

KONICA MINOLTA

# *PARTS GUIDE MANUAL*

---

*SEPTEMBER 2021*

*bizhub 4750i*  
*ACT8*

## INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

### HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-\*\*\*\*".  
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.  
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.  
Please check the appropriate destination when you order.
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Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

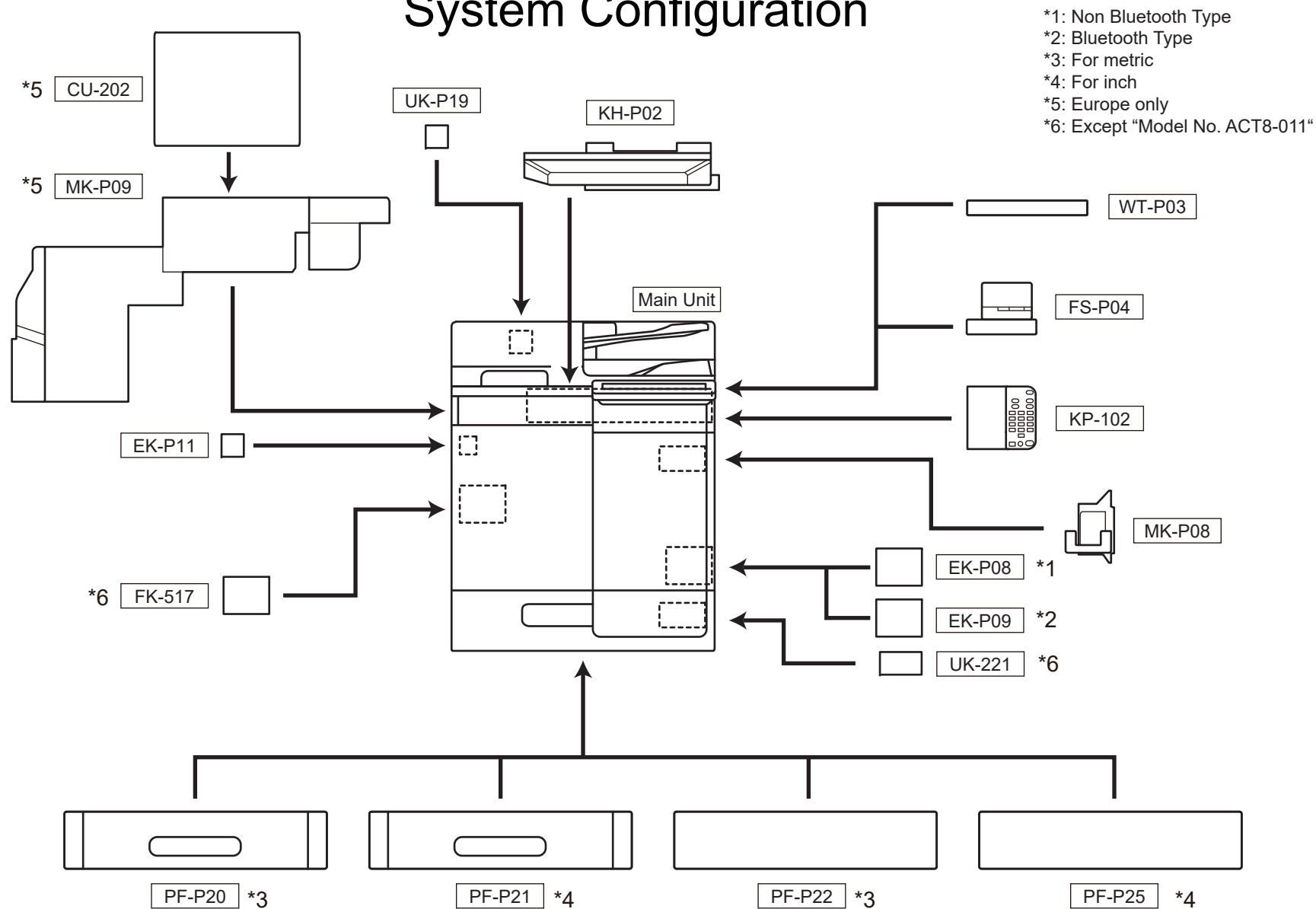
## パーツガイドマニュアルのご案内

サービス部品をご発注の際には、下記に示す“パーツガイドマニュアルの活用にあたって”をご参照の上、正しい部品番号にてお願い致します。

### パーツガイドマニュアルの活用にあたって

- 1 部品発注の際には、掲載されている部品番号の桁数を確認し、掲載されている桁数で発注願います。
- 2 この製品に使用されているネジ、ナット、ワッシャー、止め輪、ピンなどは、リストの右側の Standard parts 欄に a,b,c,……で表示し、イラストにも a,b,c,……表示してあります。
- 3 製品の安全性を維持する為に、製品に使用される特定の部品を「重要保安部品」として設定しています。
- 4 重要保安部品の部品番号は、“SP00-\*\*\*\*”と記載されていますので、部品交換時は、サービスマニュアル記載の分解・組み立ての注意事項に従って作業をして下さい。  
また、指定以外の部品は一切使用しないで下さい。
- 5 本文に ♣ が表示されている部品は、仕向け地毎に専用部品がある事を意味しています。  
オーダーされる時は、仕向け地を確認して下さい。
- 6 著作権所有（無断転載及び無断引用の禁止）  
本パーツガイドマニュアルについては、機密保持等その扱いには十分注意して下さい。万一取り扱いを誤った場合には、法律で処罰されることがあります。

# System Configuration

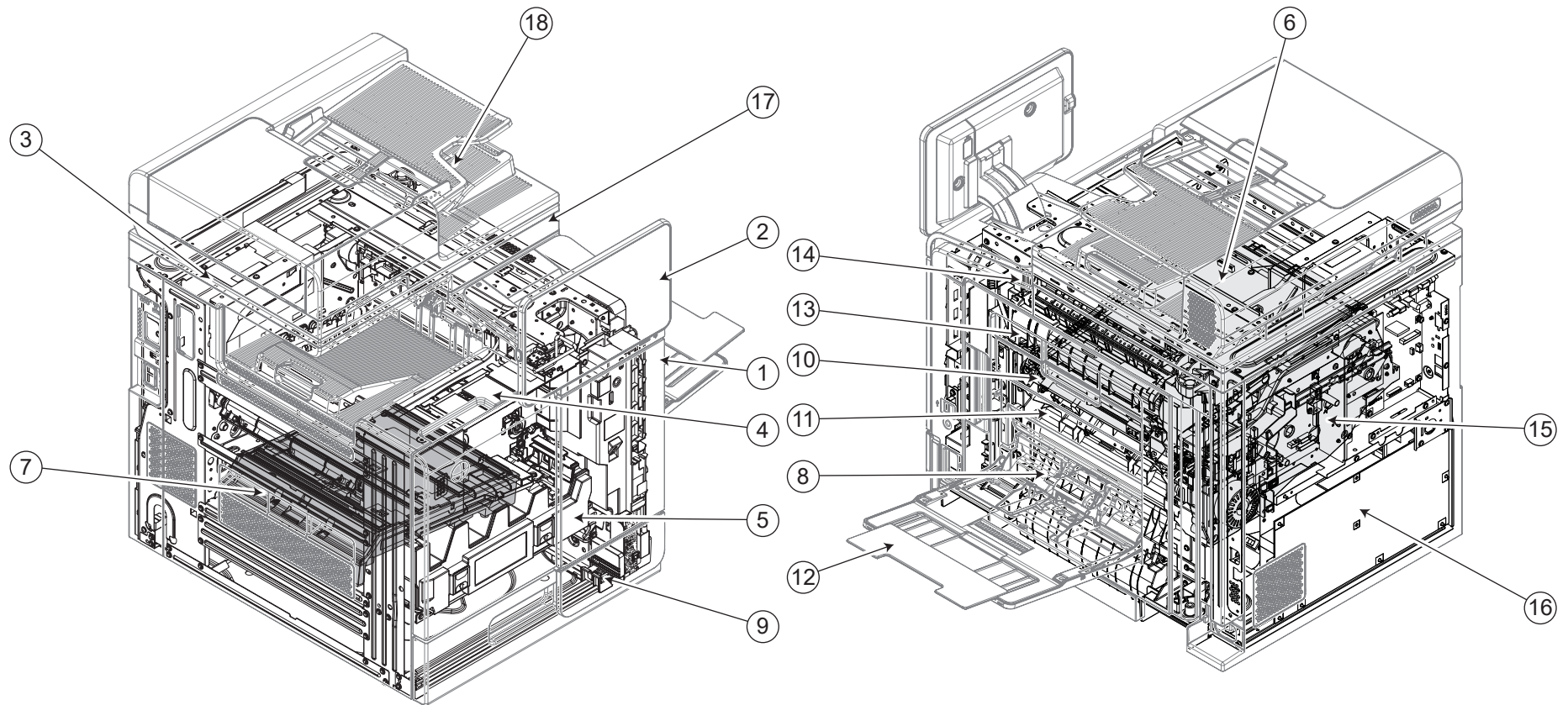


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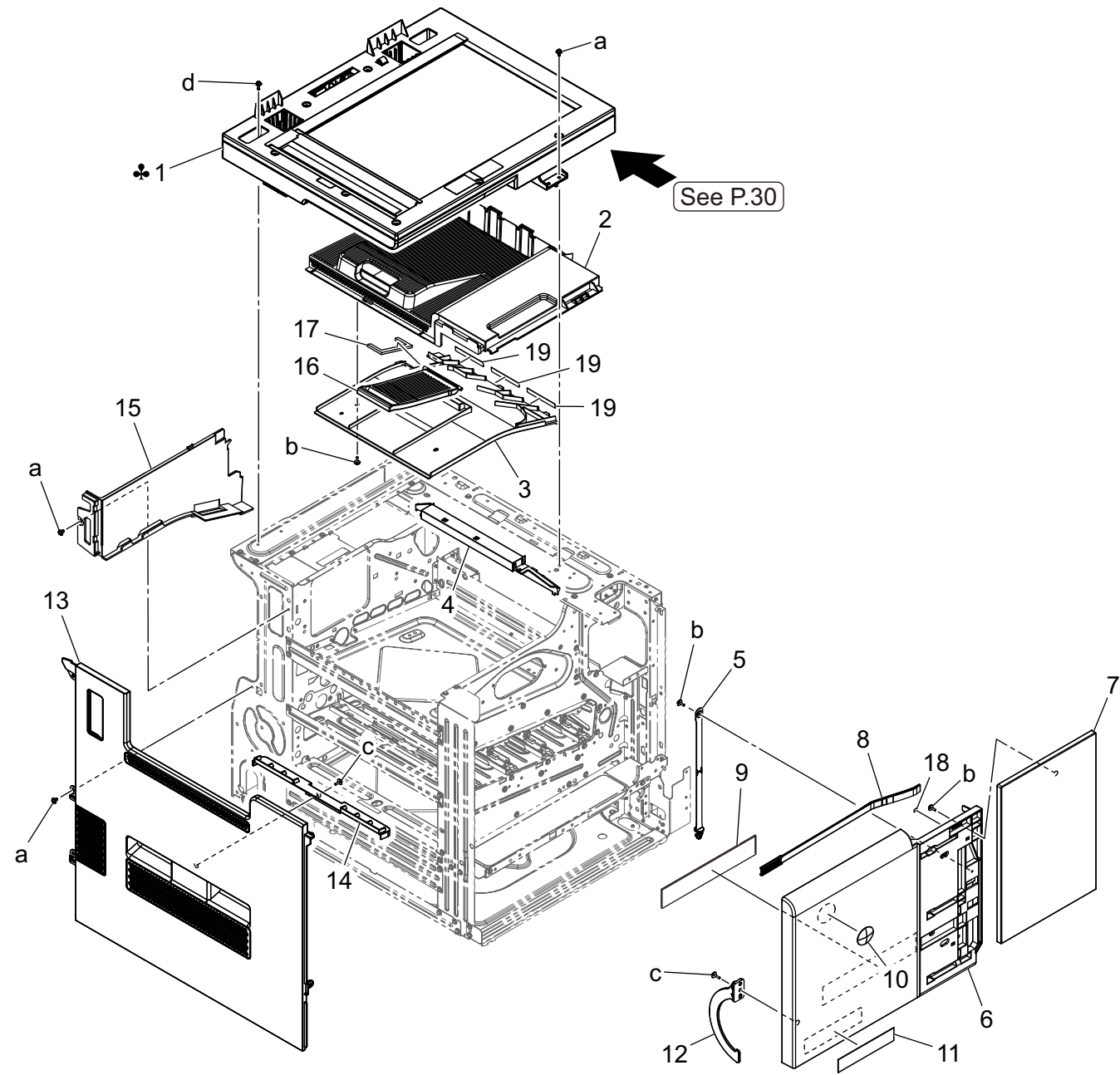
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| A93E566400 | 13-18    | A93E597500 | 21-39    | A93E626000 | 4-16     | A93E707000 | 18-5     | A93E890103 | 24-16    |
| A93E590100 | 22-12    | A93E597600 | 21-18    | A93E626501 | 15-20    | A93E707100 | 18-10    | A93E890202 | 24-3     |
| A93E590203 | 21-22    | A93E597800 | 21-9     | A93E626600 | 4-14     | A93E707200 | 18-14    | A93E890300 | 24-19    |
| A93E590302 | 21-1     | A93E597900 | 21-25    | A93E626702 | 16-12    | A93E707300 | 12-9     | A93E890601 | 24-20    |
| A93E590402 | 20-3     | A93E598000 | 21-26    | A93E700401 | 11-6     | A93E707700 | 11-12    | A93E890703 | 24-10    |
| A93E590500 | 21-20    | A93E598200 | 22-6     | A93E700600 | 12-3     | A93E707800 | 11-11    | A93E890800 | 24-8     |
| A93E590600 | 21-19    | A93E598400 | 21-45    | A93E700800 | 12-6     | A93E708300 | 18-15    | A93E890900 | 24-5     |
| A93E590800 | 21-29    | A93E598600 | 21-16    | A93E700902 | 12-10    | A93E810118 | 19-35    | A93E891000 | 24-24    |
| A93E591002 | 22-8     | A93E598800 | 21-43    | A93E701101 | 12-4     | A93E810211 | 19-20    | A93E891200 | 24-9     |
| A93E591300 | 21-32    | A93E599700 | 21-44    | A93E701211 | 12-17    | A93E810502 | 19-36    | A93E891300 | 24-22    |
| A93E591600 | 21-5     | A93E599800 | 22-16    | A93E701300 | 12-15    | A93E810600 | 19-4     | A93E891500 | 24-2     |
| A93E591700 | 21-31    | A93E599900 | 22-15    | A93E701500 | 12-16    | A93E810701 | 19-3     | A93E891600 | 24-6     |
| A93E591800 | 21-7     | A93E620214 | 15-1     | A93E701600 | 12-13    | A93E810800 | 19-2     | A93E892300 | 24-18    |
| A93E591900 | 21-3     | A93E620301 | 15-19    | A93E701700 | 12-14    | A93E810900 | 19-39    | A93E892500 | 24-26    |
| A93E592002 | 22-7     | A93E620401 | 15-16    | A93E701902 | 11-2     | A93E811400 | 19-17    | A93E895100 | 24-21    |
| A93E592104 | 22-10    | A93E620500 | 15-2     | A93E702114 | 18-1     | A93E812000 | 19-33    | A93E895500 | 24-7     |
| A93E592201 | 22-1     | A93E620601 | 15-12    | A93E702400 | 18-4     | A93E812100 | 19-21    | A93E940400 | 15-21    |
| A93E592300 | 21-6     | A93E620701 | 15-9     | A93E702500 | 18-11    | A93E813201 | 19-28    | A93E940500 | 15-22    |
| A93E592500 | 21-42    | A93E620801 | 15-18    | A93E702600 | 18-19    | A93E813302 | 19-27    | A93E940600 | 7-4      |
| A93E592800 | 21-27    | A93E620901 | 15-13    | A93E703102 | 11-3     | A93E813501 | 19-31    | A93E940701 | 14-3     |
| A93E592900 | 21-41    | A93E621000 | 15-3     | A93E703200 | 11-4     | A93E813700 | 19-32    | A93E940800 | 14-2     |
| A93E593100 | 21-33    | A93E621100 | 15-10    | A93E703300 | 18-22    | A93E813800 | 19-24    | A93E942100 | 19-7     |
| A93E593200 | 21-40    | A93E622103 | 16-5     | A93E703400 | 18-2     | A93E814001 | 19-16    | A93E943200 | 43-1     |
| A93E593300 | 21-36    | A93E622203 | 16-1     | A93E703600 | 18-12    | A93E814100 | 19-18    | A93E943800 | 22-9     |

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| A93EM10600 | 4-1      |
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| AAJRR71900 | 1-8      |
| AAJRR72100 | 26-17    |
| AAJRR72200 | 21-4     |
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| ACT9150100 | 25-1     |
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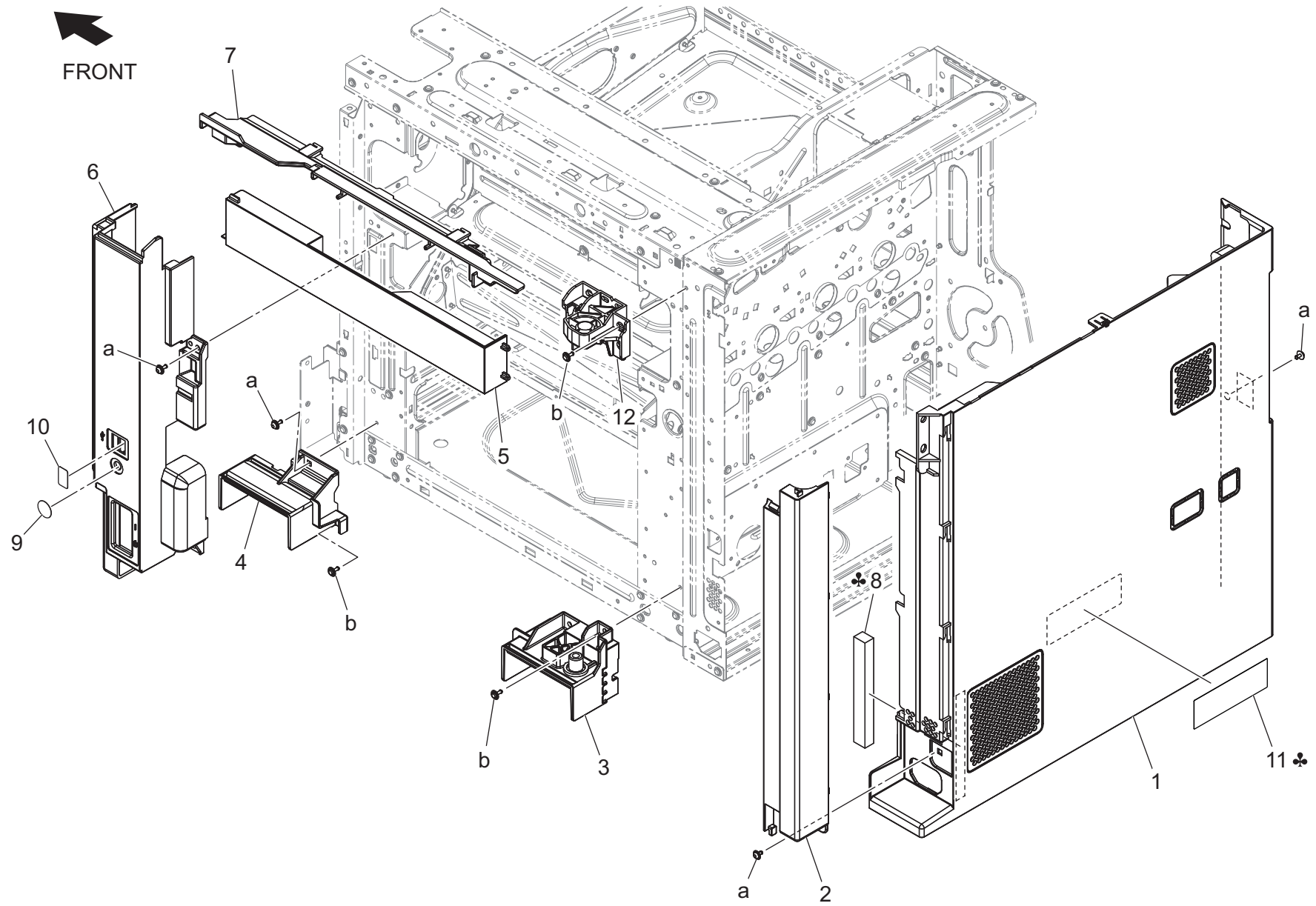


# External Parts

| Key | Part No.   | Description             |                  | Destinations        | Class | QTY | Standard parts                                               |
|-----|------------|-------------------------|------------------|---------------------|-------|-----|--------------------------------------------------------------|
| 1   | AAJNR70300 | OPTICAL UNIT            | 光学ユニット (センチ)     | C,D1,D3,E,F2,G1,I,K | S     | 1   | a-V127030604<br>b-V153030803<br>c-V153031004<br>d-V116031003 |
| 1   | AAJNR70400 | OPTICAL UNIT            | 光学ユニット (インチ)     | B,G2,H              | S     | 1   |                                                              |
| 2   | A93E160103 | Paper exit Cover        | 排紙カバー            |                     | D     | 1   |                                                              |
| 3   | A93E151700 | Duct                    | ダクト (HV 上)       |                     | D     | 1   |                                                              |
| 4   | A93E162801 | Paper exit Cover        | 排紙カバー (上)        |                     | D     | 1   |                                                              |
| 5   | A797162000 | Band                    | バンド              |                     | D     | 1   |                                                              |
| 6   | A93E160214 | Open/close Cover /Front | 開閉カバー /前         |                     | D     | 1   |                                                              |
| 7   | A93E160302 | Open/close Cover /Front | 開閉カバー /前 (右)     |                     | D     | 1   |                                                              |
| 8   | AAJRR71900 | Cleaning Material       | 清掃部材             |                     | C     | 1   |                                                              |
| 9   | ACT9941100 | Sheet                   | シート              |                     | D     | 1   |                                                              |
| 10  | A00J945500 | Logo Mark               | ロゴマーク            |                     | C     | 1   |                                                              |
| 11  | ACT8940100 | Label bizhub 4750i      | ラベル bizhub 4750i |                     | D     | 1   |                                                              |
| 12  | A93E168100 | Support Arm             | 支持アーム            |                     | C     | 1   |                                                              |
| 13  | A93E160603 | Cover                   | カバー (左)          |                     | D     | 1   |                                                              |
| 14  | A93E160700 | Cover                   | カバー (左 /2)       |                     | D     | 1   |                                                              |
| 15  | A93E162701 | Paper exit Cover        | 排紙カバー (奥)        |                     | D     | 1   |                                                              |
| 16  | A93E164000 | Paper exit Tray /2      | 排紙トレイ /2         |                     | D     | 1   |                                                              |
| 17  | A93E153500 | Seal                    | シール (トレイ連結)      |                     | D     | 1   |                                                              |
| 18  | A02E940300 | Label                   | ラベル              |                     | C     | 1   |                                                              |
| 19  | ACT9150200 | Seal                    | シール (排紙トレイ)      |                     | D     | 3   |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |
|     |            |                         |                  |                     |       |     |                                                              |



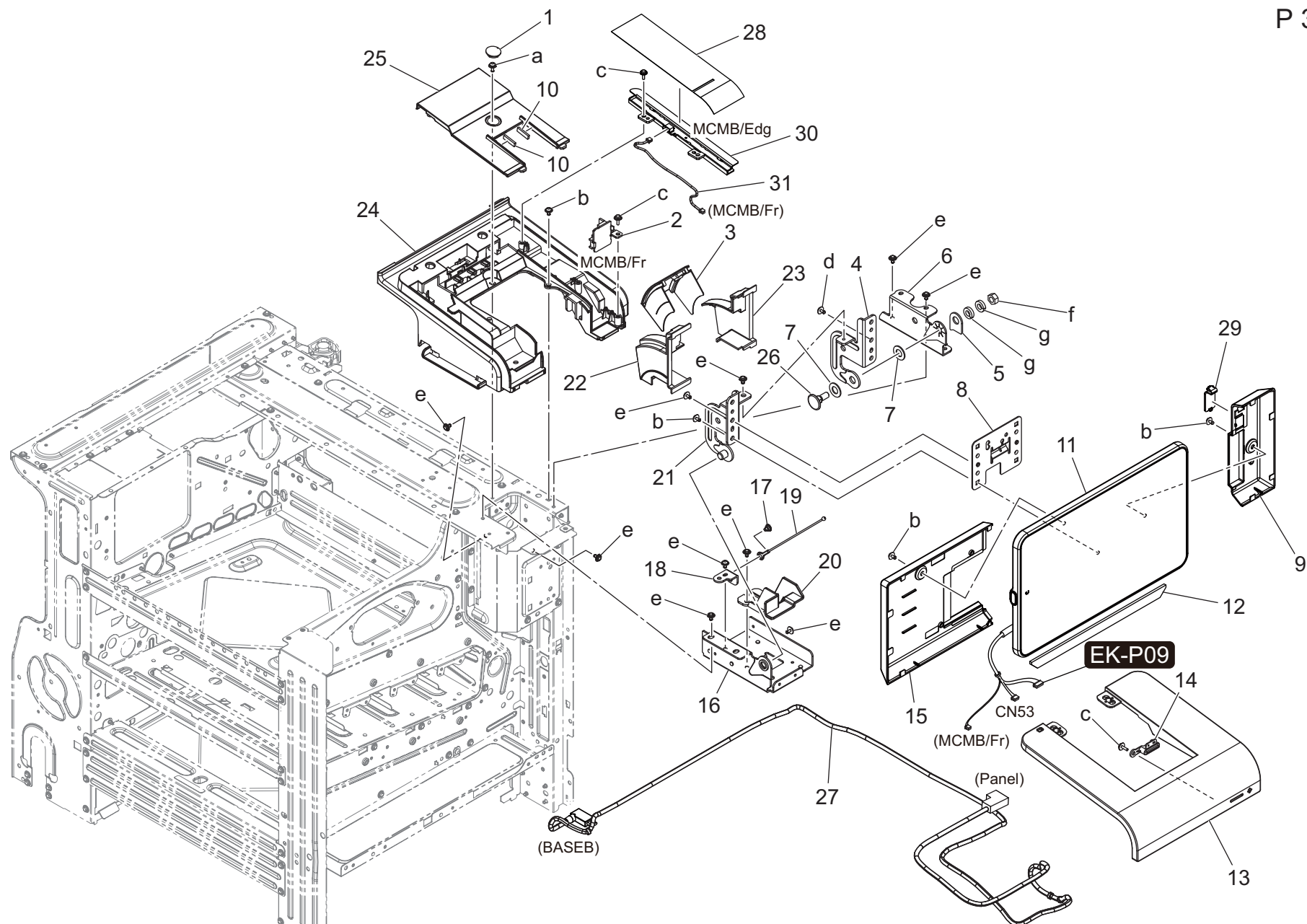
External Parts



# External Parts

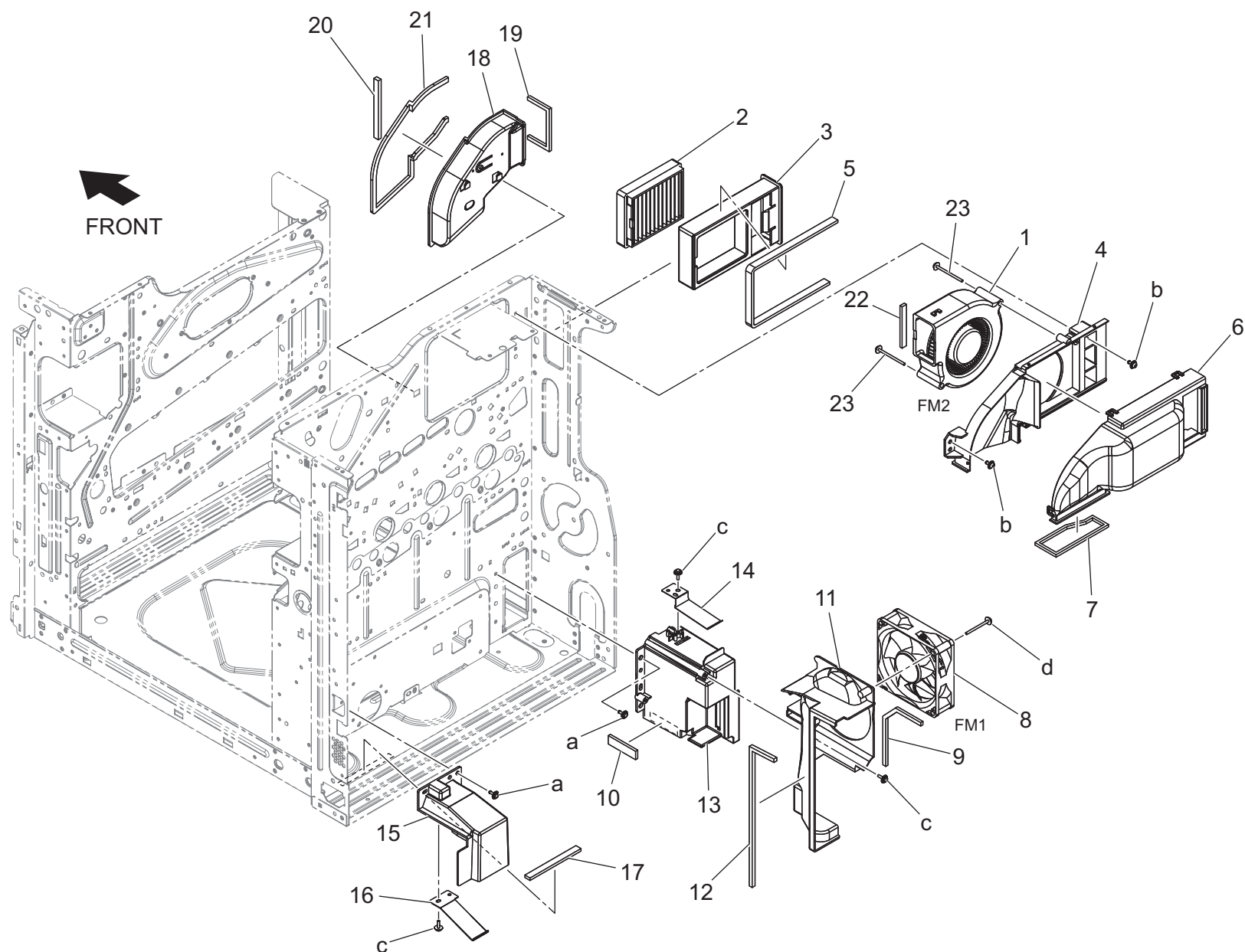
| Key | Part No.   | Description        |             | Destinations        | Class | QTY | Standard parts               |
|-----|------------|--------------------|-------------|---------------------|-------|-----|------------------------------|
| 1   | A93E166103 | Cover              | カバー (後)     |                     | D     | 1   | a-V116030804<br>b-V144030803 |
| 2   | A93E166200 | Cover              | カバー (後、分割)  |                     | D     | 1   |                              |
| 3   | A93E101702 | Handle             | 取手 (右後)     |                     | D     | 1   |                              |
| 4   | A93E101803 | Handle             | 取手 (右前)     |                     | D     | 1   |                              |
| 5   | A93E161902 | Cover              | カバー (右上)    |                     | D     | 1   |                              |
| 6   | A93E161301 | Cover /Right front | カバー /右前     |                     | D     | 1   |                              |
| 7   | A93E162001 | Cover              | カバー (右上 /2) |                     | D     | 1   |                              |
| 8   | A93E157200 | Seal               | シール         | C,D1,D3,E,F2,G1,I,K | D     | 1   |                              |
| 9   | A7PU168600 | Seal               | シール         |                     | C     | 1   |                              |
| 10  | A7PU168500 | Seal               | シール         |                     | C     | 1   |                              |
| 11  | A7PU941701 | Label Caution      | ラベル アース注意   | C,I                 | C     | 1   |                              |
| 12  | A93E108101 | Adjusting Plate    | 調整板 (右扉上)   |                     | D     | 1   |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |
|     |            |                    |             |                     |       |     |                              |

## Operation Panel Section



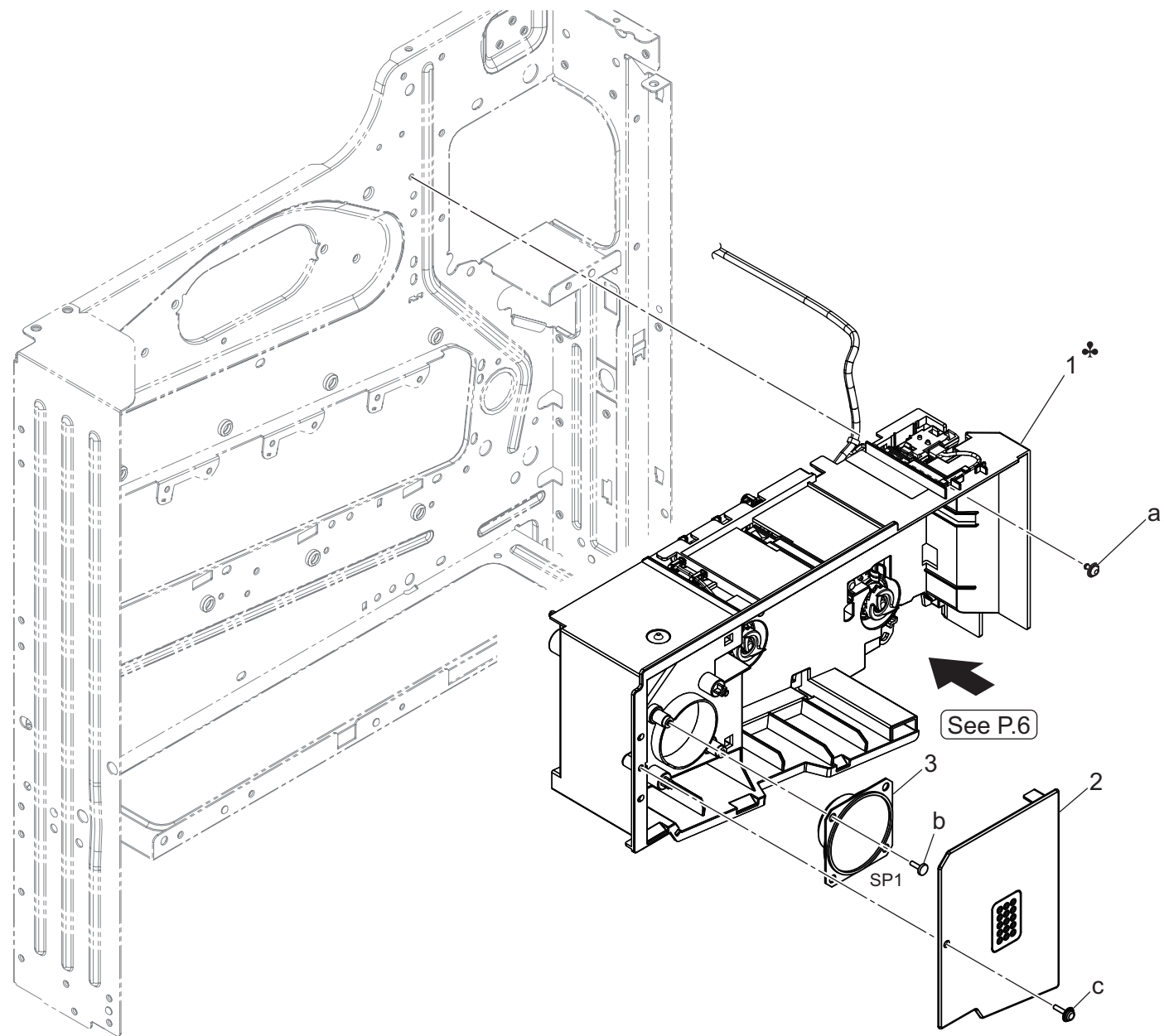
## Operation Panel Section

| Key | Part No.   | Description           |                           | Destinations | Class | QTY | Standard parts |
|-----|------------|-----------------------|---------------------------|--------------|-------|-----|----------------|
| 1   | A02E167700 | Cover                 | 蓋                         |              | C     | 1   | a-V116030804   |
| 2   | A93EM72001 | Indicating Unit       | 表示ユニット (フロント L E D ユニット   |              | C     | 1   | b-V127030604   |
| 3   | A93E191601 | Cover                 | カバー (可動)                  |              | D     | 1   | c-V153030803   |
| 4   | A93E191000 | Hinge                 | ヒンジ (右)                   |              | D     | 1   | d-V144030803   |
| 5   | AA2J191300 | Spacer                | スペーサ                      |              | D     | 1   | e-V144030603   |
| 6   | A93E190300 | Mounting Plate /Right | 取付板 /右 (操作パネル)            |              | D     | 1   | f-V195060003   |
| 7   | AA2J191800 | Slide Spacer          | すべりスペーサ                   |              | D     | 2   | g-V205060003   |
| 8   | AA2J191201 | Mounting Plate        | 取付板 (パネル)                 |              | D     | 1   |                |
| 9   | AA2J192100 | Cover /Right rear     | カバー /右後 (パネル)             |              | D     | 1   |                |
| 10  | A93E161400 | Brake Part            | ブレーキ材                     |              | D     | 2   |                |
| 11  | A93EM70005 | Panel Assy            | 操作パネル A s s y             |              | I     | 1   |                |
| 12  | AA2J195000 | Cushion               | クッション (パネル)               |              | D     | 1   |                |
| 13  | A93E161102 | Panel                 | パネル (下、白)                 |              | D     | 1   |                |
| 14  | AA2J193000 | Indicating Part       | 表示部材                      |              | D     | 1   |                |
| 15  | AA2J192200 | Cover /Left rear      | カバー /左後 (パネル)             |              | D     | 1   |                |
| 16  | A93E190202 | Mounting Plate        | 取付板 (操作パネル)               |              | D     | 1   |                |
| 17  | A7AH267201 | Shoulder screw        | 段ねじ                       |              | C     | 1   |                |
| 18  | AA2J193100 | Mounting Plate        | 取付板                       |              | D     | 1   |                |
| 19  | A93E191701 | Wire                  | ワイヤ                       |              | D     | 1   |                |
| 20  | A93E192700 | Guide Part            | ガイド部材                     |              | D     | 1   |                |
| 21  | A93E190900 | Hinge /ASSY           | ヒンジ / A S S Y             |              | D     | 1   |                |
| 22  | A93E192401 | Cover                 | カバー (左後・中)                |              | D     | 1   |                |
| 23  | A93E191302 | Cover                 | カバー (右後・中)                |              | D     | 1   |                |
| 24  | A93E161002 | Panel                 | パネル (下)                   |              | D     | 1   |                |
| 25  | A93E161201 | Panel                 | パネル (下、白分割)               |              | D     | 1   |                |
| 26  | AA2J191600 | Shaft                 | 軸 (ヒンジ)                   |              | D     | 1   |                |
| 27  | A93EN12311 | Interface Cable       | インターフェースケーブル (10パネル)      |              | D     | 1   |                |
| 28  | A93E192800 | Reflecting Sheet /C   | 反射シート /C                  |              | D     | 1   |                |
| 29  | AA2J192801 | Cover                 | カバー (キー蓋 (パネル))           |              | D     | 1   |                |
| 30  | A93EM72100 | Indicating Unit       | 表示ユニット (サイド L E D ユニット)   |              | C     | 1   |                |
| 31  | A93EN12400 | Harness               | 束線 (フロント L E Dーサイド L E D) |              | D     | 1   |                |
|     |            |                       |                           |              |       |     |                |
|     |            |                       |                           |              |       |     |                |
|     |            |                       |                           |              |       |     |                |
|     |            |                       |                           |              |       |     |                |
|     |            |                       |                           |              |       |     |                |



## Cooling Section

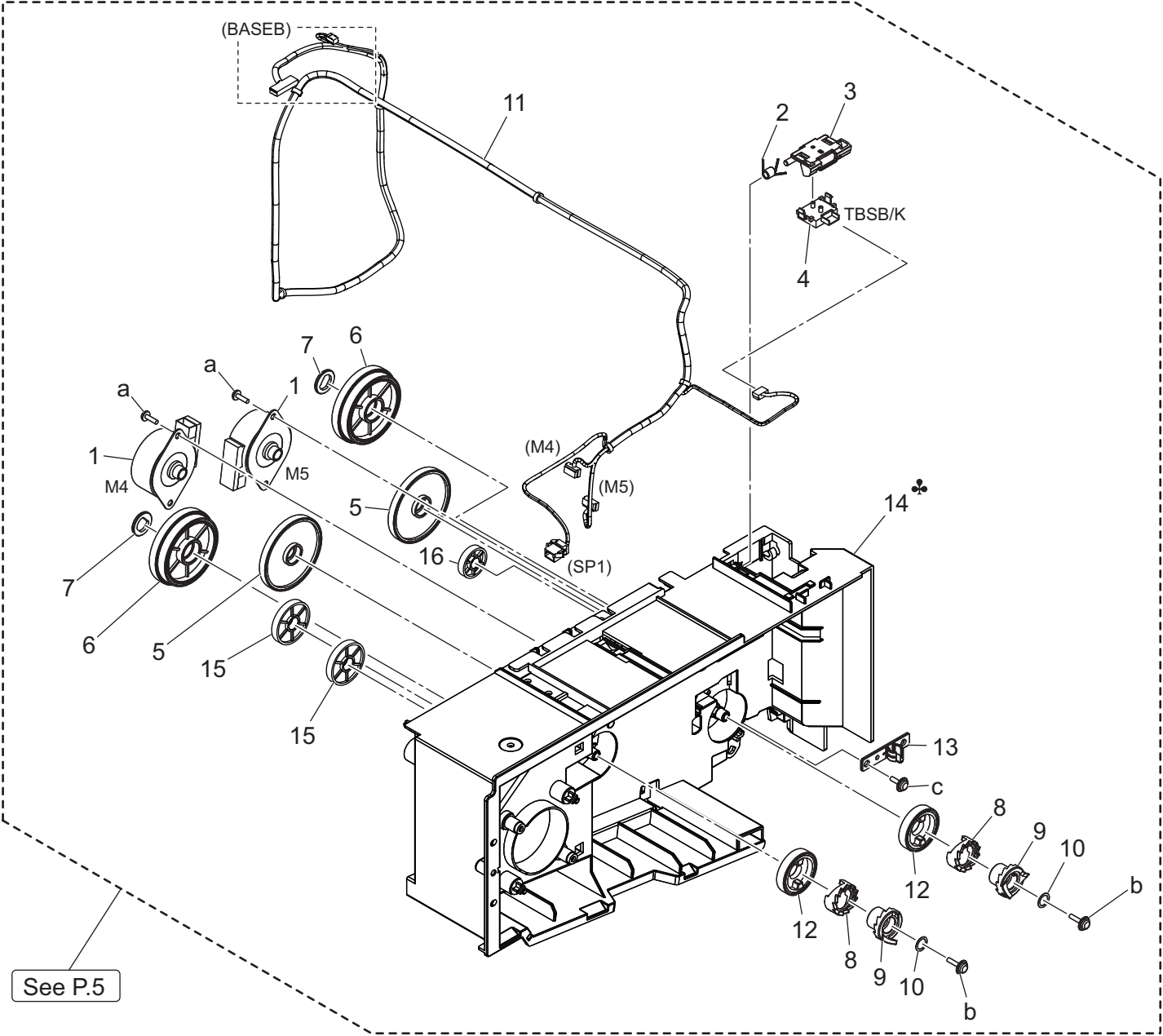
| Key | Part No.   | Description       | Destinations | Class | QTY | Standard parts                                               |
|-----|------------|-------------------|--------------|-------|-----|--------------------------------------------------------------|
| 1   | A93EM10600 | Fan motor         |              | C     | 1   | a-V144030603<br>b-V125030803<br>c-V153030803<br>d-V153033503 |
| 2   | A92E158100 | Dust-proof Filter |              | B     | 1   |                                                              |
| 3   | A93E155001 | Filter Holder     |              | D     | 1   |                                                              |
| 4   | A93E152801 | Duct              |              | D     | 1   |                                                              |
| 5   | A93E155100 | Seal              |              | D     | 1   |                                                              |
| 6   | A93E152701 | Duct              |              | D     | 1   |                                                              |
| 7   | A93E152400 | Seal              |              | D     | 1   |                                                              |
| 8   | A93EM10000 | Fan motor         |              | C     | 1   |                                                              |
| 9   | A93E156900 | Seal              |              | D     | 1   |                                                              |
| 10  | A93E157300 | Seal              |              | D     | 1   |                                                              |
| 11  | A93E150600 | Duct              |              | D     | 1   |                                                              |
| 12  | A93E150800 | Seal              |              | D     | 1   |                                                              |
| 13  | A93E623200 | Cover             |              | D     | 1   |                                                              |
| 14  | A93E626600 | Plate spring      |              | D     | 1   |                                                              |
| 15  | A93E623100 | Cover             |              | D     | 1   |                                                              |
| 16  | A93E626000 | Plate spring      |              | D     | 1   |                                                              |
| 17  | A93E157000 | Seal              |              | D     | 1   |                                                              |
| 18  | A93E151500 | Duct              |              | D     | 1   |                                                              |
| 19  | A93E151800 | Seal              |              | D     | 1   |                                                              |
| 20  | A93E153400 | Seal              |              | D     | 1   |                                                              |
| 21  | A93E153200 | Seal              |              | D     | 1   |                                                              |
| 22  | A93E153300 | Seal              |              | D     | 1   |                                                              |
| 23  | A93E154000 | Screw /B          |              | D     | 2   |                                                              |
|     |            |                   |              |       |     |                                                              |
|     |            |                   |              |       |     |                                                              |
|     |            |                   |              |       |     |                                                              |
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## Toner Supply Section

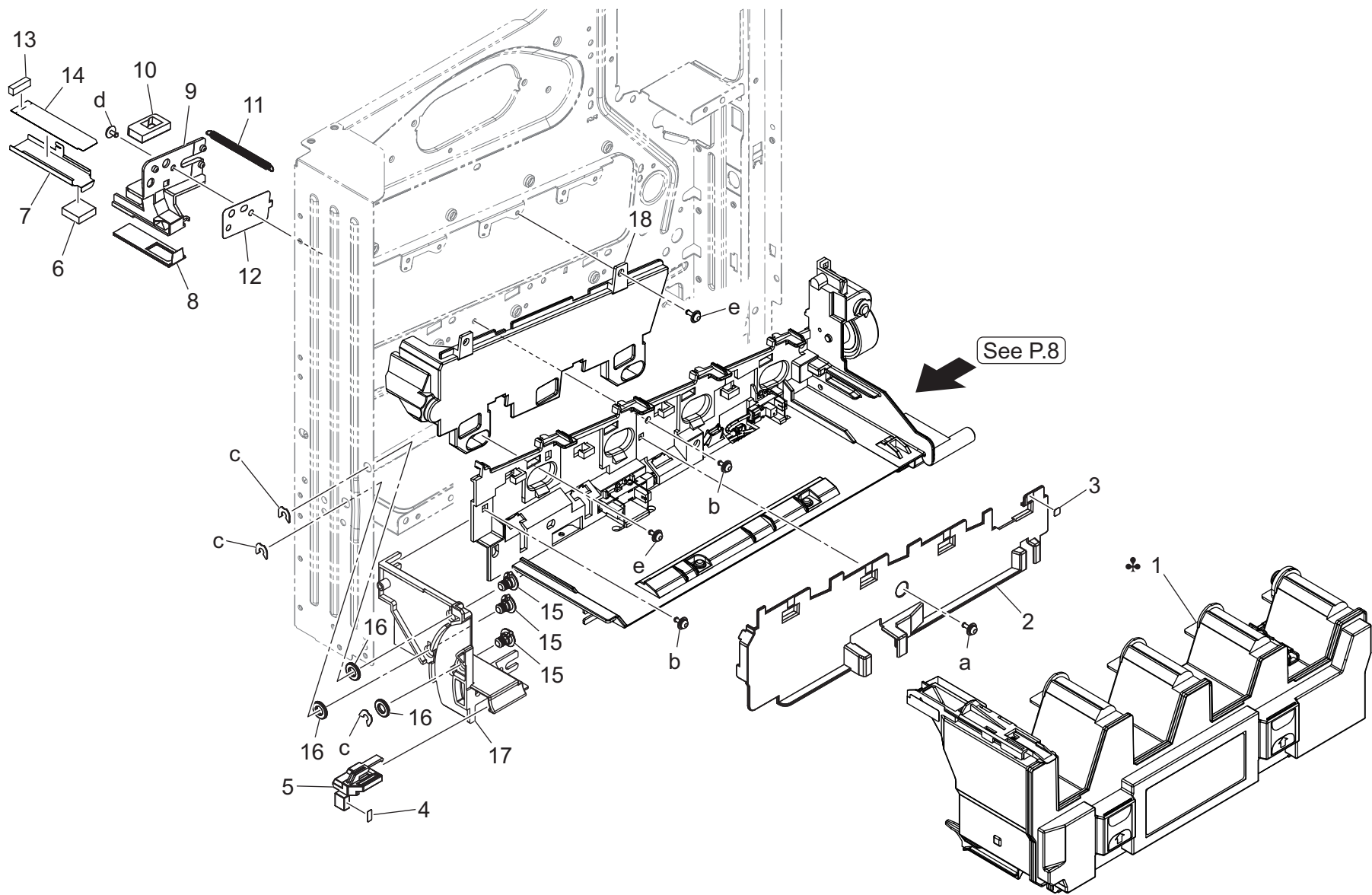
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# Toner Supply Section

| Key | Part No.   | Description           | Destinations                           | Class | QTY | Standard parts                               |
|-----|------------|-----------------------|----------------------------------------|-------|-----|----------------------------------------------|
| 1   | A7PUM10700 | Stepping motor        |                                        | C     | 2   | a-V145030803<br>b-V153031004<br>c-V153030803 |
| 2   | A3GN401000 | Torsion Coil spring   |                                        | C     | 1   |                                              |
| 3   | A93E401400 | Mounting Plate        |                                        | D     | 1   |                                              |
| 4   | A0EDM60001 | Relay Connector       |                                        | D     | 1   |                                              |
| 5   | A93E400200 | Gear 20/107T          |                                        | C     | 2   |                                              |
| 6   | A93E400300 | Gear 49/86T           |                                        | C     | 2   |                                              |
| 7   | A93E402000 | Holding Part          |                                        | D     | 2   |                                              |
| 8   | A93E400900 | Coupling              |                                        | C     | 2   |                                              |
| 9   | A93E400800 | Coupling              |                                        | C     | 2   |                                              |
| 10  | A93E401700 | Washer                |                                        | D     | 2   |                                              |
| 11  | ACT9N10100 | Toner Control Harness |                                        | D     | 1   |                                              |
| 12  | A93E400500 | Gear 30T              |                                        | C     | 2   |                                              |
| 13  | A93E401500 | Lock Part             |                                        | D     | 1   |                                              |
| 14  | ACT9400001 | Holder                | B,C,G2,H,I(South Africa)               | D     | 1   |                                              |
| 14  | ACT9405001 | Holder                | D1,D3,E,F2,G1,I(Except South Africa),K | D     | 1   |                                              |
| 15  | ACT9400100 | Gear                  |                                        | D     | 2   |                                              |
| 16  | A93E400400 | Gear 25T              |                                        | C     | 1   |                                              |
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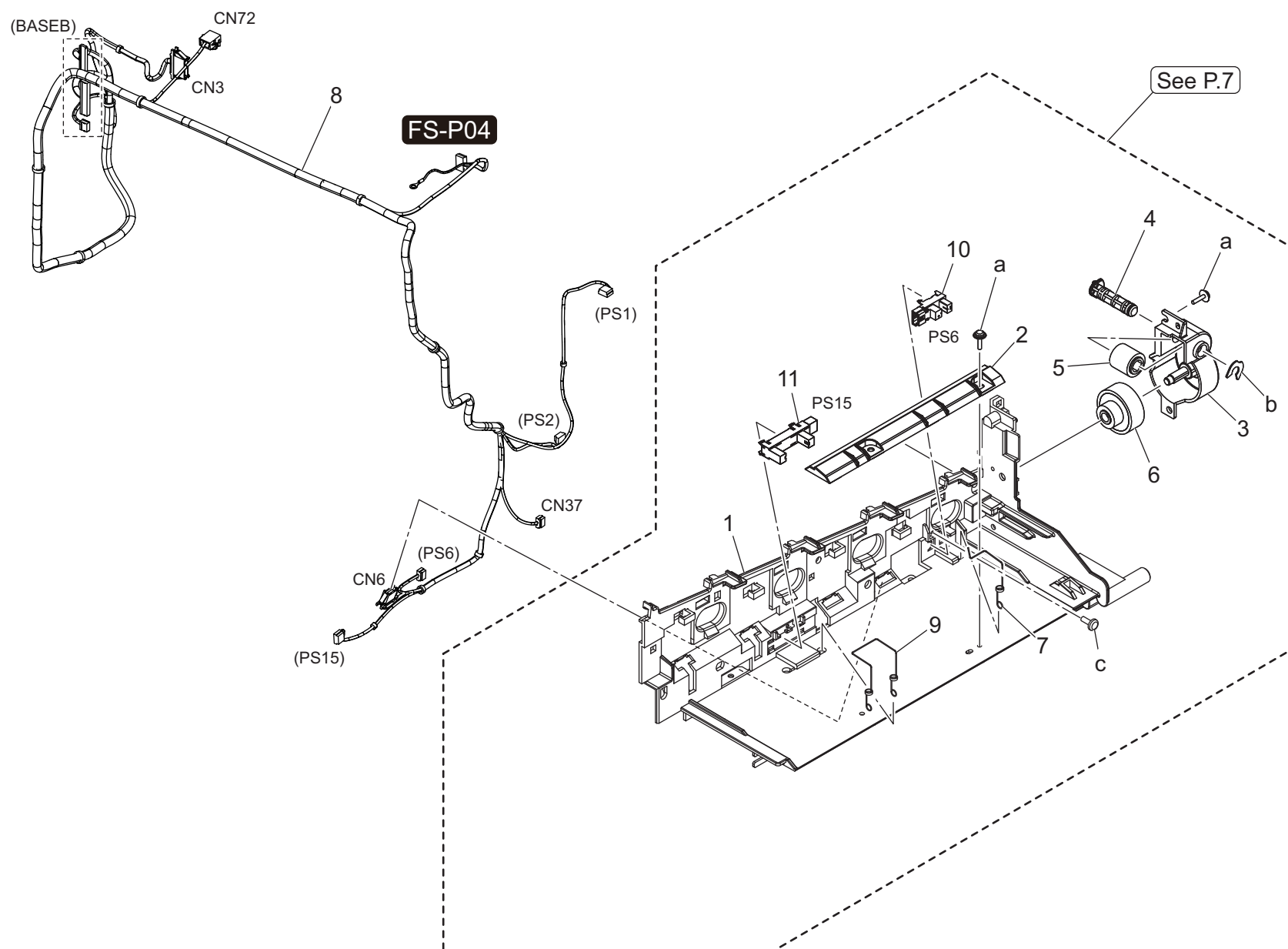


# Toner Collection Section

| Key | Part No.   | Description         | Destinations        | Class | QTY | Standard parts                                                               |
|-----|------------|---------------------|---------------------|-------|-----|------------------------------------------------------------------------------|
| 1   | ACTE011    | Waste Toner Bottle  | B,G2,H              | A     | 1   | a-V116030804<br>b-V125030803<br>c-V218040086<br>d-V144030603<br>e-V116030804 |
| 1   | ACTEWY1    | Waste Toner Bottle  | C,D1,D3,E,F2,G1,I,K | A     | 1   |                                                                              |
| 2   | A93E164502 | Cover               |                     | D     | 1   |                                                                              |
| 3   | A02E940300 | Label               |                     | C     | 1   |                                                                              |
| 4   | A93E940600 | Label               |                     | D     | 1   |                                                                              |
| 5   | A93E623602 | Stopper             |                     | D     | 1   |                                                                              |
| 6   | A93E363701 | Seal                |                     | D     | 1   |                                                                              |
| 7   | A93E362301 | Shutter             |                     | D     | 1   |                                                                              |
| 8   | A93E362402 | Seal                |                     | D     | 1   |                                                                              |
| 9   | A93E363803 | Holder              |                     | D     | 1   |                                                                              |
| 10  | A93E362201 | Seal                |                     | D     | 1   |                                                                              |
| 11  | A93E362501 | Pulling Coil spring |                     | C     | 1   |                                                                              |
| 12  | A93E110300 | Ground Spring       |                     | D     | 1   |                                                                              |
| 13  | A93E363900 | Seal                |                     | D     | 1   |                                                                              |
| 14  | A93E364100 | Seal                |                     | D     | 1   |                                                                              |
| 15  | A93E168000 | Shaft               |                     | D     | 3   |                                                                              |
| 16  | A93E168300 | Roll                |                     | D     | 3   |                                                                              |
| 17  | A93E165200 | Cover /B            |                     | D     | 1   |                                                                              |
| 18  | ACT9165002 | Cover               |                     | D     | 1   |                                                                              |
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## Toner Collection Section

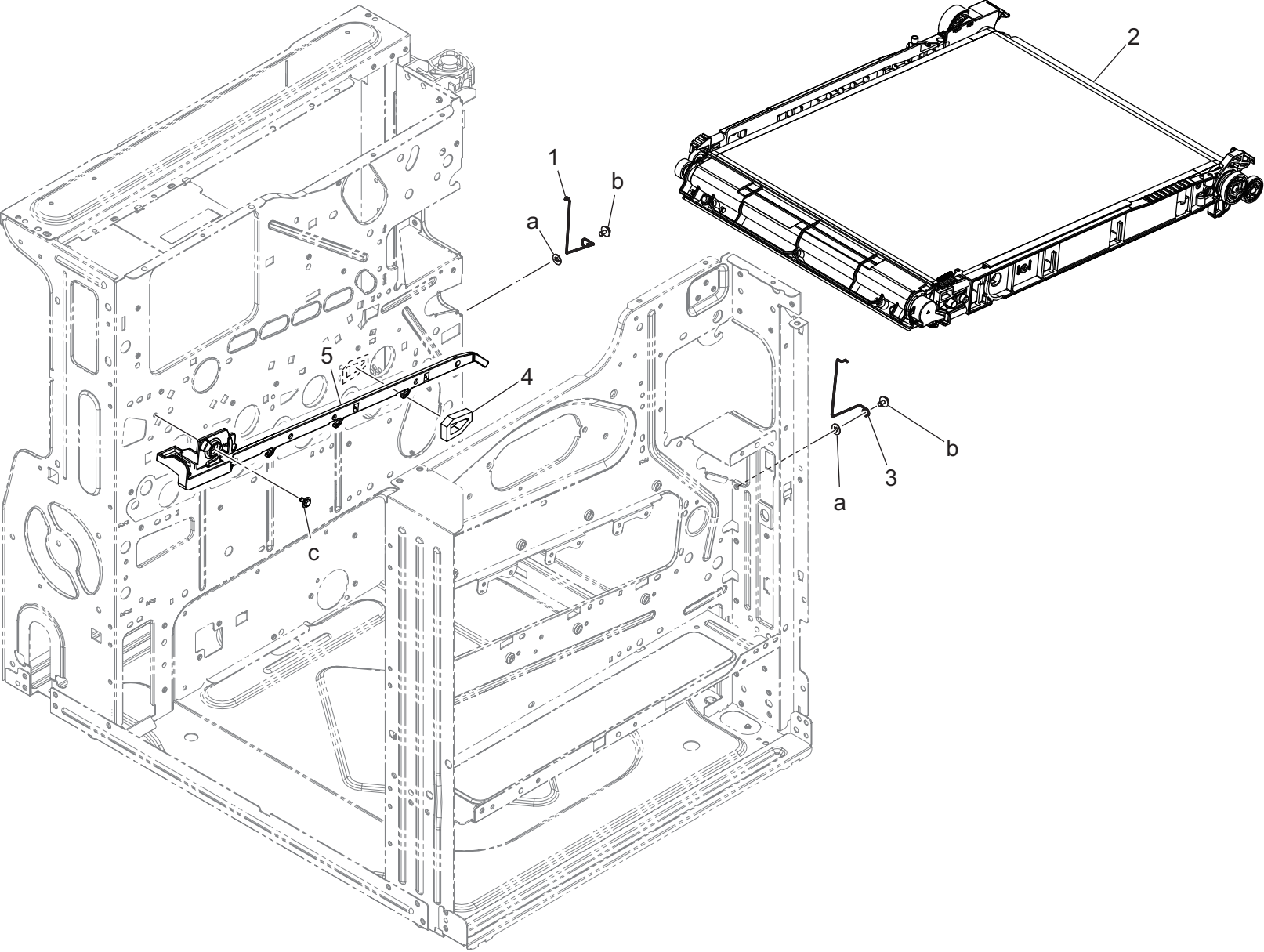
P 8



# Toner Collection Section

| Key | Part No.   | Description            | Destinations | Class | QTY | Standard parts                               |
|-----|------------|------------------------|--------------|-------|-----|----------------------------------------------|
| 1   | A93E165113 | Cover                  |              | D     | 1   | a-V153031004<br>b-V218060086<br>c-V162020404 |
| 2   | A93E165301 | Lock Claw              |              | D     | 1   |                                              |
| 3   | A93E240000 | Drive Holder           |              | D     | 1   |                                              |
| 4   | A93E240100 | Connecting Shaft       |              | D     | 1   |                                              |
| 5   | A93E240500 | Gear 10T               |              | C     | 1   |                                              |
| 6   | A93E240600 | Gear 13/20T            |              | C     | 1   |                                              |
| 7   | A93E163011 | Pulling Coil spring    |              | C     | 1   |                                              |
| 8   | ACT9N10001 | Photoconductor Harness |              | D     | 1   |                                              |
| 9   | A93E163111 | Pulling Coil spring    |              | C     | 1   |                                              |
| 10  | A5C1M50100 | Photointerrupter       |              | B     | 1   |                                              |
| 11  | 9335140051 | Solid State Switch     |              | B     | 1   |                                              |
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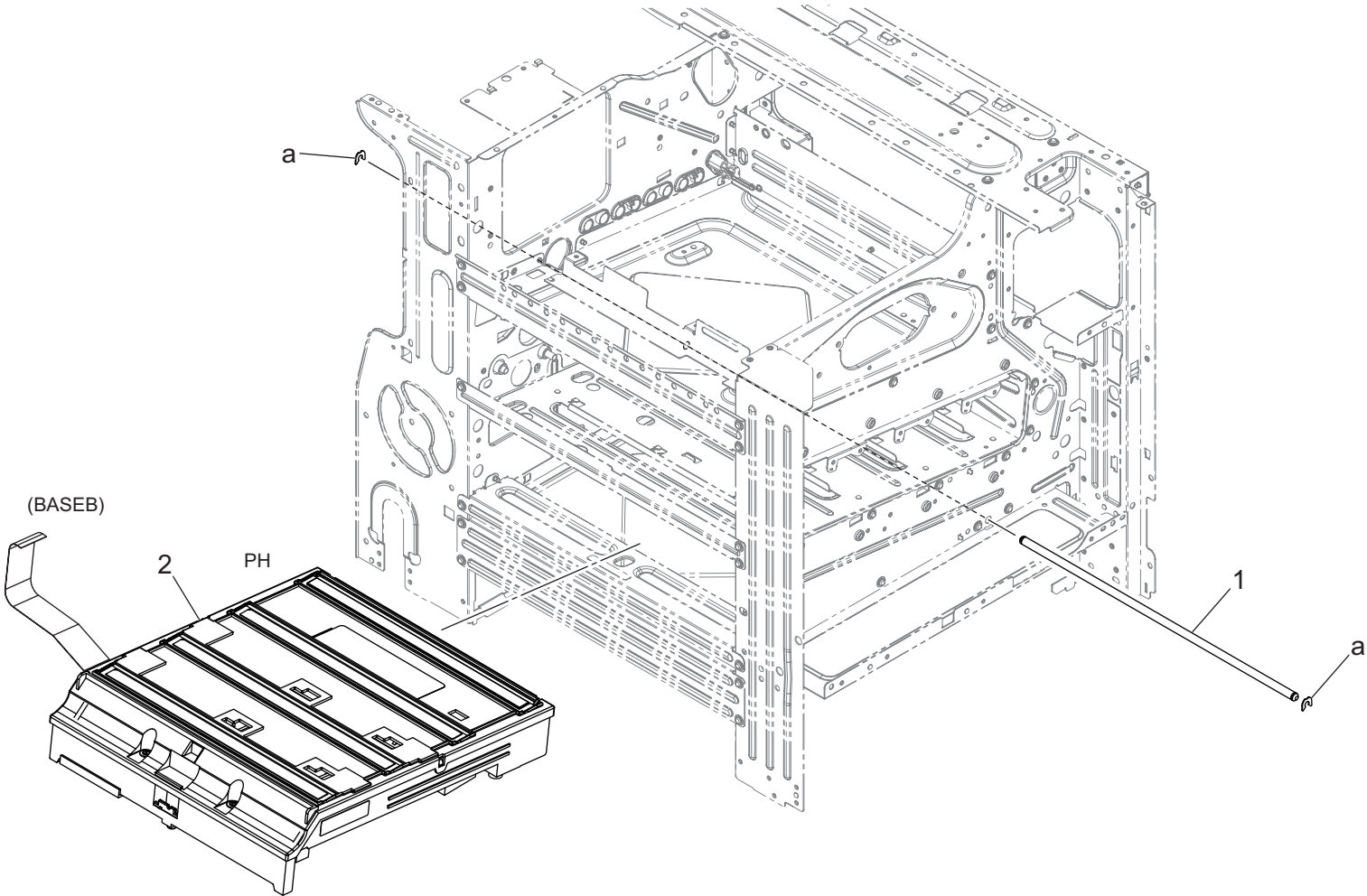
1st Transfer Section



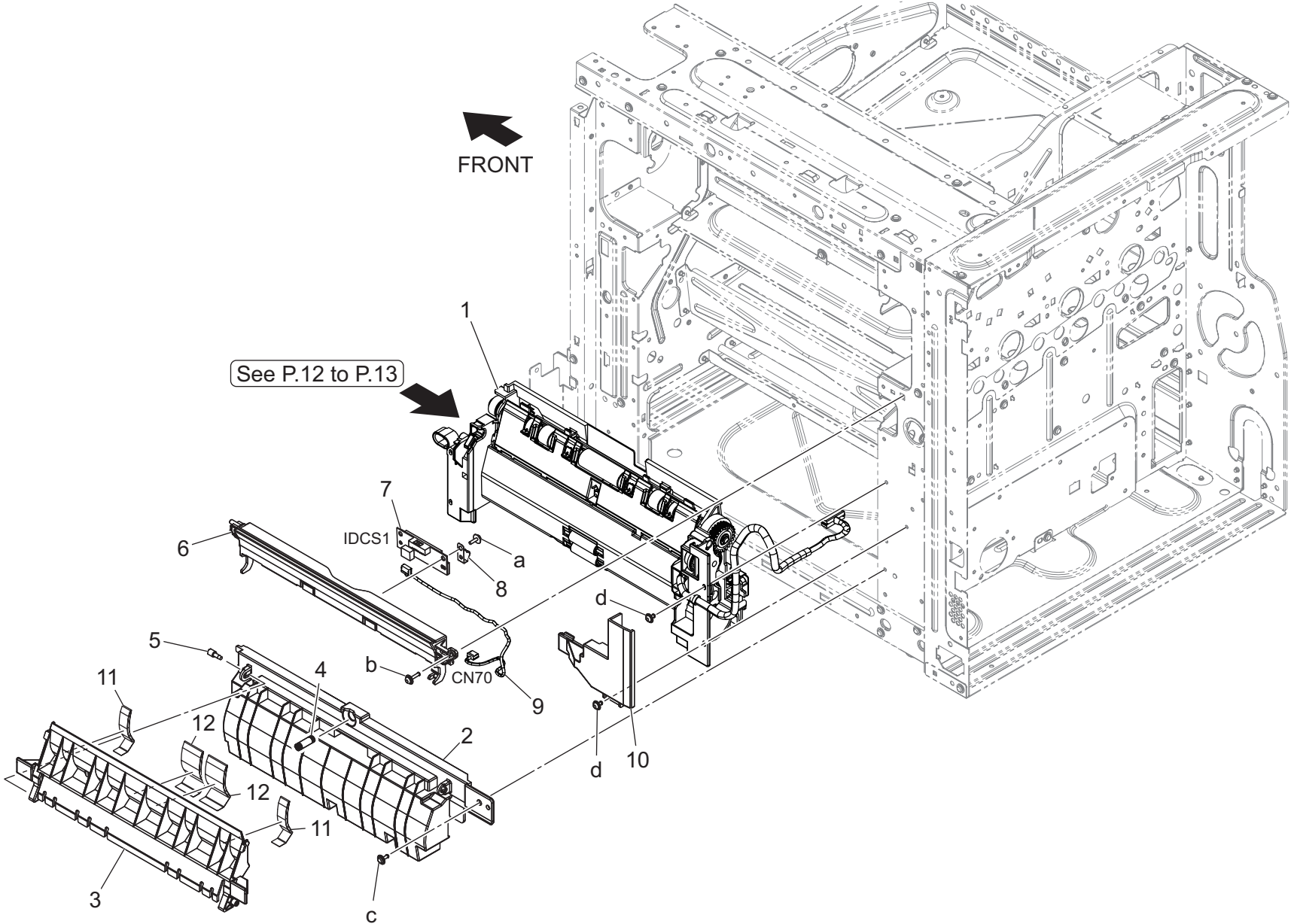
## 1st Transfer Section

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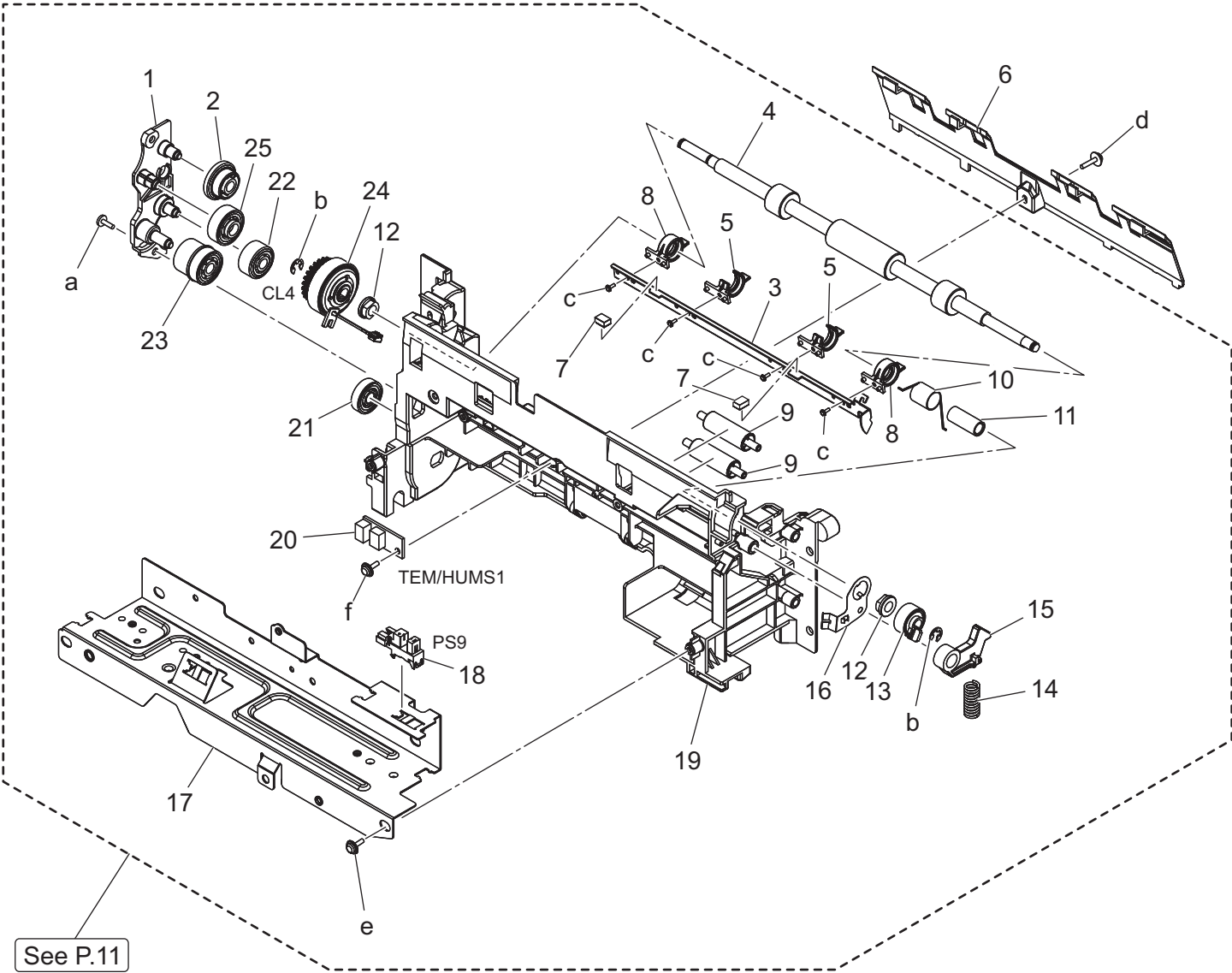


| Key | Part No.   | Description     |               | Destinations | Class | QTY | Standard parts |
|-----|------------|-----------------|---------------|--------------|-------|-----|----------------|
| 1   | A93E100300 | Shaft           | 軸 ( P H ・ 右 ) |              | D     | 1   | a-V218040086   |
| 2   | ACT9R70900 | Print Head Assy | P H A s s y   |              | I     | 1   |                |
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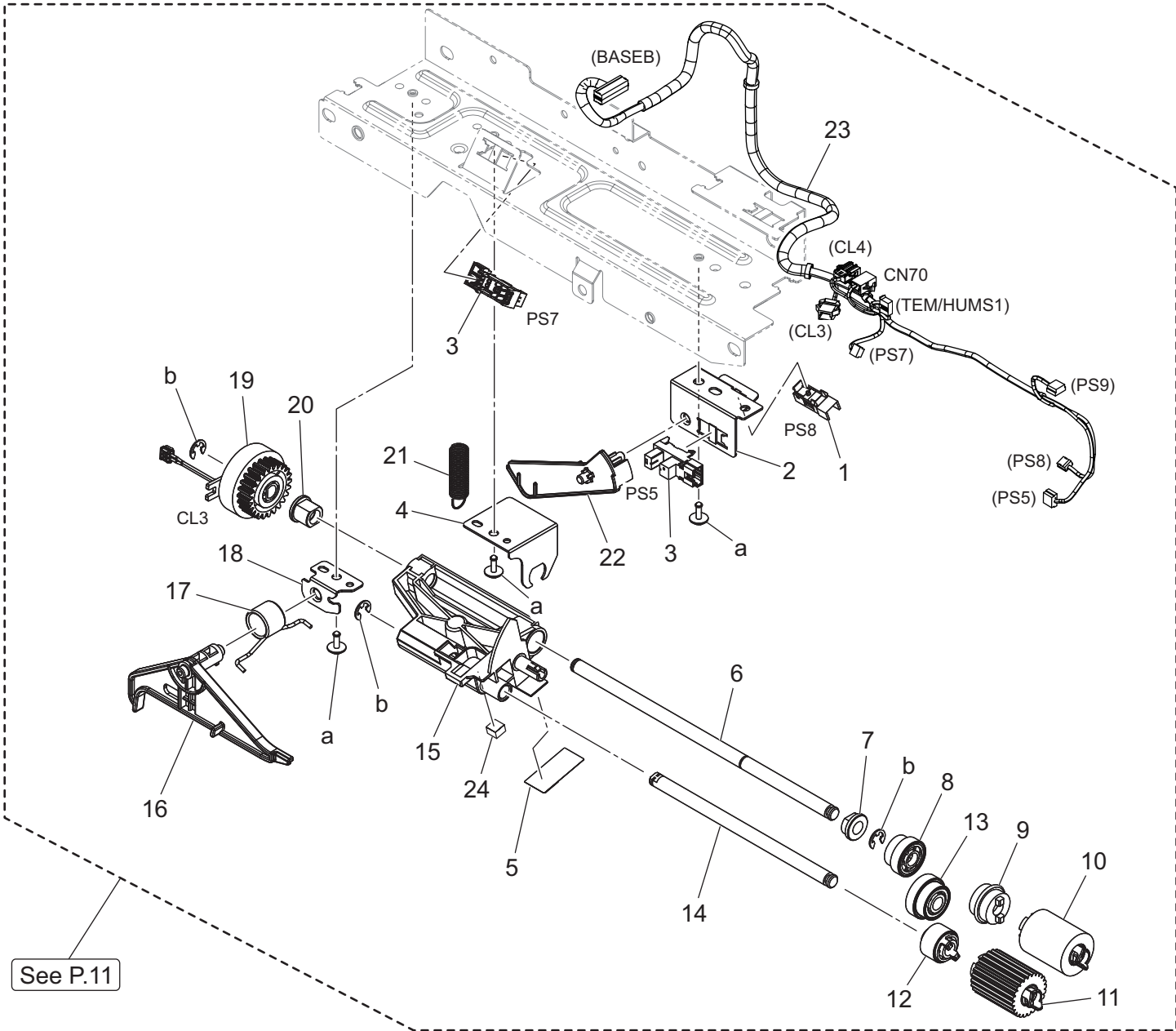
# Paper Feed Section

| Key | Part No.   | Description                 | Destinations       | Class | QTY | Standard parts                                               |
|-----|------------|-----------------------------|--------------------|-------|-----|--------------------------------------------------------------|
| 1   | ACT9R70700 | Conveyance/ Paper Feed Assy | 搬送／給紙 A s s y      | S     | 1   | a-V153030803<br>b-V116031203<br>c-V144030803<br>d-V127030604 |
| 2   | A93E701902 | Guide                       | ガイド (増設経路)         | D     | 1   |                                                              |
| 3   | A93E703102 | Open/close Guide            | 開閉ガイド              | D     | 1   |                                                              |
| 4   | A93E703200 | Compressing Coil spring     | 圧縮コイルばね            | C     | 1   |                                                              |
| 5   | 4532341001 | SHOULDER SCREW              | 段ねじ                | D     | 1   |                                                              |
| 6   | A93E700401 | Conveyance Guide            | 搬送ガイド (I D C)      | D     | 1   |                                                              |
| 7   | A161M50000 | Photo sensing               | 光電変換素子 (I D C センサ) | I     | 1   |                                                              |
| 8   | A93E705200 | Ground Plate                | アース板               | D     | 1   |                                                              |
| 9   | A93EN10J00 | Relay harness /2            | 中継束線 /2            | D     | 1   |                                                              |
| 10  | A93E133300 | Cover                       | カバー (給紙ハーネス)       | D     | 1   |                                                              |
| 11  | A93E707800 | Sheet                       | シート (S)            | D     | 2   |                                                              |
| 12  | A93E707700 | Sheet                       | シート (L)            | D     | 2   |                                                              |
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# Paper Feed Section

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts                                                                               |
|-----|------------|-------------------------|--------------|-------|-----|----------------------------------------------------------------------------------------------|
| 1   | A93E705000 | Holder                  |              | D     | 1   | a-V149030803<br>b-V217040003<br>c-V162020404<br>d-V116031203<br>e-V153030803<br>f-V153031004 |
| 2   | A93E230600 | Gear 20T                |              | C     | 1   |                                                                                              |
| 3   | A93E700600 | Mounting Plate          |              | D     | 1   |                                                                                              |
| 4   | A93E701101 | Roller                  |              | C     | 1   |                                                                                              |
| 5   | A93E705401 | Stopper Part            |              | D     | 2   |                                                                                              |
| 6   | A93E700800 | Guide                   |              | D     | 1   |                                                                                              |
| 7   | A93E704800 | Cushion                 |              | D     | 2   |                                                                                              |
| 8   | A93E705301 | Stopper Part            |              | D     | 2   |                                                                                              |
| 9   | A93E707300 | Roll                    |              | C     | 2   |                                                                                              |
| 10  | A93E700902 | Torsion Coil spring     |              | C     | 1   |                                                                                              |
| 11  | A93E706100 | Bushing                 |              | D     | 1   |                                                                                              |
| 12  | 1134304301 | BUSHING                 |              | C     | 2   |                                                                                              |
| 13  | A93E701600 | Gear 20T                |              | C     | 1   |                                                                                              |
| 14  | A93E701700 | Compressing Coil spring |              | C     | 1   |                                                                                              |
| 15  | A93E701300 | Lever                   |              | C     | 1   |                                                                                              |
| 16  | A93E701500 | Ground Plate            |              | D     | 1   |                                                                                              |
| 17  | A93E701211 | Reinforce Plate         |              | D     | 1   |                                                                                              |
| 18  | A5C1M50100 | Photointerrupter        |              | B     | 1   |                                                                                              |
| 19  | ACT9700100 | Conveyance Guide        |              | D     | 1   |                                                                                              |
| 20  | A7AHM50400 | Humidity sensor         |              | I     | 1   |                                                                                              |
| 21  | A93E230500 | Gear 17T                |              | C     | 1   |                                                                                              |
| 22  | A93E230400 | Gear 17T                |              | C     | 1   |                                                                                              |
| 23  | A93E230700 | Gear 17/18T             |              | C     | 1   |                                                                                              |
| 24  | A7AHM20501 | Clutch                  |              | C     | 1   |                                                                                              |
| 25  | A93E230301 | Gear 19T                |              | C     | 1   |                                                                                              |
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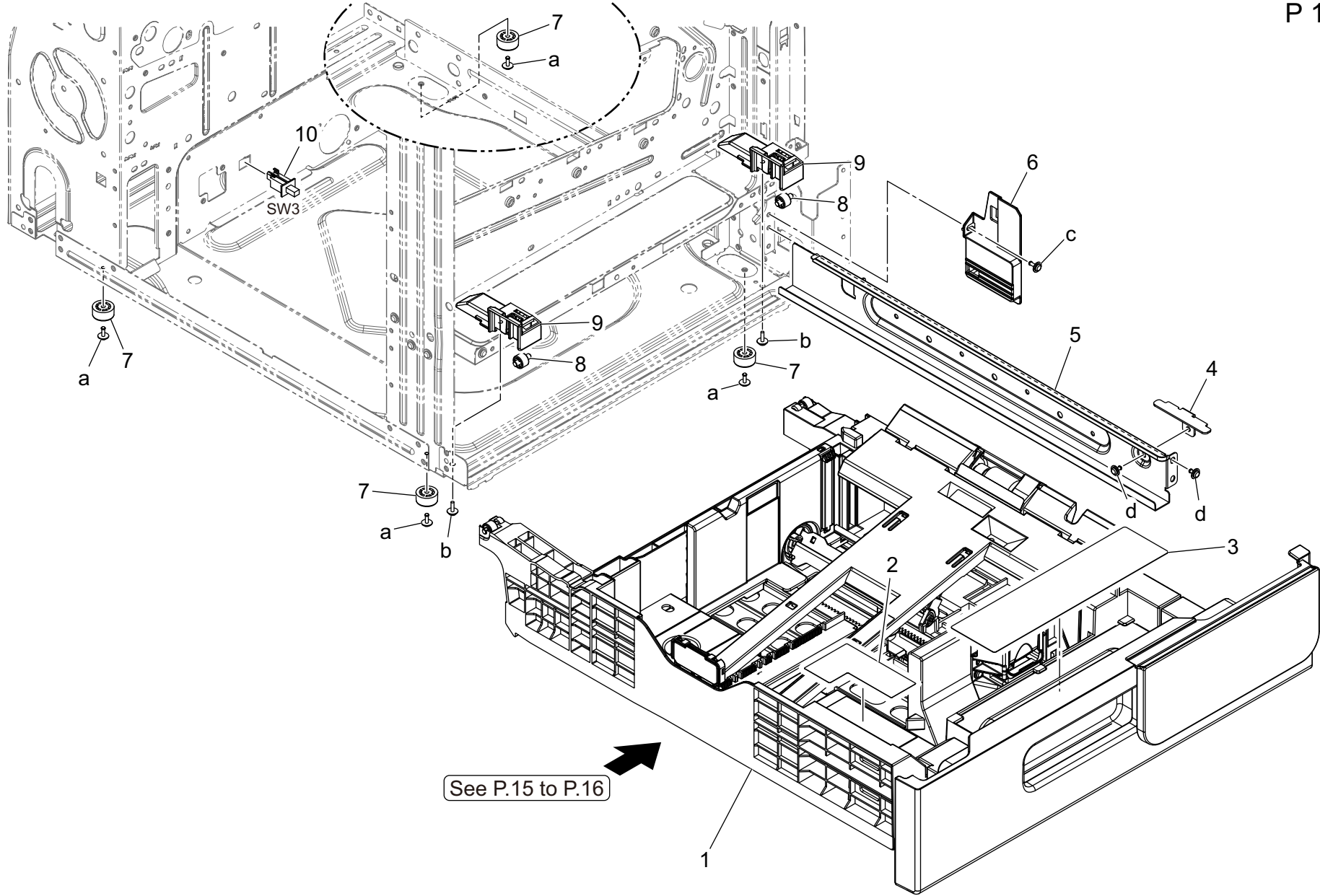
## Paper Feed Section

Page. 13

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts               |
|-----|------------|-------------------------|--------------|-------|-----|------------------------------|
| 1   | A0EDM50100 | Photorelector           |              | I     | 1   | a-V144030803<br>b-V217040003 |
| 2   | A93E562200 | Mounting Plate          |              | D     | 1   |                              |
| 3   | A5C1M50100 | Photointerrupter        |              | B     | 2   |                              |
| 4   | A93E562411 | Mounting Plate          |              | D     | 1   |                              |
| 5   | A7AH562900 | Protection Sheet        |              | C     | 1   |                              |
| 6   | A93E560501 | Paper feed Shaft        |              | D     | 1   |                              |
| 7   | 1134304301 | BUSHING                 |              | C     | 1   |                              |
| 8   | A7AH562400 | Paper feed Gear         |              | C     | 1   |                              |
| 9   | A02E561100 | Clutch                  |              | C     | 1   |                              |
| 10  | A64J564101 | Paper feed Roller       |              | A     | 1   |                              |
| 11  | A64J564201 | Paper feed Roller       |              | A     | 1   |                              |
| 12  | A7AH562600 | Conveyance Gear 28T     |              | C     | 1   |                              |
| 13  | A7AH562300 | Idling Gear             |              | C     | 1   |                              |
| 14  | A93E563400 | Shaft                   |              | D     | 1   |                              |
| 15  | A93E562100 | Pressing Lever          |              | D     | 1   |                              |
| 16  | A93E566100 | Release Lever           |              | D     | 1   |                              |
| 17  | A93E566200 | Torsion Spring          |              | C     | 1   |                              |
| 18  | A93E566400 | Mounting Plate          |              | D     | 1   |                              |
| 19  | A7AHM20501 | Clutch                  |              | C     | 1   |                              |
| 20  | A02E815200 | Bushing                 |              | C     | 1   |                              |
| 21  | A93E562800 | Compressing Coil spring |              | C     | 1   |                              |
| 22  | A93E565800 | Actuator                |              | D     | 1   |                              |
| 23  | ACT9N10600 | Main Body Harness /3    |              | D     | 1   |                              |
| 24  | ACT9562500 | Cushion                 |              | D     | 1   |                              |
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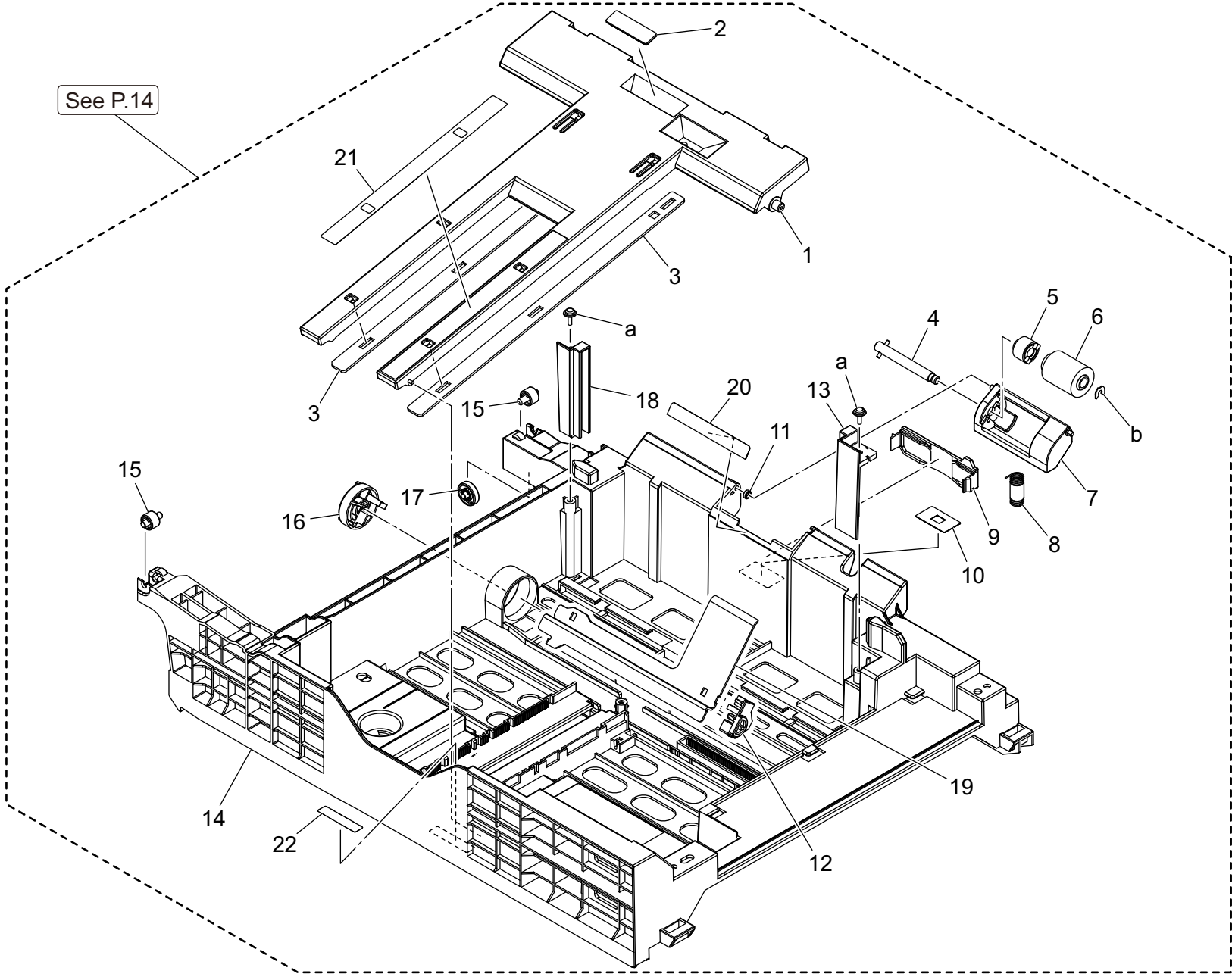


Tray Section



## Tray Section

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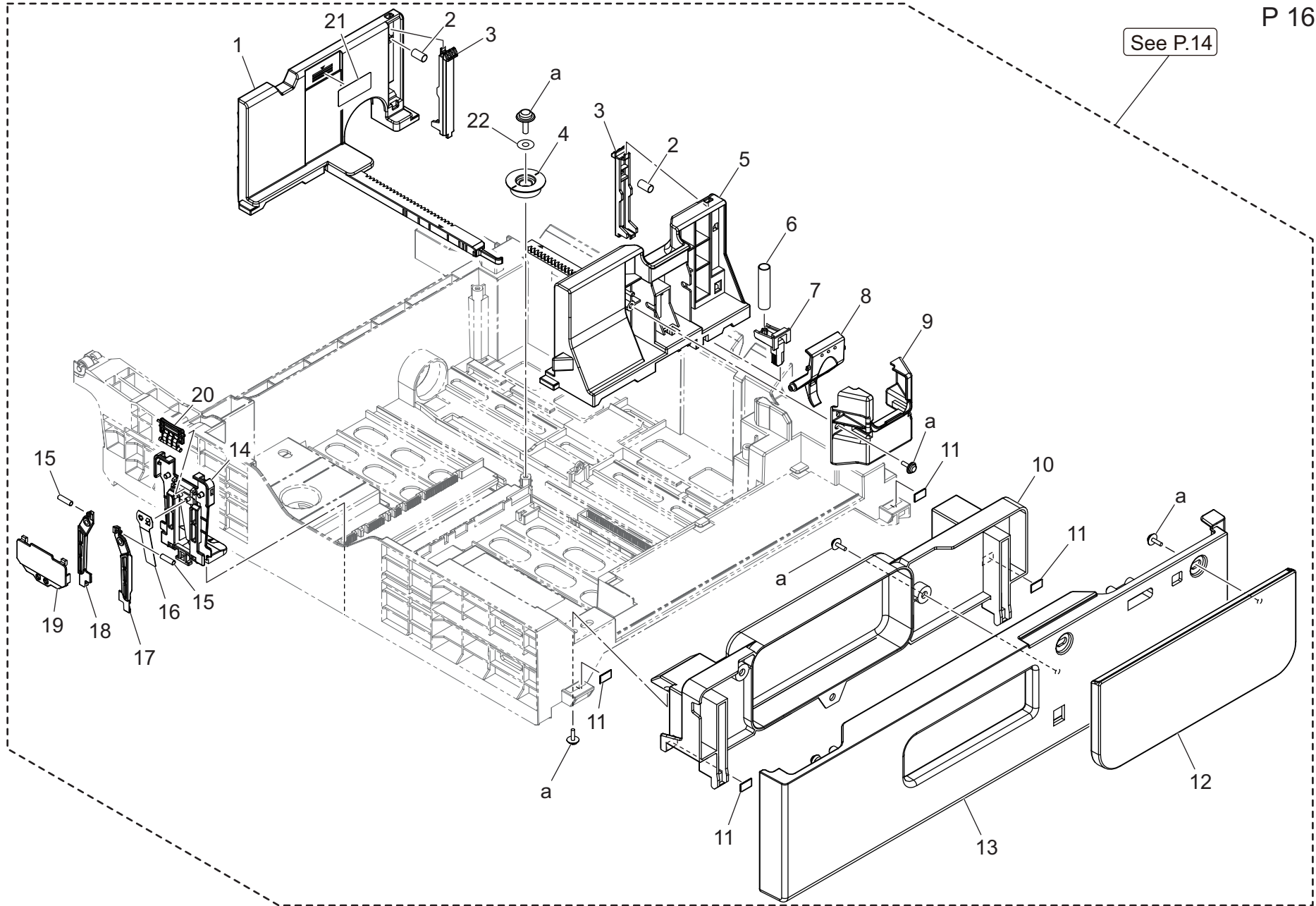
# Tray Section

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts               |
|-----|------------|-------------------------|--------------|-------|-----|------------------------------|
| 1   | A93E620214 | Lifting Plate           |              | D     | 1   | a-V153030804<br>b-V218030086 |
| 2   | A93E620500 | Separating Sheet        |              | C     | 1   |                              |
| 3   | A93E621000 | Reinforce Plate         |              | D     | 2   |                              |
| 4   | ACT9626300 | Shaft                   |              | D     | 1   |                              |
| 5   | A0ED563900 | Torque limiter          |              | C     | 1   |                              |
| 6   | A11U560000 | Roller                  |              | A     | 1   |                              |
| 7   | ACT9626101 | Holder                  |              | D     | 1   |                              |
| 8   | ACT9626201 | Compressing Coil spring |              | C     | 1   |                              |
| 9   | A93E620701 | Cover                   |              | D     | 1   |                              |
| 10  | A93E621100 | Hold Part               |              | D     | 1   |                              |
| 11  | 9J04534301 | Collar                  |              | D     | 1   |                              |
| 12  | A93E620601 | Support Shaft           |              | D     | 1   |                              |
| 13  | A93E620901 | Guide Stopper /Front    |              | D     | 1   |                              |
| 14  | ACT9620100 | Paper feed Cassette     |              | D     | 1   |                              |
| 15  | A93E623301 | Roll                    |              | D     | 2   |                              |
| 16  | A93E620401 | Lifting Coupling        |              | C     | 1   |                              |
| 17  | A93E623400 | Roll                    |              | C     | 1   |                              |
| 18  | A93E620801 | Guide Stopper /Rear     |              | D     | 1   |                              |
| 19  | A93E620301 | Lifting Lever           |              | D     | 1   |                              |
| 20  | A93E626501 | Guide                   |              | C     | 1   |                              |
| 21  | A93E940400 | Label                   |              | D     | 1   |                              |
| 22  | A93E940500 | Label                   |              | D     | 1   |                              |
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Tray Section

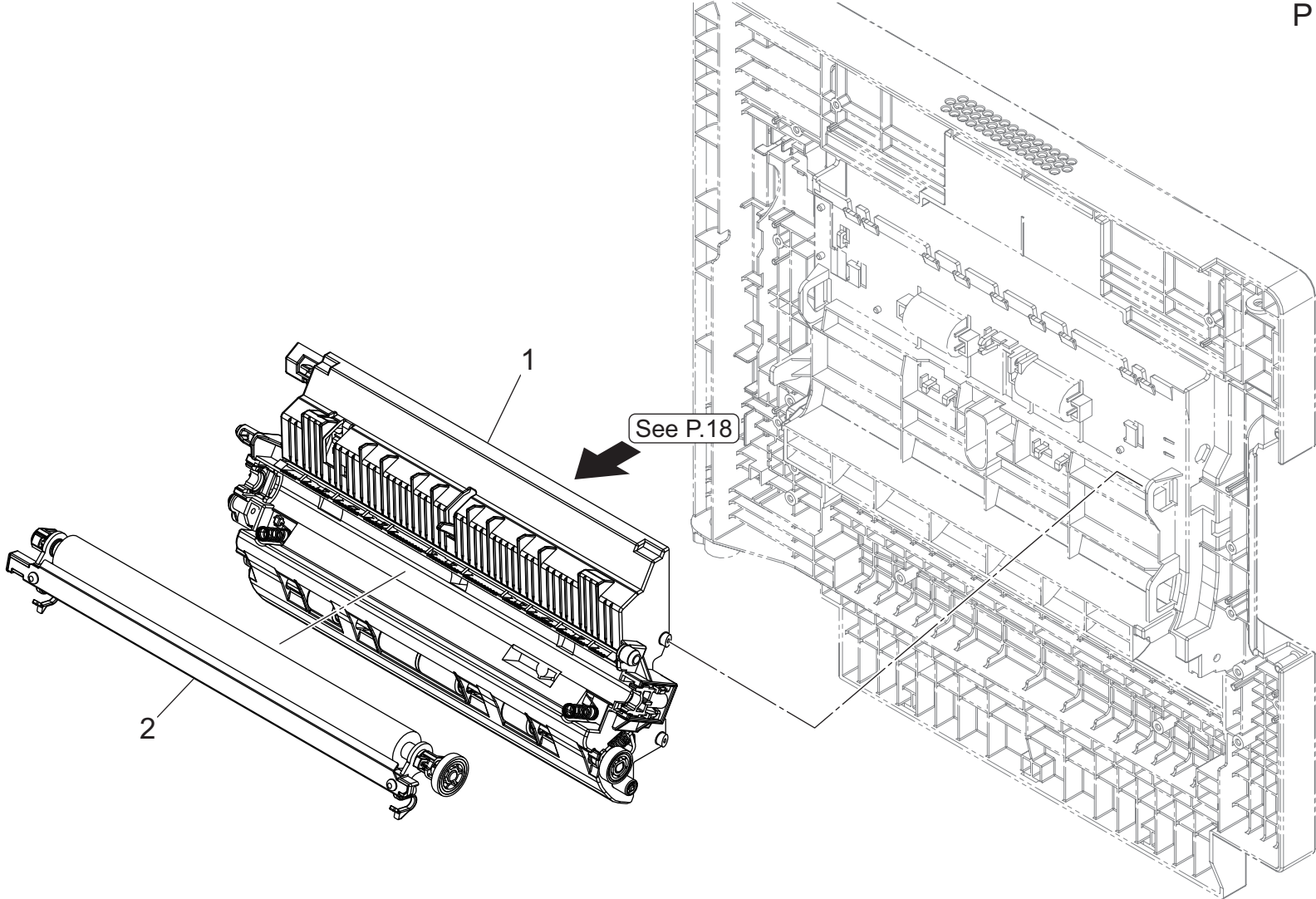
P 16

See P.14



# Tray Section

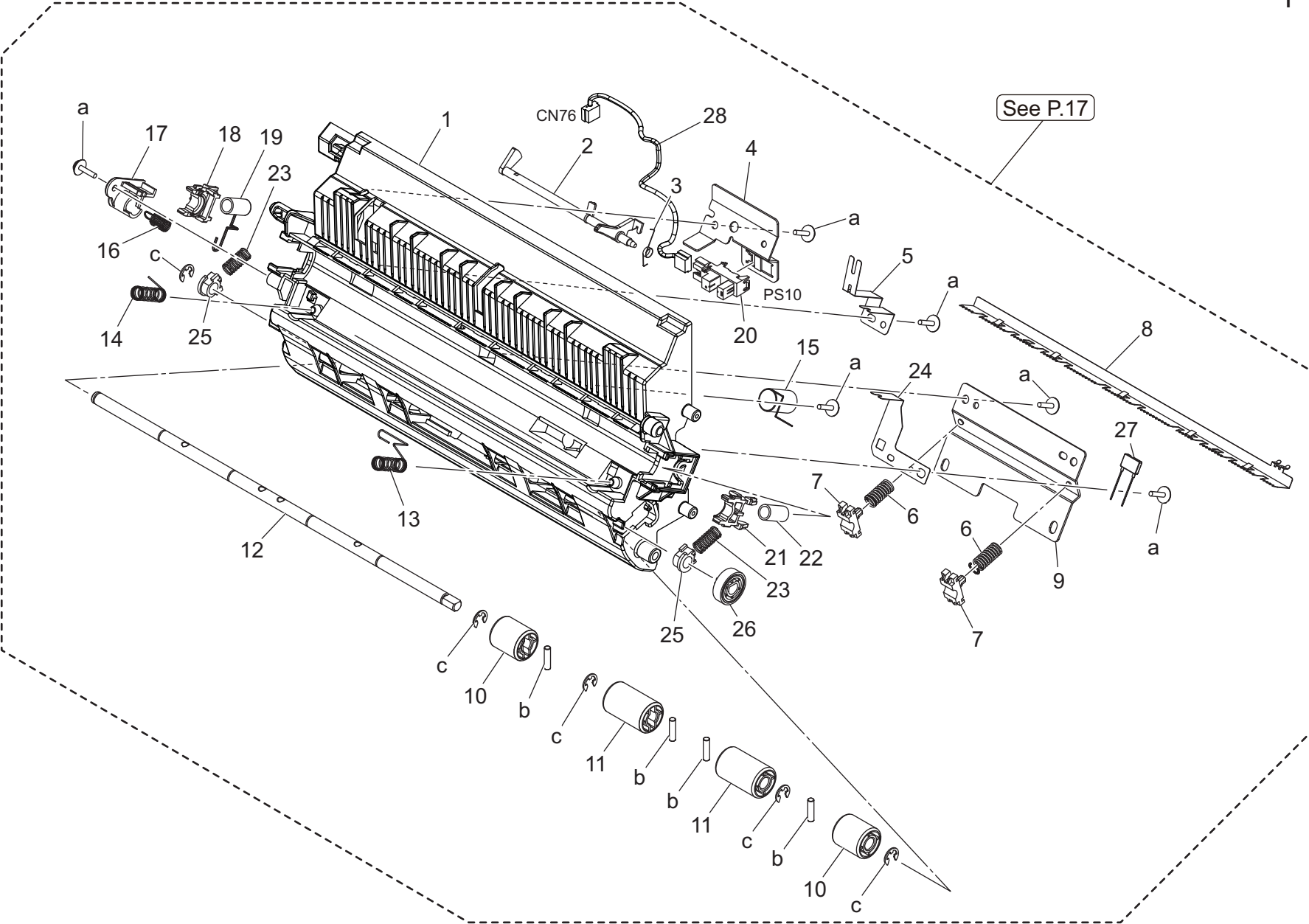
| Key | Part No.   | Description        | Destinations | Class | QTY | Standard parts |
|-----|------------|--------------------|--------------|-------|-----|----------------|
| 1   | A93E622203 | Regulating Plate   |              | C     | 1   | a-V153030804   |
| 2   | A795622700 | Compressing Spring |              | C     | 2   |                |
| 3   | A93E622601 | Auxiliary Guide    |              | D     | 2   |                |
| 4   | A161620701 | Gear               |              | D     | 1   |                |
| 5   | A93E622103 | Regulating Plate   |              | C     | 1   |                |
| 6   | AA2J621000 | Compressing Spring |              | C     | 1   |                |
| 7   | AA2J621200 | Lock Lever /2      |              | D     | 1   |                |
| 8   | A93E622700 | Lock Lever         |              | C     | 1   |                |
| 9   | A93E622501 | Holder             |              | D     | 1   |                |
| 10  | A93E625202 | Cover              |              | D     | 1   |                |
| 11  | A93E624000 | Spacer             |              | D     | 4   |                |
| 12  | A93E626702 | Cover              |              | D     | 1   |                |
| 13  | A93E625100 | Cover              |              | D     | 1   |                |
| 14  | A93E625000 | Regulating Plate   |              | C     | 1   |                |
| 15  | A795565500 | Compressing Spring |              | C     | 2   |                |
| 16  | AA2J629200 | Plate spring       |              | D     | 1   |                |
| 17  | A93E625900 | Lock Lever         |              | C     | 1   |                |
| 18  | A93E625800 | Lock Lever         |              | C     | 1   |                |
| 19  | A93E625300 | Cover              |              | D     | 1   |                |
| 20  | AA2J629000 | Operation Lever    |              | D     | 1   |                |
| 21  | AA2J943701 | Label              |              | D     | 1   |                |
| 22  | 9J08890700 | WASHER             |              | C     | 1   |                |
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2nd Transfer Section

| Key | Part No.   | Description              |              | Destinations | Class | QTY | Standard parts |
|-----|------------|--------------------------|--------------|--------------|-------|-----|----------------|
| 1   | AAJRR71500 | Conveyance Assy          | 搬送 A s s y   |              | S     | 1   |                |
| 2   | AAJRR70500 | 2nd Transfer Roller Unit | 2次転写ローラーユニット |              | B     | 1   |                |
|     |            |                          |              |              |       |     |                |
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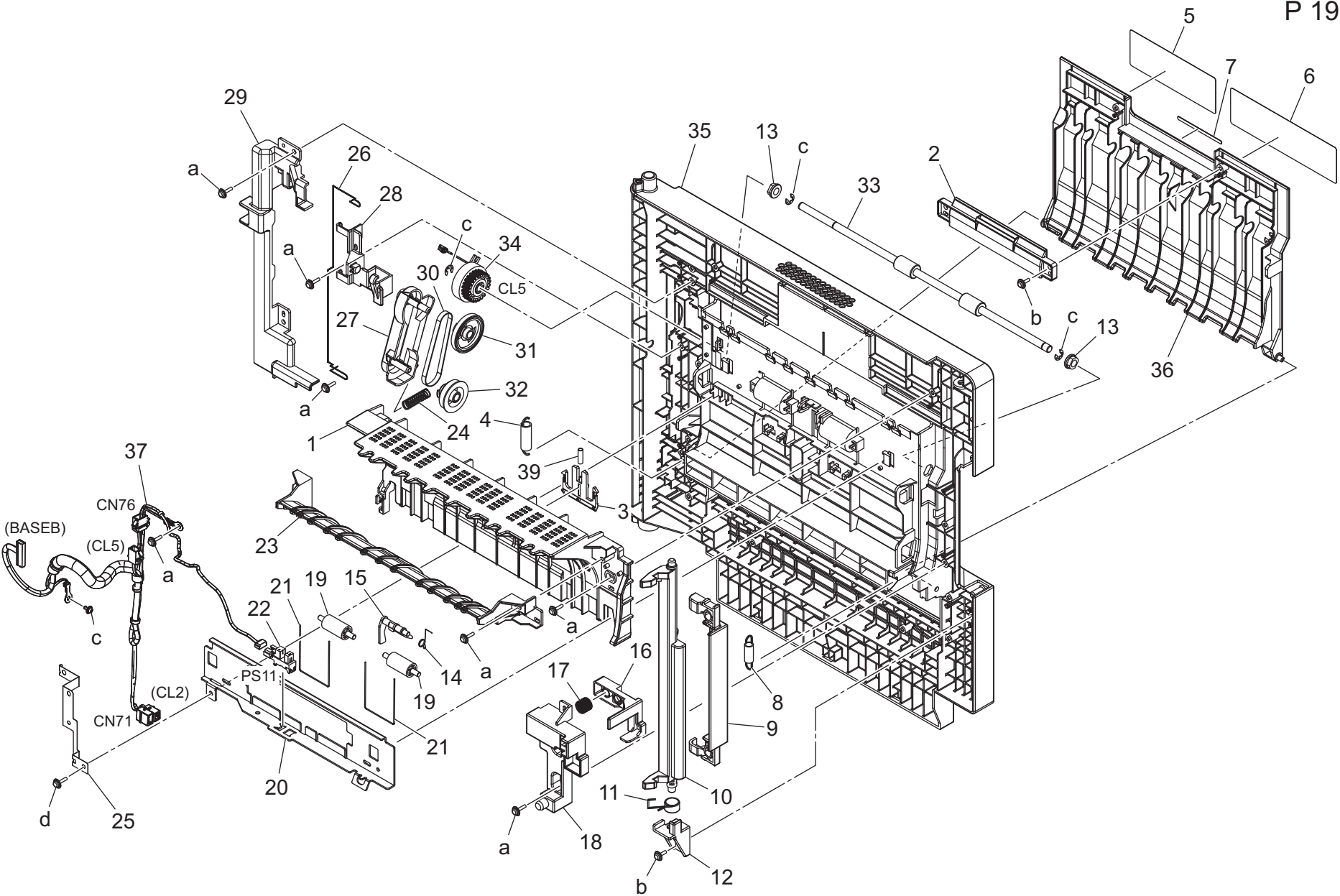


## Vertical Conveyance Section

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts                               |
|-----|------------|-------------------------|--------------|-------|-----|----------------------------------------------|
| 1   | A93E702114 | Conveyance Guide        |              | D     | 1   | a-V153031004<br>b-V234301250<br>c-V217040003 |
| 2   | A93E703400 | Actuator                |              | C     | 1   |                                              |
| 3   | A0VD700302 | Torsion Coil spring     |              | C     | 1   |                                              |
| 4   | A93E702400 | Mounting Plate          |              | D     | 1   |                                              |
| 5   | A93E707000 | Ground Plate            |              | D     | 1   |                                              |
| 6   | A93E704100 | Compressing Coil spring |              | C     | 2   |                                              |
| 7   | A93E704301 | Bushing                 |              | D     | 2   |                                              |
| 8   | A3GN701800 | Neutralizing Part       |              | D     | 1   |                                              |
| 9   | A93E703900 | Mounting Plate          |              | D     | 1   |                                              |
| 10  | A93E707100 | Roll Outside            |              | C     | 2   |                                              |
| 11  | A93E702500 | Roll                    |              | C     | 2   |                                              |
| 12  | A93E703600 | Shaft                   |              | D     | 1   |                                              |
| 13  | A93E706200 | Compressing Spring      |              | C     | 1   |                                              |
| 14  | A93E707200 | Compressing Spring      |              | C     | 1   |                                              |
| 15  | A93E708300 | Compressing Coil spring |              | C     | 1   |                                              |
| 16  | A93E704700 | Compressing Coil spring |              | C     | 1   |                                              |
| 17  | A93E704900 | Cover                   |              | D     | 1   |                                              |
| 18  | A93E510902 | Receiving Part /Rear    |              | D     | 1   |                                              |
| 19  | A93E702600 | Compressing Coil spring |              | C     | 1   |                                              |
| 20  | A5C1M50100 | Photointerrupter        |              | B     | 1   |                                              |
| 21  | A93E511102 | Receiving Part /Front   |              | D     | 1   |                                              |
| 22  | A93E703300 | Compressing Coil spring |              | C     | 1   |                                              |
| 23  | A93E704200 | Compressing Coil spring |              | C     | 2   |                                              |
| 24  | A93E704600 | Ground Plate            |              | D     | 1   |                                              |
| 25  | A93E703800 | Bushing                 |              | D     | 2   |                                              |
| 26  | A93E703700 | Gear 20T                |              | C     | 1   |                                              |
| 27  | V800500300 | FIXED POWER RESISTORS   |              | D     | 1   |                                              |
| 28  | A93EN10N00 | Relay harness /5        |              | D     | 1   |                                              |
|     |            |                         |              |       |     |                                              |
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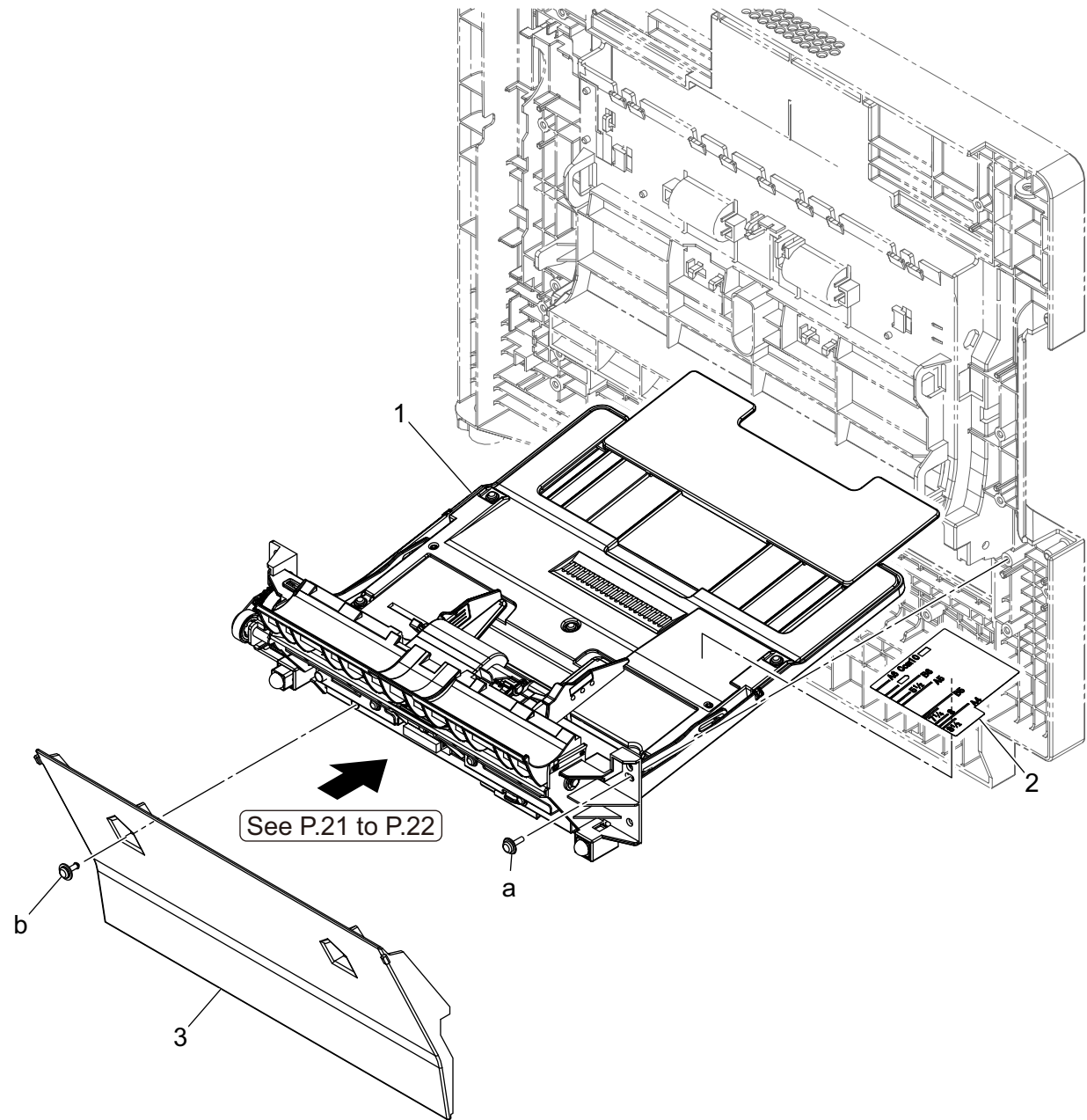
Vertical Conveyance Section

P 19



# Vertical Conveyance Section

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts                                               |
|-----|------------|-------------------------|--------------|-------|-----|--------------------------------------------------------------|
| 1   | ACT9813100 | Guide /Upper            |              | D     | 1   | a-V153031004<br>b-V153030803<br>c-V217040003<br>d-V144030603 |
| 2   | A93E810800 | Handle                  |              | D     | 1   |                                                              |
| 3   | A93E810701 | Lock Part               |              | D     | 1   |                                                              |
| 4   | A93E810600 | Pulling Coil spring     |              | C     | 1   |                                                              |
| 5   | A93E944500 | Label                   |              | D     | 1   |                                                              |
| 6   | A93E944600 | Operation Label         |              | D     | 1   |                                                              |
| 7   | A93E942100 | Label                   |              | D     | 1   |                                                              |
| 8   | A0VD703700 | Pulling Coil spring     |              | D     | 1   |                                                              |
| 9   | A93E814702 | Handle                  |              | D     | 1   |                                                              |
| 10  | A93E814300 | Lock Lever              |              | C     | 1   |                                                              |
| 11  | A93E814500 | Torsion Coil spring     |              | C     | 1   |                                                              |
| 12  | A93E814401 | Holder                  |              | D     | 1   |                                                              |
| 13  | 1134304301 | BUSHING                 |              | C     | 2   |                                                              |
| 14  | A93E815200 | Torsion Coil spring     |              | C     | 1   |                                                              |
| 15  | A93E815100 | Actuator                |              | C     | 1   |                                                              |
| 16  | A93E814001 | Lever                   |              | D     | 1   |                                                              |
| 17  | A93E811400 | Compressing Coil spring |              | D     | 1   |                                                              |
| 18  | A93E814100 | Cover                   |              | D     | 1   |                                                              |
| 19  | 4538373201 | ROLL                    |              | D     | 2   |                                                              |
| 20  | A93E810211 | Reinforce Plate         |              | D     | 1   |                                                              |
| 21  | A93E812100 | Spring                  |              | C     | 2   |                                                              |
| 22  | A5C1M50100 | Photointerrupter        |              | B     | 1   |                                                              |
| 23  | A93E814202 | Guide                   |              | D     | 1   |                                                              |
| 24  | A93E813800 | Compressing Coil spring |              | C     | 1   |                                                              |
| 25  | A93E814800 | Ground Plate            |              | D     | 1   |                                                              |
| 26  | A93E594200 | Ground Contact          |              | D     | 1   |                                                              |
| 27  | A93E813302 | Swing Housing           |              | D     | 1   |                                                              |
| 28  | A93E813201 | Positioning Shaft       |              | D     | 1   |                                                              |
| 29  | A93E815302 | Cover                   |              | D     | 1   |                                                              |
| 30  | A0HR211900 | Drive Belt /5           |              | C     | 1   |                                                              |
| 31  | A93E813501 | Gear 31T                |              | C     | 1   |                                                              |
| 32  | A93E813700 | Gear 23T                |              | C     | 1   |                                                              |
| 33  | A93E812000 | Roller                  |              | C     | 1   |                                                              |
| 34  | A7AHM20501 | Clutch                  |              | C     | 1   |                                                              |
| 35  | A93E810118 | Door                    |              | D     | 1   |                                                              |
| 36  | A93E810502 | Open/close Guide        |              | D     | 1   |                                                              |
| 37  | A93EN10B00 | Conveyance Wiring /1    |              | D     | 1   |                                                              |
| 39  | A93E810900 | Compressing Coil spring |              | C     | 1   |                                                              |
|     |            |                         |              |       |     |                                                              |
|     |            |                         |              |       |     |                                                              |
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## Bypass Tray Section

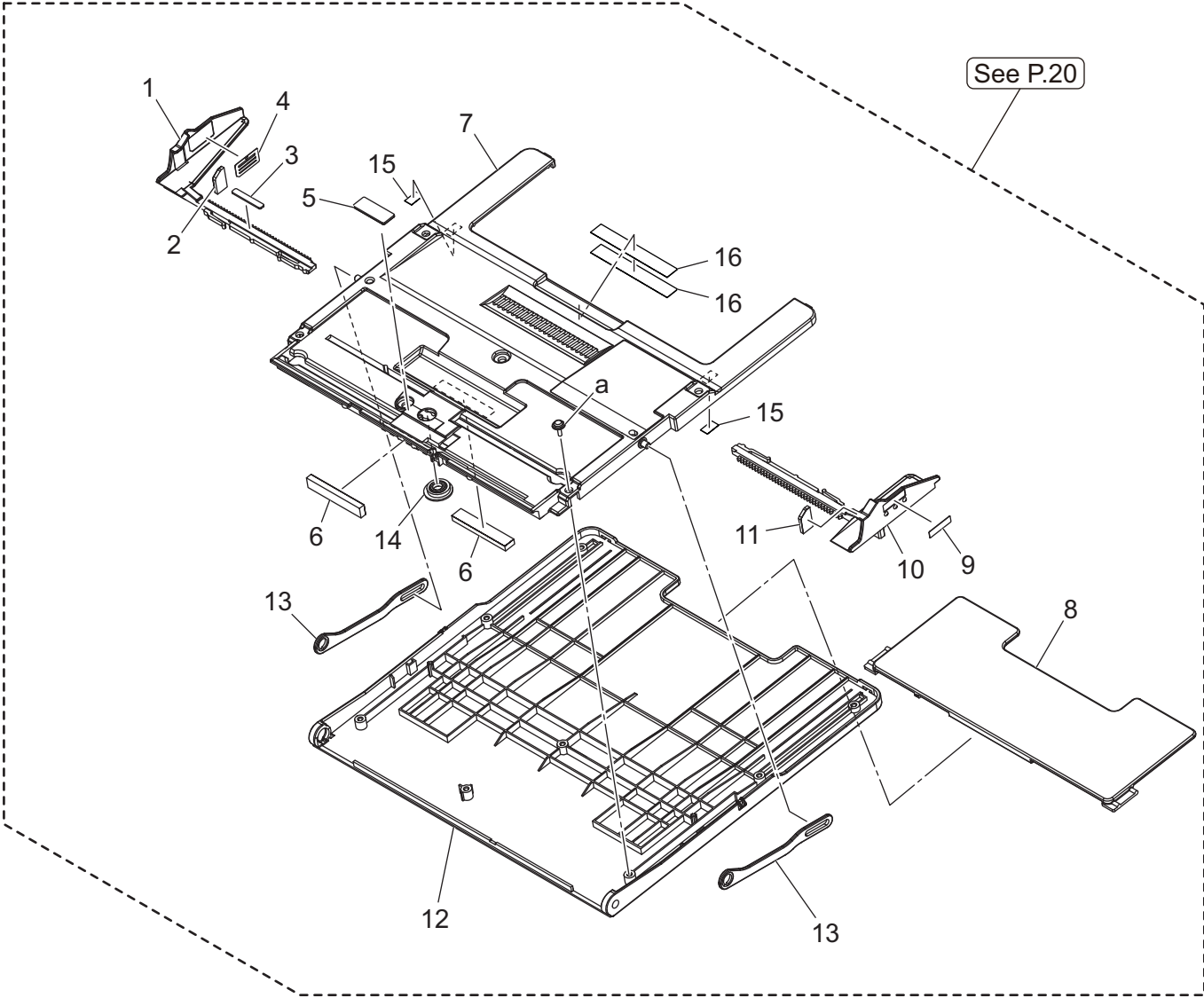
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This diagram shows an exploded view of a mechanical assembly. The main assembly is shown in a perspective view, with various components labeled with numbers and letters. A callout box labeled "See P.20" points to a specific part. A callout box labeled "See A" points to a specific part. A callout box labeled "DETAIL A" shows a detailed view of a specific part of the assembly, with components labeled with numbers and letters. The diagram includes a large number "1" at the top left, a large number "2" at the top center, a large number "3" at the top right, a large number "4" at the bottom left, a large number "5" at the bottom center, a large number "6" at the bottom right, a large number "7" at the bottom left, a large number "8" at the bottom center, a large number "9" at the bottom right, a large number "10" at the bottom left, a large number "11" at the bottom center, a large number "12" at the bottom right, a large number "13" at the bottom left, a large number "14" at the bottom center, a large number "15" at the bottom right, a large number "16" at the bottom left, a large number "17" at the bottom center, a large number "18" at the bottom right, a large number "19" at the bottom left, a large number "20" at the bottom center, a large number "21" at the bottom right, a large number "22" at the bottom left, a large number "23" at the bottom center, a large number "24" at the bottom right, a large number "25" at the bottom left, a large number "26" at the bottom center, a large number "27" at the bottom right, a large number "28" at the bottom left, a large number "29" at the bottom center, a large number "30" at the bottom right, a large number "31" at the bottom left, a large number "32" at the bottom center, a large number "33" at the bottom right, a large number "34" at the bottom left, a large number "35" at the bottom center, a large number "36" at the bottom right, a large number "37" at the bottom left, a large number "38" at the bottom center, a large number "39" at the bottom right, a large number "40" at the bottom left, a large number "41" at the bottom center, a large number "42" at the bottom right, a large number "43" at the bottom left, a large number "44" at the bottom center, a large number "45" at the bottom right. The diagram also includes a large number "1" at the top left, a large number "2" at the top center, a large number "3" at the top right, a large number "4" at the bottom left, a large number "5" at the bottom center, a large number "6" at the bottom right, a large number "7" at the bottom left, a large number "8" at the bottom center, a large number "9" at the bottom right, a large number "10" at the bottom left, a large number "11" at the bottom center, a large number "12" at the bottom right, a large number "13" at the bottom left, a large number "14" at the bottom center, a large number "15" at the bottom right, a large number "16" at the bottom left, a large number "17" at the bottom center, a large number "18" at the bottom right, a large number "19" at the bottom left, a large number "20" at the bottom center, a large number "21" at the bottom right, a large number "22" at the bottom left, a large number "23" at the bottom center, a large number "24" at the bottom right, a large number "25" at the bottom left, a large number "26" at the bottom center, a large number "27" at the bottom right, a large number "28" at the bottom left, a large number "29" at the bottom center, a large number "30" at the bottom right, a large number "31" at the bottom left, a large number "32" at the bottom center, a large number "33" at the bottom right, a large number "34" at the bottom left, a large number "35" at the bottom center, a large number "36" at the bottom right, a large number "37" at the bottom left, a large number "38" at the bottom center, a large number "39" at the bottom right, a large number "40" at the bottom left, a large number "41" at the bottom center, a large number "42" at the bottom right, a large number "43" at the bottom left, a large number "44" at the bottom center, a large number "45" at the bottom right.

# Bypass Tray Section

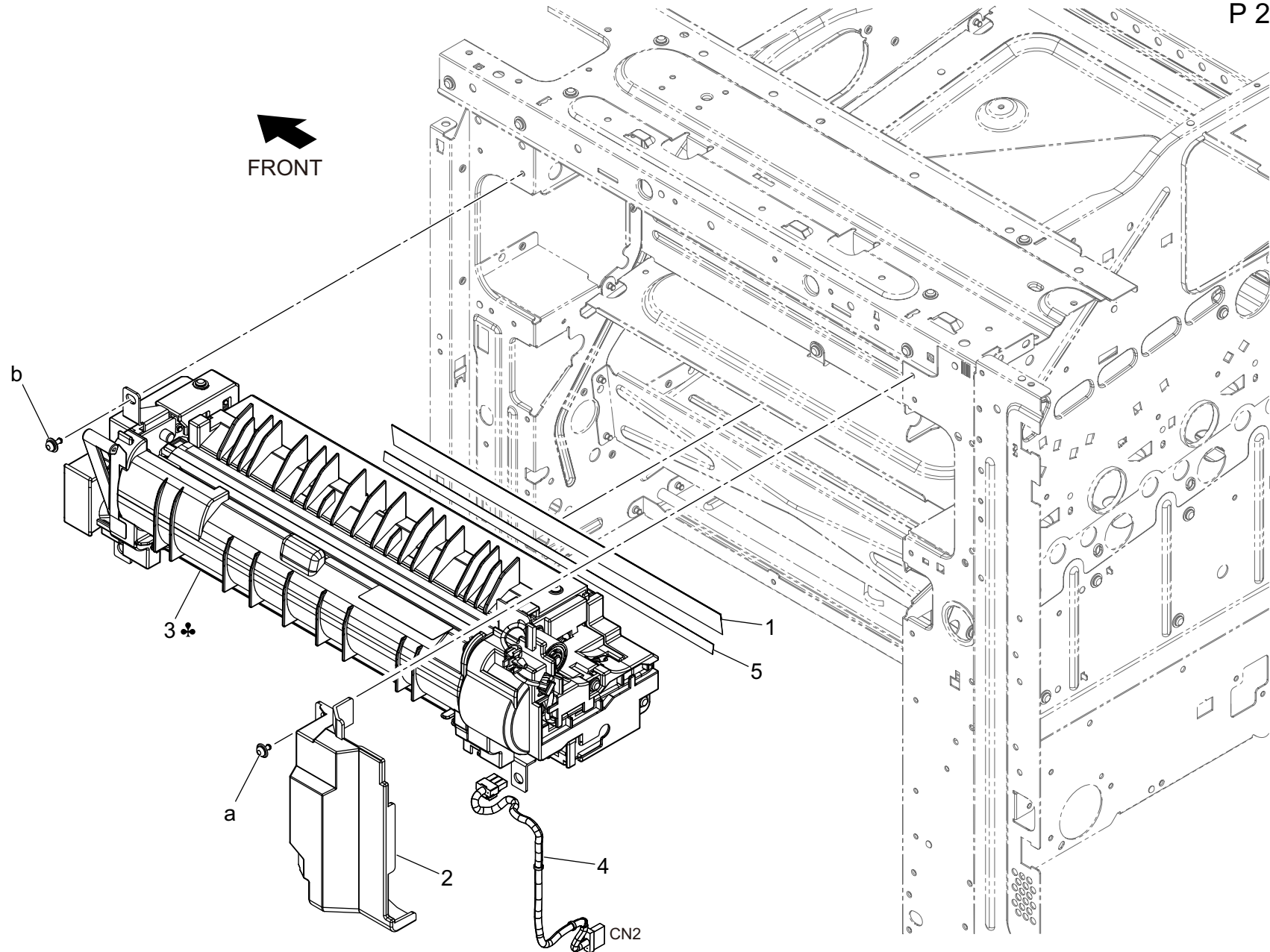
| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts                                                               |
|-----|------------|-------------------------|--------------|-------|-----|------------------------------------------------------------------------------|
| 1   | A93E590302 | Guide                   |              | D     | 1   | a-V153030804<br>b-V217040003<br>c-V125030803<br>d-V231200850<br>e-V153030803 |
| 2   | A93E596300 | Shutter                 |              | C     | 2   |                                                                              |
| 3   | A93E591900 | Support Shaft           |              | D     | 1   |                                                                              |
| 4   | AAJRR72200 | Friction Sheet Assy     |              | B     | 1   |                                                                              |
| 5   | A93E591600 | Compressing Coil spring |              | C     | 1   |                                                                              |
| 6   | A93E592300 | Separating Pad          |              | C     | 1   |                                                                              |
| 7   | A93E591800 | Cover Sheet             |              | C     | 1   |                                                                              |
| 8   | 1134304301 | BUSHING                 |              | C     | 2   |                                                                              |
| 9   | A93E597800 | Vibrationproof Part     |              | D     | 2   |                                                                              |
| 10  | A93E594100 | Actuator                |              | C     | 1   |                                                                              |
| 11  | A93E595600 | Compressing Coil spring |              | C     | 2   |                                                                              |
| 12  | A93E594400 | Torsion Spring          |              | C     | 1   |                                                                              |
| 13  | A93E595700 | Holding Cap             |              | D     | 2   |                                                                              |
| 14  | A93E594700 | Mounting Plate          |              | D     | 1   |                                                                              |
| 15  | A5C1M50100 | Photointerrupter        |              | B     | 1   |                                                                              |
| 16  | A93E598600 | Neutralizing Sheet /2   |              | C     | 1   |                                                                              |
| 17  | A93E594312 | Ground Plate            |              | D     | 1   |                                                                              |
| 18  | A93E597600 | Ground Part             |              | D     | 1   |                                                                              |
| 19  | A93E590600 | Bypass Gear 17T         |              | C     | 1   |                                                                              |
| 20  | A93E590500 | Mounting Plate          |              | D     | 1   |                                                                              |
| 21  | A7AHM20401 | Clutch                  |              | C     | 1   |                                                                              |
| 22  | A93E590203 | Paper feed Frame        |              | D     | 1   |                                                                              |
| 23  | A93E597100 | Reinforce Part          |              | D     | 1   |                                                                              |
| 24  | A93EN10M00 | Relay harness /4        |              | D     | 1   |                                                                              |
| 25  | A93E597900 | Sheet                   |              | D     | 2   |                                                                              |
| 26  | A93E598000 | Cushion                 |              | D     | 1   |                                                                              |
| 27  | A93E592800 | Holder                  |              | D     | 1   |                                                                              |
| 28  | A93E593800 | Torque limiter          |              | C     | 1   |                                                                              |
| 29  | A93E590800 | Shaft                   |              | D     | 1   |                                                                              |
| 30  | A93E596201 | Lock Lever              |              | C     | 2   |                                                                              |
| 31  | A93E591700 | Shaft                   |              | D     | 1   |                                                                              |
| 32  | A93E591300 | Holder                  |              | D     | 1   |                                                                              |
| 33  | A93E593100 | Torsion Coil spring     |              | C     | 1   |                                                                              |
| 34  | A5C1562200 | Roller                  |              | A     | 1   |                                                                              |
| 35  | A93E593400 | Drive Coupling /2       |              | C     | 1   |                                                                              |
| 36  | A93E593300 | Drive Coupling /1       |              | C     | 2   |                                                                              |
| 37  | A93E593900 | Gear 28T                |              | C     | 1   |                                                                              |
| 38  | 56AA40490  | Shaft Stopper /4        |              | C     | 1   |                                                                              |
| 39  | A93E597500 | Roller                  |              | B     | 1   |                                                                              |
| 40  | A93E593200 | Gear 26T                |              | C     | 1   |                                                                              |
| 41  | A93E592900 | Gear 17T                |              | C     | 2   |                                                                              |
| 42  | A93E592500 | Gear 17T                |              | C     | 1   |                                                                              |
| 43  | A93E598800 | Cushion /1              |              | D     | 2   |                                                                              |
| 44  | A93E599700 | Cushion                 |              | D     | 1   |                                                                              |
| 45  | A93E598400 | Drive Coupling          |              | D     | 1   |                                                                              |
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# Bypass Tray Section

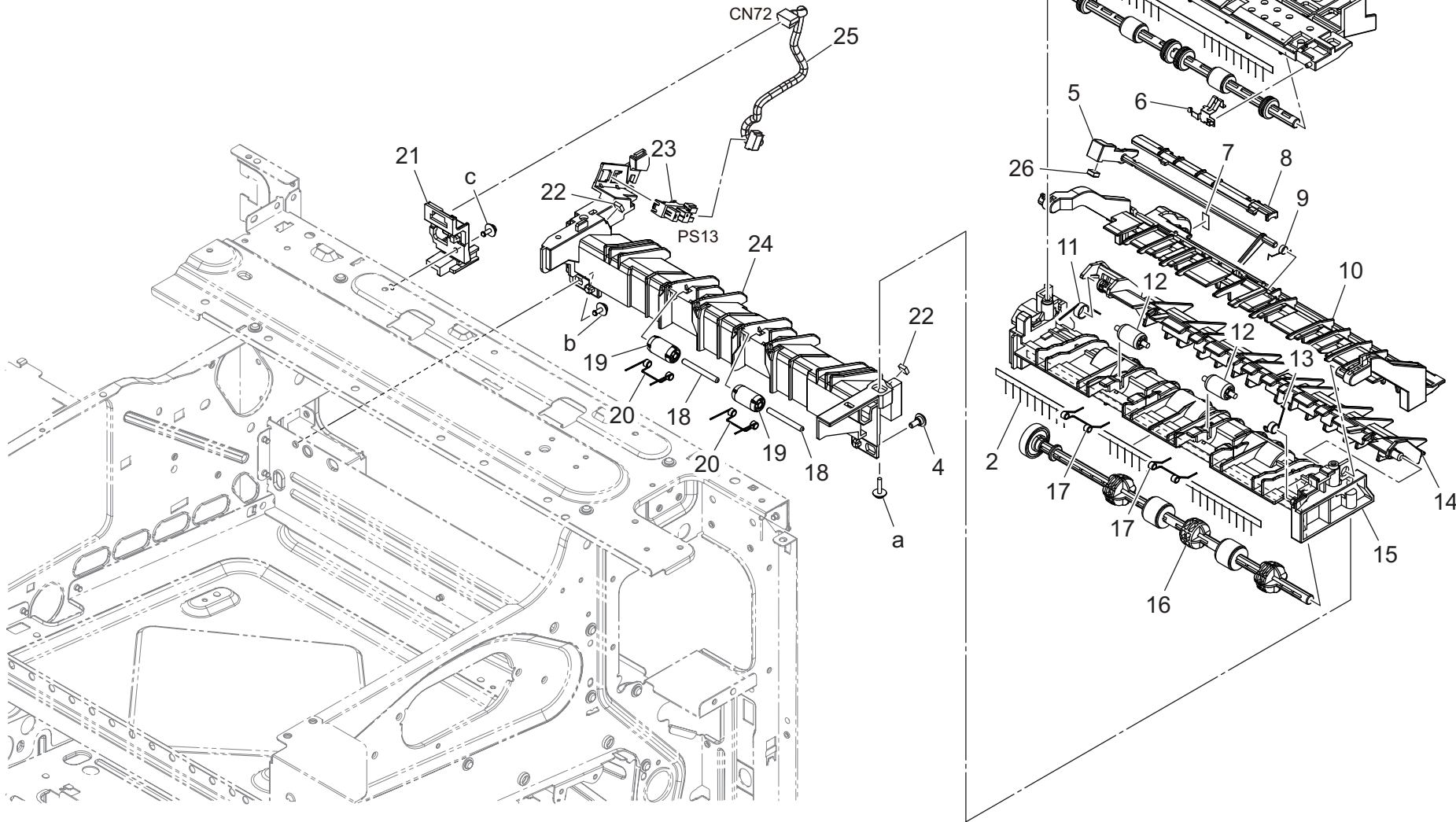
| Key | Part No.   | Description         |                | Destinations | Class | QTY | Standard parts |
|-----|------------|---------------------|----------------|--------------|-------|-----|----------------|
| 1   | A93E592201 | Regulating Plate /R | 規制板 /R         |              | C     | 1   | a-V153030804   |
| 2   | A7AH604501 | Brake Part          | ブレーキ材          |              | C     | 1   |                |
| 3   | A93E597200 | Friction Part       | 摩擦材            |              | D     | 1   |                |
| 4   | AA2J944500 | Label               | ラベル (積載量)      |              | C     | 1   |                |
| 5   | A93E594600 | Separating Sheet    | 分離シート          |              | C     | 1   |                |
| 6   | A93E598200 | Cushion             | クッション          |              | D     | 2   |                |
| 7   | A93E592002 | Holder              | ホルダ (C D 規制板)  |              | C     | 1   |                |
| 8   | A93E591002 | Tray                | トレイ (エクステンション) |              | C     | 1   |                |
| 9   | A93E943800 | Label               | ラベル (操作部)      |              | D     | 1   |                |
| 10  | A93E592104 | Regulating Plate /F | 規制板 /F         |              | C     | 1   |                |
| 11  | A7AH604401 | Brake Part /F       | ブレーキ材 /F       |              | C     | 1   |                |
| 12  | A93E590100 | Tray                | トレイ            |              | C     | 1   |                |
| 13  | A93E597300 | Stopper Part        | ストッパ部材         |              | C     | 2   |                |
| 14  | A0VD562300 | Gear 16T            | ギア 16 T        |              | D     | 1   |                |
| 15  | A93E599900 | Duplex Tape /2      | 両面テープ /2       |              | D     | 2   |                |
| 16  | A93E599800 | Duplex Tape /1      | 両面テープ /1       |              | D     | 2   |                |
|     |            |                     |                |              |       |     |                |
|     |            |                     |                |              |       |     |                |
|     |            |                     |                |              |       |     |                |
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# Fusing Section

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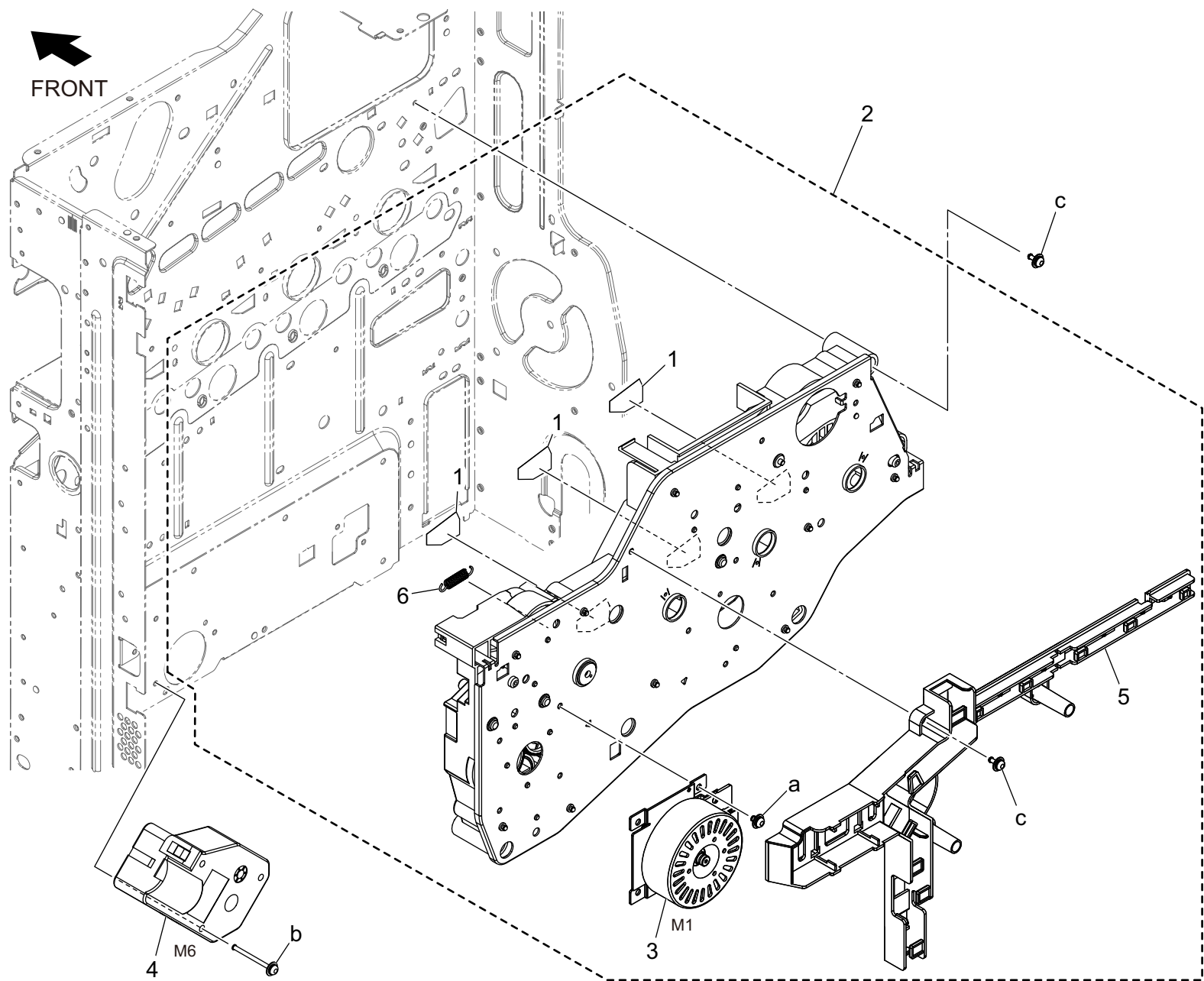
Paper Exit Section



# Paper Exit Section

| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts                               |
|-----|------------|-------------------------|--------------|-------|-----|----------------------------------------------|
| 1   | A93E816102 | Reverse/Exit Roller     |              | C     | 1   | a-V153031004<br>b-V125030803<br>c-V127030604 |
| 2   | A93E891500 | Neutralizing Brush      |              | D     | 2   |                                              |
| 3   | A93E890202 | Paper exit Guide /Upper |              | D     | 1   |                                              |
| 4   | A00J169200 | Shoulder screw          |              | C     | 2   |                                              |
| 5   | A93E890900 | Actuator                |              | C     | 1   |                                              |
| 6   | A93E891600 | Contact                 |              | D     | 1   |                                              |
| 7   | A93E895500 | Label                   |              | D     | 1   |                                              |
| 8   | A93E890800 | Guide                   |              | D     | 1   |                                              |
| 9   | A93E891200 | Torsion Coil spring     |              | C     | 1   |                                              |
| 10  | A93E890703 | Separating Guide        |              | D     | 1   |                                              |
| 11  | A93E816502 | Torsion Coil spring     |              | C     | 1   |                                              |
| 12  | A93E816802 | Roll                    |              | C     | 2   |                                              |
| 13  | A93E816700 | Torsion Coil spring     |              | C     | 1   |                                              |
| 14  | A93E816402 | Guide                   |              | D     | 1   |                                              |
| 15  | A93E816302 | Guide                   |              | D     | 1   |                                              |
| 16  | A93E890103 | Paper exit Roller       |              | C     | 1   |                                              |
| 17  | A93E816200 | Spring                  |              | C     | 2   |                                              |
| 18  | A93E892300 | Shaft                   |              | D     | 2   |                                              |
| 19  | A93E890300 | Roll                    |              | C     | 2   |                                              |
| 20  | A93E890601 | Spring                  |              | C     | 2   |                                              |
| 21  | A93E895100 | Hold Plate              |              | D     | 1   |                                              |
| 22  | A93E891300 | Cushion                 |              | D     | 2   |                                              |
| 23  | A5C1M50100 | Photointerrupter        |              | B     | 1   |                                              |
| 24  | A93E891000 | Paper exit Holder       |              | D     | 1   |                                              |
| 25  | A93EN10K00 | Relay harness /3        |              | D     | 1   |                                              |
| 26  | A93E892500 | Cushion                 |              | D     | 1   |                                              |
|     |            |                         |              |       |     |                                              |
|     |            |                         |              |       |     |                                              |
|     |            |                         |              |       |     |                                              |
|     |            |                         |              |       |     |                                              |
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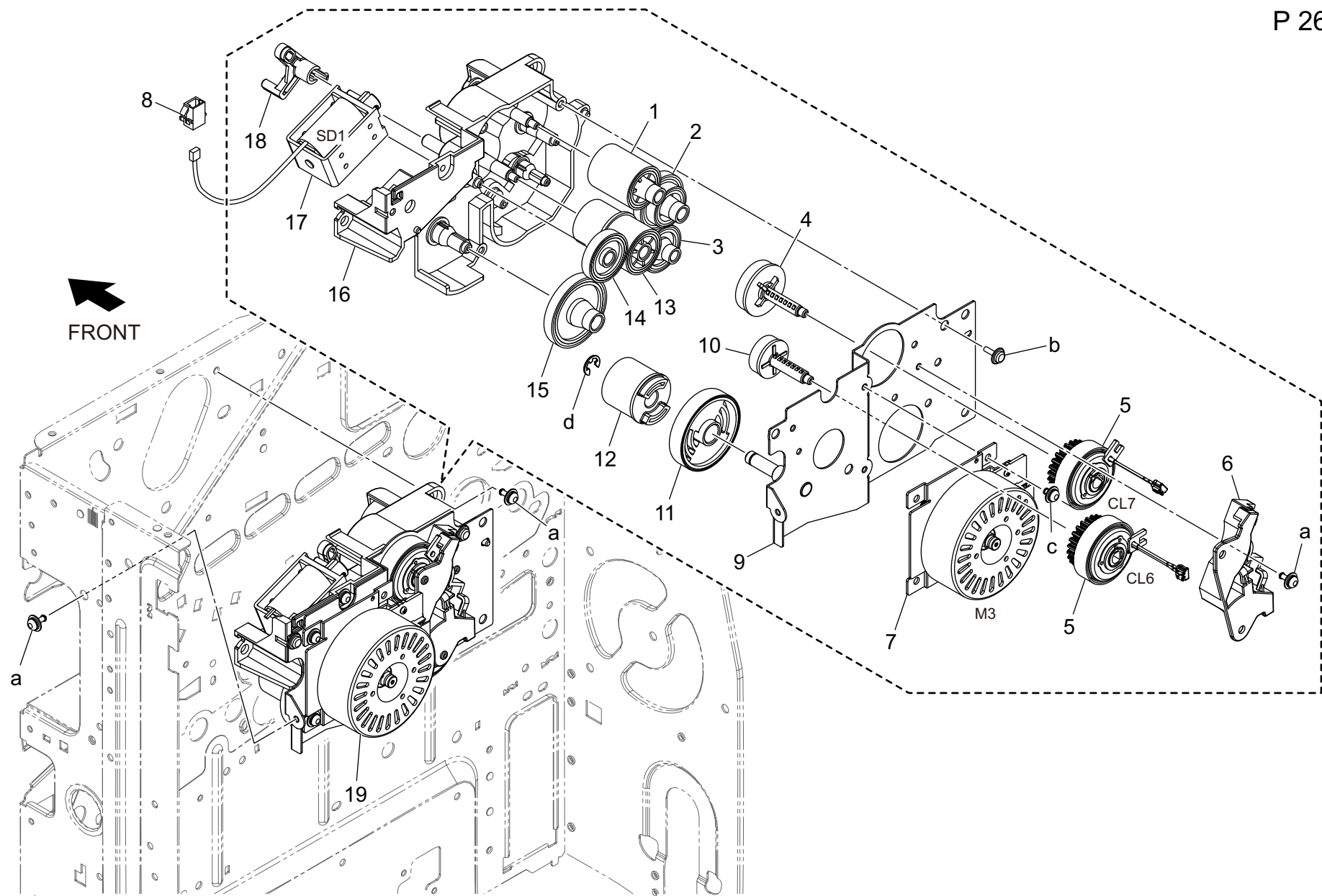
Drive Section



# Drive Section

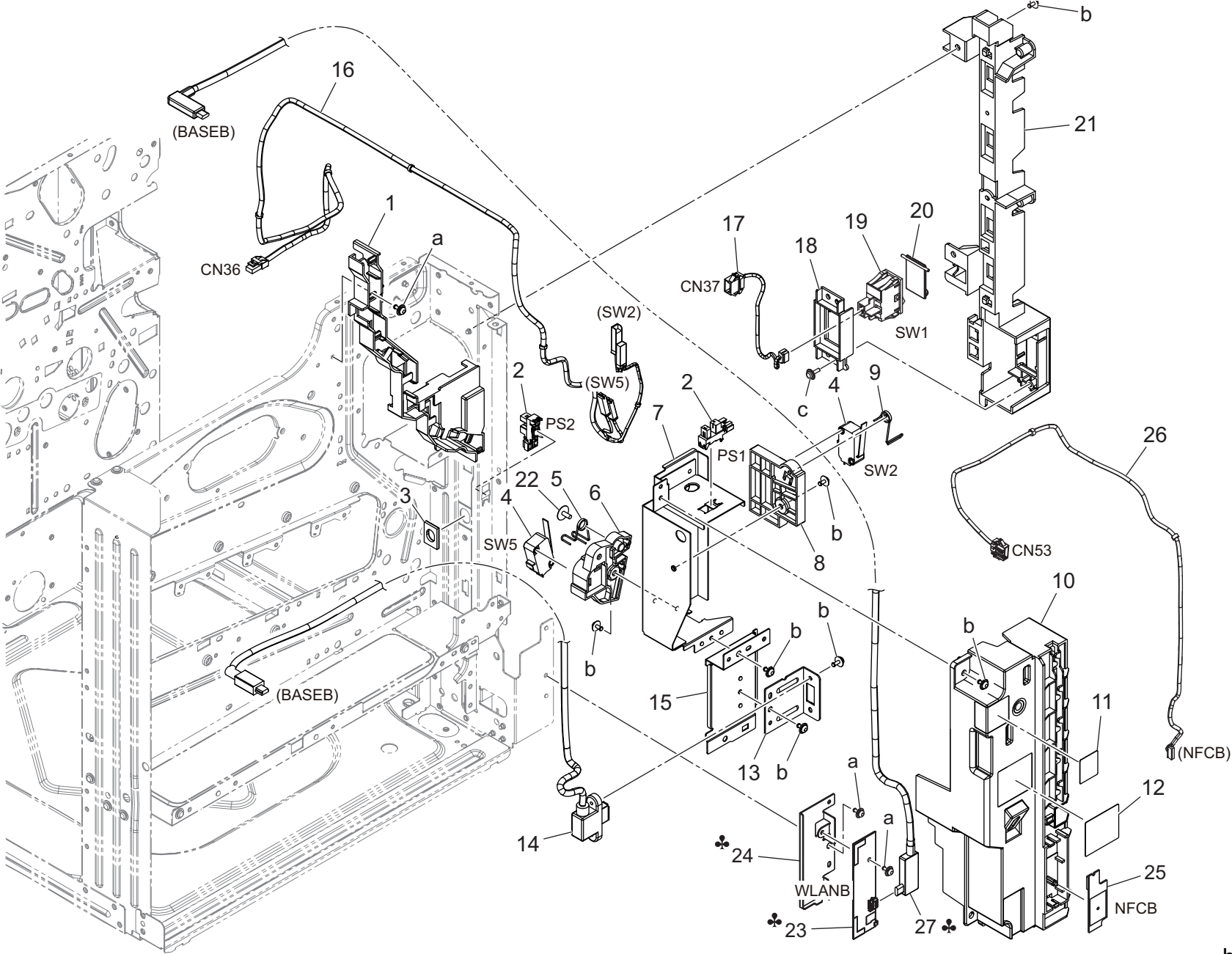
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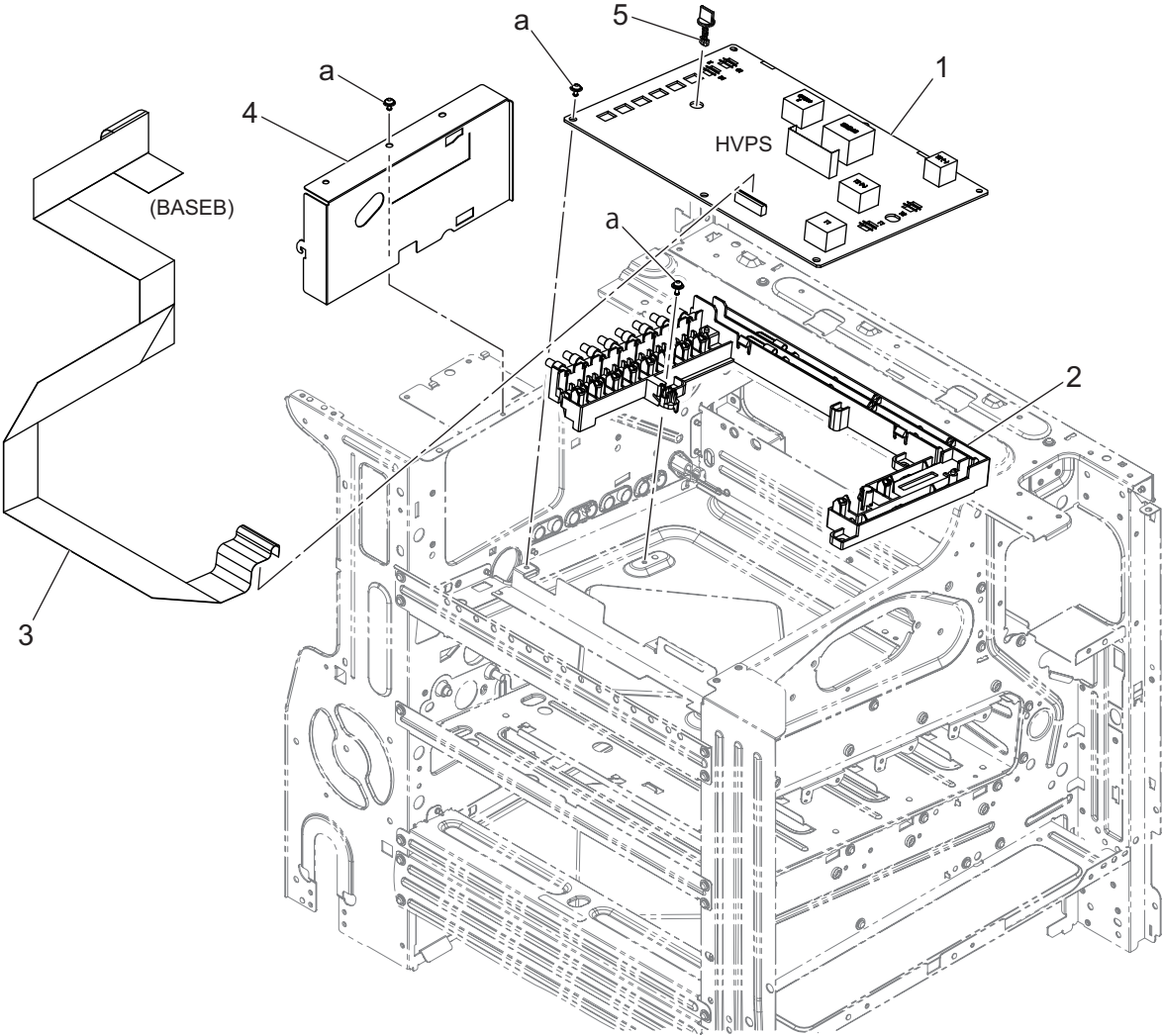


# Drive Section

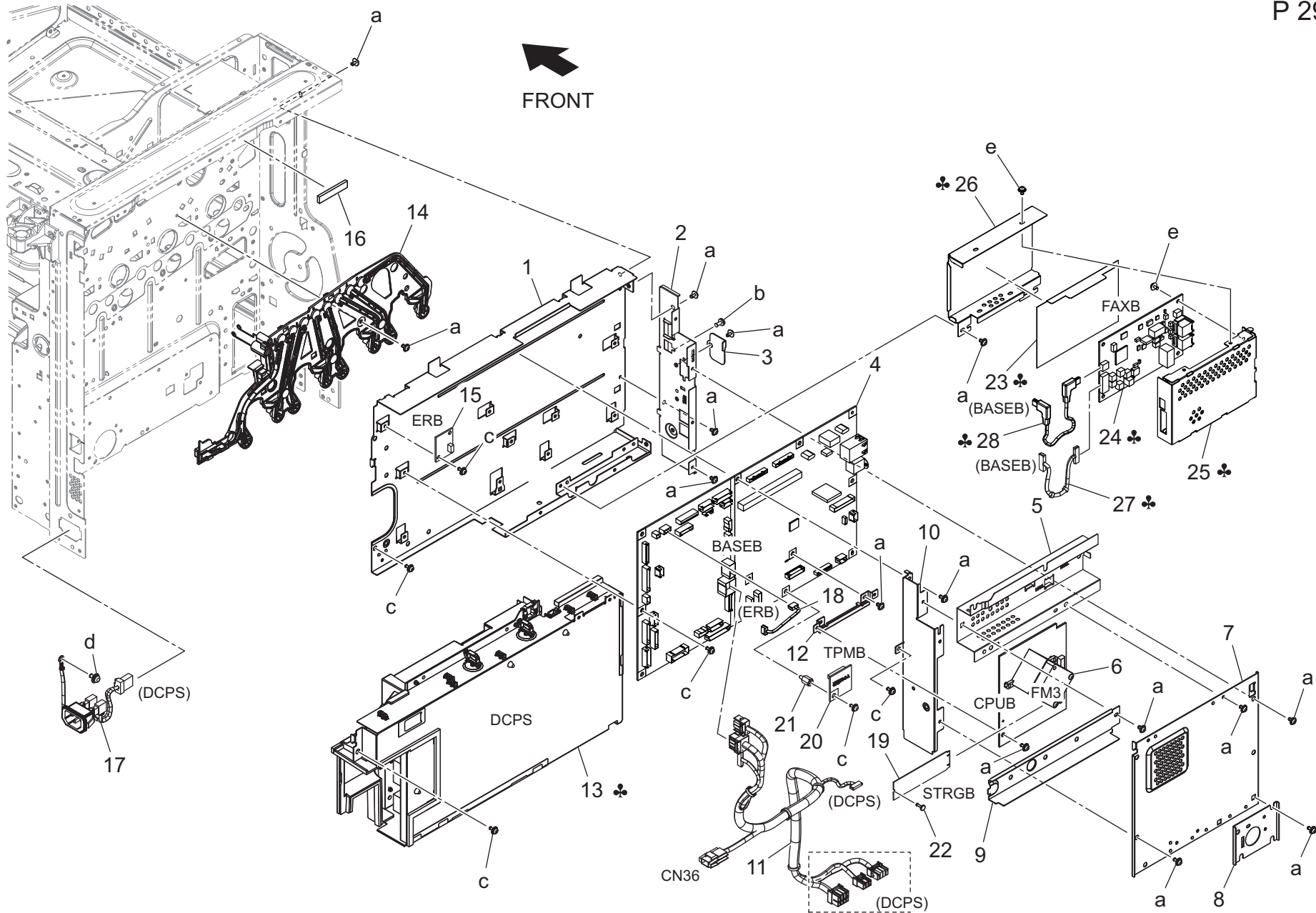
| Key | Part No.   | Description         | Destinations | Class | QTY | Standard parts                                               |
|-----|------------|---------------------|--------------|-------|-----|--------------------------------------------------------------|
| 1   | A93E222500 | Gear 20T            |              | C     | 1   | a-V125030803<br>b-V153030803<br>c-V116030603<br>d-V217050003 |
| 2   | A93E222600 | Gear 24/26T         |              | C     | 1   |                                                              |
| 3   | A93E222700 | Gear 28T            |              | C     | 1   |                                                              |
| 4   | A93E222300 | Gear 23T            |              | C     | 1   |                                                              |
| 5   | A7AHM20501 | Clutch              |              | C     | 2   |                                                              |
| 6   | A93E222800 | Holder              |              | D     | 1   |                                                              |
| 7   | AA2JM11000 | Brushless motor /30 |              | C     | 1   |                                                              |
| 8   | V651010001 | connector           |              | D     | 1   |                                                              |
| 9   | A93E220201 | Drive Side plate    |              | D     | 1   |                                                              |
| 10  | A93E222100 | Gear 21T            |              | C     | 1   |                                                              |
| 11  | A93E220401 | Gear 71T            |              | C     | 1   |                                                              |
| 12  | A93E220300 | Gear 22T            |              | C     | 1   |                                                              |
| 13  | A93E221300 | Gear 20/21T         |              | C     | 1   |                                                              |
| 14  | A93E221200 | Gear 23T            |              | C     | 1   |                                                              |
| 15  | A93E221100 | Gear 34T            |              | C     | 1   |                                                              |
| 16  | A93E220102 | Drive Holder        |              | D     | 1   |                                                              |
| 17  | AAJRR72100 | Solenoid Assy       |              | C     | 1   |                                                              |
| 18  | A93E223100 | Lever               |              | C     | 1   |                                                              |
| 19  | AAJRR71322 | Fusing Drive Assy   |              | S     | 1   |                                                              |
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| Key | Part No.   | Description         | Destinations | Class | QTY | Standard parts                               |
|-----|------------|---------------------|--------------|-------|-----|----------------------------------------------|
| 1   | A93E135000 | Wiring Guide        |              | D     | 1   | a-V125030803<br>b-V127030604<br>c-V153030803 |
| 2   | A5C1M50100 | Photointerrupter    |              | B     | 2   |                                              |
| 3   | A93E105100 | Seal                |              | D     | 1   |                                              |
| 4   | 9J06M60100 | Micro Switch        |              | C     | 2   |                                              |
| 5   | A93E135211 | Torsion Coil spring |              | C     | 1   |                                              |
| 6   | A93E136911 | Holder              |              | D     | 1   |                                              |
| 7   | A93E134300 | Mounting Plate      |              | D     | 1   |                                              |
| 8   | A93E135401 | Holder              |              | D     | 1   |                                              |
| 9   | A161151300 | Torsion Coil spring |              | D     | 1   |                                              |
| 10  | A93E134801 | Cover               |              | D     | 1   |                                              |
| 11  | A93E402601 | Label /K            |              | D     | 1   |                                              |
| 12  | ACT9401200 | Label               |              | D     | 1   |                                              |
| 13  | A93E135900 | Mounting Plate      |              | D     | 1   |                                              |
| 14  | A93EN12000 | I/F Cable           |              | D     | 1   |                                              |
| 15  | A93E134400 | Mounting Plate      |              | D     | 1   |                                              |
| 16  | A93EN10201 | Interlock Wiring    |              | D     | 1   |                                              |
| 17  | A93EN10G00 | Relay harness /1    |              | D     | 1   |                                              |
| 18  | A93E132001 | Mounting Plate      |              | D     | 1   |                                              |
| 19  | A93EM60000 | Rocker switch       |              | C     | 1   |                                              |
| 20  | A93E132200 | Cover               |              | D     | 1   |                                              |
| 21  | A93E132103 | Cover               |              | D     | 1   |                                              |
| 22  | 4163529301 | SCREW               |              | C     | 1   |                                              |
| 23  | AA2JM72F01 | Interface Board     | B,G2,H       | D     | 1   |                                              |
| 24  | A93E134700 | Mounting Plate      | B,G2,H       | D     | 1   |                                              |
| 25  | AA2JM70600 | Interface Unit      |              | C     | 1   |                                              |
| 26  | A93EN12500 | Wiring              |              | D     | 1   |                                              |
| 27  | A93EN12111 | I/F Cable           | B,G2,H       | C     | 1   |                                              |
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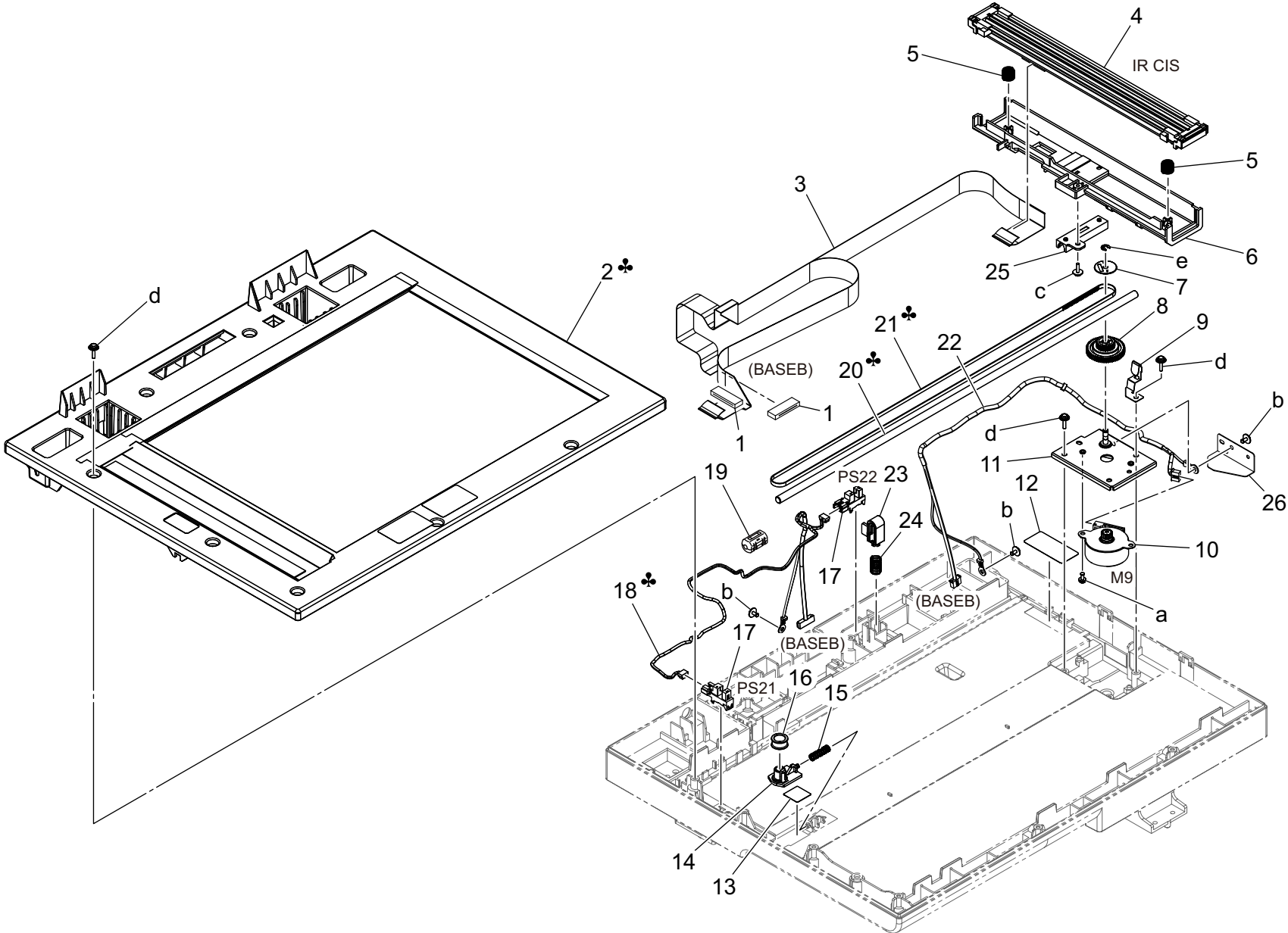


| Key | Part No.   | Description           |                  | Destinations | Class | QTY | Standard parts |
|-----|------------|-----------------------|------------------|--------------|-------|-----|----------------|
| 1   | ACT9M40300 | HV Board Assembly     | 高圧基板 A S S Y     |              | I     | 1   | a-V127030604   |
| 2   | ACT9R71100 | HV Board Contact Assy | H V 基板接点 A s s y |              | D     | 1   |                |
| 3   | ACT9N10400 | HV Flat Cable         | 高圧フラットケーブル       |              | D     | 1   |                |
| 4   | A93E134200 | Mounting Plate        | 取付板 (H Vー F F C) |              | D     | 1   |                |
| 5   | A797151500 | Stopper Shaft         | ストッパ軸 (H V)      |              | C     | 1   |                |
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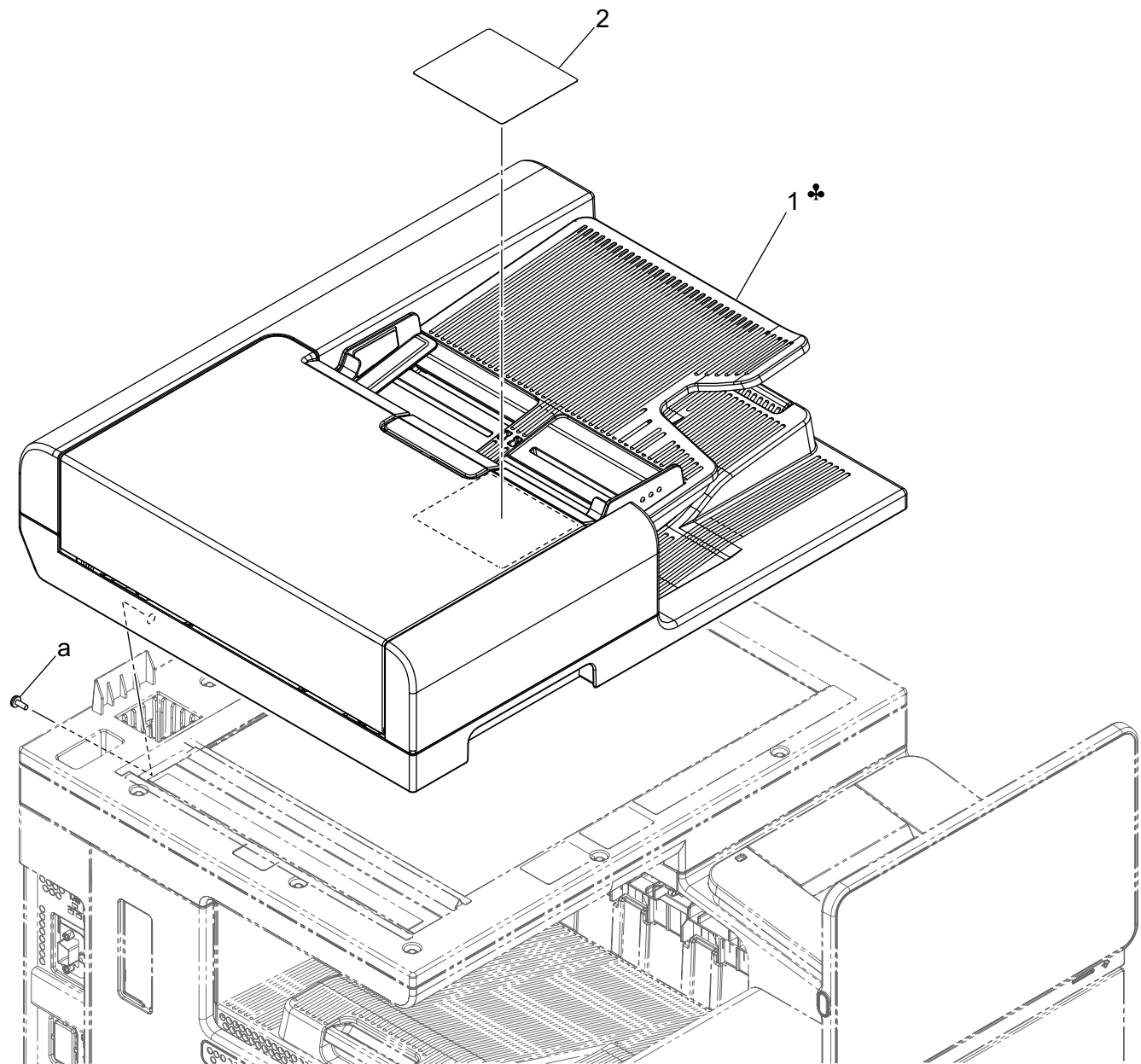
| Key | Part No.      | Description              | Destinations           | Class | QTY | Standard parts                                                               |
|-----|---------------|--------------------------|------------------------|-------|-----|------------------------------------------------------------------------------|
| 1   | A93E137300    | Mounting Plate           | 取付板 (コントローラ)           | D     | 1   | a-V127030604<br>b-V111030603<br>c-V125030803<br>d-V116040803<br>e-V116030603 |
| 2   | A93E137600    | Mounting Plate           | 取付板 (I F)              | D     | 1   |                                                                              |
| 3   | A3GN134500    | Shield Plate             | シールド板                  | D     | 1   |                                                                              |
| 4   | ACT9H02013    | Base Board Assembly      | ベース基板 ASSY             | I     | 1   |                                                                              |
| 5   | A93E137400    | Shield Plate /2          | シールド板 /2               | D     | 1   |                                                                              |
| 6   | ACT9H01007    | CPU Board Assembly       | CPU 基板 ASSY            | I     | 1   |                                                                              |
| 7   | A93E137200    | Shield Plate /1          | シールド板 /1               | D     | 1   |                                                                              |
| 8   | A93E137700    | Mounting Plate           | 取付板 (ベンダー)             | D     | 1   |                                                                              |
| 9   | A93E137800    | Mounting Plate           | 取付板 (ケーブルガイド)          | D     | 1   |                                                                              |
| 10  | A93E137100    | Mounting Plate           | 取付板 (仕切り)              | D     | 1   |                                                                              |
| 11  | AAJNN10100    | Power supply Wiring      | 給電束線                   | D     | 1   |                                                                              |
| 12  | AA2J135101    | Mounting Plate           | 取付板 (S 8 0 0)          | D     | 1   |                                                                              |
| 13  | AAJRR70600    | Power supply Assy (100V) | 低圧電源 Assy (1 0 0 V)    | I     | 1   |                                                                              |
| 13  | AAJRR70700    | Power supply Assy (230V) | 低圧電源 Assy (2 3 0 V)    | I     | 1   |                                                                              |
| 14  | ACT9R70600    | HV Contact Assy          | HV 接点 Assy             | D     | 1   |                                                                              |
| 15  | AA2JH00C00    | ERB ASSY                 | 基板 ASSY (ERB)          | C     | 1   |                                                                              |
| 16  | A92E135400    | Insulating Part /2       | 絶縁材 /2                 | D     | 1   |                                                                              |
| 17  | A93EN10000    | AC Wiring                | AC 束線                  | D     | 1   |                                                                              |
| 18  | ACT9N10300    | Interface Harness        | インターフェース束線             | D     | 1   |                                                                              |
| 19  | AA2JM72702Old | Memory Board             | メモリ基板 (ストレージ基板__Phi so | C     | 1   |                                                                              |
| 19  | AA2JM72M00    | Memory Board             | メモリー基板 (ストレージ基板__Phi s | C     | 1   |                                                                              |
| 20  | AA2JH02T00    | PWB Assembly(PWB-TPM)    | 基板 ASSY (PWB-TPM)      | C     | 1   |                                                                              |
| 21  | A161137600    | Shoulder screw           | 段ねじ (SSD)              | D     | 1   |                                                                              |
| 22  | AA2J139800    | Screw                    | ねじ (SSD)               | D     | 1   |                                                                              |
| 23  | A879130300    | Insulating Part          | 絶縁材                    | D     | 1   |                                                                              |
| 24  | A879H01W03    | FAX Assembly             | FAX 基板 ASSY            | I     | 1   |                                                                              |
| 25  | A92E137200    | Cover                    | カバー (FAX)              | D     | 1   |                                                                              |
| 26  | A92E137100    | Mounting Plate           | 取付板 (FAX)              | D     | 1   |                                                                              |
| 27  | A92EN12300    | Power source Cable /F    | 電源ケーブル /F              | D     | 1   |                                                                              |
| 28  | A92EN12800    | I/F Cable /F             | I /F ケーブル /F           | D     | 1   |                                                                              |
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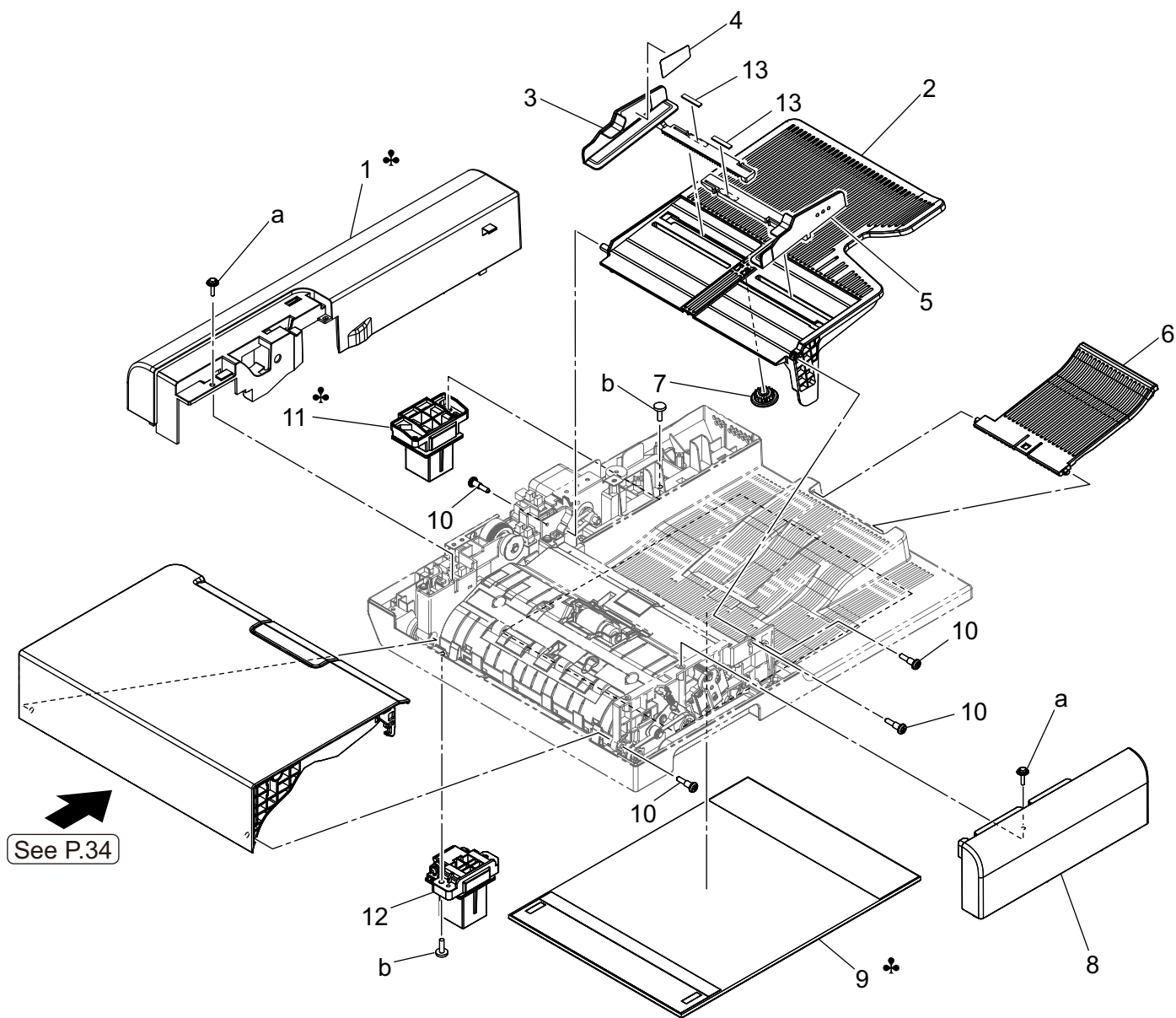


## Scanner Section

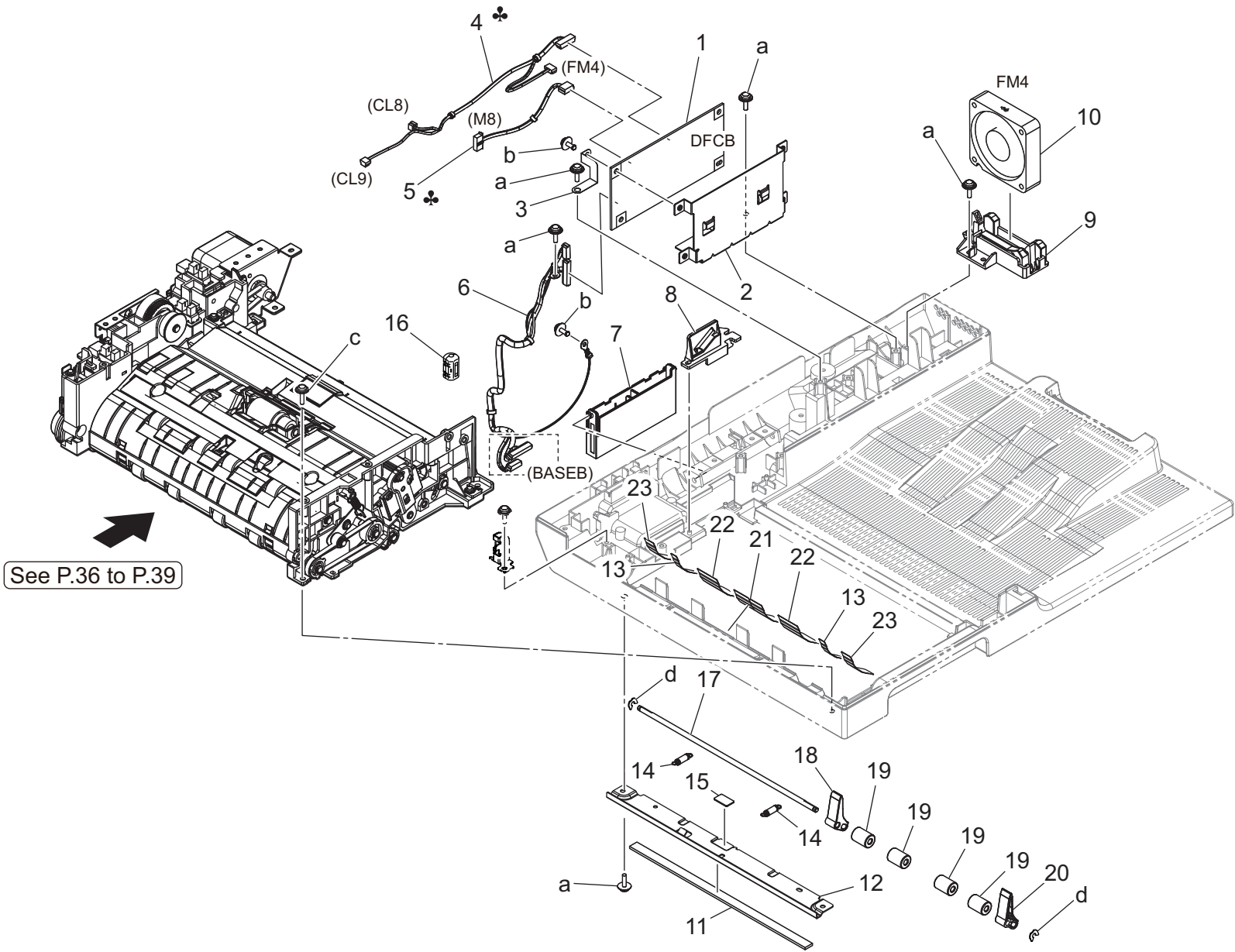
| Key | Part No.   | Description                  | Destinations                 | Class | QTY | Standard parts                                                               |
|-----|------------|------------------------------|------------------------------|-------|-----|------------------------------------------------------------------------------|
| 1   | A7AHM90000 | Connector                    | コネクタ                         | D     | 2   | a-V115030603<br>b-V144030603<br>c-V153030803<br>d-V153031004<br>e-V217030003 |
| 2   | AAJNR71100 | Upper Cover Assy (IR/LGL)    | 上カバー A s s y ( I R / L G L ) | C     | 1   |                                                                              |
| 2   | AAJNR71000 | Upper Cover Assy (IR/A4)     | 上カバー A s s y ( I R / A 4 )   | C     | 1   |                                                                              |
| 3   | A93EN11300 | Scanner Flat Cable           | スキャナーフラットケーブル                | C     | 1   |                                                                              |
| 4   | AAJNR71200 | CIS unit/ IR                 | C I S ユニット / I R             | I     | 1   |                                                                              |
| 5   | A93E263200 | Compressing Coil spring      | 圧縮コイルばね ( C I S )            | C     | 2   |                                                                              |
| 6   | A93E262802 | Frame                        | フレーム ( C I S )               | D     | 1   |                                                                              |
| 7   | A93E261000 | Cap                          | キャップ                         | D     | 1   |                                                                              |
| 8   | A93E260800 | Gear 24/60T                  | ギア 2 4 / 6 0 T               | C     | 1   |                                                                              |
| 9   | A93E260900 | Ground Plate                 | アース板                         | D     | 1   |                                                                              |
| 10  | A93EM10K00 | Stepping Motor               | ステッピングモーター                   | C     | 1   |                                                                              |
| 11  | A93E260701 | Mounting Plate /ASSY         | 取付板 / A S S Y                | D     | 1   |                                                                              |
| 12  | A93E264202 | Sheet                        | シート (ハーネス)                   | D     | 1   |                                                                              |
| 13  | A93E261500 | Sheet                        | シート (ばね下)                    | D     | 1   |                                                                              |
| 14  | A93E260400 | Holder                       | ホルダ (プーリ)                    | D     | 1   |                                                                              |
| 15  | A93E260501 | Compressing Coil spring      | 圧縮コイルばね ( I R 駆動 )           | C     | 1   |                                                                              |
| 16  | A93E260300 | Pulley                       | プーリ ( I R 駆動 )               | C     | 1   |                                                                              |
| 17  | A5C1M50100 | Photointerrupter             | 透過型センサ                       | B     | 2   |                                                                              |
| 18  | A93EN11100 | Scanner Detection Harness /1 | スキャナー検知束線 / 1 ( A 4 )        | D     | 1   |                                                                              |
| 18  | A93EN11200 | Scanner Detection Harness /2 | スキャナー検知束線 / 2 ( L E G A L )  | D     | 1   |                                                                              |
| 19  | A3GNM93100 | Ferrite core                 | フェライトコア                      | D     | 1   |                                                                              |
| 20  | A93E261200 | Guide Shaft                  | ガイド軸 ( A 4 )                 | D     | 1   |                                                                              |
| 20  | A93E263500 | Guide Shaft                  | ガイド軸 ( L G )                 | D     | 1   |                                                                              |
| 21  | A93E260600 | Timing belt 788L             | タイミングベルト 7 8 8 L             | C     | 1   |                                                                              |
| 21  | A93E263600 | Timing belt 894L             | タイミングベルト 8 9 4 L             | C     | 1   |                                                                              |
| 22  | A93EN11000 | Scanner Drive Harness        | スキャナー駆動束線                    | D     | 1   |                                                                              |
| 23  | A93E261300 | Lever                        | レバー ( A D F )                | D     | 1   |                                                                              |
| 24  | A93E261400 | Compressing Coil spring      | 圧縮コイルばね ( A D F 開閉 )         | C     | 1   |                                                                              |
| 25  | A93E262901 | Guide                        | ガイド ( C I S )                | D     | 1   |                                                                              |
| 26  | A93E264000 | Shield Plate                 | シールド板 (モータ)                  | D     | 1   |                                                                              |
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| Key | Part No.   | Description          |                 | Destinations        | Class | QTY | Standard parts |
|-----|------------|----------------------|-----------------|---------------------|-------|-----|----------------|
| 1   | AAJNR70155 | Auto Document Feeder | 搬送ユニット（センチ）     | C,D1,D3,E,F2,G1,I,K | S     | 1   | a-V145040803   |
| 1   | AAJNR70255 | Auto Document Feeder | 搬送ユニット（インチ）     | B,G2,H              | S     | 1   |                |
| 2   | A93E945700 | Label                | ラベル（禁止原稿／JP 以外） |                     | D     | 1   |                |
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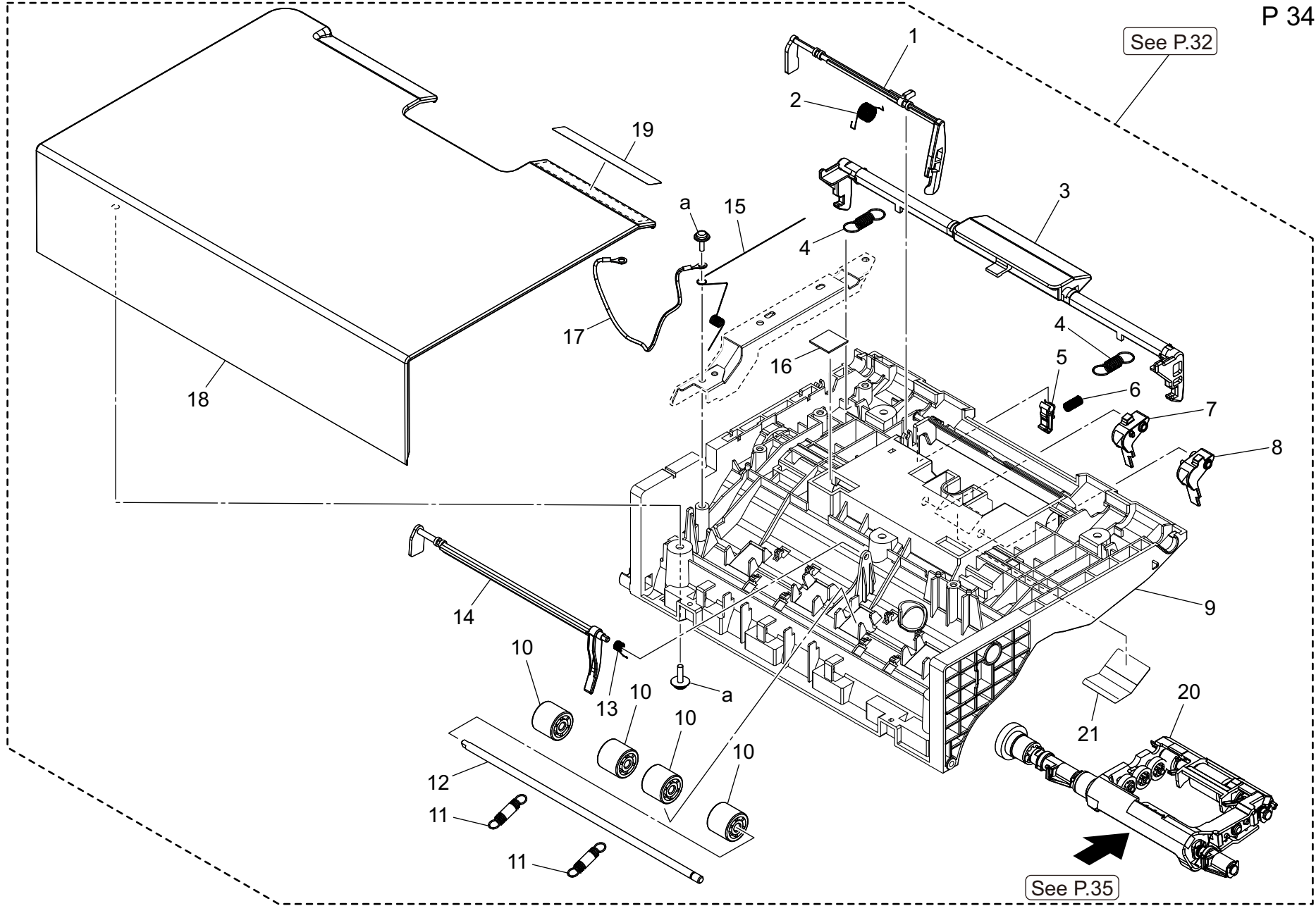
| Key | Part No.   | Description     |                   | Destinations        | Class | QTY | Standard parts               |
|-----|------------|-----------------|-------------------|---------------------|-------|-----|------------------------------|
| 1   | A93E268301 | Cover /Rear     | カバー /後 (DF - A 4) | C,D1,D3,E,F2,G1,I,K | D     | 1   | a-V153031004<br>b-V153041003 |
| 1   | A93E268401 | Cover /Rear     | カバー /後 (DF - L G) | B,G2,H              | D     | 1   |                              |
| 2   | A93E273701 | Tray            | トレイ (原稿)          |                     | C     | 1   |                              |
| 3   | A93E273901 | Rack            | ラック (サイド規制 (奥))   |                     | C     | 1   |                              |
| 4   | A93E945900 | Label           | ラベル (原稿積載 Max 表示) |                     | D     | 1   |                              |
| 5   | A93E273801 | Rack            | ラック (サイド規制 (前))   |                     | C     | 1   |                              |
| 6   | A93E266800 | Paper exit Tray | 排紙トレイ (延長)        |                     | C     | 1   |                              |
| 7   | A93E274100 | Regulating Gear | 規制ギア              |                     | C     | 1   |                              |
| 8   | A93E268200 | Cover /Front    | カバー /前 (DF)       |                     | D     | 1   |                              |
| 9   | A93E265100 | Original Mat    | 原稿マット (A 4)       | C,D1,D3,E,F2,G1,I,K | C     | 1   |                              |
| 9   | A93E265200 | Original Mat    | 原稿マット (L GL)      | B,G2,H              | C     | 1   |                              |
| 10  | A93E266100 | Hold Shaft      | 保持軸               |                     | D     | 4   |                              |
| 11  | A93E268602 | Hinge /Right    | ヒンジ /右 (A 4)      | C,D1,D3,E,F2,G1,I,K | C     | 1   |                              |
| 11  | A93E268702 | Hinge /Right    | ヒンジ /右 (L GL)     | B,G2,H              | C     | 1   |                              |
| 12  | A93E268501 | Hinge /Left     | ヒンジ /左            |                     | C     | 1   |                              |
| 13  | A93E274000 | Pad             | パッド (サイド規制)       |                     | D     | 2   |                              |
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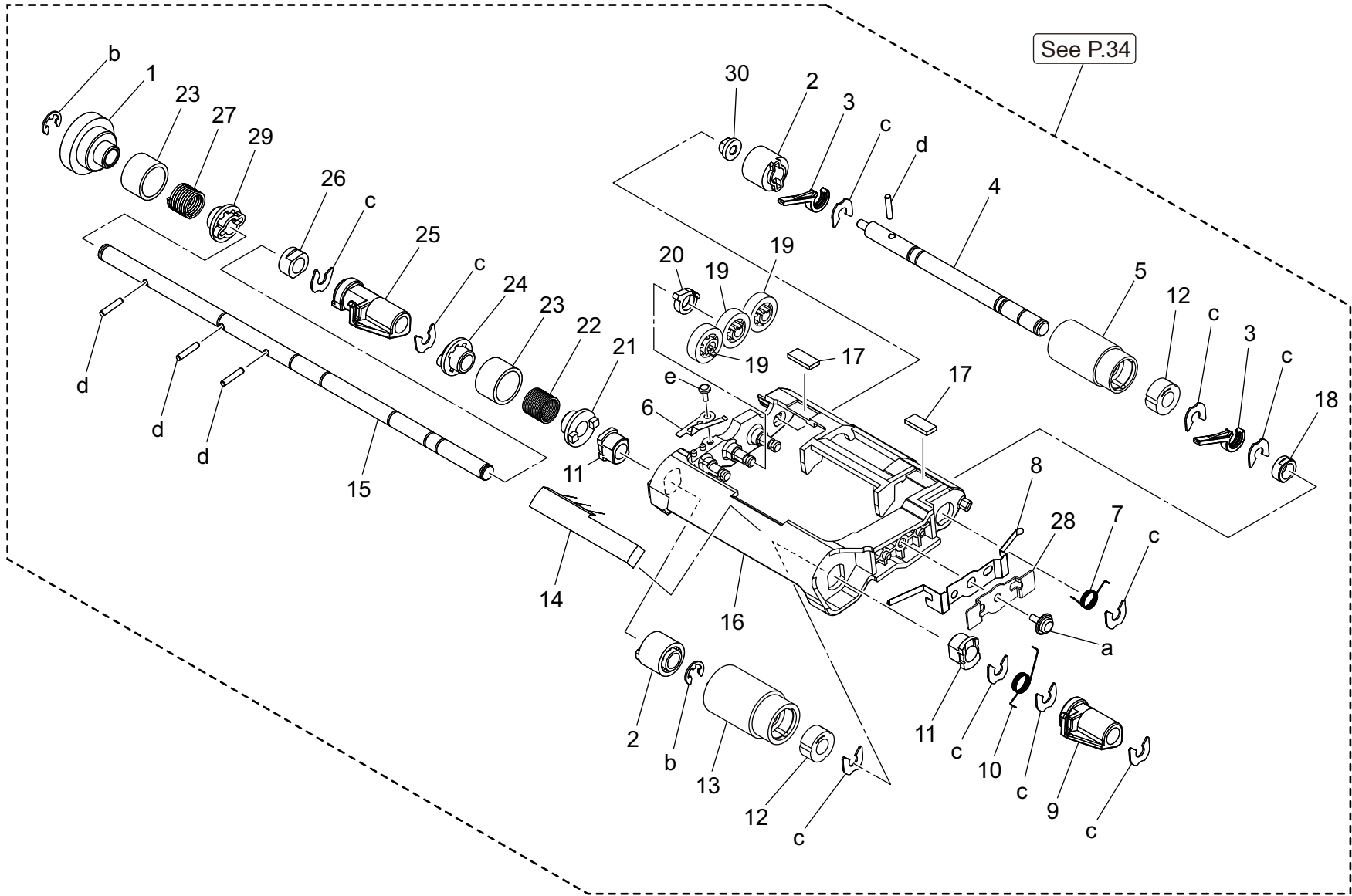
| Key | Part No.   | Description            | Destinations        | Class | QTY | Standard parts                                               |
|-----|------------|------------------------|---------------------|-------|-----|--------------------------------------------------------------|
| 1   | A93EH00901 | ADF Control Board Assy | ADF 制御基板 ASSY       | I     | 1   | a-V153030803<br>b-V125030803<br>c-V153031203<br>d-V218030086 |
| 2   | A93E267200 | Mounting Plate         | 取付板 (基板)            | D     | 1   |                                                              |
| 3   | A93E277000 | BKT EARTH BOARD        | アース板 (基板)           | D     | 1   |                                                              |
| 4   | A93EN11700 | Conveyance Harness /1  | 搬送束線 /1             | D     | 1   |                                                              |
| 4   | A93EN11K00 | Conveyance Harness /2  | 搬送束線 /2 (LEGAL)     | D     | 1   |                                                              |
| 5   | A93EN11800 | ADF Drive Harness /1   | ADF 駆動束線 /1         | D     | 1   |                                                              |
| 5   | A93EN11M00 | ADF Drive Harness /2   | ADF 駆動束線 /2 (LEGAL) | D     | 1   |                                                              |
| 6   | A93EN11900 | ADF Control Harness    | ADF 制御束線            | D     | 1   |                                                              |
| 7   | A93E267300 | Wiring Guide           | 配線ガイド               | D     | 1   |                                                              |
| 8   | A93E270000 | Holder                 | ホルダ                 | D     | 1   |                                                              |
| 9   | A93E265000 | Holder                 | ホルダ                 | D     | 1   |                                                              |
| 10  | 9J06M10000 | Fan motor              | ファンモーター             | C     | 1   |                                                              |
| 11  | A93E276100 | Cushion                | クッション (R 1下)        | D     | 1   |                                                              |
| 12  | A93E267500 | Reinforce Plate        | 補強板 (R 1)           | D     | 1   |                                                              |
| 13  | A93E267900 | Guide Film /2          | ガイドフィルム /2          | D     | 2   |                                                              |
| 14  | A93E267000 | Pulling Coil spring    | 引張りコイルばね (R 1)      | C     | 2   |                                                              |
| 15  | A93E267400 | Reflecting Pad         | 反射パッド               | D     | 1   |                                                              |
| 16  | A3GNM93100 | Ferrite core           | フェライトコア             | D     | 1   |                                                              |
| 17  | A93E267100 | Shaft                  | 軸 (R 1)             | D     | 1   |                                                              |
| 18  | A93E267701 | Lever /Rear            | レバー /後              | C     | 1   |                                                              |
| 19  | A93E266900 | Roll                   | ころ (R 1)            | D     | 4   |                                                              |
| 20  | A93E267601 | Lever /Front           | レバー /前              | C     | 1   |                                                              |
| 21  | A93E268100 | Guide Film /4          | ガイドフィルム /4          | D     | 1   |                                                              |
| 22  | A93E268000 | Guide Film /3          | ガイドフィルム /3          | D     | 2   |                                                              |
| 23  | A93E267800 | Guide Film /1          | ガイドフィルム /1          | D     | 2   |                                                              |
|     |            |                        |                     |       |     |                                                              |
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Auto document feeder section



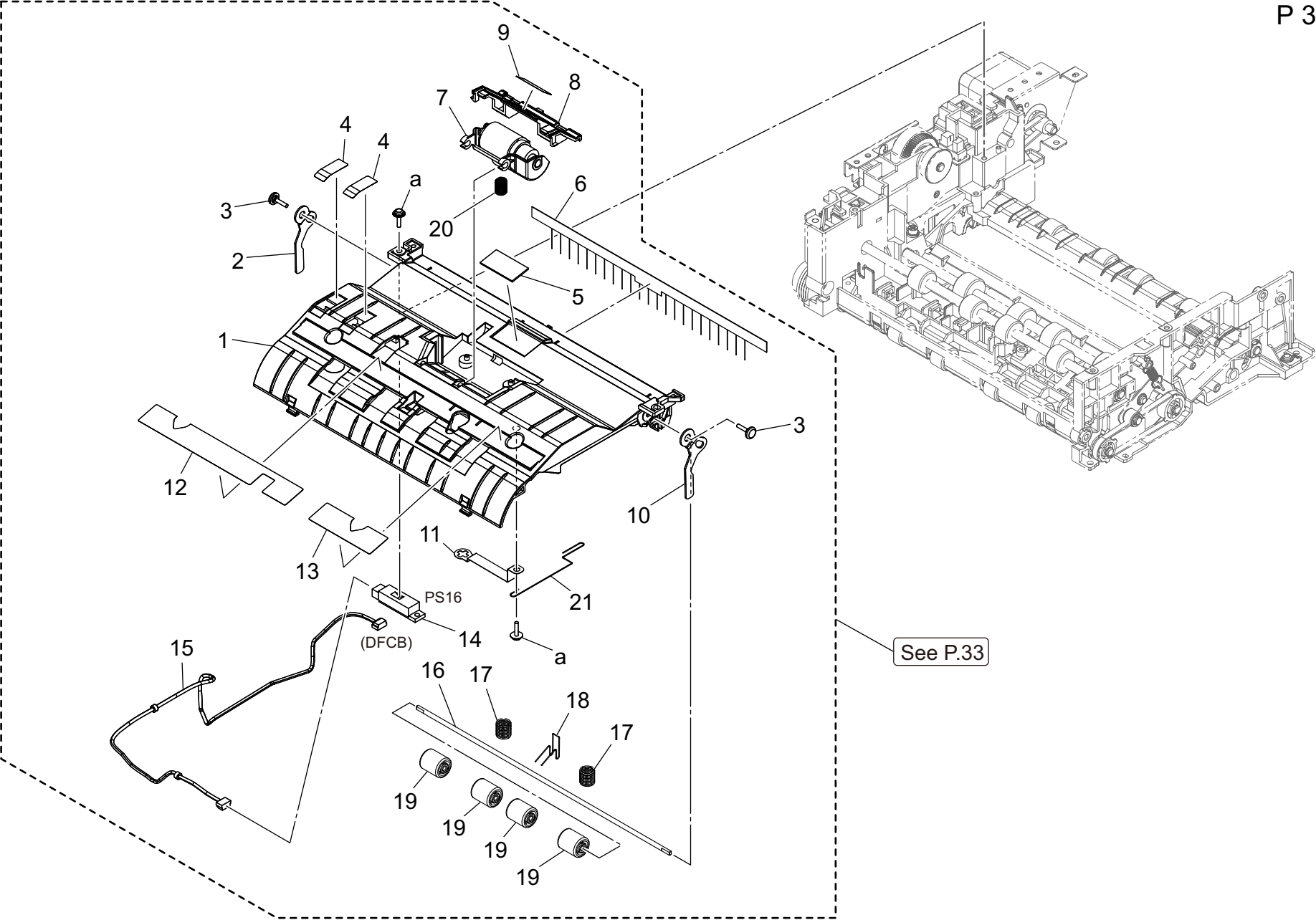
| Key | Part No.   | Description             | Destinations | Class | QTY | Standard parts |
|-----|------------|-------------------------|--------------|-------|-----|----------------|
| 1   | A93E271000 | Actuator                |              | C     | 1   | a-V153030803   |
| 2   | A93E278301 | Torsion Spring          |              | C     | 1   |                |
| 3   | A93E270803 | Lock Lever              |              | C     | 1   |                |
| 4   | A93E270900 | Pulling Coil spring     |              | C     | 2   |                |
| 5   | A93E277700 | Lever                   |              | D     | 1   |                |
| 6   | A93E277802 | Compressing Coil spring |              | C     | 1   |                |
| 7   | A93E276900 | Stopper /2              |              | D     | 1   |                |
| 8   | A93E276800 | Stopper /1              |              | D     | 1   |                |
| 9   | A93E275124 | Guide /Upper            |              | C     | 1   |                |
| 10  | A93E275300 | Idler Roll              |              | D     | 4   |                |
| 11  | A93E275500 | Pulling Coil spring     |              | C     | 2   |                |
| 12  | A93E275411 | Shaft                   |              | D     | 1   |                |
| 13  | A93E275600 | Torsion Coil spring     |              | C     | 1   |                |
| 14  | A93E275200 | Actuator                |              | C     | 1   |                |
| 15  | A93E277300 | Ground Spring           |              | D     | 1   |                |
| 16  | A93E275700 | Light blocking Part     |              | D     | 1   |                |
| 17  | A93EN11D01 | Ground Harness /3       |              | D     | 1   |                |
| 18  | A93E270701 | Cover /Upper            |              | D     | 1   |                |
| 19  | A93E945600 | Label                   |              | D     | 1   |                |
| 20  | AAJNR70733 | Feed Roller Assy        |              | S     | 1   |                |
| 21  | A93E279000 | Guide                   |              | D     | 1   |                |
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| Key | Part No.   | Description         | Destinations | Class | QTY | Standard parts                                                               |
|-----|------------|---------------------|--------------|-------|-----|------------------------------------------------------------------------------|
| 1   | A93E272101 | Paper feed Gear 20T |              | C     | 1   | a-V149030803<br>b-V217040003<br>c-V218040086<br>d-V231201050<br>e-V162020404 |
| 2   | A93E271501 | Gear 20T            |              | C     | 2   |                                                                              |
| 3   | A93E271200 | Stopper Lever       |              | C     | 2   |                                                                              |
| 4   | A93E271401 | Shaft               |              | D     | 1   |                                                                              |
| 5   | A93E270200 | Roller /ASSY        |              | C     | 1   |                                                                              |
| 6   | A93E288900 | Plate spring        |              | D     | 1   |                                                                              |
| 7   | A93E277101 | Ground Spring /1    |              | C     | 1   |                                                                              |
| 8   | A93E274300 | Ground Plate        |              | D     | 1   |                                                                              |
| 9   | A93E276600 | Bushing /2          |              | D     | 1   |                                                                              |
| 10  | A93E277201 | Ground Spring /2    |              | C     | 1   |                                                                              |
| 11  | A93E277500 | Bushing             |              | D     | 2   |                                                                              |
| 12  | A93E270500 | Clutch              |              | D     | 2   |                                                                              |
| 13  | A93E270400 | Roller /ASSY        |              | C     | 1   |                                                                              |
| 14  | A93E274800 | Neutralizing Brush  |              | D     | 1   |                                                                              |
| 15  | A93E271801 | Paper feed Shaft    |              | D     | 1   |                                                                              |
| 16  | A93E271313 | Holder              |              | D     | 1   |                                                                              |
| 17  | A93E272300 | Cushion             |              | D     | 2   |                                                                              |
| 18  | A93E278900 | Bushing /2          |              | D     | 1   |                                                                              |
| 19  | A93E276702 | Idling Gear 21T     |              | C     | 3   |                                                                              |
| 20  | A93E278501 | Cam                 |              | D     | 1   |                                                                              |
| 21  | A93E278001 | Holder /2           |              | D     | 1   |                                                                              |
| 22  | A93E278200 | Spring /2           |              | C     | 1   |                                                                              |
| 23  | A93E277901 | Cover               |              | D     | 2   |                                                                              |
| 24  | A93E277602 | Holder              |              | D     | 1   |                                                                              |
| 25  | A93E276501 | Bushing /1          |              | D     | 1   |                                                                              |
| 26  | 4131253701 | BUSHING             |              | C     | 1   |                                                                              |
| 27  | A93E276402 | Spring              |              | C     | 1   |                                                                              |
| 28  | A93E279400 | Reinforce Plate     |              | D     | 1   |                                                                              |
| 29  | A93E279200 | Holder              |              | D     | 1   |                                                                              |
| 30  | A93E278800 | Bushing /1          |              | D     | 1   |                                                                              |
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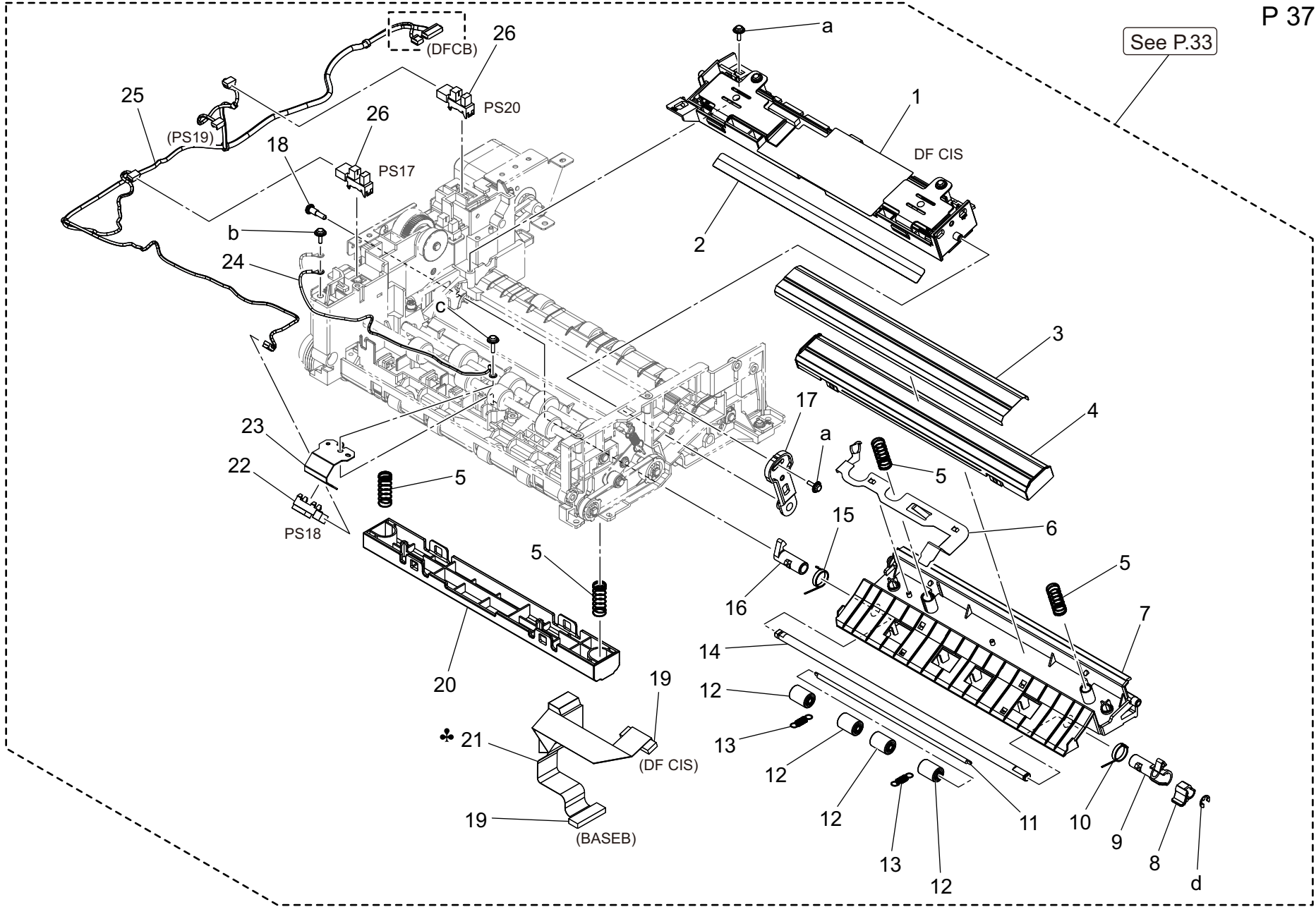
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| Key | Part No.   | Description              | Destinations | Class | QTY | Standard parts |
|-----|------------|--------------------------|--------------|-------|-----|----------------|
| 1   | A93E272813 | Paper feed Guide         |              | D     | 1   | a-V153031004   |
| 2   | A93E273601 | Lever                    |              | D     | 1   |                |
| 3   | A93E278600 | Shoulder screw           |              | D     | 2   |                |
| 4   | A93E278400 | Cover                    |              | D     | 2   |                |
| 5   | A93E273200 | Pad                      |              | C     | 1   |                |
| 6   | A93E270101 | Neutralizing Brush       |              | D     | 1   |                |
| 7   | AAJNR70800 | Separation Roller Assy   |              | C     | 1   |                |
| 8   | A93E272700 | Holder                   |              | D     | 1   |                |
| 9   | A93E276000 | Guide Film               |              | C     | 1   |                |
| 10  | A93E273501 | Lever                    |              | D     | 1   |                |
| 11  | A93E274511 | Ground Plate             |              | D     | 1   |                |
| 12  | A93E273401 | Guide /Rear              |              | D     | 1   |                |
| 13  | A93E273301 | Guide /Front             |              | D     | 1   |                |
| 14  | A108M50000 | Photorelector            |              | B     | 1   |                |
| 15  | A93EN11600 | ADF Detection Harness /2 |              | D     | 1   |                |
| 16  | A93E272900 | Shaft                    |              | D     | 1   |                |
| 17  | A93E273100 | Compressing Coil spring  |              | C     | 2   |                |
| 18  | A93E274900 | Ground Spring            |              | D     | 1   |                |
| 19  | A93E273000 | Roll                     |              | D     | 4   |                |
| 20  | A93E272600 | Compressing Coil spring  |              | C     | 1   |                |
| 21  | A93E279500 | Ground Spring            |              | D     | 1   |                |
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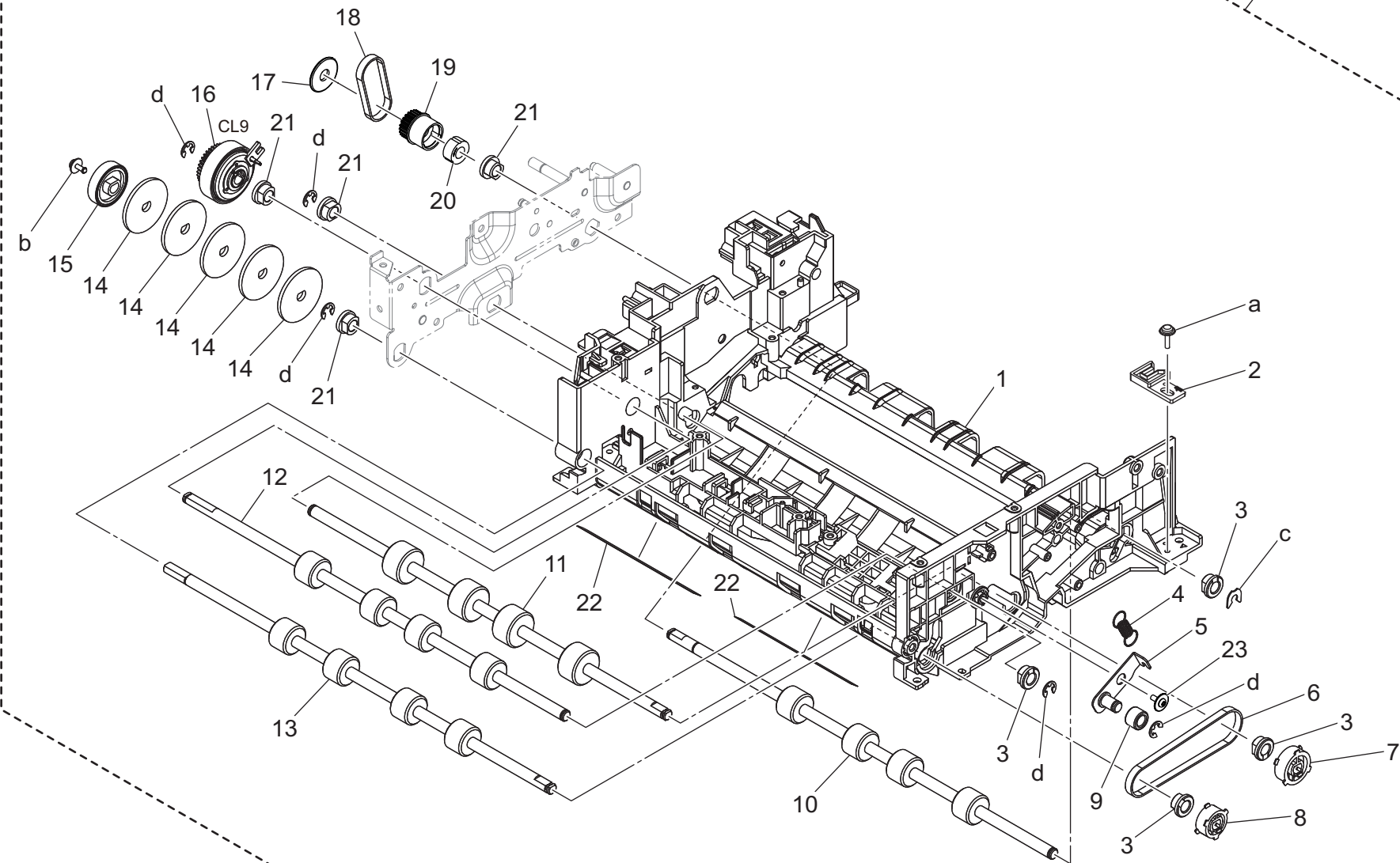


| Key | Part No.   | Description              | Destinations        | Class | QTY | Standard parts                                               |
|-----|------------|--------------------------|---------------------|-------|-----|--------------------------------------------------------------|
| 1   | AAJNR70900 | CIS unit/ ADF            |                     | I     | 1   | a-V153030803<br>b-V144030603<br>c-V153031003<br>d-V217040003 |
| 2   | A93E266000 | Guide Film               |                     | D     | 1   |                                                              |
| 3   | A93E286500 | Read Sheet               |                     | D     | 1   |                                                              |
| 4   | A93E287400 | Guide Part               |                     | D     | 1   |                                                              |
| 5   | A93E285900 | Spring                   |                     | C     | 4   |                                                              |
| 6   | A93E287200 | Ground Plate             |                     | D     | 1   |                                                              |
| 7   | A93E286002 | Conveyance Holder        |                     | D     | 1   |                                                              |
| 8   | A93E286700 | Lock Lever               |                     | C     | 1   |                                                              |
| 9   | A93E286800 | Lock Hook                |                     | C     | 1   |                                                              |
| 10  | A93E287100 | Spring                   |                     | C     | 1   |                                                              |
| 11  | A93E286300 | Shaft                    |                     | D     | 1   |                                                              |
| 12  | A93E286100 | Idler Roller             |                     | D     | 4   |                                                              |
| 13  | A93E286200 | Spring                   |                     | C     | 2   |                                                              |
| 14  | A93E287000 | Lock Shaft               |                     | D     | 1   |                                                              |
| 15  | A93E288200 | Spring                   |                     | C     | 1   |                                                              |
| 16  | A93E286901 | Lock Hook                |                     | C     | 1   |                                                              |
| 17  | A93E285600 | Support Frame            |                     | D     | 1   |                                                              |
| 18  | A93E266100 | Hold Shaft               |                     | D     | 1   |                                                              |
| 19  | A7AHM90000 | Connector                |                     | D     | 2   |                                                              |
| 20  | A93E288000 | Guide                    |                     | D     | 1   |                                                              |
| 21  | A93EN11G00 | ADF Flat Cable           | C,D1,D3,E,F2,G1,I,K | D     | 1   |                                                              |
| 21  | A93EN11H00 | ADF Flat Cable           | B,G2,H              | D     | 1   |                                                              |
| 22  | 9335140071 | Solid State Switch       |                     | B     | 1   |                                                              |
| 23  | A93E265800 | Mounting Plate           |                     | D     | 1   |                                                              |
| 24  | A93EN11B01 | Ground Harness /1        |                     | D     | 1   |                                                              |
| 25  | A93EN11501 | ADF Detection Harness /1 |                     | D     | 1   |                                                              |
| 26  | A85CM55600 | Photo Sensor             |                     | C     | 2   |                                                              |
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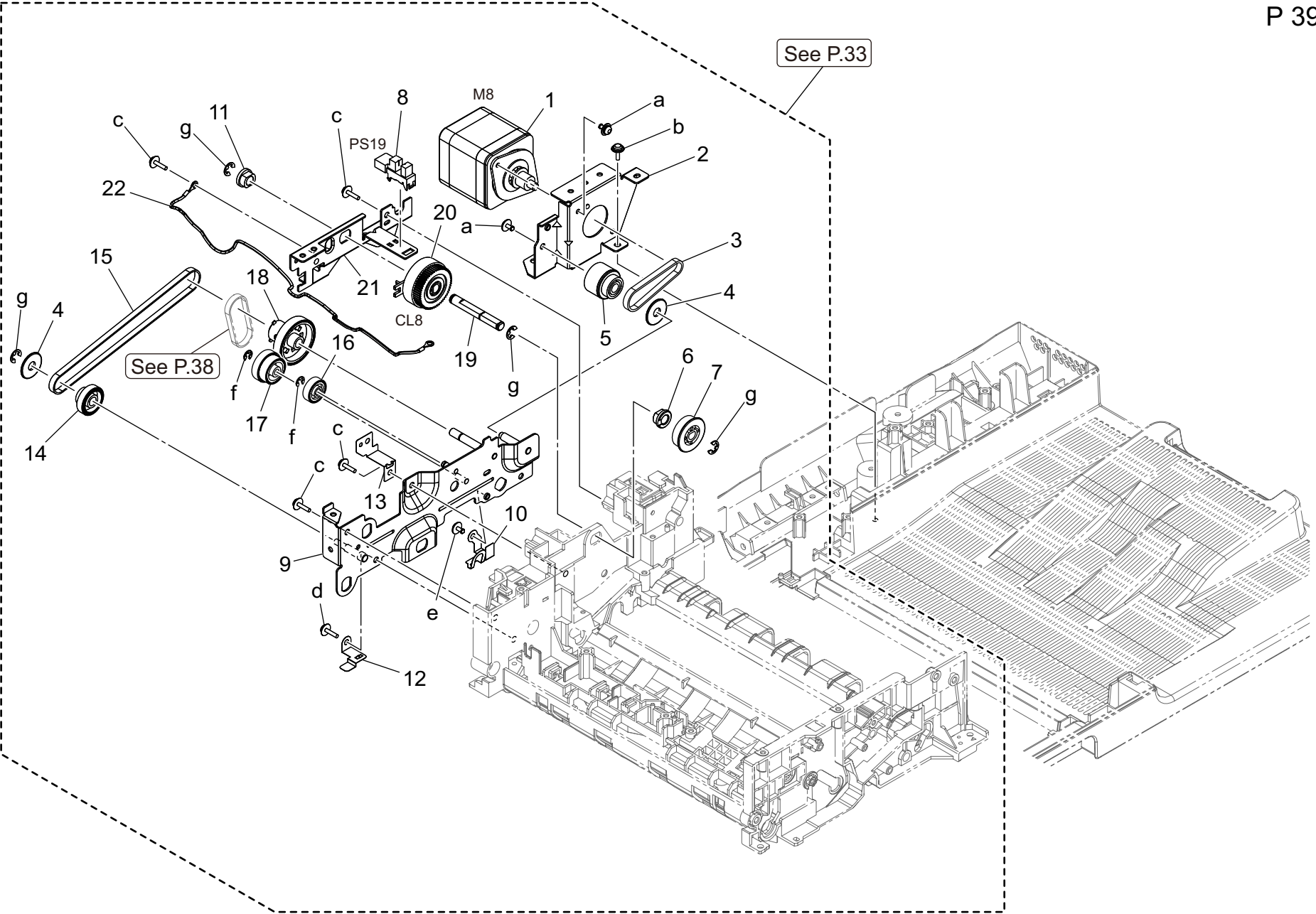


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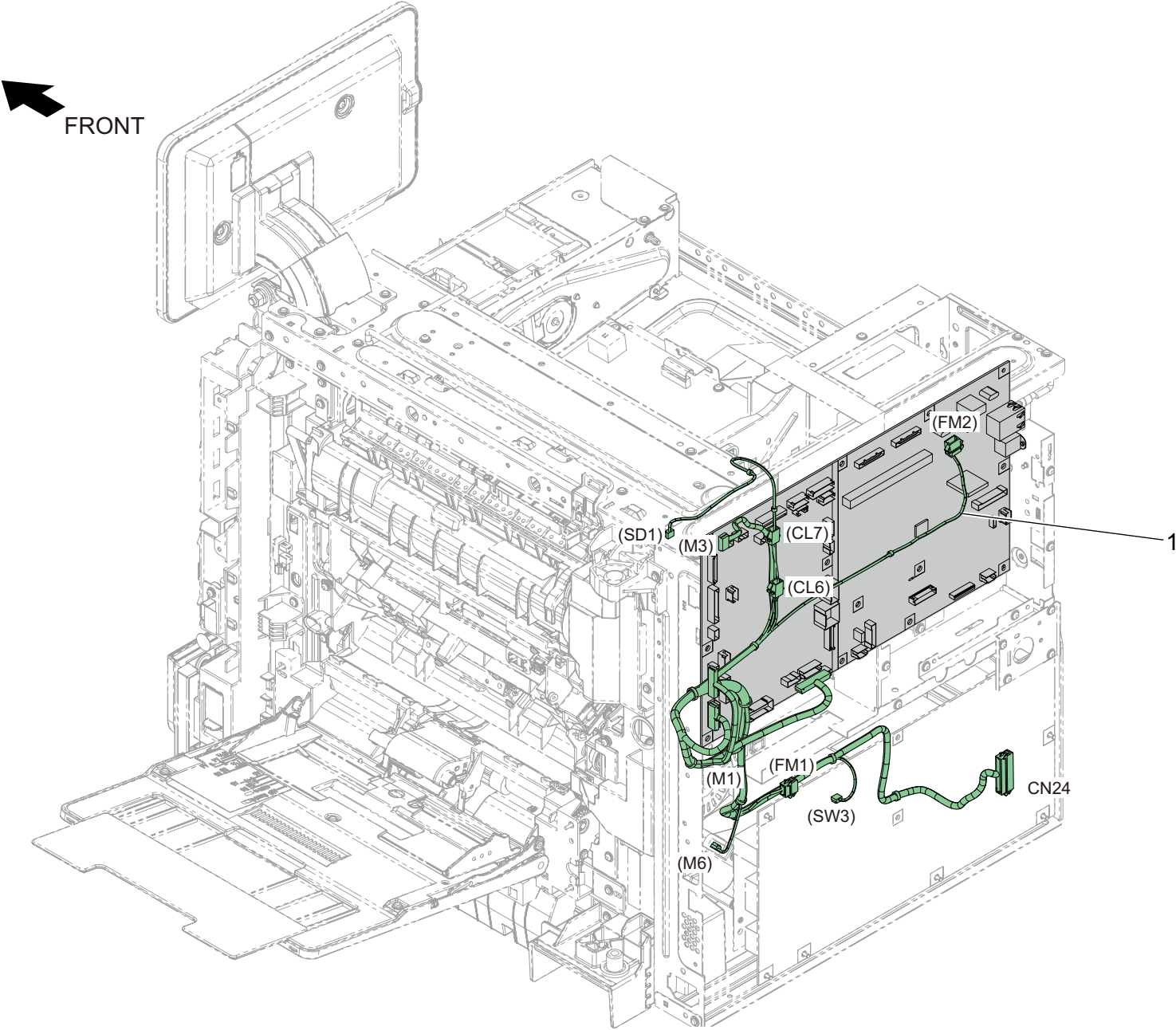
See P.33



| Key | Part No.   | Description         | Destinations | Class | QTY | Standard parts                                               |
|-----|------------|---------------------|--------------|-------|-----|--------------------------------------------------------------|
| 1   | A93E265712 | Frame               |              | D     | 1   | a-V153031003<br>b-V125030803<br>c-V218040086<br>d-V217040003 |
| 2   | A93E285700 | Support Holder      |              | D     | 1   |                                                              |
| 3   | A93E282200 | Bushing             |              | D     | 4   |                                                              |
| 4   | A93E270900 | Pulling Coil spring |              | C     | 1   |                                                              |
| 5   | A93E282111 | Tension Plate /ASSY |              | D     | 1   |                                                              |
| 6   | A93E281800 | Timing belt 178L    |              | C     | 1   |                                                              |
| 7   | A93E281000 | Pulley 30T          |              | C     | 1   |                                                              |
| 8   | A93E280800 | Pulley 25T          |              | C     | 1   |                                                              |
| 9   | A93E281900 | Idling Pulley       |              | D     | 1   |                                                              |
| 10  | A93E265601 | Roller              |              | C     | 1   |                                                              |
| 11  | A93E265500 | Roller              |              | C     | 1   |                                                              |
| 12  | A93E265300 | Roller              |              | C     | 1   |                                                              |
| 13  | A93E265400 | Roller              |              | C     | 1   |                                                              |
| 14  | A93E282000 | Fly wheel           |              | D     | 5   |                                                              |
| 15  | A93E280700 | Gear 36T            |              | C     | 1   |                                                              |
| 16  | A93EM21100 | Clutch              |              | C     | 1   |                                                              |
| 17  | A93E282800 | Flange              |              | D     | 1   |                                                              |
| 18  | A93E281700 | Timing belt 96L     |              | C     | 1   |                                                              |
| 19  | A93E283200 | Pulley 23T          |              | C     | 1   |                                                              |
| 20  | A93E283300 | Drum                |              | D     | 1   |                                                              |
| 21  | A00J663200 | Bushing             |              | B     | 4   |                                                              |
| 22  | A93E265900 | Guide Film          |              | D     | 2   |                                                              |
| 23  | 4163529301 | SCREW               |              | C     | 1   |                                                              |
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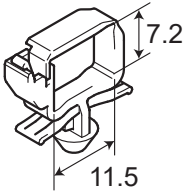
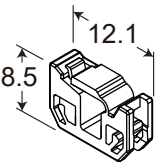
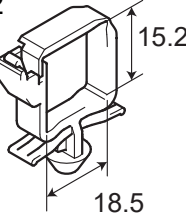
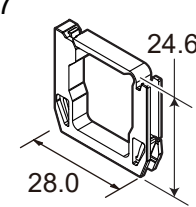
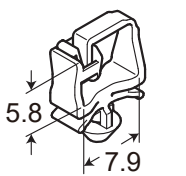
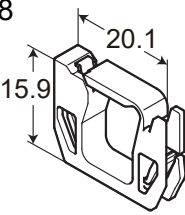
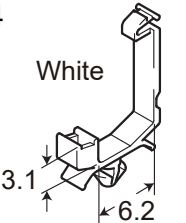
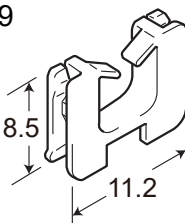
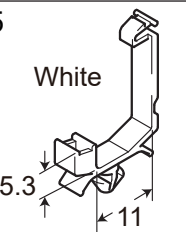
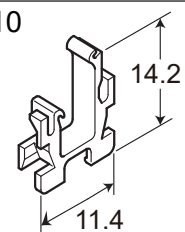


| Key | Part No.   | Description       | Destinations | Class | QTY | Standard parts                                                                                               |
|-----|------------|-------------------|--------------|-------|-----|--------------------------------------------------------------------------------------------------------------|
| 1   | A93EM10M00 | Stepping Motor    |              | C     | 1   | a-V116030603<br>b-V153030803<br>c-V153031004<br>d-V153031003<br>e-V144030603<br>f-V217030003<br>g-V217040003 |
| 2   | A93E281412 | Mounting Plate    |              | D     | 1   |                                                                                                              |
| 3   | A93E281500 | Timing belt 114L  |              | C     | 1   |                                                                                                              |
| 4   | A93E282800 | Flange            |              | D     | 2   |                                                                                                              |
| 5   | A93E280101 | Gear 24/31T       |              | C     | 1   |                                                                                                              |
| 6   | A93E282200 | Bushing           |              | D     | 1   |                                                                                                              |
| 7   | A93E280511 | Gear 19T          |              | C     | 1   |                                                                                                              |
| 8   | A85CM55600 | Photo Sensor      |              | C     | 1   |                                                                                                              |
| 9   | A93E281312 | Drive Frame /ASSY |              | D     | 1   |                                                                                                              |
| 10  | A93E269100 | Ground Plate      |              | D     | 1   |                                                                                                              |
| 11  | A00J663200 | Bushing           |              | B     | 1   |                                                                                                              |
| 12  | A93E269000 | Ground Plate      |              | D     | 1   |                                                                                                              |
| 13  | A93E282700 | Ground Plate      |              | D     | 1   |                                                                                                              |
| 14  | A93E280601 | Gear 19/30T       |              | C     | 1   |                                                                                                              |
| 15  | A93E281600 | Timing belt 278L  |              | C     | 1   |                                                                                                              |
| 16  | A93E280400 | Gear 30T          |              | C     | 1   |                                                                                                              |
| 17  | A93E280300 | Gear 32/34T       |              | C     | 1   |                                                                                                              |
| 18  | A93E280201 | Gear 22/50T       |              | C     | 1   |                                                                                                              |
| 19  | A93E280900 | Shaft             |              | D     | 1   |                                                                                                              |
| 20  | A93EM21000 | Clutch            |              | C     | 1   |                                                                                                              |
| 21  | A93E281201 | Auxiliary Frame   |              | D     | 1   |                                                                                                              |
| 22  | A93EN11C00 | Ground Harness /2 |              | D     | 1   |                                                                                                              |
|     |            |                   |              |       |     |                                                                                                              |
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| Key | Part No.   | Description             |        | Destinations | Class | QTY | Standard parts |
|-----|------------|-------------------------|--------|--------------|-------|-----|----------------|
| 1   | ACT9N10200 | Main Body Drive Harness | 本体駆動束線 |              | D     | 1   |                |
|     |            |                         |        |              |       |     |                |
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Wiring Accessories

|                                                                                                   |                                                                                           |    |    |    |    |    |    |
|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|----|----|----|----|----|----|
| 1<br>            | 6<br>    | 11 | 16 | 21 | 26 | 31 | 36 |
| 2<br>            | 7<br>    | 12 | 17 | 22 | 27 | 32 | 37 |
| 3<br>            | 8<br>    | 13 | 18 | 23 | 28 | 33 | 38 |
| 4<br>White<br>  | 9<br>   | 14 | 19 | 24 | 29 | 34 | 39 |
| 5<br>White<br> | 10<br> | 15 | 20 | 25 | 30 | 35 | 40 |

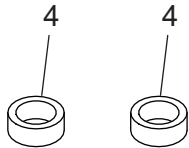
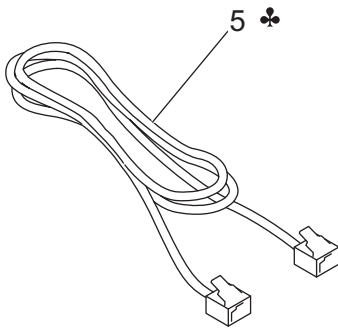
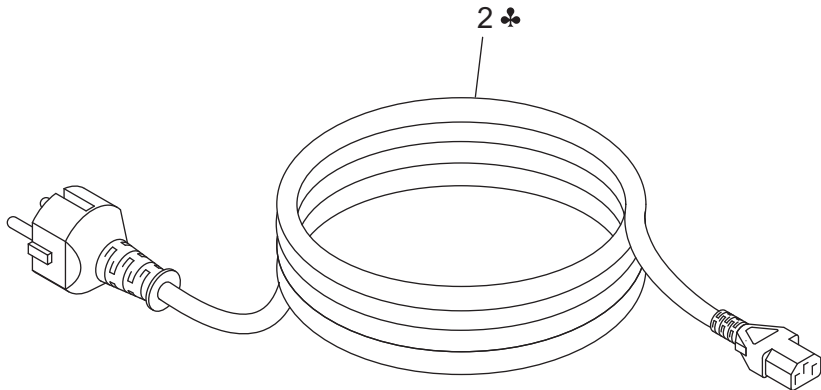
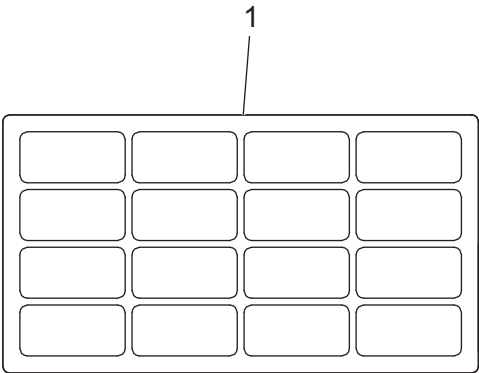
# Wiring Accessories

| Key | Part No.   | Description              |                | Destinations | Class | QTY | Standard parts |
|-----|------------|--------------------------|----------------|--------------|-------|-----|----------------|
| 1   | V500010082 | Locking Wire Saddle      | ロッキングワイヤーサドル   |              | D     |     |                |
| 2   | V500010083 | Locking Wire Saddle      | ロッキングワイヤーサドル   |              | D     |     |                |
| 3   | V500020098 | Mini Locking wire saddle | ミニロッキングワイヤーサドル |              | D     |     |                |
| 4   | V500020099 | Mini Locking wire saddle | ミニロッキングワイヤーサドル |              | D     |     |                |
| 5   | V500020100 | Mini Locking wire saddle | ミニロッキングワイヤーサドル |              | D     |     |                |
| 6   | V570010056 | Locking Edge Saddle      | ロッキングエッジサドル    |              | D     |     |                |
| 7   | V570010057 | Wing Edge Saddle         | ウィングエッジサドル     |              | D     |     |                |
| 8   | V570010060 | Wing Edge Saddle         | ウィングエッジサドル     |              | D     |     |                |
| 9   | V570010021 | Saddle                   | エッジサドル         |              | D     |     |                |
| 10  | V570010050 | Locking Edge Saddle      | ロッキングエッジサドル    |              | D     |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |
|     |            |                          |                |              |       |     |                |





| Key | Part No.   | Description  |                | Destinations | Class | QTY | Standard parts |
|-----|------------|--------------|----------------|--------------|-------|-----|----------------|
| 1   | A5AWP00100 | Cleaning Pad | クリーニングパッド      |              | S     | 1   |                |
| 2   | 65AA-9920  | Hydrowipe    | ハイドロワイプ (10マイ) |              | S     | 1   |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |
|     |            |              |                |              |       |     |                |



## Accessory Parts

[illegible]

## MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

| No. | Section                | PM Parts Description              | Maintenance Cycle (K=1,000) |         | Parts No.  | Destinations | Page/Key | Note     |
|-----|------------------------|-----------------------------------|-----------------------------|---------|------------|--------------|----------|----------|
|     |                        |                                   | QTY                         | Replace |            |              |          |          |
| 1   | Paper feed section     | Tray 1 feed roller                | 1                           | 200K    | A64J564101 |              | P13-10   | *2 *4    |
| 2   |                        | Tray 1 pick-up roller             | 1                           | 200K    | A64J564201 |              | P13-11   | *2 *4    |
| 3   |                        | Tray 1 separation roller          | 1                           | 200K    | A11U560000 |              | P15-6    | *2 *4    |
| 4   |                        | Manual bypass tray feed roller    | 1                           | 200K    | A93E597500 |              | P21-39   | *2 *4    |
| 5   |                        | Manual bypass tray pick-up roller | 1                           | 200K    | A5C1562200 |              | P21-34   | *2 *4    |
| 6   |                        | Manual bypass tray separation pad | 1                           | 200K    | AAJRR72200 |              | P21-4    | *2 *4    |
| 7   | Processing section     | Toner cartridge/K                 | 1                           | 21K     | -          |              |          | *1 *3    |
| 8   |                        | Imaging unit/K                    | 1                           | 200K    | -          |              |          | *1 *3    |
| 9   |                        | Toner filter                      | 1                           | 200K    | A92E158100 |              | P4-2     | *2       |
| 10  |                        | Waster toner bottle               | 1                           | 36K(US) | ACTE011    | B,D3,G2,H    | P7-1     | *1 *3 *5 |
| 11  |                        | Waster toner bottle               | 1                           | 36K(EU) | ACTEWY1    | C,I          | P7-1     | *1 *3 *5 |
| 12  | Image transfer section | Transfer belt unit                | 1                           | 200K    | ACT9R70300 |              | P9-2     | *3       |
| 13  |                        | Transfer roller                   | 1                           | 200K    | AAJRR70500 |              | P17-2    | *3       |
| 14  | Fusing section         | Fusing unit                       | 1                           | 400K    | ACT8R70100 | (110-120V)   | P23-3    | *3       |
| 15  |                        | Fusing unit                       | 1                           | 400K    | ACT8R70200 | (220-240V)   | P23-3    | *3       |

\*1: The parts can be replaced either by user or service engineer.

\*2: Life counter value

\*3: Field standard yield

\*4: Replace these parts at the same time.

\*5: A waste toner full condition is detected with detecting the actual waste toner emissions.

\*: The part names used on this page follow the ones used in the Service Manual and they are occasionally different from those written in other pages.

## メンテナンスリスト

● ページ / キー ナンバーのないものは、アフターサービス部品ではありません。

| No. | 区分    | P M 部品名称         | サイクル (K=1,000) |         | 部品番号       | 仕向地        | 頁 / キー | 備考       |
|-----|-------|------------------|----------------|---------|------------|------------|--------|----------|
|     |       |                  | 員数             | 交換      |            |            |        |          |
| 1   | 給紙部   | トレイ1 給紙ローラー      | 1              | 200K    | A64J564101 |            | P13-10 | *2 *4    |
| 2   |       | トレイ1 ビックアップローラー  | 1              | 200K    | A64J564201 |            | P13-11 | *2 *4    |
| 3   |       | トレイ1 分離ローラー      | 1              | 200K    | A11U560000 |            | P15-6  | *2 *4    |
| 4   |       | 手差しトレイ給紙ローラー     | 1              | 200K    | A93E597500 |            | P21-39 | *2 *4    |
| 5   |       | 手差しトレイビックアップローラー | 1              | 200K    | A5C1562200 |            | P21-34 | *2 *4    |
| 6   |       | 手差しトレイ分離パッド      | 1              | 200K    | AAJRR72200 |            | P21-4  | *2 *4    |
| 7   | プロセス部 | トナーカートリッジ /K     | 1              | 21K     | -          |            |        | *1 *3    |
| 8   |       | イメージングユニット /K    | 1              | 200K    | -          |            |        | *1 *3    |
| 9   |       | トナーフィルター         | 1              | 200K    | A92E158100 |            | P4-2   | *2       |
| 10  |       | 廃トナーボトル          | 1              | 36K(US) | ACTE011    | B,D3,G2,H  | P7-1   | *1 *3 *5 |
| 11  |       | 廃トナーボトル          | 1              | 36K(EU) | ACTEWY1    | C,I        | P7-1   | *1 *3 *5 |
| 12  | 転写部   | 転写ベルト ユニット       | 1              | 200K    | ACT9R70300 |            | P9-2   | *3       |
| 13  |       | 転写ローラー           | 1              | 200K    | AAJRR70500 |            | P17-2  | *3       |
| 14  | 定着部   | 定着ユニット           | 1              | 400K    | ACT8R70100 | (110-120V) | P23-3  | *3       |
| 15  |       | 定着ユニット           | 1              | 400K    | ACT8R70200 | (220-240V) | P23-3  | *3       |

\*1: ユーザー / サービス交換の選択が可能。

\*2: ライフカウンタ値

\*3: 市場標準印刷枚数値

\*4: 同時交換のこと。

\*5: 廃棄トナーフル検知は、実際の廃棄トナー充填量を検知して行う。

\*: ここに記載されている部品名称はサービスマニュアルで使用されている部品名称であり、他のページに記載されている部品名称とは異なる場合があります。

## DESTINATION

| Destination No. |    | Destinations                                                                                                                                 |                                                                                             | V       | Hz    | Model No.       |
|-----------------|----|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------|-------|-----------------|
| A               | A1 | JAPAN                                                                                                                                        |                                                                                             |         |       |                 |
|                 | A2 | JAPAN                                                                                                                                        |                                                                                             |         |       |                 |
| B               |    | USA, CANADA                                                                                                                                  |                                                                                             | 120     | 60    | ACT8011,0<br>12 |
| C               |    | EUROPEAN TYPE                                                                                                                                |                                                                                             | 220-240 | 50/60 | ACT8021         |
| D               | D1 | S.E ASIA TYPE                                                                                                                                | THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA | 220-240 | 50/60 | ACT8041         |
|                 | D3 | OCEANIA TYPE                                                                                                                                 | AUSTRALIA, NEW ZEALAND                                                                      | 220-240 | 50/60 | ACT8041         |
| E               |    | PHILIPPINES                                                                                                                                  |                                                                                             | 220-240 | 50/60 | ACT8041         |
| F               | F1 | SAUDI ARABIA                                                                                                                                 |                                                                                             |         |       |                 |
|                 | F2 | SAUDI ARABIA                                                                                                                                 |                                                                                             | 220-240 | 50/60 | ACT8041         |
| G               | G1 | C.S AMERICA                                                                                                                                  |                                                                                             | 220-240 | 50/60 | ACT8041         |
|                 | G2 | C.S AMERICA                                                                                                                                  |                                                                                             | 120-127 | 60    | ACT8011         |
| H               |    | TAIWAN                                                                                                                                       |                                                                                             | 110     | 60    | ACT8011         |
| I               |    | JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO |                                                                                             | 220-240 | 50/60 | ACT8021,0<br>41 |
| J               |    | CHINA                                                                                                                                        |                                                                                             |         |       |                 |
| K               |    | KOREA                                                                                                                                        |                                                                                             | 220-240 | 50/60 | ACT8041         |