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Oki Data CONFIDENTIAL

B4250 Monochrome LED Page Printer Maintenance Manual

ODA

040623B

BOM		Use for		Certification Body	
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PREFACE

This Maintenance Manual describes the field maintenance methods for B4250 Monochrome LED Page Printers.

This manual is written for use by service persons. Please note that you should refer to the Printer Handbook for the handling and operating methods of the equipment.

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1. CONFIGURATION

1.1 System Configuration

B4250 consists of control and engine blocks in the standard configuration, as shown in Figure 1-1.

In addition, the options marked with asterisk(*) are available.

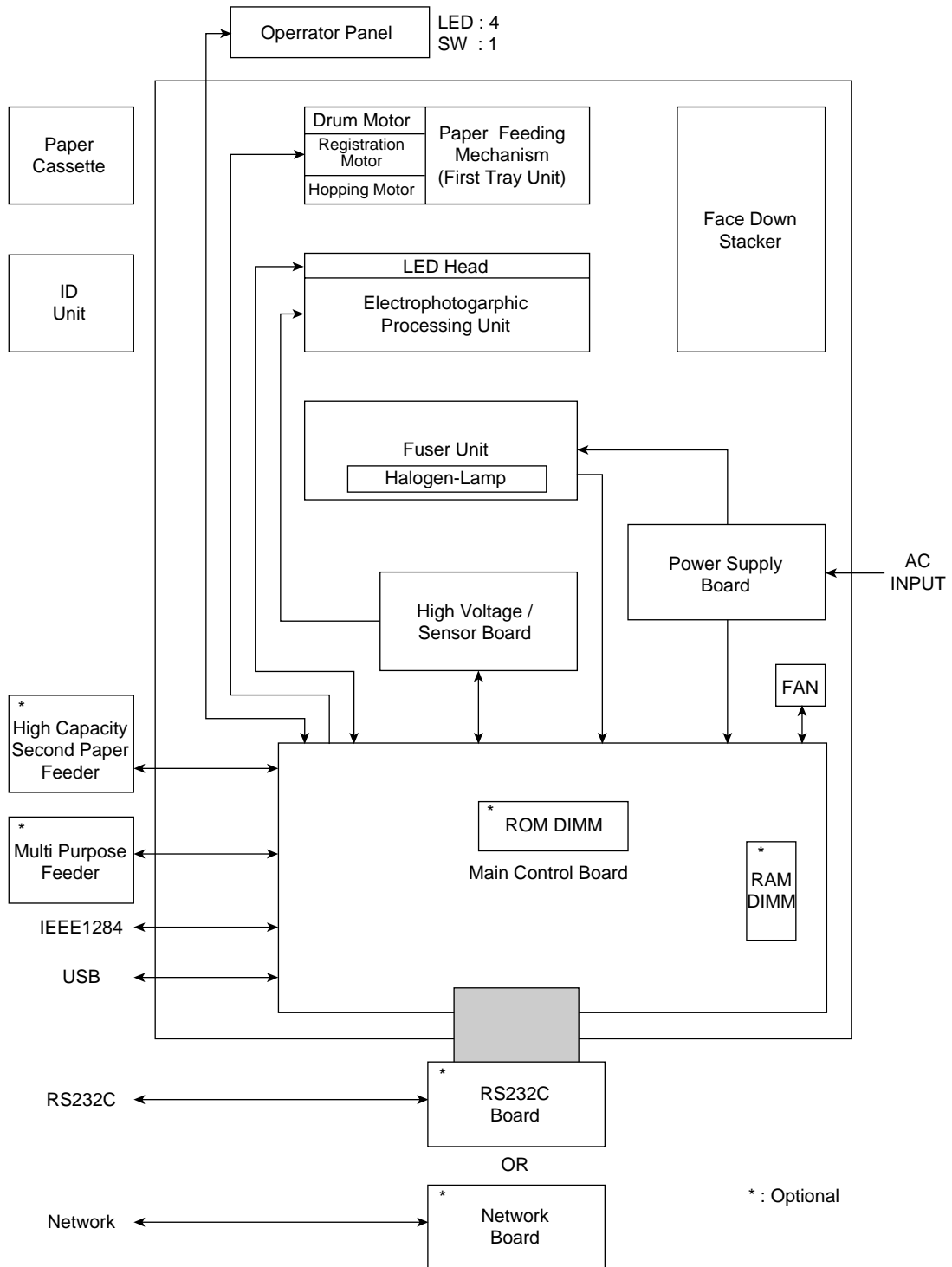


Figure 1-1

1.2 Printer Configuration

The printer unit consists of the following hardware components:

- Electrophotographic Processor
- Paper Feeder
- Controller
- Operator Panel
- Power Supply Unit

The printer unit configuration is shown in Figure 1-2.

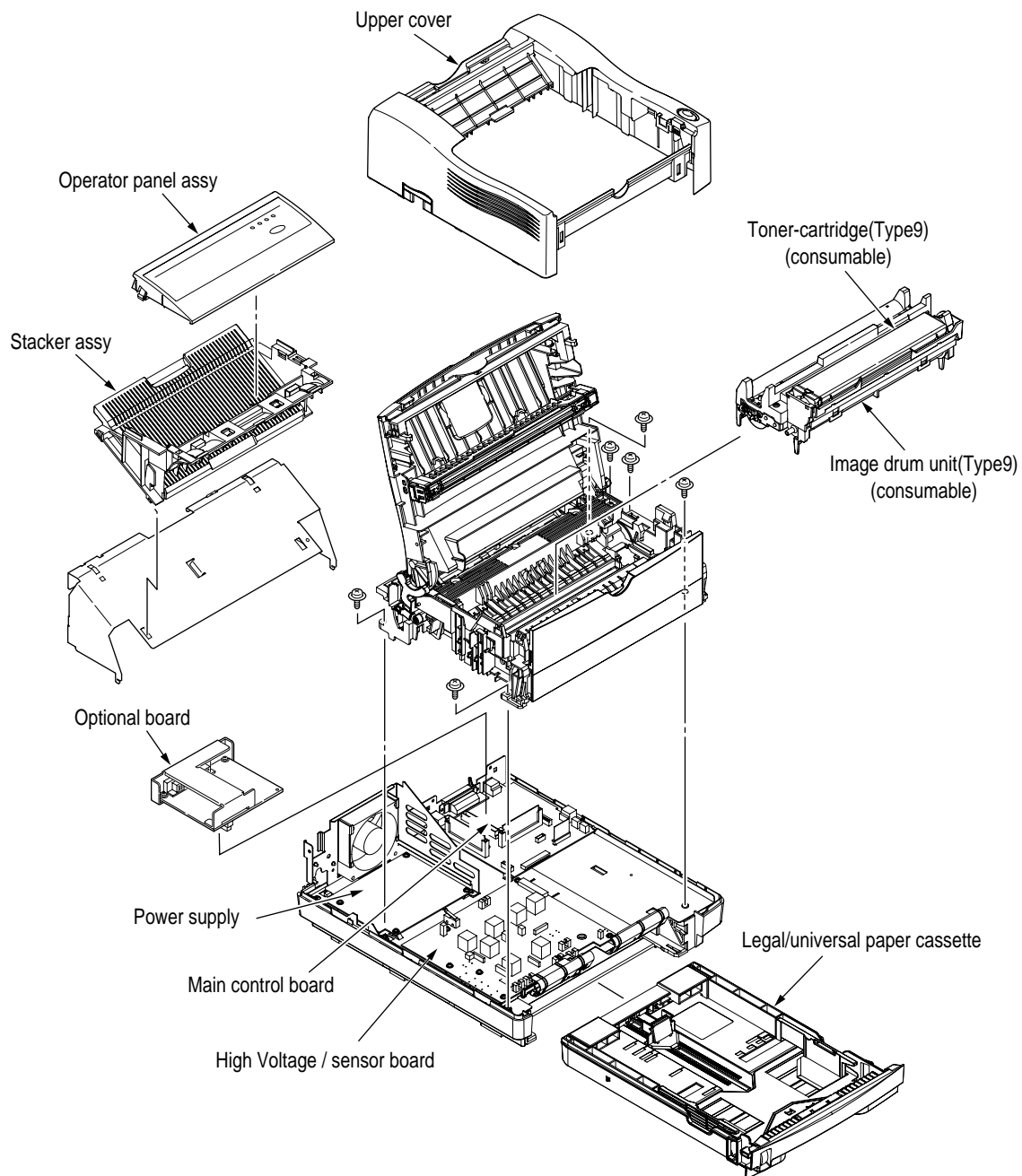
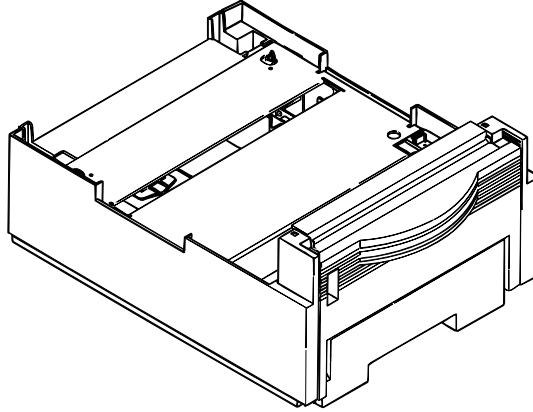


Figure 1-2

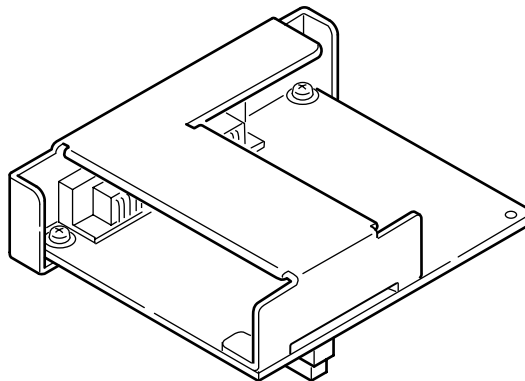
1.3 Optional Configuration

The options shown below are available for use with B4250. These are available separately from the printer unit.

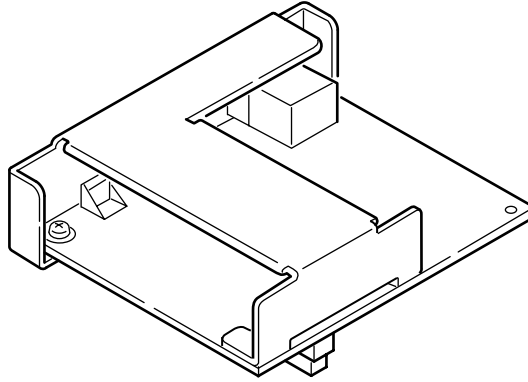
(1) High Capacity Second Paper Feeder



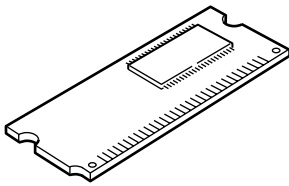
(3) RS232C Serial Interface Board



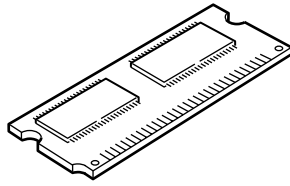
(4) Network Interface Board(Soft NIC CARD)



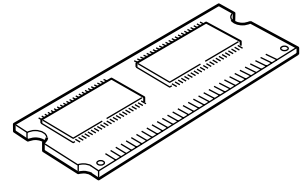
(5) SDRAM DIMM



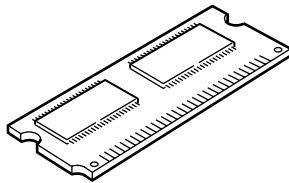
(i) 16MB



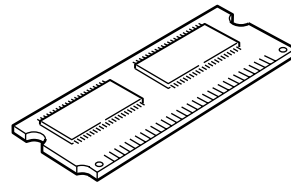
(ii) 32MB



(iii) 64MB

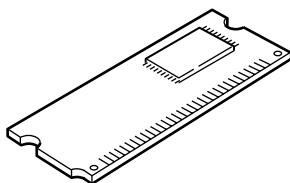


(iv) 128MB

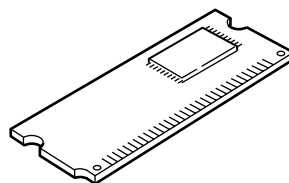


(v) 256MB

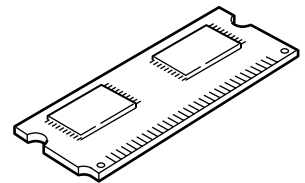
(6) Flash DIMM



(i) 1MB



(ii) 8MB



(iii) 16MB

1.4 Specification

(1) Type	Desktop
(2) External dimensions	Height 7.9" (200 mm) Width 14.0" (355 mm) Depth 15.7" (400 mm)
(3) Weight	Approx. 9 kg
(4) Developing method Exposing method	Dry electrophotography LED stationary head
(5) Paper used	<p><Type></p> <ul style="list-style-type: none"> • Standard paper <ul style="list-style-type: none"> – Xerox 4200 (20 lbs) • Application paper (manual face-up feed) <ul style="list-style-type: none"> – Label – Envelope – OHP paper (transparency) <p><Size></p> <ul style="list-style-type: none"> • Standard sizes <ul style="list-style-type: none"> – Letter – Legal* [* Without Multi Purpose Feeder (Option)] – Legal-13* – Executive – COM-9 ** – COM-10** [** manual feed and Multi Purpose Feeder (option) only] – Monarch** – DL** – C5** – A4 – A5 – B5 (JIS) – A6 • Applicable sizes <ul style="list-style-type: none"> – Width : 3.5" to 8.5" (90 to 216 mm) – Length : 5.8" to 14" (148 to 355.6 mm) <p><Thickness></p> <ul style="list-style-type: none"> – Automatic feed : 16 to 28 lbs (60 to 105 g/m²) – Manual feed : Label, OHP paper (transparency) Envelope (24 to 28 lbs)
(6) Printing speed	<p>Continuous printing : 23 pages per minute with Letter size paper. 22 pages per minute with A4 size paper. [Except, Multi purpose Feeder (14ppm)with Letter size paper.]</p> <p>Warm-up time : 35 seconds typical at room temperature [68°F (20°C), AC 120/230 V].</p> <p>First page print time : 6.0 seconds typical for the Letter size paper (6.2 seconds for the A4 size) after warm-up.</p>
(7) Paper feeding method	Automatic feed or manual feed
(8) Paper delivery method	Face down/face up
(9) Resolution	600 × 600 dots/inch 600 × 1200 dots/inch

(10) Power input 110~127 VAC ± 10%
220~240 VAC ± 10%

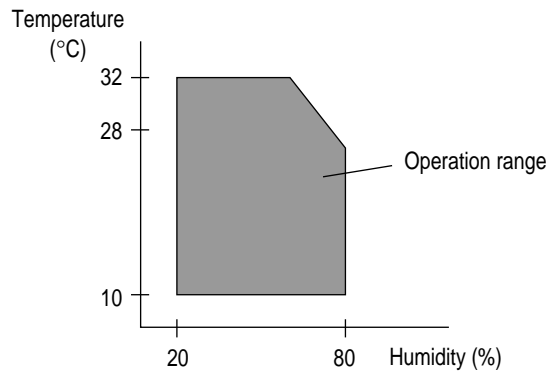
(11) Power consumption

	120VAC	230VAC
Peak	: Approx. 700W	Approx. 700W
Typical operation	: Approx. 360W	Approx. 360W
Idle	: Approx. 68W	Approx. 66W
Power save mode (Without option)	: Approx. 9W	Approx. 10W
Power save mode (With full option)	: Approx. 13W	Approx. 14W

(12) Temperature and humidity

	In operation	Power off mode	During Storage	Unit
Temperature	50-90 (10-32)	32-110 (0-43)	14-110 (-10-43)	°F (°C)
Humidity	20-80	10-90	10-90	%RH
Maximum wet bulb temperature	77 (25)	80.4 (26.8)	————	°F (°C)
Minimum difference between wet and dry bulb temperatures	35.6 (2)	35.6 (2)	————	°F (°C)

1. Storage conditions specified above apply to printers in packed condition.
2. Temperature and humidity must be in the range where no condensation occurs.



(13) Noise

During operation	: 53 dB (A) or less
Standby	: 38 dB (A) or less
Quiet mode	: Back ground level

(14) Consumables

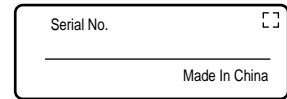
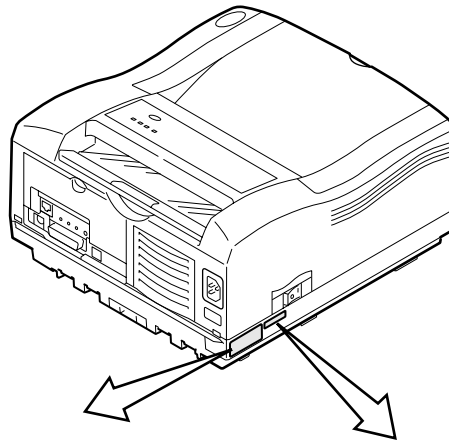
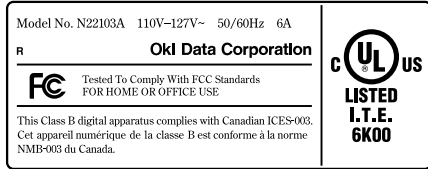
Toner cartridge kit	2,500 (5% duty)
Image drum cartridge	25,000 (at continuous printing) 17,000 (3 page/job) without Power Save 11,000 (1 page/job) without Power Save 7,000 (1 page/job) with Power Save (Minimum)

1.5 Safety Standards

1.5.1 Certification Label

The safety certification label is affixed to the printer in the position described below.

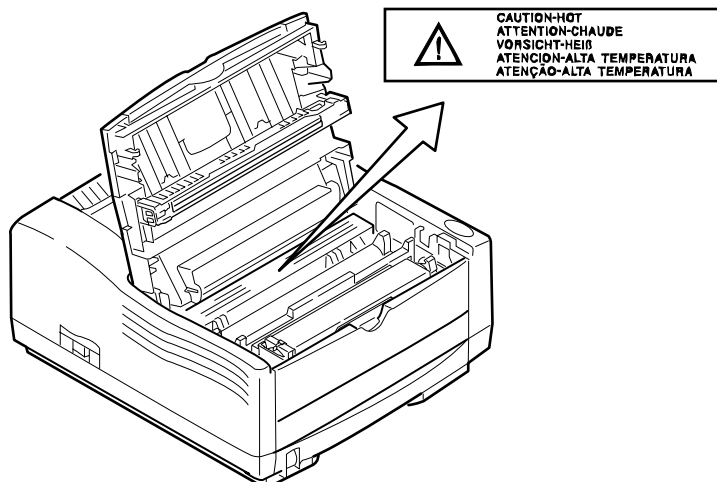
ODA AC : 120V model



1.5.2 Warning Label

The warning labels are affixed to the sections which may cause bodily injury.

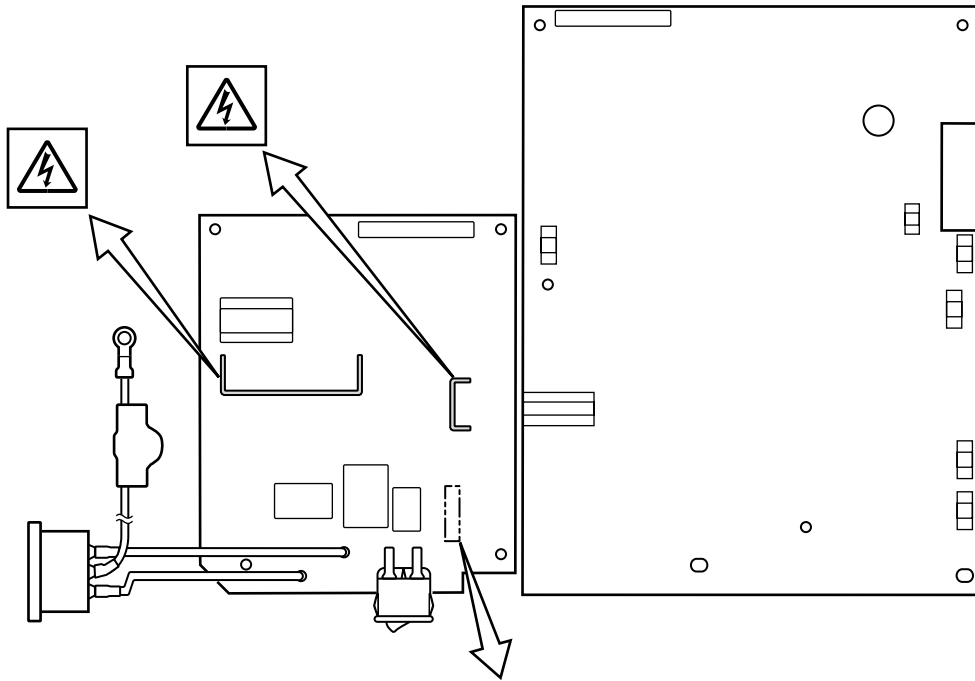
Follow the instructions on warning labels during maintenance.



1.5.3 Warning/Caution Marking

The following warning and caution markings are made on the power supply/sensor board.

CAUTION



ENGLISH

Heatsink and transformer core present risk of electric shock. Test before touching.

2. PARTS REPLACEMENT

The section explains the procedures for replacement of parts, assemblies, and units in the field. Only the disassembly procedures are explained here. For reassembly, reverse the disassembly procedure.

2.1 Precautions for Parts Replacement

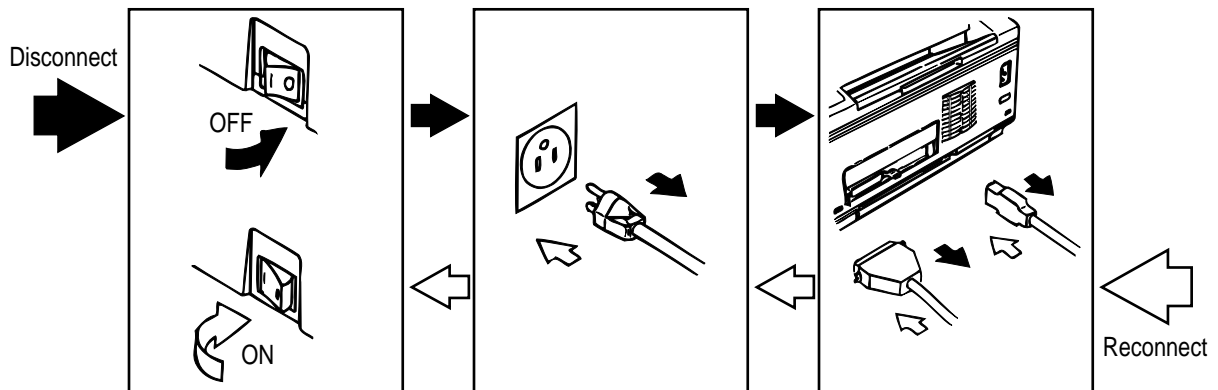
(1) Before starting to replace parts, remove the AC cord and interface cable.

(a) Remove the AC cord in the following sequence:

- i) Turn off ("o") the power switch of the printer
- ii) Disconnect the AC inlet plug of the AC cord from the AC receptacle.
- iii) Disconnect the AC cord and interface cable from the printer.

(b) Reconnect the printer in the following procedure.

- i) Connect the AC cord and interface cable to the printer.
- ii) Connect the AC inlet plug to the AC receptacle.
- iii) Turn on ("I") the power switch of the printer.



(2) Do not disassemble the printer as long as it is operating normally.

(3) Do not remove parts which do not have to be touched; try to keep the disassembly to a minimum.

(4) Use specified service tools.

(5) When disassembling, follow the laid out sequences. Parts may be damaged if these sequences are not followed.

(6) Since screws, collars and other small parts are likely to be lost, they should temporarily be attached to the original positions during disassembly.

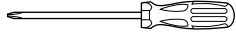
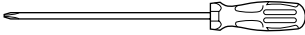

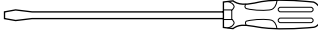

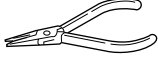


(7) When handling IC's such as microprocessors, ROMs and RAMs, or circuit boards, do not wear gloves that are likely to generate static electricity.

(8) Do not place printed circuit boards directly on the equipment or floor.

[Service Tools]

The tools required for field replacement of printed circuit boards, assemblies and units are listed in Table 2-1.

Table 2-1 Service Tools

No.	Service Tools	Q' ty	Application	Remarks
1	 No. 1-100 Philips screwdriver	1	2~2.5 mm screws	
2	 No. 2-100 Philips screwdriver	1	3~5 mm screws	
3	 No. 3-100 screwdriver	1		
4	 No. 5-200 screwdriver	1		
5	 Digital multimeter	1		
6	 Pliers	1		
7	 Handy cleaner	1		
8	 LED Head cleaner	1	Cleans LED head	

2.2 Parts Layout

This section explains the layout of main components of the equipment.

[Lower base unit]

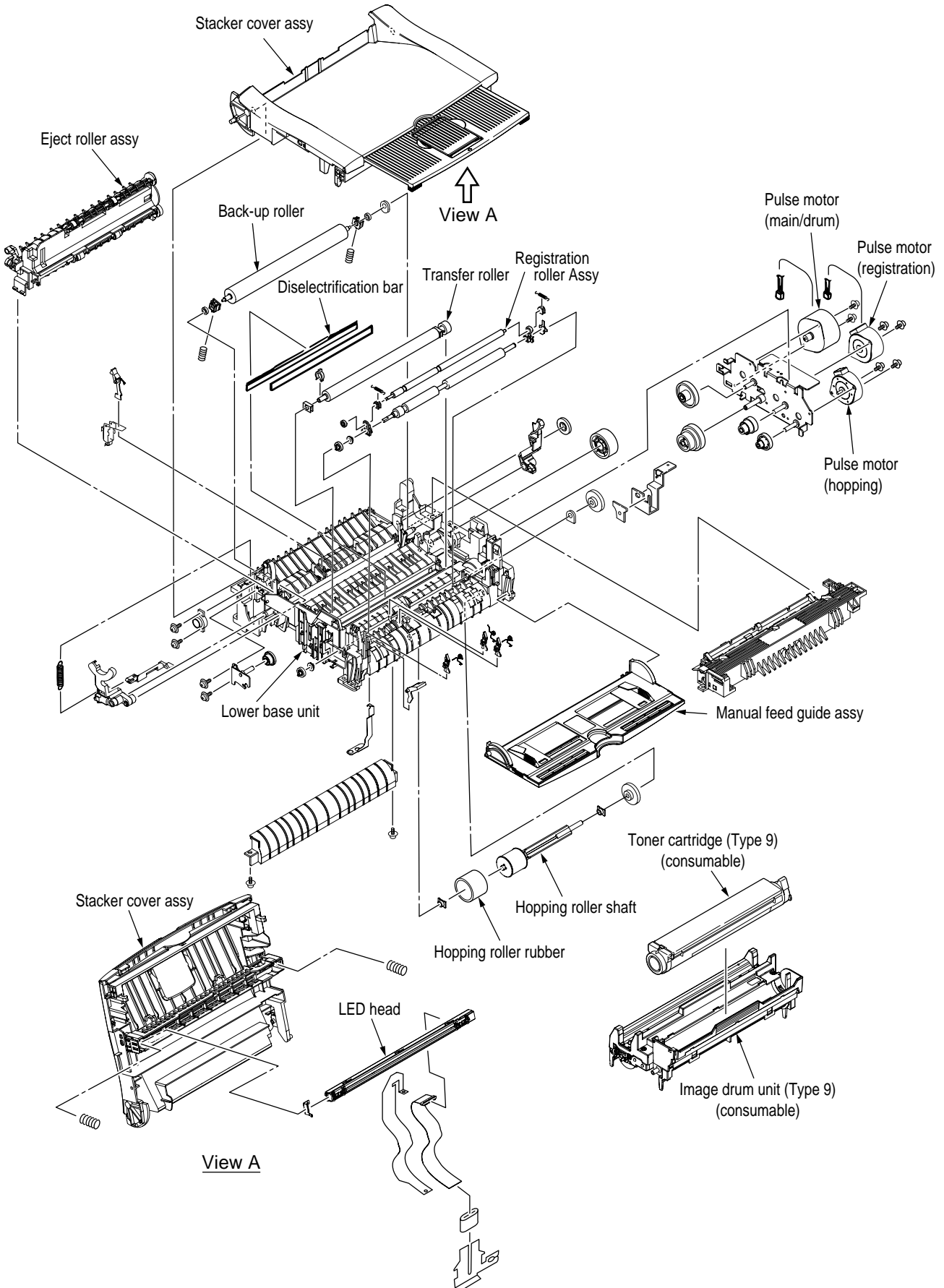


Figure 2-1

[Upper cover unit]

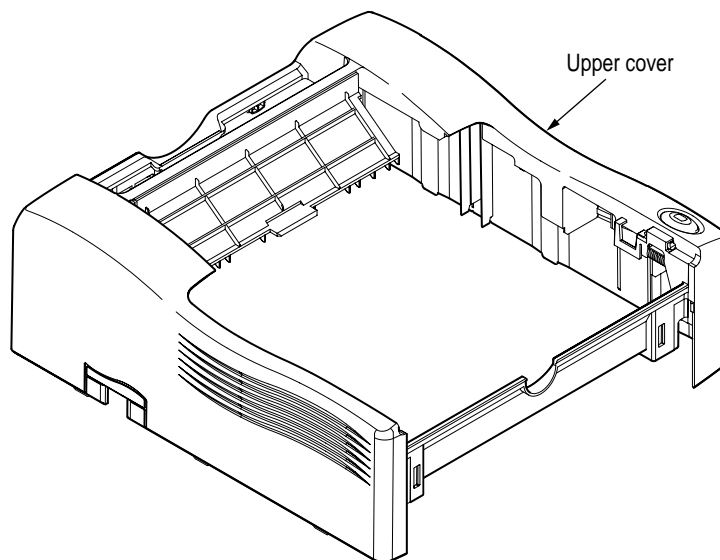


Figure 2-2

[Base unit]

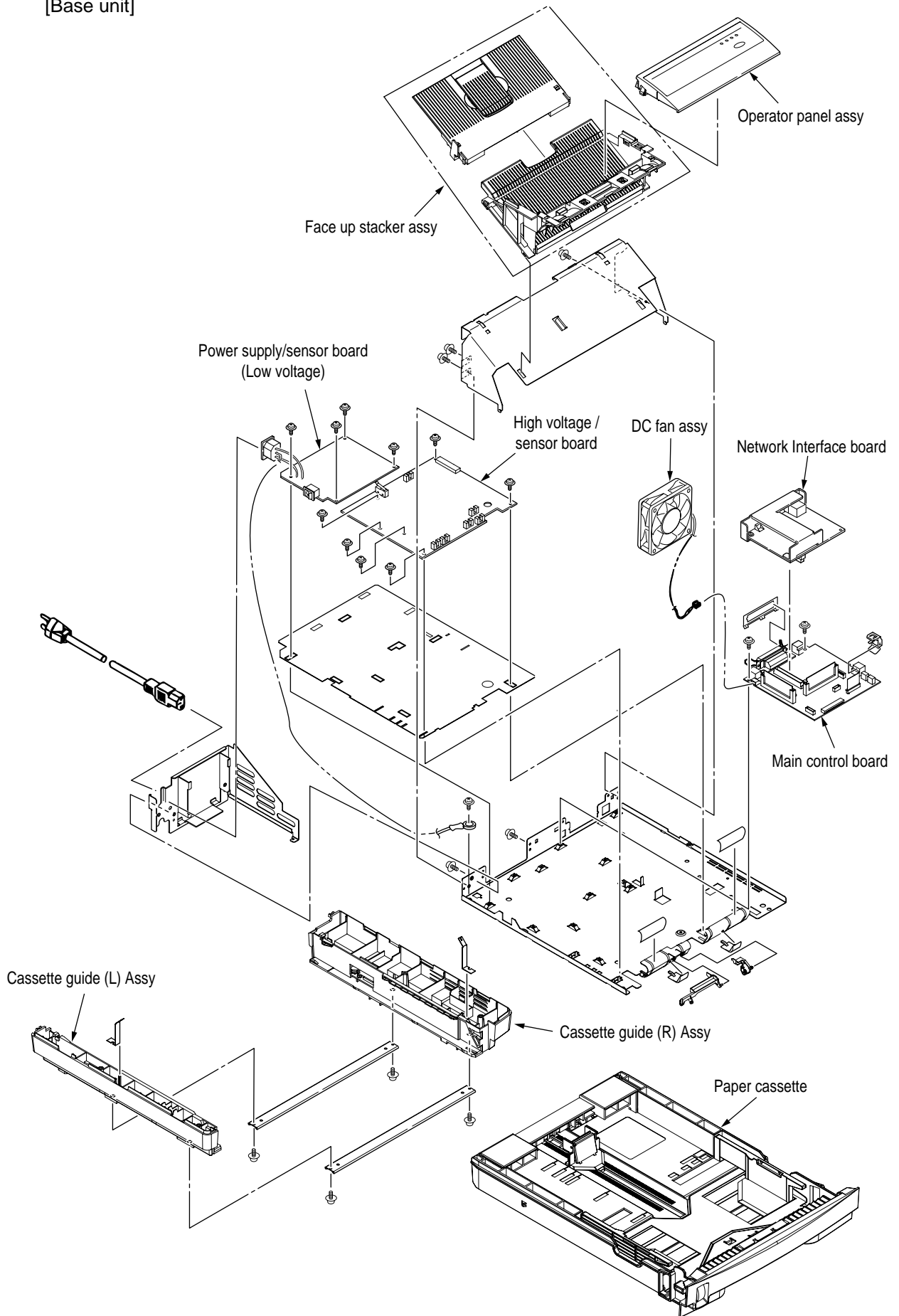
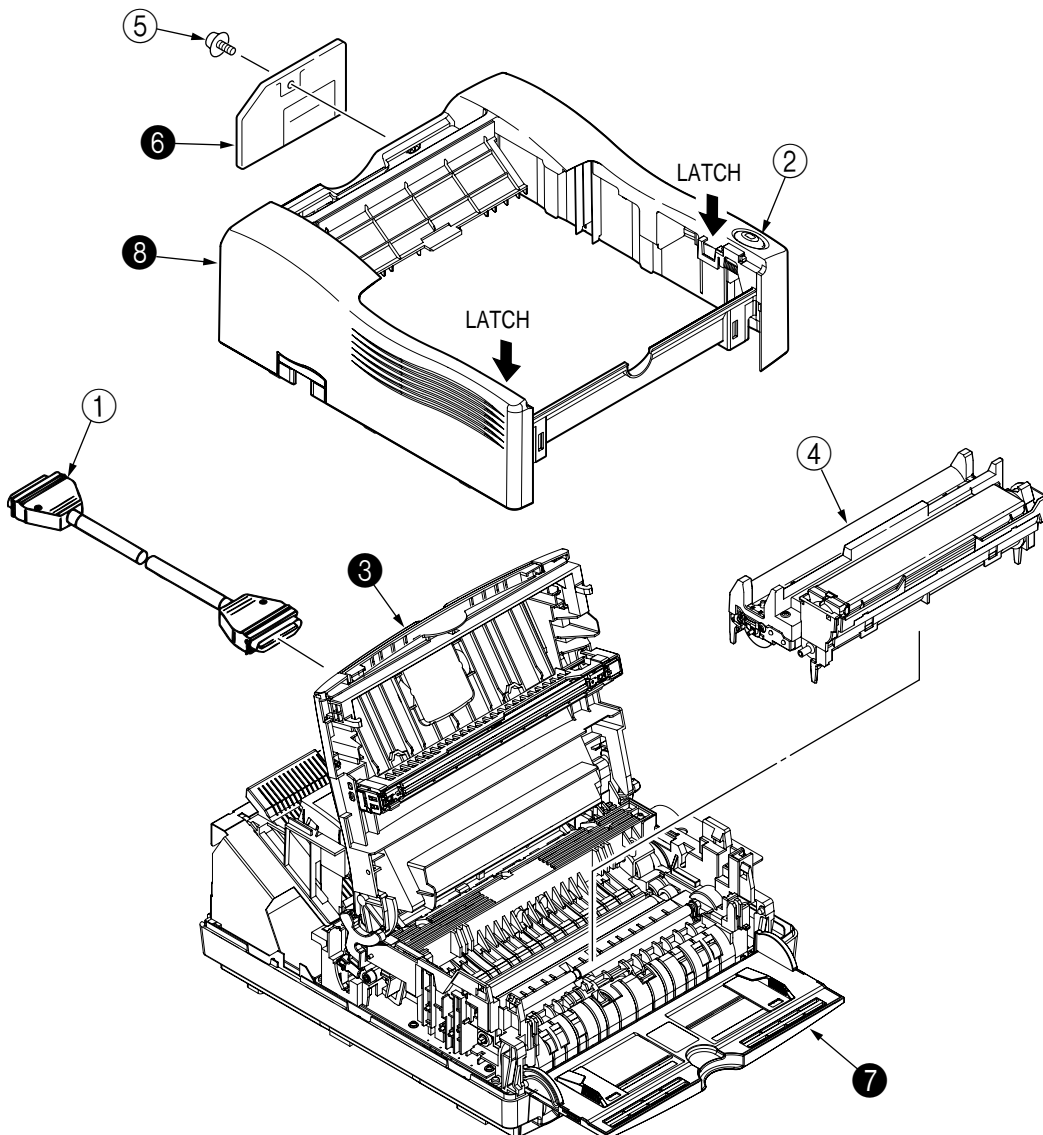


Figure 2-3

2.3.1 Upper Cover Assy

- (1) With the power switch turned off, unplug the AC power cord from the outlet.
- (2) Disconnect the interface cable ①.
- (3) Press the button ② on right side of the Upper cover and open the stacker cover assy ③.
- (4) Take out the image drum unit ④.
- (5) Remove one screw ⑤, and remove the I/F cover ⑥ from the back side of the printer.
- (6) Open the manual feed guide assy ⑦. Unlock the latches at two locations on the front side. Lift the front side of the upper cover ⑧ up and unlock the latches at two locations on the back side. Lift and remove the upper cover assy ⑧.

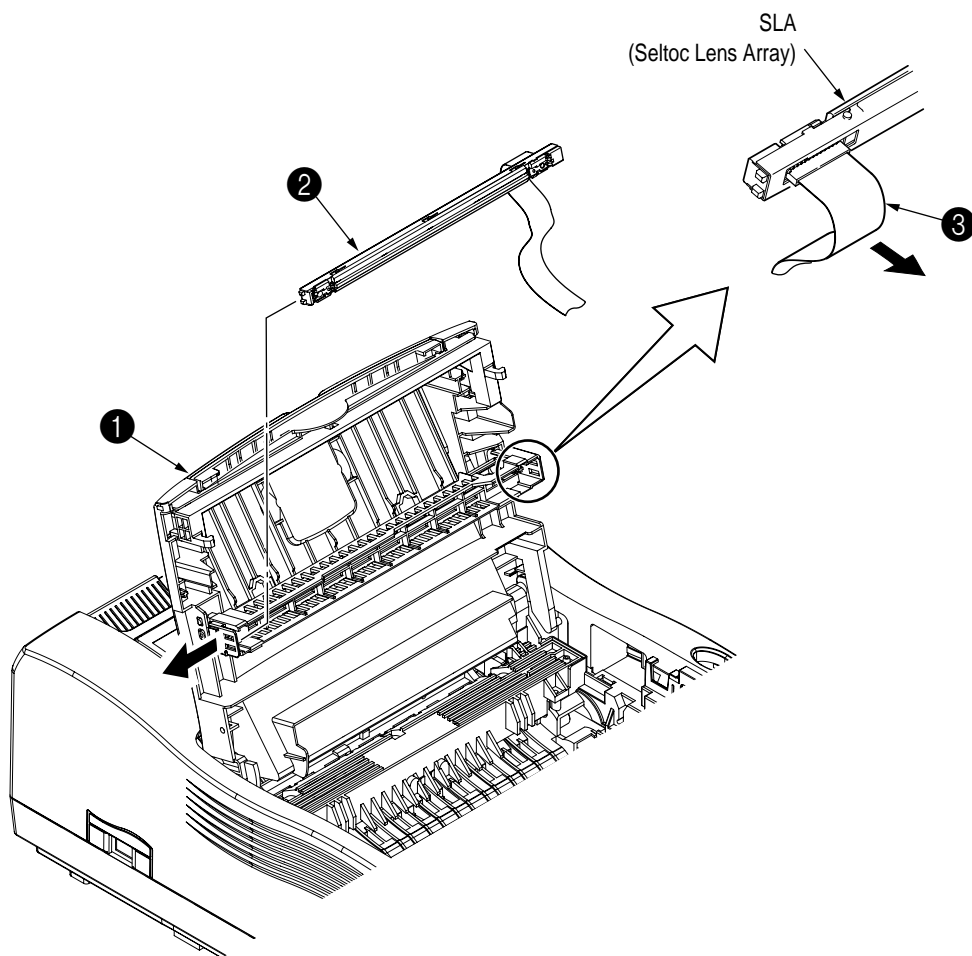
Note : When removing or reinstalling the upper cover, be careful not to get the motor cables tangled or caught.



2.3.2 LED Head

- (1) Press the button on right side of the upper cover and open the stacker cover assy ❶.
- (2) Open the hook section on the left side of the head holder and remove the LED head ❷.
- (3) Remove the head cable ❸ from the head connector.

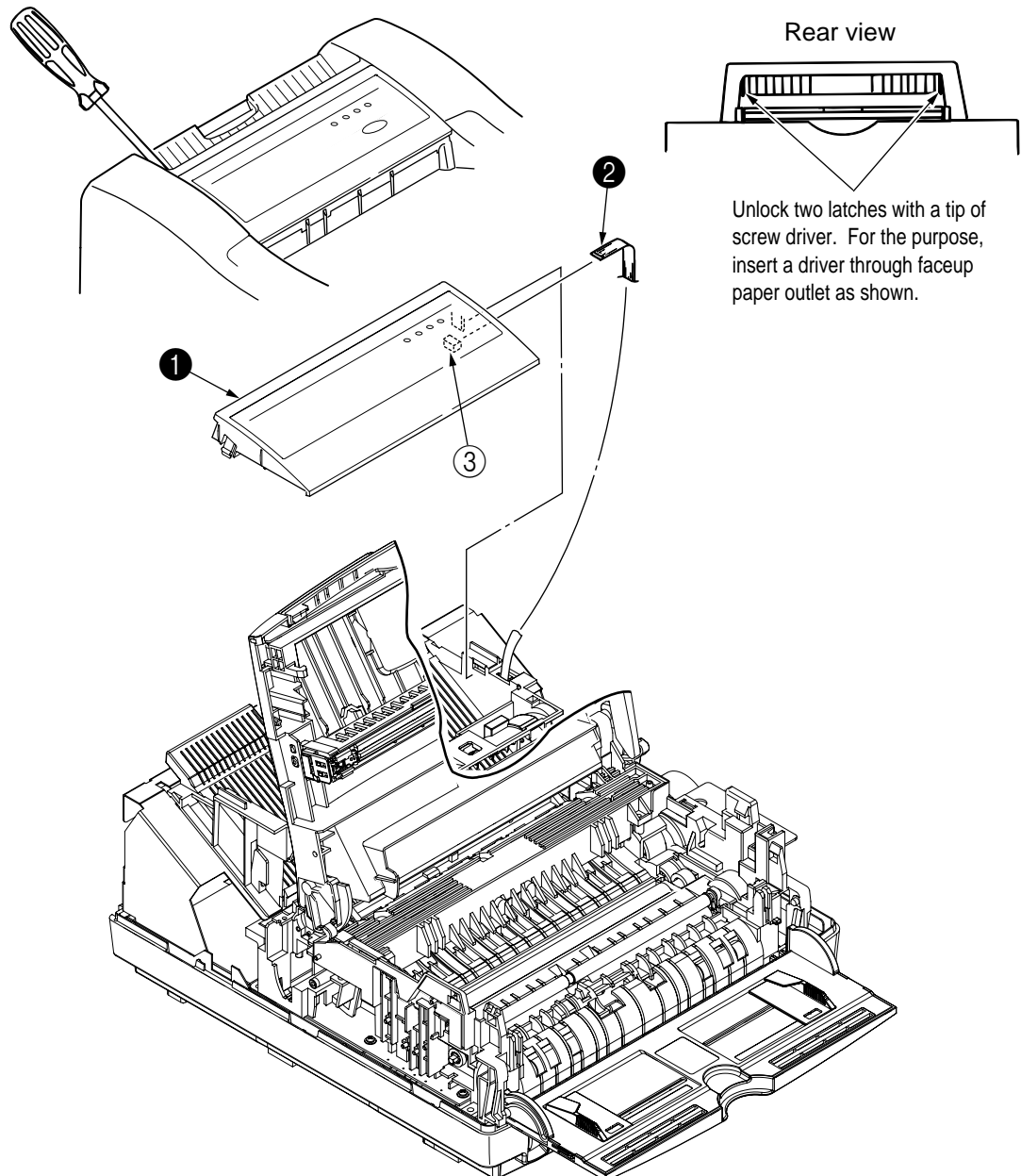
Note: Be sure not to touch directly or push on the SLA part of the LED head.



2.3.3 Operator Panel Assy

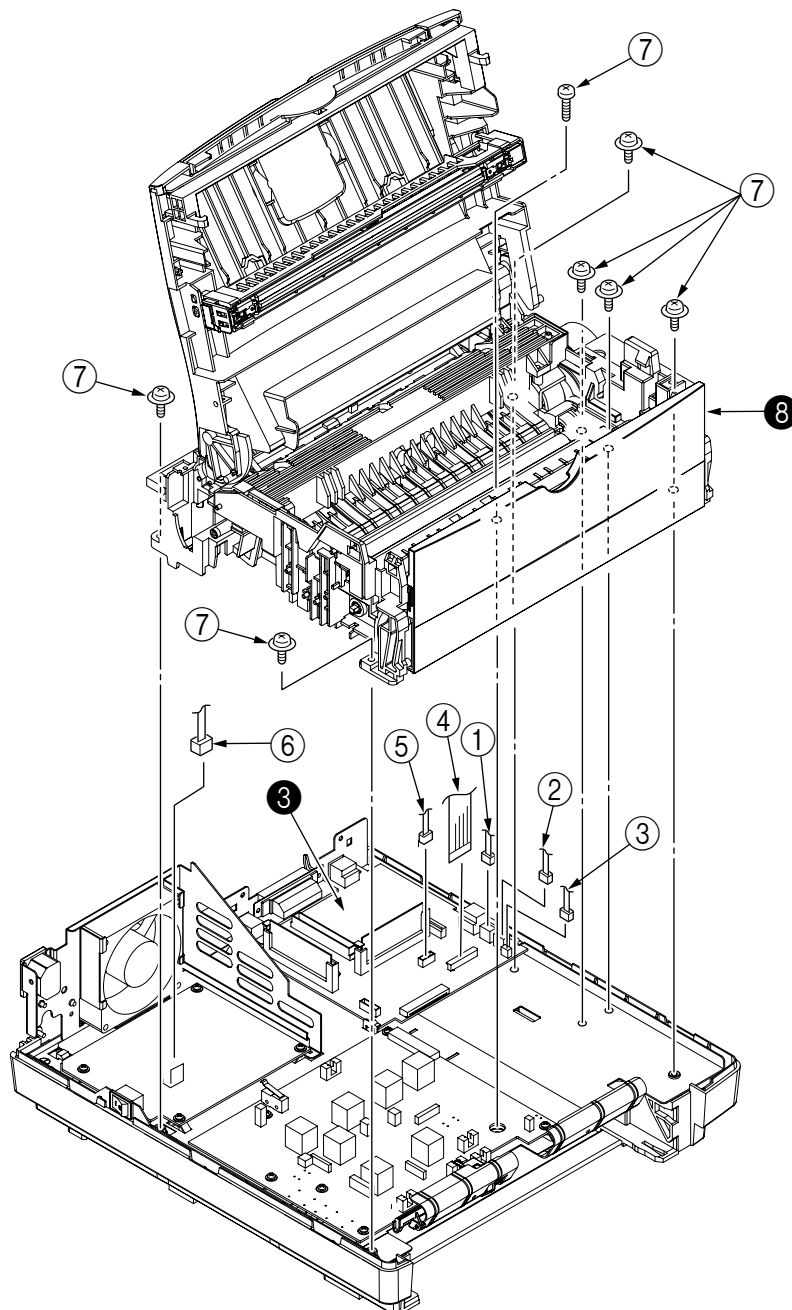
- (1) Unlock two latches on the upper cover from the rear side, lift the operator panel assy ❶ from the back and remove it.
- (2) Remove the Sumi card (operator panel) ❷ from the connector (CN1) ❸.

Note : You can remove the operator panel assy while the upper cover installed on the unit. However, it is much easier to remove the panel assy after removal of upper cover.



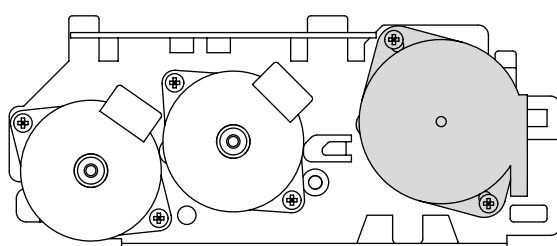
2.3.4 Lower Base Unit

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.7).
- (4) Remove the transfer roller assy (see 2.3.14).
- (5) Remove the connecting cables ①, ② and ③ of the pulse motors from the connectors (DM, RM, HM) of the GRV PCB ③.
- (6) Remove the LED head cables ④ from the connector (HEAD).
- (7) Remove the Thermistor cable ⑤ from the connector (THERM).
- (8) Remove the connecting cable ⑥ of the heater from the connector (CN2).
- (9) Open the manual feed guide assy, remove seven screws ⑦, then remove the lower base unit ⑧.

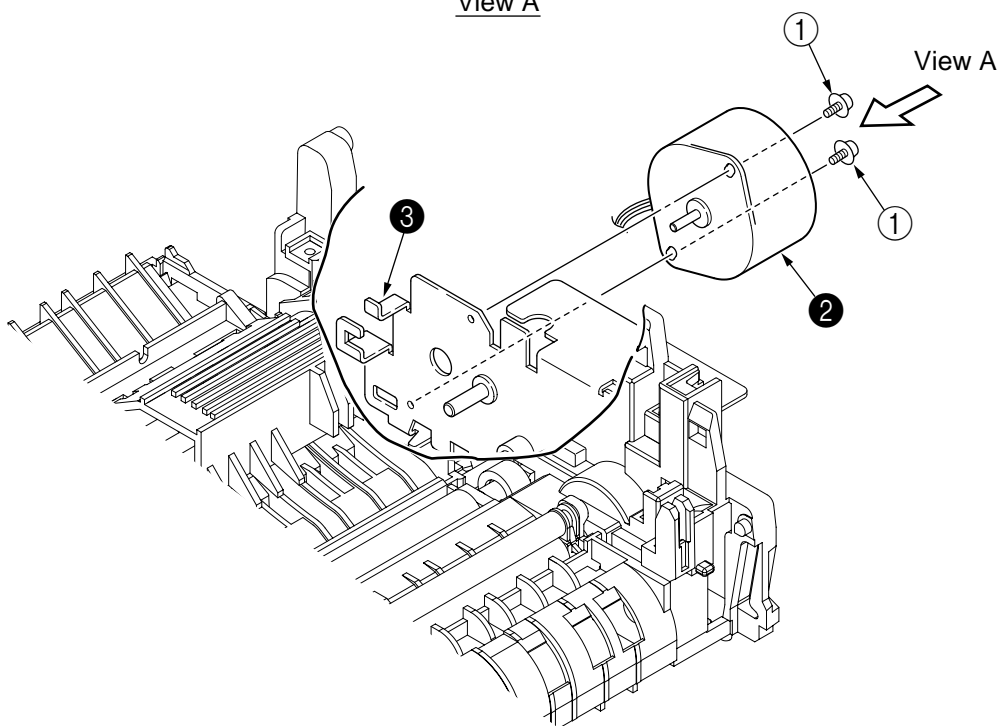


2.3.5 Pulse Motor (Main/Drum)

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the lower base unit (see 2.3.4).
- (3) Remove two screws ① and remove the pulse motor (main/drum) ② from the motor bracket ③.

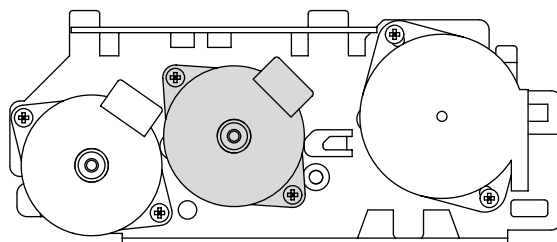


View A

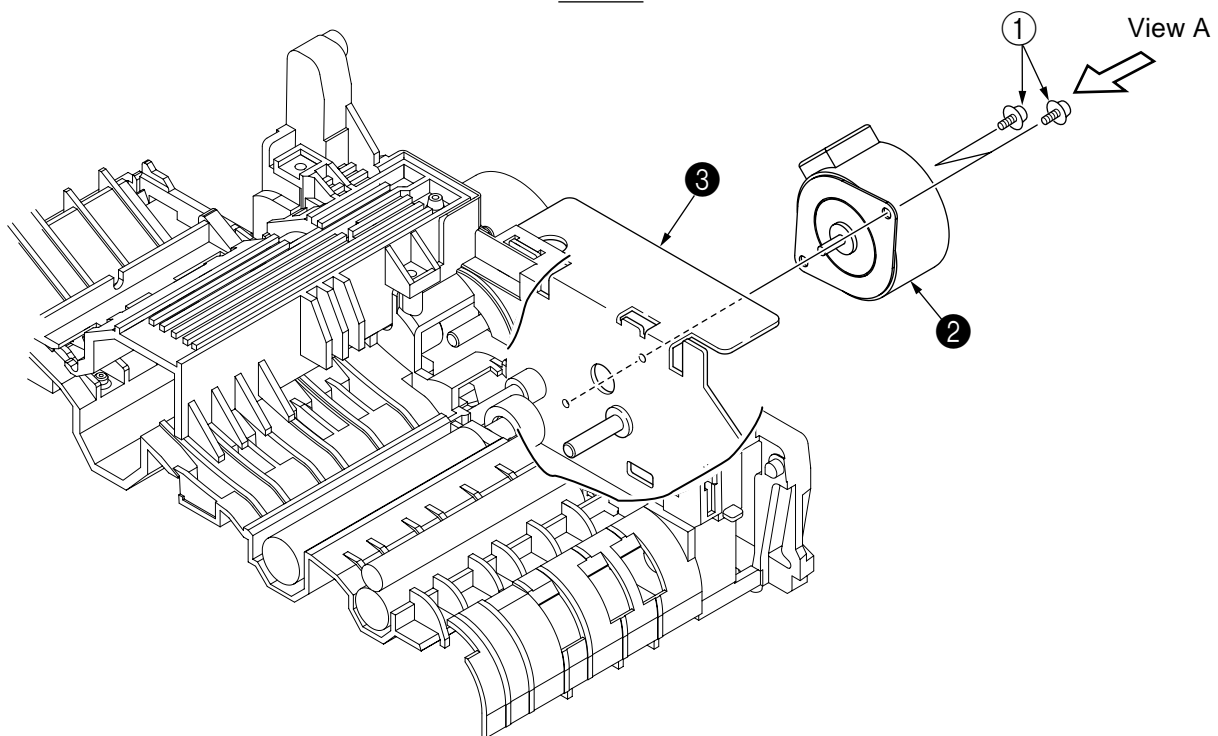


2.3.6 Pulse Motor (Registration)

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the lower base unit (see 2.3.4).
- (3) Remove two screws ① and remove the pulse motor (registration) ② from the motor bracket ③.

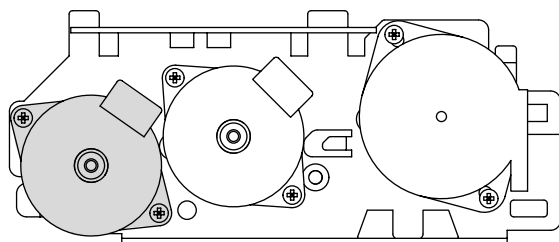


View A

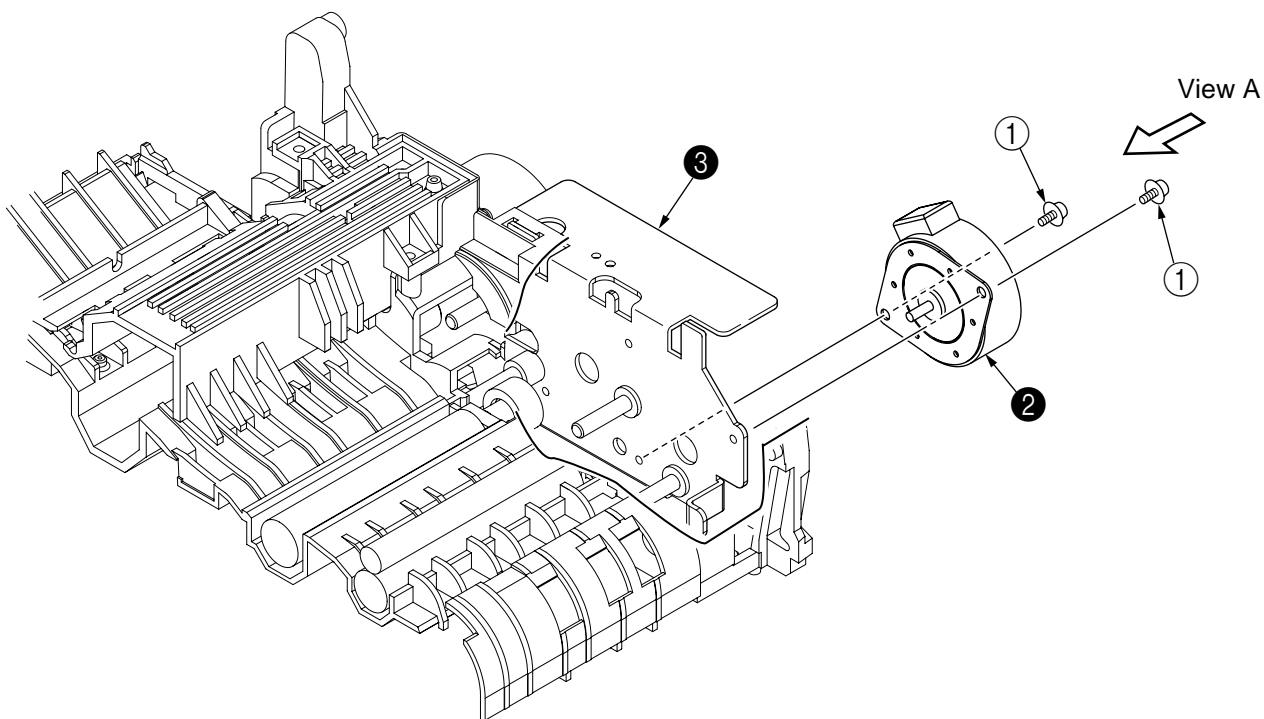


2.3.7 Pulse Motor (Hopping)

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the lower base unit (see 2.3.4).
- (3) Remove two screws ① and remove the pulse motor (hopping) ② from the motor bracket ③.

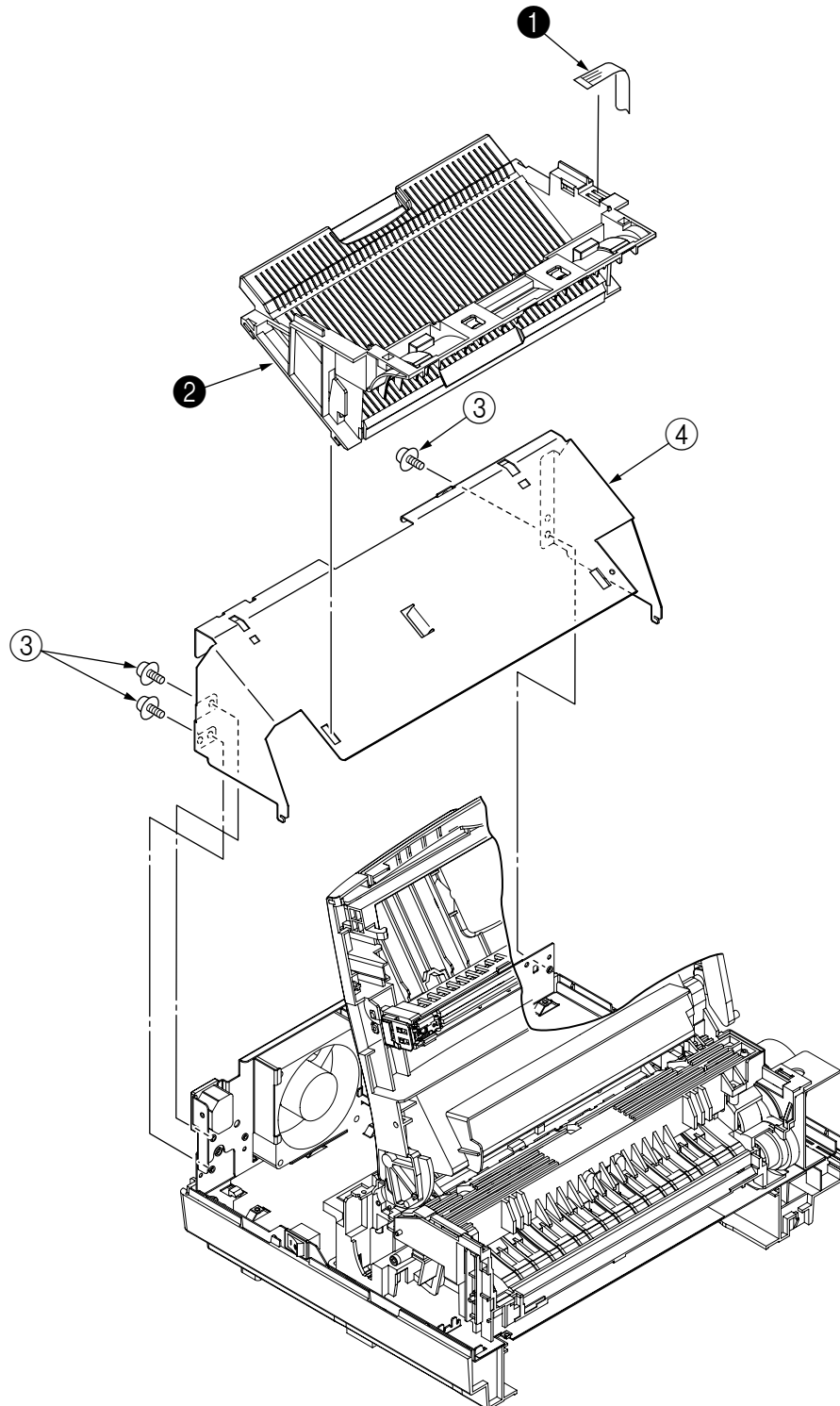


View A



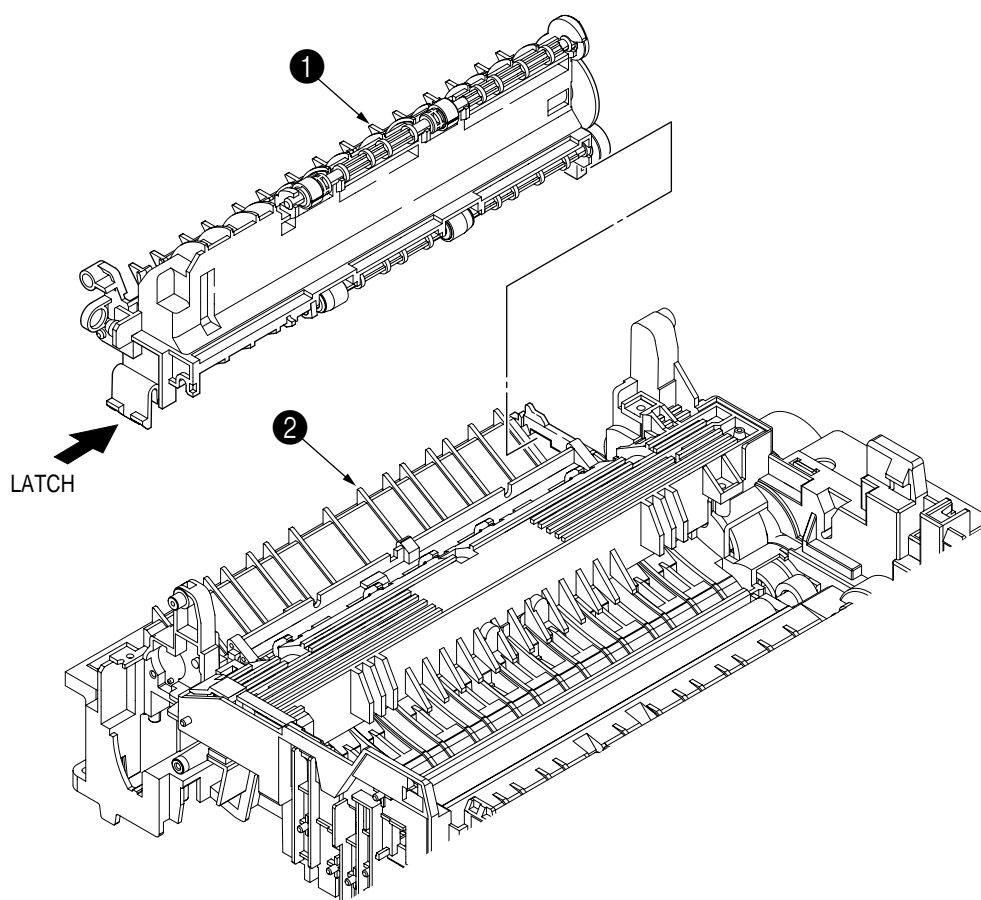
2.3.8 Face Up Stacker Assy

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the Sumi card (Operator panel cable) ① off the latch section of face up stacker ② .
- (4) Remove three screws ③ and remove both the shield plate ④ and face up stacker ② together.
- (5) Unlock the latches at two locations, and remove the face up stacker ②.



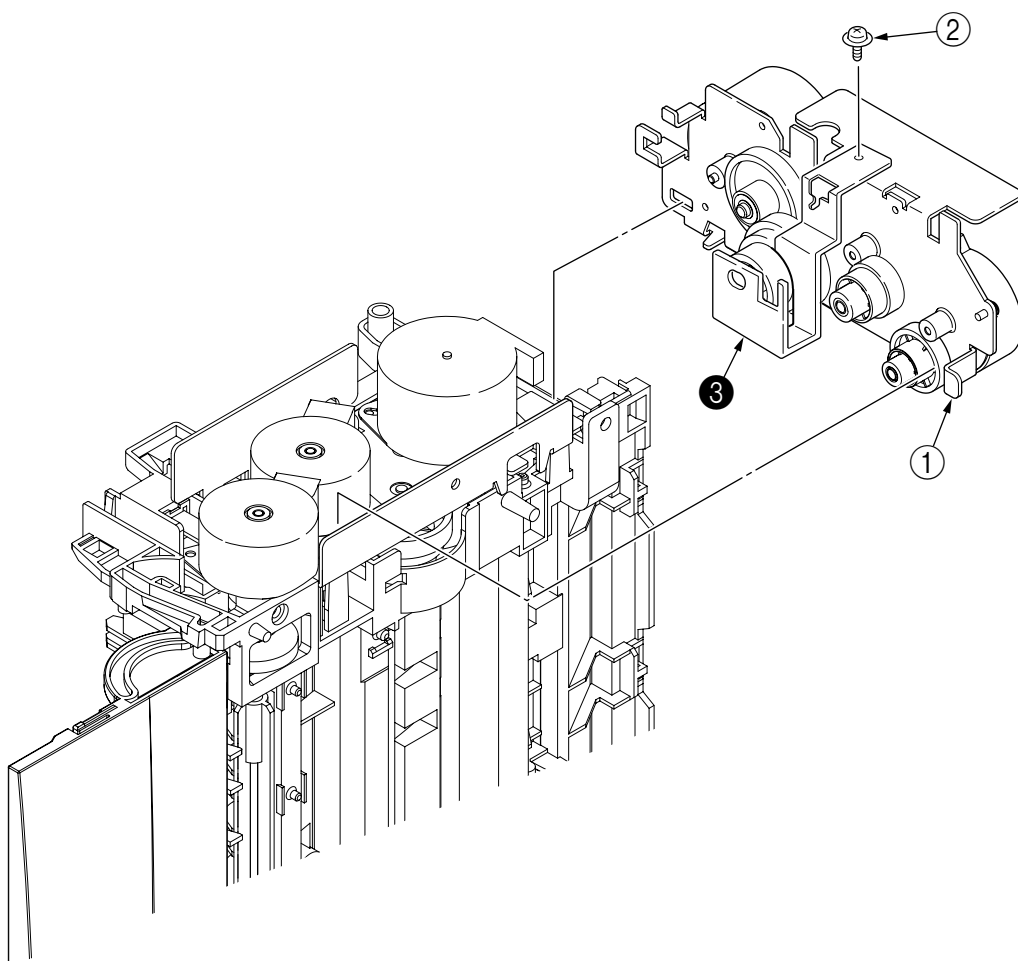
2.3.9 Eject Roller Assy

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the stacker cover assy (see 2.3.12).
- (5) Disengage the eject roller assy **1** from the lower base **2** by pressing the latch section of the eject roller assy **1** in the direction of the arrow shown below, and remove the eject roller assy **1**.



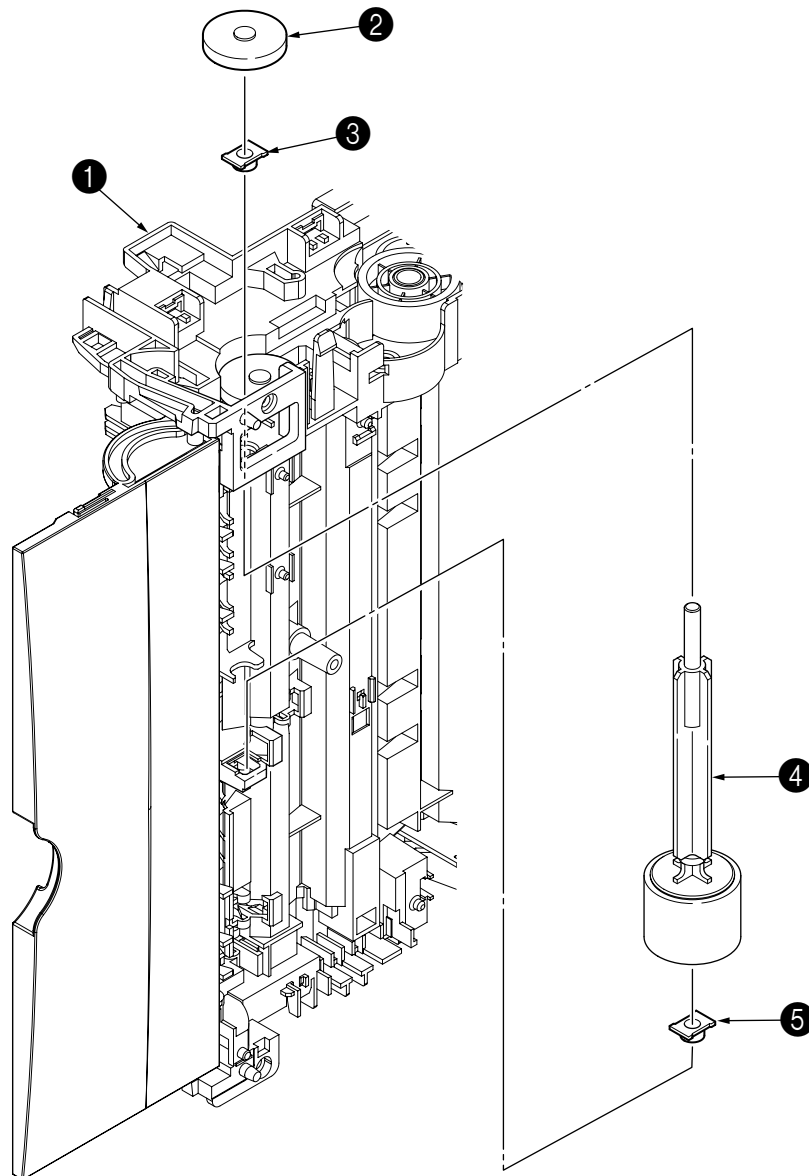
2.3.10 Motor Assy

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Stand the lower base unit on its side as shown, and unlock two latches, then remove the motor assy ①.
- (6) Remove screw ② and remove the bracket-Motor-Sub ③ from the Motor bracket.



2.3.11 Hopping Roller Shaft Assy

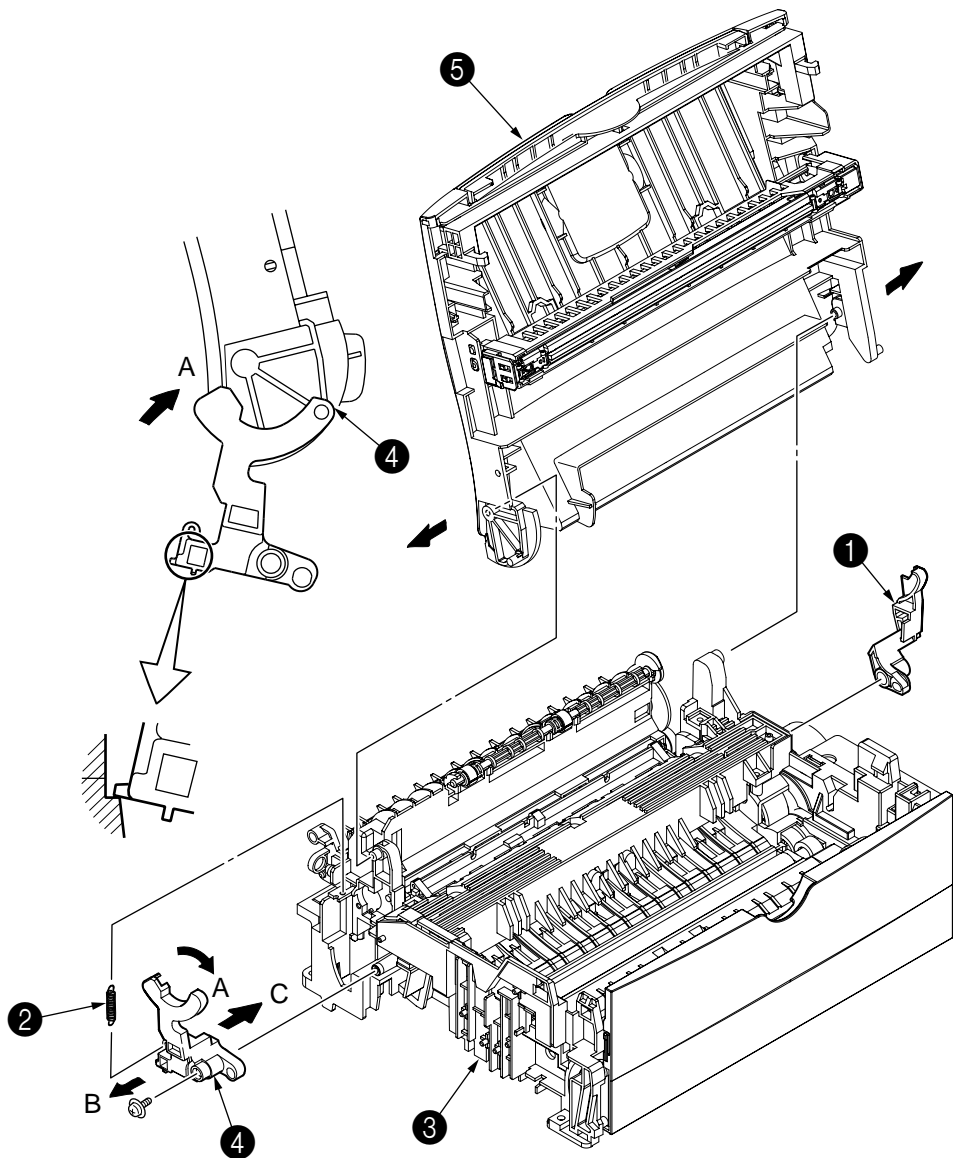
- (1) Remove the upper cover (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Remove the motor assy (see 2.3.10).
- (6) With the lower base unit ① standing on its side, remove the one-way clutch gear ② and the bearing (A) ③.
- (7) Remove the hopping roller shaft assy ④ (the bearing (B) ⑤ comes off, so be careful not to lose it).



2.3.12 Stacker Cover Assy

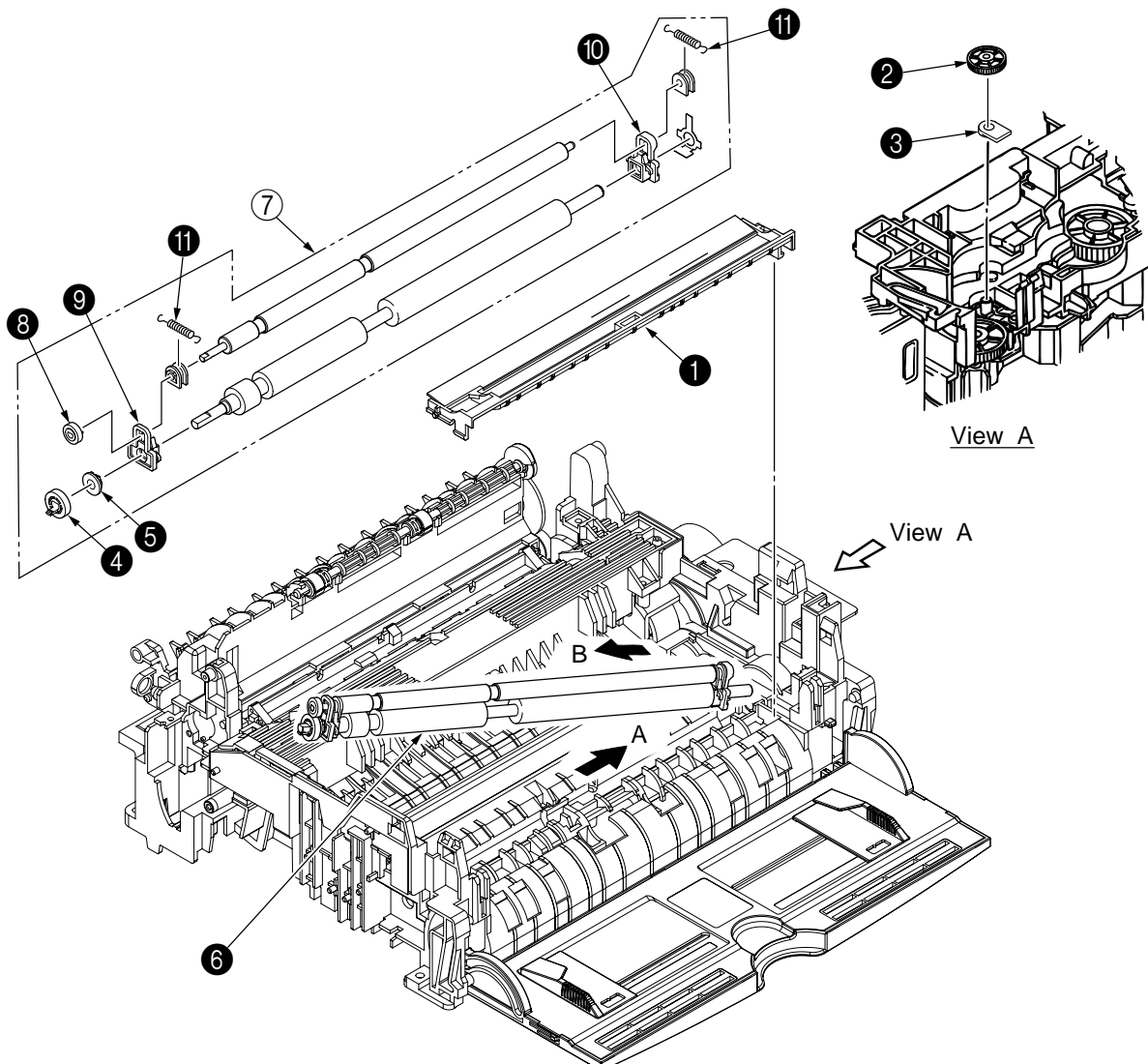
- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the motor assy (see 2.3.10).
- (5) Remove the reset lever R ①.
- (6) Remove one screw, detach the reset spring ② from the lower base unit ③, turn the reset lever L ④ in the direction of arrow A until it stops, and remove it in the direction of arrow B.
- (7) Unlock two latches of the lower base unit ③, then remove the stacker cover assy ⑤.

Note : When reinstalling the reset lever L ④, fit it onto the guide of the lower base unit ③, turn it in the direction of arrow C while pressing down the shaft of back up roller, and engage the reset lever L ④.



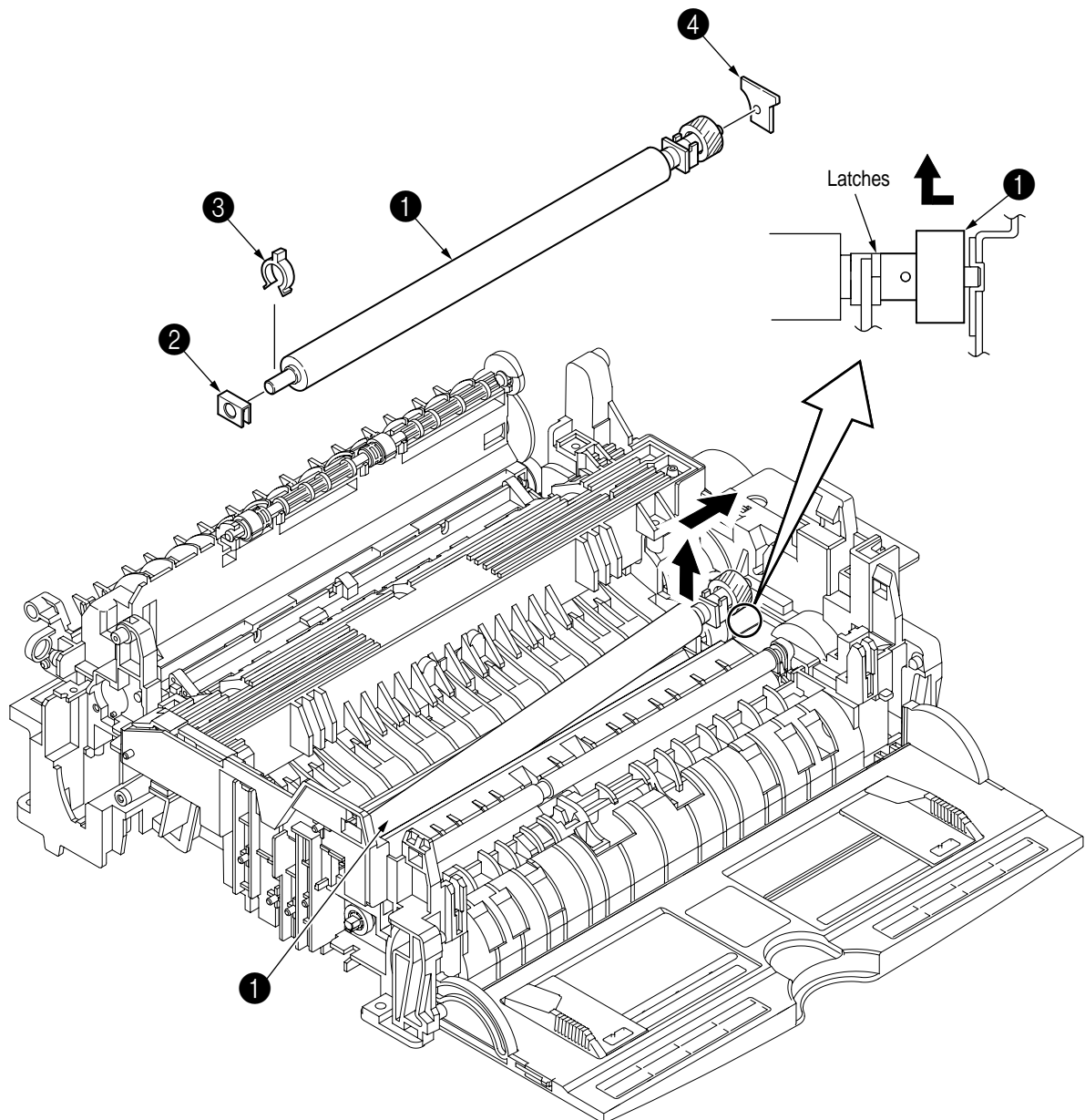
2.3.13 Registration Roller

- (1) Remove the upper cover (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Remove the motor assy (see 2.3.10).
- (6) Unlock the latch at the left side of the paper guide (R) ① and remove the paper guide (R) ①.
- (7) With the lower base unit standing on its side, remove the one-way clutch gear ② and the bearing ③.
- (8) Remove the Registration Gear by unloking the latch of the Gear ④.
- (9) Remove the Registration Bearing L ⑤.
- (10) Press the registration roller ⑥ in the direction of arrowA and lift up the left side of it, then remove the registration roller Assy ⑦.
- (11) Pull out the registration roller Assy ⑦ in the direction of arrowB.
- (12) Remove the pressure roller Assy gear ⑧ by unloking the latch of the gear ⑧.
- (13) Remove the bearing-Registration L ⑨ and bearing Registration R ⑩.
- (14) Remove the Spring ⑪ from the bearing ⑨, ⑩.



2.3.14 Roller Transfer Assy

- (1) With the power switch turned off, unplug the AC cord from the outlet.
- (2) Open the stacker cover.
- (4) Remove the spacer ❶.
- (4) Release the roller transfer assy ❷ by unlocking two latches of the bearing TR (never apply excessive force when unlocking the latch) and slide the roller transfer assy left to remove the gear from the bracket.
- (5) Lift the right side of the roller transfer assy ❷, and shift it to the right side, then pull it out from the main unit (at this time, the bearings ❸ of the left side and holder-TR ❹ of the right side of the roller transfer assy ❷ will also come off).

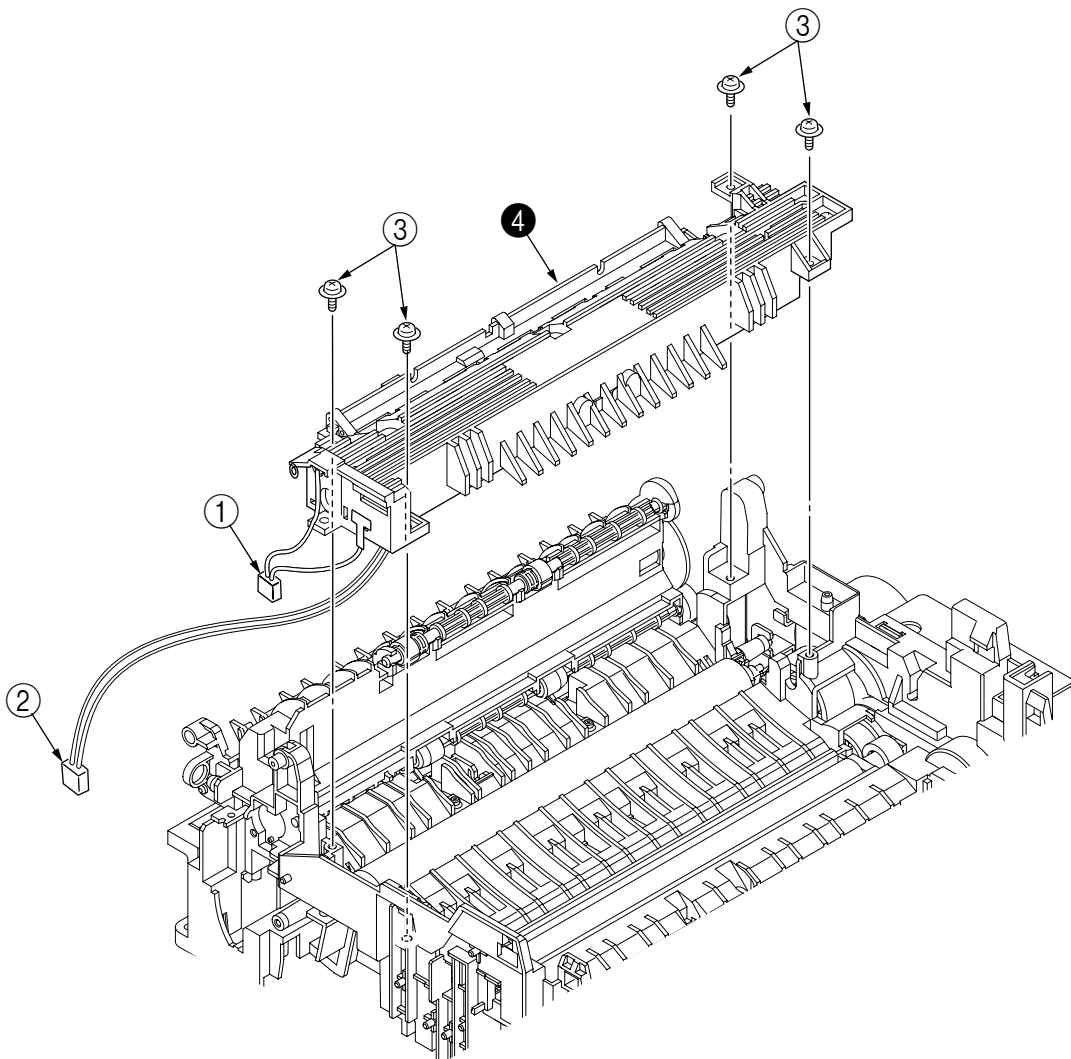


2.3.15 Fusing Unit

- (1) Remove the upper cover (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Remove the stacker cover assy (see 2.3.12).
- (6) Remove the connecting cable ① of the heater and connecting cable ② of the thermistor from the hooks of the lower base.
- (7) Remove four screws ③, lift and remove the fusing unit ④.

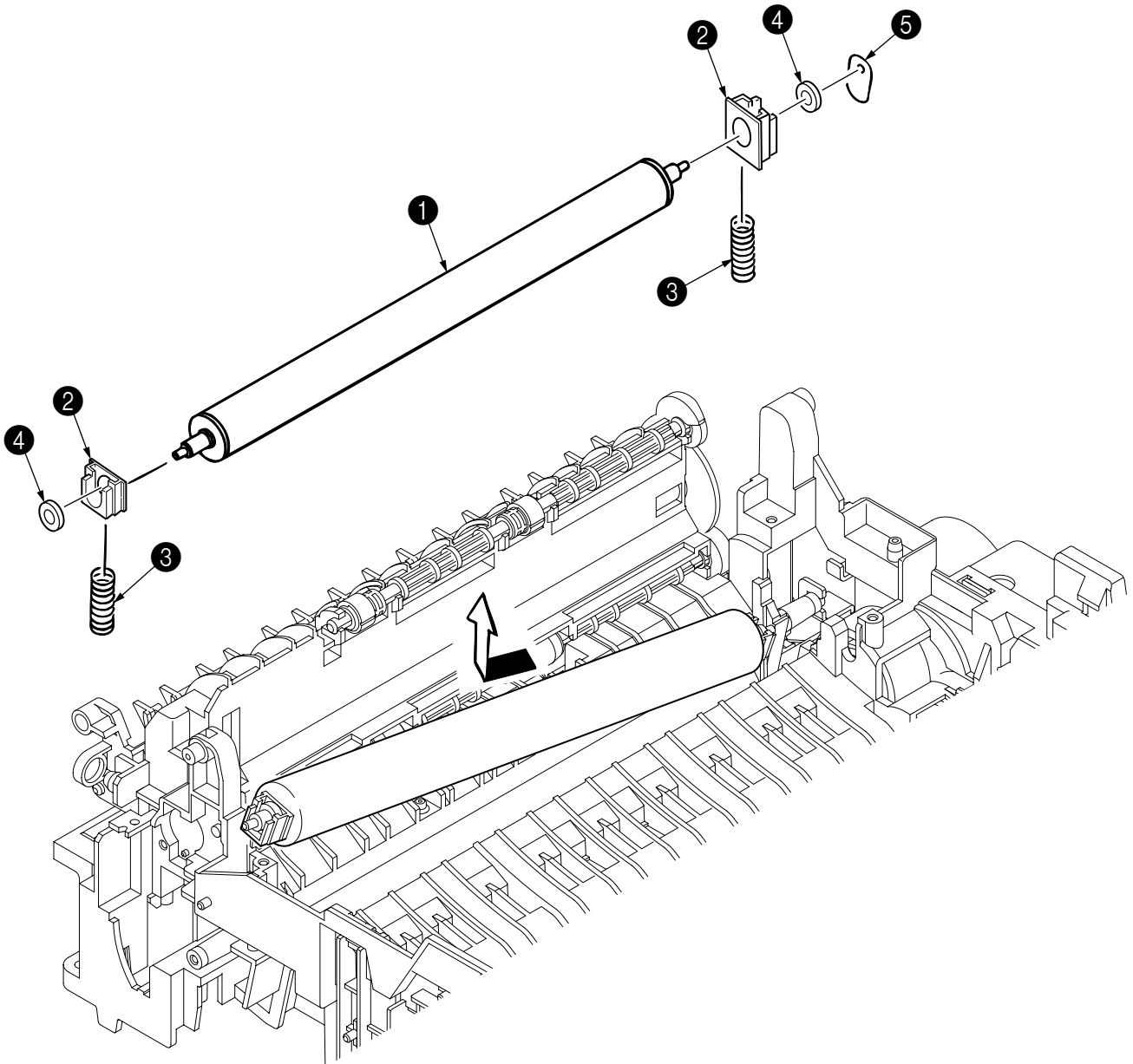
Caution: Fusing unit may be hot. Use care when handling.

- Notes :**
1. When reinstalling or removing the fusing unit, tighten or loosen the screws while holding the fusing unit assy ④ down with your hand (it is being pushed up by back up roller).
 2. When reinstalling the screws ③, be sure to direct the screws into preexisting thread and avoid damaging the threads.
 3. Do not apply excessive torque when tightening the screws ③.



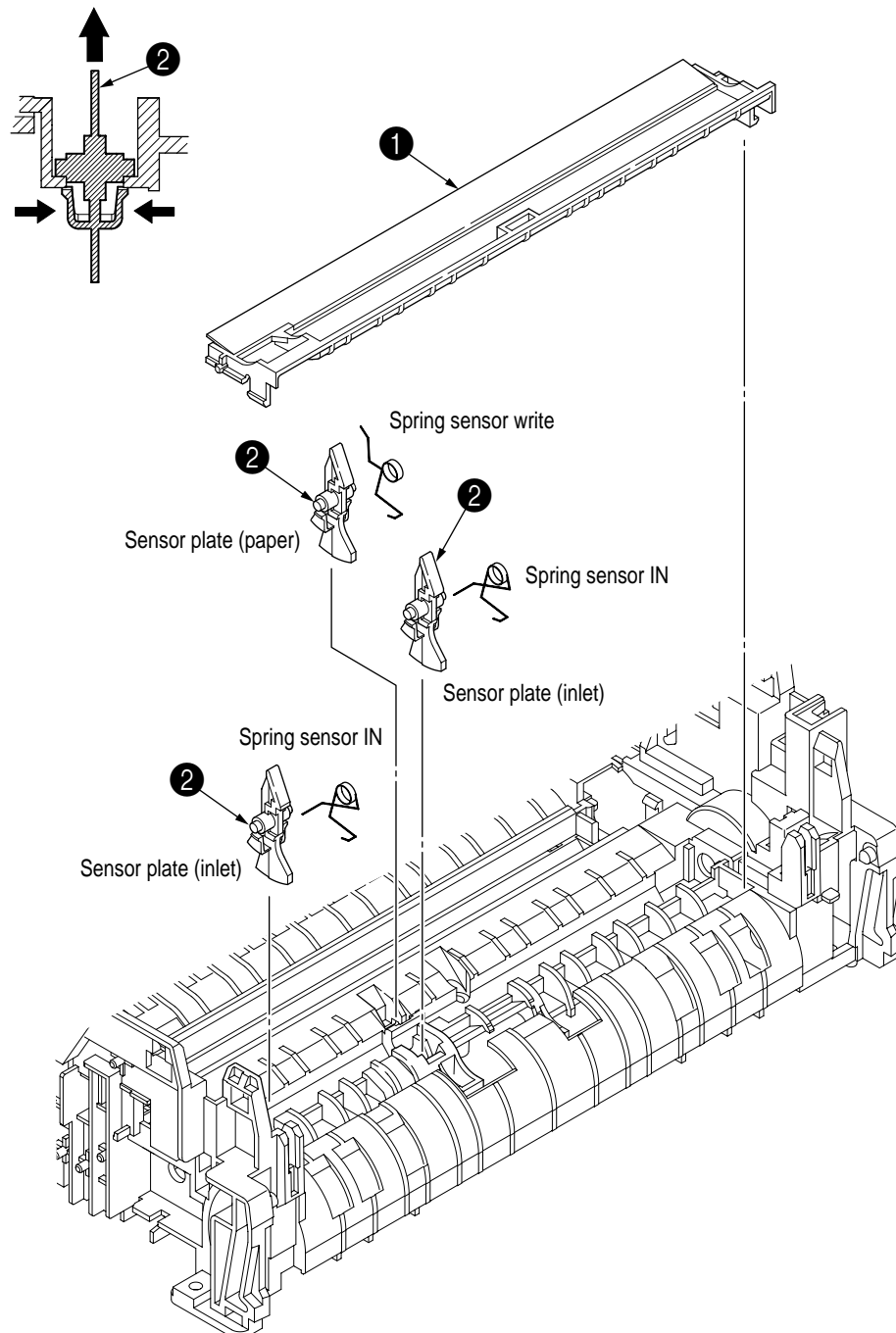
2.3.16 Back-up Roller

- (1) Remove the fusing unit assy (see 2.3.15).
- (2) Lift the left side of the back-up roller ①, and pull it out to the left side (at this time, two bearing Holders (back-up) ② and the bias springs (back-up) ③ and the two ball-bearings ④, washer C ⑤ will also come off).



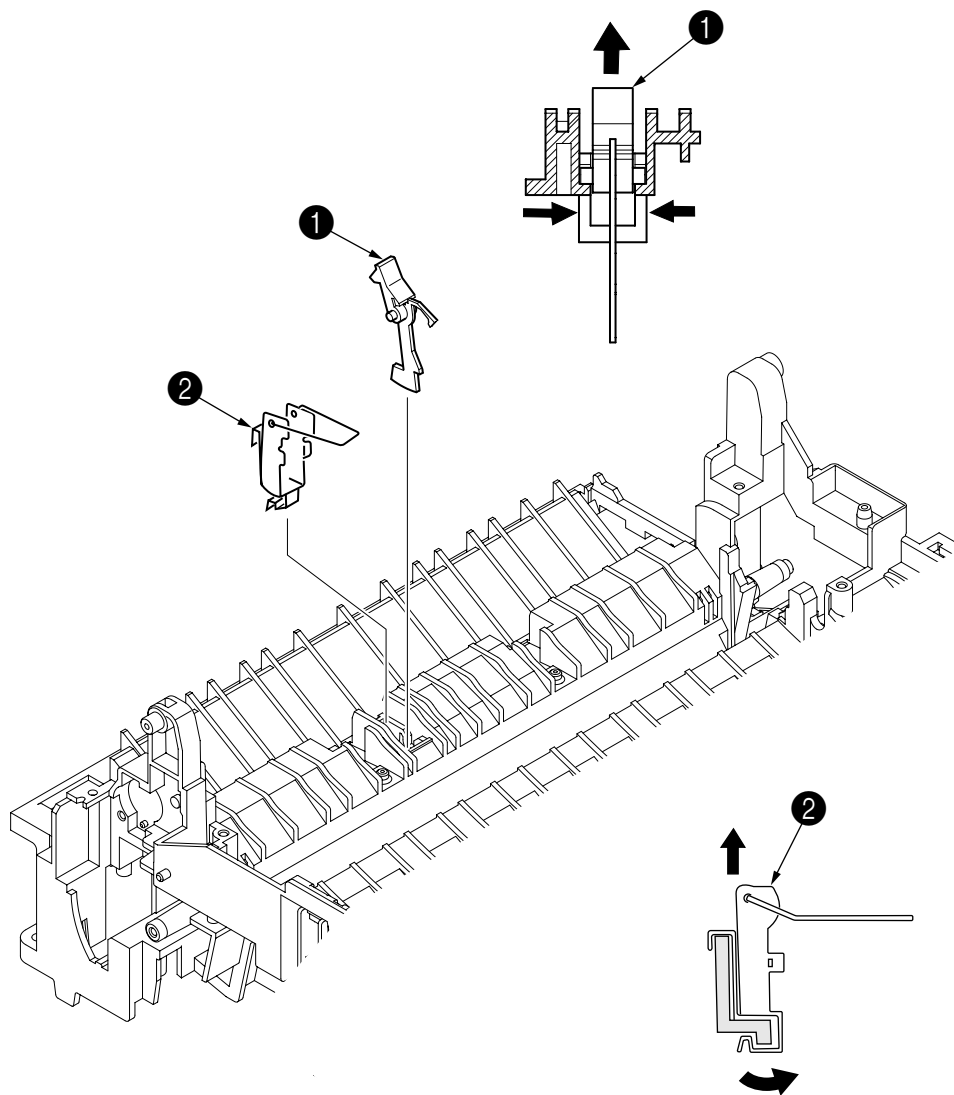
2.3.17 Sensor Plate (Inlet)

- (1) Remove the upper cover (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Unlock the latch at the left side of the paper guide (R) ① and remove the paper guide (R) ①.
- (6) Press the clamps of three sensor plates (inlet and paper) ②, and remove them by pressing them upward from the bottom. When removing the sensor plates, take care not to lose the springs.



2.3.18 Sensor Plate (Outlet), Sensor Wire Assy

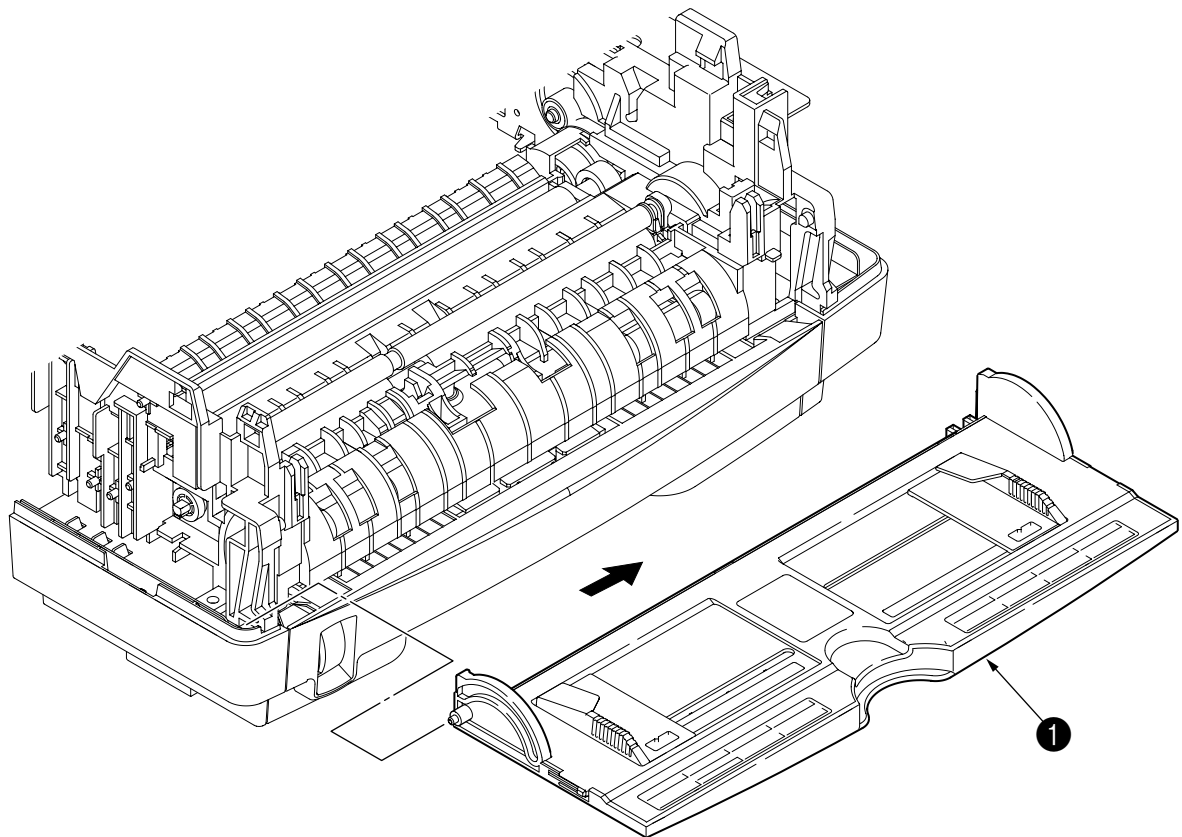
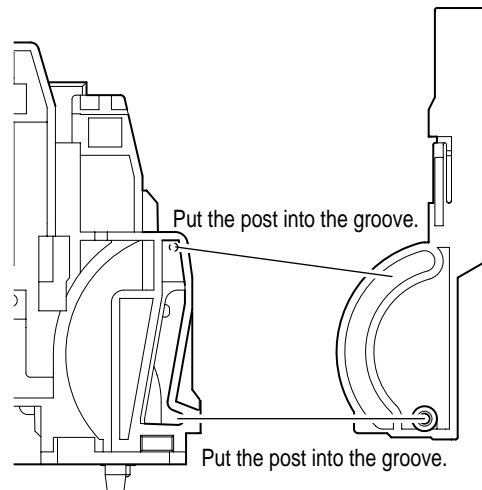
- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the eject roller assy (see 2.3.9).
- (4) Remove the face up stacker assy (see 2.3.8).
- (5) Remove the lower base unit (see 2.3.4).
- (6) Remove the fusing unit assy (see 2.3.15).
- (7) Press the clamps of the sensor plate (outlet) ①, and remove the sensor plate by pushing it up.
- (8) Turn the clamps of the sensor wire assy ② remove the sensor wire assy from the lower base unit.



2.3.19 Manual Feed Guide Assy

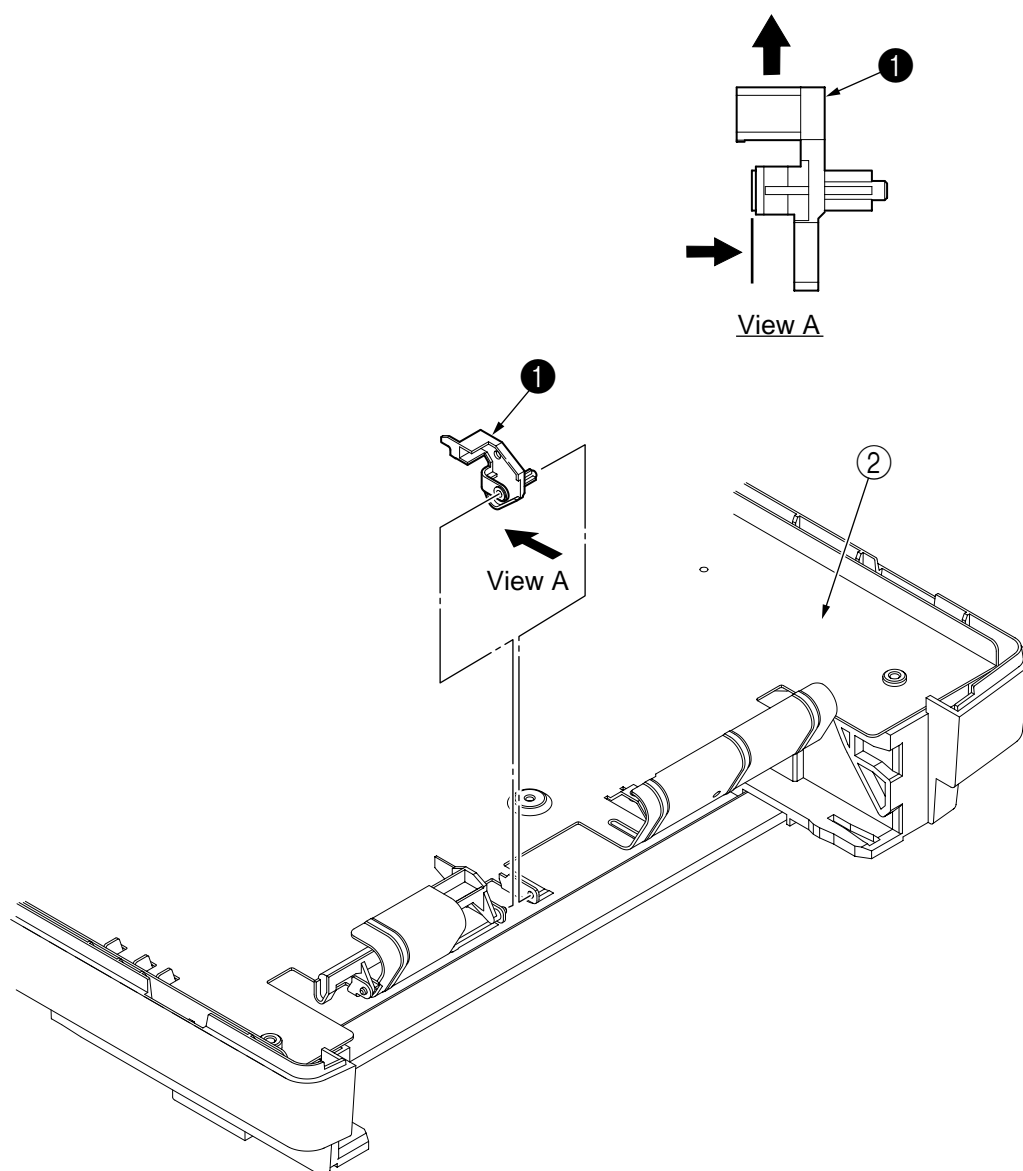
- (1) Remove the upper cover assy (see 2.3.1).
- (2) Open the manual feed guide assy ❶, and release the engagement on both sides with the main unit by carefully bending the manual feed guide assy ❶.

Note : When remounting, verify the proper the engagements as shown in the diagram.



2.3.20 Sensor Plate (Paper Supply)

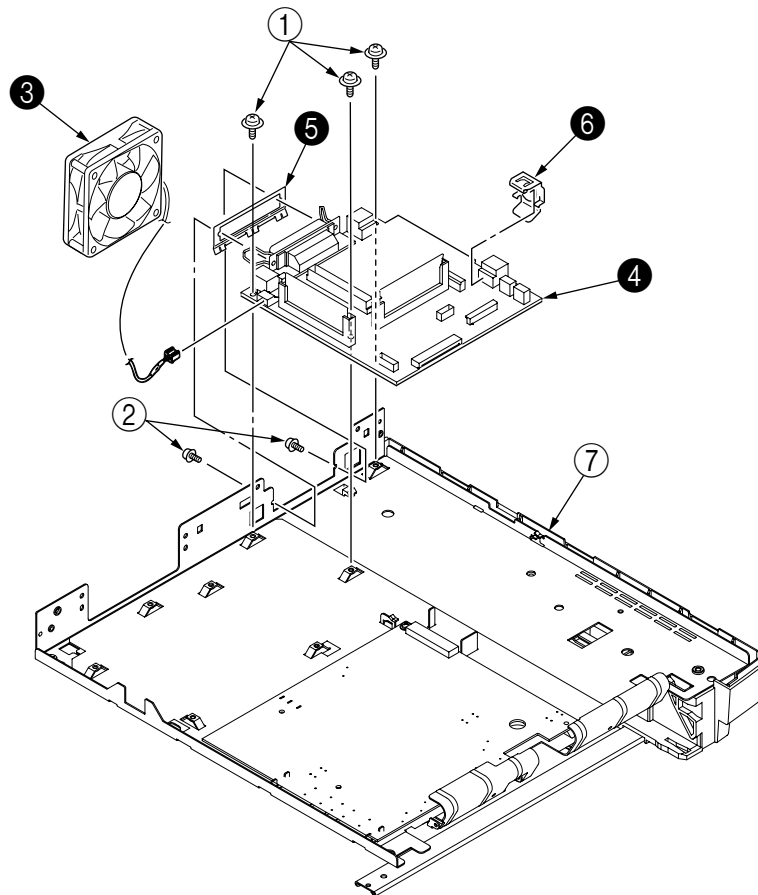
- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Press the clamps of the sensor plate (paper supply) ① to unlock the latch, and remove it from the base plate ②.



2.3.21 GRV PCB

- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the operator panel assy (see 2.3.3).
- (3) Remove the face up stacker assy (see 2.3.8).
- (4) Remove the lower base unit (see 2.3.4).
- (5) Remove three screws ① and two screws ②.
- (6) Remove the connector FAN, and disconnect the fan motor ③.
- (7) Remove the three connectors PW_1, PW_2 and HVIF.
- (8) Remove the GRV PCB ④ and plate earth (A) ⑤ and plate earth (Env) ⑥.

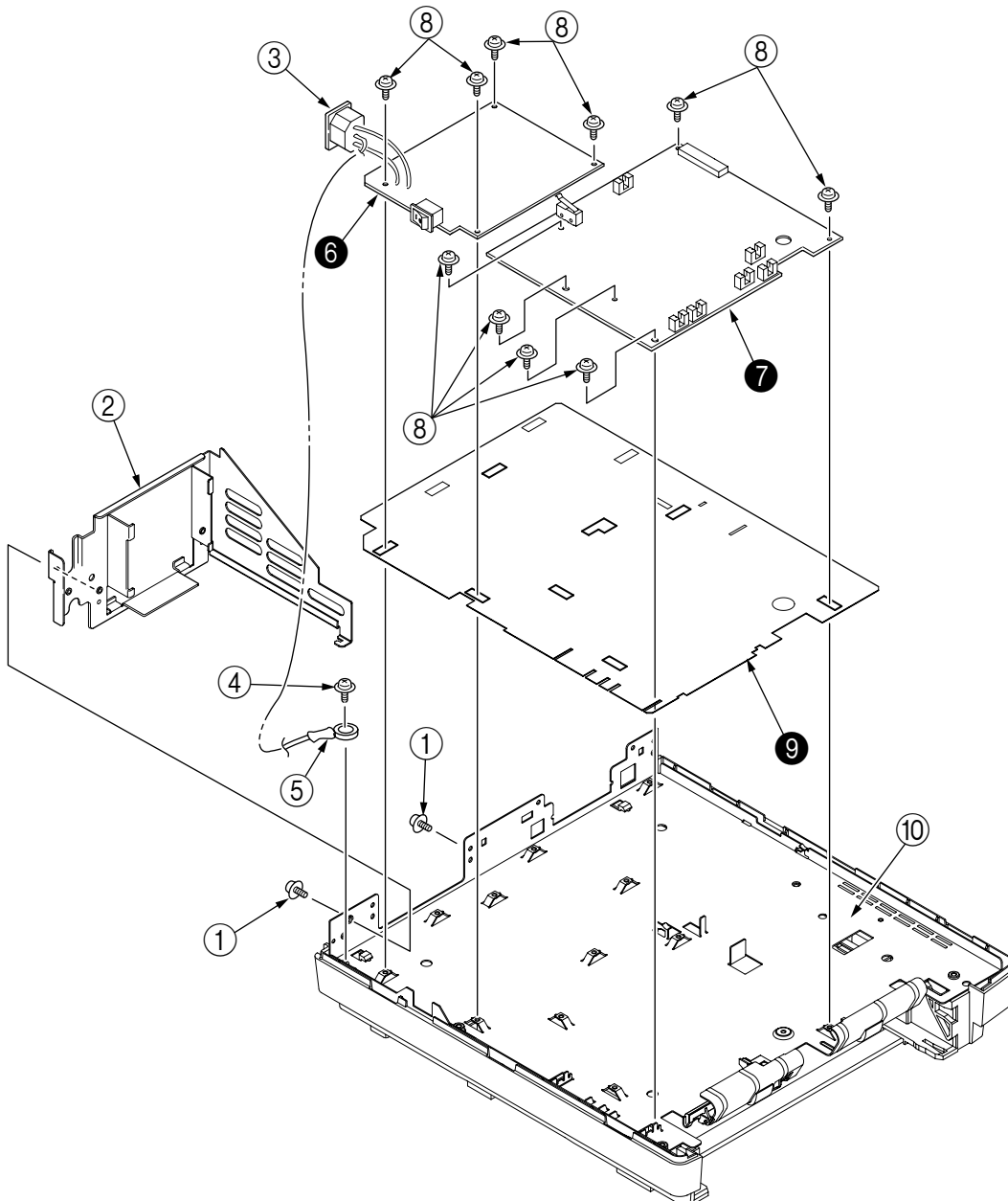
Note : When reinstalling the GRV PCB ④ onto the base plate ⑦, insert the edge of the GRV PCB ④ in two slots of the base plate ⑦.



2.3.22 Power Supply Board and High Voltage/Sensor Board

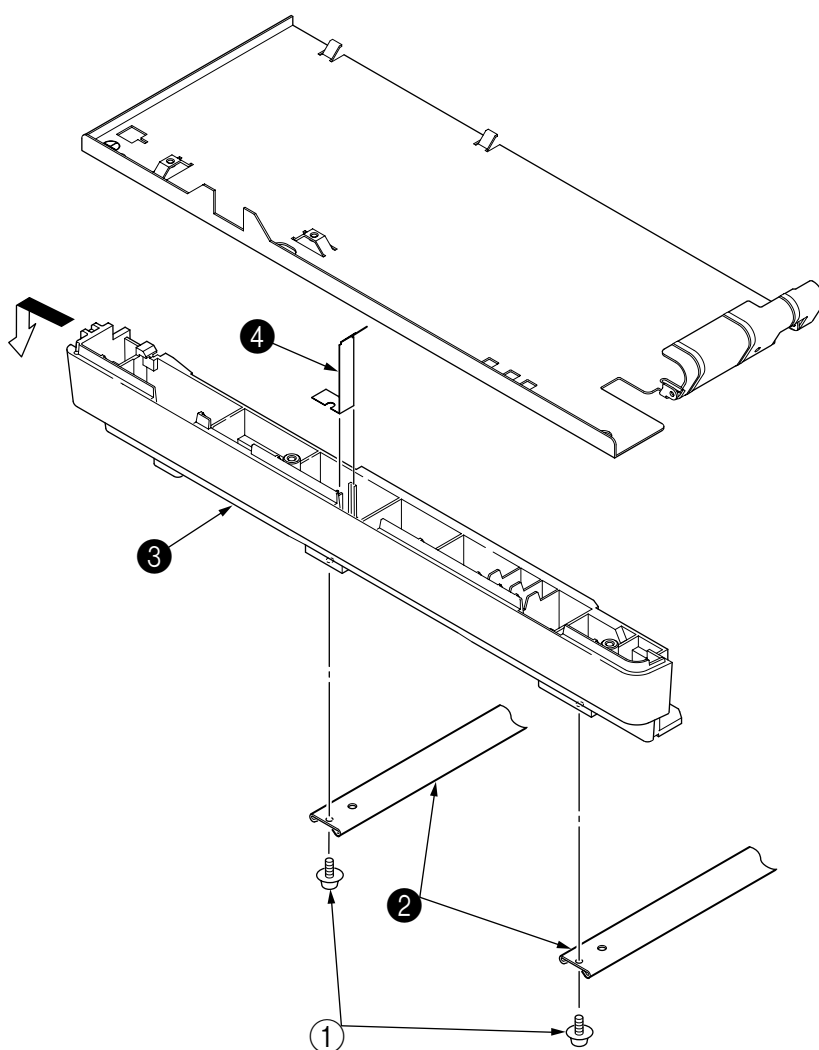
- (1) Remove the upper cover assy (see 2.3.1).
- (2) Remove the lower base unit (see 2.3.4).
- (3) Remove two screws ① and the guide plate ②.
- (4) Remove the AC inlet ③ from the guide plate ②.
- (5) Remove the screw ④ and remove the grounding (earth) wire ⑤.
- (6) Remove the connectors CN2 from power supply board ⑥ and CN1 from high voltage/sensor board ⑦.
- (7) Remove ten screws ⑧, and remove the power supply board ⑥ and high voltage/sensor board ⑦.
- (8) Remove the Insulation plate ⑨ from the base plate ⑩.

- Notes :**
1. Be careful about the sensor (paper supply) when reinstalling the lower base.
 2. Make sure that no excessive force is applied to the power supply switch.
 3. When installing the power supply board onto the base plate, be careful not to bend the base plate (it is desirable to place a block underneath it to prevent bending).



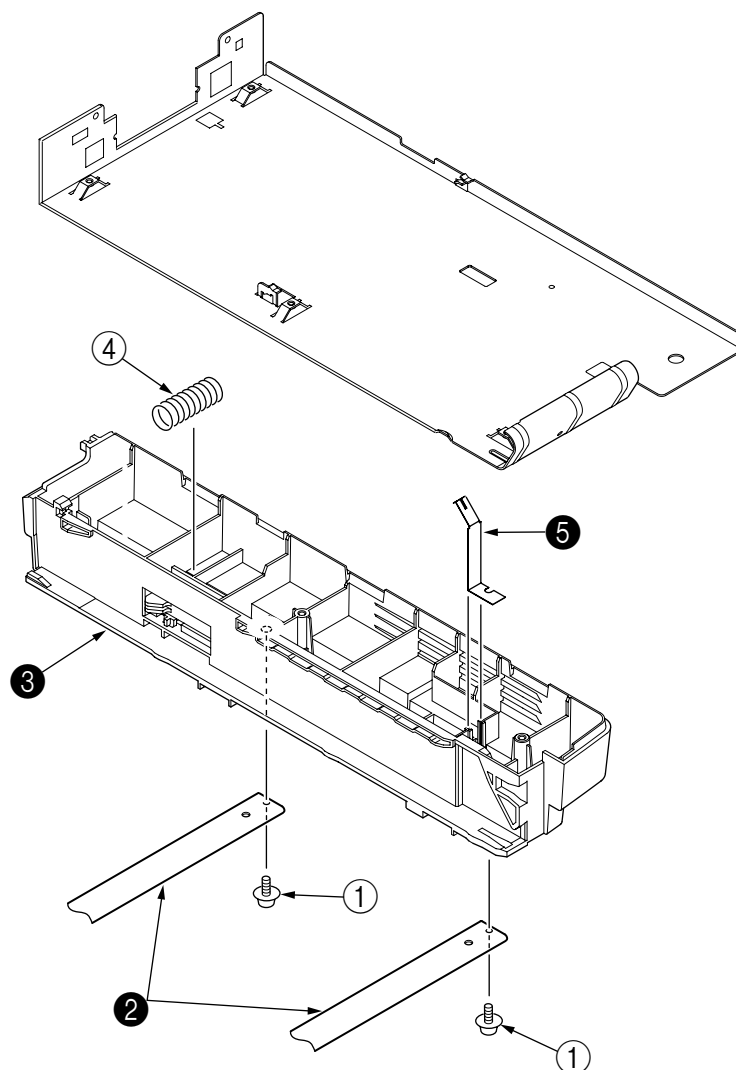
2.3.23 Cassette Guide L Assy

- (1) Remove the paper cassette.
- (2) Remove the upper cover assy (see 2.3.1).
- (3) Remove the lower base unit (see 2.3.4).
- (4) Remove two screws ①, and remove the beam plates ②.
- (5) Remove the cassette guide L Assy ③ by shifting it in the direction of the arrow as shown below.
- (6) Remove the earth plate ④.



2.3.24 Cassette Guide R Assy

- (1) Remove the paper cassette.
- (2) Remove the upper cover assy (see 2.3.1).
- (3) Remove the lower base unit (see 2.3.4).
- (4) Remove two screws ①, and remove the beam plates ②.
- (5) Remove the cassette guide R Assy ③ by shifting it in the direction of arrow.
- (6) Remove the earth plate ④ and the cassette lock spring ⑤.



3. ADJUSTMENT

This chapter explains adjustment necessary when a part is replaced.

This adjustment is made by changing the parameter values set in EEPROM on the main control board. The status monitor or maintenance utility can be used to change these values.

Only servicemen and maintenance personnel can use the maintenance utility. This utility cannot be made public for printer end users.

3.1 Adjustment Types and Functions

3.1.1 Status Monitor

Please refer to Status Monitor.

3.1.2 Maintenance Utility

A operation method of Maintenance Utility, please refer to Maintenance Utility Operating Specifications.

3.2 Adjustment When Replacing a Part

Adjustment is necessary when replacing any of the following parts.

Part Replaced	Adjustment
Image Drum Cartridge	Reset the image drum counter (refer to User's manual).
Main Control Board	EEPROM data Upload / Download

3.2.1 Uploading/Downloading EEPROM data

When the controller printed circuit board is replaced, the contents of the old EEPROM shall be copied to the new EEPROM on the new board to preserve customer settings. For the purpose, use the Maintenance Utility.

A operation method of Maintenance Utility, please refer to Maintenance Utility Operating Specifications.

The maintenance utility is designed to be used only by field engineer and it should not be released to the end-users.

4. PERIODICAL MAINTENANCE

4.1 Periodical Replacement Parts

The parts are to be replaced periodically as specified below:

Part name	Condition for replacement	Cleaning	Remarks
• Toner cartridge 2.5K (Type 9)	About 2,500 sheets of paper have been printed.	• LED head	Consumables
• Image drum cartridge (Type 9)	About 25,000 sheets of paper have been printed. See 1.4. (14)		Consumables

4.2 Cleaning

Remove any toner or dust accumulated inside the printer. Clean in and around the printer with a piece of cloth when necessary. Use the handy cleaner (service tool) to clean inside the printer.

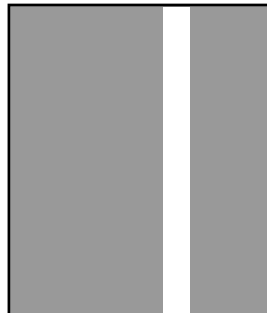
Note: Do not touch the image drum, LED lens array, or LED head connector block.

4.2.1 Cleaning of LED Lens Array

Clean the LED lens array or replace the toner cartridge when white lines or stripes (void, light printing) are generated vertically down the page, as shown below.

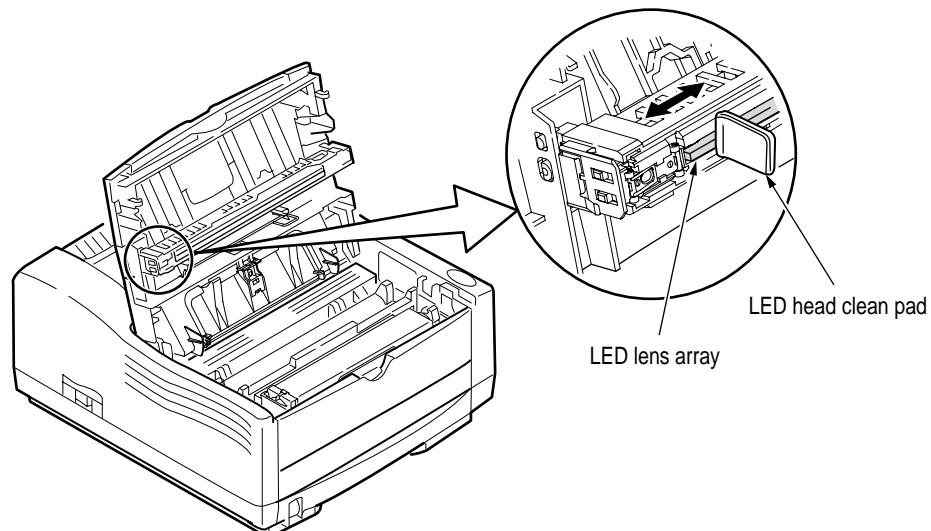
Note: The LED lens array must be cleaned with an LED head cleaner included in the replacement toner kit.

