

Color Printers
(G188/G189-EU)
Parts Catalog

Parts change information sample

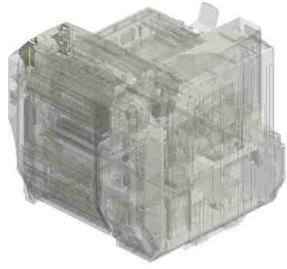
 **Add**

 **Update**

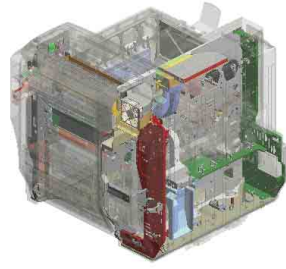
 **Delete**

Model	Product Code	PC Style
Digital Copier	D027/D029	3D
Paper Feed unit PB3080	D387	3D
Paper Feed unit PB3040	D351	Traditional
LCIT PB3050	D352	Traditional
Bridge unit BU3030	D386	Traditional
Booklet Finisher SR3000	B804	Traditional
Finisher SR3020	B805	Traditional
Punch unit Type 3260 NA 3/2	B702	Traditional
Punch unit Type 3260 EU 2/4	B702	Traditional
Punch unit Type 3260 SC	B702	Traditional
Memory unit Type B	G578	Traditional
IEEE 802.1 1 a/g Interface unit Type J	D377-01	Traditional
IEEE 1284 1nterface Board Type A	B679	Traditional
VM Card Type K	D430	Traditional
Bluetooth Interface unit Type 3245	B826	Traditional
Gigabit Ethemet Type B	D377-21	Traditional
Camera Direct Print Card Type G	D413	Traditional
DataOverwriteSecurity unit Type M	D377-16	Traditional
HDD Encryption unit Type D	D377	Traditional

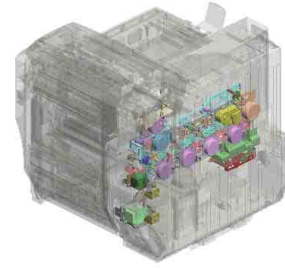
Unit All



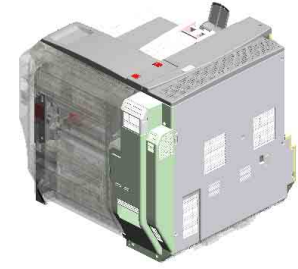
U001
Operation



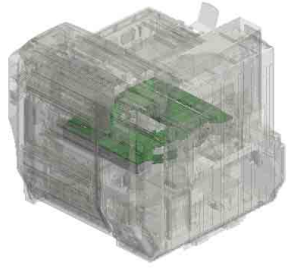
U002
Main Frame



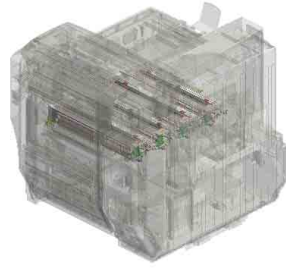
U003
Main Drive



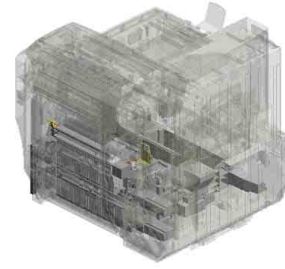
U004
Exterior



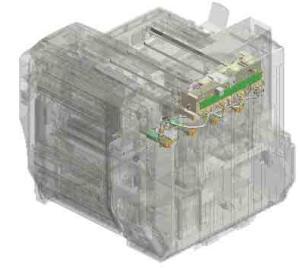
U005
Laser Unit



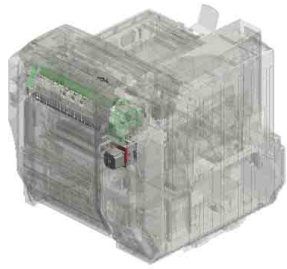
U006
PCU



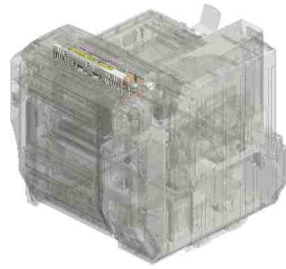
U007
Paper Feed



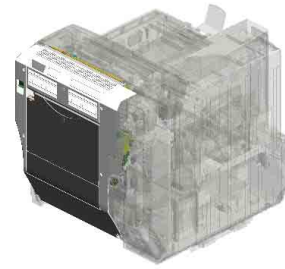
U008
Toner Supply



U009
Fusing



U010
Paper Exit

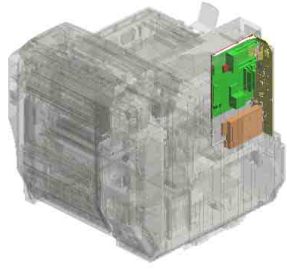


U011
Duplex

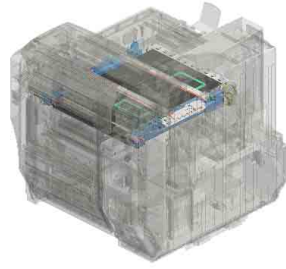


U012
Electrical

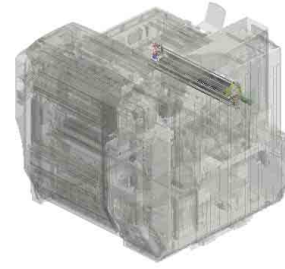
Unit All



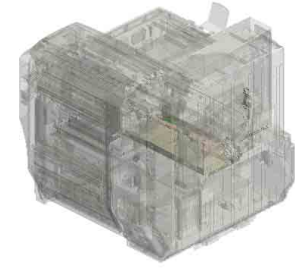
U013
Controller



U014
Image Transfer



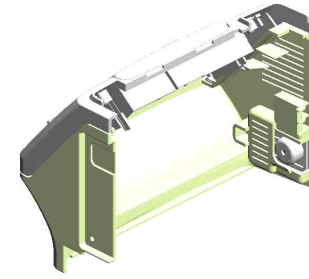
U015
ITB Cleaning



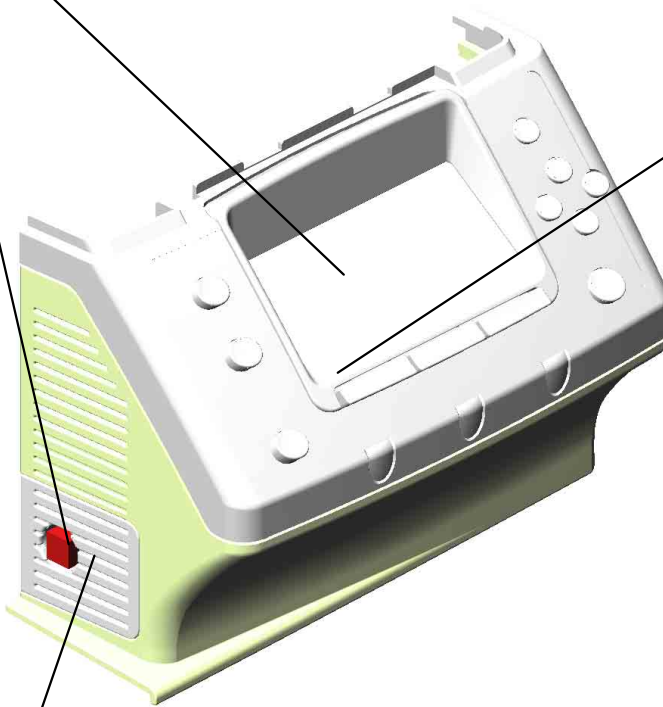
U016
Toner Collection

U001 Operation

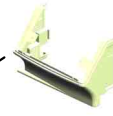
6.G1891405
OPERATION PANE
L



5.G1891212
FLAT SCREW:GRO
OVE TYPE:7.5



4.G1891211
COVER:FRONT RI
GHT:P



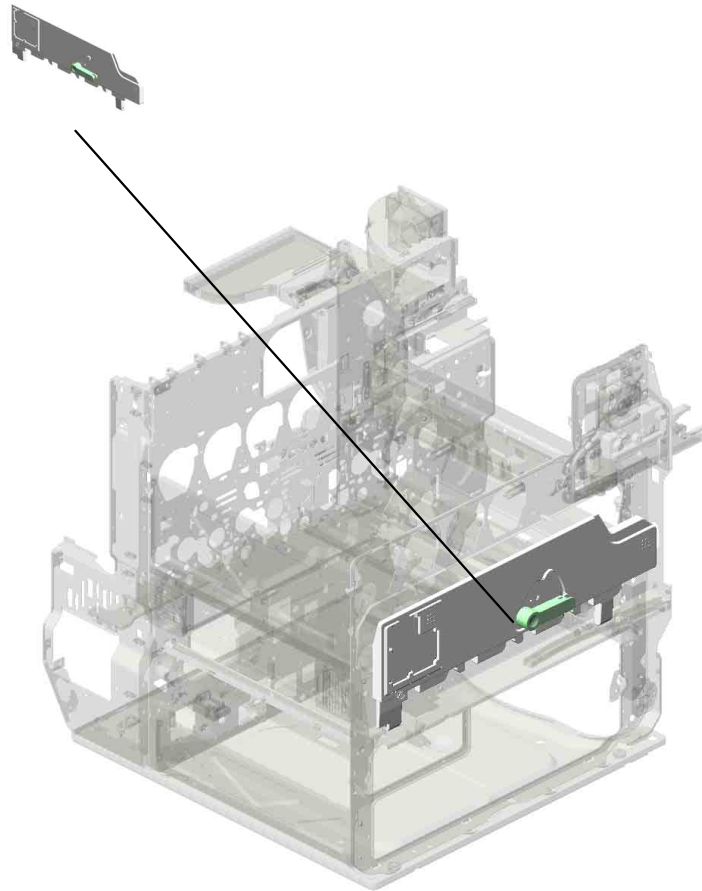
1.04513008N (x 1)
TAPPING SCREW - M3X8
2.04573008N (x 2)
TAPPING SCREW - M3X8

3.G1791265
CAP:FRONT RIGHT
:P



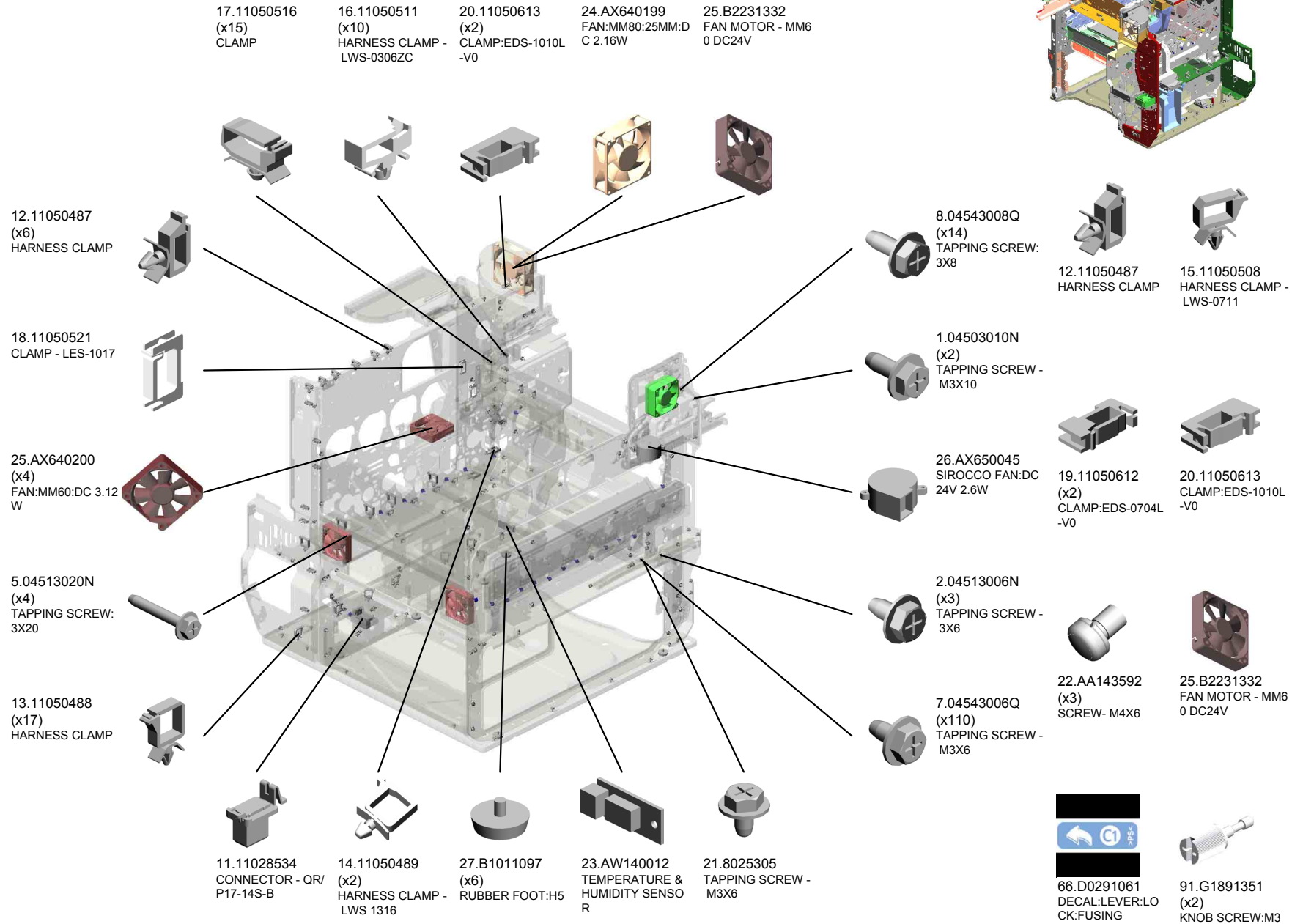
U002.Main Frame

U002 S001
G1331300
DRUM STAY:PCU

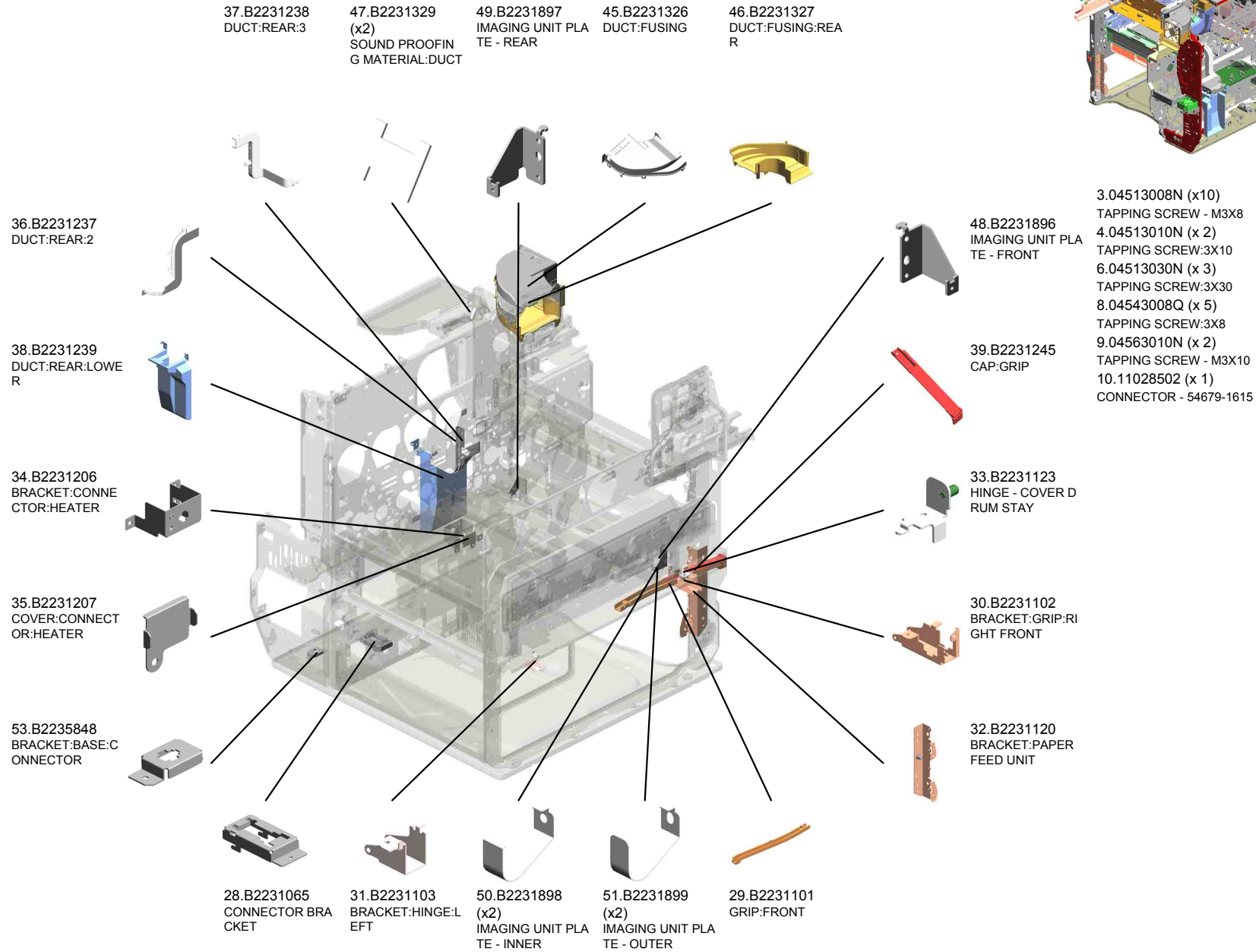
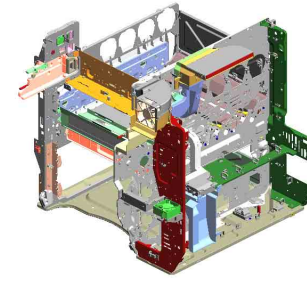


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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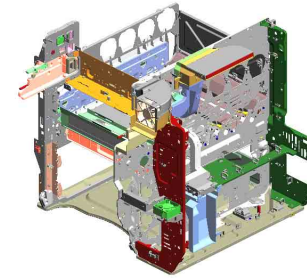
U002 Main Frame



U002 Main Frame



U002 Main Frame



69.D0291324
DUCT:IH:REAR

68.D0291323
DUCT:IH:FRONT

73.D0291346
GUIDE PLATE:FUSI
NG:REAR

66.D0291061
DECAL:LEVER:LO
CK:FUSING

65.D0291058
(x2)
SEAL:BURRING

67.D0291236
DUCT:REAR:1

59.B2381143
GUIDE:CONNECTO
R:HEATER:IMAGIN
G UNIT

70.D0291331
(x2)
BRACKET:FAN:IMA
GE FORMING SEC
TION

57.B2381088
COVER - CONNEC
TOR

54.B2235849
COVER:CONNECT
OR:HEATER

55.B2381066
(x2)
RUBBER FOOT CO
VER

58.B2381089
(x4)
COVER - POSITIO
NING PIN

62.D0094595
REAR GUIDE - DU
PLEX UNIT SET

60.D0094513
COMPRESSION SP
RING:EARTH:DUPL
EX UNIT

61.D0094594
FRONT GUIDE - D
UPLEX UNIT SET

64.D0291054
CAM:GUIDE:FUSIN
G

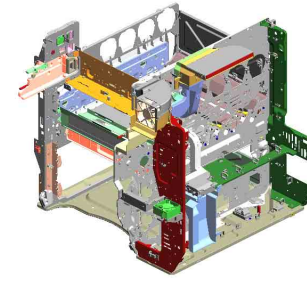
72.D0291345
GUIDE PLATE:FUSI
NG:FRONT

71.D0291343
SEAL:DUCT:IH:FR
ONT:#120

56.B2381072
POSITIONING PLA
TE:GUIDE PLATE:F
USING:FRONT LO
WER:PEEN

63.D0291053
CAM:GUIDE:FUSIN
G:LEFT

U002 Main Frame



- 87.G1331342 DUCT:SUPPLY:REAR
- 86.G1331341 DUCT:SUPPLY:FRONT
- 75.D0291348 SEAL:DUCT:IH:REAR
- 79.D0291355 LEVER:LOCK:FUSING UNIT:REAR
- 74.D0291347 STOPPER:FUSING UNIT:REAR

88.G1331343
DUCT:SUPPLY:UPPER REAR:P1

82.G1331296
OZONE FILTER:NO.2:P

92.D0891097
[A]
BRACKET:FAN:POWER SOURCE:IH
201012-02 X/O

81.D0296319
GUIDE:POSITIONING:REAR

78.D0291354
BRACKET:FAN:IH

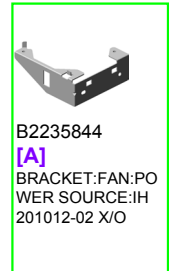
80.D0296318
GUIDE:POSITIONING:FRONT

89.G1891247
(x2)
DECAL:GUIDE:FUSING

90.G1891339
DUCT:EXIT:P2

77.D0291351
LEVER:LOCK:FUSING UNIT:FRONT

76.D0291350
STOPPER:FUSING UNIT:FRONT



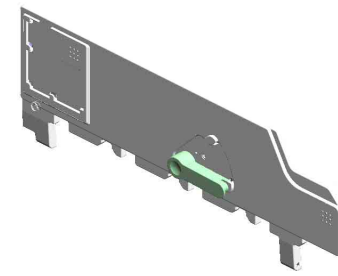
B2235844
[A]
BRACKET:FAN:POWER SOURCE:IH
201012-02 X/O

U002_S001
 DRUM STAY:PCU

44.B2231319
 WIRE

41.B2231316
 (x4)
 BALL BEARING CLIP

42.B2231317
 (x6)
 SCREW



83.G1331300
 DRUM STAY:PCU

43.B2231318
 SPRING



1.04503010N
 (x5)
 TAPPING SCREW -
 M3X10

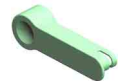


85.G1331311
 DECAL:DRUM STA
 Y:LEVER

40.B2231315
 (x4)
 BALL BEARING PLATE

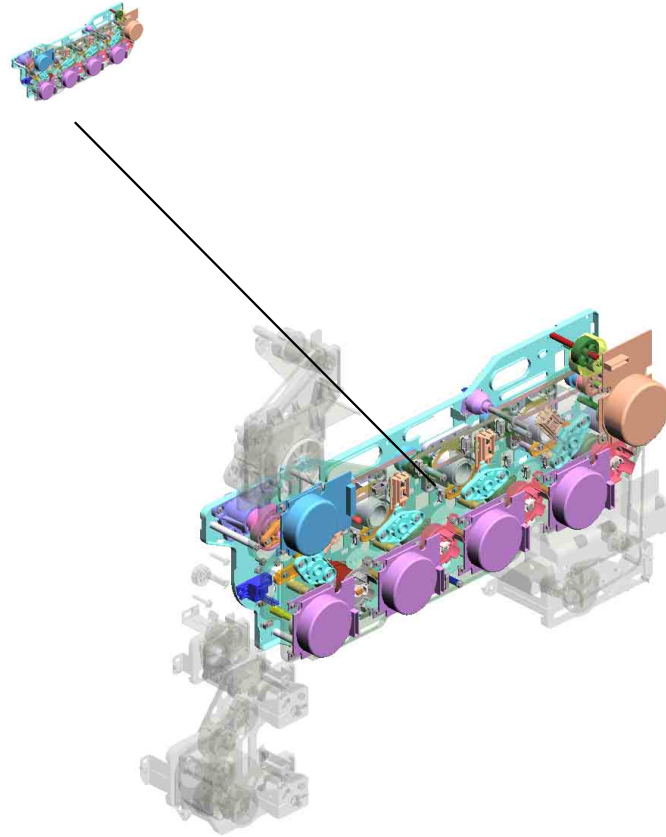


84.G1331303
 LEVER:DRUM STA
 Y:PCU



U003.Main Drive

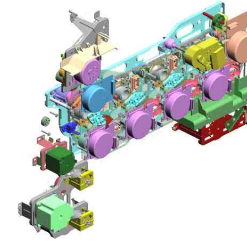
U003 S001
G1891100
DRIVE UNIT:ENGINE:APOLL
ON-P2:ASS'Y



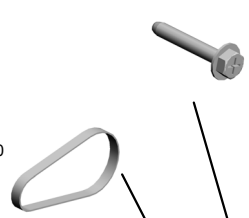
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003 Main Drive

- 9.04543020Q (x2) TAPPING SCREW:: 3X20
- 11.07200060E RETAINING RING - M6
- 5.04503012N (x2) TAPPING SCREW: 3X12
- 20.AA043336 TIMING BELT:40S3 M267
- 1.03603006N (x7) SCREW - M3X6



23.AA043601
TIMING BELT - B40
S2M118



19.A2324666
CUSHION - STEPPER MOTOR



10.07200040E
(x4)
RETAINING RING - M4



3.04340100N
(x2)
TAPPING SCREW - 4X10



8.04543006Q
(x5)
TAPPING SCREW - M3X6



7.04514008N
(x2)
TAPPING SCREW: 4X8



19.AA161164
CUSHION:STEPPE R MOTOR



22.AA043585
TIMING BELT:40S3 M162



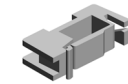
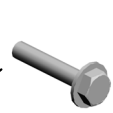
18.8050089
(x2)
RETAINING RING - M4



15.54472681
(x2)
SNAP RING



2.03603016N
(x2)
SCREW - M3X16



14.11050522
EDGE SADDLE - L
ES0510

21.AA043583
TIMING BELT - S2
M460



6.04513006N
(x13)
TAPPING SCREW - 3X6



24.AA060722
TENSION SPRING

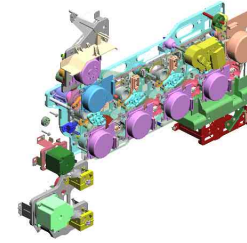


16.8010231
HEXAGONAL HEAD BOLT W/WASHER: M3X6



U003 Main Drive

31.AB017754 GEAR:FUSING:NO.1
 33.AB017757 GEAR:EXIT:NO.1
 32.AB017755 GEAR:FUSING:NO.2
 44.AX060369 BRUSHLESS MOT OR:DRIVE:FUSING:27W
 34.AB017758 GEAR:EXIT:NO.2



35.AB017774 GEAR:FUSING:NO.3



37.AB030744 TIMING PULLEY - 2 7Z/40T



29.AB011259 (x2) GEAR - 32Z



50.B2231183 (x2) GRIP SHAFT



52.B2231186 (x4) DRIVE JOINT



38.AB030781 TIMING PULLEY - 2 8Z/30T



30.AB017699 (x2) GEAR - 33Z/44Z



49.B2231180 BRACKET:PAPER FEED



28.AB011258 (x2) GEAR - 38Z



25.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6



36.AB030551 PULLEY:IDLER:FUSING



51.B2231184 PULLEY:TONER SUPPLY:NO.2:ASSY



48.B2231174 DRIVE UNIT:COLLECTION BOTTLE



53.B2231187 (x2) MAGNETIC CLUTCH BRACKET



45.AX200289 (x2) MAGNETIC CLUTCH - 32Z



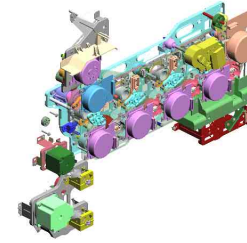
U003 Main Drive

66.04543005Q (x3)
TAPPING SCREW::
3X5
201008-01 X/O

57.D0291199
DRIVE UNIT:ON-OF
F:TRANSFER

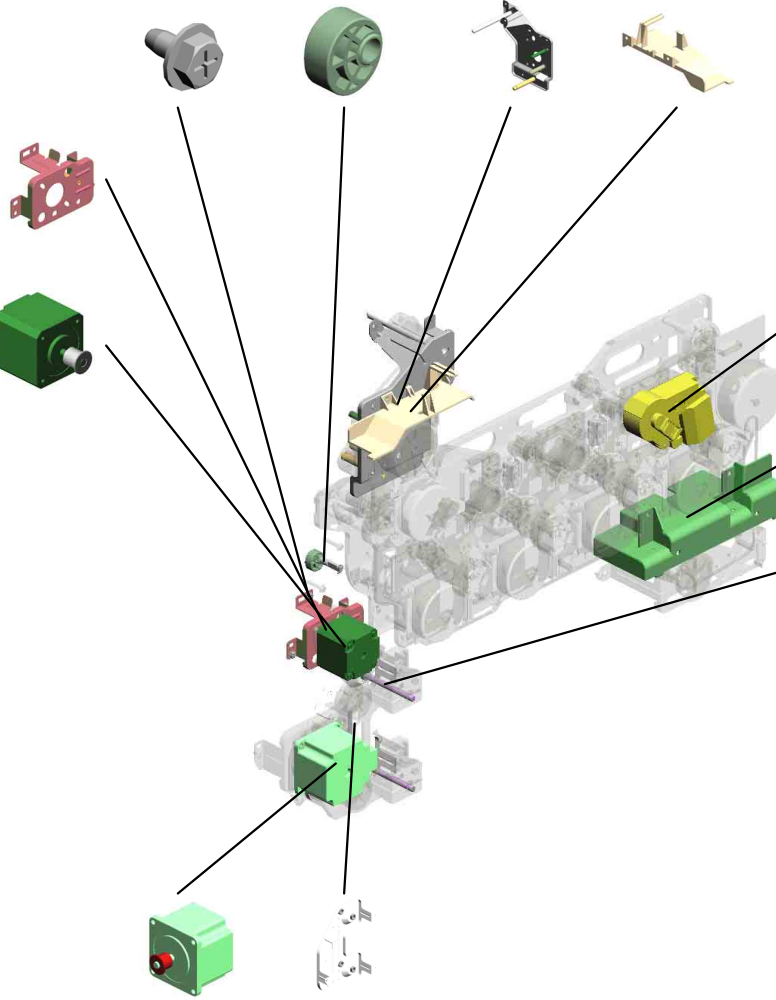
63.D0291163
BRACKET:FUSING/
PAPER EXIT UNIT:
ASSY

64.D0291191
GUIDE:FUSING DR
IVE SUB-UNIT



56.B2231191
BRACKET:DRIVE U
NIT:REGISTRATIO
N

62.D0291147
STEPPER MOTOR:
REGISTRATION:
C 8W



54.B2231188
STEPPER MOTOR
DC24V

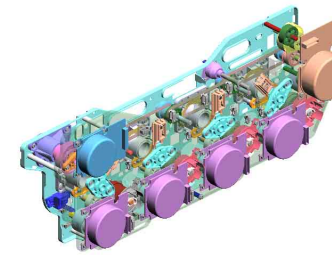
58.B2231354
DRUM STAY:DRIV
E UNIT

57.B2231199
DC MOTOR 24V

59.B2231364
GUIDE:HARNES

55.B2231189
(x2)
FEED DRIVE SHAF
T

U003_S001
 DRIVE UNIT:ENGINE:APOLLON-P2:ASS'Y



65.G1891100
 DRIVE UNIT:ENGINE:
 APOLLON-P2:AS
 SY

- 41.AX050333 BRUSHLESS MOTOR:INTERMEDIATE TRANSFER:DC 9W
- 40.AW020145 (x4) PHOTO INTERRUPTOR:FLAT
- 47.B2231144 (x4) HOLDER:POSITIONING SENSOR
- 67.D0891145 (x4) BRACKET:SENSOR COVER 201012-03
- 12.11050511 (x6) HARNESS CLAMP - LWS-0306ZC

8.04543006Q
 (x4)
 TAPPING SCREW - M3X6

39.AB030888
 (x4)
 TIMING PULLEY:DEVELOPMENT:NO.1

4.04503008N
 (x16)
 TAPPING SCREW - M3X8

17.8050088
 (x4)
 RETAINING RING - M6

13.11050516
 (x15)
 CLAMP

11.07200060E
 (x4)
 RETAINING RING - M6

60.D0291136
 (x4)
 SHAFT:DEVELOPMENT:ASS'Y

46.AX200314
 (x4)
 MAGNETIC CLUTCH:DEVELOPMENT:0.5N

61.D0291137
 (x4)
 HOLDER:MAGNETIC CLUTCH:DEVELOPMENT

27.AA100015
 (x4)
 SNAP RING - M6

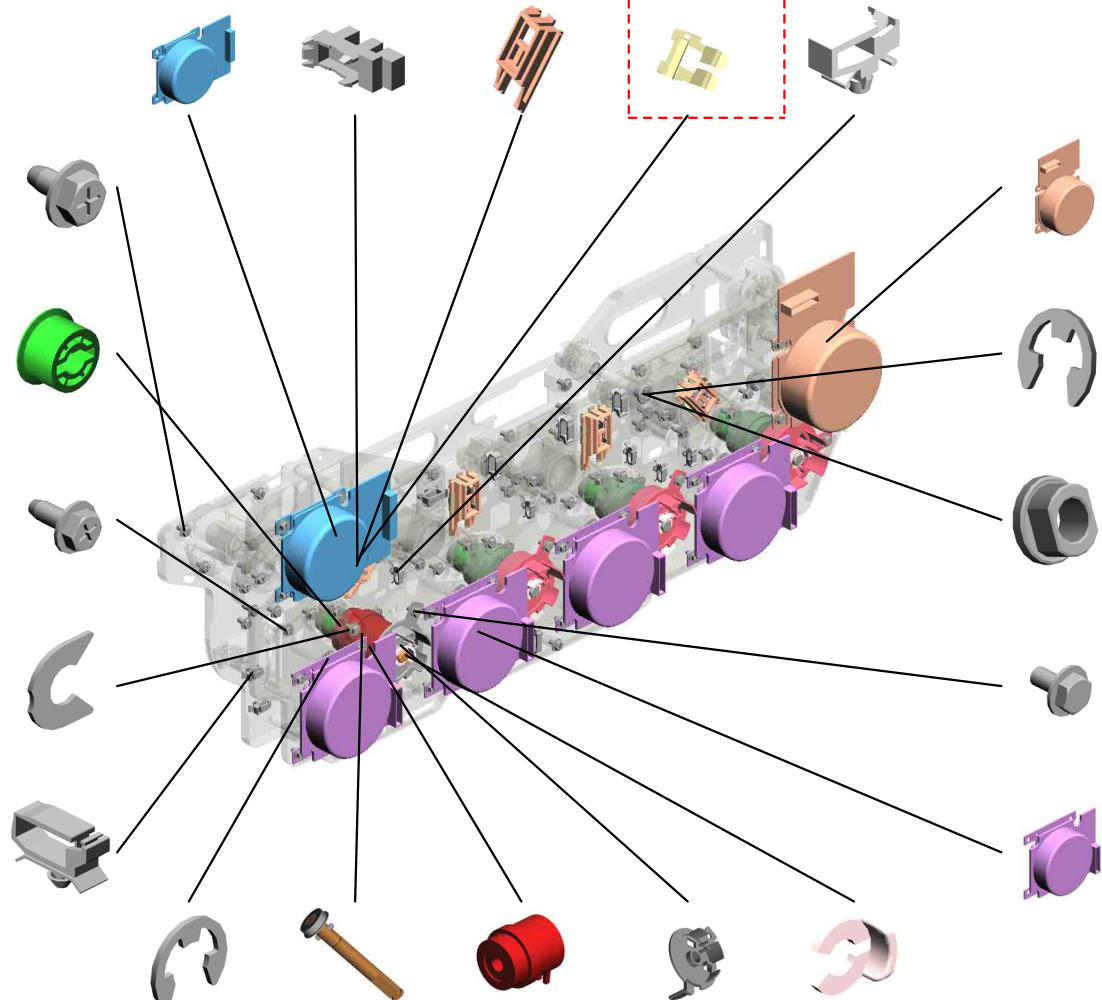
42.AX060356
 BRUSHLESS MOTOR:DC24V 18W

10.07200040E
 (x5)
 RETAINING RING - M4

26.AA082101
 (x3)
 BUSHING - 6X10X6

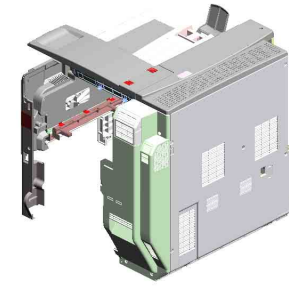
1.03603006N
 (x66)
 SCREW - M3X6

43.AX060368
 (x4)
 BRUSHLESS MOTOR:DRIVE:DRUM:28W



U004 Exterior

- 17.B2234487 EXIT END FENCE
- 7.B2221281 COVER:LEFT:EU
- 16.B2234486 EXIT TRAY
- 5.B0241264 MAGNET CATCH
- 11.B2231249 STOPPER:MAGNET CATCH



