

Parts catalog

Legend

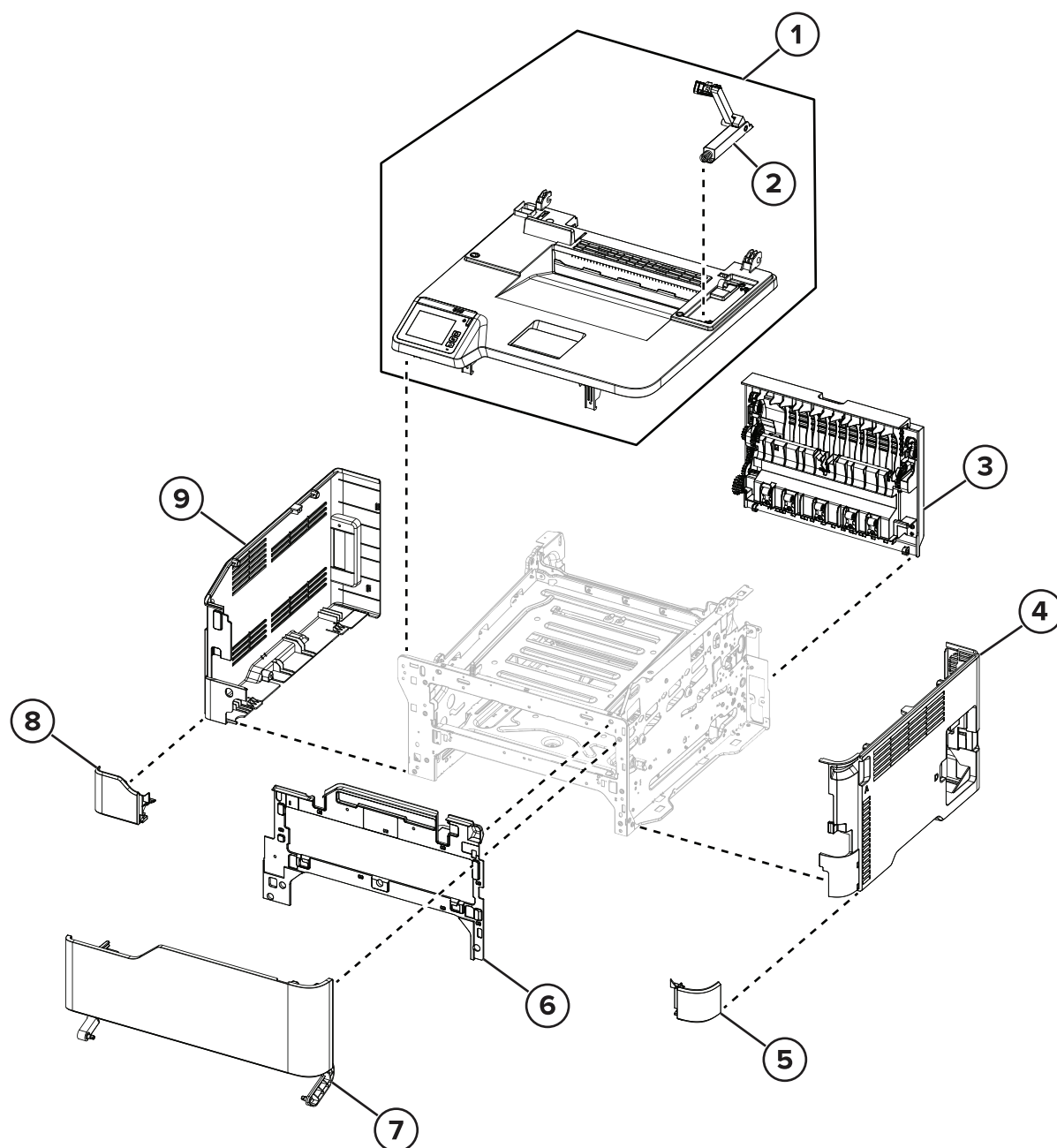
The following column headings are used in the parts catalog:

- **Asm-index**—Identifies the item in the illustration
- **P/N**—Identifies the part number of a FRU
- **Units/mach**—Refers to the number of units in a printer
- **Units/opt**—Refers to the number of units in an option
- **Units/FRU**—Refers to the number of units in a FRU
- **Description**—A brief description of the part

The following abbreviations are used in the parts catalog:

- **NS** (not shown) in the Asm-index column indicates that the part is procurable but is not shown in the illustration.
- **PP** (parts packet) in the Description column indicates that the part is contained in a parts packet.

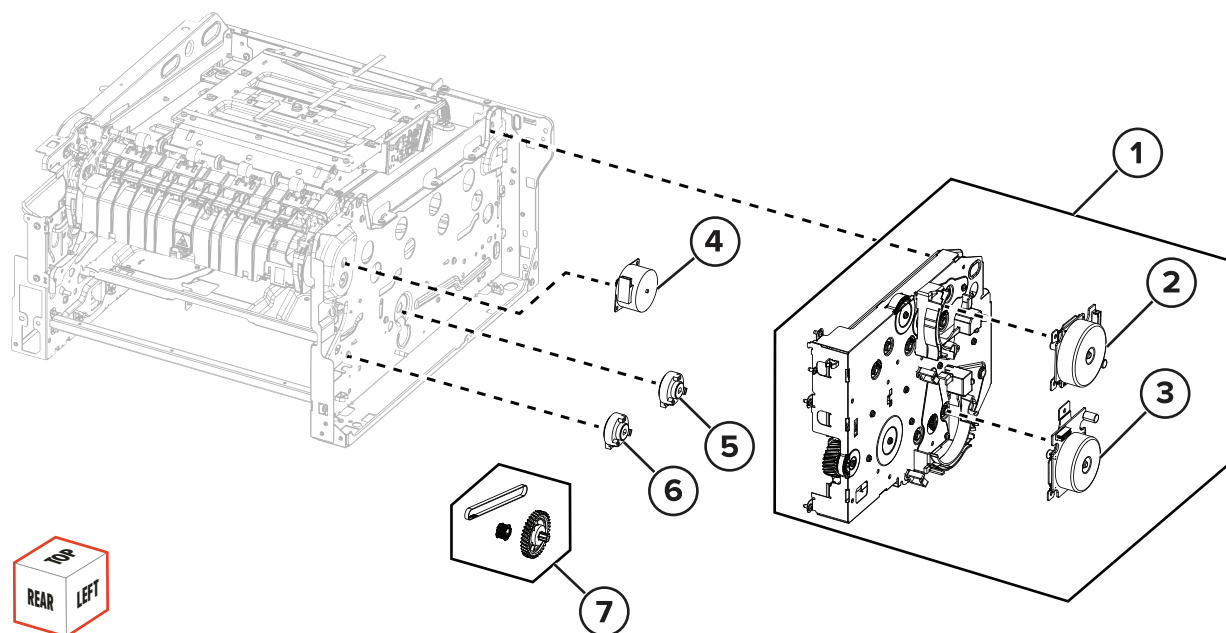
Assembly 1: Covers



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Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2416	1	1	Top cover	“Top cover removal” on page 322
2	41X2672	1	1	Scanner pivot arm	“Scanner pivot arm removal” on page 340
3	41X2414	1	1	Rear door	“Rear door removal” on page 314
4	41X2421	1	1	Right cover	“Right cover removal” on page 294
5	41X2635	1	1	Lower front cover	“Right cover removal” on page 294
6	41X2418	1	1	Inner front cover	“Inner front cover removal” on page 307
7	41X2417	1	1	Front door	“Front door removal” on page 306
8	41X2635	1	1	Lower front cover	“Left cover removal” on page 281
9	41X2420	1	1	Left cover	“Left cover removal” on page 281
NS	40X8273	4	40	Rubber feet	--

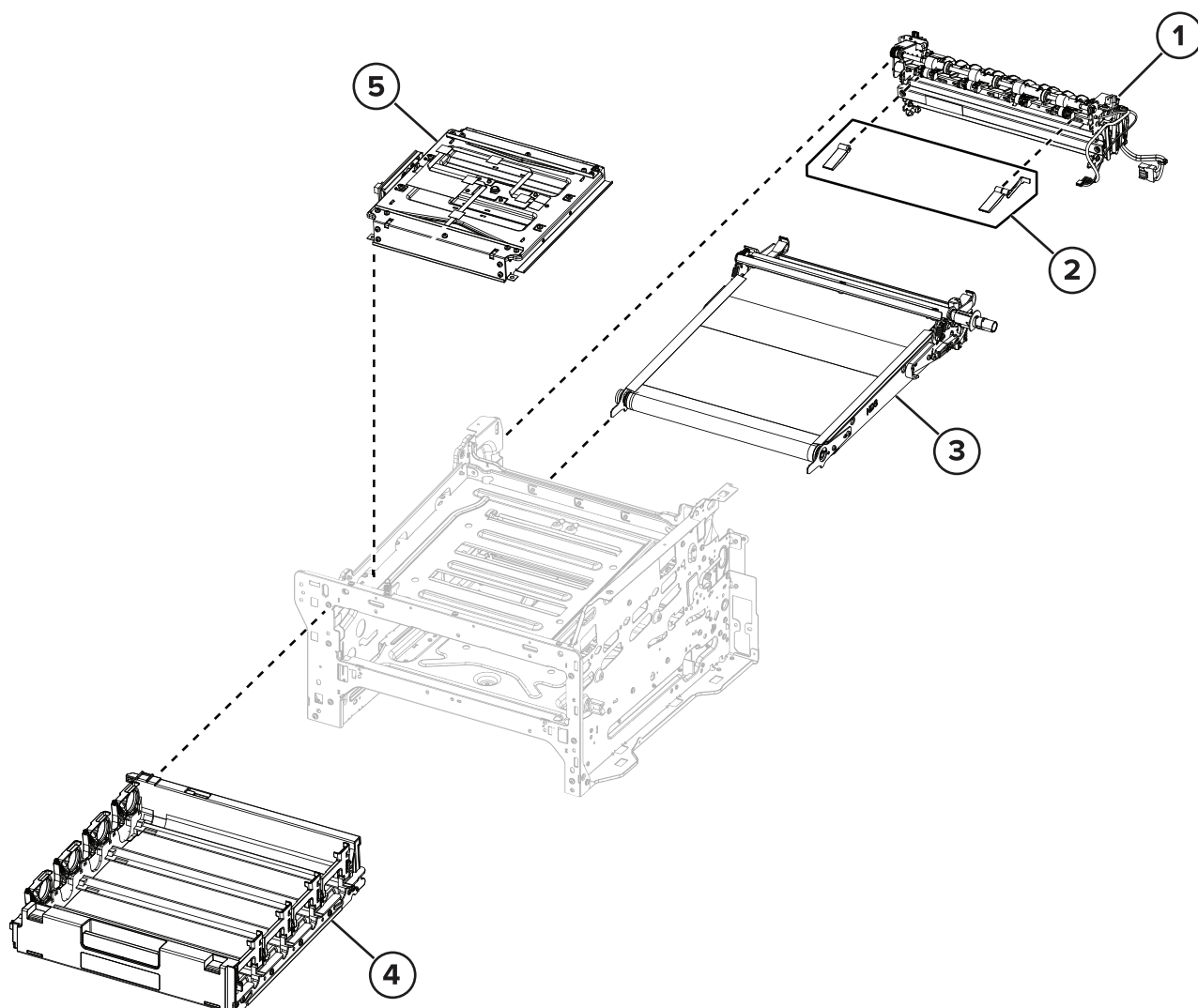
Assembly 2: Drive components



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Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2424	1	1	Gearbox	“Gearbox removal” on page 290
2	41X2443	1	1	Motor (CMY)	“Motor (CMY) removal” on page 283
3	41X2422	1	1	Motor (K)	“Motor (K/transfer belt) removal” on page 284
4	41X2423	1	1	Motor (fuser)	“Motor (fuser) removal” on page 289
5	41X2425	1	1	Pick clutch	“Pick clutch removal” on page 292
6	41X2425	1	1	Staging clutch	“Staging clutch removal” on page 289
7	41X2620	1	1	Staging belt, gear, and pulley	“Staging belt, gear, and pulley removal” on page 293

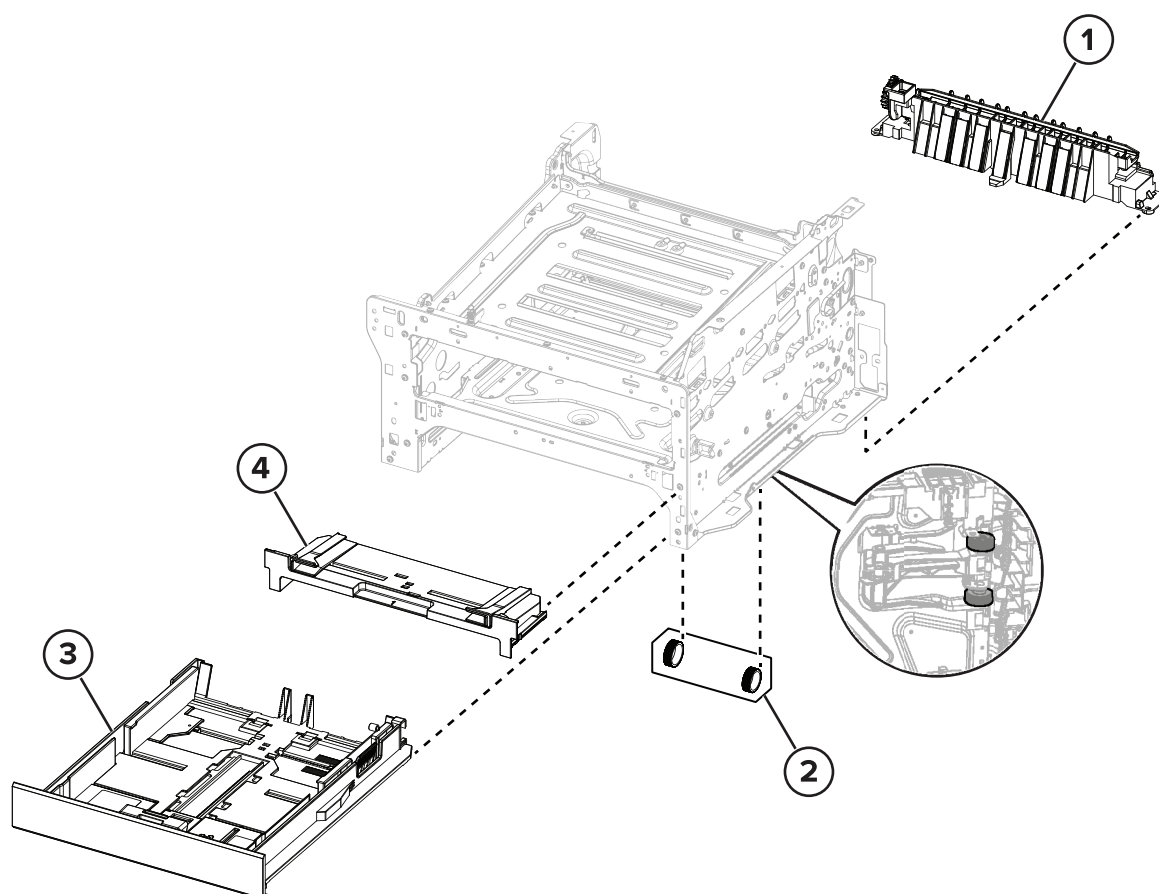
Assembly 3: EP components



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Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2392	1	1	Fuser, 110 V	“Fuser removal” on page 316
1	41X2400	1	1	Fuser, 220 V	“Fuser removal” on page 316
2	41X2436	1	1	Bin flag	“Bin flag removal” on page 329
3	41X2393	1	1	Transfer module	“Transfer module removal” on page 309
4	41X2435	1	1	Print cartridge tray	“Print cartridge tray removal” on page 303
5	41X2394	1	1	Printhead	“Printhead removal” on page 325
NS	41X2674	1	1	Spring parts pack • Transfer module springs (2) • Printhead spring • Printhead bracket	--

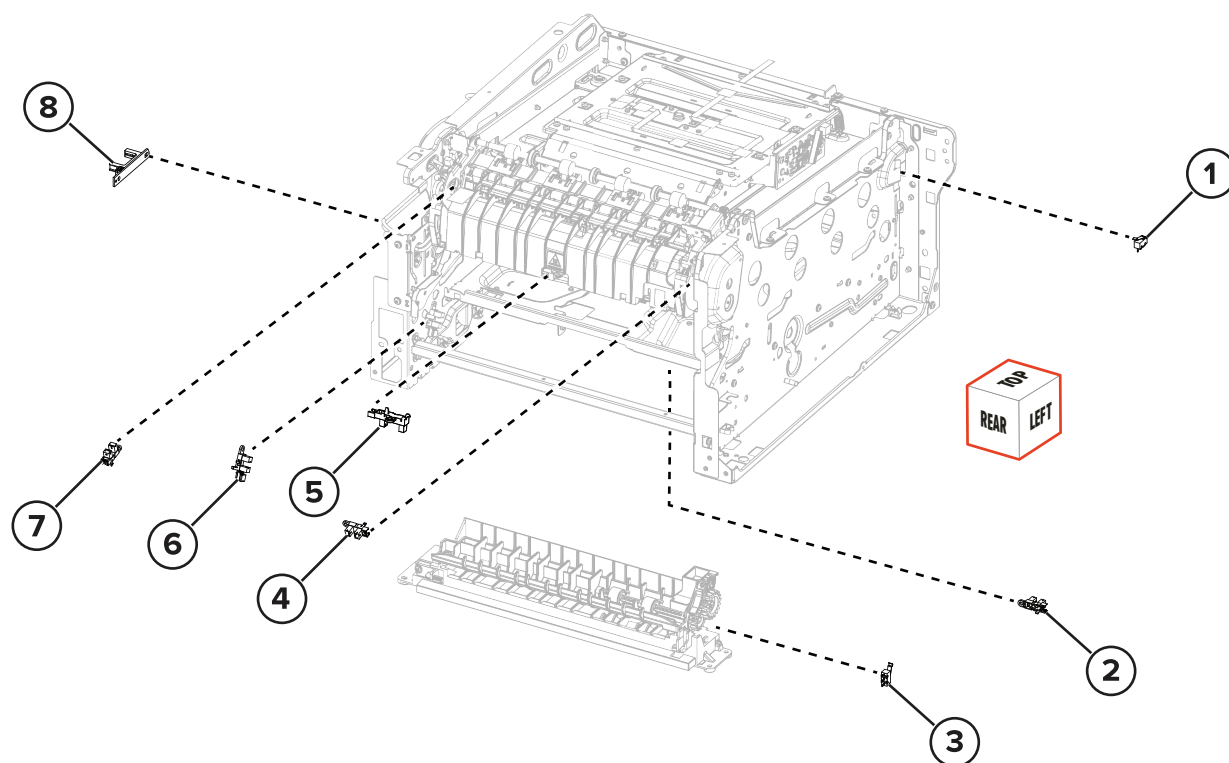
Assembly 4: Paper feed



Assembly 4: Paper feed

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2432	1	1	Separator bracket	“Tray interlock switch removal” on page 332
2	41X2638	2	2	Pick tires	“Pick tire removal” on page 331
3	41X2413	1	1	Tray insert	--
4	41X2426	1	1	Manual feeder	--

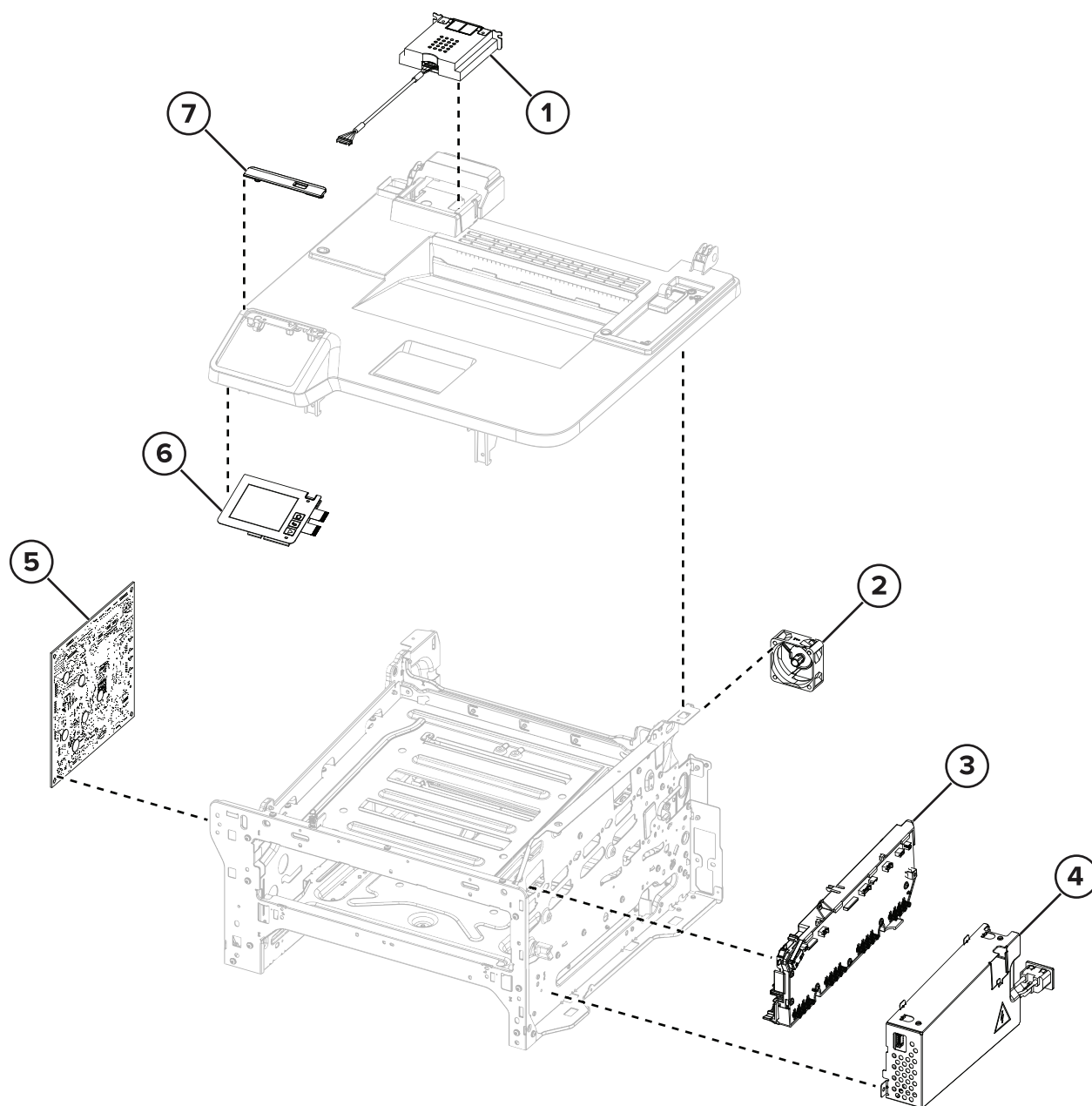
Assembly 5: Sensors



Assembly 5: Sensors

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2602	1	1	Printhead interlock switch	“Printhead interlock switch removal” on page 305
2	41X1083	1	1	Sensor (manual feeder)	“Sensor (manual feeder) removal” on page 332
3	41X2618	1	1	Tray interlock switch	“Tray interlock switch removal” on page 332
4	41X1083	1	1	Sensor (fuser exit)	“Sensor (fuser exit) removal” on page 320
5	40X5413	1	1	Sensor (fuser buckle)	“Sensor (fuser buckle) removal” on page 315
6	41X1083	1	1	Sensor (input)	“Sensor (input) removal” on page 321
7	41X1083	1	1	Sensor (bin/narrow media)	“Sensor (bin/narrow media) removal” on page 328
8	41X2434	1	1	Sensor (waste toner bottle)	“Sensor (waste toner bottle) removal” on page 297

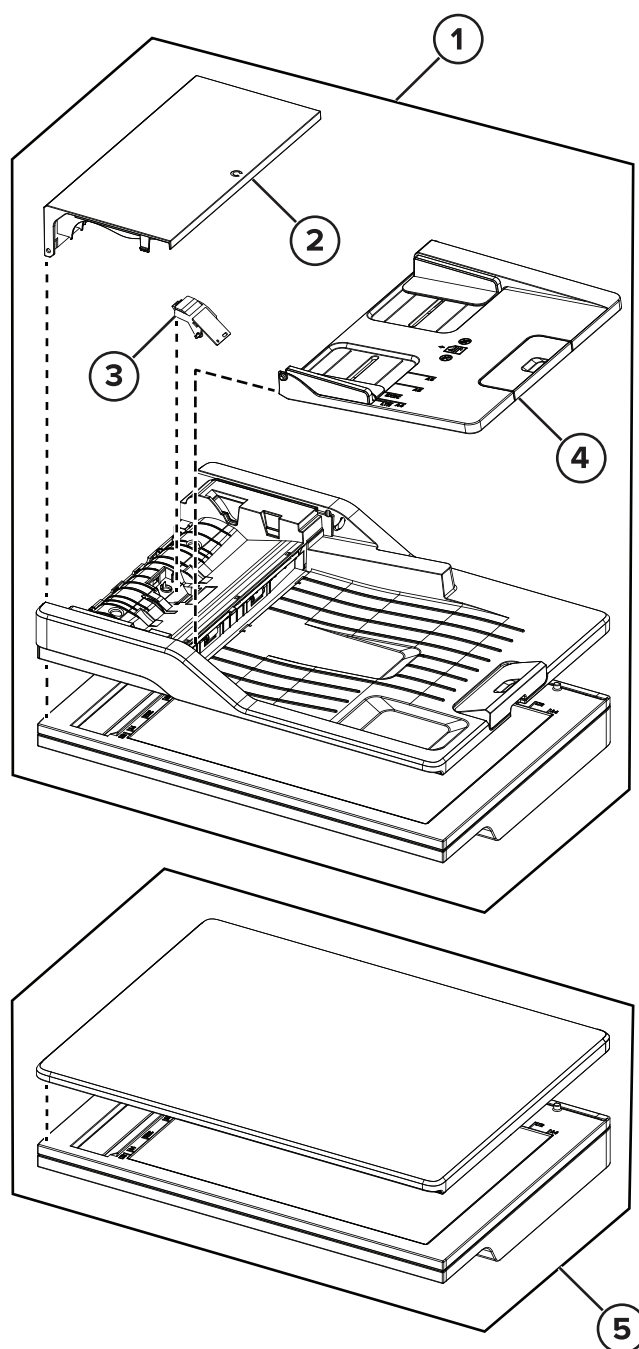
Assembly 6: Electronics



Assembly 6: Electronics

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X1374	1	1	Fax card	“Fax card removal” on page 341
2	41X2484	1	1	Exhaust fan	“Exhaust fan removal” on page 297
3	41X2396	1	1	HVPS	“HVPS removal” on page 298
4	41X2397	1	1	LVPS	“LVPS removal” on page 300
4	41X2401	1	1	LVPS, 110 V	“LVPS removal” on page 300
4	41X2671	1	1	LVPS, 110 V (Brazil)	“LVPS removal” on page 300
5	41X2402	1	1	Controller board (CX331 and MC3326)	“Controller board removal” on page 285
5	41X2404	1	1	Controller board (MC3224adwe)	“Controller board removal” on page 285
5	41X2405	1	1	Controller board (MC3224dwe)	“Controller board removal” on page 285
6	41X2601	1	1	Control panel	“Control panel removal” on page 304
7	41X2625	1	1	Bezel (MC3224)	--
7	41X2626	1	1	Bezel (MC3224 USB)	--
7	41X2627	1	1	Bezel (CX331 USB)	--
7	41X2628	1	1	Bezel (MC3326 USB)	--
NS	41X2430	1	1	Flat cables	--
NS	41X2429	1	1	Cable parts pack	--

Assembly 7: Scanner



Assembly 7: Scanner

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2408	1	1	Flatbed scanner and ADF (CX331adwe, MC3224adwe, and MC3326adwe)	“Flatbed scanner and ADF removal” on page 337
2	41X2510	1	1	ADF cover (CX331adwe, MC3224adwe, and MC3326adwe)	“ADF cover removal” on page 337
3	41X2511	1	1	ADF separator pad (CX331adwe, MC3224adwe, and MC3326adwe)	“ADF separator pad removal” on page 336
4	41X2428	1	1	ADF tray (CX331adwe, MC3224adwe, and MC3326adwe)	“ADF tray removal” on page 337
5	41X2409	1	1	Flatbed scanner (MC3224dwe)	“Flatbed scanner removal” on page 342