

Parts catalog

Legend

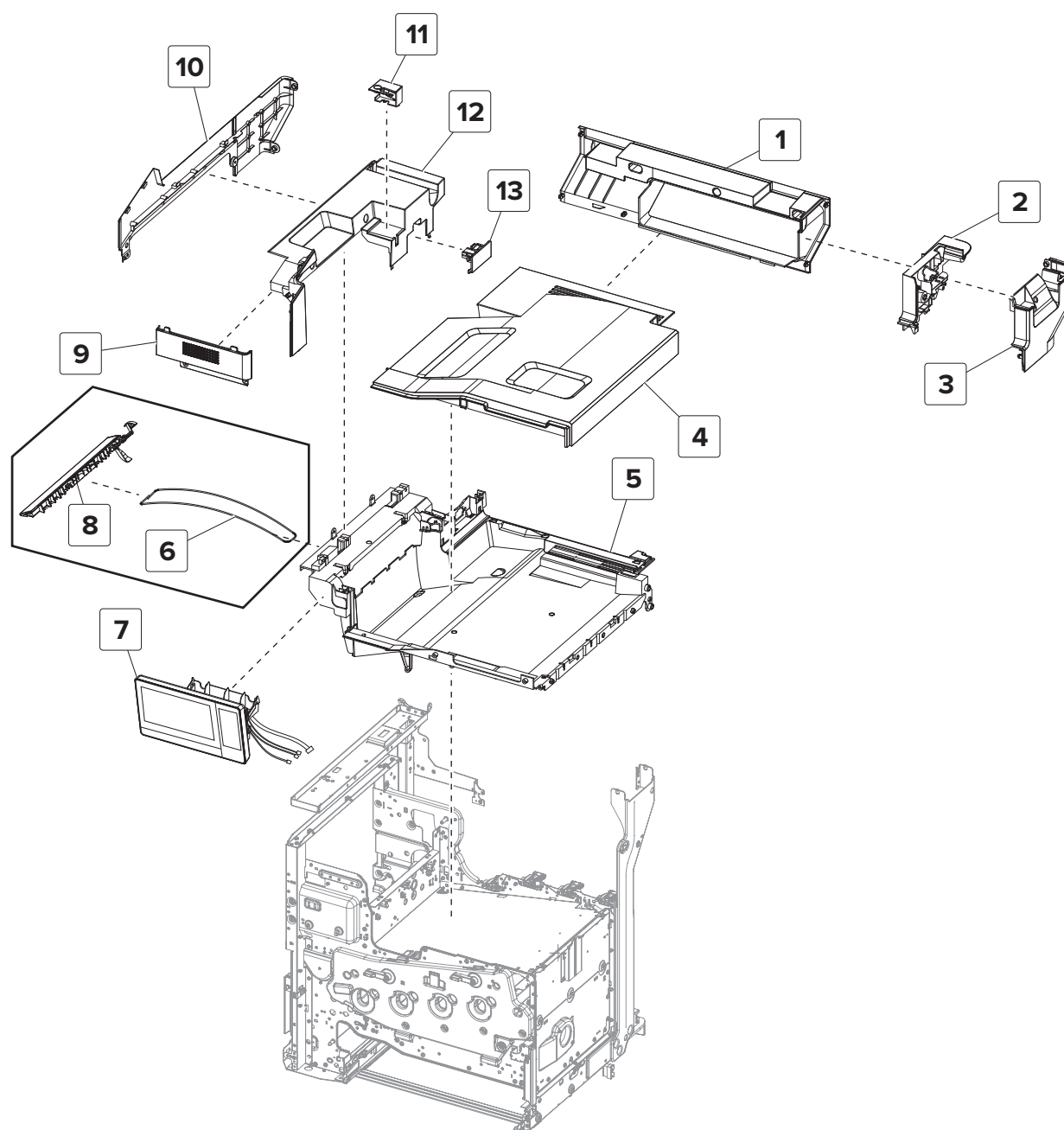
The following column headings are used in the parts catalog:

- **Asm-index**—Identifies the item in the illustration
- **P/N**—Identifies the part number of a FRU
- **Units/mach**—Refers to the number of units in a printer
- **Units/opt**—Refers to the number of units in an option
- **Units/FRU**—Refers to the number of units in a FRU
- **Description**—A brief description of the part

The following abbreviations are used in the parts catalog:

- **NS** (not shown) in the Asm-index column indicates that the part is procurable but is not shown in the illustration.
- **PP** (parts packet) in the Description column indicates that the part is contained in a parts packet.

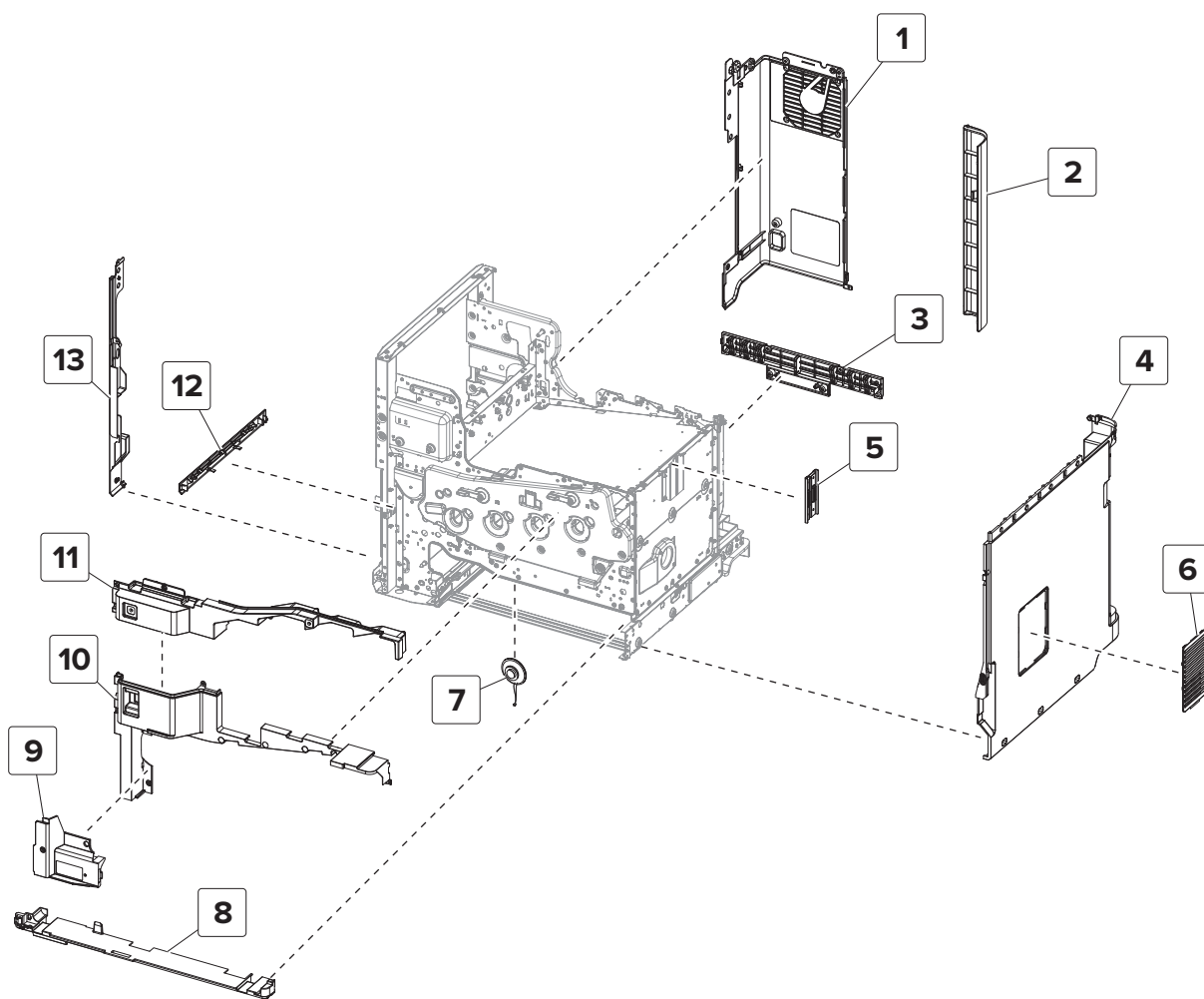
Assembly 1: Covers 1



Assembly 1: Covers 1

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0197	1	1	Rear upper cover	--
2	41X0201	1	1	Column inner cover	--
3	41X0200	1	1	Column outer cover	--
4	41X0194	1	1	Standard bin insert cover	--
5	41X0193	1	1	Standard bin cover	--
6	41X0716	1	1	Stacking bail	--
7	41X0204	1	1	Tilting control panel	--
8	41X0195	1	1	Static brush/bin full actuator	--
9	41X0203	1	1	Front column upper cover	--
10	41X0199	1	1	Left upper cover	--
11	41X0228	1	1	Bin full sensor housing	--
12	41X0196	1	1	Top cover	--
13	41X0717	1	1	Connector access cover	--

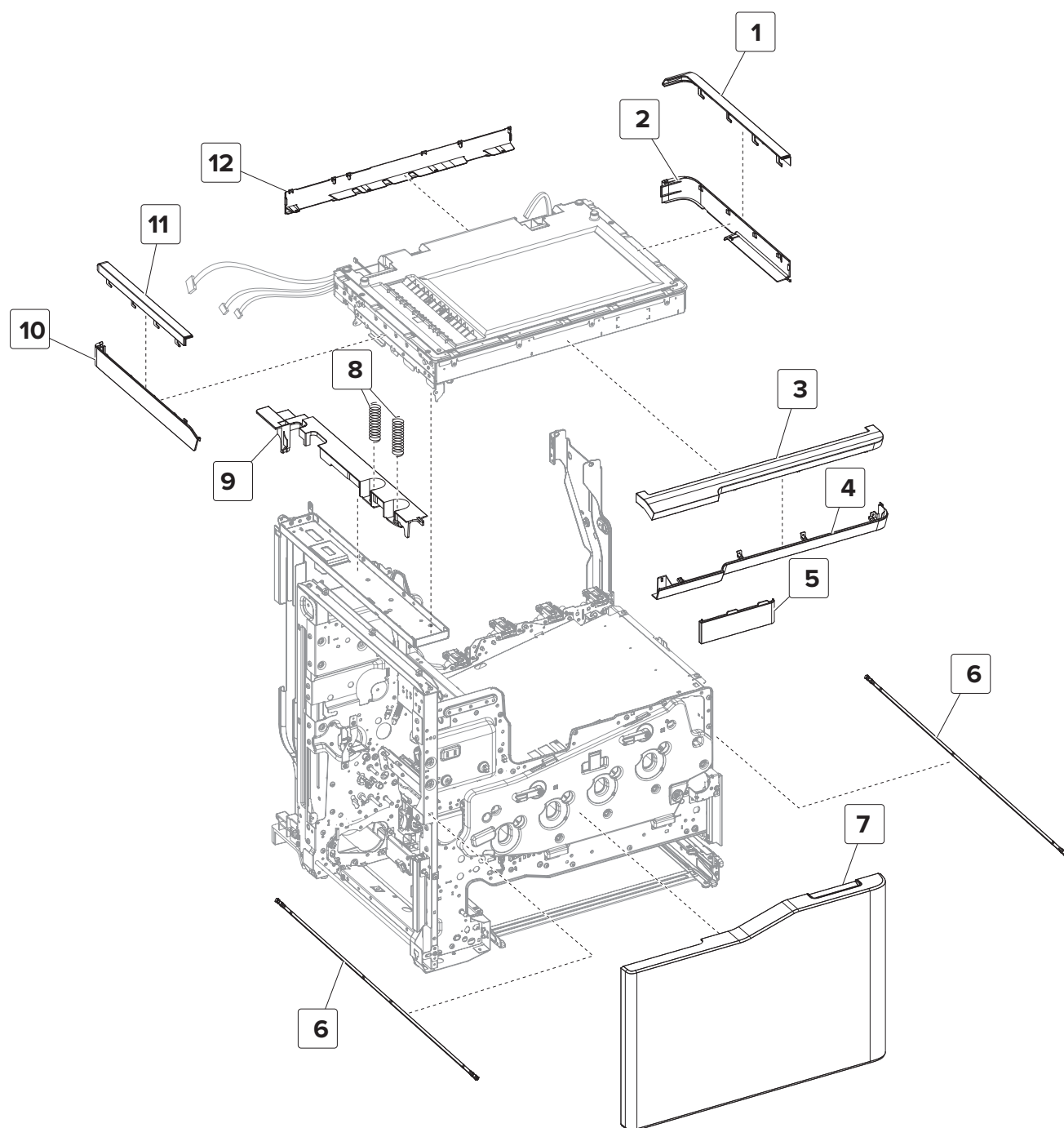
Assembly 2: Covers 2



Assembly 2: Covers 2

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0089	1	1	Rear left cover	“Rear left cover removal” on page 524
2	41X0099	1	1	Connector access cover	--
3	41X0088	1	1	Rear lower cover	“Rear lower cover removal” on page 523
4	41X0092	1	1	Right cover	“Right cover removal” on page 477
5	41X0070	1	1	Right cover bracket	--
6	41X0090	1	1	Vent cover	“Vent cover removal” on page 476
7	40X9079	1	1	Audio speaker	--
8	41X0094	1	1	Lower front cover	“Lower front cover removal” on page 515
9	41X0097	1	1	Door rod cover	“Door rod cover removal” on page 507
10	41X0093	1	1	Inner lower cover	“Inner lower cover removal” on page 499
11	41X0715	1	1	Inner upper cover	“Inner upper cover removal” on page 498
12	41X0096	1	1	Left lower cover	--
13	41X0091	1	1	Left front cover	--

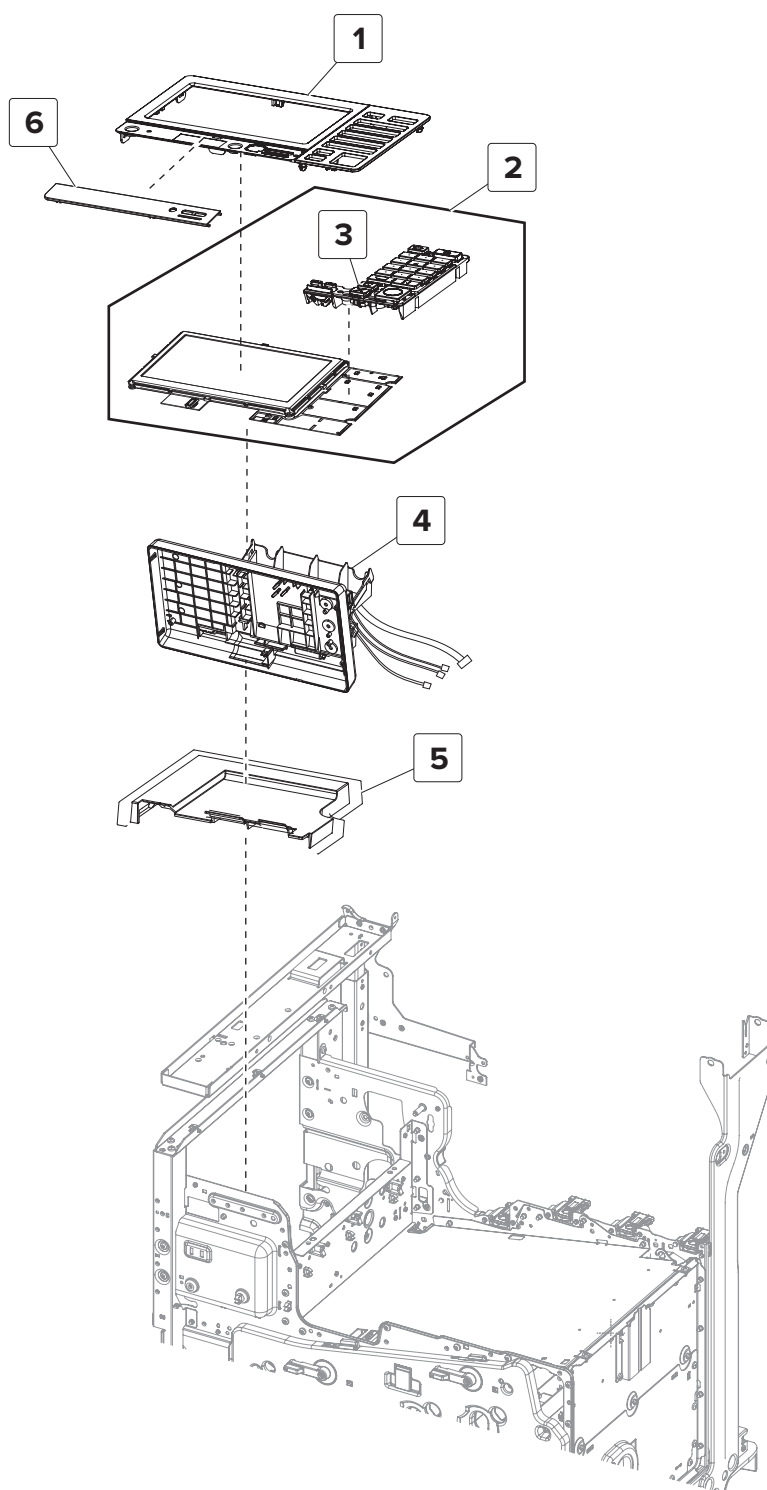
Assembly 3: Covers 3



Assembly 3: Covers 3

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0234	1	1	Scanner right upper cover	--
2	41X0231	1	1	Scanner right cover	“Flatbed scanner right cover removal” on page 586
3	41X0235	1	1	Scanner front upper cover	“Flatbed scanner front upper cover removal” on page 583
4	41X0232	1	1	Scanner front cover	--
5	41X0229	1	1	Keyboard access cover	--
6	41X0780	2	1	Front door strap	--
7	41X0227	1	1	Front door	“Front door removal” on page 501
8	41X0781	2	1	Support spring	--
9	41X0278	1	1	Cable cover	--
10	41X0230	1	1	Scanner left cover	“Flatbed scanner left cover removal” on page 585
11	41X0233	1	1	Scanner left upper cover	--
12	41X0236	1	1	Scanner rear cover	“Flatbed scanner rear cover removal” on page 584

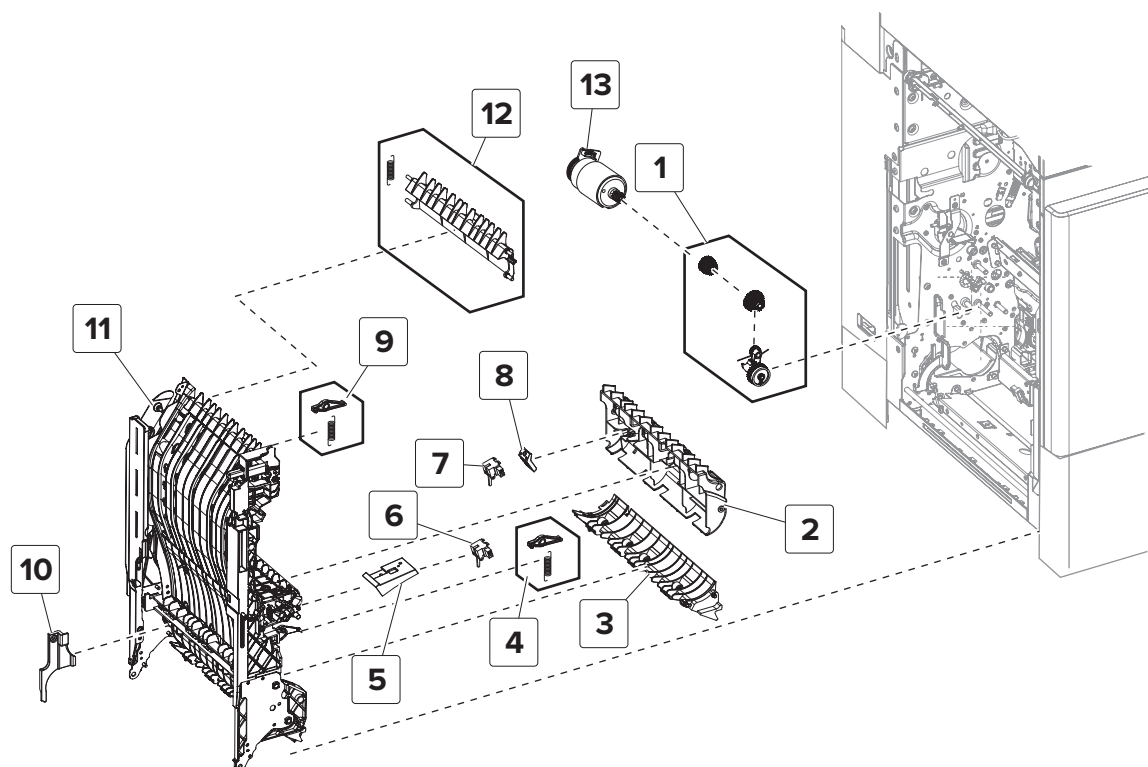
Assembly 4: Control panel



Assembly 4: Control panel

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0543	1	1	Bezel, control panel	--
2	41X0051	1	1	Board, control panel	--
3	41X0207	1	1	Button kit, 7-inch control panel	--
4	41X0204	1	1	Support, control panel	--
5	41X0238	1	1	Cover, control panel support	--
6	41X0900	1	1	Model plate (CX820)	--
6	41X0899	1	1	Model plate (CX6160)	--
6	41X0901	1	1	Model plate (XC6152)	--

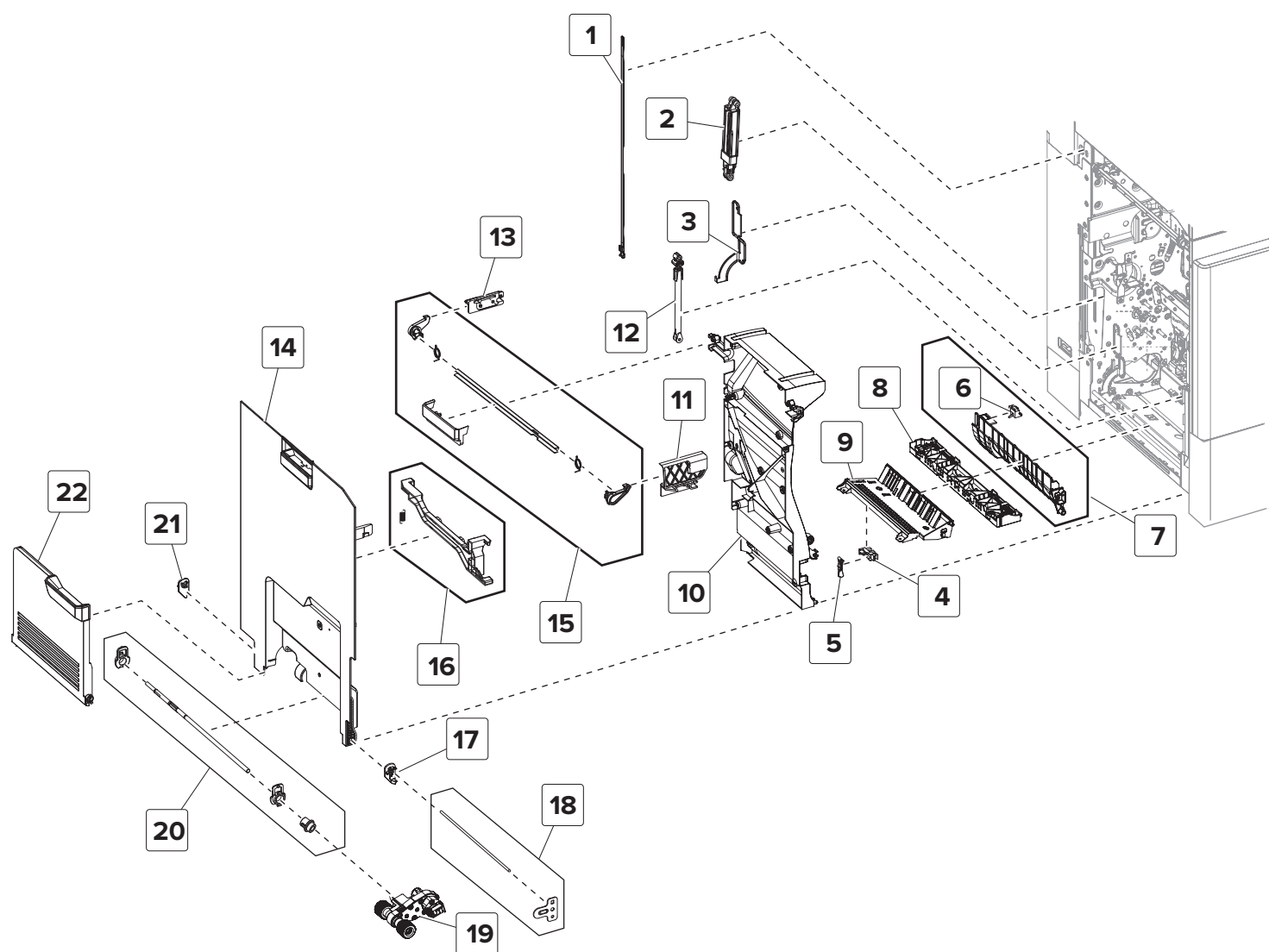
Assembly 5: Duplex



Assembly 5: Duplex

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0133	1	1	Duplex drive gears	“Duplex drive gears removal” on page 455
2	41X0123	1	1	Duplex lower pinch roller guide	--
3	41X0121	1	1	Duplex turn guide	--
4	41X0066	1	1	Front nip release arm	--
5	41X0072	1	1	Lower duplex sensor bracket	--
6	41X0446	1	1	Sensor (duplex path 2)	--
7	41X0446	1	1	Sensor (duplex path 1)	--
8	41X0071	1	1	Upper duplex sensor bracket	--
9	41X0065	1	1	Rear nip release arm	--
10	41X0098	1	1	Connector cover, plastic	“Plastic connector cover removal” on page 460
11	41X0105	1	1	Duplex	“Left door, duplex, and MPF removal” on page 461
12	41X0122	1	1	Duplex upper guide	--
13	41X0140	1	1	Motor (duplex)	--

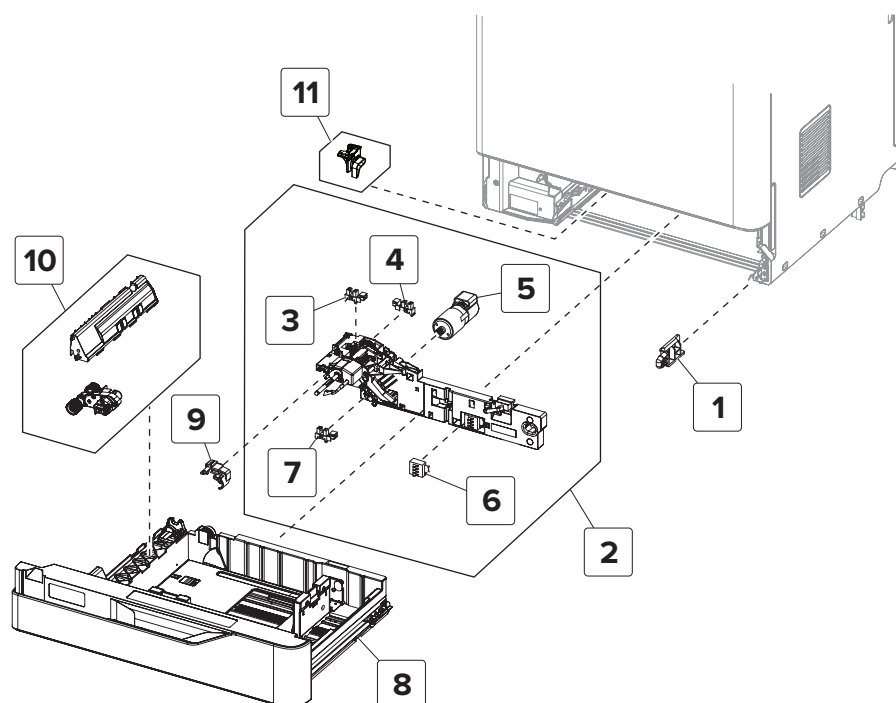
Assembly 6: Left door



Assembly 6: Left door

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0173	1	1	Left door support strap	--
2	41X0174	1	1	Left door support	--
3	41X0073	1	1	Connector cover, metal	--
4	41X0684	1	1	Sensor (MPF paper present)	--
5	41X0058	1	1	MPF media present actuator	--
6	41X0914	1	1	Sensor (MPF/pass-through)	“Sensor (MPF/pass-through) with deflector removal” on page 470
7	41X0120	1	1	Deflector with sensor (MPF/pass-through)	“Sensor (MPF/pass-through) with deflector removal” on page 470
8	41X0172	1	1	MPF tray stop	“MPF tray stop removal” on page 467
9	41X0119	1	1	MPF pick guide	“MPF pick guide removal” on page 465
10	41X0124	1	1	Left door paper guide	--
11	41X0081	1	1	Left door front catch	--
12	41X0100	1	1	Left door damper	--
13	41X0080	1	1	Left door rear catch	--
14	41X0101	1	1	Left door	“Left door, duplex, and MPF removal” on page 461
15	41X0136	1	1	Left door release latch	--
16	41X0135	1	1	Duplex release latch	“Duplex release latch removal” on page 456
17	41X0059	1	1	MPF tray front actuator	--
18	41X0250	1	1	Left door rod	“Door rod cover removal” on page 507
19	41X0993	1	1	Pick roller	“MPF pick roller removal” on page 464
20	41X0167	1	1	MPF pick shaft	--
21	41X0060	1	1	MPF tray rear actuator	--
22	41X0176	1	1	MPF tray	“Left door, duplex, and MPF removal” on page 461

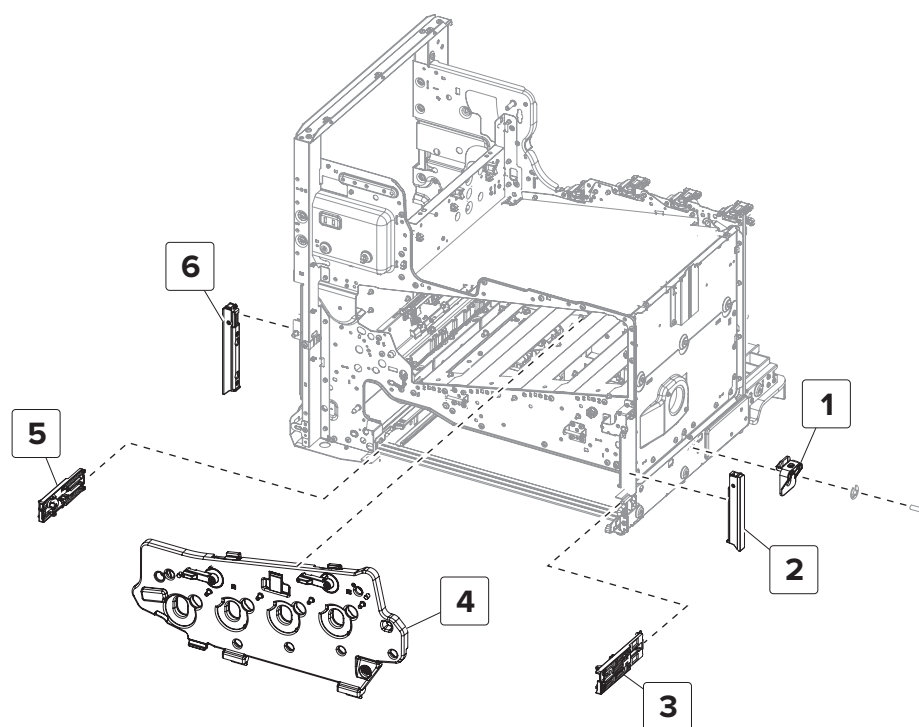
Assembly 7: Feeder



Assembly 7: Feeder

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0129	1	1	Paper tray guide	--
2	41X0106	1	1	Paper feeder	“Paper feeder removal” on page 516
3	41X0470	1	1	Sensor (pick roller index)	--
4	41X0470	1	1	Sensor (media out)	--
5	41X0140	1	1	Motor (pick)	--
6	40X7911	1	1	Sensor (media size)	--
7	41X0470	1	1	Sensor (media low)	--
8	41X0175	1	1	Media tray	--
9	41X0067	1	1	Feeder bearing	“Paper feeder removal” on page 516
10	41X0999	1	1	Pick roller and separator pad	“Pick roller removal” on page 505
11	41X1033	1	1	Paper overfill stop	--

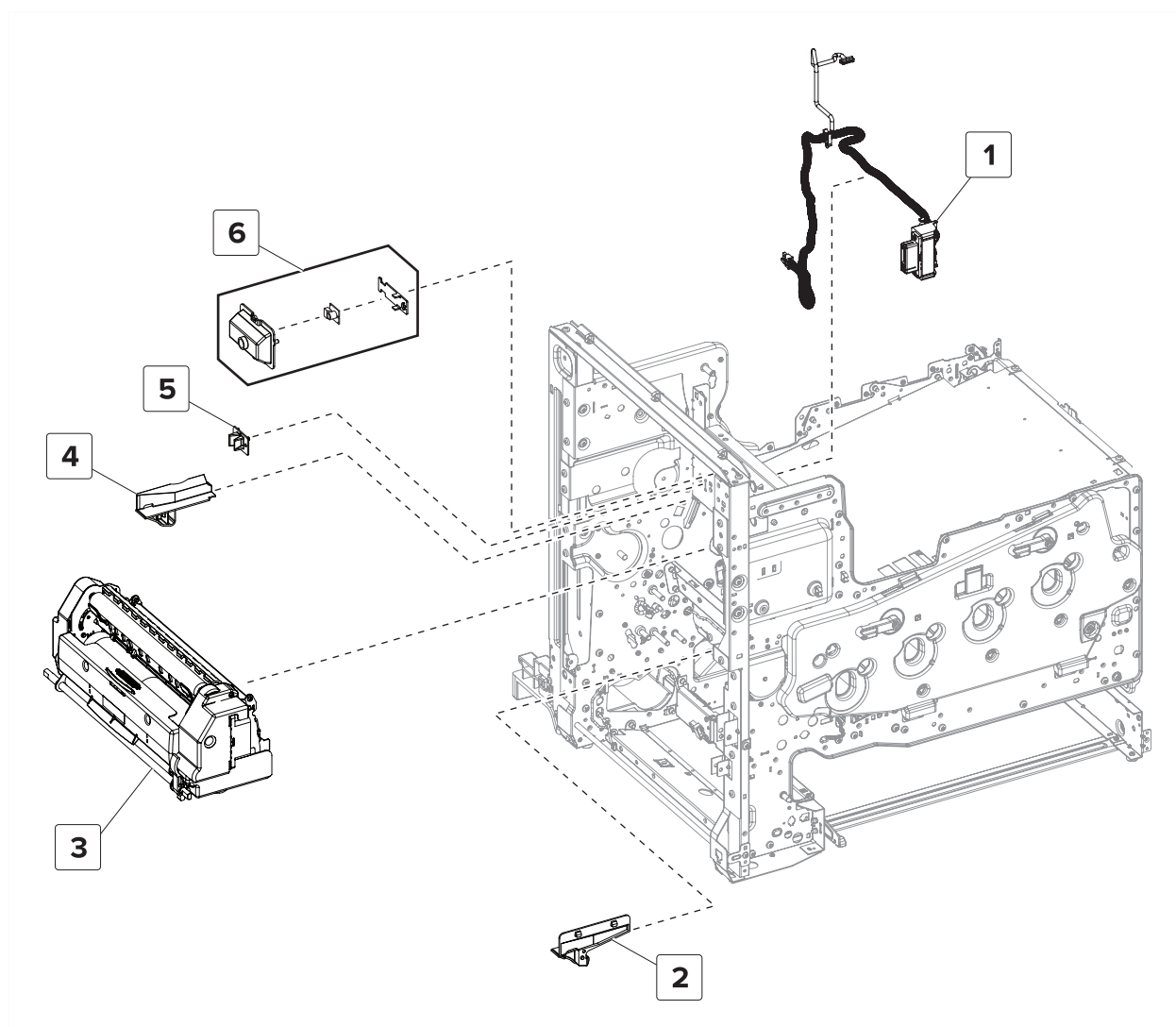
Assembly 8: Frame



Assembly 8: Frame

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0074	1	1	Frame connector bracket	--
2	41X0131	1	1	Right handle	--
3	41X0991	1	1	Tray close rail, right	--
4	41X0103	1	1	PC unit/developer door	“Developer unit and photoconductor unit removal” on page 494
5	41X0992	1	1	Tray close rail, left	--
6	41X0130	1	1	Left handle	--

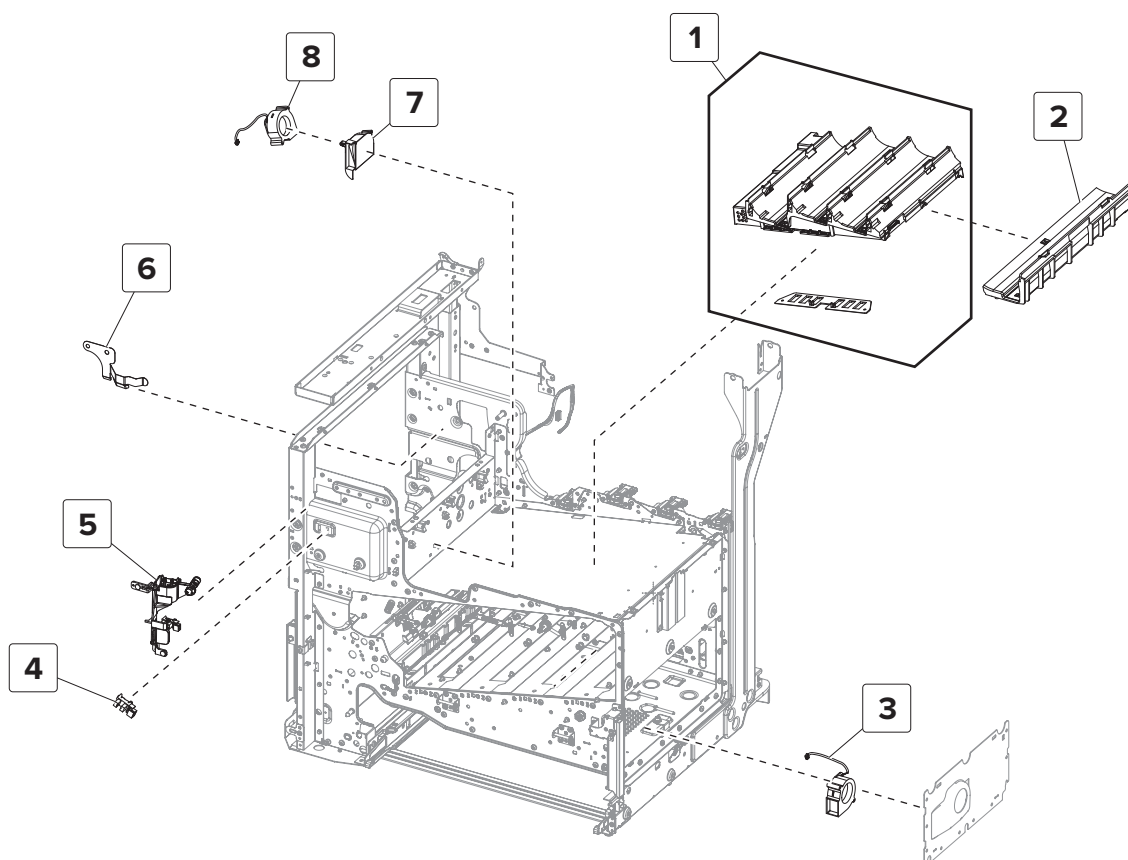
Assembly 9: Fuser



Assembly 9: Fuser

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0078	1	1	Fuser connect cable	--
2	41X0125	1	1	Fuser front loading guide	--
3	41X0248	1	1	Fuser (100 V)	“Fuser removal” on page 453
3	41X0246	1	1	Fuser (115 V)	“Fuser removal” on page 453
3	41X0247	1	1	Fuser (230 V)	“Fuser removal” on page 453
4	41X0126	1	1	Fuser rear loading guide	--
5	41X0127	1	1	Fuser alignment guide	--
6	41X0165	1	1	Sensor (fuser temperature)	--

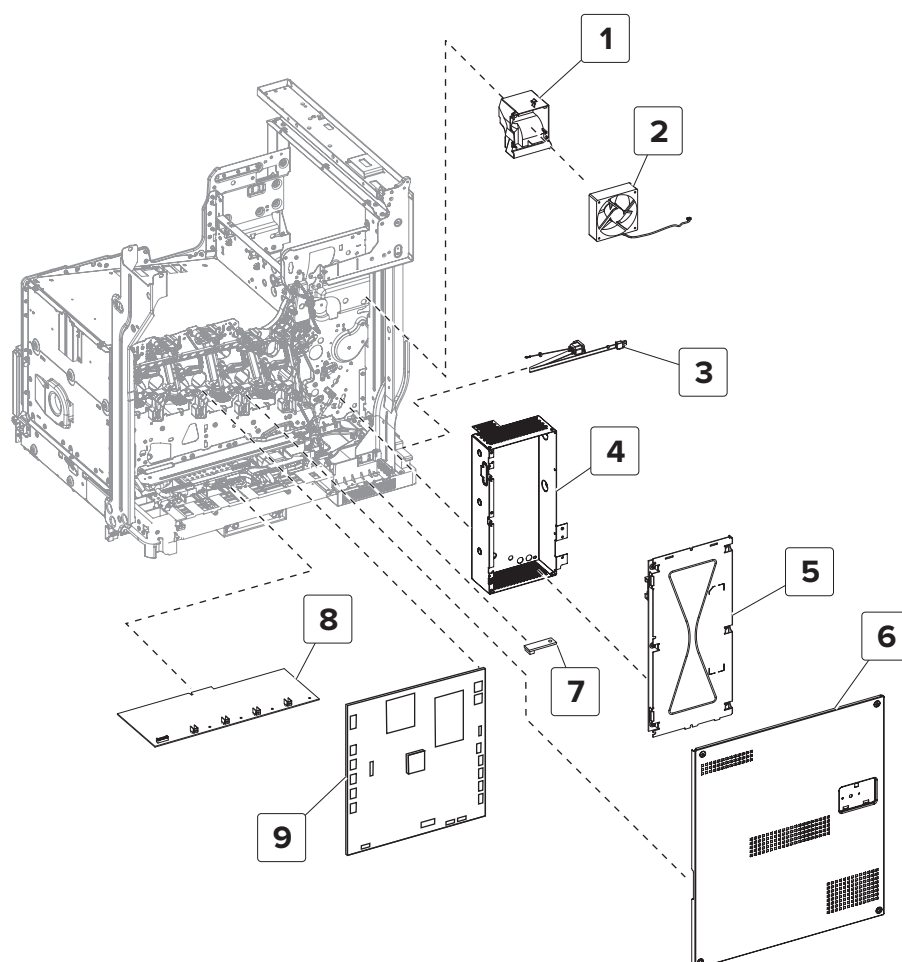
Assembly 10: Electronics—Front



Assembly 10: Electronics—Front

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0143	1	1	Main HVPS	“Main HVPS removal” on page 512
2	41X0117	1	1	Toner cartridge guide	--
3	41X0975	1	1	Printhead fan	“Printhead fan removal” on page 482
4	41X0684	1	1	Sensor (door interlock)	“Sensor (door interlock) removal” on page 508
5	41X0162	1	1	Door interlock actuator	--
6	41X0141	1	1	Grounding plate	--
7	41X0973	1	1	Fan duct	--
8	41X0974	1	1	HVPS fan	“Main HVPS fan removal” on page 509

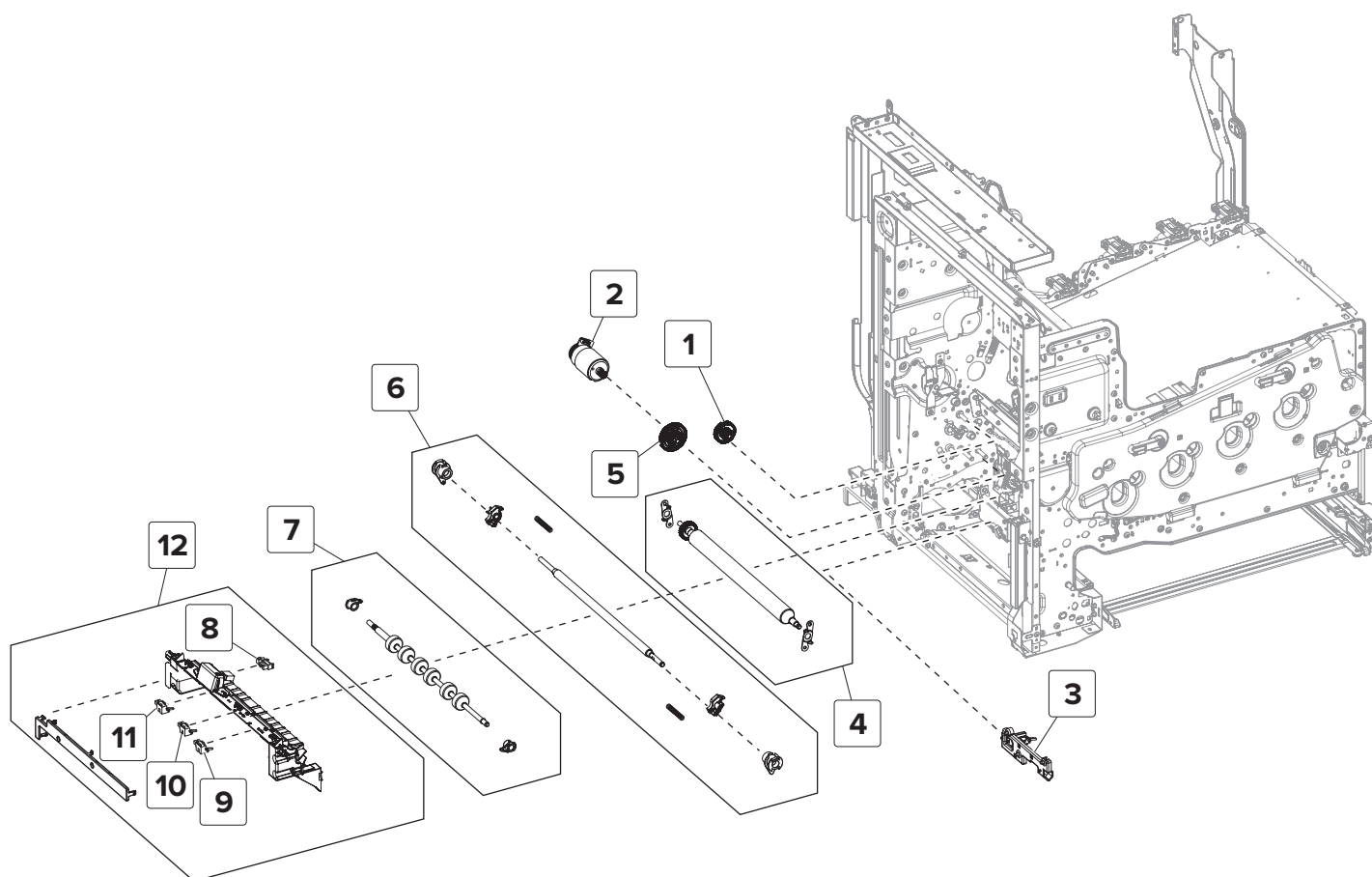
Assembly 11: Electronics—Rear



Assembly 11: Electronics—Rear

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0104	1	1	Main fan duct	“Main fan duct removal” on page 539
2	41X0954	1	1	Main fan	“Main fan removal” on page 529
3	41X0260	1	1	AC power input cable	--
4	41X0244	1	1	LVPS cage	“LVPS cage removal” on page 532
5	41X0242	1	1	LVPS	“LVPS removal” on page 530
6	41X0087	1	1	Controller board cover	“Controller board cover removal” on page 522
7	41X0785	1	1	Weather station	“Weather station removal” on page 534
8	41X0241	1	1	Charge roller HVPS	“Charge roller HVPS removal” on page 524
9	41X0537	1	1	Controller board	“Controller board removal” on page 528

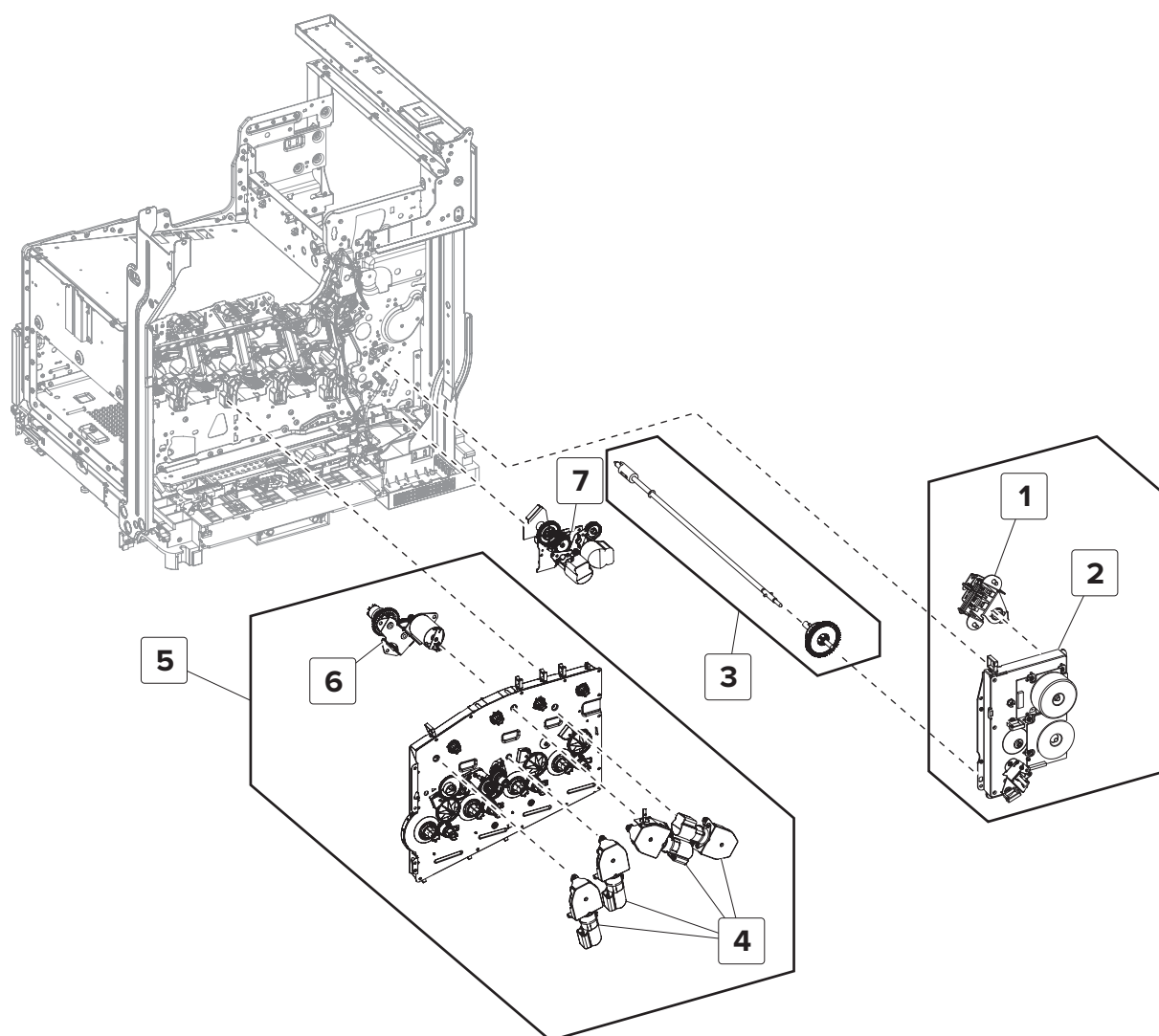
Assembly 12: Registration



Assembly 12: Registration

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0108	1	1	Deskew roller gear	--
2	41X0140	1	1	Motor (deskew)	--
3	41X0163	1	1	Sensor (input)	“Sensor (input) removal” on page 469
4	41X0155	1	1	Deskew roller	--
5	41X0107	1	1	Isolation roller gear	“Isolation roller gear removal” on page 474
6	41X0156	1	1	Deskew pinch roller	--
7	41X0168	1	1	Isolation roller shaft	--
8	40X7779	1	1	Sensor (deskew roller exit)	--
9	41X0914	1	1	Sensor (near narrow media)	--
10	41X0914	1	1	Sensor (narrow media)	--
11	41X0914	1	1	Sensor (deskew roller entry)	--
12	41X0128	1	1	Deskew roller sensor guide	“Deskew roller sensor guide removal” on page 458

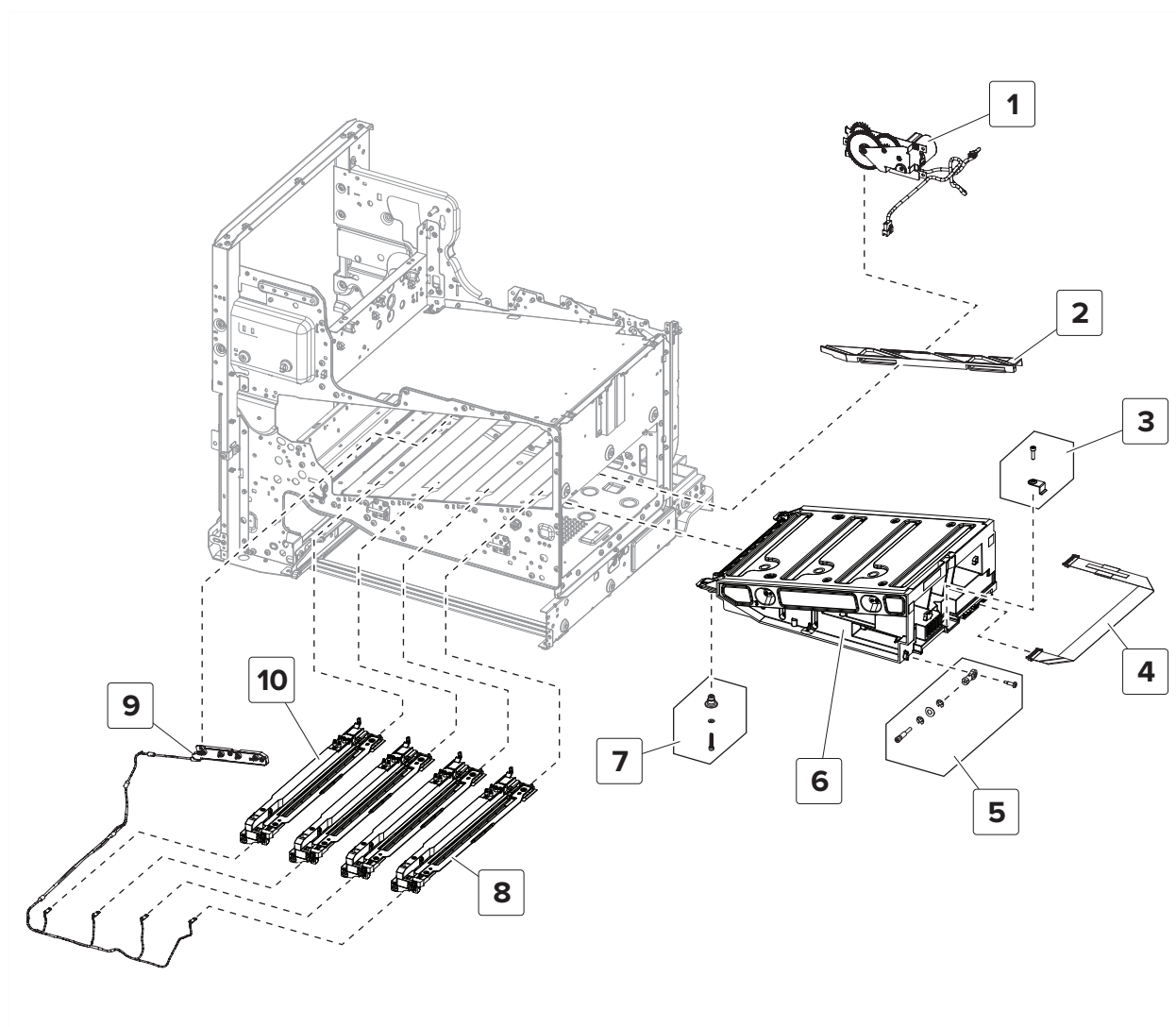
Assembly 13: Motors



Assembly 13: Motors

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0159	1	1	Sensor (waste toner full)	--
2	41X0111	1	1	Fuser/transfer belt motor gearbox	“Fuser/transfer belt motor gearbox removal” on page 543
3	41X0109	1	1	Waste toner gear and shaft	“Waste toner gear removal” on page 545
4	41X0113	3	1	Toner add motor gearbox (K, C, and M)	“Toner add motor gearbox (K, C, and M) removal” on page 537
4	41X0113	1	1	Toner add motor gearbox (Y)	“Toner add motor gearbox (Y) removal” on page 538
5	41X0112	1	1	EP, developer, toner add gearbox	“EP, developer, toner add gearbox removal” on page 540
6	41X0114	1	1	Motor (black only retract)	--
7	41X0115	1	1	MPF, reference edge gearbox	“Reference edge motor gearbox removal” on page 471

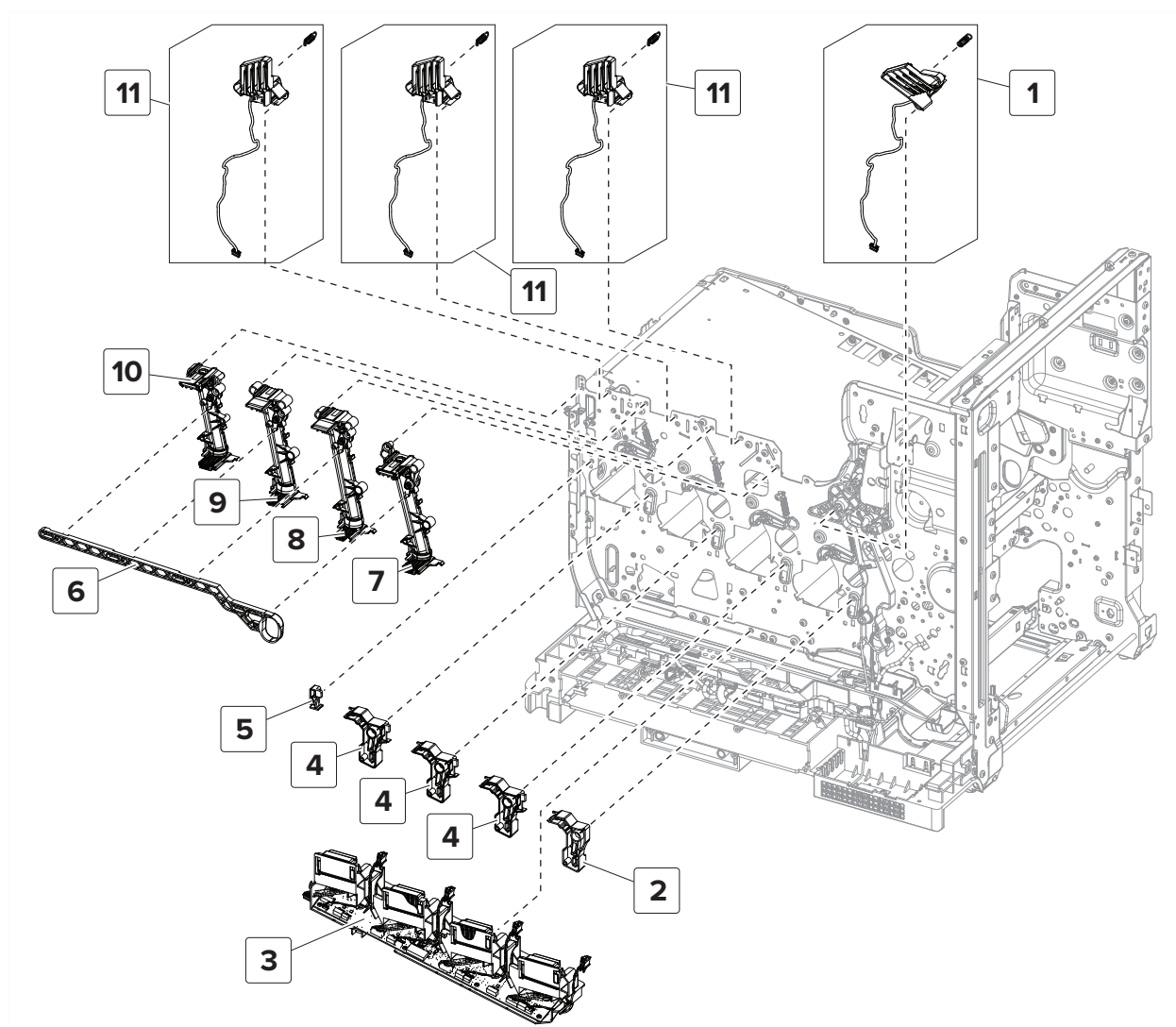
Assembly 14: Printhead



Assembly 14: Printhead

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0139	1	1	Motor (printhead wiper)	“Motor (printhead wiper) removal” on page 487
2	41X0145	1	1	Printhead wiper actuator rack	--
3	41X0082	1	1	Printhead clamp	--
4	41X0076	1	1	Printhead data cable	--
5	41X0240	1	1	Printhead adjustment parts pack	--
6	41X0144	1	1	Laser printhead	“Printhead removal” on page 484
7	41X0132	1	1	Printhead post	--
8	41X0147	3	1	Developer/PC unit CMY wiper rail	“Developer/PC unit CMY wiper rail removal” on page 519
9	41X0086	1	1	Developer roll power contact	--
10	41X0146	1	1	Developer/PC unit K wiper rail	“Developer/PC unit K wiper rail removal” on page 520

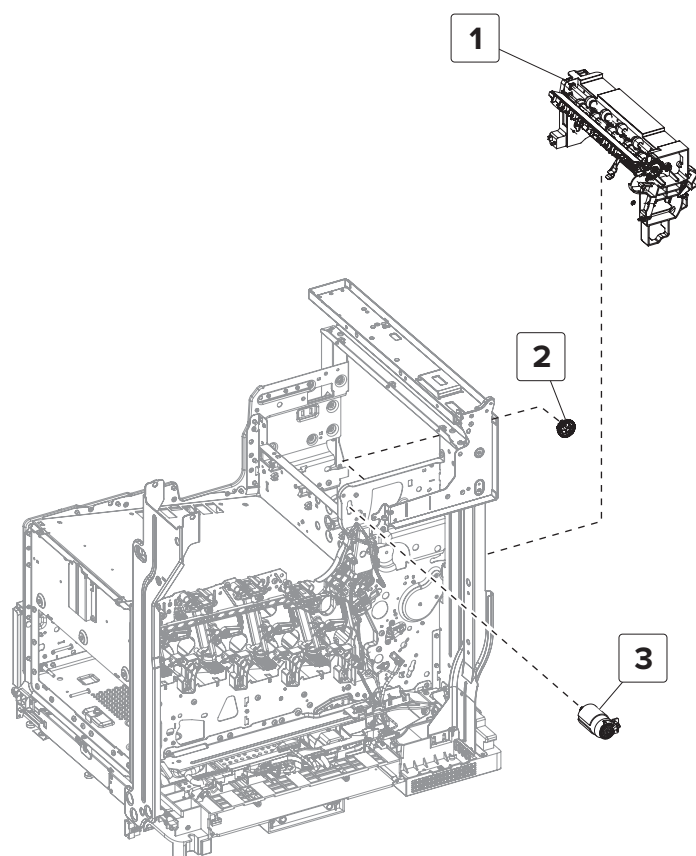
Assembly 15: Toner supply



Assembly 15: Toner supply

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0084	1	1	Toner cartridge contact (K)	“Toner cartridge contact removal” on page 549
2	41X0152	1	1	Toner port retainer (K)	--
3	41X0069	1	1	smart chip interface board	“Smart chip interface board removal” on page 548
4	41X0151	3	1	Toner port retainer (CMY)	--
5	41X0150	1	1	Toner port retainer	--
6	41X0056	1	1	Toner supply actuator	“Toner supply actuator removal” on page 547
7	41X0180	1	1	Toner add tube (K)	“Toner add tube removal” on page 551
8	41X0178	1	1	Toner add tube (M)	“Toner add tube removal” on page 551
9	41X0177	1	1	Toner add tube (C)	“Toner add tube removal” on page 551
10	41X0179	1	1	Toner add tube (Y)	“Toner add tube removal” on page 551
11	41X0083	3	1	Toner cartridge contact (CMY)	“Toner cartridge contact removal” on page 549

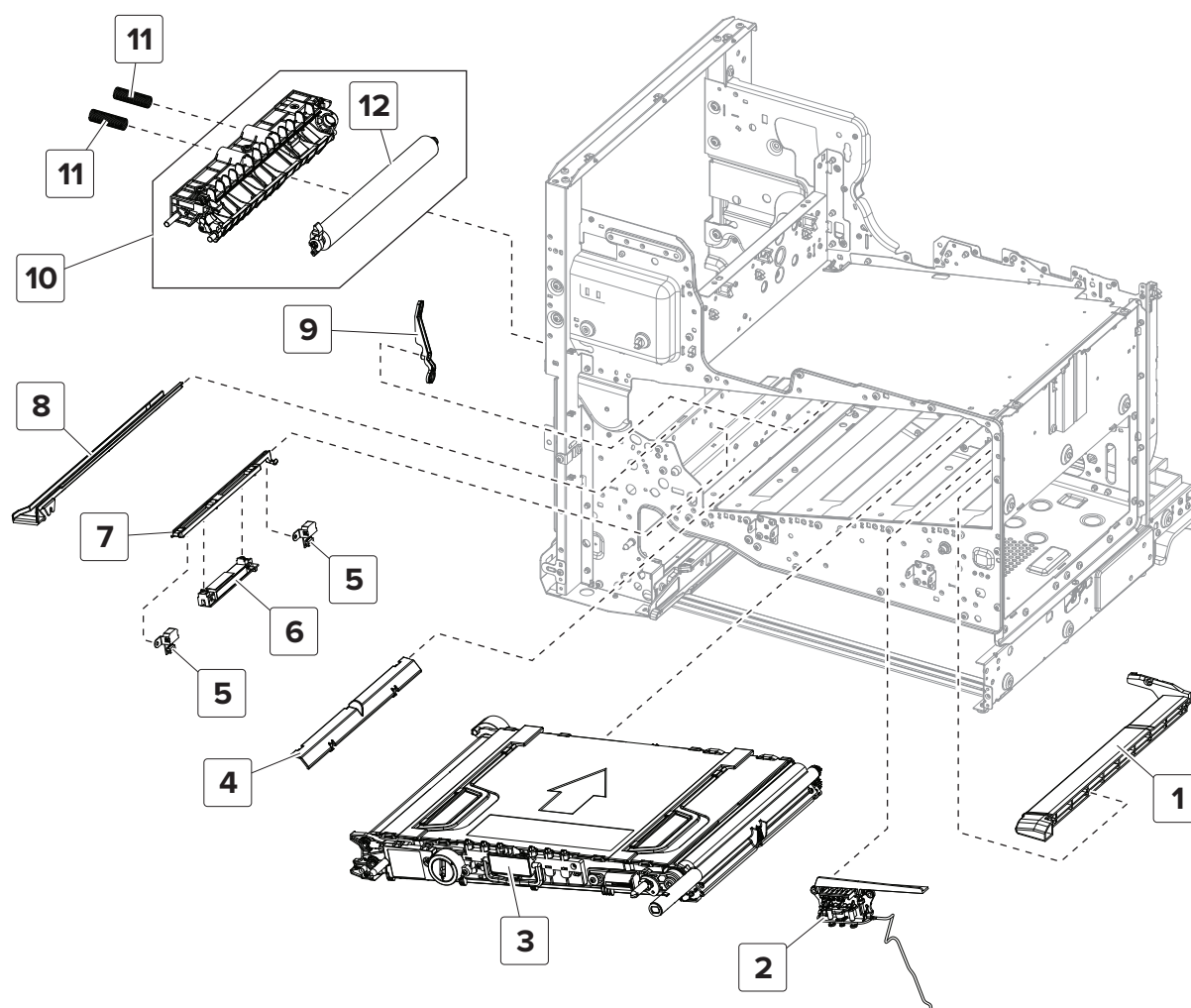
Assembly 16: Redrive



Assembly 16: Redrive

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0148	1	1	Redrive	“Redrive removal” on page 467
2	41X0110	1	1	Redrive gear	“Redrive gear removal” on page 469
3	41X0451	1	1	Motor (redrive)	--

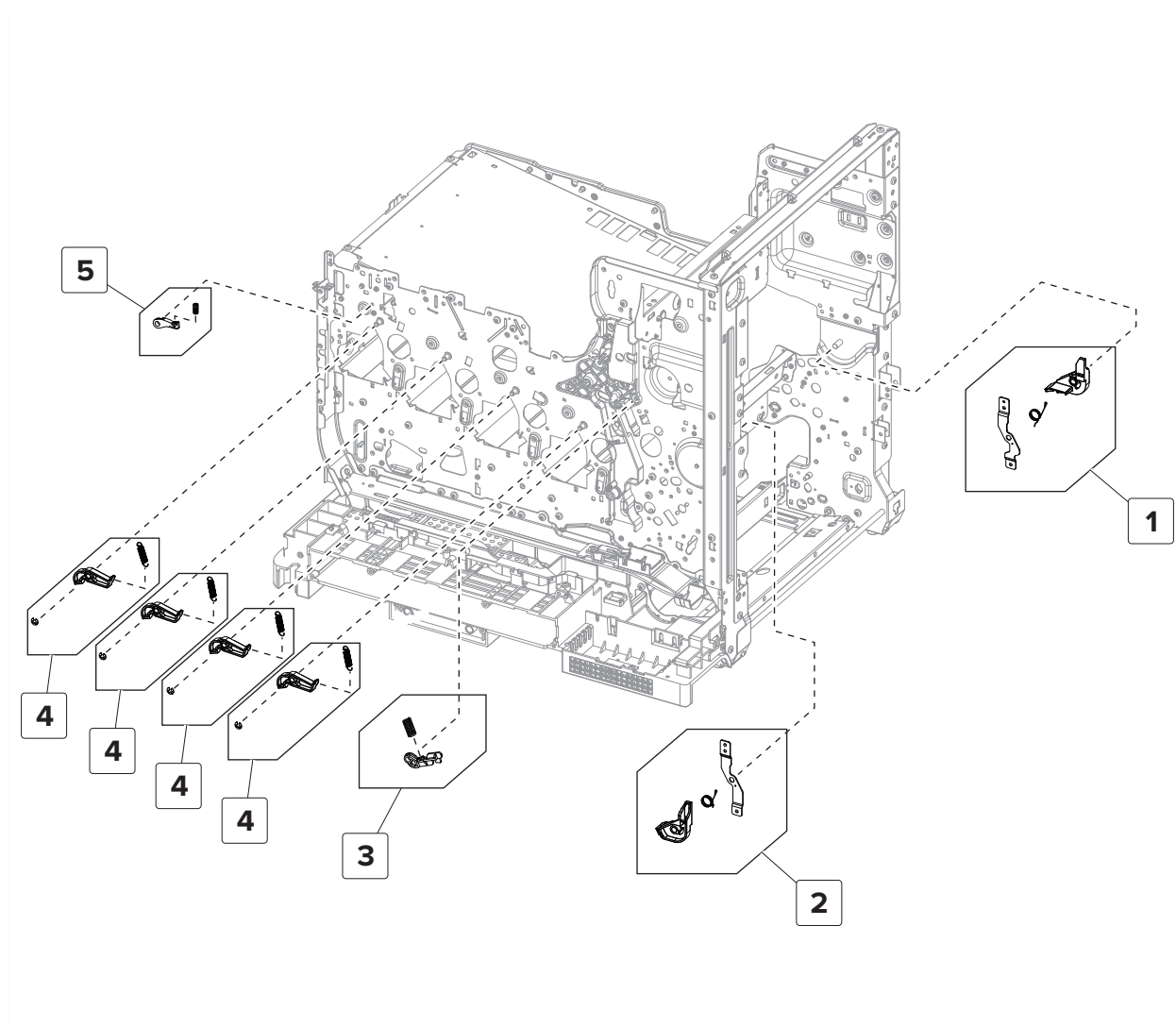
Assembly 17: Transfer—Front



Assembly 17: Transfer—Front

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0116	1	1	Transfer belt right guide	--
2	41X0085	1	1	Transfer belt contact	--
3	41X0245	1	1	Transfer belt	“Transfer belt removal” on page 502
4	41X0095	1	1	Wiring cover	--
5	41X0161	2	1	Sensor (auto alignment)	“Sensor (auto alignment) removal” on page 518
6	41X0160	1	1	Sensor (TPS)	“Sensor (TPS) removal” on page 518
7	41X0181	1	1	TPS sensor wiper	“TPS sensor wiper removal” on page 519
8	41X0118	1	1	Transfer belt left guide	--
9	41X0057	1	1	TPS wiper actuator	--
10	41X0079	1	1	Transfer roller housing	--
11	41X0171	2	1	Transfer roller carriage spring	--
12	41X0154	2	1	Transfer roller	“Transfer roller removal” on page 454

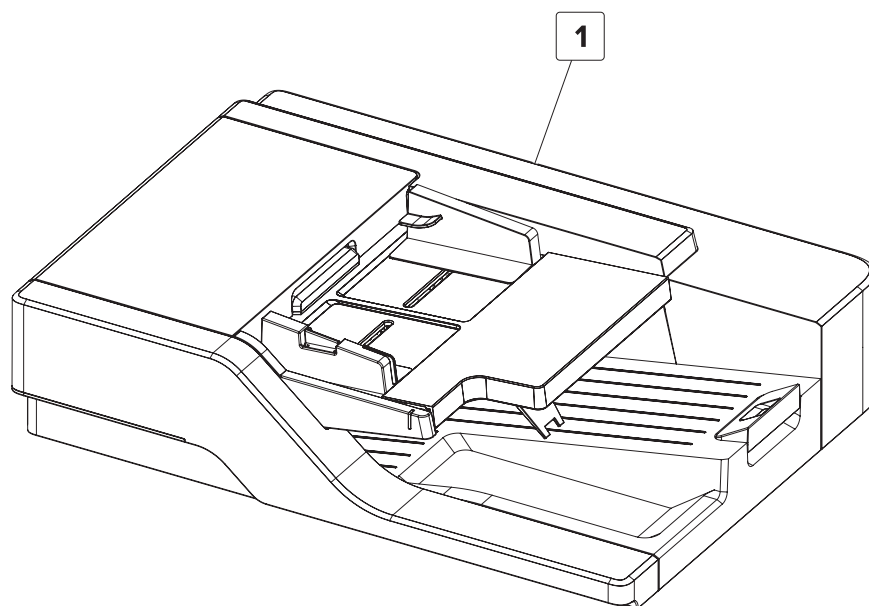
Assembly 18: Transfer—Rear



Assembly 18: Transfer—Rear

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0137	1	1	Transfer roller front latch	--
2	41X0138	1	1	Transfer roller rear latch	--
3	41X0064	1	1	Transfer belt left bias arm	--
4	41X0062	4	1	Hold down arm	--
5	41X0063	1	1	Transfer belt right bias arm	--

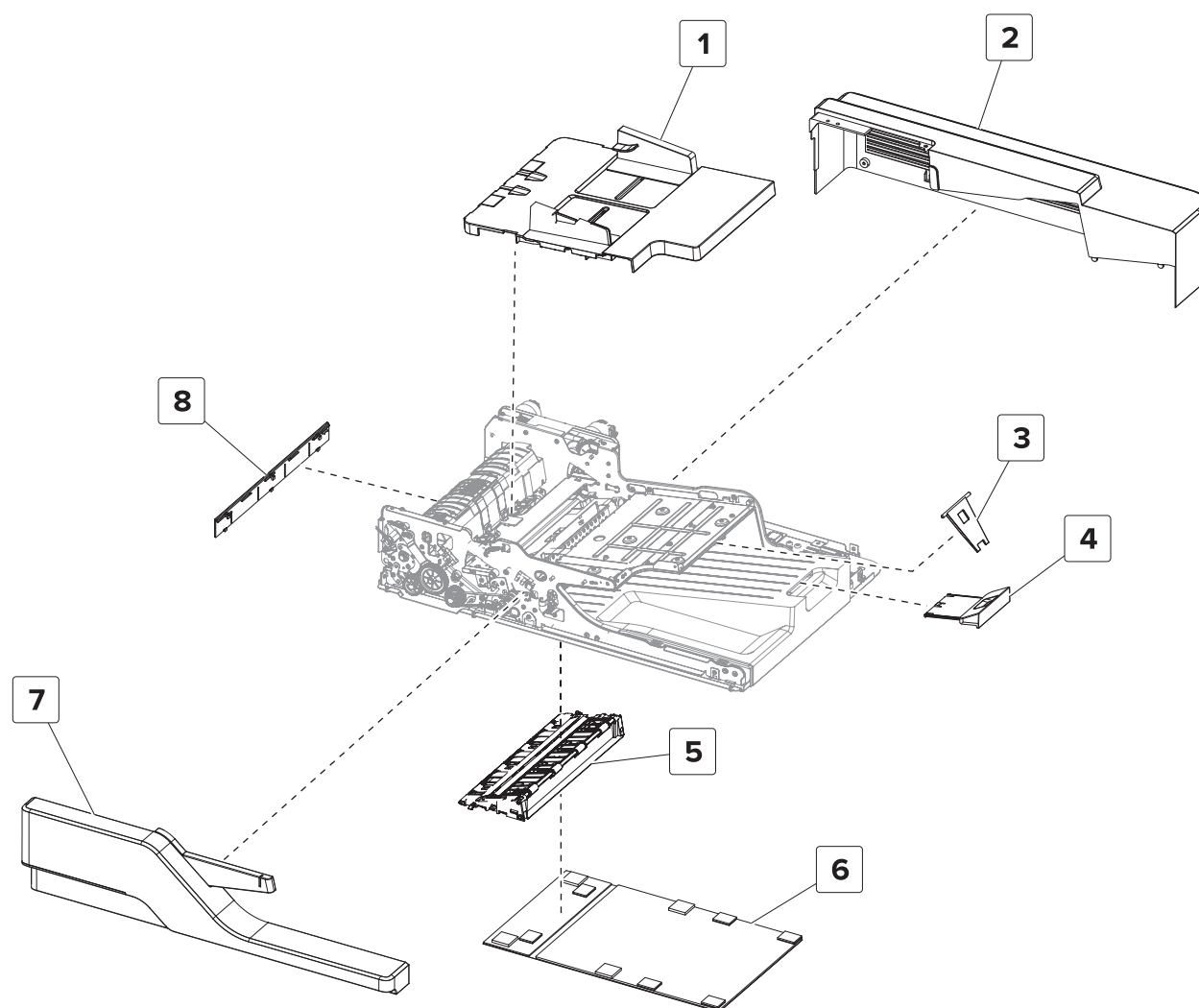
Assembly 19: ADF 1



Assembly 19: ADF 1

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0324	1	1	ADF	--

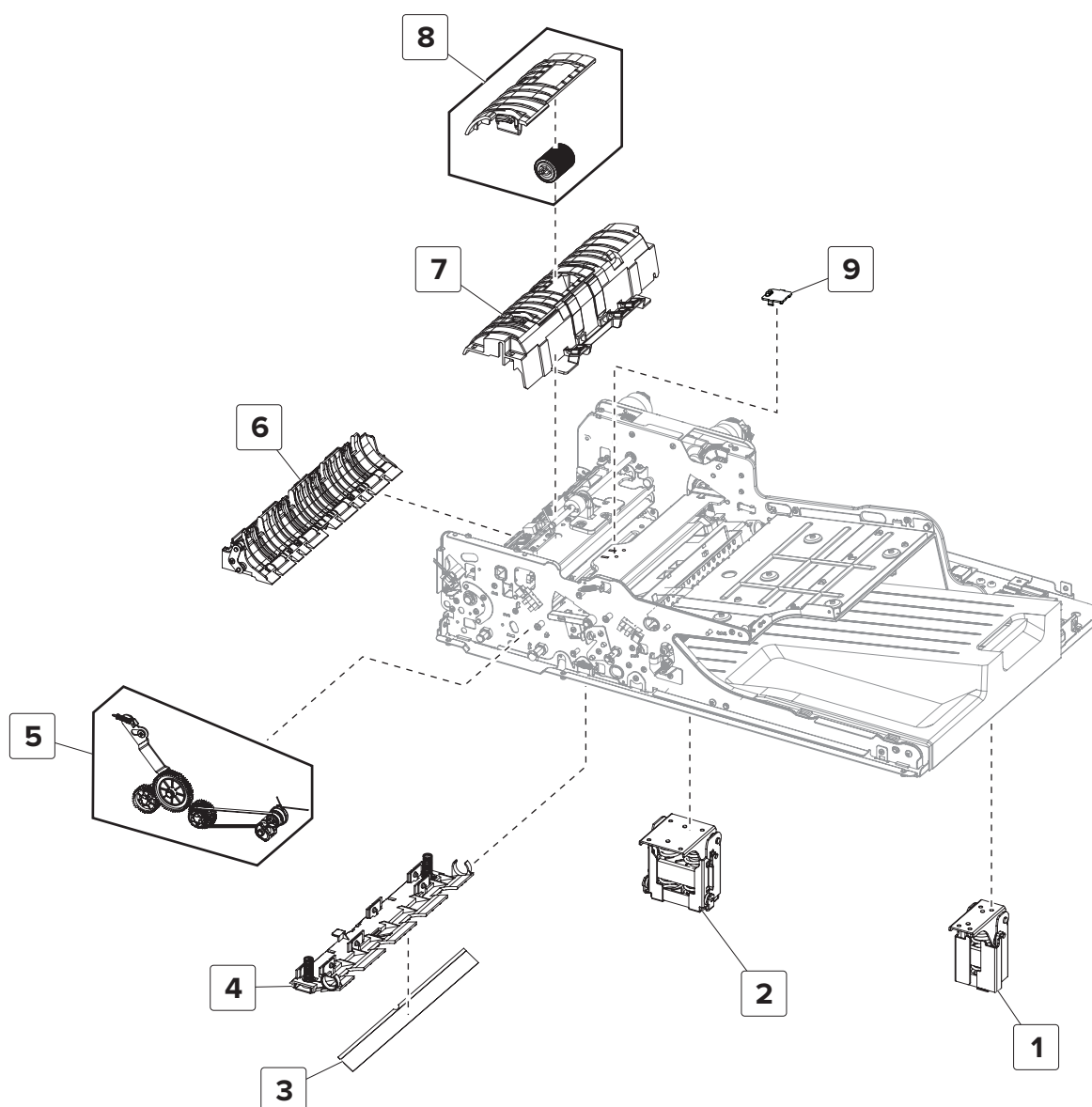
Assembly 20: ADF 2



Assembly 20: ADF 2

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0323	1	1	ADF tray	“ADF tray removal” on page 564
2	41X0298	1	1	ADF rear cover	“ADF rear cover removal” on page 562
3	41X0295	1	1	Paper bail	--
4	41X0304	1	1	Bin extension	--
5	41X0303	1	1	ADF bottom door	“ADF bottom door removal” on page 564
6	41X0314	1	1	ADF pad	--
7	41X0297	1	1	ADF front cover	“ADF front cover removal” on page 566
8	41X0277	1	1	Left lower cover	--

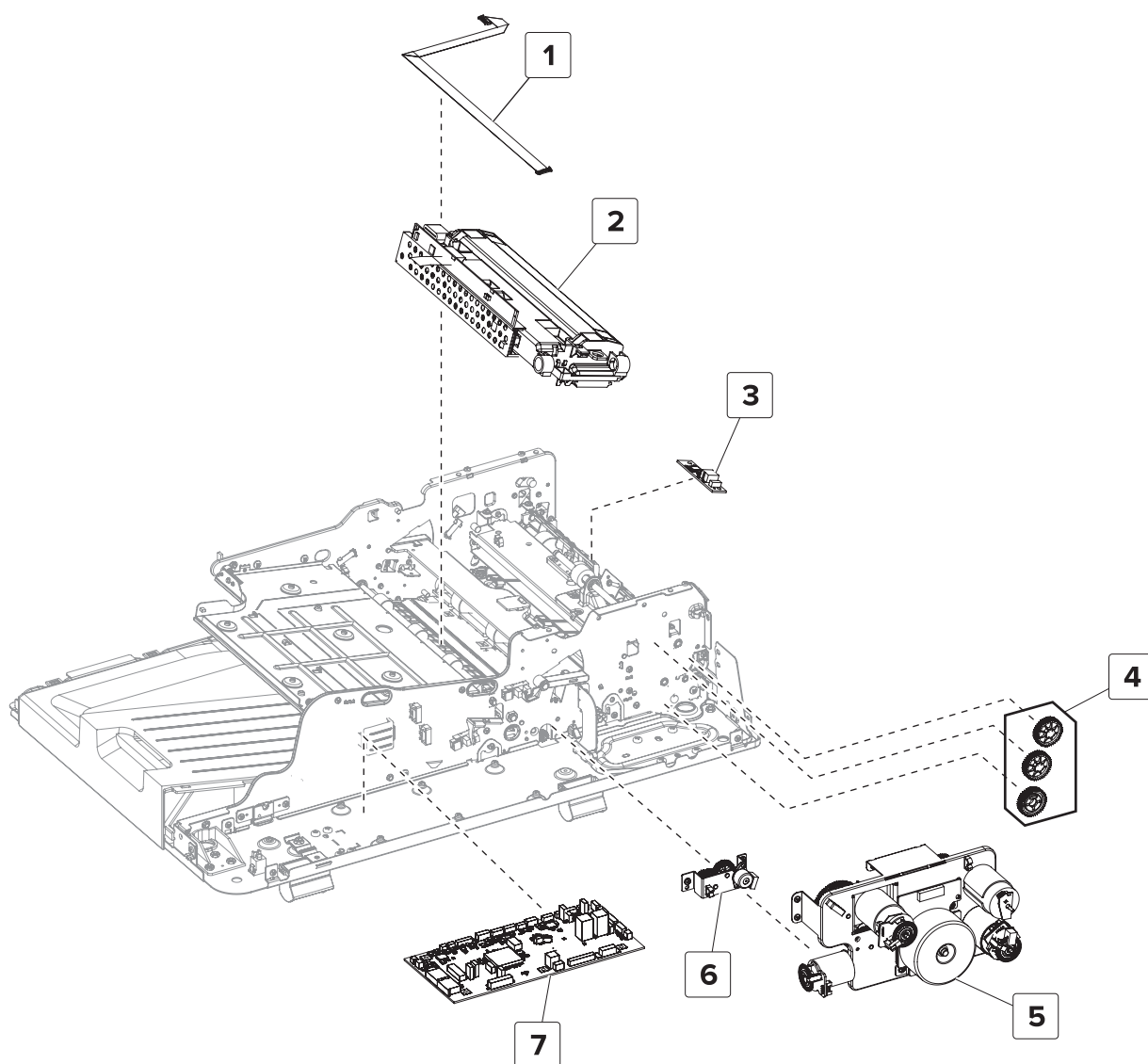
Assembly 21: ADF 3



Assembly 21: ADF 3

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	40X7762	1	1	Right hinge	--
2	41X0311	1	1	Left hinge	--
3	41X0305	1	1	Float plate guide	--
4	41X0319	1	1	Float plate	--
5	41X0317	1	1	ADF front drive train	“ADF front drive train removal” on page 568
6	41X0309	1	1	Deflector guide	--
7	41X0306	1	1	Input guide	“Input guide removal” on page 578
8	41X0360	1	1	ADF separator roller and cover	“ADF separator roller removal” on page 577
9	41X1032	1	1	Lift plate shim	--

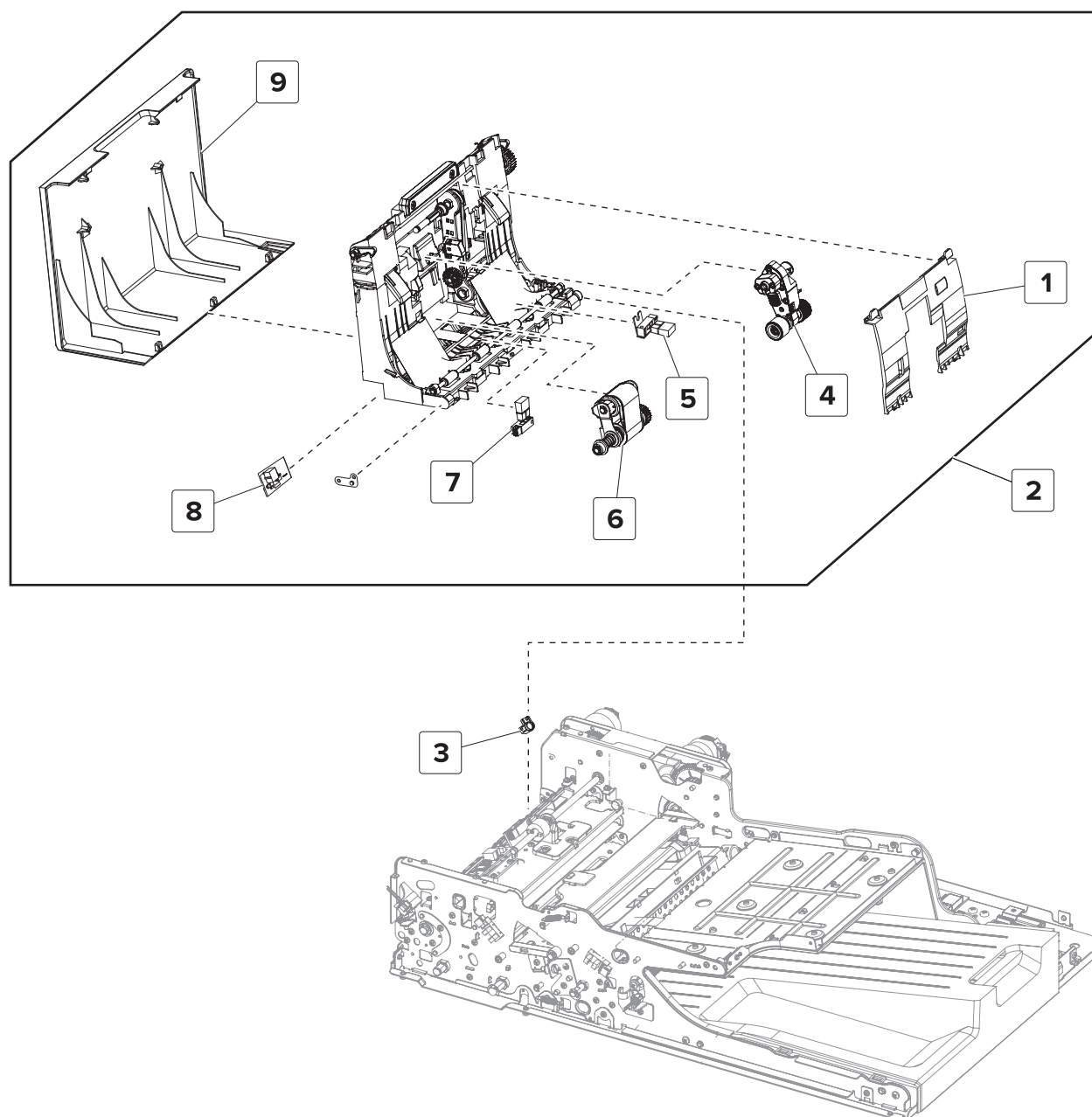
Assembly 22: ADF 4



Assembly 22: ADF 4

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0296	1	1	CCDM cable, ADF	--
2	41X0320	1	1	CCDM, ADF	“ADF CCDM removal” on page 579
3	41X0322	1	1	Sensor (ADF multifeed receiver)	--
4	41X0316	1	1	ADF rear drive gears	--
5	41X0312	1	1	Motor (ADF)	--
6	41X0313	1	1	Motor (calibration roller)	--
7	41X0318	1	1	ADF controller board	--
NS	41X0219	1	1	ADF cable pack	--

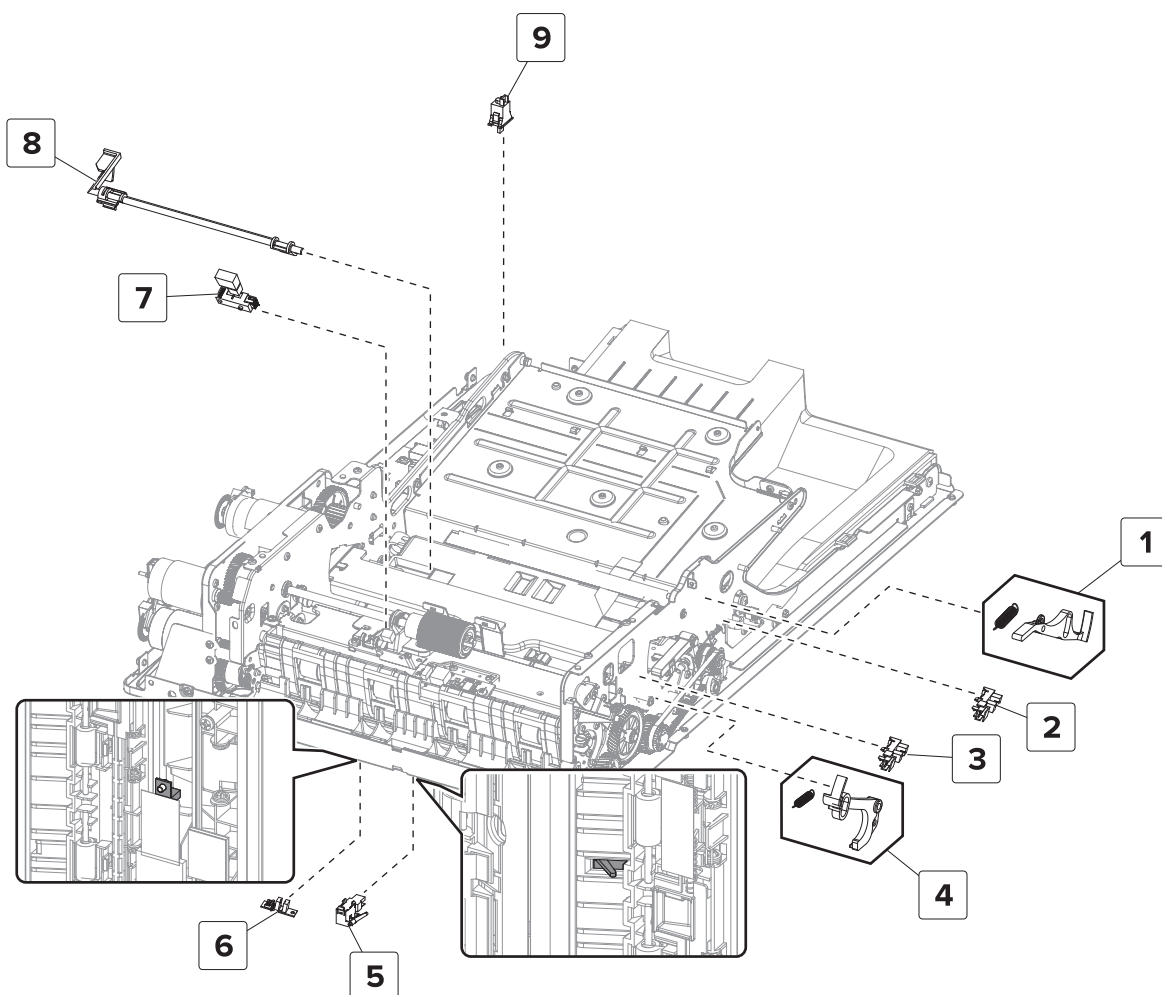
Assembly 23: ADF 5



Assembly 23: ADF 5

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0299	1	1	Pick roller cover	“ADF pick roller cover removal” on page 560
2	41X0302	1	1	Top door	--
3	41X0310	1	1	Top door hinge retainer	--
4	41X0358	1	1	ADF pick roller	“ADF pick roller removal” on page 561
5	40X7779	1	1	Sensor (ADF gap detect)	--
6	41X0359	1	1	ADF feed belt	“ADF feed belt removal” on page 561
7	40X7779	1	1	Sensor (ADF registration)	--
8	41X0574	1	1	Sensor (ADF multifeed transmitter)	--
9	41X0579	1	1	Top door cover	--

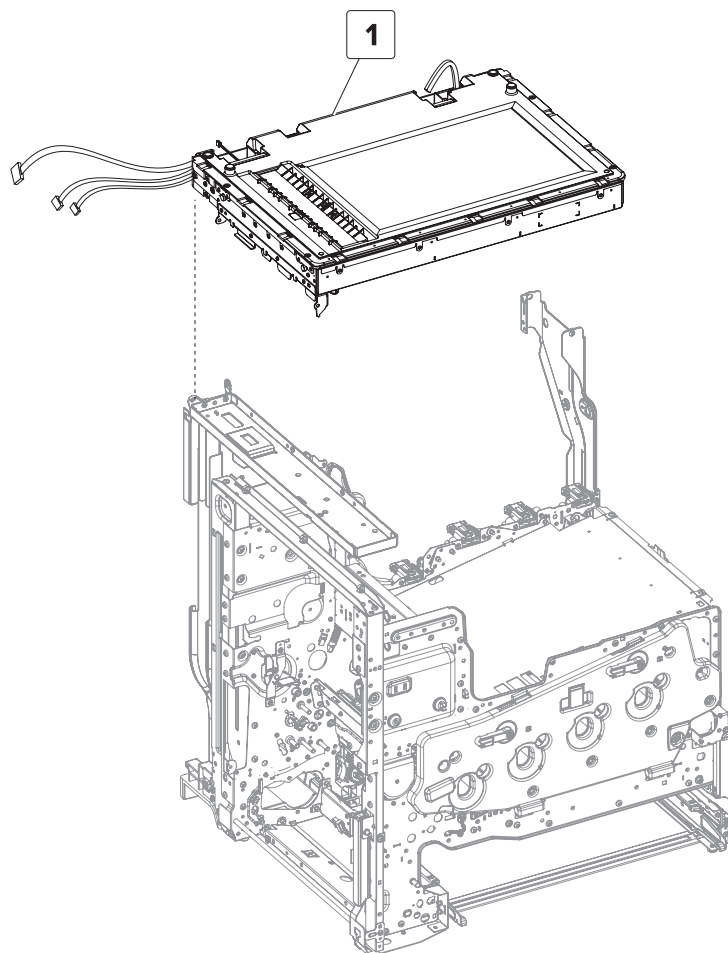
Assembly 24: ADF 6



Assembly 24: ADF 6

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0293	1	1	Top interlock actuator	“Top interlock actuator removal” on page 567
2	41X0570	1	1	Sensor (ADF top door interlock)	--
3	41X0570	1	1	Sensor (ADF bottom door interlock)	--
4	41X0294	1	1	Bottom interlock actuator	“Bottom interlock actuator removal” on page 576
5	40X7776	1	1	Sensor (ADF 2nd scan)	“Sensor (ADF 2nd scan) removal” on page 582
6	41X0576	1	1	Sensor (ADF 1st scan)	--
7	40X7779	1	1	Sensor (ADF pick)	--
8	41X0292	1	1	ADF media exit actuator	--
9	40X7778	1	1	Sensor (ADF closed)	--

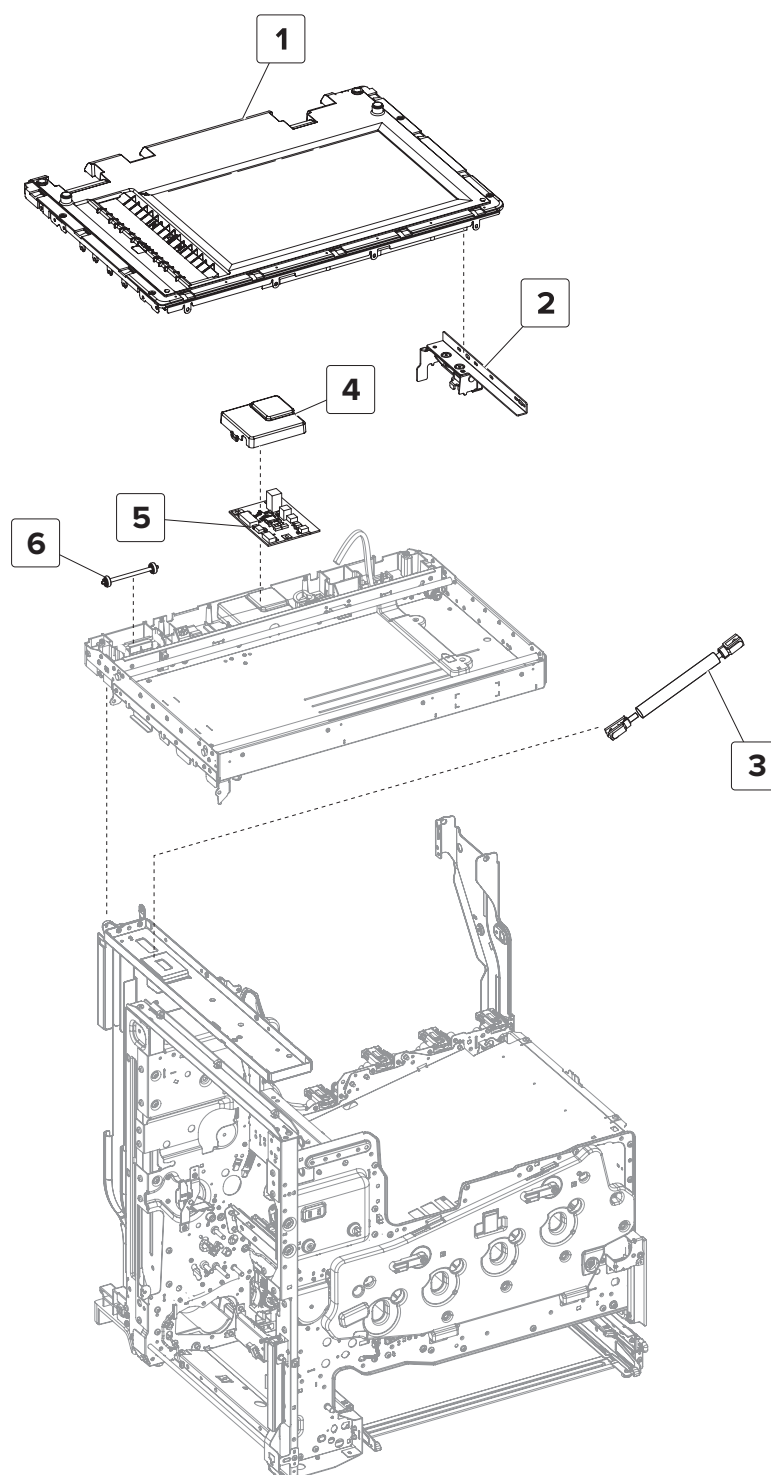
Assembly 25: Flatbed scanner 1



Assembly 25: Flatbed scanner 1

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0289	1	1	Flatbed scanner	--

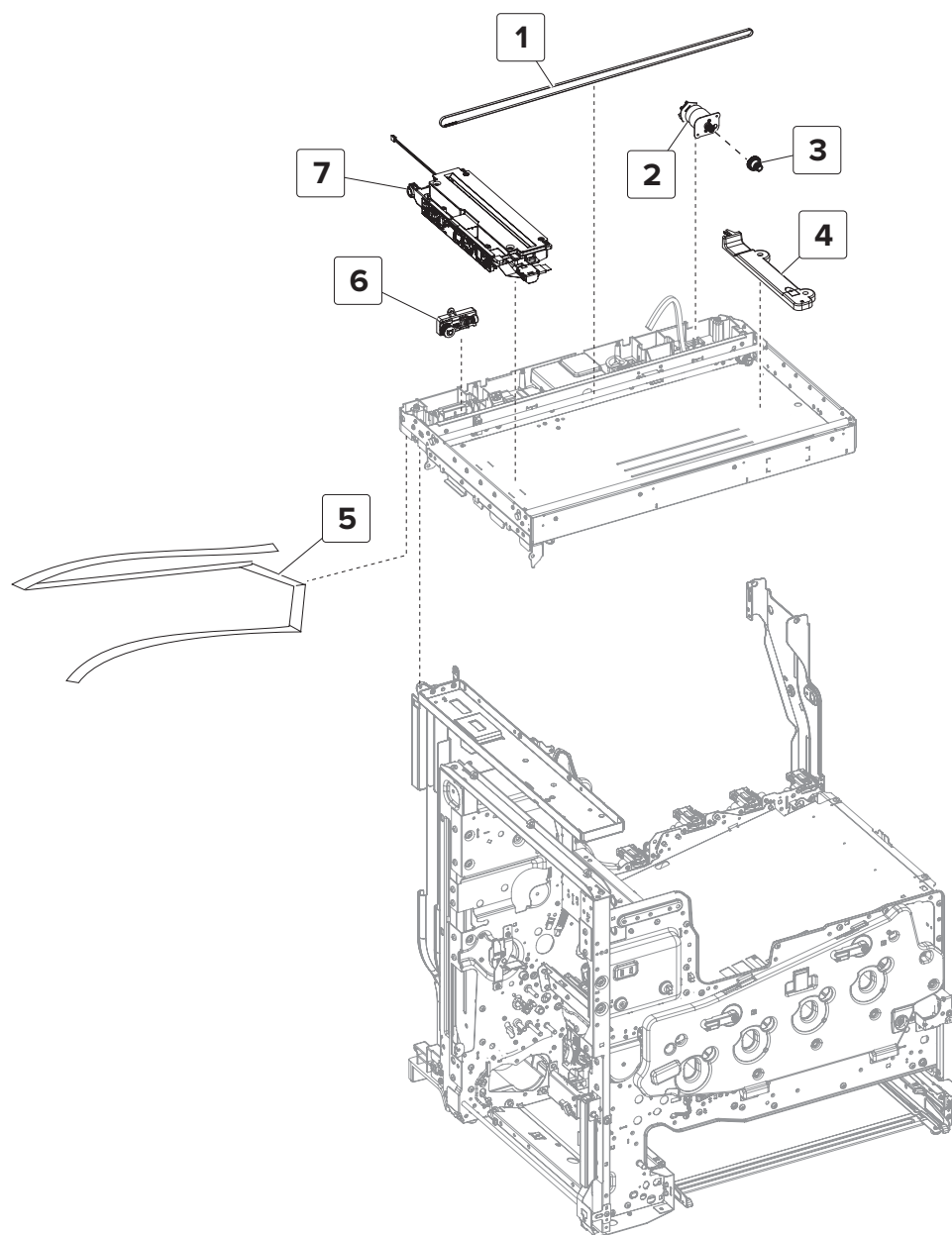
Assembly 26: Flatbed scanner 2



Assembly 26: Flatbed scanner 2

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0275	1	1	Flatbed scanner top cover	“Flatbed scanner top cover removal” on page 587
2	41X0281	1	1	Scanner frame latch	--
3	41X0261	1	1	Scanner support	--
4	41X0276	1	1	Board cover	--
5	41X0283	1	1	Flatbed scanner board	“Flatbed scanner board removal” on page 593
6	41X0286	1	1	Hinge roller	--

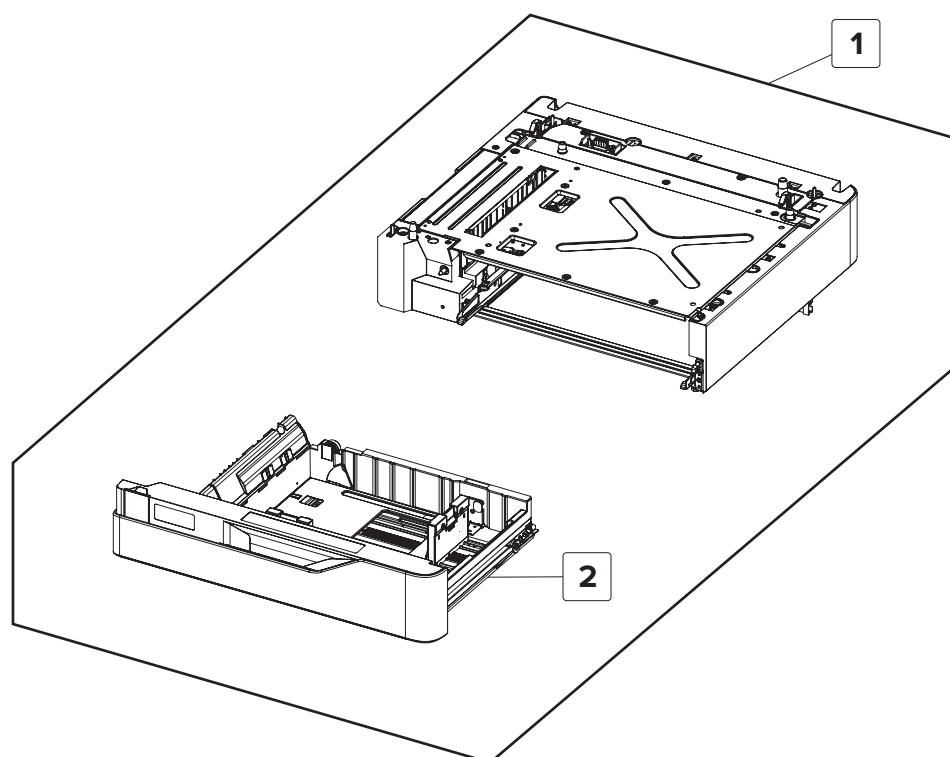
Assembly 27: Flatbed scanner 3



Assembly 27: Flatbed scanner 3

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X0273	1	1	Scanner belt	--
2	41X0282	1	1	Motor (flatbed scanner)	“Motor (flatbed scanner) removal” on page 596
3	41X0279	1	1	Scanner gear	--
4	41X0290	1	1	Sensor (flatbed media length)	--
5	41X0274	1	1	CCDM cable, flatbed	--
6	41X0284	1	1	Tensioner pulley	“Flatbed scanner tensioner pulley removal” on page 600
7	41X0287	1	1	CCDM, flatbed	“Flatbed scanner CCDM removal” on page 591

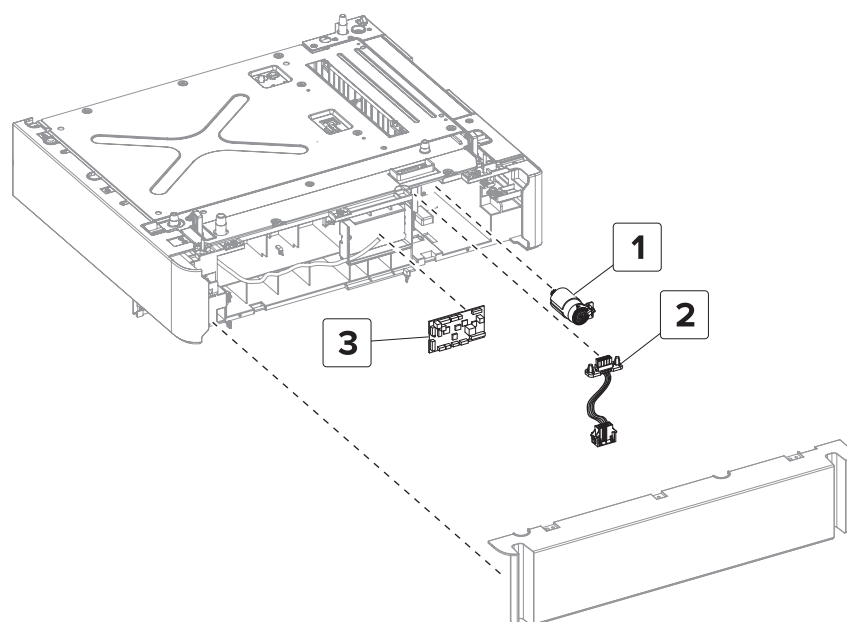
Assembly 28: 550-sheet tray



Assembly 28: 550-sheet tray

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0326	1	1	550-sheet tray	--
2	41X0175	1	1	550-sheet tray insert	--

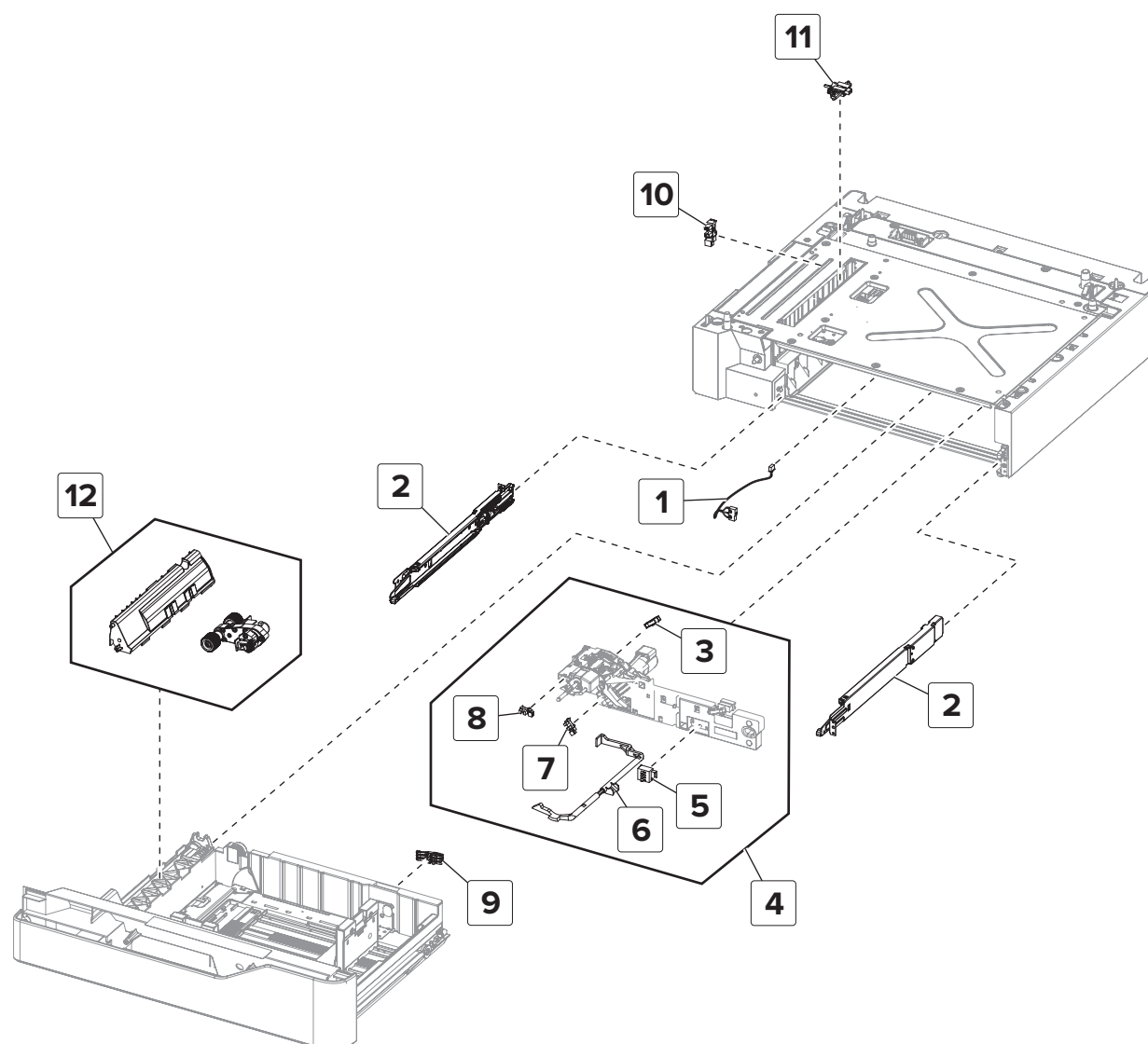
Assembly 29: 550-sheet tray—Rear



Assembly 29: 550-sheet tray—Rear

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0451	1	1	Motor (550-sheet tray pass-through)	“Motor (550-sheet tray pass-through) removal” on page 615
2	41X0336	1	1	550-sheet tray interface cable	“550-sheet tray interface cable removal” on page 610
3	41X0331	1	1	550-sheet tray controller board	“550-sheet tray controller board removal” on page 610

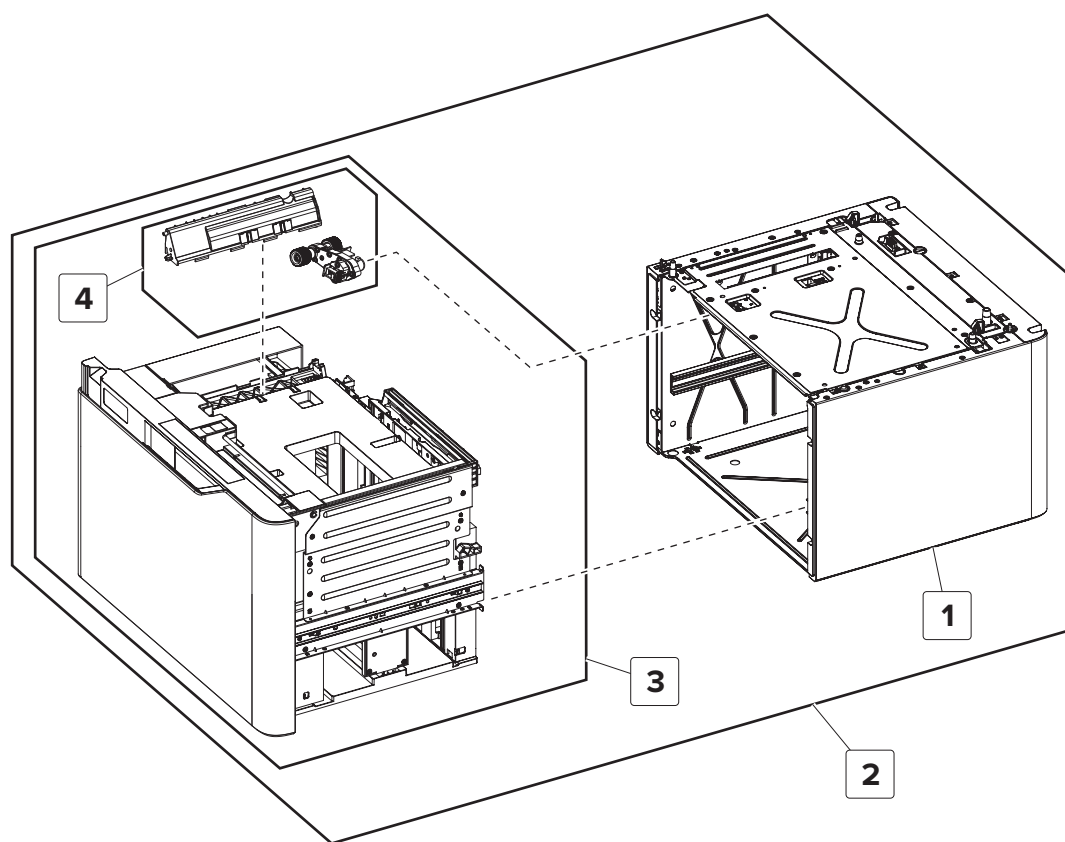
Assembly 30: 550-sheet tray—Front



Assembly 30: 550-sheet tray—Front

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0335	1	1	550-sheet tray wake-up switch	“550-sheet tray wake up switch removal” on page 616
2	41X0342	1	1	550-sheet tray rails	“550-sheet tray right rail removal” on page 607 “550-sheet tray left rail removal” on page 614
3	41X0470	1	1	Sensor (550-sheet tray media out)	“Sensor (550-sheet tray media out) removal” on page 608
4	41X0106	1	1	550-sheet tray paper feeder	“550-sheet tray paper feeder removal” on page 608
5	40X7911	1	1	Sensor (550-sheet tray media size)	“Sensor (550-sheet tray media size) removal” on page 605
6	41X0338	1	1	550-sheet tray media out sensor actuator	“Sensor (550-sheet tray media out) removal” on page 608
7	41X0470	1	1	Sensor (550-sheet tray media low)	“Sensor (550-sheet tray media low) removal” on page 606
8	41X0470	1	1	Sensor (550-sheet tray pick roller index)	“Sensor (550-sheet tray pick roller index) removal” on page 613
9	40X8541	1	1	550-sheet tray media size sensor actuators	“550-sheet tray media size sensor actuators removal” on page 605
10	41X0470	1	1	Sensor (550-sheet tray jam door)	“Sensor (550-sheet tray jam door)” on page 607
11	41X0951	1	1	Sensor (550-sheet tray pass-through)	--
12	41X0999	1	1	Pick roller and separator pad	“Pick roller removal” on page 505

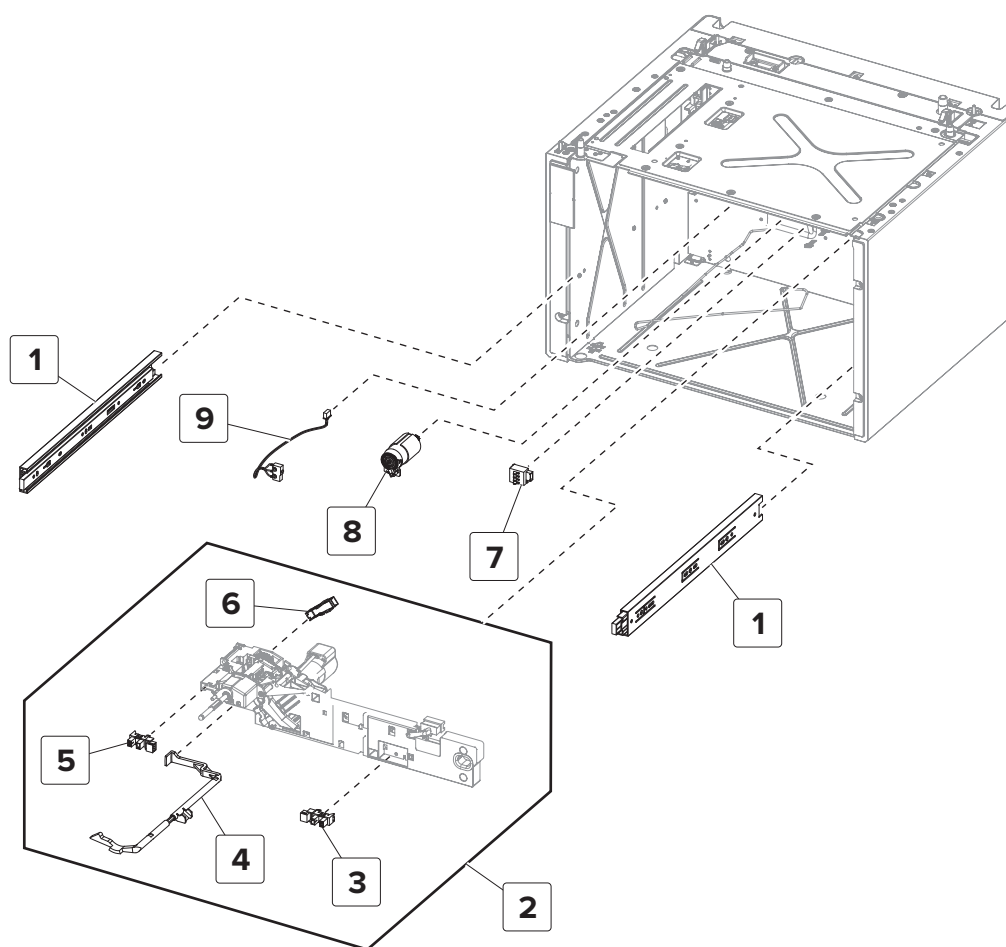
Assembly 31: 2200-sheet tray



Assembly 31: 2200-sheet tray

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0329	1	1	2200-sheet tray base	--
2	41X0328	1	1	2200-sheet tray	--
3	41X0330	1	1	2200-sheet tray insert	“2200-sheet tray insert removal” on page 618
4	41X0999	1	1	Pick roller and separator pad	--

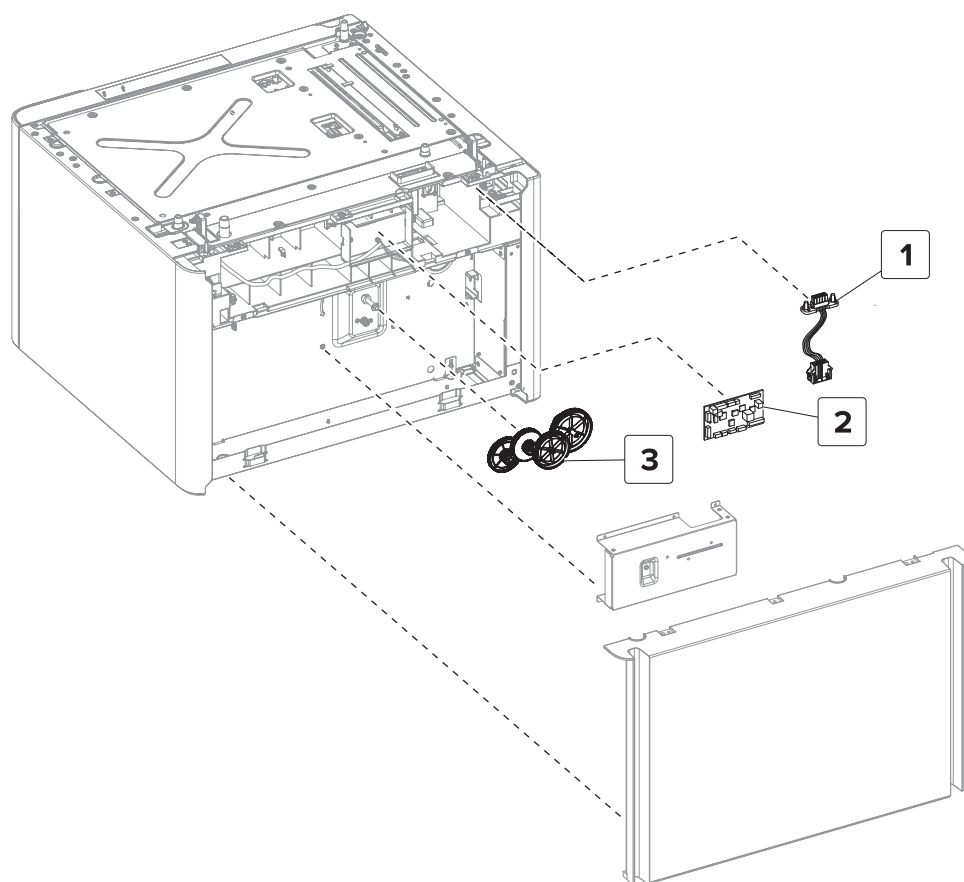
Assembly 32: 2200-sheet tray—Front



Assembly 32: 2200-sheet tray—Front

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0343	1	1	2200-sheet tray rails	“2200-sheet tray rail removal” on page 619
2	41X0369	1	1	2200-sheet tray paper feeder	“2200-sheet tray paper feeder removal” on page 627
3	41X0470	1	1	Sensor (2200-sheet tray media low)	“Sensor (2200-sheet tray media low) removal” on page 620
4	41X0338	1	1	2200-sheet tray media out sensor actuator	“2200-sheet tray media out sensor actuator removal” on page 630
5	41X0470	1	1	Sensor (2200-sheet tray pick roller index)	“Sensor (2200-sheet tray pick roller index) removal” on page 628
6	41X0470	1	1	Sensor (2200-sheet tray media out)	“Sensor (2200-sheet tray media out) removal” on page 627
7	40X7911	1	1	Sensor (2200-sheet tray media size)	“Sensor (2200-sheet tray media size) removal” on page 620
8	41X0140	1	1	Lift motor	“Motor (2200-sheet tray elevator) removal” on page 625
9	41X0335	1	1	2200-sheet tray wake up switch	“2200-sheet tray wake up switch removal” on page 633

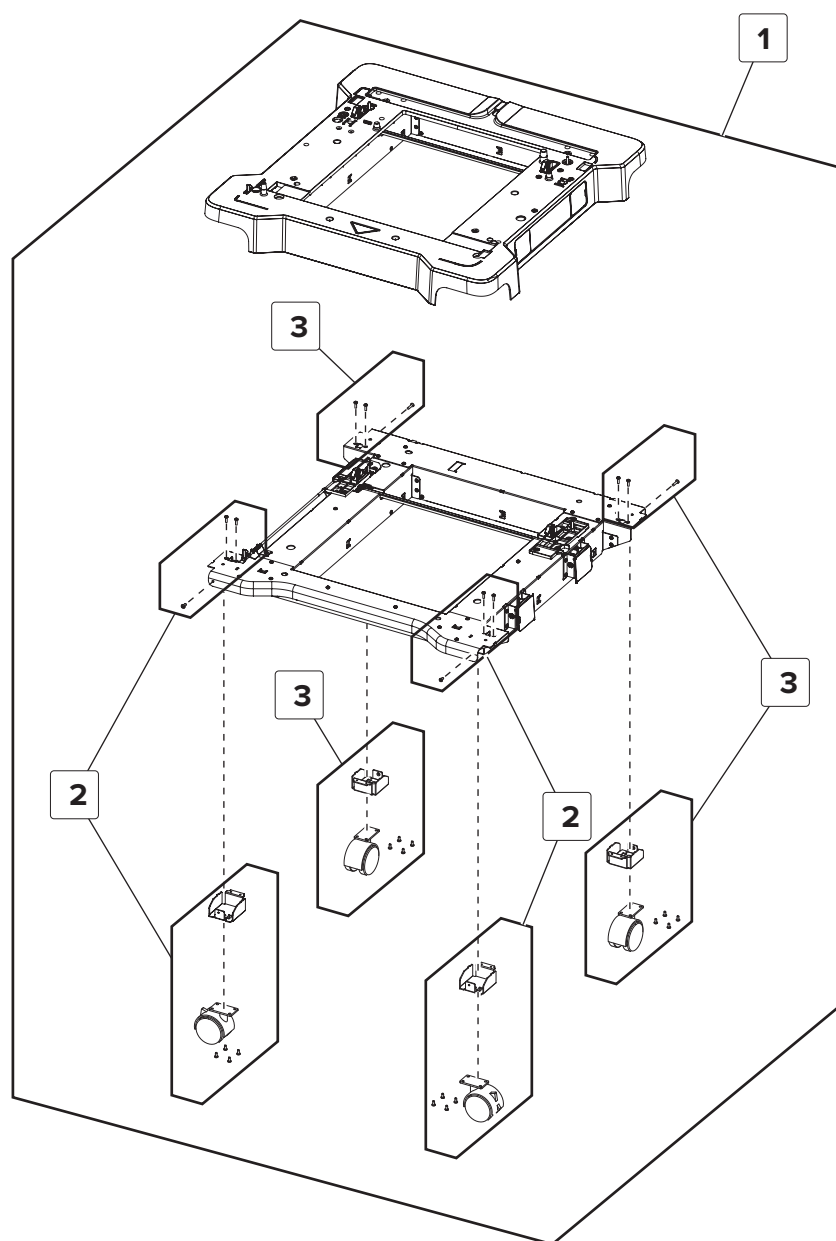
Assembly 33: 2200-sheet tray—Rear



Assembly 33: 2200-sheet tray—Rear

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0337	1	1	2200-sheet tray interface cable	“2200-sheet tray interface cable removal” on page 622
2	41X0332	1	1	2200-sheet tray controller board	“2200-sheet tray controller board removal” on page 621
3	41X0351	1	1	2200-sheet tray elevator gears	“2200-sheet tray elevator gears removal” on page 624

Assembly 34: Caster base



Assembly 34: Caster base

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0762	1	1	Caster base	--
2	41X0774	2	1	Caster base locking caster	“Locking caster removal” on page 634
3	41X0775	2	1	Caster base non-locking caster	“Non-locking caster removal” on page 637

Assembly 35: Cables

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
NS	41X0280	1	1	Flatbed scanner cable	N/A
NS	41X0890	1	1	Paper feed cables parts pack • Tray 1 sensor cable • Deskew/duplex motor cable • MPF/pass through motor cable • Redrive sensor/motor cable • Redrive extension cable • MPF cable • Paper path sensor • Duplex door beacon cable • Paper path sensor module cable	N/A
NS	41X0891	1	1	Motor cables parts pack • Waste toner motor cable • Fuser/transfer belt motor cable • Developers drive motor cable • Drums drive motor cable • Printhead fan extension cable • HVPS fan extension cable	N/A
NS	41X0892	1	1	HVPS cables parts pack • Charge roller HVPS cable • Wiper/printhead mirror motor cable • Main HVPS cable	N/A
NS	41X0893	1	1	LVPS cables parts kit • AC power cable • LVPS/controller board cable • Fuser power cable	N/A
NS	41X0894	1	1	Miscellaneous cables parts pack • Waste toner bottle present sensor cable • Door interlock switch cable • Ground cable • Flat flex ground cable • Distribution card cable	N/A

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
NS	41X0895	1	1	Control panel cables kit • Control panel cable (SFP) • Proximity sensor cable (MFP) • LCD cable • USB cable • Speaker extension cable • Headphone cable (MFP) • Keyboard USB cable	N/A
NS	41X0896	1	1	Options interface cables parts kit • Input option cable • Output option cable (SFP) • Output option cable (MFP)	N/A
NS	41X0950	1	1	Optional tray cables parts pack • Separator motor cable • Paper feeder extension cable • Paper feeder cable	N/A

Assembly 36: Maintenance kits

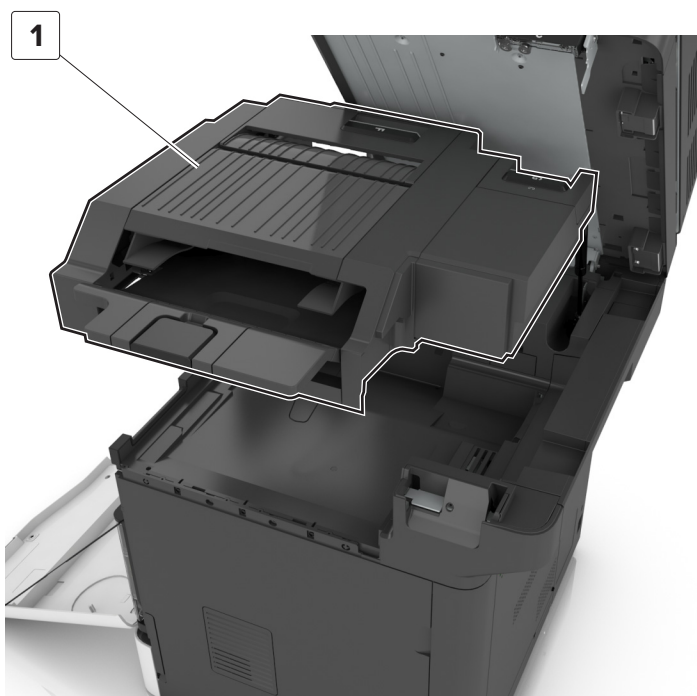
Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
NS	41X0927	1	1	Maintenance kit, 300K (100 V Combo fuser and transfer module) includes: • Fuser • Transfer belt • Transfer roller • 3 pick rollers • 3 separator pads	--
NS	41X0928	1	1	Maintenance kit, 300K (115 V Combo fuser and transfer module) includes: • Fuser • Transfer belt • Transfer roller • 3 pick rollers • 3 separator pads	--
NS	41X0929	1	1	Maintenance kit, 300K (220 V Combo fuser and transfer module) includes: • Fuser • Transfer belt • Transfer roller • 3 pick rollers • 3 separator pads	--
NS	41X0931	1	1	Maintenance kit, 200K (ADF) includes: • ADF pick rollers • ADF separator roller • ADF feed belt	--

Assembly 37: Miscellaneous

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
NS	40X8671	1	1	Cover, Removable HDD kit	--
NS	40X9934	1	1	Hard disk drive, 320+ GB	--
NS	40X8737	1	1	Authentication device, RFID	--
NS	41X0015	1	1	Adapter, N8360 ISP + NFC/BLE DualBand	--
NS	40X7854	1	1	Adapter, Fax	--
NS	40X9652	1	1	Adapter, Fiber Gigabit ISP	--
NS	41X0029	1	1	DDR3 RAM, 2GB, 256Mx64, 204 SODIMM	--
NS	41X1011	1	1	Font card, Hebrew	--
NS	41X1012	1	1	Font card, Arabic	--
NS	41X1013	1	1	Font card, Simplified Chinese	--
NS	41X1014	1	1	Font card, Traditional Chinese	--
NS	41X1015	1	1	Font card, Korean	--
NS	41X1016	1	1	Font card, Japanese	--
NS	41X1001	1	1	Forms and Bar Code card	--
NS	41X1029	1	1	Forms and Simplified Chinese font card	--
NS	41X1005	1	1	PRESCRIBE card	--
NS	41X1003	1	1	IPDS SCS TNE card	--
NS	41X1010	1	1	User Flash Memory, 256MB	--
NS	40X9879	1	1	Authentication device, Contact	--
NS	41X0027	1	1	Smart card, Security Element	--
NS	41X0997	1	1	Authentication Device, Contact Front Solutions Module	--
NS	41X0998	1	1	Authentication Device, Contactless Front Solutions Module	--
NS	41X0035	1	1	Keypad, English keyboard kit	--
NS	41X0036	1	1	Keypad, French keyboard kit	--
NS	41X0037	1	1	Keypad, Italian keyboard kit	--
NS	41X0038	1	1	Keypad, German keyboard kit	--
NS	41X0039	1	1	Keypad, Spanish keyboard kit	--
NS	41X0045	1	1	Keypad, English keyboard	--
NS	41X0046	1	1	Keypad, French keyboard	--
NS	41X0047	1	1	Keypad, Italian keyboard	--
NS	41X0048	1	1	Keypad, German keyboard	--

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
NS	41X0049	1	1	Keypad, Spanish keyboard	--
NS	41X0357	1	1	Surge protector, 110V	--
NS	41X0370	1	1	Surge protector, 220V	--

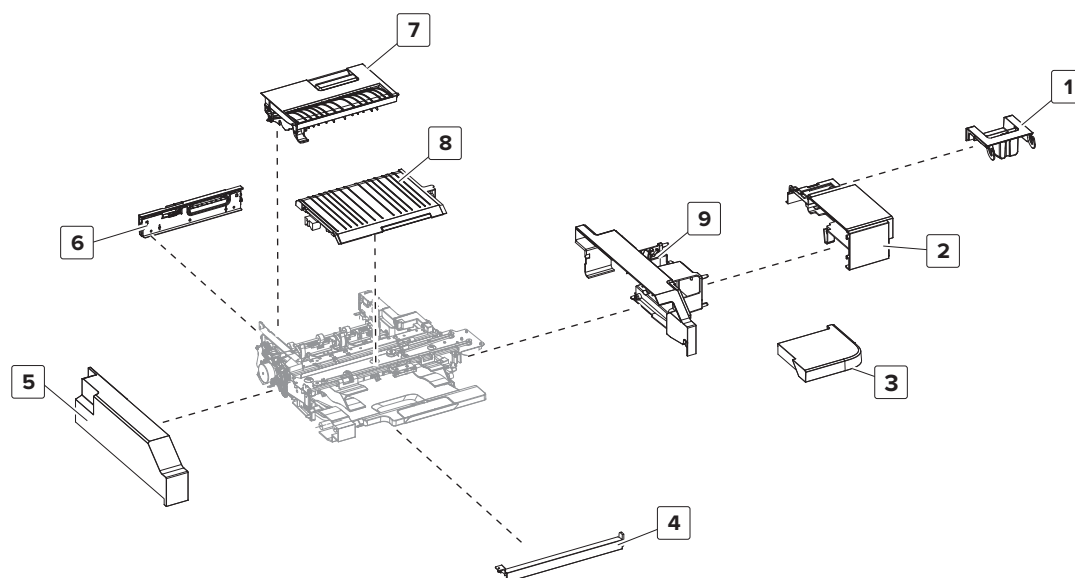
Assembly 38: Staple finisher option



Assembly 38: Staple finisher option

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0746	1	1	Staple finisher option	--

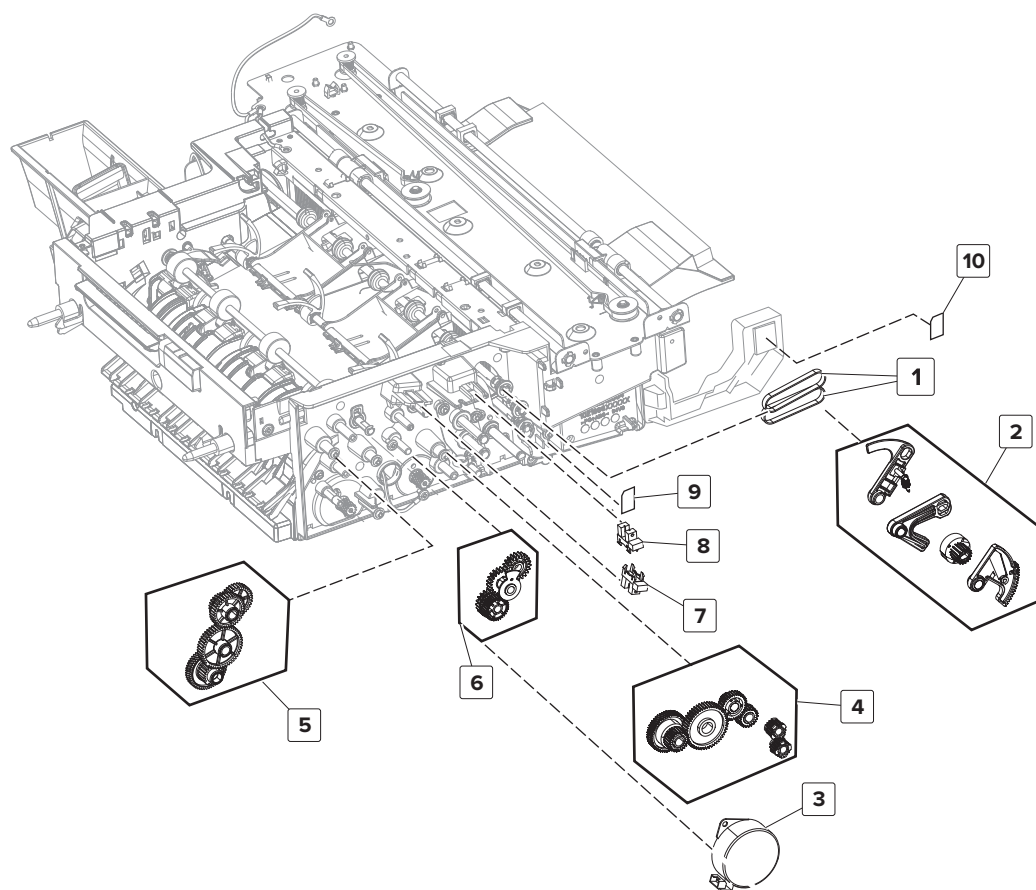
Assembly 39: Staple finisher—Covers



Assembly 39: Staple finisher—Covers

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0531	1	1	Staple finisher staple cartridge door	“Staple finisher staple cartridge door removal” on page 644
2	41X0495	1	1	Staple finisher rear cover	“Staple finisher rear cover removal” on page 641
3	41X0933	1	1	Staple finisher cover	--
4	41X0493	1	1	Staple finisher right cover	“Staple finisher right cover removal” on page 640
5	41X0494	1	1	Staple finisher front cover	“Staple finisher front cover removal” on page 640
6	41X0520	1	1	Staple finisher lock assembly	“Staple finisher lock assembly removal” on page 645
7	41X0498	1	1	Staple finisher jam door	“Staple finisher jam access door removal” on page 644
8	41X0507	1	1	Staple finisher top cover	“Staple finisher tamper top cover removal” on page 675
9	41X0497	1	1	Staple finisher inner rear cover	“Staple finisher inner rear cover removal” on page 643

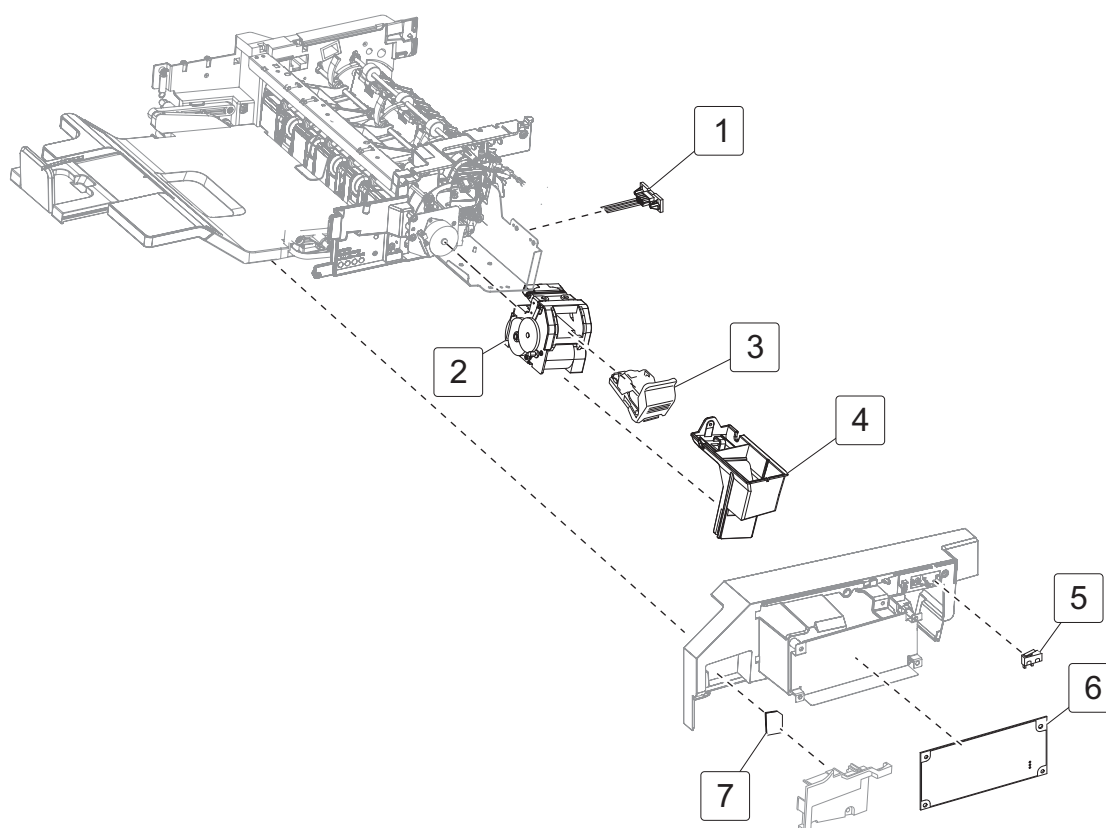
Assembly 40: Staple finisher—Front



Assembly 40: Staple finisher—Front

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0521	2	1	Staple finisher exit roller belts	“Staple finisher exit roller belts removal” on page 673
2	41X0516	1	1	Staple finisher front upper exit roller position gears	“Staple finisher front upper position exit roller gears removal” on page 669
3	40X8753	1	1	Motor (staple finisher aligner paddle)	“Motor (staple finisher aligner paddle) removal ” on page 664
4	41X0514	1	1	Staple finisher exit gears	“Staple finisher exit gears removal” on page 671
5	41X0512	1	1	Staple finisher transport gears	“Staple finisher transport gears removal” on page 665
6	41X0513	1	1	Staple finisher aligner paddle gears	“Staple finisher aligner paddle gears removal” on page 666
7	40X7301	1	1	Sensor (staple finisher aligner paddle)	“Staple finisher aligner paddle gears removal” on page 666
8	40X7301	1	1	Sensor (staple finisher upper exit roller)	“Sensor (staple finisher upper exit roller) removal” on page 668
9	41X0504	1	1	Sensor (staple finisher front lower bin full)	“Sensor (staple finisher lower bin full) removal” on page 648
10	41X0504	1	1	Sensor (staple finisher front upper bin full)	“Sensor (staple finisher upper bin full) removal” on page 649

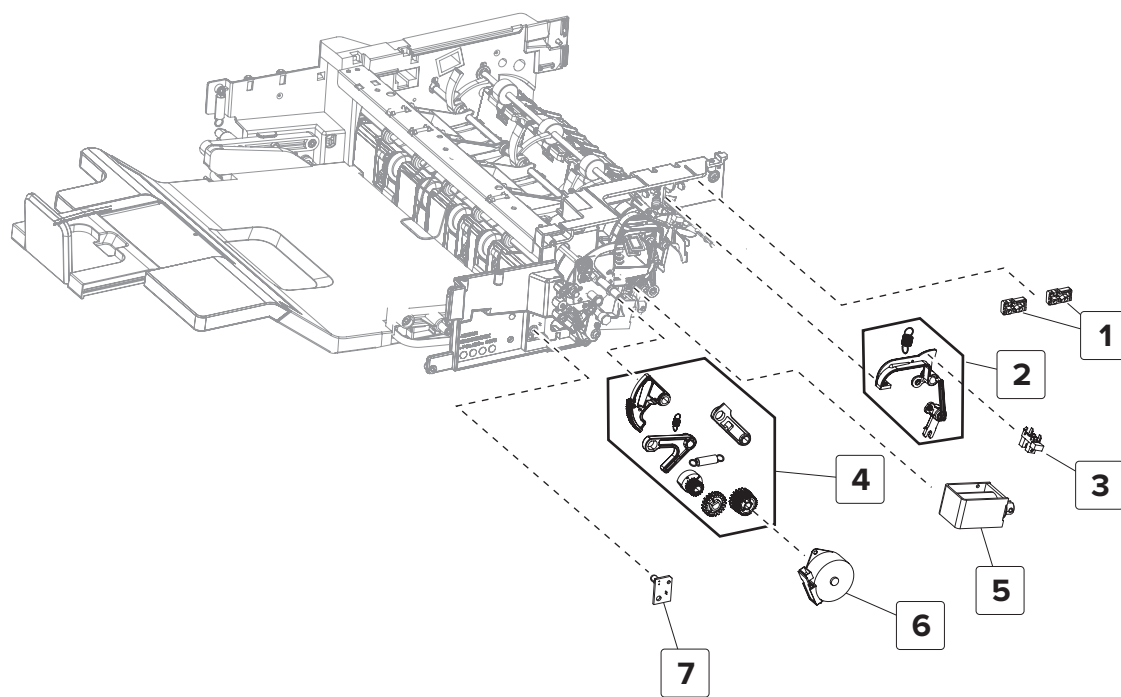
Assembly 41: Staple finisher—Electrical



Assembly 41: Staple finisher—Electrical

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0506	1	1	Staple finisher interface cable	“Staple finisher interface cable removal” on page 651
2	41X0501	1	1	Staple finisher staple unit	“Staple finisher staple unit removal” on page 657
3	41X0530	1	1	Staple finisher staple cartridge holder	--
4	41X0500	1	1	Staple finisher staple cartridge ejector	“Staple finisher staple unit ejector removal” on page 655
5	41X0499	1	1	Staple finisher staple cartridge door switch	“Staple finisher staple cartridge door switch removal” on page 647
6	41X0496	1	1	Staple finisher controller board	“Staple finisher controller board removal” on page 643
7	41X0504	1	1	Sensor (staple finisher rear lower bin full)	“Sensor (staple finisher lower bin full) removal” on page 648
NS	41X0783	1	1	Staple finisher cable parts pack	--

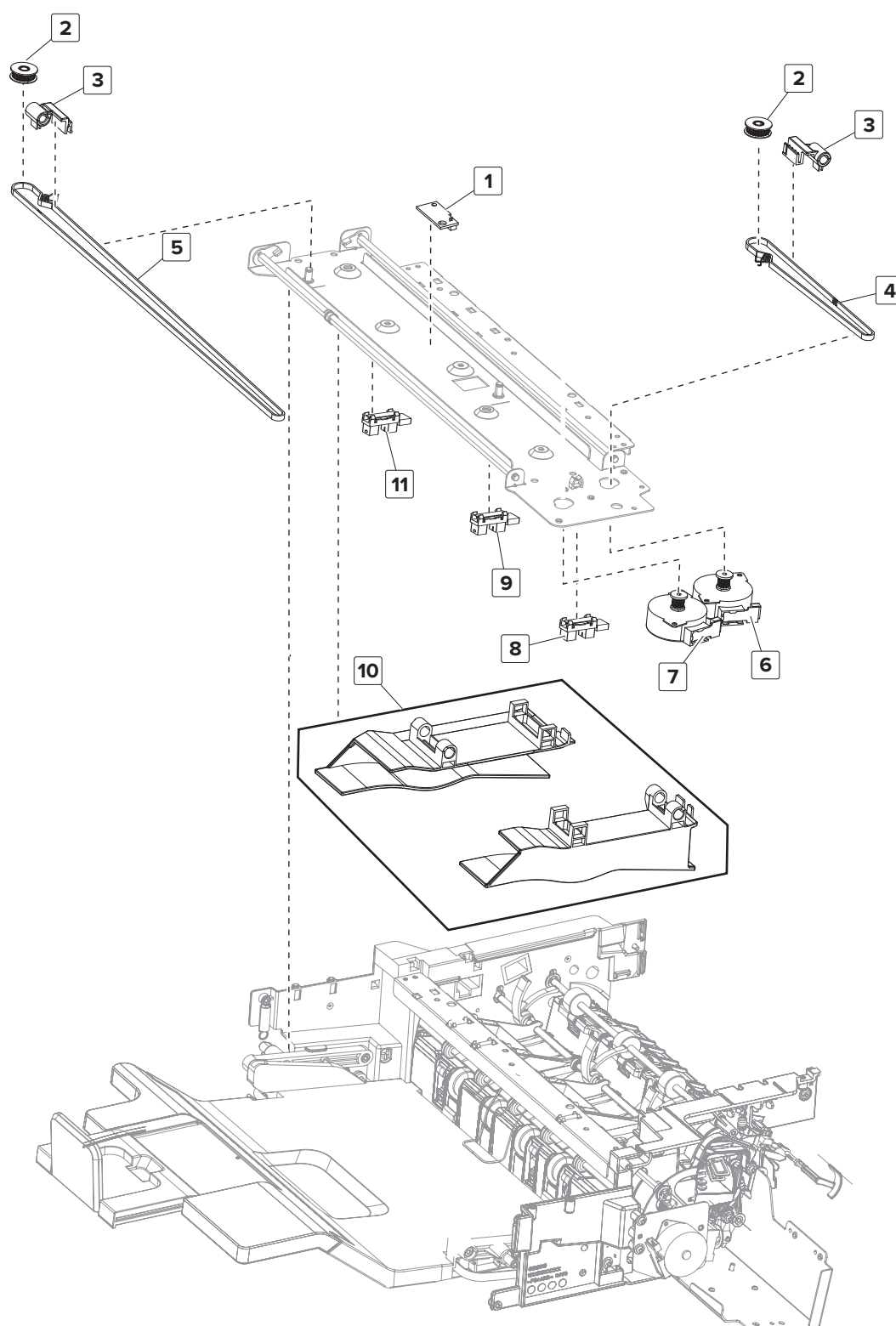
Assembly 42: Staple finisher—Rear



Assembly 42: Staple finisher—Rear

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0505	1	2	Staple finisher jam door switch	“Staple finisher jam door switches removal” on page 659
2	41X0503	1	1	Staple finisher stack clamp	“Staple finisher stack clamp removal” on page 661
3	40X7301	1	1	Sensor (staple finisher stack clamp)	“Staple finisher stack clamp removal” on page 661
4	41X0784	1	1	Staple finisher rear upper exit roller position gears	“Staple finisher rear upper position exit roller gears removal” on page 653
5	41X0502	1	1	Staple finisher stack clamp solenoid	“Staple finisher stack clamp solenoid removal” on page 660
6	40X8256	1	1	Motor (staple finisher upper exit roller)	“Motor (staple finisher upper exit roller) removal” on page 652
7	41X0504	1	1	Sensor (staple finisher rear upper bin full)	“Sensor (staple finisher upper bin full) removal” on page 649

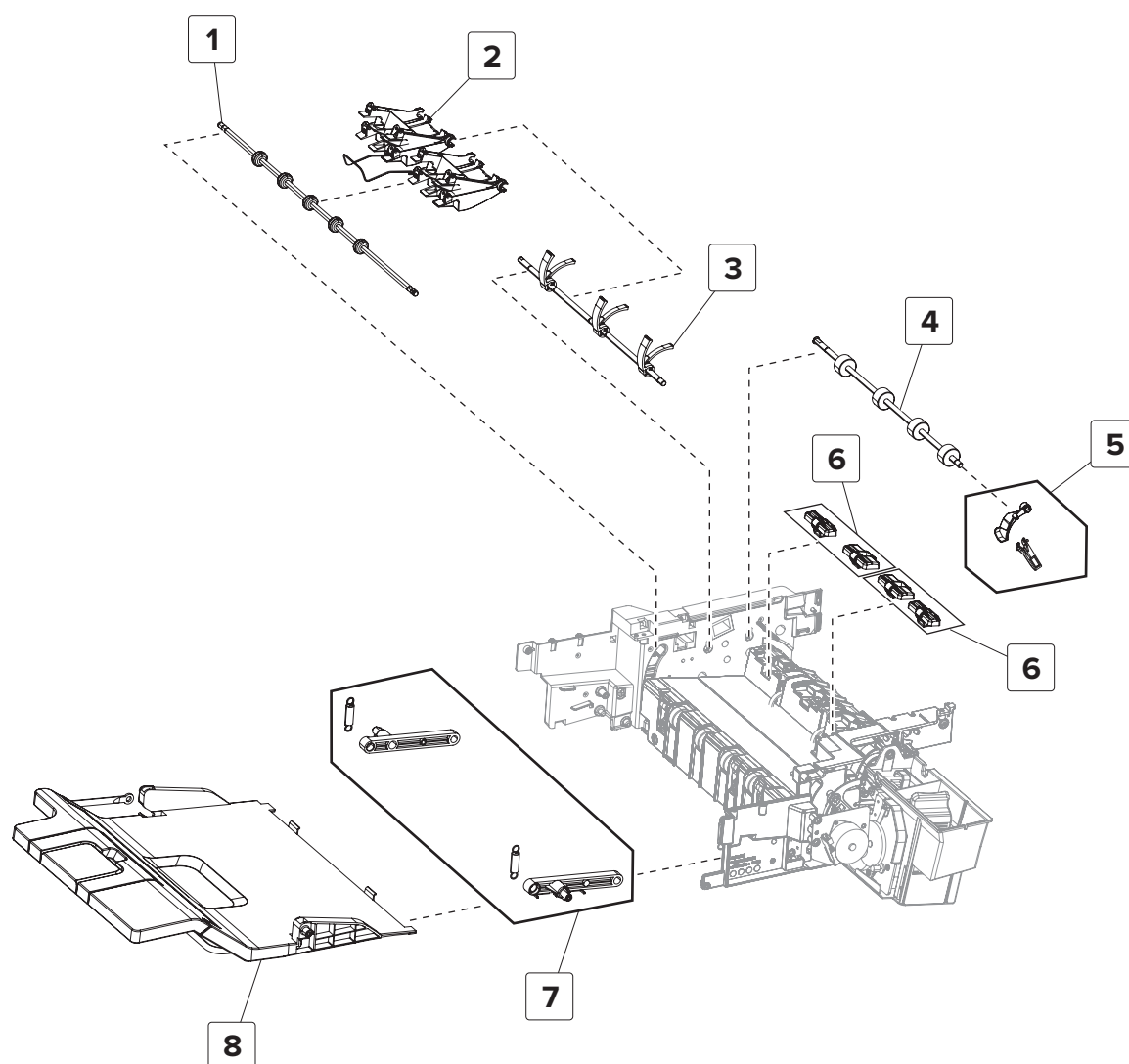
Assembly 43: Staple finisher—Tamper



Assembly 43: Staple finisher—Tamper

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0778	1	1	Staple finisher cave light	“Staple finisher tamper top cover removal” on page 675
2	41X0776	1	1	Staple finisher tamper pulley gears	“Staple finisher tamper pulley gear removal” on page 680
3	41X0508	1	1	Staple finisher tamper belt holders	“Staple finisher tamper removal” on page 681
4	41X0535	1	1	Staple finisher rear tamper belt	“Staple finisher tamper belts removal” on page 678
5	41X0534	1	1	Staple finisher front tamper belt	“Staple finisher tamper belts removal” on page 678
6	40X8211	1	1	Motor (staple finisher rear tamper)	“Motor (staple finisher tamper) removal” on page 677
7	40X8211	1	7	Motor (staple finisher front tamper)	“Motor (staple finisher tamper) removal” on page 677
8	40X7301	1	1	Sensor (staple finisher rear tamper home)	“Sensor (staple finisher tamper position) removal” on page 676
9	40X7301	1	1	Sensor (staple finisher narrow media tamper)	“Sensor (staple finisher tamper position) removal” on page 676
10	41X0509	1	1	Staple finisher tampers	“Staple finisher tamper removal” on page 681
11	40X7301	1	1	Sensor (staple finisher front tamper home)	“Sensor (staple finisher tamper position) removal” on page 676

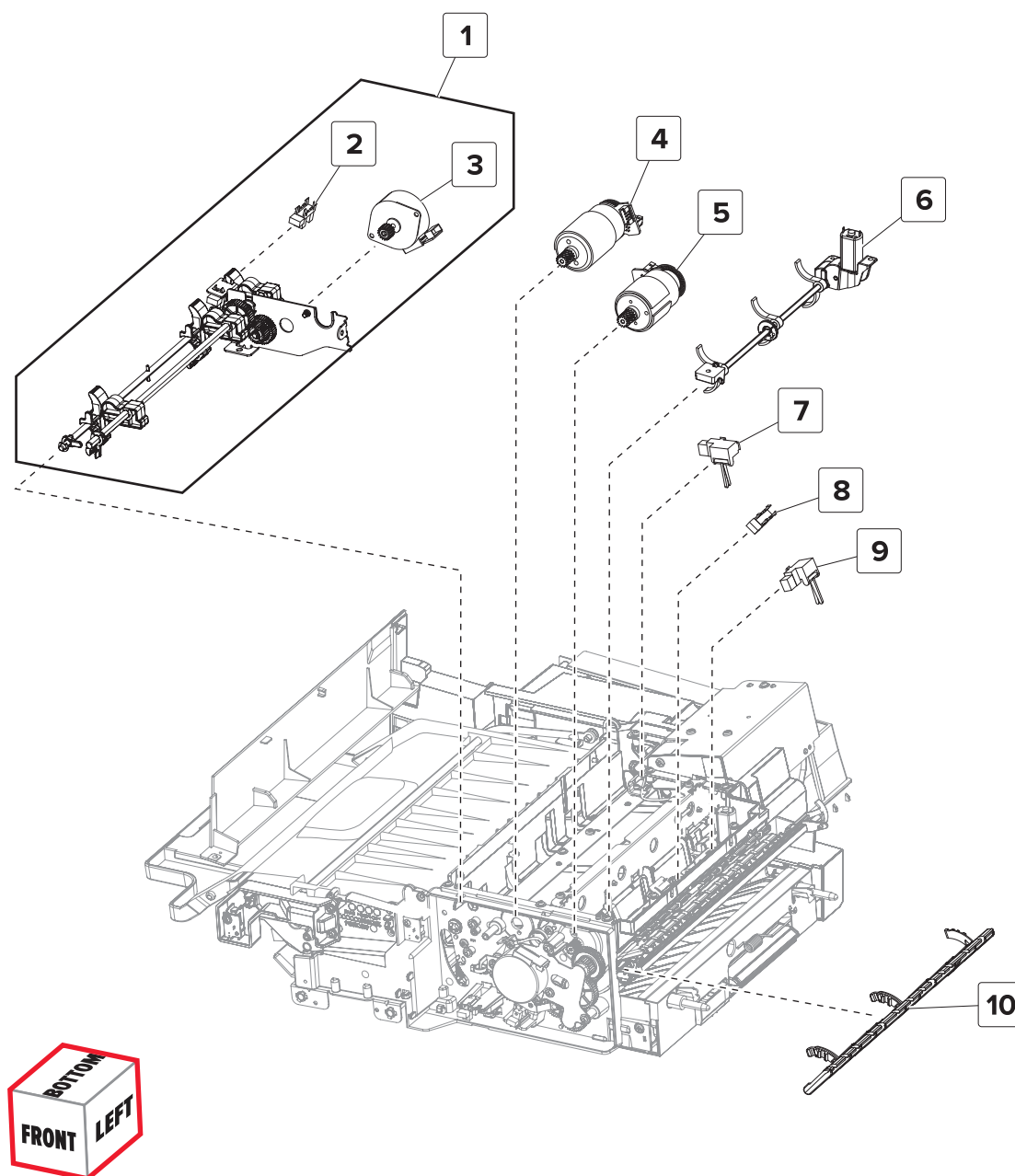
Assembly 44: Staple finisher—Transport



Assembly 44: Staple finisher—Transport

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0515	1	1	Staple finisher upper exit roller	“Staple finisher upper exit roller removal” on page 692
2	41X0519	1	1	Staple finisher upper paper guide	“Staple finisher aligner paddle and upper paper guide removal” on page 690
3	41X0518	1	1	Staple finisher aligner paddle	“Staple finisher aligner paddle and upper paper guide removal” on page 690
4	41X0517	1	1	Staple finisher compiler feed roller	“Staple finisher compiler feed roller removal” on page 686
5	41X0525	1	1	Staple finisher compiler paper guide	“Staple finisher compiler paper guide removal” on page 685
6	41X0526	2	1	Staple finisher compiler feed idler	“Staple finisher compiler feed idler removal” on page 688
7	41X0527	1	1	Staple finisher bin link	“Staple finisher bin link removal” on page 682
8	41X0528	1	1	Staple finisher bin	“Staple finisher bin removal” on page 683

Assembly 45: Staple finisher—Bottom



Assembly 45: Staple finisher—Bottom

Asm-index	P/N	Units/opt	Units/FRU	Description	Removal procedure
1	41X0532	1	1	Staple finisher bin clamp assembly	“Staple finisher bin clamp assembly removal” on page 697
2	40X7301	1	1	Sensor (staple finisher bin clamp)	“Sensor (staple finisher bin clamp) removal” on page 704
3	40X8256	1	1	Motor (staple finisher bin clamp)	“Motor (staple finisher bin clamp) removal” on page 705
4	41X0529	1	1	Motor (staple finisher exit)	“Motor (staple finisher exit) removal” on page 710
5	41X0529	1	1	Motor (staple finisher transport)	“Motor (staple finisher transport) removal” on page 710
6	41X0523	1	1	Staple finisher decurl paddle	“Staple finisher decurl assembly removal” on page 712
7	40X8745	1	1	Sensor (staple finisher staple unit paper present)	“Sensor (staple finisher staple unit paper present) removal” on page 713
8	40X7301	1	1	Sensor (staple finisher decurl)	“Sensor (staple finisher decurl) removal” on page 714
9	40X8745	1	1	Sensor (staple finisher transport)	“Sensor (staple finisher transport) removal” on page 715
10	41X0511	1	1	Staple finisher entrance paper guide	“Staple finisher entrance paper guide removal” on page 696
NS	41X0786	1	1	Staple finisher screw parts pack	--
NS	41X0787	1	1	Staple finisher plastic clip	--