



TASKalfa 2550ci

SERVICE MANUAL

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CAUTION

RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE. DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.

It may be illegal to dispose of this battery into the municipal waste stream. Check with your local solid waste officials for details in your area for proper disposal.

ATTENTION

IL Y A UN RISQUE D'EXPLOSION SI LA BATTERIE EST REMPLACÉE PAR UN MODÈLE DE TYPE INCORRECT. METTRE AU REBUT LES BATTERIES UTILISÉES SELON LES INSTRUCTIONS DONNÉES.

Il peut être illégal de jeter les batteries dans des eaux d'égout municipales. Vérifiez avec les fonctionnaires municipaux de votre région pour les détails concernant des déchets solides et une mise au rebut appropriée.

Revision history

Revision	Date	Replaced pages	Remarks
1	3 April 2012	Cover, 1-2-2, 1-2-3, 1-2-6, 1-2-12 to 1-2-15, 1-2-17, 1-3-2 to 1-3-4, 1-3-6, 1-3-7, 1-3-28, 1-3-29, 1-3-35, 1-3-38, 1-3-39, 1-3-53, 1-3-57 to 1-3-64, 1-3-70, 1-3-76, 1-3-77, 1-3-98, 1-3-124, 1-3-125, 1-3-130, 1-3-134, 1-3-135, 1-3-178, 1-4-12 to 1-4-15, 1-4-23 to 1-4-25, 1-4-30, 1-5-6, 1-5-9, 1-5-11, 1-5-15 to 1-5-18, 1-5-47, 2-2-7, 2-2-8, 2-3-18, 2-4-12, Address	-
2	9 May 2012	1-2-14, 1-2-15, 2-4-1	-
3	21 May 2012	1-1-2, 1-1-4	-
4	18 June 2012	Contents, 1-3-16, 1-3-55, 1-3-136, 1-3-137, 1-3-171, 1-4-41, 1-4-42, 1-5-5, 1-6-1, 2-4-10 to 19	-
5	20 August 2012	1-3-112, 1-3-114, 2-4-21	-
6	21 September 2012	1-5-43	-
7	12 February 2013	Contents, 1-3-4, 1-3-78, 1-5-21 to 25, Address	-
8	8 May 2013	Contents, 1-3-38, 1-4-29 to 31, 1-4-53, 2-2-8, 2-3-18, 2-4-22	-
9	26 December 2013	Contents, 1-1-4, 1-3-2, 1-3-16, 1-3-17, 1-3-20, 1-3-40, 1-3-44, 1-3-45, 2-4-1, 2-4-3 to 5, Address	-
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B	15 April 2014	1-3-179, 2-2-7	-
C	11 June 2014	1-4-14, 1-4-19, 1-4-42, 1-4-43, 2-1-14, 2-2-7, 2-2-8, 2-3-15, 2-3-38, 2-4-28	-
D	4 September 2014	Contents, 1-5-32 to 37	-

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Safety precautions

This booklet provides safety warnings and precautions for our service personnel to ensure the safety of their customers, their machines as well as themselves during maintenance activities. Service personnel are advised to read this booklet carefully to familiarize themselves with the warnings and precautions described here before engaging in maintenance activities.

Safety warnings and precautions

Various symbols are used to protect our service personnel and customers from physical danger and to prevent damage to their property. These symbols are described below:

⚠ DANGER: High risk of serious bodily injury or death may result from insufficient attention to or incorrect compliance with warning messages using this symbol.

⚠ WARNING: Serious bodily injury or death may result from insufficient attention to or incorrect compliance with warning messages using this symbol.

⚠ CAUTION: Bodily injury or damage to property may result from insufficient attention to or incorrect compliance with warning messages using this symbol.

Symbols

The triangle (\triangle) symbol indicates a warning including danger and caution. The specific point of attention is shown inside the symbol.



General warning.



Warning of risk of electric shock.



Warning of high temperature.

⊘ indicates a prohibited action. The specific prohibition is shown inside the symbol.



General prohibited action.



Disassembly prohibited.

● indicates that action is required. The specific action required is shown inside the symbol.



General action required.





Remove the power plug from the wall outlet.











Always ground the copier.

1. Installation Precautions

WARNING











- Do not use a power supply with a voltage other than that specified. Avoid multiple connections to one outlet: they may cause fire or electric shock. When using an extension cable, always check that it is adequate for the rated current. 
- Connect the ground wire to a suitable grounding point. Not grounding the copier may cause fire or electric shock. Connecting the earth wire to an object not approved for the purpose may cause explosion or electric shock. Never connect the ground cable to any of the following: gas pipes, lightning rods, ground cables for telephone lines and water pipes or faucets not approved by the proper authorities. 

CAUTION:





- Do not place the copier on an infirm or angled surface: the copier may tip over, causing injury. 
- Do not install the copier in a humid or dusty place. This may cause fire or electric shock. 
- Do not install the copier near a radiator, heater, other heat source or near flammable material. This may cause fire. 
- Allow sufficient space around the copier to allow the ventilation grills to keep the machine as cool as possible. Insufficient ventilation may cause heat buildup and poor copying performance. 
- Always handle the machine by the correct locations when moving it. 
- Always use anti-toppling and locking devices on copiers so equipped. Failure to do this may cause the copier to move unexpectedly or topple, leading to injury. 
- Avoid inhaling toner or developer excessively. Protect the eyes. If toner or developer is accidentally ingested, drink a lot of water to dilute it in the stomach and obtain medical attention immediately. If it gets into the eyes, rinse immediately with copious amounts of water and obtain medical attention. 
- Advise customers that they must always follow the safety warnings and precautions in the copier's instruction handbook. 












2. Precautions for Maintenance

WARNING

- Always remove the power plug from the wall outlet before starting machine disassembly. 
- Always follow the procedures for maintenance described in the service manual and other related brochures. 
- Under no circumstances attempt to bypass or disable safety features including safety mechanisms and protective circuits. 
- Always use parts having the correct specifications. 
- Always use the thermostat or thermal fuse specified in the service manual or other related brochure when replacing them. Using a piece of wire, for example, could lead to fire or other serious accident. 
- When the service manual or other serious brochure specifies a distance or gap for installation of a part, always use the correct scale and measure carefully. 
- Always check that the copier is correctly connected to an outlet with a ground connection. 
- Check that the power cable covering is free of damage. Check that the power plug is dust-free. If it is dirty, clean it to remove the risk of fire or electric shock. 
- Never attempt to disassemble the optical unit in machines using lasers. Leaking laser light may damage eyesight. 
- Handle the charger sections with care. They are charged to high potentials and may cause electric shock if handled improperly. 



CAUTION

- Wear safe clothing. If wearing loose clothing or accessories such as ties, make sure they are safely secured so they will not be caught in rotating sections. 
- Use utmost caution when working on a powered machine. Keep away from chains and belts. 
- Handle the fixing section with care to avoid burns as it can be extremely hot. 
- Check that the fixing unit thermistor, heat and press rollers are clean. Dirt on them can cause abnormally high temperatures. 

- Do not remove the ozone filter, if any, from the copier except for routine replacement. 
- Do not pull on the AC power cord or connector wires on high-voltage components when removing them; always hold the plug itself. 
- Do not route the power cable where it may be stood on or trapped. If necessary, protect it with a cable cover or other appropriate item. 
- Treat the ends of the wire carefully when installing a new charger wire to avoid electric leaks. 
- Remove toner completely from electronic components. 
- Run wire harnesses carefully so that wires will not be trapped or damaged. 
- After maintenance, always check that all the parts, screws, connectors and wires that were removed, have been refitted correctly. Special attention should be paid to any forgotten connector, trapped wire and missing screws. 
- Check that all the caution labels that should be present on the machine according to the instruction handbook are clean and not peeling. Replace with new ones if necessary. 
- Handle greases and solvents with care by following the instructions below: 
 - Use only a small amount of solvent at a time, being careful not to spill. Wipe spills off completely.
 - Ventilate the room well while using grease or solvents.
 - Allow applied solvents to evaporate completely before refitting the covers or turning the power switch on.
 - Always wash hands afterwards.
- Never dispose of toner or toner bottles in fire. Toner may cause sparks when exposed directly to fire in a furnace, etc. 
- Should smoke be seen coming from the copier, remove the power plug from the wall outlet immediately. 

3. Miscellaneous

WARNING

- Never attempt to heat the drum or expose it to any organic solvents such as alcohol, other than the specified refiner; it may generate toxic gas. 
- Keep the machine away from flammable liquids, gases, and aerosols. A fire or an electric shock might occur. 

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Installation Guide	
PF-790 (Paper feeder)	
DF-470 (Document finisher)	
DT-730 (Document tray)	
FAX System(W)	

1-1-1 Specifications

Machine

Item		Specifications									
Type		Desktop									
Printing method		Electrophotography by semiconductor laser, tandem (4) drum system									
Originals		Sheet, Book, 3-dimensional objects (maximum original size: A3/Ledger)									
Original feed system		Fixed									
Paper weight	Cassette	60 to 256 g/m ² (Duplex: 60 to 220 g/m ²)									
	MP tray	60 to 256 g/m ² , 230µm (Cardstock)									
Paper type	Cassette	Plain, Recycled, Preprinted, Bond, Color (Colour), Letterhead, Thick, High quality, Custom 1 to 8									
	MP tray	Plain, Vellum, Recycled, Preprinted, Bond, Cardstock, Color (Colour), Letterhead, Thick, Envelope, Coated, High quality, Rough, Transparency (OHP film), Labels, Prepunched ,Custom 1 to 8									
Paper size	Cassette	A3, A4, A5, B4, B5, Ledger, Letter, Legal, Statement, Oficio II, Folio, 8K, 16K									
	MP tray	A3, A4, A5, A6, B4, B5, ISO B5, B6, Ledger, Letter, Legal, Statement, Executive, Oficio II, Folio, 8K, 16K, Envelope #10, Envelope #9, Envelope #6, Envelope Monarch, Envelope DL, Envelope C4, Envelope C5, Postcards, Return postcard, Youkei 2, Youkei 4, Custom									
Zoom level		Manual mode : 25 to 400%, 1% increments Auto mode :400%, 200%, 141%, 122%, 115%, 86%, 81%, 70%, 50%, 25%									
Copying speed (Simplex)		Color		B/W							
		Cassette		MP tray		Cassette		MP tray			
		A4/Letter		25 sheets/min		17 sheets/min		25 sheets/min		17 sheets/min	
		A4R/LetterR		17 sheets/min		14 sheets/min		17 sheets/min		14 sheets/min	
		A3/Ledger		13 sheets/min		10 sheets/min		13 sheets/min		10 sheets/min	
		B4/Legal		13 sheets/min		10 sheets/min		13 sheets/min		10 sheets/min	
		B5		25 sheets/min		17 sheets/min		25 sheets/min		17 sheets/min	
		B5R		17 sheets/min		14 sheets/min		17 sheets/min		14 sheets/min	
		A5R		13 sheets/min		10 sheets/min		13 sheets/min		10 sheets/min	
A6R		-		10 sheets/min		-		10 sheets/min			
First copy time (A4, feed from cassette)		When the DP is not used: 9.9 s or less (Color) / 7.9 s or less (B/W) When using the DP : 11.9 s or less (Color) / 9.9 s or less (B/W)									
Warm-up time (22 °C/71.6 °F, 60% RH)		Power on : 45 s or less									
Paper capacity	Cassette	1000 sheets (80g/m ² , 500 sheets x2)									
	MP tray	100 sheets (80 g/m ² , plain paper, A4/Letter or less) 25 sheets (80 g/m ² , plain paper, A4/Letter or more)									
Output tray capacity		Inner tray : 250 sheets (80g/m ²) Job separator : 30 sheets (80g/m ²)									

Item		Specifications
Continuous copying		1 to 999 sheets
Light source		White LED
Scanning system		Flat bed scanning by CCD image sensor
Photoconductor		OPC drum (diameter 30 mm)
Image write system		Semiconductor laser:
Charging system		Contact charger roller method
Developer system		Touch down developing system Developer: 2-component Toner replenishing: Automatic from the toner container
Transfer system		Primary: Transfer belt Secondary: Transfer roller
Separation system		Small diameter separation, separation electrode
Cleaning system		Counter blade cleaning
Charge erasing system		Exposure by cleaning lamp (LED)
Fusing system		One axis IH established method Heat source: IH inverter heating Abnormally high temperature protection devices: thermostat
CPU		PowerPC750CL (600MHz)
Main memory	Standard	2048MB
	Maximum	2048 MB
Interface	Standard	USB interface connector: 1 (USB Hi-speed) USB host: 2 (USB Hi-speed) Network interface: 1 (10BASE-T/100BASE-TX/1000BASE-T)
	Option	eKUIO slot: 2
Resolution		600 × 600 dpi
Operating environment	Temperature	10 to 32.5 °C/50 to 90.5 °F
	Humidity	15 to 80% RH
	Altitude	2,500 m/8,202 ft or less
	Brightness	1,500 lux or less
Dimensions (W × D × H)		594 × 699 × 862 mm / 23 3/8" × 27 1/2" × 33 15/16"
Weight		95.5 kg / 210.5 lb (with toner containers)
Space required (W × D)		874 × 699 mm / 34 7/16" × 27 1/2" (using MP tray)
Rated input		120 V AC, 60 Hz, more than 12A 220 - 240 V AC, 50 Hz, more than 7.2 A
Options		Paper feeder (double cassette), Document finisher, Fax kit, Expanded memory, Gigabit ethernet board, Thin print kit, Data security kit, Internet FAX kit, Card Authentication kit, IC card reader holder, Document tray, Key counter, USB key board

Document processor

Item	Specifications
Original feed method	Automatic feed
Supported original types	Sheet originals
Original sizes	Maximum: A3/Ledger Minimum : A5/Statement
Original weights	Simplex: 45 to 160 g/m ² Duplex : 50 to 120 g/m ²
Loading capacity	50 sheets (50 to 80 g/m ²) or less 30 sheets (50 to 80 g/m ²) or less :Mixed original sizes

Printer

Item	Specifications				
		Color		B/W	
		Cassette	MP tray	Cassette	MP tray
Printing speed (Simplex)	A4/Letter	25 sheets/min	17 sheets/min	25 sheets/min	17 sheets/min
	A4R/LetterR	17 sheets/min	14 sheets/min	17 sheets/min	14 sheets/min
	A3/Ledger	13 sheets/min	10 sheets/min	13 sheets/min	10 sheets/min
	B4/Legal	13 sheets/min	10 sheets/min	13 sheets/min	10 sheets/min
	B5	25 sheets/min	17 sheets/min	25 sheets/min	17 sheets/min
	B5R	17 sheets/min	14 sheets/min	17 sheets/min	14 sheets/min
	A5R	13 sheets/min	10 sheets/min	13 sheets/min	10 sheets/min
	A6R	-	10 sheets/min	-	10 sheets/min
Printing speed (Duplex)	A4/Letter	23 sheets/min	16 sheets/min	23 sheets/min	16 sheets/min
	A4R/LetterR	9 sheets/min	8 sheets/min	9 sheets/min	8 sheets/min
	A3/Ledger	7 sheets/min	6 sheets/min	7 sheets/min	6 sheets/min
	B4/Legal	7 sheets/min	6 sheets/min	7 sheets/min	6 sheets/min
	B5	23 sheets/min	16 sheets/min	23 sheets/min	16 sheets/min
	B5R	9 sheets/min	8 sheets/min	9 sheets/min	8 sheets/min
	A5R	13 sheets/min	9 sheets/min	13 sheets/min	9 sheets/min
First print time (A4, feed from cassette)	B/W : 9.4 s Color : 10.9 s (Excluding time for system stabilization immediately after turning on the main power.)				
Resolution	600 x 600 dpi				
Operating system	Windows 2000, Windows XP, Windows XP Professional, Windows Server 2003, Windows Server 2003, x64 Edition, Windows Vista x86 Edition, Windows Vista x64 Edition, Windows 7 x86 Edition, Windows 7 x64 Edition, Windows Server 2008, Windows Server 2008 x64 Edition, Apple Macintosh OS 9.x, OS X				
Interface	USB interface connector: 1 (USB Hi-speed) Network interface: 1 (10BASE-T/100BASE-TX/1000BASE-T)				
Page description language	PRESCRIBE				
Emulation	PCL-6(PCL5c/PCL-XL), KPDL3, XPS				

Scanner

Item		Specifications
Operating system		Windows XP, Windows Server 2003, Windows Vista, Windows Server 2008, Windows 7
System requirements		IBM PC/AT compatible CPU: Celeron 600 MHz or higher RAM: 128 MB or more HDD free space: 20 MB or more Interface: Ethernet
Resolution		600 dpi, 400 dpi, 300 dpi, 200 dpi, 200 × 100dpi, 200 × 400dpi
File format		TIFF, JPEG, XPS, PDF (MMR/JPEG compression), PDF (high compression)
Scanning speed	Simplex	B/W : 48 images/min Color: 48 images/min (A4 landscape,300 dpi, Image quality: Text/Photo original)
	Duplex	B/W : 15 images/min Color : 15 images/min (A4 landscape, 300 dpi, Image quality: Text/Photo original)
Interface		Ethernet (10 BASE-T/100 BASE-TX/1000BASE-T)
Network protocol		TCP/IP
Transmission system		PC transmission SMB: Scan to PC FTP: Scan to FTP, FTP over SSL E-mail transmission SMTP: Scan to E-mail TWAIN scan KM-WSDL, WIA Driver WIA scan WSD-Scan

NOTE: These specifications are subject to change without notice.

1-1-2 Parts names

(1) Machine (front side)

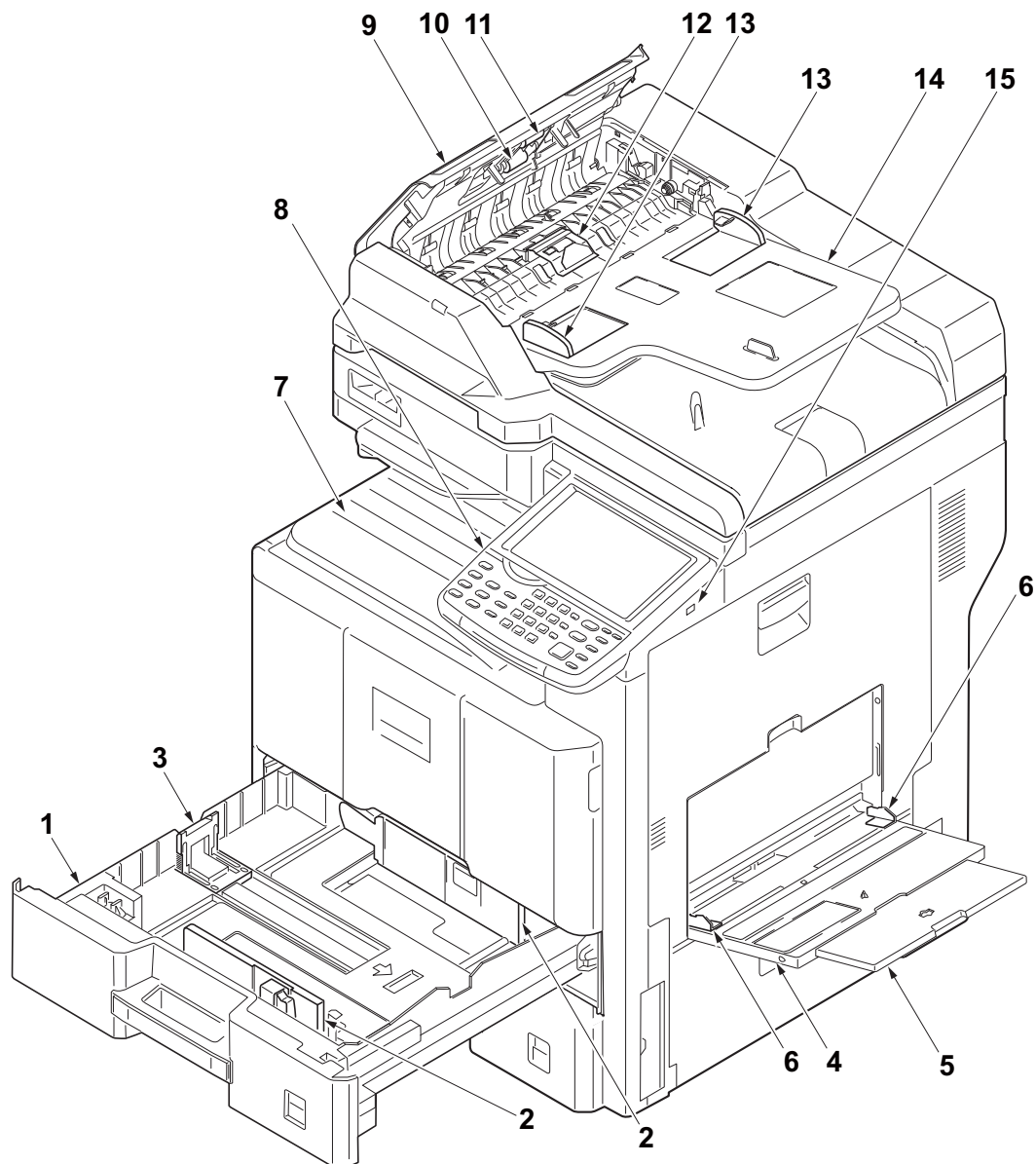


Figure 1-1-1

- | | |
|----------------------------|------------------------------|
| 1. Cassette | 9. DP top cover |
| 2. Paper width guides | 10. DP paper feed roller |
| 3. Paper length guide | 11. DP forwarding roller |
| 4. MP (multi purpose) tray | 12. DP separation pulley |
| 5. MP tray extension | 13. DP original width guides |
| 6. MP Paper width guides | 14. Original table |
| 7. Inner tray | 15. USB memory slot |
| 8. Operation panel | |

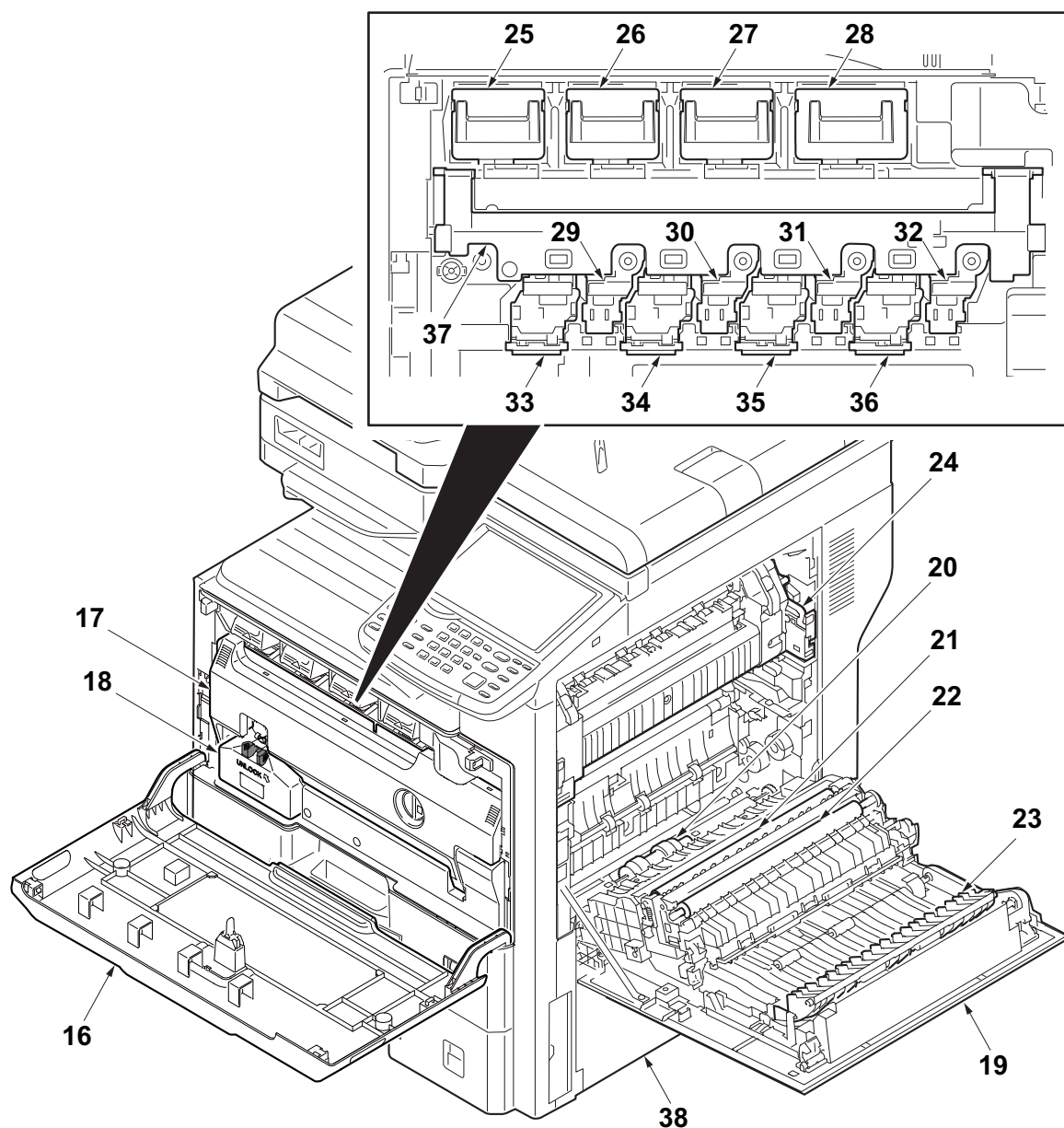
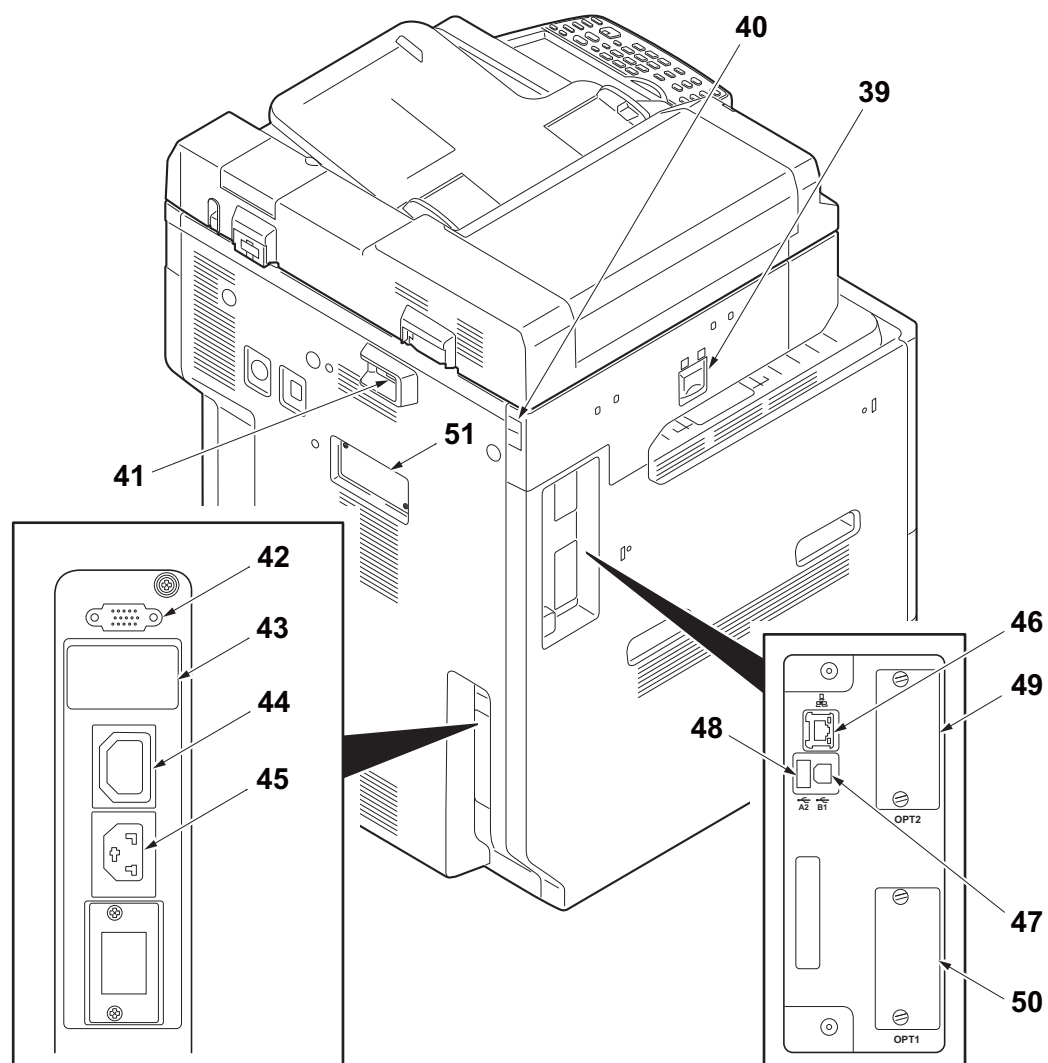
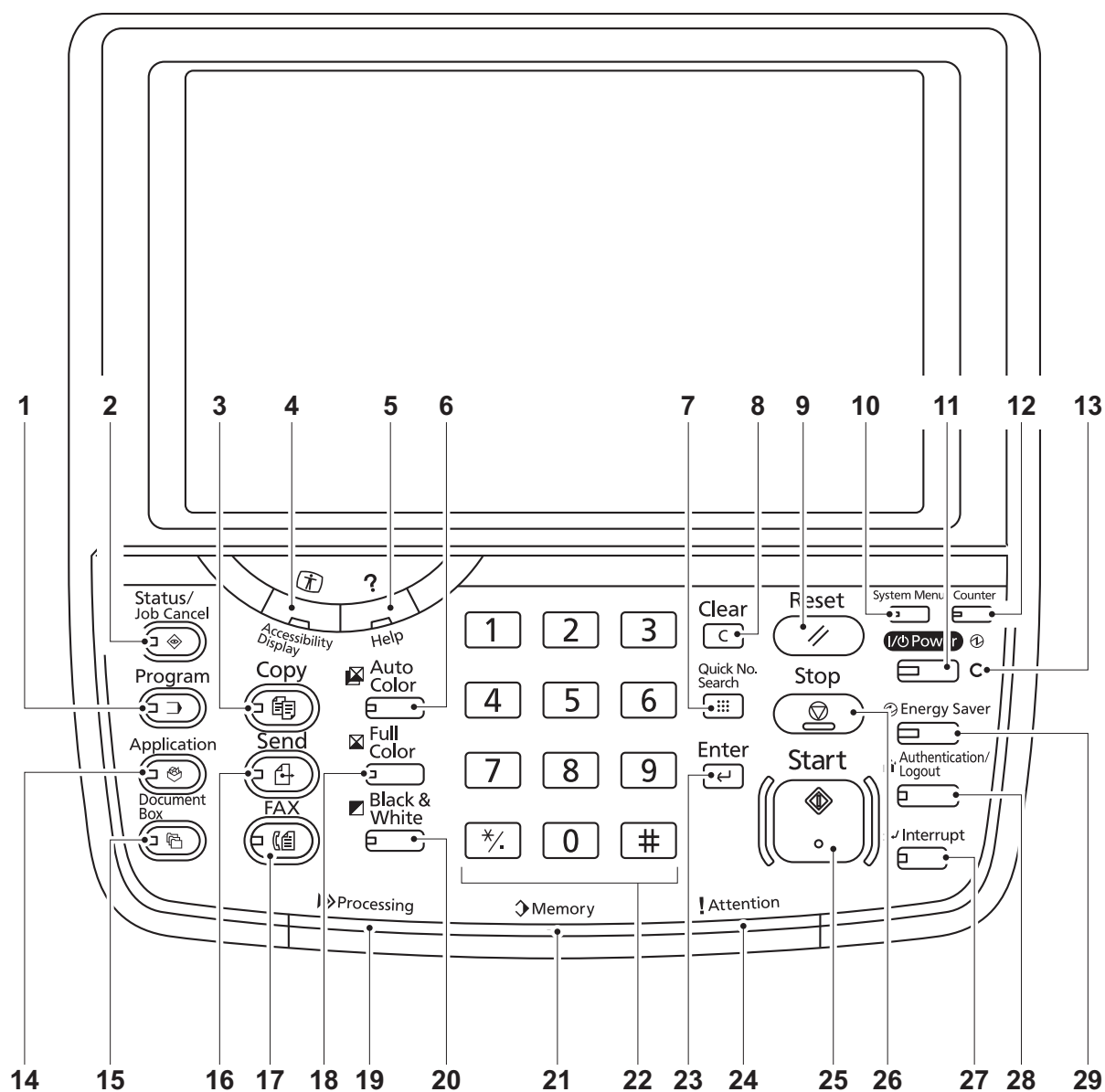


Figure 1-1-2

- | | | |
|-------------------------------|------------------------|-----------------------|
| 16. Front cover | 24. Fuser unit | 32. Drum unit /K |
| 17. Duct cover | 25. Toner container /Y | 33. Developer unit /Y |
| 18. Waste toner box | 26. Toner container /C | 34. Developer unit /C |
| 19. Right cover 1 | 27. Toner container /M | 35. Developer unit /M |
| 20. MP paper feed roller | 28. Toner container /K | 36. Developer unit /K |
| 21. Right registration roller | 29. Drum unit /Y | 37. Duct holder |
| 22. Secondary transfer roller | 30. Drum unit /C | 38. Right cover 2 |
| 23. Feed shift guide | 31. Drum unit /M | |

(2) Machine (rear side)**Figure 1-1-3**

- | | |
|------------------------------------|---------------------------------|
| 39. Main power switch | 46. Network interface connector |
| 40. Scanner lock lever | 47. USB port |
| 41. DP interface connector | 48. USB interface connector |
| 42. DF interface connector | 49. Option interface slot 2 |
| 43. Cassette heater switch (cover) | 50. Option interface slot 1 |
| 44. Outlet connector | 51. FAX memory cover |
| 45. Inlet connector | |

(3) Operation panel**Figure 1-1-4**

- | | | |
|------------------------------|--------------------------|-------------------------------|
| 1. Program key | 11. Power key | 21. Memory indicator |
| 2. Status/Job cancel key | 12. Counter key | 22. Numeric keys |
| 3. Copy key | 13. Main power indicator | 23. Enter key |
| 4. Accessibility display key | 14. Application key | 24. Attention indicator |
| 5. Help key | 15. Document box key | 25. Start key |
| 6. Auto color key | 16. Send key | 26. Stop key |
| 7. Quick no. search key | 17. FAX key | 27. Interrupt key |
| 8. Clear key | 18. Full color key | 28. Authentication/Logout key |
| 9. Reset key | 19. Processing indicator | 29. Energy saver key |
| 10. System menu key | 20. Black and White key | |

1-1-3 Machine cross section

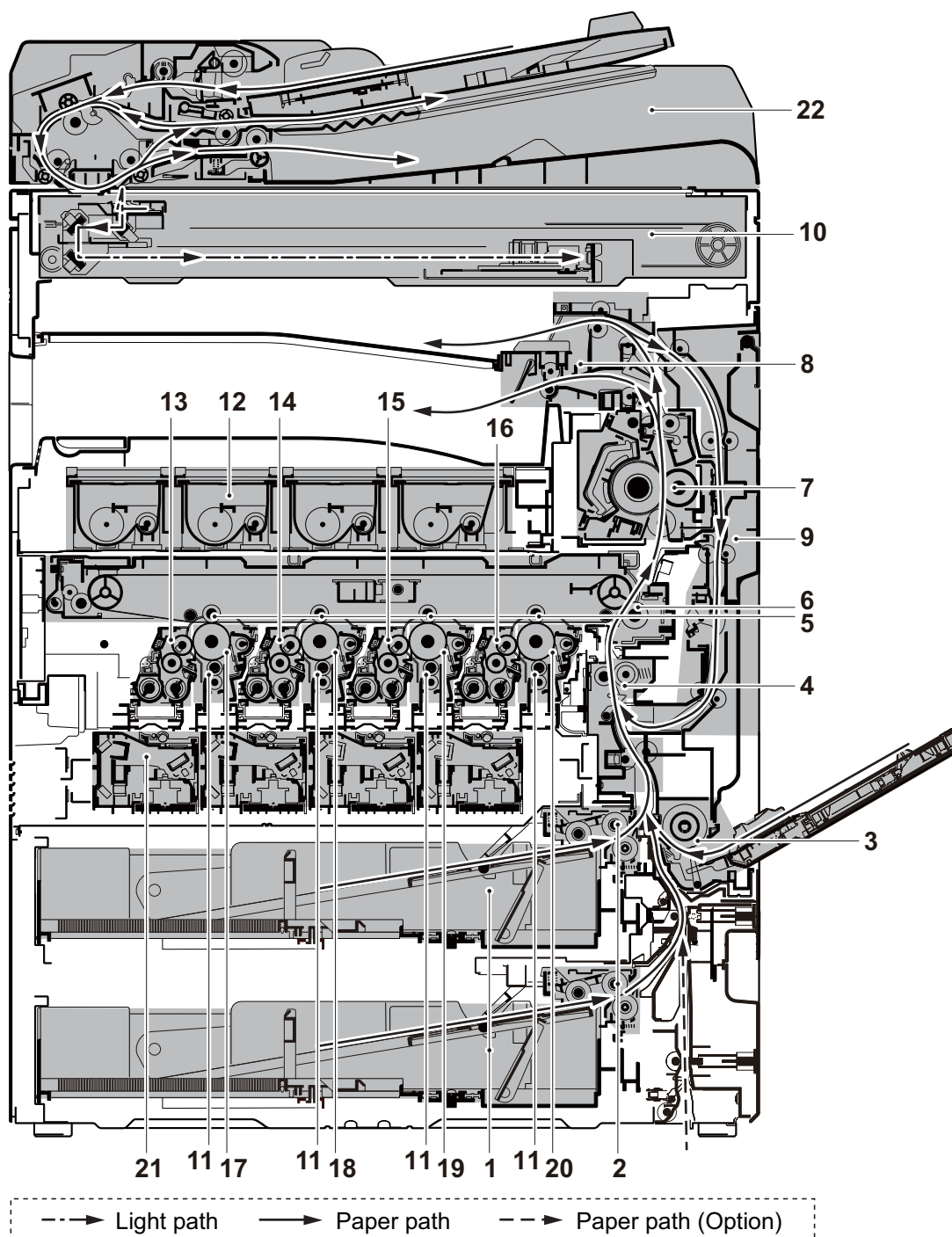


Figure 1-1-5

- | | | |
|---|------------------------------|------------------------------------|
| 1. Cassette | 8. Eject section | 16. Developer unit /K |
| 2. Cassette paper feed section | 9. Duplex/conveying section | 17. Drum unit /Y |
| 3. MP tray paper feed section | 10. Image scanner unit (ISU) | 18. Drum unit /C |
| 4. Conveying section | 11. Charger roller unit | 19. Drum unit /M |
| 5. Primary transfer section | 12. Toner container /YCMK | 20. Drum unit /K |
| 6. Secondary transfer section / Separation sections | 13. Developer unit /Y | 21. Laser scanner unit (LSU) /YCMK |
| 7. Fuser unit | 14. Developer unit /C | 22. Document processor (DP) |
| | 15. Developer unit /M | |

1-2-1 Installation environment

1. Temperature: 10 to 32.5°C/50 to 90.5°F
2. Humidity: 15 to 80% RH
3. Power supply: 120 V AC, 12.0 A
220 - 240 V AC, 7.2 A
4. Power supply frequency: 50 Hz $\pm 2\%$ /60 Hz $\pm 2\%$
5. Installation location

Avoid direct sunlight or bright lighting. Ensure that the photoconductor will not be exposed to direct sunlight or other strong light when removing paper jams.

Avoid locations subject to high temperature and high humidity or low temperature and low humidity; an abrupt change in the environmental temperature; and cool or hot, direct air.

Avoid places subject to dust and vibrations.

Choose a surface capable of supporting the weight of the machine.

Place the machine on a level surface.

The degree of level: 5 mm or less of front and rear, right and left

Twist: 3 mm or less

Avoid air-borne substances that may adversely affect the machine or degrade the photoconductor, such as mercury, acidic or alkaline vapors, inorganic gasses, NO_x, SO_x gases and chlorine-based organic solvents.

Select a well-ventilated location.

6. Allow sufficient access for proper operation and maintenance of the machine.

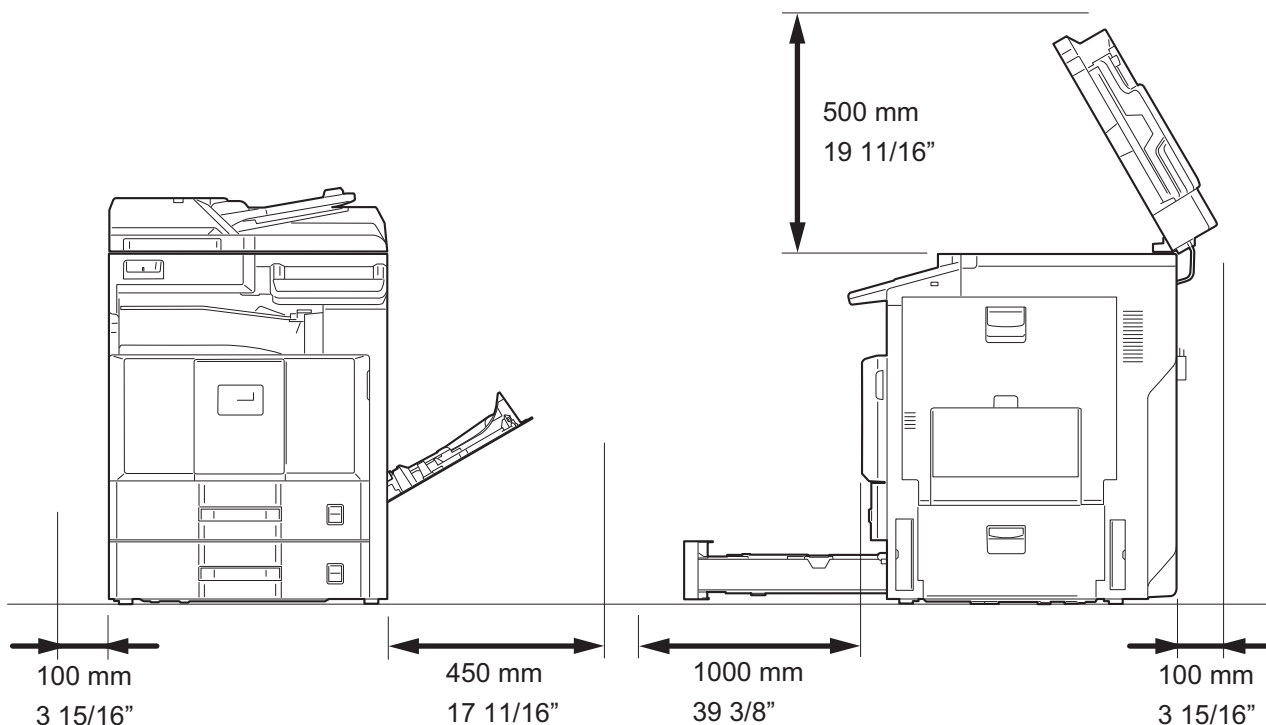
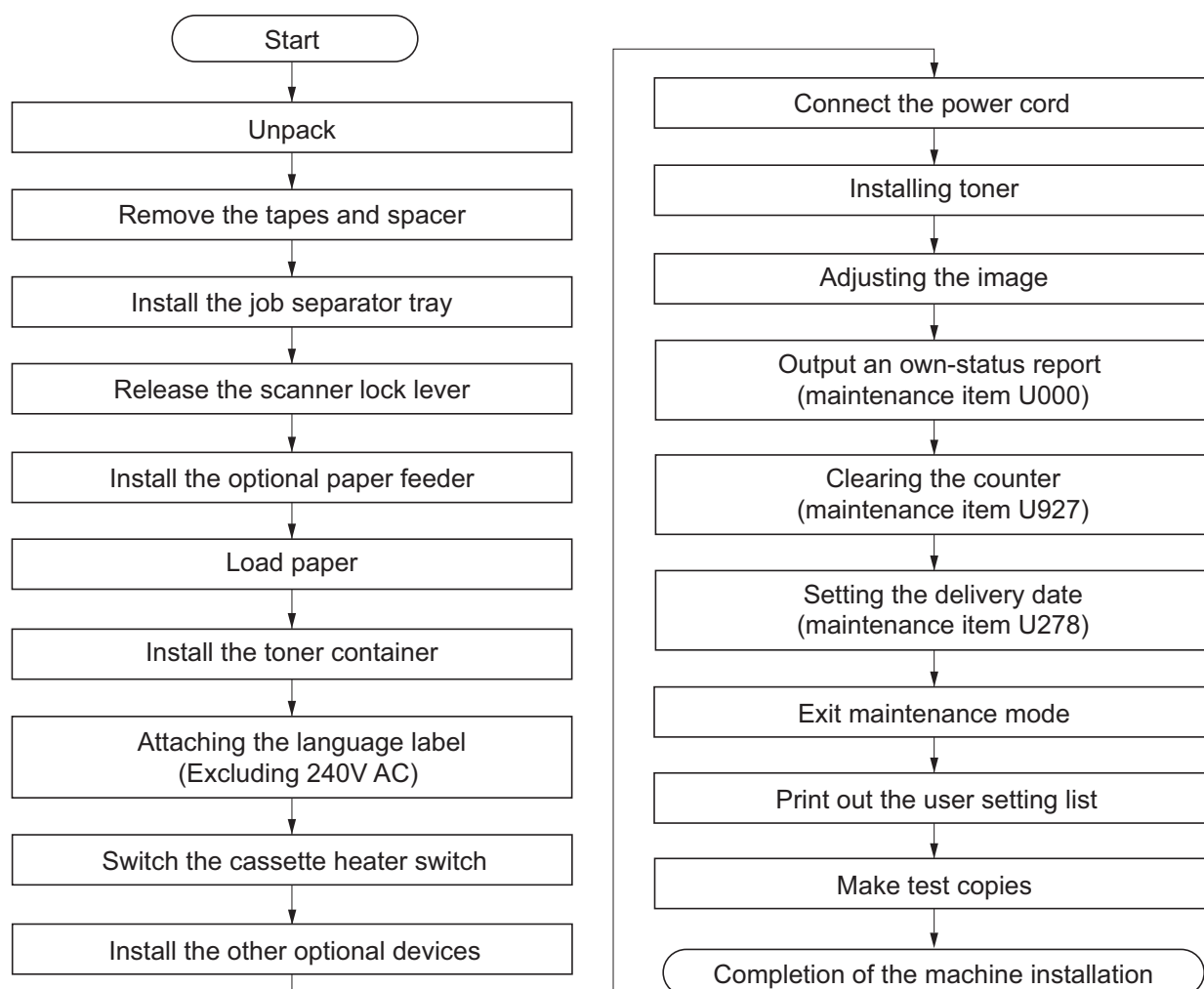


Figure 1-2-1

1-2-2 Unpacking and installation

(1) Installation procedure



(2) Pre cautions for unpacking

Please remove a tape as follows at the time of unpacking, and pull out a handle.

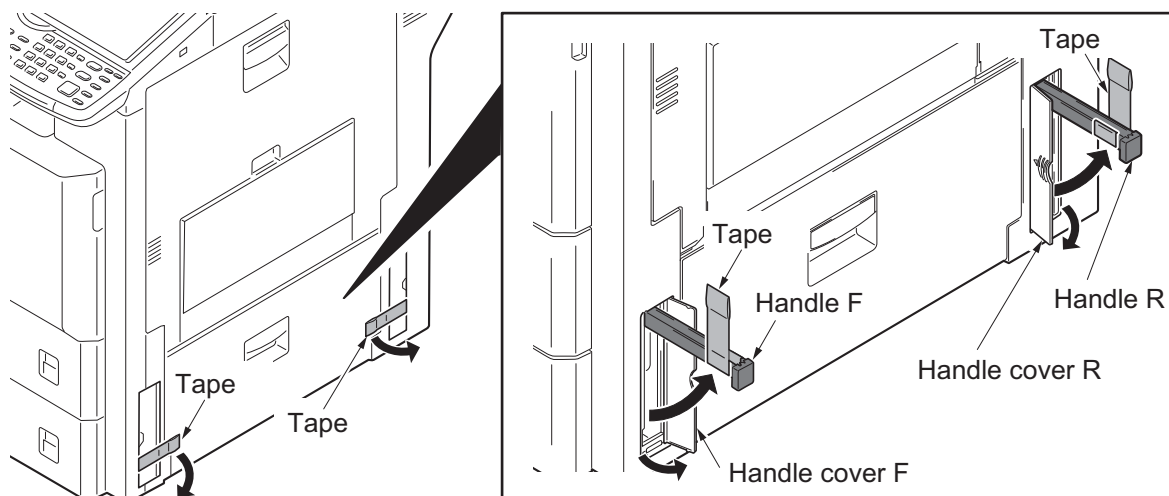


Figure 1-2-2

Unpacking

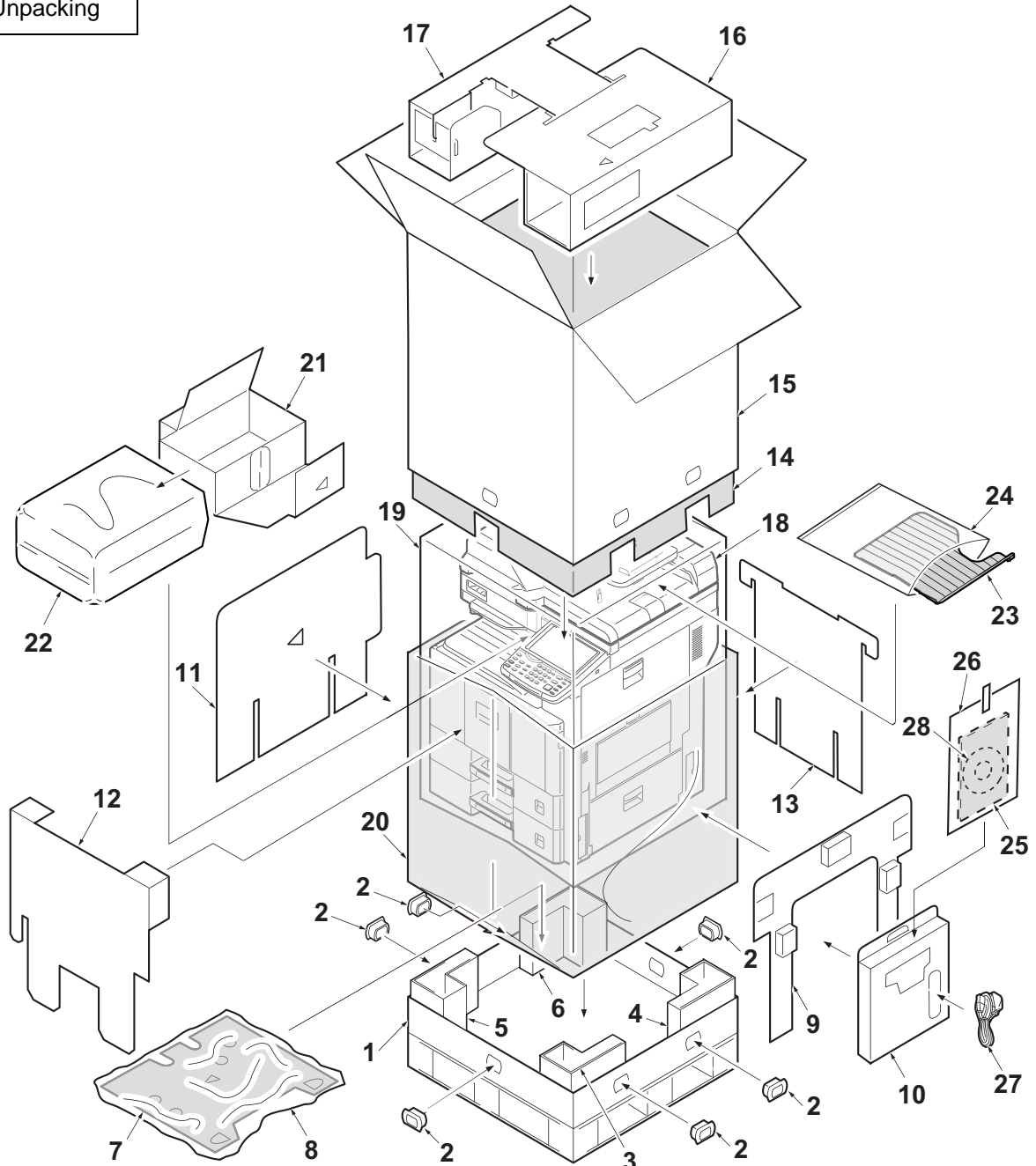


Figure 1-2-3

- | | | |
|----------------------------|------------------------------|------------------------------|
| 1. Skid | 11. Pad L | 21. Toner container box |
| 2. Hinge joints | 12. Pad Front | 22. Plastic bag (540 × 950) |
| 3. Bottom pad RF | 13. Pad Rear | 23. Job separator tray |
| 4. Bottom pad R-Rear | 14. Inner case | 24. Plastic bag (400 × 600) |
| 5. Bottom pad LF | 15. Outer case | 25. Installation guide, etc. |
| 6. Bottom pad L-Rear | 16. Top pad R | 26. Plastic bag |
| 7. Bottom pad Center | 17. Top pad L | 27. Power cord |
| 8. Plastic bag (600 × 700) | 18. Machine | 28. CD-ROM *1 |
| 9. Pad R | 19. Machine cover | |
| 10. Accessories box | 20. Plastic bag (Vacuum bag) | |

*1:Excluding 230V AC model

Cautions: Place the machine on a level surface.

Remove the tapes and spacer

1. Remove seven tapes.

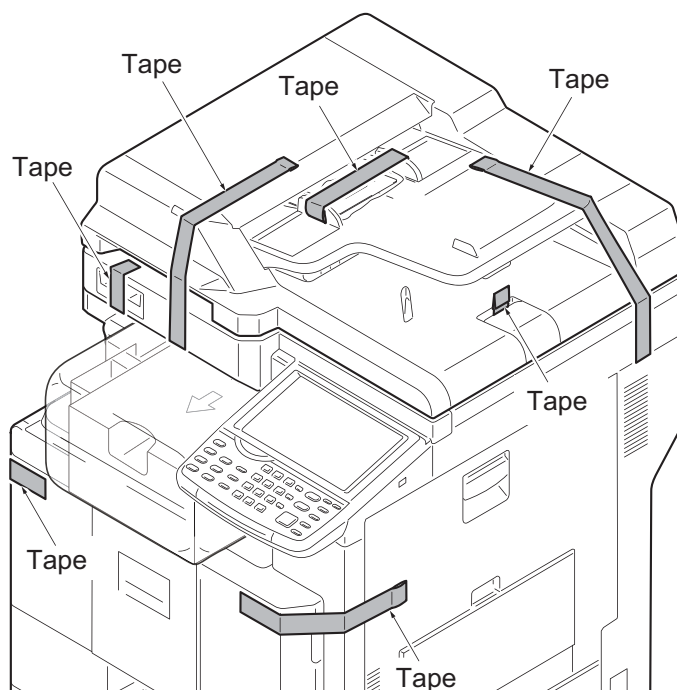


Figure 1-2-4

2. Open the DP top cover.
3. Slide two DP original width guides and then remove the pad.
4. Close the DP top cover.

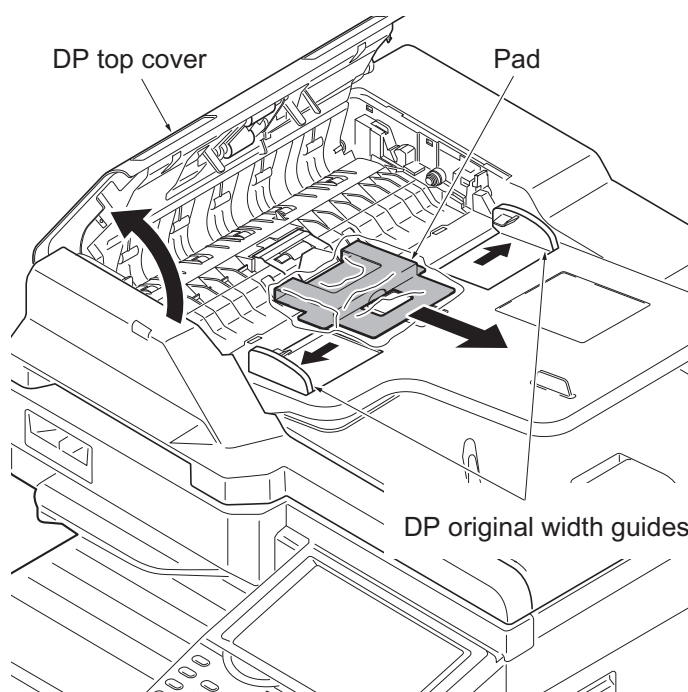


Figure 1-2-5

- 5. Open the DP.
- 6. Remove the protective sheet.

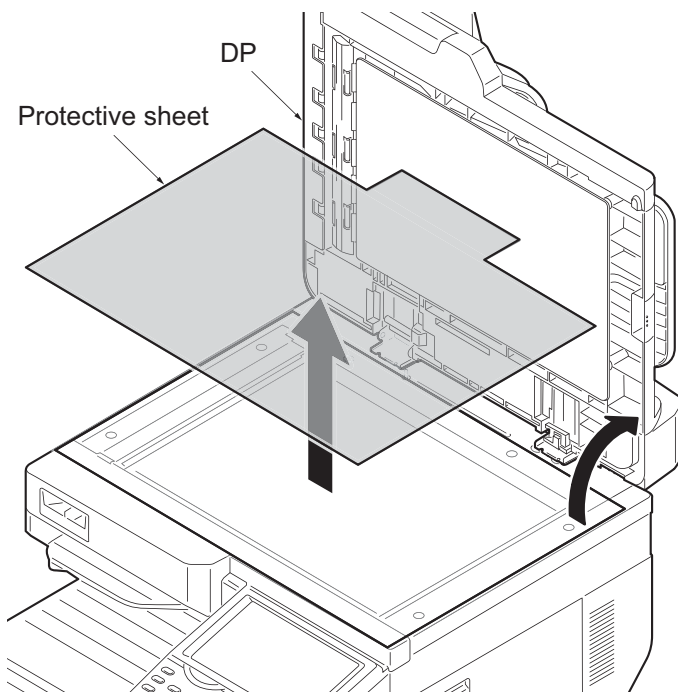


Figure 1-2-6

- 7. Remove the paper.
- 8. Close the DP.

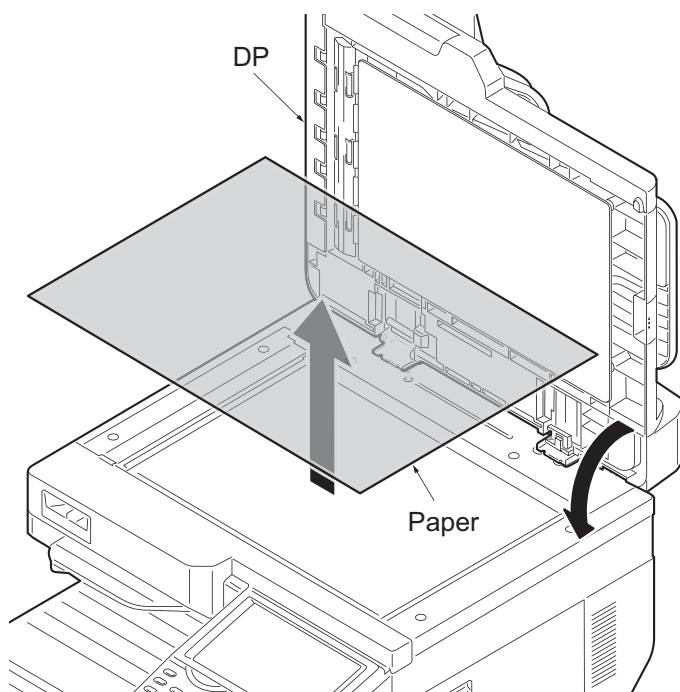


Figure 1-2-7

9. Peel off two tapes and then remove the protective sheet 2.
10. Remove the protective sheet 1.
11. Remove the spacer.

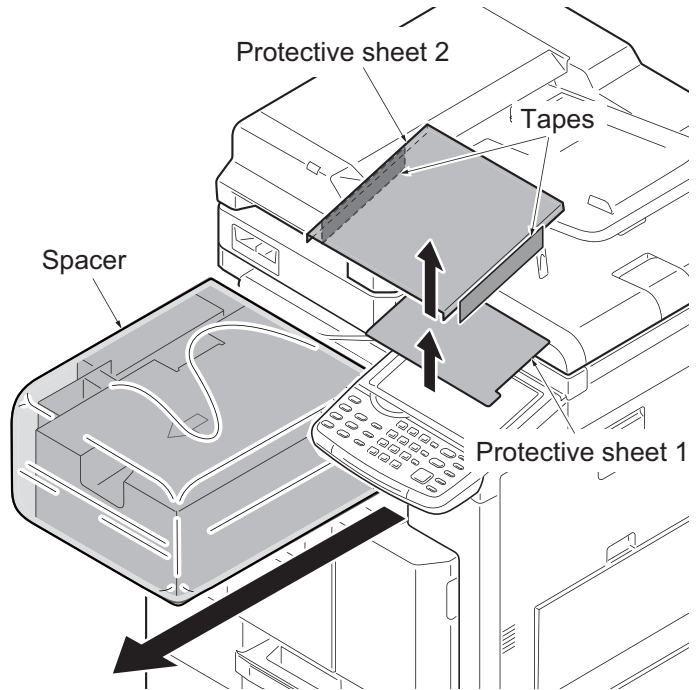


Figure 1-2-8

Install the job separator tray

1. Gently push the job separator tray into the machine along the guides.

ATTENTION: When installing the Job separator tray, be cautious of the position of a paper guide.

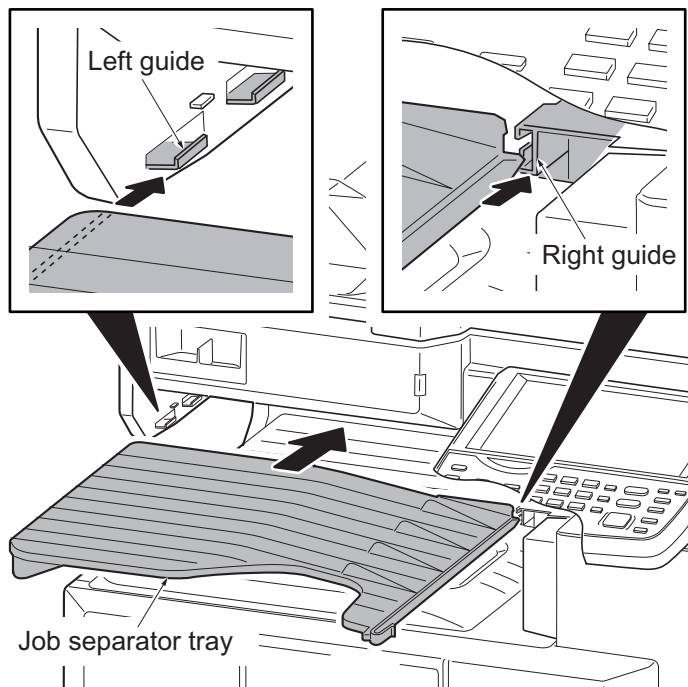
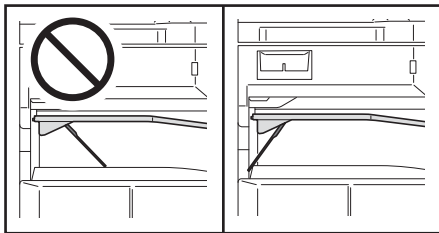


Figure 1-2-9

Release the scanner lock lever

1. Pull the scanner lock lever in the direction of the arrow. This will unlock the scanner mechanism.

Note: When turning on power if the lock lever is not released, the error message is displayed.

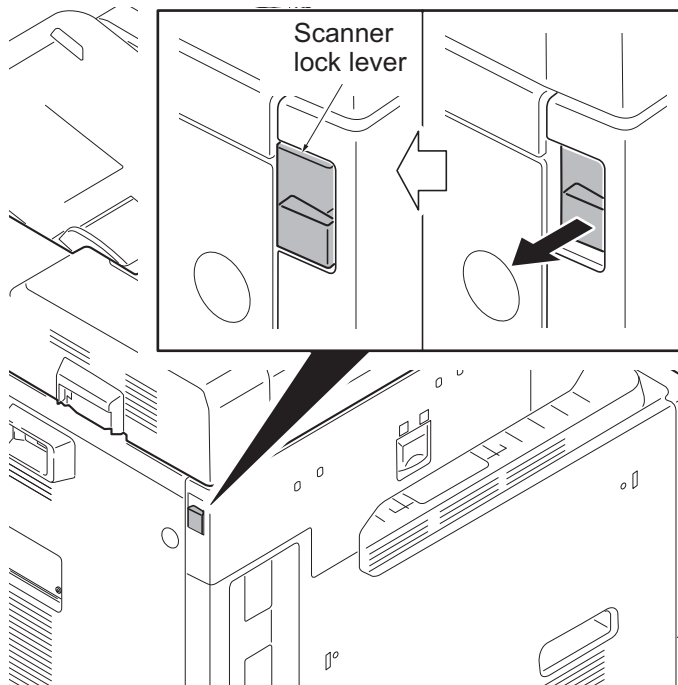


Figure 1-2-10

Install the optional paper feeder

1. Install the optional paper feeder as required.

Note: Refer to the installation manual of a paper feeder (PF-790) for details.

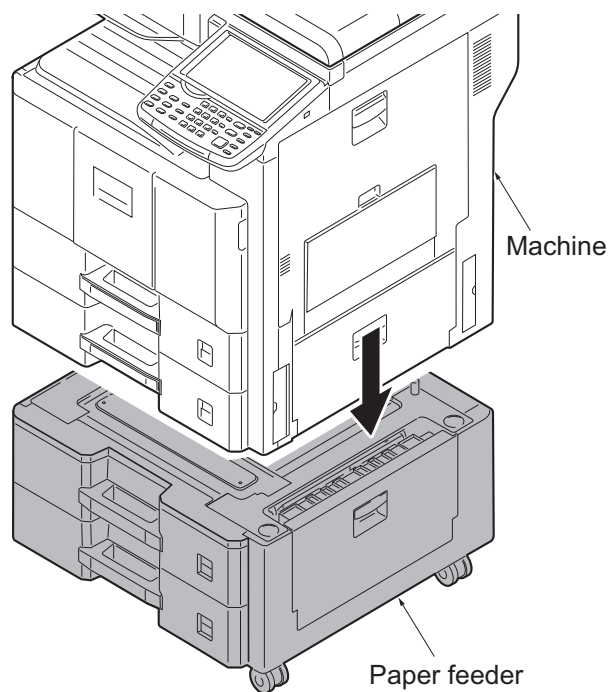
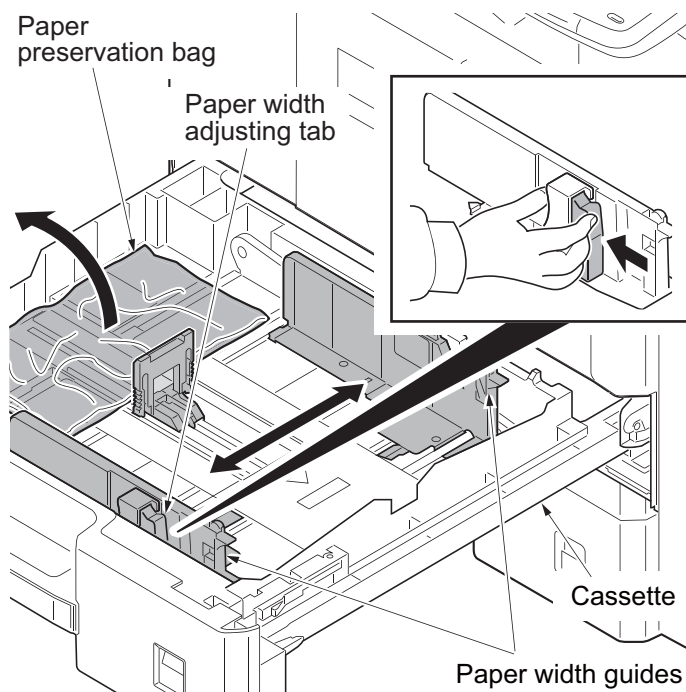


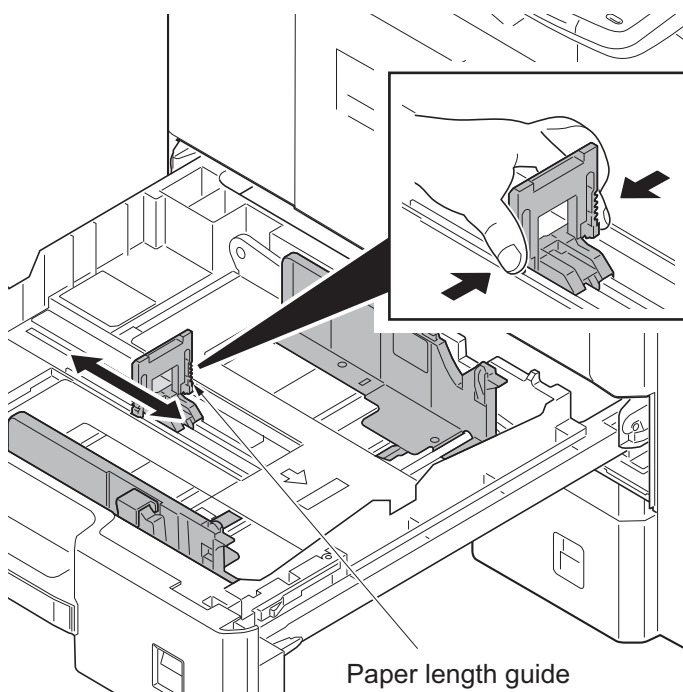
Figure 1-2-11

Load paper

1. Take out the paper preservation bag.
2. Pressing the paper width adjusting tab as shown, move the paper width guides to fit the paper size.

**Figure 1-2-12**

3. Adjust the paper length guide to fit the paper size.

**Figure 1-2-13**

4. Align the paper so that it is abut with the right end of the cassette.
5. Insert the cassette size plate.
6. Gently push the cassette back in.

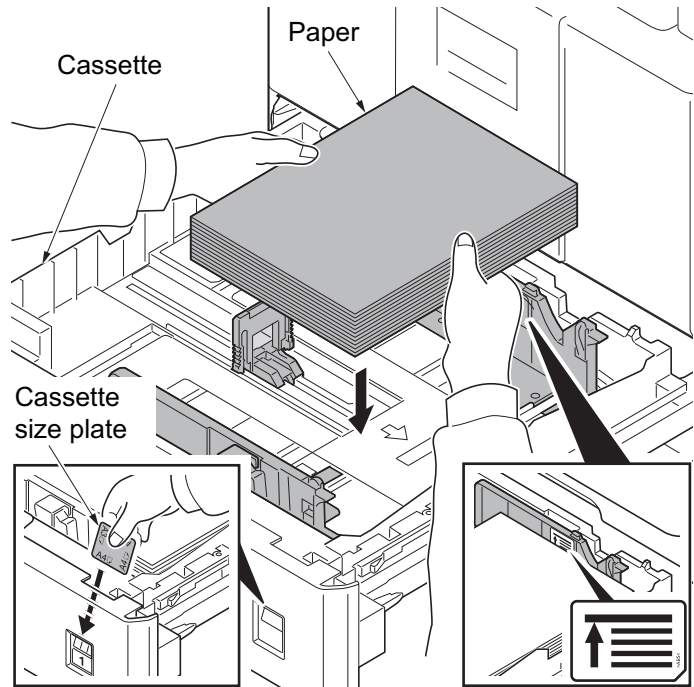


Figure 1-2-14

Install the toner container

1. Open the front cover.
2. Hold the toner container vertically and tap the upper part five times or more. Turn the toner container upside down and tap the upper part five times or more.

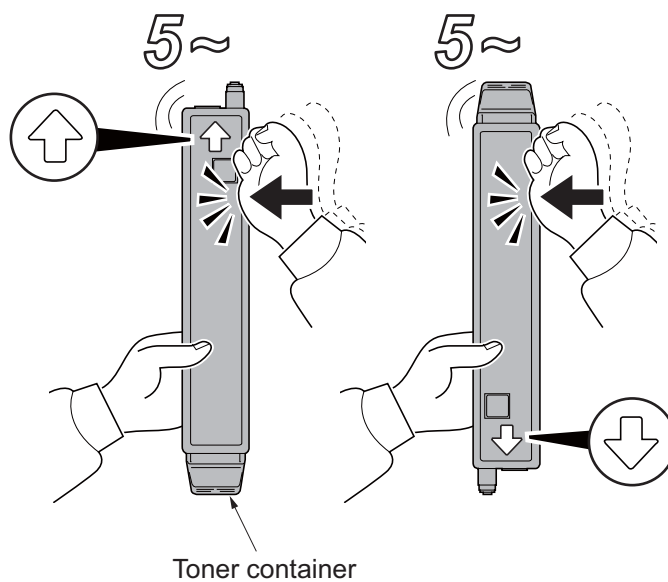


Figure 1-2-15

3. Shake the toner container up and down five times or more. Turn the toner container upside down and shake it five times or more.

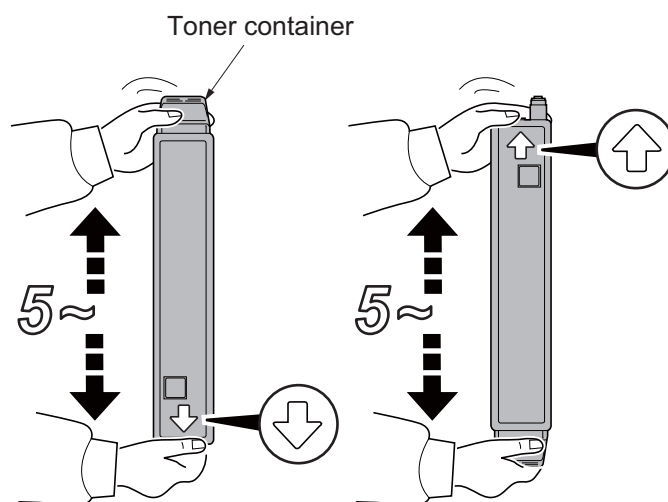


Figure 1-2-16

4. Shake the toner container approximately five or six times in the horizontal direction to stir toner.

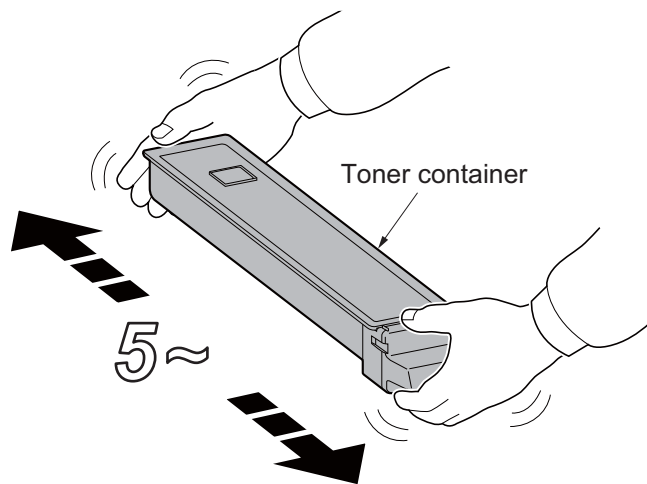


Figure 1-2-17

5. Gently push the toner container into the machine.

Note: Push the container all the way into the machine until it locks in place.

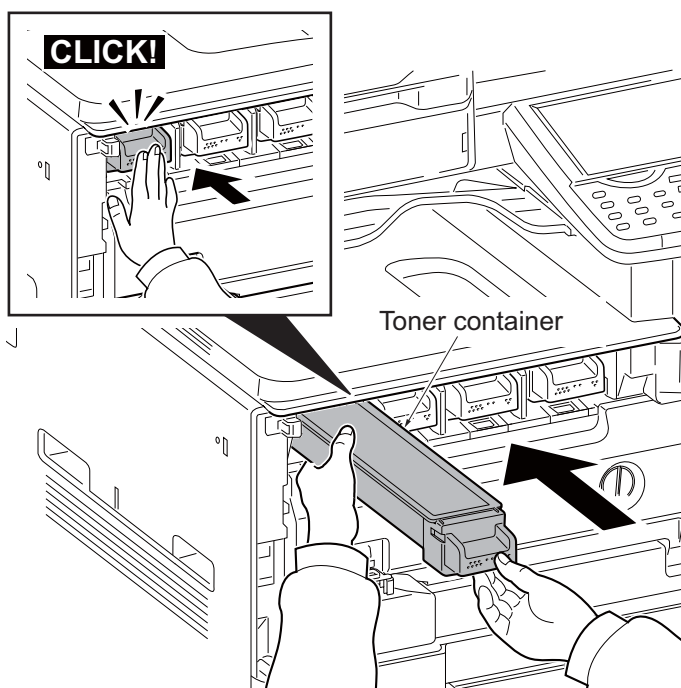


Figure 1-2-18

Attaching the language label (Excluding 240V AC model)

1. Insert a flat-head screwdriver and slide the operation panel covers A and B to remove them.

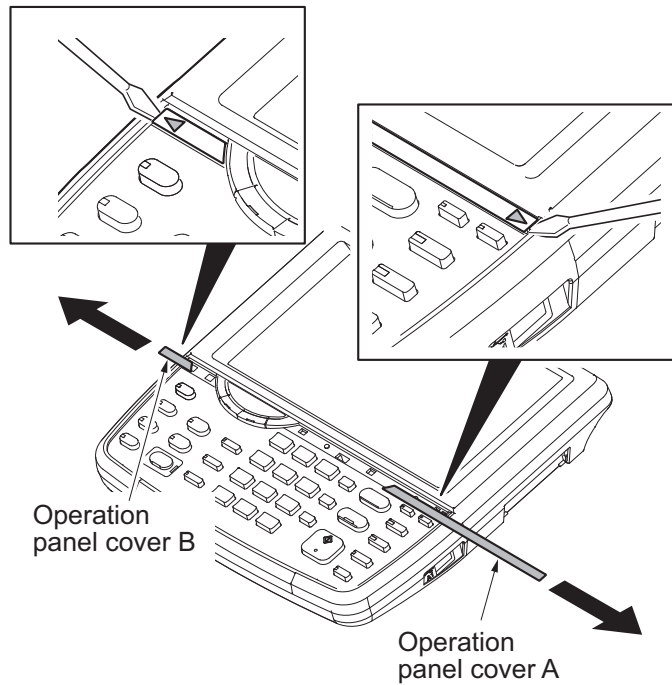


Figure 1-2-19

2. Remove the clear panel.

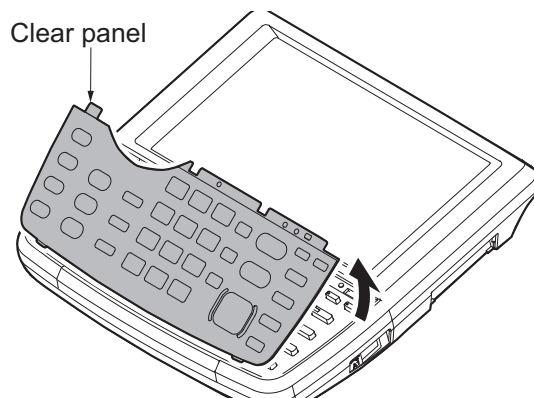


Figure 1-2-20

3. Remove the operation panel sheet.
4. Replace the operation panel sheet of the corresponding language.
5. Refit the clear panel.
6. Refit the operation panel covers A and B.

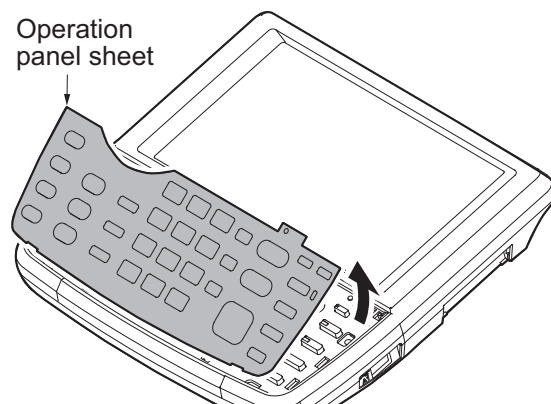


Figure 1-2-21

Switch the cassette heater switch

1. Release the hook and then remove the switch cover.
2. Turn the cassette heater switch on.
Note: When the cassette heater is used, it turns it on.
3. Refit the switch cover.

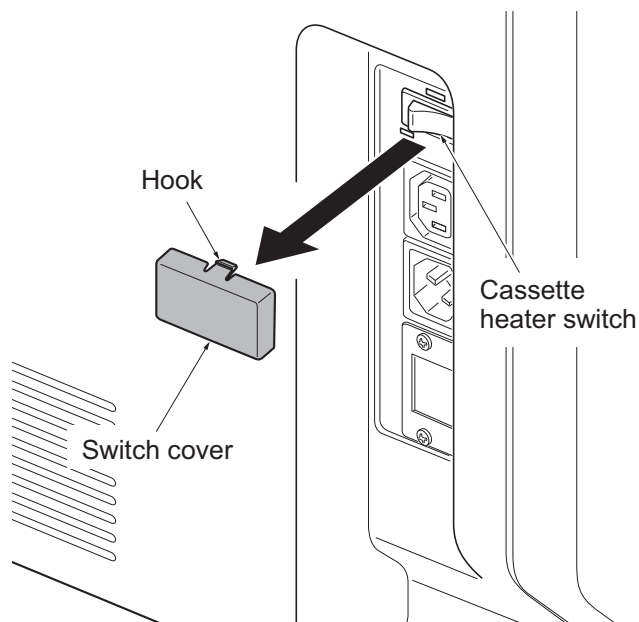


Figure 1-2-22

Install the other optional devices

1. Install the optional devices (Document finisher, Fax kit, etc.) as required.

Connect the power cord

1. Connect the power cord to the connector on the machine.
2. Insert the power plug into the wall outlet.

Installing toner

1. Turn the main power switch on.
 The machine automatically starts to feed toner in the developer unit.
Note: When the main power switch is turned on for the first time, it takes about one minute until entering the state that can be copied.
2. The drive chain is disengaged when toner installation is completed.

Adjusting the image

- 1. Performing calibration (See the operation guide for details, or use maintenance mode U464 [Setting the ID correction operation - performing calibration] to conduct this adjustment.)**
Press the System menu key.
Press [Adjustment/Maintenance] and then [Next] of [Calibration].
Press [Execute] to perform Color calibration. When completed, press [OK].
- 2. Performing color registration (See the operation guide for details, or use maintenance mode U469 [Adjusting the color registration] to conduct this adjustment.)**
Press [Adjustment/Maintenance] and then [Next] of [Color Registration].
Perform adjustments automatically or manually.
Auto correction
Press [Next] in [Auto]. Press [Start]. A chart is printed.
Set the output chart for adjustment as the original.
Press [Start] to perform Color registration. When completed, press [OK].
Manual correction
Press [Next] in [Manual]. Press [Print] of [Chart]. A chart is printed.
Find the location on each chart where 2 lines most closely match.
Press [Next] of [Registration] and [Change].
Enter the registration values for each chart.
Press [Start] to perform Color registration. When completed, press [OK].
- 3. U410 Adjusting the halftone automatically (see page 1-3-109)**
Load the cassette with multiple sheets of A4 or Letter paper.
Enter the maintenance mode by entering 10871087 using the numeric keys.
Enter 410 using the numeric keys and press the start key.
Press [Normal Mode] and then press the start key. A test patterns 1, 2 and 3 are outputted.
Place the output test pattern 1 as the original.
Place approximately 20 sheets of white paper on the test pattern 1 and set them.
Press the start key. Adjustment is made.
Place the output test pattern 2 as the original.
Place approximately 20 sheets of white paper on the test pattern 2 and set them.
Press the start key. Adjustment is made.
Place the output test pattern 3 as the original.
Place approximately 20 sheets of white paper on the test pattern 2 and set them.
Press the start key. Adjustment is made.
[Finish] is displayed in [Phase] when normally completed.
Press the stop key twice to exit.
- 4. Make test copies.**
If image quality is unsatisfactory after test copying, execute calibration, then retry U410-Adjusting the halftone automatically.

Output an own-status report (maintenance item U000)

1. Enter the maintenance mode by entering 10871087 using the numeric keys.
2. Enter 000 using the numeric keys and press the start key.
3. Select Maintenance and press the start key to output a list of the current settings of the maintenance items.
4. Press the stop key to exit.

Clearing the counter (maintenance item U927)

1. Enter 927 using the numeric keys and press the start key.
2. Select [Excute].
3. Press the start key. The counter is cleared.
4. Press the stop key to exit.

Setrting the delivery date (maintenance item U278)

1. Enter 278 using the numeric keys and press the start key.
2. Select [Today].
3. Press the start key. The delivery date is set.
4. Press the stop key to exit.

Exit maintenance mode

1. Enter "001" using the numeric keys and press the start key.

Print out a user setting list

1. Select [Report Print] to print a user setting list.

Make test copies

1. Place an original and make test copies.

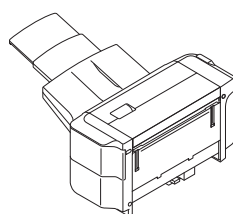
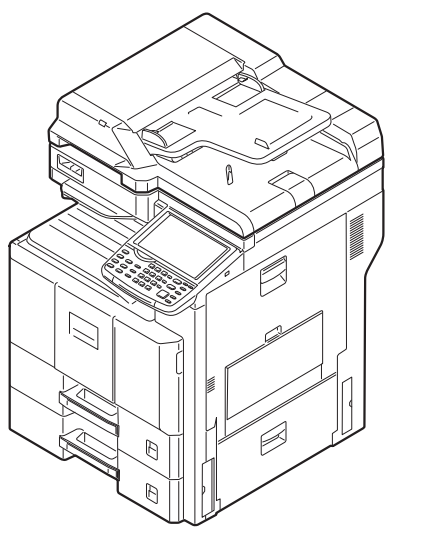
Installation is completed.

(3) Setting initial copy modes

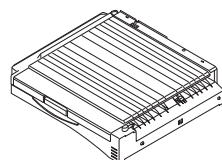
Factory settings are as follows:

Maintenance item No.	Contents	Factory setting
U250	Checking/clearing the maintenance cycle	-
U251	Checking/clearing the maintenance counter	-
U252	Setting the destination	-
U253	Switching between double and single counts	Double count (A3/Ledger)
U260	Selecting the timing for copy counting	Eject
U276	Setting the copy count mode	Mode0
U284	Setting 2 color copy mode	Off
U285	Setting service status page	On
U325	Setting the paper interval	Off/1
U326	Setting the black line cleaning indication	On/8
U332	Setting the size conversion factor	1.0 0 1.0 2.5
U340	Setting the applied mode	190/1 10/-
U341	Specific paper feed location setting for printing function	Off/Off/Off/Off
U343	Switching between duplex/simplex copy mode	Off
U345	Setting the value for maintenance due indication	0

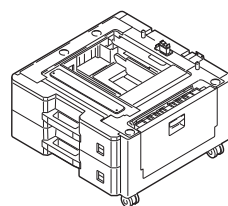
1-2-1 Option composition



DF-470 (500 sheets)
(Document finisher)



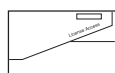
AK-470
(Bridge unit)



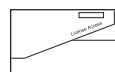
PF-790 (500 sheets x 2)
(Paper feeder)



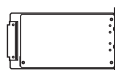
IB-50 (Gigabit ethernet board)



Data security kit (E)



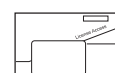
Internet FAX Kit (A)



FAX System (W)



MM-16-128 (FAX Option Memory)



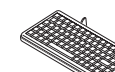
Card Authentication KIT (B)



IC card reader



Card reader holder (B)



USB key board

UG-33 (ThinPrint Kit) *2

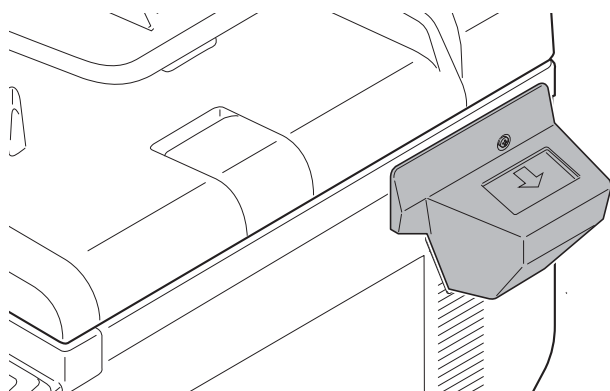
DT-730 (Original table)

Key counter

*2: 230V AC model only

1-2-3 Installing the key counter (option)

(1) Installing directly on the device



Key counter installation requires the following parts:

Parts	Quantity	Part.No.
Key counter	1	3025418011
Key counter set	1	302A369709
Key counter wire	1	302MV46090
Wire saddle A	8	7YZM610010++H01
Wire saddle B	1	7YZM610008++H01
Wire saddle C	1	7YZM610009++H01

Supplied parts of key counter set (302A369709):

Parts	Quantity	Part.No.
Key counter socket assembly	1	3029236241
Key counter cover retainer	1	302GR03010
Key counter retainer	1	302GR03020
Key counter cover	1	3066060011
Key counter mount	1	3066060041
Edging	2	7YZM210006++H01
Band	1*	M21AH010
M3 x 8 tap-tight P screw	1*	5MBTPB3008PW++ R
M4 x 10 tap-tight P screw	2*	5MBTPB4010PW++ R
M4 x 10 tap-tight S screw	2	5MBTPB4010TW++ R
M3 x 6 bronze flat-head screw	2	7BB003306H
M4 x 20 tap-tight S screw	2*	7BB100420H

Parts	Quantity	Part.No.
M3 nut	1	7BC1003055++H01
M3 x 8 bronze binding screw	1*	B1B03080
M4 x 30 tap-tight S screw	1*	B1B54300
M4 x 6 chrome TP screw	5	B4A04060
M4 x 10 chrome TP screw	2	B4A04100

* : Not used in this model.
 : One piece is used in this model.

Procedure

1. Press the power key on the operation panel to off. Make sure that the power indicator and the memory indicator are off before turning off the main power switch. And then unplug the power cable from the wall outlet.
2. Fit the key counter socket assembly to the key counter retainer using two screws and nut.
Note: Take out the wire from the central portion of the key counter retainer, as shown in a figure.
3. Fit the key counter mount to the key counter cover using two screws.
4. Fit the key counter retainer to the key counter mount using two screws.

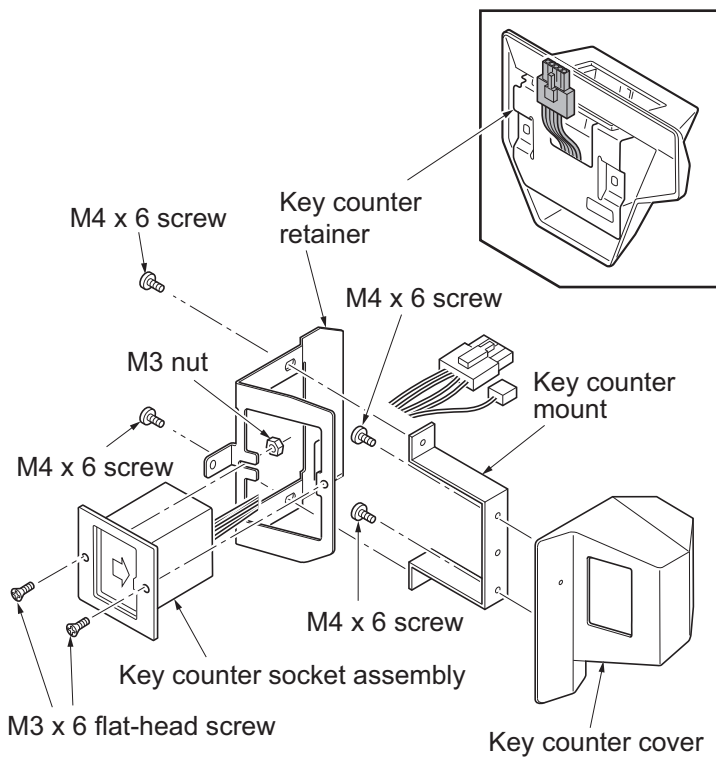


Figure 1-2-23

1. Remove two screws of the DP interface connector and then remove the DP interface connector.
2. Remove the DP.
3. Remove seven screws.
4. Pull the rear cover upwards and then release three hooks.
5. Remove the rear cover.

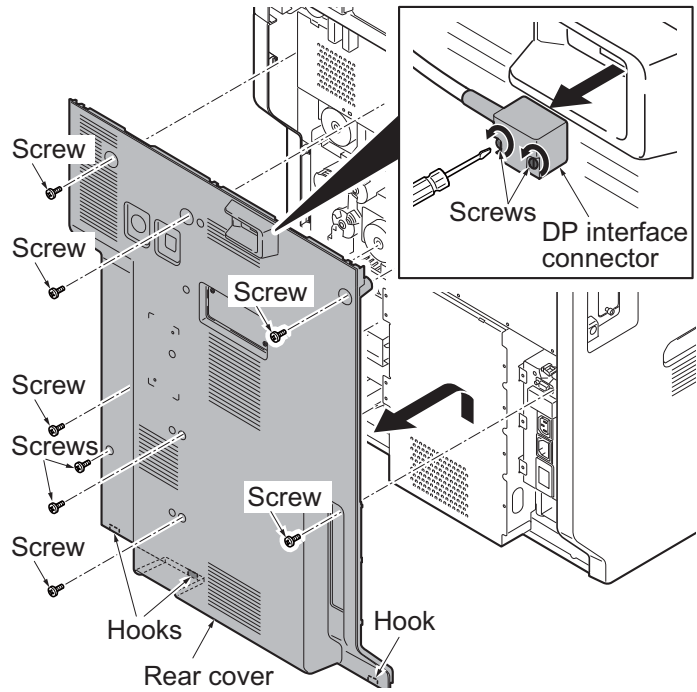


Figure 1-2-24

6. Remove two screws and then remove the ISU right cover.
7. Remove the right upper cover.

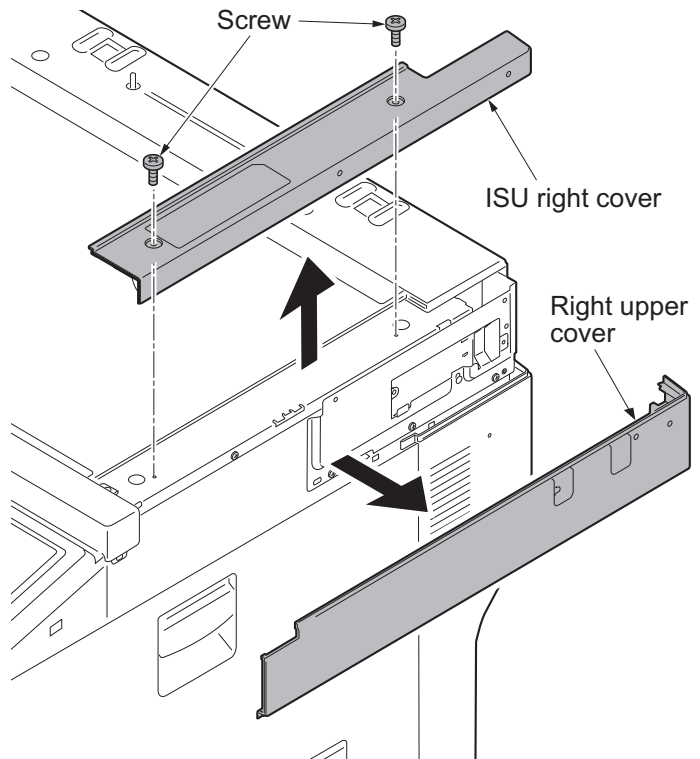


Figure 1-2-25

8. Cut out the aperture plate (right side) on the right upper cover using nippers.

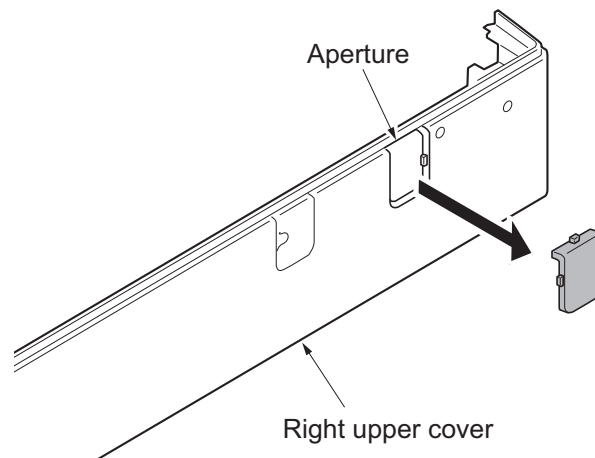


Figure 1-2-26

9. Remove fifteen screws and then remove the controller box cover.

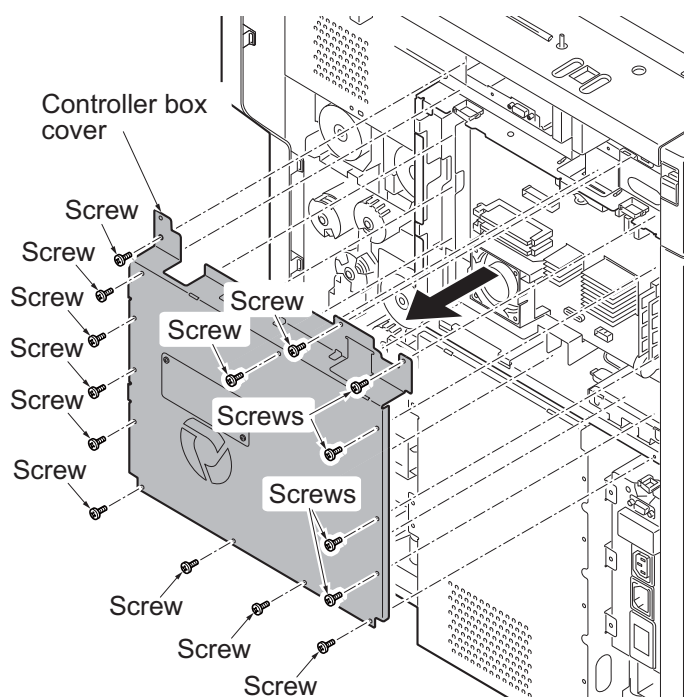


Figure 1-2-27

10. Remove four wire holders.
 11. Remove two connector (YC1 and YC27) from the main PWB.
 12. Remove two screws and then remove the hard disk.
- * : Be careful not to give excessive vibration and shock to a hard disk for breakage prevention.

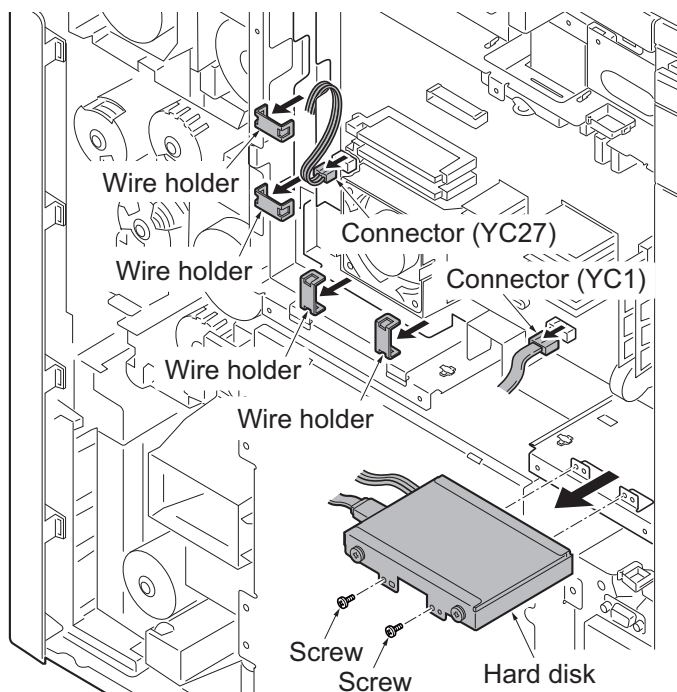


Figure 1-2-28

13. Attaches four wire saddle to the controller box and four wire saddle to the IH box cover. Then release the hook of all wire saddles.
14. Release the hook of wire saddle A (standard).

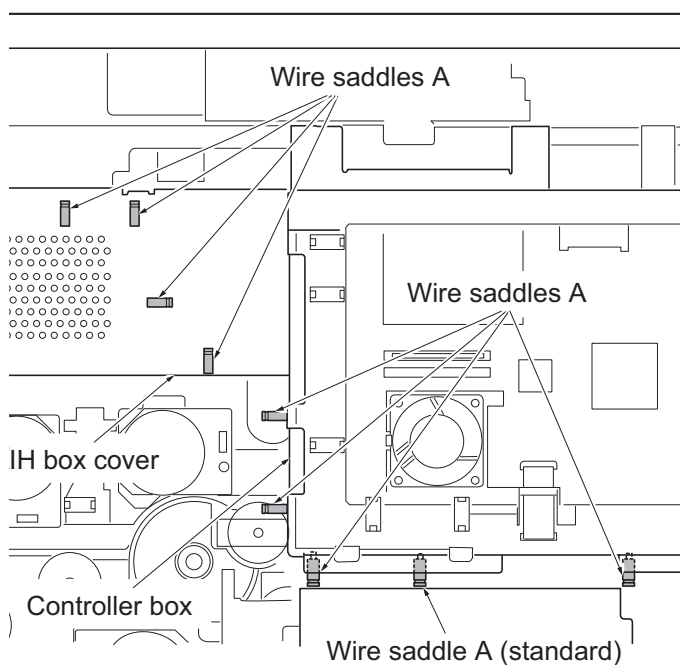


Figure 1-2-29

15. Remove two screws and then remove the ISU rear cover.

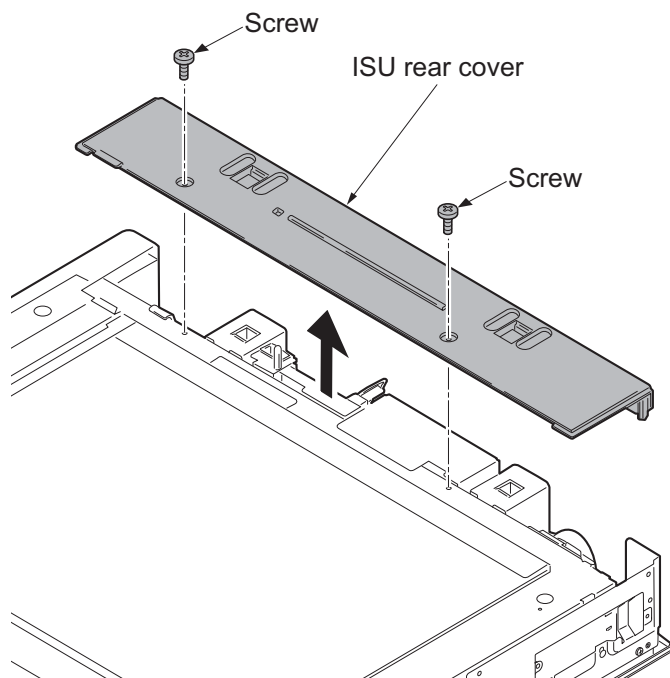


Figure 1-2-30

16. Attaches the wire saddle B and the wire saddle C to right upper section of the machine and then release two hooks of the thir.
17. Attach the edging to the aperture part.

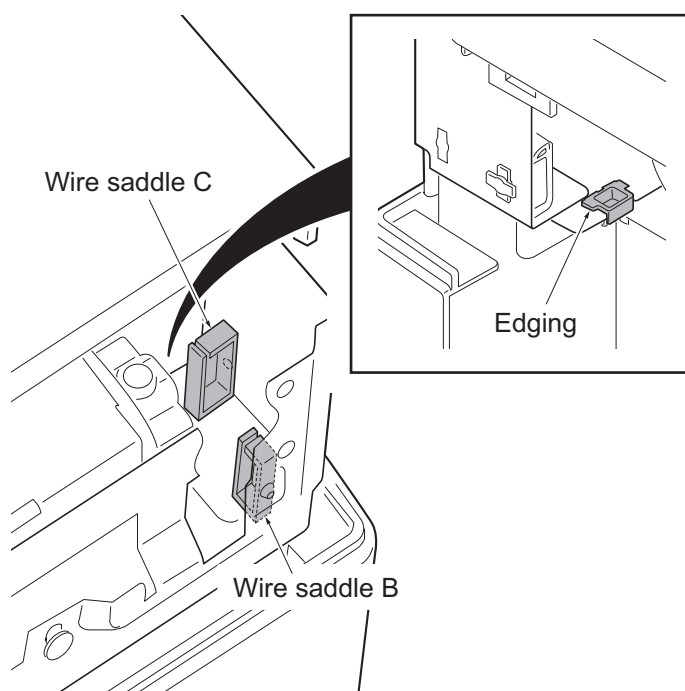


Figure 1-2-31

- 18. Pass the key counter wire through the wire saddle B and the wire saddle C and then pull out from the aperture part.
- 19. Pass the key counter wire through the edging.

Note: Put a binding band on the front side of the wire saddle C.

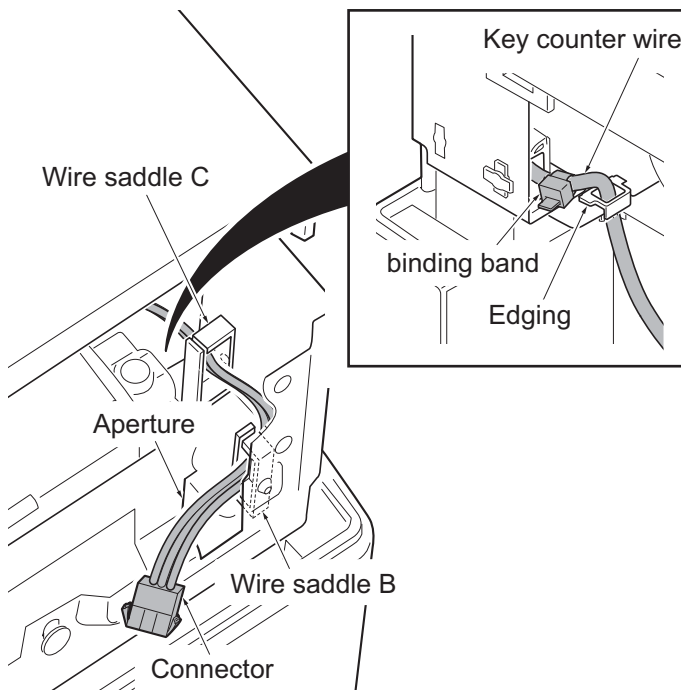


Figure 1-2-32

- 20. Pass the connector of the key counter wire from Below through the aperture in the controller box and then connect to the connector (YC24) of the video PWB.
- 21. Fix the key counter wire using nine wire saddle A.

Note: When a key counter electric wire slackens, bundle and fix to X position.

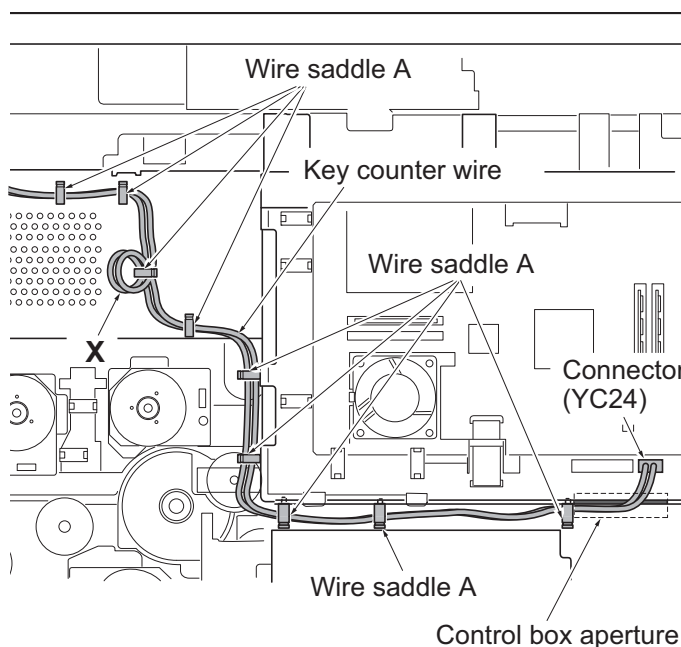


Figure 1-2-33

22. Refit the hard disk using two screws.
23. Connect two connectors to the connector (YC1 and YC27) of main PWB.
24. Put the wire in the wire guide and then fix it using four wire holders.
25. Fit the controller box cover using fifteen screws.
26. Fit the ISU rear cover using two screws.
27. Fit the right upper cover.

Note: Pass the connector of the key counter wire through the aperture (right side) in the right upper cover.

Note: Be careful not to put a key counter electric wire with the upper right cover.
28. Fit the ISU right cover using two screws.

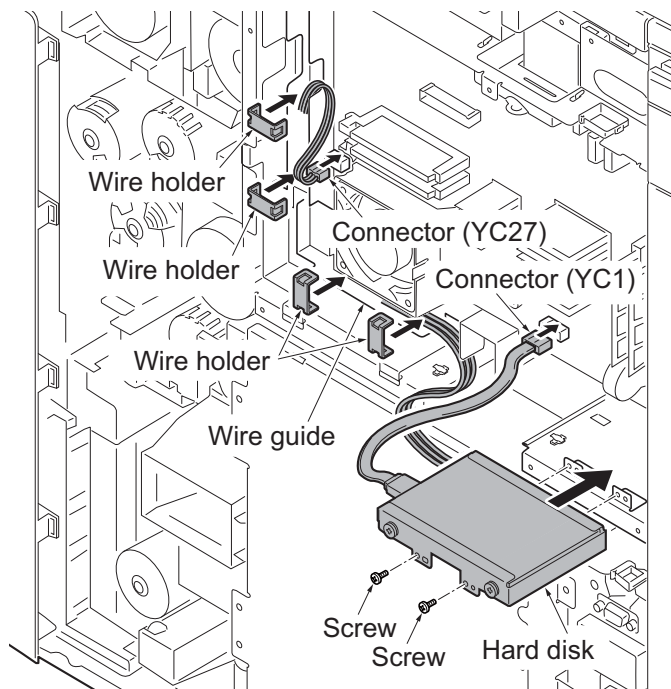


Figure 1-2-34

29. Insert the projection of the key counter cover retainer in the aperture of the right upper cover.
30. Fit the key counter cover retainer using the two M4 x 10 screws.

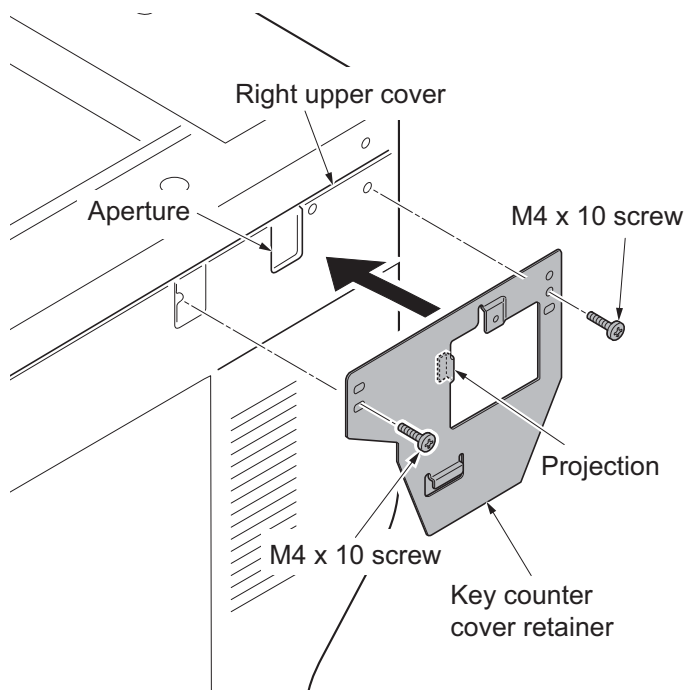


Figure 1-2-35

31. Connect the key counter signal cable to the key counter wire.
32. Fit the key counter cover to the machine using the M4 x 6 screw.
33. Fit the rear cover using seven screws.?
34. Put DP on the machine. connect the DP interface connector and then fit using two screws.
35. Insert the key counter into the key counter socket assembly.
36. Turn the main power switch on and enter the maintenance mode.
37. Run maintenance item U204 and select [Key-Counter] (see page P.1-3-83).
38. Exit the maintenance mode.
39. Check that the message requesting the key counter to be inserted is displayed on the touch panel when the key counter is pulled out.
40. Check that the counter counts up as copies are made.

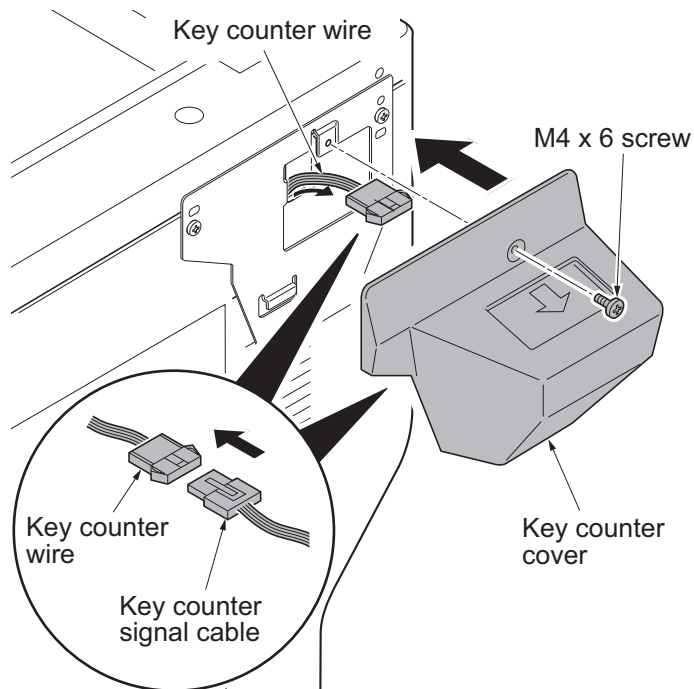
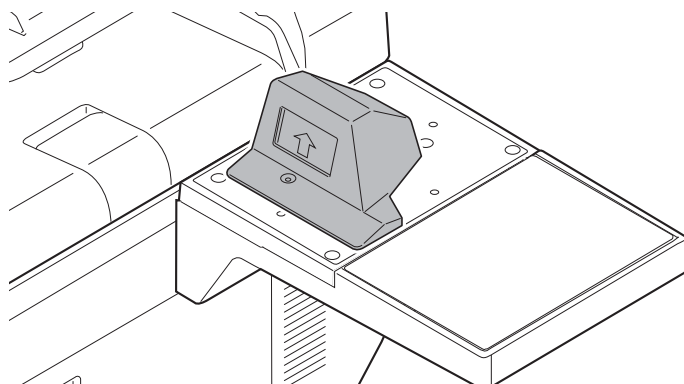


Figure 1-2-36

(2) Mounting on the document table



Key counter installation requires the following parts

Parts	Quantity	Part.No.
Key counter	1	3025418011
Key counter set	1	302A369709
Key counter wire	1	302MV46090
Document table	1	1902LC0UN1(option)
Wire saddle A	8	7YZM610010++H01
Wire saddle B	1	7YZM610008++H01
Wire saddle C	1	7YZM610009++H01

Supplied parts of key counter set (302A369709):

Parts	Quantity	Part.No.
Key counter socket assembly	1	3029236241
Key counter cover retainer	1	302GR03010
Key counter retainer	1	302GR03020
Key counter cover	1	3066060011
Key counter mount	1	3066060041
Edging	2	7YZM210006++H01
Band	1*	M21AH010
M3 x 8 tap-tight P screw	1*	5MBTPB3008PW++R
M4 x 10 tap-tight P screw	2*	5MBTPB4010PW++R
M4 x 10 tap-tight S screw	2*	5MBTPB4010TW++R
M3 x 6 bronze flat-head screw	2	7BB003306H
M4 x 20 tap-tight S screw	2	7BB100420H
M3 nut	1	7BC1003055++H01
M3 x 8 bronze binding screw	1*	B1B03080
M4 x 30 tap-tight S screw	1*	B1B54300
M4 x 6 chrome TP screw	5	B4A04060

Parts	Quantity	Part.No.
M4 x 10 chrome TP screw	2*	B4A04100

Supplied parts of document table (1902LC0UN1)

Parts	Quantity	Part.No.
Tray stay	1	-
Tray mount	1	-
Tray cover	1	302LC04600
Tray lower cover	1	302LC04710
Tray retainer	1*	-
Sheet	2	302LC04660
Pin	2	303NS24410
M4 nut	2*	3CY06030
M4 x 8 screw	7	7BB180408H
M4 x 10 screw	2	7BB607410H
M4 x 14 screw	2*	7BB607414H

* : Not used in this model.

: One piece is used in this model.

: Six pieces are used in this model.

Procedure

1. Press the power key on the operation panel to off. Make sure that the power indicator and the memory indicator are off before turning off the main power switch. And then unplug the power cable from the wall outlet.

2. Fit the key counter socket assembly to the key counter retainer using two screws and nut.

Note: Take out the wire from the central portion of the key counter retainer, as shown in a figure.

3. Fit the key counter mount to the key counter cover using two screws.

4. Fit the key counter retainer to the key counter mount using two screws.

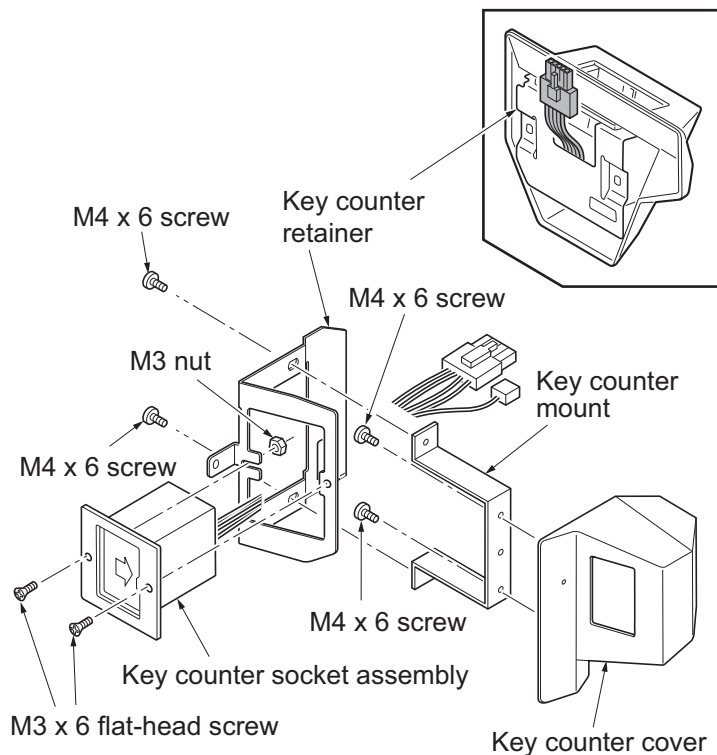


Figure 1-2-37

1. Remove two screws of the DP interface connector and then remove the DP interface connector.

2. Remove the DP.

3. Remove seven screws.

4. Pull the rear cover upwards and then release three hooks.

5. Remove the rear cover.

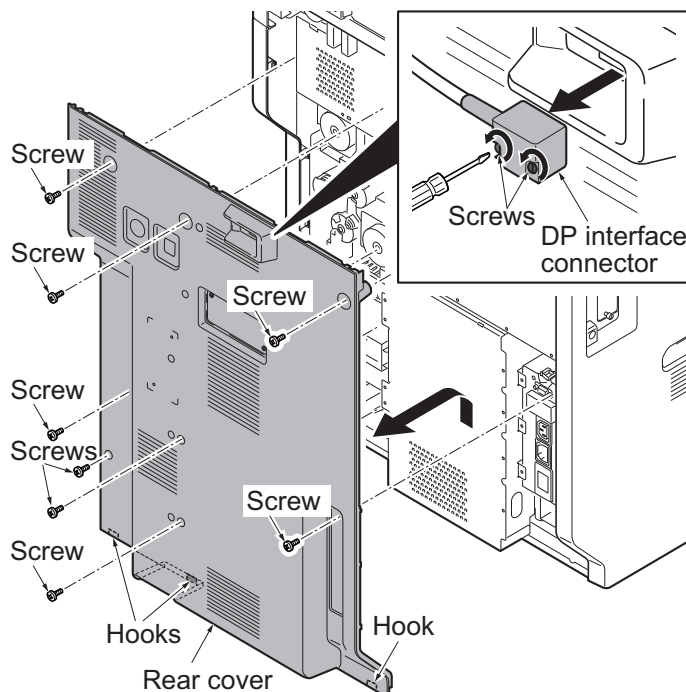


Figure 1-2-38

6. Remove two screws and then remove the ISU right cover.
7. Remove the right upper cover.

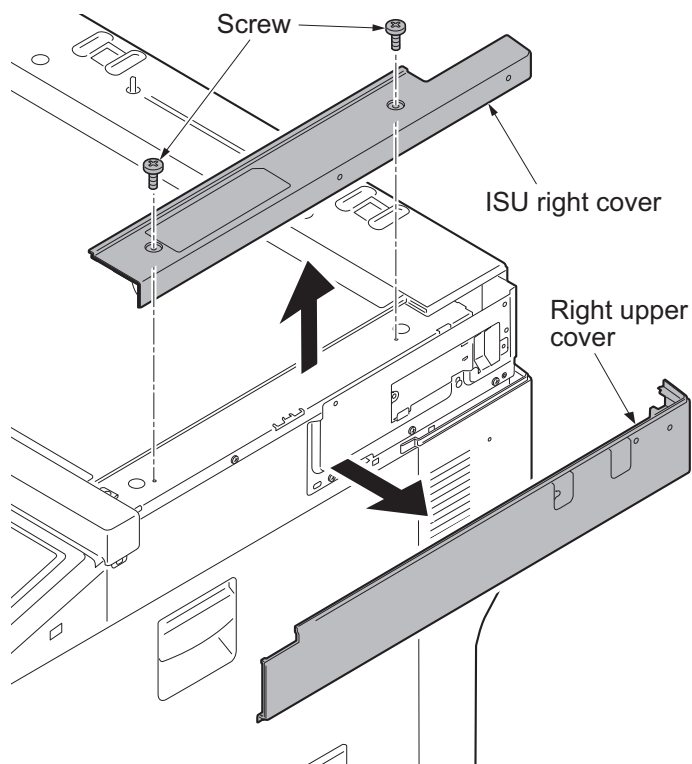


Figure 1-2-39

8. Cut out four ribs of the aperture plate (left side) on the right upper cover using nippers.

Note: Cut off the rib (lower part) certainly so that a projection does not remain.

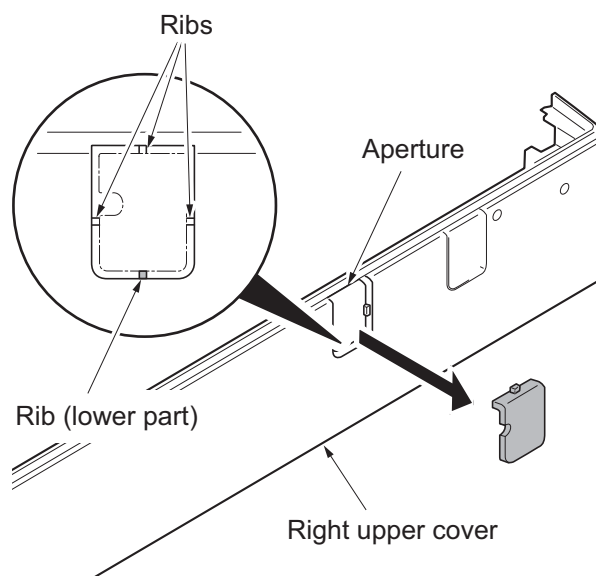


Figure 1-2-40

9. Remove fifteen screws and then remove the controller box cover.

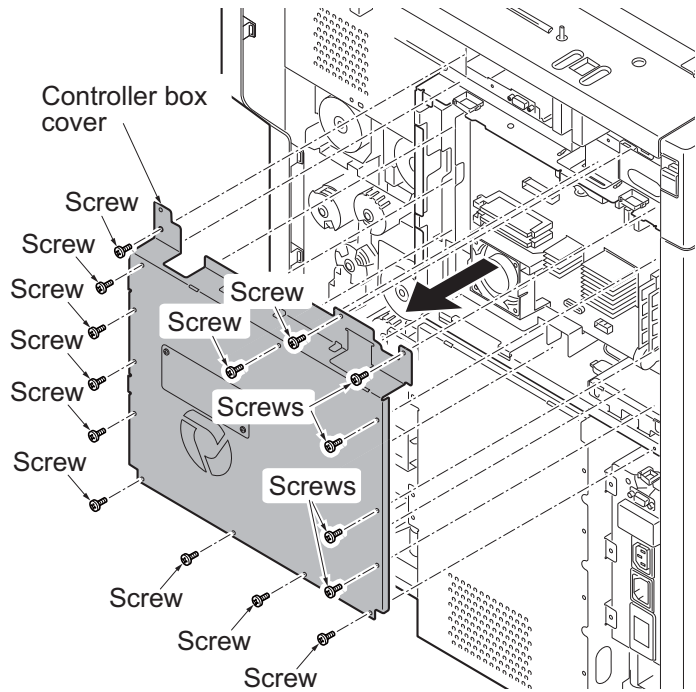


Figure 1-2-41

10. Remove four wire holders.
 11. Remove two connector (YC1 and YC27) from the main PWB.
 12. Remove two screws and then remove the hard disk.

Caution: Be careful not to give excessive vibration and shock to a hard disk for breakage prevention.

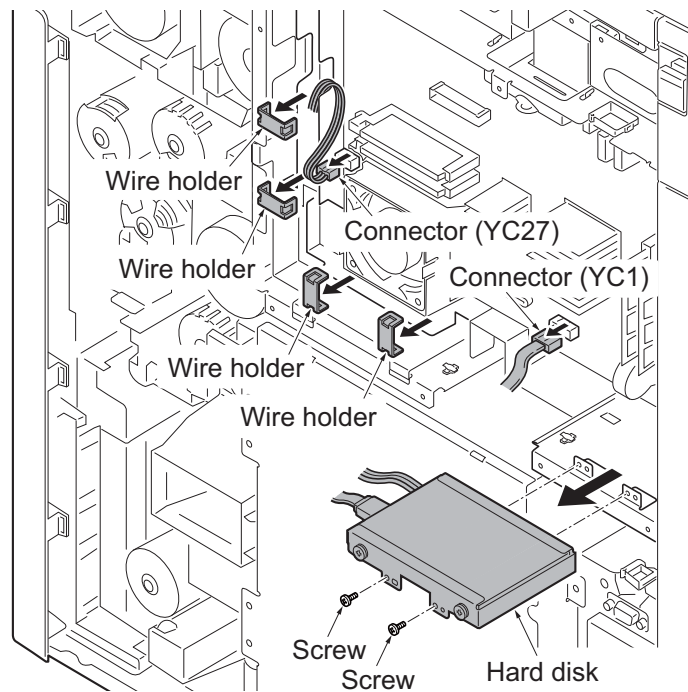


Figure 1-2-42

13. Attaches four wire saddle to the controller box and four wire saddle to the IH box cover.
Then release the hook of all wire saddles.
14. Release the hook of wire saddle A (standard).

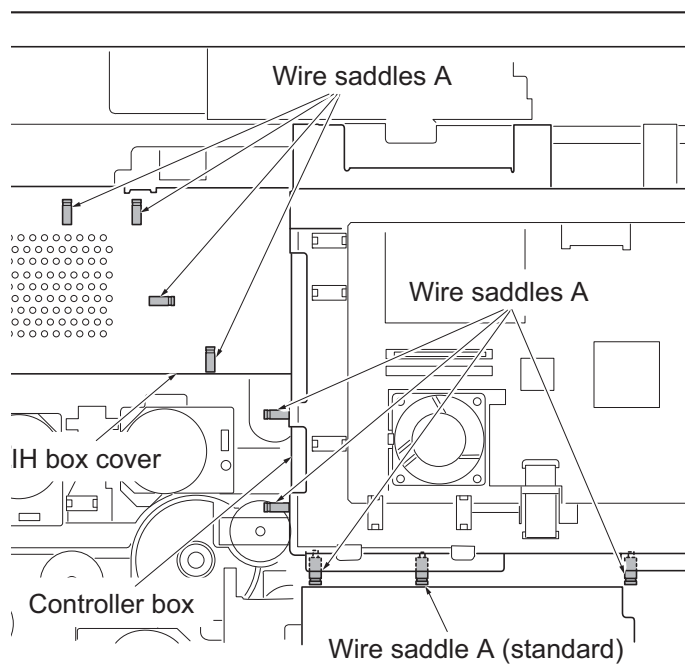


Figure 1-2-43

15. Remove two screws and then remove the ISU rear cover.

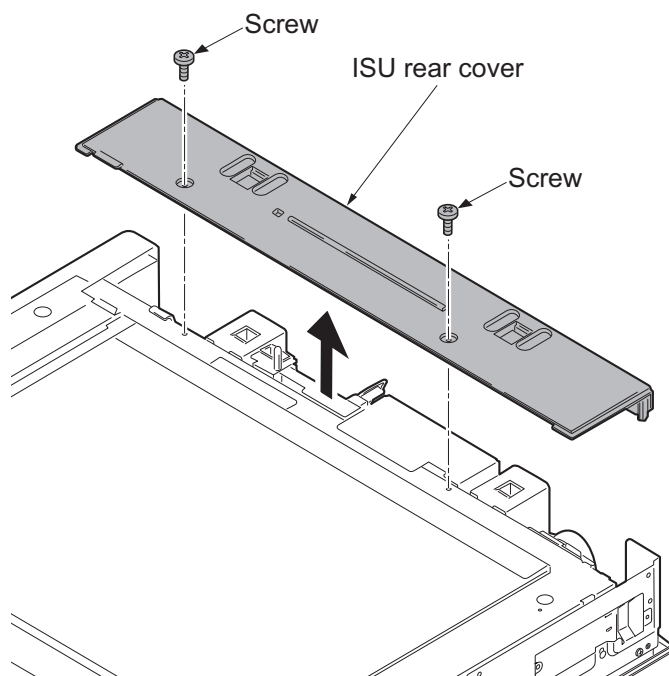


Figure 1-2-44

16. Attaches the wire saddle B and the wire saddle C to right upper section of the machine and then release two hooks of the thir.
17. Attach the edging to the aperture part.

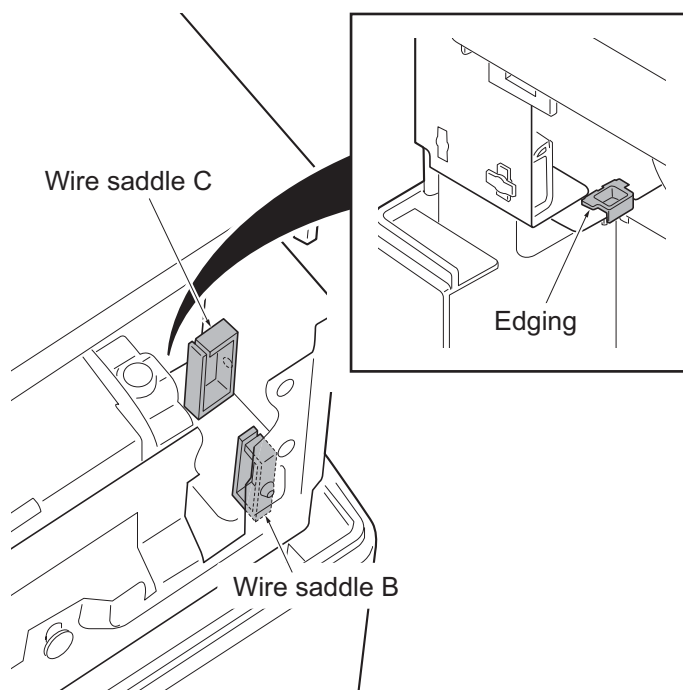


Figure 1-2-45

18. Pass the key counter wire through the wire saddle B and the wire saddle C and then pull out from the aperture part.
Note: Put a binding band on the out side of the wire saddle B.
19. Pass the key counter wire through the edging.

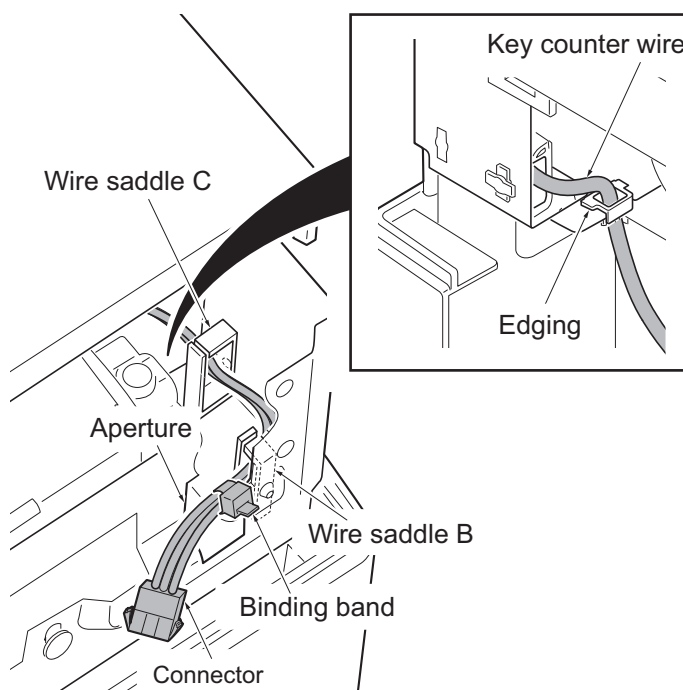


Figure 1-2-46

20. Pass the connector of the key counter wire from Below through the aperture in the controller box and then connect to the connector (YC24) of the video PWB.
 21. Fix the key counter wire by using nine wire saddle A.
- Note:** When a key counter electric wire slackens, bundle and fix to X position.

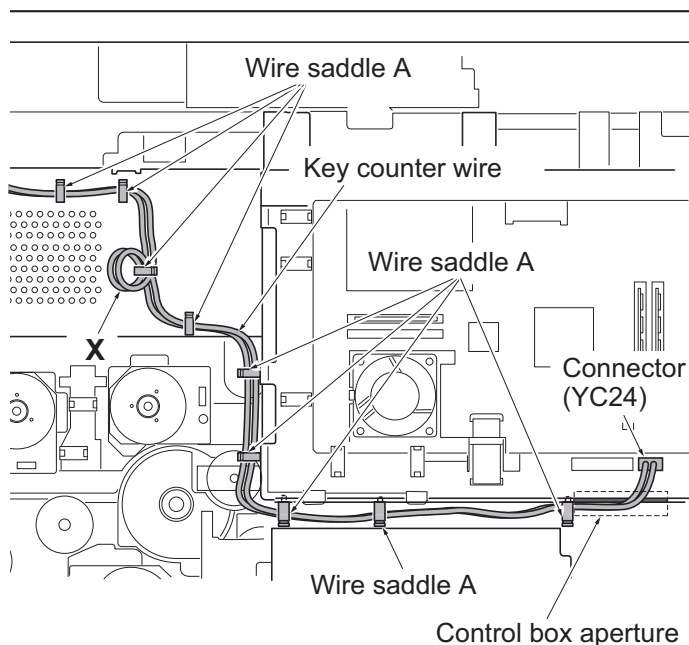


Figure 1-2-47

22. Refit the hard disk using two screws.
 23. Connect two connectors to the connector (YC1 and YC27) of main PWB.
 24. Put the wire in the wire guide and then fix it using four wire holders.
 25. Fit the controller box cover using fifteen screws.
 26. Fit the ISU rear cover using two screws.
 27. Fit the right upper cover.
- Note:** Pass the connector of the key counter wire through the aperture (right side) in the right upper cover.
- Note:** Be careful not to put a key counter electric wire with the upper right cover.
28. Fit the ISU right cover using two screws.

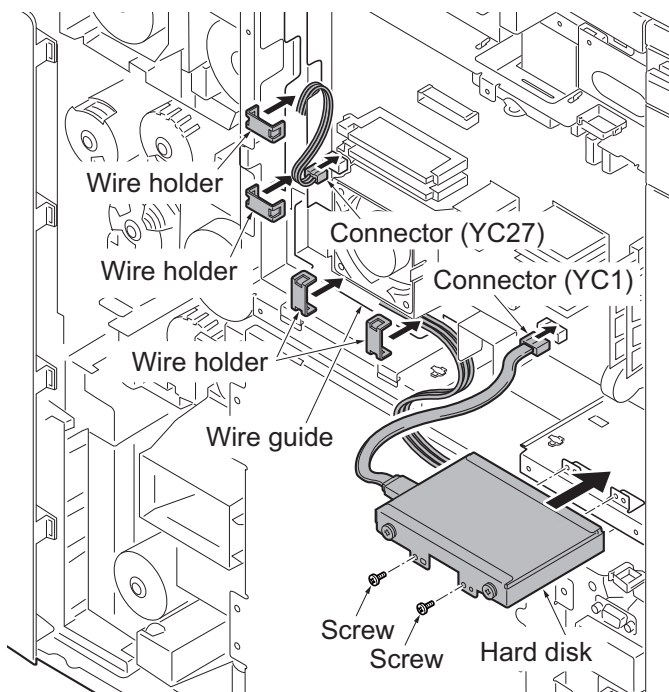


Figure 1-2-48

29. Fit the tray stay to the ISU right cover using two screws.

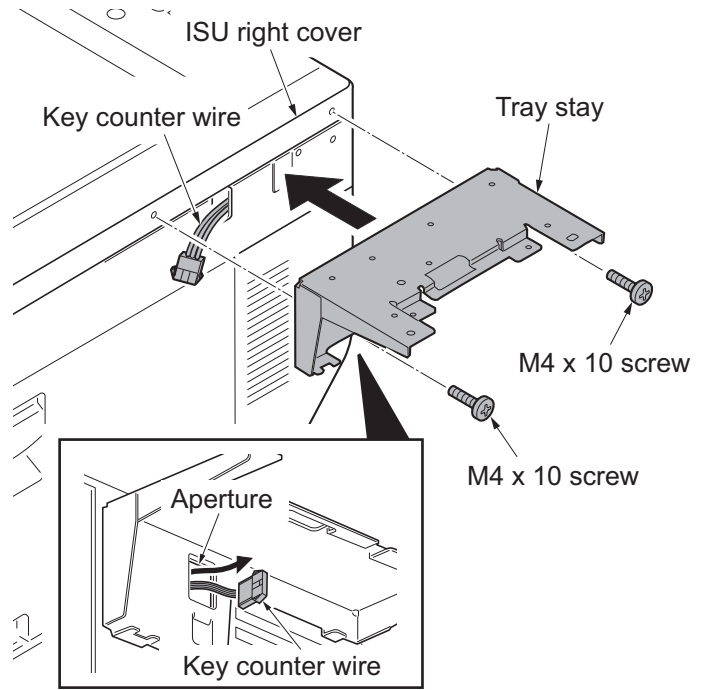


Figure 1-2-49

30. Snap in the tray mount to the tray stay and fix using two screws.

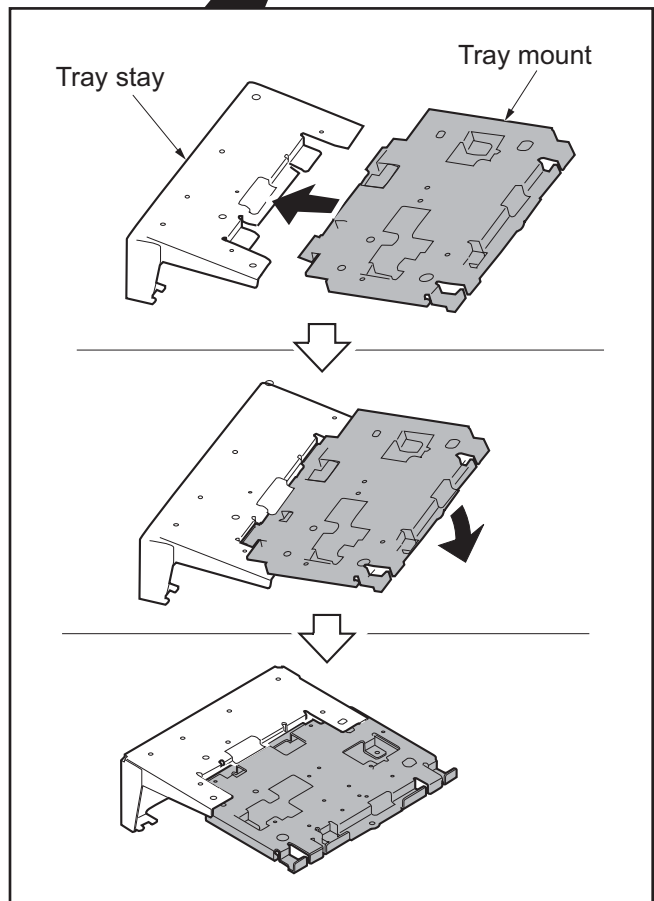
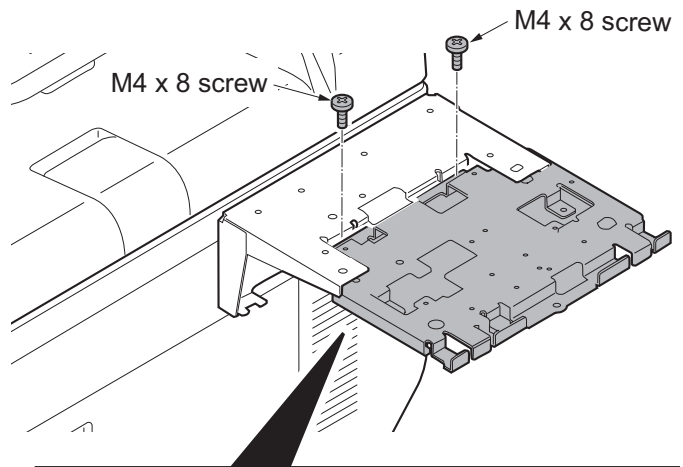
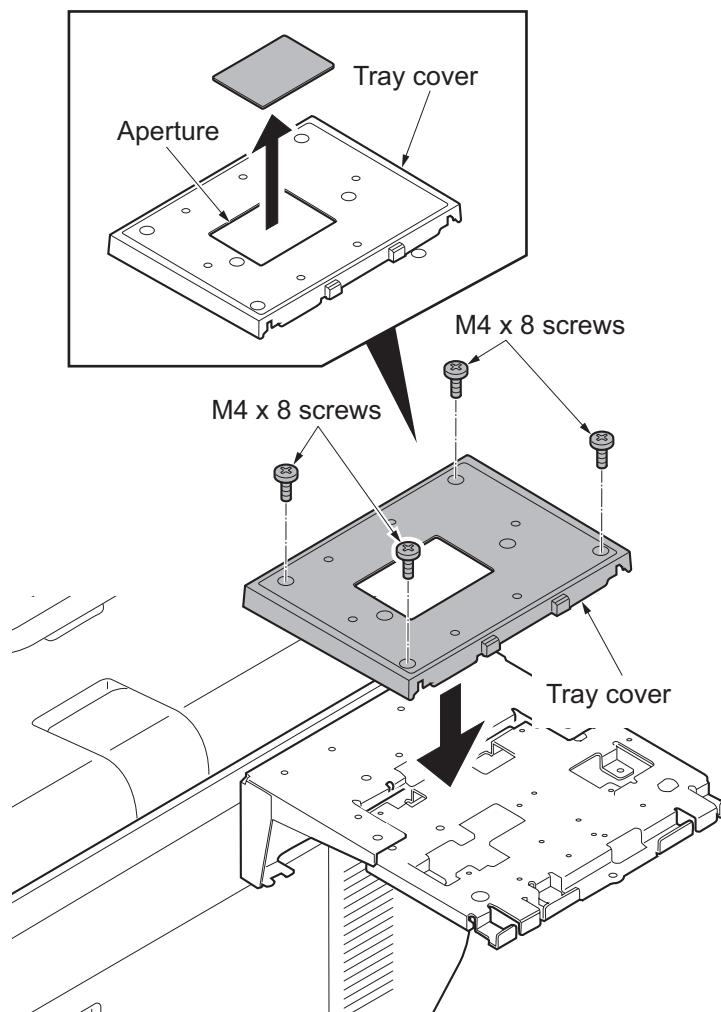
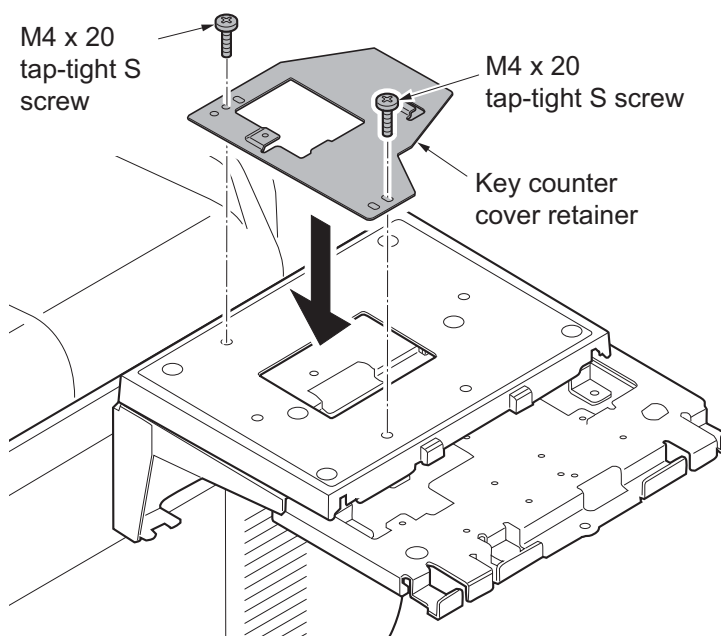


Figure 1-2-50

31. Cut out the aperture plate on the tray cover using nippers.
32. Fit the tray cover to the tray stay using four screws.

**Figure 1-2-51**

33. Fit the key counter cover retainer using two screws.

**Figure 1-2-52**

34. Pass the key counter signal cable through the aperture in the document table.
35. Fit the key counter cover to the document table using the screw.
36. Connect the key counter signal cable to the key counter wire.

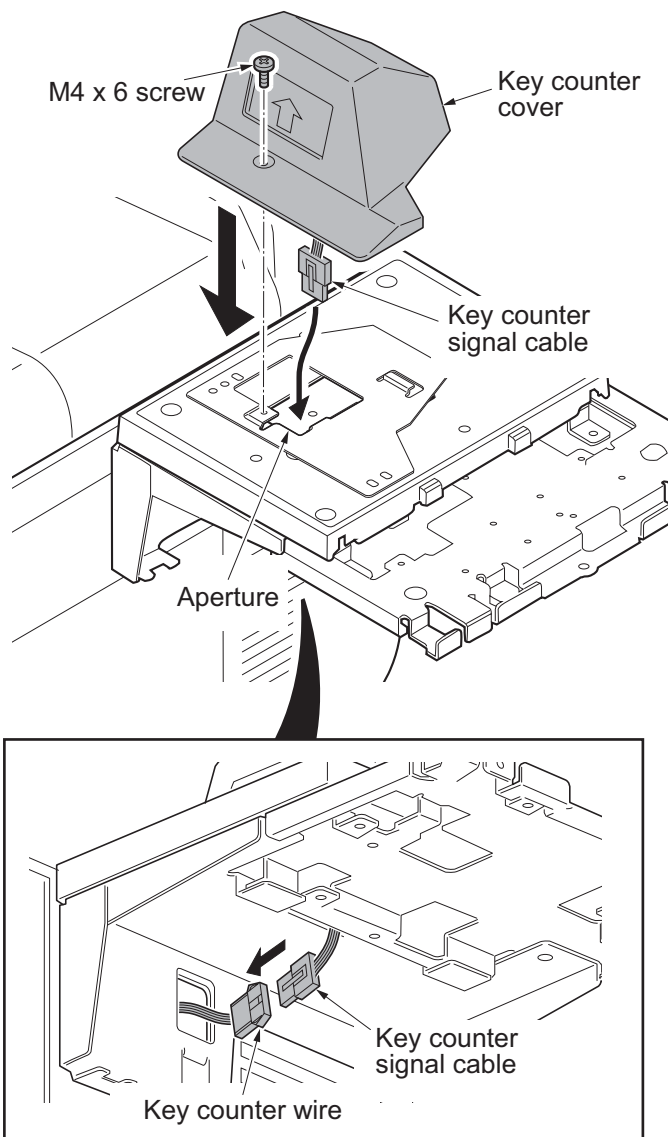


Figure 1-2-53

37. Fit the tray lower cover.

Note: Install the key counter signal cable and key counter wire so that they are held behind the tray lower cover.

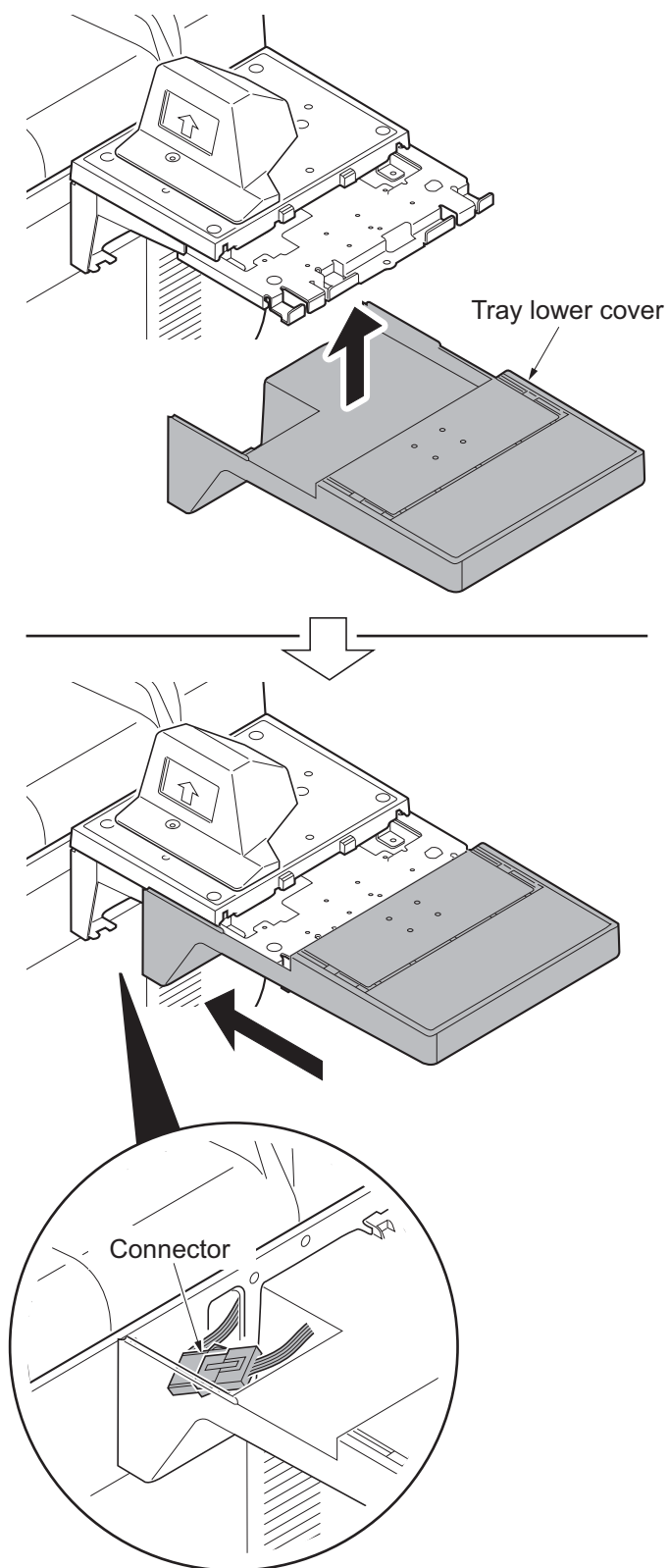


Figure 1-2-54

38. Secure the tray lower cover with two pins.

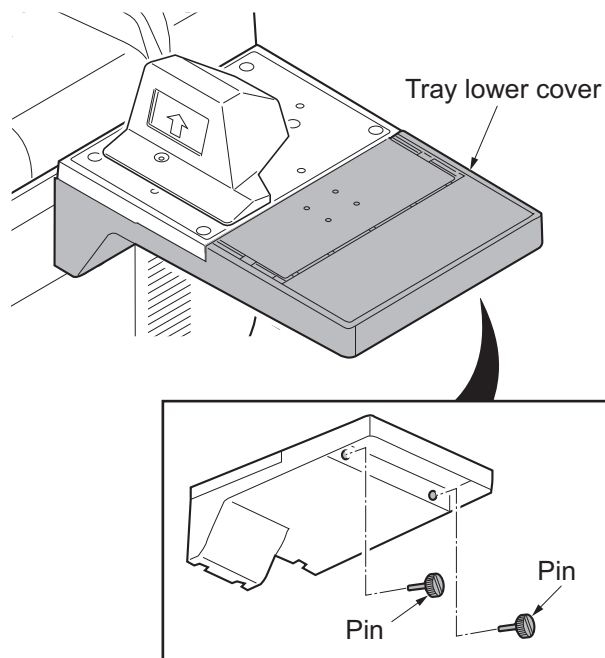


Figure 1-2-55

39. Adhere the sheet onto right side of the document table.
 40. Fit the rear cover using seven screws.
 41. Put DP on the machine. connect the DP interface connector and then fit using two screws.
 42. Insert the key counter into the key counter socket assembly.
 43. Turn the main power switch on and enter the maintenance mode.
 44. Run maintenance item U204 and select [Key-Counter] (see page P.1-3-83).
 45. Exit the maintenance mode.
 46. Check that the message requesting the key counter to be inserted is displayed on the touch panel when the key counter is pulled out.
 47. Check that the counter counts up as copies are made.

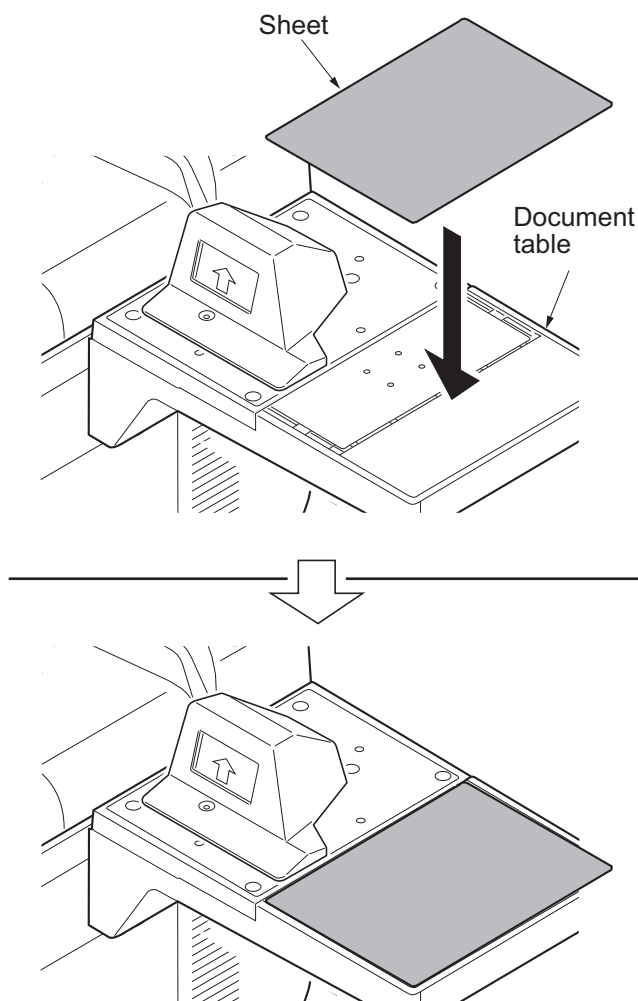


Figure 1-2-56

1-2-4 Installing the gigabit ethernet board (option)

Gigabit ethernet board installation requires the following parts:

Parts	Quantity	Part.No.
Gigabit ethernet board	1	1505JV0UN0 (option)

Procedure

1. Press the power key on the operation panel to off. Make sure that the power indicator and the memory indicator are off before turning off the main power switch. And then unplug the power cable from the wall outlet.
2. Remove two pins and then remove the slot cover of the OPT2.

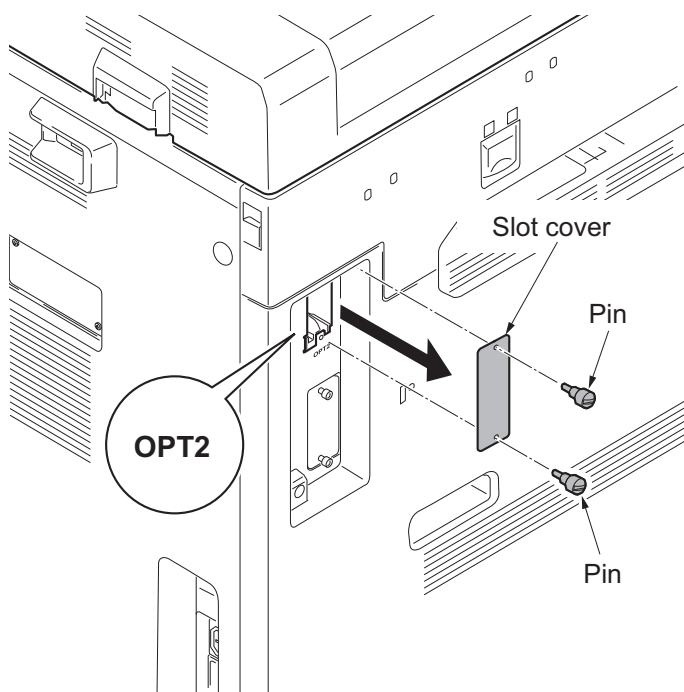


Figure 1-2-57

3. Insert the gigabit ethernet board along the groove in OPT2 and secure the board with two pins that have been removed in step 2.

Caution: Do not directly touch the gigabit ethernet board terminal.

Hold the top and bottom of the gigabit ethernet board, or the projection of the board to insert the gigabit ethernet board.

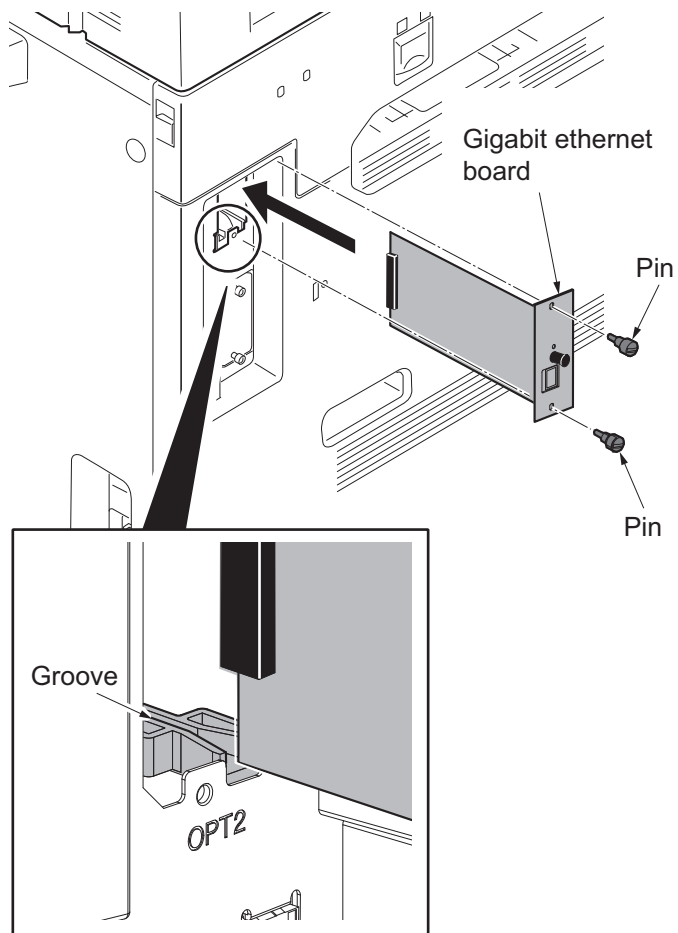


Figure 1-2-58

4. Plug the modular connector cable into the line terminal,

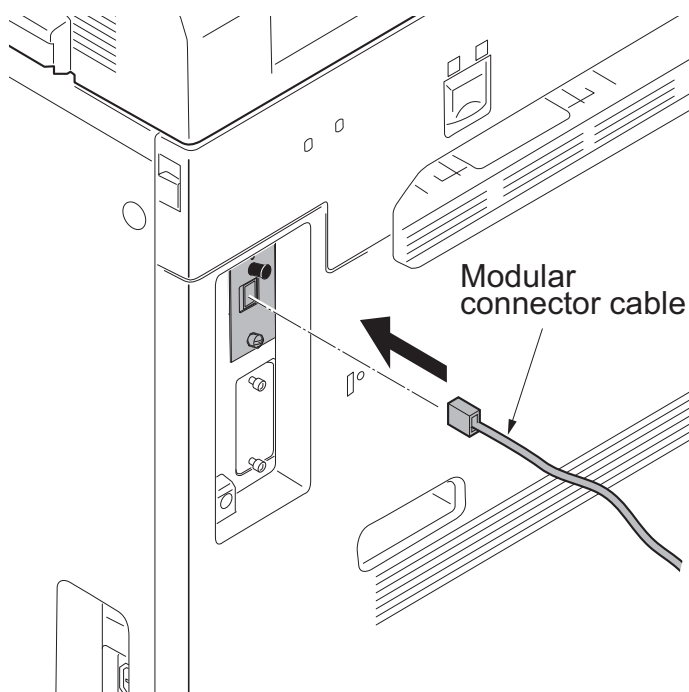


Figure 1-2-59

1-2-5 Installing the IC card reader holder (option)

IC card reader holder installation requires the following parts:

Parts	Quantity	Part.No.
IC card reader holder	1	1709AD0UN0 (option)

Supplied parts of IC card reader holder (1709AD0UN0):

Parts	Quantity	Part.No.
Card reader case	1	-
Card reader base	1	-
Card reader mount	1	-
Card reader tray	1	-
USB Wire (For extension)	1	-
Pin	3	303NS24410
Clamp	6	7YZM690002++H01

The card reader base, card reader mount, and the pin are packaged as an assembled kit.

Procedure

1. Press the power key on the operation panel to off. Make sure that the power indicator and the memory indicator are off before turning off the main power switch. And then unplug the power cable from the wall outlet.
2. Remove the pin of the card reader base and then remove the card reader mount.

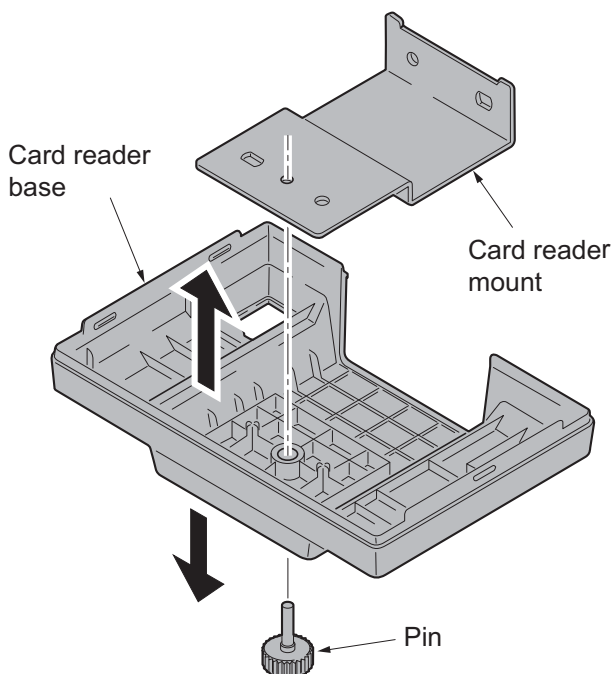


Figure 1-2-60

3. Fit the card reader mount to left upper section of the machine using two pins.

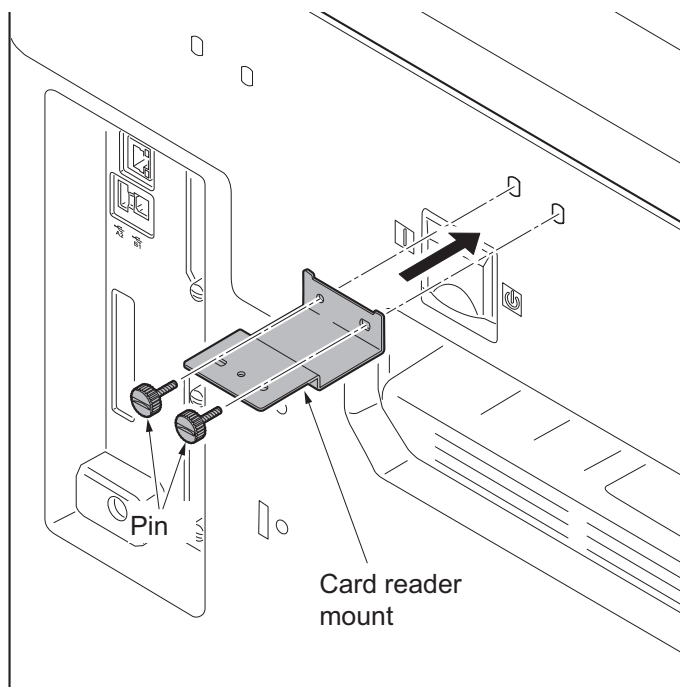


Figure 1-2-61

4. Refit the card reader base to card reader mount using the pin removed in step 2.

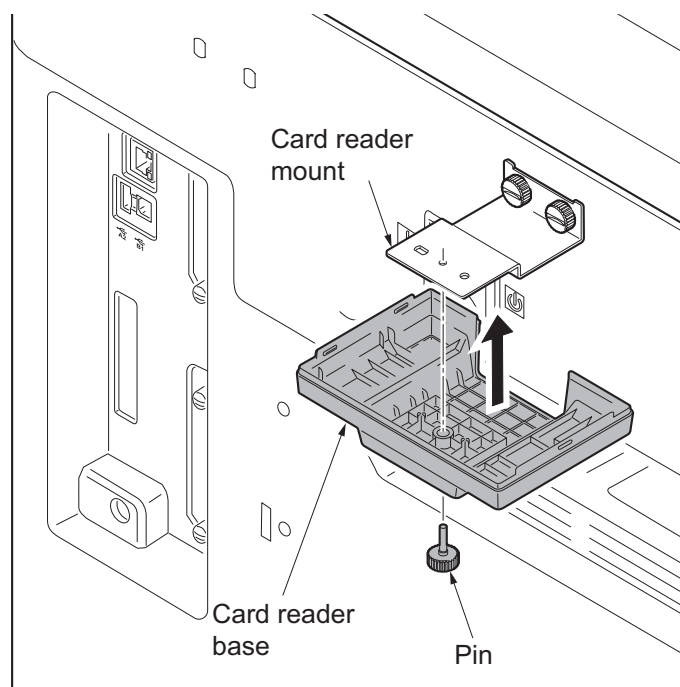


Figure 1-2-62

5. Fit the card reader tray to the card reader base.
Choose the direction of mounting the IC card reader according to the depth of the reader.
10mm to 22mm: Face the mark A upwards.
Less than 10mm: Face the mark B upwards.

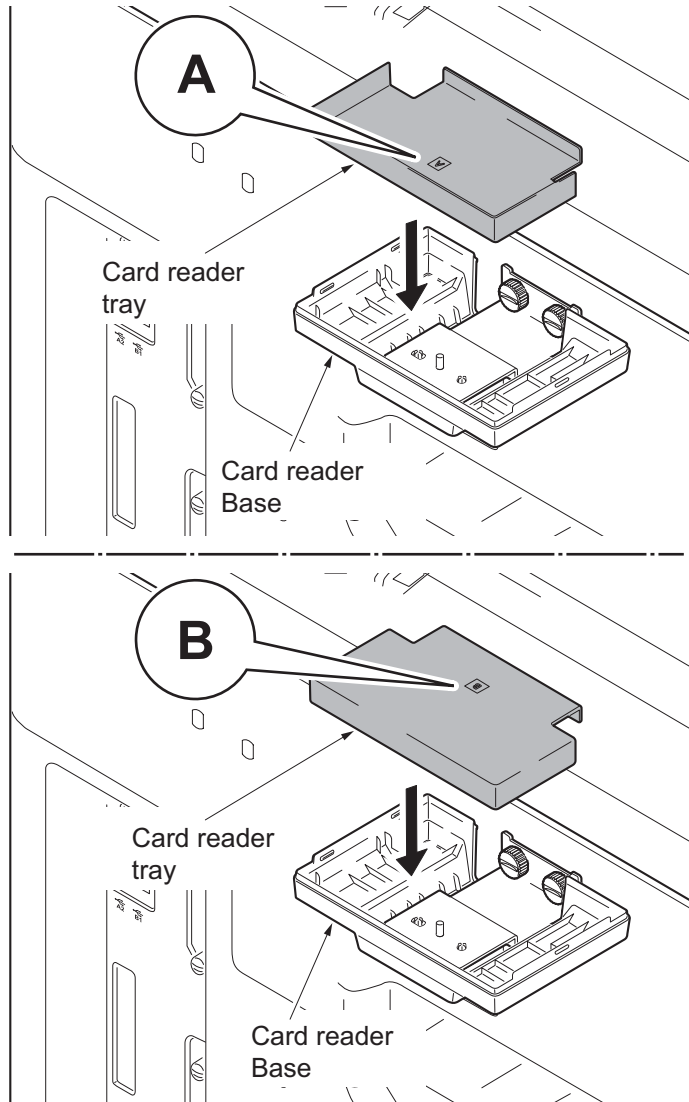


Figure 1-2-63

6. Route the USB wire of the IC card reader through the aperture of the card reader base and mount the IC card reader on the card reader base.

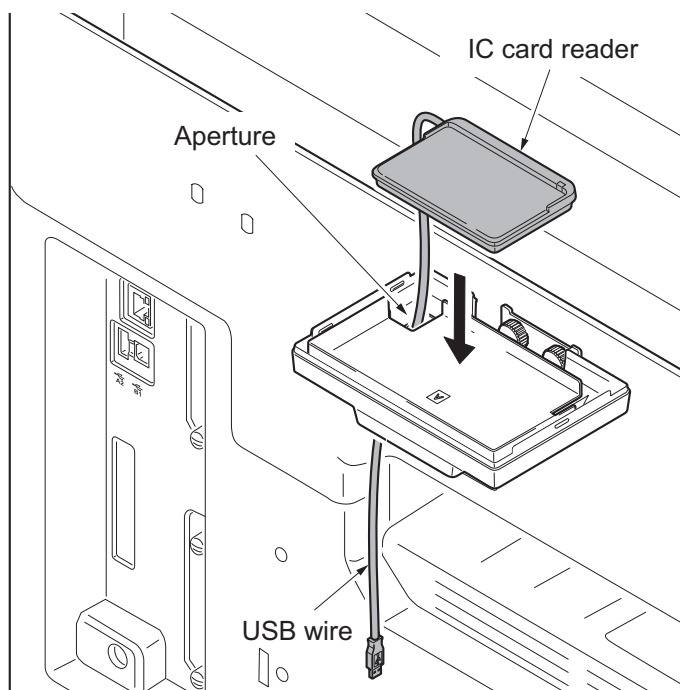


Figure 1-2-64

7. Hook the two hooks of the card reader case to fit the card reader case to the card reader base. Press its top until it clicks in.

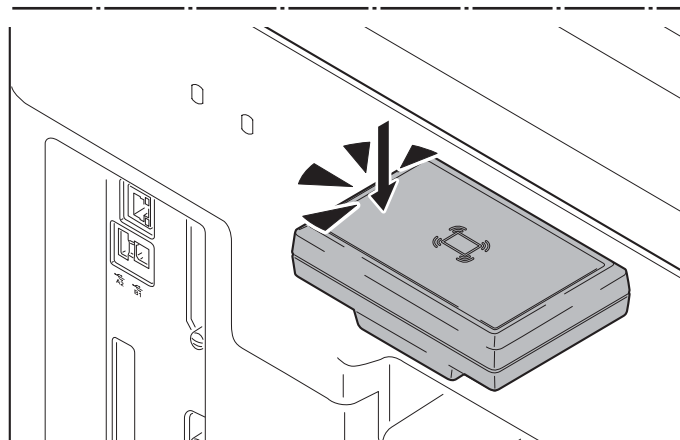
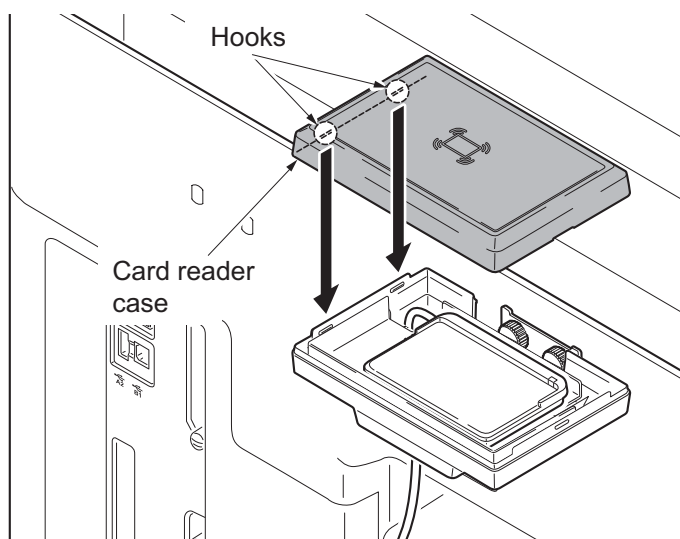


Figure 1-2-65

8. Fit six clamps.

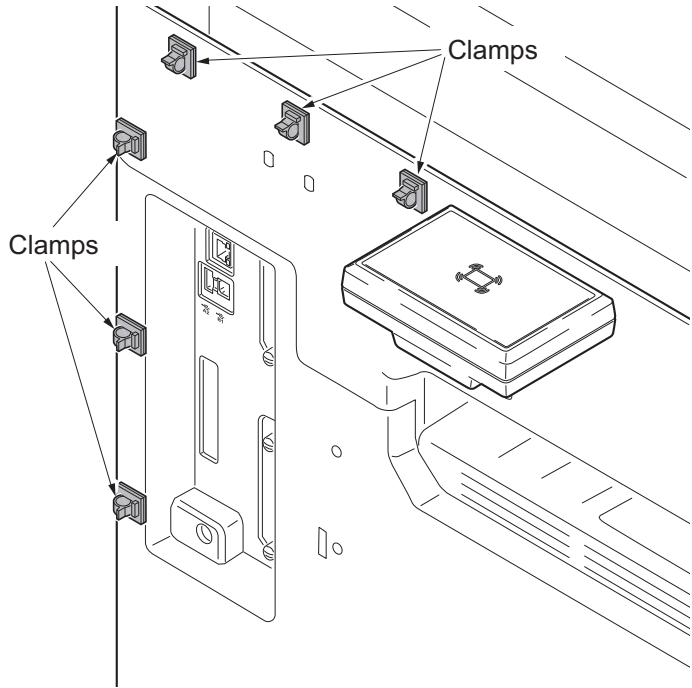


Figure 1-2-66

- 9. Pass the USB wire of the IC card reader through six clamps and then fasten the wire.
- 10. Connect the USB wire to the machine.

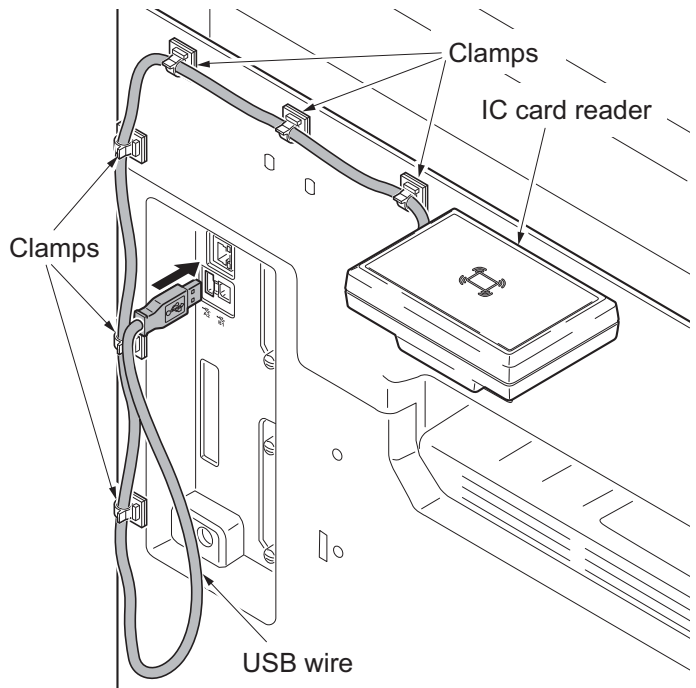


Figure 1-2-67

Enabling IC Card Authentication

Precautions

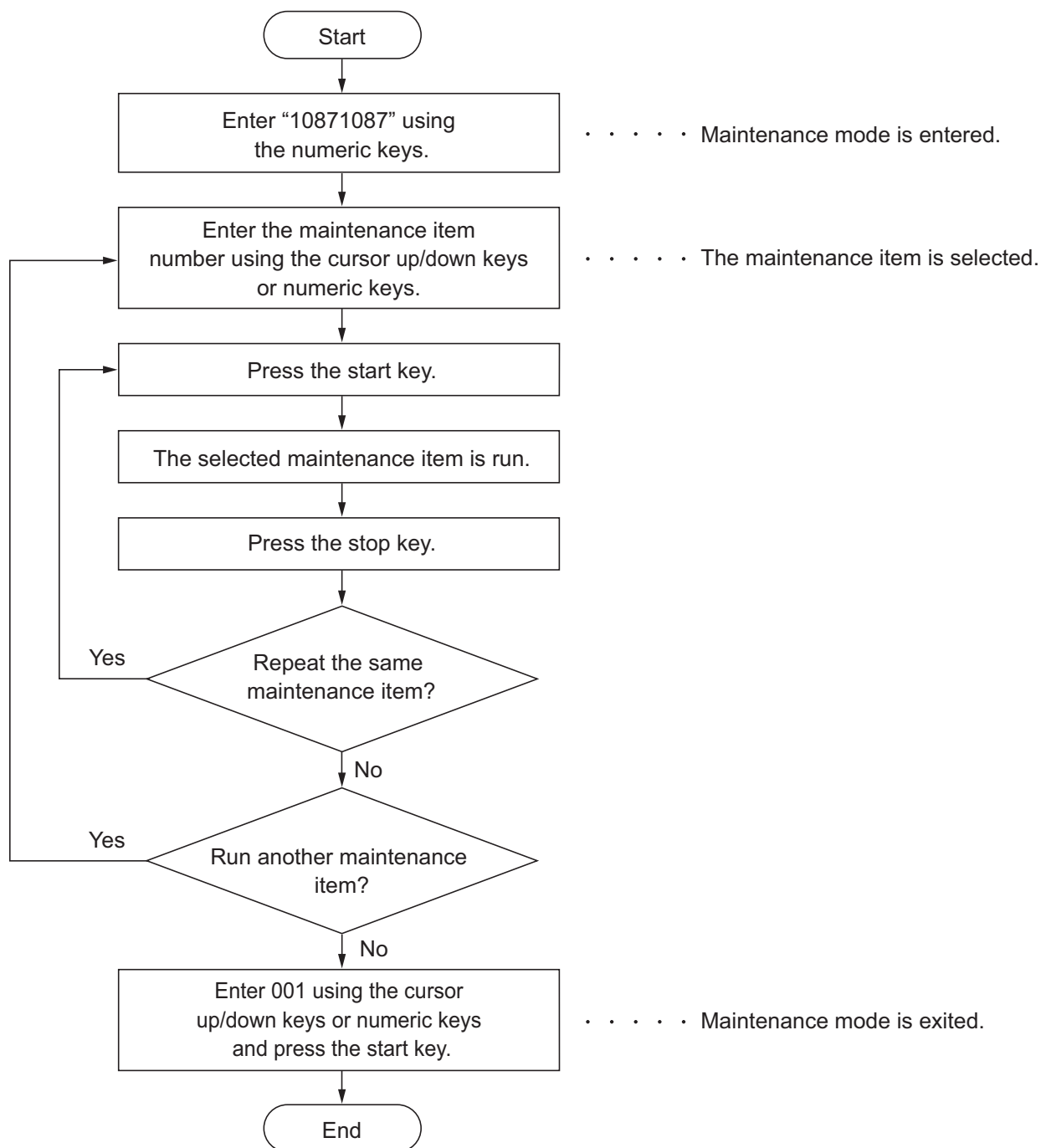
To install the optional function, you need the License Key. Please access the designated website of your dealer or service representative, and register "Machine No." indicated on your machine and "Product ID" indicated on the License Certificate supplied with the product to issue the License Key.

1. Turn the main power switch on.
2. Press the System Menu key and then press [System].
If user login administration is disabled, the user authentication screen appears.
Enter your login user name and password and then press [Login]. For this, you need to log in with administrator privileges.
3. Press [Next] of Optional Function.
4. Select CARD AUTHENTICATION KIT(B) and press [Activate].
5. The License Key entry screen is displayed.
Enter the License Key using the numeric keys and press [Official].
6. Confirm the product name CARD AUTHENTICATION KIT(B) and press [Yes].
7. To use a SSFC card, run maintenance mode U222 and set SSFC.

1-3-1 Maintenance mode

The machine is equipped with a maintenance function which can be used to maintain and service the machine.

(1) Executing a maintenance item



(2) Maintenance modes item list

Section	Item No.	Content of maintenance item	Initial setting
General	U000	Outputting an own-status report	-
	U001	Exiting the maintenance mode	-
	U002	Setting the factory default data	-
	U003	Setting the service telephone number	
	U004	Setting the machine number	-
	U010	Setting the maintenance mode ID	-
	U019	Displaying the firmware version	-
Initializa- tion	U021	Memory initializing	-
	U024	HDD formatting	-
Drive, paper feed and paper conveying system	U030	Checking the operation of the motors	-
	U031	Checking switches and sensors for paper convey- ing	-
	U032	Checking the operation of the clutches	-
	U033	Checking the operation of the solenoids	-
	U034	Adjusting the print start timing LSU Out Top LSU Out Left	41/41/41 0/0/0/0/0/0
	U035	Setting the printing area for folio paper	330/210
	U037	Checking the operation of the fan motors	-
	U051	Adjusting the deflection in the paper	0/0/0/0
	U053	Setting the adjustment of the motor speed Full Half 3/4	-1/-3/-5/-5/-3/-3/13/0 -3/-2/-2/-2/-1/-1/3/0 -1/-3/-4/-4/-2/-2/10/0
Optical	U061	Checking the operation of the exposure lamp	-
	U063	Adjusting the shading position	0
	U065	Adjusting the scanner magnification	0/0
	U066	Adjusting the scanner leading edge registration	0/0
	U067	Adjusting the scanner center line	0/0
	U068	Adjusting the scanning position for originals from the DP	0/0
	U070	Adjusting the DP magnification	0/0
	U071	Adjusting the DP scanning timing	0/0/0/0
	U072	Adjusting the DP center line	0/0
	U073	Checking the scanner operation	100/10200/1
	U074	Adjusting the DP input light luminosity	1

Section	Item No.	Content of maintenance item	Initial setting
Optical	U087	Setting DP reading position modification operation	145/145/145
	U089	Outputting a MIP-PG pattern	-
	U099	Adjusting original size detection	0/0/0/0/0 50/50/50/50/50/50/50/50/50 0/0/0/0/0
High voltage	U100	Setting the main high voltage	Auto 0/0/0/0 -/-/-/ 145/145/145/145 Mode0 3 Mode0 Off
	U101	Setting the voltage for the primary transfer Base 1st side 2nd side B/W	45/36/25 5/5/0/5 2/2/-3/2 30
	U106	Setting the voltage for the secondary transfer Color-Light/Normal1-1st Side Color-Light/Normal1-2nd Side Color-Normal2/3-1st Side Color-Normal2/3-2nd Side Color-Heavy1-1st Side Color-Heavy1-2nd Side Color-Heavy2/3-1st Side Color-Heavy2/3-2nd Side Color-OHP Color-Coated B/W-Light/Normal3-1st Side B/W-Light/Normal3-2nd Side B/W-Heavy1-1st Side B/W-Heavy1-2nd Side B/W-Heavy2/3-1st Side B/W-Heavy2/3-2nd Side	83/58/42 88/60/40 85/60/44 90/62/42 64/45/33 68/47/32 54/37/25 57/37/25 40/33/25 59/42/31 78/53/40 83/55/38 60/41/31 64/43/30 51/35/25 54/34/25
	U107	Setting the voltage for the intermediate transfer cleaning Belt(A) Belt(B) Belt(C)	13/9/10/13/10/9 90/45/68/75/35/53 90/45/68/75/35/53

Section	Item No.	Content of maintenance item	Initial setting
High voltage	U108	Setting separation shift bias Ligt/Normal1 Normal2/3 Heavy1 Coated Timing	20/20 10/12 10/10 10/10 3/0/0/100
	U110	Checking the drum count	0/0/0/0
	U111	Checking the drum drive time	0/0/0/0
	U117	Checking the drum number	-
	U118	Displaying the drum history	-
	U122	Checking the transfer belt unit number	-
	U123	Displaying the transfer belt unit history	-
	U127	Checking/clearing the transfer count	0/0/0/0
Developer	U135	Checking toner motor operation	-
	U136	Setting toner near end detection	3/3
	U139	Displaying the temperature and humidity outside the machine	-
	U140	Setting developer bias Mag DC Sleeve DC Clock Freq Clock Duty AC Ctrl On Timing Off Timing	480/480/450/450/50/50/50/50/380/ 380/350/350 180/180/150/150/150/150/150/150/ 180/180/150/150 36/36/36/36/36/36/36/36/36/36/ 36 37/37/37/37/33/33/33/33/33/33/ 33 1500/1500/1500/1500/1150/1150/ 1150/1150/1150/1150/1150/1150 0/0/0/0 0/0/0/0
	U147	Setting for toner applying operation	0/60
	U150	Checking sensors for toner	-
	U157	Checking the developer drive time	0/0/0/0
	U158	Checking the developer count	0/0/0/0
	Fuser	U161	Setting the fuser control temperature
U163		Resetting the fuser problem data	-
U167		Checking the fuser count	0/0/0
U169		Checking/setting the fuser power source	-
U199		Displaying fuser heater temperature	-

Section	Item No.	Content of maintenance item	Initial setting	
Operation panel and support equipment	U200	Turning all LEDs on	-	
	U201	Initializing the touch panel	-	
	U202	Setting the KMAS host monitoring system	-	
	U203	Checking DP operation	-	
	U204	Setting the presence or absence of a key card or key counter	Off/Coin Vender	
	U206	Setting the presence or absence of a coin vender		
		Normal		
		B/W		10/10/10/10
		CMY		100/50/30/50
	U206	RGB		100/50/30/50
		Full Color		100/50/30/50
		AD		
		B/W		10/10/10/10
	U206	CMY		100/50/30/50
		RGB		100/50/30/50
		Full Color		100/50/30/50
Print				
U206	B/W		10/10/10/10	
	Full Color		100/50/30/50	
U206	Boot Mode		Normal	
U207	Checking the operation panel keys		-	
U221	Setting the USB host lock function		Off	
U222	Setting the IC card type		Other	
U223	Operation panel lock		Unlock	
U224	Install original panel display		-	
U243	Checking the operation of the DP motors		-	
U244	Checking the DP switches		-	
U245	Checking messages		-	

Section	Item No.	Content of maintenance item	Initial setting
Mode setting	U250	Checking/clearing the maintenance cycle	-
	U251	Checking/clearing the maintenance counter	-
	U252	Setting the destination	-
	U253	Switching between double and single counts	Double count (A3/Ledger)
	U260	Selecting the timing for copy counting	Eject
	U265	Setting OEM purchaser code	-
	U276	Setting the copy count mode	Mode0
	U278	Setting the delivery date	-
	U284	Setting 2 color copy mode	Off
	U285	Setting service status page	ON
	U325	Setting the paper interval	1
	U326	Setting the black line cleaning indication	ON/8
	U332	Setting the size conversion factor Rate Mode Level 1 Level 2	1.0
	U340	Setting the applied mode Adj Memory Adj Max Job	
	U341	Specific paper feed location setting for printing function	Off/Off/Off
U343	Switching between duplex/simplex copy mode	Off	
U345	Setting the value for maintenance due indication	0	
Image processing	U402	Adjusting margins of image printing	4.0/3.0/3.0/3.9
	U403	Adjusting margins for scanning an original on the contact glass	2.0/2.0/2.0/2.0
	U404	Adjusting margins for scanning an original from the DP	3.0/2.5/3.0/4.0
	U407	Adjusting the leading edge registration for memory image printing	0
	U410	Adjusting the halftone automatically	Table1
	U411	Adjusting the scanner automatically	-
	U415	Adjusting the print position automatically	-

Section	Item No.	Content of maintenance item	Initial setting
Image processing	U425	Setting the target	-
		Chart1	
		White	93.6/0.9/-0.4
		Black	10.6/-0.2/-0.7
		Grav1	76.2/-0.2/1.2
		Grav2	25.2/-0.2/-0.2
		Grav3	51.3/-0.3/0.3
		C	72.6/-32.8/-11.5
		M	48.1/69.9/-6.1
		Y	86.2/-18.6/81.7
	R	46.7/54.2/38.6	
	G	67.8/-51.3/48.9	
	B	38.8/25.3/-22.8	
	Adjust Original	5.0/10.0/190.0	
	Chart2/CCD		
	N875	85.4/0.0/1.1	
	N475	52.0/-1.3/2.4	
	N125	21.0/-0.5/2.5	
	C	55.2/-29.7/-45.0	
	M	45.9/71.2/-2.1	
	Y	86.3/-9.8/89.1	
	R	45.5/63.2/43.3	
	G	48.4/-70.6/25.9	
	B	23.6/21.3/-42.9	
	Adjust Original	15.0/10.0/190.0	
	Chart2/DP	15.0/15.0/390.0	
	U429	Setting the offset for the color balance	
		Text+Photo	0/0/0/0
		Photo	0/0/0/0
		Photo/Printout	0/0/0/0
		Text	0/0/0/0
		Graphics/Map	0/0/0/0
		Copy/Printout	5/5/5/5
	U464	Setting the ID correction operation	
		Permission	On/On
		Time interval	20/18/11
		Bias target	760/760/750/820
		Gamma target	300/300/300/400
	U467	Setting the color registration adjustment	On/4

Section	Item No.	Content of maintenance item	Initial setting
Image processing	U468	Checking the color registration data Auto(C) Auto(M) Auto(Y) Manual(C) Manual(M) Manual(Y)	-
	U469	Adjusting the color registration Regist	-
	U470	Setting the JPEG compression ratio Copy Photo Text Send Photo Text HC-PDF(BG) HC-PDF(Char) System	90/90 90/90 70/90/30/40/51/70/90/30/40/51 70/90/30/40/51/70/90/30/40/51 15/25/90/15/25/90 15/25/90/15/25/90/ 90/90
	U473	Adjusting laser power output	-
	U485	Setting the image processing mode	1/0
	U486	Setting color/black and white operation mode	Mode2

Section	Item No.	Content of maintenance item	Initial setting
Fax	U600	Initializing all data	-
	U601	Initializing permanent data	-
	U603	Setting user data 1	-
	U604	Setting user data 2	-
	U605	Clearing data	-
	U610	Setting system 1 Setting:[Cut Line(100%)] Setting:[Cut Line(Auto)] Setting:[Cut Line(100%)]	3 0 0
	U611	Setting system 2 Setting:[Adj Lines] Setting:[Adj Lines(A4)] Setting:[Adj Lines(LT)]	7 22 26
	U612	Setting system 3 Setting:[Auto Reduct] Setting:[Protocol List]	On Off
	U615	Setting system 6	Ledger
	U620	Setting the remote switching mode	One
	U625	Setting the transmission system 1 Setting:[Interval] Setting:[Times]	2 3
	U630	Setting communication control 1 Setting:[TX Speed] Setting:[RX Speed] Setting:[TX Echo] Setting:[RX Echo]	14400bps/V17 14400bps 300 75
	U631	Setting communication control 2 Setting:[ECM TX] Setting:[ECM RX] Setting:[CED Freq]	On On 2100
	U632	Setting communication control 3 Setting:[DIS 4Byte] Setting:[Num OF CNG(F/T)]	Off 2Time

Section	Item No.	Content of maintenance item	Initial setting
Fax	U633	Setting communication control 4 Setting:[V.34] Setting:[DIS 2Res] Setting:[DIS 2Res] Setting:[RTN Check]	On On Once 15%
	U634	Setting communication control 5	0
	U640	Setting communication time 1 Setting:[Time (One)] Setting:[Time (Cont)]	7 80
	U641	Setting communication time 2 Setting:[T0 Time Out] Setting:[T1 Time Out] Setting:[T2 Time Out] Setting:[Ta Time Out] Setting:[Tb1 Time Out] Setting:[Tb2 Time Out] Setting:[Tc Time Out] Setting:[Td Time Out]	56 36 69 30 20 80 60 6
	U650	Setting modem 1 Setting:[Reg G3 TX Eqr] Setting:[Reg G3 RX Eqr] Setting:[RX Mdm Level]	0dB 0dB -43dBm
	U651	Setting modem 2 Modem output level DTMF output level (main value) DTMF output level (level difference)	-11 -8 2
	U660	Setting the NCU Setting:[Exchange] Setting:[Dial Tone] Setting:[Busy Tone] Setting:[PBX Setting] Setting:[DC Loop]	PSTN On On Loop On
	U670	Outputting lists	-
	U671	Clear FAX back up data	
	U695	FAX function customize	On/Off
	U698	Setting the port addressed in maintenance mode	
	U699	Setting the software switches	-

Section	Item No.	Content of maintenance item	Initial setting
Others	U901	Checking copy counts by paper feed locations	0/0/0/0/0/0
	U903	Checking/clearing the paper jam counts	-
	U904	Checking/clearing the call for service counts	-
	U905	Checking counts by optional devices	0/0/0/0
	U906	Resetting partial operation control	-
	U908	Checking the total counter value	0
	U910	Clearing the print coverage data	-
	U911	Checking copy counts by paper sizes	0/0/0/0/0/0/0/0/0/0
	U917	Setting backup data reading/writing	-
	U920	Checking the copy counts	0/0/0/0/0/0/0/0/0/0
	U927	Clearing the all copy counts and machine life counts (one time only)	-
	U928	Checking/clearing the paper jam counts	0
	U942	Setting of deflection for feeding from DP	0/0
	U952	Maintenance mode workflow	-
	U964	Checking of log	-
	U969	Checking of toner area code	-
	U977	Data capture mode	-
	U984	Checking the developer unit number	-
	U985	Displaying the developer history	-
	U989	HDD Scan disk	-
U991	Checking the scanner operation count	0/0/0	

(3) Contents of the maintenance mode items

Item No.	Description																						
U000	<p data-bbox="287 291 702 324">Outputting an own-status report</p> <p data-bbox="287 358 438 392">Description Outputs lists of the current settings of the maintenance items and paper jam and service call occurrences. Outputs the event log. Also sends output data to the USB memory.</p> <p data-bbox="287 459 399 492">Purpose To check the current setting of the maintenance items, or paper jam or service call occurrences. Before initializing or replacing the backup RAM, output a list of the current settings of the maintenance items to reenter the settings after initialization or replacement.</p> <p data-bbox="287 638 614 672">Method:Outputs the report</p> <ol data-bbox="303 672 670 739" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be output. <table border="1" data-bbox="335 750 1396 1086"> <thead> <tr> <th data-bbox="343 750 638 795">Display</th> <th data-bbox="638 750 1396 795">Output list</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 795 638 840">Maintenance</td> <td data-bbox="638 795 1396 840">List of the current settings of the maintenance modes</td> </tr> <tr> <td data-bbox="343 840 638 884">User Status</td> <td data-bbox="638 840 1396 884">Outputs the user status page</td> </tr> <tr> <td data-bbox="343 884 638 929">Service Status</td> <td data-bbox="638 884 1396 929">Outputs the service status page</td> </tr> <tr> <td data-bbox="343 929 638 974">Event</td> <td data-bbox="638 929 1396 974">Outputs the event log</td> </tr> <tr> <td data-bbox="343 974 638 1019">Network Status</td> <td data-bbox="638 974 1396 1019">Outputs the network status page</td> </tr> <tr> <td data-bbox="343 1019 638 1086">All</td> <td data-bbox="638 1019 1396 1086">Outputs the all reports</td> </tr> </tbody> </table> <ol data-bbox="303 1108 1428 1288" style="list-style-type: none"> 3. Select [Print]. 4. Press the start key. A list is output. When A4/Letter paper is available, a report of this size is output. If not, specify the paper feed location. The output status is displayed. <table border="1" data-bbox="335 1299 1396 1489"> <thead> <tr> <th data-bbox="343 1299 638 1344">Display</th> <th data-bbox="638 1299 1396 1344">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1344 638 1388">---</td> <td data-bbox="638 1344 1396 1388">During output standby</td> </tr> <tr> <td data-bbox="343 1388 638 1433">Active</td> <td data-bbox="638 1388 1396 1433">During output process</td> </tr> <tr> <td data-bbox="343 1433 638 1489">OK</td> <td data-bbox="638 1433 1396 1489">Output process completion</td> </tr> </tbody> </table>	Display	Output list	Maintenance	List of the current settings of the maintenance modes	User Status	Outputs the user status page	Service Status	Outputs the service status page	Event	Outputs the event log	Network Status	Outputs the network status page	All	Outputs the all reports	Display	Description	---	During output standby	Active	During output process	OK	Output process completion
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Item No.	Description						
U000	<p data-bbox="288 244 727 275">Method: Send to the USB memory</p> <ol data-bbox="304 280 1431 517" style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the main power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. 4. Enter the maintenance item. 5. Press the start key. 6. Select the item to be send. <table border="1" data-bbox="336 528 1401 674"> <thead> <tr> <th data-bbox="336 528 641 573">Display</th> <th data-bbox="641 528 1401 573">Output list</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 573 641 618">USB (Text)</td> <td data-bbox="641 573 1401 618">Sends output data to the USB memory (text type)</td> </tr> <tr> <td data-bbox="336 618 641 663">USB (HTML)</td> <td data-bbox="641 618 1401 663">Sends output data to the USB memory (HTML type)</td> </tr> </tbody> </table> <ol data-bbox="304 734 804 797" style="list-style-type: none"> 7. Press the start key. Output will be sent to the USB memory. <p data-bbox="288 837 440 869">Completion</p> <p data-bbox="288 873 1254 904">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Output list	USB (Text)	Sends output data to the USB memory (text type)	USB (HTML)	Sends output data to the USB memory (HTML type)
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U000	<p data-bbox="288 241 414 271">Event log</p> <div data-bbox="323 304 1394 1608" style="border: 1px solid black; padding: 10px;"> <h3 data-bbox="384 331 606 376">Event Log</h3> <p data-bbox="384 383 438 405">MFP</p> <p data-bbox="384 409 564 432">TASKalfa 2550ci</p> <p data-bbox="1155 383 1350 405">(2) 2011/08/02 15:15</p> <p data-bbox="347 439 829 461">(1) Firmware version 2MV_2000.000.000 2011.08.02</p> <p data-bbox="892 421 1362 465">(3) [XXXXXXXX] (4) [XXXXXXXX] (5) [XXXXXXXX] (6) [XXXXXXXX]</p> <hr/> <div style="display: flex; justify-content: space-between;"> <div data-bbox="355 504 558 526">(8) Paper Jam Log</div> <div data-bbox="828 504 1015 526">(12) Counter Log</div> </div> <table border="0" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th data-bbox="408 533 424 555">#</th> <th data-bbox="475 533 544 555">Count.</th> <th data-bbox="603 533 788 555">Event Descriptions</th> <th data-bbox="842 544 863 566">(f)</th> <th data-bbox="979 544 1000 566">J0100: 0</th> <th data-bbox="979 566 1000 589">J4201: 0</th> <th data-bbox="1098 544 1118 566">(g)</th> <th data-bbox="1139 544 1160 566">C0030: 1</th> <th data-bbox="1251 544 1272 566">(h)</th> <th data-bbox="1283 544 1303 566">T00: 1</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>1876543</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>15</td> <td>166554</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>14</td> <td>4988</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>13</td> <td>4988</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>12</td> <td>4988</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>11</td> <td>4988</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>1103</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>9</td> <td>1103</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>8</td> <td>1103</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>7</td> <td>1103</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>6</td> <td>1027</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>5</td> <td>1027</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>1027</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>1027</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>406</td> <td>0501.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1</td> <td>36</td> <td>4002.01.08.01.01</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table> <div style="text-align: center; margin-top: 10px;"> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> 0501.01.08.01.01 (a) (b) (c) (d) (e) </div> </div> </div>	#	Count.	Event Descriptions	(f)	J0100: 0	J4201: 0	(g)	C0030: 1	(h)	T00: 1	16	1876543	0501.01.08.01.01								15	166554	4002.01.08.01.01								14	4988	0501.01.08.01.01								13	4988	4002.01.08.01.01								12	4988	0501.01.08.01.01								11	4988	4002.01.08.01.01								10	1103	0501.01.08.01.01								9	1103	4002.01.08.01.01								8	1103	0501.01.08.01.01								7	1103	4002.01.08.01.01								6	1027	0501.01.08.01.01								5	1027	4002.01.08.01.01								4	1027	0501.01.08.01.01								3	1027	4002.01.08.01.01								2	406	0501.01.08.01.01								1	36	4002.01.08.01.01							
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8	1103	0501.01.08.01.01																																																																																																																																																																									
7	1103	4002.01.08.01.01																																																																																																																																																																									
6	1027	0501.01.08.01.01																																																																																																																																																																									
5	1027	4002.01.08.01.01																																																																																																																																																																									
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3	1027	4002.01.08.01.01																																																																																																																																																																									
2	406	0501.01.08.01.01																																																																																																																																																																									
1	36	4002.01.08.01.01																																																																																																																																																																									

(7) [XXXXXXXXXXXXXXXXXXXX]

Figure 1-3-1

Item No.	Description				
U000	Detail of event log				
	No.	Items	Description		
	(1)	System version			
	(2)	System date			
	(3)	Engine soft version			
	(4)	Engine boot version			
	(5)	Controller BROM version			
	(6)	Operation panel mask version			
	(7)	Machine serial number			
	(8)	Paper Jam Log	# Remembers 1 to 16 of occurrence. If the occurrence of the previous paper jam is less than 16, all of the paper jams are logged. When the occurrence exceeds 16, the oldest occurrence is removed.	Count. The total page count at the time of the paper jam.	Event Log code (hexadecimal, 5 categories) (a) Cause of a paper jam (b) Paper source (c) Paper size (d) Paper type (e) Paper eject
			(a) Cause of paper jam (Hexadecimal)		
			For details on the case of paper jam, refer to Paper Misfeed Detection. (P.1-4-2)		
			(b) Detail of paper source (Hexadecimal)		
			00: MP tray 01: Cassette 1 02: Cassette 2 03: Cassette 3 (paper feeder) 04: Cassette 4 (paper feeder) 05 to 09: Reserved		
			(c) Detail of paper size (Hexadecimal)		
		00: (Not specified) 01: Monarch 02: Business 03: International DL 04: International C5 05: Executive 06: Letter-R 06: Letter-E 07: Legal 08: A4R 08: A4E 09: B5R 09: B5E 0A: A3	0B: B4 0C: Ledger 0D: A5R 0E: A6 0F: B6 10: Commercial #9 11: Commercial #6 12: ISO B5 13: Custom size 1E: C4 1F: Postcard 20: Reply-paid postcard 21: Oficio II	22: Special 1 23: Special 2 24: A3 wide 25: Ledger wide 26: Full bleed paper (12 x 8) 27: 8K 28: 16K-R A8: 16K-E 32: Statement-R B2: Statement-E 33: Folio 34: Western type 2 35: Western type 4	

Item No.	Description								
U000	<table border="1"> <thead> <tr> <th data-bbox="295 280 375 324">No.</th> <th data-bbox="375 280 558 324">Items</th> <th colspan="3" data-bbox="558 280 1420 324">Description</th> </tr> </thead> </table>				No.	Items	Description		
	No.	Items	Description						
	(8) cont.	Paper Jam Log	(d) Detail of paper type (Hexadecimal) <table border="1"> <tr> <td data-bbox="558 369 821 694"> 01: Plain 02: Transparency 03: Preprinted 04: Labels 05: Bond 06: Recycled 07: Vellum 08: Rough 09: Letterhead </td> <td data-bbox="821 369 1077 694"> 0A: Color 0B: Prepunched 0C: Envelope 0D: Cardstock 0E: Coated 0F: 2nd side 10: Thick 11: High quality </td> <td data-bbox="1077 369 1420 694"> 15: Custom 1 16: Custom 2 17: Custom 3 18: Custom 4 19: Custom 5 1A: Custom 6 1B: Custom 7 1C: Custom 8 </td> </tr> </table> (e) Detail of paper eject location (Hexadecimal) 01: Face down (FD) 02: Face up (FU)/Document finisher face up (FU)/ 03: Document finisher face down (FD)			01: Plain 02: Transparency 03: Preprinted 04: Labels 05: Bond 06: Recycled 07: Vellum 08: Rough 09: Letterhead	0A: Color 0B: Prepunched 0C: Envelope 0D: Cardstock 0E: Coated 0F: 2nd side 10: Thick 11: High quality	15: Custom 1 16: Custom 2 17: Custom 3 18: Custom 4 19: Custom 5 1A: Custom 6 1B: Custom 7 1C: Custom 8	
	01: Plain 02: Transparency 03: Preprinted 04: Labels 05: Bond 06: Recycled 07: Vellum 08: Rough 09: Letterhead	0A: Color 0B: Prepunched 0C: Envelope 0D: Cardstock 0E: Coated 0F: 2nd side 10: Thick 11: High quality	15: Custom 1 16: Custom 2 17: Custom 3 18: Custom 4 19: Custom 5 1A: Custom 6 1B: Custom 7 1C: Custom 8						
	(9)	Service Call Log	#	Count.	Service Code				
		Remembers 1 to 8 of occurrence of self diagnostics error. If the occurrence of the previous diagnostics error is less than 8, all of the diagnostics errors are logged.	The total page count at the time of the self diagnostics error.	Self diagnostic error code (See page 1-4-10) Example: 01.6000 01: Self diagnostic error 6000: Self diagnostic error code number					
(10)	Maintenance Log	#	Count.	Item					
		Remembers 1 to 8 of occurrence of replacement. If the occurrence of the previous replacement of toner container is less than 8, all of the occurrences of replacement are logged.	The total page count at the time of the replacement of the toner container. * :The toner replacement log is triggered by toner empty. This record may contain such a reference as the toner container is inserted twice or a used toner container is inserted.	Code of maintenance replacing item (1 byte, 2 categories) First byte (Replacing item) 01: Toner container Second byte (Type of replacing item) 00: Black 01: Cyan 02: Magenta 03: Yellow First byte (Replacing item) 02: Maintenance kit Second byte (Type of replacing item) 01: MK-8315A 02: MK-8315B					

Item No.	Description				
U000	Description				
	No.	Items	Description		
	(11)	Unknown Toner Log	#	Count.	Item
			Remembers 1 to 5 of occurrence of unknown toner detection. If the occurrence of the previous unknown toner detection is less than 5, all of the unknown toner detection are logged.	The total page count at the time of the toner empty error with using an unknown toner container.	Unknown toner log code (1 byte, 2 categories) First byte 01: Toner container (Fixed) Second byte 00: Black 01: Cyan 02: Magenta 03: Yellow
(12)	Counter Log Comprised of three log counters including paper jams, self diagnostics errors, and replacement of the toner container.	(f) Paper jam Indicates the log counter of paper jams depending on location. Refer to Paper Jam Log. All instances including those are not occurred are displayed.	(g) Self diagnostic error Indicates the log counter of self diagnostics errors depending on cause. (See page 1-3-15) Example: C6000: 4 Self diagnostics error 6000 has happened four times.	(h) Maintenance item replacing Indicates the log counter depending on the maintenance item for maintenance. T: Toner container 00: Black 01: Cyan 02: Magenta 03: Yellow M: Maintenance kit 01: MK-8315A 02: MK-8315B Example: T00: 1 The toner container has been replaced once. * :The toner replacement log is triggered by toner empty. This record may contain such a reference as the toner container is inserted twice or a used toner container is inserted.	

Item No.	Description																																																																																																	
U000	<p data-bbox="288 241 584 275">Service status page (1)</p> <div data-bbox="296 309 1417 1798" style="border: 1px solid black; padding: 10px;"> <h2 data-bbox="328 331 767 376">Service Status Page</h2> <p data-bbox="328 378 387 405">MFP</p> <p data-bbox="1182 376 1369 400">(2) 2011/08/02 15:15</p> <p data-bbox="319 432 794 456">(1) Firmware version 2MV_2000.000.000 2011.08.02</p> <p data-bbox="1007 409 1378 456">(3) [XXXXXXXX] (4) [XXXXXXXX] (5) [XXXXXXXX]</p> <hr/> <p data-bbox="347 506 632 533">Controller Information</p> <table data-bbox="319 551 794 723"> <tr> <td colspan="2" data-bbox="347 551 491 575">Memory status</td> </tr> <tr> <td data-bbox="319 573 440 598">(7) Total Size</td> <td data-bbox="596 573 660 598">2.0 GB</td> </tr> <tr> <td colspan="2" data-bbox="347 629 395 654">Time</td> </tr> <tr> <td data-bbox="319 651 501 676">(8) Local Time Zone</td> <td data-bbox="596 651 767 676">+01:00 Amsterdam</td> </tr> <tr> <td data-bbox="319 674 485 698">(9) Date and Time</td> <td data-bbox="596 674 756 698">27/10/2010 12:00</td> </tr> <tr> <td data-bbox="319 696 464 721">(10) Time Server</td> <td data-bbox="596 696 715 721">10.183.53.13</td> </tr> </table> <table data-bbox="863 510 1171 633"> <tr> <td colspan="2" data-bbox="863 510 1171 535">(28) FAX Information Slot1/Slot2</td> </tr> <tr> <td data-bbox="863 533 1038 557">(29) Rings (Normal)</td> <td data-bbox="1114 533 1129 557">3</td> </tr> <tr> <td data-bbox="863 555 1054 580">(30) Rings (FAX/TEL)</td> <td data-bbox="1114 555 1129 580">3</td> </tr> <tr> <td data-bbox="863 577 1011 602">(31) Rings (TAD)</td> <td data-bbox="1114 577 1129 602">3</td> </tr> <tr> <td data-bbox="863 600 1066 624">(32) Option DIMM Size</td> <td data-bbox="1114 600 1171 624">16 MB</td> </tr> </table> <table data-bbox="863 678 1385 752"> <tr> <td colspan="3" data-bbox="863 678 1023 703">(33) FRPO Status</td> </tr> <tr> <td data-bbox="903 701 1102 725">Default Pattern Switch</td> <td data-bbox="1118 701 1145 725">B8</td> <td data-bbox="1326 701 1342 725">0</td> </tr> <tr> <td data-bbox="903 723 1086 748">Default Font Number</td> <td data-bbox="1102 723 1278 748">C5*1000+C2*100+C3</td> <td data-bbox="1294 723 1385 748">00000</td> </tr> </table> <p data-bbox="347 752 512 777">Installed Options</p> <table data-bbox="304 775 708 1039"> <tr><td data-bbox="304 775 539 799">(11) Document Processor</td><td data-bbox="596 775 671 799">Installed</td></tr> <tr><td data-bbox="304 797 485 822">(12) Paper feeder 2</td><td data-bbox="596 797 671 822">Installed</td></tr> <tr><td data-bbox="304 819 485 844">(13) Paper feeder 3</td><td data-bbox="596 819 708 844">Not Installed</td></tr> <tr><td data-bbox="304 842 421 866">(14) Finisher</td><td data-bbox="596 842 708 866">500-Finisher</td></tr> <tr><td data-bbox="304 864 587 889">(15) Card Authentication Kit (B)</td><td data-bbox="596 864 671 889">Installed</td></tr> <tr><td data-bbox="304 887 523 911">(16) Internet FAX Kit (A)</td><td data-bbox="596 887 671 911">Installed</td></tr> <tr><td data-bbox="304 909 485 934">(17) Security Kit (E)</td><td data-bbox="596 909 671 934">Installed</td></tr> <tr><td data-bbox="347 931 533 956">Data Security Kit (E)</td><td data-bbox="596 931 671 956"></td></tr> <tr><td data-bbox="304 954 411 978">(18) UG-33</td><td data-bbox="596 954 671 978">Installed</td></tr> <tr><td data-bbox="304 976 485 1001">(19) USB Keyboard</td><td data-bbox="596 976 692 1001">Connected</td></tr> <tr><td data-bbox="304 999 533 1023">(20) USB Keyboard Type</td><td data-bbox="596 999 692 1023">US-English</td></tr> </table> <p data-bbox="347 1115 496 1140">Print Coverage</p> <table data-bbox="304 1137 836 1621"> <tr> <td data-bbox="304 1137 485 1162">(21) Average(%)</td> <td data-bbox="512 1137 836 1162">/ Usage Page(A4/Letter Conversion)</td> </tr> <tr> <td colspan="2" data-bbox="304 1160 395 1184">(22) Total</td> </tr> <tr> <td data-bbox="360 1182 432 1207">K: 1.10</td> <td data-bbox="512 1182 624 1207">/ 1111111.11</td> </tr> <tr> <td data-bbox="360 1205 432 1229">C: 2.20</td> <td data-bbox="512 1205 624 1229">/ 2222222.22</td> </tr> <tr> <td data-bbox="360 1227 432 1252">M: 3.30</td> <td data-bbox="512 1227 624 1252">/ 3333333.33</td> </tr> <tr> <td data-bbox="360 1249 432 1274">Y: 4.40</td> <td data-bbox="512 1249 624 1274">/ 4444444.44</td> </tr> <tr> <td colspan="2" data-bbox="304 1283 400 1308">(23) Copy</td> </tr> <tr> <td data-bbox="360 1305 432 1330">K: 1.10</td> <td data-bbox="512 1305 624 1330">/ 1111111.11</td> </tr> <tr> <td data-bbox="360 1328 432 1352">C: 2.20</td> <td data-bbox="512 1328 624 1352">/ 2222222.22</td> </tr> <tr> <td data-bbox="360 1350 432 1375">M: 3.30</td> <td data-bbox="512 1350 624 1375">/ 3333333.33</td> </tr> <tr> <td data-bbox="360 1373 432 1397">Y: 4.40</td> <td data-bbox="512 1373 624 1397">/ 4444444.44</td> </tr> <tr> <td colspan="2" data-bbox="903 1301 1342 1326">e-MPS error control Y6 0</td> </tr> <tr> <td colspan="2" data-bbox="903 1373 986 1397">RP Code</td> </tr> <tr> <td data-bbox="304 1406 411 1431">(24) Printer</td> <td data-bbox="863 1406 1050 1431">(34) 1234 5678 9012</td> </tr> <tr> <td data-bbox="360 1429 432 1453">K: 1.10</td> <td data-bbox="863 1429 1050 1453">(35) 5678 9012 3456</td> </tr> <tr> <td data-bbox="360 1451 432 1476">C: 2.20</td> <td data-bbox="863 1451 1050 1476">(36) 9012 3456 7890</td> </tr> <tr> <td data-bbox="360 1473 432 1498">M: 3.30</td> <td data-bbox="863 1473 1050 1498">(37) 3456 7890 1234</td> </tr> <tr> <td data-bbox="360 1496 432 1520">Y: 4.40</td> <td data-bbox="512 1496 624 1520">/ 4444444.44</td> </tr> <tr> <td colspan="2" data-bbox="304 1529 395 1554">(25) FAX</td> </tr> <tr> <td data-bbox="360 1552 432 1576">K: 1.10</td> <td data-bbox="512 1552 624 1576">/ 1111111.11</td> </tr> <tr> <td data-bbox="304 1574 501 1599">(26) Period</td> <td data-bbox="512 1574 810 1599">(27/10/2010 - 03/11/2010 08:40)</td> </tr> <tr> <td data-bbox="304 1597 767 1621">(27) Last Page K/C/M/Y(%)</td> <td data-bbox="512 1597 767 1621">1.00 / 2.22 / 3.33 / 4.44</td> </tr> </table> <p data-bbox="831 1742 847 1767">1</p> <p data-bbox="1118 1742 1378 1767">(6) [XXXXXXXXXXXXXXXXXXXX]</p> </div>	Memory status		(7) Total Size	2.0 GB	Time		(8) Local Time Zone	+01:00 Amsterdam	(9) Date and Time	27/10/2010 12:00	(10) Time Server	10.183.53.13	(28) FAX Information Slot1/Slot2		(29) Rings (Normal)	3	(30) Rings (FAX/TEL)	3	(31) Rings (TAD)	3	(32) Option DIMM Size	16 MB	(33) FRPO Status			Default Pattern Switch	B8	0	Default Font Number	C5*1000+C2*100+C3	00000	(11) Document Processor	Installed	(12) Paper feeder 2	Installed	(13) Paper feeder 3	Not Installed	(14) Finisher	500-Finisher	(15) Card Authentication Kit (B)	Installed	(16) Internet FAX Kit (A)	Installed	(17) Security Kit (E)	Installed	Data Security Kit (E)		(18) UG-33	Installed	(19) USB Keyboard	Connected	(20) USB Keyboard Type	US-English	(21) Average(%)	/ Usage Page(A4/Letter Conversion)	(22) Total		K: 1.10	/ 1111111.11	C: 2.20	/ 2222222.22	M: 3.30	/ 3333333.33	Y: 4.40	/ 4444444.44	(23) Copy		K: 1.10	/ 1111111.11	C: 2.20	/ 2222222.22	M: 3.30	/ 3333333.33	Y: 4.40	/ 4444444.44	e-MPS error control Y6 0		RP Code		(24) Printer	(34) 1234 5678 9012	K: 1.10	(35) 5678 9012 3456	C: 2.20	(36) 9012 3456 7890	M: 3.30	(37) 3456 7890 1234	Y: 4.40	/ 4444444.44	(25) FAX		K: 1.10	/ 1111111.11	(26) Period	(27/10/2010 - 03/11/2010 08:40)	(27) Last Page K/C/M/Y(%)	1.00 / 2.22 / 3.33 / 4.44
Memory status																																																																																																		
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(26) Period	(27/10/2010 - 03/11/2010 08:40)																																																																																																	
(27) Last Page K/C/M/Y(%)	1.00 / 2.22 / 3.33 / 4.44																																																																																																	

Figure 1-3-2

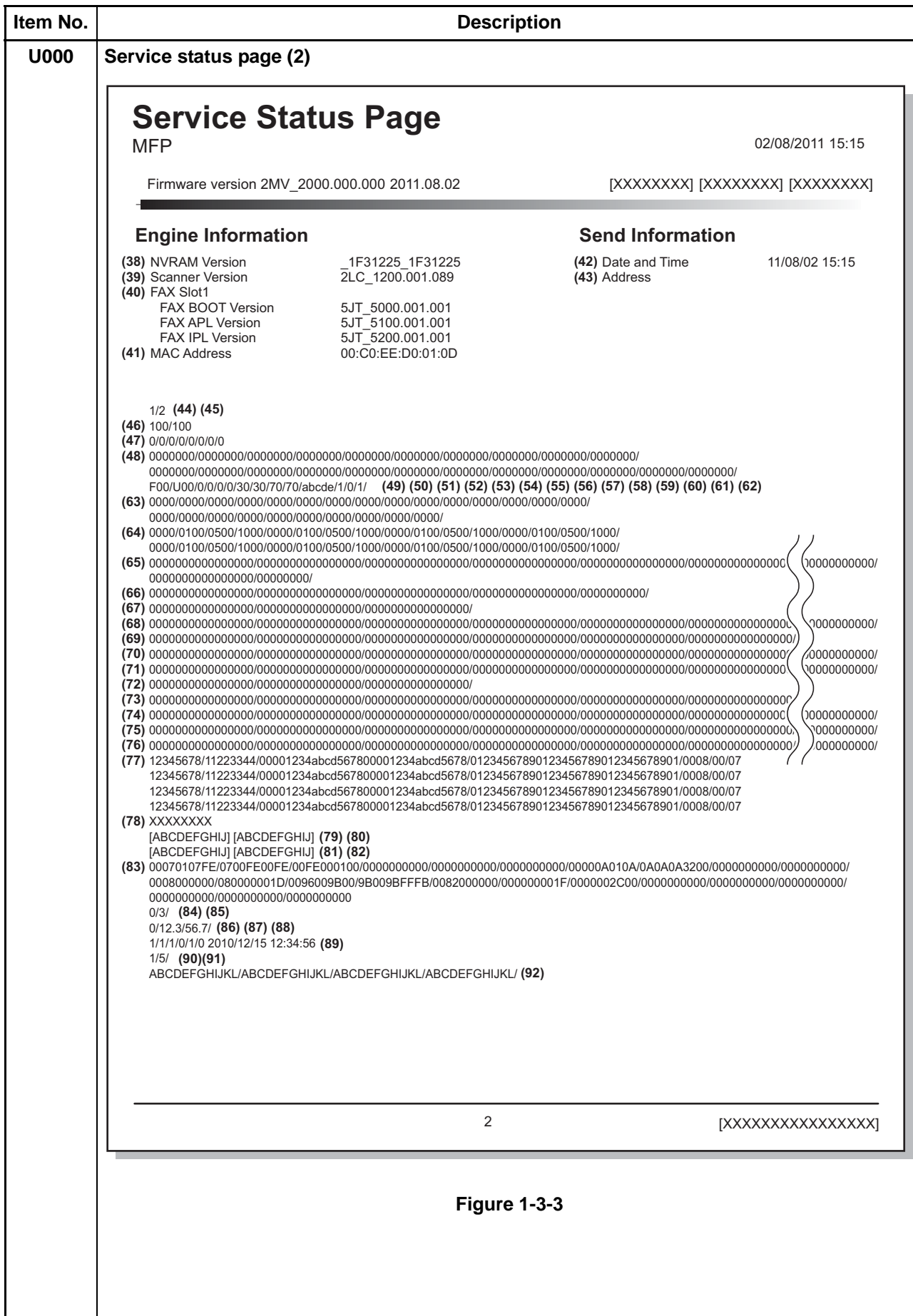


Figure 1-3-3

Item No.	Description		
U000	Detail of service status page		
	No.	Description	Supplement
	(1)	Firmware version	-
	(2)	System date	-
	(3)	Engine soft version	-
	(4)	Engine boot version	-
	(5)	Operation panel mask version	-
	(6)	Machine serial number	-
	(7)	Total memory size	-
	(8)	Local time zone	-
	(9)	Report output date	Day/Month/Year hour:minute
	(10)	NTP server name	-
	(11)	Presence or absence of the document processor	Installed/Not installed
	(12)	Presence or absence of the paper feeder	Installed/Not installed
	(13)	Presence or absence of the side feeder	Installed/Not installed
	(14)	Presence or absence of the finisher	500-sheet finisher/Not Installed
	(15)	Presence or absence of the IC card authentication kit	Installed/Not Installed/Trial
	(16)	Presence or absence of the internet fax kit	Installed/Not Installed
	(17)	Presence or absence of the data security kit	Installed/Not Installed
	(18)	Presence or absence of the UG-33	Installed/Not Installed
	(19)	Presence or absence of the USB keyboard	Connected/Not connected
	(20)	USB keyboard setting display	US-English/US-English with Euro/German/French
	(21)	Page of relation to the A4/Letter	* :Print Coverage provides a close-matching reference of toner consumption and will not match with the actual toner consumption.
	(22)	Average coverage for total	Black/Cyan/Magenta/Yellow
	(23)	Average coverage for copy	Black/Cyan/Magenta/Yellow
	(24)	Average coverage for printer	Black/Cyan/Magenta/Yellow
(25)	Average coverage for fax	Black/Cyan/Magenta/Yellow	

Item No.	Description		
U000	No.	Description	Supplement
	(26)	Cleared date and output date	-
	(27)	Coverage on the final output page	-
	(28)	Fax kit information	This item is printed only when the fax kit is installed.
	(29)	Number of rings	0 to 15
	(30)	Number of rings before automatic switching	0 to 15
	(31)	Number of rings before connecting to answering machine	0 to 15
	(32)	Optional DIMM size	-
	(33)	FRPO setting	-
	(34)	RP code	Code the engine software version and the date of update.
	(35)	RP code	Code the main software version and the date of update.
	(36)	RP code	Code the engine software version and the date of the previous update.
	(37)	RP code	Code the main software version and the date of the previous update.
	(38)	NV RAM version	<p>_ 1F3 1225 _ 1F3 1225 (a) (b) (c) (d) (e) (f)</p> <p>(a) Consistency of the present software version and the database _ (underscore): OK * (Asterisk): NG</p> <p>(b) Database version (c) The oldest time stamp of database version (d) Consistency of the present software version and the ME firmware version _ (underscore): OK * (Asterisk): NG</p> <p>(e) ME firmware version (f) The oldest time stamp of the ME database version</p> <p>Normal if (a) and (d) are underscored, and (b) and (e) are identical with (c) and (f).</p>
	(39)	Scanner firmware version	-
	(40)	Fax firmware version	This item is printed only when the fax kit is installed.
(41)	Mac address	-	

Item No.	Description		
U000	No.	Description	Supplement
	(42)	The last sent date and time	-
	(43)	Transmission address	-
	(44)	Destination information	-
	(45)	Area information	-
	(46)	Margin settings	Top margin/Left margin
	(47)	Margin/Page length/Page width settings	Top margin integer part/Top margin decimal part/ Left margin integer part/Left margin decimal part/ Page length integer part/Page length decimal part/ Page width integer part/Page width decimal part
	(48)	Life counter (The first line)	Machine life/MP tray/Cassette 1/Cassette 2/ Cassette 3/Cassette 4/Cassette 5/Cassette 6/ Cassette 7/Duplex
		Life counter (The second line)	Drum unit K/Drum unit C/Drum unit M/Drum unit Y/ Transfer belt unit/Developer unit K/ Developer unit C/Developer unit M/ Developer unit Y/Maintenance kit A/ Maintenance kit B/Maintenance kit C
	(49)	Panel lock information	0: Off/1: Partial lock/2: Full lock
	(50)	USB information	U00: Not installed/U01: Full speed/U02: Hi speed
	(51)	Paper handling information	0: Paper source unit select/1: Paper source unit
	(52)	Color printing double count mode	0: All single counts 1: A3, Single count, Less than 420 mm (length) 2: Legal, Single count, 356 mm or less (length) 3: Folio, Single count, Less than 330 mm (length)
	(53)	Black and white printing double count mode	0: All single counts 1: A3, Single count, Less than 420 mm (length) 2: Legal, Single count, 356 mm or less (length) 3: Folio, Single count, Less than 330 mm (length)
	(54)	Billing counting timing	-
	(55)	Temperature (machine inside)	-
	(56)	Temperature (machine outside)	-
	(57)	Relative humidity (machine outside)	-
	(58)	Humidity (machine inside)	-
	(59)	Fixed assets number	-
	(60)	Job end judgment time-out time	-
	(61)	Job end detection mode	-
	(62)	Prescribe environment reset	0: Off 1: On

Item No.	Description		
U000	No.	Description	Supplement
	(63)	Media type attributes 1 to 28 (Not used: 18, 19, 20) * : For details on settings, refer to MDAT command in "Prescribe Commands Reference Manual.	Weight settings Fuser settings 0: Light 0: High 1: Normal 1 1: Middle 2: Normal 2 2: Low 3: Normal 3 3: Vellum 4: Heavy 1 Duplex settings 5: Heavy 2 0: Disable 6: Heavy 3 1: Enable 7: Extra Heavy
	(64)	Calibration information	Black/Cyan/Magenta/Yellow
	(65)	Calibration information	-
	(66)		
	(67)	Calibration information	-
	(68)	Calibration information	-
	(69)	Calibration information	-
	(70)	Calibration information	-
	(71)	Calibration information	-
	(72)		
	(73)		-
	(74)		-
	(75)	Calibration information	-
	(76)	Calibration information	-
	(77)	RFID information	-
	(78)	RFID reader/writer version information	-
	(79)	Color table version for printer	-
	(80)	Color table 2 version for printer	-
	(81)	Color table version for copy	-
	(82)	Color table 2 version for copy	-
	(83)	Maintenance information	-
	(84)	Altitude	0: Standard 1: High altitude 1 2: High altitude 2
	(85)	Charger roller correction	1 to 5
	(86)	Configuring toner coverage counters	0: Full-color count display 1: Color coverage count display

Item No.	Description																						
U000	No.	Description	Supplement																				
	(87)	Low coverage setting	0.1 to 100.0																				
	(88)	Middle coverage setting	0.1 to 100.0																				
	(89)	Data Sanitization information	-																				
	(90)	Toner low setting	0: Enabled 1: Disabled																				
	(91)	Toner low detection level	0 to 100 (%)																				
	(92)	Drum serial number	Black/Cyan/Magenta/Yellow																				
		Code conversion <table border="1" data-bbox="526 728 1212 828"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td><td>E</td><td>F</td><td>G</td><td>H</td><td>I</td><td>J</td> </tr> <tr> <td>0</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> </table>		A	B	C	D	E	F	G	H	I	J	0	1	2	3	4	5	6	7	8	9
	A	B	C	D	E	F	G	H	I	J													
	0	1	2	3	4	5	6	7	8	9													

Item No.	Description												
U001	<p>Exiting the maintenance mode</p> <p>Description Exits the maintenance mode and returns to the normal copy mode.</p> <p>Purpose To exit the maintenance mode.</p> <p>Method Press the start key. The normal copy mode is entered.</p>												
U002	<p>Setting the factory default data</p> <p>Description Restores the machine conditions to the factory default settings.</p> <p>Purpose To move the mirror frame of the scanner to the position for transport</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Mode1(All)]. 3. Press the start key. The mirror frame of the scanner returns to the position for transport. 4. Turn the main power switch off and on. <p>* : An error code is displayed in case of an initialization error. When errors occurred, turn main power switch off then on, and execute initialization using maintenance item U002.</p> <p>Error codes</p> <table border="1" data-bbox="336 1205 1399 1494"> <thead> <tr> <th data-bbox="336 1205 639 1256">Codes</th> <th data-bbox="639 1205 1399 1256">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1256 639 1308">0001</td> <td data-bbox="639 1256 1399 1308">Entity error</td> </tr> <tr> <td data-bbox="336 1308 639 1359">0002</td> <td data-bbox="639 1308 1399 1359">Controller error</td> </tr> <tr> <td data-bbox="336 1359 639 1411">0003</td> <td data-bbox="639 1359 1399 1411">OS error</td> </tr> <tr> <td data-bbox="336 1411 639 1462">0020</td> <td data-bbox="639 1411 1399 1462">Engine error</td> </tr> <tr> <td data-bbox="336 1462 639 1494">0040</td> <td data-bbox="639 1462 1399 1494">Scanner error</td> </tr> </tbody> </table>	Codes	Description	0001	Entity error	0002	Controller error	0003	OS error	0020	Engine error	0040	Scanner error
Codes	Description												
0001	Entity error												
0002	Controller error												
0003	OS error												
0020	Engine error												
0040	Scanner error												

Item No.	Description										
U003	<p>Setting the service telephone number</p> <p>Description Sets the telephone number to be displayed when a service call code is detected.</p> <p>Purpose To set the telephone number to call service when installing the machine.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. The keys to enter the number are displayed on the touch panel. 2. Enter a telephone number (up to 15 digits). 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>										
U004	<p>Setting the machine number</p> <p>Description Sets or displays the machine number.</p> <p>Purpose To check or set the machine number.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. If the machine serial number of engine PWB matches with that of main PWB <table border="1" data-bbox="336 1167 1401 1261"> <thead> <tr> <th data-bbox="336 1167 641 1211">Display</th> <th data-bbox="641 1167 1401 1211">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1211 641 1261">Machine No.</td> <td data-bbox="641 1211 1401 1261">Displays the machine serial number</td> </tr> </tbody> </table> <p>If the machine serial number of engine PWB does not match with that of main PWB</p> <table border="1" data-bbox="336 1319 1401 1462"> <thead> <tr> <th data-bbox="336 1319 641 1364">Display</th> <th data-bbox="641 1319 1401 1364">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1364 641 1411">Machine No.(Main)</td> <td data-bbox="641 1364 1401 1411">Displays the machine serial number of main</td> </tr> <tr> <td data-bbox="336 1411 641 1462">Machine No.(Eng)</td> <td data-bbox="641 1411 1401 1462">Displays the machine serial number of engine</td> </tr> </tbody> </table> <p>Setting Carry out if the machine serial number does not match.</p> <ol style="list-style-type: none"> 1. Select [Execute]. 2. Press the start key. Writing of serial No. starts. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Machine No.	Displays the machine serial number	Display	Description	Machine No.(Main)	Displays the machine serial number of main	Machine No.(Eng)	Displays the machine serial number of engine
Display	Description										
Machine No.	Displays the machine serial number										
Display	Description										
Machine No.(Main)	Displays the machine serial number of main										
Machine No.(Eng)	Displays the machine serial number of engine										

Item No.	Description								
U010	<p data-bbox="288 244 715 271">Setting the maintenance mode ID</p> <p data-bbox="288 315 440 342">Description</p> <p data-bbox="288 349 667 376">Sets the maintenance mode ID.</p> <p data-bbox="288 383 400 409">Purpose</p> <p data-bbox="288 416 850 443">Modify maintenance mode ID for more security.</p> <p data-bbox="288 488 387 515">Method</p> <p data-bbox="308 521 564 548">1. Press the start key.</p> <table border="1" data-bbox="336 566 1401 757"> <thead> <tr> <th data-bbox="336 566 639 611">Display</th> <th data-bbox="639 566 1401 611">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 611 639 656">New ID</td> <td data-bbox="639 611 1401 656">Enter a new 8-digit ID</td> </tr> <tr> <td data-bbox="336 656 639 701">New ID(Reconfirm)</td> <td data-bbox="639 656 1401 701">Enter a new 8-digit ID (to confirm)</td> </tr> <tr> <td data-bbox="336 701 639 745">Initialize</td> <td data-bbox="639 701 1401 745">Initialize the ID</td> </tr> </tbody> </table> <p data-bbox="288 801 384 828">Setting</p> <p data-bbox="308 835 1289 1003">1. Select [New ID]. 2. Enter a new 8-digit ID on ten keys (0 – 9, *, #). * and # are mandatory to contain. 3. Select [New ID(Reconfirm)]. 4. Enter a new 8-digit ID on ten keys (0 – 9, *, #). 5. Press the start key. The setting is set.</p> <p data-bbox="288 1048 528 1075">Method: [Initialize]</p> <p data-bbox="308 1081 751 1144">1. Select [Initialize]. 2. Press the start key. ID is initialized.</p> <p data-bbox="288 1189 440 1216">Completion</p> <p data-bbox="288 1223 1257 1249">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	New ID	Enter a new 8-digit ID	New ID(Reconfirm)	Enter a new 8-digit ID (to confirm)	Initialize	Initialize the ID
Display	Description								
New ID	Enter a new 8-digit ID								
New ID(Reconfirm)	Enter a new 8-digit ID (to confirm)								
Initialize	Initialize the ID								

Item No.	Description																																																		
U019	<p data-bbox="288 241 707 275">Displaying the firmware version</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 970 374">Displays the part number of the ROM fitted to each PWB.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1238 443">To check the part number or to decide, if the newest version of ROM is installed.</p> <p data-bbox="288 486 387 515">Method</p> <ol data-bbox="304 519 954 584" style="list-style-type: none"> 1. Press the start key. The ROM version are displayed. 2. Change the screen using the cursor up/down keys. <table border="1" data-bbox="336 595 1399 1794"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr><td>Main</td><td>Main ROM</td></tr> <tr><td>MMI</td><td>Operation ROM</td></tr> <tr><td>Browser</td><td>Browser ROM</td></tr> <tr><td>Engine</td><td>Engine ROM</td></tr> <tr><td>Engine Boot</td><td>Engine booting</td></tr> <tr><td>Scanner</td><td>Scanner ROM</td></tr> <tr><td>Scanner Boot</td><td>Scanner booting</td></tr> <tr><td>RFID</td><td>RFID ROM</td></tr> <tr><td>IH CPU</td><td>IH CPU ROM</td></tr> <tr><td>IH CPU Boot</td><td>IH CPU booting</td></tr> <tr><td>IO CPU</td><td>IO CPU ROM</td></tr> <tr><td>IO CPU Boot</td><td>IO CPU booting</td></tr> <tr><td>LSU CPU</td><td>MOTOR CPU ROM</td></tr> <tr><td>LSU CPU Boot</td><td>MOTOR CPU booting</td></tr> <tr><td>Video CPU</td><td>Video CPU ROM</td></tr> <tr><td>Video CPU Boot</td><td>Video CPU booting</td></tr> <tr><td>Dictionary</td><td>-</td></tr> <tr><td>Option Language</td><td>Optional language ROM</td></tr> <tr><td>PDF1.7 Resource</td><td>PDF1.7 resource ROM</td></tr> <tr><td>Solution Framework</td><td>Framework ROM</td></tr> <tr><td>Color Table1(Copy)</td><td>Color table 1 (copy) ROM</td></tr> <tr><td>Color Table2(Copy)</td><td>Color table 2 (copy) ROM</td></tr> <tr><td>Color Table1(Prn)</td><td>Color table 1 (printer) ROM</td></tr> <tr><td>Color Table2(Prn)</td><td>Color table 2 (printer) ROM</td></tr> </tbody> </table>	Display	Description	Main	Main ROM	MMI	Operation ROM	Browser	Browser ROM	Engine	Engine ROM	Engine Boot	Engine booting	Scanner	Scanner ROM	Scanner Boot	Scanner booting	RFID	RFID ROM	IH CPU	IH CPU ROM	IH CPU Boot	IH CPU booting	IO CPU	IO CPU ROM	IO CPU Boot	IO CPU booting	LSU CPU	MOTOR CPU ROM	LSU CPU Boot	MOTOR CPU booting	Video CPU	Video CPU ROM	Video CPU Boot	Video CPU booting	Dictionary	-	Option Language	Optional language ROM	PDF1.7 Resource	PDF1.7 resource ROM	Solution Framework	Framework ROM	Color Table1(Copy)	Color table 1 (copy) ROM	Color Table2(Copy)	Color table 2 (copy) ROM	Color Table1(Prn)	Color table 1 (printer) ROM	Color Table2(Prn)	Color table 2 (printer) ROM
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Item No.	Description			
U019	<table border="1"> <thead> <tr> <th data-bbox="335 286 641 331">Display</th> <th data-bbox="641 286 1401 331">Description</th> </tr> </thead> </table>		Display	Description
	Display	Description		
	DP	Document processor ROM		
	DP Boot	Document processor booting		
	PF	Paper feeder ROM		
	PF Boot	Paper feeder booting		
	AK	Bridge ROM		
	AK Boot	Bridge booting		
	DF	Document finisher ROM		
	DF Boot	Document finisher booting		
	Fax APL1	FAX APL1		
	Fax Boot1	FAX boot1		
	Fax IPL1	FAX IPL1		
	Fax APL2	FAX APL2 (multi port)		
	Fax Boot2	FAX boot (multi port)		
	Fax IPL2	FAX IPL2 (multi port)		
	Application Name 01	Installed application name		
	Application Name 02	Installed application name		
	Application Name 03	Installed application name		
	Application Name 04	Installed application name		
Application Name 05	Installed application name			
<p>Completion Press the stop key. The screen for selecting a maintenance item No. is display.</p>				

Item No.	Description										
U021	<p data-bbox="287 241 534 275">Memory initializing</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 347 1423 443">Initializes all settings, except those pertinent to the type of machine, namely each counter, service call history and mode setting. Also initializes backup RAM according to region specification selected in maintenance item U252 Setting the destination.</p> <p data-bbox="287 454 399 488">Purpose</p> <p data-bbox="287 488 922 521">To return the machine settings to their factory default.</p> <p data-bbox="287 555 391 589">Method</p> <ol data-bbox="303 589 1380 757" style="list-style-type: none"> 1. Press the start key. 2. Select [Execute]. 3. Press the start key. All data other than that for adjustments due to variations between machines is initialized based on the destination setting. 4. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="335 768 1061 801">* : An error code is displayed in case of an initialization error.</p> <p data-bbox="367 801 1423 857">When errors occurred, turn main power switch off then on, and execute initialization using maintenance item U021.</p> <p data-bbox="335 902 486 936">Error codes</p> <table border="1" data-bbox="335 947 1401 1182"> <thead> <tr> <th data-bbox="343 947 641 992">Codes</th> <th data-bbox="641 947 1401 992">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 992 641 1037">0001</td> <td data-bbox="641 992 1401 1037">Entity error</td> </tr> <tr> <td data-bbox="343 1037 641 1081">0002</td> <td data-bbox="641 1037 1401 1081">Controller error</td> </tr> <tr> <td data-bbox="343 1081 641 1126">0020</td> <td data-bbox="641 1081 1401 1126">Engine error</td> </tr> <tr> <td data-bbox="343 1126 641 1182">0040</td> <td data-bbox="641 1126 1401 1182">Scanner error</td> </tr> </tbody> </table>	Codes	Description	0001	Entity error	0002	Controller error	0020	Engine error	0040	Scanner error
Codes	Description										
0001	Entity error										
0002	Controller error										
0020	Engine error										
0040	Scanner error										

Item No.	Description						
U024	<p>HDD formatting</p> <p>Description Initializes the hard disk.</p> <p>Purpose To initialize the hard disk when replacing the hard disk after shipping.</p> <p>Caution In addition, the following settings are also initialized by initializing the hard disk. System menu (user login administration, job accounting, address book, one-touch keys and document box etc.), shortcuts and panel programs When fully formatted, the following pre-installed software are removed. Option language, PDF1.7 resource, FMU, weekly timer, color table</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 801 1401 949"> <thead> <tr> <th data-bbox="336 801 641 853">Display</th> <th data-bbox="641 801 1401 853">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 853 641 898">Full</td> <td data-bbox="641 853 1401 898">Full format</td> </tr> <tr> <td data-bbox="336 898 641 949">Data</td> <td data-bbox="641 898 1401 949">Data format (the application software are retained)</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 3. Press [Execute]. 4. Press the start key to initialize the hard disk. 5. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. 	Display	Description	Full	Full format	Data	Data format (the application software are retained)
Display	Description						
Full	Full format						
Data	Data format (the application software are retained)						

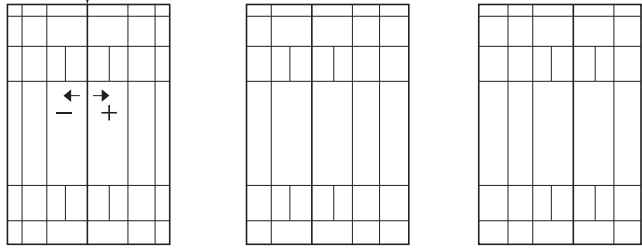
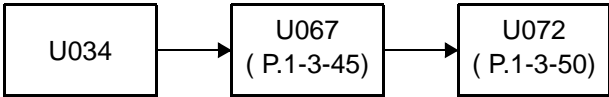
Item No.	Description																				
U030	<p data-bbox="287 241 766 275">Checking the operation of the motors</p> <p data-bbox="287 309 438 342">Description Drives each motor.</p> <p data-bbox="287 376 399 409">Purpose To check the operation of each motor.</p> <p data-bbox="287 488 391 521">Method</p> <ol data-bbox="303 521 813 622" style="list-style-type: none"> 1. Press the start key. 2. Select the motor to be operated. 3. Press the start key. The operation starts. <table border="1" data-bbox="335 633 1396 1115"> <thead> <tr> <th data-bbox="343 633 638 678">Display</th> <th data-bbox="638 633 1388 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 678 638 723">Feed</td> <td data-bbox="638 678 1388 723">Conveying motor (CM) is turned on</td> </tr> <tr> <td data-bbox="343 723 638 768">Exit(CW)</td> <td data-bbox="638 723 1388 768">Eject motor (EM) is turned on clockwise</td> </tr> <tr> <td data-bbox="343 768 638 813">Exit(CCW)</td> <td data-bbox="638 768 1388 813">Eject motor (EM) is turned on counterclockwise</td> </tr> <tr> <td data-bbox="343 813 638 857">Drum K</td> <td data-bbox="638 813 1388 857">Drum motor K (DRM-K) is turned on</td> </tr> <tr> <td data-bbox="343 857 638 902">Drum COL</td> <td data-bbox="638 857 1388 902">Drum motor YCM (DRM-YCM) is turned on</td> </tr> <tr> <td data-bbox="343 902 638 947">DLP K(CW)</td> <td data-bbox="638 902 1388 947">DLP motor K (DEVM-K) is turned on clockwise</td> </tr> <tr> <td data-bbox="343 947 638 992">DLP K(CCW)</td> <td data-bbox="638 947 1388 992">DLP motor K (DEVM-K) is turned on counterclockwise</td> </tr> <tr> <td data-bbox="343 992 638 1037">DLP COL(CW)</td> <td data-bbox="638 992 1388 1037">DLP motor YCM (DEVM-YCM) is turned on clockwise</td> </tr> <tr> <td data-bbox="343 1037 638 1081">DLP COL(CCW)</td> <td data-bbox="638 1037 1388 1081">DLP motor YCM (DEVM-YCM) is turned on counterclockwise</td> </tr> </tbody> </table> <ol data-bbox="303 1137 782 1171" style="list-style-type: none"> 4. To stop operation, press the stop key. <p data-bbox="287 1205 438 1238">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Feed	Conveying motor (CM) is turned on	Exit(CW)	Eject motor (EM) is turned on clockwise	Exit(CCW)	Eject motor (EM) is turned on counterclockwise	Drum K	Drum motor K (DRM-K) is turned on	Drum COL	Drum motor YCM (DRM-YCM) is turned on	DLP K(CW)	DLP motor K (DEVM-K) is turned on clockwise	DLP K(CCW)	DLP motor K (DEVM-K) is turned on counterclockwise	DLP COL(CW)	DLP motor YCM (DEVM-YCM) is turned on clockwise	DLP COL(CCW)	DLP motor YCM (DEVM-YCM) is turned on counterclockwise
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DLP COL(CCW)	DLP motor YCM (DEVM-YCM) is turned on counterclockwise																				

Item No.	Description																				
U031	<p data-bbox="290 241 960 275">Checking switches and sensors for paper conveying</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 1302 378">Displays the on-off status of each paper detection switch or sensor on the paper path.</p> <p data-bbox="290 380 400 414">Purpose</p> <p data-bbox="290 416 1177 450">To check if the switches and sensors for paper conveying operate correctly.</p> <p data-bbox="290 483 387 517">Method</p> <ol data-bbox="306 519 1134 584" style="list-style-type: none"> <li data-bbox="306 519 564 553">1. Press the start key. <li data-bbox="306 555 1134 584">2. Turn each switch or sensor on and off manually to check the status. <p data-bbox="336 586 1402 651">When a switch or sensor is detected to be in the ON position, the display for that switch or sensor will be "1".</p> <table border="1" data-bbox="336 667 1399 1144"> <thead> <tr> <th data-bbox="336 667 639 712">Display</th> <th data-bbox="639 667 1399 712">Switches and sensors</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 639 757">Regist</td> <td data-bbox="639 712 1399 757">Registration sensor (RS)</td> </tr> <tr> <td data-bbox="336 757 639 801">Fuser</td> <td data-bbox="639 757 1399 801">Fuser pre sensor (FUPS)</td> </tr> <tr> <td data-bbox="336 801 639 846">Duplex</td> <td data-bbox="639 801 1399 846">Duplex sensor (DUS)</td> </tr> <tr> <td data-bbox="336 846 639 891">Feed2</td> <td data-bbox="639 846 1399 891">Feed sensor 2 (FS2)</td> </tr> <tr> <td data-bbox="336 891 639 936">FeedDown Tray Full</td> <td data-bbox="639 891 1399 936">Paper full sensor (PFS)</td> </tr> <tr> <td data-bbox="336 936 639 981">Job Separator Full</td> <td data-bbox="639 936 1399 981">JOB paper full sensor (JPFS)</td> </tr> <tr> <td data-bbox="336 981 639 1025">Bridge Exit</td> <td data-bbox="639 981 1399 1025">Bridge eject sensor (BRES)</td> </tr> <tr> <td data-bbox="336 1025 639 1070">Fuser Jam</td> <td data-bbox="639 1025 1399 1070">Eject sensor (ES)</td> </tr> <tr> <td data-bbox="336 1070 639 1115">Feed</td> <td data-bbox="639 1070 1399 1115">Feed sensor (FS)</td> </tr> </tbody> </table> <p data-bbox="290 1205 440 1238">Completion</p> <p data-bbox="290 1240 1254 1274">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Switches and sensors	Regist	Registration sensor (RS)	Fuser	Fuser pre sensor (FUPS)	Duplex	Duplex sensor (DUS)	Feed2	Feed sensor 2 (FS2)	FeedDown Tray Full	Paper full sensor (PFS)	Job Separator Full	JOB paper full sensor (JPFS)	Bridge Exit	Bridge eject sensor (BRES)	Fuser Jam	Eject sensor (ES)	Feed	Feed sensor (FS)
Display	Switches and sensors																				
Regist	Registration sensor (RS)																				
Fuser	Fuser pre sensor (FUPS)																				
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Feed	Feed sensor (FS)																				

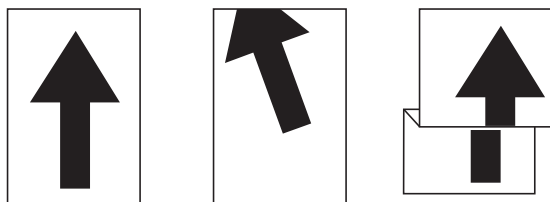
Item No.	Description														
U032	<p>Checking the operation of the clutches</p> <p>Description Turns each clutch on.</p> <p>Purpose To check the operation of each clutch.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the clutch to be operated. 3. Press the start key. The operation starts. <table border="1" data-bbox="336 631 1401 967"> <thead> <tr> <th data-bbox="336 631 641 676">Display</th> <th data-bbox="641 631 1401 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 641 721">Feed</td> <td data-bbox="641 676 1401 721">Paper feed clutch 1 (PFCL1) is turned on</td> </tr> <tr> <td data-bbox="336 721 641 766">Regist</td> <td data-bbox="641 721 1401 766">Registration clutch (RCL) is turned on</td> </tr> <tr> <td data-bbox="336 766 641 810">Duplex</td> <td data-bbox="641 766 1401 810">Duplex clutch (DUCL) is turned on</td> </tr> <tr> <td data-bbox="336 810 641 855">Middle</td> <td data-bbox="641 810 1401 855">Middle clutch (MCL) is turned on</td> </tr> <tr> <td data-bbox="336 855 641 900">DLP</td> <td data-bbox="641 855 1401 900">Developer stop clutch (DEVSCCL) is turned on</td> </tr> <tr> <td data-bbox="336 900 641 967">Feed2</td> <td data-bbox="641 900 1401 967">Paper feed clutch 2 (PFCL2) is turned on</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 4. Press the stop key. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Feed	Paper feed clutch 1 (PFCL1) is turned on	Regist	Registration clutch (RCL) is turned on	Duplex	Duplex clutch (DUCL) is turned on	Middle	Middle clutch (MCL) is turned on	DLP	Developer stop clutch (DEVSCCL) is turned on	Feed2	Paper feed clutch 2 (PFCL2) is turned on
Display	Description														
Feed	Paper feed clutch 1 (PFCL1) is turned on														
Regist	Registration clutch (RCL) is turned on														
Duplex	Duplex clutch (DUCL) is turned on														
Middle	Middle clutch (MCL) is turned on														
DLP	Developer stop clutch (DEVSCCL) is turned on														
Feed2	Paper feed clutch 2 (PFCL2) is turned on														
U033	<p>Checking the operation of the solenoids</p> <p>Description Turns each solenoid on.</p> <p>Purpose To check the operation of each solenoid.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the solenoid to be operated. 3. Press the start key. The operation starts. <table border="1" data-bbox="336 1552 1401 1747"> <thead> <tr> <th data-bbox="336 1552 641 1597">Display</th> <th data-bbox="641 1552 1401 1597">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1597 641 1641">MPT</td> <td data-bbox="641 1597 1401 1641">MP solenoid (MPSOL) is turned on</td> </tr> <tr> <td data-bbox="336 1641 641 1686">Eject</td> <td data-bbox="641 1641 1401 1686">Feedshift solenoid (FSSOL) is turned on</td> </tr> <tr> <td data-bbox="336 1686 641 1747">Power off</td> <td data-bbox="641 1686 1401 1747">Solenoid off</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 4. To stop operation, press the stop key. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	MPT	MP solenoid (MPSOL) is turned on	Eject	Feedshift solenoid (FSSOL) is turned on	Power off	Solenoid off						
Display	Description														
MPT	MP solenoid (MPSOL) is turned on														
Eject	Feedshift solenoid (FSSOL) is turned on														
Power off	Solenoid off														

Item No.	Description																										
U034	<p data-bbox="288 241 683 275">Adjusting the print start timing</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 895 376">Adjusts the leading edge registration or center line.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1425 479">Make the adjustment if there is a regular error between the leading edges of the copy image and original.</p> <p data-bbox="288 483 1401 548">Make the adjustment if there is a regular error between the center lines of the copy image and original.</p> <p data-bbox="288 584 387 613">Method</p> <ol data-bbox="304 618 1278 685" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be adjusted. The screen for executing each item is displayed. <table border="1" data-bbox="336 698 1401 846"> <thead> <tr> <th data-bbox="336 698 639 743">Display</th> <th data-bbox="639 698 1401 743">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 743 639 788">LSU Out Top</td> <td data-bbox="639 743 1401 788">Leading edge registration adjustment</td> </tr> <tr> <td data-bbox="336 788 639 846">LSU Out Left</td> <td data-bbox="639 788 1401 846">Center line adjustment</td> </tr> </tbody> </table> <p data-bbox="288 889 609 920">Adjustment: LSU Out Top</p> <ol data-bbox="304 925 841 1059" style="list-style-type: none"> 1. Press the system menu key. 2. Press the start key to output a test pattern. 3. Press the system menu key. 4. Select the item to be adjusted. <table border="1" data-bbox="336 1072 1401 1404"> <thead> <tr> <th data-bbox="336 1072 528 1151">Display</th> <th data-bbox="528 1072 922 1151">Description</th> <th data-bbox="922 1072 1082 1151">Setting range</th> <th data-bbox="1082 1072 1193 1151">Initial setting</th> <th data-bbox="1193 1072 1401 1151">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1151 528 1240">MPT</td> <td data-bbox="528 1151 922 1240">Paper feed from MP tray (when large size paper is used)</td> <td data-bbox="922 1151 1082 1240">-128 to 127</td> <td data-bbox="1082 1151 1193 1240">41</td> <td data-bbox="1193 1151 1401 1240">0.1 mm</td> </tr> <tr> <td data-bbox="336 1240 528 1330">Cassette</td> <td data-bbox="528 1240 922 1330">Paper feed from cassette (when large size paper is used)</td> <td data-bbox="922 1240 1082 1330">-128 to 127</td> <td data-bbox="1082 1240 1193 1330">41</td> <td data-bbox="1193 1240 1401 1330">0.1 mm</td> </tr> <tr> <td data-bbox="336 1330 528 1404">Duplex</td> <td data-bbox="528 1330 922 1404">Duplex mode (second) (when large size paper is used)</td> <td data-bbox="922 1330 1082 1404">-128 to 127</td> <td data-bbox="1082 1330 1193 1404">41</td> <td data-bbox="1193 1330 1401 1404">0.1 mm</td> </tr> </tbody> </table> <p data-bbox="336 1435 882 1467">Large size: 218 mm or more in width of paper.</p>	Display	Description	LSU Out Top	Leading edge registration adjustment	LSU Out Left	Center line adjustment	Display	Description	Setting range	Initial setting	Change in value per step	MPT	Paper feed from MP tray (when large size paper is used)	-128 to 127	41	0.1 mm	Cassette	Paper feed from cassette (when large size paper is used)	-128 to 127	41	0.1 mm	Duplex	Duplex mode (second) (when large size paper is used)	-128 to 127	41	0.1 mm
Display	Description																										
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Cassette	Paper feed from cassette (when large size paper is used)	-128 to 127	41	0.1 mm																							
Duplex	Duplex mode (second) (when large size paper is used)	-128 to 127	41	0.1 mm																							

Item No.	Description																																			
U034	<p data-bbox="304 241 1340 309">5. Change the setting value using the +/- keys or numeric keys. For output example 1, increase the value. For output example 2, decrease the value.</p> <div data-bbox="367 324 1189 660" style="text-align: center;"> <p data-bbox="367 347 526 436">Leading edge registration (20 ± 1.5 mm)</p> <p data-bbox="550 593 710 622">Correct image</p> <p data-bbox="813 593 933 654">Output example 1</p> <p data-bbox="1045 593 1165 654">Output example 2</p> </div> <p data-bbox="782 683 941 712">Figure 1-3-4</p> <p data-bbox="304 750 766 779">6. Press the start key. The value is set.</p> <p data-bbox="287 851 391 880">Remark</p> <p data-bbox="287 891 1109 920">Changing the larger sizes settings affects those for the smaller sizes.</p> <p data-bbox="287 958 391 987">Caution</p> <p data-bbox="287 999 1404 1059">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="295 1075 901 1176" style="text-align: center;"> <pre> graph LR U034[U034] --> U066[U066 (P.1-3-44)] U066 --> U071[U071 (P.1-3-48)] </pre> </div> <p data-bbox="287 1220 614 1249">Adjustment: LSU Out Left</p> <ol data-bbox="304 1254 837 1388" style="list-style-type: none"> 1. Press the system menu key. 2. Press the start key to output a test pattern. 3. Press the system menu key. 4. Select the item to be adjusted. <table border="1" data-bbox="335 1400 1396 1848"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>MPT</td> <td>Paper feed from MP tray</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> <tr> <td>Cassette1</td> <td>Paper feed from cassette 1</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> <tr> <td>Cassette2</td> <td>Paper feed from cassette 2</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> <tr> <td>Cassette3</td> <td>Paper feed from optional cassette 3</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> <tr> <td>Cassette4</td> <td>Paper feed from optional cassette 4</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> <tr> <td>Duplex</td> <td>Duplex mode (second)</td> <td>-128 to 127</td> <td>0</td> <td>0.1 mm</td> </tr> </tbody> </table>	Display	Description	Setting range	Initial setting	Change in value per step	MPT	Paper feed from MP tray	-128 to 127	0	0.1 mm	Cassette1	Paper feed from cassette 1	-128 to 127	0	0.1 mm	Cassette2	Paper feed from cassette 2	-128 to 127	0	0.1 mm	Cassette3	Paper feed from optional cassette 3	-128 to 127	0	0.1 mm	Cassette4	Paper feed from optional cassette 4	-128 to 127	0	0.1 mm	Duplex	Duplex mode (second)	-128 to 127	0	0.1 mm
Display	Description	Setting range	Initial setting	Change in value per step																																
MPT	Paper feed from MP tray	-128 to 127	0	0.1 mm																																
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Cassette3	Paper feed from optional cassette 3	-128 to 127	0	0.1 mm																																
Cassette4	Paper feed from optional cassette 4	-128 to 127	0	0.1 mm																																
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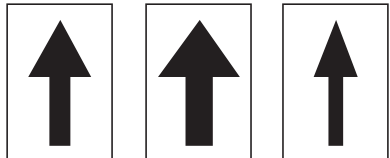
Item No.	Description
U034	<p data-bbox="304 241 1342 309">5. Change the setting value using the +/- keys or numeric keys. For output example 1, increase the value. For output example 2, decrease the value.</p> <div data-bbox="533 331 1187 728" style="text-align: center;"> <p data-bbox="533 331 767 398">Center line of printing (within ± 0.5 mm)</p>  <p data-bbox="549 667 708 696">Correct image</p> <p data-bbox="810 667 927 728">Output example 1</p> <p data-bbox="1043 667 1160 728">Output example 2</p> </div> <p data-bbox="783 748 938 779">Figure 1-3-5</p> <p data-bbox="304 819 767 851">6. Press the start key. The value is set.</p> <p data-bbox="288 891 395 920">Caution</p> <p data-bbox="288 925 1401 992">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="293 1003 903 1099" style="text-align: center;">  <pre> graph LR U034[U034] --> U067["U067 (P.1-3-45)"] U067 --> U072["U072 (P.1-3-50)"] </pre> </div> <p data-bbox="288 1149 443 1178">Completion</p> <p data-bbox="288 1182 1257 1214">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>


Item No.	Description												
U035	<p>Setting the printing area for folio paper</p> <p>Description Changes the printing area for copying on folio paper.</p> <p>Purpose To prevent cropped images on the trailing edge or left/right side of copy paper by setting the actual printing area for folio paper.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. 3. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 667 1401 808"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>Length</td> <td>Length</td> <td>330 to 356 mm</td> <td>330</td> </tr> <tr> <td>Width</td> <td>Width</td> <td>200 to 220 mm</td> <td>210</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 4. Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Length	Length	330 to 356 mm	330	Width	Width	200 to 220 mm	210
Display	Description	Setting range	Initial setting										
Length	Length	330 to 356 mm	330										
Width	Width	200 to 220 mm	210										
U037	<p>Checking the operation of the fan motors</p> <p>Description Drives each fan motor.</p> <p>Purpose To check the operation of each fan motor.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the fan motor to be operated. 3. Press the start key. The operation starts. <table border="1" data-bbox="336 1400 1401 1688"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>All</td> <td>All fan motors are turned on</td> </tr> <tr> <td>Low Power</td> <td>Power source fan motor (PSFM) is turned on</td> </tr> <tr> <td>Container</td> <td>Container / IH coil fan motor (C/IHCFM) is turned on</td> </tr> <tr> <td>LSU Cooling</td> <td>LSU Cooling fan motor (LSUFM) is turned on</td> </tr> <tr> <td>IH Edge</td> <td>IH fan motor (IHFM) is turned on</td> </tr> </tbody> </table> <p>To stop operation, press the stop key.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	All	All fan motors are turned on	Low Power	Power source fan motor (PSFM) is turned on	Container	Container / IH coil fan motor (C/IHCFM) is turned on	LSU Cooling	LSU Cooling fan motor (LSUFM) is turned on	IH Edge	IH fan motor (IHFM) is turned on
Display	Description												
All	All fan motors are turned on												
Low Power	Power source fan motor (PSFM) is turned on												
Container	Container / IH coil fan motor (C/IHCFM) is turned on												
LSU Cooling	LSU Cooling fan motor (LSUFM) is turned on												
IH Edge	IH fan motor (IHFM) is turned on												

Item No.	Description																				
U051	<p data-bbox="287 241 758 275">Adjusting the deflection in the paper</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 981 378">Adjusts the deflection in the paper at the registration roller.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1428 483">Make the adjustment if the leading edge of the copy image is missing or varies randomly, or if the copy paper is Z-folded.</p> <p data-bbox="287 517 438 551">Adjustment</p> <ol data-bbox="303 553 1061 721" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="335 734 1396 974"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>MPT</td> <td>Paper feed from MP tray</td> <td>-30 to 10</td> <td>0</td> </tr> <tr> <td>Cassette</td> <td>Paper feed from cassette 1</td> <td>-30 to 10</td> <td>0</td> </tr> <tr> <td>PF</td> <td>Paper feed from paper feeder</td> <td>-30 to 10</td> <td>0</td> </tr> <tr> <td>Duplex</td> <td>Duplex mode (second)</td> <td>-30 to 10</td> <td>0</td> </tr> </tbody> </table> <ol data-bbox="303 1023 1428 1155" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. For output example 1, increase the value. For output example 2, decrease the value. The greater the value, the larger the deflection; the smaller the value, the smaller the deflection. <div data-bbox="590 1176 1141 1444" style="text-align: center;">  <p data-bbox="614 1388 710 1422">Original</p> <p data-bbox="805 1388 933 1444">Copy example 1</p> <p data-bbox="997 1388 1125 1444">Copy example 2</p> </div> <p data-bbox="782 1473 941 1507">Figure 1-3-6</p> <ol data-bbox="303 1547 774 1581" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="287 1615 438 1648">Completion</p> <p data-bbox="287 1650 1244 1684">Press the stop key. The indication for selecting a maintenance item No. appears.</p>	Display	Description	Setting range	Initial setting	MPT	Paper feed from MP tray	-30 to 10	0	Cassette	Paper feed from cassette 1	-30 to 10	0	PF	Paper feed from paper feeder	-30 to 10	0	Duplex	Duplex mode (second)	-30 to 10	0
Display	Description	Setting range	Initial setting																		
MPT	Paper feed from MP tray	-30 to 10	0																		
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Duplex	Duplex mode (second)	-30 to 10	0																		

Item No.	Description																																												
U053	<p data-bbox="288 241 829 275">Setting the adjustment of the motor speed</p> <p data-bbox="288 309 438 342">Description</p> <p data-bbox="288 344 925 378">Performs fine adjustment of the speeds of the motors.</p> <p data-bbox="288 380 399 414">Purpose</p> <p data-bbox="288 416 1364 483">Basically, the setting need not be changed. Modify settings by interlock setting only if faulty images occur.</p> <p data-bbox="288 517 391 551">Method</p> <ol data-bbox="304 553 1101 620" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 631 1382 824"> <thead> <tr> <th data-bbox="336 631 564 676">Display</th> <th data-bbox="564 631 1382 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 564 721">Full</td> <td data-bbox="564 676 1382 721">Speed correction value setting at full velocity</td> </tr> <tr> <td data-bbox="336 721 564 766">Half</td> <td data-bbox="564 721 1382 766">Speed correction value setting at half velocity</td> </tr> <tr> <td data-bbox="336 766 564 810">3/4</td> <td data-bbox="564 766 1382 810">Speed correction value setting at 3/4 velocity</td> </tr> </tbody> </table> <p data-bbox="288 869 383 902">Setting</p> <ol data-bbox="304 904 694 938" style="list-style-type: none"> 1. Select the item to be adjusted. <table border="1" data-bbox="336 949 1382 1420"> <thead> <tr> <th data-bbox="336 949 512 1039">Display</th> <th data-bbox="512 949 1078 1039">Description</th> <th data-bbox="1078 949 1230 1039">Setting range</th> <th data-bbox="1230 949 1382 1039">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1039 512 1084">Feed</td> <td data-bbox="512 1039 1078 1084">Conveying motor 1 (CM1) speed adjustment</td> <td data-bbox="1078 1039 1230 1084">-50 to 50</td> <td data-bbox="1230 1039 1382 1084">-1/-3/-1</td> </tr> <tr> <td data-bbox="336 1084 512 1128">Exit</td> <td data-bbox="512 1084 1078 1128">Eject motor (EM) speed adjustment</td> <td data-bbox="1078 1084 1230 1128">-40 to 40</td> <td data-bbox="1230 1084 1382 1128">-3/-2/-3</td> </tr> <tr> <td data-bbox="336 1128 512 1173">Drum(CMY)</td> <td data-bbox="512 1128 1078 1173">Drum motor (DRM-YCM) speed adjustment</td> <td data-bbox="1078 1128 1230 1173">-50 to 50</td> <td data-bbox="1230 1128 1382 1173">-5/-2/-4</td> </tr> <tr> <td data-bbox="336 1173 512 1218">Drum(K)</td> <td data-bbox="512 1173 1078 1218">Drum motor (DRM-K) speed adjustment</td> <td data-bbox="1078 1173 1230 1218">-50 to 50</td> <td data-bbox="1230 1173 1382 1218">-5/-2/-4</td> </tr> <tr> <td data-bbox="336 1218 512 1263">DLP(CMY)</td> <td data-bbox="512 1218 1078 1263">DLP motor (DEVM-YCM) speed adjustment</td> <td data-bbox="1078 1218 1230 1263">-50 to 50</td> <td data-bbox="1230 1218 1382 1263">-3/-1/-2</td> </tr> <tr> <td data-bbox="336 1263 512 1308">DLP(K)</td> <td data-bbox="512 1263 1078 1308">DLP motor (DEVM-K) speed adjustment</td> <td data-bbox="1078 1263 1230 1308">-50 to 50</td> <td data-bbox="1230 1263 1382 1308">-3/-1/-2</td> </tr> <tr> <td data-bbox="336 1308 512 1352">Fixing</td> <td data-bbox="512 1308 1078 1352">Fixing motor(FUM) speed adjustment</td> <td data-bbox="1078 1308 1230 1352">-50 to 50</td> <td data-bbox="1230 1308 1382 1352">13/3/10</td> </tr> <tr> <td data-bbox="336 1352 512 1420">Feed2</td> <td data-bbox="512 1352 1078 1420">Conveying motor 2 (CM2) speed adjustment</td> <td data-bbox="1078 1352 1230 1420">-50 to 50</td> <td data-bbox="1230 1352 1382 1420">0/0/0</td> </tr> </tbody> </table> <ol data-bbox="304 1543 1053 1610" style="list-style-type: none"> 2. Change the setting value using the +/- keys or numeric keys. 3. Press the start key. The value is set. <p data-bbox="288 1680 438 1713">Completion</p> <p data-bbox="288 1715 1244 1749">Press the stop key. The indication for selecting a maintenance item No. appears.</p>	Display	Description	Full	Speed correction value setting at full velocity	Half	Speed correction value setting at half velocity	3/4	Speed correction value setting at 3/4 velocity	Display	Description	Setting range	Initial setting	Feed	Conveying motor 1 (CM1) speed adjustment	-50 to 50	-1/-3/-1	Exit	Eject motor (EM) speed adjustment	-40 to 40	-3/-2/-3	Drum(CMY)	Drum motor (DRM-YCM) speed adjustment	-50 to 50	-5/-2/-4	Drum(K)	Drum motor (DRM-K) speed adjustment	-50 to 50	-5/-2/-4	DLP(CMY)	DLP motor (DEVM-YCM) speed adjustment	-50 to 50	-3/-1/-2	DLP(K)	DLP motor (DEVM-K) speed adjustment	-50 to 50	-3/-1/-2	Fixing	Fixing motor(FUM) speed adjustment	-50 to 50	13/3/10	Feed2	Conveying motor 2 (CM2) speed adjustment	-50 to 50	0/0/0
Display	Description																																												
Full	Speed correction value setting at full velocity																																												
Half	Speed correction value setting at half velocity																																												
3/4	Speed correction value setting at 3/4 velocity																																												
Display	Description	Setting range	Initial setting																																										
Feed	Conveying motor 1 (CM1) speed adjustment	-50 to 50	-1/-3/-1																																										
Exit	Eject motor (EM) speed adjustment	-40 to 40	-3/-2/-3																																										
Drum(CMY)	Drum motor (DRM-YCM) speed adjustment	-50 to 50	-5/-2/-4																																										
Drum(K)	Drum motor (DRM-K) speed adjustment	-50 to 50	-5/-2/-4																																										
DLP(CMY)	DLP motor (DEVM-YCM) speed adjustment	-50 to 50	-3/-1/-2																																										
DLP(K)	DLP motor (DEVM-K) speed adjustment	-50 to 50	-3/-1/-2																																										
Fixing	Fixing motor(FUM) speed adjustment	-50 to 50	13/3/10																																										
Feed2	Conveying motor 2 (CM2) speed adjustment	-50 to 50	0/0/0																																										

Item No.	Description										
U061	<p>Checking the operation of the exposure lamp</p> <p>Description Lights the exposure lamp.</p> <p>Purpose To check whether the exposure lamp are turned on.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 595 1401 694"> <thead> <tr> <th data-bbox="336 595 603 640">Display</th> <th data-bbox="603 595 1401 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 603 694">CCD</td> <td data-bbox="603 640 1401 694">The exposure lamp lights</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 3. Press the start key. The lamp lights. 4. To turn the lamp off, press the stop key. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	CCD	The exposure lamp lights						
Display	Description										
CCD	The exposure lamp lights										
U063	<p>Adjusting the shading position</p> <p>Description Changes the shading position of the scanner.</p> <p>Purpose Used when the white line continue to appear longitudinally on the image after the shading plate is cleaned. This is due to flaws or stains inside the shading plate. To prevent this problem, the shading position should be changed so that shading is possible without being affected by the flaws or stains.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Position]. 3. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1420 1401 1552"> <thead> <tr> <th data-bbox="336 1420 528 1503">Display</th> <th data-bbox="528 1420 922 1503">Description</th> <th data-bbox="922 1420 1082 1503">Setting range</th> <th data-bbox="1082 1420 1193 1503">Initial setting</th> <th data-bbox="1193 1420 1401 1503">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1503 528 1552">Position</td> <td data-bbox="528 1503 922 1552">Shading position</td> <td data-bbox="922 1503 1082 1552">0 to 31</td> <td data-bbox="1082 1503 1193 1552">0</td> <td data-bbox="1193 1503 1401 1552">0.091 mm</td> </tr> </tbody> </table> <p>Increasing the value moves the shading position toward the machine left, and decreasing it moves the position toward the machine right.</p> <ol style="list-style-type: none"> 4. Press the start key. The value is set. <p>Supplement While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Position	Shading position	0 to 31	0	0.091 mm
Display	Description	Setting range	Initial setting	Change in value per step							
Position	Shading position	0 to 31	0	0.091 mm							

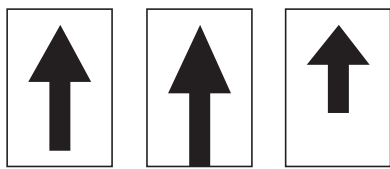
Item No.	Description															
U065	<p data-bbox="287 241 758 275">Adjusting the scanner magnification</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 877 378">Adjusts the magnification of the original scanning.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1276 450">Make the adjustment if the magnification in the main scanning direction is incorrect.</p> <p data-bbox="287 452 1316 486">Make the adjustment if the magnification in the auxiliary scanning direction is incorrect.</p> <p data-bbox="287 519 391 553">Caution</p> <p data-bbox="287 555 1013 589">Adjust the magnification of the scanner in the following order.</p> <div data-bbox="303 600 686 694" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <div style="display: flex; align-items: center; gap: 20px;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> U065 main scan- ning direction </div> <div style="font-size: 24px;">→</div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> U065 auxiliary scan- ning direction </div> </div> </div> <p data-bbox="287 743 391 777">Method</p> <ol data-bbox="303 779 1061 947" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="335 958 1396 1209" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Y Scan Zoom</td> <td>Scanner magnification in the main scanning direction</td> <td>-75 to 75</td> <td>0</td> <td>0.02 %</td> </tr> <tr> <td>X Scan Zoom</td> <td>Scanner magnification in the auxiliary scanning direction</td> <td>-125 to 125</td> <td>0</td> <td>0.02 %</td> </tr> </tbody> </table> <p data-bbox="287 1249 646 1283">Adjustment: [Y Scan Zoom]</p> <ol data-bbox="303 1285 1300 1352" style="list-style-type: none"> 1. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. <div data-bbox="670 1377 1061 1601" style="text-align: center; margin: 10px 0;">  <div style="display: flex; justify-content: space-around; width: 100%;"> <div style="text-align: center;">Original</div> <div style="text-align: center;">Copy example 1</div> <div style="text-align: center;">Copy example 2</div> </div> </div> <p data-bbox="782 1624 941 1657">Figure 1-3-7</p> <ol data-bbox="303 1691 766 1724" style="list-style-type: none"> 2. Press the start key. The value is set. 	Display	Description	Setting range	Initial setting	Change in value per step	Y Scan Zoom	Scanner magnification in the main scanning direction	-75 to 75	0	0.02 %	X Scan Zoom	Scanner magnification in the auxiliary scanning direction	-125 to 125	0	0.02 %
Display	Description	Setting range	Initial setting	Change in value per step												
Y Scan Zoom	Scanner magnification in the main scanning direction	-75 to 75	0	0.02 %												
X Scan Zoom	Scanner magnification in the auxiliary scanning direction	-125 to 125	0	0.02 %												


Item No.	Description
U065	<p data-bbox="288 244 644 275">Adjustment: [X Scan Zoom]</p> <p data-bbox="308 280 1302 342">1. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value.</p> <div data-bbox="675 367 1062 589" style="text-align: center;"><p data-bbox="687 533 1062 589">Original Copy example 1 Copy example 2</p></div> <p data-bbox="786 620 938 651" style="text-align: center;">Figure 1-3-8</p> <p data-bbox="308 689 767 721">2. Press the start key. The value is set.</p> <p data-bbox="288 759 440 790">Completion</p> <p data-bbox="288 795 1254 826">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>

Item No.	Description																				
U066	<p data-bbox="287 241 901 275">Adjusting the scanner leading edge registration</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1117 378">Adjusts the scanner leading edge registration of the original scanning.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1428 483">Make the adjustment if there is a regular error between the leading edges of the copy image and original.</p> <p data-bbox="287 517 438 551">Adjustment</p> <ol data-bbox="303 553 1061 721" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="335 734 1401 981"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>Scanner leading edge registration</td> <td>-51 to 51</td> <td>0</td> <td>0.091 mm</td> </tr> <tr> <td>Rotate</td> <td>Scanner leading edge registration (rotate copying)</td> <td>-51 to 51</td> <td>0</td> <td>0.100mm</td> </tr> </tbody> </table> <ol data-bbox="303 994 1404 1128" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. Increasing the value moves the image forward and decreasing the value moves the image backward. <div data-bbox="619 1151 1236 1460" style="text-align: center;"> <p>Scanner leading edge registration (+1.0/-1.5 mm or less)</p> <p>Original Copy example 1 Copy example 2</p> </div> <p data-bbox="782 1489 941 1523">Figure 1-3-9</p> <ol data-bbox="303 1559 766 1592" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="287 1626 391 1659">Caution</p> <p data-bbox="287 1662 1404 1729">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="295 1742 901 1841" style="text-align: center;"> <table border="1"> <tr> <td style="padding: 5px;">U034 (P.1-3-35)</td> <td style="text-align: center;">→</td> <td style="padding: 5px;">U065 (P.1-3-42)</td> <td style="text-align: center;">→</td> <td style="padding: 5px;">U066</td> </tr> </table> </div> <p data-bbox="287 1888 438 1921">Completion</p> <p data-bbox="287 1924 1252 1957">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Front	Scanner leading edge registration	-51 to 51	0	0.091 mm	Rotate	Scanner leading edge registration (rotate copying)	-51 to 51	0	0.100mm	U034 (P.1-3-35)	→	U065 (P.1-3-42)	→	U066
Display	Description	Setting range	Initial setting	Change in value per step																	
Front	Scanner leading edge registration	-51 to 51	0	0.091 mm																	
Rotate	Scanner leading edge registration (rotate copying)	-51 to 51	0	0.100mm																	
U034 (P.1-3-35)	→	U065 (P.1-3-42)	→	U066																	

Item No.	Description																				
U067	<p data-bbox="288 241 715 271">Adjusting the scanner center line</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 948 374">Adjusts the scanner center line of the original scanning.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1426 479">Perform this adjustment if there is a unmatched error between the center lines of the copy image and original.</p> <p data-bbox="288 517 440 546">Adjustment</p> <ol data-bbox="304 553 1058 719" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 734 1401 949"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>Scanner center line</td> <td>-60 to 60</td> <td>0</td> <td>0.085 mm</td> </tr> <tr> <td>Rotate</td> <td>Scanner center line (rotate copying)</td> <td>-40 to 40</td> <td>0</td> <td>0.085 mm</td> </tr> </tbody> </table> <ol data-bbox="304 958 1433 1057" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. Increasing the value moves the image leftward and decreasing it moves the image rightward. <div data-bbox="647 1079 1072 1370" style="text-align: center;"> <p>Scanner center line (within ± 2.0 mm)</p> </div> <p data-bbox="775 1397 946 1426">Figure 1-3-10</p> <ol data-bbox="304 1464 767 1494" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="288 1536 392 1565">Caution</p> <p data-bbox="288 1570 1401 1635">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="293 1650 903 1742" style="text-align: center;"> <table border="1"> <tr> <td style="padding: 5px;">U034 (P.1-3-35)</td> <td style="padding: 5px; text-align: center;">→</td> <td style="padding: 5px;">U065 (P.1-3-42)</td> <td style="padding: 5px; text-align: center;">→</td> <td style="padding: 5px;">U067</td> </tr> </table> </div> <p data-bbox="288 1794 440 1823">Completion</p> <p data-bbox="288 1827 1254 1856">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Front	Scanner center line	-60 to 60	0	0.085 mm	Rotate	Scanner center line (rotate copying)	-40 to 40	0	0.085 mm	U034 (P.1-3-35)	→	U065 (P.1-3-42)	→	U067
Display	Description	Setting range	Initial setting	Change in value per step																	
Front	Scanner center line	-60 to 60	0	0.085 mm																	
Rotate	Scanner center line (rotate copying)	-40 to 40	0	0.085 mm																	
U034 (P.1-3-35)	→	U065 (P.1-3-42)	→	U067																	

Item No.	Description															
U068	<p data-bbox="288 241 1021 275">Adjusting the scanning position for originals from the DP</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1414 412">Adjusts the position for scanning originals from the DP. Performs the test copy at the four scanning positions after adjusting.</p> <p data-bbox="288 416 400 445">Purpose</p> <p data-bbox="288 450 1426 517">Used when the image fogging occurs because the scanning position is not proper when the DP is used. Run U071 to adjust the timing of DP leading edge when the scanning position is changed.</p> <p data-bbox="288 553 384 582">Setting</p> <p data-bbox="304 586 571 616">1. Press the start key.</p> <table border="1" data-bbox="336 629 1399 880"> <thead> <tr> <th data-bbox="336 629 528 712">Display</th> <th data-bbox="528 629 922 712">Description</th> <th data-bbox="922 629 1082 712">Setting range</th> <th data-bbox="1082 629 1195 712">Initial setting</th> <th data-bbox="1195 629 1399 712">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 528 795">DP Read</td> <td data-bbox="528 712 922 795">Starting position adjustment for scanning originals</td> <td data-bbox="922 712 1082 795">-66 to 66</td> <td data-bbox="1082 712 1195 795">0</td> <td data-bbox="1195 712 1399 795">0.091 mm</td> </tr> <tr> <td data-bbox="336 795 528 880">Black Line</td> <td data-bbox="528 795 922 880">Scanning position for the test copy originals</td> <td data-bbox="922 795 1082 880">0 to 3</td> <td data-bbox="1082 795 1195 880">0</td> <td data-bbox="1195 795 1399 880">-</td> </tr> </tbody> </table> <p data-bbox="304 891 549 920">2. Select [DP Read].</p> <p data-bbox="304 925 983 954">3. Change the setting using the +/- keys or numeric keys.</p> <p data-bbox="333 958 1426 1025">When the setting value is increased, the scanning position moves to the right and it moves to the left when the setting value is decreased.</p> <p data-bbox="304 1030 767 1059">4. Press the start key. The value is set.</p> <p data-bbox="304 1064 564 1093">5. Select [Black Line].</p> <p data-bbox="304 1097 1064 1126">6. Change the setting using the cursor +/- keys or numeric keys.</p> <p data-bbox="304 1131 767 1160">7. Press the start key. The value is set.</p> <p data-bbox="304 1164 1418 1193">8. Set the original (the one which density is known) in the DP and press the system menu key.</p> <p data-bbox="304 1198 834 1227">9. Press the start key. Test copy is executed.</p> <p data-bbox="288 1232 1426 1299">10. Perform the test copy at each scanning position with the setting value from 0 to 3 and check that no black line appears and the image is normally scanned.</p> <p data-bbox="288 1335 440 1364">Completion</p> <p data-bbox="288 1368 1254 1397">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	DP Read	Starting position adjustment for scanning originals	-66 to 66	0	0.091 mm	Black Line	Scanning position for the test copy originals	0 to 3	0	-
Display	Description	Setting range	Initial setting	Change in value per step												
DP Read	Starting position adjustment for scanning originals	-66 to 66	0	0.091 mm												
Black Line	Scanning position for the test copy originals	0 to 3	0	-												

Item No.	Description															
U070	<p data-bbox="287 241 694 275">Adjusting the DP magnification</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 766 378">Adjusts the DP original scanning speed.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1412 483">Perform this adjustment if the magnification is incorrect in the auxiliary scanning direction when the DP is used.</p> <p data-bbox="287 517 438 551">Adjustment</p> <ol data-bbox="303 553 1189 723" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original on the DP and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="335 734 1396 1052"> <thead> <tr> <th data-bbox="343 745 526 813">Display</th> <th data-bbox="526 745 917 813">Description</th> <th data-bbox="917 745 1077 813">Setting range</th> <th data-bbox="1077 745 1189 813">Initial setting</th> <th data-bbox="1189 745 1388 813">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 813 526 936">Sub Scan(F)</td> <td data-bbox="526 813 917 936">Magnification in the auxiliary scanning direction of CCD (first side)</td> <td data-bbox="917 813 1077 936">-125 to 125</td> <td data-bbox="1077 813 1189 936">0</td> <td data-bbox="1189 813 1388 936">0.02 %</td> </tr> <tr> <td data-bbox="343 936 526 1052">Sub Scan(B)</td> <td data-bbox="526 936 917 1052">Magnification in the auxiliary scanning direction of CCD (second side)</td> <td data-bbox="917 936 1077 1052">-125 to 125</td> <td data-bbox="1077 936 1189 1052">0</td> <td data-bbox="1189 936 1388 1052">0.02 %</td> </tr> </tbody> </table> <p data-bbox="287 1108 646 1142">Adjustment: [Y Scan Zoom]</p> <ol data-bbox="303 1144 1300 1211" style="list-style-type: none"> 1. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. <div data-bbox="670 1232 1061 1467" style="text-align: center;">  <p data-bbox="678 1400 1053 1467">Original Copy example 1 Copy example 2</p> </div> <p data-bbox="774 1478 949 1512">Figure 1-3-11</p> <ol data-bbox="303 1579 766 1624" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1691 438 1724">Completion</p> <p data-bbox="287 1727 1252 1760">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Sub Scan(F)	Magnification in the auxiliary scanning direction of CCD (first side)	-125 to 125	0	0.02 %	Sub Scan(B)	Magnification in the auxiliary scanning direction of CCD (second side)	-125 to 125	0	0.02 %
Display	Description	Setting range	Initial setting	Change in value per step												
Sub Scan(F)	Magnification in the auxiliary scanning direction of CCD (first side)	-125 to 125	0	0.02 %												
Sub Scan(B)	Magnification in the auxiliary scanning direction of CCD (second side)	-125 to 125	0	0.02 %												

Item No.	Description																												
U071	<p data-bbox="290 241 721 275">Adjusting the DP scanning timing</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 762 378">Adjusts the DP original scanning timing.</p> <p data-bbox="290 380 400 414">Purpose</p> <p data-bbox="290 416 1422 483">Make the adjustment if there is a regular error between the leading or trailing edges of the original and the copy image when the DP is used.</p> <p data-bbox="290 517 387 551">Method</p> <ol data-bbox="306 553 1182 723" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original on the DP and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 734 1401 1149"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Front Head</td> <td>Leading edge registration (first side)</td> <td>-80 to 80</td> <td>0</td> <td>0.119 mm</td> </tr> <tr> <td>Front Tail</td> <td>Trailing edge registration (first side)</td> <td>-80 to 80</td> <td>0</td> <td>0.119 mm</td> </tr> <tr> <td>Back Head</td> <td>Leading edge registration (second side)</td> <td>-80 to 80</td> <td>0</td> <td>0.119 mm</td> </tr> <tr> <td>Back Tail</td> <td>Trailing edge registration (second side)</td> <td>-80 to 80</td> <td>0</td> <td>0.119 mm</td> </tr> </tbody> </table> <p data-bbox="290 1193 590 1227">Adjustment: Front Head</p> <ol data-bbox="306 1229 1302 1296" style="list-style-type: none"> 1. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. <div data-bbox="655 1317 1066 1559" style="text-align: center;">  <p data-bbox="671 1496 756 1525">Original</p> <p data-bbox="804 1496 916 1559">Copy example 1</p> <p data-bbox="951 1496 1066 1559">Copy example 2</p> </div> <p data-bbox="775 1581 946 1615">Figure 1-3-12</p> <ol data-bbox="306 1653 767 1686" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="290 1720 392 1753">Caution</p> <p data-bbox="290 1756 1382 1823">If the first side is adjusted, check the second side and if adjustment is required, carry out the adjustment.</p> <p data-bbox="290 1825 1401 1892">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="295 1906 678 2000" style="text-align: center;"> <table border="1"> <tr> <td data-bbox="295 1906 448 2000">U34 (P.1-3-35)</td> <td data-bbox="448 1906 520 2000">→</td> <td data-bbox="520 1906 678 2000">U071</td> </tr> </table> </div>	Display	Description	Setting range	Initial setting	Change in value per step	Front Head	Leading edge registration (first side)	-80 to 80	0	0.119 mm	Front Tail	Trailing edge registration (first side)	-80 to 80	0	0.119 mm	Back Head	Leading edge registration (second side)	-80 to 80	0	0.119 mm	Back Tail	Trailing edge registration (second side)	-80 to 80	0	0.119 mm	U34 (P.1-3-35)	→	U071
Display	Description	Setting range	Initial setting	Change in value per step																									
Front Head	Leading edge registration (first side)	-80 to 80	0	0.119 mm																									
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Back Head	Leading edge registration (second side)	-80 to 80	0	0.119 mm																									
Back Tail	Trailing edge registration (second side)	-80 to 80	0	0.119 mm																									
U34 (P.1-3-35)	→	U071																											

Item No.	Description
U071	<p>Adjustment: Front Tail</p> <p>1. Change the setting value using the cursor left/right keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value.</p> <div data-bbox="686 358 1053 604" style="text-align: center;"> <p>Original Copy example 1 Copy example 2</p> </div> <p style="text-align: center;">Figure 1-3-13</p> <p>2. Press the start key. The value is set.</p> <p>Caution If the first side is adjusted, check the second side and if adjustment is required, carry out the adjustment. Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="295 952 678 1041" style="text-align: center;"> <pre> graph LR U071[U071] --> U404[U404 (P.1-3-107)] </pre> </div> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>

Item No.	Description															
U072	<p data-bbox="287 241 651 275">Adjusting the DP center line</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 344 927 378">Adjusts the scanning start position for the DP original.</p> <p data-bbox="287 380 400 414">Purpose</p> <p data-bbox="287 416 1428 483">Perform the adjustment if there is a regular error between the centers of the original and the copy image when the DP is used.</p> <p data-bbox="287 517 440 551">Adjustment</p> <ol data-bbox="304 553 1185 723" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original on the DP and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 734 1401 913"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>DP center line (first side)</td> <td>-60 to 60</td> <td>0</td> <td>0.085 mm</td> </tr> <tr> <td>Back</td> <td>DP center line (second side)</td> <td>-60 to 60</td> <td>0</td> <td>0.085 mm</td> </tr> </tbody> </table> <ol data-bbox="304 925 1302 992" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. For copy example 1, increase the value. For copy example 2, decrease the value. <div data-bbox="655 1021 1082 1249" style="text-align: center;"> <p data-bbox="671 1196 756 1218">Original</p> <p data-bbox="815 1196 927 1249">Copy example 1</p> <p data-bbox="967 1196 1082 1249">Copy example 2</p> </div> <p data-bbox="775 1272 946 1305">Figure 1-3-14</p> <ol data-bbox="304 1339 767 1373" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="287 1413 392 1447">Caution</p> <p data-bbox="287 1449 1382 1516">If the first side is adjusted, check the second side and if adjustment is required, carry out the adjustment.</p> <p data-bbox="287 1518 1401 1585">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="293 1597 1136 1688" style="text-align: center;"> <pre> graph LR U034["U034 (P.1-3-35)"] --> U065["U065 (P.1-3-42)"] U065 --> U067["U067 (P.1-3-45)"] U067 --> U072["U072"] </pre> </div> <p data-bbox="287 1742 440 1776">Completion</p> <p data-bbox="287 1778 1254 1812">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Front	DP center line (first side)	-60 to 60	0	0.085 mm	Back	DP center line (second side)	-60 to 60	0	0.085 mm
Display	Description	Setting range	Initial setting	Change in value per step												
Front	DP center line (first side)	-60 to 60	0	0.085 mm												
Back	DP center line (second side)	-60 to 60	0	0.085 mm												

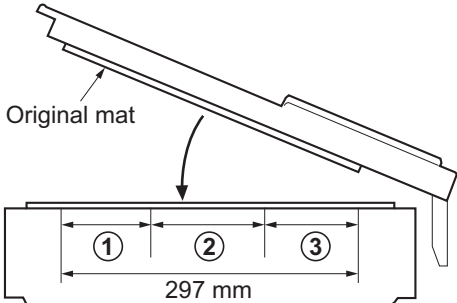
Item No.	Description																																																						
U073	<p data-bbox="287 241 702 275">Checking the scanner operation</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1037 378">Simulates the scanner operation under the arbitrary conditions.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1412 483">To check the scanner operation. This is also done to check the accumulation of dust on the slit glass.</p> <p data-bbox="287 517 391 551">Method</p> <ol data-bbox="303 553 702 620" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be operated. <table border="1" data-bbox="335 631 1401 873"> <thead> <tr> <th data-bbox="343 642 641 676">Display</th> <th data-bbox="641 642 1401 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 687 641 721">Scanner Motor</td> <td data-bbox="641 687 1401 721">Scanner operation</td> </tr> <tr> <td data-bbox="343 732 641 766">Home Position</td> <td data-bbox="641 732 1401 766">Home position operation</td> </tr> <tr> <td data-bbox="343 777 641 810">Dust Check</td> <td data-bbox="641 777 1401 810">Dust adhesion check operation with lamp on</td> </tr> <tr> <td data-bbox="343 822 641 855">DP Reading</td> <td data-bbox="641 822 1401 855">DP scanning position operation</td> </tr> </tbody> </table> <p data-bbox="287 913 606 947">Setting: [Scanner Motor]</p> <ol data-bbox="303 949 981 1052" style="list-style-type: none"> 1. Select [Scanner Motor]. 2. Select the item. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="335 1064 1401 1254"> <thead> <tr> <th data-bbox="343 1075 566 1108">Display</th> <th data-bbox="566 1075 1093 1108">Operating conditions</th> <th data-bbox="1093 1075 1401 1108">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1108 566 1153">Zoom</td> <td data-bbox="566 1108 1093 1153">Magnification</td> <td data-bbox="1093 1108 1401 1153">25 to 400 %</td> </tr> <tr> <td data-bbox="343 1153 566 1198">Size</td> <td data-bbox="566 1153 1093 1198">Original size</td> <td data-bbox="1093 1153 1401 1198">See below.</td> </tr> <tr> <td data-bbox="343 1198 566 1254">Lamp</td> <td data-bbox="566 1198 1093 1254">On and off of the exposure lamp</td> <td data-bbox="1093 1198 1401 1254">0 (off) or 1 (on)</td> </tr> </tbody> </table> <p data-bbox="335 1294 782 1328">Original sizes for each setting in SIZE</p> <table border="1" data-bbox="335 1339 1401 1720"> <thead> <tr> <th data-bbox="343 1350 603 1384">Setting</th> <th data-bbox="603 1350 869 1384">Paper size</th> <th data-bbox="869 1350 1136 1384">Setting</th> <th data-bbox="1136 1350 1401 1384">Paper size</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1384 603 1429">5000</td> <td data-bbox="603 1384 869 1429">A4</td> <td data-bbox="869 1384 1136 1429">5000</td> <td data-bbox="1136 1384 1401 1429">A5R</td> </tr> <tr> <td data-bbox="343 1429 603 1473">4300</td> <td data-bbox="603 1429 869 1473">B5</td> <td data-bbox="869 1429 1136 1473">7800</td> <td data-bbox="1136 1429 1401 1473">Folio</td> </tr> <tr> <td data-bbox="343 1473 603 1518">5100</td> <td data-bbox="603 1473 869 1518">11" x 8 1/2"</td> <td data-bbox="869 1473 1136 1518">10200</td> <td data-bbox="1136 1473 1401 1518">11" x 17"</td> </tr> <tr> <td data-bbox="343 1518 603 1563">10000</td> <td data-bbox="603 1518 869 1563">A3</td> <td data-bbox="869 1518 1136 1563">9000</td> <td data-bbox="1136 1518 1401 1563">11" x 15"</td> </tr> <tr> <td data-bbox="343 1563 603 1608">8600</td> <td data-bbox="603 1563 869 1608">B4</td> <td data-bbox="869 1563 1136 1608">8400</td> <td data-bbox="1136 1563 1401 1608">8 1/2" x 14"</td> </tr> <tr> <td data-bbox="343 1608 603 1653">7100</td> <td data-bbox="603 1608 869 1653">A4R</td> <td data-bbox="869 1608 1136 1653">6600</td> <td data-bbox="1136 1608 1401 1653">8 1/2" x 11"</td> </tr> <tr> <td data-bbox="343 1653 603 1720">6100</td> <td data-bbox="603 1653 869 1720">B5R</td> <td data-bbox="869 1653 1136 1720">5100</td> <td data-bbox="1136 1653 1401 1720">5 1/2" x 8 1/2"</td> </tr> </tbody> </table> <ol data-bbox="303 1731 1117 1865" style="list-style-type: none"> 4. Press the start key. The setting is set. 5. Select [Execute]. 6. Press the start key. Scanning starts under the selected conditions. 7. To stop operation, press the stop key. 	Display	Description	Scanner Motor	Scanner operation	Home Position	Home position operation	Dust Check	Dust adhesion check operation with lamp on	DP Reading	DP scanning position operation	Display	Operating conditions	Setting range	Zoom	Magnification	25 to 400 %	Size	Original size	See below.	Lamp	On and off of the exposure lamp	0 (off) or 1 (on)	Setting	Paper size	Setting	Paper size	5000	A4	5000	A5R	4300	B5	7800	Folio	5100	11" x 8 1/2"	10200	11" x 17"	10000	A3	9000	11" x 15"	8600	B4	8400	8 1/2" x 14"	7100	A4R	6600	8 1/2" x 11"	6100	B5R	5100	5 1/2" x 8 1/2"
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6100	B5R	5100	5 1/2" x 8 1/2"																																																				

Item No.	Description								
U073	<p>Method: [Home Position]</p> <ol style="list-style-type: none"> 1. Select [Home Position]. 2. Press the start key. <p>The mirror frame of the scanner moves to the home position.</p> <p>Method: [Dust Check]</p> <ol style="list-style-type: none"> 1. Select [Dust Check]. 2. Press the start key. The exposure lamp lights. 3. To turn the exposure lamp off, press the stop key. <p>Method: [DP Reading]</p> <ol style="list-style-type: none"> 1. Select [DP Reading]. 2. Press the start key. <p>The mirror frame of the scanner moves to the reading position.</p> <p>Completion</p> <p>Press the stop key when scanning stops. The screen for selecting a maintenance item No. is displayed.</p>								
U074	<p>Adjusting the DP input light luminosity</p> <p>Description</p> <p>Sets the luminosity correction for scanning originals from the DP.</p> <p>Purpose</p> <p>Modify the setting only if a spotted background appears when a bluish original is scanned from the DP.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="347 1330 1412 1453"> <thead> <tr> <th data-bbox="347 1330 576 1406">Display</th> <th data-bbox="576 1330 1046 1406">Description</th> <th data-bbox="1046 1330 1230 1406">Setting range</th> <th data-bbox="1230 1330 1412 1406">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="347 1406 576 1453">Coefficient</td> <td data-bbox="576 1406 1046 1453">DP input light luminosity correction</td> <td data-bbox="1046 1406 1230 1453">0 to 3</td> <td data-bbox="1230 1406 1412 1453">0</td> </tr> </tbody> </table> <p>Settings 0: No correction / 1: Slight correction / 2: Medium correction / 3: Strong correction</p> <ol style="list-style-type: none"> 3. Press the start key. The value is set. <p>Supplement</p> <p>While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p> <p>Completion</p> <p>Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Coefficient	DP input light luminosity correction	0 to 3	0
Display	Description	Setting range	Initial setting						
Coefficient	DP input light luminosity correction	0 to 3	0						

Item No.	Description																						
U087	<p data-bbox="288 241 938 275">Setting DP reading position modification operation</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 1428 479">The presence or absence of dust is determined by comparing the scan data of the original trailing edge and that taken after the original is conveyed past the DP original scanning position. If dust is identified, the DP original scanning position is adjusted for the following originals. Using image correction to reduce black streaks.</p> <p data-bbox="288 481 400 515">Purpose</p> <p data-bbox="288 517 1385 584">When using DP, to solve the problem when black lines occurs due to the dust with respect to original reading position.</p> <p data-bbox="288 618 392 651">Caution</p> <p data-bbox="288 654 1398 721">The coordinates of position where documents are scanned are modified when [System Menu] [Adjustment/Maintenance] [Correcting Black Line] is set to [Off].</p> <p data-bbox="288 754 387 788">Method</p> <ol data-bbox="304 790 632 857" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 869 1398 1014"> <thead> <tr> <th data-bbox="336 869 639 920">Display</th> <th data-bbox="639 869 1398 920">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 920 639 965">CCD</td> <td data-bbox="639 920 1398 965">Setting of standard data when dust is detected.</td> </tr> <tr> <td data-bbox="336 965 639 1014">Black Line</td> <td data-bbox="639 965 1398 1014">Initialization of original reading position.</td> </tr> </tbody> </table> <p data-bbox="288 1059 475 1093">Setting: [CCD]</p> <ol data-bbox="304 1095 906 1162" style="list-style-type: none"> 1. Select the item to be set. 2. Change the value using the +/- or numeric keys. <table border="1" data-bbox="336 1173 1382 1397"> <thead> <tr> <th data-bbox="336 1173 488 1256">Display</th> <th data-bbox="488 1173 1050 1256">Description</th> <th data-bbox="1050 1173 1219 1256">Setting range</th> <th data-bbox="1219 1173 1382 1256">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1256 488 1301">R</td> <td data-bbox="488 1256 1050 1301">Lowest density of the R regard as the dust</td> <td data-bbox="1050 1256 1219 1301">0 to 255</td> <td data-bbox="1219 1256 1382 1301">145</td> </tr> <tr> <td data-bbox="336 1301 488 1346">G</td> <td data-bbox="488 1301 1050 1346">Lowest density of the G regard as the dust</td> <td data-bbox="1050 1301 1219 1346">0 to 255</td> <td data-bbox="1219 1301 1382 1346">145</td> </tr> <tr> <td data-bbox="336 1346 488 1397">B</td> <td data-bbox="488 1346 1050 1397">Lowest density of the B regard as the dust</td> <td data-bbox="1050 1346 1219 1397">0 to 255</td> <td data-bbox="1219 1346 1382 1397">145</td> </tr> </tbody> </table> <ol data-bbox="304 1408 767 1442" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="288 1476 555 1509">Method: [Black Line]</p> <ol data-bbox="304 1512 831 1579" style="list-style-type: none"> 1. Select [Clear]. 2. Press the start key. The setting is cleared. <p data-bbox="288 1612 440 1646">Completion</p> <p data-bbox="288 1648 1254 1682">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	CCD	Setting of standard data when dust is detected.	Black Line	Initialization of original reading position.	Display	Description	Setting range	Initial setting	R	Lowest density of the R regard as the dust	0 to 255	145	G	Lowest density of the G regard as the dust	0 to 255	145	B	Lowest density of the B regard as the dust	0 to 255	145
Display	Description																						
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B	Lowest density of the B regard as the dust	0 to 255	145																				

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U089	<p data-bbox="290 241 651 275">Outputting a MIP-PG pattern</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 1050 378">Selects and outputs the MIP-PG pattern created in the machine.</p> <p data-bbox="290 380 400 414">Purpose</p> <p data-bbox="290 416 1423 483">To check copier status other than scanner when adjusting image printing, using MIP-PG pattern output (with-out scanning).</p> <p data-bbox="290 517 387 551">Method</p> <ol data-bbox="306 553 1082 620" style="list-style-type: none"> 1. Press the start key. 2. Select the MIP-PG pattern to be output and press the start key. <table border="1" data-bbox="333 636 1398 1254"> <thead> <tr> <th data-bbox="336 640 600 685">Display</th> <th data-bbox="600 640 919 685">PG pattern to be output</th> <th data-bbox="919 640 1394 685">Purpose</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 685 600 730">256GRADATION</td> <td data-bbox="600 685 919 730">256-gradation PG</td> <td data-bbox="919 685 1394 730">To check the gradation reproducibility</td> </tr> <tr> <td data-bbox="336 730 600 819">COLOR BELT</td> <td data-bbox="600 730 919 819">Four color belts PG</td> <td data-bbox="919 730 1394 819">To check the developer state and the engine section ID</td> </tr> <tr> <td data-bbox="336 819 600 864">GRAY(C)</td> <td data-bbox="600 819 919 864">Cyan PG</td> <td data-bbox="919 819 1394 864">To check the drum quality</td> </tr> <tr> <td data-bbox="336 864 600 909">GRAY(M)</td> <td data-bbox="600 864 919 909">Magenta PG</td> <td data-bbox="919 864 1394 909">To check the drum quality</td> </tr> <tr> <td data-bbox="336 909 600 954">GRAY(Y)</td> <td data-bbox="600 909 919 954">Yellow PG</td> <td data-bbox="919 909 1394 954">To check the drum quality</td> </tr> <tr> <td data-bbox="336 954 600 999">GRAY(K)</td> <td data-bbox="600 954 919 999">Black PG</td> <td data-bbox="919 954 1394 999">To check the drum quality</td> </tr> <tr> <td data-bbox="336 999 600 1043">WHITE</td> <td data-bbox="600 999 919 1043">Blank paper PG</td> <td data-bbox="919 999 1394 1043">To check the drum quality</td> </tr> <tr> <td data-bbox="336 1043 600 1133">GRADATION GRAY</td> <td data-bbox="600 1043 919 1133">5-gradation gray PG</td> <td data-bbox="919 1043 1394 1133">To check for vertical lines on the laser scanner unit</td> </tr> <tr> <td data-bbox="336 1133 600 1254">Sample Set</td> <td data-bbox="600 1133 919 1254">Four color belts PG, Cyan PG, Magenta PG, Yellow PG and Black PG</td> <td data-bbox="919 1133 1394 1254">Pattern output for LLU assurance application</td> </tr> </tbody> </table> <ol data-bbox="306 1274 900 1341" style="list-style-type: none"> 3. Press the system menu key. 4. Press the start key. A MIP-PG pattern is output. <p data-bbox="290 1375 440 1408">Completion</p> <p data-bbox="290 1411 1254 1444">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	PG pattern to be output	Purpose	256GRADATION	256-gradation PG	To check the gradation reproducibility	COLOR BELT	Four color belts PG	To check the developer state and the engine section ID	GRAY(C)	Cyan PG	To check the drum quality	GRAY(M)	Magenta PG	To check the drum quality	GRAY(Y)	Yellow PG	To check the drum quality	GRAY(K)	Black PG	To check the drum quality	WHITE	Blank paper PG	To check the drum quality	GRADATION GRAY	5-gradation gray PG	To check for vertical lines on the laser scanner unit	Sample Set	Four color belts PG, Cyan PG, Magenta PG, Yellow PG and Black PG	Pattern output for LLU assurance application
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U099	<p data-bbox="288 241 703 275">Adjusting original size detection</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1305 376">Checks the operation of the original size sensor and sets the sensing threshold value.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1433 479">To adjust the sensitivity of the sensor and size judgement time if the original size sensor malfunctions frequently due to incident light or the like.</p> <p data-bbox="288 517 387 546">Method</p> <ol data-bbox="304 553 1102 618" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 631 1401 893"> <thead> <tr> <th data-bbox="336 631 641 678">Display</th> <th data-bbox="641 631 1401 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 678 641 725">Data1</td> <td data-bbox="641 678 1401 725">Displaying original size sensor transmission data</td> </tr> <tr> <td data-bbox="336 725 641 813">B/W Level1</td> <td data-bbox="641 725 1401 813">B/W LEVEL setting original size sensor threshold value Setting original size judgment time</td> </tr> <tr> <td data-bbox="336 813 641 893">Data2</td> <td data-bbox="641 813 1401 893">Displaying original size sensor transmission data (when DP is installed)</td> </tr> </tbody> </table> <p data-bbox="288 936 574 965">Method: [Data1/Data2]</p> <ol data-bbox="304 969 1426 1104" style="list-style-type: none"> 1. Place the original and close the original cover or DP 2. The light source illuminates and the CCD sensor determines the width of the document. The original size sensor determines the document is vertical or horizontal. (The document is detected two times when the DP is installed.) <table border="1" data-bbox="336 1120 1401 1404"> <thead> <tr> <th data-bbox="336 1120 641 1167">Display</th> <th data-bbox="641 1120 1401 1167">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1167 641 1214">Original Area R</td> <td data-bbox="641 1167 1401 1214">Detected original width size for color R</td> </tr> <tr> <td data-bbox="336 1214 641 1261">Original Area G</td> <td data-bbox="641 1214 1401 1261">Detected original width size for color G</td> </tr> <tr> <td data-bbox="336 1261 641 1308">Original Area B</td> <td data-bbox="641 1261 1401 1308">Detected original width size for color B</td> </tr> <tr> <td data-bbox="336 1308 641 1355">Original Area</td> <td data-bbox="641 1308 1401 1355">Detected original width size</td> </tr> <tr> <td data-bbox="336 1355 641 1404">Size SW L</td> <td data-bbox="641 1355 1401 1404">Displays the original size sensor (OSS) ON/OFF</td> </tr> </tbody> </table>	Display	Description	Data1	Displaying original size sensor transmission data	B/W Level1	B/W LEVEL setting original size sensor threshold value Setting original size judgment time	Data2	Displaying original size sensor transmission data (when DP is installed)	Display	Description	Original Area R	Detected original width size for color R	Original Area G	Detected original width size for color G	Original Area B	Detected original width size for color B	Original Area	Detected original width size	Size SW L	Displays the original size sensor (OSS) ON/OFF
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<p>U099</p>	<p>Setting: [B/W Level1]</p> <ol style="list-style-type: none"> 1. Select an item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 353 1401 869"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>Original R1</td> <td>Original threshold value for color R (near side)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original R2</td> <td>Original threshold value for color R (center)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original R3</td> <td>Original threshold value for color R (far side)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original G1</td> <td>Original threshold value for color G (near side)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original G2</td> <td>Original threshold value for color G (center)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original G3</td> <td>Original threshold value for color G (far side)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original B1</td> <td>Original threshold value for color B (near side)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original B2</td> <td>Original threshold value for color B (center)</td> <td>0 to 255</td> <td>50</td> </tr> <tr> <td>Original B3</td> <td>Original threshold value for color B (far side)</td> <td>0 to 255</td> <td>50</td> </tr> </tbody> </table> <p>Reducing the value increases the sensitivity of the sensor allowing a document with more density to be detected, however, the document mat could be detected as an original document.</p> <p>If the values vary excessively, mal-detection could occur depending on how a document is placed.</p>  <table border="1" data-bbox="874 1205 1374 1406"> <thead> <tr> <th>Fig.</th> <th>Original R/G/B</th> <th colspan="2">Original width size range</th> </tr> </thead> <tbody> <tr> <td>①</td> <td>1</td> <td>A4R to A3</td> <td>8.5" to 11"</td> </tr> <tr> <td>②</td> <td>2</td> <td>B6R to A4R</td> <td>5.5" to 8.5"</td> </tr> <tr> <td>③</td> <td>3</td> <td>to B6R</td> <td>to 5.5"</td> </tr> </tbody> </table> <p>Figure 1-3-15</p> <ol style="list-style-type: none"> 3. Press the start key. The value is set. <p>Completion Press the stop key. The screen for maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Original R1	Original threshold value for color R (near side)	0 to 255	50	Original R2	Original threshold value for color R (center)	0 to 255	50	Original R3	Original threshold value for color R (far side)	0 to 255	50	Original G1	Original threshold value for color G (near side)	0 to 255	50	Original G2	Original threshold value for color G (center)	0 to 255	50	Original G3	Original threshold value for color G (far side)	0 to 255	50	Original B1	Original threshold value for color B (near side)	0 to 255	50	Original B2	Original threshold value for color B (center)	0 to 255	50	Original B3	Original threshold value for color B (far side)	0 to 255	50	Fig.	Original R/G/B	Original width size range		①	1	A4R to A3	8.5" to 11"	②	2	B6R to A4R	5.5" to 8.5"	③	3	to B6R	to 5.5"
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U100	<p data-bbox="287 241 667 275">Setting the main high voltage</p> <p data-bbox="287 309 440 342">Description Controls the charger roller voltage to optimize the surface potential.</p> <p data-bbox="287 376 400 409">Purpose To change the setting value to adjust the image if an image failure (background blur, etc.) occurs.</p> <p data-bbox="287 488 387 521">Method</p> <ol data-bbox="303 521 1102 589" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 595 1386 887"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1386 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Base</td> <td data-bbox="639 640 1386 685">MC DC bias</td> </tr> <tr> <td data-bbox="336 685 639 730">High Altitude</td> <td data-bbox="639 685 1386 730">MC high-ground compensation mode</td> </tr> <tr> <td data-bbox="336 730 639 775">MCH</td> <td data-bbox="639 730 1386 775">MCH compensation</td> </tr> <tr> <td data-bbox="336 775 639 819">Protect Table</td> <td data-bbox="639 775 1386 819">Drum protection control table</td> </tr> <tr> <td data-bbox="336 819 639 887">Drum Aging</td> <td data-bbox="639 819 1386 887">Aging for an electrification roller</td> </tr> </tbody> </table> <p data-bbox="287 947 472 981">Method:[Bias]</p> <ol data-bbox="303 981 1102 1014" style="list-style-type: none"> 1. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 1021 1386 1171"> <thead> <tr> <th data-bbox="336 1021 639 1066">Display</th> <th data-bbox="639 1021 1386 1066">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1066 639 1111">Mode</td> <td data-bbox="639 1066 1386 1111">MC compensation mode</td> </tr> <tr> <td data-bbox="336 1111 639 1171">Bias</td> <td data-bbox="639 1111 1386 1171">MC DC bias</td> </tr> </tbody> </table> <p data-bbox="287 1216 480 1249">Setting:[Mode]</p> <ol data-bbox="303 1249 1102 1283" style="list-style-type: none"> 1. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 1290 1386 1469"> <thead> <tr> <th data-bbox="336 1290 639 1335">Display</th> <th data-bbox="639 1290 1386 1335">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1335 639 1424">Auto</td> <td data-bbox="639 1335 1386 1424">Each color radical semi- value display and a degree setup of a standard value</td> </tr> <tr> <td data-bbox="336 1424 639 1469">Manual</td> <td data-bbox="639 1424 1386 1469">A value setup of each color</td> </tr> </tbody> </table> <p data-bbox="287 1480 512 1514">Initial setting: Auto</p>	Display	Description	Base	MC DC bias	High Altitude	MC high-ground compensation mode	MCH	MCH compensation	Protect Table	Drum protection control table	Drum Aging	Aging for an electrification roller	Display	Description	Mode	MC compensation mode	Bias	MC DC bias	Display	Description	Auto	Each color radical semi- value display and a degree setup of a standard value	Manual	A value setup of each color
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U100	<p data-bbox="288 241 467 275">Setting:[Bias]</p> <p data-bbox="288 277 1054 342">1. Select an item to be set. 2. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 353 1385 819"> <thead> <tr> <th data-bbox="336 353 531 434">Display</th> <th data-bbox="531 353 1062 434">Description</th> <th data-bbox="1062 353 1230 434">Setting range</th> <th data-bbox="1230 353 1385 434">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 434 531 479">C</td> <td data-bbox="531 434 1062 479">Manual adjustment value (Cyan)</td> <td data-bbox="1062 434 1230 479">0 to 250</td> <td data-bbox="1230 434 1385 479">145</td> </tr> <tr> <td data-bbox="336 479 531 524">M</td> <td data-bbox="531 479 1062 524">Manual adjustment value (Magenta)</td> <td data-bbox="1062 479 1230 524">0 to 250</td> <td data-bbox="1230 479 1385 524">145</td> </tr> <tr> <td data-bbox="336 524 531 568">Y</td> <td data-bbox="531 524 1062 568">Manual adjustment value (Yellow)</td> <td data-bbox="1062 524 1230 568">0 to 250</td> <td data-bbox="1230 524 1385 568">145</td> </tr> <tr> <td data-bbox="336 568 531 613">K</td> <td data-bbox="531 568 1062 613">Manual adjustment value (Black)</td> <td data-bbox="1062 568 1230 613">0 to 250</td> <td data-bbox="1230 568 1385 613">145</td> </tr> <tr> <td data-bbox="336 613 531 658">Default(C)</td> <td data-bbox="531 613 1062 658">Manual adjustment base value (Cyan)</td> <td data-bbox="1062 613 1230 658">0 to 250</td> <td data-bbox="1230 613 1385 658">-</td> </tr> <tr> <td data-bbox="336 658 531 703">Default(M)</td> <td data-bbox="531 658 1062 703">Manual adjustment base value (Magenta)</td> <td data-bbox="1062 658 1230 703">0 to 250</td> <td data-bbox="1230 658 1385 703">-</td> </tr> <tr> <td data-bbox="336 703 531 748">Default(Y)</td> <td data-bbox="531 703 1062 748">Manual adjustment base value (Yellow)</td> <td data-bbox="1062 703 1230 748">0 to 250</td> <td data-bbox="1230 703 1385 748">-</td> </tr> <tr> <td data-bbox="336 748 531 819">Default(K)</td> <td data-bbox="531 748 1062 819">Manual adjustment base value (Black)</td> <td data-bbox="1062 748 1230 819">0 to 250</td> <td data-bbox="1230 748 1385 819">-</td> </tr> </tbody> </table> <p data-bbox="288 831 767 864">3. Press the start key. The value is set.</p> <p data-bbox="288 902 467 936">Setting:[Bias]</p> <p data-bbox="288 938 1054 1003">1. Select an item to be set. 2. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 1014 1385 1290"> <thead> <tr> <th data-bbox="336 1014 531 1095">Display</th> <th data-bbox="531 1014 1062 1095">Description</th> <th data-bbox="1062 1014 1230 1095">Setting range</th> <th data-bbox="1230 1014 1385 1095">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1095 531 1140">C</td> <td data-bbox="531 1095 1062 1140">MC DC bias (Cyan)</td> <td data-bbox="1062 1095 1230 1140">0 to 250</td> <td data-bbox="1230 1095 1385 1140">145</td> </tr> <tr> <td data-bbox="336 1140 531 1184">M</td> <td data-bbox="531 1140 1062 1184">MC DC bias (Magenta)</td> <td data-bbox="1062 1140 1230 1184">0 to 250</td> <td data-bbox="1230 1140 1385 1184">145</td> </tr> <tr> <td data-bbox="336 1184 531 1229">Y</td> <td data-bbox="531 1184 1062 1229">MC DC bias (Yellow)</td> <td data-bbox="1062 1184 1230 1229">0 to 250</td> <td data-bbox="1230 1184 1385 1229">145</td> </tr> <tr> <td data-bbox="336 1229 531 1290">K</td> <td data-bbox="531 1229 1062 1290">MC DC bias (Black)</td> <td data-bbox="1062 1229 1230 1290">0 to 250</td> <td data-bbox="1230 1229 1385 1290">145</td> </tr> </tbody> </table> <p data-bbox="288 1301 767 1335">3. Press the start key. The value is set.</p> <p data-bbox="288 1373 448 1406">Supplement</p> <p data-bbox="288 1408 1417 1473">While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p>	Display	Description	Setting range	Initial setting	C	Manual adjustment value (Cyan)	0 to 250	145	M	Manual adjustment value (Magenta)	0 to 250	145	Y	Manual adjustment value (Yellow)	0 to 250	145	K	Manual adjustment value (Black)	0 to 250	145	Default(C)	Manual adjustment base value (Cyan)	0 to 250	-	Default(M)	Manual adjustment base value (Magenta)	0 to 250	-	Default(Y)	Manual adjustment base value (Yellow)	0 to 250	-	Default(K)	Manual adjustment base value (Black)	0 to 250	-	Display	Description	Setting range	Initial setting	C	MC DC bias (Cyan)	0 to 250	145	M	MC DC bias (Magenta)	0 to 250	145	Y	MC DC bias (Yellow)	0 to 250	145	K	MC DC bias (Black)	0 to 250	145
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U100	<p>Setting:[High Altitude]</p> <p>1. Select an item to be set.</p> <table border="1" data-bbox="336 320 1386 560"> <thead> <tr> <th data-bbox="336 320 531 365">Display</th> <th data-bbox="531 320 1386 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 531 409">Mode0</td> <td data-bbox="531 365 1386 409">Standard (Factory setting)</td> </tr> <tr> <td data-bbox="336 409 531 454">Mode1</td> <td data-bbox="531 409 1386 454">High ground 1 (1500 to 2500 m)</td> </tr> <tr> <td data-bbox="336 454 531 499">Mode2</td> <td data-bbox="531 454 1386 499">High ground 2 (2500 m or more)</td> </tr> <tr> <td data-bbox="336 499 531 560">Mode3</td> <td data-bbox="531 499 1386 560">High ground 3 (3500 m or more)</td> </tr> </tbody> </table> <p>Initial setting: Mode0</p> <ul style="list-style-type: none"> * : MCH compensation is set to "3" when it sets to the high ground 1 ,high ground 2 or the high ground 3. * : Plain weight attribute information is set to "Normal 1" when it sets to the high ground 1 ,high ground 2 or the high ground 3. <p>2. Press the start key. The value is set.</p> <p>Setting:[MCH]</p> <p>1. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 934 1386 1064"> <thead> <tr> <th data-bbox="336 934 531 1014">Display</th> <th data-bbox="531 934 1062 1014">Description</th> <th data-bbox="1062 934 1230 1014">Setting range</th> <th data-bbox="1230 934 1386 1014">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1014 531 1064">Value</td> <td data-bbox="531 1014 1062 1064">MCH compensation</td> <td data-bbox="1062 1014 1230 1064">1 to 5</td> <td data-bbox="1230 1014 1386 1064">3</td> </tr> </tbody> </table> <ul style="list-style-type: none"> * : A setup is possible only when set to the "standard" by high-ground setup. <p>2. Press the start key. The value is set.</p> <p>Setting:[Protect table]</p> <p>1. Select an item to be set.</p> <table border="1" data-bbox="336 1256 1386 1402"> <thead> <tr> <th data-bbox="336 1256 531 1301">Display</th> <th data-bbox="531 1256 1386 1301">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1301 531 1346">Mode0</td> <td data-bbox="531 1301 1386 1346">It changes by drum drive time.</td> </tr> <tr> <td data-bbox="336 1346 531 1402">Mode1</td> <td data-bbox="531 1346 1386 1402">Initial fixation</td> </tr> </tbody> </table> <p>Initial setting: Mode0</p> <p>2. Press the start key. The value is set.</p> <p>Setting:[Drum Aging]</p> <p>1. Select an item to be set.</p> <table border="1" data-bbox="336 1599 1386 1744"> <thead> <tr> <th data-bbox="336 1599 531 1644">Display</th> <th data-bbox="531 1599 1386 1644">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1644 531 1688">On</td> <td data-bbox="531 1644 1386 1688">with aging (it operates by lapsed time)</td> </tr> <tr> <td data-bbox="336 1688 531 1744">Off</td> <td data-bbox="531 1688 1386 1744">with not aging</td> </tr> </tbody> </table> <p>Initial setting: Off</p> <p>2. Press the start key. The value is set.</p> <p>Completion</p> <p>Press the stop key when main charger output stops. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Mode0	Standard (Factory setting)	Mode1	High ground 1 (1500 to 2500 m)	Mode2	High ground 2 (2500 m or more)	Mode3	High ground 3 (3500 m or more)	Display	Description	Setting range	Initial setting	Value	MCH compensation	1 to 5	3	Display	Description	Mode0	It changes by drum drive time.	Mode1	Initial fixation	Display	Description	On	with aging (it operates by lapsed time)	Off	with not aging
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U101	<p data-bbox="288 241 836 275">Setting the voltage for the primary transfer</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 855 376">Sets the control voltage for the primary transfer.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1262 445">To change the setting when any density problems, such as too dark or light, occur.</p> <p data-bbox="288 483 387 512">Method</p> <ol data-bbox="304 517 1102 584" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 595 1399 837"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Base</td> <td data-bbox="639 640 1399 685">Standard value</td> </tr> <tr> <td data-bbox="336 685 639 730">1st side</td> <td data-bbox="639 685 1399 730">Correction value of single-side printing</td> </tr> <tr> <td data-bbox="336 730 639 775">2nd side</td> <td data-bbox="639 730 1399 775">Correction value of duplex printing</td> </tr> <tr> <td data-bbox="336 775 639 837">B/W</td> <td data-bbox="639 775 1399 837">Correction value of monochrome printing</td> </tr> </tbody> </table> <p data-bbox="288 900 480 931">Setting: [Base]</p> <ol data-bbox="304 936 1054 1003" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1014 1399 1193"> <thead> <tr> <th data-bbox="336 1014 563 1093">Display</th> <th data-bbox="563 1014 1062 1093">Description</th> <th data-bbox="1062 1014 1230 1093">Setting range</th> <th data-bbox="1230 1014 1399 1093">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1093 563 1137">Full</td> <td data-bbox="563 1093 1062 1137">Full speed printing</td> <td data-bbox="1062 1093 1230 1137">0 to 100</td> <td data-bbox="1230 1093 1399 1137">45</td> </tr> <tr> <td data-bbox="336 1137 563 1193">Half</td> <td data-bbox="563 1137 1062 1193">Half speed printing</td> <td data-bbox="1062 1137 1230 1193">0 to 100</td> <td data-bbox="1230 1137 1399 1193">25</td> </tr> </tbody> </table> <ol data-bbox="304 1220 767 1252" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="288 1288 647 1319">Setting: [1st side/02nd side]</p> <ol data-bbox="304 1323 1054 1391" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1402 1399 1677"> <thead> <tr> <th data-bbox="336 1402 563 1480">Display</th> <th data-bbox="563 1402 1062 1480">Description</th> <th data-bbox="1062 1402 1230 1480">Setting range</th> <th data-bbox="1230 1402 1399 1480">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1480 563 1525">C</td> <td data-bbox="563 1480 1062 1525">Correction value (Cyan)</td> <td data-bbox="1062 1480 1230 1525">-50 to 50</td> <td data-bbox="1230 1480 1399 1525">5/2</td> </tr> <tr> <td data-bbox="336 1525 563 1570">M</td> <td data-bbox="563 1525 1062 1570">Correction value (Magenta)</td> <td data-bbox="1062 1525 1230 1570">-50 to 50</td> <td data-bbox="1230 1525 1399 1570">5/2</td> </tr> <tr> <td data-bbox="336 1570 563 1615">Y</td> <td data-bbox="563 1570 1062 1615">Correction value (Yellow)</td> <td data-bbox="1062 1570 1230 1615">-50 to 50</td> <td data-bbox="1230 1570 1399 1615">0/-3</td> </tr> <tr> <td data-bbox="336 1615 563 1677">K</td> <td data-bbox="563 1615 1062 1677">Correction value (Black)</td> <td data-bbox="1062 1615 1230 1677">-50 to 50</td> <td data-bbox="1230 1615 1399 1677">5/2</td> </tr> </tbody> </table> <ol data-bbox="304 1713 767 1744" style="list-style-type: none"> 3. Press the start key. The value is set. 	Display	Description	Base	Standard value	1st side	Correction value of single-side printing	2nd side	Correction value of duplex printing	B/W	Correction value of monochrome printing	Display	Description	Setting range	Initial setting	Full	Full speed printing	0 to 100	45	Half	Half speed printing	0 to 100	25	Display	Description	Setting range	Initial setting	C	Correction value (Cyan)	-50 to 50	5/2	M	Correction value (Magenta)	-50 to 50	5/2	Y	Correction value (Yellow)	-50 to 50	0/-3	K	Correction value (Black)	-50 to 50	5/2
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Item No.	Description								
U101	<p data-bbox="288 241 470 275">Setting: [B/W]</p> <p data-bbox="304 277 1054 311">1. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 320 1342 450"> <thead> <tr> <th data-bbox="336 320 564 398">Display</th> <th data-bbox="564 320 1007 398">Description</th> <th data-bbox="1007 320 1174 398">Setting range</th> <th data-bbox="1174 320 1342 398">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 398 564 450">Value</td> <td data-bbox="564 398 1007 450">Correction value</td> <td data-bbox="1007 398 1174 450">-50 to 50</td> <td data-bbox="1174 398 1342 450">30</td> </tr> </tbody> </table> <p data-bbox="304 481 767 515">2. Press the start key. The value is set.</p> <p data-bbox="288 551 448 584">Supplement</p> <p data-bbox="288 586 1417 654">While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p> <p data-bbox="288 689 440 723">Completion</p> <p data-bbox="288 725 1254 759">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Value	Correction value	-50 to 50	30
Display	Description	Setting range	Initial setting						
Value	Correction value	-50 to 50	30						

Item No.	Description																																										
U106	<p data-bbox="288 241 869 275">Setting the voltage for the secondary transfer</p> <p data-bbox="288 309 438 342">Description</p> <p data-bbox="288 344 890 378">Sets the control voltage for the secondary transfer.</p> <p data-bbox="288 380 399 414">Purpose</p> <p data-bbox="288 416 1262 450">To change the setting when any density problems, such as too dark or light, occur.</p> <p data-bbox="288 483 387 517">Method</p> <ol data-bbox="304 519 1101 586" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 595 1399 741"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Color</td> <td data-bbox="639 640 1399 685">Correction value of color printing</td> </tr> <tr> <td data-bbox="336 685 639 741">B/W</td> <td data-bbox="639 685 1399 741">Correction value of monochrome printing</td> </tr> </tbody> </table> <p data-bbox="288 790 485 824">Method:[Color]</p> <ol data-bbox="304 826 1101 860" style="list-style-type: none"> 1. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 869 1399 1205"> <thead> <tr> <th data-bbox="336 869 639 913">Display</th> <th data-bbox="639 869 1399 913">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 913 639 958">Light/Normal1</td> <td data-bbox="639 913 1399 958">Weight of paper (light to usual 1)</td> </tr> <tr> <td data-bbox="336 958 639 1003">Normal2/3</td> <td data-bbox="639 958 1399 1003">Weight of paper (usual 2 to 3)</td> </tr> <tr> <td data-bbox="336 1003 639 1048">Heavy1</td> <td data-bbox="639 1003 1399 1048">Weight of paper (heavy 1)</td> </tr> <tr> <td data-bbox="336 1048 639 1093">Heavy2/3</td> <td data-bbox="639 1048 1399 1093">Weight of paper (heavy 2 to 3)</td> </tr> <tr> <td data-bbox="336 1093 639 1137">OHP</td> <td data-bbox="639 1093 1399 1137">Kind of paper (OHP)</td> </tr> <tr> <td data-bbox="336 1137 639 1205">Coated</td> <td data-bbox="639 1137 1399 1205">Kind of paper (Coated paper)</td> </tr> </tbody> </table> <p data-bbox="288 1256 1007 1290">Method: [Light/Normal1 / Normal2/3 / Heavy1 / Heavy2/3]</p> <ol data-bbox="304 1292 1101 1326" style="list-style-type: none"> 1. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 1335 1399 1480"> <thead> <tr> <th data-bbox="336 1335 639 1379">Display</th> <th data-bbox="639 1335 1399 1379">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1379 639 1424">1st side</td> <td data-bbox="639 1379 1399 1424">Correction value of single-side printing</td> </tr> <tr> <td data-bbox="336 1424 639 1480">2nd side</td> <td data-bbox="639 1424 1399 1480">Correction value of duplex printing</td> </tr> </tbody> </table> <p data-bbox="288 1532 627 1565">Setting:[1st side/2nd side]</p> <ol data-bbox="304 1568 1054 1635" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1644 1399 1980"> <thead> <tr> <th data-bbox="336 1644 563 1688">Display</th> <th data-bbox="563 1644 1027 1688">Description</th> <th data-bbox="1027 1644 1193 1688">Setting range</th> <th data-bbox="1193 1644 1399 1688">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1688 563 1733">Width<160</td> <td data-bbox="563 1688 1027 1733">width of paper<160</td> <td data-bbox="1027 1688 1193 1733">0 to 200</td> <td data-bbox="1193 1688 1399 1733">83/85/64/54 88/90/68/57</td> </tr> <tr> <td data-bbox="336 1733 563 1778">160<=Width<220</td> <td data-bbox="563 1733 1027 1778">160<= width of paper <220</td> <td data-bbox="1027 1733 1193 1778">0 to 200</td> <td data-bbox="1193 1733 1399 1778">58/60/45/37 60/62/47/37</td> </tr> <tr> <td data-bbox="336 1778 563 1823">220<=Width</td> <td data-bbox="563 1778 1027 1823">220<= width of paper</td> <td data-bbox="1027 1778 1193 1823">0 to 200</td> <td data-bbox="1193 1778 1399 1823">42/44/33/25 40/42/32/25</td> </tr> </tbody> </table> <ol data-bbox="304 2002 767 2036" style="list-style-type: none"> 3. Press the start key. The value is set. 	Display	Description	Color	Correction value of color printing	B/W	Correction value of monochrome printing	Display	Description	Light/Normal1	Weight of paper (light to usual 1)	Normal2/3	Weight of paper (usual 2 to 3)	Heavy1	Weight of paper (heavy 1)	Heavy2/3	Weight of paper (heavy 2 to 3)	OHP	Kind of paper (OHP)	Coated	Kind of paper (Coated paper)	Display	Description	1st side	Correction value of single-side printing	2nd side	Correction value of duplex printing	Display	Description	Setting range	Initial setting	Width<160	width of paper<160	0 to 200	83/85/64/54 88/90/68/57	160<=Width<220	160<= width of paper <220	0 to 200	58/60/45/37 60/62/47/37	220<=Width	220<= width of paper	0 to 200	42/44/33/25 40/42/32/25
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U106	<p data-bbox="288 241 566 271">Setting:[OHP/Coated]</p> <p data-bbox="288 277 1053 342">1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 353 1398 580"> <thead> <tr> <th data-bbox="336 353 564 434">Display</th> <th data-bbox="564 353 1064 434">Description</th> <th data-bbox="1064 353 1230 434">Setting range</th> <th data-bbox="1230 353 1398 434">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 434 564 479">Width<160</td> <td data-bbox="564 434 1064 479">width of paper<160</td> <td data-bbox="1064 434 1230 479">0 to 200</td> <td data-bbox="1230 434 1398 479">40/59</td> </tr> <tr> <td data-bbox="336 479 564 524">160<=Width<220</td> <td data-bbox="564 479 1064 524">160<= width of paper <220</td> <td data-bbox="1064 479 1230 524">0 to 200</td> <td data-bbox="1230 479 1398 524">33/42</td> </tr> <tr> <td data-bbox="336 524 564 580">220<=Width</td> <td data-bbox="564 524 1064 580">220<= width of paper</td> <td data-bbox="1064 524 1230 580">0 to 200</td> <td data-bbox="1230 524 1398 580">25/31</td> </tr> </tbody> </table> <p data-bbox="288 602 766 631">3. Press the start key. The value is set.</p> <p data-bbox="288 674 464 703">Method:[B/W]</p> <p data-bbox="288 710 1099 739">1. Select the item. The screen for executing each item is displayed.</p> <table border="1" data-bbox="336 750 1398 943"> <thead> <tr> <th data-bbox="336 750 639 795">Display</th> <th data-bbox="639 750 1398 795">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 795 639 840">Light/Normal3</td> <td data-bbox="639 795 1398 840">Weight of paper (light to usual 3)</td> </tr> <tr> <td data-bbox="336 840 639 884">Heavy1</td> <td data-bbox="639 840 1398 884">Weight of paper (heavy 1)</td> </tr> <tr> <td data-bbox="336 884 639 943">Heavy2-3</td> <td data-bbox="639 884 1398 943">Weight of paper (heavy 2 to 3)</td> </tr> </tbody> </table> <p data-bbox="288 996 857 1025">Method: [Light/Normal1 / Heavy1 / Heavy2-3]</p> <p data-bbox="288 1032 1099 1061">1. Select the item. The screen for executing each item is displayed.</p> <table border="1" data-bbox="336 1072 1398 1218"> <thead> <tr> <th data-bbox="336 1072 639 1117">Display</th> <th data-bbox="639 1072 1398 1117">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1117 639 1162">1st side</td> <td data-bbox="639 1117 1398 1162">Correction value of single-side printing</td> </tr> <tr> <td data-bbox="336 1162 639 1218">2nd side</td> <td data-bbox="639 1162 1398 1218">Correction value of duplex printing</td> </tr> </tbody> </table> <p data-bbox="288 1267 625 1296">Setting:[1st side/2nd side]</p> <p data-bbox="288 1303 1053 1368">1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 1379 1398 1711"> <thead> <tr> <th data-bbox="336 1379 564 1460">Display</th> <th data-bbox="564 1379 1064 1460">Description</th> <th data-bbox="1064 1379 1230 1460">Setting range</th> <th data-bbox="1230 1379 1398 1460">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1460 564 1552">Width<160</td> <td data-bbox="564 1460 1064 1552">width of paper<160</td> <td data-bbox="1064 1460 1230 1552">0 to 200</td> <td data-bbox="1230 1460 1398 1552">78/60/51 83/64/54</td> </tr> <tr> <td data-bbox="336 1552 564 1632">160<=Width<220</td> <td data-bbox="564 1552 1064 1632">160<= width of paper <220</td> <td data-bbox="1064 1552 1230 1632">0 to 200</td> <td data-bbox="1230 1552 1398 1632">53/41/35 55/43/34</td> </tr> <tr> <td data-bbox="336 1632 564 1711">220<=Width</td> <td data-bbox="564 1632 1064 1711">220<= width of paper</td> <td data-bbox="1064 1632 1230 1711">0 to 200</td> <td data-bbox="1230 1632 1398 1711">40/31/25 38/30/25</td> </tr> </tbody> </table> <p data-bbox="288 1733 766 1762">3. Press the start key. The value is set.</p> <p data-bbox="288 1805 440 1834">Completion</p> <p data-bbox="288 1841 1254 1870">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Width<160	width of paper<160	0 to 200	40/59	160<=Width<220	160<= width of paper <220	0 to 200	33/42	220<=Width	220<= width of paper	0 to 200	25/31	Display	Description	Light/Normal3	Weight of paper (light to usual 3)	Heavy1	Weight of paper (heavy 1)	Heavy2-3	Weight of paper (heavy 2 to 3)	Display	Description	1st side	Correction value of single-side printing	2nd side	Correction value of duplex printing	Display	Description	Setting range	Initial setting	Width<160	width of paper<160	0 to 200	78/60/51 83/64/54	160<=Width<220	160<= width of paper <220	0 to 200	53/41/35 55/43/34	220<=Width	220<= width of paper	0 to 200	40/31/25 38/30/25
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Width<160	width of paper<160	0 to 200	78/60/51 83/64/54																																												
160<=Width<220	160<= width of paper <220	0 to 200	53/41/35 55/43/34																																												
220<=Width	220<= width of paper	0 to 200	40/31/25 38/30/25																																												

Item No.	Description																																				
U107	<p data-bbox="288 241 1011 275">Setting the voltage for the intermediate transfer cleaning</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 1023 378">Sets the control voltage for the intermediate transfer cleaning.</p> <p data-bbox="288 380 400 414">Purpose</p> <p data-bbox="288 416 1385 450">To change the setting when the offset by a defective cleaning of the transfer belt is generate.</p> <p data-bbox="288 483 387 517">Method</p> <ol data-bbox="304 519 1102 586" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 595 1399 788"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Belt(A)</td> <td data-bbox="639 640 1399 685">Correction value of belt A</td> </tr> <tr> <td data-bbox="336 685 639 730">Belt(B)</td> <td data-bbox="639 685 1399 730">Correction value of belt B</td> </tr> <tr> <td data-bbox="336 730 639 788">Belt(C)</td> <td data-bbox="639 730 1399 788">Correction value of belt C</td> </tr> </tbody> </table> <p data-bbox="288 831 384 864">Setting</p> <ol data-bbox="304 866 1054 934" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 943 1399 1350"> <thead> <tr> <th data-bbox="336 943 564 1025">Display</th> <th data-bbox="564 943 1064 1025">Description</th> <th data-bbox="1064 943 1230 1025">Setting range</th> <th data-bbox="1230 943 1399 1025">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1025 564 1070">Full</td> <td data-bbox="564 1025 1064 1070">Full speed printing of color</td> <td data-bbox="1064 1025 1230 1070">0 to 200</td> <td data-bbox="1230 1025 1399 1070">13/90/90</td> </tr> <tr> <td data-bbox="336 1070 564 1115">Half</td> <td data-bbox="564 1070 1064 1115">Half speed printing of color</td> <td data-bbox="1064 1070 1230 1115">0 to 200</td> <td data-bbox="1230 1070 1399 1115">9/45/45</td> </tr> <tr> <td data-bbox="336 1115 564 1160">3/4</td> <td data-bbox="564 1115 1064 1160">75% of full speed printing of color</td> <td data-bbox="1064 1115 1230 1160">0 to 200</td> <td data-bbox="1230 1115 1399 1160">10/68/68</td> </tr> <tr> <td data-bbox="336 1160 564 1205">B/W Full</td> <td data-bbox="564 1160 1064 1205">Full speed printing of monochrome</td> <td data-bbox="1064 1160 1230 1205">0 to 200</td> <td data-bbox="1230 1160 1399 1205">13/75/75</td> </tr> <tr> <td data-bbox="336 1205 564 1249">B/W Half</td> <td data-bbox="564 1205 1064 1249">Half speed printing of monochrome</td> <td data-bbox="1064 1205 1230 1249">0 to 200</td> <td data-bbox="1230 1205 1399 1249">10/35/35</td> </tr> <tr> <td data-bbox="336 1249 564 1350">B/W 3/4</td> <td data-bbox="564 1249 1064 1350">75% of full speed printing of monochrome</td> <td data-bbox="1064 1249 1230 1350">0 to 200</td> <td data-bbox="1230 1249 1399 1350">9/53/53</td> </tr> </tbody> </table> <ol data-bbox="304 1370 767 1404" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="288 1442 440 1476">Completion</p> <p data-bbox="288 1478 1254 1512">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Belt(A)	Correction value of belt A	Belt(B)	Correction value of belt B	Belt(C)	Correction value of belt C	Display	Description	Setting range	Initial setting	Full	Full speed printing of color	0 to 200	13/90/90	Half	Half speed printing of color	0 to 200	9/45/45	3/4	75% of full speed printing of color	0 to 200	10/68/68	B/W Full	Full speed printing of monochrome	0 to 200	13/75/75	B/W Half	Half speed printing of monochrome	0 to 200	10/35/35	B/W 3/4	75% of full speed printing of monochrome	0 to 200	9/53/53
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3/4	75% of full speed printing of color	0 to 200	10/68/68																																		
B/W Full	Full speed printing of monochrome	0 to 200	13/75/75																																		
B/W Half	Half speed printing of monochrome	0 to 200	10/35/35																																		
B/W 3/4	75% of full speed printing of monochrome	0 to 200	9/53/53																																		

Item No.	Description																																												
U108	<p data-bbox="290 241 651 275">Setting separation shift bias</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 983 378">Adjusts output of separation shift bias and ON/OFF timing.</p> <p data-bbox="290 380 400 414">Purpose</p> <p data-bbox="290 416 994 450">To set when the separated malfunction of the paper occurs.</p> <p data-bbox="290 483 387 517">Method</p> <ol data-bbox="308 519 1101 584" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="336 595 1399 887"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Light/Normal1</td> <td data-bbox="639 640 1399 685">Weight of paper (light to usual 1)</td> </tr> <tr> <td data-bbox="336 685 639 730">Normal2/3</td> <td data-bbox="639 685 1399 730">Weight of paper (usual 2 to 3)</td> </tr> <tr> <td data-bbox="336 730 639 775">Heavy1</td> <td data-bbox="639 730 1399 775">Weight of paper (heavy 1)</td> </tr> <tr> <td data-bbox="336 775 639 819">Coated</td> <td data-bbox="639 775 1399 819">Kind of paper (Coated paper)</td> </tr> <tr> <td data-bbox="336 819 639 887">Timing</td> <td data-bbox="639 819 1399 887">Setting of the separation timing</td> </tr> </tbody> </table> <p data-bbox="290 943 971 976">Setting:[Light/Normal1 / Normal2/3 / Heavy1 / Coated]</p> <ol data-bbox="308 978 1054 1043" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1055 1399 1227"> <thead> <tr> <th data-bbox="336 1055 563 1122">Display</th> <th data-bbox="563 1055 1054 1122">Description</th> <th data-bbox="1054 1055 1227 1122">Setting range</th> <th data-bbox="1227 1055 1399 1122">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1122 563 1167">1st side</td> <td data-bbox="563 1122 1054 1167">Correction value of single-side printing</td> <td data-bbox="1054 1122 1227 1167">0 to 40</td> <td data-bbox="1227 1122 1399 1167">20/10/10/10</td> </tr> <tr> <td data-bbox="336 1167 563 1227">2nd side</td> <td data-bbox="563 1167 1054 1227">Correction value of duplex printing</td> <td data-bbox="1054 1167 1227 1227">0 to 40</td> <td data-bbox="1227 1167 1399 1227">20/12/10/10</td> </tr> </tbody> </table> <p data-bbox="290 1279 497 1312">Setting:[Timing]</p> <ol data-bbox="308 1314 1054 1379" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1391 1399 1704"> <thead> <tr> <th data-bbox="336 1391 563 1458">Display</th> <th data-bbox="563 1391 1054 1458">Description</th> <th data-bbox="1054 1391 1227 1458">Setting range</th> <th data-bbox="1227 1391 1399 1458">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1458 563 1547">Add Normal Lead</td> <td data-bbox="563 1458 1054 1547">for the leading edge on paper</td> <td data-bbox="1054 1458 1227 1547">0 to 20</td> <td data-bbox="1227 1458 1399 1547">3</td> </tr> <tr> <td data-bbox="336 1547 563 1592">On Timing 1</td> <td data-bbox="563 1547 1054 1592">Adjustment of the ON Timing 1</td> <td data-bbox="1054 1547 1227 1592">-100 to 100</td> <td data-bbox="1227 1547 1399 1592">0</td> </tr> <tr> <td data-bbox="336 1592 563 1637">On Timing 2</td> <td data-bbox="563 1592 1054 1637">Adjustment of the ON Timing 2</td> <td data-bbox="1054 1592 1227 1637">-100 to 100</td> <td data-bbox="1227 1592 1399 1637">0</td> </tr> <tr> <td data-bbox="336 1637 563 1704">Off Timing</td> <td data-bbox="563 1637 1054 1704">Adjustment of the OFF Timing</td> <td data-bbox="1054 1637 1227 1704">-100 to 100</td> <td data-bbox="1227 1637 1399 1704">100</td> </tr> </tbody> </table> <ol data-bbox="308 1727 767 1760" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="290 1794 440 1827">Completion</p> <p data-bbox="290 1830 1254 1863">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Light/Normal1	Weight of paper (light to usual 1)	Normal2/3	Weight of paper (usual 2 to 3)	Heavy1	Weight of paper (heavy 1)	Coated	Kind of paper (Coated paper)	Timing	Setting of the separation timing	Display	Description	Setting range	Initial setting	1st side	Correction value of single-side printing	0 to 40	20/10/10/10	2nd side	Correction value of duplex printing	0 to 40	20/12/10/10	Display	Description	Setting range	Initial setting	Add Normal Lead	for the leading edge on paper	0 to 20	3	On Timing 1	Adjustment of the ON Timing 1	-100 to 100	0	On Timing 2	Adjustment of the ON Timing 2	-100 to 100	0	Off Timing	Adjustment of the OFF Timing	-100 to 100	100
Display	Description																																												
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On Timing 1	Adjustment of the ON Timing 1	-100 to 100	0																																										
On Timing 2	Adjustment of the ON Timing 2	-100 to 100	0																																										
Off Timing	Adjustment of the OFF Timing	-100 to 100	100																																										

Item No.	Description										
U110	<p>Checking the drum count</p> <p>Description Displays the drum counts for checking.</p> <p>Purpose To check the drum status.</p> <p>Method 1. Press the start key. The current drum counts is displayed.</p> <table border="1" data-bbox="336 562 1401 801"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 651">C</td> <td data-bbox="639 607 1401 651">Drum count value for cyan</td> </tr> <tr> <td data-bbox="336 651 639 696">M</td> <td data-bbox="639 651 1401 696">Drum count value for magenta</td> </tr> <tr> <td data-bbox="336 696 639 741">Y</td> <td data-bbox="639 696 1401 741">Drum count value for yellow</td> </tr> <tr> <td data-bbox="336 741 639 786">K</td> <td data-bbox="639 741 1401 786">Drum count value for black</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Drum count value for cyan	M	Drum count value for magenta	Y	Drum count value for yellow	K	Drum count value for black
Display	Description										
C	Drum count value for cyan										
M	Drum count value for magenta										
Y	Drum count value for yellow										
K	Drum count value for black										
U111	<p>Checking the drum drive time</p> <p>Description Displays the drum drive time for checking a figure, which is used as a reference when correcting the high voltage based on time.</p> <p>Purpose To check the drum status.</p> <p>Method 1. Press the start key. 2. Select the item. The drum drive time is displayed.</p> <table border="1" data-bbox="336 1357 1401 1597"> <thead> <tr> <th data-bbox="336 1357 639 1402">Display</th> <th data-bbox="639 1357 1401 1402">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1402 639 1447">C</td> <td data-bbox="639 1402 1401 1447">Cyan drum drive time</td> </tr> <tr> <td data-bbox="336 1447 639 1491">M</td> <td data-bbox="639 1447 1401 1491">Magenta drum drive time</td> </tr> <tr> <td data-bbox="336 1491 639 1536">Y</td> <td data-bbox="639 1491 1401 1536">Yellow drum drive time</td> </tr> <tr> <td data-bbox="336 1536 639 1581">K</td> <td data-bbox="639 1536 1401 1581">Black drum drive time</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan drum drive time	M	Magenta drum drive time	Y	Yellow drum drive time	K	Black drum drive time
Display	Description										
C	Cyan drum drive time										
M	Magenta drum drive time										
Y	Yellow drum drive time										
K	Black drum drive time										

Item No.	Description																
U117	<p>Checking the drum number</p> <p>Description Displays the drum number.</p> <p>Purpose To check the drum number.</p> <p>Method 1. Press the start key. The drum number is displayed.</p> <table border="1" data-bbox="336 562 1401 801"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>C</td> <td>Cyan drum number</td> </tr> <tr> <td>M</td> <td>Magenta drum number</td> </tr> <tr> <td>Y</td> <td>Yellow drum number</td> </tr> <tr> <td>K</td> <td>Black drum number</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan drum number	M	Magenta drum number	Y	Yellow drum number	K	Black drum number						
Display	Description																
C	Cyan drum number																
M	Magenta drum number																
Y	Yellow drum number																
K	Black drum number																
U118	<p>Displaying the drum history</p> <p>Description Displays the past record of machine number and the drum counter.</p> <p>Purpose To check the count value of machine number and the drum counter.</p> <p>Method 1. Press the start key. 2. Select the color to reference.</p> <table border="1" data-bbox="336 1323 1401 1563"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>C</td> <td>Cyan drum past record</td> </tr> <tr> <td>M</td> <td>Magenta drum past record</td> </tr> <tr> <td>Y</td> <td>Yellow drum past record</td> </tr> <tr> <td>K</td> <td>Black drum past record</td> </tr> </tbody> </table> <p>* : The history of a machine number and a drum counter for each color is displayed by three cases.</p> <table border="1" data-bbox="336 1677 1401 1821"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Machine History 1 - 3</td> <td>Historical records of the machine number</td> </tr> <tr> <td>Cnt History 1 - 3</td> <td>Historical records of drum counter</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan drum past record	M	Magenta drum past record	Y	Yellow drum past record	K	Black drum past record	Display	Description	Machine History 1 - 3	Historical records of the machine number	Cnt History 1 - 3	Historical records of drum counter
Display	Description																
C	Cyan drum past record																
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K	Black drum past record																
Display	Description																
Machine History 1 - 3	Historical records of the machine number																
Cnt History 1 - 3	Historical records of drum counter																

Item No.	Description						
U122	<p>Checking the transfer belt unit number</p> <p>Description Displays the number of the transfer belt unit for checking.</p> <p>Purpose To check the number of the transfer belt.</p> <p>Method 1. Press the start key. The current number of the transfer belt is displayed.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>						
U123	<p>Displaying the transfer belt unit history</p> <p>Description Displays the past record of machine number and the transfer belt unit counter.</p> <p>Purpose To check the count value of machine number and the transfer counter.</p> <p>Method 1. Press the start key. The history of a machine number and a transfer belt unit counter for each color is displayed by three cases.</p> <table border="1" data-bbox="319 1142 1417 1288"> <thead> <tr> <th data-bbox="319 1142 657 1191">Display</th> <th data-bbox="657 1142 1417 1191">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="319 1191 657 1240">Machine History 1 - 3</td> <td data-bbox="657 1191 1417 1240">Historical records of the machine number</td> </tr> <tr> <td data-bbox="319 1240 657 1288">Count History 1 - 3</td> <td data-bbox="657 1240 1417 1288">Historical records of transfer belt unit counter</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Machine History 1 - 3	Historical records of the machine number	Count History 1 - 3	Historical records of transfer belt unit counter
Display	Description						
Machine History 1 - 3	Historical records of the machine number						
Count History 1 - 3	Historical records of transfer belt unit counter						

Item No.	Description										
U127	<p>Checking/clearing the transfer count</p> <p>Description Displays and clears the counts of the transfer counter.</p> <p>Purpose To check the count after replacement of the transfer belt unit or transfer roller. Also to clear the counts after replacing transfer roller.</p> <p>Method 1. Press the start key. The current counts of the transfer counter is displayed.</p> <table border="1" data-bbox="319 593 1409 833"> <thead> <tr> <th data-bbox="319 593 651 638">Display</th> <th data-bbox="651 593 1409 638">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="319 638 651 683">Mid Trans(Cnt)</td> <td data-bbox="651 638 1409 683">Transfer belt unit counter value (Cnt)</td> </tr> <tr> <td data-bbox="319 683 651 728">2nd Trans(Cnt)</td> <td data-bbox="651 683 1409 728">Transfer roller counter value (Cnt)</td> </tr> <tr> <td data-bbox="319 728 651 772">Mid Trans(Time)</td> <td data-bbox="651 728 1409 772">Transfer belt unit counter value (Time)</td> </tr> <tr> <td data-bbox="319 772 651 833">2nd Trans(Time)</td> <td data-bbox="651 772 1409 833">Transfer roller counter value (Time)</td> </tr> </tbody> </table> <p>Clearing 1. Select [Clear]. 2. Press the start key. The counter value is cleared. Clears only the transfer roller. The transfer belt unit is not cleared.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Mid Trans(Cnt)	Transfer belt unit counter value (Cnt)	2nd Trans(Cnt)	Transfer roller counter value (Cnt)	Mid Trans(Time)	Transfer belt unit counter value (Time)	2nd Trans(Time)	Transfer roller counter value (Time)
Display	Description										
Mid Trans(Cnt)	Transfer belt unit counter value (Cnt)										
2nd Trans(Cnt)	Transfer roller counter value (Cnt)										
Mid Trans(Time)	Transfer belt unit counter value (Time)										
2nd Trans(Time)	Transfer roller counter value (Time)										
U135	<p>Checking toner motor operation</p> <p>Description Drives toner motors.</p> <p>Purpose To check the operation of toner motors.</p> <p>Remarks When driving the toner motors long time or several times, developer section becomes the toner full and is locked.</p> <p>Method 1. Press the start key. 2. Select [Toner]. 3. Press the start key. The operation starts.</p> <table border="1" data-bbox="338 1724 1399 1821"> <thead> <tr> <th data-bbox="338 1724 643 1769">Display</th> <th data-bbox="643 1724 1399 1769">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="338 1769 643 1821">Toner</td> <td data-bbox="643 1769 1399 1821">Toner motor (TM) is turned on</td> </tr> </tbody> </table> <p>4. To stop the operation, press the stop key.</p> <p>Completion Press the stop key after operation stops. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Toner	Toner motor (TM) is turned on						
Display	Description										
Toner	Toner motor (TM) is turned on										

Item No.	Description												
U136	<p>Setting toner near end detection</p> <p>Description Sets the level that indicates the number of sheets that can be printed from occurrence of toner near end to toner empty.</p> <p>Purpose To change the setting to advance detection of near end if the interval from toner near end to toner empty seems too short.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. 3. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="347 663 1410 831"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>CMY</td> <td>Setting the level of cyan/magenta/yellow toner</td> <td>0 to 10</td> <td>3</td> </tr> <tr> <td>K</td> <td>Setting the level of black toner</td> <td>0 to 10</td> <td>3</td> </tr> </tbody> </table> <p>Increasing the setting makes the interval from toner near end to toner empty longer. Decreasing the setting makes the interval from toner near end to toner empty shorter. If 0 is set, toner near end will not be detected.</p> <ol style="list-style-type: none"> 4. Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	CMY	Setting the level of cyan/magenta/yellow toner	0 to 10	3	K	Setting the level of black toner	0 to 10	3
Display	Description	Setting range	Initial setting										
CMY	Setting the level of cyan/magenta/yellow toner	0 to 10	3										
K	Setting the level of black toner	0 to 10	3										
U139	<p>Displaying the temperature and humidity outside the machine</p> <p>Description Displays the detected temperature and humidity outside the machine.</p> <p>Purpose To check the temperature and humidity outside the machine.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. The detected temperature are displayed. <table border="1" data-bbox="347 1444 1410 1637"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>LSU Temp(COL)</td> <td>Internal temperature around the laser scanner unit (COL) (°C)</td> </tr> <tr> <td>LSU Temp (K)</td> <td>Internal temperature around the laser scanner unit (K) (°C)</td> </tr> <tr> <td>Dev Temp</td> <td>Internal temperature around the developer section (°C)</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	LSU Temp(COL)	Internal temperature around the laser scanner unit (COL) (°C)	LSU Temp (K)	Internal temperature around the laser scanner unit (K) (°C)	Dev Temp	Internal temperature around the developer section (°C)				
Display	Description												
LSU Temp(COL)	Internal temperature around the laser scanner unit (COL) (°C)												
LSU Temp (K)	Internal temperature around the laser scanner unit (K) (°C)												
Dev Temp	Internal temperature around the developer section (°C)												

Item No.	Description																																																							
U140	<p data-bbox="290 241 577 273">Setting developer bias</p> <p data-bbox="290 311 440 338">Description</p> <p data-bbox="290 344 802 371">Setting the value of various developer bias.</p> <p data-bbox="290 380 400 407">Purpose</p> <p data-bbox="290 414 868 441">To check and setting the value of developer bias.</p> <p data-bbox="290 486 387 512">Method</p> <ol data-bbox="316 519 647 577" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="347 589 1412 972"> <thead> <tr> <th data-bbox="352 595 651 633">Display</th> <th data-bbox="651 595 1407 633">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 640 651 678">Mag DC</td> <td data-bbox="651 640 1407 678">Setting the value of magnet DC bias.</td> </tr> <tr> <td data-bbox="352 685 651 723">Sleeve DC</td> <td data-bbox="651 685 1407 723">Setting the value of sleeve DC bias.</td> </tr> <tr> <td data-bbox="352 730 651 768">Clock Freq</td> <td data-bbox="651 730 1407 768">Setting the value of clock frequency.</td> </tr> <tr> <td data-bbox="352 775 651 813">Clock Duty</td> <td data-bbox="651 775 1407 813">Setting the value of clock duty.</td> </tr> <tr> <td data-bbox="352 819 651 857">AC Ctrl</td> <td data-bbox="651 819 1407 857">Setting the value of AC control voltage.</td> </tr> <tr> <td data-bbox="352 864 651 902">On Timing</td> <td data-bbox="651 864 1407 902">Setting the value of developer On timing.</td> </tr> <tr> <td data-bbox="352 909 651 947">Off Timing</td> <td data-bbox="651 909 1407 947">Setting the value of developer Off timing.</td> </tr> </tbody> </table> <p data-bbox="290 1032 1046 1064">Setting: [Mag DC/Sleeve DC/Clock Freq/Clock Duty/AC Ctrl]</p> <ol data-bbox="306 1070 1054 1128" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1144 1412 1767"> <thead> <tr> <th data-bbox="341 1151 564 1189">Display</th> <th data-bbox="564 1151 1118 1189">Description</th> <th data-bbox="1118 1151 1407 1189">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="341 1196 564 1234">C</td> <td data-bbox="564 1196 1118 1234">Setting the value of cyan.</td> <td data-bbox="1118 1196 1407 1234">480/180/36/37/1500</td> </tr> <tr> <td data-bbox="341 1240 564 1279">M</td> <td data-bbox="564 1240 1118 1279">Setting the value of magenta.</td> <td data-bbox="1118 1240 1407 1279">480/180/36/37/1500</td> </tr> <tr> <td data-bbox="341 1285 564 1323">Y</td> <td data-bbox="564 1285 1118 1323">Setting the value of yellow.</td> <td data-bbox="1118 1285 1407 1323">450/150/36/37/1500</td> </tr> <tr> <td data-bbox="341 1330 564 1368">K</td> <td data-bbox="564 1330 1118 1368">Setting the value of black.</td> <td data-bbox="1118 1330 1407 1368">450/150/36/37/1500</td> </tr> <tr> <td data-bbox="341 1375 564 1413">Remove C</td> <td data-bbox="564 1375 1118 1413">Setting the value of remove cyan.</td> <td data-bbox="1118 1375 1407 1413">100/200/36/33/1150</td> </tr> <tr> <td data-bbox="341 1420 564 1458">Remove M</td> <td data-bbox="564 1420 1118 1458">Setting the value of remove magenta.</td> <td data-bbox="1118 1420 1407 1458">100/200/36/33/1150</td> </tr> <tr> <td data-bbox="341 1464 564 1503">Remove Y</td> <td data-bbox="564 1464 1118 1503">Setting the value of remove yellow.</td> <td data-bbox="1118 1464 1407 1503">100/200/36/33/1150</td> </tr> <tr> <td data-bbox="341 1509 564 1547">Remove K</td> <td data-bbox="564 1509 1118 1547">Setting the value of remove black.</td> <td data-bbox="1118 1509 1407 1547">100/200/36/33/1150</td> </tr> <tr> <td data-bbox="341 1554 564 1592">Remove C Half</td> <td data-bbox="564 1554 1118 1592">Setting the value of remove cyan Half.</td> <td data-bbox="1118 1554 1407 1592">350/150/36/33/1150</td> </tr> <tr> <td data-bbox="341 1599 564 1637">Remove M Half</td> <td data-bbox="564 1599 1118 1637">Setting the value of remove magenta Half.</td> <td data-bbox="1118 1599 1407 1637">350/150/36/33/1150</td> </tr> <tr> <td data-bbox="341 1644 564 1682">Remove Y Half</td> <td data-bbox="564 1644 1118 1682">Setting the value of remove yellow Half.</td> <td data-bbox="1118 1644 1407 1682">350/150/36/33/1150</td> </tr> <tr> <td data-bbox="341 1688 564 1727">Remove K Half</td> <td data-bbox="564 1688 1118 1727">Setting the value of remove black Half.</td> <td data-bbox="1118 1688 1407 1727">350/150/36/33/1150</td> </tr> </tbody> </table> <ol data-bbox="306 1789 767 1816" style="list-style-type: none"> 3. Press the start key. The value is set. 	Display	Description	Mag DC	Setting the value of magnet DC bias.	Sleeve DC	Setting the value of sleeve DC bias.	Clock Freq	Setting the value of clock frequency.	Clock Duty	Setting the value of clock duty.	AC Ctrl	Setting the value of AC control voltage.	On Timing	Setting the value of developer On timing.	Off Timing	Setting the value of developer Off timing.	Display	Description	Initial setting	C	Setting the value of cyan.	480/180/36/37/1500	M	Setting the value of magenta.	480/180/36/37/1500	Y	Setting the value of yellow.	450/150/36/37/1500	K	Setting the value of black.	450/150/36/37/1500	Remove C	Setting the value of remove cyan.	100/200/36/33/1150	Remove M	Setting the value of remove magenta.	100/200/36/33/1150	Remove Y	Setting the value of remove yellow.	100/200/36/33/1150	Remove K	Setting the value of remove black.	100/200/36/33/1150	Remove C Half	Setting the value of remove cyan Half.	350/150/36/33/1150	Remove M Half	Setting the value of remove magenta Half.	350/150/36/33/1150	Remove Y Half	Setting the value of remove yellow Half.	350/150/36/33/1150	Remove K Half	Setting the value of remove black Half.	350/150/36/33/1150
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Item No.	Description																				
U140	<p>Setting: [On Timing/On Timing]</p> <ol style="list-style-type: none"> Select the item to be set. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 353 1422 629"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>C</td> <td>Setting the value of cyan.</td> <td>-500 to 500</td> <td>0/0</td> </tr> <tr> <td>M</td> <td>Setting the value of magenta.</td> <td>-500 to 500</td> <td>0/0</td> </tr> <tr> <td>Y</td> <td>Setting the value of yellowt.</td> <td>-500 to 500</td> <td>0/0</td> </tr> <tr> <td>K</td> <td>Setting the value of black.</td> <td>-500 to 500</td> <td>0/0</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	C	Setting the value of cyan.	-500 to 500	0/0	M	Setting the value of magenta.	-500 to 500	0/0	Y	Setting the value of yellowt.	-500 to 500	0/0	K	Setting the value of black.	-500 to 500	0/0
Display	Description	Setting range	Initial setting																		
C	Setting the value of cyan.	-500 to 500	0/0																		
M	Setting the value of magenta.	-500 to 500	0/0																		
Y	Setting the value of yellowt.	-500 to 500	0/0																		
K	Setting the value of black.	-500 to 500	0/0																		
U147	<p>Setting for toner applying operation</p> <p>Description Sets the mode for removing charged toner in the developer unit (T7 control: Toner applying operation).</p> <p>Purpose Changing settings are not required. However, when the documents with lower print density (e.g. less than 2%) should customarily printed in a great volume, mode must be changed. If the charged toner stays inside the developer unit, density decreases.</p> <p>Setting</p> <ol style="list-style-type: none"> Press the start key Select the item to be set. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1361 1422 1532"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>T7</td> <td>T7 Operational mode</td> <td>0 to 1</td> <td>0</td> </tr> <tr> <td>Drum T7</td> <td>Drum T7 operational mode</td> <td>0 to 255</td> <td>60</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	T7	T7 Operational mode	0 to 1	0	Drum T7	Drum T7 operational mode	0 to 255	60								
Display	Description	Setting range	Initial setting																		
T7	T7 Operational mode	0 to 1	0																		
Drum T7	Drum T7 operational mode	0 to 255	60																		

Item No.	Description																										
U150	<p data-bbox="287 241 638 275">Checking sensors for toner</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1077 378">Displays the on-off status of each sensor or switch related to toner.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 933 450">To check if the sensors and switches operate correctly.</p> <p data-bbox="287 483 391 517">Method</p> <ol data-bbox="311 519 1109 586" style="list-style-type: none"> 1. Press the start key. 2. Select the item. The screen for executing each item is displayed. <table border="1" data-bbox="347 589 1412 734"> <thead> <tr> <th data-bbox="355 600 651 633">Display</th> <th data-bbox="651 600 1404 633">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 636 651 680">T/C</td> <td data-bbox="651 636 1404 680">Displays the state of the toner sensor.</td> </tr> <tr> <td data-bbox="355 683 651 728">Waste Box</td> <td data-bbox="651 683 1404 728">Displays the state of the waste toner box.</td> </tr> </tbody> </table> <p data-bbox="287 779 470 813">Method: [T/C]</p> <ol data-bbox="311 815 1404 916" style="list-style-type: none"> 1. Turn each switch or sensor on and off manually to check the status. When a switch or sensor is detected to be in the ON position, the display for that switch or sensor will be "1" <table border="1" data-bbox="336 927 1412 1520"> <thead> <tr> <th data-bbox="344 938 639 972">Display</th> <th data-bbox="639 938 1404 972">Switches and sensors</th> </tr> </thead> <tbody> <tr> <td data-bbox="344 974 639 1019">T/C Sensor (C)</td> <td data-bbox="639 974 1404 1019">Displays the state of the toner sensor (Cyan).</td> </tr> <tr> <td data-bbox="344 1021 639 1066">T/C Sensor (M)</td> <td data-bbox="639 1021 1404 1066">Displays the state of the toner sensor (Magenta).</td> </tr> <tr> <td data-bbox="344 1068 639 1113">T/C Sensor (Y)</td> <td data-bbox="639 1068 1404 1113">Displays the state of the toner sensor (Yellow).</td> </tr> <tr> <td data-bbox="344 1115 639 1160">T/C Sensor (K)</td> <td data-bbox="639 1115 1404 1160">Displays the state of the toner sensor (Black).</td> </tr> <tr> <td data-bbox="344 1162 639 1207">Motor</td> <td data-bbox="639 1162 1404 1207">Drives developer motor, developer clutch.</td> </tr> <tr> <td data-bbox="344 1209 639 1299">Last print (C)</td> <td data-bbox="639 1209 1404 1299">Displays the state of the toner sensor at the time of the last printing (Cyan).</td> </tr> <tr> <td data-bbox="344 1301 639 1368">Last print (M)</td> <td data-bbox="639 1301 1404 1368">Displays the state of the toner sensor at the time of the last printing (Magenta).</td> </tr> <tr> <td data-bbox="344 1370 639 1438">Last print (Y)</td> <td data-bbox="639 1370 1404 1438">Displays the state of the toner sensor at the time of the last printing (Yellow).</td> </tr> <tr> <td data-bbox="344 1440 639 1507">Last print (K)</td> <td data-bbox="639 1440 1404 1507">Displays the state of the toner sensor at the time of the last printing (Black).</td> </tr> </tbody> </table> <ol data-bbox="311 1554 821 1588" style="list-style-type: none"> 2. To stop motor driving, press the stop key. 	Display	Description	T/C	Displays the state of the toner sensor.	Waste Box	Displays the state of the waste toner box.	Display	Switches and sensors	T/C Sensor (C)	Displays the state of the toner sensor (Cyan).	T/C Sensor (M)	Displays the state of the toner sensor (Magenta).	T/C Sensor (Y)	Displays the state of the toner sensor (Yellow).	T/C Sensor (K)	Displays the state of the toner sensor (Black).	Motor	Drives developer motor, developer clutch.	Last print (C)	Displays the state of the toner sensor at the time of the last printing (Cyan).	Last print (M)	Displays the state of the toner sensor at the time of the last printing (Magenta).	Last print (Y)	Displays the state of the toner sensor at the time of the last printing (Yellow).	Last print (K)	Displays the state of the toner sensor at the time of the last printing (Black).
Display	Description																										
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Item No.	Description										
U150	<p>Method: [Waste Box]</p> <p>1. Turn each switch or sensor on and off manually to check the status. When a switch or sensor is detected to be in the ON position, the display for that switch or sensor will be "1"</p> <table border="1" data-bbox="336 389 1410 533"> <thead> <tr> <th data-bbox="336 389 639 434">Display</th> <th data-bbox="639 389 1410 434">Switches and sensors</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 434 639 479">Waste Box Sensor</td> <td data-bbox="639 434 1410 479">Displays the state of the waste toner box.</td> </tr> <tr> <td data-bbox="336 479 639 533">Motor</td> <td data-bbox="639 479 1410 533">Drives developer motor, developer clutch.</td> </tr> </tbody> </table> <p>2. To stop motor driving, press the stop key.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Switches and sensors	Waste Box Sensor	Displays the state of the waste toner box.	Motor	Drives developer motor, developer clutch.				
Display	Switches and sensors										
Waste Box Sensor	Displays the state of the waste toner box.										
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U157	<p>Checking the developer drive time</p> <p>Description Displays the developer drive time for checking a figure, which is used as a reference when correcting the toner control.</p> <p>Purpose To check the developer drive time after replacing the developer unit.</p> <p>Method</p> <p>1. Press the start key. The developer drive time of each color is displayed.</p> <table border="1" data-bbox="336 1061 1404 1301"> <thead> <tr> <th data-bbox="336 1061 644 1106">Display</th> <th data-bbox="644 1061 1404 1106">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1106 644 1151">C</td> <td data-bbox="644 1106 1404 1151">Cyan developer drive time (min)</td> </tr> <tr> <td data-bbox="336 1151 644 1196">M</td> <td data-bbox="644 1151 1404 1196">Magenta developer drive time (min)</td> </tr> <tr> <td data-bbox="336 1196 644 1240">Y</td> <td data-bbox="644 1196 1404 1240">Yellow developer drive time (min)</td> </tr> <tr> <td data-bbox="336 1240 644 1301">K</td> <td data-bbox="644 1240 1404 1301">Black developer drive time (min)</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan developer drive time (min)	M	Magenta developer drive time (min)	Y	Yellow developer drive time (min)	K	Black developer drive time (min)
Display	Description										
C	Cyan developer drive time (min)										
M	Magenta developer drive time (min)										
Y	Yellow developer drive time (min)										
K	Black developer drive time (min)										

Item No.	Description										
U158	<p data-bbox="290 241 676 275">Checking the developer count</p> <p data-bbox="290 311 440 340">Description</p> <p data-bbox="290 344 794 376">Displays the developer count for checking.</p> <p data-bbox="290 380 400 409">Purpose</p> <p data-bbox="290 414 703 445">To check the developer unit status.</p> <p data-bbox="290 483 387 512">Method</p> <p data-bbox="306 517 1072 548">1. Press the start key. The current developer counts is displayed.</p> <table border="1" data-bbox="336 562 1401 801"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 651">C</td> <td data-bbox="639 607 1401 651">Developer count value for cyan</td> </tr> <tr> <td data-bbox="336 651 639 696">M</td> <td data-bbox="639 651 1401 696">Developer count value for magenta</td> </tr> <tr> <td data-bbox="336 696 639 741">Y</td> <td data-bbox="639 696 1401 741">Developer count value for yellow</td> </tr> <tr> <td data-bbox="336 741 639 786">K</td> <td data-bbox="639 741 1401 786">Developer count value for black</td> </tr> </tbody> </table> <p data-bbox="290 846 440 875">Completion</p> <p data-bbox="290 880 1254 911">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Developer count value for cyan	M	Developer count value for magenta	Y	Developer count value for yellow	K	Developer count value for black
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C	Developer count value for cyan										
M	Developer count value for magenta										
Y	Developer count value for yellow										
K	Developer count value for black										

Item No.	Description																																																																				
U161	<p data-bbox="288 241 766 275">Setting the fuser control temperature</p> <p data-bbox="288 309 440 342">Description Changes the fuser control temperature and control temperature correction value and other set values.</p> <p data-bbox="288 414 400 448">Purpose Normally no change is necessary. However, this mode can be used to prevent curling or creasing of paper, or solve a fuser problem on thick paper.</p> <p data-bbox="288 553 384 586">Setting</p> <ol data-bbox="304 589 1054 689" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. 3. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 701 1401 1888"> <thead> <tr> <th data-bbox="336 701 659 779">Display</th> <th data-bbox="659 701 1129 779">Description</th> <th data-bbox="1129 701 1289 779">Setting range</th> <th data-bbox="1289 701 1401 779">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 779 659 857">Copy Curb(Edge)</td> <td data-bbox="659 779 1129 857">Prevention temperature of overtemperature rise under copy</td> <td data-bbox="1129 779 1289 857">100 to 250</td> <td data-bbox="1289 779 1401 857">210</td> </tr> <tr> <td data-bbox="336 857 659 936">Curb(Edge)</td> <td data-bbox="659 857 1129 936">Prevention temperature of overtemperature rise</td> <td data-bbox="1129 857 1289 936">100 to 250</td> <td data-bbox="1289 857 1401 936">240</td> </tr> <tr> <td data-bbox="336 936 659 1014">Return(Edge)</td> <td data-bbox="659 936 1129 1014">Return temperature of overtemperature rise</td> <td data-bbox="1129 936 1289 1014">100 to 250</td> <td data-bbox="1289 936 1401 1014">190</td> </tr> <tr> <td data-bbox="336 1014 659 1070">Ready(Edge)</td> <td data-bbox="659 1014 1129 1070">Ready display temperature</td> <td data-bbox="1129 1014 1289 1070">0 to 200</td> <td data-bbox="1289 1014 1401 1070">110</td> </tr> <tr> <td data-bbox="336 1070 659 1126">Pressure(Press)</td> <td data-bbox="659 1070 1129 1126">Pressurizing beginning temperature</td> <td data-bbox="1129 1070 1289 1126">0 to 200</td> <td data-bbox="1289 1070 1401 1126">100</td> </tr> <tr> <td data-bbox="336 1126 659 1182">High speed(Center)</td> <td data-bbox="659 1126 1129 1182">Full speed shift temperature</td> <td data-bbox="1129 1126 1289 1182">0 to 200</td> <td data-bbox="1289 1126 1401 1182">125</td> </tr> <tr> <td data-bbox="336 1182 659 1238">Ready(Center)</td> <td data-bbox="659 1182 1129 1238">Ready display temperature</td> <td data-bbox="1129 1182 1289 1238">100 to 200</td> <td data-bbox="1289 1182 1401 1238">150</td> </tr> <tr> <td data-bbox="336 1238 659 1294">Drive(Center)</td> <td data-bbox="659 1238 1129 1294">The second stability temperature</td> <td data-bbox="1129 1238 1289 1294">100 to 200</td> <td data-bbox="1289 1238 1401 1294">155</td> </tr> <tr> <td data-bbox="336 1294 659 1350">Full speed(Center)</td> <td data-bbox="659 1294 1129 1350">Print control temperature</td> <td data-bbox="1129 1294 1289 1350">100 to 200</td> <td data-bbox="1289 1294 1401 1350">155</td> </tr> <tr> <td data-bbox="336 1350 659 1429">Wait(Center)</td> <td data-bbox="659 1350 1129 1429">Control temperature when being standing by</td> <td data-bbox="1129 1350 1289 1429">100 to 200</td> <td data-bbox="1289 1350 1401 1429">130</td> </tr> <tr> <td data-bbox="336 1429 659 1507">WarmUp Curb(Center)</td> <td data-bbox="659 1429 1129 1507">Electric power control temperature at start-up</td> <td data-bbox="1129 1429 1289 1507">0 to 200</td> <td data-bbox="1289 1429 1401 1507">150</td> </tr> <tr> <td data-bbox="336 1507 659 1585">Curb(Center)</td> <td data-bbox="659 1507 1129 1585">Prevention temperature of overtemperature rise</td> <td data-bbox="1129 1507 1289 1585">170 to 250</td> <td data-bbox="1289 1507 1401 1585">240</td> </tr> <tr> <td data-bbox="336 1585 659 1664">Low power(Center)</td> <td data-bbox="659 1585 1129 1664">Low electric power control temperature</td> <td data-bbox="1129 1585 1289 1664">0 to 200</td> <td data-bbox="1289 1585 1401 1664">90</td> </tr> <tr> <td data-bbox="336 1664 659 1720">Ready(Press)</td> <td data-bbox="659 1664 1129 1720">Ready display temperature</td> <td data-bbox="1129 1664 1289 1720">0 to 200</td> <td data-bbox="1289 1664 1401 1720">50</td> </tr> <tr> <td data-bbox="336 1720 659 1798">Curb(Press)</td> <td data-bbox="659 1720 1129 1798">Prevention temperature of overtemperature rise</td> <td data-bbox="1129 1720 1289 1798">170 to 250</td> <td data-bbox="1289 1720 1401 1798">200</td> </tr> <tr> <td data-bbox="336 1798 659 1888">Wait Offset(Press)</td> <td data-bbox="659 1798 1129 1888">Correction temperature when being standing by</td> <td data-bbox="1129 1798 1289 1888">0 to 200</td> <td data-bbox="1289 1798 1401 1888">95</td> </tr> </tbody> </table> <p data-bbox="304 1899 767 1933">4. Press the start key. The value is set.</p> <p data-bbox="288 1966 440 2000">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Copy Curb(Edge)	Prevention temperature of overtemperature rise under copy	100 to 250	210	Curb(Edge)	Prevention temperature of overtemperature rise	100 to 250	240	Return(Edge)	Return temperature of overtemperature rise	100 to 250	190	Ready(Edge)	Ready display temperature	0 to 200	110	Pressure(Press)	Pressurizing beginning temperature	0 to 200	100	High speed(Center)	Full speed shift temperature	0 to 200	125	Ready(Center)	Ready display temperature	100 to 200	150	Drive(Center)	The second stability temperature	100 to 200	155	Full speed(Center)	Print control temperature	100 to 200	155	Wait(Center)	Control temperature when being standing by	100 to 200	130	WarmUp Curb(Center)	Electric power control temperature at start-up	0 to 200	150	Curb(Center)	Prevention temperature of overtemperature rise	170 to 250	240	Low power(Center)	Low electric power control temperature	0 to 200	90	Ready(Press)	Ready display temperature	0 to 200	50	Curb(Press)	Prevention temperature of overtemperature rise	170 to 250	200	Wait Offset(Press)	Correction temperature when being standing by	0 to 200	95
Display	Description	Setting range	Initial setting																																																																		
Copy Curb(Edge)	Prevention temperature of overtemperature rise under copy	100 to 250	210																																																																		
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Ready(Edge)	Ready display temperature	0 to 200	110																																																																		
Pressure(Press)	Pressurizing beginning temperature	0 to 200	100																																																																		
High speed(Center)	Full speed shift temperature	0 to 200	125																																																																		
Ready(Center)	Ready display temperature	100 to 200	150																																																																		
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Wait(Center)	Control temperature when being standing by	100 to 200	130																																																																		
WarmUp Curb(Center)	Electric power control temperature at start-up	0 to 200	150																																																																		
Curb(Center)	Prevention temperature of overtemperature rise	170 to 250	240																																																																		
Low power(Center)	Low electric power control temperature	0 to 200	90																																																																		
Ready(Press)	Ready display temperature	0 to 200	50																																																																		
Curb(Press)	Prevention temperature of overtemperature rise	170 to 250	200																																																																		
Wait Offset(Press)	Correction temperature when being standing by	0 to 200	95																																																																		

Item No.	Description
U163	<p data-bbox="290 241 711 275">Resetting the fuser problem data</p> <p data-bbox="290 311 440 340">Description</p> <p data-bbox="290 344 1278 374">Resets the detection of a service call code indicating a problem in the fuser section.</p> <p data-bbox="290 383 400 412">Purpose</p> <p data-bbox="290 416 1078 445">To prevent accidents due to an abnormally high fuser temperature.</p> <p data-bbox="290 486 387 515">Method</p> <ol data-bbox="308 519 1378 651" style="list-style-type: none"><li data-bbox="308 519 564 548">1. Press the start key.<li data-bbox="308 553 533 582">2. Press [Execute].<li data-bbox="308 586 999 616">3. Press the start key. The fuser problem data is initialized.<li data-bbox="308 620 1378 649">4. Turn the main power switch off and on. Allow more than 5 seconds between Off and On.

Item No.	Description								
U167	<p>Checking the fuser count</p> <p>Description Displays the fuser count for checking.</p> <p>Purpose To check the fuser count after replacement of the fuser unit.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. The fuser count is displayed. <table border="1" data-bbox="347 533 1404 728"> <thead> <tr> <th data-bbox="347 533 638 582">Display</th> <th data-bbox="638 533 1404 582">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="347 582 638 627">Cnt</td> <td data-bbox="638 582 1404 627">Fuser count value</td> </tr> <tr> <td data-bbox="347 627 638 672">Release(Time)</td> <td data-bbox="638 627 1404 672">Fuser drive time (Pressing force)</td> </tr> <tr> <td data-bbox="347 672 638 728">Press(Time)</td> <td data-bbox="638 672 1404 728">Fuser drive time (Decompression)</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Cnt	Fuser count value	Release(Time)	Fuser drive time (Pressing force)	Press(Time)	Fuser drive time (Decompression)
Display	Description								
Cnt	Fuser count value								
Release(Time)	Fuser drive time (Pressing force)								
Press(Time)	Fuser drive time (Decompression)								
U169	<p>Checking/setting the fuser power source</p> <p>Description Displays and settings the reference voltage of the fuser IH PWB.</p> <p>Purpose To check the reference voltage.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the mode. <table border="1" data-bbox="336 1272 1399 1366"> <thead> <tr> <th data-bbox="336 1272 563 1317">Display</th> <th data-bbox="563 1272 1169 1317">Description</th> <th data-bbox="1169 1272 1399 1317">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1317 563 1366">Mode</td> <td data-bbox="563 1317 1169 1366">Reference voltage</td> <td data-bbox="1169 1317 1399 1366">1 to 4</td> </tr> </tbody> </table> <p>1: 100 V specifications 2: 200 V specifications 3: 120 V specifications 4: 110 V specifications</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Mode	Reference voltage	1 to 4		
Display	Description	Setting range							
Mode	Reference voltage	1 to 4							

Item No.	Description								
U199	<p data-bbox="287 237 746 271">Displaying fuser heater temperature</p> <p data-bbox="287 302 437 331">Description</p> <p data-bbox="287 333 770 362">Displays the detected fuser temperature.</p> <p data-bbox="287 365 395 394">Purpose</p> <p data-bbox="287 396 667 425">To check the fuser temperature.</p> <p data-bbox="287 456 384 486">Method</p> <ol data-bbox="311 488 962 517" style="list-style-type: none"> 1. Press the start key. The current setting is displayed. <table border="1" data-bbox="347 530 1412 698"> <thead> <tr> <th data-bbox="355 539 651 573">Display</th> <th data-bbox="651 539 1404 573">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 575 651 609">Fix Press</td> <td data-bbox="651 575 1404 609">Press roller center temperature (°C)</td> </tr> <tr> <td data-bbox="355 611 651 645">Fix Edge</td> <td data-bbox="651 611 1404 645">Heat roller edge temperature (°C)</td> </tr> <tr> <td data-bbox="355 647 651 680">Fix Center</td> <td data-bbox="651 647 1404 680">Heat roller center temperature (°C)</td> </tr> </tbody> </table> <p data-bbox="287 734 437 763">Completion</p> <p data-bbox="287 766 1270 795">Press the stop key. The screen for selecting a maintenance mode No. is displayed.</p>	Display	Description	Fix Press	Press roller center temperature (°C)	Fix Edge	Heat roller edge temperature (°C)	Fix Center	Heat roller center temperature (°C)
Display	Description								
Fix Press	Press roller center temperature (°C)								
Fix Edge	Heat roller edge temperature (°C)								
Fix Center	Heat roller center temperature (°C)								
U200	<p data-bbox="287 846 544 880">Turning all LEDs on</p> <p data-bbox="287 911 437 940">Description</p> <p data-bbox="287 943 831 972">Turns all the LEDs on the operation panel on.</p> <p data-bbox="287 974 395 1003">Purpose</p> <p data-bbox="287 1005 906 1034">To check if all the LEDs on the operation panel light.</p> <p data-bbox="287 1066 384 1095">Method</p> <ol data-bbox="311 1097 1050 1261" style="list-style-type: none"> 1. Press the start key. 2. Select [Execute]. 3. Press the start key. All the LEDs on the operation panel light. 4. Press the stop key. The LEDs turns off. <p data-bbox="287 1292 437 1321">Completion</p> <p data-bbox="287 1323 1257 1352">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>								

Item No.	Description						
U201	<p data-bbox="287 241 630 273">Initializing the touch panel</p> <p data-bbox="287 309 438 340">Description</p> <p data-bbox="287 344 1173 376">Automatically correct the positions of the X- and Y-axes of the touch panel.</p> <p data-bbox="287 380 399 412">Purpose</p> <p data-bbox="287 416 1268 448">To automatically correct the display positions on the touch panel after it is replaced.</p> <p data-bbox="287 483 391 515">Method</p> <ol data-bbox="303 519 710 586" style="list-style-type: none"> 1. Press the start key. 2. Select the [Initialize] or [Check]. <table border="1" data-bbox="335 595 1401 741"> <thead> <tr> <th data-bbox="338 600 641 645">Display</th> <th data-bbox="641 600 1398 645">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="338 645 641 689">Initialize</td> <td data-bbox="641 645 1398 689">Adjusts the display on the panel automatically</td> </tr> <tr> <td data-bbox="338 689 641 734">Check</td> <td data-bbox="641 689 1398 734">Checks the display on the touch panel</td> </tr> </tbody> </table> <p data-bbox="287 779 526 810">Method: [Initialize]</p> <ol data-bbox="303 815 1300 990" style="list-style-type: none"> 1. Press the start key. 2. Press the center of the + keys. Be sure to press three + keys displayed in order. The touch panel is adjusted automatically. 3. Press the indicated three + keys, and then check the display. 4. Press the stop key. The screen for selecting a maintenance item No. is displayed. <p data-bbox="287 1025 502 1057">Method: [Check]</p> <ol data-bbox="303 1061 1332 1196" style="list-style-type: none"> 1. Press the start key. 2. Press the indicated three + keys, and then check the display. When adjusting the display, press [Initialize] to execute the adjustment automatically. 3. Press the stop key. The screen for selecting a maintenance item No. is displayed. <p data-bbox="287 1232 438 1263">Completion</p> <p data-bbox="287 1267 1252 1299">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Initialize	Adjusts the display on the panel automatically	Check	Checks the display on the touch panel
Display	Description						
Initialize	Adjusts the display on the panel automatically						
Check	Checks the display on the touch panel						

Item No.	Description																						
U202	<p data-bbox="288 241 826 275">Setting the KMAS host monitoring system</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 962 378">Initializes or operates the KMAS host monitoring system.</p> <p data-bbox="288 380 1423 445">This is an optional device which is currently supported only by Japanese specification machines, so no setting is necessary.</p> <p data-bbox="288 448 400 481">Purpose</p> <p data-bbox="288 483 1021 517">Performed at installation, periodic maintenance, and/or repair.</p> <p data-bbox="288 551 387 584">Method</p> <ol data-bbox="304 586 564 651" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 663 1399 808"> <thead> <tr> <th data-bbox="336 663 639 707">Display</th> <th data-bbox="639 663 1399 707">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 707 639 752">Init/Set TEL No.</td> <td data-bbox="639 707 1399 752">Initialization/Phone Nbr. se</td> </tr> <tr> <td data-bbox="336 752 639 808">Call Service End</td> <td data-bbox="639 752 1399 808">Outgoing at the end of service activities</td> </tr> </tbody> </table> <p data-bbox="288 853 620 887">Method: [Init/Set TEL No.]</p> <ol data-bbox="304 889 654 922" style="list-style-type: none"> 1. Select the item to be input. <table border="1" data-bbox="336 934 1399 1079"> <thead> <tr> <th data-bbox="336 934 639 978">Display</th> <th data-bbox="639 934 1399 978">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 978 639 1023">TEL No. 1</td> <td data-bbox="639 978 1399 1023">Sales companies</td> </tr> <tr> <td data-bbox="336 1023 639 1079">TEL No. 2</td> <td data-bbox="639 1023 1399 1079">Call center</td> </tr> </tbody> </table> <ol data-bbox="304 1090 1126 1290" style="list-style-type: none"> 2. Input the telephone number using the numeric keys. 3. Press the start key. The setting is set. 4. Select [Initialize]. 5. Select [Execute]. 6. Press the start key. Communication with the host initiated. 7. The result of communication will be displayed. (Refer to the result.) <p data-bbox="288 1335 632 1368">Method: [Call Service End]</p> <ol data-bbox="304 1370 1126 1469" style="list-style-type: none"> 1. Select [Execute]. 2. Press the start key. Communication with the host initiated. 3. The result of communication will be displayed. (Refer to the result.) <p data-bbox="336 1503 488 1536">Result table</p> <table border="1" data-bbox="336 1547 1399 1883"> <thead> <tr> <th data-bbox="336 1547 639 1592">Display</th> <th data-bbox="639 1547 1399 1592">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1592 639 1637">OK</td> <td data-bbox="639 1592 1399 1637">Communication properly terminated.</td> </tr> <tr> <td data-bbox="336 1637 639 1883" rowspan="5">NG</td> <td data-bbox="639 1637 1399 1682">Communication error (Nbr. of calls exceeded)</td> </tr> <tr> <td data-bbox="639 1682 1399 1727">Communication error (Communication timeout)</td> </tr> <tr> <td data-bbox="639 1727 1399 1771">Communication error (Communication trial timeout)</td> </tr> <tr> <td data-bbox="639 1771 1399 1816">Communication error (Other)</td> </tr> <tr> <td data-bbox="639 1816 1399 1883">KMAS unreachable</td> </tr> </tbody> </table> <p data-bbox="288 1928 440 1962">Completion</p> <p data-bbox="288 1964 1254 1998">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Init/Set TEL No.	Initialization/Phone Nbr. se	Call Service End	Outgoing at the end of service activities	Display	Description	TEL No. 1	Sales companies	TEL No. 2	Call center	Display	Description	OK	Communication properly terminated.	NG	Communication error (Nbr. of calls exceeded)	Communication error (Communication timeout)	Communication error (Communication trial timeout)	Communication error (Other)	KMAS unreachable
Display	Description																						
Init/Set TEL No.	Initialization/Phone Nbr. se																						
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	Communication error (Communication timeout)																						
	Communication error (Communication trial timeout)																						
	Communication error (Other)																						
	KMAS unreachable																						

Item No.	Description												
U203	<p data-bbox="287 241 587 275">Checking DP operation</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 342 1046 376">Simulates the original conveying operation separately in the DP.</p> <p data-bbox="287 376 400 409">Purpose</p> <p data-bbox="287 409 612 443">To check the DP operation.</p> <p data-bbox="287 477 387 510">Method</p> <ol data-bbox="303 521 1085 622" style="list-style-type: none"> 1. Press the start key. 2. Place an original in the DP if running this simulation with paper. 3. Select the speed to be operated. <table border="1" data-bbox="336 633 1401 779"> <thead> <tr> <th data-bbox="336 633 639 678">Display</th> <th data-bbox="639 633 1401 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 678 639 723">Normal Speed</td> <td data-bbox="639 678 1401 723">Normal reading (600 dpi)</td> </tr> <tr> <td data-bbox="336 723 639 779">High Speed</td> <td data-bbox="639 723 1401 779">High-speed reading</td> </tr> </tbody> </table> <ol data-bbox="303 790 702 824" style="list-style-type: none"> 4. Select the item to be operated. <table border="1" data-bbox="336 835 1401 981"> <thead> <tr> <th data-bbox="336 835 639 880">Display</th> <th data-bbox="639 835 1401 880">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 880 639 925">CCD ADP</td> <td data-bbox="639 880 1401 925">With paper, single-sided original of CCD</td> </tr> <tr> <td data-bbox="336 925 639 981">CCD RADP</td> <td data-bbox="639 925 1401 981">With paper, double-sided original of CCD</td> </tr> </tbody> </table> <ol data-bbox="303 992 919 1070" style="list-style-type: none"> 5. Press the start key. The operation starts. 6. To stop continuous operation, press the stop key. <p data-bbox="287 1104 440 1137">Completion</p> <p data-bbox="287 1137 1254 1171">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Normal Speed	Normal reading (600 dpi)	High Speed	High-speed reading	Display	Description	CCD ADP	With paper, single-sided original of CCD	CCD RADP	With paper, double-sided original of CCD
Display	Description												
Normal Speed	Normal reading (600 dpi)												
High Speed	High-speed reading												
Display	Description												
CCD ADP	With paper, single-sided original of CCD												
CCD RADP	With paper, double-sided original of CCD												

Item No.	Description														
U204	<p data-bbox="288 241 1066 275">Setting the presence or absence of a key card or key counter</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1114 376">Sets the presence or absence of the optional key card or key counter.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1101 445">To run this maintenance item if a key card or key counter is installed.</p> <p data-bbox="288 483 387 512">Method</p> <ol data-bbox="304 517 632 582" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 595 1401 741"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1401 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Device</td> <td data-bbox="639 640 1401 685">Sets the presence or absence of the key card or key counter</td> </tr> <tr> <td data-bbox="336 685 639 741">Message</td> <td data-bbox="639 685 1401 741">Sets the message when optional equipment is not installed</td> </tr> </tbody> </table> <p data-bbox="288 784 504 815">Setting: [Device]</p> <ol data-bbox="304 819 831 851" style="list-style-type: none"> 1. Select the optional counter to be installed. <table border="1" data-bbox="336 864 1401 1055"> <thead> <tr> <th data-bbox="336 864 639 909">Display</th> <th data-bbox="639 864 1401 909">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 909 639 954">Key-Card</td> <td data-bbox="639 909 1401 954">The key card is installed</td> </tr> <tr> <td data-bbox="336 954 639 999">Key-Counter</td> <td data-bbox="639 954 1401 999">The key counter is installed</td> </tr> <tr> <td data-bbox="336 999 639 1055">Off</td> <td data-bbox="639 999 1401 1055">Not installed</td> </tr> </tbody> </table> <p data-bbox="336 1075 539 1106">Initial setting: Off</p> <ol data-bbox="304 1111 1378 1176" style="list-style-type: none"> 2. Press the start key. The setting is set. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="288 1214 552 1245">Setting: [MESSAGE]</p> <ol data-bbox="304 1249 1378 1348" style="list-style-type: none"> 1. Select the [Key Device] or [Coin Vender]. 2. Press the start key. The setting is set. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="288 1386 440 1417">Completion</p> <p data-bbox="288 1422 1254 1453">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Device	Sets the presence or absence of the key card or key counter	Message	Sets the message when optional equipment is not installed	Display	Description	Key-Card	The key card is installed	Key-Counter	The key counter is installed	Off	Not installed
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U206	<p data-bbox="287 241 917 275">Setting the presence or absence of a coin vender</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 973 378">Sets the presence or absence of the optional coin vender.</p> <p data-bbox="287 380 1431 414">This is an optional device which is currently supported only by Japanese specification machines.</p> <p data-bbox="287 416 399 450">Purpose</p> <p data-bbox="287 452 965 486">To run this maintenance item if a coin vender is installed.</p> <p data-bbox="287 519 391 553">Method</p> <ol data-bbox="303 555 630 622" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="335 633 1401 873"> <thead> <tr> <th data-bbox="343 645 641 678">Display</th> <th data-bbox="641 645 1393 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 689 641 723">On/Off Config</td> <td data-bbox="641 689 1393 723">Sets the presence or absence of the coin vender</td> </tr> <tr> <td data-bbox="343 734 641 768">No Coin Action</td> <td data-bbox="641 734 1393 768">Behavior when change runs out during copying</td> </tr> <tr> <td data-bbox="343 779 641 813">Price</td> <td data-bbox="641 779 1393 813">Charge per copy by size and color</td> </tr> <tr> <td data-bbox="343 824 641 857">Boot Mode</td> <td data-bbox="641 824 1393 857">Setting the starting mode</td> </tr> </tbody> </table> <p data-bbox="287 913 590 947">Setting: [On/Off Config]</p> <ol data-bbox="303 949 534 983" style="list-style-type: none"> 1. Select On or Off. <table border="1" data-bbox="335 994 1401 1137"> <thead> <tr> <th data-bbox="343 1005 641 1039">Display</th> <th data-bbox="641 1005 1393 1039">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1050 641 1084">On</td> <td data-bbox="641 1050 1393 1084">The coin vender is installed</td> </tr> <tr> <td data-bbox="343 1095 641 1128">Off</td> <td data-bbox="641 1095 1393 1128">The coin vender is not installed</td> </tr> </tbody> </table> <p data-bbox="335 1149 534 1182">Initial setting: Off</p> <ol data-bbox="303 1184 1380 1252" style="list-style-type: none"> 2. Press the start key. The setting is set. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="287 1285 614 1319">Setting: [No Coin Action]</p> <ol data-bbox="303 1321 518 1355" style="list-style-type: none"> 1. Select the item. <table border="1" data-bbox="335 1366 1401 1554"> <thead> <tr> <th data-bbox="343 1377 641 1411">Display</th> <th data-bbox="641 1377 1393 1411">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1422 641 1456">All Clear</td> <td data-bbox="641 1422 1393 1456">All clear is performed</td> </tr> <tr> <td data-bbox="343 1467 641 1500">Auto Clear</td> <td data-bbox="641 1467 1393 1500">Auto clear is performed</td> </tr> <tr> <td data-bbox="343 1512 641 1545">Off</td> <td data-bbox="641 1512 1393 1545">Clear is not performed</td> </tr> </tbody> </table> <p data-bbox="335 1565 534 1599">Initial setting: Off</p> <ol data-bbox="303 1601 1380 1668" style="list-style-type: none"> 2. Press the start key. The setting is set. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="287 1702 486 1736">Setting: [Price]</p> <ol data-bbox="303 1738 630 1771" style="list-style-type: none"> 1. Select the item to be set. <table border="1" data-bbox="335 1783 1401 1971"> <thead> <tr> <th data-bbox="343 1794 641 1827">Display</th> <th data-bbox="641 1794 1393 1827">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1839 641 1872">Normal</td> <td data-bbox="641 1839 1393 1872">Normal</td> </tr> <tr> <td data-bbox="343 1883 641 1917">AD</td> <td data-bbox="641 1883 1393 1917">Advertising copy</td> </tr> <tr> <td data-bbox="343 1928 641 1962">Print</td> <td data-bbox="641 1928 1393 1962">Printing division money</td> </tr> </tbody> </table>	Display	Description	On/Off Config	Sets the presence or absence of the coin vender	No Coin Action	Behavior when change runs out during copying	Price	Charge per copy by size and color	Boot Mode	Setting the starting mode	Display	Description	On	The coin vender is installed	Off	The coin vender is not installed	Display	Description	All Clear	All clear is performed	Auto Clear	Auto clear is performed	Off	Clear is not performed	Display	Description	Normal	Normal	AD	Advertising copy	Print	Printing division money
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U206	<p data-bbox="288 241 555 271">Setting: [Normal/AD]</p> <p data-bbox="288 277 778 306">1. Select the item of unit price to be set.</p> <table border="1" data-bbox="336 320 1401 560"> <thead> <tr> <th data-bbox="336 320 639 365">Display</th> <th data-bbox="639 320 1401 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 639 409">B/W</td> <td data-bbox="639 365 1401 409">Black & White</td> </tr> <tr> <td data-bbox="336 409 639 454">CMY</td> <td data-bbox="639 409 1401 454">Single color C, M, Y</td> </tr> <tr> <td data-bbox="336 454 639 499">RGB</td> <td data-bbox="639 454 1401 499">Single color R, G, B</td> </tr> <tr> <td data-bbox="336 499 639 560">Full Color</td> <td data-bbox="639 499 1401 560">Full color</td> </tr> </tbody> </table> <p data-bbox="288 568 703 598">2. Select the paper size to be set.</p> <p data-bbox="288 604 1054 633">3. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 647 1401 1003"> <thead> <tr> <th data-bbox="336 647 564 813" rowspan="2">Display</th> <th data-bbox="564 647 943 813" rowspan="2">Description</th> <th data-bbox="943 647 1094 813" rowspan="2">Setting range</th> <th colspan="2" data-bbox="1094 647 1401 730">Initial setting</th> </tr> <tr> <th data-bbox="1094 730 1233 813">B/W</th> <th data-bbox="1233 730 1401 813">CMY/RGB Full Color</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 813 564 857">A3-Ledger</td> <td data-bbox="564 813 943 857">A3/Ledger size</td> <td data-bbox="943 813 1094 857">0 to 300</td> <td data-bbox="1094 813 1233 857">10</td> <td data-bbox="1233 813 1401 857">100</td> </tr> <tr> <td data-bbox="336 857 564 902">B4</td> <td data-bbox="564 857 943 902">B4 size</td> <td data-bbox="943 857 1094 902">0 to 300</td> <td data-bbox="1094 857 1233 902">10</td> <td data-bbox="1233 857 1401 902">50</td> </tr> <tr> <td data-bbox="336 902 564 947">Card</td> <td data-bbox="564 902 943 947">Post card</td> <td data-bbox="943 902 1094 947">0 to 300</td> <td data-bbox="1094 902 1233 947">10</td> <td data-bbox="1233 902 1401 947">30</td> </tr> <tr> <td data-bbox="336 947 564 1003">Other</td> <td data-bbox="564 947 943 1003">Other</td> <td data-bbox="943 947 1094 1003">0 to 300</td> <td data-bbox="1094 947 1233 1003">10</td> <td data-bbox="1233 947 1401 1003">50</td> </tr> </tbody> </table> <p data-bbox="336 1014 587 1043">In 10-yen increments</p> <p data-bbox="336 1050 1209 1079">Value of 0 allows non-restricted copying. (At a periodic maintenance, etc.)</p> <p data-bbox="288 1086 767 1115">4. Press the start key. The value is set.</p> <p data-bbox="288 1122 1378 1151">5. Turn the main power switch off and on. Allow more than 5 seconds between Off and On.</p> <p data-bbox="288 1184 480 1214">Setting: [Print]</p> <p data-bbox="288 1220 778 1249">1. Select the item of unit price to be set.</p> <table border="1" data-bbox="336 1263 1401 1411"> <thead> <tr> <th data-bbox="336 1263 639 1308">Display</th> <th data-bbox="639 1263 1401 1308">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1308 639 1352">B/W</td> <td data-bbox="639 1308 1401 1352">Black & White</td> </tr> <tr> <td data-bbox="336 1352 639 1411">Full Color</td> <td data-bbox="639 1352 1401 1411">Full color</td> </tr> </tbody> </table> <p data-bbox="288 1429 703 1458">2. Select the paper size to be set.</p> <p data-bbox="288 1464 1054 1494">3. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 1507 1401 1830"> <thead> <tr> <th data-bbox="336 1507 564 1632" rowspan="2">Display</th> <th data-bbox="564 1507 943 1632" rowspan="2">Description</th> <th data-bbox="943 1507 1094 1632" rowspan="2">Setting range</th> <th colspan="2" data-bbox="1094 1507 1401 1588">Initial setting</th> </tr> <tr> <th data-bbox="1094 1588 1233 1632">B/W</th> <th data-bbox="1233 1588 1401 1632">Full Color</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1632 564 1677">A3-Ledger</td> <td data-bbox="564 1632 943 1677">A3/Ledger size</td> <td data-bbox="943 1632 1094 1677">0 to 300</td> <td data-bbox="1094 1632 1233 1677">10</td> <td data-bbox="1233 1632 1401 1677">100</td> </tr> <tr> <td data-bbox="336 1677 564 1722">B4</td> <td data-bbox="564 1677 943 1722">B4 size</td> <td data-bbox="943 1677 1094 1722">0 to 300</td> <td data-bbox="1094 1677 1233 1722">10</td> <td data-bbox="1233 1677 1401 1722">50</td> </tr> <tr> <td data-bbox="336 1722 564 1767">Card</td> <td data-bbox="564 1722 943 1767">Post card</td> <td data-bbox="943 1722 1094 1767">0 to 300</td> <td data-bbox="1094 1722 1233 1767">10</td> <td data-bbox="1233 1722 1401 1767">30</td> </tr> <tr> <td data-bbox="336 1767 564 1830">Other</td> <td data-bbox="564 1767 943 1830">Other</td> <td data-bbox="943 1767 1094 1830">0 to 300</td> <td data-bbox="1094 1767 1233 1830">10</td> <td data-bbox="1233 1767 1401 1830">50</td> </tr> </tbody> </table> <p data-bbox="336 1854 587 1883">In 10-yen increments</p> <p data-bbox="336 1890 1209 1919">Value of 0 allows non-restricted copying. (At a periodic maintenance, etc.)</p> <p data-bbox="288 1926 767 1955">4. Press the start key. The value is set.</p> <p data-bbox="288 1962 1378 1991">5. Turn the main power switch off and on. Allow more than 5 seconds between Off and On.</p>	Display	Description	B/W	Black & White	CMY	Single color C, M, Y	RGB	Single color R, G, B	Full Color	Full color	Display	Description	Setting range	Initial setting		B/W	CMY/RGB Full Color	A3-Ledger	A3/Ledger size	0 to 300	10	100	B4	B4 size	0 to 300	10	50	Card	Post card	0 to 300	10	30	Other	Other	0 to 300	10	50	Display	Description	B/W	Black & White	Full Color	Full color	Display	Description	Setting range	Initial setting		B/W	Full Color	A3-Ledger	A3/Ledger size	0 to 300	10	100	B4	B4 size	0 to 300	10	50	Card	Post card	0 to 300	10	30	Other	Other	0 to 300	10	50
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Item No.	Description						
U206	<p>Setting: [Boot Mode]</p> <ol style="list-style-type: none"> Select the item. <table border="1" data-bbox="336 320 1401 465"> <thead> <tr> <th data-bbox="336 320 639 365">Display</th> <th data-bbox="639 320 1401 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 639 409">Normal</td> <td data-bbox="639 365 1401 409">Normal screen</td> </tr> <tr> <td data-bbox="336 409 639 465">Copy Service</td> <td data-bbox="639 409 1401 465">copy service screen</td> </tr> </tbody> </table> <p>Initial setting: Normal</p> <ol style="list-style-type: none"> Press the start key. The setting is set. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p>Completion</p> <p>Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Normal	Normal screen	Copy Service	copy service screen
Display	Description						
Normal	Normal screen						
Copy Service	copy service screen						
U207	<p>Checking the operation panel keys</p> <p>Description</p> <p>Checks operation of the operation panel keys.</p> <p>Purpose</p> <p>To check operation of all the keys and LEDs on the operation panel.</p> <p>Method</p> <ol style="list-style-type: none"> Press the start key. The screen for executing is displayed. [Count0] is displayed and the leftmost LED on the operation panel lights. As the keys lined up in the same line as the lit indicator are pressed in the order from the top to the bottom, the figure shown on the touch panel increases in increments of 1. When all the keys in that line are pressed and if there are any LEDs corresponding to the keys in the line on the immediate right, the top LED in that line will light. When all the keys on the operation panel have been pressed, all the LEDs light for up to 10 seconds. <p>Completion</p> <p>Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>						

Item No.	Description						
U221	<p>Setting the USB host lock function</p> <p>Description Specifies ON/OFF the USB host lock function. Setting this to ON causes the machine to be unable to recognize the device connected to the USB host.</p> <p>Purpose Set according to the preference of the user.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Host Lock]. 3. Select On or Off. <table border="1" data-bbox="336 667 1401 808"> <thead> <tr> <th data-bbox="336 667 639 712">Display</th> <th data-bbox="639 667 1401 712">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 639 757">On</td> <td data-bbox="639 712 1401 757">USB host lock function ON</td> </tr> <tr> <td data-bbox="336 757 639 808">Off</td> <td data-bbox="639 757 1401 808">USB host lock function OFF</td> </tr> </tbody> </table> <p>Initial setting: Off</p> <ol style="list-style-type: none"> 4. Press the start key. The setting is set. 5. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. 	Display	Description	On	USB host lock function ON	Off	USB host lock function OFF
Display	Description						
On	USB host lock function ON						
Off	USB host lock function OFF						
U222	<p>Setting the IC card type</p> <p>Description Sets the type of IC card.</p> <p>Purpose To change the type of IC card.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 1323 1401 1464"> <thead> <tr> <th data-bbox="336 1323 639 1368">Display</th> <th data-bbox="639 1323 1401 1368">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1368 639 1413">Other</td> <td data-bbox="639 1368 1401 1413">The type of IC card is SSFC.</td> </tr> <tr> <td data-bbox="336 1413 639 1464">SSFC</td> <td data-bbox="639 1413 1401 1464">The type of IC card is not SSFC.</td> </tr> </tbody> </table> <p>* : Initial setting: Other</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Other	The type of IC card is SSFC.	SSFC	The type of IC card is not SSFC.
Display	Description						
Other	The type of IC card is SSFC.						
SSFC	The type of IC card is not SSFC.						

Item No.	Description																																			
U223	<p data-bbox="290 241 558 273">Operation panel lock</p> <p data-bbox="290 311 440 342">Description</p> <p data-bbox="290 344 743 376">Sets the operation panel lock function.</p> <p data-bbox="290 380 400 412">Purpose</p> <p data-bbox="290 414 1382 479">This is performed to inhibit operating and canceling the system menu on the operation panel which may be done by others then an administrator.</p> <p data-bbox="290 517 383 548">Setting</p> <ol data-bbox="306 553 564 618" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 631 1399 824"> <thead> <tr> <th data-bbox="336 631 639 676">Display</th> <th data-bbox="639 631 1399 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 639 721">Unlock</td> <td data-bbox="639 676 1399 721">Release the lock of the operation from the system menu</td> </tr> <tr> <td data-bbox="336 721 639 766">Partial Lock</td> <td data-bbox="639 721 1399 766">Lock the operation from the system menu</td> </tr> <tr> <td data-bbox="336 766 639 810">Lock</td> <td data-bbox="639 766 1399 810">Lock the operation from the system menu and job cancel</td> </tr> </tbody> </table> <p data-bbox="336 835 584 866">Initial setting: Unlock</p> <ol data-bbox="306 869 780 900" style="list-style-type: none"> 3. Press the start key. The setting is set. <table border="1" data-bbox="336 945 1248 1413"> <thead> <tr> <th data-bbox="336 945 791 990">Item</th> <th data-bbox="791 945 1019 990">Partial Lock</th> <th data-bbox="1019 945 1248 990">Lock</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 990 791 1034">Entering maintenance mode</td> <td data-bbox="791 990 1019 1034">Prohibited</td> <td data-bbox="1019 990 1248 1034">Prohibited</td> </tr> <tr> <td data-bbox="336 1034 791 1079">Entering system menu</td> <td data-bbox="791 1034 1019 1079">Prohibited</td> <td data-bbox="1019 1034 1248 1079">Prohibited</td> </tr> <tr> <td data-bbox="336 1079 791 1169">Transmission/transmission from document boxes</td> <td data-bbox="791 1079 1019 1169">Prohibited</td> <td data-bbox="1019 1079 1248 1169">Prohibited</td> </tr> <tr> <td data-bbox="336 1169 791 1214">Entering addressbook add/edit</td> <td data-bbox="791 1169 1019 1214">Prohibited</td> <td data-bbox="1019 1169 1248 1214">Prohibited</td> </tr> <tr> <td data-bbox="336 1214 791 1258">Entering document box add/edit</td> <td data-bbox="791 1214 1019 1258">Prohibited</td> <td data-bbox="1019 1214 1248 1258">Prohibited</td> </tr> <tr> <td data-bbox="336 1258 791 1303">Pressing stop key</td> <td data-bbox="791 1258 1019 1303">Permitted</td> <td data-bbox="1019 1258 1248 1303">Prohibited</td> </tr> <tr> <td data-bbox="336 1303 791 1348">Pressing status/job cancel</td> <td data-bbox="791 1303 1019 1348">Permitted</td> <td data-bbox="1019 1303 1248 1348">Prohibited</td> </tr> <tr> <td data-bbox="336 1348 791 1413">Disconnecting FAX lines</td> <td data-bbox="791 1348 1019 1413">Permitted</td> <td data-bbox="1019 1348 1248 1413">Prohibited</td> </tr> </tbody> </table> <p data-bbox="290 1456 440 1487">Completion</p> <p data-bbox="290 1489 1254 1520">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Unlock	Release the lock of the operation from the system menu	Partial Lock	Lock the operation from the system menu	Lock	Lock the operation from the system menu and job cancel	Item	Partial Lock	Lock	Entering maintenance mode	Prohibited	Prohibited	Entering system menu	Prohibited	Prohibited	Transmission/transmission from document boxes	Prohibited	Prohibited	Entering addressbook add/edit	Prohibited	Prohibited	Entering document box add/edit	Prohibited	Prohibited	Pressing stop key	Permitted	Prohibited	Pressing status/job cancel	Permitted	Prohibited	Disconnecting FAX lines	Permitted	Prohibited
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Item No.	Description																																									
U224	<p data-bbox="288 241 651 275">Install original panel display</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1426 409">Changes the image data and the message of the opening screen at the machine startup and the image data and the message of the service call screen to user specified data.</p> <p data-bbox="288 414 400 443">Purpose</p> <p data-bbox="288 448 805 479">Set according to the preference of the user.</p> <p data-bbox="288 515 384 546">Setting</p> <ol data-bbox="304 553 1082 757" style="list-style-type: none"> 1. Write the image data or the message data to the USB memory. 2. Insert USB memory in USB memory slot of the machine. 3. Turn the main power switch on. 4. Enter the maintenance item. 5. Press the start key. 6. Select the [Install] or [UnInstall]. <table border="1" data-bbox="336 768 1401 913"> <thead> <tr> <th data-bbox="336 768 639 813">Display</th> <th data-bbox="639 768 1401 813">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 813 639 857">Install</td> <td data-bbox="639 813 1401 857">Installs the image data or the message data</td> </tr> <tr> <td data-bbox="336 857 639 913">UnInstall</td> <td data-bbox="639 857 1401 913">Restores the original image data or message data</td> </tr> </tbody> </table> <ol data-bbox="304 925 520 956" style="list-style-type: none"> 7. Select the item. <table border="1" data-bbox="336 967 1401 1207"> <thead> <tr> <th data-bbox="336 967 564 1012">Display</th> <th data-bbox="564 967 908 1012">Description</th> <th data-bbox="908 967 1401 1012">Display area</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1012 564 1057">Opening Img</td> <td data-bbox="564 1012 908 1057">Startup screen</td> <td data-bbox="908 1012 1401 1057">Entire start display</td> </tr> <tr> <td data-bbox="336 1057 564 1102">Call Img</td> <td data-bbox="564 1057 908 1102">Service call screen</td> <td data-bbox="908 1057 1401 1102">Graphic display area</td> </tr> <tr> <td data-bbox="336 1102 564 1146">Call Msg Top</td> <td data-bbox="564 1102 908 1146">Service call message 1</td> <td data-bbox="908 1102 1401 1146">Message display area (top)</td> </tr> <tr> <td data-bbox="336 1146 564 1207">Call Msg Detail</td> <td data-bbox="564 1146 908 1207">Service call message 2</td> <td data-bbox="908 1146 1401 1207">Message display area (descriptive area)</td> </tr> </tbody> </table> <ol data-bbox="304 1218 1016 1283" style="list-style-type: none"> 8. Press the start key. Installation or uninstallation is started. 9. When normally completed, [OK] is displayed. <p data-bbox="288 1321 464 1352">Supplement 1</p> <p data-bbox="333 1357 539 1386">File information</p> <table border="1" data-bbox="336 1397 1401 1778"> <thead> <tr> <th data-bbox="336 1397 564 1442">Description</th> <th data-bbox="564 1397 928 1442">File name</th> <th data-bbox="928 1397 1233 1442">Image size (in pixels)</th> <th data-bbox="1233 1397 1401 1442">File format</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1442 564 1532">Startup screen</td> <td data-bbox="564 1442 928 1532">opening_ext_image.png</td> <td data-bbox="928 1442 1233 1532">Length: 480 Width : 800</td> <td data-bbox="1233 1442 1401 1532">PNG</td> </tr> <tr> <td data-bbox="336 1532 564 1621">Service call screen</td> <td data-bbox="564 1532 928 1621">callwin_ext_image.png</td> <td data-bbox="928 1532 1233 1621">Length: 200 Width : 180</td> <td data-bbox="1233 1532 1401 1621">PNG</td> </tr> <tr> <td data-bbox="336 1621 564 1700">Service call message 1</td> <td data-bbox="564 1621 928 1700">callwin_ext_mes_top.txt</td> <td data-bbox="928 1621 1233 1700">-</td> <td data-bbox="1233 1621 1401 1700">TEXT (Unicode)</td> </tr> <tr> <td data-bbox="336 1700 564 1778">Service call message 2</td> <td data-bbox="564 1700 928 1778">callwin_ext_mes_detail.txt</td> <td data-bbox="928 1700 1233 1778">-</td> <td data-bbox="1233 1700 1401 1778">TEXT (Unicode)</td> </tr> </tbody> </table>	Display	Description	Install	Installs the image data or the message data	UnInstall	Restores the original image data or message data	Display	Description	Display area	Opening Img	Startup screen	Entire start display	Call Img	Service call screen	Graphic display area	Call Msg Top	Service call message 1	Message display area (top)	Call Msg Detail	Service call message 2	Message display area (descriptive area)	Description	File name	Image size (in pixels)	File format	Startup screen	opening_ext_image.png	Length: 480 Width : 800	PNG	Service call screen	callwin_ext_image.png	Length: 200 Width : 180	PNG	Service call message 1	callwin_ext_mes_top.txt	-	TEXT (Unicode)	Service call message 2	callwin_ext_mes_detail.txt	-	TEXT (Unicode)
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Item No.	Description										
U224	<p>Supplement 2</p> <p>Displaying start display The pre-installed graphics file is displayed at power on or recovering from sleeping.</p> <p>Graphics display on service call display The pre-installed graphics file is displayed at a service call.</p> <p>How to change the message Entering #562 (4 letters) using the numeric keypad during a service call display will let service call messages 1 and 2.</p> <p>How to reset the message display Reverting the maintenance mode will automatically reset the message to the previous.</p> <p>Caution The graphics file for start display must be opaque. (To avoid the background from overlapping at recovering from sleeping.) The total size of the files installable is approximately 1.8 MB.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>										
U243	<p>Checking the operation of the DP motors</p> <p>Description Turns the motors or clutches in the DP on.</p> <p>Purpose To check the operation of the DP motors and clutches.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item to be operated. 3. Press the start key. The operation starts. <table border="1" data-bbox="336 1301 1399 1541"> <thead> <tr> <th data-bbox="336 1301 643 1350">Display</th> <th data-bbox="643 1301 1399 1350">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1350 643 1395">Conv Motor</td> <td data-bbox="643 1350 1399 1395">DP paper feed motor (DPPFM) is turned on</td> </tr> <tr> <td data-bbox="336 1395 643 1440">Rev Motor</td> <td data-bbox="643 1395 1399 1440">DP switchback motor (DPSBM) is turned on</td> </tr> <tr> <td data-bbox="336 1440 643 1485">Feed Clutch</td> <td data-bbox="643 1440 1399 1485">DP paper feed clutch (DPPFCL) is turned on</td> </tr> <tr> <td data-bbox="336 1485 643 1529">Regist Clutch</td> <td data-bbox="643 1485 1399 1529">DP registration clutch (DPRCL) is turned on</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 4. To turn each motor off, press the stop key. <p>Completion Press the stop key when operation stops. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Conv Motor	DP paper feed motor (DPPFM) is turned on	Rev Motor	DP switchback motor (DPSBM) is turned on	Feed Clutch	DP paper feed clutch (DPPFCL) is turned on	Regist Clutch	DP registration clutch (DPRCL) is turned on
Display	Description										
Conv Motor	DP paper feed motor (DPPFM) is turned on										
Rev Motor	DP switchback motor (DPSBM) is turned on										
Feed Clutch	DP paper feed clutch (DPPFCL) is turned on										
Regist Clutch	DP registration clutch (DPRCL) is turned on										

Item No.	Description																
U244	<p>Checking the DP switches</p> <p>Description Displays the status of the respective switches in the DP.</p> <p>Purpose To check if the respective switches in the DP operate correctly.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Turn each switch or sensor on and off manually to check the status. When a switch or sensor is detected to be in the ON position, the display for that switch or sensor will be "1". <table border="1" data-bbox="336 667 1401 1048"> <thead> <tr> <th data-bbox="336 667 639 712">Display</th> <th data-bbox="639 667 1401 712">Switches and sensors</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 639 757">Feed</td> <td data-bbox="639 712 1401 757">DP paper feed sensor (DPPFS)</td> </tr> <tr> <td data-bbox="336 757 639 801">Regist</td> <td data-bbox="639 757 1401 801">DP registration sensor (DPRS)</td> </tr> <tr> <td data-bbox="336 801 639 846">Timing</td> <td data-bbox="639 801 1401 846">DP timing sensor (DPTS)</td> </tr> <tr> <td data-bbox="336 846 639 891">Set</td> <td data-bbox="639 846 1401 891">DP original sensor (DPOS)</td> </tr> <tr> <td data-bbox="336 891 639 936">Longitudinal</td> <td data-bbox="639 891 1401 936">DP original size length sensor (DPOLS)</td> </tr> <tr> <td data-bbox="336 936 639 981">Cover Open</td> <td data-bbox="639 936 1401 981">DP interlock switch (DPILSW)</td> </tr> <tr> <td data-bbox="336 981 639 1048">Open</td> <td data-bbox="639 981 1401 1048">DP open/close sensor (DPOCS)</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Switches and sensors	Feed	DP paper feed sensor (DPPFS)	Regist	DP registration sensor (DPRS)	Timing	DP timing sensor (DPTS)	Set	DP original sensor (DPOS)	Longitudinal	DP original size length sensor (DPOLS)	Cover Open	DP interlock switch (DPILSW)	Open	DP open/close sensor (DPOCS)
Display	Switches and sensors																
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Cover Open	DP interlock switch (DPILSW)																
Open	DP open/close sensor (DPOCS)																
U245	<p>Checking messages</p> <p>Description Displays a list of messages on the touch panel of the operation panel.</p> <p>Purpose To check the messages to be displayed.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Change the message using the cursor up/down keys. When a message number is entered with the numeric keys and then the start key is pressed, the message corresponding the specified number is displayed. 3. Change the language using the +/- keys. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>																

Item No.	Description												
U250	<p data-bbox="288 241 817 275">Checking/clearing the maintenance cycle</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1276 376">Changes preset values for maintenance cycle and automatic grayscale adjustment.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1385 481">Provides changing the time when the message to acknowledge to conduct maintenance and automatic grayscale adjustment is periodically displayed.</p> <p data-bbox="288 517 384 546">Setting</p> <ol data-bbox="308 553 983 651" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be changed. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="319 667 1398 857"> <thead> <tr> <th data-bbox="319 667 504 712">Display</th> <th data-bbox="504 667 1177 712">Description</th> <th data-bbox="1177 667 1398 712">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="319 712 504 757">M.Cnt A</td> <td data-bbox="504 712 1177 757">Preset values for maintenance cycle (A)</td> <td data-bbox="1177 712 1398 757">0 to 9999999</td> </tr> <tr> <td data-bbox="319 757 504 801">M.Cnt B</td> <td data-bbox="504 757 1177 801">Preset values for maintenance cycle (B)</td> <td data-bbox="1177 757 1398 801">0 to 9999999</td> </tr> <tr> <td data-bbox="319 801 504 857">M.Cnt HT</td> <td data-bbox="504 801 1177 857">Preset values for automatic grayscale adjustment</td> <td data-bbox="1177 801 1398 857">0 to 9999999</td> </tr> </tbody> </table> <ol data-bbox="308 875 852 904" style="list-style-type: none"> 4. Press the start key. The setting value is set. <p data-bbox="288 943 440 972">Completion</p> <p data-bbox="288 976 1254 1008">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	M.Cnt A	Preset values for maintenance cycle (A)	0 to 9999999	M.Cnt B	Preset values for maintenance cycle (B)	0 to 9999999	M.Cnt HT	Preset values for automatic grayscale adjustment	0 to 9999999
Display	Description	Setting range											
M.Cnt A	Preset values for maintenance cycle (A)	0 to 9999999											
M.Cnt B	Preset values for maintenance cycle (B)	0 to 9999999											
M.Cnt HT	Preset values for automatic grayscale adjustment	0 to 9999999											

Item No.	Description												
U251	<p data-bbox="288 241 847 275">Checking/clearing the maintenance counter</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1382 409">Displays and clears or changes the maintenance count and automatic grayscale adjustment count.</p> <p data-bbox="288 414 400 443">Purpose</p> <p data-bbox="288 448 1422 515">To verify the maintenance counter count and automatic grayscale count. Also to clear the count during maintenance service.</p> <p data-bbox="288 551 384 580">Setting</p> <ol data-bbox="304 584 983 685" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be changed. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="317 698 1394 891"> <thead> <tr> <th data-bbox="319 701 512 745">Display</th> <th data-bbox="512 701 1179 745">Description</th> <th data-bbox="1179 701 1393 745">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="319 745 512 790">M.Cnt A</td> <td data-bbox="512 745 1179 790">Count value for maintenance cycle (A)</td> <td data-bbox="1179 745 1393 790">0 to 9999999</td> </tr> <tr> <td data-bbox="319 790 512 835">M.Cnt B</td> <td data-bbox="512 790 1179 835">Count value for maintenance cycle (B)</td> <td data-bbox="1179 790 1393 835">0 to 9999999</td> </tr> <tr> <td data-bbox="319 835 512 880">M.Cnt HT</td> <td data-bbox="512 835 1179 880">Automatic grayscale adjustment count</td> <td data-bbox="1179 835 1393 880">0 to 9999999</td> </tr> </tbody> </table> <ol data-bbox="304 909 852 943" style="list-style-type: none"> 4. Press the start key. The setting value is set. <p data-bbox="288 978 400 1008">Clearing</p> <ol data-bbox="304 1012 903 1079" style="list-style-type: none"> 1. Select [Clear]. 2. Press the start key. The setting value is cleared. <p data-bbox="288 1115 440 1144">Completion</p> <p data-bbox="288 1149 1254 1182">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	M.Cnt A	Count value for maintenance cycle (A)	0 to 9999999	M.Cnt B	Count value for maintenance cycle (B)	0 to 9999999	M.Cnt HT	Automatic grayscale adjustment count	0 to 9999999
Display	Description	Setting range											
M.Cnt A	Count value for maintenance cycle (A)	0 to 9999999											
M.Cnt B	Count value for maintenance cycle (B)	0 to 9999999											
M.Cnt HT	Automatic grayscale adjustment count	0 to 9999999											

Item No.	Description																										
U252	<p data-bbox="288 241 580 271">Setting the destination</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1254 374">Switches the operations and screens of the machine according to the destination.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1426 479">To be executed after initializing the backup RAM, in order to return the setting to the value before replacement or initialization.</p> <p data-bbox="288 519 387 548">Method</p> <ol data-bbox="304 553 600 618" style="list-style-type: none"> 1. Press the start key. 2. Select the destination. <table border="1" data-bbox="336 631 1401 967"> <thead> <tr> <th data-bbox="336 631 639 676">Display</th> <th data-bbox="639 631 1401 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 639 721">Inch</td> <td data-bbox="639 676 1401 721">Inch (North America) specifications</td> </tr> <tr> <td data-bbox="336 721 639 766">Europe Metric</td> <td data-bbox="639 721 1401 766">Metric (Europe) specifications</td> </tr> <tr> <td data-bbox="336 766 639 810">Asia Pacific</td> <td data-bbox="639 766 1401 810">Metric (Asia Pacific) specifications</td> </tr> <tr> <td data-bbox="336 810 639 855">Australia</td> <td data-bbox="639 810 1401 855">Australia specifications</td> </tr> <tr> <td data-bbox="336 855 639 900">China</td> <td data-bbox="639 855 1401 900">China specifications</td> </tr> <tr> <td data-bbox="336 900 639 967">Korea</td> <td data-bbox="639 900 1401 967">Korea specifications</td> </tr> </tbody> </table> <ol data-bbox="304 983 798 1048" style="list-style-type: none"> 3. Press the start key. 4. Turn the main power switch off and on. <p data-bbox="336 1052 1059 1081">* : An error code is displayed in case of an initialization error.</p> <p data-bbox="371 1086 1426 1151">When errors occurred, turn main power switch off then on, and execute initialization using maintenance item U252.</p> <p data-bbox="336 1191 488 1220">Error codes</p> <table border="1" data-bbox="336 1234 1401 1525"> <thead> <tr> <th data-bbox="336 1234 639 1279">Codes</th> <th data-bbox="639 1234 1401 1279">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1279 639 1323">0001</td> <td data-bbox="639 1279 1401 1323">Entity error</td> </tr> <tr> <td data-bbox="336 1323 639 1368">0002</td> <td data-bbox="639 1323 1401 1368">Controller error</td> </tr> <tr> <td data-bbox="336 1368 639 1413">0003</td> <td data-bbox="639 1368 1401 1413">OS error</td> </tr> <tr> <td data-bbox="336 1413 639 1458">0020</td> <td data-bbox="639 1413 1401 1458">Engine error</td> </tr> <tr> <td data-bbox="336 1458 639 1525">0040</td> <td data-bbox="639 1458 1401 1525">Scanner error</td> </tr> </tbody> </table>	Display	Description	Inch	Inch (North America) specifications	Europe Metric	Metric (Europe) specifications	Asia Pacific	Metric (Asia Pacific) specifications	Australia	Australia specifications	China	China specifications	Korea	Korea specifications	Codes	Description	0001	Entity error	0002	Controller error	0003	OS error	0020	Engine error	0040	Scanner error
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0040	Scanner error																										

Item No.	Description																		
U253	<p data-bbox="288 241 863 275">Switching between double and single counts</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1334 374">Switches the count system for the total counter and other counters for every color mode.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1374 479">Used to select, according to the preference of the user (copy service provider), if A3/Ledger paper is to be counted as one sheet (single count) or two sheets (double count).</p> <p data-bbox="288 517 384 546">Setting</p> <ol data-bbox="304 553 595 616" style="list-style-type: none"> 1. Press the start key. 2. Select the item to set. <table border="1" data-bbox="336 631 1399 824"> <thead> <tr> <th data-bbox="336 631 639 676">Display</th> <th data-bbox="639 631 1399 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 639 721">Full Color</td> <td data-bbox="639 676 1399 721">Count system of full color mode</td> </tr> <tr> <td data-bbox="336 721 639 766">Mono Color*</td> <td data-bbox="639 721 1399 766">Count system of single color mode</td> </tr> <tr> <td data-bbox="336 766 639 810">B/W</td> <td data-bbox="639 766 1399 810">Count system of black/white mode</td> </tr> </tbody> </table> <p data-bbox="336 833 1289 862">* : Displayed only if the setting of U276 (Setting the copy count mode) is Mode1.</p> <ol data-bbox="304 869 628 898" style="list-style-type: none"> 3. Select the count system. <table border="1" data-bbox="336 913 1399 1151"> <thead> <tr> <th data-bbox="336 913 639 958">Display</th> <th data-bbox="639 913 1399 958">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 958 639 1003">SGL(All)</td> <td data-bbox="639 958 1399 1003">Single count for all size paper</td> </tr> <tr> <td data-bbox="336 1003 639 1048">DBL(A3/Ledger)</td> <td data-bbox="639 1003 1399 1048">Double count for A3/Ledger size or larger</td> </tr> <tr> <td data-bbox="336 1048 639 1093">DBL(B4)</td> <td data-bbox="639 1048 1399 1093">Double count for B4 size or larger</td> </tr> <tr> <td data-bbox="336 1093 639 1151">DBL(Folio)</td> <td data-bbox="639 1093 1399 1151">Double count for Folio size or larger</td> </tr> </tbody> </table> <p data-bbox="336 1164 695 1193">Initial setting: DBL(A3/Ledger)</p> <ol data-bbox="304 1200 782 1229" style="list-style-type: none"> 4. Press the start key. The setting is set. <p data-bbox="288 1267 440 1296">Completion</p> <p data-bbox="288 1301 1254 1330">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Full Color	Count system of full color mode	Mono Color*	Count system of single color mode	B/W	Count system of black/white mode	Display	Description	SGL(All)	Single count for all size paper	DBL(A3/Ledger)	Double count for A3/Ledger size or larger	DBL(B4)	Double count for B4 size or larger	DBL(Folio)	Double count for Folio size or larger
Display	Description																		
Full Color	Count system of full color mode																		
Mono Color*	Count system of single color mode																		
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Display	Description																		
SGL(All)	Single count for all size paper																		
DBL(A3/Ledger)	Double count for A3/Ledger size or larger																		
DBL(B4)	Double count for B4 size or larger																		
DBL(Folio)	Double count for Folio size or larger																		

Item No.	Description						
U260	<p>Selecting the timing for copy counting</p> <p>Description Changes the copy count timing for the total counter and other counters.</p> <p>Purpose To be set according to user request.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the copy count timing. <table border="1" data-bbox="336 595 1399 741"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Feed</td> <td data-bbox="639 640 1399 685">When secondary paper feed starts</td> </tr> <tr> <td data-bbox="336 685 639 741">Eject</td> <td data-bbox="639 685 1399 741">When the paper is ejected</td> </tr> </tbody> </table> <p>* : Initial setting: Eject</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Feed	When secondary paper feed starts	Eject	When the paper is ejected
Display	Description						
Feed	When secondary paper feed starts						
Eject	When the paper is ejected						
U265	<p>Setting OEM purchaser code</p> <p>Description Sets the OEM purchaser code.</p> <p>Purpose Sets the code when replacing the main PWB and the like.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Change the setting value using the numeric keys. 3. Press the start key. The setting is set. 4. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. 						

Item No.	Description						
U276	<p>Setting the copy count mode</p> <p>Description Sets the count mode of single color mode.</p> <p>Purpose To change the charging counter which counts up in single color printing.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the mode. <table border="1" data-bbox="336 595 1401 741"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1401 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Mode0</td> <td data-bbox="639 640 1401 685">This lets the full color counter count up in single color</td> </tr> <tr> <td data-bbox="336 685 639 741">Mode1</td> <td data-bbox="639 685 1401 741">This lets the single color counter count up in single color</td> </tr> </tbody> </table> <p>Initial setting: Mode 0</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Mode0	This lets the full color counter count up in single color	Mode1	This lets the single color counter count up in single color
Display	Description						
Mode0	This lets the full color counter count up in single color						
Mode1	This lets the single color counter count up in single color						
U278	<p>Setting the delivery date</p> <p>Description Enter delivery date in month, day, and year.</p> <p>Purpose To operate when installing the machine. Perform this to confirm the delivery date.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Today]. 3. Press the start key. The delivery date is set. <p>Clearing</p> <ol style="list-style-type: none"> 1. Select [Clear]. 2. Press the start key. The delivery date is cleared. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>						

Item No.	Description								
U284	<p>Setting 2 color copy mode</p> <p>Description Sets whether to use 2 color copy mode.</p> <p>Purpose According to user request, changes the setting.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select On or Off. <table border="1" data-bbox="336 595 1399 788"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">B/W</td> <td data-bbox="639 640 1399 685">2 color copy mode is enabled, monochrome count</td> </tr> <tr> <td data-bbox="336 685 639 730">Mono Color</td> <td data-bbox="639 685 1399 730">2 color copy mode is enabled, monochrome color count</td> </tr> <tr> <td data-bbox="336 730 639 788">Off</td> <td data-bbox="639 730 1399 788">2 color copy mode is disabled</td> </tr> </tbody> </table> <p>Initial setting: Off If On is selected, 2-color copy will be displayed on the color function screen.</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	B/W	2 color copy mode is enabled, monochrome count	Mono Color	2 color copy mode is enabled, monochrome color count	Off	2 color copy mode is disabled
Display	Description								
B/W	2 color copy mode is enabled, monochrome count								
Mono Color	2 color copy mode is enabled, monochrome color count								
Off	2 color copy mode is disabled								
U285	<p>Setting service status page</p> <p>Description Determines displaying the print coverage report on reporting.</p> <p>Purpose According to user request, changes the setting.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [On] or [Off]. <table border="1" data-bbox="336 1413 1399 1559"> <thead> <tr> <th data-bbox="336 1413 639 1458">Display</th> <th data-bbox="639 1413 1399 1458">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1458 639 1503">On</td> <td data-bbox="639 1458 1399 1503">Displays the print coverage</td> </tr> <tr> <td data-bbox="336 1503 639 1559">Off</td> <td data-bbox="639 1503 1399 1559">Not to display the print coverage</td> </tr> </tbody> </table> <p>* : Initial setting: On</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	On	Displays the print coverage	Off	Not to display the print coverage		
Display	Description								
On	Displays the print coverage								
Off	Not to display the print coverage								

Item No.	Description								
U325	<p data-bbox="287 237 611 271">Setting the paper interval</p> <p data-bbox="287 302 437 331">Description Determines the interval between pages and the toner replenishment amount when printing pages with high print coverage.</p> <p data-bbox="287 398 397 427">Purpose Modify the settings only if a spotted background or uneven density appears when printing pages with high print coverage.</p> <p data-bbox="287 526 384 555">Method</p> <ol data-bbox="304 560 1125 622" style="list-style-type: none"> 1. Press the start key. 2. Change the setting using the cursor left/right keys or numeric keys. <table border="1" data-bbox="319 631 1399 761"> <thead> <tr> <th data-bbox="319 631 499 712">Display</th> <th data-bbox="499 631 1011 712">Description</th> <th data-bbox="1011 631 1227 712">Setting range</th> <th data-bbox="1227 631 1399 712">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="319 712 499 761">Rank</td> <td data-bbox="499 712 1011 761">Setting the rank</td> <td data-bbox="1011 712 1227 761">0 to 4</td> <td data-bbox="1227 712 1399 761">1</td> </tr> </tbody> </table> <ol data-bbox="304 779 850 808" style="list-style-type: none"> 3. Press the start key. The setting value is set. <p data-bbox="287 846 437 875">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Rank	Setting the rank	0 to 4	1
Display	Description	Setting range	Initial setting						
Rank	Setting the rank	0 to 4	1						

Item No.	Description																				
U326	<p data-bbox="290 241 810 273">Setting the black line cleaning indication</p> <p data-bbox="290 311 440 338">Description</p> <p data-bbox="290 344 1193 376">Sets whether to display the cleaning guidance when detecting the black line.</p> <p data-bbox="290 383 400 409">Purpose</p> <p data-bbox="290 416 1422 481">Displays the cleaning guidance in order to make the call for service with the black line decrease by the rubbish on the contact glass when scanning from the DP.</p> <p data-bbox="290 519 387 546">Method</p> <ol data-bbox="308 553 1137 618" style="list-style-type: none"> 1. Press the start key. 2. Select the item to set. The screen for setting each item is displayed. <table border="1" data-bbox="336 631 1401 777"> <thead> <tr> <th data-bbox="336 631 641 678">Display</th> <th data-bbox="641 631 1401 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 678 641 725">Black Line Mode</td> <td data-bbox="641 678 1401 725">Black line cleaning guidance ON/OFF setting</td> </tr> <tr> <td data-bbox="336 725 641 777">Black Line Cnt</td> <td data-bbox="641 725 1401 777">Setting counts of the cleaning guidance indication</td> </tr> </tbody> </table> <p data-bbox="290 819 628 848">Setting: [Black Line Mode]</p> <ol data-bbox="308 855 564 887" style="list-style-type: none"> 1. Select [On] or [Off]. <table border="1" data-bbox="336 898 1401 1043"> <thead> <tr> <th data-bbox="336 898 641 945">Display</th> <th data-bbox="641 898 1401 945">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 945 641 992">On</td> <td data-bbox="641 945 1401 992">Displays the cleaning guidance</td> </tr> <tr> <td data-bbox="336 992 641 1043">Off</td> <td data-bbox="641 992 1401 1043">Not to display the cleaning guidance</td> </tr> </tbody> </table> <p data-bbox="339 1055 576 1084">* : Initial setting: On</p> <ol data-bbox="308 1090 782 1122" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="290 1158 603 1187">Setting: [Black Line Cnt]</p> <ol data-bbox="308 1193 1053 1258" style="list-style-type: none"> 1. Select [Cnt]. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1270 1401 1438"> <thead> <tr> <th data-bbox="336 1270 564 1352">Display</th> <th data-bbox="564 1270 1066 1352">Description</th> <th data-bbox="1066 1270 1233 1352">Setting range</th> <th data-bbox="1233 1270 1401 1352">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1352 564 1438">Cnt</td> <td data-bbox="564 1352 1066 1438">Setting counts of the cleaning guidance indication (x 1000 sheets)</td> <td data-bbox="1066 1352 1233 1438">0 to 255</td> <td data-bbox="1233 1352 1401 1438">8</td> </tr> </tbody> </table> <p data-bbox="339 1449 1394 1514">* : When setting is 0, the black line cleaning indication is displayed only if the black line is detected.</p> <ol data-bbox="308 1520 767 1552" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="290 1588 440 1615">Completion</p> <p data-bbox="290 1621 1254 1653">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Black Line Mode	Black line cleaning guidance ON/OFF setting	Black Line Cnt	Setting counts of the cleaning guidance indication	Display	Description	On	Displays the cleaning guidance	Off	Not to display the cleaning guidance	Display	Description	Setting range	Initial setting	Cnt	Setting counts of the cleaning guidance indication (x 1000 sheets)	0 to 255	8
Display	Description																				
Black Line Mode	Black line cleaning guidance ON/OFF setting																				
Black Line Cnt	Setting counts of the cleaning guidance indication																				
Display	Description																				
On	Displays the cleaning guidance																				
Off	Not to display the cleaning guidance																				
Display	Description	Setting range	Initial setting																		
Cnt	Setting counts of the cleaning guidance indication (x 1000 sheets)	0 to 255	8																		

Item No.	Description																																				
U332	<p data-bbox="287 241 721 275">Setting the size conversion factor</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 344 1431 443">Sets the coefficient of nonstandard sizes in relation to the A4/Letter size. The coefficient set here is used to convert the black ratio in relation to the A4/Letter size and to display the result in user simulation.</p> <p data-bbox="287 450 400 483">Purpose</p> <p data-bbox="287 486 1431 546">To set the coefficient for converting the black ratio for nonstandard sizes in relation to the A4/Letter size.</p> <p data-bbox="287 589 387 622">Method</p> <ol data-bbox="304 624 595 685" style="list-style-type: none"> 1. Press the start key. 2. Select the item to set. <table border="1" data-bbox="336 698 1401 943"> <thead> <tr> <th data-bbox="336 698 639 743">Display</th> <th data-bbox="639 698 1401 743">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 743 639 788">Rate</td> <td data-bbox="639 743 1401 788">Size coefficient</td> </tr> <tr> <td data-bbox="336 788 639 833">Mode</td> <td data-bbox="639 788 1401 833">Toggling full-color count and color coverage count display</td> </tr> <tr> <td data-bbox="336 833 639 878">Level 1</td> <td data-bbox="639 833 1401 878">Low coverage threshold value</td> </tr> <tr> <td data-bbox="336 878 639 943">Level 2</td> <td data-bbox="639 878 1401 943">Middle coverage threshold value</td> </tr> </tbody> </table> <p data-bbox="287 981 475 1014">Setting: [Rate]</p> <ol data-bbox="304 1016 975 1050" style="list-style-type: none"> 1. Change the setting using the +/-keys or numeric keys. <table border="1" data-bbox="336 1059 1401 1189"> <thead> <tr> <th data-bbox="336 1059 564 1144">Display</th> <th data-bbox="564 1059 1098 1144">Description</th> <th data-bbox="1098 1059 1251 1144">Setting range</th> <th data-bbox="1251 1059 1401 1144">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1144 564 1189">Rate</td> <td data-bbox="564 1144 1098 1189">Size coefficient</td> <td data-bbox="1098 1144 1251 1189">0.1 to 3.0</td> <td data-bbox="1251 1144 1401 1189">1.0</td> </tr> </tbody> </table> <ol data-bbox="304 1196 767 1229" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1263 488 1296">Setting: [Mode]</p> <ol data-bbox="304 1299 539 1332" style="list-style-type: none"> 1. Select the mode. <table border="1" data-bbox="336 1344 1401 1487"> <thead> <tr> <th data-bbox="336 1344 639 1388">Display</th> <th data-bbox="639 1344 1401 1388">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1388 639 1433">0</td> <td data-bbox="639 1388 1401 1433">Full-color count display</td> </tr> <tr> <td data-bbox="336 1433 639 1487">1</td> <td data-bbox="639 1433 1401 1487">Color coverage count display</td> </tr> </tbody> </table> <p data-bbox="336 1494 517 1527">Initial setting: 0</p> <ol data-bbox="304 1529 783 1563" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="287 1597 531 1630">Setting: [Level 1/2]</p> <ol data-bbox="304 1632 975 1700" style="list-style-type: none"> 1. Select the item. 2. Change the setting using the +/-keys or numeric keys. <table border="1" data-bbox="336 1709 1401 1888"> <thead> <tr> <th data-bbox="336 1709 564 1794">Display</th> <th data-bbox="564 1709 1098 1794">Description</th> <th data-bbox="1098 1709 1251 1794">Setting range</th> <th data-bbox="1251 1709 1401 1794">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1794 564 1839">Level 1</td> <td data-bbox="564 1794 1098 1839">Low coverage threshold value</td> <td data-bbox="1098 1794 1251 1839">0.1 to 99.8</td> <td data-bbox="1251 1794 1401 1839">1.0</td> </tr> <tr> <td data-bbox="336 1839 564 1888">Level 2</td> <td data-bbox="564 1839 1098 1888">Middle coverage threshold value</td> <td data-bbox="1098 1839 1251 1888">0.1 to 99.9</td> <td data-bbox="1251 1839 1401 1888">2.5</td> </tr> </tbody> </table> <ol data-bbox="304 1895 767 1928" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="287 1966 440 2000">Completion</p> <p data-bbox="287 2002 1254 2036">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Rate	Size coefficient	Mode	Toggling full-color count and color coverage count display	Level 1	Low coverage threshold value	Level 2	Middle coverage threshold value	Display	Description	Setting range	Initial setting	Rate	Size coefficient	0.1 to 3.0	1.0	Display	Description	0	Full-color count display	1	Color coverage count display	Display	Description	Setting range	Initial setting	Level 1	Low coverage threshold value	0.1 to 99.8	1.0	Level 2	Middle coverage threshold value	0.1 to 99.9	2.5
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Level 2	Middle coverage threshold value	0.1 to 99.9	2.5																																		

Item No.	Description																														
U340	<p data-bbox="287 241 614 275">Setting the applied mode</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1412 412">Allocates memory to ensure that there is sufficient memory available for the printer to use as a working area.</p> <p data-bbox="287 414 399 448">Purpose</p> <p data-bbox="287 450 1428 517">Modify the memory allocation if insufficient memory for transparency support or XPS direct printing occurs.</p> <p data-bbox="287 551 391 584">Method</p> <ol data-bbox="303 586 598 654" style="list-style-type: none"> 1. Press the start key. 2. Select the item to set. <table border="1" data-bbox="335 665 1401 810"> <thead> <tr> <th data-bbox="343 665 641 710">Display</th> <th data-bbox="641 665 1401 710">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 710 641 754">Adj Memory</td> <td data-bbox="641 710 1401 754">Setting the memory allocation</td> </tr> <tr> <td data-bbox="343 754 641 810">Adj Max Job</td> <td data-bbox="641 754 1401 810">Setting the maximum of multiple jobs</td> </tr> </tbody> </table> <p data-bbox="287 853 566 887">Setting: [Adj Memory]</p> <ol data-bbox="303 889 981 922" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="335 934 1401 1180"> <thead> <tr> <th data-bbox="343 934 564 1012">Display</th> <th data-bbox="564 934 1066 1012">Description</th> <th data-bbox="1066 934 1249 1012">Setting range</th> <th data-bbox="1249 934 1401 1012">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1012 564 1090">Image</td> <td data-bbox="564 1012 1066 1090">Area temporarily used to create output image.</td> <td data-bbox="1066 1012 1249 1090">0 to 400 (MB)</td> <td data-bbox="1249 1012 1401 1090">190</td> </tr> <tr> <td data-bbox="343 1090 564 1180">Image(Detail)</td> <td data-bbox="564 1090 1066 1180">Area temporarily used to hold downloaded font and other data.</td> <td data-bbox="1066 1090 1249 1180">0 to 400 (MB)</td> <td data-bbox="1249 1090 1401 1180">1</td> </tr> </tbody> </table> <p data-bbox="335 1191 1220 1258">Set the values below in case print failure occurs with the memory shortage. (recommended value)</p> <p data-bbox="335 1261 494 1294">Image : +190</p> <p data-bbox="335 1296 566 1330">Image(Detail) : +1</p> <ol data-bbox="303 1332 1380 1400" style="list-style-type: none"> 2. Press the start key. The value is set. 3. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="287 1433 446 1467">Supplement</p> <p data-bbox="287 1469 1300 1503">The work area for copy is small and it may cause output failure if the values are large.</p> <p data-bbox="287 1536 574 1570">Setting: [Adj Max Job]</p> <ol data-bbox="303 1572 973 1606" style="list-style-type: none"> 1. Change the setting using the +/-keys or numeric keys. <table border="1" data-bbox="335 1617 1401 1796"> <thead> <tr> <th data-bbox="343 1617 564 1695">Display</th> <th data-bbox="564 1617 1098 1695">Description</th> <th data-bbox="1098 1617 1249 1695">Setting range</th> <th data-bbox="1249 1617 1401 1695">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1695 564 1740">Copy</td> <td data-bbox="564 1695 1098 1740">Maximum copy (Scan To Print) Jobs</td> <td data-bbox="1098 1695 1249 1740">10 to 50</td> <td data-bbox="1249 1695 1401 1740">10</td> </tr> <tr> <td data-bbox="343 1740 564 1796">Printer</td> <td data-bbox="564 1740 1098 1796">Maximum printer (Host To Print) Jobs</td> <td data-bbox="1098 1740 1249 1796">10 to 50</td> <td data-bbox="1249 1740 1401 1796">-</td> </tr> </tbody> </table> <p data-bbox="335 1807 1260 1841">The maximum Printer jobs should be (maximum jobs) – (maximum copy jobs).</p> <ol data-bbox="303 1843 766 1877" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1910 438 1944">Completion</p> <p data-bbox="287 1946 1252 1980">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Adj Memory	Setting the memory allocation	Adj Max Job	Setting the maximum of multiple jobs	Display	Description	Setting range	Initial setting	Image	Area temporarily used to create output image.	0 to 400 (MB)	190	Image(Detail)	Area temporarily used to hold downloaded font and other data.	0 to 400 (MB)	1	Display	Description	Setting range	Initial setting	Copy	Maximum copy (Scan To Print) Jobs	10 to 50	10	Printer	Maximum printer (Host To Print) Jobs	10 to 50	-
Display	Description																														
Adj Memory	Setting the memory allocation																														
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Display	Description	Setting range	Initial setting																												
Copy	Maximum copy (Scan To Print) Jobs	10 to 50	10																												
Printer	Maximum printer (Host To Print) Jobs	10 to 50	-																												

Item No.	Description										
U341	<p>Specific paper feed location setting for printing function</p> <p>Description Sets a paper feed location specified for printer output.</p> <p>Purpose To use a paper feed location only for printer output. A paper feed location specified for printer output cannot be used for copy output.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the paper feed location for the printer. <table border="1" data-bbox="336 633 1401 871"> <thead> <tr> <th data-bbox="336 633 641 678">Display</th> <th data-bbox="641 633 1401 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 678 641 723">Cassette1</td> <td data-bbox="641 678 1401 723">Cassette 1</td> </tr> <tr> <td data-bbox="336 723 641 768">Cassette2</td> <td data-bbox="641 723 1401 768">Cassette 2</td> </tr> <tr> <td data-bbox="336 768 641 813">Cassette3</td> <td data-bbox="641 768 1401 813">Cassette 3 (optional paper feeder)</td> </tr> <tr> <td data-bbox="336 813 641 871">Cassette4</td> <td data-bbox="641 813 1401 871">Cassette 4 (optional paper feeder)</td> </tr> </tbody> </table> <p>* : When an optional paper feed device is not installed, the corresponding count is not displayed.</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Cassette1	Cassette 1	Cassette2	Cassette 2	Cassette3	Cassette 3 (optional paper feeder)	Cassette4	Cassette 4 (optional paper feeder)
Display	Description										
Cassette1	Cassette 1										
Cassette2	Cassette 2										
Cassette3	Cassette 3 (optional paper feeder)										
Cassette4	Cassette 4 (optional paper feeder)										
U343	<p>Switching between duplex/simplex copy mode</p> <p>Description Switches the initial setting between duplex and simplex copy.</p> <p>Purpose To be set according to frequency of use: set to the more frequently used mode.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [On] or [Off]. <table border="1" data-bbox="336 1491 1401 1637"> <thead> <tr> <th data-bbox="336 1491 641 1536">Display</th> <th data-bbox="641 1491 1401 1536">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1536 641 1581">On</td> <td data-bbox="641 1536 1401 1581">Duplex copy</td> </tr> <tr> <td data-bbox="336 1581 641 1637">Off</td> <td data-bbox="641 1581 1401 1637">Simplex copy</td> </tr> </tbody> </table> <p>* : Initial setting: Off</p> <ol style="list-style-type: none"> 3. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	On	Duplex copy	Off	Simplex copy				
Display	Description										
On	Duplex copy										
Off	Simplex copy										

Item No.	Description								
U345	<p data-bbox="288 241 911 275">Setting the value for maintenance due indication</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 342 1417 459">Sets when to display a message notifying that the time for maintenance is about to be reached, by setting the number of copies that can be made before the current maintenance cycle ends. When the difference between the number of copies of the maintenance cycle and that of the maintenance count reaches the set value, the message is displayed.</p> <p data-bbox="288 461 400 490">Purpose</p> <p data-bbox="288 492 898 521">To change the time for maintenance due indication.</p> <p data-bbox="288 562 384 591">Setting</p> <ol data-bbox="304 595 983 696" style="list-style-type: none"> 1. Press the start key. 2. Select [Cnt]. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 707 1401 909"> <thead> <tr> <th data-bbox="336 707 488 790">Display</th> <th data-bbox="488 707 1098 790">Description</th> <th data-bbox="1098 707 1249 790">Setting range</th> <th data-bbox="1249 707 1401 790">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 790 488 909">Cnt</td> <td data-bbox="488 790 1098 909">Time for maintenance due indication (Remaining number of copies that can be made before the current maintenance cycle ends)</td> <td data-bbox="1098 790 1249 909">0 to 9999</td> <td data-bbox="1249 790 1401 909">0</td> </tr> </tbody> </table> <ol data-bbox="304 920 767 949" style="list-style-type: none"> 4. Press the start key. The value is set. <p data-bbox="288 990 440 1019">Completion</p> <p data-bbox="288 1021 1254 1050">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Cnt	Time for maintenance due indication (Remaining number of copies that can be made before the current maintenance cycle ends)	0 to 9999	0
Display	Description	Setting range	Initial setting						
Cnt	Time for maintenance due indication (Remaining number of copies that can be made before the current maintenance cycle ends)	0 to 9999	0						

Item No.	Description																												
U402	<p data-bbox="288 241 751 275">Adjusting margins of image printing</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 703 378">Adjusts margins for image printing.</p> <p data-bbox="288 380 400 414">Purpose</p> <p data-bbox="288 416 826 450">Make the adjustment if margins are incorrect.</p> <p data-bbox="288 483 440 517">Adjustment</p> <ol data-bbox="304 519 839 685" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Press the start key to output a test pattern. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 701 1401 976"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Lead</td> <td>Printer leading edge margin</td> <td>0 to 10.0</td> <td>4.0</td> <td>0.1 mm</td> </tr> <tr> <td>A Margin</td> <td>Printer left margin</td> <td>0 to 10.0</td> <td>3.0</td> <td>0.1 mm</td> </tr> <tr> <td>C Margin</td> <td>Printer right margin</td> <td>0 to 10.0</td> <td>3.0</td> <td>0.1 mm</td> </tr> <tr> <td>Trail</td> <td>Printer trailing edge margin</td> <td>0 to 10.0</td> <td>3.9</td> <td>0.1 mm</td> </tr> </tbody> </table> <ol data-bbox="304 987 1426 1055" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. Increasing the value makes the margin wider, and decreasing it makes the margin narrower. <div data-bbox="531 1077 1197 1496" style="text-align: center;"> <p data-bbox="751 1077 1046 1137">Printer leading edge margin (4.5 ± 1.5 mm)</p> <p data-bbox="531 1227 735 1317">Printer left margin (2.5 + 1.5/-2.0 mm)</p> <p data-bbox="991 1227 1197 1317">Printer right margin (2.5 + 1.5/-2.0 mm)</p> <p data-bbox="751 1435 1046 1496">Printer trailing edge margin (3.0 ± 2.5 mm)</p> </div> <p data-bbox="775 1525 946 1559">Figure 1-3-16</p> <ol data-bbox="304 1592 767 1626" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="288 1659 392 1693">Caution</p> <p data-bbox="288 1695 1401 1762">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="293 1778 676 1872" style="text-align: center;"> <table border="1"> <tr> <td data-bbox="293 1778 448 1872">U034 (P.1-3-35)</td> <td data-bbox="448 1778 520 1872">→</td> <td data-bbox="520 1778 676 1872">U402</td> </tr> </table> </div> <p data-bbox="288 1917 440 1951">Completion</p> <p data-bbox="288 1953 1254 1986">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Lead	Printer leading edge margin	0 to 10.0	4.0	0.1 mm	A Margin	Printer left margin	0 to 10.0	3.0	0.1 mm	C Margin	Printer right margin	0 to 10.0	3.0	0.1 mm	Trail	Printer trailing edge margin	0 to 10.0	3.9	0.1 mm	U034 (P.1-3-35)	→	U402
Display	Description	Setting range	Initial setting	Change in value per step																									
Lead	Printer leading edge margin	0 to 10.0	4.0	0.1 mm																									
A Margin	Printer left margin	0 to 10.0	3.0	0.1 mm																									
C Margin	Printer right margin	0 to 10.0	3.0	0.1 mm																									
Trail	Printer trailing edge margin	0 to 10.0	3.9	0.1 mm																									
U034 (P.1-3-35)	→	U402																											

Item No.	Description																									
U403	<p data-bbox="288 241 1102 275">Adjusting margins for scanning an original on the contact glass</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1023 376">Adjusts margins for scanning the original on the contact glass.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 858 445">Perform the adjustment if margins are incorrect.</p> <p data-bbox="288 483 440 512">Adjustment</p> <ol data-bbox="304 517 1058 685" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 698 1401 974"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>A Margin</td> <td>Scanner left margin</td> <td>0 to 10.0</td> <td>2.0</td> <td>0.5 mm</td> </tr> <tr> <td>B Margin</td> <td>Scanner leading edge margin</td> <td>0 to 10.0</td> <td>2.0</td> <td>0.5 mm</td> </tr> <tr> <td>C Margin</td> <td>Scanner right margin</td> <td>0 to 10.0</td> <td>2.0</td> <td>0.5 mm</td> </tr> <tr> <td>D Margin</td> <td>Scanner trailing edge margin</td> <td>0 to 10.0</td> <td>2.0</td> <td>0.5 mm</td> </tr> </tbody> </table> <ol data-bbox="304 987 1425 1055" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. Increasing the value makes the margin wider, and decreasing it makes the margin narrower. <div data-bbox="528 1077 1193 1496" style="text-align: center;"> <p>The diagram shows a rectangular scanner bed with four margin indicators. At the top, a downward arrow points to the 'Scanner leading edge margin (3.0 ± 2.5 mm)'. At the bottom, an upward arrow points to the 'Scanner trailing edge margin (3.0 ± 2.0 mm)'. On the left side, a rightward arrow points to the 'Scanner left margin (2.5 +1.5/-2.0 mm)'. On the right side, a leftward arrow points to the 'Scanner right margin (2.5 +1.5/-2.0 mm)'.</p> </div> <p data-bbox="775 1525 946 1554">Figure 1-3-17</p> <ol data-bbox="304 1592 767 1624" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="288 1662 392 1691">Caution</p> <p data-bbox="288 1695 1401 1762">Check the copy image after the adjustment. If the image is still incorrect, perform the following adjustments in maintenance mode.</p> <div data-bbox="293 1778 903 1872" style="text-align: center;"> <pre> graph LR U034["U034 (P.1-3-35)"] --> U402["U402 (P.1-3-105)"] U402 --> U403["U403"] </pre> </div> <p data-bbox="288 1921 440 1951">Completion</p> <p data-bbox="288 1955 1246 1986">Press the stop key. The indication for selecting a maintenance item No. appears.</p>	Display	Description	Setting range	Initial setting	Change in value per step	A Margin	Scanner left margin	0 to 10.0	2.0	0.5 mm	B Margin	Scanner leading edge margin	0 to 10.0	2.0	0.5 mm	C Margin	Scanner right margin	0 to 10.0	2.0	0.5 mm	D Margin	Scanner trailing edge margin	0 to 10.0	2.0	0.5 mm
Display	Description	Setting range	Initial setting	Change in value per step																						
A Margin	Scanner left margin	0 to 10.0	2.0	0.5 mm																						
B Margin	Scanner leading edge margin	0 to 10.0	2.0	0.5 mm																						
C Margin	Scanner right margin	0 to 10.0	2.0	0.5 mm																						
D Margin	Scanner trailing edge margin	0 to 10.0	2.0	0.5 mm																						

Item No.	Description																									
<p>U404</p>	<p>Adjusting margins for scanning an original from the DP</p> <p>Description Adjusts margins for scanning the original from the DP.</p> <p>Purpose Perform the adjustment if margins are incorrect.</p> <p>Caution Before making this adjustment, ensure that the following adjustments have been made in maintenance mode</p> <div data-bbox="295 600 906 694" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p style="text-align: center;">U402 (P.1-3-105) → U403 (P.1-3-106) → U404</p> </div> <p>Adjustment</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original on the DP and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. <table border="1" data-bbox="336 958 1401 1234" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>A Margin</td> <td>DP left margin</td> <td>0 to 10.0</td> <td>3.0</td> <td>0.5 mm</td> </tr> <tr> <td>B Margin</td> <td>DP leading edge margin</td> <td>0 to 10.0</td> <td>2.5</td> <td>0.5 mm</td> </tr> <tr> <td>C Margin</td> <td>DP right margin</td> <td>0 to 10.0</td> <td>3.0</td> <td>0.5 mm</td> </tr> <tr> <td>D Margin</td> <td>DP trailing edge margin</td> <td>0 to 10.0</td> <td>4.0</td> <td>0.5 mm</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. Increasing the value makes the margin wider, and decreasing it makes the margin narrower. <div data-bbox="566 1339 1157 1758" style="text-align: center; margin: 10px 0;"> <p style="text-align: center;">DP leading edge margin (3.0 ± 1.5 mm)</p> <p style="text-align: center;">DP left margin (2.0 ± 1.0 mm)</p> <p style="text-align: center;">DP right margin (2.0 ± 1.0 mm)</p> <p style="text-align: center;">DP trailing edge margin (2.0 ± 1.0 mm)</p> </div> <p style="text-align: center;">Figure 1-3-18</p> <ol style="list-style-type: none"> 7. Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	A Margin	DP left margin	0 to 10.0	3.0	0.5 mm	B Margin	DP leading edge margin	0 to 10.0	2.5	0.5 mm	C Margin	DP right margin	0 to 10.0	3.0	0.5 mm	D Margin	DP trailing edge margin	0 to 10.0	4.0	0.5 mm
Display	Description	Setting range	Initial setting	Change in value per step																						
A Margin	DP left margin	0 to 10.0	3.0	0.5 mm																						
B Margin	DP leading edge margin	0 to 10.0	2.5	0.5 mm																						
C Margin	DP right margin	0 to 10.0	3.0	0.5 mm																						
D Margin	DP trailing edge margin	0 to 10.0	4.0	0.5 mm																						

Item No.	Description										
U407	<p data-bbox="287 241 1136 275">Adjusting the leading edge registration for memory image printing</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 344 1018 378">Adjusts the leading edge registration during memory copying.</p> <p data-bbox="287 380 400 414">Purpose</p> <p data-bbox="287 416 1426 483">Perform the following adjustment if there is a regular error between the leading edge of the copy image on the front face and that on the reverse face during duplex switchback copying.</p> <p data-bbox="287 517 392 551">Caution</p> <p data-bbox="287 553 1390 620">Before Performing this adjustment, ensure that the following adjustments have been made in maintenance mode.</p> <div data-bbox="287 631 1439 842"> <pre> graph LR U034["U034 (P.1-3-35)"] --> U402["U402 (P.1-3-105)"] U402 --> U066["U066 (P.1-3-44)"] U066 --> U403["U403 (P.1-3-106)"] U403 --> U071["U071 (P.1-3-48)"] U071 --> Arrow1[] U404["U404 (P.1-3-107)"] --> U407["U407"] style Arrow1 width:0px,height:0px </pre> </div> <p data-bbox="287 891 440 925">Adjustment</p> <ol data-bbox="303 927 1058 1099" style="list-style-type: none"> 1. Press the start key. 2. Press the system menu key. 3. Place an original and press the start key to make a test copy. 4. Press the system menu key. 5. Select [Adj Data]. <table border="1" data-bbox="336 1111 1401 1274"> <thead> <tr> <th>Display</th> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Adj Data</td> <td>Leading edge registration for memory image printing</td> <td>-47 to 47</td> <td>0</td> <td>0.1 dot</td> </tr> </tbody> </table> <ol data-bbox="303 1285 1302 1352" style="list-style-type: none"> 6. Change the setting value using the +/- keys or numeric keys. For copy example 1, decrease the value. For copy example 2, increase the value. <div data-bbox="655 1375 1066 1615"> <p data-bbox="671 1559 756 1585">Original</p> <p data-bbox="804 1559 916 1615">Copy example 1</p> <p data-bbox="951 1559 1066 1615">Copy example 2</p> </div> <p data-bbox="775 1641 946 1675">Figure 1-3-19</p> <ol data-bbox="303 1711 767 1744" style="list-style-type: none"> 7. Press the start key. The value is set. <p data-bbox="287 1778 440 1812">Completion</p> <p data-bbox="287 1814 1254 1848">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Adj Data	Leading edge registration for memory image printing	-47 to 47	0	0.1 dot
Display	Description	Setting range	Initial setting	Change in value per step							
Adj Data	Leading edge registration for memory image printing	-47 to 47	0	0.1 dot							

Item No.	Description																																						
U410	<p data-bbox="287 241 753 275">Adjusting the halftone automatically</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 344 1412 412">Carries out processing for the data acquisition that is required in order to perform either automatic adjustment of the halftone or the ID correction operation. Also the color table is changed.</p> <p data-bbox="287 414 400 448">Purpose</p> <p data-bbox="287 450 1426 517">Performed when the quality of reproduced halftones has dropped. Modify the color table settings if the fidelity of characters is to be improved.</p> <p data-bbox="287 551 387 584">Method</p> <ol data-bbox="304 586 564 654" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 665 1399 844"> <thead> <tr> <th data-bbox="336 665 639 710">Display</th> <th data-bbox="639 665 1399 710">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 710 639 795">Normal Mode</td> <td data-bbox="639 710 1399 795">Executing the automatic adjustment of the halftone (continuous adjustment)</td> </tr> <tr> <td data-bbox="336 795 639 844">Setting Table</td> <td data-bbox="639 795 1399 844">Switching the color table</td> </tr> </tbody> </table> <p data-bbox="287 889 592 922">Method: [Normal Mode]</p> <ol data-bbox="304 925 1292 1473" style="list-style-type: none"> 1. Select [Normal Mode]. 2. Press the start key. A test patterns 1, 2 and 3 are outputted. 3. Place the output test pattern 1 as the original. Place approximately 20 sheets of white paper on the test pattern 1 and set them. 4. Press the start key. Adjustment is made (first time). 5. Place the output test pattern 2 as the original. Place approximately 20 sheets of white paper on the test pattern 2 and set them. 6. Press the start key. Adjustment is made (second time). 7. Place the output test pattern 3 as the original. Place approximately 20 sheets of white paper on the test pattern 3 and set them. 8. Press the start key. Adjustment is made (third time). 9. When normally completed, [Finish] is displayed. If a problem occurs during auto adjustment, error code is displayed. <p data-bbox="336 1512 488 1545">Error codes</p> <table border="1" data-bbox="336 1556 1399 1989"> <thead> <tr> <th data-bbox="336 1556 488 1601">Codes</th> <th data-bbox="488 1556 868 1601">Description</th> <th data-bbox="868 1556 1019 1601">Codes</th> <th data-bbox="1019 1556 1399 1601">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1601 488 1646">S001</td> <td data-bbox="488 1601 868 1646">Patch not detected</td> <td data-bbox="868 1601 1019 1646">E001</td> <td data-bbox="1019 1601 1399 1646">Engine status error</td> </tr> <tr> <td data-bbox="336 1646 488 1731">S002</td> <td data-bbox="488 1646 868 1731">Original deviation in the main scanning direction</td> <td data-bbox="868 1646 1019 1691">E002</td> <td data-bbox="1019 1646 1399 1691">Engine sensor error</td> </tr> <tr> <td data-bbox="336 1731 488 1816">S003</td> <td data-bbox="488 1731 868 1816">Original deviation in the auxiliary scanning direction</td> <td data-bbox="868 1691 1019 1736">EFFF</td> <td data-bbox="1019 1691 1399 1736">Engine other error</td> </tr> <tr> <td data-bbox="336 1816 488 1861">S004</td> <td data-bbox="488 1816 868 1861">Original inclination error</td> <td data-bbox="868 1736 1019 1780">C001</td> <td data-bbox="1019 1736 1399 1780">Controller error</td> </tr> <tr> <td data-bbox="336 1861 488 1906">S005</td> <td data-bbox="488 1861 868 1906">Original type error</td> <td data-bbox="868 1780 1019 1825">C100</td> <td data-bbox="1019 1780 1399 1825">Adjustment value error</td> </tr> <tr> <td data-bbox="336 1906 488 1951">SFFF</td> <td data-bbox="488 1906 868 1951">Scanner other error</td> <td data-bbox="868 1825 1019 1870">C200</td> <td data-bbox="1019 1825 1399 1870">Adjustment value error</td> </tr> <tr> <td data-bbox="336 1951 488 1989"></td> <td data-bbox="488 1951 868 1989"></td> <td data-bbox="868 1870 1019 1915">CFFF</td> <td data-bbox="1019 1870 1399 1915">Controller other error</td> </tr> </tbody> </table>	Display	Description	Normal Mode	Executing the automatic adjustment of the halftone (continuous adjustment)	Setting Table	Switching the color table	Codes	Description	Codes	Description	S001	Patch not detected	E001	Engine status error	S002	Original deviation in the main scanning direction	E002	Engine sensor error	S003	Original deviation in the auxiliary scanning direction	EFFF	Engine other error	S004	Original inclination error	C001	Controller error	S005	Original type error	C100	Adjustment value error	SFFF	Scanner other error	C200	Adjustment value error			CFFF	Controller other error
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Item No.	Description								
U410	<p data-bbox="288 244 587 275">Method: [Setting Table]</p> <p data-bbox="288 280 523 311">1. Select the item.</p> <table border="1" data-bbox="336 320 1401 546"> <thead> <tr> <th data-bbox="336 320 639 365">Display</th> <th data-bbox="639 320 1401 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 639 409">Table1</td> <td data-bbox="639 365 1401 409">Normal color table</td> </tr> <tr> <td data-bbox="336 409 639 499">Table2</td> <td data-bbox="639 409 1401 499">Color tables for improving reproduction of characters at black and white printing</td> </tr> <tr> <td data-bbox="336 499 639 544">Table3</td> <td data-bbox="639 499 1401 544">More fidelity than Table2</td> </tr> </tbody> </table> <p data-bbox="336 562 579 593">Initial setting: Table1</p> <p data-bbox="288 598 783 629">2. Press the start key. The setting is set.</p> <p data-bbox="288 665 440 696">Completion</p> <p data-bbox="288 701 1257 732">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Table1	Normal color table	Table2	Color tables for improving reproduction of characters at black and white printing	Table3	More fidelity than Table2
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Item No.	Description																					
U411	<p data-bbox="288 241 751 275">Adjusting the scanner automatically</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 1428 412">Uses a specified original and automatically adjusts the following items in the scanner and the DP scanning sections.</p> <p data-bbox="288 414 400 448">Purpose</p> <p data-bbox="288 450 1428 551">To perform automatic adjustment of various items in the scanner and the DP scanning sections. Perform adjustments using a new test chart (chart 1) when replacing ISC PWB, LED lamp PWB, ISU, DP main PWB.</p> <p data-bbox="288 584 387 618">Method</p> <ol data-bbox="304 620 564 687" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 698 1398 1382"> <thead> <tr> <th data-bbox="336 698 564 779">Display</th> <th data-bbox="564 698 1098 779">Description</th> <th data-bbox="1098 698 1398 779">Original to be used for adjustment (P/N)</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 779 564 860">Table (Chart1)</td> <td data-bbox="564 779 1098 860">Automatic adjustment in the scanner section (chart 1)</td> <td data-bbox="1098 779 1398 860">7505000005</td> </tr> <tr> <td data-bbox="336 860 564 983">DP FaceUp (Chart1)</td> <td data-bbox="564 860 1098 983">Do not use. Automatic adjustment in the DP scanning section (first side) (chart 1)</td> <td data-bbox="1098 860 1398 983">7505000005</td> </tr> <tr> <td data-bbox="336 983 564 1064">Table (Chart2)</td> <td data-bbox="564 983 1098 1064">Automatic adjustment in the scanner section (chart 2)</td> <td data-bbox="1098 983 1398 1064">302FZ56990</td> </tr> <tr> <td data-bbox="336 1064 564 1144">DP FaceUp (Chart2)</td> <td data-bbox="564 1064 1098 1144">Automatic adjustment in the DP scanning section (first side) (chart 2)</td> <td data-bbox="1098 1064 1398 1144">302AC68243</td> </tr> <tr> <td data-bbox="336 1144 564 1196">Target</td> <td data-bbox="564 1144 1098 1196">Set-up for obtaining the target value</td> <td data-bbox="1098 1144 1398 1196">-</td> </tr> <tr> <td data-bbox="336 1196 564 1382">DP Auto Adj</td> <td data-bbox="564 1196 1098 1382">Automatic adjustment of automatic document processor using the chart printed from the machine (When there is no Chart 2 (302AC68243), it performs in simple.)</td> <td data-bbox="1098 1196 1398 1382">-</td> </tr> </tbody> </table> <p data-bbox="288 1451 600 1485">Method: [Table (Chart1)]</p> <p data-bbox="288 1487 695 1520">To manually enter the target value</p> <ol data-bbox="304 1523 1259 1794" style="list-style-type: none"> 1. Enter the target values which are shown at the bottom of the specified original (P/N: 7505000005) executing maintenance item U425. 2. Set a specified original on the platen. 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [U425] and press the start key. 6. Select [Table (Chart1)]. 7. Select the item. 	Display	Description	Original to be used for adjustment (P/N)	Table (Chart1)	Automatic adjustment in the scanner section (chart 1)	7505000005	DP FaceUp (Chart1)	Do not use. Automatic adjustment in the DP scanning section (first side) (chart 1)	7505000005	Table (Chart2)	Automatic adjustment in the scanner section (chart 2)	302FZ56990	DP FaceUp (Chart2)	Automatic adjustment in the DP scanning section (first side) (chart 2)	302AC68243	Target	Set-up for obtaining the target value	-	DP Auto Adj	Automatic adjustment of automatic document processor using the chart printed from the machine (When there is no Chart 2 (302AC68243), it performs in simple.)	-
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Item No.	Description																
U411	<p>To automatically enter the target value</p> <ol style="list-style-type: none"> 1. Enter the value for [Adjust Original] using maintenance item U425. 2. Set a specified original (P/N: 7505000005) on the platen. 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [Auto] and press the start key. 6. Select [Table (Chart1)]. 7. Select the item. <table border="1" data-bbox="336 562 1401 947"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 651">All</td> <td data-bbox="639 607 1401 651">Executing the all scanner adjustment</td> </tr> <tr> <td data-bbox="336 651 639 696">LED/AGC</td> <td data-bbox="639 651 1401 696">Executing the adjustment for LED light quantity/AGC</td> </tr> <tr> <td data-bbox="336 696 639 741">White</td> <td data-bbox="639 696 1401 741">Executing the white reference compensation coefficient</td> </tr> <tr> <td data-bbox="336 741 639 786">C.A.</td> <td data-bbox="639 741 1401 786">Executing the adjustment for chromatic aberration filter</td> </tr> <tr> <td data-bbox="336 786 639 831">MTF</td> <td data-bbox="639 786 1401 831">Executing the adjustment for MTF filter</td> </tr> <tr> <td data-bbox="336 831 639 875">Gamma</td> <td data-bbox="639 831 1401 875">Executing the adjustment for input gamma</td> </tr> <tr> <td data-bbox="336 875 639 947">Matrix</td> <td data-bbox="639 875 1401 947">Executing the adjustment for matrix</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 8. Press the start key. Auto adjustment starts. <ul style="list-style-type: none"> * : When automatic adjustment has normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed and operation stops. Should this happen, determine the details of the problem and repeat the procedure from the beginning. <p>Method: [DP FaceUp (Chart1)]</p> <p>To manually enter the target value</p> <ol style="list-style-type: none"> 1. Enter the target values which are shown at the bottom of the specified original (P/N: 7505000005) executing maintenance item U425. 2. Set a specified original on the DP face up. <ul style="list-style-type: none"> * : When running this test chart, you first must clean the feed rollers with alcohol and ensure the DP width guides are correctly positioned against the original. 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [U425] and press the start key. 6. Select [DP FaceUp (Chart1)]. 7. Select [Input]. <p>To automatically enter the target value</p> <ol style="list-style-type: none"> 1. Enter the value for [Adjust Original] using maintenance item U425. 2. Set a specified original (P/N: 7505000005) on the DP face up. <ul style="list-style-type: none"> * : When running this test chart, you first must clean the feed rollers with alcohol and ensure the DP width guides are correctly positioned against the original. 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [Auto] and press the start key. 6. Select [DP FaceUp (Chart1)]. 7. Select [Input]. 	Display	Description	All	Executing the all scanner adjustment	LED/AGC	Executing the adjustment for LED light quantity/AGC	White	Executing the white reference compensation coefficient	C.A.	Executing the adjustment for chromatic aberration filter	MTF	Executing the adjustment for MTF filter	Gamma	Executing the adjustment for input gamma	Matrix	Executing the adjustment for matrix
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U411	<table border="1" data-bbox="336 286 1401 383"> <thead> <tr> <th data-bbox="336 286 641 331">Display</th> <th data-bbox="641 286 1401 331">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 331 641 383">Input</td> <td data-bbox="641 331 1401 383">Executing the adjustment for input gamma and matrix</td> </tr> </tbody> </table> <p data-bbox="304 394 847 423">8. Press the start key. Auto adjustment starts.</p> <p data-bbox="336 427 1410 562">* : When automatic adjustment has normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed and operation stops. Should this happen, determine the details of the problem and repeat the procedure from the beginning.</p> <p data-bbox="288 600 600 629">Method: [Table (Chart2)]</p> <ol data-bbox="304 633 1241 904" style="list-style-type: none"> 1. Enter the target values which are shown on the back of the specified original (P/N: 302FZ56990) executing maintenance item U425. 2. Set a specified original on the platen. 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [U425] and press the start key. 6. Select [Table (Chart2)]. 7. Select the item. <table border="1" data-bbox="336 920 1401 1290"> <thead> <tr> <th data-bbox="336 920 641 965">Display</th> <th data-bbox="641 920 1401 965">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 965 641 1010">All</td> <td data-bbox="641 965 1401 1010">Executing the all scanner adjustment</td> </tr> <tr> <td data-bbox="336 1010 641 1099">Input</td> <td data-bbox="641 1010 1401 1099">Executing the adjustment for magnification, leading edge timing and center line</td> </tr> <tr> <td data-bbox="336 1099 641 1144">C.A.</td> <td data-bbox="641 1099 1401 1144">Executing the adjustment for chromatic aberration filter</td> </tr> <tr> <td data-bbox="336 1144 641 1189">MTF</td> <td data-bbox="641 1144 1401 1189">Executing the adjustment for MTF filter</td> </tr> <tr> <td data-bbox="336 1189 641 1234">Gamma</td> <td data-bbox="641 1189 1401 1234">Executing the adjustment for input gamma</td> </tr> <tr> <td data-bbox="336 1234 641 1290">Matrix</td> <td data-bbox="641 1234 1401 1290">Executing the adjustment for matrix</td> </tr> </tbody> </table> <p data-bbox="304 1301 847 1330">8. Press the start key. Auto adjustment starts.</p> <p data-bbox="336 1335 1410 1469">* : When automatic adjustment has normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed and operation stops. Should this happen, determine the details of the problem and repeat the procedure from the beginning.</p>	Display	Description	Input	Executing the adjustment for input gamma and matrix	Display	Description	All	Executing the all scanner adjustment	Input	Executing the adjustment for magnification, leading edge timing and center line	C.A.	Executing the adjustment for chromatic aberration filter	MTF	Executing the adjustment for MTF filter	Gamma	Executing the adjustment for input gamma	Matrix	Executing the adjustment for matrix
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Item No.	Description				
U411	<p>Method: [DP FaceUp (Chart2)]</p> <ol style="list-style-type: none"> 1. Measure the leading edge, main scanning, and auxiliary scanning of the specified original (P/N: 302AC68243) and enter the values by executing maintenance item U425. 2. Set a specified original (P/N: 302AC68243) on the DP. <ul style="list-style-type: none"> * : When running this test chart, you first must clean the feed rollers with alcohol and ensure the DP width guides are correctly positioned against the original. * : Cut the trailing edge of the original. <div data-bbox="507 504 1209 728" style="text-align: center;"> </div> <p style="text-align: center;">Figure 1-3-20</p> <ol style="list-style-type: none"> 3. Enter maintenance item U411. 4. Select [Target]. 5. Select [U425] and press the start key. 6. Select [DP FaceUp (Chart2)]. 7. Select [INPUT]. <table border="1" data-bbox="336 972 1401 1106" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;">Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Input</td> <td>Executing the adjustment in the DP scanning section (first side) for magnification, leading edge timing and center line</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 8. Press the start key. Auto adjustment starts. <ul style="list-style-type: none"> * : When automatic adjustment has normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed and operation stops. Should this happen, determine the details of the problem and repeat the procedure from the beginning. 	Display	Description	Input	Executing the adjustment in the DP scanning section (first side) for magnification, leading edge timing and center line
Display	Description				
Input	Executing the adjustment in the DP scanning section (first side) for magnification, leading edge timing and center line				

Item No.	Description																																						
U411	<p>Method: [DP Auto Adj] * : When there is no Chart 2 (302AC68243), it performs in simple.</p> <ol style="list-style-type: none"> 1. Load A4/letter paper. 2. Press the start key to output the original for adjustment. 3. Set the output the original for adjustment and press the start key. 4. Set the output the original for adjustment on the DP face up. 5. Press the start key to scan documents. 6. Press the start key. Auto adjustment of first side starts. 7. Set the output the original for adjustment on the DP face down. 8. Press the start key to scan documents. 9. Press the start key. Auto adjustment of second side starts. <p>* : When automatic adjustment has normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed and operation stops. Should this happen, determine the details of the problem and repeat the procedure from the beginning.</p> <p>Error Codes</p> <table border="1" data-bbox="336 801 1401 1818"> <thead> <tr> <th data-bbox="336 801 451 853">Codes</th> <th data-bbox="451 801 1401 853">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 853 451 936">01</td> <td data-bbox="451 853 1401 936">Black band detection error (scanner auxiliary scanning direction leading edge skew)</td> </tr> <tr> <td data-bbox="336 936 451 976">02</td> <td data-bbox="451 936 1401 976">Black band detection error (scanner main scanning direction far end skew)</td> </tr> <tr> <td data-bbox="336 976 451 1016">03</td> <td data-bbox="451 976 1401 1016">Black band detection error (scanner main scanning direction near end skew)</td> </tr> <tr> <td data-bbox="336 1016 451 1099">03</td> <td data-bbox="451 1016 1401 1099">Black band detection error (scanner auxiliary scanning direction trailing edge skew)</td> </tr> <tr> <td data-bbox="336 1099 451 1142">04</td> <td data-bbox="451 1099 1401 1142">Black band is not detected (scanner auxiliary scanning direction leading edge)</td> </tr> <tr> <td data-bbox="336 1142 451 1182">05</td> <td data-bbox="451 1142 1401 1182">Black band is not detected (scanner main scanning direction far end)</td> </tr> <tr> <td data-bbox="336 1182 451 1223">06</td> <td data-bbox="451 1182 1401 1223">Black band is not detected (scanner main scanning direction near end)</td> </tr> <tr> <td data-bbox="336 1223 451 1263">07</td> <td data-bbox="451 1223 1401 1263">Black band is not detected (scanner auxiliary scanning direction trailing edge)</td> </tr> <tr> <td data-bbox="336 1263 451 1303">08</td> <td data-bbox="451 1263 1401 1303">Black band is not detected (DP main scanning direction far end)</td> </tr> <tr> <td data-bbox="336 1303 451 1344">09</td> <td data-bbox="451 1303 1401 1344">Black band is not detected (DP main scanning direction near end)</td> </tr> <tr> <td data-bbox="336 1344 451 1384">0a</td> <td data-bbox="451 1344 1401 1384">Black band is not detected (DP auxiliary scanning direction leading edge)</td> </tr> <tr> <td data-bbox="336 1384 451 1467">0b</td> <td data-bbox="451 1384 1401 1467">Black band is not detected (DP auxiliary scanning direction leading edge original check)</td> </tr> <tr> <td data-bbox="336 1467 451 1507">0c</td> <td data-bbox="451 1467 1401 1507">Black band is not detected (DP auxiliary scanning direction trailing edge)</td> </tr> <tr> <td data-bbox="336 1507 451 1547">0d</td> <td data-bbox="451 1507 1401 1547">White band is not detected (DP auxiliary scanning direction trailing edge)</td> </tr> <tr> <td data-bbox="336 1547 451 1588">0e</td> <td data-bbox="451 1547 1401 1588">DMA time out</td> </tr> <tr> <td data-bbox="336 1588 451 1628">0f</td> <td data-bbox="451 1588 1401 1628">Auxiliary scanning direction magnification error</td> </tr> <tr> <td data-bbox="336 1628 451 1668">10</td> <td data-bbox="451 1628 1401 1668">Auxiliary scanning direction leading edge error</td> </tr> <tr> <td data-bbox="336 1668 451 1709">11</td> <td data-bbox="451 1668 1401 1709">Auxiliary scanning direction trailing edge error</td> </tr> </tbody> </table>	Codes	Description	01	Black band detection error (scanner auxiliary scanning direction leading edge skew)	02	Black band detection error (scanner main scanning direction far end skew)	03	Black band detection error (scanner main scanning direction near end skew)	03	Black band detection error (scanner auxiliary scanning direction trailing edge skew)	04	Black band is not detected (scanner auxiliary scanning direction leading edge)	05	Black band is not detected (scanner main scanning direction far end)	06	Black band is not detected (scanner main scanning direction near end)	07	Black band is not detected (scanner auxiliary scanning direction trailing edge)	08	Black band is not detected (DP main scanning direction far end)	09	Black band is not detected (DP main scanning direction near end)	0a	Black band is not detected (DP auxiliary scanning direction leading edge)	0b	Black band is not detected (DP auxiliary scanning direction leading edge original check)	0c	Black band is not detected (DP auxiliary scanning direction trailing edge)	0d	White band is not detected (DP auxiliary scanning direction trailing edge)	0e	DMA time out	0f	Auxiliary scanning direction magnification error	10	Auxiliary scanning direction leading edge error	11	Auxiliary scanning direction trailing edge error
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0e	DMA time out																																						
0f	Auxiliary scanning direction magnification error																																						
10	Auxiliary scanning direction leading edge error																																						
11	Auxiliary scanning direction trailing edge error																																						

Item No.	Description																																
U411	<p data-bbox="335 241 494 275">Error Codes</p> <table border="1" data-bbox="335 286 1399 1052"> <thead> <tr> <th data-bbox="343 297 446 331">Codes</th> <th data-bbox="446 297 1391 331">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 342 446 376">12</td> <td data-bbox="446 342 1391 376">DP uxiliary scanning direction skew error</td> </tr> <tr> <td data-bbox="343 387 446 421">13</td> <td data-bbox="446 387 1391 421">Maintenance request error</td> </tr> <tr> <td data-bbox="343 432 446 465">14</td> <td data-bbox="446 432 1391 465">Main scanning direction center line error</td> </tr> <tr> <td data-bbox="343 477 446 510">15</td> <td data-bbox="446 477 1391 510">DP main scanning direction skew error</td> </tr> <tr> <td data-bbox="343 521 446 555">16</td> <td data-bbox="446 521 1391 555">Main scanning direction magnification error</td> </tr> <tr> <td data-bbox="343 566 446 600">17</td> <td data-bbox="446 566 1391 600">Service call error</td> </tr> <tr> <td data-bbox="343 611 446 645">18</td> <td data-bbox="446 611 1391 645">DP paper misfeed error</td> </tr> <tr> <td data-bbox="343 656 446 689">19</td> <td data-bbox="446 656 1391 689">PWB replacement error</td> </tr> <tr> <td data-bbox="343 701 446 734">1a</td> <td data-bbox="446 701 1391 734">Original error</td> </tr> <tr> <td data-bbox="343 745 446 779">1b</td> <td data-bbox="446 745 1391 779">Input gamma adjustment original error</td> </tr> <tr> <td data-bbox="343 790 446 824">1c</td> <td data-bbox="446 790 1391 824">Matrix adjustment original error</td> </tr> <tr> <td data-bbox="343 835 446 869">1d</td> <td data-bbox="446 835 1391 869">Original for the white reference compensation coefficient error</td> </tr> <tr> <td data-bbox="343 880 446 913">1e</td> <td data-bbox="446 880 1391 913">Lab value searching error</td> </tr> <tr> <td data-bbox="343 925 446 958">1f</td> <td data-bbox="446 925 1391 958">Lab value comparing error</td> </tr> <tr> <td data-bbox="343 969 446 1003">63</td> <td data-bbox="446 969 1391 1003">Completed to obtain a test RAW</td> </tr> </tbody> </table> <p data-bbox="287 1104 438 1137">Completion</p> <p data-bbox="287 1137 1252 1171">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Codes	Description	12	DP uxiliary scanning direction skew error	13	Maintenance request error	14	Main scanning direction center line error	15	DP main scanning direction skew error	16	Main scanning direction magnification error	17	Service call error	18	DP paper misfeed error	19	PWB replacement error	1a	Original error	1b	Input gamma adjustment original error	1c	Matrix adjustment original error	1d	Original for the white reference compensation coefficient error	1e	Lab value searching error	1f	Lab value comparing error	63	Completed to obtain a test RAW
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U415	<p data-bbox="288 241 821 275">Adjusting the print position automatically</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 863 378">Automatically adjusts timings at the print engine.</p> <p data-bbox="288 380 991 414">Adjustment for leading edge timing, center line and margin.</p> <p data-bbox="288 416 400 450">Purpose</p> <p data-bbox="288 452 1034 486">Used to make respective auto adjustments for the print engine.</p> <p data-bbox="288 519 387 553">Method</p> <ol data-bbox="304 555 1145 862" style="list-style-type: none"> 1. Load A3/ledger paper. 2. Press the start key. 3. Select [Execute]. 4. Press the start key. A test pattern is outputted 5. Set the output test pattern as the original. 6. Press the start key. Automatically performs adjustment from the top to bottom cassettes. 7. When normally completed, [OK] is displayed. If a problem occurs during auto adjustment, error code is displayed. <p data-bbox="336 898 491 931">Error Codes</p> <table border="1" data-bbox="336 943 1401 1854"> <thead> <tr> <th data-bbox="336 943 549 987">Codes</th> <th data-bbox="549 943 1401 987">Description</th> </tr> </thead> <tbody> <tr><td>S001</td><td>Black band is not detected (main scanning direction far end)</td></tr> <tr><td>S002</td><td>Black band is not detected (main scanning direction near end)</td></tr> <tr><td>S003</td><td>Black band is not detected (auxiliary scanning direction leading edge)</td></tr> <tr><td>S004</td><td>Black band is not detected (auxiliary scanning direction trailing edge)</td></tr> <tr><td>S005</td><td>Auxiliary scanning direction skew error (1.5 mm or more)</td></tr> <tr><td>S006</td><td>Main scanning direction skew error (1.5 mm or more)</td></tr> <tr><td>S007</td><td>Original error (detection of reverse original paper)</td></tr> <tr><td>S008</td><td>Original error (page mismatch)</td></tr> <tr><td>SFFF</td><td>Scanner other error</td></tr> <tr><td>C101</td><td>Adjustment value error (main scanning direction magnification)</td></tr> <tr><td>C102</td><td>Adjustment value error (auxiliary scanning direction magnification)</td></tr> <tr><td>C103</td><td>Adjustment value error (leading edge timing)</td></tr> <tr><td>C104</td><td>Adjustment value error (center line)</td></tr> <tr><td>C105</td><td>Adjustment value error (B margin)</td></tr> <tr><td>C106</td><td>Adjustment value error (A margin)</td></tr> <tr><td>C107</td><td>Adjustment value error (C margin)</td></tr> <tr><td>C108</td><td>Adjustment value error (D margin)</td></tr> <tr><td>CFFF</td><td>Controller other error</td></tr> </tbody> </table> <p data-bbox="288 1895 440 1928">Completion</p> <p data-bbox="288 1930 1254 1964">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Codes	Description	S001	Black band is not detected (main scanning direction far end)	S002	Black band is not detected (main scanning direction near end)	S003	Black band is not detected (auxiliary scanning direction leading edge)	S004	Black band is not detected (auxiliary scanning direction trailing edge)	S005	Auxiliary scanning direction skew error (1.5 mm or more)	S006	Main scanning direction skew error (1.5 mm or more)	S007	Original error (detection of reverse original paper)	S008	Original error (page mismatch)	SFFF	Scanner other error	C101	Adjustment value error (main scanning direction magnification)	C102	Adjustment value error (auxiliary scanning direction magnification)	C103	Adjustment value error (leading edge timing)	C104	Adjustment value error (center line)	C105	Adjustment value error (B margin)	C106	Adjustment value error (A margin)	C107	Adjustment value error (C margin)	C108	Adjustment value error (D margin)	CFFF	Controller other error
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U425	<p data-bbox="288 241 512 275">Setting the target</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1254 412">Enters the lab values that is indicated of the chart 1 (P/N: 7505000005) or chart 2 (P/N: 302FZ56990) used for adjustment.</p> <p data-bbox="288 416 400 445">Purpose</p> <p data-bbox="288 450 1406 479">Performs data input in order to correct for differences in originals during automatic adjustment.</p> <p data-bbox="288 515 387 544">Method</p> <ol data-bbox="304 555 663 618" style="list-style-type: none"> 1. Press the start key. 2. Select the chart to be used. <table border="1" data-bbox="336 631 1401 777"> <thead> <tr> <th data-bbox="336 631 639 676">Display</th> <th data-bbox="639 631 1401 676">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 676 639 721">Chart1</td> <td data-bbox="639 676 1401 721">Chart 1 (P/N: 7505000005)</td> </tr> <tr> <td data-bbox="336 721 639 777">Chart2</td> <td data-bbox="639 721 1401 777">Chart 2 (P/N: 302FZ56990)</td> </tr> </tbody> </table> <p data-bbox="288 815 507 844">Method: [Chart1]</p> <ol data-bbox="304 853 632 916" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 929 1401 1554"> <thead> <tr> <th data-bbox="336 929 639 974">Display</th> <th data-bbox="639 929 1401 974">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 974 639 1019">White</td> <td data-bbox="639 974 1401 1019">Setting the white patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1019 639 1064">Black</td> <td data-bbox="639 1019 1401 1064">Setting the black patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1064 639 1108">Gray1</td> <td data-bbox="639 1064 1401 1108">Setting the Gray1 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1108 639 1153">Gray2</td> <td data-bbox="639 1108 1401 1153">Setting the Gray2 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1153 639 1198">Gray3</td> <td data-bbox="639 1153 1401 1198">Setting the Gray3 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1198 639 1243">C</td> <td data-bbox="639 1198 1401 1243">Setting the cyan patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1243 639 1288">M</td> <td data-bbox="639 1243 1401 1288">Setting the magenta patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1288 639 1332">Y</td> <td data-bbox="639 1288 1401 1332">Setting the yellow patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1332 639 1377">R</td> <td data-bbox="639 1332 1401 1377">Setting the red patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1377 639 1422">G</td> <td data-bbox="639 1377 1401 1422">Setting the green patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1422 639 1467">B</td> <td data-bbox="639 1422 1401 1467">Setting the blue patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1467 639 1554">Adjust Original</td> <td data-bbox="639 1467 1401 1554">Setting the main and auxiliary scanning directions</td> </tr> </tbody> </table> <ol data-bbox="304 1563 632 1592" style="list-style-type: none"> 3. Select the item to be set. <table border="1" data-bbox="336 1606 1401 1798"> <thead> <tr> <th data-bbox="336 1606 639 1650">Display</th> <th data-bbox="639 1606 1019 1650">Description</th> <th data-bbox="1019 1606 1401 1650">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1650 639 1695">L</td> <td data-bbox="639 1650 1019 1695">Setting the L value</td> <td data-bbox="1019 1650 1401 1695">0.0 to 100.0</td> </tr> <tr> <td data-bbox="336 1695 639 1740">a</td> <td data-bbox="639 1695 1019 1740">Setting the a value</td> <td data-bbox="1019 1695 1401 1740">-200.0 to 200.0</td> </tr> <tr> <td data-bbox="336 1740 639 1798">b</td> <td data-bbox="639 1740 1019 1798">Setting the b value</td> <td data-bbox="1019 1740 1401 1798">-200.0 to 200.0</td> </tr> </tbody> </table> <ol data-bbox="304 1807 1430 1870" style="list-style-type: none"> 4. Enters the value that is indicated on the face of the chart using the +/- keys or numeric keys. 5. Press the start key. The value is set. 	Display	Description	Chart1	Chart 1 (P/N: 7505000005)	Chart2	Chart 2 (P/N: 302FZ56990)	Display	Description	White	Setting the white patch for the original for adjustment	Black	Setting the black patch for the original for adjustment	Gray1	Setting the Gray1 patch for the original for adjustment	Gray2	Setting the Gray2 patch for the original for adjustment	Gray3	Setting the Gray3 patch for the original for adjustment	C	Setting the cyan patch for the original for adjustment	M	Setting the magenta patch for the original for adjustment	Y	Setting the yellow patch for the original for adjustment	R	Setting the red patch for the original for adjustment	G	Setting the green patch for the original for adjustment	B	Setting the blue patch for the original for adjustment	Adjust Original	Setting the main and auxiliary scanning directions	Display	Description	Setting range	L	Setting the L value	0.0 to 100.0	a	Setting the a value	-200.0 to 200.0	b	Setting the b value	-200.0 to 200.0
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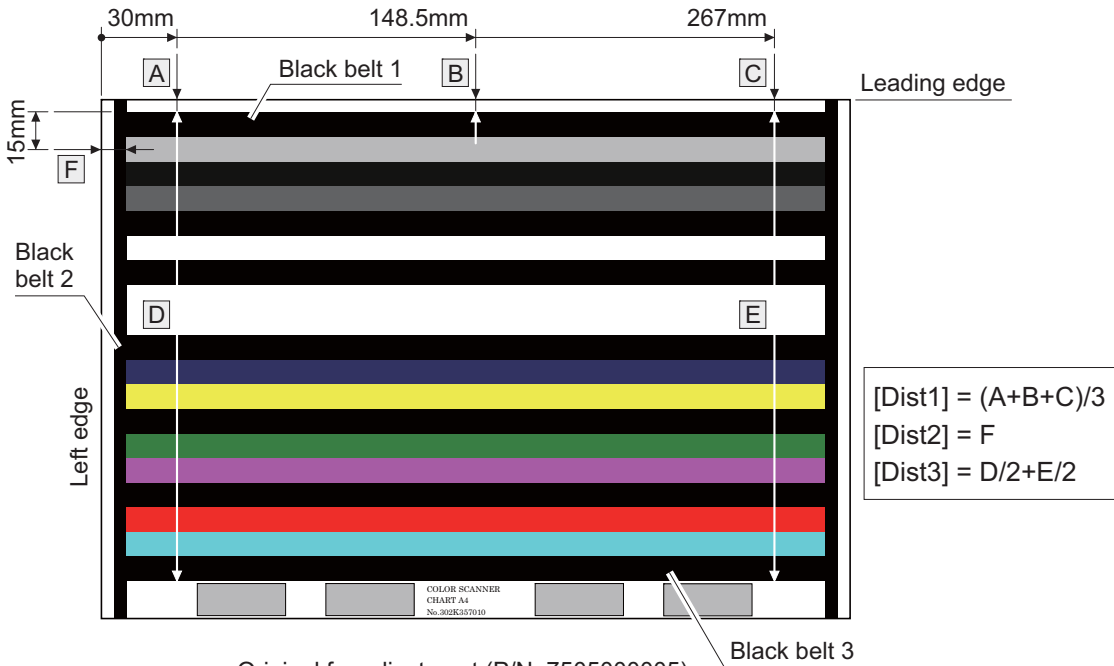
Item No.	Description
<p>U425</p>	<p>Setting: [Adjust Original]</p> <ol style="list-style-type: none"> 1. Measure the distance from the leading edge to the top of black belt 1 of the original at A, B and C. Measurement procedure <ol style="list-style-type: none"> 1) Measure the distance from the leading edge to the top of black belt 1 of the original at A (30 mm from the left edge), B (148.5 mm from the left edge) and C (267 mm from the left edge), respectively. 2) Apply the following formula for the values obtained: $((A + B + C) / 3)$ 2. Enter the values solved using the cursor left/right keys or numeric keys in [Dist1]. 3. Press the start key. The value is set. 4. Measure the distance from the left edge to the right edge black belt 2 of the original at F. Measurement procedure <ol style="list-style-type: none"> 1) Measure the distance from the left edge to the right edge black belt 2 of the original at F (15 mm from the top edge of black belt 1). 5. Enter the values using the cursor left/right keys or numeric keys in [Dist2]. 6. Press the start key. The value is set. 7. Measure the distance from the top edge of black belt 1 to the bottom of black belt 3 of the original at D and E. Measurement procedure <ol style="list-style-type: none"> 1) Measure the distance from the top edge of black belt 1 to the bottom of black belt 3 of the original at D (30 mm from the left edge) and E (267 mm from the left edge), respectively. 2) Apply the following formula for the values obtained: $(D/2 + E/2)$ 8. Enter the measured value using the cursor left/right keys or numeric keys in [Dist3]. 9. Press the start key. The value is set.  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>[Dist1] = $(A+B+C)/3$ [Dist2] = F [Dist3] = $D/2+E/2$</p> </div> <p style="text-align: center;">Original for adjustment (P/N: 7505000005)</p>

Figure 1-3-21

Item No.	Description																																								
U425	<p data-bbox="287 241 507 273">Method: [Chart2]</p> <ol data-bbox="287 277 564 340" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 353 1401 568"> <thead> <tr> <th data-bbox="336 353 639 398">Display</th> <th data-bbox="639 353 1401 398">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 398 639 483">CCD</td> <td data-bbox="639 398 1401 483">Entering the target values of the chart (P/N: 302FZ56990) used for adjustment</td> </tr> <tr> <td data-bbox="336 483 639 568">DP</td> <td data-bbox="639 483 1401 568">Entering the measurement value of the chart (P/N: 302AC68243) used for adjustment</td> </tr> </tbody> </table> <p data-bbox="287 618 480 649">Method: [CCD]</p> <ol data-bbox="287 654 632 685" style="list-style-type: none"> 1. Select the item to be set. <table border="1" data-bbox="336 698 1401 1227"> <thead> <tr> <th data-bbox="336 698 639 743">Display</th> <th data-bbox="639 698 1401 743">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 743 639 788">N875</td> <td data-bbox="639 743 1401 788">Setting the N875 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 788 639 833">N475</td> <td data-bbox="639 788 1401 833">Setting the N475 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 833 639 878">N125</td> <td data-bbox="639 833 1401 878">Setting the N125 patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 878 639 922">C</td> <td data-bbox="639 878 1401 922">Setting the cyan patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 922 639 967">M</td> <td data-bbox="639 922 1401 967">Setting the magenta patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 967 639 1012">Y</td> <td data-bbox="639 967 1401 1012">Setting the yellow patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1012 639 1057">R</td> <td data-bbox="639 1012 1401 1057">Setting the red patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1057 639 1102">G</td> <td data-bbox="639 1057 1401 1102">Setting the green patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1102 639 1146">B</td> <td data-bbox="639 1102 1401 1146">Setting the blue patch for the original for adjustment</td> </tr> <tr> <td data-bbox="336 1146 639 1227">Adjust Original</td> <td data-bbox="639 1146 1401 1227">Setting the main and auxiliary scanning directions</td> </tr> </tbody> </table> <ol data-bbox="287 1236 632 1267" style="list-style-type: none"> 2. Select the item to be set. <table border="1" data-bbox="336 1281 1401 1473"> <thead> <tr> <th data-bbox="336 1281 639 1326">Display</th> <th data-bbox="639 1281 1018 1326">Description</th> <th data-bbox="1018 1281 1401 1326">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1326 639 1370">L</td> <td data-bbox="639 1326 1018 1370">Setting the L value</td> <td data-bbox="1018 1326 1401 1370">0.0 to 100.0</td> </tr> <tr> <td data-bbox="336 1370 639 1415">a</td> <td data-bbox="639 1370 1018 1415">Setting the a value</td> <td data-bbox="1018 1370 1401 1415">-200.0 to 200.0</td> </tr> <tr> <td data-bbox="336 1415 639 1473">b</td> <td data-bbox="639 1415 1018 1473">Setting the b value</td> <td data-bbox="1018 1415 1401 1473">-200.0 to 200.0</td> </tr> </tbody> </table> <ol data-bbox="287 1482 1430 1545" style="list-style-type: none"> 3. Enters the value that is indicated on the back of the chart using the +/- keys or numeric keys. 4. Press the start key. The value is set. 	Display	Description	CCD	Entering the target values of the chart (P/N: 302FZ56990) used for adjustment	DP	Entering the measurement value of the chart (P/N: 302AC68243) used for adjustment	Display	Description	N875	Setting the N875 patch for the original for adjustment	N475	Setting the N475 patch for the original for adjustment	N125	Setting the N125 patch for the original for adjustment	C	Setting the cyan patch for the original for adjustment	M	Setting the magenta patch for the original for adjustment	Y	Setting the yellow patch for the original for adjustment	R	Setting the red patch for the original for adjustment	G	Setting the green patch for the original for adjustment	B	Setting the blue patch for the original for adjustment	Adjust Original	Setting the main and auxiliary scanning directions	Display	Description	Setting range	L	Setting the L value	0.0 to 100.0	a	Setting the a value	-200.0 to 200.0	b	Setting the b value	-200.0 to 200.0
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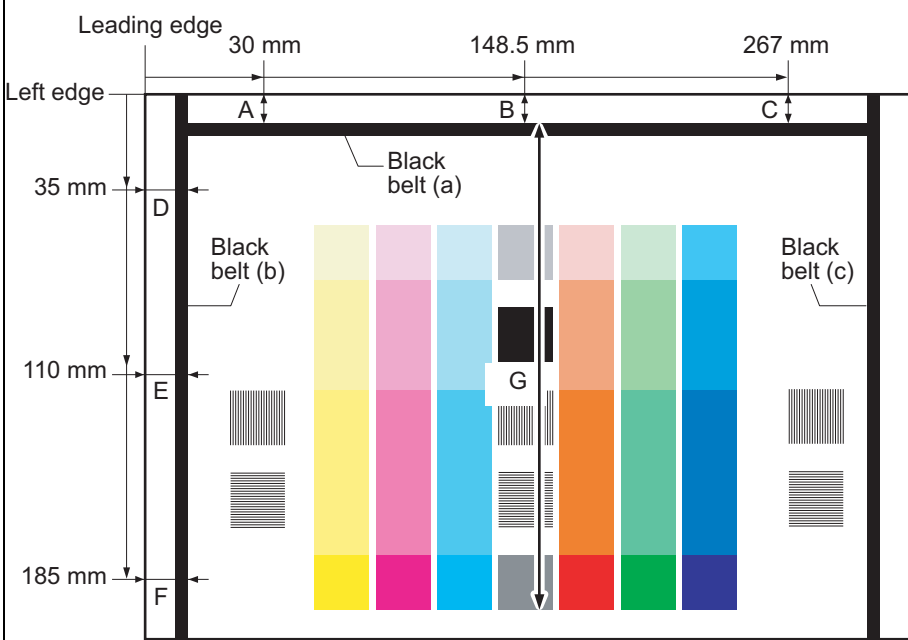
Item No.	Description
U425	<p>Setting: [Adjust Original]</p> <ol style="list-style-type: none"> 1. Measure the distance from the left edge to the black belt (a) of the original at A, B and C. Measurement procedure <ol style="list-style-type: none"> 1) Measure the distance from the edge to the black belt (a) of the original at A (30 mm from the leading edge), B (148.5 mm from the leading edge) and C (267 mm from the leading edge), respectively. 2) Apply the following formula for the values obtained: $((A + C) / 2 + B) / 2$ 2. Enter the values solved using the +/- keys or numeric keys in [Lead]. 3. Press the start key. The value is set. 4. Measure the distance from the leading edge to the black belt (b) of the original at D, E and F. Measurement procedure <ol style="list-style-type: none"> 1) Measure the distance from the edge to the black belt (b) of the original at D (35 mm from the left edge), E (110 mm from the left edge) and F (185 mm from the left edge), respectively. 2) Apply the following formula for the values obtained: $((D + F) / 2 + E) / 2$ 5. Enter the values solved using the +/- keys or numeric keys in [Main Scan]. 6. Press the start key. The value is set. 7. Measure the length (G) from the edge of the black belt (a) to edge of N475 of the original. 8. Enter the measured value using the +/- keys or numeric keys in [Sub Scan]. 9. Press the start key. The value is set. <div style="text-align: center;">  <p>Original for adjustment (P/N: 302FZ56990)</p> </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>[Lead] = $((A + C) / 2 + B) / 2$</p> <p>[Main Scan] = $((D + F) / 2 + E) / 2$</p> <p>[Sub Scan] = G</p> </div>

Figure 1-3-22

Item No.	Description
U425	<p>Setting: [DP]</p> <ol style="list-style-type: none"> 1. Measure the distance from the leading edge to the black belt (inside) of the original at A. 2. Enter the measured value using the +/- keys or numeric keys in [Lead]. 3. Measure the distance from the left edge to the black belt (inside) of the original at B. 4. Enter the measured value using the +/- keys or numeric keys in [Main Scan]. 5. Measure the distance from the black belt of leading edge (inside) to the black belt of trailing edge (inside) of the original at C. 6. Enter the measured value using the +/- keys or numeric keys in [Sub Scan]. 7. Press the start key. The value is set. <div data-bbox="683 613 1075 1128" style="text-align: center;"> </div> <p style="text-align: center;">Original for adjustment (P/N: 302AC68243)</p> <p style="text-align: center;">Figure 1-3-23</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>

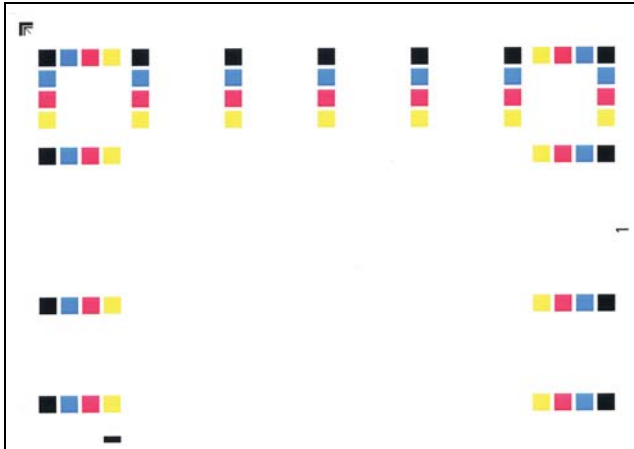
Item No.	Description																																		
U429	<p data-bbox="288 241 783 271">Setting the offset for the color balance</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1374 409">Displays and changes the density for each color during copying in the various image quality modes.</p> <p data-bbox="288 414 400 443">Purpose</p> <p data-bbox="288 448 735 477">To change the balance for each color.</p> <p data-bbox="288 517 387 546">Method</p> <ol data-bbox="304 551 703 616" style="list-style-type: none"> 1. Press the start key. 2. Select the image quality mode. <table border="1" data-bbox="336 629 1399 965"> <thead> <tr> <th data-bbox="336 629 639 674">Display</th> <th data-bbox="639 629 1399 674">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 674 639 719">Text+Photo</td> <td data-bbox="639 674 1399 719">Density of each color in the text & photo mode</td> </tr> <tr> <td data-bbox="336 719 639 763">Photo</td> <td data-bbox="639 719 1399 763">Density of each color in the photo mode</td> </tr> <tr> <td data-bbox="336 763 639 808">Photo/Printout</td> <td data-bbox="639 763 1399 808">Density of each color in the printed photo mode</td> </tr> <tr> <td data-bbox="336 808 639 853">Text</td> <td data-bbox="639 808 1399 853">Density of each color in the text mode</td> </tr> <tr> <td data-bbox="336 853 639 898">Graphics/Map</td> <td data-bbox="639 853 1399 898">Density of each color in the map mode</td> </tr> <tr> <td data-bbox="336 898 639 965">Copy/Printout</td> <td data-bbox="639 898 1399 965">Density of each color in the printed document mode</td> </tr> </tbody> </table> <p data-bbox="288 1010 384 1039">Setting</p> <ol data-bbox="304 1043 1054 1108" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1122 1399 1397"> <thead> <tr> <th data-bbox="336 1122 528 1205">Display</th> <th data-bbox="528 1122 983 1205">Description</th> <th data-bbox="983 1122 1246 1205">Setting range</th> <th data-bbox="1246 1122 1399 1205">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1205 528 1249">C</td> <td data-bbox="528 1205 983 1249">Value of the cyan setting</td> <td data-bbox="983 1205 1246 1249">-5 to 5 (0 to 10*)</td> <td data-bbox="1246 1205 1399 1249">0 (5°)</td> </tr> <tr> <td data-bbox="336 1249 528 1294">M</td> <td data-bbox="528 1249 983 1294">Value of the magenta setting</td> <td data-bbox="983 1249 1246 1294">-5 to 5 (0 to 10*)</td> <td data-bbox="1246 1249 1399 1294">0 (5°)</td> </tr> <tr> <td data-bbox="336 1294 528 1339">Y</td> <td data-bbox="528 1294 983 1339">Value of the yellow setting</td> <td data-bbox="983 1294 1246 1339">-5 to 5 (0 to 10*)</td> <td data-bbox="1246 1294 1399 1339">0 (5°)</td> </tr> <tr> <td data-bbox="336 1339 528 1397">K</td> <td data-bbox="528 1339 983 1397">Value of the black setting</td> <td data-bbox="983 1339 1246 1397">-5 to 5 (0 to 10*)</td> <td data-bbox="1246 1339 1399 1397">0 (5°)</td> </tr> </tbody> </table> <p data-bbox="336 1408 732 1438">*: When selecting [Copy/Printout]</p> <p data-bbox="336 1442 1270 1471">Increasing the value darkens the density and decreasing it lightens the density.</p> <ol data-bbox="304 1476 767 1505" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="288 1547 448 1576">Supplement</p> <p data-bbox="288 1581 1417 1646">While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p> <p data-bbox="288 1686 440 1715">Completion</p> <p data-bbox="288 1720 1254 1749">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Text+Photo	Density of each color in the text & photo mode	Photo	Density of each color in the photo mode	Photo/Printout	Density of each color in the printed photo mode	Text	Density of each color in the text mode	Graphics/Map	Density of each color in the map mode	Copy/Printout	Density of each color in the printed document mode	Display	Description	Setting range	Initial setting	C	Value of the cyan setting	-5 to 5 (0 to 10*)	0 (5°)	M	Value of the magenta setting	-5 to 5 (0 to 10*)	0 (5°)	Y	Value of the yellow setting	-5 to 5 (0 to 10*)	0 (5°)	K	Value of the black setting	-5 to 5 (0 to 10*)	0 (5°)
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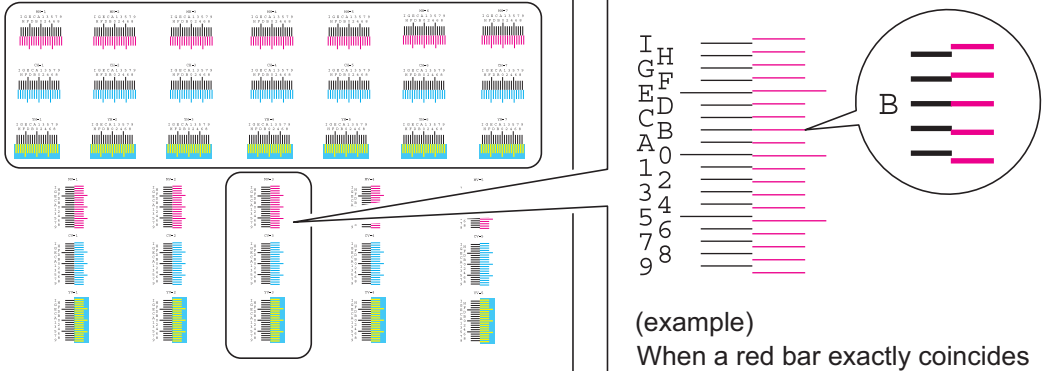
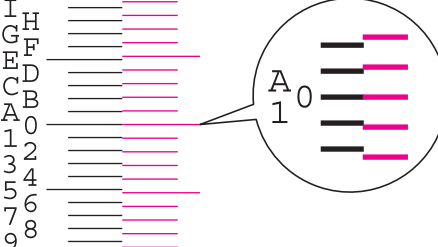
Item No.	Description																																								
U464	<p data-bbox="288 239 730 271">Setting the ID correction operation</p> <p data-bbox="288 302 437 333">Description</p> <p data-bbox="288 333 1430 421">Turns ID correction (calibration) on or off. Also, this determines the duration of calibration and the timing of calibration during printing. Also, this allows individual settings for calibration operation by enabling custom settings.</p> <p data-bbox="288 421 397 452">Purpose</p> <p data-bbox="288 452 1410 539">To restrict calibration when poor image quality is generated. Also, this allows individual settings for calibration by enabling custom settings in setting the calibration cycle under the machine defaults depending on the user preferences.</p> <p data-bbox="288 571 384 602">Method</p> <ol data-bbox="304 607 1259 674" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. The setting screen for the selected item is displayed. <table border="1" data-bbox="347 683 1412 972"> <thead> <tr> <th data-bbox="352 689 651 734">Display</th> <th data-bbox="651 689 1407 734">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 734 651 779">Permission</td> <td data-bbox="651 734 1407 779">Setting of operation permission</td> </tr> <tr> <td data-bbox="352 779 651 824">Time Interval</td> <td data-bbox="651 779 1407 824">Setting of driving time</td> </tr> <tr> <td data-bbox="352 824 651 869">Bias Target</td> <td data-bbox="651 824 1407 869">Setting of Bias target</td> </tr> <tr> <td data-bbox="352 869 651 913">Gamma Target</td> <td data-bbox="651 869 1407 913">Setting of quantities of light target</td> </tr> <tr> <td data-bbox="352 913 651 965">Calib</td> <td data-bbox="651 913 1407 965">Execution of calibration</td> </tr> </tbody> </table> <p data-bbox="288 1019 560 1050">Setting: [Permission]</p> <ol data-bbox="304 1055 1051 1122" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="347 1131 1412 1341"> <thead> <tr> <th data-bbox="352 1137 576 1211">Display</th> <th data-bbox="576 1137 1046 1211">Description</th> <th data-bbox="1046 1137 1230 1211">Setting range</th> <th data-bbox="1230 1137 1407 1211">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 1211 576 1256">Calib</td> <td data-bbox="576 1211 1046 1256">Setting the permission of calibration.</td> <td data-bbox="1046 1211 1230 1256">On/Off</td> <td data-bbox="1230 1211 1407 1256">On</td> </tr> <tr> <td data-bbox="352 1256 576 1341">Paper Int Calib</td> <td data-bbox="576 1256 1046 1341">Setting the permission of calibration between paper.</td> <td data-bbox="1046 1256 1230 1341">On/Off</td> <td data-bbox="1230 1256 1407 1341">On</td> </tr> </tbody> </table> <ol data-bbox="304 1366 764 1397" style="list-style-type: none"> 3. Press the start key. The value is set. <p data-bbox="288 1435 579 1467">Setting: [Time Interval]</p> <ol data-bbox="304 1471 1195 1538" style="list-style-type: none"> 1. Select the item to be set. 2. Change the setting value using the cursor left/right keys or numeric keys. <table border="1" data-bbox="347 1547 1412 1832"> <thead> <tr> <th data-bbox="352 1554 576 1585">Display</th> <th data-bbox="576 1554 1046 1585">Description</th> <th data-bbox="1046 1554 1230 1585">Setting</th> <th data-bbox="1230 1554 1407 1585">Initial set-</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 1585 576 1659">Paper Int Calib</td> <td data-bbox="576 1585 1046 1659">Setting the driving time of the calibration between paper.</td> <td data-bbox="1046 1585 1230 1659">0 to 100</td> <td data-bbox="1230 1585 1407 1659">20</td> </tr> <tr> <td data-bbox="352 1659 576 1733">Sleep Out</td> <td data-bbox="576 1659 1046 1733">Setting the execution time of sleeve return calibration.</td> <td data-bbox="1046 1659 1230 1733">0 to 100</td> <td data-bbox="1230 1659 1407 1733">18</td> </tr> <tr> <td data-bbox="352 1733 576 1832">T/C Calib</td> <td data-bbox="576 1733 1046 1832">Setting the execution time of T/C calibration.</td> <td data-bbox="1046 1733 1230 1832">0 to 100</td> <td data-bbox="1230 1733 1407 1832">11</td> </tr> </tbody> </table> <ol data-bbox="304 1850 764 1881" style="list-style-type: none"> 3. Press the start key. The value is set. 	Display	Description	Permission	Setting of operation permission	Time Interval	Setting of driving time	Bias Target	Setting of Bias target	Gamma Target	Setting of quantities of light target	Calib	Execution of calibration	Display	Description	Setting range	Initial setting	Calib	Setting the permission of calibration.	On/Off	On	Paper Int Calib	Setting the permission of calibration between paper.	On/Off	On	Display	Description	Setting	Initial set-	Paper Int Calib	Setting the driving time of the calibration between paper.	0 to 100	20	Sleep Out	Setting the execution time of sleeve return calibration.	0 to 100	18	T/C Calib	Setting the execution time of T/C calibration.	0 to 100	11
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U464	<p data-bbox="288 237 751 271">Setting: [Bias Target/Gamma Target]</p> <ol data-bbox="288 271 1053 336" style="list-style-type: none"> <li data-bbox="288 271 630 300">1. Select the item to be set. <li data-bbox="288 300 1053 336">2. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="347 342 1410 616"> <thead> <tr> <th data-bbox="352 349 576 423">Display</th> <th data-bbox="576 349 1046 423">Description</th> <th data-bbox="1046 349 1230 423">Setting range</th> <th data-bbox="1230 349 1406 423">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 423 576 468">C</td> <td data-bbox="576 423 1046 468">Setting of target (Cyan)</td> <td data-bbox="1046 423 1230 468">10 to 1000</td> <td data-bbox="1230 423 1406 468">760/300</td> </tr> <tr> <td data-bbox="352 468 576 512">M</td> <td data-bbox="576 468 1046 512">Setting of target (Magenta)</td> <td data-bbox="1046 468 1230 512">10 to 1000</td> <td data-bbox="1230 468 1406 512">760/300</td> </tr> <tr> <td data-bbox="352 512 576 557">Y</td> <td data-bbox="576 512 1046 557">Setting of target (Yellow)</td> <td data-bbox="1046 512 1230 557">10 to 1000</td> <td data-bbox="1230 512 1406 557">750/300</td> </tr> <tr> <td data-bbox="352 557 576 609">K</td> <td data-bbox="576 557 1046 609">Setting of target (Black)</td> <td data-bbox="1046 557 1230 609">10 to 1000</td> <td data-bbox="1230 557 1406 609">820/400</td> </tr> </tbody> </table> <ol data-bbox="288 651 764 685" style="list-style-type: none"> <li data-bbox="288 651 764 685">3. Press the start key. The value is set. <p data-bbox="288 719 485 752">Method: [Calib]</p> <ol data-bbox="288 752 813 817" style="list-style-type: none"> <li data-bbox="288 752 624 781">1. Select the item to be set <li data-bbox="288 781 813 817">2. Press the start key. The operation starts. <table border="1" data-bbox="347 824 1406 1068"> <thead> <tr> <th data-bbox="352 831 655 875">Display</th> <th data-bbox="655 831 1401 875">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 875 655 920">Regist</td> <td data-bbox="655 875 1401 920">Executes the calibration to correct registration.</td> </tr> <tr> <td data-bbox="352 920 655 965">Gamma</td> <td data-bbox="655 920 1401 965">Executes the calibration to quantities of light.</td> </tr> <tr> <td data-bbox="352 965 655 1010">Paper Int</td> <td data-bbox="655 965 1401 1010">Executes the calibration between paper.</td> </tr> <tr> <td data-bbox="352 1010 655 1061">Color Regist</td> <td data-bbox="655 1010 1401 1061">Executes the calibration to color registration.</td> </tr> </tbody> </table> <ol data-bbox="288 1093 778 1126" style="list-style-type: none"> <li data-bbox="288 1093 778 1126">3. To stop operation, press the stop key. <p data-bbox="288 1160 437 1193">Completion</p> <p data-bbox="288 1193 1251 1227">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	C	Setting of target (Cyan)	10 to 1000	760/300	M	Setting of target (Magenta)	10 to 1000	760/300	Y	Setting of target (Yellow)	10 to 1000	750/300	K	Setting of target (Black)	10 to 1000	820/400	Display	Description	Regist	Executes the calibration to correct registration.	Gamma	Executes the calibration to quantities of light.	Paper Int	Executes the calibration between paper.	Color Regist	Executes the calibration to color registration.
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U467	<p>Setting the color registration adjustment</p> <p>Description Sets the color registration adjustment.</p> <p>Purpose If color variance is uneven due to a sensor failure, etc., turn this off and temporarily make a manual adjustment.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="347 629 1412 752"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Permission</td> <td>Setting of operation permission</td> </tr> <tr> <td>Timing</td> <td>Setting of execution timing of resist correction</td> </tr> </tbody> </table> <p>Setting</p> <ol style="list-style-type: none"> 1. Change the setting value using the +/- keys or numeric keys. 2. Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Permission	Setting of operation permission	Timing	Setting of execution timing of resist correction										
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U468	<p>Checking the color registration data</p> <p>Description Displays the color registration correction data and transfer belt speed correction data.</p> <p>Purpose To check the corresponding data.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item to be reference. The screen for the selected item is displayed. <table border="1" data-bbox="347 1402 1412 1939"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Auto (C)</td> <td>Display the auto color registration adjustment value for 1st color</td> </tr> <tr> <td>Auto (M)</td> <td>Display the auto color registration adjustment value for 2nd color</td> </tr> <tr> <td>Auto (Y)</td> <td>Display the auto color registration adjustment value for 3rd color</td> </tr> <tr> <td>Manual (C)</td> <td>Display the manual color registration adjustment value for 1st color</td> </tr> <tr> <td>Manual (M)</td> <td>Display the manual color registration adjustment value for 2nd color</td> </tr> <tr> <td>Manual (Y)</td> <td>Display the manual color registration adjustment value for 3rd color</td> </tr> <tr> <td>Initialize</td> <td>Execution of initialization</td> </tr> </tbody> </table>	Display	Description	Auto (C)	Display the auto color registration adjustment value for 1st color	Auto (M)	Display the auto color registration adjustment value for 2nd color	Auto (Y)	Display the auto color registration adjustment value for 3rd color	Manual (C)	Display the manual color registration adjustment value for 1st color	Manual (M)	Display the manual color registration adjustment value for 2nd color	Manual (Y)	Display the manual color registration adjustment value for 3rd color	Initialize	Execution of initialization
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Initialize	Execution of initialization																

Item No.	Description																																		
U468	<p data-bbox="287 241 523 275">Displaying: [Auto]</p> <p data-bbox="304 277 863 311">1. Select [Auto(1st)], [Auto(2nd)] or [Auto(3rd)].</p> <p data-bbox="336 313 699 347">The current value is displayed.</p> <table border="1" data-bbox="347 349 1412 537"> <thead> <tr> <th data-bbox="355 360 651 394">Display</th> <th data-bbox="651 360 1404 394">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 394 651 427">LSU Out Top</td> <td data-bbox="651 394 1404 427">Image up-to-date timing</td> </tr> <tr> <td data-bbox="355 427 651 461">LSU Out Left</td> <td data-bbox="651 427 1404 461">Image optical axis adjustment</td> </tr> <tr> <td data-bbox="355 461 651 495">Magnification(Whole)</td> <td data-bbox="651 461 1404 495">Correction data of original size magnification in whole</td> </tr> </tbody> </table> <p data-bbox="287 600 555 633">Displaying: [Manual]</p> <p data-bbox="304 636 954 669">1. Select [Manua(1st)], [Manual(2nd)] or [Manual(3rd)].</p> <p data-bbox="336 672 699 705">The current value is displayed.</p> <table border="1" data-bbox="347 707 1412 1232"> <thead> <tr> <th data-bbox="355 719 651 752">Display</th> <th data-bbox="651 719 1404 752">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 752 651 786">LSU Out Top</td> <td data-bbox="651 752 1404 786">Image up-to-date timing</td> </tr> <tr> <td data-bbox="355 786 651 819">LSU Out Left</td> <td data-bbox="651 786 1404 819">Image optical axis adjustment</td> </tr> <tr> <td data-bbox="355 819 651 853">Magnification(Whole)</td> <td data-bbox="651 819 1404 853">Correction data of original size magnification in whole</td> </tr> <tr> <td data-bbox="355 853 651 887">Magnification(Part1)</td> <td data-bbox="651 853 1404 887">Correction data of original size magnification in a part 1</td> </tr> <tr> <td data-bbox="355 887 651 920">Magnification(Part2)</td> <td data-bbox="651 887 1404 920">Correction data of original size magnification in a part 2</td> </tr> <tr> <td data-bbox="355 920 651 954">Magnification(Part3)</td> <td data-bbox="651 920 1404 954">Correction data of original size magnification in a part 3</td> </tr> <tr> <td data-bbox="355 954 651 987">Magnification(Part4)</td> <td data-bbox="651 954 1404 987">Correction data of original size magnification in a part 4</td> </tr> <tr> <td data-bbox="355 987 651 1021">Magnification(Part5)</td> <td data-bbox="651 987 1404 1021">Correction data of original size magnification in a part 5</td> </tr> <tr> <td data-bbox="355 1021 651 1055">Magnification(Part6)</td> <td data-bbox="651 1021 1404 1055">Correction data of original size magnification in a part 6</td> </tr> <tr> <td data-bbox="355 1055 651 1088">Magnification(Part7)</td> <td data-bbox="651 1055 1404 1088">Correction data of original size magnification in a part 7</td> </tr> </tbody> </table> <p data-bbox="287 1290 528 1323">Method: [Initialize]</p> <p data-bbox="304 1326 539 1359">1. Select [Initialize].</p> <p data-bbox="304 1361 874 1395">2. Select [Execute] and then press the start key.</p> <p data-bbox="336 1397 667 1431">* : Initialization is executed.</p> <table border="1" data-bbox="347 1433 1412 1523"> <thead> <tr> <th data-bbox="355 1444 651 1478">Display</th> <th data-bbox="651 1444 1404 1478">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 1478 651 1512">Execute</td> <td data-bbox="651 1478 1404 1512">Execution of initialization</td> </tr> </tbody> </table> <p data-bbox="287 1576 440 1610">Completion</p> <p data-bbox="287 1612 1257 1646">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	LSU Out Top	Image up-to-date timing	LSU Out Left	Image optical axis adjustment	Magnification(Whole)	Correction data of original size magnification in whole	Display	Description	LSU Out Top	Image up-to-date timing	LSU Out Left	Image optical axis adjustment	Magnification(Whole)	Correction data of original size magnification in whole	Magnification(Part1)	Correction data of original size magnification in a part 1	Magnification(Part2)	Correction data of original size magnification in a part 2	Magnification(Part3)	Correction data of original size magnification in a part 3	Magnification(Part4)	Correction data of original size magnification in a part 4	Magnification(Part5)	Correction data of original size magnification in a part 5	Magnification(Part6)	Correction data of original size magnification in a part 6	Magnification(Part7)	Correction data of original size magnification in a part 7	Display	Description	Execute	Execution of initialization
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Display	Description																																		
Execute	Execution of initialization																																		

Item No.	Description										
<p>U469</p>	<p>Adjusting the color registration</p> <p>Description Performs the color registration correction and transfer belt speed correction.</p> <p>Purpose To perform when replacing the maintenance kit or laser scanner unit.</p> <p>Method * : Be sure to perform U464 Calib before performing this mode.</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 631 1401 871"> <thead> <tr> <th data-bbox="336 631 564 680">Display</th> <th data-bbox="564 631 1401 680">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 680 564 730">Auto</td> <td data-bbox="564 680 1401 730">Executing the auto color registration correction</td> </tr> <tr> <td data-bbox="336 730 564 779">Manual</td> <td data-bbox="564 730 1401 779">Executing the manual color registration correction</td> </tr> <tr> <td data-bbox="336 779 564 828">Belt Initialize</td> <td data-bbox="564 779 1401 828">Executing the transfer belt speed correction</td> </tr> <tr> <td data-bbox="336 828 564 871">Belt Check</td> <td data-bbox="564 828 1401 871">Confirmation of transfer belt position</td> </tr> </tbody> </table> <p>Method: [Auto]</p> <ol style="list-style-type: none"> 1. Select [Print]. 2. Press the start key. A chart for adjustment is outputted. 3. Set the output chart for adjustment as the original. 4. Select [Execute]. 5. Press the start key. Color registration correction starts. 6. When normally completed, [OK] is displayed. <p>If a problem occurs during auto adjustment, error code is displayed.</p>  <p style="text-align: center;">Chart for adjustment</p> <p style="text-align: center;">Figure 1-3-24</p>	Display	Description	Auto	Executing the auto color registration correction	Manual	Executing the manual color registration correction	Belt Initialize	Executing the transfer belt speed correction	Belt Check	Confirmation of transfer belt position
Display	Description										
Auto	Executing the auto color registration correction										
Manual	Executing the manual color registration correction										
Belt Initialize	Executing the transfer belt speed correction										
Belt Check	Confirmation of transfer belt position										

Item No.	Description																				
U469	<p data-bbox="335 235 486 268">Error codes</p> <table border="1" data-bbox="335 280 1396 571"> <thead> <tr> <th>Codes</th> <th>Description</th> <th>Codes</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>S001</td> <td>Patch not detected</td> <td>S004</td> <td>Original inclination error</td> </tr> <tr> <td>S002</td> <td>Original deviation in the main scanning direction</td> <td>S005</td> <td>Original type error</td> </tr> <tr> <td>S003</td> <td>Original deviation in the auxiliary scanning direction</td> <td>SFFF</td> <td>Scanner other error</td> </tr> <tr> <td></td> <td></td> <td>CFFF</td> <td>Controller other error</td> </tr> </tbody> </table> <p data-bbox="287 616 510 649">Method: [Manual]</p> <ol data-bbox="303 649 1404 862" style="list-style-type: none"> 1. Select [Print]. 2. Press the start key. A chart for adjustment is outputted. 3. Select [Regist]. 4. Read figures at MH-1 to 7/CH-1 to 7/YH-1 to 7 and MV-3/CV-3/YV-3 of the reference chart and enter the figure marked at the scale which the BK fine line is in line with the M/C/Y fine lines, using the # key or * key. <div data-bbox="295 884 1420 1310" style="border: 1px solid black; padding: 5px;">  <p data-bbox="470 1265 718 1299" style="text-align: center;">Chart for adjustment</p> <p data-bbox="957 1198 1356 1299">(example) When a red bar exactly coincides with B, enter B as a value.</p> </div> <p data-bbox="774 1344 949 1377" style="text-align: center;">Figure 1-3-25</p> <ol data-bbox="303 1411 1388 1556" style="list-style-type: none"> 5. Press the start key. The value is set. 6. Press the start key after all values have been entered. Color registration correction starts. 7. Print a chart for adjustment. 8. Verify that each scale is within the range of 1 to A. <div data-bbox="630 1568 1085 1836" style="border: 1px solid black; padding: 5px;">  <p data-bbox="654 1892 1061 1960" style="text-align: center;">The scale must be corresponding within the range of "A" from "1".</p> </div> <p data-bbox="774 1982 949 2016" style="text-align: center;">Figure 1-3-26</p>	Codes	Description	Codes	Description	S001	Patch not detected	S004	Original inclination error	S002	Original deviation in the main scanning direction	S005	Original type error	S003	Original deviation in the auxiliary scanning direction	SFFF	Scanner other error			CFFF	Controller other error
Codes	Description	Codes	Description																		
S001	Patch not detected	S004	Original inclination error																		
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S003	Original deviation in the auxiliary scanning direction	SFFF	Scanner other error																		
		CFFF	Controller other error																		

Item No.	Description

Item No.	Description																										
U470	<p data-bbox="288 241 750 273">Setting the JPEG compression ratio</p> <p data-bbox="288 311 440 342">Description</p> <p data-bbox="288 344 1158 376">Sets the compression ratio for JPEG images in each image quality mode.</p> <p data-bbox="288 380 400 412">Purpose</p> <p data-bbox="288 414 1418 584">To change the setting in accordance with the image that the user is copying. For example, in order to soften the coarseness of the image when making copies at over 200% magnification, change the level of compression by raising the value. Lowering the value will increase the compression and thereby lower the image quality; Raising the value will increase image quality but lower the image processing speed.</p> <p data-bbox="288 622 387 654">Method</p> <ol data-bbox="304 656 632 719" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 734 1399 927"> <thead> <tr> <th data-bbox="336 734 641 779">Display</th> <th data-bbox="641 734 1399 779">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 779 641 824">Copy</td> <td data-bbox="641 779 1399 824">Compression ratio for copying</td> </tr> <tr> <td data-bbox="336 824 641 869">Send</td> <td data-bbox="641 824 1399 869">Compression ratio for sending</td> </tr> <tr> <td data-bbox="336 869 641 927">System</td> <td data-bbox="641 869 1399 927">Compression ratio for temporary storage in system</td> </tr> </tbody> </table> <p data-bbox="288 974 485 1005">Setting: [Copy]</p> <ol data-bbox="304 1008 632 1039" style="list-style-type: none"> 1. Select the item to be set. <table border="1" data-bbox="336 1055 1399 1196"> <thead> <tr> <th data-bbox="336 1055 641 1099">Display</th> <th data-bbox="641 1055 1399 1099">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1099 641 1144">Photo</td> <td data-bbox="641 1099 1399 1144">Compression ratio in the photo mode</td> </tr> <tr> <td data-bbox="336 1144 641 1196">Text</td> <td data-bbox="641 1144 1399 1196">Compression ratio in the text mode</td> </tr> </tbody> </table> <ol data-bbox="304 1207 1054 1270" style="list-style-type: none"> 2. Select the item to be set. 3. Change the setting value using the +/- keys or numeric keys. <table border="1" data-bbox="336 1285 1399 1464"> <thead> <tr> <th data-bbox="336 1285 564 1368">Display</th> <th data-bbox="564 1285 1066 1368">Description</th> <th data-bbox="1066 1285 1233 1368">Setting range</th> <th data-bbox="1233 1285 1399 1368">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1368 564 1413">Y</td> <td data-bbox="564 1368 1066 1413">Compression ratio of brightness</td> <td data-bbox="1066 1368 1233 1413">1 to 100</td> <td data-bbox="1233 1368 1399 1413">90/90</td> </tr> <tr> <td data-bbox="336 1413 564 1464">CbCr</td> <td data-bbox="564 1413 1066 1464">Compression ratio of color differential</td> <td data-bbox="1066 1413 1233 1464">1 to 100</td> <td data-bbox="1233 1413 1399 1464">90/90</td> </tr> </tbody> </table> <ol data-bbox="304 1476 767 1507" style="list-style-type: none"> 4. Press the start key. The value is set. 	Display	Description	Copy	Compression ratio for copying	Send	Compression ratio for sending	System	Compression ratio for temporary storage in system	Display	Description	Photo	Compression ratio in the photo mode	Text	Compression ratio in the text mode	Display	Description	Setting range	Initial setting	Y	Compression ratio of brightness	1 to 100	90/90	CbCr	Compression ratio of color differential	1 to 100	90/90
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Display	Description	Setting range	Initial setting																								
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CbCr	Compression ratio of color differential	1 to 100	90/90																								

Item No.	Description																																														
U470	<p data-bbox="288 241 483 271">Setting: [Send]</p> <p data-bbox="288 277 632 306">1. Select the item to be set.</p> <table border="1" data-bbox="336 320 1401 560"> <thead> <tr> <th data-bbox="336 320 639 365">Display</th> <th data-bbox="639 320 1401 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 639 409">Photo</td> <td data-bbox="639 365 1401 409">Compression ratio in the photo mode</td> </tr> <tr> <td data-bbox="336 409 639 454">Text</td> <td data-bbox="639 409 1401 454">Compression ratio in the text mode</td> </tr> <tr> <td data-bbox="336 454 639 499">HC-PDF(BG)</td> <td data-bbox="639 454 1401 499">Compression ratio of high compression PDF(BG)</td> </tr> <tr> <td data-bbox="336 499 639 560">HC-PDF(Char)</td> <td data-bbox="639 499 1401 560">Compression ratio of high compression PDF(Char)</td> </tr> </tbody> </table> <p data-bbox="288 573 632 602">2. Select the item to be set.</p> <p data-bbox="288 609 1054 638">3. Change the setting value using the +/- keys or numeric keys.</p> <p data-bbox="336 674 526 703">[Photo] or [Text]</p> <table border="1" data-bbox="336 716 1401 898"> <thead> <tr> <th data-bbox="336 716 549 801">Display</th> <th data-bbox="549 716 1019 801">Description</th> <th data-bbox="1019 716 1187 801">Setting range</th> <th data-bbox="1187 716 1401 801">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 801 549 846">Y1 to Y5</td> <td data-bbox="549 801 1019 846">Compression ratio of brightness</td> <td data-bbox="1019 801 1187 846">1 to 100</td> <td data-bbox="1187 801 1401 846">70/90/30/40/51</td> </tr> <tr> <td data-bbox="336 846 549 898">CbCr1 to CbCr5</td> <td data-bbox="549 846 1019 898">Compression ratio of color differential</td> <td data-bbox="1019 846 1187 898">1 to 100</td> <td data-bbox="1187 846 1401 898">70/90/30/40/51</td> </tr> </tbody> </table> <p data-bbox="336 943 454 972">[HC-PDF]</p> <table border="1" data-bbox="336 985 1401 1167"> <thead> <tr> <th data-bbox="336 985 549 1070">Display</th> <th data-bbox="549 985 1019 1070">Description</th> <th data-bbox="1019 985 1187 1070">Setting range</th> <th data-bbox="1187 985 1401 1070">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1070 549 1115">Y1 to Y3</td> <td data-bbox="549 1070 1019 1115">Compression ratio of brightness</td> <td data-bbox="1019 1070 1187 1115">1 to 100</td> <td data-bbox="1187 1070 1401 1115">15/25/90</td> </tr> <tr> <td data-bbox="336 1115 549 1167">CbCr1 to CbCr3</td> <td data-bbox="549 1115 1019 1167">Compression ratio of color differential</td> <td data-bbox="1019 1115 1187 1167">1 to 100</td> <td data-bbox="1187 1115 1401 1167">15/25/90</td> </tr> </tbody> </table> <p data-bbox="288 1180 767 1209">4. Press the start key. The value is set.</p> <p data-bbox="288 1245 512 1274">Setting: [System]</p> <p data-bbox="288 1281 632 1310">1. Select the item to be set.</p> <p data-bbox="288 1317 1054 1346">2. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 1359 1401 1541"> <thead> <tr> <th data-bbox="336 1359 563 1444">Display</th> <th data-bbox="563 1359 1064 1444">Description</th> <th data-bbox="1064 1359 1232 1444">Setting range</th> <th data-bbox="1232 1359 1401 1444">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1444 563 1489">Y</td> <td data-bbox="563 1444 1064 1489">Compression ratio of brightness</td> <td data-bbox="1064 1444 1232 1489">1 to 100</td> <td data-bbox="1232 1444 1401 1489">90</td> </tr> <tr> <td data-bbox="336 1489 563 1541">CbCr</td> <td data-bbox="563 1489 1064 1541">Compression ratio of color differential</td> <td data-bbox="1064 1489 1232 1541">1 to 100</td> <td data-bbox="1232 1489 1401 1541">90</td> </tr> </tbody> </table> <p data-bbox="288 1554 767 1583">3. Press the start key. The value is set.</p> <p data-bbox="288 1619 448 1648">Supplement</p> <p data-bbox="288 1655 1417 1720">While this maintenance item is being executed, copying from an original is available in interrupt copying mode (which is activated by pressing the system menu key).</p> <p data-bbox="288 1756 440 1785">Completion</p> <p data-bbox="288 1792 1254 1821">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Photo	Compression ratio in the photo mode	Text	Compression ratio in the text mode	HC-PDF(BG)	Compression ratio of high compression PDF(BG)	HC-PDF(Char)	Compression ratio of high compression PDF(Char)	Display	Description	Setting range	Initial setting	Y1 to Y5	Compression ratio of brightness	1 to 100	70/90/30/40/51	CbCr1 to CbCr5	Compression ratio of color differential	1 to 100	70/90/30/40/51	Display	Description	Setting range	Initial setting	Y1 to Y3	Compression ratio of brightness	1 to 100	15/25/90	CbCr1 to CbCr3	Compression ratio of color differential	1 to 100	15/25/90	Display	Description	Setting range	Initial setting	Y	Compression ratio of brightness	1 to 100	90	CbCr	Compression ratio of color differential	1 to 100	90
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Item No.	Description										
U473	<p data-bbox="287 237 662 271">Adjusting laser power output</p> <p data-bbox="287 304 437 333">Description Adjusts the laser output power for each color.</p> <p data-bbox="287 367 397 396">Purpose Enter the exposure density correction data after replacing the laser scanner unit.</p> <p data-bbox="287 463 379 492">Setting</p> <ol data-bbox="304 497 1197 595" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. 3. Change the setting value using the cursor left/right keys or numeric keys. <table border="1" data-bbox="347 604 1386 844"> <thead> <tr> <th data-bbox="352 611 539 651">Display</th> <th data-bbox="539 611 1382 651">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 656 539 696">C</td> <td data-bbox="539 656 1382 696">Setting the LSU laser power (Cyan)</td> </tr> <tr> <td data-bbox="352 701 539 741">M</td> <td data-bbox="539 701 1382 741">Setting the LSU laser power (Magenta)</td> </tr> <tr> <td data-bbox="352 745 539 786">Y</td> <td data-bbox="539 745 1382 786">Setting the LSU laser power (Yellow)</td> </tr> <tr> <td data-bbox="352 790 539 831">K</td> <td data-bbox="539 790 1382 831">Setting the LSU laser power (Black)</td> </tr> </tbody> </table> <ol data-bbox="304 884 764 913" style="list-style-type: none"> 4. Press the start key. The value is set. <p data-bbox="287 949 437 978">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Setting the LSU laser power (Cyan)	M	Setting the LSU laser power (Magenta)	Y	Setting the LSU laser power (Yellow)	K	Setting the LSU laser power (Black)
Display	Description										
C	Setting the LSU laser power (Cyan)										
M	Setting the LSU laser power (Magenta)										
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K	Setting the LSU laser power (Black)										

Item No.	Description																												
U485	<p data-bbox="288 241 746 275">Setting the image processing mode</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 1382 412">Sets the detection level for scanning printed matter outputted with the confidential document guard function. Also, sets the process PDF images are rotated.</p> <p data-bbox="288 414 400 448">Purpose</p> <p data-bbox="288 450 1431 517">To change the detection level when the confidential document guard is not printed well for detection in scanning. Also, changes the process of how PDF images are rotated.</p> <p data-bbox="288 551 387 584">Method</p> <ol data-bbox="304 586 564 654" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 665 1399 808"> <thead> <tr> <th data-bbox="336 665 639 710">Display</th> <th data-bbox="639 665 1399 710">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 710 639 754">Mode</td> <td data-bbox="639 710 1399 754">Setting of image-processing mode</td> </tr> <tr> <td data-bbox="336 754 639 808">Color table</td> <td data-bbox="639 754 1399 808">Setting of a color table</td> </tr> </tbody> </table> <p data-bbox="288 853 493 887">Method: [Mode]</p> <ol data-bbox="304 889 520 922" style="list-style-type: none"> 1. Select the item. <table border="1" data-bbox="336 934 1399 1077"> <thead> <tr> <th data-bbox="336 934 639 978">Display</th> <th data-bbox="639 934 1399 978">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 978 639 1023">Conf. Doc. Detection</td> <td data-bbox="639 978 1399 1023">Confidential document guard detection level</td> </tr> <tr> <td data-bbox="336 1023 639 1077">PDF Rotation</td> <td data-bbox="639 1023 1399 1077">Processing the rotation of PDF images</td> </tr> </tbody> </table> <p data-bbox="288 1122 681 1155">Setting: [Conf. Doc. Detection]</p> <ol data-bbox="304 1158 1010 1191" style="list-style-type: none"> 1. Change the setting value using +/- keys or numeric keys. <table border="1" data-bbox="336 1202 1399 1364"> <thead> <tr> <th data-bbox="336 1202 564 1281">Display</th> <th data-bbox="564 1202 1066 1281">Description</th> <th data-bbox="1066 1202 1233 1281">Setting range</th> <th data-bbox="1233 1202 1399 1281">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1281 564 1364">Conf. Doc. Detection</td> <td data-bbox="564 1281 1066 1364">Confidential document guard detection level</td> <td data-bbox="1066 1281 1233 1364">1 to 5</td> <td data-bbox="1233 1281 1399 1364">1</td> </tr> </tbody> </table> <p data-bbox="333 1375 1431 1442">A smaller value raises the detection sensitivity but increases the possibility of false detection. A larger value lowers the detection sensitivity but decreases the possibility of false detection.</p> <ol data-bbox="304 1444 767 1478" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="288 1512 587 1545">Setting: [PDF Rotation]</p> <ol data-bbox="304 1547 1010 1581" style="list-style-type: none"> 1. Change the setting value using +/- keys or numeric keys. <table border="1" data-bbox="336 1592 1399 1821"> <thead> <tr> <th data-bbox="336 1592 639 1637">Display</th> <th data-bbox="639 1592 1399 1637">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1637 639 1682">0</td> <td data-bbox="639 1637 1399 1682">Assigns the image rotation with the internal parameter</td> </tr> <tr> <td data-bbox="336 1682 639 1727">1</td> <td data-bbox="639 1682 1399 1727">Assigns the image rotation with the actual image</td> </tr> <tr> <td data-bbox="336 1727 639 1821">2</td> <td data-bbox="639 1727 1399 1821">Assigns the image rotation with the internal parameter (CTM rotation)</td> </tr> </tbody> </table> <p data-bbox="333 1832 517 1865">Initial setting: 0</p> <ol data-bbox="304 1868 767 1901" style="list-style-type: none"> 2. Press the start key. The value is set. 	Display	Description	Mode	Setting of image-processing mode	Color table	Setting of a color table	Display	Description	Conf. Doc. Detection	Confidential document guard detection level	PDF Rotation	Processing the rotation of PDF images	Display	Description	Setting range	Initial setting	Conf. Doc. Detection	Confidential document guard detection level	1 to 5	1	Display	Description	0	Assigns the image rotation with the internal parameter	1	Assigns the image rotation with the actual image	2	Assigns the image rotation with the internal parameter (CTM rotation)
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Item No.	Description																																						
U485	<p data-bbox="288 241 555 271">Method:[Color table]</p> <p data-bbox="304 277 520 306">1. Select the item.</p> <table border="1" data-bbox="336 320 1399 560"> <thead> <tr> <th data-bbox="336 320 639 365">Display</th> <th data-bbox="639 320 1399 365">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 365 639 409">Color Table 1 (Prn)</td> <td data-bbox="639 365 1399 409">Printer color table (Default)</td> </tr> <tr> <td data-bbox="336 409 639 454">Color Table 2 (Prn)</td> <td data-bbox="639 409 1399 454">Printer color table (Custom)</td> </tr> <tr> <td data-bbox="336 454 639 499">Install</td> <td data-bbox="639 454 1399 499">Installation of a color table</td> </tr> <tr> <td data-bbox="336 499 639 560">Uninstall</td> <td data-bbox="639 499 1399 560">Uninstallation of a color table</td> </tr> </tbody> </table> <p data-bbox="288 607 874 636">Setting: [Color Table 1 (Prn)/Color Table 2 (Prn)]</p> <p data-bbox="304 642 636 672">1. Select the item to setting.</p> <table border="1" data-bbox="336 685 1399 1021"> <thead> <tr> <th data-bbox="336 685 639 730">Display</th> <th data-bbox="639 685 1399 730">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 730 639 775">TYPE_FU</td> <td data-bbox="639 730 1399 775">Color table name</td> </tr> <tr> <td data-bbox="336 775 639 819">TYPE_KO</td> <td data-bbox="639 775 1399 819">Color table name</td> </tr> <tr> <td data-bbox="336 819 639 864">TYPE_KY</td> <td data-bbox="639 819 1399 864">Color table name</td> </tr> <tr> <td data-bbox="336 864 639 909">TYPE_RH</td> <td data-bbox="639 864 1399 909">Color table name</td> </tr> <tr> <td data-bbox="336 909 639 954">TYPE_TO</td> <td data-bbox="639 909 1399 954">Color table name</td> </tr> <tr> <td data-bbox="336 954 639 1021">TYPE_CA</td> <td data-bbox="639 954 1399 1021">Color table name</td> </tr> </tbody> </table> <p data-bbox="304 1041 766 1070">2. Press the start key. The value is set.</p> <p data-bbox="288 1111 491 1140">Method:[Install]</p> <p data-bbox="304 1146 1005 1245">1. USB containing a color table file is attached. 2. Select [Execute]. 3. Press the start key. Installation of a color table is started.</p> <p data-bbox="288 1319 529 1348">Setting: [Uninstall]</p> <p data-bbox="304 1355 636 1384">1. Select the item to setting.</p> <table border="1" data-bbox="336 1397 1399 1733"> <thead> <tr> <th data-bbox="336 1397 639 1442">Display</th> <th data-bbox="639 1397 1399 1442">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1442 639 1487">TYPE_FU</td> <td data-bbox="639 1442 1399 1487">Color table name</td> </tr> <tr> <td data-bbox="336 1487 639 1532">TYPE_KO</td> <td data-bbox="639 1487 1399 1532">Color table name</td> </tr> <tr> <td data-bbox="336 1532 639 1576">TYPE_KY</td> <td data-bbox="639 1532 1399 1576">Color table name</td> </tr> <tr> <td data-bbox="336 1576 639 1621">TYPE_RH</td> <td data-bbox="639 1576 1399 1621">Color table name</td> </tr> <tr> <td data-bbox="336 1621 639 1666">TYPE_TO</td> <td data-bbox="639 1621 1399 1666">Color table name</td> </tr> <tr> <td data-bbox="336 1666 639 1733">TYPE_CA</td> <td data-bbox="639 1666 1399 1733">Color table name</td> </tr> </tbody> </table> <p data-bbox="304 1753 1037 1783">2. Press the start key. Uninstallation of a color table is started.</p> <p data-bbox="288 1821 440 1850">Completion</p> <p data-bbox="288 1856 1254 1886">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Color Table 1 (Prn)	Printer color table (Default)	Color Table 2 (Prn)	Printer color table (Custom)	Install	Installation of a color table	Uninstall	Uninstallation of a color table	Display	Description	TYPE_FU	Color table name	TYPE_KO	Color table name	TYPE_KY	Color table name	TYPE_RH	Color table name	TYPE_TO	Color table name	TYPE_CA	Color table name	Display	Description	TYPE_FU	Color table name	TYPE_KO	Color table name	TYPE_KY	Color table name	TYPE_RH	Color table name	TYPE_TO	Color table name	TYPE_CA	Color table name
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Item No.	Description										
U486	<p data-bbox="288 241 874 275">Setting color/black and white operation mode</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1358 409">When color and B/W documents are mixed, sets operation mode after a color document is detected.</p> <p data-bbox="288 414 400 443">Purpose</p> <p data-bbox="288 448 1401 546">To ensure productivity when copying color and B/W documents in ACS mode, select Mode3. However, selecting Mode3 will increase the maintenance count for cyan, magenta, and yellow color developer units even when there is a B/W original after a color original.</p> <p data-bbox="288 589 384 618">Setting</p> <ol data-bbox="308 622 564 685" style="list-style-type: none"> 1. Press the start key. 2. Select the mode. <table border="1" data-bbox="336 698 1399 1462"> <thead> <tr> <th data-bbox="336 698 475 743">Display</th> <th data-bbox="475 698 1399 743">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 743 475 878">Mode1</td> <td data-bbox="475 743 1399 878">A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is minimum. Color / monochrome mode is switched for every original.</td> </tr> <tr> <td data-bbox="336 878 475 1113">Mode2</td> <td data-bbox="475 878 1399 1113">A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is maximum. Printing in color mode resumes up to 10 pages in a row even an interrupt is made to switch to black and white mode, until printing is diverted to black and white mode from color mode at the 11th page (color processing is terminated).</td> </tr> <tr> <td data-bbox="336 1113 475 1314">Mode3</td> <td data-bbox="475 1113 1399 1314">A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is maximum. Mode suited for high color printing volume Once diverted to color mode, the black and white printings are executed in color processing mode.</td> </tr> <tr> <td data-bbox="336 1314 475 1462">Auto</td> <td data-bbox="475 1314 1399 1462">Mode that allows to select from modes 1 through 3 depending on the usage. Mode is selected from three modes depending on the percentage of color and black and white printings in the total number of print pages during a pre-determined period.</td> </tr> </tbody> </table> <p data-bbox="336 1480 584 1509">Initial setting: Mode2</p> <ol data-bbox="308 1514 782 1545" style="list-style-type: none"> 3. Press the start key. The setting is set. <p data-bbox="288 1585 440 1615">Completion</p> <p data-bbox="288 1619 1254 1650">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Mode1	A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is minimum. Color / monochrome mode is switched for every original.	Mode2	A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is maximum. Printing in color mode resumes up to 10 pages in a row even an interrupt is made to switch to black and white mode, until printing is diverted to black and white mode from color mode at the 11th page (color processing is terminated).	Mode3	A mode suited for the user with high black-and-white usage in which the occurrence of color printing during continuous printing is maximum. Mode suited for high color printing volume Once diverted to color mode, the black and white printings are executed in color processing mode.	Auto	Mode that allows to select from modes 1 through 3 depending on the usage. Mode is selected from three modes depending on the percentage of color and black and white printings in the total number of print pages during a pre-determined period.
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Item No.	Description
<p>U486</p>	<p>Details on the modes</p> <div data-bbox="287 331 1436 678"> <p>Mode 1</p> </div> <div data-bbox="287 723 1436 1081"> <p>Mode 2</p> </div> <div data-bbox="287 1137 1436 1496"> <p>Mode 3</p> </div> <p style="text-align: center;">Figure 1-3-27</p>

Item No.	Description																																																																												
U600	<p data-bbox="288 241 523 275">Initializing all data</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1425 409">Initializes software switches and all data in the backup data on the FAX control PWB, according to the destination and OEM.</p> <p data-bbox="288 414 1425 479">Executes the check of the file system, when abnormality of the file system is detected, initializes the file system, communication past record and register setting contents.</p> <p data-bbox="288 483 400 512">Purpose</p> <p data-bbox="288 517 691 546">To initialize the FAX control PWB.</p> <p data-bbox="288 589 387 618">Method</p> <ol data-bbox="304 622 1418 898" style="list-style-type: none"> 1. Press the start key. 2. Select [Country Code] and enter a destination code using the numeric keys. Refer to the destination code list on following for the destination code. OEM code is no operation necessary. 3. Select [Execute]. 4. Press the start key. Data initialization starts. To cancel data initialization, press the stop key. 5. After data initialization, ROM version are displayed. A ROM version displays three kinds, application, boot, and IPL. <p data-bbox="288 934 555 963">Destination code list</p> <table border="1" data-bbox="336 976 1401 1888"> <thead> <tr> <th data-bbox="336 976 488 1021">Code</th> <th data-bbox="488 976 871 1021">Destination</th> <th data-bbox="871 976 1023 1021">Code</th> <th data-bbox="1023 976 1401 1021">Destination</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1021 488 1066">000</td> <td data-bbox="488 1021 871 1066">Japan</td> <td data-bbox="871 1021 1023 1066">253</td> <td data-bbox="1023 1021 1401 1066">CTR21 (European nations)</td> </tr> <tr> <td data-bbox="336 1066 488 1111">009</td> <td data-bbox="488 1066 871 1111">Australia</td> <td data-bbox="871 1066 1023 1111"></td> <td data-bbox="1023 1066 1401 1111">Italy</td> </tr> <tr> <td data-bbox="336 1111 488 1155">038</td> <td data-bbox="488 1111 871 1155">China</td> <td data-bbox="871 1111 1023 1155"></td> <td data-bbox="1023 1111 1401 1155">Germany</td> </tr> <tr> <td data-bbox="336 1155 488 1200">080</td> <td data-bbox="488 1155 871 1200">Hong Kong</td> <td data-bbox="871 1155 1023 1200"></td> <td data-bbox="1023 1155 1401 1200">Spain</td> </tr> <tr> <td data-bbox="336 1200 488 1245">084</td> <td data-bbox="488 1200 871 1245">Indonesia</td> <td data-bbox="871 1200 1023 1245"></td> <td data-bbox="1023 1200 1401 1245">U.K.</td> </tr> <tr> <td data-bbox="336 1245 488 1290">088</td> <td data-bbox="488 1245 871 1290">Israel</td> <td data-bbox="871 1245 1023 1290"></td> <td data-bbox="1023 1245 1401 1290">Netherlands</td> </tr> <tr> <td data-bbox="336 1290 488 1335">097</td> <td data-bbox="488 1290 871 1335">Korea</td> <td data-bbox="871 1290 1023 1335"></td> <td data-bbox="1023 1290 1401 1335">Sweden</td> </tr> <tr> <td data-bbox="336 1335 488 1379">108</td> <td data-bbox="488 1335 871 1379">Malaysia</td> <td data-bbox="871 1335 1023 1379"></td> <td data-bbox="1023 1335 1401 1379">France</td> </tr> <tr> <td data-bbox="336 1379 488 1424">126</td> <td data-bbox="488 1379 871 1424">New Zealand</td> <td data-bbox="871 1379 1023 1424"></td> <td data-bbox="1023 1379 1401 1424">Austria</td> </tr> <tr> <td data-bbox="336 1424 488 1469">136</td> <td data-bbox="488 1424 871 1469">Peru</td> <td data-bbox="871 1424 1023 1469"></td> <td data-bbox="1023 1424 1401 1469">Switzerland</td> </tr> <tr> <td data-bbox="336 1469 488 1514">137</td> <td data-bbox="488 1469 871 1514">Philippines</td> <td data-bbox="871 1469 1023 1514"></td> <td data-bbox="1023 1469 1401 1514">Belgium</td> </tr> <tr> <td data-bbox="336 1514 488 1559">152</td> <td data-bbox="488 1514 871 1559">Middle East</td> <td data-bbox="871 1514 1023 1559"></td> <td data-bbox="1023 1514 1401 1559">Denmark</td> </tr> <tr> <td data-bbox="336 1559 488 1603">156</td> <td data-bbox="488 1559 871 1603">Singapore</td> <td data-bbox="871 1559 1023 1603"></td> <td data-bbox="1023 1559 1401 1603">Finland</td> </tr> <tr> <td data-bbox="336 1603 488 1648">159</td> <td data-bbox="488 1603 871 1648">South Africa</td> <td data-bbox="871 1603 1023 1648"></td> <td data-bbox="1023 1603 1401 1648">Portugal</td> </tr> <tr> <td data-bbox="336 1648 488 1693">169</td> <td data-bbox="488 1648 871 1693">Thailand</td> <td data-bbox="871 1648 1023 1693"></td> <td data-bbox="1023 1648 1401 1693">Ireland</td> </tr> <tr> <td data-bbox="336 1693 488 1738">181</td> <td data-bbox="488 1693 871 1738">U.S.A.</td> <td data-bbox="871 1693 1023 1738"></td> <td data-bbox="1023 1693 1401 1738">Norway</td> </tr> <tr> <td data-bbox="336 1738 488 1783">242</td> <td data-bbox="488 1738 871 1783">South America</td> <td data-bbox="871 1738 1023 1783">254</td> <td data-bbox="1023 1738 1401 1783">Taiwan</td> </tr> <tr> <td data-bbox="336 1783 488 1827">243</td> <td data-bbox="488 1783 871 1827">Saudi Arabia</td> <td data-bbox="871 1783 1023 1827"></td> <td data-bbox="1023 1783 1401 1827"></td> </tr> </tbody> </table>	Code	Destination	Code	Destination	000	Japan	253	CTR21 (European nations)	009	Australia		Italy	038	China		Germany	080	Hong Kong		Spain	084	Indonesia		U.K.	088	Israel		Netherlands	097	Korea		Sweden	108	Malaysia		France	126	New Zealand		Austria	136	Peru		Switzerland	137	Philippines		Belgium	152	Middle East		Denmark	156	Singapore		Finland	159	South Africa		Portugal	169	Thailand		Ireland	181	U.S.A.		Norway	242	South America	254	Taiwan	243	Saudi Arabia		
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Item No.	Description								
U601	<p>Initializing permanent data</p> <p>Description Initializes software switches on the FAX control PWB according to the destination and OEM.</p> <p>Purpose To initialize the FAX control PWB without changing user registration data.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Country Code] and enter a destination code using the numeric keys. Refer to the destination code list on page 1-3-138 for the destination code. OEM code is no operation necessary. 3. Select [Execute]. 4. Press the start key. Data initialization starts. To cancel data initialization, press the back key. 5. After data initialization, ROM version are displayed. A ROM version displays three kinds, application, boot, and IPL. 								
U603	<p>Setting user data 1</p> <p>Description Makes user settings to enable the use of the machine as a fax.</p> <p>Purpose To be executed as required.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Line Type]. 3. Select the setting. <table border="1" data-bbox="336 1234 1401 1424"> <thead> <tr> <th data-bbox="336 1234 641 1279">Display</th> <th data-bbox="641 1234 1401 1279">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1279 641 1323">DTMF</td> <td data-bbox="641 1279 1401 1323">DTMF</td> </tr> <tr> <td data-bbox="336 1323 641 1368">10PPS</td> <td data-bbox="641 1323 1401 1368">10 PPS</td> </tr> <tr> <td data-bbox="336 1368 641 1424">20PPS</td> <td data-bbox="641 1368 1401 1424">20 PPS</td> </tr> </tbody> </table> <p>* : Initial setting: DTMF</p> <ol style="list-style-type: none"> 4. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	DTMF	DTMF	10PPS	10 PPS	20PPS	20 PPS
Display	Description								
DTMF	DTMF								
10PPS	10 PPS								
20PPS	20 PPS								

Item No.	Description						
U604	<p>Setting user data 2</p> <p>Description Makes user settings to enable the use of the machine as a fax.</p> <p>Purpose Use this if the user wishes to adjust the number of rings that occur before the unit switches into fax receiving mode when fax/telephone auto-select is enabled.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Rings(F/T) #]. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="338 667 1390 763"> <thead> <tr> <th data-bbox="338 667 564 712">Display</th> <th data-bbox="564 667 1193 712">Description</th> <th data-bbox="1193 667 1390 712">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="338 712 564 763">Rings(F/T) #</td> <td data-bbox="564 712 1193 763">Number of fax/telephone rings</td> <td data-bbox="1193 712 1390 763">0 to 15</td> </tr> </tbody> </table> <p>* : If you set this to 0, the unit will start fax reception without any ringing.</p> <ol style="list-style-type: none"> 4. Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Rings(F/T) #	Number of fax/telephone rings	0 to 15
Display	Description	Setting range					
Rings(F/T) #	Number of fax/telephone rings	0 to 15					
U605	<p>Clearing data</p> <p>Description Initializes data related to the fax transmission such as transmission history.</p> <p>Purpose To clear the transmission history.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [CLEAR COM.REC.]. 3. Press the start key. Initialization processing starts. When processing is finished, [Completed] is displayed. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>						

Item No.	Description																				
U610	<p data-bbox="290 241 502 273">Setting system 1</p> <p data-bbox="290 311 438 342">Description</p> <p data-bbox="290 347 1404 412">Makes settings for fax reception regarding the sizes of the fax paper and received images and automatic printing of the protocol list.</p> <p data-bbox="290 450 386 481">Method</p> <ol data-bbox="306 486 630 551" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 562 1401 860"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 689">Cut Line(100%)</td> <td data-bbox="639 607 1401 689">Sets the number of lines to be ignored when receiving a fax at 100% magnification.</td> </tr> <tr> <td data-bbox="336 689 639 772">Cut Line(Auto)</td> <td data-bbox="639 689 1401 772">Sets the number of lines to be ignored when receiving a fax in the auto reduction mode.</td> </tr> <tr> <td data-bbox="336 772 639 860">Cut Line(A4)</td> <td data-bbox="639 772 1401 860">Sets the number of lines to be ignored when receiving a fax (A4R/LetterR) in the auto reduction mode.</td> </tr> </tbody> </table> <p data-bbox="290 904 603 936">Setting:[Cut Line(100%)]</p> <p data-bbox="290 940 1433 1039">Sets the maximum number of lines to be ignored if the received data volume exceeds the recording capacity when recording the data at 100% magnification. If the number of excess lines is below the setting, those lines are ignored. If over the setting, they are recorded on the next page.</p> <ol data-bbox="306 1043 981 1075" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1086 1401 1218"> <thead> <tr> <th data-bbox="336 1086 1034 1169">Description</th> <th data-bbox="1034 1086 1217 1169">Setting range</th> <th data-bbox="1217 1086 1401 1169">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1169 1034 1218">Number of lines to be ignored when receiving at 100%</td> <td data-bbox="1034 1169 1217 1218">0 to 22</td> <td data-bbox="1217 1169 1401 1218">3</td> </tr> </tbody> </table> <p data-bbox="336 1261 1364 1326">* : Increase the setting if a blank second page is output, and decrease it if the received image does not include the entire transmitted data.</p> <ol data-bbox="306 1330 766 1361" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="290 1400 593 1431">Setting:[Cut Line(Auto)]</p> <p data-bbox="290 1435 1433 1568">Sets the maximum number of lines to be ignored if the received data volume exceeds the recording capacity when the data is recorded in the auto reduction mode. If the number of excess lines is below the setting, those lines are ignored. If over the setting, the entire data on a page is further reduced so that it can be recorded on the same page.</p> <ol data-bbox="306 1572 981 1603" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1615 1401 1783"> <thead> <tr> <th data-bbox="336 1615 1034 1697">Description</th> <th data-bbox="1034 1615 1217 1697">Setting range</th> <th data-bbox="1217 1615 1401 1697">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1697 1034 1783">Number of lines to be ignored when receiving in the auto reduction mode</td> <td data-bbox="1034 1697 1217 1783">0 to 22</td> <td data-bbox="1217 1697 1401 1783">0</td> </tr> </tbody> </table> <p data-bbox="336 1792 1396 1890">* : Increase the setting if a page received in the reduction mode is over-reduced and too much trailing edge margin is left. Decrease it if the received image does not include all transmitted data.</p> <ol data-bbox="306 1895 766 1926" style="list-style-type: none"> 2. Press the start key. The value is set. 	Display	Description	Cut Line(100%)	Sets the number of lines to be ignored when receiving a fax at 100% magnification.	Cut Line(Auto)	Sets the number of lines to be ignored when receiving a fax in the auto reduction mode.	Cut Line(A4)	Sets the number of lines to be ignored when receiving a fax (A4R/LetterR) in the auto reduction mode.	Description	Setting range	Initial setting	Number of lines to be ignored when receiving at 100%	0 to 22	3	Description	Setting range	Initial setting	Number of lines to be ignored when receiving in the auto reduction mode	0 to 22	0
Display	Description																				
Cut Line(100%)	Sets the number of lines to be ignored when receiving a fax at 100% magnification.																				
Cut Line(Auto)	Sets the number of lines to be ignored when receiving a fax in the auto reduction mode.																				
Cut Line(A4)	Sets the number of lines to be ignored when receiving a fax (A4R/LetterR) in the auto reduction mode.																				
Description	Setting range	Initial setting																			
Number of lines to be ignored when receiving at 100%	0 to 22	3																			
Description	Setting range	Initial setting																			
Number of lines to be ignored when receiving in the auto reduction mode	0 to 22	0																			

Item No.	Description						
U610	<p data-bbox="287 241 571 275">Setting:[Cut Line(A4)]</p> <p data-bbox="287 277 1433 376">Sets the maximum number of lines to be ignored if the received data volume exceeds the recording capacity when the data is recorded in the auto reduction mode onto A4R or LetterR paper under the conditions below.</p> <p data-bbox="287 378 1433 445">If the number of excess lines is below the setting, those lines are ignored. If over the setting, the entire data on a page is further reduced so that it can be recorded on the same page.</p> <p data-bbox="287 448 986 481">1. Change the setting using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 495 1398 658"> <thead> <tr> <th data-bbox="336 495 1034 577">Description</th> <th data-bbox="1034 495 1216 577">Setting range</th> <th data-bbox="1216 495 1398 577">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 577 1034 658">Number of lines to be ignored when receiving a fax (A4R, letter) in the auto reduction mode</td> <td data-bbox="1034 577 1216 658">0 to 22</td> <td data-bbox="1216 577 1398 658">0</td> </tr> </tbody> </table> <p data-bbox="287 678 1433 777">* : Increase the setting if a page received in the reduction mode is over-reduced and too much trailing edge margin is left. Decrease it if the received image does not include all transmitted data.</p> <p data-bbox="287 779 767 813">2. Press the start key. The value is set.</p> <p data-bbox="287 853 440 887">Completion</p> <p data-bbox="287 889 1257 922">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Description	Setting range	Initial setting	Number of lines to be ignored when receiving a fax (A4R, letter) in the auto reduction mode	0 to 22	0
Description	Setting range	Initial setting					
Number of lines to be ignored when receiving a fax (A4R, letter) in the auto reduction mode	0 to 22	0					

Item No.	Description																										
U611	<p data-bbox="287 241 507 275">Setting system 2</p> <p data-bbox="287 309 440 342">Description</p> <p data-bbox="287 344 1005 378">Sets the number of adjustment lines for automatic reduction.</p> <p data-bbox="287 412 387 445">Method</p> <ol data-bbox="303 448 633 515" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 524 1401 788"> <thead> <tr> <th data-bbox="336 524 639 568">Display</th> <th data-bbox="639 524 1401 568">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 568 639 613">Adj Lines</td> <td data-bbox="639 568 1401 613">Sets the number of adjustment lines for automatic reduction.</td> </tr> <tr> <td data-bbox="336 613 639 703">Adj Lines(A4)</td> <td data-bbox="639 613 1401 703">Sets the number of adjustment lines for automatic reduction when A4 paper is set.</td> </tr> <tr> <td data-bbox="336 703 639 788">Adj Lines(LT)</td> <td data-bbox="639 703 1401 788">Sets the number of adjustment lines for automatic reduction when letter size paper is set.</td> </tr> </tbody> </table> <p data-bbox="287 826 531 860">Setting:[Adj Lines]</p> <p data-bbox="287 862 1005 896">Sets the number of adjustment lines for automatic reduction.</p> <ol data-bbox="303 898 1128 931" style="list-style-type: none"> 1. Change the setting using the cursor left/right keys or numeric keys. <table border="1" data-bbox="336 940 1401 1072"> <thead> <tr> <th data-bbox="336 940 1035 1028">Description</th> <th data-bbox="1035 940 1219 1028">Setting range</th> <th data-bbox="1219 940 1401 1028">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1028 1035 1072">Number of adjustment lines for automatic reduction</td> <td data-bbox="1035 1028 1219 1072">0 to 22</td> <td data-bbox="1219 1028 1401 1072">7</td> </tr> </tbody> </table> <ol data-bbox="303 1084 767 1117" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1153 584 1187">Setting:[Adj Lines(A4)]</p> <p data-bbox="287 1189 1262 1223">Sets the number of adjustment lines for automatic reduction when A4 paper is set.</p> <ol data-bbox="303 1225 1128 1258" style="list-style-type: none"> 1. Change the setting using the cursor left/right keys or numeric keys. <table border="1" data-bbox="336 1267 1401 1433"> <thead> <tr> <th data-bbox="336 1267 1035 1355">Description</th> <th data-bbox="1035 1267 1219 1355">Setting range</th> <th data-bbox="1219 1267 1401 1355">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1355 1035 1433">Number of adjustment lines for automatic reduction when A4 paper is set</td> <td data-bbox="1035 1355 1219 1433">0 to 22</td> <td data-bbox="1219 1355 1401 1433">22</td> </tr> </tbody> </table> <ol data-bbox="303 1444 767 1478" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1514 579 1547">Setting:[Adj Lines(LT)]</p> <p data-bbox="287 1550 1345 1583">Sets the number of adjustment lines for automatic reduction when letter size paper is set.</p> <ol data-bbox="303 1585 1128 1619" style="list-style-type: none"> 1. Change the setting using the cursor left/right keys or numeric keys. <table border="1" data-bbox="336 1628 1401 1794"> <thead> <tr> <th data-bbox="336 1628 1035 1715">Description</th> <th data-bbox="1035 1628 1219 1715">Setting range</th> <th data-bbox="1219 1628 1401 1715">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1715 1035 1794">Number of adjustment lines for automatic reduction when letter size paper is set</td> <td data-bbox="1035 1715 1219 1794">0 to 26</td> <td data-bbox="1219 1715 1401 1794">26</td> </tr> </tbody> </table> <ol data-bbox="303 1805 767 1839" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1874 440 1908">Completion</p> <p data-bbox="287 1910 1256 1944">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Adj Lines	Sets the number of adjustment lines for automatic reduction.	Adj Lines(A4)	Sets the number of adjustment lines for automatic reduction when A4 paper is set.	Adj Lines(LT)	Sets the number of adjustment lines for automatic reduction when letter size paper is set.	Description	Setting range	Initial setting	Number of adjustment lines for automatic reduction	0 to 22	7	Description	Setting range	Initial setting	Number of adjustment lines for automatic reduction when A4 paper is set	0 to 22	22	Description	Setting range	Initial setting	Number of adjustment lines for automatic reduction when letter size paper is set	0 to 26	26
Display	Description																										
Adj Lines	Sets the number of adjustment lines for automatic reduction.																										
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Adj Lines(LT)	Sets the number of adjustment lines for automatic reduction when letter size paper is set.																										
Description	Setting range	Initial setting																									
Number of adjustment lines for automatic reduction	0 to 22	7																									
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Number of adjustment lines for automatic reduction when A4 paper is set	0 to 22	22																									
Description	Setting range	Initial setting																									
Number of adjustment lines for automatic reduction when letter size paper is set	0 to 26	26																									

Item No.	Description																				
U612	<p data-bbox="288 241 507 275">Setting system 3</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1398 409">Makes settings for fax transmission regarding operation and automatic printing of the protocol list.</p> <p data-bbox="288 450 387 479">Method</p> <ol data-bbox="304 486 632 548" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 562 1401 741"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 696">Auto Reduct</td> <td data-bbox="639 607 1401 696">Selects if auto reduction in the auxiliary direction is to be performed.</td> </tr> <tr> <td data-bbox="336 696 639 741">Protocol List</td> <td data-bbox="639 696 1401 741">Sets the automatic printing of the protocol list.</td> </tr> </tbody> </table> <p data-bbox="288 786 568 815">Setting:[Auto Reduct]</p> <p data-bbox="288 819 1426 884">Sets whether to receive a long document by automatically reducing it in the auxiliary direction or at 100% magnification.</p> <ol data-bbox="304 891 632 920" style="list-style-type: none"> 1. Select the item to be set. <table border="1" data-bbox="336 934 1401 1113"> <thead> <tr> <th data-bbox="336 934 639 978">Display</th> <th data-bbox="639 934 1401 978">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 978 639 1068">On</td> <td data-bbox="639 978 1401 1068">Auto reduction is performed if the received document is longer than the fax paper.</td> </tr> <tr> <td data-bbox="336 1068 639 1113">Off</td> <td data-bbox="639 1068 1401 1113">Auto reduction is not performed.</td> </tr> </tbody> </table> <p data-bbox="336 1122 576 1151">* : Initial setting: On</p> <ol data-bbox="304 1158 780 1187" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1227 576 1256">Setting:[Protocol List]</p> <p data-bbox="288 1261 884 1290">Sets if the protocol list is automatically printed out.</p> <ol data-bbox="304 1296 632 1326" style="list-style-type: none"> 1. Select the item to be set. <table border="1" data-bbox="336 1339 1401 1599"> <thead> <tr> <th data-bbox="336 1339 639 1384">Display</th> <th data-bbox="639 1339 1401 1384">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1384 639 1429">Off</td> <td data-bbox="639 1384 1401 1429">The protocol list is not printed out automatically.</td> </tr> <tr> <td data-bbox="336 1429 639 1518">Err</td> <td data-bbox="639 1429 1401 1518">The protocol list is automatically printed out after communication only if a communication error occurs.</td> </tr> <tr> <td data-bbox="336 1518 639 1599">On</td> <td data-bbox="639 1518 1401 1599">The protocol list is automatically printed out after communication.</td> </tr> </tbody> </table> <p data-bbox="336 1608 576 1637">* : Initial setting: Off</p> <ol data-bbox="304 1644 780 1673" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1713 440 1742">Completion</p> <p data-bbox="288 1747 1254 1776">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Auto Reduct	Selects if auto reduction in the auxiliary direction is to be performed.	Protocol List	Sets the automatic printing of the protocol list.	Display	Description	On	Auto reduction is performed if the received document is longer than the fax paper.	Off	Auto reduction is not performed.	Display	Description	Off	The protocol list is not printed out automatically.	Err	The protocol list is automatically printed out after communication only if a communication error occurs.	On	The protocol list is automatically printed out after communication.
Display	Description																				
Auto Reduct	Selects if auto reduction in the auxiliary direction is to be performed.																				
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Off	The protocol list is not printed out automatically.																				
Err	The protocol list is automatically printed out after communication only if a communication error occurs.																				
On	The protocol list is automatically printed out after communication.																				

Item No.	Description						
U615	<p>Setting system 6</p> <p>Description Makes settings for fax reception regarding the sizes of the fax paper and received images.</p> <p>Purpose To set the maximum recording width and processing method when 11" width fax paper is loaded on an inch specification machine.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [RX Width For 11"]. 3. Select the item to be set. <table border="1" data-bbox="336 667 1401 846"> <thead> <tr> <th data-bbox="336 667 641 712">Display</th> <th data-bbox="641 667 1401 712">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 641 801">Ledger</td> <td data-bbox="641 712 1401 801">Communicates to the destination unit 11" width as A3 width and records at 100% magnifications.</td> </tr> <tr> <td data-bbox="336 801 641 846">B4</td> <td data-bbox="641 801 1401 846">Communicates to the destination unit 11" width as B4 width.</td> </tr> </tbody> </table> <p>* : Initial setting: Ledger</p> <ol style="list-style-type: none"> 4. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Ledger	Communicates to the destination unit 11" width as A3 width and records at 100% magnifications.	B4	Communicates to the destination unit 11" width as B4 width.
Display	Description						
Ledger	Communicates to the destination unit 11" width as A3 width and records at 100% magnifications.						
B4	Communicates to the destination unit 11" width as B4 width.						
U620	<p>Setting the remote switching mode</p> <p>Description Sets the signal detection method for remote switching. Be sure to change the setting according to the type of telephone connected to the machine.</p> <p>Setting</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Remort Mode]. 3. Select the mode. <table border="1" data-bbox="336 1433 1401 1576"> <thead> <tr> <th data-bbox="336 1433 641 1478">Display</th> <th data-bbox="641 1433 1401 1478">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1478 641 1523">One</td> <td data-bbox="641 1478 1401 1523">One-shot detection</td> </tr> <tr> <td data-bbox="336 1523 641 1576">Cont</td> <td data-bbox="641 1523 1401 1576">Continuous detection</td> </tr> </tbody> </table> <p>* : Initial setting: One</p> <ol style="list-style-type: none"> 4. Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	One	One-shot detection	Cont	Continuous detection
Display	Description						
One	One-shot detection						
Cont	Continuous detection						

Item No.	Description																		
U625	<p data-bbox="288 241 724 275">Setting the transmission system 1</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1315 376">Makes settings for the auto redialing interval and the number of times of auto redialing.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1426 515">Change the setting to prevent the following problems: fax transmission is not possible due to too short redial interval, or fax transmission takes too much time to complete due to too long redial interval.</p> <p data-bbox="288 553 387 582">Method</p> <ol data-bbox="304 589 632 651" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 665 1399 808"> <thead> <tr> <th data-bbox="336 665 639 712">Display</th> <th data-bbox="639 665 1399 712">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 712 639 759">Interval</td> <td data-bbox="639 712 1399 759">Setting the auto redialing interval</td> </tr> <tr> <td data-bbox="336 759 639 808">Times</td> <td data-bbox="639 759 1399 808">Setting the number of times of auto redialing</td> </tr> </tbody> </table> <p data-bbox="288 853 504 882">Setting:[Interval]</p> <ol data-bbox="304 889 983 918" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 929 1399 1025"> <thead> <tr> <th data-bbox="336 929 868 976">Description</th> <th data-bbox="868 929 1096 976">Setting range</th> <th data-bbox="1096 929 1399 976">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 976 868 1025">Redialing interval</td> <td data-bbox="868 976 1096 1025">1 to 9 (min.)</td> <td data-bbox="1096 976 1399 1025">3 (120 V)/2 (220-240 V)</td> </tr> </tbody> </table> <ol data-bbox="304 1034 767 1064" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="288 1104 485 1133">Setting:[Times]</p> <ol data-bbox="304 1140 983 1169" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1180 1399 1276"> <thead> <tr> <th data-bbox="336 1180 868 1227">Description</th> <th data-bbox="868 1180 1096 1227">Setting range</th> <th data-bbox="1096 1180 1399 1227">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1227 868 1276">Number of redialing</td> <td data-bbox="868 1227 1096 1276">0 to 15</td> <td data-bbox="1096 1227 1399 1276">2 (120 V)/3 (220-240 V)</td> </tr> </tbody> </table> <ol data-bbox="304 1285 767 1314" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="288 1355 440 1384">Completion</p> <p data-bbox="288 1388 1254 1417">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Interval	Setting the auto redialing interval	Times	Setting the number of times of auto redialing	Description	Setting range	Initial setting	Redialing interval	1 to 9 (min.)	3 (120 V)/2 (220-240 V)	Description	Setting range	Initial setting	Number of redialing	0 to 15	2 (120 V)/3 (220-240 V)
Display	Description																		
Interval	Setting the auto redialing interval																		
Times	Setting the number of times of auto redialing																		
Description	Setting range	Initial setting																	
Redialing interval	1 to 9 (min.)	3 (120 V)/2 (220-240 V)																	
Description	Setting range	Initial setting																	
Number of redialing	0 to 15	2 (120 V)/3 (220-240 V)																	

Item No.	Description																														
U630	<p data-bbox="288 241 707 271">Setting communication control 1</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1069 374">Makes settings for fax transmission regarding the communication.</p> <p data-bbox="288 414 387 443">Method</p> <ol data-bbox="304 448 632 515" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 526 1401 837"> <thead> <tr> <th data-bbox="336 526 639 577">Display</th> <th data-bbox="639 526 1401 577">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 577 639 622">TX Speed</td> <td data-bbox="639 577 1401 622">Sets the communication starting speed.</td> </tr> <tr> <td data-bbox="336 622 639 667">RX Speed</td> <td data-bbox="639 622 1401 667">Sets the reception speed.</td> </tr> <tr> <td data-bbox="336 667 639 757">TX Echo</td> <td data-bbox="639 667 1401 757">Sets the waiting period to prevent echo problems at the sender.</td> </tr> <tr> <td data-bbox="336 757 639 837">RX Echo</td> <td data-bbox="639 757 1401 837">Sets the waiting period to prevent echo problems at the receiver.</td> </tr> </tbody> </table> <p data-bbox="288 882 531 911">Setting:[TX Speed]</p> <p data-bbox="288 916 1418 983">Sets the initial communication speed when starting transmission. When the destination unit has V.34 capability, V.34 is selected for transmission, regardless of this setting.</p> <ol data-bbox="304 987 549 1016" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1028 1401 1270"> <thead> <tr> <th data-bbox="336 1028 639 1079">Display</th> <th data-bbox="639 1028 1401 1079">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1079 639 1124">14400bps/V17</td> <td data-bbox="639 1079 1401 1124">V.17, 14400 bps</td> </tr> <tr> <td data-bbox="336 1124 639 1169">9600bps/V29</td> <td data-bbox="639 1124 1401 1169">V.17, 9600 bps</td> </tr> <tr> <td data-bbox="336 1169 639 1214">4800bps/V27ter</td> <td data-bbox="639 1169 1401 1214">V.27ter, 4800 bps</td> </tr> <tr> <td data-bbox="336 1214 639 1270">2400bps/V27ter</td> <td data-bbox="639 1214 1401 1270">V.27ter, 2400 bps</td> </tr> </tbody> </table> <p data-bbox="336 1279 711 1308">* : Initial setting: 14400bps/V17</p> <ol data-bbox="304 1312 782 1341" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1382 536 1411">Setting:[RX Speed]</p> <p data-bbox="288 1415 1410 1482">Sets the reception speed that the sender is informed of using the DIS or NSF signal. When the destination unit has V.34 capability, V.34 is selected, regardless of the setting.</p> <ol data-bbox="304 1487 549 1516" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1527 1401 1769"> <thead> <tr> <th data-bbox="336 1527 639 1579">Display</th> <th data-bbox="639 1527 1401 1579">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1579 639 1624">14400bps</td> <td data-bbox="639 1579 1401 1624">V.17, V.33, V.29, V.27ter</td> </tr> <tr> <td data-bbox="336 1624 639 1668">9600bps</td> <td data-bbox="639 1624 1401 1668">V.29, V.27ter</td> </tr> <tr> <td data-bbox="336 1668 639 1713">4800bps</td> <td data-bbox="639 1668 1401 1713">V.27ter</td> </tr> <tr> <td data-bbox="336 1713 639 1769">2400bps</td> <td data-bbox="639 1713 1401 1769">V.27ter (fallback only)</td> </tr> </tbody> </table> <p data-bbox="336 1778 659 1807">* : Initial setting: 14400bps</p> <ol data-bbox="304 1812 782 1841" style="list-style-type: none"> 2. Press the start key. The setting is set. 	Display	Description	TX Speed	Sets the communication starting speed.	RX Speed	Sets the reception speed.	TX Echo	Sets the waiting period to prevent echo problems at the sender.	RX Echo	Sets the waiting period to prevent echo problems at the receiver.	Display	Description	14400bps/V17	V.17, 14400 bps	9600bps/V29	V.17, 9600 bps	4800bps/V27ter	V.27ter, 4800 bps	2400bps/V27ter	V.27ter, 2400 bps	Display	Description	14400bps	V.17, V.33, V.29, V.27ter	9600bps	V.29, V.27ter	4800bps	V.27ter	2400bps	V.27ter (fallback only)
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Item No.	Description												
U630	<p>Setting:[TX Echo] Sets the period before a DCS signal is sent after a DIS signal is received. Used when problems occur due to echoes at the sender.</p> <p>1. Select the setting.</p> <table border="1" data-bbox="336 389 1401 533"> <thead> <tr> <th data-bbox="336 389 639 434">Display</th> <th data-bbox="639 389 1401 434">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 434 639 479">500</td> <td data-bbox="639 434 1401 479">Sends a DCS 500 ms after receiving a DIS.</td> </tr> <tr> <td data-bbox="336 479 639 533">300</td> <td data-bbox="639 479 1401 533">Sends a DCS 300 ms after receiving a DIS.</td> </tr> </tbody> </table> <p>* : Initial setting: 300</p> <p>2. Press the start key. The setting is set.</p> <p>Setting:[RX Echo] Sets the period before an NSF, CSI or DIS signal is sent after a CED signal is received. Used when problems occur due to echoes at the receiver.</p> <p>1. Select the setting.</p> <table border="1" data-bbox="336 792 1401 936"> <thead> <tr> <th data-bbox="336 792 639 837">Display</th> <th data-bbox="639 792 1401 837">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 837 639 882">500</td> <td data-bbox="639 837 1401 882">Sends an NSF, CSI or DIS 500 ms after receiving a CED.</td> </tr> <tr> <td data-bbox="336 882 639 936">75</td> <td data-bbox="639 882 1401 936">Sends an NSF, CSI or DIS 75 ms after receiving a CED.</td> </tr> </tbody> </table> <p>* : Initial setting: 75</p> <p>2. Press the start key. The setting is set.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	500	Sends a DCS 500 ms after receiving a DIS.	300	Sends a DCS 300 ms after receiving a DIS.	Display	Description	500	Sends an NSF, CSI or DIS 500 ms after receiving a CED.	75	Sends an NSF, CSI or DIS 75 ms after receiving a CED.
Display	Description												
500	Sends a DCS 500 ms after receiving a DIS.												
300	Sends a DCS 300 ms after receiving a DIS.												
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500	Sends an NSF, CSI or DIS 500 ms after receiving a CED.												
75	Sends an NSF, CSI or DIS 75 ms after receiving a CED.												

Item No.	Description																										
U631	<p data-bbox="288 241 710 271">Setting communication control 2</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 799 374">Makes settings regarding fax transmission.</p> <p data-bbox="288 414 387 443">Method</p> <ol data-bbox="304 448 632 512" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 524 1401 719"> <thead> <tr> <th data-bbox="336 524 639 568">Display</th> <th data-bbox="639 524 1401 568">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 568 639 613">ECM TX</td> <td data-bbox="639 568 1401 613">Sets ECM transmission.</td> </tr> <tr> <td data-bbox="336 613 639 658">ECM RX</td> <td data-bbox="639 613 1401 658">Sets ECM reception.</td> </tr> <tr> <td data-bbox="336 658 639 719">CED Freq</td> <td data-bbox="639 658 1401 719">Sets the frequency of the CED signal.</td> </tr> </tbody> </table> <p data-bbox="288 759 512 788">Setting:[ECM TX]</p> <p data-bbox="288 792 1374 857">To be set to Off when reduction of transmission costs is of higher priority than image quality. This should not be set to Off when connecting to the IP (Internet Protocol) telephone line.</p> <ol data-bbox="304 862 549 891" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 904 1401 1055"> <thead> <tr> <th data-bbox="336 904 639 949">Display</th> <th data-bbox="639 904 1401 949">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 949 639 994">On</td> <td data-bbox="639 949 1401 994">ECM transmission is enabled.</td> </tr> <tr> <td data-bbox="336 994 639 1055">Off</td> <td data-bbox="639 994 1401 1055">ECM transmission is disabled.</td> </tr> </tbody> </table> <p data-bbox="336 1059 576 1088">* : Initial setting: On</p> <ol data-bbox="304 1093 780 1122" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1162 512 1191">Setting:[ECM RX]</p> <p data-bbox="288 1196 1374 1261">To be set to Off when reduction of transmission costs is of higher priority than image quality. This should not be set to Off when connecting to the IP (Internet Protocol) telephone line.</p> <ol data-bbox="304 1265 549 1294" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1308 1401 1458"> <thead> <tr> <th data-bbox="336 1308 639 1352">Display</th> <th data-bbox="639 1308 1401 1352">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1352 639 1397">On</td> <td data-bbox="639 1352 1401 1397">ECM reception is enabled.</td> </tr> <tr> <td data-bbox="336 1397 639 1458">Off</td> <td data-bbox="639 1397 1401 1458">ECM reception is disabled.</td> </tr> </tbody> </table> <p data-bbox="336 1462 576 1491">* : Initial setting: On</p> <ol data-bbox="304 1496 780 1525" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1565 531 1594">Setting:[CED Freq]</p> <p data-bbox="288 1599 1433 1664">Sets the frequency of the CED signal. Used as one of the measures to improve transmission performance for international communications.</p> <ol data-bbox="304 1668 549 1697" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1711 1401 1861"> <thead> <tr> <th data-bbox="336 1711 639 1756">Display</th> <th data-bbox="639 1711 1401 1756">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1756 639 1800">2100</td> <td data-bbox="639 1756 1401 1800">2100 Hz</td> </tr> <tr> <td data-bbox="336 1800 639 1861">1100</td> <td data-bbox="639 1800 1401 1861">1100 Hz</td> </tr> </tbody> </table> <p data-bbox="336 1865 600 1895">* : Initial setting: 2100</p> <ol data-bbox="304 1899 780 1928" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1968 440 1998">Completion</p> <p data-bbox="288 2002 1254 2031">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	ECM TX	Sets ECM transmission.	ECM RX	Sets ECM reception.	CED Freq	Sets the frequency of the CED signal.	Display	Description	On	ECM transmission is enabled.	Off	ECM transmission is disabled.	Display	Description	On	ECM reception is enabled.	Off	ECM reception is disabled.	Display	Description	2100	2100 Hz	1100	1100 Hz
Display	Description																										
ECM TX	Sets ECM transmission.																										
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CED Freq	Sets the frequency of the CED signal.																										
Display	Description																										
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Display	Description																										
On	ECM reception is enabled.																										
Off	ECM reception is disabled.																										
Display	Description																										
2100	2100 Hz																										
1100	1100 Hz																										

Item No.	Description																		
U632	<p data-bbox="288 241 708 271">Setting communication control 3</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1069 374">Makes settings for fax transmission regarding the communication.</p> <p data-bbox="288 414 387 443">Method</p> <ol data-bbox="304 448 632 515" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 526 1401 705"> <thead> <tr> <th data-bbox="336 526 641 571">Display</th> <th data-bbox="641 526 1401 571">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 571 641 616">DIS 4Byte</td> <td data-bbox="641 571 1401 616">Sets the DIS signal to 4 bytes.</td> </tr> <tr> <td data-bbox="336 616 641 705">Num OF CNG(F/T)</td> <td data-bbox="641 616 1401 705">Sets the CNG detection times in the fax/telephone auto select mode.</td> </tr> </tbody> </table> <p data-bbox="288 748 536 777">Setting:[DIS 4Byte]</p> <p data-bbox="288 781 976 810">Sets if bit 33 and later bits of the DIS/DTC signal are sent.</p> <ol data-bbox="304 815 549 844" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 862 1401 1005"> <thead> <tr> <th data-bbox="336 862 641 907">Display</th> <th data-bbox="641 862 1401 907">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 907 641 952">On</td> <td data-bbox="641 907 1401 952">Bit 33 and later bits of the DIS/DTC signal are not sent.</td> </tr> <tr> <td data-bbox="336 952 641 1005">Off</td> <td data-bbox="641 952 1401 1005">Bit 33 and later bits of the DIS/DTC signal are sent.</td> </tr> </tbody> </table> <p data-bbox="336 1012 576 1041">* : Initial setting: Off</p> <ol data-bbox="304 1046 782 1075" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1115 639 1144">Setting:[Num OF CNG(F/T)]</p> <p data-bbox="288 1149 1101 1178">Sets the CNG detection times in the fax/telephone auto select mode.</p> <ol data-bbox="304 1182 549 1211" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1227 1401 1370"> <thead> <tr> <th data-bbox="336 1227 641 1272">Display</th> <th data-bbox="641 1227 1401 1272">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1272 641 1317">1Time</td> <td data-bbox="641 1272 1401 1317">Detects CNG once.</td> </tr> <tr> <td data-bbox="336 1317 641 1370">2Time</td> <td data-bbox="641 1317 1401 1370">Detects CNG twice.</td> </tr> </tbody> </table> <p data-bbox="336 1377 612 1406">* : Initial setting: 2Time</p> <ol data-bbox="304 1411 782 1440" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="288 1480 440 1509">Completion</p> <p data-bbox="288 1514 1254 1543">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	DIS 4Byte	Sets the DIS signal to 4 bytes.	Num OF CNG(F/T)	Sets the CNG detection times in the fax/telephone auto select mode.	Display	Description	On	Bit 33 and later bits of the DIS/DTC signal are not sent.	Off	Bit 33 and later bits of the DIS/DTC signal are sent.	Display	Description	1Time	Detects CNG once.	2Time	Detects CNG twice.
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Display	Description																		
1Time	Detects CNG once.																		
2Time	Detects CNG twice.																		

Item No.	Description																										
U633	<p data-bbox="287 241 710 275">Setting communication control 4</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1069 378">Makes settings for fax transmission regarding the communication.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 1021 450">To reduce transmission errors when a low quality line is used.</p> <p data-bbox="287 483 391 517">Method</p> <ol data-bbox="303 519 630 586" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="335 598 1401 837"> <thead> <tr> <th data-bbox="343 609 641 642">Display</th> <th data-bbox="641 609 1393 642">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 645 641 678">V.34</td> <td data-bbox="641 645 1393 678">Enables or disables V.34 communication.</td> </tr> <tr> <td data-bbox="343 680 641 714">V.34-3429Hz</td> <td data-bbox="641 680 1393 714">Sets the V.34 symbol speed (3429 Hz).</td> </tr> <tr> <td data-bbox="343 716 641 750">DIS 2Res</td> <td data-bbox="641 716 1393 750">Sets the number of times of DIS signal reception.</td> </tr> <tr> <td data-bbox="343 752 641 786">RTN Check</td> <td data-bbox="641 752 1393 786">Sets the reference for RTN signal output.</td> </tr> </tbody> </table> <p data-bbox="287 882 462 916">Setting:[V.34]</p> <p data-bbox="287 918 1300 952">Sets whether V.34 communication is enabled/disabled for transmission and reception.</p> <ol data-bbox="303 954 550 987" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="335 999 1401 1238"> <thead> <tr> <th data-bbox="343 1010 564 1043">Display</th> <th data-bbox="564 1010 1393 1043">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1046 564 1079">On</td> <td data-bbox="564 1046 1393 1079">V.34 communication is enabled for both transmission and reception.</td> </tr> <tr> <td data-bbox="343 1081 564 1115">TX</td> <td data-bbox="564 1081 1393 1115">V.34 communication is enabled for transmission only.</td> </tr> <tr> <td data-bbox="343 1117 564 1151">RX</td> <td data-bbox="564 1117 1393 1151">V.34 communication is enabled for reception only.</td> </tr> <tr> <td data-bbox="343 1153 564 1187">Off</td> <td data-bbox="564 1153 1393 1187">V.34 communication is disabled for both transmission and reception.</td> </tr> </tbody> </table> <p data-bbox="335 1249 574 1283">* : Initial setting: On</p> <ol data-bbox="303 1285 782 1319" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="287 1352 566 1386">Setting:[V.34-3429Hz]</p> <p data-bbox="287 1388 853 1422">Sets if the V.34 symbol speed 3429 Hz is used.</p> <ol data-bbox="303 1424 550 1458" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="335 1469 1401 1608"> <thead> <tr> <th data-bbox="343 1480 641 1514">Display</th> <th data-bbox="641 1480 1393 1514">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1516 641 1550">On</td> <td data-bbox="641 1516 1393 1550">V.34 symbol speed 3429 Hz is used.</td> </tr> <tr> <td data-bbox="343 1552 641 1585">Off</td> <td data-bbox="641 1552 1393 1585">V.34 symbol speed 3429 Hz is not used.</td> </tr> </tbody> </table> <p data-bbox="335 1619 574 1653">* : Initial setting: On</p> <ol data-bbox="303 1655 782 1688" style="list-style-type: none"> 2. Press the start key. The setting is set. 	Display	Description	V.34	Enables or disables V.34 communication.	V.34-3429Hz	Sets the V.34 symbol speed (3429 Hz).	DIS 2Res	Sets the number of times of DIS signal reception.	RTN Check	Sets the reference for RTN signal output.	Display	Description	On	V.34 communication is enabled for both transmission and reception.	TX	V.34 communication is enabled for transmission only.	RX	V.34 communication is enabled for reception only.	Off	V.34 communication is disabled for both transmission and reception.	Display	Description	On	V.34 symbol speed 3429 Hz is used.	Off	V.34 symbol speed 3429 Hz is not used.
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Item No.	Description																
U633	<p>Setting:[DIS 2Res] Sets the number of times to receive the DIS signal to once or twice. Used as one of the correction measures for transmission errors and other problems.</p> <ol style="list-style-type: none"> Select the setting. <table border="1" data-bbox="336 387 1401 533"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Once</td> <td>Responds to the first signal.</td> </tr> <tr> <td>Twice</td> <td>Responds to the second signal.</td> </tr> </tbody> </table> <p>* : Initial setting: Once</p> <ol style="list-style-type: none"> Press the start key. The setting is set. <p>Setting:[RTN Check] Sets the error line rate as the reference for RTN signal output. If transmission errors occur frequently due to the quality of the line, they can be reduced by lowering this setting.</p> <ol style="list-style-type: none"> Select the setting. <table border="1" data-bbox="336 792 1401 1032"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>5%</td> <td>Error line rate of 5%</td> </tr> <tr> <td>10%</td> <td>Error line rate of 10%</td> </tr> <tr> <td>15%</td> <td>Error line rate of 15%</td> </tr> <tr> <td>20%</td> <td>Error line rate of 20%</td> </tr> </tbody> </table> <p>* : Initial setting: 15%</p> <ol style="list-style-type: none"> Press the start key. The setting is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Once	Responds to the first signal.	Twice	Responds to the second signal.	Display	Description	5%	Error line rate of 5%	10%	Error line rate of 10%	15%	Error line rate of 15%	20%	Error line rate of 20%
Display	Description																
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15%	Error line rate of 15%																
20%	Error line rate of 20%																
U634	<p>Setting communication control 5</p> <p>Description Sets the maximum number of error bytes judged acceptable when receiving a TCF signal. Used as a measure to ease transmission conditions if transmission errors occur.</p> <p>Setting</p> <ol style="list-style-type: none"> Press the start key. Select [TCF Check]. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1621 1401 1718"> <thead> <tr> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>Number of allowed error bytes when detecting TCF</td> <td>0 to 255</td> <td>0</td> </tr> </tbody> </table> <ol style="list-style-type: none"> Press the start key. The value is set. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Description	Setting range	Initial setting	Number of allowed error bytes when detecting TCF	0 to 255	0										
Description	Setting range	Initial setting															
Number of allowed error bytes when detecting TCF	0 to 255	0															

Item No.	Description																		
U640	<p data-bbox="287 241 670 275">Setting communication time 1</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 1404 412">Sets the detection time when one-shot detection is selected for remote switching. (This setting item will be displayed, but the setting made is ineffective.)</p> <p data-bbox="287 414 1428 481">Sets the detection time when continuous detection is selected for remote switching. (This setting item will be displayed, but the setting made is ineffective.)</p> <p data-bbox="287 515 391 548">Method</p> <ol data-bbox="303 551 630 618" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="335 629 1401 775"> <thead> <tr> <th data-bbox="343 640 641 674">Display</th> <th data-bbox="641 640 1393 674">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 685 641 719">Time (One)</td> <td data-bbox="641 685 1393 719">Sets the one-shot detection time for remote switching.</td> </tr> <tr> <td data-bbox="343 730 641 763">Time (Cont)</td> <td data-bbox="641 730 1393 763">Sets the continuous detection time for remote switching.</td> </tr> </tbody> </table> <p data-bbox="287 813 550 846">Setting:[Time (One)]</p> <ol data-bbox="303 848 981 882" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="335 893 1401 987"> <thead> <tr> <th data-bbox="343 904 975 938">Description</th> <th data-bbox="975 904 1187 938">Setting range</th> <th data-bbox="1187 904 1393 938">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 949 975 983">One-shot detection time for remote switching</td> <td data-bbox="975 949 1187 983">0 to 255</td> <td data-bbox="1187 949 1393 983">7</td> </tr> </tbody> </table> <ol data-bbox="303 999 766 1032" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1066 558 1099">Setting:[Time (Cont)]</p> <ol data-bbox="303 1102 981 1135" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="335 1146 1401 1240"> <thead> <tr> <th data-bbox="343 1158 975 1191">Description</th> <th data-bbox="975 1158 1187 1191">Setting range</th> <th data-bbox="1187 1158 1393 1191">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1202 975 1236">Continuous detection time for remote switching</td> <td data-bbox="975 1202 1187 1236">0 to 255</td> <td data-bbox="1187 1202 1393 1236">80</td> </tr> </tbody> </table> <ol data-bbox="303 1252 766 1285" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="287 1319 438 1352">Completion</p> <p data-bbox="287 1355 1252 1388">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Time (One)	Sets the one-shot detection time for remote switching.	Time (Cont)	Sets the continuous detection time for remote switching.	Description	Setting range	Initial setting	One-shot detection time for remote switching	0 to 255	7	Description	Setting range	Initial setting	Continuous detection time for remote switching	0 to 255	80
Display	Description																		
Time (One)	Sets the one-shot detection time for remote switching.																		
Time (Cont)	Sets the continuous detection time for remote switching.																		
Description	Setting range	Initial setting																	
One-shot detection time for remote switching	0 to 255	7																	
Description	Setting range	Initial setting																	
Continuous detection time for remote switching	0 to 255	80																	

Item No.	Description																														
U641	<p data-bbox="288 241 675 271">Setting communication time 2</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 799 374">Sets the time-out time for fax transmission.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1222 443">To improve transmission performance for international communications mainly.</p> <p data-bbox="288 483 387 512">Method</p> <ol data-bbox="304 517 633 582" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 595 1399 1028"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">T0 Time Out</td> <td data-bbox="639 640 1399 685">Sets the T0 time-out time.</td> </tr> <tr> <td data-bbox="336 685 639 730">T1 Time Out</td> <td data-bbox="639 685 1399 730">Sets the T1 time-out time.</td> </tr> <tr> <td data-bbox="336 730 639 775">T2 Time Out</td> <td data-bbox="639 730 1399 775">Sets the T2 time-out time.</td> </tr> <tr> <td data-bbox="336 775 639 819">Ta Time Out</td> <td data-bbox="639 775 1399 819">Sets the Ta time-out time.</td> </tr> <tr> <td data-bbox="336 819 639 864">Tb1 Time Out</td> <td data-bbox="639 819 1399 864">Sets the Tb1 time-out time.</td> </tr> <tr> <td data-bbox="336 864 639 909">Tb2 Time Out</td> <td data-bbox="639 864 1399 909">Sets the Tb2 time-out time.</td> </tr> <tr> <td data-bbox="336 909 639 954">Tc Time Out</td> <td data-bbox="639 909 1399 954">Sets the Tc time-out time.</td> </tr> <tr> <td data-bbox="336 954 639 1028">Td Time Out</td> <td data-bbox="639 954 1399 1028">Sets the Td time-out time.</td> </tr> </tbody> </table> <p data-bbox="288 1070 564 1099">Setting:[T0 Time Out]</p> <p data-bbox="288 1104 1230 1133">Sets the time before detecting a CED or DIS signal after a dialing signal is sent.</p> <p data-bbox="288 1137 1386 1202">Depending on the quality of the exchange, or when the auto select function is selected at the destination unit, a line can be disconnected. Change the setting to prevent this problem.</p> <ol data-bbox="304 1207 983 1236" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1249 1399 1346"> <thead> <tr> <th data-bbox="336 1249 975 1294">Description</th> <th data-bbox="975 1249 1187 1294">Setting range</th> <th data-bbox="1187 1249 1399 1294">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1294 975 1346">T0 time-out time</td> <td data-bbox="975 1294 1187 1346">30 to 90 s</td> <td data-bbox="1187 1294 1399 1346">56</td> </tr> </tbody> </table> <ol data-bbox="304 1355 767 1384" style="list-style-type: none"> 2. Press the start key. The value is set. <p data-bbox="288 1426 564 1456">Setting:[T1 Time Out]</p> <p data-bbox="288 1460 1423 1525">Sets the time before receiving the correct signal after call reception. No change is necessary for this maintenance item.</p> <ol data-bbox="304 1529 983 1559" style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1572 1399 1668"> <thead> <tr> <th data-bbox="336 1572 975 1617">Description</th> <th data-bbox="975 1572 1187 1617">Setting range</th> <th data-bbox="1187 1572 1399 1617">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1617 975 1668">T1 time-out time</td> <td data-bbox="975 1617 1187 1668">30 to 90 s</td> <td data-bbox="1187 1617 1399 1668">36</td> </tr> </tbody> </table> <ol data-bbox="304 1677 767 1706" style="list-style-type: none"> 2. Press the start key. The value is set. 	Display	Description	T0 Time Out	Sets the T0 time-out time.	T1 Time Out	Sets the T1 time-out time.	T2 Time Out	Sets the T2 time-out time.	Ta Time Out	Sets the Ta time-out time.	Tb1 Time Out	Sets the Tb1 time-out time.	Tb2 Time Out	Sets the Tb2 time-out time.	Tc Time Out	Sets the Tc time-out time.	Td Time Out	Sets the Td time-out time.	Description	Setting range	Initial setting	T0 time-out time	30 to 90 s	56	Description	Setting range	Initial setting	T1 time-out time	30 to 90 s	36
Display	Description																														
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T0 time-out time	30 to 90 s	56																													
Description	Setting range	Initial setting																													
T1 time-out time	30 to 90 s	36																													

Item No.	Description																						
U641	<p>Setting:[T2 Time Out] The T2 time-out time decides the following. From CFR signal output to image data reception From image data reception to the next signal reception In ECM, from RNR signal detection to the next signal reception</p> <ol style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 459 1401 589"> <thead> <tr> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>T2 time-out time</td> <td>1 to 255</td> <td>69</td> <td>100 ms</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 2. Press the start key. The value is set. <p>Setting:[Ta Time Out] In the fax/telephone auto select mode, sets the time to continue ringing an operator through the connected telephone after receiving a call as a fax machine (see figure 1-3-28). A fax signal is received within the Ta set time, or the fax mode is selected automatically when the time elapses. In fax/telephone auto select mode, change the setting when fax reception is unsuccessful or a telephone fails to receive a call.</p> <ol style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 918 1401 1014"> <thead> <tr> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> </tr> </thead> <tbody> <tr> <td>Ta time-out time</td> <td>1 to 255</td> <td>30</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 2. Press the start key. The value is set. <div data-bbox="510 1075 1212 1456" data-label="Diagram"> </div> <p style="text-align: center;">Figure 1-3-28 Ta/Tb1/Tb2 time-out time</p> <p>Setting:[Tb1 Time Out] In the fax/telephone auto select mode, sets the time to start sending the ring back tone after receiving a call as a fax machine (see figure 1-3-28). In fax/telephone auto select mode, change the setting when fax reception is unsuccessful or a telephone fails to receive a call.</p> <ol style="list-style-type: none"> 1. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 1742 1401 1872"> <thead> <tr> <th>Description</th> <th>Setting range</th> <th>Initial setting</th> <th>Change in value per step</th> </tr> </thead> <tbody> <tr> <td>Tb1 time-out time</td> <td>1 to 255</td> <td>20</td> <td>100 ms</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 2. Press the start key. The value is set. 	Description	Setting range	Initial setting	Change in value per step	T2 time-out time	1 to 255	69	100 ms	Description	Setting range	Initial setting	Ta time-out time	1 to 255	30	Description	Setting range	Initial setting	Change in value per step	Tb1 time-out time	1 to 255	20	100 ms
Description	Setting range	Initial setting	Change in value per step																				
T2 time-out time	1 to 255	69	100 ms																				
Description	Setting range	Initial setting																					
Ta time-out time	1 to 255	30																					
Description	Setting range	Initial setting	Change in value per step																				
Tb1 time-out time	1 to 255	20	100 ms																				

Item No.	Description																				
U641	<p data-bbox="287 241 582 275">Setting:[Tb2 Time Out]</p> <p data-bbox="287 280 1431 409">In the fax/telephone auto select mode, sets the time to start ringing an operator through the connected telephone after receiving a call as a fax machine (see figure 1-3-28). In the fax/telephone auto select mode, change the setting when fax reception is unsuccessful or a telephone fails to receive a call.</p> <p data-bbox="303 414 981 448">1. Change the setting using the +/- keys or numeric keys.</p> <table border="1" data-bbox="335 459 1401 589"> <thead> <tr> <th data-bbox="343 465 805 537">Description</th> <th data-bbox="805 465 989 537">Setting range</th> <th data-bbox="989 465 1173 537">Initial setting</th> <th data-bbox="1173 465 1393 537">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 542 805 582">Tb2 time-out time</td> <td data-bbox="805 542 989 582">1 to 255</td> <td data-bbox="989 542 1173 582">80</td> <td data-bbox="1173 542 1393 582">100 ms</td> </tr> </tbody> </table> <p data-bbox="303 600 766 633">2. Press the start key. The value is set.</p> <p data-bbox="287 667 566 701">Setting:[Tc Time Out]</p> <p data-bbox="287 705 1431 801">In the TAD mode, set the time to check if there are any triggers for shifting to fax reception after a connected telephone receives a call. Only the telephone function is available if shifting is not made within the set Tc time.</p> <p data-bbox="287 806 1412 869">In the TAD mode, change the setting when fax reception is unsuccessful or a telephone fails to receive a call.</p> <p data-bbox="303 873 981 907">1. Change the setting using the +/- keys or numeric keys.</p> <table border="1" data-bbox="335 918 1401 1014"> <thead> <tr> <th data-bbox="343 925 973 963">Description</th> <th data-bbox="973 925 1189 963">Setting range</th> <th data-bbox="1189 925 1393 963">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 967 973 1008">Tc time-out time</td> <td data-bbox="973 967 1189 1008">1 to 255</td> <td data-bbox="1189 967 1393 1008">60</td> </tr> </tbody> </table> <p data-bbox="303 1025 766 1059">2. Press the start key. The value is set.</p> <p data-bbox="287 1093 566 1126">Setting:[Td Time Out]</p> <p data-bbox="287 1131 1431 1261">Sets the length of the time required to determine silent status (fax), one of the triggers for Tc time check. In the TAD mode, change the setting when fax reception is unsuccessful or a telephone fails to receive a call. Be sure not to set it too short; otherwise, the mode may be shifted to fax while the unit is being used as a telephone.</p> <p data-bbox="303 1265 981 1299">1. Change the setting using the +/- keys or numeric keys.</p> <table border="1" data-bbox="335 1310 1401 1406"> <thead> <tr> <th data-bbox="343 1317 869 1355">Description</th> <th data-bbox="869 1317 1093 1355">Setting range</th> <th data-bbox="1093 1317 1393 1355">Initial setting</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1359 869 1400">Td time-out time</td> <td data-bbox="869 1359 1093 1400">1 to 255</td> <td data-bbox="1093 1359 1393 1400">9 (120 V)/6 (220-240 V)</td> </tr> </tbody> </table> <p data-bbox="303 1417 766 1451">2. Press the start key. The value is set.</p> <p data-bbox="287 1485 438 1518">Completion</p> <p data-bbox="287 1523 1252 1556">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Description	Setting range	Initial setting	Change in value per step	Tb2 time-out time	1 to 255	80	100 ms	Description	Setting range	Initial setting	Tc time-out time	1 to 255	60	Description	Setting range	Initial setting	Td time-out time	1 to 255	9 (120 V)/6 (220-240 V)
Description	Setting range	Initial setting	Change in value per step																		
Tb2 time-out time	1 to 255	80	100 ms																		
Description	Setting range	Initial setting																			
Tc time-out time	1 to 255	60																			
Description	Setting range	Initial setting																			
Td time-out time	1 to 255	9 (120 V)/6 (220-240 V)																			

Item No.	Description								
U650	<p data-bbox="288 241 507 275">Setting modem 1</p> <p data-bbox="288 309 440 342">Description</p> <p data-bbox="288 344 1015 378">Sets the G3 cable equalizer. Sets the modem detection level.</p> <p data-bbox="288 380 400 414">Purpose</p> <p data-bbox="288 416 1417 481">Perform the following adjustment to make the equalizer compatible with the line characteristics. To improve the transmission performance when a low quality line is used.</p> <p data-bbox="288 515 387 548">Method</p> <ol data-bbox="304 551 632 616" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 629 1399 824"> <thead> <tr> <th data-bbox="336 629 639 674">Display</th> <th data-bbox="639 629 1399 674">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 674 639 719">Reg G3 TX Eqr</td> <td data-bbox="639 674 1399 719">Sets the G3 transmission cable equalizer.</td> </tr> <tr> <td data-bbox="336 719 639 763">Reg G3 RX Eqr</td> <td data-bbox="639 719 1399 763">Sets the G3 reception cable equalizer.</td> </tr> <tr> <td data-bbox="336 763 639 808">RX Mdm Level</td> <td data-bbox="639 763 1399 808">Sets the modem detection level.</td> </tr> </tbody> </table> <p data-bbox="288 869 596 902">Setting:[Reg G3 TX Eqr]</p> <ol data-bbox="304 904 783 1003" style="list-style-type: none"> 1. Select [0dB], [4dB], [8dB] or [12dB]. * : Initial setting: 0dB 2. Press the start key. The setting is set. <p data-bbox="288 1039 601 1072">Setting:[Reg G3 RX Eqr]</p> <ol data-bbox="304 1075 783 1173" style="list-style-type: none"> 1. Select [0dB], [4dB], [8dB] or [12dB]. * : Initial setting: 0dB 2. Press the start key. The setting is set. <p data-bbox="288 1209 592 1243">Setting:[RX Mdm Level]</p> <ol data-bbox="304 1245 1299 1344" style="list-style-type: none"> 1. Select [-33dBm], [-38dBm], [-43dBm] or [-48dBm] using the cursor up/down keys. * : Initial setting: -43dBm 2. Press the start key. The setting is set. <p data-bbox="288 1379 440 1413">Completion</p> <p data-bbox="288 1415 1254 1449">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Reg G3 TX Eqr	Sets the G3 transmission cable equalizer.	Reg G3 RX Eqr	Sets the G3 reception cable equalizer.	RX Mdm Level	Sets the modem detection level.
Display	Description								
Reg G3 TX Eqr	Sets the G3 transmission cable equalizer.								
Reg G3 RX Eqr	Sets the G3 reception cable equalizer.								
RX Mdm Level	Sets the modem detection level.								

Item No.	Description												
U651	<p data-bbox="288 241 507 271">Setting modem 2</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 638 374">Sets the modem output level.</p> <p data-bbox="288 378 997 407">Sets the DTMF output level of a push-button dial telephone.</p> <p data-bbox="288 412 400 441">Purpose</p> <p data-bbox="288 445 1246 474">Used if problems occur when sending a signal with a push-button dial telephone.</p> <p data-bbox="288 515 384 544">Setting</p> <ol data-bbox="304 548 983 651" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. 3. Change the setting using the +/- keys or numeric keys. <table border="1" data-bbox="336 665 1386 927"> <thead> <tr> <th data-bbox="336 665 592 710">Display</th> <th data-bbox="592 665 1190 710">Description</th> <th data-bbox="1190 665 1386 710">Setting range</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 710 592 754">Sgl LV Modem</td> <td data-bbox="592 710 1190 754">Modem output level</td> <td data-bbox="1190 710 1386 754">-15 to 0</td> </tr> <tr> <td data-bbox="336 754 592 844">DTMF LEV(CENT)</td> <td data-bbox="592 754 1190 844">DTMF output level (main value)</td> <td data-bbox="1190 754 1386 844">-15 to 0</td> </tr> <tr> <td data-bbox="336 844 592 927">DTMF LEV(DIFF)</td> <td data-bbox="592 844 1190 927">DTMF output level (level difference)</td> <td data-bbox="1190 844 1386 927">0 to 5.5</td> </tr> </tbody> </table> <ol data-bbox="304 972 782 1001" style="list-style-type: none"> 4. Press the start key. The setting is set. <p data-bbox="288 1041 440 1070">Completion</p> <p data-bbox="288 1075 1254 1104">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Sgl LV Modem	Modem output level	-15 to 0	DTMF LEV(CENT)	DTMF output level (main value)	-15 to 0	DTMF LEV(DIFF)	DTMF output level (level difference)	0 to 5.5
Display	Description	Setting range											
Sgl LV Modem	Modem output level	-15 to 0											
DTMF LEV(CENT)	DTMF output level (main value)	-15 to 0											
DTMF LEV(DIFF)	DTMF output level (level difference)	0 to 5.5											

Item No.	Description																								
U660	<p data-bbox="287 241 497 275">Setting the NCU</p> <p data-bbox="287 309 440 342">Description Makes setting regarding the network control unit (NCU).</p> <p data-bbox="287 376 400 409">Purpose To be executed as required.</p> <p data-bbox="287 488 387 521">Method</p> <ol data-bbox="303 521 635 589" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be set. <table border="1" data-bbox="336 595 1401 887"> <thead> <tr> <th data-bbox="336 595 639 640">Display</th> <th data-bbox="639 595 1401 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 639 685">Exchange</td> <td data-bbox="639 640 1401 685">Sets the connection to PBX/PSTN.</td> </tr> <tr> <td data-bbox="336 685 639 730">Dial Tone</td> <td data-bbox="639 685 1401 730">Sets PSTN dial tone detection.</td> </tr> <tr> <td data-bbox="336 730 639 775">Busy Tone</td> <td data-bbox="639 730 1401 775">Sets busy tone detection.</td> </tr> <tr> <td data-bbox="336 775 639 819">PBX Setting</td> <td data-bbox="639 775 1401 819">Setting for a PBX.</td> </tr> <tr> <td data-bbox="336 819 639 887">DC Loop</td> <td data-bbox="639 819 1401 887">Sets the loop current detection before dialing.</td> </tr> </tbody> </table> <p data-bbox="287 931 536 965">Setting:[Exchange]</p> <p data-bbox="287 965 1331 999">Selects if a fax is to be connected to either a PBX or public switched telephone network.</p> <ol data-bbox="303 999 549 1032" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1039 1401 1189"> <thead> <tr> <th data-bbox="336 1039 639 1084">Display</th> <th data-bbox="639 1039 1401 1084">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1084 639 1128">PSTN</td> <td data-bbox="639 1084 1401 1128">Connected to the public switched telephone network.</td> </tr> <tr> <td data-bbox="336 1128 639 1189">PBX</td> <td data-bbox="639 1128 1401 1189">Connected to a PBX.</td> </tr> </tbody> </table> <p data-bbox="336 1196 612 1229">* : Initial setting: PSTN</p> <ol data-bbox="303 1229 783 1263" style="list-style-type: none"> 2. Press the start key. The setting is set. <p data-bbox="287 1301 528 1335">Setting:[Dial Tone]</p> <p data-bbox="287 1335 1426 1402">Selects if the dial tone is detected to check the telephone is off the hook when a fax is connected to a public switched telephone network.</p> <ol data-bbox="303 1402 549 1435" style="list-style-type: none"> 1. Select the setting. <table border="1" data-bbox="336 1442 1401 1592"> <thead> <tr> <th data-bbox="336 1442 639 1487">Display</th> <th data-bbox="639 1442 1401 1487">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1487 639 1532">On</td> <td data-bbox="639 1487 1401 1532">Detects the dial tone.</td> </tr> <tr> <td data-bbox="336 1532 639 1592">Off</td> <td data-bbox="639 1532 1401 1592">Does not detect the dial tone.</td> </tr> </tbody> </table> <p data-bbox="336 1599 576 1632">* : Initial setting: On</p> <ol data-bbox="303 1632 783 1666" style="list-style-type: none"> 2. Press the start key. The setting is set. 	Display	Description	Exchange	Sets the connection to PBX/PSTN.	Dial Tone	Sets PSTN dial tone detection.	Busy Tone	Sets busy tone detection.	PBX Setting	Setting for a PBX.	DC Loop	Sets the loop current detection before dialing.	Display	Description	PSTN	Connected to the public switched telephone network.	PBX	Connected to a PBX.	Display	Description	On	Detects the dial tone.	Off	Does not detect the dial tone.
Display	Description																								
Exchange	Sets the connection to PBX/PSTN.																								
Dial Tone	Sets PSTN dial tone detection.																								
Busy Tone	Sets busy tone detection.																								
PBX Setting	Setting for a PBX.																								
DC Loop	Sets the loop current detection before dialing.																								
Display	Description																								
PSTN	Connected to the public switched telephone network.																								
PBX	Connected to a PBX.																								
Display	Description																								
On	Detects the dial tone.																								
Off	Does not detect the dial tone.																								

Item No.	Description																		
U660	<p>Setting:[Busy Tone] When a fax signal is sent, sets whether the line is disconnected immediately after a busy tone is detected, or the busy tone is not detected and the line remains connected until T0 time-out time. Fax transmission may fail due to incorrect busy tone detection. When set to 2, this problem may be prevented. However, the line is not disconnected within the T0 time-out time even if the destination line is busy.</p> <p>1. Select the setting.</p> <table border="1" data-bbox="336 495 1401 636"> <thead> <tr> <th data-bbox="336 495 639 539">Display</th> <th data-bbox="639 495 1401 539">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 539 639 584">On</td> <td data-bbox="639 539 1401 584">Detects busy tone.</td> </tr> <tr> <td data-bbox="336 584 639 636">Off</td> <td data-bbox="639 584 1401 636">Does not detect busy tone.</td> </tr> </tbody> </table> <p>* : Initial setting: On</p> <p>2. Press the start key. The setting is set.</p> <p>Setting:[PBX Setting] Selects the mode to connect an outside call when connected to a PBX. According to the type of the PBX connected, select the mode to connect an outside call.</p> <p>1. Select the setting.</p> <table border="1" data-bbox="336 898 1401 1039"> <thead> <tr> <th data-bbox="336 898 639 943">Display</th> <th data-bbox="639 898 1401 943">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 943 639 987">Flash</td> <td data-bbox="639 943 1401 987">Flashing mode</td> </tr> <tr> <td data-bbox="336 987 639 1039">Loop</td> <td data-bbox="639 987 1401 1039">Code number mode</td> </tr> </tbody> </table> <p>* : Initial setting: Loop</p> <p>2. Press the start key. The setting is set.</p> <p>Setting:[DC Loop] Sets if the loop current detection is performed before dialing.</p> <p>1. Select the setting.</p> <table border="1" data-bbox="336 1267 1401 1408"> <thead> <tr> <th data-bbox="336 1267 639 1312">Display</th> <th data-bbox="639 1267 1401 1312">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1312 639 1357">On</td> <td data-bbox="639 1312 1401 1357">Performs loop current detection before dialing.</td> </tr> <tr> <td data-bbox="336 1357 639 1408">Off</td> <td data-bbox="639 1357 1401 1408">Does not perform loop current detection before dialing.</td> </tr> </tbody> </table> <p>* : Initial setting: On</p> <p>2. Press the start key. The setting is set.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	On	Detects busy tone.	Off	Does not detect busy tone.	Display	Description	Flash	Flashing mode	Loop	Code number mode	Display	Description	On	Performs loop current detection before dialing.	Off	Does not perform loop current detection before dialing.
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On	Performs loop current detection before dialing.																		
Off	Does not perform loop current detection before dialing.																		

Item No.	Description																						
U670	<p data-bbox="287 241 491 275">Outputting lists</p> <p data-bbox="287 309 440 342">Description Outputs a list of data regarding fax transmissions. Printing a list is disabled either when a job is remaining in the buffer or when [Pause All Print Jobs] is pressed to halt printing.</p> <p data-bbox="287 450 400 483">Purpose To check conditions of use, settings and transmission procedures of the fax.</p> <p data-bbox="287 555 387 589">Method</p> <ol data-bbox="308 591 879 689" style="list-style-type: none"> 1. Press the start key. 2. Select the item to be output. 3. Press the start key. The selected list is output. <table border="1" data-bbox="336 701 1399 1368"> <thead> <tr> <th data-bbox="336 701 639 745">Display</th> <th data-bbox="639 701 1399 745">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 745 639 835">Setting List</td> <td data-bbox="639 745 1399 835">Outputs a list of software switches, self telephone number, confidential boxes, ROM versions and other information.</td> </tr> <tr> <td data-bbox="336 835 639 913">Action List</td> <td data-bbox="639 835 1399 913">Outputs a list of error history, transmission line details and other information.</td> </tr> <tr> <td data-bbox="336 913 639 992">Self Sts Report</td> <td data-bbox="639 913 1399 992">Outputs a list of settings in maintenance mode (own-status report) regarding fax transmission only.</td> </tr> <tr> <td data-bbox="336 992 639 1037">Protocol List</td> <td data-bbox="639 992 1399 1037">Outputs a list of transmission procedures.</td> </tr> <tr> <td data-bbox="336 1037 639 1081">Error List</td> <td data-bbox="639 1037 1399 1081">Outputs a list of error.</td> </tr> <tr> <td data-bbox="336 1081 639 1171">Backup Report</td> <td data-bbox="639 1081 1399 1171">Outputs a report of FAX/i-FAX communication history information and FAX reservation document information.</td> </tr> <tr> <td data-bbox="336 1171 639 1216">Addr Book(No.)</td> <td data-bbox="639 1171 1399 1216">Outputs address book in order IDs were added</td> </tr> <tr> <td data-bbox="336 1216 639 1261">Addr Book(Name)</td> <td data-bbox="639 1216 1399 1261">Outputs address book in order of names</td> </tr> <tr> <td data-bbox="336 1261 639 1305">One-touch List</td> <td data-bbox="639 1261 1399 1305">Outputs a list of one-touch.</td> </tr> <tr> <td data-bbox="336 1305 639 1368">Group List</td> <td data-bbox="639 1305 1399 1368">Outputs a list of group.</td> </tr> </tbody> </table> <p data-bbox="287 1424 440 1458">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting List	Outputs a list of software switches, self telephone number, confidential boxes, ROM versions and other information.	Action List	Outputs a list of error history, transmission line details and other information.	Self Sts Report	Outputs a list of settings in maintenance mode (own-status report) regarding fax transmission only.	Protocol List	Outputs a list of transmission procedures.	Error List	Outputs a list of error.	Backup Report	Outputs a report of FAX/i-FAX communication history information and FAX reservation document information.	Addr Book(No.)	Outputs address book in order IDs were added	Addr Book(Name)	Outputs address book in order of names	One-touch List	Outputs a list of one-touch.	Group List	Outputs a list of group.
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One-touch List	Outputs a list of one-touch.																						
Group List	Outputs a list of group.																						

Item No.	Description								
U671	<p data-bbox="290 241 590 275">Clear FAX back up data</p> <p data-bbox="290 315 440 344">Description</p> <p data-bbox="290 351 1406 456">The communication history information of fax / Internet fax and the fax transmitting reservation information which are backed up on the FAX control circuit board are cleared. Moreover, memory DIMM is initialized.</p> <p data-bbox="290 501 400 530">Purpose</p> <p data-bbox="290 537 1137 566">It carries out for the prevention from an information leak of backup data.</p> <p data-bbox="290 611 387 640">Method</p> <ol data-bbox="308 651 564 712" style="list-style-type: none"> <li data-bbox="308 651 564 680">1. Press the start key. <li data-bbox="308 687 520 716">2. Select the item. <table border="1" data-bbox="355 723 1406 898"> <thead> <tr> <th data-bbox="355 723 662 768">Display</th> <th data-bbox="662 723 1406 768">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="355 775 662 808">Reservation Clear</td> <td data-bbox="662 775 1406 808">Clears the communication reservation information.</td> </tr> <tr> <td data-bbox="355 815 662 848">Recovery FAX DIMM</td> <td data-bbox="662 815 1406 848">Another DIMM is made usable.</td> </tr> <tr> <td data-bbox="355 855 662 889">FAX DIMM Clear</td> <td data-bbox="662 855 1406 889">All the data in DIMM is cleared.</td> </tr> </tbody> </table> <ol data-bbox="308 931 1406 1028" style="list-style-type: none"> <li data-bbox="308 931 847 960">3. Press the start key. Backup data is cleared. <li data-bbox="308 967 1406 1028">4. When "Recovery FAX DIMM" or "FAX DIMM Clear" is selected, turn the main power switch off and on. Allow more than 5 seconds between Off and On. <p data-bbox="290 1072 440 1102">Completion</p> <p data-bbox="290 1108 1254 1137">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Reservation Clear	Clears the communication reservation information.	Recovery FAX DIMM	Another DIMM is made usable.	FAX DIMM Clear	All the data in DIMM is cleared.
Display	Description								
Reservation Clear	Clears the communication reservation information.								
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FAX DIMM Clear	All the data in DIMM is cleared.								

Item No.	Description																		
U695	<p data-bbox="287 241 598 275">FAX function customize</p> <p data-bbox="287 309 438 342">Description Sets fax batch transmission ON/OFF. Also changes the print size priority at the time of small size reception.</p> <p data-bbox="287 409 399 443">Purpose To be executed as required.</p> <p data-bbox="287 521 383 555">Setting 1. Select the item to be set.</p> <table border="1" data-bbox="335 600 1401 741"> <thead> <tr> <th data-bbox="343 600 641 645">Display</th> <th data-bbox="641 600 1401 645">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 645 641 689">FAX Bulk TX</td> <td data-bbox="641 645 1401 689">fax batch transmission On/Off</td> </tr> <tr> <td data-bbox="343 689 641 741">A5 Pt Priority Chg</td> <td data-bbox="641 689 1401 741">Change of print size priority at the time of small size reception</td> </tr> </tbody> </table> <p data-bbox="287 786 574 819">Setting: [FAX Bulk TX] 1. Select the item to be set.</p> <table border="1" data-bbox="335 864 1401 1005"> <thead> <tr> <th data-bbox="343 864 641 909">Display</th> <th data-bbox="641 864 1401 909">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 909 641 954">On</td> <td data-bbox="641 909 1401 954">Fax batch transmission is enabled.</td> </tr> <tr> <td data-bbox="343 954 641 1005">Off</td> <td data-bbox="641 954 1401 1005">Fax batch transmission is disabled.</td> </tr> </tbody> </table> <p data-bbox="335 1016 574 1050">* : Initial setting: On</p> <p data-bbox="303 1055 782 1088">2. Press the start key. The setting is set.</p> <p data-bbox="287 1122 646 1155">Setting: [A5 Pt Priority Chg] 1. Select the item to be set.</p> <table border="1" data-bbox="335 1200 1401 1341"> <thead> <tr> <th data-bbox="343 1200 641 1245">Display</th> <th data-bbox="641 1200 1401 1245">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 1245 641 1290">On</td> <td data-bbox="641 1245 1401 1290">At the time of A5 size reception: A5→B5→A4→B4→A3</td> </tr> <tr> <td data-bbox="343 1290 641 1341">Off</td> <td data-bbox="641 1290 1401 1341">At the time of A5 size reception: A5→A4→B5→A3→B4</td> </tr> </tbody> </table> <p data-bbox="335 1352 574 1386">* : Initial setting: Off</p> <p data-bbox="303 1391 782 1424">2. Press the start key. The setting is set.</p> <p data-bbox="287 1458 438 1491">Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	FAX Bulk TX	fax batch transmission On/Off	A5 Pt Priority Chg	Change of print size priority at the time of small size reception	Display	Description	On	Fax batch transmission is enabled.	Off	Fax batch transmission is disabled.	Display	Description	On	At the time of A5 size reception: A5→B5→A4→B4→A3	Off	At the time of A5 size reception: A5→A4→B5→A3→B4
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Item No.	Description								
U698	<p data-bbox="290 241 912 273">Setting the port addressed in maintenance mode</p> <p data-bbox="290 311 440 342">Description</p> <p data-bbox="290 344 1002 376">Configures the port that is addressed in maintenance mode.</p> <p data-bbox="290 380 400 412">Purpose</p> <p data-bbox="290 414 1370 479">To configure the port that is addressed in maintenance mode when the optional dual FAX is installed.</p> <p data-bbox="290 483 1410 548">It is not required to assign the same settings to both ports. It should be used to assign different settings to each port.</p> <p data-bbox="290 589 405 620">Remarks</p> <p data-bbox="290 622 1294 654">This maintenance item is shown only when the optional dual FAX has been installed.</p> <p data-bbox="290 694 384 725">Setting</p> <ol data-bbox="308 728 1129 824" style="list-style-type: none"> 1. Press the start key. 2. Press [PORT SELECT]. The current setting is displayed in reverse. 3. Select the item to be set. <table border="1" data-bbox="347 835 1412 1003"> <thead> <tr> <th data-bbox="352 842 651 880">Display</th> <th data-bbox="651 842 1407 880">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 880 651 918">ALL</td> <td data-bbox="651 880 1407 918">All ports</td> </tr> <tr> <td data-bbox="352 918 651 956">PORT 1</td> <td data-bbox="651 918 1407 956">Port 1 (Fax control PWB)</td> </tr> <tr> <td data-bbox="352 956 651 994">PORT 2</td> <td data-bbox="651 956 1407 994">Port 2 (Optional dual FAX)</td> </tr> </tbody> </table> <p data-bbox="336 1014 549 1046">Initial setting: ALL</p> <ol data-bbox="308 1048 782 1079" style="list-style-type: none"> 4. Press the start key. The setting is set. <p data-bbox="290 1120 440 1151">Completion</p> <p data-bbox="290 1153 1256 1184">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p> <p data-bbox="290 1225 446 1256">Supplement</p> <p data-bbox="290 1258 1410 1323">The setting must be made after re-entering maintenance mode because it will be cleared when maintenance mode is canceled and power is switched off.</p>	Display	Description	ALL	All ports	PORT 1	Port 1 (Fax control PWB)	PORT 2	Port 2 (Optional dual FAX)
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Item No.	Description																																														
U699	<p data-bbox="290 241 667 271">Setting the software switches</p> <p data-bbox="290 311 440 340">Description</p> <p data-bbox="290 344 1046 374">Sets the software switches on the FAX control PWB individually.</p> <p data-bbox="290 380 400 409">Purpose</p> <p data-bbox="290 414 1366 515">To change the setting when a problem such as split output of received originals occurs. Since the communication performance is largely affected, normally this setting need not be changed.</p> <p data-bbox="290 555 387 584">Method</p> <ol data-bbox="306 589 1398 790" style="list-style-type: none"> 1. Press the start key. 2. Press [SW No.]. 3. Enter the desired software switch number (3 digits) using the +/- keys or the numeric keys and press the start key. 4. Use numeric keys 0 to 7 to switch each bit between 0 and 1. 5. Press the start key to set the value. <p data-bbox="290 831 440 860">Completion</p> <p data-bbox="290 864 1254 893">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p> <p data-bbox="290 934 1102 963">List of Software Switches of Which the Setting Can Be Changed</p> <p data-bbox="290 1003 762 1032"><Communication control procedure></p> <table border="1" data-bbox="336 1046 1399 2004"> <thead> <tr> <th data-bbox="336 1046 427 1090">No.</th> <th data-bbox="427 1046 595 1090">Bit</th> <th data-bbox="595 1046 1399 1090">Item</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1090 427 1189" rowspan="2">36</td> <td data-bbox="427 1090 595 1144">7654</td> <td data-bbox="595 1090 1399 1144">Coding format in transmission</td> </tr> <tr> <td data-bbox="427 1144 595 1189">3210</td> <td data-bbox="595 1144 1399 1189">Coding format in reception</td> </tr> <tr> <td data-bbox="336 1189 427 1478" rowspan="6">37</td> <td data-bbox="427 1189 595 1243">5</td> <td data-bbox="595 1189 1399 1243">33600 bps/V34</td> </tr> <tr> <td data-bbox="427 1243 595 1296">4</td> <td data-bbox="595 1243 1399 1296">31200 bps/V34</td> </tr> <tr> <td data-bbox="427 1296 595 1350">3</td> <td data-bbox="595 1296 1399 1350">28800 bps/V34</td> </tr> <tr> <td data-bbox="427 1350 595 1404">2</td> <td data-bbox="595 1350 1399 1404">26400 bps/V34</td> </tr> <tr> <td data-bbox="427 1404 595 1458">1</td> <td data-bbox="595 1404 1399 1458">24000 bps/V34</td> </tr> <tr> <td data-bbox="427 1458 595 1478">0</td> <td data-bbox="595 1458 1399 1478">21600 bps/V34</td> </tr> <tr> <td data-bbox="336 1478 427 1861" rowspan="8">38</td> <td data-bbox="427 1478 595 1532">7</td> <td data-bbox="595 1478 1399 1532">19200 bps/V34</td> </tr> <tr> <td data-bbox="427 1532 595 1585">6</td> <td data-bbox="595 1532 1399 1585">16800 bps/V34</td> </tr> <tr> <td data-bbox="427 1585 595 1639">5</td> <td data-bbox="595 1585 1399 1639">14400 bps/V34</td> </tr> <tr> <td data-bbox="427 1639 595 1693">4</td> <td data-bbox="595 1639 1399 1693">12000 bps/V34</td> </tr> <tr> <td data-bbox="427 1693 595 1747">3</td> <td data-bbox="595 1693 1399 1747">9600 bps/V34</td> </tr> <tr> <td data-bbox="427 1747 595 1800">2</td> <td data-bbox="595 1747 1399 1800">7200 bps/V34</td> </tr> <tr> <td data-bbox="427 1800 595 1854">1</td> <td data-bbox="595 1800 1399 1854">4800 bps/V34</td> </tr> <tr> <td data-bbox="427 1854 595 1861">0</td> <td data-bbox="595 1854 1399 1861">2400 bps/V34</td> </tr> <tr> <td data-bbox="336 1861 427 1915">41</td> <td data-bbox="427 1861 595 1915">3</td> <td data-bbox="595 1861 1399 1915">FSK detection in V.8</td> </tr> <tr> <td data-bbox="336 1915 427 2004" rowspan="2">42</td> <td data-bbox="427 1915 595 1968">4</td> <td data-bbox="595 1915 1399 1968">4800 bps when low-speed setting is active</td> </tr> <tr> <td data-bbox="427 1968 595 2004">2</td> <td data-bbox="595 1968 1399 2004">FIF length in transmission of more than 4 times of DIS/DTC signal</td> </tr> </tbody> </table>	No.	Bit	Item	36	7654	Coding format in transmission	3210	Coding format in reception	37	5	33600 bps/V34	4	31200 bps/V34	3	28800 bps/V34	2	26400 bps/V34	1	24000 bps/V34	0	21600 bps/V34	38	7	19200 bps/V34	6	16800 bps/V34	5	14400 bps/V34	4	12000 bps/V34	3	9600 bps/V34	2	7200 bps/V34	1	4800 bps/V34	0	2400 bps/V34	41	3	FSK detection in V.8	42	4	4800 bps when low-speed setting is active	2	FIF length in transmission of more than 4 times of DIS/DTC signal
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Item No.	Description		
U699	<Communication time setting>		
	No.	Bit	Item
	53	76543210	T3 timeout setting
	54	76543210	T4 timeout setting (automatic equipment)
	55	76543210	T5 timeout setting
	60	76543210	Time before transmission of CNG (1100 Hz) signal
	63	76543210	T0 timeout setting (manual equipment)
	64	7	Phase C timeout in ECM reception
	66	76543210	Timeout 1 in countermeasures against echo
	68	76543210	Timeout for FSK detection start in V.8
	<Modem setting>		
	No.	Bit	Item
	89	76543	RX gain adjust
	<NCU setting>		
	No.	Bit	Item
	121	7654	Dial tone/busy tone detection pattern
	122	7654	Busy tone detection pattern
		1	Busy tone detection in automatic FAX/TEL switching
	125	76543210	Access code registration for connection to PSTN
	126	7654	FAX/TEL automatic switching ring back tone ON/OFF cycle
	<Calling time setting>		
	No.	Bit	Item
	133	76543210	DTMF signal transmission time
	134	76543210	DTMF signal pause time
	141	76543210	Ringer detection cycle (minimum)
	142	76543210	Ringer detection cycle (maximum)
	143	76543210	Ringer ON time detection
	144	76543210	Ringer OFF time detection
145	76543210	Ringer OFF non-detection time	
147	76543210	Dial tone detection time (continuous tone)	
148	76543210	Allowable dial tone interruption time	
149	76543210	Time for transmitting selection signal after closing the DC circuit	
151	76543210	Ringer frequency detection invalid time	

Item No.	Description														
U901	<p data-bbox="287 241 884 275">Checking copy counts by paper feed locations</p> <p data-bbox="287 311 440 340">Description</p> <p data-bbox="287 344 943 376">Displays or clears copy counts by paper feed locations.</p> <p data-bbox="287 380 400 409">Purpose</p> <p data-bbox="287 414 1417 479">To check the time to replace consumable parts. Also to clear the counts after replacing the consumable parts.</p> <p data-bbox="287 517 387 546">Method</p> <p data-bbox="304 553 1161 584">1. Press the start key. The counts by paper feed locations are displayed.</p> <table border="1" data-bbox="336 598 1399 931"> <thead> <tr> <th data-bbox="336 598 641 642">Display</th> <th data-bbox="641 598 1399 642">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 642 641 687">MPT</td> <td data-bbox="641 642 1399 687">MP tray</td> </tr> <tr> <td data-bbox="336 687 641 732">Cassette1</td> <td data-bbox="641 687 1399 732">Cassette 1</td> </tr> <tr> <td data-bbox="336 732 641 777">Cassette2</td> <td data-bbox="641 732 1399 777">Cassette 2</td> </tr> <tr> <td data-bbox="336 777 641 822">Cassette3</td> <td data-bbox="641 777 1399 822">Cassette 3 (optional paper feeder)</td> </tr> <tr> <td data-bbox="336 822 641 866">Cassette4</td> <td data-bbox="641 822 1399 866">Cassette 4 (optional paper feeder)</td> </tr> <tr> <td data-bbox="336 866 641 931">Duplex</td> <td data-bbox="641 866 1399 931">Duplex unit</td> </tr> </tbody> </table> <p data-bbox="336 943 1404 1008">* : When an optional paper feed device is not installed, the corresponding count is not displayed.</p> <p data-bbox="287 1046 400 1075">Clearing</p> <p data-bbox="304 1081 916 1214">1. Select the counts to be cleared. [Cassette3] and [Cassette4] cannot be cleared. 2. Select the counts for all and press [Clear]. 3. Press the start key. The counter value is cleared.</p> <p data-bbox="287 1254 440 1283">Completion</p> <p data-bbox="287 1290 1254 1321">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	MPT	MP tray	Cassette1	Cassette 1	Cassette2	Cassette 2	Cassette3	Cassette 3 (optional paper feeder)	Cassette4	Cassette 4 (optional paper feeder)	Duplex	Duplex unit
Display	Description														
MPT	MP tray														
Cassette1	Cassette 1														
Cassette2	Cassette 2														
Cassette3	Cassette 3 (optional paper feeder)														
Cassette4	Cassette 4 (optional paper feeder)														
Duplex	Duplex unit														

Item No.	Description						
U903	<p data-bbox="290 241 798 275">Checking/clearing the paper jam counts</p> <p data-bbox="290 309 438 342">Description</p> <p data-bbox="290 344 890 378">Displays or clears the jam counts by jam locations.</p> <p data-bbox="290 380 399 414">Purpose</p> <p data-bbox="290 416 1391 450">To check the paper jam status. Also to clear the jam counts after replacing consumable parts.</p> <p data-bbox="290 483 386 517">Method</p> <ol data-bbox="306 519 564 584" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 595 1399 741"> <thead> <tr> <th data-bbox="336 595 641 640">Display</th> <th data-bbox="641 595 1399 640">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 640 641 685">Cnt</td> <td data-bbox="641 640 1399 685">Displays/clears the jam counts</td> </tr> <tr> <td data-bbox="336 685 641 741">Total Cnt</td> <td data-bbox="641 685 1399 741">Displays the total jam counts</td> </tr> </tbody> </table> <p data-bbox="290 786 466 819">Method: [Cnt]</p> <ol data-bbox="306 822 1002 1025" style="list-style-type: none"> 1. Select [Cnt]. The count of jam code by type is displayed. Codes for which the count value is 0 are not displayed. 2. Change the screen using the cursor up/down keys. 3. Select the count value for jam code and press [Clear]. The individual counter cannot be cleared. 4. Press the start key. The counter value is cleared. <p data-bbox="290 1066 534 1099">Method: [Total Cnt]</p> <ol data-bbox="306 1102 1149 1200" style="list-style-type: none"> 1. Select [Total Cnt]. The total number of jam code by type is displayed. 2. Change the screen using the cursor up/down keys. The total number of jam count cannot be cleared. <p data-bbox="290 1238 438 1272">Completion</p> <p data-bbox="290 1274 1254 1308">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Cnt	Displays/clears the jam counts	Total Cnt	Displays the total jam counts
Display	Description						
Cnt	Displays/clears the jam counts						
Total Cnt	Displays the total jam counts						

Item No.	Description						
U904	<p data-bbox="290 241 861 275">Checking/clearing the call for service counts</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 954 378">Displays or clears the service call code counts by types.</p> <p data-bbox="290 380 400 414">Purpose</p> <p data-bbox="290 416 839 450">To check the service call code status by types.</p> <p data-bbox="290 452 1177 486">Also to clear the service call code counts after replacing consumable parts.</p> <p data-bbox="290 519 387 553">Method</p> <ol data-bbox="306 555 564 622" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 633 1401 779"> <thead> <tr> <th data-bbox="336 633 641 678">Display</th> <th data-bbox="641 633 1401 678">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 678 641 723">Cnt</td> <td data-bbox="641 678 1401 723">Displays/clears the call for service counts</td> </tr> <tr> <td data-bbox="336 723 641 779">Total Cnt</td> <td data-bbox="641 723 1401 779">Displays the total call for service counts</td> </tr> </tbody> </table> <p data-bbox="290 824 467 857">Method: [Cnt]</p> <ol data-bbox="306 860 1150 1061" style="list-style-type: none"> 1. Select [Cnt]. The count for service call detection by type is displayed. Codes for which the count value is 0 are not displayed. 2. Change the screen using the cursor up/down keys. 3. Select the count value for service call code and press [Clear]. The individual counter cannot be cleared. 4. Press the start key. The counter value is cleared. <p data-bbox="290 1099 536 1133">Method: [Total Cnt]</p> <ol data-bbox="306 1135 1260 1236" style="list-style-type: none"> 1. Select [Total Cnt]. The total number of service call counts by type is displayed. 2. Change the screen using the cursor up/down keys. The total number of service call count cannot be cleared. <p data-bbox="290 1274 440 1308">Completion</p> <p data-bbox="290 1310 1257 1344">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Cnt	Displays/clears the call for service counts	Total Cnt	Displays the total call for service counts
Display	Description						
Cnt	Displays/clears the call for service counts						
Total Cnt	Displays the total call for service counts						

Item No.	Description																		
U905	<p>Checking counts by optional devices</p> <p>Description Displays the counts of document processor or document finisher.</p> <p>Purpose To check the use of document processor or document finisher.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select the device to be checked. The count of the selected device is displayed. <table border="1" data-bbox="336 598 1401 741"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>DP</td> <td>Counts of document processor</td> </tr> <tr> <td>DF</td> <td>Counts of document finisher</td> </tr> </tbody> </table> <p>DP</p> <table border="1" data-bbox="336 831 1401 974"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>ADP</td> <td>Counts of single-sided originals that has passed through the DP</td> </tr> <tr> <td>RADP</td> <td>Counts of double-sided originals that has passed through the DP</td> </tr> </tbody> </table> <p>DF</p> <table border="1" data-bbox="336 1064 1401 1207"> <thead> <tr> <th>Display</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Sorter</td> <td>Counts of copies that has passed through the sorter</td> </tr> <tr> <td>Staple</td> <td>Frequency the stapler has been activated</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	DP	Counts of document processor	DF	Counts of document finisher	Display	Description	ADP	Counts of single-sided originals that has passed through the DP	RADP	Counts of double-sided originals that has passed through the DP	Display	Description	Sorter	Counts of copies that has passed through the sorter	Staple	Frequency the stapler has been activated
Display	Description																		
DP	Counts of document processor																		
DF	Counts of document finisher																		
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ADP	Counts of single-sided originals that has passed through the DP																		
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Display	Description																		
Sorter	Counts of copies that has passed through the sorter																		
Staple	Frequency the stapler has been activated																		
U906	<p>Resetting partial operation control</p> <p>Description Resets the service call code for partial operation control.</p> <p>Purpose To be reset after partial operation is performed due to problems in the cassettes or other sections, and the related parts are serviced.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Press [Execute]. 3. Press the start key to reset partial operation control. 4. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. 																		

Item No.	Description
U908	<p>Checking the total counter value</p> <p>Description Displays the total counter value.</p> <p>Purpose To check the total counter value.</p> <p>Method 1. Press the start key. The total count value is displayed.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>
U910	<p>Clearing the print coverage data</p> <p>Description Clears the accumulated data for the print coverage per A4 size paper and its period of time (as shown on the service status report).</p> <p>Purpose To clear data as required at times such as during maintenance service.</p> <p>Method 1. Press the start key. 2. Select [Execute]. 3. Press the start key. The print coverage data is cleared.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>

Item No.	Description																																
U911	<p data-bbox="287 241 766 275">Checking copy counts by paper sizes</p> <p data-bbox="287 309 438 342">Description</p> <p data-bbox="287 344 845 378">Displays the paper feed counts by paper sizes.</p> <p data-bbox="287 380 399 414">Purpose</p> <p data-bbox="287 416 925 450">To check the counts after replacing consumable parts.</p> <p data-bbox="287 483 391 517">Method</p> <p data-bbox="303 519 1332 553">1. Press the start key. The screen for the paper feed counts by paper size is displayed.</p> <table border="1" data-bbox="335 560 1396 981"> <thead> <tr> <th data-bbox="343 571 486 638">Display (metric)</th> <th data-bbox="486 571 861 638">Description</th> <th data-bbox="861 571 1013 638">Display (inch)</th> <th data-bbox="1013 571 1388 638">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="343 649 486 683">A3</td> <td data-bbox="486 649 861 683">Paper feed counts for A3</td> <td data-bbox="861 649 1013 683">Ledger</td> <td data-bbox="1013 649 1388 683">Paper feed counts for Ledger</td> </tr> <tr> <td data-bbox="343 694 486 728">B4</td> <td data-bbox="486 694 861 728">Paper feed counts for B4</td> <td data-bbox="861 694 1013 728">Legal</td> <td data-bbox="1013 694 1388 728">Paper feed counts for Legal</td> </tr> <tr> <td data-bbox="343 739 486 772">A4</td> <td data-bbox="486 739 861 772">Paper feed counts for A4</td> <td data-bbox="861 739 1013 772">Letter</td> <td data-bbox="1013 739 1388 772">Paper feed counts for Letter</td> </tr> <tr> <td data-bbox="343 784 486 817">B5</td> <td data-bbox="486 784 861 817">Paper feed counts for B5</td> <td data-bbox="861 784 1013 817">Statement</td> <td data-bbox="1013 784 1388 817">Paper feed counts for State-</td> </tr> <tr> <td data-bbox="343 828 486 862">A5</td> <td data-bbox="486 828 861 862">Paper feed counts for A5</td> <td data-bbox="861 828 1013 862"></td> <td data-bbox="1013 828 1388 862">ment</td> </tr> <tr> <td data-bbox="343 873 486 907">Folio</td> <td data-bbox="486 873 861 907">Paper feed counts for Folio</td> <td data-bbox="861 873 1013 907">ETC</td> <td data-bbox="1013 873 1388 907">Paper feed counts for other</td> </tr> <tr> <td data-bbox="343 918 486 952"></td> <td data-bbox="486 918 861 952"></td> <td data-bbox="861 918 1013 952"></td> <td data-bbox="1013 918 1388 952">size</td> </tr> </tbody> </table> <p data-bbox="287 1025 438 1059">Completion</p> <p data-bbox="287 1061 1252 1095">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display (metric)	Description	Display (inch)	Description	A3	Paper feed counts for A3	Ledger	Paper feed counts for Ledger	B4	Paper feed counts for B4	Legal	Paper feed counts for Legal	A4	Paper feed counts for A4	Letter	Paper feed counts for Letter	B5	Paper feed counts for B5	Statement	Paper feed counts for State-	A5	Paper feed counts for A5		ment	Folio	Paper feed counts for Folio	ETC	Paper feed counts for other				size
Display (metric)	Description	Display (inch)	Description																														
A3	Paper feed counts for A3	Ledger	Paper feed counts for Ledger																														
B4	Paper feed counts for B4	Legal	Paper feed counts for Legal																														
A4	Paper feed counts for A4	Letter	Paper feed counts for Letter																														
B5	Paper feed counts for B5	Statement	Paper feed counts for State-																														
A5	Paper feed counts for A5		ment																														
Folio	Paper feed counts for Folio	ETC	Paper feed counts for other																														
			size																														

Item No.	Description																														
U917	<p data-bbox="290 241 746 275">Setting backup data reading/writing</p> <p data-bbox="290 309 440 342">Description</p> <p data-bbox="290 344 1425 409">Retrieves the backup data to a USB memory from the machine; or writes the data from the USB memory to the machine.</p> <p data-bbox="290 412 400 445">Purpose</p> <p data-bbox="290 448 855 481">Machine information is backed up and restored.</p> <p data-bbox="290 515 387 548">Method</p> <ol data-bbox="304 551 1425 824" style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. Wait for 10 seconds to allow the machine to recognize the USB memory. 4. Enter the maintenance item. 5. Press the start key. 6. Select the item. <table border="1" data-bbox="336 837 1401 1456"> <thead> <tr> <th data-bbox="336 837 550 882">Display</th> <th data-bbox="550 837 928 882">Description</th> <th data-bbox="928 837 1401 882">Depending data</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 882 550 927">Address Book</td> <td data-bbox="550 882 928 927">Address book</td> <td data-bbox="928 882 1401 927">-</td> </tr> <tr> <td data-bbox="336 927 550 972">Job Account</td> <td data-bbox="550 927 928 972">Job accounting</td> <td data-bbox="928 927 1401 972">-</td> </tr> <tr> <td data-bbox="336 972 550 1016">One Touch</td> <td data-bbox="550 972 928 1016">Information on one-touch key</td> <td data-bbox="928 972 1401 1016">Address book</td> </tr> <tr> <td data-bbox="336 1016 550 1061">User</td> <td data-bbox="550 1016 928 1061">User managements</td> <td data-bbox="928 1016 1401 1061">Job accounting</td> </tr> <tr> <td data-bbox="336 1061 550 1106">Program</td> <td data-bbox="550 1061 928 1106">Program information</td> <td data-bbox="928 1061 1401 1106">Job accountings and user managements</td> </tr> <tr> <td data-bbox="336 1106 550 1151">Shortcut</td> <td data-bbox="550 1106 928 1151">Shortcut information</td> <td data-bbox="928 1106 1401 1151">Job accountings, user managements and document box information</td> </tr> <tr> <td data-bbox="336 1151 550 1196">Document Box</td> <td data-bbox="550 1151 928 1196">Document box information</td> <td data-bbox="928 1151 1401 1196">Job accountings and user managements</td> </tr> <tr> <td data-bbox="336 1196 550 1240">Fax Forward</td> <td data-bbox="550 1196 928 1240">FAX transfer information</td> <td data-bbox="928 1196 1401 1240">Job accountings, user managements and document box information</td> </tr> <tr> <td data-bbox="336 1240 550 1285">IC Card</td> <td data-bbox="550 1240 928 1285">IC Card information</td> <td data-bbox="928 1240 1401 1285">-</td> </tr> </tbody> </table> <p data-bbox="336 1469 1355 1534">* : Since data are dependent with each other, data other than those assigned are also retrieved or written in.</p> <ol data-bbox="290 1536 1361 1776" style="list-style-type: none"> 7. Select [Export] or [Import] and press the start key. 8. Press the start key. Starts reading or writing. The progress of selected item is displayed in %. When an error occurs, the operation is canceled and an error code is displayed. 9. When normally completed, [Finish] is displayed. 10. Turn the main power switch off and on after completing writing when selecting [Import]. Allow more than 5 seconds between Off and On. 	Display	Description	Depending data	Address Book	Address book	-	Job Account	Job accounting	-	One Touch	Information on one-touch key	Address book	User	User managements	Job accounting	Program	Program information	Job accountings and user managements	Shortcut	Shortcut information	Job accountings, user managements and document box information	Document Box	Document box information	Job accountings and user managements	Fax Forward	FAX transfer information	Job accountings, user managements and document box information	IC Card	IC Card information	-
Display	Description	Depending data																													
Address Book	Address book	-																													
Job Account	Job accounting	-																													
One Touch	Information on one-touch key	Address book																													
User	User managements	Job accounting																													
Program	Program information	Job accountings and user managements																													
Shortcut	Shortcut information	Job accountings, user managements and document box information																													
Document Box	Document box information	Job accountings and user managements																													
Fax Forward	FAX transfer information	Job accountings, user managements and document box information																													
IC Card	IC Card information	-																													

Item No.	Description			
U917	Error Codes			
	Codes	Description	Codes	Description
	e002	Parameter error	e31e	User managements error
	e003	File write error	e31f	User managements open error
	e004	File initialization error	e320	User managements error
	e005	File error	e321	User managements open error
	e006	Processing error	e322	User managements list error
	e010	Address book clear error (contact)	e323	User managements list error
	e011	Address book open error (contact)	e324	Shortcut open error
	e012	Address book list error (contact)	e325	Shortcut list error
	e013	Address book list error (contact)	e326	Shortcut list error
	e014	Address book clear error (group)	e410	Box file open error
	e015	Address book open error (group)	e411	Box error in writing
	e016	Address book list error (group)	e412	Box error in reading
	e017	Address book list error (group)	e413	Box list error
	e110	Job accounting clear error	e414	Box list error
	e111	Job accounting open error	e415	Box error
	e112	Job accounting open error	e416	Box error
	e113	Job accounting error in writing	e417	Box open error
	e114	Job accounting list error	e418	Box close error
	e115	Job accounting list error	e419	Box creation error
	e210	One-touch open error	e41a	Box creation error
	e211	One-touch list error	e41b	Box deletion error
	e212	One-touch list error	e41c	Box movement error
	e310	User managements backup error	e510	Program error in writing
	e311	User managements clear error	e511	Program error in reading
	e312	User managements open error	e710	Fax memory open error
	e313	User managements open error	e711	Fax memory initialization error
	e314	User managements open error	e712	Fax memory list error
	e315	User managements error in writing	e713	Fax memory error
	e316	User managements list error	e714	Fax memory error
	e317	User managements list error	e715	Fax memory mode error
	e318	User managements list error	e716	Fax memory error
	e319	User managements list error	e717	Fax memory error
	e31a	User managements open error	e718	Fax memory mode error
	e31b	User managements error	e910	File reading error
	e31c	User managements error	e911	File writing error
	e31d	User managements open error	e912	Data mismatch

Item No.	Description			
U917	Error Codes			
	Codes	Description	Codes	Description
	e913	Log file open error	d008	File rename error
	e914	Log file error in writing	d009	File open error
	e915	Directory open error	d00a	File close error
	e916	Directory error in reading	d00b	File reading error
	e917	Synchronization error	d00c	File writing error
	e918	Synchronization error	d00d	File copy error
	d000	Unspecified error	d00e	File compressed error
	d001	HDD unavailable	d00f	File decompressed error
	d002	USB memory is not inserted	d010	Directory open error
	d003	File for writing is not found in the USB	d011	Directory creation error
	d004	File for reading is not found in the HDD	d012	File writing error
	d005	USB error in writing	d013	File reading error
	d006	USB error in reading	d014	File deletion error
	d007	USB unmount error	d015	File copy error to the USB
	Completion			
	Press the stop key. The screen for selecting a maintenance item No. is displayed.			

Item No.	Description																						
U920	<p>Checking the copy counts</p> <p>Description Checks the copy counts.</p> <p>Purpose To check the copy counts.</p> <p>Method 1. Press the start key. The current counts are displayed.</p> <table border="1" data-bbox="336 562 1401 1088"> <thead> <tr> <th data-bbox="336 562 641 607">Display</th> <th data-bbox="641 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 641 651">Color Copy(H)</td> <td data-bbox="641 607 1401 651">Count value of full color copy (coverage: high)</td> </tr> <tr> <td data-bbox="336 651 641 696">Color Copy(M)</td> <td data-bbox="641 651 1401 696">Count value of full color copy (coverage: middle)</td> </tr> <tr> <td data-bbox="336 696 641 741">Color Copy(L)</td> <td data-bbox="641 696 1401 741">Count value of full color copy (coverage: low)</td> </tr> <tr> <td data-bbox="336 741 641 786">Mono Color Copy</td> <td data-bbox="641 741 1401 786">Count value of single color copy</td> </tr> <tr> <td data-bbox="336 786 641 831">B/W Copy</td> <td data-bbox="641 786 1401 831">Count value of black/white copy</td> </tr> <tr> <td data-bbox="336 831 641 875">Color Prn(H)</td> <td data-bbox="641 831 1401 875">Count value of full color print (coverage: high)</td> </tr> <tr> <td data-bbox="336 875 641 920">Color Prn(M)</td> <td data-bbox="641 875 1401 920">Count value of full color print (coverage: middle)</td> </tr> <tr> <td data-bbox="336 920 641 965">Color Prn(L)</td> <td data-bbox="641 920 1401 965">Count value of full color print (coverage: low)</td> </tr> <tr> <td data-bbox="336 965 641 1010">B/W Prn</td> <td data-bbox="641 965 1401 1010">Count value of black/white print</td> </tr> <tr> <td data-bbox="336 1010 641 1088">B/W Fax</td> <td data-bbox="641 1010 1401 1088">Count value of black/white FAX</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Color Copy(H)	Count value of full color copy (coverage: high)	Color Copy(M)	Count value of full color copy (coverage: middle)	Color Copy(L)	Count value of full color copy (coverage: low)	Mono Color Copy	Count value of single color copy	B/W Copy	Count value of black/white copy	Color Prn(H)	Count value of full color print (coverage: high)	Color Prn(M)	Count value of full color print (coverage: middle)	Color Prn(L)	Count value of full color print (coverage: low)	B/W Prn	Count value of black/white print	B/W Fax	Count value of black/white FAX
Display	Description																						
Color Copy(H)	Count value of full color copy (coverage: high)																						
Color Copy(M)	Count value of full color copy (coverage: middle)																						
Color Copy(L)	Count value of full color copy (coverage: low)																						
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Color Prn(H)	Count value of full color print (coverage: high)																						
Color Prn(M)	Count value of full color print (coverage: middle)																						
Color Prn(L)	Count value of full color print (coverage: low)																						
B/W Prn	Count value of black/white print																						
B/W Fax	Count value of black/white FAX																						
U927	<p>Clearing the all copy counts and machine life counts (one time only)</p> <p>Description Resets all of the counts back to zero.</p> <p>Supplement The total account counter and the machine life counter can be cleared only once if all count values are 1000 or less.</p> <p>Method 1. Press the start key. 2. Select [Execute]. 3. Press the start key. All copy counts and machine life counts are cleared.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>																						

Item No.	Description															
U928	<p>Checking machine life counts</p> <p>Description Displays the machine life counts.</p> <p>Purpose To check the machine life counts.</p> <p>Method 1. Press the start key. The current machine life counts is displayed.</p> <table border="1" data-bbox="336 562 1401 658"> <thead> <tr> <th data-bbox="336 562 639 607">Display</th> <th data-bbox="639 562 1401 607">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 607 639 658">Cnt</td> <td data-bbox="639 607 1401 658">Machine life counts</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Cnt	Machine life counts											
Display	Description															
Cnt	Machine life counts															
U942	<p>Setting of deflection for feeding from DP</p> <p>Description Adjusts the deflection generated when the document processor is used.</p> <p>Purpose Use this mode if an original non-feed jam, oblique feed or wrinkling of original occurs when the document processor is used.</p> <p>Setting 1. Press the start key. 2. Press the system menu key. 3. Place an original on the DP and press the start key to make a test copy. 4. Press the system menu key. 5. Select the item to be adjusted. 6. Change the setting value using the +/- keys or numeric keys.</p> <table border="1" data-bbox="336 1350 1401 1597"> <thead> <tr> <th data-bbox="336 1350 528 1429">Display</th> <th data-bbox="528 1350 922 1429">Description</th> <th data-bbox="922 1350 1082 1429">Setting range</th> <th data-bbox="1082 1350 1193 1429">Initial setting</th> <th data-bbox="1193 1350 1401 1429">Change in value per step</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1429 528 1507">Front</td> <td data-bbox="528 1429 922 1507">Deflection of DP paper feed motor (DPPFM)</td> <td data-bbox="922 1429 1082 1507">-50 to 50</td> <td data-bbox="1082 1429 1193 1507">0</td> <td data-bbox="1193 1429 1401 1507">0.119 mm</td> </tr> <tr> <td data-bbox="336 1507 528 1597">Back</td> <td data-bbox="528 1507 922 1597">Deflection of DP switchback motor (DPSBM)</td> <td data-bbox="922 1507 1082 1597">-50 to 50</td> <td data-bbox="1082 1507 1193 1597">0</td> <td data-bbox="1193 1507 1401 1597">0.119 mm</td> </tr> </tbody> </table> <p>* : The greater the value, the larger the deflection; the smaller the value, the smaller the deflection. If an original non-feed jam or oblique feed occurs, increase the setting value. If wrinkling of original occurs, decrease the value.</p> <p>7. Press the start key. The value is set.</p> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	Setting range	Initial setting	Change in value per step	Front	Deflection of DP paper feed motor (DPPFM)	-50 to 50	0	0.119 mm	Back	Deflection of DP switchback motor (DPSBM)	-50 to 50	0	0.119 mm
Display	Description	Setting range	Initial setting	Change in value per step												
Front	Deflection of DP paper feed motor (DPPFM)	-50 to 50	0	0.119 mm												
Back	Deflection of DP switchback motor (DPSBM)	-50 to 50	0	0.119 mm												

Item No.	Description																										
U952	<p data-bbox="288 241 657 271">Maintenance mode workflow</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1428 409">The maintenance modes configured in the machine or a USB flash device as a workflow must be executed in succession.</p> <p data-bbox="288 414 400 443">Purpose</p> <p data-bbox="288 448 983 477">This allows maintenance mode to be preset as a template.</p> <p data-bbox="288 517 384 546">Setting</p> <ol data-bbox="304 551 564 616" style="list-style-type: none"> 1. Press the start key. 2. Select the item. <table border="1" data-bbox="336 629 1399 965"> <thead> <tr> <th data-bbox="336 629 603 674">Display</th> <th data-bbox="603 629 1399 674">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 674 603 719">Continue</td> <td data-bbox="603 674 1399 719">Restarting an abandoned workflow</td> </tr> <tr> <td data-bbox="336 719 603 763">Execute(USB)</td> <td data-bbox="603 719 1399 763">Executes a workflow housed in a USB flash device</td> </tr> <tr> <td data-bbox="336 763 603 808">Execute</td> <td data-bbox="603 763 1399 808">Executes a workflow stored in the machine</td> </tr> <tr> <td data-bbox="336 808 603 853">Entry(USB)</td> <td data-bbox="603 808 1399 853">Exports a workflow housed in a USB flash device to the machine</td> </tr> <tr> <td data-bbox="336 853 603 898">Entry</td> <td data-bbox="603 853 1399 898">Assigns a workflow in the machine manually</td> </tr> <tr> <td data-bbox="336 898 603 965">Log</td> <td data-bbox="603 898 1399 965">Displays a list of workflows recently executed</td> </tr> </tbody> </table> <p data-bbox="288 1010 523 1039">Method: [Execute]</p> <ol data-bbox="304 1043 572 1108" style="list-style-type: none"> 1. Select [Execute]. 2. Select the workflow. <table border="1" data-bbox="336 1122 1399 1218"> <thead> <tr> <th data-bbox="336 1122 639 1167">Display</th> <th data-bbox="639 1122 1399 1167">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1167 639 1218">Data1 - 6</td> <td data-bbox="639 1167 1399 1218">The area to store workflows in the machine</td> </tr> </tbody> </table> <ol data-bbox="304 1227 1126 1292" style="list-style-type: none"> 3. Press the start key. Executes maintenance modes defined in a workflow in succession. <p data-bbox="288 1332 491 1361">Method: [Entry]</p> <ol data-bbox="304 1366 730 1431" style="list-style-type: none"> 1. Select [Entry]. 2. Select the area to store workflow. <table border="1" data-bbox="336 1444 1399 1541"> <thead> <tr> <th data-bbox="336 1444 639 1489">Display</th> <th data-bbox="639 1444 1399 1489">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1489 639 1541">Data1 - 6</td> <td data-bbox="639 1489 1399 1541">The area to store workflows in the machine</td> </tr> </tbody> </table> <ol data-bbox="304 1550 1294 1579" style="list-style-type: none"> 3. Press the +/- keys or numeric keys to assign a maintenance Nbr. into a workflow. <table border="1" data-bbox="336 1592 1399 1688"> <thead> <tr> <th data-bbox="336 1592 639 1637">Display</th> <th data-bbox="639 1592 1399 1637">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1637 639 1688">Flow1 - 14</td> <td data-bbox="639 1637 1399 1688">Assign a maintenance Nbr.</td> </tr> </tbody> </table> <ol data-bbox="304 1697 1126 1796" style="list-style-type: none"> 4. Press the start key. The setting is set. 5. Press the start key. Executes maintenance modes defined in a workflow in succession. 	Display	Description	Continue	Restarting an abandoned workflow	Execute(USB)	Executes a workflow housed in a USB flash device	Execute	Executes a workflow stored in the machine	Entry(USB)	Exports a workflow housed in a USB flash device to the machine	Entry	Assigns a workflow in the machine manually	Log	Displays a list of workflows recently executed	Display	Description	Data1 - 6	The area to store workflows in the machine	Display	Description	Data1 - 6	The area to store workflows in the machine	Display	Description	Flow1 - 14	Assign a maintenance Nbr.
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Display	Description																										
Flow1 - 14	Assign a maintenance Nbr.																										

Item No.	Description												
U952	<p>Method: [Execute(USB)]</p> <ol style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the main power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. 4. Enter maintenance item U952. 5. Select [Execute(USB)]. 6. Select the workflow. <table border="1" data-bbox="336 526 1401 622"> <thead> <tr> <th data-bbox="336 526 641 571">Display</th> <th data-bbox="641 526 1401 571">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 571 641 622">WorkFlowData01 - 07</td> <td data-bbox="641 571 1401 622">Workflow data in the USB flash device</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 7. Press the start key. Executes maintenance modes defined in a workflow in succession. <p>Method: [Entry(USB)]</p> <ol style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the main power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. 4. Enter maintenance item U952. 5. Select [Entry(USB)]. 6. Select the workflow. <table border="1" data-bbox="336 1023 1401 1120"> <thead> <tr> <th data-bbox="336 1023 641 1068">Display</th> <th data-bbox="641 1023 1401 1068">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1068 641 1120">WorkFlowData01 - 07</td> <td data-bbox="641 1068 1401 1120">Workflow data in the USB flash device</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 7. Select the work flow save area. <table border="1" data-bbox="336 1171 1401 1267"> <thead> <tr> <th data-bbox="336 1171 641 1216">Display</th> <th data-bbox="641 1171 1401 1216">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1216 641 1267">Data1 - 6</td> <td data-bbox="641 1216 1401 1267">The area to store workflows in the machine</td> </tr> </tbody> </table> <ol style="list-style-type: none"> 8. Select [Execute]. Exports a workflow housed in a USB flash device to the machine. <p>Example</p> <p>Registration is feasible when a USB flash device that stores the commands and text/maintenance ID (editable) is inserted. File Format: xxx.mwf</p> <ol style="list-style-type: none"> 1.SET UP, 464, 469, 410, 000, 927, 278 2.WARRANTY, 089, 000 3.MK-A, 901, 127, 410, 251 4.MK-B, 410, 251 5.EH SET UP, 034 <p>Completion</p> <p>Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	WorkFlowData01 - 07	Workflow data in the USB flash device	Display	Description	WorkFlowData01 - 07	Workflow data in the USB flash device	Display	Description	Data1 - 6	The area to store workflows in the machine
Display	Description												
WorkFlowData01 - 07	Workflow data in the USB flash device												
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WorkFlowData01 - 07	Workflow data in the USB flash device												
Display	Description												
Data1 - 6	The area to store workflows in the machine												

Item No.	Description																
U964	<p>Checking of log</p> <p>Description Sends a log file saved on the HDD to a USB memory.</p> <p>Purpose To transfer a log file saved on the HDD to a USB memory as a means of investigating malfunctions.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the main power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. 4. Enter maintenance item U964. 5. Select [Execute]. 6. Press the start key. Starts sending the log file saved on the HDD to the USB memory. Processing is displayed for approximately 3 to 5 minutes. 7. When normally completed, [Completed] is displayed. 8. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. If a problem occurs during auto correction, error code is displayed. <p>Supplement</p> <p>Instructions on how to obtain a log when the operation panel has frozen Simultaneously press and hold the *, 8, 6, and Clear keys for 3 to 6 seconds to start logging. The memory indicator keeps lighting during a log is generated and goes off when completed.</p> <p>Error codes</p> <table border="1" data-bbox="336 1218 1401 1603"> <thead> <tr> <th data-bbox="336 1218 641 1263">Display</th> <th data-bbox="641 1218 1401 1263">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1263 641 1308">No Usb Storage</td> <td data-bbox="641 1263 1401 1308">USB memory is not inserted</td> </tr> <tr> <td data-bbox="336 1308 641 1352">No File</td> <td data-bbox="641 1308 1401 1352">File is not found</td> </tr> <tr> <td data-bbox="336 1352 641 1397">Mount Error</td> <td data-bbox="641 1352 1401 1397">USB memory mount error</td> </tr> <tr> <td data-bbox="336 1397 641 1442">File Delete Error</td> <td data-bbox="641 1397 1401 1442">File deletion error</td> </tr> <tr> <td data-bbox="336 1442 641 1487">Copy Error</td> <td data-bbox="641 1442 1401 1487">File copy error</td> </tr> <tr> <td data-bbox="336 1487 641 1532">Unmount Error</td> <td data-bbox="641 1487 1401 1532">USB memory unmount error</td> </tr> <tr> <td data-bbox="336 1532 641 1603">Other Error</td> <td data-bbox="641 1532 1401 1603">Other error</td> </tr> </tbody> </table>	Display	Description	No Usb Storage	USB memory is not inserted	No File	File is not found	Mount Error	USB memory mount error	File Delete Error	File deletion error	Copy Error	File copy error	Unmount Error	USB memory unmount error	Other Error	Other error
Display	Description																
No Usb Storage	USB memory is not inserted																
No File	File is not found																
Mount Error	USB memory mount error																
File Delete Error	File deletion error																
Copy Error	File copy error																
Unmount Error	USB memory unmount error																
Other Error	Other error																
U969	<p>Checking of toner area code</p> <p>Description Displays the toner area code.</p> <p>Purpose To check the toner area code.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. The toner area code is displayed. <p>Completion Press the stop/clear key. The screen for selecting a maintenance item No. is displayed.</p>																

Item No.	Description										
U977	<p>Data capture mode</p> <p>Description Store the print data sent to the machine into USB memory.</p> <p>Purpose In case to occur the error at printing, check the print data sent to the machine.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the power key on the operation panel, and after verifying the main power indicator has gone off, switch off the main power switch. 2. Insert USB memory in USB memory slot. 3. Turn the main power switch on. 4. Enter maintenance item U977. 5. Select [Execute]. 6. Press the start key. 7. Send the print data to the machine. Once the print data is stored into USB memory, [Finish] will be displayed. <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>										
U984	<p>Checking the developer unit number</p> <p>Description Displays the developer unit number.</p> <p>Purpose To check the developer unit number.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. The developer unit number for each color is displayed. <table border="1" data-bbox="347 1272 1412 1482"> <thead> <tr> <th data-bbox="347 1272 683 1317">Display</th> <th data-bbox="683 1272 1412 1317">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="347 1317 683 1361">C</td> <td data-bbox="683 1317 1412 1361">Cyan developer unit number</td> </tr> <tr> <td data-bbox="347 1361 683 1406">M</td> <td data-bbox="683 1361 1412 1406">Magenta developer unit number</td> </tr> <tr> <td data-bbox="347 1406 683 1451">Y</td> <td data-bbox="683 1406 1412 1451">Yellow developer unit number</td> </tr> <tr> <td data-bbox="347 1451 683 1482">K</td> <td data-bbox="683 1451 1412 1482">Black developer unit number</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan developer unit number	M	Magenta developer unit number	Y	Yellow developer unit number	K	Black developer unit number
Display	Description										
C	Cyan developer unit number										
M	Magenta developer unit number										
Y	Yellow developer unit number										
K	Black developer unit number										

Item No.	Description																
U985	<p data-bbox="288 241 707 275">Displaying the developer history</p> <p data-bbox="288 311 440 340">Description</p> <p data-bbox="288 344 1139 374">Displays the past record of machine number and the developer counter.</p> <p data-bbox="288 380 400 409">Purpose</p> <p data-bbox="288 414 1147 443">To check the count value of machine number and the developer counter.</p> <p data-bbox="288 486 387 515">Method</p> <ol data-bbox="304 519 644 582" style="list-style-type: none"> 1. Press the start key. 2. Select the color to check. <table border="1" data-bbox="347 593 1412 831"> <thead> <tr> <th data-bbox="352 600 651 638">Display</th> <th data-bbox="651 600 1407 638">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="352 645 651 683">C</td> <td data-bbox="651 645 1407 683">Cyan developer unit past record</td> </tr> <tr> <td data-bbox="352 689 651 728">M</td> <td data-bbox="651 689 1407 728">Magenta developer unit past record</td> </tr> <tr> <td data-bbox="352 734 651 772">Y</td> <td data-bbox="651 734 1407 772">Yellow developer unit past record</td> </tr> <tr> <td data-bbox="352 779 651 817">K</td> <td data-bbox="651 779 1407 817">Black developer unit past record</td> </tr> </tbody> </table> <p data-bbox="304 857 1378 920">3. The history of a machine number and a developer counter for each color is displayed by three cases.</p> <table border="1" data-bbox="336 934 1399 1079"> <thead> <tr> <th data-bbox="341 940 641 978">Display</th> <th data-bbox="641 940 1394 978">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="341 985 641 1023">Machine History 1 - 3</td> <td data-bbox="641 985 1394 1023">Historical records of the machine number</td> </tr> <tr> <td data-bbox="341 1030 641 1068">Cnt History 1 - 3</td> <td data-bbox="641 1030 1394 1068">Historical records of developer counter</td> </tr> </tbody> </table> <p data-bbox="288 1124 440 1153">Completion</p> <p data-bbox="288 1158 1254 1187">Press the stop key. The screen for selecting a maintenance item No. is displayed.</p>	Display	Description	C	Cyan developer unit past record	M	Magenta developer unit past record	Y	Yellow developer unit past record	K	Black developer unit past record	Display	Description	Machine History 1 - 3	Historical records of the machine number	Cnt History 1 - 3	Historical records of developer counter
Display	Description																
C	Cyan developer unit past record																
M	Magenta developer unit past record																
Y	Yellow developer unit past record																
K	Black developer unit past record																
Display	Description																
Machine History 1 - 3	Historical records of the machine number																
Cnt History 1 - 3	Historical records of developer counter																

Item No.	Description								
U989	<p>HDD Scan disk</p> <p>Description Restores data in the hard disk by scanning the disk.</p> <p>Purpose If power is turned off while accessing to the hard disk is performed, the control information in the hard disk drive may be damaged. Use this mode to restore the data.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. 2. Select [Execute]. 3. Press the start key. When scanning of the disk is complete, the execution result is displayed. 4. Turn the main power switch off and on. Allow more than 5 seconds between Off and On. 								
U991	<p>Checking the scanner operation count</p> <p>Description Displays the scanner operation count.</p> <p>Purpose To check the status of use of the scanner.</p> <p>Method</p> <ol style="list-style-type: none"> 1. Press the start key. The current operation counts is displayed. <table border="1" data-bbox="336 1061 1401 1252"> <thead> <tr> <th data-bbox="336 1061 641 1106">Display</th> <th data-bbox="641 1061 1401 1106">Description</th> </tr> </thead> <tbody> <tr> <td data-bbox="336 1106 641 1151">Copy Scan</td> <td data-bbox="641 1106 1401 1151">Scanner operation counts for copying</td> </tr> <tr> <td data-bbox="336 1151 641 1196">Fax Scan</td> <td data-bbox="641 1151 1401 1196">Scanner operation counts for fax</td> </tr> <tr> <td data-bbox="336 1196 641 1252">Other Scan</td> <td data-bbox="641 1196 1401 1252">Scanner operation counts except for copying</td> </tr> </tbody> </table> <p>Completion Press the stop key. The screen for selecting a maintenance No. item is displayed.</p>	Display	Description	Copy Scan	Scanner operation counts for copying	Fax Scan	Scanner operation counts for fax	Other Scan	Scanner operation counts except for copying
Display	Description								
Copy Scan	Scanner operation counts for copying								
Fax Scan	Scanner operation counts for fax								
Other Scan	Scanner operation counts except for copying								

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1-4-1 Paper misfeed detection

(1) Paper misfeed indication

When a paper misfeed occurs, the machine immediately stops copying and displays the jam location on the operation panel.

Paper misfeed counts sorted by component can be checked by maintenance item U903.

To remove the paper jammed in the machine, open the right cover and pull the cassette out.

To remove the original jammed in DP or the document finisher, open the top cover.

Paper misfeed can be reset by opening and closing the respective covers.

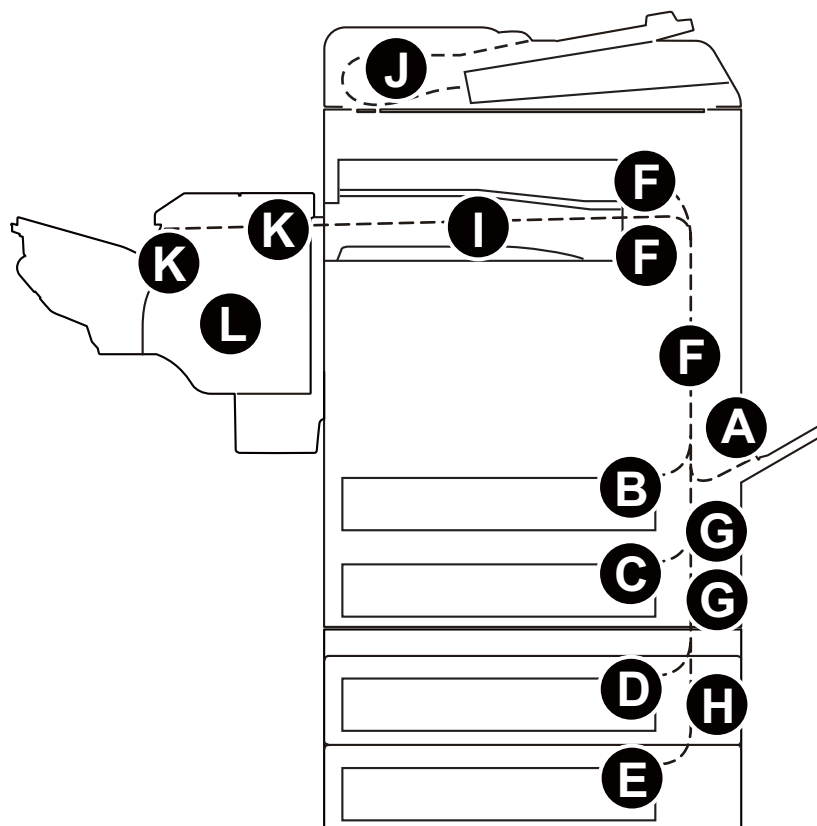


Figure 1-4-1

- (A) Misfeed in the MP tray
- (B) Misfeed in cassette 1
- (C) Misfeed in cassette 2
- (D) Misfeed in cassette 3 (option)
- (E) Misfeed in cassette 4 (option)
- (F) Misfeed in right cover 1
- (G) Misfeed in right cover 2
- (H) Misfeed in right cover 3 (option)
- (I) Misfeed in the bridge (option)
- (J) Misfeed in the document processor
- (K) Misfeed in the document finisher (option)
- (L) Stapler problem (option)

(2) Paper misfeed detection component

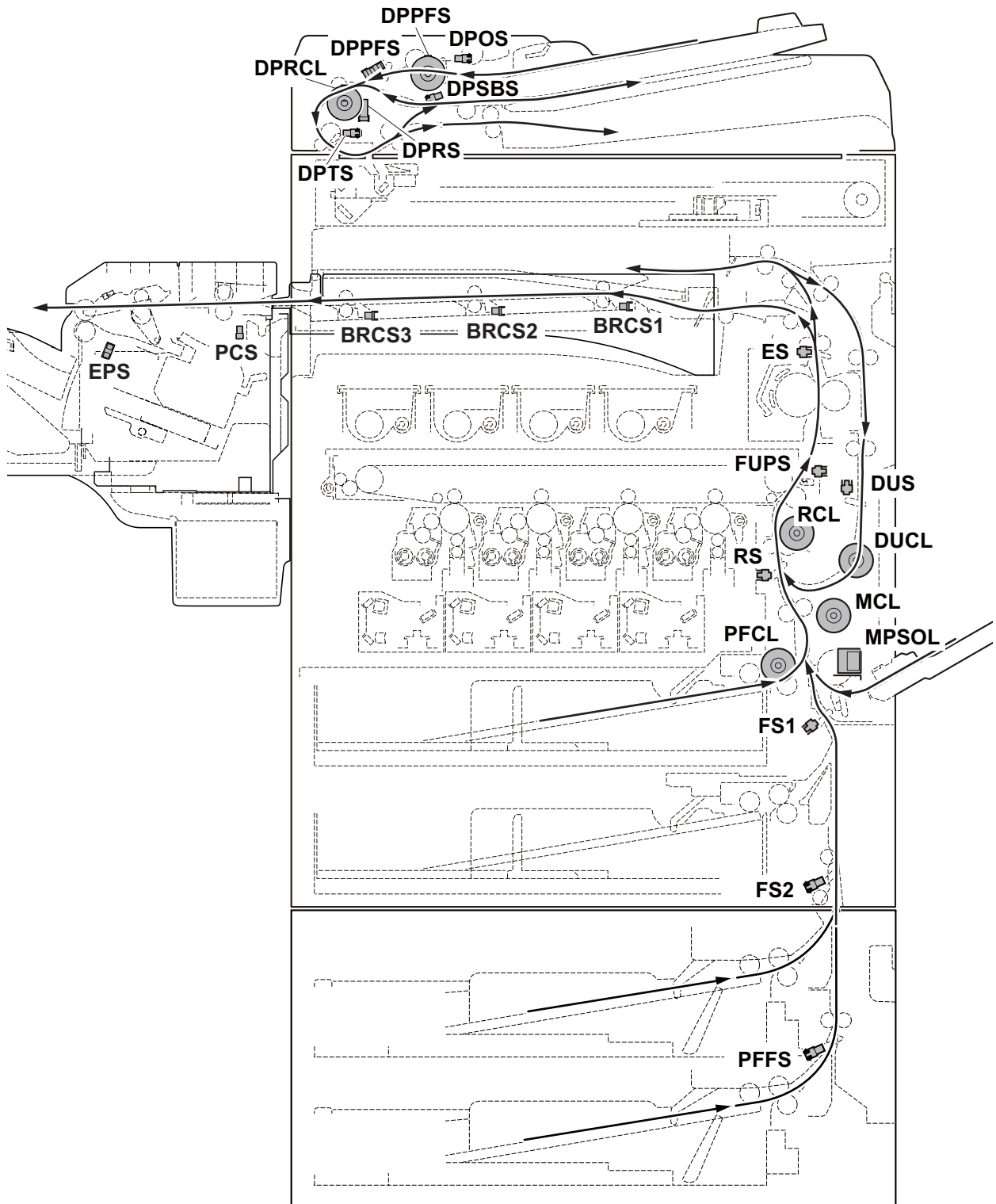


Figure 1-4-2

Code	Contents	Conditions	Jam location*
0000	Initial jam	The power is turned on when a sensor in the conveying system is on.	-
0100	Secondary paper feed request time out	Secondary paper feed request given by the controller is unreachable.	F
0101	Waiting for process package to be ready	Process package won't be ready.	-
0104	Waiting for conveying package to be ready	Conveying package won't be ready.	-
0106	Paper feeding request for duplex printing time out	Paper feeding request for duplex printing given by the controller is unreachable.	F
0107	Waiting for fuser package to be ready	Fuser package won't be ready.	-
0110	Right cover 1 open	The right cover 1 is opened during printing.	-
0111	Front cover open	The front cover is opened during printing.	-
0112	Right cover 3 open	The right cover 3 is opened during printing.	-
0120	Receiving a duplex paper feeding request while paper is empty	Paper feed request was received from the duplex section despite the absence of paper in the duplex section.	F
0121	Exceeding number of duplex pages circulated	The controller issued the duplex section a request for more pages than the duplex print cycle contains.	F
0210	Right cover 2 open	The right cover 2 is opened during printing.	-
0501	No paper feed from cassette 1	The registration sensor (RS) does not turn on during paper feed from cassette 1.	B
0502	No paper feed from cassette 2	Feed sensor 1 (FS1) does not turn on during paper feed from cassette 2 (Retry 1 times).	C
0503	No paper feed from cassette 3	Feed sensor 2 (FS2) does not turn on during paper feed from cassette 3 (Retry 1 times).	D
0504	No paper feed from cassette 4	PF feed sensor (PFFS) does not turn on during paper feed from cassette 4 (Retry 1 times).	E
0508	No paper feed from duplex section	The registration sensor (RS) does not turn on during paper feed from the duplex section.	F
0509	No paper feed from MP tray	The registration sensor (RS) does not turn on during paper feed from the MP tray.	A
0511	Multiple sheets in cassette 1	The registration sensor (RS) does not turn off during paper feed from cassette 1.	F
0512	Multiple sheets in cassette 2	Feed sensor 1 (FS1) does not turn off during paper feed from cassette 2.	G
0513	Multiple sheets in cassette 3	Feed sensor 2 (FS2) does not turn off during paper feed from cassette 3.	G

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
0514	Multiple sheets in cassette 4	PF feed sensor (PFFS) does not turn off during paper feed from cassette 4.	G
0518	Multiple sheets in duplex section	The registration sensor (RS) does not turn off during paper feed from the duplex section.	F
0519	Multiple sheets in MP tray	The registration sensor (RS) does not turn off during paper feed from the MP tray.	F
1403	Feed sensor 1 non arrival jam	Feed sensor 1 (FS1) does not turn on during paper feed from cassette 3.	G
1404		Feed sensor 1 (FS1) does not turn on during paper feed from cassette 4.	G
1413	Feed sensor 1 stay jam	Feed sensor 1 (FS1) does not turn off during paper feed from cassette 3.	F
1414		Feed sensor 1 (FS1) does not turn off during paper feed from cassette 4.	F
1604	Feed sensor 2 non arrival jam	Feed sensor 2 (FS2) does not turn on during paper feed from cassette 4.	H
1614	Feed sensor 2 stay jam	Feed sensor 2 (FS2) does not turn off during paper feed from cassette 4.	G
4002	Registration sensor non arrival jam	The registration sensor (RS) does not turn on during paper feed from cassette 2.	G
4003		The registration sensor (RS) does not turn on during paper feed from cassette 3.	G
4004		The registration sensor (RS) does not turn on during paper feed from cassette 4.	G
4012	Registration sensor stay jam	The registration sensor (RS) does not turn off during paper feed from cassette 2.	F
4013		The registration sensor (RS) does not turn off during paper feed from cassette 3.	F
4014		The registration sensor (RS) does not turn off during paper feed from cassette 4.	F
4101	Fuser pre sensor non arrival jam	The fuser pre sensor (FUPS) does not turn on during paper feed from cassette 1.	F
4102		The fuser pre sensor (FUPS) does not turn on during paper feed from cassette 2.	F
4103		The fuser pre sensor (FUPS) does not turn on during paper feed from cassette 3.	F
4104		The fuser pre sensor (FUPS) does not turn on during paper feed from cassette 4.	F
4108		The fuser pre sensor (FUPS) does not turn on during paper feed from duplex section.	F
4109		The fuser pre sensor (FUPS) does not turn on during paper feed from MP tray.	F

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
4111	Fuser pre sensor stay jam	The fuser pre sensor (FUPS) does not turn off during paper feed from cassette 1.	F
4112		The fuser pre sensor (FUPS) does not turn off during paper feed from cassette 2.	F
4113		The fuser pre sensor (FUPS) does not turn off during paper feed from cassette 3.	F
4114		The fuser pre sensor (FUPS) does not turn off during paper feed from cassette 4.	F
4118		The fuser pre sensor (FUPS) does not turn off during paper feed from the duplex section.	F
4119		The fuser pre sensor (FUPS) does not turn off during paper feed from the MP tray.	F
4201		Eject sensor non arrival jam	The eject sensor (ES) does not turn on during paper feed from cassette 1.
4202	The eject sensor (ES) does not turn on during paper feed from cassette 2.		F
4203	The eject sensor (ES) does not turn on during paper feed from cassette 3.		F
4204	The eject sensor (ES) does not turn on during paper feed from cassette 4.		F
4208	The eject sensor (ES) does not turn on during paper feed from duplex section.		F
4209	The eject sensor (ES) does not turn on during paper feed from MP tray.		F
4211	Eject sensor stay jam		The eject sensor (ES) does not turn off during paper feed from cassette 1.
4212		The eject sensor (ES) does not turn off during paper feed from cassette 2.	I
4213		The eject sensor (ES) does not turn off during paper feed from cassette 3.	I
4214		The eject sensor (ES) does not turn off during paper feed from cassette 4.	I
4218		The eject sensor (ES) does not turn off during paper feed from the duplex section.	I
4219		The eject sensor (ES) does not turn off during paper feed from the MP tray.	I

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
4301	Duplex sensor non arrival jam	The duplex sensor (DUS) does not turn on during paper feed from cassette 1.	F
4302		The duplex sensor (DUS) does not turn on during paper feed from cassette 2.	F
4303		The duplex sensor (DUS) does not turn on during paper feed from cassette 3.	F
4304		The duplex sensor (DUS) does not turn on during paper feed from cassette 4.	F
4309		The duplex sensor (DUS) does not turn on during paper feed from the MP tray.	F
4311	Duplex sensor stay jam	The duplex sensor (DUS) does not turn off during paper feed from cassette 1.	F
4312		The duplex sensor (DUS) does not turn off during paper feed from cassette 2.	F
4313		The duplex sensor (DUS) does not turn off during paper feed from cassette 3.	F
4314		The duplex sensor (DUS) does not turn off during paper feed from cassette 4.	F
4319		The duplex sensor (DUS) does not turn off during paper feed from the MP tray.	F
4901	Bridge conveying sensor 1 non arrival jam	The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from cassette 1.	I
4902		The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from cassette 2.	I
4903		The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from cassette 3.	I
4904		The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from cassette 4.	I
4908		The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from duplex section.	I
4909		The bridge conveying sensor 1 (BRCS1) does not turn on during paper feed from the MP tray.	I

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
4911	Bridge conveying sensor 1 stay jam	The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from cassette 1.	I
4912		The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from cassette 2.	I
4913		The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from cassette 3.	I
4914		The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from cassette 4.	I
4918		The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from duplex section.	I
4919		The bridge conveying sensor 1 (BRCS1) does not turn off during paper feed from the MP tray.	I
5001	Bridge conveying sensor 3 non arrival jam	The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from cassette 1.	I
5002		The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from cassette 2.	I
5003		The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from cassette 3.	I
5004		The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from cassette 4.	I
5008		The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from the duplex section.	I
5009		The bridge conveying sensor 3 (BRCS3) does not turn on during paper feed from the MP tray.	I
5011	Bridge conveying sensor 3 stay jam	The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from cassette 1.	I
5012		The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from cassette 2.	I
5013		The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from cassette 3.	I
5014		The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from cassette 4.	I
5018		The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from duplex section.	I
5019		The bridge conveying sensor 3 (BRCS3) does not turn off during paper feed from the MP tray.	I
6023	Staple cover open	The staple cover is opened during operation.	-
6043	DF top cover open	The DF top cover is opened during operation.	-
6103	DF paper conveying sensor non arrival jam	The paper conveying sensor (PCS) does not turned on even if a specified time has elapsed after the machine eject signal was received.	K

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
6113	DF paper conveying sensor stay jam	The paper conveying sensor (PCS) does not turn off within the specified time of its turning on.	K
6123	DF paper conveying sensor remaining jam	The paper conveying sensor (PCS) does not turned on when the power is turned on or the cover is closed.	K
6413	DF eject paper sensor stay jam	The eject paper sensor (EPS) does not turn off within the specified time.	K
6423	DF eject paper sensor remaining jam	The eject paper sensor (EPS) does not turned on when the power is turned on or the cover is closed.	K
6803	Front adjustment plate operation ON error	The adjustment sensor 1 (ADS1) does turned on when the job is executed.	H
6813	Front adjustment plate operation OFF error	The adjustment sensor 1 (ADS1) does not turned off when the job is executed.	H
6903	Rear adjustment plate operation ON error	The adjustment sensor 2 (ADS2) does not turned on when the job is executed.	H
6913	Rear adjustment plate operation OFF error	The adjustment sensor 2 (ADS2) does not turned off when the job is executed.	H
7013	Staple operation error	The next staple hasn't head-poked for the next copy to bind after a predetermined interval while clinching has commenced.	H
7023	Staple initial operation error	Head-poking has not been accomplished after 10 attempts in the initialization at power up or closing the cover.	H
7913	Sequence error 1 (operation prohibited)	Operation commenced in the state the finisher is prohibited to operate.	-
7923	Sequence error 2 (initialoperation error)	A request for maintenance mode has occurred in the state the finisher is prohibited to operate or has commenced operation.	-
7933	Sequence error 3 (Error in the reception of backup data)	A backup data command has been received in the state the operation has initiated.	-
7943	Sequence error 4 (standby)	Operation has started in the state standby is prohibited.	-
7953	Sequence error 5 (Error in between copies)	An illegal inter-page or inter-copy interval has occurred.	-
7963	Sequence error 6	The finisher does not deliver the eject-complete command in 15 seconds after the bridge eject sensor is turned off.	-
9000	No paper feed from DP	DP feed sensor (DPPFS) does not turn on during original feed from DP (Retry 5 times).	J
9001	DP original conveying jam	DP timing sensor (DPTS) turns off within the specified time since the sensor turns on.	J

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

Code	Contents	Conditions	Jam location*
9004	DP original switchback jam	During duplex switchback scanning, the DP registration sensor (DPRS) does not turn on within specified time of the DP timing sensor (DPTS) turning off.	J
9010	DP open	The DP is opened during original feeding. Sensor in the conveying system is on when the power is turned on or the cover is closed.	-
9011	DP top cover open	The DP top cover is opened during original feeding.	-
9110	DP paper feed sensor stay jam	The DP paper feed sensor (DPPFS) or DP registration sensor (DPRS) does not turn off within the specified time of the DP timing sensor (DPTS) turning on.	J
9200	DP registration sensor non arrival jam	The DP registration sensor (DPRS) does not turn on within the specified time of the DP paper feed sensor (DPPFS) turning on.	J
9400	DP timing sensor non arrival jam	The DP timing sensor (DPTS) does not turn on within the specified time of the DP registration sensor (DPRS) turning on (Retry 5 times).	J
9410	DP timing sensor stay jam	The DP timing sensor (DPTS) does not turned off within the specified time its turning on.	J

*: Refer to figure 1-4-1 for paper jam location (see page 1-4-1).

1-4-2 Self-diagnostic function

(1) Self-diagnostic function

This machine is equipped with self-diagnostic function. When a problem is detected, the machine stops printing and display an error message on the operation panel. An error message consists of a message prompting a contact with service personnel and a four-digit error code indicating the type of the error.

(2) Self-diagnostic codes

If the part causing the problems not designated as a service part, replace the assembly comprising the part.

Code	Contents	Causes	Check procedures/ corrective measures
0030	FAX control PWB system error Processing with the fax software was disabled due to a hardware problem.	Defective PWB.	Replace the fax control PWB and check for correct operation.
0070	FAX control PWB incompatible detection error In the initial communication with the FAX control PWB, the normal communication command is not transmitted.	Defective FAX software.	Install the fax software.
		Defective PWB.	Replace the fax control PWB and check for correct operation.
0100	Backup memory device error	Defective flash memory.	Replace the main PWB and check for correct operation (see page 1-5-43).
		Defective PWB.	
0120	MAC address data error The data includes an invalid MAC address.	Defective flash memory.	Replace the main PWB and check for correct operation (see page 1-5-43).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
0150	Backup memory read/write error (engine PWB) Detecting engine PWB EEPROM communication error.	The engine PWB EEPROM was improperly installed.	Check the EEPROM is properly installed and remedy if necessary.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
		Defective EEPROM.	Contact the Service Administrative Division.
0160	Backup memory data error (engine PWB)	Defective flash memory.	Replace the engine PWB and check for correct operation (see page 1-5-45).
		Defective PWB.	

Code	Contents	Causes	Check procedures/ corrective measures
0170	Billing counting error A checksum error is detected in the main and engine backup memories for the billing counters.	Data in the EEPROM .	Contact the Service Administrative Division.
		Defective PWB.	Replace the main PWB or the engine PWB and check for correct operation (see page 1-5-43, 1-5-45).
0180	Machine number mismatch Machine number of main and engine does not match.	Data in the EEPROM .	Contact the Service Administrative Division.
0320	I/O CPU communication error A communication error is detected 10 times in succession.	Defective PWB.	Replace the main PWB or the engine PWB and check for correct operation. (see page 1-5-43,1-5-45)
0620	FAX image DIMM error DIMM is not installed correctly. DIMM cannot be accessed.	DIMM installed incorrectly.	Check if the DIMM is inserted into the socket on the main PWB correctly.
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
0630	DMA error DMA transmission of image data does not complete within the specified period of time.	Poor contact in the connector terminals.	Check the connection the signal cable for CIS and the main PWB, and the continuity across the connector terminals. Repair or replace if necessary.
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
0640	Hard disk error The hard disk cannot be accessed.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable.
		Defective hard disk.	Run U024 (HDD formatting) without turning the power off to initialize the hard disk. Replace the hard disk drive and check for correct operation if the problem is still detected after initialization.
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
0650	FAX image DIMM check error Improper DIMM is installed.	DIMM installed incorrectly.	Check if the DIMM is inserted into the socket on the main PWB correctly.
		DIMM of another machine is installed.	Perform maintenance mode U671 (RECOVERY FAX DIMM).
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).

Code	Contents	Causes	Check procedures/ corrective measures
0800	Image processing error The JAM100 fee counter is continuously generated.	Defective main PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
0830	FAX control PWB flash program area checksum error A checksum error occurred with the program of the FAX control PWB.	Defective FAX software.	Install the fax software.
		Defective PWB.	Replace the FAX control PWB.
0840	Faults of RTC The time is judged to go back based on the comparison of the RTC time and the current time or five years or more have passed.	The battery is disconnected from the main PWB.	Check visually and remedy if necessary
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
0870	FAX control PWB to main PWB high capacity data transfer error High-capacity data transfer between the FAX control PWB and the main PWB of the machine was not normally performed even if the data transfer was retried the specified times.	Improper installation FAX control PWB.	Reinstall the FAX control PWB.
		Defective PWB.	Replace the FAX control PWB or main PWB and check for correct operation (see page 1-5-43).
0920	Fax file system error The backup data is not retained for file system abnormality of flash memory of the FAX control PWB.	Defective PWB.	Replace the FAX control PWB and check for correct operation.
0980	24 V power down detect 24V disconnection signal is detected for 1.5 seconds.	Defective power source PWB.	Replace the power source PWB and check for correct operation (see page 1-5-48).

Code	Contents	Causes	Check procedures/ corrective measures
1010	Lift motor 1 error After cassette 1 is inserted, the lift sensor 1 does not turn on within 15 s. This error is detected five times successively.	Defective bottom plate elevation mechanism in the cassette.	Check to see if the bottom plate can move smoothly and repair any problem that is found.
		Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. Lift motor 1 and engine PWB (YC15)
		Defective drive transmission system of the lift motor.	Check if the gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if necessary.
		Defective lift motor.	Replace the lift motor 1.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
1020	Lift motor 2 error After cassette 2 is inserted, PF lift sensor 2 does not turn on within 15s. This error is detected five times successively.	Defective bottom plate elevation mechanism in the cassette.	Check to see if the bottom plate can move smoothly and repair any problem that is found.
		Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. Lift motor 2 and Video PWB (YC8)
		Defective drive transmission system of the PF lift motor 1.	Check if the gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if necessary.
		Defective lift motor.	Replace the PF lift motor 2.
		Defective PWB.	Replace the video PWB and check for correct operation (see page 1-5-49).

Code	Contents	Causes	Check procedures/ corrective measures
1030	PF lift motor 1 error (paper feeder) After cassette 3 is inserted, PF lift sensor 1 does not turn on within 15 s. This error is detected five times successively.	Defective bottom plate elevation mechanism in the cassette.	Check to see if the bottom plate can move smoothly and repair it if any problem is found.
		Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. PF lift motor 1 and PF main PWB (YC4)
		Defective drive transmission system of the PF lift motor 1.	Check if the gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
		Defective PF lift motor 1.	Replace the PF lift motor 1.
		Defective PWB.	Replace the PF main PWB (Refer to the service manual of the paper feeder).
1040	PF lift motor 2 error (paper feeder) After cassette 4 is inserted, PF lift sensor 2 does not turn on within 15 s. This error is detected five times successively.	Defective bottom plate elevation mechanism in the cassette.	Check to see if the bottom plate can move smoothly and repair it if any problem is found.
		Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. PF lift motor 2 and PF main PWB (YC6)
		Defective drive transmission system of the PF lift motor 2.	Check if the gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
		Defective PF lift motor 2.	Replace the PF lift motor 2.
		Defective PWB.	Replace the PF main PWB (Refer to the service manual of the paper feeder).
1800	Paper feeder communication error A communication error is detected 10 times in succession.	Improper installation of the paper feeder.	Follow the installation instruction carefully again.
		Defective connector cable or poor contact of the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. PF main PWB (YC1) and engine connect PWB (YC8/YC1) and engine PWB (YC9)
		Defective PWB.	Replace the engine PWB or the PF main PWB (see page 1-5-45, Refer to the service manual of the paper feeder).

Code	Contents	Causes	Check procedures/ corrective measures
1900	Paper feeder EEPROM error When writing the data, the write data and the read data is not continuously in agreement 4 times.	Defective PWB.	Replace the PF main PWB (Refer to the service manual of the paper feeder).
		Device damage of EEPROM.	Contact the Service Administrative Division.
2101	Developer motor K steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the developer motor K stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. Developer motor K and engine PWB (YC4)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if necessary.
		Defective motor.	Replace the Developer motor K.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2102	Developer motor YCM steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the developer motor YCM stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer motor YCM and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Developer motor YCM.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2111	Developer motor K startup error Developer motor K is not stabilized within 3 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. Developer motor K and engine PWB (YC4)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if necessary.
		Defective motor.	Replace the Developer motor K.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
2112	Developer motor YCM startup error Developer motor YCM is not stabilized within 3 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If necessary, replace the cable. Developer motor YCM and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if necessary.
		Defective motor.	Replace the Developer motor YCM.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2201	Drum motor K steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the drum motor K stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum motor K and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Drum motor K.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2202	Drum motor YCM steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the drum motor YCM stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum motor YCM and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Drum motor YCM.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
2211	Drum motor K startup error Drum motor K is not stabilized within 3 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum motor K and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Drum motor K.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2212	Drum motor YCM startup error Drum motor YCM is not stabilized within 3 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum motor YCM and engine PWB (YC3)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Drum motor YCM.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2300	Fuser motor steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the fuser motor stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser motor and engine PWB (YC4)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Fuser motor.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2310	Fuser motor startup error Fuser motor is not stabilized within 3 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser motor and engine PWB (YC4)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the fuser motor.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
2500	Conveying motor 2 steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the conveying motor 2 stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Conveying motor 2 and video PWB (YC5)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Conveying motor 2.
		Defective PWB.	Replace the video PWB and check for correct operation (see page 1-5-49).
2510	Conveying motor 2 startup error Conveying motor 2 is not stabilized within 2 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Conveying motor 2 and engine PWB (YC2)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the conveying motor 2.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2550	Conveying motor 1 steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the conveying motor 1 stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Conveying motor 1 and engine PWB (YC2)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the Conveying motor 1.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
2560	Conveying motor 1 startup error Conveying motor 1 is not stabilized within 2 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Conveying motor 1 and engine PWB (YC2)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the conveying motor 1.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
2600	PF drive motor error (paper feeder) When the PF drive motor is driven, error signal is detected continuously for 1 s.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. PF drive motor and PF main PWB (YC2)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the PF drive motor.
		Defective PWB.	Replace the PF main PWB (Refer to the service manual for the paper feeder).
2700	TC belt release motor error When the TC belt release motor is driven, error signal is detected continuously for 3 s.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. TC belt release motor and TC PWB(YC2) TC PWB and TC connect PWB(YC1) TC connect PWB and engine PWB(YC5)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the TC belt release motor.
		Defective PWB.	Replace the engine PWB or TC PWB or TC connect PWB check for correct operation (see page 1-5-45).
3100	ISU home position error ON/OFF of the HP sensor doesn't change after a prescribed pulse passes from power supply ON.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Home position sensor and ISC PWB (YC8) ISC PWB and main PWB (YC11)
		Defective home position sensor.	Replace the home position sensor.
		Defective ISU motor.	Replace the ISU motor.
		Defective CCD PWB.	Replace the image scanner unit (see page 1-5-22).
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).

Code	Contents	Causes	Check procedures/ corrective measures
3220	Exposure lamp error When the white standard data at the time of an initial is lower than a rated value.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. CCD PWB and ISC PWB (YC9) ISC PWB and main PWB (YC11)
		Defective LED PWB.	Replace the LED unit and check for correct operation (see page 1-5-22).
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
3300	Optical system (AGC) error After AGC, correct input is not obtained at CCD.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. LED PWB and ISC PWB (YC6) CCD PWB (YC2) and ISC PWB (YC9) ISC PWB (YC3) and main PWB (YC11)
		Defective LED PWB or CCD PWB.	Replace the image scanner unit (see page 1-5-22).
		Defective PWB.	Replace the ISC PWB or the main PWB and check for correct operation (see page 1-5-43).
3500	Communication error A wrong read-back value.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. CCD PWB and ISC PWB (YC9) ISC PWB and main PWB (YC11)
		Defective CCD PWB.	Replace the image scanner unit (see page 1-5-22).
		Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
3600	Scanner sequence error	Defective main PWB or engine PWB.	Replace the main PWB or the engine PWB and check for correct operation (see page 1-5-43 or 1-5-45).
3700	Scanner device error	CCD connector inserted incorrectly.	Reinsert the image scanner unit connector if necessary.
3800	AFE error When writing the data, read and write data does not match 3 times in succession.	Defective ISC PWB.	Replace the ISC PWB and check for correct operation.
3900	Backup memory read/write error (ISC PWB) Read and write data does not match.	Defective backup memory or PWB.	Replace the ISC PWB and check for correct operation.

Code	Contents	Causes	Check procedures/ corrective measures
4001	Polygon motor (K) steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the polygon motor (K) stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (K) and LSU connect PWB(YC5) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (K) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4002	Polygon motor (C) steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the polygon motor (C) stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (C) and LSU connect PWB(YC6) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (C) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4003	Polygon motor (M) steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the polygon motor (M) stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (M) and LSU connect PWB(YC7) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (M) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4004	Polygon motor (Y) steady-state error The rated speed signal detected the stability OFF continuously for 1 s after the polygon motor (Y) stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (Y) and LSU connect PWB(YC8) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (Y) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
4011	Polygon motor (K) startup error Polygon motor (K) is not stabilized within 10 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (K) and LSU connect PWB(YC5) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (K) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4012	Polygon motor (C) startup error Polygon motor (C) is not stabilized within 10 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (C) and LSU connect PWB(YC7) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (C) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4013	Polygon motor (M) startup error Polygon motor (M) is not stabilized within 10 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (M) and LSU connect PWB(YC6) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (M) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4014	Polygon motor (Y) startup error Polygon motor (Y) is not stabilized within 10 s since the motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Laser scanner unit (Y) and LSU connect PWB(YC8) LSU connect PWB and engine PWB (YC12)
		Defective motor.	Replace the Laser scanner unit (Y) (see page 1-5-21).
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
4101	BD initialization problem (K) BD is not detected within two seconds after the polygon motor stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. BDPWB and APCPWB APCPWB and LSU connect PWB (YC1) LSU connect PWB and engine PWB (YC12)
		Defective APCPWB.	Replace the Laser scanner unit (K). (see page 1-5-21)
		Defective BDPWB.	
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4102	BD initialization problem (C) BD is not detected within two seconds after the polygon motor stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. BDPWB and APCPWB APCPWB and LSU connect PWB (YC3) LSU connect PWB and engine PWB (YC12)
		Defective APCPWB.	Replace the Laser scanner unit (C). (see page 1-5-21)
		Defective BDPWB.	
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4103	BD initialization problem (M) BD is not detected within two seconds after the polygon motor stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. BDPWB and APCPWB APCPWB and LSU connect PWB (YC2) LSU connect PWB and engine PWB (YC12)
		Defective APCPWB.	Replace the Laser scanner unit (M). (see page 1-5-21)
		Defective BDPWB.	
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
4104	BD initialization problem (Y) BD is not detected within two seconds after the polygon motor stabilizes.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. BDPWB and APCPWB APCPWB and LSU connect PWB (YC4) LSU connect PWB and engine PWB (YC12)
		Defective APCPWB.	Replace the Laser scanner unit (M). (see page 1-5-21)
		Defective BDPWB.	
		Defective PWB.	Replace the engine PWB or LSU connect PWB and check for correct operation (see page 1-5-45).
4600	LSU cleaning motor error When the LSU cleaning motor is driven, an error signal is detected continuously for 2 s.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If none, replace the cable. LSU cleaning motor and LSU connect PWB(YC11) LSU connect PWB and engine PWB(YC12)
		Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushings and gears. Check for broken gears and replace if any.
		Defective motor.	Replace the LSU cleaning motor.
		Defective PWB.	Replace the engine PWB or LSU connect PWB check for correct operation (see page 1-5-45).
4700	VIDEO ASIC device error Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Main PWB (YC105) and engine PWB (YC17)
		Defective PWB.	Replace the main PWB or the engine PWB and check for correct operation (see page 1-5-43, 1-5-45).
4950	LSU CPU communication error A communication error is detected 10 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Main PWB and video PWB (YC1) video PWB and LSU connect PWB (YC10)
		Defective PWB.	Replace the main PWB or video PWB and check for correct operation (see page 1-5-43, 1-5-49).

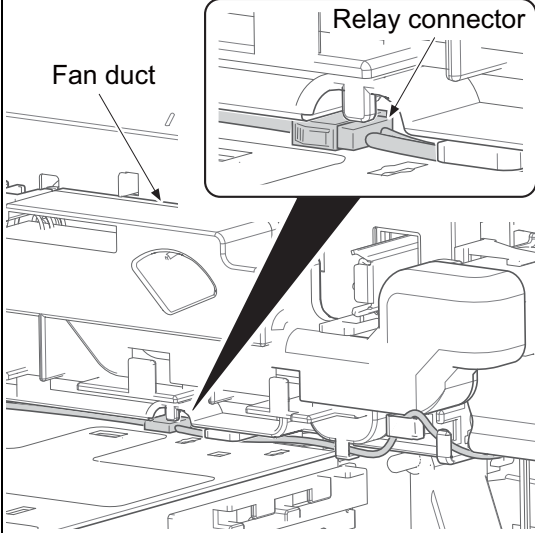
Code	Contents	Causes	Check procedures/ corrective measures
6000	Broken fuser heater wire Fuser thermistor 2 does not reach 80° C/176 °F even after 20 s during warming up. The detected temperature of fuser thermistor 2 does not reach the specified temperature (ready indication temperature) for 200 s in warming up after reached to 80° C/176 °F.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. IH coil unit and IHPWB IHPWB and engine PWB (YC7)
		Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Fuser thermostat triggered.	Reinsert the fuser unit (see page 1-5-18).
		Broken fuser heater wire.	
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).
6020	Abnormally high fuser thermistor 2 (center) temperature The fuser thermistor 2 detects a temperature higher than 240°C/464°F continuously for 1 s.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Shorted fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6030	Fuser thermistor 2 (center) break error A/D value of the fuser thermistor 2 exceeds 1010 bit continuously for 1 s during warming up.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser thermistor 2 and fuser PWB (YC2) Fuser unit and engine PWB (YC22)
		Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
6040	NC sensor error	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Shorted fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6050	Abnormally low fuser thermistor 2 (center) temperature The fuser temperature lower than 100 °C/212 °F is detected continuously for 1 s during printing.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective fuser heater.	
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6120	Abnormally high fuser thermistor 3 (press roller) temperature The fuser temperature exceeds 200 °C/392 °F for 1 s.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).
6130	Fuser thermistor 3 (press roller) break error Fuser thermistor 3 detects a temperature of -14 °C/6.8 °F . Fuser thermistor 3 does not reach 30° C/86 °F even after 60 s during warming up.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser thermistor 3 and fuser PWB (YC4) Fuser unit and engine PWB (YC22)
		Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
6150	Abnormally low fuser thermistor 3 (press roller) temperature The fuser temperature lower than 30 °C/86 °F is detected continuously for 1 s.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective fuser heater.	
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6200	Broken fuser edge heater wire Fuser thermistor 1 does not reach 50° C/122 °F even after 20 s during warming up. The detected temperature of fuser thermistor 1 does not reach the specified temperature (ready indication temperature) for 60 s in warming up after reaching 50° C/122 °F.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. IH coil unit and IHPWB IHPWB and engine PWB (YC7)
		Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Fuser thermostat triggered.	Reinsert the fuser unit (see page 1-5-18).
		Broken fuser heater wire.	
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).
6220	Abnormally high fuser thermistor 1 (edge) temperature The fuser temperature exceeds 240 °C/464 °F for 1 s.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective cooling fan motor.	Replace the fuser fan motor.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
6230	Fuser thermistor 1 (edge) break error During warming up a heater, fuser thermistor 2 detects a temperature of 100 °C/212 °F or higher and, fuser thermistor 1 detects a temperature of 37 °C/99 °F or lower.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser thermistor 1 and fuser PWB (YC3) Fuser unit and engine PWB (YC22)
		Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6250	Abnormally low fuser thermistor 1 (edge) temperature The fuser temperature lower than 80 °C/176 °F is detected continuously for 1 s during printing.	Deformed connector pin.	If the I/F connector pins of the fuser unit and the main unit are deformed owing to foreign matters, such as paper dusts, replace the connectors or the units including the connectors.
		Defective fuser thermistor.	Replace the fuser unit (see page 1-5-18).
		Defective fuser heater.	
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).
6410	Fuser unit type mismatch problem Absence of the fuser unit is detected.	Fuser unit connector inserted incorrectly.	Reinsert the fuser unit connector if necessary.
		Different type of the fuser unit is installed.	Install the correct fuser unit (see page 1-5-18).
6600	Belt rotation error The belt was detected to stop for 2 s continuously during motor remote is on.	Defective fuser motor.	Replace the fuser motor.
		Defective IH belt.	Replace the fuser unit (see page 1-5-18).
		Defective IH PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6710	CPU thermal runaway (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).

Code	Contents	Causes	Check procedures/ corrective measures
6720	Belt rotation error (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
		Defective fuser motor.	Replace the fuser motor.
		Defective fuser unit.	Replace the fuser unit (see page 1-5-18).
6730	Abnormally high IGBT1 temperature (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
		Defective cooling fan motor.	Replace the IH fan motor.
6740	Abnormally high IGBT2 temperature (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
		Defective cooling fan motor.	Replace the IH fan motor.
6750	Abnormally output overcurrent (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
		Defective fuser unit.	Replace the fuser unit (see page 1-5-18).
6760	Abnormally AC input overcurrent (IHPWB)	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
6770	Abnormally low electric power (IHPWB)	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable.
		Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).

Code	Contents	Causes	Check procedures/ corrective measures
6930	IH related cooling fan motor error The alarm signal was detected for 5 seconds continuously during operation.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Container / IH coil fan motor and relay connector * and engine PWB(YC21)  *:Insertion of the above-mentioned relay connector is checked. IH fan motor and engine PWB(YC24)
		Defective cooling fan motor.	Replace the container / IH coil fan motor or the IH fan motor.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
6950	IH CPU communication error A communication error is detected 3 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable.
		Defective PWB.	Replace the IH PWB or the engine PWB and check for correct operation (see page 1-5-53, 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
6990	Fuser unit type mismatch problem Absence of the fuser unit is detected.	Defective PWB.	Replace the IH PWB and check for correct operation (see page 1-5-53).
7101	Toner sensor K error The sensor outputs are for 5 seconds, 23 or less, or 248 or more.	Defective Developer unit.	Replace the developer unit K (see page 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7102	Toner sensor C error The sensor outputs are for 5 seconds, 23 or less, or 248 or more.	Defective Developer unit.	Replace the developer unit C (see page 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7103	Toner sensor M error The sensor outputs are for 5 seconds, 23 or less, or 248 or more.	Defective Developer unit.	Replace the developer unit M (see page 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7104	Toner sensor Y error The sensor outputs are for 5 seconds, 23 or less, or 248 or more.	Defective Developer unit.	Replace the developer unit Y (see page 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7401	Developer unit K type mismatch error Absence of the developer unit K is detected.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit K and drum connect PWB (YC9) Drum connect PWB and engine PWB (YC4)
		Different type of the developer unit is installed.	Install the correct developer unit (see page 1-5-14).

Code	Contents	Causes	Check procedures/ corrective measures
7402	Developer unit C type mismatch error Absence of the developer unit C is detected.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit C and drum connect PWB (YC7) Drum connect PWB and engine PWB (YC4)
		Different type of the developer unit is installed.	Install the correct developer unit (see page 1-5-14).
7403	Developer unit M type mismatch error Absence of the developer unit M is detected.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit M and drum connect PWB (YC8) Drum connect PWB and engine PWB (YC4)
		Different type of the developer unit is installed.	Install the correct developer unit (see page 1-5-14).
7404	Developer unit Y type mismatch error Absence of the developer unit Y is detected.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit Y and drum connect PWB (YC6) Drum connect PWB and engine PWB (YC4)
		Different type of the developer unit is installed.	Install the correct developer unit (see page 1-5-14).
7411	Drum unit K type mismatch problem Absence of the drum unit K is detected.	Drum unit connector inserted incorrectly.	Reinsert the drum unit K connector if necessary.
		Different type of the drum unit is installed.	Install the correct drum unit (see page 1-5-16).
7412	Drum unit C type mismatch problem Absence of the drum unit C is detected.	Drum unit connector inserted incorrectly.	Reinsert the drum unit C connector if necessary.
		Different type of the drum unit is installed.	Install the correct drum unit (see page 1-5-16).
7413	Drum unit M type mismatch problem Absence of the drum unit M is detected.	Drum unit connector inserted incorrectly.	Reinsert the drum unit M connector if necessary.
		Different type of the drum unit is installed.	Install the correct drum unit (see page 1-5-16).

Code	Contents	Causes	Check procedures/ corrective measures
7414	Drum unit Y type mismatch problem Absence of the drum unit Y is detected.	Drum unit connector inserted incorrectly.	Reinsert the drum unit Y connector if necessary.
		Different type of the drum unit is installed.	Install the correct drum unit (see page 1-5-16).
7420	Transfer belt unit type mismatch problem Absence of the transfer belt unit is detected.	Transfer belt unit connector inserted incorrectly.	Reinsert the transfer belt unit connector if necessary.
		Different type of the transfer belt unit is installed.	Install the correct transfer belt unit (see page 1-5-17).
7601	ID sensor 1 (front) error	Defective ID sensor.	Replace the ID sensor 1.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7602	ID sensor 2 (rear) error	Defective ID sensor.	Replace the ID sensor 2.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7611	ID sensor (K) density error When the concentration in a bias calibration is unusual.	Defective ID sensor.	Replace the ID sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7612	ID sensor (C) density error When the concentration in a bias calibration is unusual.	Defective ID sensor.	Replace the ID sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7613	ID sensor (M) density error When the concentration in a bias calibration is unusual.	Defective ID sensor.	Replace the ID sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7614	ID sensor (Y) density error When the concentration in a bias calibration is unusual.	Defective ID sensor.	Replace the ID sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7620	ID sensor timing error Color registration correction was failed.	Defective ID sensor.	Replace the ID sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
7800	Broken external thermistor wire The external thermistor delivers 0.3V or more.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Temperature sensor and engine PWB (YC29)
		Defective temperature sensor.	Replace the temperature sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7810	Short-circuited external thermistor wire external thermistor delivers 3V or more.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Temperature sensor and engine PWB (YC29)
		Defective temperature sensor.	Replace the temperature sensor.
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7901	Drum unit K EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum unit (K) and drum connect PWB(YC5) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC9)
		Defective drum PWB.	Replace the drum unit K (see 1-5-16).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7902	Drum unit C EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum unit (C) and drum connect PWB(YC3) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC9)
		Defective drum PWB.	Replace the drum unit C (see 1-5-16).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
7903	Drum unit M EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum unit (M) and drum connect PWB(YC4) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC9)
		Defective drum PWB.	Replace the drum unit M (see 1-5-16).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7904	Drum unit Y EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Drum unit (Y) and drum connect PWB(YC2) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC9)
		Defective drum PWB.	Replace the drum unit Y (see 1-5-16).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7911	Developer unit K EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit (K) and drum connect PWB(YC9) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC12)
		Defective developer PWB.	Replace the developer unit K (see 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
7912	Developer unit C EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit (C) and drum connect PWB(YC7) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC12)
		Defective developer PWB.	Replace the developer unit C (see 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7913	Developer unit M EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit (M) and drum connect PWB(YC8) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC12)
		Defective developer PWB.	Replace the developer unit M (see 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).
7914	Developer unit Y EEPROM error No response is issued from the device in reading/writing for 5 ms or more and this problem is repeated five times successively. Mismatch of reading data from two locations occurs eight times successively. Mismatch between writing data and reading data occurs eight times successively.	Poor contact in the connector terminals.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer unit (Y) and drum connect PWB(YC6) drum connect PWB and engine connect PWB (YC4) Engine connect PWB and engine PWB (YC12)
		Defective developer PWB.	Replace the developer unit Y (see 1-5-14).
		Defective PWB.	Replace the engine PWB check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
8030	Tray upper limit detection problem (document finisher) When the tray elevation motor raises a tray, the ON status of the tray upper limit sensor is detected.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Tray upper limit sensor and DF main PWB (CN5) Paper surface sensor 1/2 and DF main PWB (CN6)
		Defective tray upper limit sensor, paper surface sensor 1/2.	Replace the sensor.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8040	Belt problem (document finisher) The belt sensor does not turn on/off within specified time of the belt solenoid turning on.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Belt sensor and DF main PWB (CN10) Belt solenoid and DF main PWB (CN21)
		Defective belt sensor.	Replace the belt sensor.
		Defective belt solenoid.	Replace the belt solenoid.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8140	Tray elevation motor problem (document finisher) The tray low limit sensor or paper surface sensor 1/2 cannot be detected to be on within 10 s since the tray elevation motor is activated.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Tray elevation motor and DF main PWB (CN15)
		Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Tray lower limit sensor, and DF main PWB (CN5) Paper surface sensor 1/2 and DF main PWB (CN6)
		The tray elevation motor malfunctions.	Replace the tray elevation motor.
		Defective tray lower limit sensor, paper surface sensor 1/2.	Replace the sensor.
		Defective PWB.	Replace the DF main PWB and check for correct operation.

Code	Contents	Causes	Check procedures/ corrective measures
8210	Stapler problem (document finisher) Jam 7013 or 7023 is indicated.	Defective connector cable of staple or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable.
		The stapler is blocked with a staple.	Remove the stapler cartridge, and check the cartridge and the stapling section of the stapler.
		The stapler is broken.	Replace the stapler and check for correct operation.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8320	Adjustment motor 2 problem (document finisher) The adjustment sensor 2 does not turn on/off within specified time of the adjustment motor 2 turning on.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Adjustment motor 2 and DF main PWB (CN18) Adjustment sensor 2 and DF main PWB (CN7)
		Defective adjustment sensor 2.	Replace the adjustment sensor 2.
		Defective adjustment motor 2.	Replace the adjustment motor 2.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8330	Adjustment motor 1 problem (document finisher) The adjustment sensor 1 does not turn on/off within specified time of the adjustment motor 1 turning on.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Adjustment motor 1 and DF main PWB (CN18) Adjustment sensor 1 and DF main PWB (CN7)
		Defective adjustment sensor 1.	Replace the adjustment sensor 1.
		Defective adjustment motor 1.	Replace the adjustment motor 1.
		Defective PWB.	Replace the DF main PWB and check for correct operation.

Code	Contents	Causes	Check procedures/ corrective measures
8350	Roller motor problem (document finisher) The roller sensor does not turn on/off within specified time of the roller motor turning on.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Roller motor and DF main PWB (CN20) Roller sensor and DF main PWB (CN11)
		Defective roller sensor.	Replace the roller sensor.
		Defective roller motor.	Replace the roller motor.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8360	Slide motor problem (document finisher) The slide sensor does not turn on/off within specified time of the slide motor turning on.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Slide motor and DF main PWB (CN14) Slide sensor and DF main PWB (CN22)
		Defective slide sensor.	Replace the slide sensor.
		Defective slide motor.	Replace the slide motor.
		Defective PWB.	Replace the DF main PWB and check for correct operation.
8460	EEPROM problem (document finisher) Reading from or writing to EEPROM cannot be performed.	Defective EEPROM or DF main PWB.	Replace the DF main PWB and check for correct operation.
8800	Document finisher communication error A communication error is detected 10 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Engine PWB (YC9) and Engine connect PWB (YC1) Engine connect PWB (YC7) and DF relay PWB (YC2) DF relay PWB (YC3) and DF main PWB (CN1)
		Defective DF main PWB.	Replace the DF main PWB and check for correct operation.
		Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Code	Contents	Causes	Check procedures/ corrective measures
8830	Bridge communication error (document finisher) A communication error is detected 10 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Engine PWB (YC9) and Engine connect PWB (YC1) Engine connect PWB (YC7) and DF relay PWB (YC2) DF relay PWB (YC4) and bridge PWB (YC5)
		Defective PWB.	Replace the bridge PWB or the engine PWB and check for correct operation (see page 1-5-45).
8990	Backup memory data problem (document finisher) When one of the existence of a finisher or a bridge is not detected.	Defective connector cable or poor contact in the connector.	Check the connection of connector on the finisher main PWB and the connector of the machine, and the continuity across the connector terminals. Repair or replace if necessary.
		Defective power cord	Confirm that the power cable is firmly connected and, if necessary, connect the plug all the way in. Also check for continuity within the power cable. If none, replace the power cable.
		EEPROM installed incorrectly.	Install EEPROM correctly.
		Defective finisher main PWB.	Replace the finisher main PWB and check for correct operation.
9000	Document processor communication error A communication error is detected 10 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP main PWB and ISC PWB (YC12)
		Defective PWB.	Replace the DP main PWB or the ISC PWB and check for correct operation (see page 1-5-41).
9010	Coin vender communication error A communication error from coin vender is detected 10 times in succession.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable.
		Data setup failure.	Set maintenance mode U206 to off when a coin vender is not installed.
		Defective coin vender control PWB.	Replace the coin vender control PWB.
		Defective PWB.	Replace the video PWB and check for correct operation (see page 1-5-49).

Code	Contents	Causes	Check procedures/ corrective measures
9060	DP EEPROM error Mismatch between writing data and reading data occurs three times successively. Mismatch of reading data from two locations occurs three times successively.	Defective PWB.	Replace the DP main PWB and check for correct operation (see page 1-5-41).
		Device damage of EEPROM.	Contact the Service Administrative Division.
9100	Coin vender control PWB error Communication error has been detected at the coin mec of the coin vender control PWB.	Defective coin vender control PWB.	Replace the coin mec.
9110	Coin vender error Communication error has been detected in connection with the coin mec and the rejector.	Rejector installed incorrectly.	Check the rejector is properly installed and, if not, perform the corrective action.
		Defective rejector.	Replace the rejector.
9120	Sensor error in coin vender change (Yen 10) Change is empty despite change is enough.	Coin jam in the change tube	Check visually and remedy.
		Poor contact in the connector.	Check if the change empty sensor is intact.
		Defective change empty sensor.	Replace the coin mec.
		Defective coin vender control PWB.	
9130	Sensor error in coin vender change (Yen 50) Change is empty despite change is enough.	Coin jam in the change tube	Check visually and remedy.
		Poor contact in the connector.	Check if the change empty sensor is intact.
		Defective change empty sensor.	Replace the coin mec.
		Defective coin vender control PWB.	
9140	Sensor error in coin vender change (Yen 100) Change is empty despite change is enough.	Coin jam in the change tube	Check visually and remedy.
		Poor contact in the connector.	Check if the change empty sensor is intact.
		Defective change empty sensor.	Replace the coin mec.
		Defective coin vender control PWB.	

Code	Contents	Causes	Check procedures/ corrective measures
9150	Sensor error in coin vender change (Yen 500) Change is empty despite change is enough.	Coin jam in the change tube	Check visually and remedy.
		Poor contact in the connector.	Check if the change empty sensor is intact.
		Defective change empty sensor.	Replace the coin mec.
		Defective coin vender control PWB.	
9160	Coin vender pay-out error Coin is paid out despite the pay-out motor is determined not active.	Defective pay-out motor.	Replace the coin mec.
9170	Coin vender pay-out sensor error Coin is paid out despite the pay-out motor is determined not active.	Change jam at the pay-out.	Check visually and remedy.
		Defective pay-out motor.	Replace the coin mec.
		Defective pay-out sensor.	
9500	ISC PWB error A	Main PWB ISC PWB	<ol style="list-style-type: none"> 1. Reinsert the connector if its connection is loose. Main PWB (YC25) and ISC PWB (YC4) 2. Replace the main PWB (see page 1-5-43). 3. Replace the ISC PWB 4. Contact the Service Support.
9510	ISC PWB error B	Main PWB ISC PWB	<ol style="list-style-type: none"> 1. Reinsert the connector if its connection is loose. Main PWB (YC25) and ISC PWB (YC4) 2. Replace the main PWB (see page 1-5-43). 3. Replace the ISC PWB 4. Contact the Service Support.
9520	ISC PWB error C	Main PWB ISC PWB	<ol style="list-style-type: none"> 1. Reinsert the connector if it its connection is loose. Main PWB (YC25) and ISC PWB (YC4) 2. Replace the main PWB (see page 1-5-43). 3. Replace the ISC main PWB 4. Contact the Service Support.

Code	Contents	Causes	Check procedures/ corrective measures
9530 9540	Machine recovery error The machine may not be recovered or may have trouble in its function with changes of the internal data when replacing some the parts at the same time.	PWBs	1. Reattach the parts below in case of replacing 2 or more of them at the same time. Affected parts : Memory, HDD, PWBs * : Do not replace 2 or more of the parts at the same time * : And also, do not execute the following works when replacing the above parts. Do not replace the drum unit or the developing unit. Do not replace the drum unit with the one color for other one in the same machine.
F000	Main PWB - operation panel PWB communication error	Defective main PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace main PWB (see page 1-5-43).
		Defective operation panel PWB.	Replace the operation panel PWB and check for correct operation.
F010	Main PWB checksum error	Defective main PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace main PWB (see page 1-5-43).
F011			
F012			
F013			
F040	Main PWB - print engine communication error	Defective main PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace main PWB (see page 1-5-43).
		Defective engine PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
F041	Communication error between main PWB and scanner engine	Defective main PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace main PWB (see page 1-5-43).
		Defective ISC PWB.	Replace the ISC PWB and check for correct operation.
F050	Print engine ROM checksum error	Defective engine PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace engine PWB (see page 1-5-45).
F051	Scanner engine ROM checksum error	Defective Scanner software.	Install the Scanner software.
		Defective ISC PWB.	Turn the main power switch off/on to restart the machine. If the error is not resolved, replace ISC PWB.

NOTE:

The other F codes are indicated to the appendix (see page 2-4-14).

1-4-3 Image quality problems

If the part causing the problem is not designated as a service part, replace with the assembly comprising the part.

- (1) No image appears (entirely white).



See page 1-4-45

- (2) No image appears (entirely black).



See page 1-4-45

- (3) Image is too light.



See page 1-4-46

- (4) The background is colored.



See page 1-4-46

- (5) White streaks are printed vertically.



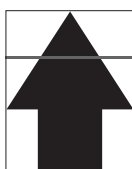
See page 1-4-46

- (6) Black streaks are printed vertically.



See page 1-4-47

- (7) Streaks are printed horizontally.



See page 1-4-47

- (8) One side of the print image is darker than the other.



See page 1-4-47

- (9) Spots are printed.



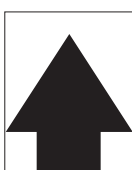
See page 1-4-48

- (10) Image is blurred.



See page 1-4-48

- (11) The leading edge of the image is consistently misaligned with the original.



See page 1-4-48

- (12) The leading edge of the image is sporadically misaligned with the original.



See page 1-4-48

- (13) Paper is wrinkled.



See page 1-4-49

- (14) Offset occurs.



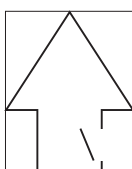
See page 1-4-49

- (15) Part of image is missing.



See page 1-4-49

- (16) Fusing is loose.



See page 1-4-49

- (17) Image is out of focus.



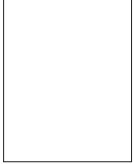
See page 1-4-50

- (18) Image center does not align with the original center.




See page 1-4-50

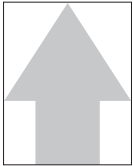
(1) No image appears (entirely white).

Print example	Causes		Check procedures/corrective measures
	Defective transfer bias output.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. High voltage PWB and engine PWB (YC15) High voltage PWB sub and engine PWB (YC13)
		Defective high voltage PWB.	Replace the high voltage PWB.
		Defective high voltage PWB sub.	Replace the high voltage PWB sub.
		Defective engine PWB.	Replace the engine PWB (see page 1-5-45).
	Defective developer bias output.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity of the connector cable. If necessary, replace the cable. High voltage PWB and engine PWB (YC15)
		Defective high voltage PWB.	Replace the high voltage PWB.
		Defective engine PWB.	Replace the engine PWB (see page 1-5-45).
	No LSU laser is output.	Defective laser scanner unit.	Replace the laser scanner unit (see page 1-5-21).
		Defective main PWB.	Replace the main PWB (see page 1-5-43).

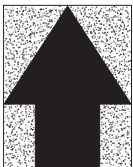
(2) No image appears (entirely black).

Print example	Causes		Check procedures/corrective measures
	No main charging.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. High voltage PWB and engine PWB (YC15)
		Defective charger roller unit.	Replace the charger roller unit (see page 1-5-16).
		Defective high voltage PWB.	Replace the high voltage PWB.
		Defective engine PWB.	Replace the engine PWB (see page 1-5-45).

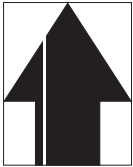
(3) Image is too light.

Print example	Causes		Check procedures/corrective measures
	Defective transfer charger output.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. High voltage PWB and engine PWB (YC15) High voltage PWB sub and engine PWB (YC13)
		Defective high voltage PWB.	Replace the high voltage PWB.
		Defective high voltage PWB sub.	Replace the high voltage PWB sub.
		Defective engine PWB.	Replace the engine PWB (see page 1-5-45).
	Insufficient toner.		If the display shows the message requesting toner replenishment, replace the container.
	Deteriorated toner.		Perform the drum refresh operation.

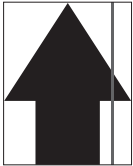
(4) The background is colored.

Print example	Causes		Check procedures/corrective measures
	Defective main charger output.	Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. High voltage PWB and engine PWB (YC15)
		Defective high voltage PWB.	Replace the high voltage PWB.
		Defective engine PWB.	Replace the engine PWB (see page 1-5-45).
	Deteriorated toner.		Perform the drum refresh operation.

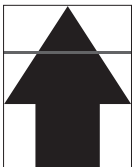
(5) White streaks are printed vertically.

Print example	Causes	Check procedures/corrective measures
	Foreign matter in the developer unit.	Check if the magnetic brush is formed uniformly. Replace the developer unit if any foreign matter (see page 1-5-14).
	Dirty shading plate.	Clean the shading plate.
	Adhesion of soiling to transfer belt.	Clean the transfer belt. Replace the intermediate transfer unit if it is extremely dirty (see page 1-5-17).
	Adhesion of soiling to transfer roller.	Clean the transfer roller. Replace the transfer roller unit if it is extremely dirty (see page 1-5-17).
	Dirty LSU dust shield glass.	Perform the LSU dust shield glass cleaning.


(6) Black streaks are printed vertically.

Print example	Causes	Check procedures/corrective measures
	Dirty contact glass.	Clean the contact glass.
	Dirty slit glass.	Clean the slit glass.
	Dirty or flawed drum.	Perform the drum refresh operation. Flawed drum. Replace the drum unit (see page 1-5-16).
	Deformed or worn cleaning blade in the drum unit.	Replace the drum unit (see page 1-5-16).
	Defective transfer belt.	Replace the intermediate transfer unit (see page 1-5-17).
	Defective transfer roller.	Replace the transfer roller unit(see page 1-5-17).
	Dirty scanner mirror.	Clean the scanner mirror.


(7) Streaks are printed horizontally.

Print example	Causes	Check procedures/corrective measures
	Dirty or flawed drum.	Perform the drum refresh operation. Flawed drum. Replace the drum unit (see page 1-5-16).
	Dirty developer section.	Clean any part contaminated with toner in the developer section.
	Poor contact of grounding terminal of drum unit.	Check the installation of the drum unit. If it operates incorrectly, replace it (see page 1-5-16).

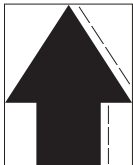
(8) One side of the print image is darker than the other.

Print example	Causes	Check procedures/corrective measures
	Defective exposure lamp.	Replace the LED PWB (see page 1-5-29).

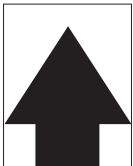
(9) Spots are printed.

Print example	Causes	Check procedures/corrective measures
	Dirty contact glass.	Clean the contact glass.
	Dirty or flawed drum.	Perform the drum refresh operation. Flawed drum. Replace the drum unit (see page 1-5-16).
	Deformed or worn cleaning blade in the drum unit.	Replace the drum unit (see page 1-5-16).
	Flawed developer roller.	Replace the developer unit (see page 1-5-14).
	Dirty heat roller and press roller.	Clean the heat roller and press roller.

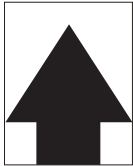
(10) Image is blurred.

Print example	Causes	Check procedures/corrective measures
	Scanner moves erratically.	Check if there is any foreign matter on the front and rear scanner rails. If any, remove it.
	Deformed press roller.	Replace the fuser unit (see page 1-5-18).
	Paper conveying section drive problem.	Check the gears and belts and, if necessary, grease them.

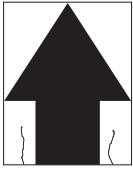
(11) The leading edge of the image is consistently misaligned with the original.

Print example	Causes	Check procedures/corrective measures
	Misadjusted leading edge registration.	Run maintenance mode U034 to readjust the leading edge registration (see page 1-3-35).
	Misadjusted scanner leading edge registration.	Run maintenance mode U066 to readjust the scanner leading edge registration (see page 1-3-44).

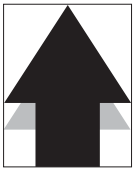
(12) The leading edge of the image is sporadically misaligned with the original.

Print example	Causes	Check procedures/corrective measures
	Paper feed clutch, registration clutch or duplex clutch operating incorrectly.	Check the installation of the clutch. If it operates incorrectly, replace it.


(13) Paper is wrinkled.

Print example	Causes	Check procedures/corrective measures
	Paper curled.	Check the paper storage conditions.
	Paper damp.	Check the paper storage conditions.
	Defective pressure springs.	Replace the fuser unit (see page 1-5-18).

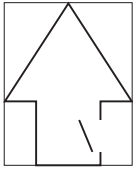
(14) Image is off-set.

Print example	Causes	Check procedures/corrective measures
	Deformed or worn cleaning blade in the drum unit.	Replace the drum unit (see page 1-5-16).
	Defective fuser unit.	Replace the fuser unit (see page 1-5-18).
	Wrong types of paper.	Check if the paper meets specifications. Replace paper.


(15) Part of image is missing.

Print example	Causes	Check procedures/corrective measures
	Paper damp.	Check the paper storage conditions.
	Paper creased.	Replace the paper.
	Drum condensation.	Perform the drum refresh operation.
	Dirty or flawed drum.	Perform the drum refresh operation. Flawed drum. Replace the drum unit (see page 1-5-16).
	Dirty transfer belt.	Clean the transfer belt. Replace the intermediate transfer unit if it is extremely dirty (see page 1-5-17).
	Dirty transfer roller.	Clean the transfer roller. Replace the transfer roller unit if it is extremely dirty (see page 1-5-17).


(16) Fusing is loose.

Print example	Causes	Check procedures/corrective measures
	Wrong types of paper.	Check if the paper meets specifications, replace paper.
	Flawed heat roller or press roller.	Replace the fuser unit (see page 1-5-18).
	Defective pressure springs.	
	Defective fuser heater.	

(17) Image is out of focus.

Print example	Causes	Check procedures/corrective measures
	Defective image scanning unit.	Replace the image scanning unit (see page 1-5-22).
	Drum condensation.	Perform the drum refresh operation.

(18) Image center does not align with the original center.

Print example	Causes	Check procedures/corrective measures
	Misadjusted image center line.	Run maintenance item U034 to readjust the center line of image printing (see page 1-3-35).
	Misadjusted scanner center line.	Run maintenance item U067 to readjust the scanner leading edge registration (see page 1-3-45).
	Original is not placed correctly.	Place the original correctly.

1-4-4 Electric problems

If the part causing the problem is not designated as a service part, replace with the assembly comprising the part.

Troubleshooting to each failure must be made in the order of the numbered Problems.

Problem	Causes	Check procedures/corrective measures
(1) The machine does not operate when the main power switch is turned on.	1. No electricity at the power outlet.	Measure the input voltage.
	2. The power cord is not plugged in properly.	Check the contact between the power plug and the outlet.
	3. Broken power cord.	Check for continuity. If none, replace the cord.
	4. Defective main power switch.	Check for continuity across the contacts. If none, replace the power switch.
	5. Defective interlock switch.	Check for continuity across the contacts of interlock switch. If none, replace the power source PWB (see page 1-5-48).
	6. Defective power source PWB.	Replace the power source PWB (see page 1-5-48).
(2) ISU motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. ISU motor and ISC PWB (YC5) ISC PWB (YC5) and main PWB (YC11)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the ISU motor.
	4. Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
(3) Eject motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Eject motor and engine PWB (YC20)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the eject motor.
	4. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Problem	Causes	Check procedures/corrective measures
(4) ID Shutter motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. ID Shutter motor and engine connect PWB (YC17) engine connect PWB and engine PWB (YC9)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the ID Shuttermotor.
	4. Defective PWB.	Replace the engine PWB or engine connect PWB and check for correct operation (see page 1-5-45).
(5) Fuser pressure release motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser pressure release motor and engine PWB (YC22)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the Fuser pressure release motor.
	4. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(6) Controller fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Controller fan motor and main PWB (YC23)
	2. Defective motor.	Replace the controller fan motor.
	3. Defective PWB.	Replace the main PWB and check for correct operation (see page 1-5-43).
(7) Power source fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Power source fan motor and engine connect PWB (YC11) engine connect PWB and engine PWB (YC9)
	2. Defective motor.	Replace the power source fan motor.
	3. Defective PWB.	Replace the engine PWB or engine connect PWB and check for correct operation (see page 1-5-45).
(8) Developer fan motor 1 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer fan motor 1 and engine PWB (YC21)
	2. Defective motor.	Replace the developer fan motor 1.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Problem	Causes	Check procedures/corrective measures
(9) Developer fan motor 2/3 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer fan motor 2/3 and engine connect PWB (YC6) engine connect PWB and engine PWB (YC9)
	2. Defective motor.	Replace the developer fan motor 2/3.
	3. Defective PWB.	Replace the engine PWB or the engine connect PWB and check for correct operation (see page 1-5-45).
(10) LSU fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. LSU fan motor and engine connect PWB (YC6) Engine connect PWB and engine PWB (YC9)
	2. Defective motor.	Replace the LSU fan motor.
	3. Defective PWB.	Replace the engine PWB engine connect PWB and check for correct operation (see page 1-5-45).
(11) IH fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. IH fan motor and engine PWB (YC24)
	2. Defective motor.	Replace the IH fan motor.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(12) Fuser fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Fuser fan motor and engine PWB (YC24)
	2. Defective motor.	Replace the Fuser fan motor.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(13) Container / IH coil fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Container / IH coil fan motor and engine PWB (YC21)
	2. Defective motor.	Replace the container / IH coil fan motor.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(14) Imaging fan motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Imaging fan motor and engine connect PWB (YC11) Engine connect PWB and engine PWB(YC9)
	2. Defective motor.	Replace the Imaging fan motor.
	3. Defective PWB.	Replace the engine PWB or engine connect PWB and check for correct operation (see page 1-5-45).

Problem	Causes	Check procedures/corrective measures
(15) Paper feed clutch 1 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper feed clutch 1 and engine PWB (YC2)
	2. Defective clutch.	Replace the paper feed clutch 1.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(16) Paper feed clutch 2 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper feed clutch 2 and video PWB (YC5) video PWB and main PWB
	2. Defective clutch.	Replace the paper feed clutch 2.
	3. Defective PWB.	Replace the video PWB or the main PWB and check for correct operation (see page 1-5-49, 1-5-43).
(17) Mid clutch 1 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Mid clutch 1 and engine PWB (YC2)
	2. Defective clutch.	Replace the mid clutch 1.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(18) Mid clutch 2 does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Mid clutch 2 and video PWB (YC5)
	2. Defective clutch.	Replace the mid clutch 2.
	3. Defective PWB.	Replace the video PWB or the main PWB and check for correct operation (see page 1-5-49, 1-5-43).
(19) Registration clutch does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Registration clutch and engine PWB (YC2)
	2. Defective clutch.	Replace the registration clutch.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(20) Duplex clutch does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Duplex clutch and engine PWB (YC2)
	2. Defective clutch.	Replace the duplex clutch.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).

Problem	Causes	Check procedures/corrective measures
(21) Developer stop clutch does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Developer stop clutch and engine PWB (YC3)
	2. Defective clutch.	Replace the developer stop clutch.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(22) MP solenoid does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. MP solenoid and engine PWB (YC2)
	2. Defective solenoid.	Replace the MP solenoid.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(23) Feedshift solenoid does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Feedshift solenoid and engine PWB (YC20)
	2. Defective solenoid.	Replace the Feedshift solenoid.
	3. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(24) The message requesting paper to be loaded is shown when paper is present on the cassette 1.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper sensor 1/2 and engine connect PWB (YC15) Engine connect PWB to engine PWB (YC9)
	2. Deformed actuator of the paper sensor.	Check visually and replace if necessary.
	3. Defective paper sensor.	Replace the paper sensor 1/2.
	4. Defective PWB.	Replace the engine PWB or engine connect PWB and check for correct operation (see page 1-5-45).
(25) The message requesting paper to be loaded is shown when paper is present on the cassette 2.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper sensor 3/4 and video PWB (YC7) Video PWB to main PWB (YC9)
	2. Deformed actuator of the paper sensor.	Check visually and replace if necessary.
	3. Defective paper sensor.	Replace the paper sensor 3/4.
	4. Defective PWB.	Replace the video PWB or main PWB and check for correct operation (see page 1-5-49, 1-5-43).

Problem	Causes	Check procedures/corrective measures
(26) The message requesting paper to be loaded is shown when paper is present on the MP tray.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. MP paper sensor and engine PWB (YC5)
	2. Deformed actuator of the MP paper sensor.	Check visually and replace if necessary.
	3. Defective MP paper sensor.	Replace the MP paper sensor.
	4. Defective PWB.	Replace the engine PWB and check for correct operation (see page 1-5-45).
(27) The size of paper on the cassette 1 is not displayed correctly.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper size width switch 1 and engine connect PWB (YC14) Paper size length switch 1 and engine connect PWB (YC14) Engine connect PWB and engine PWB (YC9)
	2. Defective cassette size switch.	Replace the paper size width switch 1 or paper size length switch 1.
	3. Defective PWB.	Replace the engine PWB or the engine connect PWB and check for correct operation (see page 1-5-45).
(28) The size of paper on the cassette 2 is not displayed correctly.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. Paper size width switch 2 and video PWB (YC6) Paper size length switch 2 and video PWB (YC6) Video PWB and main PWB
	2. Defective cassette size switch.	Replace the paper size width switch 1 or paper size length switch 1.
	3. Defective PWB.	Replace the video PWB or the main PWB and check for correct operation (see page 1-5-49, 1-5-43).
(29) A paper jam in the paper feed, paper conveying or eject section is indicated when the main power switch is turned on.	1. A piece of paper torn from paper is caught around registration sensor, duplex sensor, feed sensor 1/2 or eject sensor.	Check visually and remove it, if any.
	2. Defective sensor.	Replace the registration sensor, duplex sensor, feed sensor 1/2 or eject sensor.
(30) A message indicating cover open is displayed when the front cover or right cover 1/2 is closed.	1. Deformed actuator of the interlock switch.	Check visually and replace if necessary.
	2. Defective interlock switch.	Replace the interlock switch.

Problem	Causes	Check procedures/corrective measures
(31) The LED lamp does not turn on when original is present on the DP.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP original sensor and DP main PWB (YC3) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective sensor.	Replace the DP original sensor.
	3. Defective PWB.	Replace the DP LED PWB or the engine PWB and check for correct operation (see page 1-5-45).
(32) The size of original on the DP is not displayed correctly.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP original size width sensor and DP main PWB (YC4) DP original size length sensor and DP main PWB (YC2) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective sensor.	Replace the DP original size width sensor or DP original size length sensor.
	3. Defective PWB.	Replace the DP main PWB or engine PWB and check for correct operation (see page 1-5-41,1-5-45).
(33) DP paper feed motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP paper feed motor and DP main PWB (YC9) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the DP paper feed motor.
	4. Defective PWB.	Replace the DP main PWB or engine PWB and check for correct operation (see page 1-5-41,1-5-45).
(34) DP switchback motor does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP switchback motor and DP main PWB (YC9) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective drive transmission system.	Check if the rollers and gears rotate smoothly. If not, grease the bushes and gears. Check for broken gears and replace if any.
	3. Defective motor.	Replace the DP switchback motor.
	4. Defective PWB.	Replace the DP main PWB or engine PWB and check for correct operation (see page 1-5-41,1-5-45).

Problem	Causes	Check procedures/corrective measures
(35) DP paper feed clutch does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP paper feed clutch and DP main PWB (YC8) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective clutch.	Replace the DP paper feed clutch.
	3. Defective PWB.	Replace the DP main PWB or engine PWB and check for correct operation (see page 1-5-41,1-5-45).
(36) DP registration clutch does not operate.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP registration clutch and DP main PWB (YC8) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective clutch.	Replace the DP registration clutch.
	3. Defective PWB.	Replace the DP main PWB or engine PWB and check for correct operation (see page 1-5-41,1-5-45).
(37) An original jams when the main power switch is turned on.	1. A piece of paper torn from an original is caught around the DP paper feed sensor, DP registration sensor or DP timing sensor.	Check visually and remove it, if any.
	2. Defective sensor.	Replace the DP paper feed sensor, DP registration sensor or DP timing sensor.
(38) A message indicating cover open is displayed when the DP top cover is closed.	1. Defective connector cable or poor contact in the connector.	Reinsert the connector. Also check for continuity within the connector cable. If none, replace the cable. DP open/close sensor and DP main PWB (YC5) DP main PWB (YC1) and engine PWB (YC18)
	2. Defective DP open/close sensor.	Replace the DP open/close sensor.

1-4-5 Mechanical problems

If the part causing the problem was not supplied, use the unit including the part for replacement.

Problem	Causes/check procedures	Corrective measures
(1) No primary paper feed.	Check if the surfaces of the following rollers are dirty with paper dusts. Pickup roller Paper feed roller MP paper feed roller	Clean with isopropyl alcohol.
	Check if any of the following rollers is deformed. Pickup roller Paper feed roller MP paper feed roller	Check visually and replace any deformed (see page 1-5-9, 1-5-10).
	Defective paper feed clutch installation.	Check visually and remedy if necessary.
(2) No secondary paper feed.	Check if the surfaces of the following rollers are dirty with paper powder. Right registration roller Left registration roller	Clean with isopropyl alcohol.
	Defective registration clutch installation.	Check visually and remedy if necessary.
(3) Skewed paper feed.	Paper width guide in the cassette are installed incorrectly.	Check the paper width guide visually and remedy or replace if necessary.
(4) Multiple sheets of paper are fed.	Check if the paper is excessively curled.	Change the paper.
	Paper is loaded incorrectly.	Load the paper correctly.
	Check if the retard roller is worn.	Replace the retard roller if it is worn (see page 1-5-9).
(5) Paper jams.	Check if the paper is excessively curled.	Change the paper.
	Check if the contact between the right and left registration rollers is correct.	Check visually and remedy if necessary.
	Check if the heat roller or press roller is extremely dirty or deformed.	Check visually and replace the fuser unit (see page 1-5-18).
(6) Toner drops on the paper conveying path.	Check if the drum unit or developer unit is extremely dirty.	Clean the drum unit or developer unit.

Problem	Causes/check procedures	Corrective measures
(7) Abnormal noise is heard.	Check if the rollers, pulleys and gears operate smoothly.	Grease the bushes and gears.
	Check if the following clutches are installed correctly. Paper feed clutch Mid clutch Registration clutch Duplex clutch	Check visually and remedy if necessary.
(8) No primary original feed.	Check if the surfaces of the following pulleys are dirty with paper powder. DP forwarding pulley DP paper feed roller	Clean with isopropyl alcohol.
	Check if the following pulleys is deformed. DP forwarding pulley DP paper feed roller	Check visually and replace any deformed (see page 1-5-39).
(9) Multiple sheets of original are fed.	Original is not correctly set.	Set the original correctly.
	Check if the DP separation pulley is worn.	Replace the DP separation pulley if it is worn (see page 1-5-39).
(10) Originals jam.	Originals being used do not conform with the specifications.	Use only originals conforming to the specifications.
	Check if the surfaces of the following pulleys are dirty with paper powder. DP forwarding pulley DP paper feed roller	Clean with isopropyl alcohol.
	Check if the contact between the registration roller and registration pulley is correct.	Check visually and remedy if necessary.
	Check if the contact between the conveying roller and conveying pulley is correct.	Check visually and remedy if necessary.
	Check if the contact between the eject roller and eject pulley is correct.	Check visually and remedy if necessary.
	Check if the contact between the switchback roller and switchback pulley is correct.	Check visually and remedy if necessary.

1-4-6 Send error code

This section describes the scanning errors and descriptions, preventive actions, as well as corrective actions. Error codes not described here could fall within software errors.

If such an error is encountered, turn power off then on, and advise the service representative.

(1) Scan to SMB error codes

Code	Contents	Check procedures/corrective measures
1101	Host destined does not exist on the network.	<ol style="list-style-type: none"> 1. Confirm the destined host. 2. Confirm the device's network parameters. 3. Confirm the parameters of the network to which the device is connected are correct.
1102	Login to the host has failed.	<ol style="list-style-type: none"> 1. Confirm user name and password. 2. Confirm the parameters of the network to which the device is connected are correct. 3. Check the host if the folder is properly shared.
1103	Destined host, folder, and/or file names are invalid.	<ol style="list-style-type: none"> 1. Check illegal characters are not contained within these names. 2. Check the name of the folder and files conform with the naming syntax. 3. Confirm destined host and folder.
1105	SMB protocol is not enabled.	<ol style="list-style-type: none"> 1. Confirm device's SMB protocols.
2101	Login to the host has failed.	<ol style="list-style-type: none"> 1. Confirm the destined host. 2. Confirm that the LAN cable is properly connected to the device. 3. Check the SMB port number. 4. Confirm the device's network parameters. 5. Confirm the parameters of the network to which the device is connected are correct.
2201	Writing scanned data has failed.	<ol style="list-style-type: none"> 1. Check the file name to save the scanned data. 2. Confirm the device's network parameters. 3. Confirm the parameters of the network to which the device is connected are correct.
2203	No response from the host during a certain period of time.	<ol style="list-style-type: none"> 1. Confirm the network parameters the device is connected. 2. Confirm that the LAN cable is properly connected to the device.

(2) Scan to FTP error codes

Code	Contents	Check procedures/corrective measures
1101	FTP server does not exist on the network.	<ol style="list-style-type: none"> 1. Check the FTP server name. 2. Confirm device's network parameters. 3. Confirm the parameters of the network to which the device is connected are correct.
1102	Login to the FTP server has failed.	<ol style="list-style-type: none"> 1. Confirm user name and password. 2. Check the FTP server name.
1103	Destined folder is invalid.	<ol style="list-style-type: none"> 1. Check that the illegal characters are not contained within these names. 2. Check the FTP server name.
1105	FTP protocol is not enabled.	<ol style="list-style-type: none"> 1. Confirm device's FTP protocols.
1131	Initializing TLS has failed.	<ol style="list-style-type: none"> 1. Confirm device's security parameters.
1132	TLS negotiation has failed.	<ol style="list-style-type: none"> 1. Confirm device's security parameters. 2. Check the FTP server name.
2101	Access to the FTP server has failed.	<ol style="list-style-type: none"> 1. Check the FTP server name. 2. Confirm that the LAN cable is properly connected to the device. 3. Check the FTP port number. 4. Confirm device's network parameters. 5. Confirm the network parameters the device is connected. 6. Check the FTP server name.
2102	Access to the FTP server has failed. (Connection timeout)	<ol style="list-style-type: none"> 1. Check the FTP server name. 2. Check the FTP port number. 3. Confirm device's network parameters. 4. Confirm the network parameters the device is connected. 5. Check the FTP server name.
2103	The server cannot establish communication.	<ol style="list-style-type: none"> 1. Check the FTP server name. 2. Check the FTP port number. 3. Confirm device's network parameters. 4. Confirm the network parameters the device is connected. 5. Check the FTP server name.
2201	Connection with the FTP server has failed.	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected. 3. Confirm destined folder. 4. Check the FTP server name.
2202	Connection with the FTP server has failed. (Timeout)	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected.
2203	No response from the server during a certain period of time.	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected.

Code	Contents	Check procedures/corrective measures
2231	Connection with the FTP server has failed. (FTPS communication)	<ol style="list-style-type: none">1. Confirm device's network parameters.2. Confirm the network parameters the device is connected.
3101	FTP server responded with an error.	<ol style="list-style-type: none">1. Confirm device's network parameters.2. Confirm the network parameters the device is connected.3. Check the FTP server.

(3) Scan to E-mail error codes

Code	Contents	Check procedures/corrective measures
1101	SMTP/POP3 server does not exist on the network.	<ol style="list-style-type: none"> 1. Check the SMTP/POP3 server name. 2. Confirm device's network parameters. 3. Confirm the parameters of the network to which the device is connected are correct.
1102	Login to the SMTP/POP3 server has failed.	<ol style="list-style-type: none"> 1. Confirm user name and password. 2. Check the SMTP/POP3 server.
1104	The domain the destined address belongs is prohibited by scanning restriction.	<ol style="list-style-type: none"> 1. Confirm device's SMTP parameters.
1105	SMTP protocol is not enabled.	<ol style="list-style-type: none"> 1. Confirm device's SMTP protocols.
1106	Sender's address is not specified.	<ol style="list-style-type: none"> 1. Confirm device's SMTP protocols.
2101	Connection to the SMTP/POP3 server has failed.	<ol style="list-style-type: none"> 1. Check the SMTP/POP3 server name. 2. Confirm that the LAN cable is properly connected to the device. 3. Check the SMTP/POP3 port number. 4. Confirm device's network parameters. 5. Confirm the network parameters the device is connected. 6. Check the SMTP/POP3 server.
2102	Connection to the SMTP/POP3 server has failed. (Connection timeout)	<ol style="list-style-type: none"> 1. Check the SMTP/POP3 server name. 2. Check the SMTP/POP3 port number. 3. Confirm device's network parameters. 4. Confirm the network parameters the device is connected. 5. Check the SMTP/POP3 server.
2103	The server cannot establish communication.	<ol style="list-style-type: none"> 1. Check the SMTP/POP3 server name. 2. Check the SMTP/POP3 port number. 3. Confirm device's network parameters. 4. Confirm the network parameters the device is connected. 5. Check the SMTP/POP3 server.
2201	Connection to the SMTP/POP3 server has failed.	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected.
2202	Connection to the SMTP/POP3 server has failed. (Timeout)	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected.
2204	The size of scanning exceeded its limit.	<ol style="list-style-type: none"> 1. Confirm device's network parameters.
3101	SMTP/POP3 server responded with an error.	<ol style="list-style-type: none"> 1. Confirm device's network parameters. 2. Confirm the network parameters the device is connected. 3. Check the SMTP/POP3 server.
3201	No SMTP authentication is found.	<ol style="list-style-type: none"> 1. Check the SMTP server. 2. The device supports SMTP authentication services including CRAM-MD5, DIGEST-MD5, PLAIN and LOGIN.

Code	Contents	Check procedures/corrective measures
4803	Failed to establish the SSL session.	<ol style="list-style-type: none">1. Verify the self certificate of the device.2. Check the server certificate of the SMTP/POP3 server.3. Check the SMTP/POP3 configuration of the device and the SMTP/POP3 server.

1-4-7 Error codes

(1) Error code

Error codes are listed on the communication reports, activity report, etc. The codes consist of an error code indication U followed by a 5-digit number. (Error codes for V34 communication errors start with an E indication, followed by five digits.)

The upper three of the five digits indicate general classification of the error and its cause, while the lower two indicate the detailed classification. Items for which detailed classification is not necessary have 00 as the last two digits.

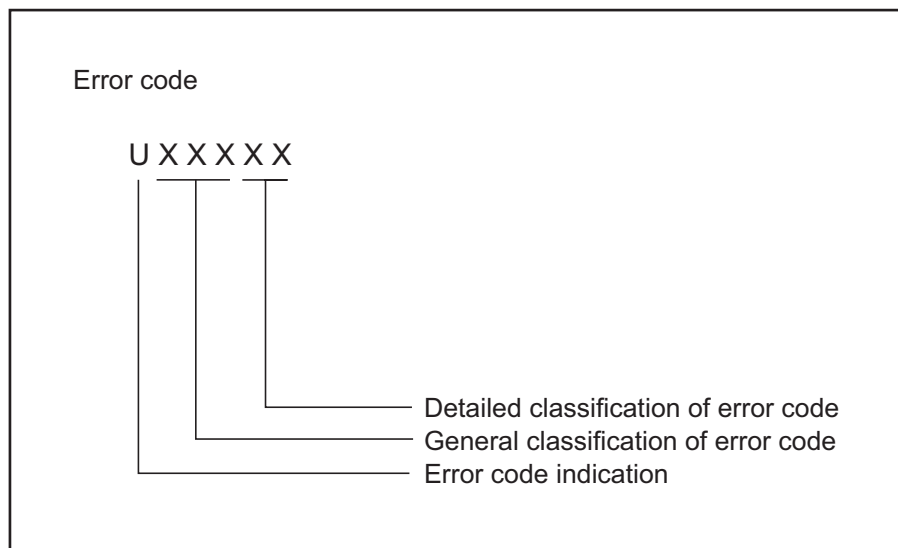


Figure 1-4-3

(2) Table of general classification

Error code	Description
U00000	No response or busy after the set number of redials.
U00100	Transmission was interrupted by a press of the stop/clear key.
U00200	Reception was interrupted by a press of the stop/clear key.
U00300	Recording paper on the destination unit has run out during transmission.
U004XX	A connection was made but interrupted during handshake with the receiver unit (See page 1-4-70).
U00500	Multiple communication was interrupted and call was not made on destination units after interruption.
U006XX	Communication was interrupted because of a machine problem (See page 1-4-71).
U00700	Communication was interrupted because of a problem in the destination unit.
U008XX	A page transmission error occurred in G3 mode (See page 1-4-71).
U009XX	A page reception error occurred in G3 mode (See page 1-4-71).
U010XX	Transmission in G3 mode was interrupted by a signal error (See page 1-4-72).
U011XX	Reception in G3 mode was interrupted by a signal error (See page 1-4-74).
U01400	An invalid one-touch key was specified during communication.
U01500	A communication error occurred when calling in V.8 mode.
U01600	A communication error occurred when called in V.8 mode.
U017XX	A communication error occurred before starting T.30 protocol during transmission in V.34 mode (See page 1-4-75).
U018XX	A communication error occurred before starting T.30 protocol during reception in V.34 mode (See page 1-4-76).
U02000	Relay broadcast was refused by a relay station because of a mismatch in permit ID number and permit telephone number when a relay command was issued.
U02100	A relay command failed because the destination unit (relay station) had no relay broadcast capability.
U02200	A relay command from a command station failed because a telephone number that was not registered in the relay station was specified. Or, relay broadcast was requested to a relay station but failed because a telephone number that was not registered in the relay station was specified. Or, Subaddress-based relay broadcast transmission failed because the data registered in the Subaddress relay box was deleted.
U023XX	Receiving station information was not normally received in reception of a relay command (See page 1-4-76).
U02400	An interoffice subaddress-based relay transmission was interrupted because of a mismatch in the specified relay box number.
U03000	No document was present in the destination unit when polling reception started.
U03100	In reverse polling, although no original was set in the destination unit, transmission was complete.
U03200	In confidential polling reception, data was not accumulated in the specified box in the destination unit. Or, in interoffice subaddress-based bulletin board reception, data was not stored in the box specified by the destination unit.

Error code	Description
U03300	In polling reception from a unit of our make, operation was interrupted due to a mismatch in permit ID or telephone number. Or, in interoffice subaddress-based bulletin board reception, operation was interrupted due to a mismatch in permit ID or telephone number.
U03400	Polling reception was interrupted because of a mismatch in individual numbers (destination unit is either of our make or by another manufacturer).
U03500	In confidential polling reception, the specified confidential box No. was not registered in the destination. Or, in interoffice subaddress-based bulletin board reception, the specified Subaddress confidential box number was not registered in the destination unit. Or, the destination was being accessed.
U03600	Confidential polling reception was interrupted because of a mismatch in specified confidential box No. Or, an interoffice subaddress-based bulletin board reception was interrupted because of a mismatch in the specified subaddress confidential box number.
U03700	Confidential polling reception failed because the destination unit had no confidential polling transmission capability or data was not accumulated in any box in the destination unit. Or, interoffice subaddress-based bulletin board reception failed because the destination unit had no subaddress-based bulletin board transmission capability, or data was not stored in any subaddress confidential box in the destination unit.
U04000	The confidential box specified for confidential transmission was not registered in the destination unit. Or, in interoffice subaddress-based transmission mode, the specified subaddress box number was not registered in the destination unit. Or, the destination was being accessed.
U04100	Confidential transmission failed because the destination unit had no confidential capability. Or, subaddress-based transmission failed because the destination unit had no subaddress-based reception capability.
U04200	In encrypted transmission, the specified encryption box was not registered in the destination unit.
U04300	Encrypted transmission failed because the destination unit had no encrypted communication capability.
U044XX	Communication was interrupted because of an encryption key error during encrypted transmission (See page 1-4-76).
U04500	Encrypted reception was interrupted because of a mismatch in encryption keys.
U05000	In transmission with a specified number, the set number of originals was different from the number of transmitted originals.
U05100	Password check transmission or restricted transmission was interrupted because the permit ID's did not agree with.
U05200	Password check reception or restricted reception was interrupted because the permit ID's did not match, the rejected FAX number's did match, or the destination receiver did not return its phone number.
U05300	The password check reception or the restricted reception was interrupted because the permitted numbers did not match, the rejected numbers did match, or the machine in question did not acknowledge its phone number.
U09000	G3 communication was attempted but failed because the destination unit was a G2 machine.

Error code	Description
U12000	Relay broadcast was requested from a command station but memory overflowed during reception. Or, in subaddress-based relay reception, memory overflowed.
U12100	Relay was commanded but memory overflowed in the destination unit (relay station).
U14000	Memory overflowed during confidential reception. Or, in subaddress-based confidential reception, memory overflowed.
U14100	Memory overflowed in the destination unit during confidential transmission. Or, in interface subaddress-based transmission, memory overflowed in the destination unit.
U19000	Memory overflowed during memory reception.
U19100	Memory overflowed in the destination unit during transmission.
U19200	Memory transmission failed because a decoding error occurred.
U19300	Transmission failed because an error occurred during JBIG encoding.
U19400	Reception failed because an error occurred during JBIG decoding.

(2-1) U004XX error code table: Interrupted phase B

Error code	Description
U00420	A relay request was received from the host center but interrupted because of a mismatch in permit ID or telephone number.
U00421	Subaddress-based relay reception was interrupted because of a mismatch in the specified subaddress relay box number.
U00430	Polling request (confidential or reverse) was received but interrupted because of a mismatch in permit number. Or, subaddress-based bulletin board transmission request was received but interrupted because of a mismatch in permit ID in the transmitting unit.
U00431	Confidential polling transmission was interrupted because the specified confidential box No. was not registered. Or, an subaddress-based bulletin board transmission was interrupted because the specified subaddress confidential box was not registered.
U00432	Confidential polling transmission was interrupted because of a mismatch in confidential box ID number. Or, an subaddress-based bulletin board transmission was interrupted because of a mismatch in Subaddress confidential box numbers.
U00433	Confidential polling request was received but data was not present in the confidential box. Or, subaddress-based bulletin board transmission request was received but data was not present in the subaddress confidential box.
U00434	Confidential polling request was received but interrupted because the specified confidential box No. was intended for encryption.
U00435	Confidential polling request was received but interrupted because the specified confidential box was being accessed. Or, subaddress-based bulletin board transmission request was received but interrupted because the specified subaddress confidential box was being accessed.
U00440	Confidential reception was interrupted because the specified confidential box No. was not registered. Or, subaddress-based confidential reception or subaddress-based relay reception was interrupted because the specified subaddress box was not registered. Or, subaddress based confidential reception or subaddress relay command reception was interrupted because the specified subaddress box No. was being accessed.
U00441	Confidential reception was interrupted because the specified confidential box No. was intended for encryption.
U00450	The destination transmitter disconnected because the permit ID's did not agree with while the destination transmitter is in password-check transmission or restricted transmission.
U00460	Encrypted reception was interrupted because the specified encryption box number was not registered. Or, encrypted reception request was received but interrupted because the specified encryption box was being accessed.
U00462	Encrypted reception was interrupted because the encryption key for the specified encryption box was not registered.

(2-2) U006XX error code table: Problems with the unit

Error code	Description
U00600	The document processor cover is open.
U00601	Document jam or the document length exceeds the maximum.
U00602	Image scanning section problem.
U00603	No document feed.
U00604	Document length exceeded the limit of the bitmap memory capacity.
U00610	Recording section cover is open.
U00611	Recording paper JAM
U00613	Image writing section problem
U00614	Nearly empty of recording paper
U00615	Empty of recording paper
U00620	Copier fixing unit problem
U00622	Copier drive motor problem
U00655	CTS was not activated after RTS due to a modem error.
U00656	Data was not transmitted after CTS was activated due to a modem error.
U00670	Power was cut off during communication.
U00677	There was no file to transmit in the memory transmission mode.
U00690	System error.

(2-3) U008XX error code table: Page transmission error

Error code	Description
U00800	A page transmission error occurred because of reception of a RTN or PIN signal.
U00810	A page transmission error reoccurred after retry of transmission in the ECM mode.

(2-4) U009XX error code table: Page reception error

Error code	Description
U00900	An RTN or PIN signal was transmitted because of a page reception error.
U00910	A page reception error remained after retry of transmission in the ECM mode.

(2-5) U010XX error code table: G3 transmission

Error code	Description
U01000	An FTT signal was received for a set number of times after TCF signal transmission at 2400 bps. Or, an RTN signal was received in response to a Q signal (excluding EOP) after transmission at 2400 bps.
U01001	Function of the unit differs from that indicated by a DIS signal.
U01010	No relevant signal was received after transmission of a DNL (MPS or EOM) signal, and the preset number of command retransfers was exceeded (between units of our make).
U01011	No relevant signal was received after transmission of a DCS, TCF signal, and the preset number of command retransfers was exceeded.
U01012	No relevant signal was received after transmission of an NSS1, NSS2 (TCF) signal, and the preset number of command retransfers was exceeded (between units of our make).
U01013	No relevant signal was received after transmission of an NSS3, TCF signal, and the preset number of command retransfers was exceeded (between units of our make).
U01014	No relevant signal was received after transmission of an MPS signal, and the preset number of command retransfers was exceeded.
U01015	No relevant signal was received after transmission of an EOM signal, and the preset number of command retransfers was exceeded.
U01016	An MCF signal was received but no DIS signal was received after transmission of an EOM signal, and T1 timeout was detected.
U01017	No relevant signal was received after transmission of an EOP signal, and the preset number of command retransfers was exceeded.
U01018	No relevant signal was received after transmission of a PRI-EOP signal, and the preset number of command retransfers was exceeded.
U01019	No relevant signal was received after transmission of a CNC signal, and the preset number of command retransfers was exceeded (between units of our make).
U01020	No relevant signal was received after transmission of a CTC signal, and the preset number of command retransfers was exceeded (ECM).
U01021	No relevant signal was received after transmission of an EOR.Q signal, and the preset number of command retransfers was exceeded (ECM).
U01022	No relevant signal was received after transmission of an RR signal, and the preset number of command retransfers was exceeded (ECM).
U01023	No relevant signal was received after transmission of a PSS.NULL signal, and the preset number of command retransfers was exceeded (ECM).
U01024	No relevant signal was received after transmission of a PSS.MPS signal, and the preset number of command retransfers was exceeded (ECM).
U01025	No relevant signal was received after transmission of a PPS.EOM signal, and the preset number of command retransfers was exceeded (ECM).
U01026	No relevant signal was received after transmission of a PPS.EOP signal, and the preset number of command retransfers was exceeded (ECM).
U01027	No relevant signal was received after transmission of a PPS.PRI-EOP signal, and the preset number of command retransfers was exceeded (ECM).
U01028	T5 time-out was detected during ECM transmission (ECM).

Error code	Description
U01040	A DCN or other inappropriate signal was received during standby for DIS signal reception.
U01041	A DCN signal was received after transmission of a DNL (MPS or EOM) signal (between units of our make).
U01042	A DCN signal was received after transmission of a DCS, TCF signal.
U01043	A DCN signal was received after transmission of an NSS1, NSS2 (TCF) signal (between units of our make).
U01044	A DCN signal was received after transmission of an NSS3, TCF signal (between units of our make).
U01045	A DCN or other inappropriate signal was received after transmission of an MPS signal.
U01046	A DCN or other inappropriate signal was received after transmission of an EOM signal.
U01047	A DCN or other inappropriate signal was received after transmission of an EOP signal.
U01048	A DCN signal was received after transmission of a PRI-EOP signal.
U01049	A DCN signal was received after transmission of a CNC signal (between units of our make).
U01050	A DCN signal was received after transmission of a CTC signal (ECM).
U01051	A DCN signal was received after transmission of an EOR.Q signal (ECM).
U01052	A DCN signal was received after transmission of an RR signal (ECM).
U01053	A DCN signal was received after transmission of a PPS.NULL signal (ECM).
U01054	A DCN signal was received after transmission of a PPS.MPS signal (ECM).
U01055	A DCN signal was received after transmission of a PPS.EOM signal (ECM).
U01056	A DCN signal was received after transmission of a PPS.EOP signal (ECM).
U01057	A DCN signal was received after transmission of a PPS.PRI-EOP signal (ECM).
U01070	Polarity reversal was detected during handshake.
U01071	Polarity reversal was detected during message transmission.
U01072	A break in loop current was detected during transmission.
U01073	During reverse polling in V.34 mode at the receiver unit, a CM signal was not detected when transmitting after reception.
U01080	A PIP signal was received after transmission of a PPS.NULL signal.
U01091	During transmission in V.34 mode, communication was interrupted because a PPR signal was received over 10 times even after reducing the communication speed to the minimum with the symbol speed maintained at the level of connection.
U01092	During transmission in V.34 mode, communication was interrupted because of an impossible combination of the symbol speed and communication speed.

(2-6) U011XX error code table: G3 reception

Error code	Description
U01100	Function of the unit differs from that indicated by a DCS signal.
U01101	Function of the unit (excl. communication mode select) differs from that indicated by an NSS signal.
U01102	A DTC (NSC) signal was received when no transmission data was in the unit.
U01110	No response after transmission of a DIS signal.
U01111	No response after transmission of a DTC (NSC) signal.
U01112	No training reception after reception of a DCS or NSS signal.
U01113	No response after transmission of an FTT signal.
U01114	No message reception after transmission of a CFR signal.
U01115	No message reception after transmission of an MCF signal.
U01116	No message reception after transmission of a PPR signal.
U01117	No message reception after transmission of a CTR signal.
U01118	No message reception after transmission of an ERR signal.
U01119	No further signals were received after reception of a message.
U01120	No response after transmission of an MCF signal.
U01121	No response after transmission of an RTP signal.
U01122	No response after transmission of an RTN signal.
U01123	No response after transmission of a PIP signal.
U01124	No response after transmission of a PIN signal.
U01125	No response after transmission of a CNS signal (between units of our make).
U01126	No response after transmission of a PPR signal (ECM).
U01127	No response after transmission of an ERR signal (ECM).
U01128	No response after transmission of an RNR signal (ECM).
U01129	No response after transmission of an SPA signal (short protocol).
U01140	A DCN signal was received after transmission of a DIS signal.
U01141	A DCN signal was received after transmission of a DTC signal.
U01142	A DCN signal was received after transmission of a DCS or NSS signal.
U01143	A DCN signal was received after transmission of an FTT signal.
U01144	A DCN signal was received after transmission of a CFR signal.
U01145	A DCN signal was received after reception of a message.
U01146	A DCN signal was received after transmission of an MCF signal (interoffice communication after reception of an MPS, EOM signal or confidential interoffice communication).
U01147	A DCN signal was received after transmission of an RTP signal.
U01148	A DCN signal was received after transmission of an RTN signal.
U01149	A DCN signal was received after transmission of a PIP signal.
U01150	A DCN signal was received after transmission of a PIN signal.
U01151	A DCN signal was received after transmission of a PPR signal (ECM).

Error code	Description
U01152	A DCN signal was received after transmission of a CTR signal (ECM).
U01153	A DCN signal was received after transmission of an ERR signal (ECM).
U01154	A DCN signal was received after transmission of an RNR signal (ECM).
U01155	A DCN signal was received after transmission of an SPA signal (short protocol).
U01160	During message reception, transmission time exceeded the maximum transmission time per line.
U01161	Number of error lines exceeded limits during message reception.
U01162	A break in loop current was detected during message reception.
U01163	Polarity reversal was detected during message reception.
U01164	One page length exceeded the specified length during message reception.
U01170	A decoding error occurred during MMR message reception.
U01172	During reverse polling in V.34 mode at the transmitting unit, a JM signal was not detected after transmission of a CM signal when receiving after transmission.
U01191	Communication was interrupted because an error occurred during an image data reception sequence in the V.34 mode.
U01199	A DIS signal with different FIF was received after transmission of a DIS signal.

(2-7) U017XX error code table: V.34 transmission

Error code	Description
U01700	A communication error occurred in phase 2 (line probing).
U01720	A communication error occurred in phase 4 (modem parameter exchange).
U01721	Operation was interrupted due to the absence of a common communication speed between units.

U01700: A communication error that occurs at the transmitting unit in the period after transmission of INFO0 before entering phase 3 (primary channel equivalent device training). For example, INFO0/A/Abar (B/Bbar, for polling transmission)/INFOh was not detected.

U01720: A communication error that occurs at the transmitting unit in the period after initiating the control channel before entering the T.30 process. For example, PPh/ALT/MPh/E was not detected.

U01721: In the absence of a common communication speed between units (including when an impossible combination of communication speed and symbol speed occurs) after MPh exchange; 1) a DCN signal was received from the destination unit, and the line was cut; or 2) a DIS (NSF, CSI) signal was received from the destination unit and, in response to the signal, the unit transmitted a DCN signal, and the line was cut.

(2-8) U018XX error code table: V.34 reception

Error code	Description
U01800	A communication error occurred in phase 2 (line probing).
U01810	A communication error occurred in phase 3 (primary channel equivalent device training).
U01820	A communication error occurred in phase 4 (modem parameter exchange).
U01821	Operation was interrupted due to the absence of a common communication speed between units.

U01800: A communication error that occurs at the receiver unit in the period after transmission of INFO0 before entering phase 3 (primary channel equivalent device training). For example, INFO0/B/Bbar (A/Abar, for polling reception)/probing tone was not detected.

U01810: A communication error that occurs at the receiver unit in phase 3 (primary channel equivalent device training).

For example, S/Sbar/PP/TRN was not detected.

U01820: A communication error that occurs at the receiver unit in the period after initiating the control channel before entering the T.30 process. For example, PPh/ALT/MPh/E was not detected.

U01821: In the absence of a common communication speed between units (including when an impossible combination of communication speed and symbol speed occurs) after MPh exchange, a DCN signal was transmitted to the destination unit and the line was cut.

(2-9) U023XX error code table: Relay command abnormal reception

Error code	Description
U02303	Timeout was detected before a correct DNL signal was received.
U02304	A signal other than MPS or EOM signal was received after a DNL signal was received.

(2-10) U044XX error code table: Encrypted transmission

Error code	Description
U04400	Encrypted transmission was interrupted because encryption keys did not agree.
U04401	Calling failed during encrypted transmission because the encryption key was not registered.

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1-5-1 Precautions for assembly and disassembly

(1) Precautions

Before starting disassembly, press the Power key on the operation panel to off. Make sure that the Power lamp is off before turning off the main power switch. Unplug the power cable from the wall outlet.

When the fax kit is installed, be sure to disconnect the modular code before starting disassembly.

When handling PWBs (printed wiring boards), do not touch parts with bare hands.

The PWBs are susceptible to static charge.

Do not touch any PWB containing ICs with bare hands or any object prone to static charge.

When removing the hook of the connector, be sure to release the hook.

Take care not to get the cables caught.

To reassemble the parts, use the original screws. If the types and the sizes of screws are not known, refer to the PARTS LIST.

(2) Drum unit

Note the following when handling or storing the drum unit.

When removing the drum unit, never expose the drum surface to strong direct light.

Keep the drum unit at an ambient temperature between -20°C/-4°F and 40°C/104°F and at a relative humidity not higher than 85% RH. Avoid abrupt changes in temperature and humidity.

Avoid exposure to any substance which is harmful to or may affect the quality of the drum unit.

Do not touch the drum surface with any object. Should it be touched by hands or stained with oil, clean it.

(3) Toner

Store the toner containers in a cool, dark place.

Avoid exposing the toner containers to direct light and high humidity.

(4) How to tell a genuine Kyocera toner container

As a means of brand protection, the Kyocera toner container utilizes an optical security technology to enable visual validation. A validation viewer is required to accomplish this.

Hold the validation viewer over the left side part of the brand protection seal on the toner container. Through each window of the validation viewer, the left side part of the seal should be seen as follows:

A black-colored band when seen through the left side window (●)

A shiny or gold-colored band when seen through the right side window (☼)

The above will reveal that the toner container is a genuine Kyocera branded toner container, otherwise, it is a counterfeit.

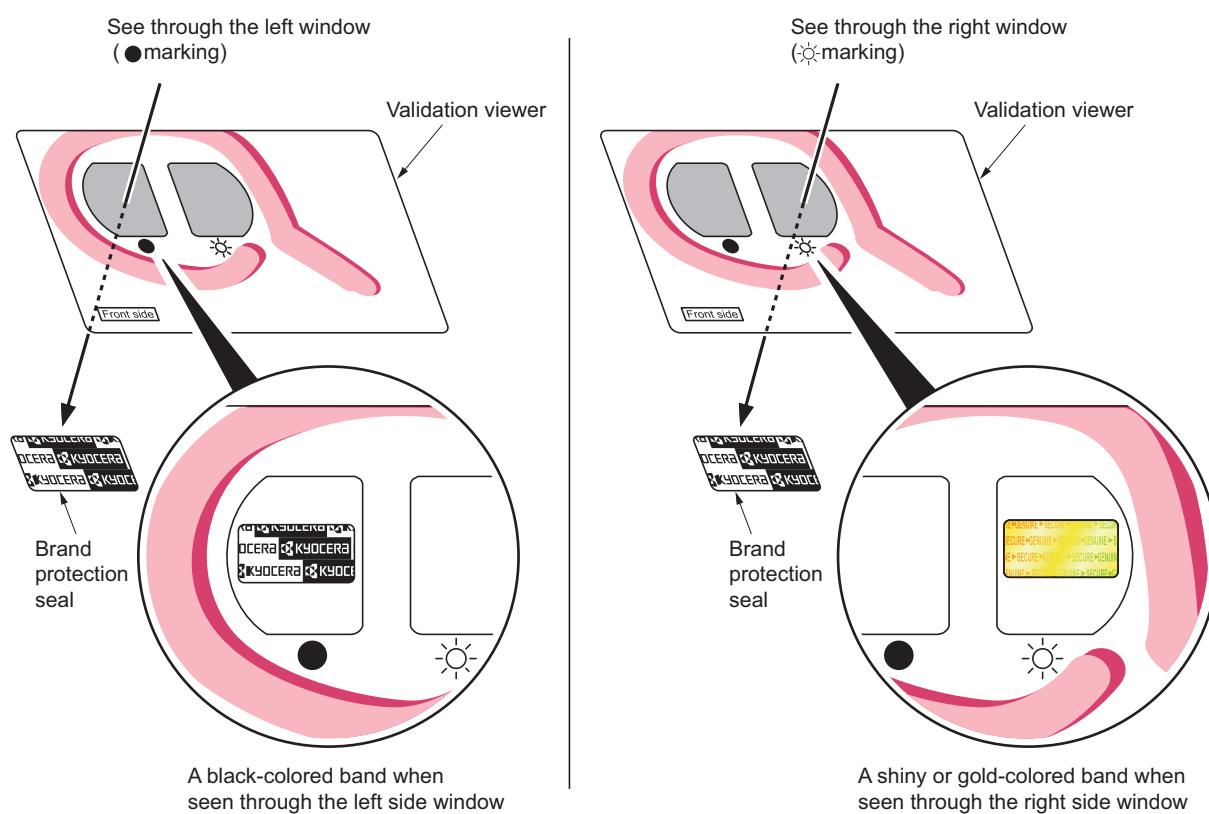


Figure 1-5-1

The brand protection seal has an incision as shown below to prohibit reuse.

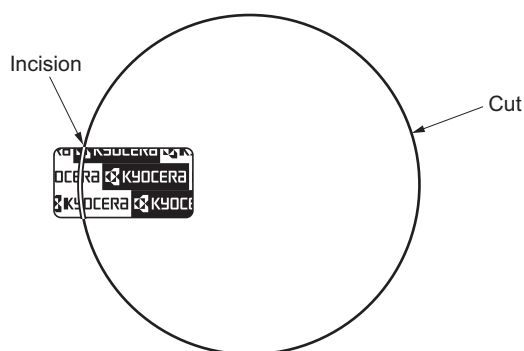


Figure 1-5-2

1-5-2 Outer covers

(1) Detaching and refitting the front cover

Procedures

1. Remove the cassette.
(See page 1-5-9)
2. Open the front cover.

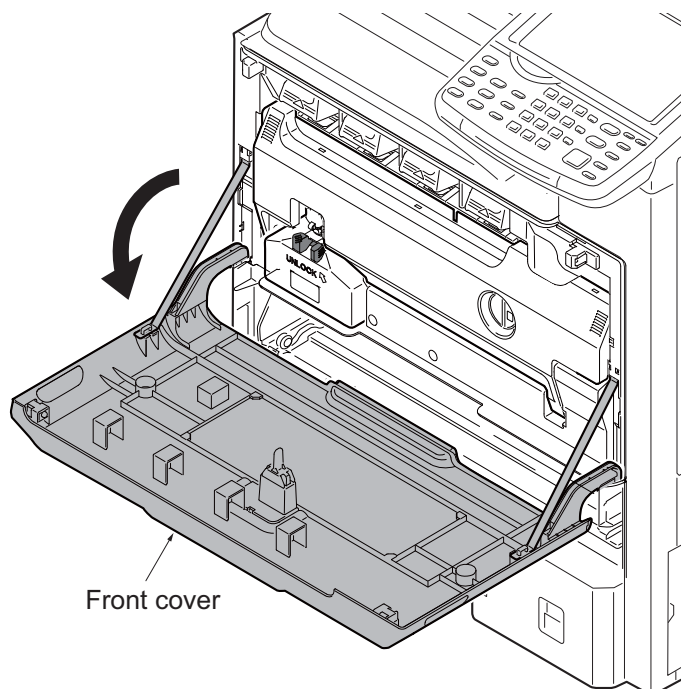


Figure 1-5-3

3. Unhitch the straps by squeezing the hooks inward as shown.

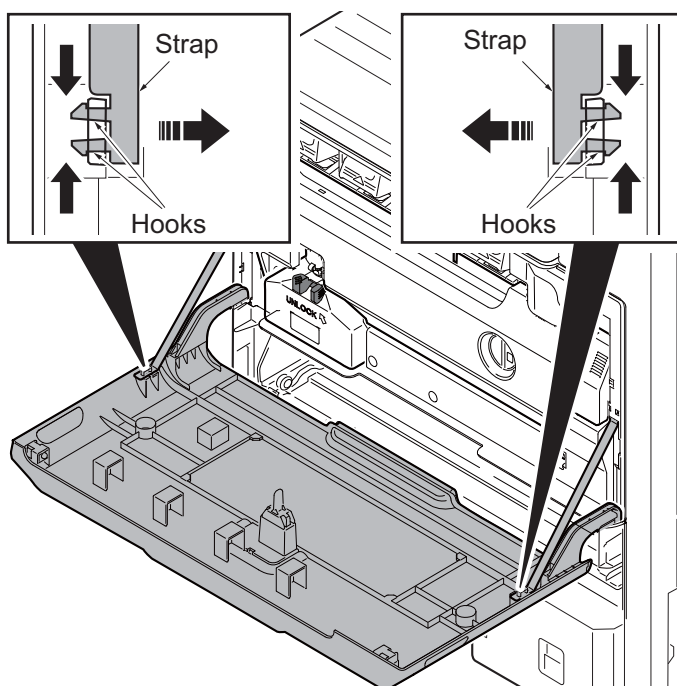


Figure 1-5-4

- 4. Remove two fulcrum axes of the front cover.
- 5. Remove the front cover.

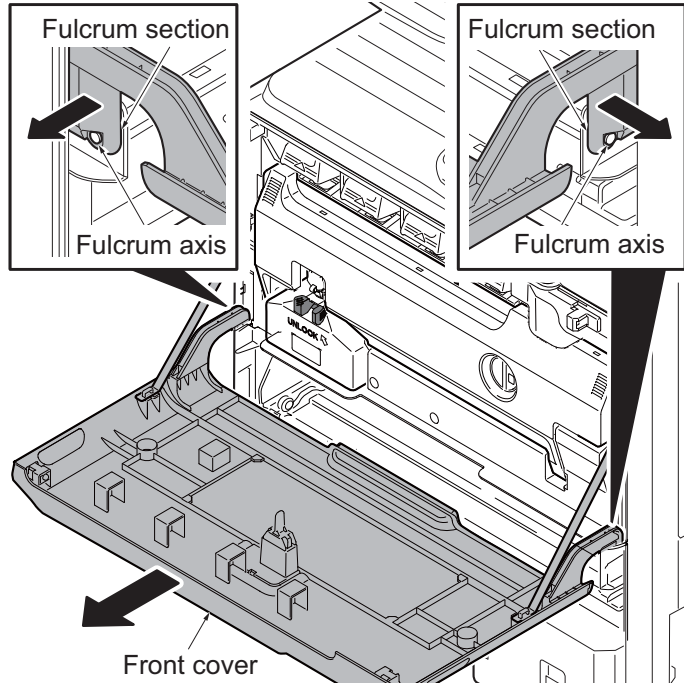


Figure 1-5-5

(2) Detaching and refitting the rear cover

Procedures

1. Remove the power cord.
If the document finisher is installed, remove its interface connector.
2. Remove two screws of the DP interface connector and then remove the DP interface connector.
3. Remove eight screws.
4. Pull the rear cover upwards and then release three hooks.
5. Remove the rear cover.

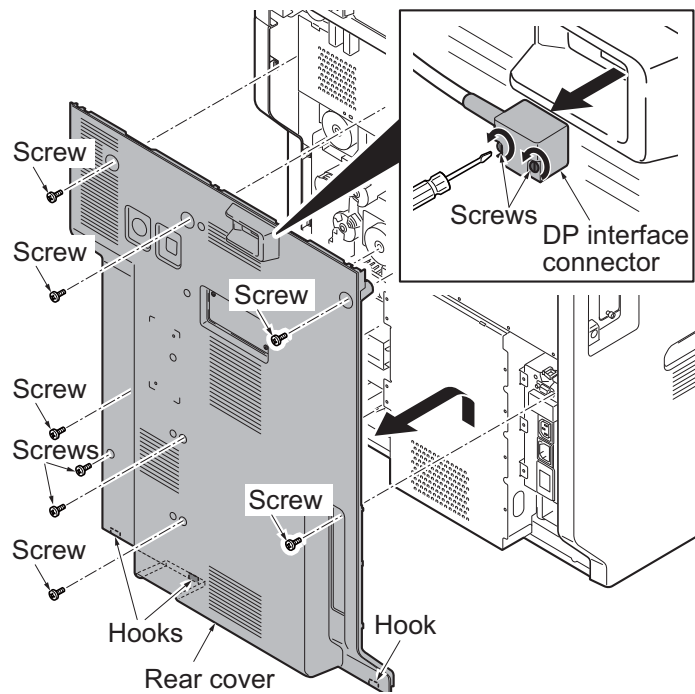


Figure 1-5-6

(3) Detaching and refitting the inner tray

Procedures

1. Release the lock lever and then remove the job separator tray.

ATTENTION: When refitting the Job separator tray, be cautious of the position of a paper guide.

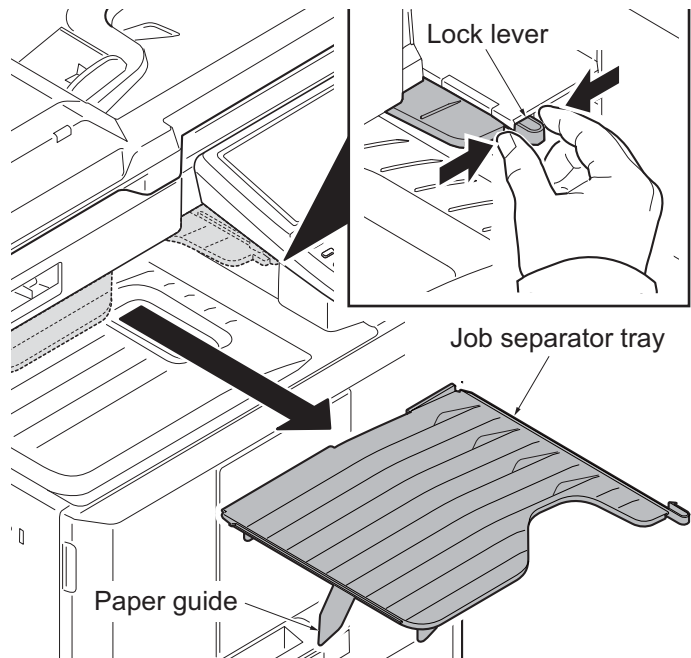
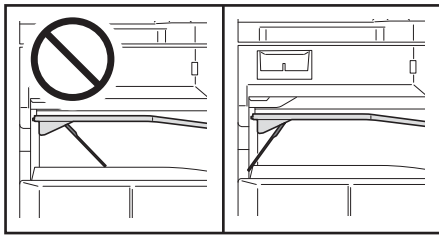


Figure 1-5-7

2. Remove the rear cover.
(See page 1-5-5)
3. Remove the cassette.
(See page 1-5-9)
4. Open the front cover.
5. Remove four screws.
6. Release seven hooks A.
7. Pull the left lower cover upwards and then release eight hooks B.
8. Remove the left lower cover.

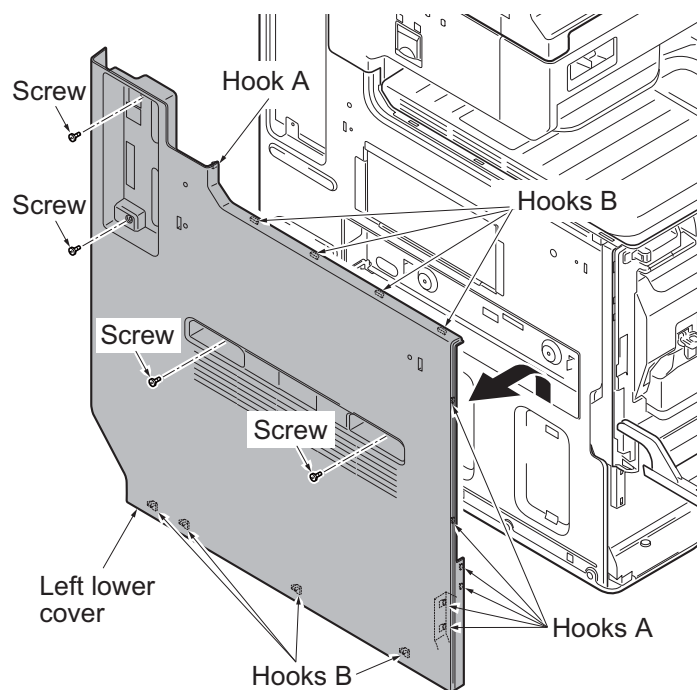


Figure 1-5-8

9. Release the hook of the front upper cover.
10. Tilt the front upper cover forward.

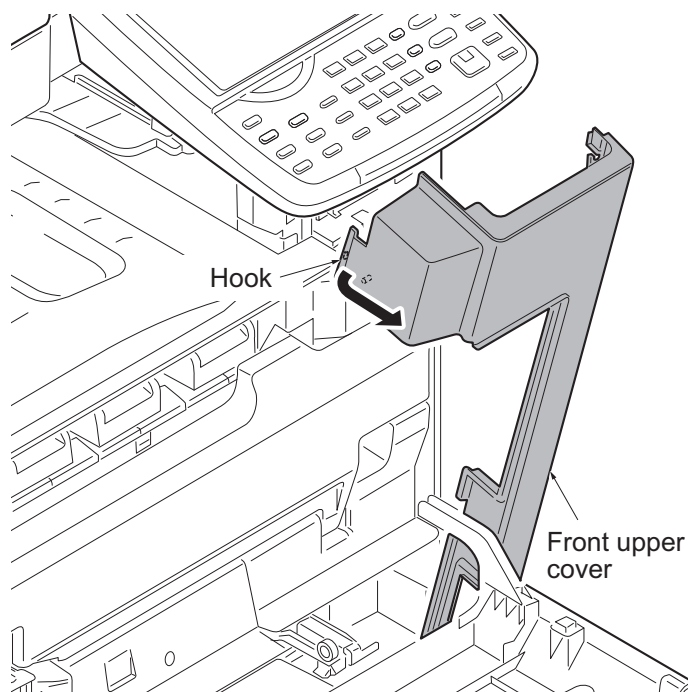


Figure 1-5-9

11. Remove the inner tray.

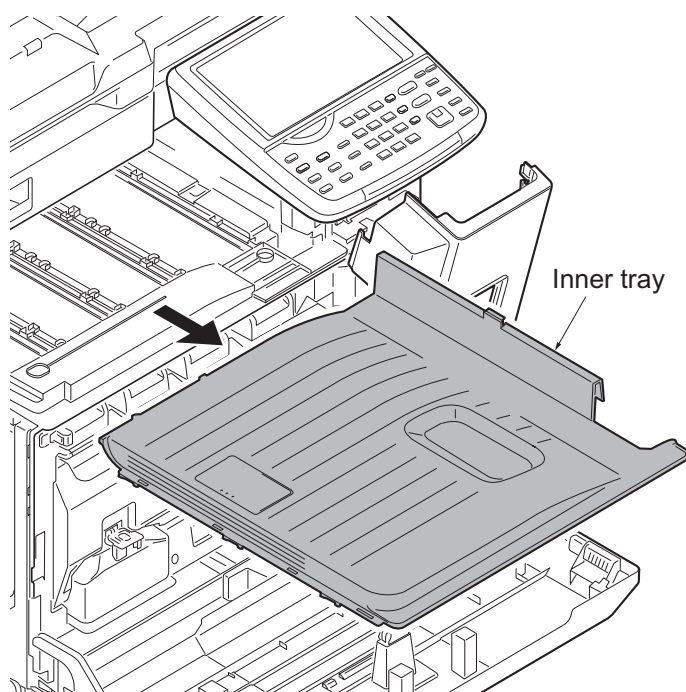


Figure 1-5-10

(4) Detaching and refitting the eject rear cover

Procedures

1. Release two hooks by using a flat screwdriver and then remove the tray left cover.

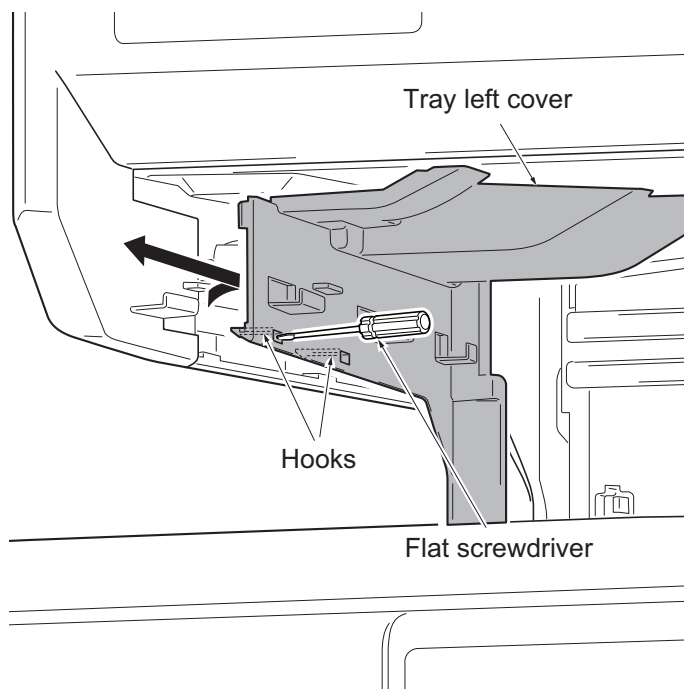


Figure 1-5-11

2. Remove the eject rear cover.

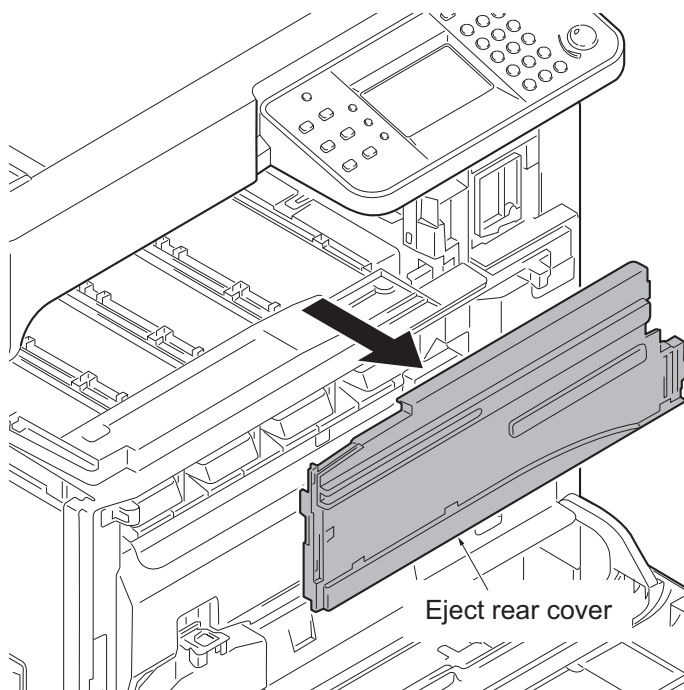


Figure 1-5-12

1-5-3 Paper feed section

(1) Detaching and refitting the primary paper feed unit

Procedures

1. Remove the cassette.

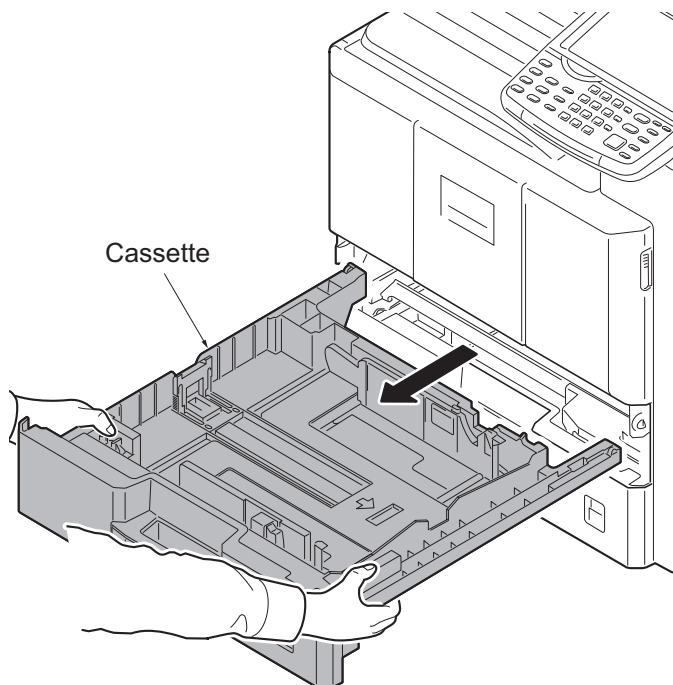


Figure 1-5-13

2. Release the paper feed lever and then remove the primary paper feed unit.
3. Check or replace the primary paper feed unit and refit all the removed parts.
4. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U901 (Checking copy counts by paper feed locations) (see page 1-3-167).

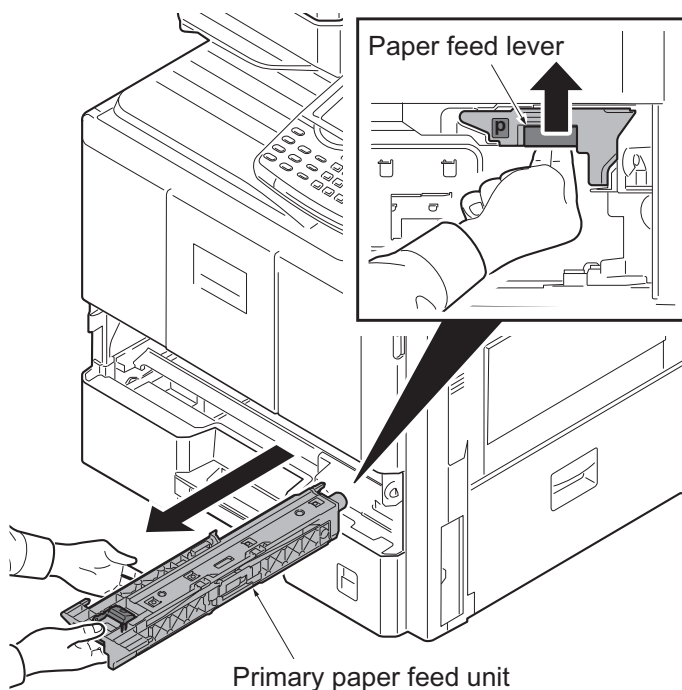


Figure 1-5-14

(2) Detaching and refitting the MP paper feed roller and MP separation pad

Procedures

1. Open the right cover 1.

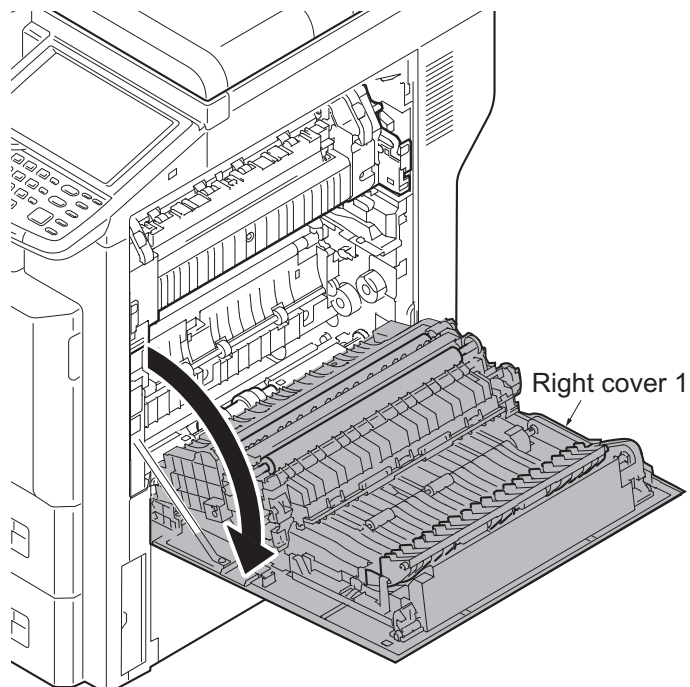


Figure 1-5-15

2. While squeezing the holder inward, remove the MP paper feed roller.

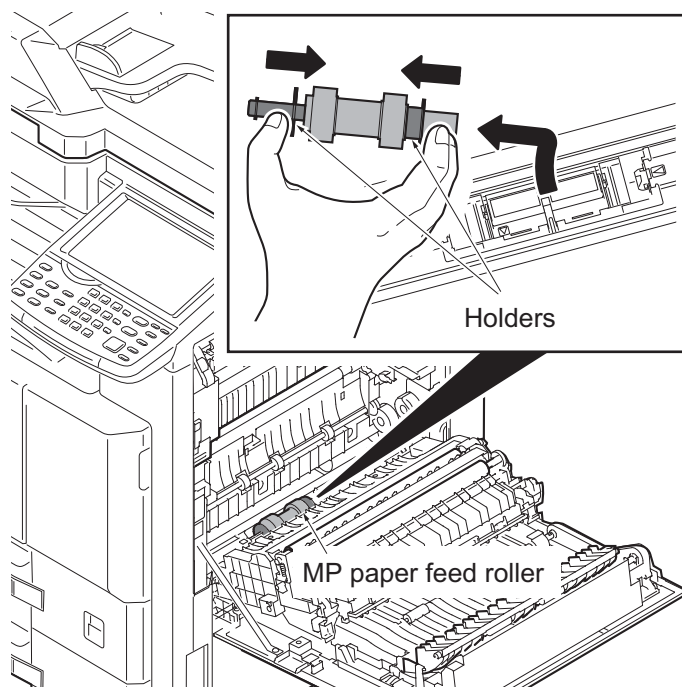


Figure 1-5-16

3. Tilt the MP separation pad forward and then remove it upwards.
4. Check or replace the MP paper feed roller and MP separation pad and refit all the removed parts.
5. When replacing the new parts, proceed as follows:
 - 1) Performs maintenance mode U901 (Checking copy counts by paper feed locations) (see page 1-3-167).

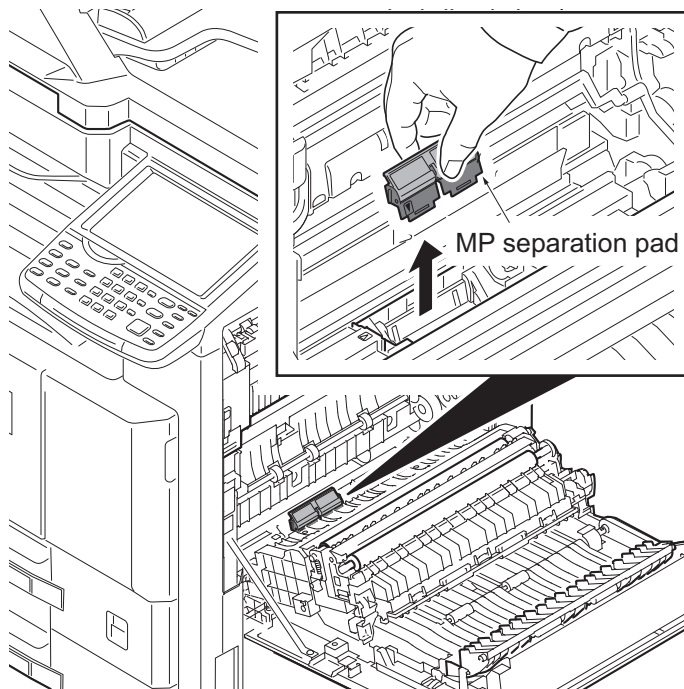


Figure 1-5-17

(3) Detaching and refitting the registration roller

Procedures

1. Open the right cover 1.
2. Remove the transfer roller unit.
(See page 1-5-17)
3. Remove two springs at the front and back of the registration roller right.
4. Remove the cap and gear.
5. Slide and remove the registration roller right.
6. Check or replace the registration roller right and refit all the removed parts.

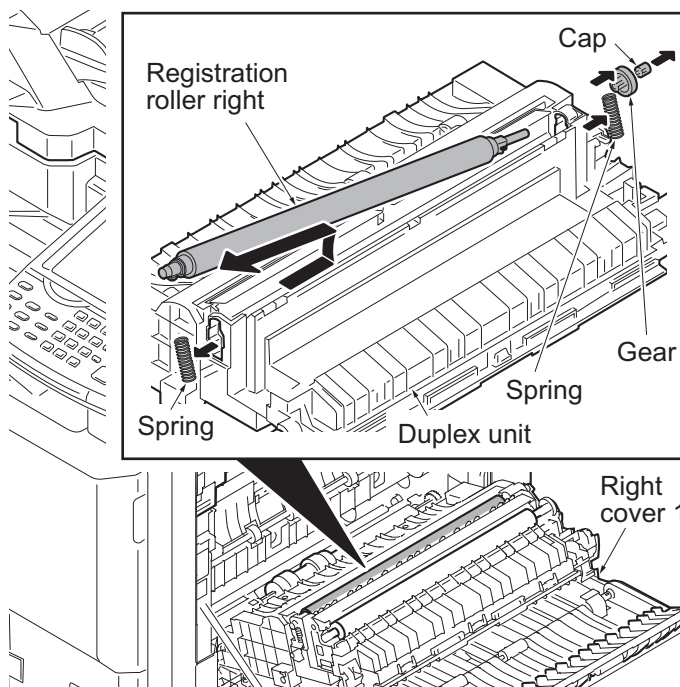


Figure 1-5-18

(4) Detaching and refitting the registration cleaner

Procedures

1. Open the front cover.
2. Open the duct cover. (See page 1-5-15)
3. Set the cleaner lever up and draw the registration cleaner forward.
4. Check or replace the registration cleaner and refit all the removed parts.

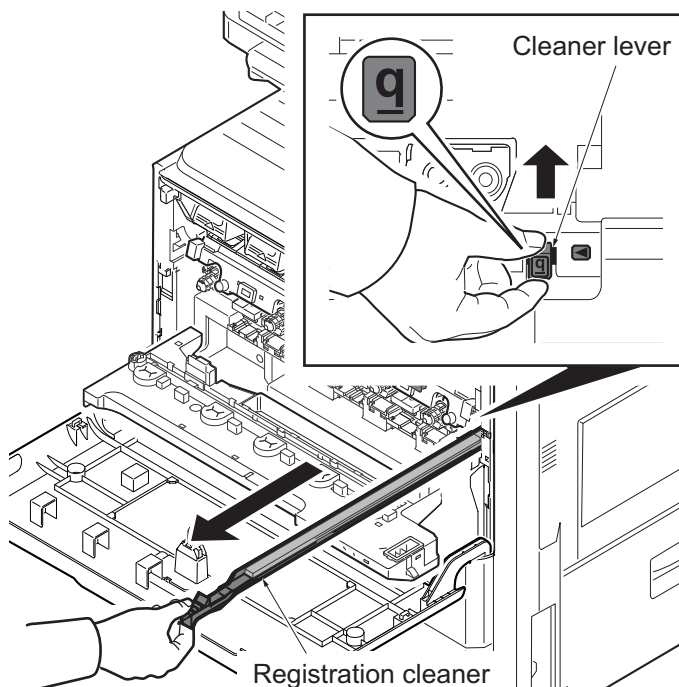


Figure 1-5-19

(5) Detaching and refitting the MP tray

Procedures

1. Open the right cover 1.
2. Remove the MPF wire cover and then remove the connector.
3. Close the right cover 1.

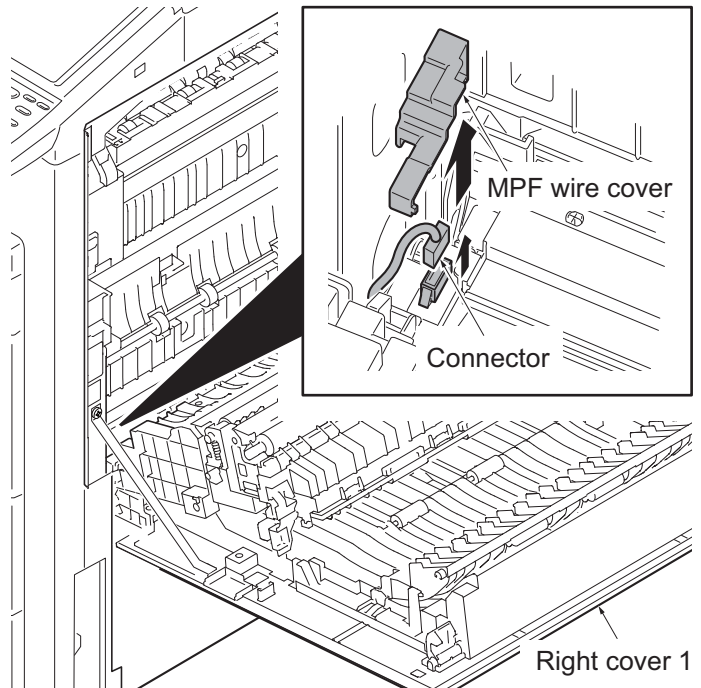


Figure 1-5-20

4. Open the MP tray.
5. Release two fulcrums of the MP tray by using a flat screwdriver.
6. Pull two straps upwards to remove.
7. Remove the MP tray.

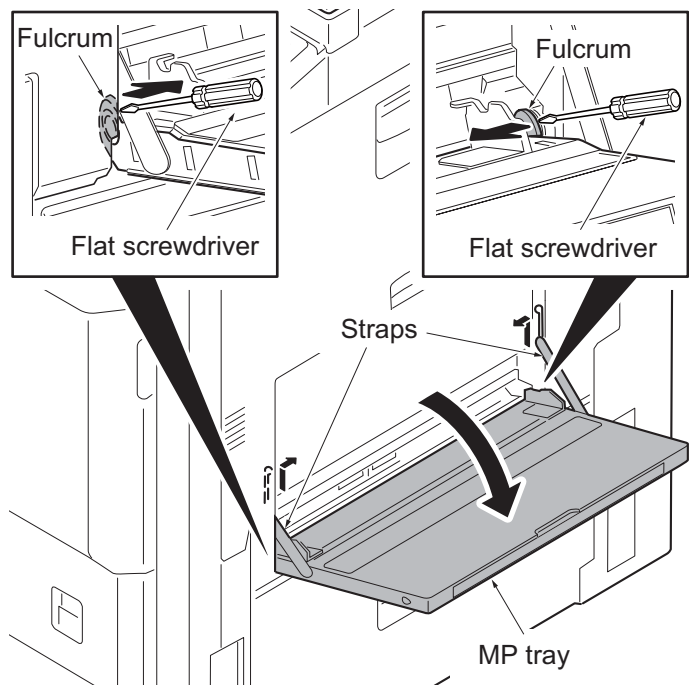


Figure 1-5-21

1-5-4 Developing section

(1) Detaching and refitting the developing unit

Procedures

1. Open the front cover.
2. Release the lock lever and then remove the waste toner box.

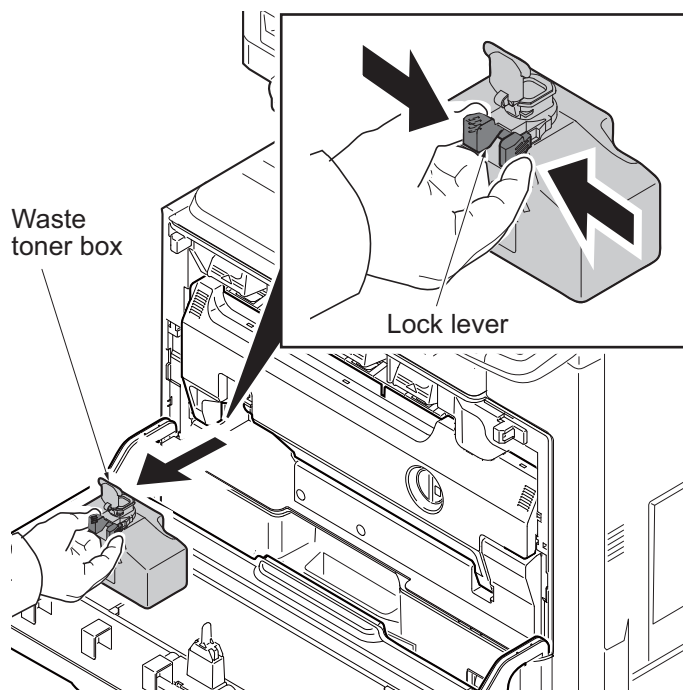


Figure 1-5-22

3. Turn the lock lever to the right using a coin and then knock down the duct cover forwards.

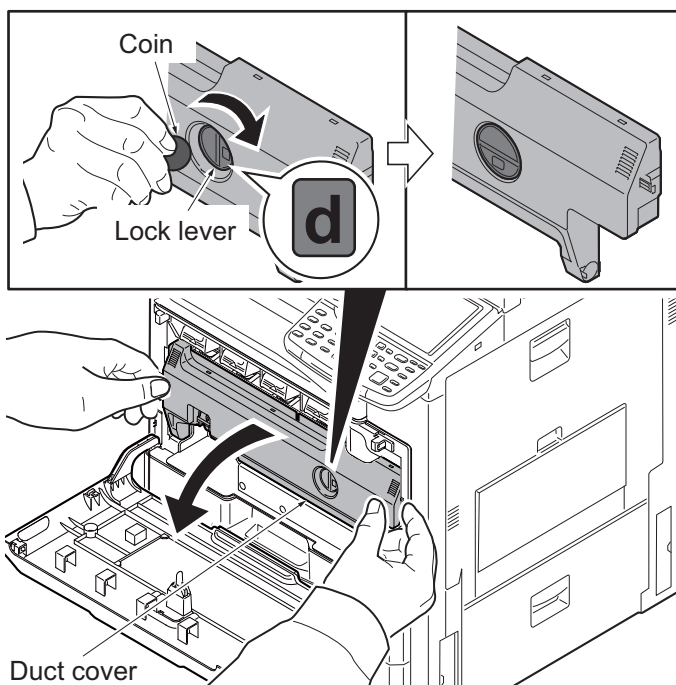


Figure 1-5-23

4. Lift the lever and turn the duct holder upwards.

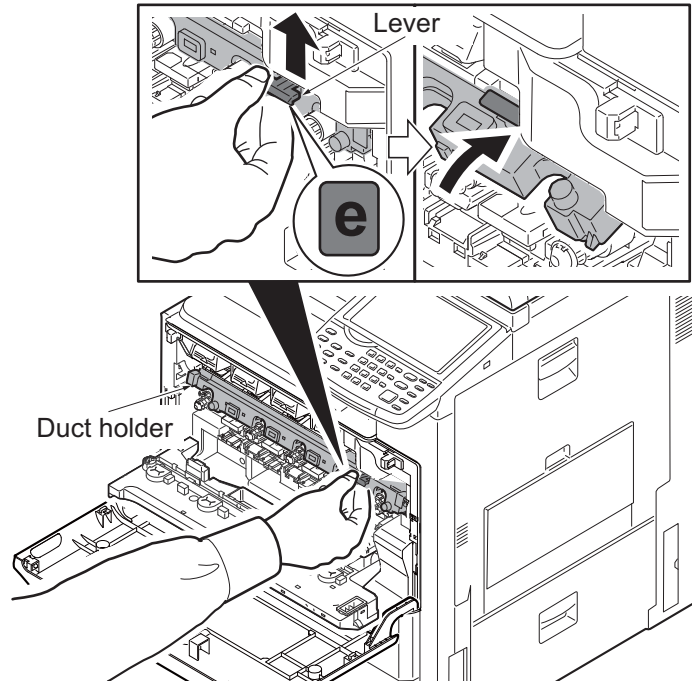


Figure 1-5-24

5. Push the lock lever of the developer unit upwards and then remove the developer unit.
6. Check or replace the developer unit and refit all the removed parts.
7. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U410 (Adjusting the halftone automatically) (see page 1-3-109).

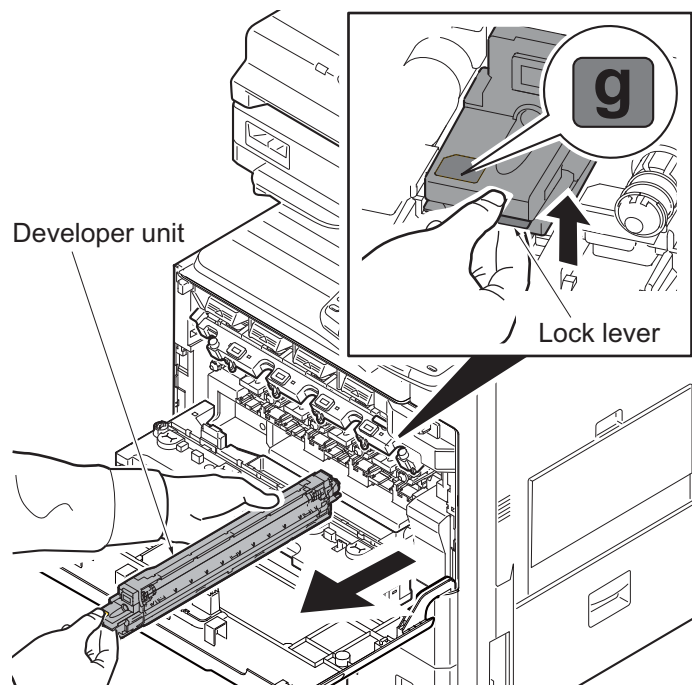


Figure 1-5-25

1-5-5 Drum section

(1) Detaching and refitting the drum unit

Procedures

1. Open the front cover.
2. Release the waste toner box.
(See page 1-5-14)
3. Turn the lock lever to the right and then knock down the duct cover forwards.
(See page 1-5-15)
4. Lift the lever and turn the duct holder upwards. (See page 1-5-15)
5. Push the lock lever of the drum unit upwards and then remove the drum unit.
6. Check or replace the drum unit and refit all the removed parts.
7. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U410
(Adjusting the halftone automatically)
(see page 1-3-109).

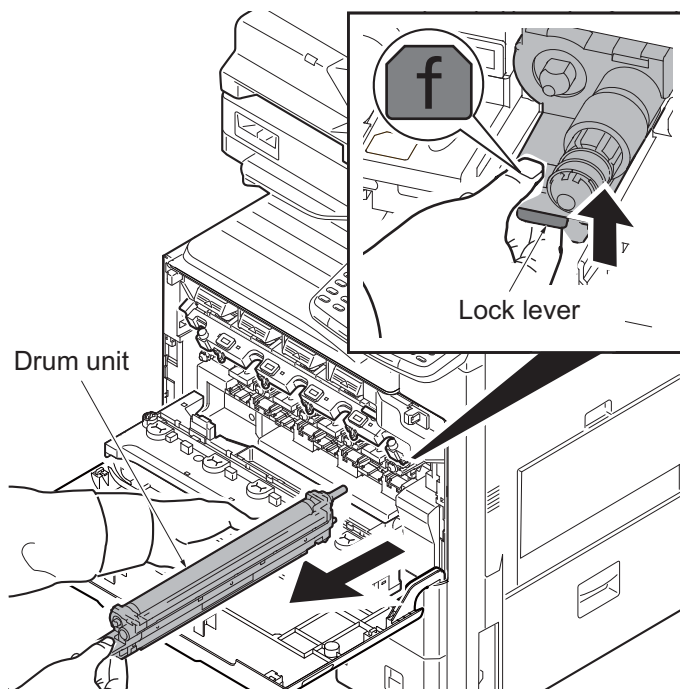


Figure 1-5-26

(2) Detaching and refitting the charger roller unit

Procedures

1. Remove the drum unit.
(See page 1-5-16)
2. Release two lock levers and then remove the charger roller unit.
3. Check or replace the charger roller unit and refit all the removed parts.

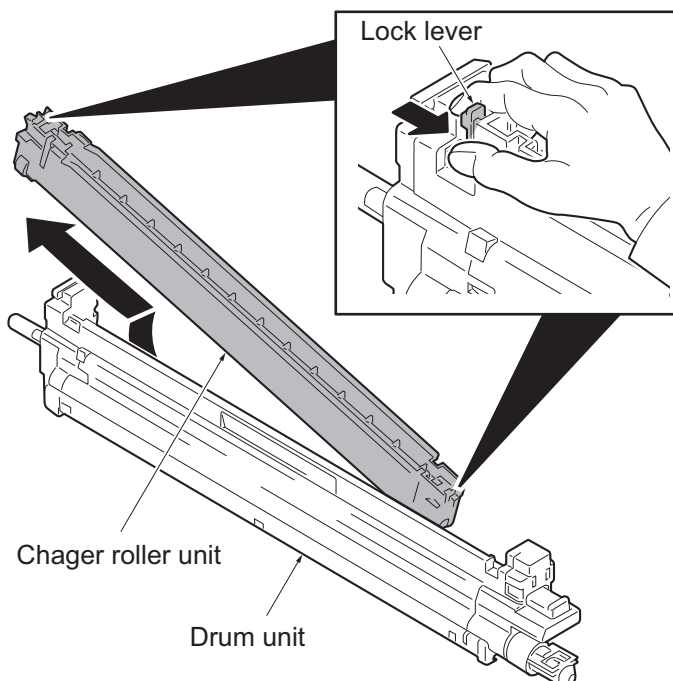


Figure 1-5-27

1-5-6 Transfer/separation section

(1) Detaching and refitting the intermediate transfer unit

Procedures

1. Open the right cover 1.
2. Pull the intermediate transfer unit forwards by holding two knobs A.
3. Change to the knob B from the knob A and then remove the intermediate transfer unit.
4. Check or replace the intermediate transfer unit and refit all the removed parts.
5. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U410 (Adjusting the halftone automatically) (see page 1-3-109).

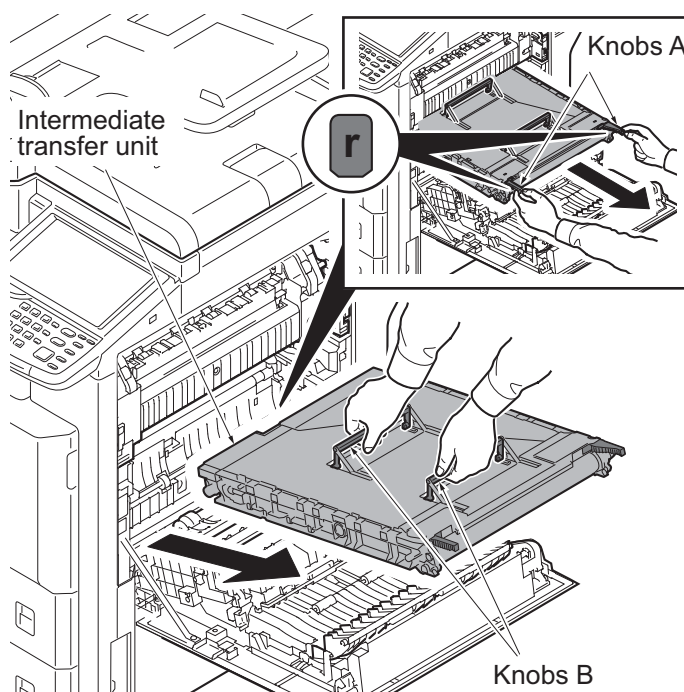


Figure 1-5-28

(2) Detaching and refitting the secondary transfer roller unit

Procedures

1. Open the right cover 1.
2. Release two lock levers and then remove the secondary transfer roller unit.
3. Check or replace the secondary transfer roller unit and refit all the removed parts.
4. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U127 (Clearing the transfer count) (see page 1-3-69).
 - 2) Performs maintenance mode U410 (Adjusting the halftone automatically) (see page 1-3-109).

ATTENTION: When refitting the secondary transfer roller unit, insert it in place until it clicks in.

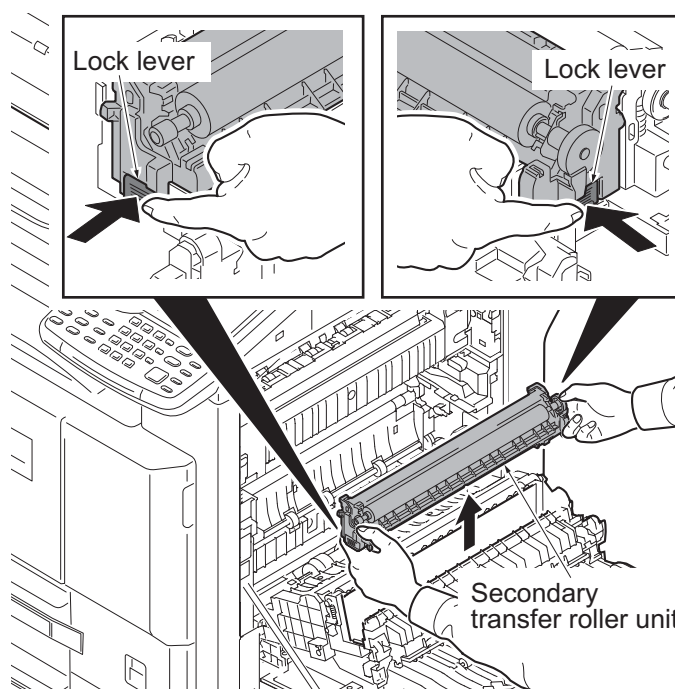


Figure 1-5-29

1-5-7 Fuser section

(1) Detaching and refitting the fuser unit

Procedures

1. Open the right cover 1.
2. Release two mount levers and then pull the fuser unit forwards

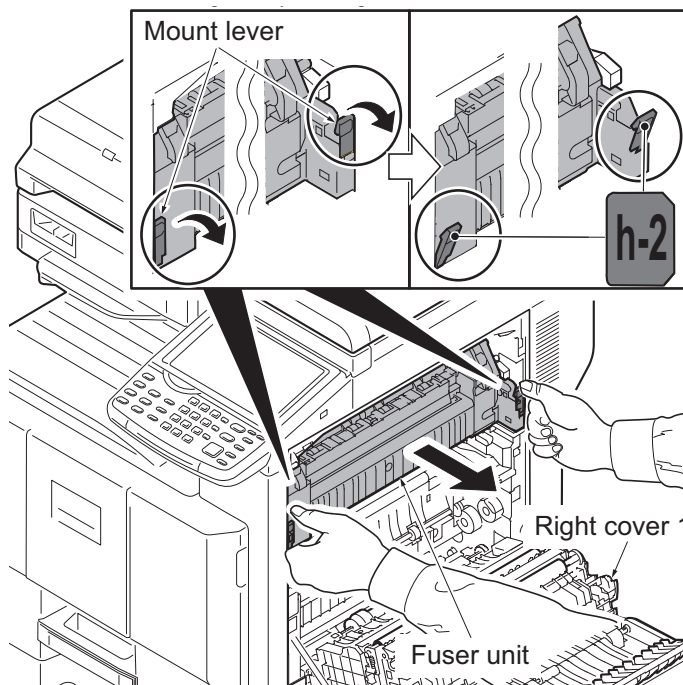


Figure 1-5-30

3. Grip two knobs of the fuser unit.
4. Lift the fuser unit upwards and then remove the fuser unit.
5. Check or replace the fuser unit and refit all the removed parts.
6. When replacing the new unit, proceed as follows:
 - 1) Performs maintenance mode U410 (Adjusting the halftone automatically) (see page 1-3-109).

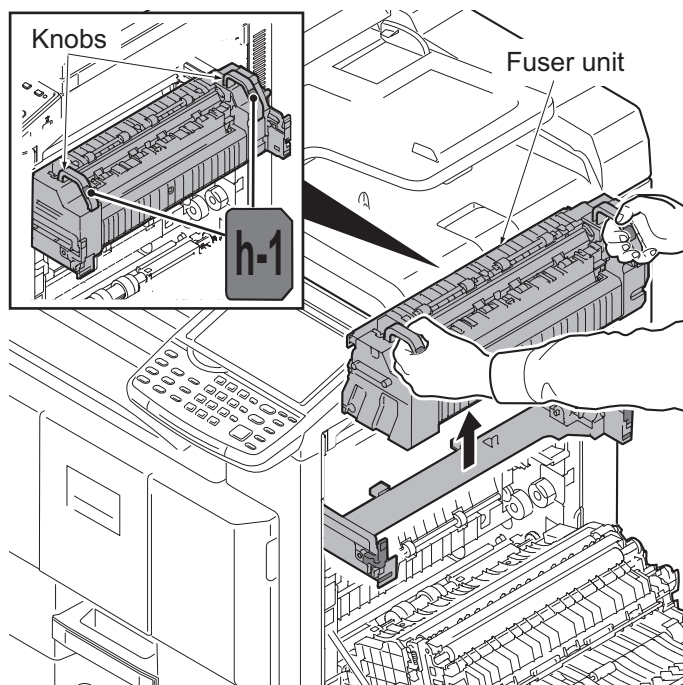


Figure 1-5-31

1-5-8 Drive section

(1) Detaching and refitting the drive unit 1

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove the connector.
3. Remove four screws and then remove the drive unit 1.
4. Check or replace the drive unit 1 and refit all the removed parts.

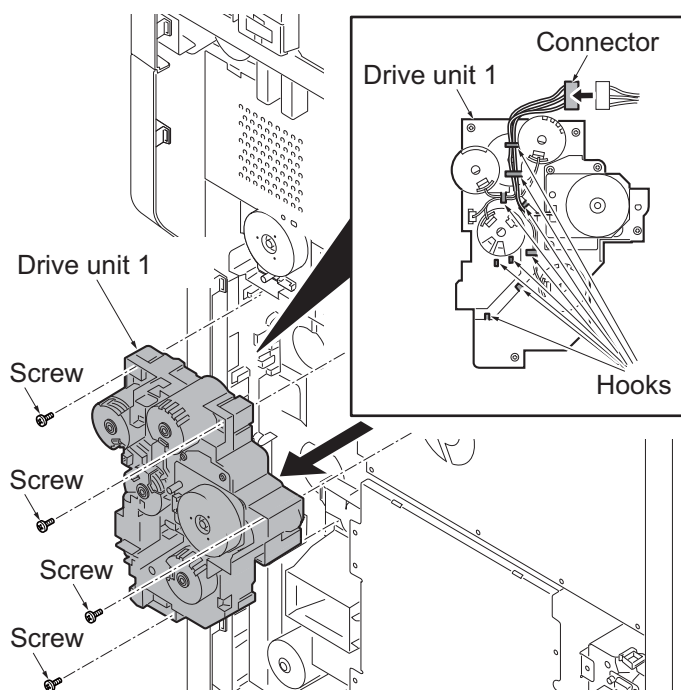


Figure 1-5-32

NOTE: When refitting the drive unit 1, checks that the position of a cam is in the A side from the upper limit line.

NOTE: When cam isn't in the A side from the upper limit line, turn the motor by hand and bring the cam into the A side.

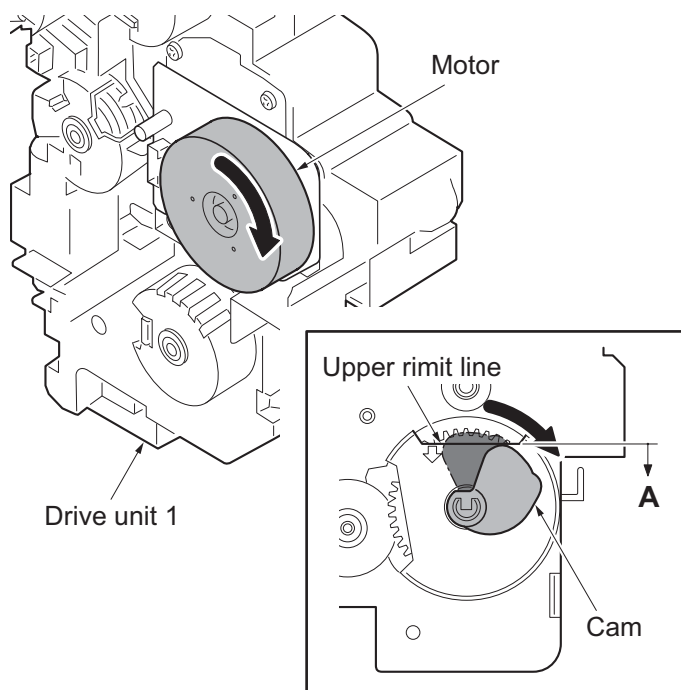


Figure 1-5-33

(2) Detaching and refitting the drive unit 2

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove five connectors.
3. Remove four screws and then remove the drive unit 2.
4. Check or replace the drive unit 2 and refit all the removed parts.

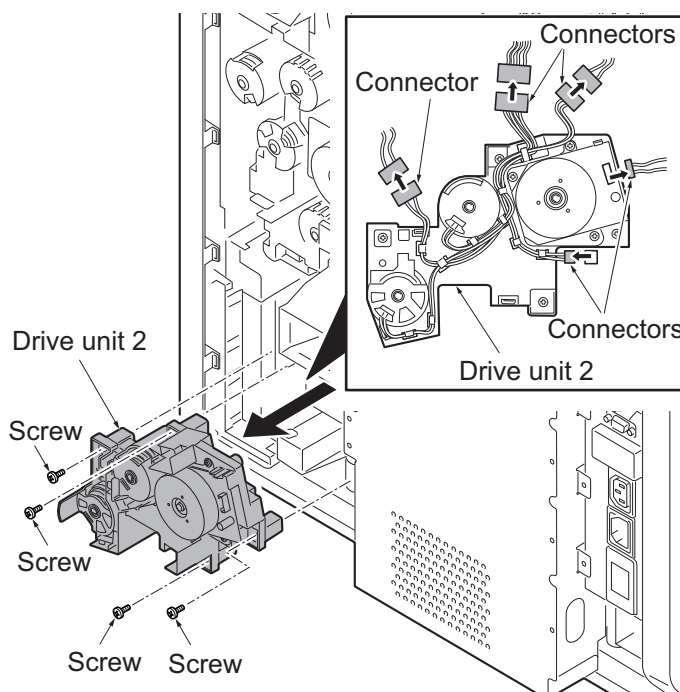


Figure 1-5-34

(3) Detaching and refitting the drive unit 3

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove two connectors.
3. Remove two wire holders and then release the wires.
4. Remove four screws.
5. Release the hook and remove the drive unit 3.
6. Check or replace the drive unit 3 and refit all the removed parts.

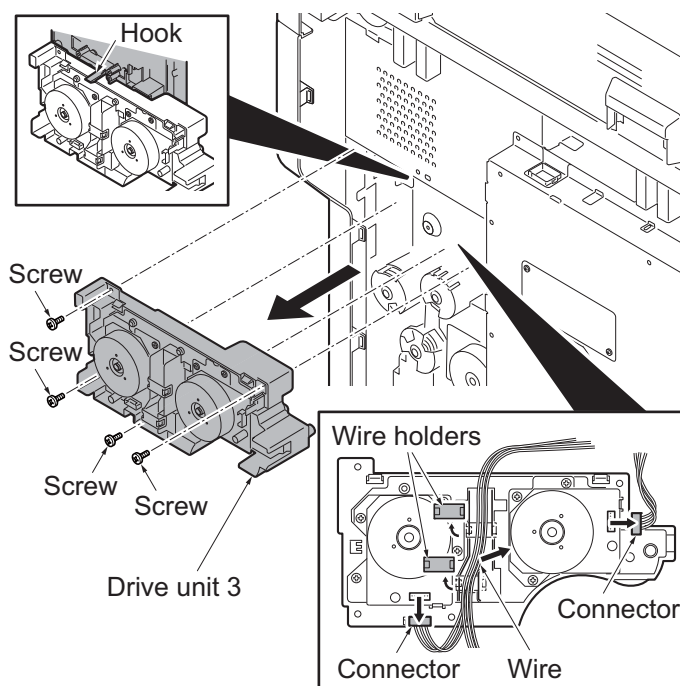


Figure 1-5-35

1-5-9 Optical section

(1) Detaching and refitting the laser scanner unit

Procedures

1. Remove the cassette.
(See page 1-5-9)
2. Remove the rear cover and left lower cover.(See page 1-5-5,1-5-6)
3. Remove two connectors.
4. Remove four screws and then remove the laser scanner unit assy by pulling it forwards.
5. Release the clamp and then remove the FFC from the connector.
6. Remove two screws.
7. Remove the pin and spring and then remove the unit holder Y.
8. Lift the laser scanner unit Y upwards and then remove the laser scanner unit Y (LSU-Y).
9. Similarly, remove the laser scanner unit C/M/K(LSU-C/M/K).
10. Check or replace the laser scanner unit and refit all the removed parts.

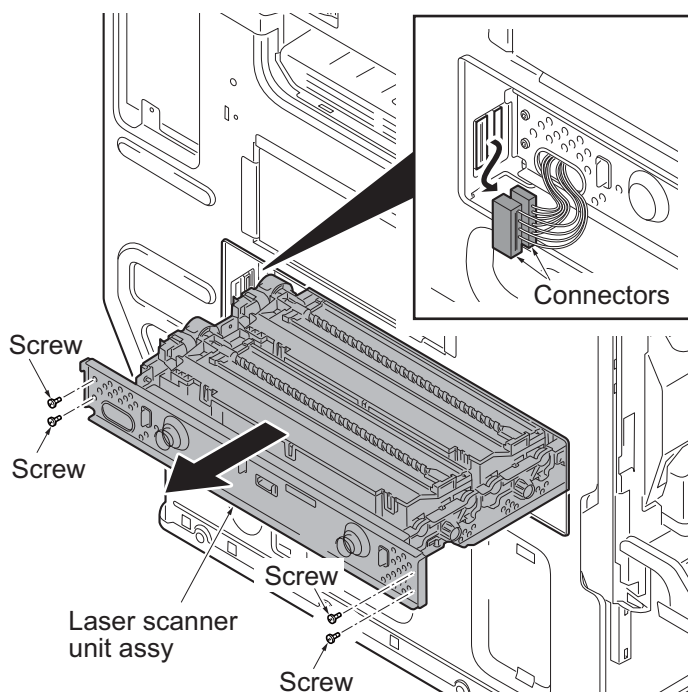


Figure 1-5-36

*: Wrap an antistatic discharging belt around your wrist to prevent damage to the LSU. Do not touch terminals and FFC contacts in the APC PWB of the LSU.

*: When reconnecting FFCs, be sure to insert the FFC all the way in with the FFC connector. This is to avoid a lengthy servicing due to a possible error which could cause re-disassembly and -assembly.

11. When replacing the new LSU, proceed as follows:
 - 1)When replacing the LSU-K, check and adjust the assembly frame of LSU unit. (see page 1-5-22).
When replacing the other LSU (LSU-Y/C/M), proceed to next step 2.
 - 2)Performs maintenance mode U469 (Auto color registration correction) (see page 1-3-128).
 - 3)Performs maintenance mode U464 (Calibration) (see page 1-3-124).
 - 4)Performs maintenance mode U410 (Adjusting the halftone automatically) (see page 1-3-109).

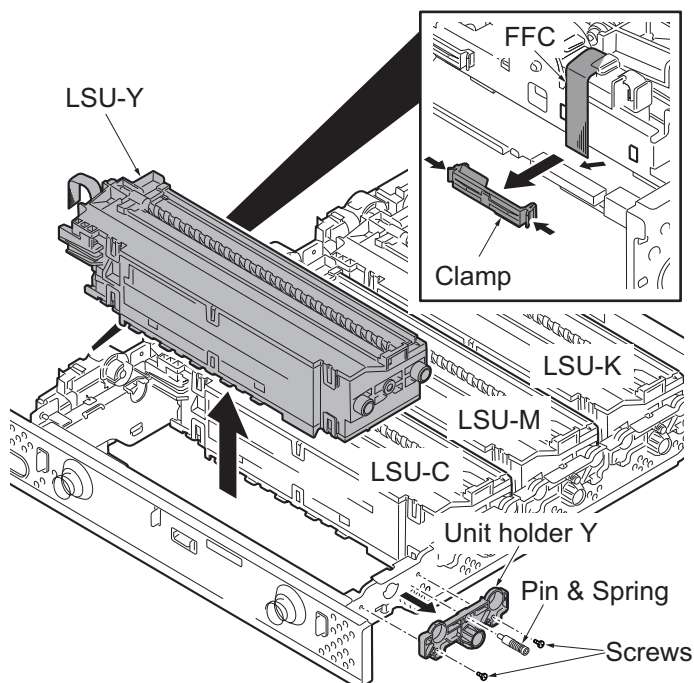
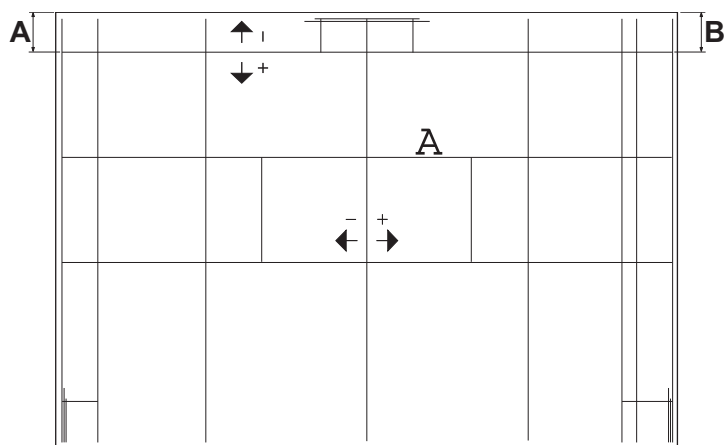


Figure 1-5-37

(2) Checks and adjusts the assembly frame of LSU unit

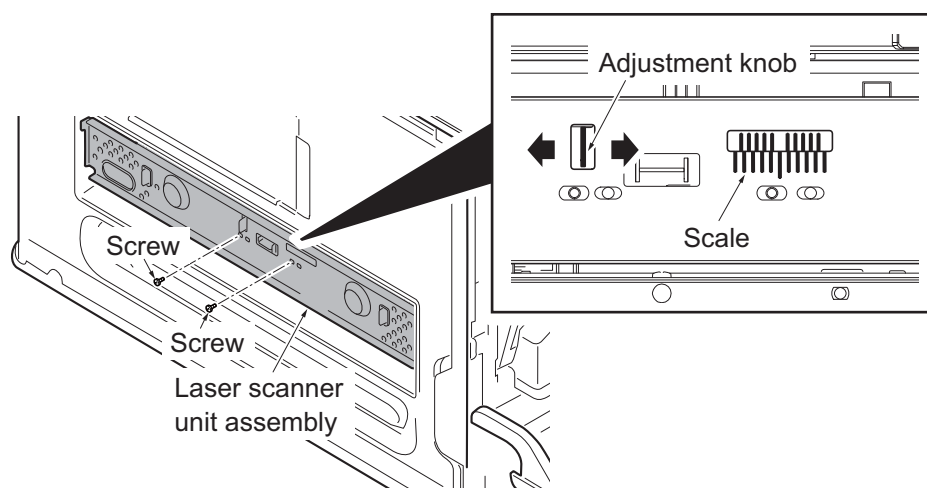
Procedures

1. Perform maintenance mode U034 (Adjusting the print start timing).
2. Select [LSU OUT TOP] or [LSU OUT LEFT].
- *: The screen for executing each item is displayed.
3. Press the system menu key.
4. Press the start key to output a test pattern.
5. Press the system menu key.

**Figure 1-5-38**

6. Measure two length of A and B in the outputted test pattern.
7. When measuring the size of two places A and B, if the difference of sizes is 1.5 mm or less, it is the completion of adjustment.

If the difference of size is more than 1.5mm, proceed to step 8.

**Figure 1-5-39**

8. Loosen two screws.
9. Adjust a scale for reference using an adjustment knob.
- *: In the measured value $A < B$, move the adjustment knob to rightward.
In the measured value $B < A$, move the adjustment knob to leftward.
10. Fasten two screws.
- *: Repeat steps 3 through 10.

(3) Color registration adjustment

Follow the Procedures below to replace the laser scanner unit.

Procedures

1. Press the system menu key.
2. Press [Adjustment/Maintenance], [Color Registration].

Auto correction

3. Press [Auto] and then [Start]. A chart is printed.
4. Place the printed chart as the original and then [Start]. Color registration begins.



Chart for adjustment

Figure 1-5-40

Manual correction

5. Press [Manual], and then [Print Chart]. A chart is printed.
6. Press [Registration].
Read figures at MH-1 to 7/CH-1 to 7/YH-1 to 7 and MV-3/CV-3/YV-3 of the reference chart and enter the figure marked at the scale which the BK fine line is in line with the M/C/Y fine lines, using the +/- keys.
7. Press [Start] after all values have been entered. Color registration begins.

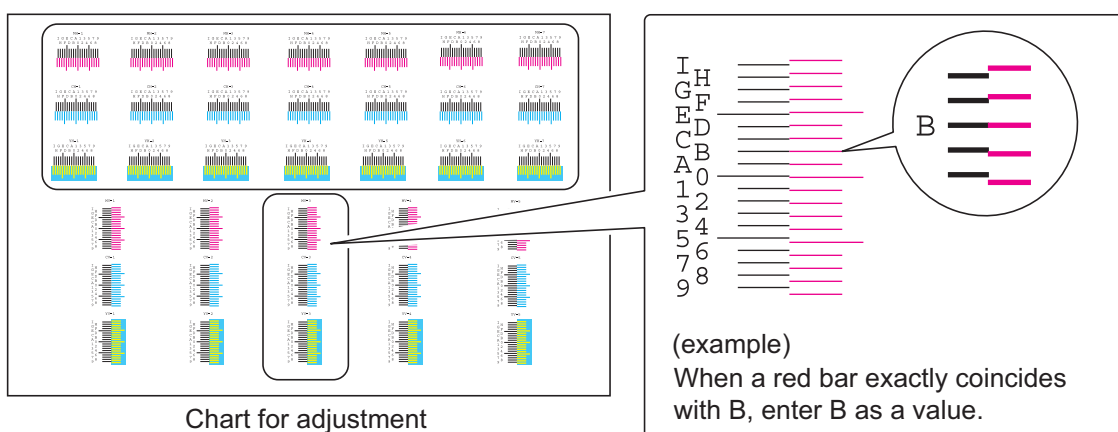
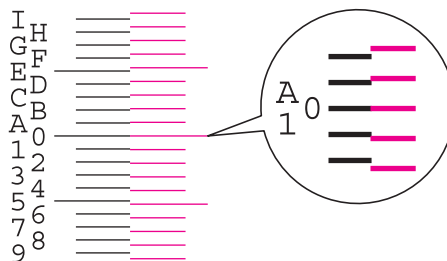


Chart for adjustment

Figure 1-5-41

8. Press [Chart] and [Print] to print a chart.
9. Verify that each scale is within the range of 1 to A. If they are within the range, proceed to step 10. If scales are out of range, repeat steps 6 through 9.



The scale must be corresponding within the range of "A" from "1".

Figure 1-5-42

10. Verify that scales of MV-1,2,4,5/CV-1,2,4,5/YV-1,2,4,5 coincide within the range of 1 to A. If they are within the range, adjustment is complete. If they are out of range, proceed to step 11.

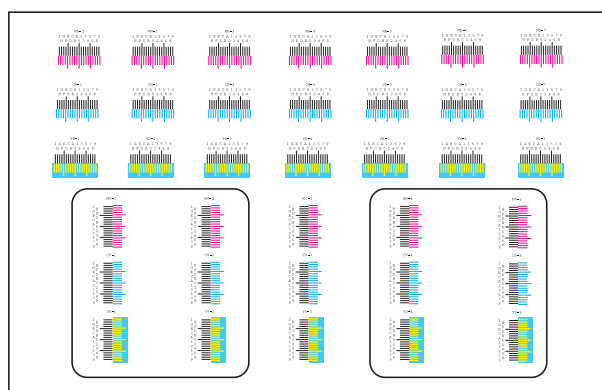


Chart for adjustment

Figure 1-5-43

If manual color registration has failed:

11. If the balance between V-1 and V-5 is more than 2 scales (sample 1) or less than -2 scales (sample 2), perform the following steps:

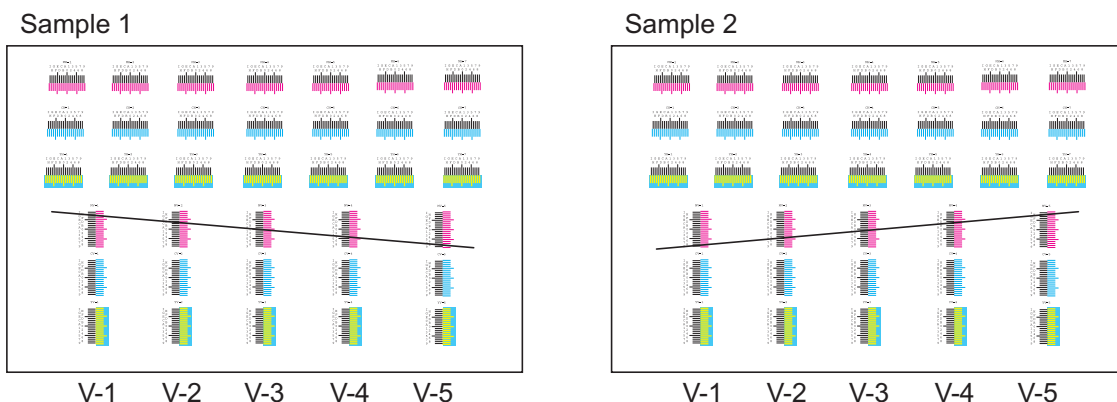


Figure 1-5-44

12. Open the front cover and then pull out the waste toner box tray (see page 1-5-14).
13. Remove three bandage labels.
14. Rotate the adjustment knob using a 5 mm hex wrench.
 - Direction of rotation
 - (V-1 - V-5) \geq 2 scales (sample 1): rotate counterclockwise.
 - (V-1 - V-5) \leq -2 scales (sample 2): rotate clockwise.
 - Number of rotation
 - (V-1 - V-5) x 4 clicks
15. Refit the waste toner box tray as before and then close the front cover.
16. Turn the main power switch off and on. Correction automatically starts.
17. Print a reference chart and verify the result.

Caution

After the adjustment for the angle of the mirror has been made, run the maintenance mode U464 (Calibration). (see page 1-3-124)

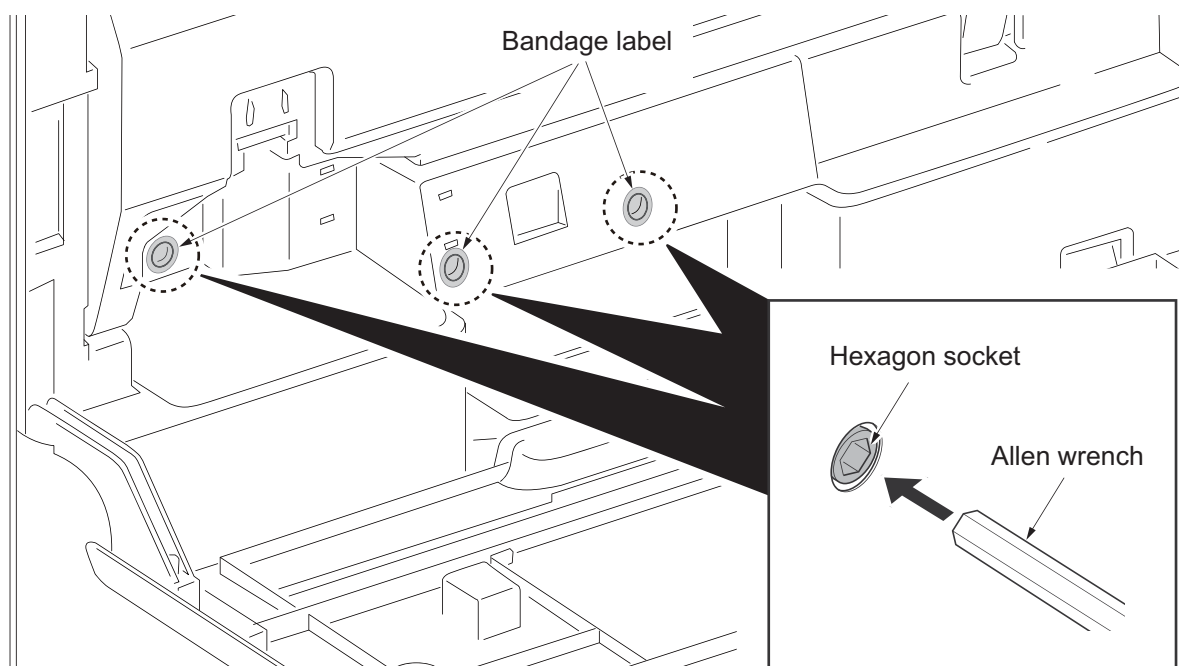


Figure 1-5-45

(4) Detaching and refitting the image scanner unit

Procedures

1. Remove the DP. (See page 1-5-38)
2. Remove two screws and then remove the scanner right cover.

ATTENTION: To reinstall the scanner right cover, position it close to the platen.

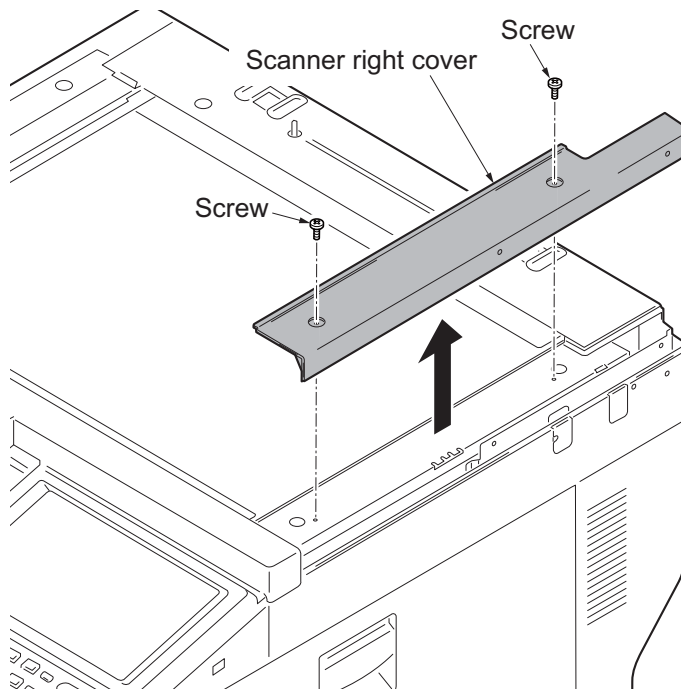


Figure 1-5-46

3. Remove the platen by pull rightward.

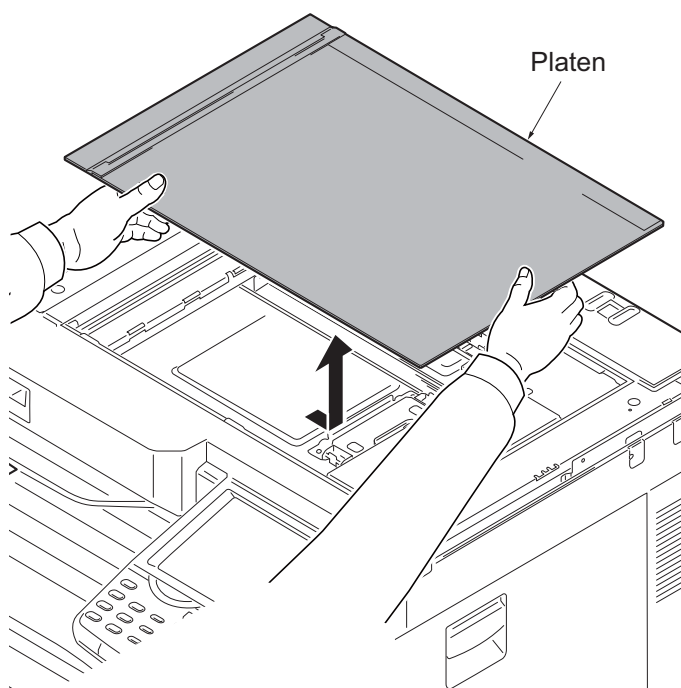


Figure 1-5-47

4. Remove five screws and then remove the scanner cover.

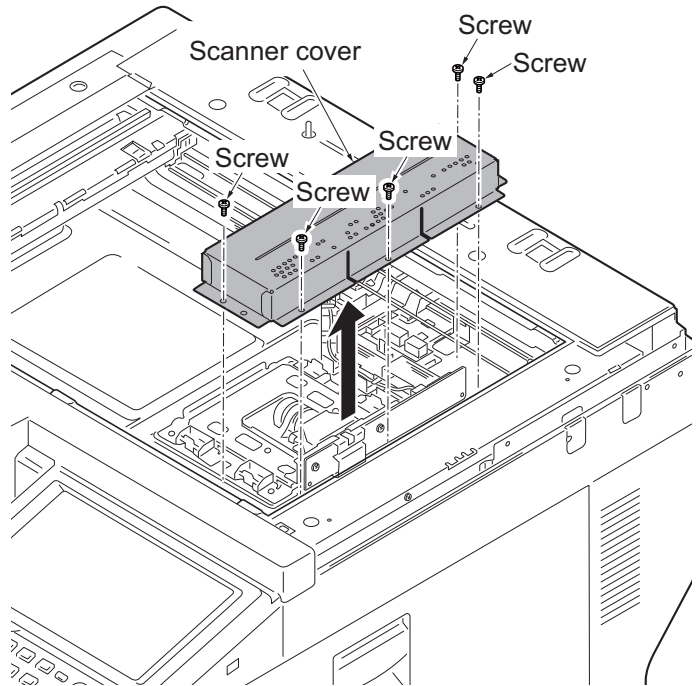


Figure 1-5-48

5. Remove the FFC and the connector.
6. Remove four screws and then remove the image scanner unit.

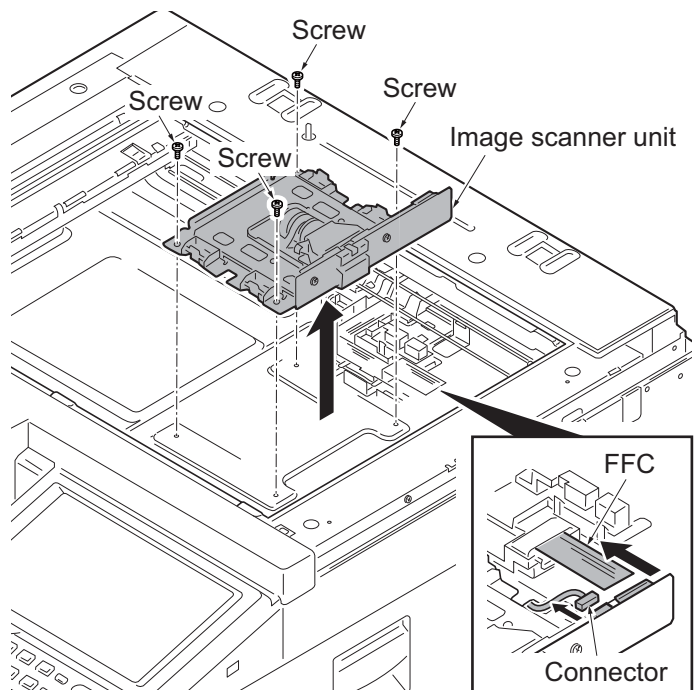


Figure 1-5-49

Refitting the ISU

7. When re-installation, fix the image scanner unit by matching to the scale of a former position.

When exchange, decide the fix position of ISU by the following.

The right and left of machine:

Confirm the number marked (a) and then match the line (c) of ISU to the positioning line (b) of same number on frame side.

(Line (c) is the one which is marked with the appropriate number.)

The rear and front of machine:

Match the edge (e) of ISU to the positioning line (d) on frame side.

8. Fix the ISU as before with four screws.
9. Check or replace the image scanner unit and refit all the removed parts.

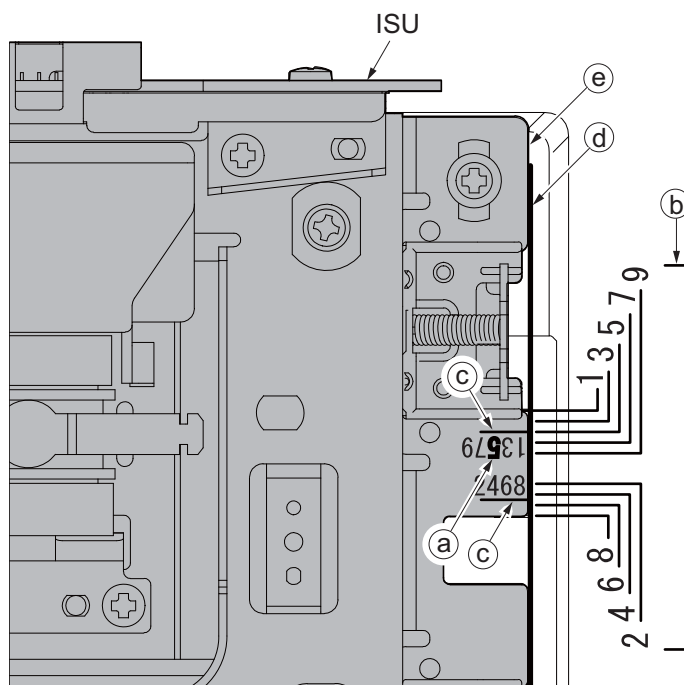


Figure 1-5-50

(5) Detaching and refitting the LED unit

Procedures

1. Remove the sanner right cover and platen. (See page 1-5-22)
2. Remove two screws and then remove the ISU rear cover.
3. Remove the rear cover.

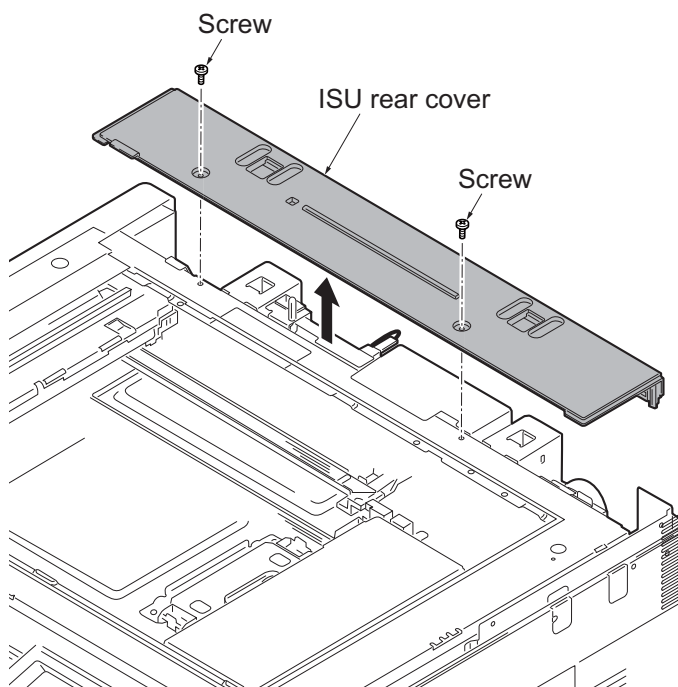


Figure 1-5-51

4. Remove the ISU front cover.

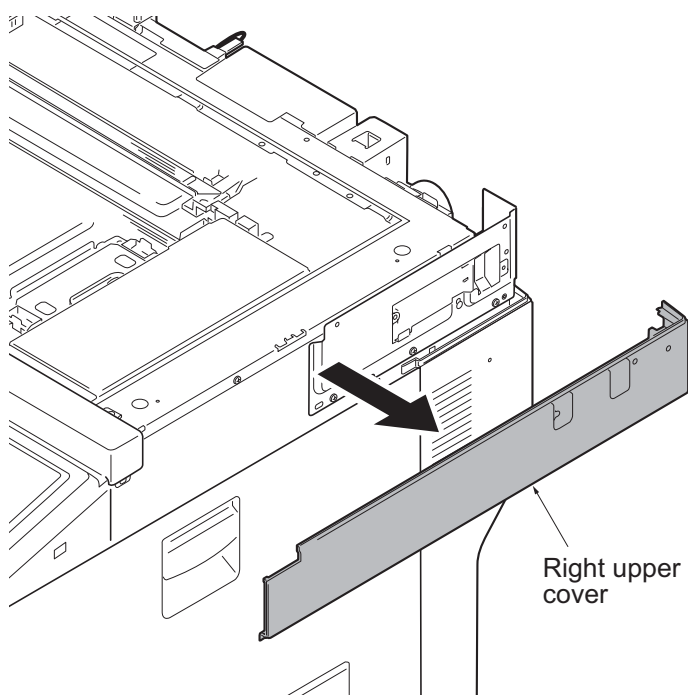


Figure 1-5-52

5. Unhook five hooks and then remove the ISU front cover.

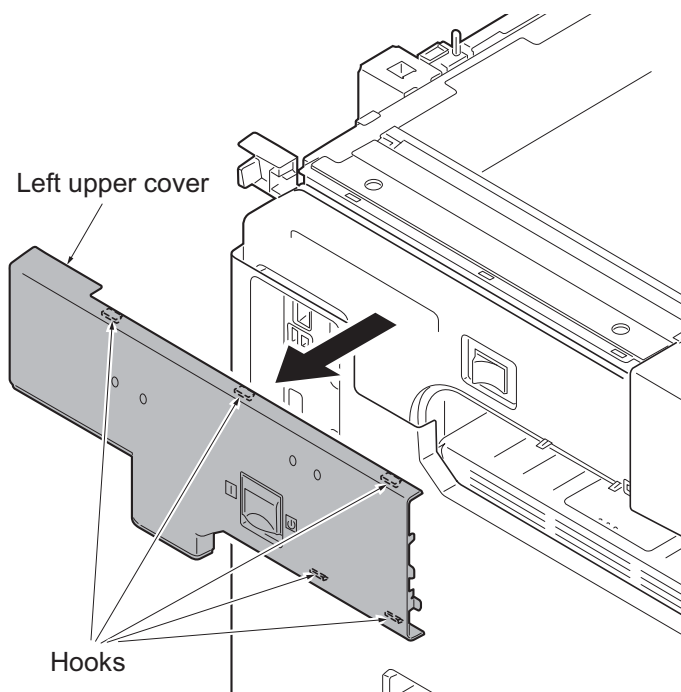


Figure 1-5-53

6. Remove the job separator tray.
7. Remove the operation panel unit.
8. Remove the ISU front cover.

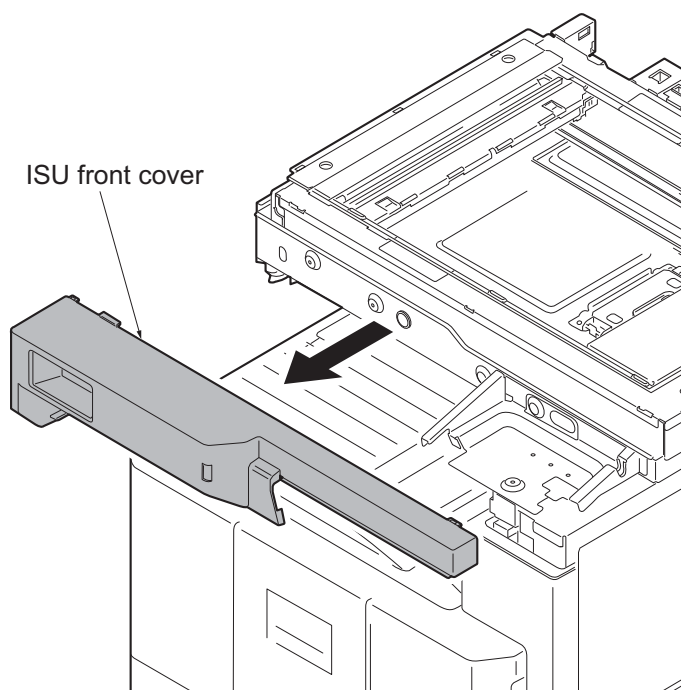


Figure 1-5-54

9. Move the exposure unit to the cutting lack part.
10. Peel off the sheet.
11. Release the hook and then remove the FFC cover.

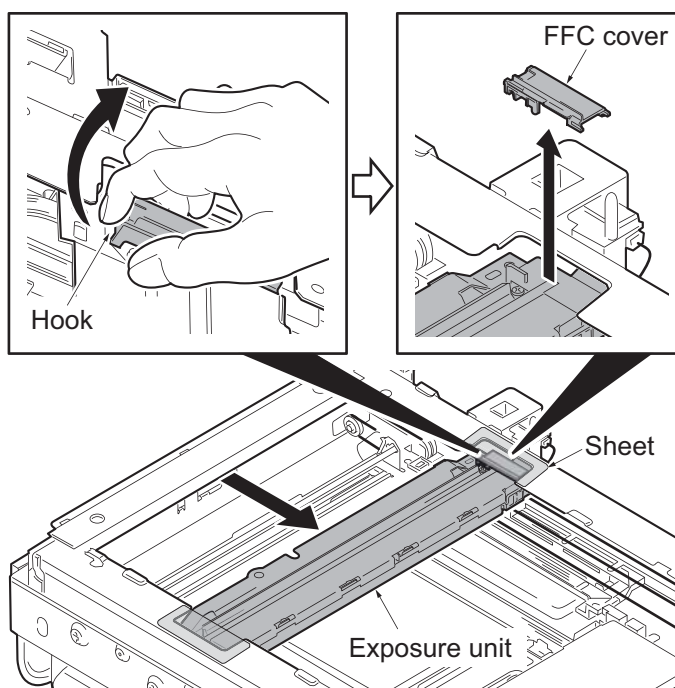


Figure 1-5-55

12. Remove the FFC from the connector.
13. Remove two screws and then remove the LED unit.
14. Check or replace the LED unit and refit all the removed parts.

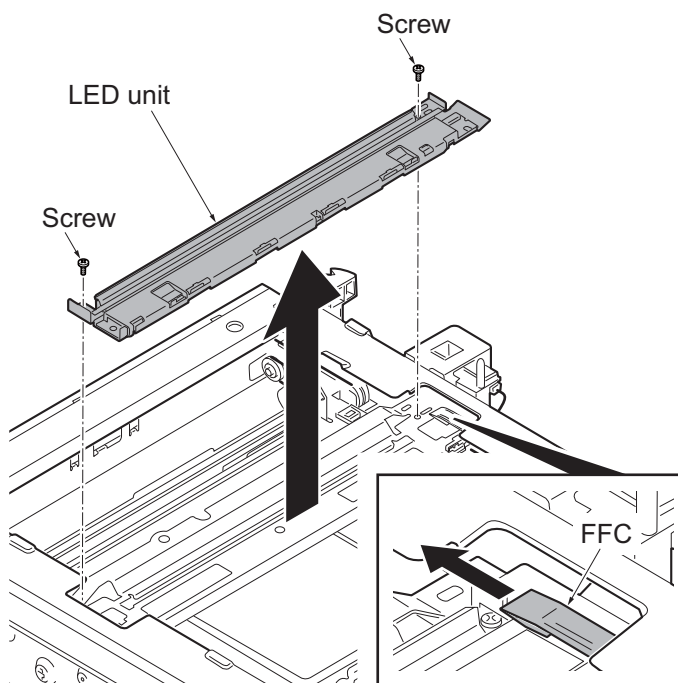


Figure 1-5-56

(6) Detaching and refitting the scanner wires

Follow the procedures below when the scanner wires are broken or to be replaced.

(6-1) Detaching the scanner wires

Procedures

1. Remove the LED unit.
(see 1-5-29)
2. Remove the three connectors from the
ISC PWB. (YC3, YC4, YC7)

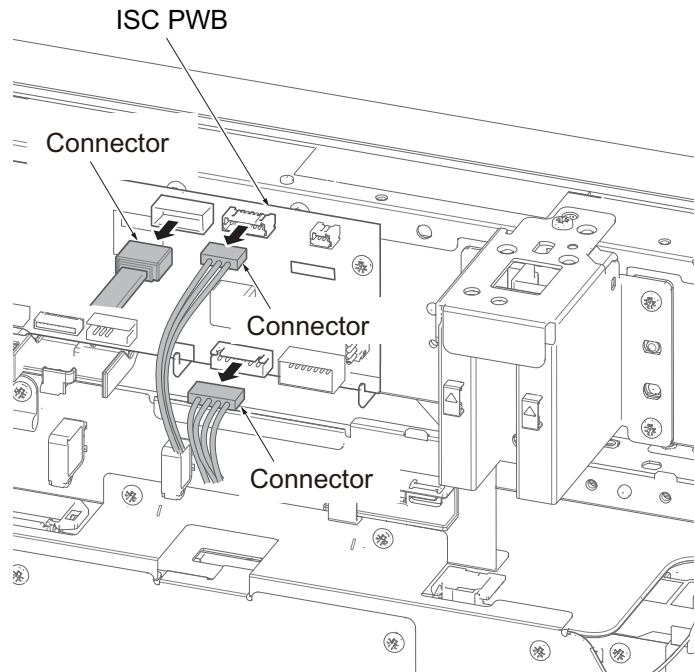


Figure 1-5-57

3. Remove the four screws and then
remove the scanner unit upward.

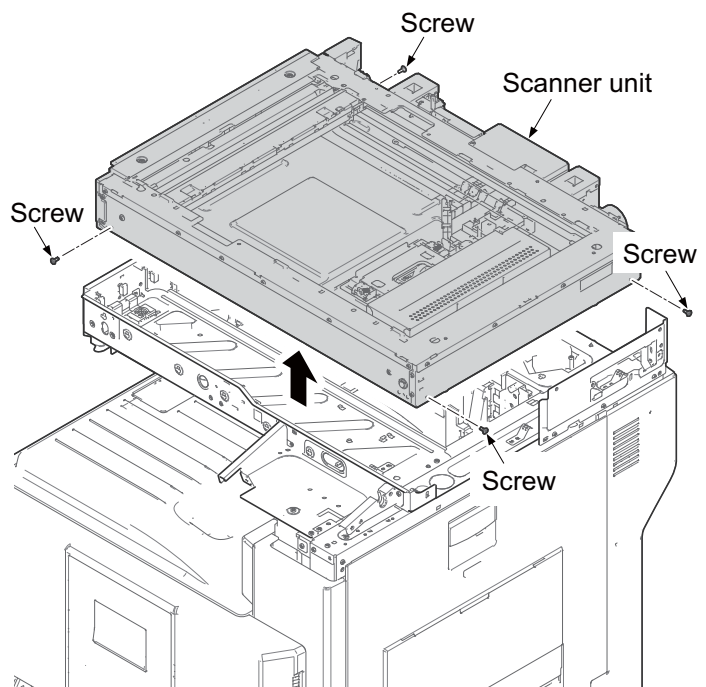


Figure 1-5-58

4. Remove the two screws.
5. Remove the scanner left cover.

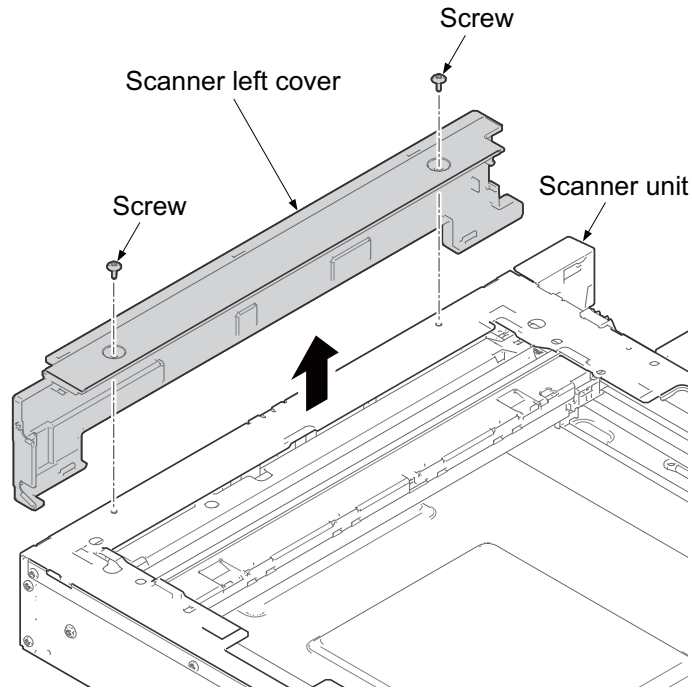


Figure 1-5-59

6. Remove each screw and remove the front and rear wire holder plates.
7. Remove the mirror frame 1 from the scanner unit.

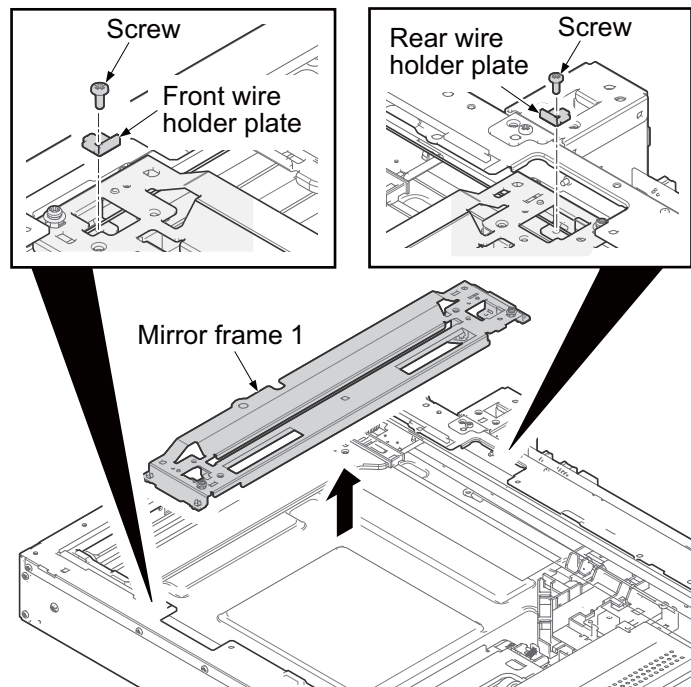


Figure 1-5-60

8. Remove the scanner wire springs from the hooks.
9. Remove the scanner wires.

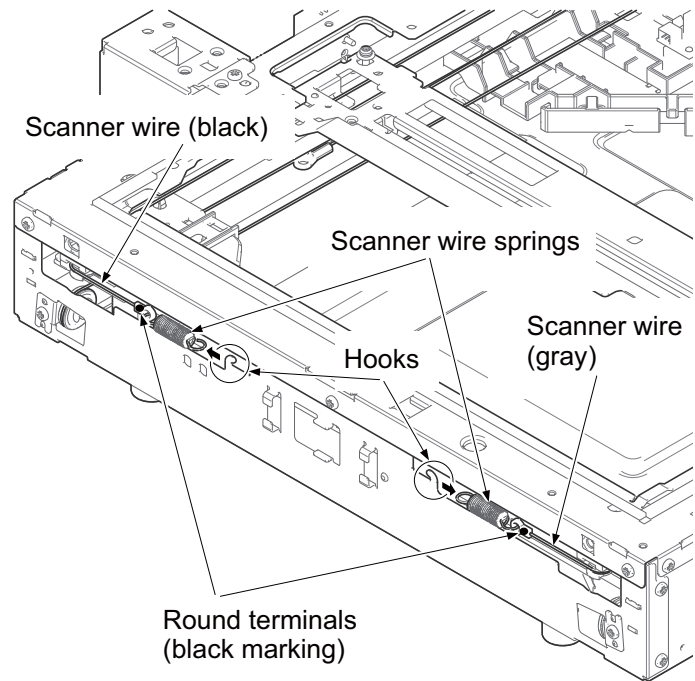


Figure 1-5-61

(6-2) Fitting the scanner wires

NOTE

When fitting the wires, be sure to use those specified below.

Machine front: (P/N: 302K317150), gray

Machine rear: (P/N: 302K317140), black

Fitting requires the following tools

Two frame securing tools (P/N 302FZ17100)

Two scanner wire stoppers (P/N 35968110)

Procedures

1. Remove the screw and remove the scanner wire drum gear.
2. Remove the stop ring and bush from the front of the scanner wire drum shaft.
3. Remove the scanner wire drum shaft from the scanner unit.

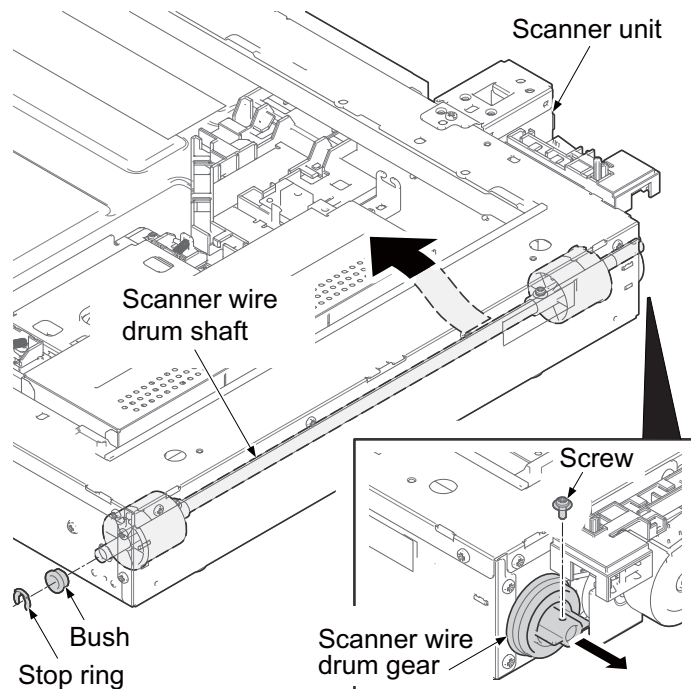


Figure 1-5-62

4. Insert the locating ball of each scanner wire into the hole in the respective scanner wire drum and wind the scanner wire three turns inward and four turns outward.
With the locating ball as the reference point, wind the shorter end of each of the wires outward.
5. Secure the scanner wires using the scanner wire stoppers.

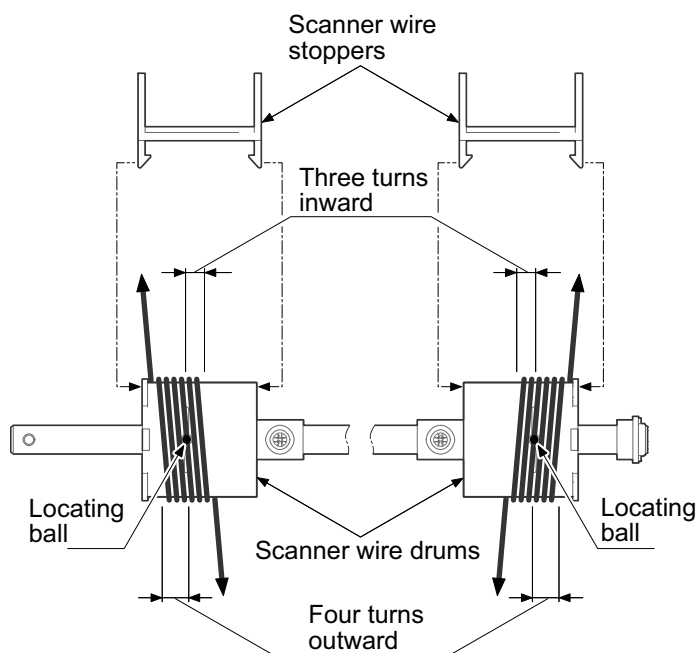


Figure 1-5-63

6. Refit the scanner wire drum shaft to the scanner unit.
7. Insert the two frame securing tools into the positioning holes at the front and rear of the scanner unit to fix the mirror frame 2 in position.

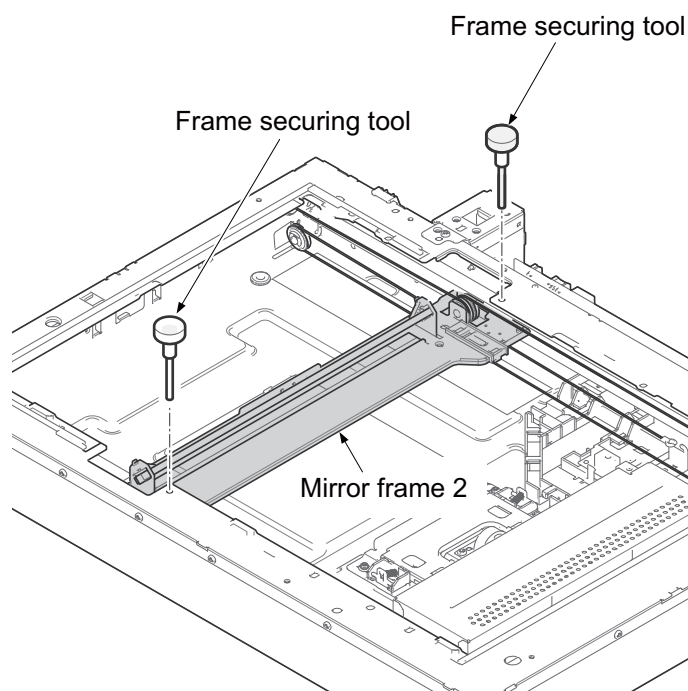


Figure 1-5-64

8. Wind the outer scanner wires around the outside grooves in the pulleys of the mirror frame 2 from above to below.(1)
9. Hook the round terminals to the catches inside the scanner unit.(2)
10. Wind the inner scanner wires around the grooves in the pulleys at the left of the scanner unit from below to above.(3)
11. Wind the scanner wires around the inside grooves in the pulleys of the mirror frame 2 from below to above.(4)
12. Wind the scanner wires around the grooves in the pulleys at the left of the scanner unit.....(5)
13. Hook the round terminals to the scanner wire springs.(6)

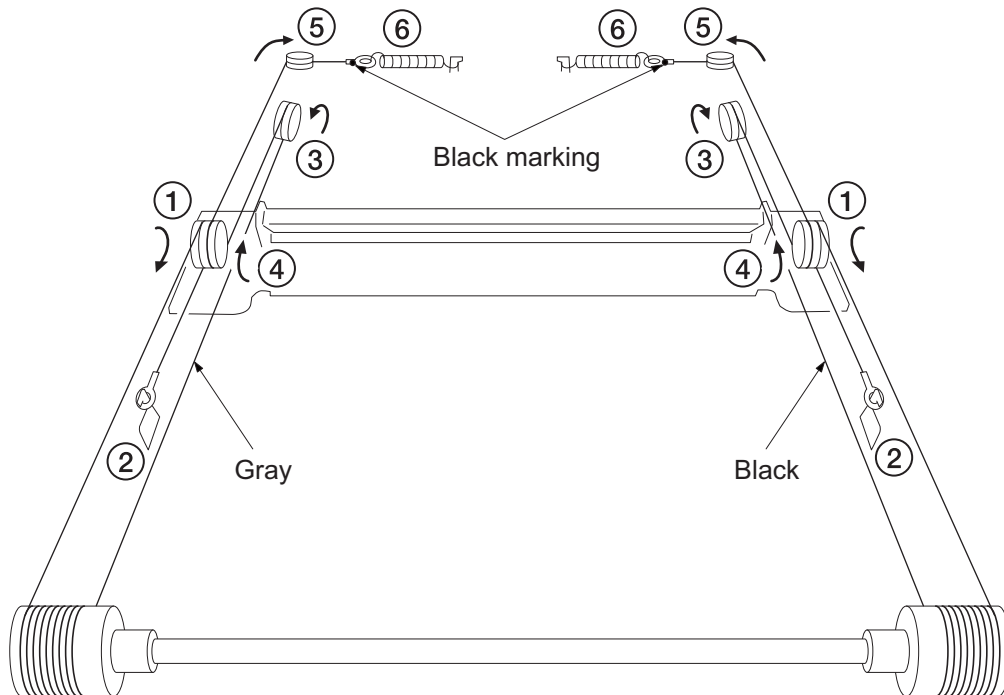


Figure 1-5-65

14. Remove the two scanner wire stoppers and the two frame securing tools.
15. Move to center the portion of the locating ball in the scanner wire drum, and the scanner wires to inside.
16. Move the mirror frame 2 from side to side in order to correctly locate the wires in position.
17. Refit the mirror frame 1.
18. Move the mirror frame 1 and 2 to the left side of the machine, and insert the two frame securing tools into the positioning holes at the front and rear of the scanner unit to secure the frames in position.
19. Hold the wires and fix each front and rear wire holder plate to the mirror frame 1 with the screw.
20. Remove the two frame securing tools.
21. Refit all the removed parts.

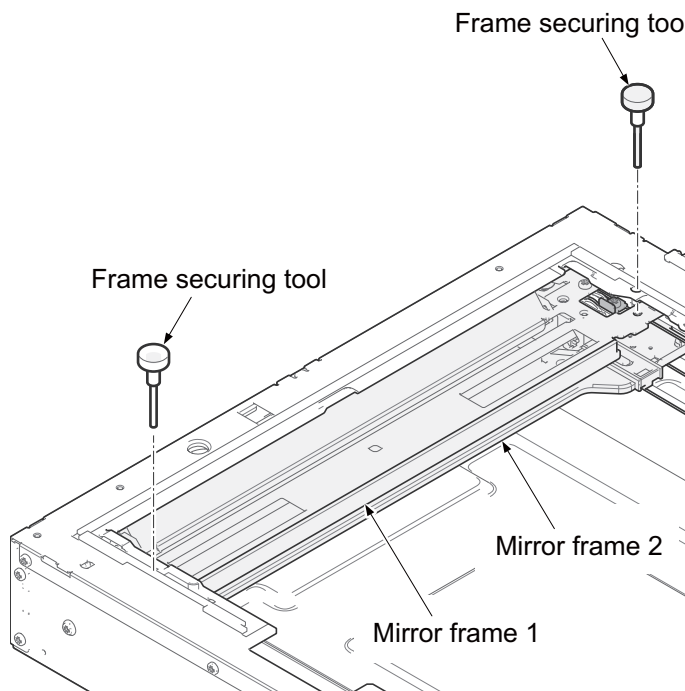


Figure 1-5-66

1-5-10 Document processor

(1) Detaching and refitting the document processor

Procedures

1. Remove the restriction parts.
2. Open the document processor on vertically.

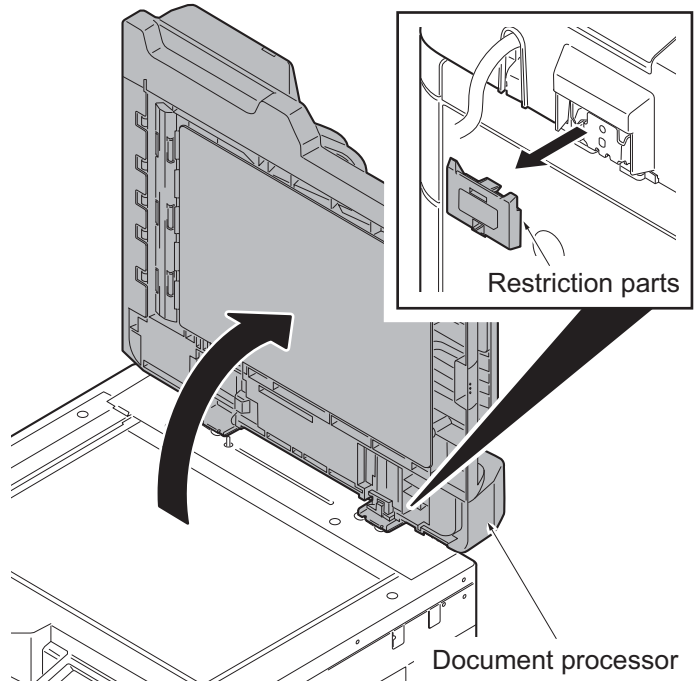


Figure 1-5-67

3. Remove two screws and then remove the DP interface connector.
4. Pull the document processor upwards out.

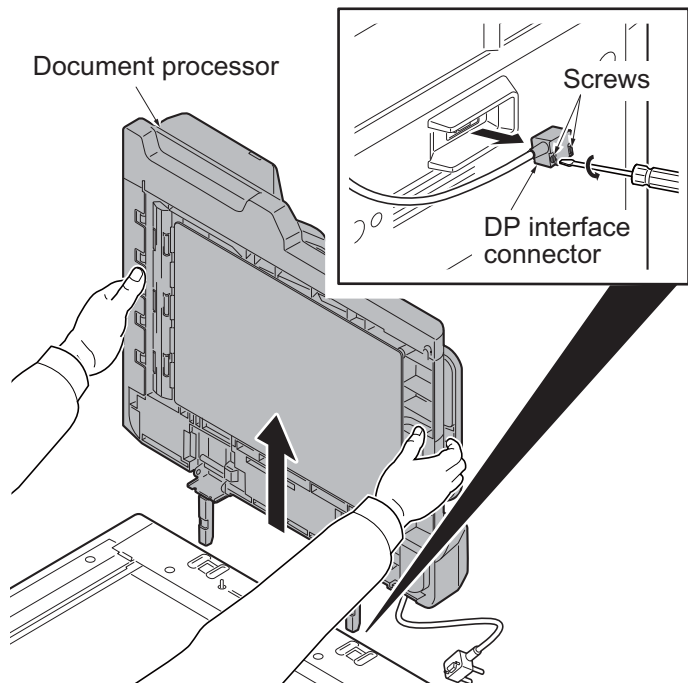


Figure 1-5-68

(2) Detaching and refitting the DP paper feed roller and DP separation pulley

Procedures

1. Open the DP top cover.

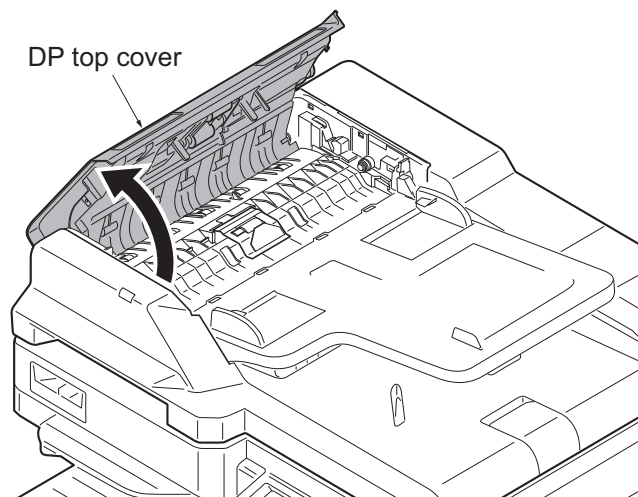


Figure 1-5-69

2. Pull the DP paper feed lever down and then open it.
3. Knock the DP paper feed roller down forward.

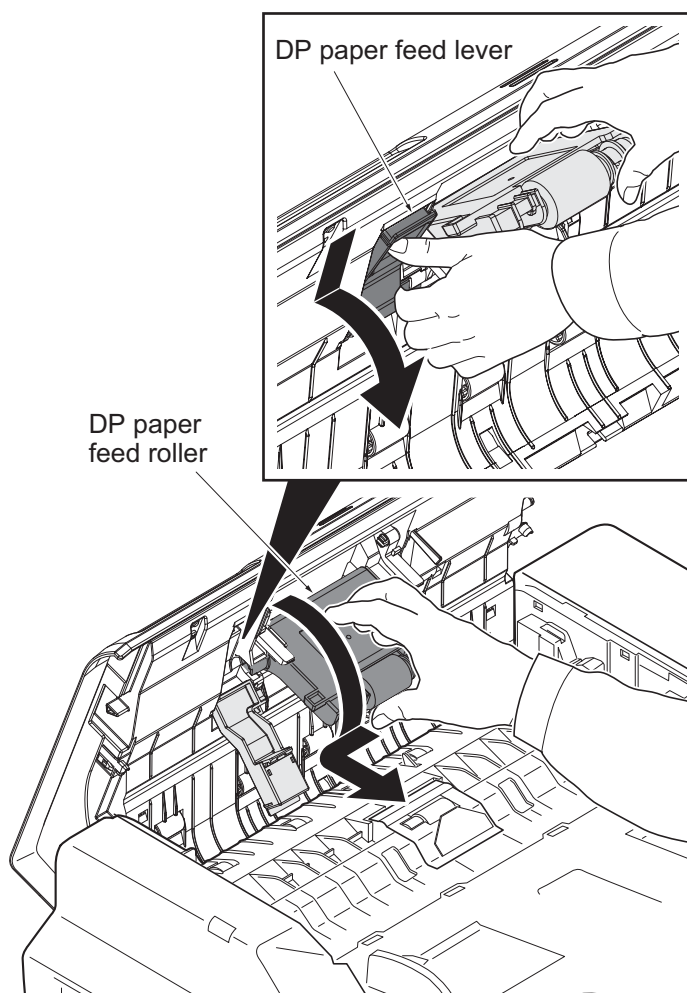


Figure 1-5-70

4. Release the hook and then remove DP separation pulley cover.

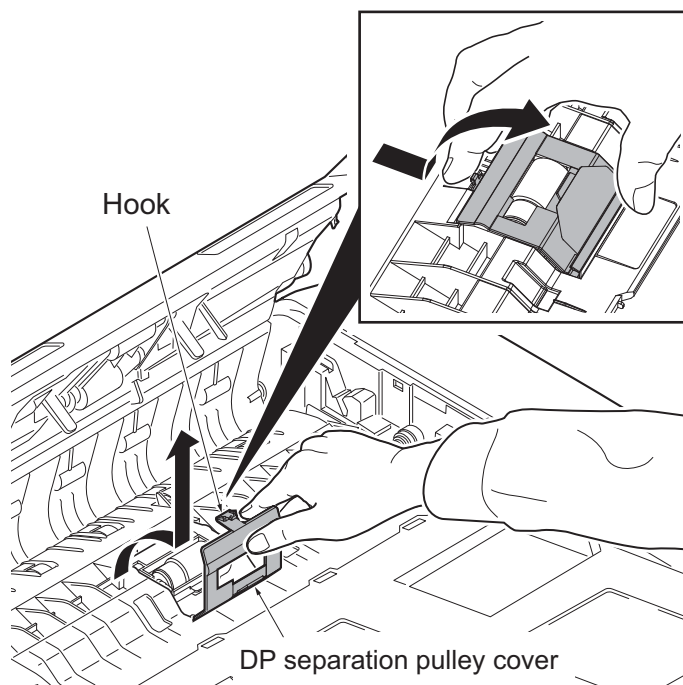


Figure 1-5-71

5. Raise the DP separation pulley and remove it by pulling upward.
6. Check or replace the DP paper feed roller and DP separation pulley and refit all the removed parts.

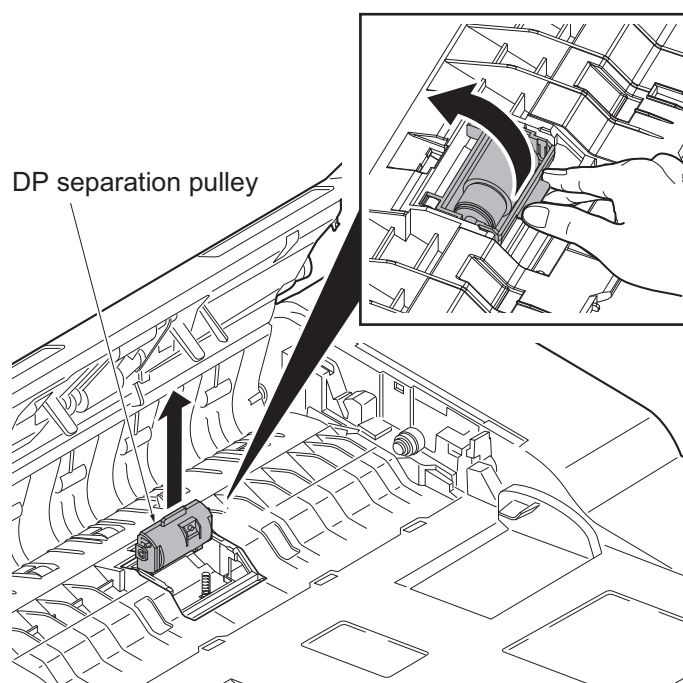


Figure 1-5-72

(3) Detaching and refitting the DP main PWB

Procedures

1. Open the document processor.
2. Release three hooks of the DP rear cover.

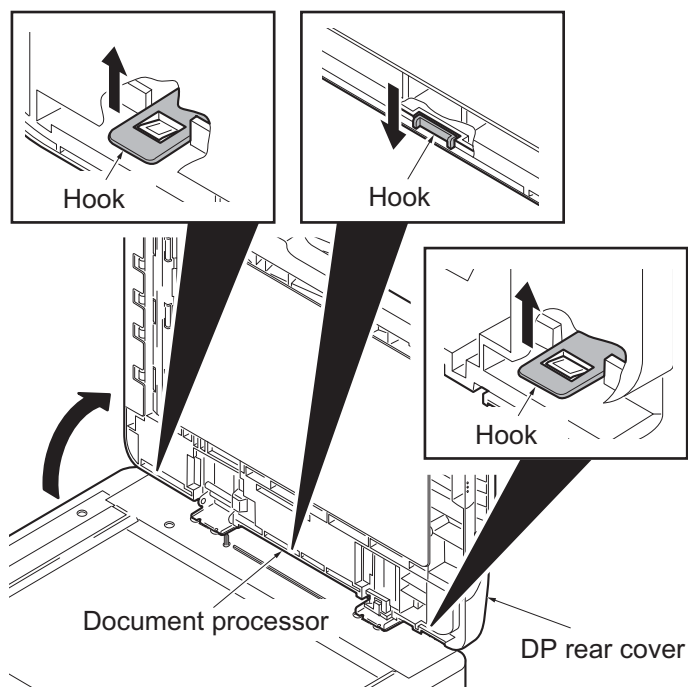


Figure 1-5-73

3. Release two hooks of the DP rear cover and then remove it.

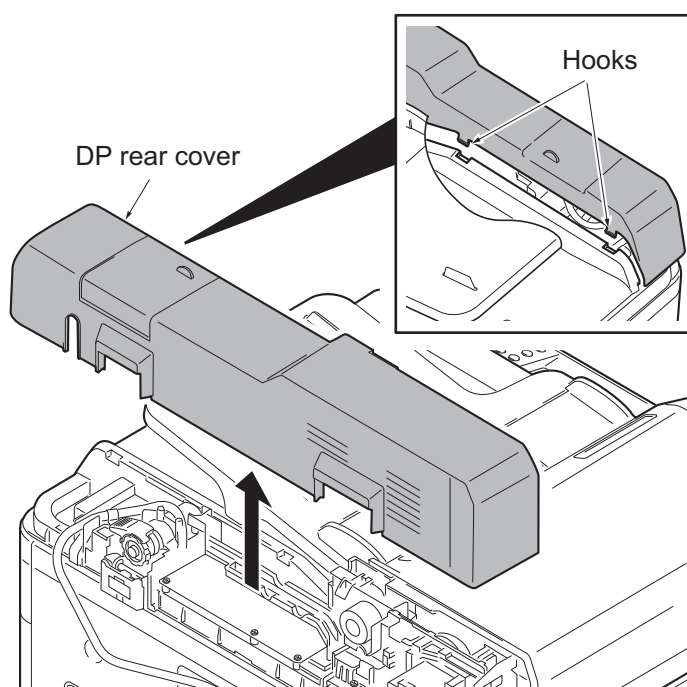


Figure 1-5-74

4. Remove all connectors from DP main PWB.
5. Remove five clamps and then remove the wires from holder.
6. Remove two screws and then remove the holder.

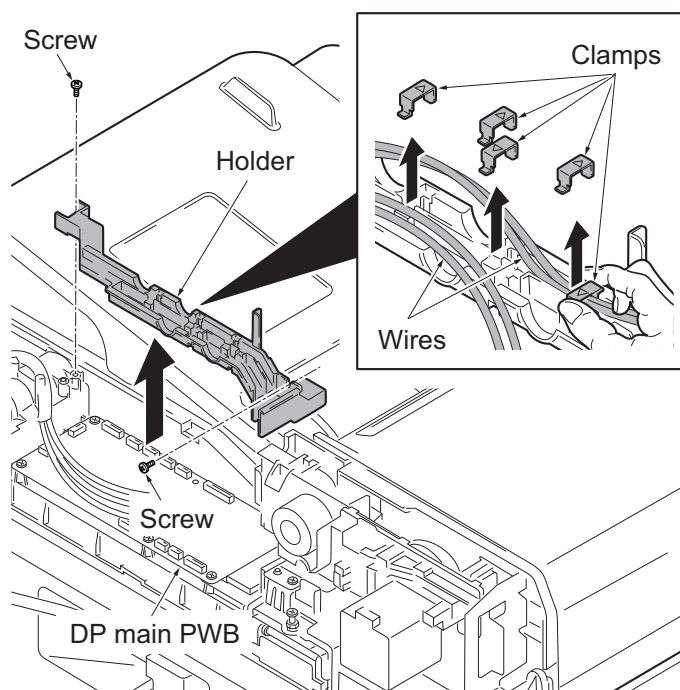


Figure 1-5-75

7. Remove six screws and then remove the DP main PWB.
8. Check or replace the DP main PWB and refit all the removed parts.

CAUTION: When replacing the DP main PWB, remove the EEPROM from the DP main PWB that has been removed and then reattach it to the new DP main PWB.

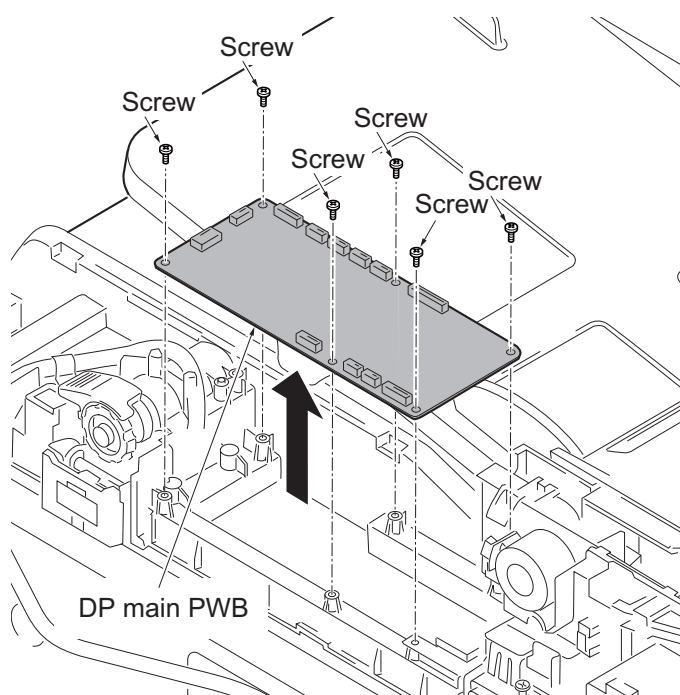


Figure 1-5-76

1-5-11 PWBs

(1) Detaching and refitting the main PWB

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove fifteen screws and then remove the controller box cover.

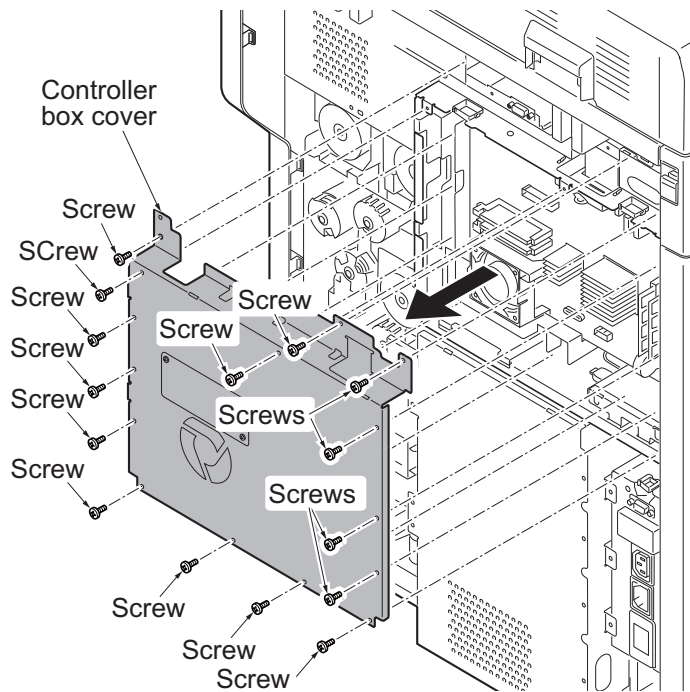


Figure 1-5-77

3. Remove five connectors and FFC for the main PWB.
4. Remove six wire holders and then release the wires and the FFC.
5. Remove the connector of controller fan motor from the main PWB.
6. Unhook two hooks of wire guide and then remove the wire guide from the controller box.

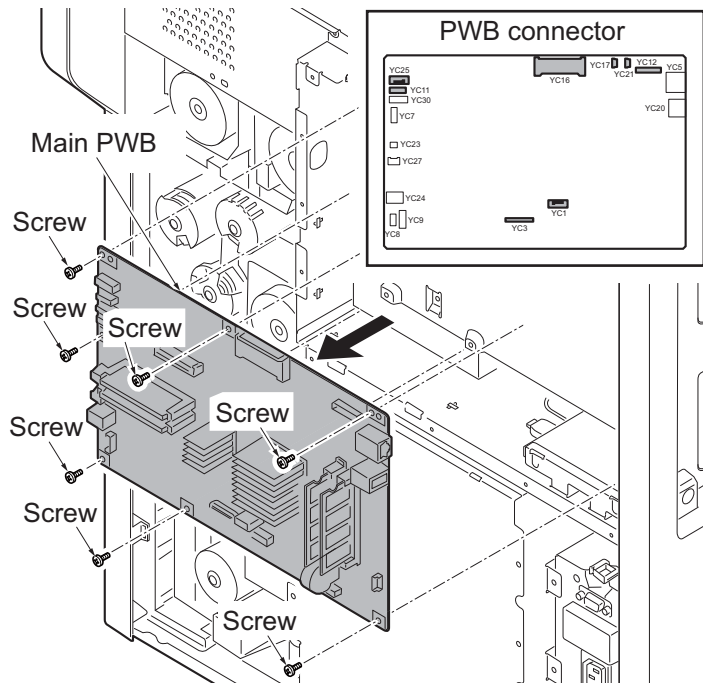


Figure 1-5-78

7. Remove all connectors and FFC from the main PWB.
8. Remove seven screws and then remove the main PWB.
9. Check or replace the main PWB and refit all the removed parts.

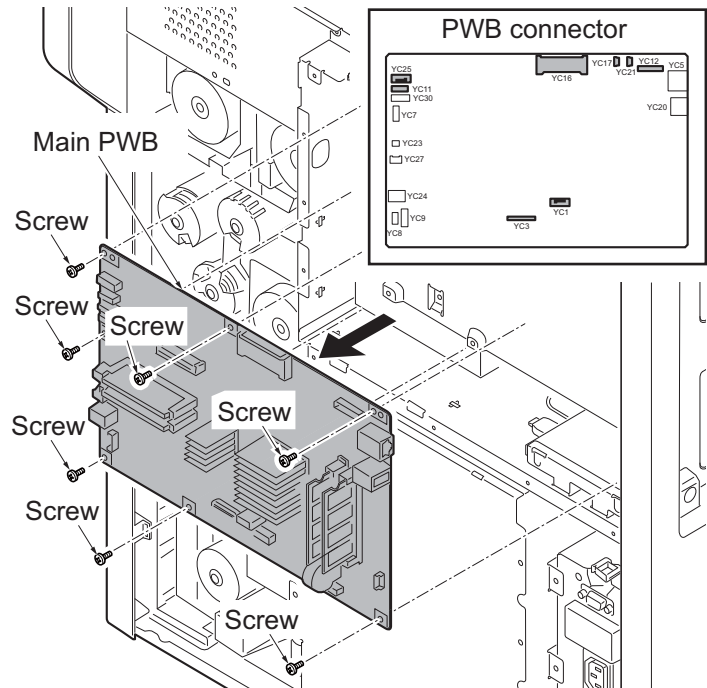


Figure 1-5-79

(2) Detaching and refitting the engine PWB

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove fifteen screws and then remove the controller box cover.

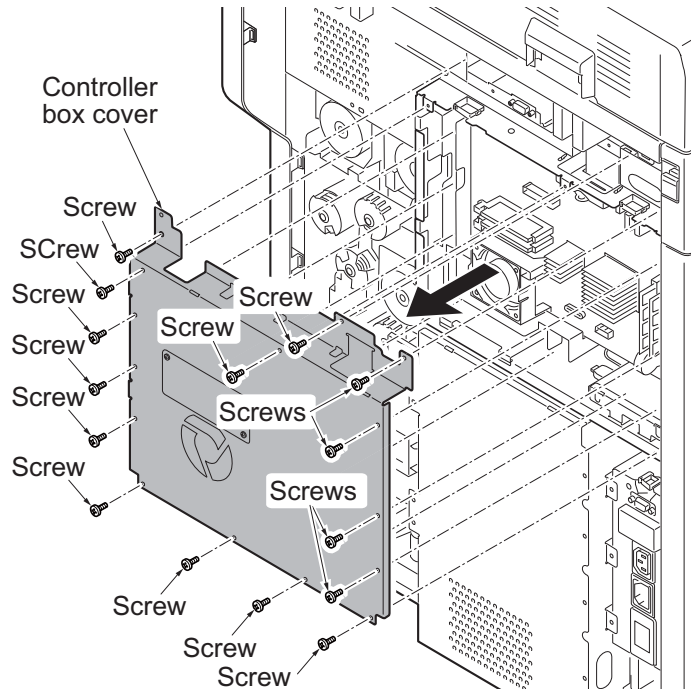


Figure 1-5-80

3. Remove five connectors and the FFC from the main PWB.
4. Remove six wire holders and then release the wires and the FFC.
5. Remove the connector of the controller fan motor from the main PWB.
6. Remove two hooks of the wire guide and then remove the wire guide from the controller box.

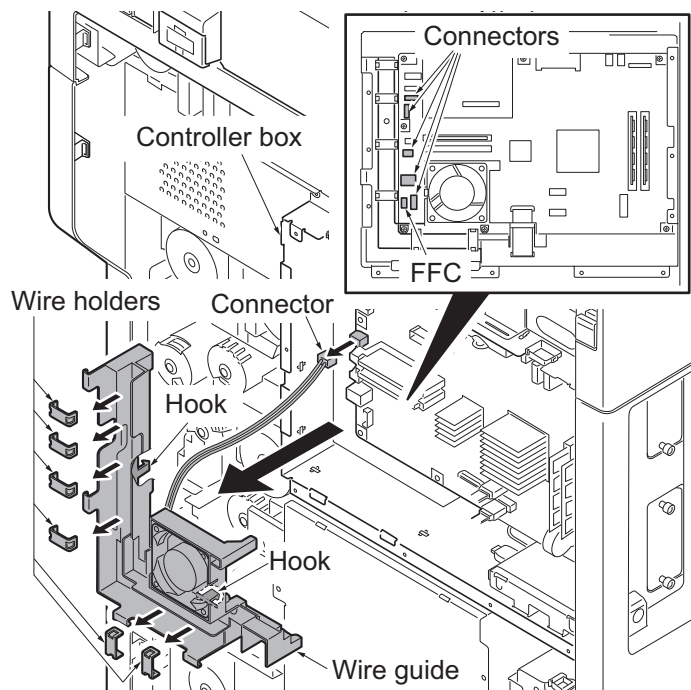


Figure 1-5-81

7. Remove four screws.
8. Release seven hooks A.
9. Pull the left lower cover upwards and release eight hooks B.
10. Remove the left lower cover.

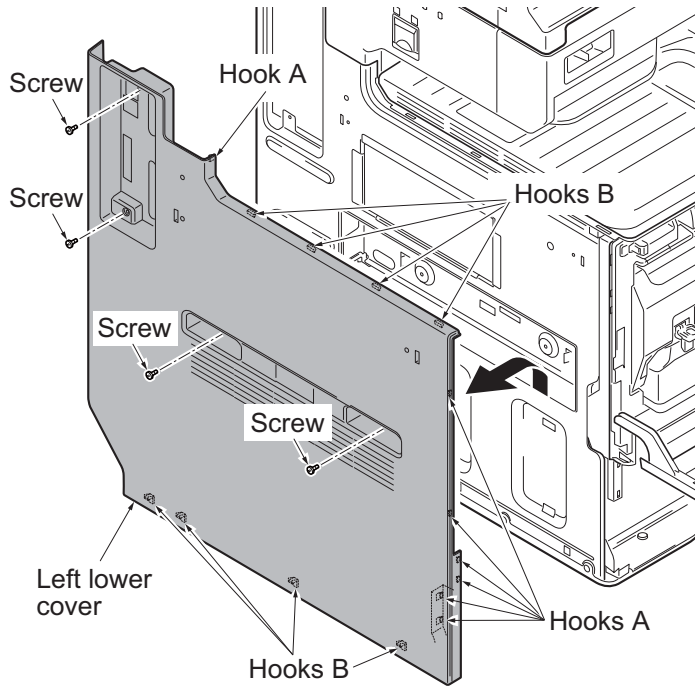


Figure 1-5-82

11. Remove eight screws and then remove the main PWB with mount board.

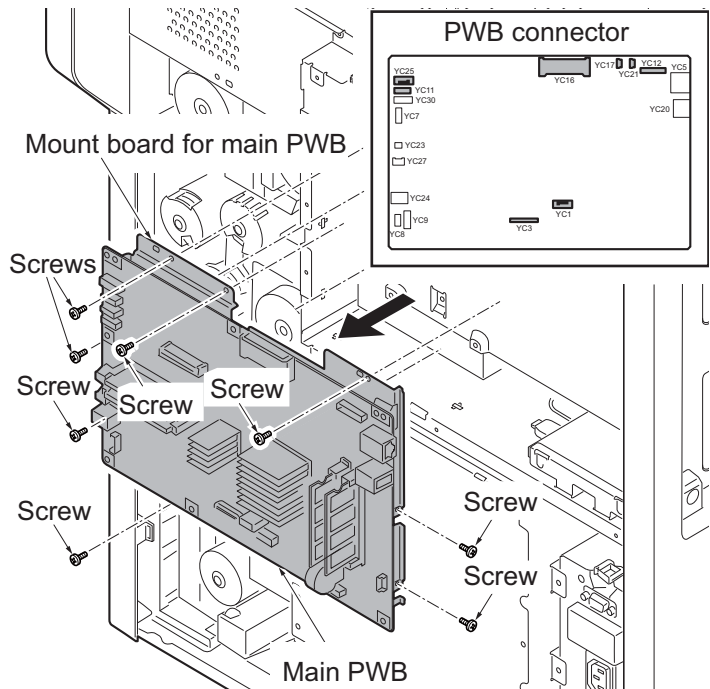


Figure 1-5-83

12. Remove all connectors from the video PWB.
13. Release three wire holders and three edgings and remove the wires and the FFC.
14. Remove nine screws and then remove the controller box.

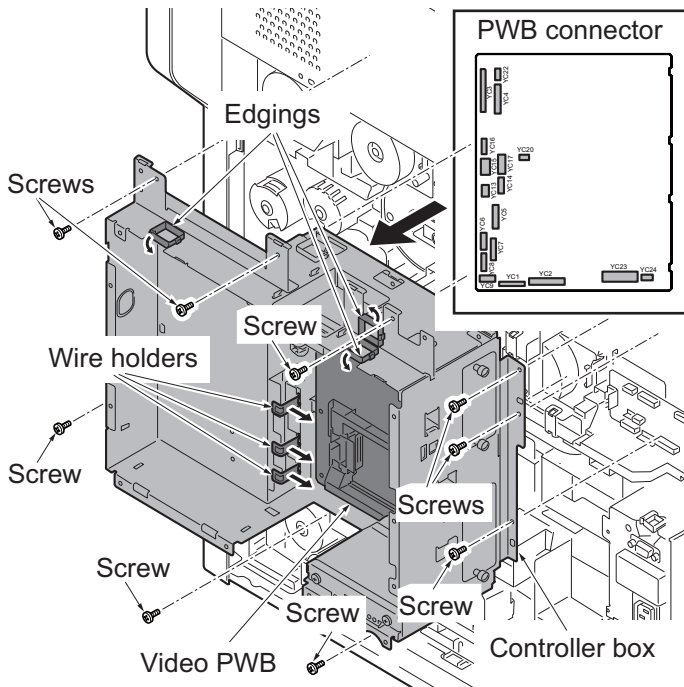


Figure 1-5-84

15. Remove all connectors from the engine PWB.
16. Remove four screws and then remove the engine PWB.
17. Check or replace the engine PWB and refit all the removed parts.

CAUTION: When replacing the engine PWB, remove the EEPROM (U15) from the engine PWB that has been removed and then reattach it to the new engine PWB.

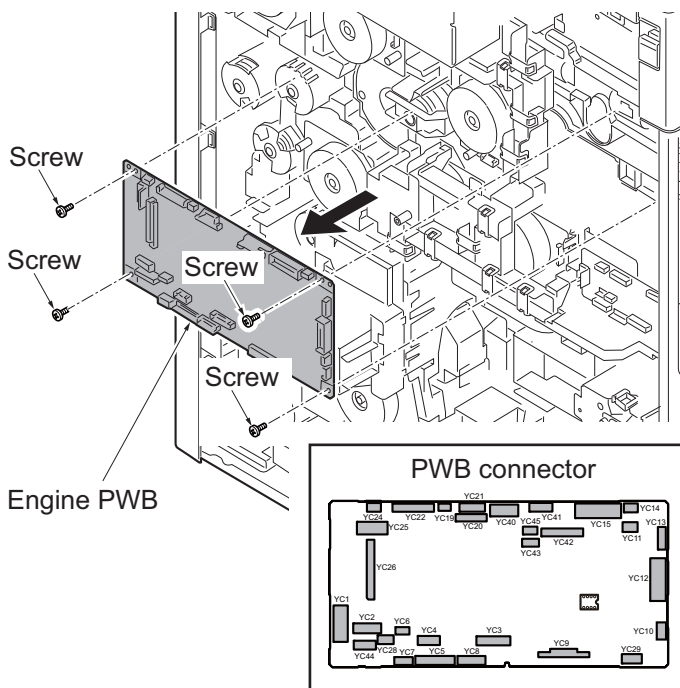


Figure 1-5-85

(3) Detaching and refitting the power source PWB

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove seven screws and then remove the controller box cover.

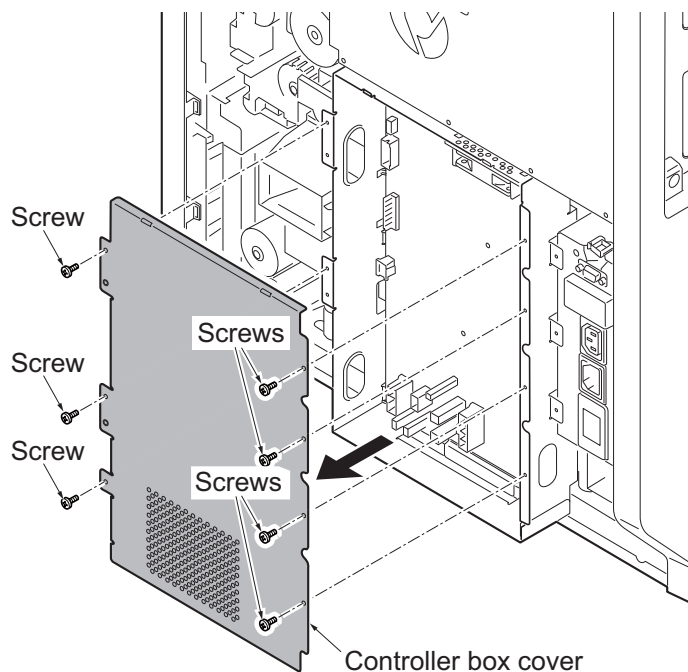


Figure 1-5-86

3. Remove all connectors from the power source PWB.
4. Remove eight screws and then remove the power source PWB.
5. Check or replace the power source PWB and refit all the removed parts.

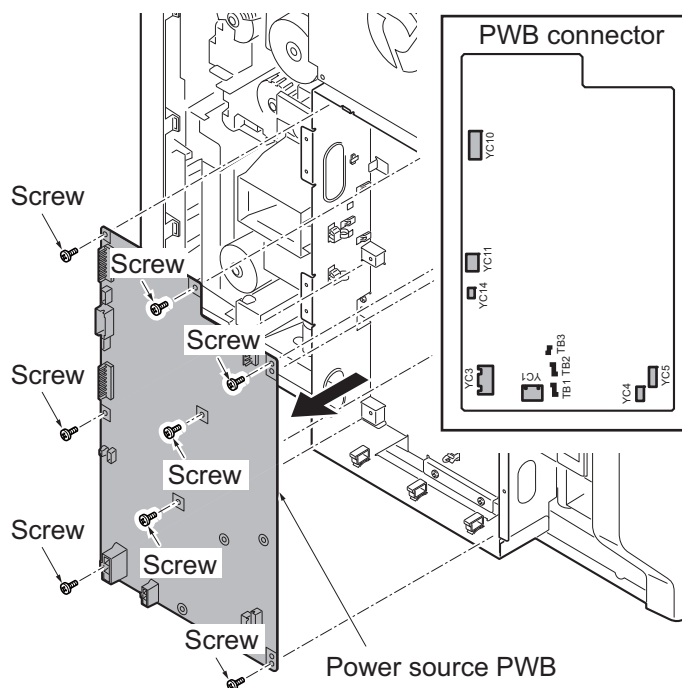


Figure 1-5-87

(4) Detaching and refitting the video PWB

Procedures

1. Remove the rear cover.
(See page 1-5-5)
2. Remove the controller box.
3. Remove the slot 1 cover and the slot 2 cover by removing each two screws.
4. Remove two screws and then remove the mount board for CF slot.
5. Remove two screws and then remove the hard disk.

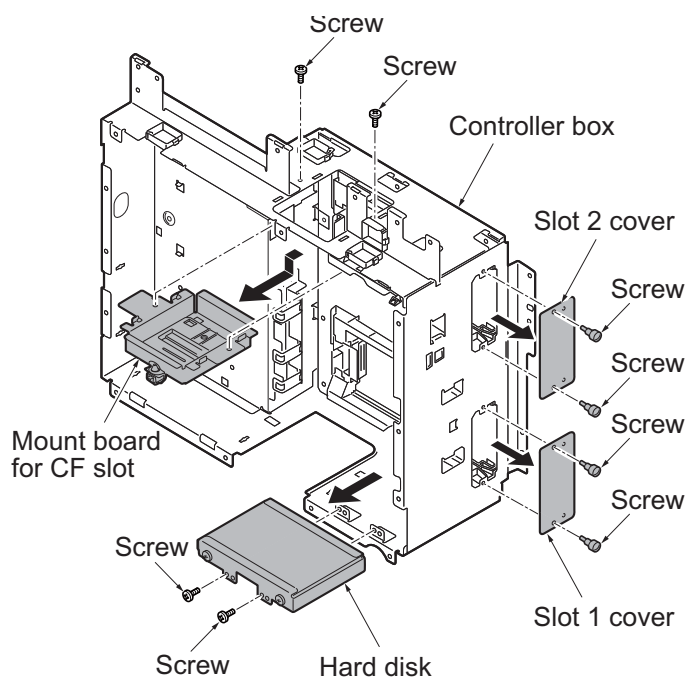


Figure 1-5-88

6. Unhook two hooks and then remove the wire guide 1.
7. Unhook the hook and then remove the wire guide 2.

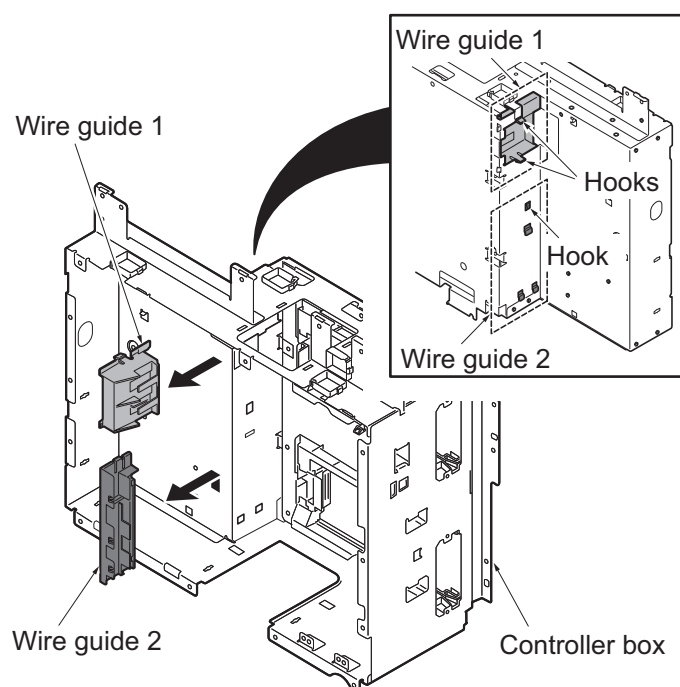


Figure 1-5-89

8. Remove eight screws and then remove the video PWB.
9. Check or replace the video PWB and refit all the removed parts.

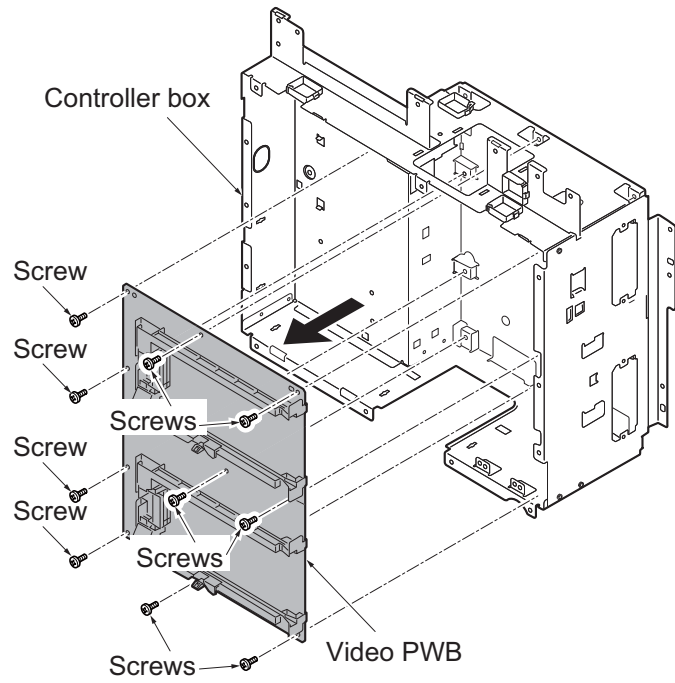


Figure 1-5-90

(5) Detaching and refitting the operation panel PWB main

Procedures

1. Open the front cover.
2. Remove the front upper cover.
3. Remove two screws and then remove the operation panel lower cover.

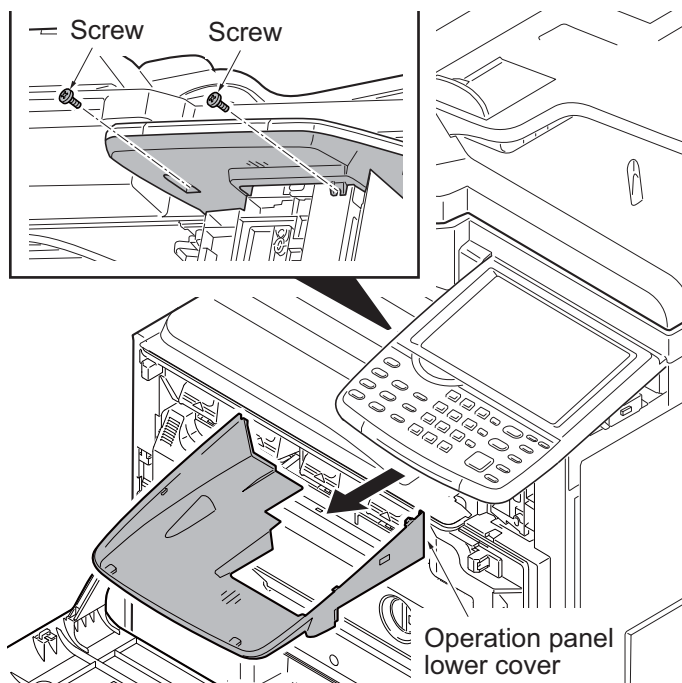


Figure 1-5-91

4. Remove three screws and then rotate the operation panel upper unit.

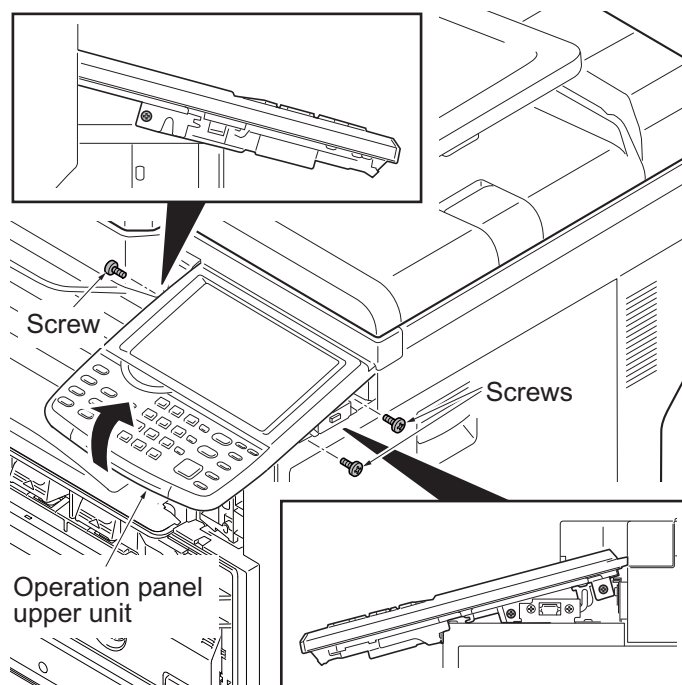


Figure 1-5-92

5. Remove three connectors from the operation panel PWB main.
6. Remove the operation panel upper unit.

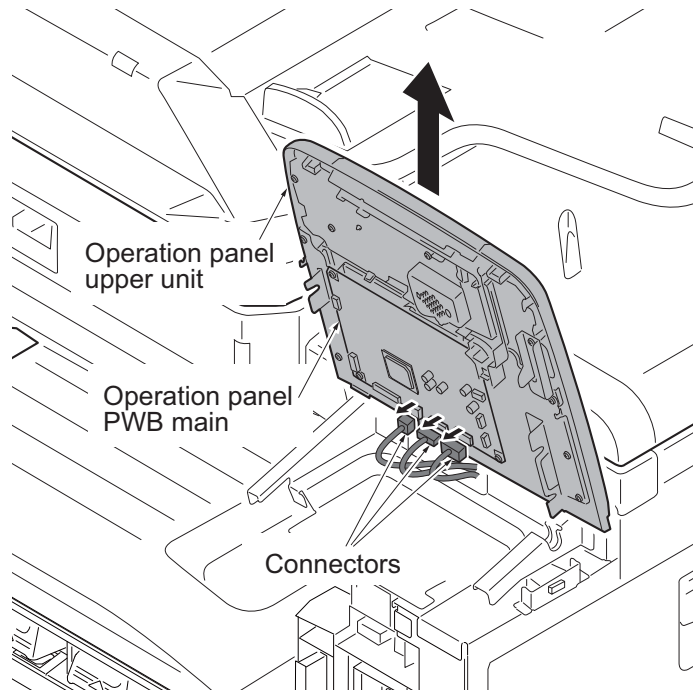


Figure 1-5-93

7. Remove all connectors and FFC from the operation panel PWB main.
8. Remove four screws and then remove the operation panel PWB main.
9. Check or replace the operation panel PWB main and refit all the removed parts.

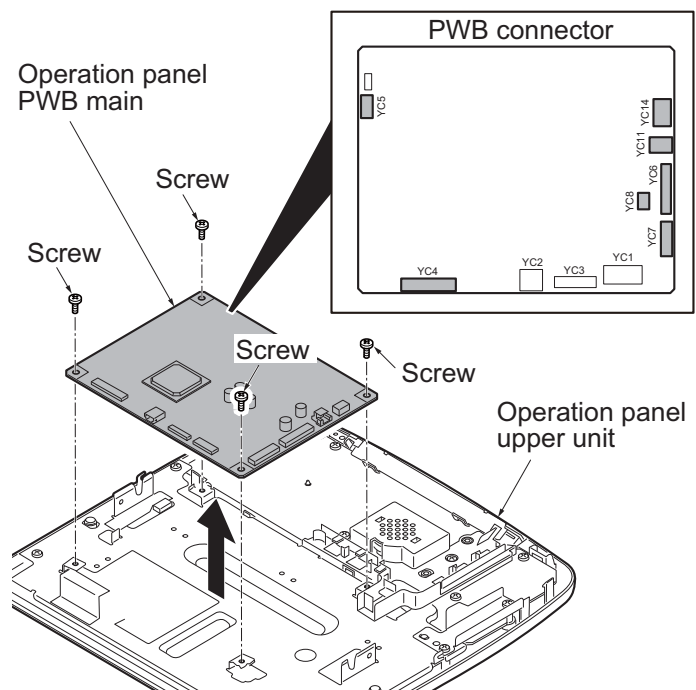


Figure 1-5-94

(6) Detaching and refitting the IH PWB

Procedures

1. Remove the controller box.
(See page 1-5-45)
2. Remove the scanner right cover.
(See page 1-5-22)
3. Remove the right upper cover.
4. Remove the right rear cover.

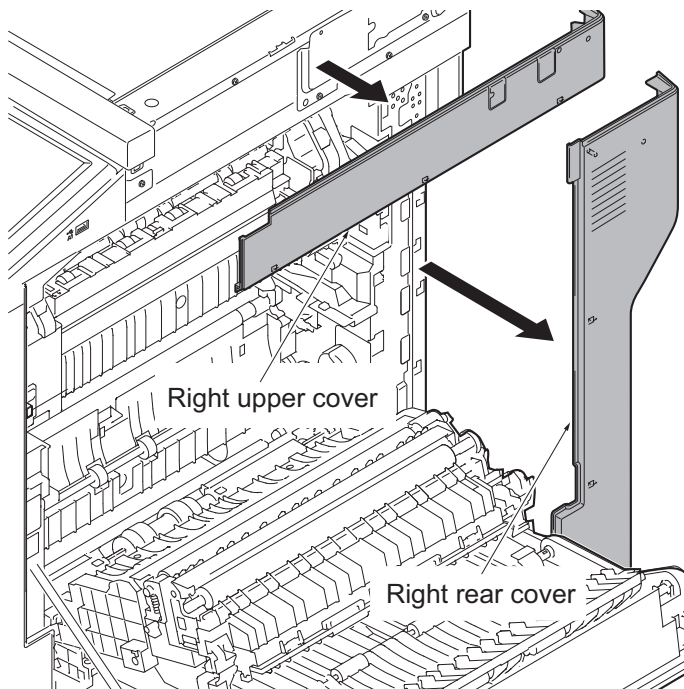


Figure 1-5-95

5. Remove two screws and then remove the IH box cover.
6. Remove all connectors from the IH PWB.
7. Remove six screws and then remove the IH PWB.
8. Check or replace the IH PWB and refit all the removed parts.

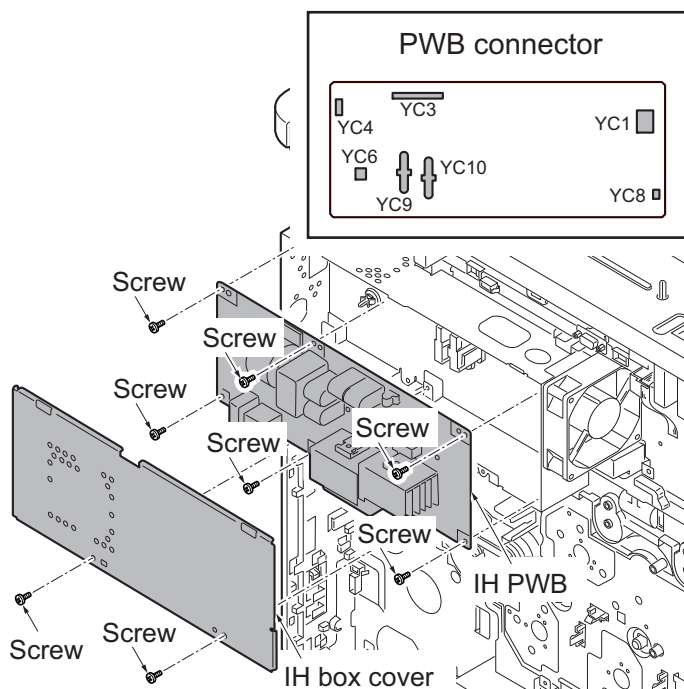


Figure 1-5-96

1-5-12 Others

(1) Detaching and refitting the language sheet

Procedures

1. Insert a flat-head screwdriver and slide the operation panel covers A and B to remove them.

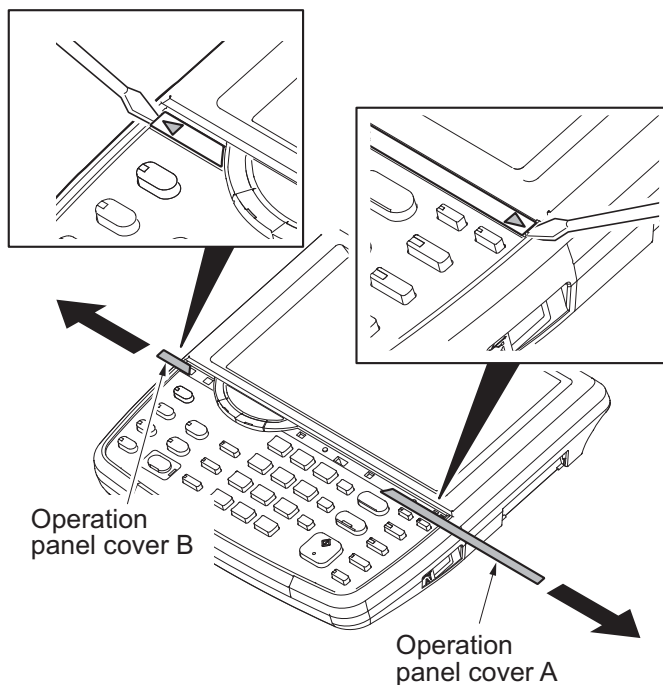


Figure 1-5-97

2. Remove the clear panel.

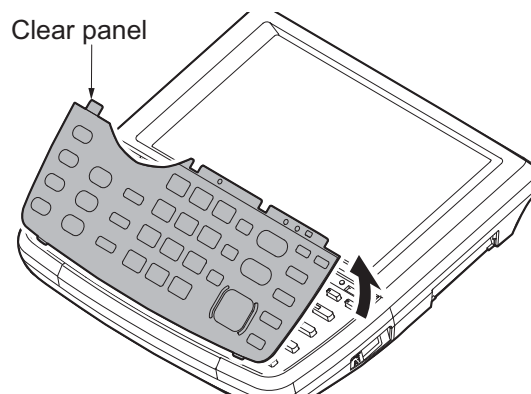


Figure 1-5-98

3. Remove the operation panel sheet.
4. Replace the operation panel sheet of the corresponding language.
5. Refit the clear panel.
6. Refit the operation panel covers A and B.

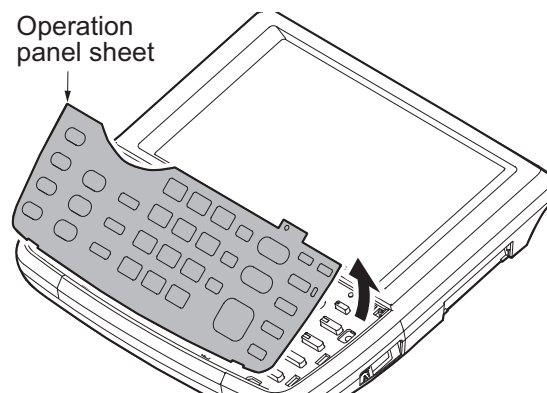


Figure 1-5-99

(2) Detaching and refitting the conveying unit

Procedures

1. Remove the MP tray.(See page 1-5-13)
2. Open the right cover 1.

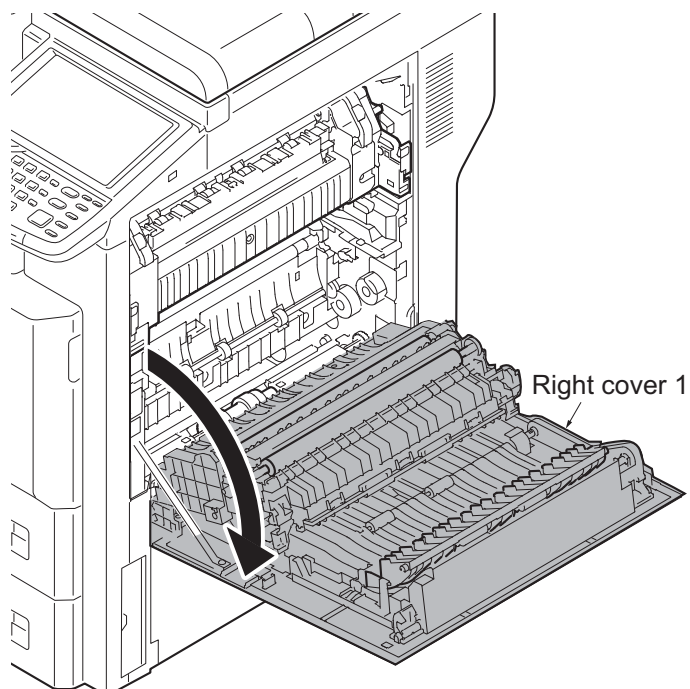


Figure 1-5-100

3. Remove two screws and then remove two straps.

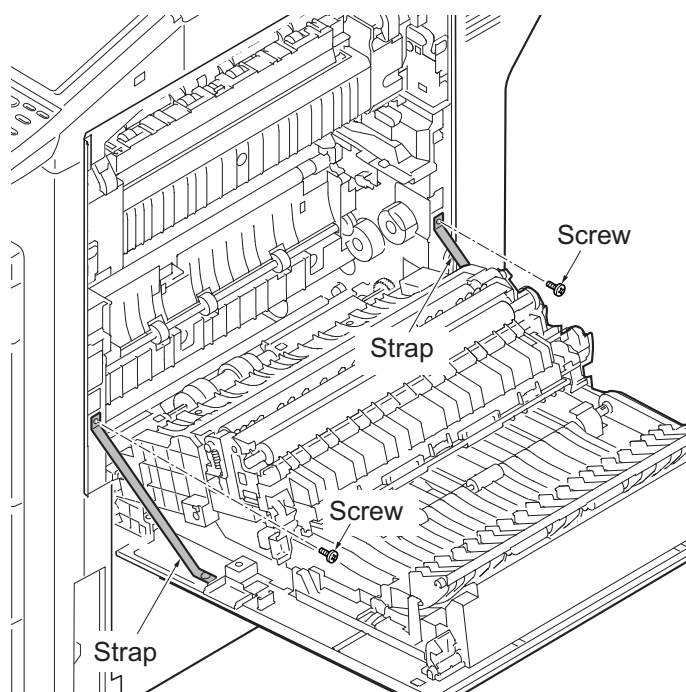


Figure 1-5-101

4. Rotate the wire cover.
5. Remove two connectors.
6. Rotate the fulcrum axis and slide it forward.
7. Pull the right cover 1 backward and then remove it.

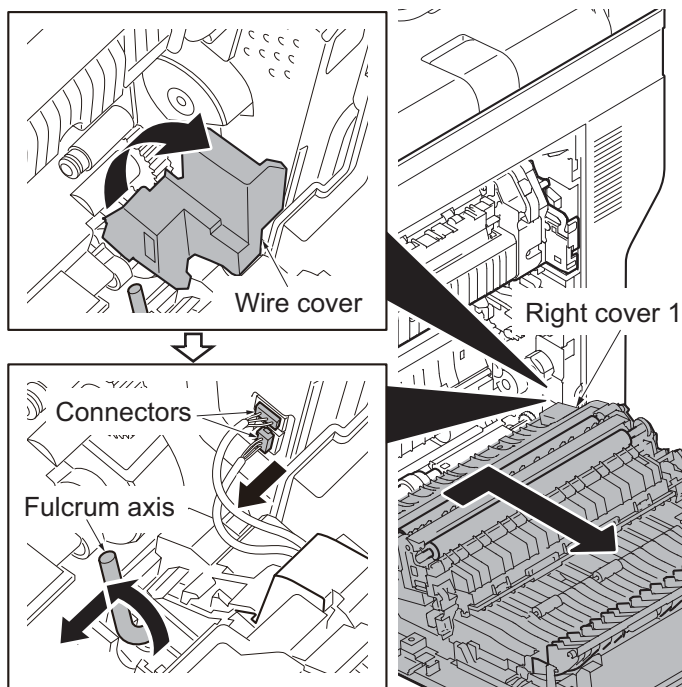


Figure 1-5-102

(3) Direction of installing the principal fan motors

When detaching or refitting the fan moter,be careful of the airflow direction (intake or exhaust).

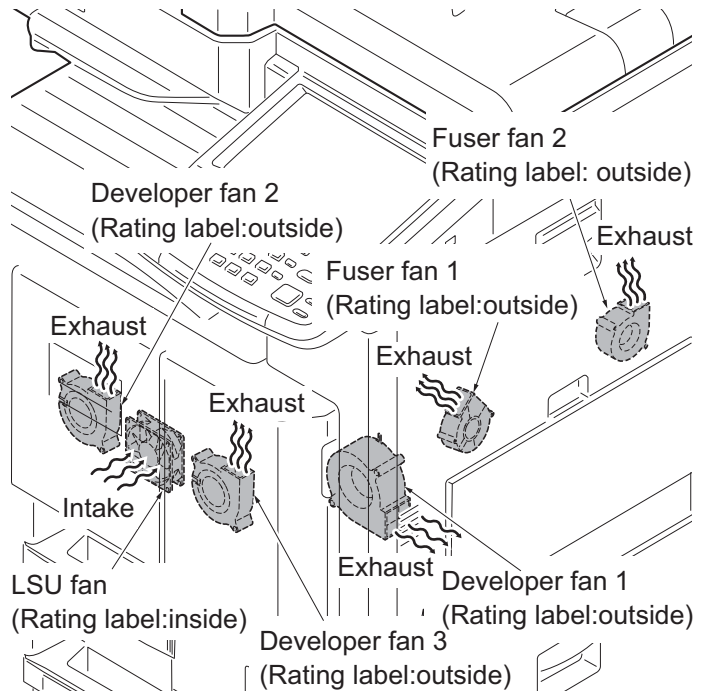


Figure 1-5-103

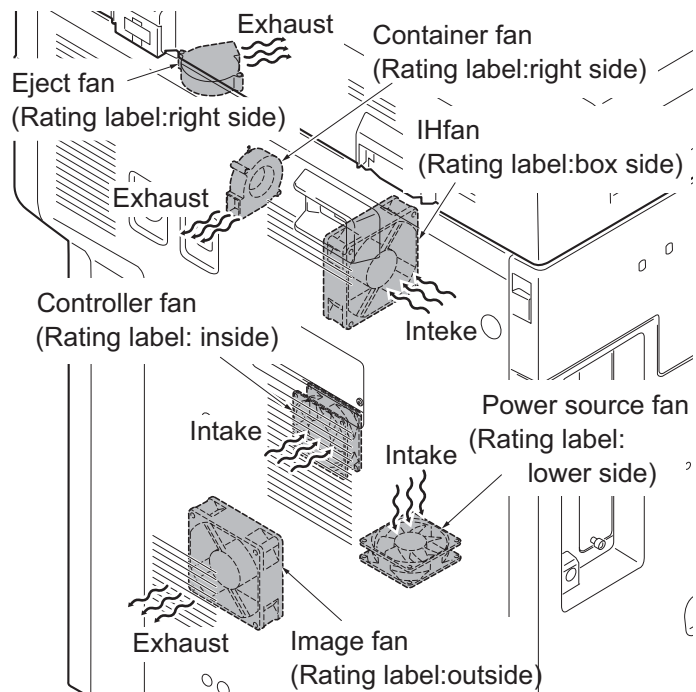


Figure 1-5-104

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1-6-1 Upgrading the firmware

Follow the procedure to upgrade the firmware below.

- | | |
|-------------------------|------------------------------|
| * Main PWB (CTRL) | * Engine PWB (ENGN) |
| * DP main PWB (DP) | * FAX PWB (FAX) |
| * PF main PWB (PF) | * First color table (CLT1) |
| * DF main PWB (DF) | * Second color table (CLT2) |
| * Bridge PWB (AK) | * Language data (OPT) |
| * Engine fuser PWB (IH) | * Dictionary data (DIC) |
| * Engine LSU PWB (LSU) | * Operation panel PWB (PANL) |
| * Engine IO PWB (IO) | |

Preparation

Extract the file that has the download firmware and store them in a USB Memory.

NOTE: To improve Firmware Upgrade speed, a separate SKIP file can be added to the USB Memory Stick with the Firmware Upgrade package. The Skip file will allow ONLY the Firmware that has been Upgraded to a New Version to load, skipping duplicate Firmware Levels.

Procedure

1. Turn ON the main power switch and confirm if the screen shows "Ready to print" then, turn OFF the main power switch.
2. Insert USB memory that has the firmware in the USB memory slot.
3. Turn ON the main power switch.
4. About 50 seconds later, "Farmware Update" will be displayed (this shows that downloading is ready to start).
5. Select the firmware to upgrade by referring to the following codes:

CTRL	DP	PF	DF	AK	IH
LSU	IO	ENGN	FAX	CLT1	
CLT2	OPT	DIC	PANL		

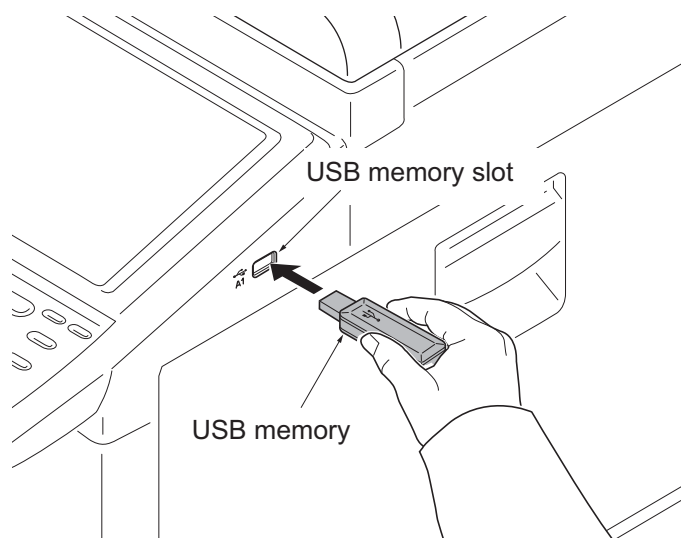


Figure 1-6-1

Caution:

Never turn off the power switch or remove the USB flash device during upgrading.

Example:

```
=====
Firmware Update
  CTRL
  xxx%
=====
```

First line: Status of upgrading.
 Second line: Firm ware for upgrading.
 Third line: The progress of upgrading in %.

6. Confirm that upgrading is completed.
7. Confirm that the version of the firmware is correctly displayed.
8. Turn OFF the main power switch and remove the USB memory.

Emergency-UPDATE

If the device is accidentally switched off and upgrading was incomplete, upgrade becomes impossible from a USB flash device.

In that case, retry upgrading after recovering the software by following the procedure below.

Preparation

The CF memory card must be formatted in FAT or FAT32 in advance.

Extract the main firmware to download from the file.

Rename the file which was extracted from the archive. [DL_CTRL.2MV] to [KM_EMRG.2MV]

Copy the all extracted files to the root of the CF memory.

Procedure

1. Turn the main power switch off.
2. Install the CF memory card which contains the firmware onto the main PWB.
3. Turn the main power switch on.
4. Rewriting of the PWB software will start for restoration.
The memory and attention LEDs will be blinking.
5. Only the Memory LED will be blinking when rewriting is successful.
* : Only the Attention LED will be blinking when rewriting is failed.
6. Turn the main power switch off.
7. Wait for several seconds and then remove the CF memory from the main PWB.
8. Extract the firmware to download from the archive and copy to the root of the USB flash device.
NOTE: Deletes the "ES_SKIP.on" file When it is contained directly under the USB memory.
9. Insert the USB flash device in which the firmware was copied into the slot on the machine.
10. Perform steps 3 to 8 on the previous page.
11. Turn the main power switch on.
12. Perform maintenance item U000 (Print a maintenance report) to check that the version of ROM U109 has been upgraded.

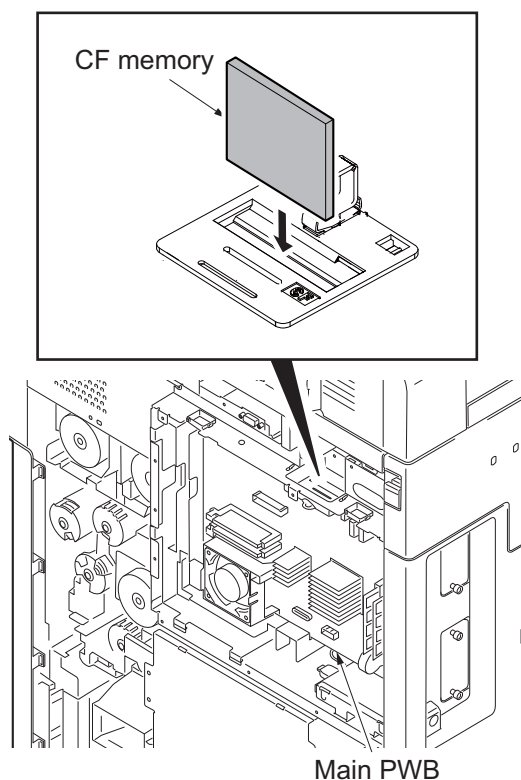


Figure 1-6-2

1-6-2 Remarks on PWB replacement

(1) Main PWB

NOTE: When replacing the main PWB, remove the EEPROM (YC14) and code DIMM (YS4) from the main PWB that has been removed and then reattach it to the new main PWB.

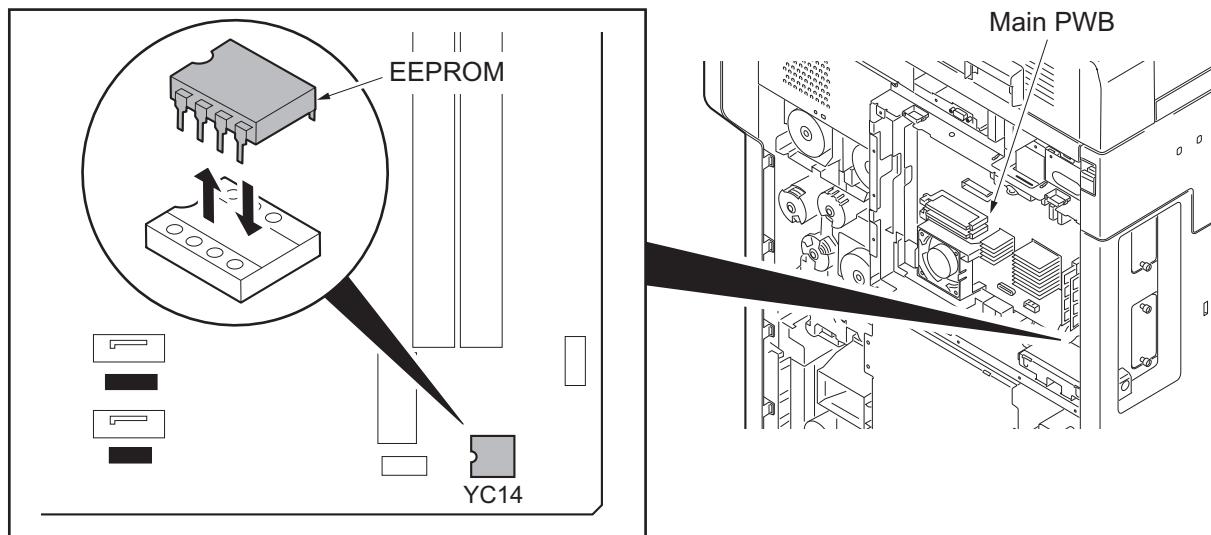


Figure 1-6-3

NOTE: When refitting DIMM, check "CODE" and "FLS" marked on the PWB and refit them to the original positions.

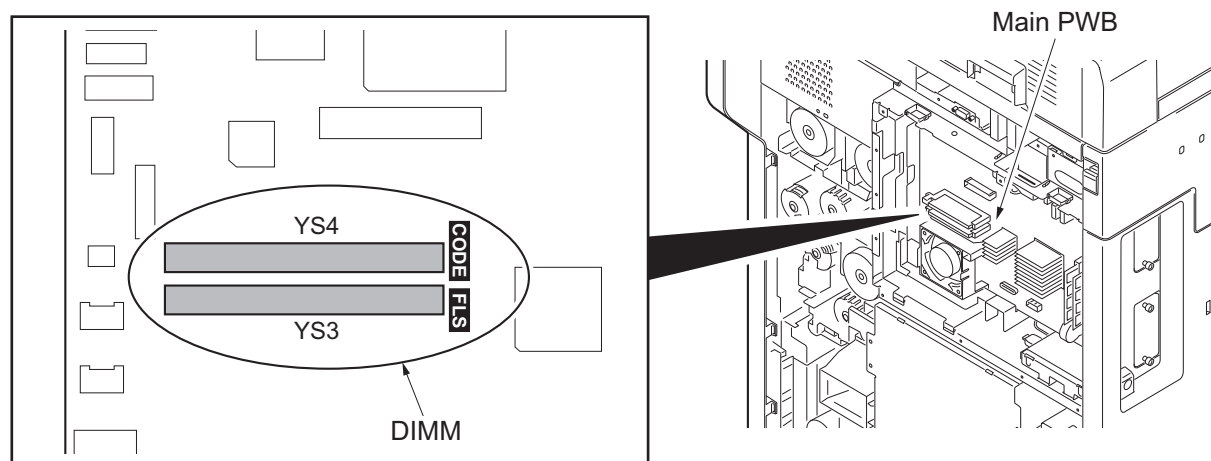


Figure 1-6-4

NOTE: If the code DIMM (YS4) was replaced with a service supplied part, perform the following.

1. Insert the USB flash device in which the latest firmware was copied, into the slot on the machine and turn power on.(see page P.1-6-1)
2. Referring to the U000 maintenance report printed previously, enter the following values.
 - U252 Setting the destination
 - U265 Setting OEM purchaser code
 - U278 Setting the delivery date
 - U402 Adjusting margins of image printing
 - U952 Maintenance mode workflow

3. Reset machine settings.(Resets system menu settings modified at setup to their defaults.)

Main items for settings

[Date/Timer] - Date/Time settings

[Date/Timer] - Timer settings (Sleep timer)

[Edit Destination] - One-touch presetting

[User/Job accounting] - Defaults for user authentication and job accounting only.

Resettings are not required as the data are stored in hard disk.

[FAX] - FAX transmission settings (tel. no. of itself)

[System] - Network settings (IP address)

[Adjustment/Maintenance] - Silent Mode setting

4. Run the maintenance mode for image adjustments which follows.

1. Performs maintenance mode U464 (Calibration) (see page P.1-3-124).

2. Performs maintenance mode U469 (Auto color registration correction) (see page P.1-3-128).

3. Performs maintenance mode U410 (Adjusting the halftone automatically) (see page P.1-3-109).

NOTE: When connecting the hard disk cables (YC1, YC2) to the PWB, match "BLACK" and "BLUE" marked on the PWB with the connector colors.

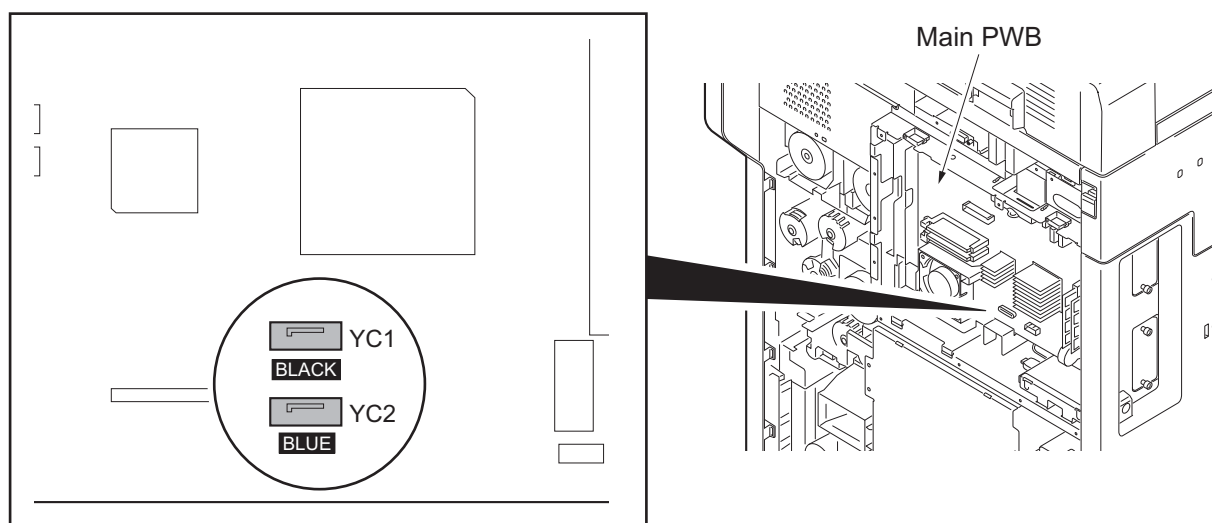


Figure 1-6-5

NOTE: When connecting the USB cables (YC17, YC21) to the PWB, match "BK" and "WH" marked on the PWB with the connector colors.

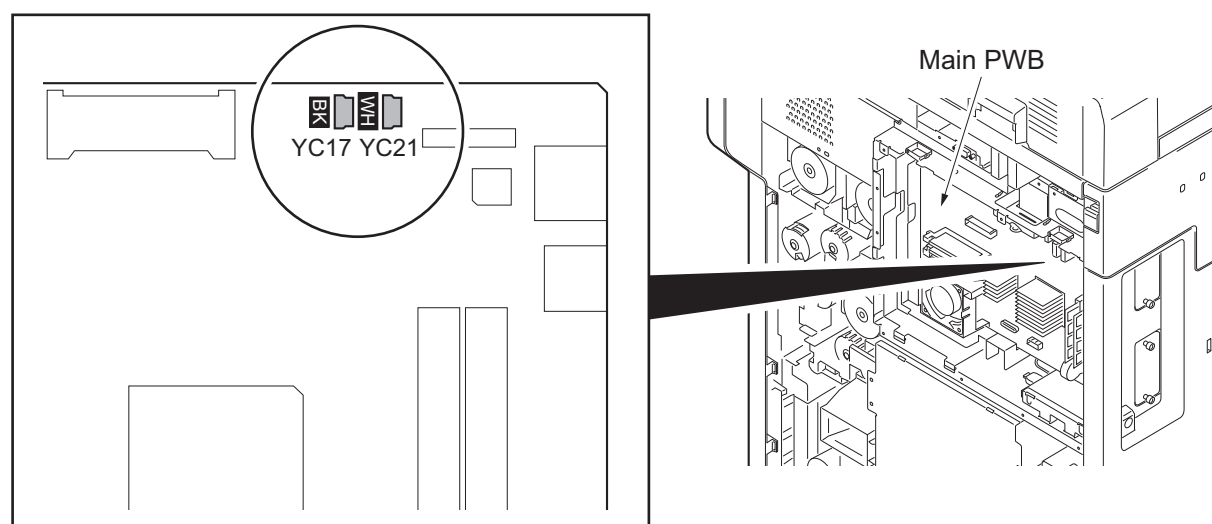


Figure 1-6-6

(2) Engine PWB

NOTE: When replacing the PWB, remove the EEPROM (U15) from the PWB and then reattach it to the new PWB.

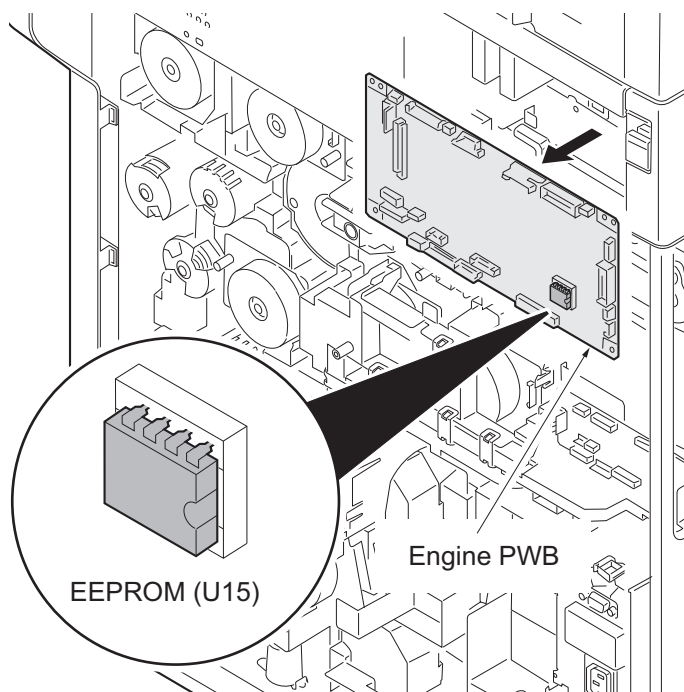


Figure 1-6-7

(3) DP main PWB

NOTE: When replacing the PWB, remove the EEPROM (YS1) from the PWB and then reattach it to the new PWB.

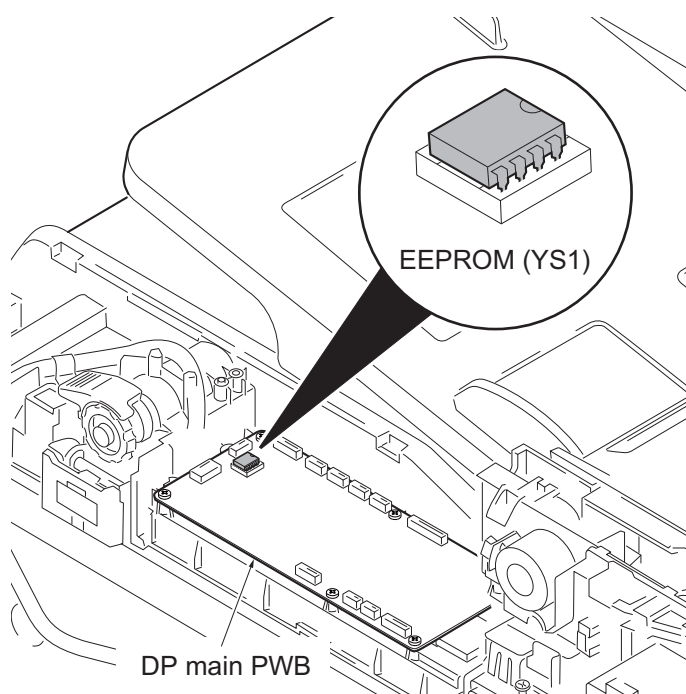


Figure 1-6-8

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2-1-1 Paper feed/conveying section

The paper feed/conveying section consists of the paper feed unit that feeds paper from the cassette and the MP tray paper feed unit that feeds paper from the MP tray, and the paper conveying section that conveys the fed paper to the transfer/separation section.

(1) Cassette paper feed section

The cassette can contain 500 sheets. The sheet from the cassette is pulled out by rotation of the pickup roller and sent to the paper conveying section by rotation of the paper feed roller. Also the retard roller prevents multiple feeding of paper.

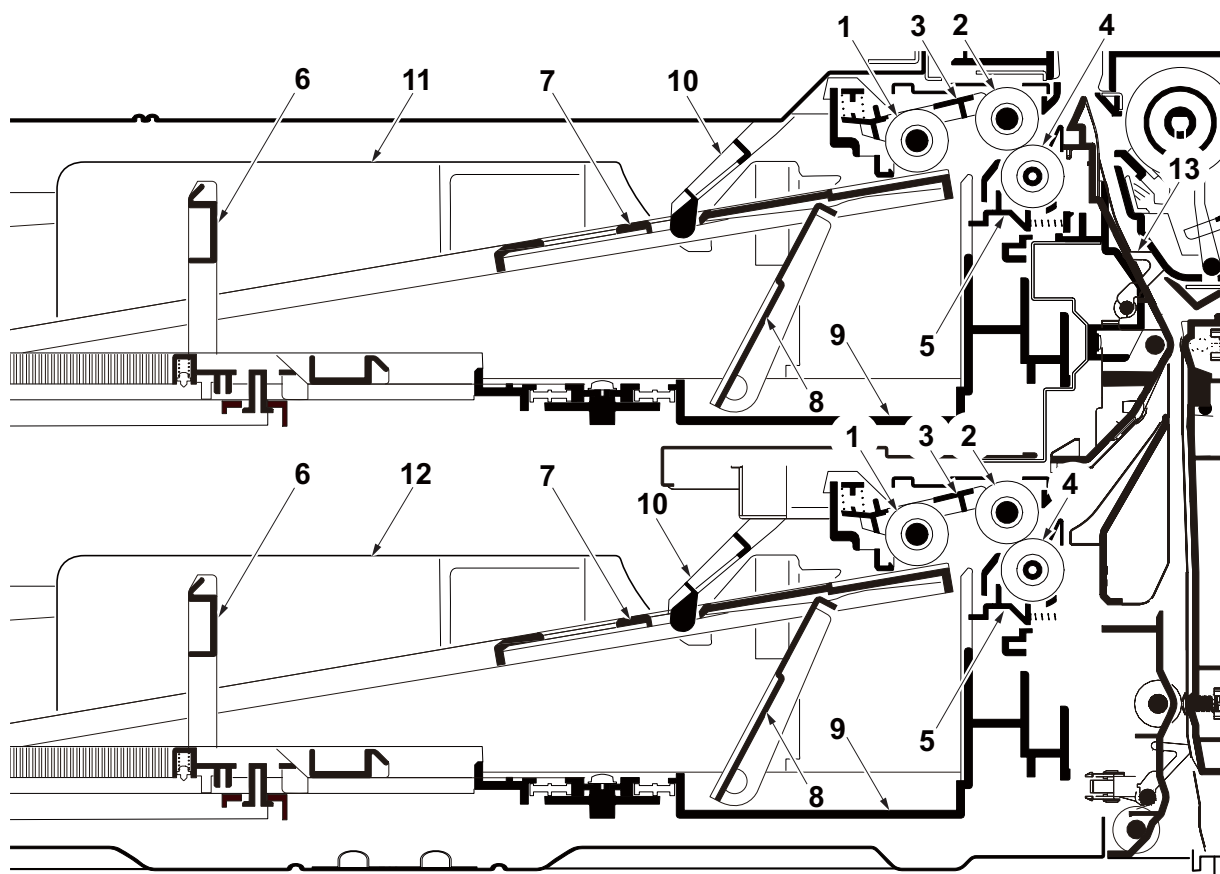


Figure 2-1-1 Cassette paper feed section

- | | |
|-----------------------|------------------------------|
| 1. Pickup roller | 9. Cassette base |
| 2. Paper feed roller | 10. Actuator (paper sensor) |
| 3. Feed holder | 11. Cassette 1 |
| 4. Retard roller | 12. Cassette 2 |
| 5. Retard holder | 13. Actuator (feed sensor 1) |
| 6. Paper length guide | |
| 7. Bottom plate | |
| 8. Lift work plate | |

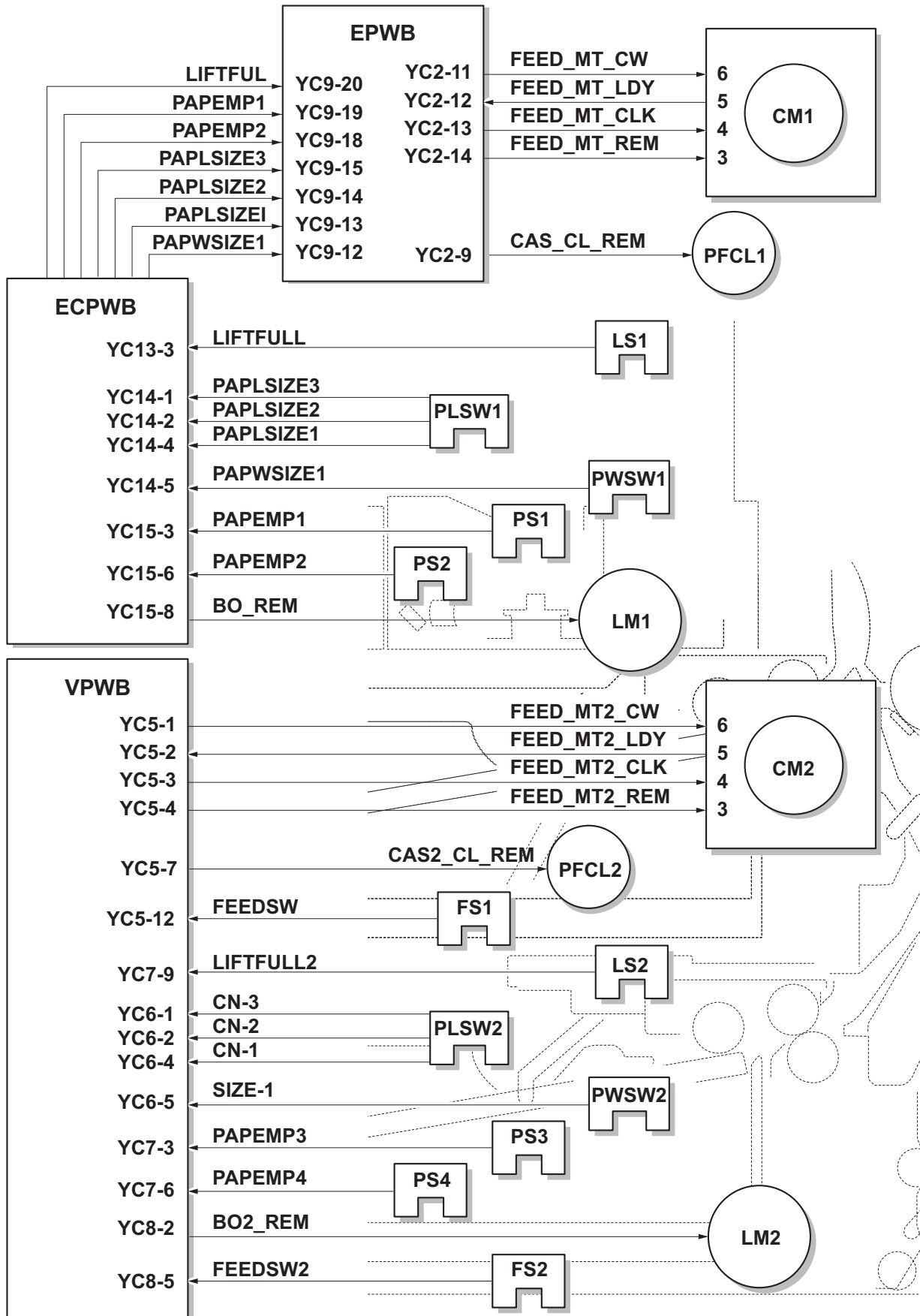


Figure 2-1-2 Cassette paper feed section block diagram

(2) MP tray paper feed section

The MP tray can contain 100 sheets. Feeding from the MP tray is performed by the rotation of the MP paper feed roller. Also, function of the MP separation pad prevents paper from multiple feeding.

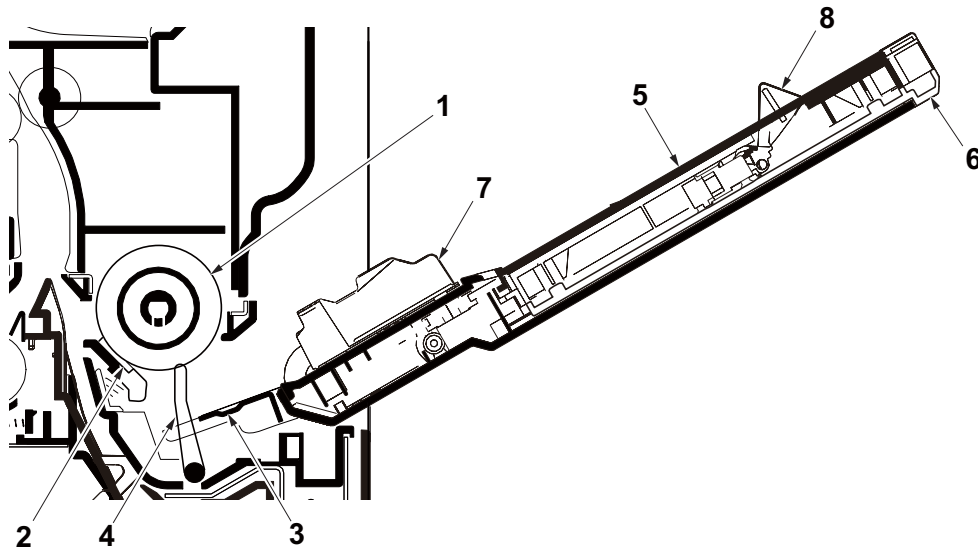


Figure 2-1-3 MP tray paper feed section

- | | |
|-----------------------------------|--------------------------------------|
| 1. MP paper feed roller | 5. MP (multi purpose)tray |
| 2. MP separation pad | 6. MP tray extension |
| 3. MP bottom plate | 7. MP paper width guide |
| 4. Actuator(MP paper feed sensor) | 8. Actuator (MP paper length switch) |

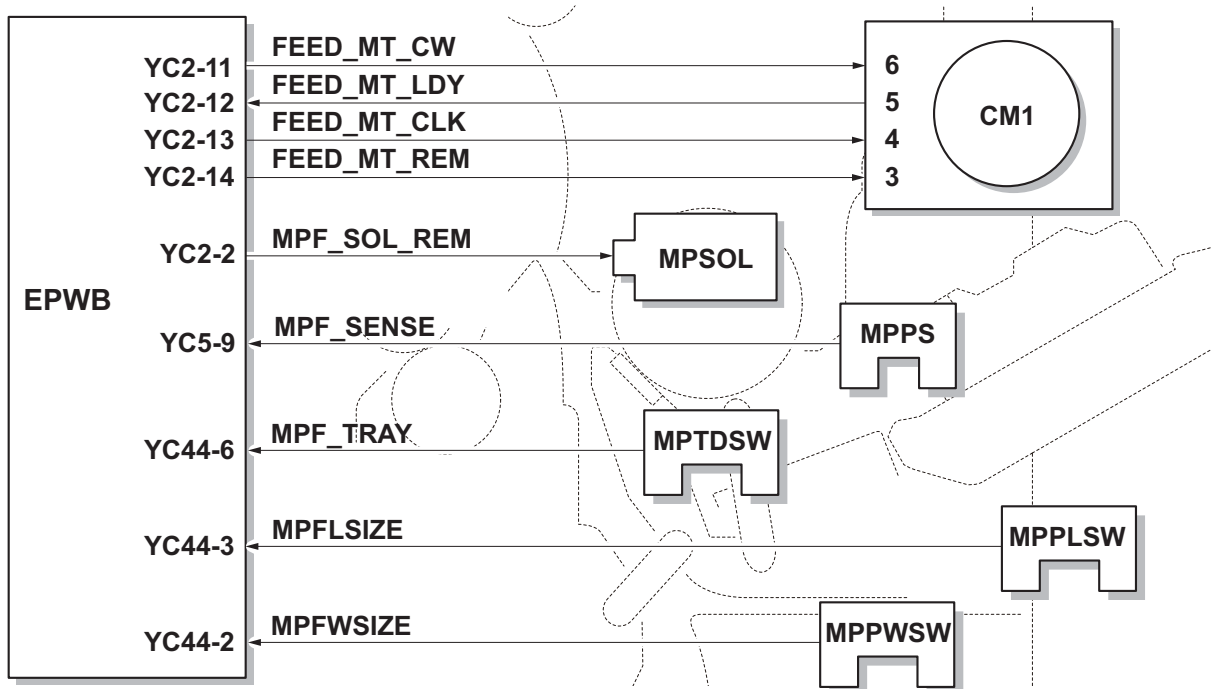


Figure 2-1-4 MP tray paper feed section block diagram

(3) Conveying section

The conveying section conveys paper to the transfer/separation section as paper feeding from the cassette or MP tray, or as paper refeeding for duplex printing. Paper by feeding is conveyed by the paper feed roller to the position where the registration sensor (RS) is turned on, and then sent to the transfer/separation section by the right registration roller and left registration roller.

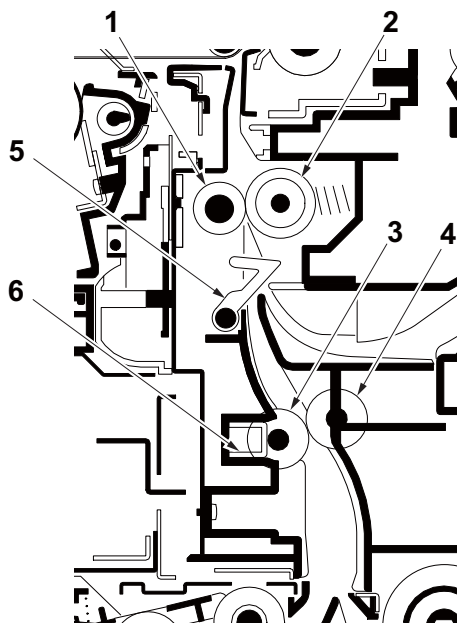


Figure 2-1-5 Conveying section

- | | |
|------------------------------|-----------------------------------|
| 1. Left registration roller | 4. Right feed roller |
| 2. Right registration roller | 5. Actuator (registration sensor) |
| 3. Left feed roller | 6. Registration cleaner |

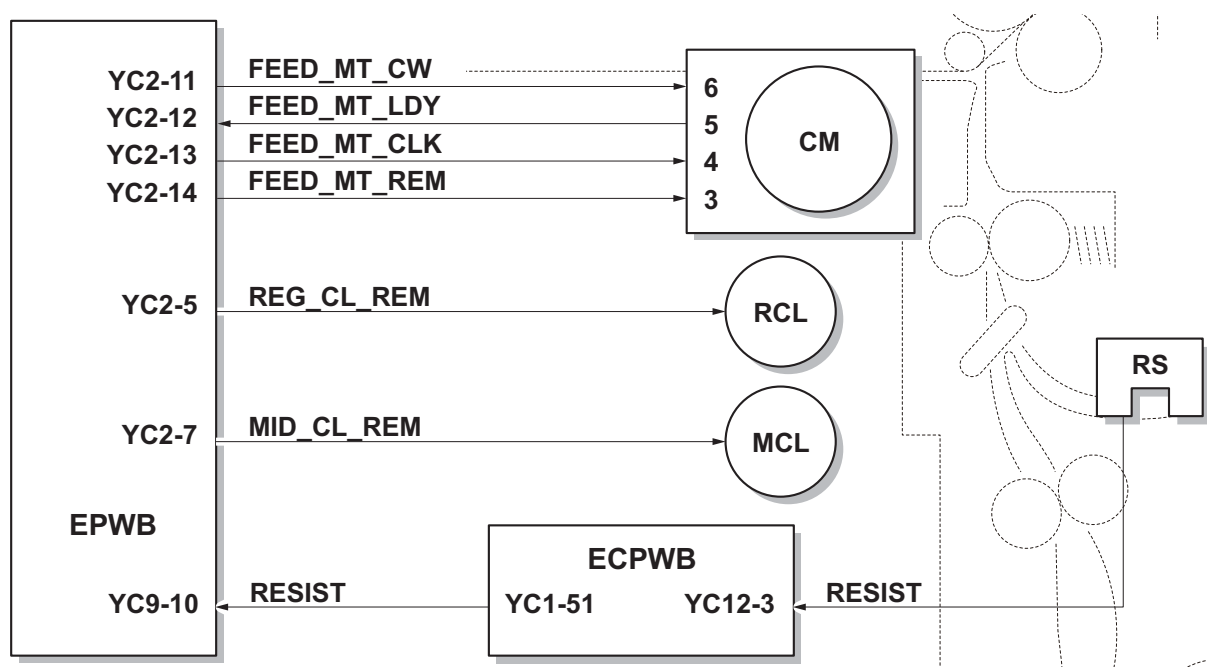


Figure 2-1-6 Paper conveying section block diagram

2-1-2 Drum section

The drum section consists of the drum, the charger roller unit, and the cleaning unit, and the drum surface is uniformly charged in preparation for formation of residual image by laser beam.

After transfer is complete, toner remaining on the drum surface is chipped off with the cleaning blade and is collected to the waste toner box with the sweep roller. The cleaning lamp (CL) consists of LEDs and removes residual charge on the drum before main charging.

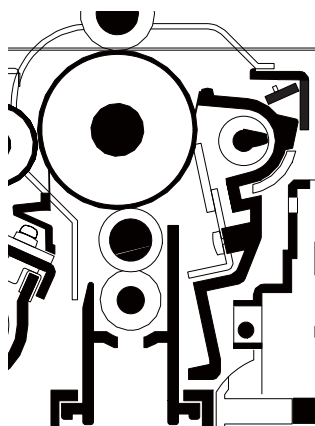


Figure 2-1-7 Drum section

- | | |
|----------------------------|-----------------------|
| 1. Drum | 6. Sweep roller |
| 2. Charger roller | 7. Drum frame |
| 3. Charger cleaning roller | 8. Cleaning lamp (CL) |
| 4. Charger case | |
| 5. Cleaning blade | |

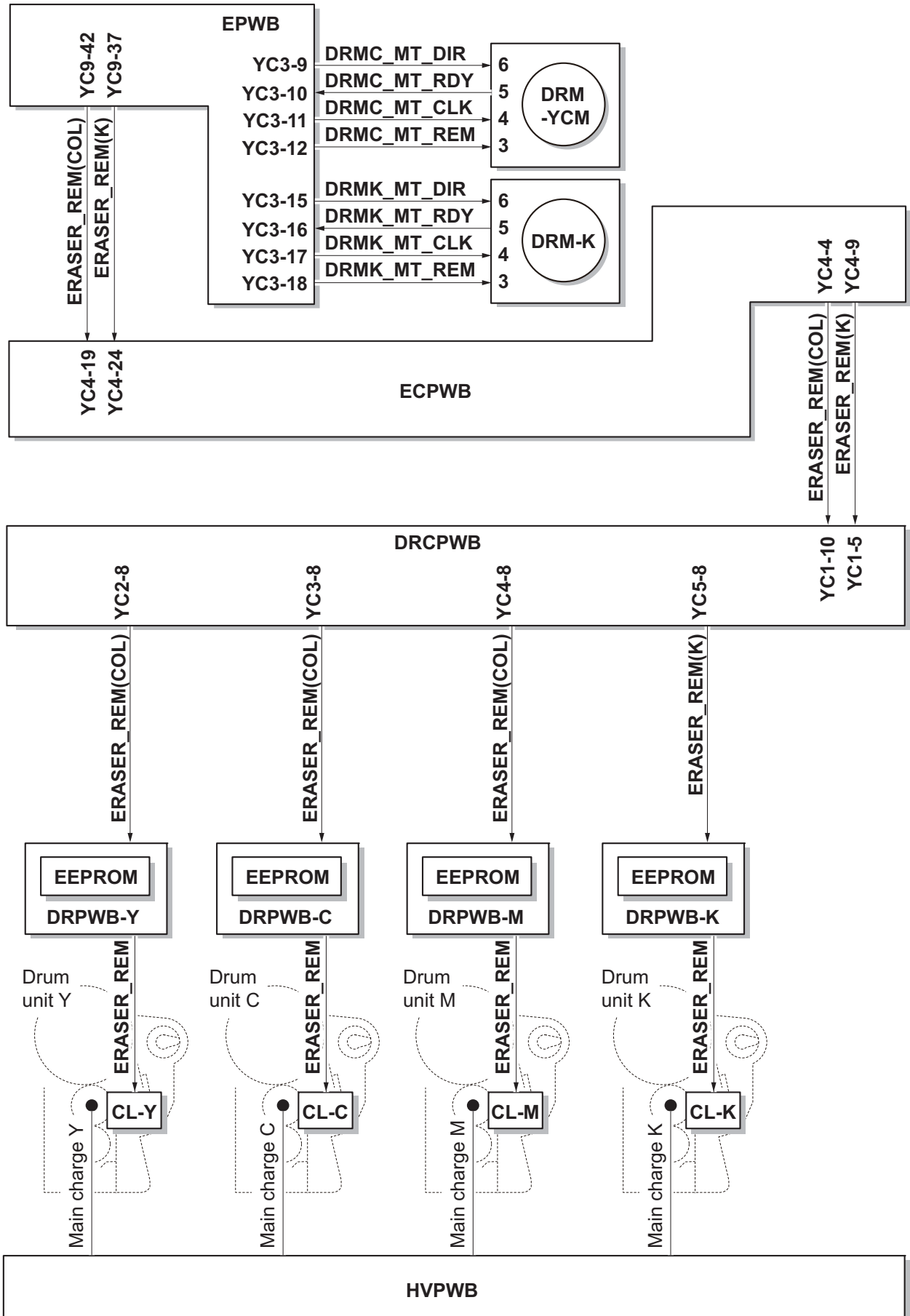


Figure 2-1-8 Drum section block diagram

2-1-3 Developing section

The developing unit consists of the sleeve roller that forms the magnetic brush, the magnet roller, the developing blade and the developing screws that agitate the toner. Also, the toner sensor (TS) checks whether or not toner remains in the developing unit.

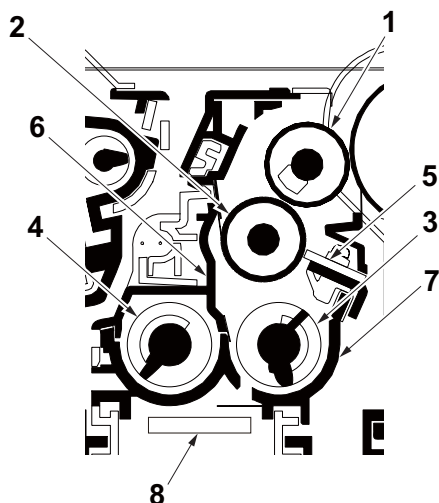


Figure 2-1-9 Developer section

- | | |
|-----------------------|----------------------|
| 1. Sleeve roller | 5. Developing blade |
| 2. Magnet roller | 6. Developer case |
| 3. Developing screw A | 7. Developer base |
| 4. Developing screw B | 8. Toner sensor (TS) |

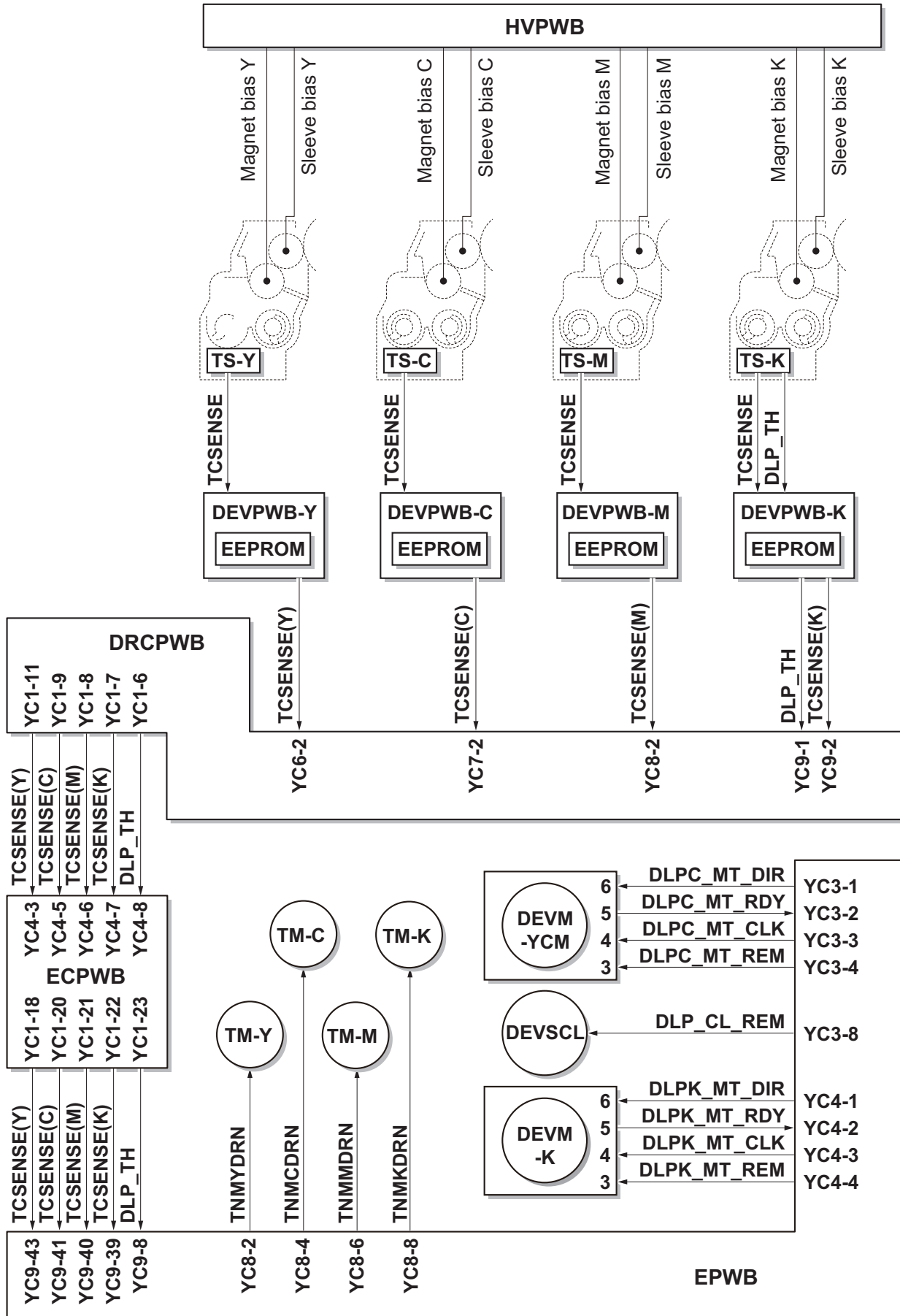


Figure 2-1-10 Developing section block diagram

2-1-4 Optical section

The optical section consists of the image scanner section for scanning and the laser scanner section for printing.

(1) Image scanner section

The original image is illuminated by the exposure lamp (EL) and scanned by the CCD image sensor in the CCD PWB (CCDPWB) via the three mirrors and ISU lens, the reflected light being converted to an electrical signal.

If a document processor is used, the image scanner unit stops at the position of the DP contact glass and scans sequentially one row of the image on the original in synchronization with the moving timing of the original in the sub scan direction by driving the DP.

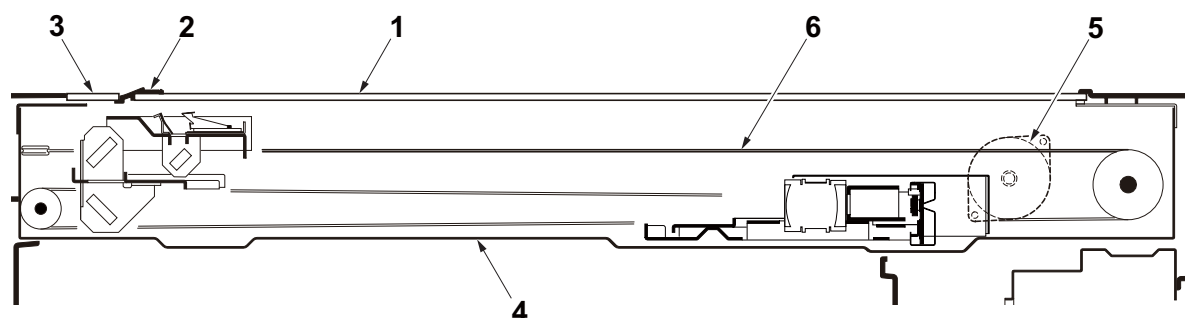


Figure 2-1-11 Scanner unit

- | | |
|----------------------------------|---------------------|
| 1. Platen | 4. ISU frame |
| 2. Original size indicator plate | 5. ISU motor (ISUM) |
| 3. DP contact glass | 6. ISU wire |

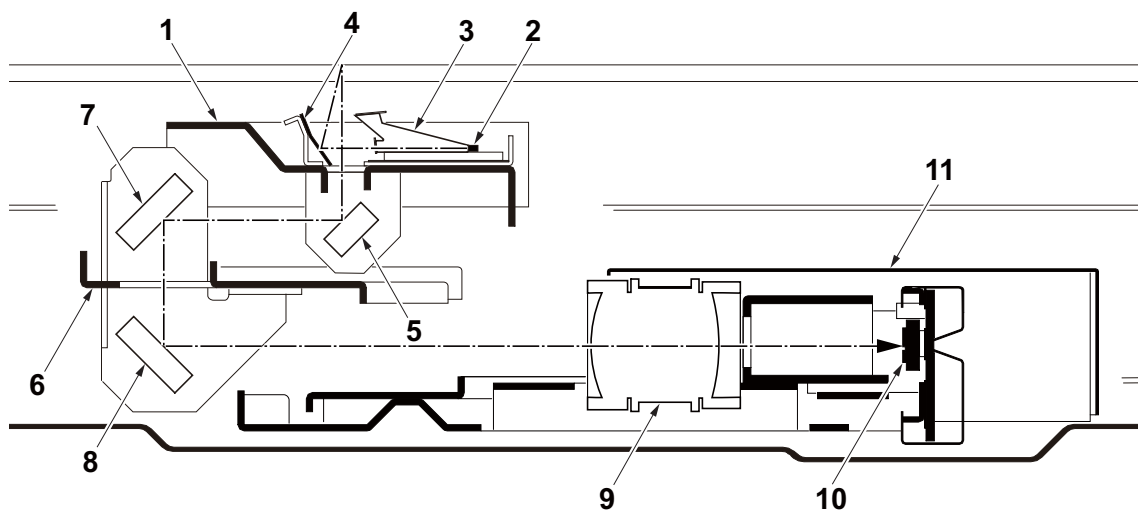


Figure 2-1-12 Image scanner unit (ISU)

- | | |
|----------------------------|----------------------|
| 1. The first mirror frame | 7. Mirror B |
| 2. Exposure lamp (EL) | 8. Mirror C |
| 3. Exposure lens | 9. ISU lens |
| 4. Reflector | 10. CCD PWB (CCDPWB) |
| 5. Mirror A | 11. Scanner cover |
| 6. The second mirror frame | |

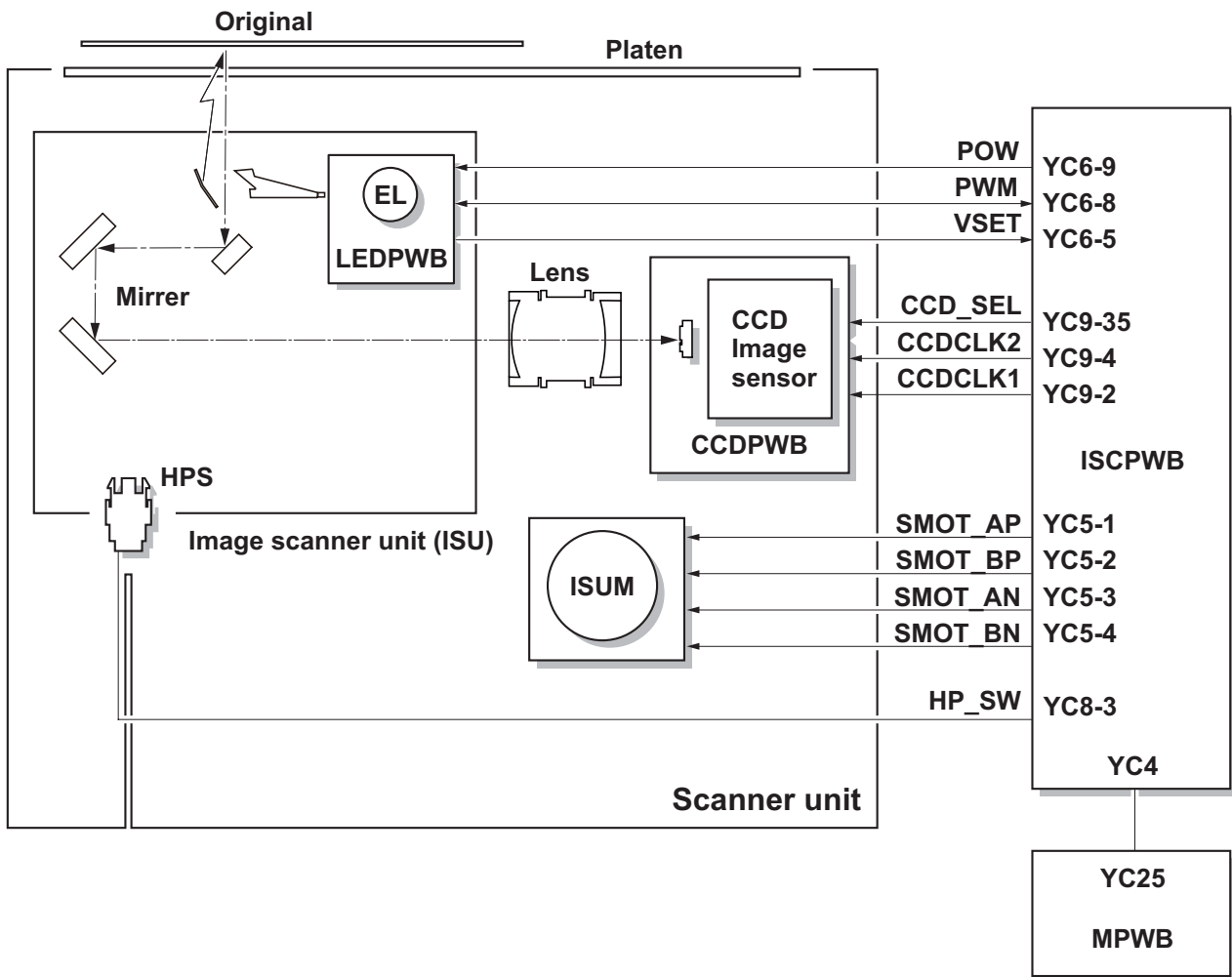


Figure 2-1-13 Scanner unit block diagram

(2) Laser scanner section

The charged surface of the drum is then scanned by the laser beam from the laser scanner unit. The laser beam is dispersed as the polygon motor (PM) revolves to reflect the laser beam over the drum. Various lenses and mirror are housed in the laser scanner unit, adjust the diameter of the laser beam, and focalize it at the drum surface. Also the LSU cleaning motor (LSUCM) is activated to conduct automatically cleaning of the LSU dust shield glass.

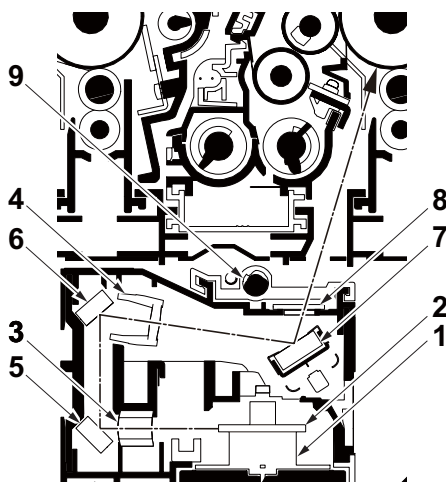


Figure 2-1-14 Laser scanner unit (LSU)

- | | |
|-----------------------|--------------------------|
| 1. Polygon motor (PM) | 6. Mirrer B |
| 2. Porygon mirrer | 7. Mirrer C |
| 3. f lens A | 8. LSU dust shield glass |
| 4. f lens B | 9. LSU cleaning spiral |
| 5. Mirrer A | |

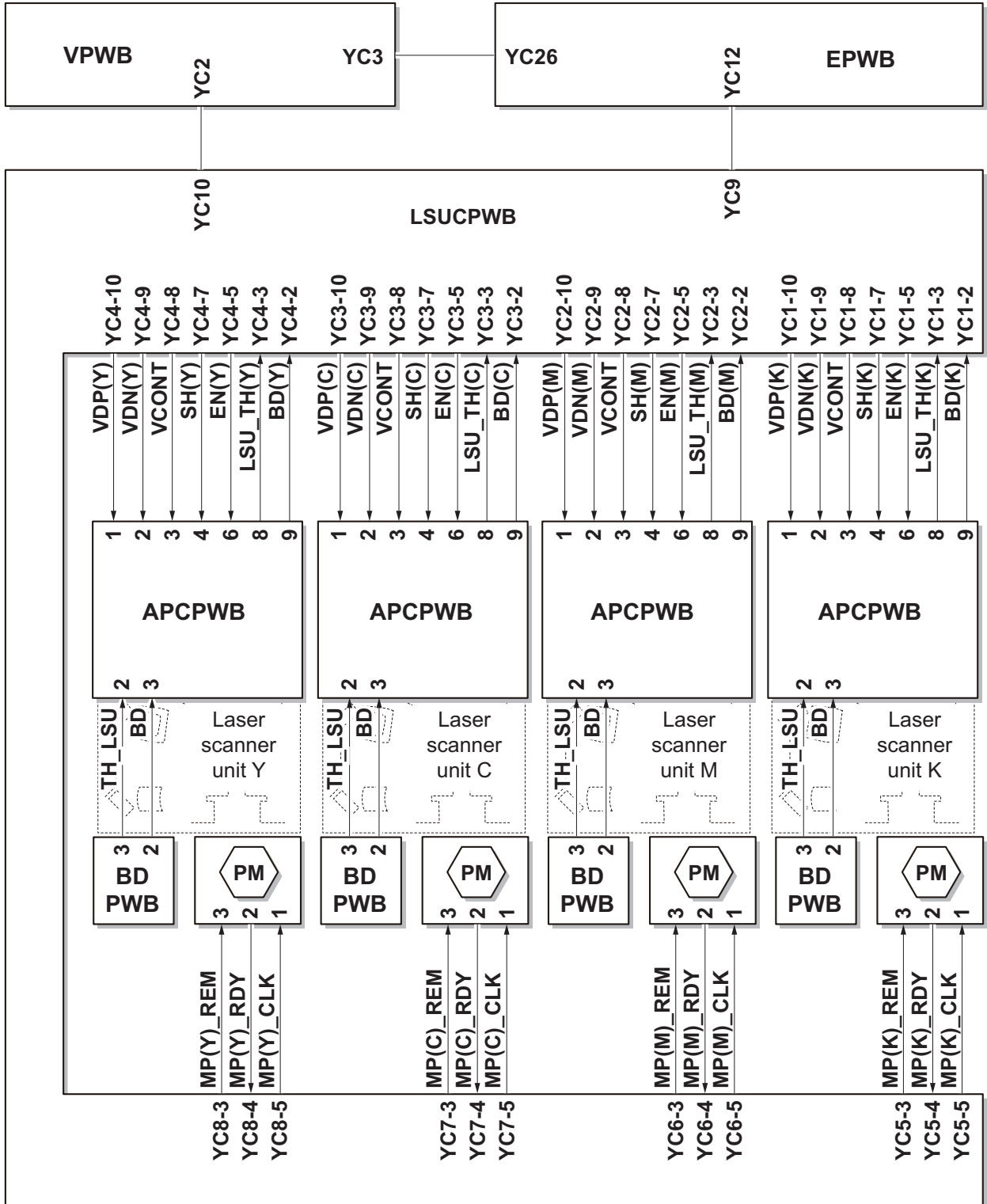


Figure 2-1-15 Laser scanner unit block diagram

2-1-5 Transfer/Separation section

The transfer/separation section consists of the intermediate transfer unit section and the secondary transfer roller section.

(1) Intermediate transfer unit section

The intermediate transfer unit section consists of the transfer cleaning unit, the transfer belt, and the four primary transfer rollers for respective color drums, and forms a full-color toner image by superimposing and transferring single-color toner images formed on each drum onto the transfer belt. Also with the ID sensors (IDS) mounted on the machine frame, the toner density on the transfer belt is measured.

The transfer cleaning unit collects toner remaining on the transfer belt after secondary transfer and forwards it as waste toner to the waste toner box.

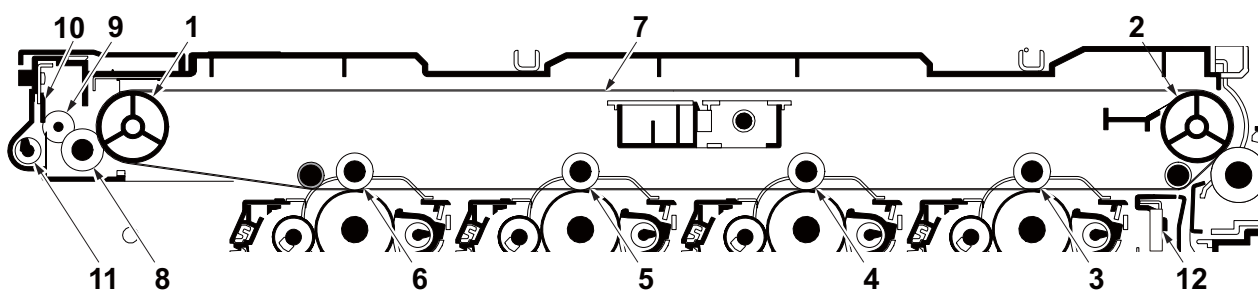


Figure 2-1-16 Inter mediate transfer unit section

- | | |
|------------------------------|-----------------------|
| 1. Tension roller | 7. Transfer belt |
| 2. Drive roller | 8. Cleaning fur brush |
| 3. Primary transfer roller K | 9. Cleaning roller |
| 4. Primary transfer roller M | 10. Cleaning blade |
| 5. Primary transfer roller C | 11. Cleaning screw |
| 6. Primary transfer roller Y | 12. ID sensors (IDS) |

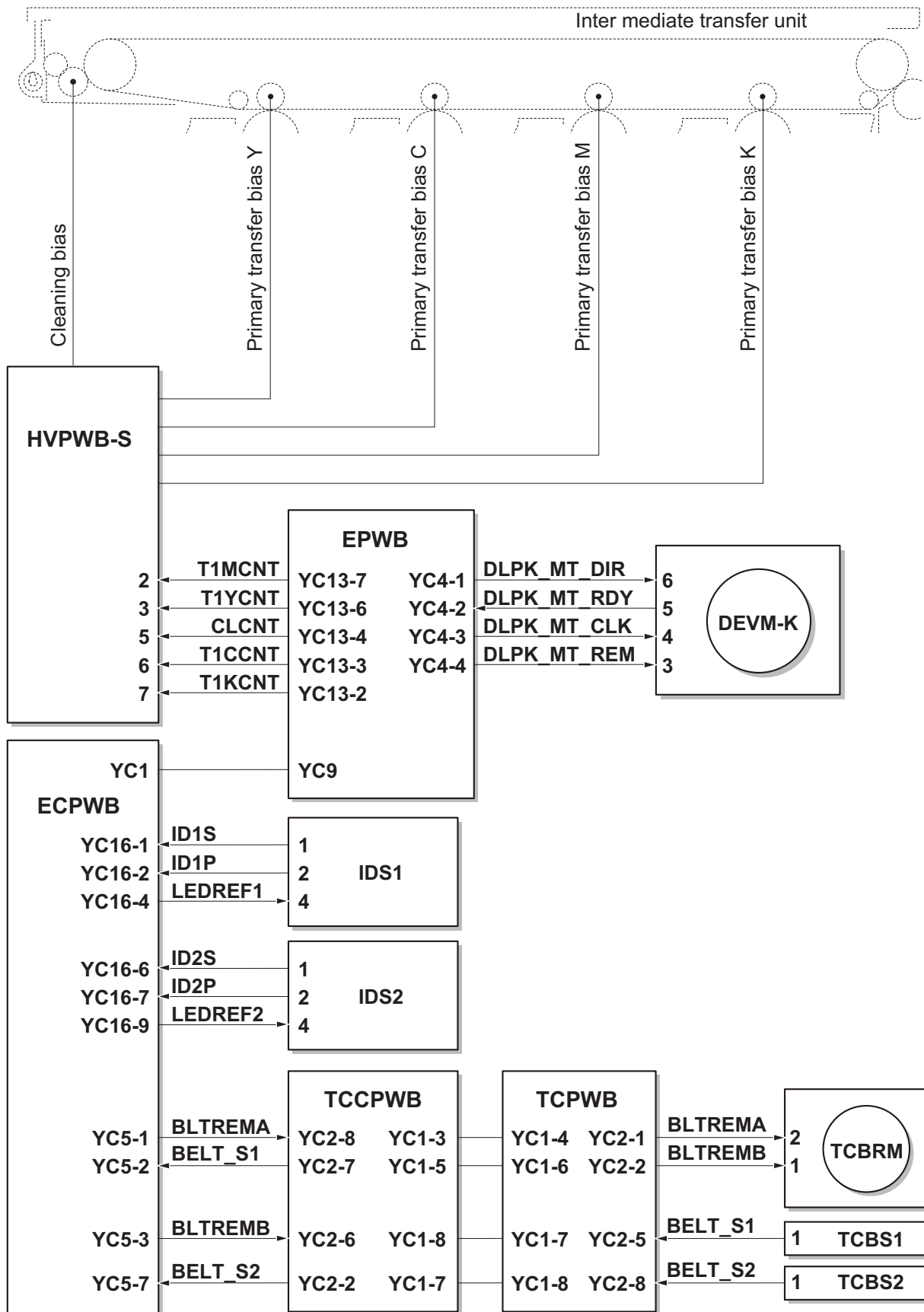


Figure 2-1-17 Intermediate transfer unit section block diagram

(2) Secondary transfer roller section

The secondary transfer roller section consists of the secondary transfer roller mounted to the paper conveying unit and the separation needle. To the secondary transfer roller, DC bias is applied from the high voltage PWB (HVPWB). The toner image formed on the transfer belt is transferred to the paper by the potential difference. Paper after transfer is separated from the drum by applying separation charging that is output from the high voltage PWB (HVPWB) to the separation electrode.

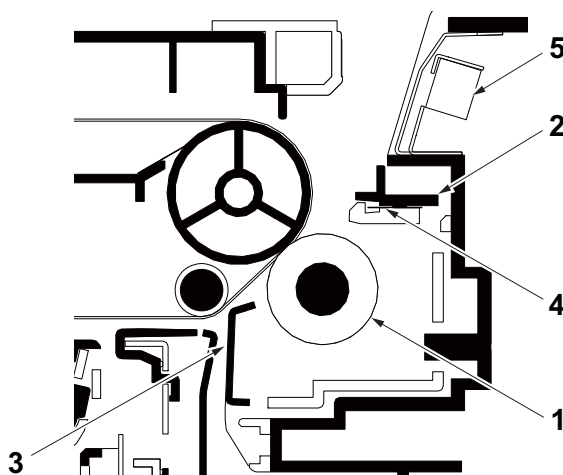


Figure 2-1-18 Secondary transfer roller section

- | | |
|------------------------------|----------------------|
| 1. Secondary transfer roller | 4. Separation needle |
| 2. Separation needle holder | 5. Fuser pre sensor |
| 3. Paper chute guide | |

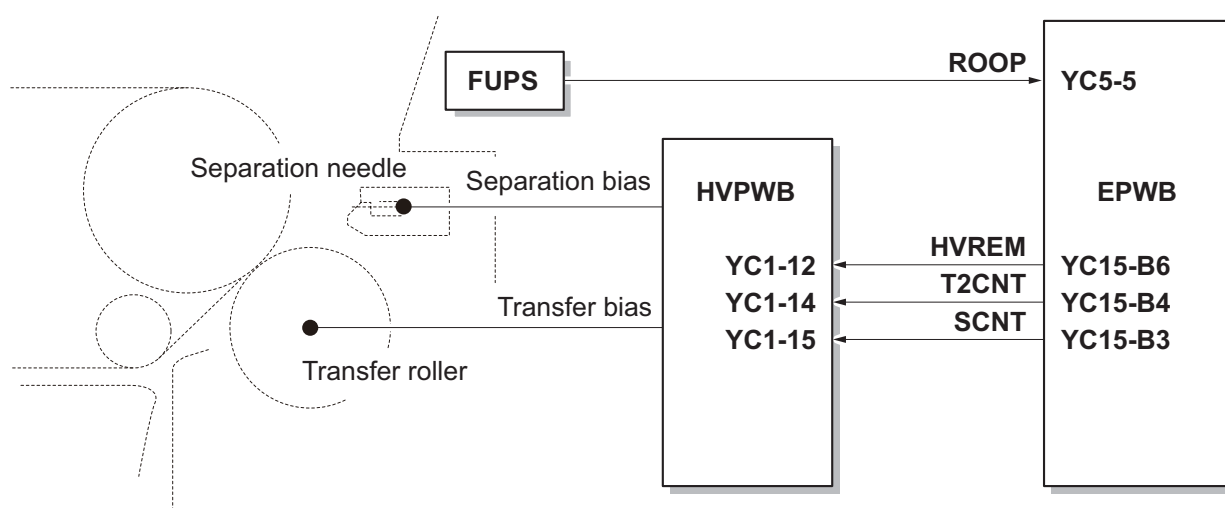


Figure 2-1-19 Secondary transfer roller section block diagram

2-1-6 Fuser section

The paper sent from the transfer/separation section is interleaved between the heat roller and the press roller. The heat roller is heated by the IH coil (IHC), and the toner is fused by heat and pressure and fixed onto the paper because the press roller is pressed by the fuser press spring. The surface temperature of heat roller is detected by the fuser thermistor1 (FTH1), fuser thermistor2 (FTH2) and the surface temperature of press roller is detected by the fuser thermistor3 (FTH3) and controlled by the engine PWB (EPWB). If the fuser section shows extremely high temperature, the power line will be shut off and the IH coil (IHC) is forced to turn off.

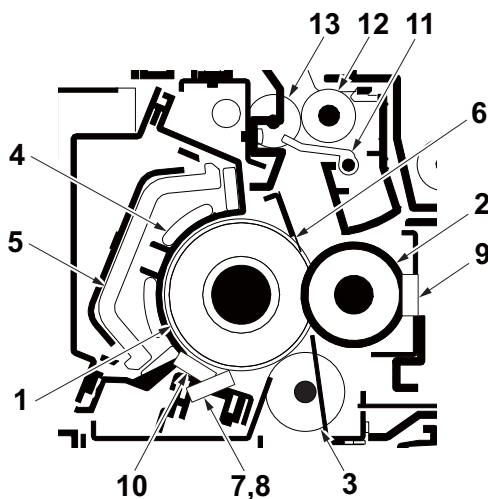


Figure 2-1-20 Fuser section

- | | |
|------------------------------|------------------------------|
| 1. Heat roller | 8. Fuser thermistor 2 (FTH2) |
| 2. Press roller | 9. Fuser thermistor 3 (FTH3) |
| 3. Uniformity heat roller | 10. Fuser thermostat (FTS) |
| 4. IH coil (IHC) | 11. Actuator (eject sensor) |
| 5. Core | 12. Eject roller |
| 6. Separate plate | 13. Eject pulley |
| 7. Fuser thermistor 1 (FTH1) | |

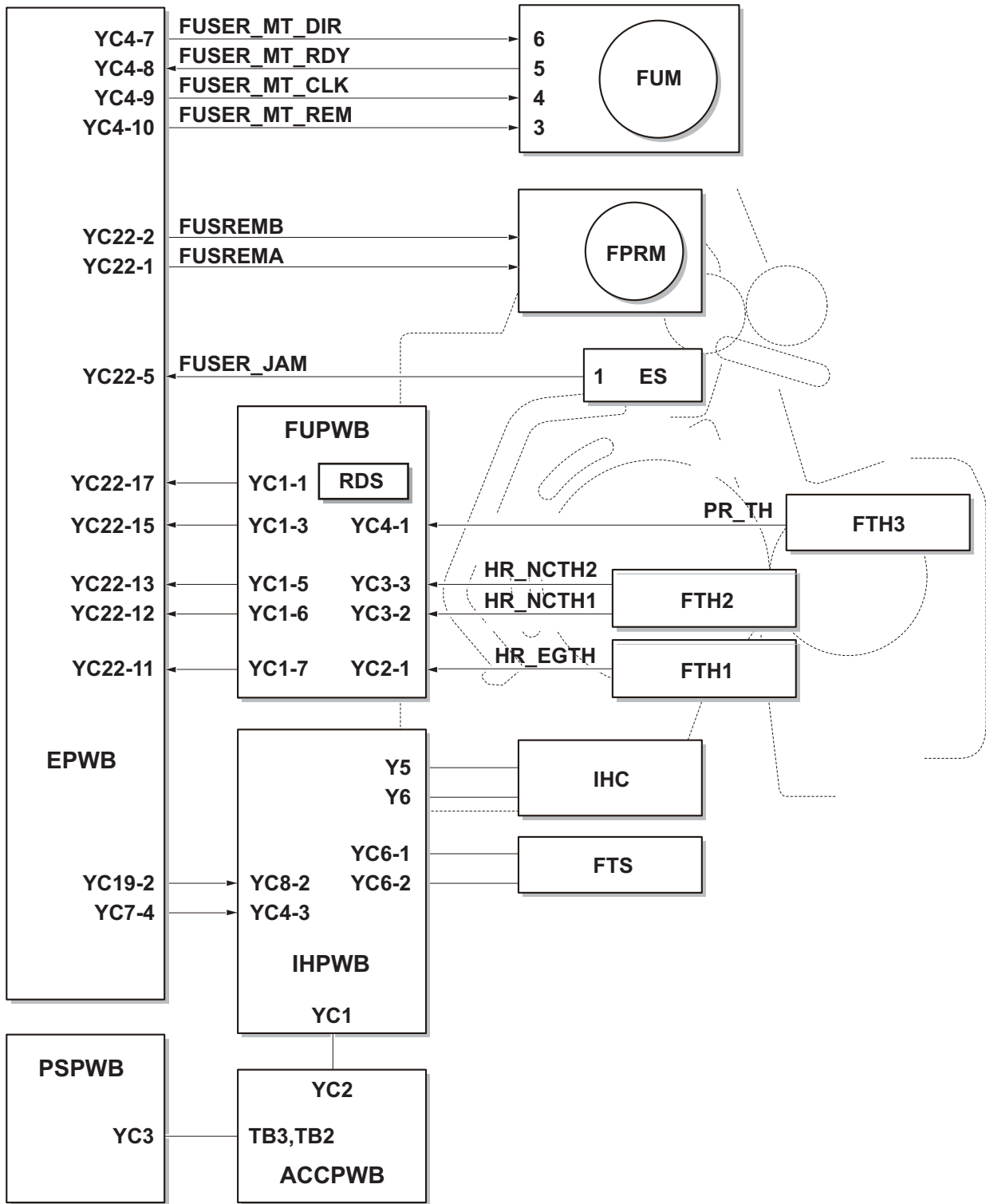


Figure 2-1-21 Fuser section block diagram

2-1-7 Eject/Feedshift section

The paper eject/feedshift section consists of the conveying path which sends the paper that has passed the fuser section to the inner tray, the job separator tray or the duplex conveying section.

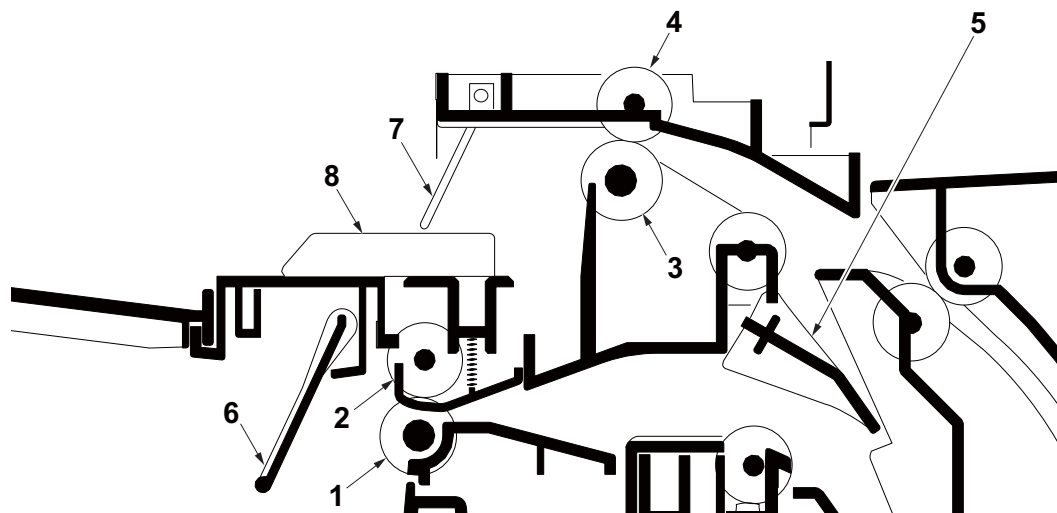


Figure 2-1-22 Eject/Feedshift section

- | | |
|--------------------|--------------------------------------|
| 1. Eject roller A | 6. Actuator (paper full sensor) |
| 2. Eject pulley A | 7. Actuator |
| 3. Eject roller B | (job paper full sensor) |
| 4. Eject pulley B | 8. Actuator (job eject paper sensor) |
| 5. Feedshift guide | |

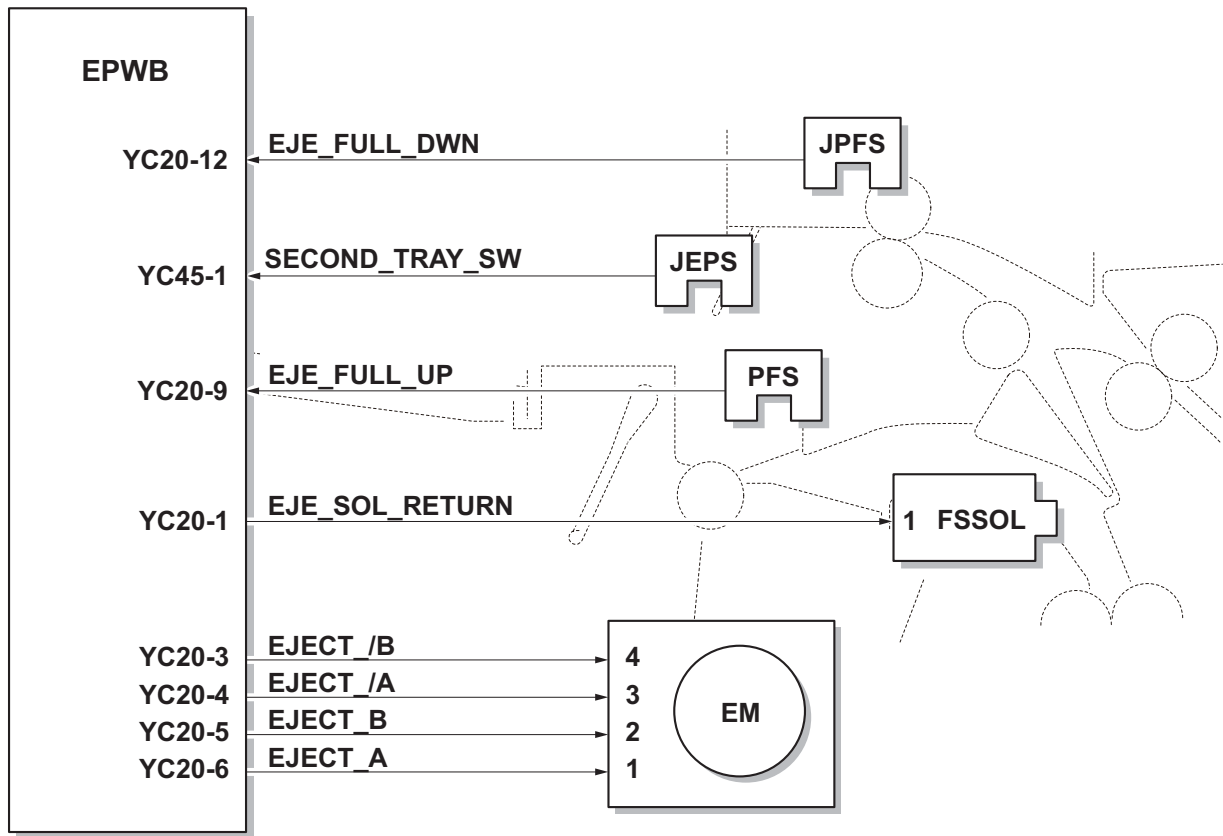


Figure 2-1-23 Eject/Feed shift section block diagram

2-1-8 Duplex conveying section

The duplex conveying section consists of conveying path which sends the paper sent from the eject/feedshift section to the paper feed/conveying section when duplex printing.

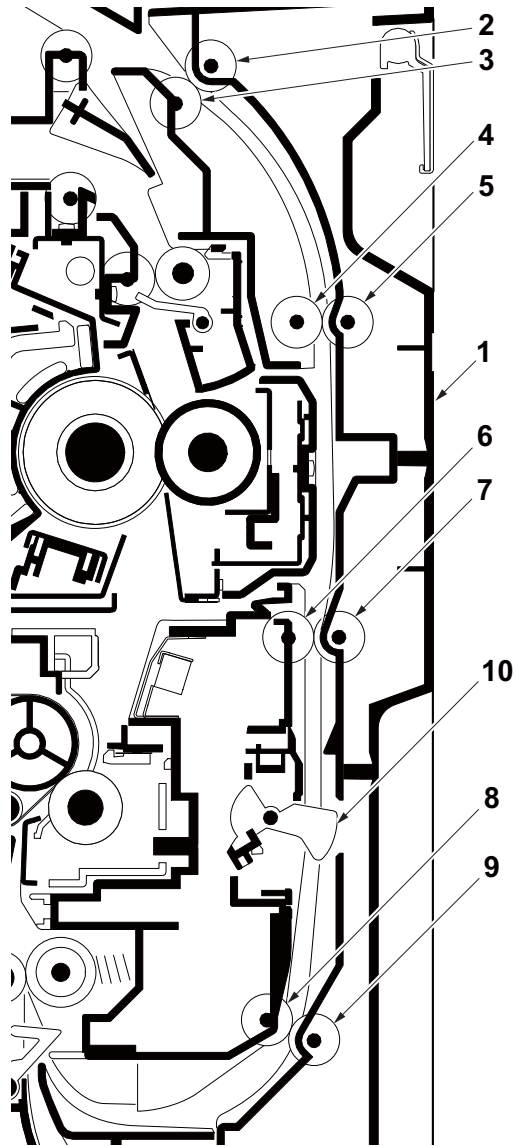


Figure 2-1-24 Duplex conveying section

- | | |
|-------------------------|------------------------------|
| 1. Right cover 1 | 6. Duplex feed roller C |
| 2. Duplex feed roller A | 7. Duplex feed pulley C |
| 3. Duplex feed pulley A | 8. Duplex feed roller D |
| 4. Duplex feed roller B | 9. Duplex feed pulley D |
| 5. Duplex feed pulley B | 10. Actuator (duplex sensor) |

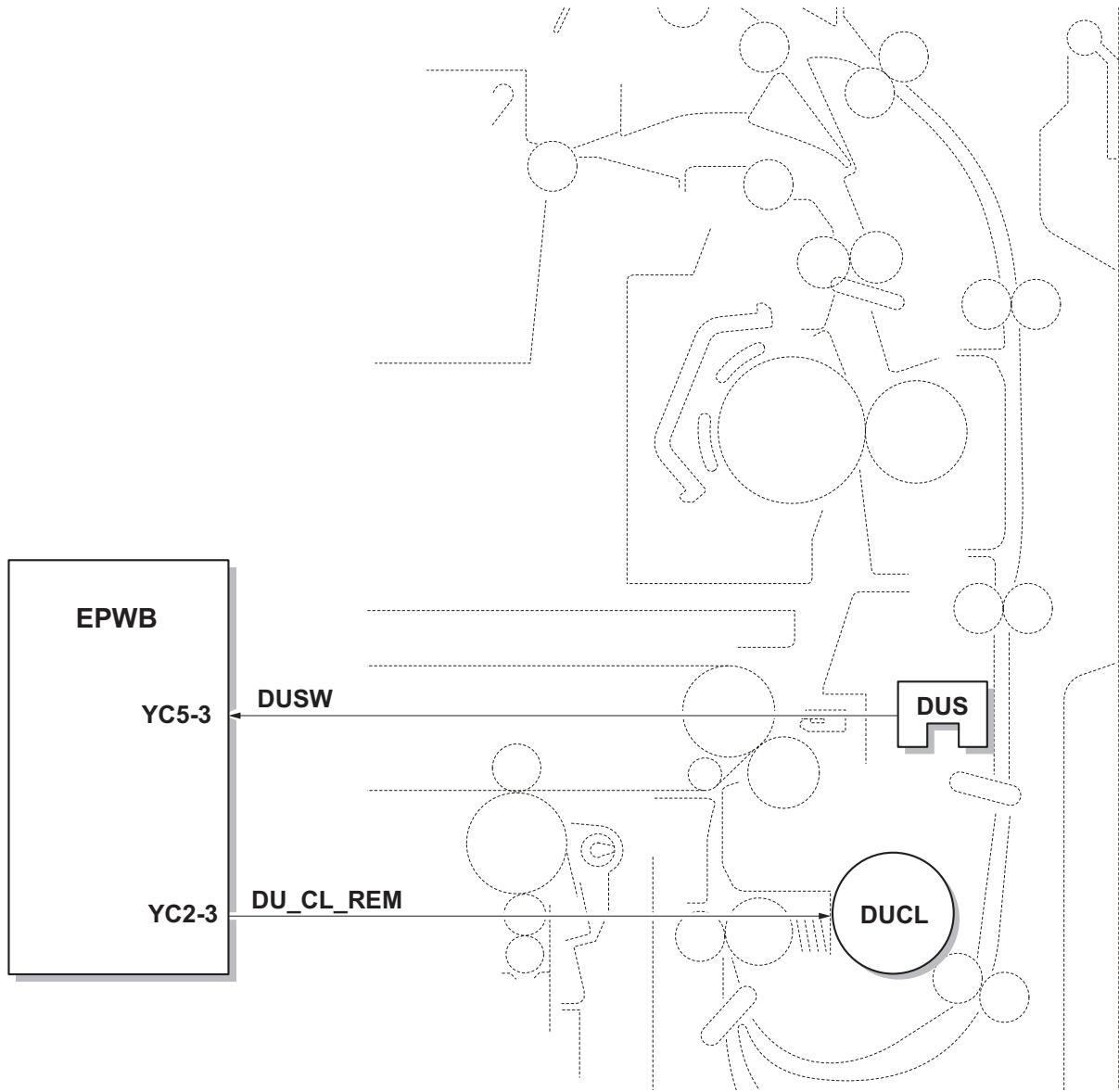


Figure 2-1-25 Duplex conveying section block diagram

2-1-9 Document processor

(1) Original feed section

The original feed section consists of the parts shown in figure. An original placed on the original tray is conveyed to the original conveying section. Original is fed by the rotation of the DP forwarding pulley and DP paper feed roller.

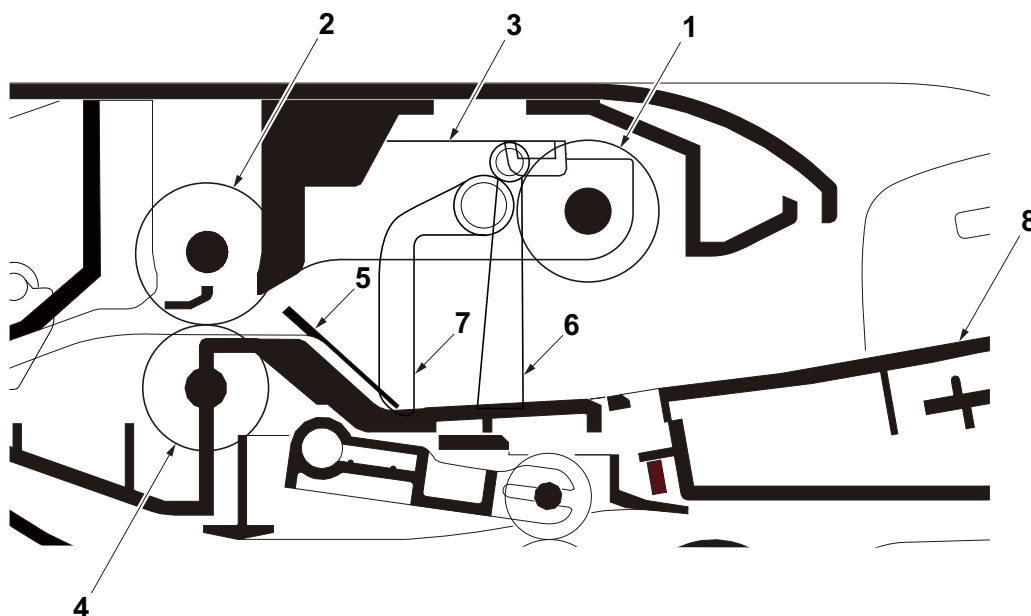


Figure 2-1-26 Original feed section

- | | |
|-------------------------|----------------------------------|
| 1. DP forwarding pulley | 6. Actuator (DP original sensor) |
| 2. DP paper feed roller | 7. PF stopper |
| 3. DP feed holder | 8. Original tray |
| 4. DP separation pulley | |
| 5. Front separation pad | |

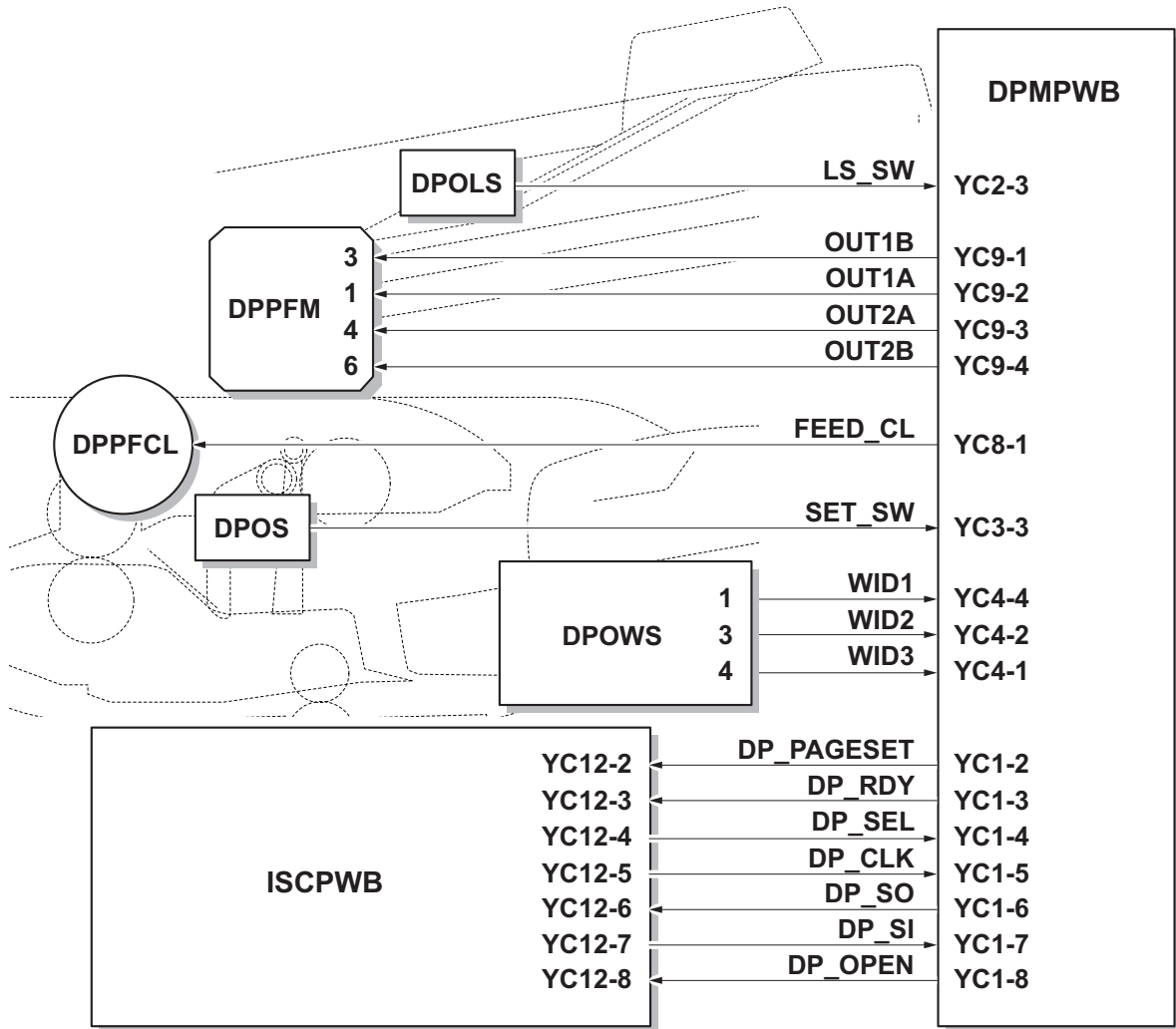


Figure 2-1-27 Original feed section block diagram

(2) Original conveying section

The original conveying section consists of the parts shown in figure. A conveyed original is scanned by the optical section (CCD) on the main machine when it passes through the slit glass of main machine.

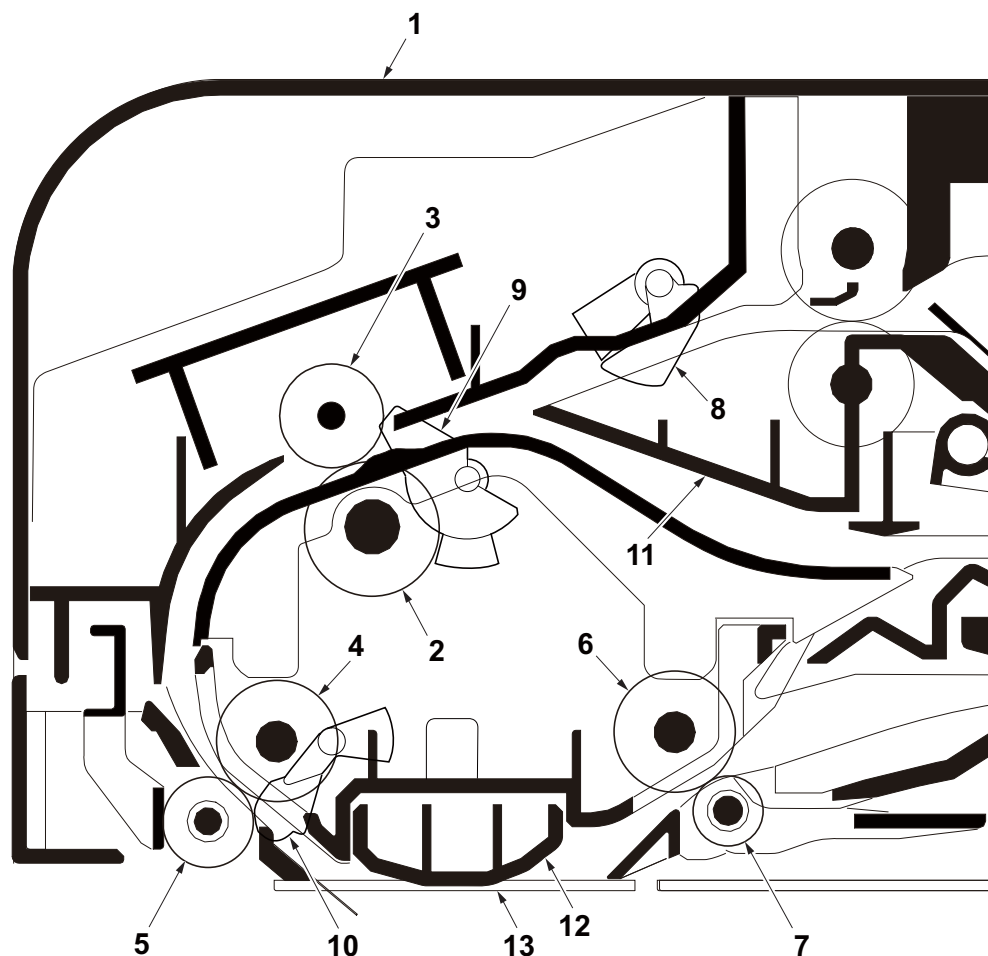


Figure 2-1-28 Original conveying section

- | | |
|---------------------------|--------------------------------------|
| 1. DP top cover | 8. Actuator (DP paper feed sensor) |
| 2. DP registration roller | 9. Actuator (DP registration sensor) |
| 3. DP registration pulley | 10. Actuator (DP timing sensor) |
| 4. Conveying roller | 11. Switchback guide |
| 5. Conveying pulley | 12. Reading guide |
| 6. Eject roller | 13. Slit glass |
| 7. Eject pulley | |

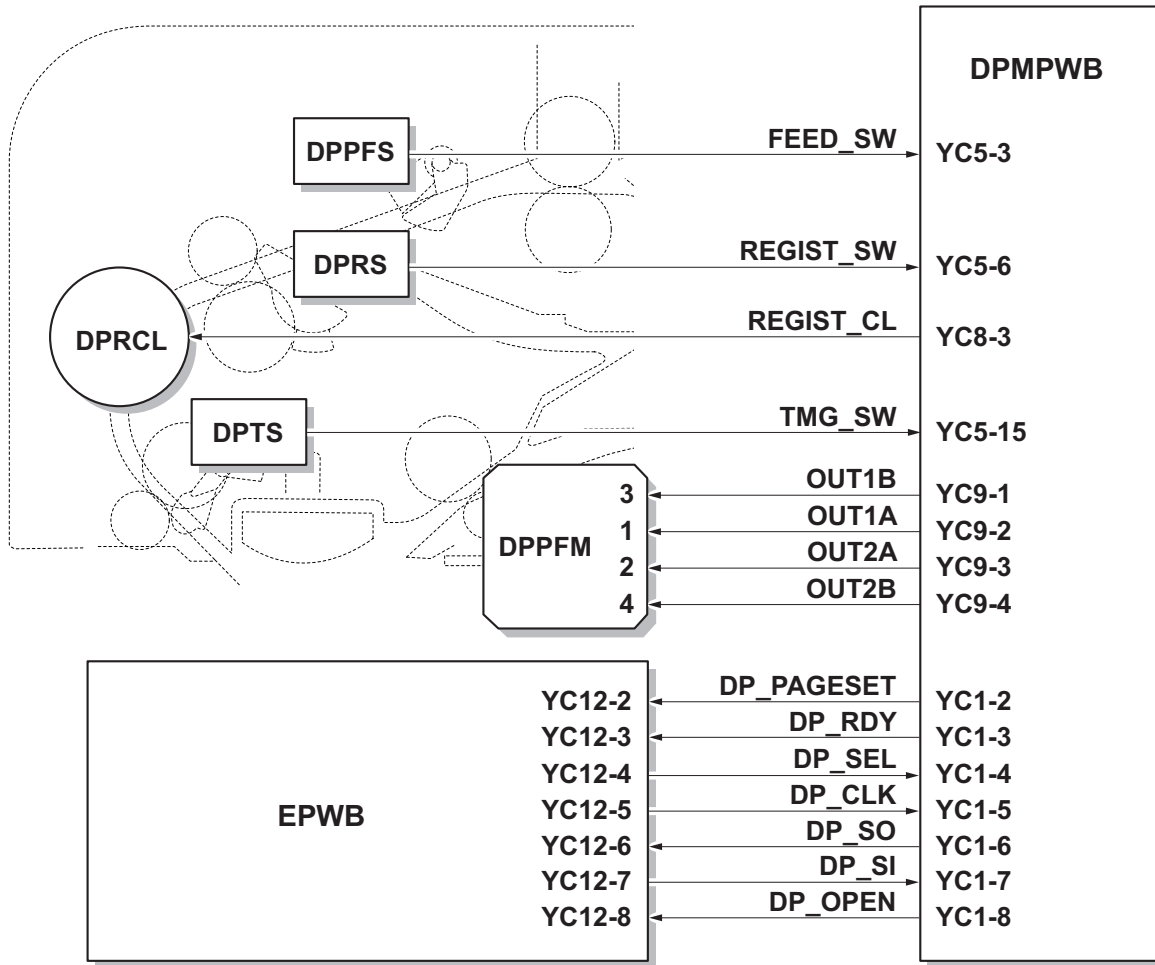


Figure 2-1-29 Original conveying section block diagram

(3) Original switchback/eject sections

The original switchback/eject sections consists of the parts shown in figure. An original of which scanning is complete is ejected to the original eject table by the eject roller. In the case of duplex switchback scanning, an original is conveyed temporarily to the switchback tray and conveyed again to the original conveying section by the switchback roller.

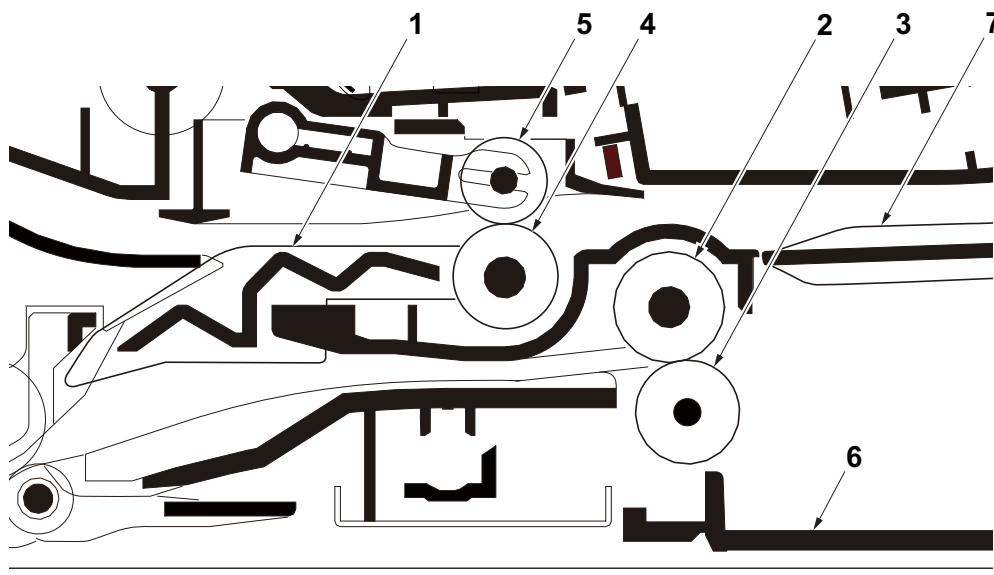


Figure 2-1-30 Original switchback/eject sections

- | | |
|----------------------|-------------------------|
| 1. Feedshift guide | 5. Switchback pulley |
| 2. Eject roller | 6. Original eject table |
| 3. Eject pulley | 7. Switchback tray |
| 4. Switchback roller | |

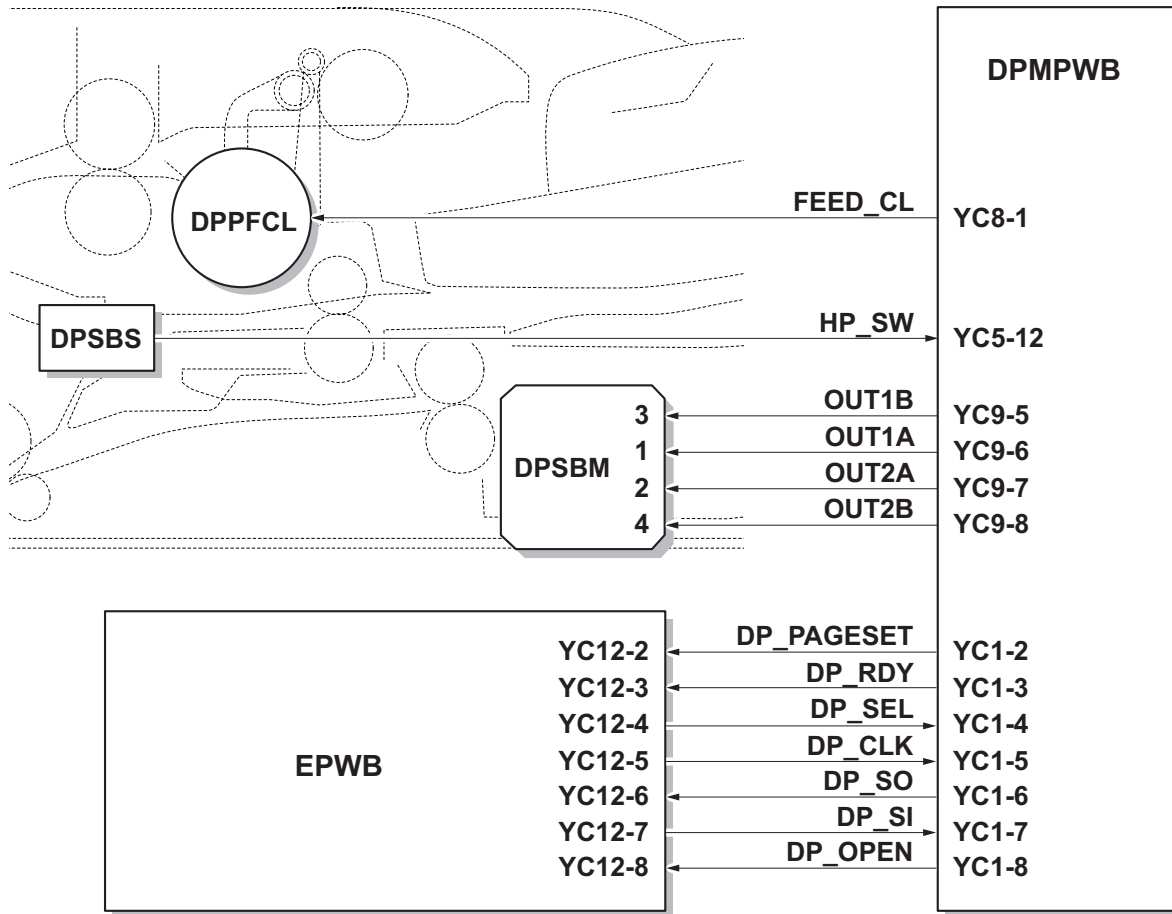


Figure 2-1-31 Original switchback/eject sections block diagram

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2-2-1 Electrical parts layout

(1) PWBs

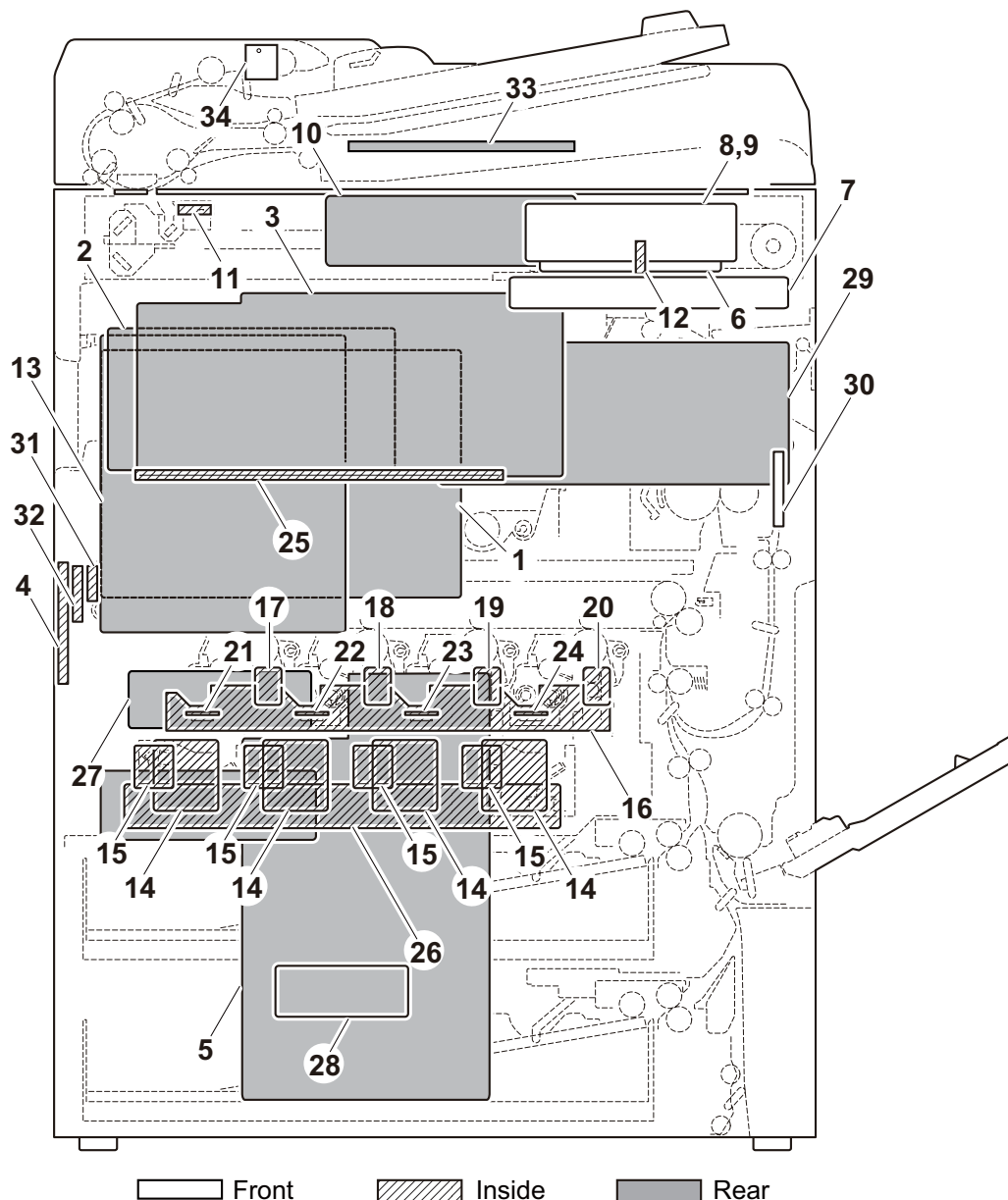


Figure 2-2-1 PWBs

- 1. Main PWB (MPWB) Controls the software for print data processing and provides the interface with computers.
- 2. Engine PWB (EPWB)..... Controls printer hardware such as high voltage/bias output control, paper conveying system control, and fuser temperature control, etc.
- 3. High voltage PWB (HVPWB) Generates main charging, developing bias, secondary transfer bias and separation bias.
- 4. High voltage PWB sub (HVPWB-S)..... Generates primary transfer bias, cleaning bias.

5. Power source PWB (PSPWB) After full-wave rectification of AC power source input, switching for converting to 24 V DC for output. Controls the fuser heater.
6. Operation panel PWB main (OPPWB-M)..... Consists of the LCD, LED indicators and key switches.
7. Operation panel PWB sub (OPPWB-S)..... Consists of the LED indicators and key switches.
8. LCD (LCD) LCD display.
9. Touch panel (TP)..... Operates the operation panel.
10. ISC PWB (ISCPWB) Controls the scanner section.
11. LED PWB (LEDPWB) Exposes originals.
12. CCD PWB (CCDPWB)..... Reads the image of originals.
13. Video PWB (VPWB)..... Controls the output of LSU, the paper feed system and the option system.
14. APC PWB (APCPWB) Generates and controls the laser beam.
15. BD PWB (BDPWB) Controls horizontal synchronizing timing of laser beam.
16. Drum connect PWB (DRCPWB) Consists of wiring relay circuit between engine PWB and the drum unit.
17. Drum PWB Y (DRPWB-Y) Relays wirings from electrical components on the drum unit for yellow.
Stores the drum's identifications a EEPROM.
18. Drum PWB C (DRPWB-C)..... Relays wirings from electrical components on the drum unit for cyan.
Stores the drum's identifications a EEPROM.
19. Drum PWB M (DRPWB-M) Relays wirings from electrical components on the drum unit for magenta.
Stores the drum's identifications a EEPROM.
20. Drum PWB K (DRPWB-K) Relays wirings from electrical components on the drum unit for black.
Stores the drum's identifications a EEPROM.
21. Developer PWB Y (DEVPWB-Y) Relays wirings from electrical components on the developing unit for yellow.
Stores the developer's identifications a EEPROM.
22. Developer PWB C (DEVPWB-C) Relays wirings from electrical components on the developing unit for cyan.
Stores the developer's identifications a EEPROM.
23. Developer PWB M (DEVPWB-M) Relays wirings from electrical components on the developing unit for magenta.
Stores the developer's identifications a EEPROM.
24. Developer PWB K (DEVPWB-K) Relays wirings from electrical components on the developing unit for black.
Stores the developer's identifications a EEPROM.
25. RFID PWB (RFPWB) Reads the container information.
26. LSU connect PWB (LSUCPWB) Consists of wiring relay circuit between Video PWB, engine connect PWB and LSU unit.
27. Engine connect PWB (ECPWB) Consists of wiring relay circuit between engine PWB and drum connect PWB, transfer connect PWB, option unit.
28. AC connect PWB (ACCPWB) Branch of AC power supply input, and relay.
29. IH PWB (IHPWB) Controls the temperature of the fuser unit.
30. Fuser PWB (FUPWB) Relays wirings from electrical components on the fuser unit.
Fuser individual information in EEPROM storage.
31. Transfer PWB (TCPWB) Relays wirings from electrical components on the intermediate transfer unit.
Intermediate transfer individual information in EEPROM storage.

32. Transfer connect PWB (TCCPWB) Consists of wiring relay circuit between engine connect PWB and Transfer PWB.
33. DP main PWB (DPMPWB) Consists the motor and clutch driver circuit and wiring relay circuit.
34. DP LED PWB (DPLEDPWB) Displays the presence of the original.

PWB names conversion

No.	Name used in service manual	Name used in parts list
1	Main PWB (MPWB)	PARTS PWB MAIN ASSY SP
2	Engine PWB (EPWB)	PARTS PWB ENGINE ASSY SP
3	High voltage PWB (HVPWB)	PARTS HVU1 SP
4	High voltage PWB sub (HVPWB-S)	PARTS HVU2 SP
5	Power source PWB (PSPWB)	PARTS LVU MAIN 200 SP
6	Operation panel PWB main (OPPWB-M)	PARTS PWB PANEL MAIN ASSY SP
7	Operation panel PWB sub (OPPWB-S)	-
8	LCD (LCD)	PARTS LCD COLOR SP
9	Touch panel (TP)	-
10	ISC PWB (ISCPWB)	PARTS PWB ISC ASSY SP
11	LED PWB (LEDPWB)	-
12	CCD PWB (CCDPWB)	-
13	Video PWB (VPWB)	PARTS PWB VIDEO ASSY SP
14	APC PWB (APCPWB)	-
15	BD PWB (BDPWB)	-
16	Drum connect PWB (DRCPWB)	PARTS PWB DRUM DLP CONNECT ASSY SP
17	Drum PWB Y (DRPWB-Y)	-
18	Drum PWB C (DRPWB-C)	-
19	Drum PWB M (DRPWB-M)	-
20	Drum PWB K (DRPWB-K)	-
21	Developer PDB Y (DEVPWB-Y)	-
22	Developer PDB C (DEVPWB-C)	-
23	Developer PDB M (DEVPWB-M)	-
24	Developer PDB K (DEVPWB-K)	-
25	RFID PWB (RFIDPWB)	PARTS PWB RFID ASSY SP
26	LSU connect PWB (LSUCPWB)	PARTS PWB LSU CONNECT ASSY SP
27	Engine connect PWB (ECPWB)	PARTS PWB ENGINE CONNECT ASSY SP

No.	Name used in service manual	Name used in parts list
28	AC connect PWB (ACCPWB)	-
29	IH PWB (IHPWB)	PARTS PWB IH 200 ASSY SP
30	Fuser PWB (FUPWB)	-
31	Transfer PWB (TCPWB)	-
32	Transfer connect PWB (TCCPWB)	PARTS PWB TRANSFER CONNECT ASSY SP
33	DP main PWB (DPMPWB)	PARTS PWB DRIVE ASSY SP
34	DP LED PWB (DPLEDPWB)	PARTS PWB LED ASSY SP

(2) Switches and sensors

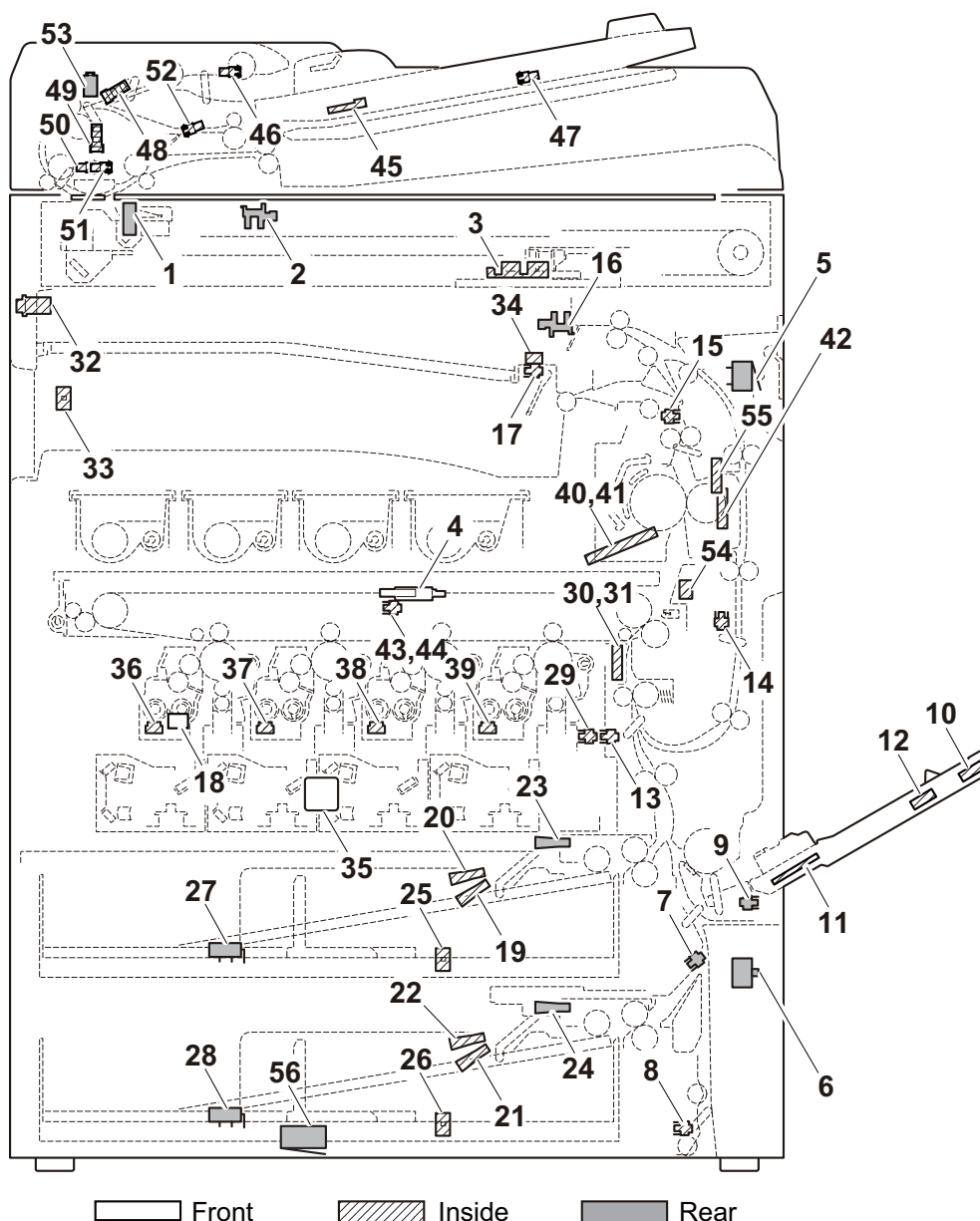


Figure 2-2-2 Switches and sensors

1. Home position sensor (HPS) Detects the ISU in the home position.
2. Original detection switch (ODSW) Operates the original size detection sensor.
3. Original size sensor (OSS) Detects the size of the original.
4. Front cover switch (FCSW)..... Detects the opening and closing of the front cover.
5. Right cover switch 1 (RCSW1) Detects the opening and closing of the right cover 1.
6. Right cover switch 2 (RCSW2) Detects the opening and closing of the right cover 2.
7. Feed sensor 1 (FS1) Detects a paper misfeed in the vertical conveying section.
8. Feed sensor 2 (FS2)..... Detects a paper misfeed in the vertical conveying section.
9. MP paper sensor (MPPS)..... Detects the presence of paper on the MP tray.
10. MP sub tray detection switch (MPTDSW)..... Detects the position of the MP sub tray.
11. MP paper width switch (MPPWSW)..... Detects the width of paper in the MP tray.
12. MP paper length switch (MPPLSW)..... Detects the length of paper in the MP tray.

13. Registration sensor (RS)..... Controls the secondary paper feed start timing.
14. Duplex sensor (DUS) Detects a paper jam in the duplex section.
15. Eject sensor (ES) Detects a paper misfeed in the fuser or eject section.
16. Job paper full sensor (JPFS) Detects the paper full in the job separator tray.
17. Paper full sensor (PFS)..... Detects the paper full in the inner tray.
18. Waste toner sensor (WTS)..... Detects when the waste toner box is full.
19. Paper sensor 1 (PS1) Detects the presence of paper in the cassette 1.
20. Paper sensor 2 (PS2) Detects the presence of paper in the cassette 1.
21. Paper sensor 3 (PS3) Detects the presence of paper in the cassette 2.
22. Paper sensor 4 (PS4) Detects the presence of paper in the cassette 2.
23. Lift sensor 1 (LS1)..... Detects activation of upper limit of the bottom plate in the cassette
1.
24. Lift sensor 2 (LS2)..... Detects activation of upper limit of the bottom plate in the cassette
2.
25. Paper size width switch 1 (PWSW1)..... Detects the width of paper in the cassette 1.
26. Paper size width switch 2 (PWSW2)..... Detects the width of paper in the cassette 2.
27. Paper size length switch 1 (PLSW1) Detects the length of paper in the cassette 1.
28. Paper size length switch 2 (PLSW2) Detects the length of paper in the cassette 2.
29. ID shutter sensor (IDSS)..... Detects the position of the iD shutter.
30. ID sensor 1 (IDS1) Measurement of density of toner at calibration.
31. ID sensor 2 (IDS2) Measurement of density of toner at calibration.
32. Main power switch (MSW) Turns ON/OFF the AC power source.
33. Bridge detection switch (BRDSW) Detects the presence of the bridge.
34. Job eject papersensor (JEPS) Detects the presence of paper in the job separator.
35. Temperature sensor (TEMS)..... Detects temperature and absolute humidity in machine.
36. Toner sensor Y (TS-Y) Detects the amount of toner remainder in the developing unit Y.
37. Toner sensor C (TS-C)..... Detects the amount of toner remainder in the developing unit C.
38. Toner sensor M (TS-M) Detects the amount of toner remainder in the developing unit M.
39. Toner sensor K (TS-K) Detects the amount of toner remainder in the developing unit K.
40. Fuser thermistor 1 (FTH1) Detects the heat roller temperature.(edge)
41. Fuser thermistor 2 (FTH2) Detects the heat roller temperature.(center)
42. Fuser thermistor 3 (FTH3) Detects the press roller temperature.
43. TC belt sensor 1 (TCBS1)..... Detects the position of the primary transfer belt.
44. TC belt sensor 2 (TCBS2)..... Detects the position of the primary transfer belt.
45. DP original size width sensor
(DPOWS) Detects the width of the original.
46. DP original sensor (DPOS) Detects the presence of an original.
47. DP original size length sensor
(DPOLS) Detects the length of the original.
48. DP paper feed sensor (DPPFS)..... Detects a paper misfeed.
49. DP registration sensor (DPRS) Controls the secondary paper feed start timing.
50. DP timing sensor (DPTS)..... Detects the original scanning timing.
51. DP open/close sensor (DPOCS)..... Detects the opening/closing of the DP.
52. DP switchback sensor (DPSBS) Detects the switchback guide in the home position.
53. DP interlock switch (DPILSW) Shuts off 24 V DC power line when the dp top cover is opened.
54. Fuser pre sensor (FUPS)..... Detects the JAM on this side of fuser.
55. Fuser roller rotation detection sensor
(FRS) Detects the rotation of the fuser roller.
56. Paper feeder detection switch
(PFDSW)..... Detects the presence of the paper feeder.

(3) Motors

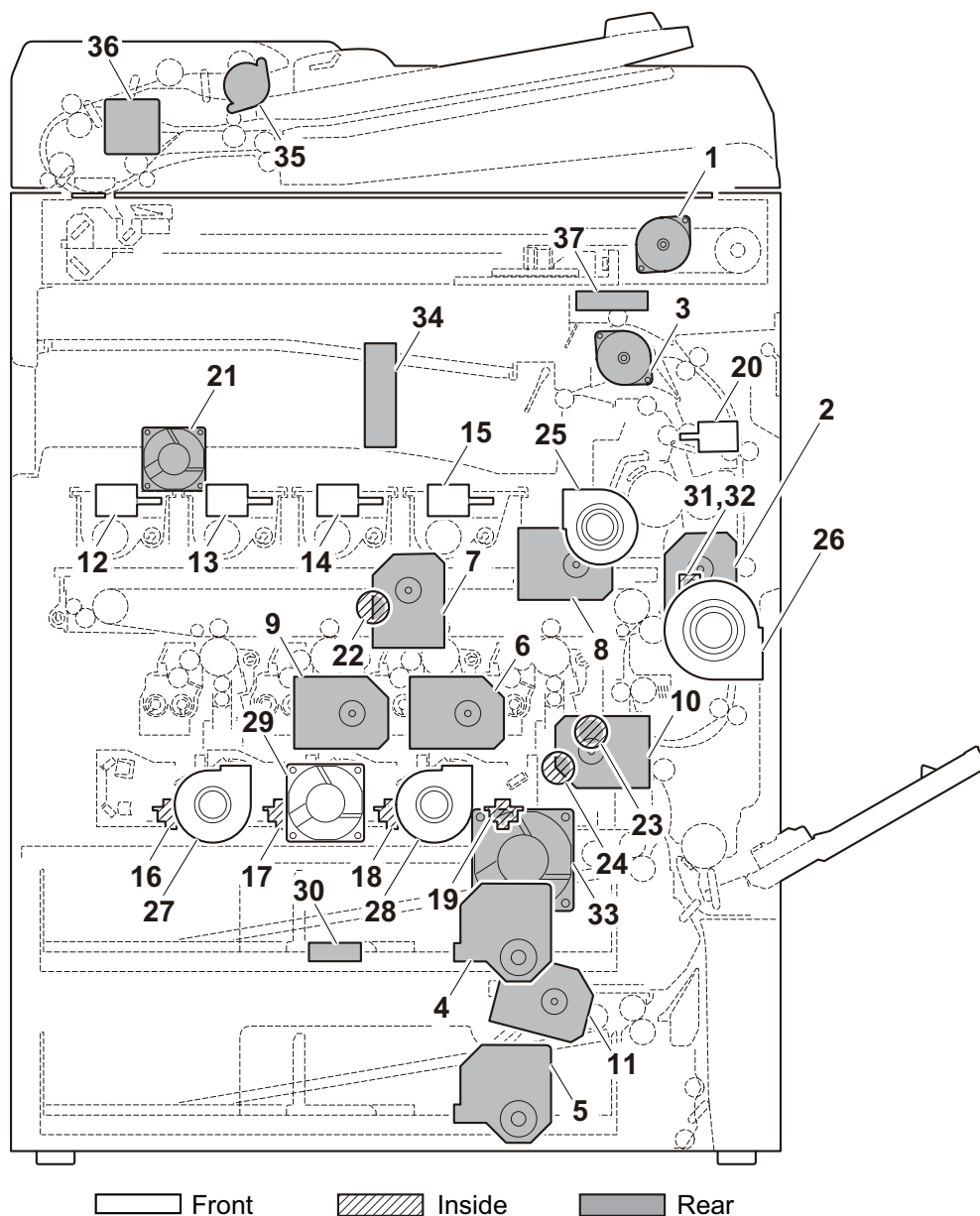


Figure 2-2-3 Motors

- 1. ISU motor (ISUM) Drives the ISU.
- 2. Fuser motor (FUM) Drives the fuser section.
- 3. Eject motor (EM) Drives the eject section.
- 4. Lift motor 1 (LM1)..... Operates the bottom plate in the cassette 1.
- 5. Lift motor 2 (LM2)..... Operates the bottom plate in the cassette 2.
- 6. Drum motor K (DRM-K) Drives the drum unit K.
- 7. Drum motor CMY (DRM-CMY) Drives the drum unit CMY.
- 8. Developer motor K (DEVM-K)..... Drives the developer unit K. Drives the transfer belt.
- 9. Developer motor CMY (DEVM-CMY) ... Drives the developer unit CMY.
- 10. Conveying motor 1 (CM1)..... Drives the paper feed section and conveying section.
- 11. Conveying motor 2 (CM2)..... Drives the paper feed section and conveying section.
- 12. Toner motor Y (TM-Y) Replenishes toner to the developer unit Y.
- 13. Toner motor C (TM-C)..... Replenishes toner to the developer unit C.

14. Toner motor M (TM-M) Replenishes toner to the developer unit M.
15. Toner motor K (TM-K) Replenishes toner to the developer unit K.
16. Polygon motor Y (PM-Y) Drives the polygon mirror Y.
17. Polygon motor C (PM-C)..... Drives the polygon mirror C.
18. Polygon motor M (PM-M)..... Drives the polygon mirror M.
19. Polygon motor K (PM-K) Drives the polygon mirror K.
20. Fuser press release motor (FPRM) Drives the pressure release system of the fuser.
21. Controller fan motor (CONFM)..... Cools the controller section.
22. Transfer belt release motor (TCBRM)... Drives the transfer belt release.
23. ID shutter motor (IDSM)..... Drives the ID sensor cleaning section.
24. LSU cleaning motor (LSUCM) Drives the LSU cleaning section.
25. Container / IH coil fan motor
(C/IHCFM)..... Cools the containers and the IH coil.
26. Developer fan motor 1 (DEVFM1) Cools the developer section.
27. Developer fan motor 2 (DEVFM2) Cools the developer section.
28. Developer fan motor 3 (DEVFM3) Cools the developer section.
29. LSU fan motor (LSUFM) Cools the LSU section.
30. Power source fan motor (PSFM) Cools the power source PWB.
31. Fuser fan motor 1 (FUFM1) Cools the fuser and eject sections.
32. Fuser fan motor 2 (FUFM2) Cools the fuser and eject sections.
33. Imaging fan motor (IMGFM)..... Cools the imaging section.
34. IH fan motor (IHFM) Cools the IH PWB.
35. DP paper feed motor (DPPFM)..... Drives the original feed section.
36. DP switchback motor (DPSBM) Drives the original switchback section.
37. Eject fan motor (EFM)..... Disperses steam.

(4) Others

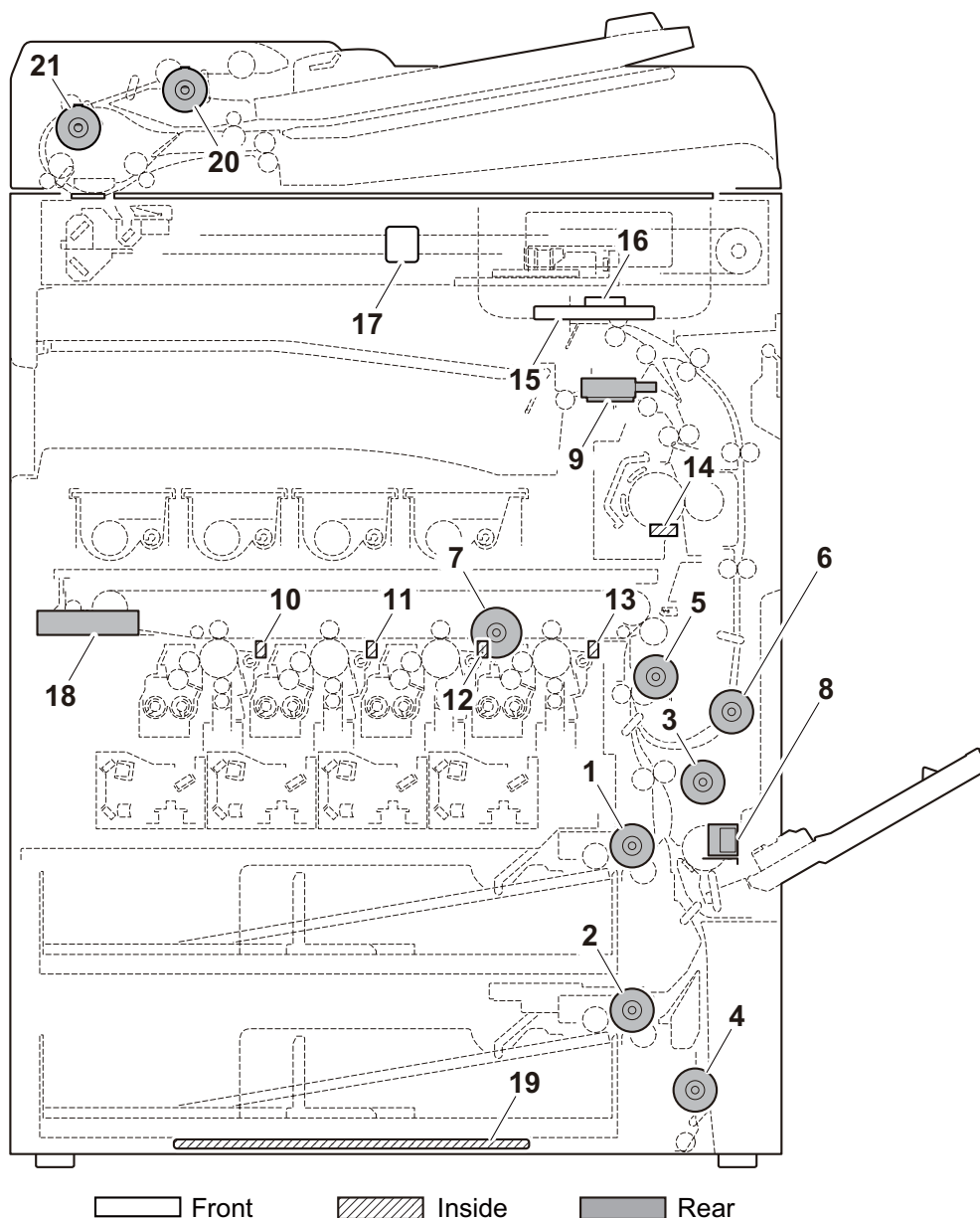


Figure 2-2-4 Others

- 1. Paper feed clutch 1 (PFCL1) Controls the primary paper feed from cassette 1.
- 2. Paper feed clutch 2 (PFCL2) Controls the primary paper feed from cassette 2.
- 3. Mid clutch 1 (MCL1)..... Controls the paper conveying.
- 4. Mid clutch 2 (MCL2)..... Controls the paper conveying.
- 5. Registration clutch (RCL)..... Controls the secondary paper feed.
- 6. Duplex clutch (DUCL) Controls the drive of the duplex feed roller.
- 7. Developer stop clutch (DEVSCCL)..... Controls the drive of the developer.
- 8. MP solenoid (MPSOL) Controls the MP bottom plate.
- 9. Feedshift solenoid (FSSOL)..... Operates the feedshift guide.
- 10. Exposure lamp (EL) Exposes originals.
- 11. Cleaning lamp Y (CL-Y) Eliminates the residual electrostatic charge on the drum.
- 12. Cleaning lamp C (CL-C)..... Eliminates the residual electrostatic charge on the drum.
- 13. Cleaning lamp M (CL-M)..... Eliminates the residual electrostatic charge on the drum.
- 14. Cleaning lamp K (CL-K) Eliminates the residual electrostatic charge on the drum.

- 15. Fuser thermostat (FTS)..... Prevents overheating of the heat roller.
- 16. Speaker (SPK) Generates an error sound.
- 17. Job LED (JLED) Displays the presence of a paper in the job separator.
- 18. Hard disk (HDD)..... Stores the image data and information of job accounting mode.
- 19. Cassette heater (CH) Dehumidifies the cassette section.
- 20. DP paper feed clutch (DPPFCL)..... Controls the drive of the DP forwarding pulley and DP paper feed roller.
- 21. DP registration clutch (DPRCL) Controls the secondary paper feed.

2-3-1 Main PWB

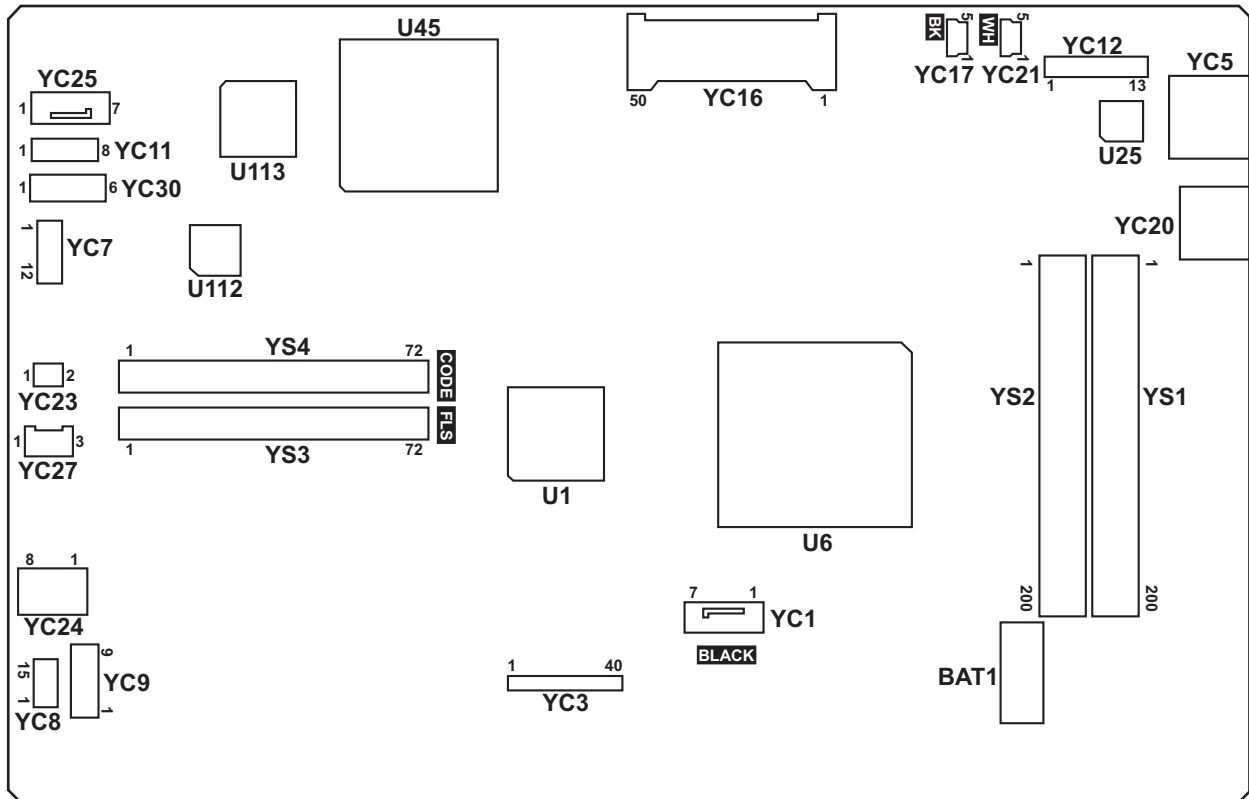


Figure 2-3-1 Main PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC1	1	GND	-	-	Ground
Connected to hard disk.	2	TXP	O	-	HDD data signal
	3	TXN	O	-	HDD data signal
	4	GND	-	-	Ground
	5	RXN	I	-	HDD data signal
	6	RXP	I	-	HDD data signal
	7	GND	-	-	Ground
YC3	1	GND	-	-	Ground
Connected to video PWB.	2	EGSCLK	O	0/3.3 V DC(pulse)	Engine clock signal
	3	EGSI	O	0/3.3 V DC(pulse)	serial communication data signal
	4	EGSDIR	O	0/3.3 V DC	Engine communication direction signal
	5	EGSBSY	O	0/3.3 V DC	Engine busy signal
	6	EGSO	I	0/3.3 V DC(pulse)	serial communication data signal
	7	EGSIRN	O	0/3.3 V DC	Engine interrupt signal
	8	GND	-	-	Ground
	9	GND	-	-	Ground
	10	HOLD_ENG	O	0/3.3 V DC	Engine hold signal
	11	SLEEP	O	0/3.3 V DC	Sleep signal
	12	HSYNCD_P	O	0/3.3 V DC(pulse)	Image control signal
	13	HSYNCD_N	O	0/3.3 V DC(pulse)	Image control signal
	14	HSYNCC_P	O	0/3.3 V DC(pulse)	Image control signal
	15	HSYNCC_N	O	0/3.3 V DC(pulse)	Image control signal
	16	HSYNCB_P	O	0/3.3 V DC(pulse)	Image control signal
	17	HSYNCB_N	O	0/3.3 V DC(pulse)	Image control signal
	18	HSYNCA_P	O	0/3.3 V DC(pulse)	Image control signal
	19	HSYNCA_N	O	0/3.3 V DC(pulse)	Image control signal
	20	VSYNCD_P	O	0/3.3 V DC(pulse)	Image control signal
	21	VSYNCD_N	O	0/3.3 V DC(pulse)	Image control signal
	22	VSYNCC_P	O	0/3.3 V DC(pulse)	Image control signal
	23	VSYNCC_N	O	0/3.3 V DC(pulse)	Image control signal
	24	VSYNCB_P	O	0/3.3 V DC(pulse)	Image control signal
	25	VSYNCB_N	O	0/3.3 V DC(pulse)	Image control signal
	26	VSYNCA_P	O	0/3.3 V DC(pulse)	Image control signal
	27	VSYNCA_N	O	0/3.3 V DC(pulse)	Image control signal
	28	GND	-	-	Ground
	29	TCLKP	O	0/3.3 V DC(pulse)	Clock signal
	30	TCLKN	O	0/3.3 V DC(pulse)	Clock signal

Connector	Pin	Signal	I/O	Voltage	Description
YC3 Connected to video PWB.	31	GND	-	-	Ground
	32	TCP	O	0/3.3 V DC(pulse)	Image control signal
	33	TCN	O	0/3.3 V DC(pulse)	Image control signal
	34	GND	-	-	Ground
	35	TBP	O	0/3.3 V DC(pulse)	Image control signal
	36	TBN	O	0/3.3 V DC(pulse)	Image control signal
	37	GND	-	-	Ground
	38	TAP	O	0/3.3 V DC(pulse)	Image control signal
	39	TAN	O	0/3.3 V DC(pulse)	Image control signal
	40	GND	-	-	Ground
YC5 Connected to ethernet	1	TD1+	O	0/3.3 V DC(pulse)	Transmission data
	2	TD1-	O	0/3.3 V DC(pulse)	Transmission data
	3	TD2+	O	0/3.3 V DC(pulse)	Transmission data
	4	TD2-	O	0/3.3 V DC(pulse)	Transmission data
	5	CT1	O	3.3 V DC	3.3 V DC power output
	6	CT2	O	3.3 V DC	3.3 V DC power output
	7	TD3+	O	0/3.3 V DC(pulse)	Transmission data
	8	TD3-	O	0/3.3 V DC(pulse)	Transmission data
	9	TD4+	O	0/3.3 V DC(pulse)	Transmission data
	10	TD4-	O	0/3.3 V DC(pulse)	Transmission data
	11	GRLED_A1	O	0/3.3 V DC	LED emitter signal
	12	GRLED_K1	O	0/3.3 V DC	LED emitter signal
	13	YWLED_A2	O	0/3.3 V DC	LED emitter signal
	14	YWLED_K2	O	0/3.3 V DC	LED emitter signal
YC7 Connected to KMAS	1	KMDET	I	0/3.3 V DC	KMAS set signal
	2	NC	-	-	Not used
	3	KMDREQ	I	0/3.3 V DC	KMAS control signal
	4	KMACK	O	0/3.3 V DC	KMAS control signal
	5	KMRXD	O	0/3.3 V DC(pulse)	KMAS received data signal
	6	SGND	-	-	Ground
	7	KMTXD	I	0/3.3 V DC(pulse)	KMAS transmission data signal
	8	SGND	-	-	Ground
	9	SGND	-	-	Ground
	10	SGND	-	-	Ground
	11	+5V	O	5 V DC	5 V DC power to KMAS
	12	+5V	O	5 V DC	5 V DC power to KMAS

Connector	Pin	Signal	I/O	Voltage	Description
YC8 Connected to Video PWB.	1	RESET	I	0/3.3 V DC	Reset signal
	2	WAKEUP0	O	0/3.3 V DC	Control signal
	3	AUDIO0	I	Analog	Audio signal
	4	GND	-	-	Ground
	5	USB_DP0	I/O	-	USB data signal
	6	USB_DN0	I/O	-	USB data signal
	7	VBUS0	O	3.3 V DC	3.3 V DC power output to VPWB
	8	GND	-	-	Ground
	9	RESET1	I	0/3.3 V DC	Reset signal
	10	WAKEUP1	O	0/3.3 V DC	Control signal
	11	AUDIO1	I	Analog	Audio signal
	12	GND	-	-	Ground
	13	USB_DP1	I/O	-	USB data signal
	14	USB_DN1	I/O	-	USB data signal
	15	VBUS1	O	3.3 V DC	3.3 V DC power output to VPWB
YC9 Connected to Video PWB	1	GND	-	-	Ground
	2	5V_CUT0	I	0/3.3 V DC	5 V DC cut signal
	3	GND	-	-	Ground
	4	5V	O	5 V DC	5 V DC power output to VPWB
	5	GND	-	-	Ground
	6	5V_CUT1	I	0/3.3 V DC	5 V DC cut signal
YC11 Connected to ISC PWB	1	GND	-	-	Ground
	2	SC_IRN	O	0/3.3 V DC	Scanner interrupt signal
	3	SC_DIR	O	0/3.3 V DC	Scanner communication direction signal
	4	SC_HLDN	O	0/3.3 V DC	Scanner hold signal
	5	SC_BSY	O	0/3.3 V DC	Scanner busy signal
	6	SC_SI	O	0/3.3 V DC(pulse)	Serial communication data signal
	7	SC_SO	I	0/3.3 V DC(pulse)	Serial communication data signal
	8	SC_CLK	O	0/3.3 V DC(pulse)	Scanner clock signal

Connector	Pin	Signal	I/O	Voltage	Description
YC12 Connected to operation panel PWB main	1	DEEP_POWERON	O	0/3.3 V DC	Sleep return signal
	2	ENERGY_SAVE	O	0/3.3 V DC	Energy save signal
	3	SUPND_POWER	O	DC3.3V	3.3 V DC power output to OPPWB-M
	4	LED_MEMORY_N	O	0/3.3 V DC	Memory LED control signal
	5	LED_ATTENTION_N	O	0/3.3 V DC	Attention LED control signal
	6	LED_PROCESSING_N	O	0/3.3 V DC	Processing LED control signal
	7	SHUT_DOWN	O	0/3.3 V DC	24 V down signal
	8	LIGHTOFF_POWERON	O	0/3.3 V DC	Sleep return signal
	9	AUDIO	O	Analog	Audio output signal
	10	PANEL_RESET	O	0/3.3 V DC	Reset signal
	11	INT_POWER_KEY_N	I	0/3.3 V DC	Power key: On/Off
	12	PANEL_STATUS	I	0/3.3 V DC	Operation panel status signal
	13	GND	-	-	Ground
YC16 Connected to CF card	1	GND	-	-	Ground
	2	D3	I/O	0/3.3 V DC(pulse)	Data bus signal
	3	D4	I/O	0/3.3 V DC(pulse)	Data bus signal
	4	D5	I/O	0/3.3 V DC(pulse)	Data bus signal
	5	D6	I/O	0/3.3 V DC(pulse)	Data bus signal
	6	D7	I/O	0/3.3 V DC(pulse)	Data bus signal
	7	/CE1	O	0/3.3 V DC	Control signal
	8	A10	O	0/3.3 V DC(pulse)	Address bus signal
	9	/OE	O	0/3.3 V DC	Control signal
	10	A9	O	0/3.3 V DC(pulse)	Address bus signal
	11	A8	O	0/3.3 V DC(pulse)	Address bus signal
	12	A7	O	0/3.3 V DC(pulse)	Address bus signal
	13	VCC	O	0/3.3 V DC	Control signal
	14	A6	O	0/3.3 V DC(pulse)	Address bus signal
	15	A5	O	0/3.3 V DC(pulse)	Address bus signal
	16	A4	O	0/3.3 V DC(pulse)	Address bus signal

Connector	Pin	Signal	I/O	Voltage	Description
YC16	17	A3	O	0/3.3 V DC(pulse)	Address bus signal
Connected to CF card	18	A2	O	0/3.3 V DC(pulse)	Address bus signal
	19	A1	O	0/3.3 V DC(pulse)	Address bus signal
	20	A0	O	0/3.3 V DC(pulse)	Address bus signal
	21	D0	I/O	0/3.3 V DC(pulse)	Data bus signal
	22	D1	I/O	0/3.3 V DC(pulse)	Data bus signal
	23	D2	I/O	0/3.3 V DC(pulse)	Data bus signal
	24	WP	O	0/3.3 V DC	Control signal
	25	/CD2	O	0/3.3 V DC	Control signal
	26	/CD1	O	0/3.3 V DC	Control signal
	27	D11	I/O	0/3.3 V DC(pulse)	Data bus signal
	28	D12	I/O	0/3.3 V DC(pulse)	Data bus signal
	29	D13	I/O	0/3.3 V DC(pulse)	Data bus signal
	30	D14	I/O	0/3.3 V DC(pulse)	Data bus signal
	31	D15	I/O	0/3.3 V DC(pulse)	Data bus signal
	32	/CE2	O	0/3.3 V DC	Control signal
	33	/VS1	O	0/3.3 V DC	Control signal
	34	/IORD	O	0/3.3 V DC	Control signal
	35	/IOWD	O	0/3.3 V DC	Control signal
	36	/WE	O	0/3.3 V DC	Control signal
	37	RDY /BSY	I	0/3.3 V DC	Control signal
	38	VCC	O	0/3.3 V DC	Control signal
	39	/CSEL	O	0/3.3 V DC	Control signal
	40	/VS2	O	0/3.3 V DC	Control signal
	41	RESET	I	0/3.3 V DC	Reset signal
	42	/WAIT	O	0/3.3 V DC	Control signal
	43	/INPACK	O	0/3.3 V DC	Control signal
	44	/REG	I	0/3.3 V DC	REG signal
	45	BVD2	O	0/3.3 V DC	Control signal
	46	BVD1	O	0/3.3 V DC	Control signal
	47	D8	I/O	0/3.3 V DC(pulse)	Data bus signal
	48	D9	I/O	0/3.3 V DC(pulse)	Data bus signal
	49	D10	I/O	0/3.3 V DC(pulse)	Data bus signal
	50	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description
YC17 Connected to operation panel PWB main	1	VBUS	O	5 V DC	5 V DC power output
	2	DATA -	I/O	-	USB data signal
	3	DATA +	I/O	-	USB data signal
	4	NC	-	-	Not used
	5	GND	-	-	Ground
YC20 Connected to USB	D1	VBUS_D	O	5 V DC	5 V DC power output
	D2	D-_D	I/O	-	USB data signal
	D3	D+_D	I/O	-	USB data signal
	D4	GND_D	-	-	Ground
	H1	VBUS_H	O	5 V DC	5 V DC power output
	H2	D-_H	I/O	-	USB data signal
	H3	D+_H	I/O	-	USB data signal
	H4	GND_H	-	-	Ground
YC21 Connected to USB host	1	VBUS	O	5 V DC	5 V DC power output
	2	DATA-	I/O	-	USB data signal
	3	DATA+	I/O	-	USB data signal
	4	ID	-	-	Not used
	5	GND	-	-	Ground
YC23 Connected to controller fan motor	1	SC	O	5 V DC	CONFM: On/Off
	2	GND	-	-	Ground
	3	5V	O	5 V DC	5 V DC power output
YC24 Connected to video PWB	1	12V0	O	12 V DC	12 V DC power input from VPWB
	2	12V0	O	12 V DC	12 V DC power input from VPWB
	3	12V0	O	12 V DC	12 V DC power input from VPWB
	4	12V0(N.C)	-	-	Not used
	5	GND	-	-	Ground
	6	GND	-	-	Ground
	7	GND	-	-	Ground
	8	GND(N.C)	-	-	Not used
YC25 Connected to ISC PWB	1	GND	-	-	Ground
	2	HTPDN	I	0/3.3 V DC	Control signal
	3	LOCKN	I	0/3.3 V DC	Lock signal
	4	GND	-	-	Ground
	5	RX0N	I	0/3.3 V DC(pulse)	Received data signal
	6	RX0P	I	0/3.3 V DC(pulse)	Received data signal
	7	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description
YC27	1	GND	-	-	Ground
Connected to hard disk	2	+5V_HDD	O	5 V DC	5 V DC power output to HDD
	3	GND	-	-	Ground
YC30	1	+5V	O	5 V DC	5 V DC power input from OPPWB-M
Connected to operation panel PWB main	2	+5V	O	5 V DC	5 V DC power input from OPPWB-M
	3	+5V	O	5 V DC	5 V DC power input from OPPWB-M
	4	GND	-	-	Ground
	5	GND	-	-	Ground
	6	GND	-	-	Ground

2-3-2 Engine PWB

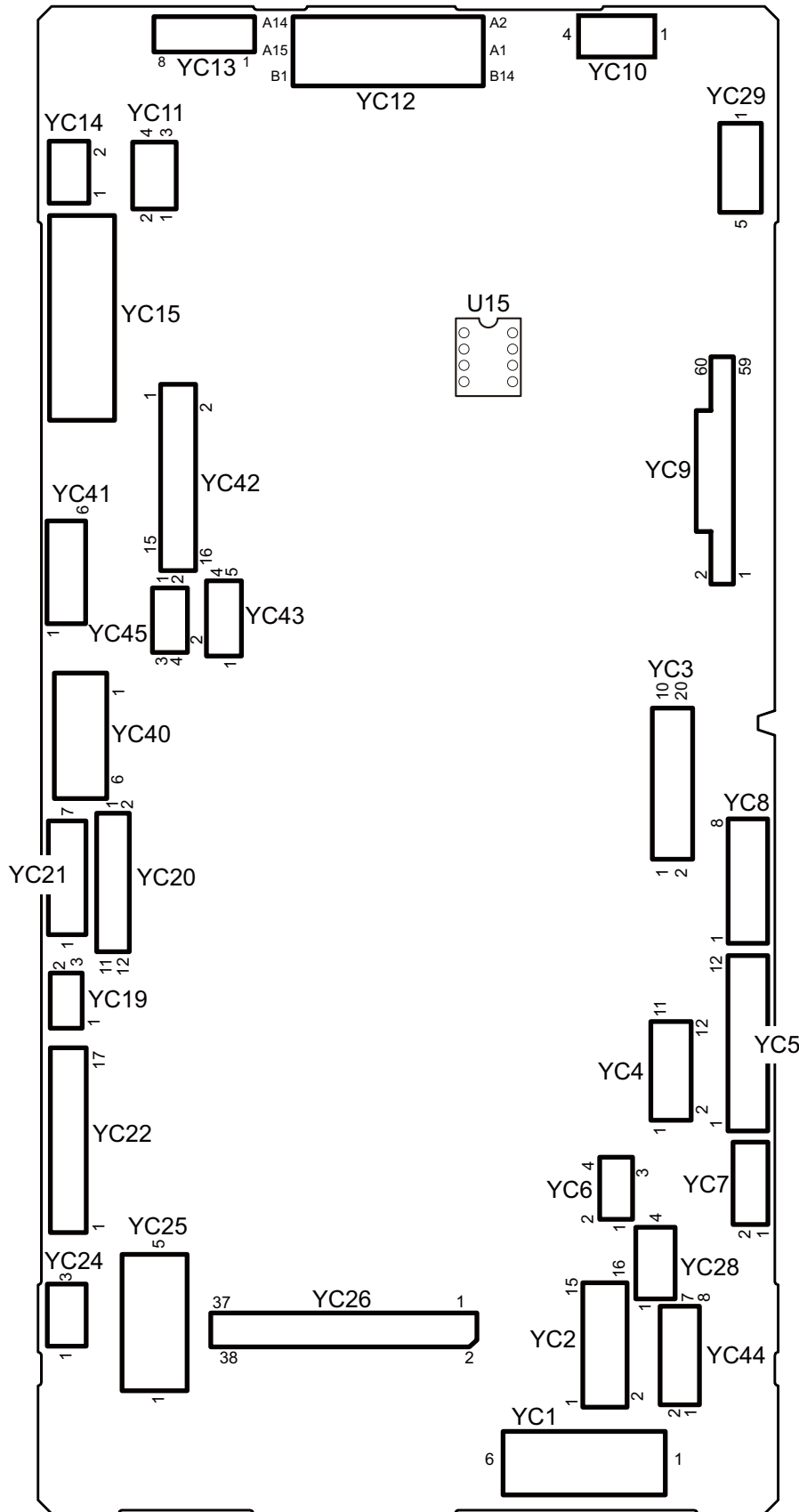


Figure 2-3-2 Engine PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC1 Connected to power source PWB	1	GND	-	-	GROUND
	2	GND	-	-	GROUND
	3	GND	-	-	GROUND
	4	24V4	I	24 V DC	24 V DC power input from PSPWB
	5	24V4	I	24 V DC	24 V DC power input from PSPWB
	6	24V4	I	24 V DC	24 V DC power input from PSPWB
YC2 Connected to MP solenoid, duplex clutch, registration clutch, mid clutch 1, paper feed clutch 1, conveying motor 1	1	24V4	O	24 V DC	24 V DC power output to MPSOL
	2	MPF_SOL_R EM	O	0/24 V DC	MPSOL: On/Off
	3	DU_CL_REM	O	0/24 V DC	DUCL: On/Off
	4	24V4	O	24 V DC	24 V DC power output to DUCL
	5	REG_CL_RE M	O	0/24 V DC	RCL: On/Off
	6	24V4	O	24 V DC	24 V DC power output to RCL
	7	MID_CL_REM	O	0/24 V DC	MCL1: On/Off
	8	24V4	O	24 V DC	24 V DC power output to MCL1
	9	CAS_CL_RE M	O	0/24 V DC	PFCL1: On/Off
	10	24V4	O	24 V DC	24 V DC power output to PFCL1
	11	FEED_MT_DI R	O	0/5 V DC	CM1 drive shift signal
	12	FEED_MT_R DY	I	0/3.3 V DC	CM1 ready signal
	13	FEED_MT_CL K	O	0/5 V DC (pulse)	CM1 clock signal
	14	FEED_MT_R EM	O	0/5 V DC	CM1: On/Off
	15	GND	-	-	GROUND
	16	24VIL	O	24 V DC	24 V DC power output to CM1

Connector	Pin	Signal	I/O	Voltage	Description
YC3	1	DLPC_MT_DI R	O	0/5V DC	DEVM-YCM drive shift signal
Connected to developer motor YCM, developer stop clutch, drum motor YCM, drum motor K	2	DLPC_MT_R DY	I	0/3.3 V DC	DEVM-YCM ready signal
	3	DLPC_MT_CL K	O	0/5 V DC (pulse)	DEVM-YCM clock signal
	4	DLPC_MT_R EM	O	0/5 V DC	DEVM-YCM: On/Off
	5	GND	-	-	GROUND
	6	24V4	O	24 V DC	24 V DC power output to DEVM-YCM
	7	24V4	O	24 V DC	24 V DC power output to DEVSCL
	8	DLP_CL_REM	O	0/3.3 V DC	DEVSCL: On/Off
	9	DRMC_MT_DI R	O	0/5 V DC	DRM-YCM drive shift signal
	10	DRMC_MT_R DY	I	0/3.3 V DC	DRM-YCM ready signal
	11	DRMC_MT_C LK	O	0/5 V DC (pulse)	DRM-YCM clock signal
	12	DRMC_MT_R EM	O	0/5 V DC	DRM-YCM: On/Off
	13	GND	-	-	GROUND
	14	24VIL	O	24 V DC	24 V DC power output to DRM-YCM
	15	DRMK_MT_DI R	O	0/5 V DC	DRM-K drive shift signal
	16	DRMK_MT_R DY	I	0/3.3 V DC	DRM-K ready signal
	17	DRMK_MT_C LK	O	0/5 V DC (pulse)	DRM-K clock signal
	18	DRMK_MT_R EM	O	0/5 V DC	DRM-K: On/Off
	19	GND	-	-	GROUND
	20	24VIL	O	24 V DC	24 V DC power output to DRM-K

Connector	Pin	Signal	I/O	Voltage	Description
YC4	1	DLPK_MT_DI R	O	0/5 V DC	DEVM-K drive shift signal
Connected to developer motor K, fuser motor	2	DLPK_MT_R DY	I	0/3.3 V DC	DEVM-K ready signal
	3	DLPK_MT_CL K	O	0/5 V DC (pulse)	DEVM-K clock signal
	4	DLPK_MT_RE M	O	0/5 V DC	DEVM-K: On/Off
	5	GND	-	-	GROUND
	6	24VIL	O	24 V DC	24 V DC power output to DEVM-K
	7	FUSER_MT_ DIR	O	0/5 V DC	FUM drive shift signal
	8	FUSER_MT_ RDY	I	0/3.3 V DC	FUM ready signal
	9	FUSER_MT_ CLK	O	0/5 V DC (pulse)	FUM clock signal
	10	FUSER_MT_ REM	O	0/5 V DC	FUM: On/Off
	11	GND	-	-	GROUND
	12	24VIL	O	24 V DC	24 V DC power output to FUM
YC5	1	3.3V4	O	3.3 V DC	3.3 V DC power output to DUS
Connected to duplex sen- sor, MP paper sen- sor, eject paper sen- sor, feed sensor1	2	GND	-	-	GROUND
	3	DUSW	I	0/3.3 V DC	DUS: On/Off
	4	GND	-	-	GROUND
	5	ROOP	-	-	FUPS: On/Off
	6	5V4	-	5 V DC	5 V DC power output to FUPS
	7	3.3V0	O	3.3 V DC	3.3 V DC power output to MPPS
	8	GND	-	-	GROUND
	9	MPF_SENSE	I	0/3.3 V DC	MPPS: On/Off
	10	3.3V4	O	3.3 V DC	3.3 V DC power output to FS1
	11	GND	-	-	GROUND
	12	FEEDSW	I	0/3.3 V DC	FS1: On/Off
YC6	1	SUB_SCL	O	3.3 V DC	Clock signal
Connected to sub PWB	2	SUB_SDA	I/O	3.3 V DC	Data signal
	3	GND	-	-	GROUND
	4	3.3V4	O	3.3 V DC	3.3 V DC power output to SUBPWB

Connector	Pin	Signal	I/O	Voltage	Description
YC7 Connected to IH PWB	1	RXD	I	3.3 V DC	Data input
	2	TXD	O	3.3 V DC	Data output
	3	ROTATION	O	3.3 V DC	Rotation detection
	4	IH_REM	O	3.3 V DC	Heater remote
	5	3.3V4	O	3.3 V DC	3.3 V DC power output to IHPWB
	6	GND	-	-	GROUND
YC8 Connected to toner motor Y/C/M/K	1	24V4	O	24 V DC	24 V DC power output to TM-Y
	2	TNMYDRN	O	0/24 V DC	TM-Y: On/Off
	3	24V4	O	24 V DC	24 V DC power output to TM-C
	4	TNMCDRN	O	0/24 V DC	TM-C: On/Off
	5	24V4	O	24 V DC	24 V DC power output to TM-M
	6	TNMMDRN	O	0/24 V DC	TM-M: On/Off
	7	24V4	O	24 V DC	24 V DC power output to TM-K
	8	TNMKDRN	O	0/24 V DC	TM-K: On/Off
YC9 Connected to engine con- nect PWB	1	GND	-	-	GROUND
	2	GND	-	-	GROUND
	3	GND	-	-	GROUND
	4	ID2S	I	Analog	IDS2 detection signal
	5	ID2P	I	Analog	IDS2 detection signal
	6	ID1S	I	Analog	IDS1 detection signal
	7	ID1P	I	Analog	IDS1 detection signal
	8	LEDREF2	O	Analog	IDS2 control signal
	9	LEDREF1	O	Analog	IDS1 control signal
	10	RESIST	I	0/3.3 V DC	RS: On/Off
	11	NC	-	-	Not used
	12	PAPWSIZE1	I	0/3.3 V DC	PWSW1: On/Off
	13	PAPLSIZE1	I	0/3.3 V DC	PLSW1: On/Off
	14	PAPLSIZE2	I	0/3.3 V DC	PLSW1: On/Off
	15	PAPLSIZE3	I	0/3.3 V DC	PLSW1: On/Off
	16	LMOTOC	I	0/3.3 V DC	LM1 detection signal
	17	LMOTRE	O	0/3.3 V DC	LM1: On/Off
	18	PAPEMP2	I	0/3.3 V DC	PS2: On/Off
	19	PAPEMP1	I	0/3.3 V DC	PS1: On/Off
	20	LIFTFULL	I	0/3.3 V DC	LS1: On/Off
	21	FANBHALF	O	0/3.3 V DC	CM1 drive shift signal
	22	FANBFULL	O	0/3.3 V DC	CM1: On/Off

Connector	Pin	Signal	I/O	Voltage	Description
YC9	23	LIGHTSLEEP N	O	0/3.3 V DC	Sleep signal: On/Off
Connected to engine con- nect PWB	24	PFPAUSE	O	0/3.3 V DC	Paper feeder control signal
	25	PFSET	O	0/3.3 V DC	Paper feeder sleep return signal
	26	DFSET	O	0/3.3 V DC	Finisher set signal
	27	DFSEL	O	0/3.3 V DC	Finisher selection signal
	28	BRSEL	O	0/3.3 V DC	Bridge selection signal
	29	PFSEL	O	0/3.3 V DC	Paper feed selection signal
	30	EHRDY	I	0/3.3 V DC	Ready signal
	31	EHSO	O	0/3.3 V DC (pulse)	Serial communication data signal
	32	EHSI	I	0/3.3 V DC (pulse)	Serial communication data signal
	33	EHCLK	O	0/3.3 V DC (pulse)	Clock signal
	34	FANCHALF	O	0/3.3 V DC	FM2 drive shift signal
	35	FANCFULL	O	0/3.3 V DC	FM2: On/Off
	36	NC	-	-	Not used
	37	ERASER_RE M(K)	O	0/3.3 V DC	CL-K: On/Off
	38	DLP_TH	I	Analog	DEVTH detection voltege
	39	TCSENSE(K)	I	0/3.3 V DC	TS-K: On/Off
	40	TCSENSE(M)	I	0/3.3 V DC	TS-M: On/Off
	41	TCSENSE(C)	I	0/3.3 V DC	TS-C: On/Off
	42	ERASER_RE M(COL)	O	0/3.3 V DC	CL-YCM: On/Off
	43	TCSENSE(Y)	I	0/3.3 V DC	TS-Y: On/Off
	44	GND	-	-	GROUND
	45	SDAC	I/O	0/3.3 V DC	Data
	46	GND	-	-	GROUND
	47	SCLC	O	0/3.3 V DC	Clock signal
	48	GND	-	-	GROUND
49	SDAA	I/O	0/3.3 V DC	Data	
50	GND	-	-	GROUND	
51	SCLA	O	0/3.3 V DC	Clock signal	
52	GND	-	-	GROUND	
53	BLTHP2	I	0/3.3 V DC	BDS2: On/Off	
54	BLTHP1	I	0/3.3 V DC	BDS1: On/Off	
55	WTCFULLIN	I	Analog	WTDS detection voltage	

Connector	Pin	Signal	I/O	Voltage	Description
YC9 Connected to engine connect PWB	56	WTFCULLOUT	O	0/3.3 V DC	WTDS: On/Off
	57	IDCLHP	I	0/3.3 V DC	IDS: On/Off
	58	3.3V0	O	3.3 V DC	3.3 V DC power output to ECPWB
	59	3.3V4	O	3.3 V DC	3.3 V DC power output to ECPWB
	60	3.3V4	O	3.3 V DC	3.3 V DC power output to ECPWB
YC10 Connected to engine connect PWB	1	IDMOTA	O	24 V DC	IDSM: On/Off
	2	IDMOTB	O	24 V DC	IDSM: On/Off
	3	BLTREMA	O	24 V DC	TCBRM: On/Off
	4	BLTREMB	O	24 V DC	TCBRM: On/Off
YC11 Connected to RFID PWB	1	3.3V4	O	3.3 V DC	3.3 V DC power output to RFPWB
	2	RFID_SCL	O	0/3.3 V DC (pulse)	RFPWB EEPROM clock signal
	3	RFID_SDA	I/O	0/3.3 V DC (pulse)	RFPWB EEPROM data signal
	4	GND	-	-	GROUND
YC12 Connected to LSU connect PWB	B1	LSUMOTB	O	0/24 V DC	LSUCM: Forward/Stop (Forward)
	B2	LSUMOTA	O	0/24 V DC	LSUCM: Forward/Stop (Reverse)
	B3	MP(K)_REM	O	0/3.3 V DC	PM: On/Off
	B4	24V4	O	24 V DC	24 V DC power output to PM
	B5	MP(K)_RDY	I	0/3.3 V DC	PM ready signal
	B6	MP(M)_REM	O	0/3.3 V DC	PM: On/Off
	B7	MP(C)_REM	O	0/3.3 V DC	PM: On/Off
	B8	MP(C)_RDY	I	0/3.3 V DC	PM ready signal
	B9	VCONT(K)	O	Analog	APCPWB laser power standard voltage
	B10	MP(Y)_RDY	I	0/3.3 V DC	PM ready signal
	B11	VCONT(M)	O	Analog	APCPWB laser power standard voltage
	B12	LSU_TH(Y)	I	Analog	LSU thermistor signal
	B13	VCONT(Y)	O	Analog	APCPWB laser power standard voltage
	B14	GND	-	-	GROUND
	B15	VCONT(C)	O	Analog	APCPWB laser power standard voltage
	A1	3.3VIL	O	3.3 V DC	3.3 V DC power output to BDPWB
	A2	GND	-	-	GROUND
	A3	LSU_TH(K)	I	Analog	LSU thermistor signal
	A4	EN(K)	O	0/3.3 V DC	APCPWB laser enable signal
	A5	EN?COL)	O	0/3.3 V DC	APCPWB laser enable signal
	A6	MP(Y)_CLK	O	0/3.3 V DC (pulse)	PM clock signal
A7	MP(Y)_REM	O	0/3.3 V DC	PM: On/Off	

Connector	Pin	Signal	I/O	Voltage	Description
YC12 Connected to LSU connect PWB	A8	MP(C)_CLK	O	0/3.3 V DC (pulse)	PM clock signal
	A9	MP(M)_RDY	I	0/3.3 V DC	PM ready signal
	A10	MP(M)_CLK	O	0/3.3 V DC (pulse)	PM clock signal
	A11	MP(K)_CLK	O	0/3.3 V DC (pulse)	PM clock signal
	A12	GND	-	-	GROUND
	A13	24V4	O	24 V DC	24 V DC power output to PM
	A14	GND	-	-	GROUND
	A15	24V4	O	24 V DC	24 V DC power output to PM
YC13 Connected to high voltage PWB sub	1	GND	-	-	GROUND
	2	T1KCNT	O	Analog	Primary transfer bias control voltage (Black)
	3	T1CCNT	O	Analog	Primary transfer bias control voltage (Magenta)
	4	CLCNT	O	Analog	Cleaning bias control signal
	5	HVREM	O	0/10 to 24 V DC (pulse)	Transfer bias remote signal
	6	T1YCNT	O	Analog	Primary transfer bias control voltage (Yellow)
	7	T1MCNT	O	Analog	Primary transfer bias control voltage (Cyan)
	8	24VIL	O	24 V DC	24 V DC power output to HVPWB-S
YC14 Connected to bridge detec- tion switch	1	BRSET	I	0/3.3 V DC	BRDSW: On/Off
	2	GND	-	-	GROUND
YC15 Connected to high voltage PWB	B1	GND	-	-	GROUND
	B2	GND	-	-	GROUND
	B3	SCNT	O	Analog	Separation control signal
	B4	T2CNT	O	Analog	Secondary transfer bias control voltage
	B5	MISENS	I	Analog	Chager roller AC current signal
	B6	HVREM	O	0/10 to 24 V DC (pulse)	Developer bias remote signal
	B7	BKSCNT	O	Analog	Developer sleeve roller bias control voltage (Black)
	B8	BMMCNT	O	Analog	Developer magnet roller bias control voltage (Magenta)
	B9	BKMCNT	O	Analog	Developer magnet roller bias control voltage (Black)
	B10	BMSCNT	O	Analog	Developer sleeve roller bias control voltage (Magenta)

Connector	Pin	Signal	I/O	Voltage	Description
YC15	B11	MKCNT	O	Analog	Chager roller control voltage (Black)
Connected to high voltage PWB	B12	MMCNT	O	Analog	Chager roller control voltage (Magenta)
	B13	BKBACCNT	O	Analog	Developing AC bias control voltage (Black)
	B14	HVCLKK	O	0/10 V DC (pulse)	Developer bias clock signal (Black)
	B15	HVCLKM	O	0/10 V DC (pulse)	Developer bias clock signal (Magenta)
	B16	24VIL	O	24 V DC	24 V DC power output to HVPWB
	B17	24VIL	O	24 V DC	24 V DC power output to HVPWB
	A1	CBACCNT	O	Analog	Developer AC bias control voltage (Cyan)
	A2	MBACCNT	O	Analog	Developer AC bias control voltage (Magenta)
	A3	MCCNT	O	Analog	Chager roller control voltage (Cyan)
	A4	HVCLKC	O	0/10 V DC (pulse)	Developer bias clock signal (Cyan)
	A5	BCSCNT	O	Analog	Developer sleeve roller bias control voltage (Cyan)
	A6	BYMCNT	O	Analog	Developer magnet roller bias control voltage (Yellow)
	A7	BCMCNT	O	Analog	Developer magnet roller bias control voltage (Cyan)
	A8	BYSCNT	O	Analog	Developer sleeve roller bias control voltage (Yellow)
A9	MYCNT	O	Analog	Chager roller control voltage (Yellow)	
A10	YBACCNT	O	Analog	Developer AC bias control voltage (Yellow)	
A11	HVCLKY	O	0/10 V DC (pluse)	Developer bias clock signal (Yellow)	
YC19	1	GND	-	-	GROUND
Connected to IH PWB	2	RELAY	O	3.3 V DC	Relay remote
	3	24V4	O	24 V DC	24 V DC power output to IHPWB

Connector	Pin	Signal	I/O	Voltage	Description
YC20	1	EJE_SOL_RE TURN	O	0/24 V DC	FSSOL: On/Off
Connected to shift sole- noid, eject motor, paper full sensor, job paper full sensor, job eject paper sensor	2	24V4	O	24 V DC	24 V DC power output to FSSOL
	3	EJECT_/B	O	0/24 V DC (pluse)	EM drive control signal
	4	EJECT_/A	O	0/24 V DC (pluse)	EM drive control signal
	5	EJECT_B	O	0/24 V DC (pluse)	EM drive control signal
	6	EJECT_A	O	0/24 V DC (pluse)	EM drive control signal
	7	3.3V4	O	3.3 V DC	3.3 V DC power output to PFS
	8	GND	-	-	GROUND
	9	EJE_FULL_U P	I	0/3.3 V DC	PFS: On/Off
	10	3.3V4	O	3.3 V DC	3.3 V DC power output to JEPS
	11	GND	-	-	GROUND
	12	EJE_FULL_D WN	I	0/3.3 V DC	JEPS: On/Off
YC21	1	24V4	O	24 V DC	24 V DC power output to C/IHCFM
Connected to container / IH coil fan motor, devel- oper fan motor and eject fan motor	2	IH_FAN2_RE M	O	0/24 V DC	C/IHCFM: On/Off
	3	IH_FAN2_AL M	I	0/3.3 V DC	C/IHCFM alarm signal
	4	24VIL	O	24 V DC	24 V DC power output to DEVFM
	5	DLP_FAN_RE M	O	0/24 V DC	DEVFM: On/Off
	6	24V4	O	24 V DC	24 V DC power output to EFM
	7	CON_FAN_R EM	O	0/24 V DC	EFM: On/Off
YC22	1	FUSREMA	O	0/24 V DC	PRM: On/Off
Connected to thermistor1, thermistor2, eject sensor, fuser press release motor	2	FUSREMB	O	24 V DC	24 V DC power output to PRM
	3	3.3V4	O	3.3 V DC	3.3 V DC power output to ES
	4	GND	-	-	GROUND
	5	FUSER_JAM	I	0/3.3 V DC	ES: On/Off
	6	3.3V4	-	-	Not used
	7	GND	-	-	Not used
	8	FUSER_PRE	-	-	Not used
	9	SUBSDA	I/O	3.3 V DC	Data
	10	SUBSCL	O	3.3 V DC	Clock
	11	PR_TH	I	Analog	FTH detection voltage (Press roller)
	12	HR_NCTH1	I	Analog	FTH detection voltage (Center)
	13	HR_NCTH2	I	Analog	FTH detection voltage (Center)

Connector	Pin	Signal	I/O	Voltage	Description
YC22 Connected to thermistor1, thermistor2, eject sensor, fuser press release motor	14	3.3V4	O	3.3 V DC	3.3 V DC power output to FTH
	15	EG_TH	I	Analog	FTH detection voltage (Edge)
	16	GND	-	-	GROUND
	17	ROTATION	I	3.3 V DC	Rotation detection
YC24 Connected to IH fan motor	1	24V4	O	24 V DC	24 V DC power output to IHFM
	2	IH_FAN1_RE M	O	0/24 V DC	IHFM: On/Off
	3	IH_FAN1_AL M	I	0/3.3 V DC	IHFM alarm signal
YC25 Connected to right cover switch 1, front cover switch	1	24VIL2	I	24 V DC	24 V DC power input from RCSW1
	2	24VIL1	O	24 V DC	24 V DC power output to RCSW1
	3	24VIL1	O	24 V DC	24 V DC power output to FCSW
	4	24V4	I	24 V DC	24 V DC power input from FCSW
	5	3.3V0	O	3.3 V DC	3.3 V DC power output to FCSW
YC26 Connected to video PWB	1	BDN_E(Y)	O	0/3.3 V DC (pulse)	Horizontal synchronizing signal (Yellow)
	2	BDN_E(C)	O	0/3.3 V DC (pulse)	Horizontal synchronizing signal (Cyan)
	3	BDN_E(M)	O	0/3.3 V DC (pulse)	Horizontal synchronizing signal (Magenta)
	4	BDN_E(K)	O	0/3.3 V DC (pulse)	Horizontal synchronizing signal (Black)
	5	NC	-	-	Not used
	6	ENG_IRN	O	0/3.3 V DC	Interruption signal
	7	ENG_DIR	O	0/3.3 V DC	Communication direction change signal
	8	ENG_BSY	O	0/3.3 V DC	Busy signal
	9	ENG_SO	I	0/3.3 V DC (pulse)	Serial communication data signal input
	10	ENG_SI	O	0/3.3 V DC (pulse)	Serial communication data signal output
	11	ENG_CLK	I	0/3.3 V DC (pulse)	Clock signal
	12	DC1_COUNT	O	0/3.3 V DC	Key counter count signal
	13	NC	-	-	Not used
	14	PVSYNC	O	0/3.3 V DC (pulse)	Vertical synchronizing signal
	15	MCV_EJ_CO UNT	O	0/3.3 V DC	Coin vender control signal
	16	MCV_FED_C OUNT	O	0/3.3 V DC	Coin vender control signal
	17	MCV_RXD	I	0/3.3 V DC (pulse)	MCV: On/Off
	18	MCV_TXD	O	0/3.3 V DC (pulse)	Serial communication data signal output

Connector	Pin	Signal	I/O	Voltage	Description
YC26	19	MCV_COPY_SIG	O	0/3.3 V DC	Coin vender control signal
Connected to video PWB	20	MCV_ENBL	I	0/3.3 V DC	Coin vender enable signal
	21	DEBUGRXD	O	0/3.3 V DC (pulse)	Serial communication data signal output
	22	DEBUGTXD	O	0/3.3 V DC (pulse)	Serial communication data signal output
	23	GND	-	-	GROUND
	24	GND	-	-	GROUND
	25	GND	-	-	GROUND
	26	GND	-	-	GROUND
	27	GND	-	-	GROUND
	28	NC	-	-	Not used
	29	3.3V4	O	3.3 V DC	3.3 V DC power output to VPWB
	30	3.3V4	O	3.3 V DC	3.3 V DC power output to VPWB
	31	3.3V0	O	3.3 V DC	3.3 V DC power output to VPWB
	32	5V4	O	5 V DC	5 V DC power output to VPWB
	33	NC	-	-	Not used
	34	NC	-	-	Not used
	35	Power_Off	I	0/3.3 V DC	Sleep signal
	36	MK2-ENBL	I	0/3.3 V DC	Key card enable signal
	37	ENG_HLD	I	0/3.3 V DC	Engine hold signal
	38	NC(SLEEPOFF)	-	-	Not used
YC28	1	24VIL	O	24 V DC	24 V DC power output to FUFM1
Connected to fuser fan motor 1, fuser fan motor 2	2	FUSER_FAN_REM	O	0/24 V DC	FUFM1: On/Off
	3	24VIL	O	24 V DC	24 V DC power output to FUFM2
	4	FUSER_FAN_REM	O	0/24 V DC	FUFM2: On/Off
YC29	1	GND	-	-	GROUND
Connected to temperature sensor	2	TMPDATA	I	Analog	TEMS detection voltage (Temperature)
	3	WETCLK0	O	0/3.3 V DC (pulse)	TEMS clock signal
	4	WETCLK1	O	0/3.3 V DC (pulse)	TEMS clock signal
	5	HUMDATA	I	Analog	TEMS detection voltage (Humidity)

Connector	Pin	Signal	I/O	Voltage	Description
YC40 Connected to image scanner unit	1	24V4	O	24 V DC	24 V DC power output to ISU
	2	24V4	O	24 V DC	24 V DC power output to ISU
	3	GND	-	-	GROUND
	4	GND	-	-	GROUND
	5	GND	-	-	GROUND
	6	24V4	O	24 V DC	24 V DC power output to ISU
YC41 Connected to video PWB	1	24VIL	O	24 V DC	24 V DC power output to VPWB
	2	GND	-	-	GROUND
	3	GND	-	-	GROUND
	4	GND	-	-	GROUND
	5	24V4	O	24 V DC	24 V DC power output to VPWB
	6	24V4	O	24 V DC	24 V DC power output to VPWB
YC42 Connected to video PWB	1	FEED_MT2_R EM	O	0/5 V DC	CM2: On/Off
	2	FEED_MT2_C LK	O	0/5 V DC (pulse)	CM clock signal
	3	FEED_MT2_R DY	I	0/3.3 V DC	CM ready signal
	4	MID2_CL_RE M	O	0/24 V DC	MCL2: On/Off
	5	CAS2_CL_RE M	O	0/24 V DC	PFCL2: On/Off
	6	LMOTOC2	I	0/3.3 V DC	LM2 detection signal
	7	BO2_REM	O	0/3.3 V DC	LM2: On/Off
	8	PAPWSIZE2_ 1	I	0/3.3 V DC	PWSW2: On/Off
	9	PAPLSIZE2_1	I	0/3.3 V DC	PLSW2: On/Off
	10	PAPLSIZE2_2	I	0/3.3 V DC	PLSW2: On/Off
	11	PAPLSIZE2_3	I	0/3.3 V DC	PLSW2: On/Off
	12	RIGHT_COVE R_SET	I	0/3.3 V DC	RCSW2: On/Off
	13	FEEDSW2	I	0/3.3 V DC	FS2: On/Off
	14	LIFTFULL2	I	0/3.3 V DC	LS2: On/Off
	15	PAPEMP4	I	0/3.3 V DC	PS4: On/Off
	16	PAPEMP3	I	0/3.3 V DC	PS3: On/Off

Connector	Pin	Signal	I/O	Voltage	Description
YC43 Connected to video PWB	1	VIDEO_SEL	O	0/3.3 V DC (pulse)	Video select signal
	2	VIDEO_READ Y	I	0/3.3 V DC (pulse)	Video ready signal
	3	VIDEO_SCL	O	0/3.3 V DC (pulse)	Video clock signal
	4	VIDEO_RXD	O	0/3.3 V DC (pulse)	Video serial communication data signal
	5	VIDEO_TXD	O	0/3.3 V DC (pulse)	Video serial communication data signal
YC44 Connected to MP tray detection switch, MP paper length switch, MP paper width switch	1	3.3V4	O	3.3 V DC	3.3 V DC power output to MPPWSW
	2	MPFWSIZE	I	0/3.3 V DC	MPPWSW: On/Off
	3	MPFLSIZE	I	0/3.3 V DC	MPPLSW: On/Off
	4	GND	-	-	GROUND
	5	3.3V4	O	3.3 V DC	3.3 V DC power output to MPPLSW
	6	MPF TRAY	I	0/3.3 V DC	MPTDSW: On/Off
	7	GND	-	-	GROUND
YC45 Connected to job eject paper sensor, job LED	1	2nd Tray SW	I	0/3.3 V DC	JEPS: On/Off
	2	GND	-	-	GROUND
	3	2nd Tray LED	O	0/5 V DC	JLED: On/Off
	4	GND	-	-	GROUND

2-3-3 Video PWB

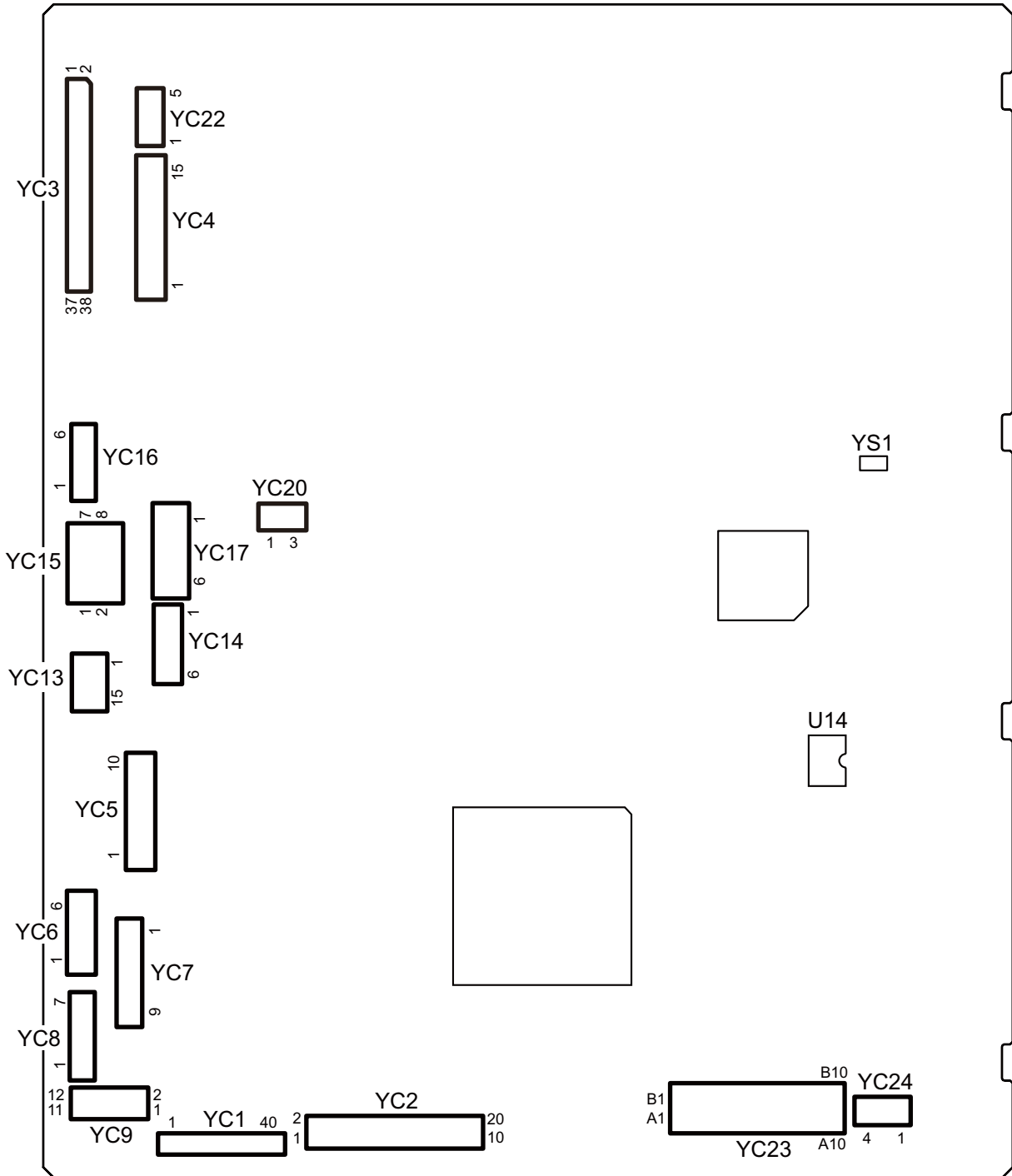


Figure 2-3-3 Video PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC1	1	GND	-	-	Ground
Connected to main PWB	2	G6_EG_SCLK	I	0/3.3 V DC (pulse)	Engine clock signal
	3	G6_EG_S	I	0/3.3 V DC (pulse)	Serial communication data signal
	4	G6_EG_SDIR	I	3.3 V DC	Engine communication direction signal
	5	G6_EG_SBSY	I	3.3 V DC	Engine busy signal
	6	G6_EG_SO	O	0/3.3 V DC (pulse)	Serial communication data signal
	7	G6_EG_IRN	I	3.3 V DC	Engine interrupt signal
	8	GND	-	-	Ground
	9	GND	-	-	Ground
	10	HLD_ENG	I	3.3 V DC	Engine hold signal
	11	SLEEP_ENG	I	3.3 V DC	Sleep signal
	12	HSYNC_DP	I	0/3.3 V DC (pulse)	Image control signal
	13	HSYNC_DN	I	0/3.3 V DC (pulse)	Image control signal
	14	HSYNC_CP	I	0/3.3 V DC (pulse)	Image control signal
	15	HSYNC_CN	I	0/3.3 V DC (pulse)	Image control signal
	16	HSYNC_BP	I	0/3.3 V DC (pulse)	Image control signal
	17	HSYNC_BN	I	0/3.3 V DC (pulse)	Image control signal
	18	HSYNC_AP	I	0/3.3 V DC (pulse)	Image control signal
	19	HSYNC_AN	I	0/3.3 V DC (pulse)	Image control signal
	20	VSYNC_DP	I	0/3.3 V DC (pulse)	Image control signal
	21	VSYNC_DN	I	0/3.3 V DC (pulse)	Image control signal
	22	VSYNC_CP	I	0/3.3 V DC (pulse)	Image control signal
	23	VSYNC_CN	I	0/3.3 V DC (pulse)	Image control signal
	24	VSYNC_BP	I	0/3.3 V DC (pulse)	Image control signal
	25	VSYNC_BN	I	0/3.3 V DC (pulse)	Image control signal
	26	VSYNC_AP	I	0/3.3 V DC (pulse)	Image control signal
	27	VSYNC_AN	I	0/3.3 V DC (pulse)	Image control signal
	28	GND	-	-	Ground
	29	SAR_VCLK_P	I	0/3.3 V DC (pulse)	Clock signal
	30	SAR_VCLK_N	I	0/3.3 V DC (pulse)	Clock signal
	31	GND	-	-	Ground
	32	SAR_CH3_P	I	0/3.3 V DC (pulse)	Image control signal
	33	SAR_CH3_N	I	0/3.3 V DC (pulse)	Image control signal
	34	GND	-	-	Ground
	35	SAR_CH2_P	I	0/3.3 V DC (pulse)	Image control signal
	36	SAR_CH2_N	I	0/3.3 V DC (pulse)	Image control signal
	37	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description	
YC1	38	SAR_CH1_P	I	0/3.3 V DC (pulse)	Image control signal	
	Connected to main PWB	39	SAR_CH1_N	I	0/3.3 V DC (pulse)	Image control signal
		40	GND	-	-	Ground
YC2	1	VDN(K)	O	LVDS	Video data LVDS(-) (black)	
	Connected to LSU connect PWB	2	VDP(K)	O	LVDS	Video data LVDS(+) (black)
		3	SH(K)	O	0/3.3 V DC	Sample / hold signal (black)
		4	BD(K)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (black)
		5	SGND	-	-	Ground
		6	VDN(M)	O	LVDS	Video data LVDS(-) (magenta)
		7	VDP?M?	O	LVDS	Video data LVDS(+) (magenta)
		8	SH(M)	O	0/3.3 V DC	Sample / hold signal (magenta)
		9	BD(M)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (magenta)
		10	SGND	-	-	Ground
		11	VDN?C?	O	LVDS	Video data LVDS(-) (cyan)
		12	VDP?C?	O	LVDS	Video data LVDS(+) (cyan)
		13	SH?C?	O	0/3.3 V DC	Sample / hold signal (cyan)
		14	BD?C?	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (cyan)
		15	SGND	-	-	Ground
		16	VDN?Y?	O	LVDS	Video data LVDS(-) (yellow)
		17	VDP?Y?	O	LVDS	Video data LVDS(+) (yellow)
		18	SH?Y?	O	0/3.3 V DC	Sample / hold signal (yellow)
		19	BD?Y?	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (yellow)
		20	SGND	-	-	Ground
YC3		1	N.C (SLEEPOFF)	-	-	Not used
	Connected to engine PWB	2	ENG_HLD	O	0/3.3 V DC	Engine hold signal
		3	MK2-ENBL	O	0/3.3 V DC	Key card enable signal
		4	Power_Off	O	0/3.3 V DC	Sleep signal
		5	NC	-	-	Not used
		6	NC	-	-	Not used
		7	5V4	I	5 V DC	5 V DC power output to EPWB
		8	3.3V0	I	3.3 V DC	3.3 V DC power output to EPWB
		9	3.3V4	I	3.3 V DC	3.3 V DC power output to EPWB
		10	3.3V4	I	3.3 V DC	3.3 V DC power output to EPWB
		11	NC	-	-	Not used
		12	GND	-	-	Ground
		13	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description
YC3 Connected to engine PWB	14	GND	-	-	Ground
	15	GND	-	-	Ground
	16	GND	-	-	Ground
	17	DEBUGTXD	I	0/3.3 V DC (pulse)	Serial communication data signal output
	18	DEBUGRXD	I	0/3.3 V DC (pulse)	Serial communication data signal output
	19	MCV_ENBL	O	0/3.3 V DC	Coin vender enable signal
	20	MCV_COPY_SIG	I	0/3.3 V DC	Coin vender control signal
	21	MCV_TXD	I	0/3.3 V DC (pulse)	Serial communication data signal output
	22	MCV_RXD	O	0/3.3 V DC (pulse)	MCV: On/Off
	23	MCV_FED_COUNT	I	0/3.3 V DC	Coin vender control signal
	24	MCV_EJ_COUNT	I	0/3.3 V DC	Coin vender control signal
	25	PVSYNC	I	0/3.3 V DC (pulse)	Vertical Synchronization signal
	26	NC	-	-	Not used
	27	DC1_COUNT	I	0/3.3 V DC	Key counter count signal
	28	ENG_CLK	O	0/3.3 V DC (pulse)	Clock signal
	29	ENG_SI	I	0/3.3 V DC (pulse)	Serial communication data signal output
	30	ENG_SO	O	0/3.3 V DC (pulse)	Serial communication data signal input
	31	ENG_BSY	I	0/3.3 V DC	Busy signal
	32	ENG_DIR	I	0/3.3 V DC	Communication direction switch signal
	33	ENG_IRN	I	0/3.3 V DC	Interrupt signal
	34	NC	-	-	Not used
	35	BDN_E(K)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (black)
	36	BDN_E(M)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (magenta)
	37	BDN_E(C)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (cyan)
38	BDN_E(Y)	I	0/3.3 V DC (pulse)	Horizontal synchronization signal (yellow)	
YC4 Connected to engine PWB	1	PAPEMP3	O	0/3.3 V DC	PS3: On/Off
	2	PAPEMP4	O	0/3.3 V DC	PS4: On/Off
	3	LIFTFULL2	O	0/3.3 V DC	LS2: On/Off
	4	FEEDSW2	O	0/3.3 V DC	FS2: On/Off
	5	RIGHT_COVER_SET	O	0/3.3 V DC	RCSW2: On/Off
	6	PAPLSIZE2_3	O	0/3.3 V DC	PLSW2: On/Off
	7	PAPLSIZE2_2	O	0/3.3 V DC	PLSW2: On/Off
	8	PAPLSIZE2_1	O	0/3.3 V DC	PLSW2: On/Off

Connector	Pin	Signal	I/O	Voltage	Description
YC4	9	PAPWSIZE2_1	O	0/3.3 V DC	PWSW2: On/Off
Connected to engine PWB	10	BO2_REM	I	0/3.3 V DC	LM2: On/Off
	11	LMOTOC2	O	0/3.3 V DC	LM2 detection signal
	12	CAS2_CL_REM	I	0/24 V DC	PFCL2: On/Off
	13	MID2_CL_REM	I	0/24 V DC	MCL2: On/Off
	14	FEED_MT2_READY	O	0/3.3 V DC	CM2 ready signal
	15	FEED_MT2_CLK	I	0/5 V DC (pulse)	CM2 clock signal
	16	FEED_MT2_REM	I	0/5 V DC	CM2: On/Off
YC5	1	FEED_MT2_CW	O	0/5 V DC	CM2 drive switch signal
Connected to conveying motor 2, paper feed clutch 2, mid clutch 2	2	FEED_MT2_READY	I	0/3.3 V DC	CM2 ready signal
	3	FEED_MT2_CLK	O	0/5 V DC (pulse)	CM2 clock signal
	4	FEED_MT2_REM	O	0/5 V DC	CM2: On/Off
	5	GND	-	-	GROUND
	6	24VIL	O	24 V DC	24 V DC power output to CM2
	7	CAS2_CL_REM	O	0/24 V DC	PFCL2: On/Off
	8	24V4	O	24 V DC	24 V DC power output to PFCL2
	9	MID2_CL_REM	O	0/24 V DC	MCL2: On/Off
	10	24V4	O	24 V DC	24 V DC power output to MCL2
	YC6	1	CN-3	I	0/3.3 V DC
Connected to paper length switch 2, paper width switch 2	2	CN-2	I	0/3.3 V DC	PWSW2: On/Off
	3	GND	-	-	GROUND
	4	CN-1	I	0/3.3 V DC	PWSW2: On/Off
	5	SIZE-1	I	0/3.3 V DC	PLSW2: On/Off
	6	GND	-	-	GROUND

Connector	Pin	Signal	I/O	Voltage	Description
YC7 Connected to paper sensor 3, paper sensor 4, lift sensor 2	1	3.3V4	O	3.3 V DC	3.3 V DC power output to PS3
	2	GND	-	-	GROUND
	3	PAPEMP3	I	0/3.3 V DC	PS3: On/Off
	4	3.3V4	O	3.3 V DC	3.3 V DC power output to PS4
	5	GND	-	-	GROUND
	6	PAPEMP4	I	0/3.3 V DC	PS4: On/Off
	7	3.3V4	O	3.3 V DC	3.3 V DC power output to LS2
	8	GND	-	-	GROUND
	9	LIFTFULL2	I	0/3.3 V DC	LS2: On/Off
YC8 Connected to lift motor 2, feed sensor 2, right cover 2	1	GND	-	-	GROUND
	2	BO2_REM	O	0/3.3 V DC	LM2: On/Off
	3	3.3V4	O	3.3 V DC	3.3 V DC power output to LS2
	4	GND	-	-	GROUND
	5	FEEDSW2	I	0/3.3 V DC	FS2: On/Off
	6	RIGHT COVER SET	I	0/3.3 V DC	RCSW2: On/Off
	7	GND	-	-	GROUND
YC9 Connected to coin vender	1	24V4	O	24 V DC	24 V DC power output to the coin vender
	2	SGND	-	-	GROUND
	3	SGND	-	-	GROUND
	4	MCV_ENBL	I	0/3.3 V DC	Coin vender enable signal
	5	FGND	-	-	GROUND
	6	MCV_FED_COUNT	O	0/3.3 V DC	Coin vender control signal
	7	MCV_EJ_COUNT	O	0/3.3 V DC	Coin vender control signal
	8	MCV_COPY_SIG	O	0/3.3 V DC	Coin vender control signal
	9	MCV_UART_TXD	O	0/3.3 V DC (pulse)	Serial communication data signal output
	10	SGND	-	-	GROUND
	11	MCV_UART_RXD	I	0/3.3 V DC (pulse)	MCV: On/Off
	12	SGND	-	-	GROUND
YC13 Connected to main PWB	1	RESET0	O	0/3.3 V DC	Reset signal
	2	WAKEUP0	I	0/3.3 V DC	Control signal
	3	AUDIO0	O	Analog	AUDIO signal
	4	GND	-	-	GROUND
	5	USB_DP0	I/O	-	USB data signal

Connector	Pin	Signal	I/O	Voltage	Description
YC13	6	USB_DN0	I/O	-	USB data signal
Connected to main PWB	7	VBUS0	I	3.3 V DC	3.3 V DC power output to USB
	8	GND	-	-	GROUND
	9	RESET1	O	0/3.3 V DC	Reset signal
	10	WAKEUP1	I	0/3.3 V DC	Control signal
	11	AUDIO1	O	Analog	AUDIO signal
	12	GND	-	-	GROUND
	13	USB_DP1	I/O	-	USB data signal
	14	USB_DN1	I/O	-	USB data signal
	15	VBUS1	I	3.3 V DC	3.3 V DC power output to USB
YC14	1	5V_CUT0	O	0/3.3 V DC	DC5V cut signal
Connected to main PWB	2	GND	-	-	GROUND
	3	5V3	I	5 V DC	5 V DC power output to MPWB
	4	GND	-	-	GROUND
	5	5V_CUT1	O	0/3.3 V DC	DC5V cut signal
	6	GND	-	-	GROUND
YC15	1	12V0	I	24 V DC	24 V DC power input from PSPWB
Connected to power source unit	2	12V0	I	24 V DC	24 V DC power input from PSPWB
	3	12V0	I	24 V DC	24 V DC power input from PSPWB
	4	12V0	I	24 V DC	24 V DC power input from PSPWB
	5	GND	-	-	GROUND
	6	GND	-	-	GROUND
	7	GND	-	-	GROUND
	8	GND	-	-	GROUND
YC16	1	24V4	I	24 V DC	24 V DC power output to EPWB
Connected to engine PWB	2	24V4	I	24 V DC	24 V DC power output to EPWB
	3	GND	-	-	GROUND
	4	GND	-	-	GROUND
	5	GND	-	-	GROUND
	6	24VIL	I	24 V DC	24 V DC power output to EPWB
YC17	1	12V0	I	24 V DC	24 V DC power input from MPWB
Connected to main PWB	2	12V0	I	24 V DC	24 V DC power input from MPWB
	3	12V0	I	24 V DC	24 V DC power input from MPWB
	4	GND	-	-	GROUND
	5	GND	-	-	GROUND
	6	GND	-	-	GROUND

Connector	Pin	Signal	I/O	Voltage	Description
YC20	1	24V4(NC)	-	-	Not used
Connected to main switch	2	5V4	O	5 V DC	5 V DC power output to MSW
	3	SHUTDOWN	I	0/5 V DC	MSW: On/Off
YC22	1	VIDEO_TXD	I	0/3.3 V DC (pulse)	Video serial communication data signal
Connected to engine PWB	2	VIDEO_RXD	I	0/3.3 V DC (pulse)	Video serial communication data signal
	3	VIDEO_SCL	I	0/3.3 V DC (pulse)	Video clock signal
	4	VIDEO_READ Y	O	0/3.3 V DC (pulse)	Video ready signal
	5	VIDEO_SEL	I	0/3.3 V DC (pulse)	Video select signal
YC23	1	5V4	O	5 V DC	5 V DC power output to Key card
Connected to key card	2	5V4	O	5 V DC	5 V DC power output to key card
	3	5V4	O	5 V DC	5 V DC power output to key card
	4	5V4	O	5 V DC	5 V DC power output to key card
	5	5V4	O	5 V DC	5 V DC power output to key card
	6	5V4	O	5 V DC	5 V DC power output to key card
	7	5V4	O	5 V DC	5 V DC power output to key card
	8	5V4	O	5 V DC	5 V DC power output to key card
	9	MK2_ENBL_2	I	0/3.3 V DC	Key card enable signal
	10	24V4	O	24 V DC	24 V DC power output to key card
	11	MK2_RKEY7_2	O	0/3.3 V DC	Key card control signal
	12	MK2_RKEY6_2	O	0/3.3 V DC	Key card control signal
	13	MK2_RKEY5_2	O	0/3.3 V DC	Key card control signal
	14	MK2_RKEY4_2	O	0/3.3 V DC	Key card control signal
	15	MK2_RKEY3_2	O	0/3.3 V DC	Key card control signal
	16	MK2_RKEY2_2	O	0/3.3 V DC	Key card control signal
	17	MK2_RKEY1_2	O	0/3.3 V DC	Key card control signal
	18	MK2_RKEY0_2	O	0/3.3 V DC	Key card control signal
	19	GND	-	-	Ground
	20	MK2_COUNT_2	O	0/3.3 V DC	Key card count signal

Connector	Pin	Signal	I/O	Voltage	Description
YC24	1	GND	-	-	Ground
Connected to key counter	2	DC1_SET_2	I	0/3.3 V DC	Key counter set signal
	3	DC1_COUNT _2	O	0/3.3 V DC	Key counter count signal
	4	24V4	O	24 V DC	24 V DC power to key counter

2-3-4 ISC PWB

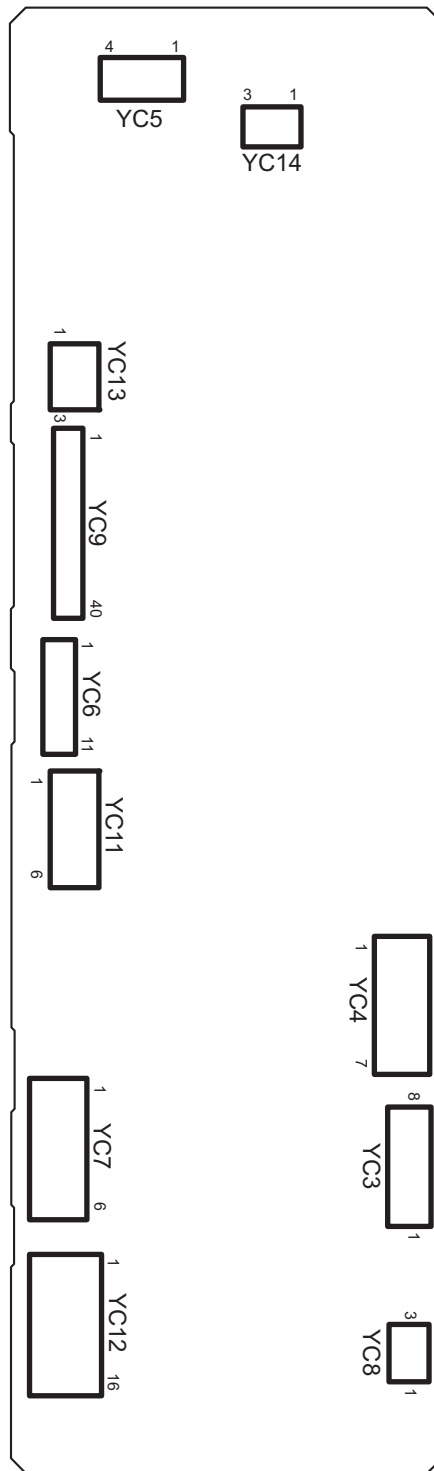


Figure 2-3-4 ISC PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC3 Connected to main PWB	1	SC_CLK	I	0/3.3 V DC (pulse)	Scanner clock signal
	2	SC_SO	O	0/3.3 V DC (pulse)	Serial communication data signal
	3	SC_SI	I	0/3.3 V DC (pulse)	Serial communication data signal
	4	SC_BSY	I	0/3.3 V DC	Scanner busy signal
	5	SC_HLDN	I	0/3.3 V DC	Scanner hold signal
	6	SC_DIR	I	0/3.3 V DC	Scanner communication direction signal
	7	SC_IRN	I	0/3.3 V DC	Scanner interrupt signal
	8	GND(SPARE)	-	-	Ground
YC4 Connected to main PWB	1	GND	-	-	Ground
	2	HTPDN	O	0/3.3 V DC	Control signal
	3	LOCKN	O	0/3.3 V DC	Lock signal
	4	GND	-	-	Ground
	5	TX0N	O	0/3.3 V DC (pulse)	Transmission data signal
	6	TX0P	O	0/3.3 V DC (pulse)	Transmission data signal
	7	GND	-	-	Ground
YC5 Connected to scanner motor	1	SMOT AP	O	0/24 V DC (pulse)	ISUM drive control signal
	2	SMOT BP	O	0/24 V DC (pulse)	ISUM drive control signal
	3	SMOT AN	O	0/24 V DC (pulse)	ISUM drive control signal
	4	SMOT BN	O	0/24 V DC (pulse)	ISUM drive control signal
YC6 Connected to LED lamp PWB	1	5.1V5	O	5 V DC	5 V DC power to LEDPWB
	2	FAIL	I	0/3.3 V DC	Error signal
	3	SDA	I/O	0/3.3 V DC	Data signal
	4	SCL	O	0/3.3 V DC (pulse)	Clock signal
	5	VSET	O	Analog	Analog voltage
	6	SGND	-	-	Ground
	7	PGND	-	-	Ground
	8	PWM	O	0/3.3 V DC	PWM signal
	9	POW	O	0/3.3 V DC	LED: On/Off
	10	24V4	O	24 V DC	24 V DC power output to LEDPWB
	11	24V4	O	24 V DC	24 V DC power output to LEDPWB
YC7 Connected to engine PWB	1	24V4	I	24 V DC	24 V DC power input from EPWB
	2	GND	-	-	Ground
	3	GND	-	-	Ground
	4	GND	-	-	Ground
	5	24V4	I	24 V DC	24 V DC power input from EPWB
	6	24V4	I	24 V DC	24 V DC power input from EPWB

Connector	Pin	Signal	I/O	Voltage	Description
YC8	1	3.3V5	O	3.3 V DC	3.3 V DC power output to HPS
Connected to home position sensor	2	GND	-	-	Ground
	3	HP_SW	I	0/3.3 V DC	HPS: On/Off
YC9	1	GND	-	-	Ground
Connected to CCD PWB	2	CCDCLK1	O	0/3.3 V DC (pulse)	Clock signal
	3	GND	-	-	Ground
	4	CCDCLK2	O	0/3.3 V DC (pulse)	Clock signal
	5	GND	-	-	Ground
	6	CP	O	0/3.3 V DC	Clamp signal
	7	GND	-	-	Ground
	8	RS	O	0/3.3 V DC	Reset signal
	9	VSG	O	0/3.3 V DC	Control signal
	10	TG	O	0/3.3 V DC	Control signal
	11	SH	O	0/3.3 V DC	Shift gate signal
	12	AFE_SI	I	0/3.3 V DC (pulse)	Serial communication data signal
	13	AFE_EN	O	0/3.3 V DC (pulse)	Enable signal
	14	AFE_SO	O	0/3.3 V DC (pulse)	Serial communication data signal
	15	AFECLK	O	0/3.3 V DC (pulse)	Clock signal
	16	GND	-	-	Ground
	17	DIS_CIS_1N	I	0/3.3 V DC (pulse)	Image data signal
	18	DIS_CIS_1P	I	0/3.3 V DC (pulse)	Image data signal
	19	GND	-	-	Ground
	20	DIS_CIS_2N	I	0/3.3 V DC (pulse)	Image data signal
	21	DIS_CIS_2P	I	0/3.3 V DC (pulse)	Image data signal
	22	GND	-	-	Ground
	23	DIS_CIS_3N	I	0/3.3 V DC (pulse)	Image data signal
	24	DIS_CIS_3P	I	0/3.3 V DC (pulse)	Image data signal
	25	GND	-	-	Ground
	26	DIS_CIS_4N	I	0/3.3 V DC (pulse)	Image data signal
	27	DIS_CIS_4P	I	0/3.3 V DC (pulse)	Image data signal
	28	GND	-	-	Ground
	29	DIS_CIS_5N	I	0/3.3 V DC (pulse)	Image data signal
	30	DIS_CIS_5P	I	0/3.3 V DC (pulse)	Image data signal
	31	GND	-	-	Ground
	32	DIS_CISCKN	I	0/3.3 V DC (pulse)	Clock signal
	33	DIS_CISCKP	I	0/3.3 V DC (pulse)	Clock signal

Connector	Pin	Signal	I/O	Voltage	Description
YC9 Connected to CCD PWB	34	GND	-	-	Ground
	35	CCDSEL	I	0/3.3 V DC	Select signal
	36	GND	-	-	Ground
	37	AFE_MCLK	O	0/3.3 V DC (pulse)	Clock signal
	38	GND(AFE_SH D)	-	-	Ground
	39	CLPIN	O	0/3.3 V DC	Clamp signal
	40	GND(AFE_SH P)	-	-	Ground
41	GND	-	-	Ground	
YC11 Connected to CCD PWB	1	5.1V5	O	5 V DC	5 V DC power output to CCDPWB
	2	GND	-	-	Ground
	3	10V5	O	DC10V	10 V DC power output to CCDPWB
	4	GND	-	-	Ground
	5	3.3V5	O	3.3 V DC	3.3 V DC power output to CCDPWB
	6	GND	-	-	Ground
YC12 Connected to DP main PWB	1	GND(SPARE)	-	-	Ground
	2	DP_TMG	I	0/3.3 V DC	DPTS: On/Off
	3	DP_RDY	I	0/3.3 V DC	Ready signal
	4	DP_SEL	O	0/3.3 V DC	Select signal
	5	DP_CLK	O	0/3.3 V DC (pulse)	Clock signal
	6	DP_SO	O	0/3.3 V DC (pulse)	Serial communication data signal
	7	DP_SI	I	0/3.3 V DC (pulse)	Serial communication data signal
	8	DP_OPEN	I	0/3.3 V DC	DPOCSW: On/Off
	9	NC	-	-	Not used
	10	GND	-	-	Ground
	11	GND	-	-	Ground
	12	GND	-	-	Ground
	13	NC	-	-	Not used
	14	24V4	O	24 V DC	24 V DC power output to DPMPWB
	15	24V4	O	24 V DC	24 V DC power output to DPMPWB
	16	24V4	O	24 V DC	24 V DC power to DPMPWB
YC13 Connected to original size sensor	1	GND	-	-	Ground
	2	ORG_SW	I	0/3.3 V DC	OSS: On/Off
	3	5.1V5	O	5 V DC	5 V DC power output to OSS

Connector	Pin	Signal	I/O	Voltage	Description
YC14	1	3.3V5	O	3.3 V DC	3.3 V DC power output to ODSW
Connected to original detection switch	2	GND	-	-	Ground
	3	CO_SW	I	0/3.3 V DC	ODSW: On/Off

2-3-5 IH PWB

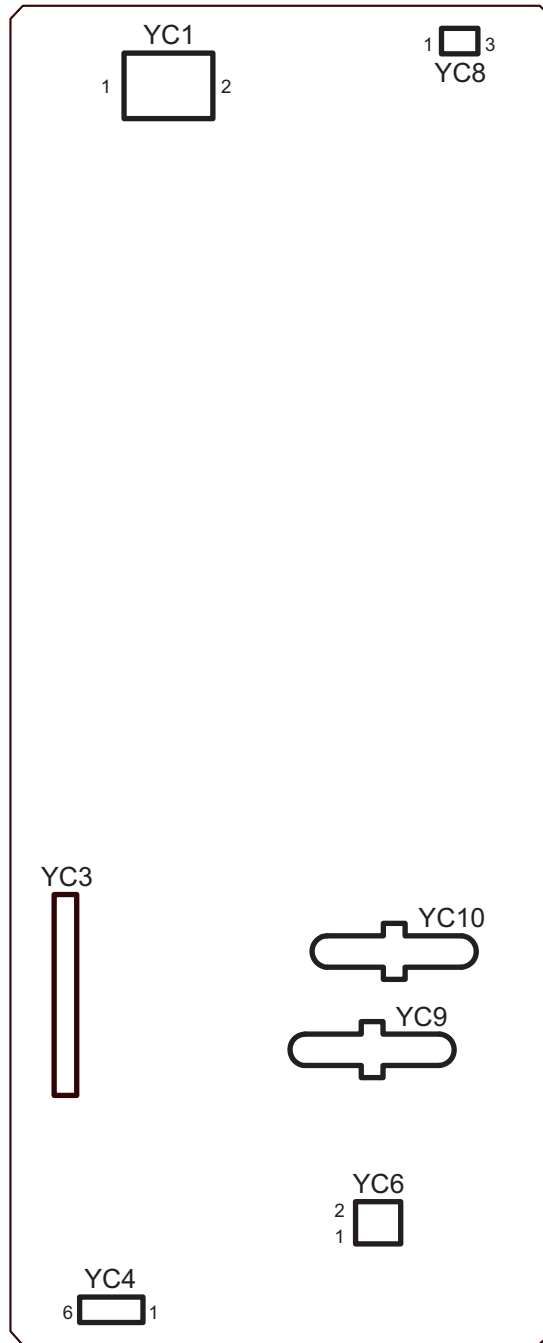


Figure 2-3-5 IH PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description	
YC1	1	IH_NEUTRAL	I	AC100V	AC input voltage	
	Connected to AC connect PWB	2	IH_LIVE	I	AC100V	AC input voltage
YC3	1	TH2	-	Analog	Low side IGBT case temperature	
	Connected to IH control PWB	2	TH1	-	Analog	High side IGBT case temperature
	3	AC_CURRENT	-	Analog	AC input current	
	4	AC_VOLTAGE	-	Analog	AC input voltage	
	5	OUT_CURRENT	-	Analog	Output current	
	6	IH_REM	-	0/5 V DC	IH: On/off	
	7	ROTATION	-	0/5 V DC	TCBRM control signal	
	8	RXD	-	0/5 V DC (pulse)	Serial communication data signal input	
	9	TXD	-	0/5 V DC (pulse)	Serial communication data signal output	
	10	S1	-	0/5 V DC	For soft distinction	
	11	IGBT1	-	0/5 V DC	gate output	
	12	IGBT2	-	0/5 V DC	gate output	
	13	S2	-	0/5 V DC	For soft distinction	
	14	ERROR	-	0/5 V DC	Error signal	
	15	5V	-	5 V DC	5 V DC power output to IHCONPWB	
	16	GND	-	-	Ground	
YC4	1	SGND	-	-	Ground	
	Connected to engine PWB	2	3.3V4	O	3.3 V DC	3.3 V DC power output to EPWB
	3	IH_REM	I	0/3.3 V DC	IH: On/off	
	4	ROTATION	I	0/3.3 V DC	TCBRM control signal	
	5	RXD	I	0/3.3 V DC (pulse)	Serial communication data signal input	
	6	TXD	O	0/3.3 V DC (pulse)	Serial communication data signal output	
YC6	1	+15V-1	O	15 V DC	Control power supply	
	Connected to thermostat	2	+15V-2	I	15 V DC	Gate drive power supply
YC8	1	24VIL	O	24 V DC	24 V DC power output from EPWB	
	Connected to engine PWB	2	RELAY	I	0/3.3 V DC	RSW: On/Off
	3	PGND	-	-	Ground	
YC9	1	IH_OUT1	O	390 V DC	Resonance circuit output	
	Connected to IH coil					

Connector	Pin	Signal	I/O	Voltage	Description
YC10	1	IH_OUT2	O	1000 V DC	Resonance circuit output
Connected to IH coil					

CAUTION: Connectors YC1, YC3, YC6, YC9 and YC10 are not grounded, therefore, use caution not to damage the connectors during measurement of voltages.

2-3-6 Operation panel PWB main

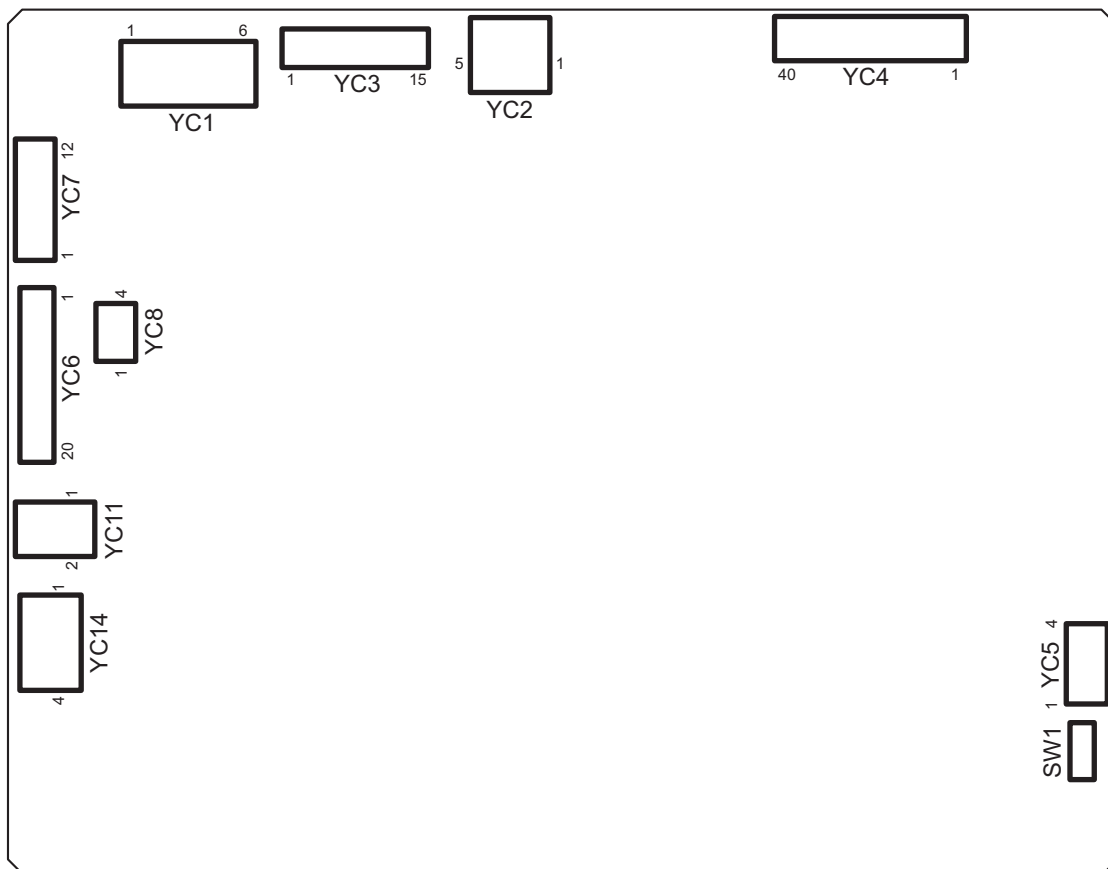


Figure 2-3-6 Operation panel PWB main silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC1 Connected to main PWB	1	+5V	I	5 V DC	5 V DC power input from MPWB
	2	+5V	I	5 V DC	5 V DC power input from MPWB
	3	+5V	I	5 V DC	5 V DC power input from MPWB
	4	GND	-	-	Ground
	5	GND	-	-	Ground
	6	GND	-	-	Ground
YC2 Connected to main PWB	1	VBUS	I	5 V DC	5 V DC power input
	2	DN	I/O	-	USB data signal
	3	DP	I/O	-	USB data signal
	4	ID	-	-	Not used
	5	GND	-	-	Ground
YC3 Connected to main PWB	1	GND	-	-	Ground
	2	SECOND_TR AY_SW	-	-	Not used
	3	BEEP_POWE RON	I	0/3.3 V DC	Sleep return signal
	4	ENERGY_SA VE	I	0/3.3 V DC	Energy save signal
	5	SUPND_POW ER	I	3.3 V DC	3.3 V DC power input from MPWB
	6	LED_MEMOR Y_N	I	0/3.3 V DC	Memory LED control signal
	7	LED_ATTENT ION_N	I	0/3.3 V DC	Attention LED control signal
	8	LED_PROCE SSING_N	I	0/3.3 V DC	Processing LED control signal
	9	SHUT_DOWN	I	0/3.3 V DC	24 V down signal
	10	LIGHTOFF_P OWERON	I	0/3.3 V DC	Sleep return signal
	11	AUDIO	I	Analog	Audio output signal
	12	PANEL RESET	I	0/3.3 V DC	Reset signal
	13	INT_POWER KEY_N	O	0/3.3 V DC	Power key: On/Off
	14	PANEL_STAT US	O	0/3.3 V DC	Operation panel status signal
	15	SGND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description
YC4	1	SGND	-	-	Ground
Connected to LCD	2	SGND	-	-	Ground
	3	CK	O	0/3.3 V DC (pulse)	LCD clock signal
	4	SGND	-	-	Ground
	5	SGND	-	-	Ground
	6	SC	O	0/3.3 V DC	LCD Control signal
	7	R0(LSB)	O	0/3.3 V DC	LCD Control signal
	8	R1	O	0/3.3 V DC	LCD Control signal
	9	R2	O	0/3.3 V DC	LCD Control signal
	10	SGND	-	-	Ground
	11	R3	O	0/3.3 V DC	LCD Control signal
	12	R4	O	DC0V/3.3V	LCD control signal
	13	R5(MSB)	O	DC0V/3.3V	LCD control signal
	14	SGND	-	-	Ground
	15	G0(LSB)	O	DC0V/3.3V	LCD control signal
	16	G1	O	DC0V/3.3V	LCD control signal
	17	G2	O	DC0V/3.3V	LCD control signal
	18	SGND	-	-	Ground
	19	G3	O	DC0V/3.3V	LCD control signal
	20	G4	O	DC0V/3.3V	LCD control signal
	21	G5(MSB)	O	DC0V/3.3V	LCD control signal
	22	SGND	-	-	Ground
	23	B0(LSB)	O	DC0V/3.3V	LCD control signal
	24	B1	O	DC0V/3.3V	LCD control signal
	25	B2	O	DC0V/3.3V	LCD control signal
	26	SGND	-	-	Ground
	27	B3	O	DC0V/3.3V	LCD control signal
	28	B4	O	DC0V/3.3V	LCD control signal
	29	B5(MSB)	O	DC0V/3.3V	LCD control signal
	30	SGND	-	-	Ground
	31	H_SYNC	O	0/3.3 V DC(pulse)	LCD horizontal synchronizing signal
	32	SGND	-	-	Ground
	33	V_SYNC	O	0/3.3 V DC(pulse)	LCD vertical synchronizing signal
	34	SGND	-	-	Ground
	35	ENB	O	DC0V/3.3V	LCD enable signal
	36	CM	O	DC0V/3.3V	LCD mode switch signal
	37	3.3V	O	3.3 V DC	3.3 V DC power output to LCD

Connector	Pin	Signal	I/O	Voltage	Description	
YC4	38	3.3V	O	3.3 V DC	3.3 V DC power output to LCD	
	Connected to LCD	39	3.3V	O	3.3 V DC	3.3 V DC power output to LCD
		40	3.3V	O	3.3 V DC	3.3 V DC power output to LCD
YC5	1	BOT Y-	I	Analog	Touch panel Y- position signal	
	Connected to touch panel	2	LEFT X+	I	Analog	Touch panel X+ position signal
		3	TOP Y+	I	Analog	Touch panel Y+ position signal
		4	RIGHT X-	I	Analog	Touch panel X- position signal
YC6	1	KEY4	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 4	
	Connected to operation panel PWB sub	2	SCAN2	O	0/3.3 V DC (pulse)	Scan signal 2
		3	INT_POWER KEY_N	I	0/3.3 V DC	Power key: On/Off
		4	SCAN1	O	0/3.3 V DC (pulse)	Scan signal 1
		5	LED1	O	0/3.3 V DC (pulse)	Operation panel LED display drive signal 1
		6	SUPND_POWER	O	3.3 V DC	3.3 V DC power output to OPWB2
		7	KEY3	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 3
		8	KEY2	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 2
		9	KEY1	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 1
		10	LED0	O	0/3.3 V DC (pulse)	Operation panel LED display drive signal 0
		11	KEY0	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 0
		12	SCAN4	O	0/3.3 V DC (pulse)	Scan signal 4
		13	SCAN3	O	0/3.3 V DC (pulse)	Scan signal 3
		14	SCAN0	O	0/3.3 V DC (pulse)	Scan signal 0
		15	GND	-	-	Ground
		16	GND	-	-	Ground
		17	GND	-	-	Ground
		18	GND	-	-	Ground
		19	GND	-	-	Ground
		20	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description
YC7 Connected to operation panel PWB sub	1	SCAN4	O	0/3.3 V DC (pulse)	Scan signal 4
	2	KEY5	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 5
	3	KEY6	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 6
	4	KEY7	I	0/3.3 V DC (pulse)	Operation panel key scan return signal 7
	5	SCAN0	O	0/3.3 V DC (pulse)	Scan signal 0
	6	SCAN1	O	0/3.3 V DC (pulse)	Scan signal 1
	7	SCAN2	O	0/3.3 V DC (pulse)	Scan signal 2
	8	SCAN3	O	0/3.3 V DC (pulse)	Scan signal 3
	9	LED2	O	0/3.3 V DC (pulse)	Operation panel LED display drive signal 2
	10	LED3	O	0/3.3 V DC (pulse)	Operation panel LED display drive signal 3
	11	LED4	O	0/3.3 V DC (pulse)	Operation panel LED display drive signal 4
	12	GND	-	-	Ground
YC8 Connected to operation panel LED PWB	1	PROCESSING_LED	O	0/3.3 V DC	Processing LED control signal
	2	MEMORY_LED	O	0/3.3 V DC	Memory LED control signal
	3	ATTENTION_LED	O	0/3.3 V DC	Attention LED control signal
	4	GND	-	-	Ground
YC11 Connected to speaker	1	VO2	O	Analog	Speaker sound signal (+)
	2	VO1	O	Analog	Speaker sound signal (-)
YC14 Connected to LCD	1	LED_A	O	0/3.3 V DC	LED control signal
	2	NC	-	-	Not used
	3	LED_C	I	0/3.3 V DC	LED control signal
	4	NC	-	-	Not used

2-3-7 Power source PWB

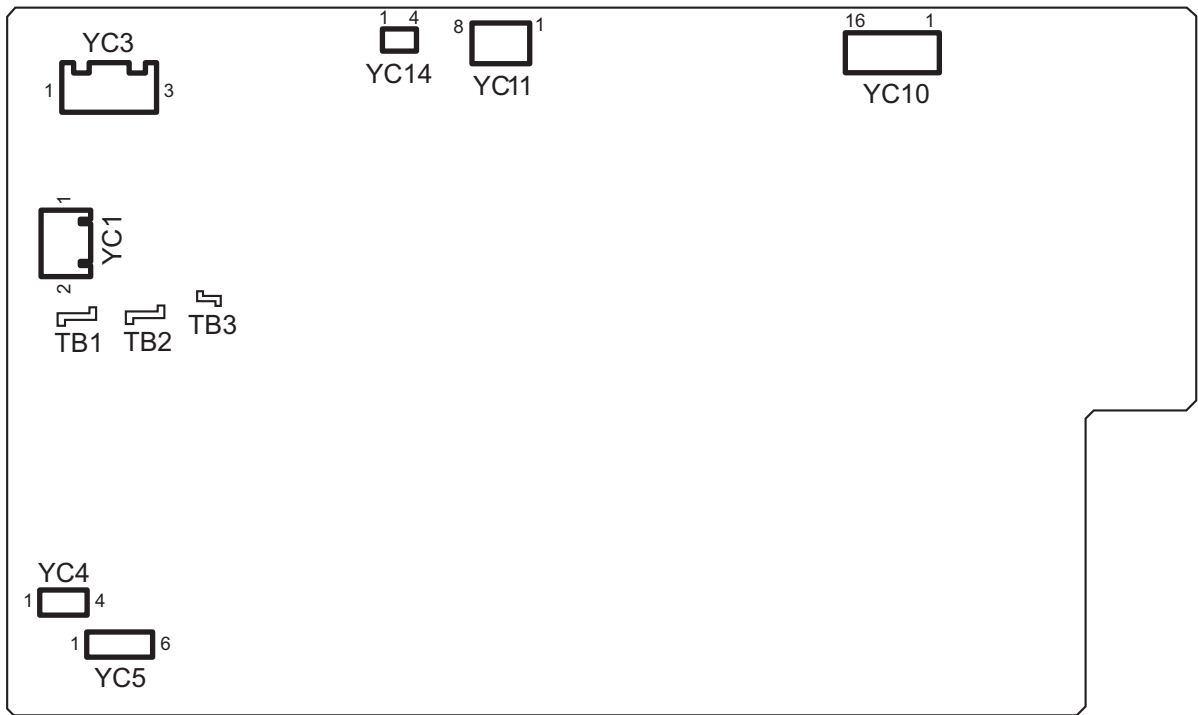


Figure 2-3-7 Power source PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
TB Connected to AC inlet and AC connect PWB	1	LIVE	I	220-240 V AC	AC power input
	2	NEUTRAL	I	220-240 V AC	AC power input
	3	LIVE	I	220-240 V AC	AC power input
YC1 Connected to main power switch	1	MSW_OUT	O	220-240 V AC	AC power output to MSW
	2	MSW_IN	I	220-240 V AC	AC power input from MSW
YC3 Connected to AC connect PWB	1	LIVE(M)	O	AC100V	AC power output to ACCPWB
	2	NC	-	-	Not used
	3	NEUTRAL	O	AC100V	AC power output to ACCPWB
YC4 Connected to paper feeder detection switch	1	LIVE_CASSE TE_IN	I	AC100V	AC power input from PFDSW
	4	LIVE_CASSE TE_OUT	O	AC100V	AC power output to PFDSW
YC5 Connected to cassette heater	1	LIVE_CASSE TE_OUT	O	220-240 V AC	AC power output to CH
	2	LIVE_CASSE TE_OUT	-	-	Not used
	3	NC	-	-	Not used
	4	NC	-	-	Not used
	5	NEUTRAL	O	220-240 V AC	AC power output to CH
	6	NEUTRAL	-	-	Not used
YC10 Connected to engine PWB, engine con- nect PWB	1	24V4	O	24 V DC	24 V DC power output to EPWB
	2	24V4	O	24 V DC	24 V DC power output to EPWB
	3	24V4	O	24 V DC	24 V DC power output to EPWB
	4	24V4	O	24 V DC	24 V DC power output to ECPWB
	5	24V4	O	24 V DC	24 V DC power output to ECPWB
	6	24V4(N.C)	-	-	Not used
	7	24V4(N.C)	-	-	Not used
	8	24V4(N.C)	-	-	Not used
	9	GND	-	-	Ground
	10	GND	-	-	Ground
	11	GND	-	-	Ground
	12	GND	-	-	Ground
	13	GND	-	-	Ground

Connector	Pin	Signal	I/O	Voltage	Description	
YC10	14	GND(N.C)	-	-	Not used	
	Connected to engine PWB, engine connect PWB	15	GND(N.C)	-	-	Not used
		16	GND(N.C)	-	-	Not used
YC11	1	GND	-	-	Ground	
	Connected to video PWB	2	GND	-	-	Ground
		3	GND	-	-	Ground
		4	GND	-	-	Ground
		5	12V0	O	12 V DC	12 V DC power output to VPWB
	6	12V0	O	12 V DC	12 V DC power output to VPWB	
	7	12V0	O	12 V DC	12 V DC power output to VPWB	
	8	12V0	O	12 V DC	12 V DC power output to VPWB	
YC14	1	POWER_OFF	I	0/3.3 V DC	Sleep mode signal: On/Off	
	Connected to engine connect PWB	2	DRUM_HEAT_REM	I	0/3.3 V DC	FH: On/Off
		3	GND	-	-	Not used
		4	FSR_RELAY_REM	-	-	Not used

2-3-8 DP main PWB

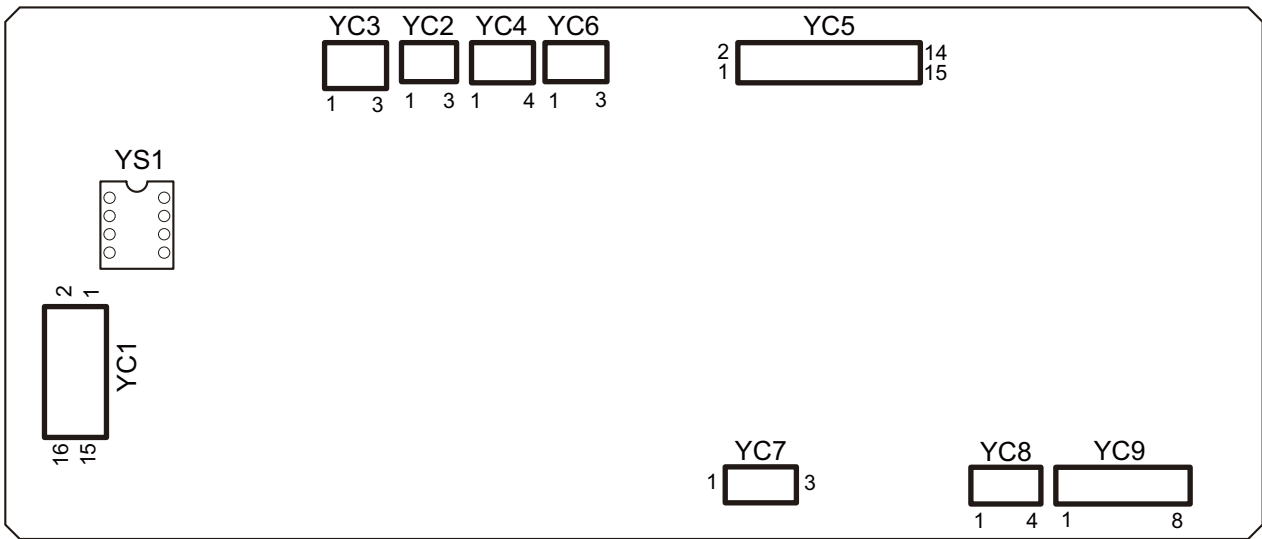


Figure 2-3-8 DP main PWB silk-screen diagram

Connector	Pin	Signal	I/O	Voltage	Description
YC1	1	FG	-	-	Ground
Connected to engine PWB	2	DP_PAGESE T	O	0/3.3 V DC	DPTS: On/Off
	3	ENG_RDY	O	0/3.3 V DC	Ready signal
	4	ENG_SEL	I	0/3.3 V DC	Select signal
	5	ENG_CLK	I	0/3.3 V DC(pulse)	Clock signal
	6	ENG_SI	I	0/3.3 V DC(pulse)	Serial communication data signal
	7	ENG_SO	O	0/3.3 V DC(pulse)	Serial communication data signal
	8	ENG_OPEN	O	0/3.3 V DC	DPOCS: On/Off
	9	NC	-	-	Not used
	10	GND	-	-	Ground
	11	GND	-	-	Ground
	12	GND	-	-	Ground
	13	NC	-	-	Not used
	14	+24V	O	24 V DC	24 V DC power input from ISCPWB
	15	+24V	O	24 V DC	24 V DC power input from ISCPWB
	16	+24V	O	24 V DC	24 V DC power input from ISCPWB
YC2	1	ANODE	O	3.3 V DC	3.3 V DC power output to DPOLS
Connected to DP original size length sensor	2	GND	-	-	Ground
	3	LS_SW	I	0/3.3 V DC	DPOLS: On/Off
YC3	1	ANODE	O	3.3 V DC	3.3 V DC power output to DPOS
Connected to DP original sensor	2	GND	-	-	Ground
	3	SET_SW	I	0/3.3 V DC	DPOS: On/Off
YC4	1	WID1	I	0/3.3 V DC	DPOWS: On/Off
Connected to DP original size width sensor	2	GND	-	-	Ground
	3	WID2	I	0/3.3 V DC	DPOWS: On/Off
	4	WID3	I	0/3.3 V DC	DPOWS: On/Off

Connector	Pin	Signal	I/O	Voltage	Description
YC5 DConnected to DP paper feed sensor,DP registration sensor,DP open/close sensor,DP switchback sensor and DP timing sensor	1	ANODE	O	3.3 V DC	3.3 V DC power output to DPPFS
	2	GND	-	-	Ground
	3	FEED SW	I	0/3.3 V DC	DPPFS: On/Off
	4	ANODE	O	3.3 V DC	3.3 V DC power output to DPRS
	5	GND	-	-	Ground
	6	REGIST_SW	I	0/3.3 V DC	DPRS: On/Off
	7	ANODE	O	3.3 V DC	3.3 V DC power output to DPOCS
	8	GND	-	-	Ground
	9	DP_OPENSW	I	0/3.3 V DC	DPOCS: On/Off
	10	ANODE	O	3.3 V DC	3.3 V DC power output to DPSBS
	11	GND	-	-	Ground
	12	HP_SW	I	0/3.3 V DC	DPSBS: On/Off
	13	ANODE	O	3.3 V DC	3.3 V DC power output to DPTS
	14	GND	-	-	Ground
	15	TMG_SW	I	0/3.3 V DC	DPTS: On/Off
YC6 Connected to DP LED PWB	1	GND	-	-	Ground
	2	LED_REM	O	0/3.3 V DC	LED control signal
	3	LED_PW	O	0/3.3 V DC	LED control signal
YC7 Connected to DP interlock switch	1	+24V	O	24 V DC	24 V DC power output to DPILSW
	2	GND	-	-	Ground
	3	+R24V	I	24 V DC	24 V DC power input from DPILSW
YC8 Connected to DP paper feed clutch and DP registration clutch	1	FEED_CL	O	0/24 V DC	DPPFCL: On/Off
	2	+R24V	O	24 V DC	24 V DC power output to DPPFCL
	3	REGIST_CL	O	0/24 V DC	DPRCL: On/Off
	4	+R24V	O	24 V DC	24 V DC power output to DPRCL
YC9 Connected to DP paper feed motor and DP switchback motor	1	OUT1B	O	0/24 V DC(pulse)	DPPFM drive control signal
	2	OUT1A	O	0/24 V DC(pulse)	DPPFM drive control signal
	3	OUT2A	O	0/24 V DC(pulse)	DPPFM drive control signal
	4	OUT2B	O	0/24 V DC(pulse)	DPPFM drive control signal
	5	OUT1B	O	0/24 V DC(pulse)	DPSBM drive control signal
	6	OUT1A	O	0/24 V DC(pulse)	DPSBM drive control signal
	7	OUT2A	O	0/24 V DC(pulse)	DPSBM drive control signal
	8	OUT2B	O	0/24 V DC(pulse)	DPSBM drive control signal

2-4-1 Appendixes

(1) List of maintenance parts

Maintenance part name		Part No.	Alternative part No.
Name used in service manual	Name used in parts list		
Registration cleaner	PARTS CLEANING REGIST ASSY SP	302MV94030	2MV94030
Primary paper feed unit	PARTS PRIMARY FEED ASSY SP	302MV94061	2MV94061
MP paper feed roller	PARTS ROLLER MPF ASSY SP	302MV94020	2MV94020
MP separation pad	PARTS PAD SEPARATION ASSY SP	302MV94010	2MV94010
Roller, Pulley	ROLLERS ,PULLEYS	-	-
Guide	GUIDES	-	-
Eject unit	PARTS EXIT UNIT SP	302MV94540	2MV94540
Roller, Pulley	ROLLERS ,PULLEYS	-	-
Guide	GUIDES	-	-
Contact glass	PARTS CONTACT-GLASS ASSY(I) SP	302MV94100	2MV94100
	PARTS CONTACT-GLASS ASSY(C) SP	302MV94110	2MV94110
Mirror A/B/C	MIRROR A/B/C	-	-
ISU lens	LENS ISU	-	-
Exposure unit	PARTS MOUNT LED ASSY SP	302K993040	2K993040
ISU rail	RAIL ISU R/F	-	-
Original detection switch	SENSOR ORIGINAL	302H044110	2H044110
ISU	PARTS ISU	302MV93060	2MV93060
Clutch	CLUTCH	-	-
Sensor	SENSOR	-	-
Cover	OUTER COVERS	-	-

(2) Maintenance kits

Maintenance part name		Parts No.	Alternative part No.
Name used in service	Name used in parts list		
MK-8315A/MAINTENANCE KIT (200,000 sheets)	MK-8315A/MAINTENANCE KIT	1702MV0UN0	072MV0UN
Transfer roller unit	HOLDER TRANSFER ASSY	-	-
Drum unit	DRUM UNIT MK	-	-
Developer unit K	DLP UNIT BK MK	-	-
Intermediate transfer unit	IMAGE UNIT MK	-	-
Fuser unit	FUSER UNIT MK	-	-
Primary feed unit	PRIMARY FEED ASS'Y	-	-
MP separation pad	PAD SEPARATION ASSY SP	-	-
MP paper feed roller	ROLLER MPF ASSY SP	-	-
MK-8315B/MAINTENANCE KIT (200,000 sheets)	MK-8315B/MAINTENANCE KIT	1702MV0UN1	072MV0U1
Drum unit	DRUM UNIT	-	-
Developer unit C	DLP UNIT C	-	-
Developer unit M	DLP UNIT M	-	-
Developer unit Y	DLP UNIT Y	-	-

(3) Periodic maintenance procedures

Check the maintenance counts by the maintenance mode U901.

CH: Check, CL: Clean, AD: Adjust, LU: Lubrication, RE: Replace

Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
Test copy and test print	Copy Quality	CH AD	CH AD	CH AD	CH AD	-	-



Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
PF and Conveying Section	Registration cleaner		CL	RE	RE	CL: VACUUM RE: Bundled MK-8325A	P.1-5-12
	Primary paper feed unit		CL	RE	RE	CL: alcohol or dry cloth RE: Bundled MK-8325A	P.1-5-9
	MP paper feed roller		CL	RE	RE	CL: alcohol or dry cloth RE: Bundled MK-8325A	P.1-5-10
	MP separation pad		CL	RE	RE	CL: alcohol or dry cloth RE: Bundled MK-8325A	P.1-5-10
	Rollers ,Pulleys		CL	CL	CL	CL: alcohol or dry cloth	-
	Guides		CL	CL	CL	CL: alcohol or dry cloth	-



Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
Exit and Duplex Section	Eject unit			CL	CL	CL: VACUUM	-
	Rollers ,Pulleys		CL	CL	CL	CL: alcohol or dry cloth	-
	Guides			CL	CL	CL: alcohol or dry cloth	-



Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
Image Scanner section	Contact glass	CL		CL	CL	CL: Slit glass for DP: Clean by dry cloth or alcohol (attention: wet cloth is strictly prohibited.) when installing DP, clean with dry cloth. Contact glass for putting the original on: Dry cloth after cleaning with alcohol (FACE SIDE) Wipe the back side with dry cloth after cleaning with alcohol only when unusual image (line or stain) appears. (BACK SIDE)	P.1-5-26
	Mirror A/B/C		CL			CL: Airblow after dry cloth only when unusual image(line) appears	-
	ISU lens		CL			CL: Airblow after dry cloth only when unusual image(line) appears	P.1-5-26
	Exposure unit		CH RE			RE: Replace if there are image problems	P.1-5-29
	ISU rail		LU			Check abnormal noise and jitter. LU: scanner rail grease PG-671(P/N 60170000)	-
	Original detection switch		CH CL			CL: Alcohol or dry cloth if there is problem. (lighting part and light reception part.)	-
	ISU		CH RE			Replace if there are image problems	P.1-5-26



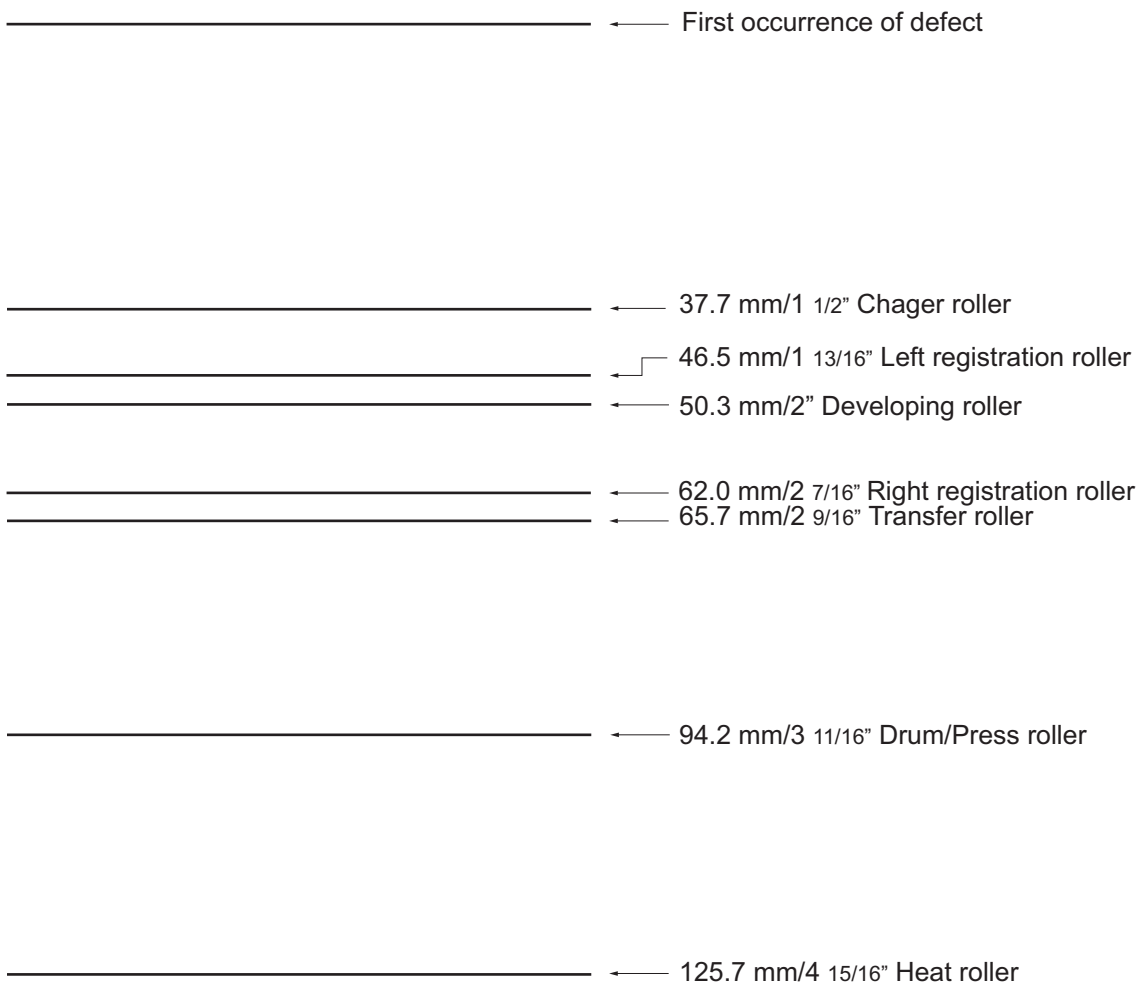
Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
Drive and Other section	Clutch		CH RE	CH	CH	CH: Check the copy registration and paper feed condition on registration and paper feed section	-
	Sensor		CH	CH	CH	CH: Dry cloth or airblow if light reception part of photo sensor is dirt or paper dust	-



Section	Maintenance part/location	Periodic maintenance (x1000 counts)				Points and cautions	Page
		Set up	User call	200	400		
Cover	Covers	CH		CL	CL	CL: Alcohol or dry cloth	-
	Inside of machine		CL	CL	CL	CL: VACUUM: Remove toner and paper dust especially at the paper conveying part and around the image formation part.	-

* : Please do not use spray containing flammable gas for air-blow or air-brush purposes.

(4) Repetitive defects gauge



The repetitive marks interval may vary depending on operating conditions.

(5) Firmware environment commands

The printer maintains a number of printing parameters in its memory. These parameters may be changed permanently with the FRPO (Firmware RePrOgram) commands.

This section provides information on how to use the FRPO command and its parameters using examples.

Using FRPO commands for reprogramming the firmware

The current settings of the FRPO parameters are listed as the optional values on the service status page.

Note: Before changing any FRPO parameters, print out a service status page, so you will know the parameter values before the changes are made. To return FRPO parameters to their factory default values, send the FRPO INIT (FRPO-INITialize) command.(!R! FRPO INIT; EXIT;)

The FRPO command is sent to the printer in the following sequence:

!R! FRPO parameter, value; EXIT;

Example: Changing emulation mode to PC-PR201/65A

!R! FRPO P1, 11; EXIT;

FRPO parameters

Item	FRPO	Setting values	Factory setting
Default pattern resolution	B8	0: 300 dpi 1: 600 dpi	0
Copy count	C0	Number of copies to print:1-999	1
Page orientation	C1	0: Portrait 1: Landscape	0
Default font No. *	C2 C3 C5	Middle two digits of power-up font Last two digits of power-up font First two digits of power-up font	0 0 0
PCL font switch	C8	0:HP compatibility mode (Characters higher than 127 are not printed.) 32:Conventional mode (Characters higher than 127 are printed. Supported symbol sets: ISO-60 Norway [00D], ISO-15 Italian [00I], ISO-11 Sweden [00S], ISO-6 ASCII [00U], ISO-4 U.K. [01E], ISO-69 France [01F], ISO-21 Germany [01G], ISO-17 Spain [02S], Symbol [19M]a)	0
Total host buffer size	H8	0 to 99 in units of the size defined by FRPO S5	5
Form feed time-out value	H9	Value in units of 5 seconds (0 to 99).	6
Duplex binding	N4	0: Off 1: Long edge 2: Short edge	0
Sleep timer time-out time	N5	1 to 240 minutes [0: Off]	15
Ecoprint level	N6	0: Off 2: On	0

Item	FRPO	Setting values	Factory setting
Default emulation mode	P1	6: PCL 6 9: KPDL	6
Carriage-return action *	P2	0: Ignores 0x0d 1: Carriage-return 2: Carriage-return+linefeed	1
Linefeed action *	P3	0: Ignores 0x0d 1: Linefeed 2: Linefeed+carriage-return	1
Automatic emulation sensing (For KPDL3)	P4	0: AES disabled 1: AES enabled	0
Automatic emulation switching trigger (For KPDL3)	P7	0: Page eject commands 1: None 2: Page eject and prescribe EXIT 3: Prescribe EXIT 4: Formfeed (^L) 6: Page eject, prescribe EXIT and formfeed 10: Page eject commands; if AES fails, resolves to KPDL	10
Command recognition character	P9	ASCII code of 33 to 126	82 (R)
Default stacker	R0	1 (inner tray) 3 5	1

Item	FRPO	Setting values	Factory setting
Default paper size	R2	0: Size of the default paper cassette (See R4.) 1: Monarch (3-7/8 x 7-1/2 inches) 2: Business (4-1/8 x 9-1/2 inches) 3: International DL (11 x 22 cm) 4: International C5 (16.2 x 22.9 cm) 5: Executive (7-1/4 x 10-1/2 inches) 6: US Letter (8-1/2 x 11 inches) 7: US Legal (8-1/2 x 14 inches) 8: A4 (21.0 x 29.7 cm) 9: JIS B5 (18.2 x 25.7 cm) 10: A3 (29.7 x 42 cm) 11: B4 (25.7 x 36.4 cm) 12: US Ledger (11 x 17 inches) 13: ISO A5 14: A6 (10.5 x 14.8 cm) 15: JIS B6 (12.8 x 18.2 cm) 16: Commercial #9 (3-7/8 x 8-7/8 inches) 17: Commercial #6 (3-5/8 x 6-1/2 inches) 18: ISO B5 (17.6 x 25 cm) 19: Custom (11.7 x 17.7 inches) 30: C4 (22.9 x 32.4 cm) 31: Hagaki (10 x 14.8 cm) 32: Ofuku-hagaki (14.8 x 20 cm) 33: Officio II 39: 8K 40: 16K 42: 8.5 x 13.5 inches 50: Statement 51: Folio 52: Youkei 2 53: Youkei 4	0
Default cassette	R4	0: MP tray 1: Cassette 1 2: Cassette 2 3: Cassette 3 4: Cassette 4	1
MP tray paper size	R7	Same as the R2 values except: 0	8
A4/letter equation	S4	0: Off 1: On	1
Host buffer size	S5	0: 10kB (x H8) 1: 100kB (x H8) 2: 1024kB (x H8)	1
Wide A4	T6	0: Off 1: On	0
Line spacing *	U0	Lines per inch (integer value)	6
Line spacing *	U1	Lines per inch (fraction value)	0
Character spacing *	U2	Characters per inch (integer value)	10

Item	FRPO	Setting values	Factory setting
Character spacing *	U3	Characters per inch (fraction value)	0
Country code	U6	0: US-ASCII 1: France 2: Germany 3: UK 4: Denmark 5: Sweden 6: Italy 7: Spain 8: Japan 9: US Legal 10: IBM PC-850 (Multilingual) 11: IBM PC-860 (Portuguese) 12: IBM PC-863 (Canadian French) 13: IBM PC-865 (Norwegian) 14: Norway 15: Denmark 2 16: Spain 2 17: Latin America 21: US ASCII (U7 = 50 SET) 77: HP Roman-8 (U7 = 52 SET)	41
Code set at power up in daisy-wheel emulation	U7	0: Same as the default emulation mode (P1) 1: IBM 6: IBM PC-8 50: US ASCII (U6 = 21 SET) 52: HP Roman-8 (U6 = 77 SET)	53
Font pitch for fixed pitch scalable font	U8	Integer value in cpi: 0 to 99	10
	U9	Fraction value in 1/100 cpi: 0 to 99	0
Font height for the default scalable font *	V0	Integer value in 100 points: 0 to 9	0
	V1	Integer value in points: 0 to 99	12
	V2	Fraction value in 1/100 points: 0, 25, 50, 75	0
Default scalable font *	V3	Name of typeface of up to 32 characters, enclosed with single or double quotation marks	Courier

Item	FRPO	Setting values	Factory setting
Default weight (courier and letter Gothic)	V9	0: Courier = darkness Letter Gothic = darkness 1: Courier = regular Letter Gothic = darkness 4: Courier = darkness Letter Gothic = regular 5: Courier = regular Letter Gothic = regular	5
Color mode	W1	0: Monochrome (grayscale) 1: Color (CMYK)	1
Gloss mode	W6	0: Low (normal) 1: High	0
Paper type for the MP tray	X0	1: Plain 1 2: Transparency 3: Preprinted 4: Label 5: Bond 6: Recycle 7: Vellum 9: Letterhead 10: Color 11: Prepunched 12: Envelope 13: Cardstock 16: Thick 17: High quality 21: Custom1 22: Custom2 23: Custom3 24: Custom4 25: Custom5 26: Custom6 27: Custom7 28: Custom8	1

Item	FRPO	Setting values	Factory setting
Paper type for paper cassettes 1 to 2	X1	1: Plain	1
	X2	3: Preprinted	
		5: Bond	
		6: Recycled	
		9: Letterhead	
		10: Color	
		11: Prepunched	
		17: High quality	
		21: Custom1	
		22: Custom2	
		23: Custom3	
		24: Custom4	
		25: Custom5	
		26: Custom6	
	27: Custom7		
	28: Custom8		
Paper type for paper cassettes 3 to 4	X3	1: Plain	1
	X4	3: Preprinted	
		5: Bond	
		6: Recycled	
		9: Letterhead	
		10: Color	
		11: Prepunched	
		17: High quality	
		21: Custom1	
		22: Custom2	
		23: Custom3	
		24: Custom4	
		25: Custom5	
		26: Custom6	
	27: Custom7		
	28: Custom8		
PCL paper source	X9	0: Performs paper selection depending on media type. 1: Performs paper selection depending on paper sources.	0
Automatic continue for 'Press GO'	Y0	0: Off 1: On	0
Automatic continue timer	Y1	Number from 0 to 99 in increments of 5 seconds	6 (30 seconds)
Error message for device error	Y3	0: Not detect 1: Detect	0

Item	FRPO	Setting values	Factory setting
Duplex operation for specified paper type (Prepunched, Preprinted and Letterhead)	Y4	0: Off 1: On	0
Default operation for PDF direct printing	Y5	0: Enlarges or reduces the image to fit in the current paper size. Loads paper from the current paper cassette. 1: Through the image. Loads paper which is the same size as the image. 2: Enlarges or reduces the image to fit in the current paper size. Loads Letter, A4 size paper depending on the image size. 3: Through the image. Loads Letter, A4 size paper depending on the image size. 8: Through the image. Loads paper from the current paper cassette. 9: Through the image. Loads Letter, A4 size paper depending on the image size. 10: Enlarges or reduces the image to fit in the current paper size. Loads Letter, A4 size paper depending on the image size.	0
e-MPS error	Y6	0: Does not print the error report and display the error message. 1: Prints the error report. 2: Displays the error message. 3: Prints the error report and displays the error message.	3

- a. Characters higher than 127 are printed regardless of the C8 value. However, setting C8 to 0 does not print character code 160.

(6) System Error (Fxxxx) Outline

The document is subscribed to describe the outline of the factors of the Fxxx errors that are not described in the

service manual. Please utilize it to refer to checking the factors.

Please utilize it as the measures when the system is not recovered after power off/on or it frequently occurs.

* : It may be from the hardware factor while the error (Fxxx) is indicated.

Please initially check the following.

Check the DDR2 memory and neighboring parts:

Check the contact of YS1 or YS2 with the memory. Replace the memory if the error repeats.

Check the HDD if the error repeats after replacing the main board.

Take care, however, of handling the data when formatting or replacing the HDD.

Check the HDD : Replace the HDD if the error repeats after formatting the HDD.

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
-	Lock-up at Welcome display (TASKalfa/Ecosys) (The display unchanges after a certain time (Notes1: *** seconds))	1) Check connection of the harness (Panel to Main board), (Main board to HDD) and connectors and check function. 2) Check contact of the DDR memory by detaching and reattaching, and check function. replace it if available and check function. 3) Format the HDD and check function. (U024 FULL formatting) (*1) 4) Execute the U021Memory initializing to initialize the controller backup memory and check function. 5) Replace the panelmain board and check function. 6) Replace the main board and check function. 7) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	*User data and installed software is deleted if executing the U024. Reinstallation is required.	[Main - Panel Interface] Main board:YC12, YC17,YC30 Panel board:YC1,YC2,YC3 [Main - HDD] Main board:YC1,YC27 [Check the contact with the DDR2 memory] Main board: YS1 (Notes1) 190 seconds
F000	CF000 appears in a certain time (Notes2: *** seconds) after the Welcome display continues Panel—Main board communication error	1) Check connection of the harness (Panel to Main board), (Main board to HDD) and connectors and check function. 2) Check contact of the DDR memory by detaching and reattaching, and check function. replace it if available and check function. 3) Format the HDD and check function. (U024 FULL formatting) (*1) 4) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 5) Replace the main board and check function. 6) Replace the panelmain board and check function. 7) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		[Main-Panel Interface] Main board: YC12, YC17, YC30 Panel borad: YC1,YC2,YC3 If the LEDs are in the state belwo when the F000 appears, the DDR2 memory failure may be the cause. Check contact of the YS1 with the memory. Memory LED turned on Attention LED turned on (Note2) 190 seconds
F10X	An error is detected at OS or some of device drivers.	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		
F11X		3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F12X	An error is detected at the Scan control section	1) Check connection of the harness (Scan/DP - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the Scan/DP board and check function. 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		[Main-Scan Interface] Main board:YC11,YC25 ISC board: YC3, YC4

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F13X	An error is detected at the Panel control section	1) Check connection of the harness (Panel - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the panel board and check function. (*2) 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only. (*2) For the model separating the main/panel PWBs.		[Main-Panel Interface] Main board:YC12,YC17,YC30 Panel board:YC1,YC2,YC3
F14X	An error is detected at the FAX control section	1) Check connection of the harness (FAX - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Execute the U671 Clear FAX back up data (FAX DIMM clear) and check function. (*3) (Take cae of the received data since it is cleared) 5) Replace the FAX_DIMM and check function. 6) Replace the FAX board and check function. 7) Replace the main board and check function. 8) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only. (*3) For the models using the main PWB with the flash for the FAX data.		F14A,F14F: KUIO error Main board (USB hub) [Main-KUIO Interface] Main board: YC8,YC9 Video board: YC13, YC14
F15X	An error is detected at the authentication device control section	1) Check connection of the harness (Authentication device - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the main board and check function. 5) Replace the HDD and check function. (*1) 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	Authentication device: Card Reader, etc.	
F16X	An error is detected at the KMAS control section	1) Check connection of the harness (KMAS - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		[KMAS Interface] Main board: YC7

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F17X	An error is detected at the print data control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F18X	An error is detected at the Video control section	1) Check connection of the harness (Engine - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the engine board and check function. 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		[Main - Video Interface] Main board:YC3 Video board: YC1 [Video - Engine Interface] Video board: YC3 Engine board:YC26
F19X	An error is detected at the OS or some of device drivers	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F1AX				
F1BX	An error is detected at the Security management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F1CX	An error is detected at the File System management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	*The F1C4 error appears with the HDD security kit at work.	

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F1DX	An error is detected at the Image memory management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	*The F1D4 error is RAM allocation error. 1. Check it with the U340 2. Initialize the setting valued with the U021	
F1EX	An error is detected at the OS or some of device drivers	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		
F1FX		3) Replace the main board and check function. 4) Replace the HDD and check function. (*1)		
F20X		5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F21X	An error is detected at the Image processing section	1) Check contact of the DDR memory and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		[DDR2 memory contact check] Main board:YS1 A certain part of the memory may be faulty. The frequency of failure occurrence is dependent on the frequency of access to the faulty bit. The ASIC may be faulty if the memory is not sensitive.
F22X		4) Replace the main board and check function.		
F23X		5) Replace the HDD and check function. (*1) 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F24X	An error is detected at the System management section	1) Check contact of the DDR memory and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the main board and check function. 5) Replace the HDD and check function. (*1) 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	*The F248 error is printer process error. if it repeats with a certain print data, retrieve the capture data and USBLOG.	[DDR2 memory contact check] Main board:YS1 A certain part of the memory may be faulty. The frequency of failure occurrence is dependent on the frequency of access to the faulty bit. The ASIC may be faulty if the memory is not sensitive.
F25X	An error is detected at the Network management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Retrieve the USBLOG and contact the Service Administrative Division. (or retrieve the packet capture data depending on the result of analysis) (*1) For the HDD standard model only.	*This may be owing to the users network environment.	
F26X	An error is detected at the System management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		
F27X		3) Replace the main board and check function.		
F28X		4) Replace the HDD and check function. (*1)		
F29X		5) Retrieve the USBLOG and contact the Service Administrative Division.		
F2AX		(*1) For the HDD standard model only.		

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F2BX	An error is detected at the Network control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Retrieve the USBLOG and contact the Service Administrative Division. (or retrieve the packet capture data depending on the result of analysis) (*1) For the HDD standard model only.		
F2CX				
F2DX				
F2EX				
F2FX				
F30X				
F31X				
F32X				
F33X	An error is detected at the Scan management section	1) Check connection of the harness (Scan/DP board - main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the Scan/DP board and check function. 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F34X	An error is detected at the Panel management section	1) Check connection of the harness (Panel board - main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 4) Replace the panel board and check function. (*2) 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only. (*2) For the models separating the panel/main PWBs.		
F35X	An error is detected at the Print control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F36X	An error is detected at the Print management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		

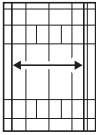
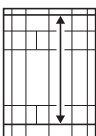
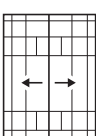
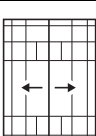
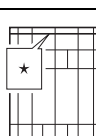
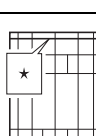
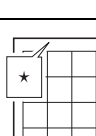
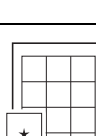
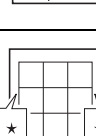
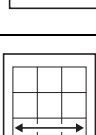
No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F37X	An error is detected at the FAX management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Execute the U671 Clear FAX back up data (FAX DIMM clear) and check function. (*3) (Take cae of the received data since it is cleared) 4) Replace the FAX_DIMM and check function. 5) Replace the main board and check function. 6) Replace the HDD and check function. (*1) 7) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only. (*3) For the models using the main PWB with the flash for the FAX data.		F14A,F14F:KUIO error Main board (USB hub) [Main-KUIO Interface] Main board: YC8,YC9 Video board: YC13,YC14
F38X	An error is detected at the Authentication/permit management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F39X	An error is detected at the KMAS control section	1) Check connection of the harness (KMAS - Main board) and connectors and check function. 2) Format the HDD and check function. (U024 FULL formatting) (*1) 3) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		[KMAS Interface] Main board: YC7
F3AX	An error is detected at the Entity management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F3BX				
F3CX				
F3DX				
F3EX				
F3FX				
F40X				
F41X				
F42X				
F43X				
F44X				
F45X				
F46X	An error is detected at the Print image process section	1) Replace the main board and check function. 2) Retrieve the USBLOG (or retrieve the print capture data by case)	*The F46F is printer process error. If it repeats with a certain print data, retrieve the capture data and USBLOG.	

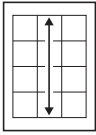
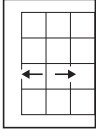
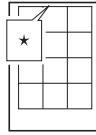
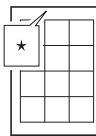
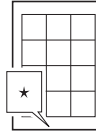
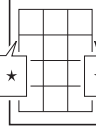
No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F47X	An error is detected at the Image edit process control section	1) Format the HDD and check function. (U024 FULL formatting) (*1)		
F48X		2) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		
F49X		3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F4AX	An error is detected at the Print image process section	1) Format the HDD and check function. (U024 FULL formatting) (*1)		
F4CX		2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F4DX	An error is detected at the Entity control section	1) Format the HDD and check function. (U024 FULL formatting) (*1)		
F4EX		2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F4FX	An error is detected at the Job control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F50X	An error is detected at the FAX control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F51X	An error is detected at the Job execution section	1) Format the HDD and check function. (U024 FULL formatting) (*1)		
F52X		2) Execute the U021 Memory initializing to initialize the controller backup memory and check function.		
F53X		3) Replace the main board and check function.		
F55X		4) Replace the HDD and check function. (*1)		
F56X		5) Retrieve the USBLOG and contact the Service Administrative Division.		
F57X		(*1) For the HDD standard model only.		

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F58X	An error is detected at the Service management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F59X				
F5AX				
F5BX				
F5CX				
F5DX				
F5EX				
F5FX	An error is detected at the Service execution section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F60X	An error is detected at the Maintenance mode management section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F61X	An error is detected at the Report compiling section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F62X	An error is detected at the Service execution section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F63X	An error is detected at the Device control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		

No.	Content	Check procedure & check point	Remark 1	TASKalfa 2550ci
F64X	An error is detected at the Print image process section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F65X				
F66X				
F67X				
F68X	An error is detected at the Storage device control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.	*F684 is overwrite error with the HDD security kit	
F69X	An error is detected at the HyPAS control section	1) Format the HDD and check function. (U024 FULL formatting) (*1) 2) Execute the U021 Memory initializing to initialize the controller backup memory and check function. 3) Replace the main board and check function. 4) Replace the HDD and check function. (*1) 5) Retrieve the USBLOG and contact the Service Administrative Division. (*1) For the HDD standard model only.		
F6AX				
F6BX				
F6CX				
F6DX	An error is detected at the External Server management section	1) Check the external server and check function. 2) Check the connection to the external server and check function. 3) Check the network settings and check function. 4) Replace the bridge board and check function. 5) Replace the main board and check function. 6) Retrieve the USBLOG and contact the Service Administrative Division.	*FieryOption related	---
F6EX				
F6FX				
F70X				
F71X				
F72X				
F73X				
F74X				
F75X				

(7) Chart of image adjustment procedures

Adjusting order	Item	Image	Description	Maintenance mode		Original	Page	Remarks
				Item No.	Mode			
1	Adjusting the magnification in the main scanning direction (printing adjustment)		Polygon motor speed adjustment	U053	POLYGON	U053 test pattern	P.1-3-40	
2	Adjusting the magnification in the auxiliary scanning direction (printing adjustment)		Drive motor speed adjustment	U053	MAIN	U053 test pattern	P.1-3-40	
3	Adjusting the center line of the MP tray (printing adjustment)		Adjusting the LSU print start timing	U034	LSU OUT LEFT /MPT LSU OUT LEFT / DUPLEX	U034 test pattern	P.1-3-35	To make an adjustment for duplex copying, select LSU OUT LEFT /DUPLEX.
4	Adjusting the center line of the cassettes (printing adjustment)		Adjusting the LSU print start timing	U034	LSU OUT LEFT / CASSETTE 1, CASSETTE 2, CASSETTE 3, CASSETTE 4	U034 test pattern	P.1-3-35	Cassette 1: select LSU OUT LEFT /CASSETTE1 Cassette 2: select LSU OUT LEFT /CASSETTE2 Cassette 3: select LSU OUT LEFT /CASSETTE3 Cassette 3: select LSU OUT LEFT /CASSETTE4
5	Adjusting the leading edge registration of the MP tray (printing adjustment)		Registration motor turning on timing (secondary paper feed start timing)	U034	LSU OUT TOP /MPT LSU OUT TOP / DUPLEX	U034 test pattern	P.1-3-35	To make an adjustment for duplex copying, select LSU OUT TOP /DUPLEX. PAPER WIDTH 218mm or more
6	Adjusting the leading edge registration of the cassette (printing adjustment)		Registration motor turning on timing (secondary paper feed start timing)	U034	LSU OUT TOP / CASSETTE	U034 test pattern	P.1-3-35	PAPER WIDTH 218mm or more
7	Adjusting the leading edge margin (printing adjustment)		LSU illumination start timing	U402	LESD	U402 test pattern	P.1-3-105	
8	Adjusting the trailing edge margin (printing adjustment)		LSU illumination end timing	U402	TRAIL	U402 test pattern	P.1-3-105	
9	Adjusting the left and right margins (printing adjustment)		LSU illumination start/end timing	U402	A MARGIN C MARGIN	U402 test pattern	P.1-3-105	
10	Adjusting magnification of the scanner in the main scanning direction (scanning adjustment)		Data processing	U065	MAIN SCAN	Test chart	P.1-3-42	

Adjusting order	Item	Image	Description	Maintenance mode		Original	Page	Remarks
				Item No.	Mode			
11	Adjusting magnification of the scanner in the auxiliary scanning direction (scanning adjustment)		Original scanning speed	U065	SUB SCAN	Test chart	P.1-3-42	U065: For copying an original placed on the platen. U070: For copying originals from the DP. To make an adjustment for second side: select SUB SCAN(B)
				U070	SUB SCAN (F) SUB SCAN (B)		P.1-3-47	
12	Adjusting the center line (scanning adjustment)		Adjusting the original scan data (image adjustment)	U067	FRONT ROTATE	Test chart	P.1-3-45	U067: For copying an original placed on the platen. To make an adjustment for rotate copying, select ROTATE. U072: For copying originals from the DP. To make an adjustment for duplex copying, select BACK.
				U072	FRONT BACK		P.1-3-50	
13	Adjusting the leading edge registration (scanning adjustment)		Original scan start timing	U066	FRONT ROTATE	Test chart	P.1-3-44	U066: For copying an original placed on the platen. To make an adjustment for rotate copying, select ROTATE. U071: For copying originals from the DP. To make an adjustment for duplex copying, select BACK HEAD.
				U071	FRONT HEAD BACK HEAD		P.1-3-48	
14	Adjusting the leading edge margin (scanning adjustment)		Adjusting the original scan data (image adjustment)	U403	B MARGIN	Test chart	P.1-3-106	U403: For copying an original placed on the contact glass U404: For copying originals from the DP.
				U404	B MARGIN		P.1-3-107	
15	Adjusting the trailing edge margin (scanning adjustment)		Adjusting the original scan data (image adjustment)	U403	D MARGIN	Test chart	P.1-3-106	U403: For copying an original placed on the contact glass U404: For copying originals from the DP.
				U404	D MARGIN		P.1-3-107	
16	Adjusting the left and right margins (scanning adjustment)		Adjusting the original scan data (image adjustment)	U403	A MARGIN C MARGIN	Test chart	P.1-3-106	U403: For copying an original placed on the contact glass U404: For copying originals from the DP.
				U404	A MARGIN C MARGIN		P.1-3-107	

When maintenance item U411 (Automatic adjustment in the scanner) is run using the specified original (P/N 7505000005)

the following adjustments are automatically made:

Adjusting the scanner magnification (U065)

Adjusting the scanner leading edge registration (U066)

Adjusting the scanner center line (U067)

When maintenance item U411 (Automatic adjustment in the DP) is run using the specified original (P/N 7505000005)

the following adjustments are automatically made:

* : When running this test chart, you first must clean the feed rollers with alcohol and ensure the DP width guides are correctly positioned against the original.

Adjusting the DP magnification (U070)

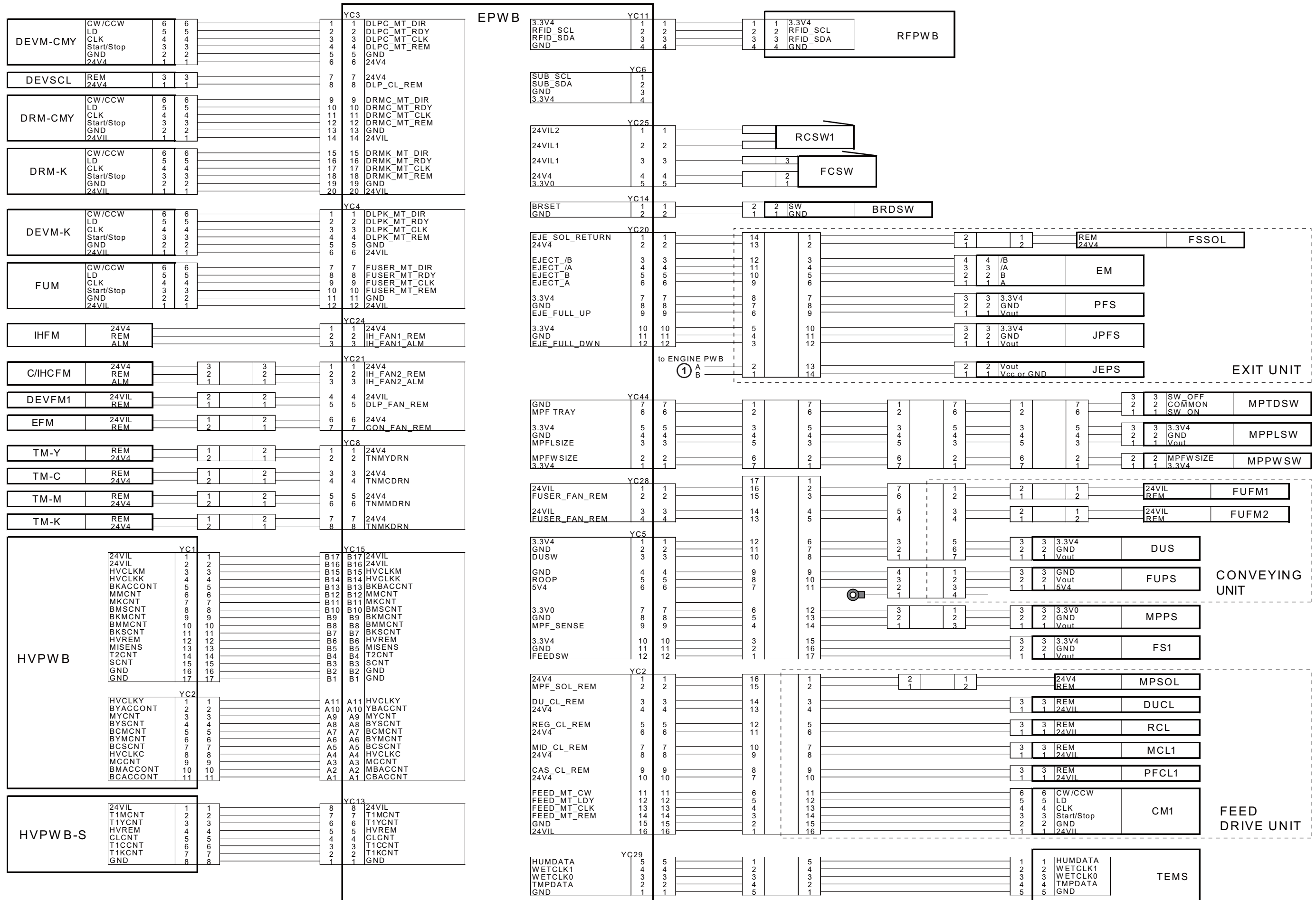
Adjusting the DP leading edge registration (U071)

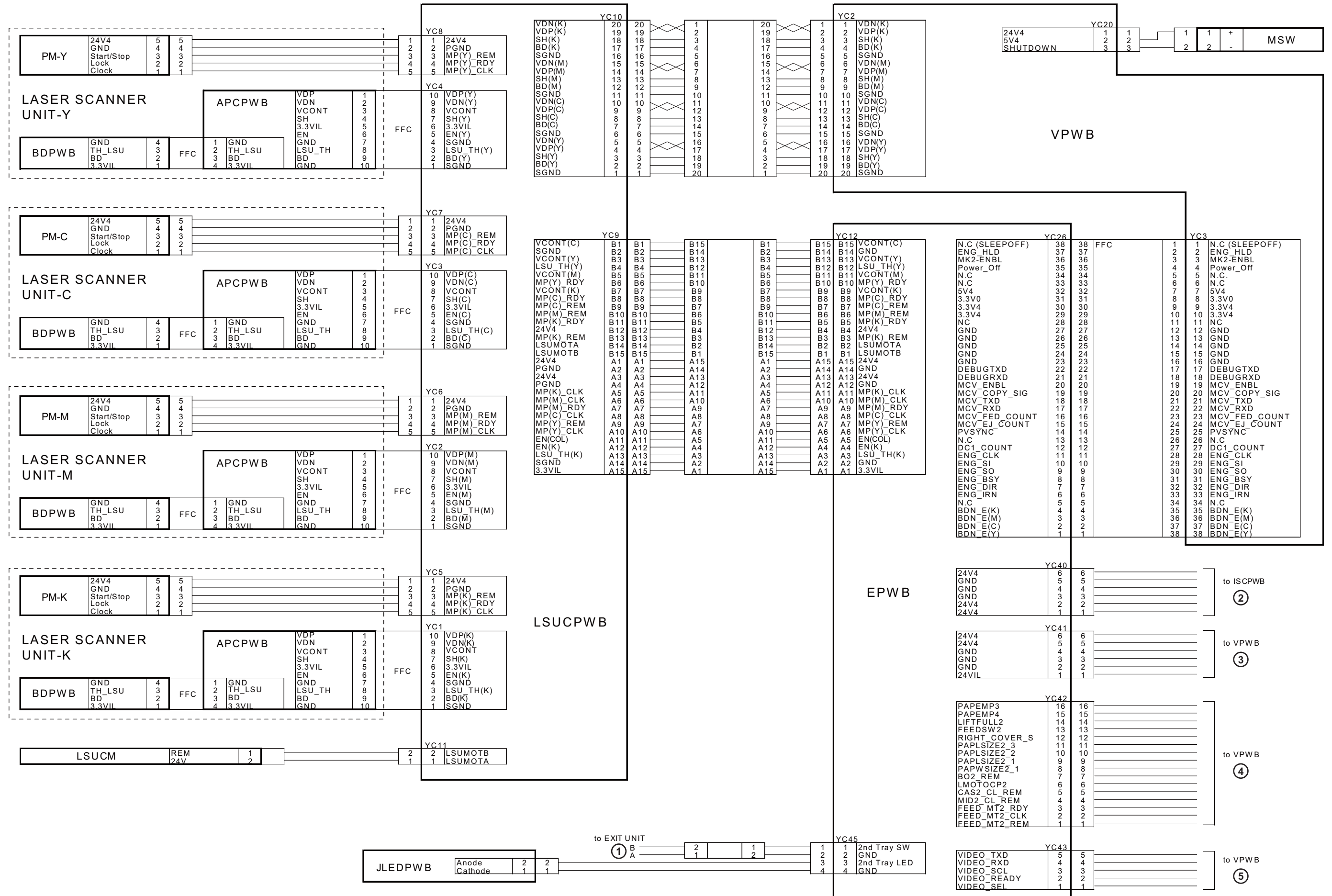
Adjusting the DP center line (U072)

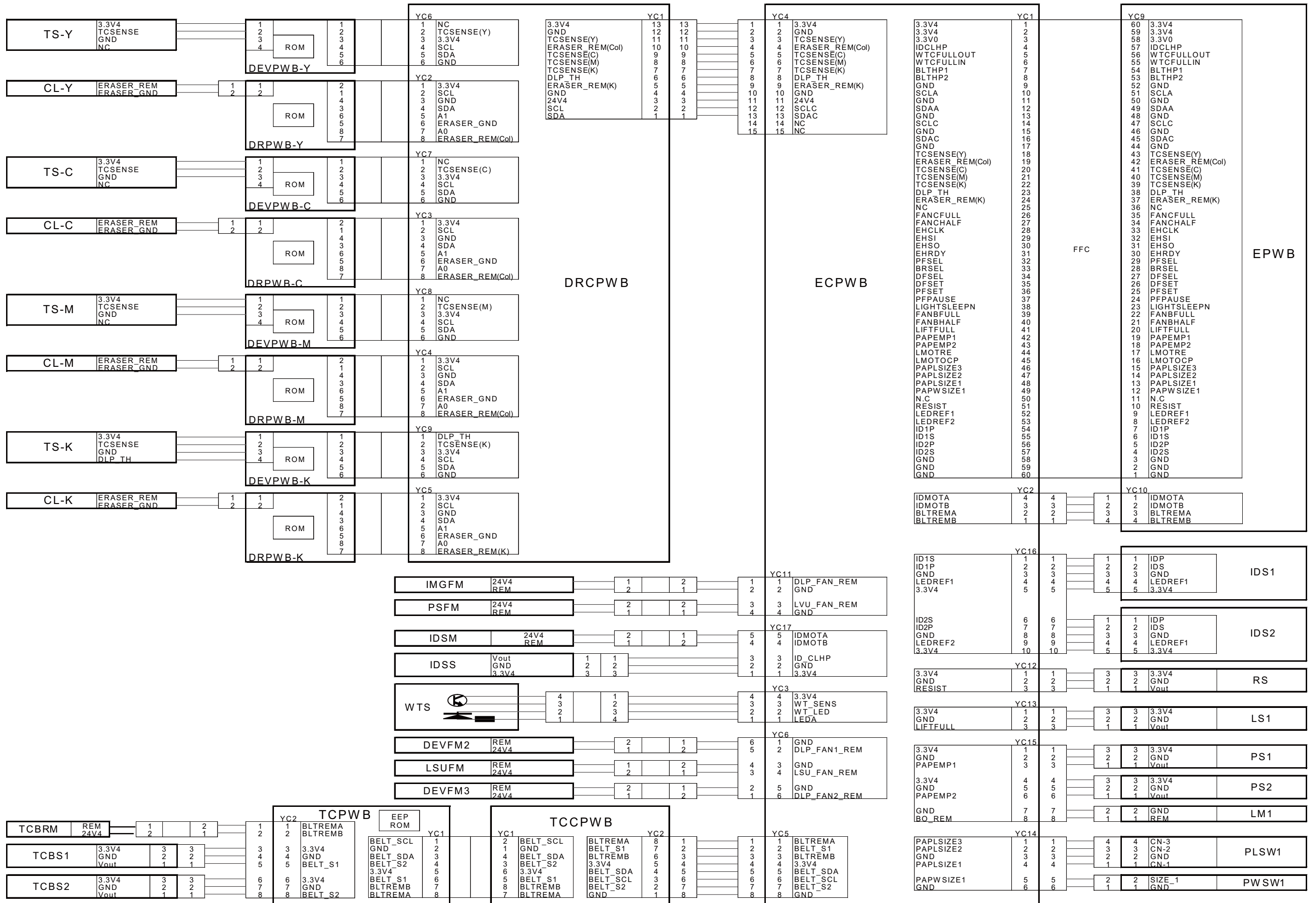
Image quality

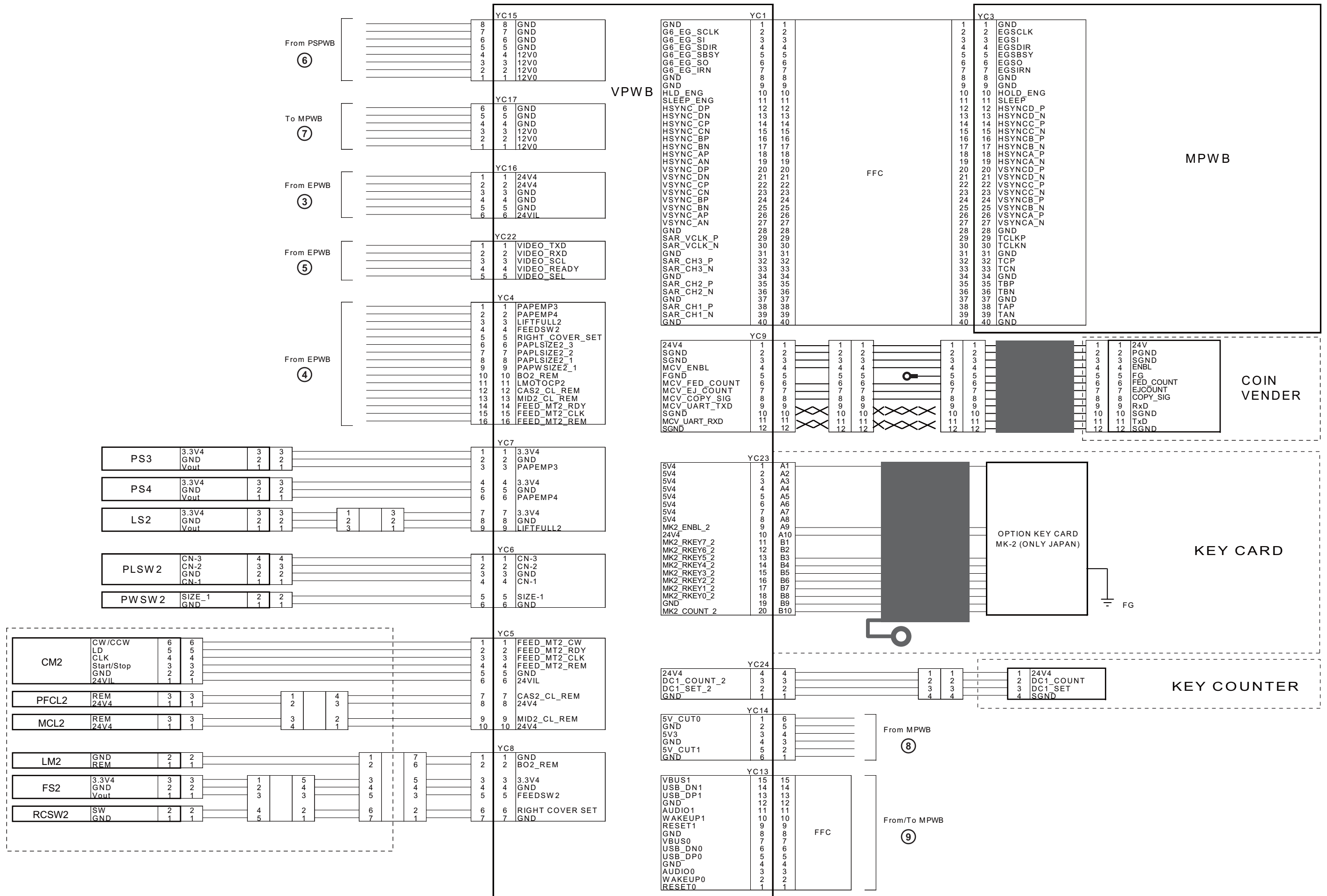
Item	Specifications
100% magnification	Machine: $\pm 0.8\%$ Using DP: $\pm 1.5\%$
Enlargement/reduction	Machine: $\pm 1.0\%$ Using DP: $\pm 1.5\%$
Lateral squareness	Machine: ± 1.5 mm/375 mm Using DP: ± 3.0 mm/375 mm
Leading edge registration	Cassette: ± 2.5 mm MP tray: ± 2.5 mm Duplex: ± 2.5 mm
Skewed paper feed (left-right difference)	Cassette: 1.5 mm or less MP tray: 1.5 mm or less Duplex: 2.0 mm or less
Lateral image shifting	Cassette: ± 2.0 mm MP tray: ± 2.0 mm Duplex: ± 3.0 mm

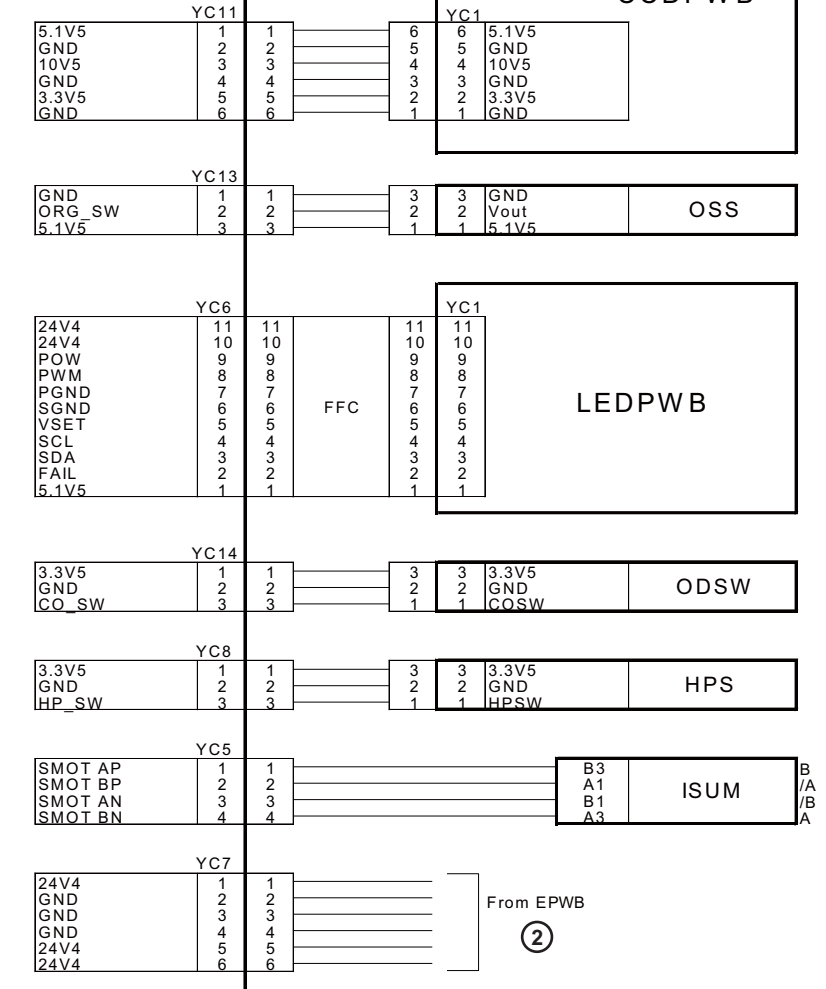
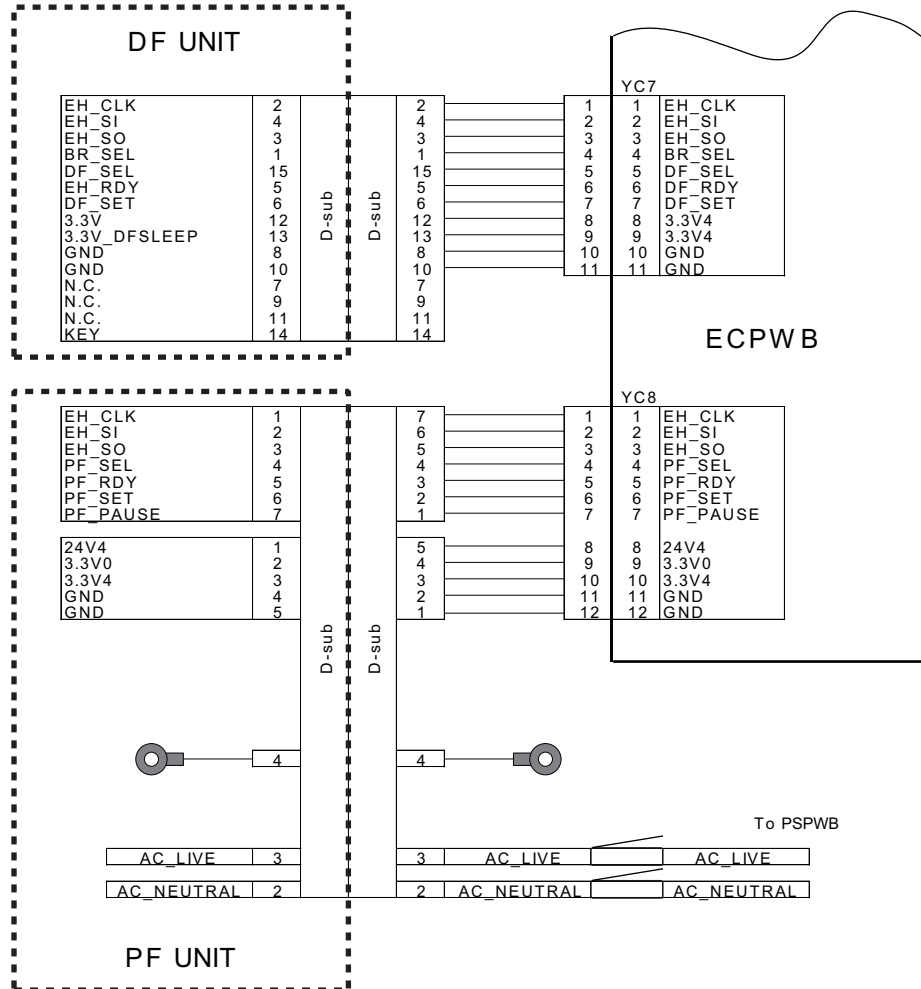
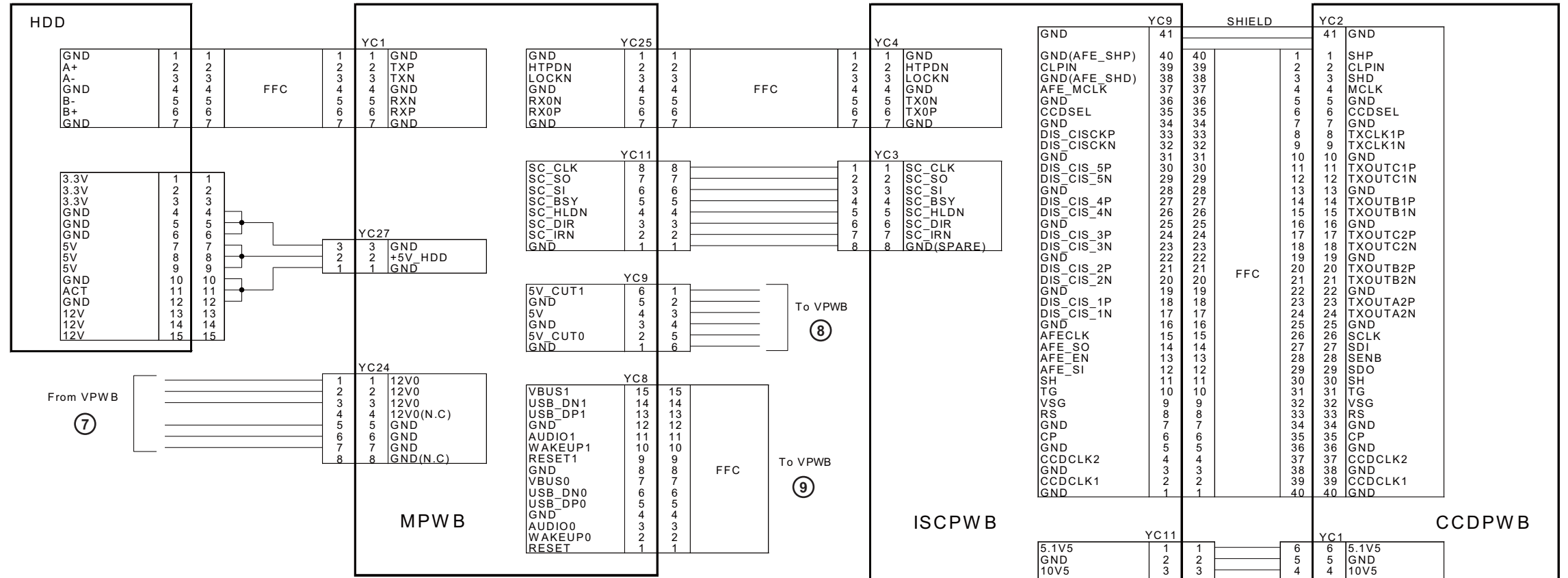
(8) Wiring diagram

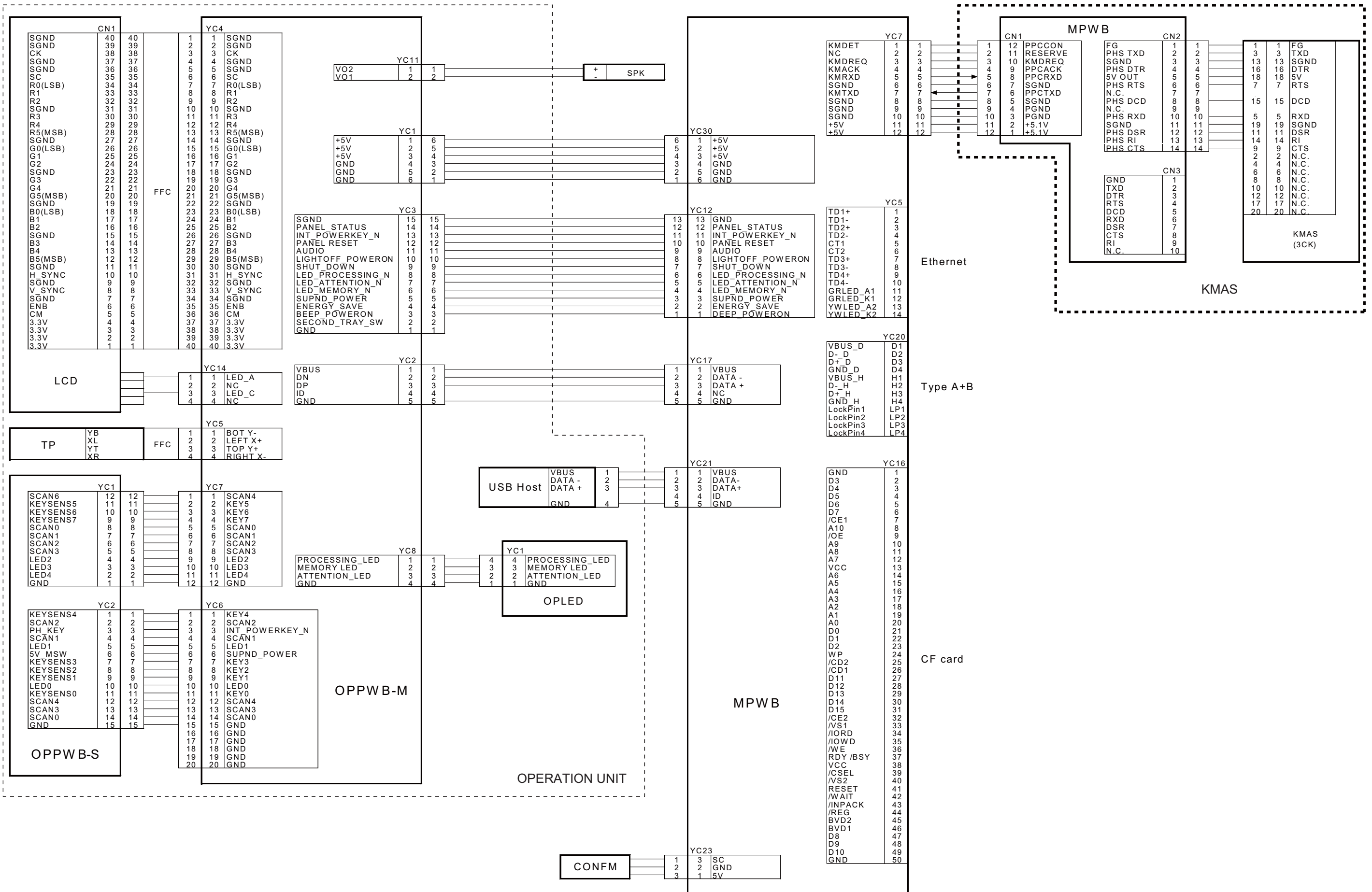


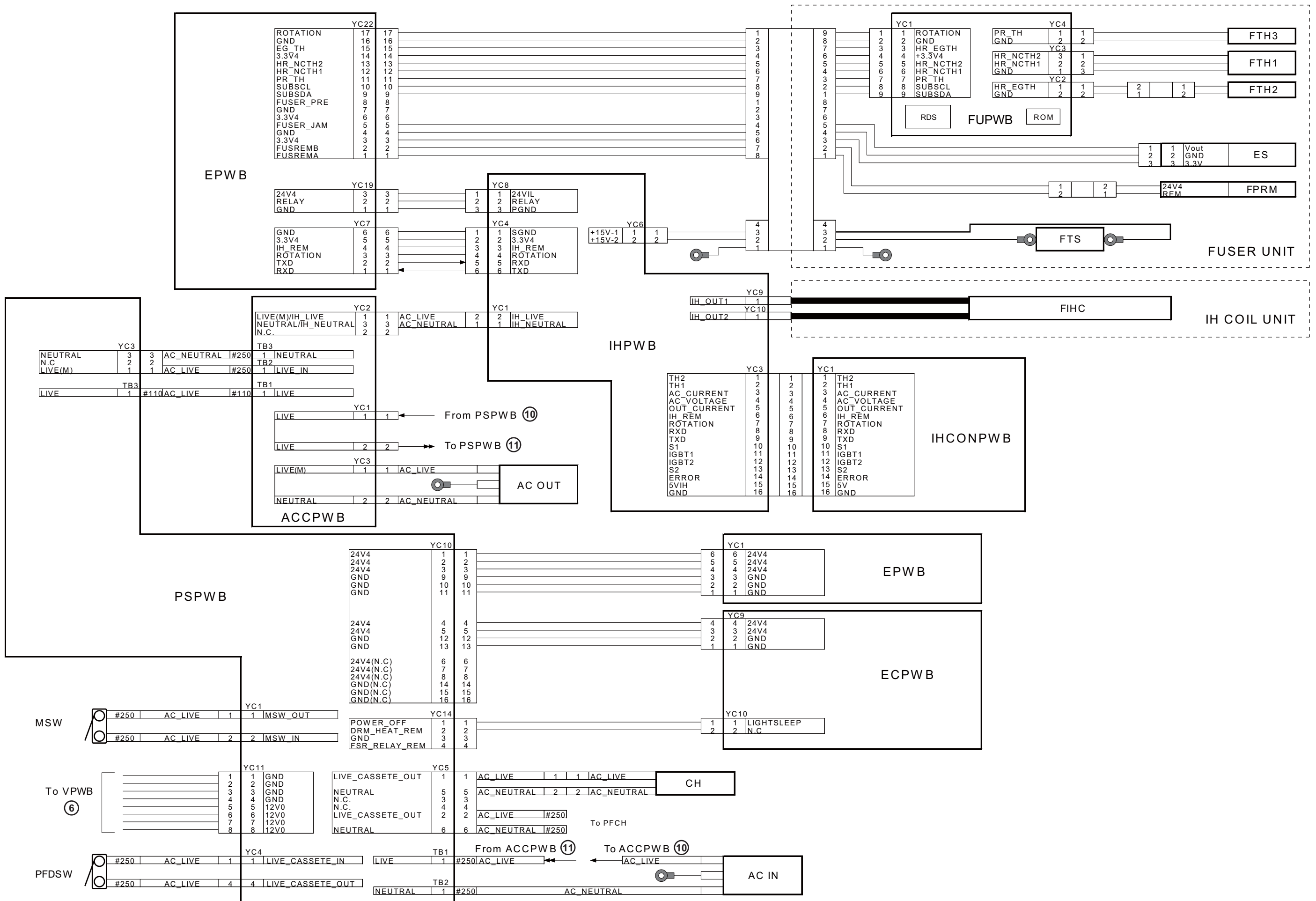


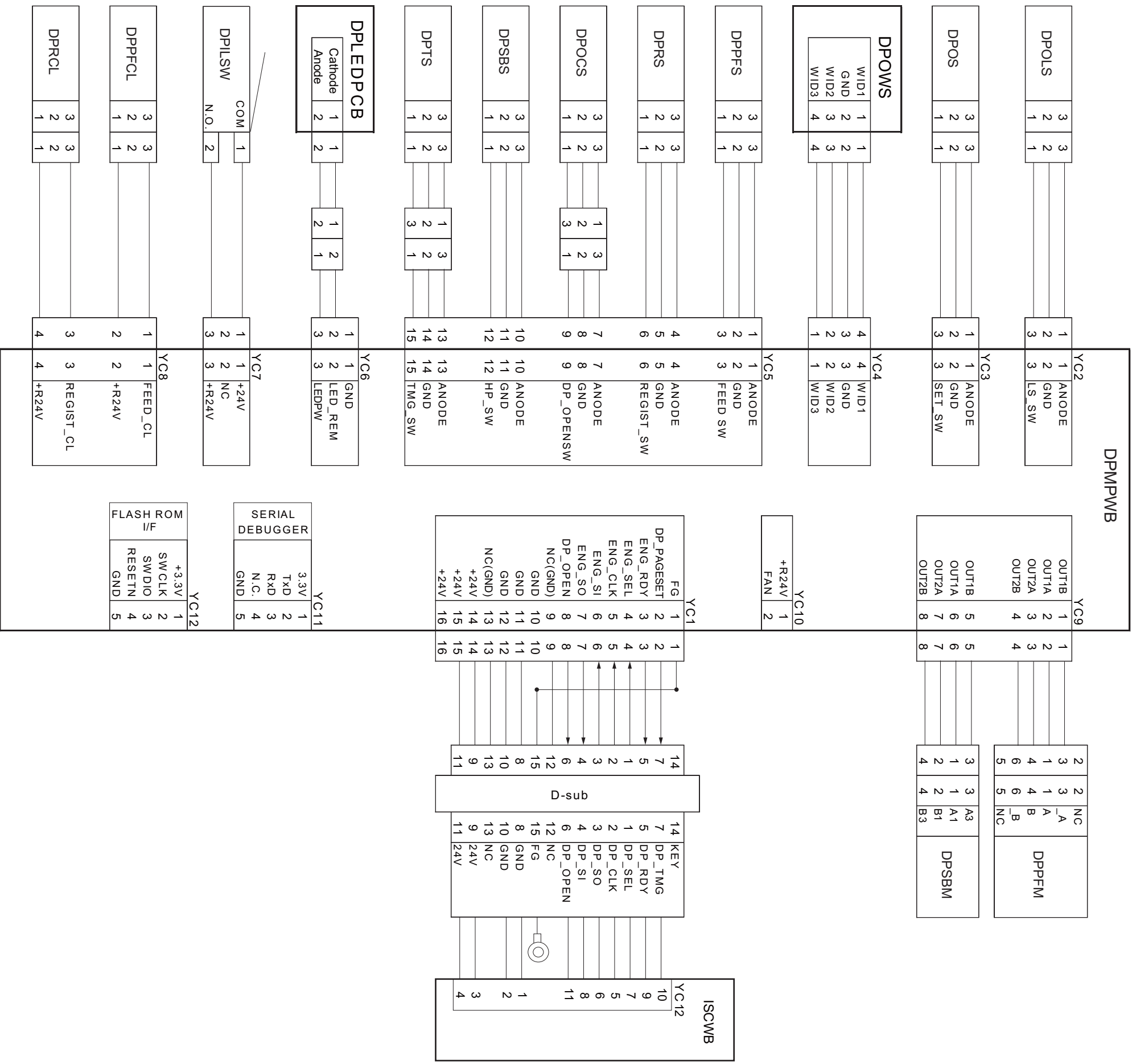












PF-790 (Paper feeder) Installation Guide

INSTALLATION GUIDE

GUIDE D'INSTALLATION

GUÍA DE INSTALACION

INSTALLATIONSANLEITUNG

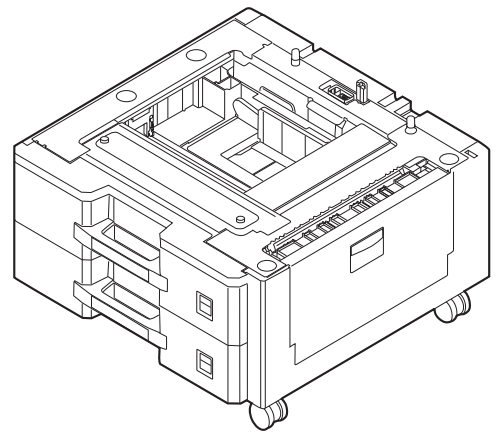
GUIDA ALL'INSTALLAZIONE

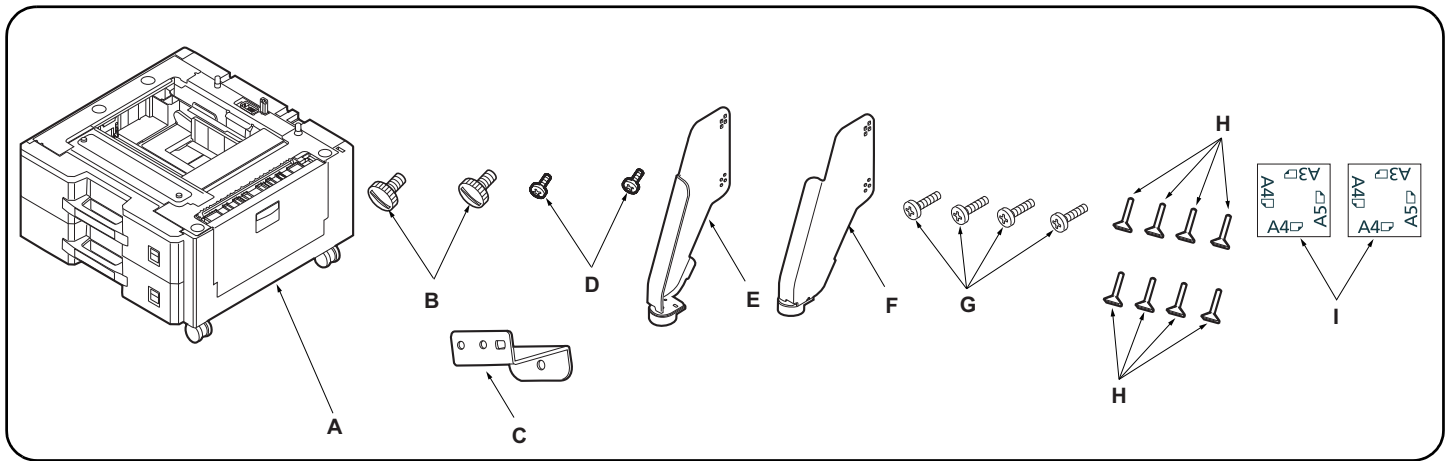
安装手册

설치안내서

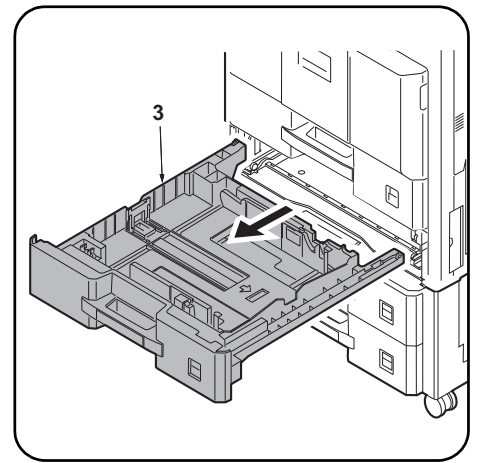
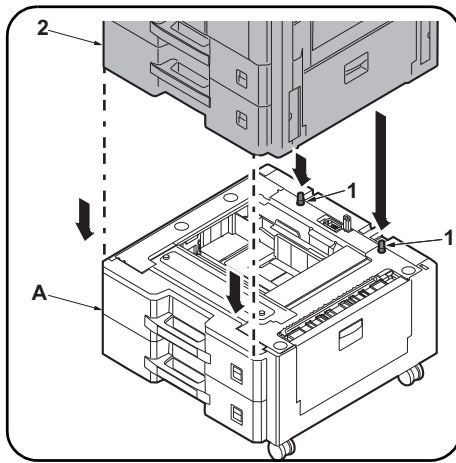
設置手順書

PF-790





<p>English</p> <p>Supplied parts</p> <p>A. Paper feeder 1</p> <p>B. Fixing pin 2</p> <p>C. Retainer 1</p> <p>D. S Tite screw M3 × 12 2</p>	<p>E. Stopper R 1</p> <p>F. Stopper L 1</p> <p>G. S Tite screws M4 × 20 4</p> <p>H. Pin 8</p> <p>I. Paper size plate 2</p>	<p>Be sure to remove any tape and/or cushioning material from supplied parts.</p>
<p>Français</p> <p>Pièces fournies</p> <p>A. Bureau papier 1</p> <p>B. Broches de fixation 2</p> <p>C. Élément de retenue 1</p> <p>D. Vis S Tite M3 × 12 2</p>	<p>E. Butée R 1</p> <p>F. Butée L 1</p> <p>G. Vis S Tite M4 × 20 4</p> <p>H. Broche 8</p> <p>I. Plateau de format du papier 2</p>	<p>Veillez à retirer les morceaux de bande adhésive et/ou les matériaux de rembourrage des pièces fournies.</p>
<p>Español</p> <p>Partes suministradas</p> <p>A. Alimentador de papel 1</p> <p>B. Pasador de fijación 2</p> <p>C. Retén 1</p> <p>D. Tornillos S Tite M3 × 12 2</p>	<p>E. Tope R 1</p> <p>F. Tope L 1</p> <p>G. Tornillo S Tite M4 × 20 4</p> <p>H. Clavija 8</p> <p>I. Placa de tamaño de papel 2</p>	<p>Asegúrese de despegar todas las cintas y/o material amortiguador de las partes suministradas.</p>
<p>Deutsch</p> <p>Gelieferte Teile</p> <p>A. Papiereinzug 1</p> <p>B. Fixierstift 2</p> <p>C. Halterung 1</p> <p>D. S-Tite-Schrauben M3 × 12 2</p>	<p>E. Anschlag R 1</p> <p>F. Anschlag L 1</p> <p>G. S-Tite-Schraube M4 × 20 4</p> <p>H. Stift 8</p> <p>I. Papierformatplatte 2</p>	<p>Entfernen Sie Klebeband und/oder Dämpfungsmaterial vollständig von den mitgelieferten Teilen.</p>
<p>Italiano</p> <p>Parti di forniture</p> <p>A. Unità di alimentazione della carta 1</p> <p>B. Perno di fissaggio 2</p> <p>C. Fermo 1</p> <p>D. Vite S Tite M3 × 12 2</p>	<p>E. Fermo R 1</p> <p>F. Fermo L 1</p> <p>G. Vite S Tite M4 × 20 4</p> <p>H. Perno 8</p> <p>I. Piastra formato carta 2</p>	<p>Accertarsi di rimuovere tutti i nastri adesivi e/o il materiale di imbottitura dalle parti fornite.</p>
<p>简体中文</p> <p>附属品</p> <p>A. 供纸工作台 1</p> <p>B. 固定销 2</p> <p>C. 安装板 1</p> <p>D. 紧固型 S 螺丝 M3 × 12 2</p>	<p>E. 限位器 R 1</p> <p>F. 限位器 L 1</p> <p>G. 紧固型 S 螺丝 M4 × 20 4</p> <p>H. 销 8</p> <p>I. 纸张尺寸插片 2</p>	<p>如果附属品上带有固定胶带, 缓冲材料时务必揭下。</p>
<p>한국어</p> <p>동봉품</p> <p>A. 급지대 1</p> <p>B. 고정핀 2</p> <p>C. 리테이너 1</p> <p>D. 나사 M3×12 S 타이트 2</p>	<p>E. 전도방지쇠 R 1</p> <p>F. 전도방지쇠 L 1</p> <p>G. 나사 M4×20S 타이트 4</p> <p>H. 핀 8</p> <p>I. 용지크기 플레이트 2</p>	<p>동봉품에 고정 테이프, 완충재가 붙어 있는 경우에는 반드시 제거할 것.</p>
<p>日本語</p> <p>同梱品</p> <p>A. ペーパーフィーダー 1</p> <p>B. 固定ピン 2</p> <p>C. 取付板 1</p> <p>D. ビス M3×12 S タイト 2</p>	<p>E. 転倒防止金具 R 1</p> <p>F. 転倒防止金具 L 1</p> <p>G. ビス M4×20 S タイト 4</p> <p>H. ピン 8</p> <p>I. 用紙サイズプレート 2</p>	<p>同梱品に固定テープ、緩衝材が付いている場合は必ず取り外すこと。</p>



Procedure

Be sure to turn the MFP main power switch off and disconnect the MFP power plug from the wall outlet before starting to install the paper feeder.

1. Place the MFP (2) on the paper feeder (A) so that the pins (1) at the rear left and rear right of the paper feeder (A) are aligned with the holes in the base of the MFP.

2. Remove the lower paper cassette (3) from the MFP.

Procédure

Veiller à bien mettre l'interrupteur principal du MFP hors tension et à débrancher la fiche d'alimentation du MFP de la prise murale avant de commencer l'installation du bureau papier.

1. Monter le MFP (2) sur le bureau papier (A) de sorte que les broches (1) à l'arrière gauche et à l'arrière droit du bureau papier (A) soient alignées avec les trous dans la base du MFP.

2. Retirer le tiroir inférieur (3) du MFP.

Procedimiento

Asegúrese de apagar el interruptor principal del MFP y de desconectar el enchufe del MFP del receptáculo de pared antes de empezar a instalar el alimentador de papel.

1. Coloque el MFP (2) sobre el alimentador de papel (A) de forma tal que las clavijas (1) en los lados posteriores izquierdo y derecho del alimentador de papel (A) estén alineados con los orificios de la base del MFP.

2. Quite el cajón de papel inferior (3) del MFP.

Verfahren

Schalten Sie unbedingt den Hauptschalter des MFP aus, und ziehen Sie den Netzstecker des MFP von der Netzsteckdose ab, bevor Sie mit der Installation des Papiereinzugs beginnen.

1. Den MFP (2) so auf den Papiereinzug (A) setzen, dass die Stifte (1) hinten links und hinten rechts am Papiereinzug (A) auf die Öffnungen im Boden des MFP ausgerichtet sind.

2. Nehmen Sie die untere Papierlade (3) vom MFP ab.

Procedura

Prima di dare inizio alla procedura di installazione dell'unità di alimentazione della carta, non mancare di spegnere l'MFP usando l'interruttore principale di alimentazione e di disinserire la spina del cavo di alimentazione dalla presa a muro della rete elettrica.

1. Posizionare l'MFP (2) sull'unità di alimentazione della carta (A), in modo che i perni (1) alla parte posteriore destra e sinistra dell'unità di alimentazione della carta (A) siano allineati con i fori nella base dell'MFP.

2. Rimuovere il cassetto inferiore della carta (3) dall'MFP.

安装步骤

安装供纸工作台时，必须先关闭 MFP 主机上的主电源开关，并拔出电源插头后方可进行工作。

1. 将 MFP (2) 放置在供纸工作台 (A) 上，使供纸工作台 (A) 左后和右后部的固定插销 (1) 与 MFP 底座中的孔对齐。

2. 取出 MFP 主机的下部供纸盒 (3)。

설치순서

급지대를 설치할 때에는 반드시 MFP 본체의 주 전원 스위치를 OFF 로 하고 MFP 본체 전원 플러그를 빼고 작업을 할 것 .

1. 급지대 (A) 의 후면 좌측과 후면 우측에 있는 핀들 (1) 이 MFP 의 바닥면에 있는 구멍에 맞도록 MFP(2) 를 급지대 (A) 위에 놓습니다 .

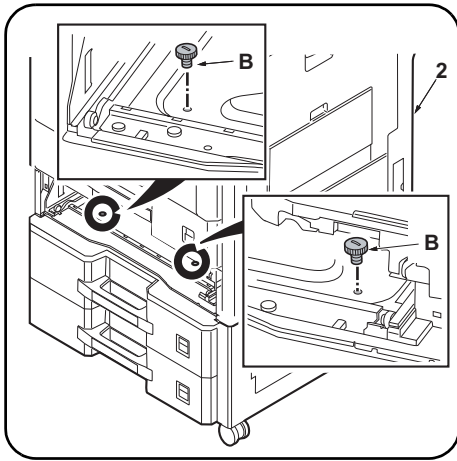
2. MFP 본체의 하단 카세트 (3) 를 꺼냅니다 .

取付手順

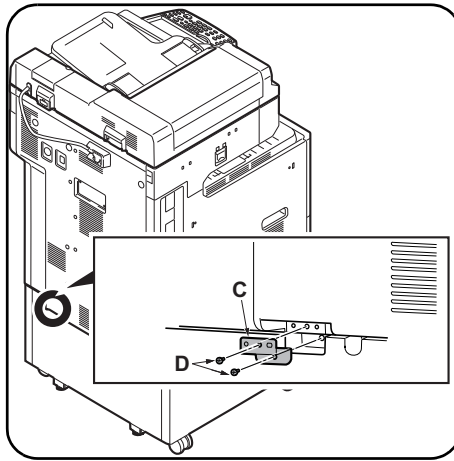
ペーパーフィーダーを取り付ける際は、必ず MFP 本体の主電源スイッチを OFF にし、MFP 本体の電源プラグを抜いてから作業をおこなうこと。

1. ペーパーフィーダー(A) の左右後方の各ピン(1)と MFP 本体のベースの穴が合うように、ペーパーフィーダー(A) に MFP 本体(2) を載せる。

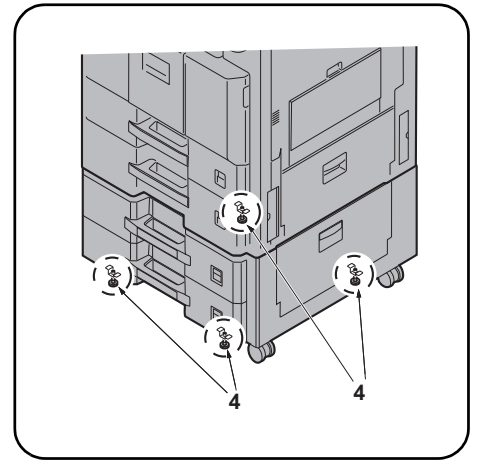
2. MFP 本体の下段カセット(3) を取り外す。



3. Secure the MFP (2) to the paper feeder (A) with the 2 fixing pins (B).
4. Insert cassette (3) into the machine.



5. Install the retainer (C) in the location shown in the figure using 2 S Tite screws M3 × 12 (D).



6. Turn the adjusters on each corner (4) until they reach the floor and then secure the paper feeder.

3. Fixer le MFP (2) au bureau papier (A) avec les 2 broches de fixation (B).
4. Insérer le tiroir (3) dans la machine.

5. Installer l'élément de retenue (C) à l'endroit indiqué sur la figure avec 2 vis S Tite M3 × 12 (D).

6. Faire tourner les dispositifs de réglage de chacun des coins (4) jusqu'à ce qu'ils touchent le sol et fixer ensuite le bureau papier.

3. Asegure el MFP (2) al alimentador de papel (A) con los 2 pasadores de fijación (B).
4. Coloque la bandeja (3) en la máquina.

5. Instale el retén (C) en el lugar que muestra la ilustración, mediante los 2 tornillos S Tite M3 × 12 (D).

6. Gire los reguladores en cada esquina (4) hasta que lleguen al piso y, a continuación, asegure el alimentador de papel.

3. Den MFP (2) mit den 2 Fixierstiften (B) am Papiereinzug (A) sichern.
4. Die Kassette (3) in die Maschine einsetzen.

5. Die Halterung (C) an der dargestellten Stelle mit den 2 S-Tite-Schrauben M3 × 12 (D) befestigen.

6. Die Einsteller an jeder Ecke (4) drehen, bis sie den Boden berühren, und dann den Papiereinzug sichern.

3. Fissare l'MFP (2) all'unità di alimentazione della carta (A) con i 2 perni di fissaggio (B).
4. Inserire il cassetto (3) nella macchina.

5. Installare il fermo (C) nella posizione mostrata in figura, utilizzando le 2 viti S Tite M3 × 12 (D).

6. Ruotare i regolatori (4) presenti su ciascun angolo finché vengano a contatto con il pavimento, e quindi fissare l'unità di alimentazione della carta.

3. 使用 2 个固定销 (B) 将 MFP (2) 固定至供纸工作台 (A) 上。
4. 将供纸盒 (3) 装回原来的位置。

5. 使用 2 颗紧固型 S 螺丝 M3 × 12 (D) 将安装板 (C) 安装在图示位置。

6. 转动四角上的调节器 (4) 直至与地面接触, 然后再固定供纸盒。

3. 고정핀 (B) 2 개로 MFP (2) 를 급지대 (A) 에 단단히 고정합니다 .
4. 카세트 (3) 를 본체에 삽입합니다 .

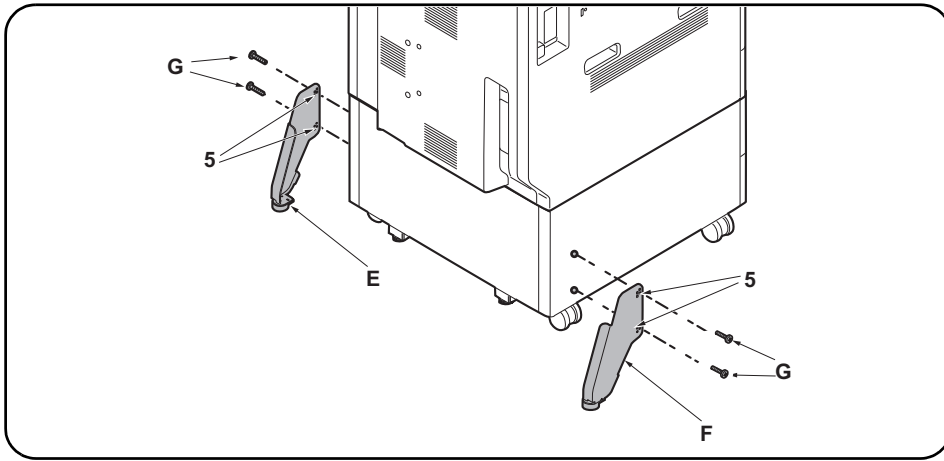
5. S 타이트 M3 × 12 나사 (D) 2 개를 사용하여 리테이너 (C) 를 그림에 표시된 위치에 설치합니다 .

6. 네 곳의 어저스터 (4) 를 맨 밑에 닿을 위치까지 돌려 급지대를 고정합니다 .

3. 固定ピン (B) 2 本で MFP 本体 (2) をペーパーフィーダー (A) に固定する。
4. カセット (3) を元通り挿入する。

5. イラストの位置に取付板 (C) をビス M3 × 12 S タイト (D) 2 本で取り付ける。

6. 四隅のアジャスター (4) を床に接触する位置まで回し、ペーパーフィーダーを固定する。



7. Select holes (5) and install each stopper (E,F) with 2 S Tite screws M4 × 20 (G) so that the stoppers will be grounded on the floor.

7. Sélectionner les trous (5) et installer chaque butée (E,F) avec 2 vis S Tite M4 × 20 (G) de sorte que les butées reposent sur le sol.

7. Seleccione los orificios (5) e instale cada tope (E,F) con los 2 tornillos S Tite M4 × 20 (G) de manera que los topes se conecten a tierra en el suelo.

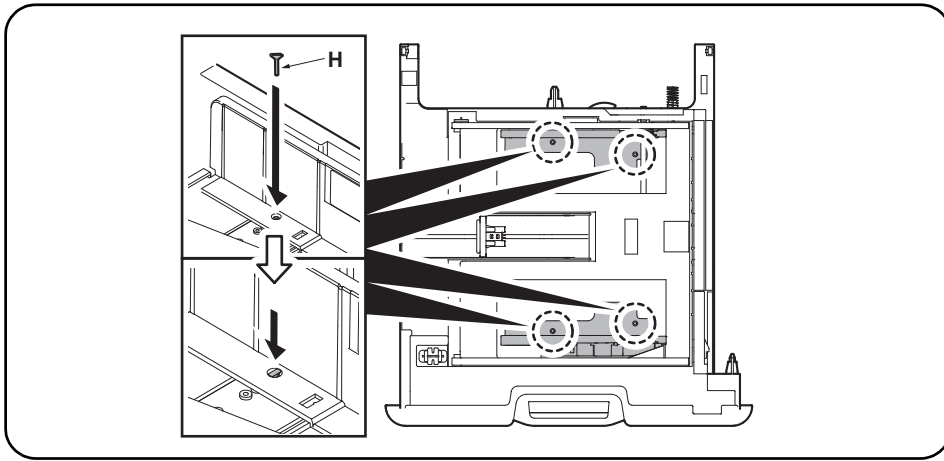
7. Wählen Sie die Öffnungen (5) und befestigen Sie jeden Anschlag (E,F) mit den 2 S-Tite-Schrauben M4 × 20 (G) so an, dass die Anschläge am Boden aufsitzen.

7. Selezionare i fori (5) ed installare ogni fermo (E,F) con le 2 viti S Tite M4 × 20 (G) in modo che i fermi siano posti a terra sul pavimento.

7. 在孔(5)处各用2颗M4×20紧固型S螺丝(G)安装限位器(E,F),使之和地板接触。

7. 전도방지쇠(E,F)가 바닥면에 접지될 수 있도록 구멍(5)을 선택해 나사 M4×20 S 타이트(G) 각 2개로 설치합니다.

7. 転倒防止金具(E,F)が床面に接地するように、穴(5)を選択してビスM4×20 S タイト(G)各2本で取り付けます。



Fix Paper Width Guide

You can fix the paper width guide using the supplied retaining pins(H).

Follow the steps below as necessary.

1. Pull out the cassette.
2. Align the paper width guide holes with the holes in the cassette for the paper width you want to set.
3. Insert the pin (H) into the holes aligned in step 2 to fix the paper guide in place.
4. Push the cassette back in.

Fixation du guide de largeur du papier

Vous pouvez fixer le guide de largeur du papier en utilisant les goupilles de fixation (H) fournies. Suivez les étapes ci-dessous en fonction des besoins.

1. Sortir le tiroir.
2. Aligner les trous du guide de largeur de papier sur les trous du tiroir en fonction du papier qui doit être posé.
3. Insérer la broche (H) dans les trous alignés au point 2 pour maintenir le guide de papier en place.
4. Remettre le tiroir en place.

Fijar la guía de anchura del papel

Puede fijar la guía de anchura del papel con los pernos de retén (H) proporcionados.

Siga los pasos siguientes según sea necesario.

1. Extraiga el cajón.
2. Alinee los orificios de la guía de ajuste de la anchura con los orificios del cajón que corresponden a la anchura de papel que desee ajustar.
3. Inserte la clavija (H) en los orificios alineados en el paso 2 para fijar la guía de papel en su lugar.
4. Vuelva a introducir el cajón.

Papierbreitenführung befestigen

Sie können die Papierbreitenführung mit den gelieferten Haltebolzen (H) befestigen.

Folgen Sie den Schritten unten falls notwendig.

1. Ziehen Sie die Papierlade heraus.
2. Richten Sie die Breitereinstellungslöcher für das Papier auf jene Löcher in der Papierlade aus, die der gewünschten Papierbreite entsprechen.
3. Stecken Sie den Stift (H) in die bei Schritt 2 ausgerichteten Löcher, um die Papierführung zu arretieren.
4. Schieben Sie die Papierlade wieder hinein.

Fissare la guida di larghezza carta

Per fissare la guida di larghezza carta, utilizzare i perni di fissaggio (H) forniti.

Eseguire i seguenti punti come necessario.

1. Estrarre il cassetto.
2. Allineare i fori della guida carta con i fori nel cassetto, alla larghezza della carta che si desidera impostare.
3. Inserire il perno (H) nei fori allineati nel passo 2 per fissare la guida carta in posizione.
4. Spingere il cassetto all'interno.

固定纸张宽度导板

您可以使用附带的定位销 (H) 固定纸张宽度导板。

必要时执行如下步骤。

1. 拉出供纸盒。
2. 对齐纸张宽度导板孔和供纸盒中的孔以设定所需的纸张宽度。
3. 将销 (H) 插入步骤 2 中对齐的孔以将纸张导板固定到位。
4. 将供纸盒推回机内。

용지폭 가이드 고정

기기와 함께 제공된 핀 (H) 로 용지폭 가이드를 고정시킬 수 있습니다 .

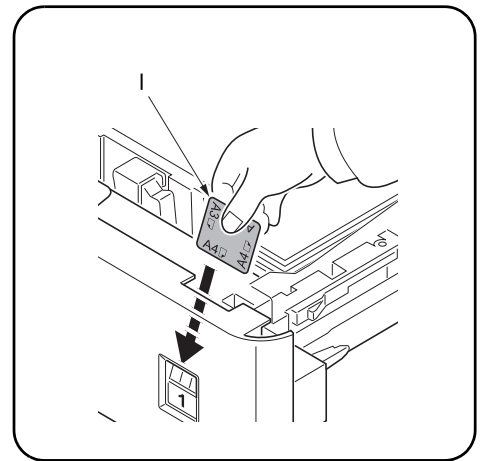
필요하면 아래의 작업을 하십시오 .

1. 카세트를 밖으로 당깁니다 .
2. 용지폭 가이드 구멍을 설정하고자 하는 용지 폭의 카세트 구멍에 맞춥니다 .
3. 핀 (H) 를 단계 2 에서 정렬한 구멍에 삽입하여 용지 가이드를 제자리에 고정합니다 .
4. 카세트를 다시 밀어 넣습니다 .

用紙幅ガイドの固定

用紙幅ガイドは同梱のピン (H) で固定することが可能です。必要に応じて以下の作業を行ってください。

1. カセットを引き出す。
2. 固定したい用紙幅に合わせて、用紙幅ガイドの穴と、カセットの穴を合わせる。
3. 手順 2 で合わせた穴にピン (H) を挿入し、用紙ガイドを固定する。
4. カセットを元に戻す。



Loading the paper size plate

Insert the paper size plate (I) into the respective size display slot.

Insertion du plateau de format du papier

Insérer le plateau de format du papier (I) dans la fente indiquant la taille appropriée.

Carga de la placa de tamaño de papel

Inserte la placa de tamaño de papel (I) en la ranura de visualización de tamaño correspondiente.

Einlegen der Papierformatplatte

Schieben Sie die Papierformatplatte (I) in den entsprechenden Formatanzeigenschlitz.

Caricamento della piastra formato carta

Inserire la piastra formato carta (I) nello slot di visualizzazione del formato rispettivo.

装载纸张尺寸插片

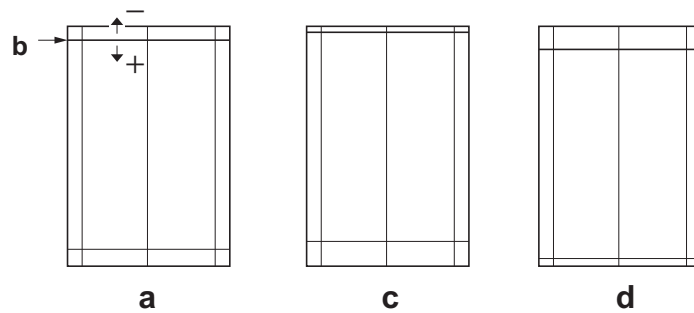
将纸张尺寸插片 (I) 插入各自显示尺寸的插槽中。

용지 크기 플레이트 장착하기

용지 크기 플레이트 (I) 를 해당 크기 표시 슬롯에 삽입합니다 .

用紙サイズプレートのセット

用紙サイズプレート (I) を、サイズ表示スロットにそれぞれ挿入する。



Adjusting the leading edge timing

The reference value for the leading edge timing is 20 ± 1.0 mm at position (b) in the correct image (a). If the timing is outside this range, perform the following adjustment.

1. Set maintenance mode U034, select LSU Out Top and Cassette(L)
2. Adjust the values.
Test pattern (c): Increase the setting value. Test pattern (d): Decrease the setting value.
3. Press the Start key to confirm the setting value.

Réglage de la synchronisation du bord de tête

La valeur de référence de la synchronisation du bord de tête est de $20 \pm 1,0$ mm à la position (b) d'une image correcte (a). Si la synchronisation est hors de cette plage, procéder au réglage suivant.

1. Passer en mode maintenance U034, sélectionner LSU Out Top et Cassette(L).
2. Régler les valeurs.
Mire d'essai (c): Augmentez la valeur de réglage. Mire d'essai (d): Diminuez la valeur de réglage.
3. Appuyer sur la touche de Start pour confirmer la valeur de réglage.

Cómo ajustar la sincronización del borde superior

El valor de referencia de la sincronización del borde superior es de $20 \pm 1,0$ mm en la posición (b) de la imagen correcta (a). Si la sincronización estuviera fuera de este rango, haga el siguiente ajuste.

1. Entre al modo de mantenimiento U034, seleccione LSU Out Top y Cassette(L).
2. Ajuste los valores.
Patrón de prueba (c): Aumente el valor de configuración. Patrón de prueba (d): Reduzca el valor de configuración.
3. Pulse la tecla de Start para confirmar el valor de configuración.

Einstellen des Vorderkanten-Timing

Der Bezugswert des Vorderkanten-Timing ist $20 \pm 1,0$ mm an Position (b) des korrekten Bilds (a). Falls das Timing außerhalb dieses Bereichs liegt, ist folgende Einstellung vorzunehmen.

1. Schalten Sie in den Wartungsmodus U034, wählen Sie LSU Out Top und Cassette(L).
2. Die Werte einstellen.
Testmuster (c): Den Einstellwert erhöhen. Testmuster (d): Den Einstellwert verringern.
3. Den Einstellwert durch Drücken der Start-Taste bestätigen.

Regolazione della sincronizzazione del bordo principale

Il valore di riferimento per la sincronizzazione del bordo principale è $20 \pm 1,0$ mm alla posizione (b) nell'immagine corretta (a). Se la sincronizzazione è all'infuori di questa gamma, effettuare la regolazione seguente.

1. Impostare la modalità manutenzione U034, selezionare LSU Out Top e Cassette(L).
2. Regolare i valori.
Modello di prova (c): Aumentare il valore dell'impostazione. Modello di prova (d): Diminuire il valore dell'impostazione.
3. Premere il tasto di Start per confermare il valore dell'impostazione.

前端対位調整

前端対位の基準値は矯正画像 (a) の (b) 位置が 20 ± 1.0 mm。超出该范围时，须进行以下调节。

1. 设置维护模式 U034，选择 LSU Out Top、Cassette(L)。
2. 调整设定值。
测试图案 (c)：调高设定值。测试图案 (d)：调低设定值。
3. 按 Start 键，以确定设定值。

선단 타이밍 조정

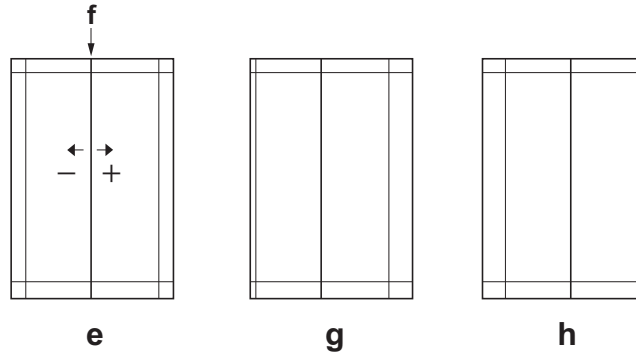
선단 타이밍은 적정화상 (a) 의 (b) 위치에서 기준치는 20 ± 1.0 mm. 여기에서 벗어나는 것은 이하의 조정을 합니다.

1. 메인テナンス 모드 U034 를 세트하고 LSU Out Top, Cassette(L) 을 선택합니다.
2. 설정치를 조정합니다.
테스트 패턴 (c) : 설정치를 높입니다. 테스트 패턴 (d) : 설정치를 내립니다.
3. 시작키를 누르고 설정치를 확인합니다.

先端タイミング調整

先端タイミングは、適正画像 (a) の (b) の位置で基準値は 20 ± 1.0 mm。これから外れるときは以下の調整をおこなう。

1. メンテナンスモード U034 をセットし、LSU Out Top, Cassette を選択する。
2. 設定値を調整する。
テストパターン (c) : 設定値を上げる。テストパターン (d) : 設定値を下げる。
3. スタートキーを押し、設定値を確定する。



Adjusting the center line

The reference value for the center line is ± 0.5 mm or less at position (f) in the correct image (e). If the center line position is outside this range, perform the following adjustment.

1. Set maintenance mode U034, select LSU Out Left and Cassette3 or Cassette4.
2. Adjust the values.
Test pattern (g): Increase the setting value. Test pattern (h): Decrease the setting value.
3. Press the Start key to confirm the setting value.

Réglage de l'axe

La valeur de référence pour l'axe est de $\pm 0,5$ mm ou moins à la position (f) d'une image correcte (e). Si la position de l'axe est hors de cette plage, effectuez le réglage suivant.

1. Passer en mode maintenance U034, sélectionner LSU Out Left et Cassette3 ou Cassette4.
2. Régler les valeurs.
Mire d'essai (g): Augmentez la valeur de réglage. Mire d'essai (h): Diminuez la valeur de réglage.
3. Appuyer sur la touche de Start pour confirmer la valeur de réglage.

Ajuste de la línea central

El valor de referencia de la línea central es de $\pm 0,5$ mm o menor, en la posición (f) de la imagen correcta (e). Si la posición de la línea central estuviera fuera de este rango, haga el siguiente ajuste.

1. Entre al modo de mantenimiento U034, seleccione LSU Out Left y Cassette3 o Cassette4.
2. Ajuste los valores.
Patrón de prueba (g): Aumente el valor de configuración. Patrón de prueba (h): Reduzca el valor de configuración.
3. Pulse la tecla de Start para confirmar el valor de configuración.

Einstellen der Mittelinie

Der Bezugswert für die Mittelinie ist $\pm 0,5$ mm oder weniger an Position (f) des korrekten Bilds (e). Falls die Mittelinie außerhalb dieses Bereichs liegt, ist folgende Einstellung vorzunehmen.

1. Schalten Sie in den Wartungsmodus U034, wählen Sie LSU Out Left und Cassette3 oder Cassette4.
2. Die Werte einstellen.
Testmuster (g): Den Einstellwert erhöhen. Testmuster (h): Den Einstellwert verringern.
3. Den Einstellwert durch Drücken der Start-Taste bestätigen.

Regolazione della linea centrale

Il valore di riferimento per la linea centrale è $\pm 0,5$ mm o inferiore alla posizione (f) nell'immagine corretta (e). Se la posizione della linea centrale è all'infuori di questa gamma, effettuare la regolazione seguente.

1. Impostare la modalità manutenzione U034, selezionare LSU Out Left e Cassette3 o Cassette4.
2. Regolare i valori.
Modello di prova (g): Aumentare il valore dell'impostazione. Modello di prova (h): Diminuire il valore dell'impostazione.
3. Premere il tasto di Start per confermare il valore dell'impostazione.

中心线调节

中心线的基准值在矫正图像 (e) 的 (f) 位置为 ± 0.5 mm 以内。超出该范围时, 须进行以下调节。

1. 设置维护模式 U034, 选择 LSU Out Left、Cassette3 或 Cassette4。
2. 调整设定值。
测试图案 (g): 调高设定值。测试图案 (h): 调低设定值。
3. 按 Start 键, 以确定设定值。

센터라인 조정

센터라인은 적정화상 (e) 의 (f) 위치에서 기준치는 ± 0.5 mm 이내 . 여기에서 벗어나는 것은 이하의 조정을 합니다 .

1. 메인テナンス 모드 U034 를 세트하고 LSU Out Left, Cassette3 또는 Cassette4 를 선택합니다 .
2. 설정치를 조정합니다 .
테스트 패턴 (g) : 설정치를 높입니다 . 테스트 패턴 (h) : 설정치를 내립니다 .
3. 시작키를 누르고 설정치를 확인합니다 .

センターライン調整

センターラインは、適正画像 (e) の (f) の位置で基準値は ± 0.5 mm 以内。これから外れるときは以下の調整をおこなう。

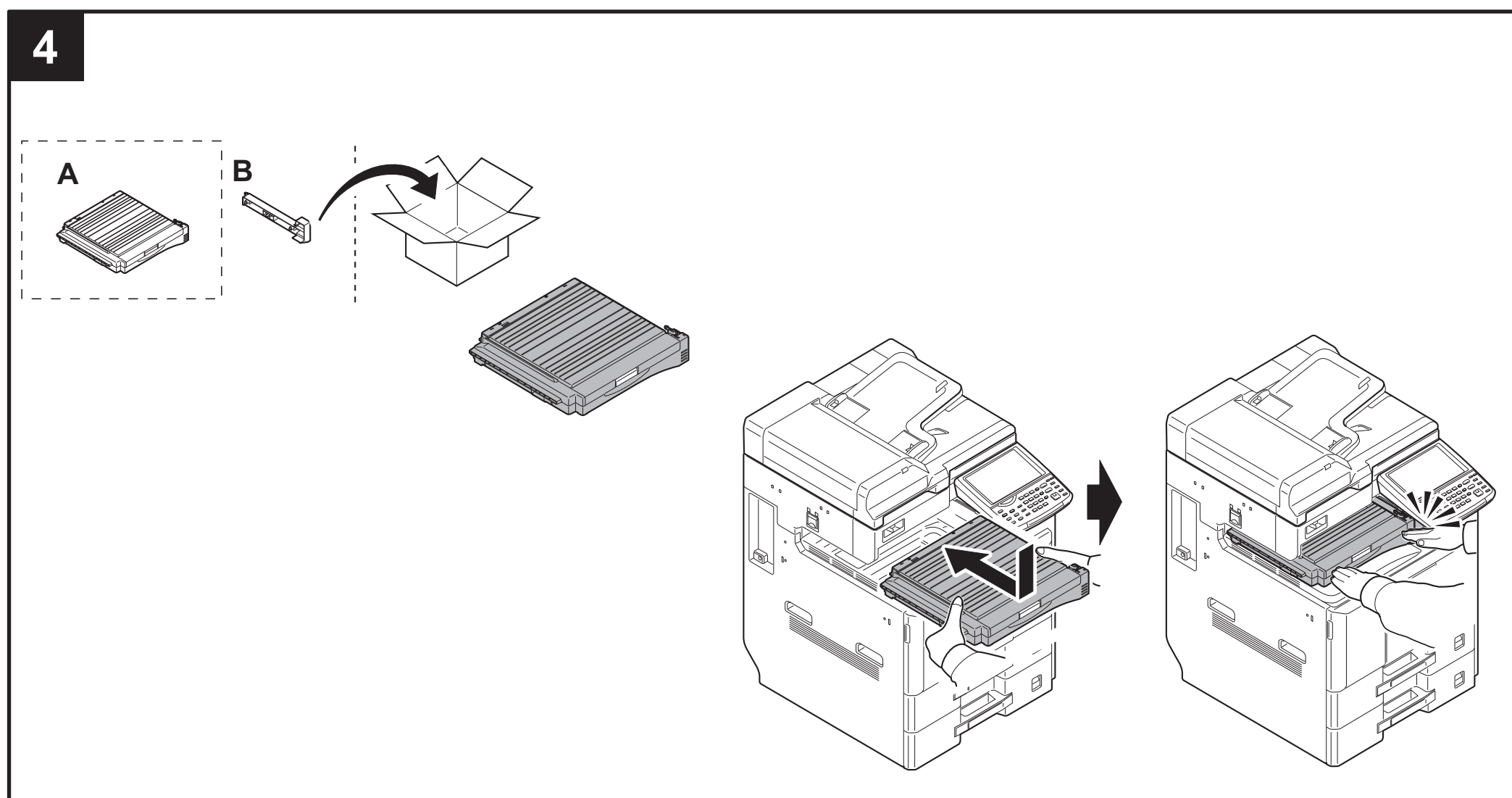
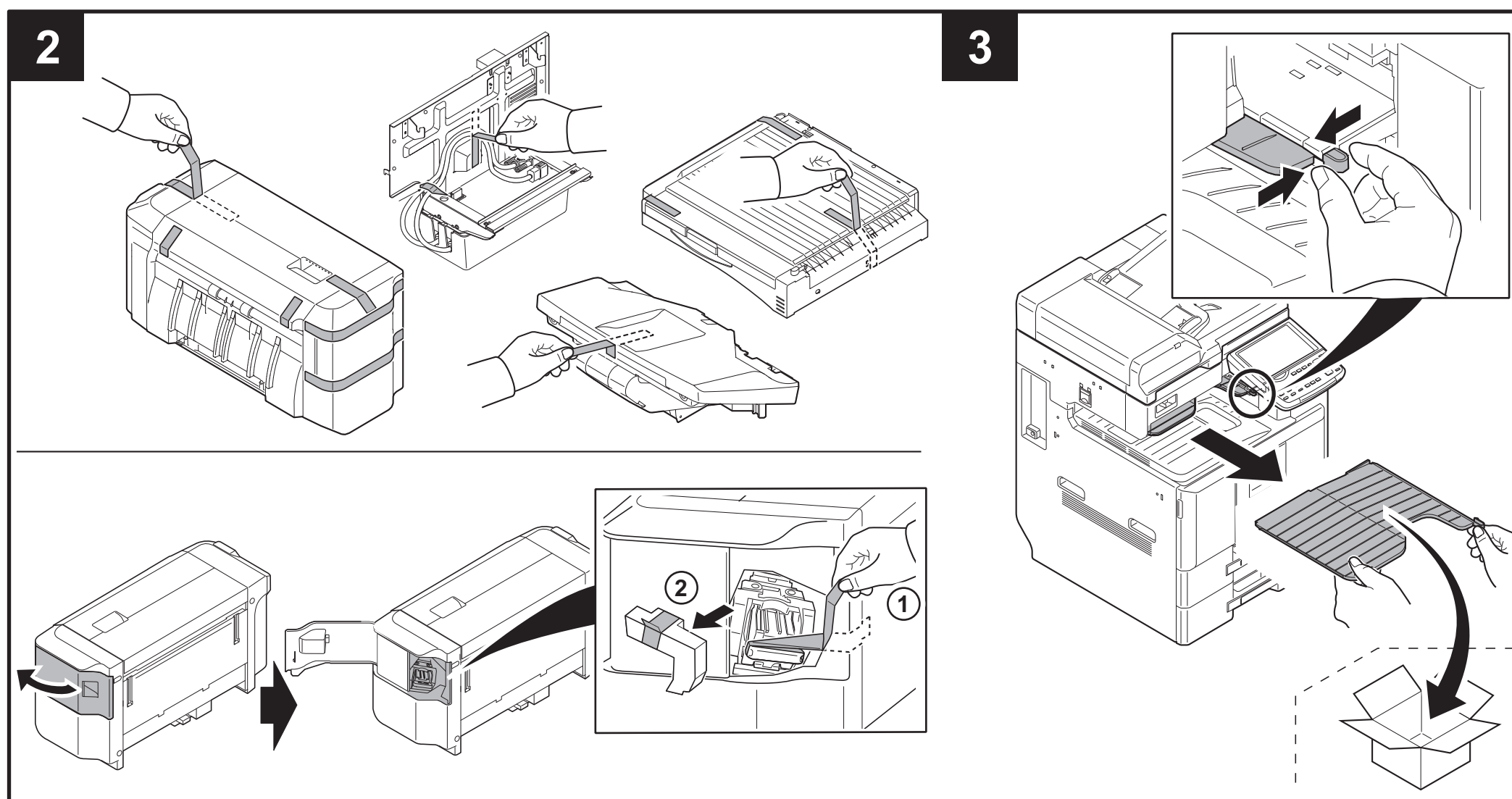
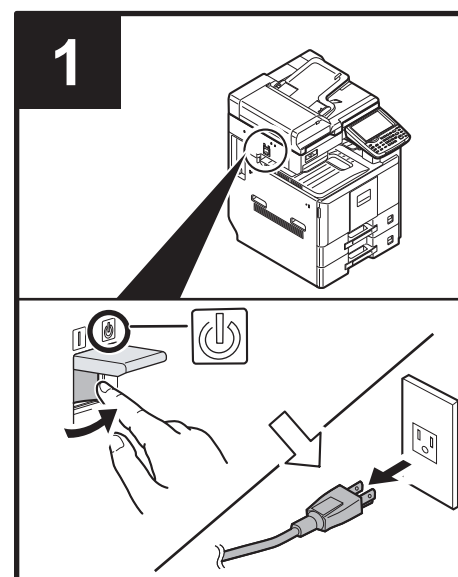
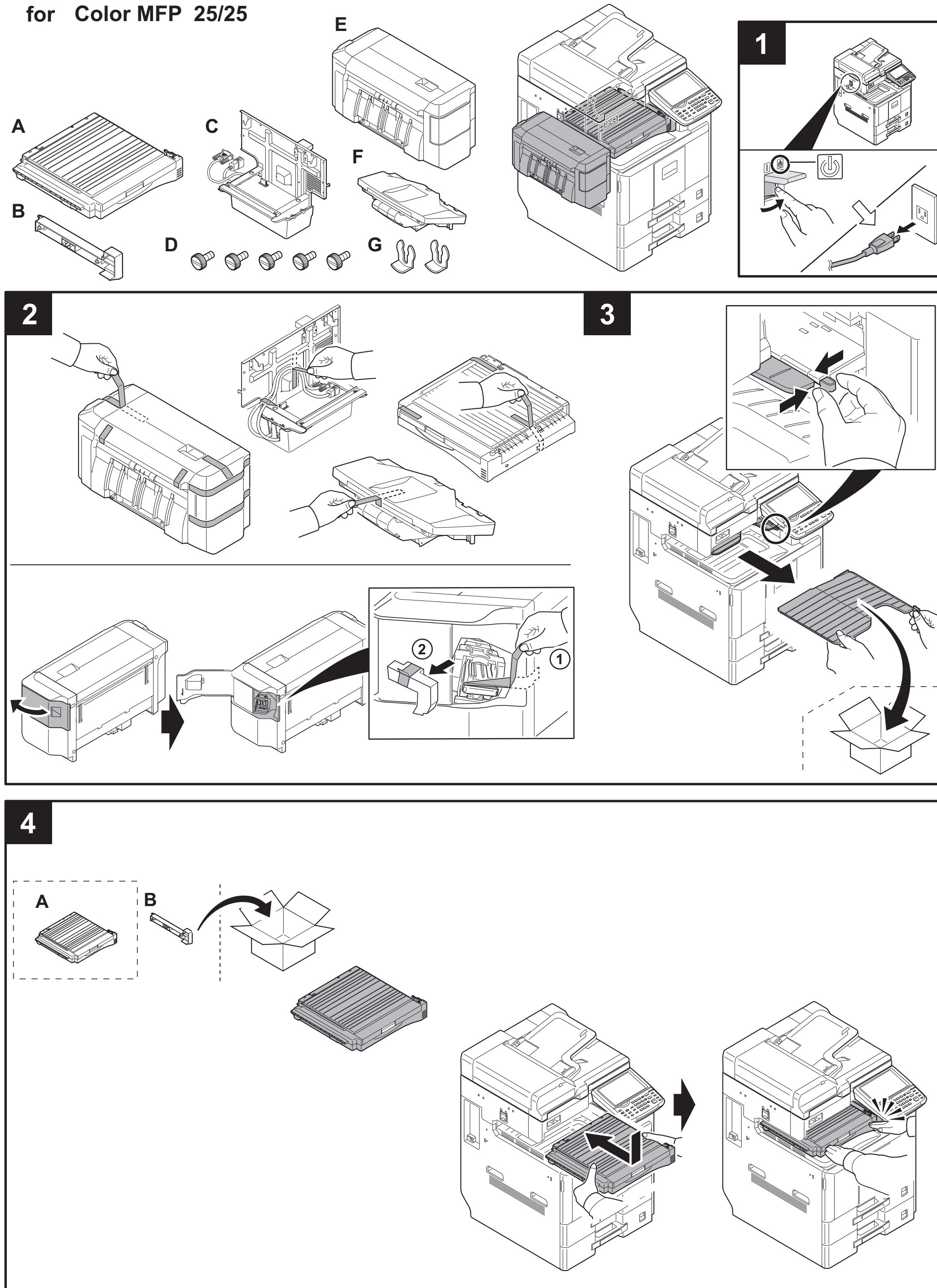
1. メンテナンスモード U034 をセットし、LSU Out Left, Cassette3 または Cassette4 を選択する。
2. 設定値を調整する。
テストパターン (g) : 設定値を上げる。 テストパターン (h) : 設定値を下げる。
3. スタートキーを押し、設定値を確定する。

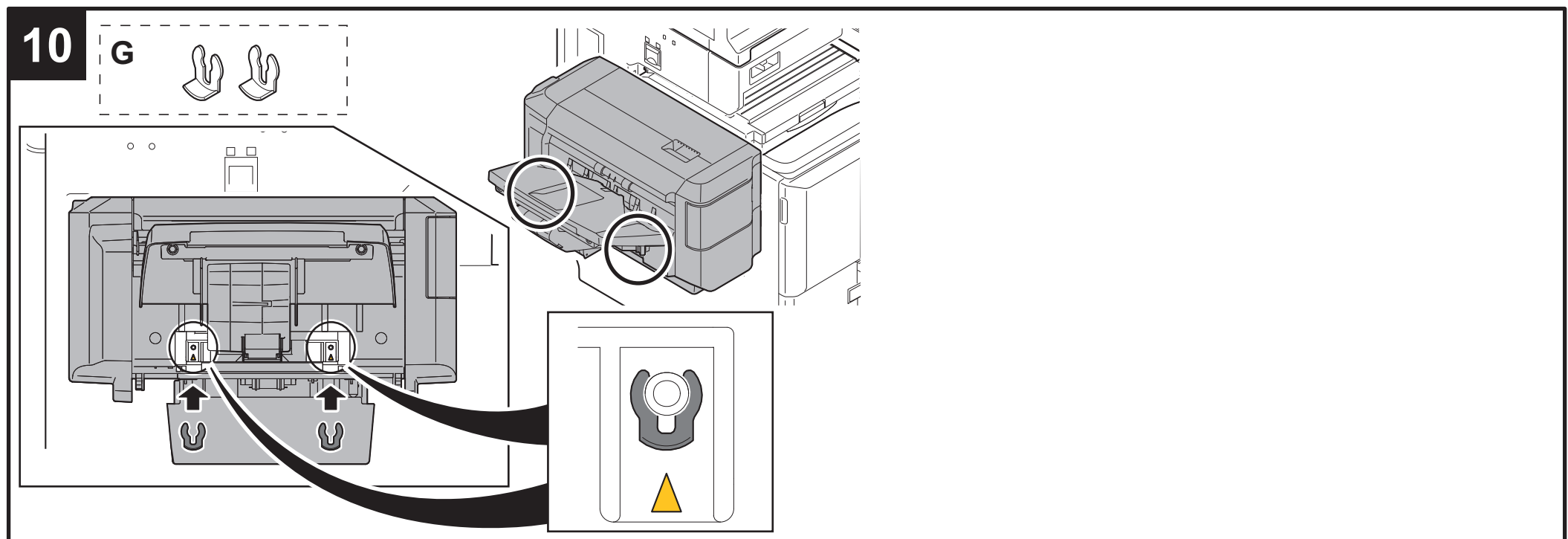
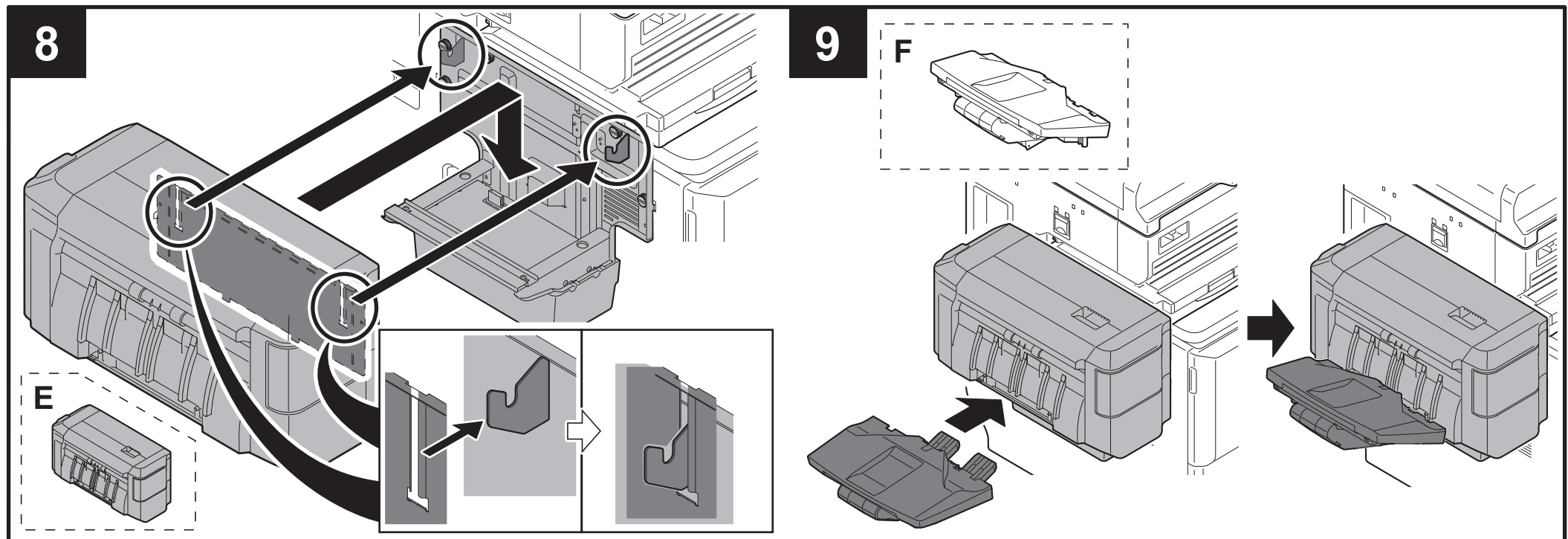
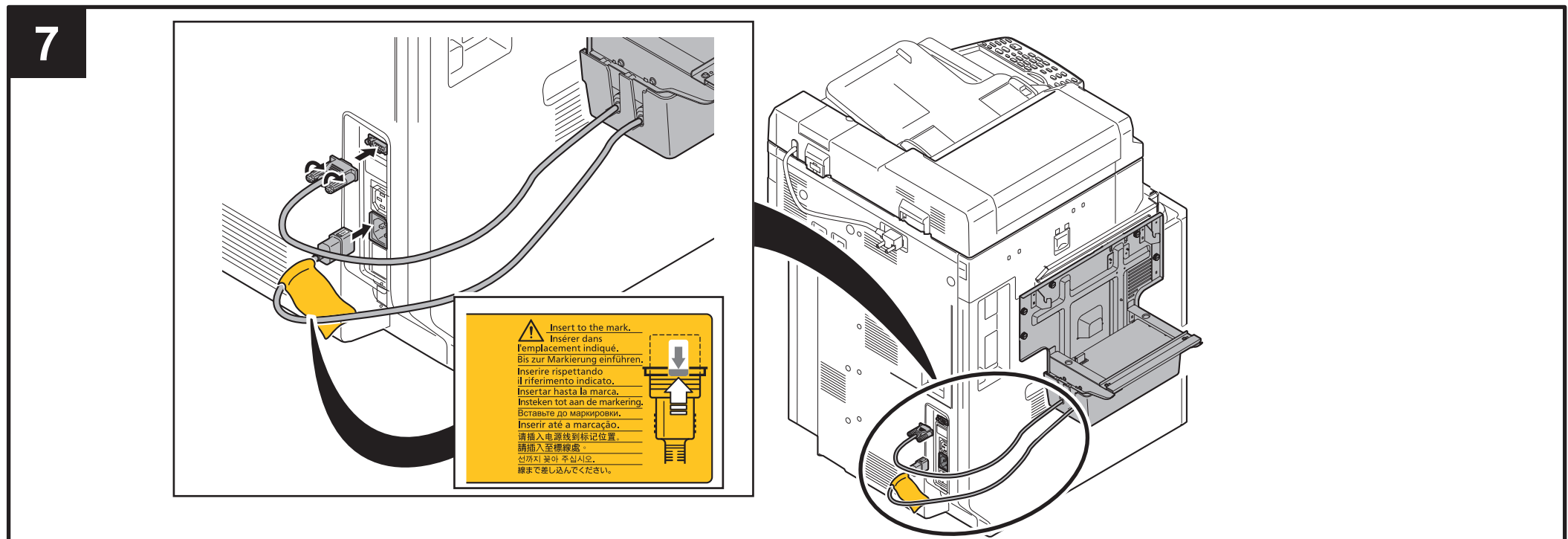
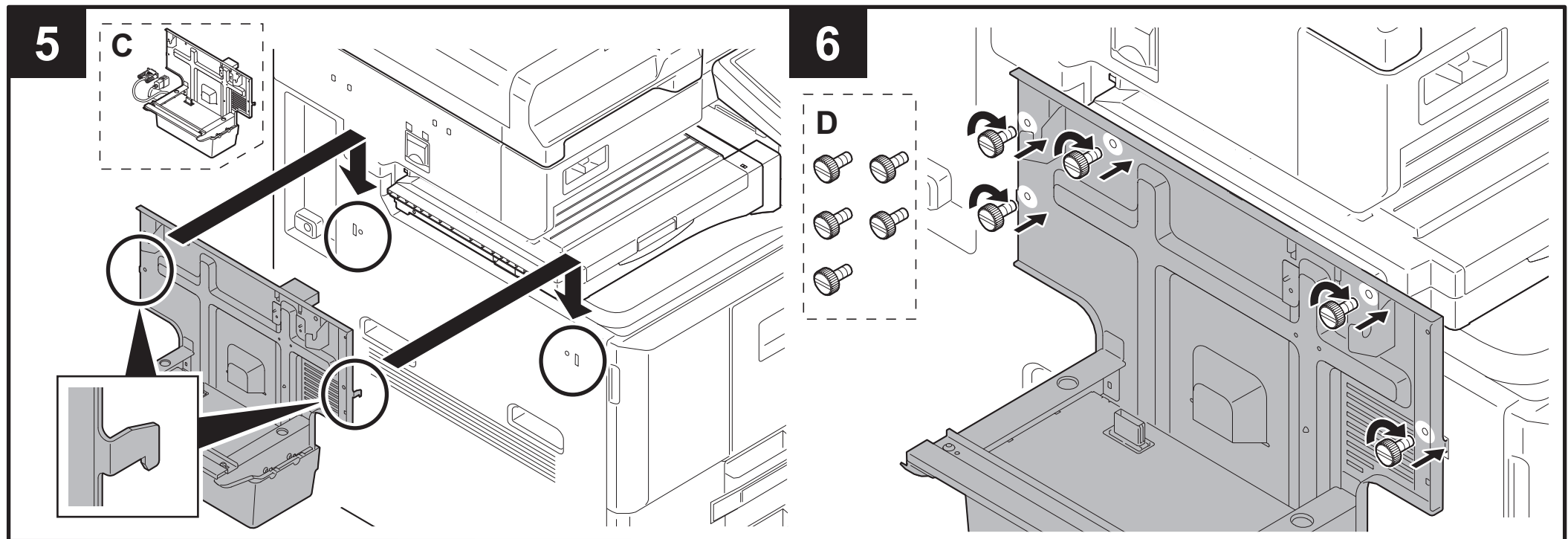
DF-470 (Document finisher) Installation Guide

DF-470 DOCUMENT FINISHER , AK-470 ATTACHMENT KIT



for Color MFP 25/25





DT-730 (Document tray) Installation Guide

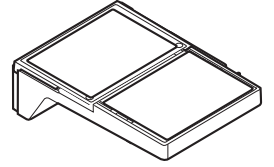
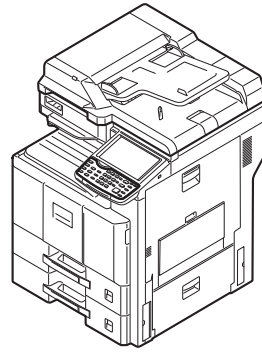


302LC5672001

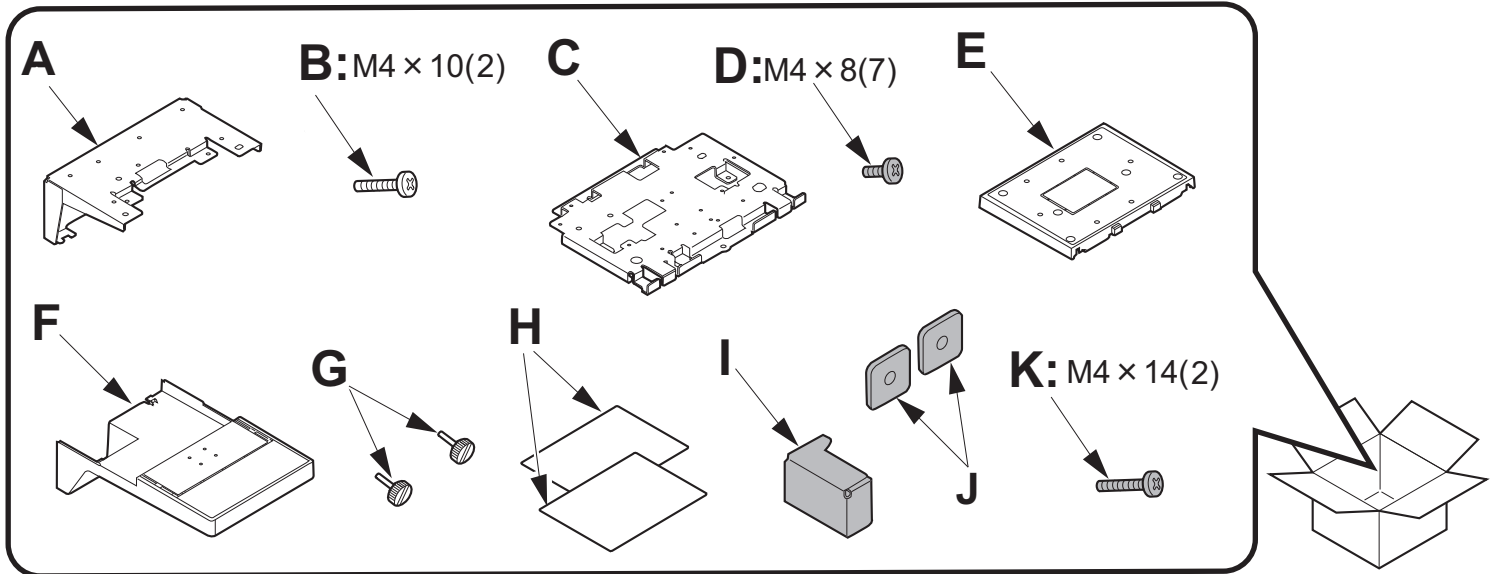
INSTALLATION GUIDE GUIDE D'INSTALLATION GUÍA DE INSTALACION INSTALLATIONSANLEITUNG GUIDA ALL'INSTALLAZIONE

for Color MFP 25/25ppm

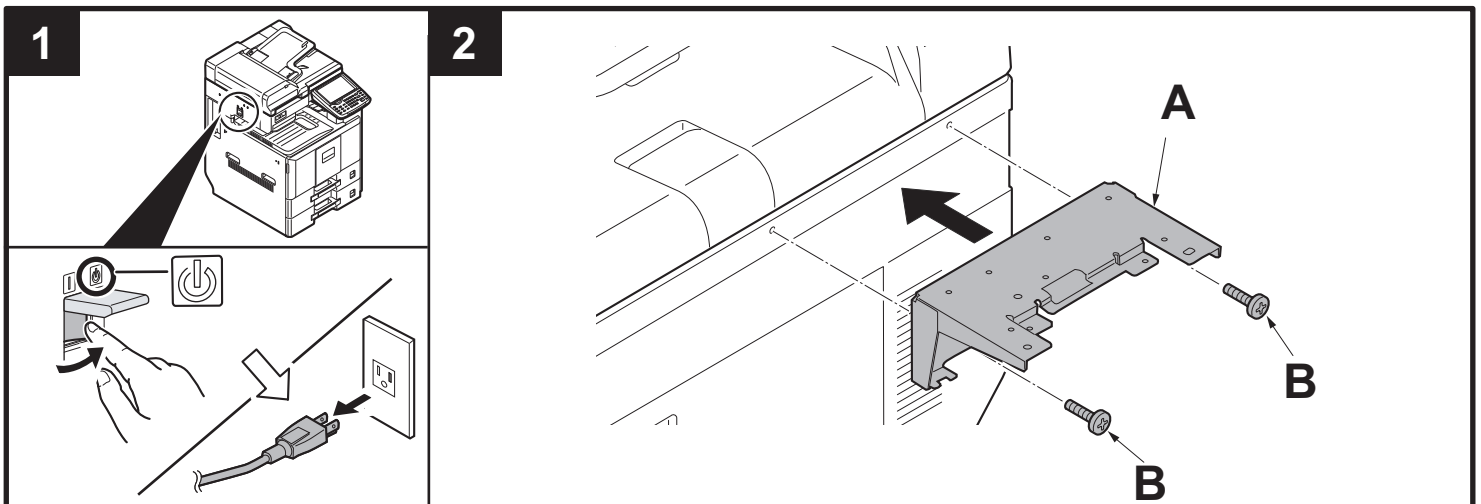
DT-730

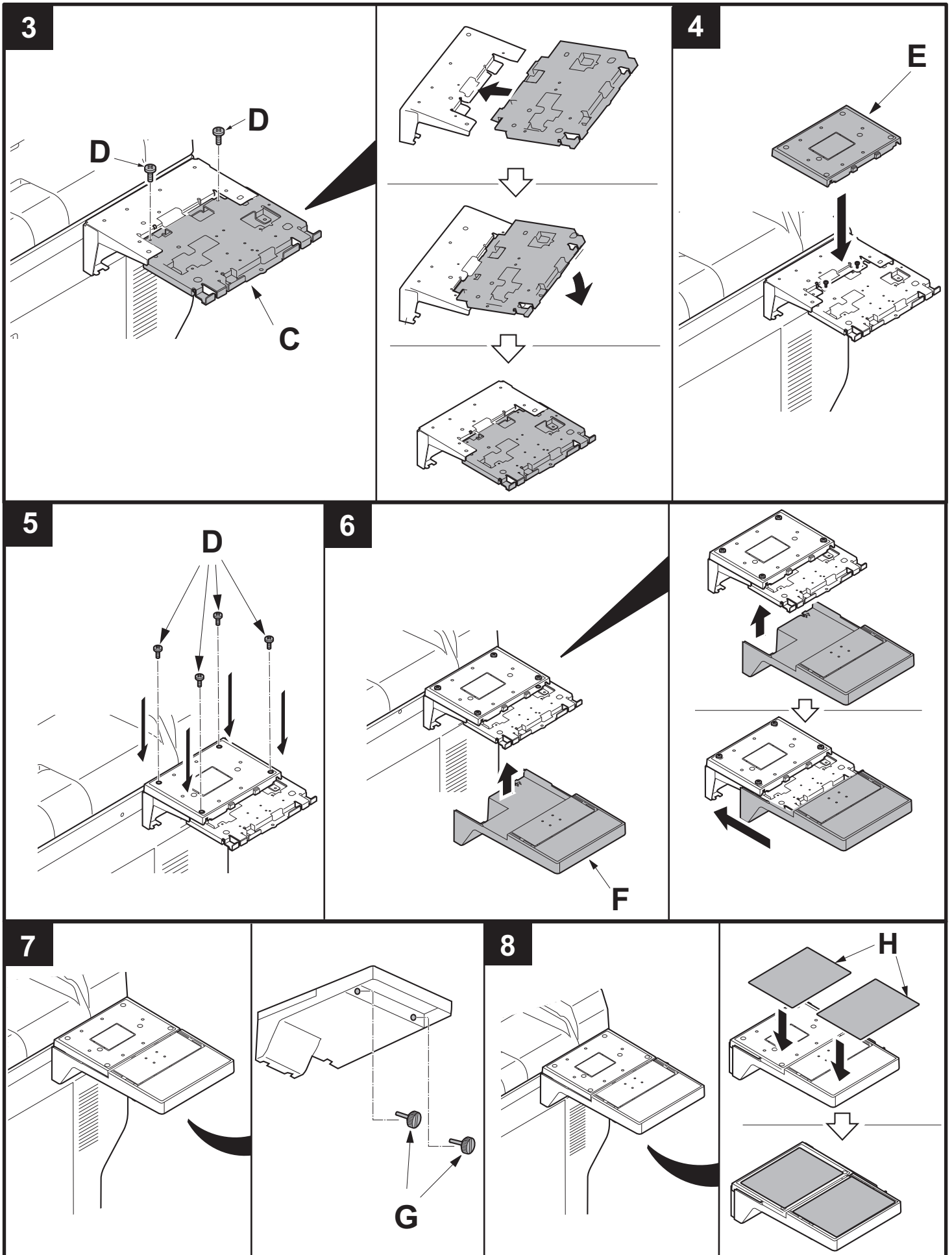


安装手册
설치안내서
設置手順書



- (ENG) (I), (J) and (K) are not used. 1 piece of (D) will be left.
- (FR) (I), (J) et (K) ne sont pas utilisés. Une pièce de (D) sera laissée inutilisée.
- (ES) (I), (J) y (K) no se utilizan. Una parte de (D) debe dejarse.
- (DE) (I), (J) und (K) werden nicht verwendet. 1 Stück von (D) bleibt übrig.
- (IT) (I), (J) e (K) non vengono utilizzati. Rimarrà 1 pezzo di (D).
- (CN) 不使用(I), (J), (K)。会剩余(D)1个。
- (KO) (I),(J) 및 (K)가 사용되지 않습니다. (D) 피스 하나가 남게 됩니다.
- (JP) (I), (J), (K)は使用しません。(D)は、1本余ります。





FAX System(W) Installation Guide

INSTALLATION GUIDE

GUIDE D'INSTALLATION

GUÍA DE INSTALACION

INSTALLATIONSANLEITUNG

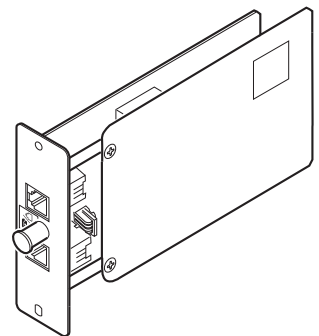
GUIDA ALL'INSTALLAZIONE

安装手册

설치안내서

設置手順書

FAX System (W)



English

To install the FAX circuit board, see page 1.
To install the FAX circuit board as Dual FAX, see page 12.
If the finisher is already installed, remove the finisher before installing FAX System(W).
For details, see the instructions on page 17.

Français

Pour installer la carte à circuits FAX, se reporter à la page 1.
Pour installer la carte à circuits FAX comme FAX double, se reporter à la page 12.
Si le retoucheur est déjà en place, le déposer avant de monter le FAX System(W).
Pour plus de précisions, se reporter aux instructions de la page 17.

Español

Para instalar la tarjeta de circuitos de FAX, vea la página 1.
Para instalar la tarjeta de circuitos de FAX en el FAX dual, vea la página 12.
Si el finalizador ya se encuentra instalado, desmóntelo antes de instalar el FAX System(W).
Consulte las instrucciones de la página 17 para obtener información más detallada.

Deutsch

Angaben zur Installation der FAX-Leiterplatte finden Sie auf Seite 1.
Angaben zur Installation der FAX-Leiterplatte als Dual FAX finden Sie auf Seite 12.
Falls der Finisher schon installiert ist, müssen Sie ihn ausbauen, bevor Sie das FAX System(W) installieren.
Einzelheiten hierzu finden Sie in den Anleitungen auf Seite 17.

Italiano

Per installare la scheda a circuiti FAX, vedere pagina 1.
Per installare la scheda a circuiti FAX come Dual FAX, vedere pagina 12.
Se la finitrice è già installata, rimuovere la finitrice prima di installare il FAX System(W).
Per maggiori informazioni in merito si prega di leggere le istruzioni riportate a pagina 17.

简体中文

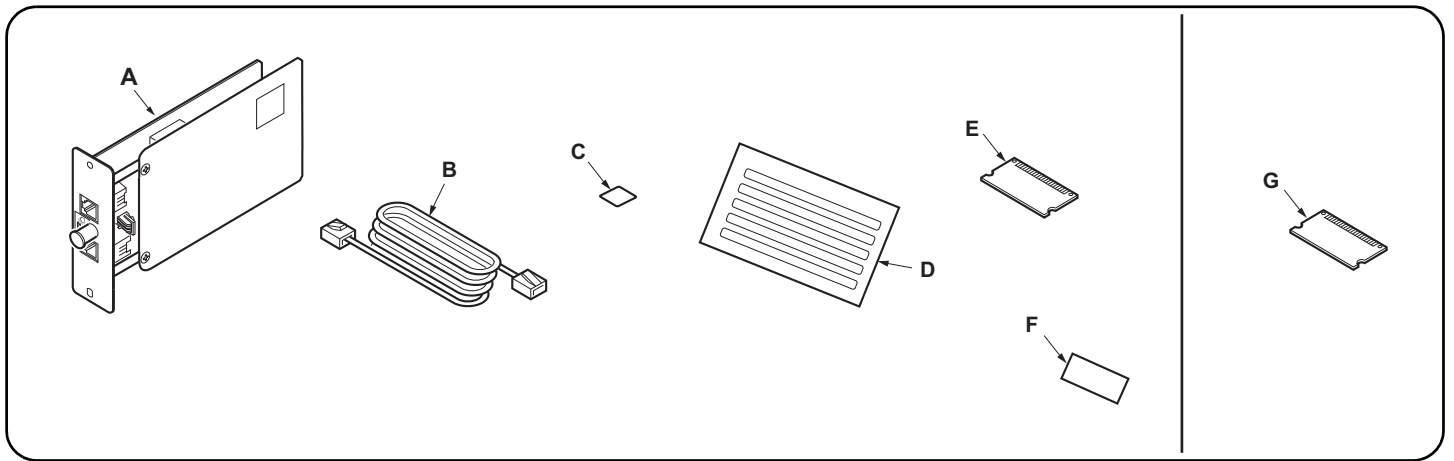
安装传真组件时...从第 1 页开始。
安装多插口组件时...从第 12 页开始。
已安装装订器时,必须先拆下装订器再安装 FAX System(W)。
有关详情,请参阅第 17 页的说明。

한국어

팩스 시스템을 설치하는 경우...1 페이지에서 시작합니다.
멀티포트를 설치하는 경우...12 페이지에서 시작합니다.
피니셔가 이미 장착되어 있는 경우에는 피니셔를 제거하고 FAX System(W) 를 설치할 것.
상세는 17 페이지를 참조해 주십시오.

日本語

ファクスシステムを設置する場合...1 ページから始める。
マルチポートを設置する場合...12 ページから始める。
フィニッシャーがすでに装着されている場合は、フィニッシャーを取り外してから、FAX System(W) を取り付けること。
詳細は、17 ページ参照の事。



Supplied parts

A. FAX circuit board	1
C. Terminal seal	1
D. Alphabet label	1
E. Memory DIMM (16 MB)	1
F. PTT label (110V model only)	1

Option

G. Memory DIMM (128 MB)	1
-------------------------------	---

(B) is not bundled.
When installing the Dual FAX, (A), (C) are required.

Pièces fournies

A. Carte à circuits FAX	1
C. Joint de borne	1
D. Etiquette de l'alphabet	1
E. Mémoire DIMM (16 MB)	1

Option

G. Mémoire DIMM (128 MB)	1
--------------------------------	---

(B),(F) ne sont pas fournis.
L'installation du Dual FAX requiert l'installation des pièces (A), (C).

Partes suministradas

A. Tarjeta de circuitos de fax	1
C. Sello del terminal	1
D. Etiqueta de alfabeto	1
E. Memoria DIMM (16 MB)	1

Opción

G. Memoria DIMM (128 MB)	1
--------------------------------	---

(B) y (F) no se suministran.
Cuando instale el fax Dual se necesitan (A), (C).

Gelieferte Teile

A. FAX-Leiterplatte	1
C. Verschlusskappe	1
D. Alphabetaufkleber	1
E. Speicher-DIMM (16 MB)	1

Option

G. Speicher-DIMM (128 MB)	1
---------------------------------	---

(B), (F) liegen nicht bei.
Für die Installation von Dual FAX sind (A), (C) erforderlich.

Parti di fornitura

A. Scheda a circuiti FAX	1
C. Guarnizione terminale	1
D. Etichetta alfabetica	1
E. Memoria DIMM (16 MB)	1

Opzioni

G. Memoria DIMM (128 MB)	1
--------------------------------	---

(B), (F) non sono in dotazione.
Quando si installa il Dual FAX, sono necessari (A), (C).

附属品

A. 传真电路板	1
B. 电话线	1
C. 端子密封	1
D. 英文字母标签	1
E. 内存模组 DIMM (16MB)	1

F. 规格标签	1
---------------	---

安装多插口组件时, 需要 (A)、(B)、(C)。

选购件

G. 内存模组 DIMM (128MB)	1
----------------------------	---

동봉품

A. FAX 기판	1
C. 단자씰	1
D. 알파벳 라벨	1
E. 메모리 DIMM (16MB)	1

옵션

G. 메모리 DIMM (128MB)	1
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(B), (F) 는 동봉되어 있지 않습니다.
멀티포트 설치 시에는 (A),(B),(C) 가 필요합니다.

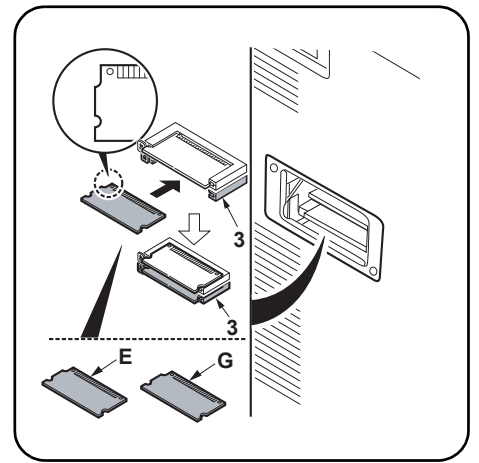
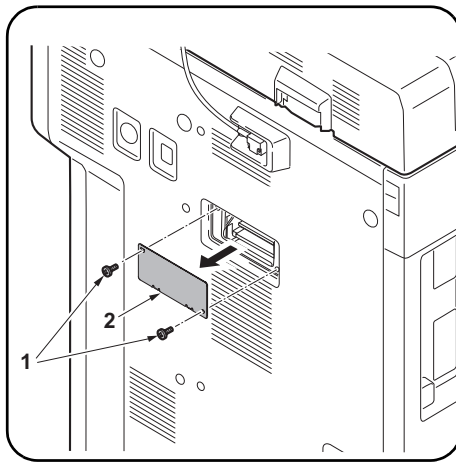
同梱品

A. FAX 基板	1
B. モジュールコード	1
C. 端子シール	1
E. メモリーDIMM(16MB)	1

オプション

G. メモリーDIMM(128MB)	1
--------------------------	---

(D), (F) は、同梱されていない。
マルチポート設置時は (A), (B), (C) が必要となる。



Precautions

Be sure to remove any tape and/or cushioning material from supplied parts.

Be sure to turn the MFP switch OFF and unplug the MFP from the power supply before installing the fax system.

Procedure

Installing the memory DIMM

1. Remove 2 screws (1), and then remove the cover (2).

2. Install the memory DIMM (E) or the optional memory DIMM (G) into the memory slot (3) on the lower level (FLS). Install it with the IC side facing down. Insert it in the direction of the arrow until it clicks.

3. Replace the cover (2) using the 2 screws (1).

Précautions

Veillez à retirer les morceaux de bande adhésive et/ou les matériaux de rembourrage des pièces fournies.

Veillez à mettre l'interrupteur principal du MFP hors tension et à débrancher le MFP de la prise secteur avant d'installer le système fax.

Procédure

Installation de la mémoire DIMM

1. Déposez les 2 vis (1) puis enlevez le couvercle (2).

2. Installer la mémoire DIMM (E) ou la mémoire DIMM en option (G) dans la fente mémoire (3) se trouvant au niveau inférieur (FLS). L'installer avec le côté IC en bas. L'insérer dans la direction de la flèche jusqu'au clic.

3. Reposez le couvercle (2) à l'aide des 2 vis (1).

Precauciones

Asegúrese de despegar todas las cintas y/o material amortiguador de las partes suministradas.

Asegúrese de apagar el MFP colocando el interruptor principal a OFF y desenchufe el MFP del suministro de red eléctrica antes de instalar el sistema de fax.

Procedimiento

Instalación de la memoria DIMM

1. Quite 2 tornillos (1) y, después, desmonte la cubierta (2).

2. Instale la memoria DIMM (E), o la memoria DIMM opcional (G), en la ranura para memoria (3) en el nivel inferior (FLS).

Instálolo con el lado IC hacia abajo. Insértela en la dirección que indica la flecha hasta que escuche un clic.

3. Vuelva a colocar la cubierta (2) utilizando los 2 tornillos (1).

Vorsichtsmaßnahmen

Entfernen Sie Klebeband und/oder Dämpfungsmaterial vollständig von den mitgelieferten Teilen.

Schalten Sie den Netzschalter des MFP aus und trennen Sie den MFP vom Netz, bevor Sie das Faxsystem installieren.

Verfahren

Installation der DIMM-Speichermodule

1. Entfernen Sie 2 Schrauben (1) und nehmen Sie dann die Abdeckung (2) ab.

2. Setzen Sie das DIMM-Speichermodul (E) oder das optionale DIMM-Speichermodul (G) in die untere Position (FLS) der Speicherbank (3) ein. Mit der IC-Seite nach unten weisend installieren. Schieben Sie das Modul in Pfeilrichtung, bis es hörbar einrastet.

3. Bringen Sie die Abdeckung (2) wieder mit den 2 Schrauben (1) an.

Precauzioni

Accertarsi di rimuovere tutti i nastri adesivi e/o il materiale di imbottitura dalle parti fornite.

Assicurarsi di aver spento l'interruttore dell'MFP e di aver sfilato la spina dell'MFP dalla presa prima di installare il sistema fax.

Procedura

Installazione della memoria DIMM

1. Rimuovere 2 viti (1), e quindi rimuovere il coperchio (2).

2. Installare la memoria DIMM (E) o la memoria DIMM opzionale (G) nello slot della memoria (3) al livello inferiore (FLS).

Installare con il lato IC rivolto verso il basso. Inserirlo nella direzione della freccia finché non scatta in posizione.

3. Ricollocare il coperchio (2) utilizzando le 2 viti (1).

注意事項

如果附属品上带有固定胶带，缓冲材料时必须揭下。

请务必关闭 MFP 的开关并拔下电源插头再安装传真组件。

安裝步驟

安裝內存模組 DIMM

1. 取下 2 個螺絲 (1)，然後取下蓋板 (2)。

2. 將內存模組 DIMM (E) 或選購件內存模組 DIMM (G) 安裝至下層 (FLS) 的內存插槽 (3)。

安裝時，將 IC 側正面朝下。沿箭頭方向將其插入到底直至發出喀喀聲。

3. 使用 2 個螺絲 (1) 重新安裝蓋板 (2)。

주의사항

동봉품에 고정 테이프, 완충재가 붙어 있는 경우에는 반드시 제거할 것.

팩스 시스템을 설치하는 경우에는 MFP 본체의 주 전원 스위치를 OFF 로 하고 전원 플러그를 뺀 다음 작업을 합니다.

설치순서

메모리 DIMM 설치

1. 나사 (1) 2 개를 제거하고 커버 (2) 를 제거합니다.

2. 메모리 DIMM (E) 또는 옵션 메모리 DIMM(G) 를 하단 (FLS) 의 메모리 슬롯 (3) 에 장착합니다. IC 면을 밑으로 할 것.

딸깍하고 소리가 날 때까지 화살표 방향으로 삽입합니다.

3. 나사 (1) 2 개로 커버 (2) 를 원래대로 장착합니다.

注意事項

同梱品に固定テープ、緩衝材が付いている場合は必ず取り外すこと。

ファクスシステムを設置する場合は、MFP 本体の主電源スイッチを OFF にし、電源プラグを抜いてから作業をおこなう。

取付手順

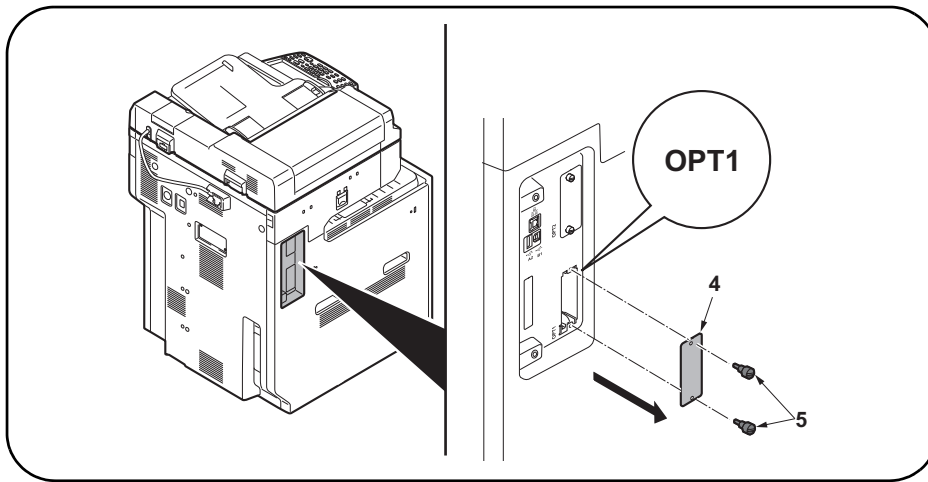
メモリーDIMMの取り付け

1. ビス (1) 2 本を外し、カバー (2) を取り外す。

2. メモリーDIMM(E)または、オプションのメモリーDIMM(G) を下段 (FLS) のメモリースロット (3) に取り付ける。

IC 面を下向きに取り付けること。カチッと音がするまで矢印方向に挿入する。

3. ビス (1) 2 本で、カバー (2) を元通り取り付け。



Removing the slot cover

4. Remove 2 screws (5) and then remove the OPT1 slot cover (4).
* Do not use OPT2.

To install the FAX circuit board as Dual FAX, see page 12.

Dépose du couvercle de la fente

4. Déposer les 2 vis (5) puis le couvercle de la fente OPT1 (4).
* Ne pas utiliser OPT2.

Pour installer la carte à circuits FAX comme FAX double, se reporter à la page 12.

Desmontaje de la cubierta de la ranura

4. Quite 2 tornillos (5) y, después, quite la cubierta de la ranura OPT1 (4).
* No utilice OPT2.

Para instalar la tarjeta de circuitos de FAX en el FAX dual, vea la página 12.

Entfernen der Einschubabdeckung

- 4.2 Schrauben (5) entfernen und dann die Abdeckung (4) des Einschubs OPT1 entfernen.
* OPT2 nicht verwenden.

Angaben zur Installation der FAX-Leiterplatte als Dual FAX finden Sie auf Seite 12.

Rimozione del coperchio vano

4. Rimuovere le 2 viti (5) e quindi rimuovere il coperchio (4) del vano OPT1.
* Non utilizzare OPT2.

Per installare la scheda a circuiti FAX come Dual FAX, vedere pagina 12.

拆下插槽盖板

4. 拆除 2 颗螺丝 (5)，拆下 OPT1 的插槽盖板 (4)。
※ 不使用 OPT2。

安装多插口组件时 … 从第 12 页开始

슬롯커버 제거

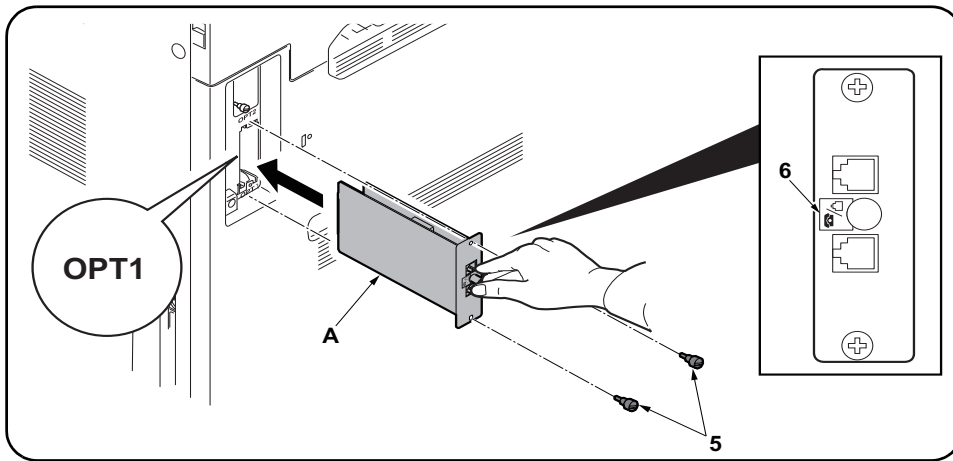
4. 나사 (5) 2 개를 제거하고 OPT1 의 슬롯커버 (4) 를 제거합니다 .
※OPT2 는 사용하지 말 것 .

멀티포트를 설치하는 경우 …12 페이지에서 시작합니다 .

スロットカバーの取り外し

4. ビス (5) 2 本を外し、OPT1 のスロットカバー (4) を取り外す。
※OPT2 は使用しないこと。

マルチポートを設置する場合 …12 ページから始める。



Install the FAX circuit board.

5. Insert the FAX circuit board (A) along the groove in OPT1 and secure the board with two screws (5) that have been removed in step 4.

Do not directly touch the FAX circuit board (A) terminal. Hold the top and bottom of the FAX circuit board, or the projection of the board to insert the FAX circuit board (A).

Direct the label (6) on to the FAX circuit board (A) as indicated in the illustration and insert the board along the groove.

Installer la carte à circuits FAX.

5. Insérer la carte à circuits FAX (A) le long de la rainure dans l'OPT1 et la fixer à l'aide des deux vis (5) retirées à l'étape 4.

Ne pas toucher directement la borne de la carte à circuits FAX (A). Tenir les parties inférieure et supérieure de la carte à circuits FAX ou la saillie de la carte pour insérer la carte à circuits FAX (A). Orienter l'étiquette (6) de la carte à circuits FAX (A) comme illustré et insérer la plaquette le long de la rainure.

Instale la tarjeta de circuitos de fax.

5. Inserte la tarjeta de circuitos de fax (A) a lo largo de la ranura de OPT1 y asegúrela con los dos tornillos (5) que ha quitado en el paso 4.

No toque directamente el terminal de la tarjeta de circuitos del fax (A). Sujete las partes superior e inferior de la tarjeta de circuitos de fax o la saliente de la tarjeta para insertar la tarjeta de circuitos de fax (A). Oriente la etiqueta (6) en la tarjeta de circuitos del FAX (A) como se indica en la ilustración e inserte la tarjeta a lo largo de la ranura.

Installieren der FAX-Leiterplatte.

5. FAX-Leiterplatte (A) in die Nut des Einbauschachts OPT1 einsetzen und Leiterplatte mit den in Schritt 4 ausgebauten Schrauben (5) befestigen.

Berühren Sie die Anschlüsse der FAX-Platine (A) nicht mit den Fingern. Die FAX-Leiterplatte (A) beim Einsetzen oben und unten oder an dem Vorsprung festhalten.

Die FAX-Leiterplatte (A) so in die Nut einsetzen, dass der Aufkleber (6) wie abgebildet zur Leiterplatte zeigt.

Installare la scheda a circuiti FAX.

5. Inserire la scheda a circuiti FAX (A) lungo l'incavo nell'OPT1 e fissare la scheda con le due viti (5) rimosse nell'operazione 4.

Non toccare direttamente il terminale della scheda a circuiti FAX (A). Per inserire il circuito FAX (A), tenere l'estremità superiore e la base della scheda a circuiti FAX, o la sporgenza della scheda a circuiti FAX. Orientare l'etichetta (6) sulla scheda a circuiti FAX (A) come indicato nell'illustrazione e inserire la scheda lungo l'incavo.

安装传真电路板

5. 沿着 OPT1 的沟槽插入传真电路板 (A) 并用步骤 4 中拆下的两颗螺钉 (5) 固定电路板。

请勿直接接触传真电路板 (A) 端子。

按住传真电路板的顶部和底部, 或者按住电路板的突出部将传真电路板 (A) 插入。

将传真电路板 (A) 上的标签 (6) 保持图示中的方向, 将电路板沿着沟槽方向插入。

FAX 기관 장착

5. OPT1 구에 붙여 FAX 기관 (A) 를 삽입하고 순서 4 에서 제거한 나사 (5) 2 개로 고정합니다 .

FAX 기관 (A) 의 단자에 직접 닿지 않게 할 것 .

FAX 기관 (A) 을 삽입 시에는 기관의 상하 또는 돌기를 잡을 것 .

FAX 기관 (A) 을 붙여진 라벨 (6) 그림 표기 방향대로 되도록 삽입할 것 .

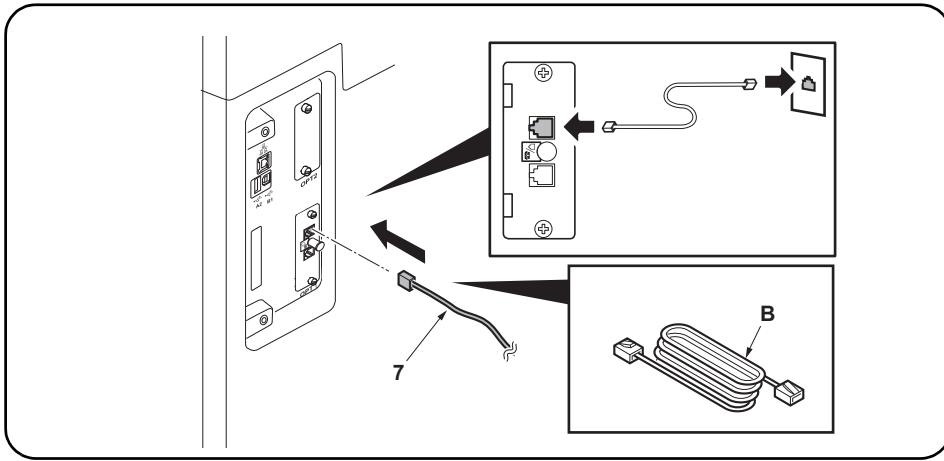
FAX 基板の取り付け

5. OPT1 の溝に沿って FAX 基板 (A) を挿入し、手順 4 で外したビス (5) 2 本で固定する。

FAX 基板 (A) の端子に直接触れないこと。

FAX 基板 (A) の挿入時は基板の上下か突起を持つこと。

FAX 基板 (A) は、貼り付けられているラベル (6) が図に示す方向になるように、挿入すること。



Connect the MFP to the telephone line.

6. Plug the modular connector cable (7) into the line terminal, and then connect the other end to the telephone line.

For 100 V or Chinese models, use the supplied modular connector cable (B).

Connecter le MFP à la ligne de téléphone.

6. Brancher le câble du connecteur modulaire (7) à la borne de la ligne, puis connecter l'autre extrémité à la ligne de téléphone.

Pour les modèles 100 V ou Chine, utilisez le câble du connecteur modulaire (B) fourni.

Conecte el MFP a la línea telefónica.

6. Enchufe el cable del conector modular (7) en el terminal de línea y, a continuación, conecte el otro extremo a la línea telefónica.

Para los modelos 100 V o chino, utilice el cable del conector modular (B) suministrado.

Anschließen des MFP an die Telefonleitung.

6. Telefonmodulkabel (7) in die Gerätebuchse einstecken und das Kabel an der Telefondose anschließen.

Das mitgelieferte Telefonmodulkabel (B) für die 100-V- oder China-Modelle verwenden.

Collegamento dell'MFP alla linea del telefono.

6. Inserire il cavo connettore modulare (7) nel terminale della linea, e quindi collegare l'altro terminale alla linea del telefono.

Per modelli da 100 V o Cina, utilizzare il cavo connettore modulare (B) in dotazione.

将 MFP 连接到电话线

6. 将模块接插件电缆 (7) 插入电话线端子, 然后将另一端与电话线连接。

对于 100 V 或中国机型, 请使用随附的模块接插件电缆 (B)。

전화회선과 접속

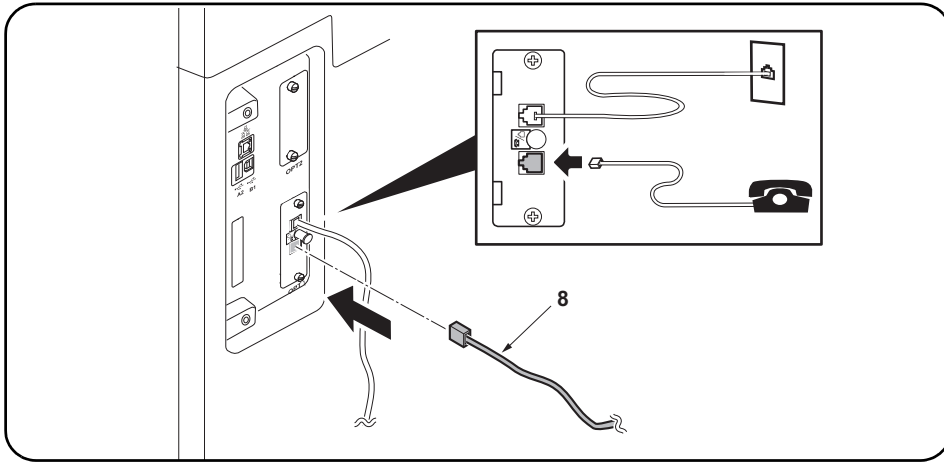
6. 모듈코드 (7) 를 라인단자에 꼽습니다. 다른 한 쪽의 플러그는 전화회선과 접속합니다.

100V 또는 중국 모델의 경우 제공된 모듈형 커넥터 케이블 (B) 을 사용하십시오.

電話回線との接続

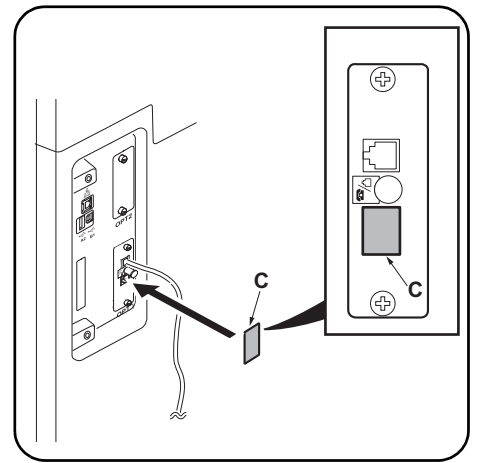
6. モジュラーコード (7) をライン端子に差し込む。もう片方のプラグは、電話回線へ接続する。

100V/ 中国仕様は付属のモジュラーコード (B) を使用すること。



Connect the MFP to the separate phone).

7. Plug the modular connector cable (8) into the telephone terminal, and then connect the other end to the separate phone.



If you don't connect the MFP to the separate phone, wipe the surface of the telephone terminal with alcohol and adhere the terminal seal (C) upon the customer's request.

Connecter le MFP au téléphone séparé.

7. Brancher le câble du connecteur modulaire (8) à la borne du téléphone, puis connecter l'autre extrémité au téléphone séparé.

Si le MFP n'est pas connecté au téléphone séparé à la demande du client, nettoyer la surface de la borne de téléphone avec de l'alcool et apposer le joint de borne (C).

Conecte el MFP al teléfono separado.

7. Enchufe el cable del conector modular (8) en el terminal del teléfono y, a continuación, conecte el otro extremo al teléfono separado.

Si no conecta el MFP a un teléfono separado, limpie la superficie del terminal del teléfono con alcohol y pegue el sello del terminal (C), a solicitud del cliente.

Anschließen des MFP an das separate Telefon.

7. Das Telefonmodulkabel (8) in die Telefonbuchse einstecken und das andere Ende an das separate Telefon anschließen.

Wenn der MFP nicht an das separate Telefon angeschlossen wird, die Oberfläche der Telefonbuchse mit Alkohol abwischen und Verschlusskappe (C) einsetzen, falls vom Kunden gewünscht.

Collegamento dell'MFP al telefono separato.

7. Inserire il cavo connettore modulare (8) nel terminale del telefono, e quindi collegare l'altro terminale al telefono separato.

Nel caso in cui non si colleghi l'MFP al telefono separato, pulire la superficie del terminale del telefono con dell'alcol e applicare la guarnizione terminale (C) a richiesta del cliente.

将 MFP 连接到其它电话

7. 将模块接插件电缆 (8) 插入电话端子, 然后将另一端与其他电话连接。

如果您没有将 MFP 连接至其他电话, 请用酒精擦拭电话端子表面, 并按照客户要求粘上端子密封 (C)。

외부 전화와 접속

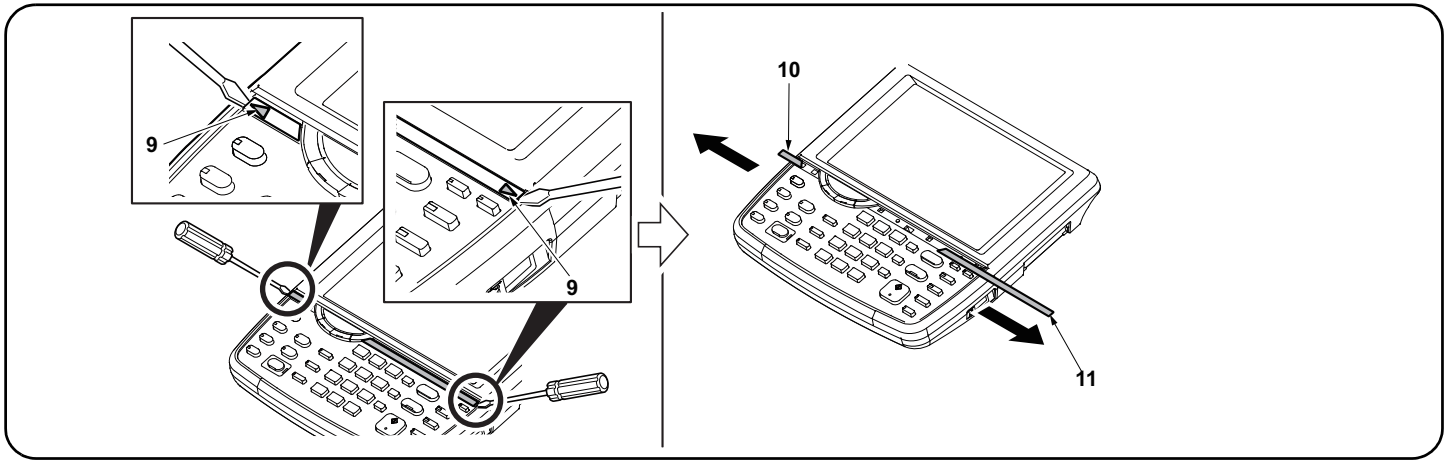
7. 모듈코드 (8) 를 TEL 단자에 꼽습니다. 다른 한 쪽의 플러그는 외부 전화와 접속합니다.

외부 전화와 접속하지 않는 경우 고객의 요청에 따라 TEL 단자 주위를 알코올 청소하고 단자씰 (C) 을 붙입니다.

外付け電話との接続

7. モジュラーコード (8) を TEL 端子に差し込む。もう片方のプラグは、外付け電話と接続する。

外付け電話と接続しない場合、お客様の要望により、TEL 端子周囲をアルコール清掃し、端子シール (C) を貼り付ける。



Attach the alphabet labels (excluding 100 V models).

8. Insert a flat-head screwdriver at the tip indicated by the arrows (9) as shown on the left, and slide the operation panel covers (10) (11) to remove them.

Apposer les étiquettes de l'alphabet (Sauf sur les modèles 100 V).

8. Insérer un tournevis à lame à l'endroit repéré par les flèches (9) comme illustré ci-contre à gauche et faire glisser les couvercles du panneau de commande (10) (11) pour les déposer.

Fije las etiquetas de alfabeto (a excepción de los modelos de 100 V).

8. Inserte un destornillador de pala plana en la punta que indican las flechas (9) como se muestra a la izquierda y deslice las cubiertas del panel de trabajo (10) (11) para quitarlas.

Anbringen der Alphetaufkleber (ausgenommen 100-V-Modelle).

8. Einen flachen Schraubendreher an der links mit Pfeilen (9) bezeichneten Spitze einschieben und die Bedienfeldabdeckungen (10) (11) verschieben, um sie dann abzunehmen.

Applicare le etichette alfabetiche (esclusi i modelli da 100 V).

8. Inserire un cacciavite a testa piana nel punto indicato dalla freccia (9) come mostrato sulla sinistra, e slittare i coperchi (10) (11) del pannello operativo per rimuoverli.

粘貼英文字母标签 (100V 规格以外)

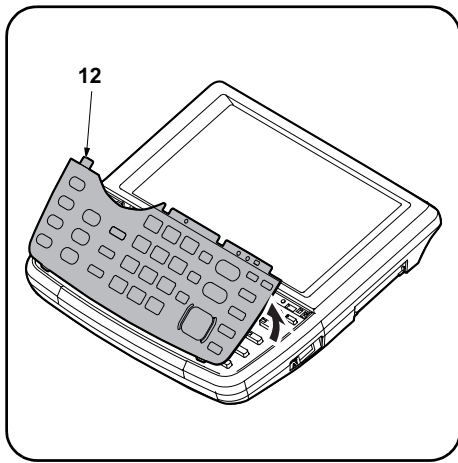
8. 如图所示, 在▲箭头(9)前方插入一字螺丝刀, 滑动并取下操作面板的盖板(10)(11)。

알파벳 라벨의 부착 (100V 사양 이외)

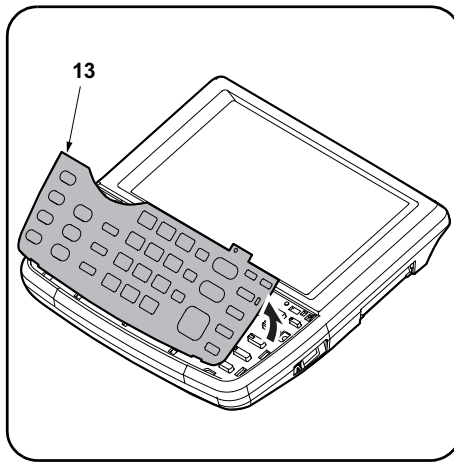
8. 그림과 같이 ▲ 표시 (9) 앞에 마이너스 드라이버를 삽입해 조작 판넬의 커버 (10) (11) 를 미끄러트리면서 떼어 냅니다 .

アルファベットラベルの貼り付け (100V仕様以外)

8. この作業は不要。



9.Remove the clear panel (12).



10.Remove the operation panel sheet (13).

9.Déposer le panneau transparent (12).

10.Déposer la tôle du panneau de commande (13).

9.Quite el panel transparente (12).

10.Quite la hoja del panel de trabajo (13).

9.Die durchsichtige Platte (12) entfernen.

10.Die Bedienfeldfolie (13) entfernen.

9.Rimuovere il pannello trasparente (12).

10.Rimuovere il foglio (13) del pannello operativo.

9. 拆下透明面板 (12)。

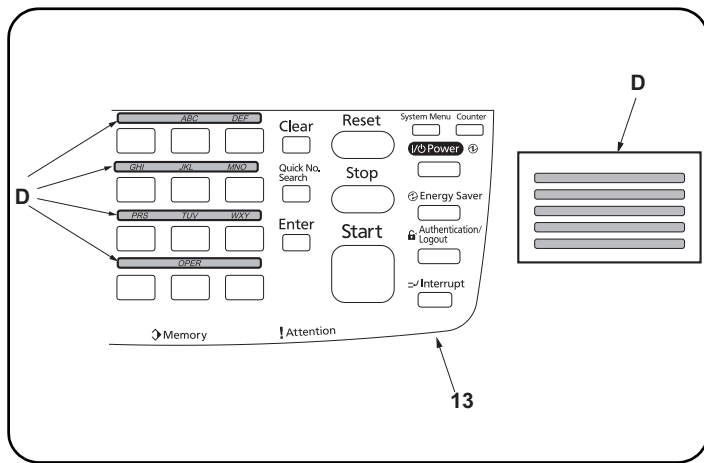
10. 拆下操作面板页 (13)。

9. 클리어 판넬 (12) 을 제거합니다 .

10. 조작판넬시트 (13) 를 제거합니다 .

9. この作業は不要。

10. この作業は不要。



11. Wipe the area above the numeric keys on the operation panel sheet (13) with alcohol and attach the alphabet labels (D).
In Asia and Oceania, use PQRS TUV WXYZ label, and do not use PRS TUV WXY and OPER labels.

11. Nettoyer à l'alcool la surface au-dessus des touches numériques sur la tôle du panneau de commande (13) et apposer les étiquettes alphabétiques (D).
En Asie et Océanie, utiliser l'étiquette PQRS TUV WXYZ et pas les étiquettes PRS TUV WXY et OPER.

11. Limpie el área sobre las teclas numéricas de la hoja del panel de trabajo (13) con alcohol y fije las etiquetas de alfabeto (D).
En Asia y Oceanía, utilice la etiqueta PQRS TUV WXYZ y no use las PRS TUV WXY ni las OPER.

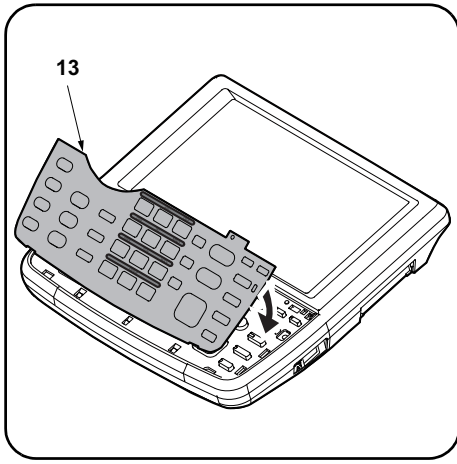
11. Den Bereich über den Zifferntasten an der Bedienfeldfolie (13) mit Alkohol abwischen und die Alphabetaufkleber (D) hier anbringen.
In Asien und Ozeanien den Aufkleber PQRS TUV WXYZ verwenden; nicht die Aufkleber PRS TUV WXY und OPER verwenden.

11. Pulire l'area sopra i tasti numerici sul foglio del pannello operativo (13) con alcool ed applicare le etichette alfabetiche (D).
In Asia ed Oceania, utilizzare l'etichetta PQRS TUV WXYZ e non utilizzare le etichette PRS TUV WXY e OPER.

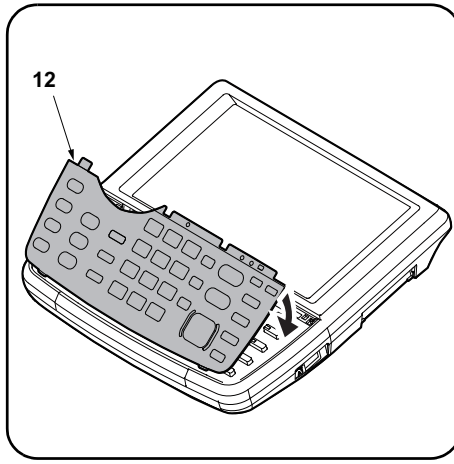
11. 使用酒精清洁操作面板页(13)的数字键上部, 粘贴英文字母标签(D)。
在亚洲和大洋州, 请使用 PQRS TUV WXYZ 标签, 而不要使用 PRS TUV WXY 和 OPER 标签。

11. 조작판별시트 (13) 의 텐키 윗측을 알코올 청소하고 알파벳 라벨 (D) 을 붙입니다 .
아시아?오세아니아에서는 「PRS TUV WXY」 및 「OPER」 라벨을 사용하지 말고 「PQRS TUV WXYZ」 의 라벨을 사용할 것 .

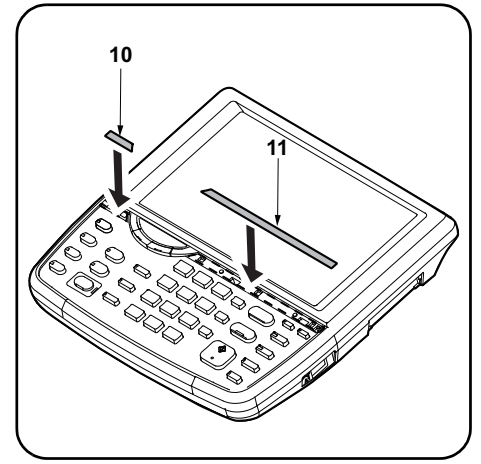
11. この作業は不要。



12. Attach the operation panel sheet (13).



13. Reinstall the clear panel (12).



14. Reinstall the operation panel covers (10) (11).

12. Fixer la tôle du panneau de commande (13).

13. Reposer le panneau transparent (12).

14. Reposer les couvercles du panneau de commande (10) (11).

12. Fije la hoja del panel de trabajo (13).

13. Vuelva a instalar el panel transparente (12).

14. Vuelva a instalar las cubiertas del panel de trabajo (10) (11).

12. Die Bedienfeldfolie (13) anbringen.

13. Die durchsichtige Platte (12) wieder anbringen.

14. Die Bedienfeldabdeckungen (10) (11) wieder anbringen.

12. Applicare il foglio del pannello operativo (13).

13. Reinstallare il pannello trasparente (12).

14. Reinstallare i coperchi (10) (11) del pannello operativo.

12. 安装操作面板页 (13)。

13. 安装透明面板 (12)。

14. 安装操作面板的盖板 (10) (11)。

12. 조작판넬시트 (13) 를 붙입니다 .

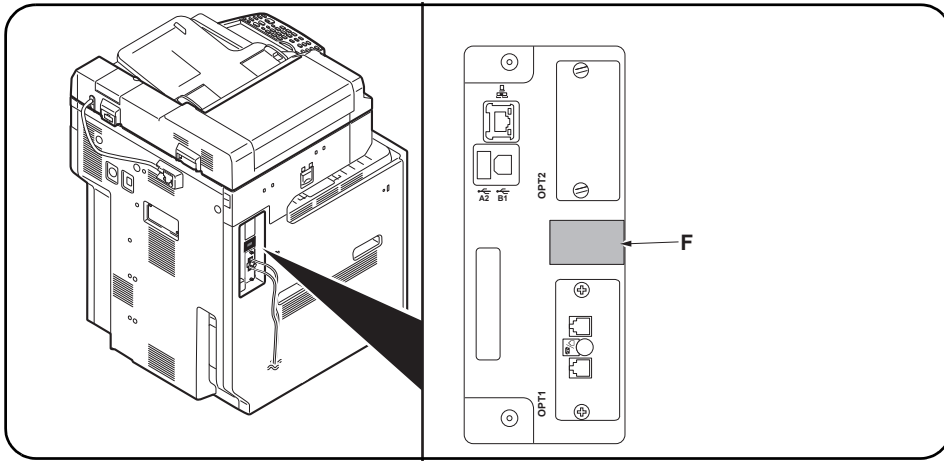
13. 클리어판넬 (12) 를 부착합니다 .

14. 조작판넬 커버 (10) (11) 을 부착합니다 .

12. この作業は不要。

13. この作業は不要。

14. この作業は不要。



Attach the PTT label (for China, 110 V models only).

15. Attach the PTT label (F) after wiping with alcohol.

When installing the optional Dual FAX (when adding the FAX circuit board to OPT2), proceed to the following procedures. When not installing, proceed to page 16.

Fixer l'étiquette d'approbation (pour la Chine, modèles 110 V seulement).

15. Cette étape est superflue.

Lorsqu'on installe le FAX double en option (lorsqu'on ajoute la carte à circuits FAX à l'OPT2), effectuer les procédures suivantes. Si on ne l'installe pas, passer à la page 16.

Coloque la etiqueta de aprobación (para China, solo para los modelos de 110 V).

15. Este paso no es necesario.

Cuando instale el FAX dual opcional (cuando agrega la tarjeta de circuitos de FAX a OPT2), vaya a los siguientes procedimientos. Cuando no lo instala, vaya a la página 16.

Den Genehmigungsaufkleber anbringen (für China nur 110-V-Modelle).

15. Dieser Schritt ist nicht erforderlich.

Wenn das optionale Dual FAX installiert wird (Hinzufügen der FAX-Leiterplatte zu OPT2), mit den folgenden Verfahren fortfahren. Erfolgt diese Installation nicht, mit Seite 16 fortfahren.

Applicare l'etichetta di approvazione (per Cina, solo per i modelli da 110 V).

15. Questo passo non è richiesto.

Quando si installa il Dual FAX opzionale (quando si aggiunge la scheda a circuiti FAX all'OPT2), continuare con la seguente procedura. Se non si esegue l'installazione passare alla pagina 16.

粘貼规格标签 (仅限中国、110V 规格)

15. 用酒精清洁后, 请在如图所示的位置贴上规格标签 (F)。

安装选购件的多插口组件时 (将传真电路板安装在 OPT2 上时), 请按以下步骤进行。不安装时, 按第 16 页的要求进行操作。

규격라벨의 부착 (중국, 110V 사양만)

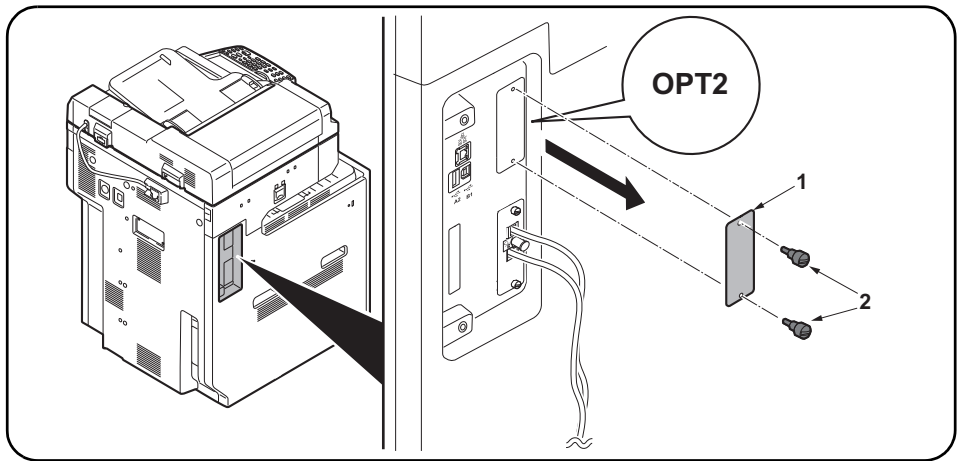
15. 이 단계가 필요하지 않습니다.

옵션 멀티포트를 설치하는 경우 (FAX 기판을 OPT2 에 증설하는 경우) 에는 다음 순서로 진행합니다. 설치하지 않는 경우에는 16 페이지로 진행합니다.

規格ラベルの貼り付け (中国、110V 仕様のみ)

15. この作業は不要。

オプションのマルチポートを設置する場合 (FAX 基板を OPT2 に増設する場合は、次の手順に進む。設置しない場合は、16 ページへ進む。



Install the Dual FAX

Refer to page 1 for the supplied parts.

Removing the slot cover

1. Remove 2 screws (2) and then remove the OPT2 slot cover (1).

Installer le FAX double.

Pour plus de détails concernant les pièces fournies, se reporter à la page 1.

Dépose du couvercle de la fente

1. Déposer les 2 vis (2) puis le couvercle de la fente OPT2 (1).

Instale el FAX dual

Consulte la página 1 de las piezas suministradas.

Desmontaje de la cubierta de la ranura

1. Quite 2 tornillos (2) y, después, quite la cubierta de la ranura OPT2 (1).

Installieren des Dual FAX

Die mitgelieferten Teile sind auf Seite 1 aufgelistet.

Entfernen der Einschubabdeckung

1. 2 Schrauben (2) entfernen und dann die Abdeckung (1) des Einschubs OPT2 entfernen.

Installare il Dual FAX

Fare riferimento alla pagina 1 per le parti in dotazione.

Rimozione del coperchio vano

1. Rimuovere le 2 viti (2) e quindi rimuovere il coperchio (1) del vano OPT2.

安装多插口组件

同装品时, 参照第 1 页。

拆下插槽盖板

1. 拆除 2 颗螺丝 (2), 拆下 OPT2 的插槽盖板 (1)。

멀티포트 설치

동봉품은 1 페이지를 참조합니다.

슬롯커버 제거

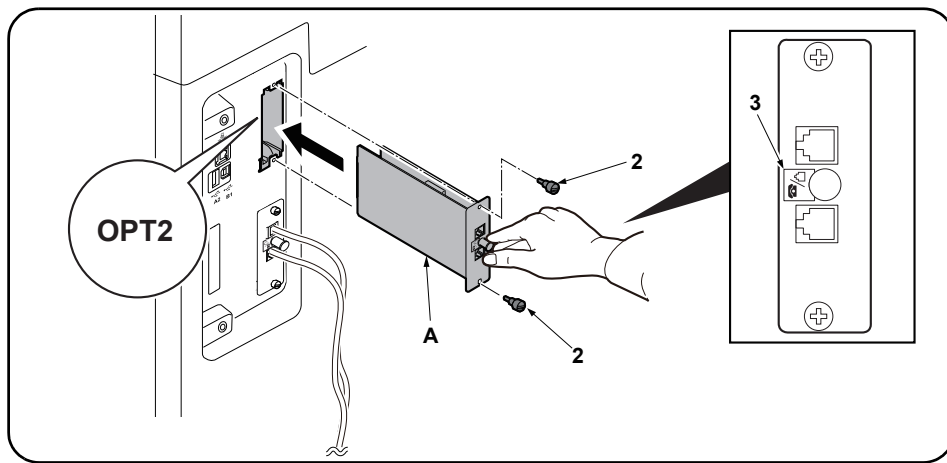
1. 나사 (2) 2 개를 제거하고 OPT2 의 슬롯커버 (1) 를 제거합니다.

マルチポートの設置

同梱品は 1 ページを参照する。

スロットカバーの取り外し

1. ビス (2) 2 本を外し、OPT2 のスロットカバー (1) を取り外す。



Install the FAX circuit board.

2. Insert the FAX circuit board (A) along the groove in OPT2 and secure the board with two screws (2) that have been removed in step 1.
Do not directly touch the FAX circuit board (A) terminal.
Hold the top and bottom of the FAX circuit board, or the projection of the board to insert the FAX circuit board (A).
Direct the label (3) on to the FAX circuit board (A) toward left side and insert the board along the groove.

Installer la carte à circuits FAX.

2. Insérer la carte à circuits FAX (A) le long de la rainure dans l'OPT2 et la fixer à l'aide des deux vis (2) retirées à l'étape 1.
Ne pas toucher directement la borne de la carte à circuits FAX (A).
Tenir les parties inférieure et supérieure de la carte à circuits FAX ou la saillie de la carte pour insérer la carte à circuits FAX (A).
Orienter l'étiquette (3) de la carte à circuits FAX (A) comme illustré et insérer la plaquette le long de la rainure.

Instale la tarjeta de circuitos de FAX.

2. Inserte la tarjeta de circuitos de fax (A) a lo largo de la ranura de OPT2 y asegúrela con los dos tornillos (2) que ha quitado en el paso 1.
No toque directamente el terminal de la tarjeta de circuitos del FAX (A).
Sujete las partes superior e inferior de la tarjeta de circuitos de FAX o la saliente de la tarjeta para insertar la tarjeta de circuitos de FAX (A).
Oriente la etiqueta (3) en la tarjeta de circuitos del FAX (A) como se indica en la ilustración e inserte la tarjeta a lo largo de la ranura.

Installieren der FAX-Leiterplatte.

2. FAX-Leiterplatte (A) in die Nut des Einbauschachts OPT2 einsetzen und Leiterplatte mit den in Schritt1 ausgebauten Schrauben (2) befestigen.
Berühren Sie die Anschlüsse der FAX-Platine (A) nicht mit den Fingern.
Die FAX-Leiterplatte (A) beim Einsetzen oben und unten oder an dem Vorsprung festhalten.
Die FAX-Leiterplatte (A) so in die Nut einsetzen, dass der Aufkleber (3) wie abgebildet zur Leiterplatte zeigt.

Installare la scheda a circuiti FAX.

2. Inserire la scheda a circuiti FAX (A) lungo l'incavo nell'OPT2 e fissare la scheda con le due viti (2) rimosse nell'operazione 1.
Non toccare direttamente il terminale della scheda a circuiti FAX (A).
Per inserire il circuito FAX (A), tenere l'estremit superiore e la base della scheda a circuiti FAX, o la sporgenza della scheda a circuiti FAX.
Orientare l'etichetta (3) sulla scheda a circuiti FAX (A) come indicato nell'illustrazione e inserire la scheda lungo l'incavo.

安装传真电路板

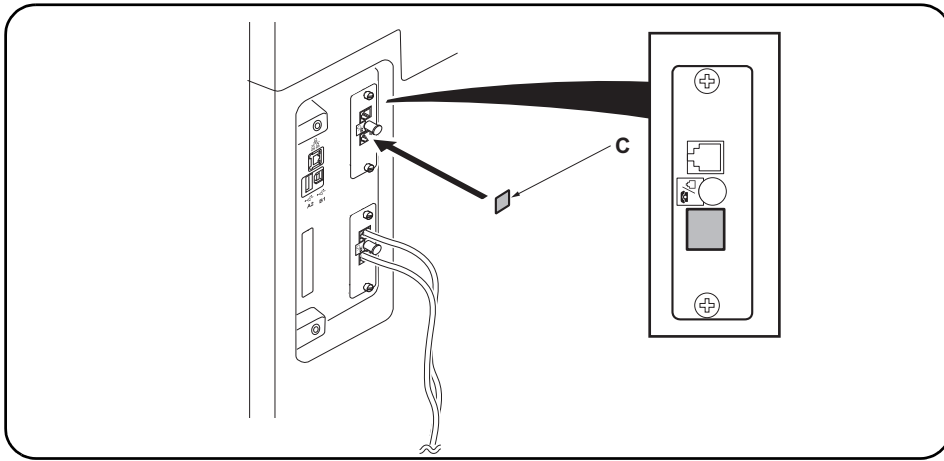
2. 沿着 OPT2 的沟槽插入传真电路板 (A) 并用步骤 1 中拆下的两颗螺钉 (2) 固定电路板。
请勿直接接触传真电路板 (A) 端子。
按住传真电路板的顶部和底部, 或者按住电路板的突出部将传真电路板 (A) 插入。
将传真电路板 (A) 上的标签 (3) 保持图示中的方向, 将电路板沿着沟槽方向插入。

FAX 기판 장착

2. OPT2 구에 붙여 FAX 기판 (A) 를 삽입하고 순서 1 에서 제거한 나사 (2) 2 개로 고정합니다.
FAX 기판 (A) 의 단자에 직접 닿지 않게 할 것.
FAX 기판 (A) 을 삽입 시에는 기판의 상하 또는 돌기를 잡을 것.
FAX 기판 (A) 을 붙여진 라벨 (3) 그림 표기 방향대로 되도록 삽입할 것.

FAX 基板の取り付け

2. OPT2 の溝に沿って FAX 基板 (A) を挿入し、手順 1 で外したビス (2) 2 本で固定する。
FAX 基板 (A) の端子に直接触れないこと。
FAX 基板 (A) の挿入時は基板の上下か突起を持つこと。
FAX 基板 (A) は、貼り付けられているラベル (3) が図に示す方向になるように、挿入すること。



Seal the terminal.

3. Wipe the surface of the telephone terminal with alcohol and adhere the terminal seal (C).
The telephone terminal on the FAX circuit board installed to OPT2 is unavailable (invalid). Seal the terminal securely to prevent a user from connecting a separate phone.

Fermer hermétiquement la borne.

3. Nettoyer la surface de la borne de téléphone avec de l'alcool, et apposer le joint de borne (C).
La borne de téléphone de la carte à circuits FAX installée sur l'OPT2 n'est pas utilisable (invalide). Fermer hermétiquement la borne pour empêcher tout utilisateur de connecter un téléphone séparé.

Selle el terminal.

3. Limpie la superficie del terminal de teléfono con alcohol y pegue el sello de terminal (C).
El terminal de teléfono de la tarjeta de circuitos de FAX instalado en el OPT2 no está disponible (inválido). Selle firmemente el terminal para evitar que un usuario conecte un teléfono por separado.

Versiegeln der Anschlussbuchse.

3. Die Oberfläche der Telefonanschlussbuchse mit Alkohol abwischen und die Verschlusskappe (C) anbringen.
Die Telefonanschlussbuchse der in OPT2 installierten FAX-Leiterplatte ist nicht verfügbar (ungültig). Die Anschlussbuchse vollkommen versiegeln, um den Anschluss eines separaten Telefons zu verhindern.

Sigillare il terminale.

3. Pulire la superficie del terminale del telefono con alcol e fare aderire la guarnizione terminale (C).
Il terminale del telefono sulla scheda a circuiti FAX installata su OPT2 non è disponibile (invalido). Sigillare il terminale saldamente per prevenire a un utente di collegare un telefono separato.

安装端子密封

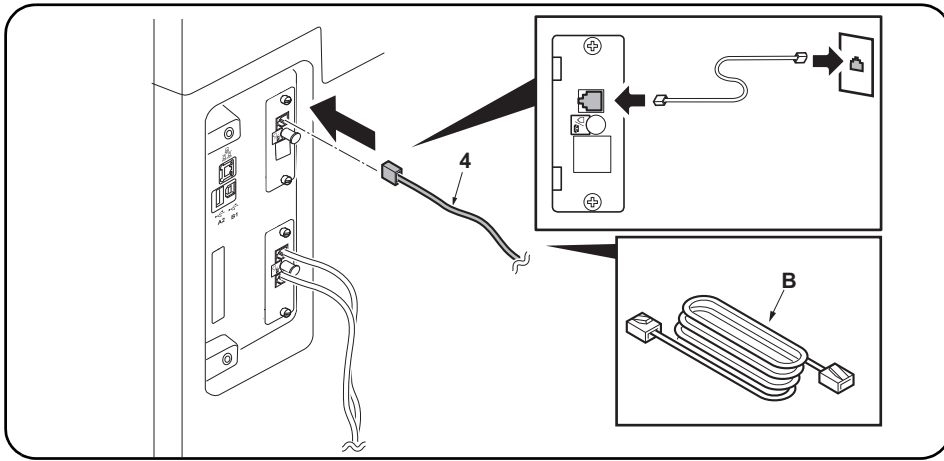
3. 用酒精擦拭电话端子表面并粘上端子密封 (C)。
安装在 OPT2 上的传真电路板的电话端子不可使用 (无效)。为了避免用户错误与其它电话连接，必须确实粘贴好端子密封。

단자씰의 부착

3. TEL 단자주위를 알코올청소하고 단자씰 (C) 을 부착합니다.
OPT2 에 부착한 FAX 기판의 TEL 단자는 사용불가 (무효) 가 됩니다. 사용자가 잘못해 외부 전화를 접속하지 않도록 확실히 부착할 것.

端子シールの貼り付け

3. TEL 端子周围をアルコール清掃し、端子シール (C) を貼り付ける。
OPT2 に取り付けした FAX 基板の TEL 端子は使用不可 (無効) となる。ユーザーが誤って外付け電話を接続しないよう確実に貼り付けること。



Connect the MFP to the telephone line.

4. Plug the modular connector cable (4) into the line terminal, and then connect the other end to the telephone line.
For 100 V or Chinese models, use the supplied modular connector cable (B).

Connecter le MFP à la ligne de téléphone.

4. Brancher le câble du connecteur modulaire (4) à la borne de la ligne, puis connecter l'autre extrémité à la ligne de téléphone.
Pour les modèles 100 V ou Chine, utilisez le câble du connecteur modulaire (B) fourni.

Conecte el MFP a la línea telefónica.

4. Enchufe el cable del conector modular (4) en el terminal de línea y, a continuación, conecte el otro extremo a la línea telefónica.
Para los modelos 100 V o chino, utilice el cable del conector modular (B) suministrado.

Anschließen des MFP an die Telefonleitung.

4. Telefonmodulkabel (4) in die Gerätebuchse einstecken und das Kabel an der Telefondose anschließen.
Das mitgelieferte Telefonmodulkabel (B) für die 100-V- oder China-Modelle verwenden.

Collegamento dell'MFP alla linea del telefono.

4. Inserire il cavo connettore modulare (4) nel terminale della linea, e quindi collegare l'altro terminale alla linea del telefono.
Per modelli da 100 V o Cina, utilizzare il cavo connettore modulare (B) in dotazione.

将 MFP 连接到电话线

4. 将模块接插件电缆 (4) 插入电话线端子, 然后将另一端与电话线连接。
对于 100 V 或中国机型, 请使用随附的模块接插件电缆 (B)。

전화회선과의 접속

4. 모듈코드 (4) 를 라인단자에 꼽습니다. 다른 한 쪽의 플러그는 전화회선과 접속합니다.
100V 또는 중국 모델의 경우 제공된 모듈형 커넥터 케이블 (B) 을 사용하십시오.

電話回線との接続

4. モジュラーコード (4) をライン端子に差し込む。もう片方のプラグは、電話回線へ接続する。
100V/ 中国仕様は付属のモジュラーコード (B) を使用すること。

(Initialize the FAX circuit board.

1. Plug the MFP into a power outlet, and turn on the main power.
2. If the FAX circuit board has been installed only in OPT1 or installed both in OPT1 and OPT2 (to initialize all FAX circuit boards) Perform the maintenance mode U600 to initialize the fax control assembly.

3. If the FAX circuit board has been added to OPT2 (to initialize the FAX circuit board in OPT2) Initialize OPT2 by pressing [PORT2], and the Start key in this order in the maintenance mode U698 and executing the maintenance mode U600. If [ALL] is selected in U698, both OPT1 and OPT2 are initialized. For details, see the service manual.

Initialiser la carte à circuits FAX.

1. Brancher le MFP sur une prise d'alimentation et le mettre sous tension.
2. Si la carte à circuits FAX a été installée dans l'OPT1 seulement, ou a été installée dans l'OPT1 et dans l'OPT2 (pour initialiser toutes les cartes à circuits FAX) Exécuter le mode de maintenance U600 pour initialiser l'ensemble de commande de fax.

3. Si la carte à circuits FAX a été ajoutée à l'OPT2 (pour initialiser la carte à circuits FAX dans l'OPT2) Initialiser l'OPT2 en appuyant sur [PORT2] et la touche Départ dans cet ordre en mode de maintenance U698, et exécuter le mode de maintenance U600. Si [ALL] est sélectionné dans U698, l'OPT1 et l'OPT2 sont tous deux initialisés. Pour plus de détails, se reporter au manuel d'entretien.

Inicialice la tarjeta de circuitos FAX.

1. Conecte el MFP a un receptáculo de pared y encienda el interruptor principal.
2. Si la tarjeta de circuitos de FAX se instaló solo en OPT1 o se instaló tanto en OPT1 como OPT2 (para inicializar todas las tarjetas de circuito de FAX) Ejecute el modo de mantenimiento U600 para inicializar el conjunto de control de fax.

3. Si la tarjeta de circuitos de FAX se agregó a OPT2 (para inicializar la tarjeta de circuitos de FAX en OPT2) Inicialice el OPT2 presionando [PORT2] y la tecla de Inicio en ese orden en el modo de mantenimiento U698 y ejecutando el modo de mantenimiento U600. Si se selecciona [ALL] en U698, se inicializan ambos OPT1 y OPT2. Para más detalles, lea el manual de servicio.

Initialisieren der FAX-Leiterplatte.

1. Netzstecker des MFP in eine Steckdose stecken und Hauptschalter einschalten.
2. Wenn die FAX-Leiterplatte nur in OPT1 oder sowohl in OPT1 als auch in OPT2 installiert worden ist (um alle FAX-Leiterplatten zu initialisieren) Wartungsmodus U600 ausführen, um die Faxsteuerbaugruppe zu initialisieren.

3. Wenn die FAX-Leiterplatte zu OPT2 hinzugefügt worden ist (um die FAX-Leiterplatte in OPT2 zu initialisieren) OPT2 initialisieren. Dazu [PORT2] und die Start-Taste im Wartungsmodus U698 in dieser Reihenfolge drücken und den Wartungsmodus U600 ausführen. Wenn [ALL] in U698 gewählt wird, werden OPT1 und OPT2 initialisiert. Weitere Einzelheiten siehe Wartungsanleitung.

Inizializzare la scheda a circuiti FAX.

1. Collegare l'MFP ad una presa di corrente e portare l'interruttore principale su On.
2. Se la scheda a circuiti FAX è stata installata solo nell'OPT1 o in entrambi l'OPT1 e l'OPT2 (per inicializzare tutte le schede di circuito FAX) Eseguire il modo di manutenzione U600 per inicializzare il gruppo di controllo fax.

3. Se la scheda a circuiti è stata aggiunta all'OPT2 (per inicializzare la scheda a circuiti FAX nell'OPT2) Inizializzare OPT2 premendo [PORT2] e il tasto Avvio in questo ordine nel modo di manutenzione U698 ed eseguendo il modo di manutenzione U600. Se viene selezionato [ALL] nel modo U698, entrambi OPT1 e OPT2 sono inicializzati. Per ulteriori dettagli leggere il manuale d'istruzioni.

传真电话板的初始化

1. 将 MFP 插入电源插座，打开主电源。
2. 仅限于在 OPT1 或 OPT1 和 OPT2 上同时安装传真电路板时（全部的传真电路板初始化）执行维修保养模式 U600，初始化传真控制组件

3. 在 OPT2 上增设时 (OPT2 的传真电路板初始化) 只进行 OPT2 初始化时，在维修保养模式 U698 状态下，按顺序按下“PORT2”、开始键，执行维修保养模式 U600。在 U698 状态下设定“ALL”时，会使 OPT1 和 OPT2 均初始化。有关详细信息，请参见维修手册。

FAX 기판의 초기화

1. MFP 본체 전원플러그를 콘센트에 꼽고 주 전원 스위치를 ON 으로 한다.
2. OPT1 만 또는 OPT1 와 OPT2 에 FAX 기판을 동시에 설치한 경우 (전부 FAX 기판을 초기화) 메인터너스 모드 U600 을 실행하고 FAX 기판을 초기화합니다.

3. OPT2 에 증설한 경우 (OPT2 의 FAX 기판을 초기화) 메인터너스 모드 U698 에서 「PORT2」, 시작키 순으로 누릅니다. 메인터너스 모드 U600 을 실행하고 FAX 기판을 초기화합니다. U698 에서 「ALL」을 설정하면 OPT1 과 OPT2 양쪽을 초기화하기 때문에 주의할 것. 상세는 서비스 매뉴얼을 참조할 것.

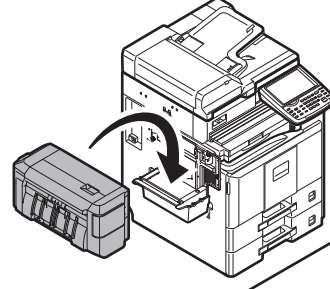
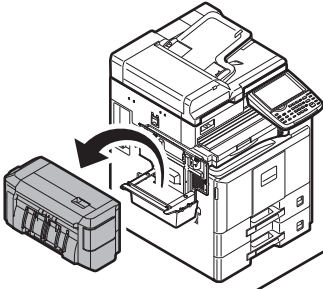
FAX 基板の初期化

1. MFP 本体の電源プラグをコンセントに差し込み、主電源スイッチを ON にする。
2. OPT1 のみまたは OPT1 と OPT2 に FAX 基板を同時に設置した場合（すべての FAX 基板を初期化）メンテナンスモード U600 を実行し、FAX 基板を初期化する。

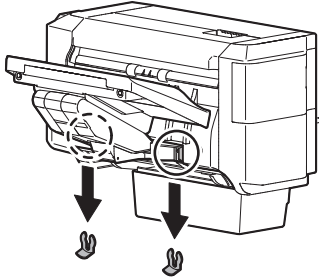
3. OPT2 に増設した場合 (OPT2 の FAX 基板を初期化) メンテナンスモード U698 で「PORT2」、スタートキーの順に押す。メンテナンスモード U600 を実行し、FAX 基板を初期化する。U698 で「ALL」を設定すると OPT1 と OPT2 両方を初期化するので注意すること。詳細はサービスマニュアルを参照のこと。

- ENG Removing/Installing the Finisher
- FR Retrait/Installation du finisseur
- ES Extracción/instalación del Finalizador
- DE Montage oder Demontage des Finishers

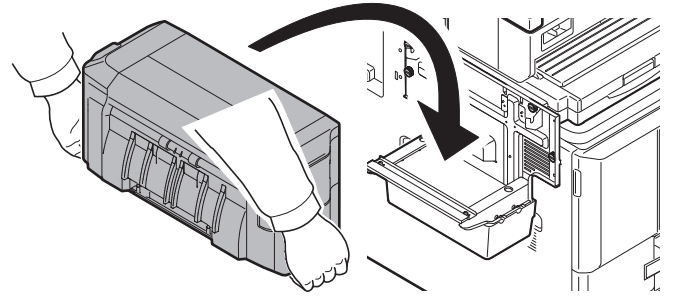
- IT Rimozione/Installazione della finitrice.
- CN 拆卸 / 安装装订器
- KO 피니셔 제거/설치하기
- JP フィニッシャーの取り外し/取り付け手順



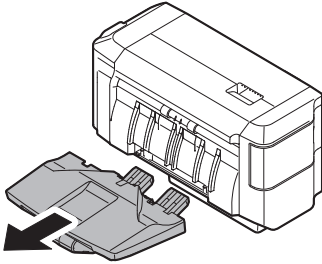
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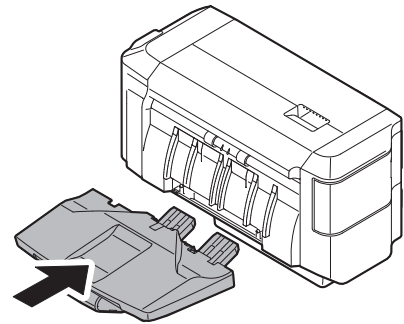
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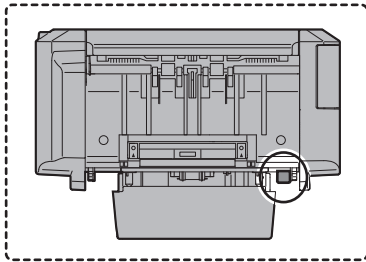
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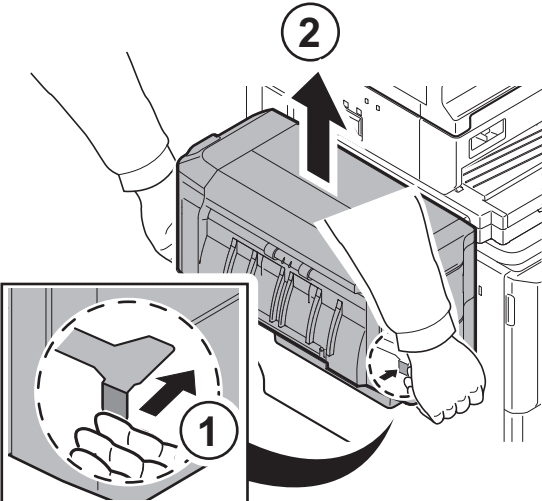
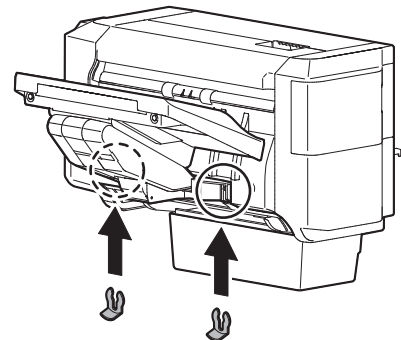
2



3



3



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