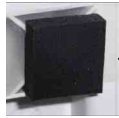
23.B2383364
DECAL:COLORED
DISPLAY:BK:INNE
R COVER



6.B2231241
INNER COVER:UP
PER:LEFT



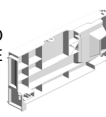
18.B2236529
COLLECTION BOT
TLE HOLDER



9.B2231242
INNER COVER - LE
FT



20.B2241257
COVER:FRONT:CO
LLECTION BOTTLE



6.B2221241
INNER COVER:UP
PER:LEFT:EU



10.B2231244
INNER COVER - MI
DDLE



14.B2231279
CLEANER:SHIELD
GLASS:ASSY



19.B2241251
COVER:FRONT:EU



22.B2381368
(x4)
DECAL - CLEANIN
G



13.B2231276
FILTER:RIGHT REA
R



12.B2231274
COVER:RIGHT RE
AR:FAN



15.B2231293
CAP:COVER:REAR



8.B2221291
COVER:REAR:EU



21.B2381362
DECAL - MISFEED
REMOVAL B1



3.AA143823
(x4)
TAPPING SCREW



4.AG071012
(x2)
MAGNET CATCH:AS
SY



34.G1331244
DECAL:INTERMEDI
ATE TRANSFER:R
ELEASE



35.G1331245
DECAL:INTERMEDI
ATE TRANSFER:L
OCK

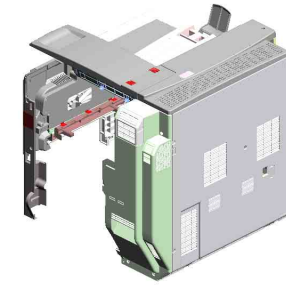
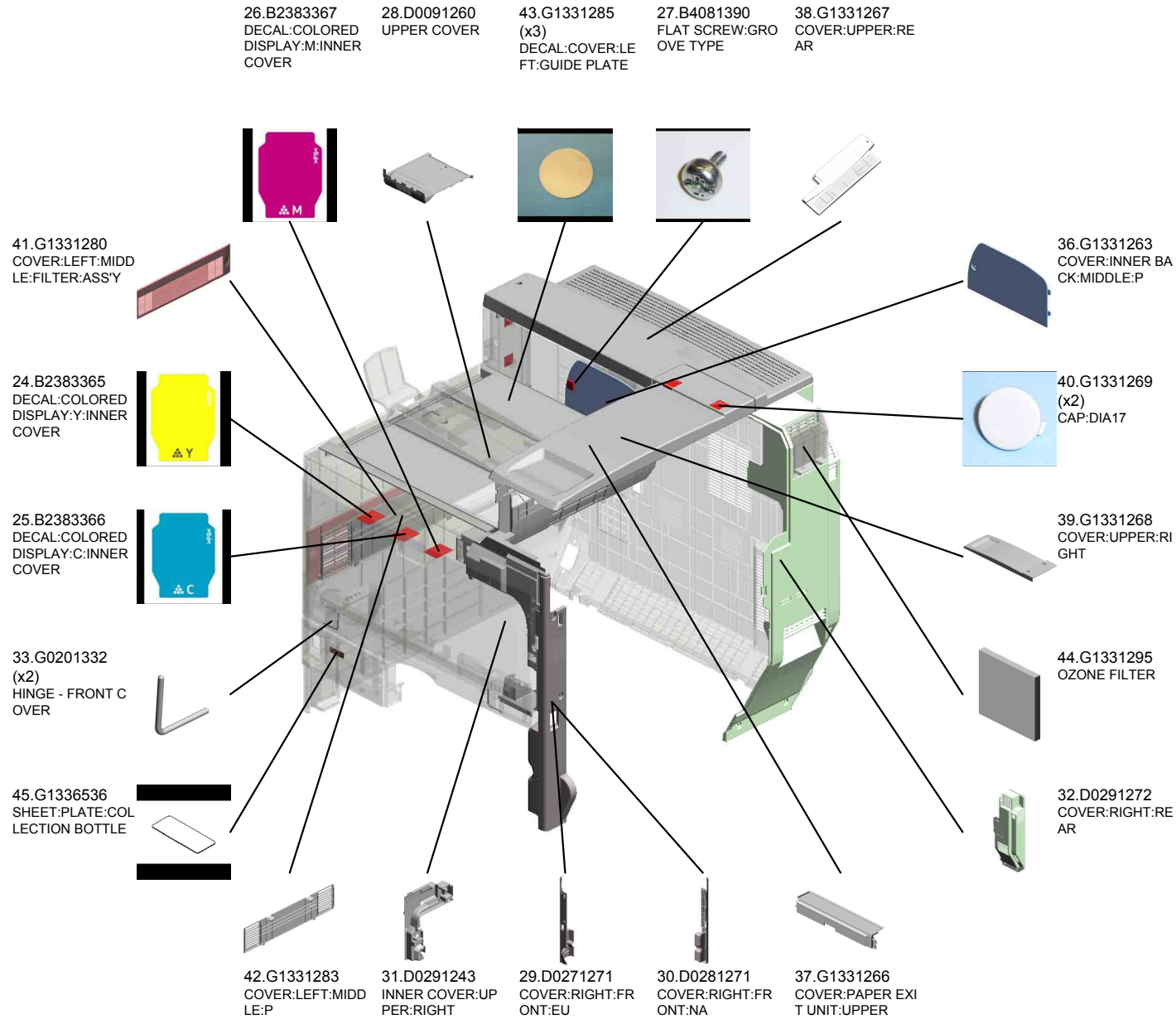


46.G1336537
MAGNET CATCH



1.04513008N (x28)
TAPPING SCREW - M3X8
2.04543008Q (x 2)
TAPPING SCREW:3X8

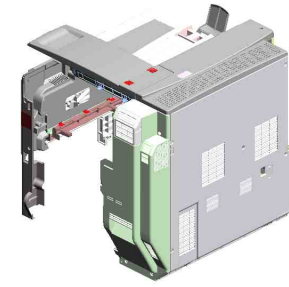
U004 Exterior



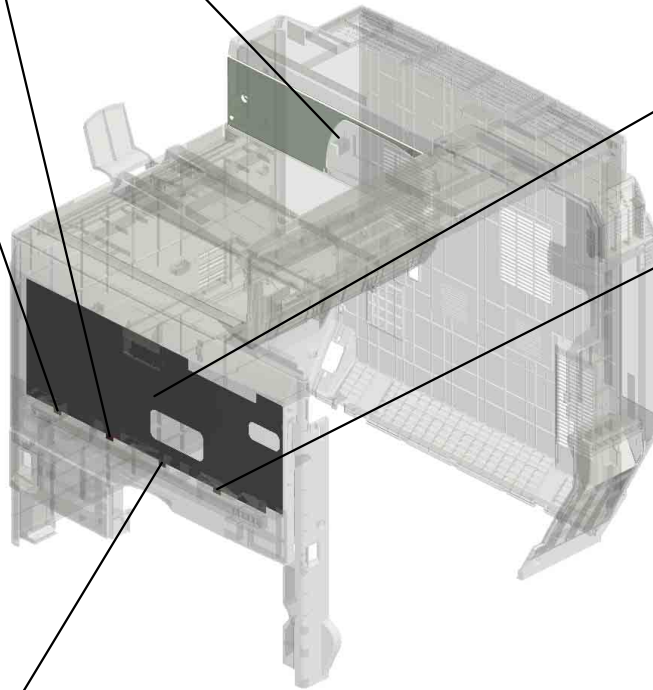
U004 Exterior

51.GA003032
DECAL - SHIELDIN
G PLATE C

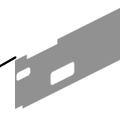
48.G1891261
COVER:INNER BA
CK:P



49.GA003030
DECAL - SHIELDIN
G PLATE Y



47.G1891256
SHEET: MISFEED R
EMOVAL: AP-P2



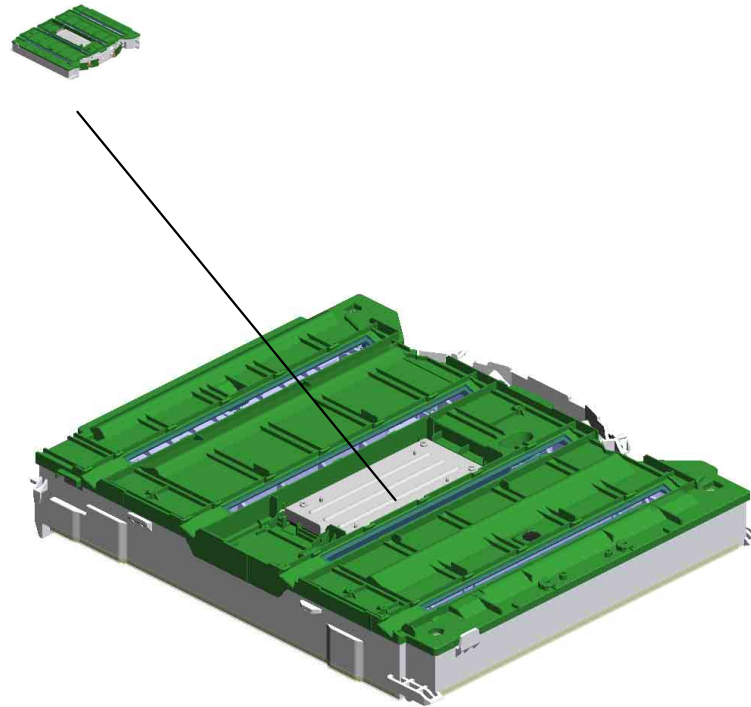
52.GA003033
DECAL - SHIELDIN
G PLATE K



50.GA003031
DECAL - SHIELDIN
G PLATE M

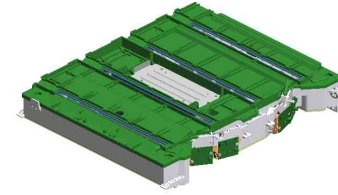
U005.Laser Unit

U005 S001
D0291851
IMAGE FORMING SECTION:
SERVICE PARTS:2LD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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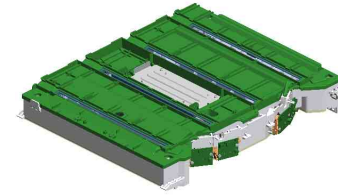
U005
Laser Unit



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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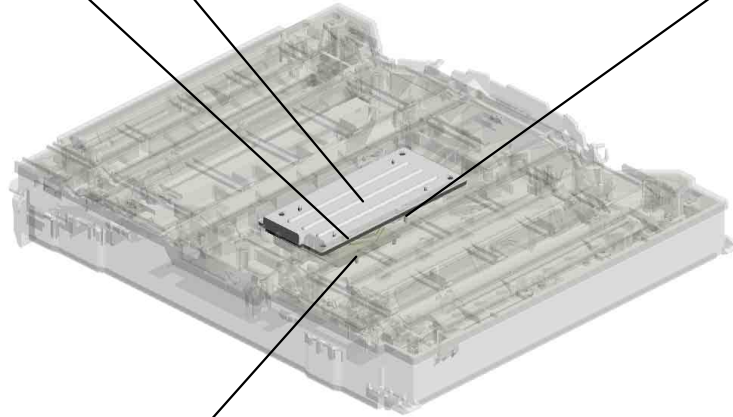
U005_S001
IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y

4.B2231882
COVER - POLYGO
N MOTOR



5.D0291851
IMAGE FORMING S
ECTION:SERVICE
PARTS:2LD:ASSY

6.AX060396
DC POLYGON MIR
ROR MOTOR:24W
201012-04 X/O



1.8025309
(x2)
BINDING SELF-TA
PPING SCREW:3X
10



2.8025310
(x4)
BINDING SELF-TA
PPING SCREW:3X
8

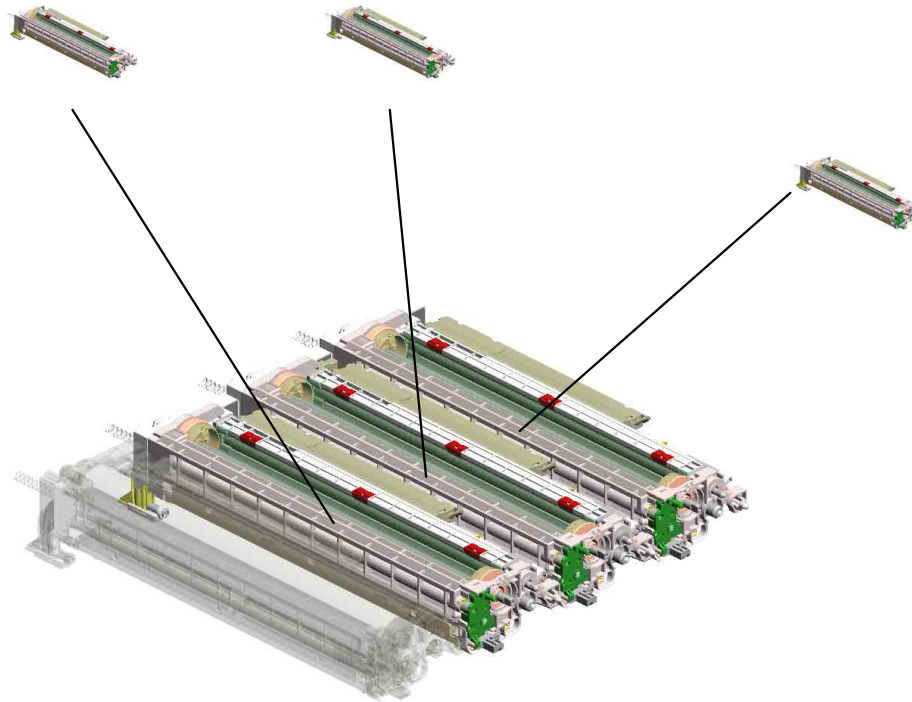
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006.PCU

U006 S001
G1892053
PCU:M:SERVICE:ASS'Y

U006 S002
G1892054
PCU:C:SERVICE:ASS'Y

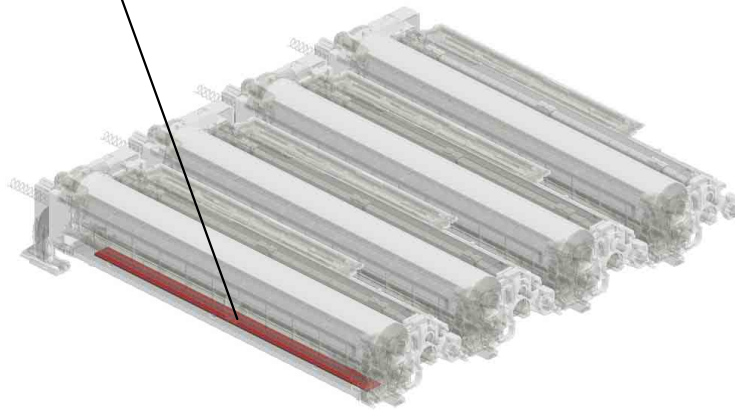
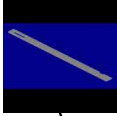
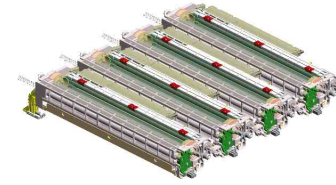
U006_S003
G1892055
PCU:Y:SERVICE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006
PCU

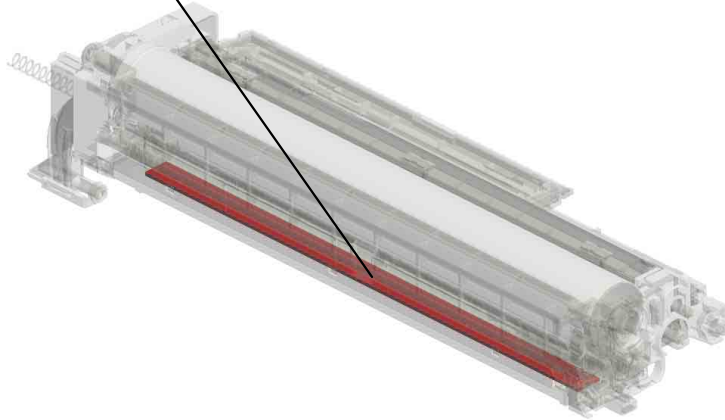
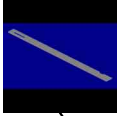
1.D0292056
SEAL:FRAME:CHA
RGE:LOWER
200908



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U006_S001
PCU:M:SERVICE:ASS'Y

1.D0292056
SEAL:FRAME:CHA
RGE:LOWER
200908

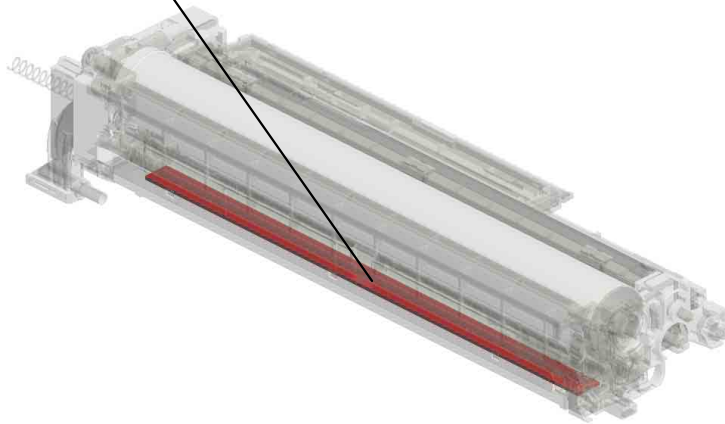
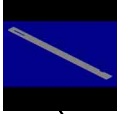


5.G1892053
PCU:M:SERVICE:A
SS'Y
201012-05 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006_S002
PCU:C:SERVICE:ASS'Y

1.D0292056
SEAL:FRAME:CHA
RGE:LOWER
200908

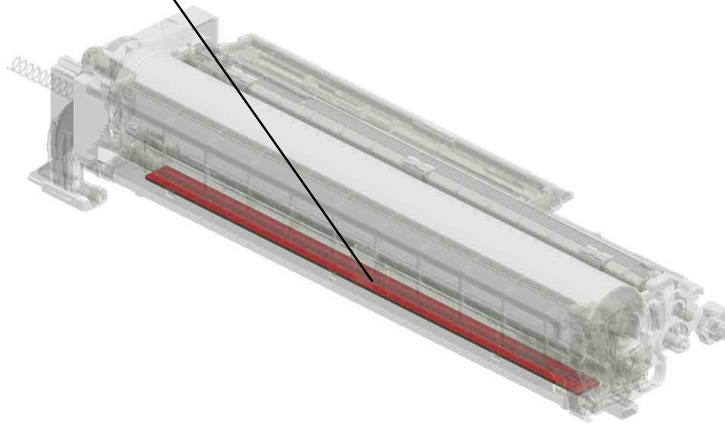
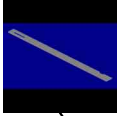


6.G1892054
PCU:C:SERVICE:A
SS'Y
201012-06 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006_S003
PCU:Y:SERVICE:ASS'Y

1.D0292056
SEAL:FRAME:CHA
RGE:LOWER
200908



7.G1892055
PCU:Y:SERVICE:A
SS'Y
201012-07 O/O

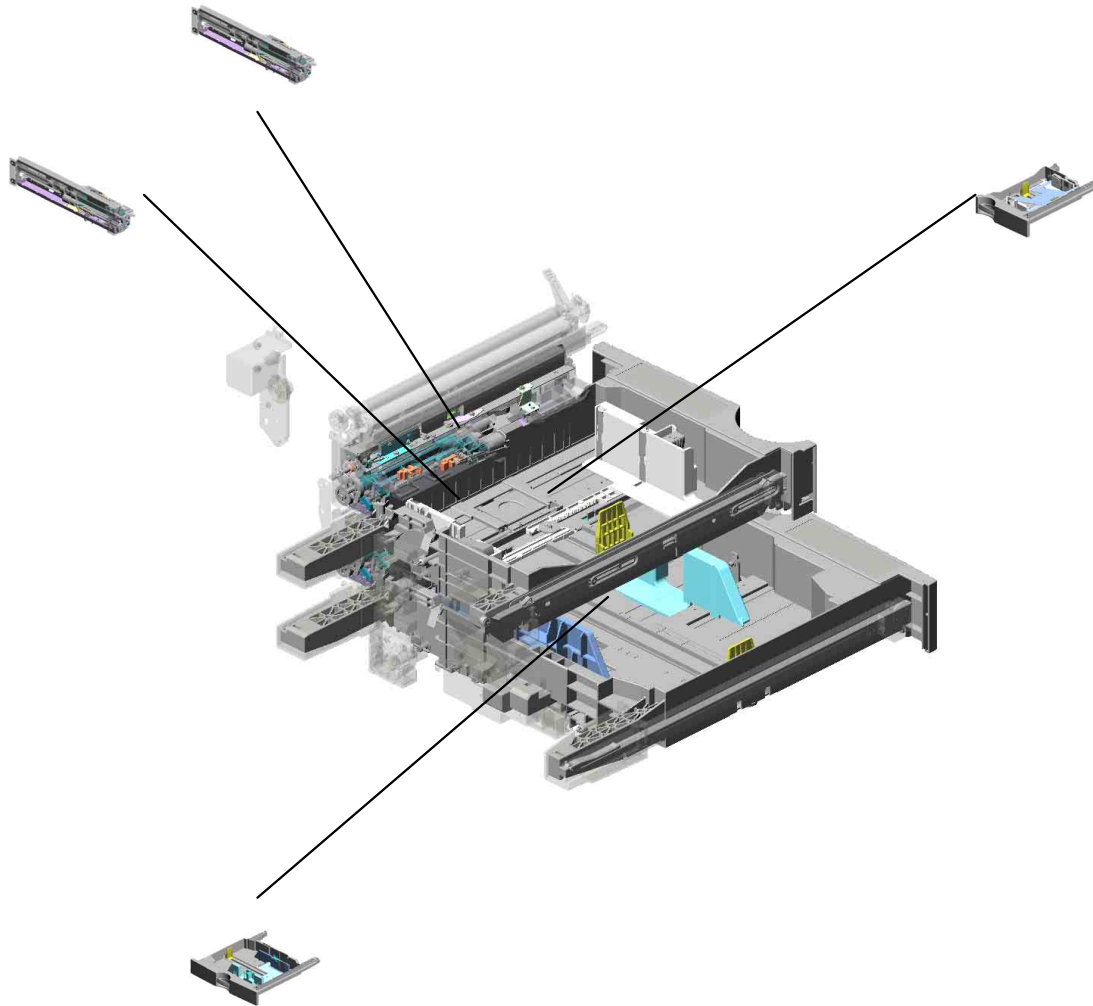
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007.Paper Feed

U007_S001
D0292751
PAPER FEED UNIT:ASSY

U007_S002
D0292751
PAPER FEED UNIT:ASSY

U007_S003
D0292850
PAPER TRAY:NO.1:ASSY



U007_S004
D0292900
PAPER TRAY:NO.2:ASSY

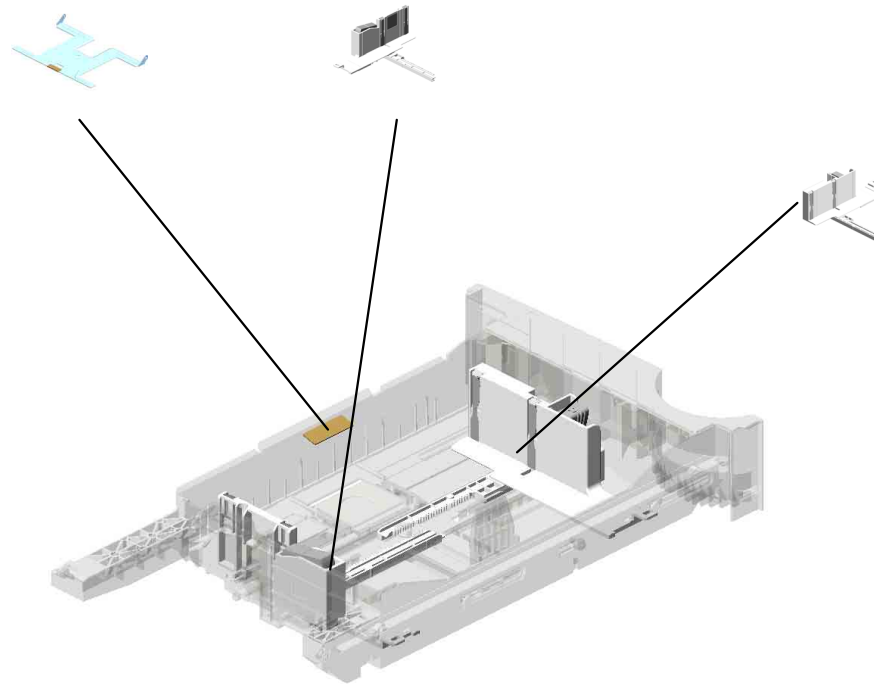
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S003.PAPER TRAY:NO.1:ASS'Y

U007 S003 S003
B2232940
TRAY BOTTOM PLATE

U007 S003 S002
B2232880
SIDE FENCE - REAR

U007_S003_S001
B2232870
SIDE FENCE - FRONT



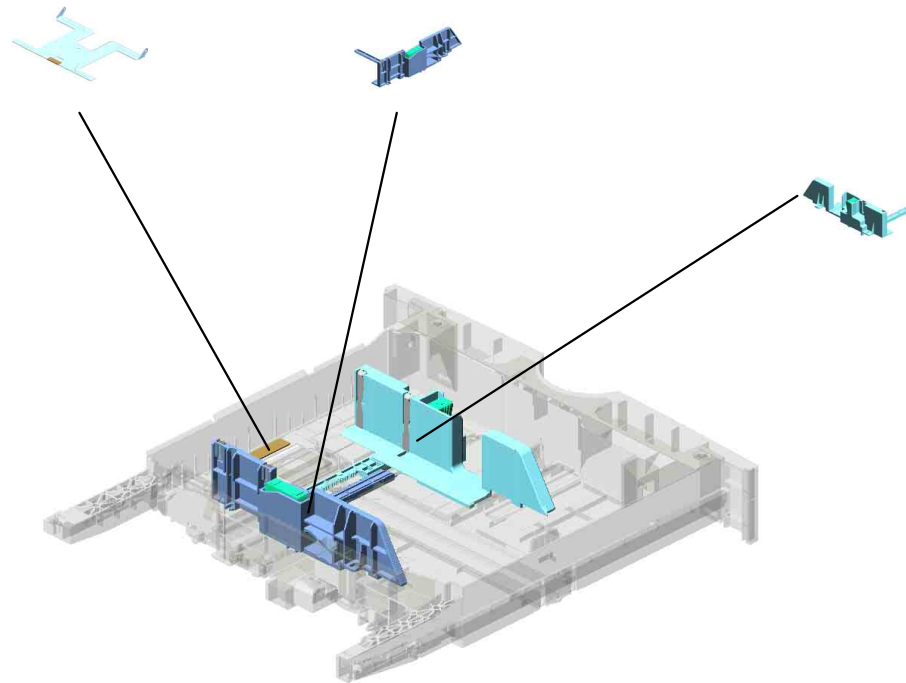
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S004.PAPER TRAY:NO.2:ASS'Y

U007 S004 S003
B2232940
TRAY BOTTOM PLATE

U007 S004 S002
B2232930
REAR SIDE FENCE

U007_S004_S001
B2232920
FRONT SIDE FENCE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007 Paper Feed

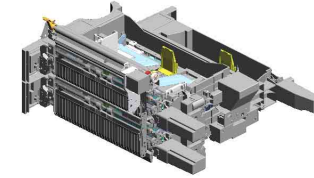
53.B0441825
(x4)
COLLAR

1.03530080N
(x4)
SCREW:M3X8

6.04543006Q
(x27)
TAPPING SCREW -
M3X6

28.AA082101
(x2)
BUSHING - 6X10X6

14.11050643
CLAMP - RFC-14V0



31.AA101021
(x4)
RUBBER BUSHING -
6 45HS

57.B2232691
BRACKET:STEPPE
R MOTOR

39.AB017493
GEAR PULLEY

4.04513006N
TAPPING SCREW -
3X6

18.8050089
(x2)
RETAINING RING -
M4

7.04543008Q
(x15)
TAPPING SCREW:
3X8

50.AX040154
(x2)
DC MOTOR 24V

48.AW500023
PUSH SWITCH

16.8025299
(x2)
TAPPING SCREW -
M3X8

49.AW500038
PUSH SWITCH:PA
PER SIZE SENSOR

55.B2232558
REGISTRATION R
OLLER KNOB

12.11050522
EDGE SADDLE - L
ES0510

13.11050551
CLAMP:LES-0505

17.8050088
RETAINING RING -
M6

44.AW010107
PAPER FEED SEN
SOR

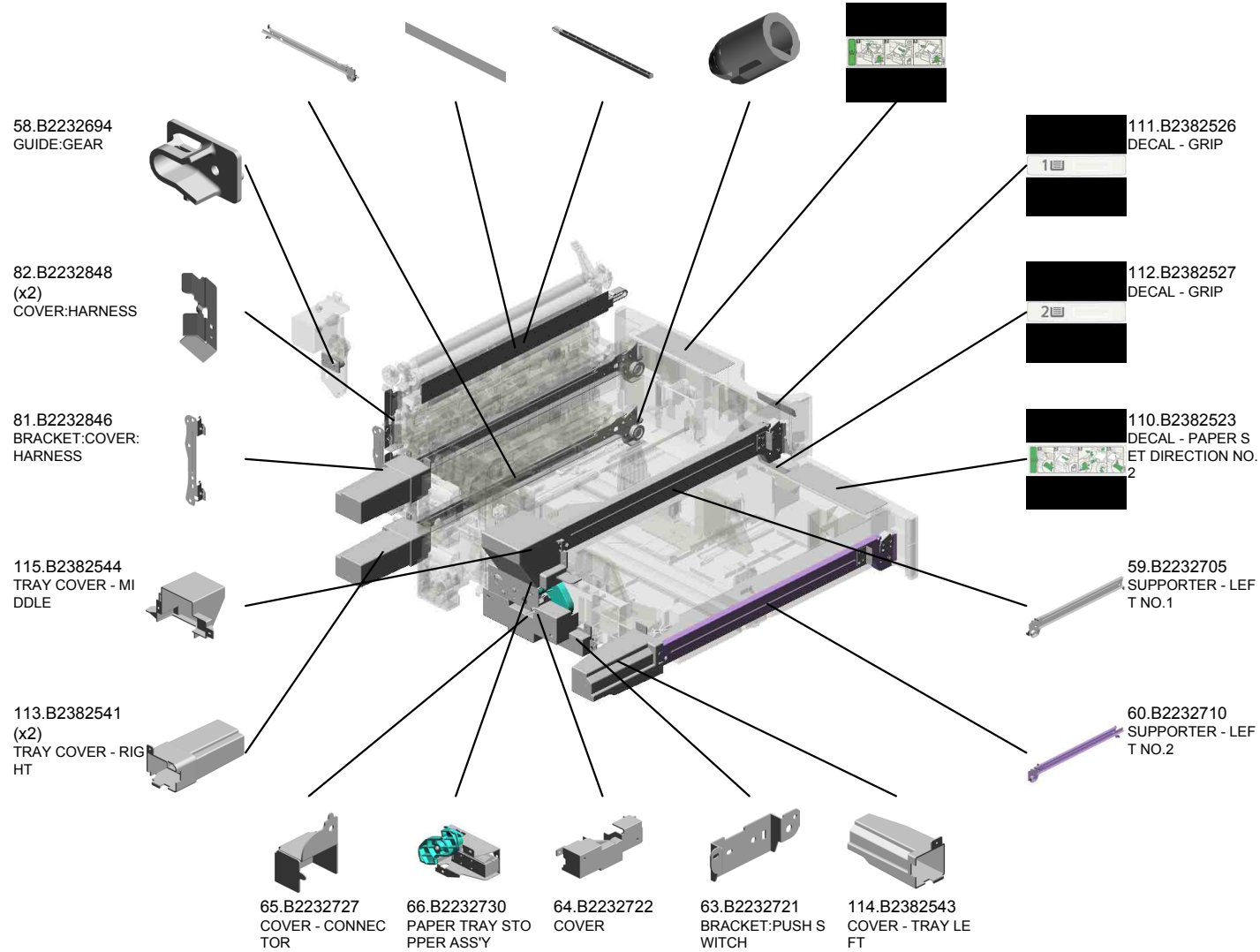
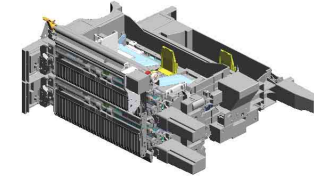
32.AA143577
SCREW:TP:M4

11.11050511
HARNESS CLAMP -
LWS-0306ZC

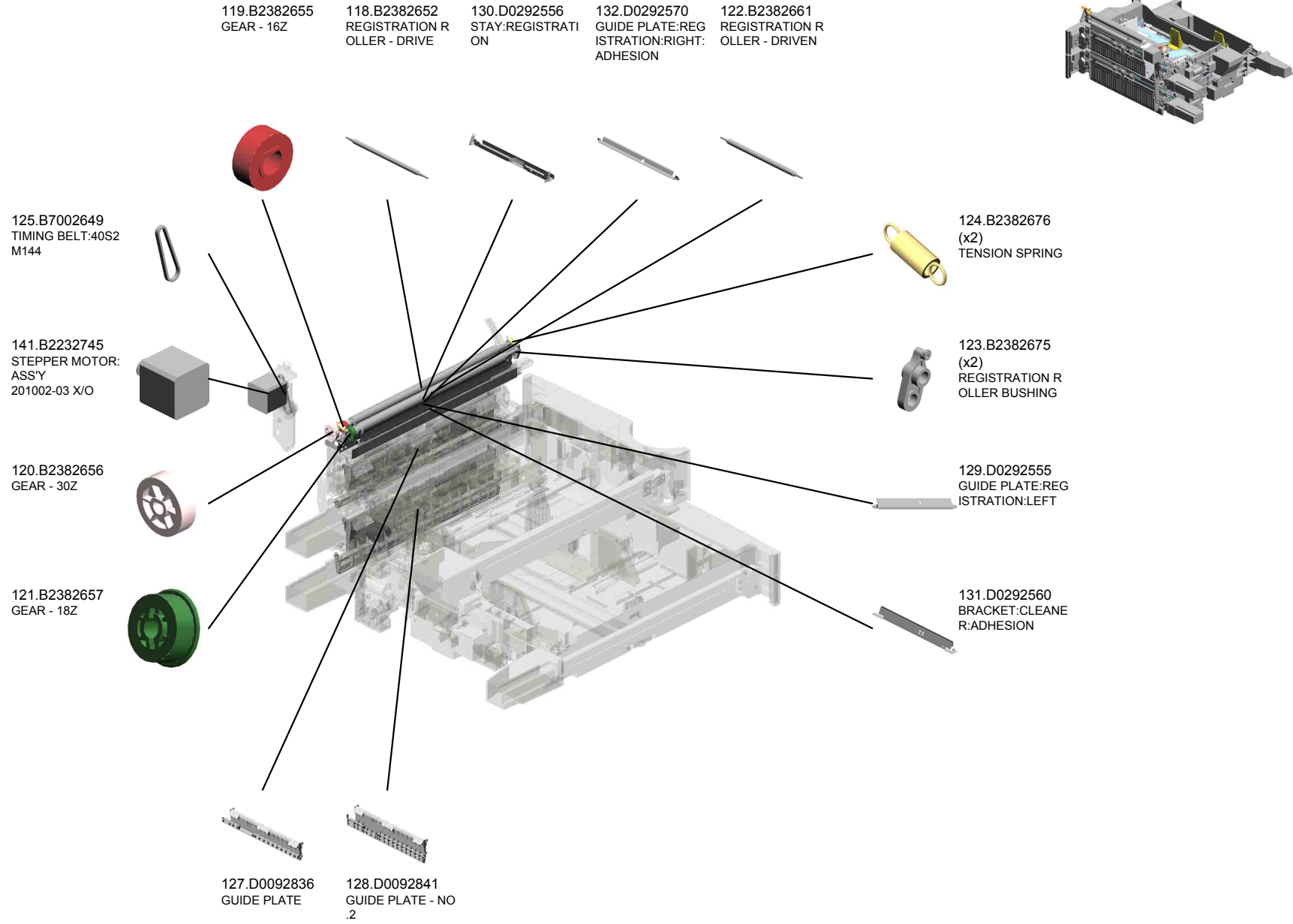
34.AA161163
(x2)
CUSHION

U007 Paper Feed

- 62.B2232715 (x2) SUPPORTER - RIG
HT
- 117.B2382622 COVER - REMOVE
PAPER DUST
- 116.B2382615 CASE - REMOVE P
APER DUST
- 61.B2232714 (x2) POSITIONING CAP
- SHORT
- 109.B2372521 DECAL - PAPER S
ET DIRECTION NO.
1

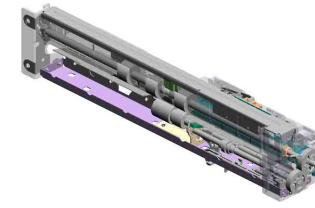


U007 Paper Feed



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S001 PAPER FEED UNIT:ASS'Y



142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O

42.AF031085 PAPER FEED ROLLER - FEED
45.AW010122 PAPER FEED SENSOR
37.AB011218 GEAR - ROLLER CLUTCH
41.AF030085 PAPER FEED ROLLER - PICKUP
38.AB011252 GEAR - 20Z



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S001 PAPER FEED UNIT:ASS'Y

72.B2232772
HARNESS SHEET

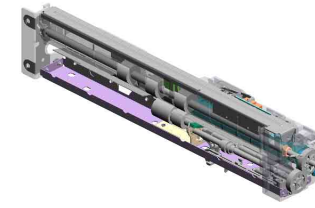
73.B2232776
STAY

54.B0822781
BRACKET:SENSO
R

70.B2232765
GROUND PLATE -
FEED

71.B2232767
PAPER END FEEL
ER

142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O



76.B2232786
GROUND PLATE -
FRONT

74.B2232778
SENSOR BRACKE
T

80.B2232829
FEED GUIDE

126.D0092757
TRANSPORT ROLL
ER:DRIVE:ASS'Y

51.B0042783
TORQUE LIMITER

138.G0652774
PRESSURE LEVER

77.B2232810
SEPARATE DRIVE
N SHAFT

68.B2232762
FEED SHAFT

139.G0652775
LINK LEVER

78.B2232815
SEPARATE DRIVE
SHAFT

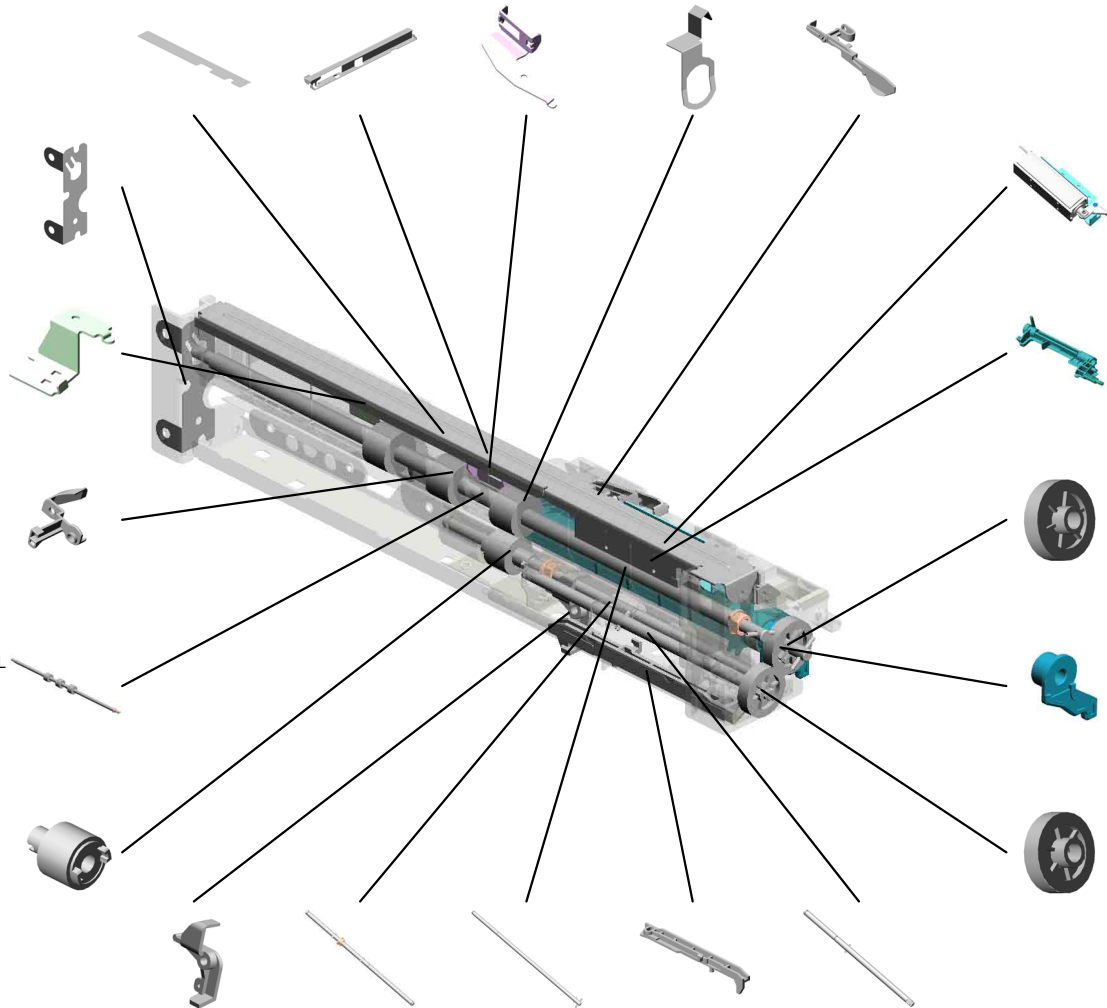
75.B2232780
DC SOLENOID 24V

67.B2232761
PICKUP ARM

69.B2232764
GEAR-24Z

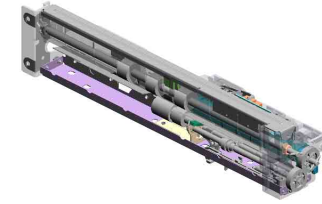
137.G0652767
LEVER - FEED

79.B2232819
GEAR - 22Z

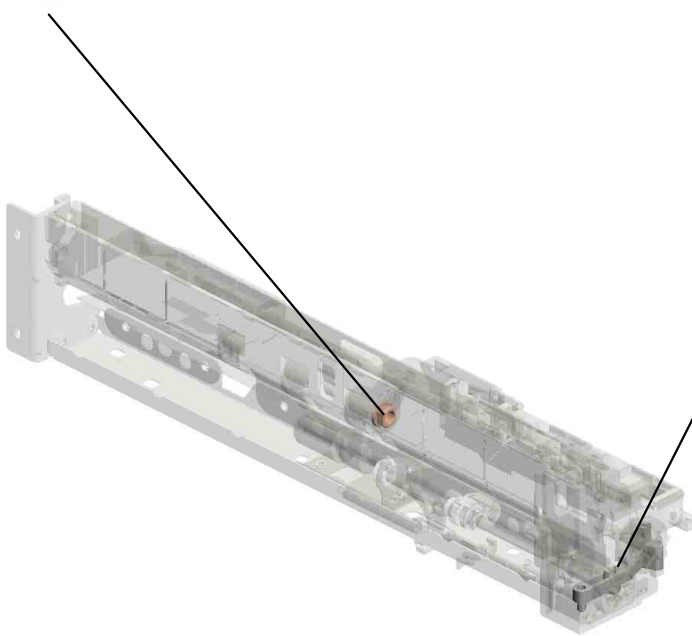


U007_S001
PAPER FEED UNIT:ASS'Y

143.GA082010
BUSHING: DIA6: DIA
10:9
201002-01 X/O



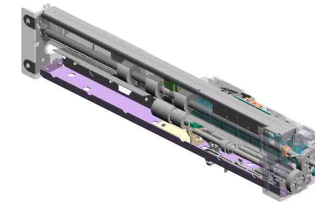
142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O



140.G0652776
RELEASE LEVER

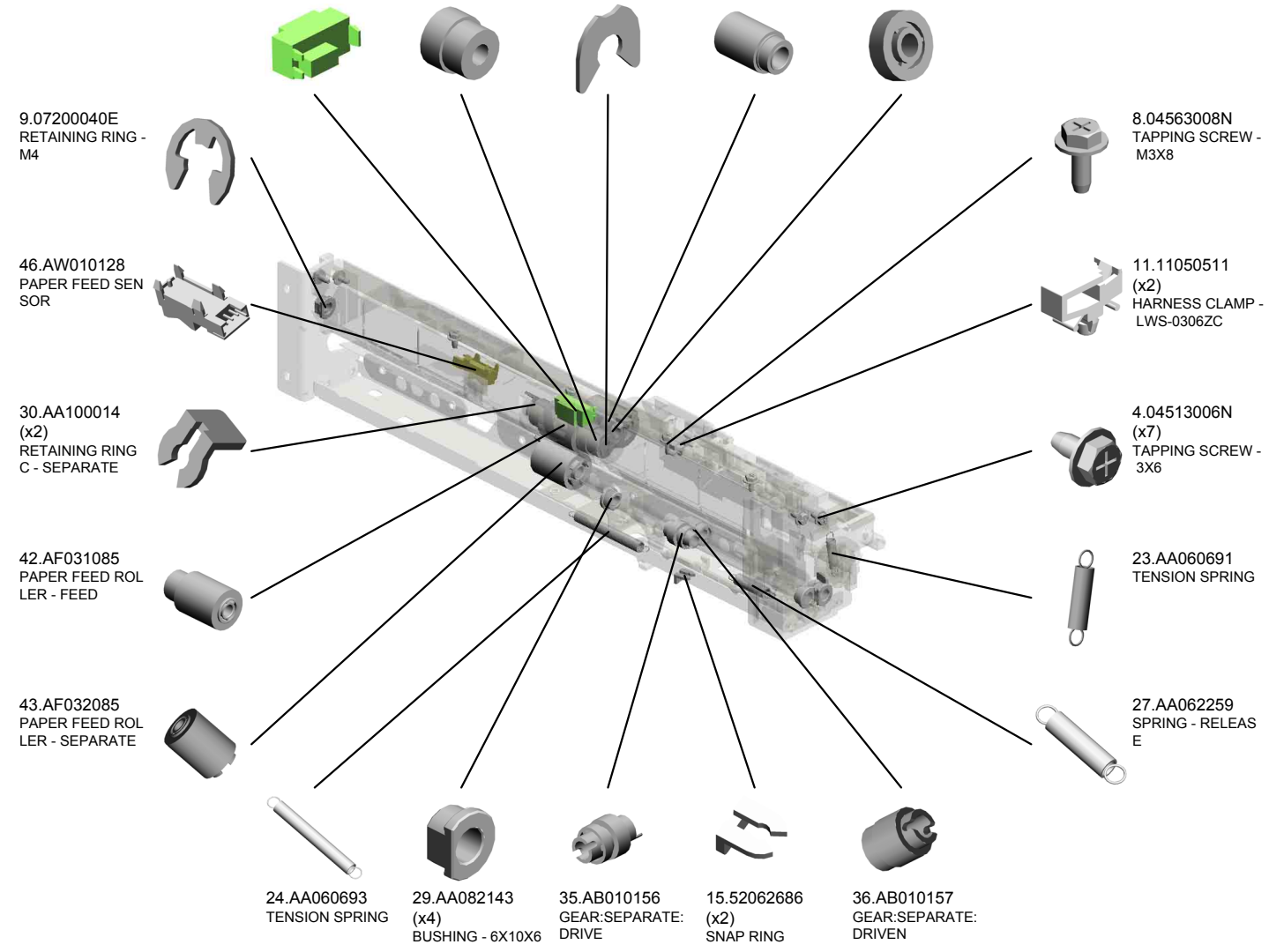
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S002 PAPER FEED UNIT:ASS'Y



142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O

45.AW010122 PAPER FEED SEN
SOR
37.AB011218 GEAR - ROLLER C
LUTCH
18.8050089 RETAINING RING -
M4
41.AF030085 PAPER FEED ROL
LER - PICKUP
38.AB011252 GEAR - 20Z



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S002 PAPER FEED UNIT:ASS'Y

72.B2232772
HARNESS SHEET

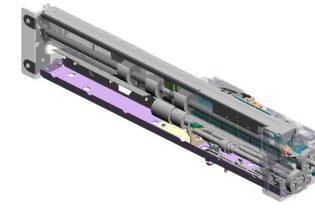
73.B2232776
STAY

54.B0822781
BRACKET:SENSO
R

70.B2232765
GROUND PLATE -
FEED

71.B2232767
PAPER END FEEL
ER

142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O



76.B2232786
GROUND PLATE -
FRONT

74.B2232778
SENSOR BRACKE
T

80.B2232829
FEED GUIDE

126.D0092757
TRANSPORT ROLL
ER:DRIVE:ASS'Y

51.B0042783
TORQUE LIMITER

138.G0652774
PRESSURE LEVER

77.B2232810
SEPARATE DRIVE
N SHAFT

68.B2232762
FEED SHAFT

78.B2232815
SEPARATE DRIVE
SHAFT

79.B2232819
GEAR - 22Z

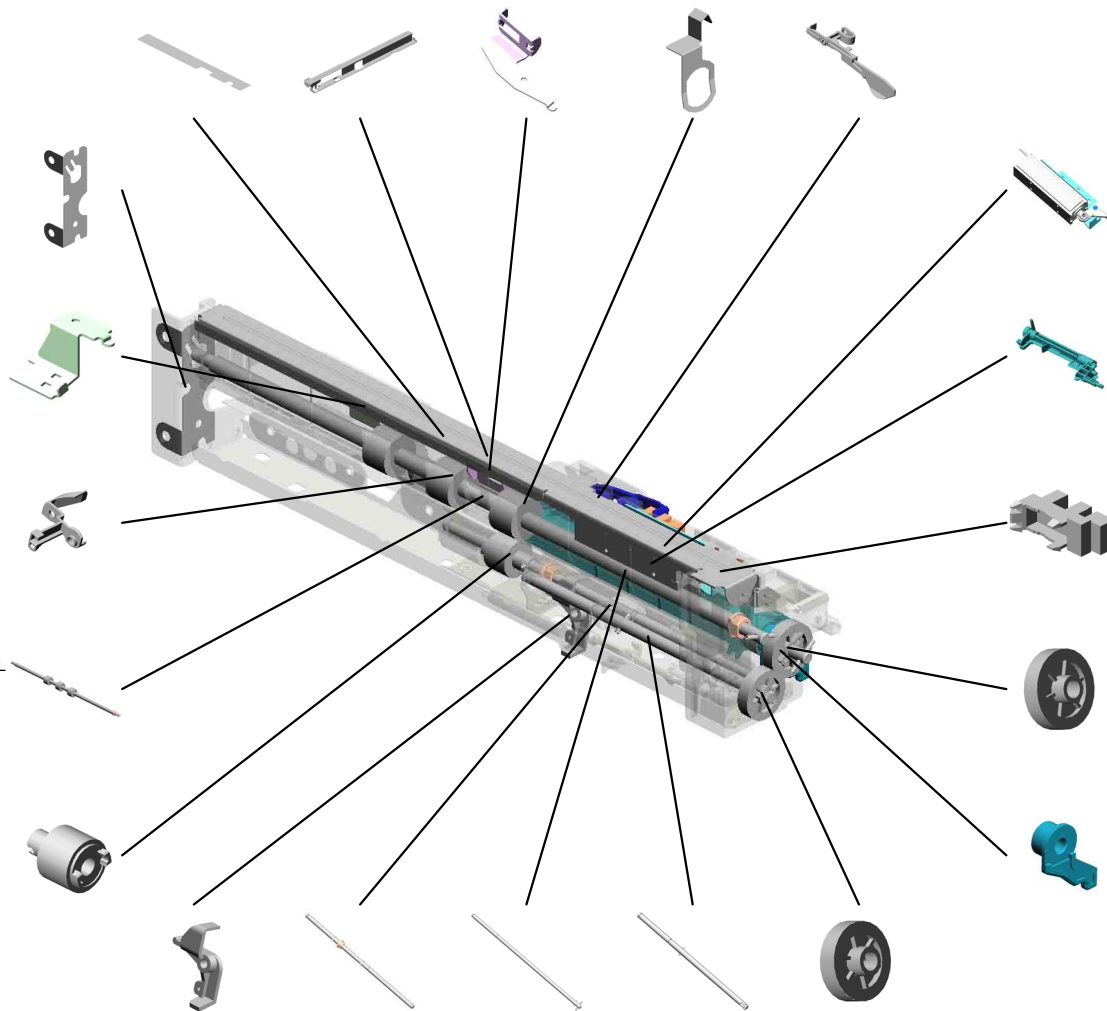
75.B2232780
DC SOLENOID 24V

67.B2232761
PICKUP ARM

47.AW020145
(x2)
PHOTOINTERRUP
TOR:FLAT

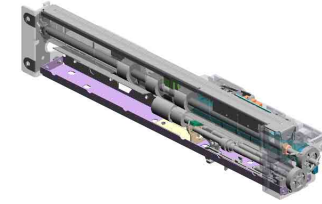
69.B2232764
GEAR-24Z

137.G0652767
LEVER - FEED



U007_S002
PAPER FEED UNIT:ASS'Y

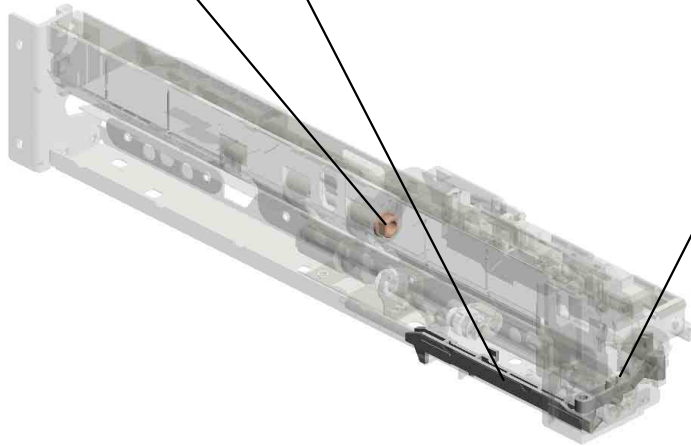
143.GA082010 139.G0652775
BUSHING:DIA6:DIA LINK LEVER
10:9
201002-01 X/O



142.D0292751
PAPER FEED UNIT
:ASS'Y
201002-02 X/O



140.G0652776
RELEASE LEVER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003
PAPER TRAY:NO.1:ASS'Y

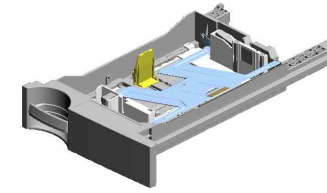
3.04504008N
TAPPING SCREW -
M4X8

106.B2232936
GEAR - 16Z

88.B2232868
LEVER:RELEASE:P
APER TRAY:OUTE
R

10.07200080E
RETAINING RING -
M8

25.AA061003
TENSION SPRING:
SIDE FENCE:REAR



134.D0292850
PAPER TRAY:NO.1
:ASS'Y

98.B2232918
RISE LEVER

5.04533008N
BINDING SELF TAP
PING SCREW:3X8

87.B2232865
RISE NO.1 SHAFT

89.B2232869
GROUND PLATE

19.A2322987
(x4)
ROLLER - PAPER T
RAY

97.B2232912
END FENCE

93.B2232890
SLIDE RAIL - LEFT

94.B2232894
SLIDE RAIL STOPP
ER - LEFT

86.B2232862
LEVER - RELEASE
INNER

33.AA143843
(x2)
SCREW:DIA6

83.B2232857
COVER - PAPER T
RAY NO.1

26.AA061014
TENSION SPRING:
GRIP

2.04503012N
(x2)
TAPPING SCREW:
3X12

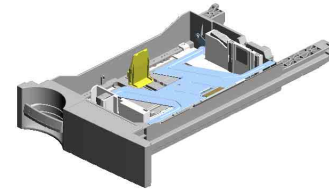
84.B2232860
PAPER TRAY GRIP

85.B2232861
GRIP HOLDER

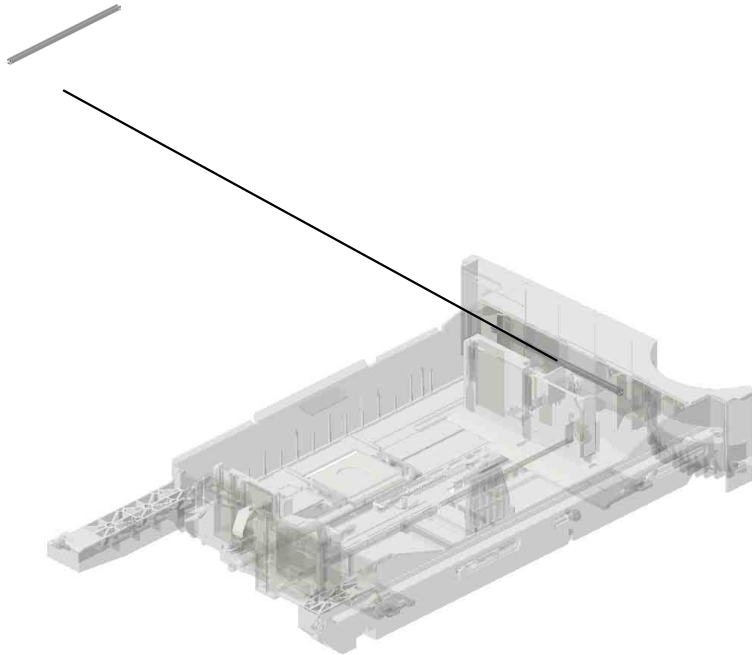
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003
PAPER TRAY:NO.1:ASS'Y

135.D0292863
SHAFT:RELEASE:P
APER TRAY



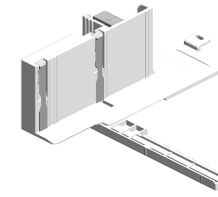
134.D0292850
PAPER TRAY:NO.1
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

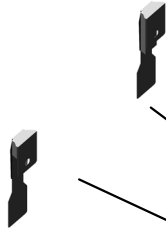
U007_S003_S001
SIDE FENCE - FRONT

104.B2232934
PLATE - SIDE FENCE

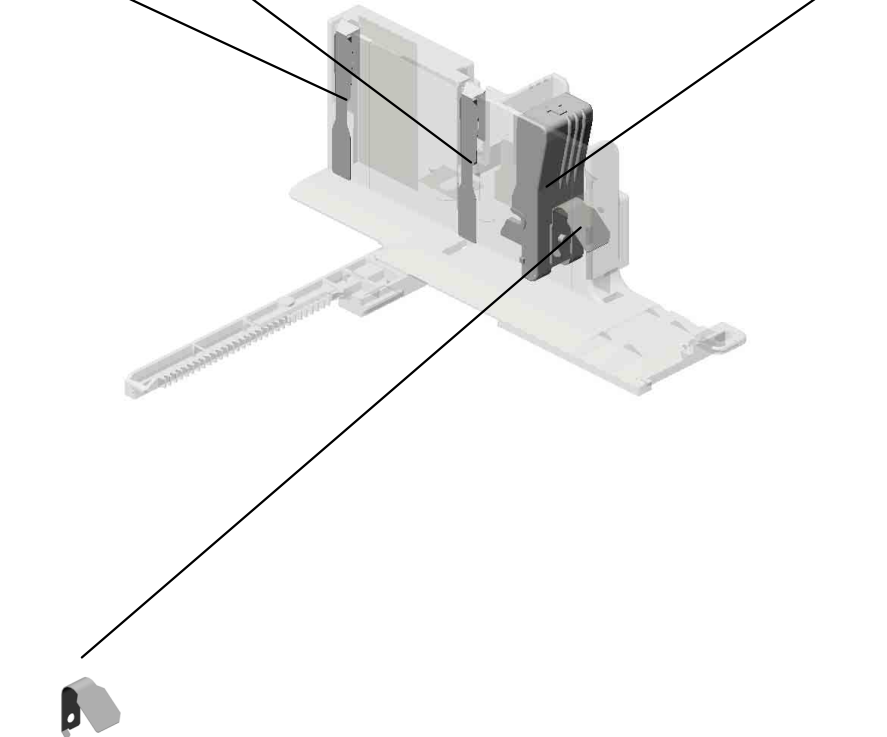


90.B2232870
SIDE FENCE - FRONT

105.B2232935
PLATE - SIDE FENCE RIGHT



101.B2232923
STOPPER LEVER - FRONT



52.B0042923
SPRING PLATE - R
RELEASE LEVER

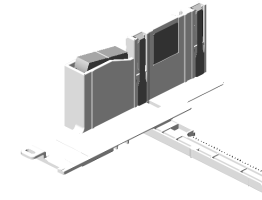


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003_S002 SIDE FENCE - REAR

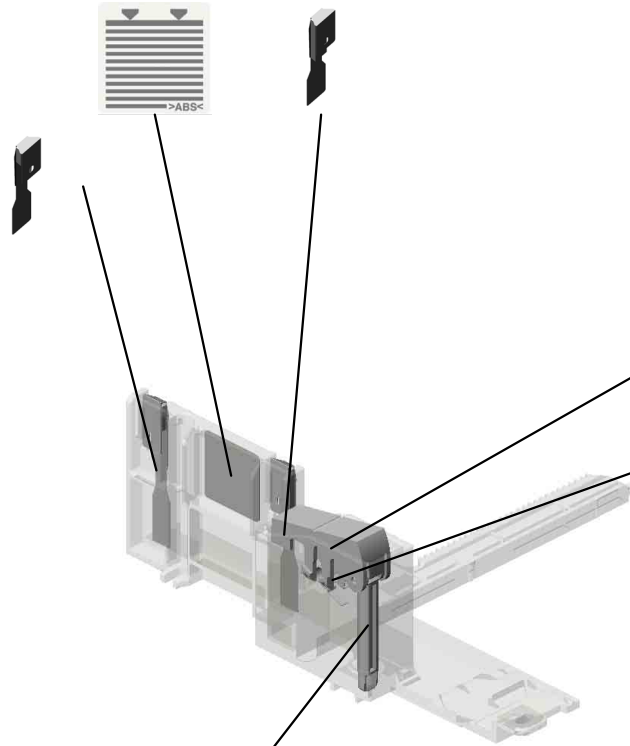
91.B2232873
DECAL - SIDE FENCE REAR

104.B2232934
PLATE - SIDE FENCE



92.B2232880
SIDE FENCE - REAR

105.B2232935
PLATE - SIDE FENCE RIGHT



22.A2672860
REAR LEVER STOPPER

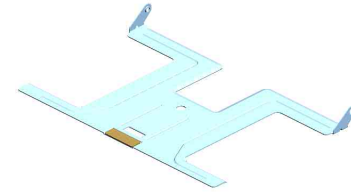
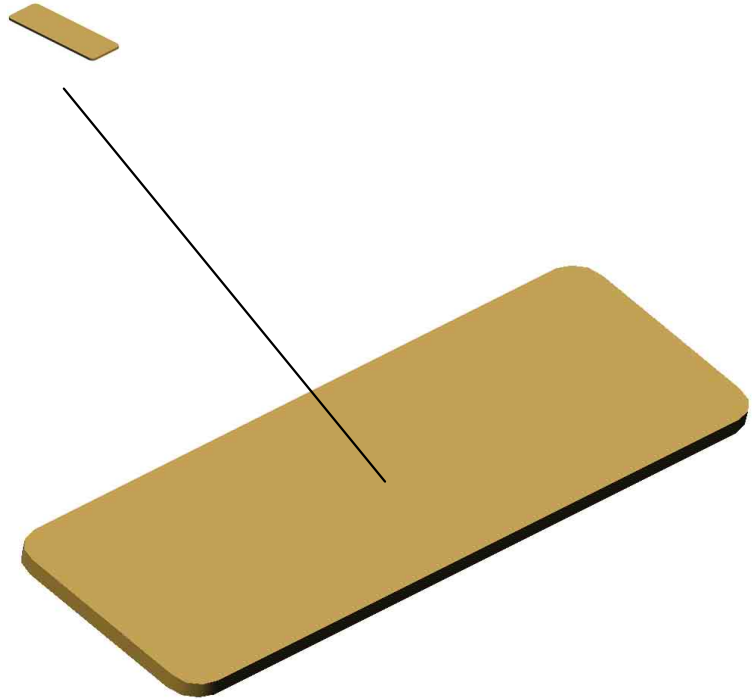
20.A2672857
SPRING PLATE - SIDE FENCE

21.A2672859
SIDE FENCE STOPPER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003_S003
TRAY BOTTOM PLATE

40.AF013006
BOTTOM PLATE P
AD



107.B2232940
TRAY BOTTOM PL
ATE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S004
PAPER TRAY:NO.2:ASS'Y

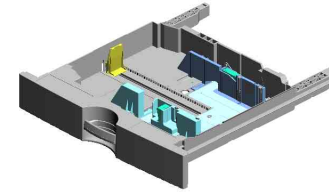
106.B2232936
GEAR - 16Z

3.04504008N
(x2)
TAPPING SCREW -
M4X8

88.B2232868
LEVER:RELEASE:P
APER TRAY:OUTE
R

10.07200080E
RETAINING RING -
M8

135.D0292863
SHAFT:RELEASE:P
APER TRAY



136.D0292900
PAPER TRAY:NO.2
:ASS'Y

98.B2232918
RISE LEVER

5.04533008N
BINDING SELF TAP
PING SCREW:3X8

87.B2232865
RISE NO.1 SHAFT

99.B2232919
GROUND PLATE -
PAPER TRAY NO.2

19.A2322987
(x4)
ROLLER - PAPER T
RAY

96.B2232911
SPACER

25.AA061003
TENSION SPRING:
SIDE FENCE:REAR

95.B2232910
LINK - PAPER SIZE
SENSOR

86.B2232862
LEVER - RELEASE
INNER

97.B2232912
END FENCE

26.AA061014
TENSION SPRING:
GRIP

2.04503012N
(x2)
TAPPING SCREW:
3X12

108.B2232946
COVER - PAPER T
RAY NO.2

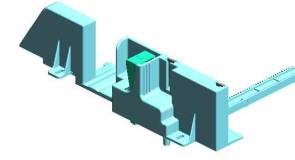
84.B2232860
PAPER TRAY GRIP

85.B2232861
GRIP HOLDER

U007_S004_S001 FRONT SIDE FENCE

104.B2232934
PLATE - SIDE FENCE

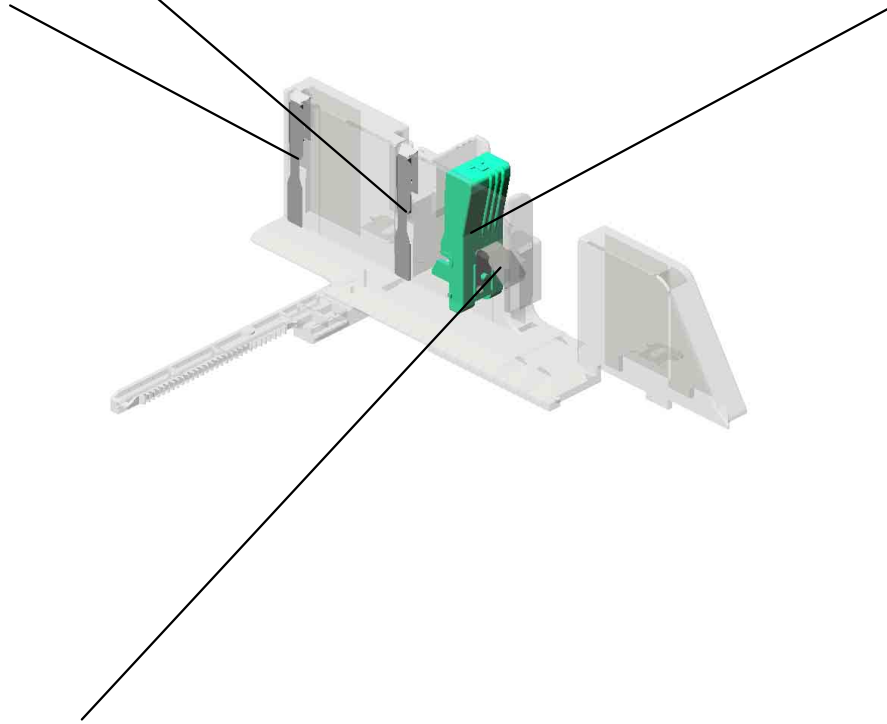
100.B2232920
FRONT SIDE FENCE



105.B2232935
PLATE - SIDE FENCE RIGHT



101.B2232923
STOPPER LEVER - FRONT



52.B0042923
SPRING PLATE - R
RELEASE LEVER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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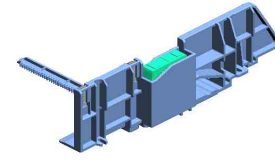
U007_S004_S002 REAR SIDE FENCE

91.B2232873
DECAL - SIDE FENCE REAR

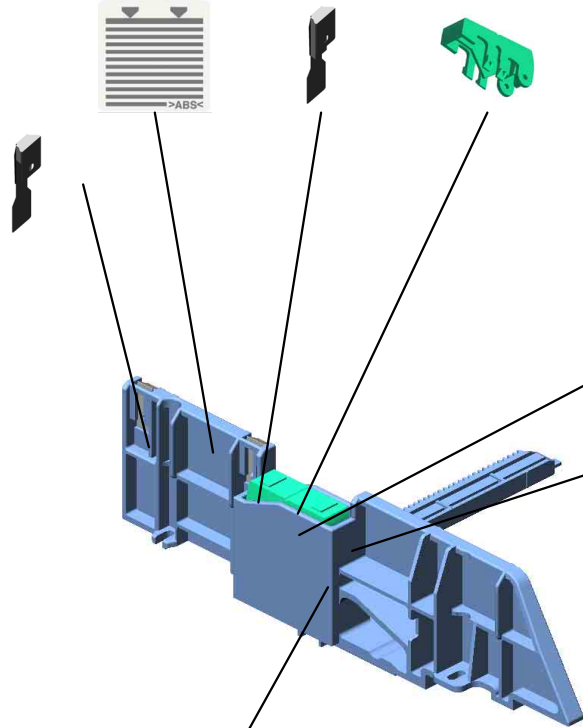
104.B2232934
PLATE - SIDE FENCE

22.A2672860
REAR LEVER STOPPER

102.B2232930
REAR SIDE FENCE



105.B2232935
PLATE - SIDE FENCE RIGHT



20.A2672857
SPRING PLATE - SIDE FENCE



103.B2232932
SIDE FENCE:REAR UNIVERSAL:NO.2



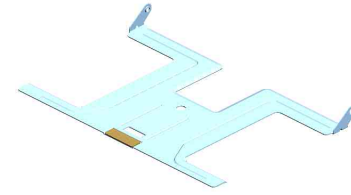
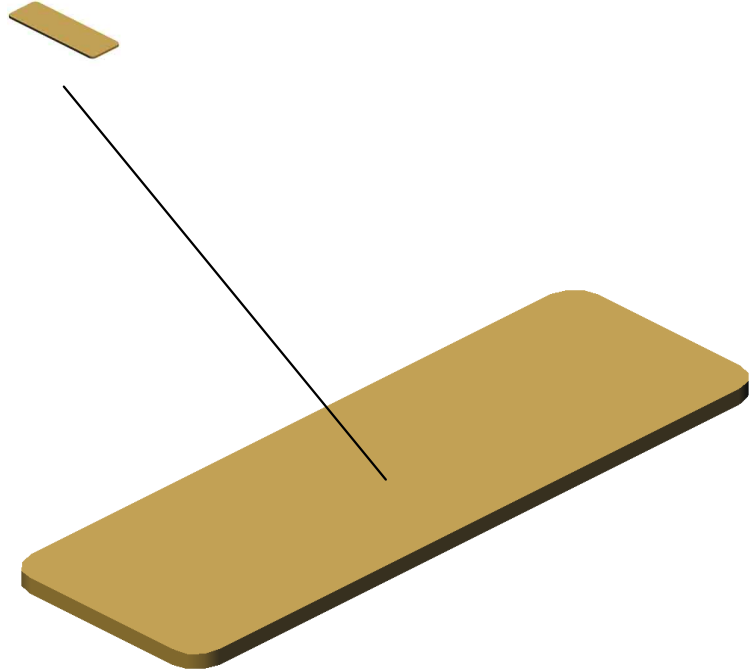
21.A2672859
SIDE FENCE STOPPER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S004_S003
TRAY BOTTOM PLATE

40.AF013006
BOTTOM PLATE P
AD



107.B2232940
TRAY BOTTOM PL
ATE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008.Toner Supply

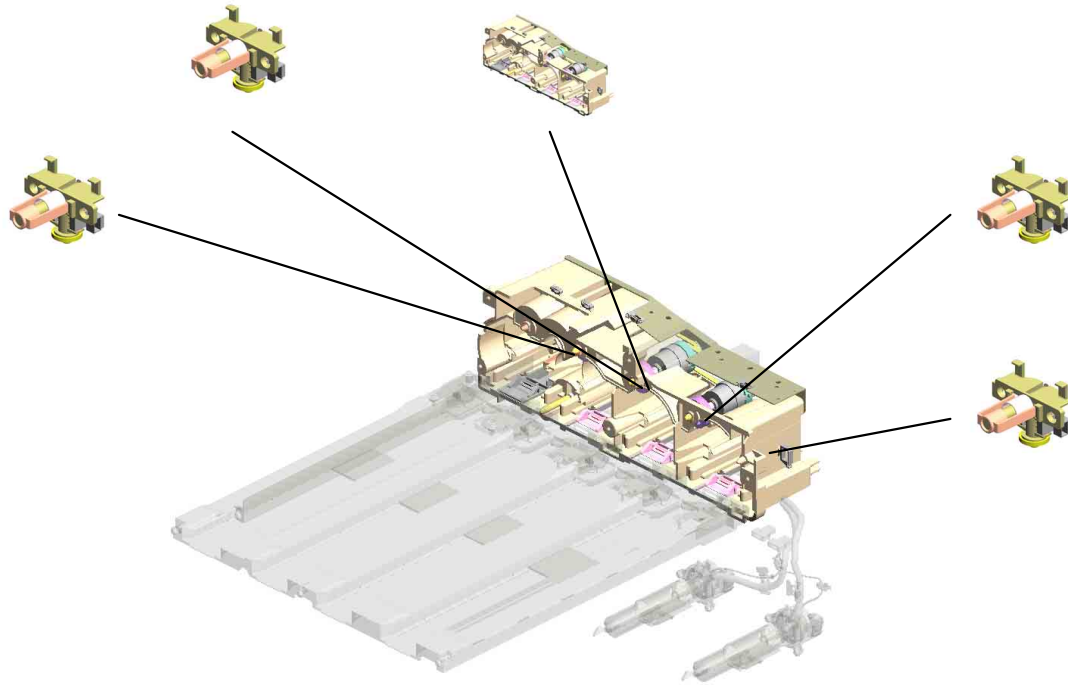
U008_S002
D0293205
NOZZLE:C2:ASSY

U008_S005
G1893405
DRIVE UNIT:TONER SUPPLY
SUB-UNIT:P2:ASSY

U008_S001
D0293205
NOZZLE:C2:ASSY

U008_S003
D0293205
NOZZLE:C2:ASSY

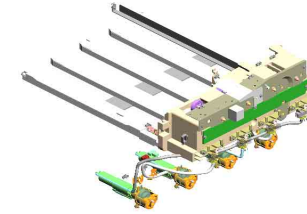
U008_S004
D0293205
NOZZLE:C2:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

U008 Toner Supply

- 3.04513006N (x5) TAPPING SCREW - 3X6
- 11.11050511 (x4) HARNESS CLAMP - LWS-0306ZC
- 8.11026245 (x3) RELAY CONNECT OR - 2P
- 16.B2233209 (x4) TUBE CLIP
- 30.B2233470 RFID GROUND PLATE



18.B2233328
TONER CARTRIDGE
GUIDE

32.D0293202
PUMP UNIT:Y:C2:A
SS'Y

5.04543006Q
TAPPING SCREW -
M3X6

17.B2233305
TONER CARTRIDGE
UNIT

1.04503008N
(x6)
TAPPING SCREW -
M3X8

33.D0293203
PUMP UNIT:C:C2:A
SS'Y

4.04513008N
(x8)
TAPPING SCREW -
M3X8

15.B2233206
(x4)
TUBE CLAMP

34.D0293204
PUMP UNIT:M:C2:A
SS'Y

36.D0293471
GASKET:RFID

2.04503012N
(x12)
TAPPING SCREW:
3X12

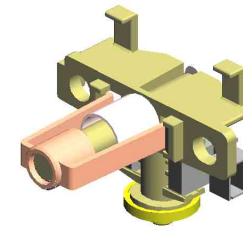
37.D0295176
PCB:RFID:RW:AP-
C2/P2

39.D0293221
PUMP UNIT:BK:C2:
ASS'Y
201007-01 X/O

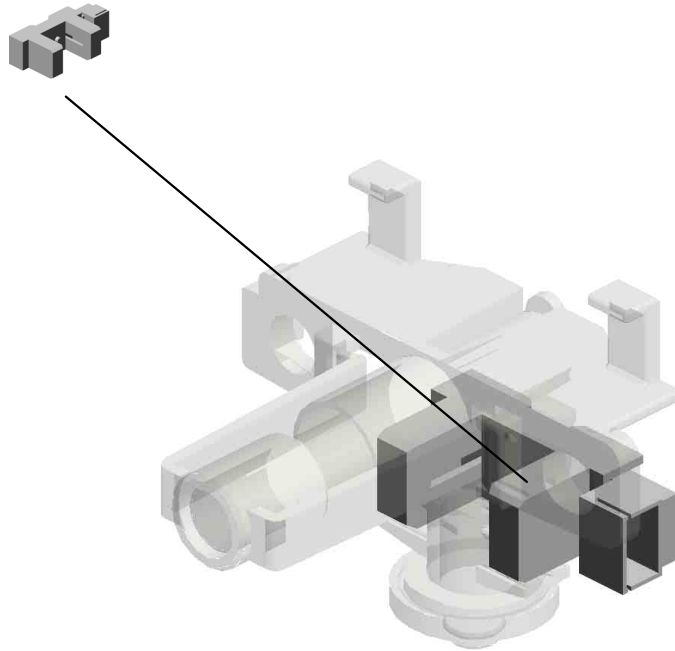
9.11026259
CONNECTOR - 2P

U008_S001
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



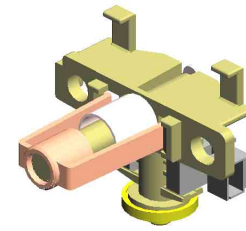
35.D0293205
NOZZLE:C2:ASS'Y



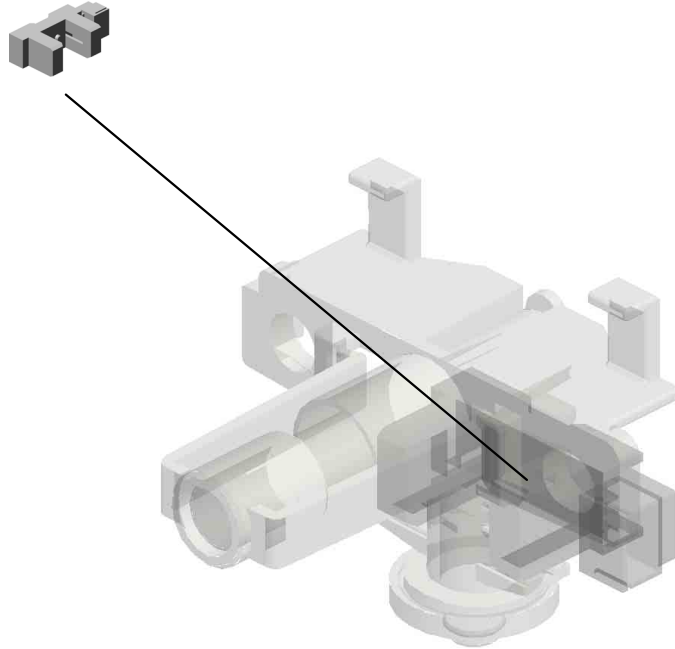
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

U008_S002
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



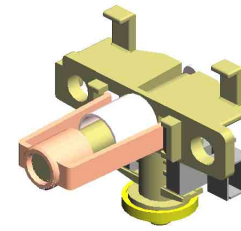
35.D0293205
NOZZLE:C2:ASS'Y



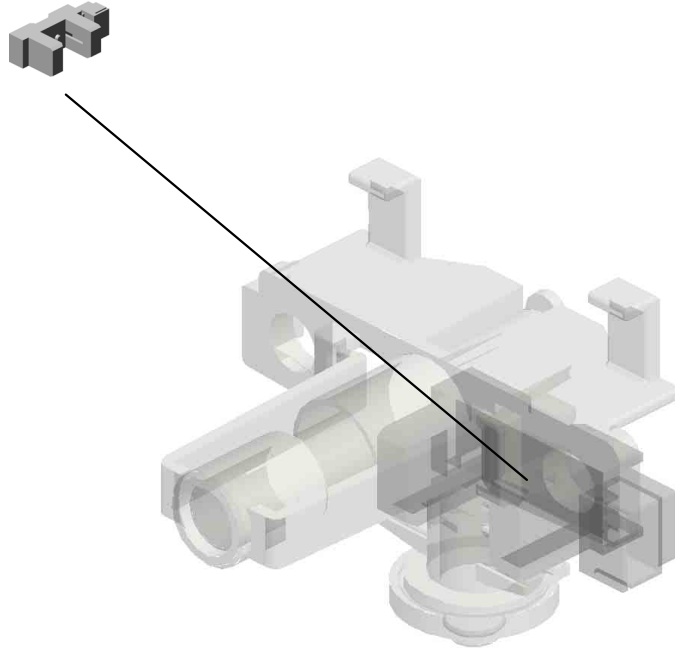
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008_S003
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



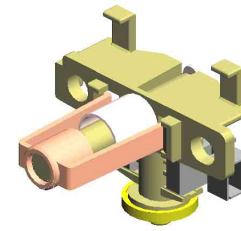
35.D0293205
NOZZLE:C2:ASS'Y



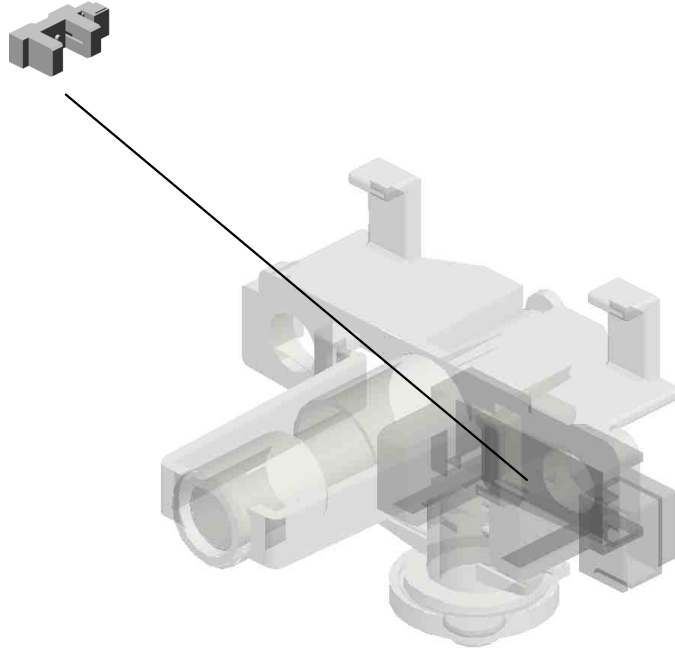
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

U008_S004
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



35.D0293205
NOZZLE:C2:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008_S005

DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASS'Y

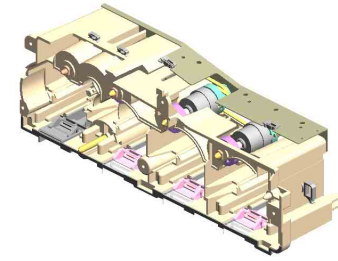
20.B2233424
SHAFT:DRIVE:DRIVE UNIT:BKY

24.B2233455
MAGNETIC CLUTCH - 0.25N.M BK

11.11050511
(x2)
HARNESS CLAMP - LWS-0306ZC

21.B2233426
(x3)
SHAFT:DRIVE:DRIVE UNIT:CM

25.B2233457
(x3)
MAGNETIC CLUTCH - 0.25N.M YCM



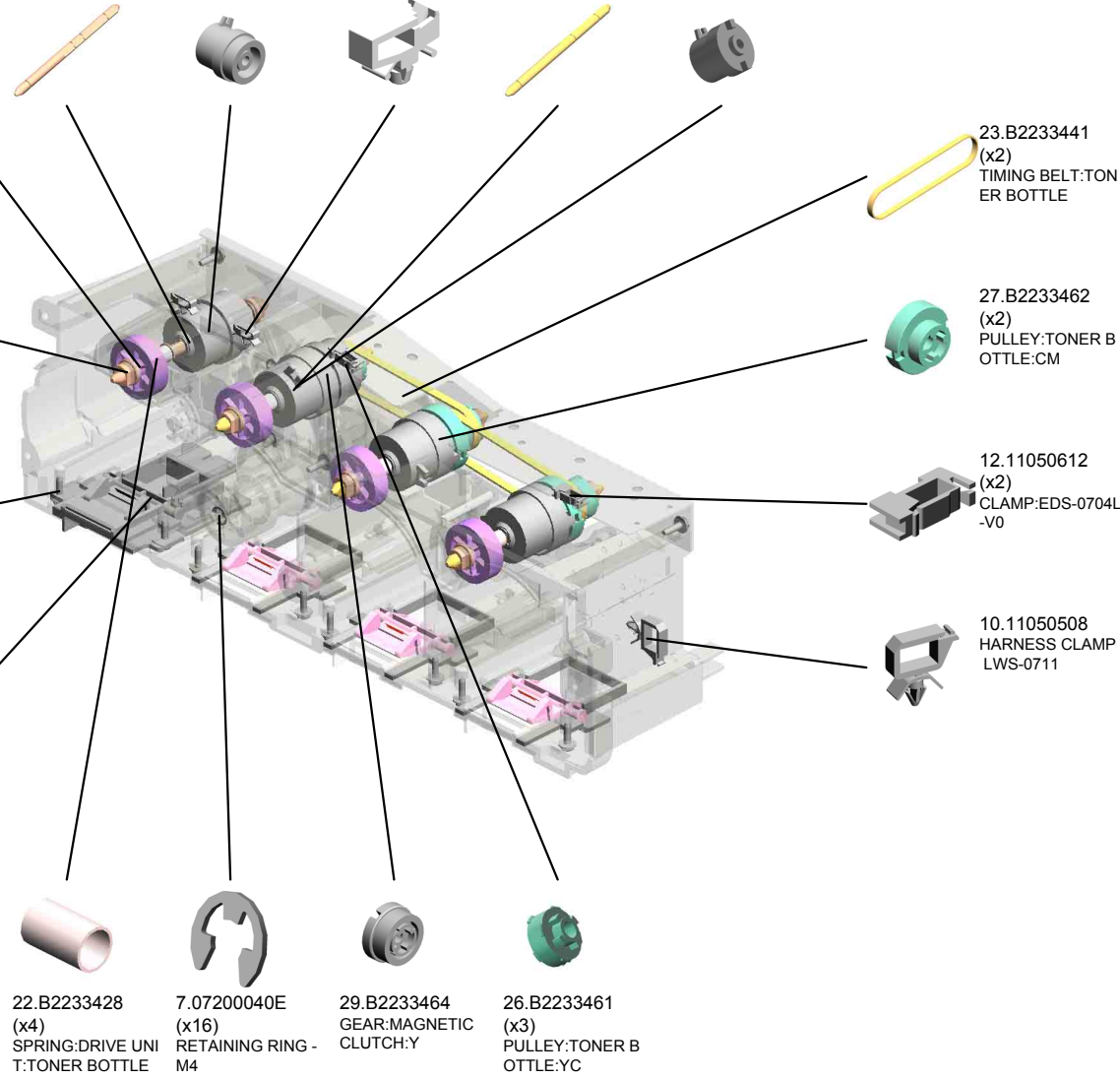
38.G1893405
DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASSY

28.B2233463
(x4)
GEAR:TONER BOTTLER:DRIVE

13.AA082101
(x8)
BUSHING - 6X10X6

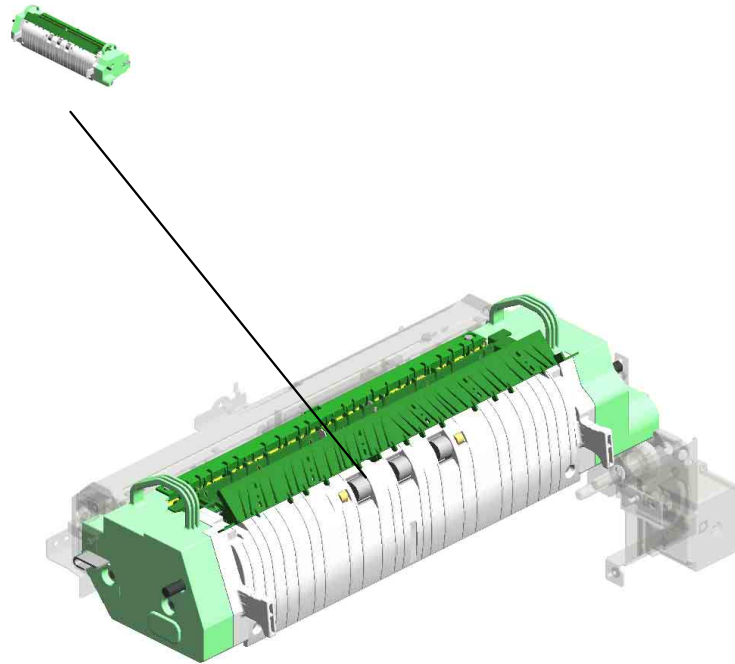
6.04563010N
(x11)
TAPPING SCREW - M3X10

19.B2233334
(x4)
HOLDER:STOPPER:SHUTTER:ASSY



U009.Fusing

U009 S001
G1894029
FUSING UNIT:P:EU:MAINTEN
ANCE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009 Fusing

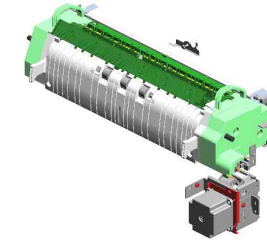
38.AW100106
THERMOPILE

46.B2384365
LENS HOLDER

19.AA063438
(x2)
COMPRESSION SP
RING

44.B2234307
(x2)
GUIDE:IH:UPPER
RING

3.04503008N
TAPPING SCREW -
M3X8



47.B2384366
LENS COVER



5.04543006Q
(x2)
TAPPING SCREW -
M3X6



4.04513006N
(x3)
TAPPING SCREW -
3X6



16.8046123
(x9)
HEXAGONAL BOLT
:W/WASHER:M3X8



7.04563008N
TAPPING SCREW -
M3X8



2.03604010N
(x3)
SCREW:M4X10



10.07200060E
(x3)
RETAINING RING -
M6



43.B1404336
GEAR - IDLER WO
RM GEAR



50.BA146037
SHAFT:GEAR:WOR
M GEAR



8.07200030E
RETAINING RING -
M3



37.AW020190
(x2)
PHOTOINTERRUP
TOR



24.AA143592
(x2)
SCREW- M4X6

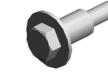


45.B2234382
GROUND WIRE:CO
IL

49.BA146036
SHAFT:GEAR:SWI
VEL



52.BB013017
GEAR:SLOW DOW
N:NO.2



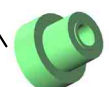
48.B5457506
SCREW:BUSHING

1.03603006N
(x6)
SCREW - M3X6



6.04543008Q (x 3)
TAPPING SCREW:3X8

51.BB013016
(x2)
GEAR:SLOW DOW
N:NO.1



U009 Fusing

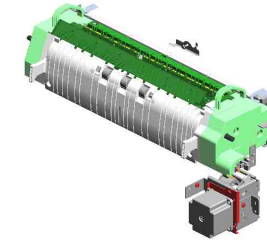
74.D0294322
HOUSING:RELAY:
UPPER

86.D0295162
PCB:RLB:AP-C2:EU
/AA

75.D0294323
HOUSING:RELAY:L
OWER

79.D0294335
BRACKET:PRESSU
RE:COIL:PEEN

79.D0294343
BRACKET:PRESSU
RE:COIL:PEEN



84.D0294342
BRACKET:THERM
OPILE

76.D0294326
COIL:IH:EU:SUB-A
SSY

77.D0294329
POSITIONING PLA
TE:IH_UNIT

78.D0294333
BRACKET:COIL:CO
NTACT POINT:PEE
N

83.D0294341
BRACKET:DRAWE
R:FUSING UNIT

80.D0294338
SEAL:DUCT:IH:RE
AR

82.D0294340
BRACKET:SENSO
R:TURN

68.D0294201
BRACKET:GEAR:S
LOW DOWN

69.D0294202
BRACKET:STEPPE
R MOTOR:AUXILIA
RY:PEEN

81.D0294339
BRACKET:SENSO
R:ON-OFF

70.D0294204
HOLDER:GEAR

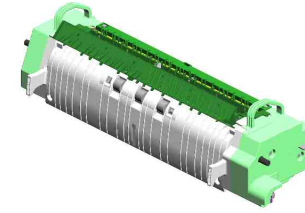
72.D0294222
BRACKET:GEAR:S
UPPORTING PLAT
E

71.D0294221
BRACKET:STEPPE
R MOTOR

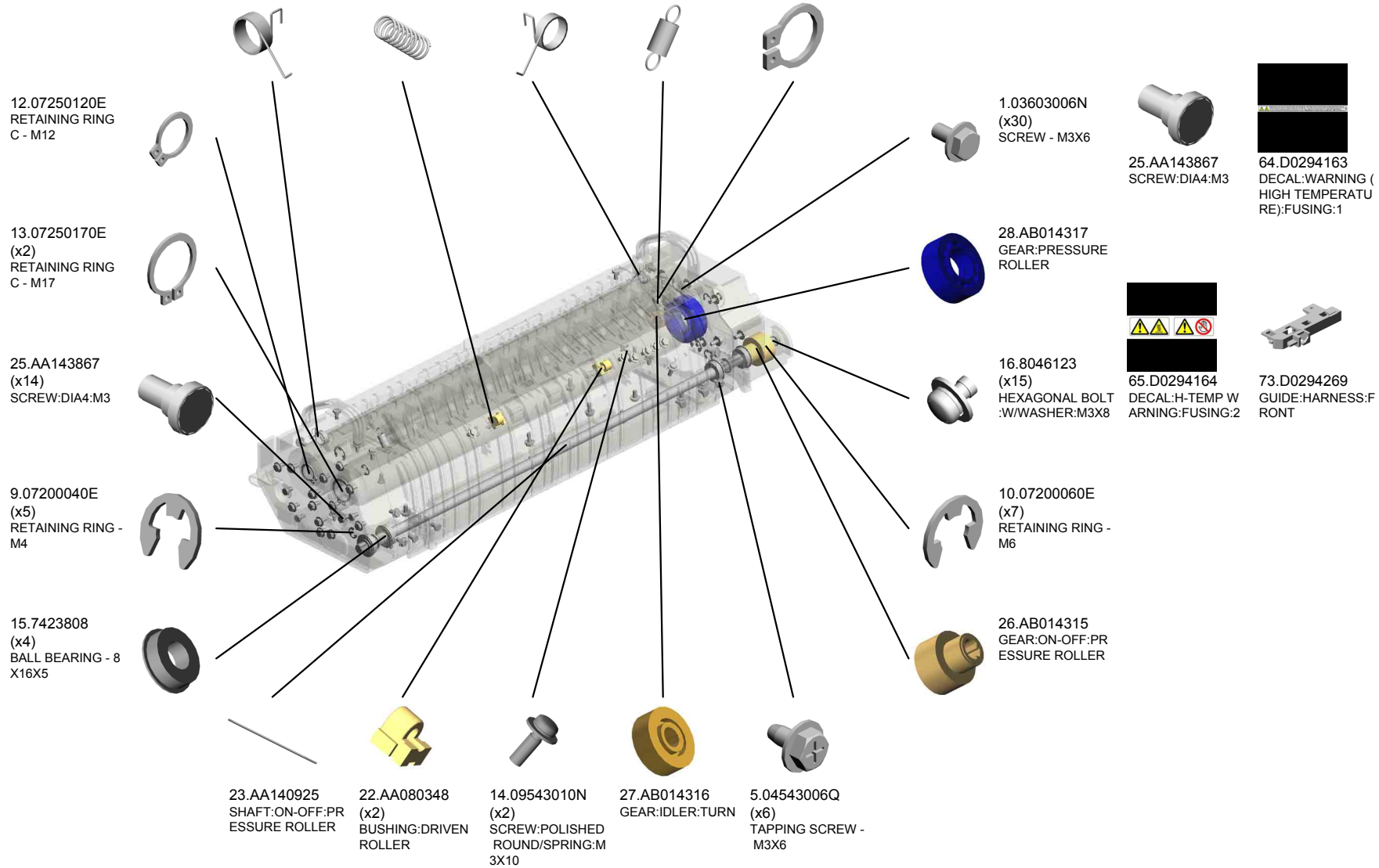
85.D0294375
STEPPER MOTOR:
ASSY

U009_S001
FUSING UNIT:P:EU:MAINTENANCE:ASS'Y

- 20.AA066385 SPRING:STRIPPER PLATE:FRONT
- 18.AA061026 (x2) COMPRESSION SPRING:DRIVEN ROLLER
- 21.AA066386 SPRING:STRIPPER PLATE:REAR
- 17.AA060989 (x2) SPRING:FUSING EXCIT:PRESSURE
- 11.07250100E RETAINING RING C - M10

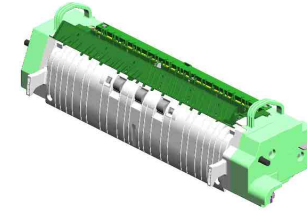


87.G1894029
FUSING UNIT:P:EU
:MAINTENANCE:AS
SY



U009_S001
FUSING UNIT:P:EU:MAINTENANCE:ASS'Y

60.D0294134 GUIDE PLATE:FUSING EXIT:LEFT
58.D0294129 (x6) GUIDE:FUSING EXIT:PFA
54.D0254238 BRACKET:DRIVEN ROLLER
53.D0094664 DRIVEN ROLLER
32.AB017759 ENCODER:TURN



87.G1894029
FUSING UNIT:P:EU
:MAINTENANCE:AS
SY

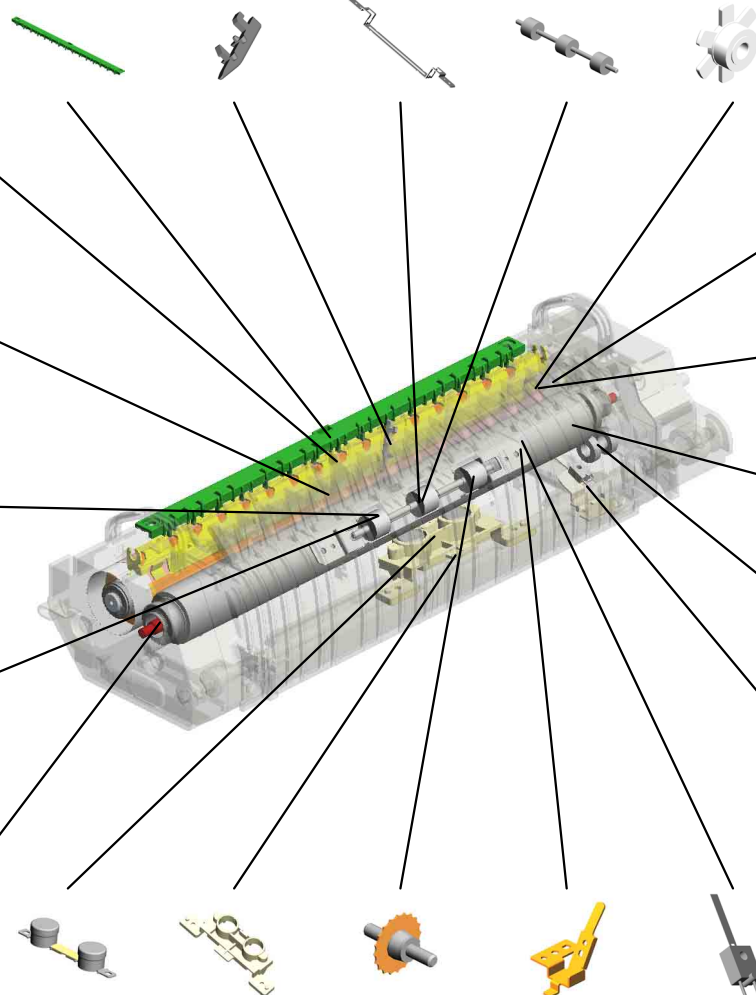
61.D0294137
STRIPPER PLATE:
COAT

33.AE010068
HOT ROLLER:DIA4
0:ADHESION

41.AX430119
HEATER:230V:500
W

34.AE020171
PRESSURE ROLLER:
DIA40

36.AE030074
(x2)
BALL BEARING:DIA
17XDIA26X5



40.AW110072
THERMOSTAT:ASS
'Y

55.D0294108
HOUSING:THERM
OSTAT:PRESSURE

42.B0042310
(x12)
SPUR

56.D0294109
BRACKET:THERMI
STOR:HOT ROLLE
R

39.AW100120
(x2)
THERMISTOR:FUSI
NG

29.AB014318
GEAR:HOT ROLLE
R

35.AE030072
(x2)
BALL BEARING:DIA
12XDIA21X5

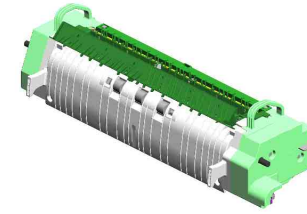
30.AB014319
GEAR:IDLER:FUSI
NG UNIT

31.AB014320
GEAR:IDLER:PRES
SURE ROLLER

57.D0294110
BRACKET:THERMI
STOR:PRESSURE
ROLLER

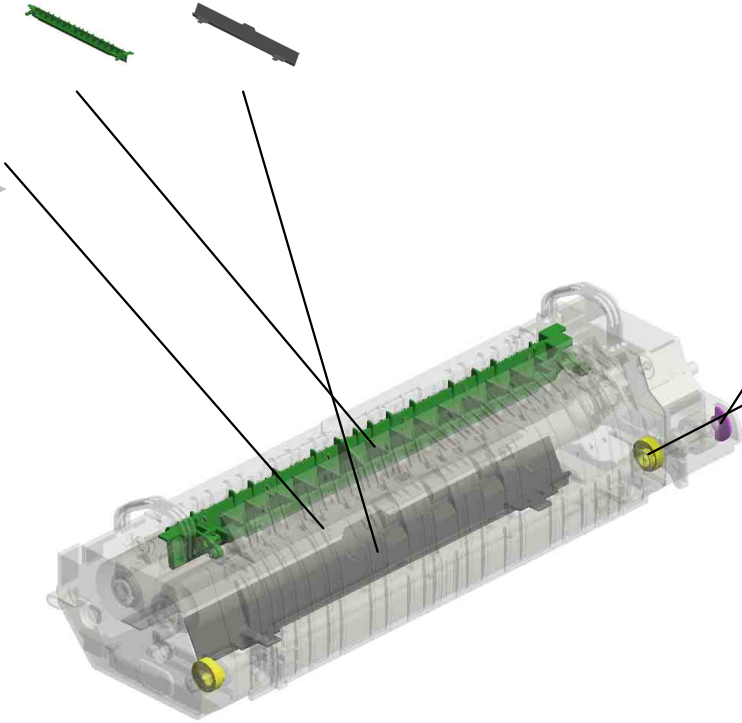
U009_S001
 FUSING UNIT:P:EU:MAINTENANCE:ASS'Y

67.D0294170 GUIDE PLATE:FUSING EXIT:RIGHT
 88.D0294145 FUSING ENTRANCE GUIDE PLATE:COAT 200910 O/O



87.G1894029
 FUSING UNIT:P:EU
 :MAINTENANCE:AS
 SY

66.D0294169
 PROOFING MATERIAL:FUSING



63.D0294140
 ENCODER:ON-OFF
 :PRESSURE ROLL
 ER

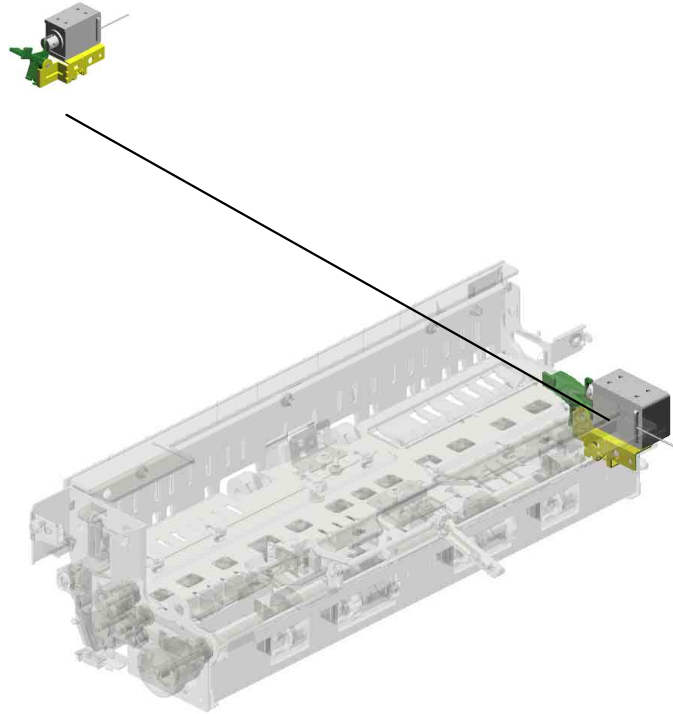


62.D0294139
 (x2)
 CAM:ON-OFF:PRE
 SSURE ROLLER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010.Paper Exit

U010 S001
D0294474
DC SOLENOID:SUB-ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010 Paper Exit

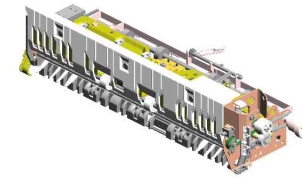
9.52062684
(x7)
SHOULDER SCREW - M3

16.AW010127
PAPER FEED SENSOR

17.AW020145
PHOTO INTERRUPTOR: FLAT

2.03530100N
SCREW - M3X10

7.11050516
CLAMP



18.AW500023
PUSH SWITCH



19.B2234428
(x3)
ROLLER: GUIDE: PFA



10.8050089
(x7)
RETAINING RING - M4



12.AA082102
(x9)
BUSHING - 6X10X6



8.11050522
EDGE SADDLE - L ES0510



14.AF040567
(x2)
TENSION ROLLER



21.B2234497
SHAFT: FEELER: OVERFLOW



15.AW010107
(x2)
PAPER FEED SENSOR



20.B2234436
(x2)
SPRING PLATE - EXIT ROLLER



13.AF040566
(x2)
TENSION ROLLER



4.04543006Q
(x2)
TAPPING SCREW - M3X6



6.11050511
(x9)
HARNESS CLAMP - LWS-0306ZC



3.04513006N
(x5)
TAPPING SCREW - 3X6



11.8050092
RETAINING RING - 3M

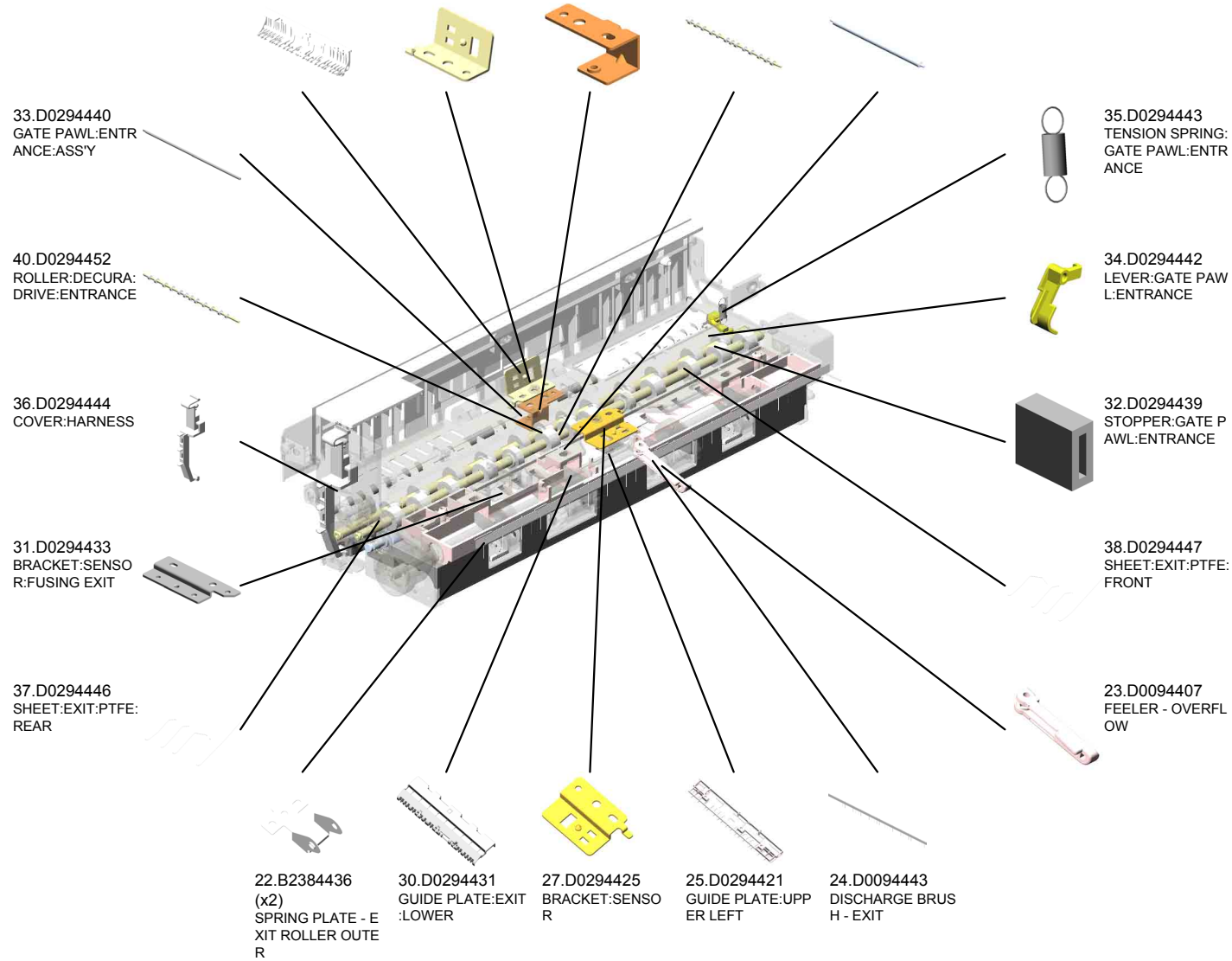
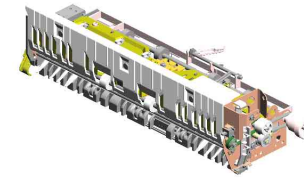


5.04563010N
(x8)
TAPPING SCREW - M3X10



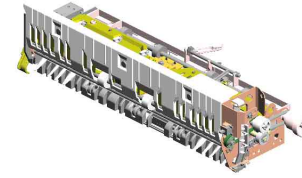
U010 Paper Exit

- 26.D0294424 GUIDE PLATE:UPPER RIGHT
- 28.D0294426 BRACKET:SENSOR:GATE
- 29.D0294427 BRACKET:POSITIONING:GUIDE PLATE:MIDDLE
- 41.D0294453 ROLLER:DECURATOR:EXIT
- 39.D0294450 ROLLER:DECURATOR:DRIVEN:ASSY



U010 Paper Exit

47.D0294461 TIMING PULLEY:20
T:DIA6
48.D0294462 TIMING BELT:S2M1
26
46.D0294459 GEAR:PULLEY:IDL
ER:Z20/T20
45.D0294458 GEAR:PULLEY:DE
CURA:Z16/16T



43.D0294456
GEAR:DECURA:16
Z



50.D0294464
(x2)
BUSHING:DECURA
:DRIVEN



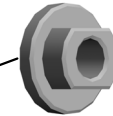
51.D0294465
(x2)
SPRING:DECURA



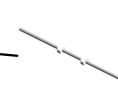
54.D0294478
TENSION SPRING:
RELEASE:DC SOL
ENOID



55.H0532208
BUSHING - M4



52.D0294466
TRANSPORT ROLL
ER:DIA18



42.D0294454
EXIT ROLLER



49.D0294463
TIMING BELT:S2M:
122



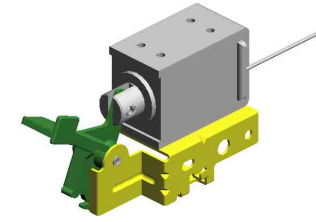
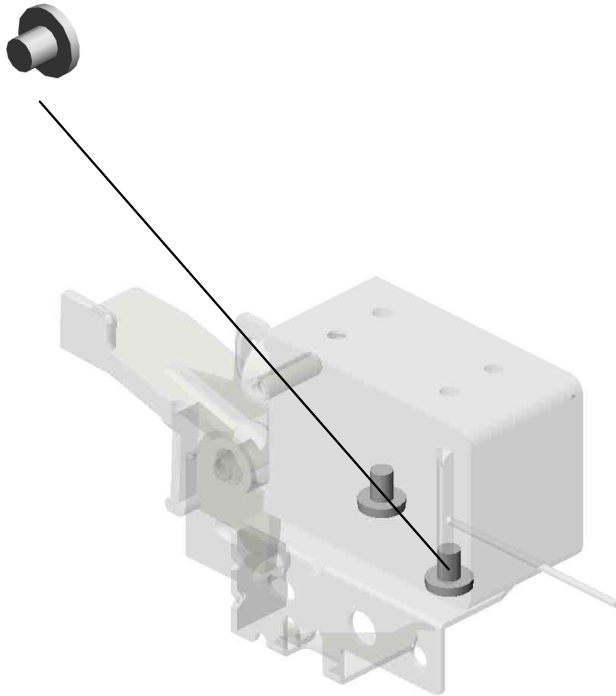
44.D0294457
GEAR:PULLEY:INP
UT:27Z



U001 U002 U003 U004 U005 U006 U007 U008 U009 U010 U011 U012 U013 U014 U015 U016

U010_S001
DC SOLENOID:SUB-ASS'Y

1.03530030N
(x2)
SCREW:M3X3
200908 O/O

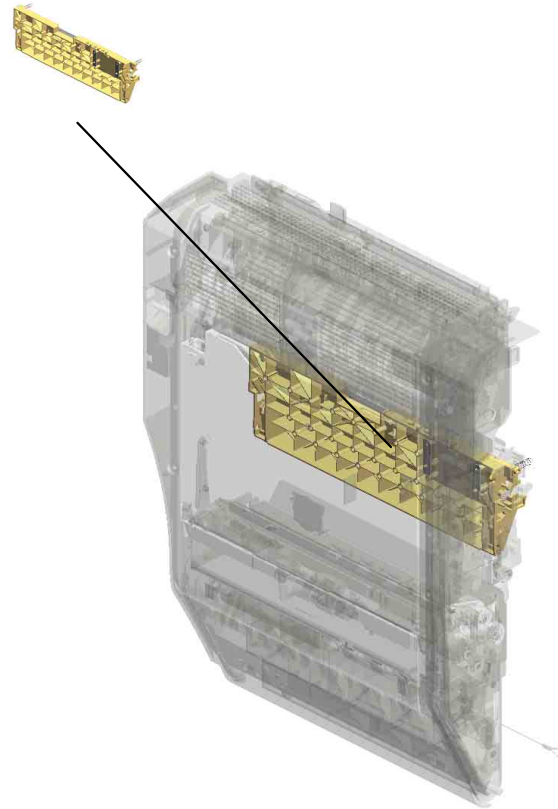


53.D0294474
DC SOLENOID:SU
B-ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011.Duplex

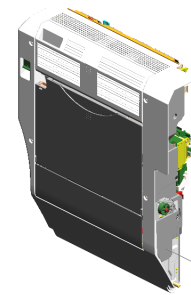
U011 S001
G1896282
CASE:P2:EXP:ASSY



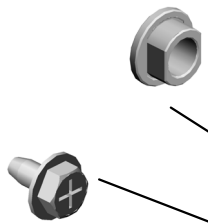
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex

29.AA082104 (x6) BUSHING - 8X12X7
 26.AA080254 (x4) BUSHING - M4
 10.07200030E (x10) RETAINING RING - M3
 2.03530100N (x4) SCREW-M3X10
 11.07200040E RETAINING RING - M4



3.04513006N (x9) TAPPING SCREW - 3X6



12.07200060E RETAINING RING - M6



7.04563008N (x12) TAPPING SCREW - M3X8



28.AA082102 (x2) BUSHING - 6X10X6



9.04573008N (x2) TAPPING SCREW - M3X8



31.AA100014 (x2) RETAINING RING C - SEPARATE



27.AA082101 (x6) BUSHING - 6X10X6



25.AA063568 PRESSURE SPRING



22.A2596754 BUSHING - 6 6MM



24.AA063499 PRESSURE SPRING



5.04543006Q (x3) TAPPING SCREW - M3X6



23.AA060872 SPRING



20.8050089 (x7) RETAINING RING - M4



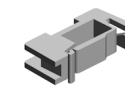
30.AA083018 ROLLER CLUTCH - 6X14X10



19.8050088 RETAINING RING - M6



14.11050508 HARNESS CLAMP - LWS-0711



15.11050522 EDGE SADDLE - L ES0510



16.11050551 CLAMP:LES-0505



17.54472681 SNAP RING



18.8010231 HEXAGONAL HEAD BOLT W/WASHER: M3X6



21.8050092 RETAINING RING - 3M

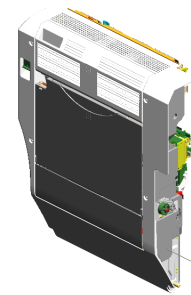


30.AA083014 ONE-WAY CLUTCH



37.AA143592 SCREW - M4X6

U011 Duplex



47.AG070514
MAGNET CATCH

38.AA143807
(x2)
SCREW:A

49.AW010118
PAPER FEED SEN
SOR

32.AA101021
(x4)
RUBBER BUSHING
- 6 45HS

42.AB014161
REVERSE ROLLER
GEAR

50.AW020145
(x2)
PHOTOINTERRUP
TOR:FLAT

51.AW500031
PAPER SIZE SENS
OR

36.AA143404
STEPPED SCREW
- M4

45.AF031046
FEED ROLLER - M
ANUAL FEED

44.AF030049
PICK-UP ROLLER

43.AF013016
BOTTOM PLATE P
AD

40.AB011387
GEAR - 23Z

46.AF032046
SEPARATION ROL
LER - MANUAL FE
ED

41.AB011416
GEAR - 20Z

35.AA143183
STEPPED SCREW

48.AW010107
(x2)
PAPER FEED SEN
SOR

33.AA140777
SHAFT:FEED

39.AB011223
IDLER GEAR - 25Z

39.B2232683
GEAR:25Z

34.AA140778
SHAFT:SEPARATO
R:DRIVE



196.D0296324
DECAL:REPLACEM
ENT INDICATION:T
RANSFER ROLLER

1.03530040N (x 2)
SCREW - M3X4

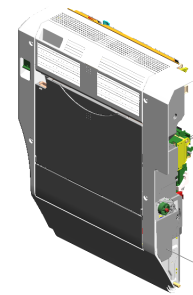
4.04513008N (x 3)
TAPPING SCREW - M3X8

6.04543008Q (x 2)
TAPPING SCREW:3X8

8.04563010N (x 2)
TAPPING SCREW - M3X10

13.11026245 (x 1)
RELAY CONNECTOR - 2P

U011 Duplex



62.B2232629
STAY:FEED

60.B2232622
GUIDE PLATE:EXIT

68.B2232645
DECAL:SIDE FENC
E

54.B0441825
(x4)
COLLAR

55.B0441847
SHOULDER SCRE
W

71.B2232651
ARM:MANUAL FEE
D:FRONT

65.B2232634
SUPPORT STAY:A
RM

66.B2232636
TORSION SPRING:
27N

59.B2232621
COVER:MANUAL F
EED UNIT

52.AW500035
PAPER END SENS
OR

58.B2232620
HOUSING:MANUAL
FEED

64.B2232633
SPRING:RELEASE:
PICKUP

69.B2232648
GUIDE PLATE:TRA
NSPORT UNIT:EXI
T

56.B1802871
SHAFT:SEPARATO
R:DRIVEN:ASSY

57.B2232608
GEAR:Z16

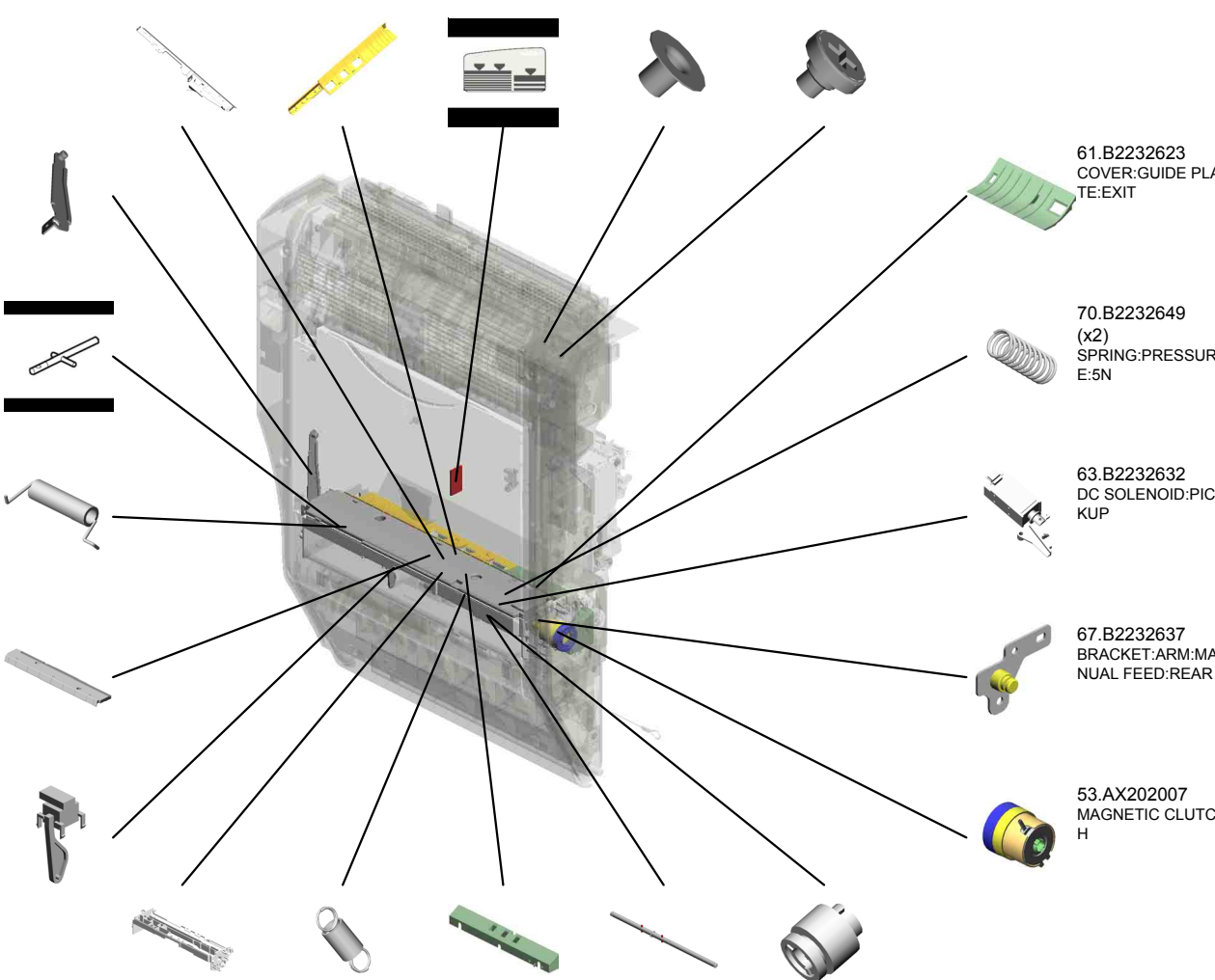
61.B2232623
COVER:GUIDE PLA
TE:EXIT

70.B2232649
(x2)
SPRING:PRESSUR
E:5N

63.B2232632
DC SOLENOID:PIC
KUP

67.B2232637
BRACKET:ARM:MA
NUAL FEED:REAR

53.AX202007
MAGNETIC CLUTC
H



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex

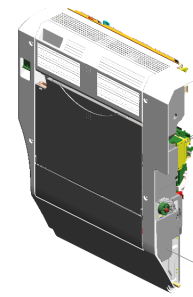
90.B2232729
DECAL:PAPER SE
T DIRECTION:MAN
UAL FEED:EXP

88.B2232713
(x2)
RACK:MANUAL FE
ED

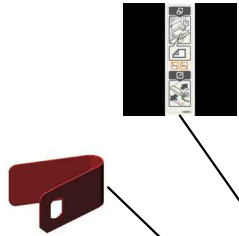
91.B2234494
(x2)
STOPPER- UPPER
GATE PAWL

76.B2232663
EXTENSION TRAY

79.B2232666
GEAR:16Z



80.B2232668
SPRING PLATE:ST
OPPER



89.B2232726
GRIP:SIDE FENCE:
MANUAL FEED



82.B2232674
SIDE FENCE:FRON
T



73.B2232657
ARM:MANUAL FEE
D:SHORT:FRONT



78.B2232665
(x2)
SPRING:COVER:M
ANUAL FEED



77.B2232664
COVER:MANUAL F
EED:ENTRANCE



83.B2232676
(x4)
SPRING - 11N



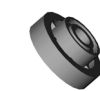
74.B2232658
ARM:MANUAL FEE
D:SHORT:REAR



87.B2232696
DRUM STAY:DRIV
E



86.B2232689
GEAR:Z28



75.B2232661
COVER:MANUAL F
EED



81.B2232673
SIDE FENCE:REAR



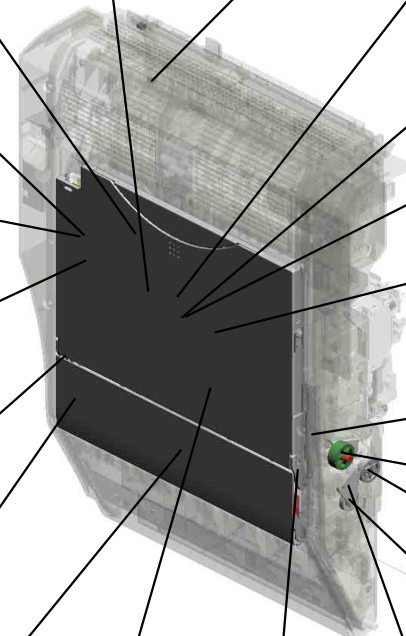
72.B2232652
ARM:MANUAL FEE
D:REAR



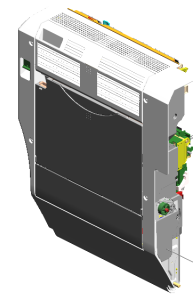
84.B2232681
ARM:TIGHTENER



85.B2232686
GEAR:Z31

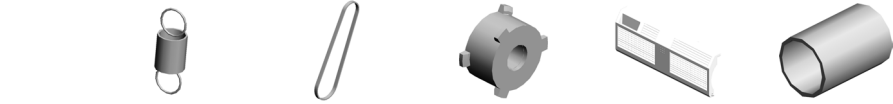


U011 Duplex



- 104.B2234532 TENSION SPRING: HOOK:STOPPER
- 95.B2234512 TIMING BELT:30S2 M182
- 102.B2234529 ROLLER CLUTCH: T24
- 103.B2234531 GUIDE PLATE:COVER
- 107.B2234538 (x2) COMPRESSION SPRING

111.B2234544
PULLEY:T35/T33



92.B2234501
GUIDE PLATE:RIG
HT

106.B2234536
TIMING BELT:30S2
M234



100.B2234526
TIMING BELT:30S2
M268



101.B2234527
PULLEY:T26/T24



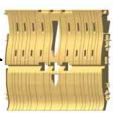
96.B2234514
ROLLER CLUTCH:
T24



94.B2234511
TIMING BELT:30S2
M312



93.B2234502
GUIDE PLATE:LEF
T LOWER



110.B2234542
TORSION SPRING:
FRONT



109.B2234541
TORSION SPRING:
REAR

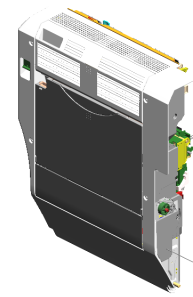


- 105.B2234535 ROLLER CLUTCH: T26
- 99.B2234525 TENSION SPRING: WIRE:180N
- 108.B2234539 SHEET:COVER:DU PLEX
- 97.B2234522 SPACER:WIRE:STOPPER
- 98.B2234524 WIRE:STOPPER:DI A1.5



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex



- 119.B2234566 BRACKET:SENSOR:ENTRANCE
- 116.B2234560 (x2) TENSION SPRING:DRIVEN ROLLER
- 113.G0604435 (x2) BUSHING - M4
- 123.B2234573 TIMING BELT:30S2 M128
- 121.B2234571 GEAR:PULLEY:Z24/T40

120.B2234567 STAY:TRANSPORT:UPPER:PEEN

113.B2234552 (x4) BUSHING:DIA4

125.B2234579 GRIP:OPEN AND CLOSE:DUPLX UNIT

122.B2234572 STEPPER MOTOR:DC4.29V 1.7W

112.B2234545 GUIDE PIN:HOLDER

113.G0602652 (x6) BUSHING - M4

129.B2384733 ENTRANCE SENSOR BRACKET

115.B2234556 (x2) COMPRESSION SPRING

128.B2234595 PULLEY:DIA13

127.B2234594 SHAFT:PULLEY:WI RE

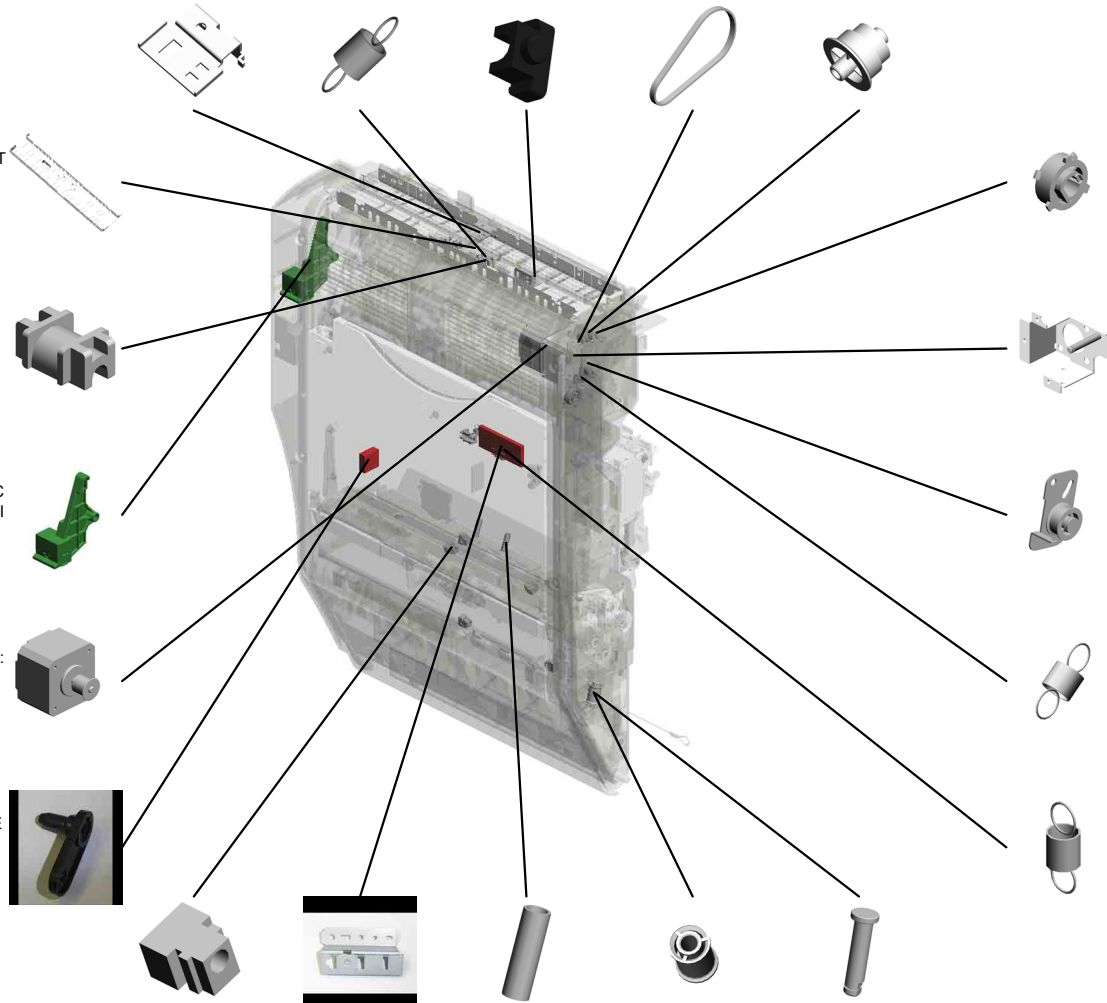
126.B2234586 (x2) PULLEY:T30

124.B2234575 BRACKET:STEPPER MOTOR

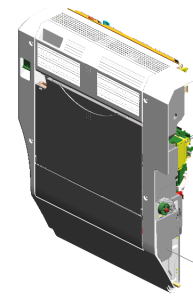
117.B2234562 TIGHTENER

118.B2234564 SPRING:TIGHTENER

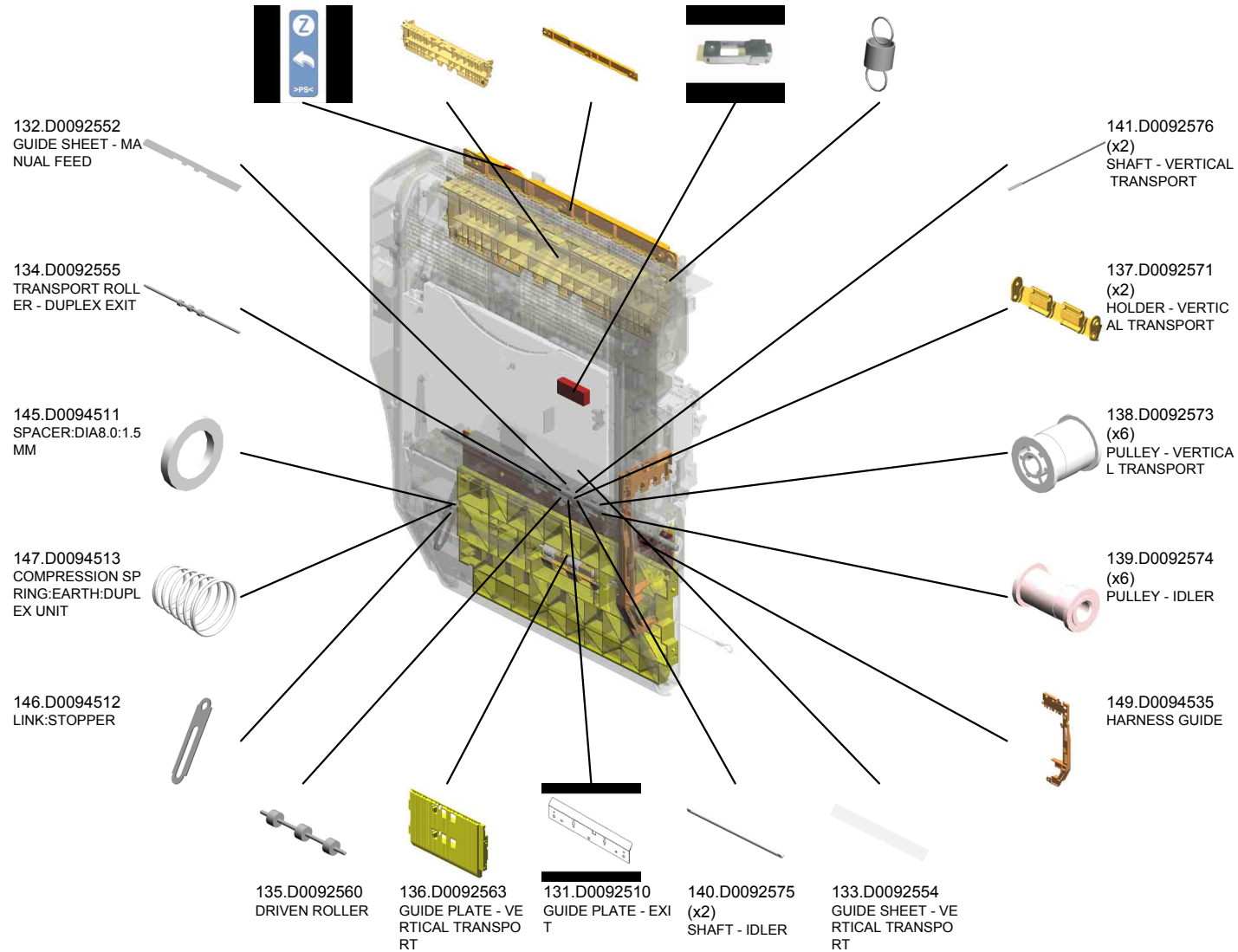
114.B2234553 (x2) TENSION SPRING:DRIVEN ROLLER



U011 Duplex

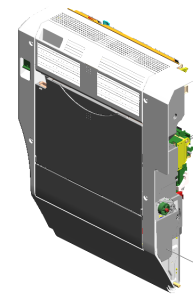


- 142.D0094497 DECAL - RIGHT GUIDE
- 143.D0094503 GUIDE PLATE - LEFT UPPER
- 144.D0094504 UPPER GUIDE PLATE - GATE
- 130.B2384739 COVER - ENTRANCE SENSOR
- 148.D0094522 TENSION SPRING: GATE PAWL:DUPL EX:0.08N



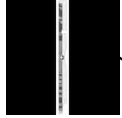
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U011 Duplex



- 162.D0094664 (x4) DRIVEN ROLLER
- 159.D0094661 (x2) REVERSE ROLLER - FEED
- 160.D0094662 TRANSPORT ROLLER 1
- 169.D0294165 DECAL:WARNING (HIGH TEMPERATURE):IH
- 151.D0094577 DUPLEX GATE

163.D0292644
DECAL:SCALE:MANUAL FEED



165.D0292664
FEELER:PAPER SIZE SENSOR:MANUAL FEED



161.D0094663
TRANSPORT ROLLER 2



164.D0292662
MANUAL FEED TABLE



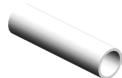
150.D0094540
COVER - DUPLEX UNIT



154.D0094589
GUIDE - SET SHAFT



157.D0094598
SPRING - SET SHAFT



167.D0292709
GUIDE PLATE:SEPARATOR:ASSY



158.D0094599
SHAFT - DUPLEX UNIT



153.D0094588
STOPPER BRACKET - SPRING



168.D0292710
COVER:HARNESS:MANUAL FEED TABLE



166.D0292677 (x6)
TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT



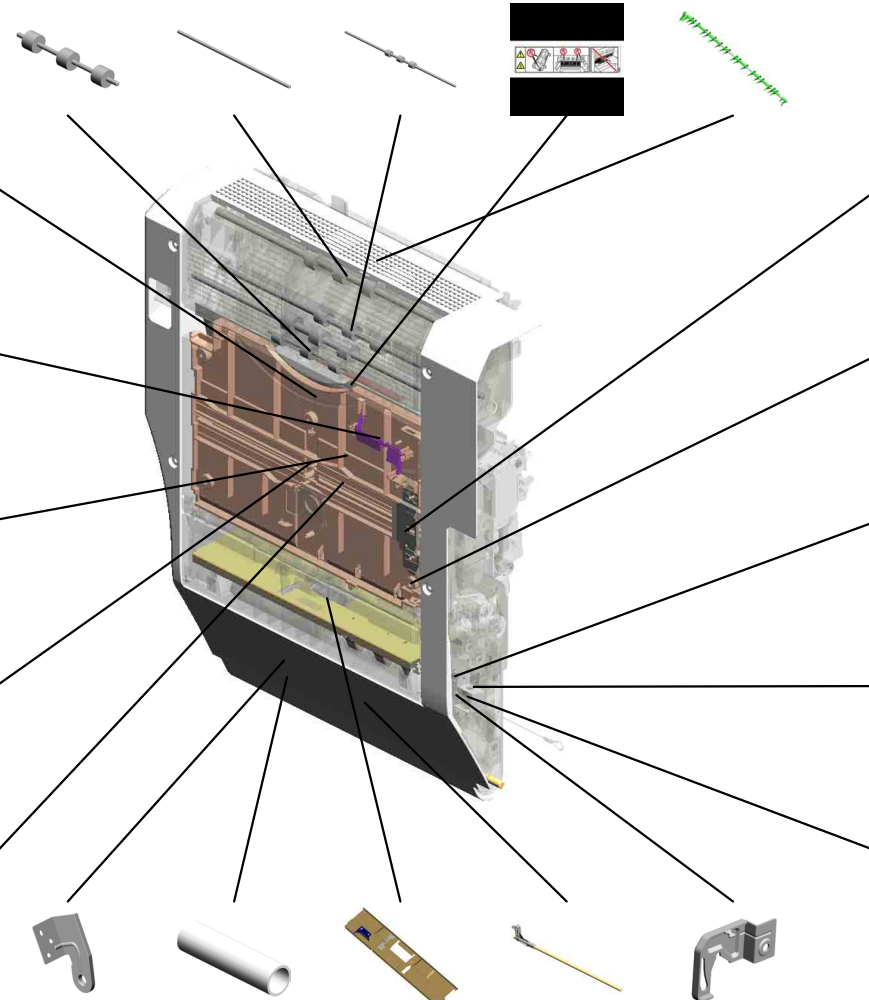
152.D0094587
TENSION SPRING - RELEASE BRACKET



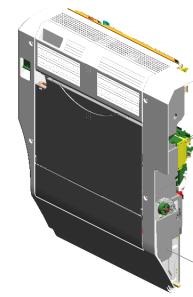
155.D0094593
STEPPED SCREW - M3



156.D0094597
BRACKET - WIRE PULLEY SHAFT



U011 Duplex

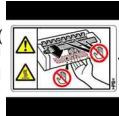


- 173.D0294485 LEVER:GATE PAWL:UPPER
- 172.D0294484 GRIP:GATE PAWL:UPPER
- 184.D0294590 HOOK:STOPPER:DUPLX UNIT:ASS'Y
- 171.D0294482 GATE PAWL:UPPER:ASS'Y
- 179.D0294499 DRIVEN ROLLER:DIAPER EXIT UNIT:VERTICAL TRANSPORT

175.D0294488 (x2)
TENSION SPRING:GUIDE PLATE:RIGHT



170.D0294166
DECAL:WARNING (HIGH TEMPERATURE):LOWER:FUSING



181.D0294534
INNER COVER:DUPLX



191.D0296309 (x2)
SPRING:TRANSFER



193.D0296321 (x2)
ANCHOR:SPRING



174.D0294486
TENSION SPRING:GATE PAWL:1.5N



185.D0294663
GUIDE PLATE:TRANSFER UNIT:HOLDER



192.D0296320
BRACKET:LEVER:MIDDLE



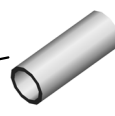
182.D0294554
BRACKET:GUIDE PLATE:TRANSFER UNIT



183.D0294555
SHEET:TRANSPORT SUB-UNIT:FEED PAPER AGAIN



178.D0294497 (x2)
COMPRESSION SPRING:DRIVEN ROLLER:GATE



176.D0294489 (x15)
GUIDE:GUIDE PLATE:OPEN AND CLOSE



180.D0294521
BRACKET:HARNESSES



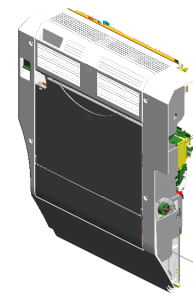
188.D0296293
DRUM STAY:REAR



189.D0296305 (x3)
LEVER:RELEASE



U011
Duplex



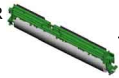
207.D0294592
GUIDE PLATE:OPEN AND CLOSE:SUB-ASSY
201012-01 X/O



202.G1894622
GROUND PLATE:DUPLEX UNIT:UPPER



203.G1896204
TRANSFER/SEPARATION UNIT:AT:EX P:ASSY



194.D0296322
SHAFT:LEVER:FRONT



201.G1894533
INNER COVER:DUPLEX:REAR



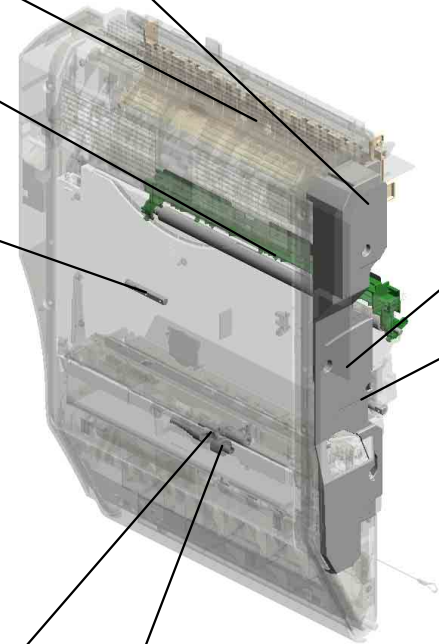
195.D0296323
SHAFT:LEVER:REAR



199.G0602932
PICK-UP ARM - MANUAL FEED



200.G0802900
TORQUE LIMITER

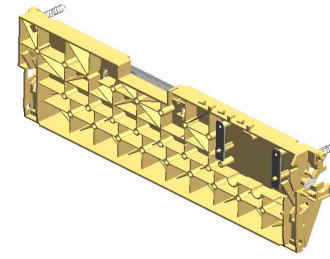


U011_S001
CASE:P2:EXP:ASS'Y

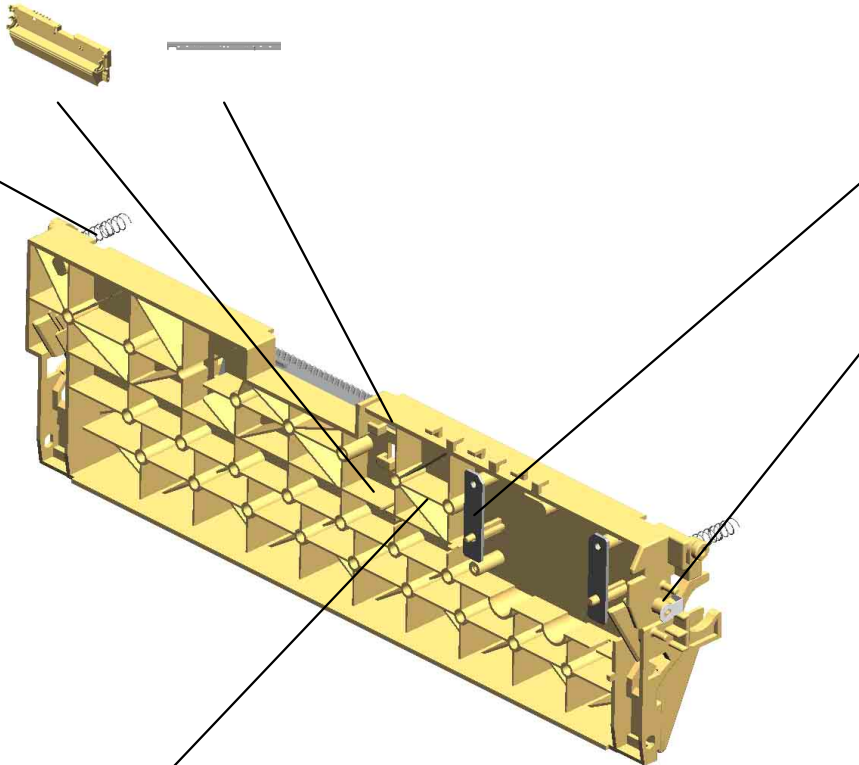
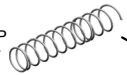
205.G1896286
CASE:TRANSFER
ROLLER:P2

206.G1896287
STOPPER:HOLDE
R:LOWER:P2

204.G1896282
CASE:P2:EXP:ASS'
Y



190.D0296307
(x2)
COMPRESSION SP
RING:GUIDE PLAT
E:EXIT:3.5N
200906 X/O



187.D0296287
(x2)
PLATE:GROUND W
IRE



197.D0296331
GROUND WIRE:PO
WER PACK

186.D0296285
TERMINAL:TRANS
FER ROLLER



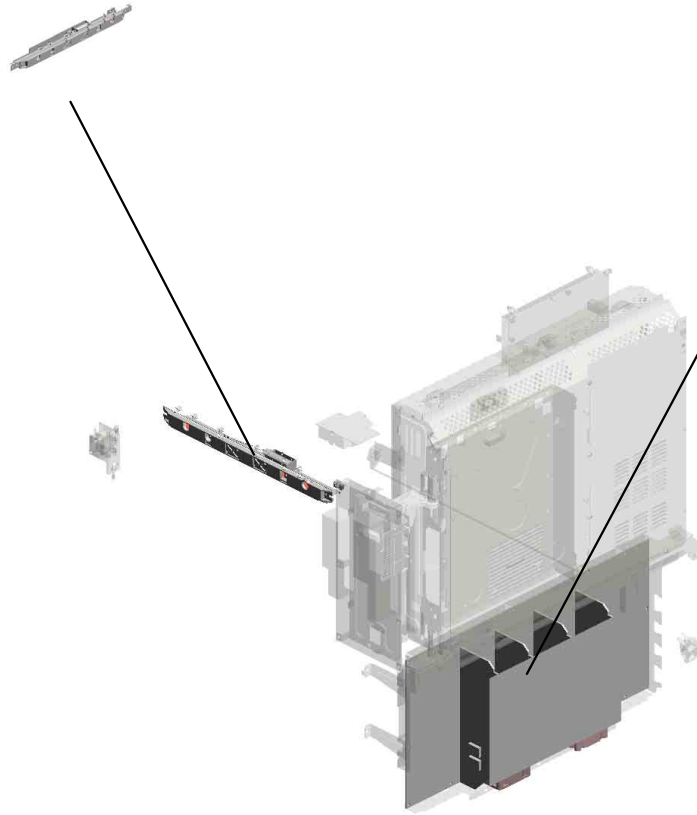
198.D0296335
SHEET:CASE:LOW
ER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012.Electrical

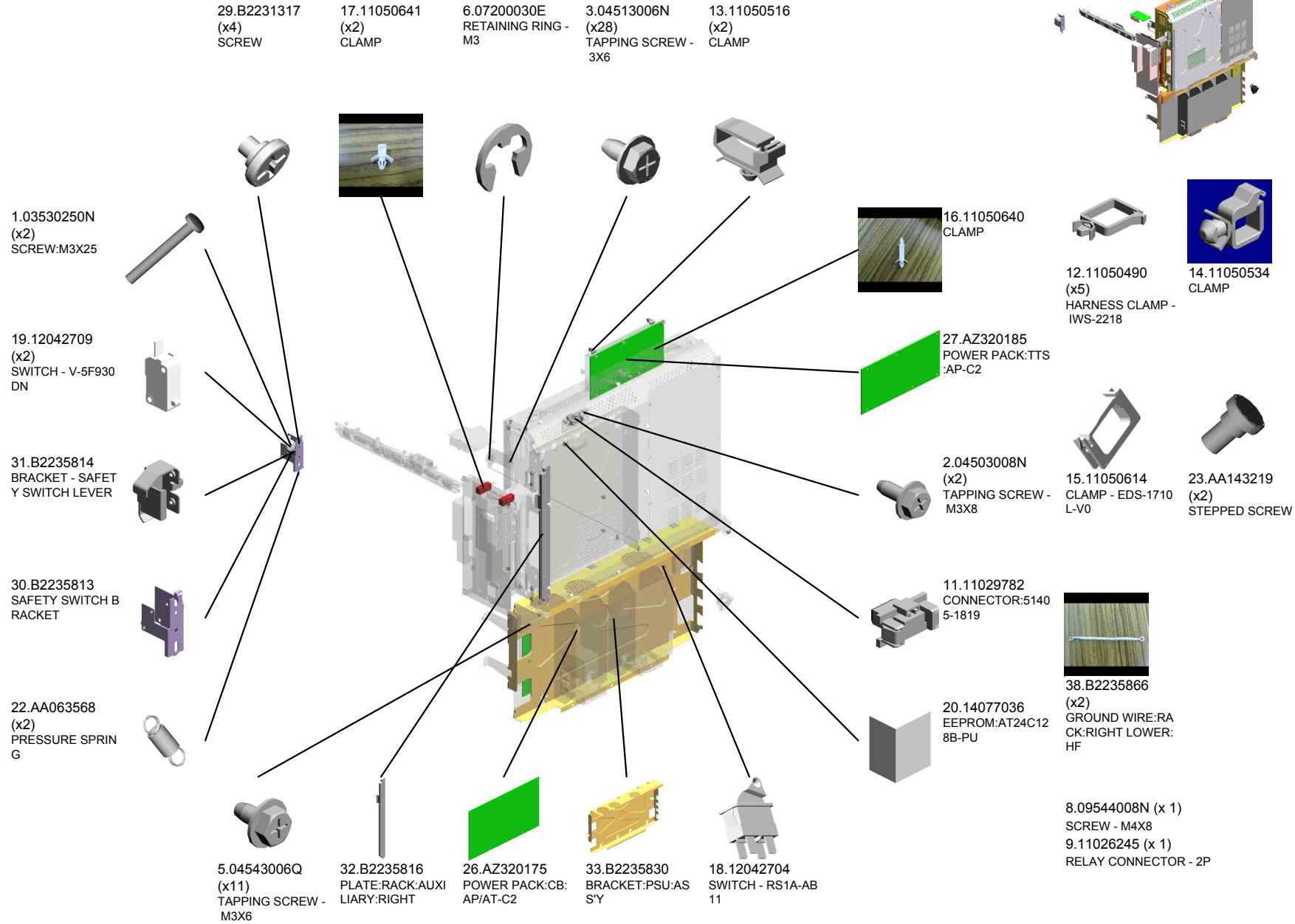
U012_S002
D0295876
DENSITY SENSOR:ASS'Y



U012_S001
AZ240136
POWER SUPPLY UNIT:546W:
EU/AA/CHN:APO-C2

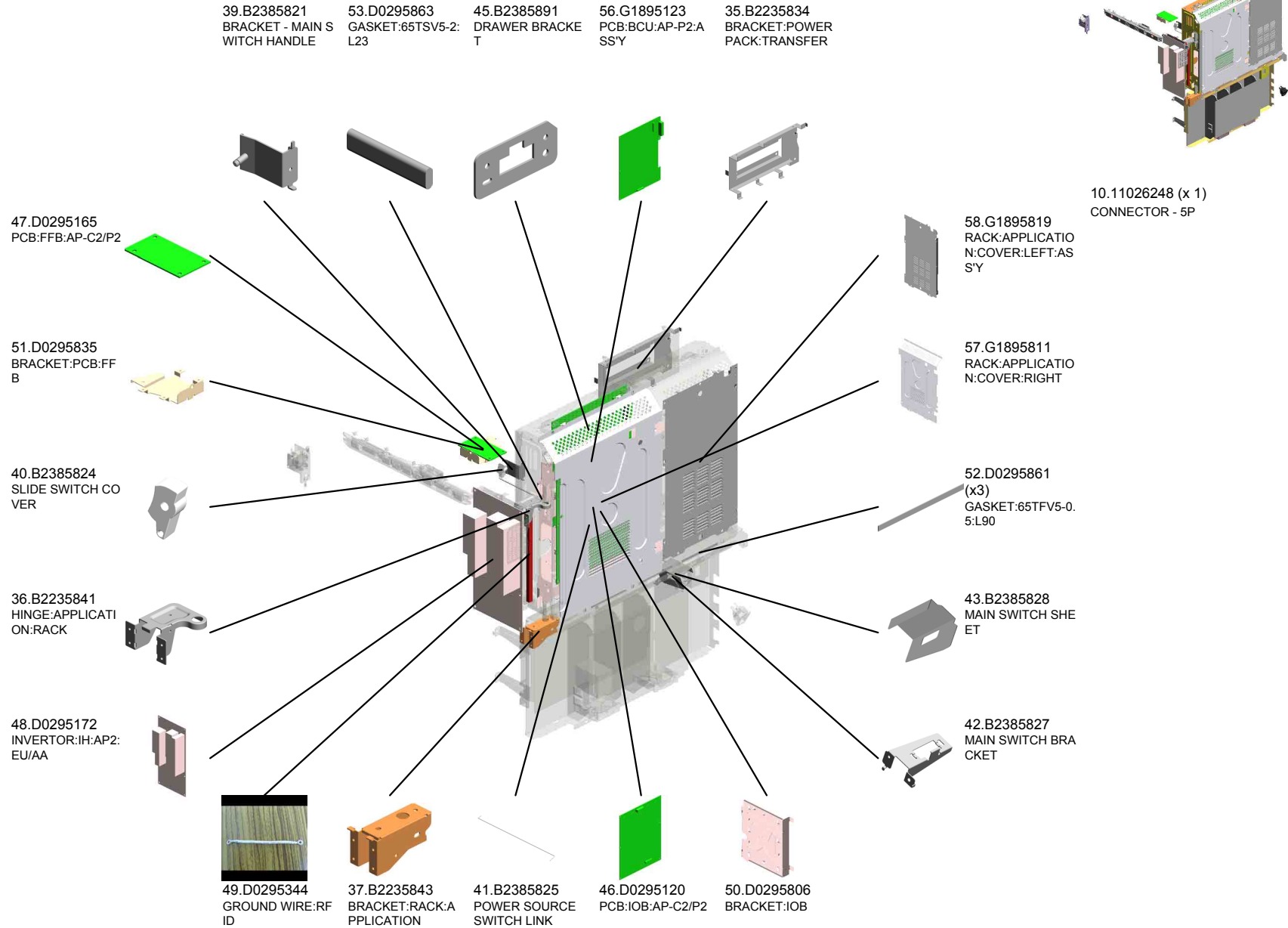
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 Electrical



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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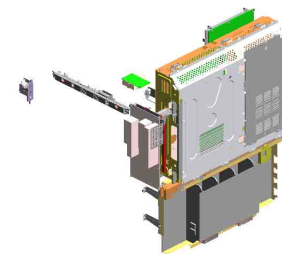
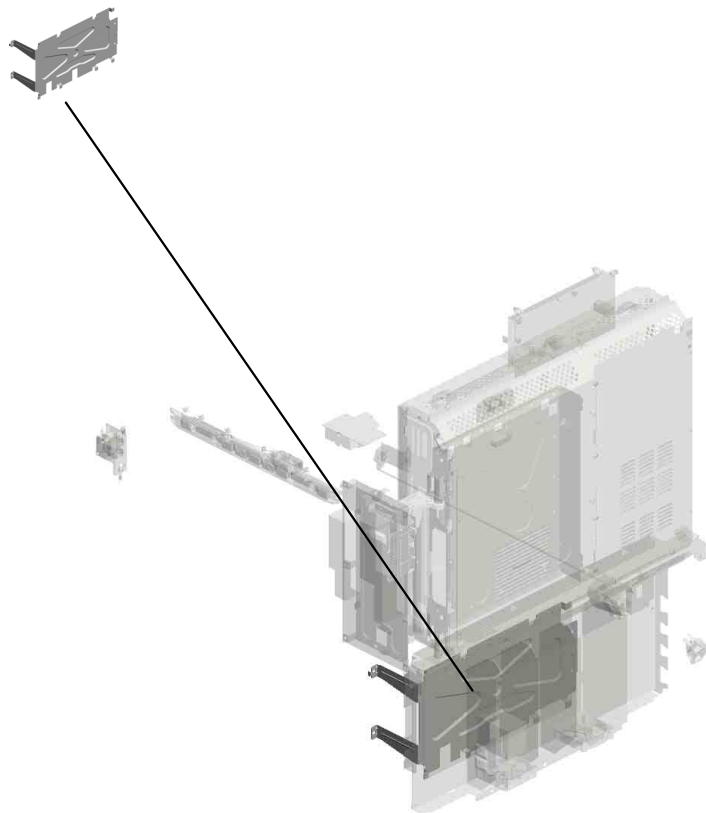
U012 Electrical



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012
Electrical

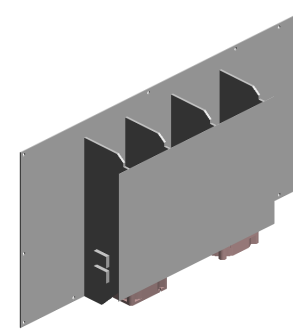
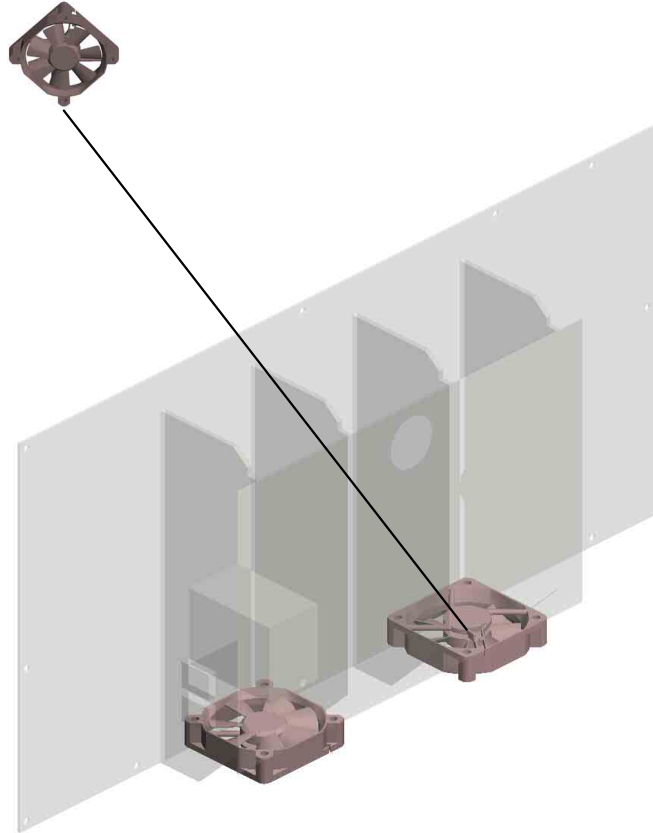
59.D0295830
BRACKET:POWER
PACK:PEEN
201002-04 X/O



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012_S001
POWER SUPPLY UNIT:546W:EU/AA/CHN:APO-C2

24.AX640201
(x2)
FAN:MM60:DC 3.12
W



25.AZ240136
POWER SUPPLY U
NIT:546W:EU/AA/C
HN:APO-C2

7.09543018N (x 4)
SCREW:POLIHED ROUND/SPRING:M3
X18

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012_S002
DENSITY SENSOR:ASS'Y

55.D0296395
DENSITY SENSOR



54.D0295876
DENSITY SENSOR:
ASS'Y

21.AA060151
TENSION SPRING



44.B2385875
DC SOLENOID DC2
4V



28.B0042310
(x10)
SPUR

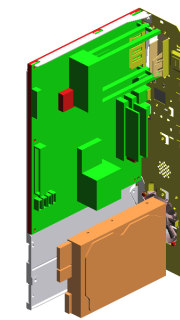


4.04513008N (x 6)
TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U013 Controller

23.G1885715 SERVICE PARTS:PCB:EX1:AP-P2C(EX P) 201006-03 X/O
 14.G1786062 PCB:PC4200:RAW CARD-C:512MB
 13.G1335862 COVER:SD-CARD: P1:UPPER
 5.B1545869 PANEL:INTERFAC E:SECC
 8.D0145974 COVER:CONNECT OR:EFI



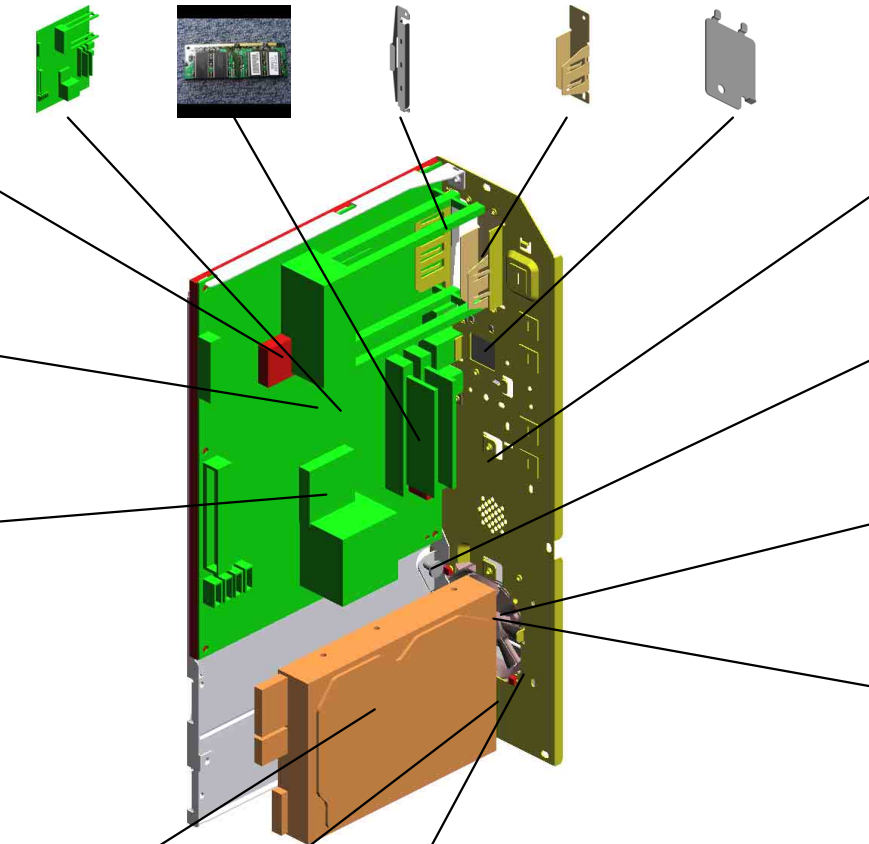
16.G1889590 NVRAM



17.G1895714 PCB:CONTROLLER :FOR G189



19.G1895880 BRACKET:CONTR OL BOARD



18.G1895820 PANEL:CONTROL BOARD



4.AA161162 (x2) BUSHING:HDD



10.G1045141 (x11) KNOB SCREW:M3

3.AA143499 (x2) STEPPED SCREW



21.G1895886 BRACKET:DC FAN MOTOR:P

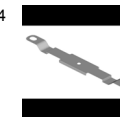


11.G1335795 RAIL:RIGHT



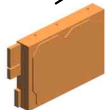
12.G1335796 RAIL:LEFT

7.B2375721 FAN MOTOR - MM4 2X10.5 DC5V



20.G1895883 (x2) SPRING PLATE:HD D:P2

22.M0265760 (x2) HDD:HITACHI:160G B:SATURN 200908 O/O



6.B2235823 GRIP:RACK:LEFT L OWER



2.04513016N (x2) TAPPING SCREW - 3X16

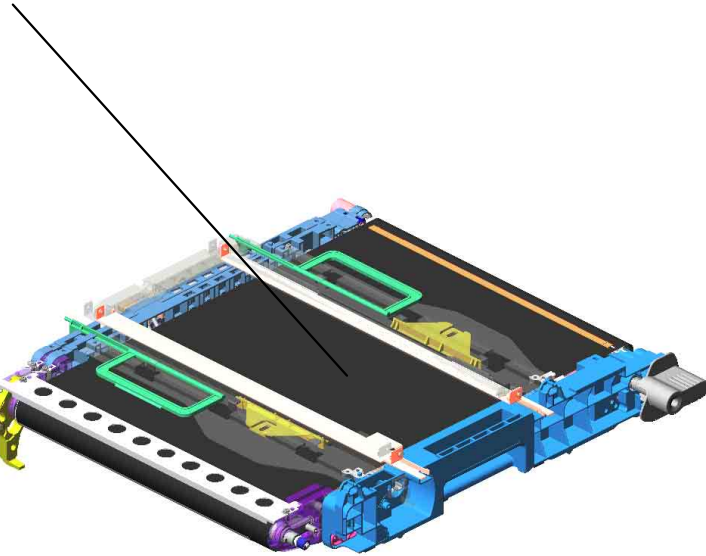
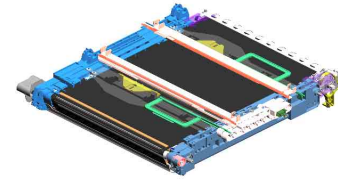


1.04513006N (x 2) TAPPING SCREW - 3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U014 Image Transfer

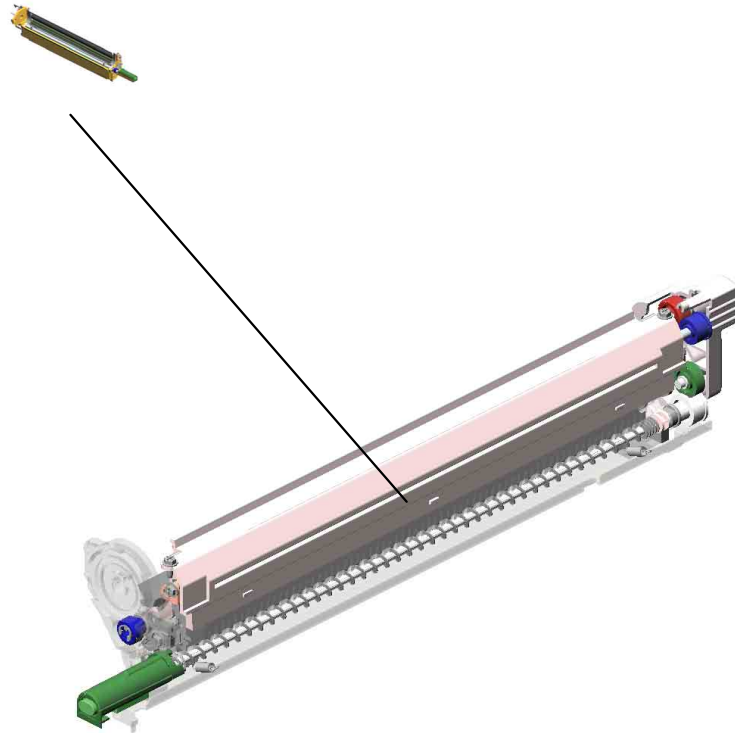
1.G1896010
TRANSFER UNIT:A
P-P2:U:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U015.ITB Cleaning

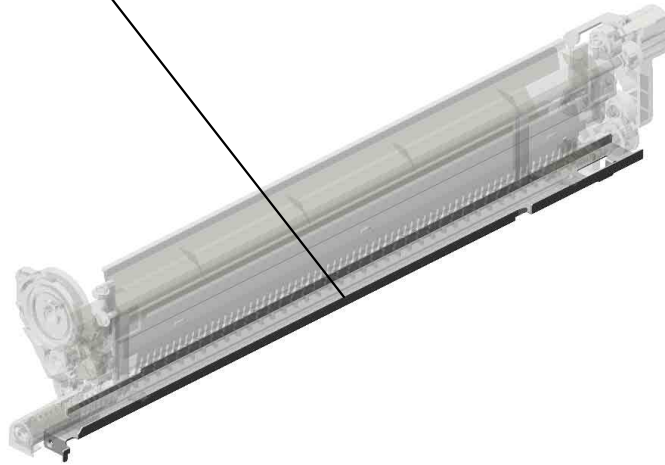
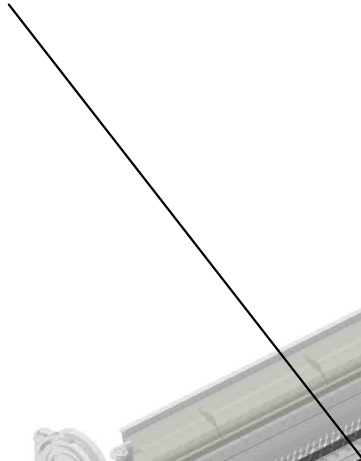
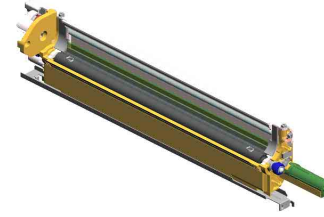
U015 S001
D0296028
CLEANING UNIT:ITB Unit



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U015
ITB Cleaning

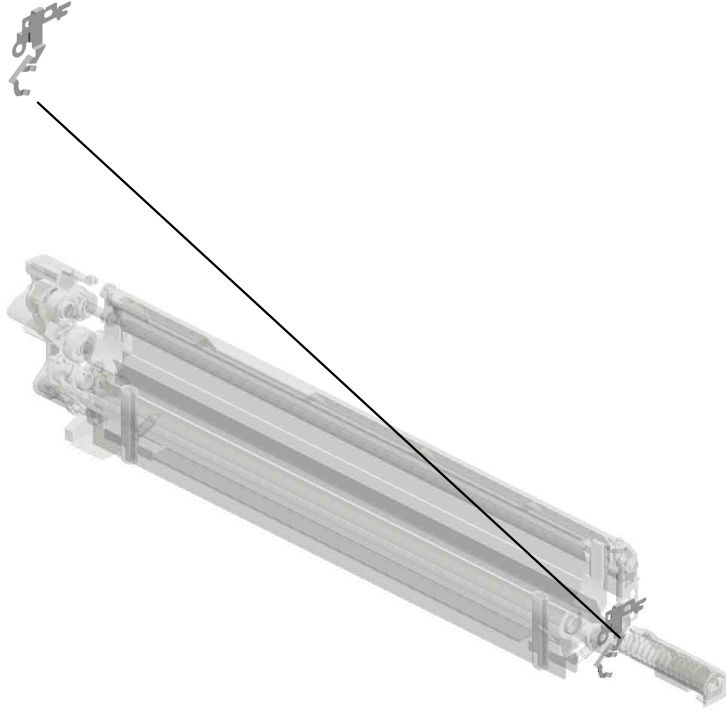
1.B2236198
CLEANING UNIT R
AIL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U015_S001
CLEANING UNIT:ITB Unit

4.D0296197
GROUND PLATE:B
RUSH ROLLER:BE
LT CLEANING
201006-02

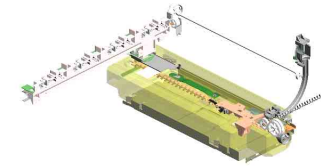


3.D0296028
CLEANING UNIT:IT
B Unit
201006-01 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U016 Toner Collection

- 19.B2236481 REAR PIPE ASS'Y
- 20.B2236502 USED TONER SENSOR BRACKET
- 15.B2236473 TRANSPORT SCREW SHAFT
- 8.AW020160 PAPER FEED SENSOR
- 1.04503008N TAPPING SCREW - M3X8



16.B2236474
GEAR - 29Z



18.B2236476
(x2)
BUSHING - DIA5



7.8050092
RETAINING RING - 3M



5.8050088
RETAINING RING - M6



9.AW500023
PUSH SWITCH



6.8050089
RETAINING RING - M4



11.B2236464
BUSHING - 6X10X6



10.B2236463
GEAR - 20Z



13.B2236471
TRANSPORT SCREW BRACKET



14.B2236472
GEAR - 21Z



4.04543006Q
(x8)
TAPPING SCREW - M3X6



7.8050092
RETAINING RING - 3M



12.B2236467
(x4)
LEVER BRACKET



3.04513016N
(x2)
TAPPING SCREW - 3X16



2.04513006N
(x5)
TAPPING SCREW - 3X6

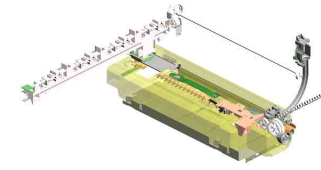


17.B2236475
BUSHING - 5X 10X 2.5

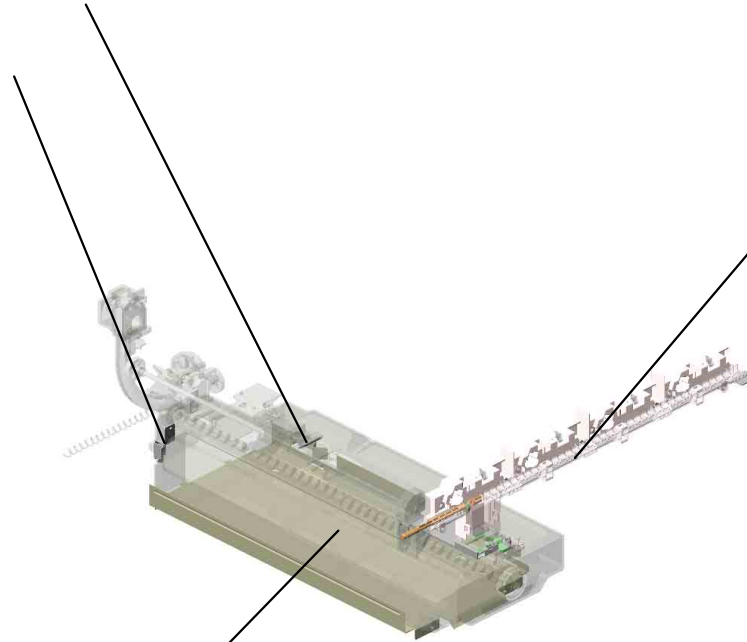


U016 Toner Collection

21.B2236503
USED TONER SENS
SOR FEELER



22.B2236507
SET SENSOR BRA
CKET



24.G1336540
PIPE:FRONT:U:AS
S'Y



23.G1336496
RAIL:COLLECTION
BOTTLE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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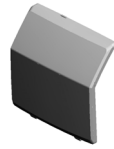
Accessories



1.11500377
(x2)
POWER SUPPLY CODE:250V:10A:EU



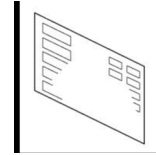
2.16071714
FERRITE CORE:RFC-6



3.B2231253
(x2)
EMBLEM COVER



4.B2382524
(x2)
DECAL - PAPER SIZE



5.G1887491
(x2)
SHEET:COLOR_CHART:AP-P2



6.G1888331
SHEET:EMBLEM:AP-P2C:RIC:EXP



7.G1888336
SHEET:EMBLEM:NSA



8.G1888337
SHEET:EMBLEM:REX



9.G1888338
SHEET:EMBLEM:GES



10.G1898331
SHEET:EMBLEM:AP-P2D:RIC:EXP



11.G1898336
SHEET:EMBLEM:NSA



12.G1898337
SHEET:EMBLEM:REX



13.G1898338
SHEET:EMBLEM:GES

Exclusive Parts

Number	Part Name	Group	ID
52062684	SHOULDER SCREW - M3	U010	9
52062686	SNAP RING	U007_S001	15
		U007_S002	15
54472681	SNAP RING	U003	15
		U011	17
7423808	BALL BEARING - 8X16X5	U009_S001	15
8010231	HEXAGONAL HEAD BOLT W/WASHER:M3X6	U003	16
		U011	18
8025299	TAPPING SCREW - M3X8	U007	16
8025305	TAPPING SCREW - M3X6	U002	21
8025309	BINDING SELF-TAPPING SCREW:3X10	U005_S001	1
8025310	BINDING SELF-TAPPING SCREW:3X8	U005_S001	2
8046123	HEXAGONAL BOLT:W/WASHER:M3X8	U009	16
		U009_S001	16
8050088	RETAINING RING - M6	U003_S001	17
		U007	17
		U011	19
		U016	5
8050089	RETAINING RING - M4	U003	18
		U007	18
		U007_S002	18
		U010	10
		U011	20
8050092	RETAINING RING - 3M	U010	11
		U011	21
		U016	7
A2322987	ROLLER - PAPER TRAY	U007_S003	19
		U007_S004	19
A2324666	CUSHION - STEPPER MOTOR	U003	19
A2596754	BUSHING - 6 6MM	U011	22
A2672857	SPRING PLATE - SIDE FENCE	U007_S003_S002	20
		U007_S004_S002	20
A2672859	SIDE FENCE STOPPER	U007_S003_S002	21
		U007_S004_S002	21
A2672860	REAR LEVER STOPPER	U007_S003_S002	22

Number	Part Name	Group	ID
		U007_S004_S002	22
AA043336	TIMING BELT:40S3M267	U003	20
AA043583	TIMING BELT - S2M460	U003	21
AA043585	TIMING BELT:40S3M162	U003	22
AA043601	TIMING BELT - B40S2M118	U003	23
AA060151	TENSION SPRING	U012_S002	21
AA060691	TENSION SPRING	U007_S001	23
		U007_S002	23
AA060693	TENSION SPRING	U007_S001	24
		U007_S002	24
AA060722	TENSION SPRING	U003	24
AA060872	SPRING	U011	23
AA060989	SPRING:FUSING EXIT:PRESSURE	U009_S001	17
AA061003	TENSION SPRING:SIDE FENCE:REAR	U007_S003	25
		U007_S004	25
AA061014	TENSION SPRING:GRIP	U007_S003	26
		U007_S004	26
AA061026	COMPRESSION SPRING:DRIVEN ROLLER	U009_S001	18
AA062259	SPRING - RELEASE	U007_S001	27
		U007_S002	27
AA063438	COMPRESSION SPRING	U009	19
AA063499	PRESSURE SPRING	U011	24
AA063568	PRESSURE SPRING	U011	25
		U012	22
AA066385	SPRING:STRIPPER PLATE:FRONT	U009_S001	20
AA066386	SPRING:STRIPPER PLATE:REAR	U009_S001	21
AA080254	BUSHING - M4	U011	26
AA080346	BUSHING:FLANGE TYPE:DIA6	U003	25
AA080348	BUSHING:DRIVEN ROLLER	U009_S001	22
AA082101	BUSHING - 6X10X6	U003_S001	26
		U007	28
		U008_S005	13
		U011	27
AA082102	BUSHING - 6X10X6	U010	12
AA082104	BUSHING - 8X12X7	U011	28
		U011	29
AA082143	BUSHING - 6X10X6	U007_S001	29

Exclusive Parts

Number	Part Name	Group	ID
		U007_S002	29
AA083014	ONE-WAY CLUTCH	U011	30
AA083018	ROLLER CLUTCH - 6X14X10	U011	30
AA100014	RETAINING RING C - SEPARATE	U007_S001	30
		U007_S002	30
		U011	31
AA100015	SNAP RING - M6	U003_S001	27
AA101021	RUBBER BUSHING - 6 45HS	U007	31
		U011	32
AA140777	SHAFT:FEED	U011	33
AA140778	SHAFT:SEPARATOR:DRIVE	U011	34
AA140925	SHAFT:ON-OFF:PRESSURE ROLLER	U009_S001	23
AA143183	STEPPED SCREW	U011	35
AA143219	STEPPED SCREW	U012	23
AA143404	STEPPED SCREW - M4	U011	36
AA143499	STEPPED SCREW	U013	3
AA143577	SCREW:TP:M4	U007	32
AA143592	SCREW- M4X6	U002	22
		U009	24
		U011	37
AA143807	SCREW:A	U011	38
AA143823	TAPPING SCREW	U004	3
AA143843	SCREW:DIA6	U007_S003	33
AA143867	SCREW:DIA4:M3	U009_S001	25
AA161162	BUSHING:HDD	U013	4
AA161163	CUSHION	U007	34
AA161164	CUSHION:STEPPER MOTOR	U003	19
AB010156	GEAR:SEPARATE:DRIVE	U007_S001	35
		U007_S002	35
AB010157	GEAR:SEPARATE:DRIVEN	U007_S001	36
		U007_S002	36
AB011218	GEAR - ROLLER CLUTCH	U007_S001	37
		U007_S002	37
AB011223	IDLER GEAR - 25Z	U011	39
AB011252	GEAR - 20Z	U007_S001	38
		U007_S002	38
AB011258	GEAR - 38Z	U003	28

Number	Part Name	Group	ID
AB011259	GEAR - 32Z	U003	29
AB011387	GEAR - 23Z	U011	40
AB011416	GEAR - 20Z	U011	41
AB014161	REVERSE ROLLER GEAR	U011	42
AB014315	GEAR:ON-OFF:PRESSURE ROLLER	U009_S001	26
AB014316	GEAR:IDLER:TURN	U009_S001	27
AB014317	GEAR:PRESSURE ROLLER	U009_S001	28
AB014318	GEAR:HOT ROLLER	U009_S001	29
AB014319	GEAR:IDLER:FUSING UNIT	U009_S001	30
AB014320	GEAR:IDLER:PRESSURE ROLLER	U009_S001	31
AB017493	GEAR PULLEY	U007	39
AB017699	GEAR - 33Z/44Z	U003	30
AB017754	GEAR:FUSING:NO.1	U003	31
AB017755	GEAR:FUSING:NO.2	U003	32
AB017757	GEAR:EXIT:NO.1	U003	33
AB017758	GEAR:EXIT:NO.2	U003	34
AB017759	ENCODER:TURN	U009_S001	32
AB017774	GEAR:FUSING:NO.3	U003	35
AB030551	PULLEY:IDLER:FUSING	U003	36
AB030744	TIMING PULLEY - 27Z/40T	U003	37
AB030781	TIMING PULLEY - 28Z/30T	U003	38
AB030888	TIMING PULLEY:DEVELOPMENT:NO.1	U003_S001	39
AE010068	HOT ROLLER:DIA40:ADHESION	U009_S001	33
AE020171	PRESSURE ROLLER:DIA40	U009_S001	34
AE030072	BALL BEARING:DIA12XDIA21X5	U009_S001	35
AE030074	BALL BEARING:DIA17XDIA26X5	U009_S001	36
AF013006	BOTTOM PLATE PAD	U007_S003_S003	40
		U007_S004_S003	40
AF013016	BOTTOM PLATE PAD	U011	43
AF030049	PICK-UP ROLLER	U011	44
AF030085	PAPER FEED ROLLER - PICKUP	U007_S001	41
		U007_S002	41
AF031046	FEED ROLLER - MANUAL FEED	U011	45
AF031085	PAPER FEED ROLLER - FEED	U007_S001	42
		U007_S002	42
AF032046	SEPARATION ROLLER - MANUAL	U011	46

Exclusive Parts

Number	Part Name	Group	ID
	FEED		
AF032085	PAPER FEED ROLLER - SEPARATE	U007_S001	43
		U007_S002	43
AF040566	TENSION ROLLER	U010	13
AF040567	TENSION ROLLER	U010	14
AG070514	MAGNET CATCH	U011	47
AG071012	MAGNET CATCH:ASS'Y	U004	4
AW010107	PAPER FEED SENSOR	U007	44
		U010	15
		U011	48
AW010118	PAPER FEED SENSOR	U011	49
AW010122	PAPER FEED SENSOR	U007_S001	45
		U007_S002	45
AW010127	PAPER FEED SENSOR	U010	16
AW010128	PAPER FEED SENSOR	U007_S001	46
		U007_S002	46
AW020145	PHOTOINTERRUPTOR:FLAT	U003_S001	40
		U007_S001	47
		U007_S002	47
		U010	17
		U011	50
AW020160	PAPER FEED SENSOR	U016	8
AW020185	TONER END SENSOR	U008_S001	14
		U008_S002	14
		U008_S003	14
		U008_S004	14
AW020190	PHOTOINTERRUPTOR	U009	37
AW100106	THERMOPILE	U009	38
AW100120	THERMISTOR:FUSING	U009_S001	39
AW110072	THERMOSTAT:ASS'Y	U009_S001	40
AW140012	TEMPERATURE & HUMIDITY SENSOR	U002	23
AW500023	PUSH SWITCH	U007	48
		U010	18
		U016	9
AW500031	PAPER SIZE SENSOR	U011	51
AW500035	PAPER END SENSOR	U011	52
AW500038	PUSH SWITCH:PAPER SIZE SENS	U007	49

Number	Part Name	Group	ID
	OR		
AX040154	DC MOTOR 24V	U007	50
AX050333	BRUSHLESS MOTOR:INTERMEDIATE TRANSFER:DC 9W	U003_S001	41
AX060356	BRUSHLESS MOTOR:DC24V 18W	U003_S001	42
AX060368	BRUSHLESS MOTOR:DRIVE:DRUM:28W	U003_S001	43
AX060369	BRUSHLESS MOTOR:DRIVE:FUSING:27W	U003	44
AX060396	DC POLYGON MIRROR MOTOR:24W	U005_S001	6
AX200289	MAGNETIC CLUTCH - 32Z	U003	45
AX200314	MAGNETIC CLUTCH:DEVELOPMENT:0.5N	U003_S001	46
AX202007	MAGNETIC CLUTCH	U011	53
AX430119	HEATER:230V:500W	U009_S001	41
AX640199	FAN:MM80:25MM:DC 2.16W	U002	24
AX640200	FAN:MM60:DC 3.12W	U002	25
AX640201	FAN:MM60:DC 3.12W	U012_S001	24
AX650045	SIROCCO FAN:DC24V 2.6W	U002	26
AZ240136	POWER SUPPLY UNIT:546W:EU/A/CHN:APO-C2	U012_S001	25
AZ320175	POWER PACK:CB:AP/AT-C2	U012	26
AZ320185	POWER PACK:TTS:AP-C2	U012	27
B0042310	SPUR	U009_S001	42
		U012_S002	28
B0042783	TORQUE LIMITER	U007_S001	51
		U007_S002	51
B0042923	SPRING PLATE - RELEASE LEVER	U007_S003_S001	52
		U007_S004_S001	52
B0241264	MAGNET CATCH	U004	5
B0441825	COLLAR	U007	53
		U011	54
B0441847	SHOULDER SCREW	U011	55
B0822781	BRACKET:SENSOR	U007_S001	54
		U007_S002	54
B1011097	RUBBER FOOT:H5	U002	27
B1404336	GEAR - IDLER WORM GEAR	U009	43

Exclusive Parts

Number	Part Name	Group	ID
B1545869	PANEL:INTERFACE:SECC	U013	5
B1802871	SHAFT:SEPARATOR:DRIVEN:ASS'Y	U011	56
B2221241	INNER COVER:UPPER:LEFT:EU	U004	6
B2221281	COVER:LEFT:EU	U004	7
B2221291	COVER:REAR:EU	U004	8
B2231065	CONNECTOR BRACKET	U002	28
B2231101	GRIP:FRONT	U002	29
B2231102	BRACKET:GRIP:RIGHT FRONT	U002	30
B2231103	BRACKET:HINGE:LEFT	U002	31
B2231120	BRACKET:PAPER FEED UNIT	U002	32
B2231123	HINGE - COVER DRUM STAY	U002	33
B2231144	HOLDER:POSITIONING SENSOR	U003_S001	47
B2231174	DRIVE UNIT:COLLECTION BOTTLE	U003	48
B2231180	BRACKET:PAPER FEED	U003	49
B2231183	GRIP SHAFT	U003	50
B2231184	PULLEY:TONER SUPPLY:NO.2:ASS'Y	U003	51
B2231186	DRIVE JOINT	U003	52
B2231187	MAGNETIC CLUTCH BRACKET	U003	53
B2231188	STEPPER MOTOR DC24V	U003	54
B2231189	FEED DRIVE SHAFT	U003	55
B2231191	BRACKET:DRIVE UNIT:REGISTRATION	U003	56
B2231199	DC MOTOR 24V	U003	57
B2231206	BRACKET:CONNECTOR:HEATER	U002	34
B2231207	COVER:CONNECTOR:HEATER	U002	35
B2231237	DUCT:REAR:2	U002	36
B2231238	DUCT:REAR:3	U002	37
B2231239	DUCT:REAR:LOWER	U002	38
B2231241	INNER COVER:UPPER:LEFT	U004	6
B2231242	INNER COVER - LEFT	U004	9
B2231244	INNER COVER - MIDDLE	U004	10
B2231245	CAP:GRIP	U002	39
B2231249	STOPPER:MAGNET CATCH	U004	11
B2231253	EMBLEM COVER	Accessories	3
B2231274	COVER:RIGHT REAR:FAN	U004	12
B2231276	FILTER:RIGHT REAR	U004	13

Number	Part Name	Group	ID
B2231279	CLEANER:SHIELD GLASS:ASS'Y	U004	14
B2231293	CAP:COVER:REAR	U004	15
B2231315	BALL BEARING PLATE	U002_S001	40
B2231316	BALL BEARING CLIP	U002_S001	41
B2231317	SCREW	U002_S001 U012	42 29
B2231318	SPRING	U002_S001	43
B2231319	WIRE	U002_S001	44
B2231326	DUCT:FUSING	U002	45
B2231327	DUCT:FUSING:REAR	U002	46
B2231329	SOUND PROOFING MATERIAL:DUCT	U002	47
B2231332	FAN MOTOR - MM60 DC24V	U002	25
B2231354	DRUM STAY:DRIVE UNIT	U003	58
B2231364	GUIDE:HARNESS	U003	59
B2231882	COVER - POLYGON MOTOR	U005_S001	4
B2231896	IMAGING UNIT PLATE - FRONT	U002	48
B2231897	IMAGING UNIT PLATE - REAR	U002	49
B2231898	IMAGING UNIT PLATE - INNER	U002	50
B2231899	IMAGING UNIT PLATE - OUTER	U002	51
B2232558	REGISTRATION ROLLER KNOB	U007	55
B2232608	GEAR:Z16	U011	57
B2232620	HOUSING:MANUAL FEED	U011	58
B2232621	COVER:MANUAL FEED UNIT	U011	59
B2232622	GUIDE PLATE:EXIT	U011	60
B2232623	COVER:GUIDE PLATE:EXIT	U011	61
B2232629	STAY:FEED	U011	62
B2232632	DC SOLENOID:PICKUP	U011	63
B2232633	SPRING:RELEASE:PICKUP	U011	64
B2232634	SUPPORT STAY:ARM	U011	65
B2232636	TORSION SPRING:27N	U011	66
B2232637	BRACKET:ARM:MANUAL FEED:REAR	U011	67
B2232645	DECAL:SIDE FENCE	U011	68
B2232648	GUIDE PLATE:TRANSPORT UNIT:EXIT	U011	69
B2232649	SPRING:PRESSURE:5N	U011	70
B2232651	ARM:MANUAL FEED:FRONT	U011	71

Exclusive Parts

Number	Part Name	Group	ID
B2232652	ARM:MANUAL FEED:REAR	U011	72
B2232657	ARM:MANUAL FEED:SHORT:FRONT	U011	73
B2232658	ARM:MANUAL FEED:SHORT:REAR	U011	74
B2232661	COVER:MANUAL FEED	U011	75
B2232663	EXTENSION TRAY	U011	76
B2232664	COVER:MANUAL FEED:ENTRANCE	U011	77
B2232665	SPRING:COVER:MANUAL FEED	U011	78
B2232666	GEAR:16Z	U011	79
B2232668	SPRING PLATE:STOPPER	U011	80
B2232673	SIDE FENCE:REAR	U011	81
B2232674	SIDE FENCE:FRONT	U011	82
B2232676	SPRING - 11N	U011	83
B2232681	ARM:TIGHTENER	U011	84
B2232683	GEAR:25Z	U011	39
B2232686	GEAR:Z31	U011	85
B2232689	GEAR:Z28	U011	86
B2232691	BRACKET:STEPPER MOTOR	U007	57
B2232694	GUIDE:GEAR	U007	58
B2232696	DRUM STAY:DRIVE	U011	87
B2232705	SUPPORTER - LEFT NO.1	U007	59
B2232710	SUPPORTER - LEFT NO.2	U007	60
B2232713	RACK:MANUAL FEED	U011	88
B2232714	POSITIONING CAP - SHORT	U007	61
B2232715	SUPPORTER - RIGHT	U007	62
B2232721	BRACKET:PUSH SWITCH	U007	63
B2232722	COVER	U007	64
B2232726	GRIP:SIDE FENCE:MANUAL FEED	U011	89
B2232727	COVER - CONNECTOR	U007	65
B2232729	DECAL:PAPER SET DIRECTION:MANUAL FEED:EXP	U011	90
B2232730	PAPER TRAY STOPPER ASS'Y	U007	66
B2232745	STEPPER MOTOR:ASS'Y	U007	141
B2232761	PICKUP ARM	U007_S001	67
		U007_S002	67
B2232762	FEED SHAFT	U007_S001	68
		U007_S002	68

Number	Part Name	Group	ID
B2232764	GEAR-24Z	U007_S001	69
		U007_S002	69
B2232765	GROUND PLATE - FEED	U007_S001	70
		U007_S002	70
B2232767	PAPER END FEELER	U007_S001	71
		U007_S002	71
B2232772	HARNESS SHEET	U007_S001	72
		U007_S002	72
B2232776	STAY	U007_S001	73
		U007_S002	73
B2232778	SENSOR BRACKET	U007_S001	74
		U007_S002	74
B2232780	DC SOLENOID 24V	U007_S001	75
		U007_S002	75
B2232786	GROUND PLATE - FRONT	U007_S001	76
		U007_S002	76
B2232810	SEPARATE DRIVEN SHAFT	U007_S001	77
		U007_S002	77
B2232815	SEPARATE DRIVE SHAFT	U007_S001	78
		U007_S002	78
B2232819	GEAR - 22Z	U007_S001	79
		U007_S002	79
B2232829	FEED GUIDE	U007_S001	80
		U007_S002	80
B2232846	BRACKET:COVER:HARNESS	U007	81
B2232848	COVER:HARNESS	U007	82
B2232857	COVER - PAPER TRAY NO.1	U007_S003	83
B2232860	PAPER TRAY GRIP	U007_S003	84
		U007_S004	84
B2232861	GRIP HOLDER	U007_S003	85
		U007_S004	85
B2232862	LEVER - RELEASE INNER	U007_S003	86
		U007_S004	86
B2232865	RISE NO.1 SHAFT	U007_S003	87
		U007_S004	87
B2232868	LEVER:RELEASE:PAPER TRAY:OUTER	U007_S003	88
		U007_S004	88
B2232869	GROUND PLATE	U007_S003	89

Exclusive Parts

Number	Part Name	Group	ID
B2232870	SIDE FENCE - FRONT	U007_S003_S001	90
B2232873	DECAL - SIDE FENCE REAR	U007_S003_S002	91
		U007_S004_S002	91
B2232880	SIDE FENCE - REAR	U007_S003_S002	92
B2232890	SLIDE RAIL - LEFT	U007_S003	93
B2232894	SLIDE RAIL STOPPER - LEFT	U007_S003	94
B2232910	LINK - PAPER SIZE SENSOR	U007_S004	95
B2232911	SPACER	U007_S004	96
B2232912	END FENCE	U007_S003	97
		U007_S004	97
B2232918	RISE LEVER	U007_S003	98
		U007_S004	98
B2232919	GROUND PLATE - PAPER TRAY N O.2	U007_S004	99
B2232920	FRONT SIDE FENCE	U007_S004_S001	100
B2232923	STOPPER LEVER - FRONT	U007_S003_S001	101
		U007_S004_S001	101
B2232930	REAR SIDE FENCE	U007_S004_S002	102
B2232932	SIDE FENCE:REAR:UNIVERSAL:N O.2	U007_S004_S002	103
B2232934	PLATE - SIDE FENCE	U007_S003_S001	104
		U007_S003_S002	104
		U007_S004_S001	104
		U007_S004_S002	104
B2232935	PLATE - SIDE FENCE RIGHT	U007_S003_S001	105
		U007_S003_S002	105
		U007_S004_S001	105
		U007_S004_S002	105
B2232936	GEAR - 16Z	U007_S003	106
		U007_S004	106
B2232940	TRAY BOTTOM PLATE	U007_S003_S003	107
		U007_S004_S003	107
B2232946	COVER - PAPER TRAY NO.2	U007_S004	108
B2233206	TUBE CLAMP	U008	15
B2233209	TUBE CLIP	U008	16
B2233305	TONER CARTRIDGE UNIT	U008	17
B2233328	TONER CARTRIDGE GUIDE	U008	18
B2233334	HOLDER:STOPPER:SHUTTER:ASS	U008_S005	19

Number	Part Name	Group	ID
	'Y		
B2233424	SHAFT:DRIVE:DRIVE UNIT:BKY	U008_S005	20
B2233426	SHAFT:DRIVE:DRIVE UNIT:CM	U008_S005	21
B2233428	SPRING:DRIVE UNIT:TONER BOTTLE	U008_S005	22
B2233441	TIMING BELT:TONER BOTTLE	U008_S005	23
B2233455	MAGNETIC CLUTCH - 0.25N.M BK	U008_S005	24
B2233457	MAGNETIC CLUTCH - 0.25N.M YC M	U008_S005	25
B2233461	PULLEY:TONER BOTTLE:YC	U008_S005	26
B2233462	PULLEY:TONER BOTTLE:CM	U008_S005	27
B2233463	GEAR:TONER BOTTLE:DRIVE	U008_S005	28
B2233464	GEAR:MAGNETIC CLUTCH:Y	U008_S005	29
B2233470	RFID GROUND PLATE	U008	30
B2234307	GUIDE:IH:UPPER	U009	44
B2234382	GROUND WIRE:COIL	U009	45
B2234428	ROLLER:GUIDE:PFA	U010	19
B2234436	SPRING PLATE - EXIT ROLLER	U010	20
B2234486	EXIT TRAY	U004	16
B2234487	EXIT END FENCE	U004	17
B2234494	STOPPER- UPPERGATE PAWL	U011	91
B2234497	SHAFT:FEELER:OVERFLOW	U010	21
B2234501	GUIDE PLATE:RIGHT	U011	92
B2234502	GUIDE PLATE:LEFT LOWER	U011	93
B2234511	TIMING BELT:30S2M312	U011	94
B2234512	TIMING BELT:30S2M182	U011	95
B2234514	ROLLER CLUTCH:T24	U011	96
B2234522	SPACER:WIRE:STOPPER	U011	97
B2234524	WIRE:STOPPER:DIA1.5	U011	98
B2234525	TENSION SPRING:WIRE:180N	U011	99
B2234526	TIMING BELT:30S2M268	U011	100
B2234527	PULLEY:T26/T24	U011	101
B2234529	ROLLER CLUTCH:T24	U011	102
B2234531	GUIDE PLATE:COVER	U011	103
B2234532	TENSION SPRING:HOOK:STOPPER	U011	104
B2234535	ROLLER CLUTCH:T26	U011	105
B2234536	TIMING BELT:30S2M234	U011	106

Exclusive Parts

Number	Part Name	Group	ID
B2234538	COMPRESSION SPRING	U011	107
B2234539	SHEET:COVER:DUPLEX	U011	108
B2234541	TORSION SPRING:REAR	U011	109
B2234542	TORSION SPRING:FRONT	U011	110
B2234544	PULLEY:T35/T33	U011	111
B2234545	GUIDE PIN:HOLDER	U011	112
B2234552	BUSHING:DIA4	U011	113
B2234553	TENSION SPRING:DRIVEN ROLLE R	U011	114
B2234556	COMPRESSION SPRING	U011	115
B2234560	TENSION SPRING:DRIVEN ROLLE R	U011	116
B2234562	TIGHTENER	U011	117
B2234564	SPRING:TIGHTENER	U011	118
B2234566	BRACKET:SENSOR:ENTRANCE	U011	119
B2234567	STAY:TRANSPORT:UPPER:PEEN	U011	120
B2234571	GEAR:PULLEY:Z24/T40	U011	121
B2234572	STEPPER MOTOR:DC4.29V 1.7W	U011	122
B2234573	TIMING BELT:30S2M128	U011	123
B2234575	BRACKET:STEPPER MOTOR	U011	124
B2234579	GRIP:OPEN AND CLOSE:DUPLEX UNIT	U011	125
B2234586	PULLEY:T30	U011	126
B2234594	SHAFT:PULLEY:WIRE	U011	127
B2234595	PULLEY:DIA13	U011	128
B2235813	SAFETY SWITCH BRACKET	U012	30
B2235814	BRACKET - SAFETY SWITCH LEVE R	U012	31
B2235816	PLATE:RACK:AUXILIARY:RIGHT	U012	32
B2235823	GRIP:RACK:LEFT LOWER	U013	6
B2235830	BRACKET:PSU:ASS'Y	U012	33
B2235834	BRACKET:POWER PACK:TRANSF ER	U012	35
B2235841	HINGE:APPLICATION:RACK	U012	36
B2235843	BRACKET:RACK:APPLICATION	U012	37
B2235848	BRACKET:BASE:CONNECTOR	U002	53
B2235849	COVER:CONNECTOR:HEATER	U002	54
B2235866	GROUND WIRE:RACK:RIGHT LOW	U012	38

Number	Part Name	Group	ID
	ER:HF		
B2236198	CLEANING UNIT RAIL	U015	1
B2236463	GEAR - 20Z	U016	10
B2236464	BUSHING - 6X10X6	U016	11
B2236467	LEVER BRACKET	U016	12
B2236471	TRANSPORT SCREW BRACKET	U016	13
B2236472	GEAR - 21Z	U016	14
B2236473	TRANSPORT SCREW SHAFT	U016	15
B2236474	GEAR - 29Z	U016	16
B2236475	BUSHING - 5X 10X2.5	U016	17
B2236476	BUSHING - DIA5	U016	18
B2236481	REAR PIPE ASS'Y	U016	19
B2236502	USED TONER SENSOR BRACKET	U016	20
B2236503	USED TONER SENSOR FEELER	U016	21
B2236507	SET SENSOR BRACKET	U016	22
B2236529	COLLECTION BOTTLE HOLDER	U004	18
B2241251	COVER:FRONT:EU	U004	19
B2241257	COVER:FRONT:COLLECTION BOT TLE	U004	20
B2372521	DECAL - PAPER SET DIRECTION NO.1	U007	109
B2375721	FAN MOTOR - MM42X10.5 DC5V	U013	7
B2381066	RUBBER FOOT COVER	U002	55
B2381072	POSITIONING PLATE:GUIDE PLAT E:FUSING:FRONT LOWER:PEEN	U002	56
B2381088	COVER - CONNECTOR	U002	57
B2381089	COVER - POSITIONING PIN	U002	58
B2381143	GUIDE:CONNECTOR:HEATER:IMA GING UNIT	U002	59
B2381362	DECAL - MISFEED REMOVAL B1	U004	21
B2381368	DECAL - CLEANING	U004	22
B2382523	DECAL - PAPER SET DIRECTION NO.2	U007	110
B2382524	DECAL - PAPER SIZE	Accessories	4
B2382526	DECAL - GRIP	U007	111
B2382527	DECAL - GRIP	U007	112
B2382541	TRAY COVER - RIGHT	U007	113
B2382543	COVER - TRAY LEFT	U007	114

Exclusive Parts

Number	Part Name	Group	ID
B2382544	TRAY COVER - MIDDLE	U007	115
B2382615	CASE - REMOVE PAPER DUST	U007	116
B2382622	COVER - REMOVE PAPER DUST	U007	117
B2382652	REGISTRATION ROLLER - DRIVE	U007	118
B2382655	GEAR - 16Z	U007	119
B2382656	GEAR - 30Z	U007	120
B2382657	GEAR - 18Z	U007	121
B2382661	REGISTRATION ROLLER - DRIVEN	U007	122
B2382675	REGISTRATION ROLLER BUSHING	U007	123
B2382676	TENSION SPRING	U007	124
B2383364	DECAL:COLORED DISPLAY:BK:INNER COVER	U004	23
B2383365	DECAL:COLORED DISPLAY:Y:INNER COVER	U004	24
B2383366	DECAL:COLORED DISPLAY:C:INNER COVER	U004	25
B2383367	DECAL:COLORED DISPLAY:M:INNER COVER	U004	26
B2384365	LENS HOLDER	U009	46
B2384366	LENS COVER	U009	47
B2384436	SPRING PLATE - EXIT ROLLER OUTER	U010	22
B2384733	ENTRANCE SENSOR BRACKET	U011	129
B2384739	COVER - ENTRANCE SENSOR	U011	130
B2385821	BRACKET - MAIN SWITCH HANDLE	U012	39
B2385824	SLIDE SWITCH COVER	U012	40
B2385825	POWER SOURCE SWITCH LINK	U012	41
B2385827	MAIN SWITCH BRACKET	U012	42
B2385828	MAIN SWITCH SHEET	U012	43
B2385875	DC SOLENOID DC24V	U012_S002	44
B2385891	DRAWER BRACKET	U012	45
B4081390	FLAT SCREW:GROOVE TYPE	U004	27
B5457506	SCREW:BUSHING	U009	48
B7002649	TIMING BELT:40S2M144	U007	125
BA146036	SHAFT:GEAR:SWIVEL	U009	49
BA146037	SHAFT:GEAR:WORM GEAR	U009	50

Number	Part Name	Group	ID
BB013016	GEAR:SLOW DOWN:NO.1	U009	51
BB013017	GEAR:SLOW DOWN:NO.2	U009	52
D0091260	UPPER COVER	U004	28
D0092510	GUIDE PLATE - EXIT	U011	131
D0092552	GUIDE SHEET - MANUAL FEED	U011	132
D0092554	GUIDE SHEET - VERTICAL TRANSPORT	U011	133
D0092555	TRANSPORT ROLLER - DUPLEX EXIT	U011	134
D0092560	DRIVEN ROLLER	U011	135
D0092563	GUIDE PLATE - VERTICAL TRANSPORT	U011	136
D0092571	HOLDER - VERTICAL TRANSPORT	U011	137
D0092573	PULLEY - VERTICAL TRANSPORT	U011	138
D0092574	PULLEY - IDLER	U011	139
D0092575	SHAFT - IDLER	U011	140
D0092576	SHAFT - VERTICAL TRANSPORT	U011	141
D0092757	TRANSPORT ROLLER:DRIVE:ASS'Y	U007_S001 U007_S002	126 126
D0092836	GUIDE PLATE	U007	127
D0092841	GUIDE PLATE - NO.2	U007	128
D0094407	FEELER - OVERFLOW	U010	23
D0094443	DISCHARGE BRUSH - EXIT	U010	24
D0094497	DECAL - RIGHT GUIDE	U011	142
D0094503	GUIDE PLATE - LEFT UPPER	U011	143
D0094504	UPPER GUIDE PLATE - GATE	U011	144
D0094511	SPACER:DIA8.0:1.5MM	U011	145
D0094512	LINK:STOPPER	U011	146
D0094513	COMPRESSION SPRING:EARTH:DUPLEX UNIT	U002 U011	60 147
D0094522	TENSION SPRING:GATE PAWL:DUPLEX:0.08N	U011	148
D0094535	HARNESS GUIDE	U011	149
D0094540	COVER - DUPLEX UNIT	U011	150
D0094577	DUPLEX GATE	U011	151
D0094587	TENSION SPRING - RELEASE BRACKET	U011	152
D0094588	STOPPER BRACKET - SPRING	U011	153

Exclusive Parts

Number	Part Name	Group	ID
D0094589	GUIDE - SET SHAFT	U011	154
D0094593	STEPPED SCREW - M3	U011	155
D0094594	FRONT GUIDE - DUPLEX UNIT SET	U002	61
D0094595	REAR GUIDE - DUPLEX UNIT SET	U002	62
D0094597	BRACKET - WIRE PULLEY SHAFT	U011	156
D0094598	SPRING - SET SHAFT	U011	157
D0094599	SHAFT - DUPLEX UNIT	U011	158
D0094661	REVERSE ROLLER - FEED	U011	159
D0094662	TRANSPORT ROLLER 1	U011	160
D0094663	TRANSPORT ROLLER 2	U011	161
D0094664	DRIVEN ROLLER	U009_S001	53
		U011	162
D0145974	COVER:CONNECTOR:EFI	U013	8
D0254238	BRACKET:DRIVEN ROLLER	U009_S001	54
D0271271	COVER:RIGHT:FRONT:EU	U004	29
D0281271	COVER:RIGHT:FRONT:NA	U004	30
D0291053	CAM:GUIDE:FUSING:LEFT	U002	63
D0291054	CAM:GUIDE:FUSING	U002	64
D0291058	SEAL:BURRING	U002	65
D0291061	DECAL:LEVER:LOCK:FUSING	U002	66
D0291136	SHAFT:DEVELOPMENT:ASS'Y	U003_S001	60
D0291137	HOLDER:MAGNETIC CLUTCH:DEVELOPMENT	U003_S001	61
D0291147	STEPPER MOTOR:REGISTRATION:DC 8W	U003	62
D0291163	BRACKET:FUSING/PAPER EXIT UNIT:ASS'Y	U003	63
D0291191	GUIDE:FUSING DRIVE SUB-UNIT	U003	64
D0291199	DRIVE UNIT:ON-OFF:TRANSFER	U003	57
D0291236	DUCT:REAR:1	U002	67
D0291243	INNER COVER:UPPER:RIGHT	U004	31
D0291272	COVER:RIGHT:REAR	U004	32
D0291323	DUCT:IH:FRONT	U002	68
D0291324	DUCT:IH:REAR	U002	69
D0291331	BRACKET:FAN:IMAGE FORMING SECTION	U002	70
D0291343	SEAL:DUCT:IH:FRONT:#120	U002	71

Number	Part Name	Group	ID
D0291345	GUIDE PLATE:FUSING:FRONT	U002	72
D0291346	GUIDE PLATE:FUSING:REAR	U002	73
D0291347	STOPPER:FUSING UNIT:REAR	U002	74
D0291348	SEAL:DUCT:IH:REAR	U002	75
D0291350	STOPPER:FUSING UNIT:FRONT	U002	76
D0291351	LEVER:LOCK:FUSING UNIT:FRONT	U002	77
D0291354	BRACKET:FAN:IH	U002	78
D0291355	LEVER:LOCK:FUSING UNIT:REAR	U002	79
D0291851	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	U005_S001	5
D0292056	SEAL:FRAME:CHARGE:LOWER	U006	1
		U006_S001	1
		U006_S002	1
		U006_S003	1
D0292555	GUIDE PLATE:REGISTRATION:LEFT	U007	129
D0292556	STAY:REGISTRATION	U007	130
D0292560	BRACKET:CLEANER:ADHESION	U007	131
D0292570	GUIDE PLATE:REGISTRATION:RIGHT:ADHESION	U007	132
D0292644	DECAL:SCALE:MANUAL FEED	U011	163
D0292662	MANUAL FEED TABLE	U011	164
D0292664	FEELER:PAPER SIZE SENSOR:MANUAL FEED	U011	165
D0292677	TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT	U011	166
D0292709	GUIDE PLATE:SEPARATOR:ASS'Y	U011	167
D0292710	COVER:HARNESS:MANUAL FEED TABLE	U011	168
D0292751	PAPER FEED UNIT:ASS'Y	U007_S001	142
		U007_S002	142
D0292850	PAPER TRAY:NO.1:ASS'Y	U007_S003	134
D0292863	SHAFT:RELEASE:PAPER TRAY	U007_S003	135
		U007_S004	135
D0292900	PAPER TRAY:NO.2:ASS'Y	U007_S004	136
D0293202	PUMP UNIT:Y:C2:ASS'Y	U008	32
D0293203	PUMP UNIT:C:C2:ASS'Y	U008	33

Exclusive Parts

Number	Part Name	Group	ID
D0293204	PUMP UNIT:M:C2:ASS'Y	U008	34
D0293205	NOZZLE:C2:ASS'Y	U008_S001	35
		U008_S002	35
		U008_S003	35
		U008_S004	35
D0293221	PUMP UNIT:BK:C2:ASS'Y	U008	39
D0293471	GASKET:RFID	U008	36
D0294108	HOUSING:THERMOSTAT:PRESSURE	U009_S001	55
D0294109	BRACKET:THERMISTOR:HOT ROLLER	U009_S001	56
D0294110	BRACKET:THERMISTOR:PRESSURE ROLLER	U009_S001	57
D0294129	GUIDE:FUSING EXIT:PFA	U009_S001	58
D0294134	GUIDE PLATE:FUSING EXIT:LEFT	U009_S001	60
D0294137	STRIPPER PLATE:COAT	U009_S001	61
D0294139	CAM:ON-OFF:PRESSURE ROLLER	U009_S001	62
D0294140	ENCODER:ON-OFF:PRESSURE ROLLER	U009_S001	63
D0294145	FUSING ENTRANCE GUIDE PLATE:COAT	U009_S001	88
D0294163	DECAL:WARNING (HIGH TEMPERATURE):FUSING:1	U009_S001	64
D0294164	DECAL:H-TEMP WARNING:FUSING:2	U009_S001	65
D0294165	DECAL:WARNING (HIGH TEMPERATURE):IH	U011	169
D0294166	DECAL:WARNING (HIGH TEMPERATURE):LOWER:FUSING	U011	170
D0294169	PROOFING MATERIAL:FUSING	U009_S001	66
D0294170	GUIDE PLATE:FUSING EXIT:RIGHT	U009_S001	67
D0294201	BRACKET:GEAR:SLOW DOWN	U009	68
D0294202	BRACKET:STEPPER MOTOR:AUXILIARY:PEEN	U009	69
D0294204	HOLDER:GEAR	U009	70
D0294221	BRACKET:STEPPER MOTOR	U009	71
D0294222	BRACKET:GEAR:SUPPORTING PLATE	U009	72

Number	Part Name	Group	ID
D0294269	GUIDE:HARNESS:FRONT	U009_S001	73
D0294322	HOUSING:RELAY:UPPER	U009	74
D0294323	HOUSING:RELAY:LOWER	U009	75
D0294326	COIL:IH:EU:SUB-ASS'Y	U009	76
D0294329	POSITIONING PLATE:IH_UNIT	U009	77
D0294333	BRACKET:COIL:CONTACT POINT:PEEN	U009	78
D0294335	BRACKET:PRESSURE:COIL:PEEN	U009	79
D0294338	SEAL:DUCT:IH:REAR	U009	80
D0294339	BRACKET:SENSOR:ON-OFF	U009	81
D0294340	BRACKET:SENSOR:TURN	U009	82
D0294341	BRACKET:DRAWER:FUSING UNIT	U009	83
D0294342	BRACKET:THERMOPILE	U009	84
D0294343	BRACKET:PRESSURE:COIL:PEEN	U009	79
D0294375	STEPPER MOTOR:ASS'Y	U009	85
D0294421	GUIDE PLATE:UPPER LEFT	U010	25
D0294424	GUIDE PLATE:UPPER RIGHT	U010	26
D0294425	BRACKET:SENSOR	U010	27
D0294426	BRACKET:SENSOR:GATE	U010	28
D0294427	BRACKET:POSITIONING:GUIDE PLATE:MIDDLE	U010	29
D0294431	GUIDE PLATE:EXIT:LOWER	U010	30
D0294433	BRACKET:SENSOR:FUSING EXIT	U010	31
D0294439	STOPPER:GATE PAWL:ENTRANCE	U010	32
D0294440	GATE PAWL:ENTRANCE:ASS'Y	U010	33
D0294442	LEVER:GATE PAWL:ENTRANCE	U010	34
D0294443	TENSION SPRING:GATE PAWL:ENTRANCE	U010	35
D0294444	COVER:HARNESS	U010	36
D0294446	SHEET:EXIT:PTFE:REAR	U010	37
D0294447	SHEET:EXIT:PTFE:FRONT	U010	38
D0294450	ROLLER:DECURA:DRIVEN:ASS'Y	U010	39
D0294452	ROLLER:DECURA:DRIVE:ENTRANCE	U010	40
D0294453	ROLLER:DECURA:DRIVE:EXIT	U010	41
D0294454	EXIT ROLLER	U010	42
D0294456	GEAR:DECURA:16Z	U010	43

Exclusive Parts

Number	Part Name	Group	ID
D0294457	GEAR:PULLEY:INPUT:27Z	U010	44
D0294458	GEAR:PULLEY:DECURA:Z16/16T	U010	45
D0294459	GEAR:PULLEY:IDLER:Z20/T20	U010	46
D0294461	TIMING PULLEY:20T:DIA6	U010	47
D0294462	TIMING BELT:S2M126	U010	48
D0294463	TIMING BELT:S2M:122	U010	49
D0294464	BUSHING:DECURA:DRIVEN	U010	50
D0294465	SPRING:DECURA	U010	51
D0294466	TRANSPORT ROLLER:DIA18	U010	52
D0294474	DC SOLENOID:SUB-ASS'Y	U010_S001	53
D0294478	TENSION SPRING:RELEASE:DC SOLENOID	U010	54
D0294482	GATE PAWL:UPPER:ASS'Y	U011	171
D0294484	GRIP:GATE PAWL:UPPER	U011	172
D0294485	LEVER:GATE PAWL:UPPER	U011	173
D0294486	TENSION SPRING:GATE PAWL:1.5N	U011	174
D0294488	TENSION SPRING:GUIDE PLATE:RIGHT	U011	175
D0294489	GUIDE:GUIDE PLATE:OPEN AND CLOSE	U011	176
D0294497	COMPRESSION SPRING:DRIVEN ROLLER:GATE	U011	178
D0294499	DRIVEN ROLLER:DIA18:PAPER EXHIBIT UNIT:VERTICAL TRANSPORT	U011	179
D0294521	BRACKET:HARNESS	U011	180
D0294534	INNER COVER:DUPLEX	U011	181
D0294554	BRACKET:GUIDE PLATE:TRANSFER UNIT	U011	182
D0294555	SHEET:TRANSPORT SUB-UNIT:FEED PAPER AGAIN	U011	183
D0294590	HOOK:STOPPER:DUPLEX UNIT:ASS'Y	U011	184
D0294592	GUIDE PLATE:OPEN AND CLOSE: SUB-ASS'Y	U011	207
D0294663	GUIDE PLATE:TRANSFER UNIT:HOLDER	U011	185
D0295120	PCB:IOB:AP-C2/P2	U012	46

Number	Part Name	Group	ID
D0295162	PCB:RLB:AP-C2:EU/AA	U009	86
D0295165	PCB:FFB:AP-C2/P2	U012	47
D0295172	INVERTOR:IH:AP2:EU/AA	U012	48
D0295176	PCB:RFID:RW:AP-C2/P2	U008	37
D0295344	GROUND WIRE:RFID	U012	49
D0295806	BRACKET:IOB	U012	50
D0295830	BRACKET:POWER PACK:PEEN	U012	59
D0295835	BRACKET:PCB:FFB	U012	51
D0295861	GASKET:65TFV5-0.5:L90	U012	52
D0295863	GASKET:65TSV5-2:L23	U012	53
D0295876	DENSITY SENSOR:ASS'Y	U012_S002	54
D0296028	CLEANING UNIT:ITB Unit	U015_S001	3
D0296197	GROUND PLATE:BRUSH ROLLER: BELT CLEANING	U015_S001	4
D0296285	TERMINAL:TRANSFER ROLLER	U011_S001	186
D0296287	PLATE:GROUND WIRE	U011_S001	187
D0296293	DRUM STAY:REAR	U011	188
D0296305	LEVER:RELEASE	U011	189
D0296307	COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N	U011_S001	190
D0296309	SPRING:TRANSFER	U011	191
D0296318	GUIDE:POSITIONING:FRONT	U002	80
D0296319	GUIDE:POSITIONING:REAR	U002	81
D0296320	BRACKET:LEVER:MIDDLE	U011	192
D0296321	ANCHOR:SPRING	U011	193
D0296322	SHAFT:LEVER:FRONT	U011	194
D0296323	SHAFT:LEVER:REAR	U011	195
D0296324	DECAL:REPLACEMENT INDICATION:TRANSFER ROLLER	U011	196
D0296331	GROUND WIRE:POWER PACK	U011_S001	197
D0296335	SHEET:CASE:LOWER	U011_S001	198
D0296395	DENSITY SENSOR	U012_S002	55
D0891097	BRACKET:FAN:POWER SOURCE: I/O UNIT	U002	92
D0891145	BRACKET:SENSOR COVER	U003_S001	67
G0201332	HINGE - FRONT COVER	U004	33
G0602652	BUSHING - M4	U011	113
G0602932	PICK-UP ARM - MANUAL FEED	U011	199

Exclusive Parts

Number	Part Name	Group	ID
G0604435	BUSHING - M4	U011	113
G0652767	LEVER - FEED	U007_S001	137
		U007_S002	137
G0652774	PRESSURE LEVER	U007_S001	138
		U007_S002	138
G0652775	LINK LEVER	U007_S001	139
		U007_S002	139
G0652776	RELEASE LEVER	U007_S001	140
		U007_S002	140
G0802900	TORQUE LIMITER	U011	200
G1045141	KNOB SCREW:M3	U013	10
G1331244	DECAL:INTERMEDIATE TRANSFER:RELEASE	U004	34
G1331245	DECAL:INTERMEDIATE TRANSFER:LOCK	U004	35
G1331263	COVER:INNER BACK:MIDDLE:P	U004	36
G1331266	COVER:PAPER EXIT UNIT:UPPER	U004	37
G1331267	COVER:UPPER:REAR	U004	38
G1331268	COVER:UPPER:RIGHT	U004	39
G1331269	CAP:DIA17	U004	40
G1331280	COVER:LEFT:MIDDLE:FILTER:ASS'Y	U004	41
G1331283	COVER:LEFT:MIDDLE:P	U004	42
G1331285	DECAL:COVER:LEFT:GUIDE PLATE	U004	43
G1331295	OZONE FILTER	U004	44
G1331296	OZONE FILTER:NO.2:P	U002	82
G1331300	DRUM STAY:PCU	U002_S001	83
G1331303	LEVER:DRUM STAY:PCU	U002_S001	84
G1331311	DECAL:DRUM STAY:LEVER	U002_S001	85
G1331341	DUCT:SUPPLY:FRONT	U002	86
G1331342	DUCT:SUPPLY:REAR	U002	87
G1331343	DUCT:SUPPLY:UPPER REAR:P1	U002	88
G1335795	RAIL:RIGHT	U013	11
G1335796	RAIL:LEFT	U013	12
G1335862	COVER:SD-CARD:P1:UPPER	U013	13
G1336496	RAIL:COLLECTION BOTTLE	U016	23
G1336536	SHEET:PLATE:COLLECTION BOTT	U004	45

Number	Part Name	Group	ID
	LE		
G1336537	MAGNET CATCH	U004	46
G1336540	PIPE:FRONT:U:ASS'Y	U016	24
G1786062	PCB:PC4200:RAWCARD-C:512MB	U013	14
G1791265	CAP:FRONT RIGHT:P	U001	3
G1885715	SERVICE PARTS:PCB:EX1:AP-P2C (EXP)	U013	23
G1887491	SHEET:COLOR_CHART:AP-P2	Accessories	5
G1888331	SHEET:EMBLEM:AP-P2C:RIC:EXP	Accessories	6
G1888336	SHEET:EMBLEM:NSA	Accessories	7
G1888337	SHEET:EMBLEM:REX	Accessories	8
G1888338	SHEET:EMBLEM:GES	Accessories	9
G1889590	NVRAM	U013	16
G1891100	DRIVE UNIT:ENGINE:APOLLON-P2:ASS'Y	U003_S001	65
G1891211	COVER:FRONT RIGHT:P	U001	4
G1891212	FLAT SCREW:GROOVE TYPE:7.5	U001	5
G1891247	DECAL:GUIDE:FUSING	U002	89
G1891256	SHEET:MISFEED REMOVAL:AP-P2	U004	47
G1891261	COVER:INNER BACK:P	U004	48
G1891339	DUCT:EXIT:P2	U002	90
G1891351	KNOB SCREW:M3	U002	91
G1891405	OPERATION PANEL	U001	6
G1892053	PCU:M:SERVICE:ASS'Y	U006_S001	5
G1892054	PCU:C:SERVICE:ASS'Y	U006_S002	6
G1892055	PCU:Y:SERVICE:ASS'Y	U006_S003	7
G1893405	DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASS'Y	U008_S005	38
G1894029	FUSING UNIT:P:EU:MAINTENANCE:ASS'Y	U009_S001	87
G1894533	INNER COVER:DUPLEX:REAR	U011	201
G1894622	GROUND PLATE:DUPLEX UNIT:UPPER	U011	202
G1895123	PCB:BCU:AP-P2:ASS'Y	U012	56
G1895714	PCB:CONTROLLER:FOR G189	U013	17
G1895811	RACK:APPLICATION:COVER:RIGHT	U012	57
G1895819	RACK:APPLICATION:COVER:LEFT:	U012	58

Exclusive Parts

Number	Part Name	Group	ID
	ASS'Y		
G1895820	PANEL:CONTROL BOARD	U013	18
G1895880	BRACKET:CONTROL BOARD	U013	19
G1895883	SPRING PLATE:HDD:P2	U013	20
G1895886	BRACKET:DC FAN MOTOR:P	U013	21
G1896010	TRANSFER UNIT:AP-P2:U:ASS'Y	U014	1
G1896204	TRANSFER/SEPARATION UNIT:AT: EXP:ASS'Y	U011	203
G1896282	CASE:P2:EXP:ASS'Y	U011_S001	204
G1896286	CASE:TRANSFER ROLLER:P2	U011_S001	205
G1896287	STOPPER:HOLDER:LOWER:P2	U011_S001	206
G1898331	SHEET:EMBLEM:AP-P2D:RIC:EXP	Accessories	10
G1898336	SHEET:EMBLEM:NSA	Accessories	11
G1898337	SHEET:EMBLEM:REX	Accessories	12
G1898338	SHEET:EMBLEM:GES	Accessories	13
GA003030	DECAL - SHIELDING PLATE Y	U004	49
GA003031	DECAL - SHIELDING PLATE M	U004	50
GA003032	DECAL - SHIELDING PLATE C	U004	51
GA003033	DECAL - SHIELDING PLATE K	U004	52
GA082010	BUSHING:DIA6:DIA10:9	U007_S001	143
		U007_S002	143
H0532208	BUSHING - M4	U010	55
M0265760	HDD:HITACHI:160GB:SATURN	U013	22

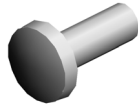
Standard Parts



03530030N
SCREW:M3X3



03530040N
SCREW - M3X4



03530080N
SCREW:M3X8



03530100N
SCREW-M3X10



03530250N
SCREW:M3X25



03603006N
SCREW - M3X6



03603016N
SCREW - M3X16



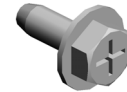
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SCREW:M4X10



04340100N
TAPPING SCREW - 4X10



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



04504008N
TAPPING SCREW - M4X8



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513010N
TAPPING SCREW:3X10



04513016N
TAPPING SCREW - 3X16



04513020N
TAPPING SCREW:3X20



04513030N
TAPPING SCREW:3X30



04514008N
TAPPING SCREW:4X8



04533008N
BINDING SELF TAPPING SCREW:3X8



04543005Q
TAPPING SCREW::3X5



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04563008N
TAPPING SCREW - M3X8



04563010N
TAPPING SCREW - M3X10



04573008N
TAPPING SCREW - M3X8

Standard Parts



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07250100E
RETAINING RING C - M10



07250120E
RETAINING RING C - M12



07250170E
RETAINING RING C - M17



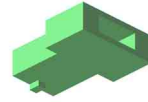
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SCREW:POLISHED ROUND/
SPRING:M3X10



09543018N
SCREW:POLISHED ROUND/
SPRING:M3X18



09544008N
SCREW - M4X8



11026245
RELAY CONNECTOR - 2P



11026248
CONNECTOR - 5P



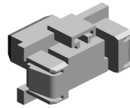
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CONNECTOR - 2P



11028502
CONNECTOR - 54679-1615



11028534
CONNECTOR - QR/P17-14S-
B



11029782
CONNECTOR:51405-1819



11050487
HARNESS CLAMP



11050488
HARNESS CLAMP



11050489
HARNESS CLAMP - LWS 131
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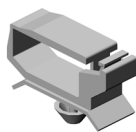
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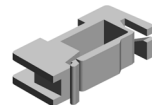
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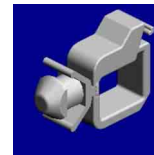
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CLAMP



11050521
CLAMP - LES-1017



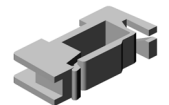
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EDGE SADDLE - LES0510



11050534
CLAMP

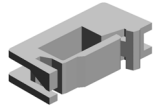


11050551
CLAMP:LES-0505



11050612
CLAMP:EDS-0704L-V0

Standard Parts



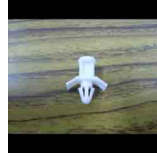
11050613
CLAMP:EDS-1010L-V0



11050614
CLAMP - EDS-1710L-V0



11050640
CLAMP



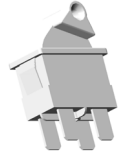
11050641
CLAMP



11050643
CLAMP - RFC-14V0



11500377
POWER SUPPLY CODE:250V
:10A:EU



12042704
SWITCH - RS1A-AB11



12042709
SWITCH - V-5F930DN



14077036
EEPROM:AT24C128B-PU



16071714
FERRITE CORE:RFC-6

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201012-01	1012 Modification	-	D0294491	GUIDE PLATE:O PEN AND CLOSE	D0294592	GUIDE PLATE:O PEN AND CLOSE	U011	207	1	X/O			G18822: G18827:
201012-02	1012 Modification	-	B2235844	BRACKET:FAN:P OWER SOURCE:I H	D0891097	BRACKET:FAN:P OWER SOURCE:I H	U002	92	1	X/O			G18822: G18827:
201012-03	1012 Modification	-			D0891145	BRACKET:SENS OR COVER	U003_S001	67	1				G18822: G18827:
					D0891145	BRACKET:SENS OR COVER	U003_S001	67	1				
					D0891145	BRACKET:SENS OR COVER	U003_S001	67	1				
					D0891145	BRACKET:SENS OR COVER	U003_S001	67	1				
201012-04	1012 Modification	-	AX060318	POLYGON MIRR OR MOTOR DC2 4V	AX060396	DC POLYGON MI RROR MOTOR:2 4W	U005_S001	6	1	X/O			G18822: G18827:
201012-05	1012 Modification	-	G1892032	PCU:M:SERVICE: ASS'Y	G1892053	PCU:M:SERVICE: ASS'Y	U006_S001	5	1	O/O			G18822: G18827:
201012-06	1012 Modification	-	G1892033	PCU:C:SERVICE: ASS'Y	G1892054	PCU:C:SERVICE: ASS'Y	U006_S002	6	1	O/O			G18822: G18827:
201012-07	1012 Modification	-	G1892034	PCU:Y:SERVICE: ASS'Y	G1892055	PCU:Y:SERVICE: ASS'Y	U006_S003	7	1	O/O			G18822: G18827:
201008-01	1008 Modification	-	04543006Q	TAPPING SCRE W - M3X6	04543005Q	TAPPING SCRE W::3X5	U003	66	1	X/O			G18822: G18827:
			04543006Q	TAPPING SCRE W - M3X6	04543005Q	TAPPING SCRE W::3X5	U003	66	1	X/O			
			04543006Q	TAPPING SCRE W - M3X6	04543005Q	TAPPING SCRE W::3X5	U003	66	1	X/O			
201007-01	1007 Modification	-	D0293201	PUMP UNIT:BK:C 2:ASS'Y	D0293221	PUMP UNIT:BK:C 2:ASS'Y	U008	39	1	X/O			G18822: G18827:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201006-01	1006 Modification	-	D0296027	CLEANING UNIT: INTERMEDIATE TRANSFER:ASS' Y	D0296028	CLEANING UNIT: ITB Unit	U015_S001	3	1	X/O			G18822: G18827:
201006-02	1006 Modification	-			D0296197	GROUND PLATE: BRUSH ROLLER: BELT CLEANING	U015_S001	4	1				G18822: G18827:
201006-03	1006 Modification	-	G1885714	PCB:CONTROLL ER:FOR G188	G1885715	SERVICE PARTS :PCB:EX1:AP-P2 C(EXP)	U013	23	1	X/O			G18822: G18827:
201006-04	1006 Modification	-	D0295399	HARNESS:AC:IN LET	D0295339	HARNESS:AC:IN LET				X/O			G18822: G18827:
201002-01	1002 Modification	-	AA082101	BUSHING - 6X10 X6	GA082010	BUSHING:DIA6:D IA10:9	U007_S001	143	1	X/O			G18822: G18827:
			AA082101	BUSHING - 6X10 X6	GA082010	BUSHING:DIA6:D IA10:9	U007_S002	143	1	X/O			
201002-02	1002 Modification	-	D0292752	PAPER FEED UN IT	D0292751	PAPER FEED UN IT:ASS'Y	U007_S001	142	1	X/O			G18822: G18827:
			D0292752	PAPER FEED UN IT	D0292751	PAPER FEED UN IT:ASS'Y	U007_S002	142	1	X/O			
201002-03	1002 Modification	-	B2232685	STEPPER MOTO R:DC24V 26.4W	B2232745	STEPPER MOTO R:ASS'Y	U007	141	1	X/O			G18822: G18827:
201002-04	1002 Modification	-	B2235832	BRACKET:POWE R PACK	D0295830	BRACKET:POWE R PACK:PEEN	U012	59	1	X/O			G18822: G18827:
200910	0910 Modification	-	D0294132	FUSING ENTRAN CE GUIDE PLAT E:COAT	D0294145	FUSING ENTRAN CE GUIDE PLAT E:COAT	U009_S001	88	1	O/O			G18822: G18827:
200908	0908 Modification	-			D0292056	SEAL:FRAME:CH ARGE:LOWER	U006	1	1				G18822: G18827:
					D0292056	SEAL:FRAME:CH	U006_S001	1	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				ARGE:LOWER							
					D0292056	SEAL:FRAME:CHARGE:LOWER	U006_S002	1	1				
					D0292056	SEAL:FRAME:CHARGE:LOWER	U006_S003	1	1				
			03530040N	SCREW - M3X4	03530030N	SCREW:M3X3	U010_S001	1	1	O/O			
			03530040N	SCREW - M3X4	03530030N	SCREW:M3X3	U010_S001	1	1	O/O			
					G1896282	CASE:P2:EXP:ASSY	U011_S001	204	1				
			D0255790	HDD:HITACHI:80GB:PATH2	M0265760	HDD:HITACHI:160GB:SATURN	U013	22	1	O/O			
			D0255790	HDD:HITACHI:80GB:PATH2	M0265760	HDD:HITACHI:160GB:SATURN	U013	22	1	O/O			
200906	0906 Modification	-	D0296325	COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N	D0296307	COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N	U011_S001	190	2	X/O			G18822: G18827: