

Parts catalog

Legend

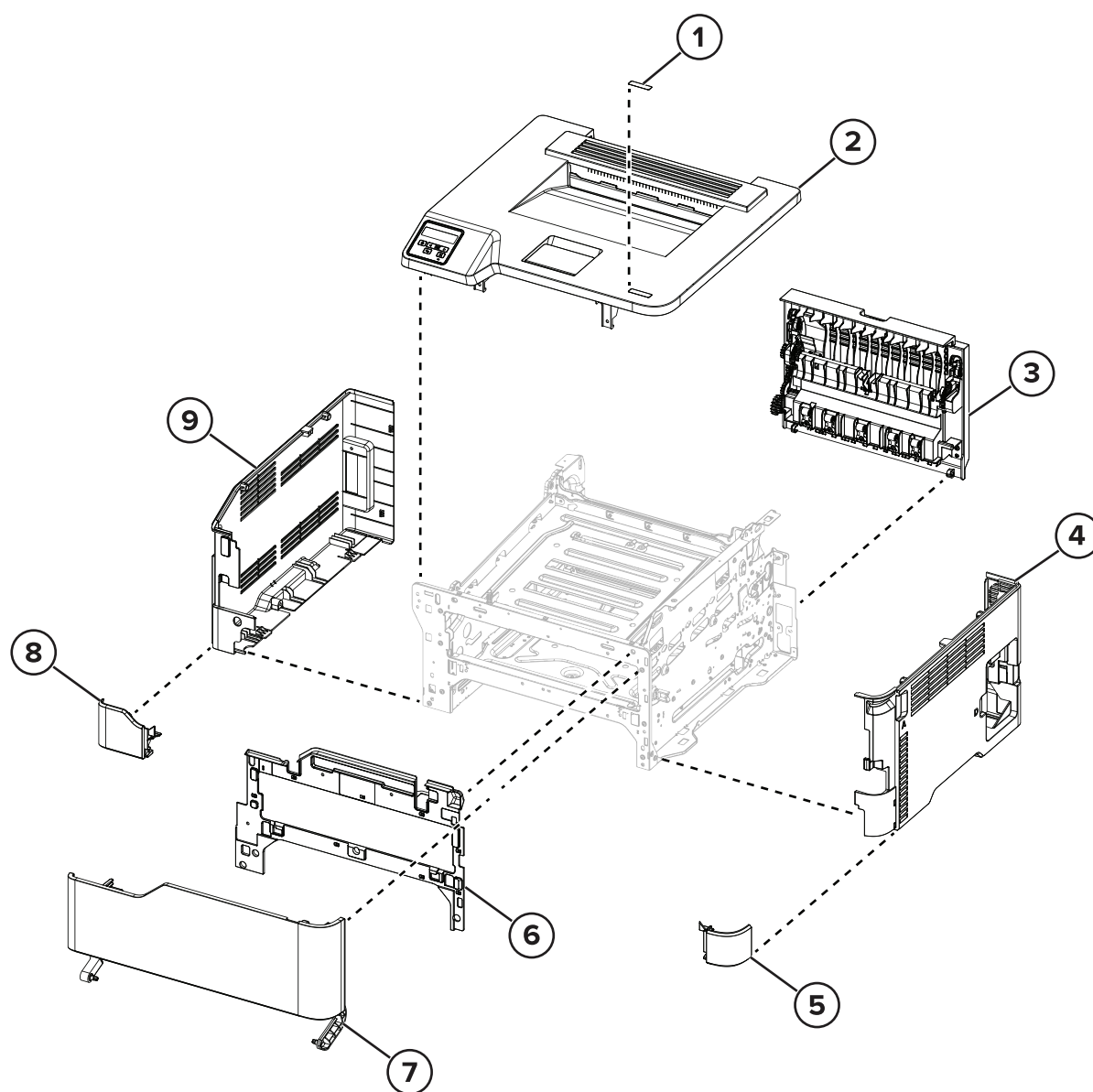
The following column headings are used in the parts catalog:

- **Asm-index**—Identifies the item in the illustration
- **P/N**—Identifies the part number of a FRU
- **Units/mach**—Refers to the number of units in a printer
- **Units/opt**—Refers to the number of units in an option
- **Units/FRU**—Refers to the number of units in a FRU
- **Description**—A brief description of the part

The following abbreviations are used in the parts catalog:

- **NS** (not shown) in the Asm-index column indicates that the part is procurable but is not shown in the illustration.
- **PP** (parts packet) in the Description column indicates that the part is contained in a parts packet.

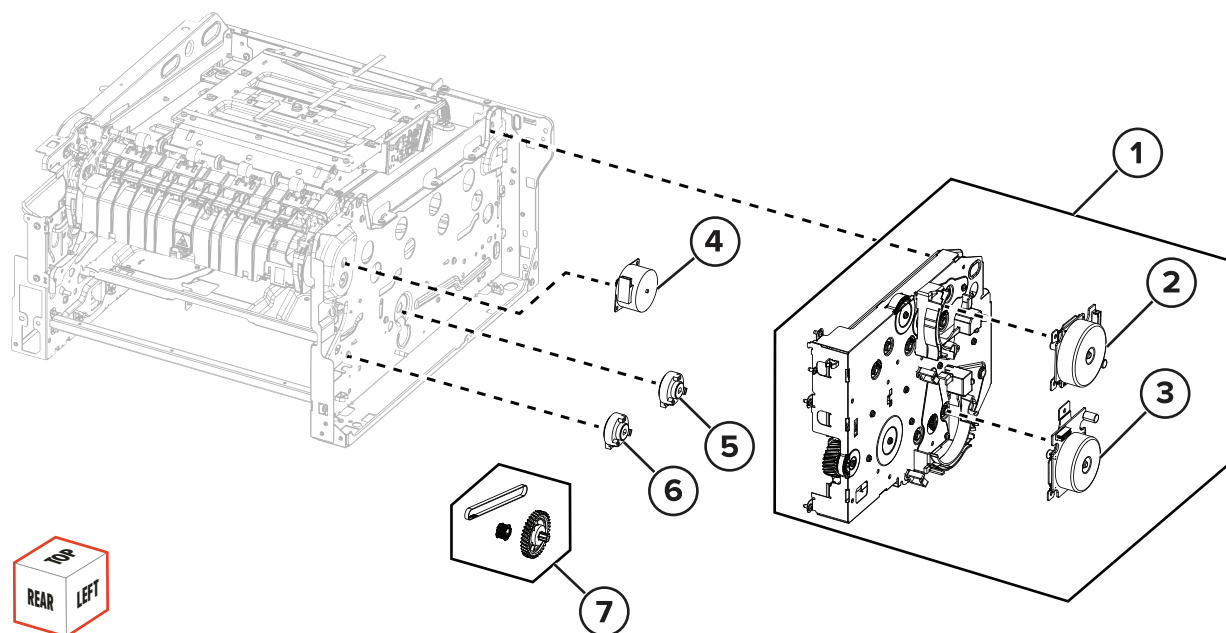
Assembly 1: Covers



Assembly 1: Covers

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2622	1	1	Bezel (C3224)	--
1	41X2623	1	1	Bezel (C3326)	--
1	41X2624	1	1	Bezel (CS331)	--
2	41X2415	1	1	Top cover	“Top cover removal” on page 293
3	41X2414	1	1	Rear door	“Rear door removal” on page 285
4	41X2421	1	1	Right cover	“Right cover removal” on page 266
5	41X2635	1	1	Lower front cover	“Right cover removal” on page 266
6	41X2418	1	1	Inner front cover	“Inner front cover removal” on page 279
7	41X2417	1	1	Front door	“Front door removal” on page 278
8	41X2635	1	1	Lower front cover	“Left cover removal” on page 253
9	41X2420	1	1	Left cover	“Left cover removal” on page 253
NS	40X8273	4	40	Rubber feet	--

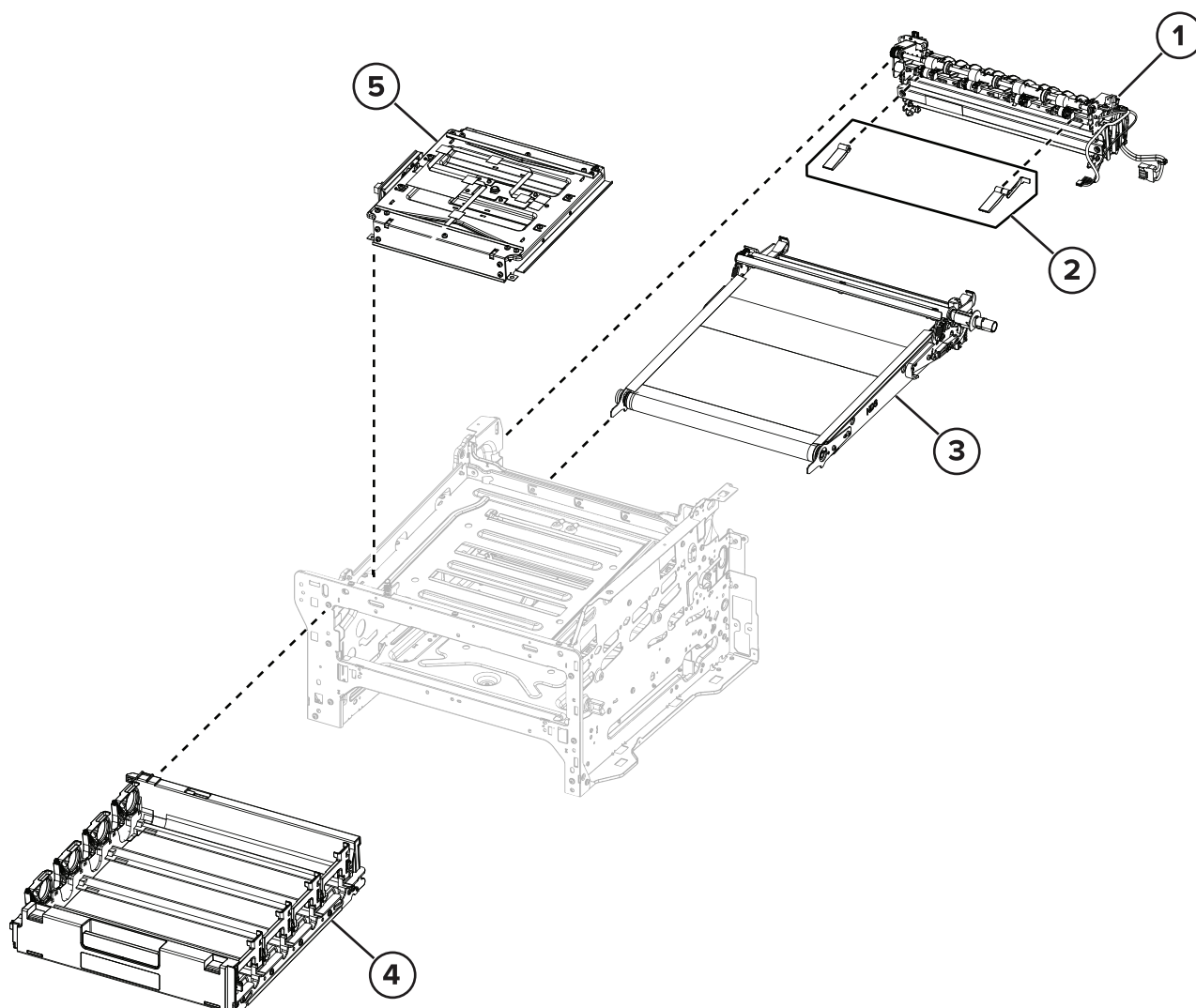
Assembly 2: Drive components



Assembly 2: Drive components

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2424	1	1	Gearbox	“Gearbox removal” on page 262
2	41X2443	1	1	Motor (CMY)	“Motor (CMY) removal” on page 255
3	41X2422	1	1	Motor (K)	“Motor (K/transfer belt) removal” on page 256
4	41X2423	1	1	Motor (fuser)	“Motor (fuser) removal” on page 261
5	41X2425	1	1	Pick clutch	“Pick clutch removal” on page 264
6	41X2425	1	1	Staging clutch	“Staging clutch removal” on page 261
7	41X2620	1	1	Staging belt, gear, and pulley	“Staging belt, gear, and pulley removal” on page 265

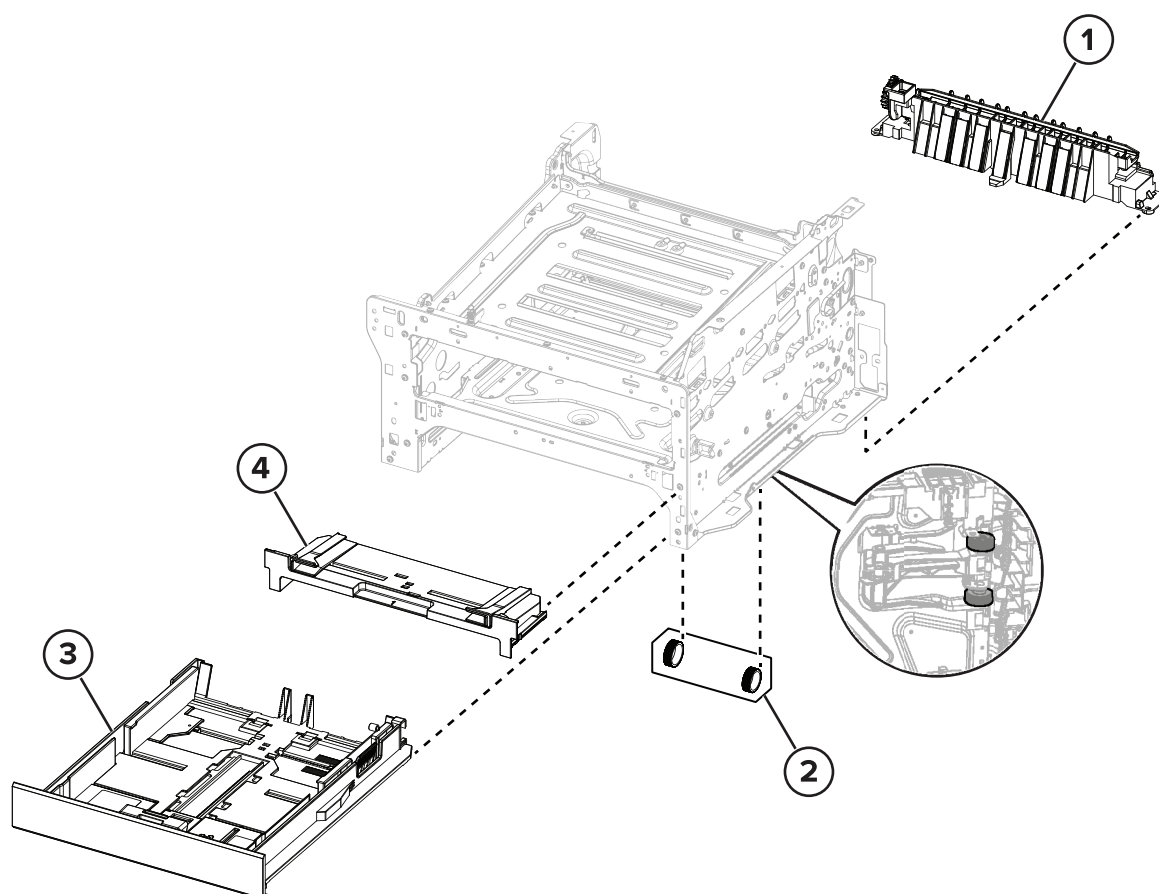
Assembly 3: EP components



Assembly 3: EP components

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2392	1	1	Fuser, 110 V	“Fuser removal” on page 287
1	41X2400	1	1	Fuser, 220 V	“Fuser removal” on page 287
2	41X2436	1	1	Bin flag	“Bin flag removal” on page 300
3	41X2393	1	1	Transfer module	“Transfer module removal” on page 280
4	41X2435	1	1	Print cartridge tray	“Print cartridge tray removal” on page 275
5	41X2394	1	1	Printhead	“Printhead removal” on page 295
NS	41X2674	1	1	Spring parts pack • Transfer module springs (2) • Printhead spring • Printhead bracket	--

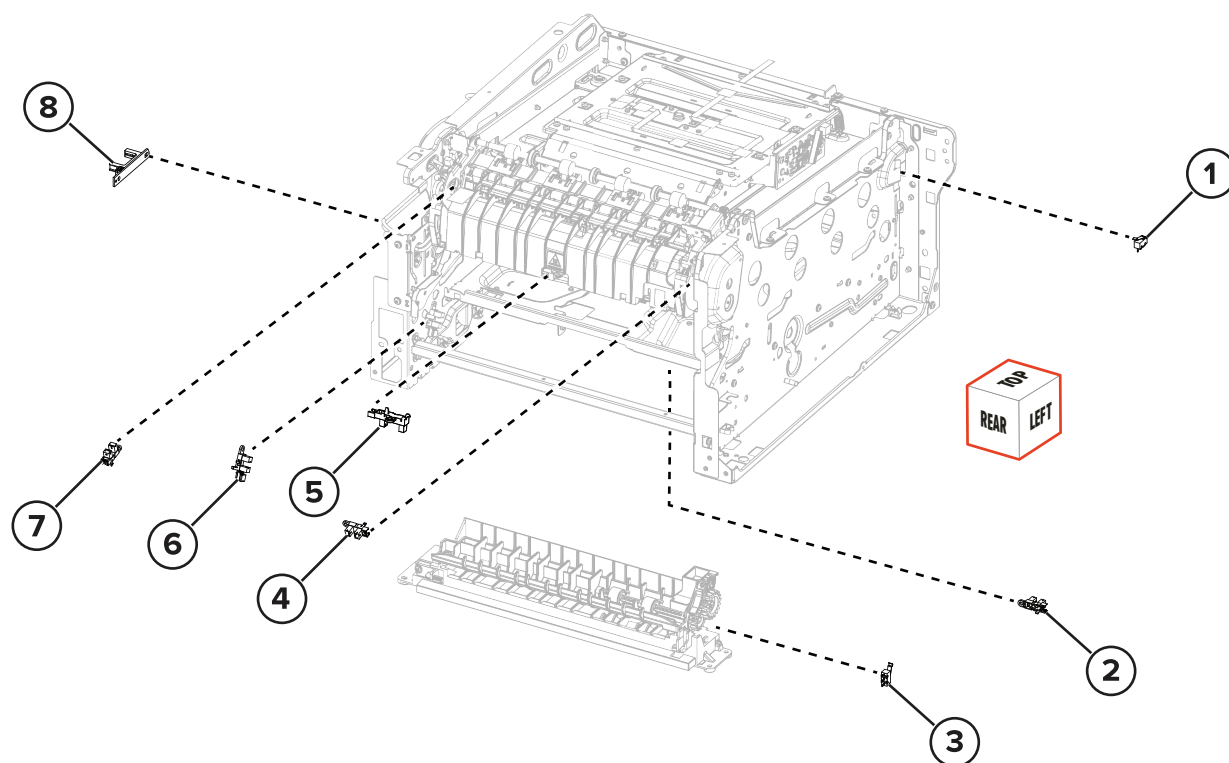
Assembly 4: Paper feed



Assembly 4: Paper feed

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2432	1	1	Separator bracket	“Tray interlock switch removal” on page 302
2	41X2638	2	2	Pick tires	“Pick tire removal” on page 301
3	41X2413	1	1	Tray insert	--
4	41X2426	1	1	Manual feeder	--

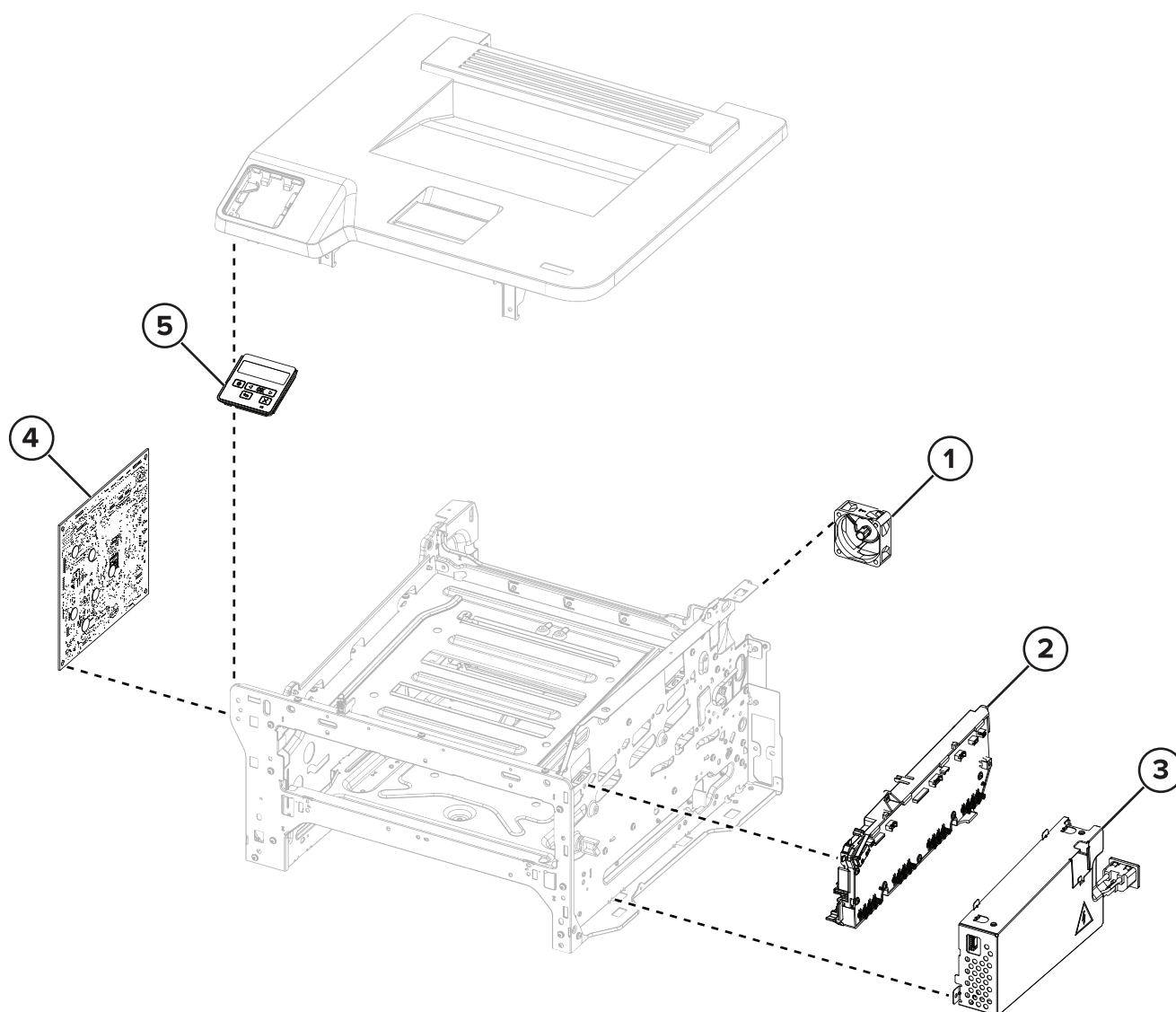
Assembly 5: Sensors



Assembly 5: Sensors

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2602	1	1	Printhead interlock switch	“Printhead interlock switch removal” on page 277
2	41X1083	1	1	Sensor (manual feeder)	“Sensor (manual feeder) removal” on page 302
3	41X2618	1	1	Tray interlock switch	“Tray interlock switch removal” on page 302
4	41X1083	1	1	Sensor (fuser exit)	“Sensor (fuser exit) removal” on page 291
5	40X5413	1	1	Sensor (fuser buckle)	“Sensor (fuser buckle) removal” on page 286
6	41X1083	1	1	Sensor (input)	“Sensor (input) removal” on page 292
7	41X1083	1	1	Sensor (bin/narrow media)	“Sensor (bin/narrow media) removal” on page 299
8	41X2434	1	1	Sensor (waste toner bottle)	“Sensor (waste toner bottle) removal” on page 269

Assembly 6: Electronics



Assembly 6: Electronics

Asm-index	P/N	Units/mach	Units/FRU	Description	Removal procedure
1	41X2484	1	1	Exhaust fan	“Exhaust fan removal” on page 269
2	41X2396	1	1	HVPS	“HVPS removal” on page 270
3	41X2397	1	1	LVPS	“LVPS removal” on page 272
3	41X2401	1	1	LVPS, 110 V	“LVPS removal” on page 272
3	41X2671	1	1	LVPS, 110 V (Brazil)	“LVPS removal” on page 272
4	41X2395	1	1	Controller board (CS331dw and C3326dw)	“Controller board removal” on page 257
4	41X2407	1	1	Controller board (C3224dw)	“Controller board removal” on page 257
5	41X2411	1	1	Control panel	“Control panel removal” on page 276
NS	41X2430	1	1	Flat cables	--
NS	41X2429	1	1	Cable parts pack	--