White lines or stripes
(void, light printing)



- (1) Set the LED head cleaner to the LED lens array as shown in the figure, then slide the cleaner back and forth horizontally several times to clean the head.

Note: Gently press the LED head cleaner onto the LED lens array.



- (2) Throw the cleaner pad away.

4.2.2 Cleaning Page Function

There is a charge roller cleaning function with this printer, which can be executed by the user.

- (1) Press the control switch to take the printer off line.
- (2) Open the manual feed tray and insert a sheet of A4 or 8-1/2x11 plain paper between the paper guides.
- (3) Press and hold down the control switch for at least five seconds.
- (4) The printer grips the paper and prints a cleaning page.
- (5) Return the printer on line by pressing the control switch.
- (6) If subsequent printing appears faded or uneven, try replacing the toner cartridge.

5. TROUBLESHOOTING PROCEDURES

5.1 Troubleshooting Tips

- (1) Check the basic check points written in the user's manual.
- (2) Gather detailed failure information as much as possible from the customer.
- (3) Check the printer under the condition close to that under which the failure occurred.

5.2 Check Points Before Correcting Image Problems

- (1) Is the printer running in proper ambient conditions?
- (2) Are consumables (toner and EP unit) replaced correctly?
- (3) Are sheets of paper normal?
- (4) Is the EP unit set correctly?

5.3 Notes When Correcting Image Problems

- (1) Do not touch the surface of the OPC drum nor place foreign matter on it.
- (2) Do not expose the OPC drum to direct sunlight.
- (3) Do not touch the fuser because it heats up during operation.
- (4) Do not expose the image drum to light for more than five minutes at room temperature.

5.4 Preparation Before Troubleshooting

(1) Message display

The failure status of printer is displayed on the status monitor of the PC.

Take proper action according to the message displayed on the status monitor.

(2) LED indicator

Printer is equipped with three LED. These LED indicates one of the following status:

For ODA/OEL/AOS






- ① Ready LED Indicator
- ② Manual Feed LED Indicator
- ③ Error LED Indicator

LED Functions(1/2)

Status	○ Ready (green)	Manual Feed (amber)	Error (amber)	Remark
Online(Ready)	ON	OFF	Undefined	
Offline	OFF	OFF	Undefined	
Data Arrive	Flash 2	OFF	Undefined	
Data Processing	Flash 2	OFF	Undefined	
Data Exist	Flash 1	OFF	Undefined	
Printing	Flash 2	OFF	Undefined	
Printing (copy)	Undefined	OFF	Undefined	
Canceling Job	Flash 1	OFF	Undefined	
Canceling Job	Flash 1	OFF	Undefined	
Warming Up	Flash 1	Undefined	Undefined	
Power Saving	Undefined	OFF	OFF	
Toner Low	Undefined	Undefined	Flash 1 or Flash 2	
Toner Empty	Undefined	OFF	Flash 2	
Toner Sensor Error	Undefined	Undefined	Flash 1	
Change Drum	Undefined	Undefined	Flash 3	
Print Demo	Flash 2	Undefined	Undefined	
Print Fonts	Flash 2	Undefined	Undefined	
Print Menu Map	Flash 2	Undefined	Undefined	
Print Cleaning	Flash 2	Undefined	Undefined	
Invalid data	Undefined	OFF	Flash 2	
tttt tray paper out (BACK GROUND)	Undefined	Undefined	Flash 1	
Tray2 cover open	Undefined	Undefined	Flash 1	
File System Error (File System full)	Undefined	Undefined	Flash 1	
File System Error (Write Protect)	Undefined	Undefined	Flash 1	
File System Error (Operation failure)	Undefined	Undefined	Flash 1	
Manual Paper Request	Undefined	Flash 2	Undefined	
tttt Tray mmmm Paper Request	OFF	OFF	Flash 2	
Tray2 cover open	OFF	OFF	Flash 2	
tttt Tray mmmm Paper Media Mismatch	OFF	OFF	Flash 2	
tttt Tray mmmm Paper Size Mismatch	OFF	OFF	Flash 2	
RS232C Overflow Error	OFF	OFF	Flash 2	
RS232C Overrun Error	OFF	OFF	Flash 2	
RS232C Parity Error	OFF	OFF	Flash 2	
RS232C Framing Error	OFF	OFF	Flash 2	
Toner Empty	OFF	OFF	Flash 2	
Page Buffer Overflow	OFF	OFF	Flash 2	
Paper Size Error	OFF	OFF	Flash 2	

Flash 1: Slow blinking
Flash 2: Blinking
Flash 3: Fast blinking

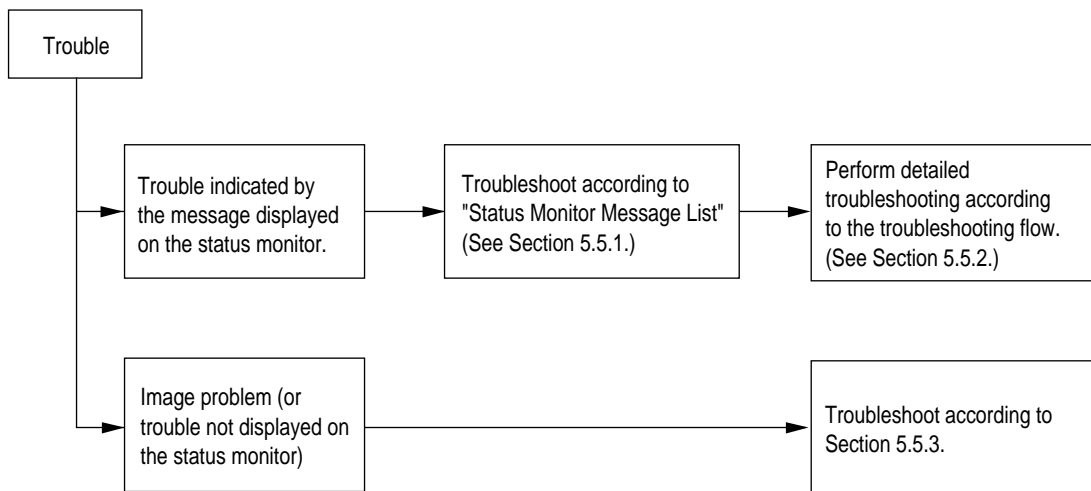
LED Functions(2/2)

Status	 Ready (green)	 Manual Feed (amber)	 Error (amber)	Remark
Paper Induct Jam	OFF	OFF	Flash 2	
Paper Feed Jam	OFF	OFF	Flash 2	
Paper Exit Jam	OFF	OFF	Flash 2	
Change Drum	OFF	OFF	Flash 2	
I/D Not Installed	OFF	Undefined	Flash 2	
Cover Open	OFF	Undefined	Flash 2	
Restarting Printer	OFF	OFF	Flash 2	
Fatal Error	Flash 3	Flash 3	Flash 3	
During initializing	OFF	OFF	OFF	
Initializing EEPROM	OFF	OFF	OFF	
Checking RAM	OFF	OFF	OFF	
During initializing EEPROM	Flash 2 (3 times)	Flash 2 (3 times)	Flash 2 (3 times)	
Drum counter being reset	Flash 2 (2 times)	Flash 2 (2 times)	Flash 2 (2 times)	
Forced ROM start-up function Rising	Flash 2	Flash 2	Flash 2	
During initializing	ON and then OFF	ON and then OFF	ON and then OFF	

Flash 1: Slow blinking
Flash 2: Blinking
Flash 3: Fast blinking

5.5 Troubleshooting

If a trouble occurs in the printer, troubleshoot according to the following procedures:



5.5.1 Status Monitor Message List

Table 5-1 lists the statuses and troubles to be displayed on the status monitor in the message format.

Table 5-1

Category	Status Message	Code	Display Content	Remedy
Normal status	Warming Up	10003	Warming-up status	Normal operation
	Online (Ready)	10001	Online (ready) status	Normal operation
	Power Save Mode	10094	Power save status	Normal operation
	Toner Low	10006	The toner amount of the toner cartridge is small.	Normal operation
	Toner Sensor	10093	The toner sensor is faulty.	Replace the toner sensor.
	Change Drum	40093	Life of I/D drum	Change the I/D Unit and reset Drum counter see Section 3.1.1 (1)
	Manual Paper In	10097	The paper is in the manual feed mode.	Normal operation
	Printing In Progress	10098	Printing in progress X=0, Non Warning X=1, Toner Low X=2, 3 Change Drum	Normal operation
	Ejection In Progress	10099	Ejection in progress X=0, Non Warning X=1, Toner Low X=2, 3 Change Drum	Normal operation
	Manual Request Executive Letter Legal 14 Legal 13 A6 A5 A4 B5 Monarch COM-10 DL C5 COM-9	411xx	Request the paper to be set in the manual feed mode. The paper sizes are as follows: Executive, Letter, Legal 14, Legal 13, A4, A5, A6, B5, Monarch, DL, C5, COM-10, COM-9 xx: Paper size in the tray being selected	Set the requested paper in the manual feed mode.

Table 5-1 (Cont'd)

Category	Status Message	Code	Display Content	Remedy
Paper size error	Paper Size Error	30034	Paper of improper size was fed. 2.52" (64 mm) L 15.77" (400.56 mm)	Check the paper. Also check whether more than one sheet of paper were fed simultaneously. To release the error display, open the cover, then close it. If this error occurs frequently, see Section 5.5.2.3.
Paper jam	Paper Input Jam	40077	A paper jam occurred when sheets of paper were being supplied.	Check the paper. To release the error display, close the cover, then close it. If this error occurs frequently, see Section 5.5.2.2-1.
	Paper Feed Jam	40078	A paper jam occurred during paper feeding.	Open the cover, then remove the jammed paper. To release the error display, close the cover. If this error occurs frequently, see Section 5.5.2.2-2.
	Paper Exit Jam	40079	A paper jam occurred during paper ejection.	Open the cover, then remove the jammed paper. To release the error display, close the cover. If this error occurs frequently, see Section 5.5.2.2-3.
Cover open	ID Not Installed	40033		Installed I/D Unit
	Cover Open	40021	The upper cover is open.	To release the error display, close the cover. If this error occurs frequently, replace the power supply board.
Buffer overflow	Page Buffer Overflow	30097	The page buffer overflowed because there are a large number of print data.	To release the error display, press the reset button on the status motor of the printer driver. Install RAM or reduce the number of print data.
Device configuration error	Program ROM Check Error		An error occurred during program ROM check.	Replace program ROM or the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 3.2.1)
	Resident RAM Check Error		An error occurred during resident RAM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 3.2.1)
	EEPROM Check Error		An error occurred during EEPROM check.	Replace the main control board. (When replacing the main control board, also adjust EEPROM data.) (See Section 3.2.1)

Table 5-1 (Cont'd)

Category	Status Message	Code	Display Content	Remedy
Device configuration error	Option RAM Check Error		An error occurred during option RAM check.	Check the connection of the Option RAM PC board. If the option RAM PC board is faulty, replace it.
	Fuser Error	40084	A heater timeout error occurred.	See Section 5.5.2.4.
	Thermister Open Check Error		The thermistor is open.	Replace the heater Assy.
	Thermister Short Check Error		A thermistor short occurred.	Replace the heater Assy.
	Watch Dog Timeout Error		A watchdog timeout occurred.	To release the error display, turn on the power supply again. Replace the main control board.
	Motor Timeout Error		A motor timeout occurred.	To release the error display, turn on the power supply again. Replace the main control board.

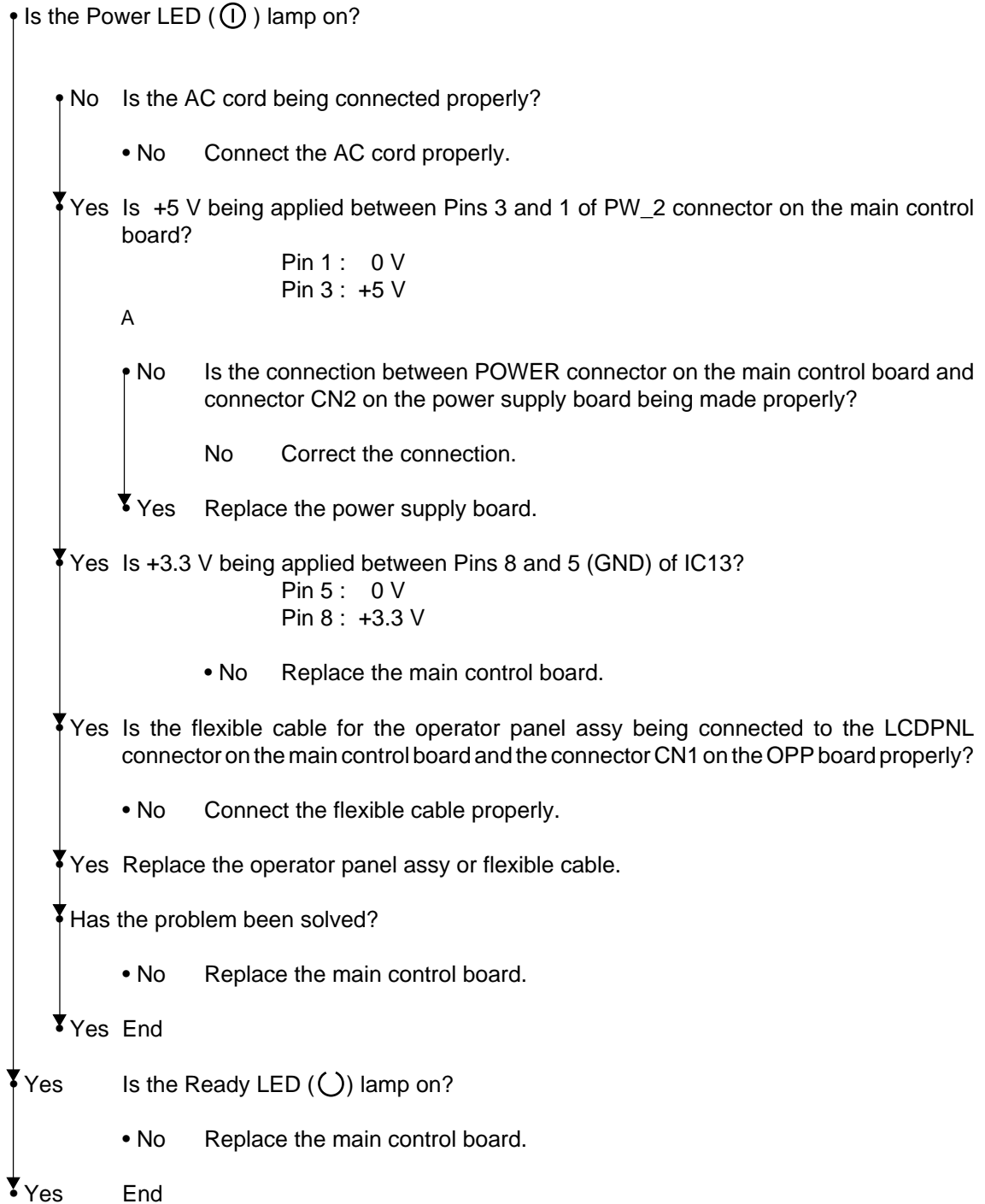
5.5.2 Status Message Troubleshooting

If the problems cannot be corrected by using the status message/problem list, follow the troubleshooting flowcharts given here to deal with them.

No.	Trouble	Flowchart number
1.	The printer does not work normally after the power is turned on.	①
2.	Jam alarm <ul style="list-style-type: none"> — Paper input jam — Paper feed jam — Paper exit jam 	②-1 ②-2 ②-3
3.	Paper size error	③
4.	Fusing unit error	④
5.	SSIO (Synchronous Serial Input/Output) error I/F timeout (no response) between the printer and an optional tray (High Capacity Second Paper Feeder, Power Envelope Feeder).	⑤
6.	Fan error	⑥

① The printer does not work normally after the power is turned on.

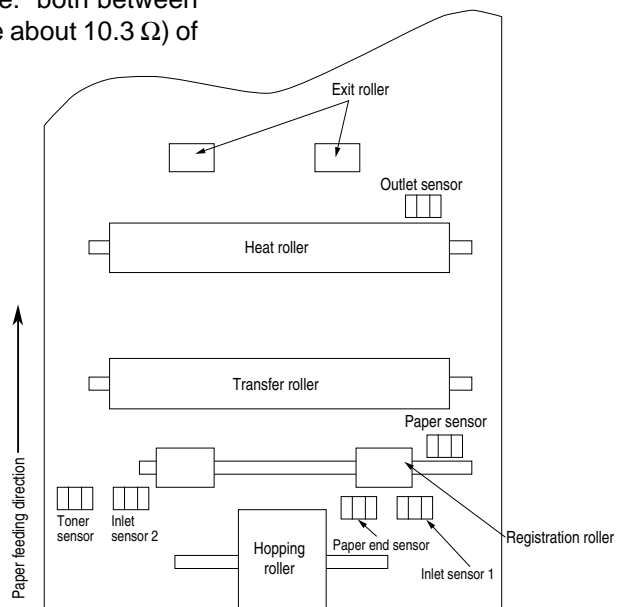
- Turn the power off, then back on.



[JAM error]

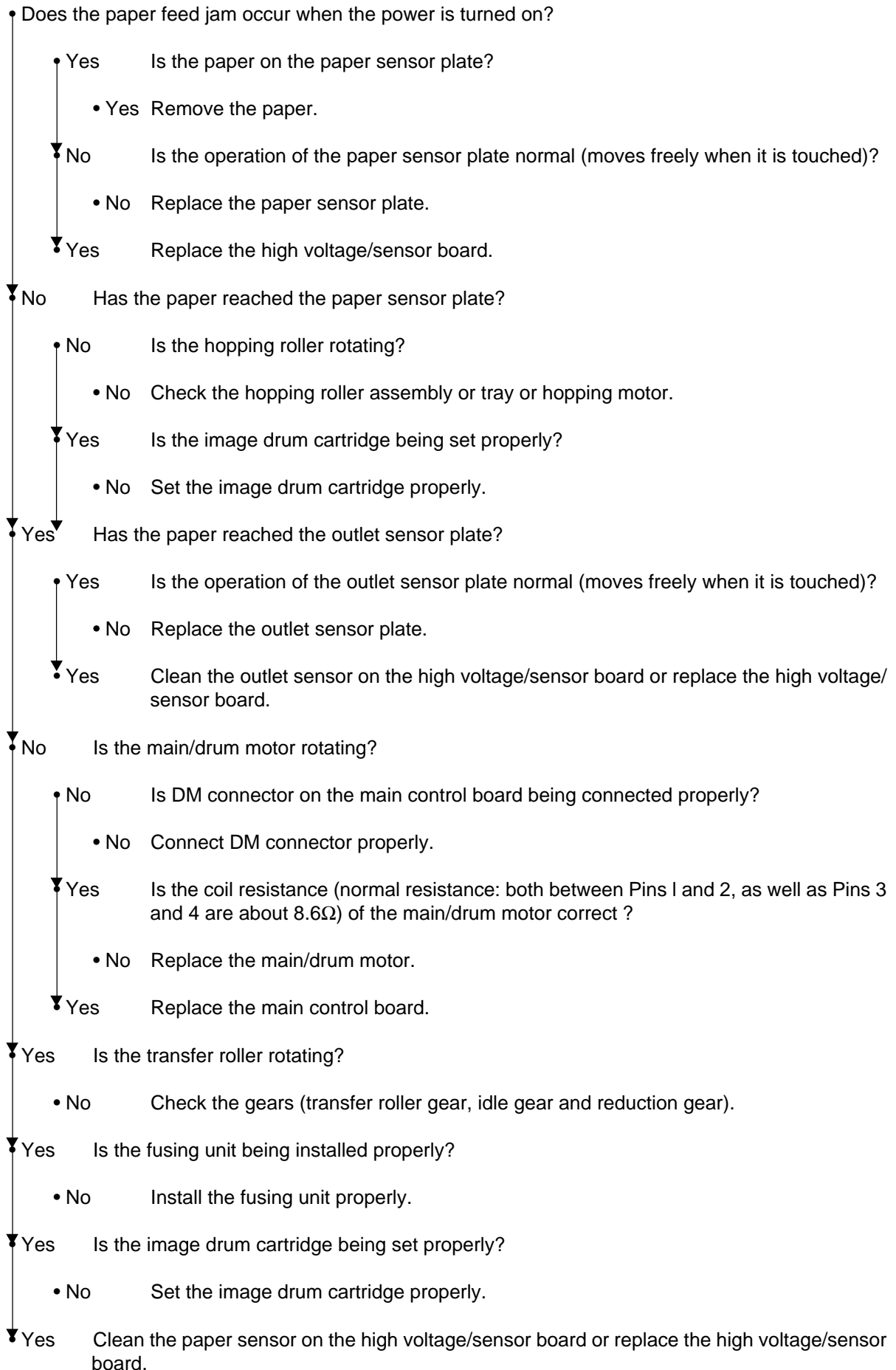
②-1 Paper input jam

- Does the JAM error occur when the power is turned on?
 - Yes Is the paper at the inlet sensor?
 - Yes Remove the paper.
 - No Is the operation of the inlet sensor plate normal (moves freely when it is touched)?
 - No Replace the inlet sensor plate.
 - Yes Clean the inlet sensor on the high voltage/sensor board, or replace the high voltage/sensor board.
- No Does the JAM alarm occur after paper feeding?
 - Yes Is the paper fed to the inlet sensor plate?
 - Yes Is the operation of the input sensor plate normal (moves freely when it is touched)?
 - No Replace the inlet sensor plate.
 - Yes Clean the inlet sensor on the high voltage/sensor board or replace the high voltage/sensor board.
 - No Replace the hopping roller rubber or paper cassette.
- No Is the hopping roller rotating?
 - Yes Set the paper tray properly.
- No Is the hopping motor rotating?
 - Yes Replace the one-way clutch gear of the hopping roller assembly.
- No Is HM connector on the main control board being connected properly?
 - No Connect HM connector properly.
- Yes Is the coil resistance (normal resistance: both between Pins 1 and 2, as well as Pins 3 and 4 are about 10.3 Ω) of the hopping motor normal?
 - No Replace the hopping motor.
- Yes Replace the main control board.



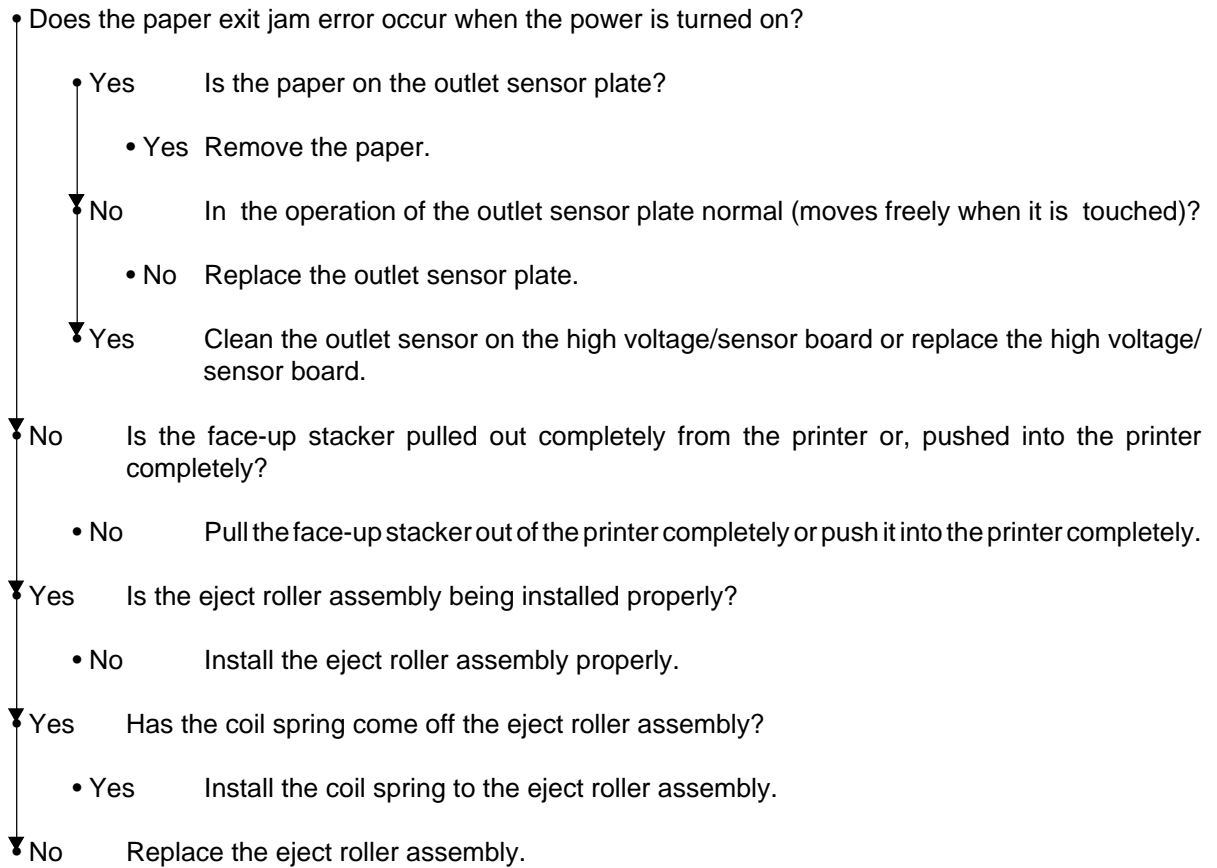
[JAM error]

②-2 Paper feed jam



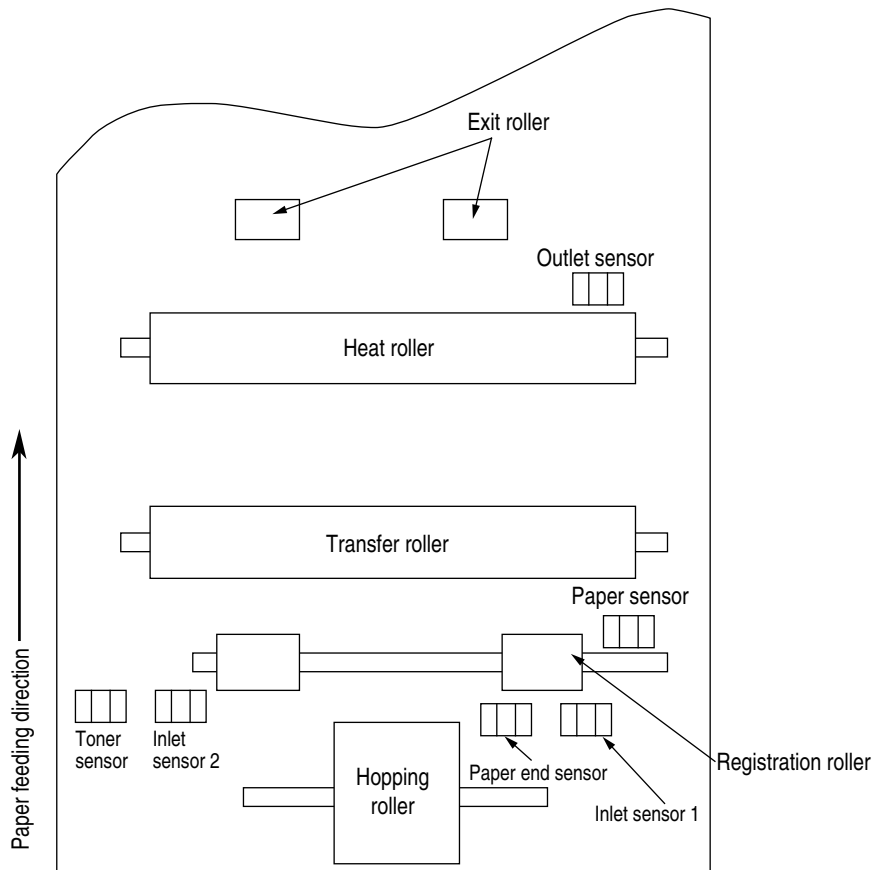
[JAM error]

②-3 Paper exit jam



③ Paper size error

- Is paper of the specified size being used?
 - No Use paper of the specified size.
- Yes Are inlet sensor plates 1 and 2 operating properly (moves freely when they are touched)?
 - No Replace the inlet sensor plate or clean the inlet sensor on the high voltage/sensor board.
- Yes Does the outlet sensor plate operate properly (moves freely when it is touched)?
 - No Replace the outlet sensor plate or clean the outlet sensor on the high voltage/sensor board.
- Yes Replace the high voltage/sensor board.



- ④ Fusing unit error (Status Message : Thermister Open Error
: Thermister Short Check Error
: Fuser Error Heater temp High
: Fuser Error Heater temp Low)

• Turn the power off, then back on again.

- ▼ Yes Is the thermistor open or shorted? Measure the resistance between thermistor contacts (heater contacts $120V/2\Omega$ or $240V/7\Omega$, and thermistor contacts $200K\Omega$ at room temperature) (see Figure 5-2).
- Yes Replace the fusing unit.
- ▼ No Do the thermistor connector is connected to the main control board connector?
- No Connect the thermistor connector properly.
- ▼ Yes Is the heater of the fusing unit turned on (when the heater is turned on, light is emitted)?
- Yes Check the thermistor connector or replace the main control board or the fusing unit.
- ▼ No Is the AC voltage being supplied to the connector for the heater of the power supply board? (see Figure 5-2)
- No Replace the main control board or the power supply board.
- ▼ Yes Check the heater connector cord and the heater connector for poor contact .

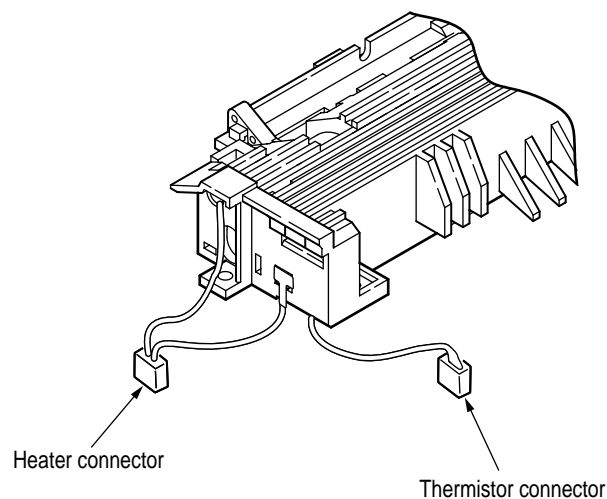
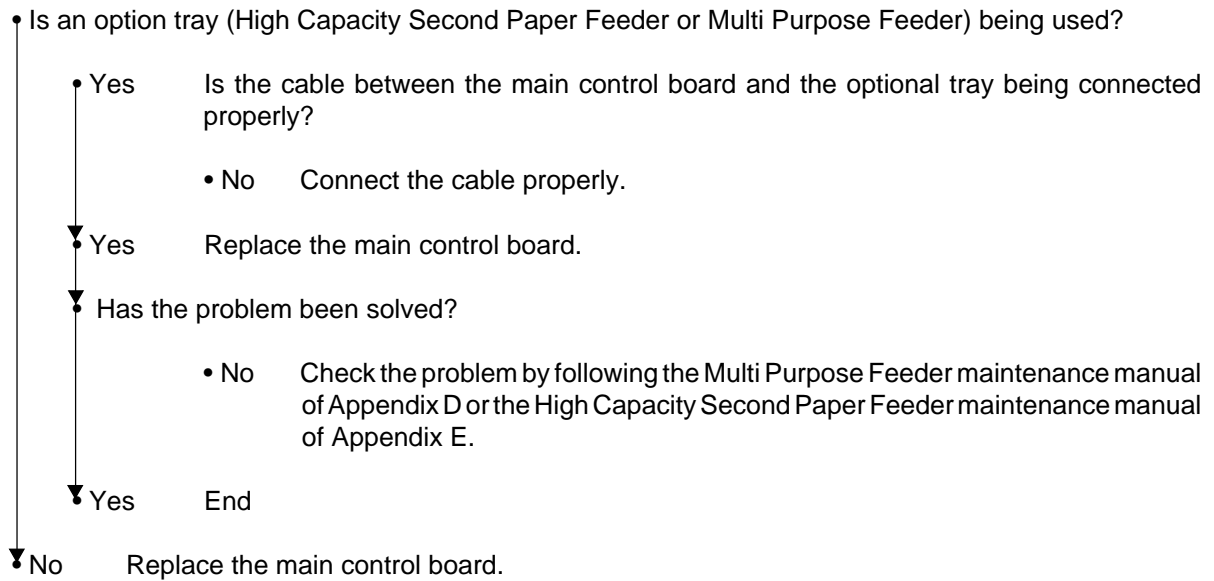
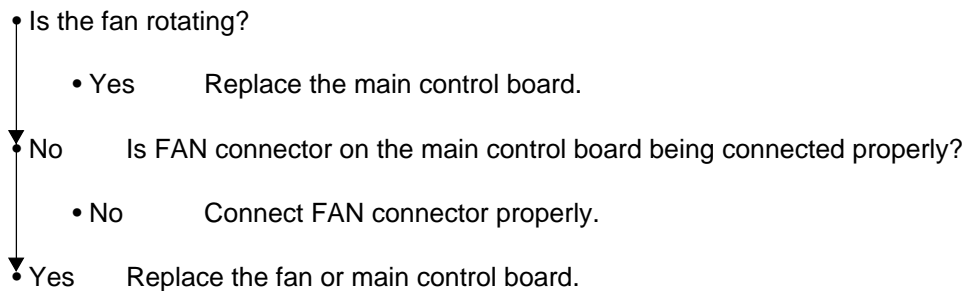


Figure 5-2

⑤ Synchronous serial I/O error (Status Message : SSIO Error) or I/F timeout between printer and optional tray (Status Message : Tray2 Timeout Error or Feeder Timeout Error)



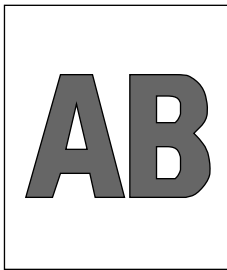
⑥ Fan error (Status Message : FAN Motor Error)



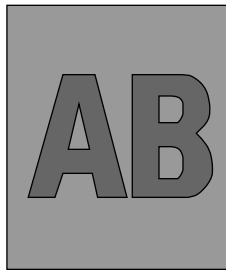
5.5.3 Image Troubleshooting

Procedures for troubleshooting for abnormal image printouts are explained below. Figure 5-3 below shows typical abnormal images.

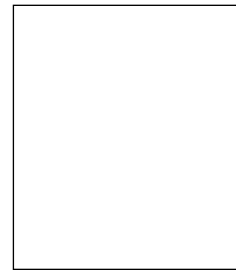
Problem	Flowchart number
Images are light or blurred entirely (Figure 5-3 (A))	①
Dark background density (Figure 5-3 (B))	②
Blank paper is output (Figure 5-3 (C))	③
Black vertical belts or stripes (Figure 5-3 (D))	④
Cyclical defect (Figure 5-3 (E))	⑤
Prints voids	⑥
Poor fusing (images are blurred or peels off when the printed characters and images on the paper are touched by hand)	⑦
White vertical belts or streaks (Figure 5-3 (F))	⑧



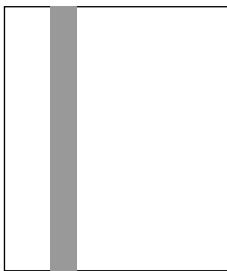
(A) Light or blurred images entirely



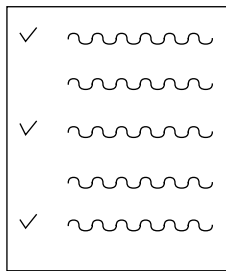
(B) Dark background density



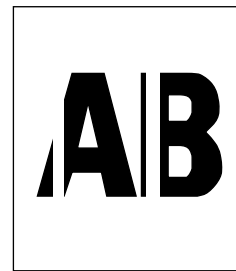
(C) Blank paper



(D) Black vertical belts or stripes



(E) Cyclical defect



(F) White vertical belts or streaks

Figure 5-3

① Images are light or blurred entirely.

• Is toner low (is the TONER LOW message displayed)?

- Yes Supply toner.

▼ No Is paper of the specified grade being used?

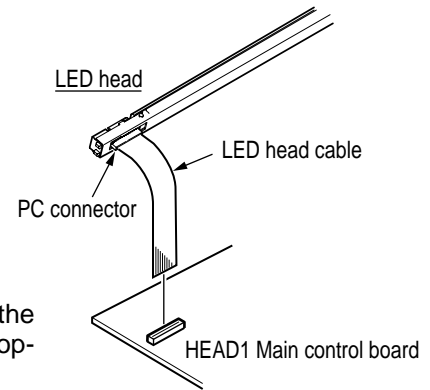
- No Use paper of the specified grade.

▼ Yes Is the lens surface of the LED head dirty?

- Yes Clean the lens.

▼ No Is the LED head being installed properly (check the HEAD connector of the main control board and PC connector on the LED head for proper connection)?

- No Install the LED head properly.



▼ Yes Is the contact plate of the transfer roller in contact with the contact assembly of the power supply/sensor board properly (see Figure 5-5)?

- No Adjust the contact plate of the transfer roller to make a proper contact with the high voltage/sensor board and shaft of the transfer roller.

▼ Yes Are the contact of the developing roller and the contact of the toner supply roller of the image drum cartridge in contact with the contact assembly properly (see Figure 5-4 (A) and (B))?

- No Adjust the contacts of the developing and toner supply roller to make a proper contact with the contact assembly.

▼ Yes Replace the transfer roller.

▼ Has the problem been solved?

- Yes End

▼ No Replace the image drum cartridge.

▼ Has the problem been solved?

- Yes End

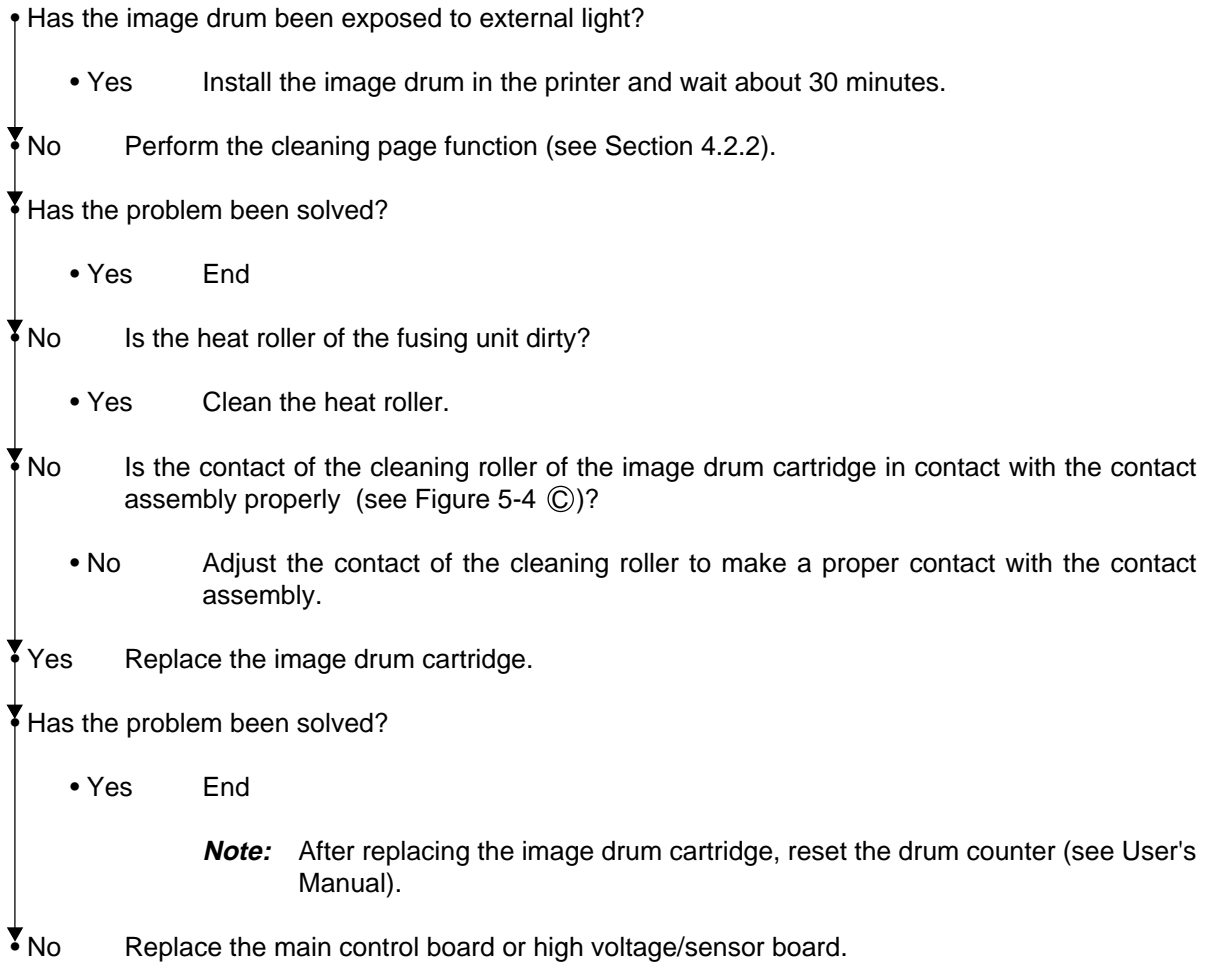
Note: After replacing the image drum cartridge, reset the drum counter (see User's Manual).

▼ No Is the tension between the back-up roller (7.52kg) and the surface of back-up roller normal?

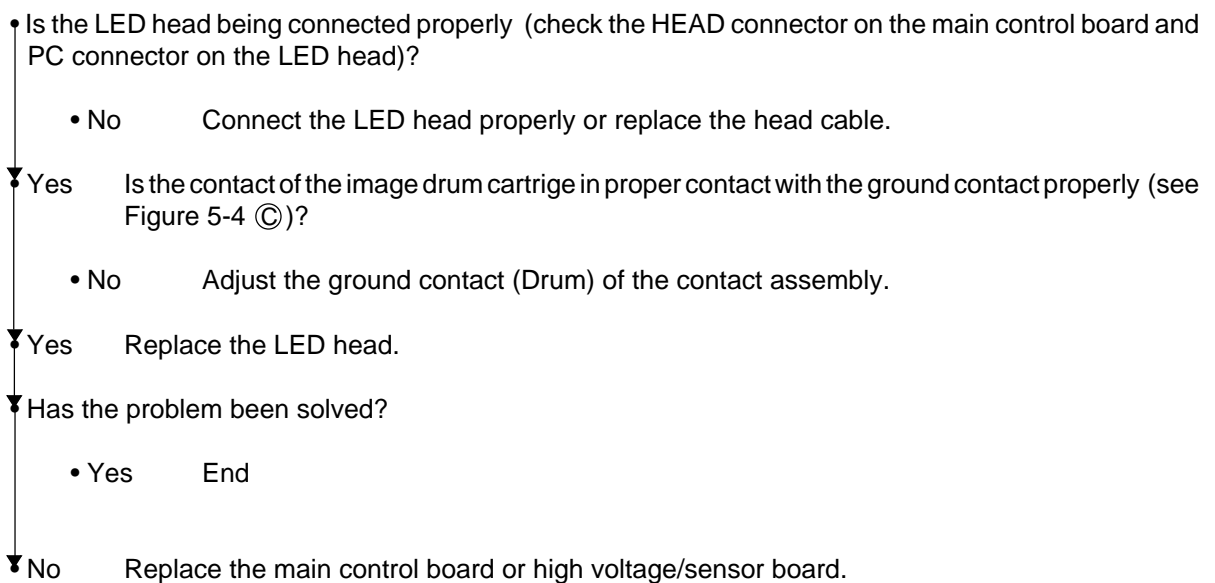
- No Replace the back-up roller or bias spring.

▼ Yes Replace the main control board or high voltage/sensor board.

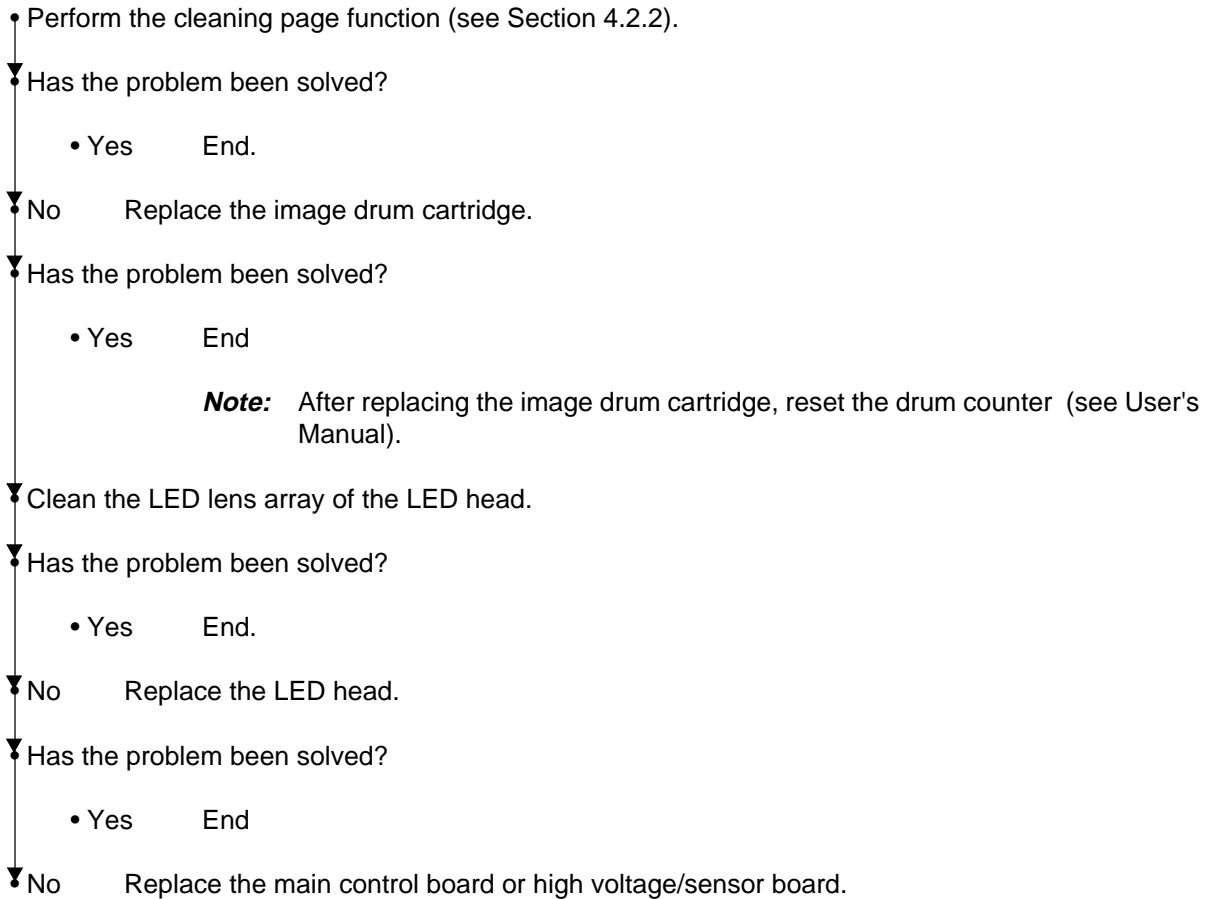
② Dark background density



③ Blank paper is output.



④ Black vertical belts or stripes

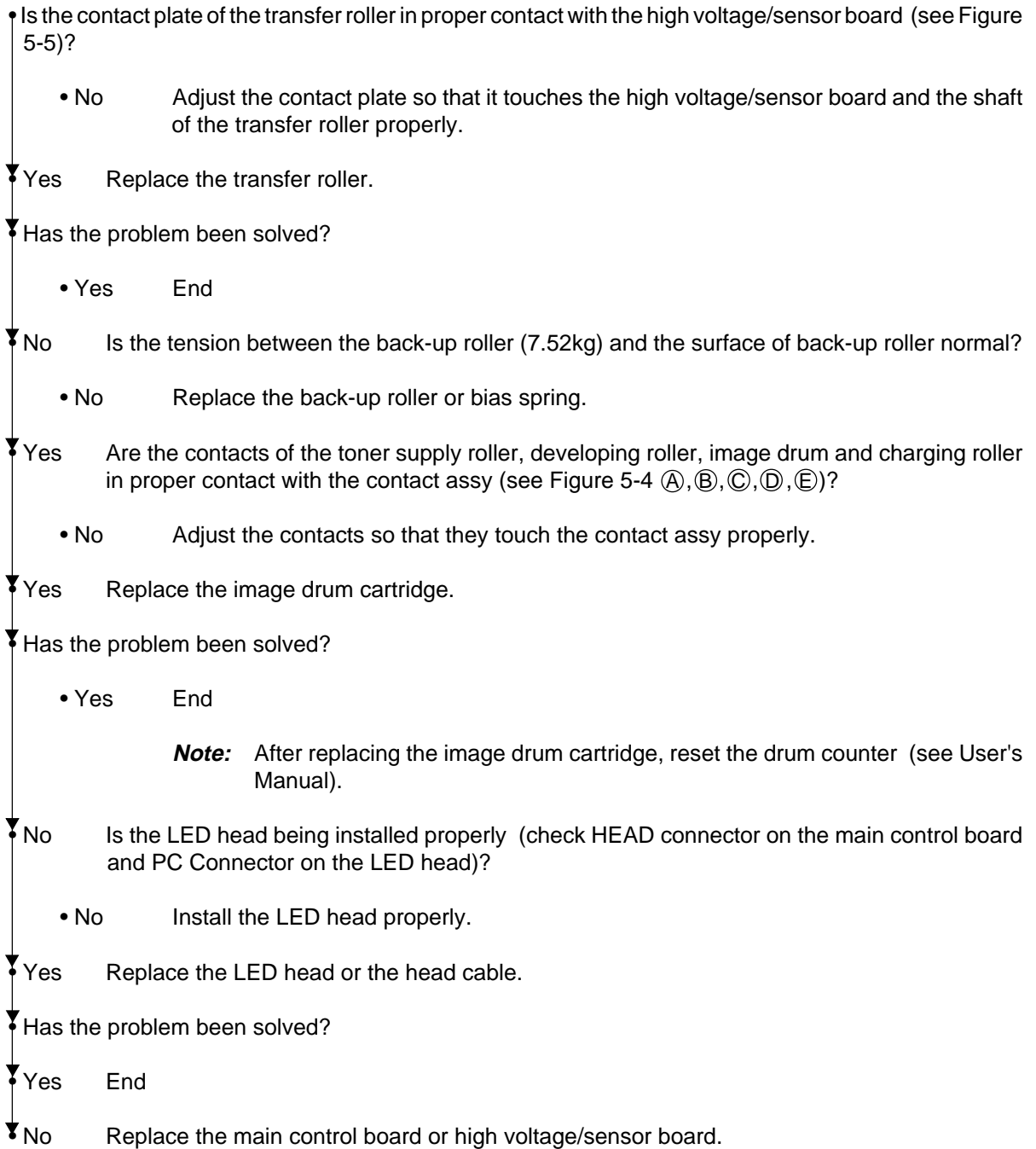


⑤ Cyclical defect

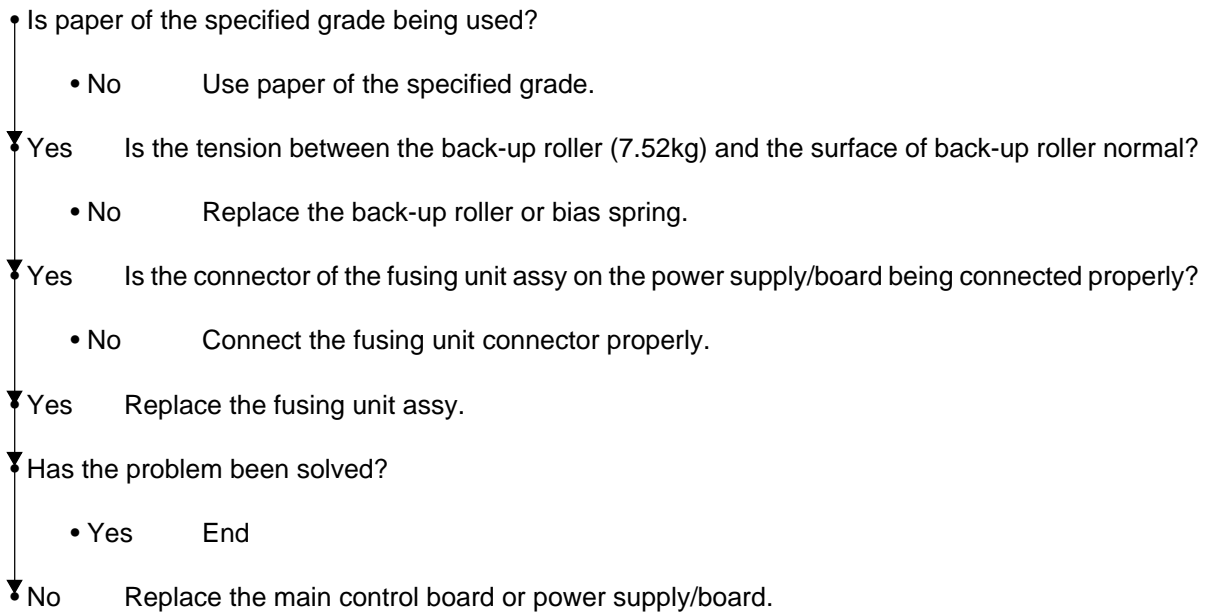
	Frequency	Remedy
Image drum	3.71" (94.2mm)	Replace or clean the image drum cartridge.
Developing roller	1.86" (47.12mm)	Replace the image drum cartridge.
Toner supply roller	2.96" (75.27mm)	Replace the image drum cartridge.
Charging roller	1.21" (30.63mm)	Replace the image drum cartridge.
Cleaning roller	0.93" (23.56mm)	Replace the image drum cartridge.
Transfer roller	1.95" (49.6mm)	Replace the transfer roller.
Heat roller	2.44" (62.0mm)	Replace the fusing unit assy.
Back-up roller	2.73" (69.4mm)	Replace the back-up roller.

Note: After replacing the image drum cartridge, reset the drum counter (see User's Manual).

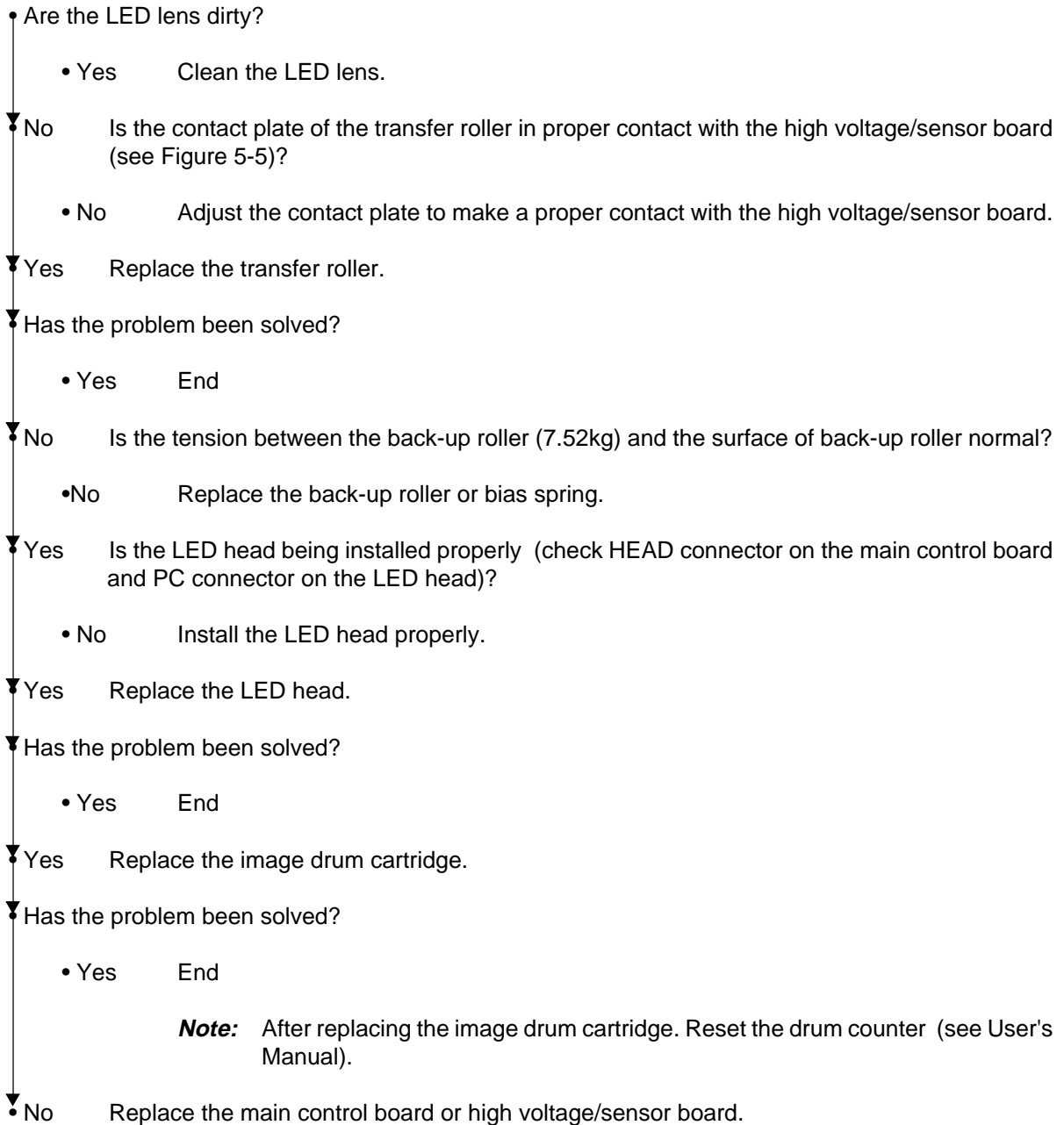
⑥ Prints voids



⑦ Poor fusing (images are blurred or peels off when the printed characters and images on the paper are touched by hand)



⑧ White vertical belts or streaks



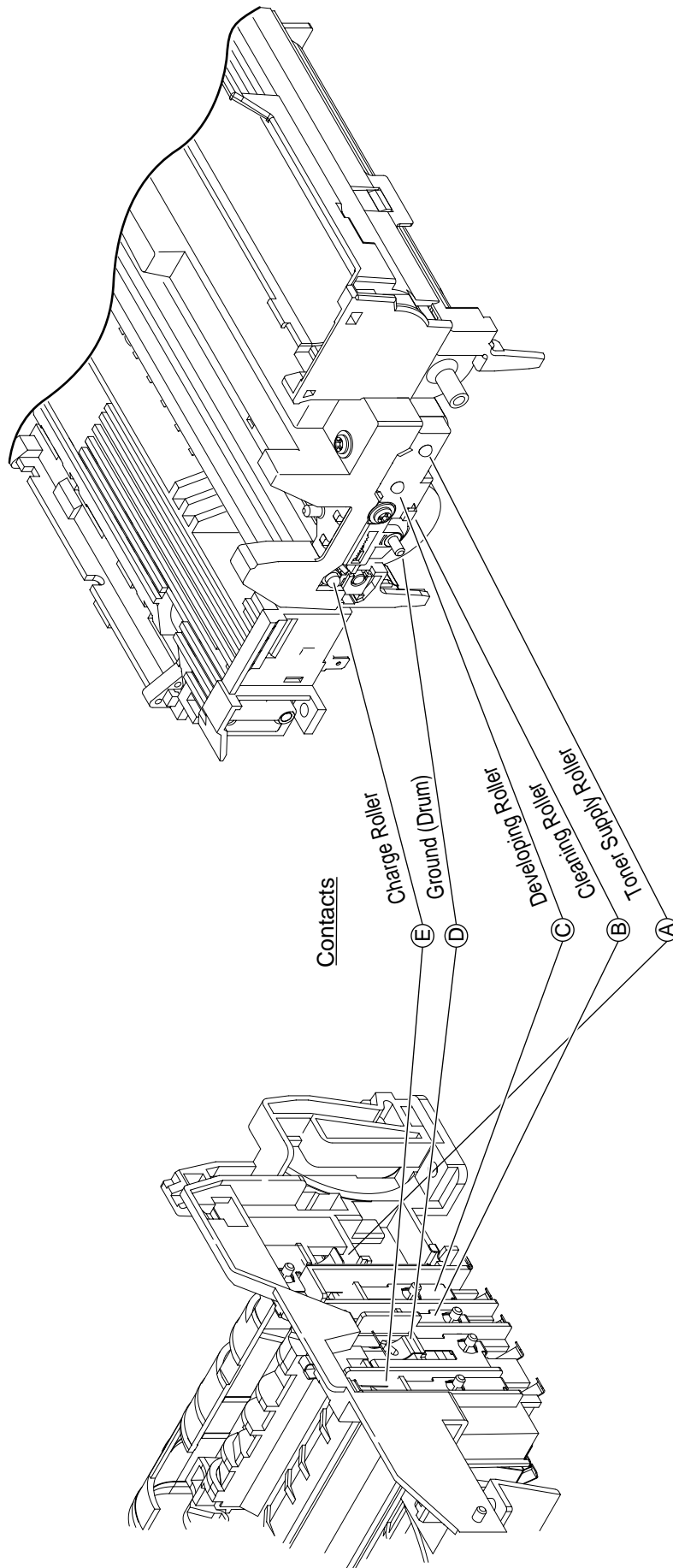


Figure 5-4

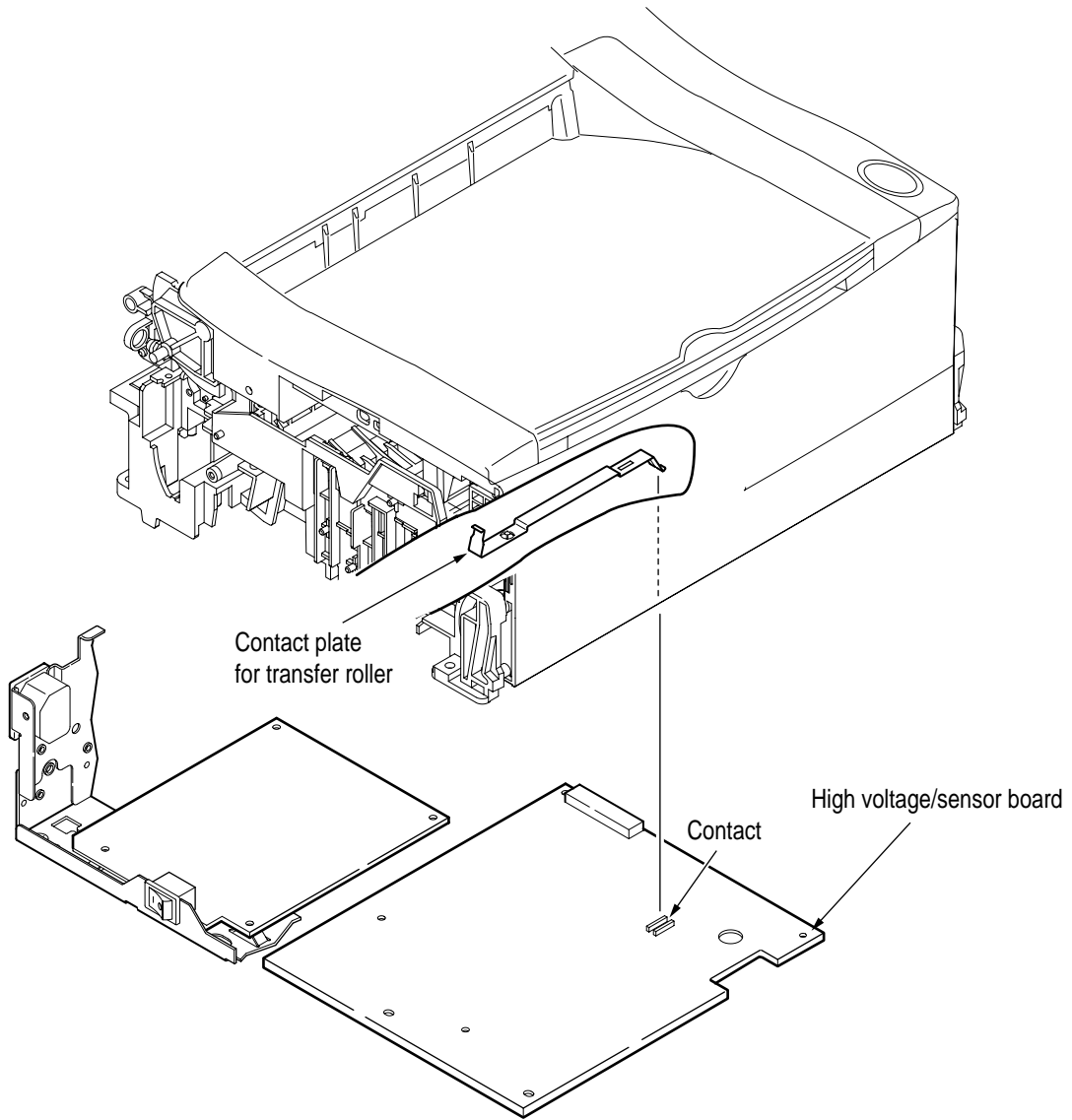
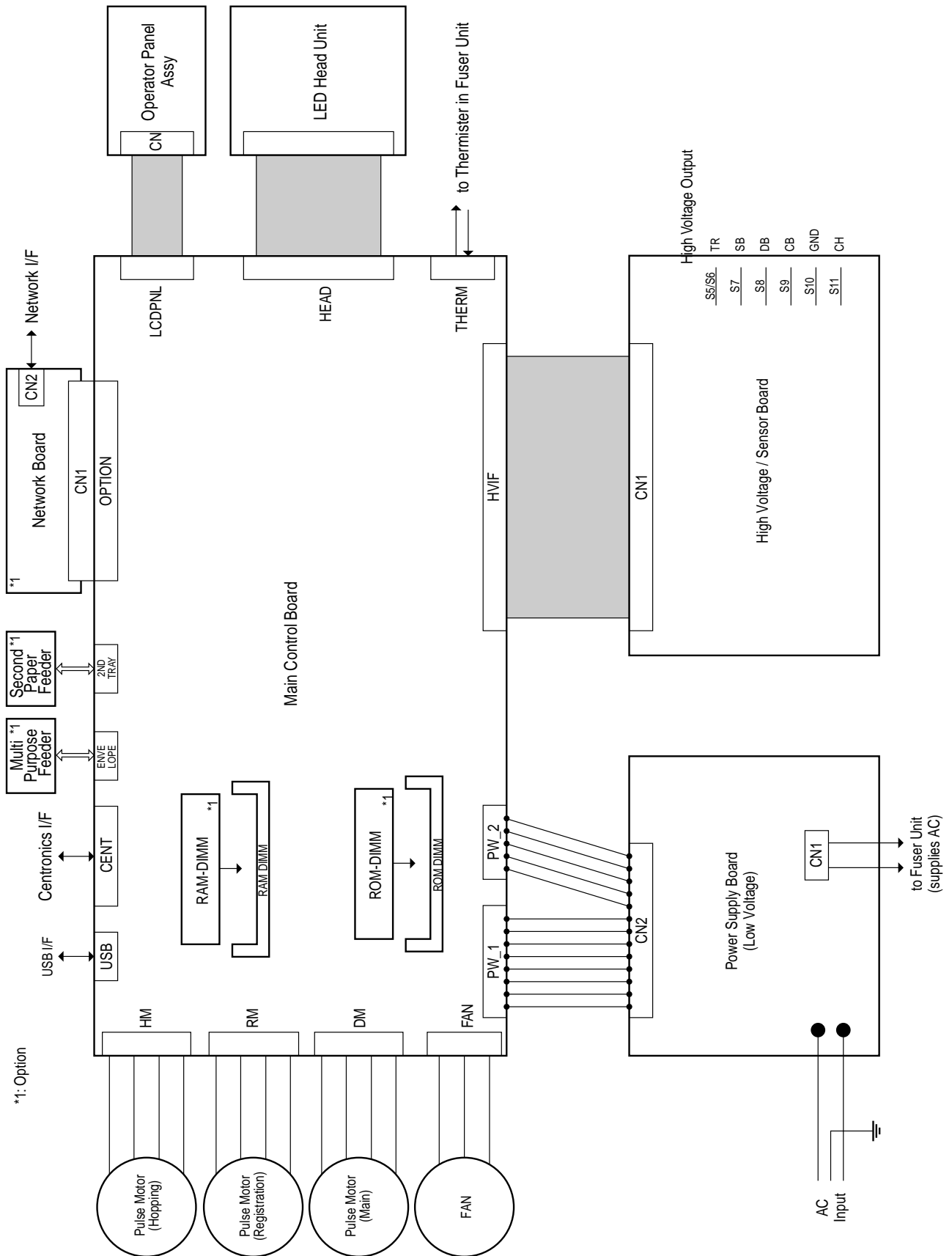


Figure 5-5

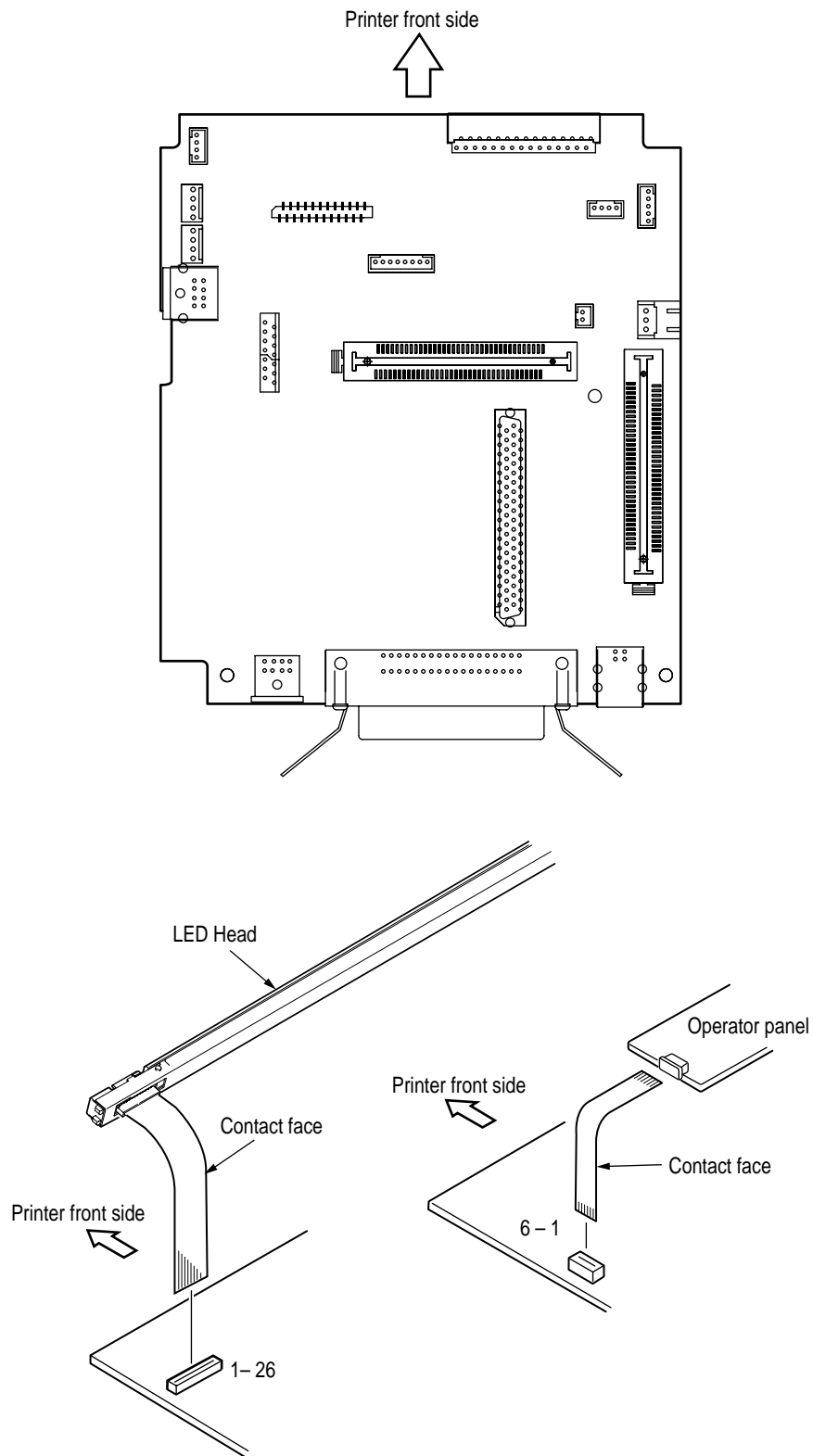
6. WIRING DIAGRAM

6.1 Interconnect Signal Diagram

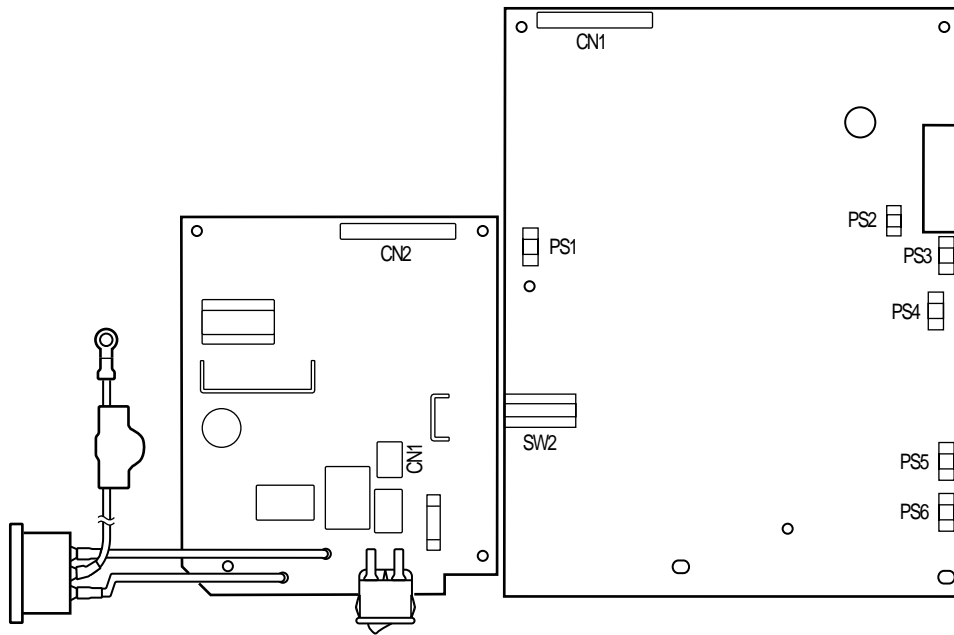


6.2 PCB Layout and Connector Signal List

(1) Main Control Board (GRV PCB)



(2) Power Supply/Sensor Board



- HEAD Connector Pin Assignment
(To LED head)

	PIN NO.	I/O*	Signal	Function
1	1	C	SG	Ground for Logic
	2	O	HDCLK-P	Clock
3	3	C	HDCLK-N	Clock
	4	C	SG	Ground for Logic
5	5	O	HLDL	Load
	6	O	HDSTB1	Hsync/CSN
7	7	O	HDDATA3	Data 3
	8	O	HDDATA2	Data 2
9	9	O	HDDATA1	Data 1
	10	O	HDDATA0	Data 0
11	11	O	HDSTB0	Strobe/SI
	12	O	HDSTB3	SCLK
13	13	O	HDSTB2	SO
	14	O	+3.3V	+3.3V for Logic
15	15	C	0VPHD	Ground for LED
	16	O	HEAD	+5V for LED
17	17	C	0VPHD	Ground for LED
	18	O	HEAD	+5V for LED
19	19	C	0VPHD	Ground for LED
	20	O	HEAD	+5V for LED
21	21	C	0VPHD	Ground for LED
	22	O	HEAD	+5V for LED
23	23	C	0VPHD	Ground for LED
	24	O	HEAD	+5V for LED

* O: Out
C: Common

- LCDPNL Connector Pin Assignment
(To Operator Panel)

		PIN NO.	I/O*	Signal	Function
1		1	O	+5V	+5V
	2	2	O	READY	LED (READY) ON
3		3	O	PAPER	LED (PAPER) ON
	4	4	O	ALARM	LED (ALARM) ON
5		5	I	SW	Switch
	6	6	C	SG	Ground

* I: In
O: Out
C: Common

- ENVELOPE Connector Pin Assignment
(To Multi Purpose Feeder)

		PIN NO.	I/O*	Signal	Function
5	8	1	O	OPPAP-N	Paper Sensor 1
2	7	2	O	OPSCK-N	Clock
1	4	3	O	OPSD-N	Data
3	6	4	I	OPSDP-N	OPT send data
		5	C	OVP	Analog Ground
		6	O	+38V	+38V
		7	C	SG	Logic Ground
		8	O	+5VA	+5V

* I: In
O: Out
C: Common

- 2NDTRAY Connector Pin Assignment
(To 2nd Tray)

		PIN NO.	I/O*	Signal	Function
5	8	1	O	OPPAP-N	Paper Sensor 1
2	7	2	O	OPSCK-N	Clock
1	4	3	O	OPSD-N	Data
3	6	4	I	OPSDP-N	OPT send data
		5	C	OVP	Analog Ground
		6	O	+38V	+38V
		7	C	SG	Logic Ground
		8	O	+5VA	+5V

* I: In
O: Out
C: Common

- HVIF Connector Pin Assignment
(To High Voltage Unit/Sensor Board)

		PIN NO.	I/O*	Signal	Function
1		1	I	WRSNS-N	Write Sensor
	2	2	I	IN1SNS-N	Paper Sensor 1
3		3	I	TONER-N	Toner Sensor
	4	4	I	IN2SNS-N	Paper Sensor 2
5		5	I	PAPER-N	Paper Out Sensor
	6	6	C	SG	Ground
7		7	O	SBPWN-P	SB2 Output
	8	8	O	CB2PWN-P	CB2 Output
9		9	O	DB1PWM	DB1 Output
	10	10	C	SG	Ground
11		11	O	CB1PWM	Cb1 Output
	12	12	C	SG	Ground
13		13	I	TRI_FB	TR1 Current Feedback
	14	14	I	TRV_FB	TR1 Voltage Feedback
15		15	I	DB2_V_FB	DB2 Voltage Feedback
	16	16	I	CHI	CH Current Feedback
17		17	I	CH_V_FB	CH Voltage Feedback
	18	18	I	DB_I	DB Current Feedback
19		19	I	SB_V_FB	SB2 Voltage Feedback
	20	20	C	SG	Ground
21		21	O	CHPWM-P	CH Output Control
	22	22	O	DB2PWM	DB2 Output
23		23	O	TR2PWM-P	TR2 output
	24	24	O	TR1PWM-P	TR1 Output Control
25		25	O	+5V	+5V
	26	26	O	+5V	+5V
27		27	C	SG	Ground
	28	28	C	SG	Ground
29		29	I	OUTSNS-N	Out Sensor
	30	30	I	CVOPN-N	Cover Open

* I: In
O: Out
C: Common

- PW_1 Connector Pin Assignment
(To Power Supply Unit)

	PIN NO.	I/O*	Signal	Function
1	1	I	+38V	+38V
2	2	I	+38V	+38V
3	3	C	0VP	Analog Ground
4	4	C	0VP	Analog Ground
5	5	I	0VPHD	Ground for LED
6	6	I	0VPHD	Ground for LED
7	7	I	HEAD	+5V for LED
8	8	I	HEAD	+5V for LED

* I: In
O: Out
C: Common

- PW_2 Connector Pin Assignment
(To Power Supply Unit)

	PIN NO.	I/O*	Signal	Function
1	1	C	SG	Ground for Logic
2	2	C	SG	Ground for Logic
3	3	I	+5V	+5V for Logic
4	4	I	+5V	+5V for Logic
5	5	O	HEATON_N	Heater On

* I: In
O: Out
C: Common

- THERM Connector Pin Assignment
(To Thermistor)

	PIN NO.	I/O*	Signal	Function
1	1	O	+5V	+5V
2	2	I	THERM	Heater

* I: In
O: Out

• OPTION Connector Pin Assignment
(To Option Board [Network or RS232C])

Pin No.	I/O*	Signal	Function	Pin No.	I/O*	Signal	Function				
41		01	01	01	C	SG	Ground	41	C	SG	Ground
	42		02	02	C	SG	Ground	42	C	SG	Ground
43		03	03	03	O	PPGNT0-N	Bus Grant (PCI)	43	I/O	PPPERR-N	Parity Error (PCI)
	44		04	04	I/O	PPDVSL-N	Device select (PCI)	44	I/O	PPSERR-N	System Error (PCI)
45		05	05	05	I/O	PPTRDY-N	Target Ready (PCI)	45	I/O	PPSTOP-N	Stop (PCI)
	46		06	06	I/O	PPFRM-N	Frame (PCI)	46	I/O	PPIRDY-N	Initiator Ready
47		07	07	07		NC	N.C.	47	I/O	PPPAR	Parity (PCI)
	48		08	08		NC	N.C.	48		NC	N.C.
49		09	09	09		NC	N.C.	49		NC	N.C.
	50		10	10	O	OPSCC_RXD	RXD (RS232C)	50	I	OPSCC_TXD	TXD (RS232C)
51		11	11	11	O	OPSCC_DSR	DSR (RS232C)	51	I	OPSCC_DTR	DTR (RS232C)
	52		12	12	I/O	PPC_BE3	Command/Byte Enable 3 (PCI)	52	O	PPCLK0	Clock (PCI)
53		13	13	13	I/O	PPC_BE1	Command/Byte Enable 1 (PCI)	53	I/O	PPC_BE2	Command/Byte Enable 2 (PCI)
	54		14	14	I	PRINT0-N	Interrupt (PCI)	54	I/O	PPC_BE0	Command/Byte Enable 0 (PCI)
55		15	15	15	O	PERIWR-N	FlashROM Write Enable	55	I	PPREQ0-N	Bus Request (PCI)
	56		16	16	O	NICFROM_CS	FlashROM Chip Select	56	O	PERIRD-N	FlashROM Read Enable
57		17	17	17	I/O	SDT22	AD Bus 22	57	I/O	SDT23	AD Bus 23
	58		18	18	I/O	SDT20	AD Bus 20	58	I/O	SDT21	AD Bus 21
59		19	19	19	C	SG	Ground	59	C	SG	Ground
	60		20	20	C	SG	Ground	60	C	SG	Ground
61		21	21	21	I/O	SDT18	AD Bus 18	61	I/O	SDT19	AD Bus 19
	62		22	22	I/O	SDT16	AD Bus 16	62	I/O	SDT17	AD Bus 17
63		23	23	23	I/O	SDT25	AD Bus 25	63	I/O	SDT24	AD Bus 24
	64		24	24	I/O	SDT27	AD Bus 27	64	I/O	SDT26	AD Bus 26
65		25	25	25	I/O	SDT29	AD Bus 29	65	I/O	SDT28	AD Bus 28
	66		26	26	I/O	SDT31	AD Bus 31	66	I/O	SDT30	AD Bus 30
67		27	27	27	I/O	SDT9	AD Bus 9	67	I/O	SDT8	AD Bus 8
	68		28	28	I/O	SDT11	AD Bus 11	68	I/O	SDT10	AD Bus 10
69		29	29	29	I/O	SDT13	AD Bus 13	69	I/O	SDT12	AD Bus 12
	70		30	30	I/O	SDT15	AD Bus 15	70	I/O	SDT14	AD Bus 14
71		31	31	31	I/O	SDT6	AD Bus 6	71	I/O	SDT7	AD Bus 7
	72		32	32	I/O	SDT4	AD Bus 4	72	I/O	SDT5	AD Bus 5
73		33	33	33	I/O	SDT2	AD Bus 2	73	I/O	SDT6	AD Bus 3
	74		34	34	I/O	SDT0	AD Bus 0	74	I/O	SDT1	AD Bus 1
75		35	35	35	I	OPNIC-N	NIC Detect	75	I	OPNICSW-N	NIC Push Switch
	76		36	36	O	RESET-N	Reset	76	I	OPSCC-N	RS232C Detect
77		37	37	37		NC	N.C.	77	C	SG	Ground
	78		38	38	C	SG	Ground	78	C	SG	Ground
79		39	39	39	C	SG	Ground	79	O	+5V	+5V
	80		40	40	O	+5V	+5V	80	O	+5V	+5V

* O : Out
I : In
C : Common

• FAN Connector Pin Assignment
(To Fan)

	PIN NO.	I/O*	Signal	Function
1	1	O	FANPOW	Power Supply for Fan driving
2	2	C	SG	Ground
3	3	I	FANALM-P	Fan Alarm

* I: In
O: Out
C: Common

- USB Connector Pin Assignment (USB I/F)

1	3
2	4

PIN NO.	I/O*	Signal	Description
1	I	VCC	VCC
2	I/O	D-	D-
3	I/O	D+	D+
4	C	SG	Ground

* I: In
O: Out
C: Common

- CENT Connector Pin Assignment (IEEE1284 I/F)

Pin No.	I/O*	Signal	Function	Pin No.	I/O*	Signal	Function
1	I	STB-N	Strobe	19	C	SG	Logic Ground
2	C	DATA0-P	Data0	20	C	SG	Logic Ground
3	C	DATA1-P	Data1	21	C	SG	Logic Ground
4	C	DATA2-P	Data2	22	C	SG	Logic Ground
5	C	DATA3-P	Data3	23	C	SG	Logic Ground
6	C	DATA4-P	Data4	24	C	SG	Logic Ground
7	C	DATA5-P	Data5	25	C	SG	Logic Ground
8	C	DATA6-P	Data6	26	C	SG	Logic Ground
9	C	DATA7-P	Data7	27	C	SG	Logic Ground
10	O	ACK-N	Acknowledge	28	C	SG	Logic Ground
11	O	BUSY-P	Busy	29	C	SG	Logic Ground
12	O	PE-P	Paper End	30	C	SG	Logic Ground
13	O	SEL-P	Select	31	I	IPRIM-N	Iprime
14	I	AUTOFEED-N	Auto Feed	32	O	FAULT-N	Fault
15		NC	N.C.	33	C	SG	Logic Ground
16	C	SG	Logic Ground	34		NC	N.C.
17	C	FG	Frame Ground	35	O	HILEVEL	High Level
18	O	5VA	+5V	36	I	SELIN-N	Select In

* O : Out
I : In
C : Common

- HM Connector Pin Assignment
(To Hopping Motor)

	PIN NO.	I/O*	Signal	Function
1	1	O	HMPH1-P	Coil 1-P
2	2	O	HMPH1-N	Coil 1-N
3	3	O	HMPH2-P	Coil 2-P
4	4	O	HMPH2-N	Coil 2-N

* O: Out

- RM Connector Pin Assignment
(To Resistration Motor)

	PIN NO.	I/O*	Signal	Function
1	1	O	RMPH1-P	Coil 1-P
2	2	O	RMPH1-N	Coil 1-N
3	3	O	RMPH2-P	Coil 2-P
4	4	O	RMPH2-N	Coil 2-N

* O: Out

- DM Connector Pin Assignment
(To Main Motor)

	PIN NO.	I/O*	Signal	Function
1	1	O	DMPH1-P	Coil 1-P
2	2	O	DMPH1-N	Coil 1-N
3	3	O	DMPH2-P	Coil 2-P
4	4	O	DMPH2-N	Coil 2-N

* O: Out

- ROM_DIMM Connector Pin Assignment

	Pin No.	I/O*	Signal	Function
01	01	C	SG	Ground
	02		NC	N.C.
03	03		NC	N.C.
	04		NC	N.C.
05	05		NC	N.C.
	06		NC	N.C.
07	07		NC	N.C.
	08		NC	N.C.
09	09		NC	N.C.
	10	O	+3.3V	+3.3V
11	11		NC	N.C.
	12		NC	N.C.
13	13		NC	N.C.
	14		NC	N.C.
15	15	C	SG	Ground
	16	C	SG	Ground
17	17		NC	N.C.
	18		NC	N.C.
19	19		NC	N.C.
	20		NC	N.C.
21	21	I/O	DBUS11	Data Bus 11
	22	I/O	DBUS4	Data Bus 4
23	23	I/O	DBUS3	Data Bus 3
	24	I/O	DBUS12	Data Bus 12
25	25	I/O	DBUS10	Data Bus 10
	26	I/O	DBUS5	Data Bus 5
27	27	C	SG	Ground
	28	C	SG	Ground
29	29	I/O	DBUS2	Data Bus 2
	30	O	+3.3V	+3.3v
31	31	I/O	DBUS9	Data Bus 9
	32	I/O	DBUS13	Data Bus 13
33	33	I/O	DBUS1	Data Bus 1
	34	I/O	DBUS6	Data Bus 6
35	35	I/O	DBUS8	Data Bus 8
	36	I/O	DBUS14	Data Bus 14

	Pin No.	I/O*	Signal	Function
37	37	I/O	DBUS0	Data Bus 0
	38	I/O	DBUS7	Data Bus 7
39	39	C	SG	Ground
	40	C	SG	Ground
41	41	O	WBEN0	Write Enable
	42	I/O	DBUS15	Data Bus 15
43	43	O	CPU_CS3-N	Chip select 3
	44	O	CPU_OE-N	Output Enable
45	45	O	ABUS14	Address Bus 14
	46	O	CPU_CS2-N	Chip select 2
47	47	O	ABUS15	Address Bus 15
	48	O	ABUS30	Address Bus 30
49	49	O	ABUS16	Address Bus 16
	50	O	ABUS29	Address Bus 29
51	51	O	ABUS17	Address Bus 17
	52	O	ABUS28	Address Bus 28
53	53	O	ABUS18	Address Bus 18
	54	O	ABUS27	Address Bus 27
55	55	O	ABUS19	Address Bus 19
	56	O	ABUS26	Address Bus 26
57	57	O	ABUS20	Address Bus 20
	58	O	ABUS25	Address Bus 25
59	59	O	ABUS21	Address Bus 21
	60	O	ABUS24	Address Bus 24
61	61	O	+3.3V	+3.3v
	62	O	ABUS23	Address Bus 23
63	63	O	ABUS22	Address Bus 22
	64	O	ABUS13	Address Bus 13
65	65	O	ABUS11	Address Bus 11
	66	O	ABUS12	Address Bus 12
67	67	O	ABUS10	Address Bus 10
	68	O	ABUS9	Address Bus 9
69	69	O	ABUS8	Address Bus 8
	70	O	ABUS7	Address Bus 7
71	71	O	RESET-N	Reset
	72	C	SG	Ground

* O : Out
 I : In
 C : Common

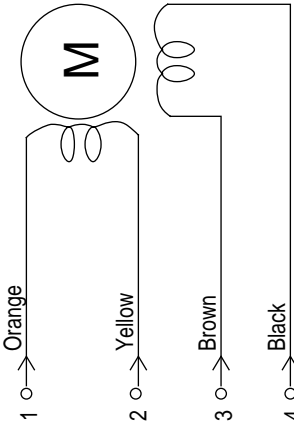
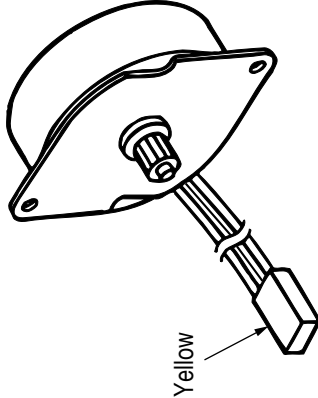
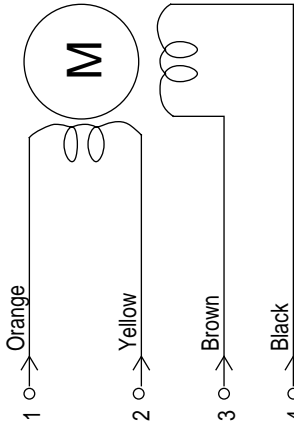
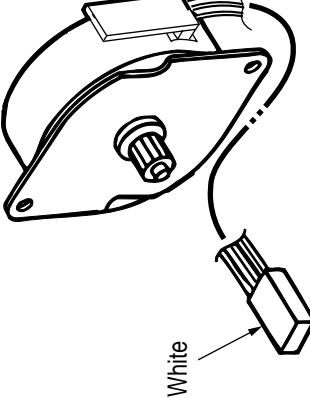
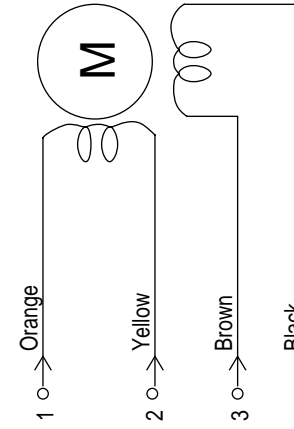
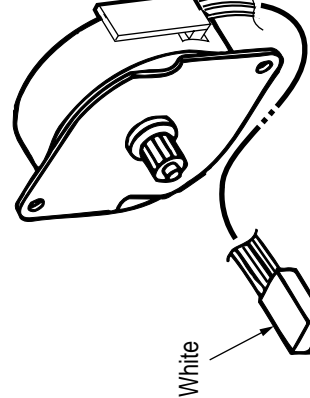
- RAM_DIMM Connector Pin Assignment

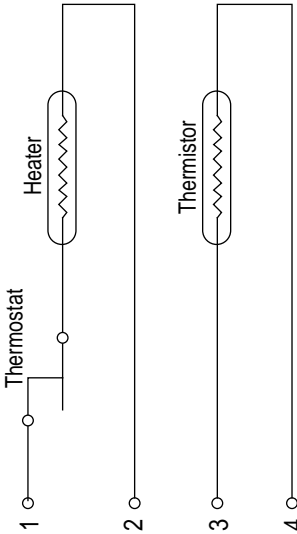
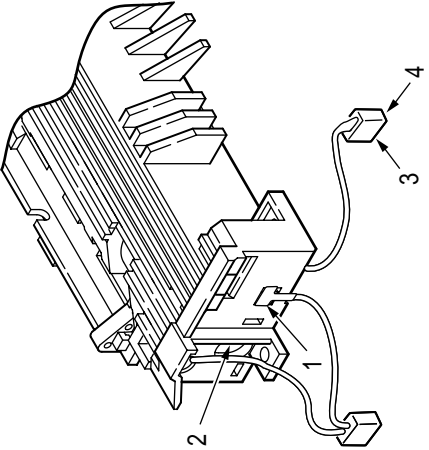
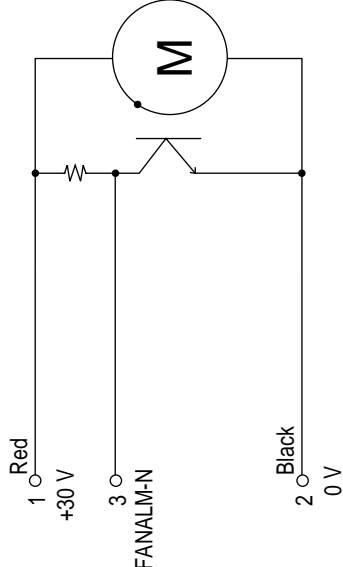
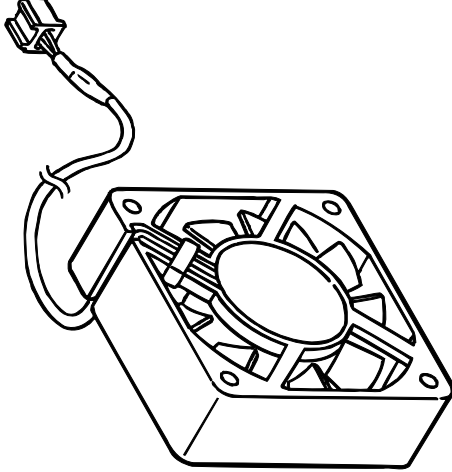
	Pin No.	I/O*	Signal	Function
01	01	C	SG	Ground
02	02		NC	N.C.
03	03		NC	N.C.
04	04		NC	N.C.
05	05		NC	N.C.
06	06		NC	N.C.
07	07		NC	N.C.
08	08		NC	N.C.
09	09		NC	N.C.
10	10	O	+3.3V	+3.3V
11	11		NC	N.C.
12	12		NC	N.C.
13	13		NC	N.C.
14	14		NC	N.C.
15	15	C	SG	Ground
16	16	C	SG	Ground
17	17		NC	N.C.
18	18		NC	N.C.
19	19		PERIRD-N	N.C.
20	20		NC	N.C.
21	21		NC	N.C.
22	22	O	RAM_CS2-N	Chip select 2
23	23		NC	N.C.
24	24	O	SAD3	Address Bus 3
25	25	O	RAM_CLK1	Clock
26	26	O	SAD2	Address Bus 2
27	27	C	SG	Ground
28	28	C	SG	Ground
29	29	O	SAD4	Address Bus 4
30	30	O	+3.3V	+3.3v
31	31	O	SAD5	Address Bus 5
32	32	O	SAD1	Address Bus 1
33	33	O	SAD6	Address Bus 6
34	34	O	SAD0	Address Bus 0
35	35	O	SAD7	Address Bus 7
36	36	O	SAD10	Address Bus 10

	Pin No.	I/O*	Signal	Function
37	37	O	SAD8	Address Bus 8
38	38	O	SAD13	Address Bus 13
39	39	C	SG	Ground
40	40	C	SG	Ground
41	41	O	SAD9	Address Bus 9
42	42	O	SAD12	Address Bus 12
43	43	O	SAD11	Address Bus 11
44	44	O	RAM_CS1-N	Chip select 1
45	45		PERIWR-N	Address Bus 14
46	46	O	RAM_RAS-N	Row Address
47	47	O	RAM_CKE-N	Clock Enable
48	48	C	SG	Ground
49	49	O	RAM_CLK1	Clock
50	50	O	RAM_CAS-N	Column Address Strobe
51	51	O	RAM_DQM1	Byte Enable 1
52	52	O	RAM_WE-N	Write Enable
53	53	I/O	SDT8	Data Bus 8
54	54	O	RAM_DQM0	Write Enable 0
55	55	I/O	SDT9	Data Bus 9
56	56	I/O	SDT7	Data Bus 7
57	57	I/O	SDT10	Data Bus 10
58	58	I/O	SDT6	Data Bus 6
59	59	I/O	SDT11	Data Bus 11
60	60	I/O	SDT5	Data Bus 5
61	61	O	+3.3V	+3.3v
62	62	I/O	SDT4	Data Bus 4
63	63	I/O	SDT12	Data Bus 12
64	64	I/O	SDT3	Data Bus 3
65	65	I/O	SDT13	Data Bus 13
66	66	I/O	SDT2	Data Bus 2
67	67	I/O	SDT14	Data Bus 14
68	68	I/O	SDT1	Data Bus 1
69	69	I/O	SDT15	Data Bus 15
70	70	I/O	SDT0	Data Bus 0
71	71	I	OPRAM-N	RAM-DIMM Detect
72	72	C	SG	Ground

* O : Out
 I : In
 C : Common

6.3 Resistance Check

Unit	Circuit Diagram	Illustration	Resistance
Registration motor			<p>Between Pins 1 and 2: 7.9Ω Between Pins 3 and 4: 7.9Ω</p>
Main/drum motor			<p>Between Pins 1 and 2: 8.6Ω Between Pins 3 and 4: 8.6Ω</p>
Hopping motor			<p>Between Pins 1 and 2: 10.3Ω Between Pins 3 and 4: 10.3Ω</p>

Unit	Circuit Diagram	Illustration	Resistance
Fusing unit	 <p>The diagram shows two separate circuits. The first circuit connects pin 1 to pin 2 through a thermostat and a heater. The second circuit connects pin 3 to pin 4 through a thermistor.</p>	 <p>The illustration shows a rectangular component with four pins. Pin 1 is on the left, pin 2 is on the right, pin 3 is at the top, and pin 4 is at the bottom.</p>	<p>Between Pins 1 and 2: 120V 2Ω 240V 7Ω Between Pins 3 and 4: 200KΩ (at room temperature)</p>
Fan	 <p>The diagram shows a motor (M) connected to three pins. Pin 1 (Red, +30V) is connected to one terminal of the motor. Pin 3 (FANALIM-N) is connected to the other terminal of the motor. Pin 2 (Black, 0V) is connected to the ground terminal of the motor.</p>	 <p>The illustration shows a square fan unit with a cable attached to the top-left corner.</p>	

APPENDIX A RS-232C SERIAL INTERFACE (option)

1) Connector

- Printer side : 25-pin receptacle
Type DB-25S (made by Canon) or equivalent
- Cable side : 25-pin plug
Type DB-25S (made by Canon)
Shell
Type DB-C8-J10-F2-1 (made by Nihon Kouku Denshi) or equivalent

Note: Plug shall be fixable with a lock screw.

2) Cable

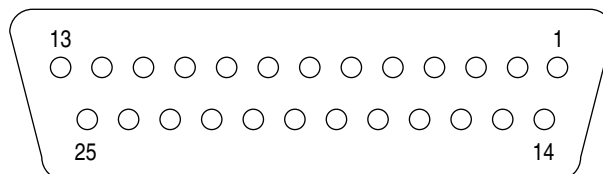
- Cable length : 6 ft (1.8 m) max. (cable shall be shielded)

Note: Cable is not provided.

3) Interface signal

Pin No.	Signal name	Abbreviation	Signal direction	Functions
1	Frame Ground	FG		Frame Ground
2	Transmitted Data	TD	← PR	Transmitted Data
3	Received Data	RD	→ PR	Received Data
4	Request to Send	RTS	← PR	Stay space level
5	-			(Not connected)
6	-			(Not connected)
7	Signal Ground	SG		Signal Ground
9 ~ 17	-			(Not connected)
18	-			(Not connected)
19	-			(Not connected)
20	Data Terminal Ready	DTR	← PR	Data terminal ready
21 ~ 25	-			(Not connected)

- Connector pin arrangement



(View from the cable side)

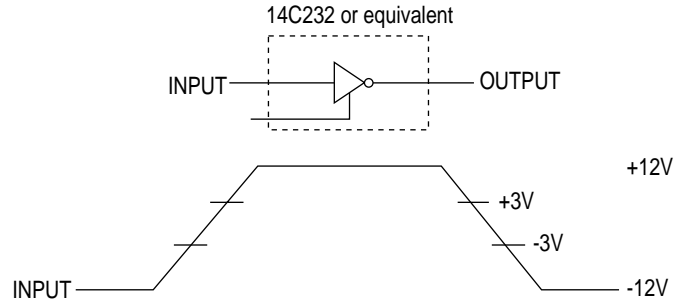
When the Ready/Busy protocol is used for the buffer busy control method, the busy signal can be set to Pin-20 (DTR) in the menu.

4) Signal Level

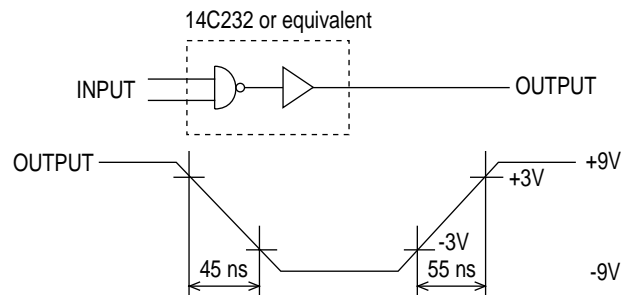
- MARK polarity : -3V to -15V (LOGIC = 1)
- SPACE polarity : +3V to +15V (LOGIC = 0)

5) Interface Circuit

a) Receiving Circuit



b) Sending Circuit



Note: The signal levels described above is for the case where $3K \Omega \times 15pF$ is connected to the terminal.

6) Receive Margin

37% min. at all reception rates.

7) Communications Protocol

- READY/BUSY protocol
- X-ON/X-OFF protocol

APPENDIX B CENTRONICS PARALLEL INTERFACE

1) Connector

- Printer side : 36-pin receptacle
(single port) Type 57RE-40360-730B-D29A (made by Daiichi Denshi), CN-AX05841A36AT (made by Ougat) or equivalent
- Cable side : 36-pin plug
Type 57-30360 (made by Daiichi Denshi) or equivalent
Plug-552274-1 (AMP), 552073-1 (AMP) or equivalent

2) Cable

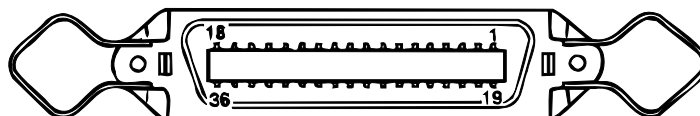
- Cable length : 6 ft (1.8 m) max.
(A Shielded cable composed of twisted pair wires is recommended for noise prevention.)

Note: Cable is not supplied with the printer, and is not available from Oki.

3) Table of Parallel I/F Signals

Pin No.	Signal name	Signal direction	Functions
1	$\overline{\text{DATA STROBE}}$	→ PR	Parallel data sampling strobe
2	DATA BIT - 1		
3	DATA BIT - 2		
4	DATA BIT - 3		
5	DATA BIT - 4	→ PR	PR Parallel input and output data
6	DATA BIT - 5		
7	DATA BIT - 6		
8	DATA BIT - 7		
9	DATA BIT - 8		
10	$\overline{\text{ACKNOWLEDGE}}$	← PR	Completion of data input or end of a function
11	BUSY	← PR	During print processing or alarm
12	PAPER END	← PR	End of paper
13	SELECT	← PR	Select state (ON-LINE)
14	$\overline{\text{AUTOFEED}}$	→ PR	Request to change mode
15	-		(Not used)
16	0V		Signal ground
17	CHASSIS GROUND		Chassis ground
18	+5V	← PR	50 mA max.
19 ⋮ ⋮ 30	0V		Signal ground
31	$\overline{\text{INPUT PRIME}}$	→ PR	Initializing signal
32	$\overline{\text{FAULT}}$	← PR	End of paper or during alarm
33	-		Signal ground
34	-		(Not used)
35	-		High level (3.3 kΩ)
36	$\overline{\text{SELECT IN}}$	→ PR	Request to change mode

- Connector pin arrangement



4) Signal Level

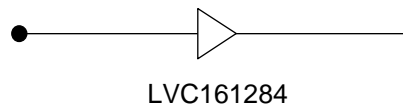
- INPUT
 - Low : 0 V to +0.4 V
 - High : +2.4 V to 5.0 V
- OUTPUT
 - Low : 0 V to +0.4 V
 - High : +2.0 V to 5.0 V

5) Specifications

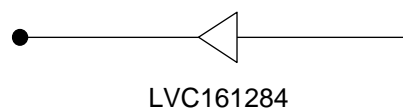
Item	Description
Mode	Compatibility mode, Nibble mode, ECP mode
Data bit length	8 bits (in the compatibility mode)
Input prime	Valid/Invalid
Receive buffer	0.1M, 0.2M, 0.5M Bytes
Control	Handshaking control is performed in each mode. Data received from the host is stored in the receive buffer. Busy control is performed. Signal lead control is performed.

6) Interface circuit

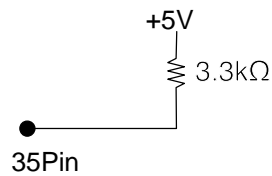
a) Receiving circuit



b) Sending circuit

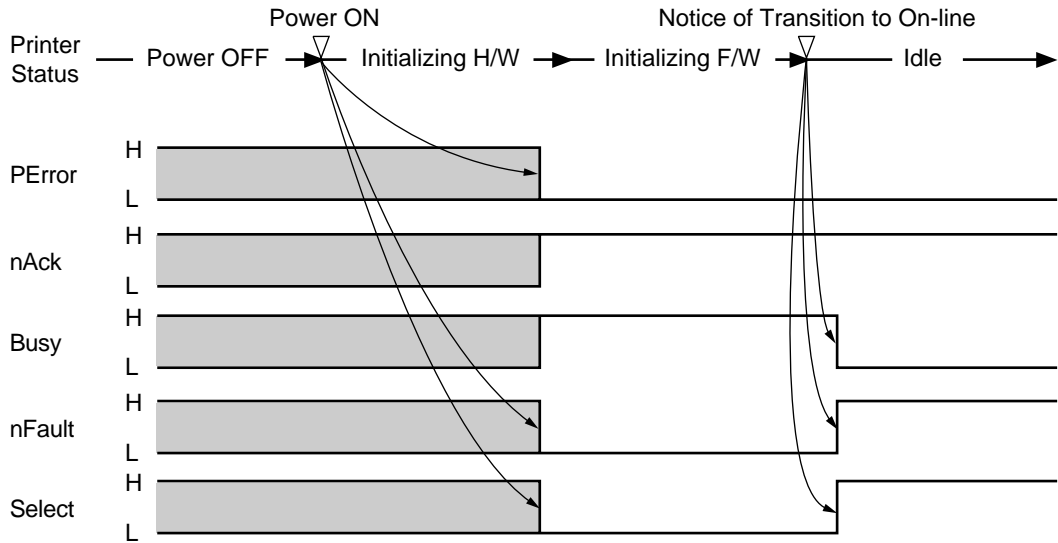


c) Other

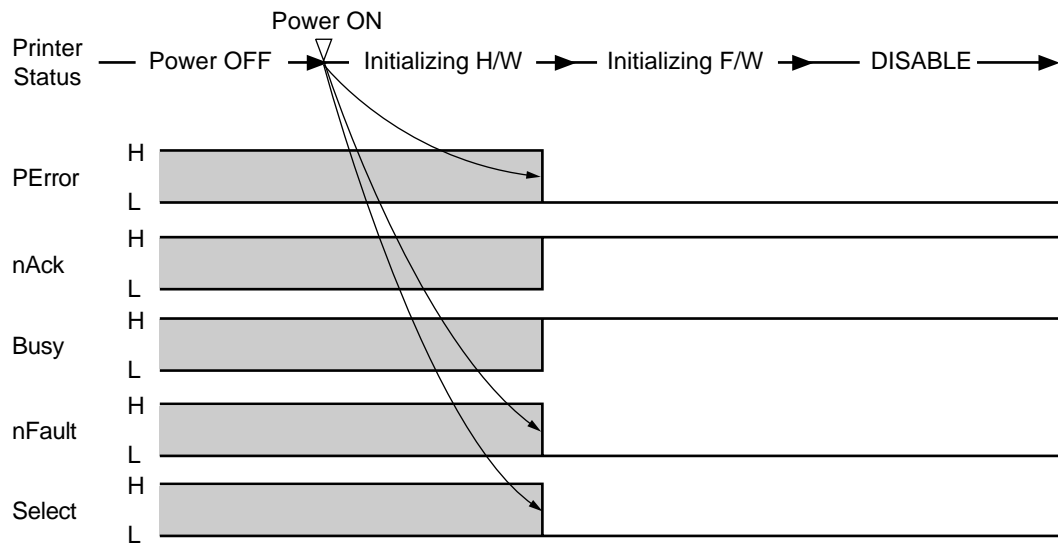


7) Timing charts

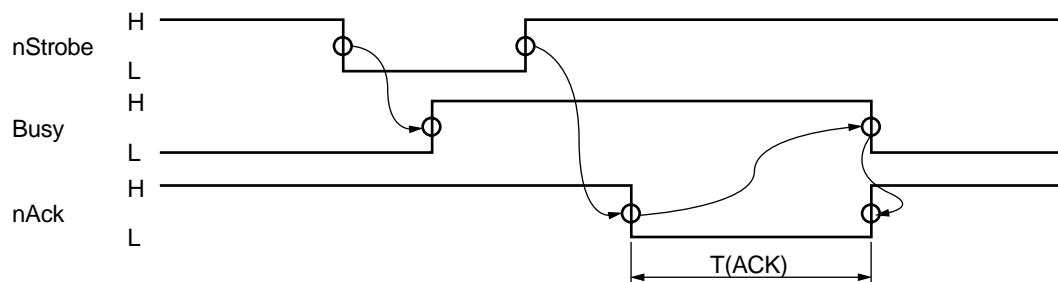
a) Power-ON (Menu Setting: PARALLEL=ENABLE)



b) Power-ON (Menu Setting: PARALLEL=DISABLE)

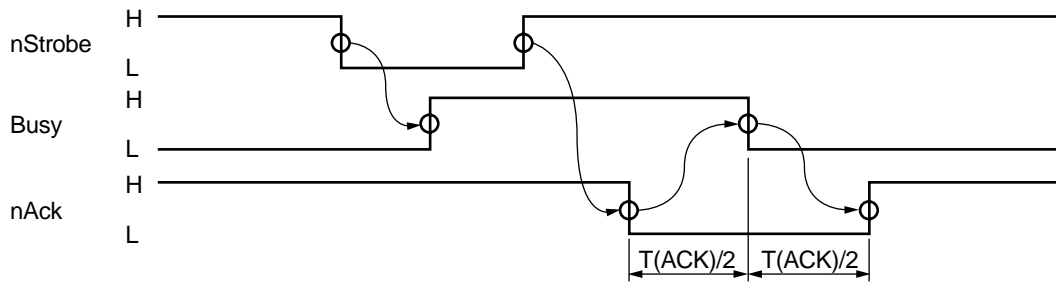


c) Data Reception (Menu Setting: Ack/Busy Timing=Ack in Busy)



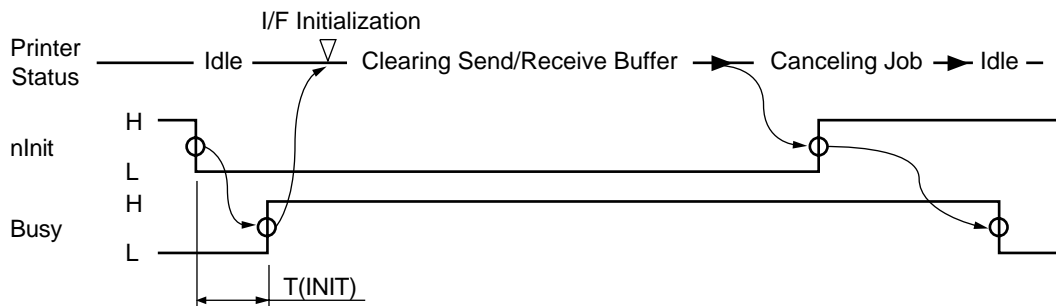
Menu Setting (Ack Width)	NARROW	MEDIUM	WIDE
T(ACK)	0.5μs	1.0μs	3.0μs

d) Data Reception (Menu Setting: Ack/Busy Timing=Ack while Busy)



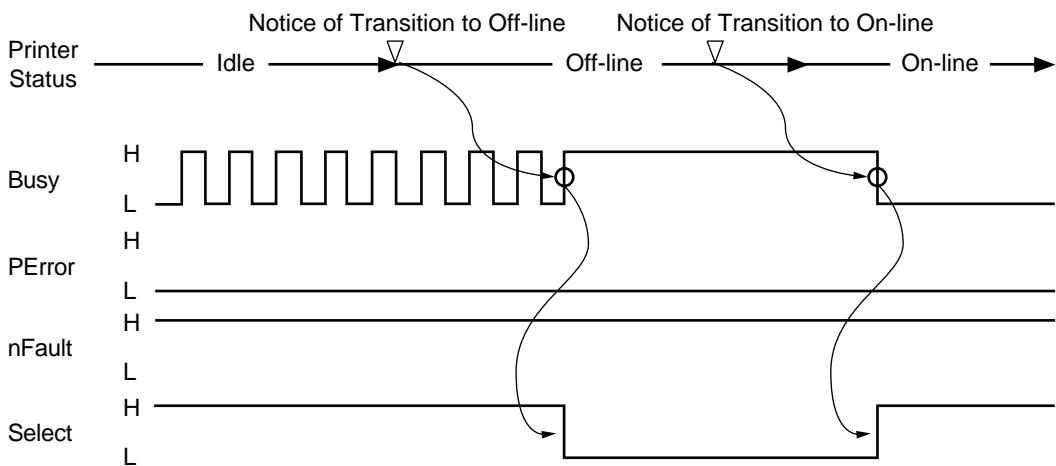
* The T (ACK) values are the same as those shown in the section c).

e) I-Prime (Not at menu-set I-PRIME=DISABLE)

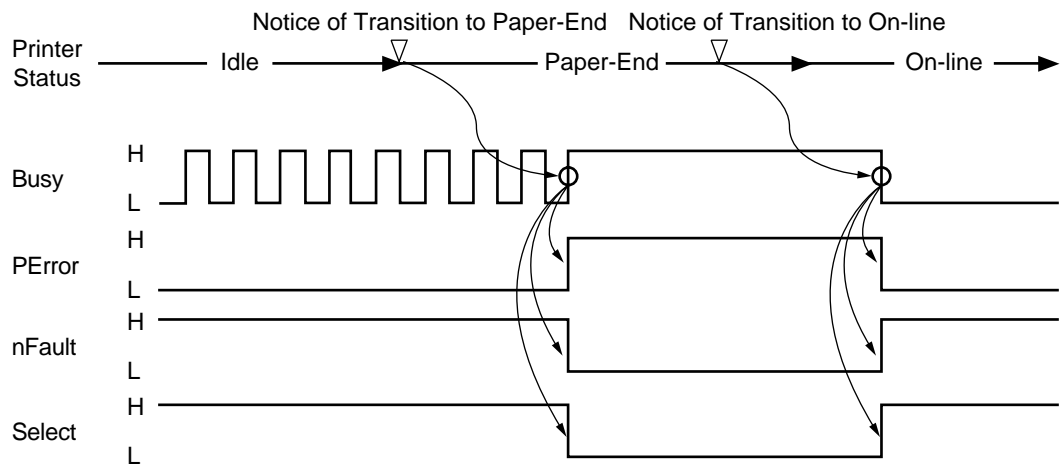


Menu Setting (I-PRIME)	3 MICRON SEC	50 MICRON SEC
T(INIT)	2.0 μ s	33.3 μ s

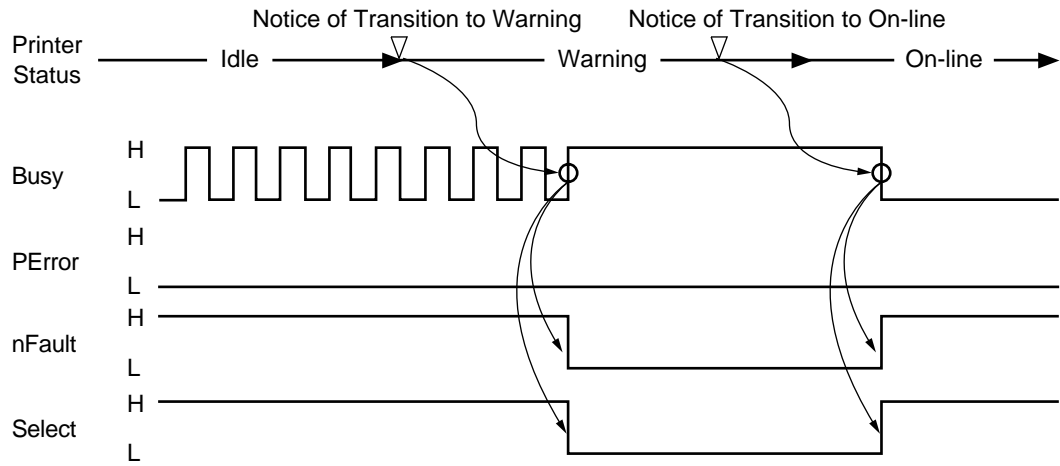
f) Off-line



g) Paper-End



h) Warning (Paper-end state is excluded)



APPENDIX C Universal Serial Bus (USB)

Universal Serial Bus Specification Revision 2.0 full speed compliance.

1) Connector

- Printer Side : "B" Receptacle (Upstream Input to the USB Device)
- Cable Side : Series "B" Plug

2) Cable

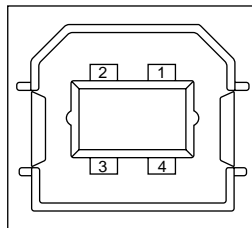
- Cable Length : Max 5m (A cable must be met USB Spec Rev 1.1 for normal operation)

Note: Cable is not provided.

3) Table of USB I / F signals

Contact Number	Signal Name
1	Vbus
2	D -
3	D +
4	GND
Shell	Shield

4) Connector pin arrangement



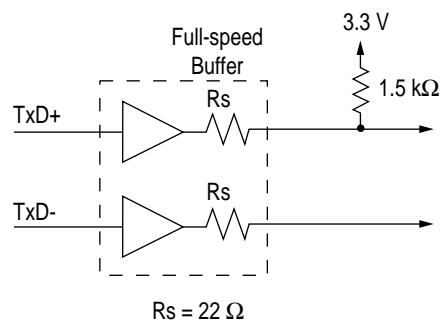
5) Mode & Class of Device

- Full - speed Driver
- Self - powered Device

6) Data Signaling Rate

- Full - speed function - 12Mb/s

7) Interface circuit



8) Signal Level

• Input / Output Level

Parameter	Symbol	Min.	Max.	Units
Input Levels :				
High (driven)	V _{IH}	2.0		V
High (floating)	V _{IHZ}	2.7	3.6	V
Low	V _{IL}		0.8	V
Output Levels :				
Low	OL	0.0	0.3	V
High (driven)	OH	2.8	3.6	V
Output Signal Crossover Voltage	V _{CRS}	1.3	2.0	V

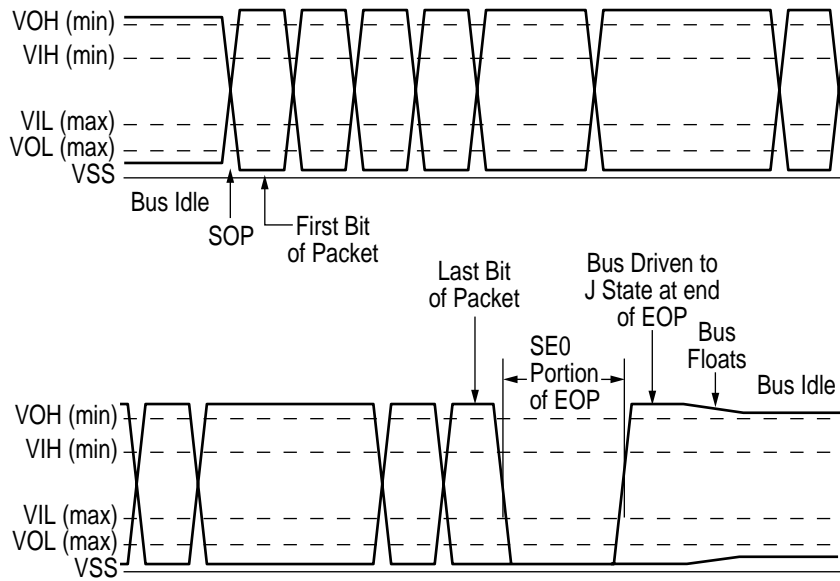
• Signaling Levels

Bus State	Signaling Levels	
	Required	Acceptable
Differential "1"	(D+) - (D-) > 200mV and D+ > V _{IH} (min)	(D+) - (D-) > 200mV
Differential "0"	(D-) - (D+) > 200mV and D- > V _{IH} (min)	(D-) - (D+) > 200mV
Single-ended 0 (SE0)	D+ and D- < V _{IL} (max)	D+ and D- < V _{IH} (min)
Data J state:		
Low-speed	Differential "0"	
Full-speed	Differential "1"	
Data K state:		
Low-speed	Differential "1"	
Full-speed	Differential "0"	
Idle state:		
Low-speed	D- > V _{IHZ} (min) and D+ < V _{IL} (max)	D- > V _{IHZ} (min) and D+ < V _{IH} (min)
Full-speed	D+ > V _{IHZ} (min) and D- < V _{IL} (max)	D+ > V _{IHZ} (min) and D- < V _{IH} (min)
Resume state	Data K state	
Start-of-Packet (SOP)	Data lines switch from Idle to K state	
End-of-Packet (EOP)	SE0 for ≥ 1 bit time ¹ followed by a J state for 1 bit time	SE0 for ≥ 1 bit time ¹ followed by a J state
Disconnect (at downstream port)	SE0 for ≥ 2.5μs	
Connect (at downstream port)	Idle for ≥ 2ms	Idle for ≥ 2.5μs
Reset	D+ and D- < V _{IL} (max) for ≥ 10ms	D+ and D- < V _{IL} (max) for ≥ 2.5μs

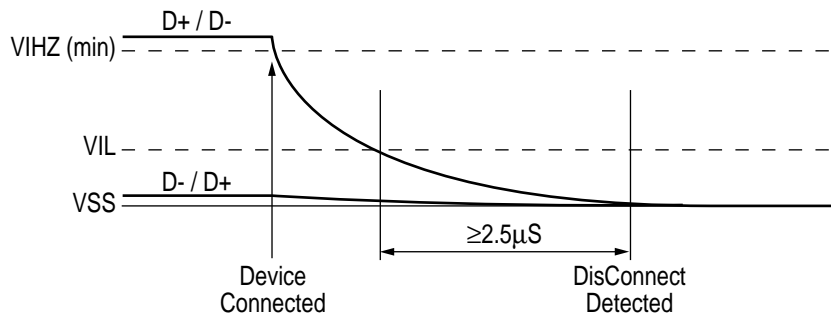
Note: The width of EOP is defined in bit times relative to the device type receiving the EOP. The bit time is approximate.

9) Timing Chart

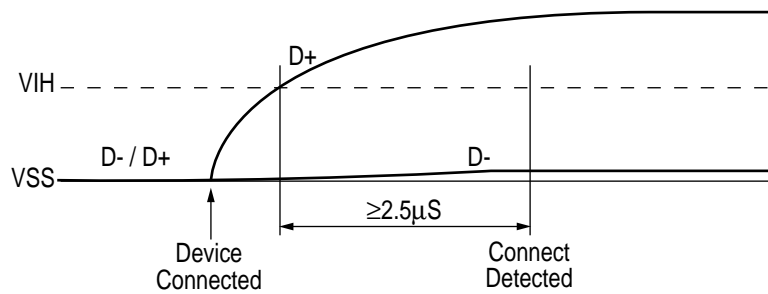
a) Packet Voltage Levels



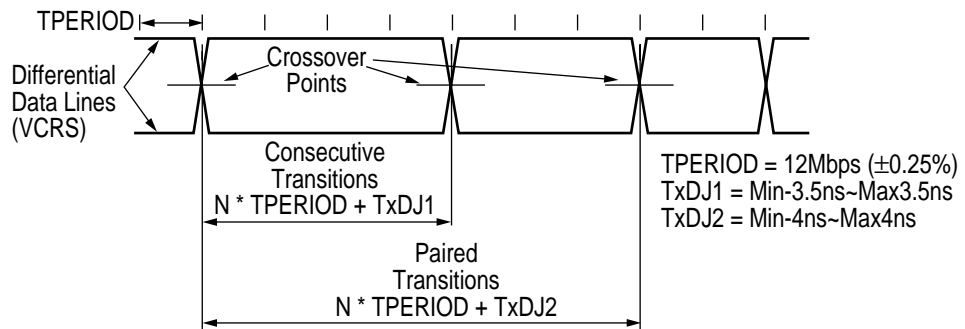
b) Disconnect Detection



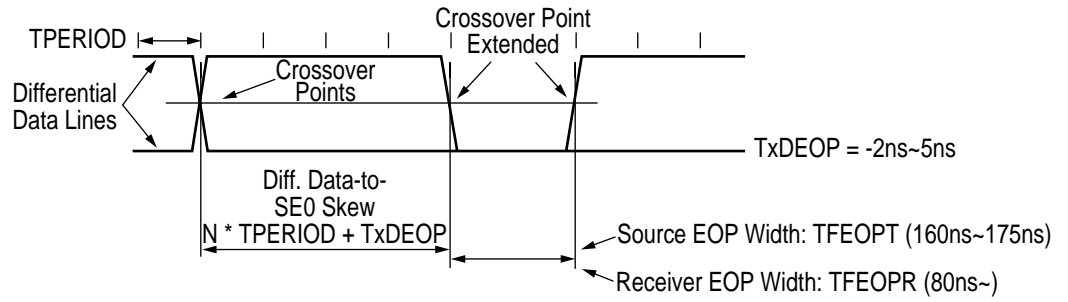
c) Full-speed Device Connect Detection



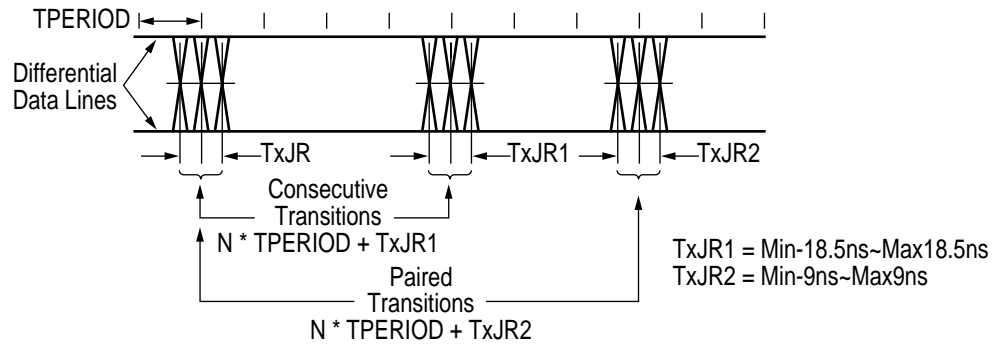
d) Differential Data Jitter



e) Differential-to-EOP Transition Skew and EOP Width



f) Receiver Jitter Tolerance



APPENDIX E HIGH CAPACITY SECOND PAPER FEEDER

1. OUTLINE

1.1 Functions

The printer is mounted on top of this High Capacity Second Paper Feeder. The High Capacity Second Paper Feeder supplies paper automatically through the operation of pulse motor (hopping), which is driven by signals sent from the printer.

The main functions are the followings:

- Paper that can be used:

[Paper Type]

- Standard paper: Xerox 4200 (20-lb)
- Special paper: OHP sheets (for PPC), Label sheets (PPC sheets); use of envelopes or thick paper is not possible.
- Cut sheet size: A4, A5, B5, Letter, Executive, Legal13, Legal14
- Special size: Paper width: 148 to 216mm
Paper length: 210 to 355.6mm

[Weight]

- 16-lb to 24-lb (60 to 90 g/m²)
- Paper setting quantity: 500 sheets of paper weighing 64 g/m²

1.2 External View and Component Names

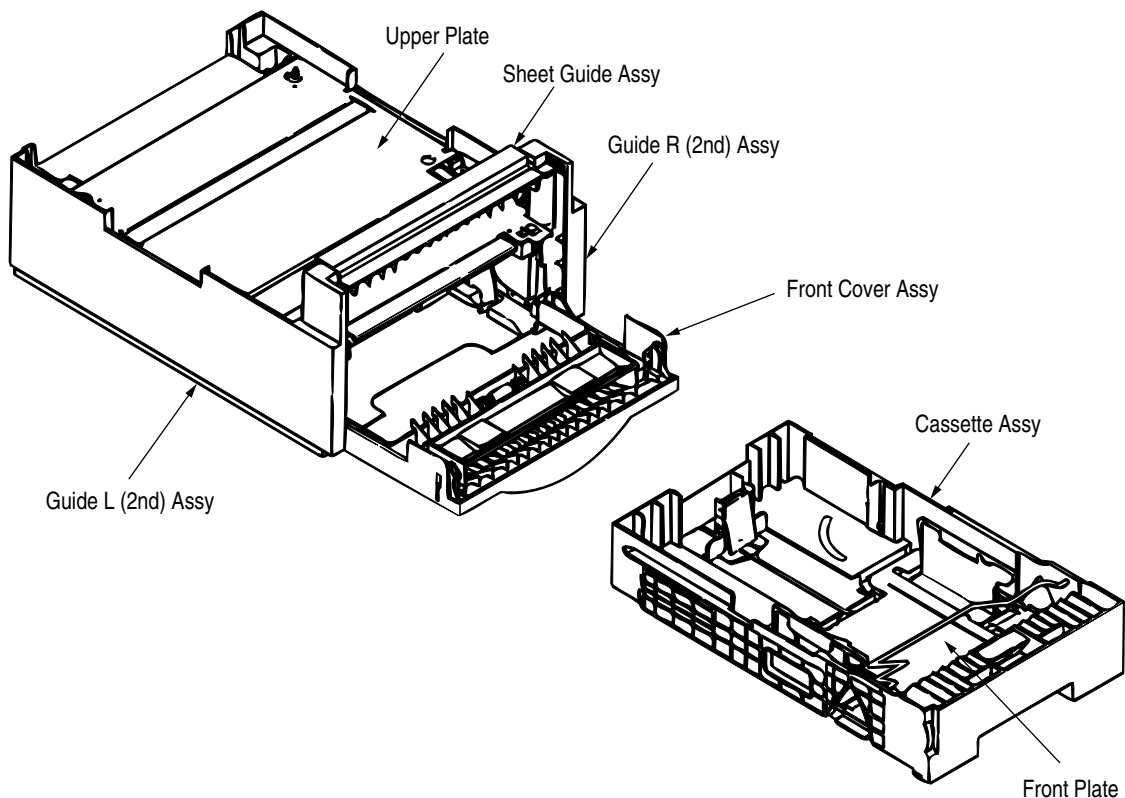


Figure 1-1 External View and Component Names

2. MECHANISM DESCRIPTION

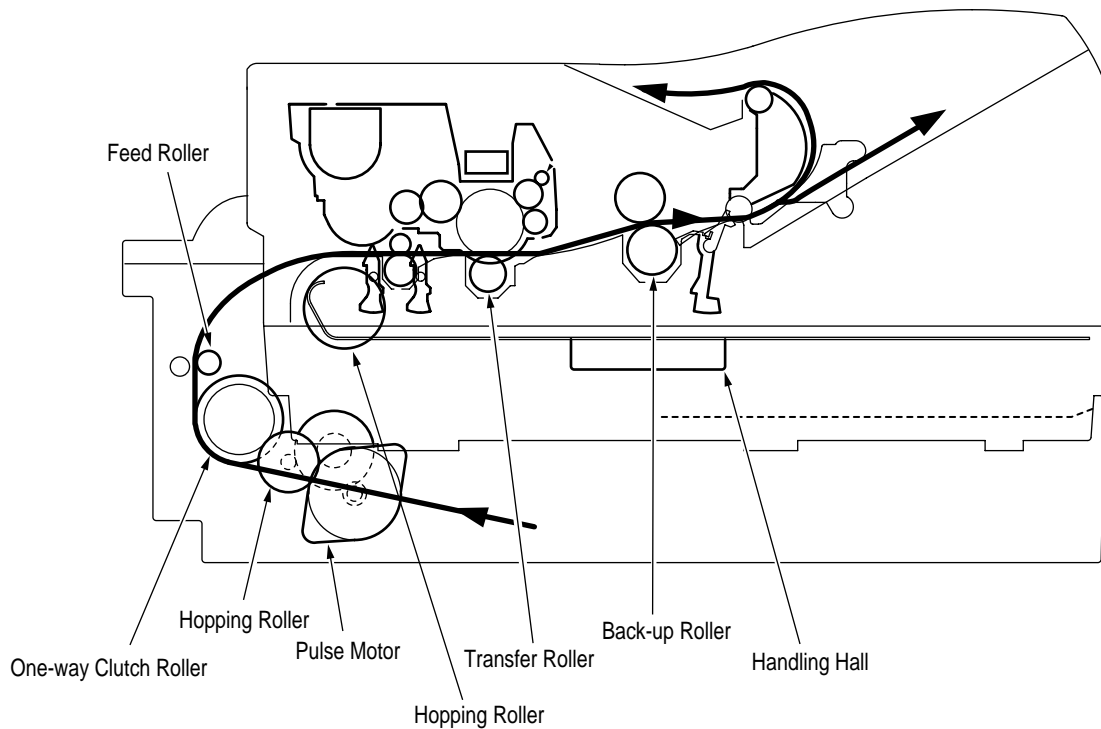
2.1 General Mechanism

The High Capacity Second Paper Feeder feeds the paper into the printer by receiving the signal from the printer, which drives the pulse motor inside the High Capacity Second Paper Feeder, and this motion is transmitted to rotate the one-way clutch of the hopping frame assembly. The paper is delivered from the hopper into the printer through the turning of the hopping roller and feed roller.

Once delivered into the printer, the paper is then controlled and fed through by pulse motor (registration) of the printer.

2.2 Hopper Mechanism

The hopper automatically feeds the printer with the paper being set, single sheet at a time. When the paper is loaded in the paper cassette, it is then transported by the pulse motor, carrying forward only a single sheet caught by the brake shoe at a time.



3. PARTS REPLACEMENT

This section covers the procedures for the disassembly, reassembly and installations in the field. This section describes the disassembly procedures, and for reassembly procedures, basically proceed with the disassembly procedures in the reverse order.




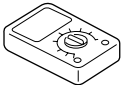
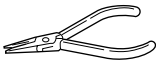
3.1 Precautions Concerning Parts Replacement

- (1) Parts replacements must be carried out, by first turning the printer power switch off "O" and removing the printer from the High Capacity Second Paper Feeder.
- (2) Do not disassemble the High Capacity Paper Feeder if it is operating normally.
- (3) Establish the extent of disassembly suitable for the purpose of the procedure, and do not disassemble any more than necessary.
- (4) Only specified service tools may be used.
- (5) Disassembly must be carried out according to the prescribed procedures. Parts may be damaged if such procedures are not followed.
- (6) Small parts such as screws and collars can easily be lost, therefore these parts should be temporarily fixed in the original location.
- (7) When handling printed circuit boards, do not use any glove which may generate static electricity.
- (8) Do not place the printed circuit boards directly on the equipment or floor.

[Service Tools]

Table 3-1 shows the tools required for the replacement of printed circuit boards, assemblies and units in the field.

Table 3-1 Service Tools

No.	Service Tools	Q'ty	Application	Remarks
1	 No. 1-100 Philips screwdriver	1	2 ~ 2.5 mm screws	
2	 No. 2-100 Philips screwdriver	1	3 ~ 5 mm screws	
3	 No. 3-100 screwdriver	1		
4	 Digital multimeter	1		
5	 Pliers	1		

3.2 Parts Layout

This section describes the layout of the main components.

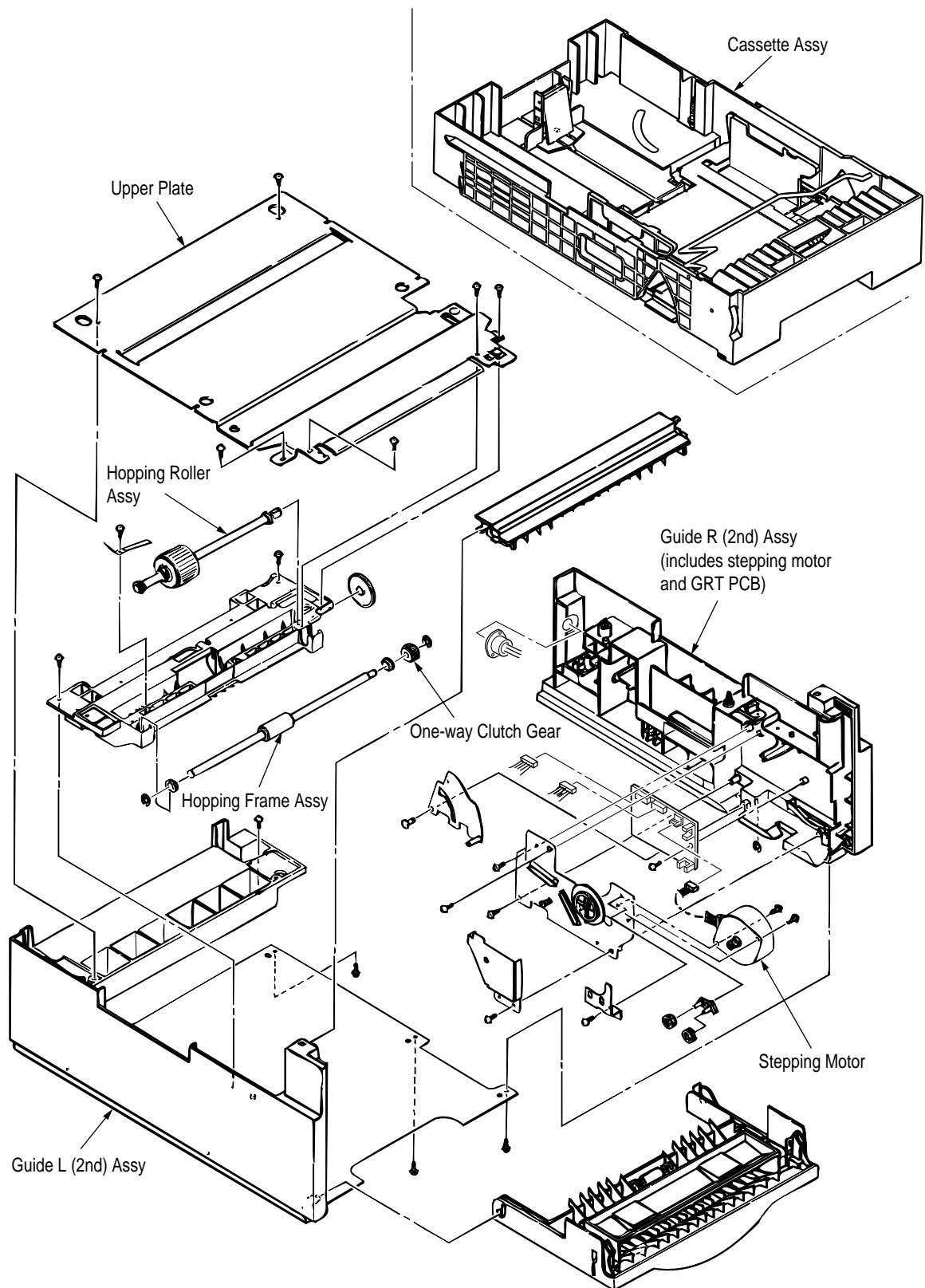
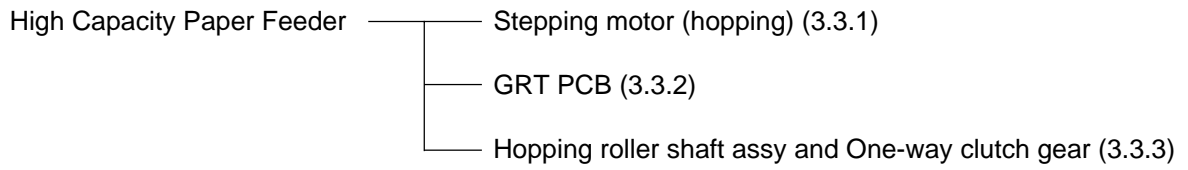


Figure 3-1

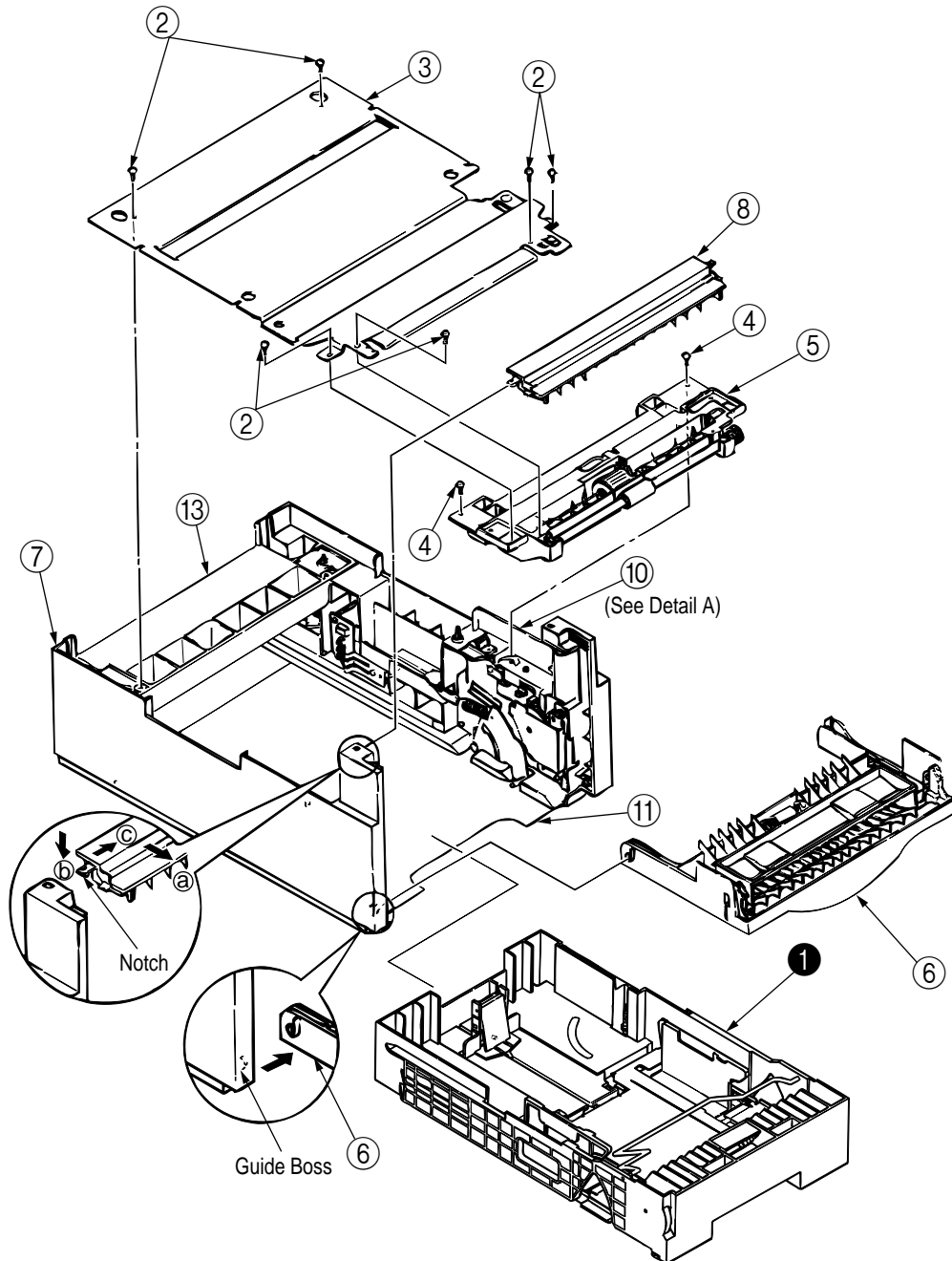
3.3 Parts Replacement Methods

This section describes the parts replacement methods for the components listed in the disassembly order diagram below.



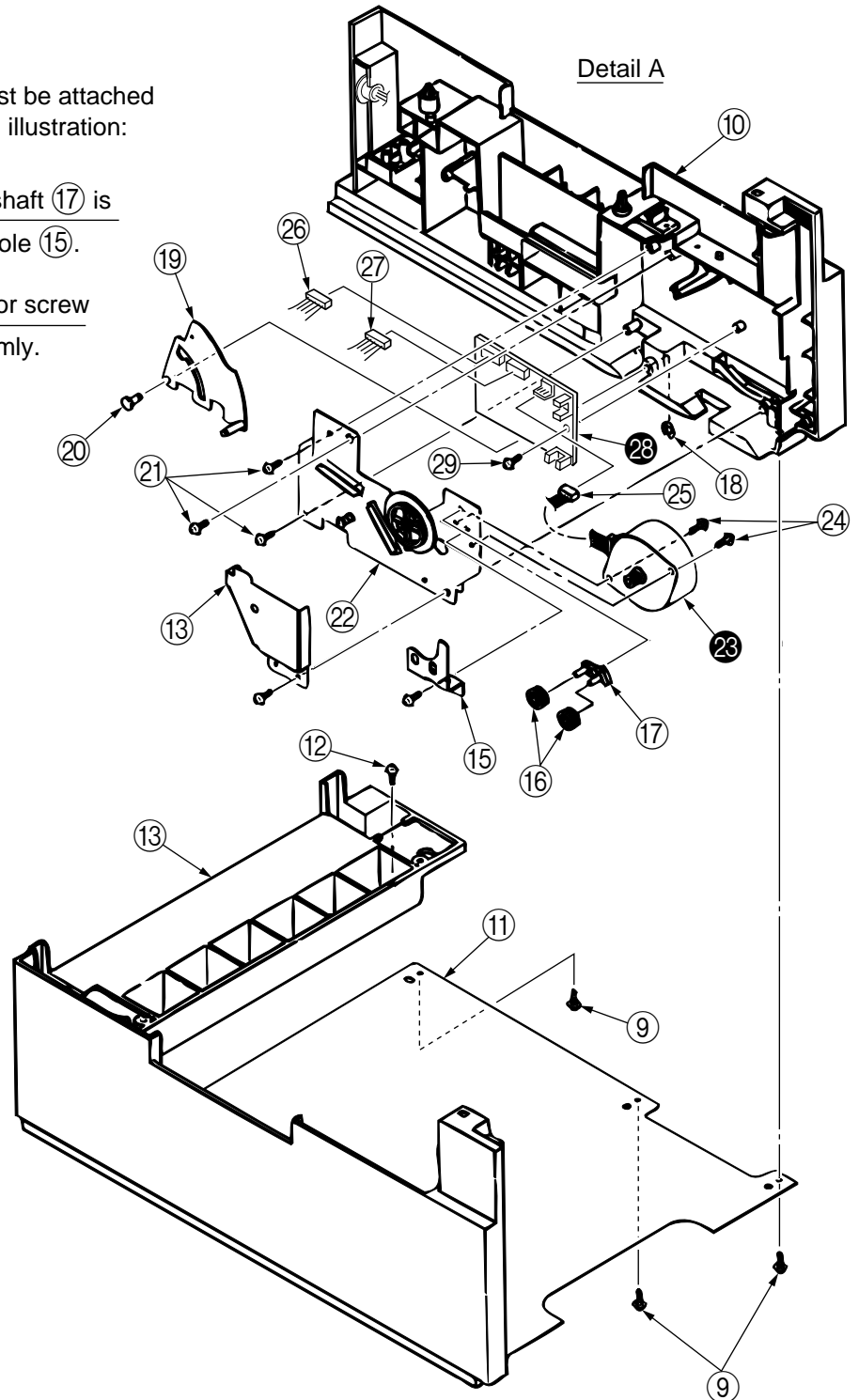
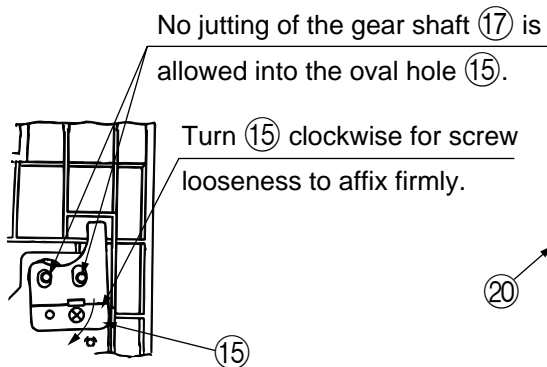
3.3.1 Stepping Motor (Hopping)

- (1) Turn the printer power switch off, pull out the AC cord from the outlet. Remove the printer off High Capacity Second Paper Feeder.
- (2) Take the paper cassette assy ❶ out of High Capacity Second Paper Feeder.
- (3) Remove six screws ❷ and remove the upper plate ❸. Remove two screws ❹ and remove the hopping frame assy ❺.
- (4) Remove the front cover assy ❻ off the guide boss on the guide L (2nd) assy ❼ by bending the guide L (2nd) assy ❼ in the direction of arrow shown in the magnified view below.
- (5) Pull the sheet guide assy ❽ in the direction of arrow ⓐ and also push in the direction of arrow ⓑ to unlock the notch, and bring the sheet guide assy ❽ in the direction of arrow ⓒ to remove the sheet guide assy ❽.

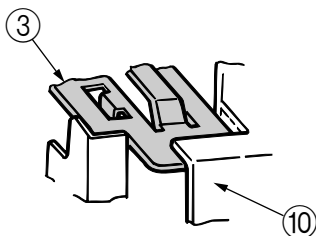


- (6) Remove three screws ⑨ which are holding the guide R (2nd) assy ⑩ to the bottom plate ⑪. Remove the screw ⑫ which is keeping the rear cover ⑬ and guide R (2nd) assy ⑩. Remove the guide R (2nd) assy ⑩.
- (7) Remove the protect (M) ⑭, guide bracket ⑮, planet gears ⑯ and planet gear bracket ⑰.
- (8) Remove the E-ring ⑱ which is keeping the sheet link ⑲ on the guide R (2nd) assy ⑩, and pull out the hinge stand ⑳.
- (9) Remove three remaining screws ㉑ which are keeping the motor on the motor bracket ㉒, and remove the connector off the Stepping Motor ㉓.
- (10) Remove two screws ㉔ on the Stepping Motor ㉓.

Note : The guide bracket ⑮ must be attached as shown in the following illustration:



The upper plate ③ must be attached as shown in the following illustration.



3.3.2 TQSB-2 PCB

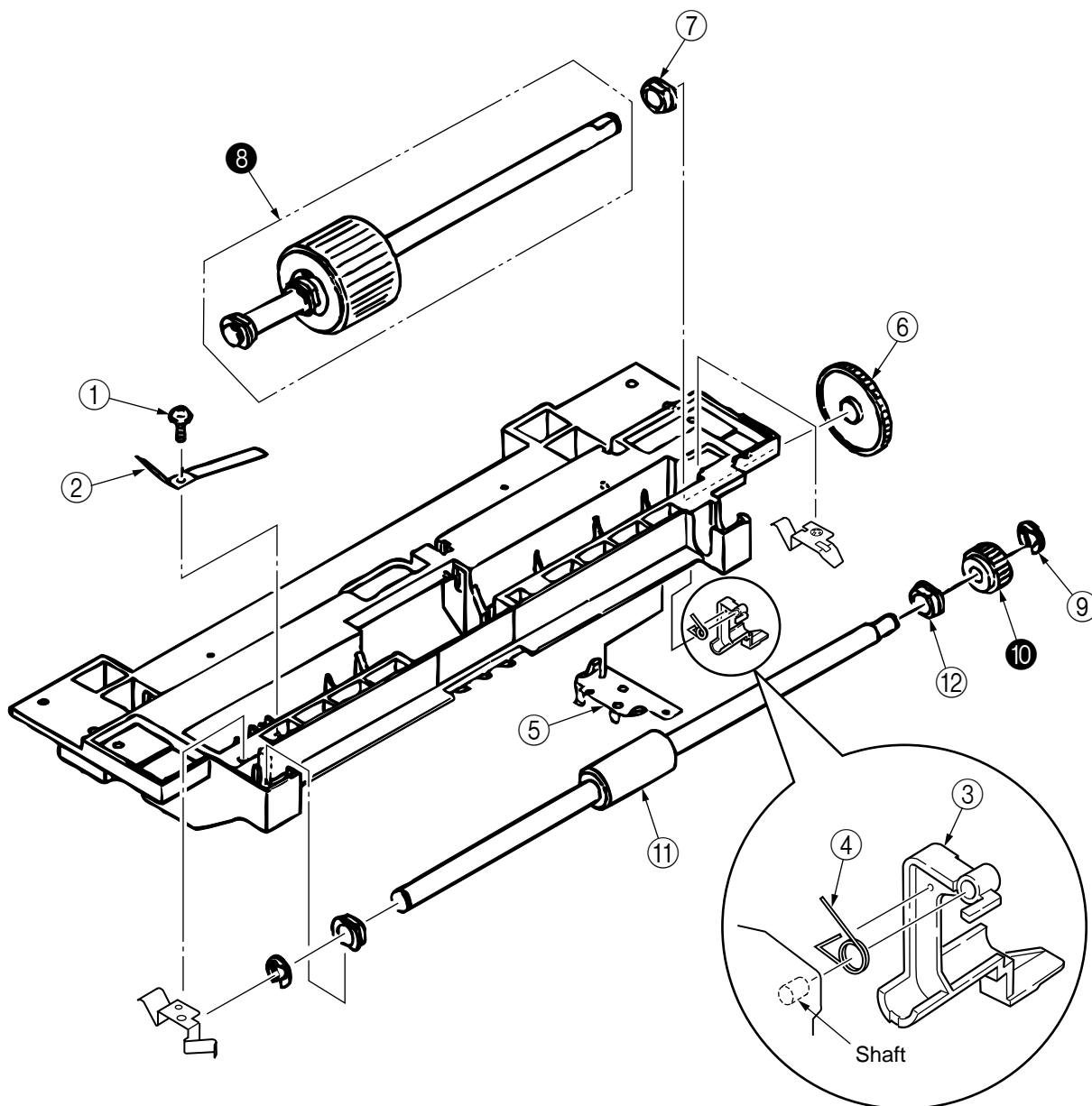
- (1) Remove the pulse motor (see 3.3.1).
- (2) Remove the connectors ⑳, ㉑ from the GRT PCB ㉒.
- (3) Remove the screw ㉓ and remove the GRT PCB ㉒.

Note : Refer to Detail A in the previous page.

3.3.3 Hopping Roller Shaft Assy and One-way Clutch Gear

- (1) Follow up to step (3) of 3.3.1 and remove the hopping frame assy.
- (2) Remove the screw ① and remove the earth plate ②. Remove the sensor lever (T) ③ and remove the transition spring ④ and remove the ground plate ⑤. Remove the gear ⑥ and remove the metal bush ⑦ and hopping roller shaft assy ⑧.
- (3) Remove the E-ring ⑨ and remove the one-way clutch gear ⑩ on the right side of the feed roller ⑪.

Note : The metal bush ⑫ also comes off. Be careful not to lose it.



The tension lever and the sensor lever need concurrent replacing.

4. TROUBLESHOOTING

4.1 Precautions Prior to the Troubleshooting

- (1) Go through the basic checking items provided in the Printer Handbook.
- (2) Obtain detailed information concerning the problem from the user.
- (3) Go through checking in the conditions similar to that in which the problem occurred.

4.2 Preparations for the Troubleshooting

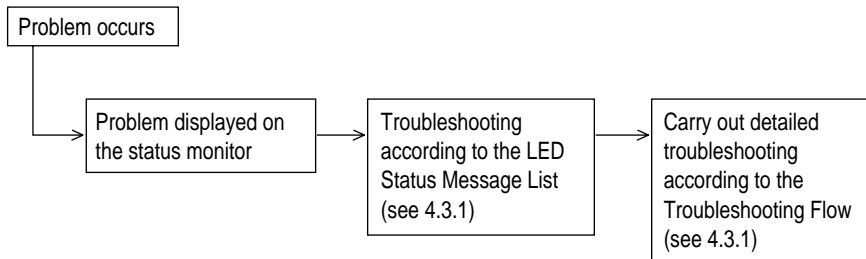
- (1) Display on the Operator panel
The status of the problem is displayed on the LED on the Operator panel.

[For ODA/OEL/AOS]



4.3 Troubleshooting Method






When a problem occurs, go through the troubleshooting according to the following procedure.



4.3.1 LED Status Message List

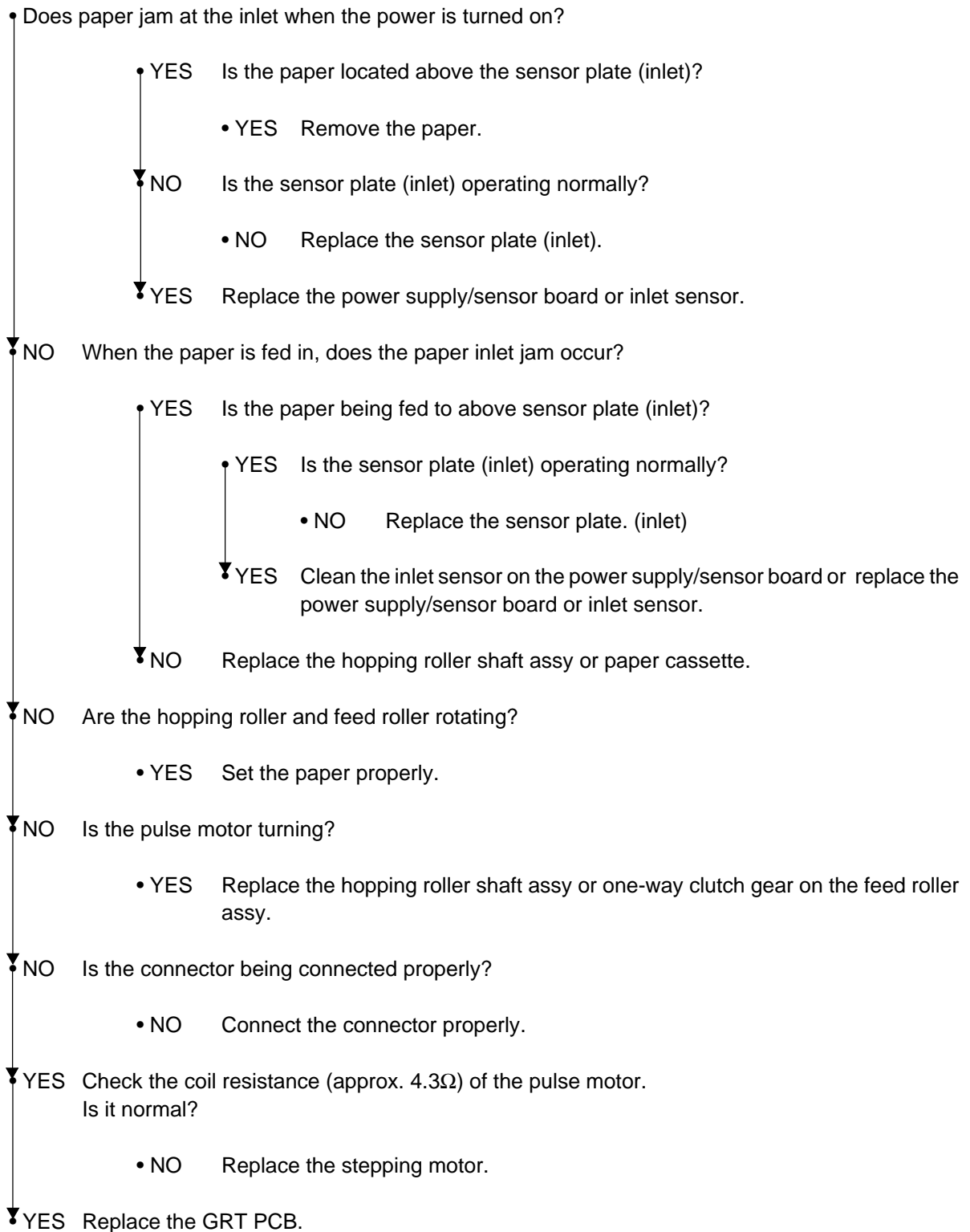
The listing of the statuses and problems displayed in the form of messages on the status monitor is provided in Table 4-1.

Table 4-1

Classification	LED Status Message	Description	Recovery method
Jam error (feeding)	 Blinking OFF OFF	Notifies of occurrence of jam while the paper is being fed from High Capacity Second Paper Feeder.	<ul style="list-style-type: none"> Check the paper in the High Capacity Second Paper Feeder. Carry out the recovery printing by opening and closing the cover, and turn the error display off. When the problem occurs frequently, go through the Troubleshooting.
Jam error (ejection)	 Blinking OFF OFF	Notifies of occurrence of jam while the paper is being ejected from the printer.	<ul style="list-style-type: none"> Check the paper in the printer. Carry out the recovery printing by opening and closing the cover, and turn the error display off.
Paper size error	 Blinking OFF OFF	Notifies of incorrect size paper feeding from High Capacity Second Paper Feeder.	<ul style="list-style-type: none"> Check the paper in the High Capacity Second Paper Feeder. Also check to see if there was a feeding of multiple sheets. Carry out the recovery printing by opening and closing the cover, and turn the error display off.
Tray paper out	 Blinking OFF OFF	Notifies of no paper state of the High Capacity Second Paper feeder.	<ul style="list-style-type: none"> Load the paper in High Capacity Second Paper Feeder.
Paper size request	 Blinking OFF OFF	Notifies of correct paper size for the High capacity Second Paper Feeder.	<ul style="list-style-type: none"> Load the requested size paper in the High Capacity Second Paper Feeder.

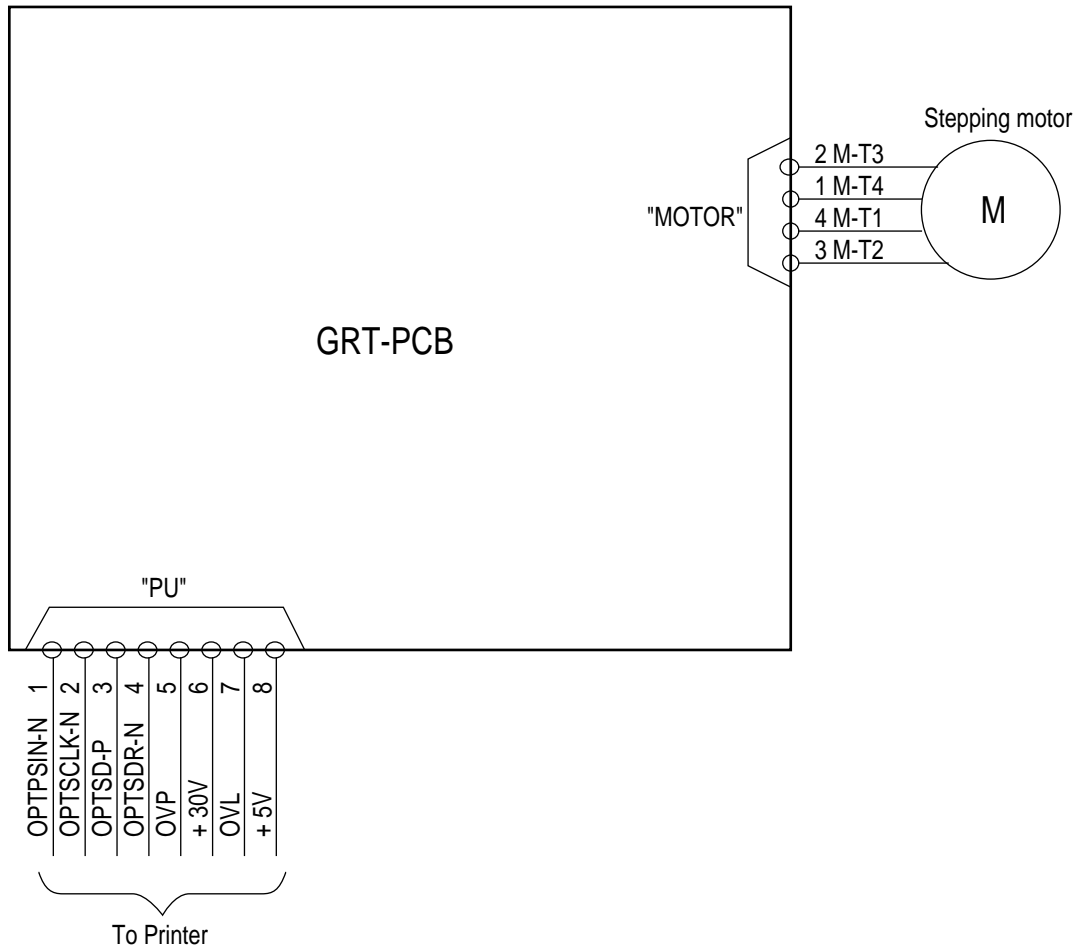
- (JAM error)

Paper Inlet Jam



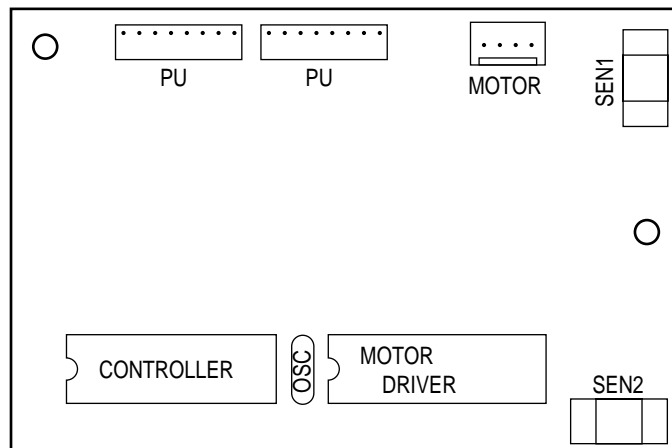
5. CONNECTION DIAGRAM

5.1 Interconnection Diagram



5.2 PCB Layout

GRT PCB



6. PARTS LIST

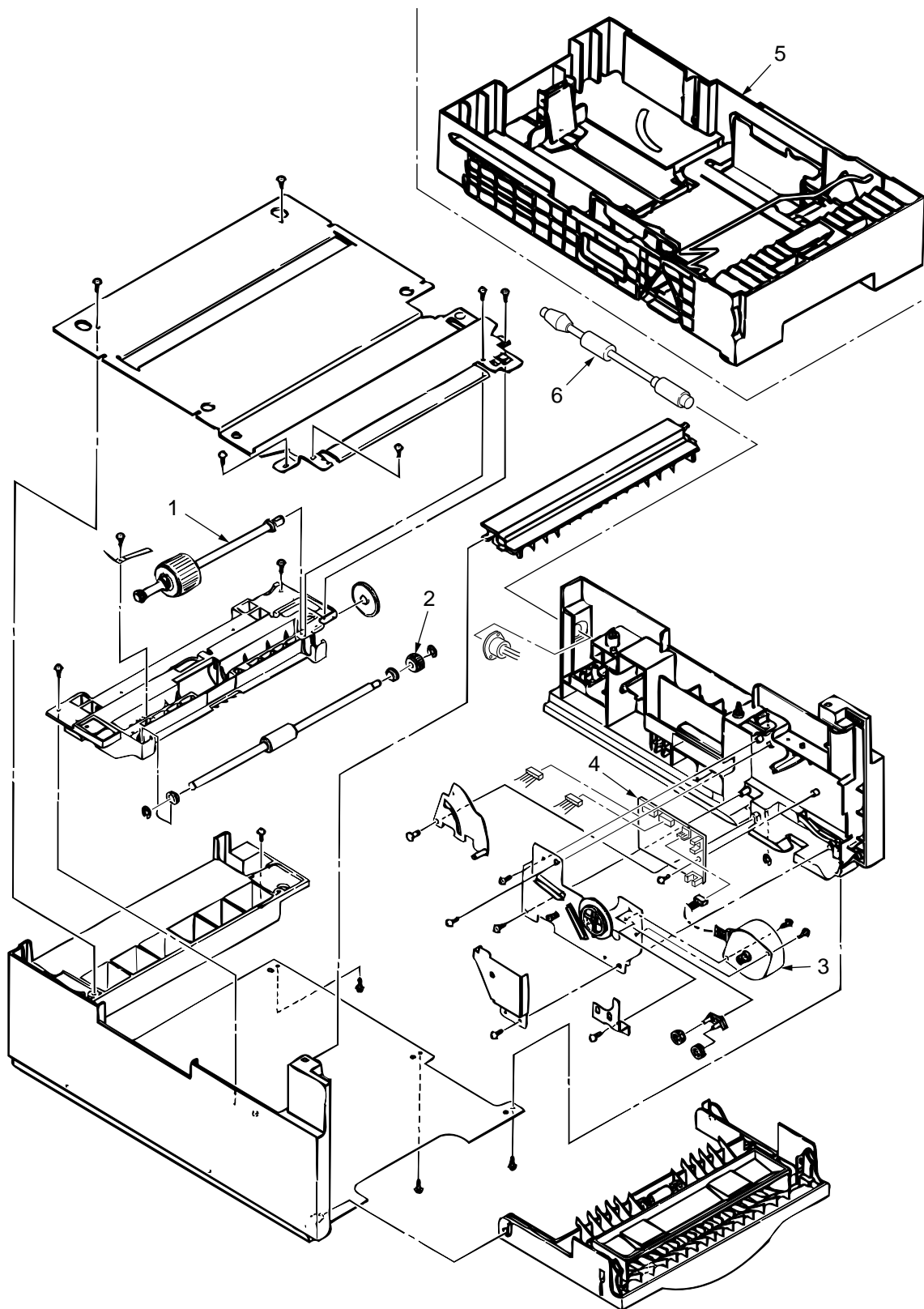


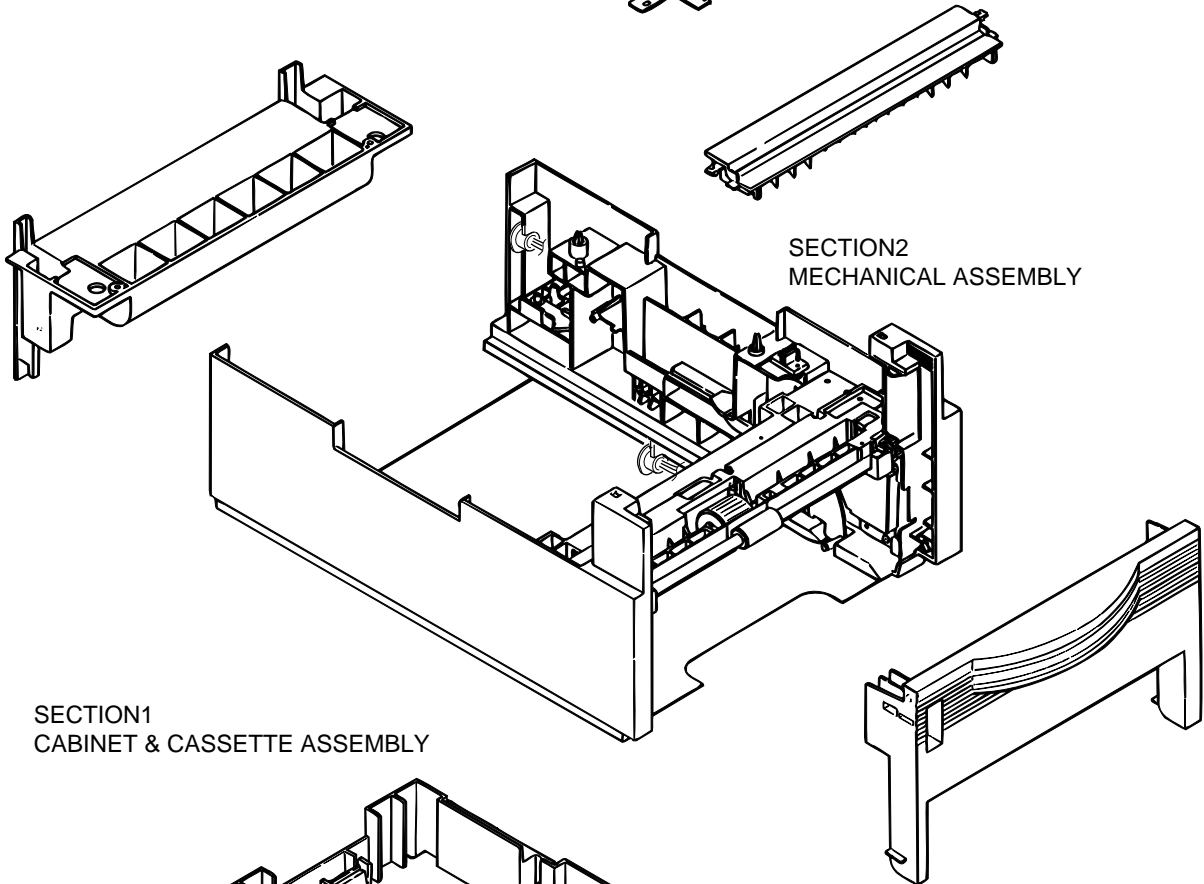
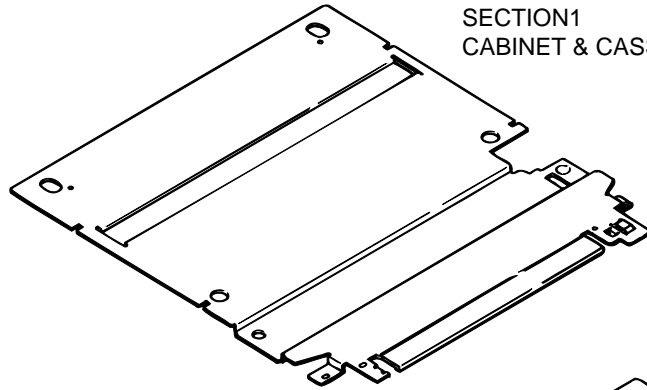
Figure 6-1 High Capacity Second Paper Feeder

Table 6-1 High Capacity Paper Feeder

No.	Description	OKI-J Part No.	Q'ty	Remark
1	Hopping roller shaft assy	51239101	1	
2	One-way clutch gear	51401101	1	
3	Stepping motor	56512201	1	
4	Board-GRT	42372702	1	
5	Cassette assy (2nd tray)	50107304	1	
6	DIN8P-DIN8P Connection Cord	42372601	1	

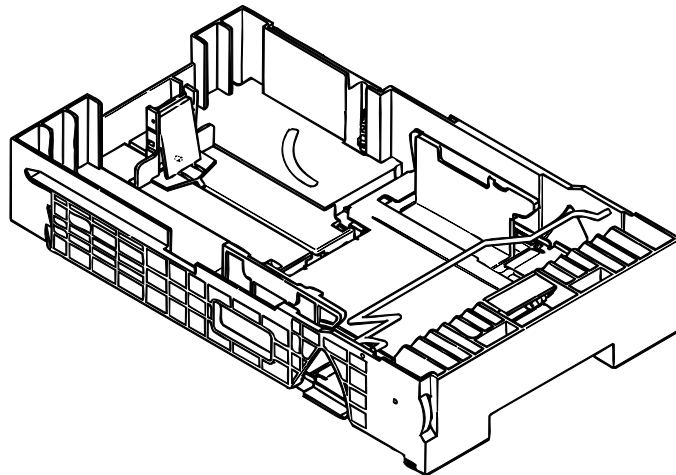
2nd Tray ASSEMBLY

SECTION1
CABINET & CASSETTE ASSEMBLY

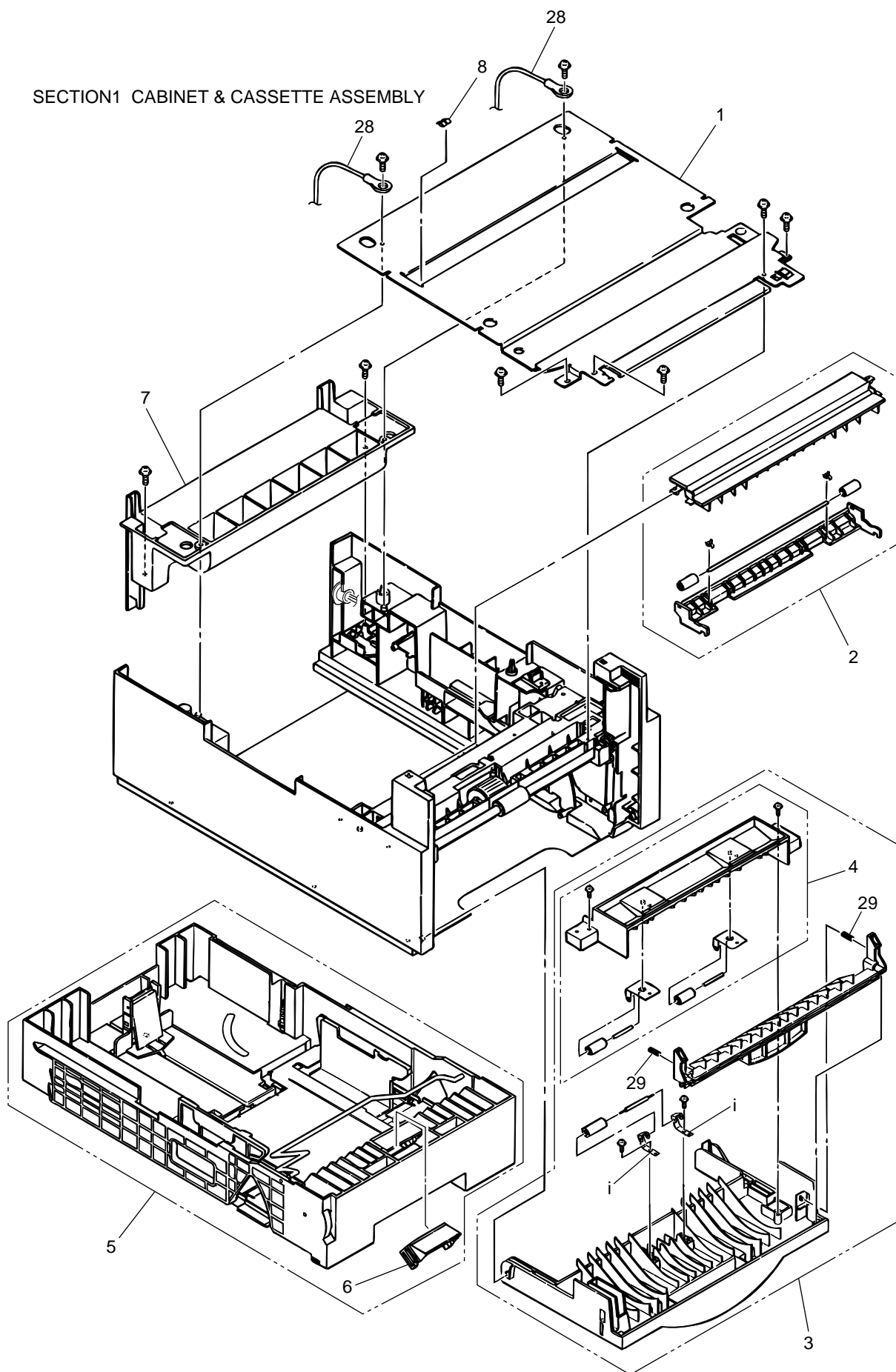


SECTION2
MECHANICAL ASSEMBLY

SECTION1
CABINET & CASSETTE ASSEMBLY



SECTION1 CABINET & CASSETTE ASSEMBLY



SECTION2 MECHANICAL ASSEMBLY

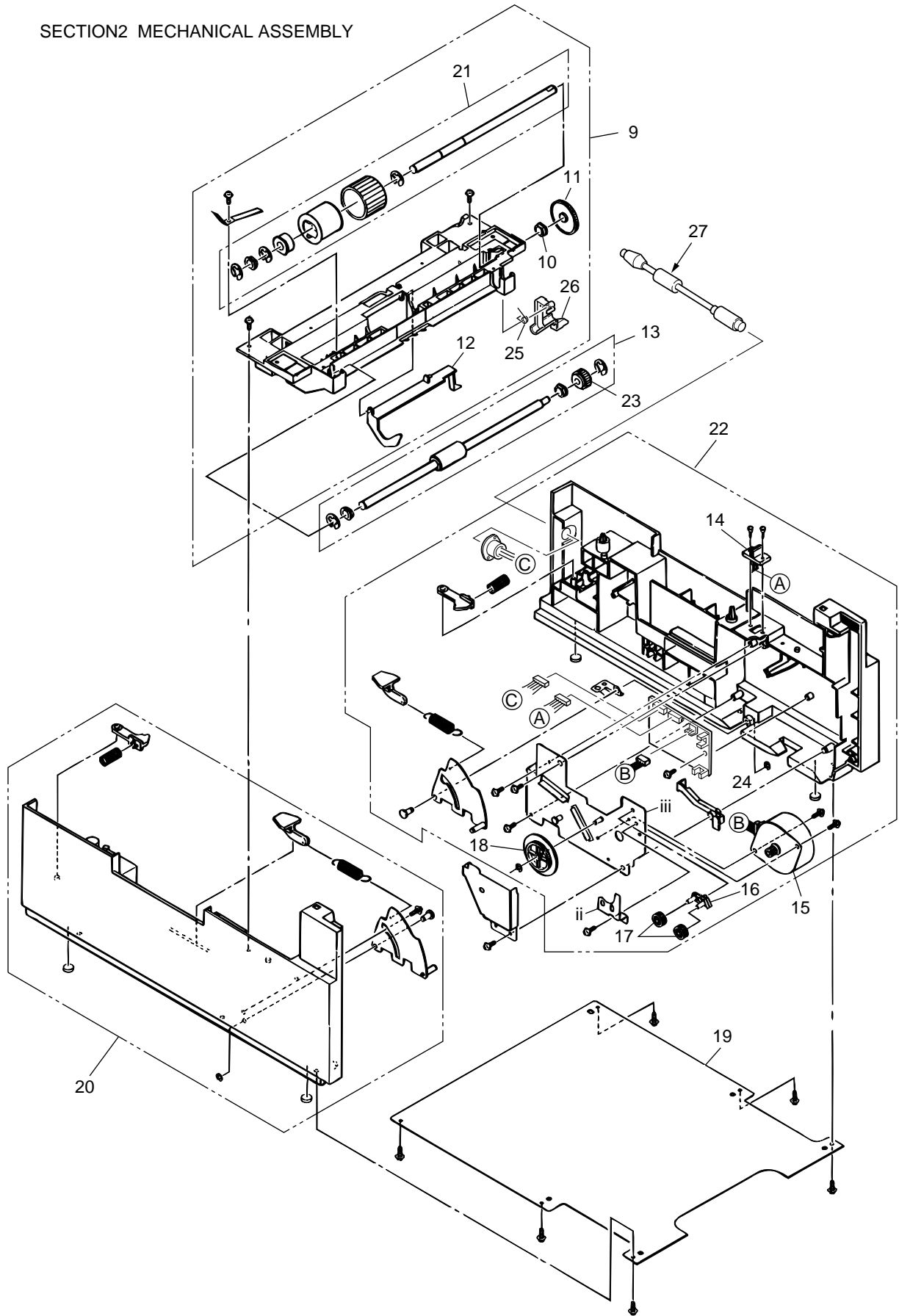


Table 6-2 2nd Tray Parts List

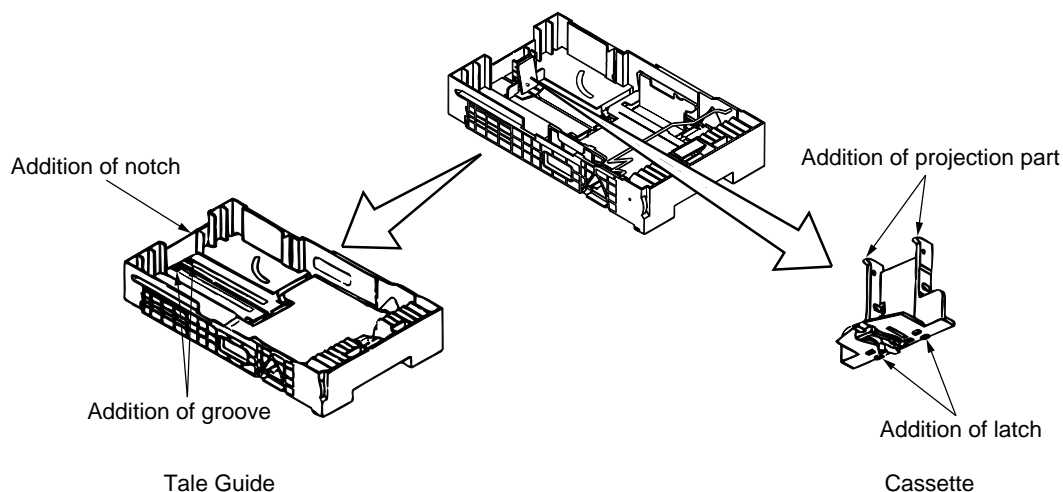
No.	Description	OKI Parts No.	Q'ty/U	500	1000
1	Plate, upper		1	3	5
2	Sheet guide assembly		1	3	5
3	Front cover assembly		1	3	5
4	Inner guide assembly		1	3	5
5	Cassette assembly (2nd tray)	50107304	1	3	6
6	Separation frame assembly	53345801	1	6	12
7	Cover, rear		1	3	5
8	Stick finger		1	3	5
9	Hopping flame assembly		1	3	6
10	Bush, metal (ADF)		1	3	5
11	Gear (z70)		1	3	5
12	Lever, sensor (p)		1	3	5
13	Feed roller assembly	50222501	1	3	5
14	Cable & connector		1	3	5
15	Stepping motor	56512201	1	3	6
16	Bracket		1	3	5
17	Gear (z24)		2	3	5
18	Gear (z87/z60)		1	3	5
19	Plate, bottom		1	3	5
20	2nd cassette guide (L) assy		1	3	6
21	Hopping roller assembly	50409501	1	3	6
22	2nd cassette guide (R) assy	42337801	1	3	6
23	One-way clutch gear	51401101	1	6	12
24	Board-GRT	42372702	1	3	6
25	Spring, Tension	41804801	1	3	6
26	Lever, sensor (T)	50810601	1	3	6
27	DIN8P-DIN8P Connection Cord	42372601	1	3	6
28	Connection Cord	40890502	2	3	6
29	Spring-Release	41204801	2	6	12

* For the rev. no. of the Parts List for the Front cover assembly should be applied No.6.

The No.6 includes a change of Release spring [P132, No.29]

** For the rev. no. of the Parts List for the Cassette assembly (2nd tray) should be applied No.10.

The No.10 includes a change of cassette and Tale Guide.



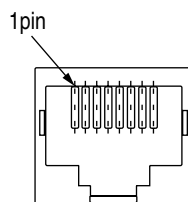
Note : Cassette and Tale Guide need concurrent replacing.

APPENDIX F NETWORK INTERFACE (OPTION)

- 1) Connector
 - 8-pin modular jack
- 2) Cable
 - 10BASE/T
- 3) Signal

Contact No.	Plug	Jack	Polarity
1	Power feeder3	-	+
2	Power feeder3	-	-
3	Send	Receive	+
4	Receive	Send	+
5	Receive	Send	-
6	Send	Receive	-
7	Power feeder2	Power feeder2	-
8	Power feeder2	Power feeder2	+

- 4) Appearance



- 5) Physical dimensions
 - a) Transmission method by CSMA/CD
 - b) Transmission protocol

Packet type	Support	Remarks
Ethernet II	○	
IEEE802.3	○	
IEEE802.3+IEEE802.2	○	
IEEE802.3+IEEE802.2+SNAP	○	

6) List of protocols

Protocol	Print	Configuration	Etc.
TCP/IP	LPR IPP FTP SMTP/POP3 HTTP(Except IPP)	HTTP Telnet FTP NetBEUI SNMP DHCP/BOOTP RARP AutoIP DNS UPnP SLP	TCP, IP, ICMP, ARP UDP
NetBEUI	SMB, CIFS	WINS	NetBIOS
NetWare	Q-Server over IPX Q-Server over IP R-Printer N-Printer	NCP SNMP	SPX, IPX, SAP, RIP
EtherTalk	PAP	NBP	ELAP, AARP, DDP, AEP, ZIP, RTMP, ATP

7) TCP/IP

a) Support OS

SunOS 4.1.1, SunOS 4.1.2, SunOS 4.1.3
 Solaris 2.1, Solaris 2.2, Solaris2.4, Solaris2.5
 HP-UX 9.X
 Windows3.0+TCP/IP
 Windows3.1+TCP/IP
 Windows3.11+TCP/IP
 Windows95/98
 WindowsNT 3.5+TCP/IP
 WindowsNT 3.5.1
 WindowsNT 4.0
 Windows2000
 WindowsXP

b) LPR

The LPR is an application to process the print data.

The LPR of this system supports multiple clients. Furthermore, it provides multiple connections for one client.

Item	Factory default	Setup range	Description
Number of clients connected	1 to 8 clients	1 to 8 clients	indicates the number of clients which can be connected simultaneously. Allows simultaneous connection of a maximum of four clients.

First command character	LPR option	Objective	Support
H	Specify by default.	Host name of the machine to which the LPR is called. Host name printed on the banner sheet	○
P	Specify by default.	Log-in name of the user having called the LPR. User name printed on the banner sheet	○
J	Specify by -J option.	Job name printed on the banner sheet Default: File name	○
C	Specify by -C option.	Job type printed on the banner sheet Default: System name	○
L	Specify by default. Cancel the specification by -h option.	Specify literal banner sheet printing.	○
f	Specify the number of volumes by -# option.	Name of the data file to be printed. The number of character strings of this command varies according to the number of volumes. (Not supported)	○
U	Specify by default.	Name of the file to be deleted with completion of printing	—
I	Specify by -i option.	Number of indent characters in the output line	—
W	Specify by -w option.	Specify page width.	—
M	Specify by -m option.	Specify sending of a mail with completion of printing	—
S	Specify by -s option.	Specify the symbolic link to the data file.	○
1/2/3/4	Specify by -1/-2/-3/-4 options.	Specify the font.	—

c) FTP

FTP is an application to process the print data.

The FTP of this system supports multiple of clients. Furthermore, it provides multiple connections for one client.

Item	Factory default	Setup range	Description
Number of clients connected		1 to 8 clients	Indicates the number of clients which can be connected simultaneously. Allows simultaneous connection of a maximum of four clients.

d) Telnet

Telnet is an application to reference and change the menu of the Network/Printer.

The TELNET of this system supports simultaneous connection of multiple clients for the personal user. Furthermore, it provides multiple connections for one client. But it cannot provide two or more simultaneous connections for super users.

Item	Factory default	Setup range	Description
Number of connected clients		1 client	Indicates the number of clients which can be connected simultaneously. Allows simultaneous connection of a maximum of four clients.
Terminal mode	VT-100	VT-100	Indicates the control mode of the terminal of the connected client. Only the VT-100 alone is the support terminal mode.
Number of columns	80 columns	80 columns	Indicates the number of the digits of the terminal of the connected client. The number of the support digits is fixed at 80.
Number of rows	25 rows	25 rows	Indicates the number of the digits of the terminal of the connected client. The number of the support digits is fixed at 25.
Expiration of idle time	300 sec.	60 to 7200 sec.	Indicates the time when the idle time of the connected clients expires.

e) HTTP

The HTTP is an application to reference and change the menu of the Network/Printer.

The HTTP of this system supports simultaneous connection of multiple clients for the personal user. Furthermore, it provides multiple connections for one client.

Item	Factory default	Setup range	Description
HTTP Version	1.0	1.0	Indicates the version of the HTTP being implemented.

f) SNMP

SNMP is an application to reference and change the menu of the Network/Printer.

The SNMP of this system supports simultaneous connection of multiple clients for the personal user. Furthermore, it provides multiple connections for one client.

8) Netware

a) Support OS

Netware File Server 2.2C, 3.X,4.X,5 (Bindery Model/ NDS support)

b) R-printer

The R-printer is an application to process the print data.

The R-printer of this system supports multiple print serves. Furthermore, it provides one connection for one printer server; it does not allow multiple connections for one printer server.

Item	Shipment from factory	Setup range	Description
Number of connected print serves		1 to 8 servers	"Indicates the number of print servers which can be connected simultaneously. Each print server need not be started in advance. Even when the printer is ready for operation, connection is achieved only by starting the print server."
Print Server Name	Olxxxxxx Etherxxxxxx	Maximum four servers *Maximum 31 characters	Indicates the name of the connected print server. Each print server name can be registered up to a maximum of 31 characters. The default xxxxxx of the print server name is set to the lower three bytes of the MAC address of the print server. Overseas: Olxxxxxx OEM: Etherxxxxxx The print server name must be preset on a NetWare server using a Novell tool.
Printer Name	(Print Server Name)-prn1		Takes the form of the above server name followed by -prn1, by default.
Job Time out	10	4-255 seconds	A timeout value that functions only when a specific size job is received.

c) Q-Server

The Q-Server is an application to process the print data.

The Q-Server of this system supports multiple file serves. Furthermore, it allows connection of multiple print servers for one file server.

Item	Shipment from factory	Setup range	Description
Number of connected print serves		1 to 8 servers	Indicates the number of print servers which can be connected simultaneously. Each print server need not be started in advance. Even when the printer is ready for operation, connection is achieved only by starting the print server.
Print Server Name	Olxxxxx Etherxxxxx	Maximum four servers *Maximum 31 characters	Indicates the name of the connected print server. Each print server name can be registered up to a maximum of 31 characters. The default xxxxxx of the print server name is set to the lower three bytes of the MAC address of the print server. Overseas: Olxxxxx OEM: Etherxxxxx The print server name must be preset on a NetWare server using a Novell tool.
Printer Name	(Print Server Name)-prn1		Takes the form of the above server name followed by -prn1, by default.
File Server Name	NULL	Maximum four servers *Maximum 47 characters	Entered with the name of a connecting file server. The file server is that whose settings have been set using a Novell tool. The entry of this file server name is optional. When the field is left blank, SoftNIC can automatically discover and connect a file server to connect to.
Password for File servers	NULL	Maximum 31 characters	Entered with a password for the connection to a file server. The password must be preset on a NetWare server using a Novell tool. When this field, which is optional, is left blank, no password is used for connection to a file server. In such cases, the password for the file server must not be set on the file server.
Job Polling Rate	4	2-255 seconds	Specified with a time interval for checking whether a job occurs. When this field, which is optional, is left blank, the default four seconds takes effect.

9) EtherTalk

a) Support OS

System7.0, 7.1, 7.1.X

System7.5, 7.5.1, 7.5.2, 7.5.3, 7.5.5

MAC OS7.6, 8.X, 9

b) PAP

The PAP is an application to process the print data.

Item	Factory default	Setup range	Description
Number of connected clients	1 client	1 client	Indicates the number of clients which can be connected simultaneously. Simultaneous connection is possible up to one client.
Printer name	B4300	One item by max. 32 characters	Indicates the printer name which can be set on the printer.
Zone name		One item by max. 32 characters	Indicates the zone to which the printer belongs.

10) NetBEUI

a) Support OS

Windows95/98

WindowsNT4.0

Windows2000

b) NetBIOS

Item	Factory default	Setup range	Description
Host name	OLxxxxxx MLxxxxxx	1 to 15 characters	Indicates the NetBIOS Host name. OL: Overseas machines ML: Japan Domestic machines xxxxxx is the last six digits of the MAC address.
Work Group name	Print Server	1 to 15 characters	Indicates the NetBIOS Work Group name.

11) OKI Original Port

The OKI Original Port provides special processing which is beyond the scope of normal menu operation.

Item	Description
Initial recognition	Executes the processing of finding out the printer by the setup utility when the printer is connected to the network.
Flash Down Load	Provides download processing of the program for the flash ROM.
PJL command /response	Serves as a PJL port to send and receive the PJL command.

12) Others

a) Hot Protocol

The Hot Protocol provides a function of simultaneous meeting of requests for connection from multiple clients using different transport layer protocols.

b) Multi-user

The Multi-user provides a function of simultaneous meeting of requests for connection from multiple clients using the same transport layer protocol.

c) Permissible connection

	Number of connections	Remarks
Total number of connections	10	
Number of connections for simultaneous use of management APs (Telnet, SMP, Web, OKI Original Port)	2	
Number of connections for simultaneous use of printing APs	8	

13) Setup

Each setup item can be set by the menu and network management tool.

Classification	Setup item	Menu change	Management tool change	Description
Common	Network valid/invalid	<input type="radio"/>	<input type="radio"/>	Valid/invalid for entire network
	Frame type	X	<input type="radio"/>	Frame type for transmission and reception
TCP/IP	TCP/IP valid/invalid	<input type="radio"/>	<input type="radio"/>	TCP/IP valid/invalid
	IP address	<input type="radio"/>	<input type="radio"/>	
	IP subnet mask	<input type="radio"/>	<input type="radio"/>	
	Default gateway	<input type="radio"/>	<input type="radio"/>	
Netware	Netware valid/invalid	<input type="radio"/>	<input type="radio"/>	Netware valid/invalid
	Netware mode	X	<input type="radio"/>	R-Printer/Q-server
	Network address	X	X	
	Q-server print server name	X	<input type="radio"/>	
	Q-server connection file server name	X	<input type="radio"/>	
	Q-server polling rate	X	<input type="radio"/>	
	NDS Tree name	X	<input type="radio"/>	
	NDS Context name	X	<input type="radio"/>	
	R-Printer printer name	X	<input type="radio"/>	
	R-Printer connection print server name	X	<input type="radio"/>	
NetBEUI	NetBEUI valid/invalid	<input type="radio"/>	<input type="radio"/>	NetBEUI valid/invalid
	Net BIOS Host name	X	<input type="radio"/>	
	NetBIOS Work Group name	X	<input type="radio"/>	
AppleTalk	EtherTalk valid/invalid	X	<input type="radio"/>	EtherTalk valid/invalid
	printer name	X	<input type="radio"/>	
	Ether Talk zone nameSpecify by -1/-2/-3/-4 options.	X	<input type="radio"/>	Name of the zone to which the printer belongs
	Ether Talk Printer name	X	<input type="radio"/>	Name of the printer

6

No.01

Oki Data CONFIDENTIAL

5

B4250

Monochrome LED Page Printer

Disassembly for Maintenance

4

ODA

[Rev. 1]

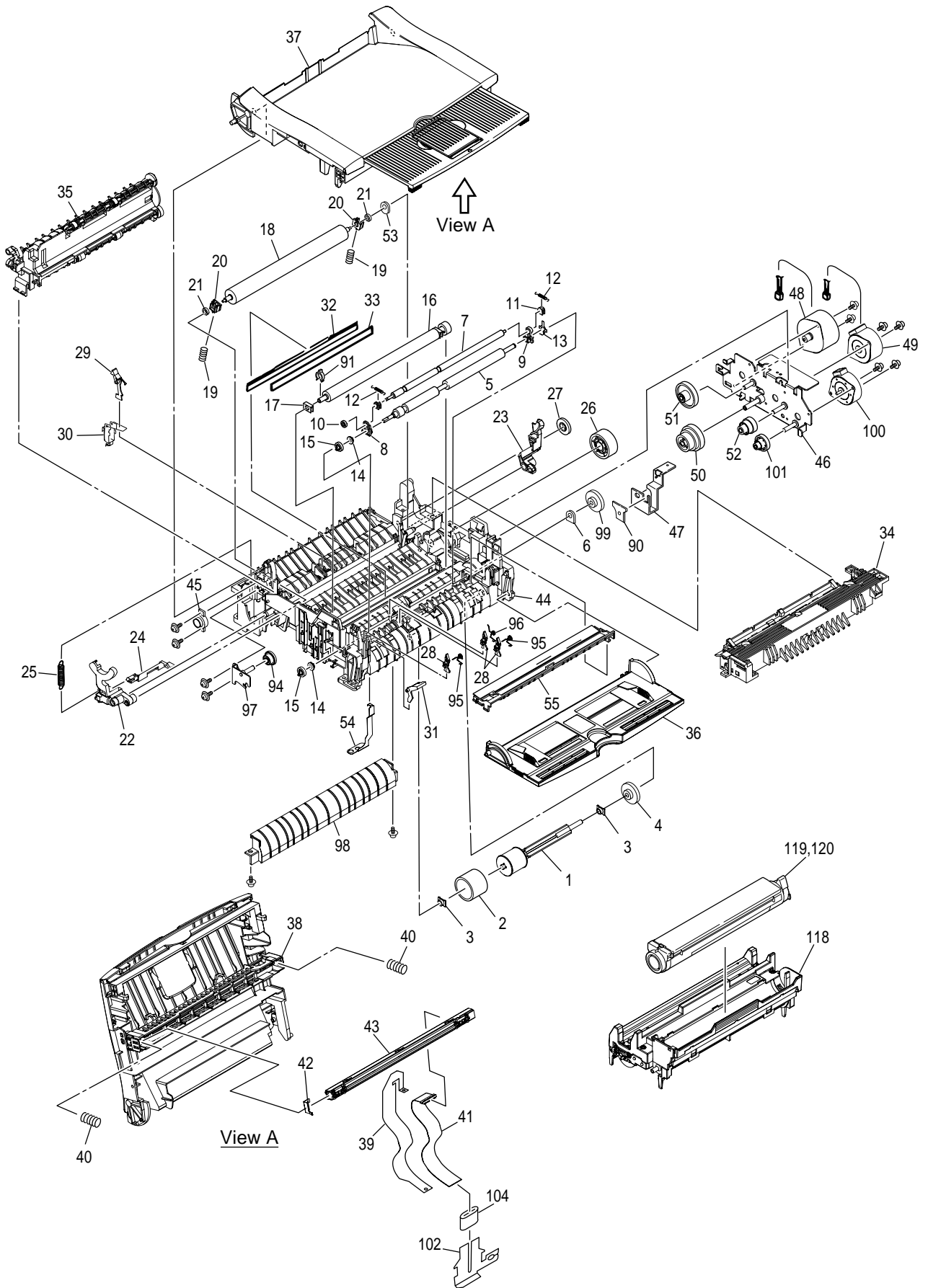
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2

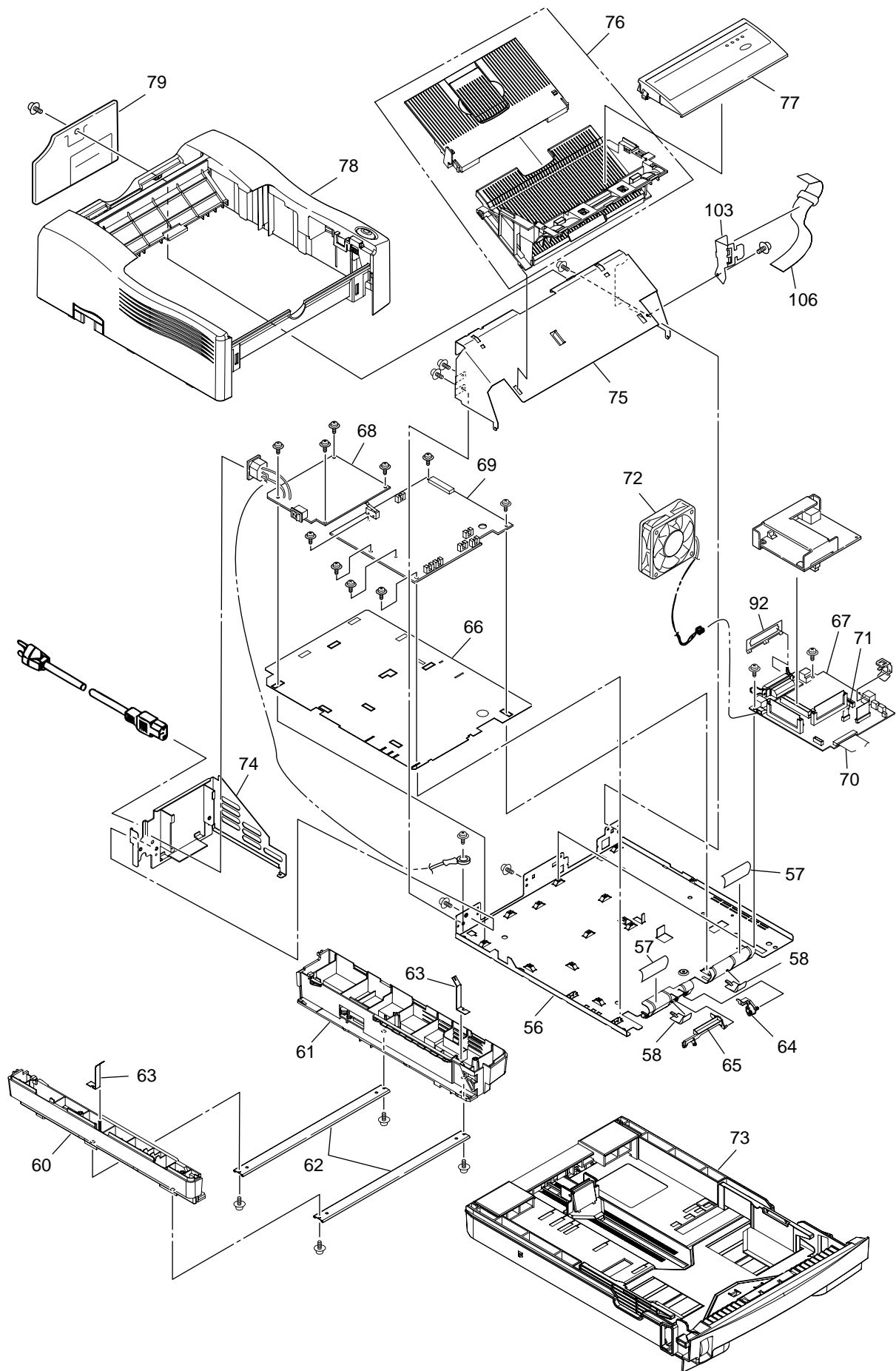
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BOM		Use for		Certification Body	
Rev	Date	DCO No.	Contents	Design	Approval
Approval Hisao Ono		Design Hisao Ono		Name B4250 Disassembly for Maintenance	
Check					
Date 2004-04-14		Oki Data Corporation		Drawing No. 42641001TL	
1 / 3					

B4250 (1/2)



B4250 (2/2)



For B4250

No.	Parts No.	Name
1	51112301	Hopping Roller Shaft
2	53342401	Rubber-Hopping Roller
3	51607402	Bearing
4	51228901	One-way Clutch Gear
5	42174301	Roller-Regist
6	51607501	Bearing(Registration)
7	42174201	Roller-Pressure
8	41279501	Holder-Regist L
9	41279601	Holder-Regist R
10	41279801	Gear-Pressure
11	41279401	Bearing-Pressure
12	41281201	Spring-Tension
13	41280401	Plate-Contact PA
14	41279301	Bearing-Regist L
15	41279701	Gear-Regist
16	42208501	Roller Assy.-Transfer
17	40438001	Bearing TR
18	41301801	Roller-Back up
19	41584101	Spring Bias
20	41536201	Holder-BU
21	41584201	Bearing-Ball
22	42208601	Lever-Reset L Assy.
23	50805901	Reset Lever R
24	42551201	Arm-Switch
25	50924201	Reset Spring
26	42126101	Idle Gear
27	51229201	Idle Gear
28	51010701	Sensor Plate(Inlet)
29	40771401	Lever-Eject Sensor Assembly
30	41027701	Sensor Wire Assembly
31	42468801	Toner Sensor(Adhesion)
32	51010903	Diselectrification Bar Shaft
33	52203802	Diselectrification Film
34-a	42209201	Heat Assy
34-b	42209202	Heat Assy
35	40772501	Roller Assy.-Eject
36	42145701	Cover Assy.-Front
37	42200401	Cover Assy.-Stacker
38	42129101	Holder-Head
39	42146701	Film-FG
40	42146501	Spring-Head
41	56639709	FUJI-CARD(24P)
42	42146601	Contact-Head
43	42266801	LED Head Unit-51MXF
44	42660001	Frame Subassy.-Lower
45	42596601	Damper-Oil
46	42657501	Bracket-Motor(Caulking)

For B4250

No.	Parts No.	Name
47	42352501	Bracket-Sub-M
48	42196001	Motor-Pulse(Main)
49	42196101	Motor-Pulse(Regist)
50	42121701	Gear-M3
51	42121801	Gear-M2
52	42121901	Gear-R2
53	50517201	Washer C
54	53347201	FG Plate OP
55	42209101	Guide-Paper R(Adhesive)
56	42200501	Plate-Base Assy.
57		
58	40828301	Guide-Paper H
59		
60	42209401	Cassette guide L Assy.
61	42209501	Cassette guide R Assy.
62	51608801	Beam Plate
63	51023601	FG Plate(bm)
64	51019701	Sensor Plate(Paper Supply)
65	51011501	Cassette Sensor Plate
66	42146301	Insulator
67	42661304	Board-GRV
68-a	41991601	Power Supply Unit
68-b	42510301	Power Supply Unit
69	42284101	Board-HLB
70	56640903	Sumi-Card(30P)
71	42101001	Cord Assy.(13p-5P,8p)
72	42283501	Fan Motor
73	42209601	Cassette Assy.-Paper
74	42146201	Plate-Guide
75		
76	42146801	Face Up Stacker Assy.
77	42200207	Frame Assy.-OP Panel
78	42147201	Cover-Upper Assy.
79	42129601	Cover-IF
90	42406601	Holder-Tr_R
91	42406701	Spacer-Tr_L
92		
93		
94	51252001	Damper-Gear
95	42797101	Spring-Sensor_In
96	41415801	Spring-Write-Sensor
97		
98	42661401	Guide-Paper
99	42657701	Gear-Reg(One-way)
100	42658001	Motor-Pulse(Hopping)
101	42657601	Gear-R2(Z58/20)
102		

For B4250

No.	Parts No.	Name
103		
104		
106	40997101	Cord Assy.-OP
	Option	
107	42160909	Board GRL
108	42160910	Board GRL-2
109	42160914	Board GRL-3
110	42160918	Board GRL-4
111	42654504	Board GRX
113	42264009	Board GRM
114	42264010	Board GRM-2
115	42571003	Board GRP
116	42264111	Board GRH
117	42264205	Board GRJ