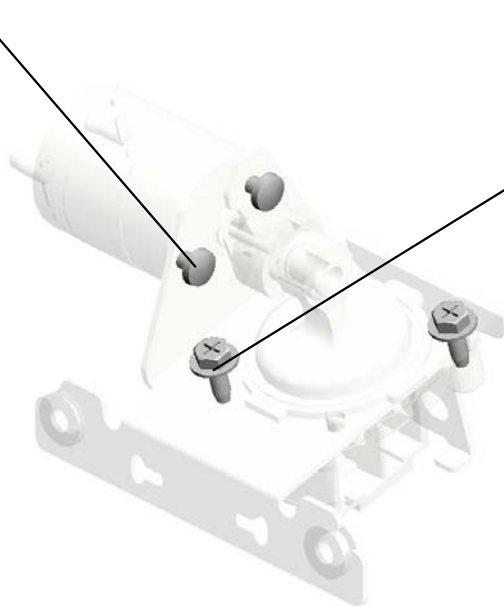
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007\_S003  
PUMP UNIT:TONER SUPPLY:ASS'Y

1.03530030N  
(x2)  
SCREW:M3X3



83.D1943450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y



6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S004

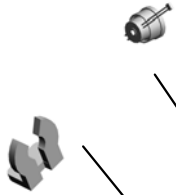
ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:ASS'Y

50.AX200323  
ELECTROMAGNET  
IC CLUTCH:025NM:  
Z31:DIA6



58.D0743533  
ELECTROMAGNET  
IC CLUTCH:DRIVE:  
TRANSPORT SCR  
EW:ASS'Y

32.54472681  
SNAP RING



18.07200040E  
RETAINING RING -  
M4



38.AA082101  
BUSHING - 6X10X6

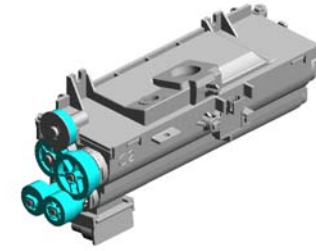


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



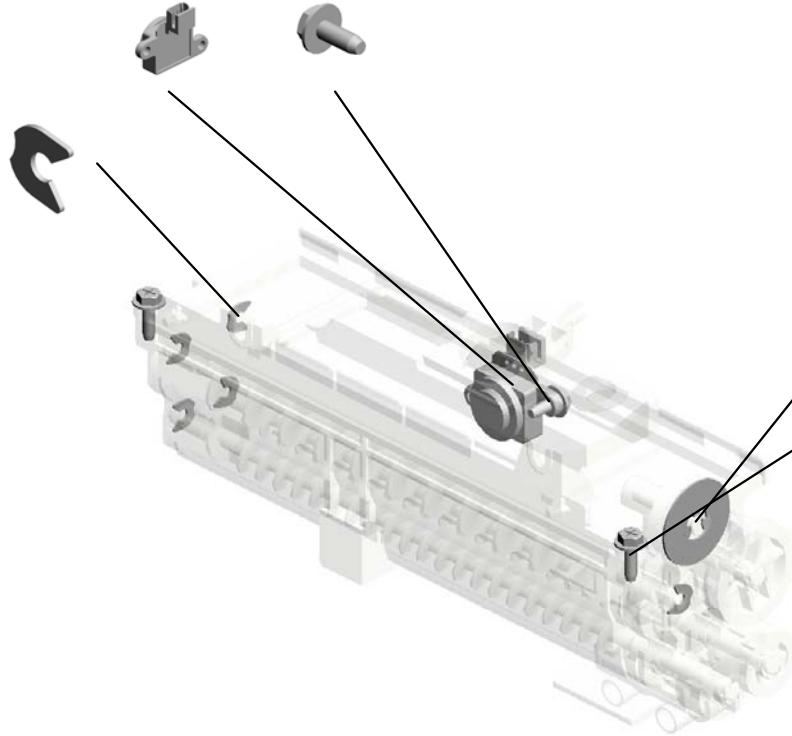
U007\_S005  
CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y

149.GW230008 5.04503008N  
TONER END SENS TAPPING SCREW -  
OR M3X8



82.D1943441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:FRONT:ASS'Y

19.08050092  
(x5)  
RETAINING RING -  
3M



18.07200040E  
RETAINING RING -  
M4

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

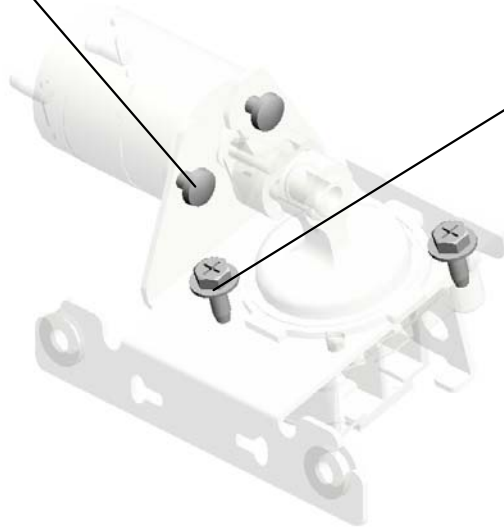
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S006  
PUMP UNIT:TONER SUPPLY:ASS'Y

1.03530030N  
(x2)  
SCREW:M3X3



83.D1943450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y



6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S007

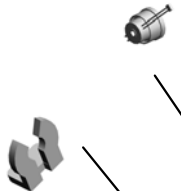
ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:ASS'Y

50.AX200323  
ELECTROMAGNET  
IC CLUTCH:025NM:  
Z31:DIA6



58.D0743533  
ELECTROMAGNET  
IC CLUTCH:DRIVE:  
TRANSPORT SCR  
EW:ASS'Y

32.54472681  
SNAP RING



18.07200040E  
RETAINING RING -  
M4



38.AA082101  
BUSHING - 6X10X6



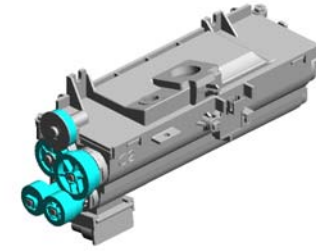
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S008

CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y

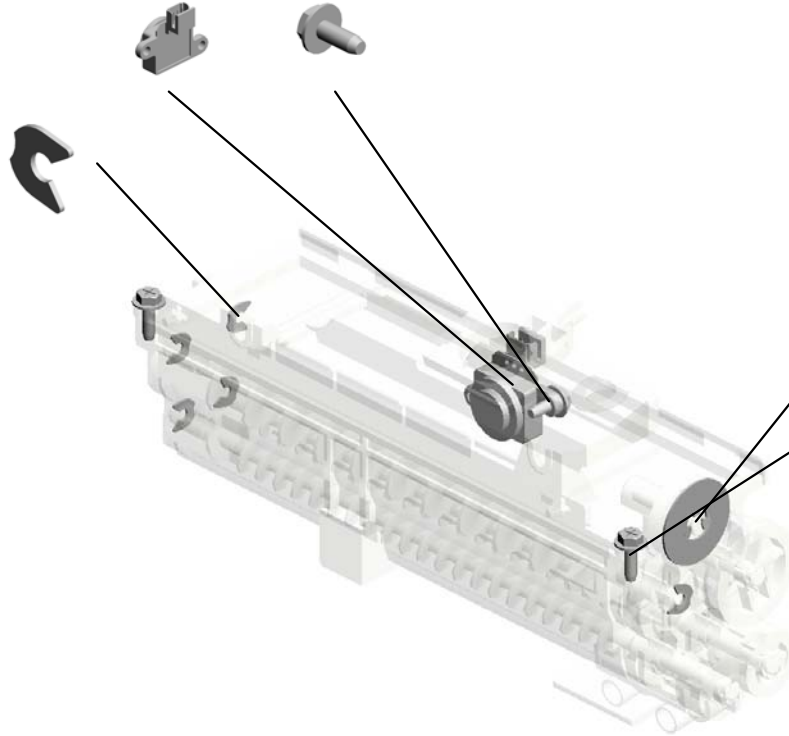
149.GW230008  
TONER END SENS  
OR

5.04503008N  
TAPPING SCREW -  
M3X8



82.D1943441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:FRONT:ASS'Y

19.08050092  
(x5)  
RETAINING RING -  
3M



18.07200040E  
RETAINING RING -  
M4

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

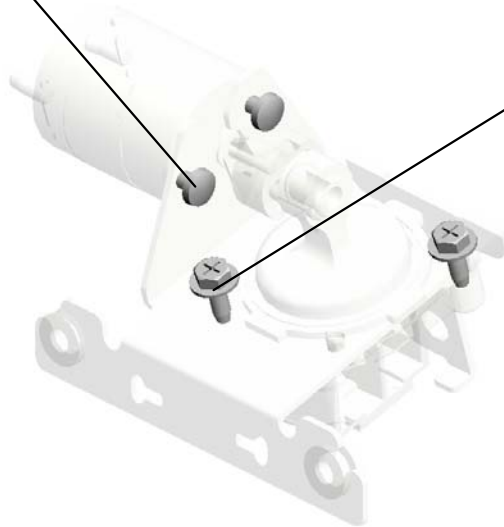
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S009  
PUMP UNIT:TONER SUPPLY:ASS'Y

1.03530030N  
(x2)  
SCREW:M3X3



83.D1943450  
PUMP UNIT:TONER  
R SUPPLY:ASS'Y



6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S010

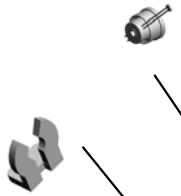
ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:ASS'Y

50.AX200323  
ELECTROMAGNET  
IC CLUTCH:025NM:  
Z31:DIA6



58.D0743533  
ELECTROMAGNET  
IC CLUTCH:DRIVE:  
TRANSPORT SCR  
EW:ASS'Y

32.54472681  
SNAP RING



18.07200040E  
RETAINING RING -  
M4



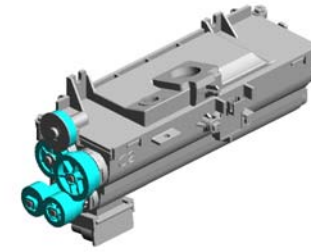
38.AA082101  
BUSHING - 6X10X6



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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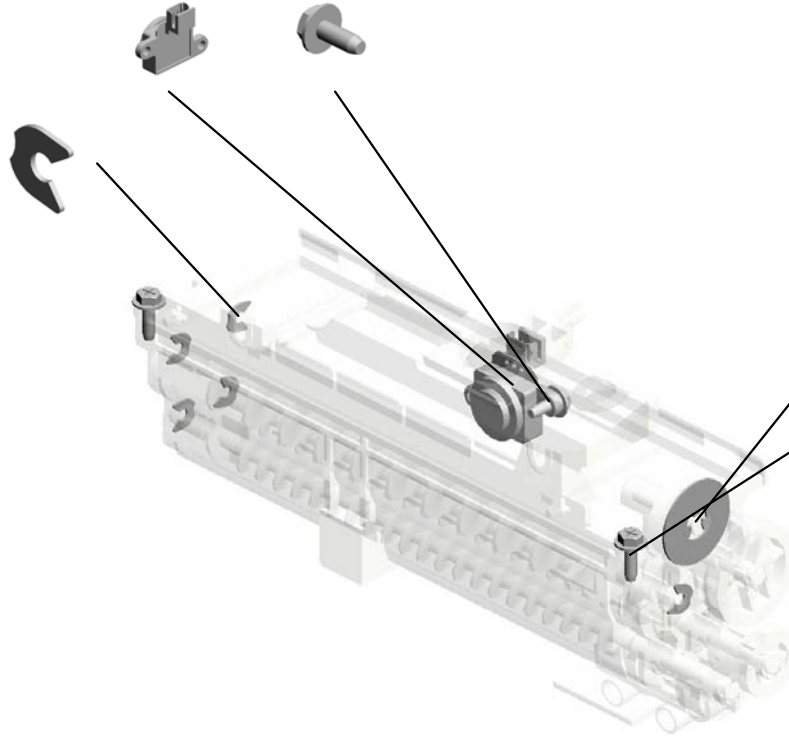
U007\_S011  
CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y

149.GW230008 5.04503008N  
TONER END SENS TAPPING SCREW -  
OR M3X8



82.D1943441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:FRONT:ASS'Y

19.08050092  
(x5)  
RETAINING RING -  
3M



18.07200040E  
RETAINING RING -  
M4

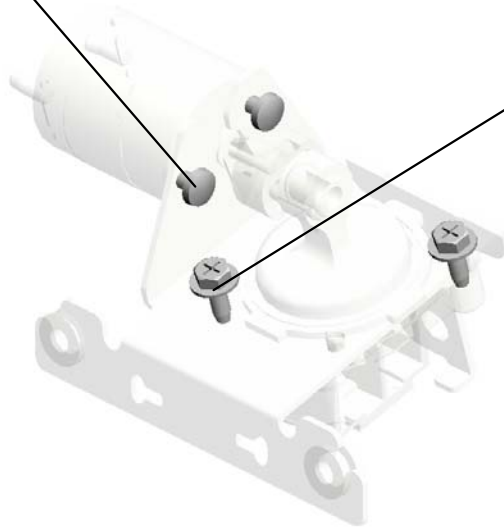
6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U007\_S012  
PUMP UNIT:TONER SUPPLY:ASS'Y

1.03530030N  
(x2)  
SCREW:M3X3



83.D1943450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y

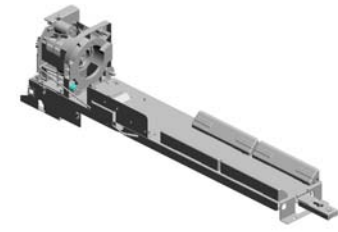


6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S013  
 TONER BANK:ASS'Y



87.D1943554  
 TONER BANK:ASS'  
 Y

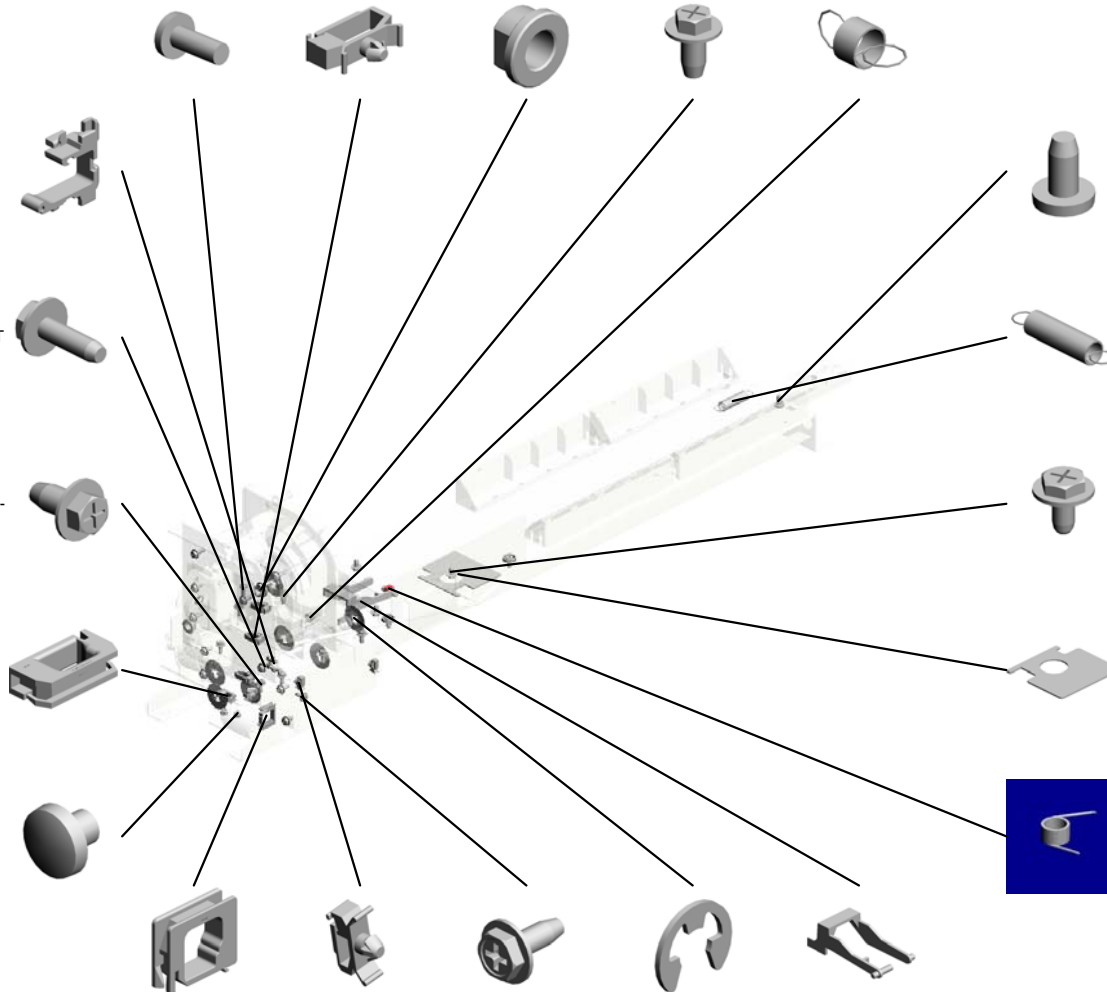
2.03530080N  
 SCREW:M3X8

29.11050760  
 (x3)  
 CLAMP:LWSM-051  
 1A

38.AA082101  
 (x2)  
 BUSHING - 6X10X6

10.04514008N  
 (x4)  
 TAPPING SCREW:  
 4X8

35.AA060811  
 TENSION SPRING -  
 STOPPER



25.11050551  
 CLAMP:LES-0505

12.04524008N  
 TAPPING SCREW:  
 M4X8

17.04583010N  
 (x6)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X10

36.AA060812  
 LEVER TENSION S  
 PRING

9.04513008N  
 (x8)  
 TAPPING SCREW -  
 M3X8

14.04544006Q  
 (x3)  
 TAPPING SCREW:  
 4X6

27.11050723  
 CLAMPS:WES-050  
 7

34.A2943454  
 LEVER STOPPER

1.03530030N  
 (x2)  
 SCREW:M3X3

37.AA066320  
 FEELER TORTION  
 SPRING

24.11050518  
 EDGE SADDLE - L  
 ES-1010

28.11050758  
 (x3)  
 CLAMP:LWSM-030  
 6A

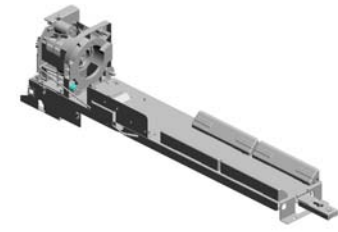
16.04583008N  
 (x3)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X8

18.07200040E  
 (x8)  
 RETAINING RING -  
 M4

33.A2943447  
 TONER BOTTLE S  
 ET FEELER

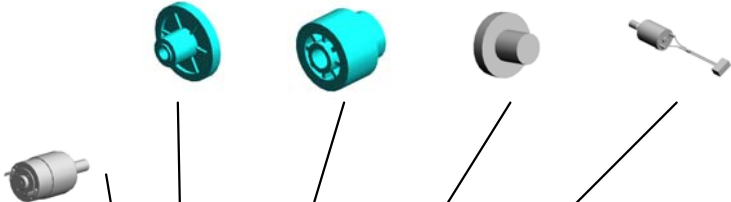
U007\_S013  
 TONER BANK:ASS'Y

93.D1943599 GEAR:RACK:Z12:Z35  
 47.AB017515 DOUBLE GEAR - 12/23Z  
 56.D0393368 (x2) SCREW:M3X3.5  
 103.D1943632 DC MOTOR:SLIDE R:TONER BANK:ASS'Y:4.2W:BRUSH



87.D1943554  
 TONER BANK:ASS'Y

102.D1943630  
 DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH



96.D1943622  
 GEAR:IDLER



97.D1943623 (x2)  
 GEAR:AGITATOR



95.D1943621  
 GEAR:DC MOTOR



77.D1582660  
 DC MOTOR:ASS'Y:2.64W



149.GW230008  
 TONER END SENSOR



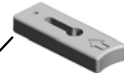
48.AW020198  
 PHOTO INTERRUPTOR:LG2A14NL1



41.AA143562  
 SCREW:M4:DIA6X1.2



89.D1943566  
 GRIP:LEVER:BASE:TONER BANK



90.D1943567 (x4)  
 GUIDE:BASE:TONER BANK



88.D1943564  
 LEVER:BASE:TONER BANK



92.D1943589  
 STOPPER:TONER BOTTLE



U007\_S014  
COVER:GEAR:TONER BOTTLE:ASS'Y

13.04543006Q (x6)  
TAPPING SCREW - M3X6

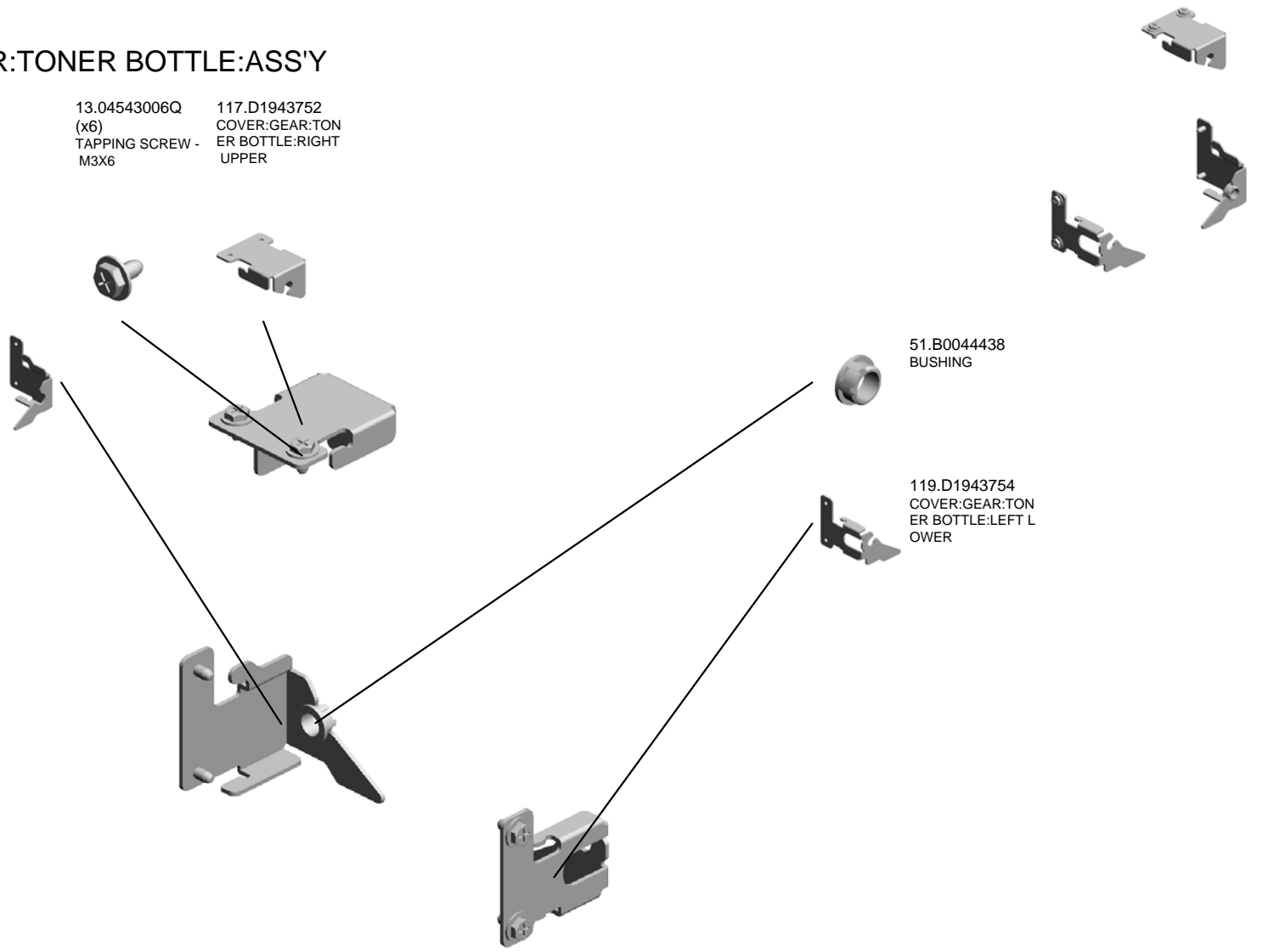
117.D1943752  
COVER:GEAR:TONER BOTTLE:RIGHT UPPER

111.D1943677  
COVER:GEAR:TONER BOTTLE:ASS'Y

118.D1943753  
COVER:GEAR:TONER BOTTLE:RIGHT LOWER

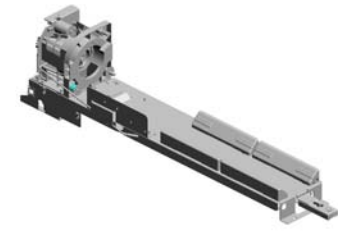
51.B0044438  
BUSHING

119.D1943754  
COVER:GEAR:TONER BOTTLE:LEFT LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007\_S015  
 TONER BANK:ASS'Y



87.D1943554  
 TONER BANK:ASS'  
 Y

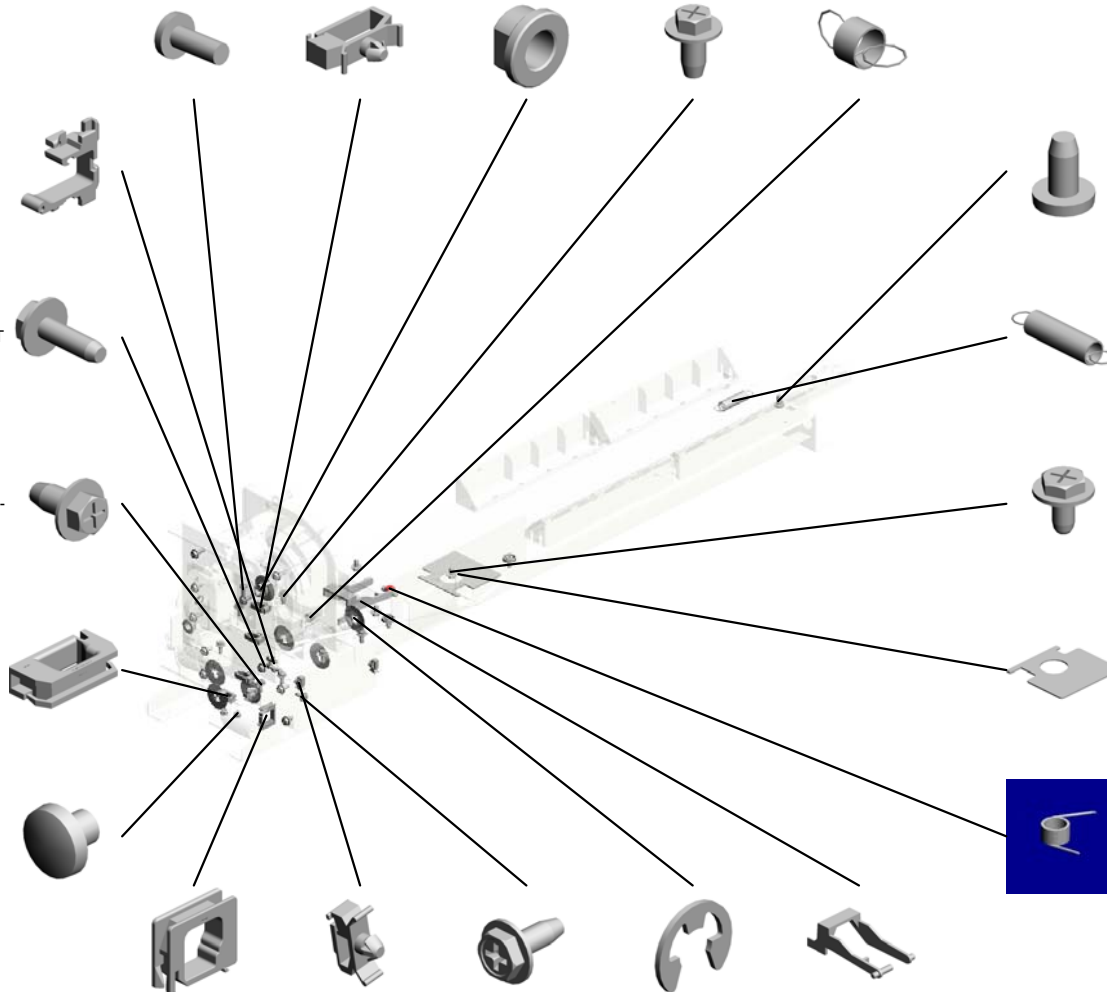
2.03530080N  
 SCREW:M3X8

29.11050760  
 (x3)  
 CLAMP:LWSM-051  
 1A

38.AA082101  
 (x2)  
 BUSHING - 6X10X6

10.04514008N  
 (x4)  
 TAPPING SCREW:  
 4X8

35.AA060811  
 TENSION SPRING -  
 STOPPER



25.11050551  
 CLAMP:LES-0505

12.04524008N  
 TAPPING SCREW:  
 M4X8

17.04583010N  
 (x6)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X10

36.AA060812  
 LEVER TENSION S  
 PRING

9.04513008N  
 (x8)  
 TAPPING SCREW -  
 M3X8

14.04544006Q  
 (x3)  
 TAPPING SCREW:  
 4X6

27.11050723  
 CLAMPS:WES-050  
 7

34.A2943454  
 LEVER STOPPER

1.03530030N  
 (x2)  
 SCREW:M3X3

37.AA066320  
 FEELER TORTION  
 SPRING

24.11050518  
 EDGE SADDLE - L  
 ES-1010

28.11050758  
 (x3)  
 CLAMP:LWSM-030  
 6A

16.04583008N  
 (x3)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X8

18.07200040E  
 (x8)  
 RETAINING RING -  
 M4

33.A2943447  
 TONER BOTTLE S  
 ET FEELER

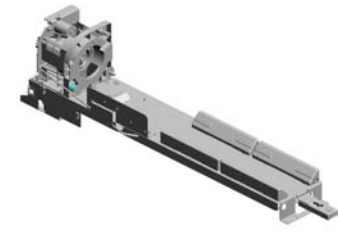
U007\_S015  
 TONER BANK:ASS'Y

93.D1943599  
 GEAR:RACK:Z12:Z  
 35

47.AB017515  
 DOUBLE GEAR - 1  
 2/23Z

56.D0393368  
 (x2)  
 SCREW:M3X3.5

103.D1943632  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH



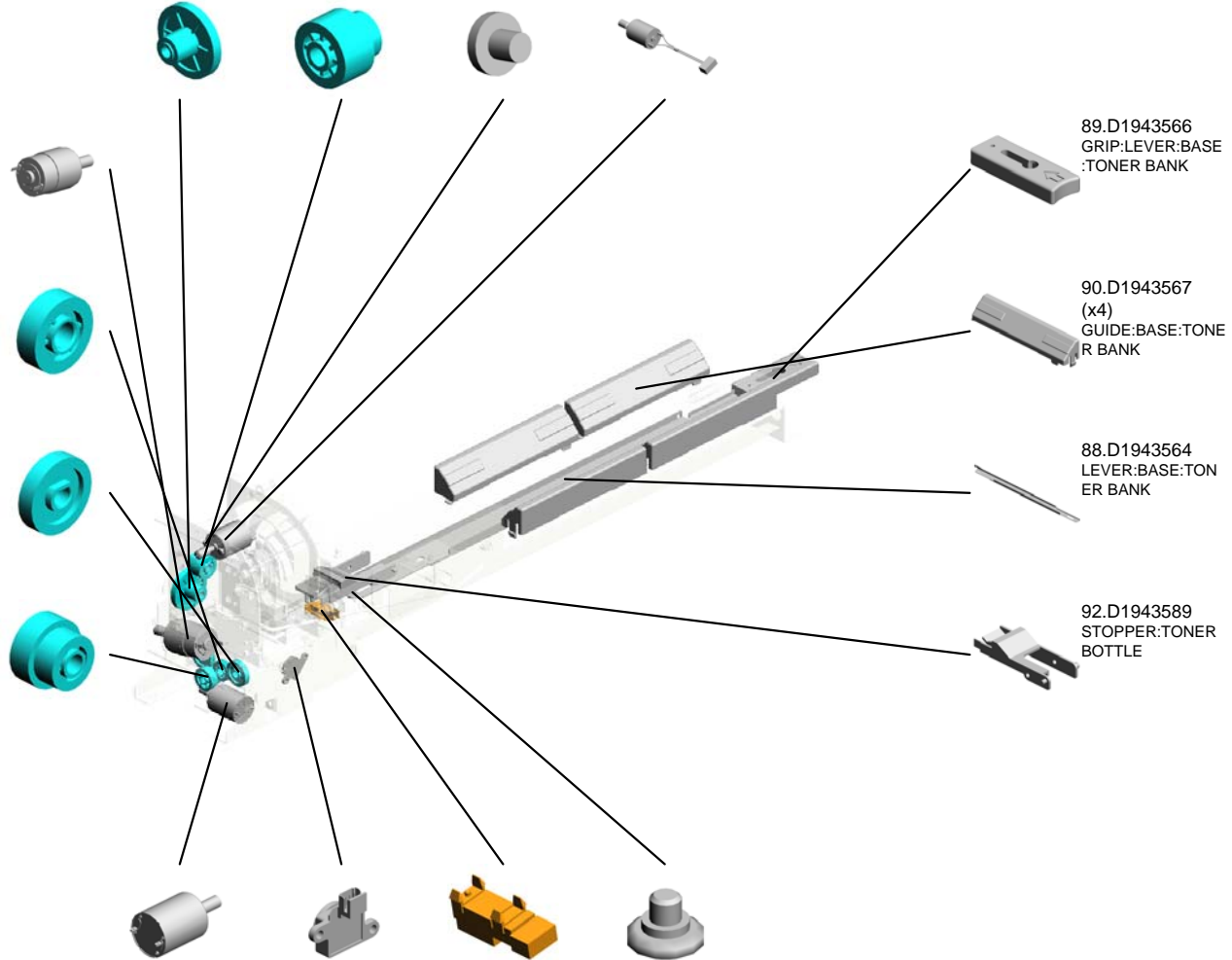
87.D1943554  
 TONER BANK:ASS'  
 Y

102.D1943630  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:A  
 SS'Y:5.85W:BRUSH

96.D1943622  
 GEAR:IDLER

97.D1943623  
 (x2)  
 GEAR:AGITATOR

95.D1943621  
 GEAR:DC MOTOR



89.D1943566  
 GRIP:LEVER:BASE  
 :TONER BANK

90.D1943567  
 (x4)  
 GUIDE:BASE:TONE  
 R BANK

88.D1943564  
 LEVER:BASE:TONE  
 ER BANK

92.D1943589  
 STOPPER:TONER  
 BOTTLE

77.D1582660  
 DC MOTOR:ASS'Y:  
 2.64W

149.GW230008  
 TONER END SENS  
 OR

48.AW020198  
 PHOTOINTERRUP  
 TOR:LG2A14NL1

41.AA143562  
 SCREW:M4:DIA6X1  
 .2

U007\_S016  
COVER:GEAR:TONER BOTTLE:ASS'Y

13.04543006Q (x6)  
TAPPING SCREW - M3X6

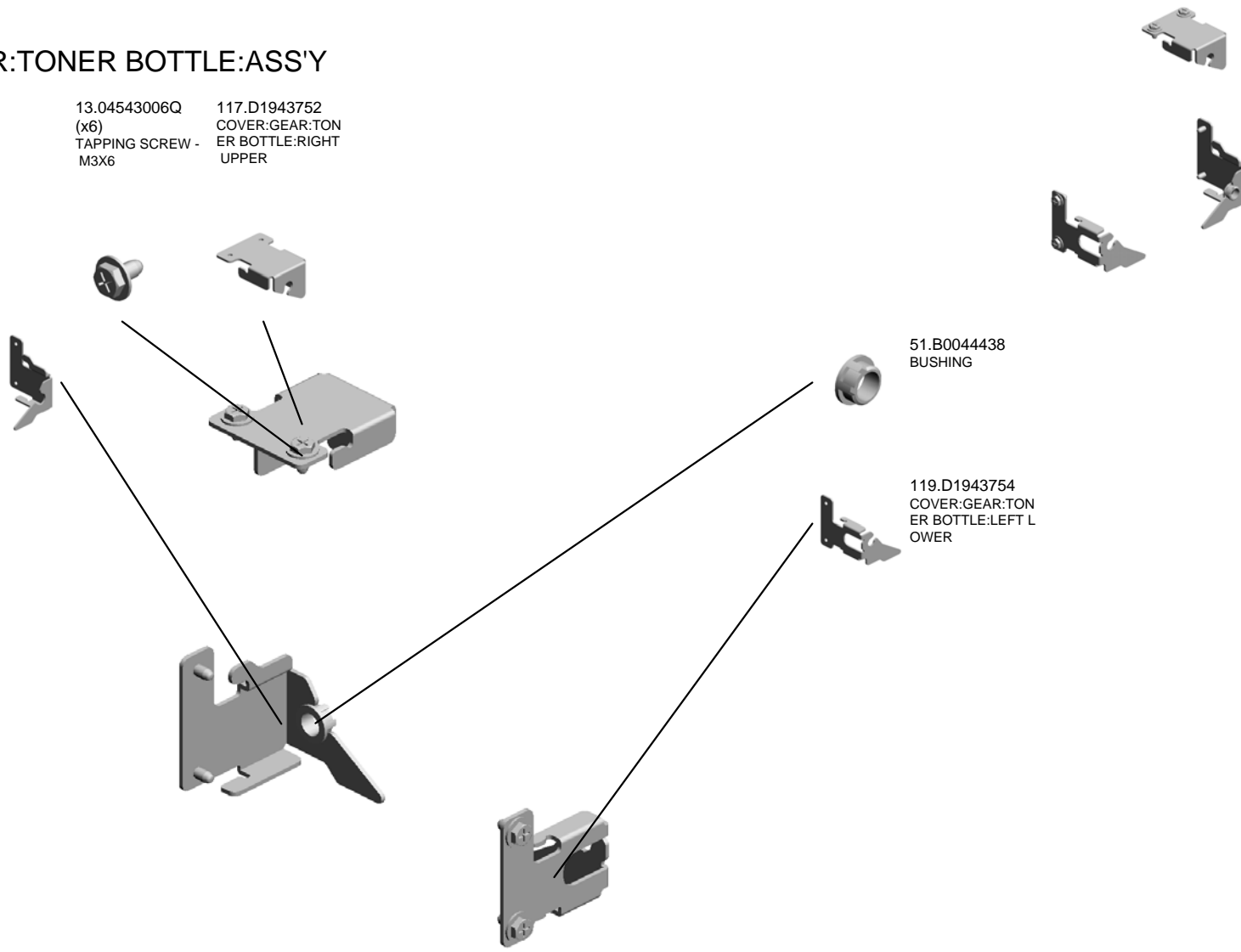
117.D1943752  
COVER:GEAR:TONER BOTTLE:RIGHT UPPER

111.D1943677  
COVER:GEAR:TONER BOTTLE:ASS'Y

118.D1943753  
COVER:GEAR:TONER BOTTLE:RIGHT LOWER

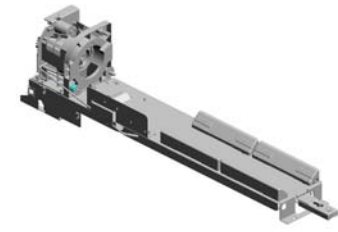
51.B0044438  
BUSHING

119.D1943754  
COVER:GEAR:TONER BOTTLE:LEFT LOWER



U001	U002	U003	U004	U005	U006	<b>U007</b>	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U007\_S017 TONER BANK:ASS'Y



87.D1943554  
TONER BANK:ASS'  
Y

2.03530080N  
SCREW:M3X8

29.11050760  
(x3)  
CLAMP:LWSM-051  
1A

38.AA082101  
(x2)  
BUSHING - 6X10X6

10.04514008N  
(x4)  
TAPPING SCREW:  
4X8

35.AA060811  
TENSION SPRING -  
STOPPER

25.11050551  
CLAMP:LES-0505

17.04583010N  
(x6)  
HEXAGON HEAD T  
APPING SCREW:3  
X10

9.04513008N  
(x8)  
TAPPING SCREW -  
M3X8

27.11050723  
CLAMPS:WES-050  
7

1.03530030N  
(x2)  
SCREW:M3X3

24.11050518  
EDGE SADDLE - L  
ES-1010

28.11050758  
(x3)  
CLAMP:LWSM-030  
6A

16.04583008N  
(x3)  
HEXAGON HEAD T  
APPING SCREW:3  
X8

18.07200040E  
(x8)  
RETAINING RING -  
M4

33.A2943447  
TONER BOTTLE S  
ET FEELER

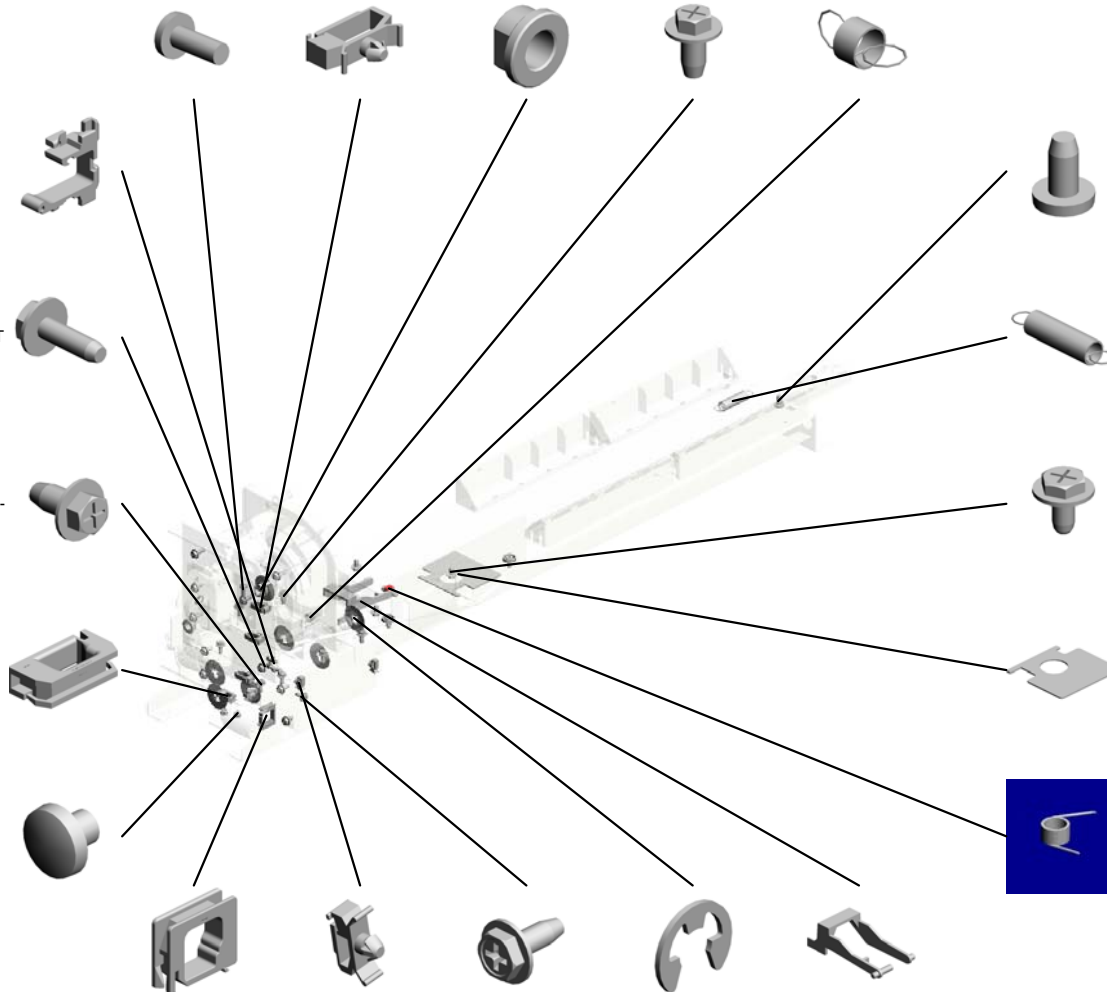
12.04524008N  
TAPPING SCREW:  
M4X8

36.AA060812  
LEVER TENSION S  
PRING

14.04544006Q  
(x3)  
TAPPING SCREW:  
4X6

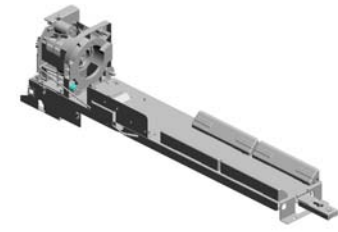
34.A2943454  
LEVER STOPPER

37.AA066320  
FEELER TORTION  
SPRING



U007\_S017  
 TONER BANK:ASS'Y

93.D1943599 GEAR:RACK:Z12:Z35  
 47.AB017515 DOUBLE GEAR - 12/23Z  
 56.D0393368 (x2) SCREW:M3X3.5  
 103.D1943632 DC MOTOR:SLIDE R:TONER BANK:ASS'Y:4.2W:BRUSH



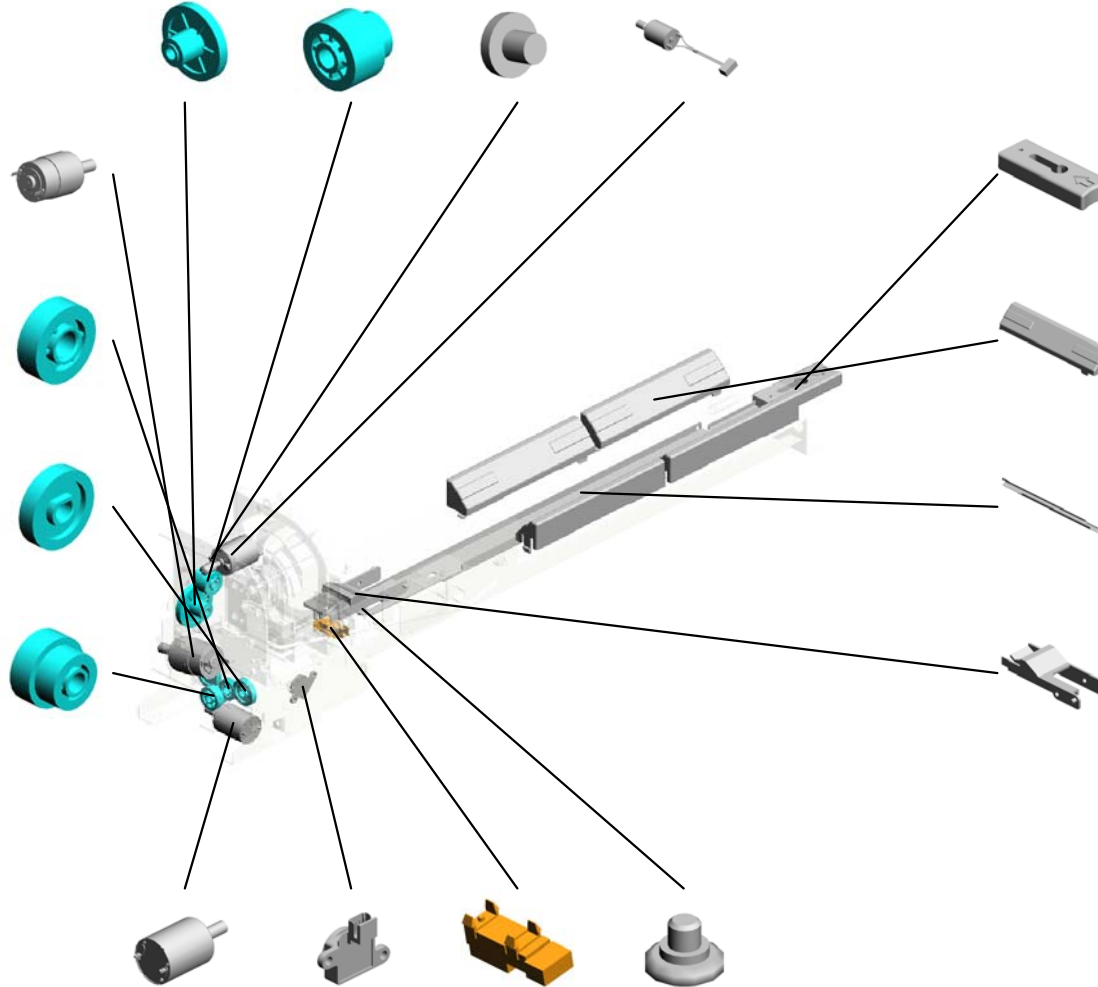
87.D1943554  
 TONER BANK:ASS'Y

102.D1943630  
 DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH

96.D1943622  
 GEAR:IDLER

97.D1943623  
 (x2)  
 GEAR:AGITATOR

95.D1943621  
 GEAR:DC MOTOR



77.D1582660 DC MOTOR:ASS'Y:2.64W  
 149.GW230008 TONER END SENSOR:LG2A14NL1  
 48.AW020198 PHOTOINTERRUPTOR:LG2A14NL1  
 41.AA143562 SCREW:M4:DIA6X1.2

89.D1943566  
 GRIP:LEVER:BASE:TONER BANK

90.D1943567  
 (x4)  
 GUIDE:BASE:TONER BANK

88.D1943564  
 LEVER:BASE:TONER BANK

92.D1943589  
 STOPPER:TONER BOTTLE



U007\_S018  
COVER:GEAR:TONER BOTTLE:ASS'Y

13.04543006Q (x6)  
TAPPING SCREW - M3X6

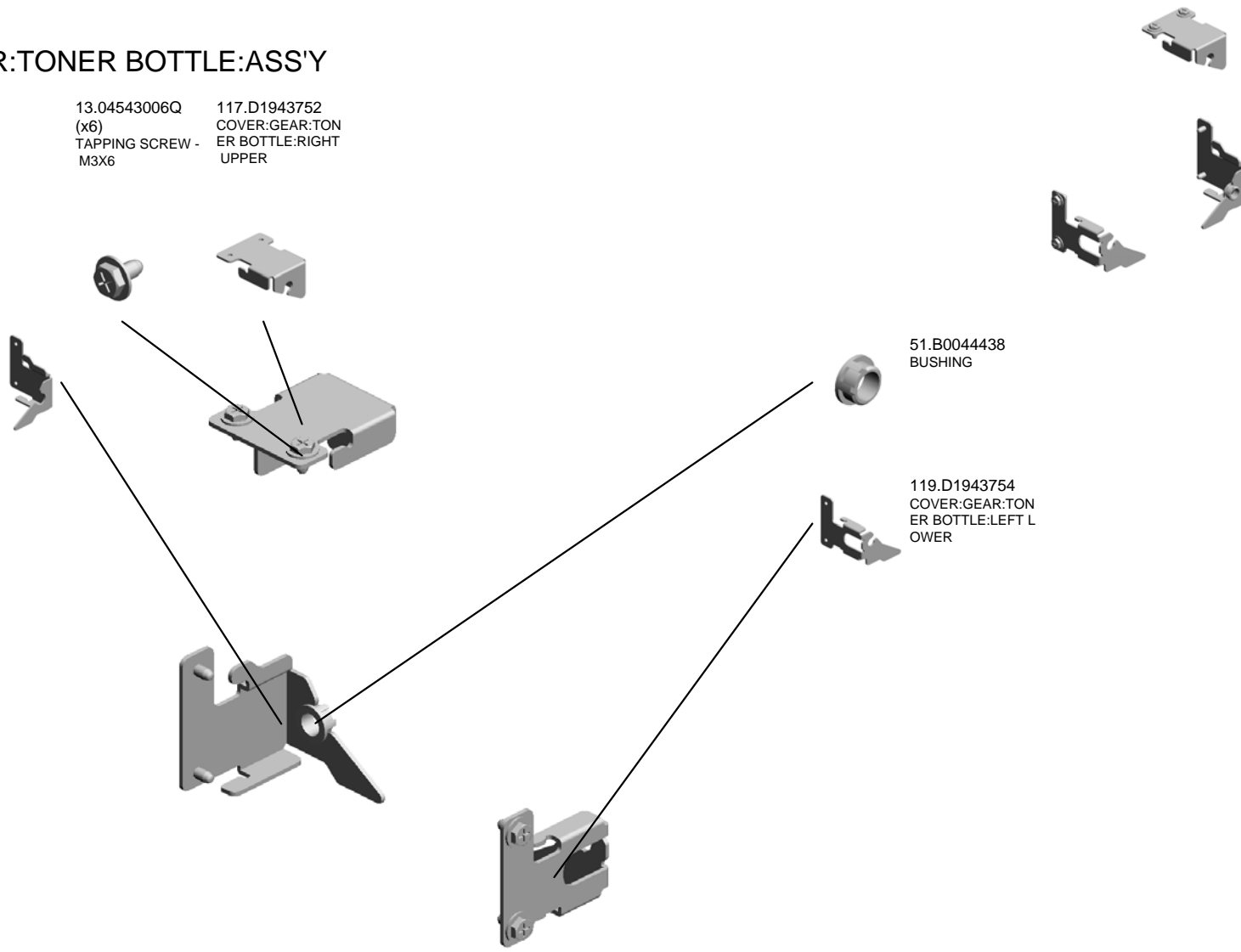
117.D1943752  
COVER:GEAR:TONER BOTTLE:RIGHT UPPER

111.D1943677  
COVER:GEAR:TONER BOTTLE:ASS'Y

118.D1943753  
COVER:GEAR:TONER BOTTLE:RIGHT LOWER

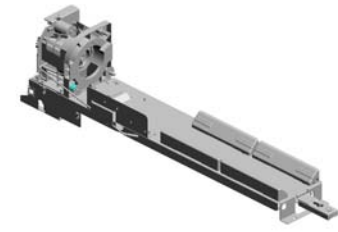
51.B0044438  
BUSHING

119.D1943754  
COVER:GEAR:TONER BOTTLE:LEFT LOWER



U001	U002	U003	U004	U005	U006	<b>U007</b>	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U007\_S019  
 TONER BANK:ASS'Y



87.D1943554  
 TONER BANK:ASS'  
 Y

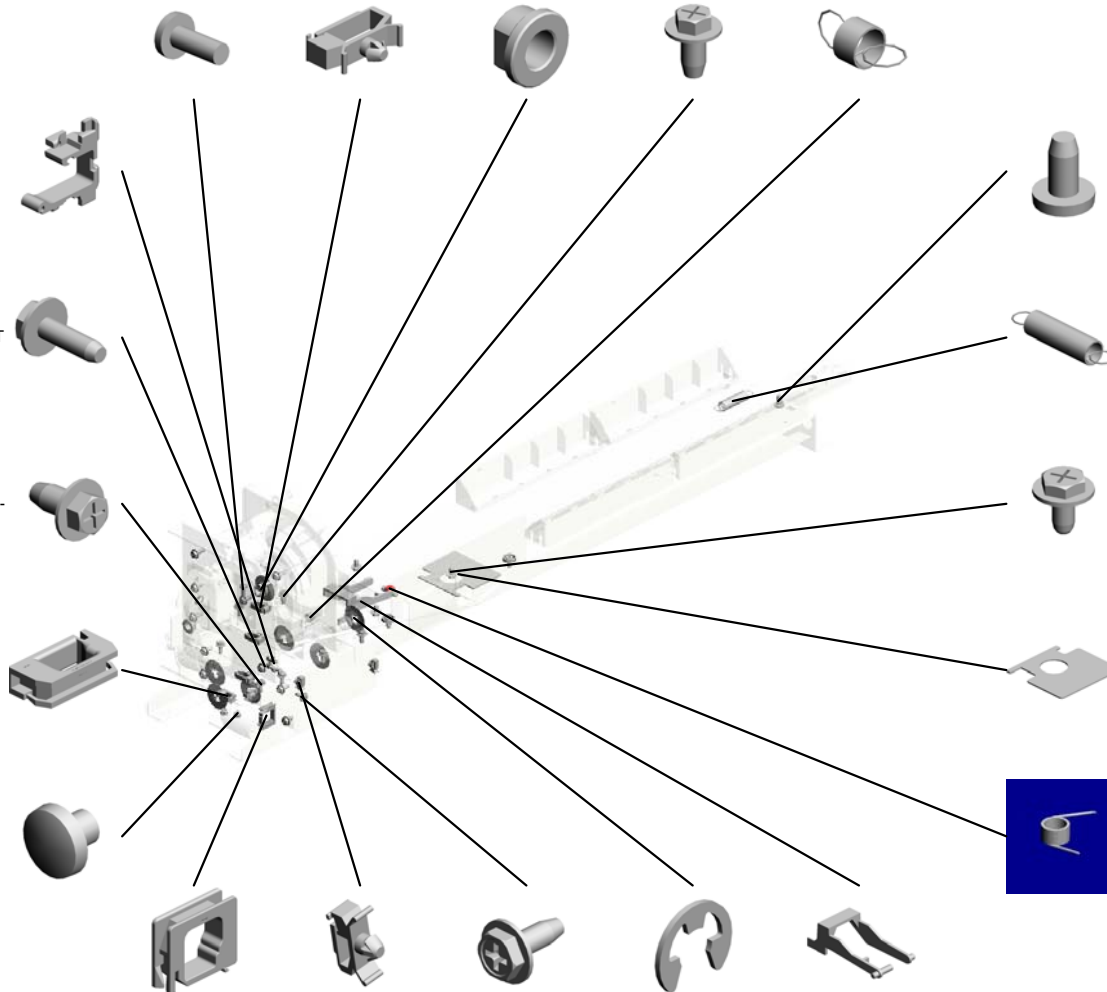
2.03530080N  
 SCREW:M3X8

29.11050760  
 (x3)  
 CLAMP:LWSM-051  
 1A

38.AA082101  
 (x2)  
 BUSHING - 6X10X6

10.04514008N  
 (x4)  
 TAPPING SCREW:  
 4X8

35.AA060811  
 TENSION SPRING -  
 STOPPER



25.11050551  
 CLAMP:LES-0505

12.04524008N  
 TAPPING SCREW:  
 M4X8

17.04583010N  
 (x6)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X10

36.AA060812  
 LEVER TENSION S  
 PRING

9.04513008N  
 (x8)  
 TAPPING SCREW -  
 M3X8

14.04544006Q  
 (x3)  
 TAPPING SCREW:  
 4X6

27.11050723  
 CLAMPS:WES-050  
 7

34.A2943454  
 LEVER STOPPER

1.03530030N  
 (x2)  
 SCREW:M3X3

37.AA066320  
 FEELER TORTION  
 SPRING

24.11050518  
 EDGE SADDLE - L  
 ES-1010

28.11050758  
 (x3)  
 CLAMP:LWSM-030  
 6A

16.04583008N  
 (x3)  
 HEXAGON HEAD T  
 APPING SCREW:3  
 X8

18.07200040E  
 (x8)  
 RETAINING RING -  
 M4

33.A2943447  
 TONER BOTTLE S  
 ET FEELER

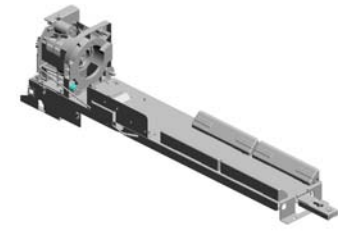
U007\_S019  
 TONER BANK:ASS'Y

93.D1943599  
 GEAR:RACK:Z12:Z  
 35

47.AB017515  
 DOUBLE GEAR - 1  
 2/23Z

56.D0393368  
 (x2)  
 SCREW:M3X3.5

103.D1943632  
 DC MOTOR:SLIDE  
 R:TONER BANK:AS  
 S'Y:4.2W:BRUSH



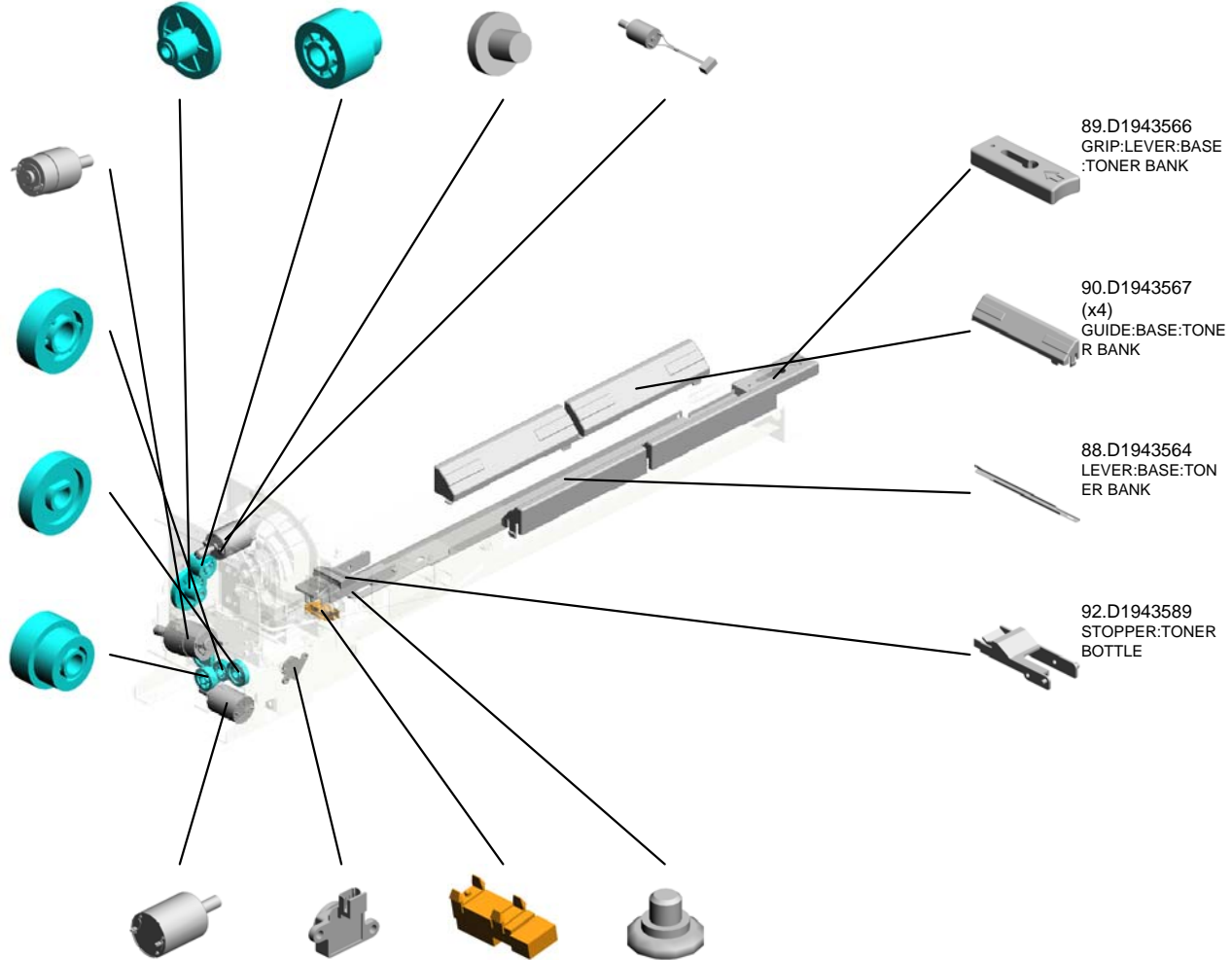
87.D1943554  
 TONER BANK:ASS'  
 Y

102.D1943630  
 DC MOTOR:DRIVE:  
 TONER BOTTLE:A  
 SS'Y:5.85W:BRUSH

96.D1943622  
 GEAR:IDLER

97.D1943623  
 (x2)  
 GEAR:AGITATOR

95.D1943621  
 GEAR:DC MOTOR



89.D1943566  
 GRIP:LEVER:BASE  
 :TONER BANK

90.D1943567  
 (x4)  
 GUIDE:BASE:TONE  
 R BANK

88.D1943564  
 LEVER:BASE:TONE  
 ER BANK

92.D1943589  
 STOPPER:TONER  
 BOTTLE

77.D1582660  
 DC MOTOR:ASS'Y:  
 2.64W

149.GW230008  
 TONER END SENS  
 OR

48.AW020198  
 PHOTOINTERRUP  
 TOR:LG2A14NL1

41.AA143562  
 SCREW:M4:DIA6X1  
 .2

U007\_S020  
COVER:GEAR:TONER BOTTLE:ASS'Y

13.04543006Q (x6)  
TAPPING SCREW - M3X6

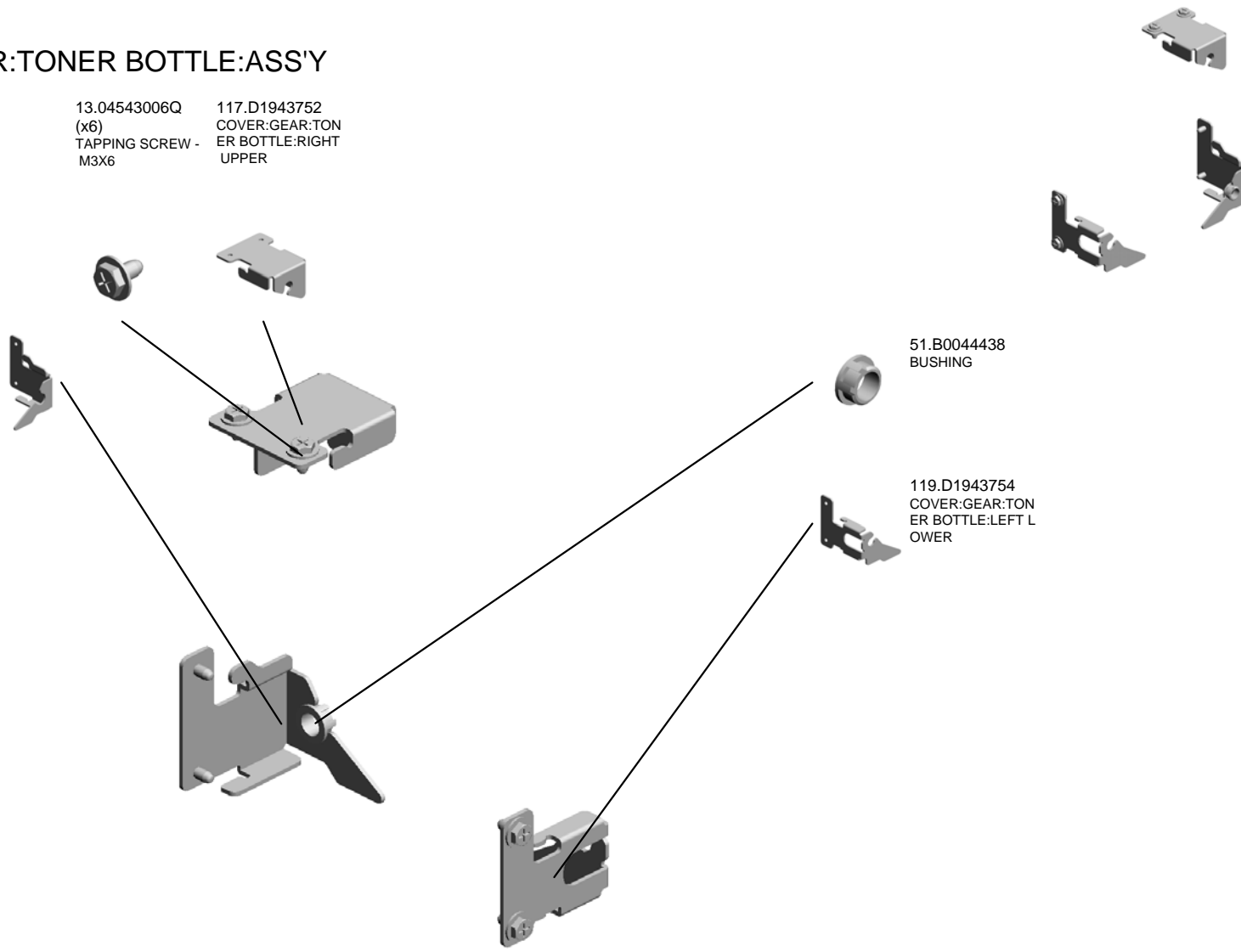
117.D1943752  
COVER:GEAR:TONER BOTTLE:RIGHT UPPER

111.D1943677  
COVER:GEAR:TONER BOTTLE:ASS'Y

118.D1943753  
COVER:GEAR:TONER BOTTLE:RIGHT LOWER

51.B0044438  
BUSHING

119.D1943754  
COVER:GEAR:TONER BOTTLE:LEFT LOWER



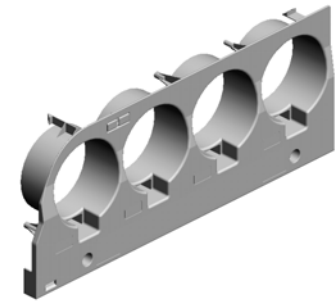
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U007\_S021  
INNER COVER:TONER BANK:ASS'Y

107.D1943661  
DECAL:COLORED  
DISPLAY:TONER B  
ANK:C

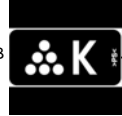
7.04504008N  
TAPPING SCREW -  
M4X8

71.D0743757  
MAGNET CATCH P  
LEET:TONER SUP  
PLY SUB-UNIT:UP  
PER



105.D1943655  
INNER COVER:TO  
NER BANK:ASS'Y

106.D1943660  
DECAL:COLORED  
DISPLAY:TONER B  
ANK:K



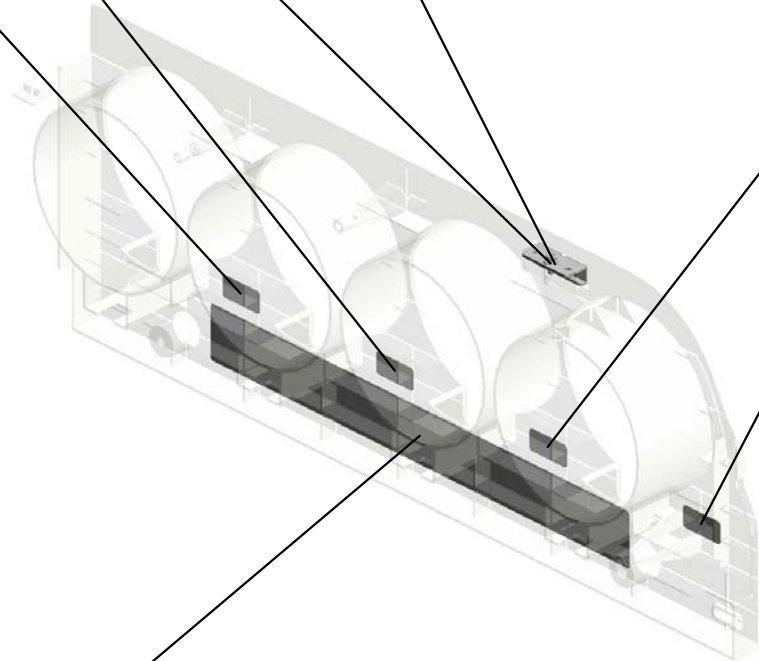
108.D1943662  
DECAL:COLORED  
DISPLAY:TONER B  
ANK:M



109.D1943663  
DECAL:COLORED  
DISPLAY:TONER B  
ANK:Y



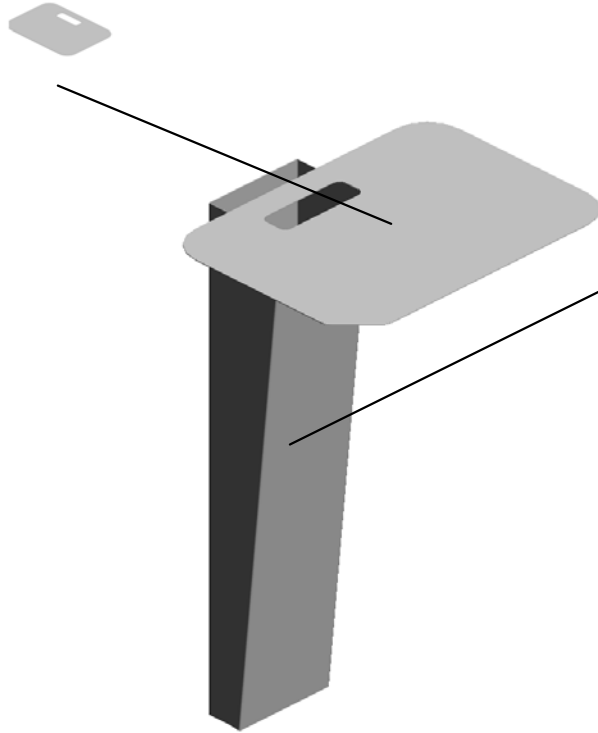
110.D1943664  
DECAL:OPERATE:  
TONER BOTTLE:4  
C



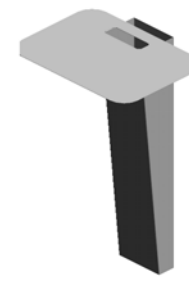
U007\_S022

COVER:HARNESS:OPERATION SUB-UNIT:TONER BOTTLE:ASS'Y

121.D1943756  
COVER:HARNESS:  
OPERATION SUB-  
UNIT:TONER BOTT  
LE:UPPER



120.D1943755  
COVER:HARNESS:  
OPERATION SUB-  
UNIT:TONER BOTT  
LE:RIGHT



80.D1943216  
COVER:HARNESS:  
OPERATION SUB-  
UNIT:TONER BOTT  
LE:ASS'Y

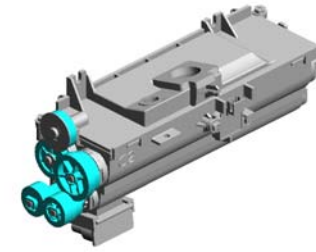
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U007\_S023

CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y

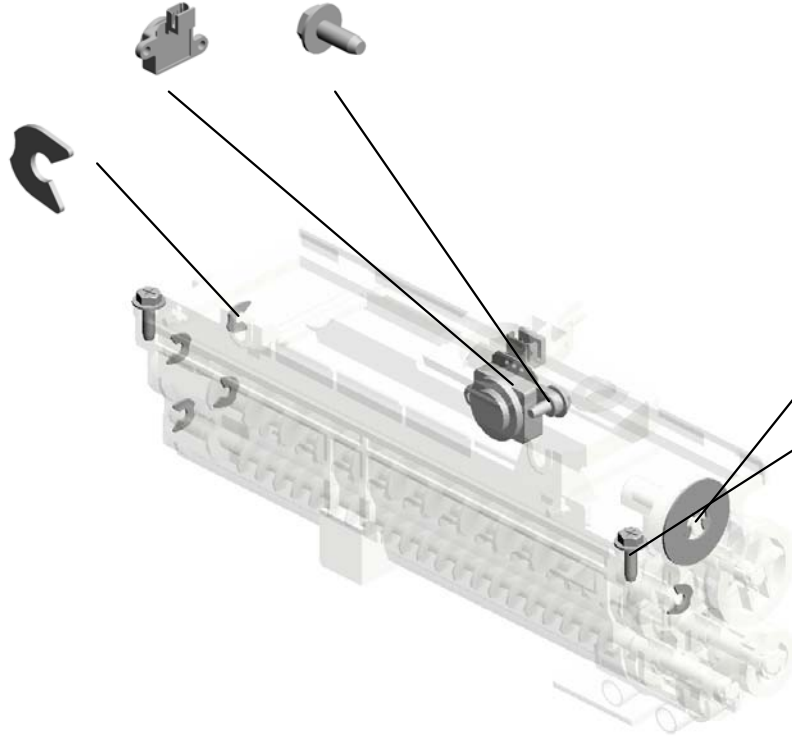
149.GW230008  
TONER END SENS  
OR

5.04503008N  
TAPPING SCREW -  
M3X8



82.D1943441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:FRONT:ASS'Y

19.08050092  
(x5)  
RETAINING RING -  
3M



18.07200040E  
RETAINING RING -  
M4

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

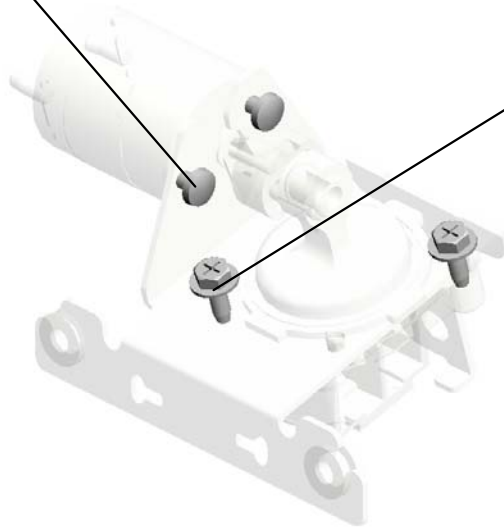
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007\_S024  
PUMP UNIT:TONER SUPPLY:ASS'Y

1.03530030N  
(x2)  
SCREW:M3X3



83.D1943450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y

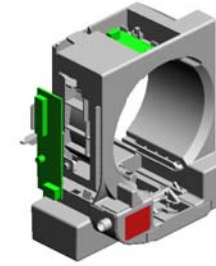


6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U007\_S025  
(D203/D204):HOLDER:FRONT:TONER BOTTLE:5ST:ASS'Y



131.D2033500  
(D203/D204):HOLD  
ER:FRONT:TONER  
BOTTLE:5ST:ASS'Y

132.D2033504 (D203/D204):BRACKET:HOLDER:FRONT:TONER BOTTLE  
68.D0743745 (D203/D204):SEAL: HOLDER:STOPPER:RIGHT  
6.04503010N (x8) TAPPING SCREW - M3X10  
65.D0743741 (D203/D204):STOPPER:SHUTTER:TONER CARTRIDGE:TYPE A  
25.11050551 CLAMP:LES-0505

74.D0743768 (x2) (D203/D204):TENSION SPRING:SHUTTER:TONER SUPPLY UNIT

134.D2033507 (D203/D204):NOZZLE:TONER SUPPLY

64.D0743736 SEAL:NOZZLE:NOZZLE COVER

54.B2233485 (D203/D204):SEAL: HOLDER:STOPPER:SHUTTER:1

72.D0743763 (D203/D204):NOZZLE COVER:TONER SUPPLY SUB-UNIT

66.D0743742 (D203/D204):HOLDER:STOPPER:SHUTTER:TYPE A

67.D0743743 (D203/D204):SPRING PLATE:STOPPER:SHUTTER:TYPE B

22.11050511 (x3) HARNESS CLAMP - LWS-0306ZC

69.D0743746 (D203/D204):SEAL: HOLDER:STOPPER:LEFT

3.03603006N SCREW - M3X6

79.D1915150 (D203/D204):PCB:R FID-CPU

133.D2033505 (D203/D204):LEVER:TONER BOTTLE:5ST

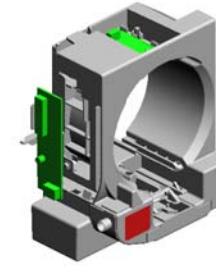
48.AW020198 PHOTOINTERRUPTOR:LG2A14NL1

73.D0743766 (D203/D204):PLATE:COIL SPRING

70.D0743756 SEAL:BLOCK LIGHT:LEVER

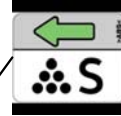
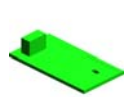
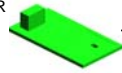
U007\_S025  
 (D203/D204):HOLDER:FRONT:TONER BOTTLE:5ST:ASS'Y

147.D2035450 (D203/D204):PCB:R FID-AFE:S  
 136.D2033509 (D203/D204):INSULATING SHEET:PCB:RFID:CPU



131.D2033500 (D203/D204):HOLDER:FRONT:TONER BOTTLE:5ST:ASS'Y

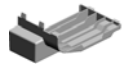
150.D2035453 (D203/D204):PCB:R FID-AFE:S 201505-01



142.D2033530 (D203/D204):DECAL:COLORED DISPLAY:TONER BANK:S



144.D2033540 (D203/D204):COIL SPRING:LEVER:TONER SUPPLY UNIT

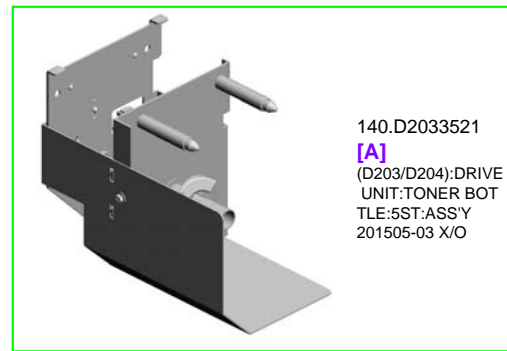


135.D2033508 (D203/D204):COVER:HOLDER:FRONT:TONER BOTTLE:5ST

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007\_S026  
(D203/D204):DRIVE UNIT:TONER BOTTLE:5ST:ASS'Y

22.11050511 (x2) HARNESS CLAMP - LWS-03062C  
 102.D1943630 DC MOTOR:DRIVE: TONER BOTTLE:A SS'Y:5.85W:BRUSH  
 60.D0743703 (D203/D204):GEAR: TONER BOTTLE:DI A92

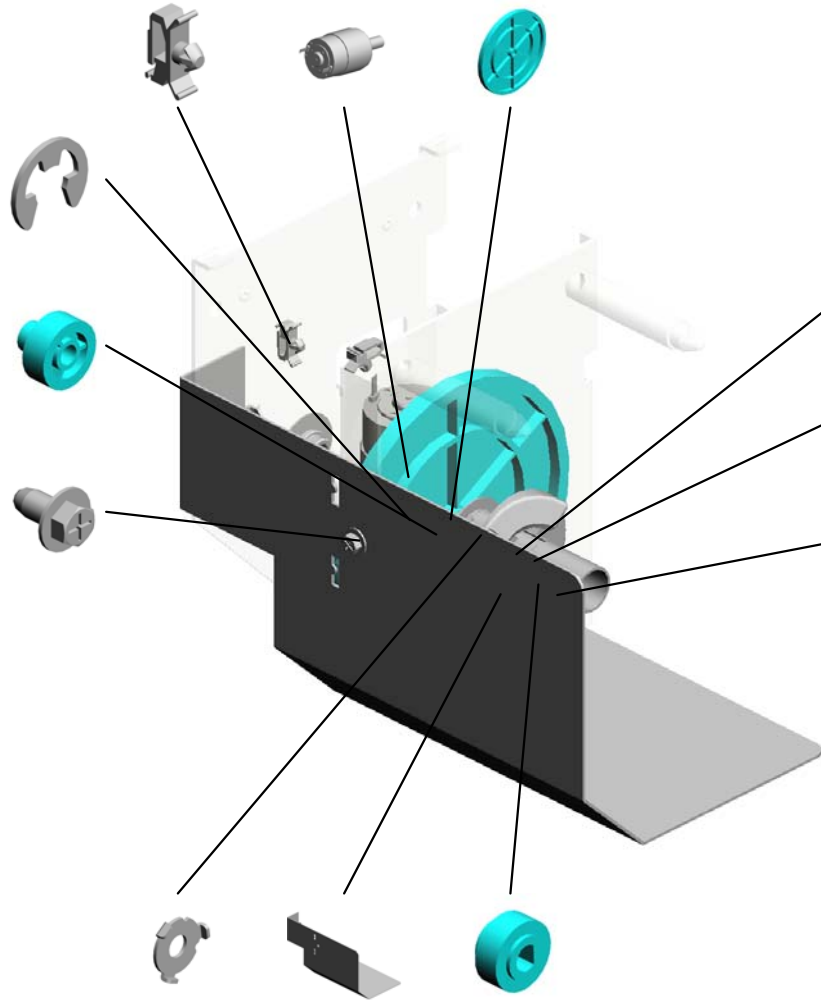


140.D2033521  
[A]  
(D203/D204):DRIVE UNIT:TONER BOT TLE:5ST:ASS'Y 201505-03 X/O

18.07200040E (x6) RETAINING RING - M4

46.AB012008 (D203/D204):GEAR - 23Z

15.04544008Q (x3) TAPPING SCREW - M4X8

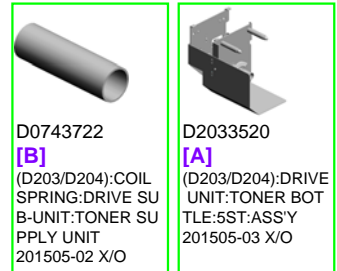


62.D0743721 (D203/D204):JOINT: DRIVE:TONER SUP PLY UNIT

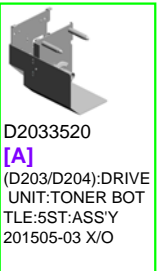
63.D2033528 [B]  
(D203/D204):COIL SPRING:DRIVE SUB-UNIT:TONER SUPPLY UNIT 201505-02 X/O

38.AA082101 (x4) BUSHING - 6X10X6

61.D0743708 (D203/D204):SPRING LOCK WASHER: DRIVE SUB-UNIT:TONER BOTTLE  
 141.D2033525 (D203/D204):COVER:DRIVE UNIT:TONER BOTTLE:5ST  
 45.AB012007 (D203/D204):GEAR - 14Z



D0743722 [B]  
(D203/D204):COIL SPRING:DRIVE SUB-UNIT:TONER SUPPLY UNIT 201505-02 X/O



D2033520 [A]  
(D203/D204):DRIVE UNIT:TONER BOT TLE:5ST:ASS'Y 201505-03 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008.PCDU

U008\_S010  
D1942330  
CLEANING UNIT:ASS'Y

U008\_S011  
D1942305  
PCU:YMC:ASS'Y

U008\_S009  
D1942150  
CHARGE UNIT:ASS'Y

U008\_S008  
D1942303  
PCU:TAURUS-C2:ASS'Y

U008\_S001  
D0743446  
RECEPTACLE:DEVELOPME  
T BIAS:ASS'Y

U008\_S006  
D1942150  
CHARGE UNIT:ASS'Y

U008\_S002  
D0743446  
RECEPTACLE:DEVELOPME  
T BIAS:ASS'Y

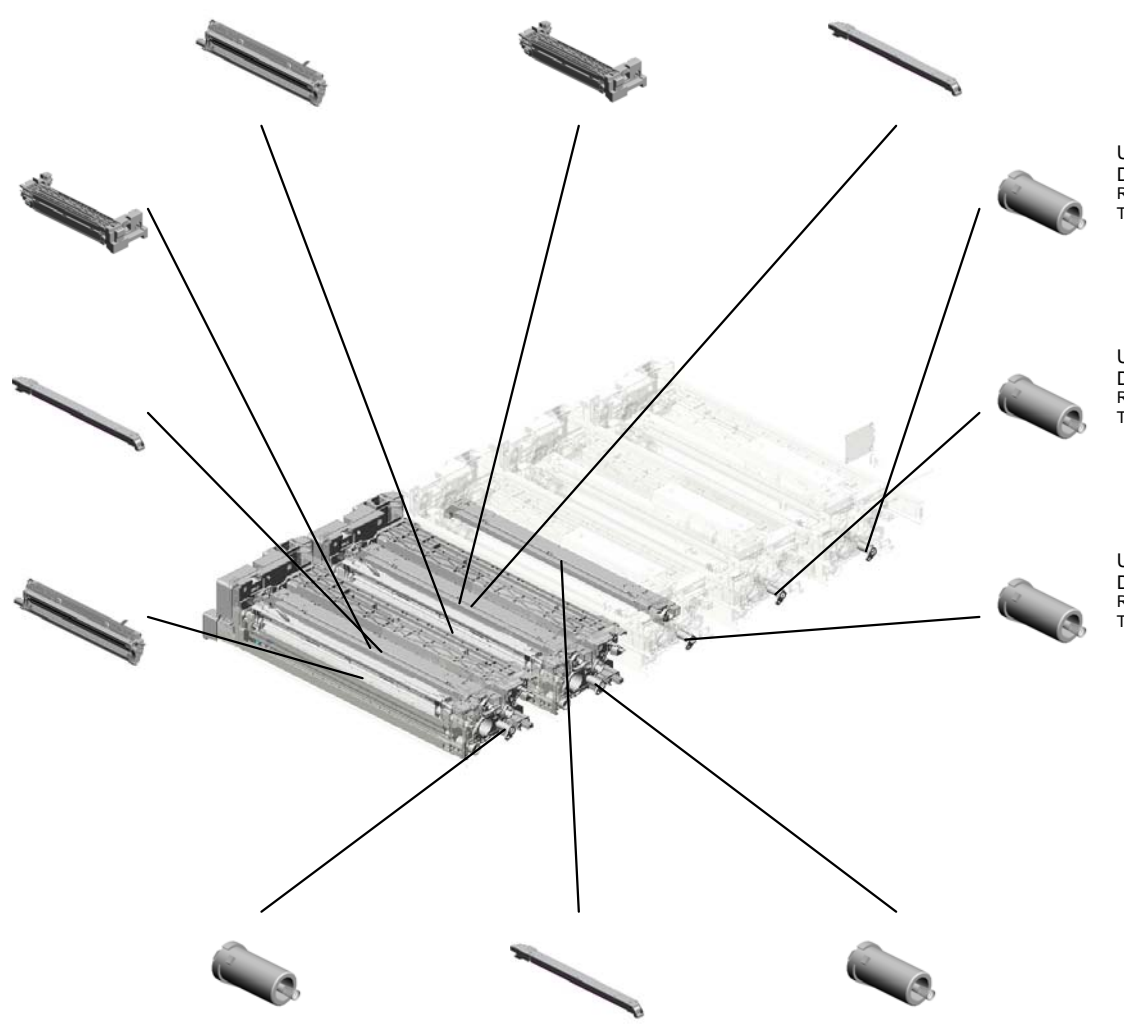
U008\_S007  
D1942330  
CLEANING UNIT:ASS'Y

U008\_S003  
D0743446  
RECEPTACLE:DEVELOPME  
T BIAS:ASS'Y

U008\_S005  
D0743446  
RECEPTACLE:DEVELOPME  
T BIAS:ASS'Y

U008\_S012  
D1942150  
CHARGE UNIT:ASS'Y

U008\_S004  
D0743446  
RECEPTACLE:DEVELOPME  
T BIAS:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008.PCDU

U008\_S017  
D1942305  
PCU:YMC:ASS'Y

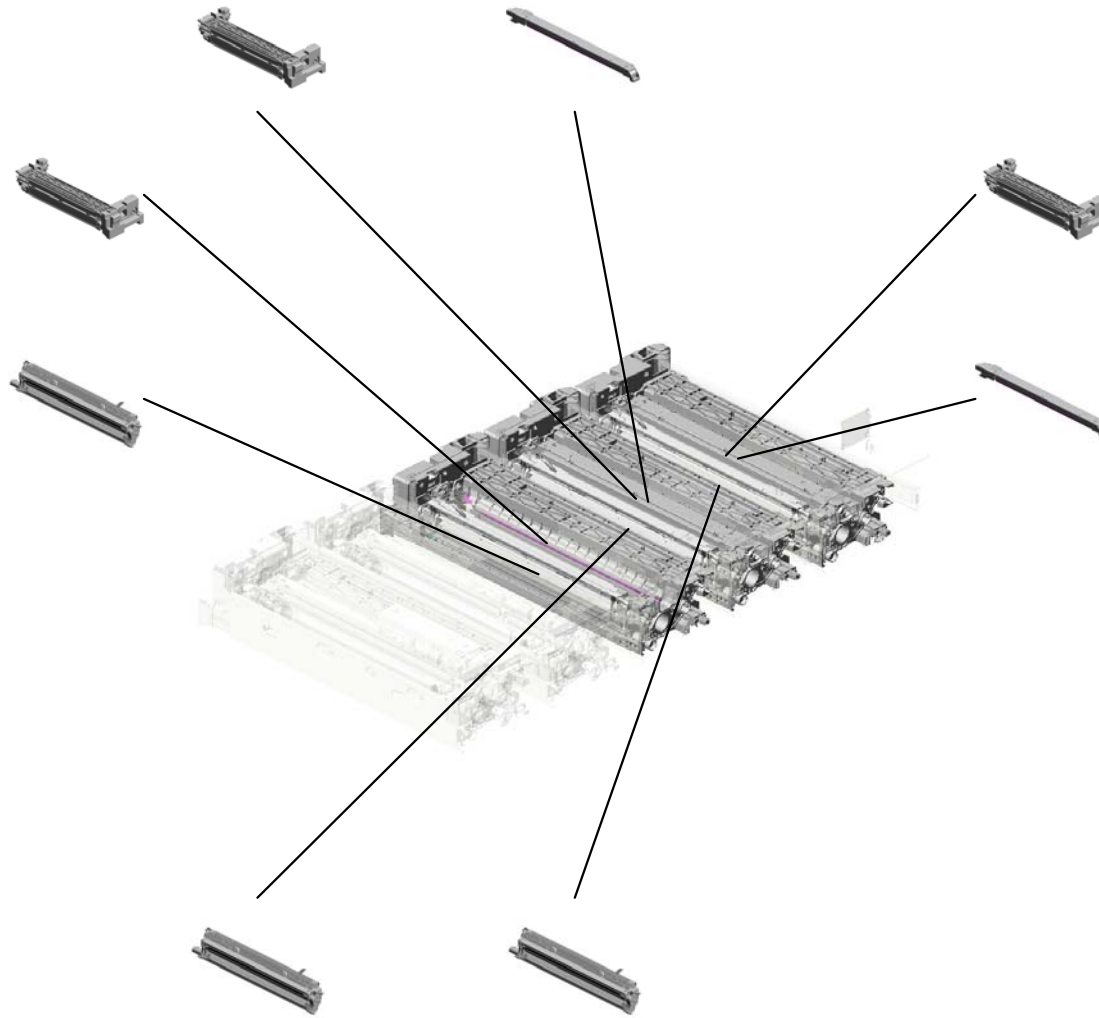
U008\_S015  
D1942150  
CHARGE UNIT:ASS'Y

U008\_S014  
D1942305  
PCU:YMC:ASS'Y

U008\_S020  
D1942303  
(C7100SX/C7110SX):PCU:TA  
URUS-C2:ASS'Y

U008\_S013  
D1942330  
CLEANING UNIT:ASS'Y

U008\_S018  
D1942150  
CHARGE UNIT:ASS'Y



U008\_S016  
D1942330  
CLEANING UNIT:ASS'Y

U008\_S019  
D1942330  
CLEANING UNIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S007.CLEANING UNIT:ASS'Y

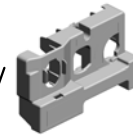
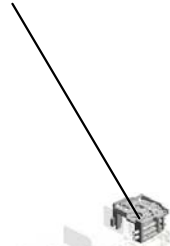
U008\_S007\_S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S008.PCU:TAURUS-C2:ASS'Y

U008\_S008\_S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



U008\_S008\_S001  
D0742392  
COVER:PCU:FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S010.CLEANING UNIT:ASS'Y

U008\_S010\_S02  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE

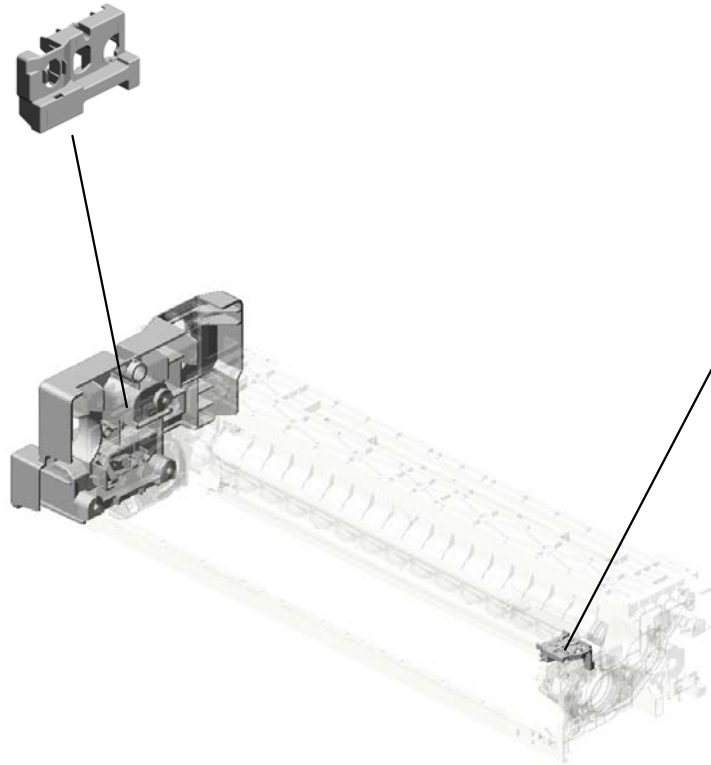


U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S011.PCU:YMC:ASS'Y

U008\_S011\_S001  
D0742392  
COVER:PCU:FRONT:ASS'Y



U008\_S011\_S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S013.CLEANING UNIT:ASS'Y

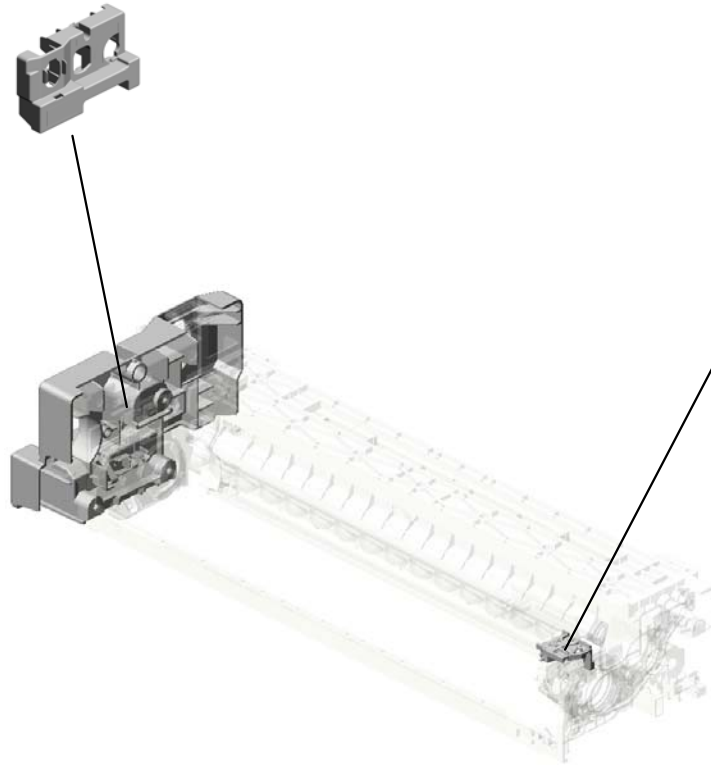
U008\_S013\_S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S014.PCU:YMC:ASS'Y

U008\_S014\_S001  
D0742392  
COVER:PCU:FRONT:ASS'Y



U008\_S014\_S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S016.CLEANING UNIT:ASS'Y

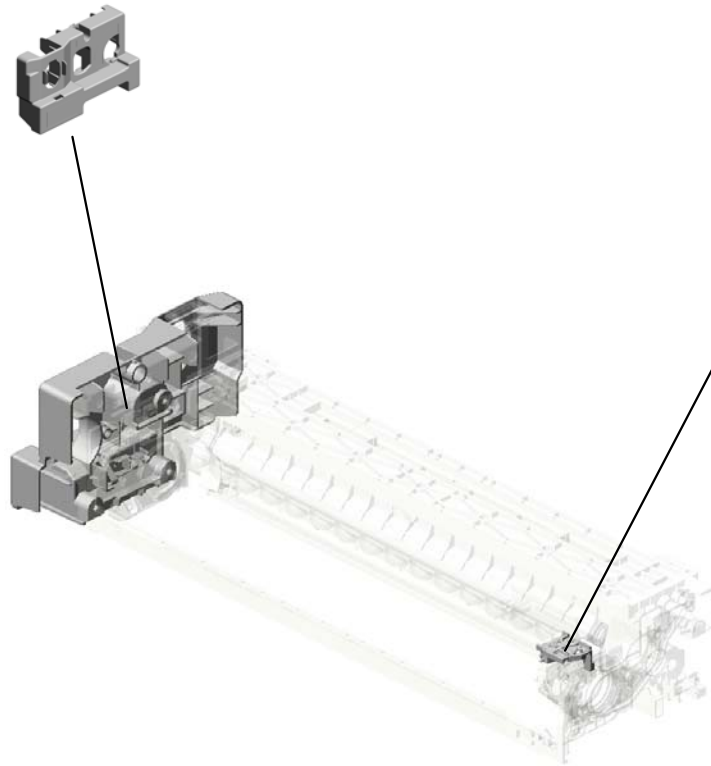
U008\_S016\_S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S017.PCU:YMC:ASS'Y

U008\_S017\_S001  
D0742392  
COVER:PCU:FRONT:ASS'Y



U008\_S017\_S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S019.CLEANING UNIT:ASS'Y

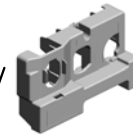
U008\_S019\_S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U008\_S020.(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y

U008\_S020\_S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



U008\_S020\_S001  
D0742392  
COVER:PCU:FRONT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008  
PCDU

8.04543006Q  
(x12)  
TAPPING SCREW -  
M3X6

17.AW140015  
TEMPERATURE &  
HUMIDITY SENSO  
R

20.B2591131  
(x4)  
SCREW:PCU

19.B2342390  
(x5)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

2.03530050N  
(x35)  
SCREW-M3X5



21.D0142380  
(x5)  
COMPRESSION SP  
RING - DRUM



23.D0143656  
(x5)  
HOLDER:ELECTRI  
C POTENTIAL SEN  
SOR



22.D0143655  
(x4)  
ELECTRIC POTEN  
TIAL SENSOR



24.D0143657  
(x4)  
SHIELDING PLATE



14.11050516  
(x10)  
CLAMP



26.D0742178  
(x5)  
TENSION SPRING:  
SOLENOID:ON-OFF



9.07200030E  
(x5)  
RETAINING RING -  
M3



25.D0742172  
(x5)  
BRACKET:SOLENO  
ID:ON-OFF



1.03530030N  
(x10)  
SCREW:M3X3



5.03603006N  
(x19)  
SCREW - M3X6



13.11050508  
(x11)  
HARNES CLAMP -  
LWS-0711



15.11050724  
(x5)  
CLAMPS:WES-121  
0



27.D0742181  
(x5)  
CONNECTOR:1PO  
LE



18.AW500023  
(x5)  
PUSH SWITCH



7.04514008N  
(x15)  
TAPPING SCREW:  
4X8



20.B2591131  
(x10)  
SCREW:PCU



109.D1949640  
DEVELOPER BLAC  
K



110.D1949660  
DEVELOPER CYAN



111.D1949670  
DEVELOPER MAG  
ENTA



112.D1949680  
DEVELOPER YELL  
OW



113.D1949690  
(D203/D204):DEVE  
LOPER WHITE



114.D1949700  
(D203/D204):DEVE  
LOPER CLEAR



U008  
PCDU

108.D1949510  
(x5)  
OPC DRUM DIA60

31.D0742274  
(x4)  
BRACKET:ELECTR  
IC POTENTIAL SEN  
SOR

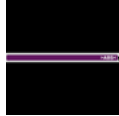
30.D0742272  
BRACKET:TEMPER  
ATURE & HUMIDIT  
Y SENSOR

105.D1942558  
(x5)  
SLIDE RAIL:PCU:L  
EFT

106.D1942562  
(D203/D204):DECA  
L:PCU:TCRU:5ST



58.D0742542  
(x10)  
DECAL:GRIP



62.D0742561  
(x5)  
LOCK:SLIDE RAIL:  
PCU:RIGHT



29.D0742252  
(x5)  
FRAME:PHOTOCO  
NDUCTOR



60.D0742552  
(x4)  
GUIDE PLATE:SLID  
E RAIL:PCU



61.D0742553  
(x4)  
SLIDE RAIL:PCU:RI  
GHT



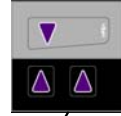
57.D0742541  
(x10)  
DECAL:ARROW LA  
BEL

104.D1942553  
SLIDE RAIL:PCU:RI  
GHT

107.D1942566  
GUIDE PLATE:SLID  
E RAIL:PCU:S:PEE  
N

86.D1942175  
(x4)  
DC SOLENOID:ON-  
OFF:ASSY

65.D0742576  
(x5)  
HOLDER:SET SEN  
SOR:PCU



88.D1942277  
(D203/D204):ELEC  
TRIC POTENTIAL S  
ENSOR

89.D1942290  
(D203/D204):DC SO  
LENOID:ON-OFF:S:  
ASSY

66.D0742577  
(x5)  
CONNECTOR:DRA  
WER:4POLE:REC

64.D0742575  
(x5)  
ARM:SET SENSOR  
:PCU

63.D0742572  
(x5)  
STAY:SET SENSO  
R:PCU

7.04514008N (x 5)  
TAPPING SCREW:4X8

U008\_S001  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

16.AA063371  
SPRING

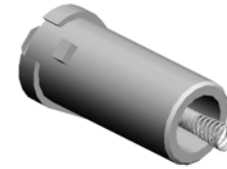


75.D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S002  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

16.AA063371  
SPRING



75.D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S003  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

16.AA063371  
SPRING

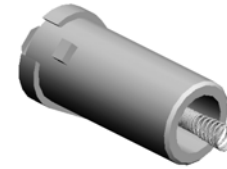


75.D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S004  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

16.AA063371  
SPRING



75.D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S005  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

16.AA063371  
SPRING



75.D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S006  
CHARGE UNIT:ASS'Y

85.D1942165  
DECAL:GRIP



84.D1942150  
CHARGE UNIT:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S007  
CLEANING UNIT:ASS'Y

5.03603006N  
(x4)  
SCREW - M3X6

48.D0742448  
TRANSPORT SCR  
EW:APPLY:ASS'Y

79.D1362411  
COATING BAR:AS  
S'Y

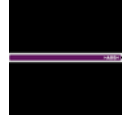
78.D1362401  
DRUM LUBRICANT  
SUPPLY ROLLER:  
ASS'Y

82.D1362441  
BLADE:APPLY:AS  
S'Y

92.D1942330  
CLEANING UNIT:AS  
SS'Y



58.D0742542  
(x2)  
DECAL:GRIP



93.D1942457  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:FRONT



10.07200040E  
(x2)  
RETAINING RING -  
M4



46.D0742424  
SEAL:BLADE:CLE  
ANING:FRONT



45.D0742419  
(x2)  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW



77.D1362365  
CLEANING BLADE:  
ASS'Y

44.D0742414  
TRANSPORT SCR  
EW:BASE:ASS'Y

81.D1362418  
TENSION SPRING:  
COATING BAR:18N

3.03530060N  
(x4)  
BIND SCREW - M3  
X6

11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

5.03603006N (x 3)  
SCREW - M3X6

80.D1362417  
(x2)  
ARM:COATING BA  
R



49.D0742459  
JOINT:CLEANING  
UNIT



52.D0742497  
VIBRATING PLATE:  
TONER OUTLET S  
UB-UNIT



47.D0742425  
SEAL:BLADE:CLE  
ANING:REAR



51.D0742491  
COVER:TONER OU  
TLET SUB-UNIT:CL  
EANING UNIT:ASS'  
Y

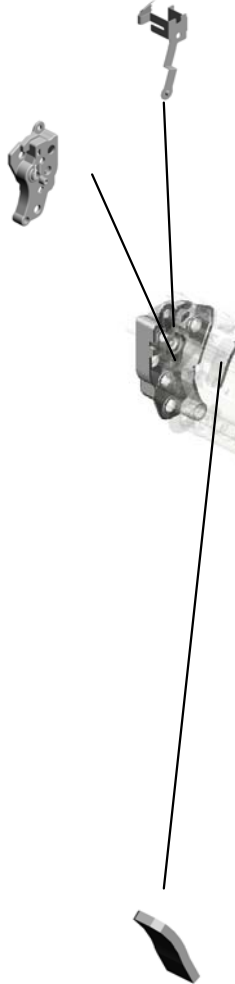




U008\_S007  
CLEANING UNIT:ASS'Y

99.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

98.D1942506  
DRUM STAY:CLEA  
NING UNIT



92.D1942330  
CLEANING UNIT:A  
SS'Y

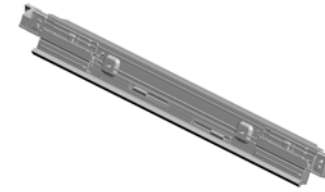
94.D1942458  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:REAR

97.D1942485  
(x2)  
SEAL:BLADE:APP  
LY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S007\_S001  
STAY:APPLY:ASS'Y

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y



96.D1942475  
STAY:APPLY:ASS'Y

5.03603006N  
(x2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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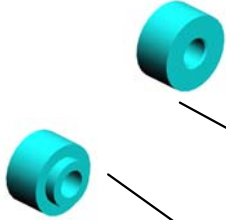
U008\_S007\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

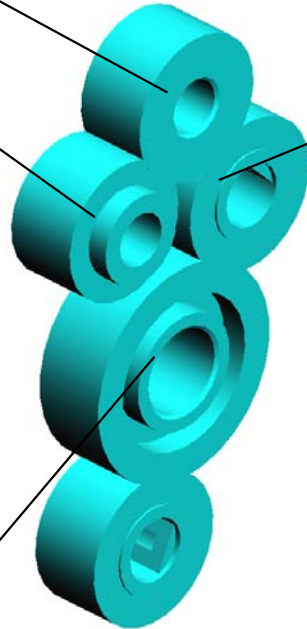


103.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

95.D1942460  
GEAR:19Z:RIGHT



53.D0742501  
(x2)  
GEAR:21Z:RIGHT



55.D0742503  
GEAR:IDLER:31Z:L  
EFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S008  
PCU:TAURUS-C2:ASS'Y

11.08025320  
HEXAGON HEAD TAPPING SCREW:ES:3X10

28.D0742192  
SHEET:DISCHARGE LAMP

9.07200030E  
RETAINING RING - M3

10.07200040E  
(x6)  
RETAINING RING - M4

32.D0742366  
LEVER:LOCK:CHARGE UNIT



90.D1942303  
[A]  
PCU:TAURUS-C2:ASS'Y  
201503-02 O/O

40.D0742386  
HOLDER:LOCK:CLEANING UNIT:REAR



57.D0742541  
(x4)  
DECAL:ARROW LABEL



3.03530060N  
(x2)  
BIND SCREW - M3X6



6.04503010N  
(x4)  
TAPPING SCREW - M3X10



2.03530050N  
(x2)  
SCREW-M3X5



4.03530080N  
(x4)  
SCREW:M3X8



5.03603006N  
(x18)  
SCREW - M3X6



33.D0742367  
HOLDER:LOCK:CHARGE UNIT



34.D0742368  
COMPRESSION SPRING:LOCK:CHARGE UNIT



12.08046128  
(x8)  
HEXAGONAL BOLT:DOUBLE SCREW:M3X10



36.D0742377  
TENSION SPRING:LOCK:PCU



37.D0742381  
(x2)  
COMPRESSION SPRING:LOCK:CLEANING UNIT



38.D0742382  
HOLDER:LOCK:CLEANING UNIT:FRONT



39.D0742383  
LEVER:LOCK:CLEANING UNIT:FRONT



35.D0742376  
LEVER:LOCK:PCU



U008\_S008  
PCU:TAURUS-C2:ASS'Y

59.D0742544  
DECAL:POSITIONING DISPLAY

116.J0155505  
DRAWER:CONNECTOR:USED DEVELOPER:PLUG

101.D1942537  
COVER:PAPER VOLUME SENSOR:COATING BAR

67.D0743321  
PLATE:FILTER



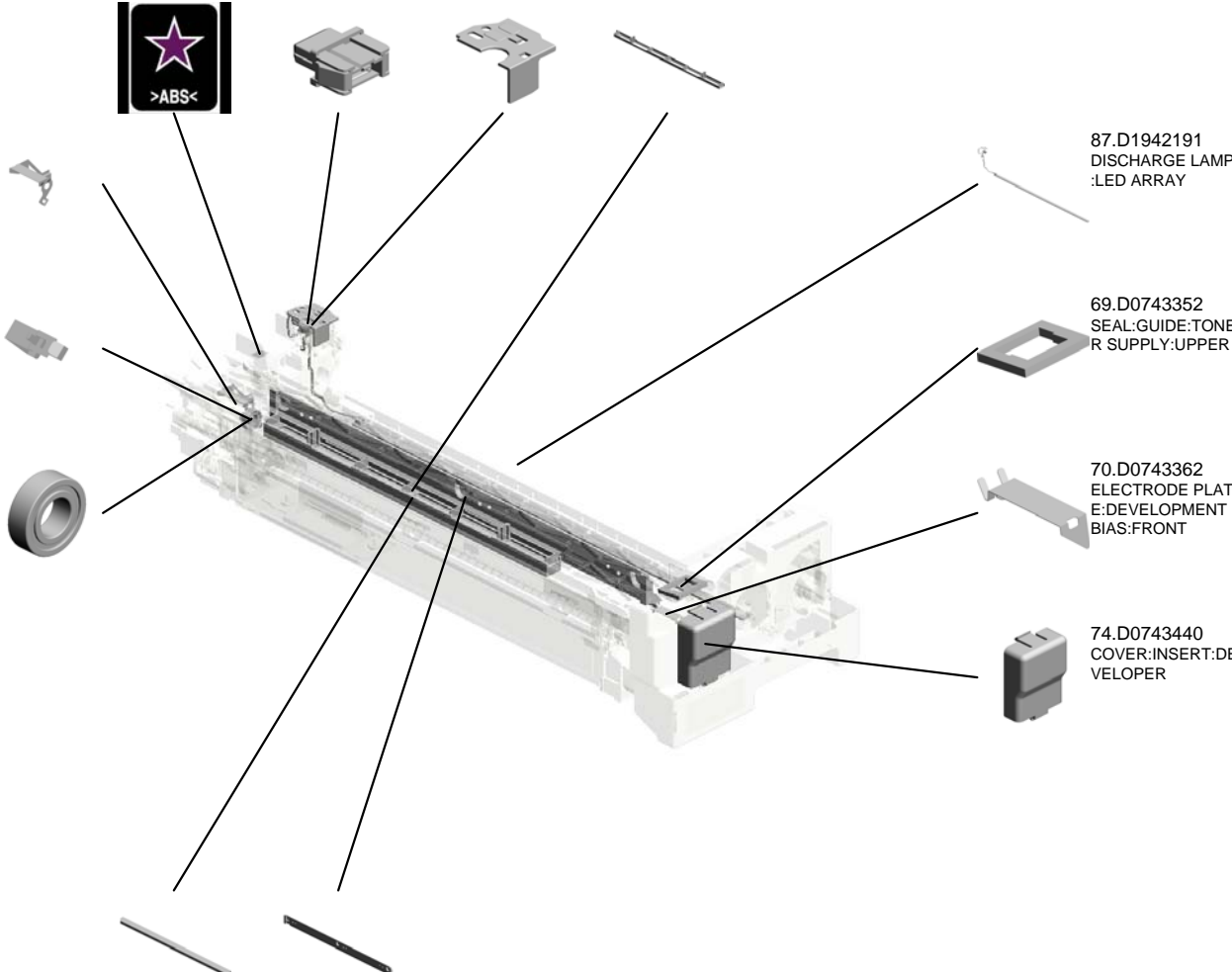
90.D1942303  
[A]  
PCU:TAURUS-C2:ASS'Y  
201503-02 O/O



71.D0743367  
ELECTRODE PLATE:DEVELOPMENT BIAS:REAR UPPER

72.D0743368  
ELECTRODE PLATE:DEVELOPMENT BIAS:REAR LOWER

73.D0743427  
RADIAL BALL BEARING:RING:DIAXDIA16X5



87.D1942191  
DISCHARGE LAMP:LED ARRAY

69.D0743352  
SEAL:GUIDE:TONE R SUPPLY:UPPER

70.D0743362  
ELECTRODE PLATE:DEVELOPMENT BIAS:FRONT

74.D0743440  
COVER:INSERT:DEVELOPER

83.D1363431  
FILTER:DEVELOPMENT

68.D0743330  
ENTRANCE SEAL:DEVELOPMENT:ASS'Y

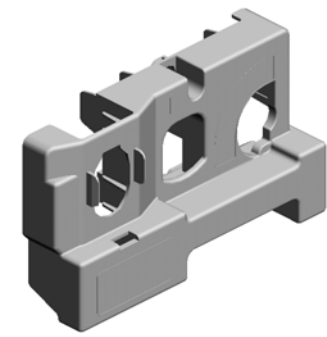


D1942301  
[A]  
PCU:ASS'Y  
201503-02 O/O

U008\_S008\_S001  
COVER:PCU:FRONT:ASS'Y

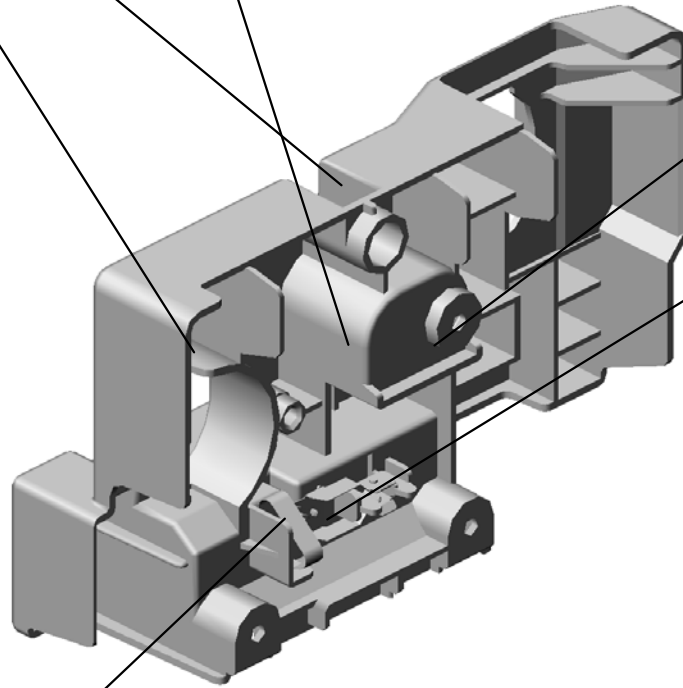
76.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
T

42.D0742393  
COVER:PCU:FRON  
T



41.D0742392  
COVER:PCU:FRON  
T:ASS'Y

56.D0742540  
DECAL:LOCK:CLE  
ANING UNIT



115.G0291980  
DECAL - LD



43.D0742395  
GROUND PLATE:P  
CU:ASS'Y

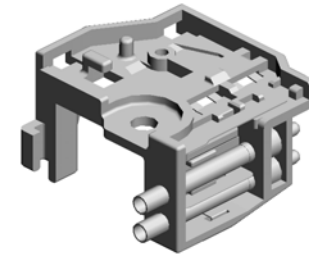
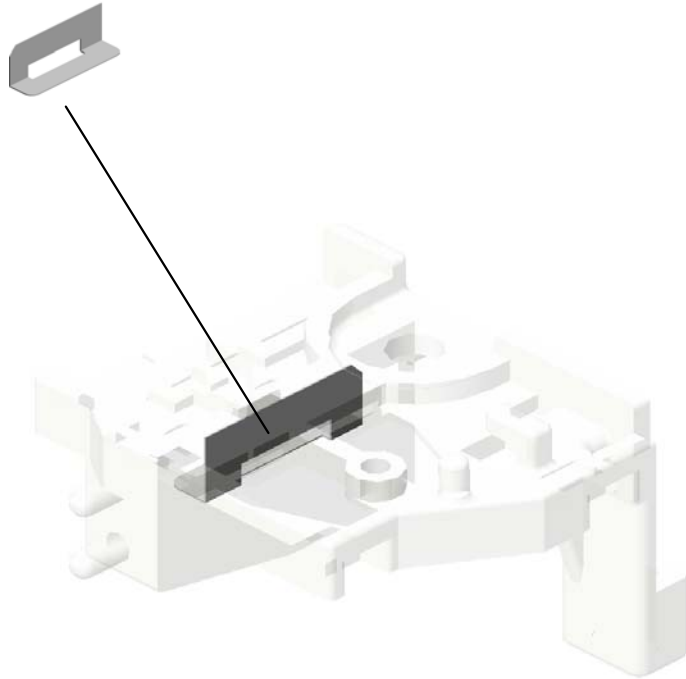


11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S008\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

102.D1942539  
SHEET:TERMINAL  
COVER



100.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S009  
CHARGE UNIT:ASS'Y

85.D1942165  
DECAL:GRIP



84.D1942150  
CHARGE UNIT:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U008\_S010  
CLEANING UNIT:ASS'Y

48.D0742448  
TRANSPORT SCR  
EW:APPLY:ASS'Y

79.D1362411  
COATING BAR:AS  
S'Y

78.D1362401  
DRUM LUBRICANT  
SUPPLY ROLLER:  
ASS'Y

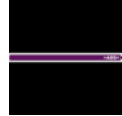
82.D1362441  
BLADE:APPLY:AS  
S'Y

81.D1362418  
TENSION SPRING:  
COATING BAR:18N

92.D1942330  
CLEANING UNIT:AS  
SS'Y



58.D0742542  
(x2)  
DECAL:GRIP



93.D1942457  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:FRONT



10.07200040E  
(x2)  
RETAINING RING -  
M4



46.D0742424  
SEAL:BLADE:CLE  
ANING:FRONT



45.D0742419  
(x2)  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW



77.D1362365  
CLEANING BLADE:  
ASS'Y

44.D0742414  
TRANSPORT SCR  
EW:BASE:ASS'Y

3.03530060N  
(x4)  
BIND SCREW - M3  
X6

47.D0742425  
SEAL:BLADE:CLE  
ANING:REAR

11.08025320  
HEXAGON HEAD T  
APPING SCREW:R  
S:3X10

5.03603006N (x 2)  
SCREW - M3X6

80.D1362417  
(x2)  
ARM:COATING BA  
R



5.03603006N  
(x5)  
SCREW - M3X6



49.D0742459  
JOINT:CLEANING  
UNIT



52.D0742497  
VIBRATING PLATE:  
TONER OUTLET S  
UB-UNIT



51.D0742491  
COVER:TONER OU  
TLET SUB-UNIT:CL  
EANING UNIT:ASS'  
Y



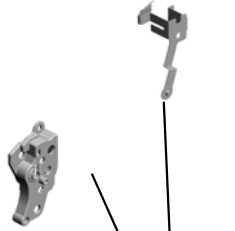
U008\_S010  
CLEANING UNIT:ASS'Y

99.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y



92.D1942330  
CLEANING UNIT:A  
SS'Y

98.D1942506  
DRUM STAY:CLEA  
NING UNIT



94.D1942458  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:REAR



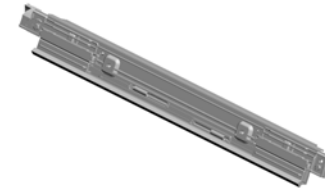
97.D1942485  
(x2)  
SEAL:BLADE:APP  
LY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S010\_S001  
STAY:APPLY:ASS'Y

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y



96.D1942475  
STAY:APPLY:ASS'Y

5.03603006N  
(x2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

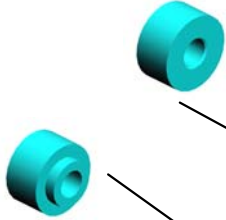
U008\_S010\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

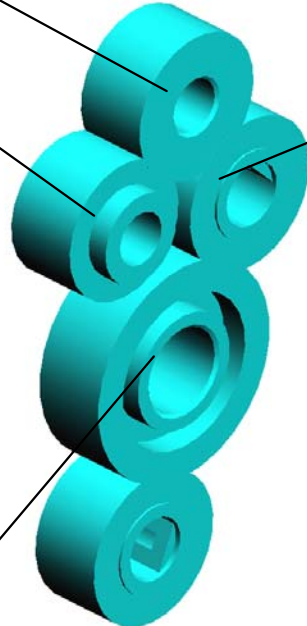


103.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

95.D1942460  
GEAR:19Z:RIGHT



53.D0742501  
(x2)  
GEAR:21Z:RIGHT



55.D0742503  
GEAR:IDLER:31Z:L  
EFT



U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S011  
PCU:YMC:ASS'Y

35.D0742376  
LEVER:LOCK:PCU

33.D0742367  
HOLDER:LOCK:CH  
ARGE UNIT

34.D0742368  
COMPRESSION SP  
RING:LOCK:CHAR  
GE UNIT

32.D0742366  
LEVER:LOCK:CHA  
RGE UNIT

5.03603006N  
(x18)  
SCREW - M3X6



91.D1942305  
PCU:YMC:ASS'Y

36.D0742377  
TENSION SPRING:  
LOCK:PCU

39.D0742383  
LEVER:LOCK:CLEA  
NING UNIT:FRONT

37.D0742381  
(x2)  
COMPRESSION SP  
RING:LOCK:CLEA  
NING UNIT

38.D0742382  
HOLDER:LOCK:CL  
EANING UNIT:FRO  
NT

12.08046128  
(x8)  
HEXAGONAL BOLT  
:DOUBLE SCREW:  
M3X10

6.04503010N  
(x4)  
TAPPING SCREW -  
M3X10

4.03530080N  
(x4)  
SCREW:M3X8

10.07200040E  
(x6)  
RETAINING RING -  
M4

28.D0742192  
SHEET:DISCHARG  
E LAMP

57.D0742541  
(x4)  
DECAL:ARROW LA  
BEL

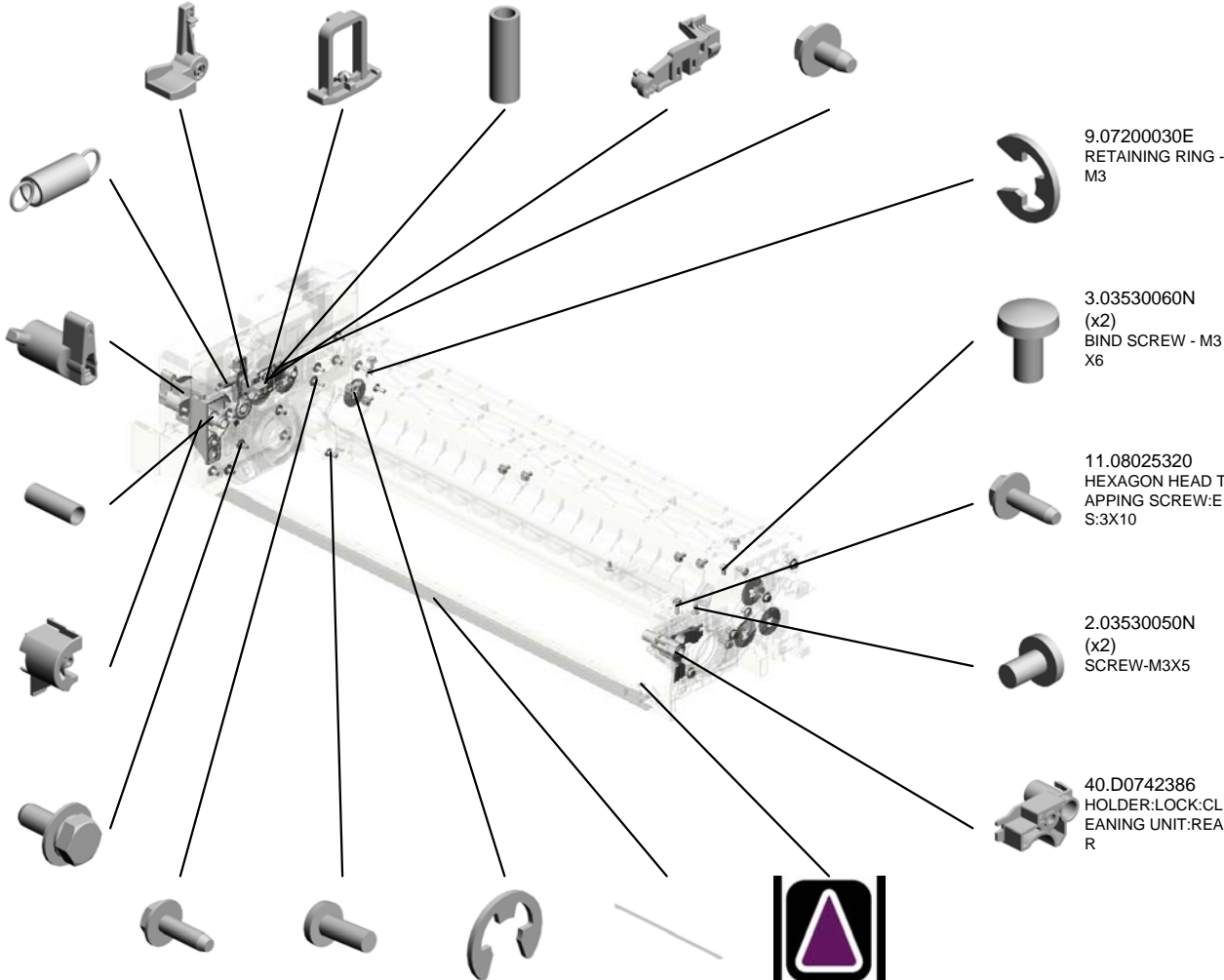
9.07200030E  
RETAINING RING -  
M3

3.03530060N  
(x2)  
BIND SCREW - M3  
X6

11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

2.03530050N  
(x2)  
SCREW-M3X5

40.D0742386  
HOLDER:LOCK:CL  
EANING UNIT:REA  
R



U008\_S011  
PCU:YMC:ASS'Y

69.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

68.D0743330  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
S'Y

67.D0743321  
PLATE:FILTER

**83.D1363431**  
**FILTER:DEVELOP  
MENT**



91.D1942305  
PCU:YMC:ASS'Y

74.D0743440  
COVER:INSERT:DE  
VELOPER



70.D0743362  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:FRONT



87.D1942191  
DISCHARGE LAMP  
:LED ARRAY



59.D0742544  
DECAL:POSITIONI  
NG DISPLAY



73.D0743427  
RADIAL BALL BEA  
RING: DIA8X DIA16X  
5



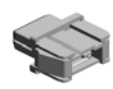
71.D0743367  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR UPPER



72.D0743368  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR LOWE  
R



101.D1942537  
COVER:PAPER VO  
LUME SENSOR:CO  
UNTING BAR

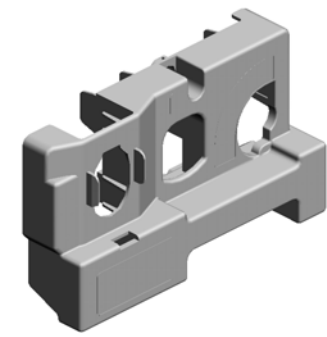


116.J0155505  
DRAWER:CONNEC  
TOR:USED DEVEL  
PER:PLUG

U008\_S011\_S001  
COVER:PCU:FRONT:ASS'Y

76.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
T

42.D0742393  
COVER:PCU:FRON  
T



41.D0742392  
COVER:PCU:FRON  
T:ASS'Y

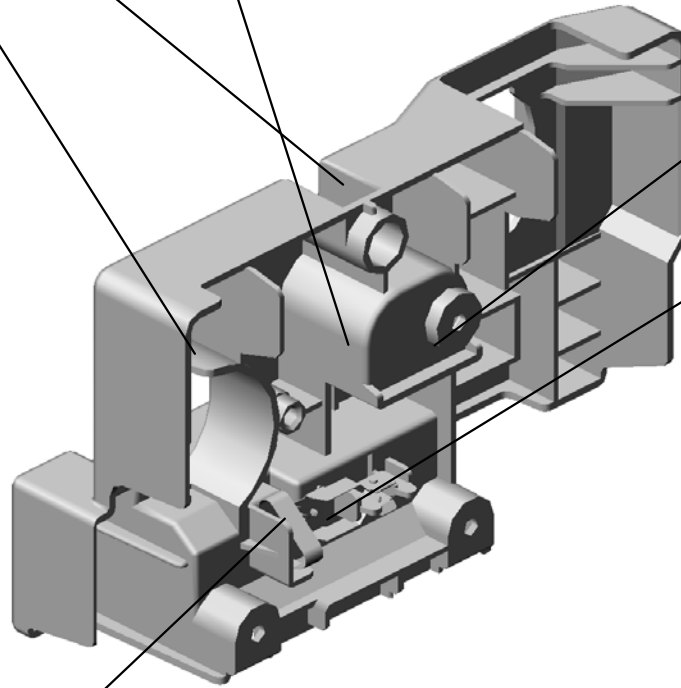
56.D0742540  
DECAL:LOCK:CLE  
ANING UNIT



115.G0291980  
DECAL - LD



43.D0742395  
GROUND PLATE:P  
CU:ASS'Y

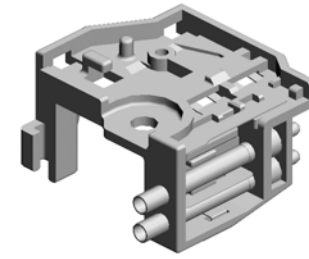
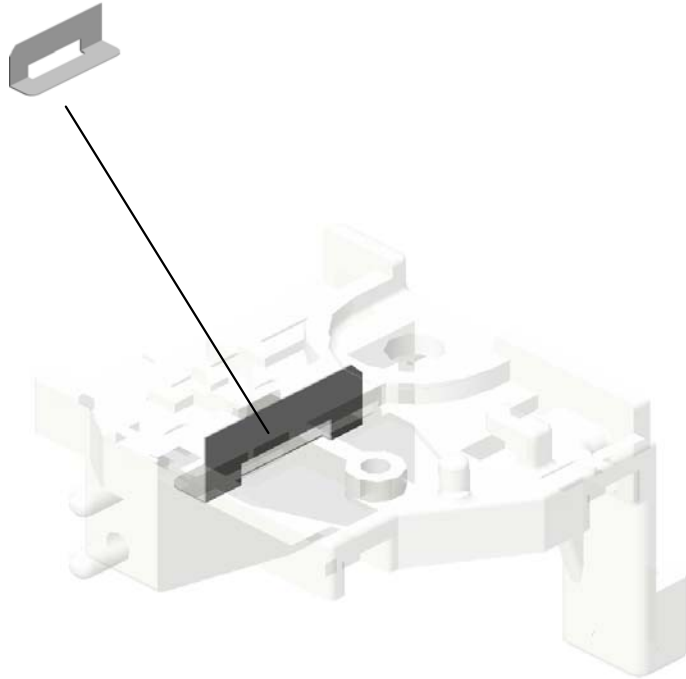


11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S011\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

102.D1942539  
SHEET:TERMINAL  
COVER



100.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------



U008\_S012  
CHARGE UNIT:ASS'Y

85.D1942165  
DECAL:GRIP



84.D1942150  
CHARGE UNIT:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S013

CLEANING UNIT:ASS'Y

48.D0742448  
TRANSPORT SCR  
EW:APPLY:ASS'Y

79.D1362411  
COATING BAR:AS  
S'Y

78.D1362401  
DRUM LUBRICANT  
SUPPLY ROLLER:  
ASS'Y

82.D1362441  
BLADE:APPLY:AS  
S'Y

81.D1362418  
TENSION SPRING:  
COATING BAR:18N

92.D1942330  
CLEANING UNIT:AS  
SS'Y



58.D0742542  
(x2)  
DECAL:GRIP



93.D1942457  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:FRONT



10.07200040E  
(x2)  
RETAINING RING -  
M4



46.D0742424  
SEAL:BLADE:CLE  
ANING:FRONT



45.D0742419  
(x2)  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW



77.D1362365  
CLEANING BLADE:  
ASS'Y

44.D0742414  
TRANSPORT SCR  
EW:BASE:ASS'Y

3.03530060N  
(x4)  
BIND SCREW - M3  
X6

47.D0742425  
SEAL:BLADE:CLE  
ANING:REAR

11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

5.03603006N (x 2)  
SCREW - M3X6

80.D1362417  
(x2)  
ARM:COATING BA  
R



5.03603006N  
(x5)  
SCREW - M3X6



49.D0742459  
JOINT:CLEANING  
UNIT



52.D0742497  
VIBRATING PLATE:  
TONER OUTLET S  
UB-UNIT



51.D0742491  
COVER:TONER OU  
TLET SUB-UNIT:CL  
EANING UNIT:ASS'  
Y



U008\_S013  
CLEANING UNIT:ASS'Y

99.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

98.D1942506  
DRUM STAY:CLEA  
NING UNIT

94.D1942458  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:REAR

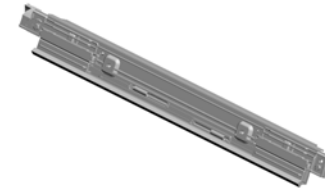
92.D1942330  
CLEANING UNIT:A  
SS'Y

97.D1942485  
(x2)  
SEAL:BLADE:APP  
LY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S013\_S001  
STAY:APPLY:ASS'Y

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y



96.D1942475  
STAY:APPLY:ASS'Y

5.03603006N  
(x2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

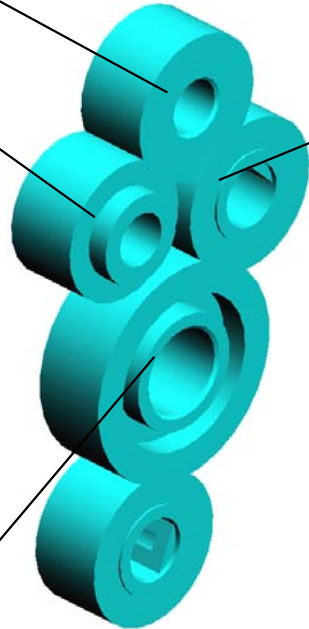
U008\_S013\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT



103.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

95.D1942460  
GEAR:19Z:RIGHT



53.D0742501  
(x2)  
GEAR:21Z:RIGHT



55.D0742503  
GEAR:IDLER:31Z:L  
EFT

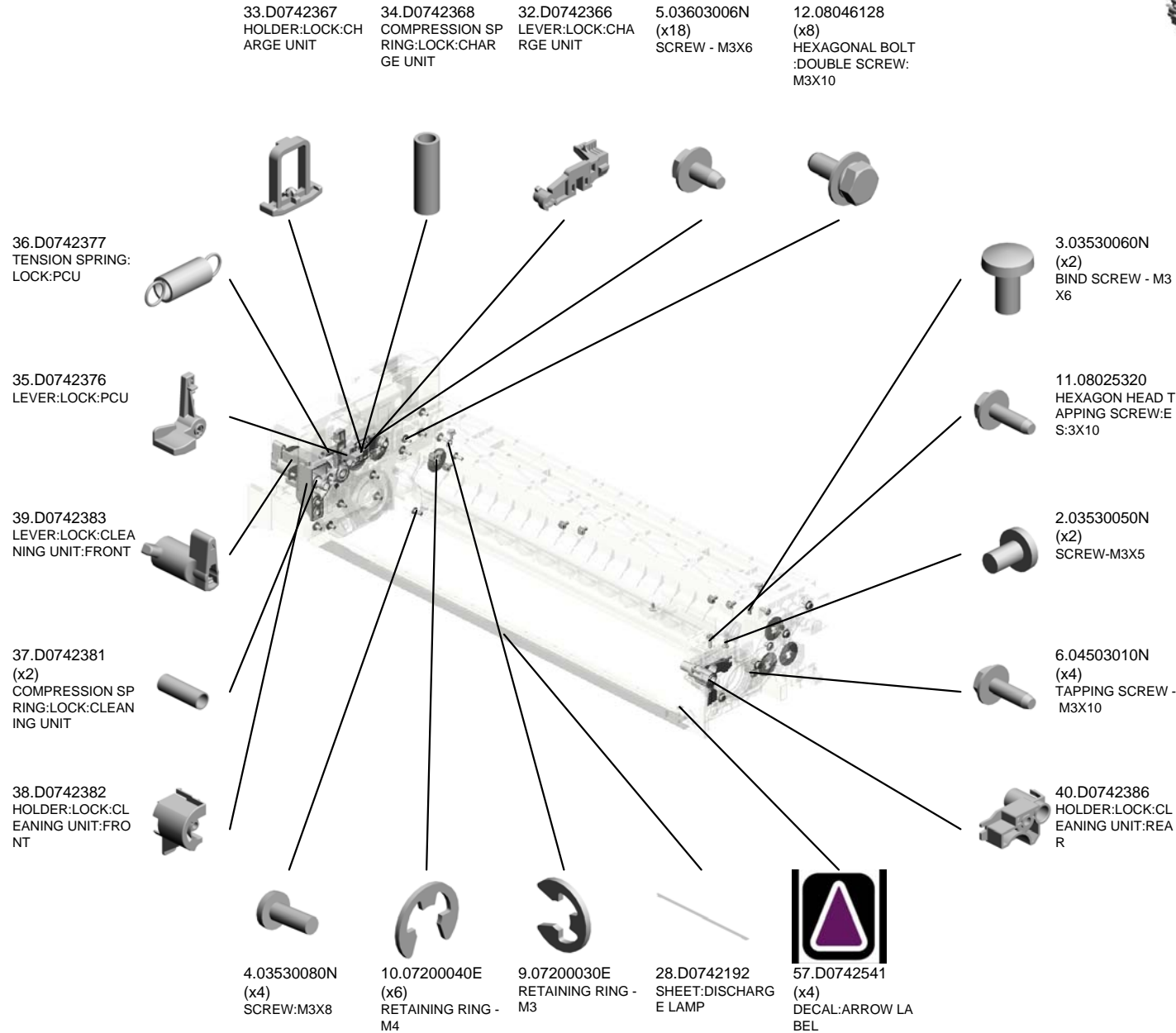


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S014  
PCU:YMC:ASS'Y



91.D1942305  
PCU:YMC:ASS'Y



U008\_S014  
PCU:YMC:ASS'Y

69.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

68.D0743330  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
SY

67.D0743321  
PLATE:FILTER

**83.D1363431**  
**FILTER:DEVELOP  
MENT**



91.D1942305  
PCU:YMC:ASS'Y

74.D0743440  
COVER:INSERT:DE  
VELOPER



70.D0743362  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:FRONT



87.D1942191  
DISCHARGE LAMP  
:LED ARRAY



59.D0742544  
DECAL:POSITIONI  
NG DISPLAY



73.D0743427  
RADIAL BALL BEA  
RING: DIA8X DIA16X  
5



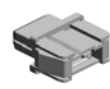
71.D0743367  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR UPPER



72.D0743368  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR LOWE  
R



101.D1942537  
COVER:PAPER VO  
LUME SENSOR:CO  
UNTING BAR

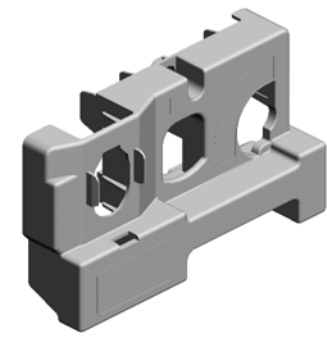


116.J0155505  
DRAWER:CONNEC  
TOR:USED DEVEL  
PER:PLUG

U008\_S014\_S001  
COVER:PCU:FRONT:ASS'Y

76.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
T

42.D0742393  
COVER:PCU:FRON  
T



41.D0742392  
COVER:PCU:FRON  
T:ASS'Y

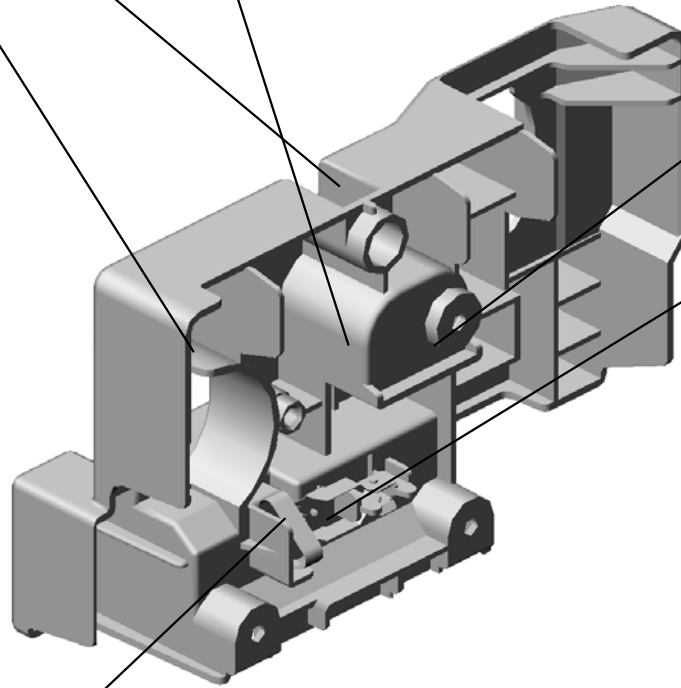
56.D0742540  
DECAL:LOCK:CLE  
ANING UNIT



115.G0291980  
DECAL - LD



43.D0742395  
GROUND PLATE:P  
CU:ASS'Y



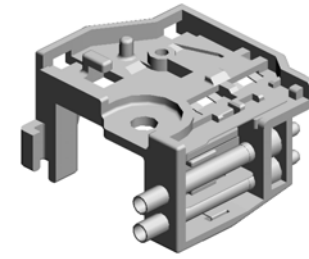
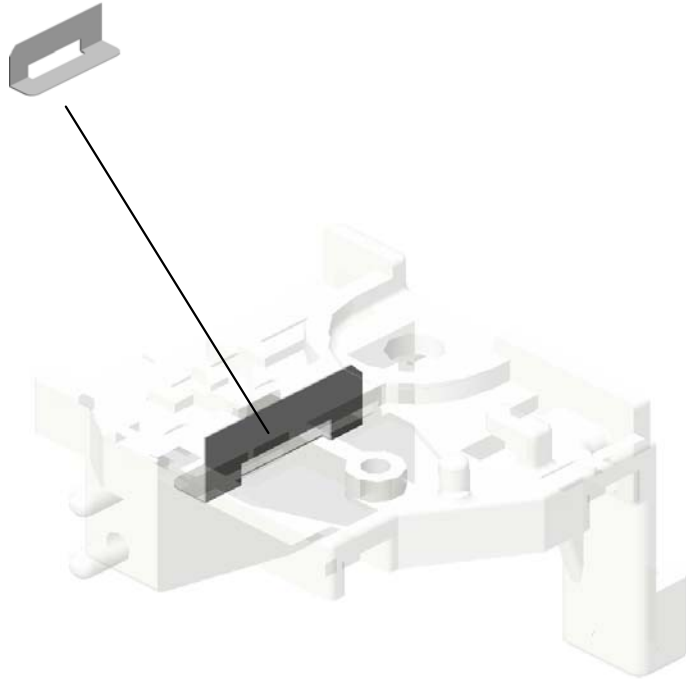
11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U008\_S014\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

102.D1942539  
SHEET:TERMINAL  
COVER



100.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S015  
CHARGE UNIT:ASS'Y

85.D1942165  
DECAL:GRIP



84.D1942150  
CHARGE UNIT:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S016  
CLEANING UNIT:ASS'Y

48.D0742448  
TRANSPORT SCR  
EW:APPLY:ASS'Y

79.D1362411  
COATING BAR:AS  
S'Y

78.D1362401  
DRUM LUBRICANT  
SUPPLY ROLLER:  
ASS'Y

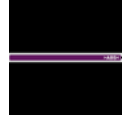
82.D1362441  
BLADE:APPLY:AS  
S'Y

81.D1362418  
TENSION SPRING:  
COATING BAR:18N



92.D1942330  
CLEANING UNIT:AS  
SS'Y

58.D0742542  
(x2)  
DECAL:GRIP



93.D1942457  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:FRONT



10.07200040E  
(x2)  
RETAINING RING -  
M4



46.D0742424  
SEAL:BLADE:CLE  
ANING:FRONT



45.D0742419  
(x2)  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW



77.D1362365  
CLEANING BLADE:  
ASS'Y

44.D0742414  
TRANSPORT SCR  
EW:BASE:ASS'Y

3.03530060N  
(x4)  
BIND SCREW - M3  
X6

47.D0742425  
SEAL:BLADE:CLE  
ANING:REAR

11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

80.D1362417  
(x2)  
ARM:COATING BA  
R



5.03603006N  
(x5)  
SCREW - M3X6



49.D0742459  
JOINT:CLEANING  
UNIT



52.D0742497  
VIBRATING PLATE:  
TONER OUTLET S  
UB-UNIT



51.D0742491  
COVER:TONER OU  
TLET SUB-UNIT:CL  
EANING UNIT:ASS'  
Y

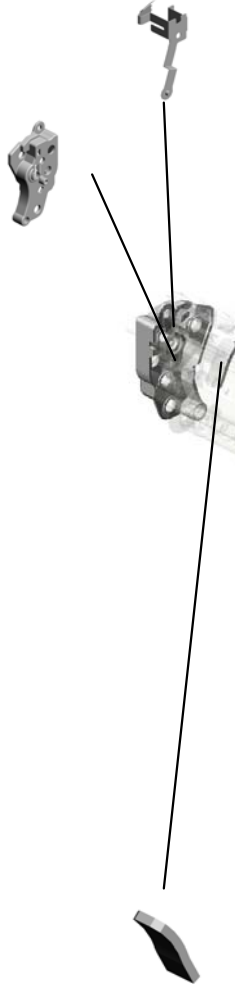


5.03603006N (x 2)  
SCREW - M3X6

U008\_S016  
CLEANING UNIT:ASS'Y

99.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

98.D1942506  
DRUM STAY:CLEA  
NING UNIT



97.D1942485  
(x2)  
SEAL:BLADE:APP  
LY



92.D1942330  
CLEANING UNIT:A  
SS'Y

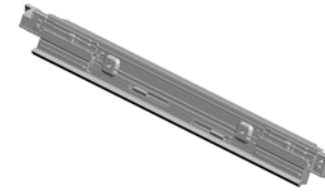
94.D1942458  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:REAR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S016\_S001  
STAY:APPLY:ASS'Y

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y



96.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

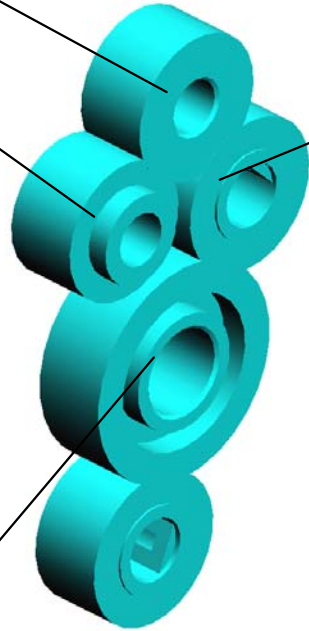
U008\_S016\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT



103.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

95.D1942460  
GEAR:19Z:RIGHT



53.D0742501  
(x2)  
GEAR:21Z:RIGHT



55.D0742503  
GEAR:IDLER:31Z:L  
EFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S017  
PCU:YMC:ASS'Y

33.D0742367  
HOLDER:LOCK:CH  
ARGE UNIT

34.D0742368  
COMPRESSION SP  
RING:LOCK:CHAR  
GE UNIT

32.D0742366  
LEVER:LOCK:CHA  
RGE UNIT

12.08046128  
(x8)  
HEXAGONAL BOLT  
:DOUBLE SCREW:  
M3X10

5.03603006N  
(x18)  
SCREW - M3X6



91.D1942305  
PCU:YMC:ASS'Y

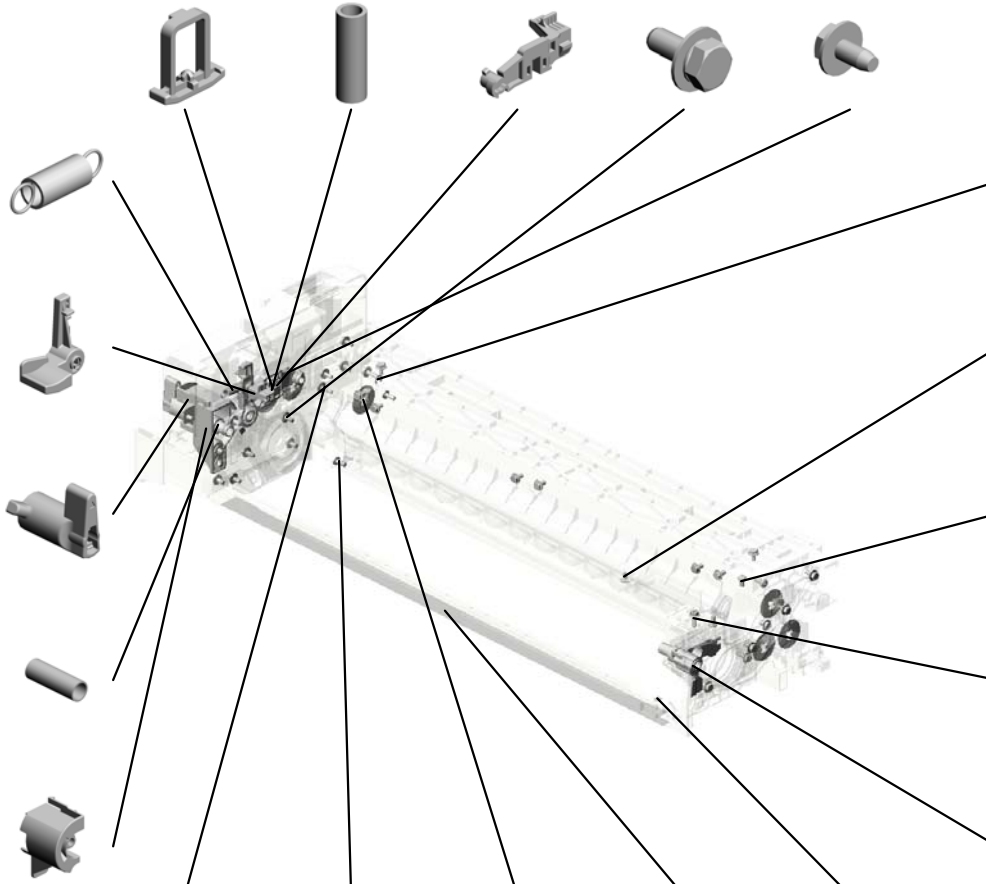
36.D0742377  
TENSION SPRING:  
LOCK:PCU

35.D0742376  
LEVER:LOCK:PCU

39.D0742383  
LEVER:LOCK:CLEA  
NING UNIT:FRONT

37.D0742381  
(x2)  
COMPRESSION SP  
RING:LOCK:CLEA  
NING UNIT

38.D0742382  
HOLDER:LOCK:CL  
EANING UNIT:FRO  
NT



9.07200030E  
RETAINING RING -  
M3

2.03530050N  
(x2)  
SCREW-M3X5

3.03530060N  
(x2)  
BIND SCREW - M3  
X6

11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

40.D0742386  
HOLDER:LOCK:CL  
EANING UNIT:REA  
R

6.04503010N  
(x4)  
TAPPING SCREW -  
M3X10

4.03530080N  
(x4)  
SCREW:M3X8

10.07200040E  
(x6)  
RETAINING RING -  
M4

28.D0742192  
SHEET:DISCHARG  
E LAMP

57.D0742541  
(x4)  
DECAL:ARROW LA  
BEL



U008\_S017  
PCU:YMC:ASS'Y

69.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

68.D0743330  
ENTRANCE SEAL:  
DEVELOPMENT:AS  
S'Y

67.D0743321  
PLATE:FILTER

**83.D1363431**  
**FILTER:DEVELOP  
MENT**



91.D1942305  
PCU:YMC:ASS'Y

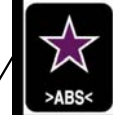
74.D0743440  
COVER:INSERT:DE  
VELOPER



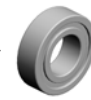
70.D0743362  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:FRONT



87.D1942191  
DISCHARGE LAMP  
:LED ARRAY



59.D0742544  
DECAL:POSITIONI  
NG DISPLAY



73.D0743427  
RADIAL BALL BEA  
RING: DIA8X DIA16X  
5



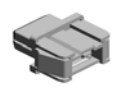
71.D0743367  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR UPPER



72.D0743368  
ELECTRODE PLAT  
E:DEVELOPMENT  
BIAS:REAR LOWE  
R



101.D1942537  
COVER:PAPER VO  
LUME SENSOR:CO  
UNTING BAR



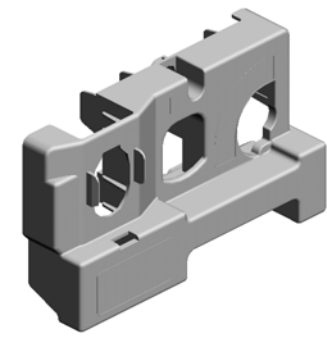
116.J0155505  
DRAWER:CONNEC  
TOR:USED DEVEL  
PER:PLUG



U008\_S017\_S001  
COVER:PCU:FRONT:ASS'Y

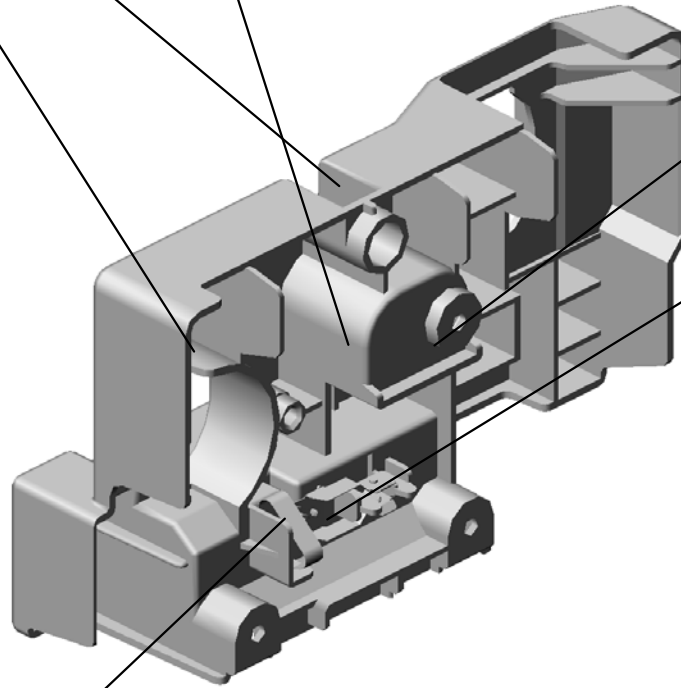
76.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
T

42.D0742393  
COVER:PCU:FRON  
T



41.D0742392  
COVER:PCU:FRON  
T:ASS'Y

56.D0742540  
DECAL:LOCK:CLE  
ANING UNIT



115.G0291980  
DECAL - LD



43.D0742395  
GROUND PLATE:P  
CU:ASS'Y

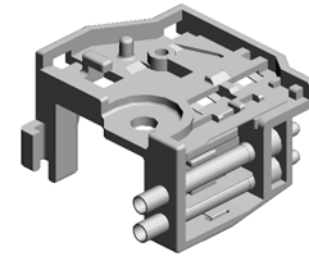
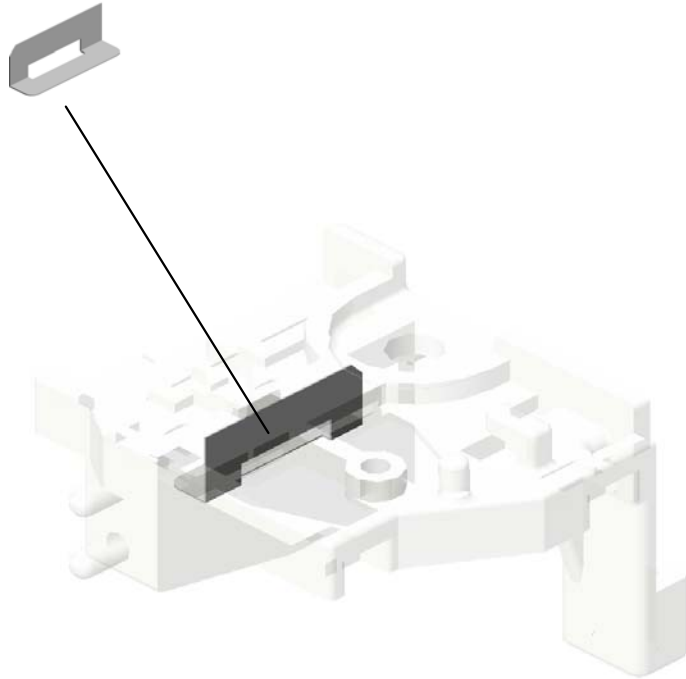


11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S017\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

102.D1942539  
SHEET:TERMINAL  
COVER



100.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S018  
CHARGE UNIT:ASS'Y

85.D1942165  
DECAL:GRIP



84.D1942150  
CHARGE UNIT:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S019  
CLEANING UNIT:ASS'Y

48.D0742448  
TRANSPORT SCR  
EW:APPLY:ASS'Y

79.D1362411  
COATING BAR:AS  
S'Y

78.D1362401  
DRUM LUBRICANT  
SUPPLY ROLLER:  
ASS'Y

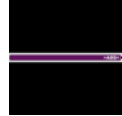
82.D1362441  
BLADE:APPLY:AS  
S'Y

81.D1362418  
TENSION SPRING:  
COATING BAR:18N



92.D1942330  
CLEANING UNIT:AS  
SS'Y

58.D0742542  
(x2)  
DECAL:GRIP



93.D1942457  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:FRONT



10.07200040E  
(x2)  
RETAINING RING -  
M4



46.D0742424  
SEAL:BLADE:CLE  
ANING:FRONT



45.D0742419  
(x2)  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW



77.D1362365  
CLEANING BLADE:  
ASS'Y

44.D0742414  
TRANSPORT SCR  
EW:BASE:ASS'Y

3.03530060N  
(x4)  
BIND SCREW - M3  
X6

47.D0742425  
SEAL:BLADE:CLE  
ANING:REAR

11.08025320  
HEXAGON HEAD T  
APPING SCREW:R  
S:3X10

5.03603006N (x 2)  
SCREW - M3X6

80.D1362417  
(x2)  
ARM:COATING BA  
R



5.03603006N  
(x5)  
SCREW - M3X6



49.D0742459  
JOINT:CLEANING  
UNIT



52.D0742497  
VIBRATING PLATE:  
TONER OUTLET S  
UB-UNIT



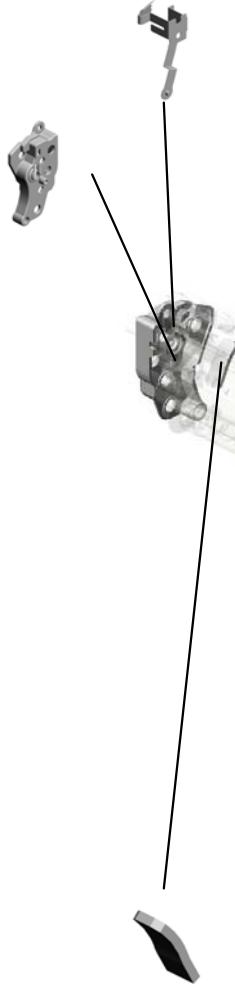
51.D0742491  
COVER:TONER OU  
TLET SUB-UNIT:CL  
EANING UNIT:ASS'  
Y



U008\_S019  
CLEANING UNIT:ASS'Y

99.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

98.D1942506  
DRUM STAY:CLEA  
NING UNIT



92.D1942330  
CLEANING UNIT:A  
SS'Y

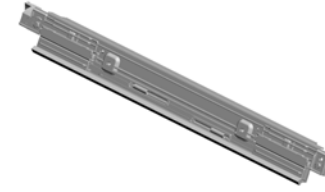
94.D1942458  
COVER:BEARING:  
OIL SUPPLY ROLL  
ER:REAR

97.D1942485  
(x2)  
SEAL:BLADE:APP  
LY

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------	------	------	------	------

U008\_S019\_S001  
STAY:APPLY:ASS'Y

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y



96.D1942475  
STAY:APPLY:ASS'Y

5.03603006N  
(x2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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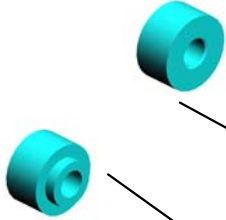
U008\_S019\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

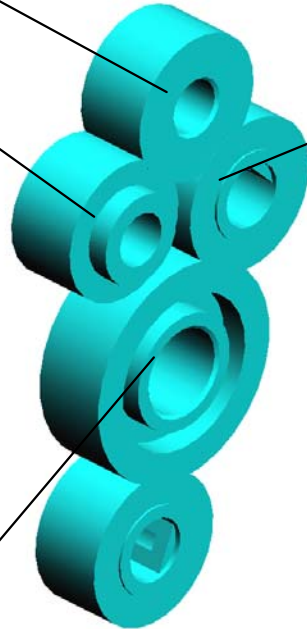


103.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

95.D1942460  
GEAR:19Z:RIGHT



53.D0742501  
(x2)  
GEAR:21Z:RIGHT



55.D0742503  
GEAR:IDLER:31Z:L  
EFT



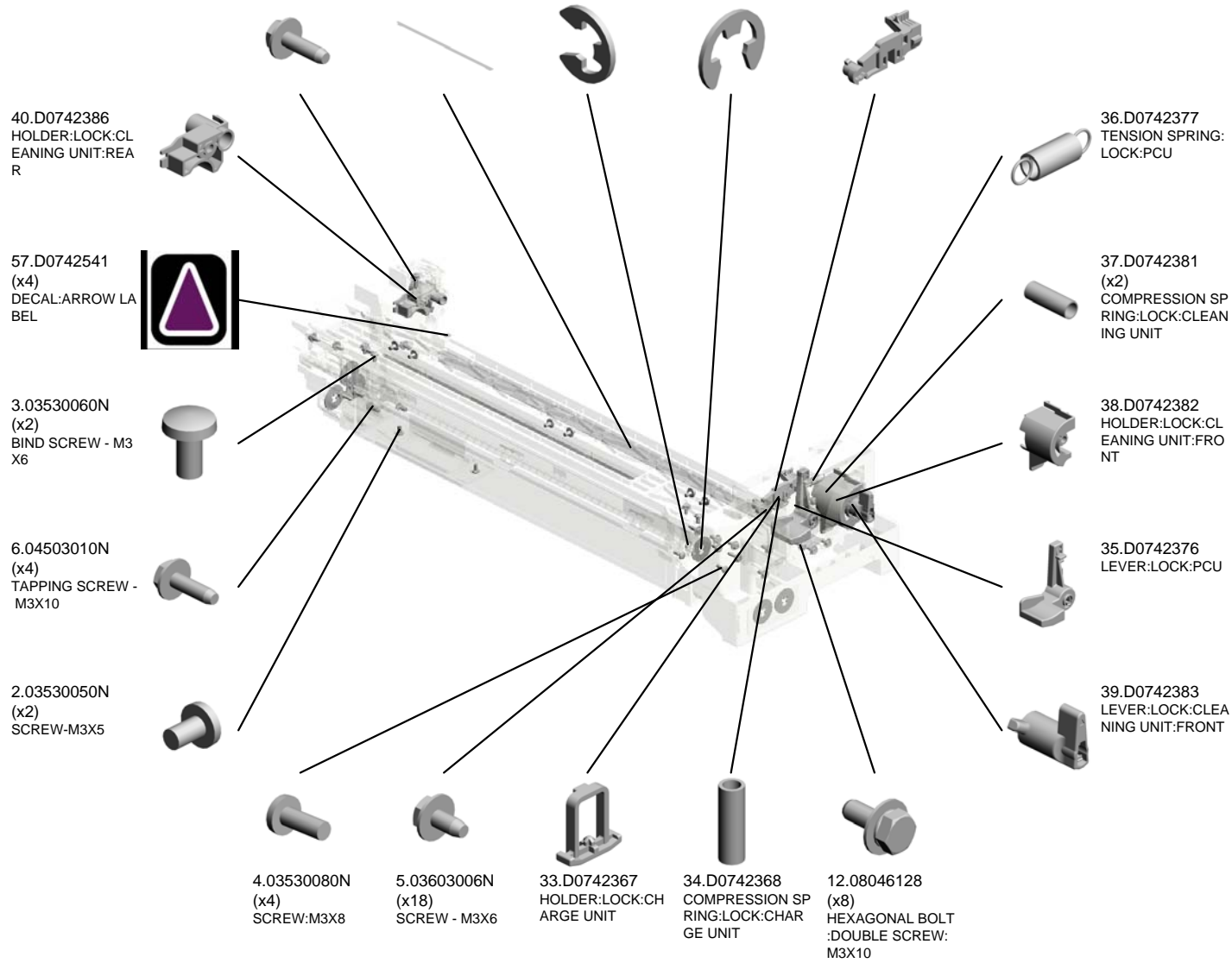
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S020  
(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y

- 11.08025320 HEXAGON HEAD TAPPING SCREW:ES:3X10
- 28.D0742192 SHEET:DISCHARGE LAMP
- 9.07200030E RETAINING RING - M3
- 10.07200040E (x6) RETAINING RING - M4
- 32.D0742366 LEVER:LOCK:CHARGE UNIT



90.D1942303  
[A]  
(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y  
201503-02 O/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S020  
(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y

59.D0742544  
DECAL:POSITIONING DISPLAY

116.J0155505  
DRAWER:CONNECTOR:USED DEVELOPER:PLUG

101.D1942537  
COVER:PAPER VOLUME SENSOR:COATING BAR

67.D0743321  
PLATE:FILTER



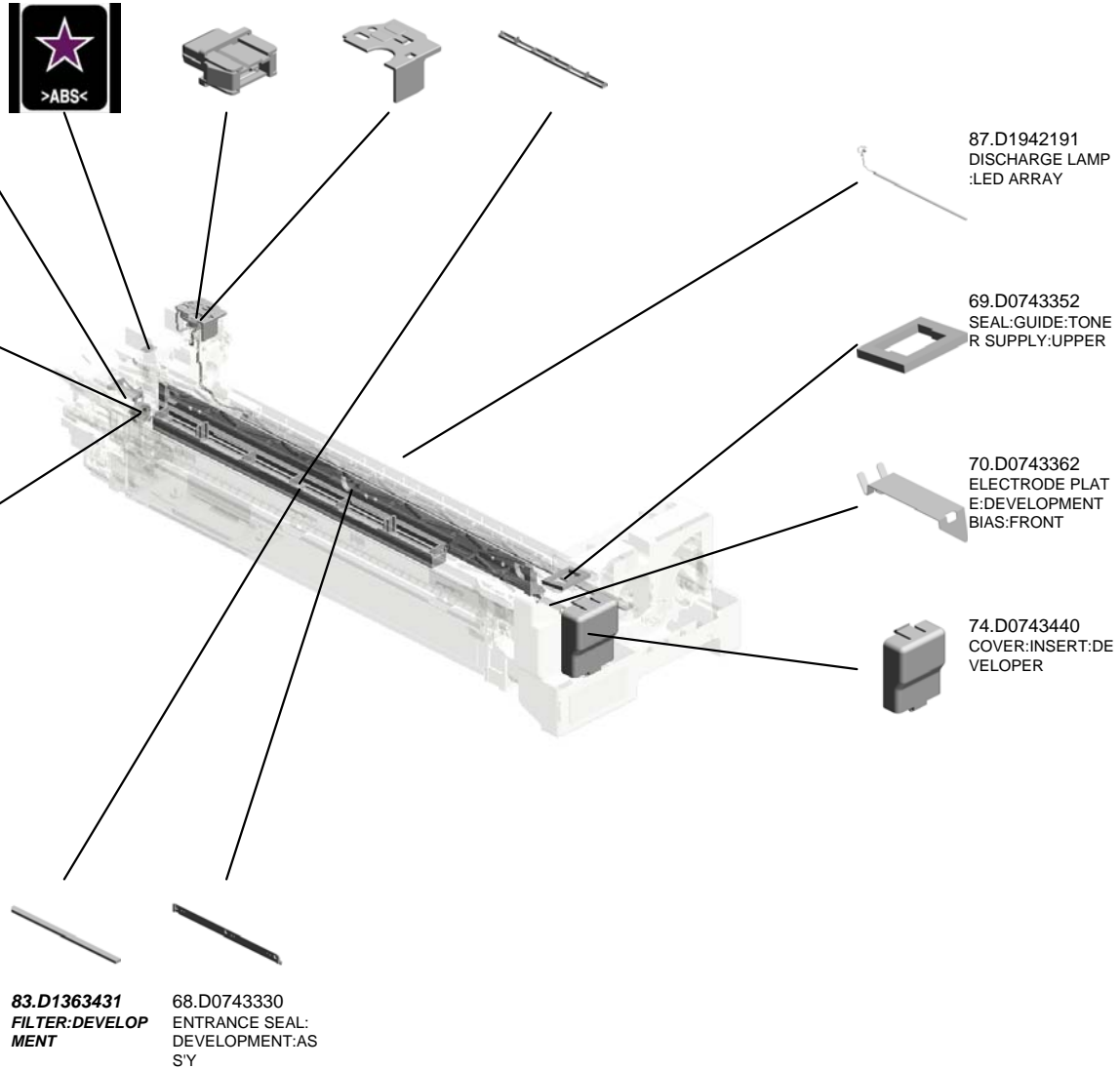
90.D1942303  
[A]  
(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y  
201503-02 O/O



71.D0743367  
ELECTRODE PLATE:DEVELOPMENT BIAS:REAR UPPER

73.D0743427  
RADIAL BALL BEARING: DIA8XDIA16X5

72.D0743368  
ELECTRODE PLATE:DEVELOPMENT BIAS:REAR LOWER



87.D1942191  
DISCHARGE LAMP:LED ARRAY

69.D0743352  
SEAL:GUIDE:TONE R SUPPLY:UPPER

70.D0743362  
ELECTRODE PLATE:DEVELOPMENT BIAS:FRONT

74.D0743440  
COVER:INSERT:DEVELOPER

83.D1363431  
FILTER:DEVELOPMENT

68.D0743330  
ENTRANCE SEAL:DEVELOPMENT:ASS'Y

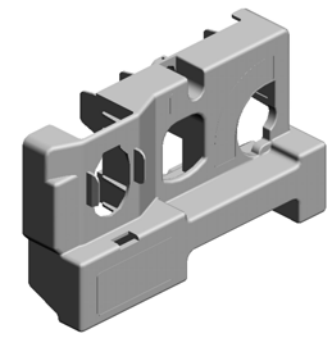


D1942301  
[A]  
PCDU:ASS'Y  
201503-02 O/O

U008\_S020\_S001  
COVER:PCU:FRONT:ASS'Y

76.D0743829  
DECAL:POSITIONI  
NG DISPLAY:TCRU  
T

42.D0742393  
COVER:PCU:FRON  
T



41.D0742392  
COVER:PCU:FRON  
T:ASS'Y

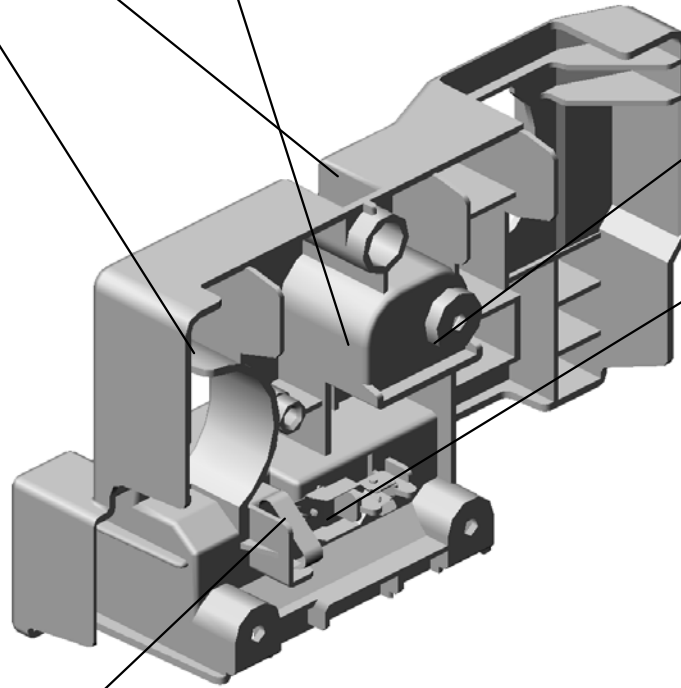
56.D0742540  
DECAL:LOCK:CLE  
ANING UNIT



115.G0291980  
DECAL - LD



43.D0742395  
GROUND PLATE:P  
CU:ASS'Y



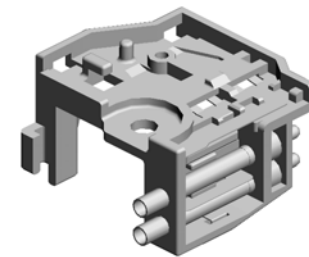
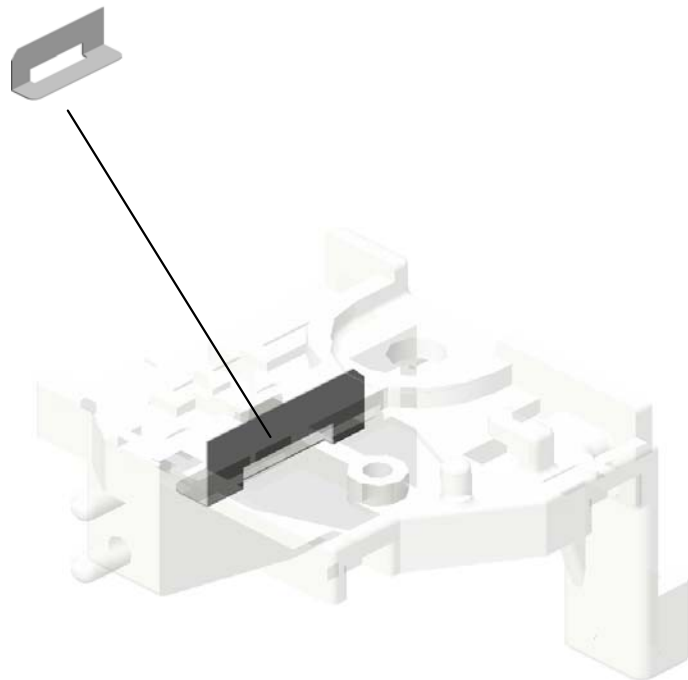
11.08025320  
HEXAGON HEAD T  
APPING SCREW:E  
S:3X10



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U008\_S020\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

102.D1942539  
SHEET:TERMINAL  
COVER



100.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

U001	U002	U003	U004	U005	U006	U007	<b>U008</b>	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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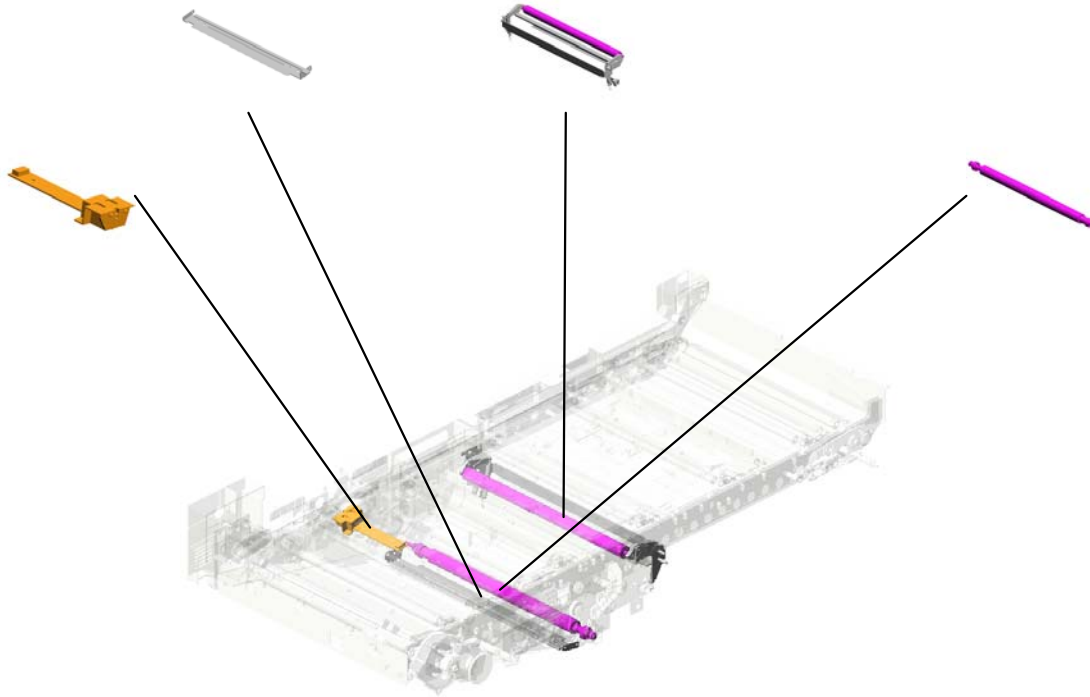
# U009.ITB UNIT

U009\_S004  
D1946210  
GUIDE:TRANSPORT:INTERM  
EDIATE TRANSFER:ASSY

U009\_S001  
D0743808  
CASE:TENSION:ROLLER:AS  
S'Y

U009\_S003  
D1946420  
POSITIONING SENSOR:SCA  
LE:INTERMEDIATE TRANSFE  
R:ASSY

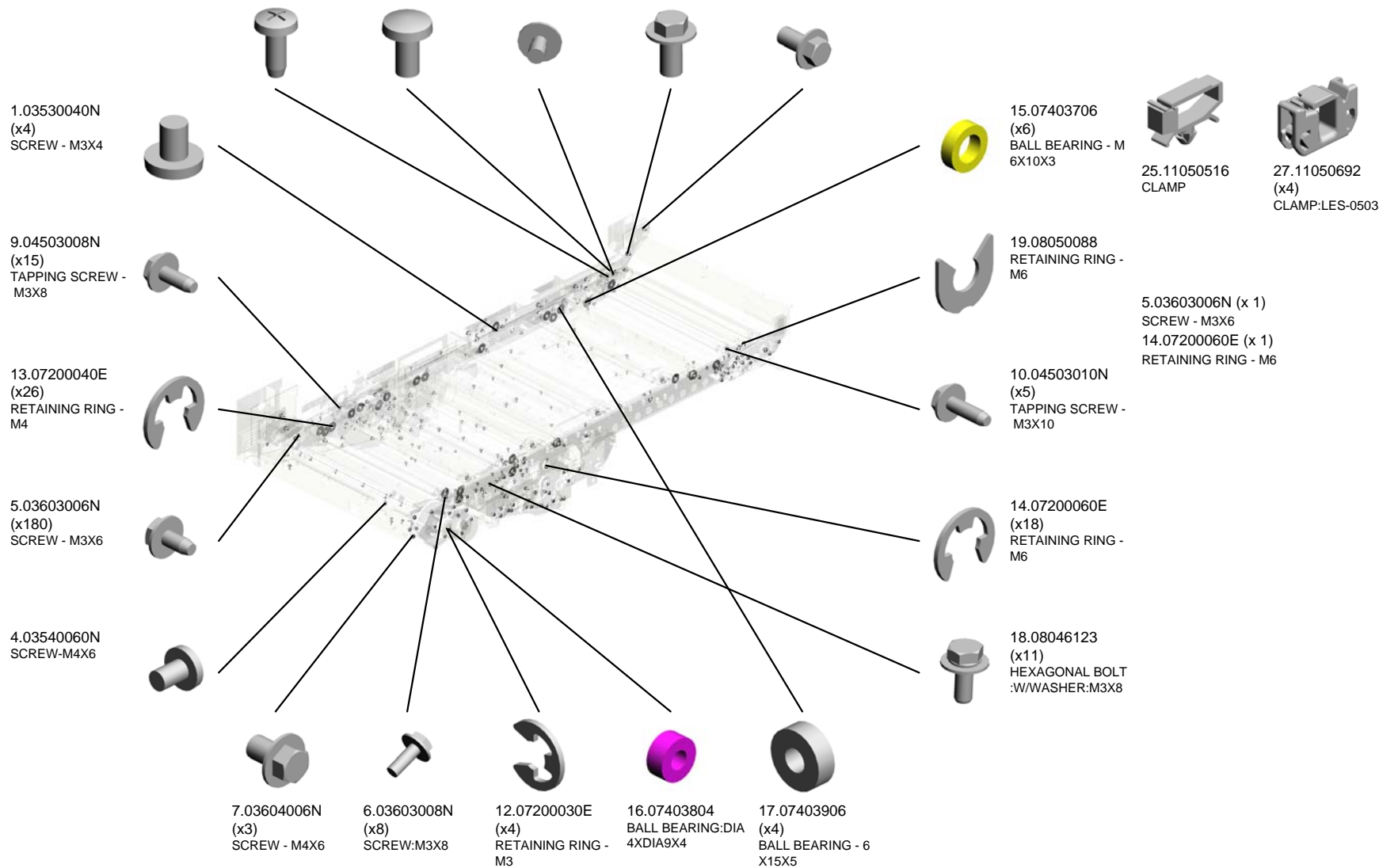
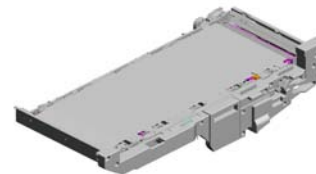
U009\_S002  
D1946231  
ROLLER:OPPOSED:TRANSF  
ER:PAPER:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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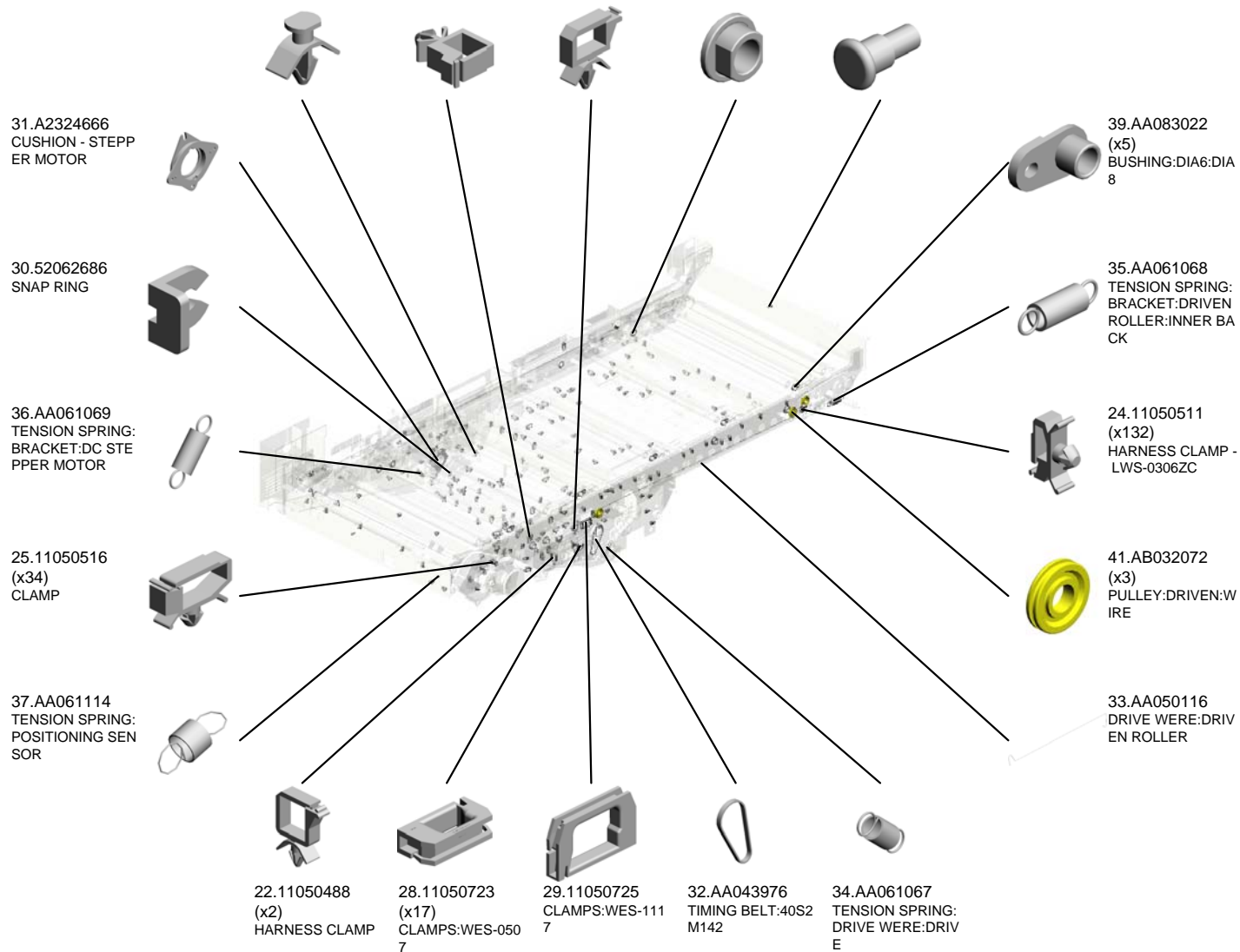
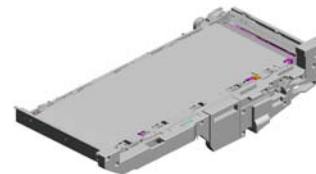
# U009 ITB UNIT

- 11.04523008N TAPPING SCREW - M3X8
- 2.03530060N (x27) BIND SCREW - M3 X6
- 20.09544008N (x3) SCREW - M4X8
- 8.03604008N (x18) SCREW - M4X8
- 8.D1946236 (x2) HEXAGON HEAD SCREW:WASHER:M 4X10:ASSY 201502-07 X/O



# U009 ITB UNIT

- 21.11050409 (x10) CARD SPACER- 6.4MM
- 26.11050534 (x3) CLAMP
- 23.11050508 HARNESS CLAMP - LWS-0711
- 38.AA082144 (x8) BUSHING - 8X12X7
- 40.AA143744 (x2) STEPPED SCREW



# U009 ITB UNIT



- 48.AX060394 DC STEPPER MOT OR:MM42:1.2A:3.60 V
- 56.B2342390 (x3) FLANGED HEXAGONAL HEAD BOLT: M4X8
- 52.AZ300066 POWER PACK
- 53.AZ310039 POWER PACK:TRAFNSFER:1500PF
- 50.AX400194 (x2) HEATER - 230V/9W

- 51.AZ300065 (x5) POWER PACK

- 57.C2363237 (x4) COLLAR 6X11.2X1.5

- 54.B1326114 CAM:ON-OFF:BLACK

- 59.D0396327 (x6) SPACER:SENSOR:TM

- 44.AW020218 POSITIONING SENSOR:FLAT BELT-TRANSFER

- 43.AW020217 (x2) OPTICS SENSOR:ENCODER:300LPI

- 60.D0741369 COVER:ENCODER

- 58.D0396137 ENCODER:ASSY

- 61.D0741382 SHAFT:DRIVE:INTERMEDIATE TRANSFER:ENCODER:ADHESION

- 55.B2236171 RUBBER BUSHING:ENCODER

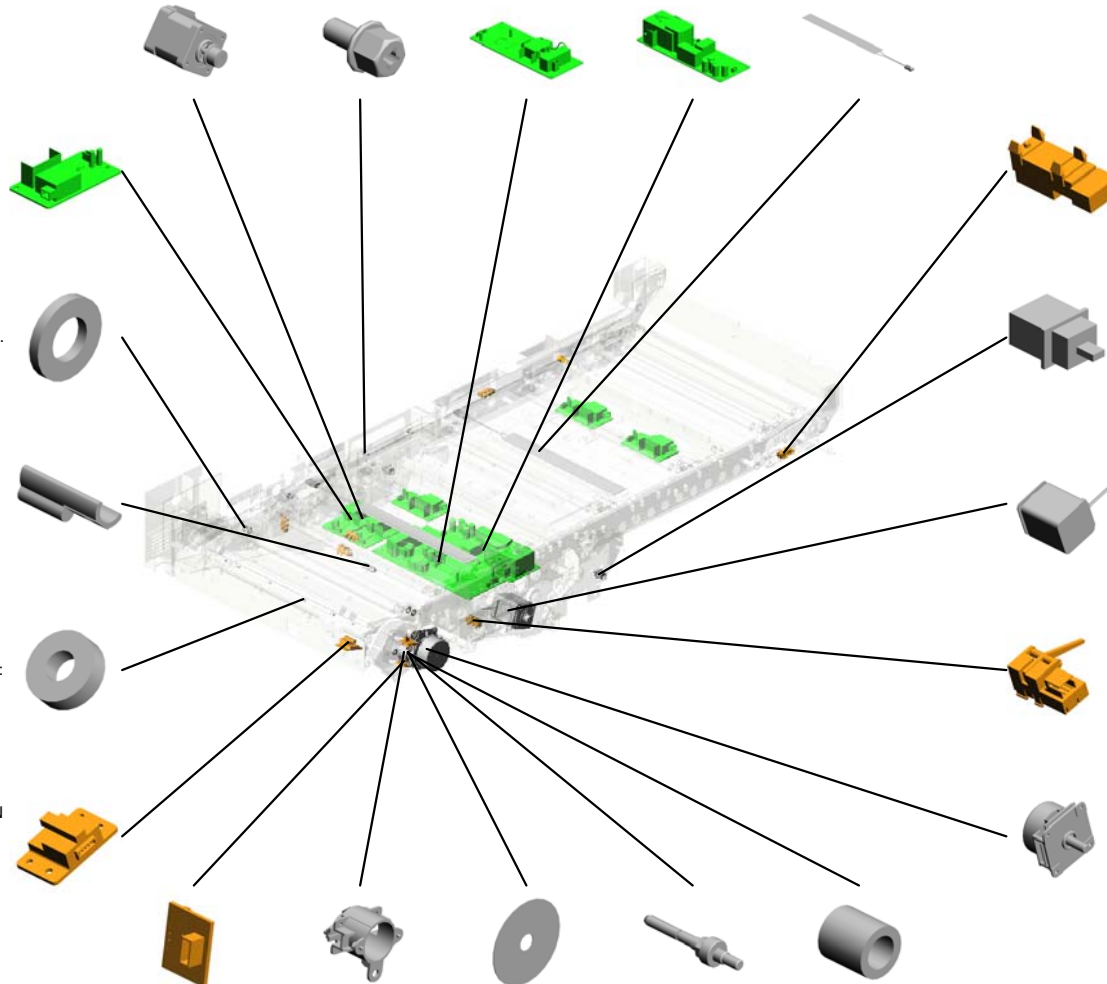
- 42.AW020198 (x6) PHOTOINTERRUPTOR:LG2A14NL1

- 46.AW500023 (x2) PUSH SWITCH

- 47.AX060393 DC STEPPER MOTOR:MM42:1.3A:4.42 V

- 45.AW020219 (x2) PHOTOINTERRUPTOR:ACTUATOR:29.2MM

- 49.AX060458 DC MOTOR:DIA56:16.5W:BRUSHLESS



# U009 ITB UNIT

65.D0743829  
(x3)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

78.D0743887  
BRACKET:ON-OFF:  
TRANSFER ROLLE  
R

69.D0743845  
(x2)  
FLAT NUT:INNER C  
OVER:INTERMEDI  
ATE TRANSFER

70.D0743846  
INNER COVER:BEL  
T CLEANING

63.D0743821  
(x9)  
TENSION SPRING:  
PRESSURE:INTER  
MEDIATE TRANSF  
ER:COLLAR



66.D0743830  
DECAL:OPERATE:  
LEVER:INTERMEDI  
ATE TRANSFER



67.D0743841  
SEAL:RIGHT:INTE  
RMEDIATE TRANS  
FER



71.D0743853  
PLATE:FRAME:INT  
ERMEDIATE TRAN  
SFER



81.D0743896  
COVER:POSITIONI  
NG SENSOR:FLAT  
BELT-TRANSFER



79.D0743889  
BRACKET:POSITIO  
NING SENSOR:FLA  
T BELT-TRANSFER



80.D0743892  
LEVER:POSITIONI  
NG SENSOR:FLAT  
BELT-TRANSFER



82.D0743898  
(x2)  
BRACKET:POSITIO  
NING SENSOR:SLA  
CK PREVENTION



77.D0743881  
BRACKET:DC STE  
PPER MOTOR:POS  
ITIONING CONTROL



73.D0743872  
PULLEY:DRIVE WE  
RE:ASS'Y



72.D0743871  
STOPPER:WIRE:P  
ULLEY



76.D0743878  
HOLDER:RADIAL B  
ALL BEARING:DRI  
VEN ROLLER:INNE  
R BACK

75.D0743874  
BRACKET:POSITIO  
NING CONTROL:DI  
RVEN ROLLER:IN  
NER BACK:ASS'Y

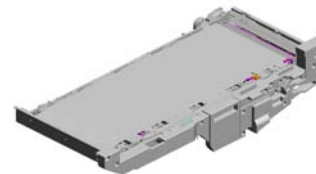
74.D0743873  
FEELER:DRIVE WE  
RE

64.D0743822  
(x2)  
ROLLER:OPPOSE  
D:BELT CLEANING:  
PRESS FIT

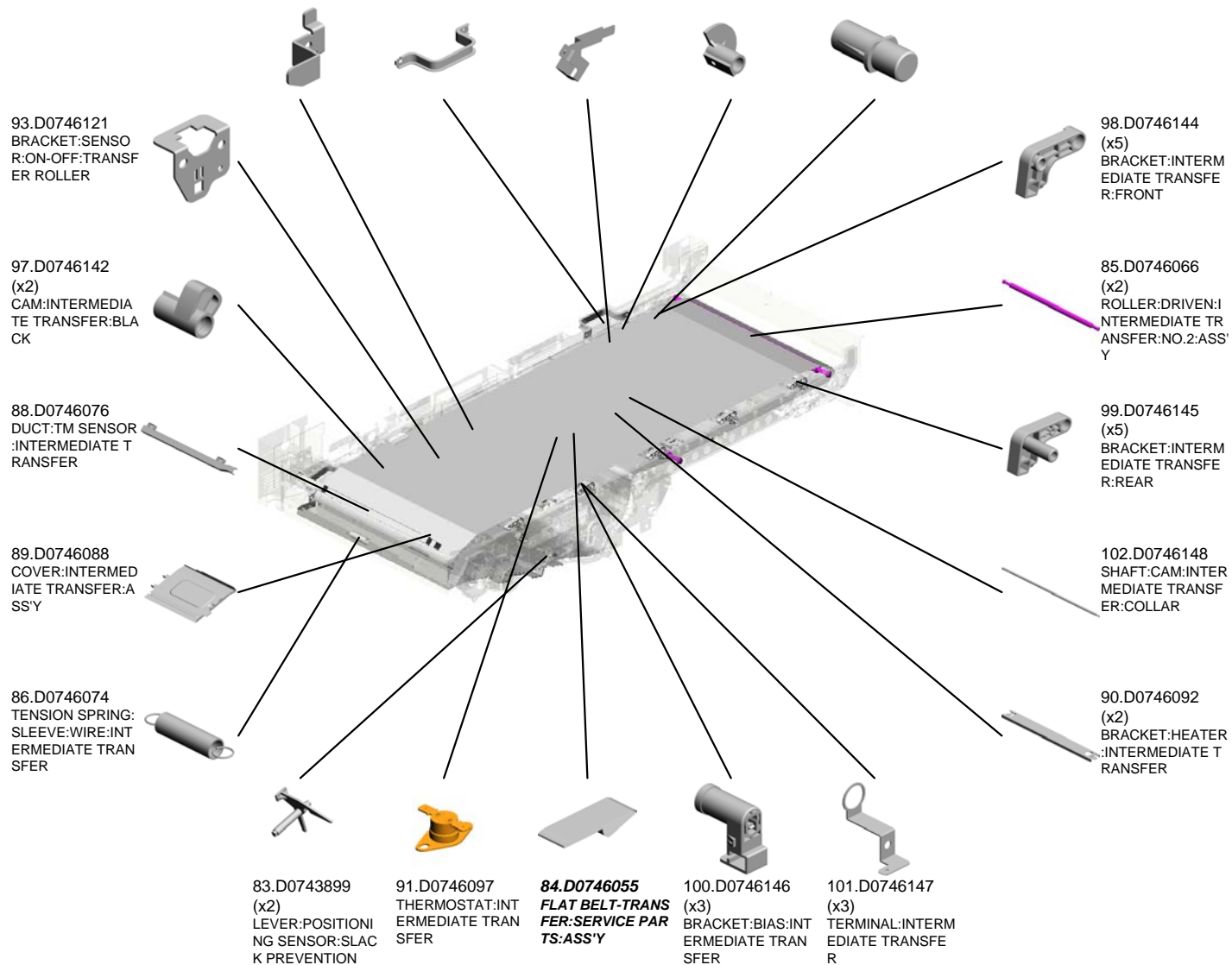
68.D0743842  
COVER:HARNESS:  
SECOND:INTERME  
DIATE TRANSFER



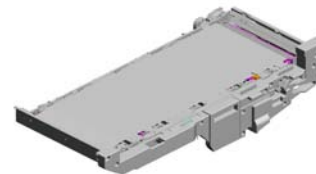
# U009 ITB UNIT



- 92.D0746109 (x2) PLATE:BLADE:BELT CLEANING
- 87.D0746075 (x2) GRIP:INTERMEDIATE TRANSFER:LEFT
- 95.D0746130 SPRING PLATE:EA RTH:INTERMEDIATE TRANSFER:ASS'Y
- 94.D0746125 FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK
- 96.D0746134 (x5) PLAIN SHAFT BEARING:INSULATE



# U009 ITB UNIT



- 119.D0746179 (x2) GEAR:IDLER:INTERMEDIATE TRANSFER:Z17:Z53
- 113.D0746168 TIGHTENER:INTERMEDIATE TRANSFER:ASSY
- 117.D0746172 (x2) COLLAR:ON-OFF:INTERMEDIATE TRANSFER
- 112.D0746165 (x2) PULLEY:ON-OFF:BELT TENSIONER
- 109.D0746162 TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER

- 110.D0746163 (x2) GEAR:TIMING PULLEY:IDLER:INTERMEDIATE TRANSFER

- 104.D0746153 SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:FRONT:ASSY

- 115.D0746170 (x2) COIL SPRING:PRESSURE:TIGHTENER

- 116.D0746171 (x2) GUIDE PLATE:COIL SPRING:PRESSURE:TIGHTENER

- 122.D0746334 (x2) COIL SPRING:PRESSURE:TRANSFER ROLLER

- 111.D0746164 SYNCHRONOUS BELT:ON-OFF:INTERMEDIATE TRANSFER

- 118.D0746175 (x4) PLAIN SHAFT BEARING:SLIDE RAIL:ON-OFF

- 106.D0746156 (x2) TENSION SPRING:ON-OFF:SLIDE RAIL

- 105.D0746155 SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:REAR:ASSY

- 114.D0746169 ROLLER:FRONT:INTERMEDIATE TRANSFER:LEFT

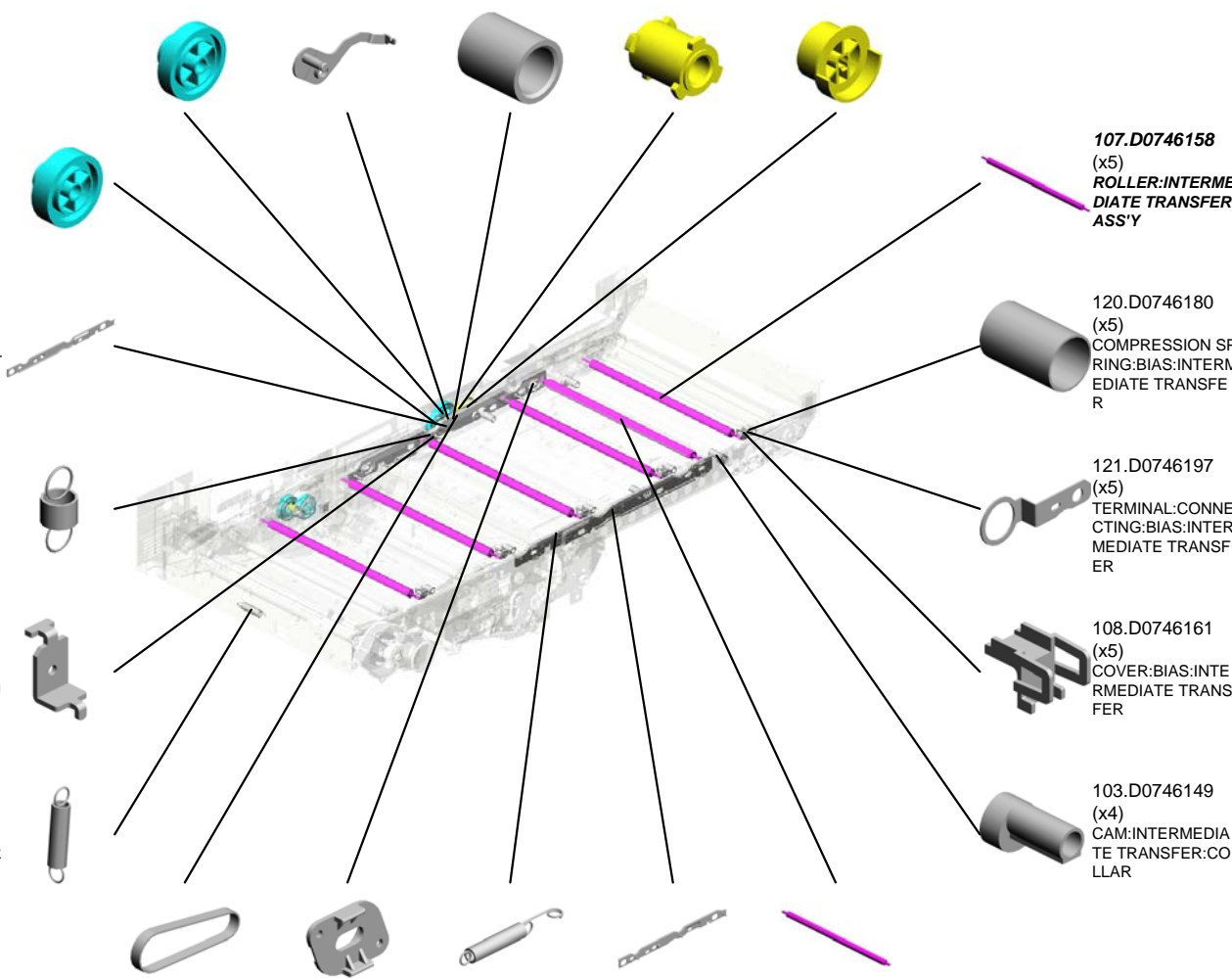
- 107.D0746158 (x5) ROLLER:INTERMEDIATE TRANSFER:ASSY

- 120.D0746180 (x5) COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER

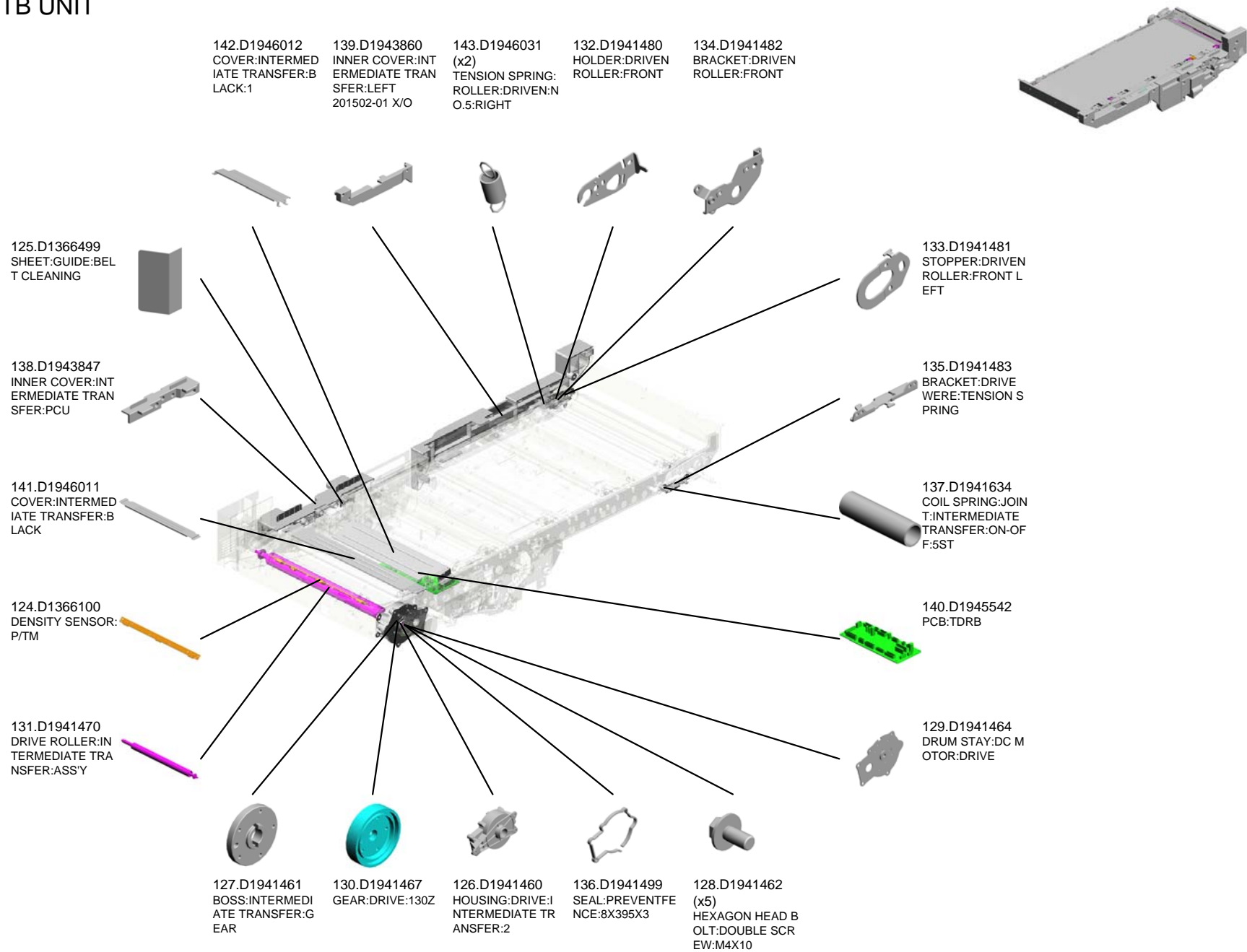
- 121.D0746197 (x5) TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER

- 108.D0746161 (x5) COVER:BIAS:INTERMEDIATE TRANSFER

- 103.D0746149 (x4) CAM:INTERMEDIATE TRANSFER:COLLAR



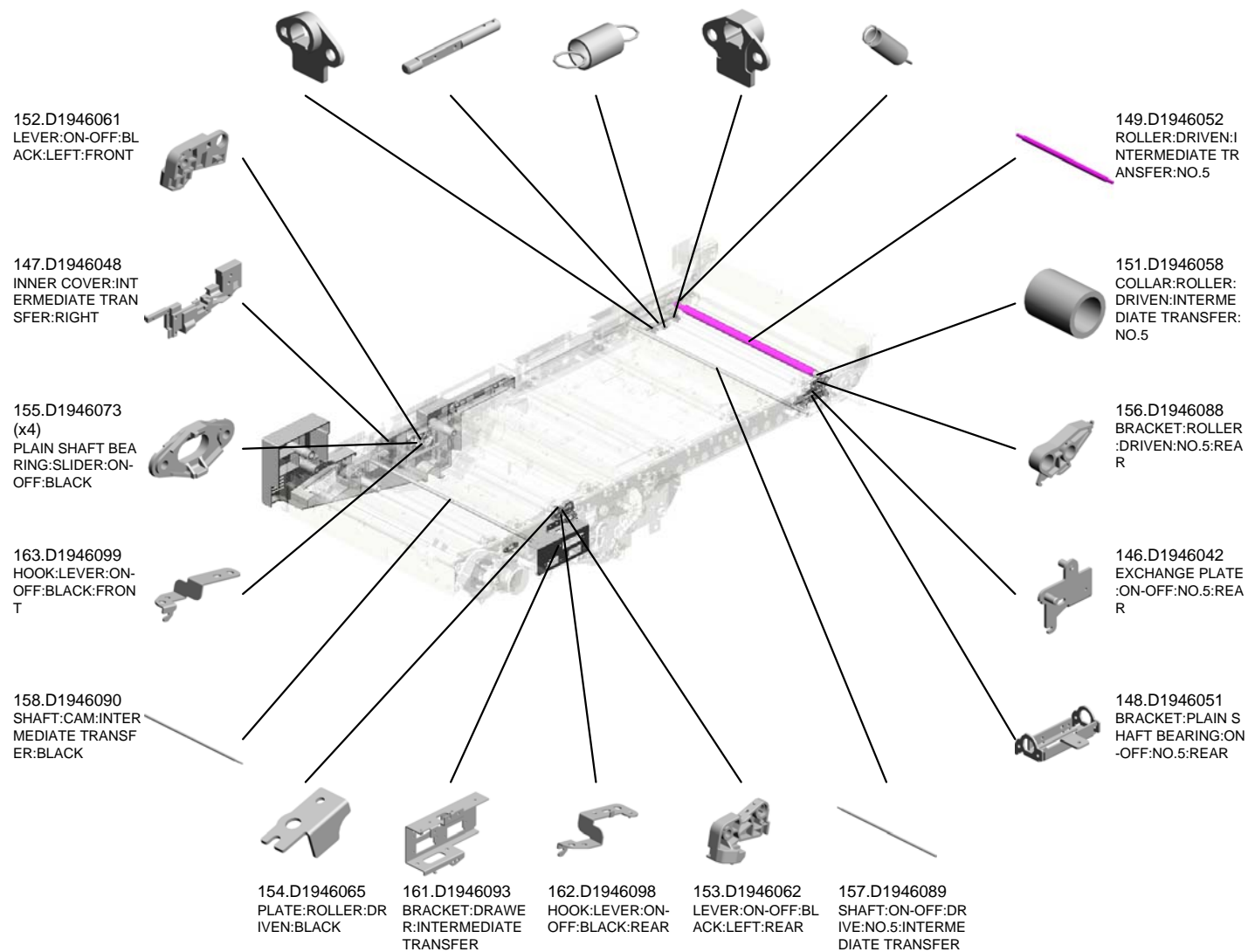
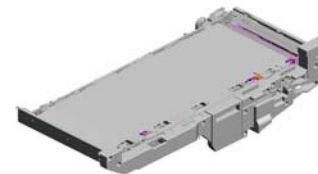
# U009 ITB UNIT



U001	U002	U003	U004	U005	U006	U007	U008	<b>U009</b>	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U009 ITB UNIT

- 159.D1946091 (x2) PLAIN SHAFT BEARING:SHAFT:ON-OFF:NO.5:RIGHT
- 160.D1946092 (x2) SHAFT:SLIDE:ON-OFF:INTERMEDIATE TRANSFER:NO.5
- 145.D1946033 (x2) TENSION SPRING:SLIDER:SHAFT:NO.5
- 150.D1946055 (x2) PLAIN SHAFT BEARING:SHAFT:ON-OFF:NO.5:LEFT
- 144.D1946032 (x2) TENSION SPRING:ROLLER:DRIVEN:NO.5:LEFT



# U009 ITB UNIT

- 168.D1946125 (x2)  
ROLLER:FRONT:INTERMEDIATE TRANSFER:RIGHT
- 167.D1946115  
COVER:INTERMEDIATE TRANSFER:NO.2
- 180.D1946177 (x2)  
DC STEPPER MOTOR:DIA42:24V
- 164.D1946103  
BRACKET:MOTOR:ON-OFF:INTERMEDIATE TRANSFER
- 176.D1946160  
SPRING PLATE:EA RTH:ROLLER:NO.5:ASSY



169.D1946140  
PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASSY

174.D1946148  
SYNCHRONOUS BELT:80S2M224

175.D1946154  
TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER:BLACK

178.D1946172  
SLIDER:ON-OFF:BLACK:FRONT

182.D1946183 (x2)  
LEVER:ON-OFF:BLACK:RIGHT

181.D1946182  
PLATE:ROLLER:DRIVEN:BLACK:RIGHT

177.D1946166  
SLIDER:ON-OFF:BLACK:REAR

179.D1946176 (x2)  
CAM:ON-OFF:BLACK:AUTOMATIC

173.D1946147  
SPRING PLATE:ELECTRODE:OPPOSITE:TRANSFER ROLLER

166.D1946114 (x2)  
COVER:INTERMEDIATE TRANSFER:NO.1

171.D1946144  
BRACKET:ROLLER:DRIVEN:NO.5:FRONT

172.D1946145  
EXCHANGE PLATE:ON-OFF:NO.5:FRONT

170.D1946142  
BRACKET:PLAIN SHAFT BEARING:ON-OFF:NO.5:FRONT

165.D1946112  
COVER:INTERMEDIATE TRANSFER:NO.4

183.D1946191  
JOINT:INTERMEDIATE TRANSFER:ON-OFF:5ST

# U009 ITB UNIT



- 206.D1946459 (x2) TENSION SPRING: ON-OFF:BLACK:LEFT
- 201.D1946449 (x2) TENSION SPRING: PLATE:INTERMEDIATE TRANSFER
- 184.D1946203 PULLEY:ON-OFF:TRANSFER ROLLER
- 185.D1946207 (x3) SHEET:GREASE:HOLDER:TRANSFER ROLLER
- 196.D1946436 CASE:OPPOSED:TRANSFER ROLLER :FRONT

207.D1946467 TIGHTENER:INTERMEDIATE TRANSFER:ASSY

204.D1946455 BRACKET:MOTOR:ON-OFF:INTERMEDIATE TRANSFER:BLACK

195.D1946432 TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER

190.D1946240 (x2) COIL SPRING:PRESSURE:TRANSFER ROLLER:20N

191.D1946241 (x2) COIL SPRING:PRESSURE:TRANSFER ROLLER:30N

205.D1946457 SHAFT:CAM:INTERMEDIATE TRANSFER:BLACK:2

198.D1946440 ROLLER:TRANSFER:FRONT

192.D1946396 GROUND PLATE:ROLLER:DRIVEN:LEFT

197.D1946439 CASE:OPPOSED:TRANSFER ROLLER :REAR

203.D1946454 BRACKET:ROLLER:TRANSFER:LEFT FRONT:ASSY

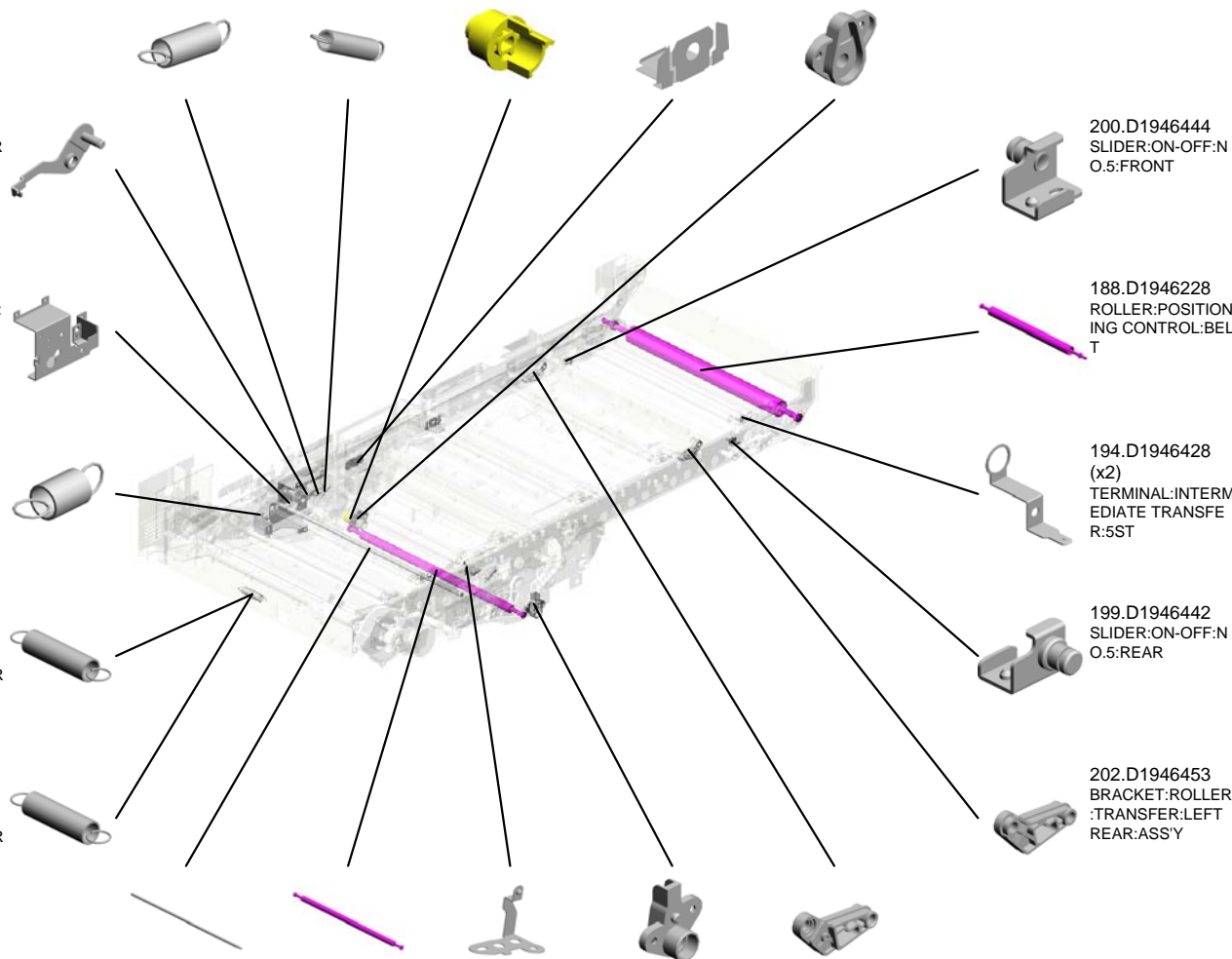
200.D1946444 SLIDER:ON-OFF:N.O.5:FRONT

188.D1946228 ROLLER:POSITIONING CONTROL:BELT

194.D1946428 (x2) TERMINAL:INTERMEDIATE TRANSFER:5ST

199.D1946442 SLIDER:ON-OFF:N.O.5:REAR

202.D1946453 BRACKET:ROLLER:TRANSFER:LEFT REAR:ASSY



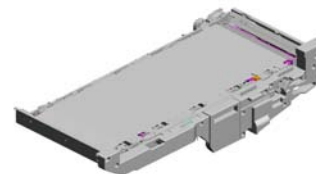
# U009 ITB UNIT

219.B2342399  
BOLT - M3X6  
201502-05

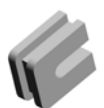
211.D6882142  
(x2)  
PLAIN SHAFT BEARING  
RING:6X8X10

209.D1946475  
GRIP:ON-OFF:INTERMEDIATE TRANSFER

208.D1946473  
(x2)  
TENSION SPRING: SLIDER:ON-OFF:BLOCK



217.G1786393  
SLEEVE:WIRE:LOWER:COVER



218.G1786394  
(x6)  
WIRE:STOPPER:LOWER:COVER



216.G1786392  
HOUSING:LOWER:COVER



221.D1946248  
(x4)  
DECAL:INNER COVER:INTERMEDIATE TRANSFER  
201502-04



212.G0143291  
(x6)  
SNAP RING - PICK UP



214.G1785023  
TIMING BELT:S2M1 90



220.D1946222  
GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:5.0-ASSY  
201502-09



215.G1786352  
GUIDE PLATE:ENCODER



210.D1946499  
GROUND PLATE:ROLLER:DRIVEN:RIGHT



213.G1073834  
(x4)  
RIVET - 2.0



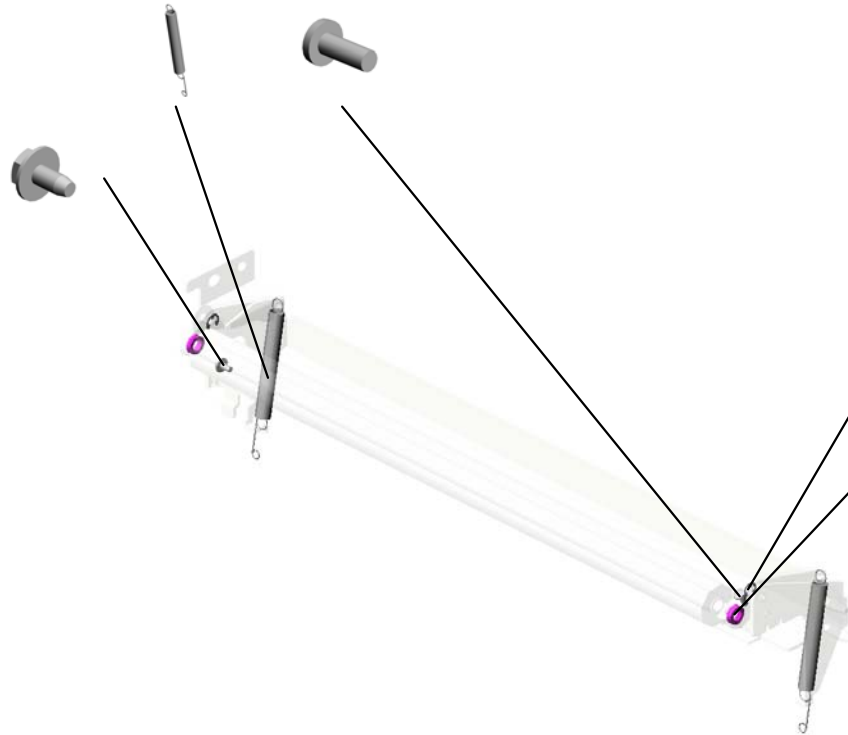
U009\_S001  
CASE:TENSION:ROLLER:ASS'Y

123.D0746397 (x2)  
COIL SPRING:TENSION:ROLLER  
3.03530080N  
SCREW:M3X8



62.D0743808  
CASE:TENSION:ROLLER:ASS'Y

5.03603006N  
SCREW - M3X6



13.07200040E  
(x2)  
RETAINING RING - M4

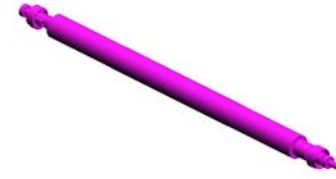
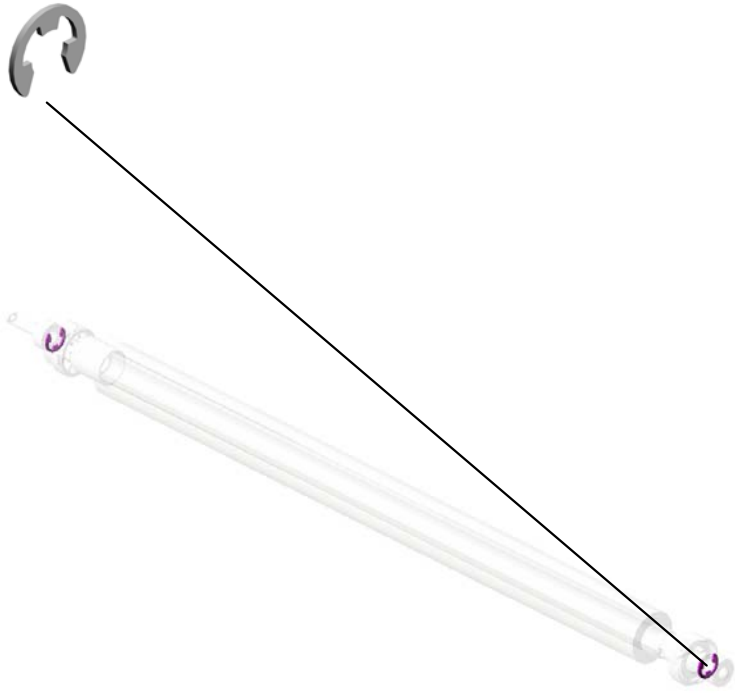
15.07403706  
(x2)  
BALL BEARING - M 6X10X3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U009\_S002  
ROLLER:OPPOSED:TRANSFER:PAPER:ASS'Y

14.07200060E  
(x2)  
RETAINING RING -  
M6



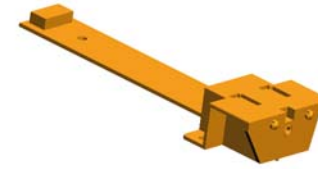
189.D1946231  
ROLLER:OPPOSED  
:TRANSFER:PAPE  
R:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U009\_S003

POSITIONING SENSOR:SCALE:INTERMEDIATE TRANSFER:ASS'Y

9.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



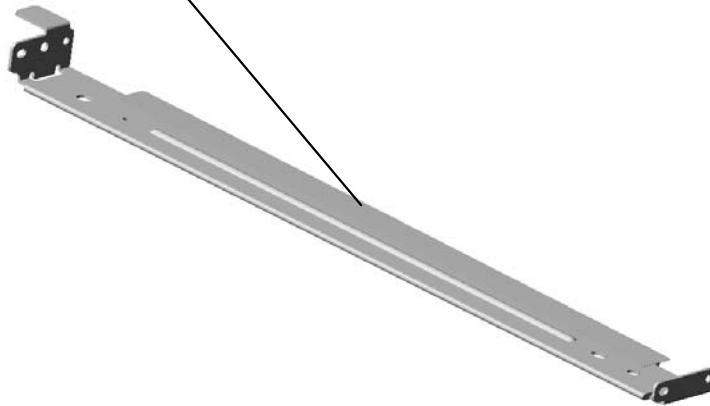
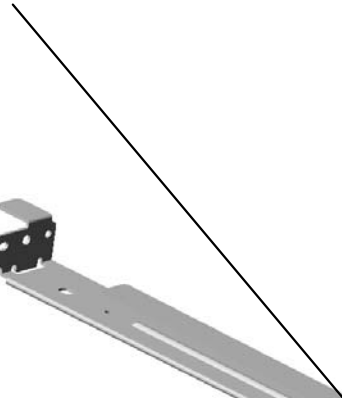
193.D1946420  
POSITIONING SEN  
SOR:SCALE:INTER  
MEDIATE TRANSF  
ER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U009\_S004

GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASS'Y

187.D1946214  
GUIDE:TRANSPOR  
T:INTERMEDIATE  
TRANSFER:5.0+:A  
SS'Y

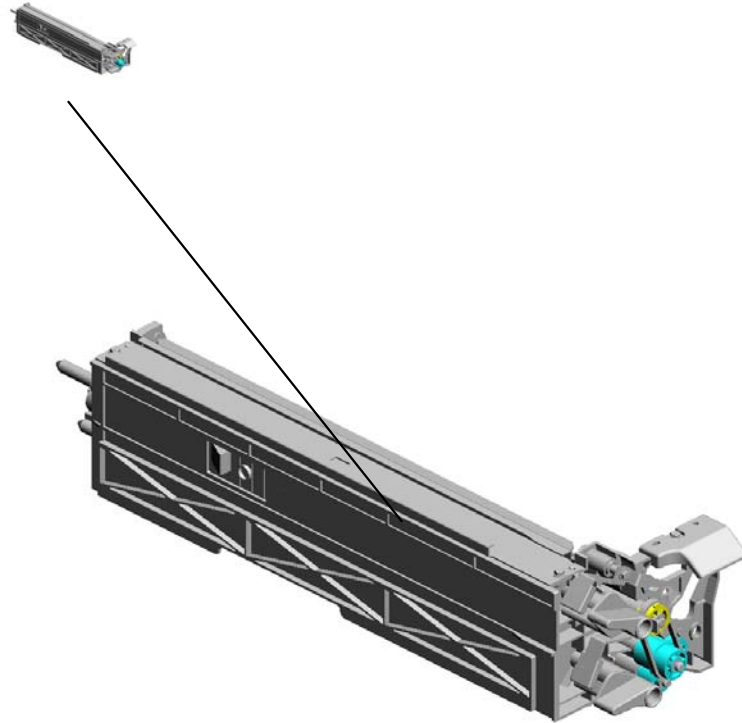


186.D1946210  
GUIDE:TRANSPOR  
T:INTERMEDIATE  
TRANSFER:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010.ITB CLEANING

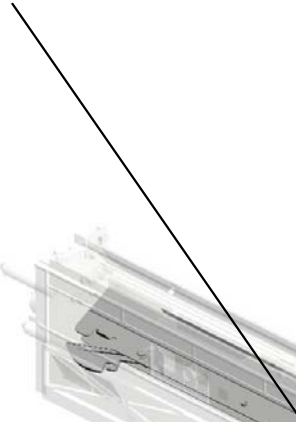
U010\_S001  
D1940641  
BELT CLEANING:ASS'Y



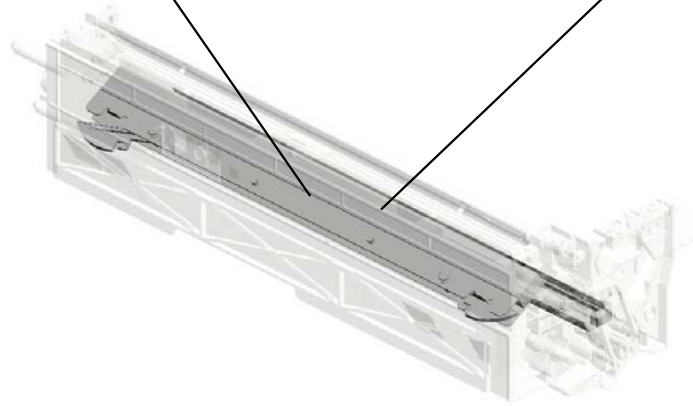
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010\_S001.BELT CLEANING:ASS'Y

U010\_S001\_S002  
D0746450  
COATING BAR:ASS'Y



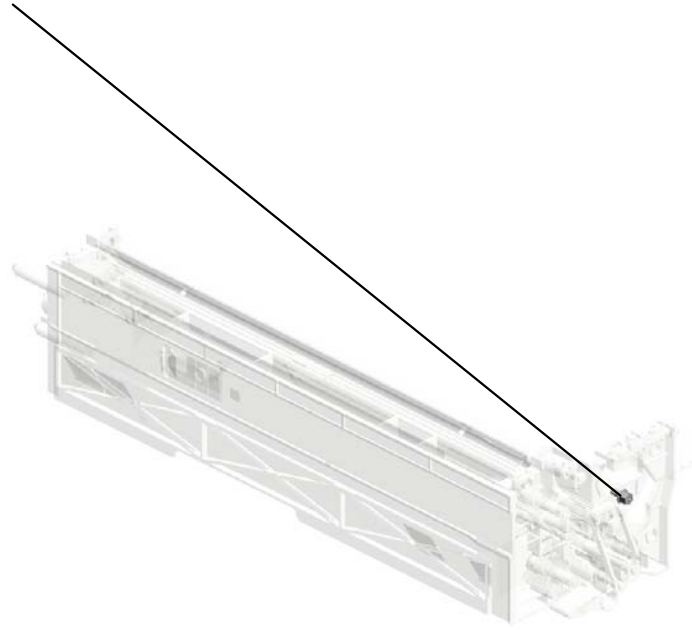
U010\_S001\_S001  
D0746413  
SCRAPER:BRUSH:REMOVE  
PAPER DUST:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U010 ITB CLEANING

9.B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



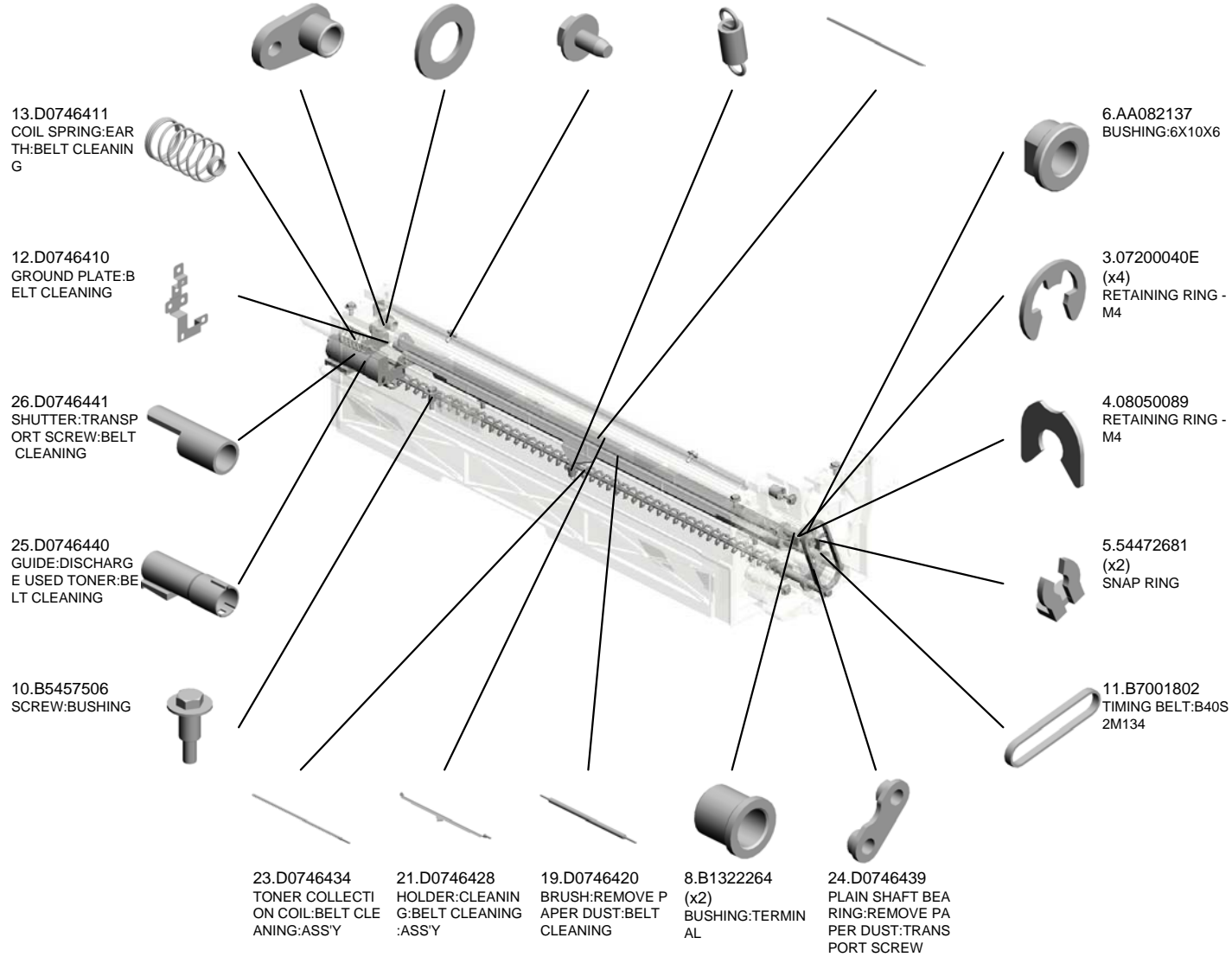
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001  
BELT CLEANING:ASS'Y

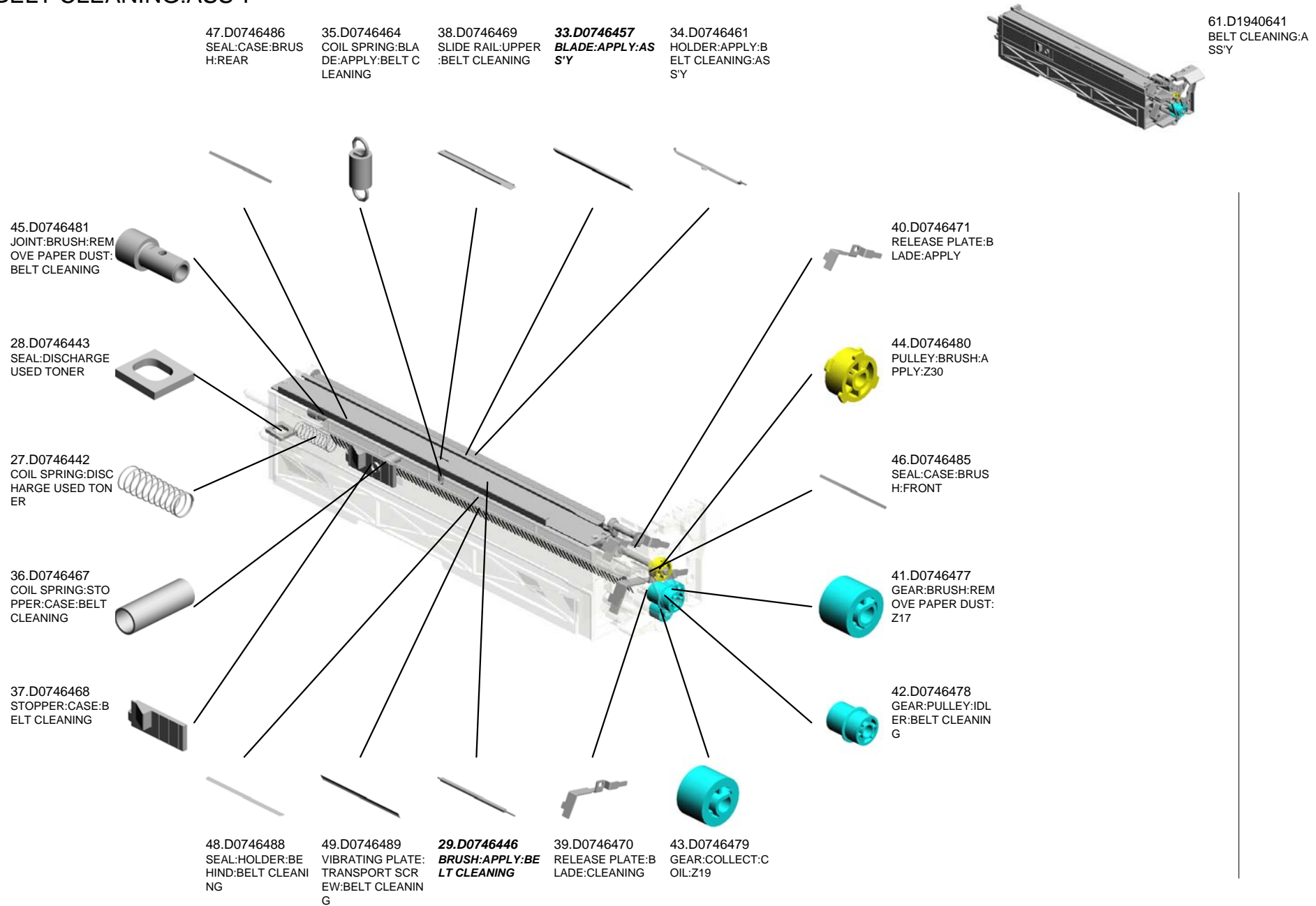
- 7.AA083022 (x2) BUSHING:DIA6:DIA8
- 2.07080060N (x2) WASHER:DIA6
- 1.03603006N (x19) SCREW - M3X6
- 22.D0746431 COIL SPRING:BLADE:CLEANING:BELT CLEANING
- 20.D0746424** **BLADE:CLEANING:**  
**BELT CLEANING:ASS'Y**



61.D1940641  
BELT CLEANING:ASS'Y



U010\_S001  
BELT CLEANING:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	<b>U010</b>	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001  
BELT CLEANING:ASS'Y

52.D0746492 SEAL:CASE:CLEANING BLADE:REAR LOWER  
 58.D1796414 SEAL:HOLDER:CLEANING BLADE:REAR LOWER  
 62.G1786621 (x2) COVER:RELEASE PLATE:BLADE



61.D1940641 BELT CLEANING:ASS'Y

59.D1796415 (x2) SEAL:HOLDER:CLEANING BLADE:LOWER

60.D1796416 (x2) SEAL:HOLDER:CLEANING BLADE:BEHIND

50.D0746490 SEAL:BASE:CASE:BELT CLEANING

54.D0746496 GRIP:BELT CLEANING

51.D0746491 SEAL:CASE:CLEANING BLADE:FRONT

55.D0746497 (x2) DECAL:POSITIONING DISPLAY:TCRUNG

53.D0746495 (x2) LEVER:RELEASE:BLADE

56.D1796412 (x2) SEAL:HOLDER:CLEANING BLADE:UPPER

57.D1796413 SEAL:HOLDER:CLEANING BLADE:FRONT LOWER

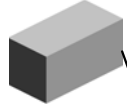
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001\_S001  
SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y

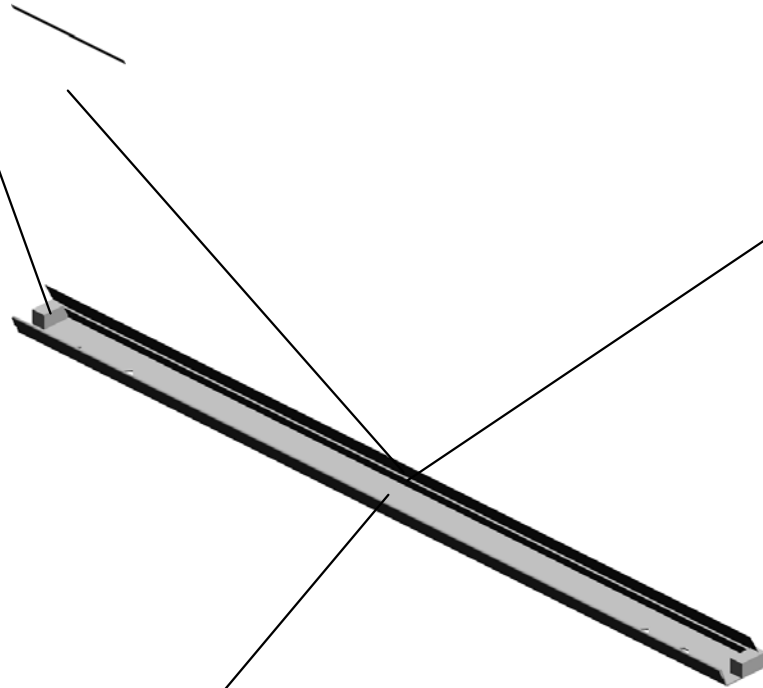
17.D0746416  
SEAL:ENTRANCE  
SEAL:BELT CLEAN  
ING

14.D0746413  
SCRAPER:BRUSH:  
REMOVE PAPER D  
UST:ASS'Y

18.D0746417  
(x2)  
SEAL:SCRAPER



16.D0746415  
DUAL FACES TEPE  
:ENTRANCE SEAL:  
BELT CLEANING



15.D0746414  
SCRAPER:BRUSH:  
REMOVE PAPER D  
UST

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U010\_S001\_S002  
COATING BAR:ASS'Y

32.D0746455  
COIL SPRING:COA  
TING BAR



31.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING

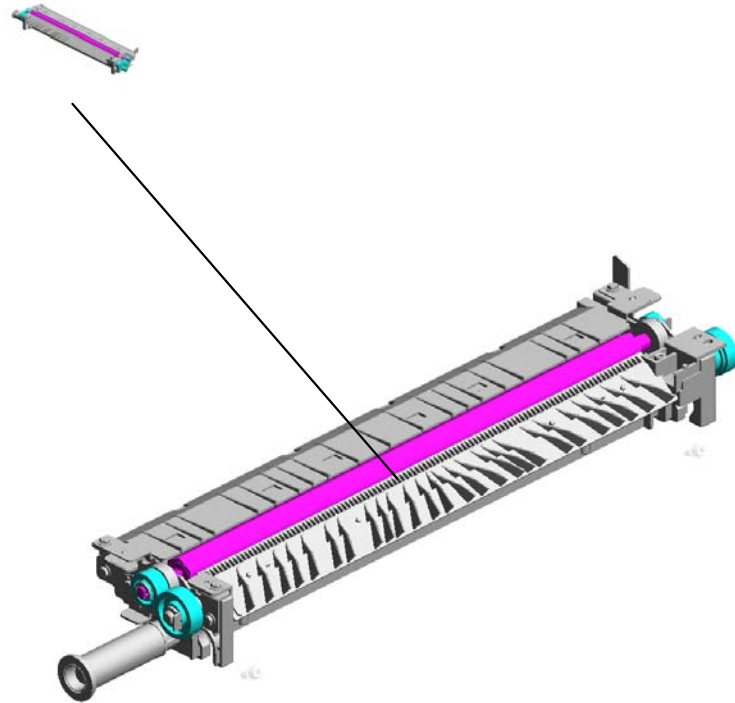


30.D0746450  
COATING BAR:AS  
S'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011.TRANSFER/SEPARATION

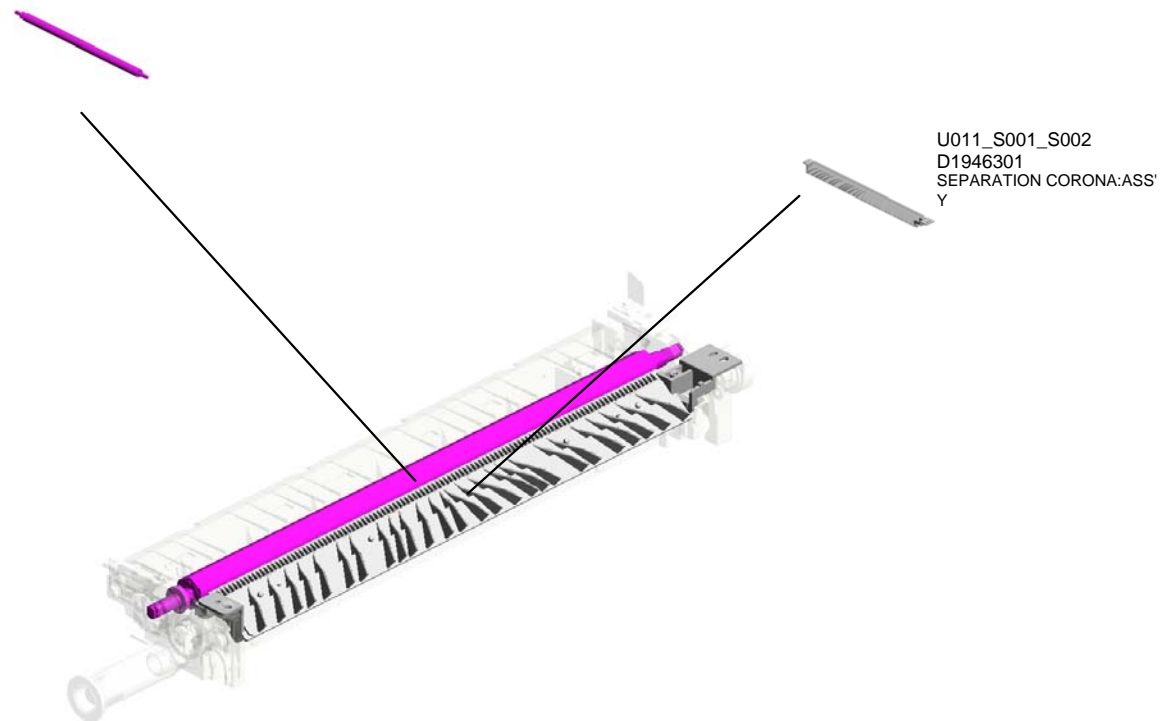
U011\_S001  
D1946200  
TRANSFER/SEPARATION UN  
IT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011\_S001.TRANSFER/SEPARATION UNIT:ASS'Y

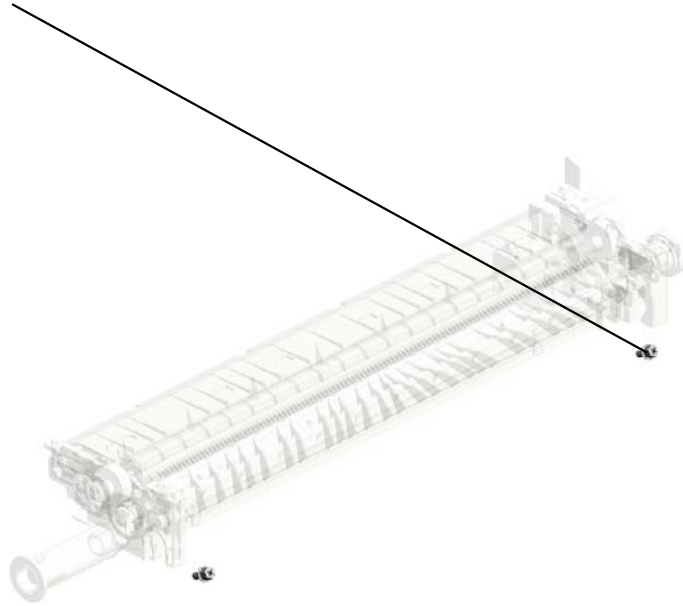
U011\_S001\_S001  
D1946202  
TRANSFER ROLLER:18MIC



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011 TRANSFER/SEPARATION

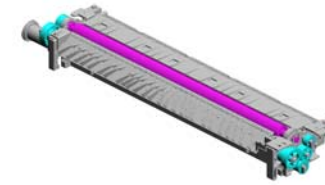
18.B2342390  
(x2)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



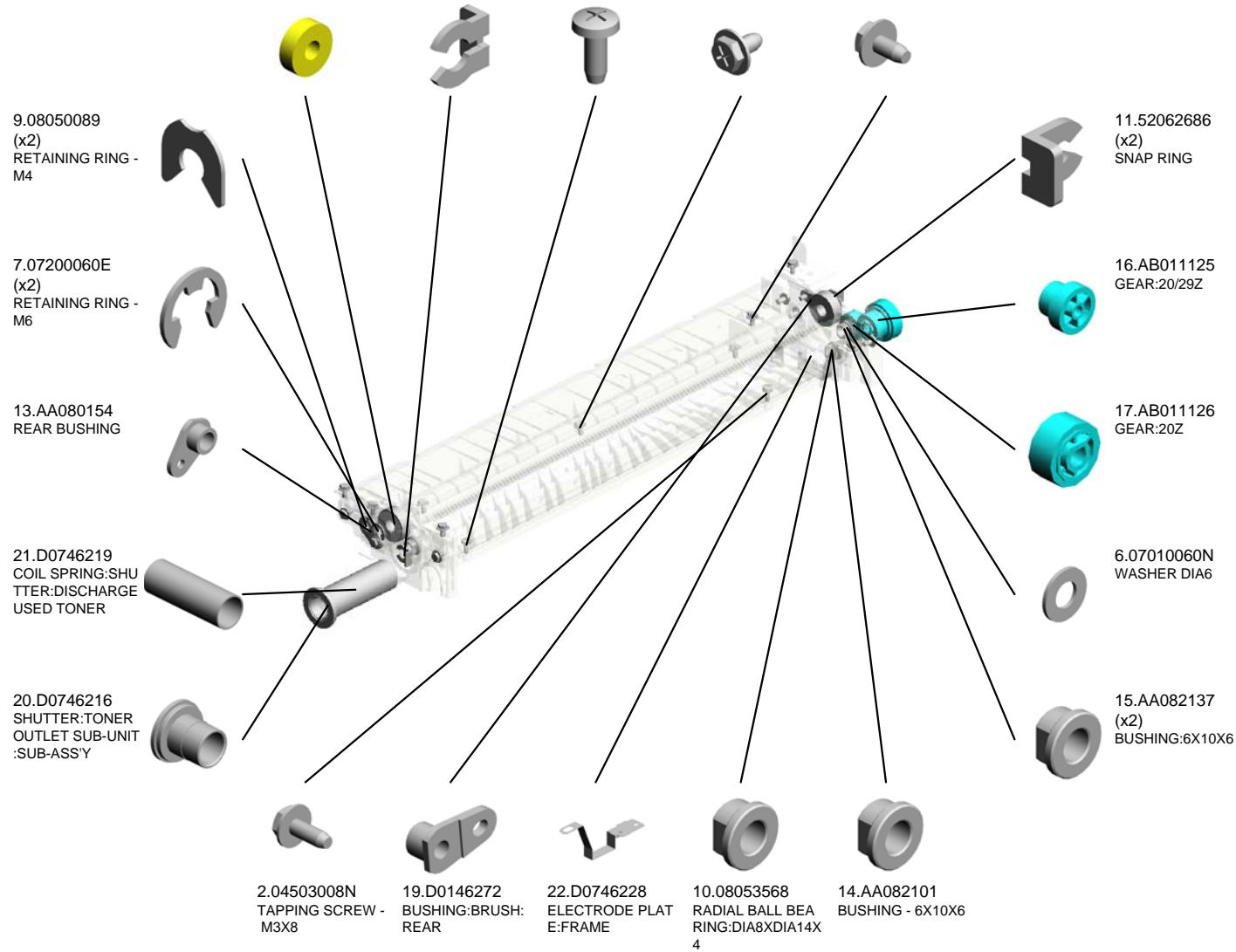
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U011\_S001 TRANSFER/SEPARATION UNIT:ASS'Y

- 8.07403008 (x2) BALL BEARING - 8X22X7
- 12.52152621 SNAP RING - M6
- 4.04523008N (x2) TAPPING SCREW - M3X8
- 5.04543006Q (x2) TAPPING SCREW - M3X6
- 1.03603006N (x14) SCREW - M3X6



39.D1946200  
TRANSFER/SEPARATION UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S001

TRANSFER/SEPARATION UNIT:ASS'Y

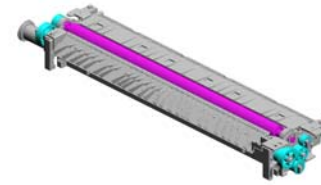
42.G1784018  
CASE:COATING BAR:TRANSFER ROLLER

**43.G1786767**  
**COATING BAR:TRANSFER ROLLER**

31.D0746280  
GUIDE PLATE:ENTRANCE:TRANSFER ROLLER:ASSY

26.D0746270  
HOLDER:BLADE:ASSY

**25.D0746265**  
**BLADE:TRANSFER ROLLER:ASS'Y**



39.D1946200  
TRANSFER/SEPARATION UNIT:ASS'Y

30.D0746279  
(x2)  
COIL SPRING:BLADE:TRANSFER ROLLER



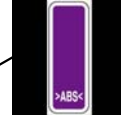
28.D0746274  
(x2)  
SEAL:HOLDER:UPPER



34.D0746311  
GEAR:TRANSFER ROLLER



35.D0746312  
GEAR:IDLER:TRANSFER ROLLER



23.D0746241  
(x2)  
DECAL:GRIP:TRANSFER/SEPARATION UNIT

38.D0746315  
GEAR:BRUSH:APPLY



29.D0746276  
PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASSY



36.D0746313  
GEAR:IDLER:COLLECTION COIL



37.D0746314  
GEAR:COLLECTION COIL



33.D0746294  
TRANSPORT SCREW:TRANSFER ROLLER:ASSY

27.D0746273  
SEAL:HOLDER

24.D0746255  
BRUSH ROLLER:TRANSFER ROLLER:ASSY

32.D0746291  
(x2)  
COIL SPRING:COATING BAR

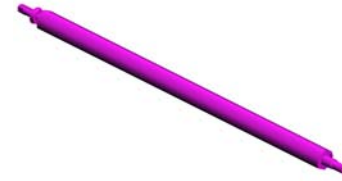


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U011\_S001\_S001  
TRANSFER ROLLER:18MIC

10.08053568  
RADIAL BALL BEA  
RING: DIA8XDIA14X  
4



40.D1946202  
TRANSFER ROLLE  
R:18MIC

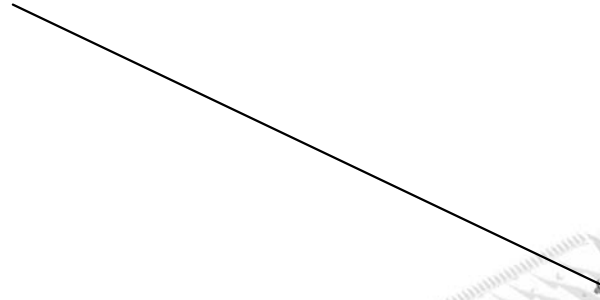
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U011\_S001\_S002  
SEPARATION CORONA:ASS'Y

3.04523006N  
BINDING SELF-TA  
PPING SCREW:3X  
6



41.D1946301  
SEPARATION COR  
ONA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012.USED TONER

U012\_S006  
D0746627  
COLLECTION BOTTLE:SMALL:ASSY

U012\_S004  
D0746601  
TONER OUTLET SUB-UNIT:LOWER:ASSY

U012\_S005  
D1946521  
TONER OUTLET SUB-UNIT:PCU:MAIN:5ST:ASSY

U012\_S007  
D0746590  
COLLECTION BOTTLE:ASSY

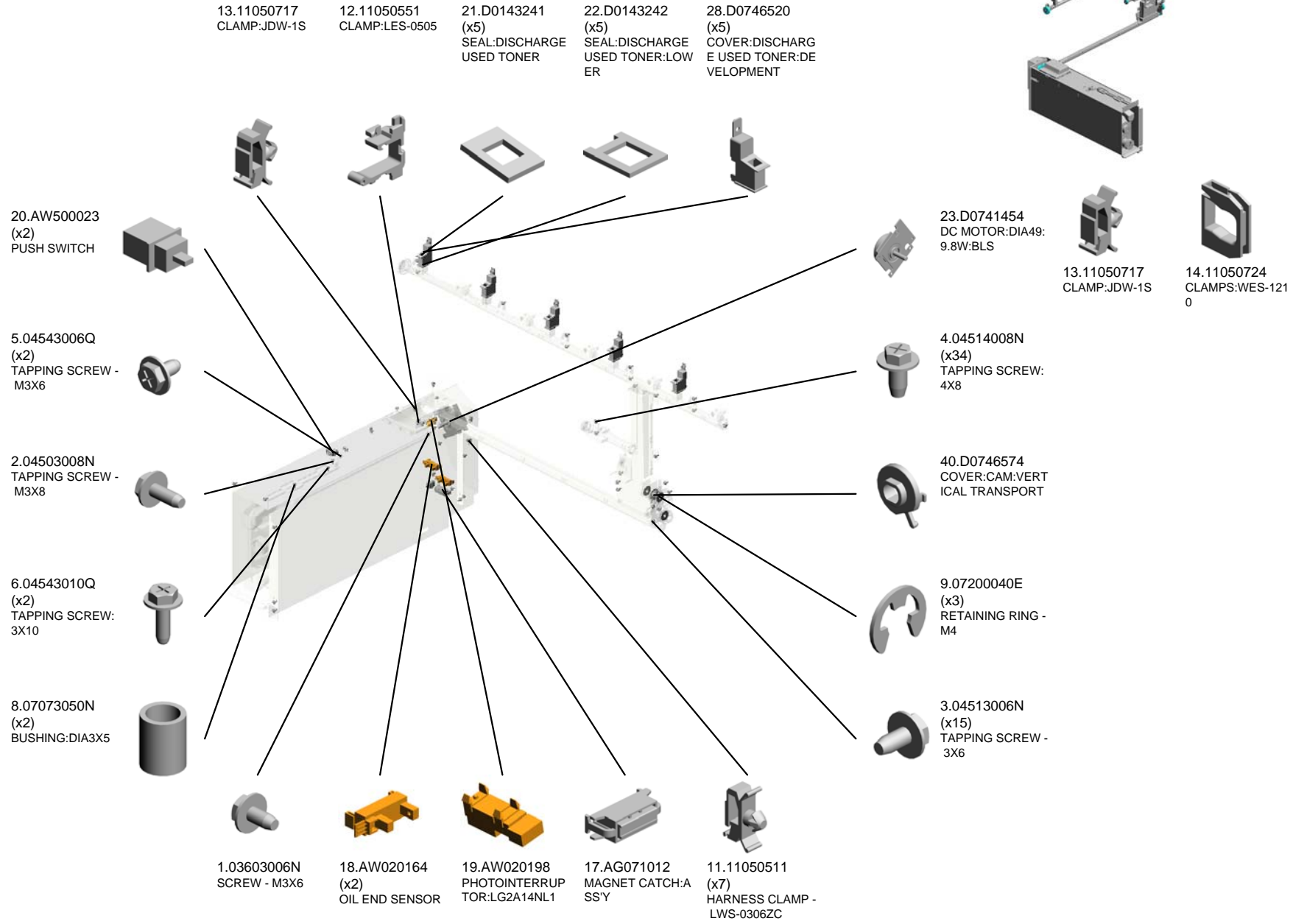
U012\_S001  
D0746531  
TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASSY

U012\_S002  
D0746551  
TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASSY

U012\_S003  
D0746572  
BRACKET:VERTICAL TRANSPORT:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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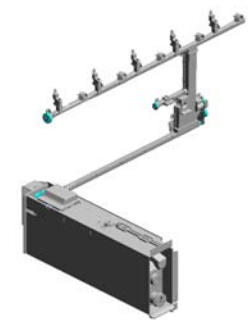
# U012 USED TONER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U012 USED TONER

- 71.D0746663 TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63
- 81.D1946528 (D194/D195):(D203/D204-NA,-EU):CAP:TONER OUTLET SUB-UNIT
- 72.D0746664 GEAR:IDLER:Z49/Z27
- 73.D0746665 GEAR:JOINT:COLLECTION BOTTLE:Z65
- 74.D0746666 GEAR:IDLER:Z37/Z28



68.D0746647  
BRACKET:PUSH SWITCH

70.D0746659  
SHAFT:JOINT:COLLECTION BOTTLE:ASSY

77.D0746669  
SPRING PLATE:PUSH SWITCH

69.D0746648  
LINK:PUSH SWITCH:TONER RECYCLING SUB-UNIT

52.D0746626  
INNER COVER:TONER RECYCLING SUB-UNIT

82.D1946656  
COVER:GEAR:SIDE PLATE:PEEN

75.D0746667  
HOLDER:RADIAL BALL BEARING:JOINT

42.D0746577  
CAM:VERTICAL TRANSPORT:DIA15

46.D0746586  
GEAR:Z35:IDLER:VERTICAL TRANSPORT

44.D0746579  
SEAL:COVER:CAM:VERTICAL TRANSPORT

41.D0746575  
SHAFT:CAM:VERTICAL TRANSPORT

84.GA082010  
BUSHING:DIA6:DIA10:9

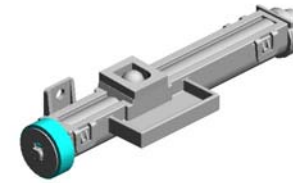
43.D0746578  
GEAR:Z37:CAM:VERTICAL TRANSPORT

45.D0746585  
(x2)  
GEAR:Z38/Z24:VERTICAL TRANSPORT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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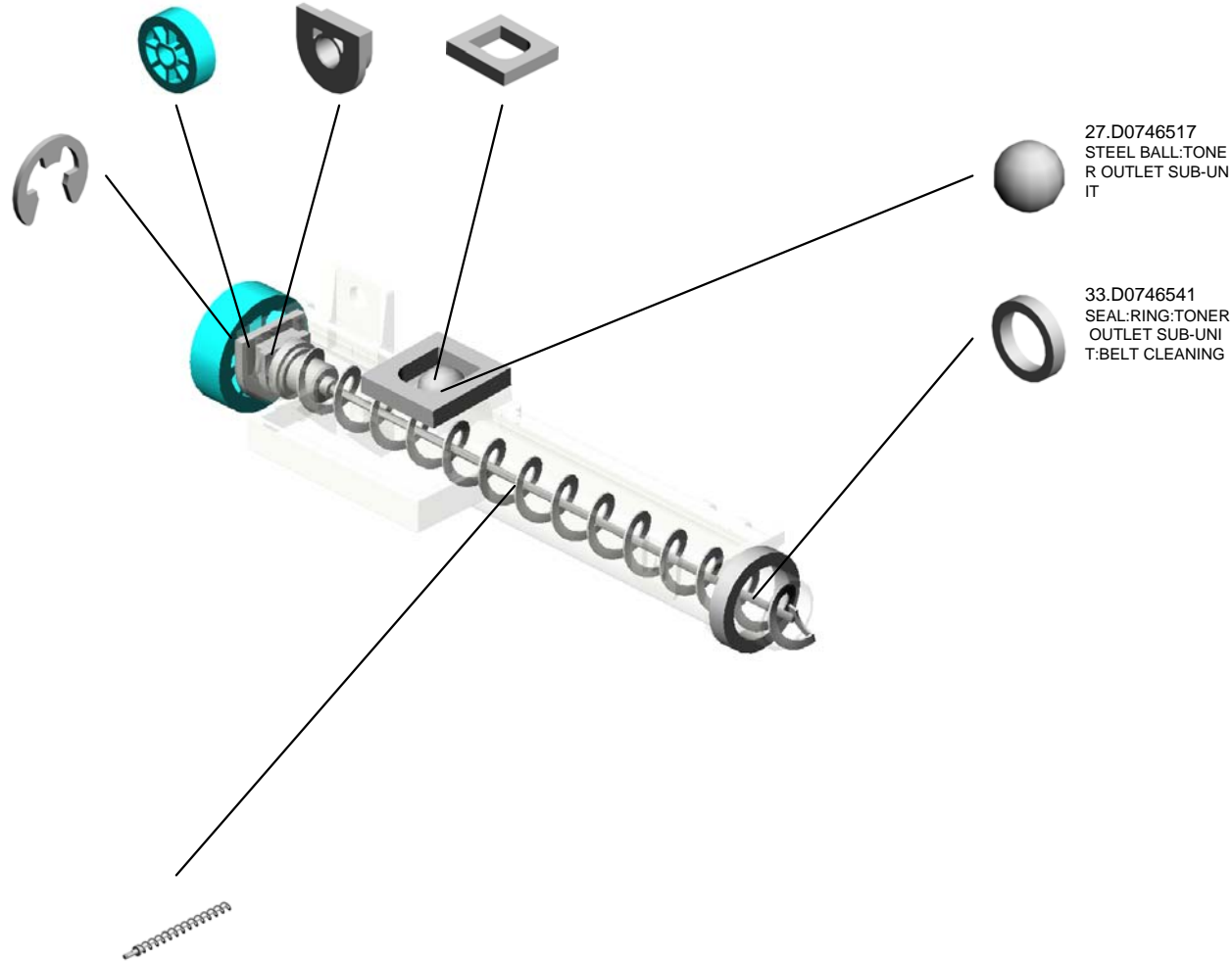
U012\_S001  
 TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y

31.D0746539 GEAR:Z29:TRANSPORT SCREW:BELT CLEANING  
 24.D0746511 PLAIN SHAFT BEARING:TONER RECYCLING SUB-UNIT  
 32.D0746540 SEAL:BELT CLEANING:MAIN



29.D0746531 TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y

9.07200040E RETAINING RING - M4



27.D0746517 STEEL BALL:TONER OUTLET SUB-UNIT

33.D0746541 SEAL:RING:TONER OUTLET SUB-UNIT:BELT CLEANING

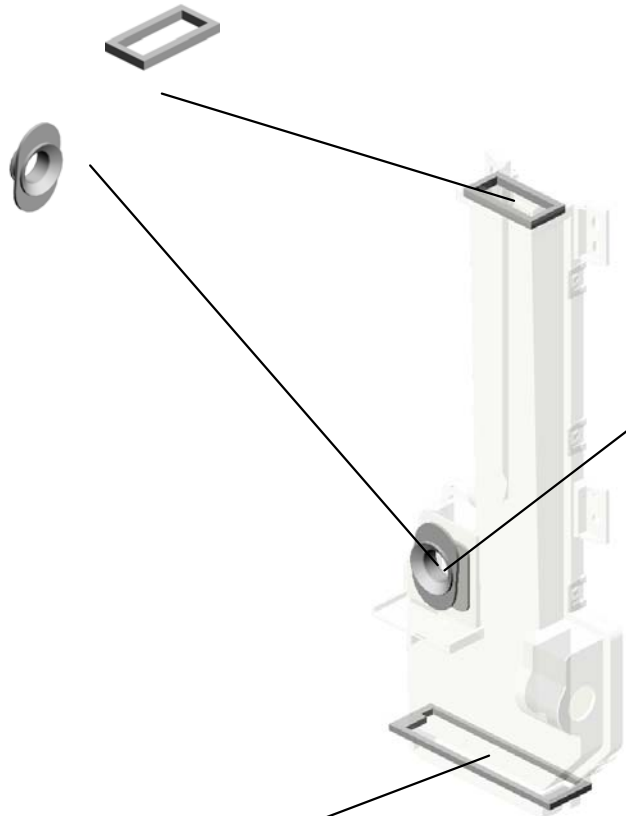
30.D0746534 TRANSPORT SCREW:BELT CLEANING:MAIN:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U012\_S002  
TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASS'Y

38.D0746567  
SEAL:VERTICAL T  
RANSPORT:UPPE  
R

35.D0746564  
TONER OUTLET S  
UB-UNIT:T/S UNIT:  
SHUTTER:OUTER



36.D0746565  
TONER OUTLET S  
UB-UNIT:T/S UNIT:  
SHUTTER:INNER

37.D0746566  
SEAL:VERTICAL T  
RANSPORT:LOWE  
R

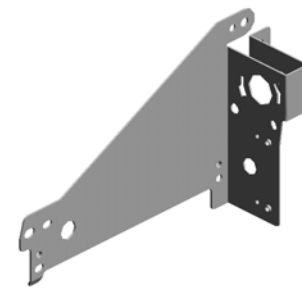


34.D0746551  
TONER OUTLET S  
UB-UNIT:VERTICA  
L TRANSPORT:AS  
SY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U012\_S003  
BRACKET:VERTICAL TRANSPORT:ASS'Y

16.AA080247  
BUSHING - B-F6-3



39.D0746572  
BRACKET:VERTICAL TRANSPORT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U012\_S004

TONER OUTLET SUB-UNIT:LOWER:ASS'Y

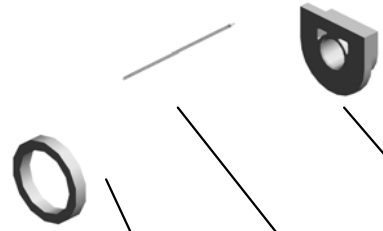
49.D0746604 TRANSPORT SCR  
EW:TONER OUTLE  
T SUB-UNIT:LOWE  
R:ASS'Y

24.D0746511 PLAIN SHAFT BEA  
RING:TONER REC  
YCLING SUB-UNIT

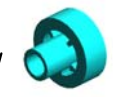


48.D0746601  
TONER OUTLET S  
UB-UNIT:LOWER:A  
SS'Y

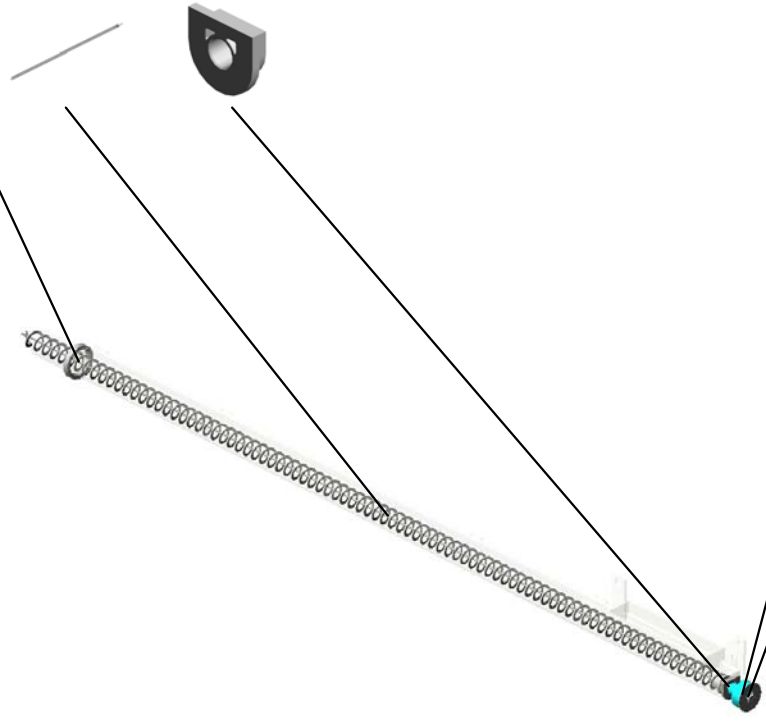
51.D0746610  
SEAL:RING:TONER  
OUTLET SUB-UNI  
T:LOWER



50.D0746609  
GEAR:Z23:TRANSP  
ORT SCREW:LOW  
ER



9.07200040E  
RETAINING RING -  
M4



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U012\_S005

TONER OUTLET SUB-UNIT:PCU:MAIN:5ST:ASS'Y

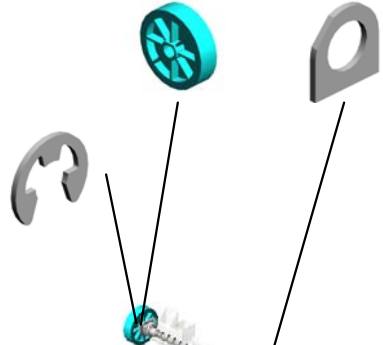
25.D0746512  
GEAR:Z35:TRANSP  
ORT SCREW:PCU:  
MAIN

26.D0746514  
(x5)  
SEAL:TONER OUT  
LET SUB-UNIT:PC  
U

80.D1946521  
TONER OUTLET S  
UB-UNIT:PCU:MAI  
N:5ST:ASS'Y



9.07200040E  
RETAINING RING -  
M4



27.D0746517  
(x10)  
STEEL BALL: TONE  
R OUTLET SUB-UN  
IT



24.D0746511  
(x2)  
PLAIN SHAFT BEA  
RING: TONER REC  
YCLING SUB-UNIT



79.D1946504  
TRANSPORT SCR  
EW:PCU:MAIN:ASS  
'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U012\_S006  
COLLECTION BOTTLE:SMALL:ASS'Y



53.D0746627  
COLLECTION BOT  
TLE:SMALL:ASSY

63.D0746642  
(x2)  
PLAIN SHAFT BEA  
RING:SMALL

67.D0746646  
(x2)  
SEAL:TONER REC  
YCLING SUB-UNIT:  
SMALL

59.D0746634  
(x2)  
AGITATOR:SMALL

54.D0746629  
COVER:COLLECTI  
ON BOTTLE:SMAL  
L

62.D0746641  
(x2)  
PLAIN SHAFT BEA  
RING:SMALL:GEAR

2.04503008N  
(x6)  
TAPPING SCREW -  
M3X8

55.D0746630  
PIPE:COLLECTION  
BOTTLE:SMALL

56.D0746631  
SHUTTER:TONER  
RECYCLING SUB-  
UNIT:SMALL

57.D0746632  
COMPRESSION SP  
RING:SHUTTER:S  
MALL

76.D0746668  
SEAL:PIPE:TONER  
RECYCLING SUB-  
UNIT:SMALL

60.D0746635  
TRANSPORT SCR  
EW:SMALL:ASS'Y

61.D0746640  
PLAIN SHAFT BEA  
RING:TRANSPORT  
SCREW:SMALL

7.06320140G  
PARALLEL PIN

66.D0746645  
GEAR:AGITATOR:  
COLLECTION BOT  
TLE:SMALL:Z41

65.D0746644  
GEAR:AGITATOR:  
COLLECTION BOT  
TLE:SMALL:Z49/Z4  
1

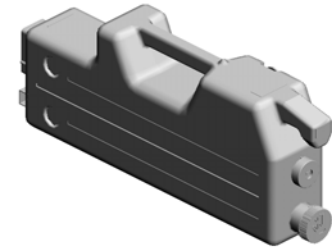
58.D0746633  
COVER:BEARING:  
SMALL

10.08050089  
(x2)  
RETAINING RING -  
M4

64.D0746643  
GEAR:TRANSPOR  
T SCREW:COLLEC  
TION BOTTLE:SMAL  
L:Z31

U012\_S007  
COLLECTION BOTTLE:ASS'Y

10.08050089 83.G0603602  
RETAINING RING - CAP:BOTTLE  
M4



47.D0746590  
COLLECTION BOT  
TLE:ASS'Y

15.AA036015  
CAP:COLLECTION  
BOTTLE



78.D0746684  
SEAL:TANK:USED  
TONER:COLLECT

2.04503008N  
(x4)  
TAPPING SCREW -  
M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U013.PAPER FEED(MAIN)

U013\_S001  
D1942681  
CONTACT IMAGE SENSOR:ASSY

U013\_S002  
D1942703  
SWING UNIT:ASSY

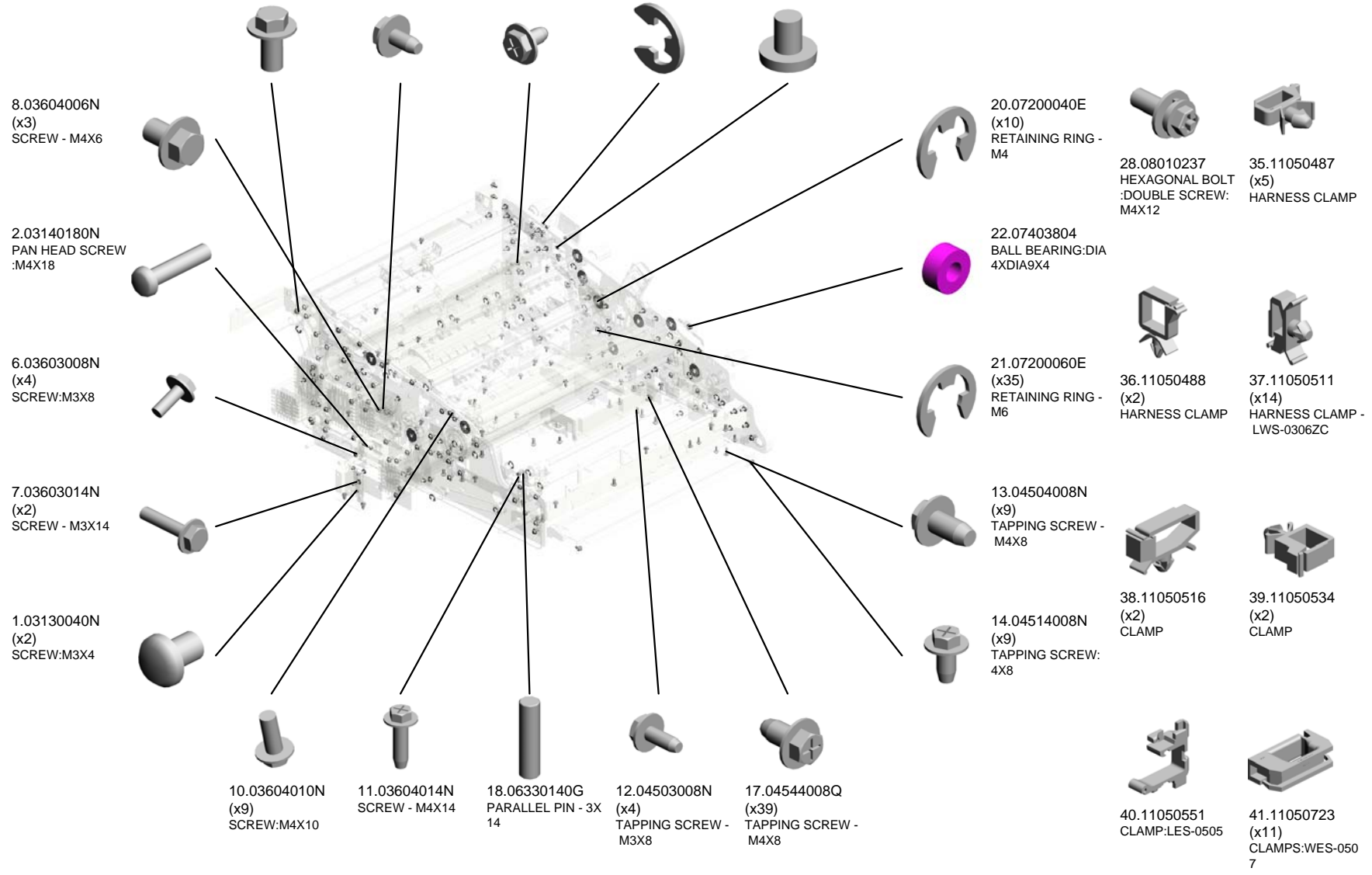
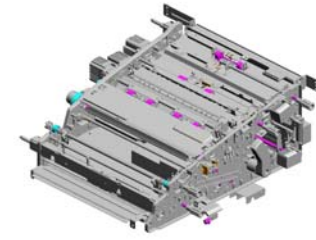
U013\_S004  
D0746230  
CASE:TERMINAL:SEPARATION:ASSY

U013\_S003  
D0742979  
LEVER:GUIDE PLATE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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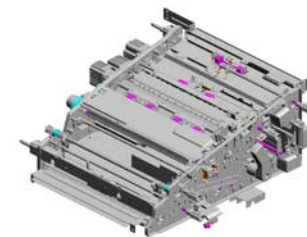
# U013 PAPER FEED(MAIN)

9.03604008N (x97) SCREW - M4X8  
 5.03603006N (x29) SCREW - M3X6  
 16.04543006Q (x4) TAPPING SCREW - M3X6  
 19.07200030E (x3) RETAINING RING - M3  
 3.03530040N (x7) SCREW - M3X4



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	<b>U013</b>	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

# U013 PAPER FEED(MAIN)



- 44.54472681 (x2) SNAP RING
- 32.08050092 (x2) RETAINING RING - 3M
- 27.07423808 (x7) BALL BEARING - 8 X16X5
- 40.11050551 (x3) CLAMP:LES-0505
- 28.08010237 (x3) HEXAGONAL BOLT :DOUBLE SCREW: M4X12

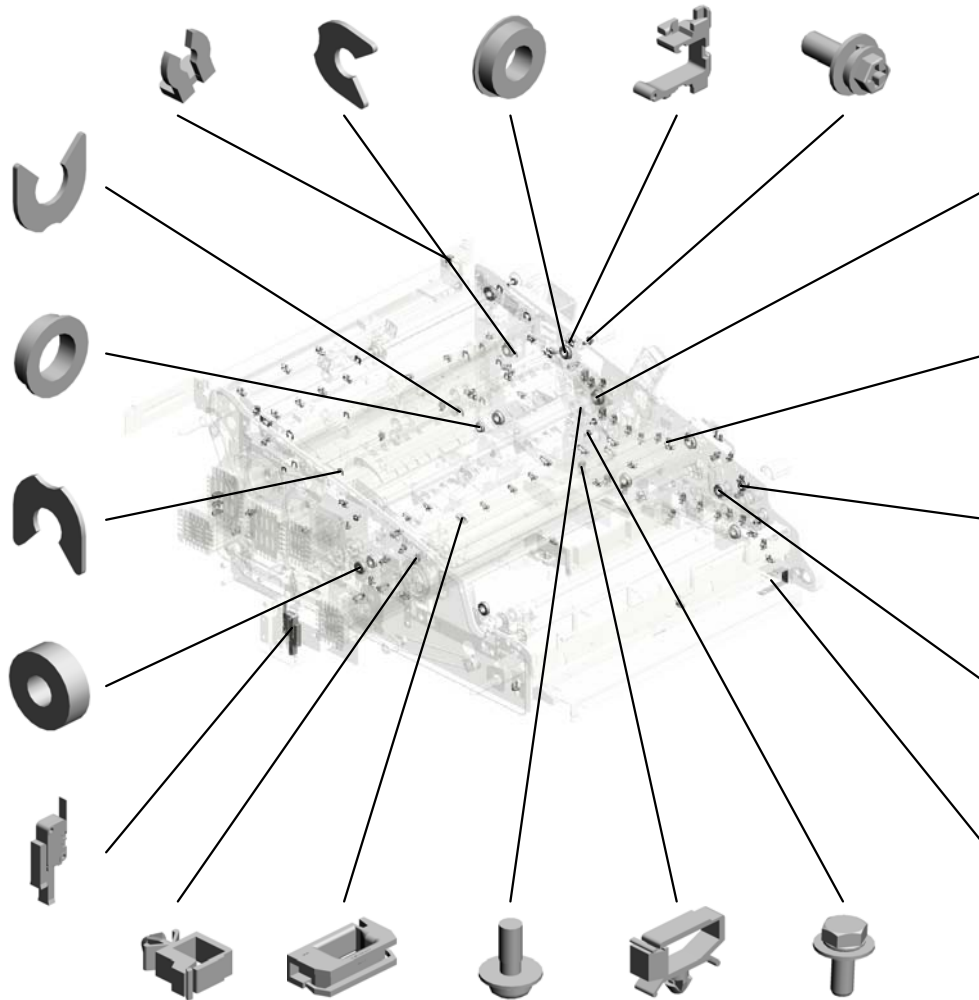
30.08050088 (x4) RETAINING RING - M6

26.07413708 BALL BEARING - 8 X12X3.5MM

31.08050089 (x10) RETAINING RING - M4

23.07403906 (x2) BALL BEARING - 6 X15X5

43.12042612 MICRO SWITCH:D3 V-16506-3C25



39.11050534 (x4) CLAMP

41.11050723 (x3) CLAMPS:WES-050 7

34.09543008N (x6) SCREW - M3X8

38.11050516 (x13) CLAMP

29.08046123 (x2) HEXAGONAL BOLT :W/WASHER:M3X8

24.07413006 BALL BEARING - 6 X17X6MM

42.11050726 (x2) CLAMPS:WES-221 7

37.11050511 (x62) HARNESS CLAMP - LWS-0306ZC

25.07413706 BALL BEARING - 6 X10X3

68.AA082104 BUSHING - 8X12X7

88.AX560011 LED

33.08053573 (x2) RADIAL BALL BEARING: DIA8X DIA16X 5

5.03603006N (x 5) SCREW - M3X6

9.03604008N (x12) SCREW - M4X8

14.04514008N (x 3) TAPPING SCREW:4X8

17.04544008Q (x20) TAPPING SCREW - M4X8

19.07200030E (x 1) RETAINING RING - M3

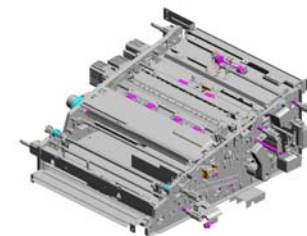
20.07200040E (x 2) RETAINING RING - M4

21.07200060E (x 2) RETAINING RING - M6

45.A2574493 BAND

67.AA082101 BUSHING - 6X10X6

# U013 PAPER FEED(MAIN)



- 64.AA066402 TORSION SPRING: GUIDE PLATE:REAR
- 61.AA063678 (x6) SPRING - 3.5N
- 56.AA061097 TENSION SPRING: DC SOLENOID:ON-OFF:LARGE CAPACITY TRAY
- 65.AA066403 TORSION SPRING: GUIDE PLATE:FRONT
- 58.AA061108 (x2) TENSION SPRING: PRESSURE:TIMING ROLLER:REGISTRATION

52.AA043639  
SYNCHRONOUS BELT:  
B60S2M192

63.AA066400  
COIL SPRING:PAW  
L:OPEN AND CLOSE

49.AA043621  
TIMING BELT - 60S  
2M156

46.AA043312  
TIMING BELT:60S2  
M138

62.AA063725  
(x2)  
COMPRESSION SPRING:  
CONNECTOR:DRAWER:UPPER

48.AA043609  
TIMING BELT:60S2  
M124

47.AA043608  
TIMING BELT:40S2  
M184

59.AA061109  
(x2)  
TENSION SPRING:  
PRESSURE:TIMING  
ROLLER:TRANSFER

50.AA043634  
TIMING BELT - 40S  
2M296

54.AA061066  
COIL SPRING:GATE

57.AA061098  
TENSION SPRING:  
DC SOLENOID:ON-  
OFF:MAIN

66.AA080346  
(x2)  
BUSHING:FLANGE  
TYPE:DIA6

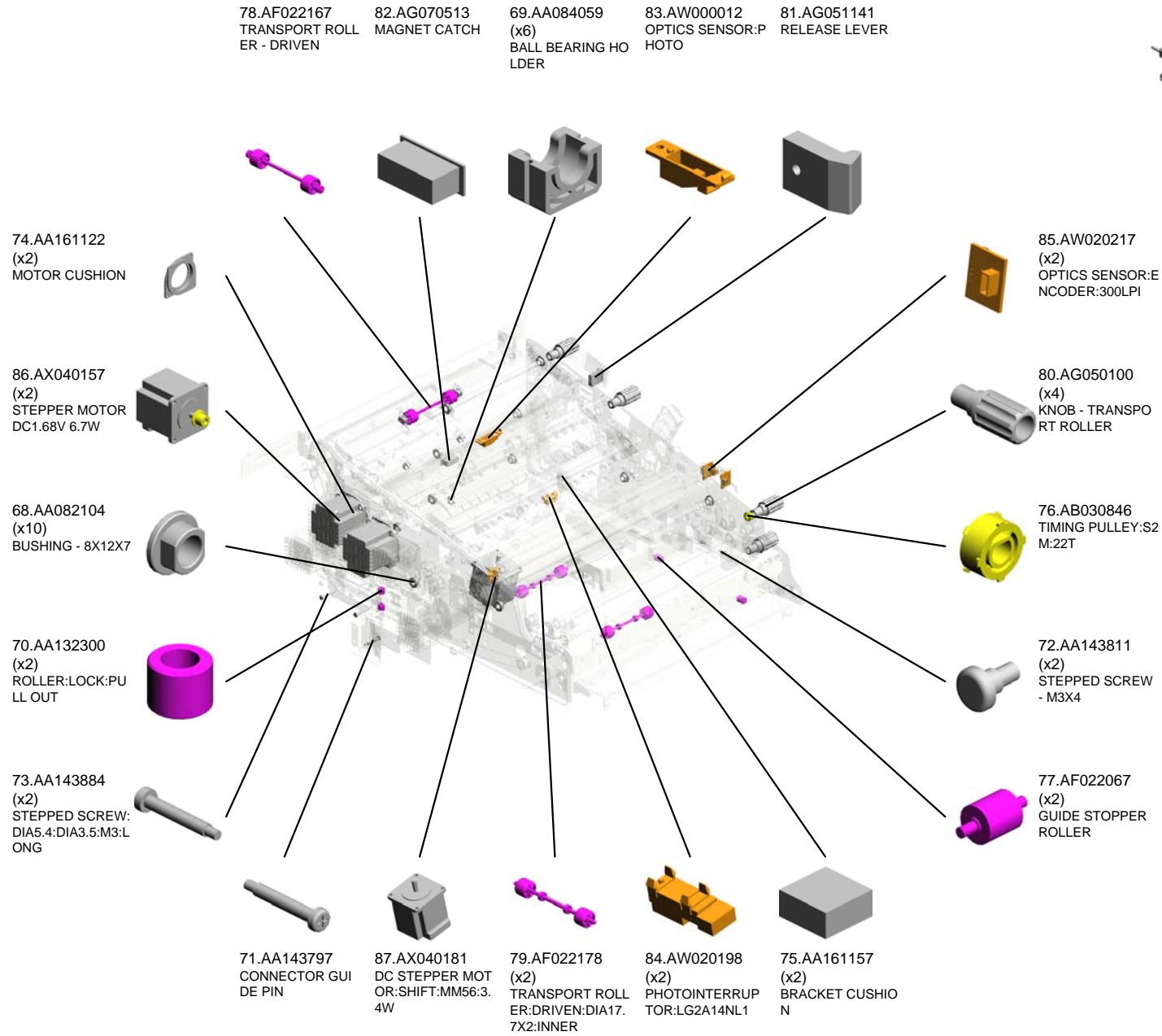
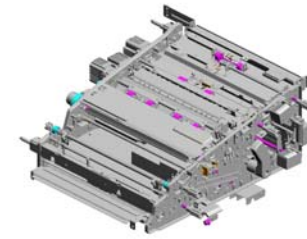
60.AA063468  
COMPRESSION SPRING:  
RING:SHIFT

51.AA043638  
TIMING BELT:40S2  
M224

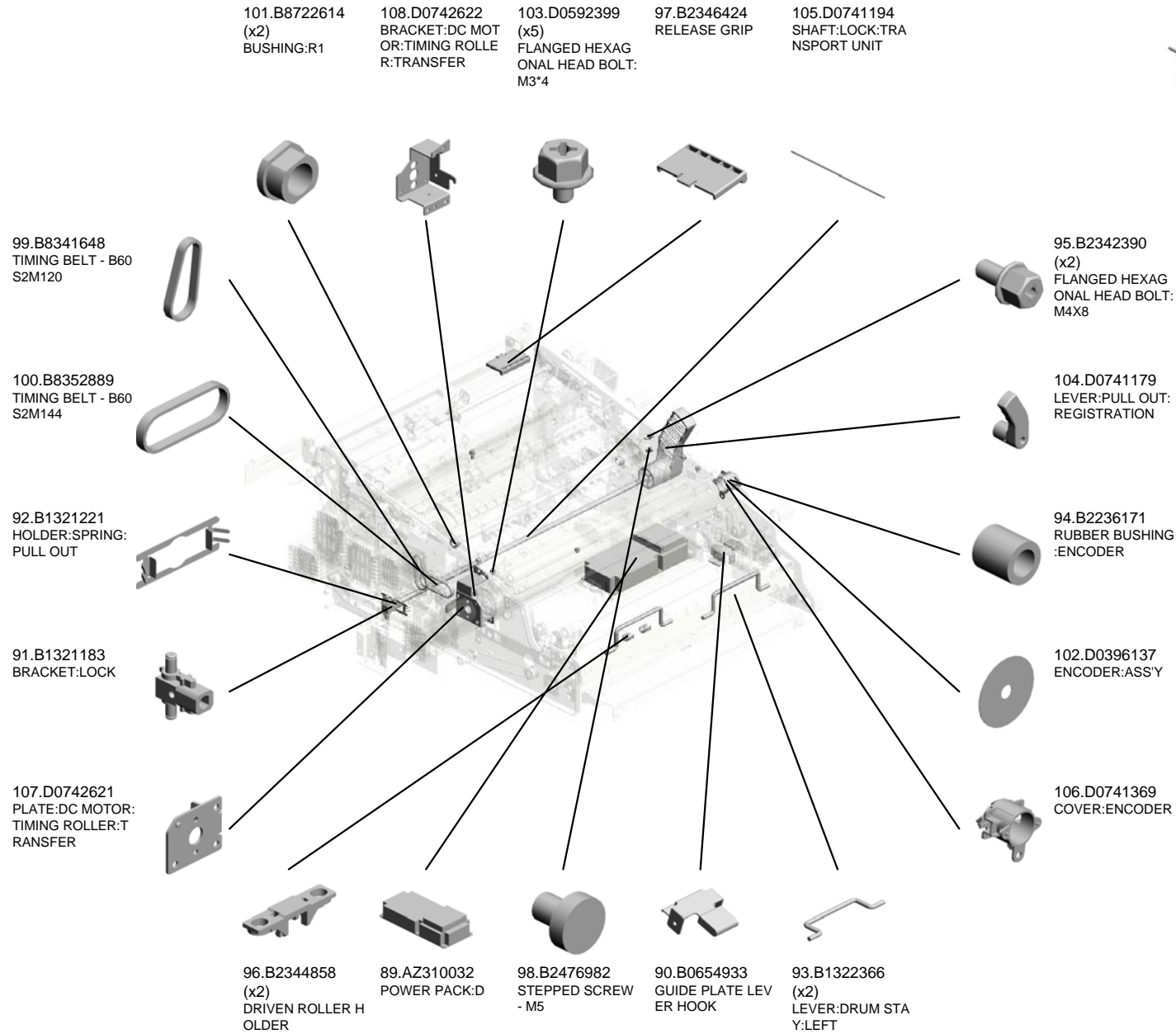
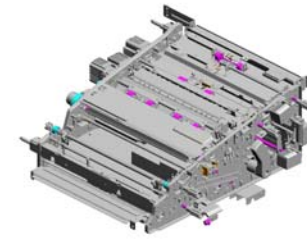
53.AA061065  
(x4)  
TENSION SPRING:  
DUPLEX:DRIVEN  
ROLLER



# U013 PAPER FEED(MAIN)



# U013 PAPER FEED(MAIN)



# U013 PAPER FEED(MAIN)



- 128.D0742711 TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY
- 119.D0742665 REGISTRATION ROLLER:TIMING:DRIVE
- 125.D0742691 SHAFT:CAM
- 118.D0742663 HOLDER:SENSOR:REGISTRATION:TIMING
- 116.D0742652 (x3) LEVER:LINK:TRANSPORT ROLLER

126.D0742693  
CAM:GATE



111.D0742632  
BRACKET:DC STEPPER MOTOR:MM56:CAM



112.D0742634  
BRACKET:DC STEPPER MOTOR:MM42:REGISTRATION:ENTRANCE



110.D0742629  
BRACKET:DC STEPPER MOTOR:TRANSPORT ROLLER:SHIFT



109.D0742626  
TIMING PULLEY:S2M:31T/31T



121.D0742681  
SHAFT:CAM:SHIFT



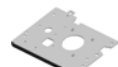
114.D0742642  
GEAR:TIMING ROLLER:TRANSFER:Z59



122.D0742685  
SYNCHRONOUS BELT:B80S2M190



120.D0742679  
HOLDER:DC STEPPER MOTOR:SHIFT



124.D0742687  
HOLDER:HOME POSITION SENSOR:GATE



127.D0742694  
CAM:TRANSPORT ROLLER:SHIFT



113.D0742636  
HOLDER:SENSOR:TRANSFER:TIMING



123.D0742686  
DUCT:FAN:CONTACT IMAGE SENSOR



117.D0742654  
CASE:REMOVE PAPER DUST:ASSY



115.D0742643  
TIMING ROLLER:TRANSFER:DRIVEN



# U013 PAPER FEED(MAIN)



152.D0742786 GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY  
 154.D0742794 HOLDER:DOUBLE FEED SENSOR:PHOTO  
 147.D0742771 SHAFT:REGISTRATION ROLLER:TIMING-DRIVEN  
 142.D0742750 STAY:SOLENOID  
 129.D0742715 BRACKET:SOLENOID:PEEN

156.D0742797 STAY:CONNECTING:LARGE CAPACITY TRAY

143.D0742756 HOLDER:SENSOR:CONNECTING:LCT:NO.1

144.D0742757 HOLDER:SENSOR:CONNECTING:LCT:NO.2

146.D0742769 BRACKET:DC STEPPER MOTOR:REGISTRATION ROLLER:TIMING

141.D0742749 (x2) ARM:REGISTRATION ROLLER:TIMING

150.D0742777 (x2) CAM:REGISTRATION ROLLER:TIMING

155.D0742795 GUIDE PLATE:REGISTRATION:ENTRANCE:LOWER

140.D0742748 SHAFT:ARM:REGISTRATION ROLLER:TIMING

151.D0742783 REGISTRATION GUIDE:OPEN AND CLOSE

130.D0742718 SHAFT:SHIFT

153.D0742789 HOLDER:DOUBLE FEED SENSOR:RAIDATE

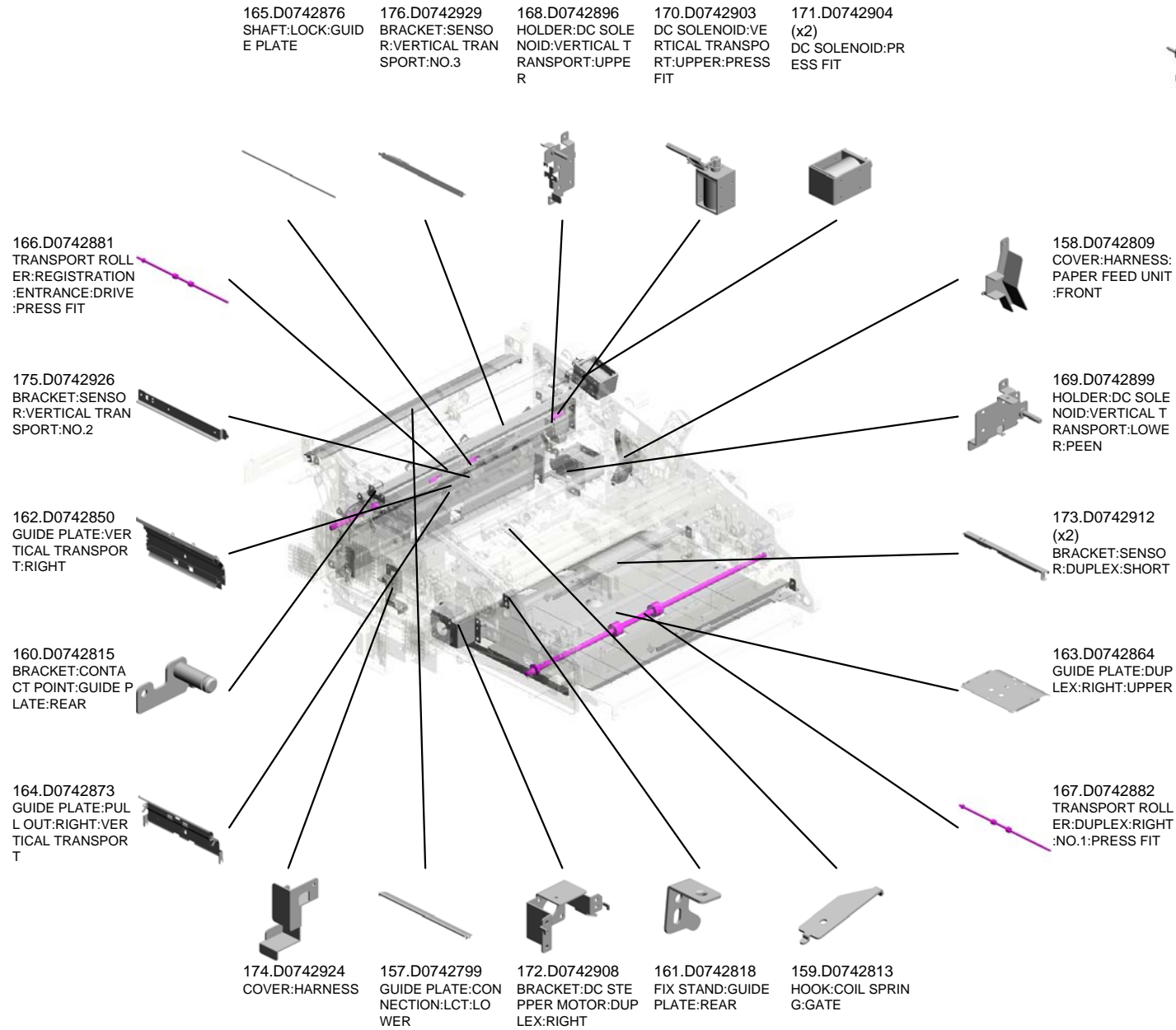
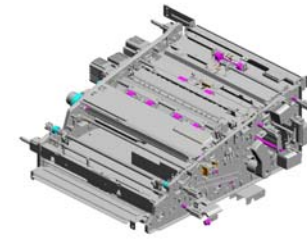
148.D0742772 COVER:BEARING

131.D0742721 ARM:TRANSPORT ROLLER:SHIFT:TAKE SHEETER

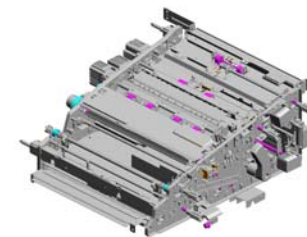
132.D0742722 PROTECTION:ARM:TRANSPORT ROLLER:SHIFT:TAKE SHEETER

149.D0742773 FIX STAND:GUIDE PLATE:TIMING:TRANSFER:EXIT

# U013 PAPER FEED(MAIN)



# U013 PAPER FEED(MAIN)



178.D0742931  
SHAFT:LINK:ON-O  
FF:VERTICAL TRA  
NSPORT:UPPER

185.D0742960  
GUIDE PLATE:REG  
ISTRATION:ENTRA  
NCE:UPPER

179.D0742934  
SHAFT:ON-OFF:LA  
RGE CAPACITY TR  
AY:CONNECTING

197.D0742988  
DECAL:PULL OUT:  
RIGHT:B7

194.D0742975  
STOPPER:GUIDE P  
LATE:CONNECTIN  
G:LARGE CAPACIT  
Y TRAY



181.D0742938  
GUIDE PLATE:CON  
NECTION:LARGE C  
APACITY TRAY:UP  
PER:PEEN

187.D0742964  
STAY:REGISTRATI  
ON:RIGHT UPPER

183.D0742942  
PIN:GUIDE PLATE:  
CONNECTION:LAR  
GE CAPACITY TRA  
Y:UPPER

191.D0742971  
PLATE:LINK:OPEN  
AND CLOSE:REAR

190.D0742970  
(x2)  
CAM:GUIDE PLATE  
:OPEN AND CLOSE



182.D0742941  
TIMING PULLEY:S2  
M:30T

177.D0742930  
SHAFT:LINK:ON-O  
FF:VERTICAL TRA  
NSPORT:LOWER

188.D0742965  
HOLDER:PRESSU  
RE:DRIVEN ROLLE  
R:DUPLEX:EXIT

180.D0742935  
GUIDE:DUPLX:OP  
EN AND CLOSE:RI  
GHT:LOWER

193.D0742974  
STOPPER:LEVER:  
TRANSPORT UNIT:  
LEFT

192.D0742972  
LEVER:GUIDE PLA  
TE:OPEN AND CLO  
SE:FRONT

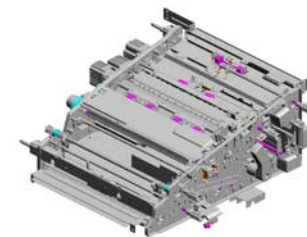
195.D0742977  
COVER:HARNESS:  
FRONT UPPER

189.D0742969  
SHAFT:MISFEED R  
EMOVAL:TIMING R  
OLLER:TRANSFER

186.D0742962  
BRACKET:MISFEE  
D REMOVAL:TIMIN  
G ROLLER:TRANS  
FER

184.D0742955  
GUIDE PLATE:TIMI  
NG:TRANSFER

# U013 PAPER FEED(MAIN)



- 200.D0743038 BRACKET:DUPLEX :EXIT
- 201.D0743039 GUIDE PLATE:DUPLEX:EXIT
- 219.D0746338 (x2) PIN:LEVER:PRESSURE:TRANSFER ROLLER
- 204.D0743171 TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT
- 216.D0746335 SHAFT:CAM:TRANSFER/SEPARATION UNIT

205.D0743173 (x7) TIMING PULLEY:S2 M:25T



206.D0744683 JOINT:EXIT:DRIVE



203.D0743105 DC MOTOR:DIA35.8:24V:4.1W



215.D0746334 (x2) COIL SPRING:PRESSURE:TRANSFER ROLLER



218.D0746337 LEVER:PRESSURE :T/S UNIT:REAR



208.D0746238 JOINT:TRANSFER: DRIVE



212.D0746324 GEAR:DRIVE:TRANSFER/SEPARATION UNIT



211.D0746243 DECAL:LEVER:TRANSFER/SEPARATION UNIT:REAR



214.D0746333 SHAFT:LEVER:PRESSURE:TRANSFER ROLLER



199.D0743033 GUIDE PLATE:CONNECTING



217.D0746336 (x2) CAM:TRANSFER/SEPARATION UNIT



213.D0746330 LEVER:PRESSURE :T/S UNIT:FRONT



210.D0746242 DECAL:LEVER:TRANSFER/SEPARATION UNIT:FRONT



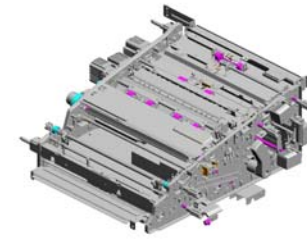
202.D0743047 BRACKET:HOLDER :DUPLEX:ASS'Y



209.D0746240 SHAFT:CONTACT POINT:T/S UNIT



# U013 PAPER FEED(MAIN)



- 225.D1942669 GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:UPPER
- 223.D0746497 (x6) DECAL:POSITIONING DISPLAY:TCRUPER
- 239.D1942985 GATE PAWL:PEEN
- 240.D1942988 SHAFT:GATE PAWL
- 242.D1942995 BRACKET:BEARING:GUIDE:REAR



228.D1942880  
TRANSPORT ROLLER:VERTICAL TRANSPORT:RIGHT:ENTRANCE:PRESS FIT

243.D1942999  
(x3)  
DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASSY

235.D1942968  
BRACKET:LOCK

238.D1942972  
STAY:SAFETY SWITCH

237.D1942971  
BRACKET:SAFETY SWITCH

230.D1942945  
HOLDER:CAM:SHIFT

229.D1942883  
TRANSPORT ROLLER:DUPLIX:RIGHT:NO.2:PRESS FIT

222.D0746349  
BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER

232.D1942960  
GUIDE PLATE:REGISTRATION:PEEN

224.D1366381  
INSULATING SHEET:PULL OUT

241.D1942989  
PLATE:ADJUSTING PIN:GATE

233.D1942964  
SHEET:BASE:COVER

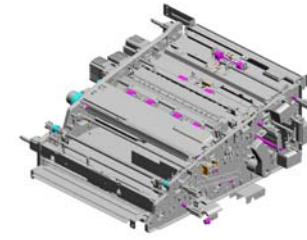
220.D0746340  
(x2)  
LINK:HANDLE

221.D0746343  
LINK:HANDLE:MIDDLE

236.D1942969  
COVER:TIMING:TRANSFER



# U013 PAPER FEED(MAIN)



256.G1784900  
(x2)  
COVER:DC STEPP  
ER MOTOR:MM56

257.G1784912  
PULLEY:S2M:30T

250.G1784636  
TIMING BELT:S2M1  
34\_67

260.G1787453  
(x3)  
ARM:ON-OFF:TRA  
NSPORT ROLLER

246.G0602296  
(x4)  
BALL BEARING:8X  
16X5MM

261.G1787515  
(x2)  
CONNECTOR GUI  
DE PIN:CONNECT  
OR

254.G1784818  
(x2)  
SPRING:PULL OUT  
:LOCK.EXIT

251.G1784759  
BRACKET:LOCK:E  
XIT

255.G1784866  
(x2)  
COMPRESSION SP  
RING:EXIT:CONNE  
CTOR

249.G1781602  
ARM:SAFETY SWI  
TCH:UPPER:ASS'Y

245.D1945532  
PCB:DRB

259.G1787392  
DISC:SENSOR:CA  
M

252.G1784808  
(x2)  
BRACKET:PRESSU  
RE:ROLLER

263.G1787633  
HOOK:GUIDE PLAT  
E:DUPLX:ASS'Y

253.G1784817  
(x4)  
SPRING:PRESSUR  
E:ROLLER:DUPL  
X

247.G0603293  
(x4)  
SPACER:6.1X8.5X0  
.5

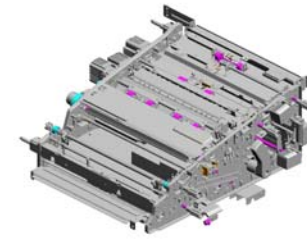
244.D1945480  
PCB:CRB

258.G1786352  
GUIDE PLATE:ENC  
ODER

248.G1073834  
(x4)  
RIVET - 2.0

262.G1787618  
PLATE:FIX:BAND

# U013 PAPER FEED(MAIN)



264.G1787660 (x2)  
PRESSURE ROLLER:TRANSPORT ROLLER

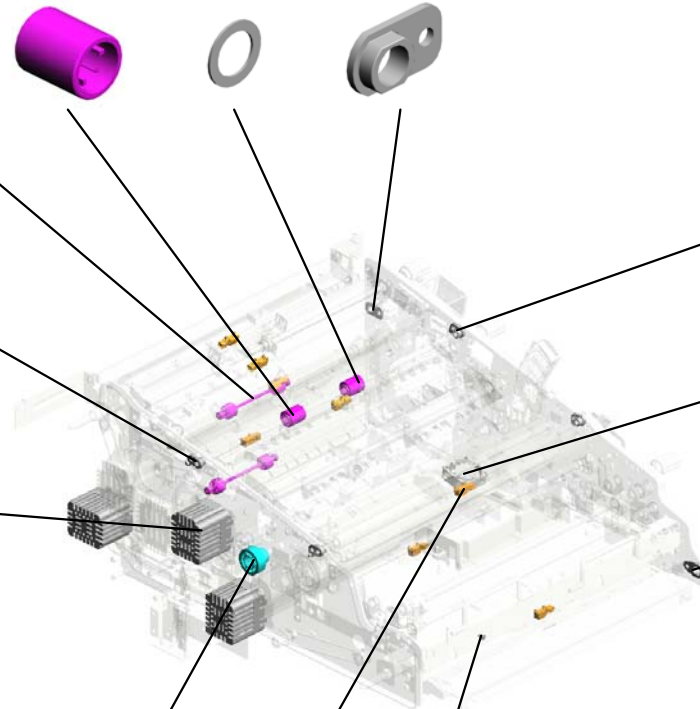
265.G1787664 (x4)  
SPACER

268.G1787743 (x2)  
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1

274.M0774862 (x2)  
TRANSPORT ROLLER:DRIVEN:DUPLICATION:DIA18X2

276.M0777429 (x2)  
BALL BEARING:REGISTRATION:DRIVEN:REAR

266.G1787694 (x3)  
COVER:DC STEPPER MOTOR:MM42



275.M0777428 (x2)  
BALL BEARING:REGISTRATION:DRIVEN:FRONT

273.GX640028  
FAN MOTOR DC24V 1.92W

269.G1787744 (x2)  
BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2

270.G1787781  
GEAR:PULLEY

272.GW010007 (x8)  
PHOTO REFLECTION SENSOR:EXIT

271.G1787793 (x2)  
SCREW:REGISTRATION:FIX

U013\_S001  
CONTACT IMAGE SENSOR:ASS'Y



226.D1942681  
CONTACT IMAGE  
SENSOR:ASS'Y

5.03603006N (x 2)  
SCREW - M3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U013\_S002  
SWING UNIT:ASS'Y



227.D1942703  
SWING UNIT:ASS'Y

- 68.AA082104 (x4) BUSHING - 8X12X7
- 55.AA061078 (x2) TENSION SPRING: PRESSURE ROLLER
- 134.D0742737 SHAFT:SHIFT:TAKER SHEJTER
- 133.D0742732 GUIDE PLATE:SHIFT:UPPER:PEEN
- 23.07403906 (x2) BALL BEARING - 6 X15X5

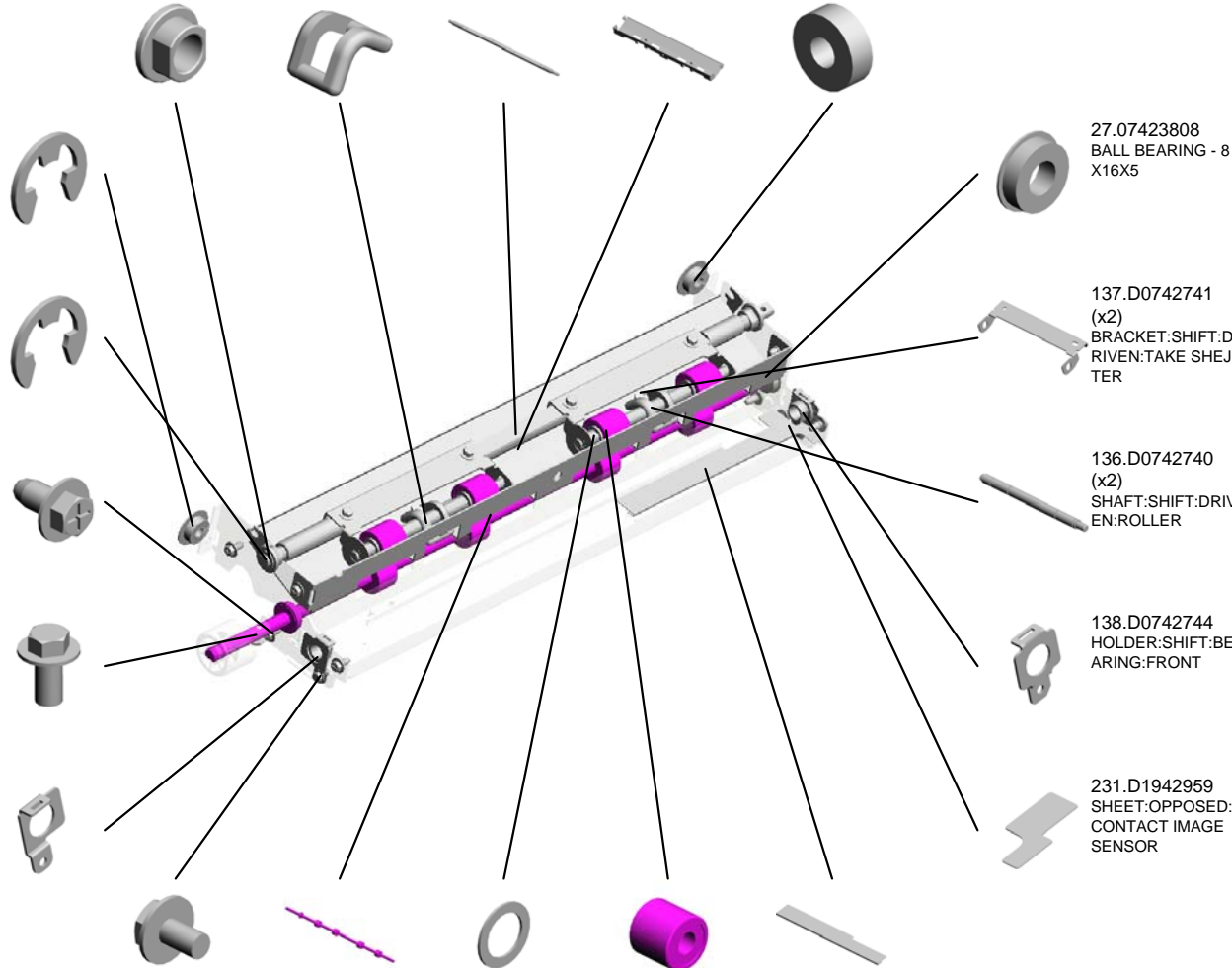
20.07200040E (x4) RETAINING RING - M4

21.07200060E (x11) RETAINING RING - M6

17.04544008Q (x9) TAPPING SCREW - M4X8

9.03604008N (x5) SCREW - M4X8

139.D0742745 HOLDER:SHIFT:BEARING:REAR



27.07423808 BALL BEARING - 8 X16X5

137.D0742741 (x2) BRACKET:SHIFT:DRIVEN:TAKE SHEJTER

136.D0742740 (x2) SHAFT:SHIFT:DRIVEN:ROLLER

138.D0742744 HOLDER:SHIFT:BEARING:FRONT

231.D1942959 SHEET:OPPOSED:CONTACT IMAGE SENSOR

4.03603005N (x2) SCREW - M3X5

145.D0742760 TRANSPORT ROLLER:SHIFT:DRIVE:PRESS FIT

265.G1787664 (x8) SPACER

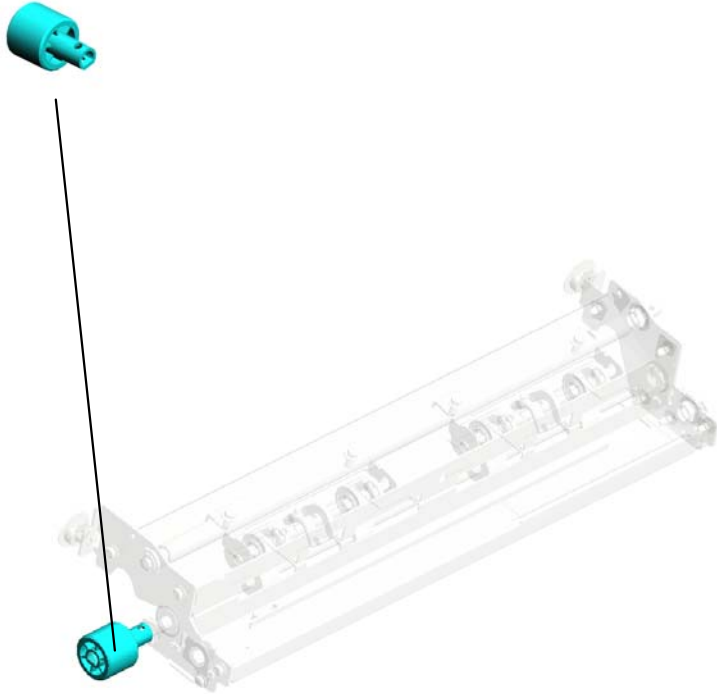
135.D0742739 (x4) PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN

234.D1942966 SHEET:OPPOSED:CONTACT IMAGE SENSOR:LONG

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U013\_S002  
SWING UNIT:ASS'Y

267.G1787717  
GEAR:SHIFT:ROLL  
ER

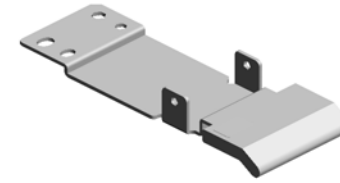


227.D1942703  
SWING UNIT:ASS'Y

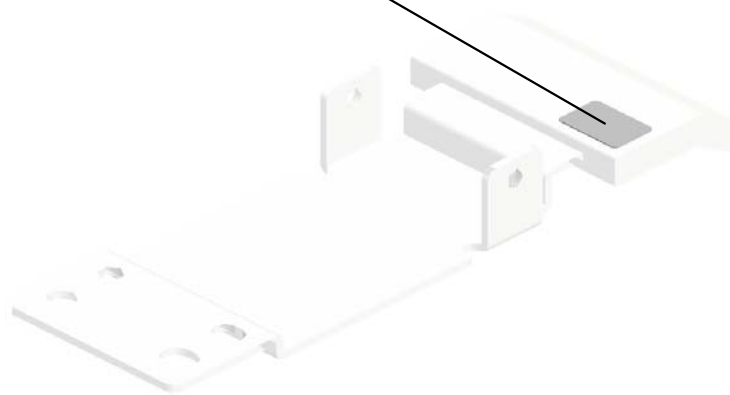
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013\_S003  
LEVER:GUIDE PLATE

198.D0742990  
DECAL:PULL OUT:  
RIGHT:Z4



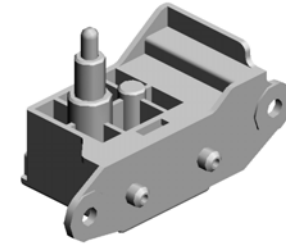
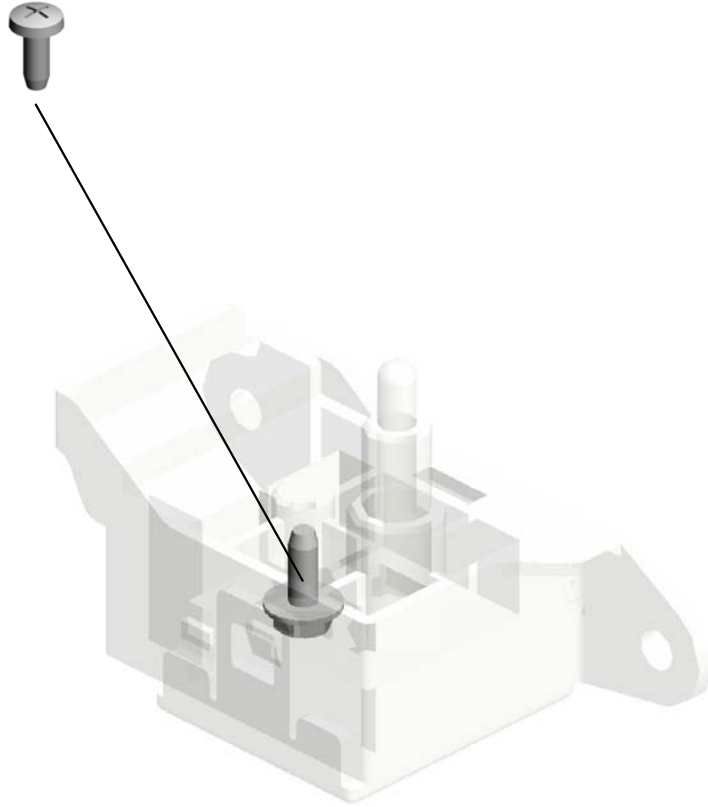
196.D0742979  
LEVER:GUIDE PLATE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013\_S004  
CASE:TERMINAL:SEPARATION:ASS'Y

15.04523008N  
TAPPING SCREW -  
M3X8

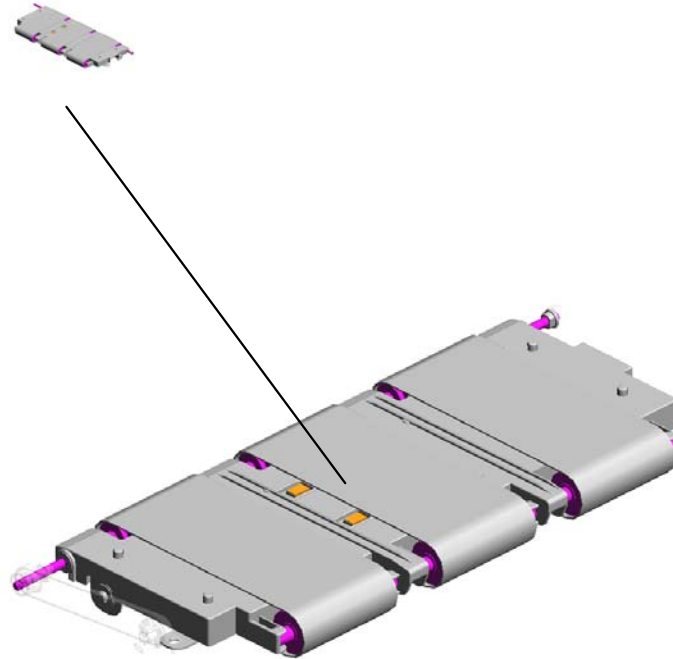


207.D0746230  
CASE:TERMINAL:S  
EPARATION:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U014.SEPARATION/PAPER TRANSPORT

U014\_S001  
D1943851  
TRANSPORT BELT UNIT:ASS  
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



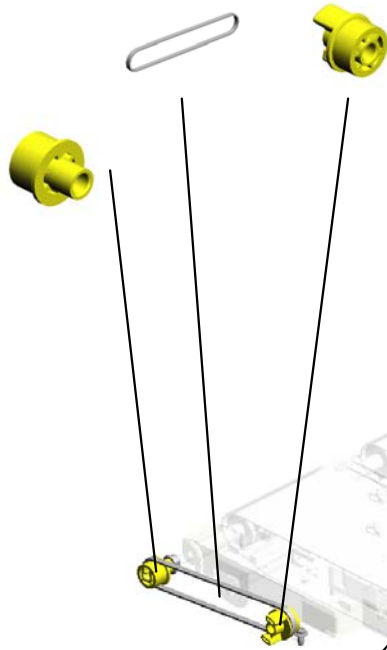
# U014 SEPARATION/PAPER TRANSPORT

15.B7031166  
TIMING BELT:B40S  
2M274:

16.D0741394  
PULLEY:DRIVE:TR  
ANSPORT UNIT



18.D0743858  
PULLEY:DRIVE:VA  
CUUM



10.54472681  
SNAP RING



9.11050723  
CLAMPS:WES-050  
7

3.04514008N  
(x2)  
TAPPING SCREW:  
4X8



4.07200040E (x 1)  
RETAINING RING - M4

12.AA082173  
(x2)  
PLAIN SHAFT BEA  
RING:6X10X6



# U014\_S001 TRANSPORT BELT UNIT:ASS'Y



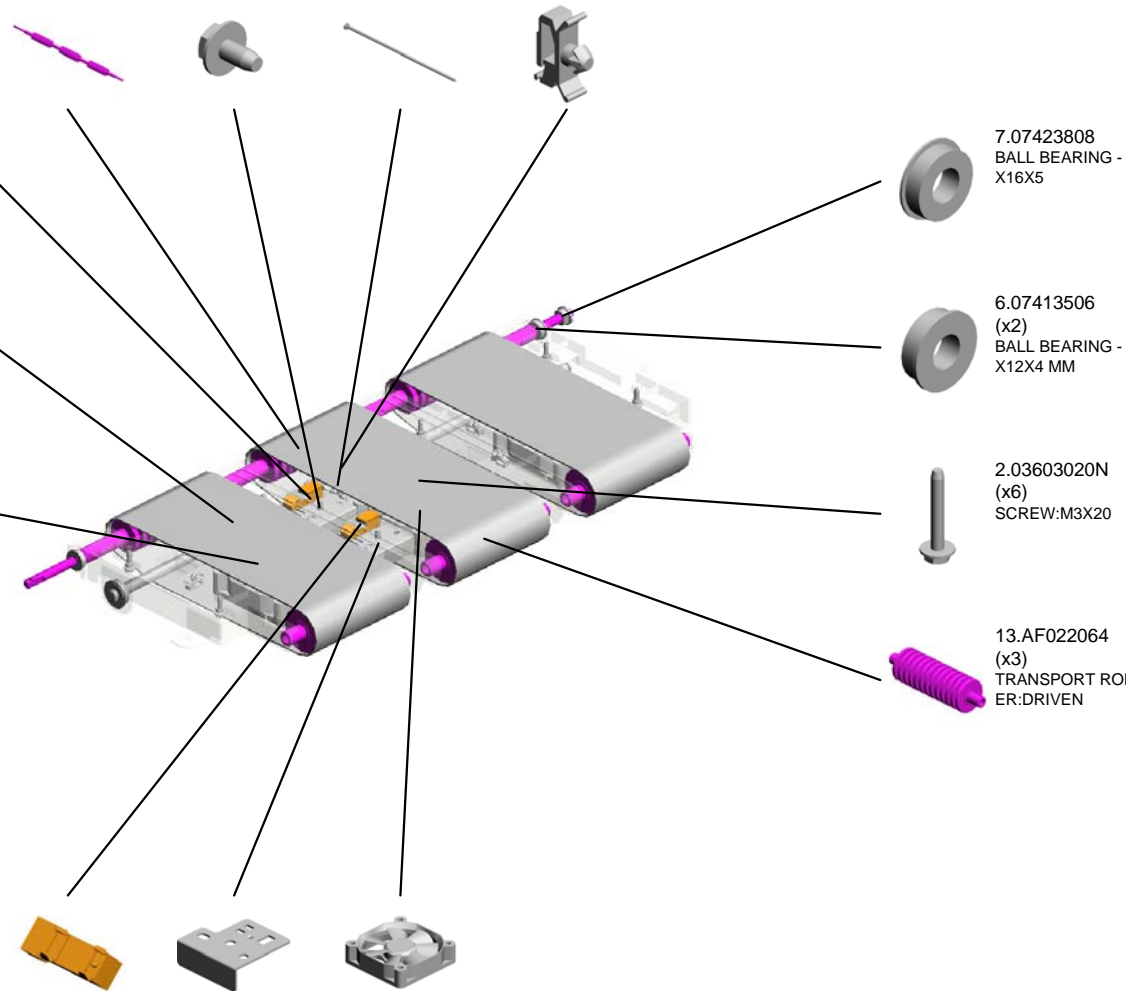
21.D1943851  
TRANSPORT BELT  
UNIT:ASS'Y

- 20.D1943802 TRANSPORT ROLL ER:DRIVE:SUS
- 1.03603006N (x2) SCREW - M3X6
- 19.D0743863 SHAFT:DRIVEN:FL AT CONVEYER BE LT
- 8.11050511 (x11) HARNESS CLAMP - LWS-0306ZC

22.D1946229 (x2) GROUND PLATE:V ACUUM:SENSOR:S PRING PLATE

23.GA143003 (x7) SCREW:MM5:2.5M M

11.AA040034 (x3) TRANSPORT BELT



4.07200040E (x 2) RETAINING RING - M4  
5.07200060E (x 1) RETAINING RING - M6

7.07423808 BALL BEARING - 8 X16X5

6.07413506 (x2) BALL BEARING - 6 X12X4 MM

2.03603020N (x6) SCREW:M3X20

13.AF022064 (x3) TRANSPORT ROLL ER:DRIVEN

24.GW010007 (x2) PHOTO REFLECTI ON SENSOR:EXIT

17.D0743855 (x2) BRACKET:SENSO R:VACUUM

14.AX640207 (x3) FAN:MM60 201503-01 X/O

# U015.FUSING

U015\_S006  
D1944320  
ROLLER:POLISH:ASS'Y

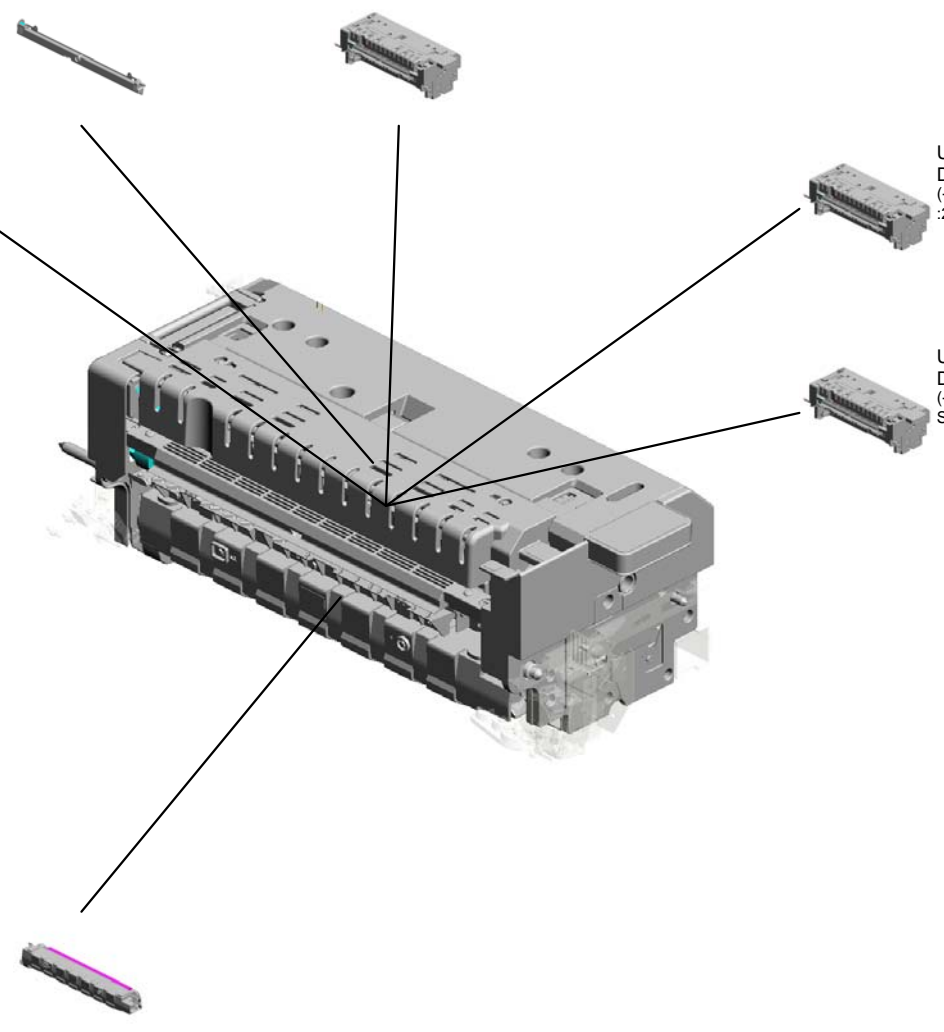
U015\_S001  
D1944029  
(-AA,-EU,-CHN):FUSING UNIT  
:230V:ASS'Y

U015\_S002  
D1944029  
(-AA,-EU,-CHN):FUSING UNIT  
:230V:ASS'Y

U015\_S003  
D1944029  
(-AA,-EU,-CHN):FUSING UNIT  
:230V:ASS'Y

U015\_S004  
D1944019  
(-NA):FUSING UNIT:208V:AS  
S'Y

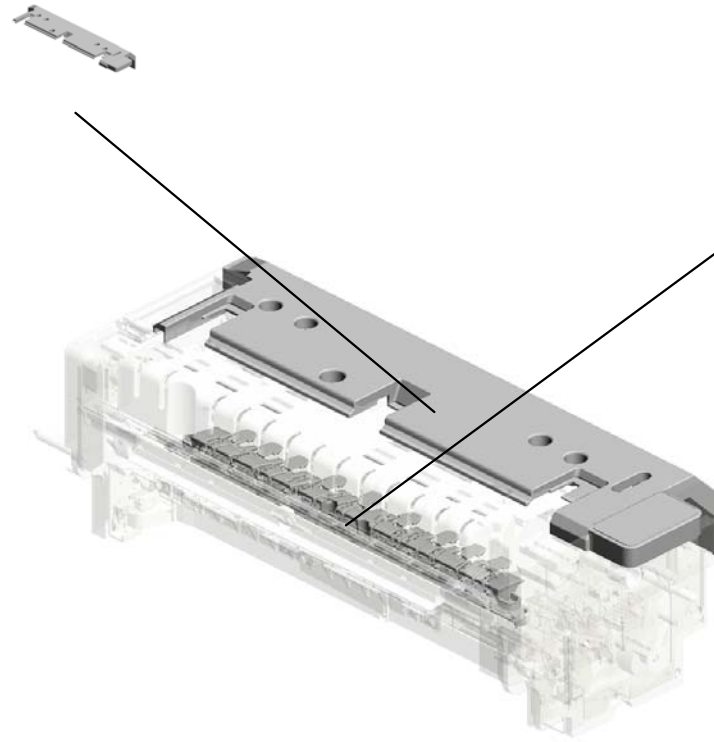
U015\_S005  
D1944340  
WEB:CLEANING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015\_S001.(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

U015\_S001\_S001  
D1944190  
FUSING COVER:UPPER:SUB  
-ASS'Y

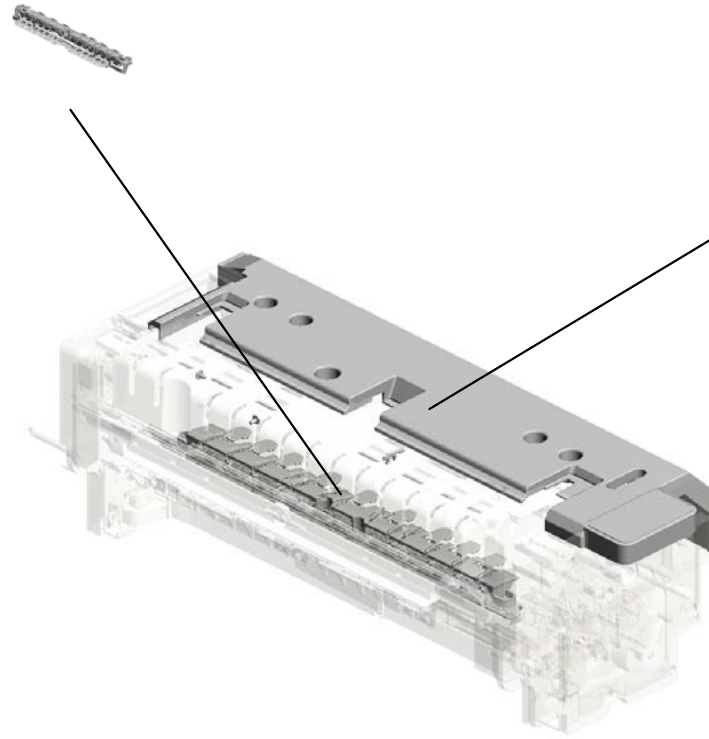


U015\_S001\_S002  
D1944074  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015\_S002.(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

U015\_S002\_S002  
D1944074  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASSY

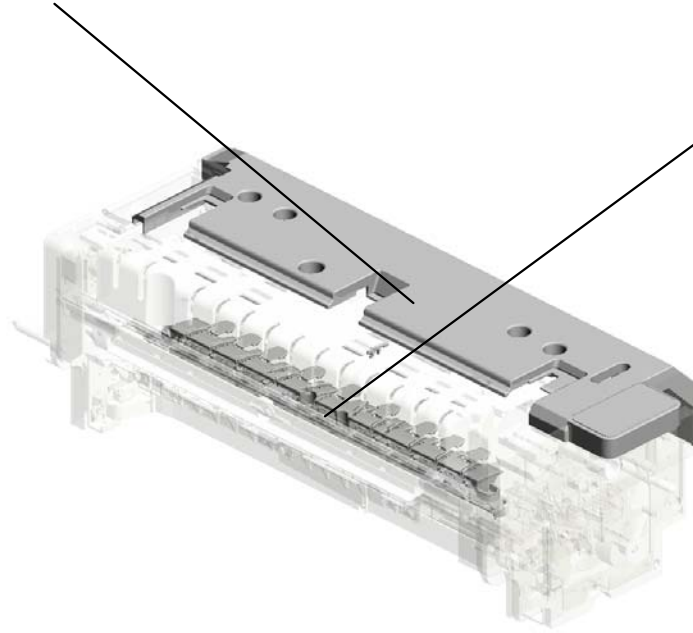


U015\_S002\_S001  
D1944190  
FUSING COVER:UPPER:SUB  
-ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015\_S003.(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

U015\_S003\_S001  
D1944190  
FUSING COVER:UPPER:SUB  
-ASS'Y



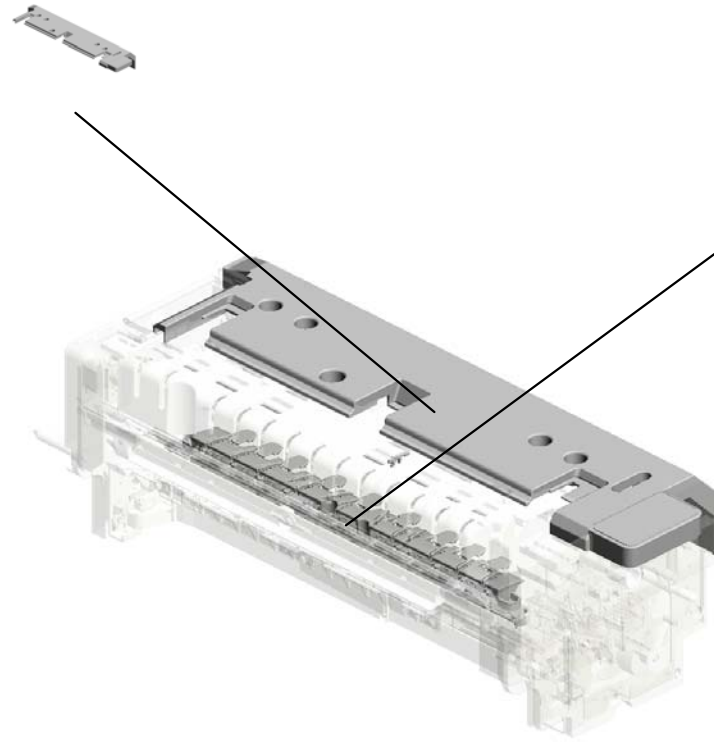
U015\_S003\_S002  
D1944074  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U015\_S004.(-NA):FUSING UNIT:208V:ASS'Y

U015\_S004\_S001  
D1944190  
FUSING COVER:UPPER:SUB  
-ASS'Y

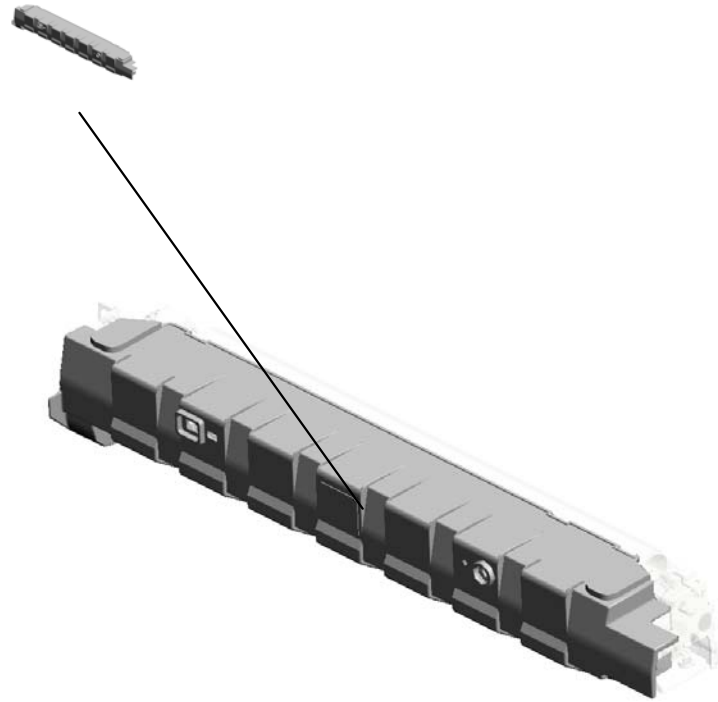


U015\_S004\_S002  
D1944074  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015\_S005.WEB:CLEANING UNIT:ASS'Y

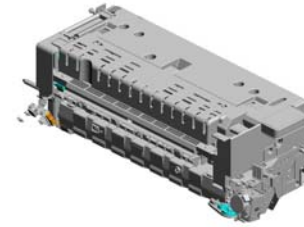
U015\_S005\_S001  
D0744325  
COVER:WEB:CLEANING FEL  
T



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



# U015 FUSING



- 38.AA063463 (x4) COMPRESSION SPRING: DRAWER
- 19.08046123 (x3) HEXAGONAL BOLT :W/WASHER:M3X8
- 167.D0744350 BRACKET: DRAWER: FUSING SECTION: 24
- 83.AW020198 PHOTO INTERRUPTOR: LG2A14NL1
- 11.07200060E (x2) RETAINING RING - M6

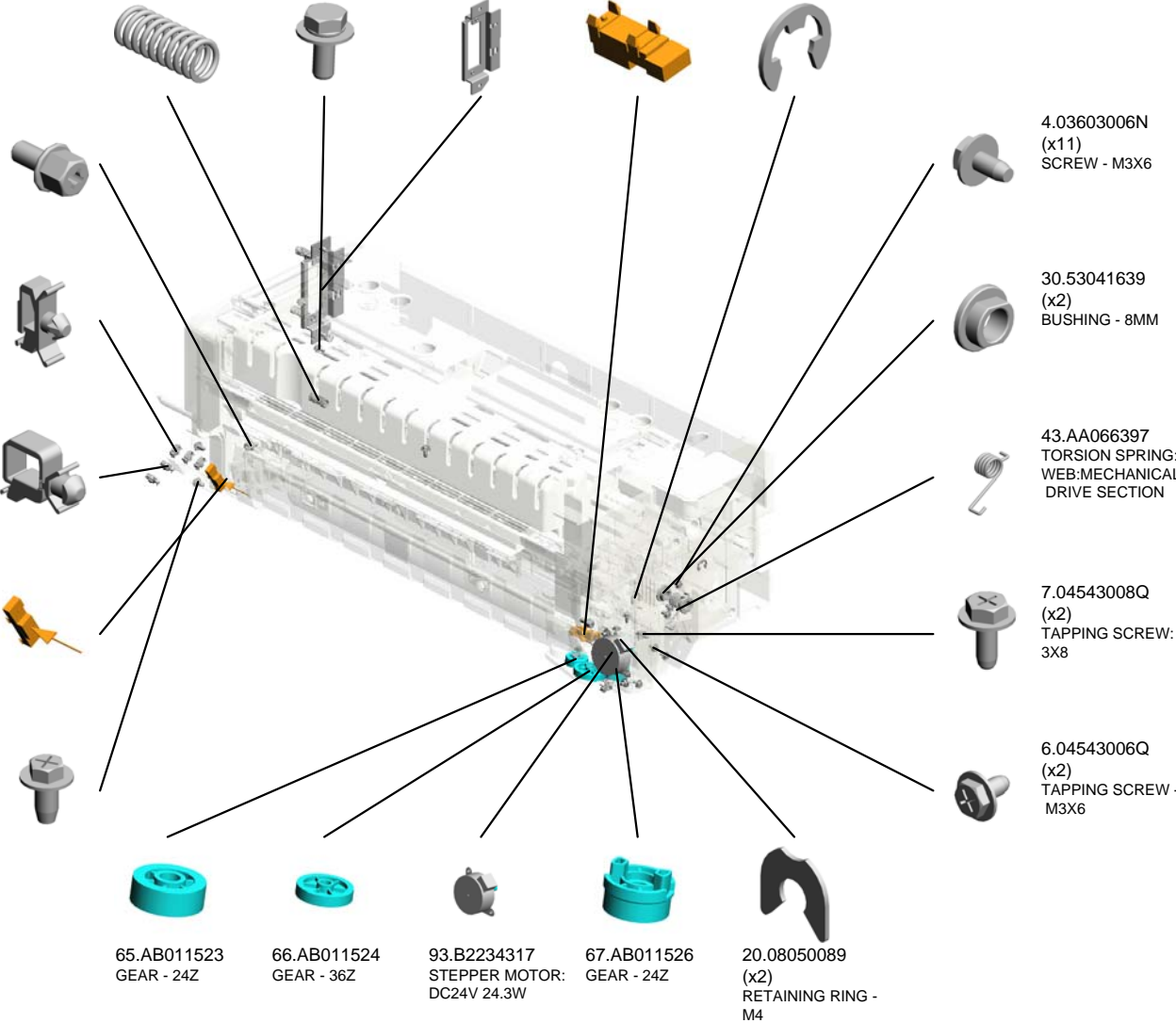
- 94.B2342390 (x2) FLANGED HEXAGONAL HEAD BOLT: M4X8

- 25.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

- 28.11050741 (x2) CLAMP: LWSM-060 6-2.4M

- 82.AW010200 PAPER FEED SENSOR: FUSING EXIT

- 5.04514008N (x5) TAPPING SCREW: 4X8

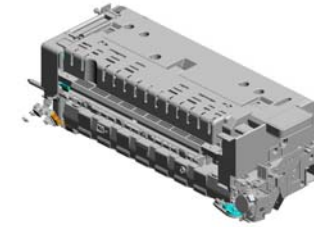


# U015 FUSING

168.D0744351 (x4)  
STEPPED SCREW:  
DIA5.4DIA:DIA3.5:M  
3

178.D0744398  
DUCT:PRESSURE:  
CONNECTING:A

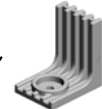
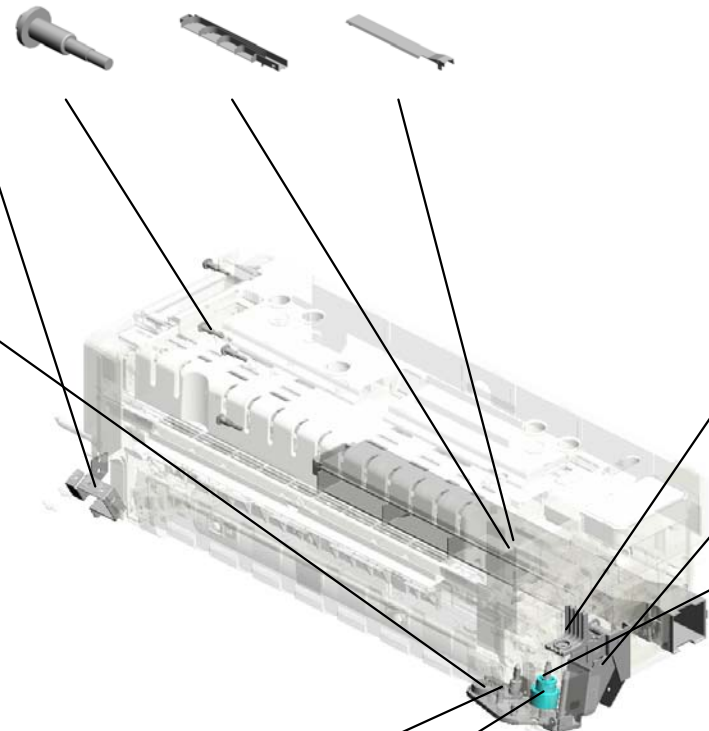
179.D0744399  
DUCT:PRESSURE:  
CONNECTING:B



175.D0744372  
BRACKET:WEB:PH  
OTOINTERRUPTO  
R:MAIN



169.D0744352  
JOINT:GEAR:WEB:  
DRIVE



174.D0744371  
GRIP:SLIDER:FUSI  
NG



173.D0744364  
BRACKET:WEB:CL  
EANING



172.D0744356  
BRACKET:LEVER:  
WEB:DRIVE SUB-U  
NIT



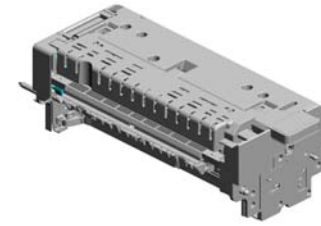
170.D0744353  
COVER:GEAR:JOI  
NT



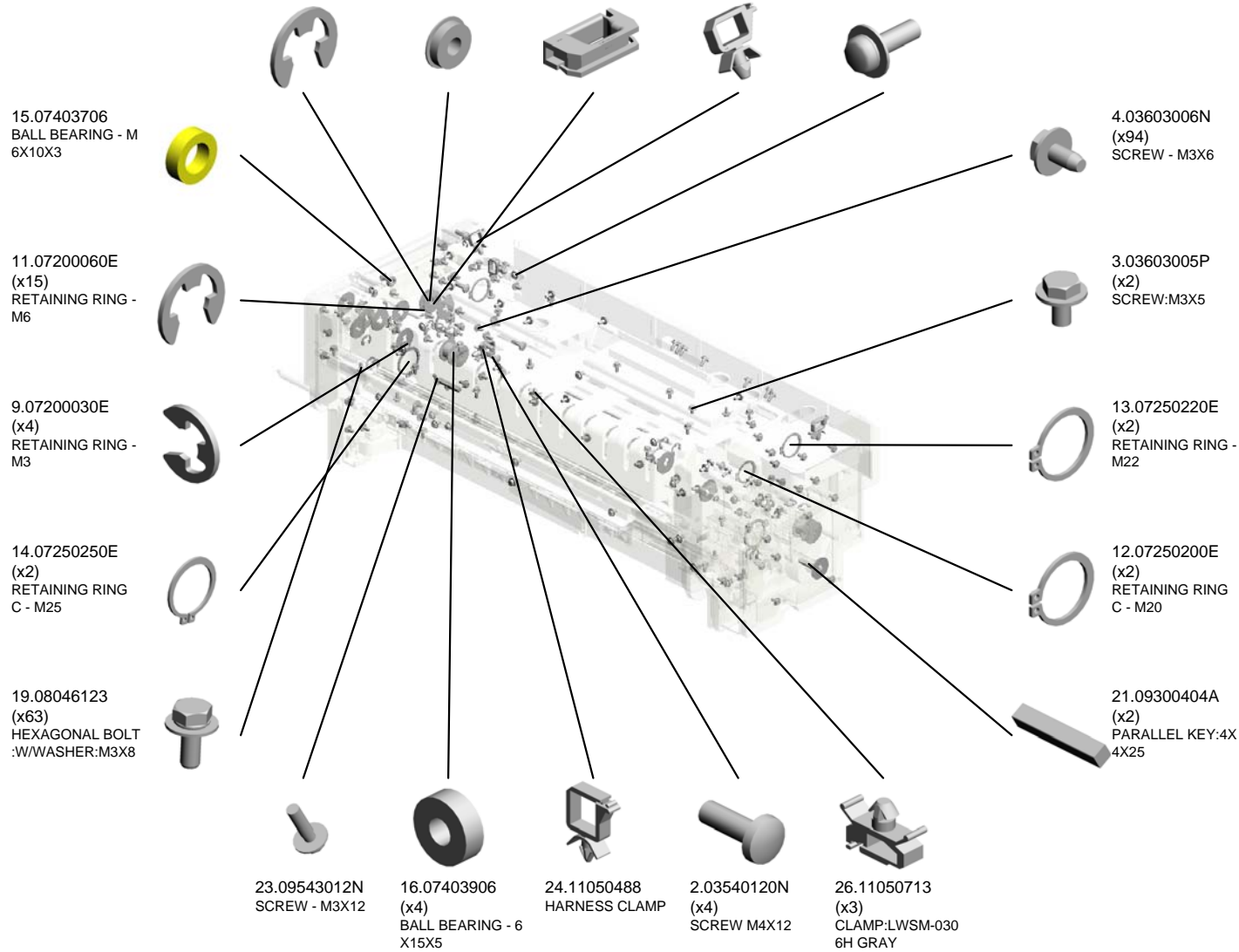
171.D0744354  
GEAR:SLOW DOW  
N:WORM GEAR

U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

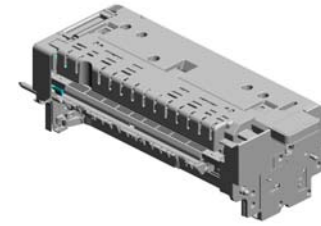
- |                                                 |                                                         |                                    |                                             |                                                                  |
|-------------------------------------------------|---------------------------------------------------------|------------------------------------|---------------------------------------------|------------------------------------------------------------------|
| 10.07200040E<br>(x18)<br>RETAINING RING -<br>M4 | 18.07433906<br>RADIAL BALL BEA<br>RING:DIA6XDIA15X<br>5 | 27.11050723<br>CLAMPS:WES-050<br>7 | 29.11050744<br>(x3)<br>CLAMP:F-LWS-071<br>1 | 22.09543010N<br>(x2)<br>SCREW:POLISHED<br>ROUND/SPRING:M<br>3X10 |
|-------------------------------------------------|---------------------------------------------------------|------------------------------------|---------------------------------------------|------------------------------------------------------------------|



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y



U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

- 54.AA082101 (x4) BUSHING - 6X10X6
- 42.AA064004 (x2) COMPRESSION SPRING: RING:PRESSURE:375N
- 46.AA066687 TORSION SPRING: LOCK:SEPARATION:REAR:15N
- 55.AA113037 TERMINAL:4P:187
- 57.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3

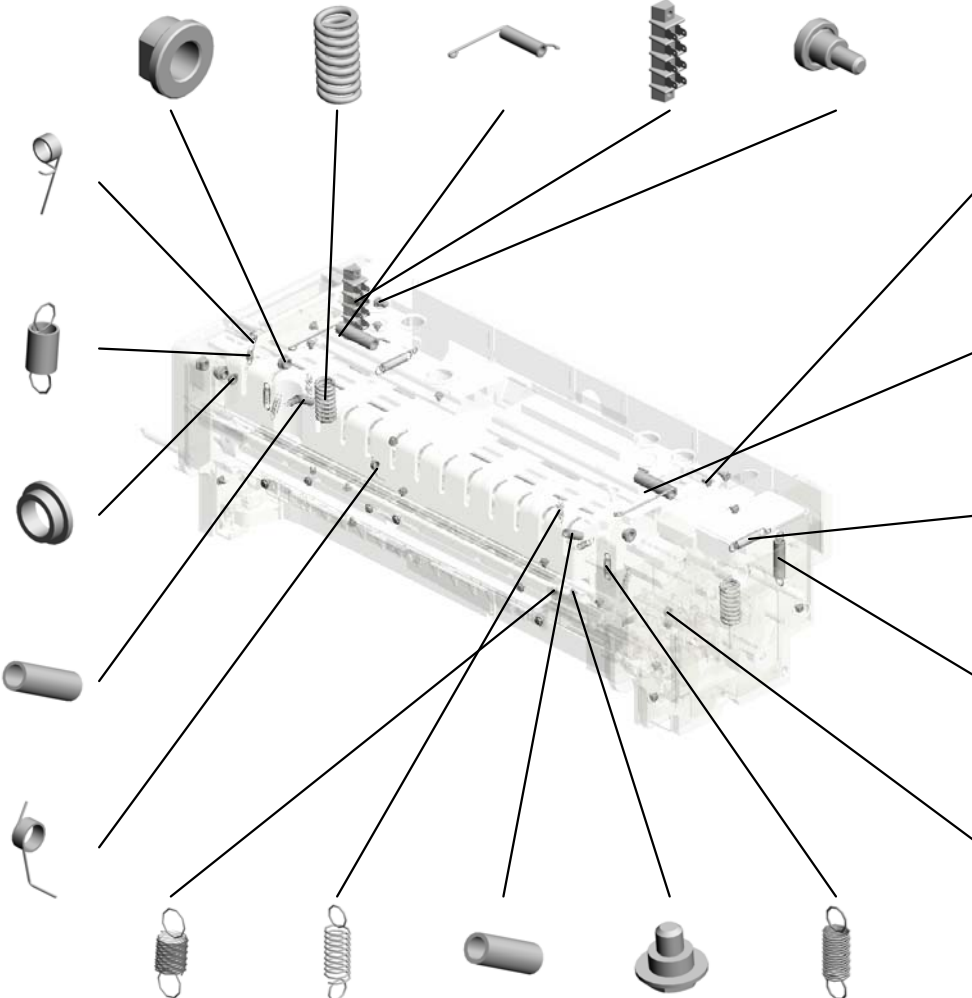
49.AA066691 TORSION SPRING: GRIP

35.AA061164 TENSION SPRING: GEAR:ON-OFF

50.AA080247 (x2) BUSHING - B-F6-3

40.AA063484 COMPRESSION SPRING: ROLLER:POLISH:REAR

48.AA066690 TORSION SPRING: DUCT:REAR



31.58942540 ARM SCREW

45.AA066686 TORSION SPRING: LOCK:SEPARATION:FRONT:15N

37.AA062352 (x2) TENSION SPRING: HEAT ROLLER

36.AA061199 TENSION SPRING: LEVER:PRESSURE:30N

47.AA066689 TORSION SPRING: DUCT:FRONT

32.AA061115 (x2) TENSION SPRING: 0.4N

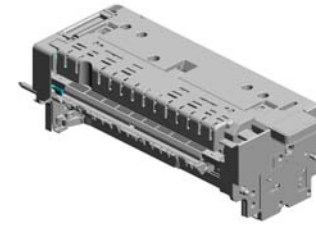
33.AA061116 (x6) TENSION SPRING: STRIPPER PLATE: 2N

41.AA063724 COMPRESSION SPRING: ROLLER:POLISH

56.AA143520 (x24) SHOULDER SCREW - M3

34.AA061117 (x2) TENSION SPRING: STRIPPER PLATE

U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

72.AB014287 GEAR:IDLER:FUSI  
 NG  
 68.AB012203 GEAR:DRIVE:ROLL  
 ER:FUSING:B  
 81.AW010147 PHOTO REFLECTI  
 ON SENSOR  
**73.AE010122**  
**HOT ROLLER: DIA5**  
**4**  
 74.AE012044 HEAT ROLLER: DIA  
 40

71.AB012214  
 (x2)  
 GEAR:POLISH:ROL  
 LER:A

69.AB012205  
 GEAR:IDLER:ON-O  
 FF

58.AA143885  
 (x2)  
 STEPPED SCREW:  
 M3

76.AE030044  
 (x2)  
 BALL BEARING - 1  
 0X22X6

82.AW010200  
 (x2)  
 PAPER FEED SEN  
 SOR:FUSING EXIT

**75.AE020229**  
**PRESSURE ROLLE**  
**R: DIA65**

87.AX440396  
 (-AA,-EU,-CHN):HE  
 ATER:PRESSURE  
 ROLLER:220V:800  
 W:INFRARED

85.AW110122  
 THERMOSTAT:225  
 C:250V/17A

90.B1324168  
 GRIP:OIL APPLICA  
 TION UNIT

83.AW020198  
 (x3)  
 PHOTOINTERRUPTOR:  
 LG2A14NL1

84.AW110052  
 (x2)  
 THERMOSTAT:211  
 C

89.AX450067  
 (-AA,-EU,-CHN):HE  
 ATER:HEAT ROLLE  
 R:227V:1070WX3:I  
 NFRARED

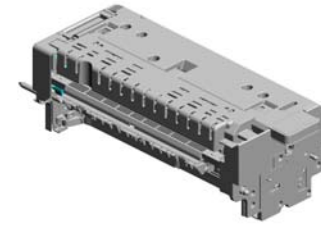
**78.AE030086**  
 (x4)  
**RADIAL BALL BEA**  
**RING: DIA25XDIA37**  
**X7**

79.AE032034  
 (x2)  
 THERMAL INSULA  
 TING BUSHING: DIA  
 22

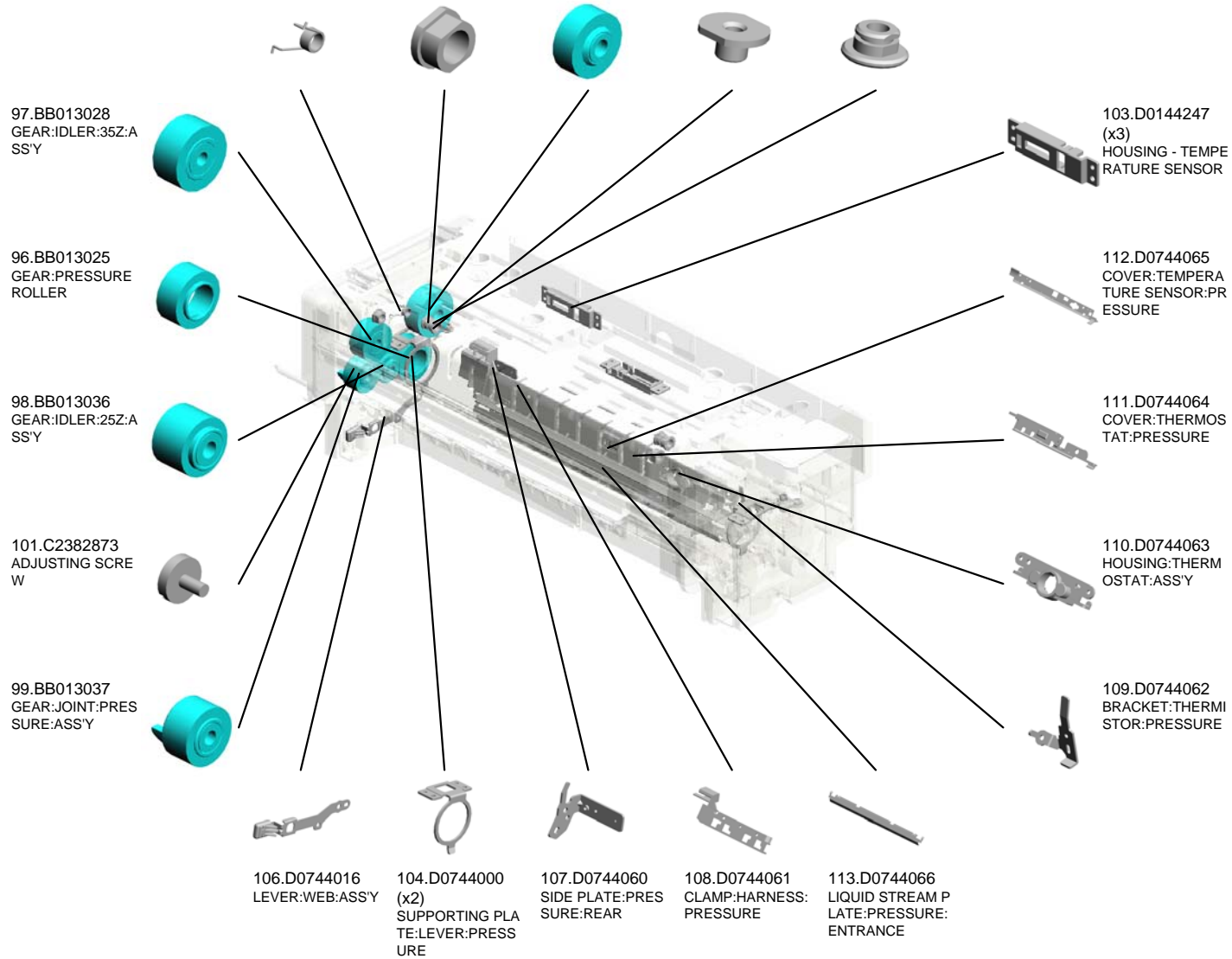
**77.AE030049**  
 (x2)  
**BALL BEARING -20**  
**X32X7**

U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

- 91.B1324197 TORSION SPRING: LEVER
- 95.B8722614 (x6) BUSHING:R1
- 100.BB013038 GEAR:HOT ROLLER:ASS'Y
- 92.B1324313 (x2) PRESSURE SPRING HOLDER
- 105.D0744009 (x4) HOLDER:M5



184.D1944029  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

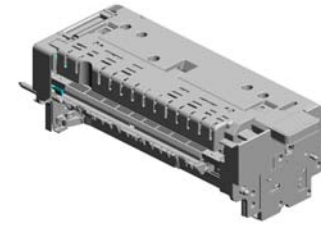
124.D0744100  
 COVER:BASE:ID

122.D0744098  
 COVER:TERMINAL:  
 CONNECTING

120.D0744096  
 TERMINAL:CONNE  
 CTING

123.D0744099  
 COVER:HARNESSE  
 FIRST:LOWER

121.D0744097  
 TAB:TERMINAL:CO  
 NNECTING



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

132.D0744139  
 (x2)  
 LEVER:STRIPPER  
 PLATE:PRESSURE



130.D0744124  
 (x2)  
 BRACKET:STRIPP  
 ER PLATE:PLATE:  
 PEEN



131.D0744138  
 (x2)  
 COLLAR:DIA5XDIA  
 7X10



125.D0744102  
 (x2)  
 COLLAR:DIA10X:DI  
 A14X:12



117.D0744092  
 DUCT:PRESSURE:  
 EXIT



126.D0744103  
 (x2)  
 CAM:PRESSURE:A



116.D0744091  
 DUCT:PRESSURE:  
 EXIT:CONNECTIN  
 G:B



115.D0744090  
 DUCT:PRESSURE:  
 EXIT:CONNECTIN  
 G:A



114.D0744089  
 DUCT:PRESSURE:  
 LOWER



118.D0744094  
 FIX STAND:TERMI  
 NAL:HEATER:ASS'  
 Y



133.D0744144  
 LEVER:PAPER EXI  
 T UNIT:FRONT



129.D0744123  
 (x2)  
 LEVER:STRIPPER  
 PLATE:PLATE



127.D0744104  
 FEELER:CAM:PRE  
 SSURE:FRONT



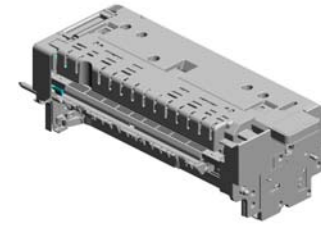
119.D0744095  
 JOINT UNIT:PAPER  
 FEED SENSOR:PR  
 ESSURE:FRONT



128.D0744107  
 COLLAR:DIA10XDI  
 A14X9.4



U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

149.D0744269 PIN:HANDLE:COVER  
 146.D0744264 BRACKET:DRAWER  
 153.D0744283 COVER:DRAWER:UPPER  
 142.D0744208 COVER:GUARD:SIDE PLATE:REAR  
 135.D0744172 COVER:HARNESS:FIRST

134.D0744145 LEVER:PAPER EXIT UNIT:REAR

144.D0744227 (x2) BOLT:M5:ROUND POINT

147.D0744265 BRACKET:DRAWER:LOWER

148.D0744266 CLAMP:HARNESS:PRESSURE:HEATER:REAR

141.D0744207 COVER:GREASE:REAR:JOINT:PRESSURE



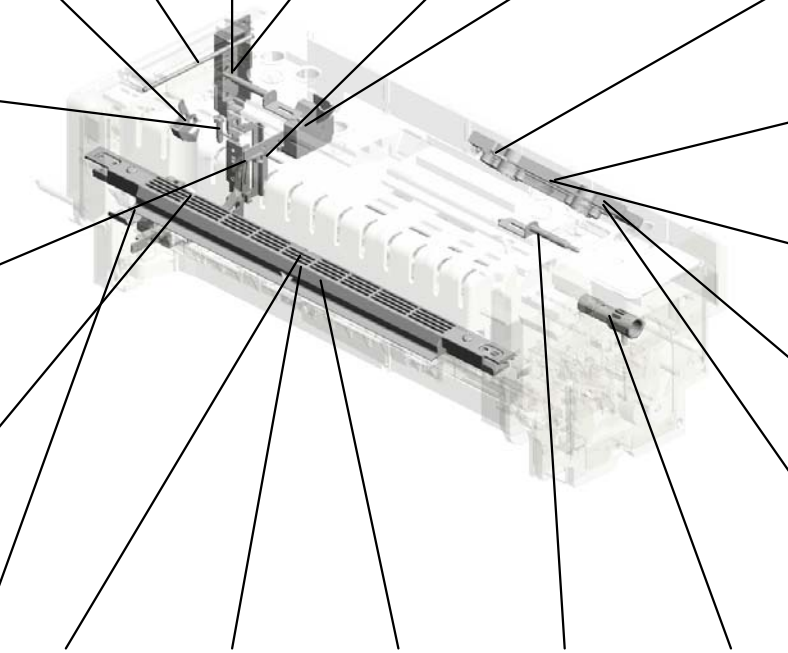
138.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER

136.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y

137.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE

139.D0744183 TAB:TERMINAL:187:2P:UPPER

140.D0744184 TAB:TERMINAL:187:2P:LOWER



151.D0744280 COVER:GUIDE PLATE:EXIT:UPPER

150.D0744277 GUIDE PLATE:EXIT:CONNECTING:UPPER:SHEET

145.D0744235 SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER

152.D0744281 (x2) BRACKET:TORSION SPRING:PEEN

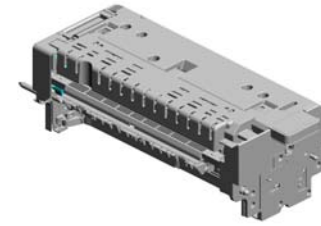
143.D0744224 JOINT:KNOB:FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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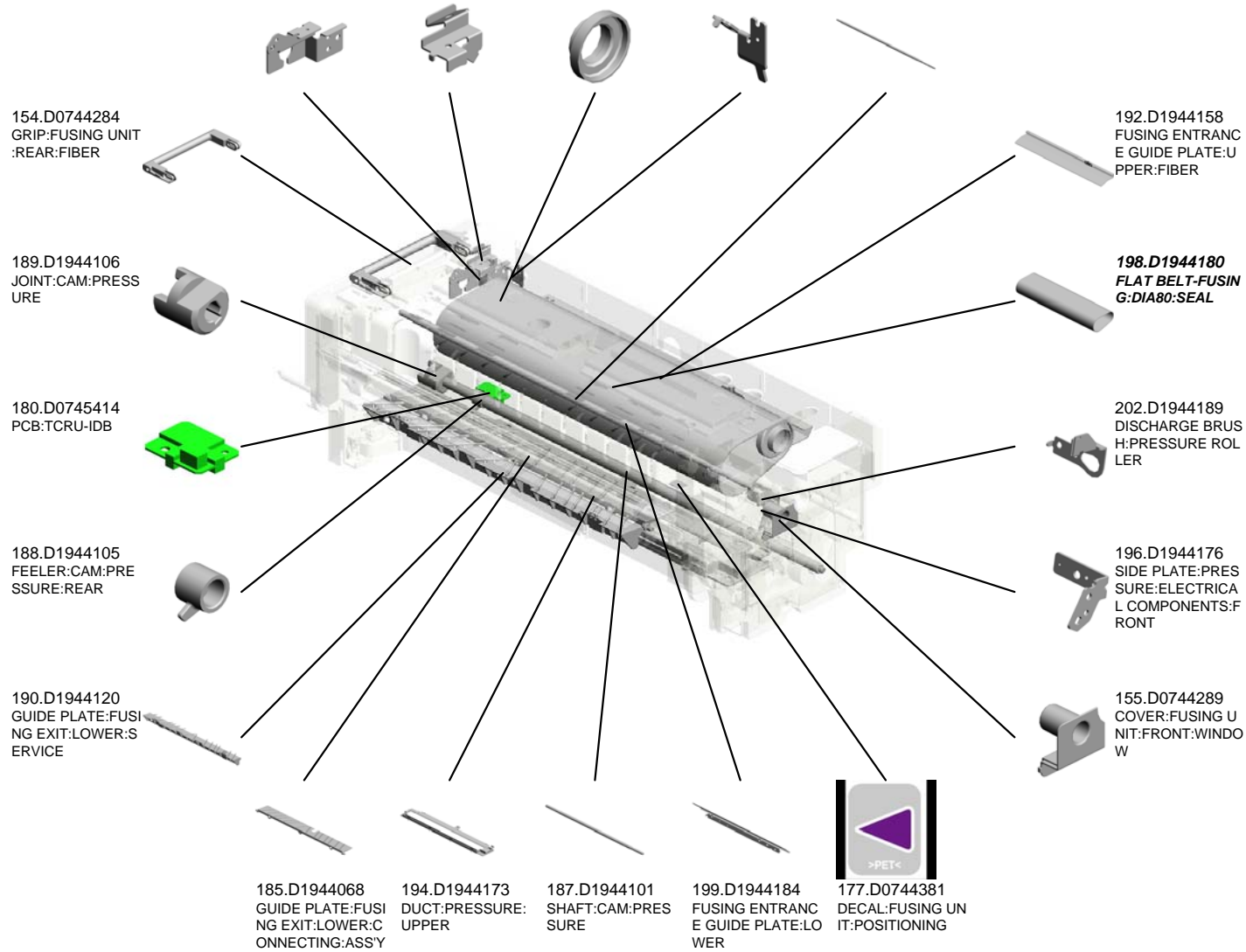


U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

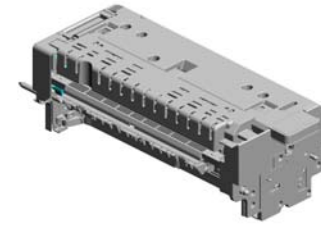


184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

204.D1944195 HEATER HOLDER:  
HEAT ROLLER:RE  
AR  
 195.D1944175 DISCHARGE BRUS  
H:HEAT ROLLER  
 200.D1944185 (x2)  
RING:GUIDE:HEAT  
ROLLER:DIA40  
 197.D1944179 HOLDER:THERMIS  
TOR:HEAT ROLLE  
R:REAR  
 191.D1944143 SHAFT:SEPARATI  
ON SUB-UNIT

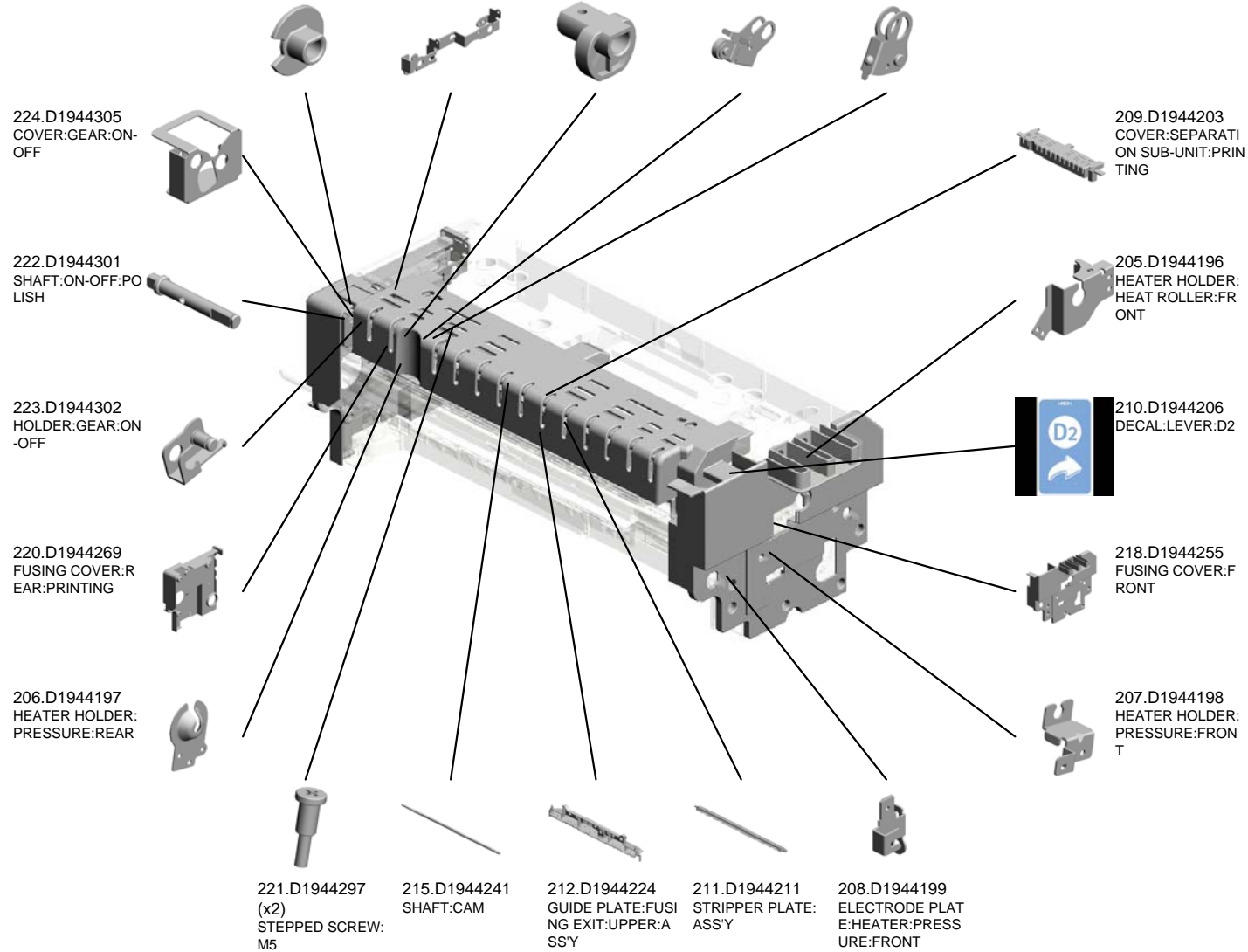


U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

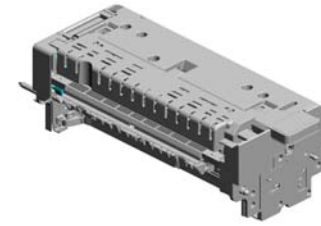
217.D1944243 FEELER:SENSOR:  
ON-OFF  
 219.D1944267 BRACKET:GRIP:RE  
AR  
 216.D1944242 (x2)  
CAM:ON-OFF  
 214.D1944234 (x2)  
LEVER:ON-OFF:B:  
PEEN  
 213.D1944232 (x2)  
LEVER:ON-OFF:A:  
PEEN



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S001  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

230.D1944319 STOPPER:RADIAL BALL BEARING:DIA 10  
 225.D1944311 SHAFT:DRIVE:POLI SH  
 229.D1944318 STOPPER:RADIAL BALL BEARING

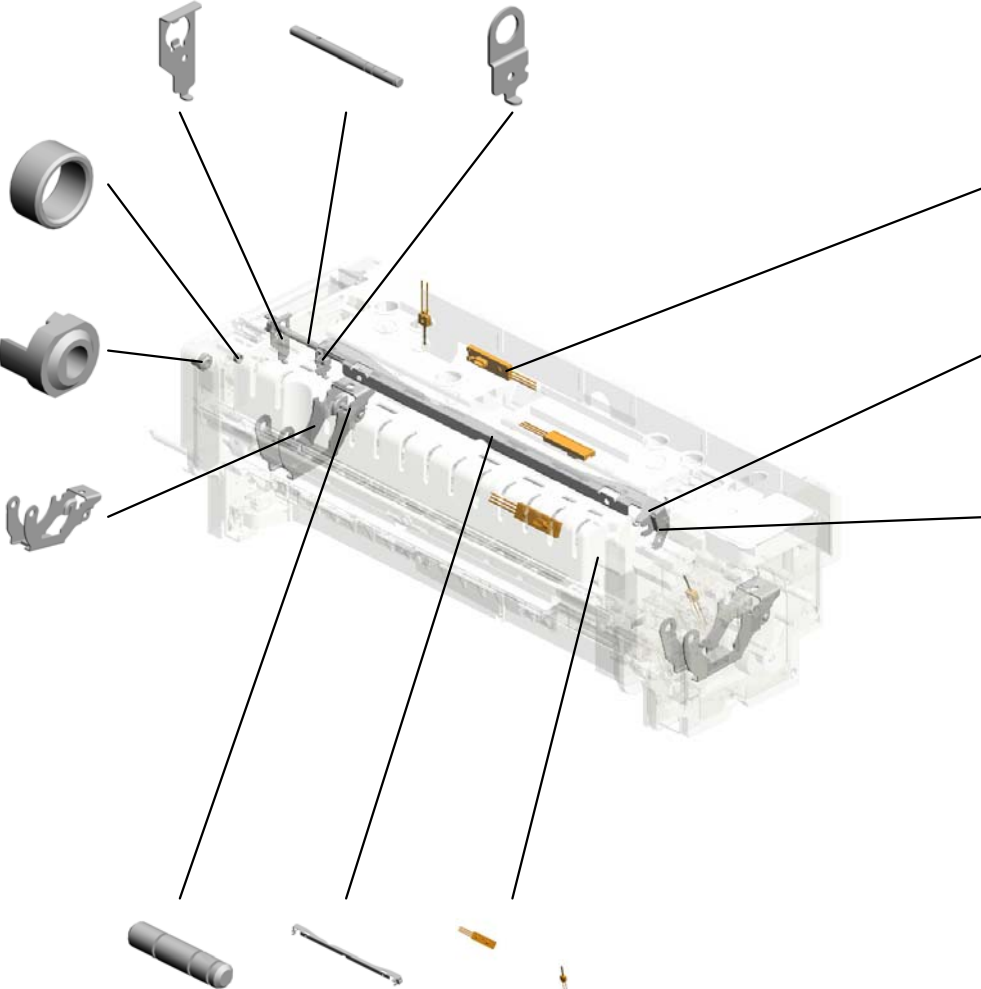


184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

241.GA082007  
 PLAIN SHAFT BEA  
 RING:4XDIA6DIA8

240.G1786679  
 (x2)  
 JOINT:DRIVE:BRU  
 SH ROLLER

237.D1944399  
 (x2)  
 LEVER:RELEASE



239.D1945358  
 TEMPERATURE SE  
 NSOR:FUSING UNI  
 T:UPPER:13PIN

227.D1944314  
 TORSION SPRING:  
 ON-OFF

228.D1944315  
 SUPPORT SHAFT

236.D1944344  
 (x2)  
 SHAFT:LEVER:REL  
 EASE

226.D1944312  
 BRACKET:DRIVE:P  
 OLISH

238.D1945356  
 TEMPERATURE SE  
 NSOR:FUSING UNI  
 T:DRAWER:17PIN

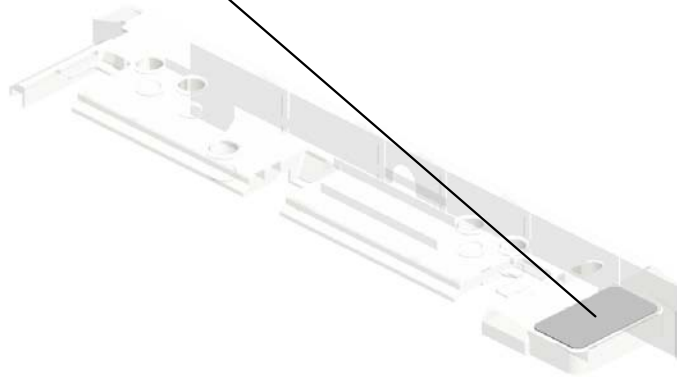
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S001\_S001  
FUSING COVER:UPPER:SUB-ASS'Y

201.D1944186  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



203.D1944190  
FUSING COVER:UPPER:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S001\_S002

PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y

4.03603006N  
(x24)  
SCREW - M3X6

19.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8



186.D1944074  
PRESSURE SUB-U  
NIT:STRIPPER PLA  
TE:ASS'Y



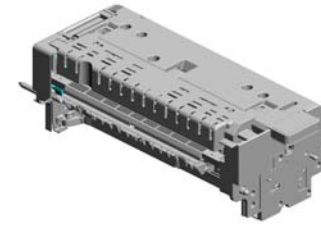
56.AA143520  
(x2)  
SHOULDER SCRE  
W - M3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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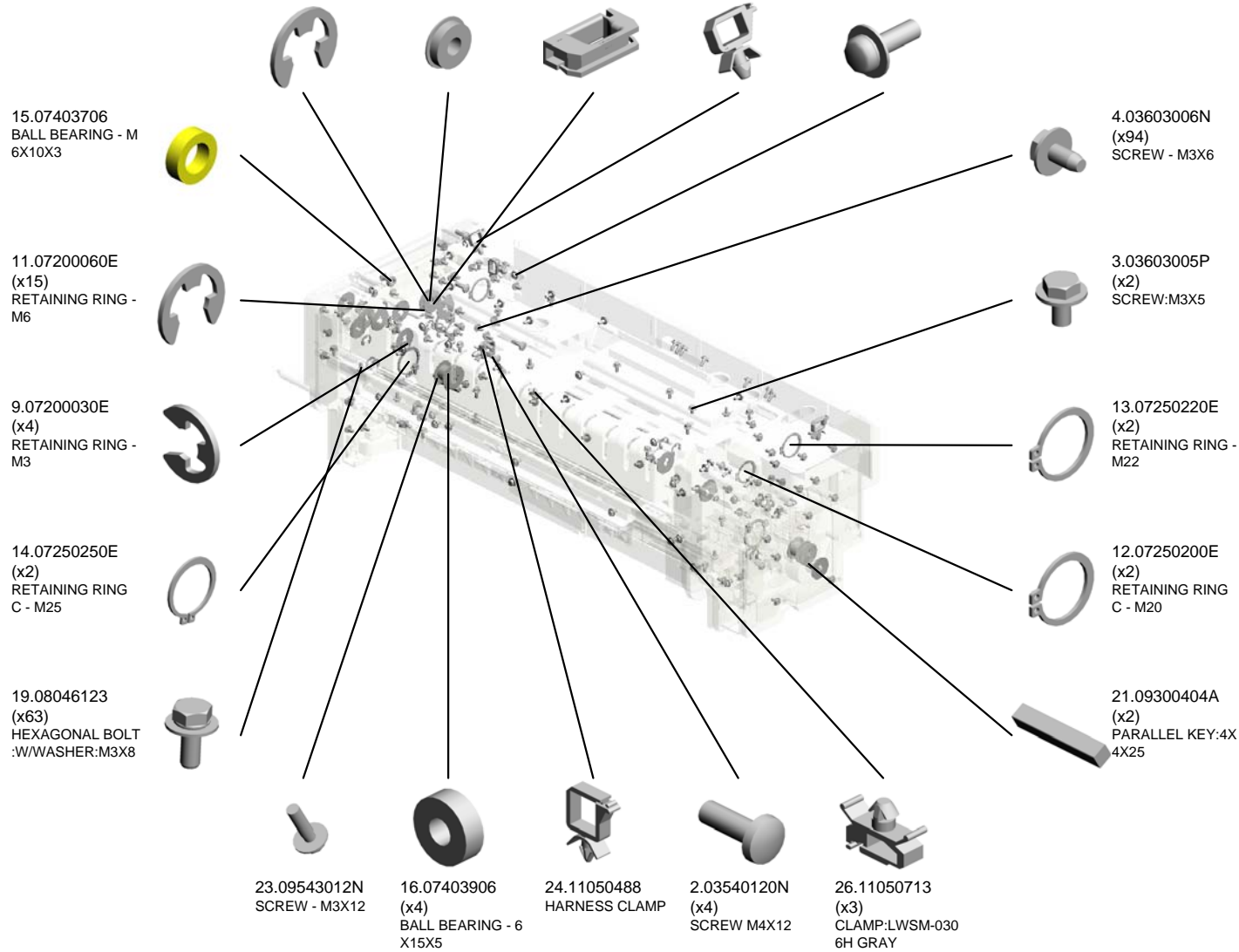
U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

- 10.07200040E (x18) RETAINING RING - M4
- 18.07433906 RADIAL BALL BEA RING:DIA6XDIA15X 5
- 27.11050723 CLAMPS:WES-050 7
- 29.11050744 (x3) CLAMP:F-LWS-071 1
- 22.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10



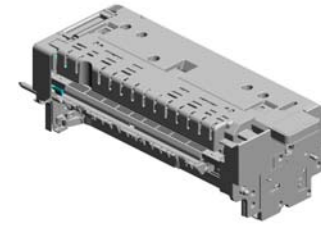
184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

- 54.AA082101 (x4) BUSHING - 6X10X6
- 42.AA064004 (x2) COMPRESSION SPRING: RING:PRESSURE:375N
- 46.AA066687 TORSION SPRING: LOCK:SEPARATION:REAR:15N
- 55.AA113037 TERMINAL:4P:187
- 57.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3

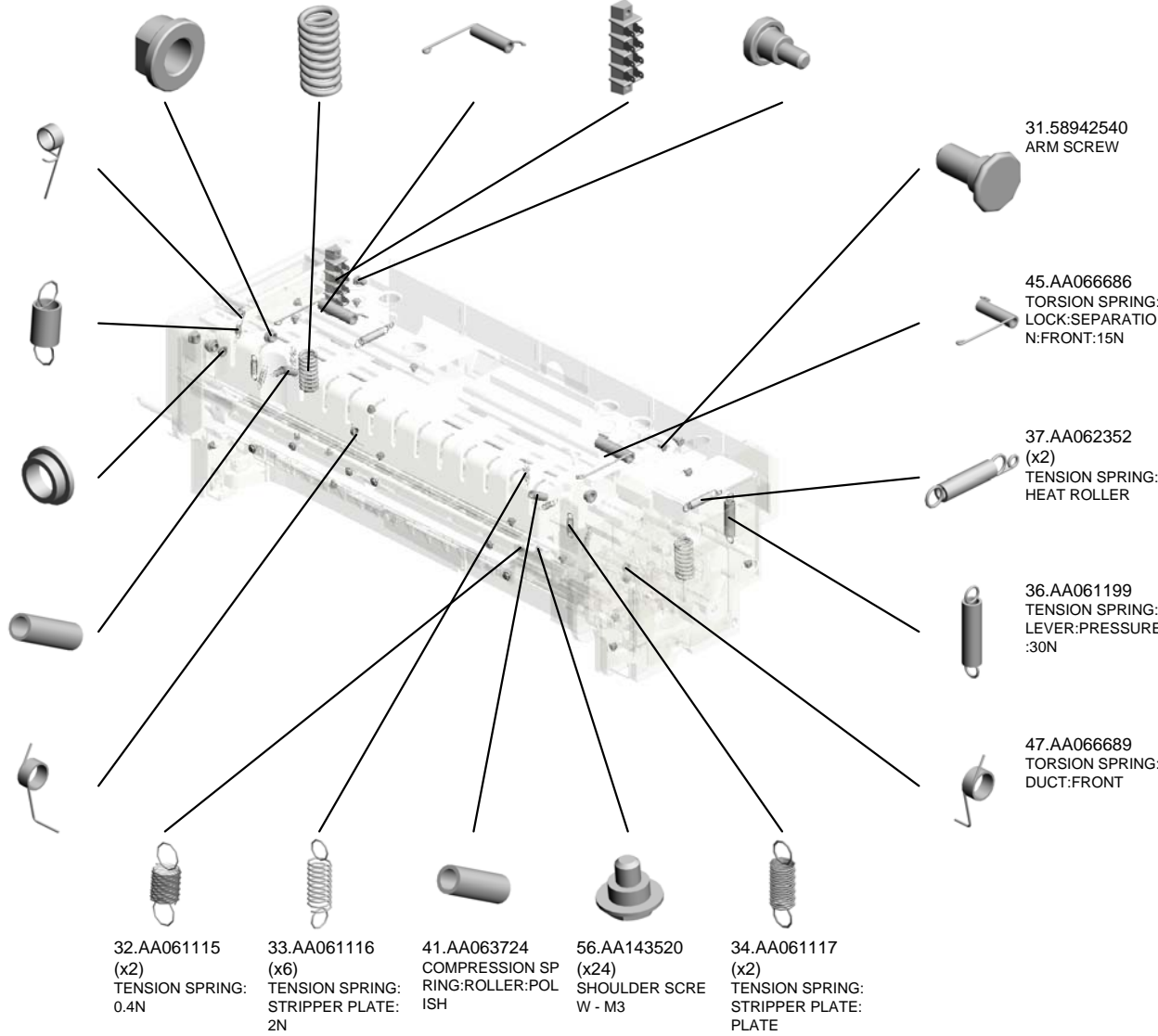
49.AA066691 TORSION SPRING: GRIP

35.AA061164 TENSION SPRING: GEAR:ON-OFF

50.AA080247 (x2) BUSHING - B-F6-3

40.AA063484 COMPRESSION SPRING: ROLLER:POLISH:REAR

48.AA066690 TORSION SPRING: DUCT:REAR



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

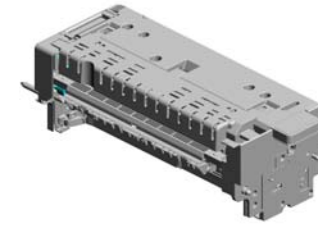
72.AB014287  
GEAR:IDLER:FUSI  
NG

68.AB012203  
GEAR:DRIVE:ROLL  
ER:FUSING:B

81.AW010147  
PHOTO REFLECTI  
ON SENSOR

**73.AE010122**  
**HOT ROLLER: DIA5**  
**4**

74.AE012044  
HEAT ROLLER: DIA  
40



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

71.AB012214  
(x2)  
GEAR:POLISH:ROL  
LER:A

69.AB012205  
GEAR:IDLER:ON-O  
FF

58.AA143885  
(x2)  
STEPPED SCREW:  
M3

76.AE030044  
(x2)  
BALL BEARING - 1  
0X22X6

82.AW010200  
(x2)  
PAPER FEED SEN  
SOR:FUSING EXIT

**75.AE020229**  
**PRESSURE ROLLE**  
**R: DIA65**

87.AX440396  
(-AA,-EU,-CHN):HE  
ATER:PRESSURE  
ROLLER:220V:800  
W:INFRARED

85.AW110122  
THERMOSTAT:225  
C:250V/17A

90.B1324168  
GRIP:OIL APPLICA  
TION UNIT

83.AW020198  
(x3)  
PHOTOINTERRUPT  
OR:LG2A14NL1

84.AW110052  
(x2)  
THERMOSTAT:211  
C

89.AX450067  
(-AA,-EU,-CHN):HE  
ATER:HEAT ROLLE  
R:227V:1070WX3:I  
NFRARED

**78.AE030086**  
(x4)  
**RADIAL BALL BEA**  
**RING: DIA25XDIA37**  
**X7**

79.AE032034  
(x2)  
THERMAL INSULA  
TING BUSHING: DIA  
22

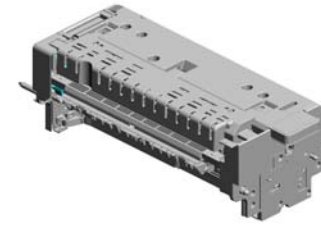
**77.AE030049**  
(x2)  
**BALL BEARING -20**  
**X32X7**



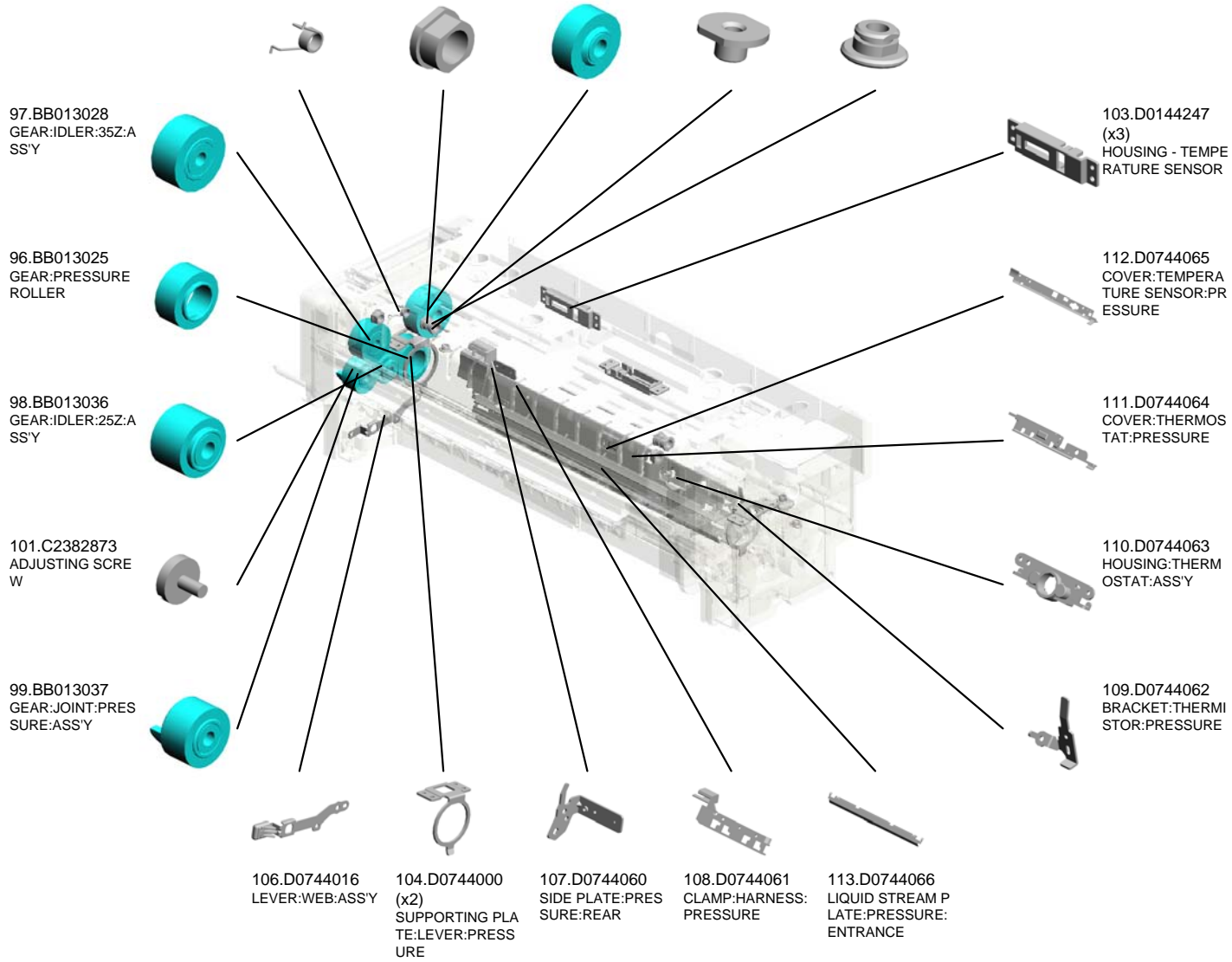
U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

- 91.B1324197 TORSION SPRING: LEVER
- 95.B8722614 (x6) BUSHING:R1
- 100.BB013038 GEAR:HOT ROLLER:ASS'Y
- 92.B1324313 (x2) PRESSURE SPRING HOLDER
- 105.D0744009 (x4) HOLDER:M5



184.D1944029  
(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S002  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

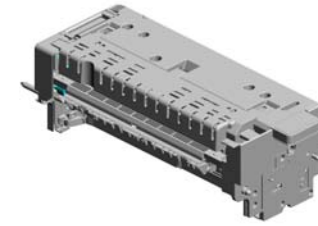
124.D0744100  
 COVER:BASE:ID

122.D0744098  
 COVER:TERMINAL:  
 CONNECTING

123.D0744099  
 COVER:HARNESS:  
 FIRST:LOWER

120.D0744096  
 TERMINAL:CONNE  
 CTING

121.D0744097  
 TAB:TERMINAL:CO  
 NNECTING



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

132.D0744139  
 (x2)  
 LEVER:STRIPPER  
 PLATE:PRESSURE



133.D0744144  
 LEVER:PAPER EXI  
 T UNIT:FRONT

131.D0744138  
 (x2)  
 COLLAR:DIA5XDIA  
 7X10



129.D0744123  
 (x2)  
 LEVER:STRIPPER  
 PLATE:PLATE



126.D0744103  
 (x2)  
 CAM:PRESSURE:A



130.D0744124  
 (x2)  
 BRACKET:STRIPP  
 ER PLATE:PLATE:  
 PEEN



125.D0744102  
 (x2)  
 COLLAR:DIA10X:DI  
 A14X:12



127.D0744104  
 FEELER:CAM:PRE  
 SSURE:FRONT



117.D0744092  
 DUCT:PRESSURE:  
 EXIT



128.D0744107  
 COLLAR:DIA10XD  
 A14X9.4



116.D0744091  
 DUCT:PRESSURE:  
 EXIT:CONNECTIN  
 G:B



115.D0744090  
 DUCT:PRESSURE:  
 EXIT:CONNECTIN  
 G:A



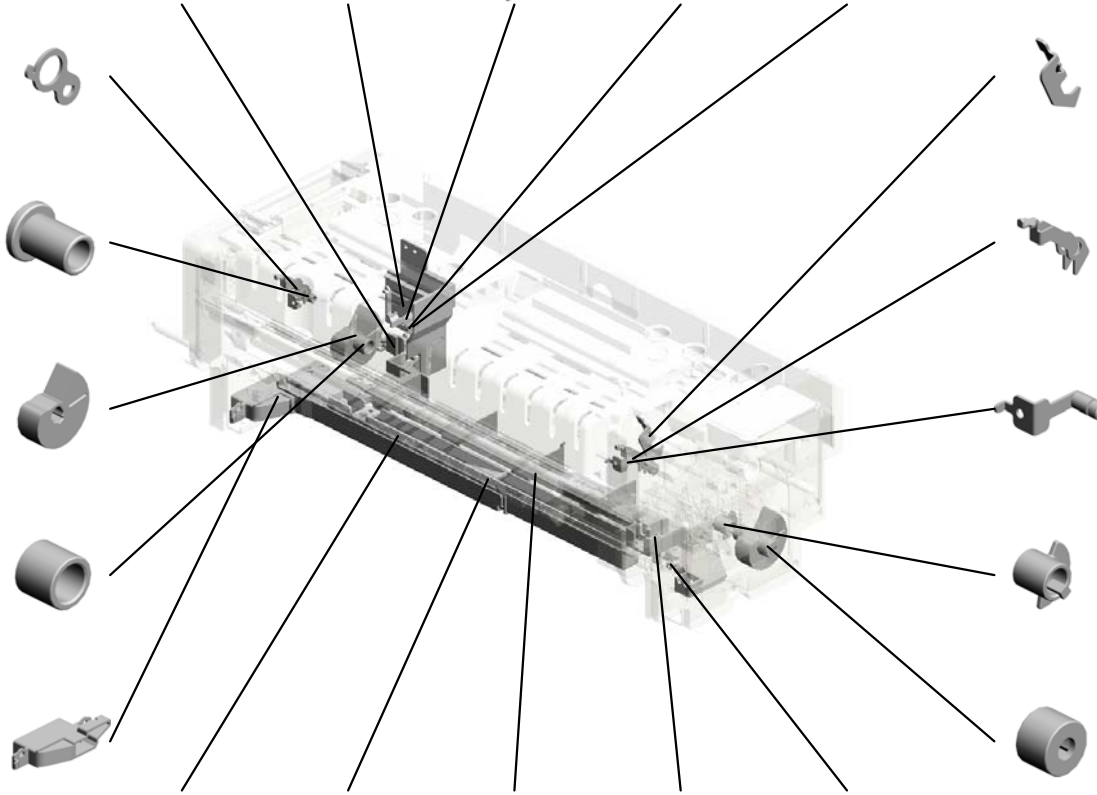
114.D0744089  
 DUCT:PRESSURE:  
 LOWER



119.D0744095  
 JOINT UNIT:PAPER  
 FEED SENSOR:PR  
 ESSURE:FRONT

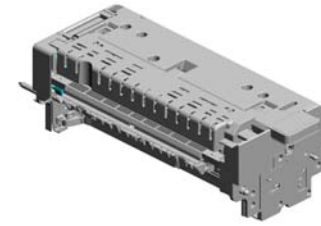


118.D0744094  
 FIX STAND:TERMI  
 NAL:HEATER:ASS'  
 Y



# U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

149.D0744269 PIN:HANDLE:COVER  
146.D0744264 BRACKET:DRAWER  
153.D0744283 COVER:DRAWER:UPPER  
142.D0744208 COVER:GUARD:SIDE PLATE:REAR  
135.D0744172 COVER:HARNESS:FIRST

134.D0744145 LEVER:PAPER EXIT UNIT:REAR

144.D0744227 (x2) BOLT:M5:ROUND POINT

147.D0744265 BRACKET:DRAWER:LOWER

148.D0744266 CLAMP:HARNESS:PRESSURE:HEATER:REAR

141.D0744207 COVER:GREASE:REAR:JOINT:PRESSURE

151.D0744280 COVER:GUIDE PLATE:EXIT:UPPER

150.D0744277 GUIDE PLATE:EXIT:CONNECTING:UPPER:SHEET

145.D0744235 SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER

152.D0744281 (x2) BRACKET:TORSION SPRING:PEEN

143.D0744224 JOINT:KNOB:FUSING

138.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER

137.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE

136.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y

139.D0744183 TAB:TERMINAL:187:2P:UPPER

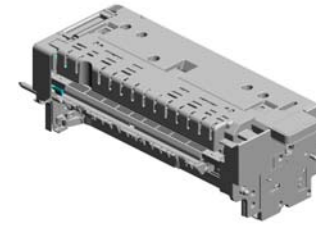
140.D0744184 TAB:TERMINAL:187:2P:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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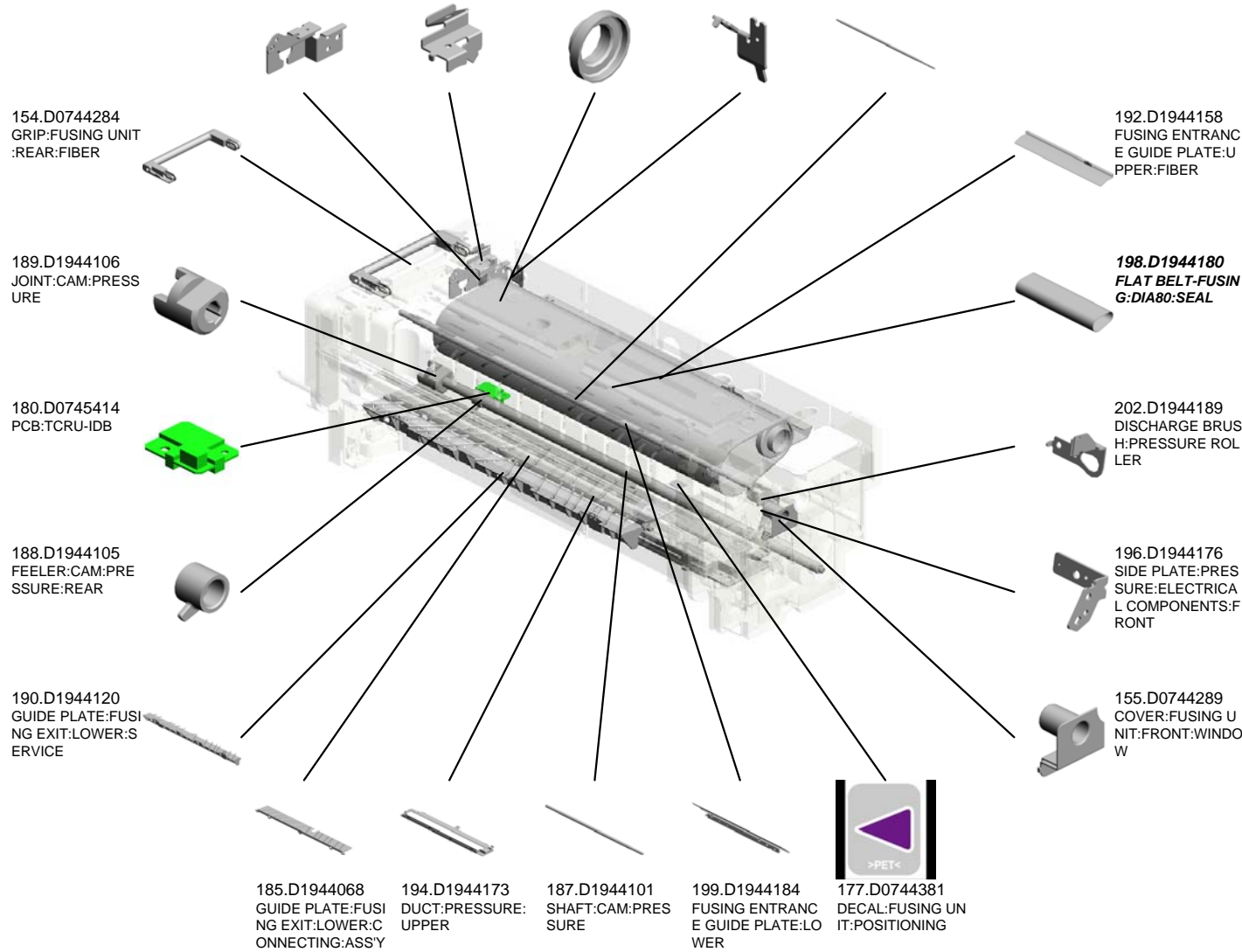
U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

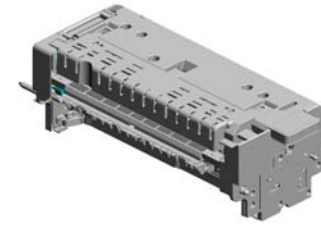
- 204.D1944195 HEATER HOLDER: HEAT ROLLER:REAR
- 195.D1944175 DISCHARGE BRUSH:HEAT ROLLER
- 200.D1944185 (x2) RING:GUIDE:HEAT ROLLER:DIA40
- 197.D1944179 HOLDER:THERMISTOR:HEAT ROLLER:REAR
- 191.D1944143 SHAFT:SEPARATION SUB-UNIT



184.D1944029 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

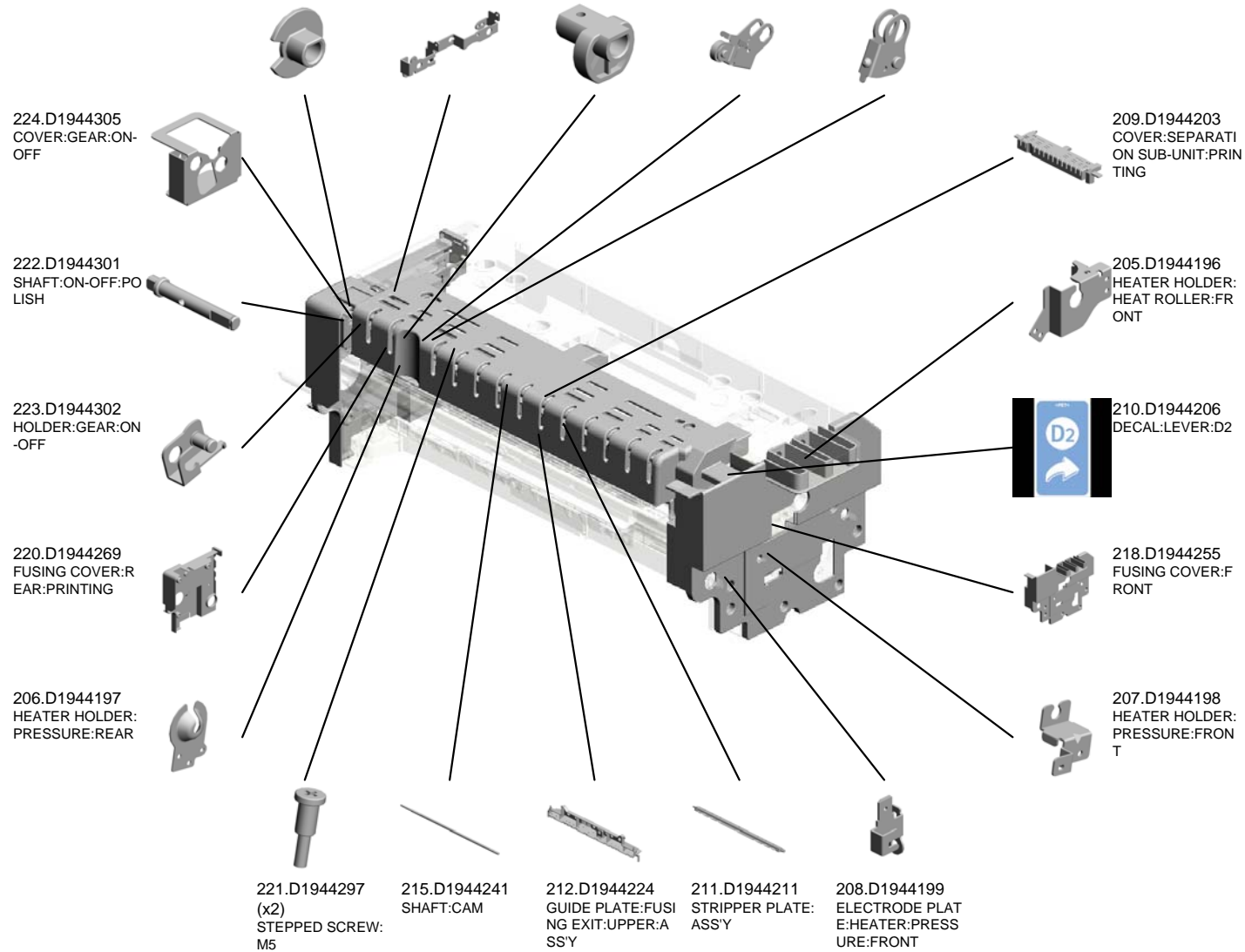


U015\_S002  
 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
 (-AA,-EU,-CHN):FU  
 SING UNIT:230V:A  
 SS'Y

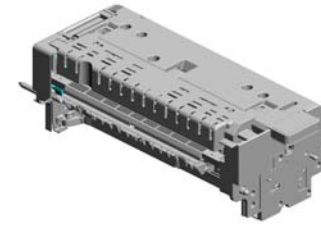
- 217.D1944243 FEELER:SENSOR: ON-OFF
- 219.D1944267 BRACKET:GRIP:REAR
- 216.D1944242 (x2) CAM:ON-OFF
- 214.D1944234 (x2) LEVER:ON-OFF:B: PEEN
- 213.D1944232 (x2) LEVER:ON-OFF:A: PEEN



# U015\_S002

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

230.D1944319 STOPPER:RADIAL BALL BEARING:DIA 10  
 225.D1944311 SHAFT:DRIVE:POLI SH  
 229.D1944318 STOPPER:RADIAL BALL BEARING

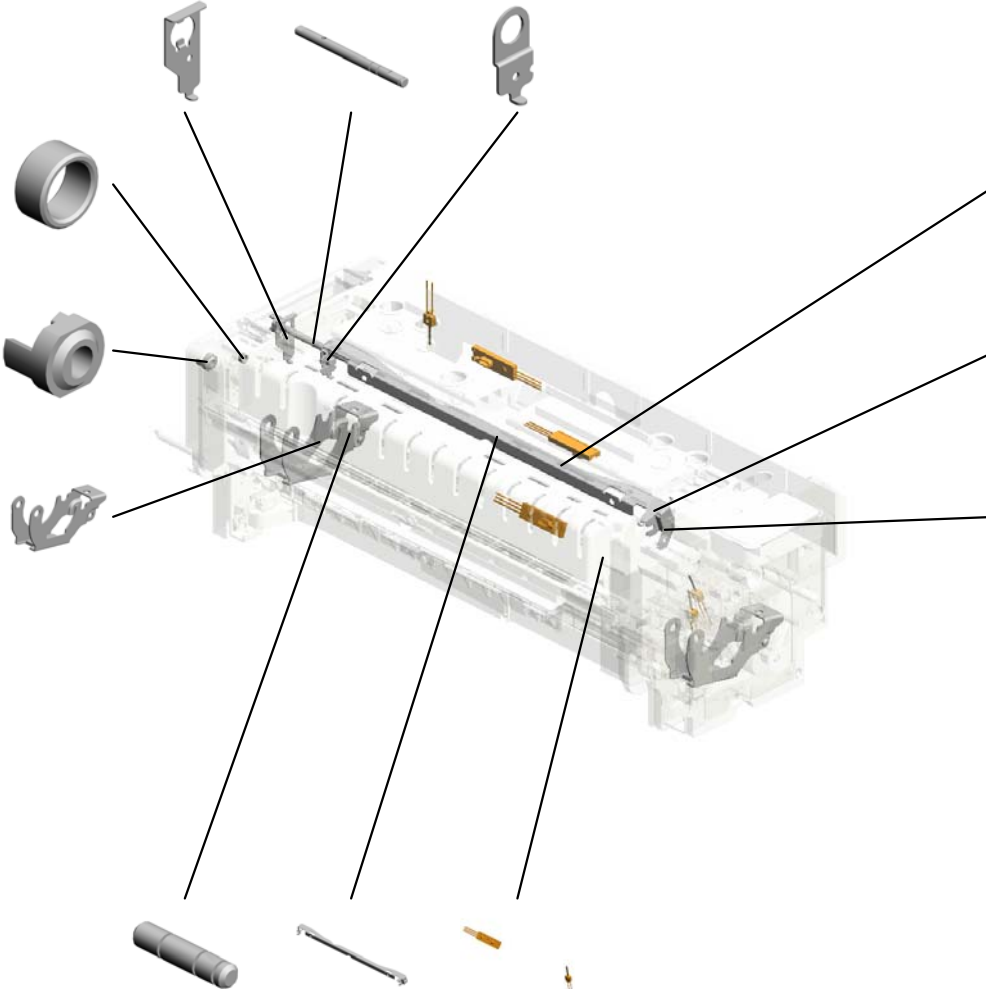


184.D1944029 (-AA,-EU,-CHN):FU SING UNIT:230V:ASS'Y

241.GA082007 PLAIN SHAFT BEARING:4XDIA6DIA8

240.G1786679 (x2) JOINT:DRIVE:BRUSH ROLLER

237.D1944399 (x2) LEVER:RELEASE



239.D1945358 TEMPERATURE SENSOR:FUSING UNIT:UPPER:13PIN

227.D1944314 TORSION SPRING: ON-OFF

228.D1944315 SUPPORT SHAFT

236.D1944344 (x2) SHAFT:LEVER:RELEASE

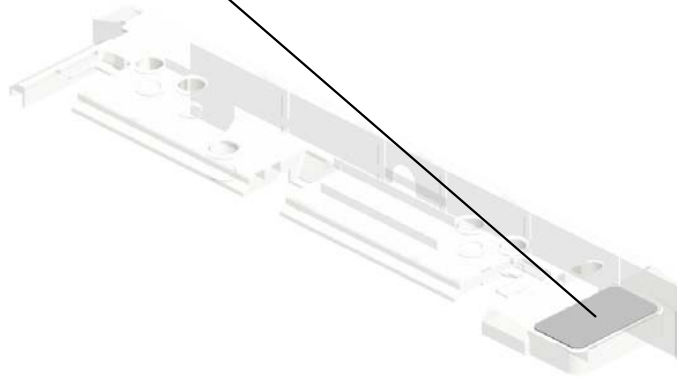
226.D1944312 BRACKET:DRIVE:POLISH

238.D1945356 TEMPERATURE SENSOR:FUSING UNIT:DRAWER:17PIN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S002\_S001  
FUSING COVER:UPPER:SUB-ASS'Y

201.D1944186  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



203.D1944190  
FUSING COVER:UPPER:SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S002\_S002

PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y

19.08046123    56.AA143520  
HEXAGONAL BOLT    (x2)  
:W/WASHER:M3X8    SHOULDER SCRE  
W - M3



186.D1944074  
PRESSURE SUB-U  
NIT:STRIPPER PLA  
TE:ASS'Y



4.03603006N  
(x24)  
SCREW - M3X6

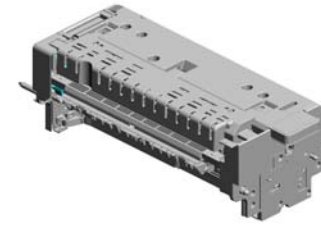
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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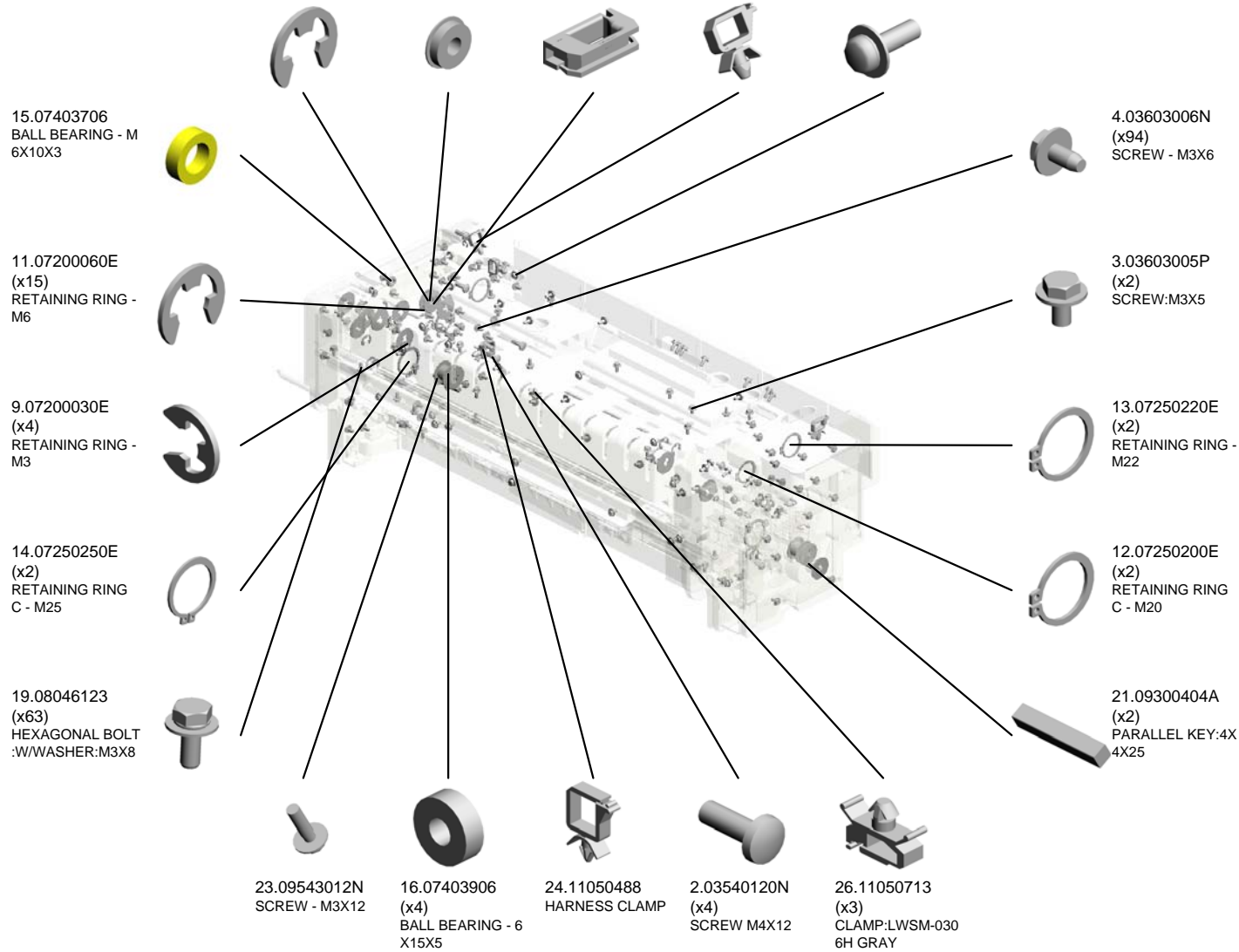
# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

- |                                                 |                                                         |                                    |                                             |                                                                  |
|-------------------------------------------------|---------------------------------------------------------|------------------------------------|---------------------------------------------|------------------------------------------------------------------|
| 10.07200040E<br>(x18)<br>RETAINING RING -<br>M4 | 18.07433906<br>RADIAL BALL BEA<br>RING:DIA6XDIA15X<br>5 | 27.11050723<br>CLAMPS:WES-050<br>7 | 29.11050744<br>(x3)<br>CLAMP:F-LWS-071<br>1 | 22.09543010N<br>(x2)<br>SCREW:POLISHED<br>ROUND/SPRING:M<br>3X10 |
|-------------------------------------------------|---------------------------------------------------------|------------------------------------|---------------------------------------------|------------------------------------------------------------------|

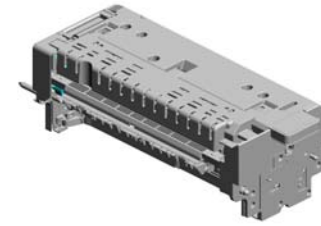


184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y



# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

- 54.AA082101 (x4) BUSHING - 6X10X6
- 42.AA064004 (x2) COMPRESSION SPRING: RING:PRESSURE:375N
- 46.AA066687 TORSION SPRING: LOCK:SEPARATION:REAR:15N
- 55.AA113037 TERMINAL:4P:187
- 57.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3

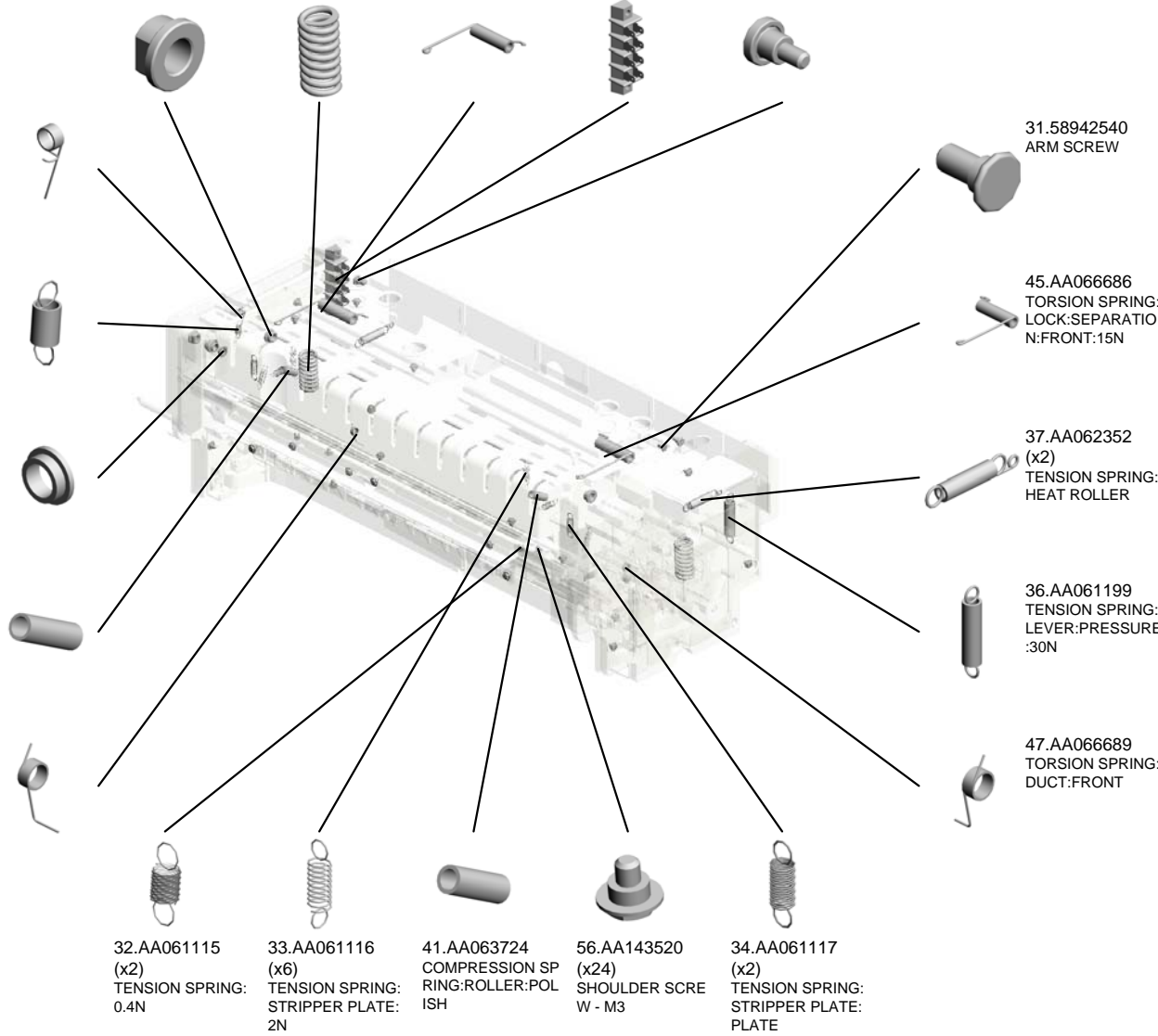
49.AA066691 TORSION SPRING: GRIP

35.AA061164 TENSION SPRING: GEAR:ON-OFF

50.AA080247 (x2) BUSHING - B-F6-3

40.AA063484 COMPRESSION SPRING: ROLLER:POLISH:REAR

48.AA066690 TORSION SPRING: DUCT:REAR



U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

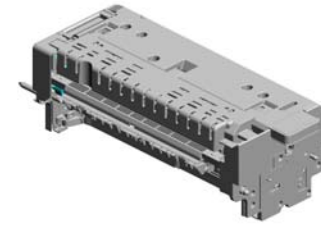
72.AB014287  
GEAR:IDLER:FUSING

68.AB012203  
GEAR:DRIVE:ROLLER:FUSING:B

81.AW010147  
PHOTO REFLECTOR SENSOR

73.AE010122  
HOT ROLLER:DIAMETER:4

74.AE012044  
HEAT ROLLER:DIAMETER:40



184.D1944029  
(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

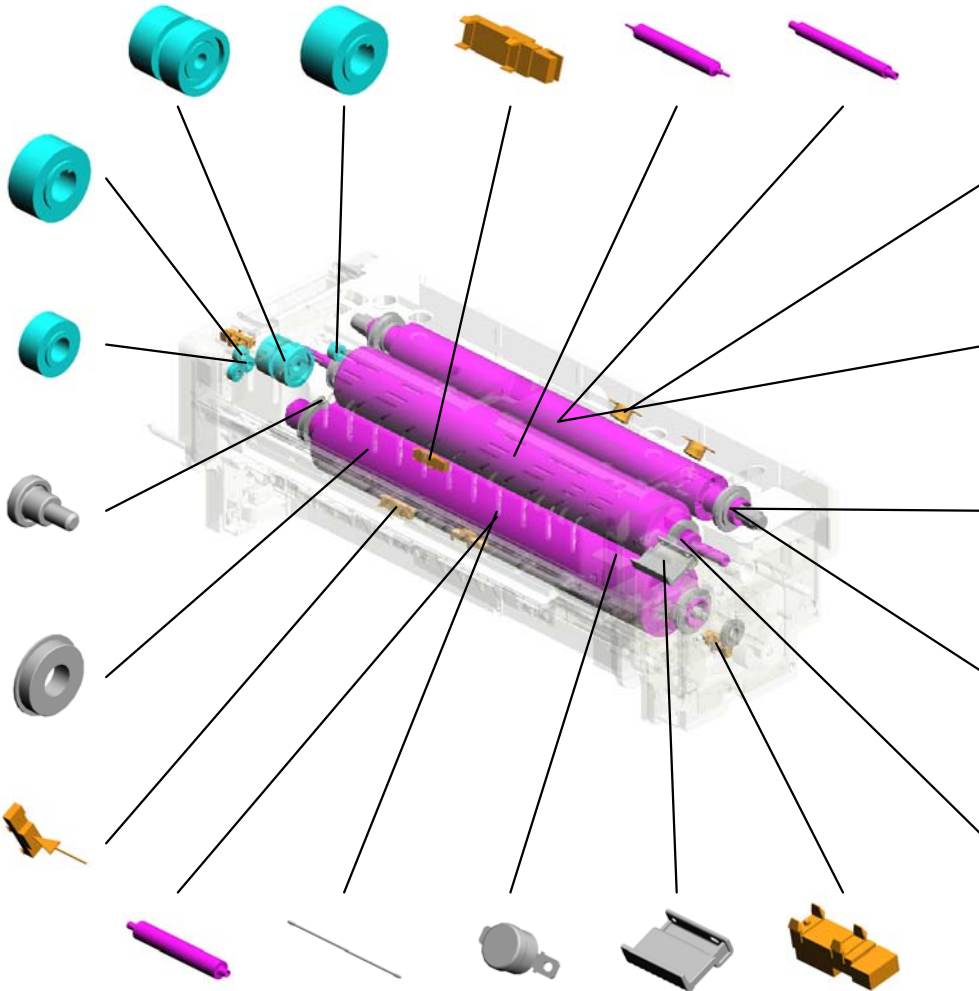
71.AB012214  
(x2)  
GEAR:POLISH:ROLLER:A

69.AB012205  
GEAR:IDLER:ON-OFF

58.AA143885  
(x2)  
STEPPED SCREW:M3

76.AE030044  
(x2)  
BALL BEARING - 10X22X6

82.AW010200  
(x2)  
PAPER FEED SENSOR:FUSING EXIT



84.AW110052  
(x2)  
THERMOSTAT:211°C

89.AX450067  
(-AA,-EU,-CHN):HEATER:HEAT ROLLER:227V:1070WX3:INFRARED

78.AE030086  
(x4)  
RADIAL BALL BEARING:DIAMETER25XDIAMETER37X7

79.AE032034  
(x2)  
THERMAL INSULATING BUSHING:DIAMETER22

77.AE030049  
(x2)  
BALL BEARING - 20X32X7

75.AE020229  
PRESSURE ROLLER:DIAMETER65

87.AX440396  
(-AA,-EU,-CHN):HEATER:PRESSURE ROLLER:220V:800W:INFRARED

85.AW110122  
THERMOSTAT:225°C:250V/17A

90.B1324168  
GRIP:OIL APPLICATION UNIT

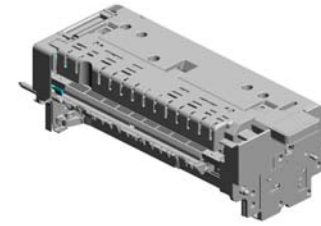
83.AW020198  
(x3)  
PHOTO INTERRUPTOR:LG2A14NL1

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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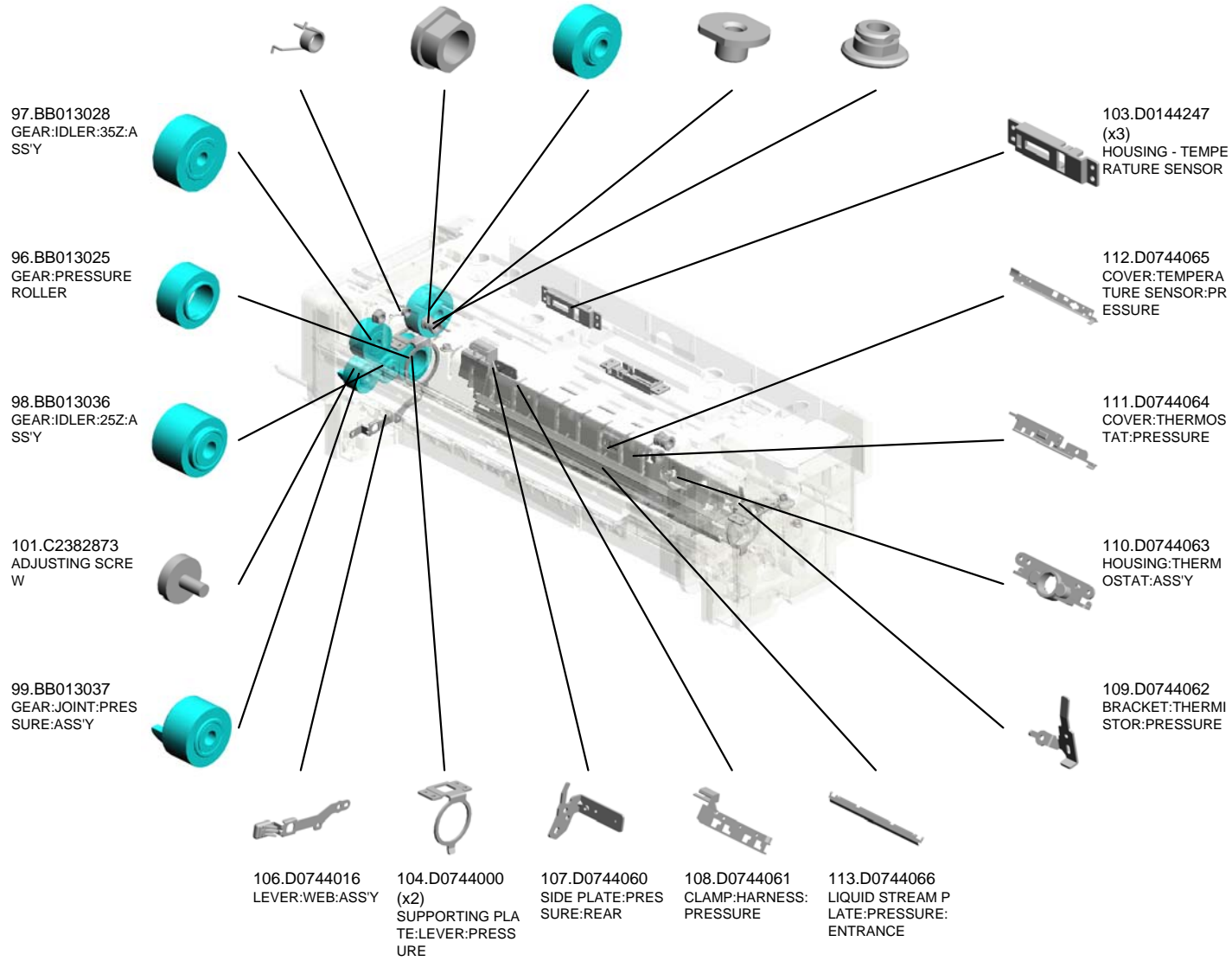
U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

- 91.B1324197 TORSION SPRING: LEVER
- 95.B8722614 (x6) BUSHING:R1
- 100.BB013038 GEAR:HOT ROLLER:ASS'Y
- 92.B1324313 (x2) PRESSURE SPRING HOLDER
- 105.D0744009 (x4) HOLDER:M5



184.D1944029  
(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

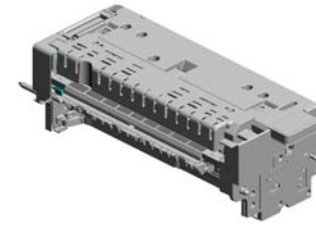
124.D0744100  
COVER:BASE:ID

122.D0744098  
COVER:TERMINAL:  
CONNECTING

123.D0744099  
COVER:HARNESS:  
FIRST:LOWER

120.D0744096  
TERMINAL:CONNE  
CTING

121.D0744097  
TAB:TERMINAL:CO  
NNECTING



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

132.D0744139  
(x2)  
LEVER:STRIPPER  
PLATE:PRESSURE



133.D0744144  
LEVER:PAPER EXI  
T UNIT:FRONT

131.D0744138  
(x2)  
COLLAR:DIA5XDIA  
7X10



129.D0744123  
(x2)  
LEVER:STRIPPER  
PLATE:PLATE



126.D0744103  
(x2)  
CAM:PRESSURE:A



130.D0744124  
(x2)  
BRACKET:STRIPP  
ER PLATE:PLATE:  
PEEN



125.D0744102  
(x2)  
COLLAR:DIA10X:DI  
A14X:12



127.D0744104  
FEELER:CAM:PRE  
SSURE:FRONT



117.D0744092  
DUCT:PRESSURE:  
EXIT



128.D0744107  
COLLAR:DIA10XD  
A14X9.4



116.D0744091  
DUCT:PRESSURE:  
EXIT:CONNECTIN  
G:B



115.D0744090  
DUCT:PRESSURE:  
EXIT:CONNECTIN  
G:A



114.D0744089  
DUCT:PRESSURE:  
LOWER



119.D0744095  
JOINT UNIT:PAPER  
FEED SENSOR:PR  
ESSURE:FRONT

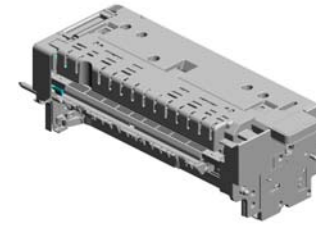


118.D0744094  
FIX STAND:TERMI  
NAL:HEATER:ASS'  
Y



# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

149.D0744269 PIN:HANDLE:COVER  
146.D0744264 BRACKET:DRAWER  
153.D0744283 COVER:DRAWER:UPPER  
142.D0744208 COVER:GUARD:SIDE PLATE:REAR  
135.D0744172 COVER:HARNESS:FIRST

134.D0744145 LEVER:PAPER EXIT UNIT:REAR

144.D0744227 (x2) BOLT:M5:ROUND POINT

147.D0744265 BRACKET:DRAWER:LOWER

148.D0744266 CLAMP:HARNESS:PRESSURE:HEATER:REAR

141.D0744207 COVER:GREASE:REAR:JOINT:PRESSURE



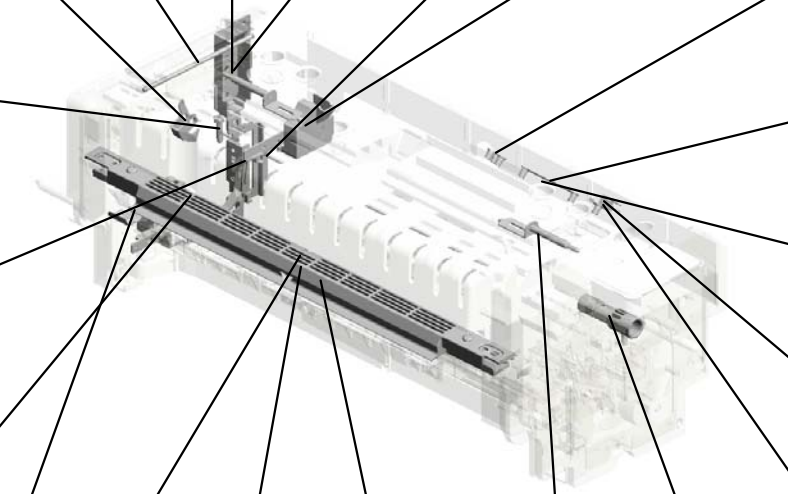
138.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER

137.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE

136.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y

139.D0744183 TAB:TERMINAL:187:2P:UPPER

140.D0744184 TAB:TERMINAL:187:2P:LOWER



151.D0744280 COVER:GUIDE PLATE:EXIT:UPPER

150.D0744277 GUIDE PLATE:EXIT:CONNECTING:UPPER:SHEET

145.D0744235 SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER

152.D0744281 (x2) BRACKET:TORSION SPRING:PEEN

143.D0744224 JOINT:KNOB:FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

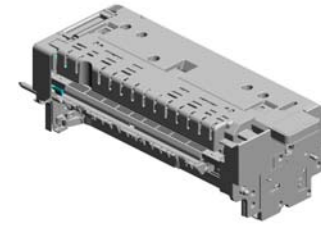
204.D1944195  
HEATER HOLDER:  
HEAT ROLLER:RE  
AR

195.D1944175  
DISCHARGE BRUS  
H:HEAT ROLLER

200.D1944185  
(x2)  
RING:GUIDE:HEAT  
ROLLER:DIA40

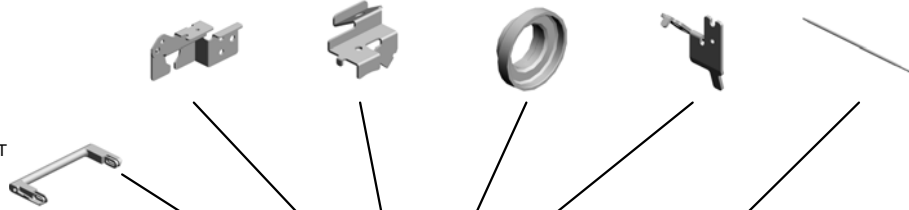
197.D1944179  
HOLDER:THERMIS  
TOR:HEAT ROLLE  
R:REAR

191.D1944143  
SHAFT:SEPARATI  
ON SUB-UNIT



184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

154.D0744284  
GRIP:FUSING UNIT  
:REAR:FIBER

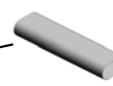


192.D1944158  
FUSING ENTRANC  
E GUIDE PLATE:U  
PPER:FIBER

189.D1944106  
JOINT:CAM:PRESS  
URE



198.D1944180  
FLAT BELT-FUSIN  
G:DIA80:SEAL



180.D0745414  
PCB:TCRU-IDB



202.D1944189  
DISCHARGE BRUS  
H:PRESSURE ROL  
LER



188.D1944105  
FEELER:CAM:PRE  
SSURE:REAR



196.D1944176  
SIDE PLATE:PRES  
SURE:ELECTRICAL  
COMPONENTS:F  
RONT



190.D1944120  
GUIDE PLATE:FUSI  
NG EXIT:LOWER:S  
ERVICE



155.D0744289  
COVER:FUSING U  
NIT:FRONT:WINDO  
W



185.D1944068  
GUIDE PLATE:FUSI  
NG EXIT:LOWER:C  
ONNECTING:ASS'Y



194.D1944173  
DUCT:PRESSURE:  
UPPER



187.D1944101  
SHAFT:CAM:PRES  
SURE



199.D1944184  
FUSING ENTRANC  
E GUIDE PLATE:LO  
WER



177.D0744381  
DECAL:FUSING UN  
IT:POSITIONING

# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

217.D1944243  
FEELER:SENSOR:  
ON-OFF

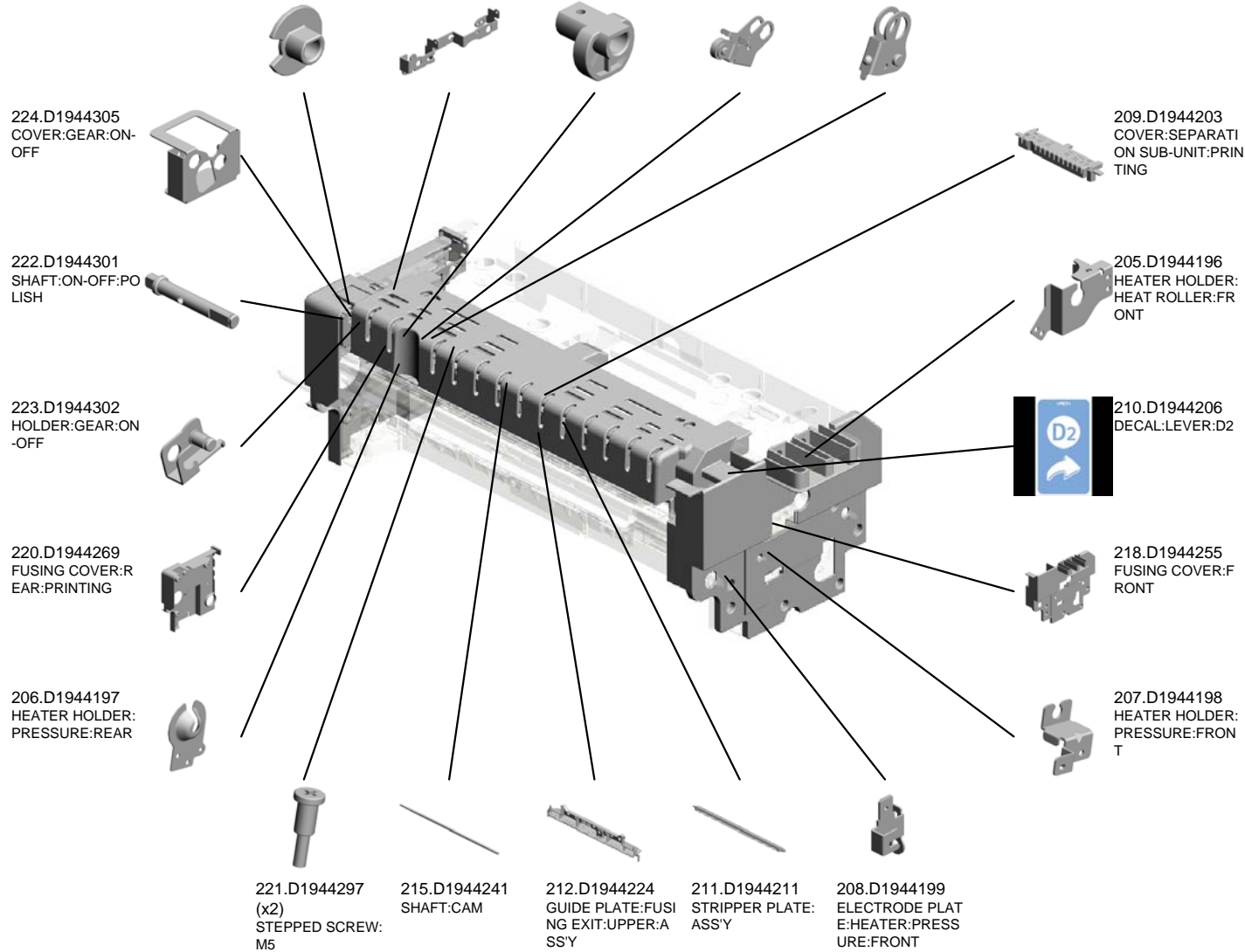
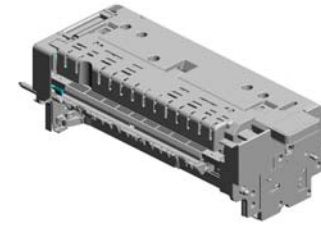
219.D1944267  
BRACKET:GRIP:RE  
AR

216.D1944242  
(x2)  
CAM:ON-OFF

214.D1944234  
(x2)  
LEVER:ON-OFF:B:  
PEEN

213.D1944232  
(x2)  
LEVER:ON-OFF:A:  
PEEN

184.D1944029  
(-AA,-EU,-CHN):FU  
SING UNIT:230V:A  
SS'Y

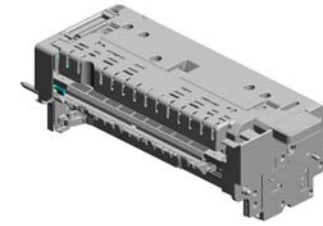




# U015\_S003

(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

230.D1944319 STOPPER:RADIAL BALL BEARING:DIA 10  
 225.D1944311 SHAFT:DRIVE:POLI SH  
 229.D1944318 STOPPER:RADIAL BALL BEARING

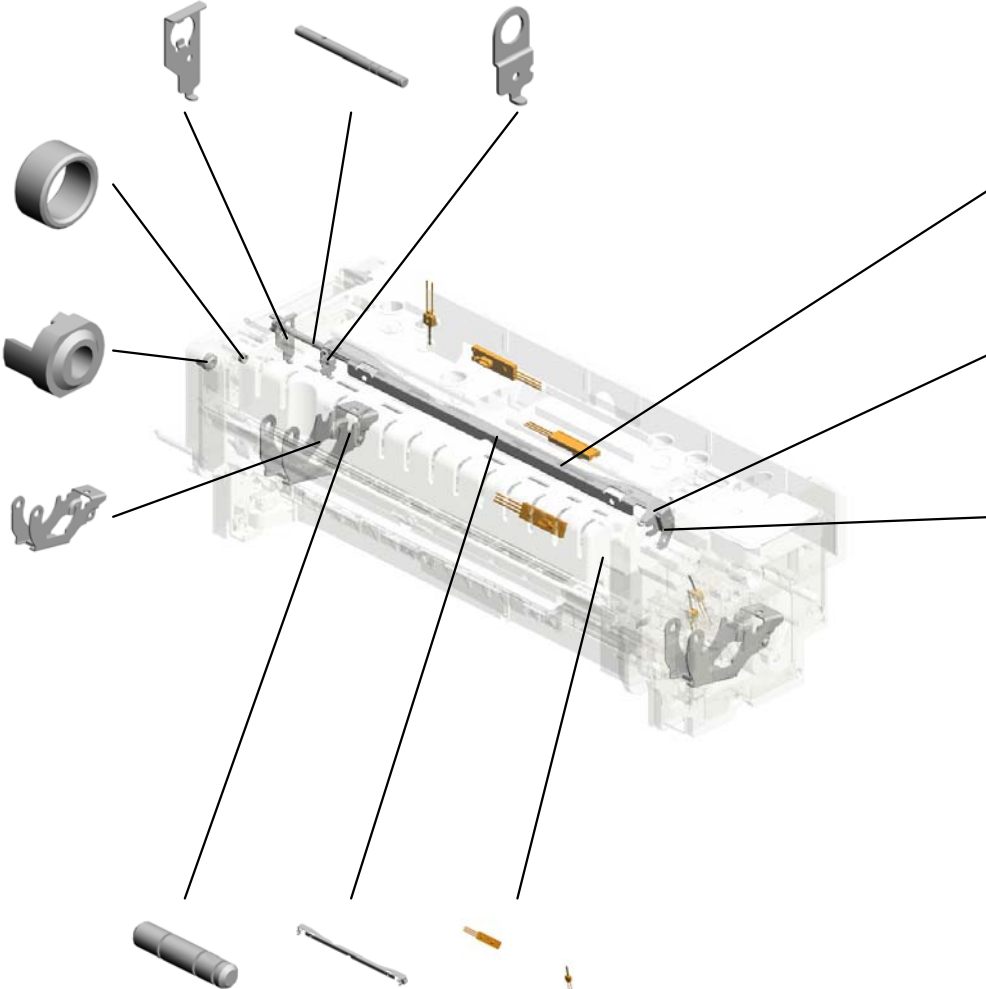


184.D1944029 (-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y

241.GA082007 PLAIN SHAFT BEARING:4XDIA6DIA8

240.G1786679 (x2) JOINT:DRIVE:BRUSH ROLLER

237.D1944399 (x2) LEVER:RELEASE



239.D1945358 TEMPERATURE SENSOR:FUSING UNIT:UPPER:13PIN

227.D1944314 TORSION SPRING:ON-OFF

228.D1944315 SUPPORT SHAFT

236.D1944344 (x2) SHAFT:LEVER:RELEASE

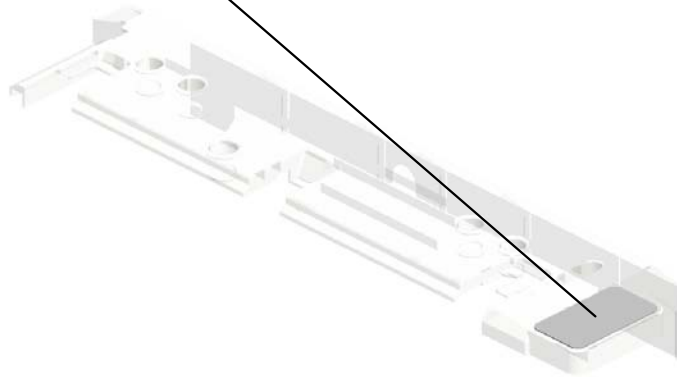
226.D1944312 BRACKET:DRIVE:POLISH

238.D1945356 TEMPERATURE SENSOR:FUSING UNIT:DRAWER:17PIN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S003\_S001  
FUSING COVER:UPPER:SUB-ASS'Y

201.D1944186  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



203.D1944190  
FUSING COVER:UPPER:SUB-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S003\_S002

PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y

19.08046123 4.03603006N  
HEXAGONAL BOLT (x24)  
:W/WASHER:M3X8 SCREW - M3X6



186.D1944074  
PRESSURE SUB-U  
NIT:STRIPPER PLA  
TE:ASS'Y

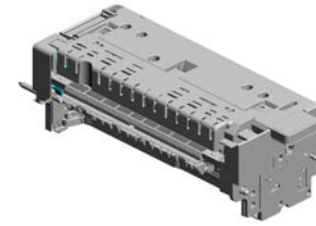


56.AA143520  
(x2)  
SHOULDER SCRE  
W - M3

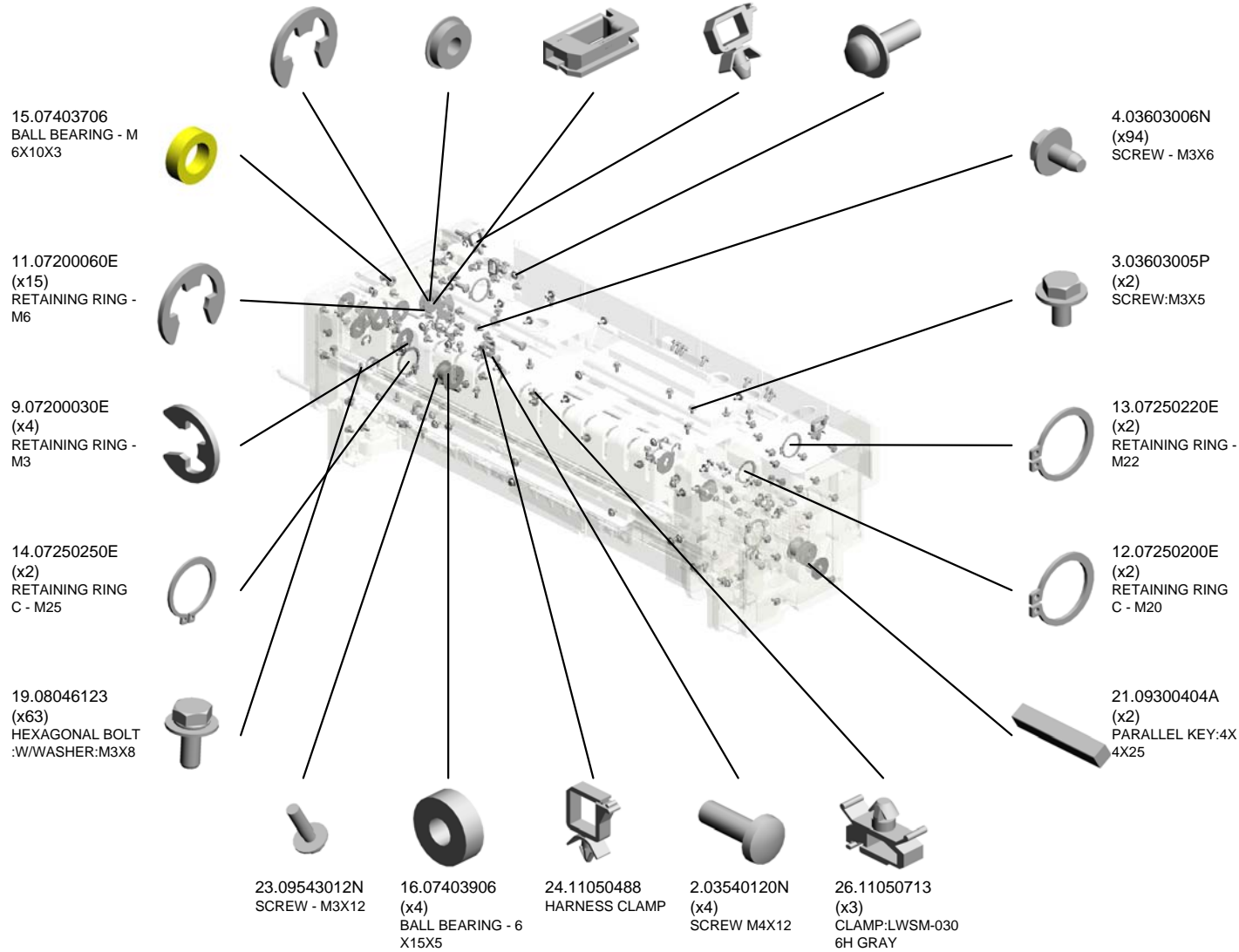
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y

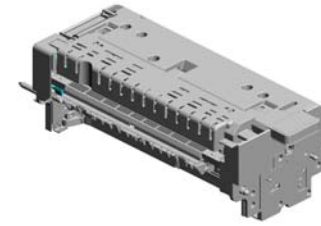
- 10.07200040E (x18) RETAINING RING - M4
- 18.07433906 RADIAL BALL BEA RING:DIA6XDIA15X 5
- 27.11050723 CLAMPS:WES-050 7
- 29.11050744 (x3) CLAMP:F-LWS-071 1
- 22.09543010N (x2) SCREW:POLISHED ROUND/SPRING:M 3X10



183.D1944019  
(-NA):FUSING UNIT :208V:ASS'Y



U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

- 54.AA082101 (x4) BUSHING - 6X10X6
- 42.AA064004 (x2) COMPRESSION SPRING: RING:PRESSURE:375N
- 46.AA066687 TORSION SPRING: LOCK:SEPARATION:REAR:15N
- 55.AA113037 TERMINAL:4P:187
- 57.AA143847 (x2) STEPPED SCREW: DIA5:3.5:M3

49.AA066691 TORSION SPRING: GRIP

35.AA061164 TENSION SPRING: GEAR:ON-OFF

50.AA080247 (x2) BUSHING - B-F6-3

40.AA063484 COMPRESSION SPRING: ROLLER:POLISH:REAR

48.AA066690 TORSION SPRING: DUCT:REAR

32.AA061115 (x2) TENSION SPRING: 0.4N

33.AA061116 (x6) TENSION SPRING: STRIPPER PLATE: 2N

41.AA063724 COMPRESSION SPRING: ROLLER:POLISH

56.AA143520 (x24) SHOULDER SCREW - M3

34.AA061117 (x2) TENSION SPRING: STRIPPER PLATE

31.58942540 ARM SCREW

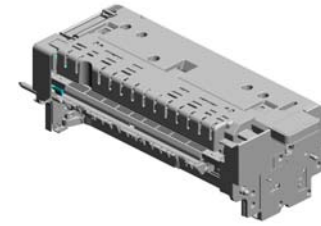
45.AA066686 TORSION SPRING: LOCK:SEPARATION:FRONT:15N

37.AA062352 (x2) TENSION SPRING: HEAT ROLLER

36.AA061199 TENSION SPRING: LEVER:PRESSURE:30N

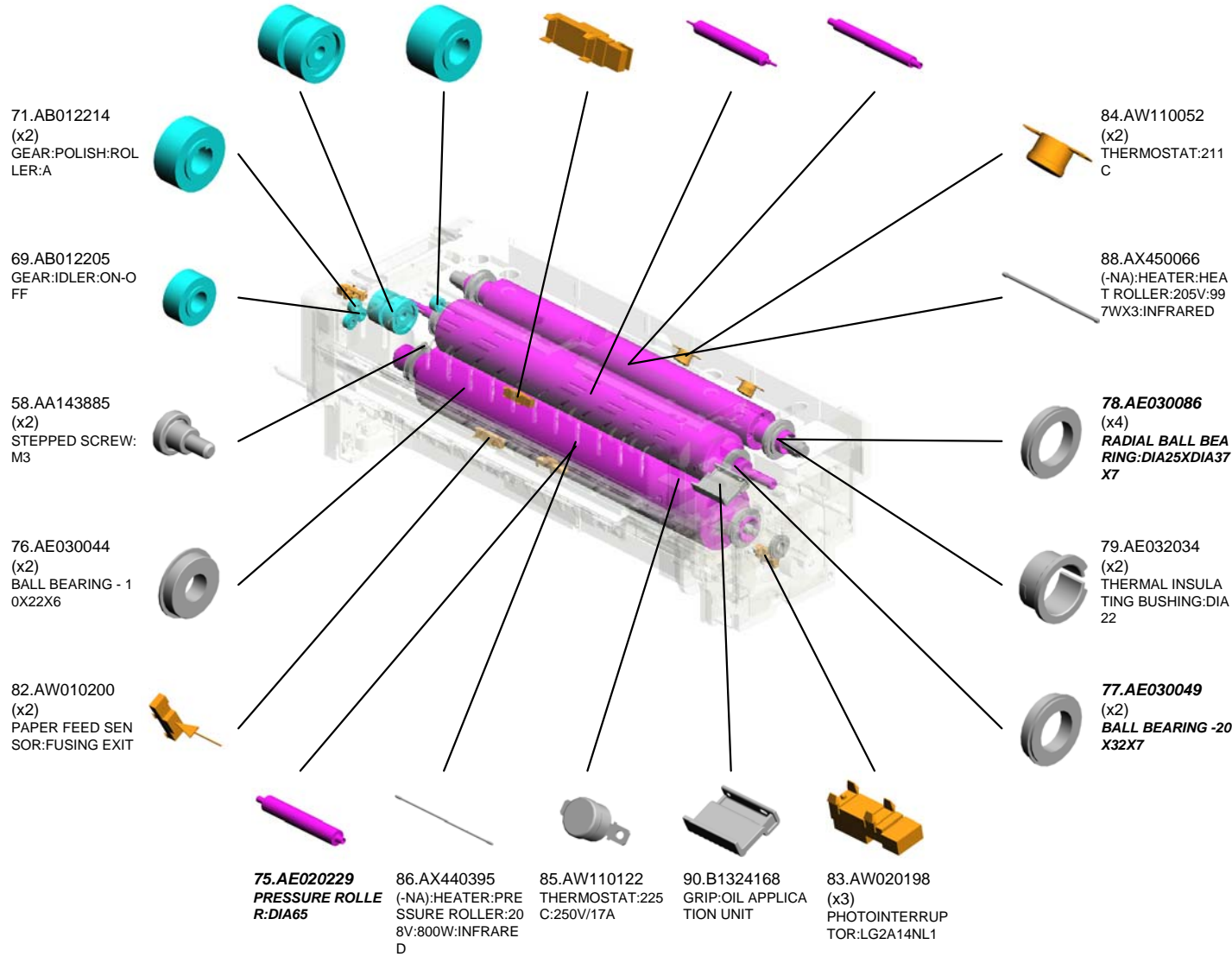
47.AA066689 TORSION SPRING: DUCT:FRONT

U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



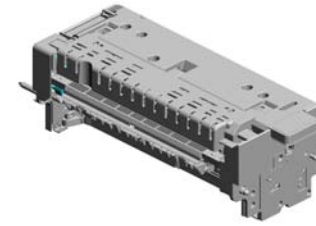
183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

- 72.AB014287 GEAR:IDLER:FUSING
- 68.AB012203 GEAR:DRIVE:ROLLER:FUSING:B
- 81.AW010147 PHOTO REFLECTION SENSOR
- 73.AE010122** **HOT ROLLER:DIAS 4**
- 74.AE012044 HEAT ROLLER:DIAS 40



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

91.B1324197 TORSION SPRING: LEVER  
95.B8722614 (x6) BUSHING:R1  
100.BB013038 GEAR:HOT ROLLER:ASS'Y  
92.B1324313 (x2) PRESSURE SPRING HOLDER  
105.D0744009 (x4) HOLDER:M5

97.BB013028 GEAR:IDLER:35Z:ASS'Y

96.BB013025 GEAR:PRESSURE ROLLER

98.BB013036 GEAR:IDLER:25Z:ASS'Y

101.C2382873 ADJUSTING SCREW

99.BB013037 GEAR:JOINT:PRESSURE:ASS'Y

106.D0744016 LEVER:WEB:ASS'Y

104.D0744000 (x2) SUPPORTING PLATE:LEVER:PRESSURE

107.D0744060 SIDE PLATE:PRESSURE:REAR

108.D0744061 CLAMP:HARNESS:PRESSURE

113.D0744066 LIQUID STREAM PLATE:PRESSURE:ENTRANCE

103.D0144247 (x3) HOUSING - TEMPERATURE SENSOR

112.D0744065 COVER:TEMPERATURE SENSOR:PRESSURE

111.D0744064 COVER:THERMOSTAT:PRESSURE

110.D0744063 HOUSING:THERMOSTAT:ASS'Y

109.D0744062 BRACKET:THERMOSTOR:PRESSURE

U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y

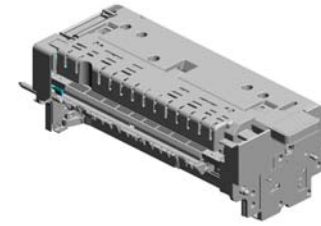
124.D0744100  
COVER:BASE:ID

122.D0744098  
COVER:TERMINAL:  
CONNECTING

123.D0744099  
COVER:HARNESS:  
FIRST:LOWER

120.D0744096  
TERMINAL:CONNE  
CTING

121.D0744097  
TAB:TERMINAL:CO  
NNECTING



183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

132.D0744139  
(x2)  
LEVER:STRIPPER  
PLATE:PRESSURE



133.D0744144  
LEVER:PAPER EXI  
T UNIT:FRONT

131.D0744138  
(x2)  
COLLAR:DIA5XDIA  
7X10



129.D0744123  
(x2)  
LEVER:STRIPPER  
PLATE:PLATE



126.D0744103  
(x2)  
CAM:PRESSURE:A



130.D0744124  
(x2)  
BRACKET:STRIPP  
ER PLATE:PLATE:  
PEEN



125.D0744102  
(x2)  
COLLAR:DIA10X:DI  
A14X:12



127.D0744104  
FEELER:CAM:PRE  
SSURE:FRONT



117.D0744092  
DUCT:PRESSURE:  
EXIT



128.D0744107  
COLLAR:DIA10XDI  
A14X9.4



116.D0744091  
DUCT:PRESSURE:  
EXIT:CONNECTIN  
G:B



115.D0744090  
DUCT:PRESSURE:  
EXIT:CONNECTIN  
G:A



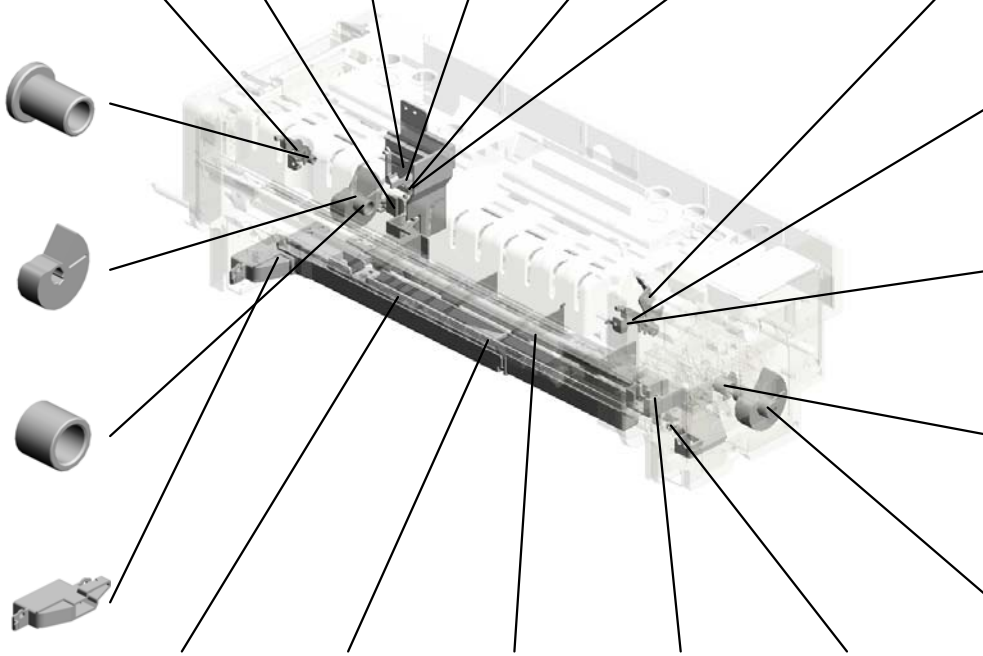
114.D0744089  
DUCT:PRESSURE:  
LOWER



119.D0744095  
JOINT UNIT:PAPER  
FEED SENSOR:PR  
ESSURE:FRONT

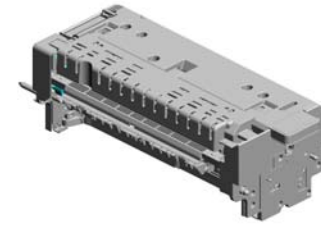


118.D0744094  
FIX STAND:TERMI  
NAL:HEATER:ASS'  
Y





U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

149.D0744269 PIN:HANDLE:COVER  
146.D0744264 BRACKET:DRAWER  
153.D0744283 COVER:DRAWER:UPPER  
142.D0744208 COVER:GUARD:SIDE PLATE:REAR  
135.D0744172 COVER:HARNESS:FIRST

134.D0744145 LEVER:PAPER EXIT UNIT:REAR

144.D0744227 (x2) BOLT:M5:ROUND POINT

147.D0744265 BRACKET:DRAWER:LOWER

148.D0744266 CLAMP:HARNESS:PRESSURE:HEATER:REAR

141.D0744207 COVER:GREASE:REAR:JOINT:PRESSURE



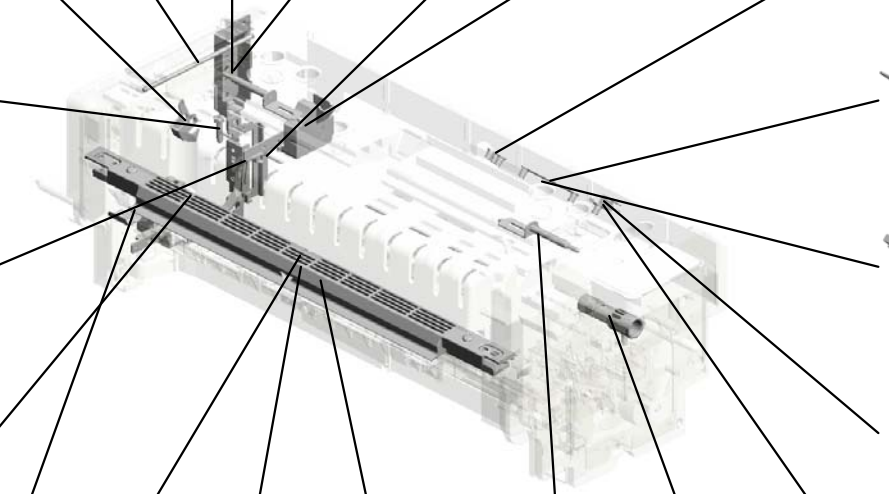
138.D0744182 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER

137.D0744181 ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE

136.D0744180 HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y

139.D0744183 TAB:TERMINAL:187:2P:UPPER

140.D0744184 TAB:TERMINAL:187:2P:LOWER



151.D0744280 COVER:GUIDE PLATE:EXIT:UPPER

150.D0744277 GUIDE PLATE:EXIT:CONNECTING:UPPER:SHEET

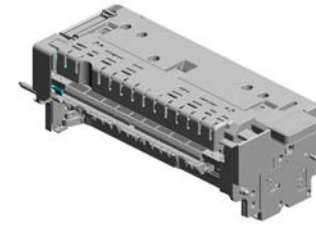
145.D0744235 SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER

152.D0744281 (x2) BRACKET:TORSION SPRING:PEEN

143.D0744224 JOINT:KNOB:FUSING



U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

204.D1944195 HEATER HOLDER:  
HEAT ROLLER:REAR  
195.D1944175 DISCHARGE BRUSH:  
HEAT ROLLER  
200.D1944185 (x2)  
RING:GUIDE:HEAT  
ROLLER:DIA40  
197.D1944179 HOLDER:THERMISTOR:  
HEAT ROLLER:REAR  
191.D1944143 SHAFT:SEPARATION  
ON SUB-UNIT

154.D0744284 GRIP:FUSING UNIT:  
:REAR:FIBER

189.D1944106 JOINT:CAM:PRESSURE

180.D0745414 PCB:TCRU-IDB

188.D1944105 FEELER:CAM:PRESSURE:REAR

190.D1944120 GUIDE PLATE:FUSING  
EXIT:LOWER:SERVICE

185.D1944068 GUIDE PLATE:FUSING  
EXIT:LOWER:CONNECTING:ASS'Y

194.D1944173 DUCT:PRESSURE:  
UPPER

187.D1944101 SHAFT:CAM:PRESSURE

199.D1944184 FUSING ENTRANCE  
GUIDE PLATE:LOWER

177.D0744381 DECAL:FUSING UNIT:  
POSITIONING



192.D1944158 FUSING ENTRANCE  
GUIDE PLATE:UPPER:FIBER

198.D1944180 FLAT BELT-FUSING  
G:DIA80:SEAL

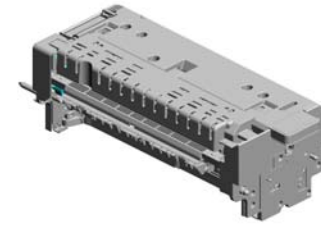
202.D1944189 DISCHARGE BRUSH:  
PRESSURE ROLLER

196.D1944176 SIDE PLATE:PRESSURE:  
ELECTRICAL COMPONENTS:FRONT

155.D0744289 COVER:FUSING UNIT:  
FRONT:WINDOW

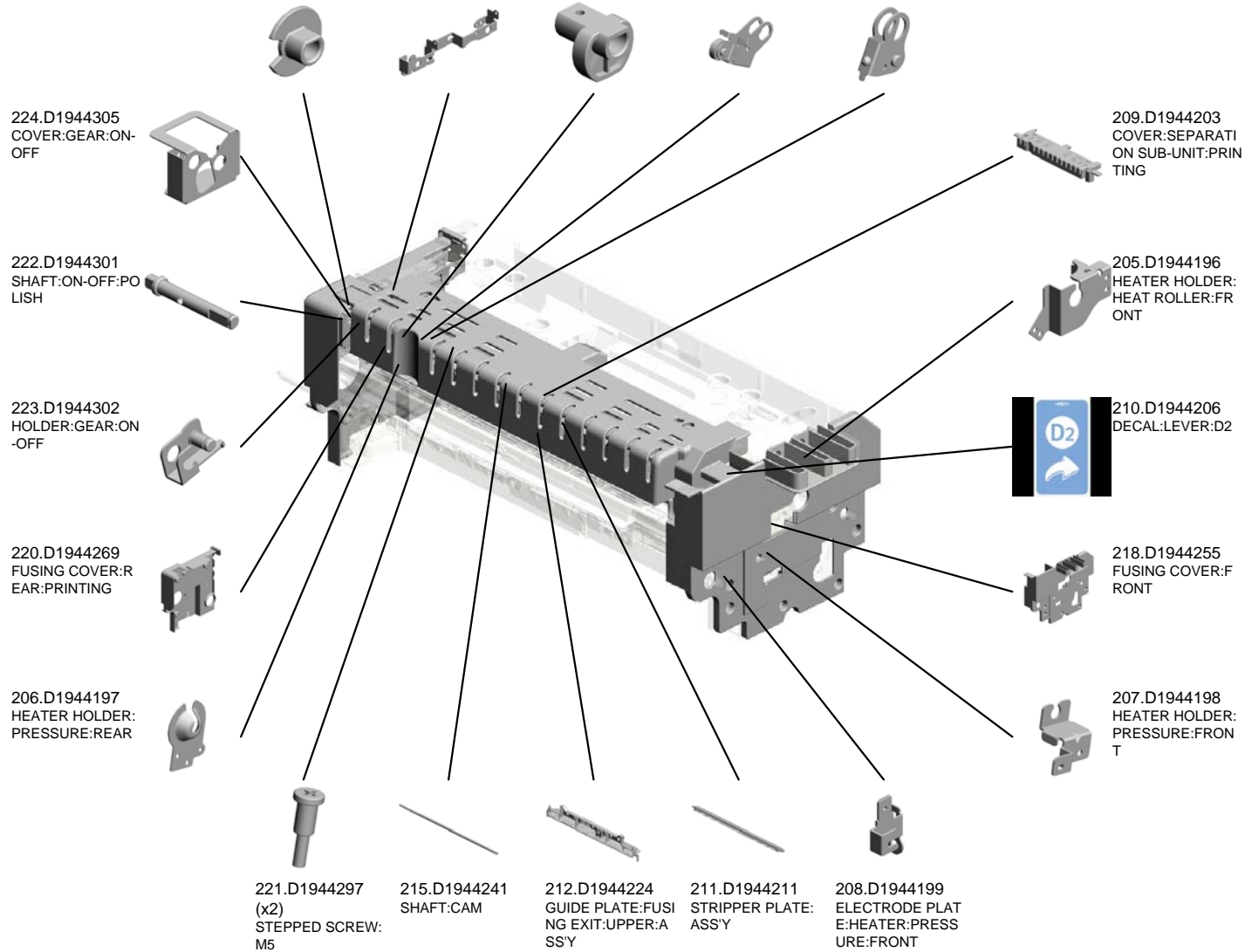
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S004  
(-NA):FUSING UNIT:208V:ASS'Y



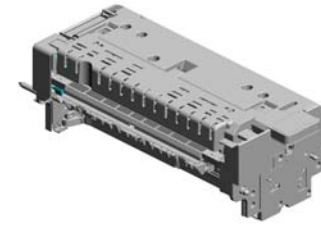
183.D1944019  
(-NA):FUSING UNIT  
:208V:ASS'Y

- 217.D1944243 FEELER:SENSOR: ON-OFF
- 219.D1944267 BRACKET:GRIP:REAR
- 216.D1944242 (x2) CAM:ON-OFF
- 214.D1944234 (x2) LEVER:ON-OFF:B: PEEN
- 213.D1944232 (x2) LEVER:ON-OFF:A: PEEN



U015\_S004  
 (-NA):FUSING UNIT:208V:ASS'Y

230.D1944319 STOPPER:RADIAL BALL BEARING:DIA 10  
 225.D1944311 SHAFT:DRIVE:POLI SH  
 229.D1944318 STOPPER:RADIAL BALL BEARING

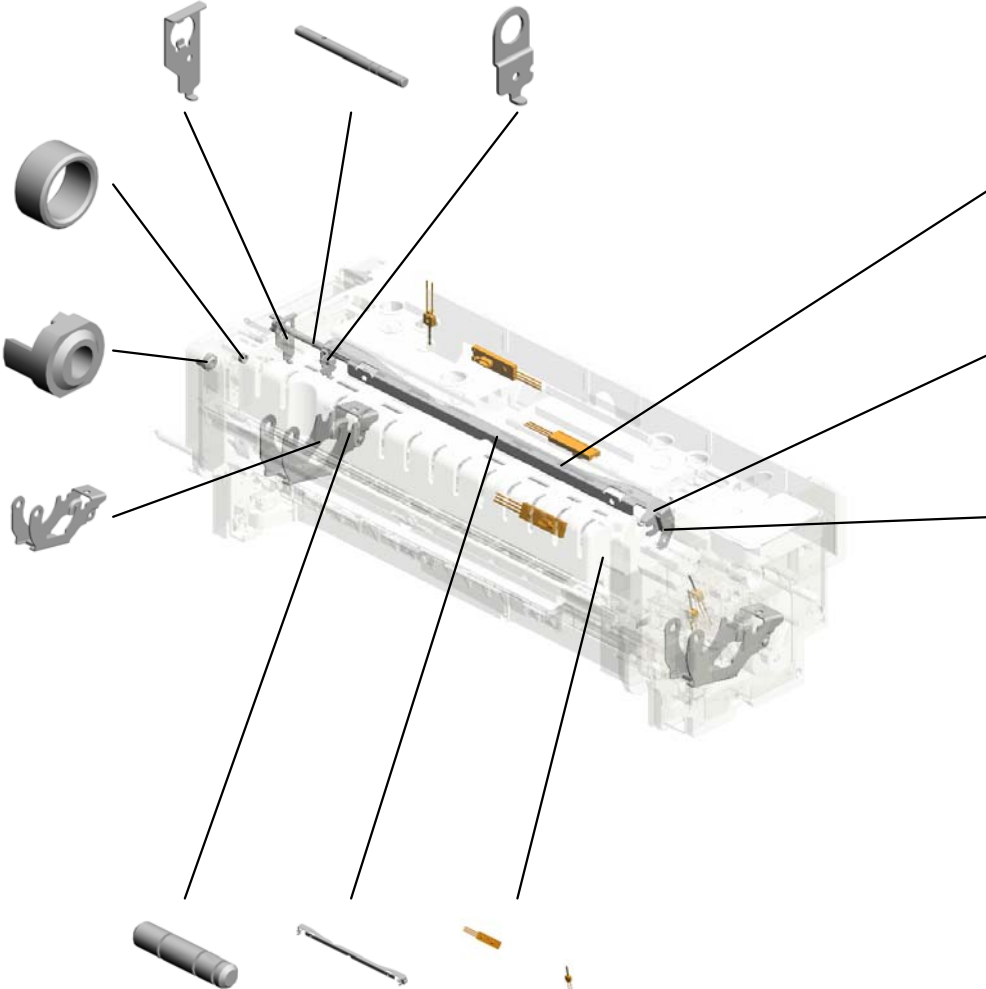


183.D1944019  
 (-NA):FUSING UNIT :208V:ASS'Y

241.GA082007  
 PLAIN SHAFT BEA RING:4XDIA6DIA8

240.G1786679  
 (x2)  
 JOINT:DRIVE:BRU SH ROLLER

237.D1944399  
 (x2)  
 LEVER:RELEASE



239.D1945358  
 TEMPERATURE SE NSOR:FUSING UNI T:UPPER:13PIN

227.D1944314  
 TORSION SPRING: ON-OFF

228.D1944315  
 SUPPORT SHAFT

236.D1944344  
 (x2)  
 SHAFT:LEVER:REL EASE

226.D1944312  
 BRACKET:DRIVE:P OLISH

238.D1945356  
 TEMPERATURE SE NSOR:FUSING UNI T:DRAWER:17PIN

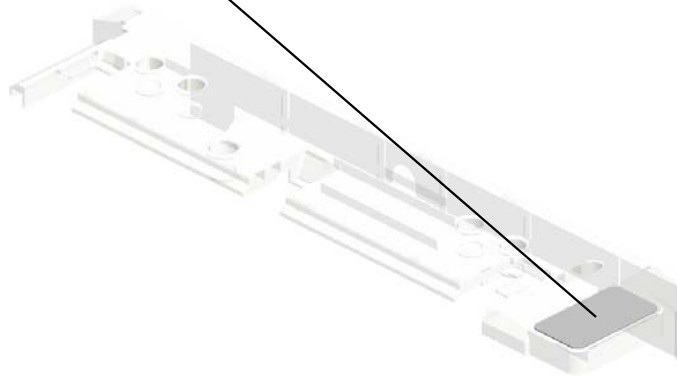
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S004\_S001  
FUSING COVER:UPPER:SUB-ASS'Y

201.D1944186  
DECAL:WARNING (REMOVAL AND INSTALLATION);FUSING



203.D1944190  
FUSING COVER:UPPER:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S004\_S002

PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y

19.08046123    4.03603006N  
HEXAGONAL BOLT    (x24)  
:W/WASHER:M3X8    SCREW - M3X6



186.D1944074  
PRESSURE SUB-U  
NIT:STRIPPER PLA  
TE:ASS'Y



56.AA143520  
(x2)  
SHOULDER SCRE  
W - M3

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S005  
WEB:CLEANING UNIT:ASS'Y



234.D1944340  
WEB:CLEANING U  
NIT:ASSY

39.AA063465 (x2) COMPRESSION SPRING:CLEANING FELT:27N  
56.AA143520 SHOULDER SCREW - M3  
**80.AE045064** WEB:SUB-ASS'Y  
19.08046123 HEXAGONAL BOLT :WASHER:M3X8  
6.04543006Q (x24) TAPPING SCREW - M3X6

59.AB010173  
GEAR - 60Z



62.AB010176  
GEAR - 24Z



61.AB010175  
GEAR - 24Z



60.AB010174  
GEAR - 20Z/50Z



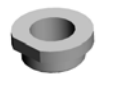
1.03530030N  
SCREW:M3X3



53.AA080356 (x3) BUSHING - 6MM



52.AA080355 (x2) BUSHING - 7MM



64.AB010178  
WORM GEAR



9.07200030E (x2) RETAINING RING - M3



8.05730030E (x2) HEXAGON HEADLESS SET SCREW - M3X3



7.04543008Q  
TAPPING SCREW:  
3X8



44.AA066401  
TORSION SPRING:  
FEELER



63.AB010177  
GEAR - 32Z



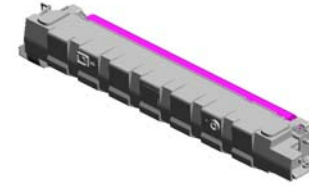
10.07200040E (x5) RETAINING RING - M4



51.AA080354 (x3) BUSHING - 6MM



U015\_S005  
WEB:CLEANING UNIT:ASS'Y



234.D1944340  
WEB:CLEANING U  
NIT:ASSY

164.D0744314 BRACKET:REAR:PI  
N  
163.D0744311 BRACKET:REAR:W  
EB  
157.D0744302 PLAIN SHAFT BEA  
RING:ROLLER:REA  
R  
**166.D0744333**  
**ROLLER:PLATE**

162.D0744310  
BRACKET:REAR

102.D0094388  
ROLLER CLUTCH

235.D1944342  
RING:WEB:CLEANI  
NG:R

**156.D0744300**  
**SPRING PLATE:CL**  
**EANING UNIT:FUSI**  
**NG**

193.D1944172  
BRAKE:WEB

181.D1294331  
FLAT NUT:BRAKE

182.D1794337  
RING:WEB:CLEANI  
NG

159.D0744304  
SHAFT:WORM GE  
AR:SUB-ASSY

242.M0774200  
MECHANICAL ROL  
LER CLUTCH:ROLL  
ER

158.D0744303  
FEELER:CLEANIN  
G

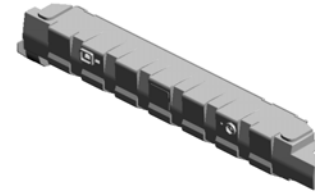
161.D0744309  
BRACKET:FRONT:  
AUXILIARY

160.D0744308  
BRACKET:FRONT:  
WEB

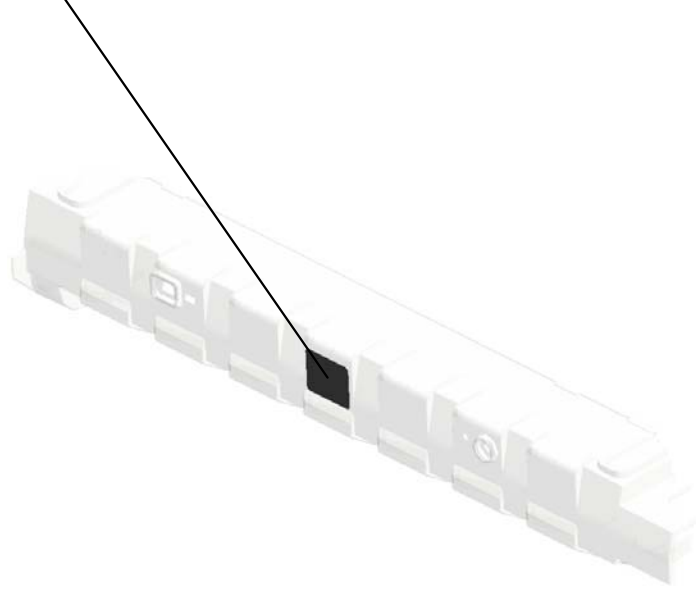


U015\_S005\_S001  
COVER:WEB:CLEANING FELT

176.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB

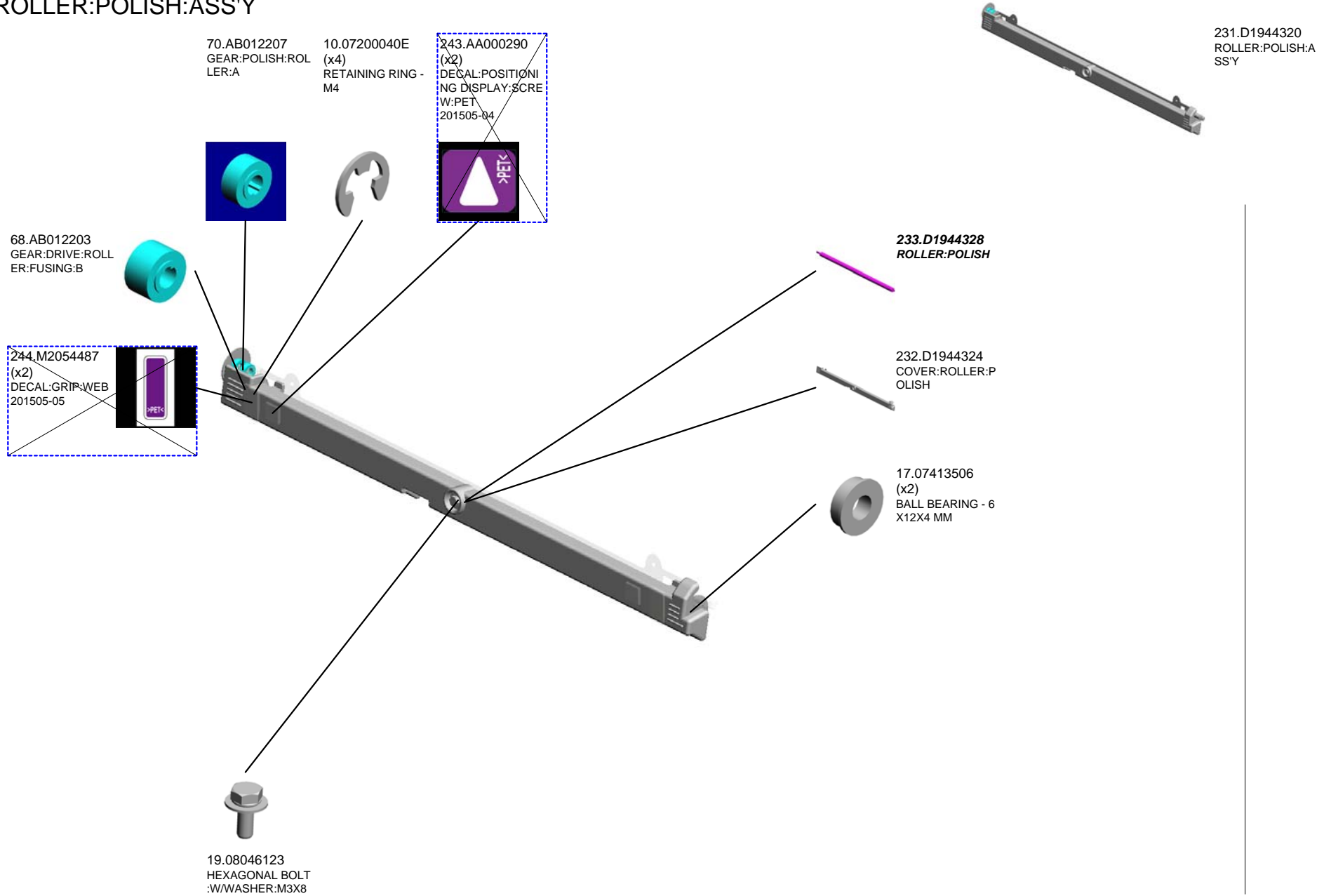


165.D0744325  
COVER:WEB:CLEA  
NING FELT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U015\_S006  
 ROLLER:POLISH:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U016.PAPER EXIT

U016\_S002  
M3791627  
TRANSPORT ROLLER:DRIVE  
N

U016\_S003  
M3791627  
TRANSPORT ROLLER:DRIVE  
N

U016\_S005  
D1944658  
SHEET:HANDLE:LOCK:ASS'Y

U016\_S008  
D0744650  
LINK:REVERSE ROLLER:ASS  
Y

U016\_S001  
D1944435  
GUIDE:OPEN AND CLOSE:EN  
TRANCE:ASS'Y

U016\_S010  
M3791627  
TRANSPORT ROLLER:DRIVE  
N

U016\_S004  
D0744608  
DC SOLENOID:GATE PAWL:  
EXIT:ASS'Y

U016\_S009  
D1944490  
GUIDE:REVERSE:ENTRANC  
E

U016\_S012  
D0744826  
GRIP:DUPLX:GUIDE PLATE:  
LEFT

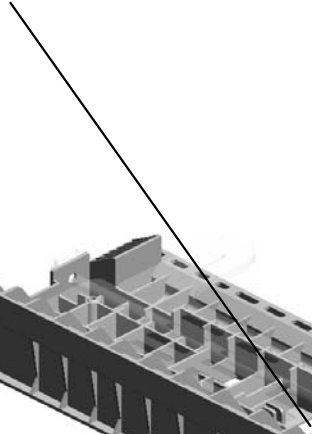
U016\_S006  
D0744541  
DAMPING INSULATION:REV  
ERSE:ADHESION

U016\_S011  
D1944540  
GUIDE PLATE:DUPLX:ENTR  
ANCE

U016\_S007  
D0744611  
DC SOLENOID:GATE PAWL:  
SWITCHBACK:ASS'Y

# U016\_S001.GUIDE:OPEN AND CLOSE:EXIT:ENTRANCE:ASS'Y

U016\_S001\_S002  
D1944426  
GUIDE:EXIT:ENTRANCE:ADH  
ESION



U016\_S001\_S001  
D1944658  
SHEET:HANDLE:LOCK:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U016 PAPER EXIT

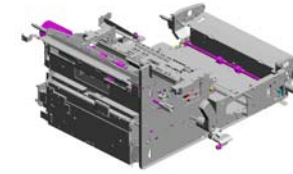
3.03530060N  
(x2)  
BIND SCREW - M3  
X6

7.03604006N  
SCREW - M4X6

19.07200030E  
(x3)  
RETAINING RING -  
M3

5.03603006N  
(x37)  
SCREW - M3X6

14.04543006Q  
(x2)  
TAPPING SCREW -  
M3X6



8.03604008N  
(x36)  
SCREW - M4X8

6.03603008N  
(x4)  
SCREW:M3X8

1.03140180N  
PAN HEAD SCREW  
:M4X18

11.04513006N  
(x4)  
TAPPING SCREW -  
3X6

20.07200040E  
(x26)  
RETAINING RING -  
M4

2.03530040N  
(x2)  
SCREW - M3X4

21.07200060E  
(x35)  
RETAINING RING -  
M6

4.03540450N  
(x2)  
SCREW:M4X45

15.04543008Q  
TAPPING SCREW:  
3X8

9.04503008N  
(x6)  
TAPPING SCREW -  
M3X8

17.04544008Q  
(x37)  
TAPPING SCREW -  
M4X8

16.04544006Q  
(x4)  
TAPPING SCREW:  
4X6

13.04534008N  
(x2)  
BINDING SELF TAP  
PING SCREW:4X8

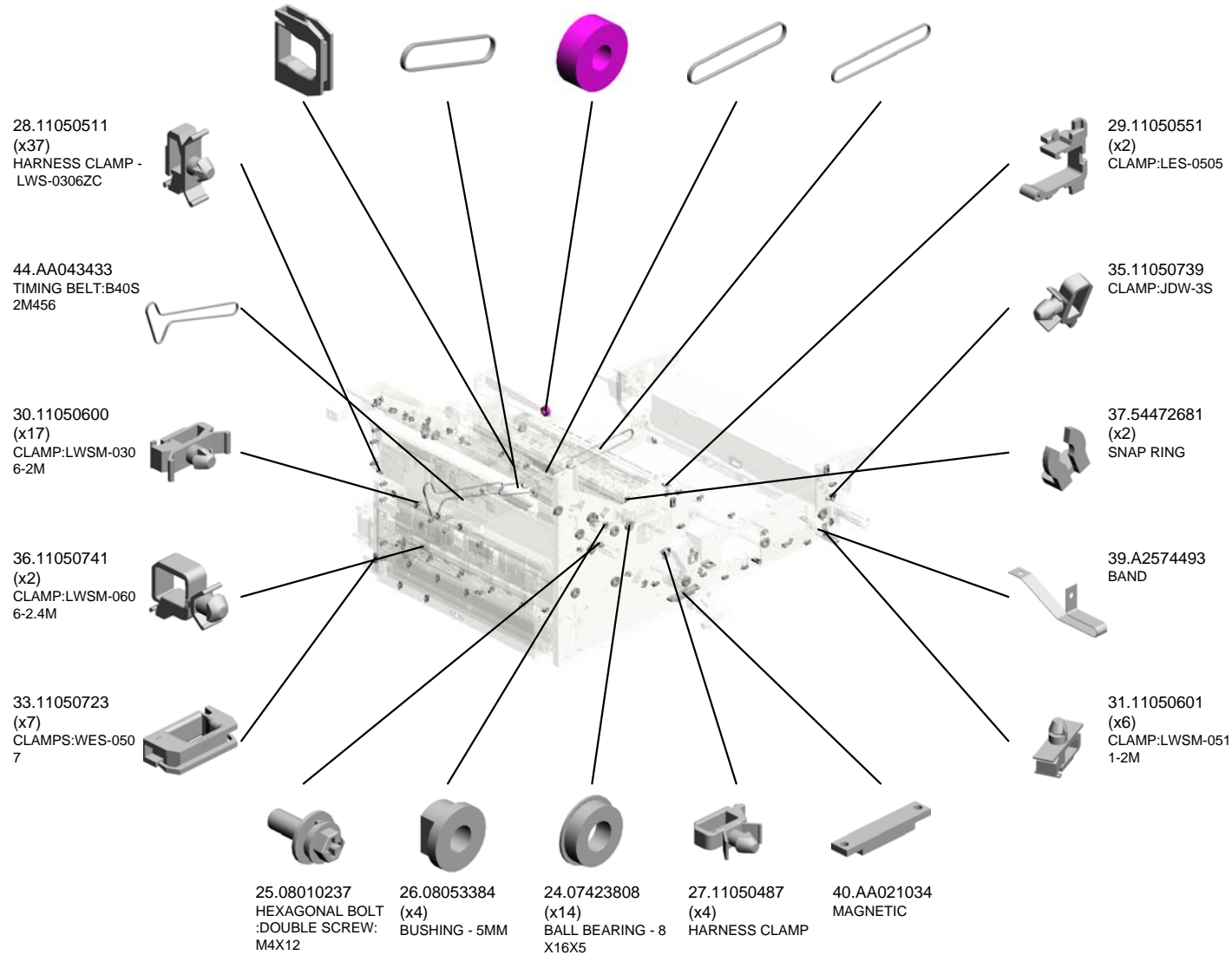
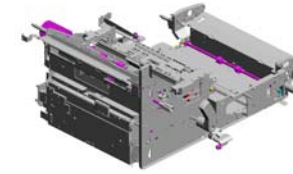
10.04504008N  
(x15)  
TAPPING SCREW -  
M4X8

12.04514008N  
(x26)  
TAPPING SCREW:  
4X8

3.03530060N (x 1)  
BIND SCREW - M3X6  
6.03603008N (x 4)  
SCREW:M3X8  
12.04514008N (x 5)  
TAPPING SCREW:4X8  
14.04543006Q (x 2)  
TAPPING SCREW - M3X6  
17.04544008Q (x 2)  
TAPPING SCREW - M4X8  
18.04544010Q (x 3)  
TAPPING SCREW:4X10  
21.07200060E (x 2)  
RETAINING RING - M6  
22.07200080E (x 2)  
RETAINING RING - M8

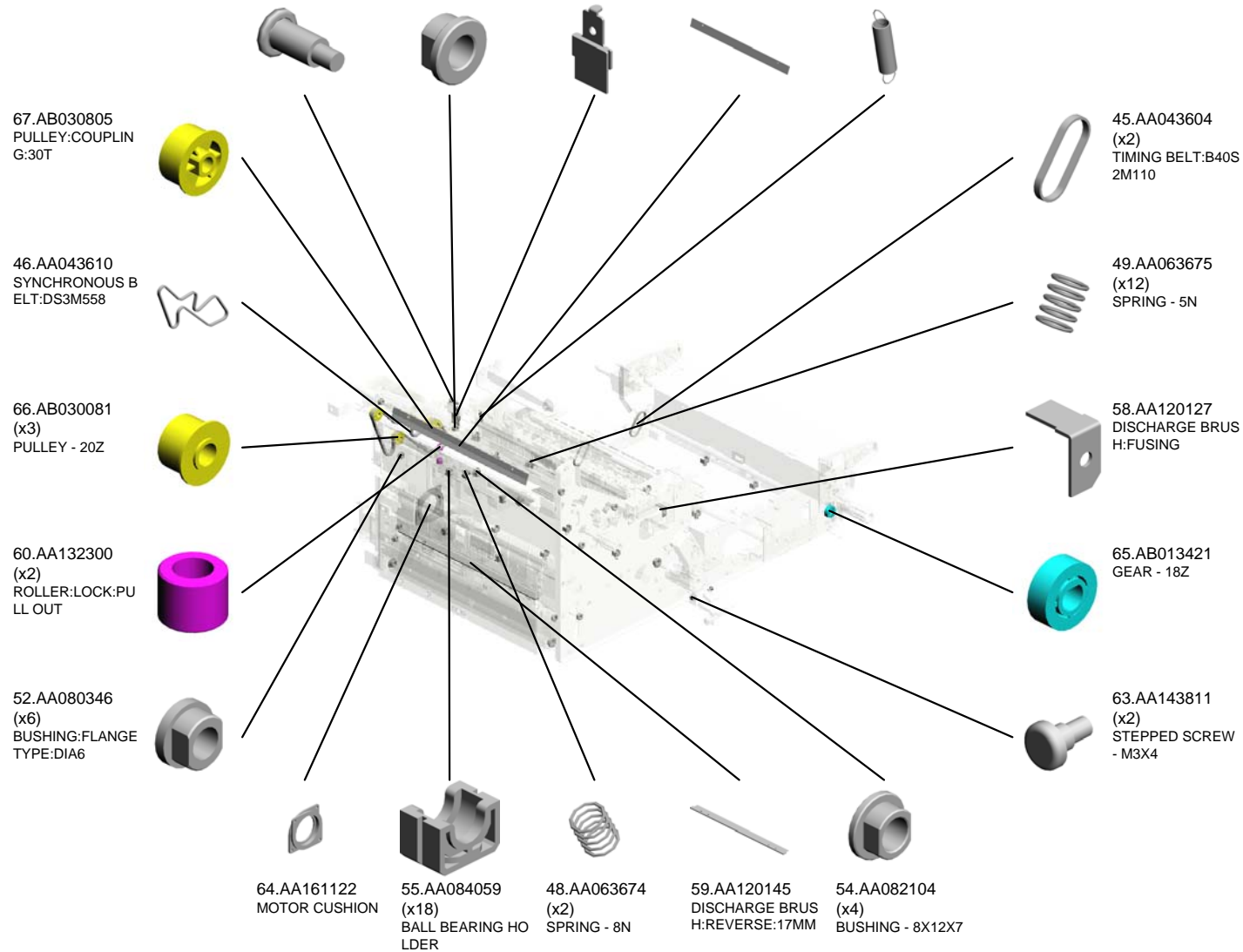
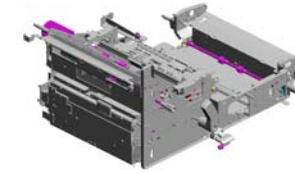
# U016 PAPER EXIT

34.11050724 (x3) CLAMPS:WES-1210  
 43.AA043432 TIMING BELT:B40S 2M204  
 38.67542866 ROLLER - POSITIONING GUIDE  
 41.AA043325 TIMING BELT - B40 S2M250  
 42.AA043431 TIMING BELT:B40S 2M320



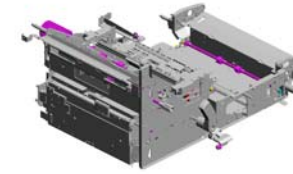
# U016 PAPER EXIT

61.AA143444 (x2) STEPPED SCREW  
 53.AA082101 (x4) BUSHING - 6X10X6  
 57.AA120097 ANTISTATIC BRUS H  
 56.AA120084 DISCHARGE BRUS H  
 47.AA062319 SPRING



# U016 PAPER EXIT

- 80.B1321183 BRACKET:LOCK
- 81.B1321221 HOLDER:SPRING: PULL OUT
- 78.AX660016 DC FAN MOTOR:M M60X38:DC24V:PW M:18W
- 76.AW100165 THERMISTOR:ASS' Y
- 84.B2346424 (x2) RELEASE GRIP



68.AB030808 (x4) TIMING PULLEY - 20T



82.B1321224 SUPPORTING PLATE:BRACKET:LOCK



86.B8353968 TIMING BELT - B60 S2M126



72.AB032721 (x2) PULLEY - M18



77.AX040157 STEPPER MOTOR DC1.68V 6.7W



83.B2344460 DISCHARGE BRUSH - L=341 SUS

74.AG050100 KNOB - TRANSPORT ROLLER

70.AB030844 (x2) TIMING PULLEY:T1 9:S3M

87.D0741180 LEVER:PULL OUT: PAPER EXIT UNIT

79.B0654933 GUIDE PLATE LEVER HOOK

88.D0741212 SUPPORTING PLATE:POSITIONING PIN:RIGHT



69.AB030842 (x5) TIMING PULLEY:S2 M:30T



71.AB030845 TIMING PULLEY:T2 0:S3M



85.B8301135 SCREW



73.AF022067 (x3) GUIDE STOPPER ROLLER





# U016 PAPER EXIT

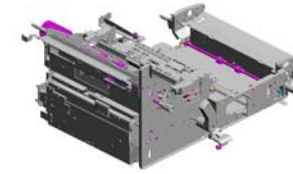
89.D0741213  
HOLDER:COIL SPRING:LOCK:PAPER EXIT UNIT

105.D0744528  
BRACKET:SENSOR:EXIT:EXIT

97.D0743932  
LEVER:STOPPER

107.D0744550  
GATE:REVERSE:EXIT:ASS'Y

101.D0743991  
PLATE:EXIT:ENTRANCE



100.D0743986  
BRACKET:CAP:HEAT PIPE:LOWER

94.D0743173  
(x2)  
TIMING PULLEY:S2 M:25T

102.D0744351  
(x2)  
STEPPED SCREW: DIA5.4DIA:3.5M3

114.D0744581  
BRACKET:LEVER:REVERSE

104.D0744519  
COVER:HARNES:SWITCHBACK:LEFT LOWER

112.D0744567  
SHAFT:LOCK:REVERSE

113.D0744577  
GATE PAWL:SWITCHBACK

111.D0744556  
DECAL:PULL OUT:LEFT:D5

103.D0744514  
GATE:DUPLX:EXIT:ASS'Y

96.D0743927  
GUIDE PLATE:BELT:LOWER:PEEN

92.D0742941  
(x3)  
TIMING PULLEY:S2 M:30T

110.D0744555  
DECAL:PULL OUT:LEFT:D4

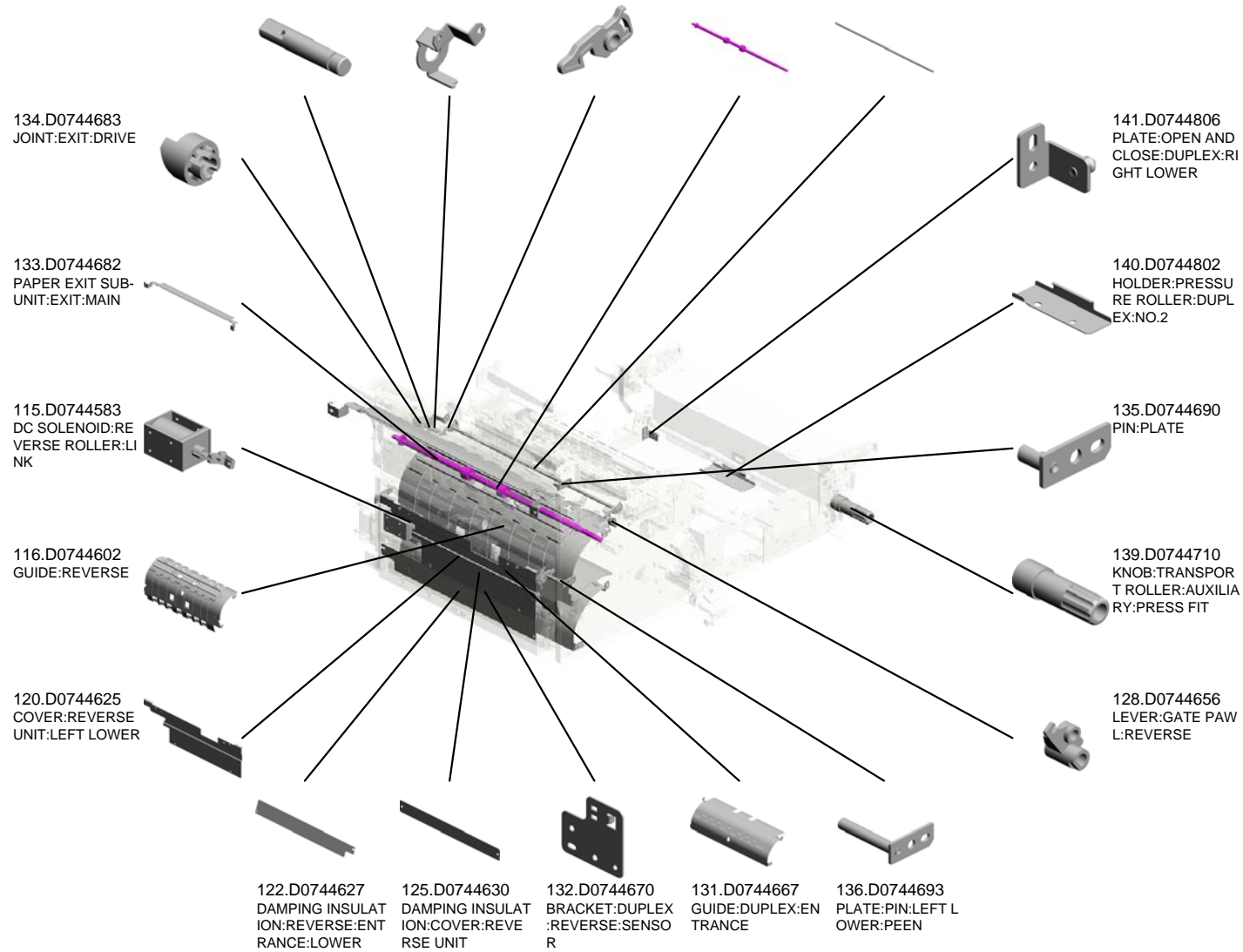
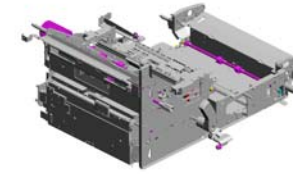
95.D0743921  
SHAFT:COOLING:ENTRANCE

90.D0741215  
SHAFT:LOCK:PAPER EXIT UNIT

93.D0743047  
BRACKET:HOLDER:DUPLX:ASS'Y

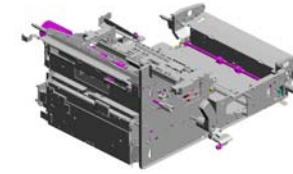
# U016 PAPER EXIT

- 130.D0744665 SHAFT:DRIVE:COUPLING:EXIT
- 129.D0744657 BRACKET:COUPLING:DC BRUSHLESS MOTOR
- 138.D0744698 (x4) LEVER:LOCK:GUIDE PLATE
- 119.D0744613 EXIT ROLLER:DRIVE:REVERSE:EXIT:PRESS FIT
- 137.D0744696 SHAFT:GRIP:GUIDE PLATE



# U016 PAPER EXIT

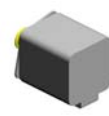
147.D1944408 (x2) CAP:HEAT PIPE  
 148.D1944409 BRACKET:CAP:HEAT PIPE:UPPER  
 161.D1944536 GUIDE:REVERSE EXIT:RIGHT:PEEN  
 151.D1944438 TRANSPORT ROLLER:HEAT PIPE:DIA 50.4:COATING  
 166.D1944610 GUIDE PLATE:EXIT:UPPER



162.D1944537 BRACKET:MOTOR:REVERSE:CONNECTING



146.D1942999 (x2) DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASSY



171.D1944653 BRACKET:DRAWER:PAPER EXIT UNIT:MAIN



145.D0746078 (x2) COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER



170.D1944652 BRACKET:DRAWER:PAPER EXIT UNIT



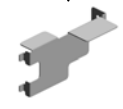
163.D1944539 BRACKET:MOTOR:REVERSE



167.D1944612 (x2) TRANSPORT ROLLER:DRIVE:REVERSE



143.D0744817 PLATE:GUARD:DRAWER:DUPLIX



168.D1944614 (x2) TRANSPORT ROLLER:CONNECTING:DRIVE:EXIT



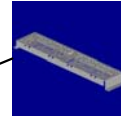
165.D1944589 GATE PAWL:REVERSE:EXIT



169.D1944616 TRANSPORT ROLLER:DRIVE:FUSING EXIT



157.D1944487 GUIDE:BASE:EXIT:ENTRANCE



158.D1944488 (x8) GUIDE:EXIT:EXIT:ROLLER



159.D1944489 (x16) GUIDE:EXIT:EXIT

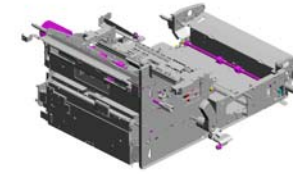


142.D0744813 GUIDE:DUPLIX:OPEN AND CLOSE:LOWER



# U016 PAPER EXIT

185.D1944905 (x2) TRANSPORT ROLLER:DRIVEN:PRESS FIT  
 187.D1947169 BRACKET:FUSING: VACUUM:FAN  
 186.D1947168 (x2) COVER:NET:FUSING: VACUUM  
 183.D1944816 BRACKET:DRAWER:DUPLER  
 179.D1944741 GUIDE:EXIT:UPPER



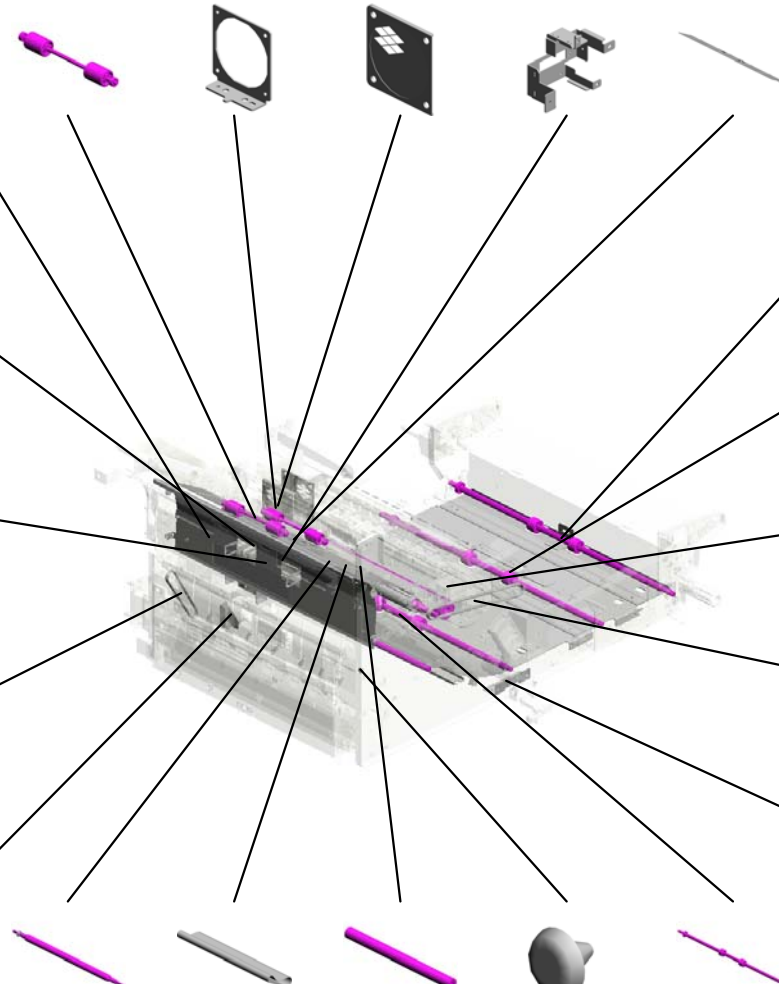
190.G1783593 (x14) TENSION SPRING: STOPPER

184.D1944821 BRACKET:DRAWER:DUPLER:MAIN

180.D1944744 GUIDE:REVERSE EXIT:LEFT

188.D3553875 TIMING BELT:60S2 M224

182.D1944810 PLATE:OPEN AND CLOSE:DUPLER:LEFT LOWER:PEEN



177.D1944719 TRANSPORT ROLLER:DRIVE:DUPLER:KNOB

191.G1784651 (x2) SUPPORTING PLATE:GUIDE PLATE

173.D1944700 GUIDE:DUPLER:OPEN AND CLOSE:UPPER

189.D4341911 TIMING BELT:60S3 M402

192.G1784669 BRACKET:MAGNET CATCH:DUPLER

178.D1944721 DRIVE ROLLER:COOLING UNIT:EXIT:PRESS FIT

174.D1944712 FLAT CONVEYER BELT:COOLING

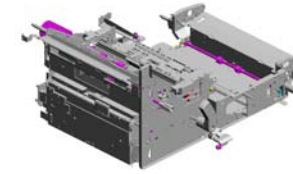
175.D1944714 TRANSPORT ROLLER:COOLING:ENTRANCE

181.D1944804 RUBBER FOOT:TM-96-1

176.D1944718 (x3) TRANSPORT ROLLER:DUPLER:NO.1:PRESS FIT

# U016 PAPER EXIT

- 209.G1784908 (x4) COIL SPRING:LEFT LOWER:LOCK
- 194.G1784759 BRACKET:LOCK:EXIT
- 201.G1784818 (x2) SPRING:PULL OUT:LOCK:EXIT
- 204.G1784866 (x2) COMPRESSION SPRING:EXIT:CONNECTOR
- 210.G1784909 (x2) SCREW:TRANSPORT



196.G1784794  
SPRING:TENSIONER:EXIT

202.G1784822 (x4)  
SPRING:PRESSURE:0.8N:DIA0.65

207.G1784900  
COVER:DC STEPPER MOTOR:MM56

199.G1784813  
STOPPER:LEFT LOWER:FRAME

193.G1784752  
HANDLE:LOCK:FRAME:LOWER

197.G1784798  
SPRING:SWITCHBACK:GATE

208.G1784907 (x2)  
HOLDER:PRESSURE ROLLER:DUPLICATE

195.G1784793  
SPRING:REVERSE:GATE

203.G1784828 (x4)  
STAY:LOCK:LEVER:LEFT LOWER

205.G1784890 (x2)  
SPRING PLATE:DUPLICATE:GUIDE:LOWER

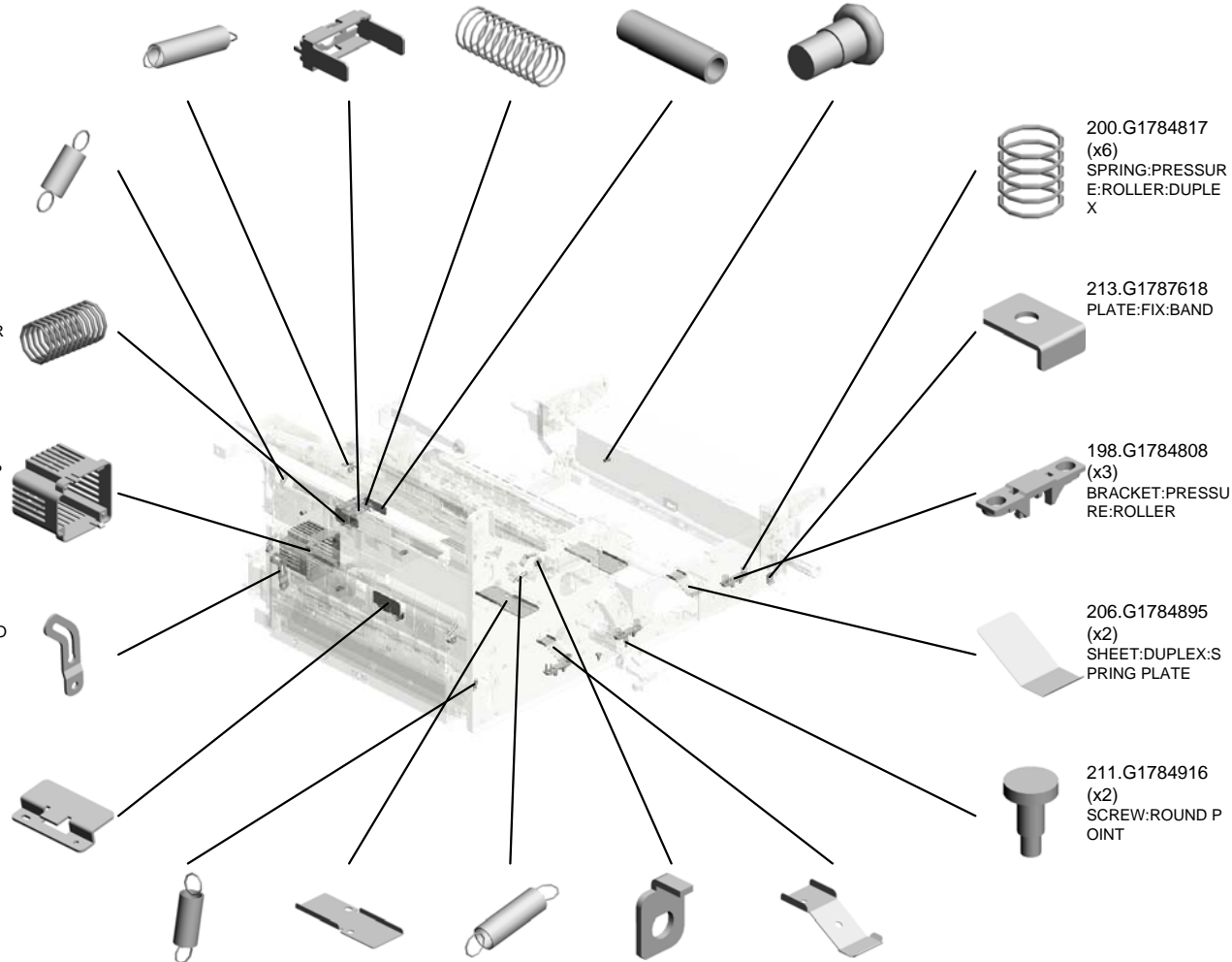
200.G1784817 (x6)  
SPRING:PRESSURE:ROLLER:DUPLICATE

213.G1787618  
PLATE:FIX:BAND

198.G1784808 (x3)  
BRACKET:PRESSURE:ROLLER

206.G1784895 (x2)  
SHEET:DUPLICATE:SPRING PLATE

211.G1784916 (x2)  
SCREW:ROUND POINT

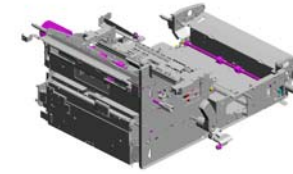


# U016 PAPER EXIT

218.H0722216  
(x2)  
COMPRESSION SP  
RING

222.G1787515  
(x2)  
CONNECTOR GUI  
DE PIN:CONNECT  
OR  
201502-06 X/O

215.G1787743  
BOSS:POSITIONIN  
G PIN:TRANSPORT  
UNIT:NO.1

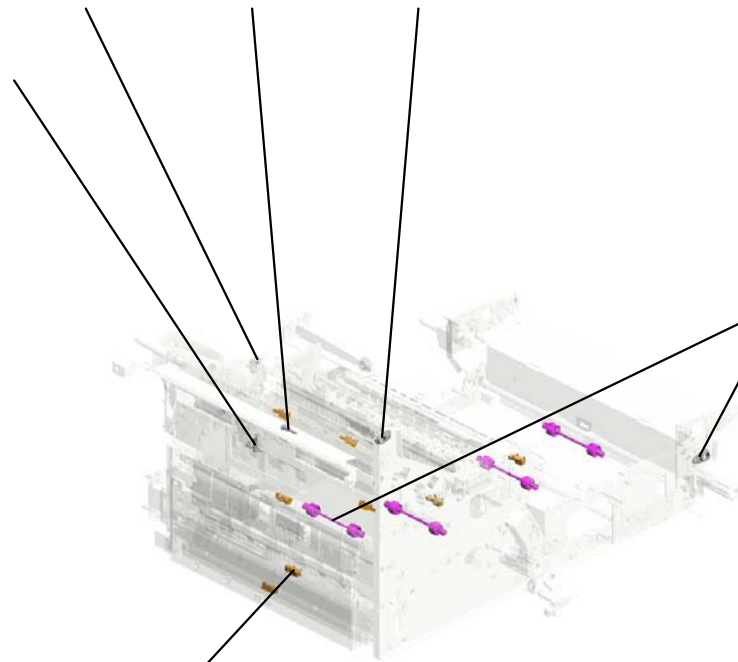


214.G1787656  
TENSION SPRING:  
TENSIONER



216.G1787744  
BOSS:POSITIONIN  
G PIN:TRANSPORT  
UNIT:NO.2

220.M0774862  
(x4)  
TRANSPORT ROLL  
ER:DRIVEN:DUPL  
X:DIA18X2



217.GW010007  
(x8)  
PHOTO REFLECTI  
ON SENSOR:EXIT



# U016\_S001 GUIDE:OPEN AND CLOSE:EXIT:ENTRANCE:ASS'Y

50.AA063680 (x2) PRESSURE SPRING - G - 5X10.5  
 99.D0743951 SHAFT:GRIP:GUIDE PLATE  
 217.GW010007 PHOTO REFLECTOR ON SENSOR:EXIT  
 32.11050692 CLAMP:LES-0503  
 98.D0743943 ROLLER:FUSING EXIT:DRIVEN:ASS'Y



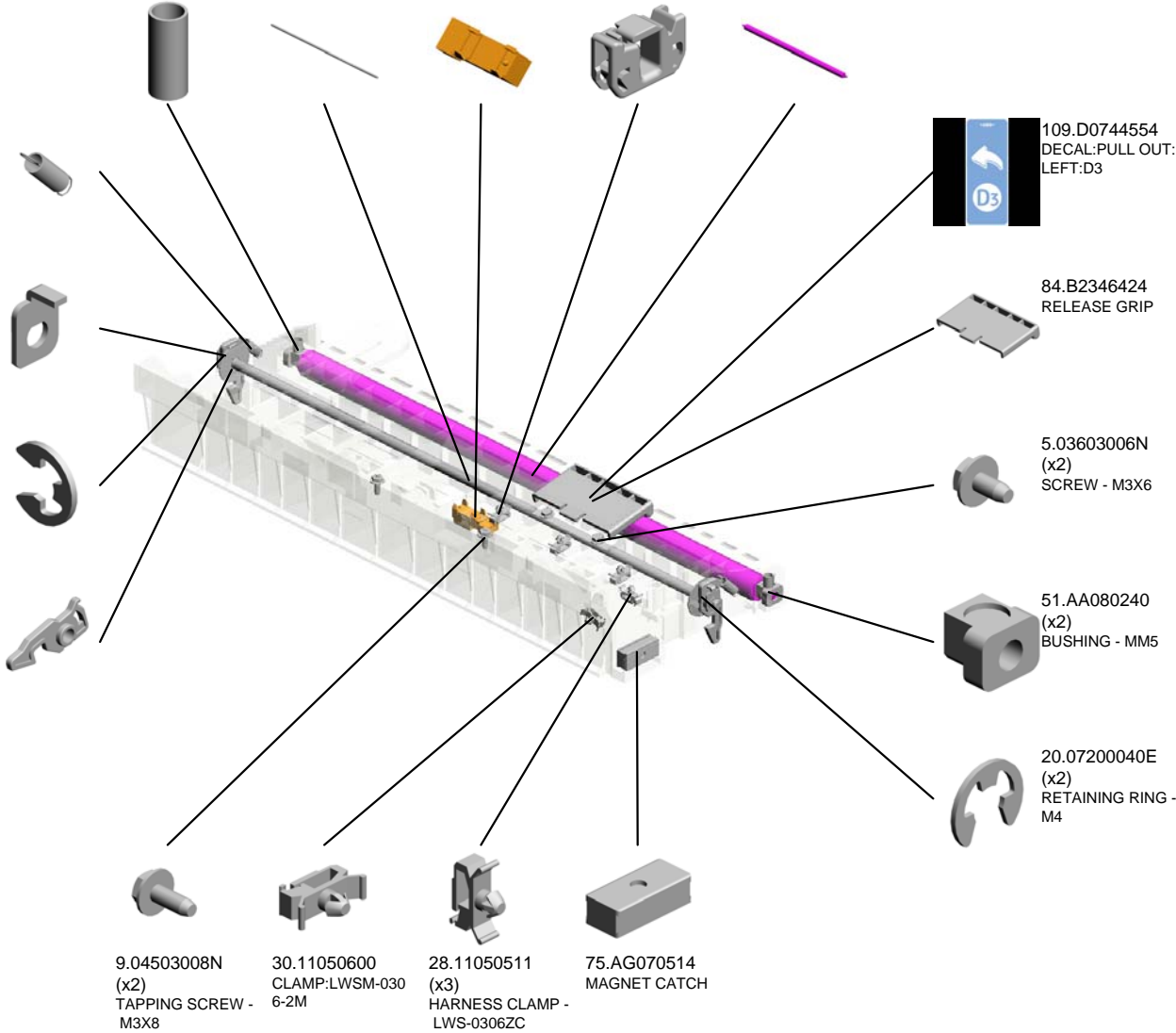
150.D1944435  
GUIDE:OPEN AND CLOSE:EXIT:ENTRANCE:ASS'Y

219.M0262872 (x2) TENSION SPRING:GRIP

203.G1784828 (x2) STAY:LOCK:LEVER:LEFT LOWER

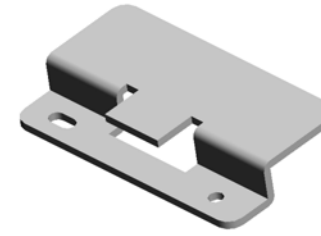
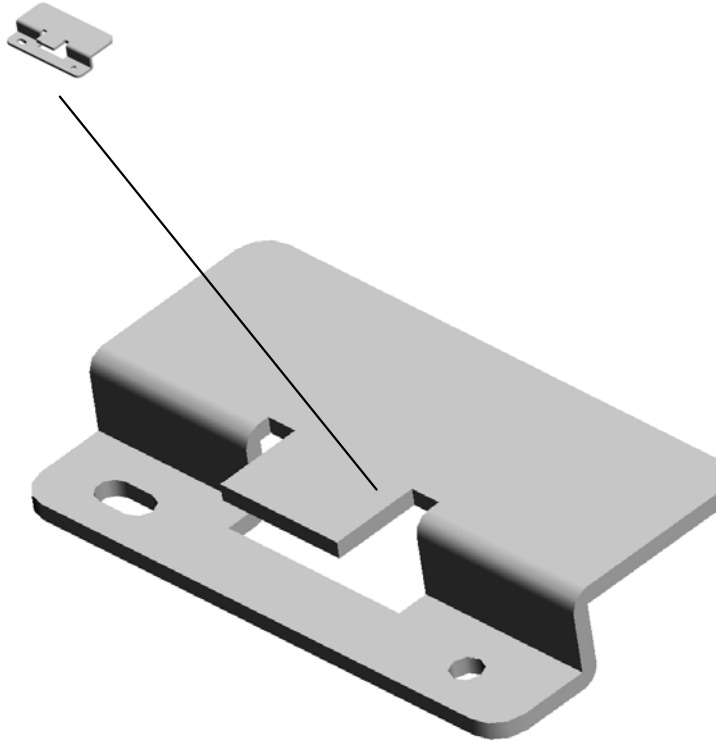
19.07200030E (x2) RETAINING RING - M3

138.D0744698 (x2) LEVER:LOCK:GUIDE PLATE



U016\_S001\_S001  
SHEET:HANDLE:LOCK:ASS'Y

193.G1784752  
HANDLE:LOCK.FR  
AME:LOWER



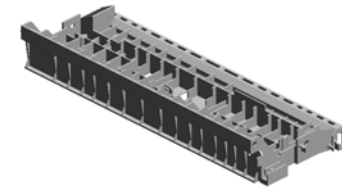
172.D1944658  
SHEET:HANDLE:L  
OCK:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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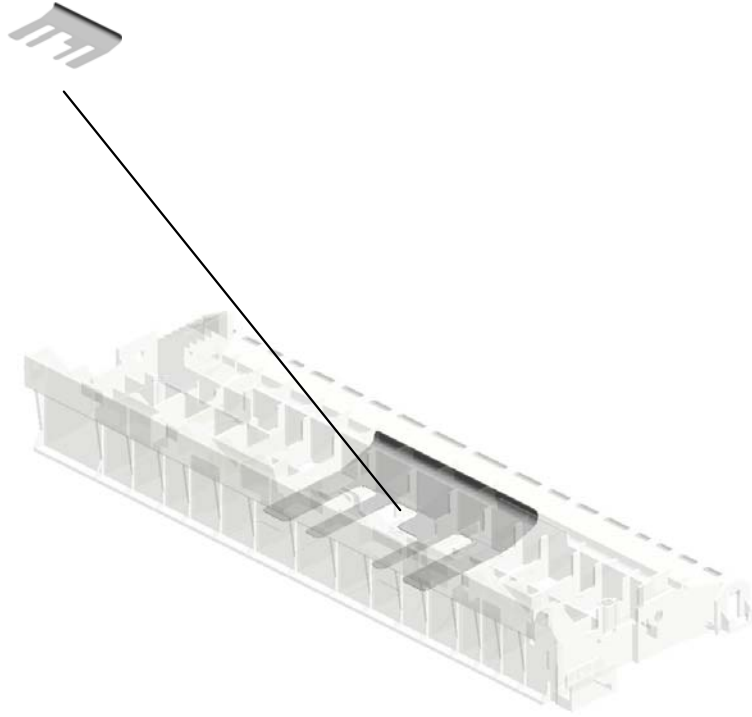


U016\_S001\_S002  
GUIDE:EXIT:ENTRANCE:ADHESION

152.D1944472  
SHEET:TRANSPOR  
T:COOLING:MIDDL  
E



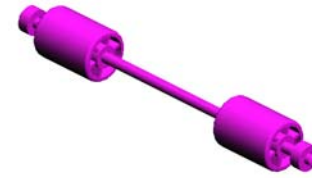
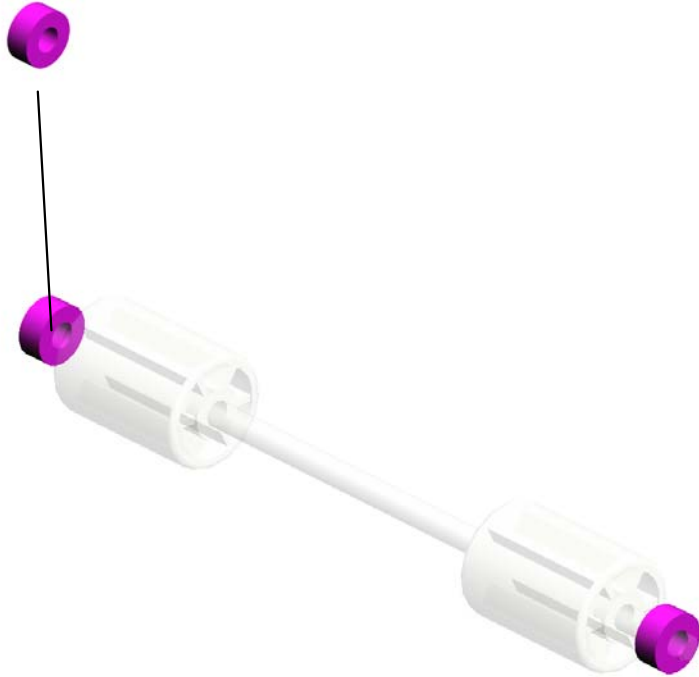
149.D1944426  
GUIDE:EXIT:ENTR  
ANCE:ADHESION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S002  
TRANSPORT ROLLER:DRIVEN

23.07403804  
(x2)  
BALL BEARING:DIA  
4XDIA9X4

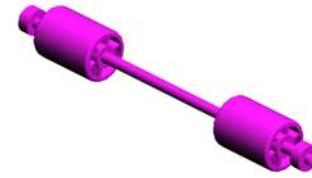
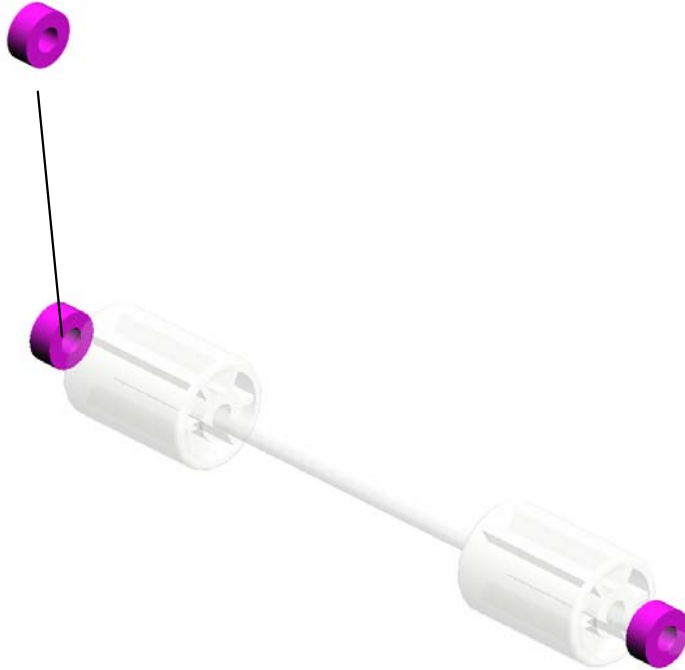


221.M3791627  
TRANSPORT ROLL  
ER:DRIVEN

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S003  
TRANSPORT ROLLER:DRIVEN

23.07403804  
(x2)  
BALL BEARING: DIA  
4XDIA9X4

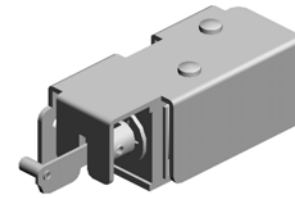


221.M3791627  
TRANSPORT ROLL  
ER:DRIVEN

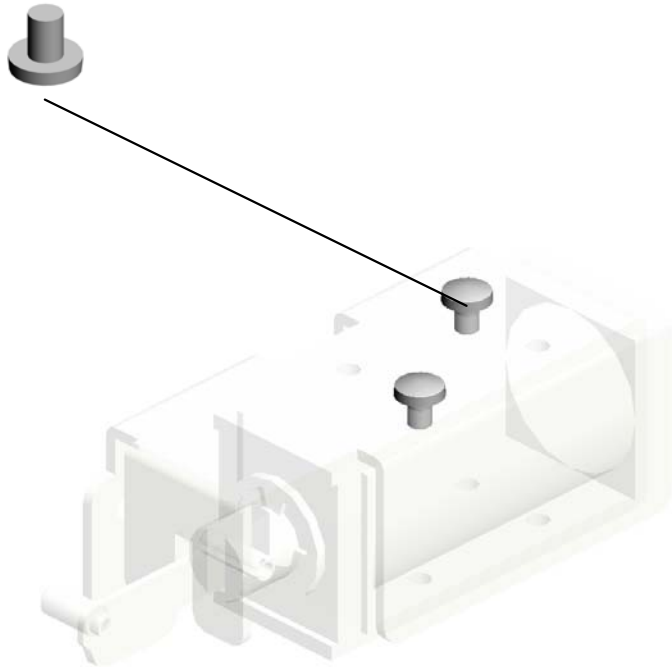
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S004  
DC SOLENOID:GATE PAWL:EXIT:ASS'Y

2.03530040N  
(x2)  
SCREW - M3X4



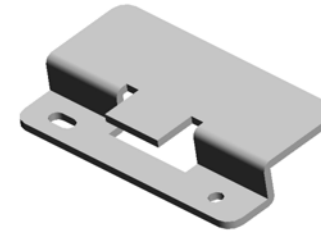
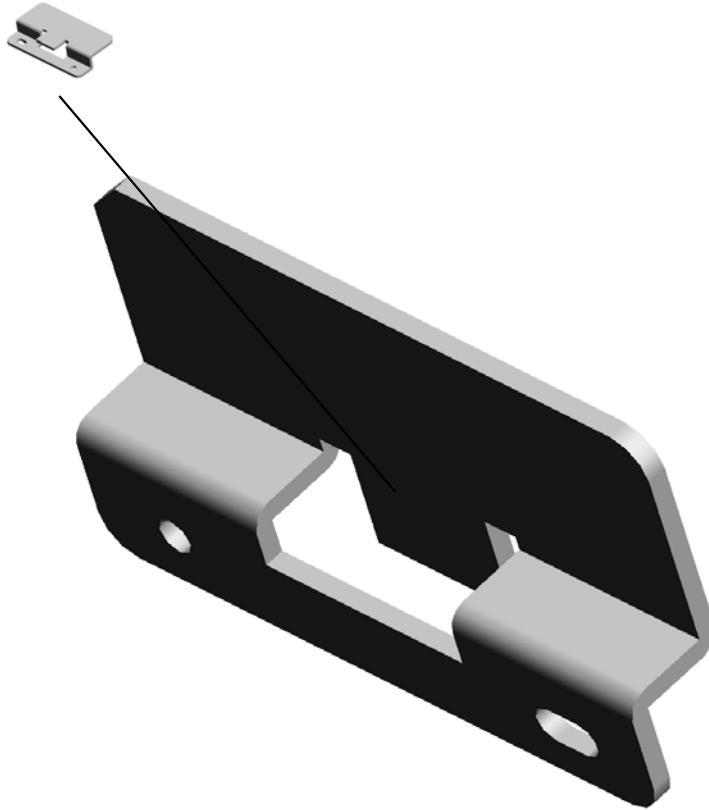
117.D0744608  
DC SOLENOID:GA  
TE PAWL:EXIT:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S005  
SHEET:HANDLE:LOCK:ASS'Y

193.G1784752  
HANDLE:LOCK.FR  
AME:LOWER



172.D1944658  
SHEET:HANDLE:L  
OCK:ASS'Y

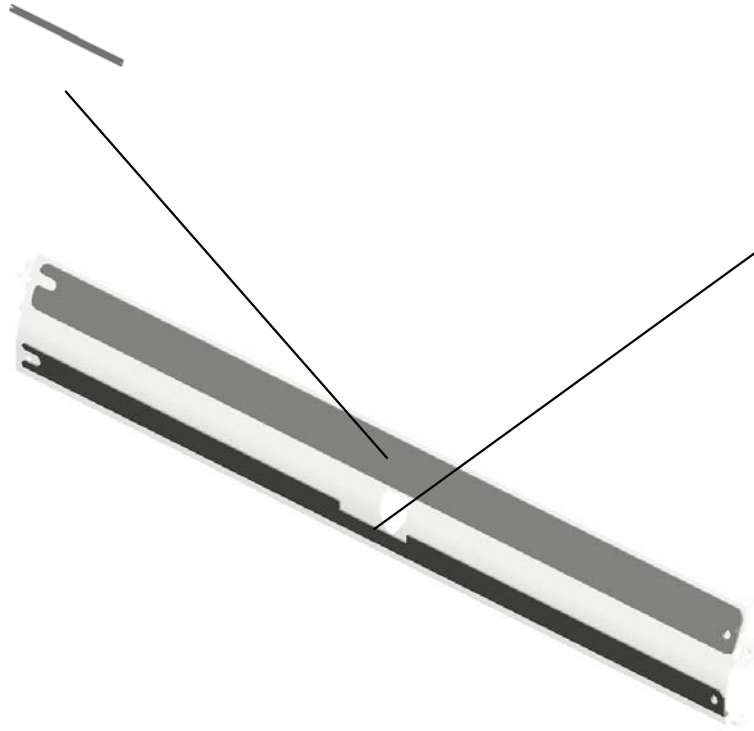
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S006  
DAMPING INSULATION:REVERSE:ADHESION

123.D0744628  
DAMPING INSULATION:REVERSE:UPPER

106.D0744541  
DAMPING INSULATION:REVERSE:ADHESION

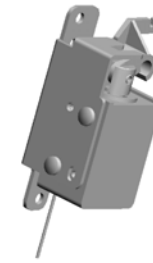
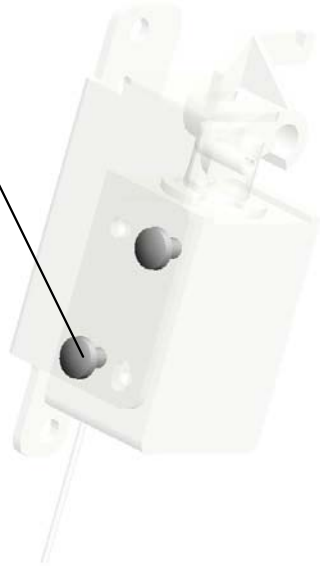
126.D0744631  
DAMPING INSULATION:REVERSE:LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S007  
DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y

2.03530040N  
(x2)  
SCREW - M3X4

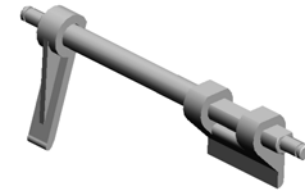


118.D0744611  
DC SOLENOID:GA  
TE PAWL:SWITCH  
BACK:ASS'Y

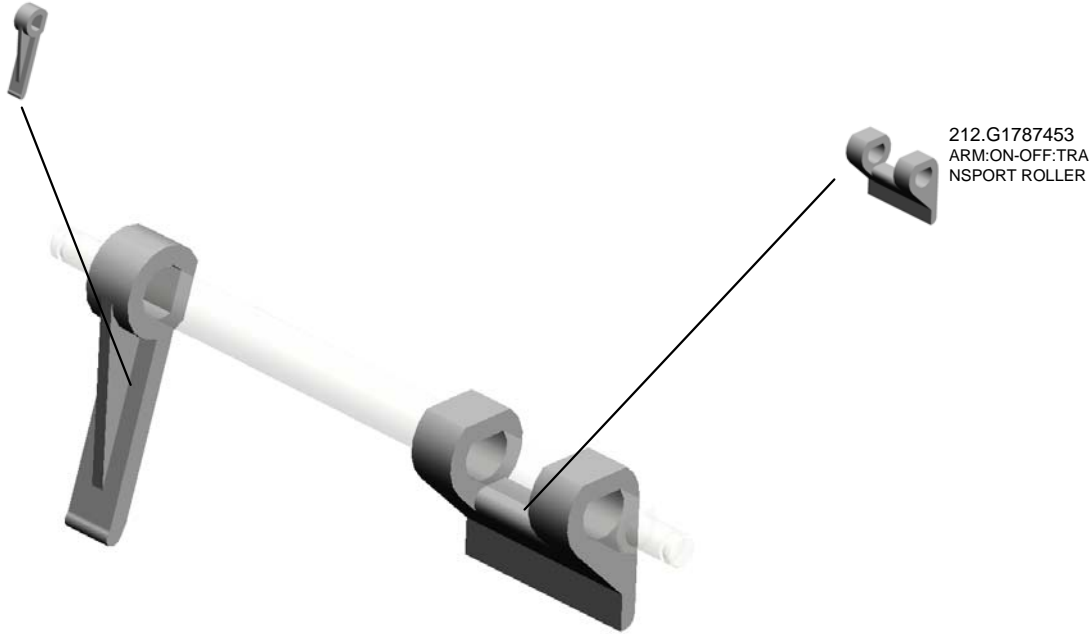
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S008  
LINK:REVERSE ROLLER:ASS'Y

91.D0742652  
LEVER:LINK:TRAN  
SPORT ROLLER



127.D0744650  
LINK:REVERSE RO  
LLER:ASSY



212.G1787453  
ARM:ON-OFF:TRA  
NSPORT ROLLER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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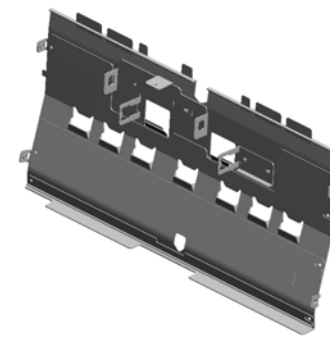


U016\_S009  
GUIDE:REVERSE:ENTRANCE

155.D1944482 SHEET:REVERSE  
SUB-UNIT:MIDDLE  
REAR

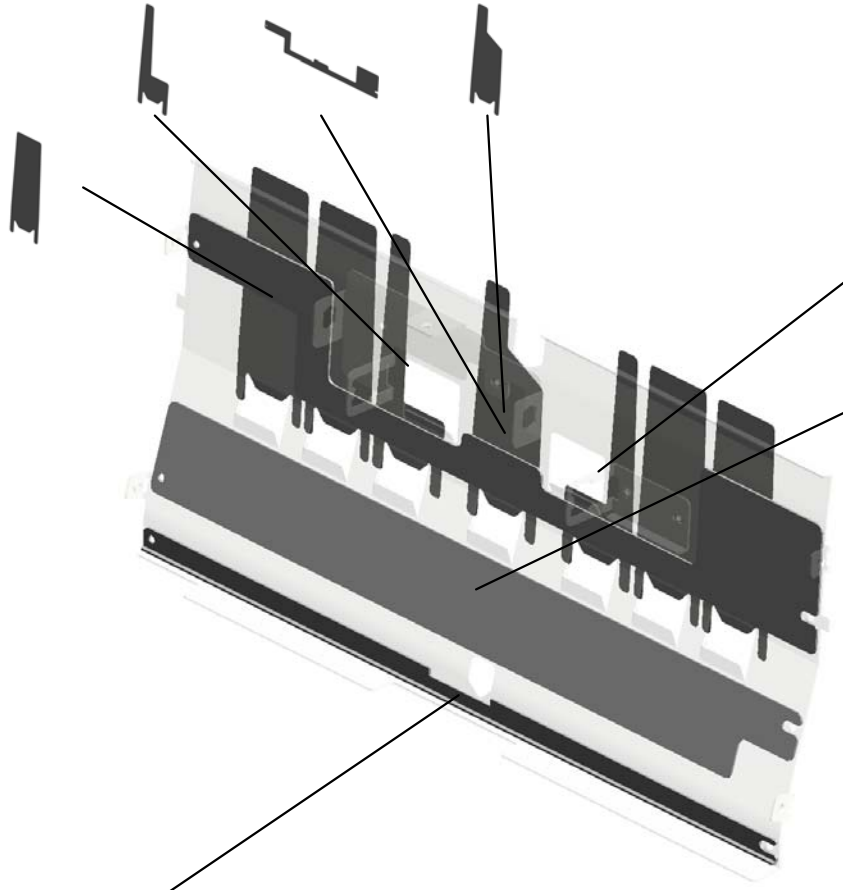
121.D0744626 DAMPING INSULAT  
ION:REVERSE:ENT  
RANCE:UPPER

156.D1944483 SHEET:REVERSE  
SUB-UNIT:MIDDLE



160.D1944490  
GUIDE:REVERSE:ENTRANCE

153.D1944480  
(x4)  
SHEET:REVERSE  
SUB-UNIT:FRONT  
REAR



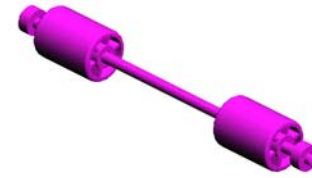
154.D1944481  
SHEET:REVERSE  
SUB-UNIT:MIDDLE  
FRONT

122.D0744627  
DAMPING INSULAT  
ION:REVERSE:ENT  
RANCE:LOWER

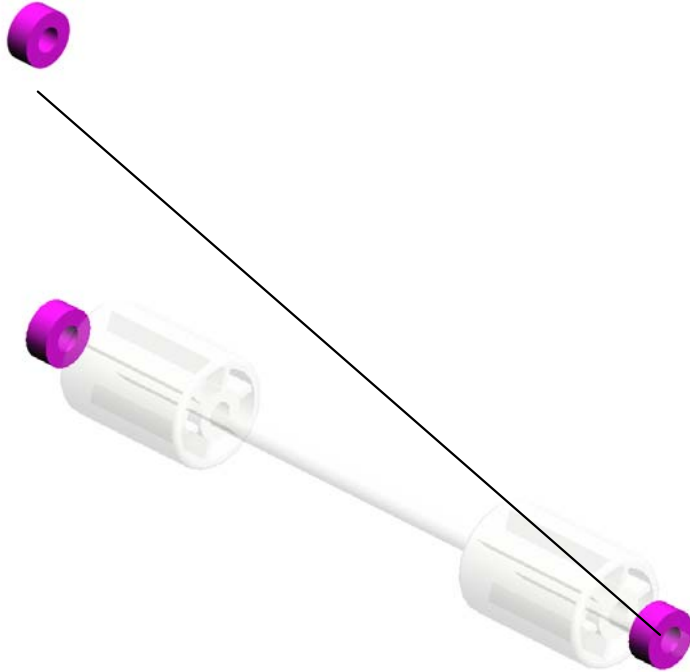
126.D0744631  
DAMPING INSULAT  
ION:REVERSE:LO  
WER

U016\_S010  
TRANSPORT ROLLER:DRIVEN

23.07403804  
(x2)  
BALL BEARING:DIA  
4XDIA9X4



221.M3791627  
TRANSPORT ROLL  
ER:DRIVEN

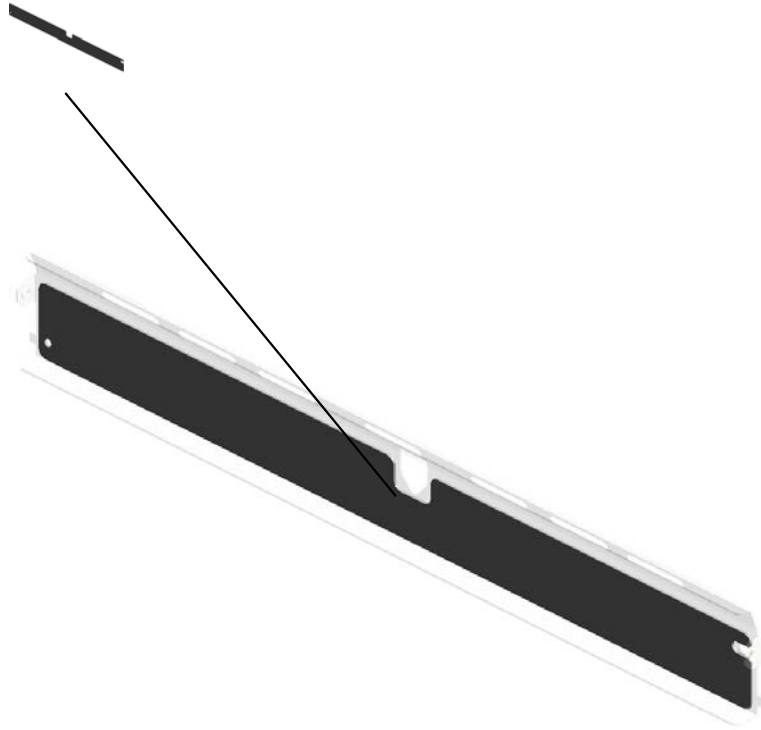


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S011  
GUIDE PLATE:DUPLEX:ENTRANCE

124.D0744629  
DAMPING INSULAT  
ION:DUPLEX:ENTR  
ANCE

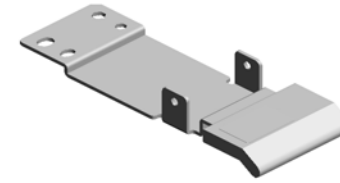
164.D1944540  
GUIDE PLATE:DUP  
LEX:ENTRANCE



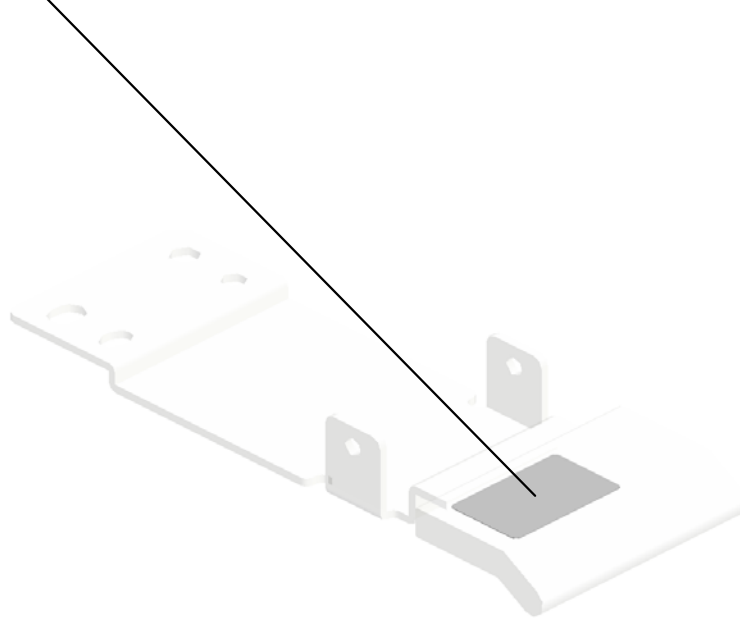
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U016\_S012  
GRIP:DUPLEX:GUIDE PLATE:LEFT

108.D0744552  
DECAL:PULL OUT:  
LEFT:Z3



144.D0744826  
GRIP:DUPLEX:GUI  
DE PLATE:LEFT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U017 DUPLEX

10.AA043623  
TIMING BELT - B40  
S2M180

15.D0743173  
TIMING PULLEY:S2  
M:25T

4.04543006Q  
(x7)  
TAPPING SCREW -  
M3X6

21.D0744871  
GUIDE PLATE:TRA  
NSPORT ROLLER:  
DUPLEX:REVERSE

11.AA063674  
(x2)  
SPRING - 8N



1.03530100N (x 1)  
SCREW-M3X10

3.04514008N  
(x20)  
TAPPING SCREW:  
4X8

18.D0744857  
GUIDE PLATE:REC  
EIVING SUB-UNIT:  
LEFT LOWER:LEFT

5.04544008Q  
(x2)  
TAPPING SCREW -  
M4X8

9.11050723  
CLAMPS:WES-050  
7

8.11050511  
(x7)  
HARNES CLAMP -  
LWS-0306ZC

2.04513006N  
(x11)  
TAPPING SCREW -  
3X6

20.D0744865  
BRACKET:SENSO  
R:RECEIVING SUB-  
UNIT:LEFT LOWER

13.AW010143  
PHOTO REFLECTIO  
N SENSOR:PSR11  
TL1R-C

12.AA084059  
(x2)  
BALL BEARING HO  
LDER

19.D0744860  
GUIDE PLATE:REC  
EIVING SUB-UNIT:  
LEFT LOWER:LOW  
ER

6.07200060E  
(x2)  
RETAINING RING -  
M6

7.07423808  
BALL BEARING - 8  
X16X5

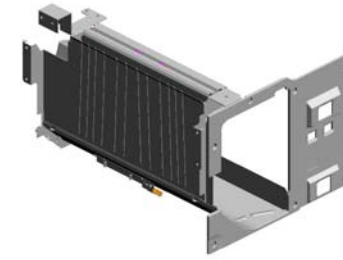
16.D0744559  
DECAL:RECEIVING  
SUB-UNIT:E

17.D0744853  
INNER COVER:RE  
CEIVING SUB-UNIT  
:LEFT LOWER

14.B1325996  
DECAL:TOTAL CO  
UNTER

# U017 DUPLEX

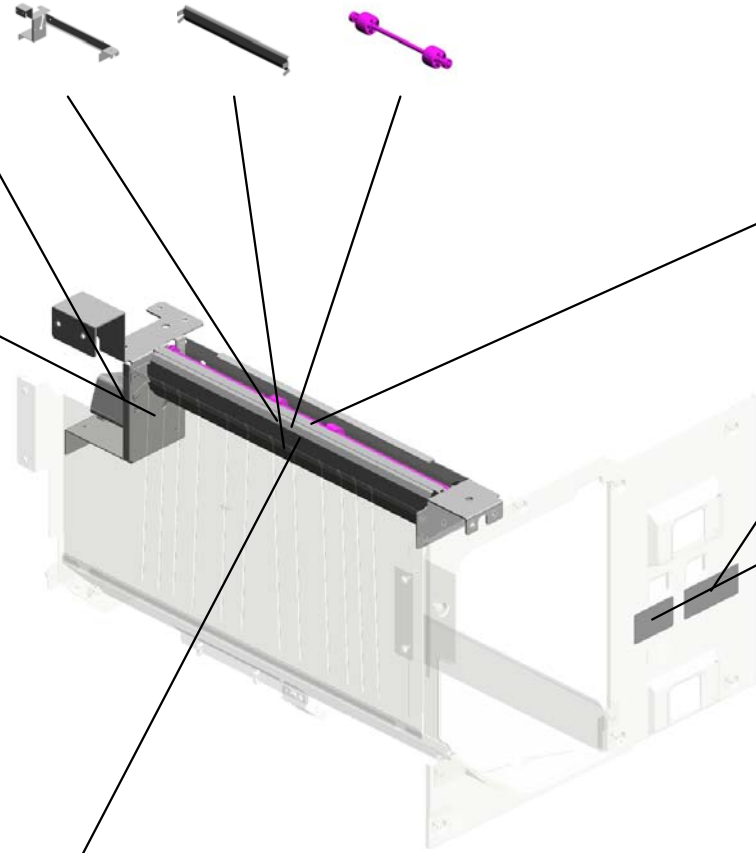
22.D0744872 BRACKET:TRANSPORT ROLLER:DUPLEX:REVERSE:RIGHT  
 25.D0744885 GUIDE PLATE:PRESSURE ROLLER:DUPLEX:REVERSE:LEFT  
 30.M0774862 TRANSPORT ROLLER:DRIVEN:DUPLEX:DIA18X2



26.D1942999 DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASSY



23.D0744875 BRACKET:MOTOR:DUPLEX:REVERSE



27.D1944612 TRANSPORT ROLLER:DRIVE:REVERSE



29.D1947380 (x3) (-AA,-NA,-EU):DECAL:SWITCH:HEATER:INTERMEDIATE TRANSFER



28.D1947377 (x3) (-AA,-NA,-EU):DECAL:SWITCH:HEATER:PAPER TRAY



24.D0744881 GUIDE PLATE:PRESSURE ROLLER:DUPLEX:REVERSE



# U018.MAIN DRIVE

U018\_S009  
D1941425  
SHAFT:DRIVE:BRUSH ROLL  
ER:ASSY

U018\_S010  
D1941431  
SHAFT:DRIVE:DEVELOPME  
NT SLEEVE:ASSY

U018\_S008  
D1941421  
SHAFT:DRIVE:TRANSPORT  
SCREW:ASSY

U018\_S011  
D1941421  
SHAFT:DRIVE:TRANSPORT  
SCREW:ASSY

U018\_S001  
D1941605  
SHAFT:DRIVE:EXIT:ASSY

U018\_S012  
D1941425  
SHAFT:DRIVE:BRUSH ROLL  
ER:ASSY

U018\_S006  
D1941528  
SHAFT:OUTPUT:POLISH:ON-  
OFF:ASSY

U018\_S002  
D1941503  
SHAFT:DRIVE:BELT CLEANI  
NG:ASSY

U018\_S007  
D1941532  
SHAFT:OUTPUT:POLISH:FU  
SING:ASSY

U018\_S003  
D1941506  
SHAFT:DRIVE:TRANSFER:A  
SSY

U018\_S005  
D1941526  
SHAFT:OUTPUT:DRIVE:FUSI  
NG:ASSY

U018\_S004  
D0741424  
BRACKET:TIGHTENER:ASS  
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	<b>U018</b>	U019	U020	U021
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# U018.MAIN DRIVE

U018\_S019  
D1941451  
SHAFT:DRIVE:TRANSPORT  
SCREW:CMY:ASS'Y

U018\_S014  
D1941425  
SHAFT:DRIVE:BRUSH ROLL  
ER:ASS'Y

U018\_S015  
D1941431  
SHAFT:DRIVE:DEVELOPME  
NT SLEEVE:ASS'Y

U018\_S018  
D1941431  
SHAFT:DRIVE:DEVELOPME  
NT SLEEVE:ASS'Y

U018\_S022  
D1941451  
SHAFT:DRIVE:TRANSPORT  
SCREW:CMY:ASS'Y

U018\_S017  
D1941425  
SHAFT:DRIVE:BRUSH ROLL  
ER:ASS'Y

U018\_S021  
D1941431  
SHAFT:DRIVE:DEVELOPME  
NT SLEEVE:ASS'Y

U018\_S013  
D1941431  
SHAFT:DRIVE:DEVELOPME  
NT SLEEVE:ASS'Y

U018\_S023  
D1941630  
(D203/D204):SHAFT:OUTPUT  
:ON-OFF:5ST:ASS'Y

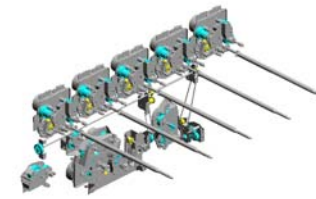
U018\_S016  
D1941451  
SHAFT:DRIVE:TRANSPORT  
SCREW:CMY:ASS'Y

U018\_S020  
D1941425  
SHAFT:DRIVE:BRUSH ROLL  
ER:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	<b>U018</b>	U019	U020	U021
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# U018 MAIN DRIVE



7.03604010N (x15) SCREW:M4X10  
 1.03530050N (x4) SCREW-M3X5  
 23.11050487 HARNESS CLAMP  
 10.07080040N (x5) WASHER - DIA4  
 4.03603014N (x5) SCREW - M3X14

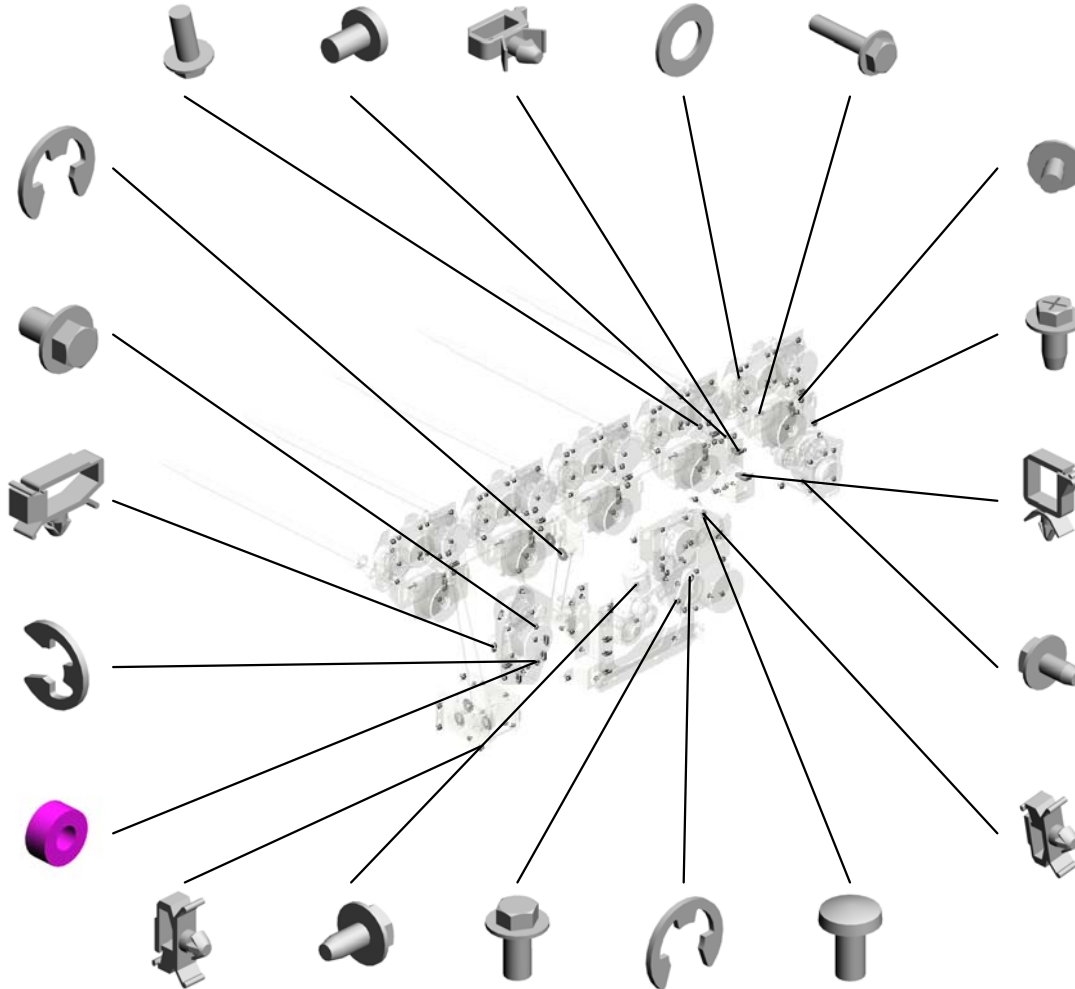
12.07200040E (x7) RETAINING RING - M4

5.03604006N (x18) SCREW - M4X6

26.11050516 (x10) CLAMP

11.07200030E (x7) RETAINING RING - M3

16.07403804 BALL BEARING:DIA 4XDIA9X4



9.04514008N (x 4) TAPPING SCREW:4X8

22.09544008N (x10) SCREW - M4X8

9.04514008N (x12) TAPPING SCREW: 4X8

24.11050488 HARNESS CLAMP

3.03603006N (x81) SCREW - M3X6

27.11050758 (x3) CLAMP:LWSM-030 6A

25.11050511 (x12) HARNESS CLAMP - LWS-0306ZC

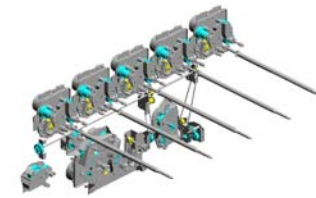
8.04513006N (x4) TAPPING SCREW - 3X6

6.03604008N (x9) SCREW - M4X8

13.07200060E (x4) RETAINING RING - M6

2.03530060N (x2) BIND SCREW - M3 X6

# U018 MAIN DRIVE



- 30.AA043645 SYNCHRONOUS B ELT:40S2M426
- 34.AA061111 TENSION SPRING: MIDDLE-DRIVE:USED TONER
- 43.AB017858 (x5) GEAR:64Z/51Z
- 32.AA043989 (x2) SYNCHRONOUS B ELT:60S2M194
- 42.AB017857 (x5) GEAR:PULLEY:DEVELOPMENT DRIVE UNIT:65Z/30T

41.AB017820  
GEAR:DRIVE:101Z/52Z



47.AB017881  
GEAR:PULLEY:DRIVE:USED TONER:44Z/32T



31.AA043646 SYNCHRONOUS B ELT:40S2M596



48.AB017882  
GEAR:DRIVE UNIT:USED TONER:48Z/24Z



37.AB011550  
GEAR:DRIVE UNIT:USED TONER:35Z



33.AA061110 TENSION SPRING: TIGHTENER-DRIVE UNIT:USED TONER



49.AB017883 GEAR:IDLER:DRIVE UNIT:USED TONER:77Z/23Z



29.AA043584 TIMING BELT:S2M288



28.AA043340 SYNCHRONOUS B ELT:40S2M580



35.AA061112 TENSION SPRING: TIGHTENER



39.AB013765  
GEAR:DRIVE:USED TONER:36Z



46.AB017880  
GEAR:IDLER:DRIVE:EXIT:Z101/42



45.AB017860 (D203/D204):GEAR:DRIVE:Z61:Z18



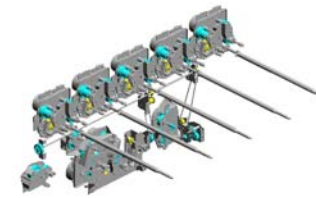
40.AB017815  
GEAR:Z24:Z41



44.AB017859  
GEAR:Z17:Z61



# U018 MAIN DRIVE



- 55.AB030851 (x2) PULLEY:DRIVE:USED TONER:25T
- 68.C2361822 (x3) TIMING BELT - B60 S2M186
- 63.AX060463 (x5) DC MOTOR:DIA56:14.7W:BRUSHLESS
- 64.AX061315 (x5) DC MOTOR:DIA65:24V:23.5W
- 60.AX060459 (x5) DC MOTOR:DIA63:24V:24.4W:BRUSHLESS

54.AB030850  
PULLEY:TIGHTENER:DRIVE:USED TONER



56.AB030852 (x2) PULLEY:IDLER:DRIVE:USED TONER:32T



65.AX061316  
DC MOTOR:DIA63:27.7W:BRUSHLESS



58.AW020217 (x2) OPTICS SENSOR:ENCODER:300LPI



69.D0396137  
ENCODER:ASSY



50.AB017884  
GEAR:PULLEY:DRIVE UNIT:USED TONER:36Z/32T



57.AW020198 (x6) PHOTOINTERERRUPTOR:LG2A14NL1



67.B2236171  
RUBBER BUSHING:ENCODER



52.AB030840  
TIMING PULLEY:S2M:26T/40T



53.AB030841  
TIMING PULLEY:OUTPUT:VACUUM:S2M:32T



66.AX061317 (D203/D204):DC STEPPER MOTOR:MM42:1.35A



59.AX060453  
DC MOTOR:DIA55:40W:BRUSHLESS



62.AX060462  
DC MOTOR:DIA73:56W:BRUSHLESS



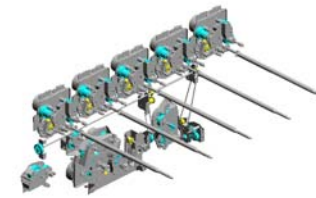
51.AB030838  
TIMING PULLEY:DRIVE:FLAT CONVEYER BELT



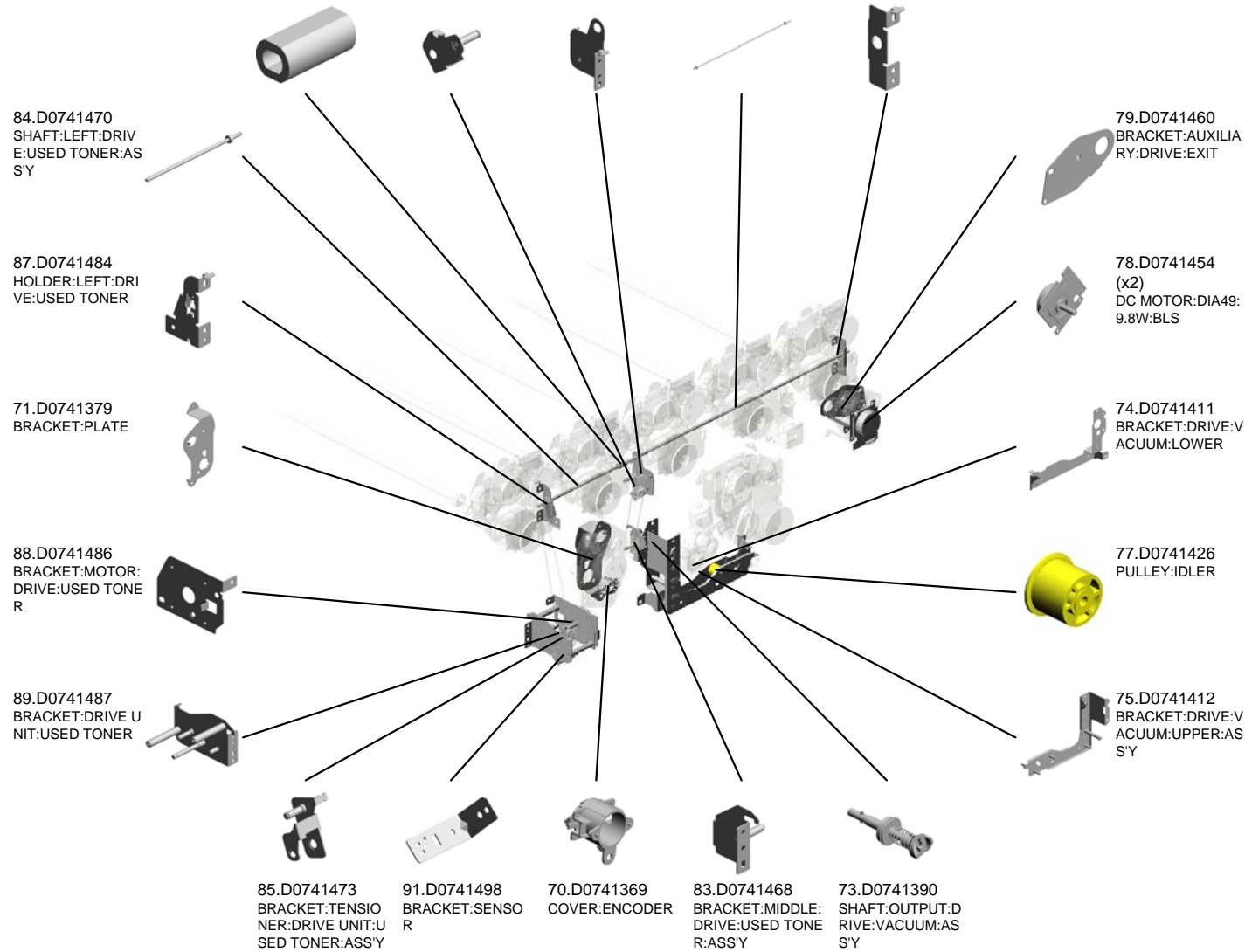
61.AX060460  
DRIVE UNIT:ON-OFF:PRESSURE ROLLER



# U018 MAIN DRIVE



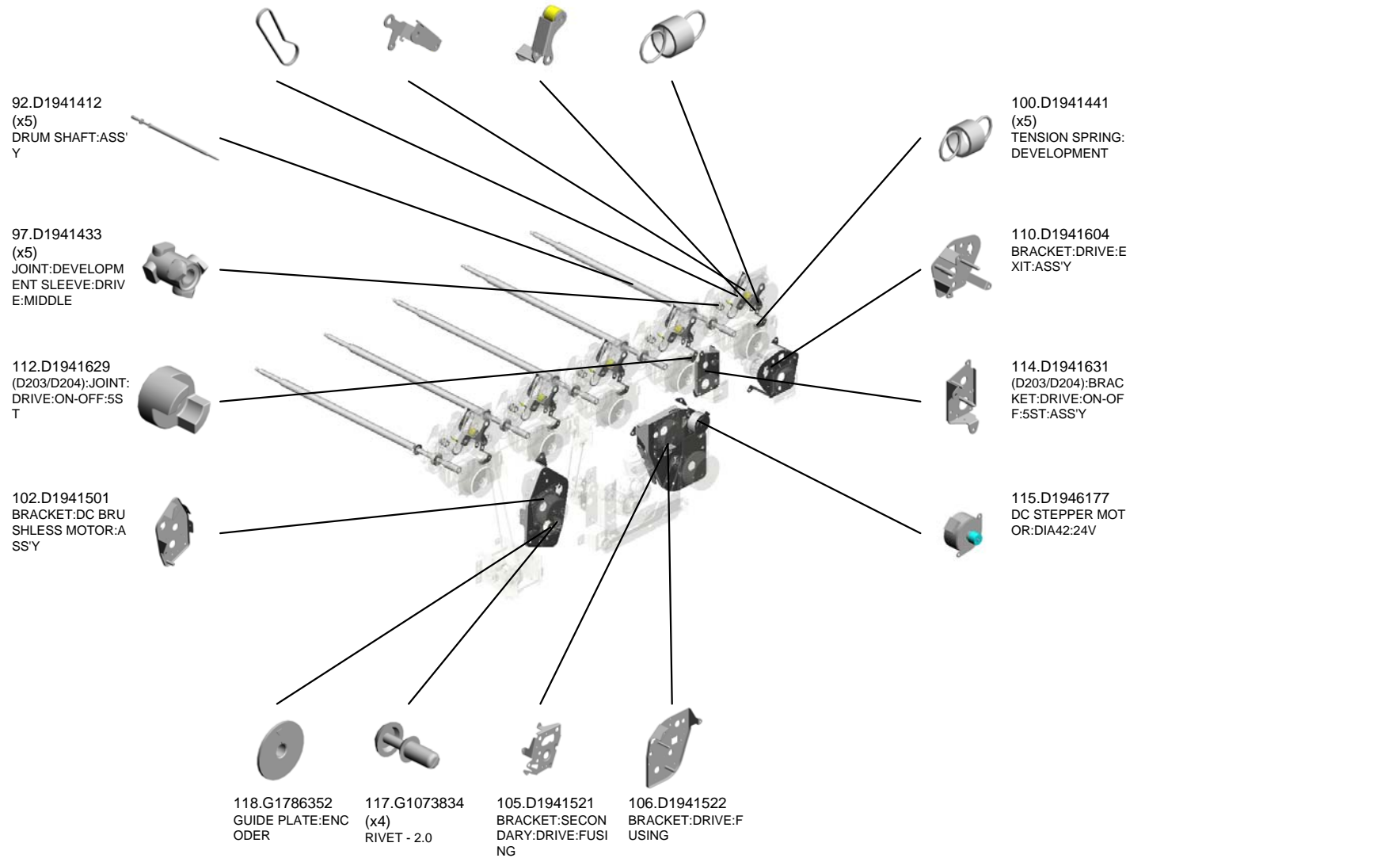
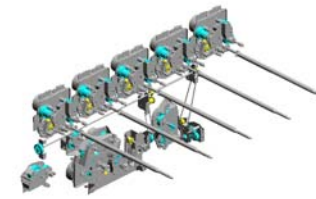
- 90.D0741496 JOINT:DRIVE:USED TONER
- 82.D0741466 BRACKET:TIGHTENER:DRIVE:USED TONER:ASSY
- 81.D0741465 BRACKET:TENSION:DRIVE:USED TONER:ASSY
- 80.D0741464 SHAFT:RIGHT:DRIVE:USED TONER:ASSY
- 86.D0741476 HOLDER:RIGHT:DRIVE:USED TONER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U018 MAIN DRIVE

- 116.G0603945 (x5) TIMING BELT - TRANSFER BELT DRIVE
- 99.D1941437 (x5) TIGHTENER:DEVELOPMENT SLEEVE
- 95.D1941428 (x5) TIGHTENER:DRIVE:DEVELOPMENT:ASSY
- 98.D1941436 (x5) TENSION SPRING:TIGHTENER:DRIVE:AROUND THE PHOTOCONDUCTOR



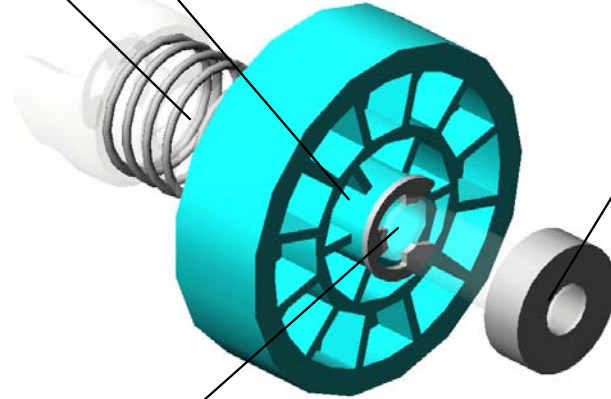
U018\_S001  
SHAFT:DRIVE:EXIT:ASS'Y

38.AB011551  
GEAR:DRIVE:EXIT:  
47Z



111.D1941605  
SHAFT:DRIVE:EXIT  
:ASS'Y

72.D0741389  
COMPRESSION SP  
RING:JOINT:TRAN  
SPORT



17.07403906  
BALL BEARING - 6  
X15X5



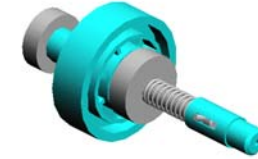
13.07200060E  
RETAINING RING -  
M6



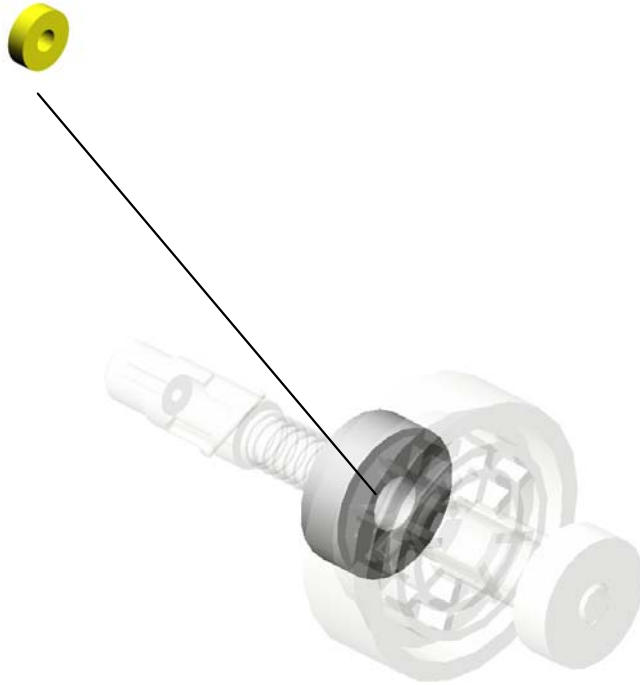
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S002  
SHAFT:DRIVE:BELT CLEANING:ASS'Y

15.07403008  
BALL BEARING - 8  
X22X7



103.D1941503  
SHAFT:DRIVE:BEL  
T CLEANING:ASS'Y



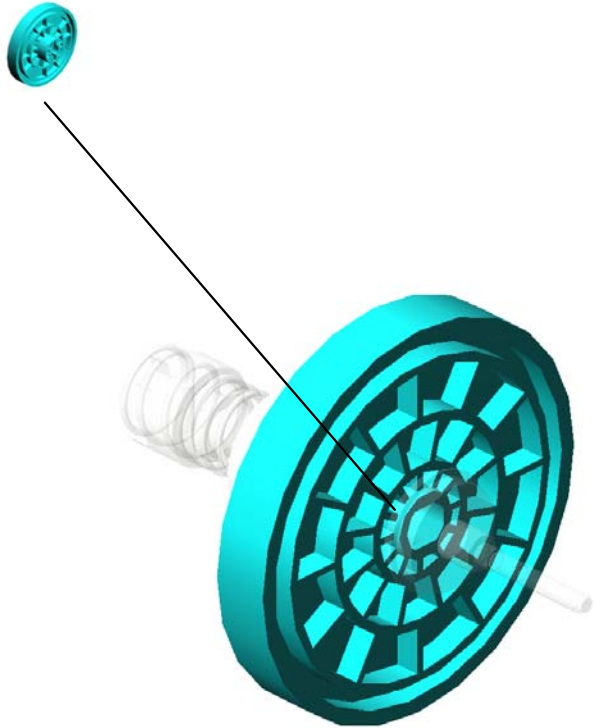
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S003  
SHAFT:DRIVE:TRANSFER:ASS'Y

36.AB010153  
GEAR:DRIVE:155Z



104.D1941506  
SHAFT:DRIVE:TRA  
NSFER:ASS'Y

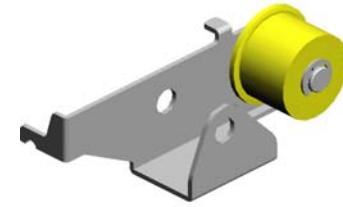


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S004  
BRACKET:TIGHTENER:ASS'Y

12.07200040E  
RETAINING RING -  
M4



76.D0741424  
BRACKET:TIGHTE  
NER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S005  
SHAFT:OUTPUT:DRIVE:FUSING:ASS'Y

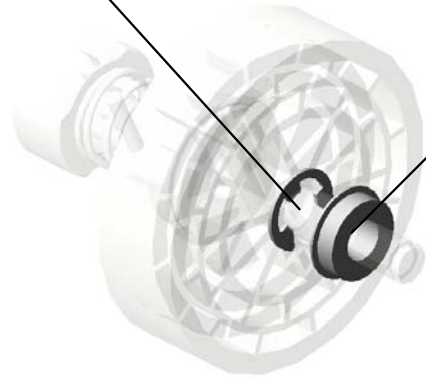
14.07200080E  
RETAINING RING -  
M8



107.D1941526  
SHAFT:OUTPUT:DRIVE:FUSING:ASS'Y



20.07433808  
RADIAL BALL BEARING  
RING: DIA8X DIA16X  
5



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S006  
SHAFT:OUTPUT:POLISH:ON-OFF:ASS'Y

21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5



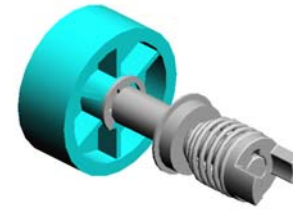
108.D1941528  
SHAFT:OUTPUT:P  
OLISH:ON-OFF:AS  
SY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S007  
SHAFT:OUTPUT:POLISH:FUSING:ASS'Y

21.07433906    13.07200060E  
RADIAL BALL BEA    RETAINING RING -  
RING:DIA6XDIA15X    M6  
5



109.D1941532  
SHAFT:OUTPUT:P  
OLISH:FUSING:AS  
SY

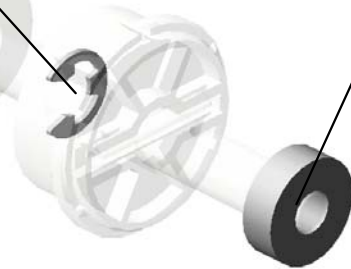
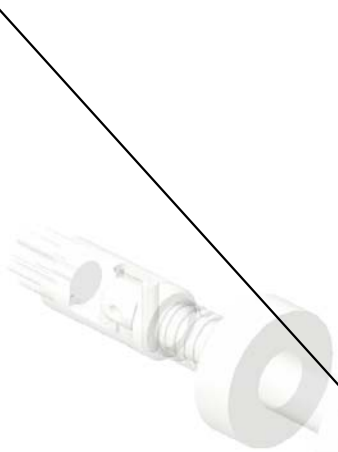


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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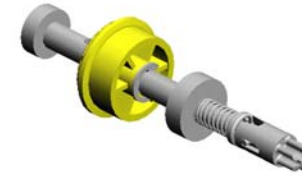
U018\_S008

SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y

13.07200060E  
RETAINING RING -  
M6



17.07403906  
BALL BEARING - 6  
X15X5



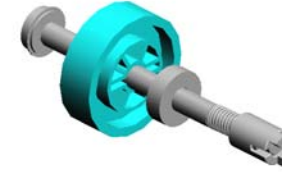
93.D1941421  
SHAFT:DRIVE:TRA  
NSPORT SCREW:A  
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S009

SHAFT:DRIVE:BRUSH ROLLER:ASS'Y

13.07200060E  
RETAINING RING -  
M6



94.D1941425  
SHAFT:DRIVE:BRU  
SH ROLLER:ASS'Y



21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5



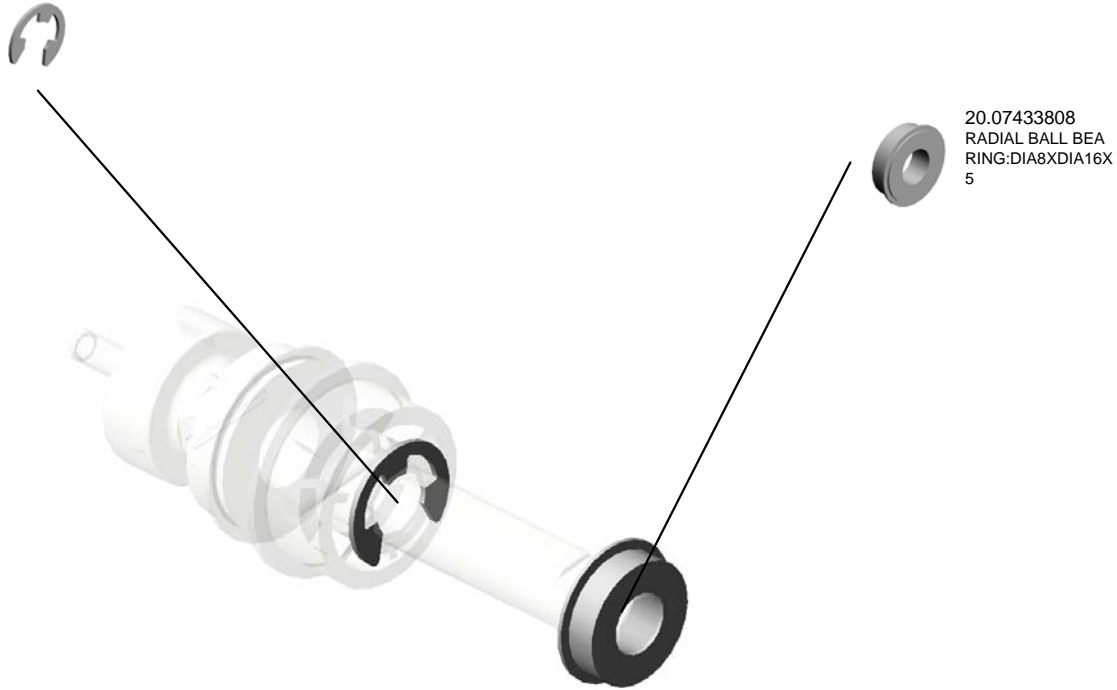
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S010  
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

14.07200080E  
RETAINING RING -  
M8



96.D1941431  
SHAFT:DRIVE:DEV  
ELOPMENT SLEEV  
E:ASSY

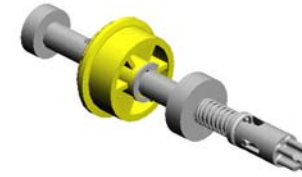


20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S011  
SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y

13.07200060E  
RETAINING RING -  
M6



93.D1941421  
SHAFT:DRIVE:TRA  
NSPORT SCREW:A  
SS'Y

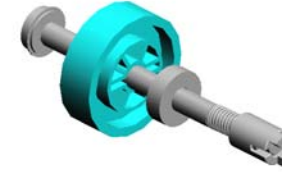


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

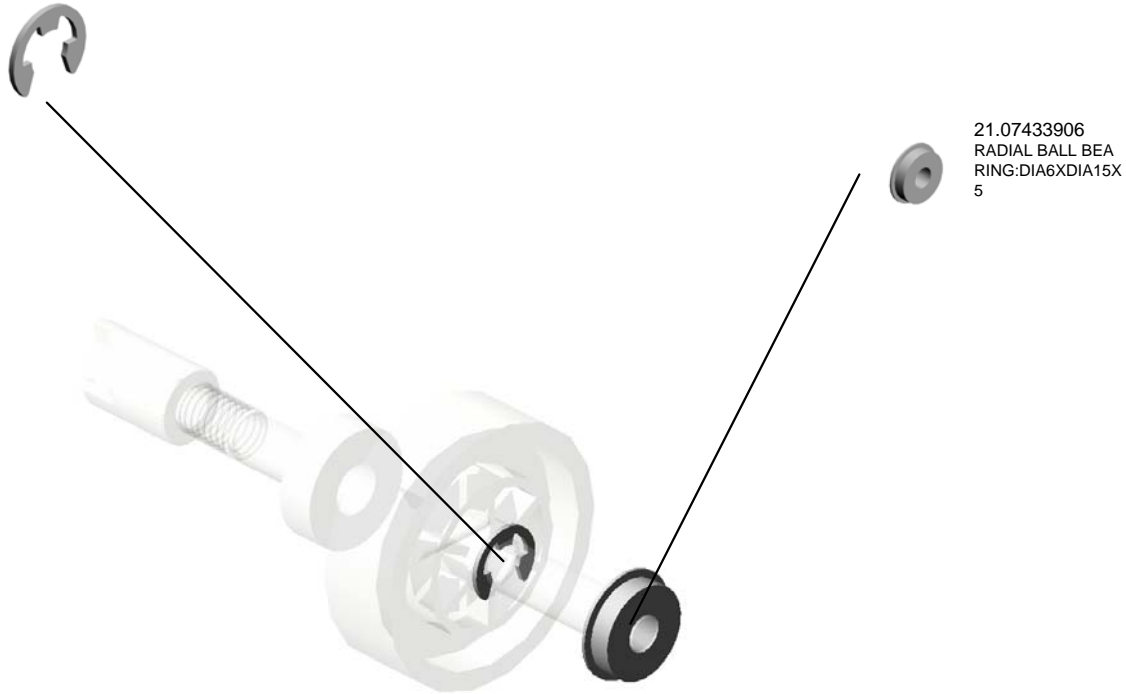


U018\_S012  
SHAFT:DRIVE:BRUSH ROLLER:ASS'Y

13.07200060E  
RETAINING RING -  
M6



94.D1941425  
SHAFT:DRIVE:BRU  
SH ROLLER:ASS'Y



21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S013

SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

14.07200080E  
RETAINING RING -  
M8



20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



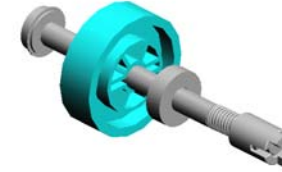
96.D1941431  
SHAFT:DRIVE:DEV  
ELOPMENT SLEEV  
E:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S014

SHAFT:DRIVE:BRUSH ROLLER:ASS'Y

13.07200060E  
RETAINING RING -  
M6



94.D1941425  
SHAFT:DRIVE:BRU  
SH ROLLER:ASS'Y



21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S015

SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

14.07200080E  
RETAINING RING -  
M8



20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



96.D1941431  
SHAFT:DRIVE:DEV  
ELOPMENT SLEEV  
E:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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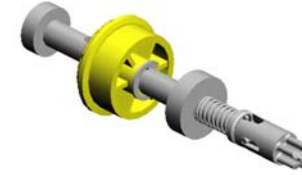
U018\_S016

SHAFT:DRIVE:TRANSPORT SCREW:CMY:ASS'Y

17.07403906  
BALL BEARING - 6  
X15X5



13.07200060E  
RETAINING RING -  
M6

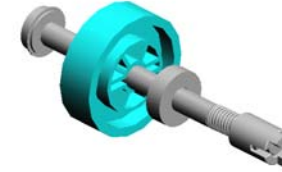


101.D1941451  
SHAFT:DRIVE:TRA  
NSPORT SCREW:  
CMY:ASS'Y

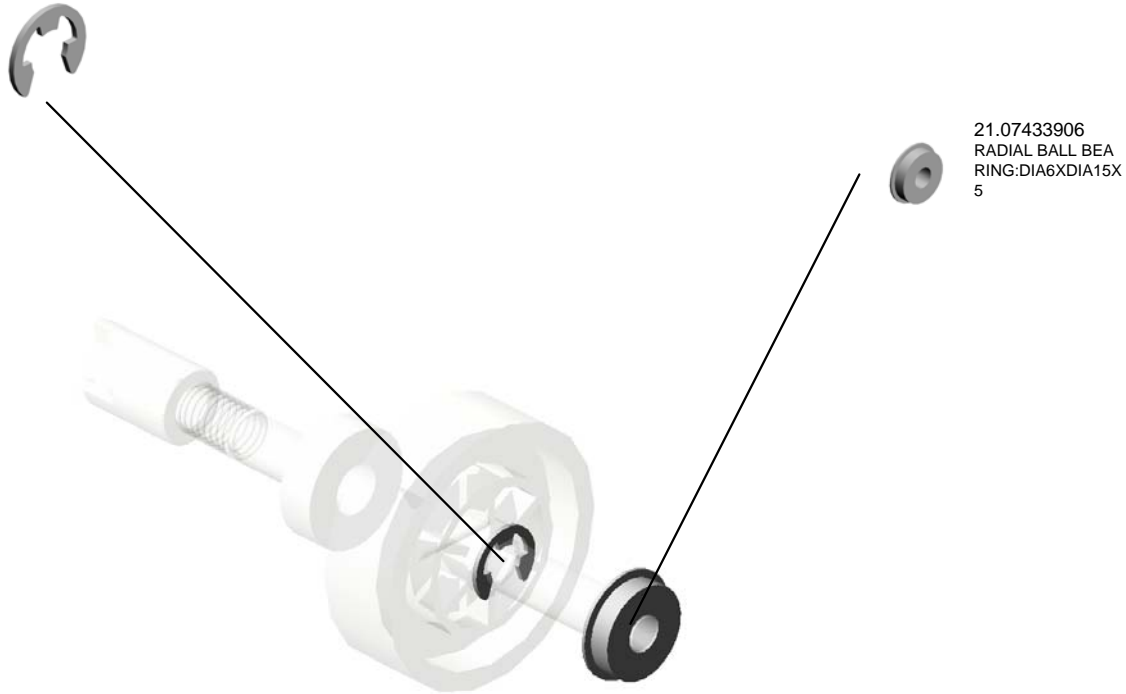
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S017  
SHAFT:DRIVE:BRUSH ROLLER:ASS'Y

13.07200060E  
RETAINING RING -  
M6



94.D1941425  
SHAFT:DRIVE:BRU  
SH ROLLER:ASS'Y



21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S018

SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

14.07200080E  
RETAINING RING -  
M8



20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5



96.D1941431  
SHAFT:DRIVE:DEV  
ELOPMENT SLEEV  
E:ASSY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

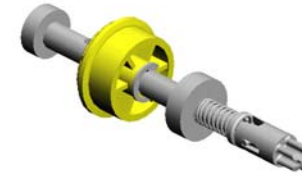
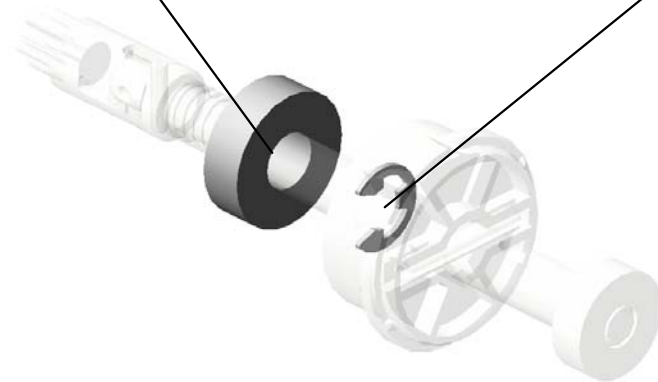
U018\_S019

SHAFT:DRIVE:TRANSPORT SCREW:CMY:ASS'Y

17.07403906  
BALL BEARING - 6  
X15X5



13.07200060E  
RETAINING RING -  
M6



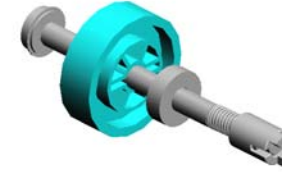
101.D1941451  
SHAFT:DRIVE:TRA  
NSPORT SCREW:  
CMY:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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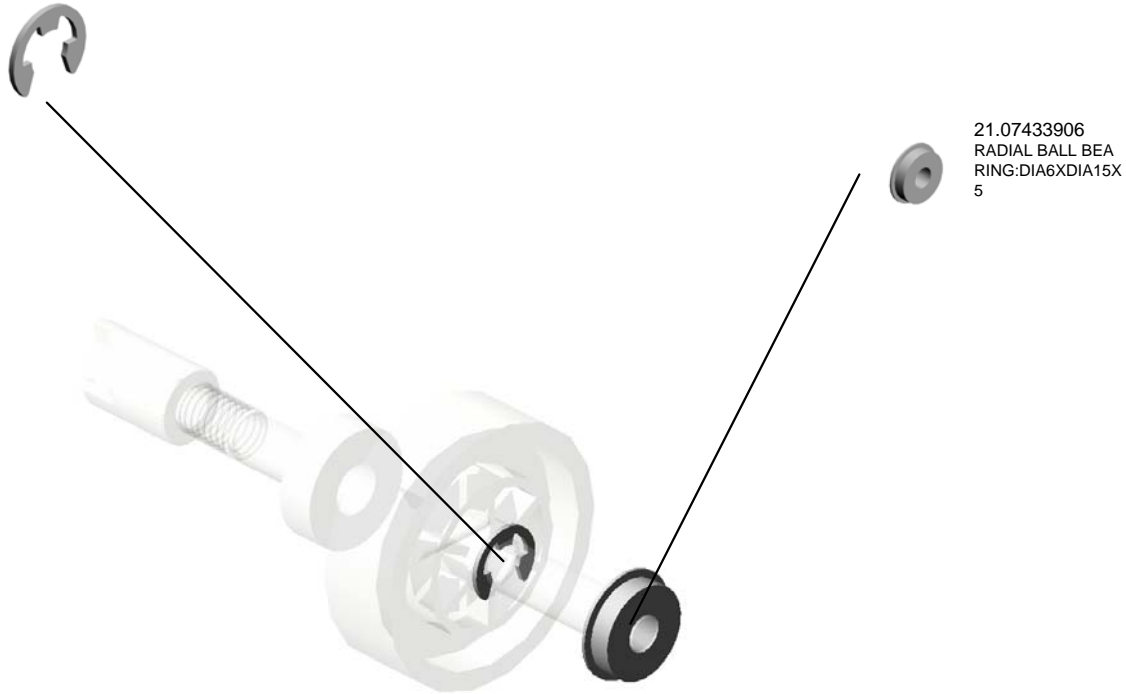


U018\_S020  
SHAFT:DRIVE:BRUSH ROLLER:ASS'Y

13.07200060E  
RETAINING RING -  
M6



94.D1941425  
SHAFT:DRIVE:BRU  
SH ROLLER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U018\_S021  
SHAFT:DRIVE:DEVELOPMENT SLEEVE:ASS'Y

14.07200080E  
RETAINING RING -  
M8



96.D1941431  
SHAFT:DRIVE:DEV  
ELOPMENT SLEEV  
E:ASSY



20.07433808  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

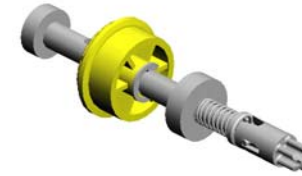


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U018\_S022

SHAFT:DRIVE:TRANSPORT SCREW:CMY:ASS'Y

13.07200060E  
RETAINING RING -  
M6



101.D1941451  
SHAFT:DRIVE:TRA  
NSPORT SCREW:  
CMY:ASS'Y

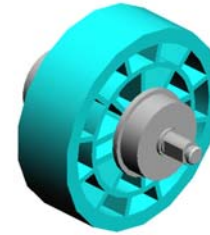


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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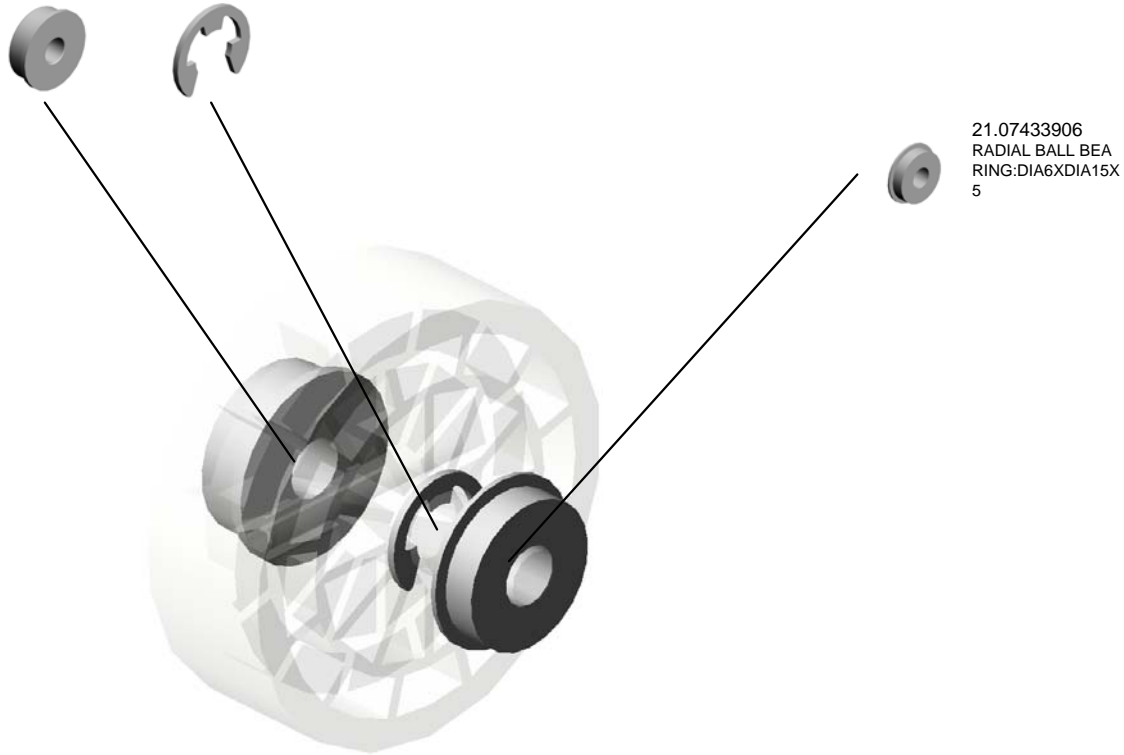
U018\_S023  
(D203/D204):SHAFT:OUTPUT:ON-OFF:5ST:ASS'Y

18.07413006  
BALL BEARING - 6  
X17X6MM

13.07200060E  
RETAINING RING -  
M6



113.D1941630  
(D203/D204):SHAF  
T:OUTPUT:ON-OFF  
:5ST:ASS'Y

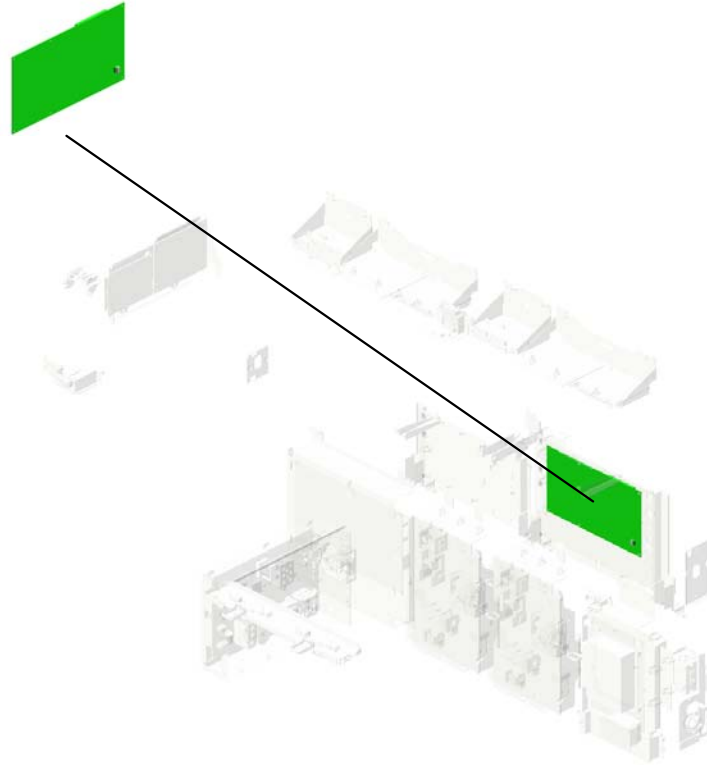


21.07433906  
RADIAL BALL BEA  
RING:DIA6XDIA15X  
5

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	<b>U018</b>	U019	U020	U021
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# U019.ELECTRICAL

U019\_S001  
D1945400  
PCB:BCU:ASSY



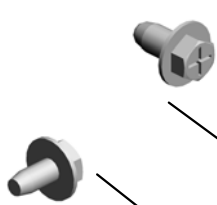
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U019 ELECTRICAL

- 9.04544008Q (x4) TAPPING SCREW - M4X8
- 17.11050489 (x5) HARNESS CLAMP - LWS 1316
- 24.11050723 (x2) CLAMPS:WES-050 7
- 13.11050409 (x19) CARD SPACER- 6. 4MM
- 20.11050511 (x11) HARNESS CLAMP - LWS-0306ZC



- 6.04513006N (x2) TAPPING SCREW - 3X6



- 21.11050516 (x17) CLAMP



- 15.11050487 (x3) HARNESS CLAMP



- 2.03603014N (x4) SCREW - M3X14



- 8.04543006Q (x8) TAPPING SCREW - M3X6



- 3.03603030N (x6) SCREW:M3X30



- 19.11050508 (x6) HARNESS CLAMP - LWS-0711



- 7.04514008N (x45) TAPPING SCREW: 4X8



- 26.11071281 FUSE:BJS2012F2



- 11.09505010N SCREW:SPRING W ASHER:M5X10



- 18.11050490 (x14) HARNESS CLAMP - IWS-2218



- 22.11050529 NYLON CLAMP-EM T-3N



- 4.03604008N (x3) SCREW - M4X8



- 1.03603006N (x75) SCREW - M3X6



- 5.04340200N (x2) PAN SELF-TAPPING SCREW:4X20



- 10.08046123 (x4) HEXAGONAL BOLT :W/WASHER:M3X8



- 12.11050042 (x64) WIRE BAND



- 14.11050410 CARD SPACER - 9. 4MM



- 15.11050487 (x2) HARNESS CLAMP



- 16.11050488 (x10) HARNESS CLAMP



- 17.11050489 (x3) HARNESS CLAMP - LWS 1316

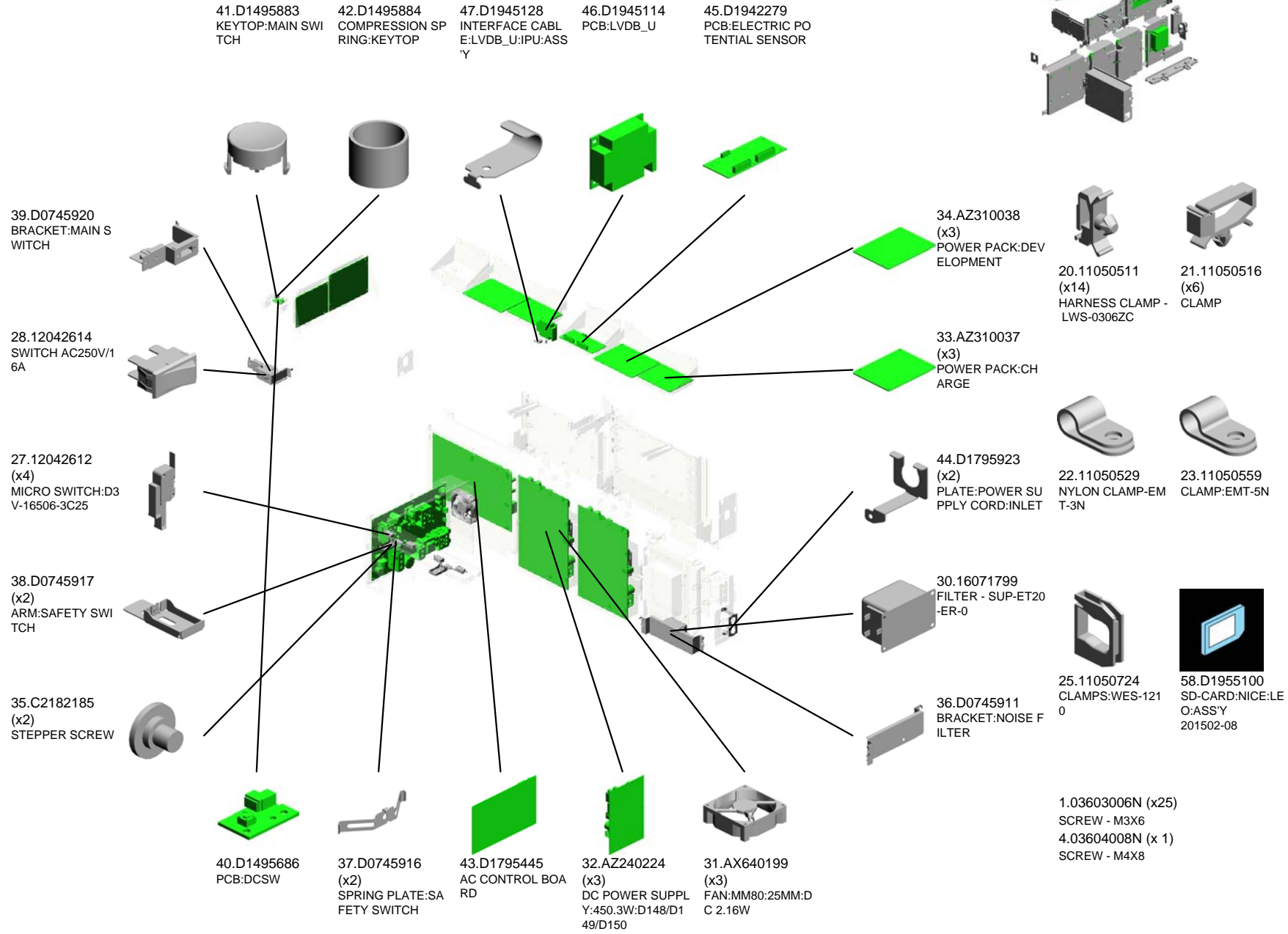


- 18.11050490 HARNESS CLAMP - IWS-2218



- 19.11050508 (x4) HARNESS CLAMP - LWS-0711

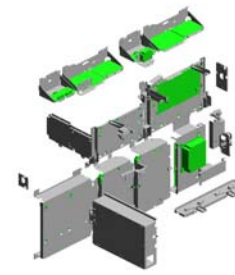
# U019 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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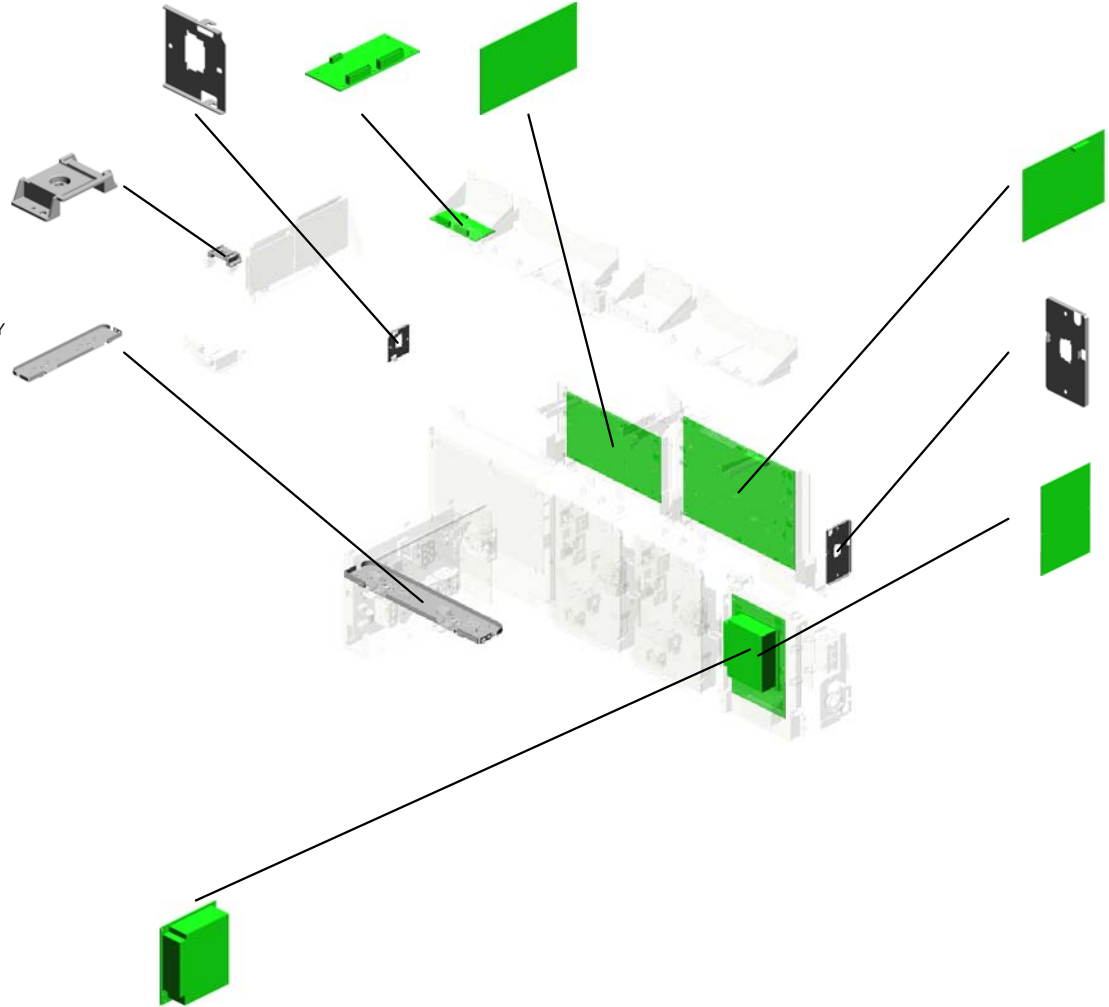
# U019 ELECTRICAL

55.D1945927 BRACKET:CONNE  
CTOR:FIN  
57.D2035492 (D203/D204):PCB:E  
XDB  
52.D1945520 PCB:TDCU:ASSY



56.D1945932  
COVER:DCSW

53.D1945914  
BRACKET:SAFETY  
SWITCH



49.D1945440  
PCB:NRYP

50.D1945506  
PCB:IOB

54.D1945926  
BRACKET:CONNE  
CTOR:LARGE CAP  
ACITY TRAY

51.D1945516  
PCB:PFB

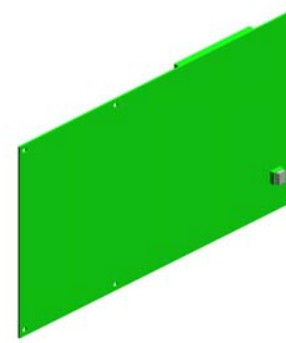
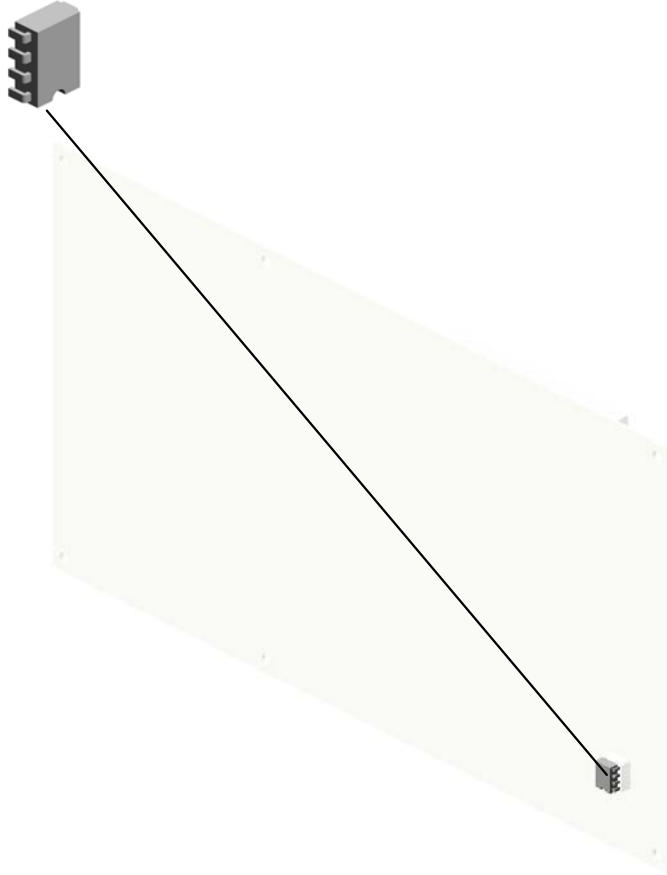
7.04514008N (x12)  
TAPPING SCREW:4X8  
8.04543006Q (x 1)  
TAPPING SCREW - M3X6  
9.04544008Q (x 1)  
TAPPING SCREW - M4X8  
11.09505010N (x 1)  
SCREW:SPRING WASHER:M5X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------



U019\_S001  
PCB:BCU:ASS'Y

29.14077899  
EEPROM:BR24T25  
6-W



48.D1945400  
PCB:BCU:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

# U020.CONTROLLER

U020\_S001  
D0741251  
DUCT:EXHAUST:EXIT:ASS'Y

U020\_S003  
D1941265  
COVER:C/T BOX:LEFT:ASS'Y

U020\_S004  
D1947250  
LIQUID COOLING:FAN:ASS'Y

U020\_S005  
D1948514  
LIQUID COOLING:PT:ASS'Y

U020\_S007  
D7306036  
PCB:GIGAETHERNET:ASS'Y

U020\_S002  
D1941257  
COVER:C/T BOX:RIGHT:ASS'Y

U020\_S006  
AZ240259  
POWER SUPPLY UNIT:ECO:  
200V:456.4W

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U020 CONTROLLER

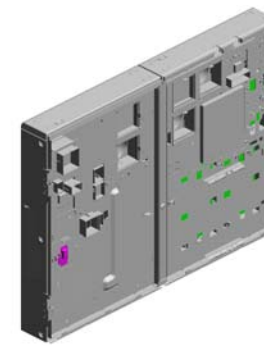
3.03540450N  
(x10)  
SCREW:M4X45

18.11050508  
(x17)  
HARNESS CLAMP -  
LWS-0711

19.11050511  
(x15)  
HARNESS CLAMP -  
LWS-0306ZC

6.03604006N  
SCREW - M4X6

24.11050723  
CLAMPS:WES-050  
7



2.03540400N  
(x4)  
SCREW:M4X40

22.11050529  
NYLON CLAMP-EM  
T-3N

10.04513006N  
(x5)  
TAPPING SCREW -  
3X6

9.04503008N  
(x61)  
TAPPING SCREW -  
M3X8

7.03604008N  
(x9)  
SCREW - M4X8

16.11050487  
HARNESS CLAMP

20.11050516  
(x27)  
CLAMP

17.11050489  
(x14)  
HARNESS CLAMP -  
LWS 1316

8.03604030N  
(x4)  
SCREW:M4X30

11.04514006N  
(x2)  
TAPPING SCREW -  
4X6

21.11050517  
(x6)  
HARNESS CLAMP -  
LWS-2111Z

23.11050559  
(x5)  
CLAMP:EMT-5N

26.AA143645  
(x2)  
STEPPED SCREW:  
M3:45MM

13.04543006Q  
(x92)  
TAPPING SCREW -  
M3X6

14.04544008Q  
(x8)  
TAPPING SCREW -  
M4X8

94.D1941462  
(x3)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

12.04514008N  
(x39)  
TAPPING SCREW:  
4X8

4.03603006N  
(x21)  
SCREW - M3X6

4.03603006N (x41)  
SCREW - M3X6

5.03603030N (x 2)  
SCREW:M3X30

6.03604006N (x 6)  
SCREW - M4X6

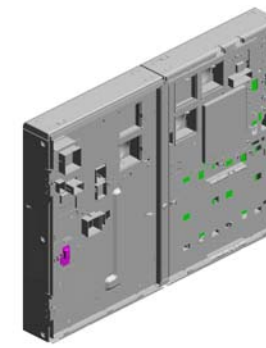
9.04503008N (x 7)  
TAPPING SCREW - M3X8

12.04514008N (x24)  
TAPPING SCREW:4X8

13.04543006Q (x26)  
TAPPING SCREW - M3X6

14.04544008Q (x 2)  
TAPPING SCREW - M4X8

# U020 CONTROLLER



- 49.D0741271 SEAL:COVER:C/T BOX:UPPER
- 37.B1322366 (x2) LEVER:DRUM STAY:LEFT
- 33.AX660621 (x5) DC FAN MOTOR:D C24V:MM120:38MM :PWM CONTROL
- 39.B7125605 (x2) GRIP:APPLICATIO N
- 27.AA143848 (x8) STEPPED SCREW - M3

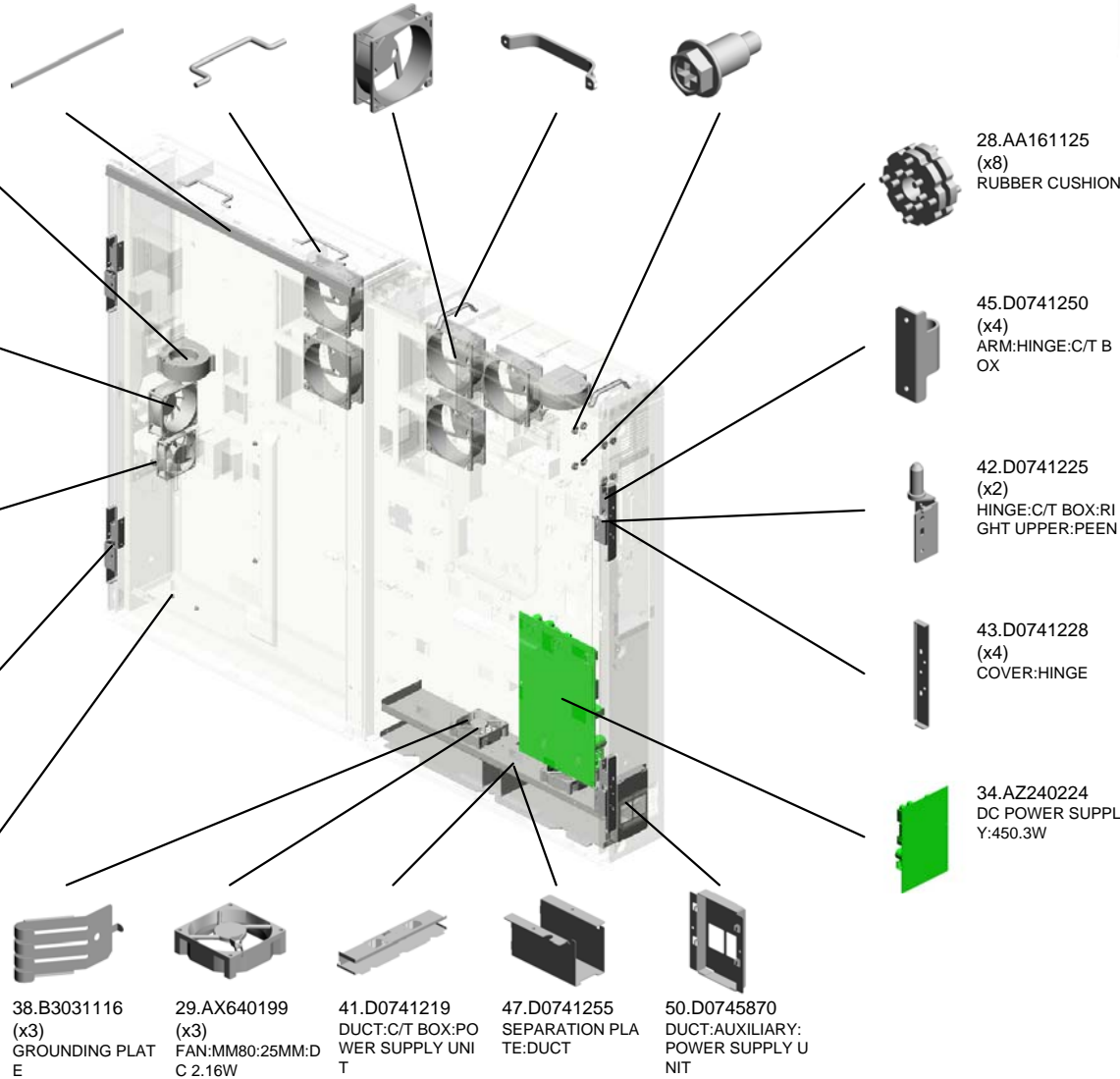
- 31.AX660015 (x2) DC FAN MOTOR:SI ROCCO:DC24V:PW M

- 32.AX660028 DC FAN MOTOR:M M80X38:DC24:PW M:7.2W

- 36.B0391367 (x3) RIVET - M6

- 44.D0741230 (x2) HINGE:C/T BOX:LE FT UPPER:PEEN

- 40.C2182185 (x4) STEPPER SCREW



- 38.B3031116 (x3) GROUNDING PLAT E

- 29.AX640199 (x3) FAN:MM80:25MM:D C 2.16W

- 41.D0741219 DUCT:C/T BOX:PO WER SUPPLY UNI T

- 47.D0741255 SEPARATION PLA TE:DUCT

- 50.D0745870 DUCT:AUXILIARY: POWER SUPPLY U NIT

- 28.AA161125 (x8) RUBBER CUSHION

- 45.D0741250 (x4) ARM:HINGE:C/T B OX

- 42.D0741225 (x2) HINGE:C/T BOX:RI GHT UPPER:PEEN

- 43.D0741228 (x4) COVER:HINGE

- 34.AZ240224 DC POWER SUPPL Y:450.3W

# U020 CONTROLLER

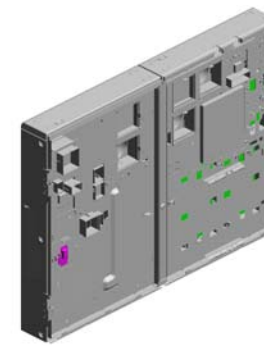
59.D0747114 (x7)  
BRACKET:FAN:DU  
CT:EXHAUST:C/T B  
OX

68.D0747129  
SEAL:UPPER:DU  
CT:OZONE FILTER:C  
/T BOX

62.D0747122  
DUCT:FRONT:OZO  
NE UNIT:C/T BOX

64.D0747124  
BRACKET:FAN:DU  
CT:OZONE FILTER:  
C/T BOX

63.D0747123  
DUCT:REAR:OZON  
E UNIT:C/T BOX



67.D0747128  
SEAL:LOWER:DU  
CT:OZONE FILTER:C  
/T BOX

65.D0747125  
COVER:DUCT:OZO  
NE UNIT:C/T BOX

66.D0747126  
(x2)  
SEAL:COVER:DU  
CT:OZONE UNIT:C/T  
BOX

69.D0747130  
SEAL:EXIT:DUCT:O  
ZONE FILTER:C/T  
BOX

70.D0747170  
SEAL:EXIT:MIDDLE  
:DUCT:C/T BOX

60.D0747115  
COVER:DUCT:EXH  
AUST:C/T BOX

61.D0747116  
SEAL:COVER:DU  
CT:EXHAUST:C/T B  
OX

**58.D0747111**  
(x4)  
**FILTER:PREVENT  
ENCE**

51.D0746944  
SHEET:C/T BOX:LI  
QUID COOLING:UP  
PER

52.D0746945  
SHEET:C/T BOX:LI  
QUID COOLING:LO  
WER

73.D0747190  
DUCT:REAR:EXHA  
UST:C/T BOX

57.D0747109  
SEAL:EXIT:EXHAU  
ST:DUCT:C/T BOX

72.D0747189  
DUCT:FRONT:EXH  
AUST:C/T BOX

56.D0747107  
SEAL:LOWER:DU  
CT:EXHAUST:C/T B  
OX

55.D0747104  
BRACKET:FAN:DU  
CT:EXHAUST:C/T B  
OX

# U020 CONTROLLER

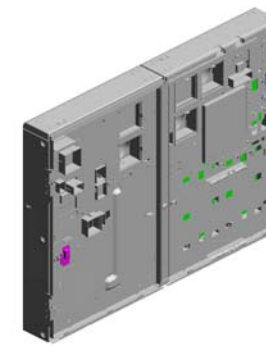
98.D1947110  
(x2)  
OZONE FILTER:C/T  
BOX

75.D0747192  
BRACKET:MIDDLE:  
DUCT:EXHAUST:C/  
T BOX

74.D0747191  
BRACKET:UPPER:  
DUCT:EXHAUST:C/  
T BOX

78.D0747195  
(x2)  
SEAL:DUCT:C/T B  
OX:MIDDLE UPPE  
R

83.D0747752  
(x8)  
CAP:COVER:TONE  
R SUPPLY



79.D0747197  
(x3)  
SEAL:DUCT:C/T B  
OX:MIDDLE SIDEW  
AYS

80.D0747198  
SEAL:DUCT:C/T B  
OX:MIDDLE LOWE  
R

76.D0747193  
BRACKET:LOWER:  
DUCT:EXHAUST:C/  
T BOX

77.D0747194  
(x5)  
BRACKET:DUCT:E  
XHAUST:C/T BOX

81.D0747207  
SHEET:C/T BOX:LI  
QUID COOLING:WI  
NDOW

97.D1947065  
(x5)  
FILTER:DUCT:MM1  
20

87.D1365725  
PCB:IMAGE PROC  
ESSING UNIT:TYP  
E-S15MDA-SUB

96.D1945702  
PCB:IMAGE PROC  
ESSING UNIT

86.D1365709  
PCB:EX3\_DDR3-DI  
MM:RC-A:2GB:ASS  
Y

88.D1495776  
COVER:USB:SMAL  
L

92.D1941269  
COVER:C/T BOX:RI  
GHT:UPPER:ASS'Y

99.D1947130  
(x2)  
OZONE FILTER:C/T  
BOX:MM120

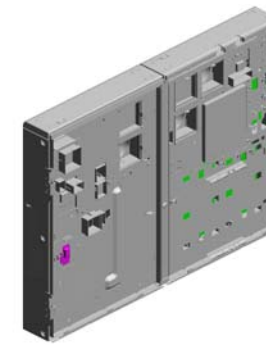
95.D1945112  
PCB:LVDB\_D

85.D1245298  
(x2)  
HDD:WD:320GB:W  
D3200BUCT

84.D0935309  
COVER:SD-CARD

# U020 CONTROLLER

113.D1951270 COVER:C/T BOX:UPPER  
 103.D1947141 (x10) SEAL:DUCT:C/T BOX:MM120  
 101.D1947138 (x5) DUCT:C/T BOX:FA N:MM120:UPPER  
 102.D1947140 (x5) DUCT:C/T BOX:FA N:MM120:LOWER

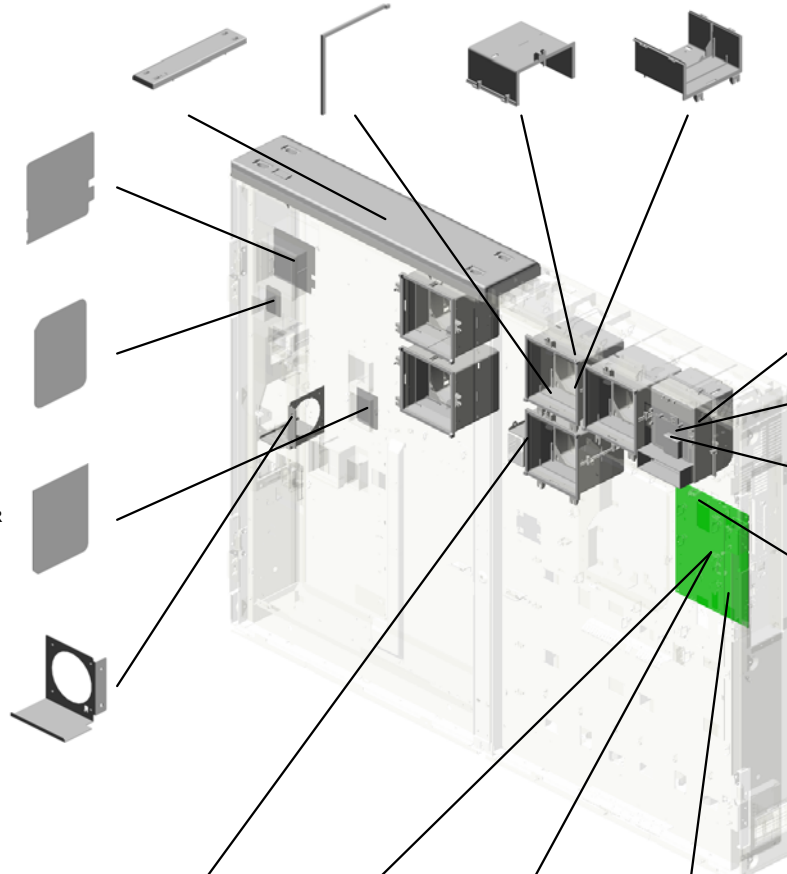


109.D1947176 SHEET:DUCT:OZONE UNIT:C/T BOX:UPPER

108.D1947175 SHEET:DUCT:OZONE UNIT:C/T BOX

107.D1947174 SHEET:DUCT:EXHAUST:C/T BOX:LARGE

116.D1957196 BRACKET:UPPER:FAN:DUCT:C/T BOX



105.D1947147 DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:REAR

104.D1947146 DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:FRONT

106.D1947149 COVER:DUCT:ABSORB DUST SUB-UNIT:C/T BOX

112.D1949590 NV-RAM

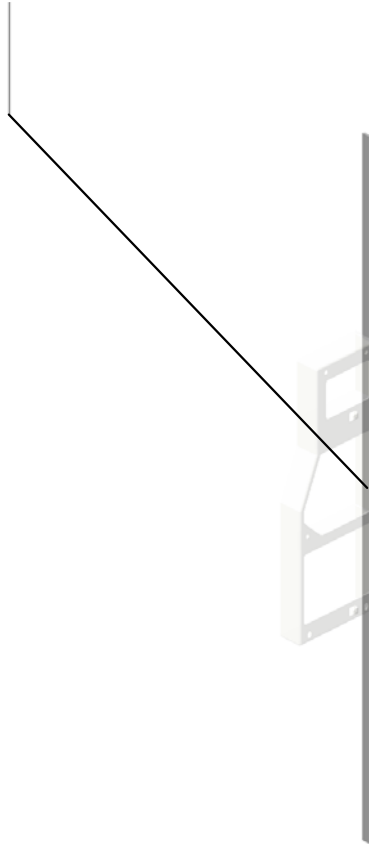
100.D1947136 DUCT:VACUUM:HEAT SINKER:C/T BOX  
 114.D1955718 (D194/D203):PCB:CTL:SERVICE PARTS:D194/D203:ASS'Y  
 115.D1955719 (D195/D204):PCB:CTL:SERVICE PARTS:D195/D204:ASS'Y  
 118.M1305245 PCB:DDR3-DIMM:RC-C:1GB:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U020\_S001  
DUCT:EXHAUST:EXIT:ASS'Y

71.D0747174  
SEAL:DUCT:EXIT

46.D0741251  
DUCT:EXHAUST:E  
XIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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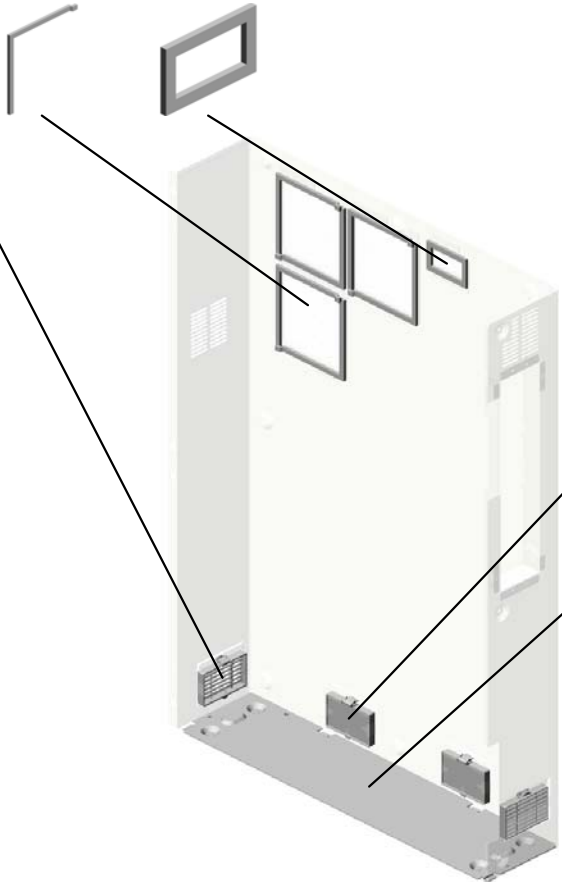
U020\_S002  
COVER:C/T BOX:RIGHT:ASS'Y

93.D1941282 (x6)  
SEAL:COVER:C/T  
BOX:MM120

89.D1941223  
SEAL:COVER:C/T  
BOX:SIROCCO

90.D1941257  
COVER:C/T BOX:RI  
GHT:ASS'Y

53.D0746974  
(x4)  
CAP:LOUVER:MM9  
0



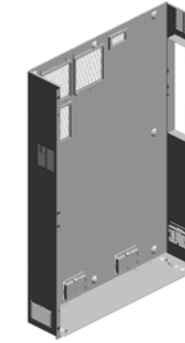
54.D0746975  
(x4)  
FILTER:POWER S  
UPPLY UNIT:MM90



94.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10



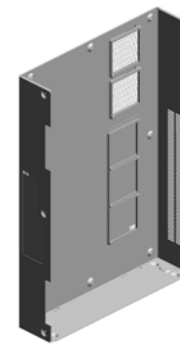
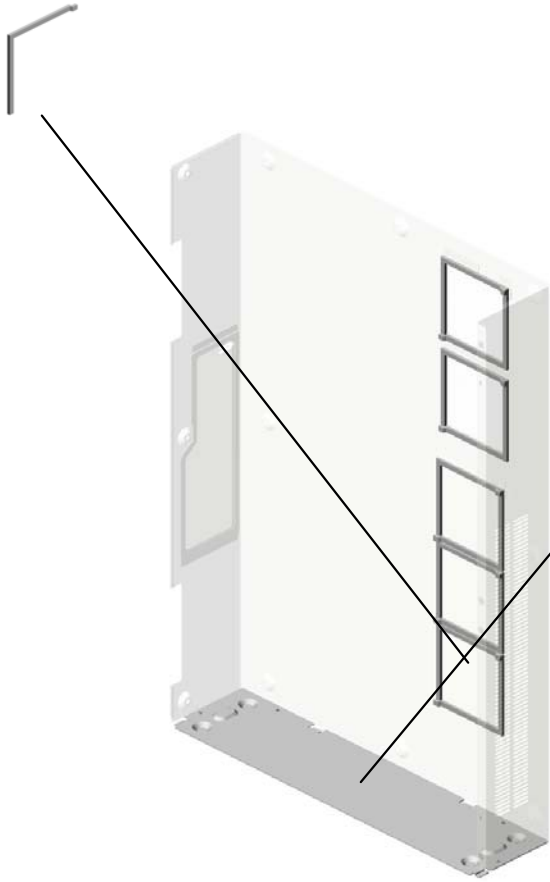
48.D0741258  
COVER:C/T BOX:RI  
GHT LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U020\_S003  
COVER:C/T BOX:LEFT:ASS'Y

93.D1941282  
(x10)  
SEAL:COVER:C/T  
BOX:MM120



91.D1941265  
COVER:C/T BOX:L  
EFT:ASS'Y

48.D0741258  
COVER:C/T BOX:RI  
GHT LOWER

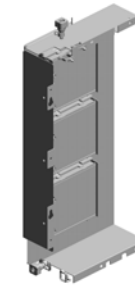


94.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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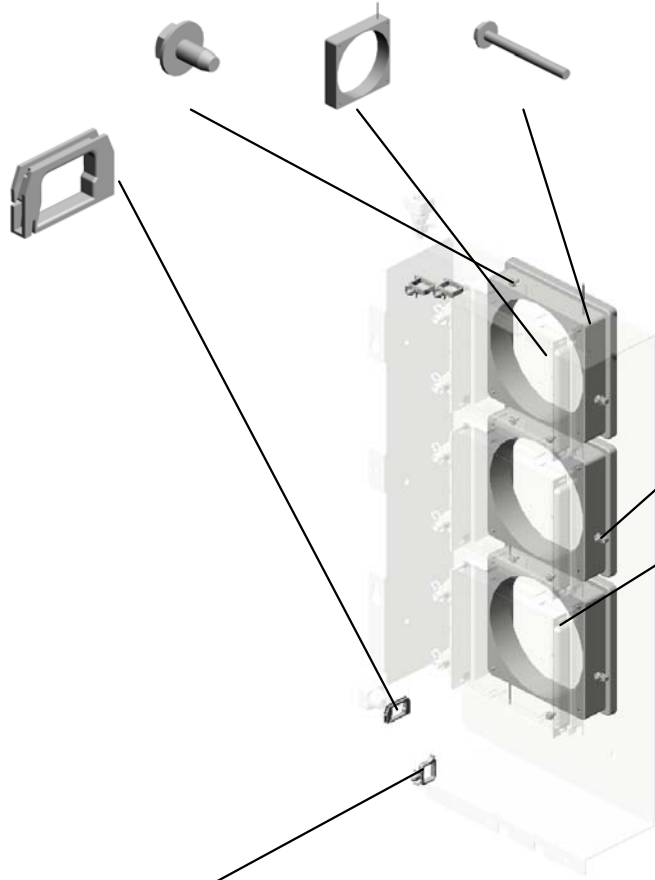
U020\_S004  
LIQUID COOLING:FAN:ASS'Y

4.03603006N (x6) SCREW - M3X6  
 30.AX640229 (x3) DC FAN MOTOR:D C24V:MM120:25MM  
 5.03603030N (x6) SCREW:M3X30



110.D1947250  
LIQUID COOLING:FAN:ASS'Y

25.11050725  
CLAMPS:WES-111  
7



19.11050511 (x3)  
HARNES CLAMP - LWS-0306ZC

82.D0747275 (x3)  
DUCT:FAN:LIQUID COOLING

17.11050489 (x3)  
HARNES CLAMP - LWS 1316

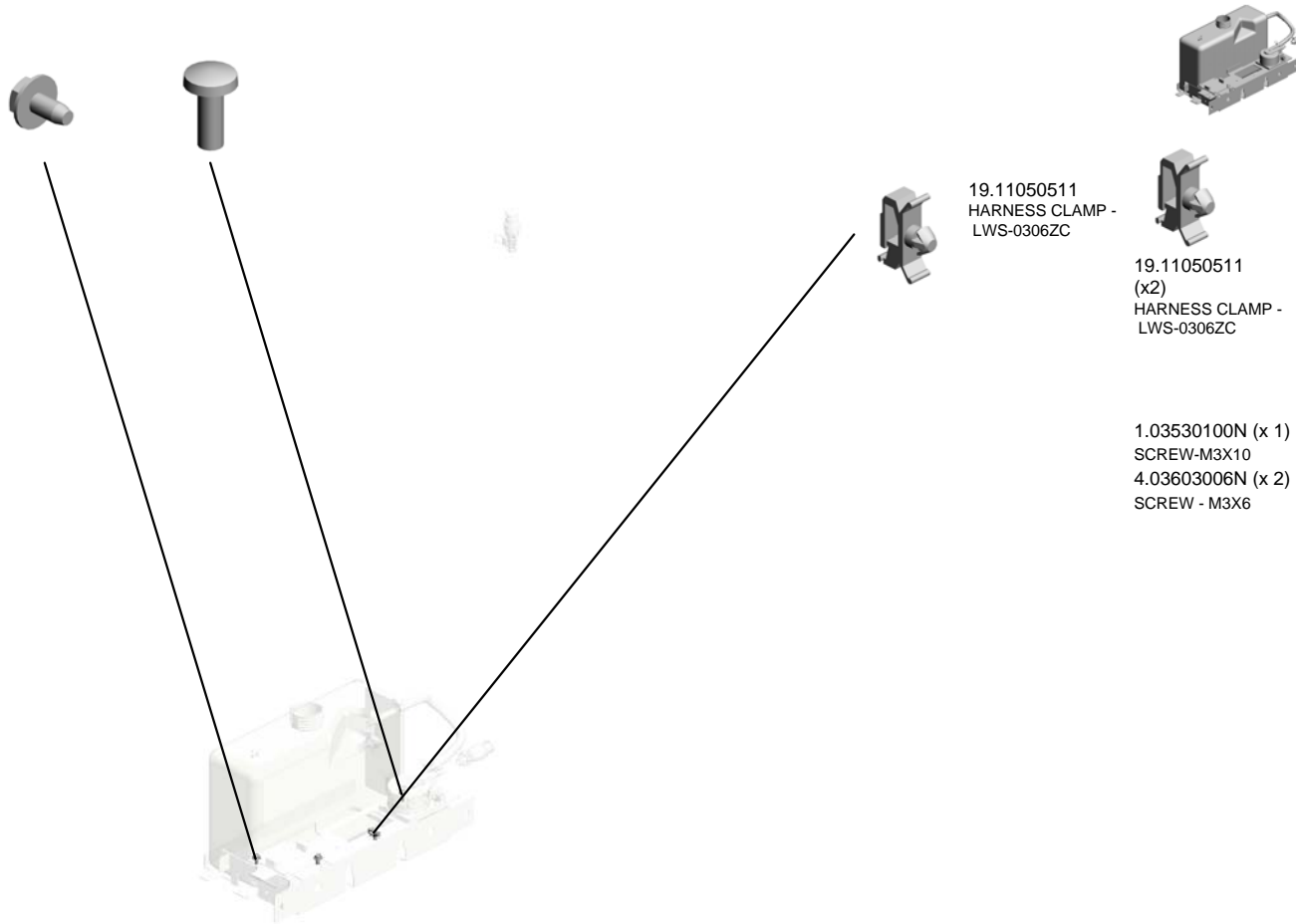
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	<b>U020</b>	U021
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U020\_S005  
LIQUID COOLING:PT:ASS'Y

4.03603006N  
(x2)  
SCREW - M3X6

1.03530100N  
SCREW-M3X10

111.D1948514  
LIQUID COOLING:P  
T:ASS'Y



19.11050511  
HARNESS CLAMP -  
LWS-0306ZC

19.11050511  
(x2)  
HARNESS CLAMP -  
LWS-0306ZC

1.03530100N (x 1)  
SCREW-M3X10  
4.03603006N (x 2)  
SCREW - M3X6

U020\_S006  
POWER SUPPLY UNIT:ECO:200V:456.4W



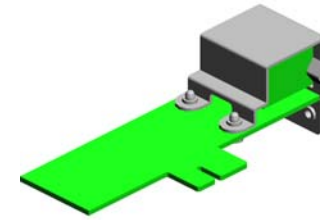
35.AZ240259  
POWER SUPPLY U  
NIT:ECO:200V:456.  
4W

15.09543008N (x 2)  
SCREW - M3X8

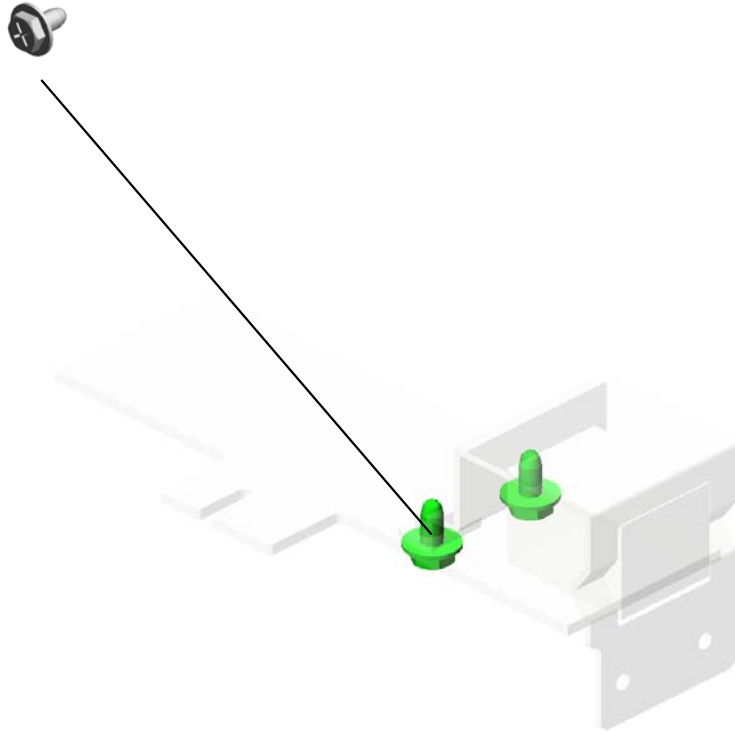
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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U020\_S007  
PCB:GIGAETHERNET:ASS'Y

13.04543006Q  
(x2)  
TAPPING SCREW -  
M3X6



117.D7306036  
PCB:GIGAETHERN  
ET:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016	U017	U018	U019	U020	U021
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# U021 AIR COOLING

16.11050487 (x19) HARNESS CLAMP  
 12.04523012N (x10) BINDING SELF-TAPPING SCREW:M3 X12  
 7.04503008N (x47) TAPPING SCREW - M3X8  
 23.11050723 (x8) CLAMPS:WES-050 7  
 20.11050516 (x2) CLAMP



3.03540400N (x6) SCREW:M4X40



10.04514008N (x73) TAPPING SCREW: 4X8



1.03530050N (x10) SCREW-M3X5



9.04513006N (x11) TAPPING SCREW - 3X6



11.04514010N (x3) TAPPING SCREW: 4X10



4.03603020N (x4) SCREW:M3X20



13.04543006Q (x10) TAPPING SCREW - M3X6



24.11050758 (x4) CLAMP:LWSM-030 6A



15.08010231 (x2) HEXAGONAL HEAD BOLT W/WASHER:M3X6



6.03604008N (x3) SCREW - M4X8



8.04503035N (x2) TAPPING SCREW: 3X35



19.11050511 (x20) HARNESS CLAMP - LWS-0306ZC



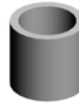
2.03530060N BIND SCREW - M3 X6



17.11050488 (x3) HARNESS CLAMP



14.07074050N (x2) BUSHING - 4X5



17.11050488 HARNESS CLAMP



18.11050489 HARNESS CLAMP - LWS 1316



21.11050534 CLAMP



22.11050600 CLAMP:LWSM-030 6-2M



25.11050768 (x2) CLAMP:LES-0912



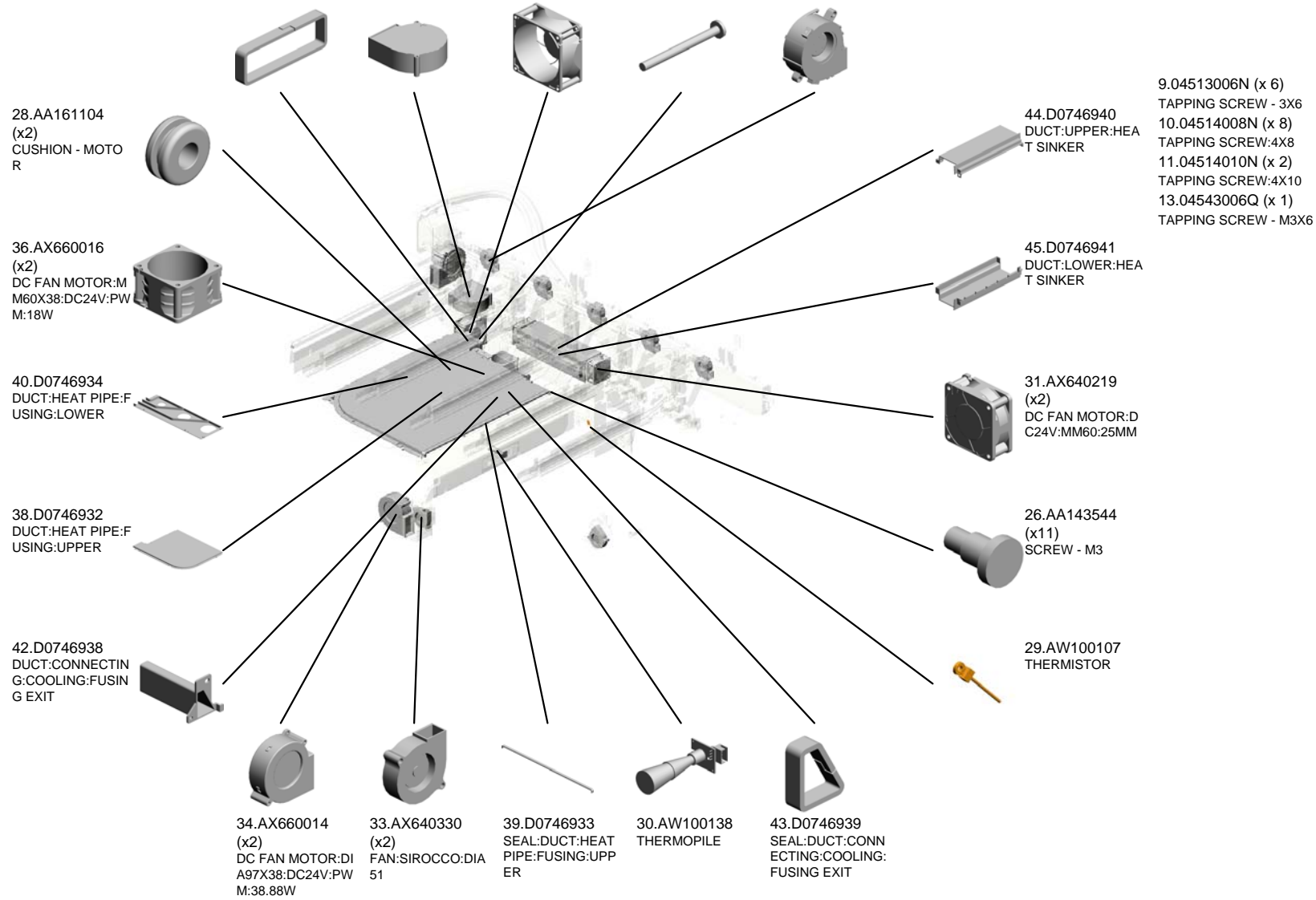
110.D1947084 SEAL:DUCT:EXHAUST:ABSORB DUST SUB-UNIT:REAR



3.03540400N (x 2) SCREW:M4X40  
 5.03603030N (x 2) SCREW:M3X30

# U021 AIR COOLING

- 41.D0746935 SEAL:DUCT:HEAT PIPE:FUSING
- 35.AX660015 (x2) DC FAN MOTOR:SIROCCO:DC24V:PW M
- 37.AX660028 DC FAN MOTOR:M80X38:DC24:PW M:7.2W
- 27.AA143645 (x6) STEPPED SCREW: M3:45MM
- 32.AX640221 (x5) FAN:SIROCCO:DC 24V:50MM





# U021 AIR COOLING



59.D0746979 SEAL:DUCT:EXIT:CONNECTING  
 60.D0746987 DUCT:UPPER:FUSING:EXIT:EXHAUST  
 61.D0746988 DUCT:LOWER:FUSING:EXIT:EXHAUST  
 54.D0746969 SEAL:LONG:DUCT:FUSING:EXIT  
 52.D0746967 DUCT:UPPER:FUSING:EXIT

63.D0746998 DUCT:VACUUM:HEAT PIPE:ROLLER

62.D0746995 SEAL:DUCT:HEAT PIPE:ROLLER:VACUUM

58.D0746978 DUCT:LEFT:EXIT:EXHAUST

57.D0746977 DUCT:RIGHT:EXIT:EXHAUST

55.D0746970 SEAL:SHORT:DUCT:FUSING:EXIT

53.D0746968 DUCT:LOWER:FUSING:EXIT

65.D0747013 (x4) DUCT:LOWER:EXHAUST:DEVELOPMENT UNIT

46.D0746942 (x2) SEAL:SHORT:DUCT:HEAT SINKER

64.D0747012 (x4) DUCT:UPPER:EXHAUST:DEVELOPMENT UNIT

49.D0746963 DUCT:LOWER:EXHAUST:HEAT SINKER

51.D0746965 BRACKET:DUCT:EXHAUST:HEAT SINKER

56.D0746972 SEAL:DUCT:EXHAUST:HEAT SINKER

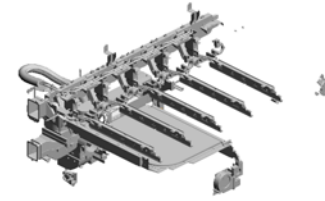
48.D0746962 DUCT:UPPER:EXHAUST:HEAT SINKER

50.D0746964 BRACKET:FAN:DUCT:EXHAUST:HEAT SINKER

47.D0746943 (x2) SEAL:LONG:DUCT:HEAT SINKER

# U021 AIR COOLING

- 69.D0747028 (x5) SEAL:CONNECTING:ENTRANCE
- 82.D0747095 (x5) SEAL:CONNECTING:ABSORB DUST SUB-UNIT:FAN:ENTRANCE
- 83.D0747102 (x5) SEAL:LOWER:DUCT:CONNECTING:DEVELOPMENT UNIT
- 84.D0747103 (x5) SEAL:UPPER:DUCT:CONNECTING:DEVELOPMENT UNIT
- 68.D0747017 (x5) DUCT:CONNECTING:EXHAUST:DEVELOPMENT UNIT



66.D0747014 (x5) SEAL:VACUUM:DUCT:EXHAUST:DEVELOPMENT UNIT

72.D0747045 SEAL:EXIT:SIROCCO

70.D0747042 DUCT:FRONT:EXIT:COOLING:FUSING

78.D0747086 SEAL:VACUUM:COOLING:INTERMEDIATE TRANSFER:PULL OUT

77.D0747083 DUCT:LEFT:COOLING:INTERMEDIATE TRANSFER:PULL OUT

75.D0747080 (x2) SEAL:DUCT:COOLING:PRESSURE ROLLER:PULL OUT

73.D0747077 DUCT:FRONT:COOLING:PRESSURE ROLLER:PULL OUT

74.D0747078 DUCT:INNER BACK:COOLING:PRESSURE ROLLER:PULL OUT

80.D0747089 SEAL:JOINT:DUCT:COOLING:PRESSURE ROLLER

67.D0747015 (x5) SEAL:EXIT:DUCT:EXHAUST:DEVELOPMENT UNIT

71.D0747043 DUCT:REAR:EXIT:COOLING:FUSING

76.D0747082 DUCT:RIGHT:COOLING:INTERMEDIATE TRANSFER:PULL OUT

79.D0747087 (x2) SEAL:DC FAN MOTOR:SIROCCO

81.D0747090 SEAL:VACUUM:POSITIONING SENSOR

85.D0747118 DUCT:INNER BACK:COOLING:POSITIONING SENSOR

# U021 AIR COOLING

- 98.D1946993 DUCT:HEAT PIPE:ROLLER:LOWER
- 97.D1946992 DUCT:HEAT PIPE:ROLLER:UPPER
- 89.D1941035 SEAL:HEAT PIPE:ROLLER:FAN:MM60
- 99.D1946997 (x2) SEAL:DUCT:EXHAUST:HEAT PIPE:LONG
- 100.D1946998 (x2) SEAL:DUCT:EXHAUST:HEAT PIPE:SHORT



103.D1947003  
SEAL:DUCT:HEAT PIPE:ROLLER:UPPER

104.D1947006  
SEAL:DUCT:HEAT PIPE:ROLLER:LOWER

102.D1947001  
DUCT:EXHAUST:HEAT PIPE:ROLLER:LEFT

101.D1947000  
DUCT:EXHAUST:HEAT PIPE:ROLLER:RIGHT

88.D1366928  
DUCT:DC FAN MOTOR:OPTICAL WRITING UNIT

93.D1946936  
BLOCK AIR MOVEMENT PLATE:THERMOPILE

90.D1946923  
DUCT:HEAT PIPE:USING:SIDE

94.D1946937 (x2)  
SEAL:THERMOPILE:HEAT PIPE

91.D1946924  
COVER:HEAT PIPE:THERMOPILE

87.D0894366  
COVER:THERMISTOR:LENS

105.D1947022  
DUCT:EXHAUST:ABSORB DUST SUB-UNIT:FRONT

96.D1946958  
DUCT:REAR:VACUUM:CONNECTING:HEAT SINKER

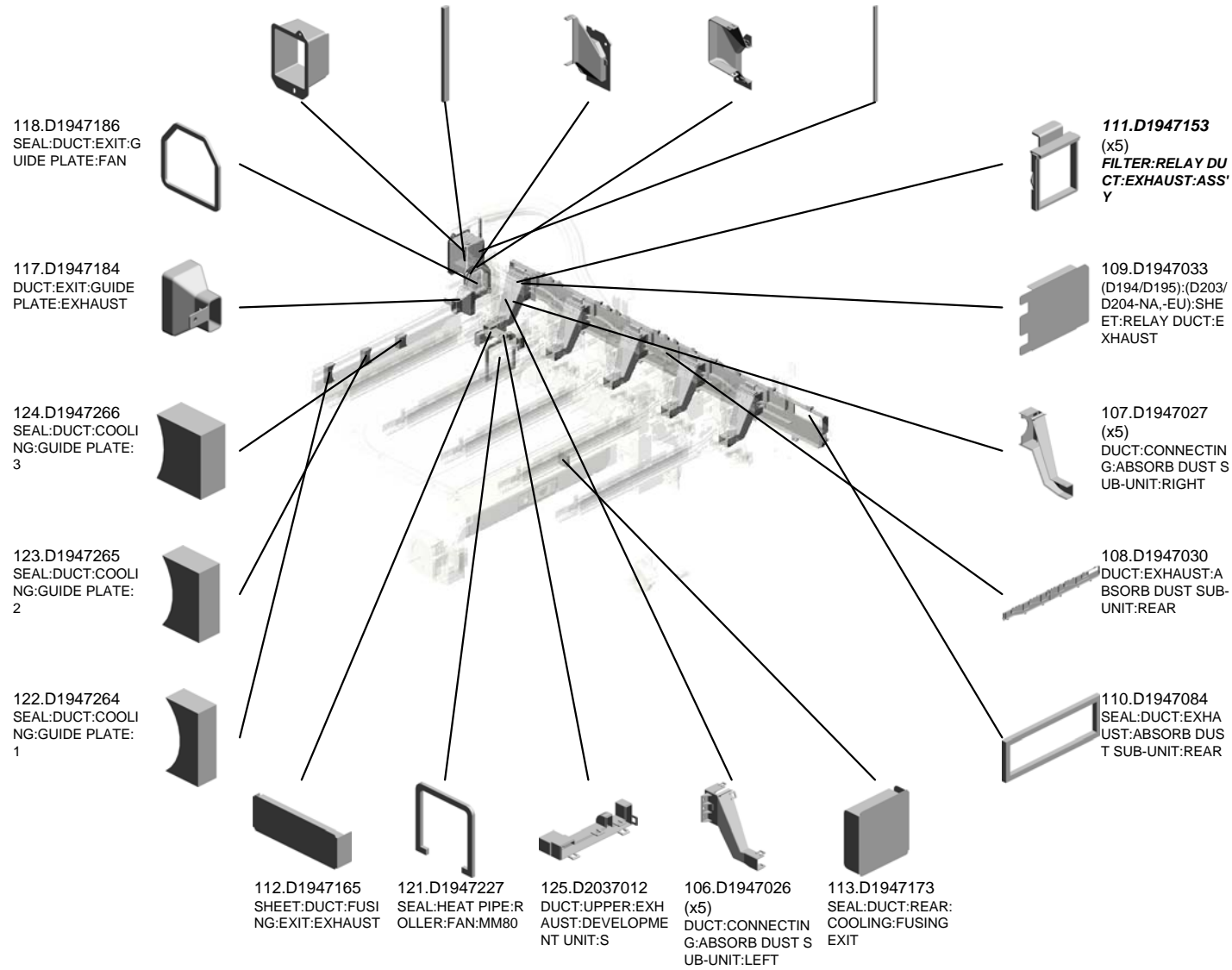
95.D1946957  
DUCT:FRONT:VACUUM:CONNECTING:HEAT SINKER

92.D1946931  
PANEL MOUNT:THERMOPILE

86.D0747119  
DUCT:FRONT:COOLING:POSITIONING SENSOR

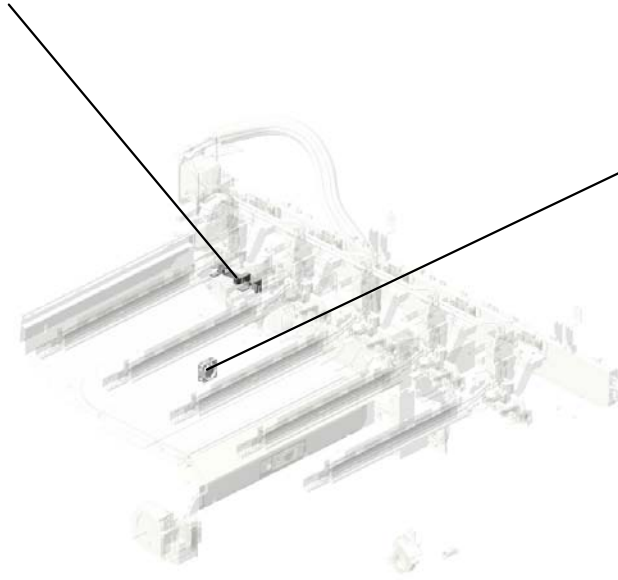
# U021 AIR COOLING

116.D1947183 DUCT:EXIT:GUIDE PLATE:ENTRANCE :COVER  
 115.D1947182 SEAL:DUCT:EXIT:GUIDE PLATE:INNER BACK  
 119.D1947188 DUCT:EXIT:GUIDE PLATE:ENTRANCE :LEFT  
 120.D1947189 DUCT:EXIT:GUIDE PLATE:ENTRANCE :RIGHT  
 114.D1947181 SEAL:DUCT:EXIT:GUIDE PLATE:ENTRANCE



# U021 AIR COOLING

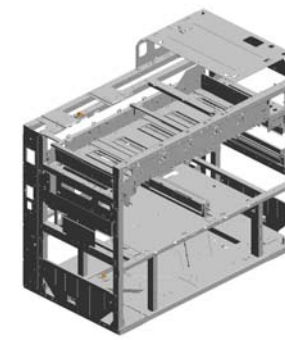
126.D2037013  
DUCT:LOWER:EXH  
AUST:DEVELOPME  
NT UNIT:S



127.GX640028  
FAN MOTOR DC24  
V 1.92W

# U022 MAIN FRAME

17.11050601 (x3) CLAMP:LWSM-051 1-2M  
 6.04514008N (x146) TAPPING SCREW: 4X8  
 13.11050489 (x7) HARNESS CLAMP - LWS 1316  
 11.11050487 (x14) HARNESS CLAMP  
 1.03140120N SCREW - M4X12



16.11050600 (x3) CLAMP:LWSM-030 6-2M

19.11050723 (x3) CLAMPS:WES-050 7

15.11050508 (x6) HARNESS CLAMP - LWS-0711

10.08046123 HEXAGONAL BOLT :W/WASHER:M3X8

12.11050488 (x9) HARNESS CLAMP

22.AH012031 (x6) CASTER:1470N

4.03604006N (x8) SCREW - M4X6

20.11050724 (x10) CLAMPS:WES-121 0

8.04543006Q TAPPING SCREW - M3X6

24.AW140015 TEMPERATURE & HUMIDITY SENSOR

3.03540080N (x5) SCREW:M4X8

23.AW020207 PHOTOINTERRUPTOR:FLAT:PICH2M M:M4

2.03540060N (x12) SCREW-M4X6

5.03604008N (x8) SCREW - M4X8

25.D0741088 SHEET:BASE:MAIN :FRONT

11.11050487 (x16) HARNESS CLAMP

13.11050489 (x109) HARNESS CLAMP - LWS 1316

14.11050490 (x16) HARNESS CLAMP - IWS-2218

15.11050508 (x22) HARNESS CLAMP - LWS-0711

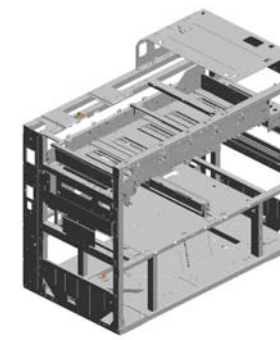
16.11050600 (x5) CLAMP:LWSM-030 6-2M

17.11050601 (x4) CLAMP:LWSM-051 1-2M

18.11050683 (x3) CLAMP:LWSR-051 1S

20.11050724 CLAMPS:WES-121 0

# U022 MAIN FRAME



- 38.D1941161 (x2) SLIDE RAIL:TRANSPORT UNIT
- 39.D1941164 COVER:TONER SUPPLY
- 36.D0747172 (x8) SEAL:OPTICAL WRITING UNIT:LOWER
- 42.D1941186 (x8) HOLDER:CONNECTOR:TONER SUPPLY
- 37.D1361687 GROUND PLATE:SENSOR:AKS

33.D0744351 (x6) STEPPED SCREW: DIA5.4DIA: DIA3.5:MM3

35.D0746078 (x6) COMPRESSION SPRING: DRAWER: INTERMEDIATE TRANSFER

32.D0741195 (x4) GUIDE: LOCK: TRANSPORT UNIT

26.D0741125 PLATE: RADIAL BALL BEARING: THRU ST

44.G1781134 (x4) HEXAGONAL BOLT: M20X70

31.D0741173 BOSS: POSITIONING PIN: TRANSPORT UNIT: NO.2: 10.3MM

27.D0741128 PLAIN SHAFT BEARING: POSITIONING PIN: FUSING

29.D0741152 SLIDE RAIL: EXIT: RIGHT

45.G1784746 SLIDE RAIL: EXIT

30.D0741154 COVER: PAPER EXIT UNIT: EXIT

28.D0741143 BRACKET: COUPLING

34.D0744529 COVER: PAPER EXIT SUB-UNIT: EXIT

43.D1947172 (x2) SEAL: OPTICAL WRITING UNIT: LOWER: 5ST

41.D1941184 (x10) SEAL: OPTICAL WRITING UNIT: UPPER

21.11050751 (x42) CLAMP: LWSM-060 6-3.2M

2.03540060N (x 3) SCREW-M4X6  
3.03540080N (x 2) SCREW:M4X8

4.03604006N (x 7) SCREW - M4X6  
5.03604008N (x 4) SCREW - M4X8

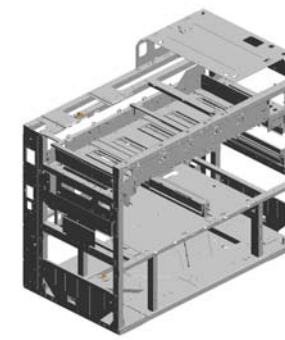
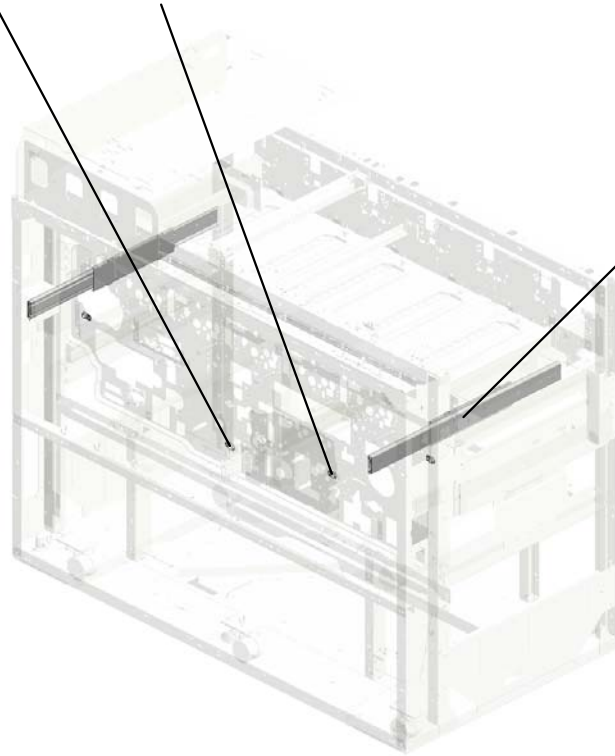
6.04514008N (x39) TAPPING SCREW:4X8  
7.04514012N (x 8) TAPPING SCREW:4X12  
9.04544006Q (x 1) TAPPING SCREW:4X6

40.D1941168 (x5) COVER: SHIELD GLASS 201505-06

# U022 MAIN FRAME

47.G1787744  
BOSS:POSITIONIN  
G PIN:TRANSPORT  
UNIT:NO.2

46.G1787743  
(x3)  
BOSS:POSITIONIN  
G PIN:TRANSPORT  
UNIT:NO.1



48.M2051095  
(x2)  
SLIDE RAIL:INTER  
MEDIATE TRANSF  
ER

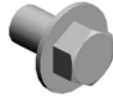




# ACCESSORIES



1.03540060N  
(x4)  
SCREW-M4X6



2.03604006N  
(x7)  
SCREW - M4X6



3.04503012N  
(x3)  
TAPPING SCREW:3X12



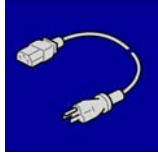
4.04514006N  
TAPPING SCREW - 4x6



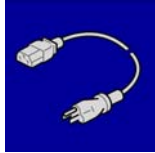
5.04514008N  
(x2)  
TAPPING SCREW:4X8



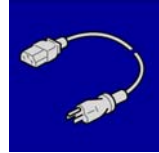
6.11050534  
CLAMP



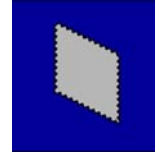
7.11500454  
(x4)  
(-AA,-EU):POWER SUPPLY CODE:250V:200V:16A



8.11500455  
(x2)  
(-NA):POWER SUPPLY CODE:250V:200V:16A



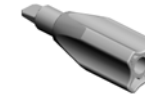
9.11500466  
(x2)  
(-CHN):POWER SUPPLY CODE:250V:16A



10.B0651374  
CLOTH - DF EXPOSURE GLASS



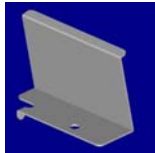
11.B3058671  
(-AA):SHEET:EULA:TAIWAN



12.D0744225  
KNOB:FUSING



13.D0744391  
HOLDER:KNOB:FUSING:DUAL FACE STEEL



14.D0746727  
COVER:HARNESS:OPERATION PANEL



15.D0746728  
COVER:ARM:OPERATION SUB-UNIT:RIGHT



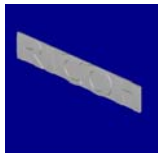
16.D0746734  
COVER:OPERATION PANEL:REAR



17.D0746738  
CAP:COVER:ARM:RIGHT



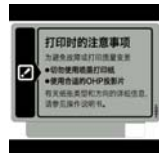
18.D0747391  
(x2)  
DECAL:PAPER SET DIRECTION



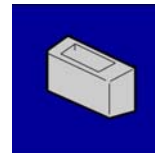
19.D0747775  
(x2)  
(-NA,-CHN):PLATE:LOGO:RICOH



20.D0747847  
(x2)  
(-AA,-NA):DECAL:CAUTION CHART:INKJET:PAPER



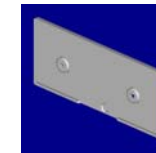
21.D0747883  
(-CHN):DECAL:CAUTION CHART:INKJET:PAPER



22.D1791748  
HOLDER:EXPOSURE GLASS:ASSY

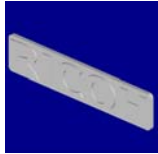


23.D1795923  
(x2)  
PLATE:POWER SUPPLY CORD:INLET

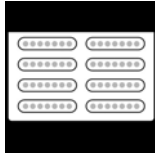


24.D1797235  
COVER:OPERATION PANEL:REAR UPPER PLATE

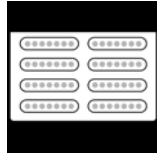
# ACCESSORIES



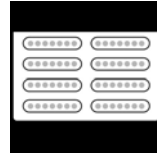
25.D1797350  
(x2)  
(-NA,-CHN):PLATE:LOGO:RIC



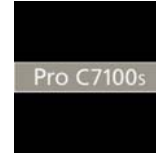
26.D1797362  
(x2)  
(-AA,-NA):DECAL:FUNCTION:MULTI-L  
ANGUAGE



27.D1797363  
(-EU):DECAL:FUNCTION:MULTI-LAN  
GUAGE



28.D1797364  
(-CHN):DECAL:FUNCTION:MULTI-LA  
NGUAGE



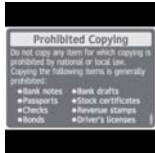
29.D1947880  
(D194):(D203/D204-NA,-EU):MODEL  
NAME PLATE:PRO\_C7100S



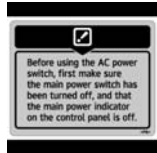
30.D1947888  
(x2)  
(-EU,-CHN):DECAL:DC:MAIN SWITCH



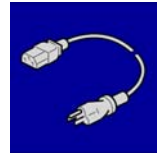
31.D1947889  
(x2)  
(-AA,-NA):DECAL:DC:MAIN SWITCH



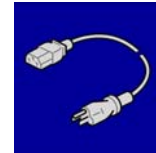
32.D1947896  
(x2)  
(-AA,-NA):DECAL:CAUTION CHART:C  
OPY:ORIGINAL:ENGLISH



33.D1947898  
(x2)  
(-AA,-NA):DECAL:POWER SOURCE:  
OFF:ENGLISH



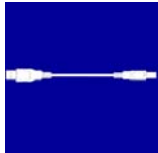
34.D1947981  
(x4)  
(-AA,-EU):POWER SUPPLY CODE:DE  
CAL:ASS'Y



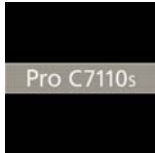
35.D1947982  
(x2)  
(-NA):POWER SUPPLY CODE:DECAL  
:ASS'Y



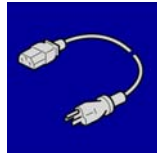
36.D1948875  
(x2)  
DECAL:APPLICATION:ACCESSORY



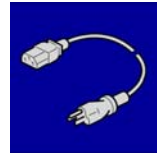
37.D1955770  
(-NA):CABLE:5000:POWER\_CONNEC  
T



38.D1957880  
(x3)  
(D195):MODEL NAME PLATE:PRO\_C  
7110S



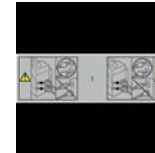
39.D1957984  
(x2)  
(-AA):POWER SUPPLY CORD:ASS'Y



40.D1957986  
(x2)  
POWER SUPPLY CORD:ASS'Y



41.D1957990  
DECAL:CAUTION:INLET



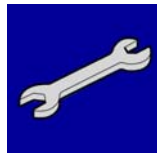
42.D1957991  
(x12)  
DECAL:CAUTION:POWER SUPPLY C  
ORD



43.D7316022  
DECAL:CAUTION:ORIGINAL:MANY L  
ANGUAGES



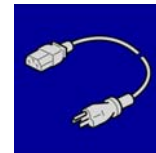
44.G1781141  
(x4)  
HOLDER:STAND:M20



45.G1788350  
WRENCH:HEXAGONAL BOLT



46.M0771861  
TUBE TYPE LAMP:TAC:ASS'Y

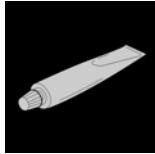


47.D1947983  
(x2)  
(CHN):POWER SUPPLY CODE:DECA  
L:ASS'Y

## SPECIAL TOOLS



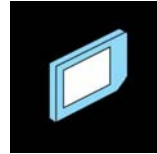
1.A1849501  
ADJUSTING SCANNER PIN (4PCS/SE T)



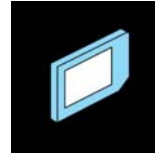
2.A2579300  
GREASE - BARRIERTA S552R



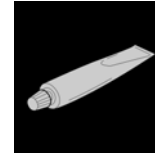
3.B1329700  
LUBRICANT POWDER



4.B6455010  
SD-CARD:ASS'Y



5.B6455020  
SD-CARD:SERVICE:1GB:ASS'Y



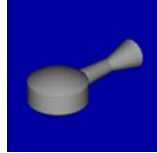
6.D0149800  
GREASE : KS660



7.D0159500  
G104 YELLOW TONER



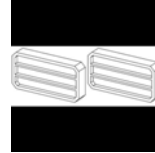
8.D0159501  
ZINC STEARATE



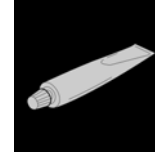
9.D0747690  
BRUSH:BLOWER



10.D0749548  
DG CLEANER 5PCS/SET



11.D0749549  
JIG:OPC SET



12.VSSG9002  
FLUOTRIBO MG GREASE : 100G

## HEATER



1.04543006Q  
(x2)  
TAPPING SCREW - M3X6



2.B2291688  
HEATER:OPTION:230V:9W

## Exclusive Parts

Number	Part Name	Group	ID
50530223	BUSHING - 8MM	U006_S001	57
		U006_S002	57
		U006_S003	57
		U006_S004	57
50530447	BUSHING - 6MM	U006_S005	58
		U006_S006	58
		U006_S007	58
		U006_S008	58
52062684	SHOULDER SCREW - M3	U001	4
52062686	SNAP RING	U003_S001	26
		U009	30
		U011_S001	11
52152621	SNAP RING - M6	U003_S001	27
		U006	59
		U007	31
		U011_S001	12
53041639	BUSHING - 8MM	U015	30
54472681	SNAP RING	U001_S003	5
		U001_S004	5
		U001_S006	5
		U003_S001	28
		U003_S001_S004	28
		U006	60
		U007	32
		U007_S001	32
		U007_S004	32
		U007_S007	32
		U007_S010	32
		U010_S001	5
		U013	44
U014	10		
U016	37		
54472706	GEAR - 15T	U006_S018	61
		U006_S019	61
58942540	ARM SCREW	U015_S001	31
		U015_S002	31
		U015_S003	31
		U015_S004	31

Number	Part Name	Group	ID
67542866	ROLLER - POSITIONING GUIDE	U006	62
		U016	38
A1342978	SPRING PLATE	U006_S009_S002	63
A1849501	ADJUSTING SCANNER PIN (4PCS/SET)	SPECIAL TOOLS	1
A2324666	CUSHION - STEPPER MOTOR	U004	16
		U009	31
A2486687	RIGHT DRIVE SHAFT	U006_S001	64
		U006_S002	64
		U006_S003	64
		U006_S004	64
A2486694	WIRE RING	U006_S001	65
		U006_S002	65
		U006_S003	65
		U006_S004	65
A2486695	GUIDE - PULLEY	U006_S001	66
		U006_S002	66
		U006_S003	66
		U006_S004	66
A2486713	HOOK - TENSION SPRING	U006_S001	67
		U006_S002	67
		U006_S003	67
		U006_S004	67
A2501752	EXPOSURE GLASS	U004	17
A2574493	BAND	U013	45
		U016	39
A2579300	GREASE - BARRIERTA S552R	SPECIAL TOOLS	2
A2672857	SPRING PLATE - SIDE FENCE	U006_S009_S001	68
A2672859	SIDE FENCE STOPPER	U006_S009_S001	69
A2943447	TONER BOTTLE SET FEELER	U007_S013	33
		U007_S015	33
		U007_S017	33
		U007_S019	33
A2943454	LEVER STOPPER	U007_S013	34
		U007_S015	34
		U007_S017	34
		U007_S019	34
A2946643	LEFT FRONT FENCE	U006_S005	70

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S006	70
		U006_S007	70
		U006_S008	70
A2946655	FRONT ROLLER - SLIDE RAIL	U006_S001	71
		U006_S002	71
		U006_S003	71
		U006_S004	71
A2946690	FEELER - PAPER HEIGHT SENSOR	U006_S001	72
		U006_S002	72
		U006_S003	72
		U006_S004	72
A4181158	SPACER - M6.5X1	U003_S001_S004	29
A4221063	SEAL - 0.7X13X20	U003_S001	30
		U003_S001_S013	30
A5482139	PULLEY	U003_S001	31
A6281225	BUSHING - 8MM	U003_S001_S004	32
A8061163	GUIDE PLATE CUSHION	U003_S001_S004	33
		U003_S001_S004_S001	33
A8592112	DRIVE SHAFT - PAPER FEED BELT	U003_S001_S004	34
A8592319	BASE CUSHION	U003_S001_S004	35
A8597211	STEPPED SCREW	U003	36
AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S005_S001	361
		U006_S006_S001	361
		U006_S007_S001	361
		U006_S008_S001	361
AA001508	DECAL:SIDE FENCE:40X30	U006_S005_S001	73
		U006_S006_S001	73
		U006_S007_S001	73
		U006_S008_S001	73
AA001509	DECAL:SIDE FENCE:16X30	U006_S001_S004	74
		U006_S002_S004	74
		U006_S003_S004	74
		U006_S004_S004	74
AA001597	DECAL:SIDE FENCE:REAR	U006_S009_S001	75
AA021034	MAGNETIC	U016	40
AA036015	CAP:COLLECTION BOTTLE	U012_S007	15

Number	Part Name	Group	ID
AA040034	TRANSPORT BELT	U014_S001	11
AA043271	TIMING BELT S3M 196T	U006_S005	76
		U006_S006	76
		U006_S007	76
		U006_S008	76
AA043312	TIMING BELT:60S2M138	U013	46
AA043325	TIMING BELT - B40S2M250	U016	41
AA043328	TIMING BELT:40S2M130	U003_S001_S004	37
AA043339	TIMING BELT:PAPER EXIT:40S2M122	U003_S001	38
AA043340	SYNCHRONOUS BELT:40S2M580	U018	28
AA043431	TIMING BELT:B40S2M320	U016	42
AA043432	TIMING BELT:B40S2M204	U016	43
AA043433	TIMING BELT:B40S2M456	U016	44
AA043584	TIMING BELT:S2M288	U018	29
AA043604	TIMING BELT:B40S2M110	U016	45
AA043608	TIMING BELT:40S2M184	U013	47
AA043609	TIMING BELT:60S2M124	U013	48
AA043610	SYNCHRONOUS BELT:DS3M558	U016	46
AA043621	TIMING BELT - 60S2M156	U013	49
AA043623	TIMING BELT - B40S2M180	U017	10
AA043632	TIMING BELT - 40S2M126	U003_S001	39
AA043634	TIMING BELT - 40S2M296	U013	50
AA043638	TIMING BELT:40S2M224	U013	51
AA043639	SYNCHRONOUS BELT:B60S2M192	U013	52
AA043645	SYNCHRONOUS BELT:40S2M426	U018	30
AA043646	SYNCHRONOUS BELT:40S2M596	U018	31
AA043647	TIMING BELT:60S2M188	U006	77
AA043669	TIMING BELT:40S2M158	U003_S001	40
AA043681	SYNCHRONOUS BELT:40S2M108	U003_S001	41
AA043682	SYNCHRONOUS BELT:60S1.5M150	U003_S001	42
AA043683	SYNCHRONOUS BELT:60S1.5M204	U003_S001	43
AA043684	SYNCHRONOUS BELT:60S1.5M390	U003_S001	44
AA043685	SYNCHRONOUS BELT:40S2M258	U003_S001	45
AA043694	SYNCHRONOUS BELT:B40S2M202	U003_S001	46

## Exclusive Parts

Number	Part Name	Group	ID
AA043698	SYNCHRONOUS BELT:40S1.5M300	U003_S001	47
AA043976	TIMING BELT:40S2M142	U009	32
AA043989	SYNCHRONOUS BELT:60S2M194	U018	32
AA050116	DRIVE WERE:DRIVEN ROLLER	U009	33
AA060523	PICK-UP PRESSURE SPING	U006_S018	78
		U006_S019	78
AA060757	TENSION SPRING - LONG	U006_S001	79
		U006_S002	79
		U006_S003	79
		U006_S004	79
AA060758	TENSION SPRING - SHORT	U006_S001	80
		U006_S002	80
		U006_S003	80
		U006_S004	80
AA060811	TENSION SPRING - STOPPER	U007_S013	35
		U007_S015	35
		U007_S017	35
		U007_S019	35
AA060812	LEVER TENSION SPRING	U007_S013	36
		U007_S015	36
		U007_S017	36
		U007_S019	36
AA060842	TENSION SPRING	U003_S001	48
AA060961	TENSION SPRING:SIDE FENCE:REAR	U006_S009	81
AA060987	TENSION SPRING:TIMING BELT:10N	U006_S005	82
		U006_S006	82
		U006_S007	82
		U006_S008	82
AA061000	SPRING - 1.42N	U006_S018	83
		U006_S019	83
AA061001	RELEASE SPRING	U006_S018	84
		U006_S019	84
AA061065	TENSION SPRING:DUPLEX:DRIVE N ROLLER	U013	53
AA061066	COIL SPRING:GATE	U013	54
AA061067	TENSION SPRING:DRIVE WERE:D	U009	34

Number	Part Name	Group	ID
	RIVE		
AA061068	TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK	U009	35
AA061069	TENSION SPRING:BRACKET:DC STEPPER MOTOR	U009	36
AA061078	TENSION SPRING:PRESSURE ROLLER	U013_S002	55
AA061097	TENSION SPRING:DC SOLENOID:ON-OFF:LARGE CAPACITY TRAY	U013	56
AA061098	TENSION SPRING:DC SOLENOID:ON-OFF:MAIN	U013	57
AA061108	TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION	U013	58
AA061109	TENSION SPRING:PRESSURE:TIMING ROLLER:TRANSFER	U013	59
AA061110	TENSION SPRING:TIGHTENER:DRIVE UNIT:USED TONER	U018	33
AA061111	TENSION SPRING:MIDDLE:DRIVE:USED TONER	U018	34
AA061112	TENSION SPRING:TIGHTENER	U018	35
AA061114	TENSION SPRING:POSITIONING SENSOR	U009	37
AA061115	TENSION SPRING:0.4N	U015_S001	32
		U015_S002	32
		U015_S003	32
		U015_S004	32
AA061116	TENSION SPRING:STRIPPER PLATE:2N	U015_S001	33
		U015_S002	33
		U015_S003	33
		U015_S004	33
AA061117	TENSION SPRING:STRIPPER PLATE:PLATE	U015_S001	34
		U015_S002	34
		U015_S003	34
		U015_S004	34
AA061164	TENSION SPRING:GEAR:ON-OFF	U015_S001	35
		U015_S002	35
		U015_S003	35
		U015_S004	35

## Exclusive Parts

Number	Part Name	Group	ID
AA061199	TENSION SPRING:LEVER:PRESSURE:30N	U015_S001	36
		U015_S002	36
		U015_S003	36
		U015_S004	36
AA062319	SPRING	U016	47
AA062352	TENSION SPRING:HEAT ROLLER	U015_S001	37
		U015_S002	37
		U015_S003	37
		U015_S004	37
AA063268	CONNECTOR SPRING	U006	85
AA063371	SPRING	U008_S001	16
		U008_S002	16
		U008_S003	16
		U008_S004	16
		U008_S005	16
AA063435	COMPRESSION SPRING:PAPER FEED:JOINT	U003_S001_S004	49
AA063463	COMPRESSION SPRING:DRAWER	U015	38
AA063465	COMPRESSION SPRING:CLEANING FELT:27N	U015_S005	39
AA063468	COMPRESSION SPRING:SHIFT	U013	60
AA063471	COMPRESSION SPRING:PRESSURE:8N	U006	86
AA063484	COMPRESSION SPRING:ROLLER:POLISH:REAR	U015_S001	40
		U015_S002	40
		U015_S003	40
		U015_S004	40
AA063674	SPRING - 8N	U016	48
		U017	11
AA063675	SPRING - 5N	U016	49
AA063678	SPRING - 3.5N	U013	61
AA063680	PRESSURE SPRING - 5X10.5	U016_S001	50
AA063693	COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER	U006	87
		U006_S018	87
		U006_S019	87
AA063694	COMPRESSION SPRING:HANDLE	U006	88
AA063695	COMPRESSION SPRING:GRIP	U006	89
AA063724	COMPRESSION SPRING:ROLLER:	U015_S001	41

Number	Part Name	Group	ID
	POLISH	U015_S002	41
		U015_S003	41
		U015_S004	41
AA063725	COMPRESSION SPRING:CONNECTOR:DRAWER:UPPER	U013	62
AA064004	COMPRESSION SPRING:PRESSURE:375N	U015_S001	42
		U015_S002	42
		U015_S003	42
		U015_S004	42
AA066320	FEELER TORSION SPRING	U007_S013	37
		U007_S015	37
		U007_S017	37
		U007_S019	37
AA066397	TORSION SPRING:WEB:MECHANICAL DRIVE SECTION	U015	43
AA066400	COIL SPRING:PAWL:OPEN AND CLOSE	U013	63
AA066401	TORSION SPRING:FEELER	U015_S005	44
AA066402	TORSION SPRING:GUIDE PLATE:REAR	U013	64
AA066403	TORSION SPRING:GUIDE PLATE:FRONT	U013	65
AA066686	TORSION SPRING:LOCK:SEPARATION:FRONT:15N	U015_S001	45
		U015_S002	45
		U015_S003	45
		U015_S004	45
AA066687	TORSION SPRING:LOCK:SEPARATION:REAR:15N	U015_S001	46
		U015_S002	46
		U015_S003	46
		U015_S004	46
AA066689	TORSION SPRING:DUCT:FRONT	U015_S001	47
		U015_S002	47
		U015_S003	47
		U015_S004	47
AA066690	TORSION SPRING:DUCT:REAR	U015_S001	48
		U015_S002	48
		U015_S003	48
		U015_S004	48

## Exclusive Parts

Number	Part Name	Group	ID
AA066691	TORSION SPRING:GRIP	U015_S001	49
		U015_S002	49
		U015_S003	49
		U015_S004	49
AA080154	REAR BUSHING	U011_S001	13
AA080240	BUSHING - MM5	U016_S001	51
AA080247	BUSHING - B-F6-3	U012_S003	16
		U015_S001	50
		U015_S002	50
		U015_S003	50
		U015_S004	50
AA080265	BUSHING:6X8X5	U006	90
AA080346	BUSHING:FLANGE TYPE:DIA6	U003_S001	50
		U006	91
		U013	66
		U016	52
AA080347	BUSHING - 8MM	U003_S001	51
AA080354	BUSHING - 6MM	U015_S005	51
AA080355	BUSHING - 7MM	U015_S005	52
AA080356	BUSHING - 6MM	U015_S005	53
AA082101	BUSHING - 6X10X6	U003_S001	52
		U003_S001_S001	52
		U003_S001_S004	52
		U007	38
		U007_S001	38
		U007_S004	38
		U007_S007	38
		U007_S010	38
		U007_S013	38
		U007_S015	38
		U007_S017	38
		U007_S019	38
		U007_S026	38
		U011_S001	14
		U013	67
		U015_S001	54
		U015_S002	54
		U015_S003	54

Number	Part Name	Group	ID
		U015_S004	54
		U016	53
AA082104	BUSHING - 8X12X7	U003_S001_S006	53
		U013	68
		U013_S002	68
		U016	54
AA082137	BUSHING:6X10X6	U010_S001	6
		U011_S001	15
AA082144	BUSHING - 8X12X7	U003_S001	54
		U007	39
		U009	38
AA082173	PLAIN SHAFT BEARING:6X10X6	U014	12
AA083009	CLUTCH ROLLER - 8X18X11	U006_S018	92
		U006_S019	92
AA083022	BUSHING:DIA6:DIA8	U009	39
		U010_S001	7
AA084059	BALL BEARING HOLDER	U006	93
		U006_S018	93
		U006_S019	93
		U013	69
		U016	55
		U017	12
AA113037	TERMINAL:4P:187	U015_S001	55
		U015_S002	55
		U015_S003	55
		U015_S004	55
AA120084	DISCHARGE BRUSH	U016	56
AA120097	ANTISTATIC BRUSH	U016	57
AA120127	DISCHARGE BRUSH:FUSING	U016	58
AA120145	DISCHARGE BRUSH:REVERSE:17MM	U016	59
AA132013	SPACER	U003_S001_S004	55
AA132203	SPACER - 6MM	U006	94
		U006_S001	94
		U006_S002	94
		U006_S003	94
		U006_S004	94
AA132300	ROLLER:LOCK:PULL OUT	U013	70



## Exclusive Parts

Number	Part Name	Group	ID
		U016	60
AA140686	SHAFT - TIMING PULLEY	U006_S005	95
		U006_S006	95
		U006_S007	95
		U006_S008	95
AA140912	SCREW - 8X14X2.8	U006	96
AA140937	SHAFT:GRIP:LOWER	U006	97
AA143313	STEPPED SCREW - M5X7	U002	19
AA143444	STEPPED SCREW	U016	61
AA143520	SHOULDER SCREW - M3	U015_S001	56
		U015_S001_S002	56
		U015_S002	56
		U015_S002_S002	56
		U015_S003	56
		U015_S003_S002	56
		U015_S004	56
		U015_S004_S002	56
		U015_S005	56
AA143544	SCREW - M3	U007	40
		U021	26
AA143550	SCREW:DIA4:M3	U006	98
AA143562	SCREW:M4:DIA6X1.2	U007_S013	41
		U007_S015	41
		U007_S017	41
		U007_S019	41
AA143569	SCREW	U006	99
AA143585	SHAFT:MISFEED REMOVAL:UPPER	U006	100
AA143586	SHAFT:MISFEED REMOVAL:LOWER	U006	101
AA143587	SHAFT:MISFEED REMOVAL:VERTICAL TRANSPORT	U006	102
AA143645	STEPPED SCREW:M3:45MM	U020	26
		U021	27
AA143718	STEPPED SCREW - M4	U006	103
AA143744	STEPPED SCREW	U009	40
AA143788	PIN:GUIDE PLATE:PAPER FEED	U003_S001	56
AA143789	SHAFT:CLEANER	U003_S001	57

Number	Part Name	Group	ID
AA143791	SCREW:SAFETY	U003_S001	58
AA143797	CONNECTOR GUIDE PIN	U006	360
		U013	71
AA143811	STEPPED SCREW - M3X4	U013	72
		U016	63
AA143828	SCREW:FLY WHEEL	U007	42
AA143842	SCREW:DIA6:14.5:M4	U003_S001	59
AA143846	TAPPING SCREW:M3X6	U003_S001_S013	60
AA143847	STEPPED SCREW:DIA5:3.5:M3	U015_S001	57
		U015_S002	57
		U015_S003	57
		U015_S004	57
AA143848	STEPPED SCREW - M3	U020	27
AA143872	SCREW:DIA6:M4	U006	104
AA143883	SHAFT:STOPPER:PAPER TRAY	U006	105
AA143884	STEPPED SCREW:DIA5.4:DIA3.5:M3:LONG	U013	73
AA143885	STEPPED SCREW:M3	U015_S001	58
		U015_S002	58
		U015_S003	58
		U015_S004	58
AA148776	SHAFT:DRIVE	U006	106
AA148777	SHAFT:ARM:LINK	U006	107
AA148778	SHAFT:ARM:PLATE	U006	108
AA161104	CUSHION - MOTOR	U004	18
		U021	28
AA161122	MOTOR CUSHION	U006	109
		U013	74
		U016	64
AA161125	RUBBER CUSHION	U020	28
AA161129	CUSHION - LARGE	U006_S001	110
		U006_S002	110
		U006_S003	110
		U006_S004	110
AA161130	CUSHION - SMALL	U006_S001	111
		U006_S002	111
		U006_S003	111
		U006_S004	111

## Exclusive Parts

Number	Part Name	Group	ID
AA161157	BRACKET CUSHION	U013	75
AA161172	CUSHION:GUIDE PLATE	U006	112
AB010153	GEAR:DRIVE:155Z	U018_S003	36
AB010173	GEAR - 60Z	U015_S005	59
AB010174	GEAR - 20Z/50Z	U015_S005	60
AB010175	GEAR - 24Z	U015_S005	61
AB010176	GEAR - 24Z	U015_S005	62
AB010177	GEAR - 32Z	U015_S005	63
AB010178	WORM GEAR	U015_S005	64
AB011125	GEAR:20/29Z	U011_S001	16
AB011126	GEAR:20Z	U011_S001	17
AB011392	DRIVE REVERSE GEAR - 24Z	U006_S018	113
		U006_S019	113
AB011463	(D203/D204):CONNECTING GEAR	U007	43
AB011523	GEAR - 24Z	U015	65
AB011524	GEAR - 36Z	U015	66
AB011526	GEAR - 24Z	U015	67
AB011550	GEAR:DRIVE UNIT:USED TONER:35Z	U018	37
AB011551	GEAR:DRIVE:EXIT:47Z	U018_S001	38
AB011591	GEAR:REVERSE	U006_S018	114
		U006_S019	114
AB012005	GEAR - 13Z	U007	44
AB012007	(D203/D204):GEAR - 14Z	U007_S026	45
AB012008	(D203/D204):GEAR - 23Z	U007_S026	46
AB012203	GEAR:DRIVE:ROLLER:FUSING:B	U015_S001	68
		U015_S002	68
		U015_S003	68
		U015_S004	68
		U015_S006	68
AB012205	GEAR:IDLER:ON-OFF	U015_S001	69
		U015_S002	69
		U015_S003	69
		U015_S004	69
AB012207	GEAR:POLISH:ROLLER:A	U015_S006	70
AB012214	GEAR:POLISH:ROLLER:A	U015_S001	71
		U015_S002	71
		U015_S003	71

Number	Part Name	Group	ID
		U015_S004	71
AB012327	GEAR:16Z	U006_S009	115
AB013421	GEAR - 18Z	U016	65
AB013765	GEAR:DRIVE:USED TONER:36Z	U018	39
AB013781	GEAR - 30Z	U006_S001	116
		U006_S002	116
		U006_S003	116
		U006_S004	116
AB013798	GEAR - Z18	U006_S005	117
		U006_S006	117
		U006_S007	117
		U006_S008	117
AB014287	GEAR:IDLER:FUSING	U015_S001	72
		U015_S002	72
		U015_S003	72
		U015_S004	72
AB017515	DOUBLE GEAR - 12/23Z	U007_S013	47
		U007_S015	47
		U007_S017	47
		U007_S019	47
AB017725	GEAR/TIMING PULLEY - 20Z/20T	U006	118
AB017726	GEAR/TIMING PULLEY - 20Z/20T	U006	119
AB017771	GEAR:TRANSPORT ROLLER:INPUT:Z23/Z28	U006_S018	120
		U006_S019	120
AB017815	GEAR:Z24:Z41	U018	40
AB017820	GEAR:DRIVE:101Z/52Z	U018	41
AB017857	GEAR:PULLEY:DEVELOPMENT DRIVE UNIT:65Z/30T	U018	42
AB017858	GEAR:64Z/51Z	U018	43
AB017859	GEAR:Z17:Z61	U018	44
AB017860	(D203/D204):GEAR:DRIVE:Z61:Z18	U018	45
AB017880	GEAR:IDLER:DRIVE:EXIT:Z101/42	U018	46
AB017881	GEAR:PULLEY:DRIVE:USED TONER:44Z/32T	U018	47
AB017882	GEAR:DRIVE UNIT:USED TONER:48Z/24Z	U018	48
AB017883	GEAR:IDLER:DRIVE UNIT:USED TONER:77Z/23Z	U018	49

## Exclusive Parts

Number	Part Name	Group	ID
AB017884	GEAR:PULLEY:DRIVE UNIT:USED TONER:36Z/32T	U018	50
AB019475	GEAR - 48T	U006_S005	121
		U006_S006	121
		U006_S007	121
		U006_S008	121
AB030081	PULLEY - 20Z	U016	66
AB030805	PULLEY:COUPLING:30T	U016	67
AB030808	TIMING PULLEY - 20T	U016	68
AB030838	TIMING PULLEY:DRIVE:FLAT CONVEYER BELT	U018	51
AB030840	TIMING PULLEY:S2M:26T/40T	U018	52
AB030841	TIMING PULLEY:OUTPUT:VACUUM:S2M:32T	U018	53
AB030842	TIMING PULLEY:S2M:30T	U016	69
AB030844	TIMING PULLEY:T19:S3M	U016	70
AB030845	TIMING PULLEY:T20:S3M	U016	71
AB030846	TIMING PULLEY:S2M:22T	U013	76
AB030850	PULLEY:TIGHTENER:DRIVE:USED TONER	U018	54
AB030851	PULLEY:DRIVE:USED TONER:25T	U018	55
AB030852	PULLEY:IDLER:DRIVE:USED TONER:32T	U018	56
AB032058	WIRE PULLEY - M10	U006_S001	122
		U006_S002	122
		U006_S003	122
		U006_S004	122
AB032072	PULLEY:DRIVEN:WIRE	U009	41
AB032719	PULLEY - M10	U006_S001	123
		U006_S002	123
		U006_S003	123
		U006_S004	123
AB032721	PULLEY - M18	U016	72
AB033084	TIMING PULLEY - 15T	U006_S005	124
		U006_S006	124
		U006_S007	124
		U006_S008	124
AB033085	TIMING PULLEY - 15T	U006_S005	125

Number	Part Name	Group	ID
		U006_S006	125
		U006_S007	125
		U006_S008	125
AC030211	MIRROR:NO.1	U004_S002	19
AE010122	HOT ROLLER:DIA54	U015_S001	73
		U015_S002	73
		U015_S003	73
		U015_S004	73
AE012044	HEAT ROLLER:DIA40	U015_S001	74
		U015_S002	74
		U015_S003	74
AE020229	PRESSURE ROLLER:DIA65	U015_S001	75
		U015_S002	75
		U015_S003	75
		U015_S004	75
AE030044	BALL BEARING - 10X22X6	U015_S001	76
		U015_S002	76
		U015_S003	76
		U015_S004	76
AE030049	BALL BEARING -20X32X7	U015_S001	77
		U015_S002	77
		U015_S003	77
		U015_S004	77
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	U015_S001	78
		U015_S002	78
		U015_S003	78
		U015_S004	78
AE032034	THERMAL INSULATING BUSHING:DIA22	U015_S001	79
		U015_S002	79
		U015_S003	79
		U015_S004	79
AE045064	WEB:SUB-ASS'Y	U015_S005	80
AF017033	END FENCE	U006_S009	126
AF020740	TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE	U006	127
AF020741	TRANSPORT ROLLER:GRIP:DRIVE	U006	128
AF020743	TRANSPORT ROLLER:DRIVE:PAP	U006_S018	129

## Exclusive Parts

Number	Part Name	Group	ID
	ER FEED UNIT	U006_S019	129
AF020744	TRANSPORT ROLLER:DRIVEN:PA PER FEED UNIT	U006_S018	130
		U006_S019	130
AF020786	TRANSPORT ROLLER:EXIT:PAPE R BANK:DRIVE	U006	131
AF022064	TRANSPORT ROLLER:DRIVEN	U014_S001	13
AF022067	GUIDE STOPPER ROLLER	U013	77
		U016	73
AF022105	ROLLER - SLIDE RAIL	U006_S001	132
		U006_S002	132
		U006_S003	132
		U006_S004	132
AF022165	TRANSPORT ROLLER - DRIVEN	U006	133
AF022167	TRANSPORT ROLLER - DRIVEN	U013	78
AF022178	TRANSPORT ROLLER:DRIVEN:DIA 17.7X2:INNER	U013	79
AF030072	PAPER FEED ROLLER:PICKUP	U006_S018	134
		U006_S019	134
AF031080	PAPER FEED ROLLER:FEED	U006_S018	135
		U006_S019	135
AF032080	PAPER FEED ROLLER:SEPARATE	U006_S018	136
		U006_S019	136
AG050100	KNOB - TRANSPORT ROLLER	U006	137
		U013	80
		U016	74
AG050101	KNOB - MISFEED REMOVAL	U006	138
AG051141	RELEASE LEVER	U013	81
AG070512	MAGNET CATCH:ASS'Y	U001	6
AG070513	MAGNET CATCH	U013	82
AG070514	MAGNET CATCH	U001	7
		U016_S001	75
AG071012	MAGNET CATCH:ASS'Y	U012	17
AG071013	MAGNET CATCH:24.5N:ASS'Y	U001_S004	8
		U001_S006	8
AH012031	CASTER:1470N	U022	22
AW000012	OPTICS SENSOR:PHOTO	U013	83
AW010113	SENSOR	U006_S001	139
		U006_S002	139

Number	Part Name	Group	ID
		U006_S003	139
		U006_S004	139
AW010134	ORIGINAL SENSOR - 48MM	U004	20
AW010143	PHOTO REFLECTION SENSOR:PS R11TL1R-C	U017	13
AW010147	PHOTO REFLECTION SENSOR	U015_S001	81
		U015_S002	81
		U015_S003	81
		U015_S004	81
AW010150	PHOTO REFLECTION SENSOR:ORI GINAL TRAY	U003_S001	61
AW010151	PHOTO REFLECTION SENSOR:PS1 22TL1-A	U003_S001	62
AW010200	PAPER FEED SENSOR:FUSING EX IT	U015	82
		U015_S001	82
		U015_S002	82
		U015_S003	82
		U015_S004	82
AW020145	PHOTOINTERRUPTOR:FLAT	U006_S001	140
		U006_S002	140
		U006_S003	140
		U006_S004	140
		U006_S005	140
		U006_S006	140
		U006_S007	140
		U006_S008	140
AW020163	PAPER FEED SENSOR	U006_S005	141
		U006_S006	141
		U006_S007	141
		U006_S008	141
AW020164	OIL END SENSOR	U012	18
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U003_S001	63
		U004	21
		U006_S018	142
		U006_S019	142
		U007	48
		U007_S013	48
		U007_S015	48

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Number	Part Name	Group	ID
		U007_S017	48
		U007_S019	48
		U007_S025	48
		U009	42
		U012	19
		U013	84
		U015	83
		U015_S001	83
		U015_S002	83
		U015_S003	83
		U015_S004	83
		U018	57
AW020203	PHOTOINTERRUPTOR:GP1A173L CS2F	U003_S001	64
AW020207	PHOTOINTERRUPTOR:FLAT:PICH 2MM:M4	U022	23
AW020217	OPTICS SENSOR:ENCODER:300L PI	U009	43
		U013	85
		U018	58
AW020218	POSITIONING SENSOR:FLAT BELT -TRANSFER	U009	44
AW020219	PHOTOINTERRUPTOR:ACTUATOR :29.2MM	U009	45
AW100107	THERMISTOR	U021	29
AW100138	THERMOPILE	U021	30
AW100165	THERMISTOR:ASS'Y	U016	76
AW110052	THERMOSTAT:211C	U015_S001	84
		U015_S002	84
		U015_S003	84
		U015_S004	84
AW110122	THERMOSTAT:225C:250V/17A	U015_S001	85
		U015_S002	85
		U015_S003	85
		U015_S004	85
AW140015	TEMPERATURE & HUMIDITY SENSOR	U008	17
		U022	24
AW500010	PUSH SWITCH	U006	143
AW500023	PUSH SWITCH	U006	144

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		U008	18
		U009	46
		U012	20
AX040145	DC MOTOR:TANDEM LCT	U006_S005	145
		U006_S006	145
		U006_S007	145
		U006_S008	145
AX040157	STEPPER MOTOR DC1.68V 6.7W	U006	146
		U013	86
		U016	77
AX040181	DC STEPPER MOTOR:SHIFT:MM5 6:3.4W	U013	87
AX040254	DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH	U003_S001_S005	65
		U006_S014	147
AX060376	BRUSHLESS MOTOR:DEVELOPMENT:COLOR	U007	49
AX060393	DC STEPPER MOTOR:MM42:1.3A:4.42V	U009	47
AX060394	DC STEPPER MOTOR:MM42:1.2A:3.60V	U009	48
AX060453	DC MOTOR:DIA55:40W:BRUSHLESS	U018	59
AX060458	DC MOTOR:DIA56:16.5W:BRUSHLESS	U009	49
AX060459	DC MOTOR:DIA63:24V:24.4W:BRUSHLESS	U018	60
AX060460	DRIVE UNIT:ON-OFF:PRESSURE ROLLER	U018	61
AX060462	DC MOTOR:DIA73:56W:BRUSHLESS	U018	62
AX060463	DC MOTOR:DIA56:14.7W:BRUSHLESS	U018	63
AX061315	DC MOTOR:DIA65:24V:23.5W	U018	64
AX061316	DC MOTOR:DIA63:27.7W:BRUSHLESS	U018	65
AX061317	(D203/D204):DC STEPPER MOTOR :MM42:1.35A	U018	66
AX200323	ELECTROMAGNETIC CLUTCH:025	U007	50

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Number	Part Name	Group	ID
	NM:Z31:DIA6	U007_S001	50
		U007_S004	50
		U007_S007	50
		U007_S010	50
AX400178	HEATER:240V:18W:UPPER	U006_S011	148
AX400194	HEATER - 230V/9W	U009	50
AX440395	(-NA):HEATER:PRESSURE ROLLER:208V:800W:INFRARED	U015_S004	86
AX440396	(-AA,-EU,-CHN):HEATER:PRESSURE ROLLER:220V:800W:INFRARED	U015_S001	87
		U015_S002	87
		U015_S003	87
AX450066	(-NA):HEATER:HEAT ROLLER:205V:997WX3:INFRARED	U015_S004	88
AX450067	(-AA,-EU,-CHN):HEATER:HEAT ROLLER:227V:1070WX3:INFRARED	U015_S001	89
		U015_S002	89
		U015_S003	89
AX560011	LED	U013	88
AX640199	FAN:MM80:25MM:DC 2.16W	U019	31
		U020	29
AX640207	FAN:MM60	U014_S001	14
AX640219	DC FAN MOTOR:DC24V:MM60:25MM	U021	31
AX640221	FAN:SIROCCO:DC24V:50MM	U021	32
AX640229	DC FAN MOTOR:DC24V:MM120:25MM	U020_S004	30
AX640330	FAN:SIROCCO:DIA51	U021	33
AX660014	DC FAN MOTOR:DIA97X38:DC24V:PWM:38.88W	U021	34
AX660015	DC FAN MOTOR:SIROCCO:DC24V:PWM	U020	31
		U021	35
AX660016	DC FAN MOTOR:MM60X38:DC24V:PWM:18W	U016	78
		U021	36
AX660028	DC FAN MOTOR:MM80X38:DC24V:PWM:7.2W	U020	32
		U021	37
AX660621	DC FAN MOTOR:DC24V:MM120:38MM:PWM CONTROL	U020	33
AZ240224	DC POWER SUPPLY:450.3W:D148/D149/D150	U019	32
		U020	34

Number	Part Name	Group	ID
AZ240259	POWER SUPPLY UNIT:ECO:200V:456.4W	U020_S006	35
AZ300065	POWER PACK	U009	51
AZ300066	POWER PACK	U009	52
AZ310032	POWER PACK:D	U013	89
AZ310037	POWER PACK:CHARGE	U019	33
AZ310038	POWER PACK:DEVELOPMENT	U019	34
AZ310039	POWER PACK:TRANSFER:1500PF	U009	53
B0042995	CAP - POSITIONING	U006	149
B0044438	BUSHING	U007_S014	51
		U007_S016	51
		U007_S018	51
		U007_S020	51
B0391367	RIVET - M6	U020	36
B0434645	SPRING - 2N	U003_S001	66
B0651374	CLOTH - DF EXPOSURE GLASS	ACCESSORIES	10
B0654933	GUIDE PLATE LEVER HOOK	U013	90
		U016	79
B0656118	GUIDE PLATE:HEAT SINK:UPPER:FIBER	U006_S011	150
B0656136	TRAY LOCK ARM	U006	151
B0656345	PAPER END SENSOR BRACKET	U006_S018	152
		U006_S019	152
B0656524	BOTTOM PLATE LIFT SHAFT	U006_S009	153
B0656526	LIFT LEVER	U006_S009	154
B0656545	DECAL - POSITIONING	U006_S009	155
B0656591	PAPER TRAY HOLDER BASE	U006	156
B0656717	PAPER VOLUME SHIELD PLATE	U006_S001	157
		U006_S002	157
		U006_S003	157
		U006_S004	157
B0656769	LOCK ARM	U006	158
B0656823	TIMING BELT COVER	U006_S005	159
		U006_S006	159
		U006_S007	159
		U006_S008	159
B0656830	PULLEY BRACKET	U006_S005	160
		U006_S006	160

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Number	Part Name	Group	ID
B0656831	SENSOR BRACKET	U006_S007	160
		U006_S008	160
		U006_S005	161
		U006_S006	161
		U006_S007	161
B0656862	LARGE LEVER	U006_S008	161
		U006_S001	162
		U006_S002	162
		U006_S003	162
		U006_S004	162
B0656864	SMALL LEVER	U006_S001	163
		U006_S002	163
		U006_S003	163
		U006_S004	163
B0656870	STAY -RIGHTBASE	U006_S001	164
		U006_S002	164
		U006_S003	164
		U006_S004	164
B0656872	OIL DAMPER BRACKET	U006_S001	165
		U006_S002	165
		U006_S003	165
		U006_S004	165
B0656875	PROTECTION -INNER COVER	U006_S001	166
		U006_S002	166
		U006_S003	166
		U006_S004	166
B0706667	END FENCE COVER FRONT	U006_S001	167
		U006_S002	167
		U006_S003	167
		U006_S004	167
B0706683	LEVER:RELEASE:FRONT	U006_S001	168
		U006_S002	168
		U006_S003	168
		U006_S004	168
B0706684	LEVER:RELEASE:REAR	U006_S001	169
		U006_S002	169
		U006_S003	169
		U006_S004	169

Number	Part Name	Group	ID
B1041303	HINGE SHAFT	U001	9
B1321183	BRACKET:LOCK	U013	91
		U016	80
B1321221	HOLDER:SPRING:PULL OUT	U013	92
		U016	81
B1321224	SUPPORTING PLATE:BRACKET:LOCK	U016	82
B1322264	BUSHING:TERMINAL	U010_S001	8
B1322366	LEVER:DRUM STAY:LEFT	U013	93
		U020	37
B1323223	GEAR:21/32Z	U007	52
B1323373	(D203/D204):GEAR:TRANSPORT S CREW:SUPPLY:LOWER	U007	53
B1324168	GRIP:OIL APPLICATION UNIT	U015_S001	90
		U015_S002	90
		U015_S003	90
		U015_S004	90
B1324197	TORSION SPRING:LEVER	U015_S001	91
		U015_S002	91
		U015_S003	91
		U015_S004	91
B1324313	PRESSURE SPRING HOLDER	U015_S001	92
		U015_S002	92
		U015_S003	92
		U015_S004	92
B1325996	DECAL:TOTAL COUNTER	U017	14
B1326114	CAM:ON-OFF:BLACK	U009	54
B1326726	BRACKET:ARM:ASS'Y	U006	170
B1326738	BRACKET:LIFT MOTOR:TANDEM L CT	U006	171
B1326762	DC SOLENOID:COUPLING:ASS'Y	U006_S013	172
B1326764	BRACKET:CONNECTOR:RIGHT	U006	174
B1326791	PLATE:SIDE FENCE	U006_S009_S002	175
B1326797	SIDE FENCE:REAR:AUXILIARY	U006_S009	176
B1326798	SPRING PLATE:PAPER TRAY:EAR TH	U006_S009	177
B1327541	TRAY BOTTOM PLATE:LEFT REAR	U006_S005	178
		U006_S006	178

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Number	Part Name	Group	ID
		U006_S007	178
		U006_S008	178
B1327547	DC SOLENOID:END FENCE:FRONT:ASS'Y	U006_S001_S001	179
		U006_S002_S001	179
		U006_S003_S001	179
		U006_S004_S001	179
B1327550	COVER:PULLEY:DRIVE WERE	U006_S001	180
		U006_S002	180
		U006_S003	180
		U006_S004	180
B1327561	BACK FENCE:LEFT	U006_S005	181
		U006_S006	181
		U006_S007	181
		U006_S008	181
B1327564	SLIDER:BACK FENCE:LEFT	U006_S005	182
		U006_S006	182
		U006_S007	182
		U006_S008	182
B1327571	DC SOLENOID:END FENCE:REAR:ASS'Y	U006_S001_S002	183
		U006_S002_S002	183
		U006_S003_S002	183
		U006_S004_S002	183
B1327575	BRACKET:CONNECTOR:TANDEM LCT	U006_S001	184
		U006_S002	184
		U006_S003	184
		U006_S004	184
B1327591	RAIL:PAPER TRAY:ASS'Y	U006	185
B1329700	LUBRICANT POWDER	SPECIAL TOOLS	3
B1816780	LINK:END FENCE:PAPER SIZE SENSOR:ASS'Y	U006_S009	186
B1816789	LINK:SIDE FENCE:PAPER SIZE SENSOR	U006_S009	187
B2233485	(D203/D204):SEAL:HOLDER:STOPPER:SHUTTER:1	U007_S025	54
B2234317	STEPPER MOTOR:DC24V 24.3W	U015	93
B2236171	RUBBER BUSHING:ENCODER	U009	55
		U013	94
		U018	67

Number	Part Name	Group	ID
B2291688	HEATER:OPTION:230V:9W	HEATER	2
B2341293	LEVER - SAFETY SWITCH	U001_S003	10
		U001_S004	10
		U001_S006	10
B2342390	FLANGED HEXAGONAL HEAD BOLT:M4X8	U007	55
		U008	19
		U009	56
		U010	9
		U011	18
		U013	95
		U015	94
B2342399	BOLT - M3X6	U009	219
B2342624	BALL BEARING - 8X12X5	U006_S018	188
		U006_S019	188
B2342864	PAD:CLEANER	U006_S009_S001	189
		U006_S009_S002	189
B2344460	DISCHARGE BRUSH - L=341 SUS	U016	83
B2344858	DRIVEN ROLLER HOLDER	U013	96
B2346120	BRACKET:POSITIONING:PAPER TRAY	U006	190
B2346138	RAIL - TANDEM LCT	U006	191
B2346141	POSITIONING SLEEVE - INNER BACK	U006	192
		U006_S001	192
		U006_S002	192
		U006_S003	192
		U006_S004	192
B2346188	SLIDE SLEEVE POSITIONING	U006	193
B2346222	REVERSE DRIVE SHAFT	U006_S018	194
		U006_S019	194
B2346223	DRIVEN REVERSE SHAFT	U006_S018	195
		U006_S019	195
B2346233	DC SOLENOID:REVERSE:SUB-ASS'Y	U006_S018	196
		U006_S019	196
B2346242	GUIDE - ROLLER:DRIVEN PRESSURE	U006_S018	197
		U006_S019	197
B2346275	PICKUP ARM	U006_S018	198
		U006_S019	198
B2346282	PICKUP DC SOLENOID	U006_S018_S002	199



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Number	Part Name	Group	ID
		U006_S019_S002	199
B2346288	BSENSOR BRACKET - SENSOR	U006_S018	200
		U006_S019	200
B2346301	TORQUE LIMITER:75MN M	U006_S018	201
		U006_S019	201
B2346424	RELEASE GRIP	U013	97
		U016	84
		U016_S001	84
B2346495	GUIDE:FRONT:PAPER TRAY	U006	202
B2346497	GUIDE:REAR:PAPER TRAY	U006	203
B2346498	SHEET:TRAY BOTTOM PLATE	U006_S009	204
B2346506	TIMING PULLEY - 30T	U006	205
B2346508	TENSION SPRING	U006	206
B2346514	TIMING BELT - S2M126	U006	207
B2346530	BRACKET	U006	208
B2346531	TIGHTENER BRACKET	U006	209
B2346532	TIGHTENER BRACKET	U006	210
B2346533	TIMING BELT - S2M152	U006	211
B2346541	FEED DRIVE SHAFT	U006	212
B2346542	GRIP DRIVE SHAFT	U006	213
B2346606	SENSOR BRACKET	U006_S001	214
		U006_S002	214
		U006_S003	214
		U006_S004	214
B2346612	END FENCE - FRONT	U006_S001	215
		U006_S002	215
		U006_S003	215
		U006_S004	215
B2346625	END FENCE - REAR	U006_S001	216
		U006_S002	216
		U006_S003	216
		U006_S004	216
B2346630	(-AA,-EU,-CHN):GUIDE PLATE - EN D FENCE	U006_S001	217
		U006_S002	217
		U006_S004	217
B2346686	SIDE FENCE - RIGHT FRONT	U006_S001_S003	218
		U006_S002_S003	218
		U006_S003_S003	218

Number	Part Name	Group	ID
		U006_S004_S003	218
B2346691	SIDE FENCE:TANDEM LCT:RIGHT: ASS'Y	U006_S001_S004	219
		U006_S002_S004	219
		U006_S003_S004	219
		U006_S004_S004	219
B2347540	TRAY BOTTOM PLATE:LEFT FRON T	U006_S005	220
		U006_S006	220
		U006_S007	220
		U006_S008	220
B2476695	GUIDE:MISFEED REMOVAL:PAPE R TRAY	U006_S001	221
		U006_S002	221
		U006_S003	221
		U006_S004	221
		U006_S009	221
B2476753	LOCK SPRING - LARGE	U006	222
B2476754	LOCK SPRING - SMALL	U006	223
B2476901	OIL DAMPER:FALL	U006_S001	224
		U006_S002	224
		U006_S003	224
		U006_S004	224
B2476950	SHAFT:SLIDER:BACK FENCE	U006_S005	225
		U006_S006	225
		U006_S007	225
		U006_S008	225
B2476951	BRACKET:PULLEY:DRIVEN:ASS'Y	U006_S005	226
		U006_S006	226
		U006_S007	226
		U006_S008	226
B2476982	STEPPED SCREW - M5	U013	98
B2591131	SCREW:PCU	U008	20
B3031116	GROUNDING PLATE	U020	38
B3033682	MISFEED REMOVAL KNOB	U006	227
B3058671	(-AA):SHEET:EULA:TAIWAN	ACCESSORIES	11
B3863320	SPRING:BELT:PAPER FEED:8N	U003_S001_S004	67
B3871951	SPRING - PAPER SIZE SENSOR	U003_S001	68
B3872113	ROLLER - PAPER FEED BELT	U003_S001_S004	69
B4756855	SHIELD:TANDEM LCT:REAR RIGH T	U006_S001_S004	228
		U006_S002_S004	228

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Number	Part Name	Group	ID
		U006_S003_S004	228
		U006_S004_S004	228
B4772227	PICKUP ROLLER:COUPLING	U003_S001_S004	70
B4772622	DISCHARGE BRUSH:L11	U003_S001	71
B4774117	SPRING	U003_S001_S013	72
B4774129	SPRING - 12N	U003_S001	73
B4774131	SPRING	U003_S001	74
B5457506	SCREW:BUSHING	U010_S001	10
B6455010	SD-CARD:ASS'Y	SPECIAL TOOLS	4
B6455020	SD-CARD:SERVICE:1GB:ASS'Y	SPECIAL TOOLS	5
B6522215	GUIDE:PAPER FEED BELT:FRONT	U003_S001_S004	75
B6523174	TENSION SPRING	U003_S001	76
B6524743	SHEET:PRESSURE PLATE:SMALL	U003_S001_S011	77
B7001802	TIMING BELT:B40S2M134	U006	229
		U010_S001	11
B7003305	TIMING BELT:B40S2M152	U003_S001	78
B7004428	TIMING BELT:B40S2M158	U006	230
B7031166	TIMING BELT:B40S2M274:	U014	15
B7061859	SCREW:SLIDER:LOCK	U003_S001	79
B7125605	GRIP:APPLICATION	U004	22
		U020	39
B7892114	PAPER FEED BELT ROLLER	U003_S001_S004	80
B8022532	SPRING PLATE:SIDE FENCE	U003_S001	81
B8022536	SLIDER:SIDE FENCE	U003_S001	82
B8041180	DISCHARGE BRUSH:PUNCH UNIT	U003_S001	83
B8301135	SCREW	U003_S001	84
		U016	85
B8323909	BRACKET CUSHION	U006	231
B8341648	TIMING BELT - B60S2M120	U013	99
B8343312	COLLAR	U006	232
B8352889	TIMING BELT - B60S2M144	U013	100
B8353968	TIMING BELT - B60S2M126	U016	86
B8722524	SPACER:DIA9	U003_S001	85
B8722614	BUSHING:R1	U013	101
		U015_S001	95
		U015_S002	95
		U015_S003	95
		U015_S004	95

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BA146065	SHAFT:STOPPER:TANDEM LCT	U006	233
BB013007	GEAR - 20Z	U006	234
		U006_S018	234
		U006_S019	234
BB013008	GEAR - 31Z	U006_S018	235
		U006_S019	235
BB013011	GEAR - 22Z	U006	236
BB013025	GEAR:PRESSURE ROLLER	U015_S001	96
		U015_S002	96
		U015_S003	96
		U015_S004	96
BB013028	GEAR:IDLER:35Z:ASS'Y	U015_S001	97
		U015_S002	97
		U015_S003	97
		U015_S004	97
BB013036	GEAR:IDLER:25Z:ASS'Y	U015_S001	98
		U015_S002	98
		U015_S003	98
		U015_S004	98
BB013037	GEAR:JOINT:PRESSURE:ASS'Y	U015_S001	99
		U015_S002	99
		U015_S003	99
		U015_S004	99
BB013038	GEAR:HOT ROLLER:ASS'Y	U015_S001	100
		U015_S002	100
		U015_S003	100
		U015_S004	100
C1012360	SNAP RING	U001	11
C2182185	STEPPER SCREW	U019	35
		U020	40
C2361822	TIMING BELT - B60S2M186	U018	68
C2363237	COLLAR 6X11.2X1.5	U009	57
C2382873	ADJUSTING SCREW	U015_S001	101
		U015_S002	101
		U015_S003	101
		U015_S004	101
C2693566	BUSHING:MM8:PRESSURE:DRIVE	U006	237
D0094388	ROLLER CLUTCH	U015_S005	102

## Exclusive Parts

Number	Part Name	Group	ID
D0142380	COMPRESSION SPRING - DRUM	U008	21
D0143241	SEAL:DISCHARGE USED TONER	U012	21
D0143242	SEAL:DISCHARGE USED TONER:LOWER	U012	22
D0143655	ELECTRIC POTENTIAL SENSOR	U008	22
D0143656	HOLDER:ELECTRIC POTENTIAL SENSOR	U008	23
D0143657	SHIELDING PLATE	U008	24
D0144247	HOUSING - TEMPERATURE SENSOR	U015_S001	103
		U015_S002	103
		U015_S003	103
		U015_S004	103
D0146272	BUSHING:BRUSH:REAR	U011_S001	19
D0146458	SPRING:BLADE:NO.1	U001_S003	12
D0146626	BRACKET:ON OFF DETECTOR:FRONT	U006_S001	238
		U006_S002	238
		U006_S003	238
		U006_S004	238
D0146627	BRACKET:ON OFF DETECTOR:REAR	U006_S001	239
		U006_S002	239
		U006_S003	239
		U006_S004	239
D0146780	TRAY BOTTOM PLATE:ASS'Y	U006_S009	240
D0146784	SPRING PLATE:END FENCE	U006_S009	241
D0146785	SPRING PLATE:ARM:END FENCE:LOCK	U006_S009	242
D0149800	GREASE : KS660	SPECIAL TOOLS	6
D0159500	G104 YELLOW TONER	SPECIAL TOOLS	7
D0159501	ZINC STEARATE	SPECIAL TOOLS	8
D0291749	PULLEY:PROTECTION	U004	23
D0393368	SCREW:M3X3.5	U007_S013	56
		U007_S015	56
		U007_S017	56
		U007_S019	56
D0396137	ENCODER:ASS'Y	U009	58
		U013	102
		U018	69
D0396327	SPACER:SENSOR:TM	U009	59

Number	Part Name	Group	ID
D0590761	SPRING:TANDEM TRAY:LOCK	U006	243
D0591273	DECAL:MAIN SWITCH	U007	57
D0592399	FLANGED HEXAGONAL HEAD BOLT:M3*4	U006	244
		U013	103
D0592620	RETAINING RINGS-C	U006_S018	245
		U006_S019	245
D0596121	SPRING:CONNECTOR:TANDEM LCT	U006	246
D0596170	BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y	U006	247
D0596172	PAPER TRAY STOPPER	U006	248
D0596212	LEVER:PRESSURE:REVERSE	U006_S018	249
		U006_S019	249
D0596277	COVER:GEAR:PAPER FEED ROLLER	U006_S018	250
		U006_S019	250
D0596278	COVER:GEAR:REVERSE	U006_S018	251
		U006_S019	251
D0596496	GUIDE:MIDDLE:PAPER TRAY	U006	252
D0596591	SPRING:PAPER TRAY:LOCK	U006	253
D0596620	LEVER:COUPLING:LEFT	U006_S005	254
		U006_S006	254
		U006_S007	254
		U006_S008	254
D0596646	INNER COVER:TANDEM LCT:LEFT	U006_S005	255
		U006_S006	255
		U006_S007	255
		U006_S008	255
D0596659	SUPPORTING PLATE:SIDE FENCE:LEFT	U006_S005	256
		U006_S006	256
		U006_S007	256
		U006_S008	256
D0596664	GUIDE:MIDDLE:PAPER TRAY	U006	257
D0596665	BRACKET:DC MOTOR:LEFT:ASS'Y	U006_S005	258
		U006_S006	258
		U006_S007	258
		U006_S008	258
D0596668	SIDE PLATE:SIDE:TANDEM LCT	U006_S001	259
		U006_S002	259

## Exclusive Parts

Number	Part Name	Group	ID
		U006_S003	259
		U006_S004	259
D0596690	PLATE:PAPER:ASS'Y	U006_S001_S003	260
		U006_S002_S003	260
		U006_S003_S003	260
		U006_S004_S003	260
D0596712	INNER COVER:TANDEM LCT	U006_S001	261
		U006_S002	261
		U006_S003	261
		U006_S004	261
D0596721	STOPPER:PAPER TRAY	U006	262
D0596725	BRACKET:STOPPER:PAPER TRAY :RIGHT:PEEN	U006	263
D0596728	COMPRESSION SPRING:GRIP:PA PER TRAY	U006	264
D0596731	SHIELD:GUIDE:MISFEED REMOVA L	U006	265
D0596765	DC SOLENOID:LOCK:ASS'Y	U006_S012	266
D0606639	(-CHN):TRAY BOTTOM PLATE:LEF T MIDDLE:ASS'Y	U006_S008	267
D0606680	(-CHN):BASE:TANDEM LCT:RIGHT: ADHESION	U006_S004	268
D0626692	SLIDE RAIL:PAPER TRAY:LEFT:SU B-ASS'Y	U006	269
D0741088	SHEET:BASE:MAIN:FRONT	U022	25
D0741125	PLATE:RADIAL BALL BEARING:TH RUST	U022	26
D0741128	PLAIN SHAFT BEARING:POSITIONI NG PIN:FUSING	U022	27
D0741143	BRACKET:COUPLING	U022	28
D0741152	SLIDE RAIL:EXIT:RIGHT	U022	29
D0741154	COVER:PAPER EXIT UNIT:EXIT	U022	30
D0741173	BOSS:POSITIONING PIN:TRANSP ORT UNIT:NO.2:10.3MM	U022	31
D0741179	LEVER:PULL OUT:REGISTRATION	U013	104
D0741180	LEVER:PULL OUT:PAPER EXIT UN IT	U016	87
D0741194	SHAFT:LOCK:TRANSPORT UNIT	U013	105

Number	Part Name	Group	ID
D0741195	GUIDE:LOCK:TRANSPORT UNIT	U022	32
D0741212	SUPPORTING PLATE:POSITIONIN G PIN:RIGHT	U016	88
D0741213	HOLDER:COIL SPRING:LOCK:PAP ER EXIT UNIT	U016	89
D0741215	SHAFT:LOCK:PAPER EXIT UNIT	U016	90
D0741219	DUCT:C/T BOX:POWER SUPPLY U NIT	U020	41
D0741225	HINGE:C/T BOX:RIGHT UPPER:PE EN	U020	42
D0741228	COVER:HINGE	U020	43
D0741230	HINGE:C/T BOX:LEFT UPPER:PEE N	U020	44
D0741250	ARM:HINGE:C/T BOX	U020	45
D0741251	DUCT:EXHAUST:EXIT:ASS'Y	U020_S001	46
D0741255	SEPARATION PLATE:DUCT	U020	47
D0741258	COVER:C/T BOX:RIGHT LOWER	U020_S002	48
		U020_S003	48
D0741271	SEAL:COVER:C/T BOX:UPPER	U020	49
D0741369	COVER:ENCODER	U009	60
		U013	106
		U018	70
D0741379	BRACKET:PLATE	U018	71
D0741382	SHAFT:DRIVE:INTERMEDIATE TR ANSFER:ENCODER:ADHESION	U009	61
D0741387	SHAFT:JOINT:PAPER FEED UNIT: ASS'Y	U006	270
D0741389	COMPRESSION SPRING:JOINT:TR ANSPORT	U006	271
		U018_S001	72
D0741390	SHAFT:OUTPUT:DRIVE:VACUUM:A SS'Y	U018	73
D0741394	PULLEY:DRIVE:TRANSPORT UNIT	U014	16
D0741411	BRACKET:DRIVE:VACUUM:LOWE R	U018	74
D0741412	BRACKET:DRIVE:VACUUM:UPPER :ASS'Y	U018	75
D0741424	BRACKET:TIGHTENER:ASS'Y	U018_S004	76
D0741426	PULLEY:IDLER	U018	77

## Exclusive Parts

Number	Part Name	Group	ID
D0741454	DC MOTOR:DIA49:9.8W:BLS	U012	23
		U018	78
D0741460	BRACKET:AUXILIARY:DRIVE:EXIT	U018	79
D0741464	SHAFT:RIGHT:DRIVE:USED TONE R:ASS'Y	U018	80
D0741465	BRACKET:TENSION:DRIVE:USED TONER:ASS'Y	U018	81
D0741466	BRACKET:TIGHTENER:DRIVE:USED TONER:ASS'Y	U018	82
D0741468	BRACKET:MIDDLE:DRIVE:USED TONER:ASS'Y	U018	83
D0741470	SHAFT:LEFT:DRIVE:USED TONER:ASS'Y	U018	84
D0741473	BRACKET:TENSIONER:DRIVE UNIT:USED TONER:ASS'Y	U018	85
D0741476	HOLDER:RIGHT:DRIVE:USED TONER	U018	86
D0741484	HOLDER:LEFT:DRIVE:USED TONER	U018	87
D0741486	BRACKET:MOTOR:DRIVE:USED TONER	U018	88
D0741487	BRACKET:DRIVE UNIT:USED TONER	U018	89
D0741496	JOINT:DRIVE:USED TONER	U018	90
D0741498	BRACKET:SENSOR	U018	91
D0742020	SHIELD GLASS:ASS'Y	U005_S001	9
		U005_S002	9
		U005_S003	9
D0742172	BRACKET:SOLENOID:ON-OFF	U008	25
D0742178	TENSION SPRING:SOLENOID:ON-OFF	U008	26
D0742181	CONNECTOR:1POLE	U008	27
D0742192	SHEET:DISCHARGE LAMP	U008_S008	28
		U008_S011	28
		U008_S014	28
		U008_S017	28
		U008_S020	28
D0742252	FRAME:PHOTOCONDUCTOR	U008	29

Number	Part Name	Group	ID
D0742272	BRACKET:TEMPERATURE & HUMIDITY SENSOR	U008	30
D0742274	BRACKET:ELECTRIC POTENTIAL SENSOR	U008	31
D0742366	LEVER:LOCK:CHARGE UNIT	U008_S008	32
		U008_S011	32
		U008_S014	32
		U008_S017	32
		U008_S020	32
D0742367	HOLDER:LOCK:CHARGE UNIT	U008_S008	33
		U008_S011	33
		U008_S014	33
		U008_S017	33
D0742368	COMPRESSION SPRING:LOCK:CHARGE UNIT	U008_S008	34
		U008_S011	34
		U008_S014	34
		U008_S017	34
D0742376	LEVER:LOCK:PCU	U008_S008	35
		U008_S011	35
		U008_S014	35
		U008_S017	35
D0742377	TENSION SPRING:LOCK:PCU	U008_S008	36
		U008_S011	36
		U008_S014	36
		U008_S017	36
		U008_S020	36
D0742381	COMPRESSION SPRING:LOCK:CLEANING UNIT	U008_S008	37
		U008_S011	37
		U008_S014	37
		U008_S017	37
D0742382	HOLDER:LOCK:CLEANING UNIT:FRONT	U008_S008	38
		U008_S011	38
		U008_S014	38
		U008_S017	38

Exclusive Parts

Number	Part Name	Group	ID
		U008_S020	38
D0742383	LEVER:LOCK:CLEANING UNIT:FRONT	U008_S008	39
		U008_S011	39
		U008_S014	39
		U008_S017	39
		U008_S020	39
D0742386	HOLDER:LOCK:CLEANING UNIT:REAR	U008_S008	40
		U008_S011	40
		U008_S014	40
		U008_S017	40
		U008_S020	40
D0742392	COVER:PCU:FRONT:ASS'Y	U008_S008_S001	41
		U008_S011_S001	41
		U008_S014_S001	41
		U008_S017_S001	41
		U008_S020_S001	41
D0742393	COVER:PCU:FRONT	U008_S008_S001	42
		U008_S011_S001	42
		U008_S014_S001	42
		U008_S017_S001	42
		U008_S020_S001	42
D0742395	GROUND PLATE:PCU:ASS'Y	U008_S008_S001	43
		U008_S011_S001	43
		U008_S014_S001	43
		U008_S017_S001	43
		U008_S020_S001	43
D0742414	TRANSPORT SCREW:BASE:ASS'Y	U008_S007	44
		U008_S010	44
		U008_S013	44
		U008_S016	44
		U008_S019	44
D0742419	PLAIN SHAFT BEARING:TRANSPORT SCREW	U008_S007	45
		U008_S010	45
		U008_S013	45
		U008_S016	45
		U008_S019	45
D0742424	SEAL:BLADE:CLEANING:FRONT	U008_S007	46
		U008_S010	46

Number	Part Name	Group	ID
		U008_S013	46
		U008_S016	46
		U008_S019	46
D0742425	SEAL:BLADE:CLEANING:REAR	U008_S007	47
		U008_S010	47
		U008_S013	47
		U008_S016	47
		U008_S019	47
D0742448	TRANSPORT SCREW:APPLY:ASS'Y	U008_S007	48
		U008_S010	48
		U008_S013	48
		U008_S016	48
D0742459	JOINT:CLEANING UNIT	U008_S019	48
		U008_S007	49
		U008_S010	49
		U008_S013	49
D0742477	SHEET:STAY:APPLY	U008_S016	49
		U008_S019	49
		U008_S007_S001	50
D0742491	COVER:TONER OUTLET SUB-UNIT:CLEANING UNIT:ASS'Y	U008_S010_S001	50
		U008_S013_S001	50
		U008_S016_S001	50
		U008_S019_S001	50
D0742497	VIBRATING PLATE:TONER OUTLET SUB-UNIT	U008_S007	51
		U008_S010	51
		U008_S013	51
		U008_S016	51
D0742501	GEAR:21Z:RIGHT	U008_S019	51
		U008_S007	52
		U008_S010	52
		U008_S013	52
D0742501	GEAR:21Z:RIGHT	U008_S016	52
		U008_S019	52
		U008_S007_S002	53
		U008_S010_S002	53
D0742501	GEAR:21Z:RIGHT	U008_S013_S002	53
		U008_S016_S002	53
		U008_S019_S002	53

## Exclusive Parts

Number	Part Name	Group	ID
D0742502	GEAR:IDLER:20Z:LEFT	U008_S007_S002	54
		U008_S010_S002	54
		U008_S013_S002	54
		U008_S016_S002	54
		U008_S019_S002	54
D0742503	GEAR:IDLER:31Z:LEFT	U008_S007_S002	55
		U008_S010_S002	55
		U008_S013_S002	55
		U008_S016_S002	55
		U008_S019_S002	55
D0742540	DECAL:LOCK:CLEANING UNIT	U008_S008_S001	56
		U008_S011_S001	56
		U008_S014_S001	56
		U008_S017_S001	56
		U008_S020_S001	56
D0742541	DECAL:ARROW LABEL	U008	57
		U008_S008	57
		U008_S011	57
		U008_S014	57
		U008_S017	57
		U008_S020	57
D0742542	DECAL:GRIP	U008	58
		U008_S007	58
		U008_S010	58
		U008_S013	58
		U008_S016	58
		U008_S019	58
D0742544	DECAL:POSITIONING DISPLAY	U008_S008	59
		U008_S011	59
		U008_S014	59
		U008_S017	59
		U008_S020	59
D0742552	GUIDE PLATE:SLIDE RAIL:PCU	U008	60
D0742553	SLIDE RAIL:PCU:RIGHT	U008	61
D0742561	LOCK:SLIDE RAIL:PCU:RIGHT	U008	62
D0742572	STAY:SET SENSOR:PCU	U008	63
D0742575	ARM:SET SENSOR:PCU	U008	64
D0742576	HOLDER:SET SENSOR:PCU	U008	65

Number	Part Name	Group	ID
D0742577	CONNECTOR:DRAWER:4POLE:RE C	U008	66
D0742621	PLATE:DC MOTOR:TIMING ROLLE R:TRANSFER	U013	107
D0742622	BRACKET:DC MOTOR:TIMING ROL LER:TRANSFER	U013	108
D0742626	TIMING PULLEY:S2M:31T/31T	U013	109
D0742629	BRACKET:DC STEPPER MOTOR:T RANSPORT ROLLER:SHIFT	U013	110
D0742632	BRACKET:DC STEPPER MOTOR:M M56:CAM	U013	111
D0742634	BRACKET:DC STEPPER MOTOR:M M42:REGISTRATION:ENTRANCE	U013	112
D0742636	HOLDER:SENSOR:TRANSFER:TIM ING	U013	113
D0742642	GEAR:TIMING ROLLER:TRANSFER :Z59	U013	114
D0742643	TIMING ROLLER:TRANSFER:DRIV EN	U013	115
D0742652	LEVER:LINK:TRANSPORT ROLLER	U013	116
		U016_S008	91
D0742654	CASE:REMOVE PAPER DUST:ASS' Y	U013	117
D0742663	HOLDER:SENSOR:REGISTRATION :TIMING	U013	118
D0742665	REGISTRATION ROLLER:TIMING:D RIVE	U013	119
D0742679	HOLDER:DC STEPPER MOTOR:SH IFT	U013	120
D0742681	SHAFT:CAM:SHIFT	U013	121
D0742685	SYNCHRONOUS BELT:B80S2M190	U013	122
D0742686	DUCT:FAN:CONTACT IMAGE SEN SOR	U013	123
D0742687	HOLDER:HOME POSITION SENSO R:GATE	U013	124
D0742691	SHAFT:CAM	U013	125
D0742693	CAM:GATE	U013	126
D0742694	CAM:TRANSPORT ROLLER:SHIFT	U013	127

## Exclusive Parts

Number	Part Name	Group	ID
D0742711	TRANSPORT ROLLER:CONNECTING:LARGE CAPACITY TRAY	U013	128
D0742715	BRACKET:SOLENOID:PEEN	U013	129
D0742718	SHAFT:SHIFT	U013	130
D0742721	ARM:TRANSPORT ROLLER:SHIFT:TAKE SHEJTER	U013	131
D0742722	PROTECTION:ARM:TRANSPORT ROLLER:SHIFT:TAKE SHEJTER	U013	132
D0742732	GUIDE PLATE:SHIFT:UPPER:PEEN	U013_S002	133
D0742737	SHAFT:SHIFT:TAKE SHEJTER	U013_S002	134
D0742739	PRESSURE ROLLER:TRANSPORT ROLLER:SHIFT:DRIVEN	U013_S002	135
D0742740	SHAFT:SHIFT:DRIVEN:ROLLER	U013_S002	136
D0742741	BRACKET:SHIFT:DRIVEN:TAKE SHEJTER	U013_S002	137
D0742744	HOLDER:SHIFT:BEARING:FRONT	U013_S002	138
D0742745	HOLDER:SHIFT:BEARING:REAR	U013_S002	139
D0742748	SHAFT:ARM:REGISTRATION ROLLER:TIMING	U013	140
D0742749	ARM:REGISTRATION ROLLER:TIMING	U013	141
D0742750	STAY:SOLENOID	U013	142
D0742756	HOLDER:SENSOR:CONNECTING:LCT:NO.1	U013	143
D0742757	HOLDER:SENSOR:CONNECTING:LCT:NO.2	U013	144
D0742760	TRANSPORT ROLLER:SHIFT:DRIVE:PRESS FIT	U013_S002	145
D0742769	BRACKET:DC STEPPER MOTOR:REGISTRATION ROLLER:TIMING	U013	146
D0742771	SHAFT:REGISTRATION ROLLER:TIMING:DRIVEN	U013	147
D0742772	COVER:BEARING	U013	148
D0742773	FIX STAND:GUIDE PLATE:TIMING:TRANSFER:EXIT	U013	149
D0742777	CAM:REGISTRATION ROLLER:TIMING	U013	150
D0742783	REGISTRATION GUIDE:OPEN AND	U013	151

Number	Part Name	Group	ID
	CLOSE		
D0742786	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:LOWER	U013	152
D0742789	HOLDER:DOUBLE FEED SENSOR:RADIATE	U013	153
D0742794	HOLDER:DOUBLE FEED SENSOR:PHOTO	U013	154
D0742795	GUIDE PLATE:REGISTRATION:ENTRANCE:LOWER	U013	155
D0742797	STAY:CONNECTION:LARGE CAPACITY TRAY	U013	156
D0742799	GUIDE PLATE:CONNECTION:LCT:LOWER	U013	157
D0742809	COVER:HARNESS:PAPER FEED UNIT:FRONT	U013	158
D0742813	HOOK:COIL SPRING:GATE	U013	159
D0742815	BRACKET:CONTACT POINT:GUIDE PLATE:REAR	U013	160
D0742818	FIX STAND:GUIDE PLATE:REAR	U013	161
D0742850	GUIDE PLATE:VERTICAL TRANSPORT:RIGHT	U013	162
D0742864	GUIDE PLATE:DUPLEX:RIGHT:UPPER	U013	163
D0742873	GUIDE PLATE:PULL OUT:RIGHT:VERTICAL TRANSPORT	U013	164
D0742876	SHAFT:LOCK:GUIDE PLATE	U013	165
D0742881	TRANSPORT ROLLER:REGISTRATION:ENTRANCE:DRIVE:PRESS FIT	U013	166
D0742882	TRANSPORT ROLLER:DUPLEX:RIGHT:NO.1:PRESS FIT	U013	167
D0742896	HOLDER:DC SOLENOID:VERTICAL TRANSPORT:UPPER	U013	168
D0742899	HOLDER:DC SOLENOID:VERTICAL TRANSPORT:LOWER:PEEN	U013	169
D0742903	DC SOLENOID:VERTICAL TRANSPORT:UPPER:PRESS FIT	U013	170
D0742904	DC SOLENOID:PRESS FIT	U013	171
D0742908	BRACKET:DC STEPPER MOTOR:D	U013	172



## Exclusive Parts

Number	Part Name	Group	ID
	UPLEX:RIGHT		
D0742912	BRACKET:SENSOR:DUPLEX:SHORT	U013	173
D0742924	COVER:HARNESS	U013	174
D0742926	BRACKET:SENSOR:VERTICAL TRANSPORT:NO.2	U013	175
D0742929	BRACKET:SENSOR:VERTICAL TRANSPORT:NO.3	U013	176
D0742930	SHAFT:LINK:ON-OFF:VERTICAL TRANSPORT:LOWER	U013	177
D0742931	SHAFT:LINK:ON-OFF:VERTICAL TRANSPORT:UPPER	U013	178
D0742934	SHAFT:ON-OFF:LARGE CAPACITY TRAY:CONNECTING	U013	179
D0742935	GUIDE:DUPLEX:OPEN AND CLOSE:RIGHT:LOWER	U013	180
D0742938	GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER:PEEN	U013	181
D0742941	TIMING PULLEY:S2M:30T	U013 U016	182 92
D0742942	PIN:GUIDE PLATE:CONNECTION:LARGE CAPACITY TRAY:UPPER	U013	183
D0742955	GUIDE PLATE:TIMING:TRANSFER	U013	184
D0742960	GUIDE PLATE:REGISTRATION:ENTRANCE:UPPER	U013	185
D0742962	BRACKET:MISFEED REMOVAL:TIMING ROLLER:TRANSFER	U013	186
D0742964	STAY:REGISTRATION:RIGHT UPPER	U013	187
D0742965	HOLDER:PRESSURE:DRIVEN ROLLER:DUPLEX:EXIT	U013	188
D0742969	SHAFT:MISFEED REMOVAL:TIMING ROLLER:TRANSFER	U013	189
D0742970	CAM:GUIDE PLATE:OPEN AND CLOSE	U013	190
D0742971	PLATE:LINK:OPEN AND CLOSE:REAR	U013	191
D0742972	LEVER:GUIDE PLATE:OPEN AND	U013	192

Number	Part Name	Group	ID
	CLOSE:FRONT		
D0742974	STOPPER:LEVER:TRANSPORT UNIT:LEFT	U013	193
D0742975	STOPPER:GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY	U013	194
D0742977	COVER:HARNESS:FRONT UPPER	U013	195
D0742979	LEVER:GUIDE PLATE	U013_S003	196
D0742984	DECAL:PULL OUT:RIGHT:B1	U001	13
D0742985	DECAL:PULL OUT:RIGHT:B3	U001	14
D0742986	DECAL:PULL OUT:RIGHT:B4	U001	15
D0742987	DECAL:PULL OUT:RIGHT:B6	U001	16
D0742988	DECAL:PULL OUT:RIGHT:B7	U013	197
D0742989	DECAL:PULL OUT:RIGHT:Z2	U001	17
D0742990	DECAL:PULL OUT:RIGHT:Z4	U013_S003	198
D0743033	GUIDE PLATE:CONNECTING	U013	199
D0743038	BRACKET:DUPLEX:EXIT	U013	200
D0743039	GUIDE PLATE:DUPLEX:EXIT	U013	201
D0743047	BRACKET:HOLDER:DUPLEX:ASS'Y	U013 U016	202 93
D0743105	DC MOTOR:DIA35.8:24V:4.1W	U013	203
D0743171	TIMING ROLLER:TRANSFER:DRIVE:PRESS FIT	U013	204
D0743173	TIMING PULLEY:S2M:25T	U006 U013 U016 U017	272 205 94 15
D0743321	PLATE:FILTER	U008_S008 U008_S011 U008_S014 U008_S017 U008_S020	67 67 67 67 67
D0743330	ENTRANCE SEAL:DEVELOPMENT:ASS'Y	U008_S008 U008_S011 U008_S014 U008_S017 U008_S020	68 68 68 68 68
D0743352	SEAL:GUIDE:TONER SUPPLY:UPPER	U008_S008 U008_S011	69 69

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Number	Part Name	Group	ID
		U008_S014	69
		U008_S017	69
		U008_S020	69
D0743362	ELECTRODE PLATE:DEVELOPMENT BIAS:FRONT	U008_S008	70
		U008_S011	70
		U008_S014	70
		U008_S017	70
		U008_S020	70
D0743367	ELECTRODE PLATE:DEVELOPMENT BIAS:REAR UPPER	U008_S008	71
		U008_S011	71
		U008_S014	71
		U008_S017	71
		U008_S020	71
D0743368	ELECTRODE PLATE:DEVELOPMENT BIAS:REAR LOWER	U008_S008	72
		U008_S011	72
		U008_S014	72
		U008_S017	72
		U008_S020	72
D0743427	RADIAL BALL BEARING:DIA8XDIA16X5	U008_S008	73
		U008_S011	73
		U008_S014	73
		U008_S017	73
		U008_S020	73
D0743440	COVER:INSERT:DEVELOPER	U008_S008	74
		U008_S011	74
		U008_S014	74
		U008_S017	74
		U008_S020	74
D0743446	RECEPTACLE:DEVELOPMENT BIAS:ASS'Y	U008_S001	75
		U008_S002	75
		U008_S003	75
		U008_S004	75
		U008_S005	75
D0743490	FUNNEL:DEVELOPER	U006	273
D0743533	ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:ASS'Y	U007_S001	58
		U007_S004	58
		U007_S007	58
		U007_S010	58

Number	Part Name	Group	ID
D0743548	GEAR:IDLER:TRANSPORT SCREW: LARGE	U007	59
D0743703	(D203/D204):GEAR:TONER BOTTLE:DIA92	U007_S026	60
D0743708	(D203/D204):SPRING LOCK WASHER:DRIVE SUB-UNIT:TONER BOTTLE	U007_S026	61
D0743721	(D203/D204):JOINT:DRIVE:TONER SUPPLY UNIT	U007_S026	62
D0743736	SEAL:NOZZLE:NOZZLE COVER	U007_S025	64
D0743741	(D203/D204):STOPPER:SHUTTER:TONER CARTRIDGE:TYPE A	U007_S025	65
D0743742	(D203/D204):HOLDER:STOPPER:SHUTTER:TYPE A	U007_S025	66
D0743743	(D203/D204):SPRING PLATE:STOPPER:SHUTTER:TYPE B	U007_S025	67
D0743745	(D203/D204):SEAL:HOLDER:STOPPER:RIGHT	U007_S025	68
D0743746	(D203/D204):SEAL:HOLDER:STOPPER:LEFT	U007_S025	69
D0743756	SEAL:BLOCK LIGHT:LEVER	U007	70
		U007_S025	70
D0743757	MAGNET CATCH PLEET:TONER SUPPLY SUB-UNIT:UPPER	U007_S021	71
D0743763	(D203/D204):NOZZLE COVER:TONER SUPPLY SUB-UNIT	U007_S025	72
D0743766	(D203/D204):PLATE:COIL SPRING	U007_S025	73
D0743768	(D203/D204):TENSION SPRING:SHUTTER:TONER SUPPLY UNIT	U007_S025	74
D0743808	CASE:TENSION:ROLLER:ASS'Y	U009_S001	62
D0743821	TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:COLLAR	U009	63
D0743822	ROLLER:OPPOSED:BELT CLEANING:PRESS FIT	U009	64
D0743829	DECAL:POSITIONING DISPLAY:TCRU	U007	75
		U008_S008_S001	76
		U008_S011_S001	76
		U008_S014_S001	76

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Number	Part Name	Group	ID
		U008_S017_S001	76
		U008_S020_S001	76
		U009	65
D0743830	DECAL:OPERATE:LEVER:INTERMEDIATE TRANSFER	U009	66
D0743841	SEAL:RIGHT:INTERMEDIATE TRANSFER	U009	67
D0743842	COVER:HARNESS:SECOND:INTERMEDIATE TRANSFER	U009	68
D0743845	FLAT NUT:INNER COVER:INTERMEDIATE TRANSFER	U009	69
D0743846	INNER COVER:BELT CLEANING	U009	70
D0743853	PLATE:FRAME:INTERMEDIATE TRANSFER	U009	71
D0743855	BRACKET:SENSOR:VACUUM	U014_S001	17
D0743858	PULLEY:DRIVE:VACUUM	U014	18
D0743863	SHAFT:DRIVEN:FLAT CONVEYER BELT	U014_S001	19
D0743871	STOPPER:WIRE:PULLEY	U009	72
D0743872	PULLEY:DRIVE WERE:ASS'Y	U009	73
D0743873	FEELER:DRIVE WERE	U009	74
D0743874	BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:INNER BACK:ASS'Y	U009	75
D0743878	HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK	U009	76
D0743881	BRACKET:DC STEPPER MOTOR:POSITIONING CONTROL	U009	77
D0743887	BRACKET:ON-OFF:TRANSFER ROLLER	U009	78
D0743889	BRACKET:POSITIONING SENSOR:FLAT BELT-TRANSFER	U009	79
D0743892	LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U009	80
D0743896	COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER	U009	81
D0743898	BRACKET:POSITIONING SENSOR:SLACK PREVENTION	U009	82

Number	Part Name	Group	ID
D0743899	LEVER:POSITIONING SENSOR:SLACK PREVENTION	U009	83
D0743921	SHAFT:COOLING:ENTRANCE	U016	95
D0743927	GUIDE PLATE:BELT:LOWER:PEEN	U016	96
D0743932	LEVER:STOPPER	U016	97
D0743943	ROLLER:FUSING EXIT:DRIVEN:ASS'Y	U016_S001	98
D0743951	SHAFT:GRIP:GUIDE PLATE	U016_S001	99
D0743986	BRACKET:CAP:HEAT PIPE:LOWER	U016	100
D0743991	PLATE:EXIT:ENTRANCE	U016	101
D0744000	SUPPORTING PLATE:LEVER:PRESSURE	U015_S001	104
		U015_S002	104
		U015_S003	104
		U015_S004	104
D0744009	HOLDER:M5	U015_S001	105
		U015_S002	105
		U015_S003	105
		U015_S004	105
D0744016	LEVER:WEB:ASS'Y	U015_S001	106
		U015_S002	106
		U015_S003	106
		U015_S004	106
D0744060	SIDE PLATE:PRESSURE:REAR	U015_S001	107
		U015_S002	107
		U015_S003	107
		U015_S004	107
D0744061	CLAMP:HARNESS:PRESSURE	U015_S001	108
		U015_S002	108
		U015_S003	108
		U015_S004	108
D0744062	BRACKET:THERMISTOR:PRESSURE	U015_S001	109
		U015_S002	109
		U015_S003	109
		U015_S004	109
D0744063	HOUSING:THERMOSTAT:ASS'Y	U015_S001	110
		U015_S002	110
		U015_S003	110
		U015_S004	110

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Number	Part Name	Group	ID
D0744064	COVER:THERMOSTAT:PRESSURE	U015_S001	111
		U015_S002	111
		U015_S003	111
		U015_S004	111
D0744065	COVER:TEMPERATURE SENSOR:PRESSURE	U015_S001	112
		U015_S002	112
		U015_S003	112
		U015_S004	112
D0744066	LIQUID STREAM PLATE:PRESSURE:ENTRANCE	U015_S001	113
		U015_S002	113
		U015_S003	113
		U015_S004	113
D0744089	DUCT:PRESSURE:LOWER	U015_S001	114
		U015_S002	114
		U015_S003	114
		U015_S004	114
D0744090	DUCT:PRESSURE:EXIT:CONNECTING:A	U015_S001	115
		U015_S002	115
		U015_S003	115
		U015_S004	115
D0744091	DUCT:PRESSURE:EXIT:CONNECTING:B	U015_S001	116
		U015_S002	116
		U015_S003	116
		U015_S004	116
D0744092	DUCT:PRESSURE:EXIT	U015_S001	117
		U015_S002	117
		U015_S003	117
		U015_S004	117
D0744094	FIX STAND:TERMINAL:HEATER:ASSY	U015_S001	118
		U015_S002	118
		U015_S003	118
		U015_S004	118
D0744095	JOINT UNIT:PAPER FEED SENSOR:PRESSURE:FRONT	U015_S001	119
		U015_S002	119
		U015_S003	119
		U015_S004	119
D0744096	TERMINAL:CONNECTING	U015_S001	120
		U015_S002	120

Number	Part Name	Group	ID
		U015_S003	120
		U015_S004	120
D0744097	TAB:TERMINAL:CONNECTING	U015_S001	121
		U015_S002	121
		U015_S003	121
		U015_S004	121
D0744098	COVER:TERMINAL:CONNECTING	U015_S001	122
		U015_S002	122
		U015_S003	122
		U015_S004	122
D0744099	COVER:HARNESS:FIRST:LOWER	U015_S001	123
		U015_S002	123
		U015_S003	123
		U015_S004	123
D0744100	COVER:BASE:ID	U015_S001	124
		U015_S002	124
		U015_S003	124
		U015_S004	124
D0744102	COLLAR:DIA10X:DIA14X:12	U015_S001	125
		U015_S002	125
		U015_S003	125
		U015_S004	125
D0744103	CAM:PRESSURE:A	U015_S001	126
		U015_S002	126
		U015_S003	126
		U015_S004	126
D0744104	FEELER:CAM:PRESSURE:FRONT	U015_S001	127
		U015_S002	127
		U015_S003	127
		U015_S004	127
D0744107	COLLAR:DIA10XDIA14X9.4	U015_S001	128
		U015_S002	128
		U015_S003	128
		U015_S004	128
D0744123	LEVER:STRIPPER PLATE:PLATE	U015_S001	129
		U015_S002	129
		U015_S003	129
		U015_S004	129

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Number	Part Name	Group	ID
D0744124	BRACKET:STRIPPER PLATE:PLATE:PEEN	U015_S001	130
		U015_S002	130
		U015_S003	130
		U015_S004	130
D0744138	COLLAR:DIA5XDIA7X10	U015_S001	131
		U015_S002	131
		U015_S003	131
		U015_S004	131
D0744139	LEVER:STRIPPER PLATE:PRESSURE	U015_S001	132
		U015_S002	132
		U015_S003	132
		U015_S004	132
D0744144	LEVER:PAPER EXIT UNIT:FRONT	U015_S001	133
		U015_S002	133
		U015_S003	133
		U015_S004	133
D0744145	LEVER:PAPER EXIT UNIT:REAR	U015_S001	134
		U015_S002	134
		U015_S003	134
		U015_S004	134
D0744172	COVER:HARNESS:FIRST	U015_S001	135
		U015_S002	135
		U015_S003	135
		U015_S004	135
D0744180	HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y	U015_S001	136
		U015_S002	136
		U015_S003	136
		U015_S004	136
D0744181	ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER:MIDDLE	U015_S001	137
		U015_S002	137
		U015_S003	137
		U015_S004	137
D0744182	ELECTRODE PLATE:THERMOSTAT:HEAT ROLLER	U015_S001	138
		U015_S002	138
		U015_S003	138
		U015_S004	138
D0744183	TAB:TERMINAL:187:2P:UPPER	U015_S001	139
		U015_S002	139

Number	Part Name	Group	ID
		U015_S003	139
		U015_S004	139
D0744184	TAB:TERMINAL:187:2P:LOWER	U015_S001	140
		U015_S002	140
		U015_S003	140
		U015_S004	140
D0744207	COVER:GREASE:GEAR:JOINT:PRESSURE	U015_S001	141
		U015_S002	141
		U015_S003	141
		U015_S004	141
D0744208	COVER:GUARD:SIDE PLATE:REAR	U015_S001	142
		U015_S002	142
		U015_S003	142
		U015_S004	142
D0744224	JOINT:KNOB:FUSING	U015_S001	143
		U015_S002	143
		U015_S003	143
		U015_S004	143
D0744225	KNOB:FUSING	ACCESSORIES	12
D0744227	BOLT:M5:ROUND POINT	U015_S001	144
		U015_S002	144
		U015_S003	144
		U015_S004	144
D0744235	SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER	U015_S001	145
		U015_S002	145
		U015_S003	145
		U015_S004	145
D0744264	BRACKET:DRAWER	U015_S001	146
		U015_S002	146
		U015_S003	146
		U015_S004	146
D0744265	BRACKET:DRAWER:LOWER	U015_S001	147
		U015_S002	147
		U015_S003	147
		U015_S004	147
D0744266	CLAMP:HARNESS:PRESSURE:HEATER:REAR	U015_S001	148
		U015_S002	148
		U015_S003	148

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Number	Part Name	Group	ID
		U015_S004	148
D0744269	PIN:HANDLE:COVER	U015_S001	149
		U015_S002	149
		U015_S003	149
		U015_S004	149
D0744277	GUIDE PLATE:EXIT:CONNECTING:UPPER:SHEET	U015_S001	150
		U015_S002	150
		U015_S003	150
		U015_S004	150
D0744280	COVER:GUIDE PLATE:EXIT:UPPER	U015_S001	151
		U015_S002	151
		U015_S003	151
		U015_S004	151
D0744281	BRACKET:TORSION SPRING:PEEN	U015_S001	152
		U015_S002	152
		U015_S003	152
		U015_S004	152
D0744283	COVER:DRAWER:UPPER	U015_S001	153
		U015_S002	153
		U015_S003	153
		U015_S004	153
D0744284	GRIP:FUSING UNIT:REAR:FIBER	U015_S001	154
		U015_S002	154
		U015_S003	154
		U015_S004	154
D0744289	COVER:FUSING UNIT:FRONT:WINDOW	U015_S001	155
		U015_S002	155
		U015_S003	155
		U015_S004	155
D0744300	SPRING PLATE:CLEANING UNIT:FUSING	U015_S005	156
D0744302	PLAIN SHAFT BEARING:ROLLER:REAR	U015_S005	157
D0744303	FEELER:CLEANING	U015_S005	158
D0744304	SHAFT:WORM GEAR:SUB-ASS'Y	U015_S005	159
D0744308	BRACKET:FRONT:WEB	U015_S005	160
D0744309	BRACKET:FRONT:AUXILIARY	U015_S005	161
D0744310	BRACKET:REAR	U015_S005	162

Number	Part Name	Group	ID
D0744311	BRACKET:REAR:WEB	U015_S005	163
D0744314	BRACKET:REAR:PIN	U015_S005	164
D0744325	COVER:WEB:CLEANING FELT	U015_S005_S001	165
D0744333	ROLLER:PLATE	U015_S005	166
D0744350	BRACKET:DRAWER:FUSING SECTION:24	U015	167
D0744351	STEPPED SCREW:DIA5.4DIA:DIA3.5:M3	U015	168
		U016	102
		U022	33
D0744352	JOINT:GEAR:WEB:DRIVE	U015	169
D0744353	COVER:GEAR:JOINT	U015	170
D0744354	GEAR:SLOW DOWN:WORM GEAR	U015	171
D0744356	BRACKET:LEVER:WEB:DRIVE SUB-UNIT	U015	172
D0744364	BRACKET:WEB:CLEANING	U015	173
D0744371	GRIP:SLIDER:FUSING	U015	174
D0744372	BRACKET:WEB:PHOTOINTERRUPTOR:MAIN	U015	175
D0744380	DECAL:H-TEMP WARNING:FUSING:WEB	U015_S005_S001	176
D0744381	DECAL:FUSING UNIT:POSITIONING	U015_S001	177
		U015_S002	177
		U015_S003	177
		U015_S004	177
D0744391	HOLDER:KNOB:FUSING:DUAL FACES TEPE	ACCESSORIES	13
D0744398	DUCT:PRESSURE:CONNECTING:A	U015	178
D0744399	DUCT:PRESSURE:CONNECTING:B	U015	179
D0744514	GATE:DUPLEX:EXIT:ASS'Y	U016	103
D0744519	COVER:HARNESS:SWITCHBACK:LEFT LOWER	U016	104
D0744528	BRACKET:SENSOR:EXIT:EXIT	U016	105
D0744529	COVER:PAPER EXIT SUB-UNIT:EXIT	U022	34
D0744541	DAMPING INSULATION:REVERSE:ADHESION	U016_S006	106
D0744549	DECAL:MISFEED REMOVAL:EXIT	U001	18
D0744550	GATE:REVERSE:EXIT:ASS'Y	U016	107

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Number	Part Name	Group	ID
D0744551	DECAL:PULL OUT:LEFT:Z1	U001	19
D0744552	DECAL:PULL OUT:LEFT:Z3	U016_S012	108
D0744553	DECAL:PULL OUT:LEFT:D1	U001	20
D0744554	DECAL:PULL OUT:LEFT:D3	U016_S001	109
D0744555	DECAL:PULL OUT:LEFT:D4	U016	110
D0744556	DECAL:PULL OUT:LEFT:D5	U016	111
D0744557	DECAL:H-TEMP WARNING:EXIT	U001	21
D0744559	DECAL:RECEIVING SUB-UNIT:E	U017	16
D0744567	SHAFT:LOCK:REVERSE	U016	112
D0744577	GATE PAWL:SWITCHBACK	U016	113
D0744581	BRACKET:LEVER:REVERSE	U016	114
D0744583	DC SOLENOID:REVERSE ROLLER:LINK	U016	115
D0744602	GUIDE:REVERSE	U016	116
D0744608	DC SOLENOID:GATE PAWL:EXIT:ASS'Y	U016_S004	117
D0744611	DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y	U016_S007	118
D0744613	EXIT ROLLER:DRIVE:REVERSE:EXIT:PRESS FIT	U016	119
D0744625	COVER:REVERSE UNIT:LEFT LOWER	U016	120
D0744626	DAMPING INSULATION:REVERSE:ENTRANCE:UPPER	U016_S009	121
D0744627	DAMPING INSULATION:REVERSE:ENTRANCE:LOWER	U016 U016_S009	122 122
D0744628	DAMPING INSULATION:REVERSE:UPPER	U016_S006	123
D0744629	DAMPING INSULATION:DUPLEX:ENTRANCE	U016_S011	124
D0744630	DAMPING INSULATION:COVER:REVERSE UNIT	U016	125
D0744631	DAMPING INSULATION:REVERSE:LOWER	U016_S006 U016_S009	126 126
D0744650	LINK:REVERSE ROLLER:ASS'Y	U016_S008	127
D0744656	LEVER:GATE PAWL:REVERSE	U016	128
D0744657	BRACKET:COUPLING:DC BRUSHLESS MOTOR	U016	129

Number	Part Name	Group	ID
D0744665	SHAFT:DRIVE:COUPLING:EXIT	U016	130
D0744667	GUIDE:DUPLEX:ENTRANCE	U016	131
D0744670	BRACKET:DUPLEX:REVERSE:SENSOR	U016	132
D0744682	PAPER EXIT SUB-UNIT:EXIT:MAIN	U016	133
D0744683	JOINT:EXIT:DRIVE	U013 U016	206 134
D0744690	PIN:PLATE	U016	135
D0744693	PLATE:PIN:LEFT LOWER:PEEN	U016	136
D0744696	SHAFT:GRIP:GUIDE PLATE	U016	137
D0744698	LEVER:LOCK:GUIDE PLATE	U016 U016_S001	138 138
D0744710	KNOB:TRANSPORT ROLLER:AUXILIARY:PRESS FIT	U016	139
D0744802	HOLDER:PRESSURE ROLLER:DUPLEX:NO.2	U016	140
D0744806	PLATE:OPEN AND CLOSE:DUPLEX:RIGHT LOWER	U016	141
D0744813	GUIDE:DUPLEX:OPEN AND CLOSE:LOWER	U016	142
D0744817	PLATE:GUARD:DRAWER:DUPLEX	U016	143
D0744826	GRIP:DUPLEX:GUIDE PLATE:LEFT	U016_S012	144
D0744853	INNER COVER:RECEIVING SUB-UNIT:LEFT LOWER	U017	17
D0744854	INNER COVER:RECEIVING SUB-UNIT:LEFT LOWER:LED	U006	274
D0744857	GUIDE PLATE:RECEIVING SUB-UNIT:LEFT LOWER:LEFT	U017	18
D0744860	GUIDE PLATE:RECEIVING SUB-UNIT:LEFT LOWER:LOWER	U017	19
D0744865	BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER	U017	20
D0744871	GUIDE PLATE:TRANSPORT ROLLER:DUPLEX:REVERSE	U017	21
D0744872	BRACKET:TRANSPORT ROLLER:DUPLEX:REVERSE:RIGHT	U017	22
D0744875	BRACKET:MOTOR:DUPLEX:REVERSE	U017	23

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Number	Part Name	Group	ID
D0744881	GUIDE PLATE:PRESSURE ROLLER:DUPLICATE:REVERSE	U017	24
D0744885	GUIDE PLATE:PRESSURE ROLLER:DUPLICATE:REVERSE:LEFT	U017	25
D0745414	PCB:TCRU-IDB	U015_S001	180
		U015_S002	180
		U015_S003	180
		U015_S004	180
D0745870	DUCT:AUXILIARY:POWER SUPPLY UNIT	U020	50
D0745911	BRACKET:NOISE FILTER	U019	36
D0745916	SPRING PLATE:SAFETY SWITCH	U019	37
D0745917	ARM:SAFETY SWITCH	U019	38
D0745920	BRACKET:MAIN SWITCH	U019	39
D0746055	FLAT BELT-TRANSFER:SERVICE PARTS:ASSY	U009	84
D0746066	ROLLER:DRIVEN:INTERMEDIATE TRANSFER:NO.2:ASSY	U009	85
D0746074	TENSION SPRING:SLEEVE:WIRE:INTERMEDIATE TRANSFER	U009	86
D0746075	GRIP:INTERMEDIATE TRANSFER:LEFT	U009	87
D0746076	DUCT:TM SENSOR:INTERMEDIATE TRANSFER	U009	88
D0746078	COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER	U016	145
		U022	35
D0746088	COVER:INTERMEDIATE TRANSFER:ASSY	U009	89
D0746092	BRACKET:HEATER:INTERMEDIATE TRANSFER	U009	90
D0746097	THERMOSTAT:INTERMEDIATE TRANSFER	U009	91
D0746109	PLATE:BLADE:BELT CLEANING	U009	92
D0746121	BRACKET:SENSOR:ON-OFF:TRANSFER ROLLER	U009	93
D0746125	FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK	U009	94
D0746130	SPRING PLATE:EARTH:INTERMEDIATE	U009	95

Number	Part Name	Group	ID
	IATE TRANSFER:ASSY		
D0746134	PLAIN SHAFT BEARING:INSULATE	U009	96
D0746142	CAM:INTERMEDIATE TRANSFER:BLACK	U009	97
D0746144	BRACKET:INTERMEDIATE TRANSFER:FRONT	U009	98
D0746145	BRACKET:INTERMEDIATE TRANSFER:REAR	U009	99
D0746146	BRACKET:BIAS:INTERMEDIATE TRANSFER	U009	100
D0746147	TERMINAL:INTERMEDIATE TRANSFER	U009	101
D0746148	SHAFT:CAM:INTERMEDIATE TRANSFER:COLLAR	U009	102
D0746149	CAM:INTERMEDIATE TRANSFER:COLLAR	U009	103
D0746153	SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:FRONT:ASSY	U009	104
D0746155	SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:REAR:ASSY	U009	105
D0746156	TENSION SPRING:ON-OFF:SLIDE RAIL	U009	106
D0746158	ROLLER:INTERMEDIATE TRANSFER:ASSY	U009	107
D0746161	COVER:BIAS:INTERMEDIATE TRANSFER	U009	108
D0746162	TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER	U009	109
D0746163	GEAR:TIMING PULLEY:IDLER:INTERMEDIATE TRANSFER	U009	110
D0746164	SYNCHRONOUS BELT:ON-OFF:INTERMEDIATE TRANSFER	U009	111
D0746165	PULLEY:ON-OFF:BELT TENSIONER	U009	112
D0746168	TIGHTENER:INTERMEDIATE TRANSFER:ASSY	U009	113
D0746169	ROLLER:FRONT:INTERMEDIATE TRANSFER:LEFT	U009	114



## Exclusive Parts

Number	Part Name	Group	ID
D0746170	COIL SPRING:PRESSURE:TIGHTENER	U009	115
D0746171	GUIDE PLATE:COIL SPRING:PRESSURE:TIGHTENER	U009	116
D0746172	COLLAR:ON-OFF:INTERMEDIATE TRANSFER	U009	117
D0746175	PLAIN SHAFT BEARING:SLIDE RAIL:ON-OFF	U009	118
D0746179	GEAR:IDLER:INTERMEDIATE TRANSFER:Z17:Z53	U009	119
D0746180	COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER	U009	120
D0746197	TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER	U009	121
D0746216	SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASS'Y	U011_S001	20
D0746219	COIL SPRING:SHUTTER:DISCHARGE USED TONER	U011_S001	21
D0746228	ELECTRODE PLATE:FRAME	U011_S001	22
D0746230	CASE:TERMINAL:SEPARATION:ASS'Y	U013_S004	207
D0746238	JOINT:TRANSFER:DRIVE	U013	208
D0746240	SHAFT:CONTACT POINT:T/S UNIT	U013	209
D0746241	DECAL:GRIP:TRANSFER/SEPARATION UNIT	U011_S001	23
D0746242	DECAL:LEVER:TRANSFER/SEPARATION UNIT:FRONT	U013	210
D0746243	DECAL:LEVER:TRANSFER/SEPARATION UNIT:REAR	U013	211
D0746255	BRUSH ROLLER:TRANSFER ROLLER:ASS'Y	U011_S001	24
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	U011_S001	25
D0746270	HOLDER:BLADE:ASS'Y	U011_S001	26
D0746273	SEAL:HOLDER	U011_S001	27
D0746274	SEAL:HOLDER:UPPER	U011_S001	28
D0746276	PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASS'Y	U011_S001	29
D0746279	COIL SPRING:BLADE:TRANSFER	U011_S001	30

Number	Part Name	Group	ID
	ROLLER		
D0746280	GUIDE PLATE:ENTRANCE:TRANSFER ROLLER:ASS'Y	U011_S001	31
D0746291	COIL SPRING:COATING BAR	U011_S001	32
D0746294	TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y	U011_S001	33
D0746311	GEAR:TRANSFER ROLLER	U011_S001	34
D0746312	GEAR:IDLER:TRANSFER ROLLER	U011_S001	35
D0746313	GEAR:IDLER:COLLECTION COIL	U011_S001	36
D0746314	GEAR:COLLECTION COIL	U011_S001	37
D0746315	GEAR:BRUSH:APPLY	U011_S001	38
D0746324	GEAR:DRIVE:TRANSFER/SEPARATION UNIT	U013	212
D0746330	LEVER:PRESSURE:T/S UNIT:FRONT	U013	213
D0746333	SHAFT:LEVER:PRESSURE:TRANSFER ROLLER	U013	214
D0746334	COIL SPRING:PRESSURE:TRANSFER ROLLER	U009 U013	122 215
D0746335	SHAFT:CAM:TRANSFER/SEPARATION UNIT	U013	216
D0746336	CAM:TRANSFER/SEPARATION UNIT	U013	217
D0746337	LEVER:PRESSURE:T/S UNIT:REAR	U013	218
D0746338	PIN:LEVER:PRESSURE:TRANSFER ROLLER	U013	219
D0746340	LINK:HANDLE	U013	220
D0746343	LINK:HANDLE:MIDDLE	U013	221
D0746349	BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER	U013	222
D0746397	COIL SPRING:TENSION:ROLLER	U009_S001	123
D0746410	GROUND PLATE:BELT CLEANING	U010_S001	12
D0746411	COIL SPRING:EARTH:BELT CLEANING	U010_S001	13
D0746413	SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y	U010_S001_S001	14
D0746414	SCRAPER:BRUSH:REMOVE PAPER DUST	U010_S001_S001	15

## Exclusive Parts

Number	Part Name	Group	ID
D0746415	DUAL FACES TEPE:ENTRANCE SEAL:BELT CLEANING	U010_S001_S001	16
D0746416	SEAL:ENTRANCE SEAL:BELT CLEANING	U010_S001_S001	17
D0746417	SEAL:SCRAPER	U010_S001_S001	18
D0746420	BRUSH:REMOVE PAPER DUST:BELT CLEANING	U010_S001	19
D0746424	BLADE:CLEANING:BELT CLEANING:ASS'Y	U010_S001	20
D0746428	HOLDER:CLEANING:BELT CLEANING:ASS'Y	U010_S001	21
D0746431	COIL SPRING:BLADE:CLEANING:BELT CLEANING	U010_S001	22
D0746434	TONER COLLECTION COIL:BELT CLEANING:ASS'Y	U010_S001	23
D0746439	PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW	U010_S001	24
D0746440	GUIDE:DISCHARGE USED TONER:BELT CLEANING	U010_S001	25
D0746441	SHUTTER:TRANSPORT SCREW:BELT CLEANING	U010_S001	26
D0746442	COIL SPRING:DISCHARGE USED TONER	U010_S001	27
D0746443	SEAL:DISCHARGE USED TONER	U010_S001	28
D0746446	BRUSH:APPLY:BELT CLEANING	U010_S001	29
D0746450	COATING BAR:ASS'Y	U010_S001_S002	30
D0746454	ARM:COATING BAR:BELT CLEANING	U010_S001_S002	31
D0746455	COIL SPRING:COATING BAR	U010_S001_S002	32
D0746457	BLADE:APPLY:ASS'Y	U010_S001	33
D0746461	HOLDER:APPLY:BELT CLEANING:ASS'Y	U010_S001	34
D0746464	COIL SPRING:BLADE:APPLY:BELT CLEANING	U010_S001	35
D0746467	COIL SPRING:STOPPER:CASE:BELT CLEANING	U010_S001	36
D0746468	STOPPER:CASE:BELT CLEANING	U010_S001	37

Number	Part Name	Group	ID
D0746469	SLIDE RAIL:UPPER:BELT CLEANING	U010_S001	38
D0746470	RELEASE PLATE:BLADE:CLEANING	U010_S001	39
D0746471	RELEASE PLATE:BLADE:APPLY	U010_S001	40
D0746477	GEAR:BRUSH:REMOVE PAPER DUST:Z17	U010_S001	41
D0746478	GEAR:PULLEY:IDLER:BELT CLEANING	U010_S001	42
D0746479	GEAR:COLLECT:COIL:Z19	U010_S001	43
D0746480	PULLEY:BRUSH:APPLY:Z30	U010_S001	44
D0746481	JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING	U010_S001	45
D0746485	SEAL:CASE:BRUSH:FRONT	U010_S001	46
D0746486	SEAL:CASE:BRUSH:REAR	U010_S001	47
D0746488	SEAL:HOLDER:BEHIND:BELT CLEANING	U010_S001	48
D0746489	VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING	U010_S001	49
D0746490	SEAL:BASE:CASE:BELT CLEANING	U010_S001	50
D0746491	SEAL:CASE:CLEANING BLADE:FRONT	U010_S001	51
D0746492	SEAL:CASE:CLEANING BLADE:REAR	U010_S001	52
D0746495	LEVER:RELEASE:BLADE	U010_S001	53
D0746496	GRIP:BELT CLEANING	U010_S001	54
D0746497	DECAL:POSITIONING DISPLAY:TCRU	U006_S001	275
		U006_S002	275
		U006_S003	275
		U006_S004	275
		U007	76
		U010_S001	55
D0746511	PLAIN SHAFT BEARING:TONER RECYCLING SUB-UNIT	U013	223
		U012_S001	24
		U012_S004	24
D0746512	GEAR:Z35:TRANSPORT SCREW:P	U012_S005	24
		U012_S005	25

## Exclusive Parts

Number	Part Name	Group	ID
	CU:MAIN		
D0746514	SEAL:TONER OUTLET SUB-UNIT:PCU	U012_S005	26
D0746517	STEEL BALL:TONER OUTLET SUB-UNIT	U012_S001 U012_S005	27 27
D0746520	COVER:DISCHARGE USED TONER:DEVELOPMENT	U012	28
D0746531	TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y	U012_S001	29
D0746534	TRANSPORT SCREW:BELT CLEANING:MAIN:ASS'Y	U012_S001	30
D0746539	GEAR:Z29:TRANSPORT SCREW:BELT CLEANING	U012_S001	31
D0746540	SEAL:BELT CLEANING:MAIN	U012_S001	32
D0746541	SEAL:RING:TONER OUTLET SUB-UNIT:BELT CLEANING	U012_S001	33
D0746551	TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASS'Y	U012_S002	34
D0746564	TONER OUTLET SUB-UNIT:T/S UNIT:SHUTTER:OUTER	U012_S002	35
D0746565	TONER OUTLET SUB-UNIT:T/S UNIT:SHUTTER:INNER	U012_S002	36
D0746566	SEAL:VERTICAL TRANSPORT:LOWER	U012_S002	37
D0746567	SEAL:VERTICAL TRANSPORT:UPPER	U012_S002	38
D0746572	BRACKET:VERTICAL TRANSPORT:ASS'Y	U012_S003	39
D0746574	COVER:CAM:VERTICAL TRANSPORT	U012	40
D0746575	SHAFT:CAM:VERTICAL TRANSPORT	U012	41
D0746577	CAM:VERTICAL TRANSPORT:DIA15	U012	42
D0746578	GEAR:Z37:CAM:VERTICAL TRANSPORT	U012	43
D0746579	SEAL:COVER:CAM:VERTICAL TRANSPORT	U012	44

Number	Part Name	Group	ID
D0746585	GEAR:Z38/Z24:VERTICAL TRANSPORT	U012	45
D0746586	GEAR:Z35:IDLER:VERTICAL TRANSPORT	U012	46
D0746590	COLLECTION BOTTLE:ASS'Y	U012_S007	47
D0746601	TONER OUTLET SUB-UNIT:LOWER:ASS'Y	U012_S004	48
D0746604	TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y	U012_S004	49
D0746609	GEAR:Z23:TRANSPORT SCREW:LOWER	U012_S004	50
D0746610	SEAL:RING:TONER OUTLET SUB-UNIT:LOWER	U012_S004	51
D0746626	INNER COVER:TONER RECYCLING SUB-UNIT	U012	52
D0746627	COLLECTION BOTTLE:SMALL:ASS'Y	U012_S006	53
D0746629	COVER:COLLECTION BOTTLE:SMALL	U012_S006	54
D0746630	PIPE:COLLECTION BOTTLE:SMALL	U012_S006	55
D0746631	SHUTTER:TONER RECYCLING SUB-UNIT:SMALL	U012_S006	56
D0746632	COMPRESSION SPRING:SHUTTER:SMALL	U012_S006	57
D0746633	COVER:BEARING:SMALL	U012_S006	58
D0746634	AGITATOR:SMALL	U012_S006	59
D0746635	TRANSPORT SCREW:SMALL:ASS'Y	U012_S006	60
D0746640	PLAIN SHAFT BEARING:TRANSPORT SCREW:SMALL	U012_S006	61
D0746641	PLAIN SHAFT BEARING:SMALL:GEAR	U012_S006	62
D0746642	PLAIN SHAFT BEARING:SMALL	U012_S006	63
D0746643	GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31	U012_S006	64
D0746644	GEAR:AGITATOR:COLLECTION BOTTLE:SMALL:Z49/Z41	U012_S006	65

## Exclusive Parts

Number	Part Name	Group	ID
D0746645	GEAR:AGITATOR:COLLECTION BOTTLE:SMALL:Z41	U012_S006	66
D0746646	SEAL:TONER RECYCLING SUB-UNIT:SMALL	U012_S006	67
D0746647	BRACKET:PUSH SWITCH	U012	68
D0746648	LINK:PUSH SWITCH:TONER RECYCLING SUB-UNIT	U012	69
D0746659	SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y	U012	70
D0746663	TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63	U012	71
D0746664	GEAR:IDLER:Z49/Z27	U012	72
D0746665	GEAR:JOINT:COLLECTION BOTTLE:Z65	U012	73
D0746666	GEAR:IDLER:Z37/Z28	U012	74
D0746667	HOLDER:RADIAL BALL BEARING:JOINT	U012	75
D0746668	SEAL:PIPE:TONER RECYCLING SUB-UNIT:SMALL	U012_S006	76
D0746669	SPRING PLATE:PUSH SWITCH	U012	77
D0746684	SEAL:TANK:USED TONER:COLLECT	U012_S007	78
D0746708	BASE:ARM:OPERATION SUB-UNIT:ASS'Y	U002	20
D0746711	FRAME:ARM:OPERATION SUB-UNIT:INNER	U002	21
D0746712	GUIDE PLATE:ARM:OPERATION SUB-UNIT	U002	22
D0746713	FRAME:ARM:OPERATION SUB-UNIT:OUTER	U002	23
D0746714	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:LOWER	U002	24
D0746715	SUPPORTING PLATE:GUIDE PLATE:HINGE	U002	25
D0746716	HOLDER:HINGE:OPERATION SUB-UNIT:LOWER	U002	26
D0746717	BRACKET:COVER:ARM:RIGHT	U002	27
D0746718	HINGE:ARM:OPERATION SUB-UNIT	U002	28

Number	Part Name	Group	ID
	T:LOWER		
D0746719	FRAME:ARM:OPERATION SUB-UNIT:FRONT	U002	29
D0746721	GUIDE PLATE:HINGE:OPERATION SUB-UNIT:UPPER	U002	30
D0746722	HINGE:ARM:OPERATION SUB-UNIT:UPPER	U002	31
D0746723	GUIDE PLATE:OPERATION PANEL	U002	32
D0746724	BRACKET:COVER:ARM:FRONT	U002	33
D0746725	BRACKET:COVER:ARM:FRONT LOWER	U002	34
D0746726	SUPPORTING PLATE:COVER:ARM:INNER	U002	35
D0746727	COVER:HARNESS:OPERATION PANEL	ACCESSORIES	14
D0746728	COVER:ARM:OPERATION SUB-UNIT:RIGHT	ACCESSORIES	15
D0746729	COVER:ARM:OPERATION SUB-UNIT:INNER	U002	36
D0746730	COVER:ARM:OPERATION SUB-UNIT:RIGHT LOWER	U002	37
D0746731	COVER:ARM:OPERATION SUB-UNIT:LEFT	U002	38
D0746732	COVER:ARM:OPERATION SUB-UNIT:LEFT LOWER	U002	39
D0746733	COVER:ARM:OPERATION SUB-UNIT:FRONT	U002	40
D0746734	COVER:OPERATION PANEL:REAR	ACCESSORIES	16
D0746736	COVER:ARM:OPERATION SUB-UNIT:FRONT LOWER	U002	41
D0746737	CAP:COVER:ARM:FRONT	U002	42
D0746738	CAP:COVER:ARM:RIGHT	ACCESSORIES	17
D0746739	HOLDER:HINGE:OPERATION SUB-UNIT:UPPER	U002	43
D0746932	DUCT:HEAT PIPE:FUSING:UPPER	U021	38
D0746933	SEAL:DUCT:HEAT PIPE:FUSING:UPPER	U021	39
D0746934	DUCT:HEAT PIPE:FUSING:LOWER	U021	40

## Exclusive Parts

Number	Part Name	Group	ID
D0746935	SEAL:DUCT:HEAT PIPE:FUSING	U021	41
D0746938	DUCT:CONNECTING:COOLING:FUSING EXIT	U021	42
D0746939	SEAL:DUCT:CONNECTING:COOLING:FUSING EXIT	U021	43
D0746940	DUCT:UPPER:HEAT SINKER	U021	44
D0746941	DUCT:LOWER:HEAT SINKER	U021	45
D0746942	SEAL:SHORT:DUCT:HEAT SINKER	U021	46
D0746943	SEAL:LONG:DUCT:HEAT SINKER	U021	47
D0746944	SHEET:C/T BOX:LIQUID COOLING:UPPER	U020	51
D0746945	SHEET:C/T BOX:LIQUID COOLING:LOWER	U020	52
D0746962	DUCT:UPPER:EXHAUST:HEAT SINKER	U021	48
D0746963	DUCT:LOWER:EXHAUST:HEAT SINKER	U021	49
D0746964	BRACKET:FAN:DUCT:EXHAUST:HEAT SINKER	U021	50
D0746965	BRACKET:DUCT:EXHAUST:HEAT SINKER	U021	51
D0746967	DUCT:UPPER:FUSING:EXIT	U021	52
D0746968	DUCT:LOWER:FUSING:EXIT	U021	53
D0746969	SEAL:LONG:DUCT:FUSING:EXIT	U021	54
D0746970	SEAL:SHORT:DUCT:FUSING:EXIT	U021	55
D0746972	SEAL:DUCT:EXHAUST:HEAT SINKER	U021	56
D0746974	CAP:LOUVER:MM90	U020_S002	53
D0746975	FILTER:POWER SUPPLY UNIT:MM90	U020_S002	54
D0746977	DUCT:RIGHT:EXIT:EXHAUST	U021	57
D0746978	DUCT:LEFT:EXIT:EXHAUST	U021	58
D0746979	SEAL:DUCT:EXIT:CONNECTING	U021	59
D0746987	DUCT:UPPER:FUSING:EXIT:EXHAUST	U021	60
D0746988	DUCT:LOWER:FUSING:EXIT:EXHAUST	U021	61
D0746995	SEAL:DUCT:HEAT PIPE:ROLLER:V	U021	62

Number	Part Name	Group	ID
	ACUUM		
D0746998	DUCT:VACUUM:HEAT PIPE:ROLLER	U021	63
D0747012	DUCT:UPPER:EXHAUST:DEVELOPMENT UNIT	U021	64
D0747013	DUCT:LOWER:EXHAUST:DEVELOPMENT UNIT	U021	65
D0747014	SEAL:VACUUM:DUCT:EXHAUST:DEVELOPMENT UNIT	U021	66
D0747015	SEAL:EXIT:DUCT:EXHAUST:DEVELOPMENT UNIT	U021	67
D0747017	DUCT:CONNECTING:EXHAUST:DEVELOPMENT UNIT	U021	68
D0747028	SEAL:CONNECTING:ENTRANCE	U021	69
D0747042	DUCT:FRONT:EXIT:COOLING:FUSING	U021	70
D0747043	DUCT:REAR:EXIT:COOLING:FUSING	U021	71
D0747045	SEAL:EXIT:SIROCCO	U021	72
D0747077	DUCT:FRONT:COOLING:PRESSURE ROLLER:PULL OUT	U021	73
D0747078	DUCT:INNER BACK:COOLING:PRESSURE ROLLER:PULL OUT	U021	74
D0747080	SEAL:DUCT:COOLING:PRESSURE ROLLER:PULL OUT	U021	75
D0747082	DUCT:RIGHT:COOLING:INTERMEDIATE TRANSFER:PULL OUT	U021	76
D0747083	DUCT:LEFT:COOLING:INTERMEDIATE TRANSFER:PULL OUT	U021	77
D0747086	SEAL:VACUUM:COOLING:INTERMEDIATE TRANSFER:PULL OUT	U021	78
D0747087	SEAL:DC FAN MOTOR:SIROCCO	U021	79
D0747089	SEAL:JOINT:DUCT:COOLING:PRESSURE ROLLER	U021	80
D0747090	SEAL:VACUUM:POSITIONING SENSOR	U021	81
D0747095	SEAL:CONNECTING:ABSORB DUST SUB-UNIT:FAN:ENTRANCE	U021	82

## Exclusive Parts

Number	Part Name	Group	ID
D0747102	SEAL:LOWER:DUCT:CONNECTING :DEVELOPMENT UNIT	U021	83
D0747103	SEAL:UPPER:DUCT:CONNECTING :DEVELOPMENT UNIT	U021	84
D0747104	BRACKET:FAN:DUCT:EXHAUST:C/ T BOX	U020	55
D0747107	SEAL:LOWER:DUCT:EXHAUST:C/T BOX	U020	56
D0747109	SEAL:EXIT:EXHAUST:DUCT:C/T B OX	U020	57
D0747111	FILTER:PREVENTFENCE	U020	58
D0747114	BRACKET:FAN:DUCT:EXHAUST:C/ T BOX	U020	59
D0747115	COVER:DUCT:EXHAUST:C/T BOX	U020	60
D0747116	SEAL:COVER:DUCT:EXHAUST:C/T BOX	U020	61
D0747118	DUCT:INNER BACK:COOLING:POS ITIONING SENSOR	U021	85
D0747119	DUCT:FRONT:COOLING:POSITION ING SENSOR	U021	86
D0747122	DUCT:FRONT:OZONE UNIT:C/T BO X	U020	62
D0747123	DUCT:REAR:OZONE UNIT:C/T BOX	U020	63
D0747124	BRACKET:FAN:DUCT:OZONE FILT ER:C/T BOX	U020	64
D0747125	COVER:DUCT:OZONE UNIT:C/T B OX	U020	65
D0747126	SEAL:COVER:DUCT:OZONE UNIT: C/T BOX	U020	66
D0747128	SEAL:LOWER:DUCT:OZONE FILTE R:C/T BOX	U020	67
D0747129	SEAL:UPPER:DUCT:OZONE FILTE R:C/T BOX	U020	68
D0747130	SEAL:EXIT:DUCT:OZONE FILTER: C/T BOX	U020	69
D0747170	SEAL:EXIT:MIDDLE:DUCT:C/T BOX	U020	70
D0747172	SEAL:OPTICAL WRITING UNIT:LO WER	U022	36

Number	Part Name	Group	ID
D0747174	SEAL:DUCT:EXIT	U020_S001	71
D0747189	DUCT:FRONT:EXHAUST:C/T BOX	U020	72
D0747190	DUCT:REAR:EXHAUST:C/T BOX	U020	73
D0747191	BRACKET:UPPER:DUCT:EXHAUST :C/T BOX	U020	74
D0747192	BRACKET:MIDDLE:DUCT:EXHAUS T:C/T BOX	U020	75
D0747193	BRACKET:LOWER:DUCT:EXHAUS T:C/T BOX	U020	76
D0747194	BRACKET:DUCT:EXHAUST:C/T BO X	U020	77
D0747195	SEAL:DUCT:C/T BOX:MIDDLE UPP ER	U020	78
D0747197	SEAL:DUCT:C/T BOX:MIDDLE SIDE WAYS	U020	79
D0747198	SEAL:DUCT:C/T BOX:MIDDLE LOW ER	U020	80
D0747207	SHEET:C/T BOX:LIQUID COOLING: WINDOW	U020	81
D0747275	DUCT:FAN:LIQUID COOLING	U020_S004	82
D0747326	SLIDE RAIL:RIGHT:NO.2:ASS'Y	U006	276
D0747330	SLIDE RAIL:LEFT:NO.1	U006	277
D0747331	STAY:SLIDE RAIL:LEFT INNER RE AR:NO.1:PEEN	U006	278
D0747333	STAY:SLIDE RAIL:LEFT FRONT:NO .1	U006	279
D0747335	STAY:SLIDE RAIL:LEFT:NO.2	U006	280
D0747349	COMPRESSION SPRING:BRACKE T:SENSOR:PAPER SIZE SENSOR	U006	281
D0747367	BRACKET:STOPPER:TANDEM LCT	U006	282
D0747381	DECAL:VERTICAL TRANSPORT:A1	U006	283
D0747382	DECAL:VERTICAL TRANSPORT:A2	U006	284
D0747383	DECAL:VERTICAL TRANSPORT:A3	U006	285
D0747384	DECAL:VERTICAL TRANSPORT:B2	U006	286
D0747385	DECAL:CAUTION CHART:TANDEM LCT	U006_S001	287
		U006_S002	287
		U006_S003	287
		U006_S004	287

## Exclusive Parts

Number	Part Name	Group	ID
D0747388	DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT	U006_S001	288
		U006_S002	288
		U006_S003	288
		U006_S004	288
D0747389	DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT	U006_S005	289
		U006_S006	289
		U006_S007	289
		U006_S008	289
D0747390	DECAL:PAPER SET DIRECTION:PAPER TRAY	U006_S009	290
D0747391	DECAL:PAPER SET DIRECTION	ACCESSORIES	18
D0747392	DECAL:PAPER TRAY:NO.1	U006	291
D0747393	DECAL:PAPER TRAY:NO.2	U006	292
D0747431	STAY:HANDLE:ASS'Y	U006	293
D0747433	STUD:HANDLE:RELEASE:ASS'Y	U006	294
D0747446	BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT	U006	295
D0747450	GUIDE PLATE:VERTICAL TRANSPORT:DRIVE	U006	296
D0747455	GUIDE PLATE:GRIP:UPPER	U006	297
D0747461	GUIDE PLATE:GRIP:LOWER	U006	298
D0747470	GUIDE PLATE:CONNECTING:UPPER	U006	299
D0747474	GUIDE PLATE:CONNECTING:RIGHT	U006	300
D0747476	GUIDE PLATE:OPEN AND CLOSE:ASS'Y	U006	301
D0747481	GUIDE PLATE:OPEN AND CLOSE:CONNECTING:ASS'Y	U006	302
D0747521	GUIDE PLATE:UPPER:PAPER FEED UNIT	U006_S018	303
		U006_S019	303
D0747522	GUIDE PLATE:LOWER:PAPER FEED UNIT	U006_S018	304
		U006_S019	304
D0747527	SHAFT:FEED:ASS'Y	U006_S018_S001	305
		U006_S019_S001	305
D0747540	(-AA,-EU):TANDEM LCT:RIGHT:ASS'Y	U006_S001	306
		U006_S002	306
D0747541	(-NA):TANDEM LCT:RIGHT:ASS'Y	U006_S003	307

Number	Part Name	Group	ID
D0747542	(-CHN):TANDEM LCT:RIGHT:ASS'Y	U006_S004	308
D0747551	COVER:PAPER TRAY:NO.1	U006	309
D0747558	COVER:GRIP:INNER BACK	U006	310
D0747561	GRIP:UPPER	U006	311
D0747562	GRIP:LOWER	U006	312
D0747565	STAY:COVER:PAPER TRAY	U006	313
D0747566	BRACKET:ARM:LINK	U006	314
D0747567	BRACKET:ARM:LINK:LEFT	U006	315
D0747568	BRACKET:FIX:AUXILIARY:COVER	U006	316
D0747570	BASE:LINK:PAPER TRAY:ASS'Y	U006	317
D0747573	BRACKET:ARM:PLATE	U006	318
D0747575	LINK:UPPER LOWER:LEFT:ASS'Y	U006	319
D0747577	LINK:UPPER LOWER:ASS'Y	U006	320
D0747579	STOPPER:TANDEM LCT	U006	321
D0747595	(-AA,-NA,-EU):BASE:TANDEM LCT:RIGHT:ADHESION	U006_S001	322
		U006_S002	322
		U006_S003	322
D0747596	(-AA,-NA,-EU):TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y	U006_S005	323
		U006_S006	323
		U006_S007	323
D0747601	COVER:PAPER TRAY:NO.2	U006	324
D0747603	PLATE:GRIP:PAPER TRAY:NO.2	U006	325
D0747606	GRIP:PAPER TRAY:NO.2	U006	326
D0747607	ARM:PAPER TRAY:GRIP	U006	327
D0747609	PROTECTION:COVER:LED	U006	328
D0747654	INNER COVER:VERTICAL TRANSPORT:LEFT	U006	329
D0747656	INNER COVER:VERTICAL TRANSPORT:RIGHT	U006	330
D0747659	COVER:FUNNEL:DEVELOPER	U006	331
D0747680	HEAT SINK:HEATER:LOWER:ASS'Y	U006_S010	332
D0747681	HEAT SINK:HEATER:UPPER:ASS'Y	U006_S011	333
D0747684	HEAT SINK:HEATER:UPPER:FIBER	U006_S011	334
D0747690	BRUSH:BLOWER	SPECIAL TOOLS	9
D0747752	CAP:COVER:TONER SUPPLY	U001	22
		U020	83
D0747753	COVER:TONER SUPPLY:UPPER:A	U001_S001	23

## Exclusive Parts

Number	Part Name	Group	ID
	SS'Y		
D0747762	BRACKET:HINGE:TONER SUPPLY	U001	24
D0747775	(-NA,-CHN):PLATE:LOGO:RICOH	ACCESSORIES	19
D0747780	DOOR:FRONT LEFT:UPPER:ASS'Y	U001_S002	25
D0747785	DOOR:FRONT LEFT:LOWER	U001	26
D0747787	HINGE:DOOR:COLLECTION BOTTLE:ASS'Y	U001	27
D0747791	DOOR:COLLECTION BOTTLE:ASS'Y	U001_S003	28
D0747793	GRIP:DOOR:COLLECTION BOTTLE	U001_S003	29
D0747794	LEVER:RELEASE:DOOR:COLLECTION BOTTLE	U001_S003	30
D0747795	SHAFT:CONTACT POINT:GRIP	U001_S003	31
D0747797	SPRING PLATE:DOOR:LEFT LOWER	U001	32
D0747810	DOOR:FRONT RIGHT:UPPER:ASS'Y	U001_S005	33
D0747814	DOOR:FRONT RIGHT:LOWER	U001	34
D0747828	CAP:CONNECTOR	U001_S008	35
D0747829	CAP:JOINT:LARGE CAPACITY TRAY	U001_S008	36
D0747830	COVER:LARGE CAPACITY TRAY	U001_S008	37
D0747831	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001_S007 U001_S008	38 38
D0747835	DECAL:MISFEED REMOVAL:LOCATION	U001_S006	39
D0747836	DECAL:MISFEED REMOVAL:AB	U001_S006	40
D0747837	DECAL:MISFEED REMOVAL	U001_S004	41
D0747838	DECAL:MISFEED REMOVAL:Z-1	U001_S004	42
D0747839	DECAL:MISFEED REMOVAL:Z-2	U001_S004	43
D0747843	INNER COVER:PULL OUT:LEFT	U001	44
D0747847	(-AA,-NA):DECAL:CAUTION CHART:INKJET:PAPER	ACCESSORIES	20
D0747848	DECAL:PULL OUT:LEFT:FUSING UNIT:SET	U001	45
D0747849	DECAL:PULL OUT:LEFT:FUSING UNIT:TCRU	U001	46
D0747850	HINGE:LEFT UPPER:ASS'Y	U001	47

Number	Part Name	Group	ID
D0747854	HINGE:LEFT LOWER:ASS'Y	U001	48
D0747858	HINGE:RIGHT UPPER:ASS'Y	U001	49
D0747861	HINGE:RIGHT LOWER:ASS'Y	U001	50
D0747883	(-CHN):DECAL:CAUTION CHART:INKJET:PAPER	ACCESSORIES	21
D0749548	DG CLEANER 5PCS/SET	SPECIAL TOOLS	10
D0749549	JIG:OPC SET	SPECIAL TOOLS	11
D0894366	COVER:THERMISTOR:LENS	U021	87
D0935309	COVER:SD-CARD	U020	84
D0951260	CAP:COVER:SCA	U003_S001	86
D0951788	KEYTOP:TRY PRINT	U002_S001 U002_S002 U002_S003 U002_S004	44 44 44 44
D0951789	KEYTOP:STOP	U002_S001 U002_S002 U002_S003 U002_S004	45 45 45 45
D0951790	KEYTOP:INTERRUPT	U002_S001 U002_S002 U002_S003 U002_S004	46 46 46 46
D1245298	HDD:WD:320GB:WD3200BUCT	U020	85
D1294331	FLAT NUT:BRAKE	U015_S005	181
D1316511	BRACKET:CONNECTOR:LEFT	U006	173
D1316775	SIDE FENCE:REAR:ASS'Y	U006_S009_S001	335
D1316777	SIDE FENCE:FRONT:ASS'Y	U006_S009_S002	336
D1361687	GROUND PLATE:SENSOR:AKS	U022	37
D1361715	GUIDE:HARNESS:LED	U004	24
D1361717	COVER:SHAFT:SCANNER	U004	25
D1361727	INNER COVER:SCANNER	U004	26
D1361731	LENSBLOCK SMD:ASS'Y	U004_S001	27
D1361751	CARRIAGE:NO.1:ASS'Y	U004_S002	28
D1361758	CLAMP:WIRE	U004	29
D1361759	GUIDE:FFC:CARRIAGE:NO.1	U004	30
D1361760	REFLECTOR:SCANNER	U004	31
D1361776	CARRIAGE:NO.2:ASS'Y	U004_S004	32
D1361784	MIRROR:NO.2:ASS'Y	U004_S004	33



## Exclusive Parts

Number	Part Name	Group	ID
D1361785	MIRROR:NO.3:ASS'Y	U004_S004	34
D1361787	GUIDE:FFC:CARRIAGE:NO.2	U004	35
D1361788	PULLEY:IDLER:CARRIAGE	U004	36
D1361793	DC STEPPER MOTOR:MM42	U004	37
D1361794	BRACKET:DC STEPPER MOTOR:TENSION	U004	38
D1361798	TENSION SPRING:TENSION:16N	U004	39
D1361799	BRACKET:DC STEPPER MOTOR	U004	40
D1361801	SHAFT:DRIVE:SCANNER	U004	41
D1361802	TIMING PULLEY:65	U004	42
D1361803	SYNCHRONOUS BELT:157ST1.5-6.0	U004	43
D1361806	DRIVE WERE:DIA1	U004	44
D1361809	BRACKET:TENSION	U004	45
D1361810	TENSION SPRING:TENSION:11N	U004	46
D1361811	PULLEY:PEEN	U004	47
D1361817	BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER:SUB-ASS'Y	U004_S005	48
D1361819	SEAL:BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER	U004_S005	49
D1361820	SHEET:BRACKET:EXPOSURE GLASS:DOCUMENT FEEDER	U004_S005	50
D1362365	CLEANING BLADE:ASS'Y	U008_S007	77
		U008_S010	77
		U008_S013	77
		U008_S016	77
		U008_S019	77
D1362401	DRUM LUBRICANT SUPPLY ROLLER:ASS'Y	U008_S007	78
		U008_S010	78
		U008_S013	78
		U008_S016	78
		U008_S019	78
D1362411	COATING BAR:ASS'Y	U008_S007	79
		U008_S010	79
		U008_S013	79
		U008_S016	79
		U008_S019	79
D1362417	ARM:COATING BAR	U008_S007	80

Number	Part Name	Group	ID
		U008_S010	80
		U008_S013	80
		U008_S016	80
		U008_S019	80
D1362418	TENSION SPRING:COATING BAR:18N	U008_S007	81
		U008_S010	81
		U008_S013	81
		U008_S016	81
		U008_S019	81
D1362441	BLADE:APPLY:ASS'Y	U008_S007	82
		U008_S010	82
		U008_S013	82
		U008_S016	82
D1363431	FILTER:DEVELOPMENT	U008_S016	82
		U008_S019	82
		U008_S008	83
		U008_S011	83
		U008_S014	83
D1365696	PCB:SIO	U008_S017	83
		U008_S020	83
D1365696	PCB:SIO	U004	51
D1365709	PCB:EX3_DDR3-DIMM:RC-A:2GB:ASS'Y	U020	86
D1365725	PCB:IMAGE PROCESSING UNIT:TYPE-S15MDA-SUB	U020	87
D1366100	DENSITY SENSOR:P/TM	U009	124
D1366381	INSULATING SHEET:PULL OUT	U013	224
D1366499	SHEET:GUIDE:BELT CLEANING	U009	125
D1366928	DUCT:DC FAN MOTOR:OPTICAL WRITING UNIT	U021	88
D1441085	STEPPED SCREW:M3	U004	52
D1491715	PULLEY:DRIVE WERE:FRONT	U004	53
D1491717	PULLEY:DRIVE WERE:REAR	U004	54
D1491721	ILLUMINATION UNIT:LED-B:ASS'Y	U004_S003	55
D1491804	HOLDER:EXPOSURE GLASS:SCANNER	U004	56
D1491805	HOLDER:EXPOSURE GLASS	U004	57
D1495686	PCB:DCSW	U019	40
D1495776	COVER:USB:SMALL	U020	88

Exclusive Parts

Number	Part Name	Group	ID
D1495883	KEYTOP:MAIN SWITCH	U019	41
D1495884	COMPRESSION SPRING:KEYTOP	U019	42
D1582660	DC MOTOR:ASS'Y:2.64W	U007_S013	77
		U007_S015	77
		U007_S017	77
		U007_S019	77
D1791748	HOLDER:EXPOSURE GLASS:ASS'Y	ACCESSORIES	22
D1791763	(-AA,-EU,-CHN):SCALE:LEFT:ASS'Y	U004	58
D1791764	(-NA):SCALE:LEFT:ASS'Y	U004	59
D1791768	EXPOSURE GLASS:DOCUMENT FEEDER	U004	60
D1791777	COVER:EXPOSURE GLASS:DOCUMENT FEEDER	U004	61
D1791789	SCALE:REAR:PRINTING	U004	62
D1793376	LEVER:SAFETY SWITCH:TONER SUPPLY UNIT:ASS'Y	U007	78
D1794337	RING:WEB:CLEANING	U015_S005	182
D1795445	AC CONTROL BOARD	U019	43
D1795923	PLATE:POWER SUPPLY CORD:INLET	ACCESSORIES	23
		U019	44
D1796412	SEAL:HOLDER:CLEANING BLADE:UPPER	U010_S001	56
D1796413	SEAL:HOLDER:CLEANING BLADE:FRONT LOWER	U010_S001	57
D1796414	SEAL:HOLDER:CLEANING BLADE:REAR LOWER	U010_S001	58
D1796415	SEAL:HOLDER:CLEANING BLADE:LOWER	U010_S001	59
D1796416	SEAL:HOLDER:CLEANING BLADE:BEHIND	U010_S001	60
D1797235	COVER:OPERATION PANEL:REAR UPPER	ACCESSORIES	24
D1797299	LCD:10.4SVGA_SH	U002_S001	47
		U002_S002	47
		U002_S003	47
		U002_S004	47
D1797302	COVER:FRONT:ASS'Y	U002_S001_S001	77

Number	Part Name	Group	ID
		U002_S002_S001	77
<b>D1797303</b>	<b>(-EU):COVER:FRONT:ASS'Y</b>	<b>U002_S003_S001</b>	<b>78</b>
D1797304	(-CHN):COVER:FRONT:ASS'Y	U002_S004_S001	48
D1797312	(-AA,-NA):COVER:FRONT	U002_S002_S001	49
D1797314	(-CHN):COVER:FRONT	U002_S004_S001	51
D1797322	(-AA,-NA):COVER:FRONT RIGHT	U002_S002_S001	52
D1797323	(-EU):COVER:FRONT RIGHT	U002_S003_S001	53
D1797324	(-CHN):COVER:FRONT RIGHT	U002_S004_S001	54
D1797330	COVER:REAR	U002_S001	55
		U002_S002	55
		U002_S003	55
		U002_S004	55
D1797331	KEYTOP:FUNCTION	U002_S001	56
		U002_S002	56
		U002_S003	56
		U002_S004	56
D1797332	KEYTOP:HOME	U002_S001	57
		U002_S002	57
		U002_S003	57
		U002_S004	57
D1797333	LENS:STATUS DISPLAY	U002_S001	58
		U002_S002	58
		U002_S003	58
		U002_S004	58
D1797334	LENS:POWER SOURCE	U002_S001	59
		U002_S002	59
		U002_S003	59
		U002_S004	59
D1797335	KEYTOP:OPTION:C	U002_S001	60
		U002_S002	60
		U002_S003	60
		U002_S004	60
D1797350	(-NA,-CHN):PLATE:LOGO:RIC	ACCESSORIES	25
D1797362	(-AA,-NA):DECAL:FUNCTION:MULTI-LANGUAGE	ACCESSORIES	26
D1797363	(-EU):DECAL:FUNCTION:MULTI-LANGUAGE	ACCESSORIES	27
D1797364	(-CHN):DECAL:FUNCTION:MULTI-L	ACCESSORIES	28

## Exclusive Parts

Number	Part Name	Group	ID
	ANGUAGE		
D1797387	GASKET:4X4:L7	U002_S001	61
		U002_S002	61
		U002_S003	61
		U002_S004	61
D1797388	GASKET:4X4:L33	U002_S001	62
		U002_S002	62
		U002_S003	62
		U002_S004	62
D1797389	GASKET:7X2:L15	U002_S001	63
		U002_S002	63
		U002_S003	63
		U002_S004	63
D1797390	GASKET:10X10:L38	U002_S001	64
		U002_S002	64
		U002_S003	64
		U002_S004	64
D1915150	(D203/D204):PCB:RFID-CPU	U007_S025	79
D1940641	BELT CLEANING:ASS'Y	U010_S001	61
D1941035	SEAL:HEAT PIPE:ROLLER:FAN:MM60	U021	89
D1941161	SLIDE RAIL:TRANSPORT UNIT	U022	38
D1941164	COVER:TONER SUPPLY	U022	39
D1941184	SEAL:OPTICAL WRITING UNIT:UPPER	U022	41
D1941186	HOLDER:CONNECTOR:TONER SUPPLY	U022	42
D1941200	ADF:ASS'Y	U003_S001	87
D1941223	SEAL:COVER:C/T BOX:SIROCCO	U020_S002	89
D1941257	COVER:C/T BOX:RIGHT:ASS'Y	U020_S002	90
D1941265	COVER:C/T BOX:LEFT:ASS'Y	U020_S003	91
D1941269	COVER:C/T BOX:RIGHT:UPPER:ASS'Y	U020	92
D1941282	SEAL:COVER:C/T BOX:MM120	U020_S002	93
		U020_S003	93
D1941412	DRUM SHAFT:ASS'Y	U018	92
D1941421	SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y	U018_S008	93
		U018_S011	93

Number	Part Name	Group	ID
D1941425	SHAFT:DRIVE:BRUSH ROLLER:ASS'Y	U018_S009	94
		U018_S012	94
		U018_S014	94
		U018_S017	94
		U018_S020	94
D1941428	TIGHTENER:DRIVE:DEVELOPMENT:ASS'Y	U018	95
D1941431	SHAFT:DRIVE:DEVELOPMENT SLIDEEVE:ASS'Y	U018_S010	96
		U018_S013	96
		U018_S015	96
		U018_S018	96
		U018_S021	96
D1941433	JOINT:DEVELOPMENT SLEEVE:DRIVE:MIDDLE	U018	97
D1941436	TENSION SPRING:TIGHTENER:DRIVE:AROUND THE PHOTOCONDUCTOR	U018	98
D1941437	TIGHTENER:DEVELOPMENT SLEEVE	U018	99
D1941441	TENSION SPRING:DEVELOPMENT	U018	100
D1941451	SHAFT:DRIVE:TRANSPORT SCREW:CMY:ASS'Y	U018_S016	101
		U018_S019	101
		U018_S022	101
D1941460	HOUSING:DRIVE:INTERMEDIATE TRANSFER:2	U009	126
D1941461	BOSS:INTERMEDIATE TRANSFER:GEAR	U009	127
D1941462	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10	U009	128
		U020	94
		U020_S002	94
		U020_S003	94
D1941464	DRUM STAY:DC MOTOR:DRIVE	U009	129
D1941467	GEAR:DRIVE:130Z	U009	130
D1941470	DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y	U009	131
D1941480	HOLDER:DRIVEN ROLLER:FRONT	U009	132
D1941481	STOPPER:DRIVEN ROLLER:FRONT LEFT	U009	133

## Exclusive Parts

Number	Part Name	Group	ID
D1941482	BRACKET:DRIVEN ROLLER:FRONT	U009	134
D1941483	BRACKET:DRIVE WERE:TENSION SPRING	U009	135
D1941499	SEAL:PREVENTFENCE:8X395X3	U009	136
D1941501	BRACKET:DC BRUSHLESS MOTOR:ASS'Y	U018	102
D1941503	SHAFT:DRIVE:BELT CLEANING:ASS'Y	U018_S002	103
D1941506	SHAFT:DRIVE:TRANSFER:ASS'Y	U018_S003	104
D1941521	BRACKET:SECONDARY:DRIVE:FUSING	U018	105
D1941522	BRACKET:DRIVE:FUSING	U018	106
D1941526	SHAFT:OUTPUT:DRIVE:FUSING:ASS'Y	U018_S005	107
D1941528	SHAFT:OUTPUT:POLISH:ON-OFF:ASS'Y	U018_S006	108
D1941532	SHAFT:OUTPUT:POLISH:FUSING:ASS'Y	U018_S007	109
D1941604	BRACKET:DRIVE:EXIT:ASS'Y	U018	110
D1941605	SHAFT:DRIVE:EXIT:ASS'Y	U018_S001	111
D1941629	(D203/D204):JOINT:DRIVE:ON-OFF:5ST	U018	112
D1941630	(D203/D204):SHAFT:OUTPUT:ON-OFF:5ST:ASS'Y	U018_S023	113
D1941631	(D203/D204):BRACKET:DRIVE:ON-OFF:5ST:ASS'Y	U018	114
D1941634	COIL SPRING:JOINT:INTERMEDIATE TRANSFER:ON-OFF:5ST	U009	137
D1941802	OPTICAL WRITING UNIT:4ST:ASS'Y	U005_S001	10
		U005_S002	10
D1941806	(D203/D204):OPTICAL WRITING UNIT:5ST:ASS'Y	U005_S003	11
D1942150	CHARGE UNIT:ASS'Y	U008_S006	84
		U008_S009	84
		U008_S012	84
		U008_S015	84
		U008_S018	84

Number	Part Name	Group	ID
D1942165	DECAL:GRIP	U008_S006	85
		U008_S009	85
		U008_S012	85
		U008_S015	85
		U008_S018	85
D1942175	DC SOLENOID:ON-OFF:ASS'Y	U008	86
D1942191	DISCHARGE LAMP:LED ARRAY	U008_S008	87
		U008_S011	87
		U008_S014	87
		U008_S017	87
		U008_S020	87
D1942277	(D203/D204):ELECTRIC POTENTIAL SENSOR	U008	88
D1942279	PCB:ELECTRIC POTENTIAL SENSOR	U019	45
D1942290	(D203/D204):DC SOLENOID:ON-OFF:S:ASS'Y	U008	89
D1942303	PCU:TAURUS-C2:ASS'Y	U008_S008	90
		U008_S020	90
D1942305	PCU:YMC:ASS'Y	U008_S011	91
		U008_S014	91
		U008_S017	91
D1942330	CLEANING UNIT:ASS'Y	U008_S007	92
		U008_S010	92
		U008_S013	92
		U008_S016	92
		U008_S019	92
D1942457	COVER:BEARING:OIL SUPPLY ROLLER:FRONT	U008_S007	93
		U008_S010	93
		U008_S013	93
		U008_S016	93
		U008_S019	93
D1942458	COVER:BEARING:OIL SUPPLY ROLLER:REAR	U008_S007	94
		U008_S010	94
		U008_S013	94
		U008_S016	94
		U008_S019	94
D1942460	GEAR:19Z:RIGHT	U008_S007_S002	95

Exclusive Parts

Number	Part Name	Group	ID
		U008_S010_S002	95
		U008_S013_S002	95
		U008_S016_S002	95
		U008_S019_S002	95
D1942475	STAY:APPLY:ASS'Y	U008_S007_S001	96
		U008_S010_S001	96
		U008_S013_S001	96
		U008_S016_S001	96
		U008_S019_S001	96
D1942485	SEAL:BLADE:APPLY	U008_S007	97
		U008_S010	97
		U008_S013	97
		U008_S016	97
		U008_S019	97
D1942506	DRUM STAY:CLEANING UNIT	U008_S007	98
		U008_S010	98
		U008_S013	98
		U008_S016	98
		U008_S019	98
D1942507	GROUND PLATE:OIL SUPPLY ROLLER:ASS'Y	U008_S007	99
		U008_S010	99
		U008_S013	99
		U008_S016	99
		U008_S019	99
D1942531	TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y	U008_S008_S002	100
		U008_S011_S002	100
		U008_S014_S002	100
		U008_S017_S002	100
		U008_S020_S002	100
D1942537	COVER:PAPER VOLUME SENSOR:COATING BAR	U008_S008	101
		U008_S011	101
		U008_S014	101
		U008_S017	101
		U008_S020	101
D1942539	SHEET:TERMINAL COVER	U008_S008_S002	102
		U008_S011_S002	102
		U008_S014_S002	102
		U008_S017_S002	102

Number	Part Name	Group	ID
		U008_S020_S002	102
D1942550	GEAR:CLEANING:DRUM:SERVICE	U008_S007_S002	103
		U008_S010_S002	103
		U008_S013_S002	103
		U008_S016_S002	103
		U008_S019_S002	103
D1942553	SLIDE RAIL:PCU:RIGHT	U008	104
D1942558	SLIDE RAIL:PCU:LEFT	U008	105
D1942562	(D203/D204):DECAL:PCU:TCRU:5S T	U008	106
D1942566	GUIDE PLATE:SLIDE RAIL:PCU:S:PEEN	U008	107
D1942669	GUIDE PLATE:CONNECTING:LARGE CAPACITY TRAY:UPPER	U013	225
D1942681	CONTACT IMAGE SENSOR:ASS'Y	U013_S001	226
D1942703	SWING UNIT:ASS'Y	U013_S002	227
D1942880	TRANSPORT ROLLER:VERTICAL TRANSPORT:RIGHT:ENTRANCE:PRESS FIT	U013	228
D1942883	TRANSPORT ROLLER:DUPLEX:RIGHT:NO.2:PRESS FIT	U013	229
D1942945	HOLDER:CAM:SHIFT	U013	230
D1942959	SHEET:OPPOSED:CONTACT IMAGE SENSOR	U013_S002	231
D1942960	GUIDE PLATE:REGISTRATION:PEEN	U013	232
D1942964	SHEET:BASE:COVER	U013	233
D1942966	SHEET:OPPOSED:CONTACT IMAGE SENSOR:LONG	U013_S002	234
D1942968	BRACKET:LOCK	U013	235
D1942969	COVER:TIMING:TRANSFER	U013	236
D1942971	BRACKET:SAFETY SWITCH	U013	237
D1942972	STAY:SAFETY SWITCH	U013	238
D1942985	GATE PAWL:PEEN	U013	239
D1942988	SHAFT:GATE PAWL	U013	240
D1942989	PLATE:ADJUSTING PIN:GATE	U013	241
D1942991	INNER COVER:PULL OUT:RIGHT	U001	51
D1942992	INNER COVER:PULL OUT:RIGHT:S	U001	52

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Number	Part Name	Group	ID
	MALL		
D1942995	BRACKET:BEARING:GUIDE:REAR	U013	242
D1942999	DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASS'Y	U006	337
		U013	243
		U016	146
		U017	26
D1943216		COVER:HARNESS:OPERATION SUB-UNIT:TONER BOTTLE:ASS'Y	U007_S022
D1943424	BRACKET:DRIVE:TONER HOPPER:ASS'Y	U007	81
D1943441	CASE:TONER HOPPER:TONER SUPPLY:FRONT:ASS'Y	U007_S002	82
		U007_S005	82
		U007_S008	82
		U007_S011	82
		U007_S023	82
D1943450	PUMP UNIT:TONER SUPPLY:ASS'Y	U007_S003	83
		U007_S006	83
		U007_S009	83
		U007_S012	83
		U007_S024	83
D1943482	BRACKET:DRIVE:TONER SUPPLY UNIT:ASS'Y	U007	84
D1943485	GEAR:IDLER:DRIVE:TONER SUPPLY UNIT:ASS'Y	U007	85
D1943495	STAND:INNER COVER:TONER SUPPLY	U007	86
D1943554	TONER BANK:ASS'Y	U007_S013	87
		U007_S015	87
		U007_S017	87
		U007_S019	87
D1943564		LEVER:BASE:TONER BANK	U007_S013
	U007_S015		88
	U007_S017		88
	U007_S019		88
D1943566	GRIP:LEVER:BASE:TONER BANK		U007_S013
		U007_S015	89
		U007_S017	89
		U007_S019	89

Number	Part Name	Group	ID
D1943567	GUIDE:BASE:TONER BANK	U007	90
		U007_S013	90
		U007_S015	90
		U007_S017	90
		U007_S019	90
D1943587	GEAR:TORQUE LIMITER MECHANICAL CLUTCH:DRIVE:TONER BOTTLE	U007	91
D1943589	STOPPER:TONER BOTTLE	U007_S013	92
		U007_S015	92
		U007_S017	92
		U007_S019	92
D1943599	GEAR:RACK:Z12:Z35	U007_S013	93
		U007_S015	93
		U007_S017	93
		U007_S019	93
		D1943603	GEAR:DRIVE:TONER BOTTLE:Z14
D1943621	GEAR:DC MOTOR	U007_S013	95
		U007_S015	95
		U007_S017	95
		U007_S019	95
		D1943622	GEAR:IDLER
U007_S015	96		
U007_S017	96		
U007_S019	96		
D1943623	GEAR:AGITATOR	U007_S013	97
		U007_S015	97
		U007_S017	97
		U007_S019	97
		D1943626	TUBE:BK
D1943627	TUBE:TONER:C	U007	99
D1943628	TUBE:TONER:M:REAR	U007	100
D1943629	TUBE:TONER:Y:REAR	U007	101
D1943630	DC MOTOR:DRIVE:TONER BOTTLE:ASS'Y:5.85W:BRUSH	U007_S013	102
		U007_S015	102
		U007_S017	102
		U007_S019	102
		U007_S026	102

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Number	Part Name	Group	ID
D1943632	DC MOTOR:SLIDER:TONER BANK:ASS'Y:4.2W:BRUSH	U007_S013	103
		U007_S015	103
		U007_S017	103
		U007_S019	103
D1943642	SHAFT:FEELER:SENSOR:ON OFF DETECTOR:TONER BANK	U007	104
D1943655	INNER COVER:TONER BANK:ASS'Y	U007_S021	105
D1943660	DECAL:COLORED DISPLAY:TONER BANK:K	U007_S021	106
D1943661	DECAL:COLORED DISPLAY:TONER BANK:C	U007_S021	107
D1943662	DECAL:COLORED DISPLAY:TONER BANK:M	U007_S021	108
D1943663	DECAL:COLORED DISPLAY:TONER BANK:Y	U007_S021	109
D1943664	DECAL:OPERATE:TONER BOTTLE:4C	U007_S021	110
D1943677	COVER:GEAR:TONER BOTTLE:ASS'Y	U007_S014	111
		U007_S016	111
		U007_S018	111
		U007_S020	111
D1943726	SEAL:GEAR:DRIVE:TONER BOTTLE	U007	112
D1943732	GEAR:TONER BANK:RIC:K:ASS'Y	U007	113
D1943737	GEAR:TONER BANK:RIC:C:ASS'Y	U007	114
D1943742	GEAR:TONER BANK:RIC:M:ASS'Y	U007	115
D1943747	GEAR:TONER BANK:RIC:Y:ASS'Y	U007	116
D1943752	COVER:GEAR:TONER BOTTLE:RIGHT UPPER	U007_S014	117
		U007_S016	117
		U007_S018	117
		U007_S020	117
D1943753	COVER:GEAR:TONER BOTTLE:RIGHT LOWER	U007_S014	118
		U007_S016	118
		U007_S018	118
		U007_S020	118
D1943754	COVER:GEAR:TONER BOTTLE:LEFT LOWER	U007_S014	119
		U007_S016	119

Number	Part Name	Group	ID
		U007_S018	119
		U007_S020	119
D1943755	COVER:HARNESS:OPERATION SUB-UNIT:TONER BOTTLE:RIGHT	U007_S022	120
D1943756	COVER:HARNESS:OPERATION SUB-UNIT:TONER BOTTLE:UPPER	U007_S022	121
D1943760	(D194/D195):(D203/D204-NA,-EU):INNER COVER:DUMMY:5ST:TONER SUPPLY	U007	122
D1943762	INNER COVER:TONER HOPPER:TONER SUPPLY	U007	123
D1943764	INNER COVER:TONER HOPPER:5ST:TONER SUPPLY	U007	124
D1943765	TORSION SPRING:SAFETY SWITCH:TONER SUPPLY UNIT	U007	125
D1943766	INNER COVER:MOTOR:TONER HOPPER:TONER SUPPLY	U007	126
D1943767	MAGNET CATCH PLEET:FRONT UPPER	U007	127
D1943768	BRACKET:SAFETY SWITCH:INNER COVER:TONER SUPPLY	U007	128
D1943802	TRANSPORT ROLLER:DRIVE:SUS	U014_S001	20
D1943847	INNER COVER:INTERMEDIATE TRANSFER:PCU	U009	138
D1943851	TRANSPORT BELT UNIT:ASS'Y	U014_S001	21
D1943860	INNER COVER:INTERMEDIATE TRANSFER:LEFT	U009	139
D1944019	(-NA):FUSING UNIT:208V:ASS'Y	U015_S004	183
D1944029	(-AA,-EU,-CHN):FUSING UNIT:230V:ASS'Y	U015_S001	184
		U015_S002	184
		U015_S003	184
D1944068	GUIDE PLATE:FUSING EXIT:LOWER:CONNECTING:ASS'Y	U015_S001	185
		U015_S002	185
		U015_S003	185
		U015_S004	185
D1944074	PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y	U015_S001_S002	186
		U015_S002_S002	186
		U015_S003_S002	186

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Number	Part Name	Group	ID
		U015_S004_S002	186
D1944101	SHAFT:CAM:PRESSURE	U015_S001	187
		U015_S002	187
		U015_S003	187
		U015_S004	187
D1944105	FEELER:CAM:PRESSURE:REAR	U015_S001	188
		U015_S002	188
		U015_S003	188
		U015_S004	188
D1944106	JOINT:CAM:PRESSURE	U015_S001	189
		U015_S002	189
		U015_S003	189
		U015_S004	189
D1944120	GUIDE PLATE:FUSING EXIT:LOWER:SERVICE	U015_S001	190
		U015_S002	190
		U015_S003	190
		U015_S004	190
D1944143	SHAFT:SEPARATION SUB-UNIT	U015_S001	191
		U015_S002	191
		U015_S003	191
		U015_S004	191
D1944158	FUSING ENTRANCE GUIDE PLATE:UPPER:FIBER	U015_S001	192
		U015_S002	192
		U015_S003	192
		U015_S004	192
D1944172	BRAKE:WEB	U015_S005	193
D1944173	DUCT:PRESSURE:UPPER	U015_S001	194
		U015_S002	194
		U015_S003	194
		U015_S004	194
D1944175	DISCHARGE BRUSH:HEAT ROLLER	U015_S001	195
		U015_S002	195
		U015_S003	195
		U015_S004	195
D1944176	SIDE PLATE:PRESSURE:ELECTRICAL COMPONENTS:FRONT	U015_S001	196
		U015_S002	196
		U015_S003	196
		U015_S004	196

Number	Part Name	Group	ID
D1944179	HOLDER:THERMISTOR:HEAT ROLLER:REAR	U015_S001	197
		U015_S002	197
		U015_S003	197
		U015_S004	197
D1944180	FLAT BELT-FUSING:DIA80:SEAL	U015_S001	198
		U015_S002	198
		U015_S003	198
		U015_S004	198
D1944184	FUSING ENTRANCE GUIDE PLATE:LOWER	U015_S001	199
		U015_S002	199
		U015_S003	199
		U015_S004	199
D1944185	RING:GUIDE:HEAT ROLLER:DIA40	U015_S001	200
		U015_S002	200
		U015_S003	200
		U015_S004	200
D1944186	DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING	U015_S001_S001	201
		U015_S002_S001	201
		U015_S003_S001	201
		U015_S004_S001	201
D1944189	DISCHARGE BRUSH:PRESSURE ROLLER	U015_S001	202
		U015_S002	202
		U015_S003	202
		U015_S004	202
D1944190	FUSING COVER:UPPER:SUB-ASS'Y	U015_S001_S001	203
		U015_S002_S001	203
		U015_S003_S001	203
		U015_S004_S001	203
D1944195	HEATER HOLDER:HEAT ROLLER:REAR	U015_S001	204
		U015_S002	204
		U015_S003	204
		U015_S004	204
D1944196	HEATER HOLDER:HEAT ROLLER:FRONT	U015_S001	205
		U015_S002	205
		U015_S003	205
		U015_S004	205
D1944197	HEATER HOLDER:PRESSURE:REAR	U015_S001	206
		U015_S002	206



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Number	Part Name	Group	ID
		U015_S003	206
		U015_S004	206
D1944198	HEATER HOLDER:PRESSURE:FRONT	U015_S001	207
		U015_S002	207
		U015_S003	207
		U015_S004	207
		U015_S004	207
D1944199	ELECTRODE PLATE:HEATER:PRESSURE:FRONT	U015_S001	208
		U015_S002	208
		U015_S003	208
		U015_S004	208
D1944203	COVER:SEPARATION SUB-UNIT:PRINTING	U015_S001	209
		U015_S002	209
		U015_S003	209
		U015_S004	209
D1944206	DECAL:LEVER:D2	U015_S001	210
		U015_S002	210
		U015_S003	210
		U015_S004	210
D1944211	STRIPPER PLATE:ASS'Y	U015_S001	211
		U015_S002	211
		U015_S003	211
		U015_S004	211
D1944224	GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y	U015_S001	212
		U015_S002	212
		U015_S003	212
		U015_S004	212
D1944232	LEVER:ON-OFF:A:PEEN	U015_S001	213
		U015_S002	213
		U015_S003	213
		U015_S004	213
D1944234	LEVER:ON-OFF:B:PEEN	U015_S001	214
		U015_S002	214
		U015_S003	214
		U015_S004	214
D1944241	SHAFT:CAM	U015_S001	215
		U015_S002	215
		U015_S003	215
		U015_S004	215

Number	Part Name	Group	ID
D1944242	CAM:ON-OFF	U015_S001	216
		U015_S002	216
		U015_S003	216
		U015_S004	216
D1944243	FEELER:SENSOR:ON-OFF	U015_S001	217
		U015_S002	217
		U015_S003	217
		U015_S004	217
D1944255	FUSING COVER:FRONT	U015_S001	218
		U015_S002	218
		U015_S003	218
		U015_S004	218
D1944267	BRACKET:GRIP:REAR	U015_S001	219
		U015_S002	219
		U015_S003	219
		U015_S004	219
D1944269	FUSING COVER:REAR:PRINTING	U015_S001	220
		U015_S002	220
		U015_S003	220
		U015_S004	220
D1944297	STEPPED SCREW:M5	U015_S001	221
		U015_S002	221
		U015_S003	221
		U015_S004	221
D1944301	SHAFT:ON-OFF:POLISH	U015_S001	222
		U015_S002	222
		U015_S003	222
		U015_S004	222
D1944302	HOLDER:GEAR:ON-OFF	U015_S001	223
		U015_S002	223
		U015_S003	223
		U015_S004	223
D1944305	COVER:GEAR:ON-OFF	U015_S001	224
		U015_S002	224
		U015_S003	224
		U015_S004	224
D1944311	SHAFT:DRIVE:POLISH	U015_S001	225
		U015_S002	225

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Number	Part Name	Group	ID
		U015_S003	225
		U015_S004	225
D1944312	BRACKET:DRIVE:POLISH	U015_S001	226
		U015_S002	226
		U015_S003	226
		U015_S004	226
D1944314	TORSION SPRING:ON-OFF	U015_S001	227
		U015_S002	227
		U015_S003	227
		U015_S004	227
D1944315	SUPPORT SHAFT	U015_S001	228
		U015_S002	228
		U015_S003	228
		U015_S004	228
D1944318	STOPPER:RADIAL BALL BEARING	U015_S001	229
		U015_S002	229
		U015_S003	229
		U015_S004	229
D1944319	STOPPER:RADIAL BALL BEARING: DIA10	U015_S001	230
		U015_S002	230
		U015_S003	230
		U015_S004	230
D1944320	ROLLER:POLISH:ASS'Y	U015_S006	231
D1944324	COVER:ROLLER:POLISH	U015_S006	232
D1944328	ROLLER:POLISH	U015_S006	233
D1944340	WEB:CLEANING UNIT:ASS'Y	U015_S005	234
D1944342	RING:WEB:CLEANING:R	U015_S005	235
D1944344	SHAFT:LEVER:RELEASE	U015_S001	236
		U015_S002	236
		U015_S003	236
		U015_S004	236
D1944399	LEVER:RELEASE	U015_S001	237
		U015_S002	237
		U015_S003	237
		U015_S004	237
D1944408	CAP:HEAT PIPE	U016	147
D1944409	BRACKET:CAP:HEAT PIPE:UPPER	U016	148
D1944426	GUIDE:EXIT:ENTRANCE:ADHESIO	U016_S001_S002	149

Number	Part Name	Group	ID
	N		
D1944435	GUIDE:OPEN AND CLOSE:EXIT:EN TRANCE:ASS'Y	U016_S001	150
D1944438	TRANSPORT ROLLER:HEAT PIPE: DIA50.4:COATING	U016	151
D1944472	SHEET:TRANSPORT:COOLING:MI DDLE	U016_S001_S002	152
D1944480	SHEET:REVERSE SUB-UNIT:FRON T REAR	U016_S009	153
D1944481	SHEET:REVERSE SUB-UNIT:MIDD LE FRONT	U016_S009	154
D1944482	SHEET:REVERSE SUB-UNIT:MIDD LE REAR	U016_S009	155
D1944483	SHEET:REVERSE SUB-UNIT:MIDD LE	U016_S009	156
D1944487	GUIDE:BASE:EXIT:ENTRANCE	U016	157
D1944488	GUIDE:EXIT:EXIT:ROLLER	U016	158
D1944489	GUIDE:EXIT:EXIT	U016	159
D1944490	GUIDE:REVERSE:ENTRANCE	U016_S009	160
D1944536	GUIDE:REVERSE EXIT:RIGHT:PEE N	U016	161
D1944537	BRACKET:MOTOR:REVERSE:CON NECTING	U016	162
D1944539	BRACKET:MOTOR:REVERSE	U016	163
D1944540	GUIDE PLATE:DUPLEX:ENTRANC E	U016_S011	164
D1944589	GATE PAWL:REVERSE EXIT	U016	165
D1944610	GUIDE PLATE:EXIT:UPPER	U016	166
D1944612	TRANSPORT ROLLER:DRIVE:REV ERSE	U016 U017	167 27
D1944614	TRANSPORT ROLLER:CONNECTI NG:DRIVE:EXIT	U016	168
D1944616	TRANSPORT ROLLER:DRIVE:FUSI NG EXIT	U016	169
D1944652	BRACKET:DRAWER:PAPER EXIT UNIT	U016	170
D1944653	BRACKET:DRAWER:PAPER EXIT UNIT:MAIN	U016	171

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Number	Part Name	Group	ID
D1944658	SHEET:HANDLE:LOCK:ASS'Y	U016_S001_S001	172
		U016_S005	172
D1944700	GUIDE:DUPLEX:OPEN AND CLOS E:UPPER	U016	173
D1944712	FLAT CONVEYER BELT:COOLING	U016	174
D1944714	TRANSPORT ROLLER:COOLING:E NTRANCE	U016	175
D1944718	TRANSPORT ROLLER:DUPLEX:NO .1:PRESS FIT	U016	176
D1944719	TRANSPORT ROLLER:DRIVE:DUP LEX:KNOB	U016	177
D1944721	DRIVE ROLLER:COOLING UNIT:EX IT:PRESS FIT	U016	178
D1944741	GUIDE:EXIT:UPPER	U016	179
D1944744	GUIDE:REVERSE EXIT:LEFT	U016	180
D1944804	RUBBER FOOT:TM-96-1	U016	181
D1944810	PLATE:OPEN AND CLOSE:DUPLE X:LEFT LOWER:PEEN	U016	182
D1944816	BRACKET:DRAWER:DUPLEX	U016	183
D1944821	BRACKET:DRAWER:DUPLEX:MAIN	U016	184
D1944905	TRANSPORT ROLLER:DRIVEN:PR ESS FIT	U016	185
D1945112	PCB:LVDB_D	U020	95
D1945114	PCB:LVDB_U	U019	46
D1945124	PCB:IDB	U004	63
D1945128	INTERFACE CABLE:LVDB_U:IPU:A SS'Y	U019	47
D1945130	INTERFACE CABLE:SBU:LVDB_U: ASS'Y	U004	64
D1945356	TEMPERATURE SENSOR:FUSING UNIT:DRAWER:17PIN	U015_S001	238
		U015_S002	238
		U015_S003	238
		U015_S004	238
D1945358	TEMPERATURE SENSOR:FUSING UNIT:UPPER:13PIN	U015_S001	239
		U015_S002	239
		U015_S003	239
		U015_S004	239
D1945400	PCB:BCU:ASS'Y	U019_S001	48

Number	Part Name	Group	ID
D1945426	PCB:TSB:ASS'Y	U007	129
D1945440	PCB:NRYF	U019	49
D1945480	PCB:CRB	U013	244
D1945506	PCB:IOB	U019	50
D1945516	PCB:PFB	U019	51
D1945520	PCB:TDCU:ASS'Y	U019	52
D1945532	PCB:DRB	U013	245
D1945542	PCB:TDRB	U009	140
D1945702	PCB:IMAGE PROCESSING UNIT	U020	96
D1945914	BRACKET:SAFETY SWITCH	U019	53
D1945926	BRACKET:CONNECTOR:LARGE C APACITY TRAY	U019	54
D1945927	BRACKET:CONNECTOR:FIN	U019	55
D1945932	COVER:DCSW	U019	56
D1945934	COVER:DCSW	U001	53
D1945941	STAY:SLIDE RAIL:LEFT FRONT	U006	338
D1946011	COVER:INTERMEDIATE TRANSFE R:BLACK	U009	141
D1946012	COVER:INTERMEDIATE TRANSFE R:BLACK:1	U009	142
D1946031	TENSION SPRING:ROLLER:DRIVE N:NO.5:RIGHT	U009	143
D1946032	TENSION SPRING:ROLLER:DRIVE N:NO.5:LEFT	U009	144
D1946033	TENSION SPRING:SLIDER:SHAFT: NO.5	U009	145
D1946042	EXCHANGE PLATE:ON-OFF:NO.5: REAR	U009	146
D1946048	INNER COVER:INTERMEDIATE TR ANSFER:RIGHT	U009	147
D1946051	BRACKET:PLAIN SHAFT BEARING: ON-OFF:NO.5:REAR	U009	148
D1946052	ROLLER:DRIVEN:INTERMEDIATE TRANSFER:NO.5	U009	149
D1946055	PLAIN SHAFT BEARING:SHAFT:ON -OFF:NO.5:LEFT	U009	150
D1946058	COLLAR:ROLLER:DRIVEN:INTERM EDIATE TRANSFER:NO.5	U009	151

## Exclusive Parts

Number	Part Name	Group	ID
D1946061	LEVER:ON-OFF:BLACK:LEFT:FRO NT	U009	152
D1946062	LEVER:ON-OFF:BLACK:LEFT:REA R	U009	153
D1946065	PLATE:ROLLER:DRIVEN:BLACK	U009	154
D1946073	PLAIN SHAFT BEARING:SLIDER:O N-OFF:BLACK	U009	155
D1946088	BRACKET:ROLLER:DRIVEN:NO.5: REAR	U009	156
D1946089	SHAFT:ON-OFF:DRIVE:NO.5:INTE RMEDIATE TRANSFER	U009	157
D1946090	SHAFT:CAM:INTERMEDIATE TRAN SFER:BLACK	U009	158
D1946091	PLAIN SHAFT BEARING:SHAFT:ON -OFF:NO.5:RIGHT	U009	159
D1946092	SHAFT:SLIDE:ON-OFF:INTERMEDI ATE TRANSFER:NO.5	U009	160
D1946093	BRACKET:DRAWER:INTERMEDIAT E TRANSFER	U009	161
D1946098	HOOK:LEVER:ON-OFF:BLACK:REA R	U009	162
D1946099	HOOK:LEVER:ON-OFF:BLACK:FRO NT	U009	163
D1946103	BRACKET:MOTOR:ON-OFF:INTER MEDIATE TRANSFER	U009	164
D1946112	COVER:INTERMEDIATE TRANSFE R:NO.4	U009	165
D1946114	COVER:INTERMEDIATE TRANSFE R:NO.1	U009	166
D1946115	COVER:INTERMEDIATE TRANSFE R:NO.2	U009	167
D1946125	ROLLER:FRONT:INTERMEDIATE T RANSFER:RIGHT	U009	168
D1946140	PLATE:UPPER:POSITIONING SEN SOR:INTERMEDIATE TRANSFER:A SS'Y	U009	169
D1946142	BRACKET:PLAIN SHAFT BEARING: ON-OFF:NO.5:FRONT	U009	170

Number	Part Name	Group	ID
D1946144	BRACKET:ROLLER:DRIVEN:NO.5:F RONT	U009	171
D1946145	EXCHANGE PLATE:ON-OFF:NO.5: FRONT	U009	172
D1946147	SPRING PLATE:ELECTRODE:OPP POSED:TRANSFER ROLLER	U009	173
D1946148	SYNCHRONOUS BELT:80S2M224	U009	174
D1946154	TIMING PULLEY:CAM:ON-OFF:INT ERMEDIATE TRANSFER:BLACK	U009	175
D1946160	SPRING PLATE:EARTH:ROLLER:N O.5:ASS'Y	U009	176
D1946166	SLIDER:ON-OFF:BLACK:REAR	U009	177
D1946172	SLIDER:ON-OFF:BLACK:FRONT	U009	178
D1946176	CAM:ON-OFF:BLACK:AUTOMATIC	U009	179
D1946177	DC STEPPER MOTOR:DIA42:24V	U009	180
		U018	115
D1946182	PLATE:ROLLER:DRIVEN:BLACK:RI GHT	U009	181
D1946183	LEVER:ON-OFF:BLACK:RIGHT	U009	182
D1946191	JOINT:INTERMEDIATE TRANSFER: ON-OFF:5ST	U009	183
D1946200	TRANSFER/SEPARATION UNIT:AS S'Y	U011_S001	39
D1946202	TRANSFER ROLLER:18MIC	U011_S001_S001	40
D1946203	PULLEY:ON-OFF:TRANSFER ROLL ER	U009	184
D1946207	SHEET:GREASE:HOLDER:TRANSF ER ROLLER	U009	185
D1946210	GUIDE:TRANSPORT:INTERMEDIA TE TRANSFER:ASS'Y	U009_S004	186
D1946214	GUIDE:TRANSPORT:INTERMEDIA TE TRANSFER:5.0+:ASS'Y	U009_S004	187
D1946222	GUIDE:TRANSPORT:INTERMEDIA TE TRANSFER:5.0-:ASS'Y	U009	220
D1946228	ROLLER:POSITIONING CONTROL: BELT	U009	188
D1946229	GROUND PLATE:VACUUM:SENSO R:SPRING PLATE	U014_S001	22

## Exclusive Parts

Number	Part Name	Group	ID
D1946231	ROLLER:OPPOSED:TRANSFER:PA PER:ASS'Y	U009_S002	189
D1946236	HEXAGON HEAD SCREW:WASHE R:M4X10:ASS'Y	U009	8
D1946240	COIL SPRING:PRESSURE:TRANSF ER ROLLER:20N	U009	190
D1946241	COIL SPRING:PRESSURE:TRANSF ER ROLLER:30N	U009	191
D1946248	DECAL:INNER COVER:INTERMEDI ATE TRANSFER	U009	221
D1946301	SEPARATION CORONA:ASS'Y	U011_S001_S002	41
D1946396	GROUND PLATE:ROLLER:DRIVEN: LEFT	U009	192
D1946420	POSITIONING SENSOR:SCALE:INT ERMEDIATE TRANSFER:ASS'Y	U009_S003	193
D1946428	TERMINAL:INTERMEDIATE TRANS FER:5ST	U009	194
D1946432	TENSION SPRING:PRESSURE:INT ERMEDIATE TRANSFER	U009	195
D1946436	CASE:OPPOSED:TRANSFER ROLL ER:FRONT	U009	196
D1946439	CASE:OPPOSED:TRANSFER ROLL ER:REAR	U009	197
D1946440	ROLLER:TRANSFER:FRONT	U009	198
D1946442	SLIDER:ON-OFF:NO.5:REAR	U009	199
D1946444	SLIDER:ON-OFF:NO.5:FRONT	U009	200
D1946449	TENSION SPRING:PLATE:INTERM EDIATE TRANSFER	U009	201
D1946453	BRACKET:ROLLER:TRANSFER:LE FT REAR:ASS'Y	U009	202
D1946454	BRACKET:ROLLER:TRANSFER:LE FT FRONT:ASS'Y	U009	203
D1946455	BRACKET:MOTOR:ON-OFF:INTER MEDIATE TRANSFER:BLACK	U009	204
D1946457	SHAFT:CAM:INTERMEDIATE TRAN SFER:BLACK:2	U009	205
D1946459	TENSION SPRING:ON-OFF:BLACK: LEFT	U009	206

Number	Part Name	Group	ID
D1946467	TIGHTENER:INTERMEDIATE TRAN SFER:ASS'Y	U009	207
D1946473	TENSION SPRING:SLIDER:ON-OFF :BLACK	U009	208
D1946475	GRIP:ON-OFF:INTERMEDIATE TRA NSFER	U009	209
D1946499	GROUND PLATE:ROLLER:DRIVEN: RIGHT	U009	210
D1946504	TRANSPORT SCREW:PCU:MAIN:A SS'Y	U012_S005	79
D1946521	TONER OUTLET SUB-UNIT:PCU:M AIN:5ST:ASS'Y	U012_S005	80
D1946528	(D194/D195):(D203/D204-NA,-EU):C AP:TONER OUTLET SUB-UNIT	U012	81
D1946656	COVER:GEAR:SIDE PLATE:PEEN	U012	82
D1946923	DUCT:HEAT PIPE:FUSING:SIDE	U021	90
D1946924	COVER:HEAT PIPE:THERMOPILE	U021	91
D1946931	PANEL MOUNT:THERMOPILE	U021	92
D1946936	BLOCK AIR MOVEMENT PLATE:TH ERMOPILE	U021	93
D1946937	SEAL:THERMOPILE:HEAT PIPE	U021	94
D1946957	DUCT:FRONT:VACUUM:CONNECT ING:HEAT SINKER	U021	95
D1946958	DUCT:REAR:VACUUM:CONNECTI NG:HEAT SINKER	U021	96
D1946992	DUCT:HEAT PIPE:ROLLER:UPPER	U021	97
D1946993	DUCT:HEAT PIPE:ROLLER:LOWER	U021	98
D1946997	SEAL:DUCT:EXHAUST:HEAT PIPE: LONG	U021	99
D1946998	SEAL:DUCT:EXHAUST:HEAT PIPE: SHORT	U021	100
D1947000	DUCT:EXHAUST:HEAT PIPE:ROLL ER:RIGHT	U021	101
D1947001	DUCT:EXHAUST:HEAT PIPE:ROLL ER:LEFT	U021	102
D1947003	SEAL:DUCT:HEAT PIPE:ROLLER:U PPER	U021	103
D1947006	SEAL:DUCT:HEAT PIPE:ROLLER:L	U021	104

## Exclusive Parts

Number	Part Name	Group	ID
	OWER		
D1947022	DUCT:EXHAUST:ABSORB DUST SUB-UNIT:FRONT	U021	105
D1947026	DUCT:CONNECTING:ABSORB DUST SUB-UNIT:LEFT	U021	106
D1947027	DUCT:CONNECTING:ABSORB DUST SUB-UNIT:RIGHT	U021	107
D1947030	DUCT:EXHAUST:ABSORB DUST SUB-UNIT:REAR	U021	108
D1947033	(D194/D195):(D203/D204-NA,-EU):SHEET:RELAY DUCT:EXHAUST	U021	109
D1947065	FILTER:DUCT:MM120	U020	97
D1947084	SEAL:DUCT:EXHAUST:ABSORB DUST SUB-UNIT:REAR	U021	110
D1947110	OZONE FILTER:C/T BOX	U020	98
D1947130	OZONE FILTER:C/T BOX:MM120	U020	99
D1947136	DUCT:VACUUM:HEAT SINKER:C/T BOX	U020	100
D1947138	DUCT:C/T BOX:FAN:MM120:UPPER	U020	101
D1947140	DUCT:C/T BOX:FAN:MM120:LOWER	U020	102
D1947141	SEAL:DUCT:C/T BOX:MM120	U020	103
D1947146	DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:FRONT	U020	104
D1947147	DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:REAR	U020	105
D1947149	COVER:DUCT:ABSORB DUST SUB-UNIT:C/T BOX	U020	106
D1947153	FILTER:RELAY DUCT:EXHAUST:ASSY	U021	111
D1947165	SHEET:DUCT:FUSING:EXIT:EXHAUST	U021	112
D1947168	COVER:NET:FUSING:VACUUM	U016	186
D1947169	BRACKET:FUSING:VACUUM:FAN	U016	187
D1947172	SEAL:OPTICAL WRITING UNIT:LOWER:5ST	U022	43
D1947173	SEAL:DUCT:REAR:COOLING:FUSING	U021	113

Number	Part Name	Group	ID
	NG EXIT		
D1947174	SHEET:DUCT:EXHAUST:C/T BOX:LARGE	U020	107
D1947175	SHEET:DUCT:OZONE UNIT:C/T BOX	U020	108
D1947176	SHEET:DUCT:OZONE UNIT:C/T BOX:UPPER	U020	109
D1947181	SEAL:DUCT:EXIT:GUIDE PLATE:ENTRANCE	U021	114
D1947182	SEAL:DUCT:EXIT:GUIDE PLATE:INNER BACK	U021	115
D1947183	DUCT:EXIT:GUIDE PLATE:ENTRANCE:COVER	U021	116
D1947184	DUCT:EXIT:GUIDE PLATE:EXHAUST	U021	117
D1947186	SEAL:DUCT:EXIT:GUIDE PLATE:FAN	U021	118
D1947188	DUCT:EXIT:GUIDE PLATE:ENTRANCE:LEFT	U021	119
D1947189	DUCT:EXIT:GUIDE PLATE:ENTRANCE:RIGHT	U021	120
D1947227	SEAL:HEAT PIPE:ROLLER:FAN:MM80	U021	121
D1947250	LIQUID COOLING:FAN:ASSY	U020_S004	110
D1947264	SEAL:DUCT:COOLING:GUIDE PLATE:1	U021	122
D1947265	SEAL:DUCT:COOLING:GUIDE PLATE:2	U021	123
D1947266	SEAL:DUCT:COOLING:GUIDE PLATE:3	U021	124
D1947346	DC MOTOR:RISE:TANDEM LCT:ASSY:19.2W:BRUSH	U006	339
D1947377	(-AA,-NA,-EU):DECAL:SWITCH:HEATER:PAPER TRAY	U017	28
D1947380	(-AA,-NA,-EU):DECAL:SWITCH:HEATER:INTERMEDIATE TRANSFER	U017	29
D1947464	GUIDE PLATE:FEED PAPER AGAIN:ASSY	U006_S015	340

## Exclusive Parts

Number	Part Name	Group	ID
D1947500	PAPER FEED UNIT:PAPER BANK:ASS'Y	U006_S018	341
		U006_S019	341
D1947545	(-AA,-EU):TANDEM LCT:LEFT:ASS'Y	U006_S005	342
		U006_S006	342
D1947546	(-NA):TANDEM LCT:LEFT:ASS'Y	U006_S007	343
D1947547	(-CHN):TANDEM LCT:LEFT:ASS'Y	U006_S008	344
D1947550	LEFT REAR FENCE	U006_S005_S001	345
		U006_S006_S001	345
		U006_S007_S001	345
		U006_S008_S001	345
D1947552	LEFT SIDE PLATE	U006_S005	346
		U006_S006	346
		U006_S007	346
		U006_S008	346
D1947631	PAPER TRAY:UNIVERSAL:SUB-ASS'Y	U006_S009	347
D1947635	ARM:END FENCE:LOCK	U006_S009	348
D1947716	COVER:MAIN:LEFT:ASS'Y	U001_S007	54
D1947720	SEAL:EXTERIOR:EXIT:GUIDE PLATE:ENTRANCE	U001_S007	55
D1947741	COVER:UPPER FRONT	U001	56
D1947743	COVER:UPPER RIGHT	U001	57
D1947744	BRACKET:COVER:UPPER RIGHT	U001	58
D1947746	COVER:UPPER REAR	U001	59
D1947747	COVER:UPPER REAR:SMALL	U001	60
D1947761	(D194/D195):(D203/D204-NA,-EU):INNER COVER:5ST	U001	61
D1947800	SUPPORTING PLATE:DOOR:FRONT LEFT:ASS'Y	U001_S004	62
D1947816	SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y	U001_S006	63
D1947826	COVER:MAIN:RIGHT:ASS'Y	U001_S008	64
D1947880	(D194):(D203/D204-NA,-EU):MODEL NAME PLATE:PRO_C7100S	ACCESSORIES	29
D1947888	(-EU.-CHN):DECAL:DC:MAIN SWITCH	ACCESSORIES	30
D1947889	(-AA,-NA):DECAL:DC:MAIN SWITCH	ACCESSORIES	31

Number	Part Name	Group	ID
D1947896	(-AA,-NA):DECAL:CAUTION CHART:COPY:ORIGINAL:ENGLISH	ACCESSORIES	32
D1947898	(-AA,-NA):DECAL:POWER SOURCE:OFF:ENGLISH	ACCESSORIES	33
D1947981	(-AA,-EU):POWER SUPPLY CODE:DECAL:ASS'Y	ACCESSORIES	34
D1947982	(-NA):POWER SUPPLY CODE:DECAL:ASS'Y	ACCESSORIES	35
D1947983	(CHN):POWER SUPPLY CODE:DECAL:ASS'Y	ACCESSORIES	47
D1948514	LIQUID COOLING:PT:ASS'Y	U020_S005	111
D1948875	DECAL:APPLICATION:ACCESSORY	ACCESSORIES	36
D1949510	OPC DRUM DIA60	U008	108
D1949590	NV-RAM	U020	112
D1949640	DEVELOPER BLACK	U008	109
D1949660	DEVELOPER CYAN	U008	110
D1949670	DEVELOPER MAGENTA	U008	111
D1949680	DEVELOPER YELLOW	U008	112
D1949690	(D203/D204):DEVELOPER WHITE	U008	113
D1949700	(D203/D204):DEVELOPER CLEAR	U008	114
D1951270	COVER:C/T BOX:UPPER	U020	113
D1955100	SD-CARD:NICE:LEO:ASS'Y	U019	58
D1955718	(D194/D203):PCB:CTL:SERVICE PARTS:D194/D203:ASS'Y	U020	114
D1955719	(D195/D204):PCB:CTL:SERVICE PARTS:D195/D204:ASS'Y	U020	115
D1955770	(-NA):CABLE:5000:POWER_CONNECT	ACCESSORIES	37
D1957196	BRACKET:UPPER:FAN:DUCT:C/T BOX	U020	116
D1957211	(-AA,-NA):OPERATION PANEL:ASS'Y	U002_S001	65
		U002_S002	65
D1957212	(-EU):OPERATION PANEL:ASS'Y	U002_S003	66
D1957213	(-CHN):OPERATION PANEL:ASS'Y	U002_S004	67
D1957245	ABSORPTION SHEET:LCD	U002_S001	68
		U002_S002	68
		U002_S003	68

Exclusive Parts

Number	Part Name	Group	ID
		U002_S004	68
D1957250	PCB:LCD CAR2FT:ASS'Y	U002_S001	69
		U002_S002	69
		U002_S003	69
		U002_S004	69
D1957254	PCB:SVGA:SDUSB:ASS'Y	U002_S001	70
		U002_S002	70
		U002_S003	70
		U002_S004	70
D1957270	PCB:IOKEY:ASS'Y	U002_S001	71
		U002_S002	71
		U002_S003	71
		U002_S004	71
D1957880	(D195):MODEL NAME PLATE:PRO_C7110S	ACCESSORIES	38
D1957984	(-AA):POWER SUPPLY CORD:ASS'Y	ACCESSORIES	39
D1957986	POWER SUPPLY CORD:ASS'Y	ACCESSORIES	40
D1957990	DECAL:CAUTION:INLET	ACCESSORIES	41
D1957991	DECAL:CAUTION:POWER SUPPLY CORD	ACCESSORIES	42
D2033471	(D203/D204)SHAFT:ELECTROMAGNETIC CLUTCH:DRIVE:TRANSPORT SCREW:5ST	U007	130
D2033500	(D203/D204):HOLDER:FRONT:TONER BOTTLE:5ST:ASS'Y	U007_S025	131
D2033504	(D203/D204):BRACKET:HOLDER:FRONT:TONER BOTTLE	U007_S025	132
D2033505	(D203/D204):LEVER:TONER BOTTLE:5ST	U007_S025	133
D2033507	(D203/D204):NOZZLE:TONER SUPPLY	U007_S025	134
D2033508	(D203/D204):COVER:HOLDER:FRONT:TONER BOTTLE:5ST	U007_S025	135
D2033509	(D203/D204):INSULATING SHEET:PCB:RFID:CPU	U007_S025	136
D2033512	(D203/D204):GUIDE:TONER BOTTLE:5ST	U007	137

Number	Part Name	Group	ID
D2033515	(D203/D204):GUIDE:FRONT:TONER BOTTLE:5ST	U007	138
D2033516	(D203/D204):GUIDE:UPPER:TONER BOTTLE:5ST	U007	139
<b>D2033521</b>	<b>(D203/D204):DRIVE UNIT:TONER BOTTLE:5ST:ASS'Y</b>	<b>U007_S026</b>	<b>140</b>
D2033525	(D203/D204):COVER:DRIVE UNIT:TONER BOTTLE:5ST	U007_S026	141
<b>D2033528</b>	<b>(D203/D204):COIL SPRING:DRIVE UNIT:TONER SUPPLY UNIT</b>	<b>U007_S026</b>	<b>63</b>
D2033530	(D203/D204):DECAL:COLORED DISPLAY:TONER BANK:S	U007_S025	142
D2033531	(D203/D204):DECAL:OPERATE:TONER BOTTLE:5ST	U007	143
D2033540	(D203/D204):COIL SPRING:LEVER:TONER SUPPLY UNIT	U007_S025	144
D2033625	TUBE:TONER:S	U007	145
D2033710	(D203/D204):DECAL:TCRU:PUMP:5ST	U007	146
D2035450	(D203/D204):PCB:RFID-AFE:S	U007_S025	147
<b>D2035453</b>	<b>(D203/D204):PCB:RFID-AFE:S</b>	<b>U007_S025</b>	<b>150</b>
D2035492	(D203/D204):PCB:EXDB	U019	57
D2037012	DUCT:UPPER:EXHAUST:DEVELOPMENT UNIT:S	U021	125
D2037013	DUCT:LOWER:EXHAUST:DEVELOPMENT UNIT:S	U021	126
D3551333	SHIELDING PLATE:SAFETY SWITCH:DOOR	U007	148
D3553810	BRACKET:DETENT:RIGHT:ASS'Y	U006_S016	349
D3553828	HOLDER:STAY:GUIDE PLATE	U006	350
D3553840	BRACKET:DETENT:ASS'Y	U006_S017	351
D3553844	SHOE:HANDLE:RELEASE	U006	352
D3553858	TORSION SPRING:GUIDE PLATE:16N	U006	353
D3553875	TIMING BELT:60S2M224	U016	188
D4122653	BUSHING:DIA6	U003_S001	88
		U003_S001_S007	88
D4122669	TENSION SPRING:GUIDE PLATE:P	U003_S001	89



## Exclusive Parts

Number	Part Name	Group	ID
	RESSURE:2N		
D4123145	TENSION SPRING:LEVER:MISFEED REMOVAL	U003_S001	90
D4341911	TIMING BELT:60S3M402	U016	189
D5161261	COVER:LED	U006	354
D5161453	DIFFUSION PLATE:LED	U006	355
D5165200	PCB:LED:ASS'Y	U006	356
D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	U003_S001	91
D5412241	REVERSE ROLLER:PAPER FEED	U003_S001	92
D5431313	COMPRESSION SPRING:HINGE:LEFT	U003_S001	93
D5431625	GEAR:Z24:SEPARATION	U003_S001	94
D5431717	SHAFT:PULLEY:SCANNING:EXIT	U003_S001	95
D5431821	TIMING PULLEY:T33/Z24	U003_S001	96
D5431822	FLANGE:DIA24	U003_S001	97
D5433314	SHEET:SCANNING:ENTRANCE:MIDDLE	U003_S001_S010	98
		U003_S001_S012	98
D5433631	ROLLER:SCANNING:BEHIND:ASS'Y	U003_S001_S007	99
D5433635	GEAR:ROLLER:SCANNING:BEHIND	U003_S001	100
D5434382	COMPRESSION SPRING:PULL OUT	U003_S001	101
D5434393	CUSHION:GUIDE PLATE:ENTRANCE:PAPER FEED:INNER BACK	U003_S001	102
D5435125	SPRING PLATE:CABLE:CONTACT IMAGE SENSOR	U003_S001	103
D6421454	FEELER:APS	U003_S001	104
D6831320	HINGE:LEFT:ASS'Y	U003_S001	105
D6831350	HINGE:RIGHT:ASS'Y	U003_S001	106
D6831362	COMPRESSION SPRING:HINGE:RIGHT	U003_S001	107
D6831385	BRACKET:SAFETY SWITCH:PAPER FEED	U003_S001	108
D6831386	SHAFT:CONTACT POINT:ON OFF DETECTOR:PAPER FEED	U003_S001	109
D6831387	TENSION SPRING:ON OFF DETECTOR	U003_S001	110

Number	Part Name	Group	ID
	TOR:PAPER FEED		
D6831413	BRACKET:SAFETY SWITCH	U003_S001	111
D6831414	SPRING PLATE:SAFETY SWITCH	U003_S001	112
D6831415	FEELER:SENSOR:ON OFF DETECTOR	U003_S001	113
D6831451	HOLDER:FEELER:APS	U003_S001	114
D6831480	BRACKET:SHEET:CONTACT IMAGE SENSOR:ASS'Y	U003_S001	115
D6831614	BRACKET:MOTOR:PAPER FEED	U003_S001	116
D6831615	STAY:MOTOR:PAPER FEED	U003_S001	117
D6831617	DC MOTOR:ASS'Y:20W:BRUSHLESS	U003_S001	118
D6831620	SHAFT:SEPARATION:DRIVE:INPUT:SUB-ASS'Y	U003_S001_S001	119
D6831632	SHAFT:REVERSE ROLLER:SUB-ASS'Y	U003_S001_S002	120
D6831635	GEAR:REVERSE ROLLER:DRIVE	U003_S001	121
D6831640	SHAFT:INPUT:PAPER FEED:SUB-ASS'Y	U003_S001_S003	122
D6831642	TIMING PULLEY:IDLER:PULL OUT	U003_S001	123
D6831643	GEAR:INPUT:PAPER FEED	U003_S001	124
D6831644	SPACER:SHAFT:INPUT:PAPER FEED	U003_S001	125
D6831671	BRACKET:MOTOR:PICK UP	U003_S001	126
D6831675	DC STEPPER MOTOR:DIA42:T15:52M:ASS'Y	U003_S001	127
D6831680	CAM:PICKUP	U003_S001	128
D6831682	TIMING PULLEY:PICKUP:DRIVE	U003_S001	129
D6831691	GEAR:PAPER FEED:COUPLING	U003_S001	130
D6831711	BRACKET:MOTOR:PULL OUT	U003_S001	131
D6831718	STAY:MOTOR:PULL OUT	U003_S001	132
D6831762	BRACKET:MOTOR:MIDDLE	U003_S001	133
D6831766	DC MOTOR:10W:BRUSHLESS	U003_S001	134
D6831811	BRACKET:MOTOR:SCANNING:EXIT	U003_S001	135
D6831813	TIMING PULLEY:COUPLING:SCANNING:INNER BACK	U003_S001	136
D6831814	TIMING PULLEY:COUPLING:EXIT	U003_S001	137

## Exclusive Parts

Number	Part Name	Group	ID
D6831822	DC MOTOR:20W:SCANNING:20W:BRUSHLESS	U003_S001	138
D6831841	BRACKET:TENSIONER:SCANNING:INNER BACK	U003_S001	139
D6831845	PULLEY:IDLER:DIA14	U003_S001	140
D6831851	BRACKET:TENSIONER:SCANNING:FRONT	U003_S001	141
D6831855	TIMING PULLEY:TENSIONER:SCANNING:FRONT	U003_S001	142
D6831856	TENSION SPRING:TENSION:SCANNING:FRONT	U003_S001	143
D6831912	BRACKET:HINGE:RIGHT	U003_S001	144
D6832110	ROLLER:PULL OUT:DRIVE	U003_S001	145
D6832112	TIMING PULLEY:ROLLER:PULL OUT:DRIVE	U003_S001	146
D6832210	ROLLER:MIDDLE:DRIVE	U003_S001	147
D6832221	GEAR:IDLER:Z18	U003_S001_S004	148
D6832222	STOPPER:SHAFT:SEPARATION:DRIVE	U003_S001	149
D6832224	GUIDE:PAPER FEED:ENTRANCE:FRONT	U003_S001_S004	150
D6832228	PICKUP ROLLER	U003_S001_S004	151
D6832229	TIMING PULLEY:GEAR:T19/Z23	U003_S001_S004	152
D6832231	BRACKET:PICKUP	U003_S001_S004	153
D6832232	TIMING PULLEY:PICKUP:T21	U003_S001_S004	154
D6832233	BRACKET:PAPER FEED BELT	U003_S001_S004	155
D6832235	SHAFT:PICKUP:SUB-ASS'Y	U003_S001_S004	156
D6832236	SHEET:BRACKET:PICKUP:INNER BACK	U003_S001_S004	157
D6832240	GUIDE:PAPER FEED:ENTRANCE:INNER BACK:ASS'Y	U003_S001_S004_S001	158
D6832242	SHEET:GUIDE:PAPER FEED:INNER BACK	U003_S001_S004_S001	159
D6832272	LEVER:PICKUP ROLLER:RISE	U003_S001_S004	160
D6832311	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	U003_S001	161
D6832393	HOLDER:ORIGINAL TABLE	U003_S001	162
D6832417	SHEET:ENTRANCE:SEPARATION	U003_S001	163

Number	Part Name	Group	ID
	PAD		
D6832510	GUIDE PLATE:PAPER FEED:LOWER:ASS'Y	U003_S001	164
D6832728	STOPPER:RELEASE:SHAFT:BASE	U003_S001	165
D6832729	JOINT:RISING TRAY:AUXILIARY	U003_S001	166
D6832733	FEELER:SENSOR:ORIGINAL SENSOR	U003_S001	167
D6832742	CUSHION:STOPPER PAWL	U003_S001	168
D6832743	SHEET:CUSHION:STOPPER PAWL	U003_S001	169
D6832747	PAD:SIDE FENCE:SMALL	U003_S001	170
D6832748	PAD:SIDE FENCE:LARGE	U003_S001	171
D6832752	LEVER:RISE:BASE	U003_S001	172
D6832755	SHAFT:RISE:BASE:SUB-ASS'Y	U003_S001	173
D6832781	ORIGINAL TABLE:BEHIND	U003_S001	174
D6832912	FEELER:PAPER SIZE SENSOR	U003_S001	175
D6833111	ROLLER:SCANNING:ENTRANCE:DRIVE	U003_S001	176
D6833150	ROLLER:SCANNING:EXIT:DRIVE:ASS'Y	U003_S001_S006	177
D6833155	TIMING PULLEY:ROLLER:SCANNING:EXIT:DRIVE	U003_S001	178
D6833221	GUIDE:SCANNING:UPPER	U003_S001	179
D6833251	GROUND PLATE:ROLLER	U003_S001	180
D6833260	SHEET:SCANNING:EXIT:UPPER:ASS'Y	U003_S001	181
D6833311	BRACKET:GUIDE:SCANNING:UPPER	U003_S001	182
D6833350	GUIDE PLATE:SCANNING	U003_S001	183
D6833361	SPRING PLATE:GUIDE PLATE:SCANNING	U003_S001	184
D6833411	GUIDE:SCANNING:ENTRANCE:LOWER:SUB-ASS'Y	U003_S001_S010	185
D6833421	BASE:SCANNING:ENTRANCE:LOWER	U003_S001	186
D6833422	LEVER:PRESSURE RELEASE	U003_S001	187
D6833510	SHAFT:LEVER:MISFEED REMOVAL:ASS'Y	U003_S001	188
D6833616	BRACKET:DISCHARGE BRUSH	U003_S001	189

## Exclusive Parts

Number	Part Name	Group	ID
D6833621	GUIDE:EXIT:LOWER:SUB-ASS'Y	U003_S001	190
D6833641	GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER:ASS'Y	U003_S001_S008	191
D6833643	COMPRESSION SPRING:CONTACT IMAGE SENSOR:EXIT	U003_S001_S008	192
D6833644	SHEET:GUIDE:CONTACT IMAGE SENSOR:EXIT:LOWER	U003_S001_S008	193
D6833645	ROLLER:MIDDLE:DRIVEN	U003_S001	194
		U003_S001_S008	194
D6833651	COVER:SCANNING:EXIT	U003_S001	195
D6833661	GUIDE PLATE:CONTACT IMAGE SENSOR:ENTRANCE:ASS'Y	U003_S001_S009	196
D6833666	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:FRONT	U003_S001_S009	197
D6833667	LEVER:GUIDE PLATE:CONTACT IMAGE SENSOR:REAR	U003_S001_S009	198
D6833710	ROLLER:CONTACT IMAGE SENSOR:EXIT:DRIVE:PRESS FIT	U003_S001	199
D6833714	TIMING PULLEY:ROLLER:CIS:EXIT:DRIVE	U003_S001	200
D6833715	TIMING PULLEY:ROLLER:CIS:EXIT:FRONT	U003_S001	201
D6833811	GUIDE PLATE:EXIT:UPPER	U003_S001	202
D6833812	DISCHARGE BRUSH:EXIT	U003_S001	203
		U003_S001_S009	203
D6833911	ROLLER:EXIT:DRIVE	U003_S001	204
D6833915	TIMING PULLEY:ROLLER:EXIT:DRIVE	U003_S001	205
D6834323	SHAFT:CONTACT POINT:GUIDE:PAPER FEED	U003_S001	206
D6834325	BRACKET:GUIDE:PAPER FEED:FRONT	U003_S001	207
D6834328	BRACKET:GUIDE:PAPER FEED:INNER BACK	U003_S001	208
D6834341	BRACKET:PULL OUT:DRIVEN	U003_S001	209
D6834343	PRESSURE PLATE:PICKUP	U003_S001_S013	210
D6834344	COMPRESSION SPRING:PICKUP:2.1N	U003_S001_S013	211

Number	Part Name	Group	ID
D6834345	DISCHARGE BRUSH:EXIT:L37	U003_S001	212
D6834350	DRIVEN ROLLER:PULL OUT	U003_S001	213
D6834351	LINK:STOPPER:COVER:PAPER FEED	U003_S001_S013	214
D6834361	SHAFT:CONTACT POINT:GRIP	U003_S001_S013	215
D6834367	GROUND PLATE:HOOK:INNER BACK	U003_S001_S013	216
D6834372	HOOK:CONTACT POINT:FRONT:GRIP	U003_S001_S013	217
D6834374	HOOK:CONTACT POINT:INNER BACK:GRIP	U003_S001_S013	218
D6834421	SHAFT:EXIT:DRIVEN	U003_S001	219
D6834430	ROLLER:EXIT:DRIVEN	U003_S001	220
D6834441	HOLDER:CUSHION:PRESSURE PLATE	U003_S001	221
D6834442	TAPE:PRESSURE PLATE	U003_S001	222
		U003_S001_S014	222
D6834711	GUIDE PLATE:PRESSURE PLATE:LEFT	U003_S001_S011	223
D6834720	PRESSURE PLATE:ASS'Y	U003_S001_S011	224
D6834722	CUSHION:TAPE:SMALL	U003_S001_S011	225
D6834724	CUSHION:PRESSURE PLATE:LARGE	U003_S001_S011	226
D6834725	CUSHION:PRESSURE PLATE:SMALL	U003_S001_S011	227
D6835111	GUIDE:HARNESS:MAIN	U003_S001	228
D6835121	GUIDE:HARNESS:SUB	U003_S001	229
D6835860	CONTACT IMAGE SENSOR:ASS'Y	U003_S001	230
D6842171	PAPER FEED BELT	U003_S001_S004	231
D6882142	PLAIN SHAFT BEARING:6X8X10	U009	211
D6902425	DISCHARGE BRUSH:SHORT:FRONT	U003_S001	232
D7101333	SHIELDING PLATE:OPEN AND CLOSE:SENSOR:DOOR	U001	65
D7306036	PCB:GIGAETHERNET:ASS'Y	U020_S007	117
D7312200	SHAFT:SEPARATION:ASS'Y	U003_S001_S004	233
D7312239	COVER:PICKUP ROLLER	U003_S001_S004	234
D7312734	COVER:LOWER:BASE	U003_S001	235

## Exclusive Parts

Number	Part Name	Group	ID
D7312746	SIDE FENCE:ORIGINAL TABLE	U003_S001	236
D7312751	RAIL:SIDE FENCE	U003_S001	237
D7312771	ORIGINAL TABLE:FACE FRONT	U003_S001	238
D7312911	GUIDE PLATE:PULL OUT:LOWER	U003_S001	239
D7312912	GUIDE PLATE:PULL OUT:LOWER: DOUBLE FEED SENSOR	U003_S001	240
D7313511	HOOK:OPTICAL READING UNIT:FR ONT	U003_S001	241
D7314112	COVER:FRONT RIGHT	U003_S001	242
D7314113	COVER:FRONT	U003_S001	243
D7314211	COVER:REAR	U003_S001	244
D7314310	GUIDE:PAPER FEED:UPPER:SUB- ASS'Y	U003_S001_S012	245
D7314313	GUIDE:PAPER FEED:UPPER:DOU BLE FEED SENSOR	U003_S001	246
D7314336	CUSHION:STOPPER:FEELER:ORI GINAL SENSOR	U003_S001_S013	247
D7314352	BRACKET:PRESSURE:PICKUP	U003_S001_S013	248
D7314370	COVER:PAPER FEED:ASS'Y	U003_S001_S013	249
D7314371	GRIP:COVER:PAPER FEED	U003_S001_S013	250
D7314411	TRAY:EXIT	U003_S001	251
D7314412	TRAY:EXIT:AUXILIARY:LARGE	U003_S001	252
D7314413	TRAY:EXIT:AUXILIARY:SMALL	U003_S001	253
D7314510	COVER:LOWER:ASS'Y	U003_S001_S014	254
D7314611	COVER:LEFT LOWER	U003_S001	255
D7315530	PCB:MAIN CONTROL BOARD:DOC UMENT FEEDER:ASS'Y	U003_S001	256
D7316011	DECAL:SIZE:ORIGINAL	U003_S001	257
D7316022	DECAL:CAUTION:ORIGINAL:MANY LANGUAGES	ACCESSORIES	43
D7316031	DECAL:SET:ORIGINAL TABLE	U003_S001	258
D7316041	DECAL:BASE:ORIGINAL	U003_S001	259
D7316051	DECAL:DESIGN SKETCH:MISFEED REMOVAL:P	U003_S001	260
D7316241	DECAL:STOPPER:SEPARATION U NIT	U003_S001	261
G0143291	SNAP RING - PICK UP	U009	212
G0291980	DECAL - LD	U005_S001	12

Number	Part Name	Group	ID
		U005_S002	12
		U005_S003	12
		U008_S008_S001	115
		U008_S011_S001	115
		U008_S014_S001	115
		U008_S017_S001	115
		U008_S020_S001	115
G0602296	BALL BEARING:8X16X5MM	U013	246
G0602652	BUSHING - M4	U003_S001	262
		U003_S001_S008	262
G0603293	SPACER:6.1X8.5X0.5	U013	247
G0603602	CAP:BOTTLE	U012_S007	83
G0603945	TIMING BELT - TRANSFER BELT D RIVE	U018	116
G1073834	RIVET - 2.0	U009	213
		U013	248
		U018	117
G1781134	HEXAGONAL BOLT:M20X70	U022	44
G1781141	HOLDER:STAND:M20	ACCESSORIES	44
G1781602	ARM:SAFETY SWITCH:UPPER:AS S'Y	U013	249
G1783593	TENSION SPRING:STOPPER	U016	190
G1784018	CASE:COATING BAR:TRANSFER R OLLER	U011_S001	42
G1784636	TIMING BELT:S2M134_67	U013	250
G1784651	SUPPORTING PLATE:GUIDE PLAT E	U016	191
G1784669	BRACKET:MAGNET CATCH:DUPL EX	U016	192
G1784746	SLIDE RAIL:EXIT	U022	45
G1784752	HANDLE:LOCK:FRAME:LOWER	U016	193
		U016_S001_S001	193
		U016_S005	193
G1784759	BRACKET:LOCK:EXIT	U013	251
		U016	194
G1784793	SPRING:REVERSE:GATE	U016	195
G1784794	SPRING:TENSIONER:EXIT	U016	196
G1784798	SPRING:SWITCHBACK:GATE	U016	197

## Exclusive Parts

Number	Part Name	Group	ID
G1784808	BRACKET:PRESSURE:ROLLER	U013	252
		U016	198
G1784813	STOPPER:LEFT LOWER:FRAME	U016	199
G1784817	SPRING:PRESSURE:ROLLER:DUPLEX	U013	253
		U016	200
G1784818	SPRING:PULL OUT:LOCK:EXIT	U013	254
		U016	201
G1784822	SPRING:PRESSURE:0.8N:DIA0.65	U016	202
G1784828	STAY:LOCK:LEVER:LEFT LOWER	U016	203
		U016_S001	203
G1784866	COMPRESSION SPRING:EXIT:CONNECTOR	U013	255
		U016	204
G1784890	SPRING PLATE:DUPLEX:GUIDE:LOWER	U016	205
G1784895	SHEET:DUPLEX:SPRING PLATE	U016	206
G1784900	COVER:DC STEPPER MOTOR:MM56	U013	256
		U016	207
G1784907	HOLDER:PRESSURE ROLLER:DUPLEX	U016	208
G1784908	COIL SPRING:LEFT LOWER:LOCK	U016	209
G1784909	SCREW:TRANSPORT	U016	210
G1784912	PULLEY:S2M:30T	U013	257
G1784916	SCREW:ROUND POINT	U016	211
G1785023	TIMING BELT:S2M190	U009	214
G1785029	GEAR:DECURA:Z20/M1	U006	357
G1786352	GUIDE PLATE:ENCODER	U009	215
		U013	258
		U018	118
G1786392	HOUSING:LOWER:COVER	U009	216
G1786393	SLEEVE:WIRE:LOWER:COVER	U009	217
G1786394	WIRE:STOPPER:LOWER:COVER	U009	218
G1786621	COVER:RELEASE PLATE:BLADE	U010_S001	62
G1786679	JOINT:DRIVE:BRUSH ROLLER	U015_S001	240
		U015_S002	240
		U015_S003	240
		U015_S004	240
G1786767	COATING BAR:TRANSFER ROLLER	U011_S001	43

Number	Part Name	Group	ID
G1787392	DISC:SENSOR:CAM	U013	259
G1787453	ARM:ON-OFF:TRANSPORT ROLLER	U013	260
		U016_S008	212
G1787515	CONNECTOR GUIDE PIN:CONNECTOR	U013	261
		U016	222
G1787618	PLATE:FIX:BAND	U013	262
		U016	213
G1787633	HOOK:GUIDE PLATE:DUPLEX:ASSY	U013	263
G1787656	TENSION SPRING:TENSIONER	U016	214
G1787660	PRESSURE ROLLER:TRANSPORT ROLLER	U013	264
G1787664	SPACER	U013	265
		U013_S002	265
G1787694	COVER:DC STEPPER MOTOR:MM42	U013	266
G1787717	GEAR:SHIFT:ROLLER	U013_S002	267
G1787743	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.1	U013	268
		U016	215
		U022	46
G1787744	BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2	U013	269
		U016	216
		U022	47
G1787781	GEAR:PULLEY	U013	270
G1787793	SCREW:REGISTRATION:FIX	U013	271
G1788350	WRENCH:HEXAGONAL BOLT	ACCESSORIES	45
G4042810	SPRING PLATE - 2ND MIRROR	U004_S004	65
G5701225	SENSOR SHIELDING PLATE	U004	66
GA082007	PLAIN SHAFT BEARING:4XDIA6DIA8	U015_S001	241
		U015_S002	241
		U015_S003	241
		U015_S004	241
GA082010	BUSHING:DIA6:DIA10:9	U012	84
GA143003	SCREW:MM5:2.5MM	U014_S001	23
GW010007	PHOTO REFLECTION SENSOR:EXIT	U006	358
		U006_S018	358
		U006_S019	358
		U013	272

## Exclusive Parts

Number	Part Name	Group	ID
		U014_S001	24
		U016	217
		U016_S001	217
GW230008	TONER END SENSOR	U007_S002	149
		U007_S005	149
		U007_S008	149
		U007_S011	149
		U007_S013	149
		U007_S015	149
		U007_S017	149
		U007_S019	149
		U007_S023	149
GX640028	FAN MOTOR DC24V 1.92W	U013	273
		U021	127
H0602126	BUSHING - M6X7	U003_S001_S004	263
H0722216	COMPRESSION SPRING	U016	218
J0155505	DRAWER:CONNECTOR:USED DEV ELPER:PLUG	U008_S008	116
		U008_S011	116
		U008_S014	116
		U008_S017	116
		U008_S020	116
M0261778	GUIDE:FFC	U004	67
M0261815	CLAMP:MIRROR:NO.1	U004_S002	68
M0262872	TENSION SPRING:GRIP	U016_S001	219
M0447747	CAP:COVER:REAR	U001	66
M0771766	KNOB:VARIABLE RESISTOR	U002_S001	72
		U002_S002	72
		U002_S003	72
		U002_S004	72
M0771767	KEYTOP:START	U002_S001	73
		U002_S002	73
		U002_S003	73
		U002_S004	73
M0771768	KEYTOP:10KEY	U002_S001	74
		U002_S002	74
		U002_S003	74
		U002_S004	74
M0771769	KEYTOP:RESET SWITCH	U002_S001	75

Number	Part Name	Group	ID
		U002_S002	75
		U002_S003	75
		U002_S004	75
M0771800	TOUCH PANEL:10.4INCH	U002_S001	76
		U002_S002	76
		U002_S003	76
		U002_S004	76
M0771861	TUBE TYPE LAMP:TAC:ASS'Y	ACCESSORIES	46
M0774200	MECHANICAL ROLLER CLUTCH:R OLLER	U015_S005	242
M0774862	TRANSPORT ROLLER:DRIVEN:DU PLEX:DIA18X2	U006	359
		U013	274
		U016	220
		U017	30
M0777428	BALL BEARING:REGISTRATION:D RIVEN:FRONT	U013	275
M0777429	BALL BEARING:REGISTRATION:D RIVEN:REAR	U013	276
M1305245	PCB:DDR3-DIMM:RC-C:1GB:ASS'Y	U020	118
M2051095	SLIDE RAIL:INTERMEDIATE TRAN SFER	U022	48
M3644131	TIMING BELT:B40S2M160	U003_S001	264
M3791627	TRANSPORT ROLLER:DRIVEN	U016_S002	221
		U016_S003	221
		U016_S010	221
VSSG9002	FLUOTRIBO MG GREASE : 100G	SPECIAL TOOLS	12

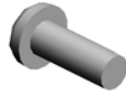
## Standard Parts



03130040N  
SCREW:M3X4



03130060N  
SCREW - M3X6



03130080N  
PAN HEAD SCREW:M3X8



03130120N  
PAN HEAD SCREW:M3X12

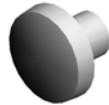


03140060N  
SCREW - M4X6

03140120N  
SCREW - M4X12



03140180N  
PAN HEAD SCREW:M4X18



03150100N  
PAN HEAD SCREW:M5X10



03530030N  
SCREW:M3X3

03530040N  
SCREW - M3X4



03530050N  
SCREW-M3X5



03530060N  
BIND SCREW - M3X6



03530080N  
SCREW:M3X8



03530100N  
SCREW-M3X10



03540040N  
SCREW-M4X4



03540060N  
SCREW-M4X6



03540080N  
SCREW:M4X8



03540120N  
SCREW M4X12



03540400N  
SCREW:M4X40



03540450N  
SCREW:M4X45



03603005N  
SCREW - M3X5



03603005P  
SCREW:M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



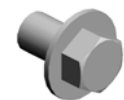
03603014N  
SCREW - M3X14



03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6

## Standard Parts



03604008N  
SCREW - M4X8



03604010N  
SCREW:M4X10



03604014N  
SCREW - M4X14



03604020N  
SCREW:M4X20



03604030N  
SCREW:M4X30



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04503012N  
TAPPING SCREW:3X12



04503035N  
TAPPING SCREW:3X35



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10

04504012N  
TAPPING SCREW:4X12



04513006N  
TAPPING SCREW - 3X6



04513008N  
TAPPING SCREW - M3X8



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04514025N  
TAPPING SCREW:M4X25



04523006N  
BINDING SELF-TAPPING SC  
REW:3X6



04523008N  
TAPPING SCREW - M3X8



04523010P  
BINDING SELF-TAPPING SC  
REW:3X10



04523012N  
BINDING SELF-TAPPING SC  
REW:M3X12



04524008N  
TAPPING SCREW:M4X8



04524010N  
BINDING SELF-TAPPING SC  
REW:4X10



04534006N  
BINDING SELF TAPPING SC  
REW:4X6



## Standard Parts



04534008N  
BINDING SELF TAPPING SC  
REW:4X8



04543006Q  
TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543010Q  
TAPPING SCREW:3X10



04543014Q  
TAPPING SCREW:3X14



04544006Q  
TAPPING SCREW:4X6



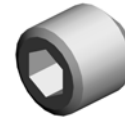
04544008Q  
TAPPING SCREW - M4X8



04544010Q  
TAPPING SCREW:4X10



04583010N  
HEXAGON HEAD TAPPING S  
CREW:3X10



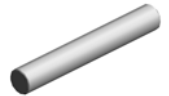
05730030E  
HEXAGON HEADLESS SET S  
CREW - M3X3



06320140G  
PARALLEL PIN



06330140G  
PARALLEL PIN - 3X14



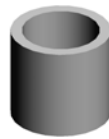
06330200G  
PIN - M3X20



07010060N  
WASHER DIA6



07073050N  
BUSHING:DIA3X5



07074050N  
BUSHING - 4X5



07080040N  
WASHER - DIA4



07080060N  
WASHER:DIA6



07080080N  
WASHER-DIA8



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200060E  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



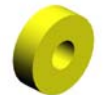
07250200E  
RETAINING RING C - M20



07250220E  
RETAINING RING - M22



07250250E  
RETAINING RING C - M25



07403008  
BALL BEARING - 8X22X7

## Standard Parts



07403706  
BALL BEARING - M6X10X3



07403804  
BALL BEARING:DIA4XDIA9X4



07403906  
BALL BEARING - 6X15X5



07413006  
BALL BEARING - 6X17X6MM



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



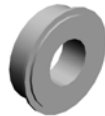
07413708  
BALL BEARING - 8X12X3.5M  
M



07423808  
BALL BEARING - 8X16X5



07433806  
RADIAL BALL BEARING:DIA6  
XDIA13X5



07433808  
RADIAL BALL BEARING:DIA8  
XDIA16X5



07433906  
RADIAL BALL BEARING:DIA6  
XDIA15X5



08010231  
HEXAGONAL HEAD BOLT W/  
WASHER:M3X6



08010237  
HEXAGONAL BOLT:DOUBLE  
SCREW:M4X12



08025220  
TAPPING SCREW - M4X8



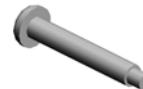
08025312  
TAPPING SCREW:WASHER:3  
X10



08025320  
HEXAGON HEAD TAPPING S  
CREW:ES:3X10



08025324  
HEXAGON HEAD TAPPING S  
CREW:PF:4X10



08030058  
STEPPED SCREW



08046123  
HEXAGONAL BOLT:W/WASH  
ER:M3X8



08046128  
HEXAGONAL BOLT:DOUBLE  
SCREW:M3X10



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050103  
RETAINING RINGS-E:SILENC  
ER:DIA3



08050104  
RETAINING RINGS-E:SILENC  
ER:DIA4



08050106  
RETAINING RINGS-E:SILENC  
ER:DIA6



08053384  
BUSHING - 5MM

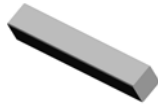


08053568  
RADIAL BALL BEARING:DIA8  
XDIA14X4

## Standard Parts



08053573  
RADIAL BALL BEARING:DIA8  
XDIA16X5



09300404A  
PARALLEL KEY:4X4X25



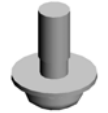
09505010N  
SCREW:SPRING WASHER:M  
5X10



09513006N  
SCREW - M3X6



09514006N  
SCREW:POLISHED ROUND:  
M4X6



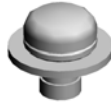
09543008N  
SCREW - M3X8



09543010N  
SCREW:POLISHED ROUND/  
SPRING:M3X10



09543012N  
SCREW - M3X12



09544006N  
SCREW:POLISHED ROUND/  
SPRING:M4X6



09544008N  
SCREW - M4X8



11050042  
WIRE BAND



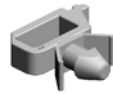
11050328  
HARNESS CLAMP - ES-0505



11050409  
CARD SPACER - 6.4MM



11050410  
CARD SPACER - 9.4MM



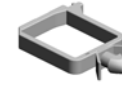
11050487  
HARNESS CLAMP



11050488  
HARNESS CLAMP



11050489  
HARNESS CLAMP - LWS 131  
6



11050490  
HARNESS CLAMP - IWS-2218



11050508  
HARNESS CLAMP - LWS-071  
1



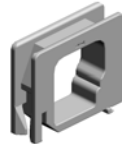
11050511  
HARNESS CLAMP - LWS-030  
6ZC



11050516  
CLAMP



11050517  
HARNESS CLAMP - LWS-211  
1Z



11050518  
EDGE SADDLE - LES-1010



11050529  
NYLON CLAMP-EMT-3N



11050530  
NYLON CLAMP-EMT-4N



11050534  
CLAMP



11050551  
CLAMP:LES-0505

## Standard Parts



11050559  
CLAMP:EMT-5N



11050600  
CLAMP:LWSM-0306-2M



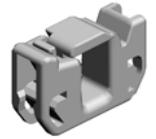
11050601  
CLAMP:LWSM-0511-2M



11050603  
CLAMP:FFC-20



11050621  
CLAMP - SB-2712



11050692  
CLAMP:LES-0503



11050713  
CLAMP:LWSM-0306H GRAY



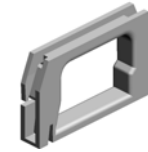
11050717  
CLAMP:JDW-1S



11050723  
CLAMPS:WES-0507



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050726  
CLAMPS:WES-2217



11050739  
CLAMP:JDW-3S



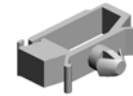
11050741  
CLAMP:LWSM-0606-2.4M



11050744  
CLAMP:F-LWS-0711



11050758  
CLAMP:LWSM-0306A



11050760  
CLAMP:LWSM-0511A



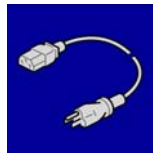
11050761  
CLAMP:LWS-0511A



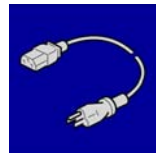
11050768  
CLAMP:LES-0912



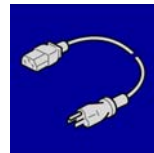
11071281  
FUSE:BJS2012F2



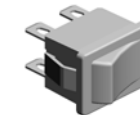
11500454  
(-AA,-EU):POWER SUPPLY C  
ODE:250V:16A



11500455  
(-NA):POWER SUPPLY CODE  
250V:20A



11500466  
(-CHN):POWER SUPPLY COD  
E:250V:16A



12042570  
ROCKER SWITCH:SDDJE132  
00



12042612  
MICRO SWITCH:D3V-16506-3  
C25



12042614  
SWITCH AC250V/16A

## Standard Parts



14077899  
EEPROM:BR24T256-W



16071799  
FILTER - SUP-ET20-ER-0

PM Part List

Number	Part Name	Num	Group	ID
AE010122	HOT ROLLER:DIA54	4	U015_S001	73
			U015_S002	73
			U015_S003	73
			U015_S004	73
AE020229	PRESSURE ROLLER:DIA65	4	U015_S001	75
			U015_S002	75
			U015_S003	75
			U015_S004	75
AE030049	BALL BEARING -20X32X7	8	U015_S001	77
			U015_S002	77
			U015_S003	77
			U015_S004	77
AE030086	RADIAL BALL BEARING:DIA25XDIA37X7	16	U015_S001	78
			U015_S002	78
			U015_S003	78
			U015_S004	78
AE045064	WEB:SUB-ASS'Y	1	U015_S005	80
AF031080	PAPER FEED ROLLER:FEED	2	U006_S018	135
			U006_S019	135
AF032080	PAPER FEED ROLLER:SEPARATE	2	U006_S018	136
			U006_S019	136
D0742424	SEAL:BLADE:CLEANING:FRONT	5	U008_S007	46
			U008_S010	46
			U008_S013	46
			U008_S016	46
			U008_S019	46
D0742425	SEAL:BLADE:CLEANING:REAR	5	U008_S007	47
			U008_S010	47
			U008_S013	47
			U008_S016	47
			U008_S019	47
D0742459	JOINT:CLEANING UNIT	5	U008_S007	49
			U008_S010	49
			U008_S013	49
			U008_S016	49
			U008_S019	49
D0744300	SPRING PLATE:CLEANING UNIT:FUSING	1	U015_S005	156

Number	Part Name	Num	Group	ID
D0744333	ROLLER:PLATE	1	U015_S005	166
D0746055	FLAT BELT-TRANSFER:SERVICE PARTS:ASS'Y	1	U009	84
			U009	107
D0746158	ROLLER:INTERMEDIATE TRANSFER:ASS'Y	5	U009	107
D0746265	BLADE:TRANSFER ROLLER:ASS'Y	1	U011_S001	25
D0746424	BLADE:CLEANING:BELTCLEANING:ASS'Y	1	U010_S001	20
D0746446	BRUSH:APPLY:BELTCLEANING	1	U010_S001	29
D0746450	COATING BAR:ASS'Y	1	U010_S001_S002	30
D0746457	BLADE:APPLY:ASS'Y	1	U010_S001	33
D0747111	FILTER:PREVENTFENCE	4	U020	58
D1362365	CLEANING BLADE:ASS'Y	5	U008_S007	77
			U008_S010	77
			U008_S013	77
			U008_S016	77
			U008_S019	77
D1362401	DRUM LUBRICANT SUPPLY ROLLER:ASS'Y	5	U008_S007	78
			U008_S010	78
			U008_S013	78
			U008_S016	78
			U008_S019	78
D1362411	COATING BAR:ASS'Y	5	U008_S007	79
			U008_S010	79
			U008_S013	79
			U008_S016	79
			U008_S019	79
D1362441	BLADE:APPLY:ASS'Y	5	U008_S007	82
			U008_S010	82
			U008_S013	82
			U008_S016	82
			U008_S019	82
D1363431	FILTER:DEVELOPMENT	5	U008_S008	83
			U008_S011	83
			U008_S014	83
			U008_S017	83

## PM Part List

Number	Part Name	Num	Group	ID
			U008_S020	83
D1942150	CHARGE UNIT:ASS'Y	5	U008_S006	84
			U008_S009	84
			U008_S012	84
			U008_S015	84
			U008_S018	84
D1942485	SEAL:BLADE:APPLY	10	U008_S007	97
			U008_S010	97
			U008_S013	97
			U008_S016	97
			U008_S019	97
D1942550	GEAR:CLEANING:DRUM:SERVICE	5	U008_S007_S002	103
			U008_S010_S002	103
			U008_S013_S002	103
			U008_S016_S002	103
			U008_S019_S002	103
D1944180	FLAT BELT-FUSING:DIA80:SEAL	4	U015_S001	198
			U015_S002	198
			U015_S003	198
			U015_S004	198
D1944328	ROLLER:POLISH	1	U015_S006	233
D1946202	TRANSFER ROLLER:18MIC	1	U011_S001_S001	40
D1946231	ROLLER:OPPOSED:TRANSFER:PAPER:ASS'Y	1	U009_S002	189
D1946301	SEPARATION CORONA:ASS'Y	1	U011_S001_S002	41
D1947065	FILTER:DUCT:MM120	5	U020	97
D1947130	OZONE FILTER:C/T BOX:MM120	2	U020	99
D1947153	FILTER:RELAY DUCT:EXHAUST:ASS'Y	5	U021	111
D1949510	OPC DRUM DIA60	5	U008	108
D5412241	REVERSE ROLLER:PAPER FEED	1	U003_S001	92
D6832228	PICKUP ROLLER	1	U003_S001_S004	151
D6842171	PAPER FEED BELT	1	U003_S001_S004	231
G1786767	COATING BAR:TRANSFER ROLLER	1	U011_S001	43

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201505-01	1505 Modification	-			D2035453	(D203/D204):PCB :RFID-AFE:S	U007_S025	150	1				TaurusC2:
201505-02	1505 Modification	-	D0743722	(D203/D204):COI L SPRING:DRIVE SUB-UNIT:TONE R SUPPLY UNIT	D2033528	(D203/D204):COI L SPRING:DRIVE SUB-UNIT:TONE R SUPPLY UNIT	U007_S026	63	1	X/O			TaurusC2:
201505-03	1505 Modification	-	D2033520	(D203/D204):DRI VE UNIT:TONER BOTTLE:5ST:AS S'Y	D2033521	(D203/D204):DRI VE UNIT:TONER BOTTLE:5ST:AS S'Y	U007_S026	140	1	X/O			TaurusC2:
201505-04	1505 Modification	-	AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET			U015_S006	243	1				TaurusC2:
			AA000290	DECAL:POSITIO NING DISPLAY:S CREW:PET			U015_S006	243	1				
201505-05	1505 Modification	-	M2054487	DECAL:GRIP:WE B			U015_S006	244	1				TaurusC2:
			M2054487	DECAL:GRIP:WE B			U015_S006	244	1				
201505-06	1505 Modification	-	D1941168	COVER:SHIELD GLASS			U022	40	1				TaurusC2:
			D1941168	COVER:SHIELD GLASS			U022	40	1				
			D1941168	COVER:SHIELD GLASS			U022	40	1				
			D1941168	COVER:SHIELD GLASS			U022	40	1				
			D1941168	COVER:SHIELD GLASS			U022	40	1				



## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201505-07	1505 Modification	-			D1797303	(-EU):COVER:FRONT:ASS'Y	U002_S003_S001	78	1	X/O			TaurusC2:
201504-01	1504 Modification	-			AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S005_S001	361	1				TaurusC2:
					AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S006_S001	361	1				
					AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S007_S001	361	1				
					AA000313	DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT	U006_S008_S001	361	1				
201504-02	1504 Modification	-			D1947983	(CHN):POWER SUPPLY CODE:DECAL:ASS'Y	ACCESSORIES	47	2				TaurusC2:
201503-01	1503 Modification	-	AX640201	FAN:MM60:DC 3.12W	AX640207	FAN:MM60	U014_S001	14	3	X/O			TaurusC2:
201503-02	1503 Modification	-	D1942301	PCDU:ASS'Y	D1942303	PCU:TAURUS-C2:ASS'Y	U008_S008	90	1	O/O			TaurusC2:
			D1942301	PCDU:ASS'Y	D1942303	(C7100SX/C7110SX):PCU:TAURUS-C2:ASS'Y	U008_S020	90	1	O/O			
201502-01	1502 Modification	A	D1943859	INNER COVER:INTERMEDIATE TRANSFER:LEFT	D1943860	INNER COVER:INTERMEDIATE TRANSFER:LEFT	U009	139	1	X/O			TaurusC2:
201502-02	1502 Modification	A	B1326763	BRACKET:CONNECTOR:LEFT	D1316511	BRACKET:CONNECTOR:LEFT	U006	173	1	O/O			TaurusC2:
201502-03	1502 Modification	A	08030058	STEPPED SCREW	AA143797	CONNECTOR GU	U006	360	2	X/O			TaurusC2:

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
				W		IDE PIN							
201502-04	1502 Modification	-			D1946248	DECAL:INNER C OVER:INTERME DIATE TRANSFE R	U009	221	1				TaurusC2:
					D1946248	DECAL:INNER C OVER:INTERME DIATE TRANSFE R	U009	221	1				
					D1946248	DECAL:INNER C OVER:INTERME DIATE TRANSFE R	U009	221	1				
					D1946248	DECAL:INNER C OVER:INTERME DIATE TRANSFE R	U009	221	1				
201502-05	1502 Modification	-			B2342399	BOLT - M3X6	U009	219	1			TaurusC2:	
201502-06	1502 Modification	-	AA143797	CONNECTOR GU IDE PIN	G1787515	CONNECTOR GU IDE PIN:CONNEC TOR	U016	222	1	X/O		TaurusC2:	
			AA143797	CONNECTOR GU IDE PIN	G1787515	CONNECTOR GU IDE PIN:CONNEC TOR	U016	222	1	X/O			
201502-07	1502 Modification	-	03604008N	SCREW - M4X8	D1946236	HEXAGON HEAD SCREW:WASHE R:M4X10:ASS'Y	U009	8	1	X/O		TaurusC2:	
			03604008N	SCREW - M4X8	D1946236	HEXAGON HEAD SCREW:WASHE R:M4X10:ASS'Y	U009	8	1	X/O			

## Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201502-08	1502 Modification	-			D1955100	SD-CARD:NICE:LEO:ASS'Y	U019	58	1				TaurusC2:
201502-09	1502 Modification	-			D1946222	GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:5.0-:ASS'Y	U009	220	1				TaurusC2:
201501-03	1501 Modification	A			D1797302	COVER:FRONT:ASS'Y	U002_S001	77	1				TaurusC2:
							U002_S002	77	1				
201501-04	1501 Modification	A	D1797312	(-AA,-NA):COVER:FRONT			U002_S001	49	1	X/X			TaurusC2:
201501-05	1501 Modification	A	D1797322	(-AA,-NA):COVER:FRONT RIGHT			U002_S001	52	1	X/X			TaurusC2:

