

KONICA MINOLTA

PARTS GUIDE MANUAL

SEPTEMBER 2019

bizhub C4000i
AAJR

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the “HOW TO MAKE THE BEST USE OF THIS MANUAL” in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

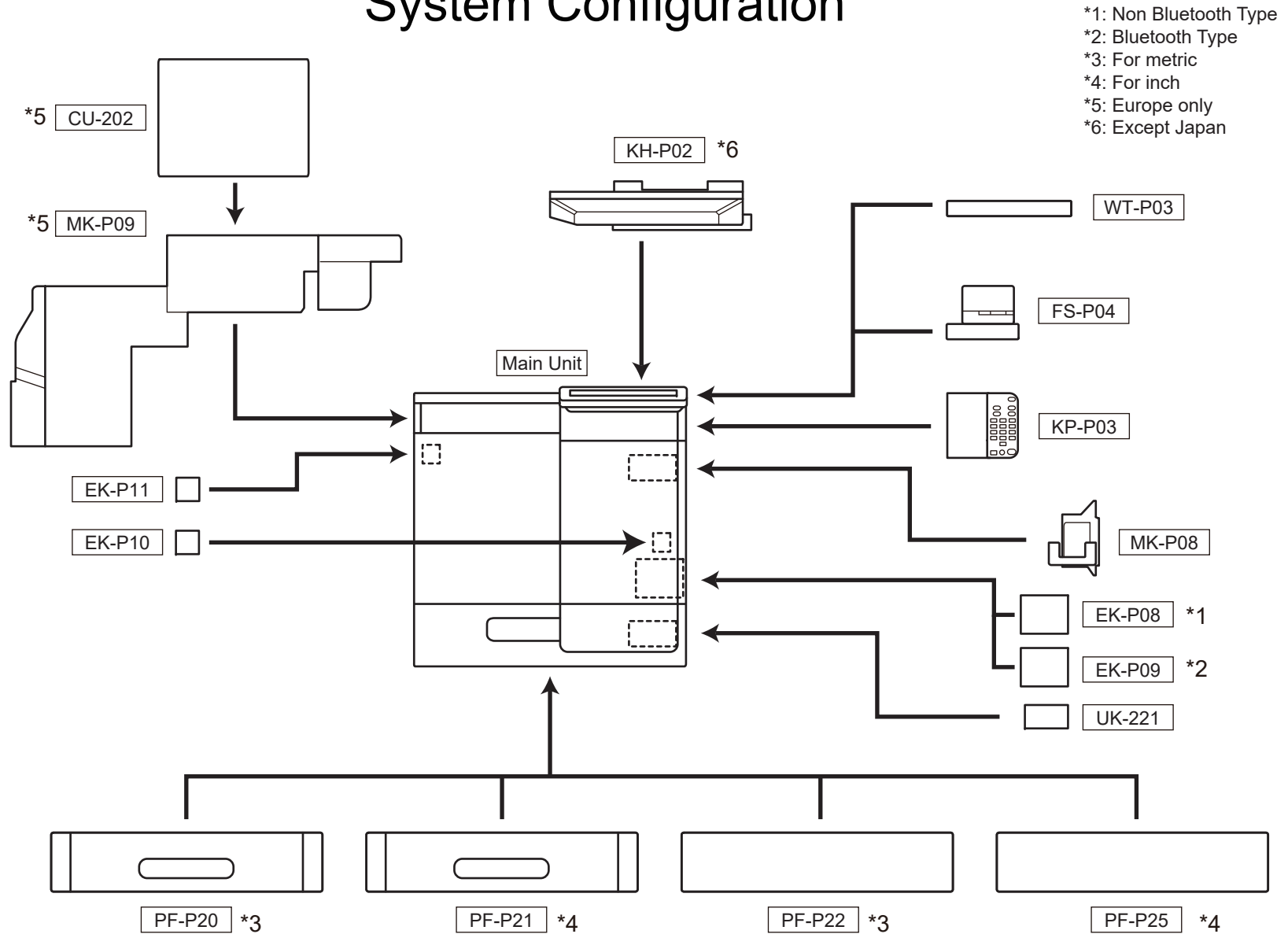
パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“ パーツガイドマニュアルの活用にあたって ”をご参照の上、正しい部品番号にてお願い致します。

パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,…… で表示し、イラストにも a,b,c,…… 表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-****”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。
オーダーされる時は、仕向け地を確認して下さい。
- 6 著作権所有（無断転載及び無断引用の禁止）
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰される場合があります。

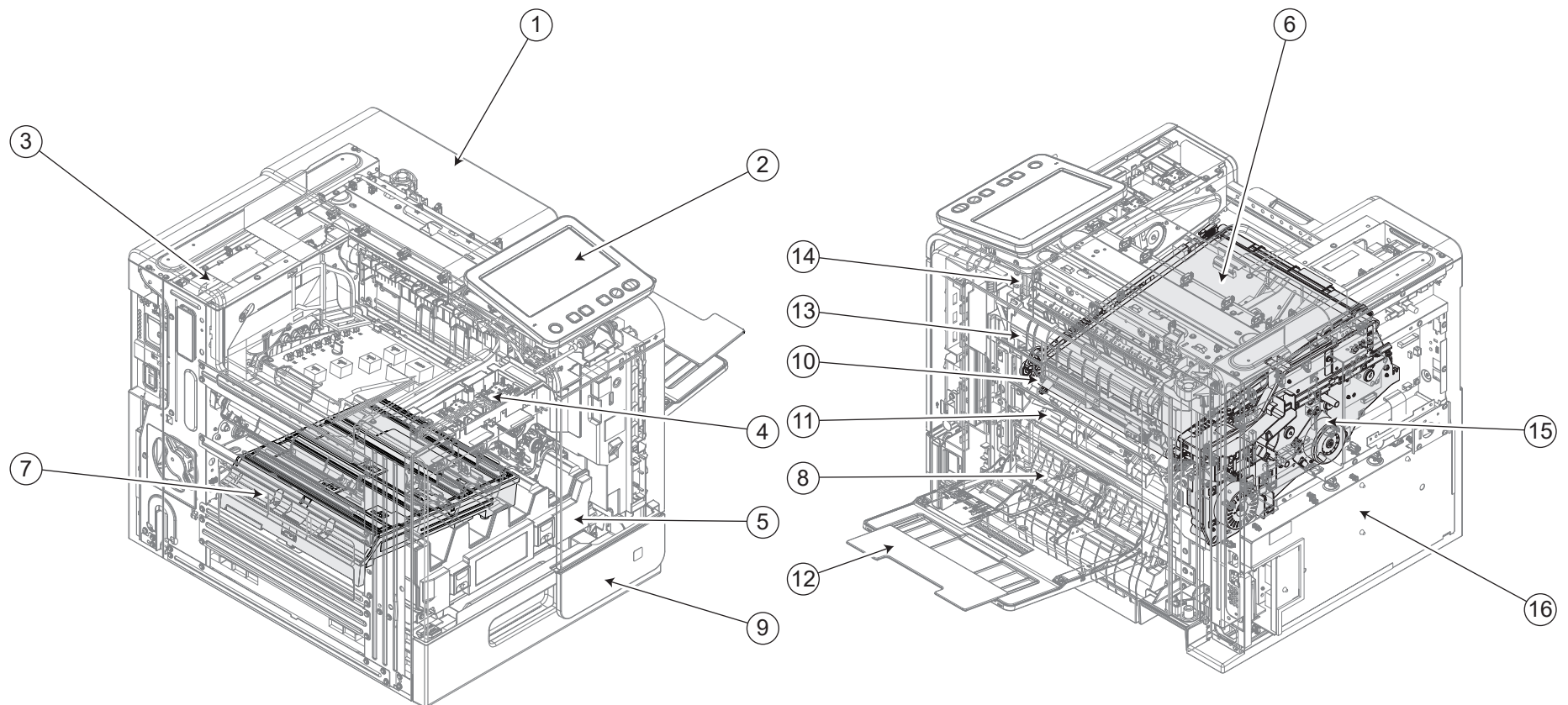
System Configuration



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1	Printer Color	bizhub C4000i
2	Other Option	CU-202
3	Other Option	EK-P08
4	Other Option	EK-P09
5	Other Option	EK-P10
6	Other Option	EK-P11
7	Finisher/Sorter	FS-P04
8	Other Option	KH-P02
9	Other Option	KP-P03
10	Mount Kit	MK-P08
11	Mount Kit	MK-P09
12	Paper Feeder	PF-P20
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14	Paper Feeder	PF-P22
15	Paper Feeder	PF-P25
16	Other Option	UK-221
17	Other Option	WT-P03

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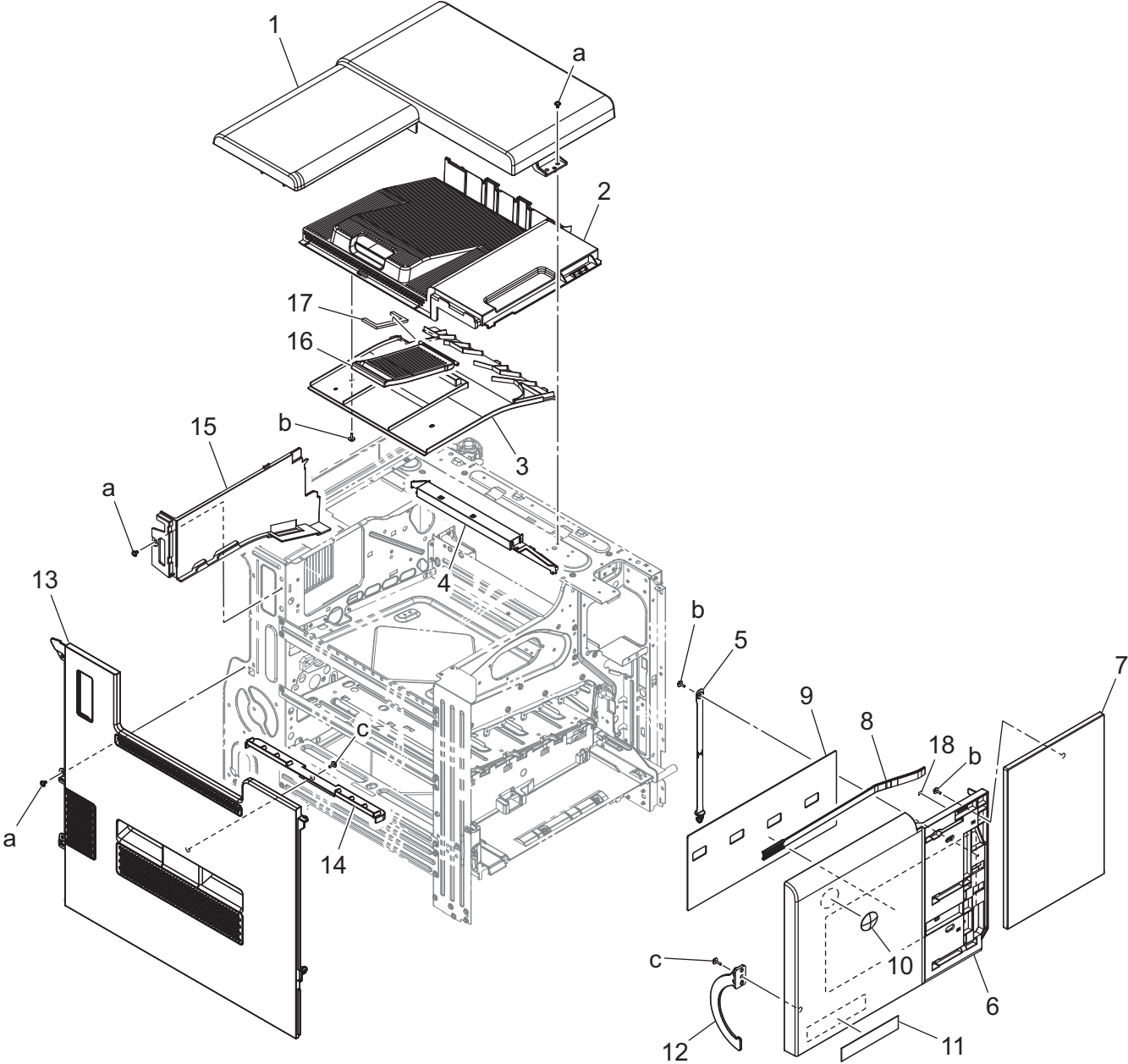
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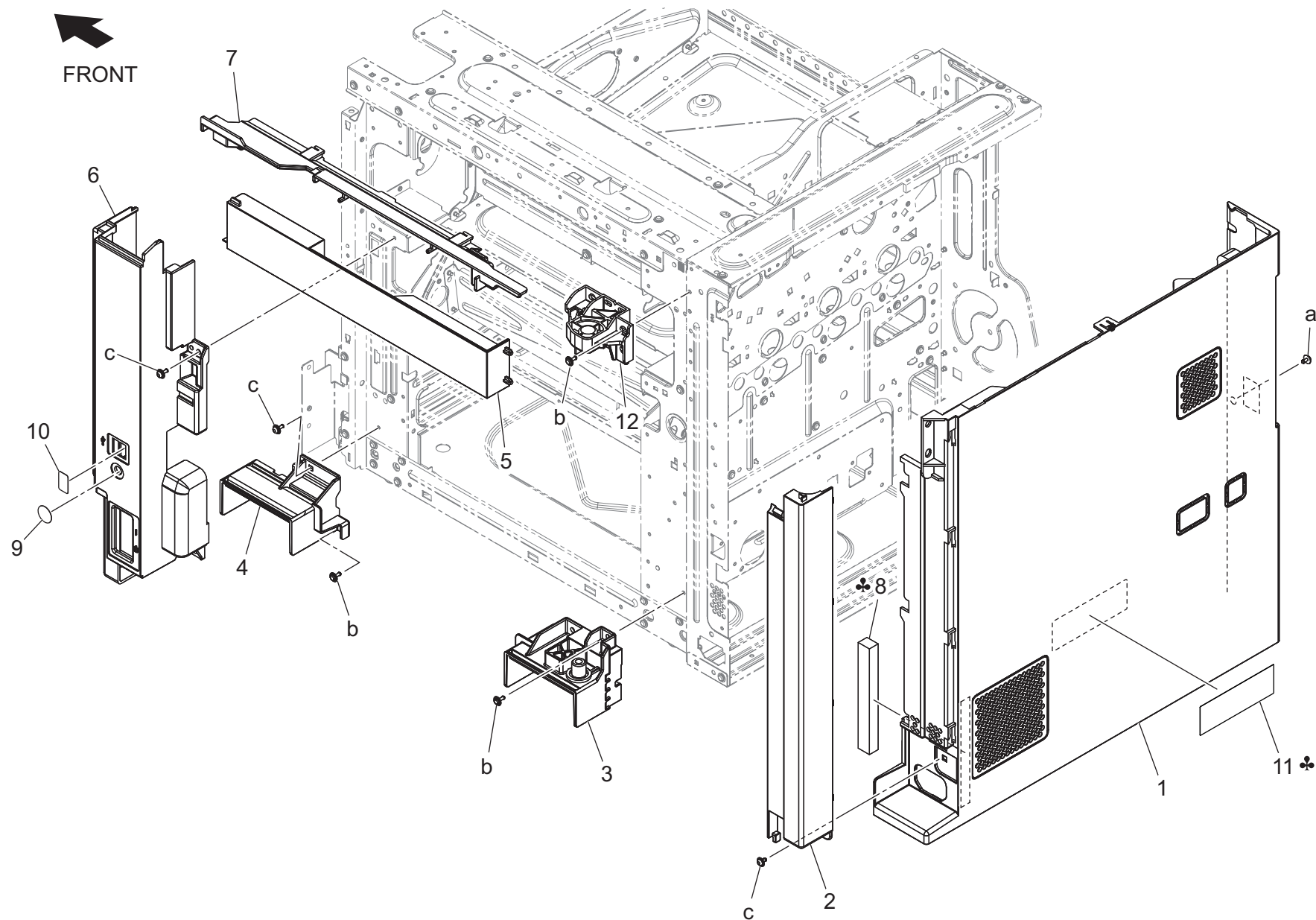


External Parts

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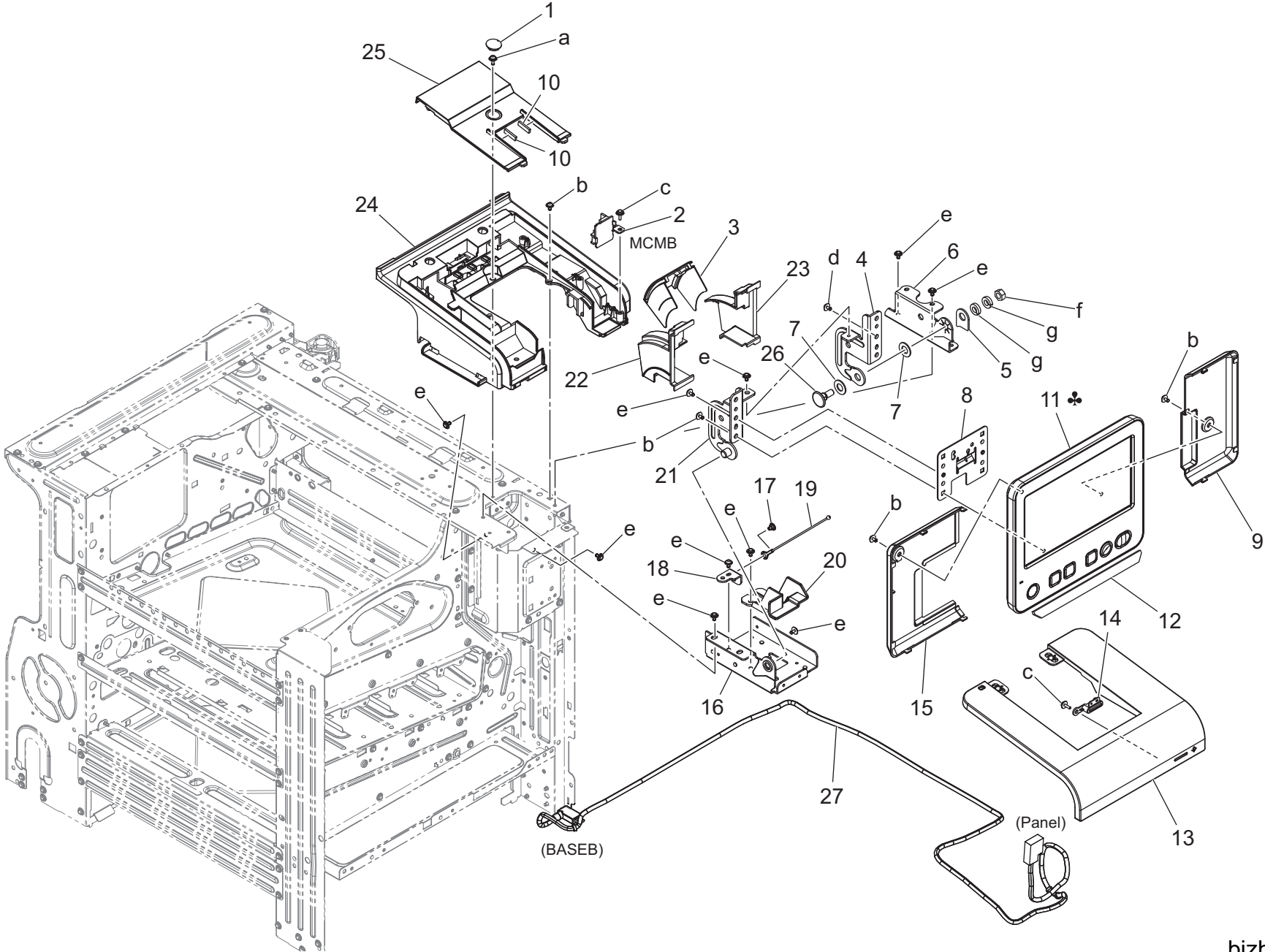
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	AAJT169001	Cover /Upper		D	1	a-V127030604 b-V153030803 c-V153031004
2	A93E160102	Paper exit Cover		D	1	
3	A93E151700	Duct		D	1	
4	A93E162801	Paper exit Cover		D	1	
5	A797162000	Band		D	1	
6	A93E160203	Open/close Cover /Front		D	1	
7	A93E160302	Open/close Cover /Front		D	1	
8	AAJRR71900	Cleaning Material		C	1	
9	A93E941101	Sheet		D	1	
10	A00J945500	Logo Mark		C	1	
11	AAJR940100	Label bizhub C4000i		D	1	
12	A93E168100	Support Arm		C	1	
13	A93E160603	Cover		D	1	
14	A93E160700	Cover		D	1	
15	A93E162701	Paper exit Cover		D	1	
16	A93E164000	Paper exit Tray /2		D	1	
17	A93E153500	Seal		D	1	
18	A02E940300	Label		C	1	

External Parts



External Parts

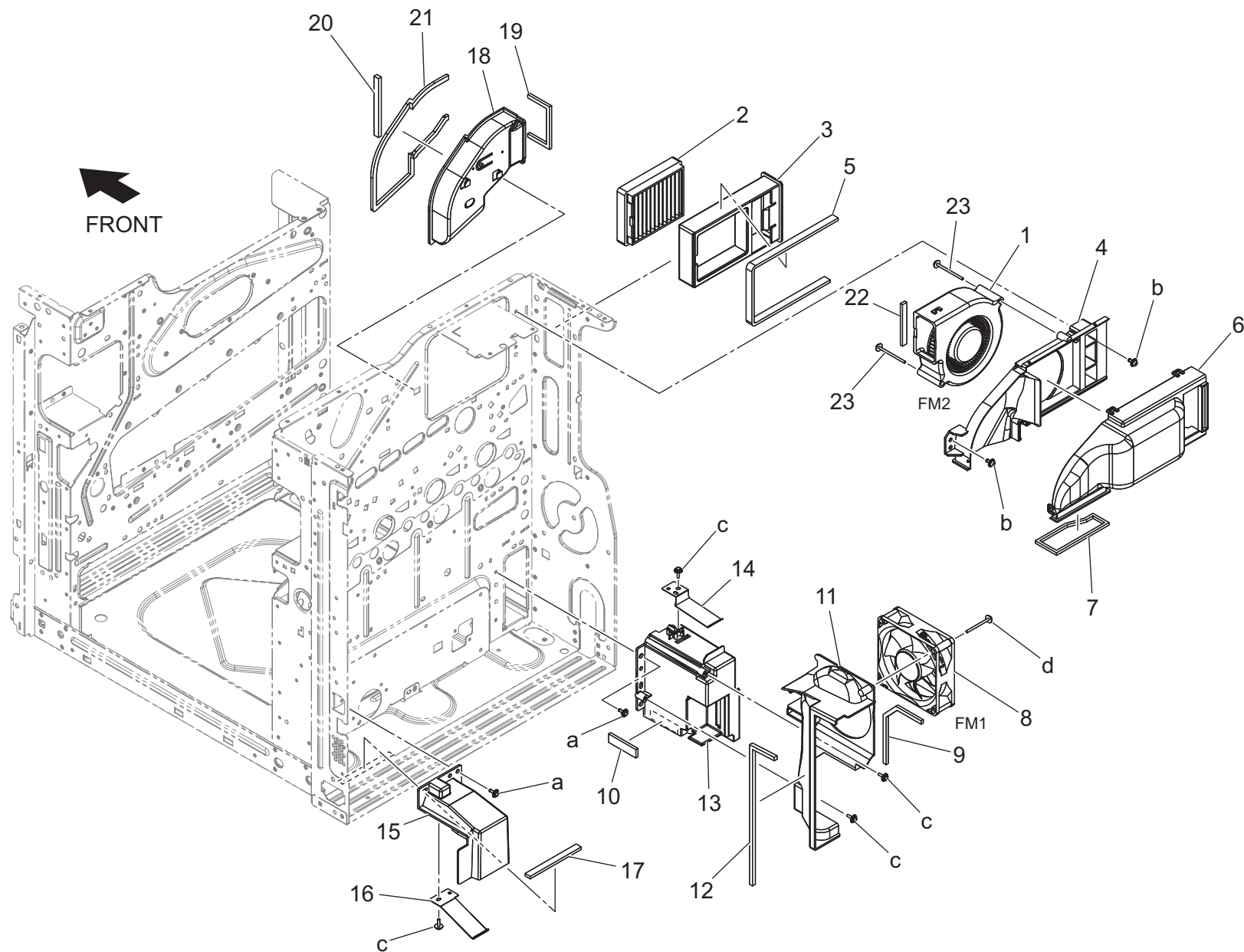
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E166103	Cover		D	1	a-V127030604 b-V144030803 c-V116030804
2	A93E166200	Cover		D	1	
3	A93E101702	Handle		D	1	
4	A93E101803	Handle		D	1	
5	A93E161902	Cover		D	1	
6	A93E161301	Cover /Right front		D	1	
7	A93E162001	Cover		D	1	
8	A93E157200	Seal	C,D1,D3,E,F2,G1,I,K	D	1	
9	A7PU168600	Seal		C	1	
10	A7PU168500	Seal		C	1	
11	A7PU941701	Label Caution	C,I(South Africa)	C	1	
12	A93E108101	Adjusting Plate		D	1	



Operation Panel Section

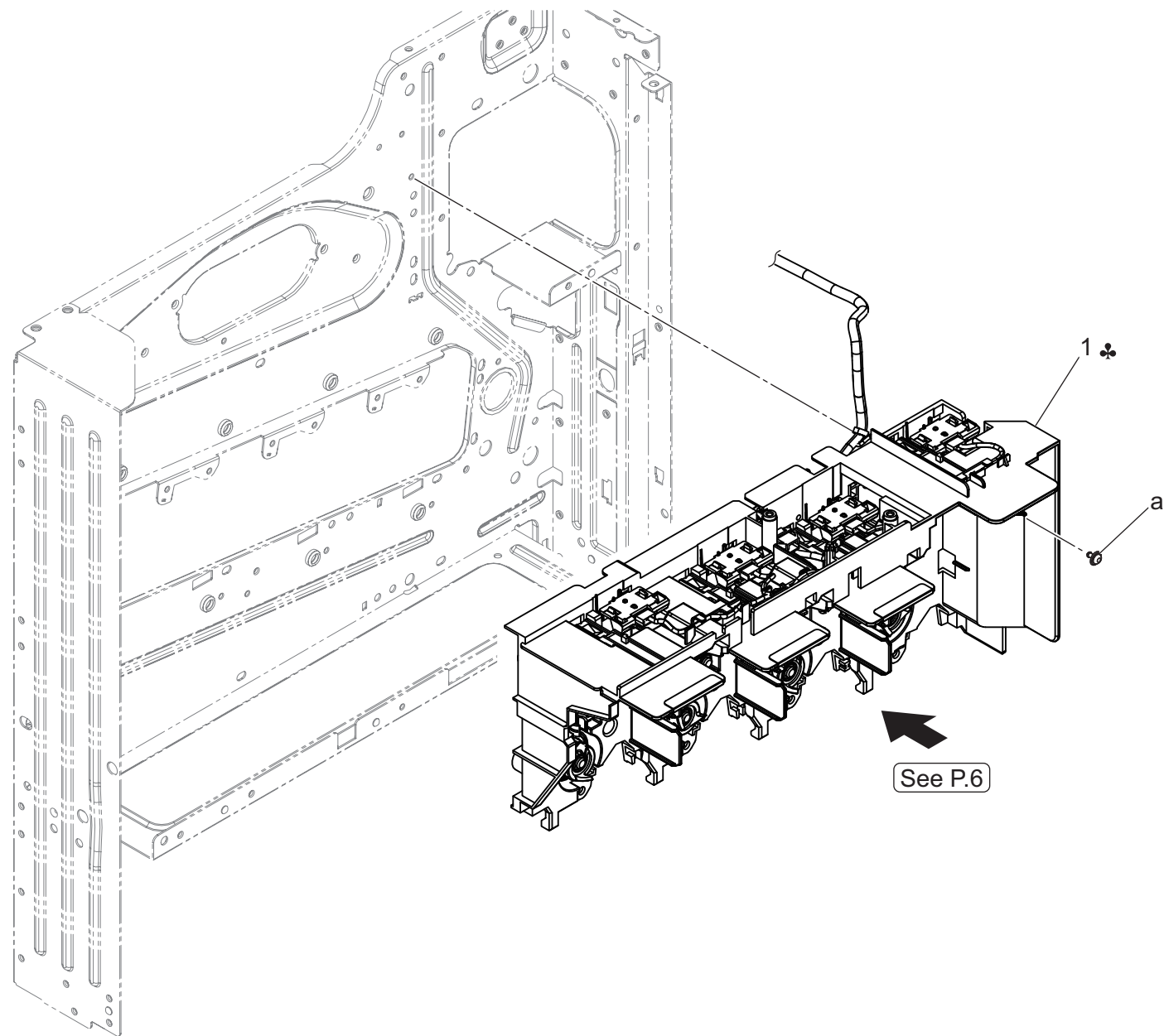
Page. 3

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A02E167700	Cover		C	1	a-V116030804 b-V127030604 c-V153030803 d-V144030803 e-V144030603 f-V195060003 g-V205060003
2	A93EM72001	Indicating Unit		C	1	
3	A93E191601	Cover		D	1	
4	A93E191000	Hinge		D	1	
5	AA2J191300	Spacer		D	1	
6	A93E190300	Mounting Plate /Right		D	1	
7	AA2J191800	Slide Spacer		D	2	
8	AA2J191201	Mounting Plate		D	1	
9	AAJT191500	Cover /Right rear		D	1	
10	A93E161400	Brake Part		D	2	
11	AAJTM70001	Panel assembly	A	I	1	
11	AAJTM70101	Panel assembly	B,D1,D3,E,F2,G1,G2, H,I(Except South Af rica),K	I	1	
11	AAJTM70201	Panel assembly	C,I(South Africa)	I	1	
12	AAJT195001	Cushion		D	1	
13	A93E161102	Panel		D	1	
14	AA2J193000	Indicating Part		D	1	
15	AAJT191401	Cover /Left rear		D	1	
16	A93E190202	Mounting Plate		D	1	
17	A7AH267201	Shoulder screw		C	1	
18	AA2J193100	Mounting Plate		D	1	
19	A93E191701	Wire		D	1	
20	A93E192700	Guide Part		D	1	
21	A93E190900	Hinge /ASSY		D	1	
22	A93E192401	Cover		D	1	
23	A93E191302	Cover		D	1	
24	A93E161002	Panel		D	1	
25	A93E161201	Panel		D	1	
26	AA2J191600	Shaft		D	1	
27	AAJTN12300	Interface Cable		D	1	

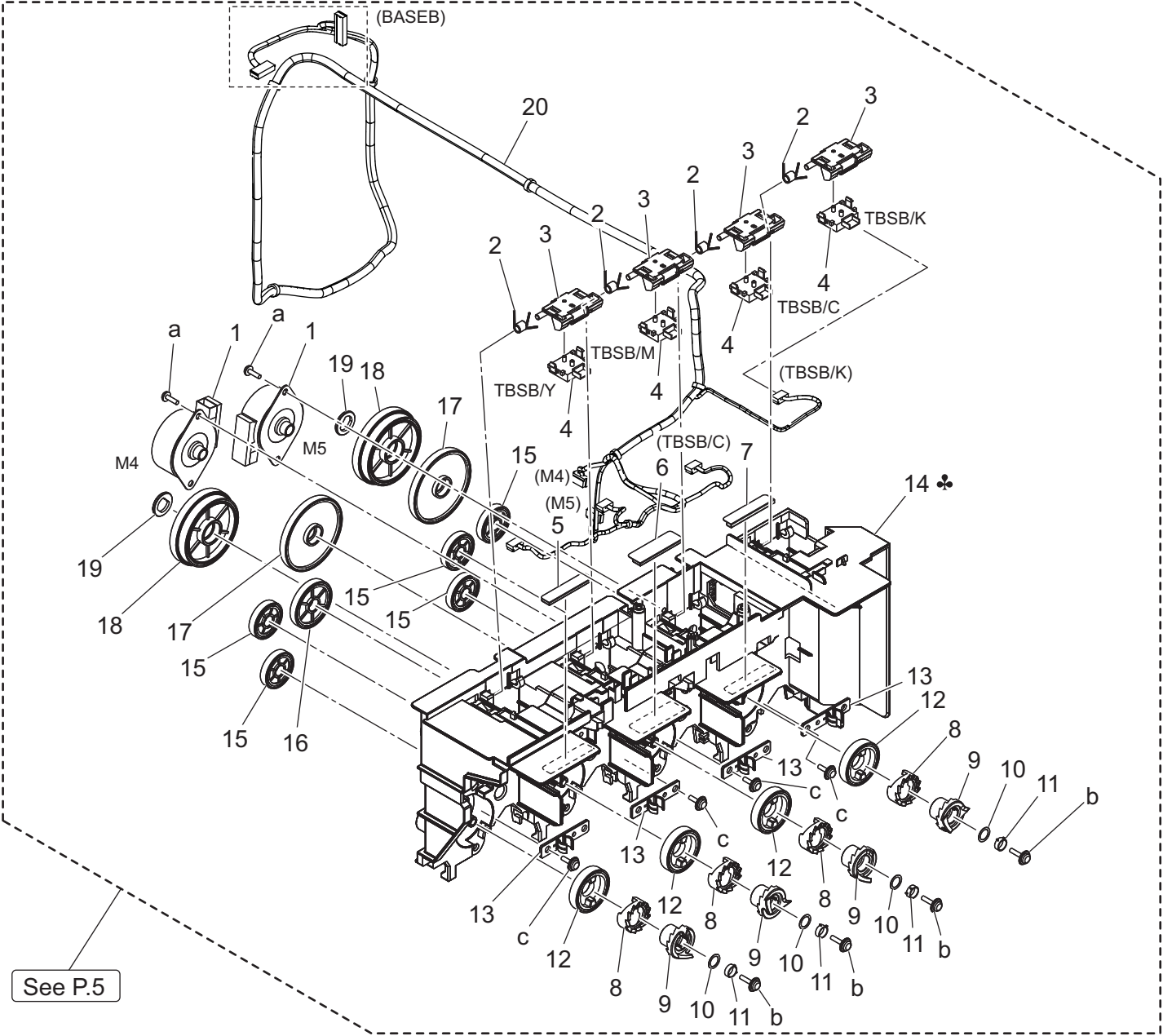


Colling Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93EM10600	Fan motor		C	1	a-V144030803 b-V125030803 c-V153030803 d-V153033503
2	A92E158100	Dust-proof Filter		B	1	
3	A93E155001	Filter Holder		D	1	
4	A93E152801	Duct		D	1	
5	A93E155100	Seal		D	1	
6	A93E152701	Duct		D	1	
7	A93E152400	Seal		D	1	
8	A93EM10000	Fan motor		C	1	
9	A93E156900	Seal		D	1	
10	A93E157300	Seal		D	1	
11	A93E150600	Duct		D	1	
12	A93E150800	Seal		D	1	
13	A93E623200	Cover		D	1	
14	A93E626600	Plate spring		D	1	
15	A93E623100	Cover		D	1	
16	A93E626000	Plate spring		D	1	
17	A93E157000	Seal		D	1	
18	A93E151500	Duct		D	1	
19	A93E151800	Seal		D	1	
20	A93E153400	Seal		D	1	
21	A93E153200	Seal		D	1	
22	A93E153300	Seal		D	1	
23	A93E154000	Screw /B		D	2	

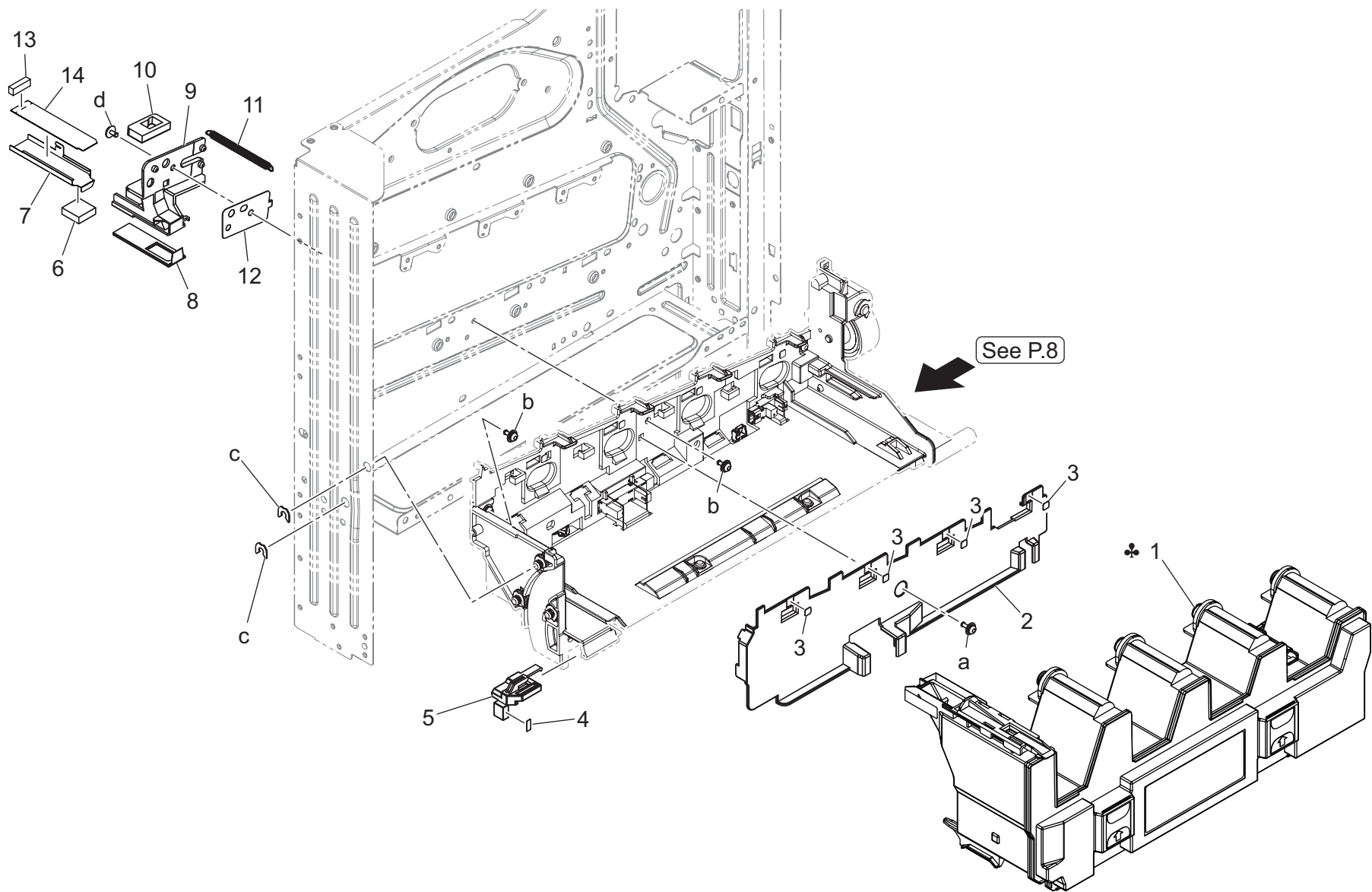


Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AAJRR70800	TB Drive ASSY	T B 駆動 A s s y (S F P 日本)	A,D1,D3,E,F2,G1,I(except South Africa),K B,C,G2,H,I(South Africa)	S	1	a-V127030604
1	AAJRR70900	TB Drive ASSY	T B 駆動 A s s y (S F P 北米／欧州)		S	1	



Toner Supply Section

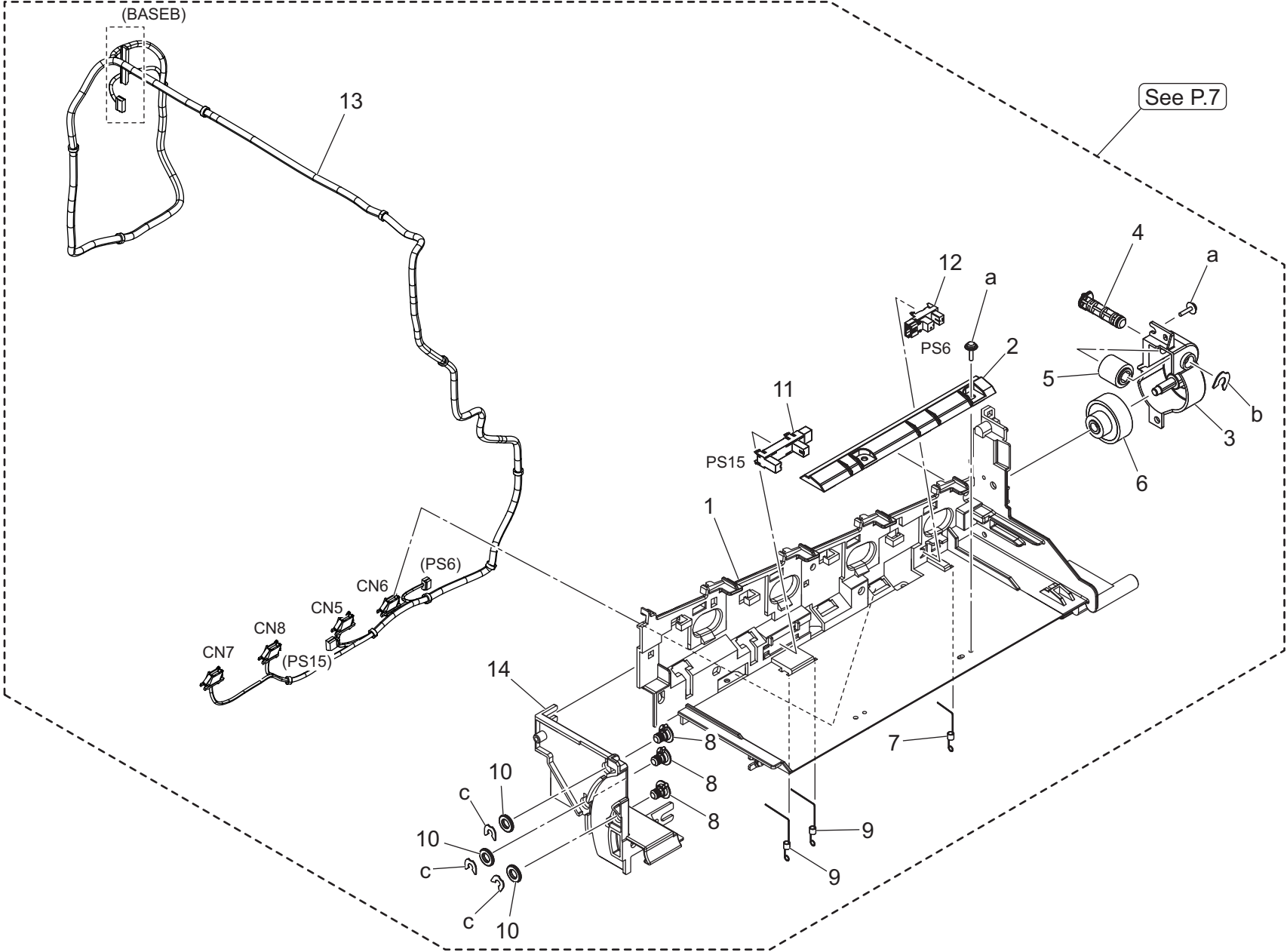
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A7PUM10700	Stepping motor		C	2	a-V145030803 b-V153031004 c-V153030803
2	A3GN401000	Torsion Coil spring		C	4	
3	A93E401400	Mounting Plate		D	4	
4	A0EDM60001	Relay Connector		D	4	
5	A93E402300	Label /Y		D	1	
6	A93E402400	Label /M		D	1	
7	A93E402500	Label /C		D	1	
8	A93E400900	Coupling		C	4	
9	A93E400800	Coupling		C	4	
10	A93E401700	Washer		D	4	
11	A93E401100	Spring		C	4	
12	A93E400500	Gear 30T		C	4	
13	A93E401500	Lock Part		D	4	
14	AAJT405102	Holder	A,D1,D3,E,F2,G1,I(except South Africa),K	D	1	
14	AAJT400002	Holder	B,C,G2,H,I(South Africa)	D	1	
15	A93E400400	Gear 25T		C	5	
16	A93E401000	Gear 33T		C	1	
17	A93E400200	Gear 20/107T		C	2	
18	A93E400300	Gear 49/86T		C	2	
19	A93E402000	Holding Part		D	2	
20	AAJRN10000	Toner Control Harness /2		D	1	



Toner Collection Section

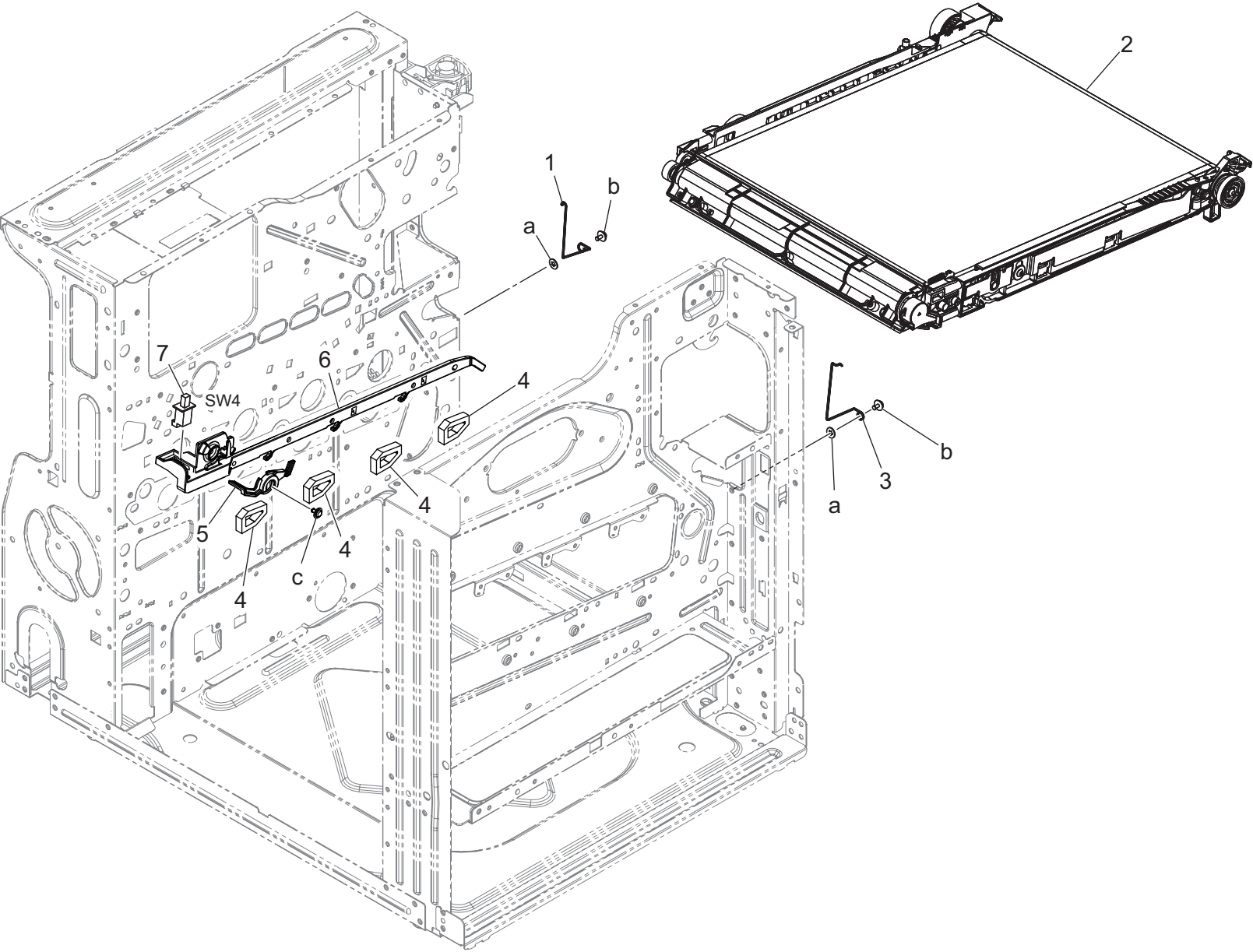
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	ACDNWY1	Waste Toner Bottle	廃トナーボトル	C,D1,D3,E,F2,G1,H,I	A	1	a-V116030804 b-V125030803 c-V218040086 d-V144030603
1	ACDN001	Waste Toner Bottle	廃トナーボトル	,K	A	1	
1	ACDN0Y1	Waste Toner Bottle	廃トナーボトル	A	A	1	
2	A93E164502	Cover	カバー (DVハーネス)	B,G2	D	1	
3	A02E940300	Label	ラベル		C	4	
4	A93E940600	Label	ラベル (カセットストッパ)		D	1	
5	A93E623602	Stopper	ストッパ		D	1	
6	A93E363701	Seal	シール (シャッター外)		D	1	
7	A93E362301	Shutter	シャッター (中継)		D	1	
8	A93E362401	Seal	シール (中継)		D	1	
9	A93E363802	Holder	ホルダ (中継中継シャッター)		D	1	
10	A93E362201	Seal	シール (転写ジョイント)		D	1	
11	A93E362501	Pulling Coil spring	引張りコイルばね		C	1	
12	A93E110300	Ground Spring	アースばね		D	1	
13	A93E363900	Seal	シール (シャッター内)		D	1	
14	A93E364100	Seal	シール (シャッター)		D	1	

Toner Collection Section



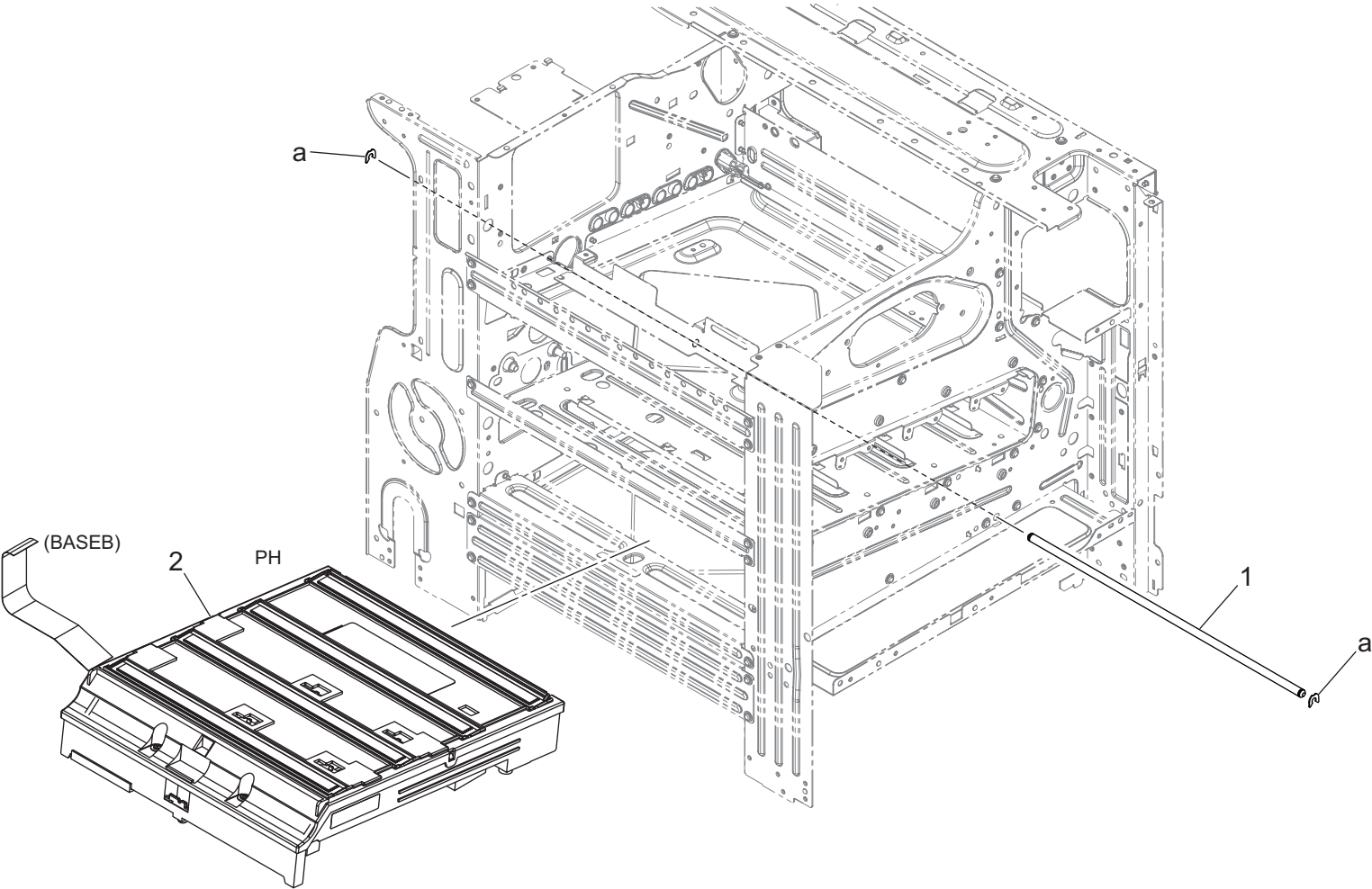
Toner Collection Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E165102	Cover		D	1	a-V153031004 b-V218060086 c-V218040086
2	A93E165301	Lock Claw		D	1	
3	A93E240000	Drive Holder		D	1	
4	A93E240100	Connecting Shaft		D	1	
5	A93E240500	Gear 10T		C	1	
6	A93E240600	Gear 13/20T		C	1	
7	A93E163000	Pulling Coil spring		C	1	
8	A93E168000	Shaft		D	3	
9	A93E163100	Pulling Coil spring		C	2	
10	A93E168300	Roll		D	3	
11	9335140051	SOLID STATE SWITCH		B	1	
12	A5C1M50100	Photointerrupter		B	1	
13	A93EN10500	Photoconductor Wiring		D	1	
14	A93E165200	Cover /B		D	1	

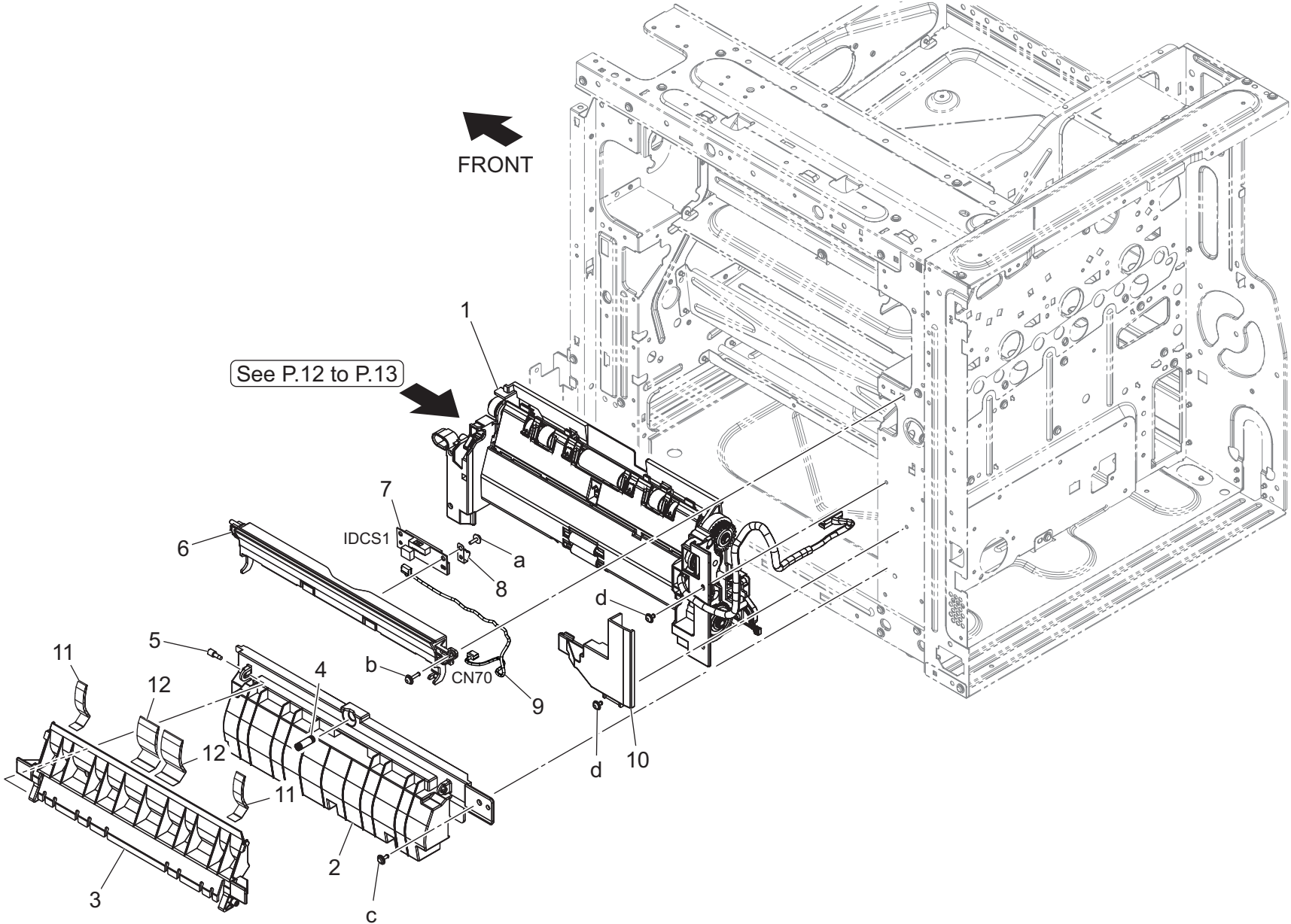


1st Transfer Section

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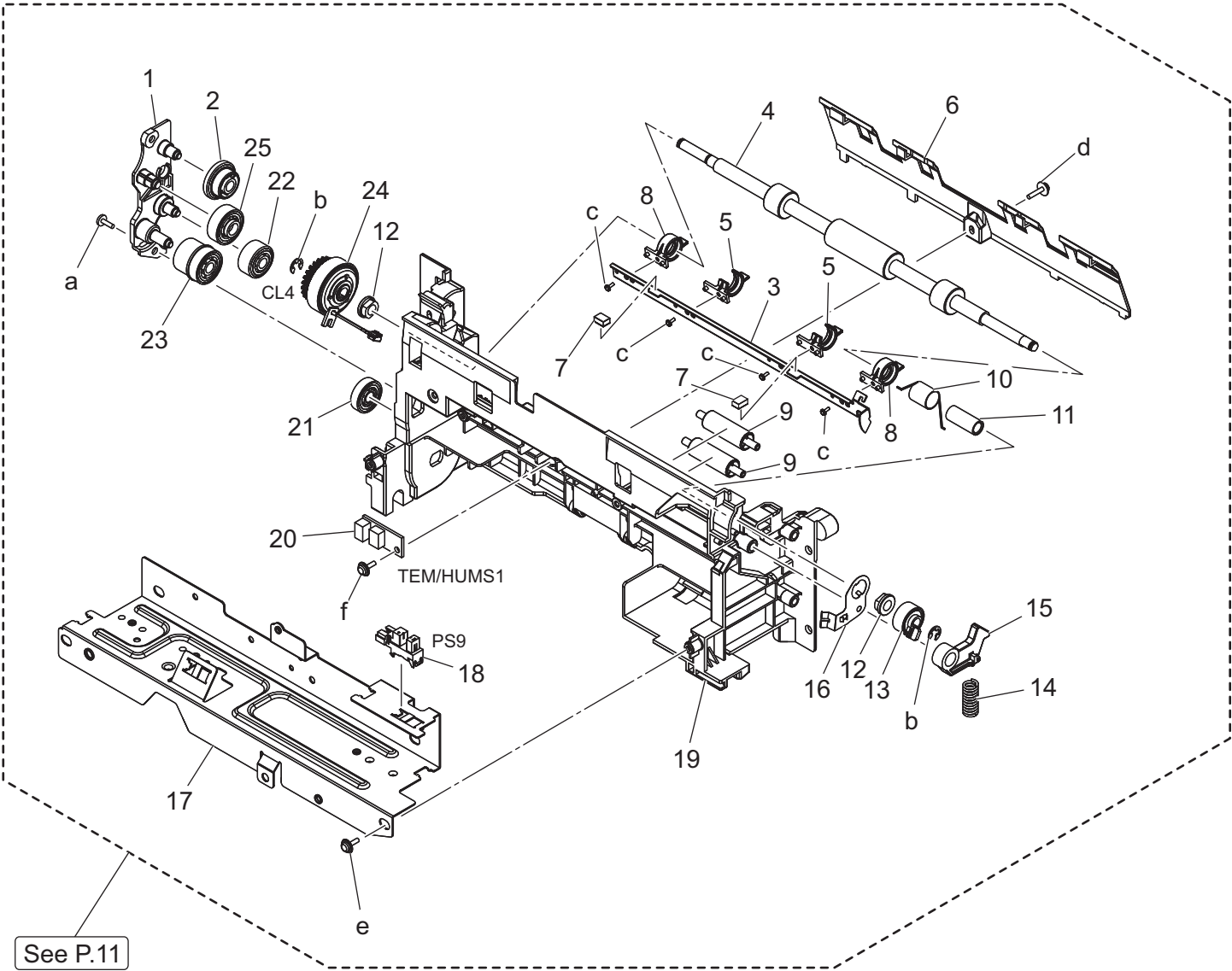


Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93E100300	Shaft	軸 (PH・右)		D	1	a-V218040086
2	AAJRR72000	Print Head Assy	PH Assy (Sparrow 1)		I	1	



Paper Feed Section

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AAJRR71400	Conveyance/ Paper Feed Assy	搬送／給紙 A s s y		S	1	a-V153030803 b-V116031203 c-V144030803 d-V127030604
2	A93E701902	Guide	ガイド (増設経路)		D	1	
3	A93E703102	Open/close Guide	開閉ガイド		D	1	
4	A93E703200	Compressing Coil spring	圧縮コイルばね		C	1	
5	4532341001	SHOULDER SCREW	段ねじ		D	1	
6	A93E700401	Conveyance Guide	搬送ガイド (I D C)		D	1	
7	A161M50300	Photo sensing	光電変換素子 (I D C センサ)		I	1	
8	A93E705200	Ground Plate	アース板		D	1	
9	A93EN10J00	Relay harness /2	中継束線／2		D	1	
10	A93E133300	Cover	カバー (給紙ハーネス)		D	1	
11	A93E707800	Sheet	シート (S)		D	2	
12	A93E707700	Sheet	シート (L)		D	2	



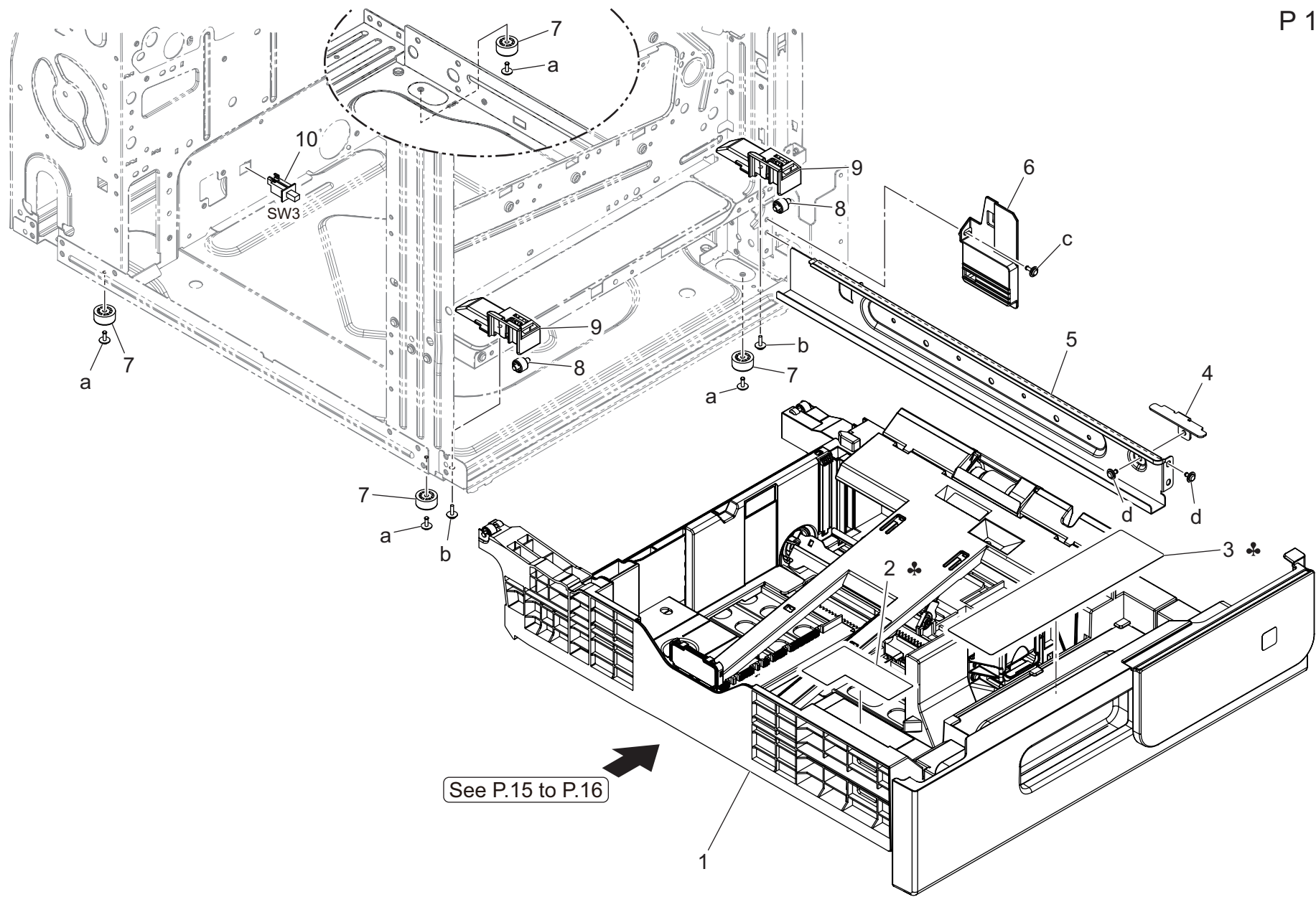
Paper Feed Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E705000	Holder		D	1	a-V149030803 b-V217040003 c-V162020404 d-V116031203 e-V153030803 f-V153031004
2	A93E230600	Gear 20T		C	1	
3	A93E700600	Mounting Plate		D	1	
4	A93E701101	Roller		C	1	
5	A93E705401	Stopper Part		D	2	
6	A93E700800	Guide		D	1	
7	A93E704800	Cushion		D	2	
8	A93E705301	Stopper Part		D	2	
9	A93E707300	Roll		C	2	
10	A93E700902	Torsion Coil spring		C	1	
11	A93E706100	Bushing		D	1	
12	1134304301	BUSHING		C	2	
13	A93E701600	Gear 20T		C	1	
14	A93E701700	Compressing Coil spring		C	1	
15	A93E701300	Lever		C	1	
16	A93E701500	Ground Plate		D	1	
17	A93E701200	Reinforce Plate		D	1	
18	A5C1M50100	Photointerrupter		B	1	
19	A93E700103	Conveyance Guide		D	1	
20	A7AHM50400	Humidity sensor		I	1	
21	A93E230500	Gear 17T		C	1	
22	A93E230400	Gear 17T		C	1	
23	A93E230700	Gear 17/18T		C	1	
24	A7AHM20501	Clutch		C	1	
25	A93E230300	Gear 19T		C	1	

Paper Feed Section

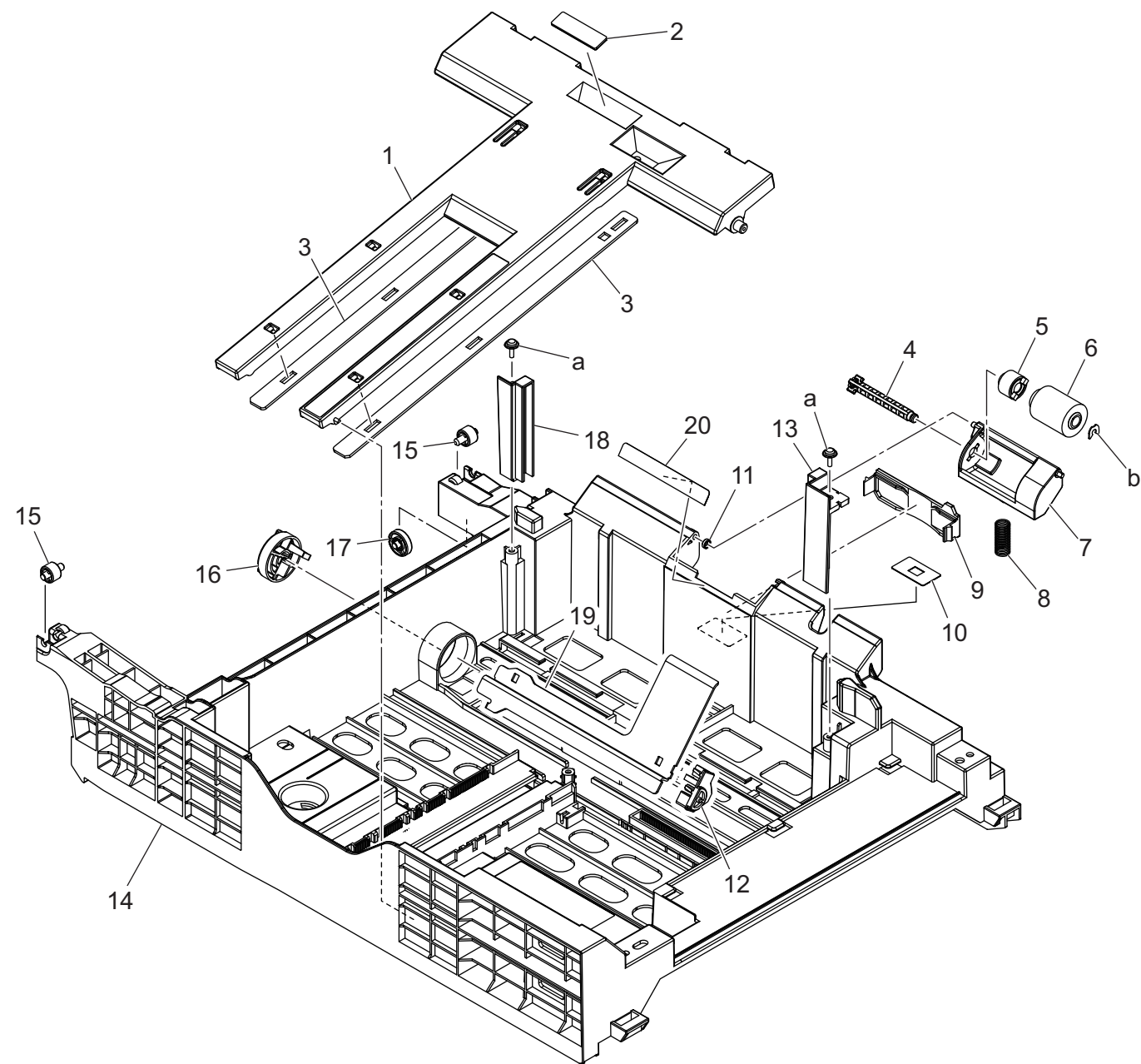
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A0EDM50100	Photorelector		I	1	a-V144030803 b-V217040003
2	A93E562200	Mounting Plate		D	1	
3	A5C1M50100	Photointerrupter		B	2	
4	A93E562400	Mounting Plate		D	1	
5	A7AH562900	Protection Sheet		C	1	
6	A93E560501	Paper feed Shaft		D	1	
7	1134304301	BUSHING		C	1	
8	A7AH562400	Paper feed Gear		C	1	
9	A02E561100	Clutch		C	1	
10	A64J564101	Paper feed Roller		A	1	
11	A64J564201	Paper feed Roller		A	1	
12	A7AH562600	Conveyance Gear 28T		C	1	
13	A7AH562300	Idling Gear		C	1	
14	A93E563400	Shaft		D	1	
15	A93E562100	Pressing Lever		D	1	
16	A93E566100	Release Lever		D	1	
17	A93E566200	Torsion Spring		C	1	
18	A93E566400	Mounting Plate		D	1	
19	A7AHM20501	Clutch		C	1	
20	A02E815200	BUSHING		C	1	
21	A93E562800	Compressing Coil spring		C	1	
22	A93E565800	Actuator		D	1	
23	A93EN10A00	Main body Wiring /3		D	1	

Tray Section



Tray Section

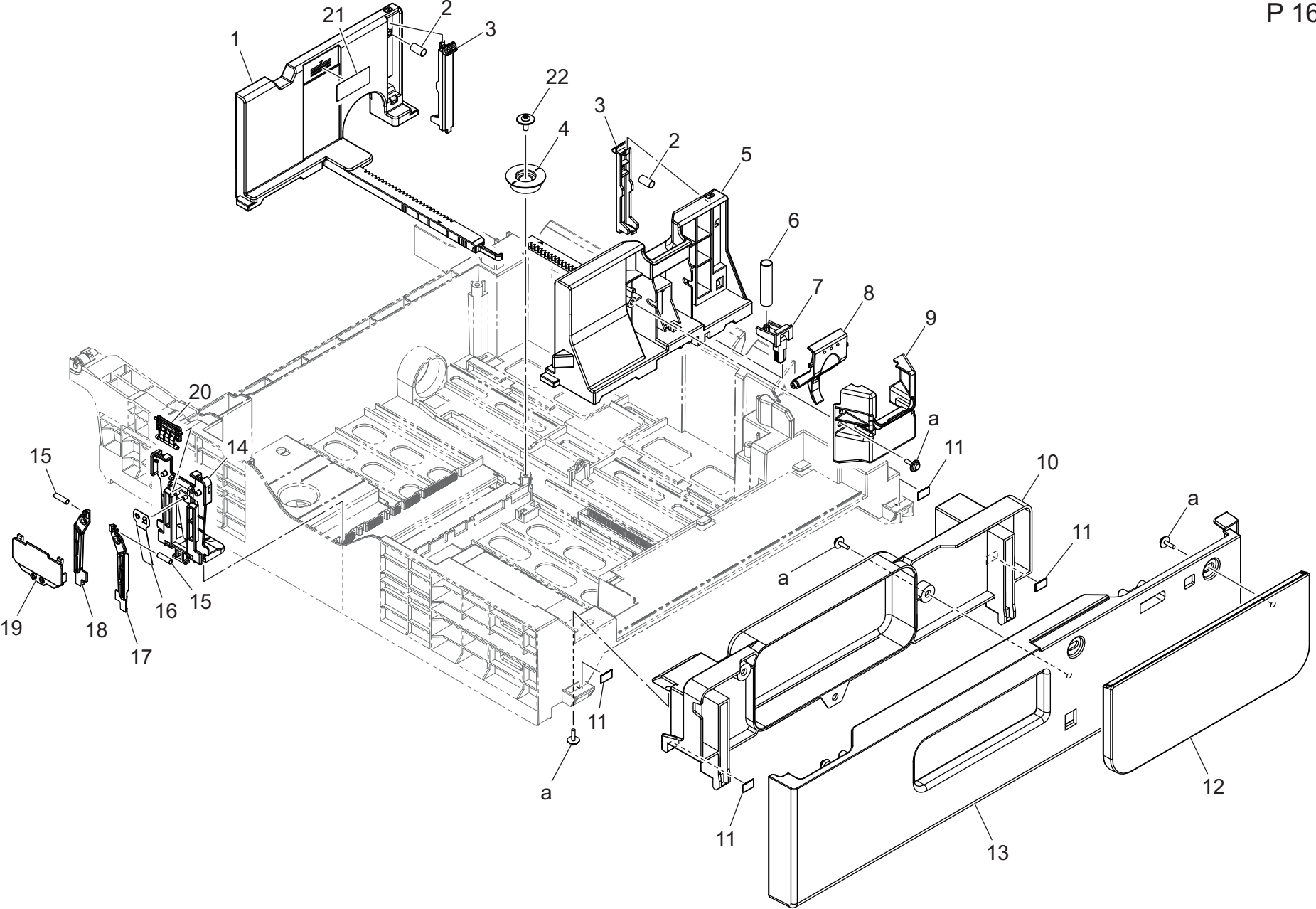
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93EF62008	Cassette ASSY		S	1	a-V125030803 b-V153030803 c-V144030803 d-V144030603
2	A93E940301	Label	A	D	1	
3	A93E940201	Label	A	D	1	
3	A93E940701	Label	B,C,D1,D3,E,F2,G1,G 2,H,I,K	D	1	
4	A93E103300	Reinforce Plate		D	1	
5	A93E103001	Rail		D	1	
6	A93E103200	Cover		D	1	
7	0996305501	RUBBER FOOT		C	4	
8	A93E623301	Roll		D	2	
9	A93E121301	Guide		D	2	
10	A797M60100	Switch		C	1	



Tray Section

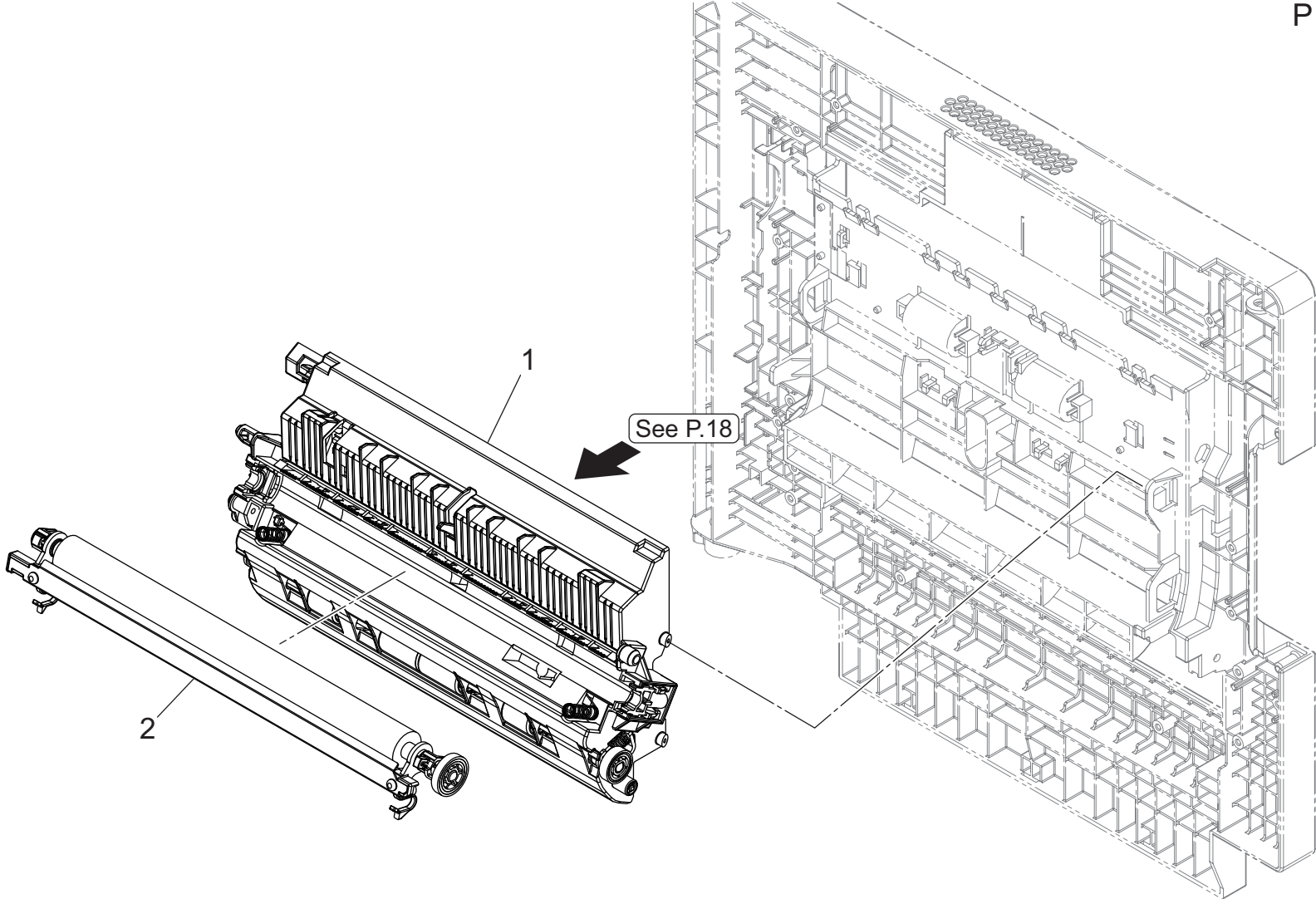
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E620203	Lifting Plate		D	1	a-V153030804 b-V218030086
2	A93E620500	Separating Sheet		C	1	
3	A93E621000	Reinforce Plate		D	2	
4	A93E626300	Shaft		D	1	
5	A0ED563900	Torque limiter		C	1	
6	A00J563600	Roller		A	1	
7	A93E626100	Holder		D	1	
8	A93E626201	Compressing Coil spring		C	1	
9	A93E620701	Cover		D	1	
10	A93E621100	Hold Part		D	1	
11	9J04534301	Collar		D	1	
12	A93E620601	Support Shaft		D	1	
13	A93E620901	Guide Stopper /Front		D	1	
14	A93E620104	Paper feed Cassette		D	1	
15	A93E623301	Roll		D	2	
16	A93E620401	Lifting Coupling		C	1	
17	A93E623400	Roll		C	1	
18	A93E620801	Guide Stopper /Rear		D	1	
19	A93E620301	Lifting Lever		D	1	
20	A93E626501	Guide		C	1	

Tray Section



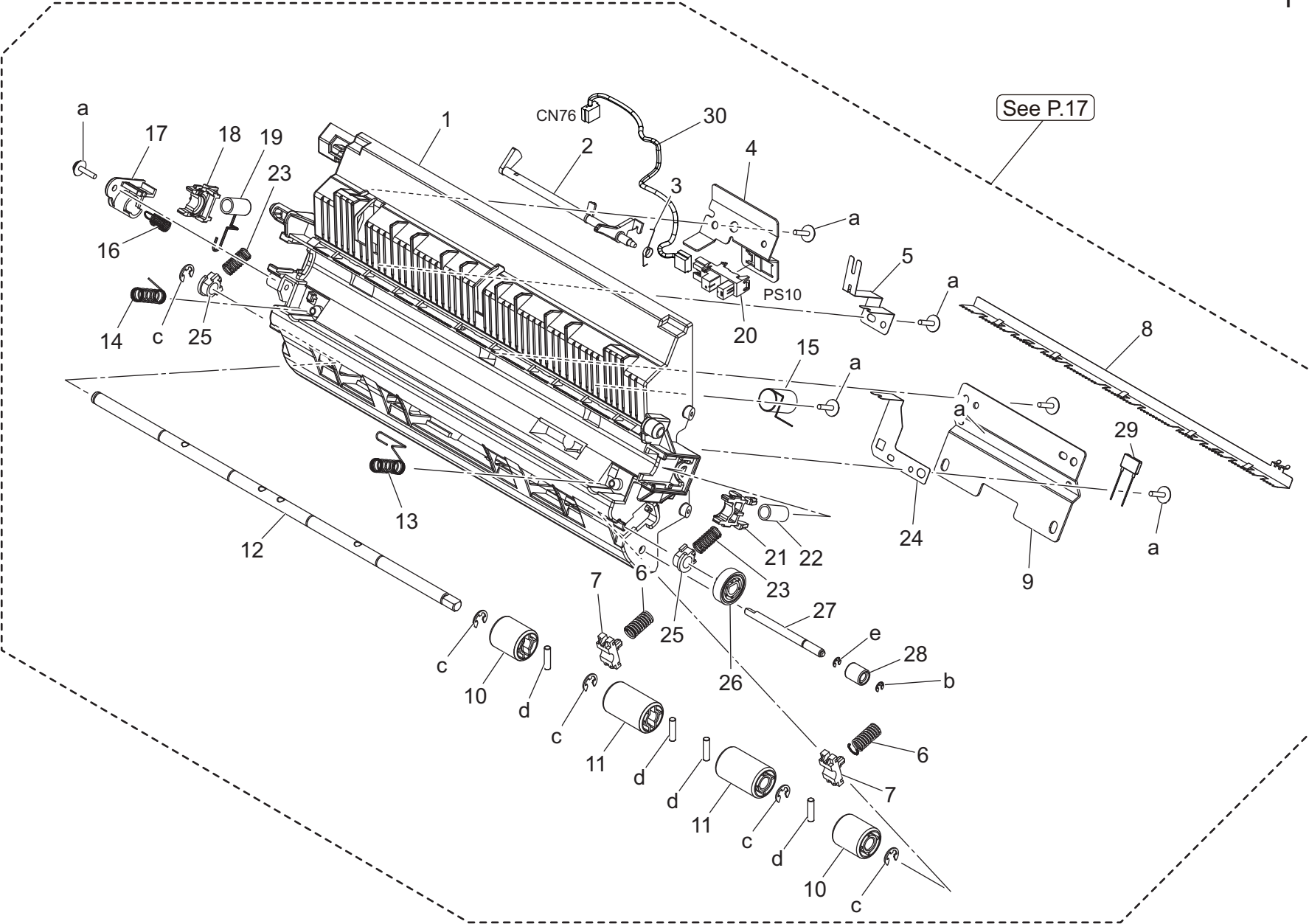
Tray Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E622203	Regulating Plate		C	1	a-V153030804
2	A795622700	Compressing Spring		C	2	
3	A93E622601	Auxiliary Guide		D	2	
4	A161620701	Gear		D	1	
5	A93E622103	Regulating Plate		C	1	
6	AA2J621000	Compressing Spring		C	1	
7	AA2J621200	Lock Lever /2		D	1	
8	A93E622700	Lock Lever		C	1	
9	A93E622501	Holder		D	1	
10	A93E625202	Cover		D	1	
11	A93E624000	Spacer		D	4	
12	A93E626702	Cover		D	1	
13	A93E625100	Cover		D	1	
14	A93E625000	Regulating Plate		C	1	
15	A795565500	Compressing Spring		C	2	
16	AA2J629200	Plate spring		D	1	
17	A93E625900	Lock Lever		C	1	
18	A93E625800	Lock Lever		C	1	
19	A93E625300	Cover		D	1	
20	AA2J629000	Operation Lever		D	1	
21	AA2J943700	Label		D	1	
22	4163529301	SCREW		C	1	



2nd Transfer Section

Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AAJRR71500	Conveyance Assy	搬送 A s s y		S	1	
2	AAJRR70500	2nd Transfer Roller Unit	2次転写ローラーユニット		B	1	

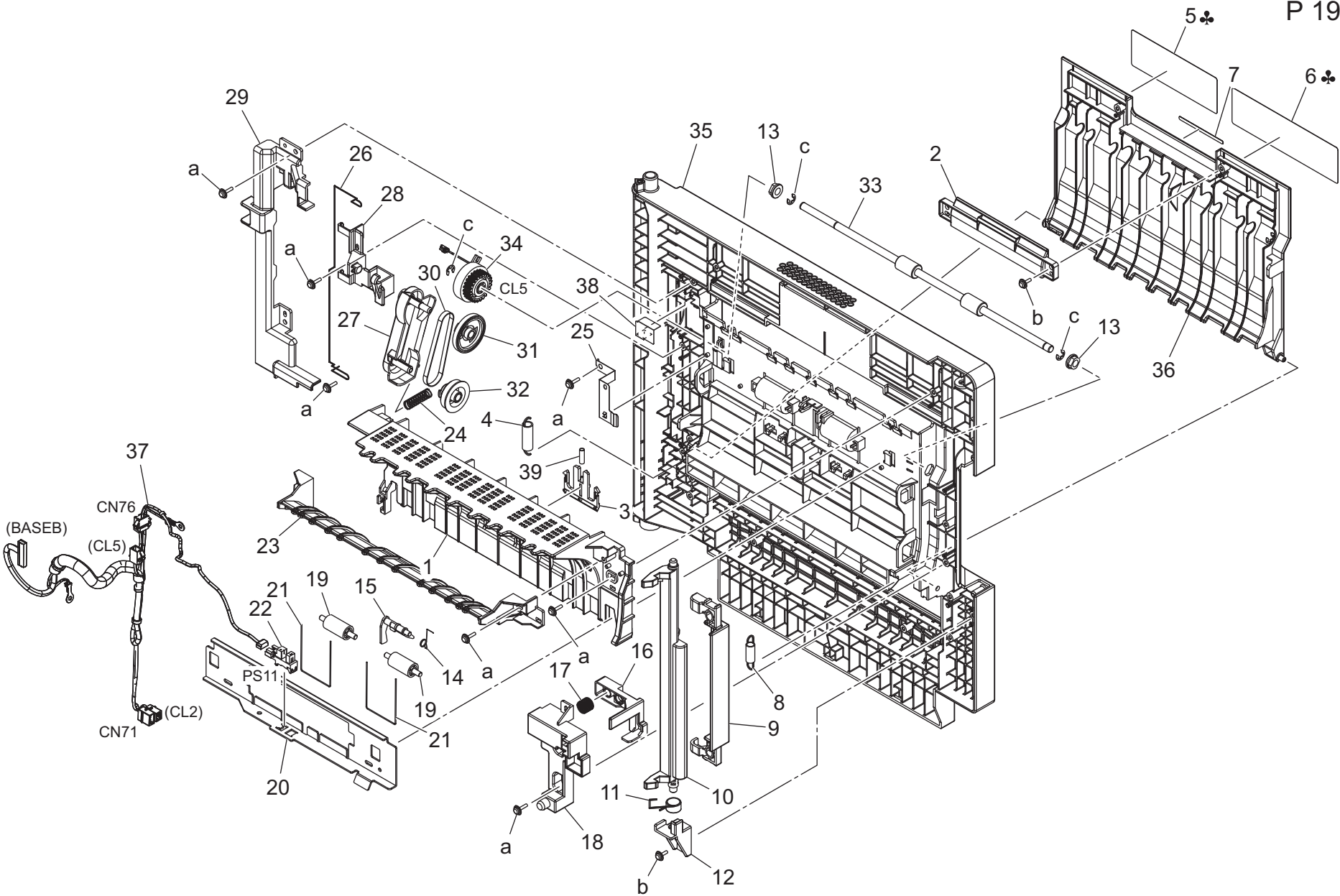


Vertical Conveyance Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E702102	Conveyance Guide		D	1	a-V153031004 b-V217020003 c-V217040003 d-V234301250 e-V217030003
2	A93E703400	Actuator		C	1	
3	A0VD700302	Torsion Coil spring		C	1	
4	A93E702400	Mounting Plate		D	1	
5	A93E707000	Ground Plate		D	1	
6	A93E704100	Compressing Coil spring		C	2	
7	A93E704301	Bushing		D	2	
8	A3GN701800	Neutralizing Part		D	1	
9	A93E703900	Mounting Plate		D	1	
10	A93E707100	Roll Outside		C	2	
11	A93E702500	Roll		C	2	
12	A93E703600	Shaft		D	1	
13	A93E706200	Compressing Spring		C	1	
14	A93E707200	Compressing Spring		C	1	
15	A93E708300	Compressing Coil spring		C	1	
16	A93E704700	Compressing Coil spring		C	1	
17	A93E704900	Cover		D	1	
18	A93E510902	Receiving Part /Rear		D	1	
19	A93E702600	Compressing Coil spring		C	1	
20	A5C1M50100	Photointerrupter		B	1	
21	A93E511102	Receiving Part /Front		D	1	
22	A93E703300	Compressing Coil spring		C	1	
23	A93E704200	Compressing Coil spring		C	2	
24	A93E704600	Ground Plate		D	1	
25	A93E703800	Bushing		D	2	
26	A93E703700	Gear 20T		C	1	
27	A93E706800	Shaft		D	1	
28	A93E706900	Roll		C	1	
29	V800500300	FIXED POWER RESISTORS		D	1	
30	A93EN10N00	Relay harness /5		D	1	

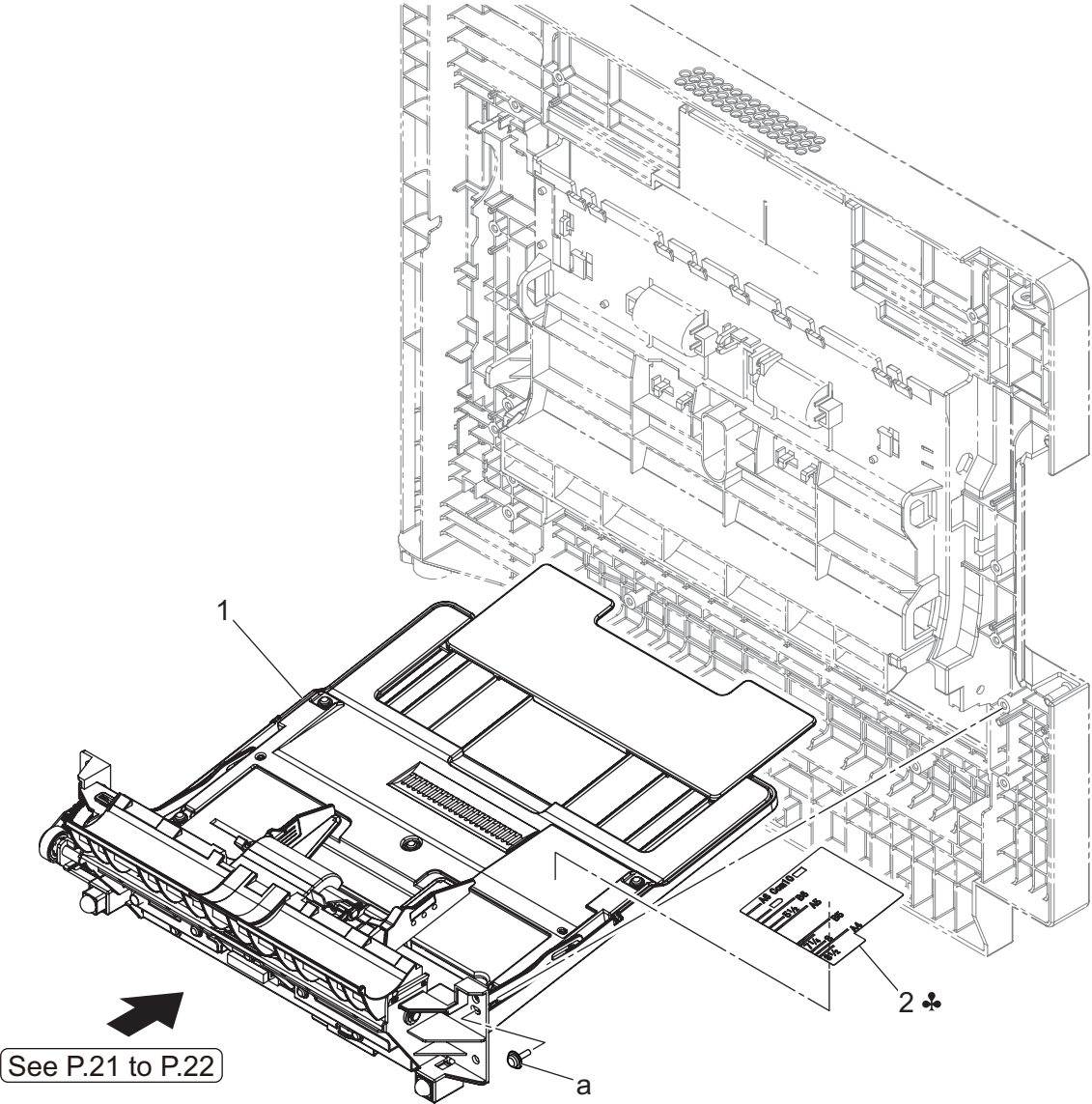
Vertical Conveyance Section

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Vertical Conveyance Section

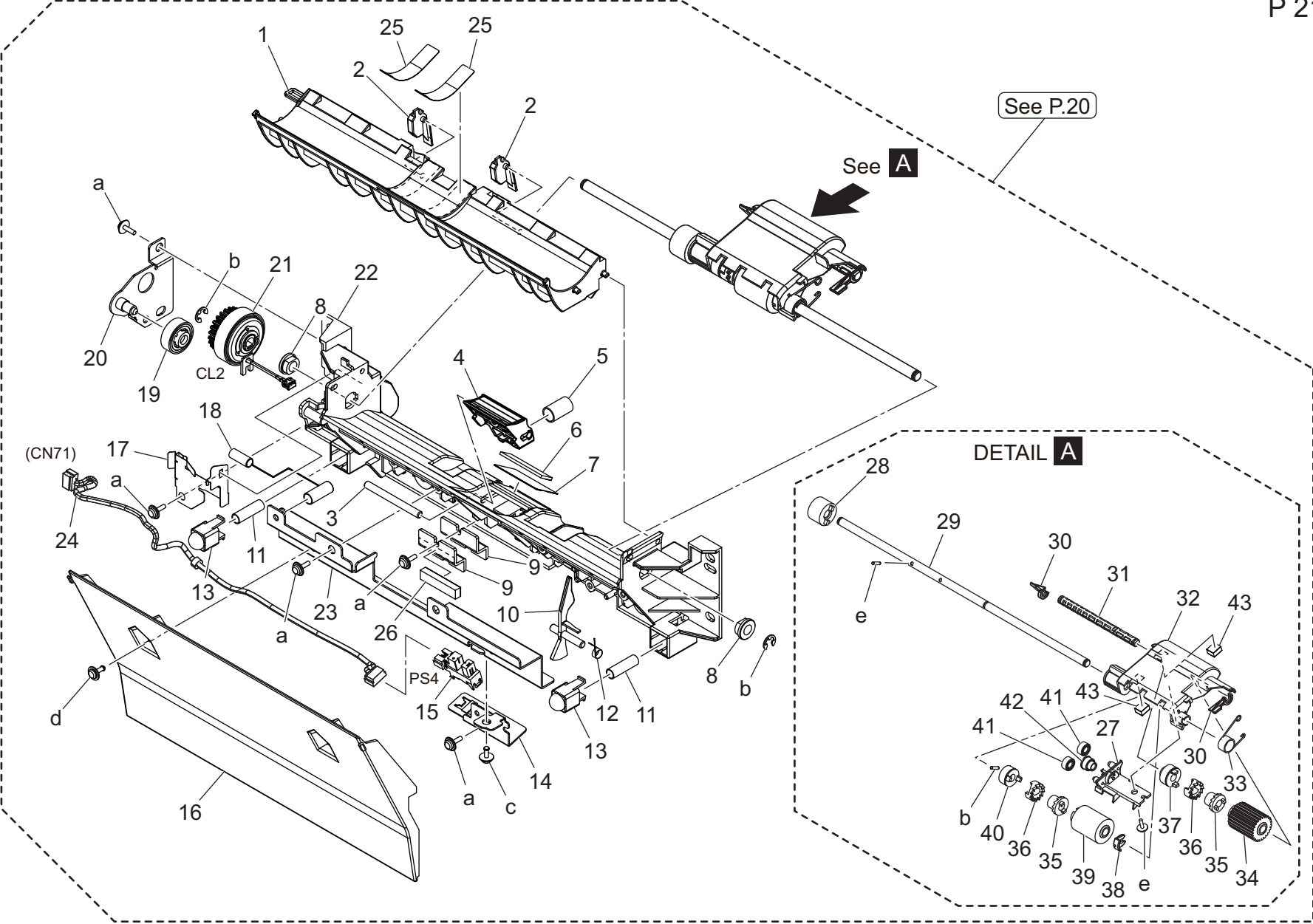
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E813101	Guide /Upper		D	1	a-V153031004 b-V153030803 c-V217040003
2	A93E810800	Handle		D	1	
3	A93E810701	Lock Part		D	1	
4	A93E810600	Pulling Coil spring		C	1	
5	A93E944400	Label	A	D	1	
5	A93E944500	Label	B,C,D1,D3,E,F2,G1,G 2,H,I,K	D	1	
6	A93E944300	Operation Label	A	D	1	
6	A93E944600	Operation Label	B,C,D1,D3,E,F2,G1,G 2,H,I,K	D	1	
7	A93E942100	Label		D	1	
8	A0VD703700	Pulling Coil spring		D	1	
9	A93E814702	Handle		D	1	
10	A93E814300	Lock Lever		C	1	
11	A93E814500	Torsion Coil spring		C	1	
12	A93E814401	Holder		D	1	
13	1134304301	BUSHING		C	2	
14	A93E815200	Torsion Coil spring		C	1	
15	A93E815100	Actuator		C	1	
16	A93E814001	Lever		D	1	
17	A93E811400	Compressing Coil spring		D	1	
18	A93E814100	Cover		D	1	
19	4538373201	ROLL		D	2	
20	A93E810200	Reinforce Plate		D	1	
21	A93E812100	Spring		C	2	
22	A5C1M50100	Photointerrupter		B	1	
23	A93E814202	Guide		D	1	
24	A93E813800	Compressing Coil spring		C	1	
25	A93E811901	Ground Spring		D	1	
26	A93E594200	Ground Contact		D	1	
27	A93E813302	Swing Housing		D	1	
28	A93E813201	Positioning Shaft		D	1	
29	A93E815302	Cover		D	1	
30	A0HR211900	Drive Belt /5		C	1	
31	A93E813501	Gear 31T		C	1	
32	A93E813700	Gear 23T		C	1	
33	A93E812000	Roller		C	1	
34	A7AHM20501	Clutch		C	1	
35	A93E810107	Door		D	1	
36	A93E810502	Open/close Guide		D	1	
37	A93EN10B00	Conveyance Wiring /1		D	1	
38	A93E815400	Wiring Cover		D	1	
39	A93E810900	Compressing Coil spring		C	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	AAJRR71600	Manual Bypass Assy	手差し A s s y	A B,C,D1,D3,E,F2,G1,G 2,H,I,K	S	1	a-V153030804
2	A93E944100	Label	ラベル (C D スケール・J P)		D	1	
2	A93E944200	Label	ラベル (C D スケール)		D	1	

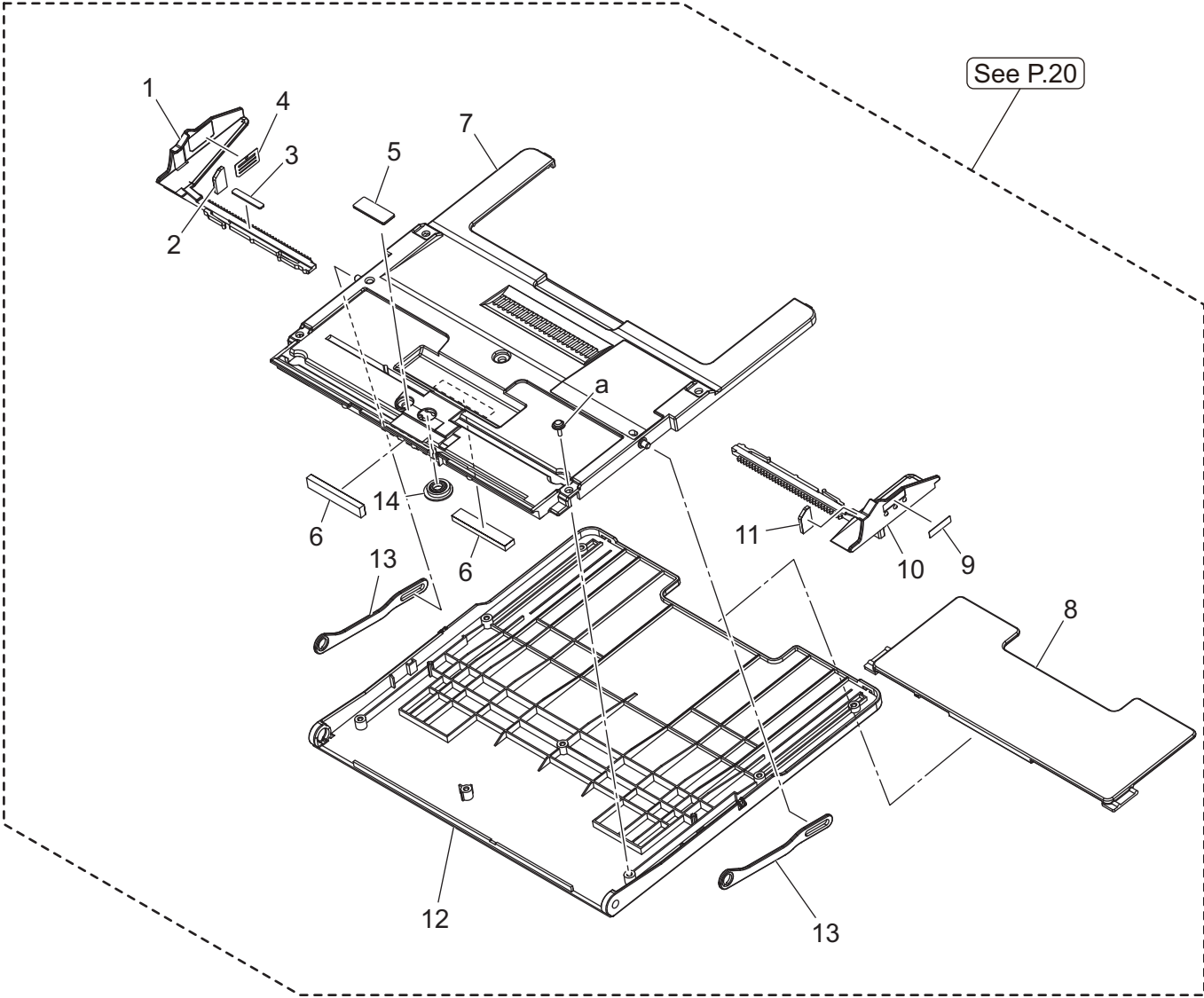
Bypass Tray Section

P 21



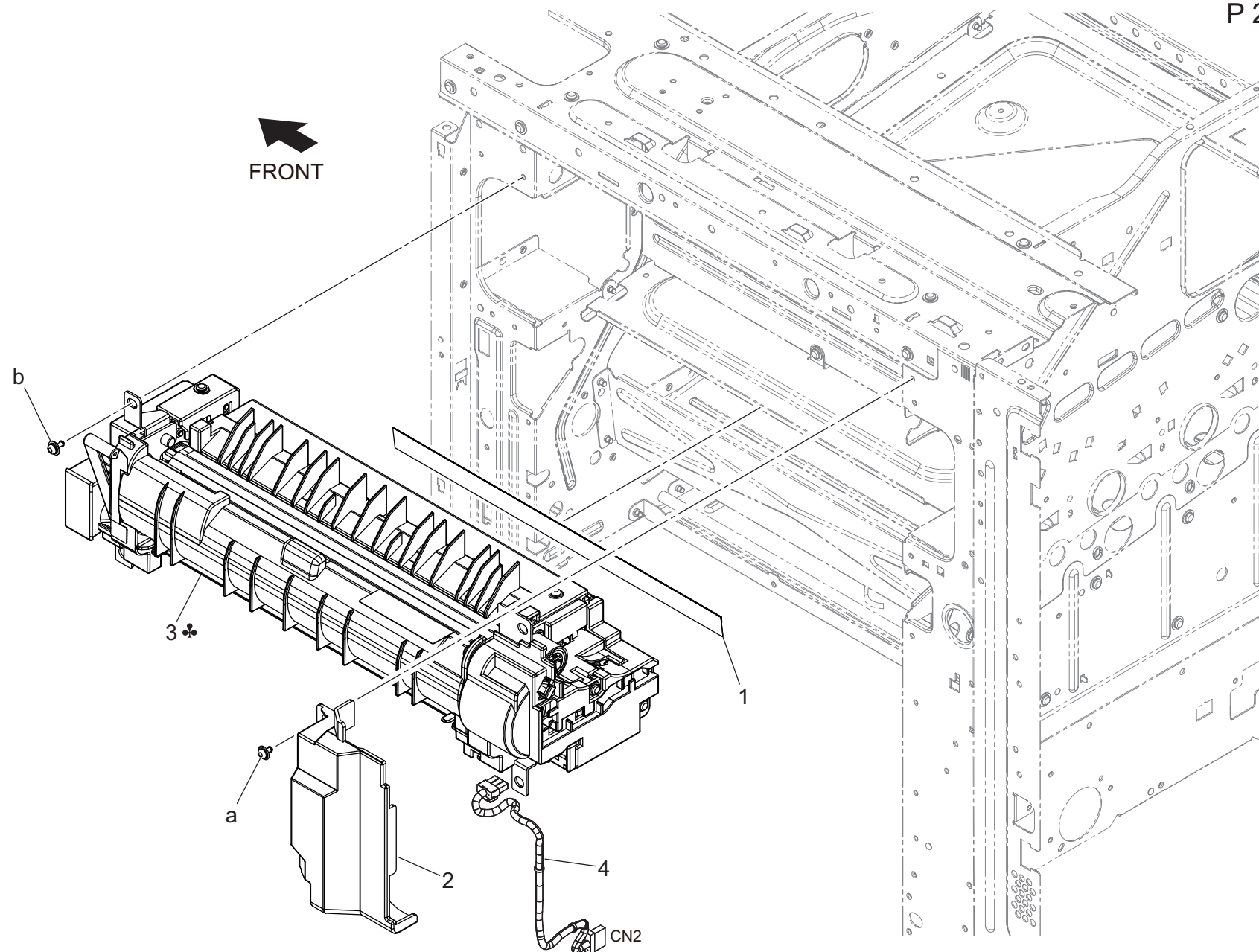
Bypass Tray Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E590302	Guide		D	1	a-V153030804 b-V217040003 c-V125030803 d-V144030803 e-V231200850
2	A93E596300	Shutter		C	2	
3	A93E591900	Support Shaft		D	1	
4	AAJRR72200	Friction Sheet Assy		B	1	
5	A93E591600	Compressing Coil spring		C	1	
6	A93E592300	Separating Pad		C	1	
7	A93E591800	Cover Sheet		C	1	
8	4134588202Old	BUSHING		D	2	
8	1134304301	BUSHING		C	2	
9	A93E597800	Vibrationproof Part		D	2	
10	A93E594100	Actuator		C	1	
11	A93E595600	Compressing Coil spring		C	2	
12	A93E594400	Torsion Spring		C	1	
13	A93E595700	Holding Cap		D	2	
14	A93E594700	Mounting Plate		D	1	
15	A5C1M50100	Photointerrupter		B	1	
16	A93E590402	Guide		D	1	
17	A93E594300Old	Ground Plate		D	1	
17	A93E594312	Ground Plate		D	1	
18	A93E597600	Ground Part		D	1	
19	A93E590600	Bypass Gear 17T		C	1	
20	A93E590500	Mounting Plate		D	1	
21	A7AHM20401	Clutch		C	1	
22	A93E590203	Paper feed Frame		D	1	
23	A93E597100	Reinforce Part		D	1	
24	A93EN10M00	Relay harness /4		D	1	
25	A93E597900	Sheet		D	2	
26	A93E598000	Cushion		D	1	
27	A93E592800	Holder		D	1	
28	A93E593800	Torque limiter		C	1	
29	A93E590800	Shaft		D	1	
30	A93E596201	Lock Lever		C	2	
31	A93E591700	Shaft		D	1	
32	A93E591300	Holder		D	1	
33	A93E593100	Torsion Coil spring		C	1	
34	A5C1562200	Roller		A	1	
35	A93E593400	Drive Coupling /2		C	2	
36	A93E593300	Drive Coupling /1		C	2	
37	A93E593900	Gear 28T		C	1	
38	56AA40490	SHAFT STOPPER 4		C	1	
39	A93E597500	Roller		B	1	
40	A93E593200	Gear 26T		C	1	
41	A93E592900	Gear 17T		C	2	
42	A93E592500	Gear 17T		C	1	
43	A93E598800	Cushion /1		D	2	



Bypass Tray Section

[illegible]

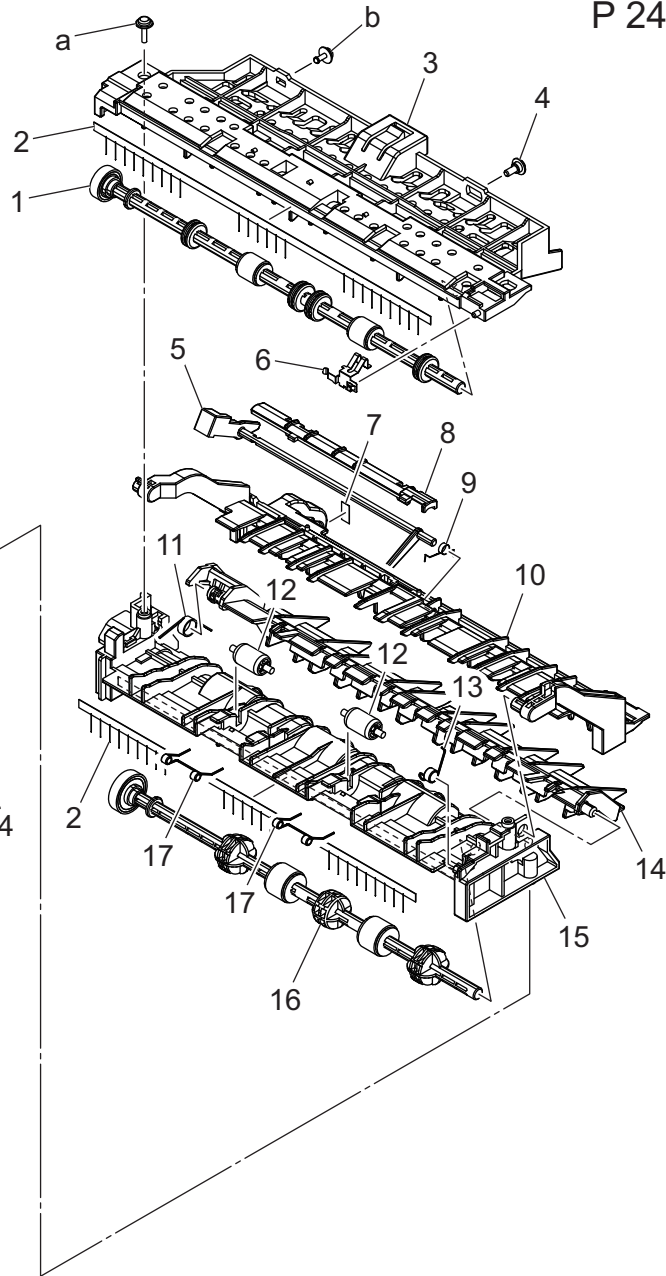
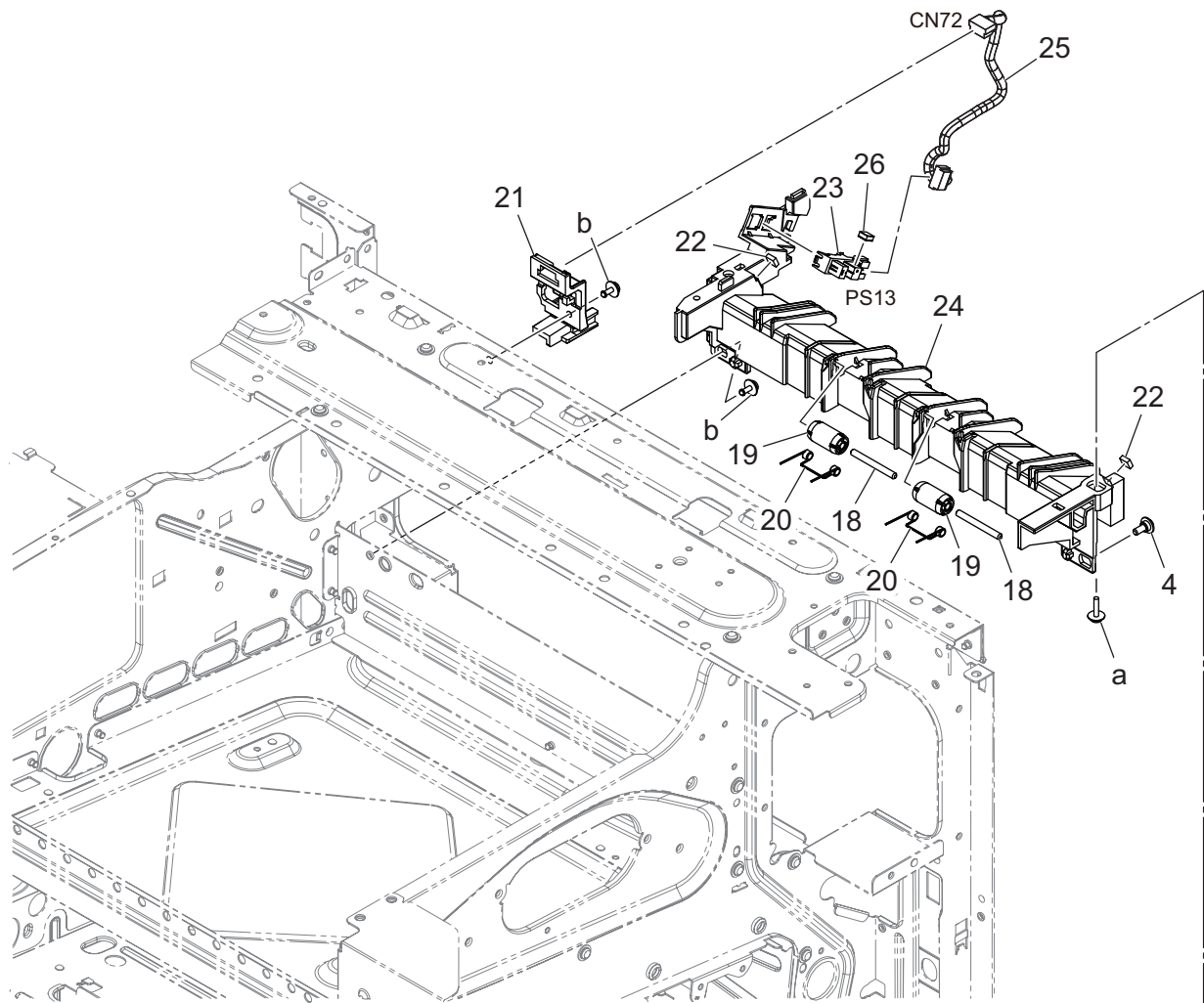


Fusing Section

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Paper Exit Section

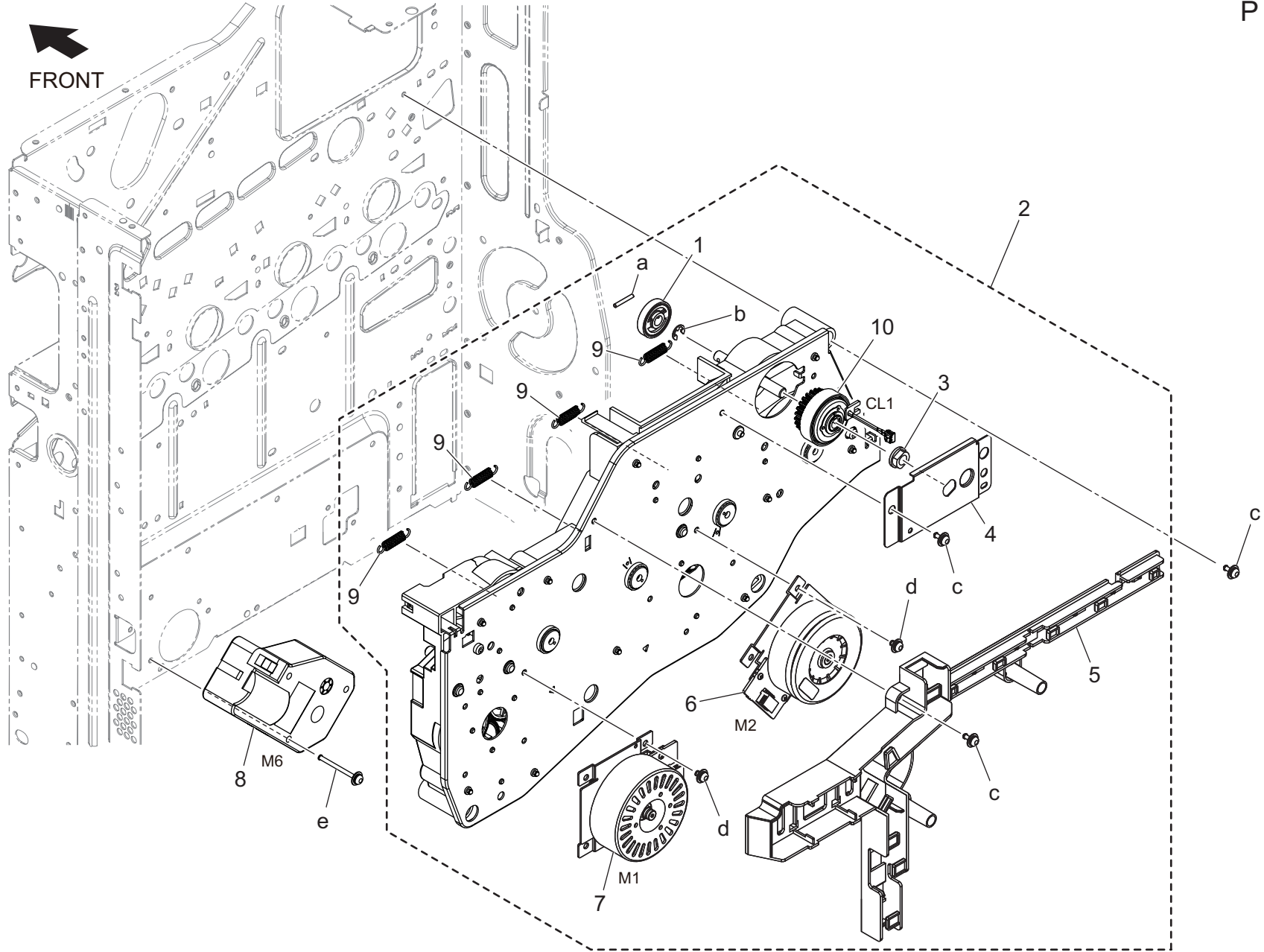
P 24



Paper Exit Section

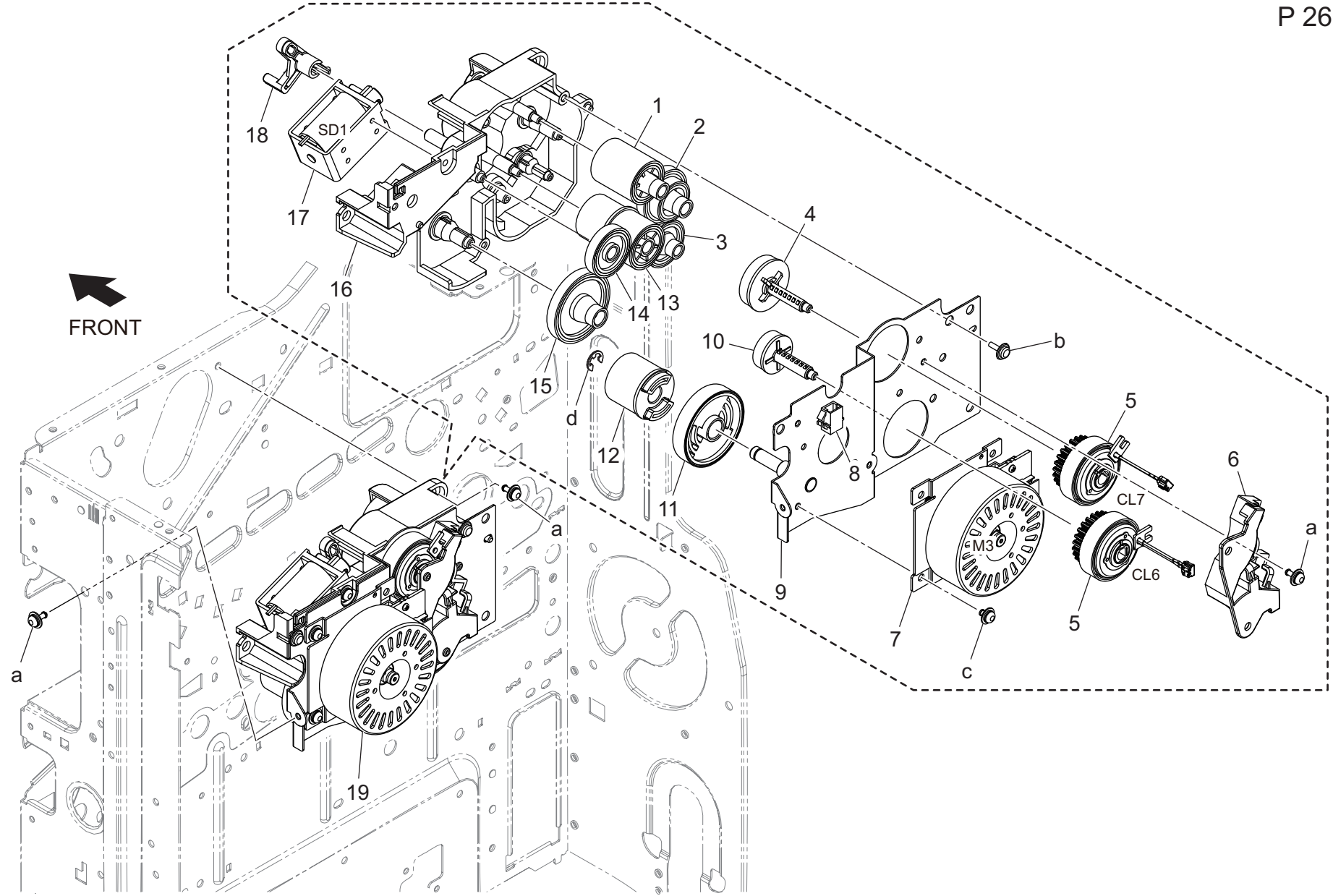
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E816101	Reverse/Exit Roller		C	1	a-V153031004 b-V125030803
2	A93E891500	Neutralizing Brush		D	2	
3	A93E890201	Paper exit Guide /Upper		D	1	
4	A00J169200	Shoulder screw		C	2	
5	A93E890900	Actuator		C	1	
6	A93E891600	Contact		D	1	
7	A93E895500	Label		D	1	
8	A93E890800	Guide		D	1	
9	A93E891200	Torsion Coil spring		C	1	
10	A93E890701	Separating Guide		D	1	
11	A93E816502	Torsion Coil spring		C	1	
12	A93E816802	Roll		C	2	
13	A93E816700	Torsion Coil spring		C	1	
14	A93E816402	Guide		D	1	
15	A93E816301	Guide		D	1	
16	A93E890101	Paper exit Roller		C	1	
17	A93E816200	Spring		C	2	
18	A93E892300	Shaft		D	2	
19	A93E890300	Roll		C	2	
20	A93E890601	Spring		C	2	
21	A93E895100	Hold Plate		D	1	
22	A93E891300	Cushion		D	2	
23	A5C1M50100	Photointerrupter		B	1	
24	A93E891000	Paper exit Holder		D	1	
25	A93EN10K00	Relay harness /3		D	1	
26	A93E892500	Cushion		D	1	

Drive Section



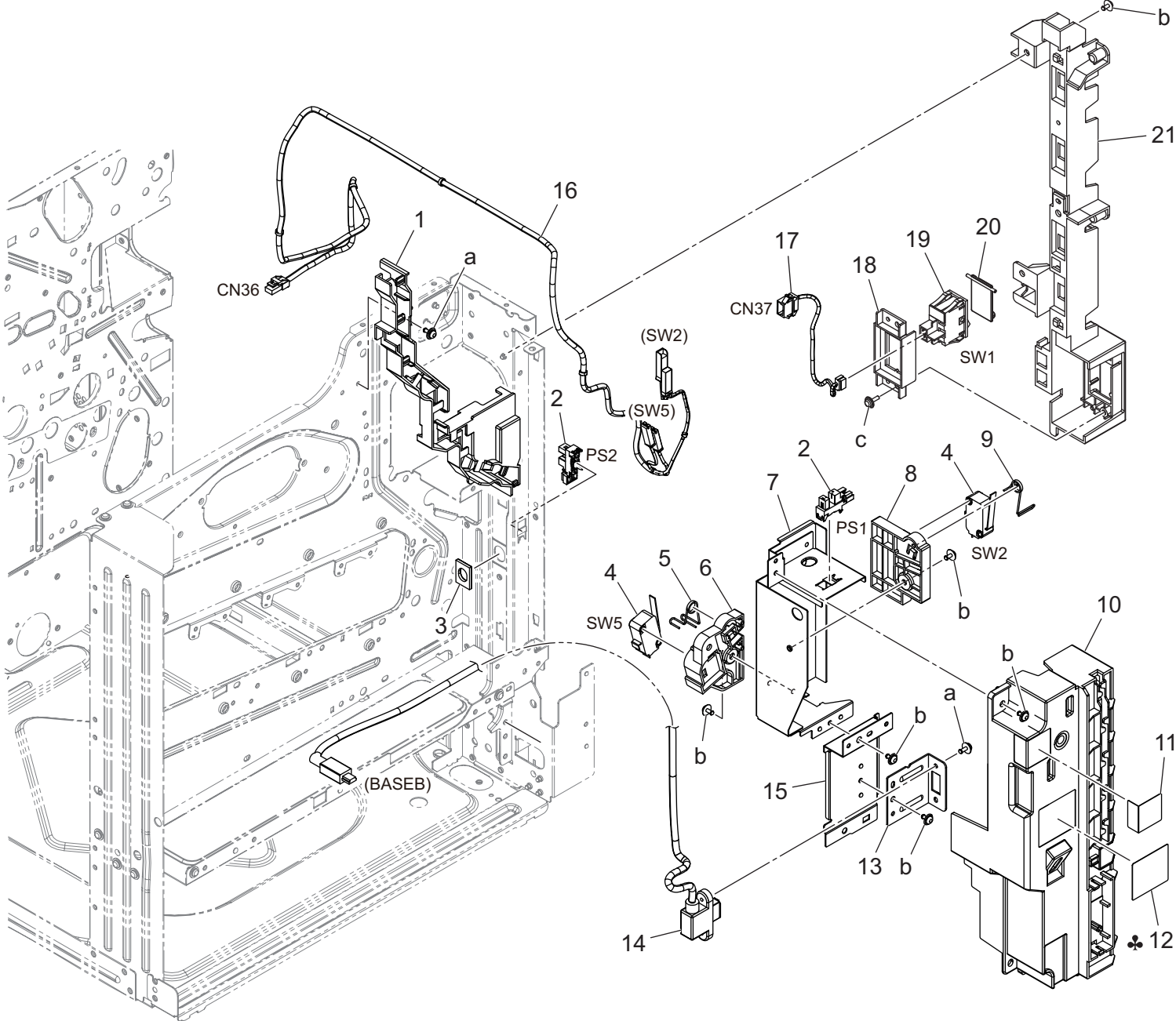
Drive Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E215500	Gear 20T		C	1	a-V234201450 b-V217040003 c-V125030803 d-V116030504 e-V116033003
2	AAJRR71000	Main Drive Assy		C	1	
3	4131300301	BUSHING		C	1	
4	A93E215000	Hold Plate		D	1	
5	A93E133600	Holder		D	1	
6	AA2JM11100	Brushless motor /40		C	1	
7	AA2JM11000	Brushless motor /30		C	1	
8	9J06M10300	MOTOR		B	1	
9	A93E110801	Pulling Coil spring		C	4	
10	A7AHM20401	Clutch		C	1	

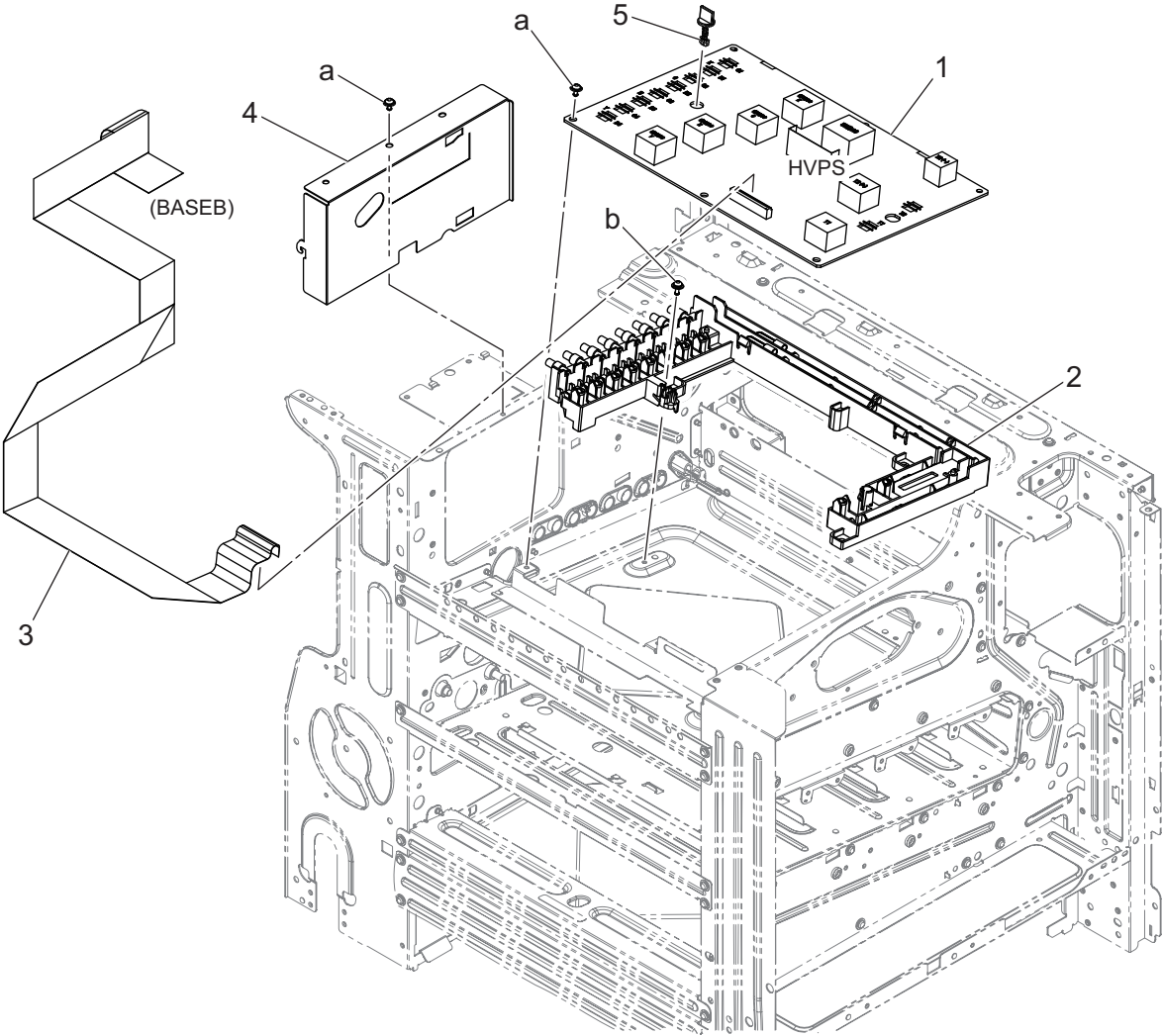


Drive Section

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E222500	Gear 20T		C	1	a-V125030803 b-V153030803 c-V116030504 d-V217050003
2	A93E222600	Gear 24/26T		C	1	
3	A93E222700	Gear 28T		C	1	
4	A93E222300	Gear 23T		C	1	
5	A7AHM20501	Clutch		C	2	
6	A93E222800	Holder		D	1	
7	AA2JM11000	Brushless motor /30		C	1	
8	V651010001	connector		D	1	
9	A93E220200	Drive Side plate		D	1	
10	A93E222100	Gear 21T		C	1	
11	A93E220401	Gear 71T		C	1	
12	A93E220300	Gear 22T		C	1	
13	A93E221300	Gear 20/21T		C	1	
14	A93E221200	Gear 23T		C	1	
15	A93E221100	Gear 34T		C	1	
16	A93E220102	Drive Holder		D	1	
17	AAJRR72100	Solenoid Assy		C	1	
18	A93E223100	Lever		C	1	
19	AAJRR71300	Fusing Drive Assy		S	1	

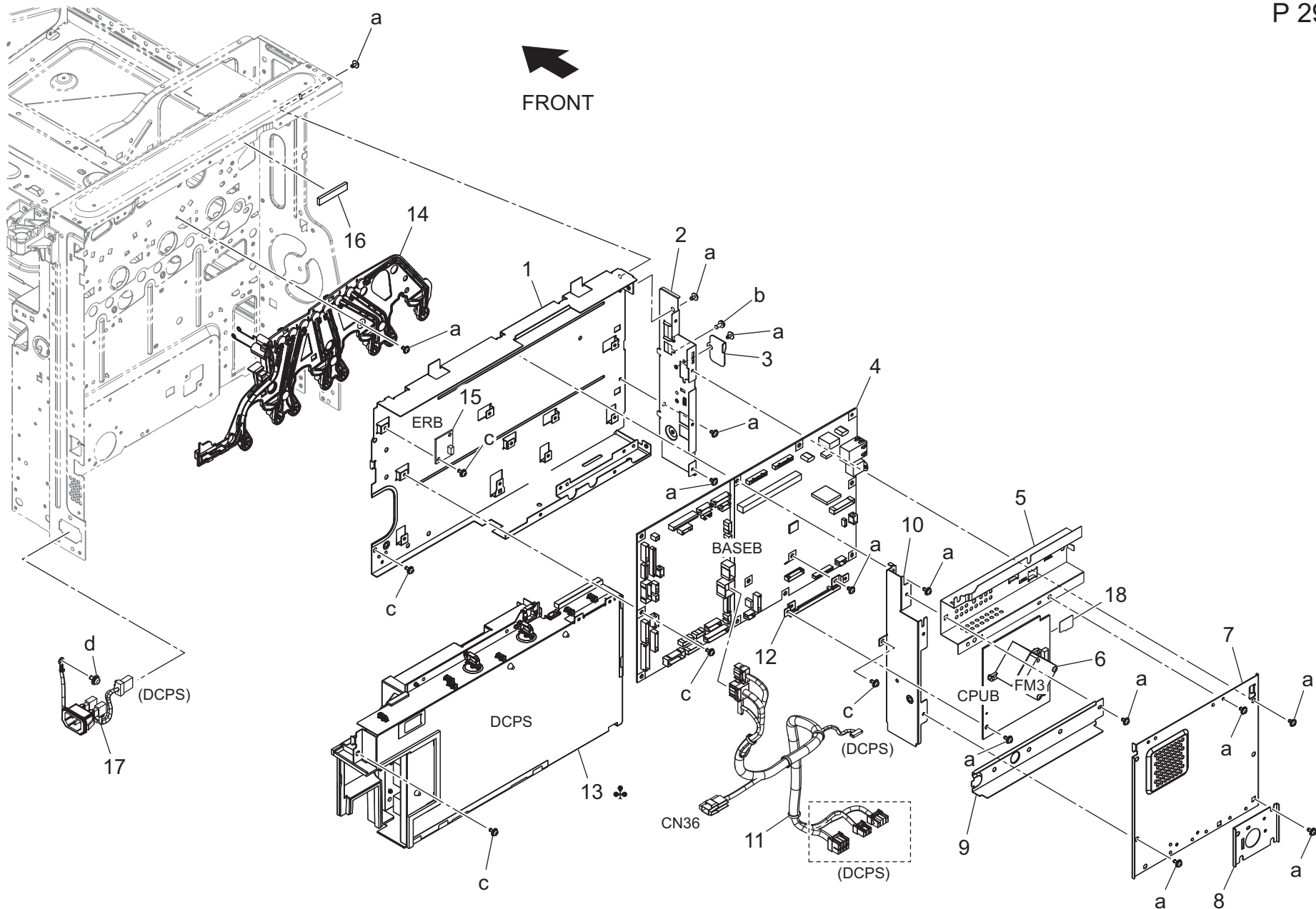


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A93E135000	Wiring Guide		D	1	a-V125030803 b-V127030604 c-V153030803
2	A5C1M50100	Photointerrupter		B	2	
3	A93E105100	Seal		D	1	
4	9J06M60100	MICRO SWITCH		C	2	
5	A93E135200	Torsion Coil spring		C	1	
6	A93E136900	Holder		D	1	
7	A93E134300	Mounting Plate		D	1	
8	A93E135400	Holder		D	1	
9	A161151300	Torsion Coil spring		D	1	
10	A93E134801	Cover		D	1	
11	A93E402600	Label /K		D	1	
12	AAJT401200	Label		D	1	
12	AAJT411200	Label		D	1	
13	A93E135900	Mounting Plate		D	1	
14	A93EN12000	I/F Cable		D	1	
15	A93E134400	Mounting Plate		D	1	
16	A93EN10201	Interlock Wiring		D	1	
17	A93EN10G00	Relay harness /1		D	1	
18	A93E132000	Mounting Plate		D	1	
19	A93EM60000	Rocker switch		C	1	
20	A93E132200	Cover		D	1	
21	A93E132101	Cover		D	1	



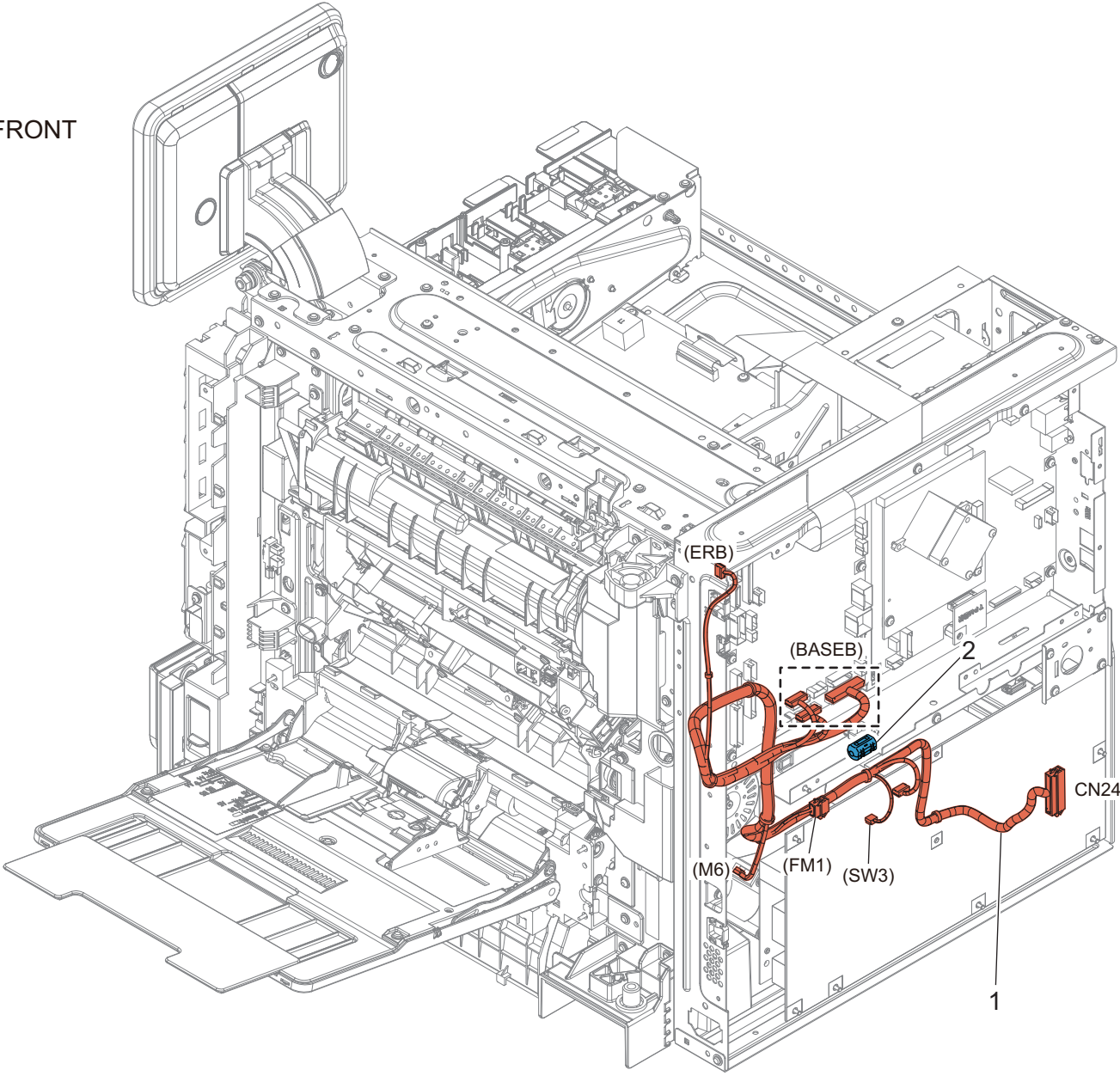
Electrical Parts

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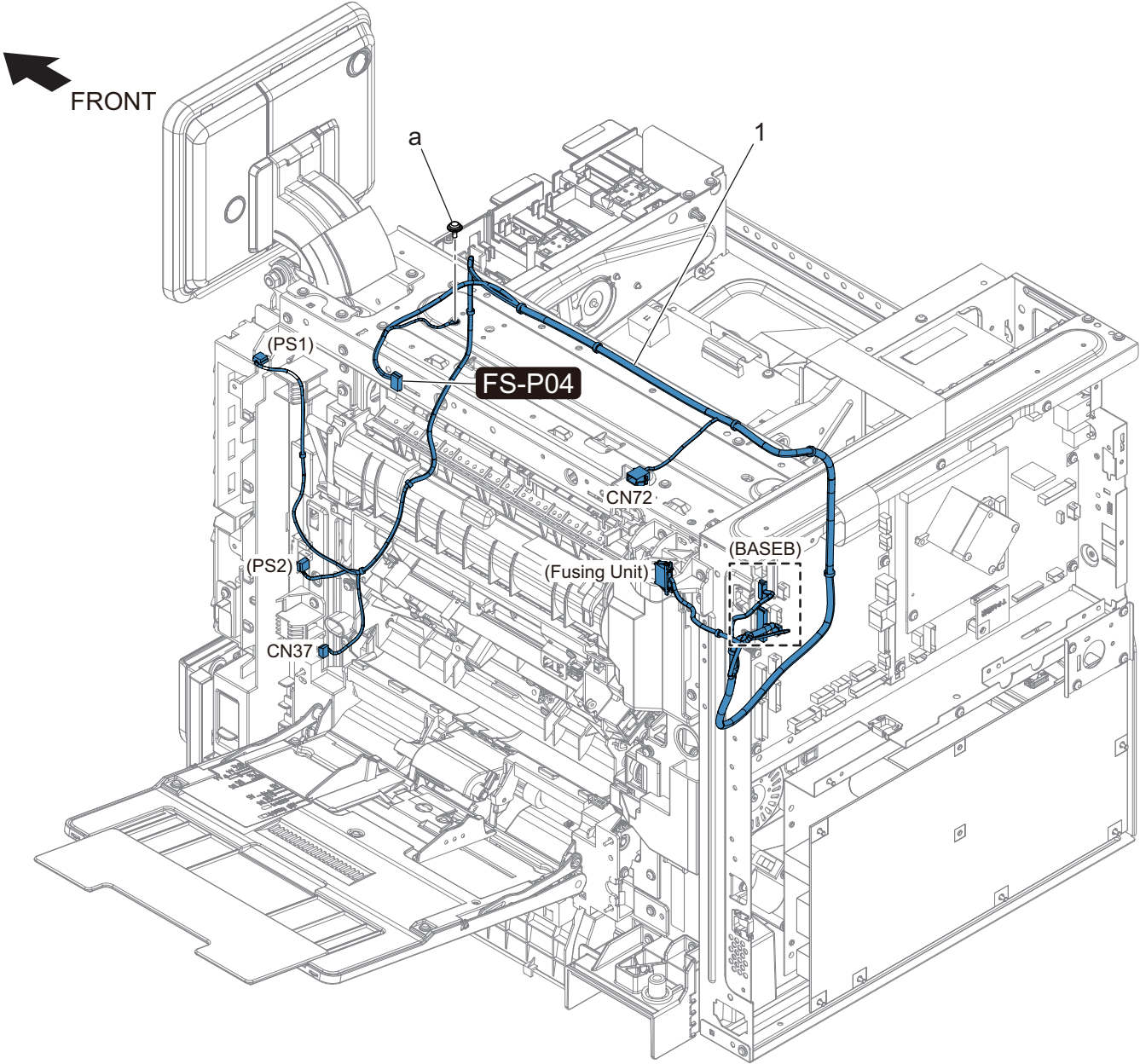


Electrical Parts

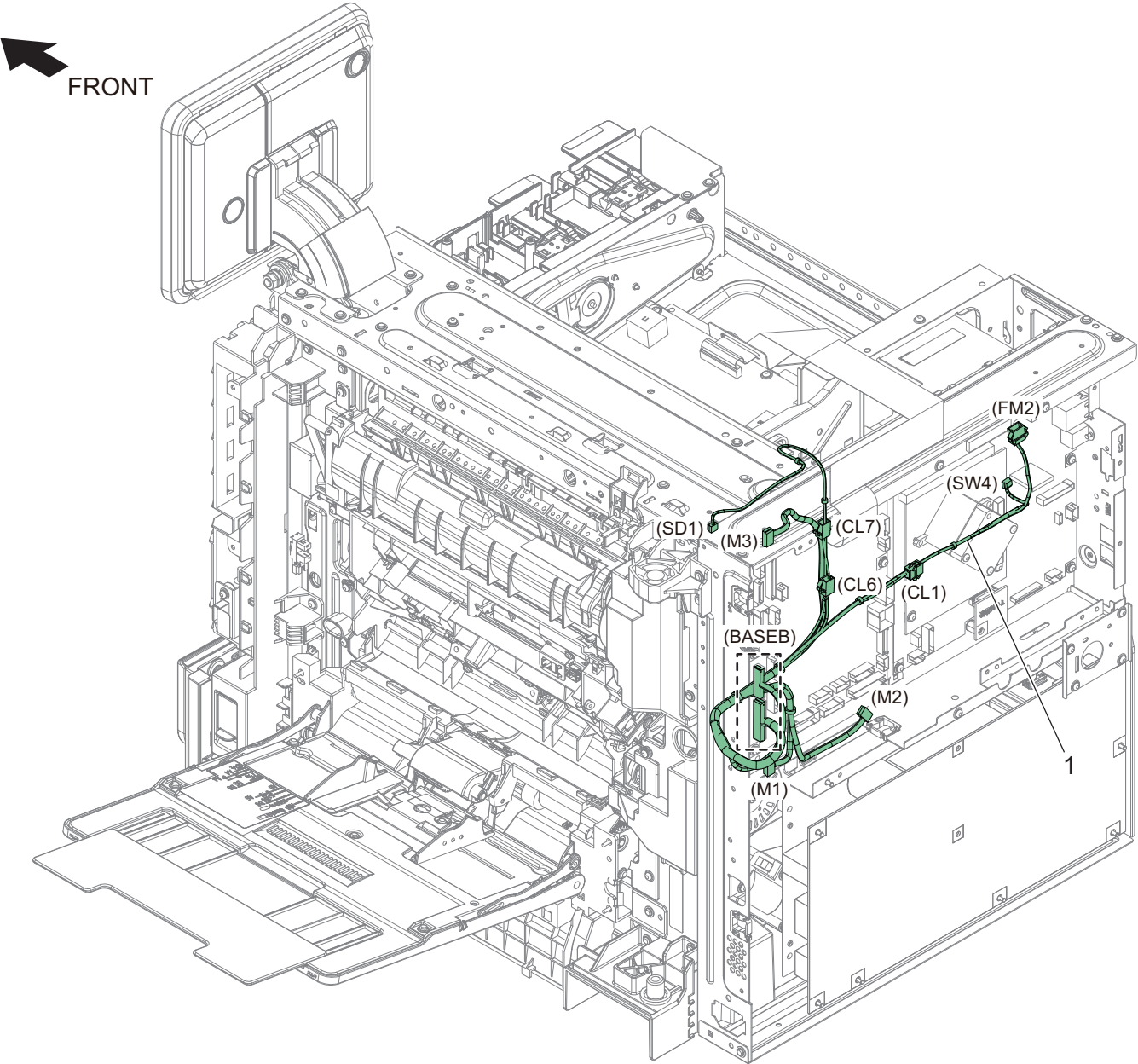
Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93E137300	Mounting Plate	取付板 (コントローラ)		D	1	a-V127030604 b-V122030603 c-V125030803 d-V116040803
2	A93E137600	Mounting Plate	取付板 (I F)		D	1	
3	A3GN134500	Shield Plate	シールド板		D	1	
4	AAJRH02009	PWB Assembly(BASEB)	基板 ASSY (BASEB)		I	1	
5	A93E137400	Shield Plate /2	シールド板 / 2		D	1	
6	AAJRH01007	PWB Assembly(CPUB)	基板 ASSY (CPUB)		I	1	
7	A93E137200	Shield Plate /1	シールド板 / 1		D	1	
8	A93E137700	Mounting Plate	取付板 (ベンダー)		D	1	
9	A93E137800	Mounting Plate	取付板 (ケーブルガイド)		D	1	
10	A93E137100	Mounting Plate	取付板 (仕切り)		D	1	
11	AAJNN10100	Power supply Wiring	給電束線		D	1	
12	AA2J135101	Mounting Plate	取付板 (S 8 0 0)		D	1	
13	AAJRR70700	Power supply Assy (230V)	低圧電源 Assy (230 V)	C,D1,D3,E,F2,G1,I,K	I	1	
13	AAJRR70600	Power supply Assy (100V)	低圧電源 Assy (100 V)	A,B,G2,H	I	1	
14	AAJRR71200	HV Contact Assy	HV 接点 Assy		D	1	
15	AA2JH00C00	ERB ASSY	基板 ASSY (ERB)		C	1	
16	A92E135400	Insulating Part /2	絶縁材 / 2		D	1	
17	A93EN10000	AC Wiring	AC 束線		D	1	
18	AAJRM71000	Memory	メモリ (Micro SD カード)		I	1	



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93EN10800	Main body Wiring /1	本体束線／1		D	1	
2	A3EWM90300	Ferritecore	フェライトコア		D	1	

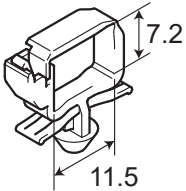
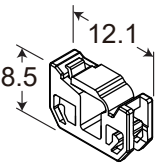
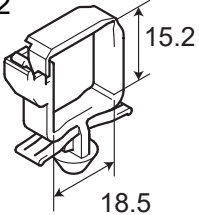
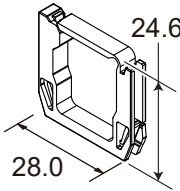
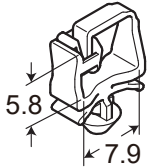
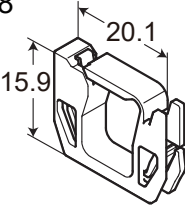
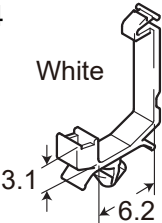
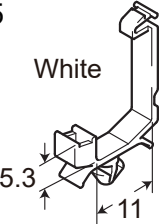


Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93EN10900	Main body Wiring /2	本体束線／2		D	1	a-V125030803



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93EN10700	Main body Drive harness	本体駆動束線		D	1	

Wiring Accessories

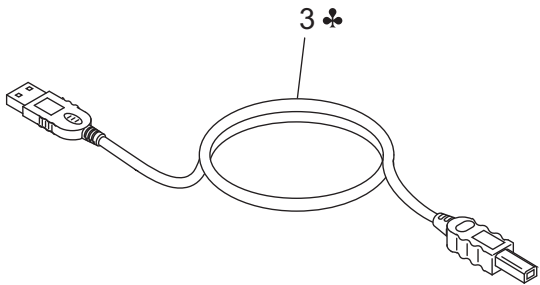
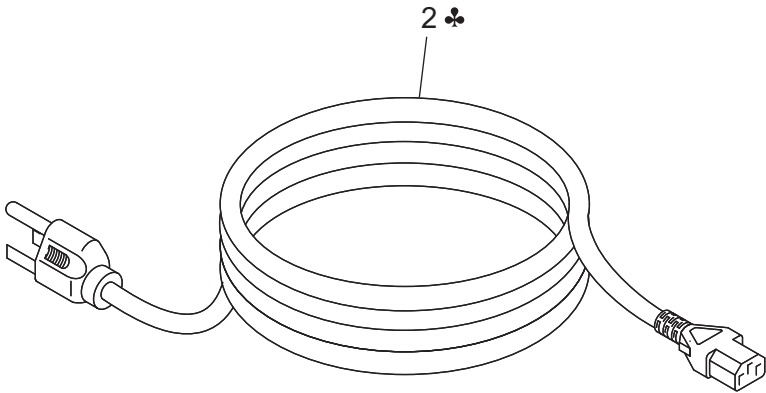
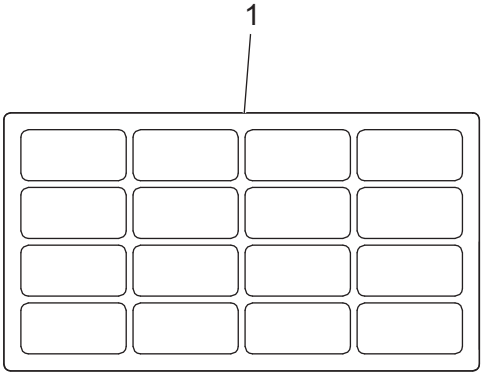
1 	6 	11	16	21	26	31	36
2 	7 	12	17	22	27	32	37
3 	8 	13	18	23	28	33	38
4 White 	9	14	19	24	29	34	39
5 White 	10	15	20	25	30	35	40

Wiring Accessories

[illegible]



Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A5AWP00100	Cleaning Pad	クリーニングパッド		S	1	
2	65AA-9920	HYDROWIPE	ハイドロワイプ（１０マイ）		S	1	



Accessory Parts

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Key	Part No.	Description		Destinations	Class	QTY	Standard parts
1	A93E943200	Label	ラベル (集合ラベル)		D	1	
2	4136N30000	POWER CODE	プラグ電源コード	D1,E,K(Korea, Nepal, Maldives, Pakistan)	D	1	
2	9381420021	POWER CORD	プラグ付電源コード	D3(New Zealand)	D	1	
2	A034N30000	Power source Cord	電源コード (国内)	A	D	1	
2	A0VDN30000	Power code	電源コード (欧州)	C,I(South Africa)	C	1	
2	A2UPN30100	Power code (220-240V)	電源コード (220-240V)	F2,I(Saudi Arabia, Kuwait, UAE, Bahrain, Qatar, Oman, Yemen, HongKong)	D	1	
2	A7AHN30000	Power code /230V	電源コード / 230 V (インド)	D3(India)	D	1	
2	A92FN30000	Power code /110V	電源コード / 110 V (台湾)	H	D	1	
2	A0EDN30101	Power source Cord /120V	電源コード / 120 V	B,G2,H	D	1	
3	A0HFN12200	Cable	ケーブル (USB ケーブル 1.5 m)	D3(India)	D	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper feed section	Tray 1 feed roller	1	200K	A64J564101		P13-10	*2 *4
2		Tray 1 pick-up roller	1	200K	A64J564201		P13-11	*2 *4
3		Tray 1 separation roller	1	200K	A00J563600		P15-6	*2 *4
4		Manual bypass tray feed roller	1	200K	A93E597500		P21-39	*2 *4
5		Manual bypass tray pick-up roller	1	200K	A5C1562200		P21-34	*2 *4
6		Manual bypass tray separation pad	1	200K	AAJRR72200		P21-4	*2 *4
7	Processing section	Toner cartridge/Y,M,C	1	9K	-			*1 *3
8		Toner cartridge/K	1	13K	-			*1 *3
9		Imaging unit/Y,M,C	1	50K	-			*1 *3
10		Imaging unit/K	1	146K(JP)	-			*1 *3
11		Imaging unit/K	1	138K(US)	-			*1 *3
12		Imaging unit/K	1	146K(EU)	-			*1 *3
13		Toner filter	1	200K	A92E158100		P4-2	*2
16		Waster toner bottle	1	26.8K(EU)	ACDNWY1	C,D1,D3,E,F2,G1,I,K	P7-1	*1 *3 *5
17	Image transfer section	Transfer belt unit	1	146K(JP)	AAJRR70100		P9-2	*3
18		Transfer belt unit	1	138K(US)	AAJRR70100		P9-2	*3
19		Transfer belt unit	1	146K(EU)	AAJRR70100		P9-2	*3
20		Transfer roller	1	146K(JP)	AAJRR70500		P17-2	*3
21		Transfer roller	1	138K(US)	AAJRR70500		P17-2	*3
22		Transfer roller	1	146K(EU)	AAJRR70500		P17-2	*3
23	Fusing section	Fusing unit	1	400K	AAJRR70200	(100V)	P23-3	*3
25		Fusing unit	1	400K	AAJRR70400	(220-240V)	P23-3	*3

*1: The parts can be replaced either by user or service engineer.

*2: Life counter value

*3: Field standard yield

*4: Replace these parts at the same time.

*5: A waste toner full condition is detected with detecting the actual waste toner emissions.

*: The part names used on this page follow the ones used in the Service Manual and they are occasionally different from those written in other pages.

メンテナンスリスト

1/1

● ページ / キーナンバーのないものは、アフターサービス部品ではありません。

No.	区分	PM 部品名称	サイクル (K=1,000)		部品番号	仕向地	頁 / キー	備考
			員数	交換				
1	給紙部	トレイ1 給紙ローラー	1	200K	A64J564101		P13-10	*2 *4
2		トレイ1 ピックアップローラー	1	200K	A64J564201		P13-11	*2 *4
3		トレイ1 分離ローラー	1	200K	A00J563600		P15-6	*2 *4
4		手差しトレイ給紙ローラー	1	200K	A93E597500		P21-39	*2 *4
5		手差しトレイピックアップローラー	1	200K	A5C1562200		P21-34	*2 *4
6		手差しトレイ分離パッド	1	200K	AAJRR72200		P21-4	*2 *4
7	プロセス部	トナーカートリッジ /Y,M,C	1	9K	—			*1 *3
8		トナーカートリッジ /K	1	13K	—			*1 *3
9		イメージングユニット /Y,M,C	1	50K	—			*1 *3
10		イメージングユニット /K	1	146K(JP)	—			*1 *3
11		イメージングユニット /K	1	138K(US)	—			*1 *3
12		イメージングユニット /K	1	146K(EU)	—			*1 *3
13		トナーフィルター	1	200K	A92E158100		P4-2	*2
16		廃トナーボトル	1	26.8K(EU)	ACDNWY1	C,D1,D3,E,F2,G1,I,K	P7-1	*1 *3 *5
17	転写部	転写ベルトユニット	1	146K(JP)	AAJRR70100		P9-2	*3
18		転写ベルトユニット	1	138K(US)	AAJRR70100		P9-2	*3
19		転写ベルトユニット	1	146K(EU)	AAJRR70100		P9-2	*3
20		転写ローラー	1	146K(JP)	AAJRR70500		P17-2	*3
21		転写ローラー	1	138K(US)	AAJRR70500		P17-2	*3
22		転写ローラー	1	146K(EU)	AAJRR70500		P17-2	*3
23	定着部	定着ユニット	1	400K	AAJRR70200	(100V)	P23-3	*3
25		定着ユニット	1	400K	AAJRR70400	(220-240V)	P23-3	*3

*1: ユーザー / サービス交換の選択が可能。

*2: ライフカウンター値

*3: 市場標準印刷枚数値

*4: 同時交換のこと。

*5: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

*: ここに記載されている部品名称はサービスマニュアルで使用されている部品名称であり、他のページに記載されている部品名称とは異なる場合があります。

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	AAJR001
	A2	JAPAN				
B		USA, CANADA		120	60	AAJR011
C		EUROPEAN TYPE		220-240	50/60	AAJR021
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	AAJR041
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	AAJR041
E		PHILIPPINES		220-240	50/60	AAJR041
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA		220-240	50/60	AAJR041
G	G1	C.S AMERICA		220-240	50/60	AAJR041
	G2	C.S AMERICA		120	60	AAJR011
H		TAIWAN		110	60	AAJR011
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	AAJR021/ AAJR041
J		CHINA				
K		KOREA		220-240	50/60	AAJR041