

KONICA MINOLTA

PARTS GUIDE MANUAL

APRIL 2008

*magicolor 5650EN/
magicolor 5670EN/
magicolor 5670EN(M)
A0EA011*

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

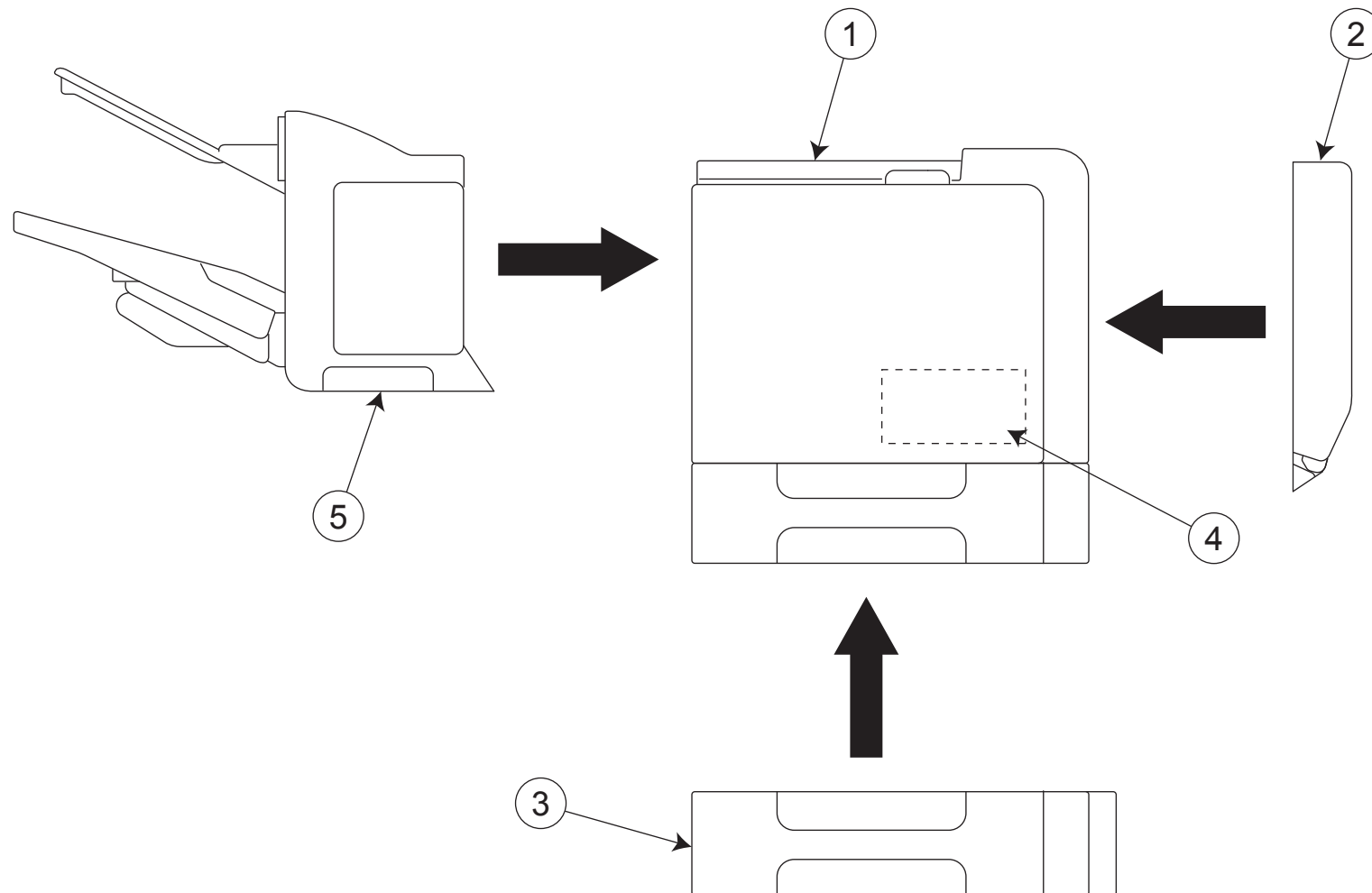
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 改訂記号について
イラスト上に ▲ 印が表示されている部分は、改訂された事を表します。
- 7 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

SYSTEM OUTLINE

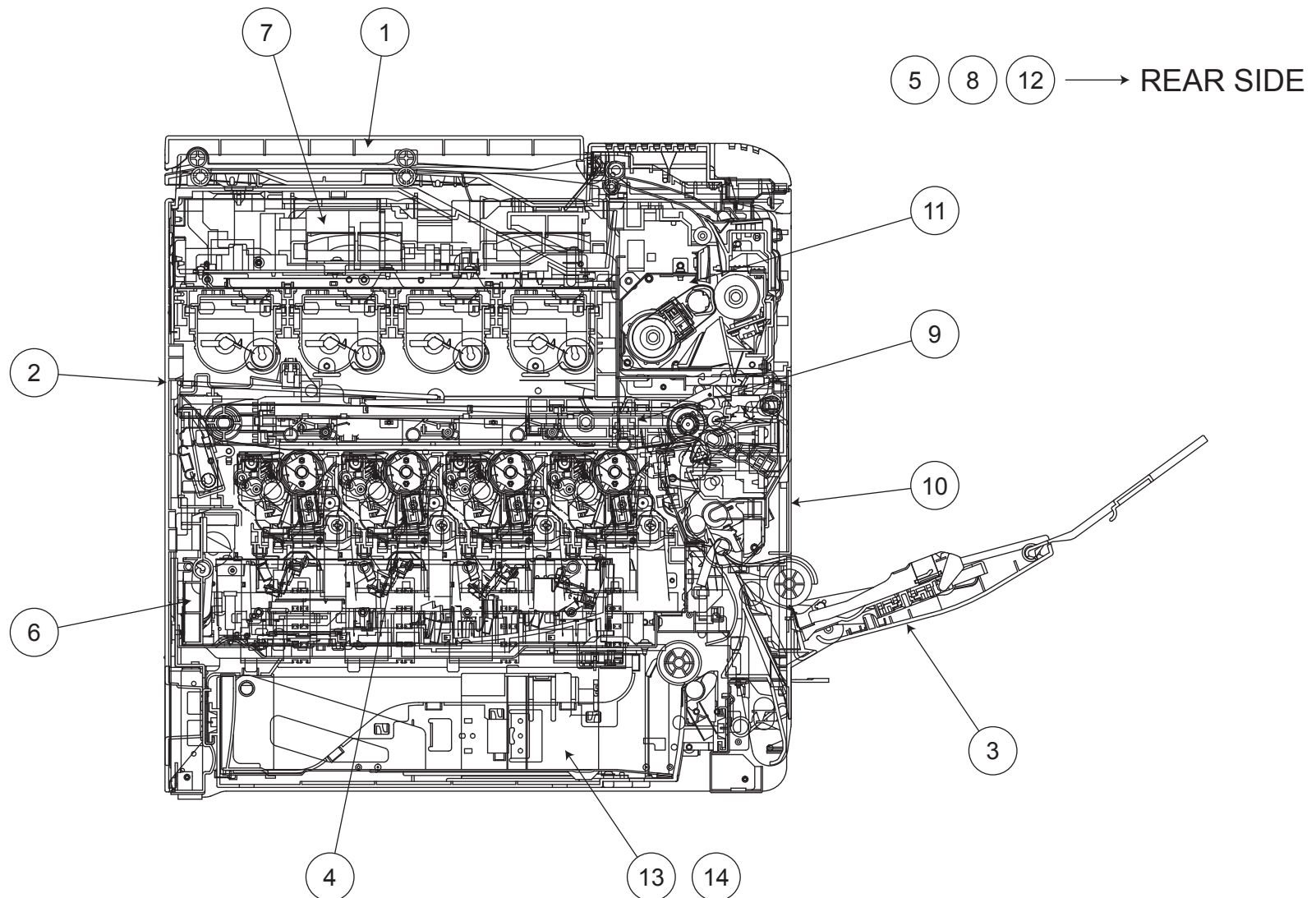


magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

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No.	Description	Model
1	PRINTER COLOR	magicolor 5650EN/magicolor 5670EN/ magicolor 5670EN(M)
2	DUPLEX	Duplex
3	PAPER FEEDER	SPCU
4	OTHER OPTION	Hard Disk Kit
5	SORTER/FINISHER	Finisher

DIAGRAM OF MAIN PARTS SECTION



magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

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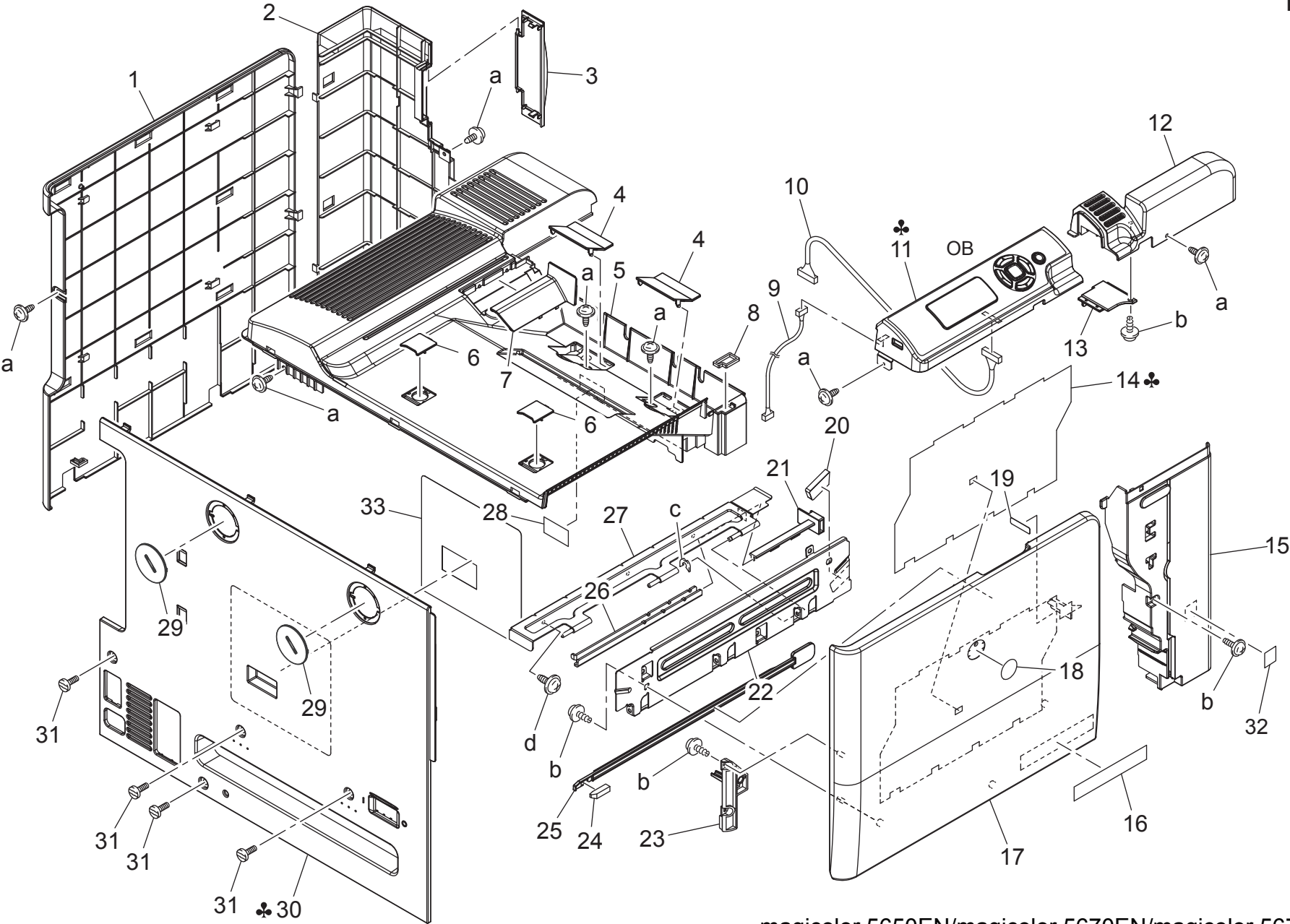
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EXTERNAL PARTS

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magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

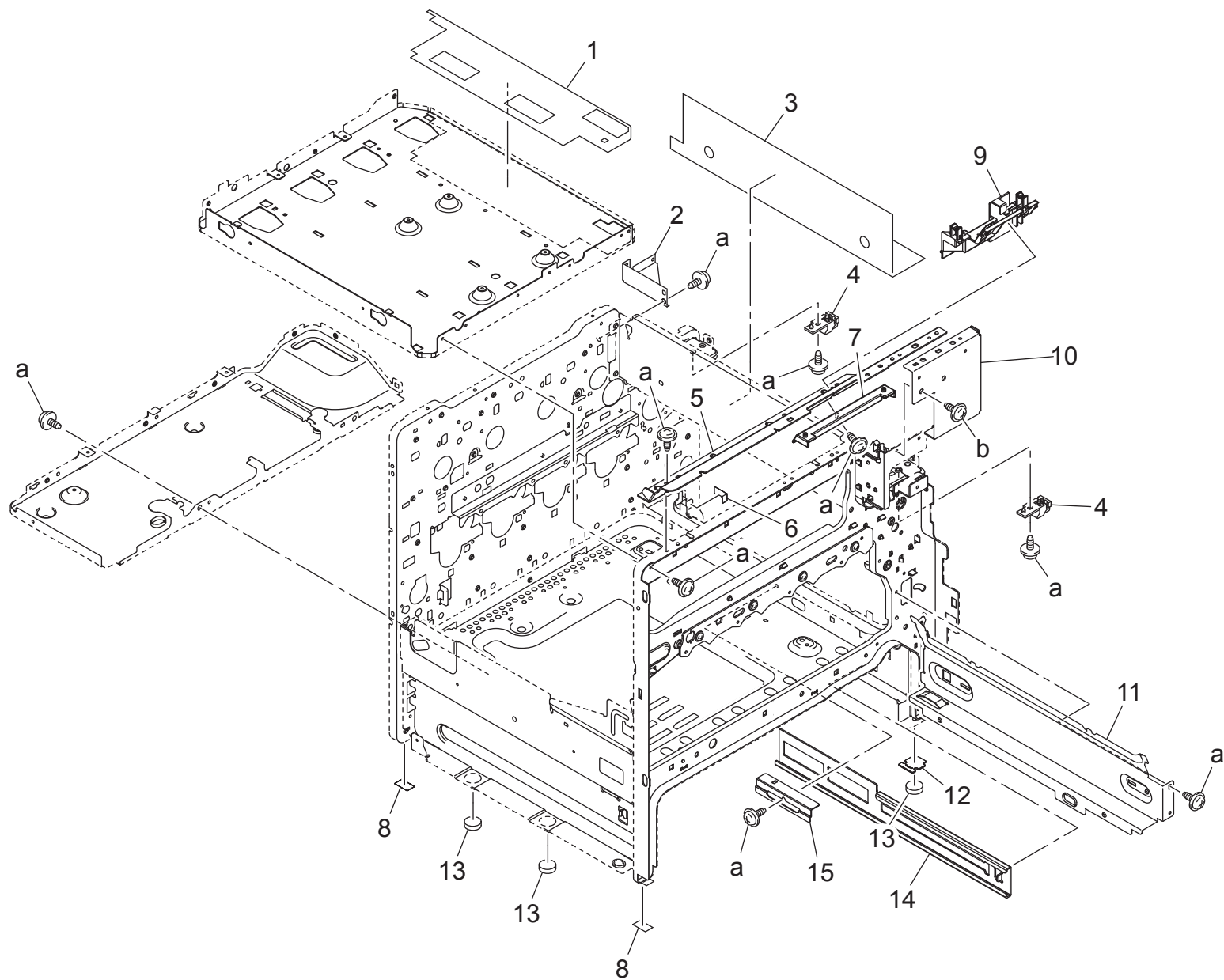
EXTERNAL PARTS

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1	A0EA 1607 00	Rear Cover	後カバー	C	1	a-V137 0306 03 b-V153 0308 03 c-V217 0300 01 d-V137 0308 03
2	A0EA 1601 00	Right Cover	右カバー (後)	C	1	
3	A0EA 1603 00	Door	扉 (D u p ギヤ)	C	1	
4	A0EA 1610 00	Cover	蓋 (目隠し蓋 水平搬送1)	C	2	
5	A0EA 1604 00	Top Cover	上カバー (後)	C	1	
6	A0EA 1612 00	Cover	蓋 (目隠し蓋 水平搬送2)	C	2	
7	A0EA 1609 00	Top Cover	上カバー (駆動連結部取付用)	C	1	
8	A011 1603 00	SEAL	シール	C	1	
9	A011 N121 00	WIRE HARNESS ASSY	ハーネス A S S Y	D	1	
10	A011 N120 04	WIRE HARNESS ASSY	ハーネス A S S Y	D	1	
11	A0EA M714 00	Control Panel Assy	操作パネル A s s y	I	1	
11	A0EA M713 00	Control Panel Assy	操作パネル A s s y	I	1	
12	A0EA 1608 00	Top Cover	上カバー (前)	C	1	
13	A011 1605 00	GUIDE	ガイド	D	1	
14	A011 9402 00	LABEL I/C SET	ラベル I / C セット	C	1	
14	A011 9404 01	LABEL I/C SET	ラベル (I / C セット・US)	C	1	B,H C D3,K J
14	A011 9405 01	LABEL I/C SET	ラベル (I / C セット・EU)	C	1	
14	A011 9406 01	LABEL I/C SET	ラベル (I / C セット・AP)	C	1	
14	A011 9407 01	LABEL I/C SET	ラベル (I / C セット・GC)	C	1	
15	A0EA 1606 00	Front Cover	前カバー (固定)	C	1	
16	A0EA 9451 00	Label magicolor 5650EN	ラベル m a g i c o l o r 5 6 5 0 E N	C	1	
16	A0EA 9450 00	Label magicolor 5670EN	ラベル m a g i c o l o r 5 6 7 0 E N	C	1	
17	A0EA 1605 00	Front Cover	前カバー (開閉)	C	1	
18	4030 7500 01	LABEL LOGO MARK	ラベル ロゴマーク	C	1	
19	A011 1635 00	SEAL	シール (遮光)	C	1	
20	A011 1638 00	MEMBER	押え材	C	1	
21	A0EA 1602 00	Cover	カバー (取手)	C	1	
22	A011 1630 01	REINFORCE PLATE	補強板 (前ヒンジ)	D	1	
23	4138 1034 02	LEVER	レバー	C	1	
24	4138 2018 02	CLEANING PAD	クリーニングパッド	S	1	
25	A011 1901 00	CLANING MATERIAL	清掃具	D	1	A,A1,B,H {5670EN} {5670EN(M)} C,D3,J,K {5670EN} {5670EN(M)} {5650EN}
26	4138 1019 02	HANDLE	取手	D	1	
27	A011 1618 01	HINGE	ヒンジ (R)	C	1	
28	A011 1636 00	SEAL	シール	C	1	
29	A0EA 1611 00	Cover	蓋 (目隠し)	C	2	
30	A0EA 1616 00	Left Cover	左カバー	C	1	
30	A0EA 1614 00	Left Cover	左カバー (海外)	C	1	
30	A0EA 1614 00	Left Cover	左カバー (海外)	C	1	
31	4138 1032 01	SHOULDER SCREW	段ねじ	D	4	
32	A011 9462 00	Label Emperon	ラベル E m p e r o n	D	1	
33	A0EA 1617 00	Shield	シールド	C	1	

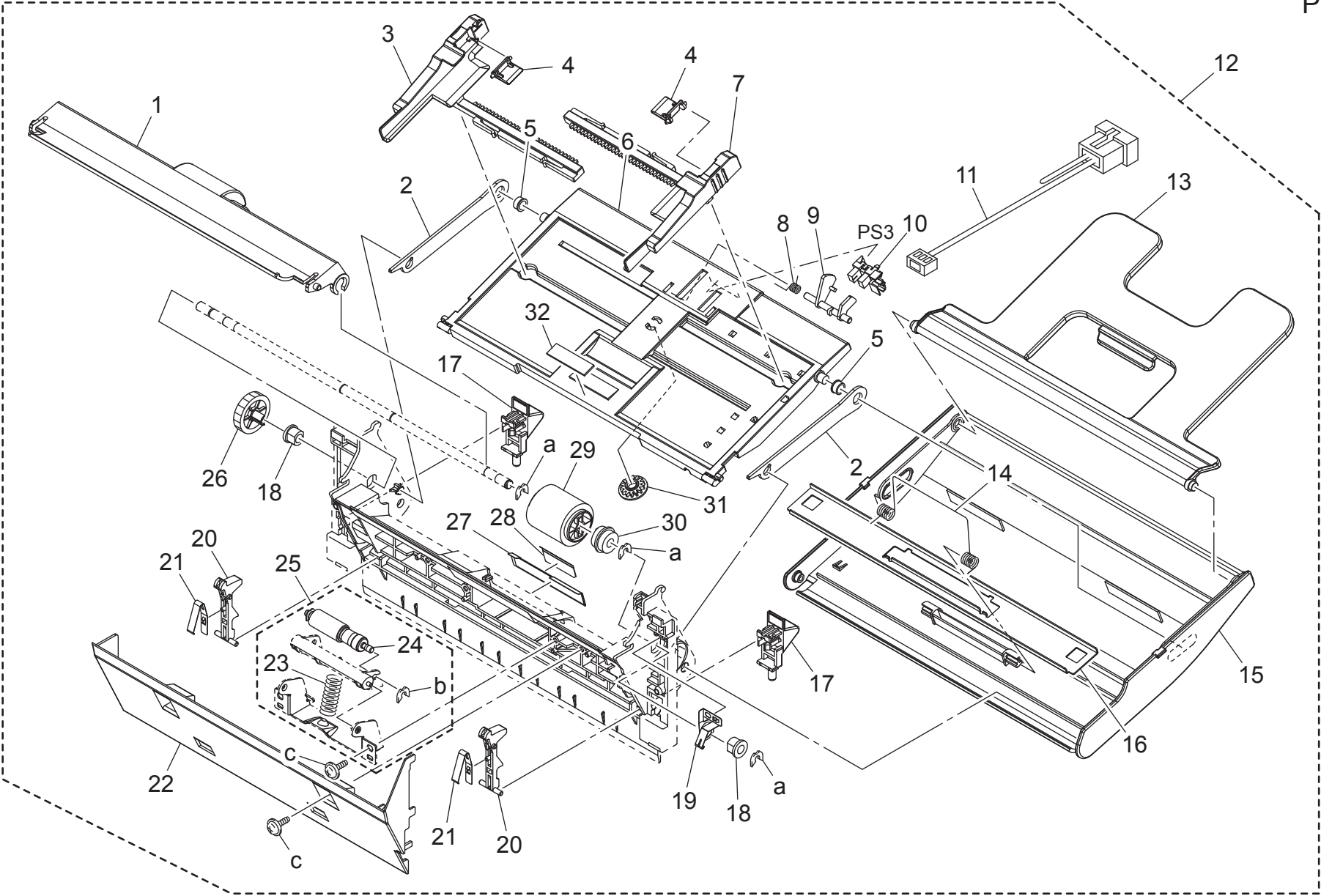
magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

MAIN FRAME SECTION



MAIN FRAME SECTION

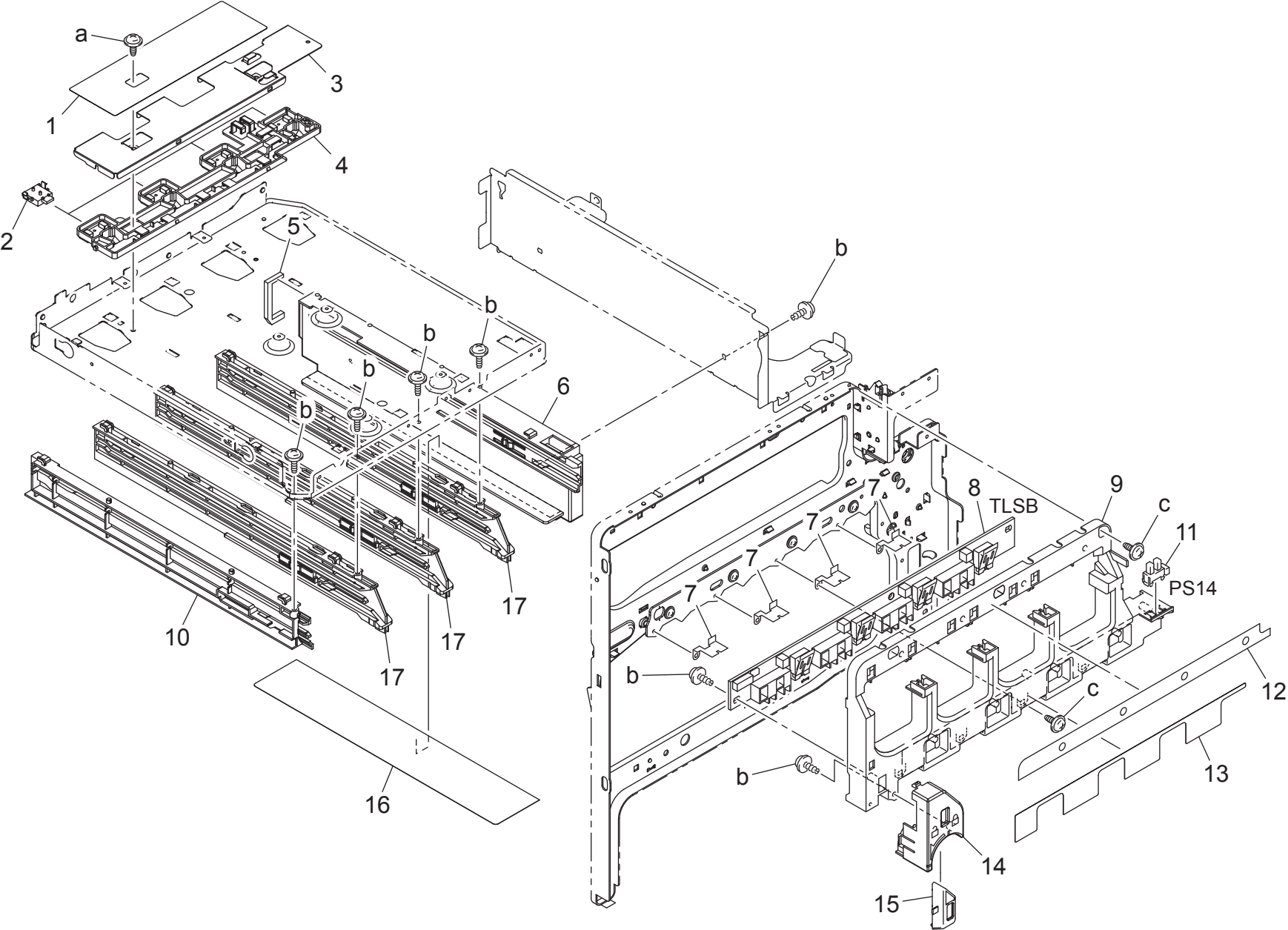
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 1637 00	SEAL		C	1	a-V137 0306 03 b-V144 0306 03
2	4138 2232 01	BRACKET		D	1	
3	A011 1031 00	SEAL		D	1	
4	4138 2093 02	PAWL		D	2	
5	A011 1006 01	BRACKET		D	1	
		取付板 (T O P ・ C)				
6	4138 2107 01	PROTECTION		D	1	
7	4138 1029 01	PAWL		D	1	
8	4138 2110 01	SEAL		D	2	
9	A011 1311 00	GUIDE		D	1	
10	4138 2078 01	REINFORCE PLATE		D	1	
		補強板				
11	4138 2034 02	RAIL		D	1	
12	4138 2111 01	SPACER		D	1	
13	4128 2019 01	RUBBER FOOT		D	3	
14	4138 3005 02	RAIL		D	1	
15	4138 3008 01	BRACKET		D	1	
		取付板				



MANUAL FEED SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EA 5603 00	Guide		D	1	a-V218 0400 86 b-V218 0300 86 c-V153 0308 03
2	4138 3205 01	LEVER		C	2	
3	A011 5611 01	REGULATING PLATE		D	1	
4	A011 5613 00	GUIDE		D	2	
5	4120 3019 01	COLLAR		C	2	
6	A0EA 5604 00	Lifting Plate		C	1	
7	A011 5610 01	REGULATING PLATE		D	1	
8	4138 3234 03	TORSION SPRING		C	1	
9	4138 3233 13	ACTUATOR		C	1	
10	9335 1300 61	PHOTO INTERRUPTER		B	1	
11	4138 6835 01	WIRE HARNESS ASSY		D	1	
12	A0EA R701 00	Manual Feed Assy		S	1	
13	A00F 5603 00	Tray		C	1	
14	4138 3252 01	TORSION SPRING		C	1	
15	A0EA 5601 00	Tray		C	1	
16	4138 3253 01	REINFORCE PLATE		D	1	
17	A0EA 5602 00	Lever		C	2	
18	4138 3244 01	BUSHING		C	2	
19	4138 3242 02	EARTH GROUND		D	1	
20	4138 3236 02	STOPPER		D	2	
21	4138 3237 01	PLATE SPRING		D	2	
22	4138 3204 01	GUIDE		D	1	
23	4138 3254 01	PRESSURE SPRING		C	1	
24	4034 0151 01	SEPARATION ROLLER		A	1	
25	A011 R715 00	SEPARATION ROLLER ASSY		C	1	
26	4138 3241 01	GEAR 25T		C	1	
27	4131 3056 01	GUIDE PLATE		C	1	
28	4131 3057 02	GUIDE		C	1	
29	4138 3032 02	ROLLER		B	1	
30	4030 3034 01	CLUTCH		C	1	
31	4131 3027 02	GEAR 14T		C	1	
32	4138 3255 01	FRICTION SHEET		C	1	

I/C RAIL SECTION

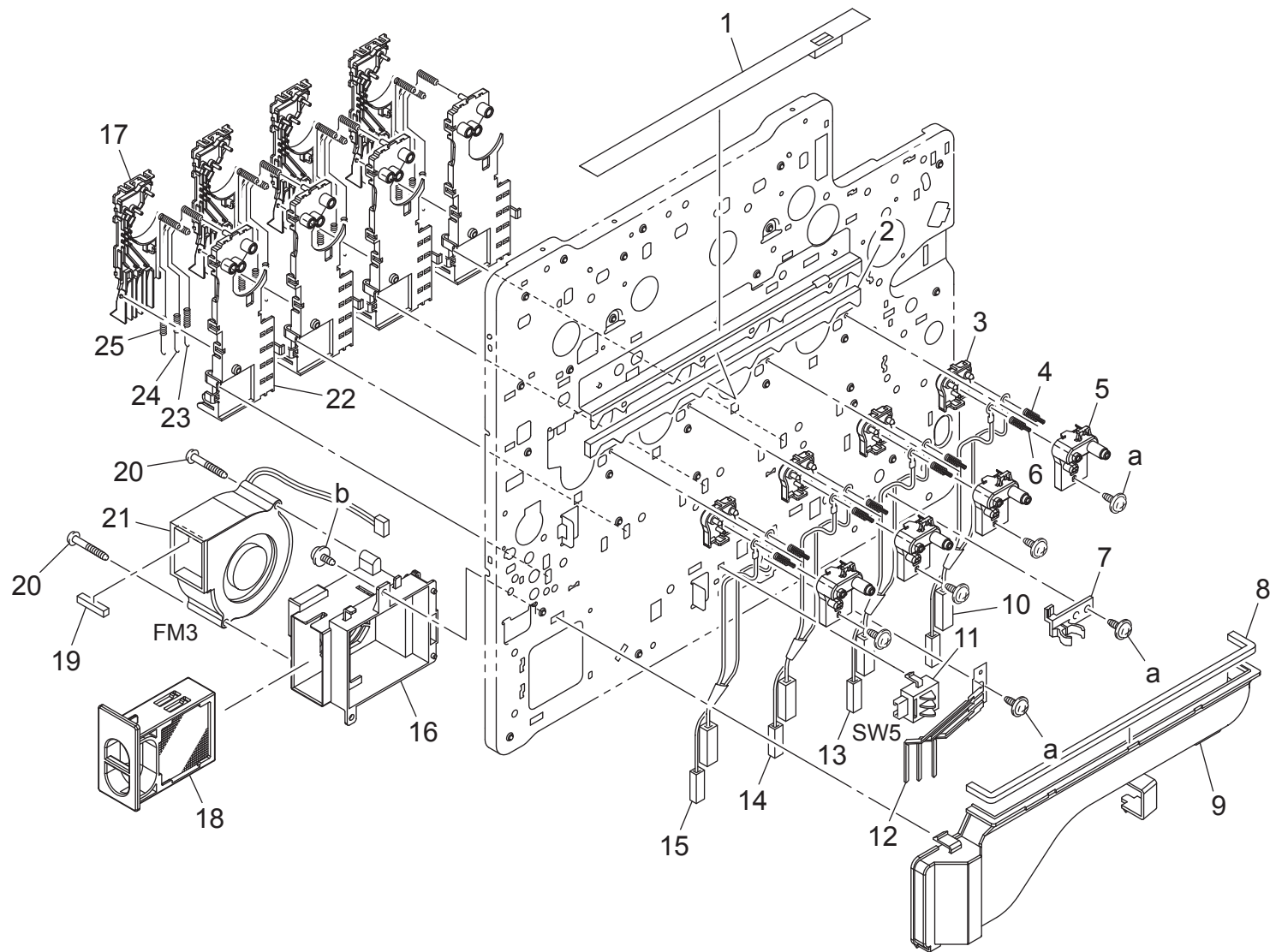


I/C RAIL SECTION

Page. 4

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 1305 00	SHIELD		C	1	a-V137 0306 03 b-V153 0308 03 c-V144 0306 03
2	4136 6751 01	CONNECTOR PIN		D	4	
3	A011 1310 00	COVER		D	1	
4	A011 1304 01	BRACKET		C	1	
5	A011 1115 00	SEAL		C	1	
6	A011 1103 02	RAIL		D	1	
7	4138 2246 01	EARTH GROUND		D	4	
8	4138 0104 02	PWB ASSY		I	1	
9	A011 1302 01	COVER		C	1	
10	A011 1101 01	RAIL		D	1	
11	9335 1300 61	PHOTO INTERRUPTER		B	1	
12	4138 7303 01	LABEL IC POSITION		D	1	
13	A011 9401 00	LABEL PU INSERTION TARGET		C	1	
14	4138 2088 02	COVER		D	1	
15	4138 2089 03	LEVER		C	1	
16	A011 1116 02	Protection		C	1	
17	A011 1102 01	RAIL		D	3	

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magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

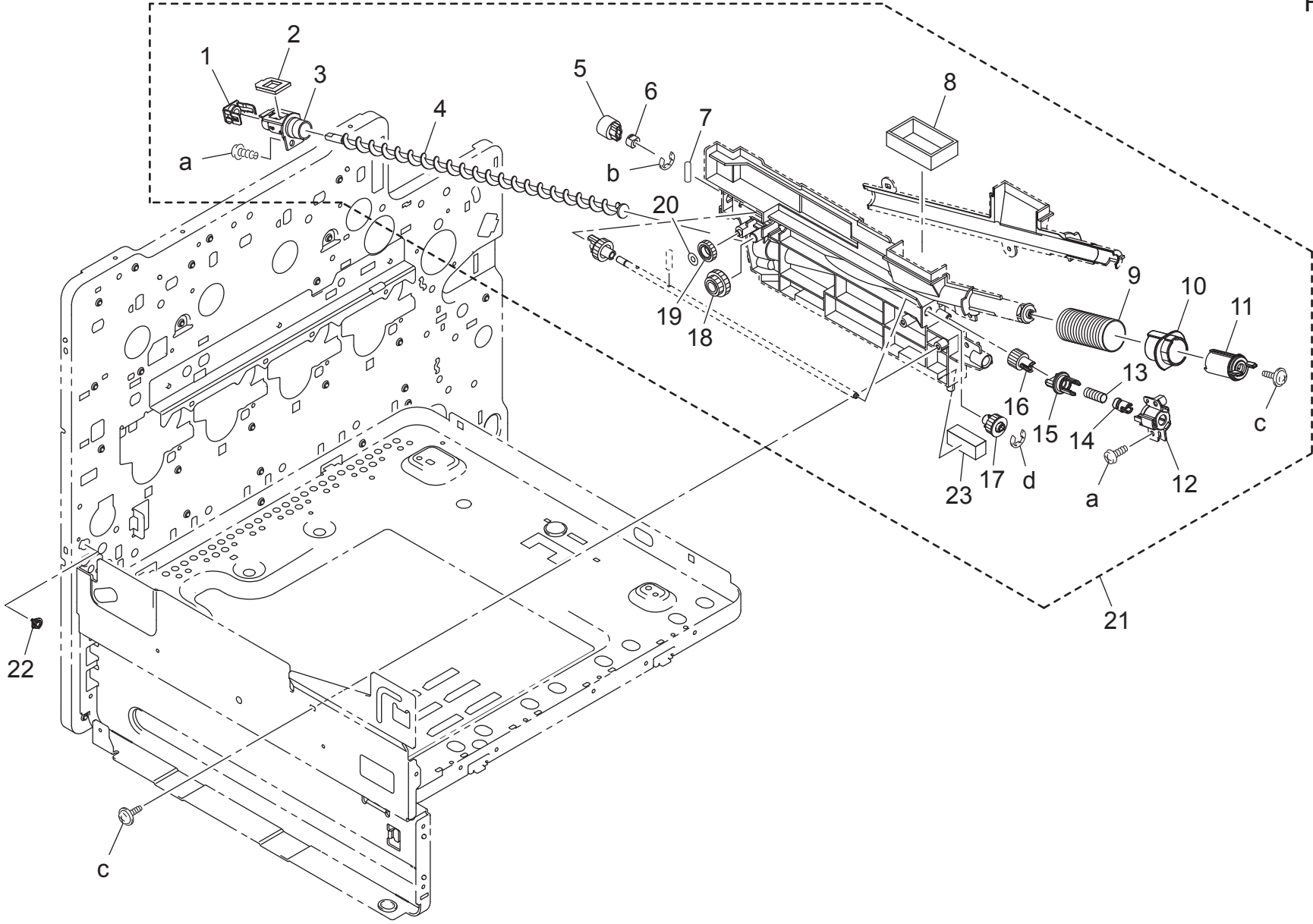
I/C CONTACT SECTION

Page. 5

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 2105 01	SEAL		D	1	a-V137 0306 03 b-V144 0306 03
2	4138 2106 01	SEAL		D	1	
3	A011 4601 00	HOLDER		D	4	
4	4138 2236 02	PRESSURE SPRING		C	4	
5	A011 4600 01	HOLDER		D	4	
6	A011 4604 00	PRESSURE SPRING		C	4	
7	4002 3123 03	HOLDER		D	1	
8	4138 2056 01	SEAL		D	1	
9	4138 2055 01	DUCT		D	1	
10	A011 N10P 00	WIRE HARNESS ASSY		D	1	
11	9332 3710 11	SWITCH(DETECT)		C	1	
12	4138 3060 02	LEVER		C	1	
13	A011 N10W 00	WIRE HARNESS ASSY		D	1	
14	A011 N10X 00	WIRE HARNESS ASSY		D	1	
15	A011 N10Y 00	WIRE HARNESS ASSY		D	1	
16	4138 2057 01	DUCT		D	1	
17	A011 4602 00	HOLDER		D	4	
18	A0EA A110 00	OZONE FILTER		C	1	
19	4138 2117 01	SEAL		D	1	
20	4120 4614 01	SCREW		C	2	
21	9313 1300 51	FAN MOTOR		B	1	
22	A011 4603 00	COVER		C	4	
23	4138 2226 01	CONTACT		D	4	
24	4138 2224 01	CONTACT		D	4	
25	4138 2225 01	CONTACT		D	4	

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WASTE TONER TRANSPORT SECTION

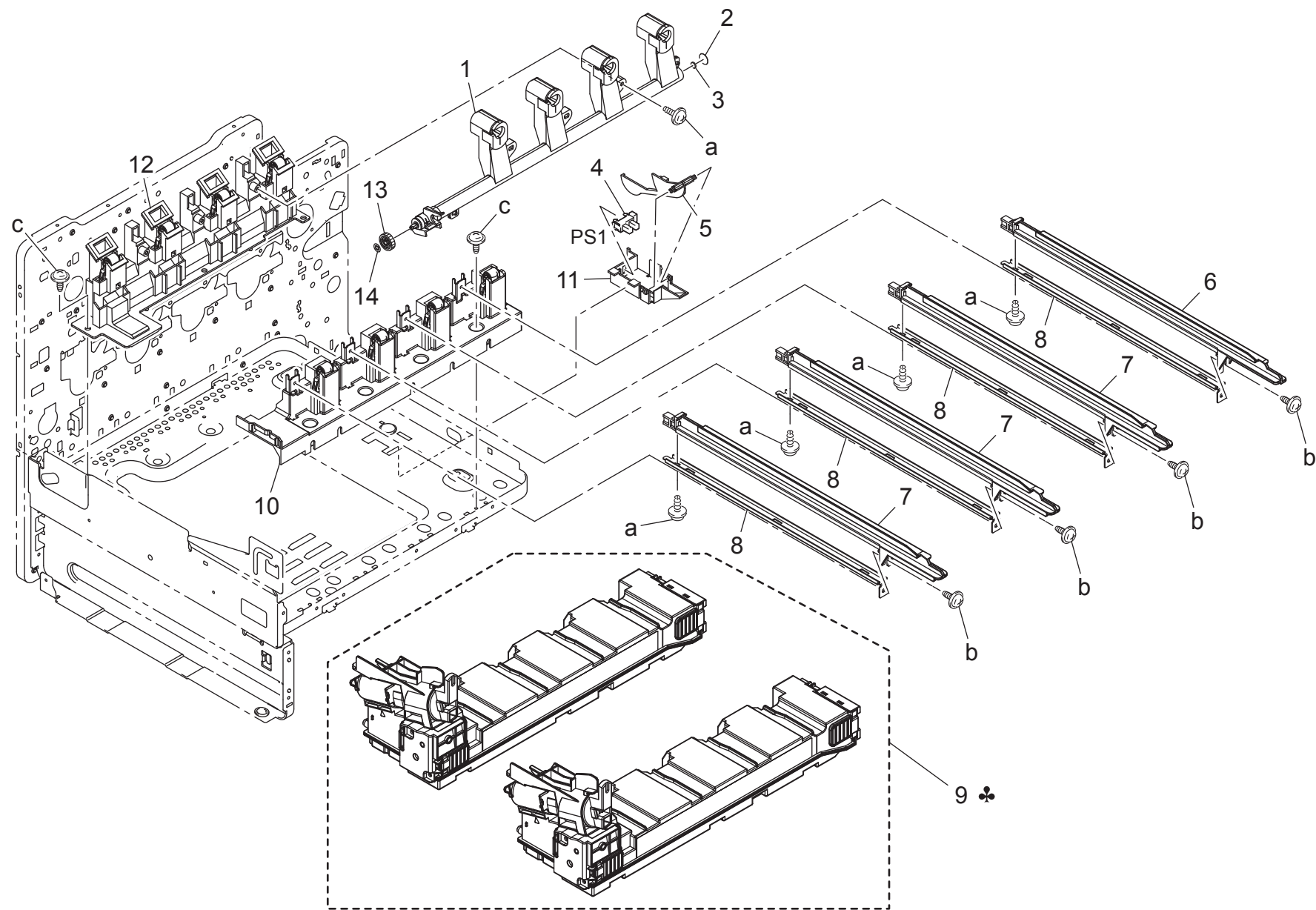


WASTE TONER TRANSPORT SECTION

Page. 6

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 3622 01	COVER		C	1	a-V145 0308 03 b-V217 0300 01 c-V153 0308 03 d-V217 0200 01
2	A011 3626 00	SEAL		C	1	
3	A011 A361 00	BUSHING ASSY		C	1	
4	A011 3618 00	SCREW		D	1	
5	A011 3603 00	GEAR 16T		C	1	
6	4004 5339 01	BUSHING		C	1	
7	1067 2501 01	PIN		C	1	
8	A011 3642 01	SEAL		C	1	
9	A011 3621 00	PRESSURE SPRING		C	1	
10	A011 3634 00	SHUTTER		D	1	
11	A011 3633 00	SHUTTER		D	1	
12	A011 3627 00	HOLDER		D	1	
13	A011 3631 00	PRESSURE SPRING		C	1	
14	A011 3628 00	COUPLING		C	1	
15	A011 3629 00	JOINT		C	1	
16	A011 3611 00	GEAR 14T		C	1	
17	A011 3604 00	GEAR 16T		C	1	
18	A011 3606 00	GEAR 16/20T		C	1	
19	A011 3607 00	GEAR 17T		C	1	
20	1372 2808 02	STOP RING		C	1	
21	A011 R707 00	WASTE TONER DRAWING UP ASSY		C	1	
22	A011 3643 01	HOLDER		D	1	
23	A011 3648 00	MEMBER		C	1	

WASTE TONER TRANSPORT SECTION



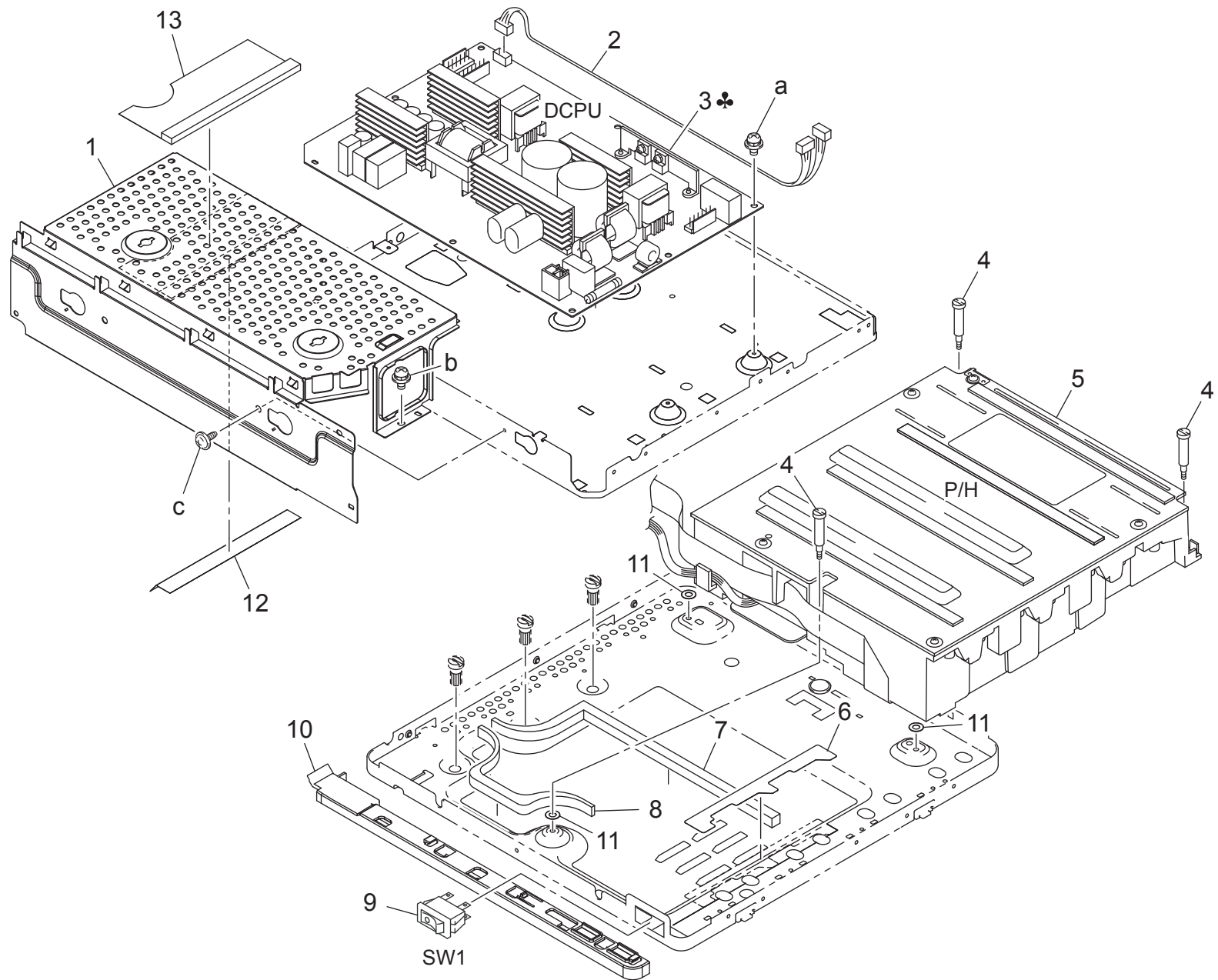
WASTE TONER TRANSPORT SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 A360 01	HOLDER ASSY		D	1	a-V153 0308 03 b-V137 0306 03 c-V144 0306 03
2	A011 3616 00	SEAL		C	1	
3	A011 3646 00	SEAL		C	1	
4	9335 1300 61	PHOTO INTERRUPTER		B	1	
5	4138 3072 01	ACTUATOR		C	1	
6	A011 1107 00	RAIL	A,A1,C,D3,J,K B,H	D	1	
7	A011 1106 00	RAIL		D	3	
8	A011 1109 00	REINFORCE PLATE		D	4	
9	A06X 0Y0	Waste Toner Bottle		A	2	
9	A06X 010	Waste Toner Bottle		A	2	
10	A011 A110 00	HOLDER ASSY		C	1	
11	4138 3071 02	BRACKET		D	1	
12	A011 A120 00	HOLDER ASSY		C	1	
13	A011 3608 00	GEAR 19T		C	1	
14	0910 3620 01	STOP RING		D	1	

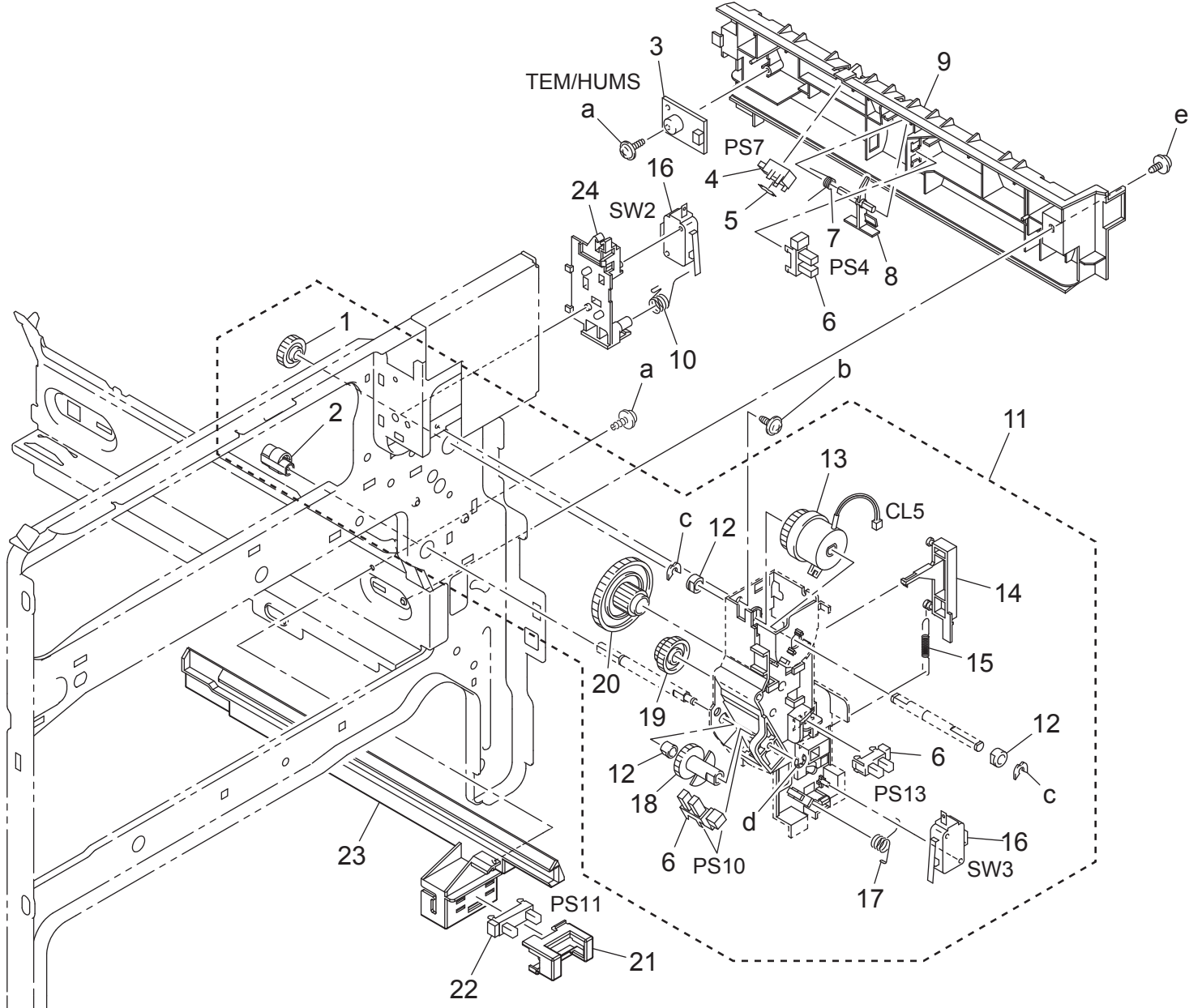
magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

P/H FRAME SECTION



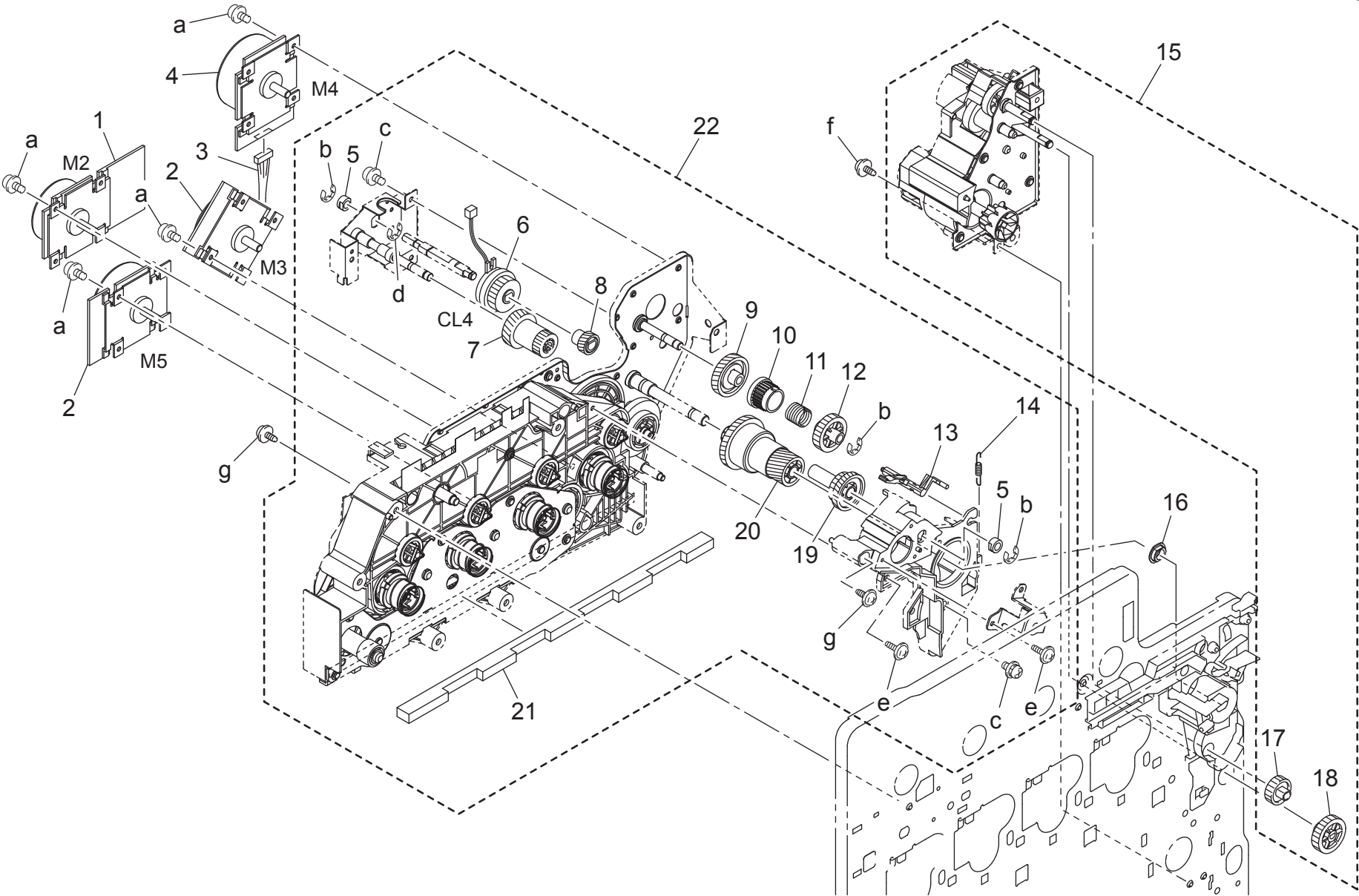
P/H FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 1301 01	COVER	カバー (コンデンサ)	D	1	a-V116 0306 03 b-V116 0308 03 c-V137 0306 03
2	4138 6812 01	WIRE HARNESS ASSY	ハーネス ASSY	D	1	
3	A0EA M401 00	Power supply 100V	低圧電源 100V 系	I	1	
3	A0EA M400 00	Power supply 200V	低圧電源 200V 系	I	1	
3	A011 M401 00	POWER SUPPLY	直流安定化電源	I	1	
3	A011 M400 00	POWER SUPPLY	直流安定化電源	C,D3,J,K {5650EN}	1	
4	4138 2103 01	SHOULDER SCREW	段ねじ	D	3	
5	A011 R706 00	PRINTER HEAD ASSY	P / H ASSY	I	1	
5	A0EA R700 00	Printer Head Assy	P / H ASSY	I	1	
6	A011 1113 00	SEAL	シール (P H C)	C	1	
7	4138 2064 01	SEAL	シール	C	1	
8	4138 2063 01	SEAL	シール	C	1	
9	0993 6303 01	SWITCH	スイッチ	C	1	
10	A011 1303 01	COVER	カバー (1次ハーネス用)	C	1	
11	A0EA 3000 00	Seal	シール	C	3	
12	A0EA 1301 00	Seal	シール	C	1	
13	A0EA 1300 00	Seal	シール	C	1	



DRIVE SECTION

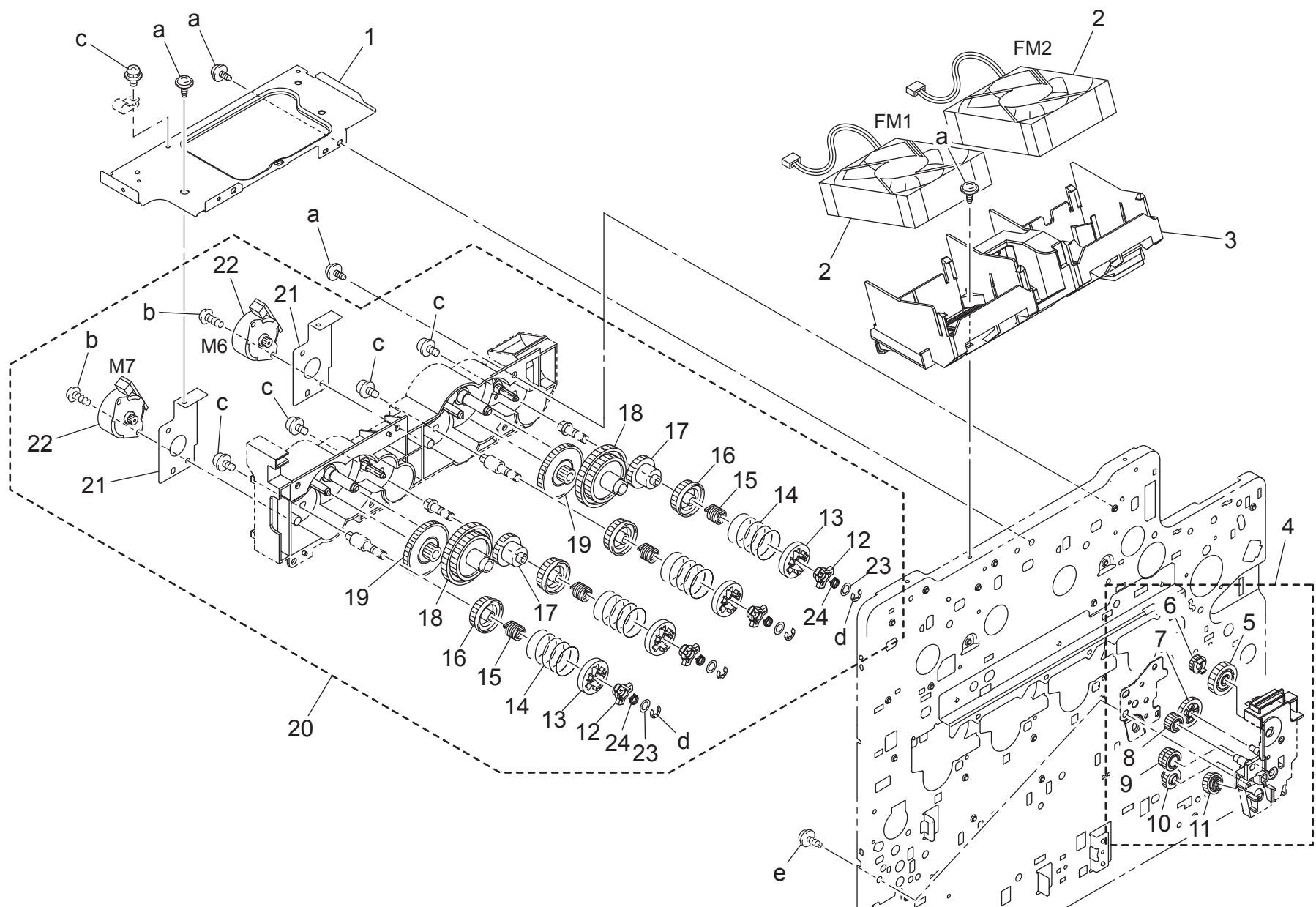
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 3582 01	GEAR 17T		C	1	a-V153 0308 03 b-V137 0306 03 c-V218 0400 86 d-V217 0300 01 e-V144 0306 03
2	4138 3553 12	Cam		C	1	
3	9372 5300 11	HUMIDITY CONVERSION EL.		B	1	
4	9335 1100 31	PHOTO INTERRUPTER		I	1	
5	4470 4024 01	STOPPER		D	1	
6	9335 1300 61	PHOTO INTERRUPTER		B	3	
7	4138 3562 01	TORSION SPRING		C	1	
8	4138 3561 01	ACTUATOR		C	1	
9	4138 3560 02	GUIDE PLATE		D	1	
10	4138 2248 01	TORSION SPRING		C	1	
11	A011 R705 11	DRIVE KIT		S	1	
12	4036 4730 01	BUSHING		C	3	
13	9322 1300 61	CLUTCH		I	1	
14	4138 3589 01	LEVER		C	1	
15	4138 2573 01	TENSION SPRING		C	1	
16	9J06 M601 00	MICRO SWITCH		C	2	
17	4138 2252 02	TORSION SPRING		C	1	
18	4138 3556 01	GEAR 24T		C	1	
19	4138 3584 01	GEAR 18/25T		C	1	
20	4138 3583 01	GEAR 19/44T		C	1	
21	A011 1114 00	COVER		C	1	
22	9335 1400 51	SOLID STATE SWITCH		B	1	
23	A011 1108 00	RAIL		D	1	
24	4138 2247 02	BRACKET		D	1	



DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 M100 00	BRUSHLESS MOTOR		B	1	a-V116 0305 04
2	A011 M101 01	BRUSHLESS MOTOR /20		B	2	b-V217 0400 01
3	A011 N10T 00	WIRE HARNESS ASSY		D	1	c-V116 0306 03
4	A011 M102 01	BRUSHLESS MOTOR /30		B	1	d-V217 0500 01
5	4036 4730 01	BUSHING		C	2	e-V153 0308 03
6	A011 M200 00	CLUTCH		C	1	f-V137 0306 03
7	4138 2551 01	GEAR 17 50T		C	1	g-V144 0306 03
8	A011 2114 00	GEAR 28T		C	1	
9	A011 2113 00	GEAR 58T		C	1	
10	4138 2570 01	RATCHET		C	1	
11	4138 2571 01	TORSION SPRING		C	1	
12	4138 2543 01	GEAR 26T		C	1	
13	4138 2572 01	LEVER		C	1	
14	4138 2573 01	TENSION SPRING		C	1	
15	A011 R703 11	PAPER TAKE-UP DRIVE KIT		C	1	
16	4138 2600 02	BUSHING		C	1	
17	4138 2523 01	GEAR 19T		C	1	
18	4138 2534 01	GEAR 27T		C	1	
19	4138 2584 01	GEAR 21 66T		C	1	
20	A011 2106 00	GEAR 40T		C	1	
21	A011 1035 00	SEAL		C	1	
22	A011 R702 00	MAIN DRIVE ASSY		C	1	

DRIVE SECTION

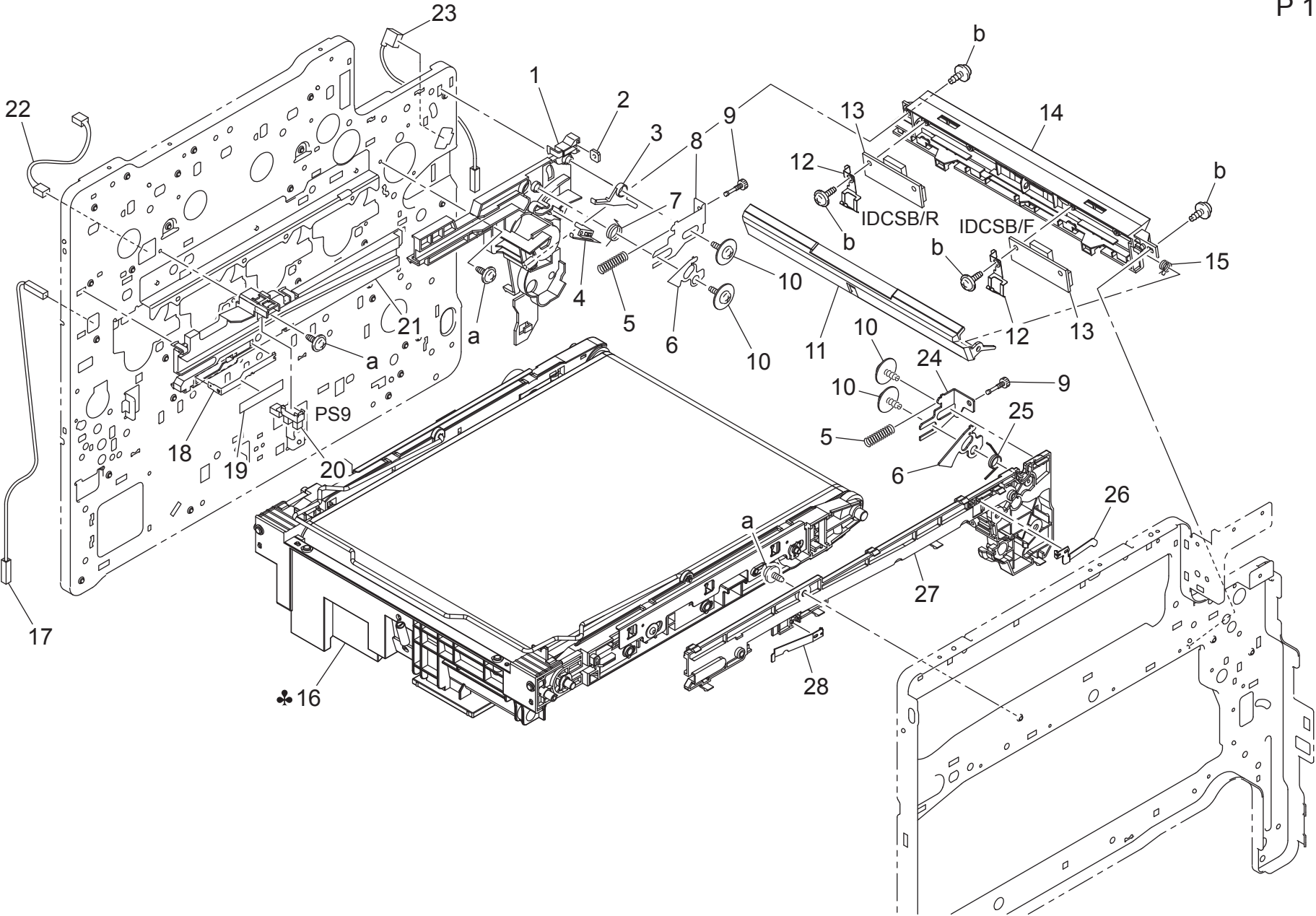


magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 1313 01	BRACKET		D	1	a-V137 0306 03 b-V145 0308 03 c-V116 0308 03 d-V217 0400 01 e-V153 0310 03
2	A011 M104 00	FAN MOTOR		C	2	
3	A011 1308 01	DUCT		D	1	
4	A011 R701 00	WASTE TONER DRIVE ASSY		C	1	
5	A011 3600 00	GEAR 30T		C	1	
6	A011 3639 00	GEAR 14T		C	1	
7	A011 3601 00	GEAR 28T		C	1	
8	A011 3602 00	GEAR 15T		C	1	
9	A011 3610 00	GEAR 17/17T		C	1	
10	A011 3609 00	GEAR 17T		C	1	
11	A011 3632 00	GEAR 17T		C	1	
12	A011 2123 01	GEAR		D	4	
13	4138 5406 01	JOINT		C	4	
14	4138 5412 02	PRESSURE SPRING		C	4	
15	A011 2122 00	TOSION SPRING		C	4	
16	A011 2121 00	GEAR 30T		C	4	
17	4138 5404 01	GEAR 30T		C	2	
18	4138 5403 01	GEAR 45/96T		C	2	
19	4138 5402 01	GEAR 22/108T		C	2	
20	A011 R704 00	HOPPER DRIVE ASSY		S	1	
21	4138 5414 01	HEAT SINK		D	2	
22	9314 1300 41	MOTOR		B	2	
23	4131 4128 01	WASHER		C	4	
24	A011 2129 00	TORSION SPRING		D	4	

TRANSFER BELT UNIT

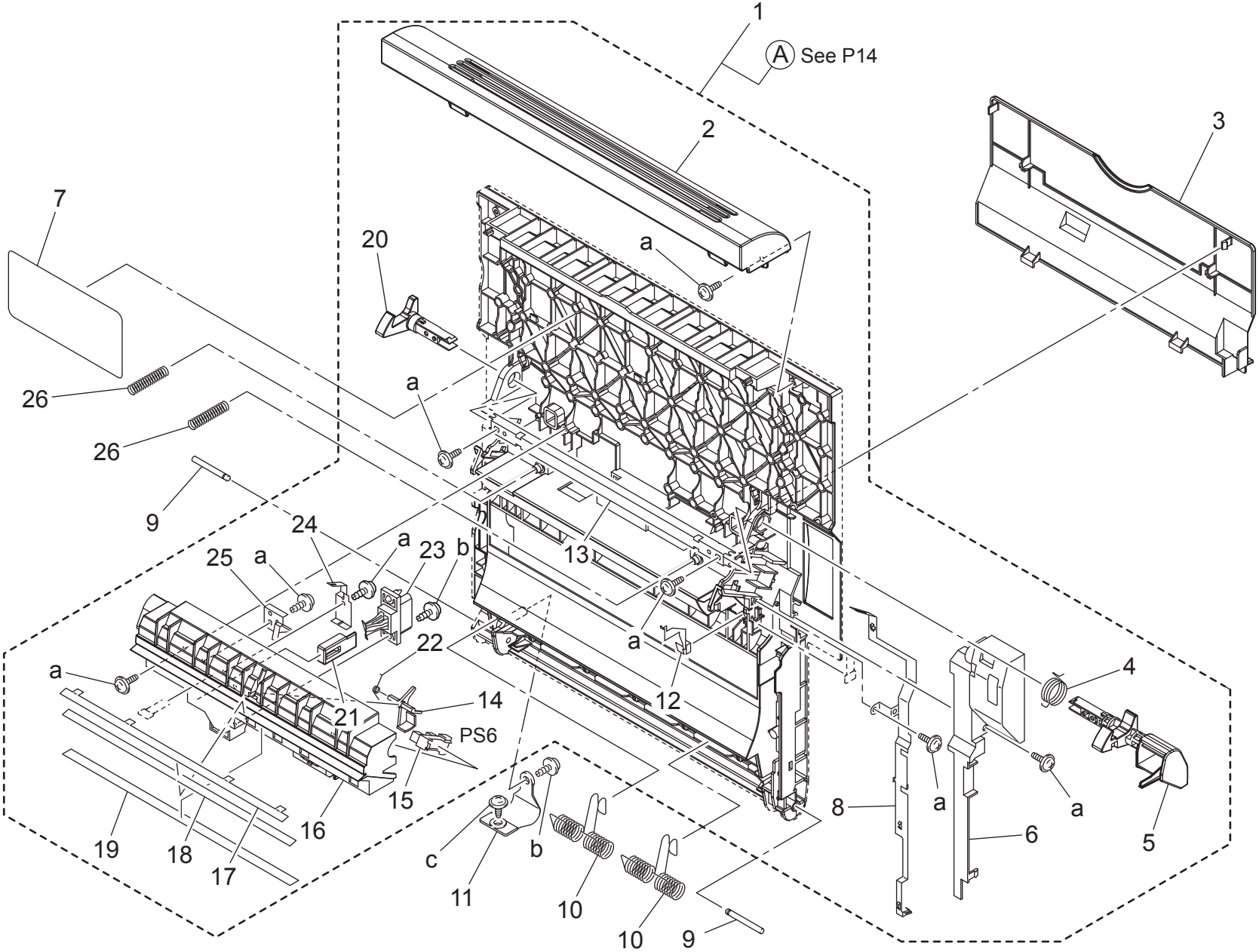


TRANSFER BELT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 2041 02	RAIL		D	1	a-V137 0306 03 b-V153 0308 03
2	4138 2100 01	PLATE NUT		D	1	
3	4138 2084 01	LEVER		C	1	
4	4138 2205 01	CONTACT		D	1	
5	4138 2094 01	PRESSURE SPRING		C	2	
6	4138 2022 02	STOP PLATE		D	2	
7	4138 2096 01	TORSION SPRING		C	1	
8	4138 2092 01	GUIDE PLATE		D	1	
9	4138 2098 01	SCREW		D	2	
10	4163 5293 01	SCREW		C	4	
11	A011 7004 00	COVER		C	1	
12	A011 7006 00	EARTH GROUND		D	2	
13	A011 M500 00	PHOTO SENSING ELEMENT		B	2	
14	A011 7003 00	GUIDE		D	1	
15	4138 3559 01	TORSION SPRING		C	1	
16	A06X 0Y1	TRANSFER BELT UNIT	A,A1,C,D3,J,K B,H	A	1	
16	A06X 011	TRANSFER BELT UNIT		A	1	
17	A011 N10Q 00	WIRE HARNESS ASSY		D	1	
18	4138 2217 01	CONTACT		D	1	
19	4138 2113 01	GUIDE PLATE		D	1	
20	9335 1300 61	PHOTO INTERRUPTER		B	1	
21	4138 2019 02	RAIL		D	1	
22	4138 6840 01	WIRE HARNESS ASSY		D	1	
23	4138 6839 01	WIRE HARNESS ASSY		D	1	
24	4138 2091 01	GUIDE PLATE		D	1	
25	4138 2095 02	TORSION SPRING		C	1	
26	4138 2035 01	CONTACT		D	1	
27	4138 2020 01	RAIL		D	1	
28	4138 2099 01	PLATE SPRING		D	1	

VERTICAL TRANSPORT UNIT

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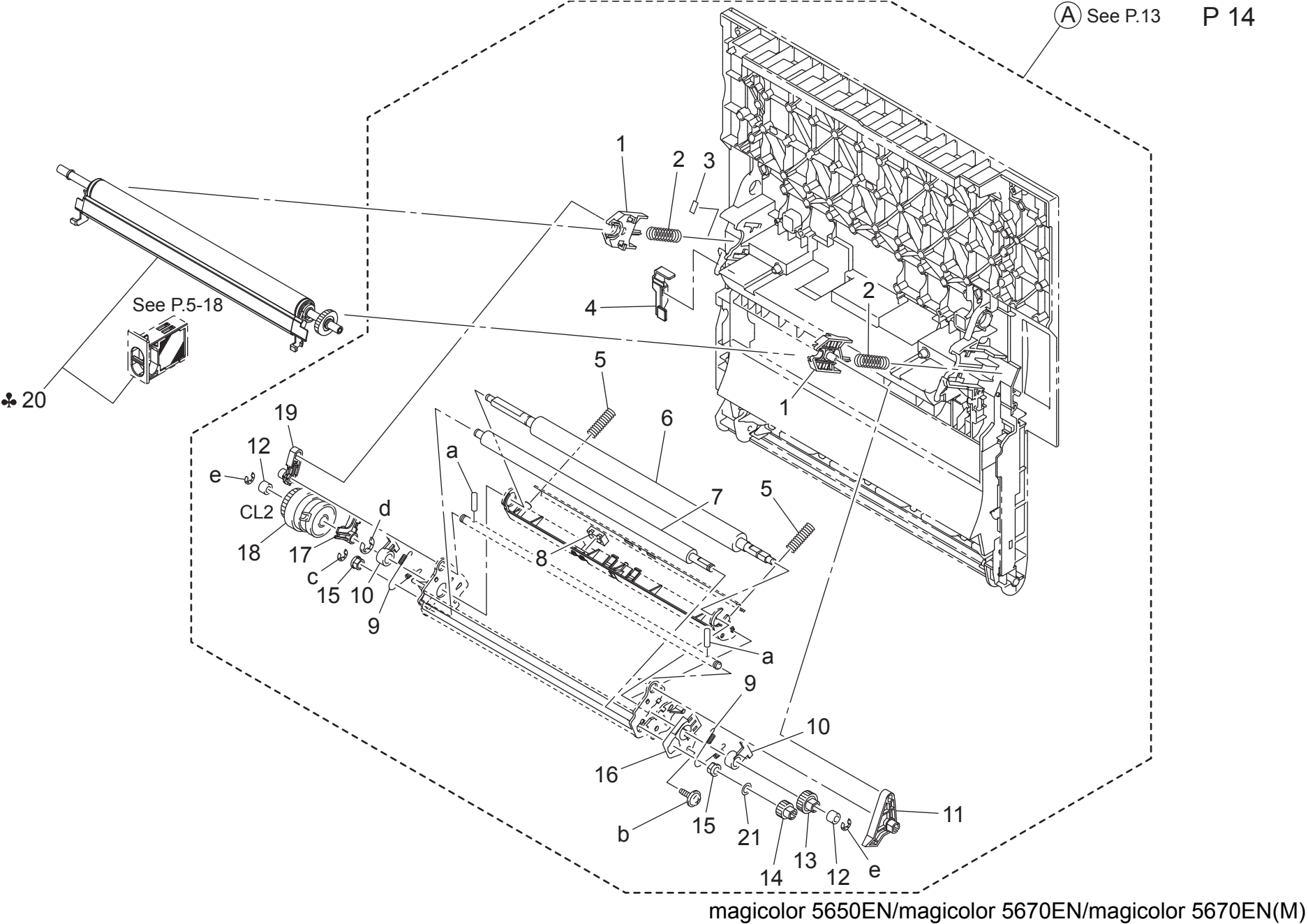


magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

VERTICAL TRANSPORT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A011 R709 00	VERTICAL TRANSPORT ASSY		S	1	a-V153 0308 03 b-V153 0310 03 c-V137 0308 03
2	A011 1609 01	COVER		C	1	
3	A0EA 7000 00	Cover		C	1	
4	4138 3511 02	TORSION SPRING		C	1	
5	4138 3506 01	PAWL		C	1	
6	4138 3513 02	COVER		D	1	
7	4138 7301 01	LABEL JAM FUSING		D	1	
8	4138 3566 01	EARTH GROUND		D	1	
9	4138 3510 01	SHAFT		D	2	
10	4138 3512 01	TORSION SPRING		C	2	
11	4138 3503 02	STOPPER		C	1	
12	4138 3567 01	EARTH GROUND		D	1	
13	4138 3505 01	BRACKET		D	1	
14	4138 3563 03	ACTUATOR		C	1	
15	9335 1300 61	PHOTO INTERRUPTER		B	1	
16	4138 3504 01	GUIDE		D	1	
17	4138 3571 01	PLATE SPRING		D	1	
18	4138 3570 02	NETURALIZING MEMBER		D	1	
19	4138 3515 01	GUIDE		D	1	
20	4138 3507 01	PAWL		C	1	
21	A011 7007 00	GUIDE		D	1	
22	4138 3564 01	TORSION SPRING		C	1	
23	A011 N10C 00	WIRE HARNESS ASSY		D	1	
24	4138 3568 01	PLATE SPRING		D	1	
25	4138 3569 02	PLATE SPRING		D	1	
26	4131 4052 01	PRESSURE SPRING		C	2	

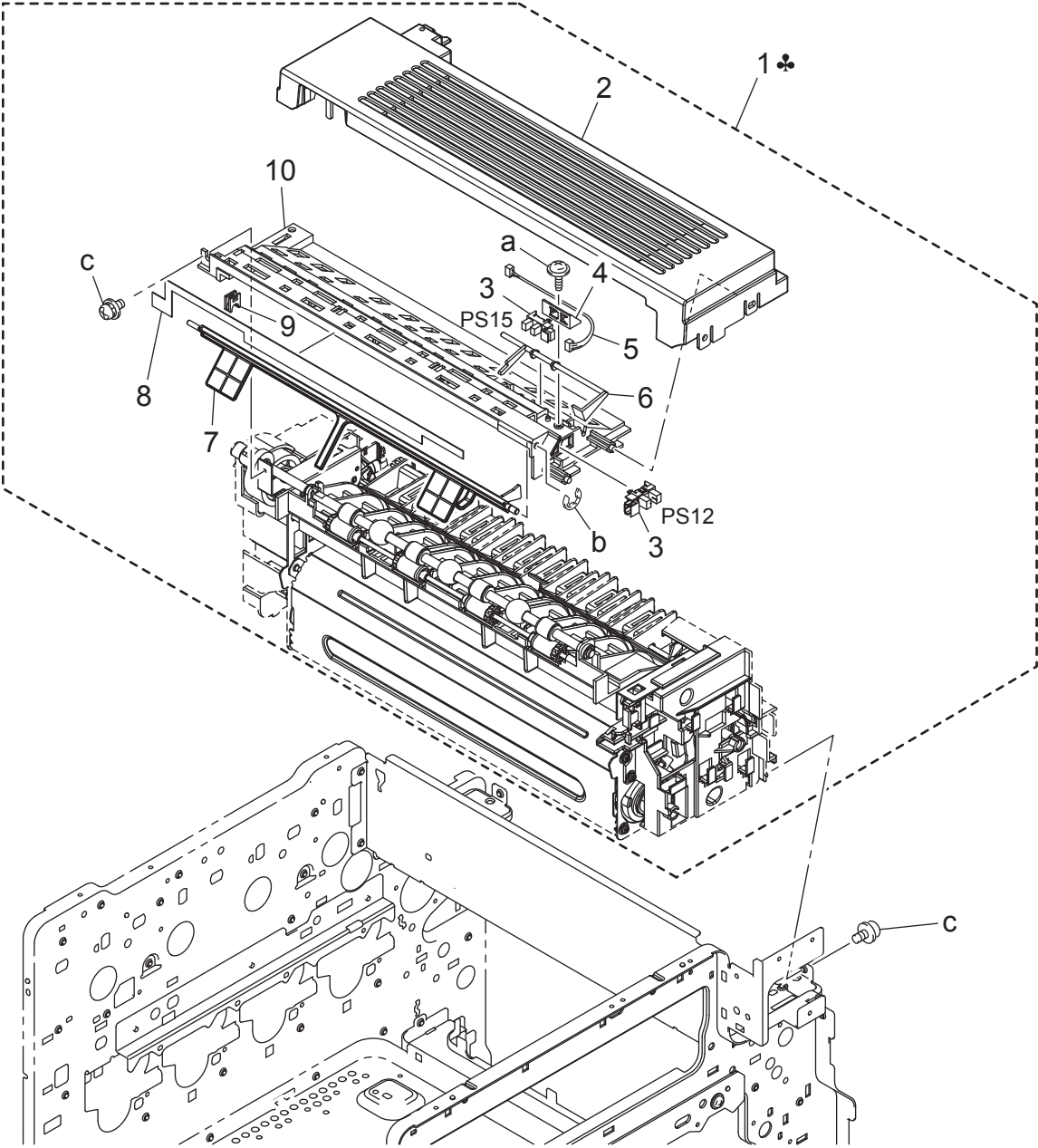
VERTICAL TRANSPORT UNIT



VERTICAL TRANSPORT UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 3542 01	HOLDER		D	2	a-V231 2016 50 b-V153 0308 03 c-V217 0400 01 d-V217 0600 01 e-V217 0300 01
2	4138 3543 01	PRESSURE SPRING		C	2	
3	4109 5530 01	STOPPER		C	1	
4	4138 3514 01	SET PLATE		D	1	
5	4138 3531 02	PRESSURE SPRING		C	2	
6	4138 3521 02	ROLLER		C	1	
7	4138 3522 03	ROLLER		C	1	
8	9335 1910 21	SOLID STATE SWITCH		C	1	
9	4138 3533 01	TENSION SPRING		C	2	
10	4138 3523 01	BUSHING		C	2	
11	4138 3551 02	LEVER		C	1	
12	4138 3528 02	ROLL		C	2	
13	4138 3524 01	GEAR 20T		C	1	
14	4138 3525 02	GEAR 15T		C	1	
15	4138 3532 02	BUSHING		C	2	
16	4138 3530 01	EARTH GROUND		D	1	
17	A011 7001 00	SPACER		D	1	
18	A011 M200 00	CLUTCH		C	1	
19	4138 3552 02	LEVER		C	1	
20	A06X 0Y2	TRANSFER ROLLER	A,A1,C,D3,J,K	A	1	
20	A06X 012	TRANSFER ROLLER	B,H	A	1	
21	4138 7001 00	WASHER		C	1	

FUSING UNIT

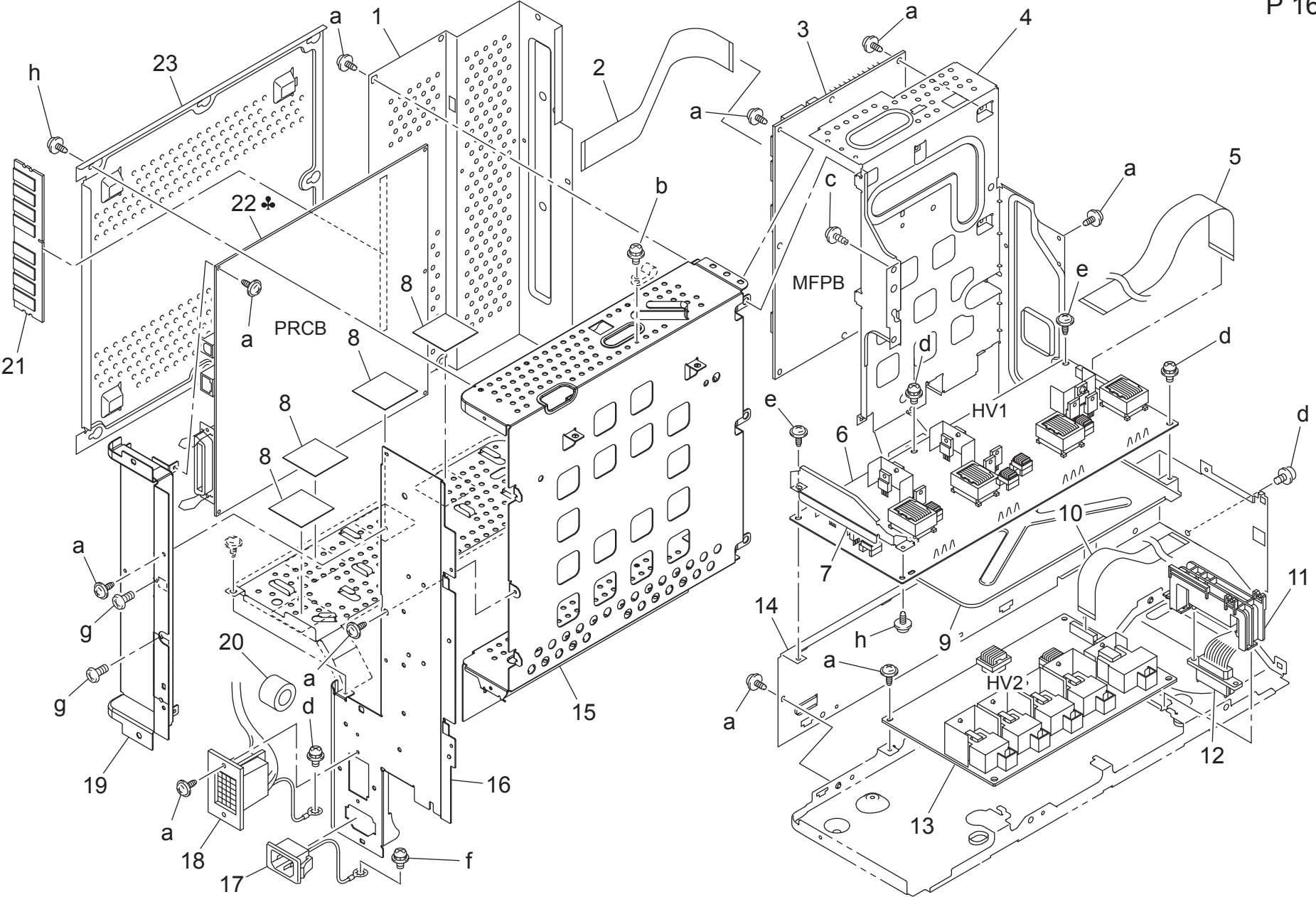


magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

FUSING UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EA R705 00	Fusing Unit 100V	A,A1	I	1	a-V153 0308 03 b-V217 0300 01 c-V116 0306 03
1	A0EA R706 00	Fusing Unit 120V	B,H {5670EN} {5670EN(M)}	I	1	
1	A0EA R707 00	Fusing Unit 230V	C,D3,J,K {5670EN} {5670EN(M)}	I	1	
1	A0EA R708 00	Fusing Unit 120V	B,H {5650EN}	I	1	
1	A0EA R709 00	Fusing Unit 230V	C,D3,J,K {5650EN}	I	1	
2	A0EA 1615 00	Cover		C	1	
3	9335 1300 61	PHOTO INTERRUPTER		B	2	
4	4138 5885 01	HOLDER		D	1	
5	4138 6853 01	WIRE HARNESS ASSY		D	1	
6	4138 5894 01	ACTUATOR		C	1	
7	A011 7378 01	SET PLATE		C	1	
8	4138 5877 01	NEUTRALIZING BRUSH		D	1	
9	4138 5881 01	BUSHING		C	1	
10	A011 7301 00	GUIDE		C	1	

ELECTRICAL COMPONENTS



magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

ELECTRICAL COMPONENTS

Page. 16

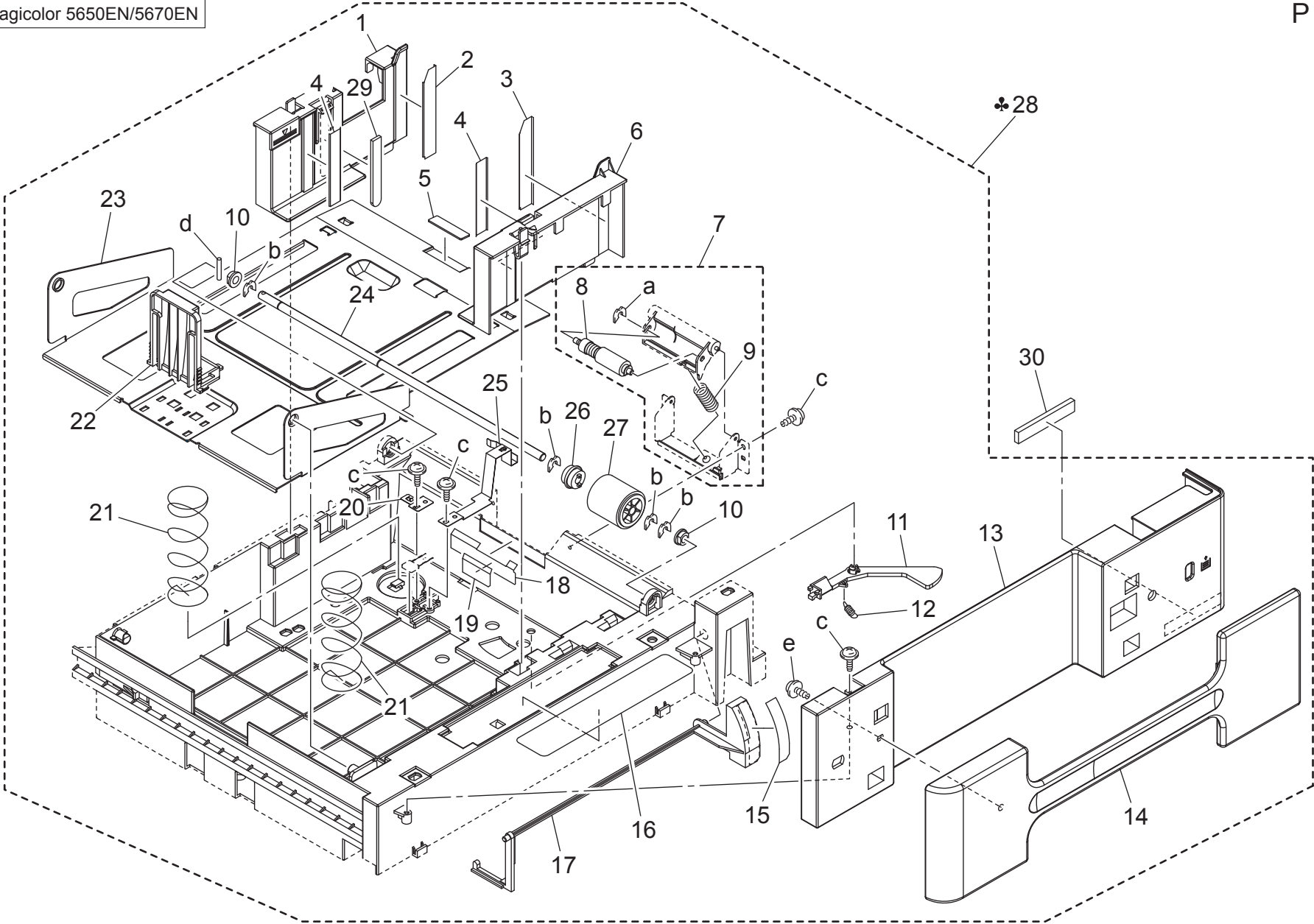
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 2238 01	COVER		D	1	a-V137 0306 03
2	A011 N10U 00	WIRE HARNESS ASSY		D	1	b-V116 0308 03
3	A011 H006 01	PWB-A Assy /L for A0EA	{5650EN}	I	1	c-V153 0308 03
3	A011 H005 01	PWB-A Assy /H for A0EA	{5670EN} {5670EN(M)}	I	1	d-V116 0306 03
4	4138 2230 01	BRACKET		D	1	e-V137 0308 03
5	4138 6834 01	WIRE HARNESS ASSY		D	1	f-V116 0408 03
6	A011 M402 12	HV TRANSFORMER		I	1	g-V111 0306 03
7	A011 1315 00	SHIELD		D	1	h-V144 0306 03
8	A011 1361 00	Seal		C	4	
9	4138 2256 01	COVER		D	1	
10	4138 6844 01	WIRE HARNESS ASSY		D	1	
11	4138 2240 01	BRACKET		D	1	
12	4138 6830 01	WIRE HARNESS ASSY		D	1	
13	A011 M403 01	HV TRANSFORMER		I	1	
14	4138 2207 02	BRACKET		D	1	
15	A011 1332 00	SHIELD BOX		D	1	
16	A011 1306 01	BRACKET		D	1	
17	A011 N100 00	WIRE HARNESS ASSY		D	1	
18	A011 N111 00	WIRE HARNESS ASSY		D	1	
19	A011 1331 00	BRACKET		D	1	
20	A011 M700 01	FERRITE CORE		D	1	
21	A011 M711 00	PWB ASSY		S	1	
22	A0EA H011 02	PCB assembly (PH PS/PCL(JP))	A,A1	I	1	
22	A0EA H010 03	PCB assembly (PH PS/PCL)	B,C,D3,H,J,K {5670EN} {5670EN(M)}	I	1	
22	A0EA H01C 03	PCB assembly (PL PS/PCL)	{5650EN}	I	1	
23	4138 2239 01	COVER		D	1	

magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

500 SHEET TRAY UNIT

magicolor 5650EN/5670EN

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500 SHEET TRAY UNIT

Page. 17

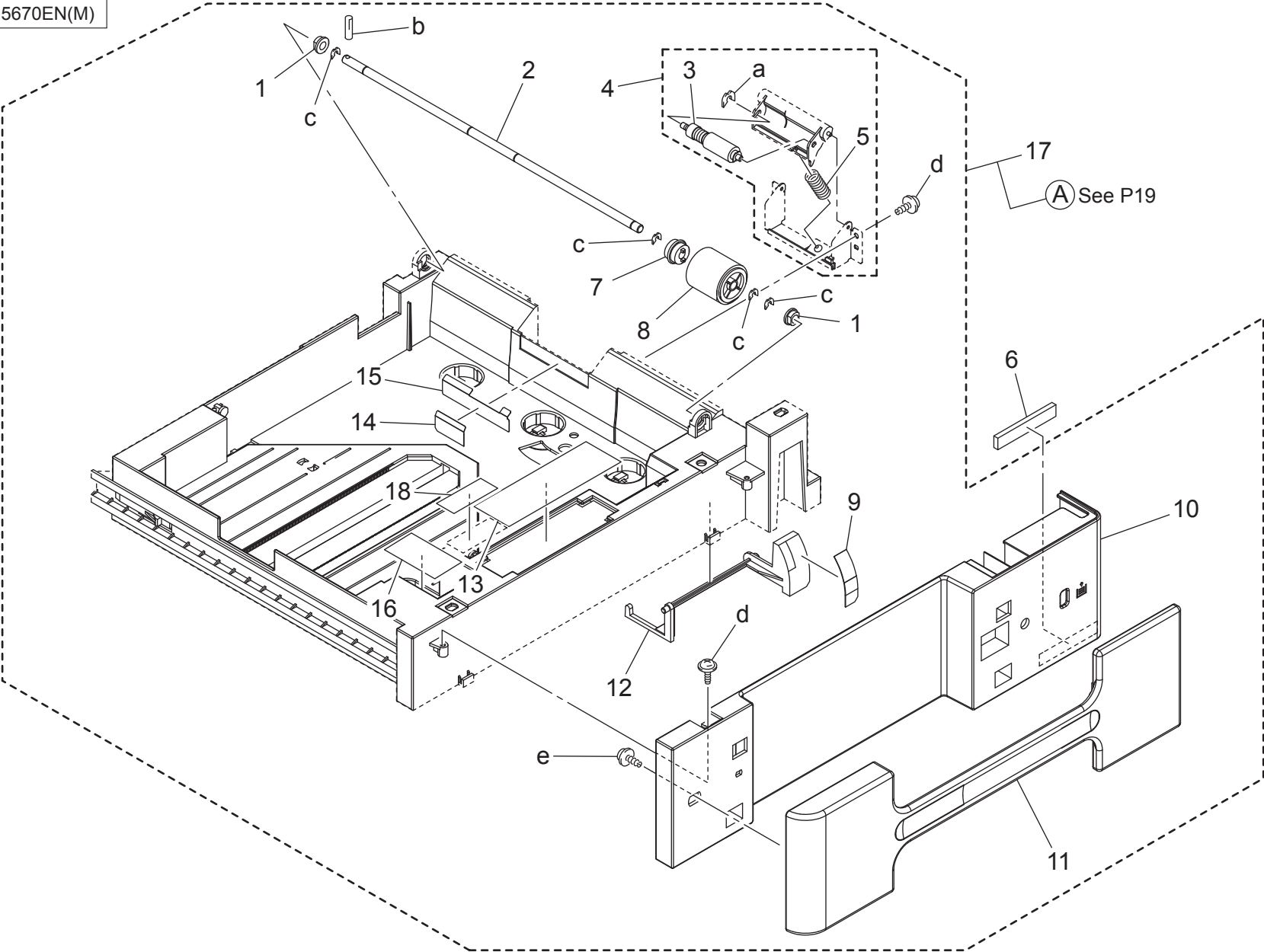
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 3122 02	REGULATING PLATE		D	1	a-V218 0300 86 b-V218 0400 86 c-V153 0308 03 d-V232 3018 50 e-V153 0310 03
2	4138 3124 01	GUIDE		D	1	
3	4138 3125 01	GUIDE		D	1	
4	4138 3126 01	GUIDE		D	2	
5	0978 3811 01	FRICTION SHEET		C	1	
6	4138 3121 02	REGULATING PLATE		D	1	
7	A011 R716 00	SEPARATION ROLLER ASSY		C	1	
8	4034 0151 01	SEPARATION ROLLER		A	1	
9	4138 3254 01	PRESSURE SPRING		C	1	
10	4131 3003 01	BUSHING		C	2	
11	4138 3043 01	LEVER		C	1	
12	4498 3404 01	TENSION SPRING		C	1	
13	A0EA 6201 00	Cover		C	1	
14	A0EA 6200 00	Handle		C	1	
15	4138 3082 01	LABEL PAPER STACK		D	1	
16	4138 7305 01	LABEL		D	1	
17	4138 3161 02	LEVER		C	1	
18	4131 3056 01	GUIDE PLATE		C	1	
19	4131 3057 02	GUIDE		C	1	
20	4138 3146 01	PLATE SPRING		D	1	
21	4138 3142 01	PRESSURE SPRING		C	2	
22	4138 3123 02	REGULATING PLATE		D	1	
23	4138 3141 03	LIFTING PLATE		D	1	
24	4138 3031 01	SHAFT		D	1	
25	4138 3145 01	PLATE SPRING		D	1	
26	4030 3034 01	CLUTCH		C	1	
27	4138 3032 02	ROLLER		B	1	
28	A0EA R703 00	500 Sheet Cassette Assy	B,H	S	1	
28	A0EA R702 00	500 Sheet Cassette Assy	C,D3,J,K	S	1	
29	A0EA 5605 00	Brake		C	1	
30	A011 9784 00	Seal		C	1	

magicolor 5650EN/magicolor 5670EN/magicolor 5670EN(M)

250 SHEET TRAY UNIT

magicolor 5670EN(M)

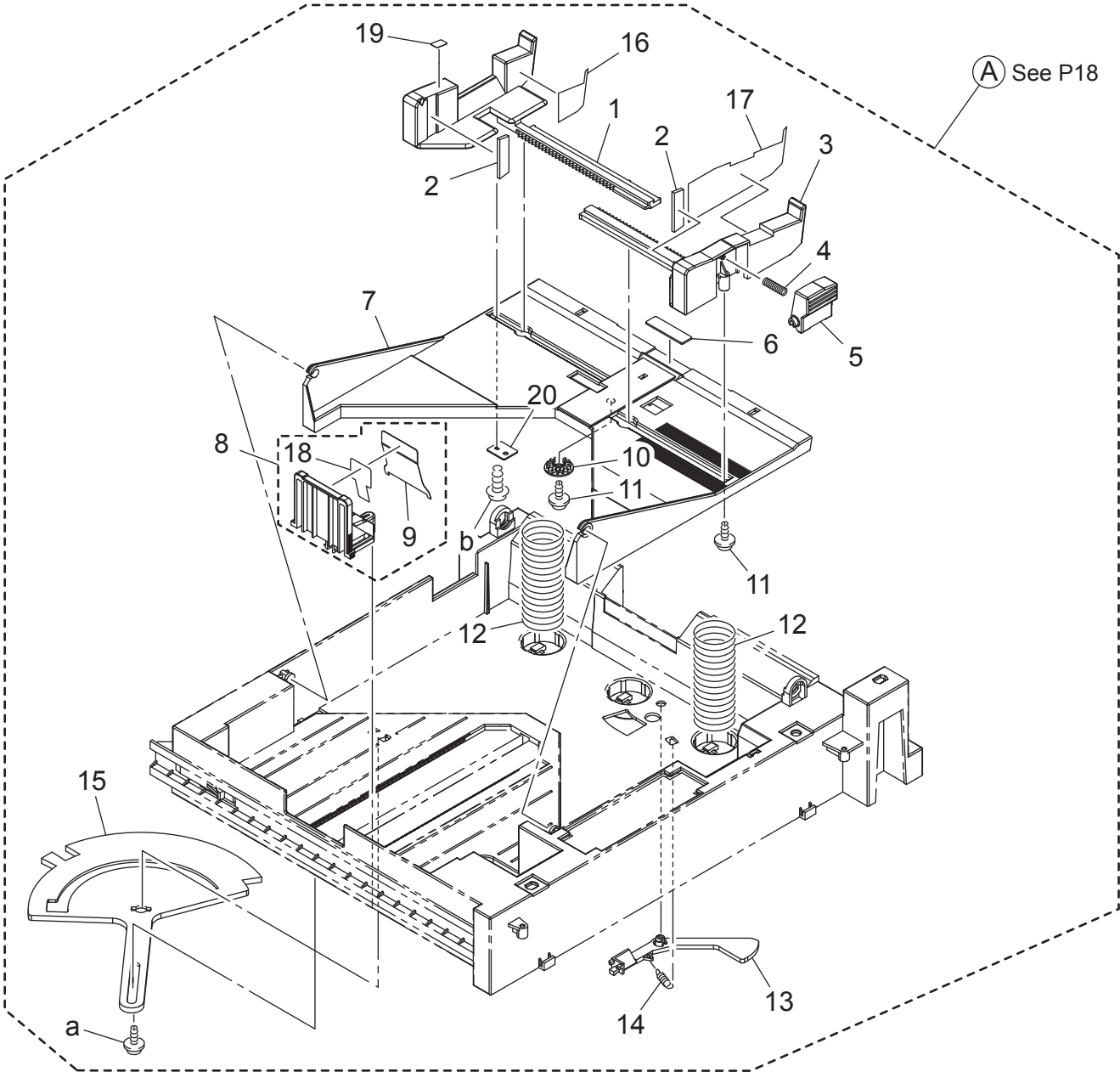
P 18



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4131 3003 01	BUSHING	軸受	C	2	a-V218 0300 86 b-V232 3018 50 c-V218 0400 86 d-V153 0308 03 e-V153 0310 03
2	4138 3031 01	SHAFT	シャフト	D	1	
3	4034 0151 01	SEPARATION ROLLER	分離ローラ	A	1	
4	A011 R716 00	SEPARATION ROLLER ASSY	分離ローラ A S S Y	C	1	
5	4138 3254 01	PRESSURE SPRING	圧縮コイルばね	C	1	
6	A011 9784 00	Seal	シール (カセット右)	C	1	
7	4030 3034 01	CLUTCH	クラッチ	C	1	
8	4138 3032 02	ROLLER	ローラ	B	1	
9	4138 3082 01	LABEL PAPER STACK	ラベル 残量	D	1	
10	A0EA 6201 00	Cover	カバー	C	1	
11	A0EA 6200 00	Handle	取手	C	1	
12	4138 3081 02	LEVER	レバー	C	1	
13	4138 7304 01	LABEL PAPER SUPPLY	ラベル ペーパー補給	D	1	
14	4131 3057 02	GUIDE	ガイド	C	1	
15	4131 3056 01	GUIDE PLATE	ガイド板	C	1	
16	4138 7317 01	LABEL	ラベル	D	1	
17	A0EA R704 00	250 Sheet Cassette Assy	250枚カセット A s s y	S	1	
18	4138 7316 01	LABEL	ラベル	D	1	

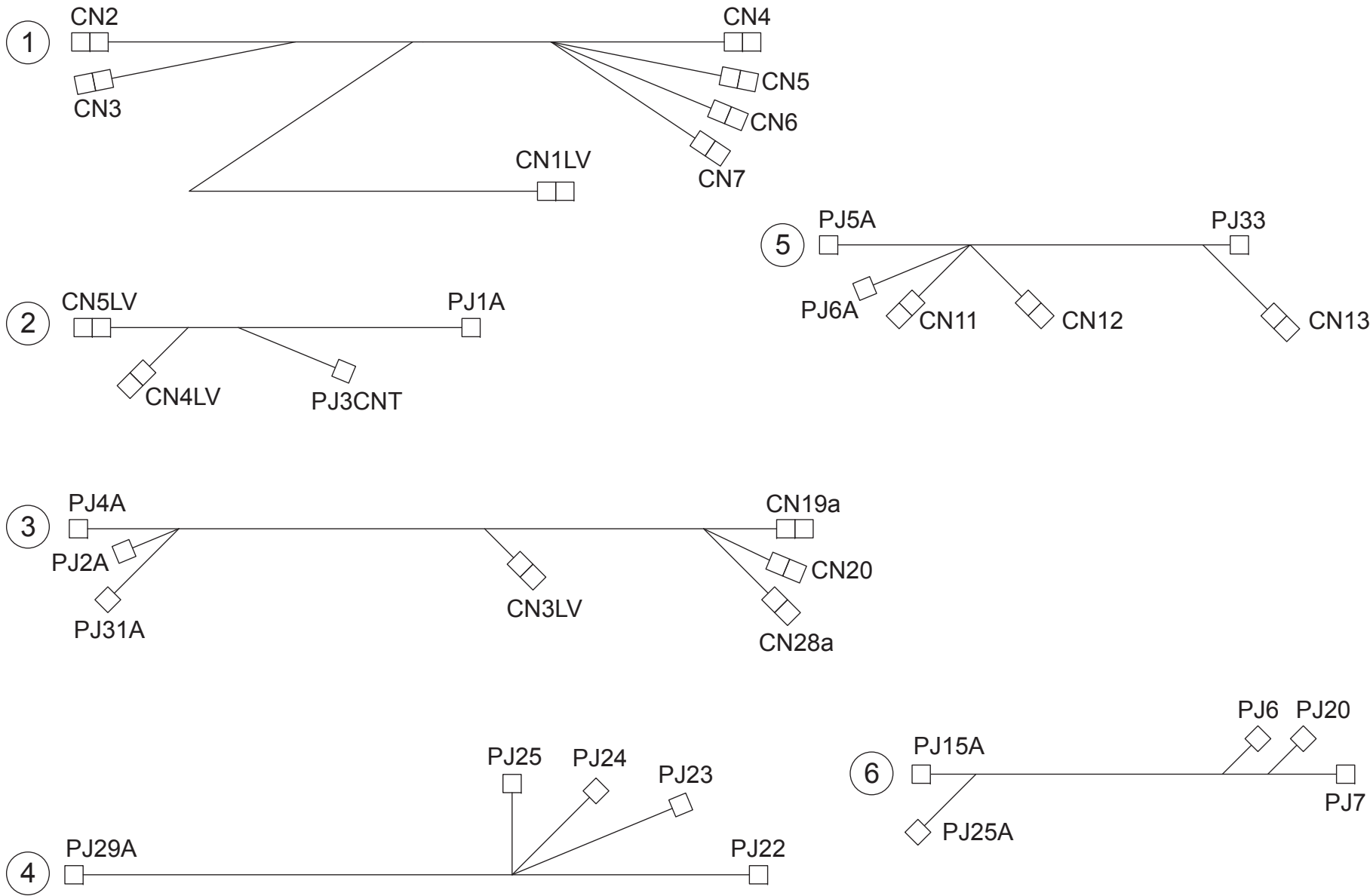
250 SHEET TRAY UNIT

magicolor 5670EN(M)



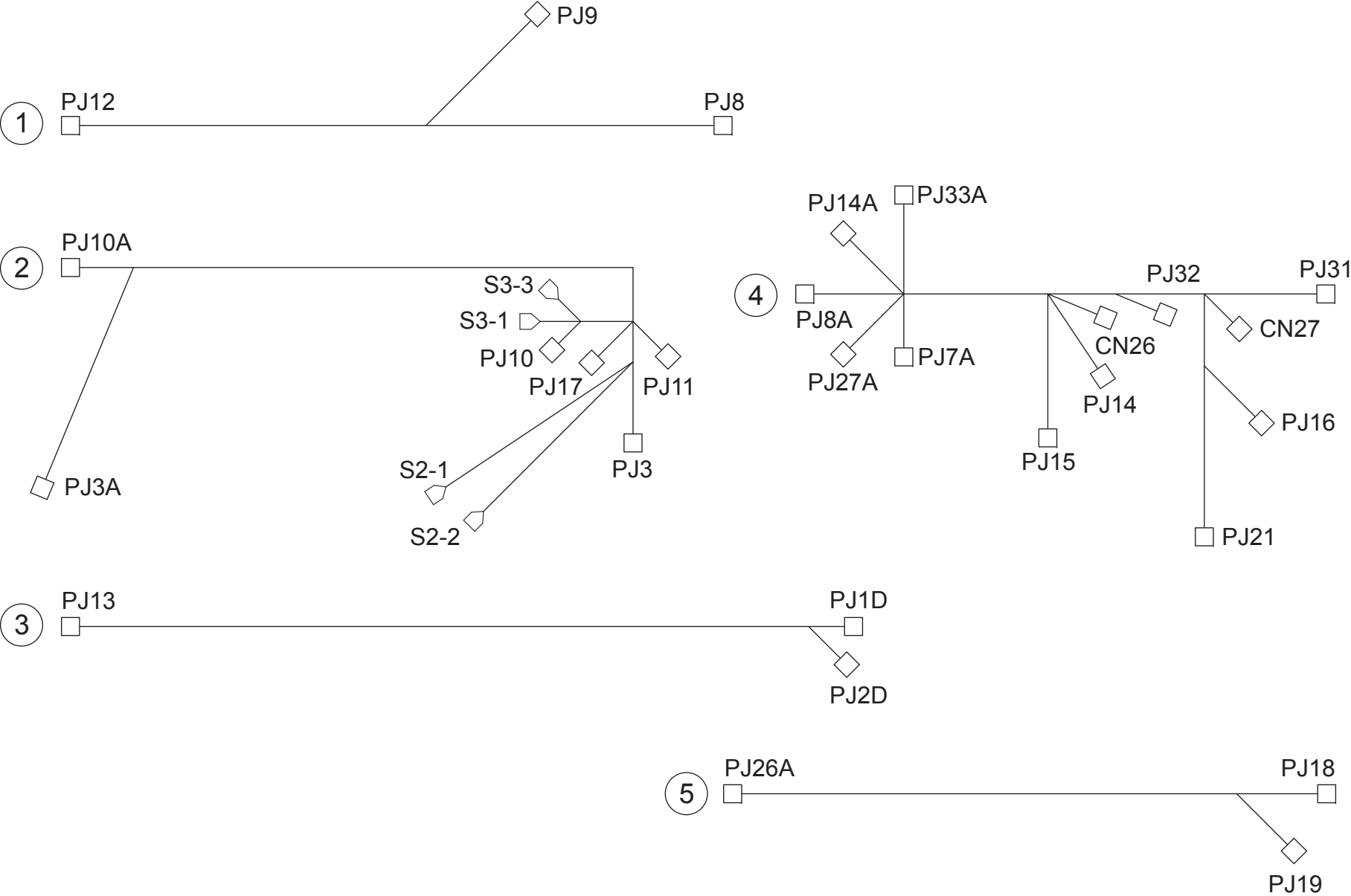
250 SHEET TRAY UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 3022 01	REGULATING PLATE		C	1	a-V153 0308 03 b-V167 1704 04
2	4138 3027 01	BRAKE		C	2	
3	4138 3021 02	REGULATING PLATE		C	1	
4	4011 3011 01	PRESSURE SPRING		C	1	
5	4138 3025 01	LEVER		C	1	
6	4687 3281 01	FRICTION SHEET		C	1	
7	4138 3041 16	LIFTING PLATE		D	1	
8	A0EA R70B 00	Regurating Plate Assy		C	1	
9	4138 3026 01	GUIDE		C	1	
10	4138 3092 01	GEAR 14T		C	1	
11	4163 5293 01	SCREW		C	2	
12	4138 3042 02	PRESSURE SPRING		C	2	
13	4138 3043 01	LEVER		C	1	
14	4498 3404 01	TENSION SPRING		C	1	
15	4138 3061 02	DETECTING PLATE		D	1	
16	4138 3029 01	GUIDE		D	1	
17	4138 3028 01	GUIDE		D	1	
18	4021 3036 01	GUIDE		C	1	
19	A00F 6223 01	Guide		C	1	
20	A00F 6227 00	Stopper		D	1	



WIRING

[illegible]

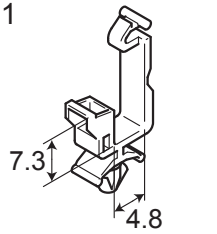
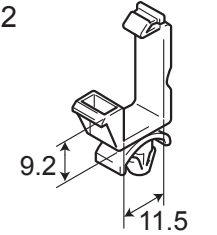
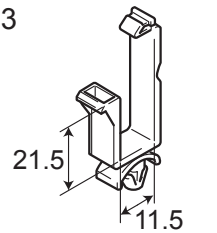
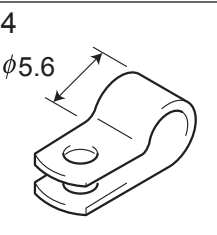
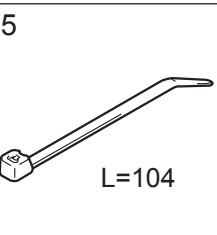


WIRING

[illegible]

WIRING ACCESSORIES AND JIGS

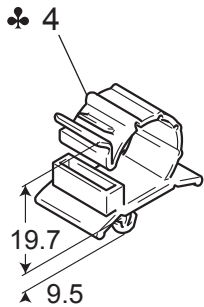
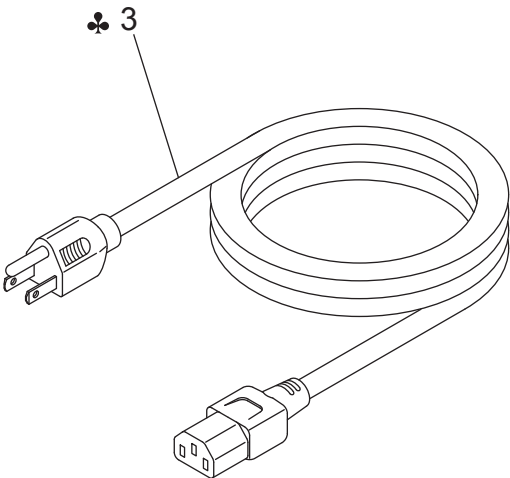
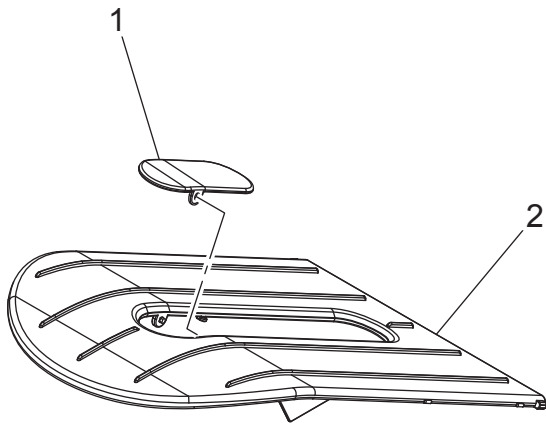
P 22

1 	6	11	16	21	26	31	36
2 	7	12	17	22	27	32	37
3 	8	13	18	23	28	33	38
4 	9	14	19	24	29	34	39
5 	10	15	20	25	30	35	40

WIRING ACCESSORIES AND JIGS

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ACCESSORY PARTS



ACCESSORY PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4138 1033 01	TRAY		C	1	
2	A011 1626 02	TRAY		C	1	
3	4040 0780 01	POWER CORD	A,A1	C	1	
3	9381 4100 91	POWER CORD	B,H	D	1	
3	4139 N300 00	POWER CORD	C	D	1	
3	4136 N300 00	POWER CODE	D3,K	D	1	
3	9381 4200 21	POWER CORD	D3,K	D	1	
3	9381 4300 31	POWER CORD	J	D	1	
4	4114 6762 01	WIRING SADDLE 19.7H	B,H {5670EN} {5670EN(M)}	D	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Processing section	Print Unit (Y, M, C, Bk)	1	30K	-		-	*4
2		Print Unit (Y, M, C, Bk)	1	20K	-		-	*5
3		Standard Toner Cartridge (Y, M, C, Bk)	1	6K	-		-	
4		High-Capacity Toner Cartridge (Y, M, C, Bk)	1	12K	-		-	
5		Ozone Filter	1	120K	-		-	*1
6	Image transfer section	Transfer Belt Unit	1	120K	A06X011	B H	P12-16	
7		Transfer Belt Unit	1	120K	A06X0Y1	A A1 C D3 J K	P12-16	
8		Transfer Roller	1	120K	A06X012	B H	P14-20	*1
9		Transfer Roller	1	120K	A06X0Y2	A A1 C D3 J K	P14-20	*1
10		Waste Toner Bottle	1	9K	A06X010	B H	P7-9	*2
11		Waste Toner Bottle	1	36K	A06X010	B H	P7-9	*3
12		Waste Toner Bottle	1	9K	A06X0Y0	A A1 C D3 J K	P7-9	*2
13		Waste Toner Bottle	1	36K	A06X0Y0	A A1 C D3 J K	P7-9	*3
14	Fusing section	Fusing Unit	1	150K	A0EAR70500	A A1	P15-1	*4
15		Fusing Unit	1	130K	A0EAR70500	A A1	P15-1	*5
16		Fusing Unit	1	150K	A0EAR70600	B H	P15-1	*4 {5670EN/5670EN(M)}
17		Fusing Unit	1	130K	A0EAR70600	B H	P15-1	*5 {5670EN/5670EN(M)}
18		Fusing Unit	1	150K	A0EAR70700	C D3 J K	P15-1	*4 {5670EN/5670EN(M)}
19		Fusing Unit	1	130K	A0EAR70700	C D3 J K	P15-1	*5 {5670EN/5670EN(M)}
20		Fusing Unit	1	150K	A0EAR70800	B H	P15-1	*4 {5650EN}
21		Fusing Unit	1	130K	A0EAR70800	B H	P15-1	*5 {5650EN}
22		Fusing Unit	1	150K	A0EAR70900	C D3 J K	P15-1	*4 {5650EN}
23		Fusing Unit	1	130K	A0EAR70900	C D3 J K	P15-1	*5 {5650EN}
24	Manual Feed section	Feed Roller	1	300K	4138303202		P3-29	
25	500 SheetTray Paper Feed sec-	Feed Roller	1	300K	4138303202		P17-27	{5650EN/5670EN}
26	250 SheetTray Paper Feed sec-	Feed Roller	1	300K	4138303202		P18-8	{5670EN(M)}

*1: The Transfer Roller and Ozone Filter are available as a kit and must be replaced at the same time.

*2: When printed in color only

*3: When printed in black only

*4: Multi-print

*5: 2 printed pages/job

メンテナンスリスト

1/1

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	プロセス部	プリントユニット (Y, M, C, Bk)	1	30K	-		-	*4
2		プリントユニット (Y, M, C, Bk)	1	20K	-		-	*5
3		標準トナーカートリッジ (Y, M, C, Bk)	1	6K	-		-	
4		大容量トナーカートリッジ (Y, M, C, Bk)	1	12K	-		-	
5		オゾンフィルタ	1	120K	-		-	*1
6	転写部	転写ベルトユニット	1	120K	A06X011	B H	P12-16	
7		転写ベルトユニット	1	120K	A06X0Y1	A A1 C D3 J K	P12-16	
8		2次転写ローラユニット	1	120K	A06X012	B H	P14-20	*1
9		2次転写ローラユニット	1	120K	A06X0Y2	A A1 C D3 J K	P14-20	*1
10		廃棄トナーボトル	1	9K	A06X010	B H	P7-9	*2
11		廃棄トナーボトル	1	36K	A06X010	B H	P7-9	*3
12		廃棄トナーボトル	1	9K	A06X0Y0	A A1 C D3 J K	P7-9	*2
13		廃棄トナーボトル	1	36K	A06X0Y0	A A1 C D3 J K	P7-9	*3
14	定着部	定着ユニット	1	150K	A0EAR70500	A A1	P15-1	*4
15		定着ユニット	1	130K	A0EAR70500	A A1	P15-1	*5
16		定着ユニット	1	150K	A0EAR70600	B H	P15-1	*4 [5670EN/5670EN(M)]
17		定着ユニット	1	130K	A0EAR70600	B H	P15-1	*5 [5670EN/5670EN(M)]
18		定着ユニット	1	150K	A0EAR70700	C D3 J K	P15-1	*4 [5670EN/5670EN(M)]
19		定着ユニット	1	130K	A0EAR70700	C D3 J K	P15-1	*5 [5670EN/5670EN(M)]
20		定着ユニット	1	150K	A0EAR70800	B H	P15-1	*4 [5650EN]
21		定着ユニット	1	130K	A0EAR70800	B H	P15-1	*5 [5650EN]
22		定着ユニット	1	150K	A0EAR70900	C D3 J K	P15-1	*4 [5650EN]
23		定着ユニット	1	130K	A0EAR70900	C D3 J K	P15-1	*5 [5650EN]
24	手差しトレイ給紙部	給紙ローラ	1	300K	4138303202		P3-29	
25	500 枚トレイ 給紙部	給紙ローラ	1	300K	4138303202		P17-27	[5650EN/5670EN]
26	250 枚トレイ 給紙部	給紙ローラ	1	300K	4138303202		P18-8	[5670EN(M)]

*1: 転写ローラとオゾンフィルタは kit 品のため、同時交換すること。

*2: カラーのみをプリントした場合

*3: ブラックのみをプリントした場合

*4: 連続ページ

*5: 2 ページプリント / ジョブ

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A0EA-002 A0EA-003
	A2	JAPAN		200	50/60	
B		USA, CANADA		120	60	A0EA-011 A0EA-012 A0EA-013
C		EUROPEAN TYPE		220-240	50/60	A0EA-021 A0EA-022 A0EA-023
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A0EA-041 A0EA-042 A0EA-043
E		PHILIPPINES		220-240	50/60	
F	F1	SAUDI ARABIA		127	60	
	F2	SAUDI ARABIA		220-240	50/60	
G	G1	C.S AMERICA		220-240	50/60	
	G2	C.S AMERICA		120	60	
H		TAIWAN		110	60	A0EA-011 A0EA-012 A0EA-013
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	

Destination No.	Destinations	V	Hz	Model No.
J	CHINA	220-240	50/60	A0EA-081 A0EA-082 A0EA-083
K	KOREA	220-240	50/60	A0EA-041 A0EA-042 A0EA-043