

KONICA MINOLTA

PARTS GUIDE MANUAL

JULY 2005

bizhub 200/250/350

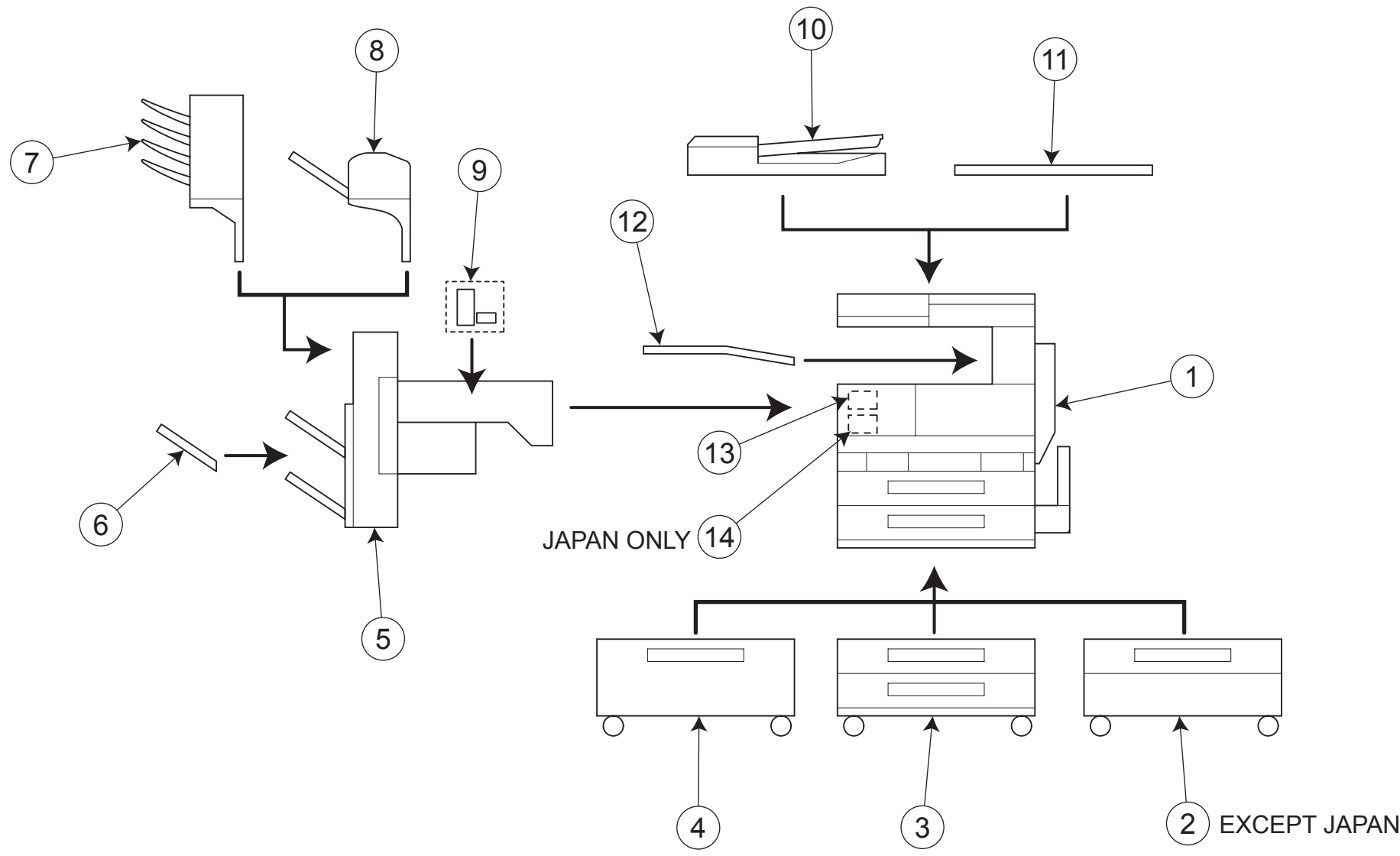
INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
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Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

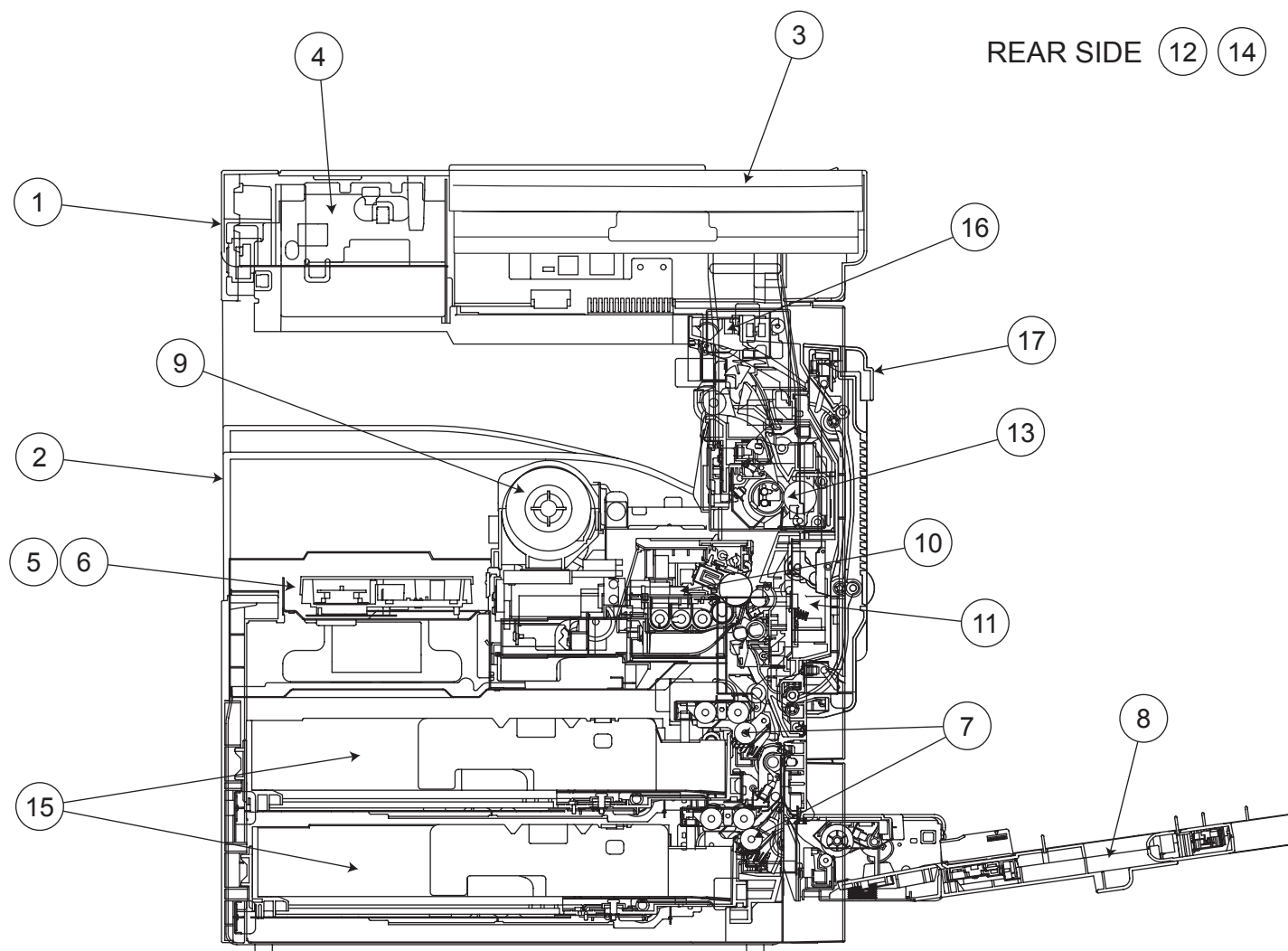
SYSTEM OUTLINE



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No.	Description	Model
1	DIGITAL MFP B/W	bizhub 200/bizhub 250/bizhub 350
2	PAPER FEEDER	PC-102
3	PAPER FEEDER	PC-202
4	PAPER FEEDER	PC-402
5	SORTER/FINISHER	FS-508
6	OTHER OPTION	OT-601
7	SORTER/FINISHER	MT-501
8	SORTER/FINISHER	SD-502
9	PUNCH UNIT	PU-501
10	DOCUMENT FEEDER	DF-605
11	OTHER OPTION	OC-502
12	STACKER	JS-502
13	FAX CONTROLLER	FK-503
14	FAX CONTROLLER	HS-501

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4030 7329 01	43-5	4040 0769 00	19-18	4040 2094 01	10-21	4040 6054 02	3-1	4041 7377 01	19-19
4030 7340 01	28-3	4040 0770 00	19-18	4040 2095 01	29-18	4040 6055 02	3-1	4042 7367 01	2-17
4030 7342 01	32-7	4040 0771 00	19-18	4040 2101 02	9-2	4040 6201 01	9-13	4109 2003 01	11-16
4030 7500 01	2-12	4040 0772 00	19-18	4040 2103 01	29-11	4040 6202 02	9-13	4120 1014 02	2-9
4034 0151 01	16-20	4040 0773 00	19-18	4040 2109 02	9-5	4040 6203 01	9-3	4128 1978 01	9-17
4036 3025 01	31-41	4040 0775 00	19-18	4040 2138 01	29-2	4040 6804 01	39-2	4128 1979 01	9-18
4037 0906 01	12-26	4040 0777 00	24-29	4040 2139 01	9-4	4040 6806 01	39-1	4128 3823 01	31-20
4037 0906 01	14-3	4040 0778 00	23-30	4040 2159 01	30-4	4040 6808 01	40-1	4131 2536 02	32-41
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4037 0906 01	18-5	4040 0780 01	43-6	4040 2304 01	30-8	4040 6819 02	38-2	4131 3003 01	12-6
4037 0906 01	23-2	4040 0901 01	27-17	4040 2545 01	24-17	4040 6821 01	39-1	4131 3003 01	14-12
4037 0906 01	25-7	4040 1002 01	2-16	4040 2546 01	24-18	4040 6822 01	39-1	4131 3003 01	26-2
4037 0906 01	27-11	4040 1004 01	2-15	4040 2551 01	24-8	4040 6833 01	40-1	4131 3004 02	17-36
4037 0906 01	30-14	4040 1006 01	2-29	4040 2552 01	24-10	4040 6841 01	40-2	4131 3007 02	17-28
4037 0906 01	32-17	4040 1008 01	2-8	4040 3096 01	12-23	4040 6853 01	11-20	4131 3053 02	16-17
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4037 6899 01	18-21	4040 1029 01	2-33	4040 3443 01	17-14	4040 7375 01	19-19	4138 5866 01	22-20
4037 7406 01	2-37	4040 1036 01	9-21	4040 3495 01	16-22	4040 7801 01	9-27	4138 5866 01	27-13
4040 0101 03	30-3	4040 1051 01	4-12	4040 3496 01	16-23	4040 7802 01	9-28	4163 5102 01	20-20
4040 0156 02	31-42	4040 1052 01	4-14	4040 3497 01	17-33	4040 7803 01	9-29	4163 5205 01	21-3
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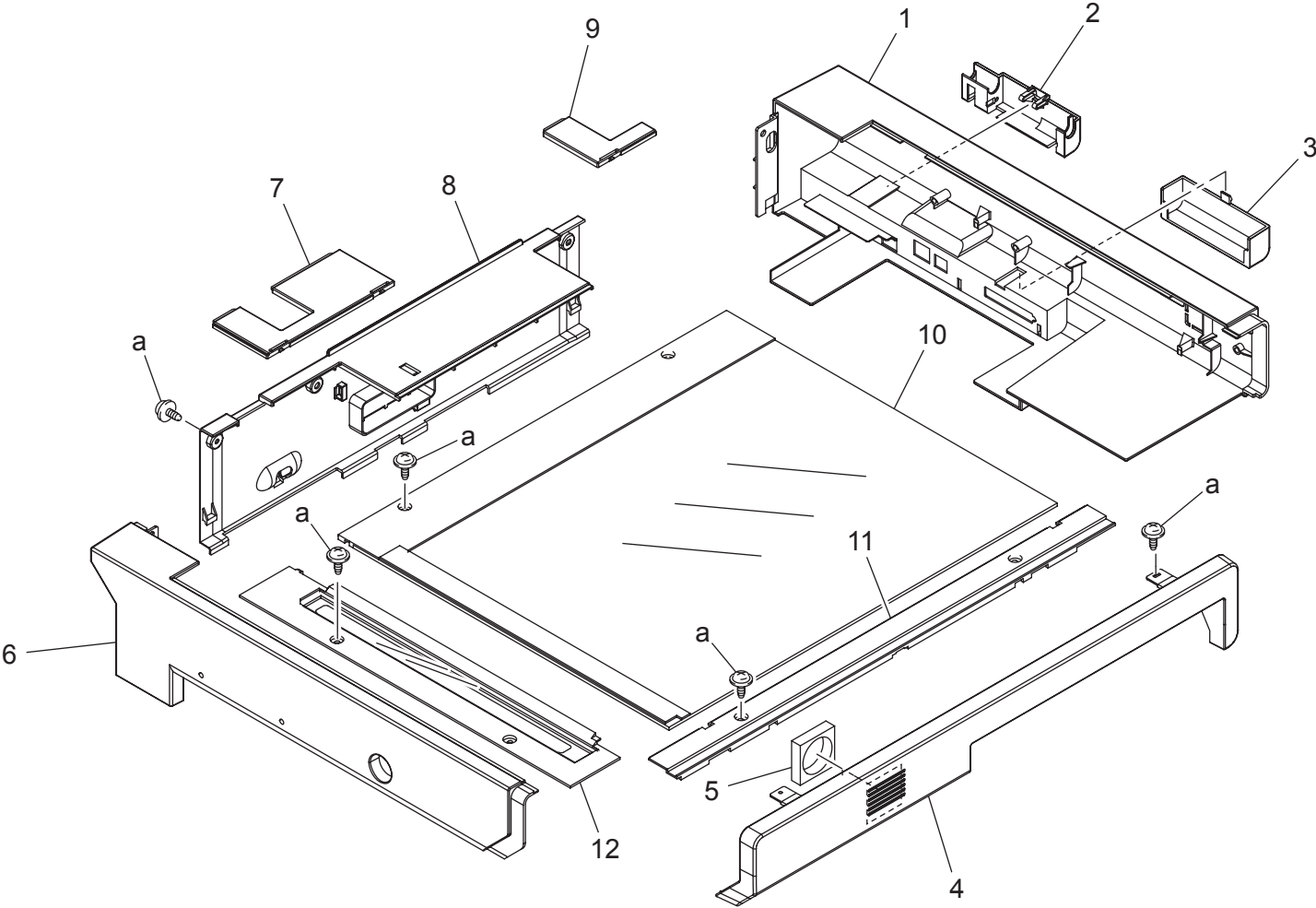
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4163 5208 01	21-4
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4163 5240 01	21-7
4163 5293 01	15-29
4163 5293 01	24-14
4163 5293 01	26-26
4384 1006 01	5-7
4384 1019 01	7-16
4384 1021 01	7-15
4384 1022 01	7-4
4384 1023 01	7-11
4384 1024 01	7-14
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4384 1030 01	6-7
4384 1030 01	6-8
4384 1030 01	6-9
4384 1030 01	6-9
4384 1030 01	6-10
4384 1030 01	6-10
4384 1030 01	6-12
4384 1031 01	6-11
4384 1033 01	7-13
4384 1036 01	8-18
4384 1044 01	8-15
4384 1045 01	8-16
4384 1046 01	7-19
4384 1049 01	1-11
4384 1058 01	7-9
4384 1061 01	7-7
4384 1062 01	8-1
4384 1063 01	7-1
4384 1068 01	7-6
4384 1070 01	7-12
4384 1092 01	7-20
4384 1102 01	7-2
4425 3013 01	12-29
4425 3013 01	14-15

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4425 3016 01	12-9
4425 3016 01	14-20
4426 4411 02	32-19
4497 3114 01	33-11
4497 3114 01	34-26
4497 3116 01	33-12
4497 3116 01	34-3
4498 3388 01	32-30
4498 3469 01	31-38
4498 3825 01	31-19
4498 3826 01	31-33
4498 3834 01	31-40
4551 2001 01	8-21
4551 2002 01	8-22
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4551 2004 01	8-2
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4551 2014 01	7-5
4551 2015 01	8-13
4551 2016 01	8-11
4551 2017 01	8-5
4551 2018 01	5-6
4551 2019 01	5-1
4551 2020 01	6-2
4551 2021 01	8-14
4551 2022 01	6-3
4551 2023 01	8-3
4551 2024 01	8-12
4551 2025 01	6-1
4551 2026 01	8-6
4551 2027 01	7-18
4551 2028 01	7-17

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4551 2029 01	8-4
4551 2030 01	6-4
4551 2031 01	1-12
4551 2032 01	1-10
4551 2033 01	6-5
4551 2034 01	6-5
4551 2035 01	41-2
4551 2036 01	41-4
4551 2037 01	41-1
4551 2038 01	5-2
4551 2039 01	5-4
4551 2045 01	5-5
4551 2046 01	5-3
4551 2046 01	6-15
4551 2047 01	8-20
4551 2058 01	41-5
4551 2059 01	7-8
4551 2059 01	8-17
4581 1389 01	4-3
4641 4504 02	32-34
4657 3714 01	34-16
4658 3012 01	31-16
4658 3047 01	29-23
4658 3048 01	31-11
4658 3049 01	31-13
4658 3513 01	13-10
4658 3517 01	17-22
4661 3106 01	33-3
4661 3150 01	33-5
4661 3155 01	33-25
4683 2137 01	26-46
4687 3281 01	16-27
9312 1200 31	25-8
9313 1100 33	22-14
9313 1100 42	29-22
9313 1400 61	9-6
9313 1400 61	32-35
9314 1200 91	32-25
9314 2400 31	24-1
9321 2400 61	17-25

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9321 2400 61	26-36
9321 2400 71	26-24
9322 1000 81	23-25
9322 1200 32	14-19
9322 1200 32	17-24
9322 1500 12	14-30
9322 1500 12	26-4
9322 1500 12	34-17
9326 1910 31	18-28
9326 1910 31	30-16
9326 2900 06	20-27
9331 1810 11	11-12
9331 2200 21	10-29
9334 2710 11	20-17
9351 1200 12	20-9
9372 2710 22	23-22
9372 5400 11	29-12
9373 2200 11	4-16
9381 4101 31	43-6
9381 4300 31	43-6
9381 4300 41	43-6
9381 4300 91	43-6
9383 2200 11	20-32
9383 2210 11	20-12
9383 2210 11	26-1
9383 2210 21	26-37
9384 1100 91	42-1
9384 1110 61	42-2
9384 1310 91	42-6
9384 1311 11	42-10
9384 1600 11	43-1
9384 1621 21	30-7
9384 1921 01	42-3
9384 1921 11	42-4
9384 1921 31	42-5
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9384 2910 31	42-12
9384 4300 21	9-23

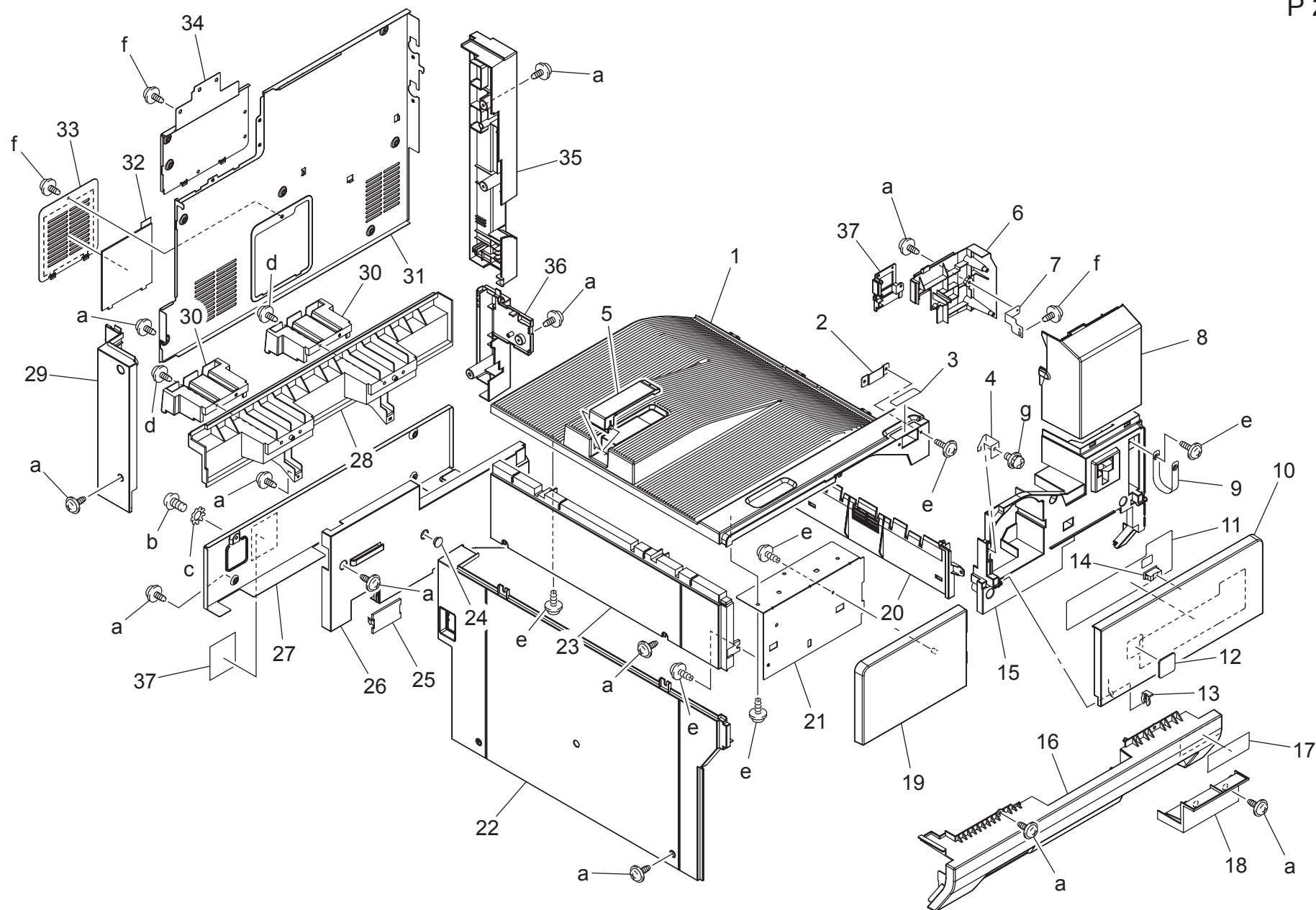
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9384 4500 11	30-5
9455 3078 01	23-4



IR COVER

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 1505 01	RIGHT COVER		C	1	a-9735 0308 14
2	4040 1509 01	COVER		C	1	
3	4040 1508 01	COVER		C	1	
4	4030 1501 02	FRONT COVER		C	1	
5	4030 1515 01	SEAL		C	1	
6	4030 1503 02	LEFT COVER		C	1	
7	4030 1506 02	COVER		C	1	
8	4040 1504 01	REAR COVER		C	1	
9	4030 1507 02	COVER		C	1	
10	4551 2032 01	ORIGINAL GLASS ASSY		C	1	
11	4384 1049 01	COVER		C	1	
12	4551 2031 01	ORIGINAL GLASS ASSY		C	1	

EXTERNAL PARTS



bizhub 200/bizhub 250/bizhub 350

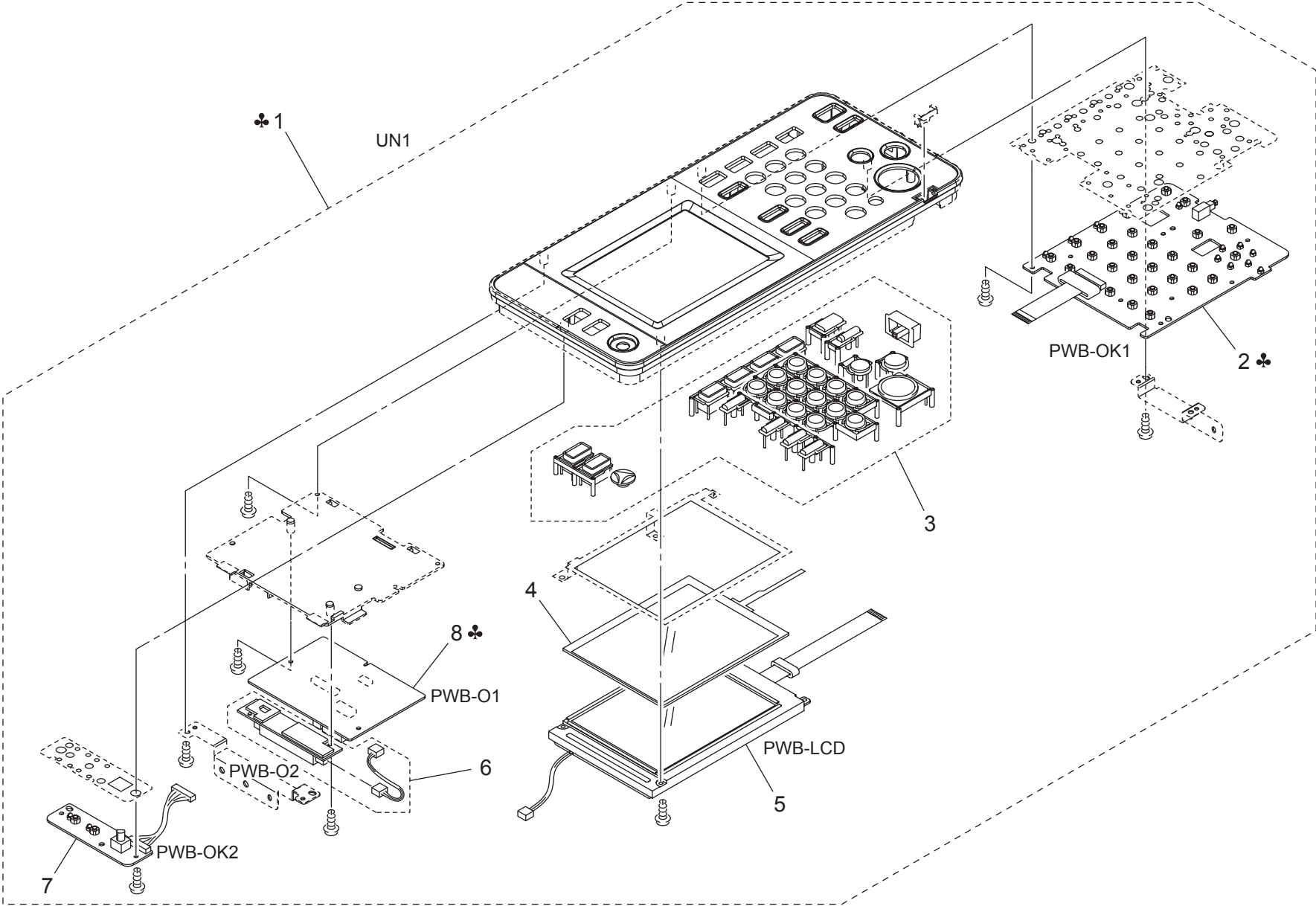
EXTERNAL PARTS

Page. 2

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 1020 03	TRAY		C	1	a-9735 0308 14 b-9654 0308 14 c-9712 0300 14 d-9735 0310 14 e-9739 0308 14 f-9735 0306 14 g-9646 0316 14
2	4030 1025 02	BRACKET		D	1	
3	4030 7314 02	LABEL TONER POSITION		C	1	
4	4030 5397 01	STOPPER		D	1	
5	4030 1027 02	REGULATING PLATE		C	1	
6	4030 1016 03	COVER		C	1	
7	4030 2311 01	BRACKET		D	1	
8	4040 1008 01	COVER		C	1	
9	4120 1014 02	BAND		C	1	
10	4030 1081 01	FRONT COVER		C	1	
11	4030 7313 01	LABEL TONER REMOVE		C	1	
12	4030 7500 01	LABEL LOGO MARK		C	1	
13	1033 4402 01	STOPPER RING		C	1	
14	4030 1040 02	CATCH		D	1	
15	4040 1004 01	COVER		C	1	
16	4040 1002 01	FRONT COVER		C	1	
17	4040 7367 01	LABEL	{bizhub350}	C	1	
17	4041 7367 01	LABEL	{bizhub250}	C	1	
17	4042 7367 01	LABEL	{bizhub200}	C	1	
18	4030 1005 02	COVER		C	1	
19	4030 1003 04	FRONT COVER		C	1	
20	4030 1018 03	COVER		D	1	
21	4030 1023 02	TRAY		D	1	
22	4030 1007 03	LEFT COVER		C	1	
23	4030 1022 01	TRAY		C	1	
24	4030 1041 01	CAP		C	1	
25	4030 1030 02	COVER		D	1	
26	4030 1012 03	REAR COVER		D	1	
27	4030 1011 02	REAR COVER		D	1	
28	4030 1010 01	REAR COVER		D	1	
29	4040 1006 01	LEFT COVER		C	1	
30	4040 1013 01	HANDLE		D	2	
31	4040 1009 01	REAR COVER		D	1	
32	4040 2093 01	TONER FILTER		B	1	
33	4040 1029 01	REAR COVER		C	1	
34	4040 1028 01	REAR COVER		D	1	
35	4030 1014 03	RIGHT COVER		C	1	
36	4030 1015 04	RIGHT COVER		C	1	
37	4037 7406 01	LABEL EARTH CAUTION	{bizhub350/250} C,D,F2,G1,I,K	C	1	

bizhub 200/bizhub 250/bizhub 350

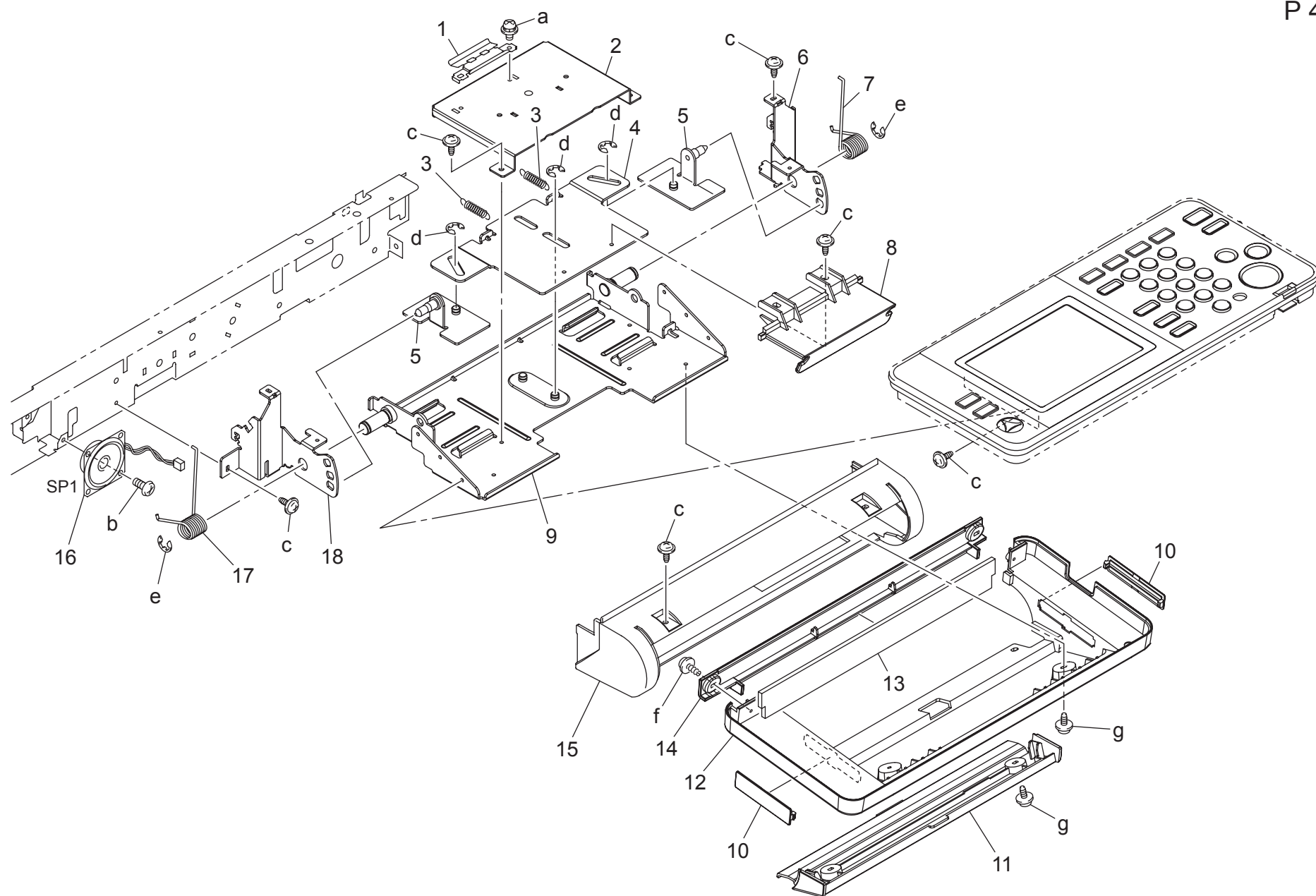
CONTROL PANEL



CONTROL PANEL

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 6053 02	CONTROL PANEL ASSY	{bizhub350/250} C	I	1	
1	4040 6051 02	CONTROL PANEL ASSY	A	I	1	
1	4040 6052 02	CONTROL PANEL ASSY	B,D,F,G,I,K	I	1	
1	4040 6054 02	CONTROL PANEL ASSY	{bizhub350/250} J	I	1	
1	4040 6055 02	CONTROL PANEL ASSY	{bizhub350/250} H	I	1	
2	4040 7817 01	PWB-OK1	A	D	1	
2	4040 7818 01	PWB-OK1	B,C,D,F,G,H,I,J,K	D	1	
3	4040 7807 01	BUTTON KIT		D	1	
4	4040 7809 01	TOUCH PANEL		D	1	
5	4040 7806 01	LCD UNIT		C	1	
6	4040 7822 01	PWB-O2		D	1	
7	4040 7821 01	PWB-OK2		D	1	
8	4040 7810 01	PWB-O1	A	D	1	
8	4040 7811 01	PWB-O1	B,D,F,G,I,K	D	1	
8	4040 7812 01	PWB-O1	{bizhub350/250} C	D	1	
8	4040 7813 01	PWB-O1	{bizhub350/250} J	D	1	
8	4040 7814 01	PWB-O1	{bizhub350/250} H	D	1	

CONTROL PANEL

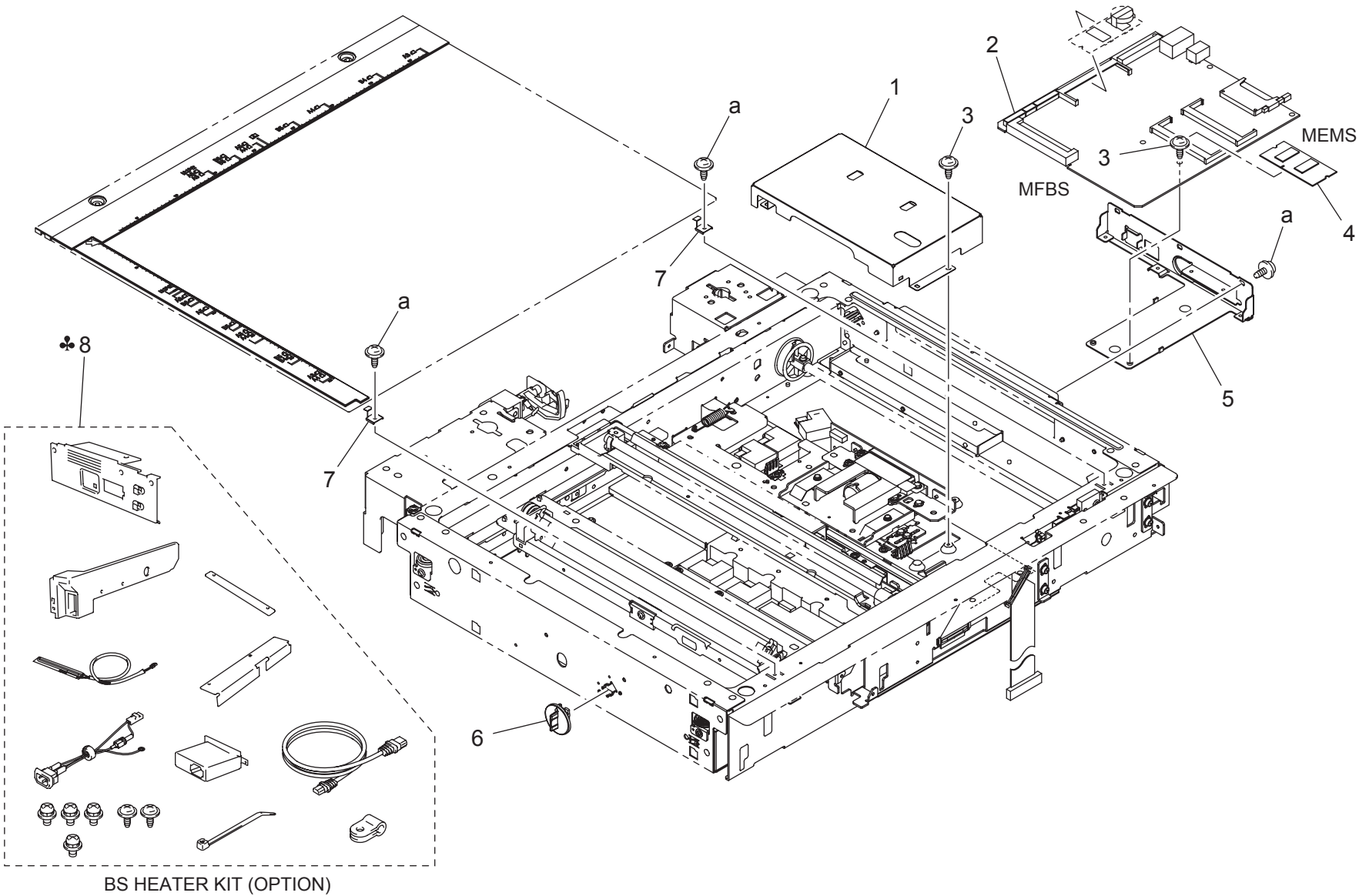


CONTROL PANEL

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 1391 01	PLATE SPRING		D	1	a-9646 0306 14 b-9743 0308 14 c-9735 0308 14 d-9721 0500 01 e-9721 0800 01 f-9739 0308 14 g-9735 0310 14
2	4030 1390 04	BRACKET		D	1	
3	4581 1389 01	TENSION SPRING		C	2	
4	4030 1382 01	COUPLING		D	1	
5	4030 1385 01	POSITIONING PLATE		D	2	
6	4040 1384 01	HOLD PLATE		D	1	
7	4030 1387 01	TORSION SPRING		C	1	
8	4040 1388 01	LEVER		C	1	
9	4030 1381 02	BRACKET		D	1	
10	4040 1054 01	COVER		C	2	
11	4040 1053 01	COVER		C	1	
12	4040 1051 01	COVER		C	1	
13	4040 1055 01	SEAL		C	1	
14	4040 1052 01	COVER		C	1	
15	4030 1052 01	COVER		C	1	
16	9373 2200 11	LOUDSPEAKER		D	1	
17	4030 1386 01	TORSION SPRING		C	1	
18	4040 1383 01	HOLD PLATE		D	1	

OPTICAL SECTION

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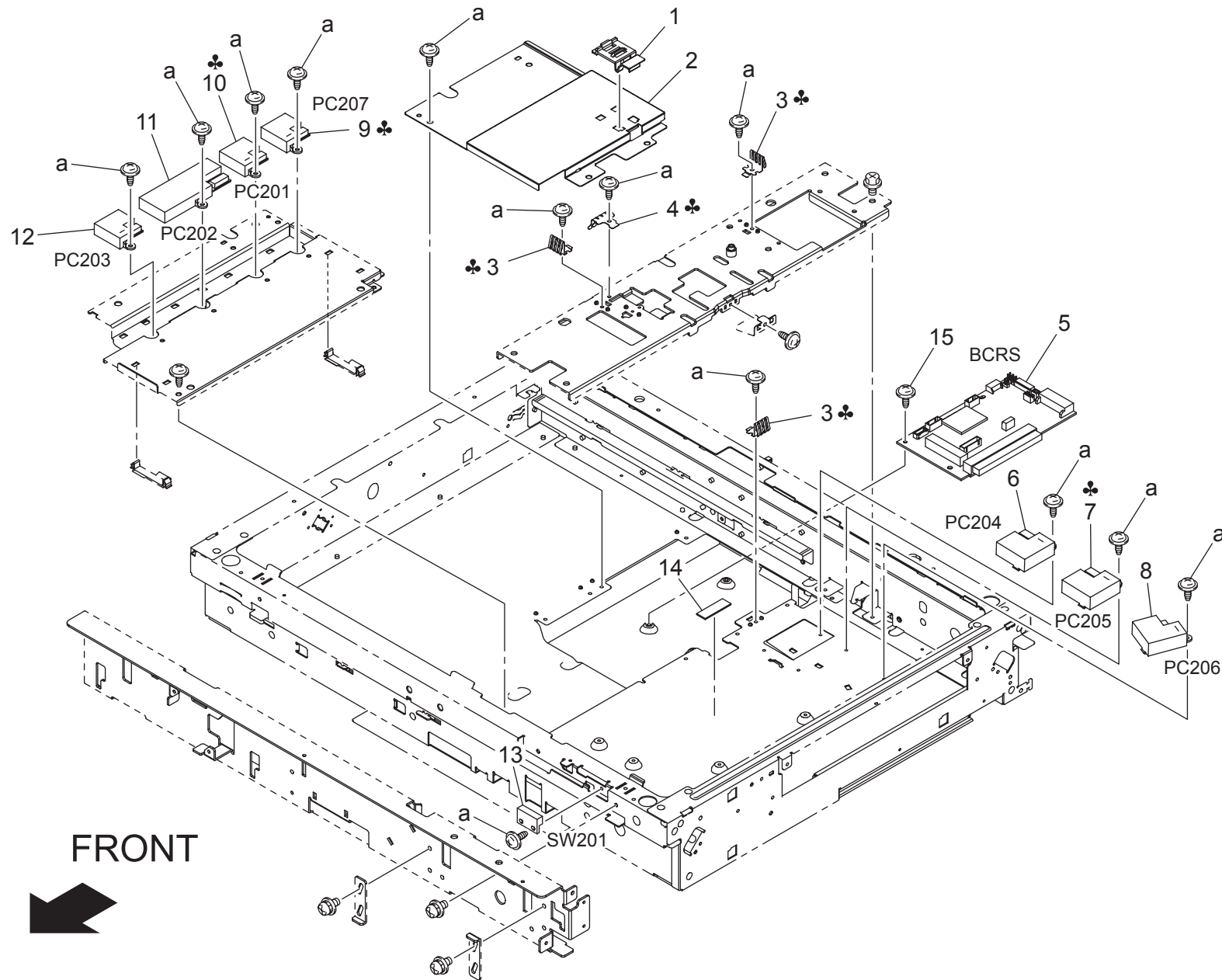


bizhub 200/bizhub 250/bizhub 350

OPTICAL SECTION

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OPTICAL SECTION



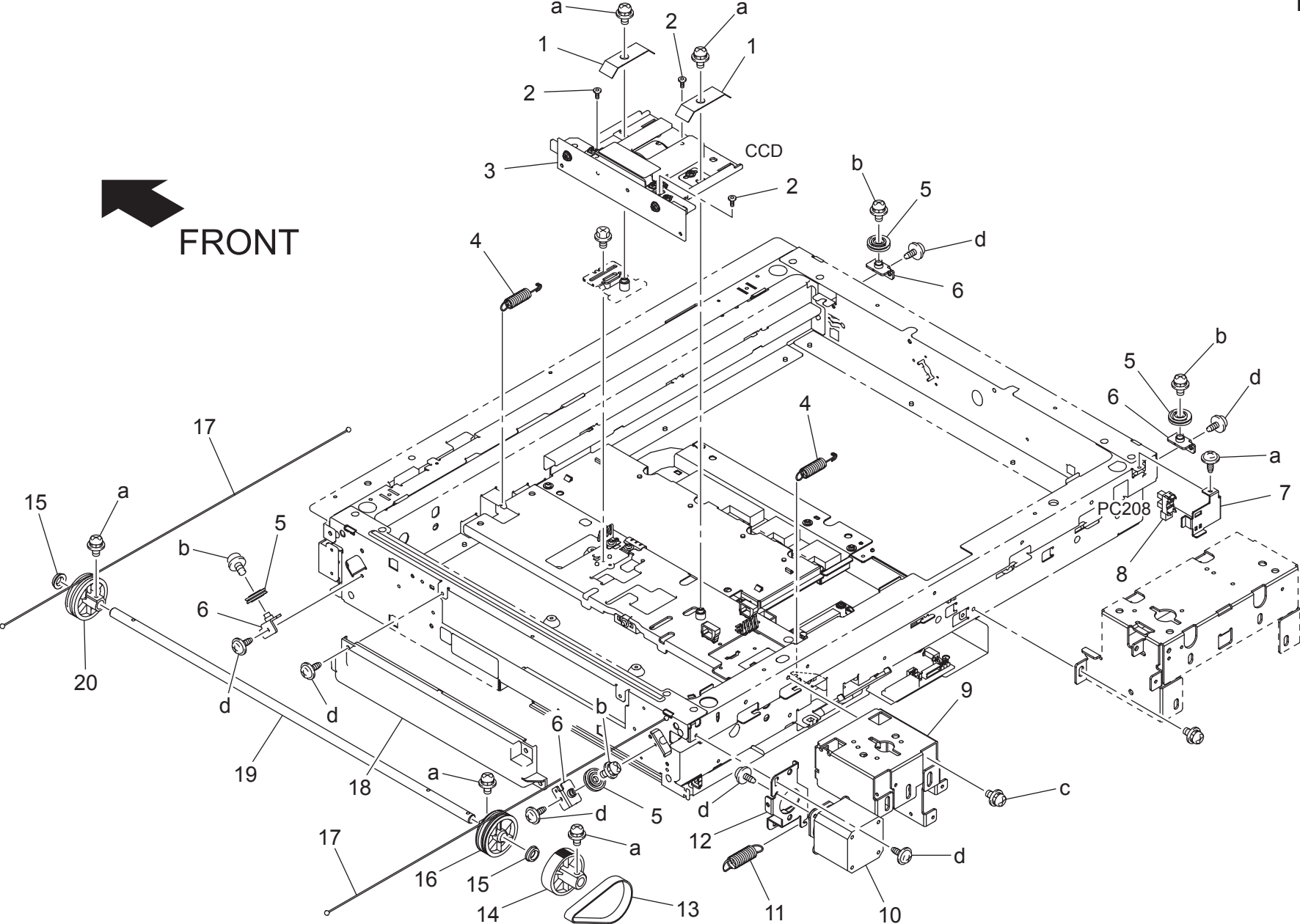
FRONT



OPTICAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4551 2025 01	HOLDER		C	1	a-9735 0306 14
2	4551 2020 01	SHIELD		D	1	
3	4551 2022 01	PLATE SPRING	{bizhub350/250} C,D,F,G1,H, I,J,K	D	3	
4	4551 2030 01	PLATE SPRING	{bizhub350/250} C,D,F,G1,H, I,J,K	D	1	
5	4551 2033 01	BCRS	{bizhub350/200}	I	1	
5	4551 2034 01	BCRS	{bizhub250}	I	1	
6	4384 1030 01	SOLID STATE SWITCH		C	1	
7	4384 1030 01	SOLID STATE SWITCH	(OPTION EXCEPT A)	C	1	
8	4384 1030 01	SOLID STATE SWITCH	(OPTION)	C	1	
9	4384 1030 01	SOLID STATE SWITCH	(METRIC)	C	1	
9	4384 1030 01	SOLID STATE SWITCH	(OPTION INCH)	C	1	
10	4384 1030 01	SOLID STATE SWITCH	A	C	1	
10	4384 1030 01	SOLID STATE SWITCH	(OPTION METRIC)	C	1	
11	4384 1031 01	SOLID STATE SWITCH		C	1	
12	4384 1030 01	SOLID STATE SWITCH	(OPTION)	C	1	
13	4551 2010 01	REED SWITCH		C	1	a-9735 0306 14
14	4551 2008 01	SHEET		C	1	
15	4551 2046 01	SCREW		C	3	

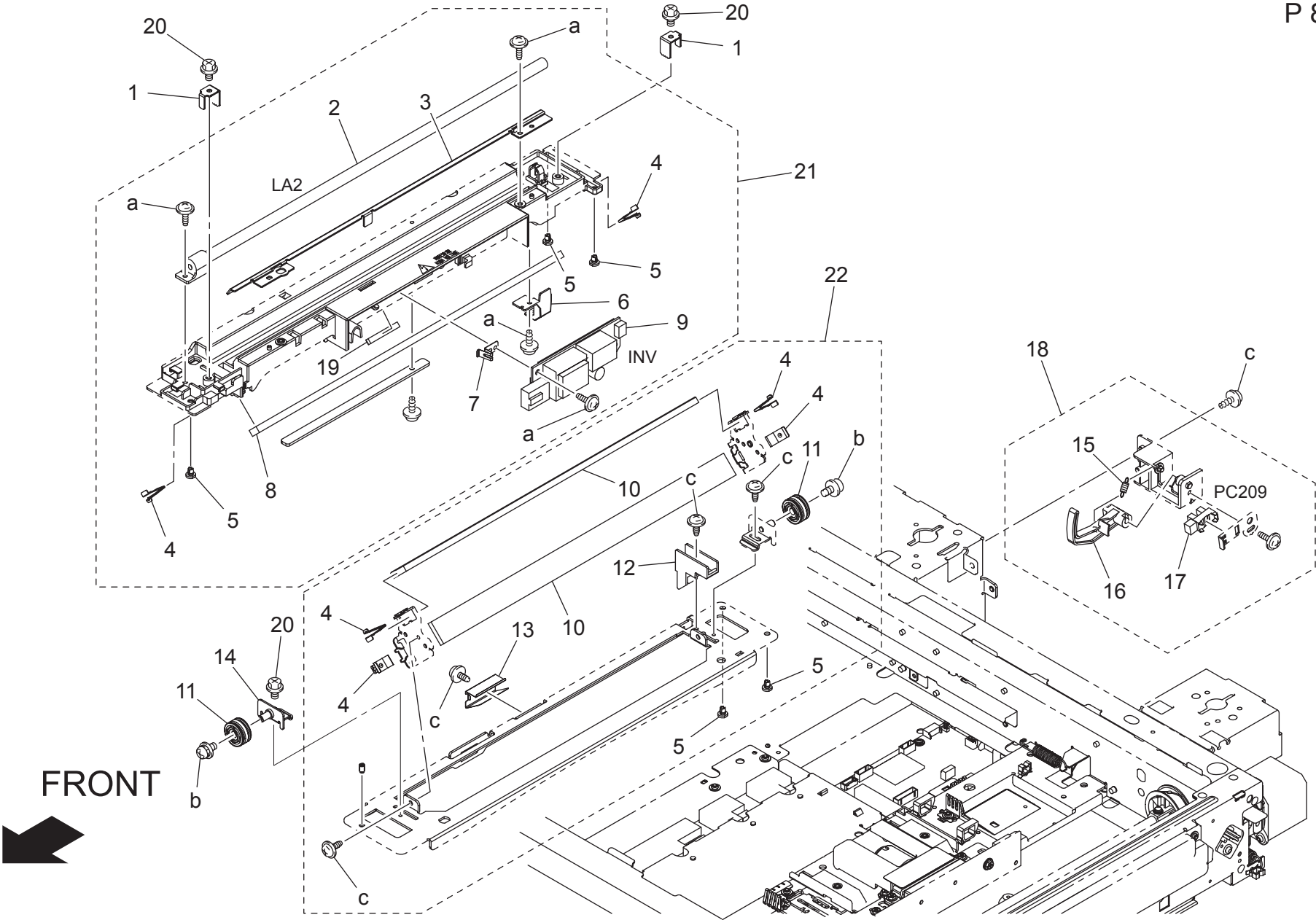
OPTICAL SECTION



OPTICAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4384 1063 01	PLATE SPRING		C	2	a-9646 0308 14 b-9646 0304 14 c-9646 0406 14 d-9735 0306 14
2	4384 1102 01	TAPPING SCREW		D	3	
3	4551 2003 01	LENS ASSY		I	1	
4	4384 1022 01	TENSION SPRING		C	2	
5	4551 2014 01	PULLEY		C	4	
6	4384 1068 01	PULLEY BRACKET(1)		D	4	
7	4384 1061 01	SNS BRACKET		D	1	
8	4551 2059 01	PHOTO INTERRUPTER		B	1	
9	4384 1058 01	HINGE BRACKET(R)		D	1	
10	4551 2013 01	MOTOR		B	1	
11	4384 1023 01	TENSION SPRING		C	1	
12	4384 1070 01	MOTOR BRACKET		D	1	
13	4384 1033 01	TIMING BELT		C	1	
14	4384 1024 01	PULLEY		C	1	
15	4384 1021 01	BALL BEARING		B	2	
16	4384 1019 01	PULLEY		C	1	
17	4551 2028 01	WIRE		C	2	
18	4551 2027 01	COVER		C	1	
19	4384 1046 01	SHAFT		D	1	
20	4384 1092 01	PULLEY		C	1	

OPTICAL SECTION

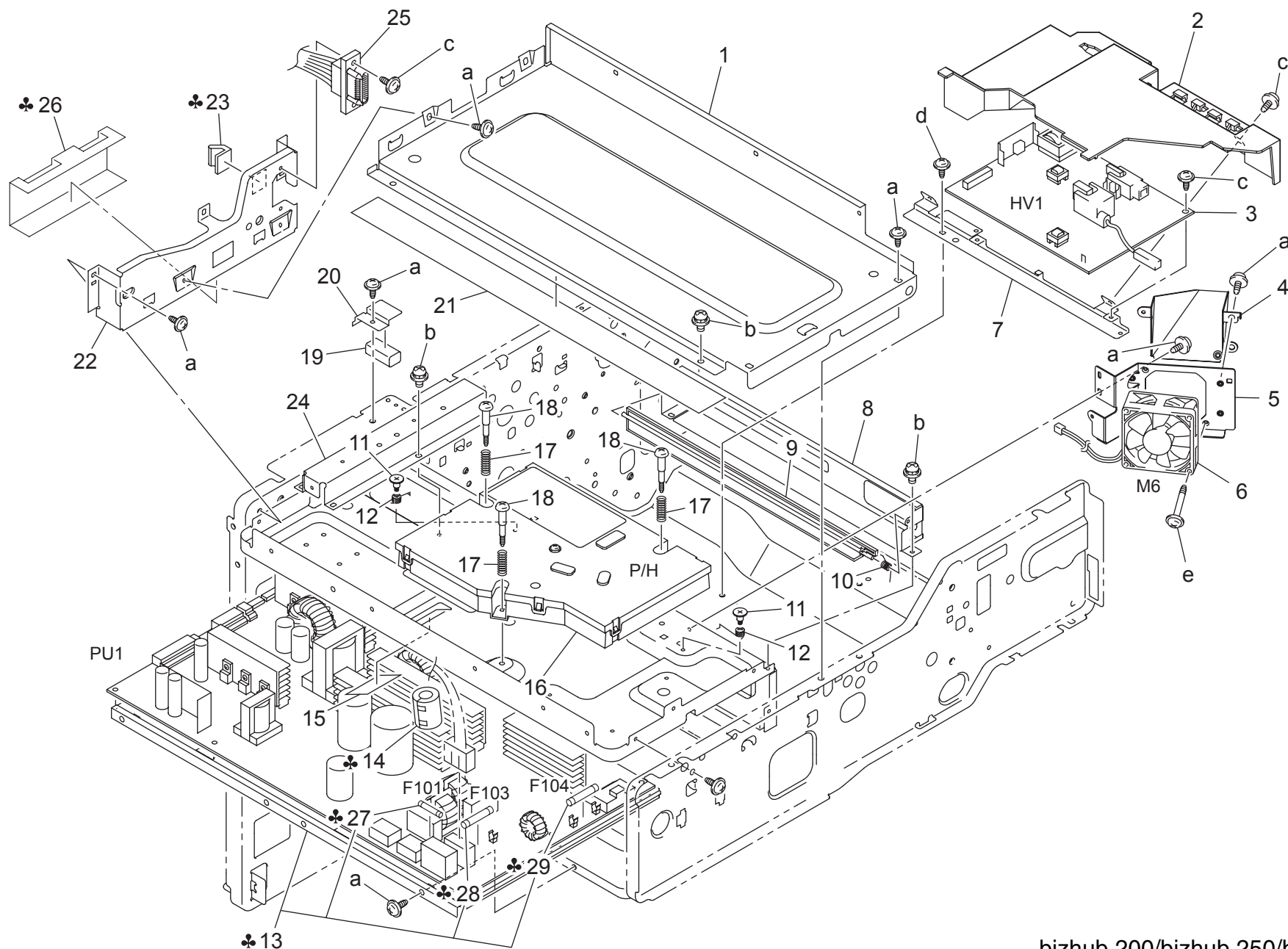


OPTICAL SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4384 1062 01	WIRE BRACKET		D	2	a-9739 0308 14 b-9646 0304 14 c-9735 0306 14
2	4551 2004 01	XENON		C	1	
3	4551 2023 01	REFLECTOR		C	1	
4	4551 2029 01	PLATE SPRING		D	6	
5	4551 2017 01	SLIDER		C	5	
6	4551 2026 01	FFC CLAMP		D	1	
7	4551 2007 01	PLATE SPRING		D	1	
8	4551 2005 01	MIRROR		C	1	
9	4551 2012 01	PWB ASSY		C	1	
10	4551 2006 01	MIRROR		C	2	
11	4551 2016 01	PULLEY		C	2	
12	4551 2024 01	GUIDE		D	1	
13	4551 2015 01	PLATE SPRING		D	1	
14	4551 2021 01	BRACKET		C	1	
15	4384 1044 01	TENSION SPRING		C	1	
16	4384 1045 01	ARM		C	1	
17	4551 2059 01	PHOTO INTERRUPTER		B	1	
18	4384 1036 01	PHOTO INTERRUPTER ASSY		C	1	
19	4551 2009 01	CUSHION		C	1	
20	4551 2047 01	SCREW		C	7	
21	4551 2001 01	CARRIAGE 1 ASSY		I	1	
22	4551 2002 01	CARRIAGE 2 ASSY		C	1	

POWER UNIT

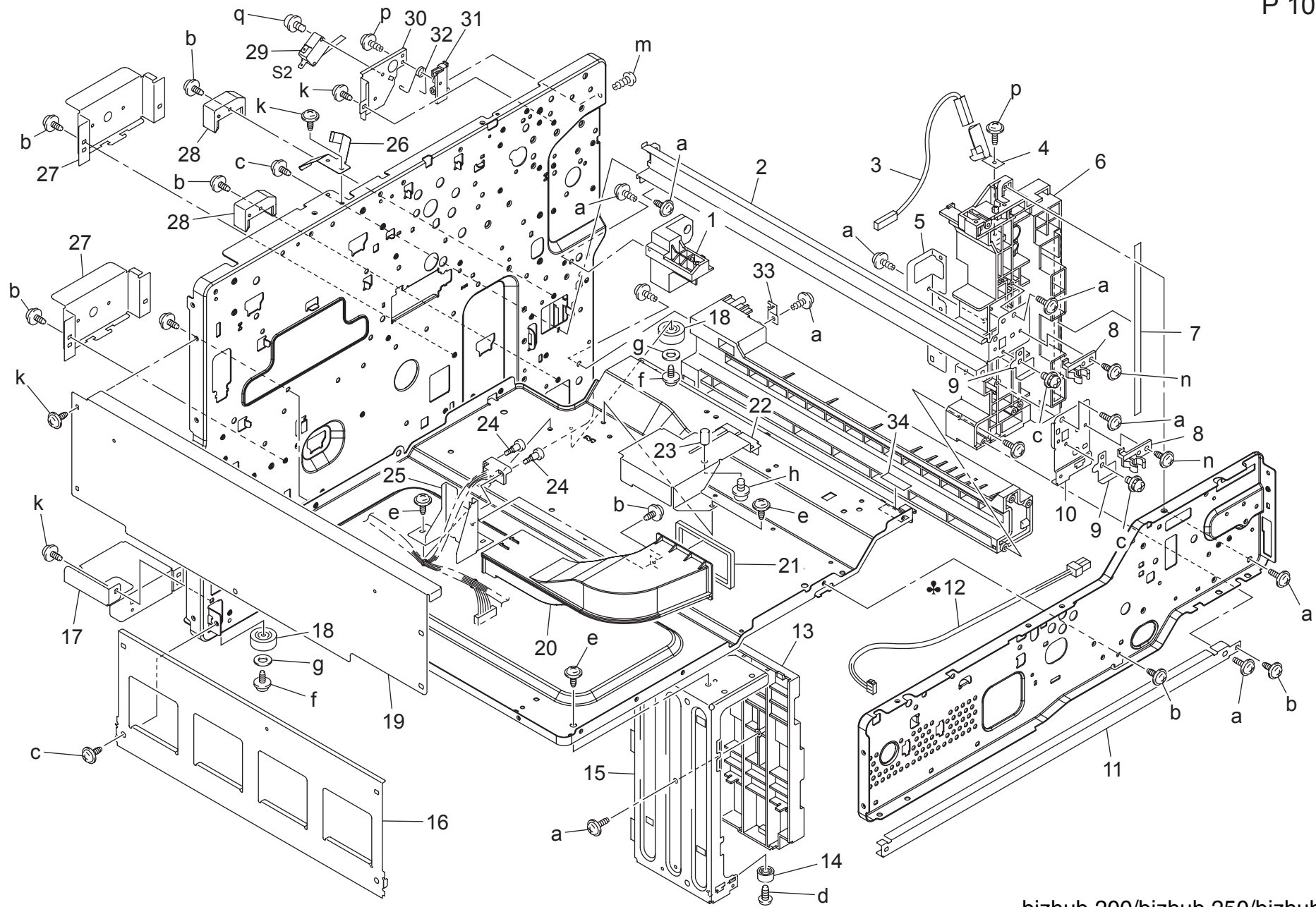
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POWER UNIT

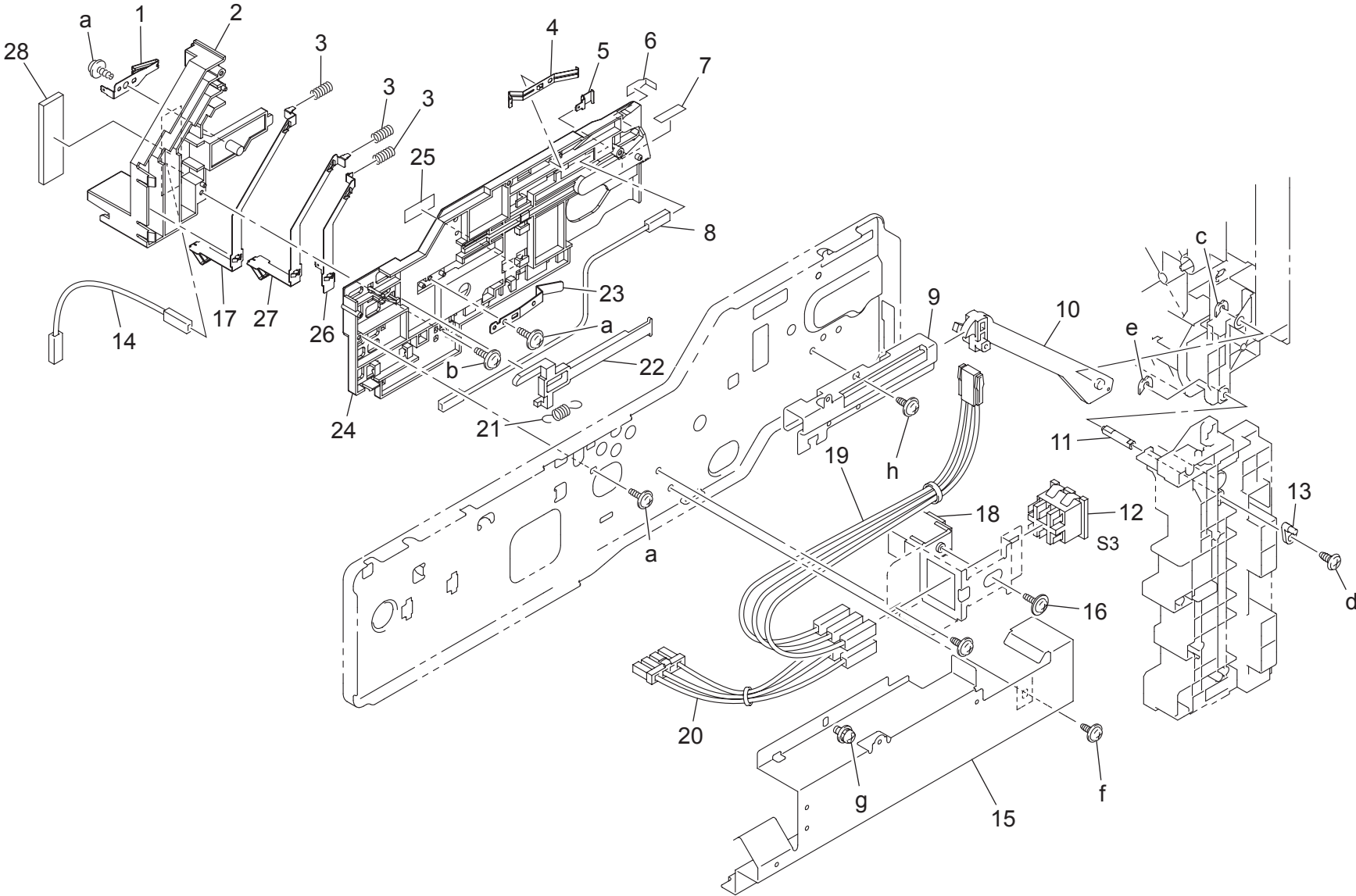
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2017 01	BRACKET		D	1	a-9735 0306 14 b-9646 0308 14 c-9735 0308 14 d-4154 3804 01 e-9735 0330 14
2	4040 2101 02	COVER		D	1	
3	4040 6203 01	HV TRANSFORMER		I	1	
4	4040 2139 01	DUCT		D	1	
5	4040 2109 02	BRACKET		D	1	
6	9313 1400 61	FAN MOTOR		C	1	
7	4030 2040 01	BRACKET		D	1	
8	4030 2004 02	BRACKET		D	1	
9	4030 2036 01	SHUTTER		D	1	
10	4011 2034 02	TORSION SPRING		C	1	
11	4011 5925 02	SHOULDER SCREW		C	2	
12	4030 2049 01	TORSION SPRING		C	2	
13	4040 6201 01	POWER SUPPLY	{bizhub350/250} C,D,F2,G1,I ,J,K	I	1	
14	0866 7801 01	FERRITE CORE	A,B,F1,G2,H {bizhub350/250} C,D,F,G1,H, I,J,K	D	1	
15	4040 2064 01	GUIDE		C	1	
16	4040 0751 00	P/H ASSY	{bizhub350}	I	1	
16	4041 0751 00	P/H ASSY	{bizhub250/200}	I	1	
17	4128 1978 01	PRESSURE SPRING		C	3	
18	4128 1979 01	SHOULDER SCREW		C	3	
19	4030 6757 01	ELECTRICALLY CONDUCTIVE MATERIAL		C	1	
20	4030 2119 01	SHIELD		D	1	
21	4040 1036 01	SHIELD PLATE		C	1	
22	4030 2018 01	BRACKET		D	1	
23	9384 4300 21	ELECTRICALLY CONDUCTIVE MATERIAL	{bizhub350/250} C,D,F,G1,H, I,J,K	C	1	
24	4030 2034 01	REINFORCE PLATE		D	1	
25	4030 6816 01	WIRE HARNESS ASSY		D	1	
26	4030 2120 01	GUIDE	{bizhub350/250} C,D,F,G1,H, I,J,K	C	1	
27	4040 7801 01	FUSE	A,B,F1,G2,H	C	1	
27	4040 7804 01	FUSE	{bizhub350/250} C,D,F2,G1,I ,J,K	C	1	
28	4040 7802 01	FUSE	A,B,F1,G2,H	C	1	
28	4040 7805 01	FUSE	{bizhub350/250} C,D,F2,G1,I ,J,K	C	1	
29	4040 7805 01	FUSE	{bizhub350/250} C,D,F2,G1,I ,J,K	C	1	
29	4040 7803 01	FUSE	A,B,F1,G2,H	C	1	

FRAME SECTION



FRAME SECTION

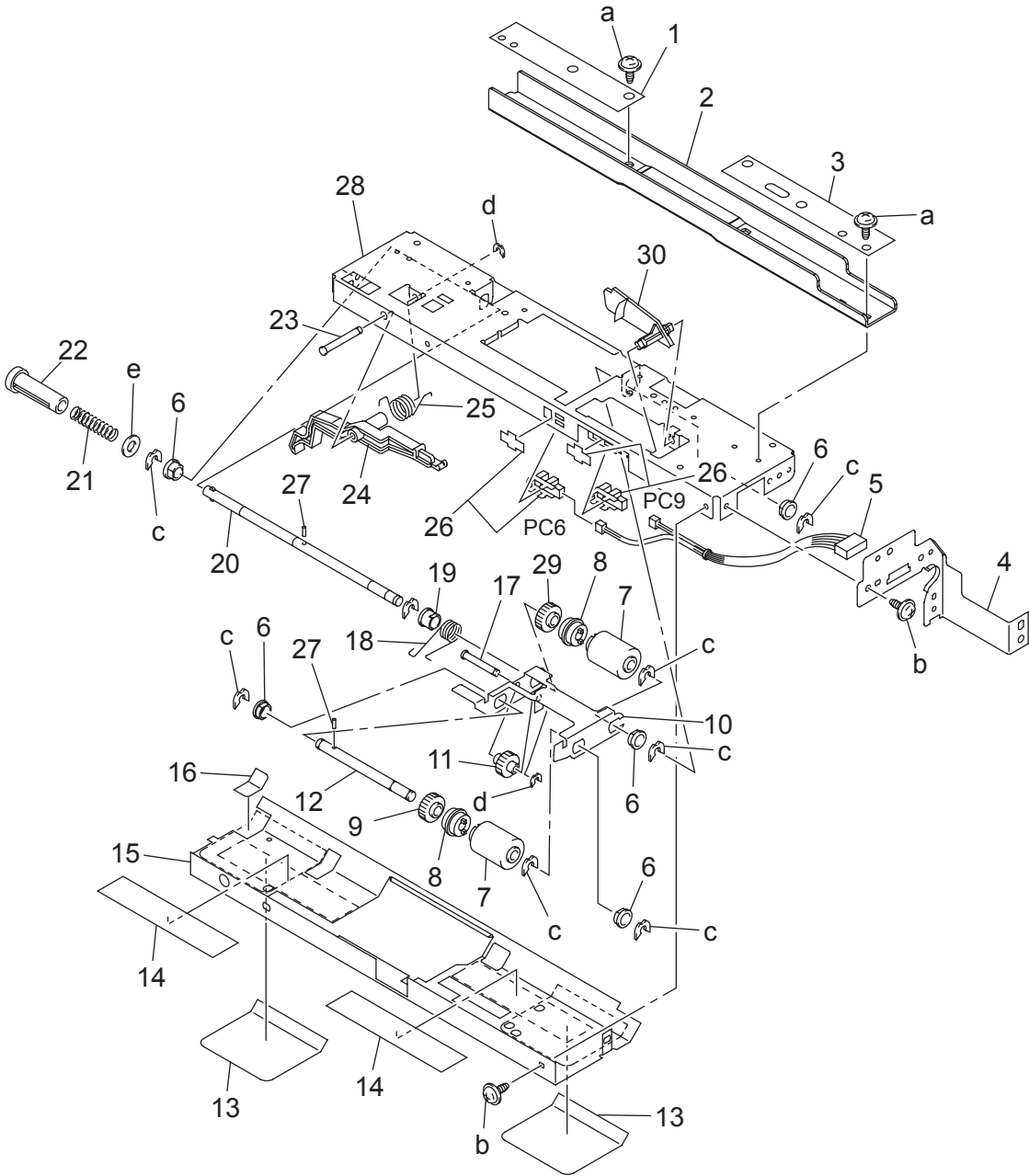
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2037 01	HOLDER		D	1	a-9739 0410 14
2	4030 2029 02	RAIL		D	1	b-9735 0308 14
3	4030 6843 01	WIRE HARNESS ASSY		D	1	c-9735 0306 14
4	1164 2155 01	CONTACT		C	1	d-9733 0310 14
5	4030 2010 01	BRACKET		D	1	e-4154 3804 01
6	4030 2026 03	STAY		D	1	f-9735 0310 14
7	4030 7315 01	LABEL		D	1	g-9716 0300 01
8	4002 3123 03	HOLDER		D	2	h-9646 0306 14
9	4030 2038 02	STOPPER		D	2	k-9735 0306 14
10	4030 2041 02	BRACKET		D	1	m-9742 0308 14
11	4030 2007 01	REINFORCE PLATE		D	1	n-9735 0408 14
12	1165 6832 01	HARNESS	A	D	1	p-9739 0308 14
13	4030 2008 02	RAIL		D	1	q-9646 0316 14
14	4030 2081 01	SPACER		D	1	
15	4030 2005 02	REINFORCE PLATE		D	1	
16	4030 2006 01	REINFORCE PLATE		D	1	
17	4030 2042 02	BRACKET		D	1	
18	4030 2080 01	RUBBER FOOT		D	2	
19	4030 2016 01	REINFORCE PLATE		D	1	
20	4040 0163 01	DUCT		D	1	
21	4040 2094 01	SEAL		C	1	
22	4030 2079 02	BRACKET		D	1	
23	4040 2078 01	PIN		C	1	
24	1079 2219 01	SHOULDER SCREW		C	2	
25	4030 2012 02	BRACKET		D	1	
26	4030 2162 01	EARTH GROUND		C	1	
27	4030 2062 01	BRACKET		D	2	
28	4030 2009 01	GUIDE		D	2	
29	9331 2200 21	MICRO-SWITCH		C	1	
30	4030 2116 01	BRACKET		D	1	
31	1164 2051 01	GUIDE		D	1	
32	4011 2037 01	TORSION SPRING		C	1	
33	4030 2011 01	BRACKET		D	1	
34	1129 7303 01	LABEL HI-VOL CAUTION		D	1	



FRAME SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2114 01	CONTACT		C	1	a-9739 0308 14 b-9739 0310 14 c-1066 1151 01 d-9652 0306 07 e-4425 3002 01 f-9735 0306 14 g-9646 0308 14 h-4154 3804 01
2	4030 2102 01	HOLDER		D	1	
3	4011 2134 01	PRESSURE SPRING		C	3	
4	1165 2142 01	EARTH GROUND		D	1	
5	1165 2153 01	CONTACT		C	1	
6	4011 2047 01	SEAL		C	1	
7	4030 7316 01	LABEL		D	1	
8	4030 6844 01	WIRE HARNESS ASSY		D	1	
9	1164 2310 01	GUIDE PLATE		D	1	
10	1164 2316 01	LEVER		C	1	
11	4011 2010 01	SHAFT		D	1	
12	9331 1810 11	MICRO SWITCH		C	1	
13	1164 2007 12	JOINT		C	1	
14	4030 6842 01	WIRE HARNESS ASSY		D	1	
15	4030 2123 01	BRACKET		D	1	
16	4109 2003 01	SHOULDER SCREW		C	1	
17	4030 2115 01	CONTACT		C	1	
18	4030 2118 01	LEVER		C	1	
19	4040 6854 01	WIRE HARNESS ASSY		D	1	
20	4040 6853 01	WIRE HARNESS ASSY		D	1	
21	4011 2035 01	TENSION SPRING		C	1	
22	1165 2040 02	LEVER		D	1	
23	1164 2021 02	PLATE SPRING		C	1	
24	4030 2019 02	GUIDE		D	1	
25	1129 7303 01	LABEL HI-VOL CAUTION		D	1	
26	4030 2112 01	CONTACT		C	1	
27	4030 2113 01	CONTACT		C	1	
28	4040 2160 01	SEAL		C	1	

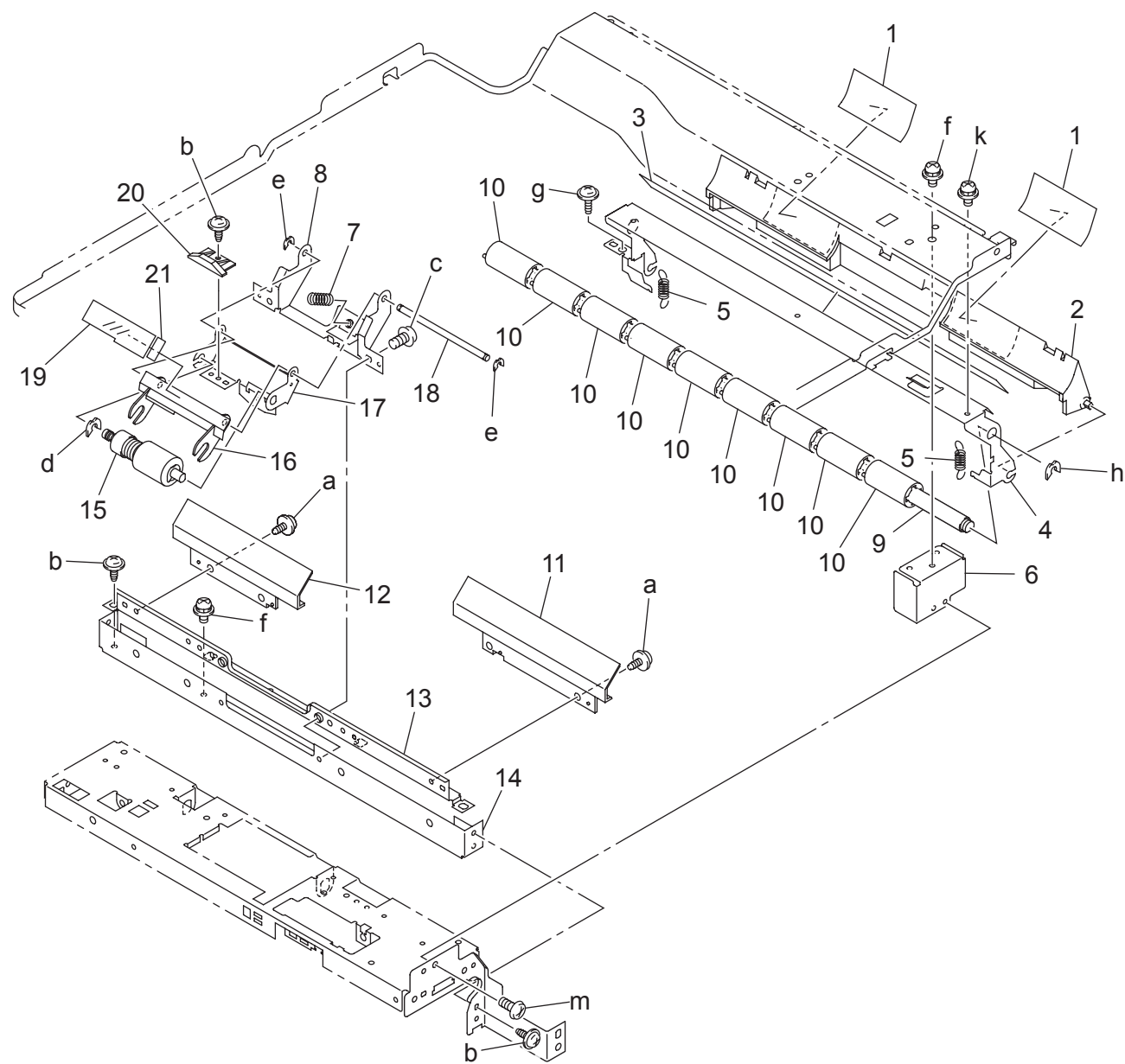
PAPER TAKE-UP SECTION



PAPER TAKE-UP SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3087 01	REINFORCE PLATE		D	1	a-9735 0308 14 b-9735 0306 14 c-4425 3001 01 d-4425 3002 01 e-9715 0600 01
2	4030 3084 01	REINFORCE PLATE		D	1	
3	4030 3086 01	REINFORCE PLATE		D	1	
4	4030 3041 02	FRAME		D	1	
5	4030 6811 01	WIRE HARNESS ASSY		D	1	
6	4131 3003 01	BUSHING		C	5	
7	4030 3005 01	ROLLER		A	2	
8	4030 3034 01	CLUTCH		C	2	
9	4425 3016 01	GEAR 32T		C	1	
10	4030 3002 02	HOLDER		D	1	
11	4030 3008 01	GEAR 29T		C	1	
12	4030 3003 01	SHAFT		D	1	
13	4030 3036 01	GUIDE		C	2	
14	4030 3088 01	WEIGHT		D	2	
15	4030 3023 03	GUIDE PLATE		D	1	
16	4030 3085 01	COVER		C	1	
17	4040 3097 01	SHAFT		D	1	
18	4030 3030 01	TORSION SPRING		C	1	
19	1065 3086 01	BUSHING		C	1	
20	4030 3004 01	SHAFT		D	1	
21	1070 3072 01	PRESSURE SPRING		C	1	
22	1052 4412 01	JOINT		C	1	
23	4040 3096 01	SHAFT		D	1	
24	4030 3011 02	LEVER		C	1	
25	4030 3012 01	TORSION SPRING		C	1	
26	4037 0906 01	PHOTO INTERRUPTER		B	2	
27	1067 2501 01	PIN		C	2	
28	4030 3001 03	FRAME		D	1	
29	4425 3013 01	GEAR 30T		C	1	
30	4030 3016 12	ACTUATOR		C	1	

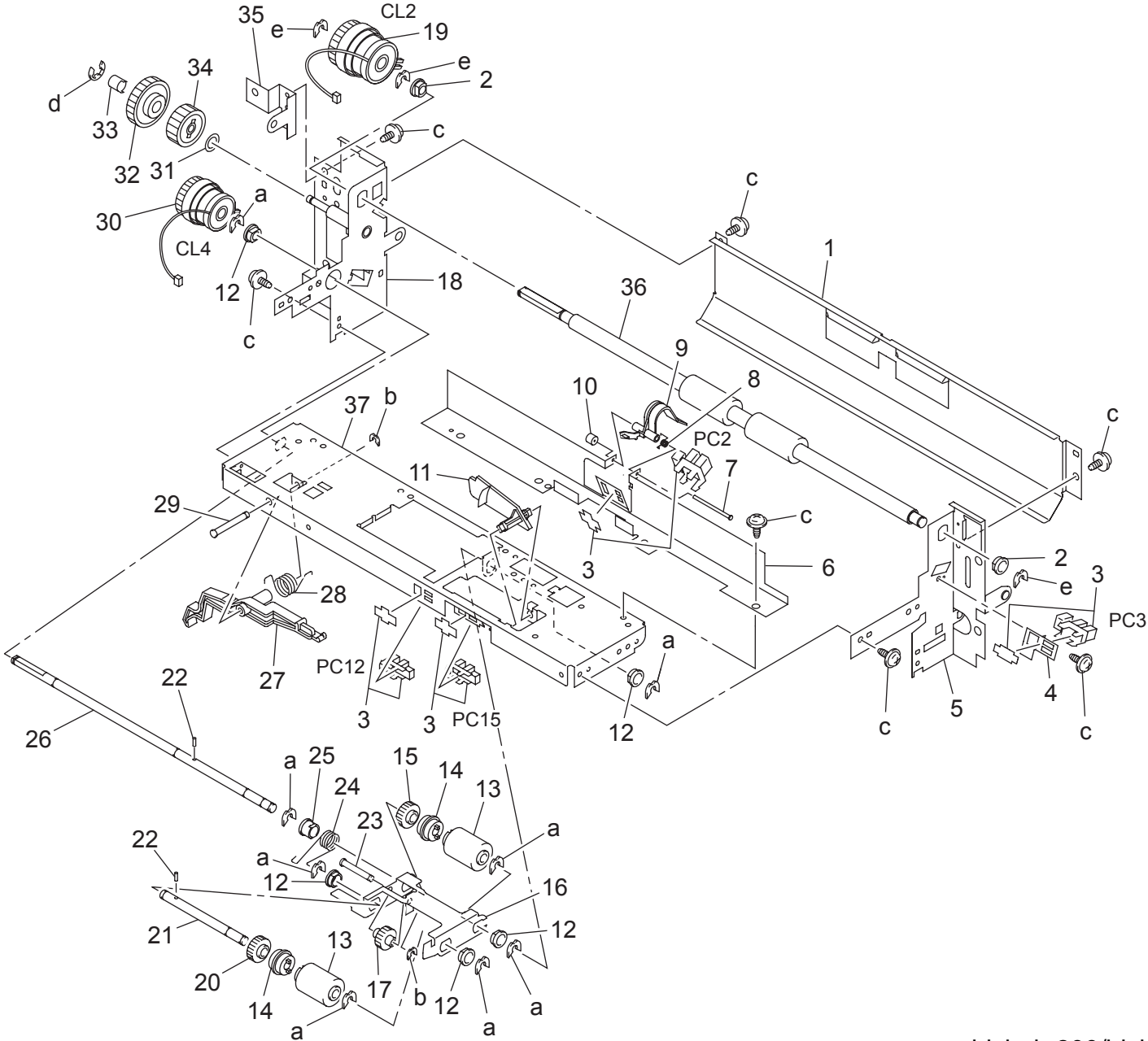


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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3108 01	GUIDE		C	2	a-9735 0308 14 b-9735 0306 14 c-9743 0308 14 d-4425 3001 01 e-4425 3002 01 f-9646 0308 14 g-9739 0308 14 h-1066 1151 01 k-9646 0306 14 m-9743 0408 14
2	4030 3032 03	GUIDE		D	1	
3	4030 3104 01	GUIDE		C	1	
4	4030 3103 02	BRACKET		D	1	
5	4030 3125 01	TENSION SPRING		C	2	
6	4030 3044 01	BRACKET		D	1	
7	4030 3017 02	PRESSURE SPRING		C	1	
8	4030 3014 01	BRACKET		D	1	
9	4030 3101 01	SHAFT		D	1	
10	4658 3513 01	ROLLER		C	9	
11	4030 3026 02	GUIDE		D	1	
12	4030 3027 02	GUIDE		D	1	
13	4030 3037 01	REINFORCE PLATE		D	1	
14	4030 3025 02	BRACKET		D	1	
15	4030 0151 01	SEPARATION ROLLER ASSY		A	1	
16	4030 3077 01	GUIDE		D	1	
17	4030 3013 01	HOLDER		D	1	
18	4030 3039 01	SHAFT		D	1	
19	4030 3079 01	GUIDE		C	1	
20	4030 3078 01	LEVER		C	1	
21	4030 3080 01	GUIDE		C	1	

PAPER TAKE-UP SECTION

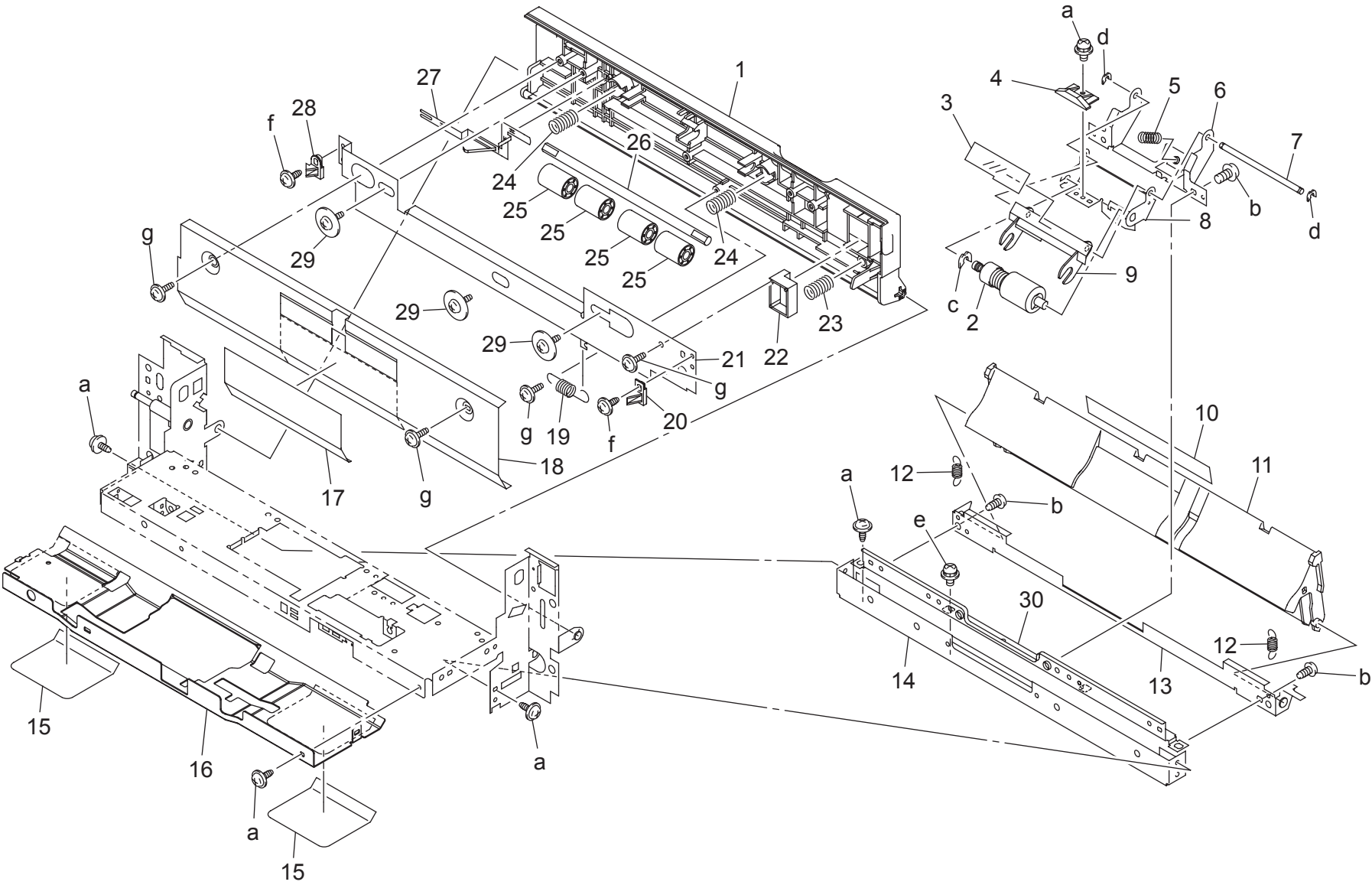


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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3112 02	GUIDE PLATE		D	1	a-4425 3001 01 b-4425 3002 01 c-9735 0306 14 d-9721 0400 01 e-1066 1151 01
2	4131 3532 02	BUSHING		C	2	
3	4037 0906 01	PHOTO INTERRUPTER		B	4	
4	4030 3128 01	BRACKET		D	1	
5	4030 3042 02	FRAME		D	1	
6	4030 3018 01	BRACKET		D	1	
7	1200 5212 04	PIN		D	1	
8	4030 3031 01	TORSION SPRING		C	1	
9	4030 3019 02	ACTUATOR		C	1	
10	1134 3041 01	COLLAR		D	1	
11	4030 3016 12	ACTUATOR		C	1	
12	4131 3003 01	BUSHING		C	5	
13	4030 3005 01	ROLLER		A	2	
14	4030 3034 01	CLUTCH		C	2	
15	4425 3013 01	GEAR 30T		C	1	
16	4030 3002 02	HOLDER		D	1	
17	4030 3008 01	GEAR 29T		C	1	
18	4030 0203 05	FRAME ASSY			1	
19	9322 1200 32	CLUTCH		C	1	
20	4425 3016 01	GEAR 32T		C	1	
21	4030 3003 01	SHAFT		D	1	
22	1067 2501 01	PIN		C	2	
23	4040 3097 01	SHAFT		D	1	
24	4030 3030 01	TORSION SPRING		C	1	
25	1065 3086 01	BUSHING		C	1	
26	4030 3022 01	SHAFT		D	1	
27	4030 3011 02	LEVER		C	1	
28	4030 3012 01	TORSION SPRING		C	1	
29	4040 3096 01	SHAFT		D	1	
30	9322 1500 12	CLUTCH			1	
31	4030 3092 01	WASHER		D	1	
32	4030 3064 01	GEAR 33T		C	1	
33	4030 3069 01	SLEEVE		D	1	
34	4030 3068 01	GEAR 26T		C	1	
35	4030 3063 01	BRACKET		D	1	
36	4030 3021 01	ROLLER		C	1	
37	4030 3010 02	FRAME		D	1	

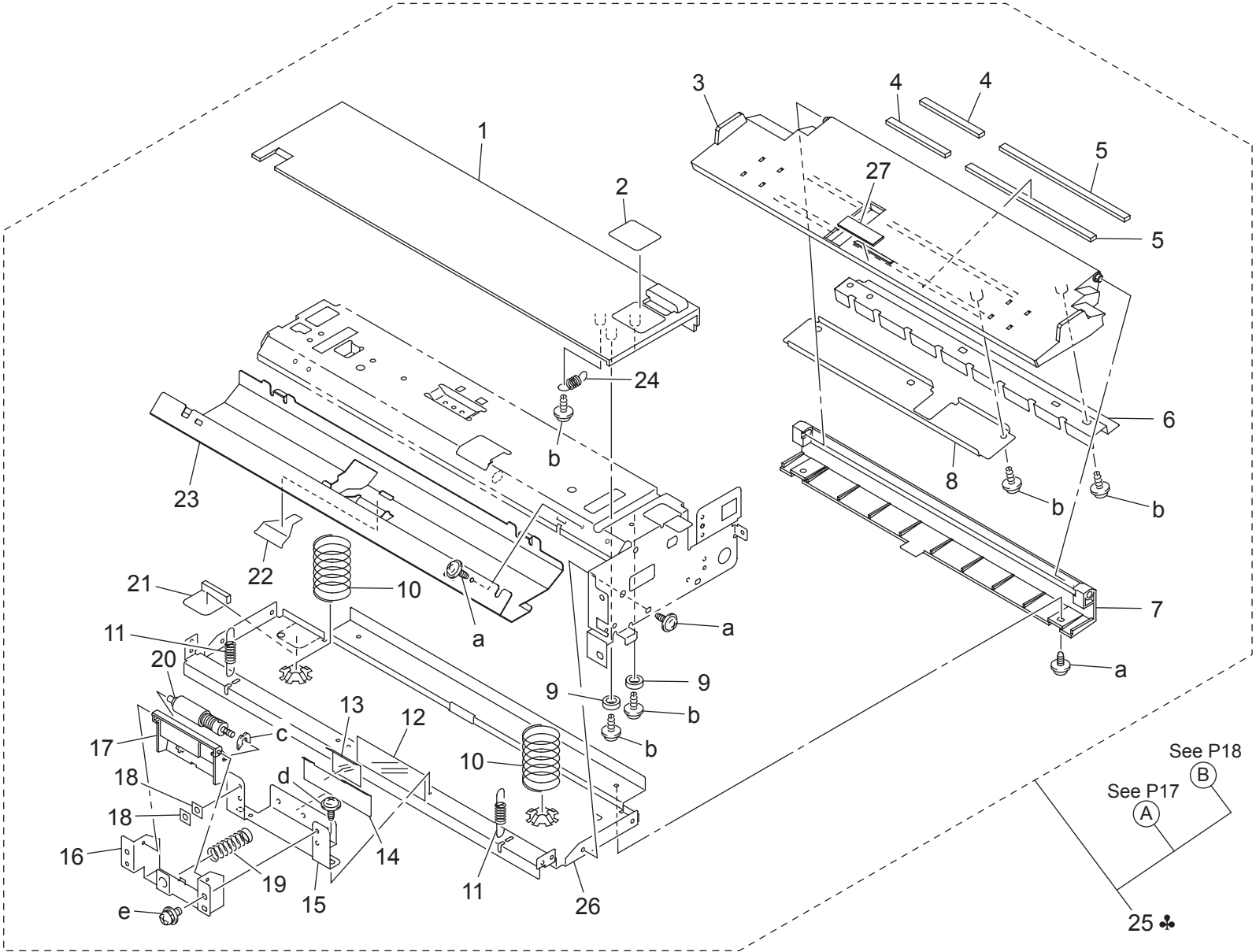
PAPER TAKE-UP SECTION



PAPER TAKE-UP SECTION

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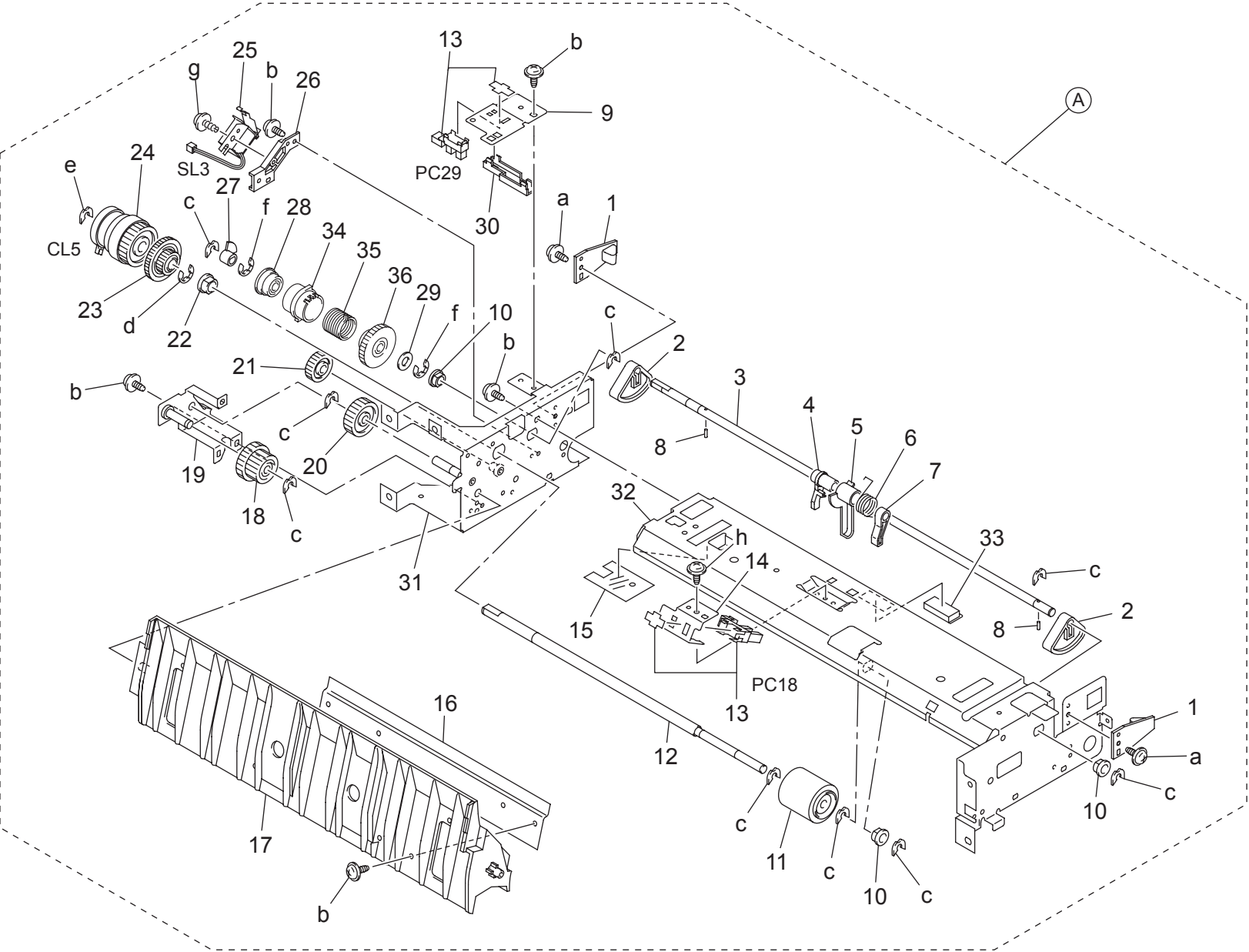
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3111 02	DOOR		C	1	a-9735 0306 14 b-9743 0308 14 c-4425 3001 01 d-4425 3002 01 e-9646 0308 14 f-9735 0308 14 g-9739 0308 14
2	4030 0151 01	SEPARATION ROLLER ASSY		A	1	
3	4030 3079 01	GUIDE		C	1	
4	4030 3078 01	LEVER		C	1	
5	4030 3017 02	PRESSURE SPRING		C	1	
6	4030 3014 01	BRACKET		D	1	
7	4030 3039 01	SHAFT		D	1	
8	4030 3013 01	HOLDER		D	1	
9	4030 3077 01	GUIDE		D	1	
10	4030 3105 01	GUIDE		C	1	
11	4030 3124 03	GUIDE		D	1	
12	4030 3125 01	TENSION SPRING		C	2	
13	4030 3129 03	BRACKET		D	1	
14	4030 3025 02	BRACKET		D	1	
15	4030 3036 01	GUIDE		C	2	
16	4030 3095 01	GUIDE PLATE		D	1	
17	4030 3107 01	GUIDE		C	1	
18	4030 3114 02	GUIDE PLATE		D	1	
19	4030 3116 01	TENSION SPRING		C	1	
20	4030 3135 01	LEVER		C	1	
21	4030 3117 02	BRACKET		D	1	
22	4030 3130 02	HANDLE		C	1	
23	1149 3454 01	PRESSURE SPRING		C	1	
24	4030 3123 01	PRESSURE SPRING		C	2	
25	4030 3122 01	ROLL		C	4	
26	4030 3121 01	SHAFT		D	1	
27	4030 3134 03	EARTH GROUND		C	1	
28	4030 3115 01	LEVER		C	1	
29	4163 5293 01	SCREW		C	3	
30	4030 3037 01	REINFORCE PLATE		D	1	



BYPASS SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3442 02	COVER		D	1	a-9735 0308 14 b-9739 0308 14 c-4425 3002 01 d-4154 3804 01 e-9646 0306 14
2	4030 3754 01	LABEL		C	1	
3	4030 3409 14	LIFTING PLATE		D	1	
4	4030 3476 01	SEAL		C	2	
5	4030 3477 01	SEAL		C	2	
6	4030 3484 01	WEIGHT		D	1	
7	4030 3425 01	HOLDER		D	1	
8	4030 3456 01	REINFORCE PLATE		D	1	
9	4030 3481 01	COLLAR		C	2	
10	4030 3457 03	PRESSURE SPRING		C	2	
11	4030 3428 01	TENSION SPRING		C	2	
12	4030 3489 01	SEAL		C	1	
13	4030 3403 01	GUIDE		C	1	
14	4030 3402 01	GUIDE PLATE		C	1	
15	4030 3474 01	BRACKET		D	1	
16	4030 3404 01	BRACKET		D	1	
17	4131 3053 02	HOLDER		D	1	
18	4030 3492 01	SPACER		C	2	
19	4030 3475 01	PRESSURE SPRING		C	1	
20	4034 0151 01	SEPARATION ROLLER		A	1	
21	4030 3448 01	CUSHION		C	1	
22	4040 3495 01	GUIDE		C	1	
23	4040 3496 01	GUIDE		D	1	
24	4030 3438 01	TENSION SPRING		C	1	
25	4040 0761 00	MANUAL FEED TRAY UNIT	A	S	1	
25	4040 0762 00	MANUAL FEED TRAY UNIT	{bizhub350/250} C,D,F,G1,H, I,J,K	S	1	
25	4040 0763 00	MANUAL FEED TRAY UNIT	B,G2	S	1	
26	4030 3424 01	BRACKET		D	1	
27	4687 3281 01	FRICTION SHEET		C	1	

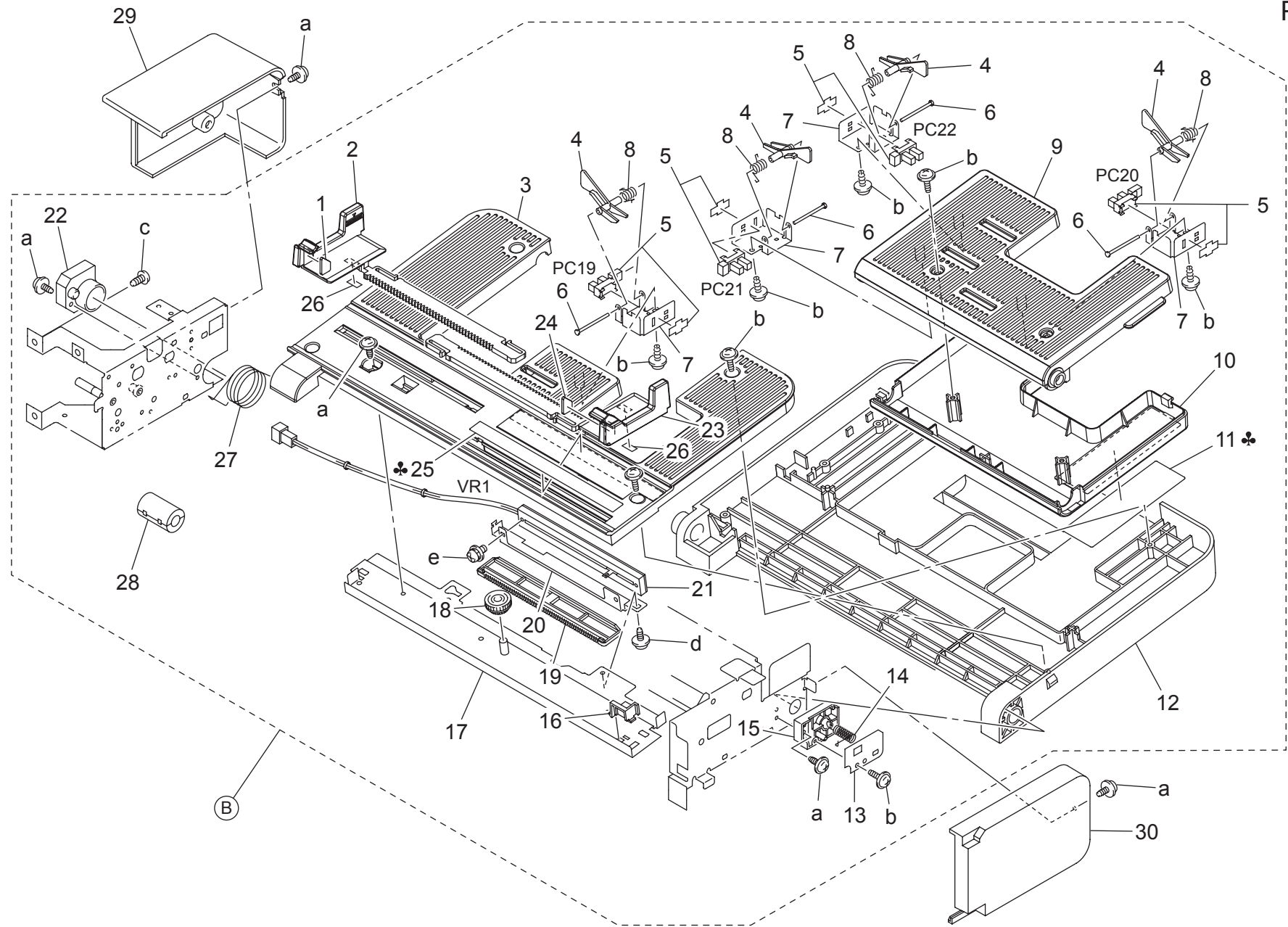
BYPASS SECTION



BYPASS SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3430 01	LEVER		C	2	a-4154 3804 01 b-9735 0308 14 c-4425 3001 01 d-9721 0600 01 e-1066 1151 01 f-9721 0400 01 g-9739 0308 14 h-9735 0306 14
2	4030 3417 01	CAM		C	2	
3	4030 3416 02	SHAFT		D	1	
4	4030 3464 01	HOLDER		D	1	
5	4030 3444 01	ACTUATOR		C	1	
6	4030 3445 01	TORSION SPRING		C	1	
7	4030 3465 01	HOLDER		D	1	
8	1067 2502 01	PIN		D	2	
9	4030 3479 01	BRACKET		D	1	
10	1274 2611 01	BUSHING		C	3	
11	4131 3001 01	ROLLER		A	1	
12	4030 3434 01	SHAFT		D	1	
13	4037 0906 01	PHOTO INTERRUPTER		B	2	
14	4040 3443 01	BRACKET		D	1	
15	4030 3447 01	GUIDE		C	1	
16	4030 3427 01	REINFORCE PLATE		D	1	
17	4030 3401 13	HOLDER		D	1	
18	4030 3441 01	GEAR 20/25T		C	1	
19	4030 0205 01	BRACKET ASSY		D	1	
20	1075 2565 01	GEAR 25T		C	1	
21	1300 3322 17	GEAR 20T		C	1	
22	4658 3517 01	BUSHING		C	1	
23	4030 3467 01	GEAR 16/30T		C	1	
24	9322 1200 32	CLUTCH		C	1	
25	9321 2400 61	SOLENOID		C	1	
26	4030 3422 01	HOLDER		D	1	
27	4030 3478 02	SHIELD PLATE		D	1	
28	4131 3007 02	DRUM		D	1	
29	4131 4128 01	WASHER		D	1	
30	4030 3429 02	MEMBER		D	1	
31	4030 0204 14	BRACKET ASSY		D	1	
32	4030 3432 07	BRACKET		D	1	
33	4040 3497 01	CUSHION		C	1	
34	4030 3420 02	RATCHET		C	1	
35	4030 3419 01	TORSION SPRING		B	1	
36	4131 3004 02	GEAR 30T		C	1	

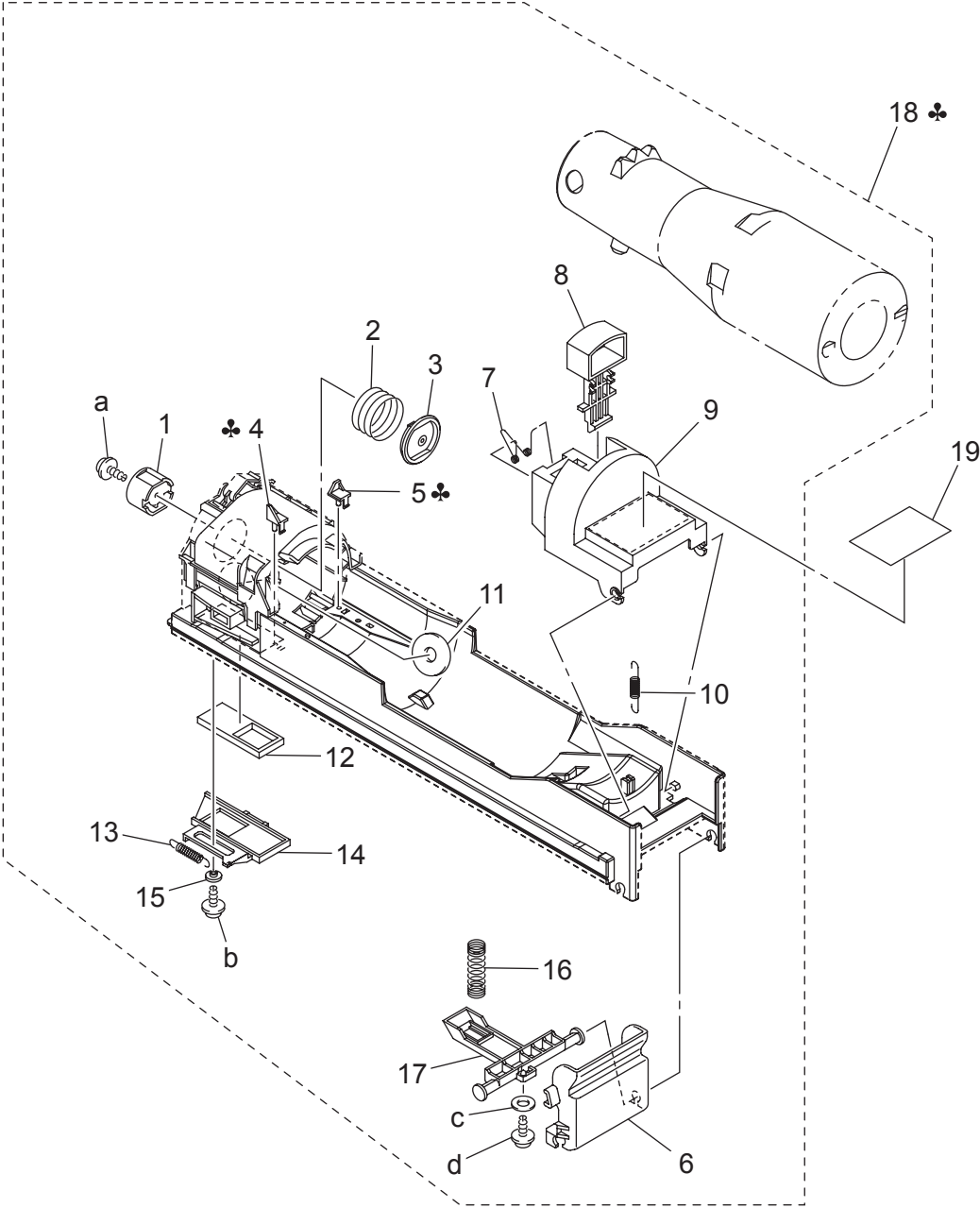
BYPASS SECTION



BYPASS SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3486 01	BRAKE		C	1	a-9735 0308 14 b-9739 0308 14 c-9743 0408 14 d-9735 0306 14 e-9646 0306 14
2	4030 3411 03	REGULATING PLATE		C	1	
3	4030 3466 02	COVER		C	1	
4	4030 3415 02	ACTUATOR		C	4	
5	4037 0906 01	PHOTO INTERRUPTER		B	4	
6	1134 3042 02	SHAFT		D	4	
7	4030 3414 01	BRACKET		D	4	
8	4030 3446 01	TORSION SPRING		C	4	
9	4030 3423 03	TRAY		C	1	
10	4030 3459 02	COVER		C	1	
11	4030 7309 02	LABEL TRAY CAUTION	B,C,D,F,G,H,I,J,K	C	1	
11	4030 7305 01	LABEL	A	C	1	
12	4030 3408 03	TRAY		C	1	
13	4030 3437 01	BRACKET		D	1	
14	4030 3435 01	TORSION SPRING		C	1	
15	4030 3473 02	HOLDER		D	1	
16	4030 3463 01	STOPPER		D	1	
17	4030 0216 05	BRACKET ASSY			1	
18	4030 3412 01	GEAR 13/18T		C	1	
19	4030 3460 02	RACK		C	1	
20	4030 3455 02	BRACKET		D	1	
21	4037 6899 01	RESISTOR		D	1	
22	4030 3472 01	HOLDER		D	1	
23	4030 3410 03	REGULATING PLATE		C	1	
24	4030 3487 01	BRAKE		C	1	
25	4030 7307 02	SCALE METRIC	{bizhub350/250} C,D,F,G1,H,I,J,K	D	1	
25	4030 7306 02	SCALE METRIC	A	C	1	
25	4030 7308 02	SCALE INCH	B,G2	C	1	
26	4131 4623 03	CLEANING PAD		C	2	
27	4030 3436 01	TORSION SPRING		C	1	
28	9326 1910 31	FERRITE CORE		D	1	
29	4030 3426 01	COVER		C	1	
30	4030 3480 01	COVER		C	1	

HOPPER SECTION

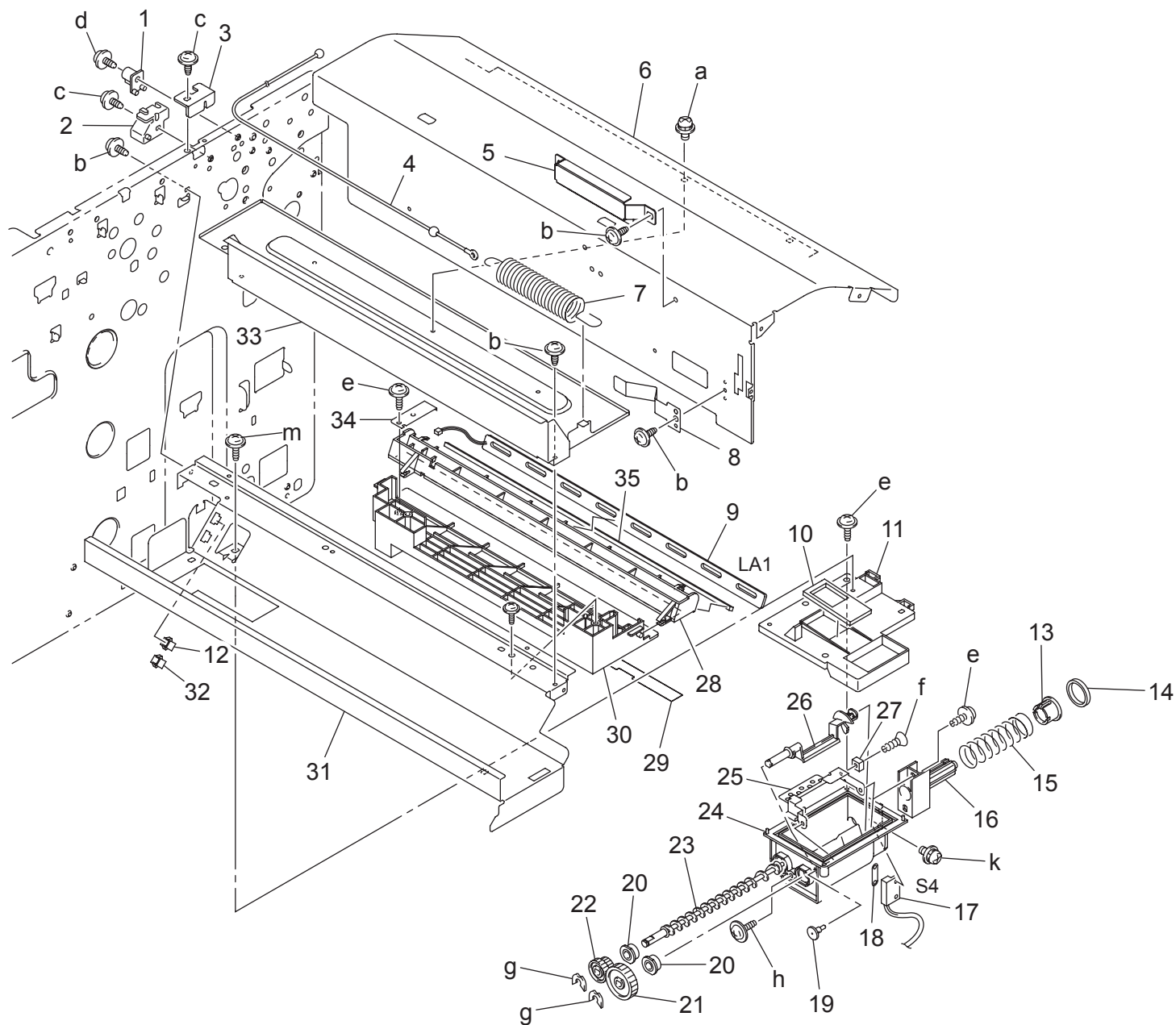


HOPPER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 5317 01	JOINT		C	1	a-9739 0308 14 b-9732 0312 14 c-9716 0600 01 d-9739 0410 14
2	4040 5318 01	PRESSURE SPRING		C	1	
3	4040 5319 01	COLLAR		C	1	
4	4040 5322 01	STOPPER	{bizhub350} B,C,D,F,G,H,I,J,K	C	1	
5	4011 5347 01	STOPPER	{bizhub250/200} A	D	1	
6	4030 5389 01	HANDLE		C	1	
7	4030 5394 01	TORSION SPRING		C	1	
8	4030 5393 01	HANDLE		C	1	
9	4030 5391 01	STOPPER		D	1	
10	4030 5392 01	TENSION SPRING		C	1	
11	1165 5327 03	SEAL		C	1	
12	4030 5384 01	SEAL		C	1	
13	4030 5386 01	TENSION SPRING		C	1	
14	4030 5383 02	SHUTTER		D	1	
15	4030 5398 01	COLLAR		D	1	
16	4030 5390 01	PRESSURE SPRING		C	1	
17	4030 5395 01	PAWL		C	1	
18	4040 0769 00	HOPPER UNIT	{bizhub350} B,G2	I	1	
18	4040 0770 00	HOPPER UNIT	{bizhub250/200} A	I	1	
18	4040 0771 00	HOPPER UNIT	{bizhub350} A	I	1	
18	4040 0772 00	HOPPER UNIT	{bizhub250/200} B,G2	I	1	
18	4040 0773 00	HOPPER UNIT	{bizhub350} C,D,F,G1,I,J,H	I	1	
18	4040 0775 00	HOPPER UNIT	{bizhub250} C,D,F,G1,I,J,H	I	1	
19	4041 7377 01	LABEL TONER TYPE	{bizhub250/200}	C	1	
19	4040 7375 01	LABEL TONER TYPE	{bizhub350}	C	1	

HOPPER SECTION

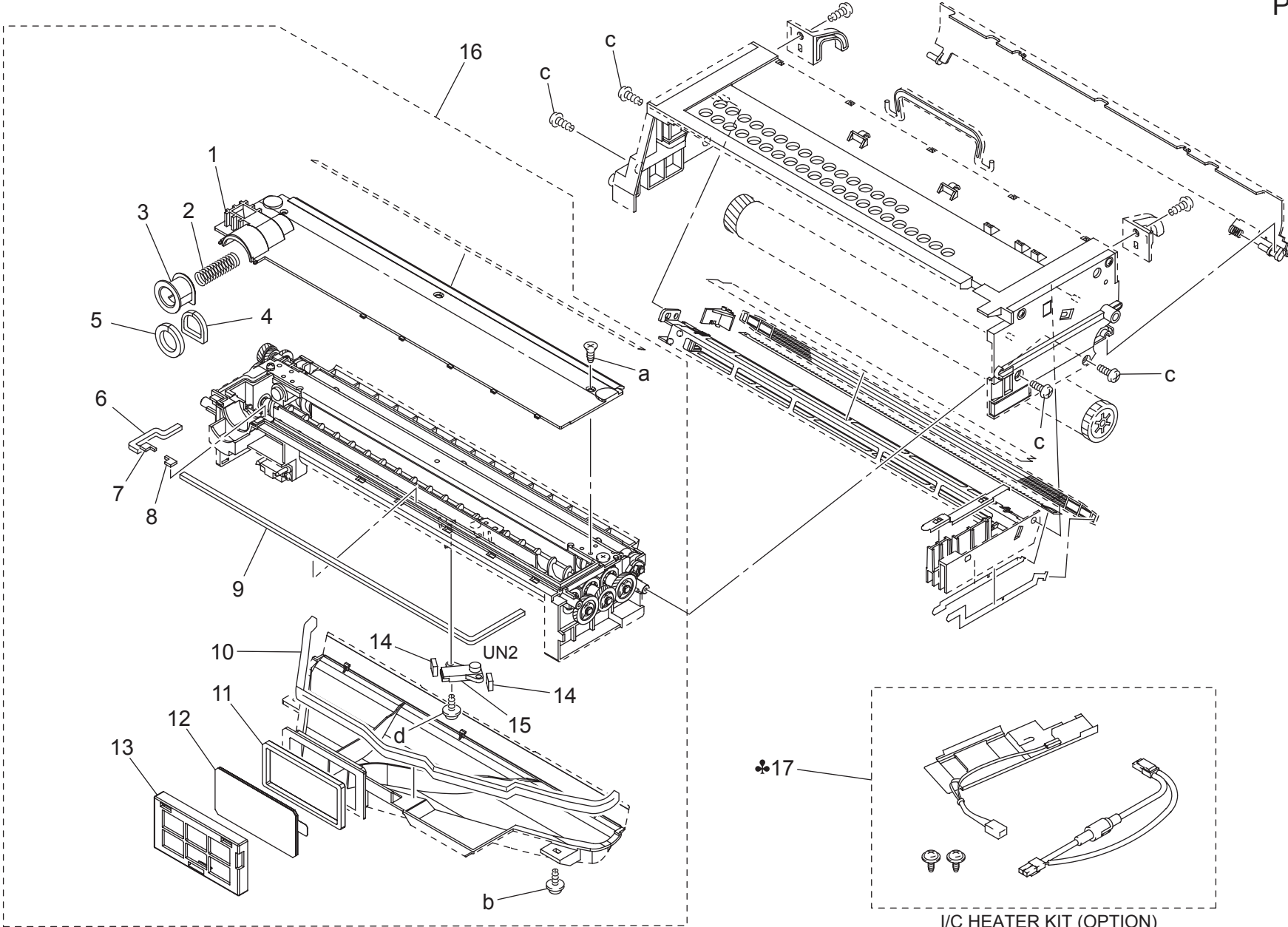
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bizhub 200/bizhub 250/bizhub 350

HOPPER SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2043 01	GUIDE		D	1	a-9646 0308 14 b-9735 0306 14 c-9735 0308 14 d-9735 0320 14 e-9739 0308 14 f-9648 0308 21 g-4425 3001 01 h-1250 2301 01 k-9646 0310 14 m-9739 0310 14
2	1164 2050 01	GUIDE		D	1	
3	4030 2046 01	STOPPER		D	1	
4	4030 2047 01	WIRE		C	1	
5	4040 2056 01	RAIL		D	1	
6	4030 1019 02	COVER		D	1	
7	4030 2045 01	TENSION SPRING		C	1	
8	4030 5396 01	PLATE SPRING		C	1	
9	9351 1200 12	INCANDESCENT LAMP		C	1	
10	4030 5385 02	SEAL		C	1	
11	4030 5361 03	REGULATING PLATE		C	1	
12	9383 2210 11	CONNECTOR 2P		D	1	
13	1165 5308 01	SHUTTER		D	1	
14	1165 5319 01	SEAL		C	1	
15	1165 5309 02	PRESSURE SPRING		C	1	
16	4030 5365 01	DUCT		D	1	
17	9334 2710 11	SWITCH		C	1	
18	4011 5339 01	PLATE NUT		D	1	
19	4011 5338 01	PIN		D	1	
20	4163 5102 01	BUSHING		C	2	
21	4030 5378 01	GEAR 28T		C	1	
22	4030 5379 01	GEAR 14/19T		C	1	
23	4030 0152 03	SCREW ASSY			1	
24	4030 5360 01	HOUSING		D	1	
25	4030 5364 01	DETECTING PLATE		D	1	
26	4030 0153 03	STIRRING PLATE ASSY			1	
27	9326 2900 06	MAGNET		D	1	
28	1165 4305 02	HOLDER		D	1	
29	1165 4310 01	SEAL		C	1	
30	4030 2055 01	HOLDER		D	1	
31	4030 2050 02	BRACKET		D	1	
32	9383 2200 11	PLUG HOUSING		D	1	
33	4030 2051 02	GUIDE		D	1	
34	1165 4308 02	PLATE SPRING		C	1	
35	1165 4307 01	SEAL		C	1	

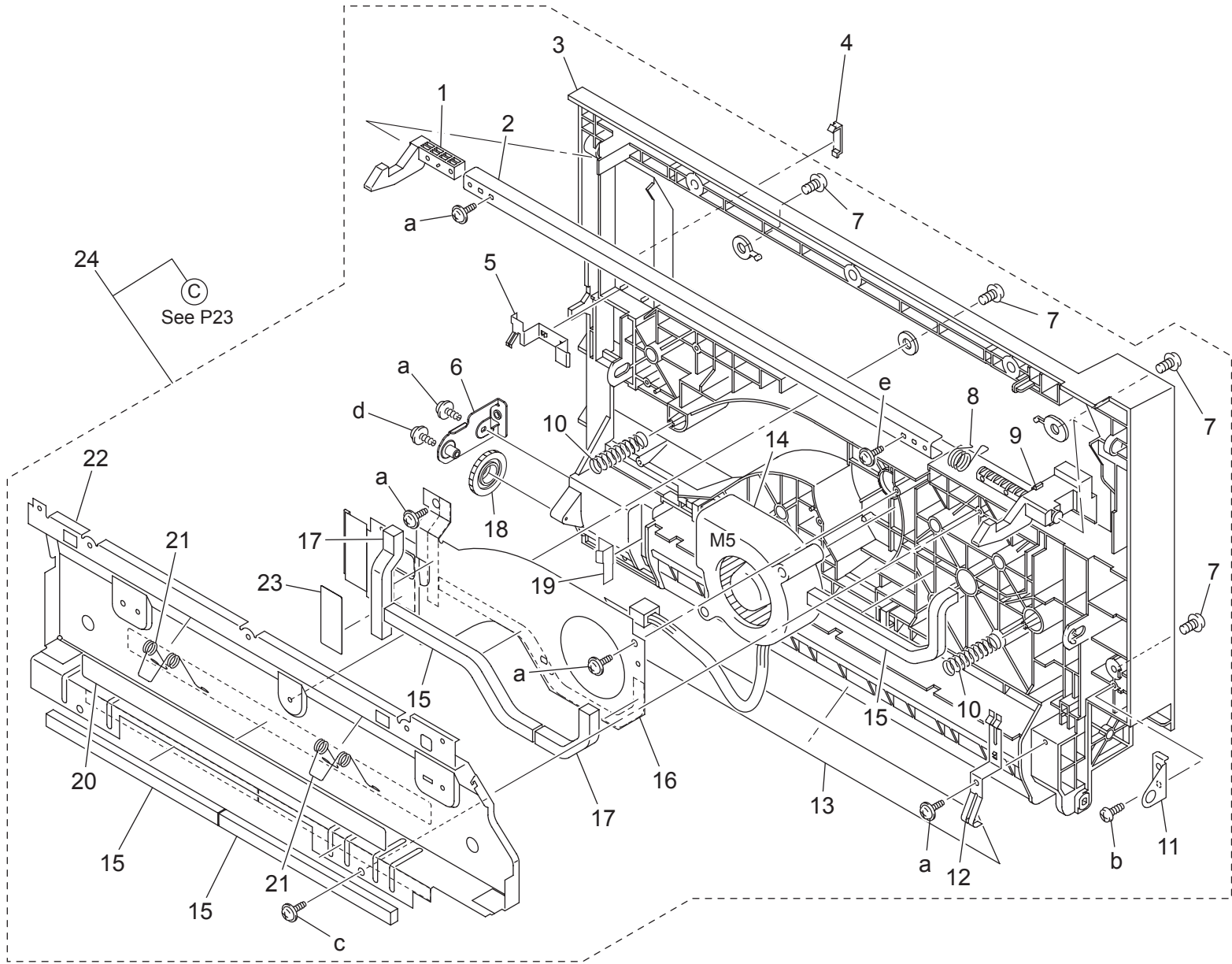


I/C HEATER KIT (OPTION)

DEVELOPING UNIT

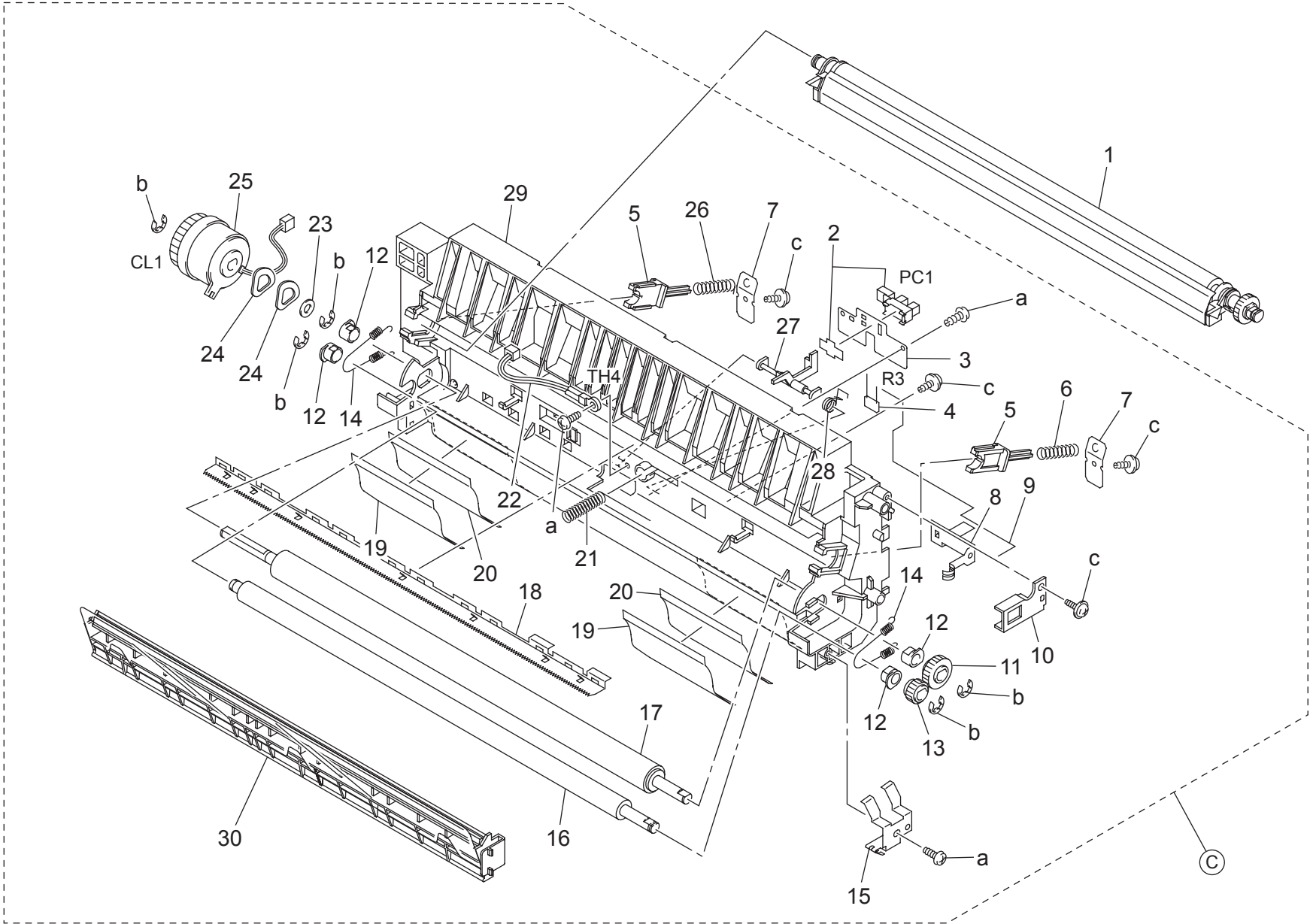
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 5203 03	LID		D	1	a-9648 0306 21 b-9739 0308 14 c-9742 0308 14 d-9739 0306 14
2	4163 5210 02	PRESSURE SPRING		C	1	
3	4163 5205 01	SHUTTER		D	1	
4	4163 5208 01	SEAL		C	1	
5	4163 5238 01	SEAL		C	1	
6	4163 5209 01	SEAL		C	1	
7	4163 5240 01	SEAL		C	1	
8	4163 5239 01	SEAL		C	1	
9	4163 5207 01	SEAL		C	1	
10	4040 5211 01	SEAL		C	1	
11	4040 5223 01	SEAL		C	1	
12	4040 5217 01	TONER FILTER		A	1	
13	4040 5222 01	COVER		C	1	
14	4040 5216 01	SEAL		C	2	
15	4040 6040 01	PWB ASSY		I	1	
16	4040 0752 00	DEVELOPING UNIT	A	B	1	
17	1171 0903 03	HEATER KIT		S	1	



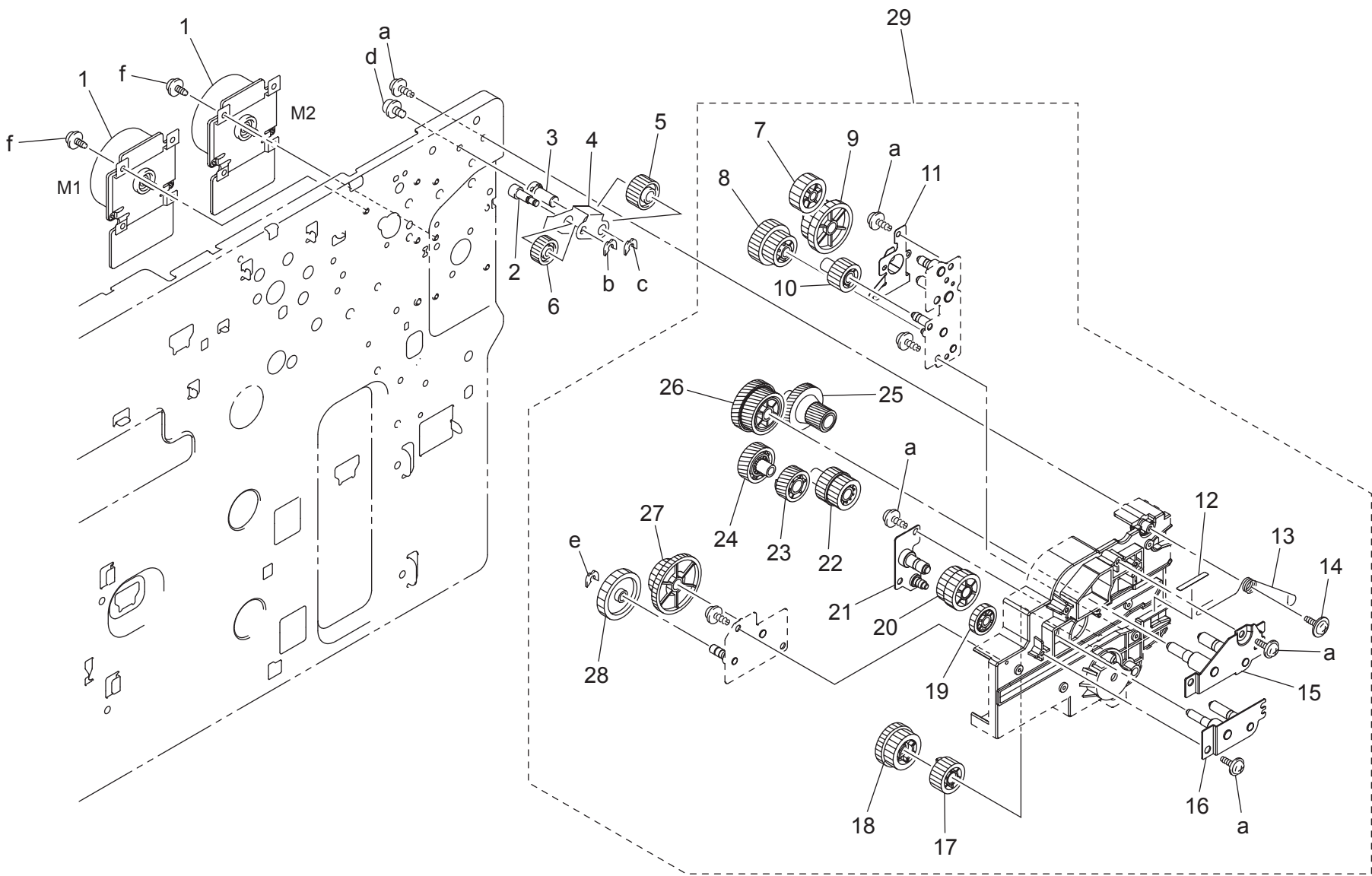
PAPER TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2022 01	PAWL		C	1	a-9739 0308 14 b-9732 0308 14 c-9739 0410 14 d-9739 0316 14 e-9739 0310 14
2	4030 2023 01	BRACKET		D	1	
3	4030 3502 15	RIGHT COVER		D	1	
4	4030 1033 01	COVER		D	1	
5	4030 2024 02	EARTH GROUND		C	1	
6	4030 0213 01	BRACKET ASSY		D	1	
7	4002 2581 01	SCREW		C	4	
8	4030 2013 01	TORSION SPRING		C	1	
9	4030 2021 02	PAWL		C	1	
10	4011 3515 01	PRESSURE SPRING		C	2	
11	4011 2024 01	BRACKET		D	1	
12	1164 4219 02	TERMINAL		C	1	
13	4012 3524 12	GUIDE		D	1	
14	9313 1100 33	FAN MOTOR		C	1	
15	4030 3520 01	SEAL		C	4	
16	4030 3517 01	BRACKET		D	1	
17	4030 3518 01	SEAL		C	2	
18	4030 2549 01	GEAR 21T		C	1	
19	4011 3508 01	GUIDE		C	1	
20	4138 5866 01	LABEL HI-TEMP CAUTION		D	1	
21	4030 2052 02	TORSION SPRING		C	2	
22	4030 2025 01	REINFORCE PLATE		D	1	
23	4030 3527 01	INSULATING MEMBER		C	1	
24	4040 0779 00	PAPER TRANSPORT UNIT		S	1	



PAPER TRANSPORT SECTION

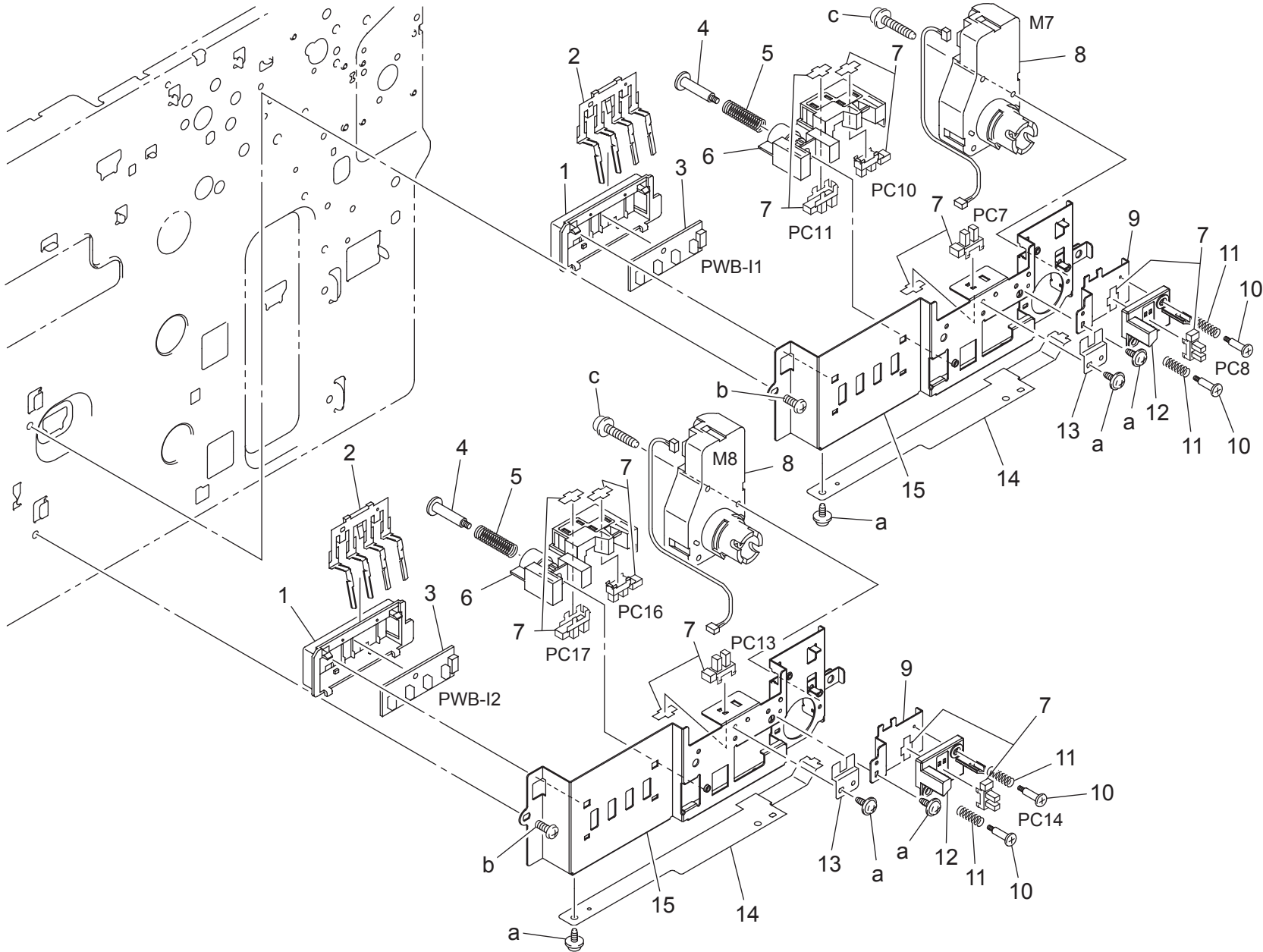
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 0760 00	TRANSFER ROLLER UNIT		A	1	a-9732 0308 14 b-9721 0500 01 c-9739 0308 14
2	4037 0906 01	PHOTO INTERRUPTER		B	1	
3	1164 3529 01	BRACKET		D	1	
4	9455 3078 01	RESISTOR		D	1	
5	1164 4206 02	BUSHING		C	2	
6	4030 4207 01	PRESSURE SPRING		C	1	
7	1164 4209 02	CONTACT		C	2	
8	4011 4217 01	CONTACT		C	1	
9	4030 4220 01	CONTACT		C	1	
10	1164 4218 01	HOLDER		D	1	
11	1164 3508 01	GEAR 18T		B	1	
12	1164 3549 01	BUSHING		B	4	
13	1164 3515 01	GEAR 13T		B	1	
14	1164 3513 01	TENSION SPRING		C	2	
15	1164 3514 02	EARTH GROUND		C	1	
16	4011 3509 01	ROLLER		C	1	
17	4011 3510 01	ROLLER		C	1	
18	1164 4202 04	NEUTRALIZING NEEDLE		D	1	
19	4030 3506 01	GUIDE		C	2	
20	4030 3505 01	GUIDE		C	2	
21	4030 4213 02	PRESSURE SPRING		C	1	
22	9372 2710 22	THERMISTOR		B	1	
23	4011 3512 01	WASHER		C	1	
24	4011 3020 01	WASHER		D	2	
25	9322 1000 81	CLUTCH		C	1	
26	4030 4207 01	PRESSURE SPRING		C	1	
27	4030 3504 01	ACTUATOR		C	1	
28	1164 3527 02	TORSION SPRING		C	1	
29	4030 3501 08	HOLDER		D	1	
30	4040 0778 00	PAPER DUST REMOVER		A	1	



DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9314 2400 31	MOTOR		B	2	a-9739 0308 14 b-4425 3002 01 c-1066 1151 01 d-9646 0308 14 e-4425 3001 01 f-4106 2063 01
2	4030 2524 01	SHAFT		D	1	
3	4030 2523 01	SHAFT		D	1	
4	4030 2525 01	BRACKET		D	1	
5	4030 2517 01	GEAR 21T		C	1	
6	4030 2518 01	GEAR 18T		C	1	
7	4030 2516 01	GEAR 24T		C	1	
8	4040 2551 01	GEAR 29/51T		C	1	
9	4030 2515 01	GEAR 28/49T		C	1	
10	4040 2552 01	GEAR 26T		C	1	
11	4030 2530 01	PLATE SPRING		C	1	
12	4030 7316 01	LABEL		D	1	
13	4030 2531 01	SPRING		C	1	
14	4163 5293 01	SCREW		C	1	
15	4030 0208 01	BRACKET ASSY		D	1	
16	4030 0209 01	BRACKET ASSY		D	1	
17	4040 2545 01	GEAR 29T		C	1	
18	4040 2546 01	GEAR 20/56T		C	1	
19	4030 2535 01	GEAR 27T		C	1	
20	4030 2526 01	GEAR 32/35T		C	1	
21	4030 0211 01	BRACKET ASSY		D	1	
22	4030 2512 01	GEAR 19/44T		C	1	
23	4030 2511 01	GEAR 42T		C	1	
24	4030 2510 01	GEAR 49T		C	1	
25	4030 2506 01	GEAR 23/60T		C	1	
26	4030 2505 01	GEAR 58/67T		C	1	
27	4030 2542 01	GEAR 24/81T		C	1	
28	1165 2592 01	GEAR 34T		C	1	
29	4040 0777 00	DRIVE UNIT		C	1	

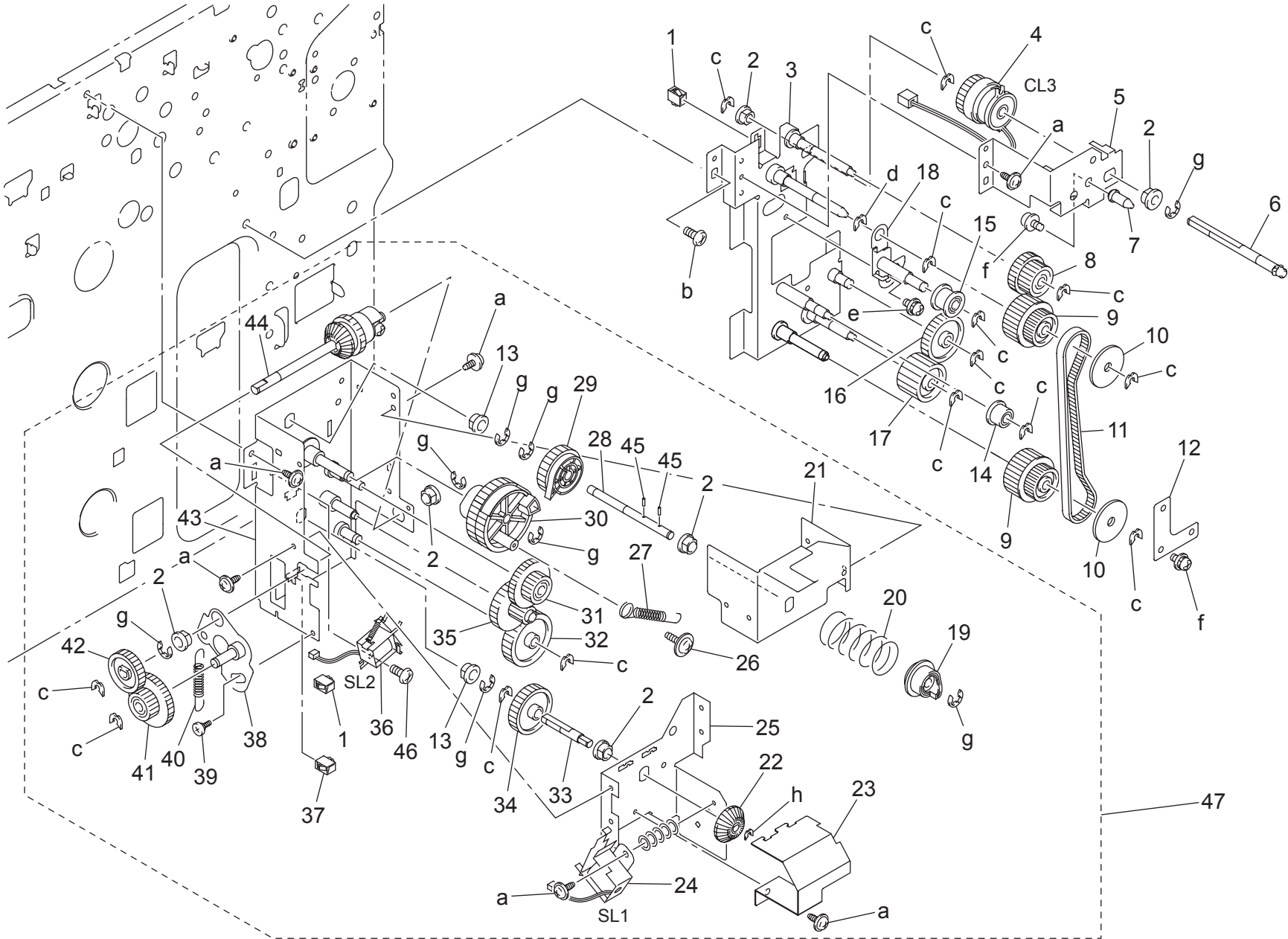
DRIVE SECTION



DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4011 3012 01	HOLDER		D	2	a-9735 0306 14 b-9743 0408 14 c-9646 0330 14
2	4030 3091 01	LEVER		C	2	
3	4011 0111 01	PWB-I		C	2	
4	4002 3131 01	SHOULDER SCREW		C	2	
5	4002 3110 01	PRESSURE SPRING		C	2	
6	4030 3047 02	HOLDER		D	2	
7	4037 0906 01	PHOTO INTERRUPTER		B	8	
8	9312 1200 31	MOTOR		B	2	
9	4030 3208 02	BRACKET		D	2	
10	4030 3224 02	SHOULDER SCREW			4	
11	4030 3081 01	PRESSURE SPRING		C	4	
12	4030 3083 01	HOLDER		D	2	
13	4030 3048 02	BRACKET		D	2	
14	4030 3049 01	BRACKET		D	2	
15	4030 3046 03	BRACKET		D	2	

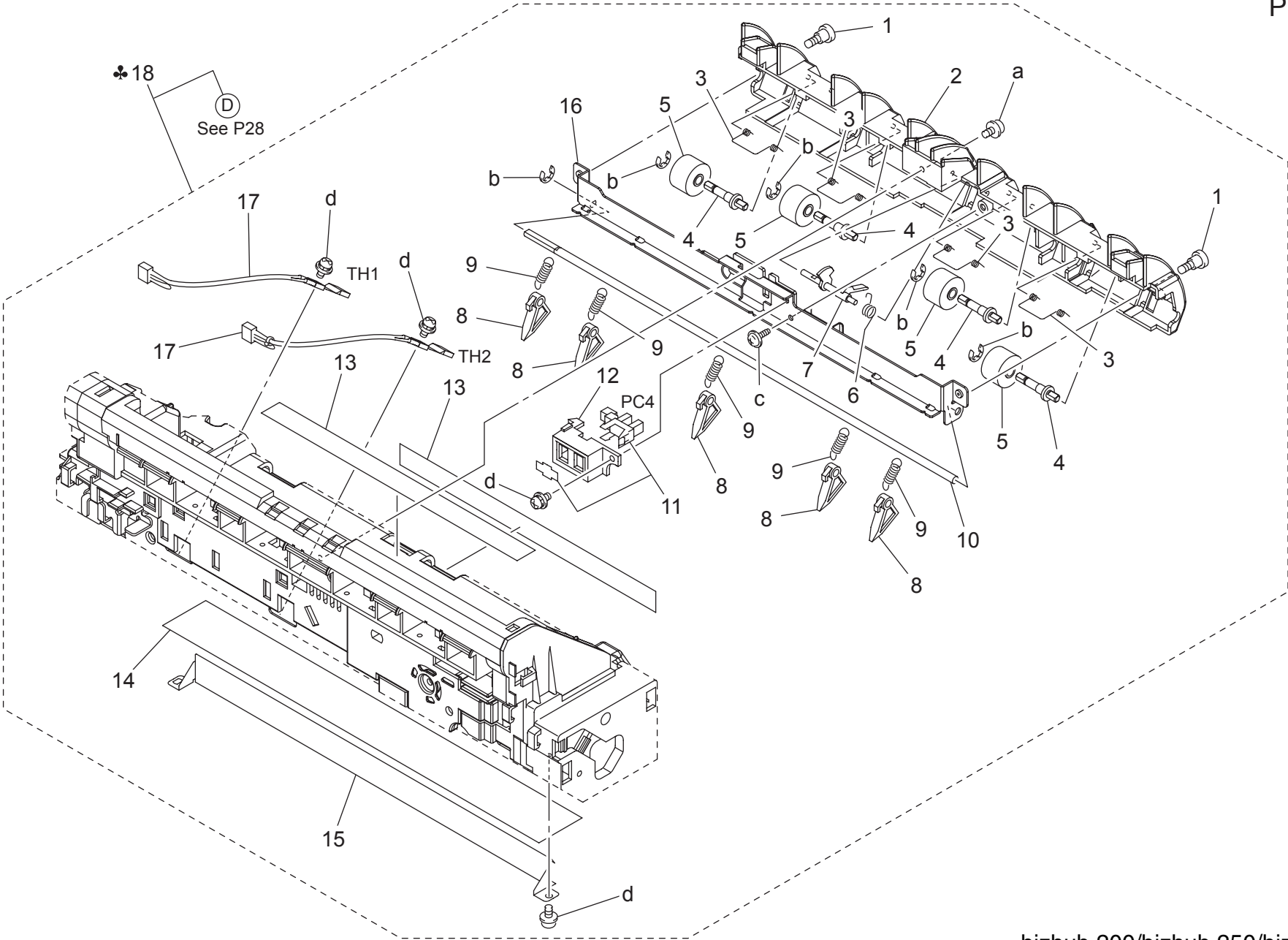
DRIVE SECTION



DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9383 2210 11	CONNECTOR 2P		D	2	a-9735 0306 14 b-9743 0408 14 c-4425 3001 01 d-1066 1151 01 e-9646 0308 14 f-9646 0306 14 g-9721 0400 01 h-4425 3002 01
2	4131 3003 01	BUSHING		C	6	
3	4030 0221 03	BRACKET ASSY			1	
4	9322 1500 12	CLUTCH			1	
5	4030 3051 01	BRACKET		D	1	
6	4030 3057 01	SHAFT		D	1	
7	4030 3067 01	SHAFT		D	1	
8	4030 3071 01	GEAR 19/33T		C	1	
9	4030 3053 01	PULLEY 28/36T		C	2	
10	4030 3055 01	COLLAR		C	2	
11	4030 3054 01	TIMING BELT 324L		C	1	
12	4030 3052 01	BRACKET		D	1	
13	1134 3043 01	BUSHING		C	2	
14	1067 2513 01	PULLEY		C	1	
15	1155 2518 01	PULLEY		C	1	
16	4030 3060 01	GEAR 30T		C	1	
17	4030 3059 01	GEAR 24T		C	1	
18	4030 0201 01	BRACKET ASSY		D	1	
19	4030 5330 03	JOINT		C	1	
20	4030 5374 01	PRESSURE SPRING		C	1	
21	4030 5355 02	BRACKET		D	1	
22	1165 5311 01	GEAR 24T		C	1	
23	4030 5331 01	COVER		D	1	
24	9321 2400 71	SOLENOID		C	1	
25	4030 5332 01	BRACKET		D	1	
26	4163 5293 01	SCREW		C	1	
27	4030 5373 01	TENSION SPRING		C	1	
28	4030 5372 01	SHAFT		D	1	
29	4030 5369 02	GEAR 29T		C	1	
30	4030 5368 02	GEAR 37/42T		C	1	
31	4030 5367 01	GEAR 17/40T		C	1	
32	1165 2592 01	GEAR 34T		C	1	
33	4030 5371 01	SHAFT		D	1	
34	4030 5370 01	GEAR 40T		C	1	
35	4030 5376 01	GEAR 14/30T		C	1	
36	9321 2400 61	SOLENOID		C	1	
37	9383 2210 21	CONNECTOR 2P		D	1	
38	4030 0215 01	BRACKET ASSY		D	1	
39	4030 5377 01	SHOULDER SCREW		C	1	
40	4030 5324 01	TENSION SPRING		C	1	
41	4030 5328 01	GEAR 17/32T		C	1	
42	4030 5334 01	GEAR 25T		C	1	
43	4030 0214 04	BRACKET ASSY		D	1	
44	4030 0154 05	GEAR ASSY			1	
45	1067 2501 01	PIN		C	2	
46	4683 2137 01	SCREW		C	1	
47	4040 0768 00	HOPPER DRIVE UNIT		C	1	

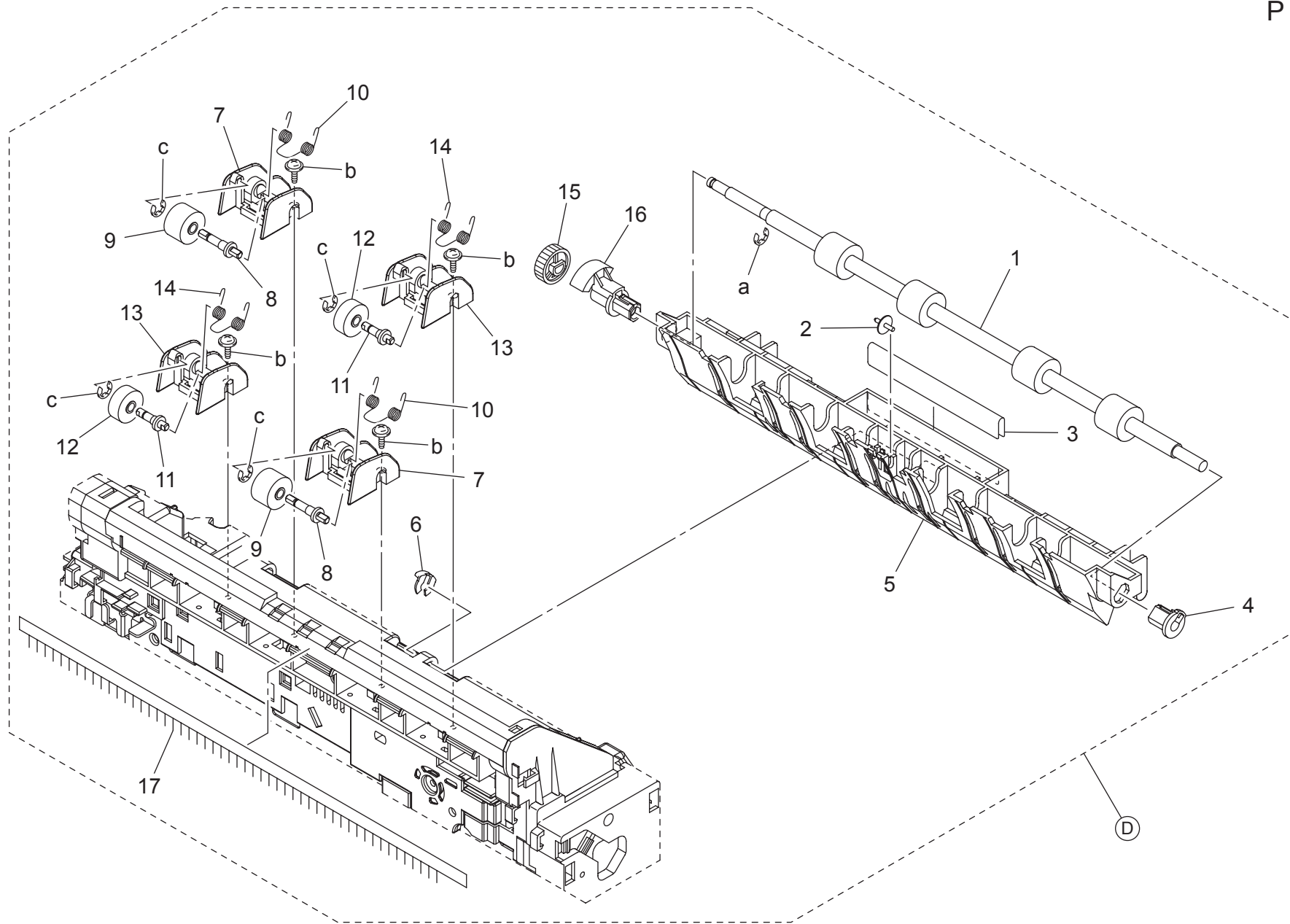
FUSING SECTION



FUSING SECTION

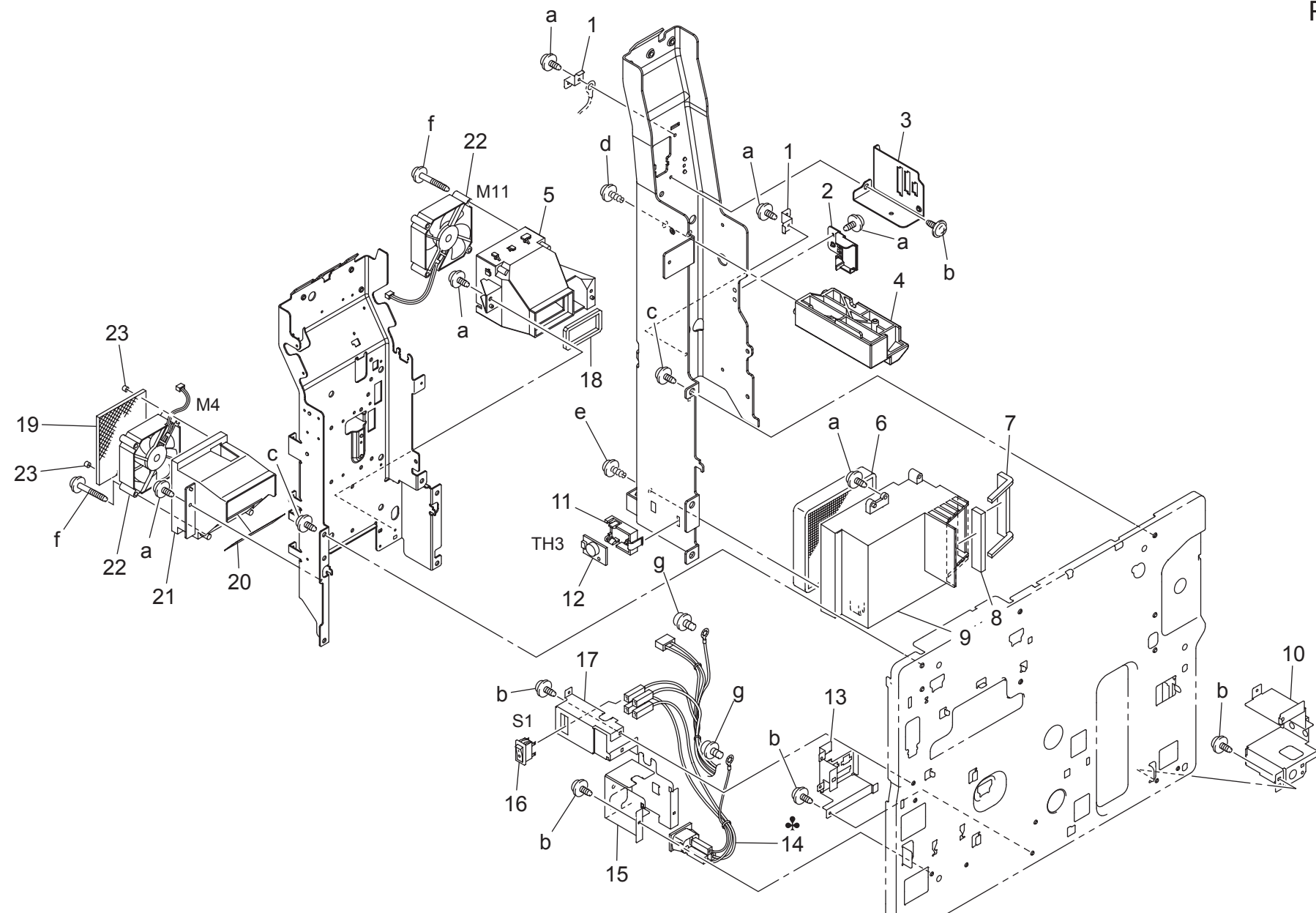
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 5827 01	SHOULDER SCREW		C	2	a-9646 0310 14 b-9721 0300 01 c-9739 0308 14 d-9646 0308 14
2	4030 5752 03	GUIDE		D	1	
3	4030 5807 01	TORSION SPRING		C	4	
4	4030 5856 01	SHAFT		D	4	
5	4030 5805 03	ROLL		C	4	
6	4030 5810 02	TORSION SPRING		C	1	
7	4030 5809 02	ACTUATOR		C	1	
8	4040 5755 01	SEPARATOR		C	5	
9	4030 5717 01	TENSION SPRING		C	5	
10	4030 5753 01	SHAFT		D	1	
11	4037 0906 01	PHOTO INTERRUPTER		B	1	
12	4030 5808 02	HOLDER		D	1	
13	4138 5866 01	LABEL HI-TEMP CAUTION		D	2	
14	4030 5705 01	THERMAL INSULATOR		C	1	
15	4030 5713 02	GUIDE PLATE		D	1	
16	4030 5750 03	BRACKET		D	1	
17	4040 0901 01	THERMISTOR KIT		C	2	
18	4040 0764 00	FUSING UNIT 100V	A	B	1	
18	4040 0765 00	FUSING UNIT 120V	B,G2,F1	B	1	
18	4040 0766 00	FUSING UNIT 230V	{bizhub350/250} C,D,F2,G1,I .J,K	B	1	
18	4040 0767 00	FUSING UNIT 110V	{bizhub350/250} H	B	1	

FUSING SECTION



FUSING SECTION

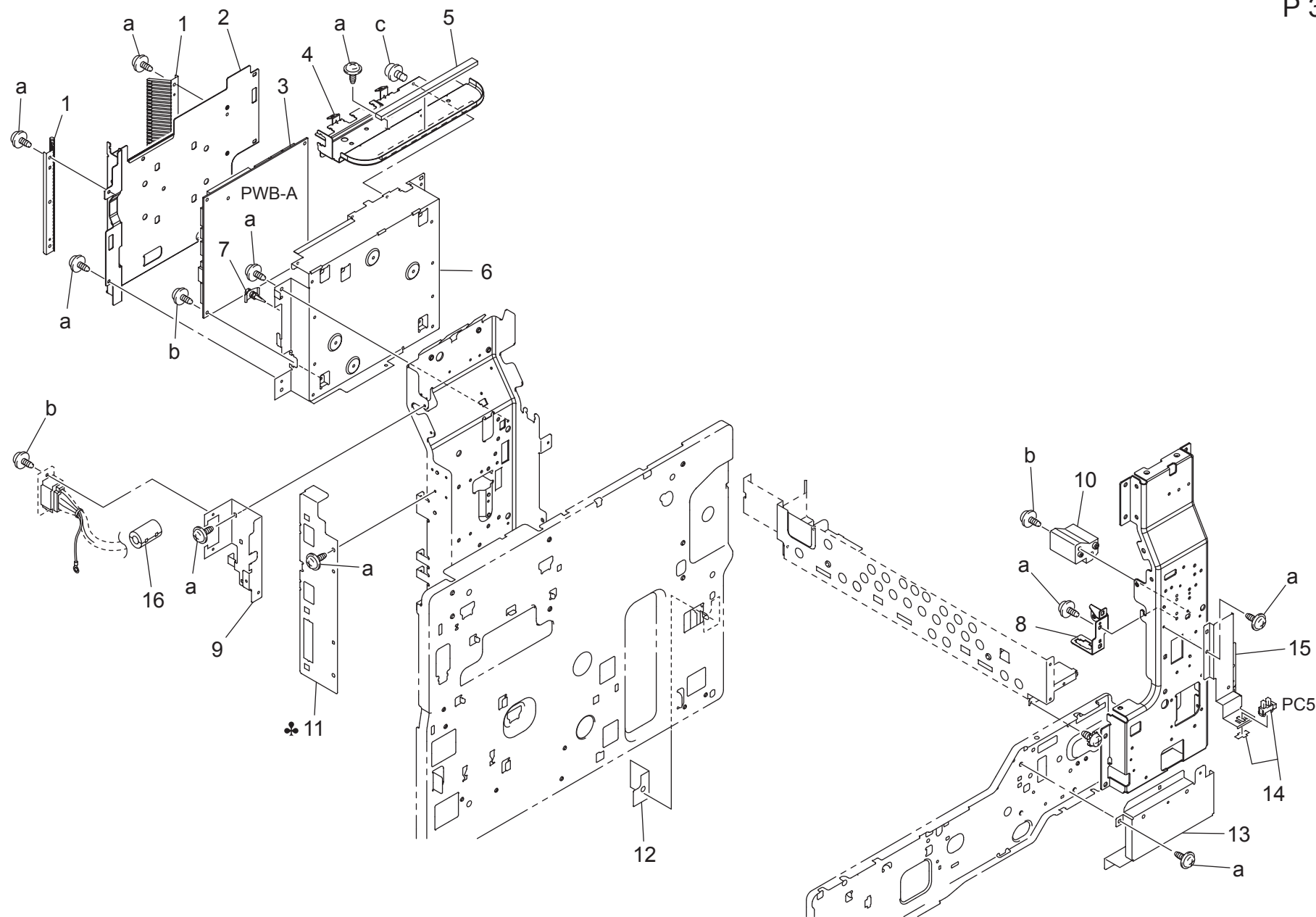
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 5803 01	ROLLER		C	1	a-9721 0400 01 b-9739 0310 14 c-9721 0300 01
2	4030 5841 01	ROLL		C	1	
3	4030 7340 01	PROTECTION		D	1	
4	4030 5811 01	BUSHING		C	1	
5	4030 5825 02	GUIDE		D	1	
6	1164 3065 01	STOPPER RING		D	1	
7	4030 5843 02	HOLDER		D	2	
8	4030 5856 01	SHAFT		D	2	
9	4030 5805 03	ROLL		C	2	
10	4030 5806 01	TORSION SPRING		C	2	
11	4030 5857 01	SHAFT		D	2	
12	4030 5854 01	ROLL		C	2	
13	4030 5855 01	HOLDER		D	2	
14	4030 5858 01	TORSION SPRING		C	2	
15	4030 5813 01	GEAR 18T		C	1	
16	4030 5834 02	BUSHING		C	1	
17	4040 5823 01	NEUTRALIZING BRUSH		D	1	



ELECTRICAL COMPONENTS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2312 01	BRACKET		D	2	a-9735 0308 14 b-9735 0306 14 c-9735 0408 14 d-9739 0410 14 e-9739 0408 14 f-9739 0335 14 g-9646 0408 14
2	4040 2138 01	COVER		D	1	
3	4030 2307 01	BRACKET		D	1	
4	4030 2306 02	HOLDER		D	1	
5	4040 2092 01	DUCT		D	1	
6	4011 2031 01	OZONE FILTER		A	1	
7	4030 3523 02	CUSHION		C	1	
8	4030 3524 01	CUSHION		C	1	
9	4030 3519 12	DUCT		D	1	
10	4030 2039 02	BRACKET		D	1	
11	4040 2103 01	HOLDER		D	1	
12	9372 5400 11	HUMIDITY CONVERSION EL.		C	1	
13	4030 2133 01	BRACKET		D	1	
14	4030 6852 02	WIRE HARNESS ASSY	B,C,D,F,G,H,I,J,K	D	1	
14	4030 6851 02	WIRE HARNESS ASSY	A	D	1	
15	4030 2131 02	BRACKET		D	1	
16	0990 6304 02	SWITCH		C	1	
17	4030 2150 01	BRACKET		D	1	
18	4040 2095 01	SEAL		C	1	
19	4030 2107 01	FILTER		C	1	
20	4040 2065 01	GUIDE		C	1	
21	4030 2108 01	DUCT		D	1	
22	9313 1100 42	FAN MOTOR		C	2	
23	4658 3047 01	COLLAR		C	2	



bizhub 200/bizhub 250/bizhub 350

ELECTRICAL COMPONENTS

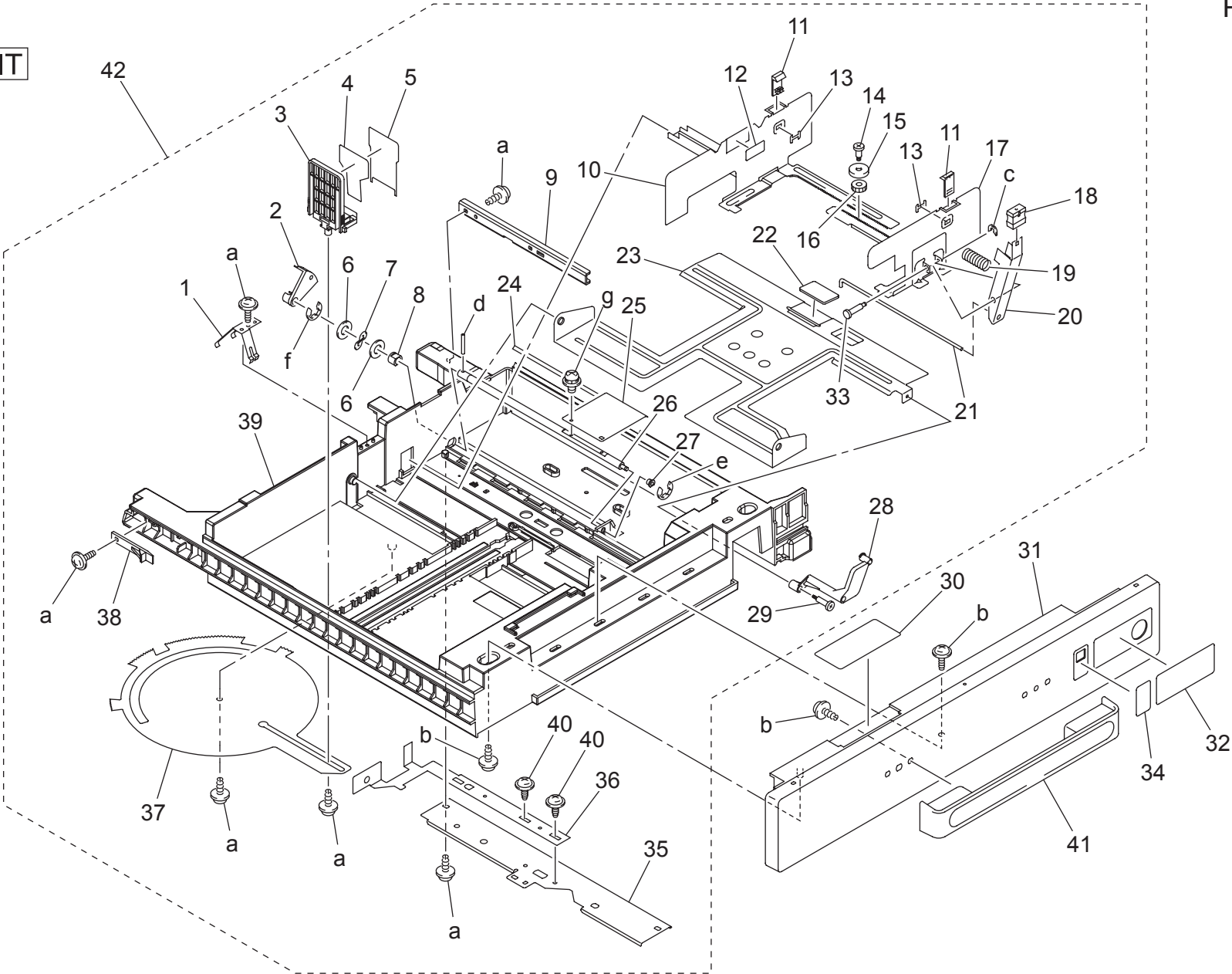
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 2161 01	EARTH GROUND		C	2	a-9735 0306 14 b-9735 0308 14 c-9646 0308 14
2	4030 2111 03	SHIELD		D	1	
3	4040 0101 03	PWB-A		I	1	
4	4040 2159 01	BRACKET		D	1	
5	9384 4500 11	ELECTRICALLY CONDUCTIVE MATERIAL		C	1	
6	4030 2110 01	BRACKET		D	1	
7	9384 1621 21	PWB SUPPORT 6.4H		D	3	
8	4040 2304 01	BRACKET		C	1	
9	4030 2135 01	BRACKET		D	1	
10	4030 2305 01	HOLDER		D	1	
11	4030 2126 01	BRACKET	{bizhub350/250} C,D,F,G1,H, I,J,K A,B,G2	D	1	
11	4030 2125 01	BRACKET		D	1	
12	4040 2063 01	GUIDE		C	1	
13	4030 2060 02	BRACKET		D	1	
14	4037 0906 01	PHOTO INTERRUPTER		B	1	
15	4030 2122 01	BRACKET		D	1	
16	9326 1910 31	FERRITE CORE		D	1	

bizhub 200/bizhub 250/bizhub 350

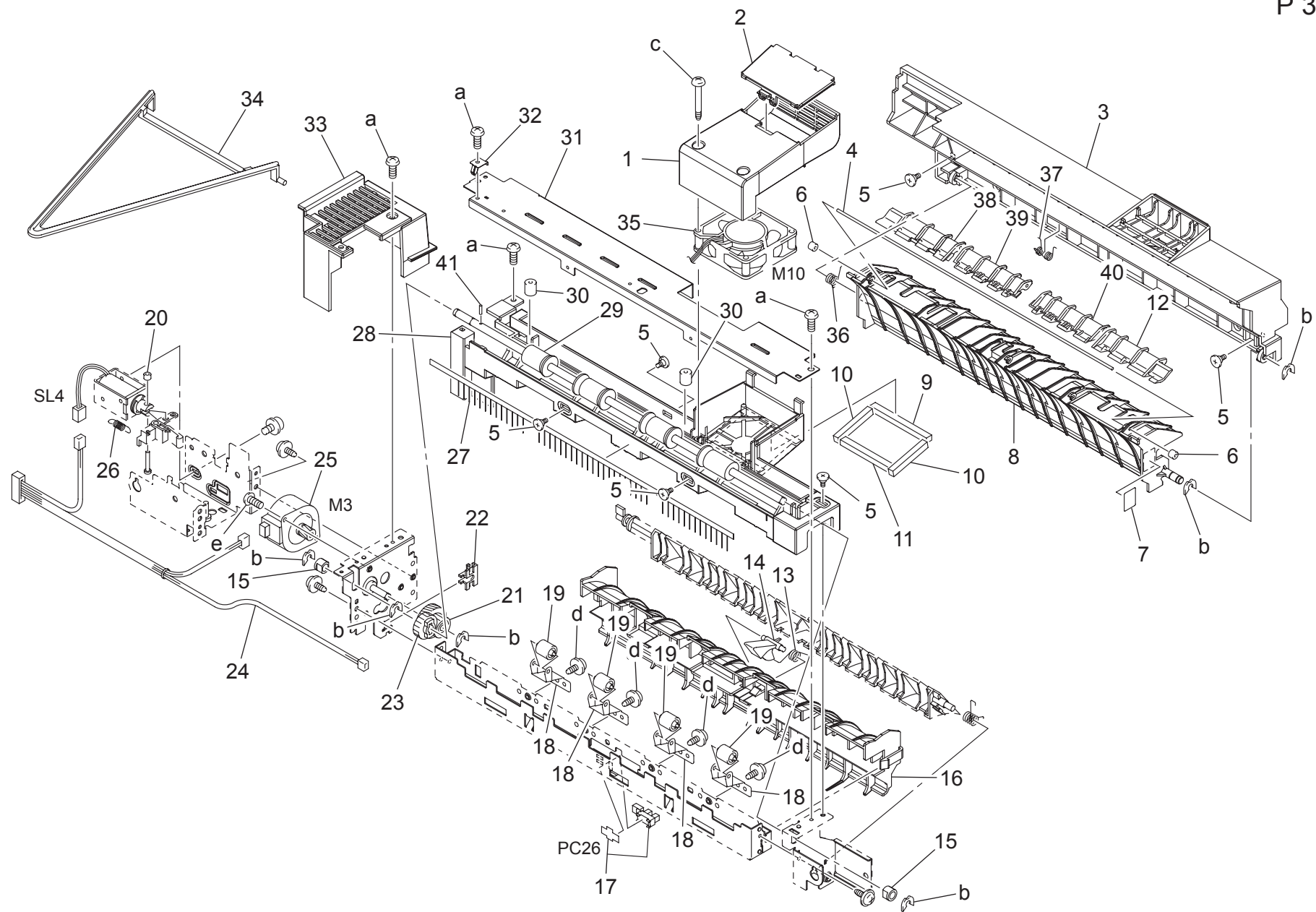
CASSETTE SECTION

2 UNIT



CASSETTE SECTION

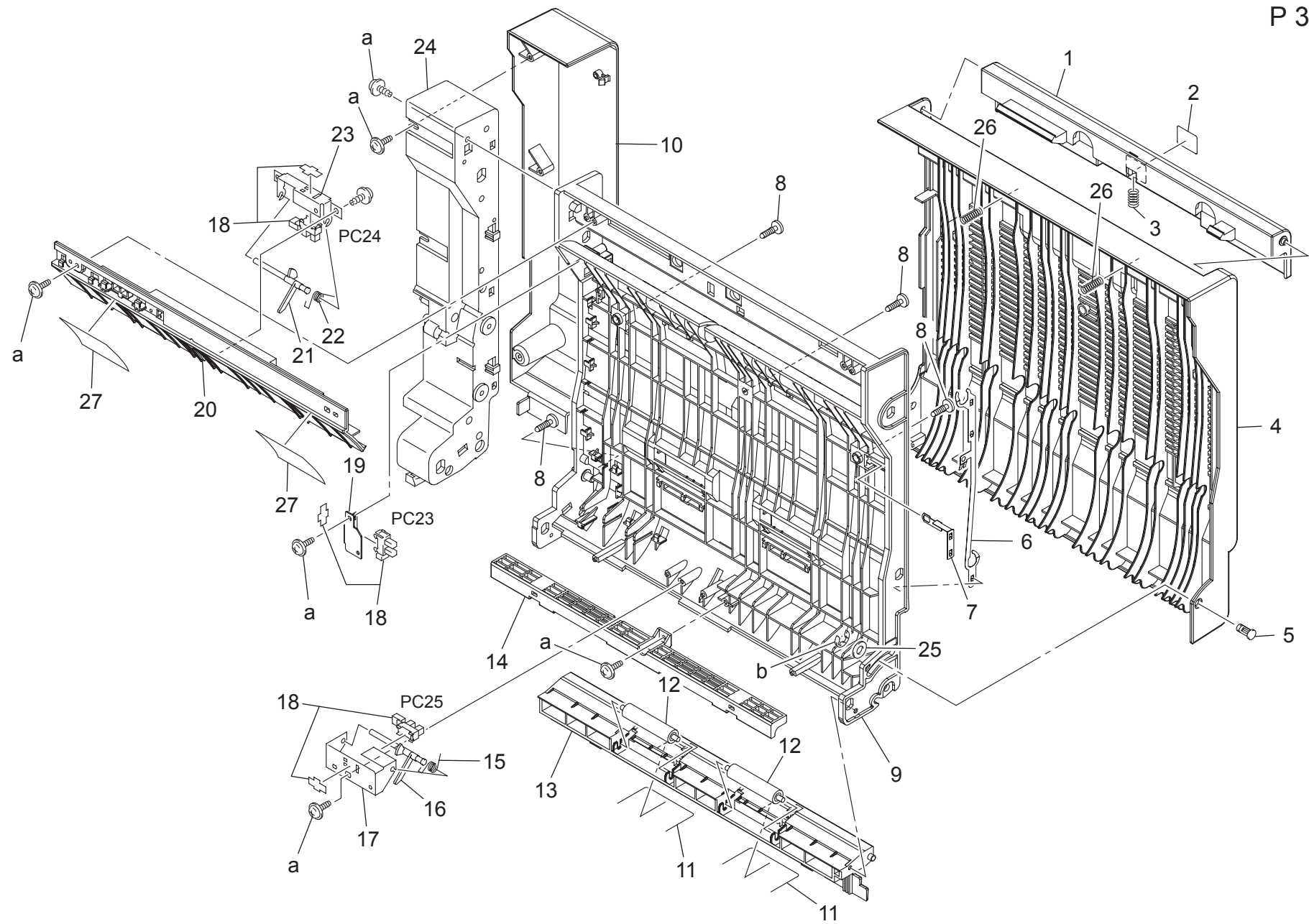
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3223 02	EARTH GROUND		C	1	a-9739 0308 14 b-9739 0410 14 c-4425 3002 01 d-9754 3025 08 e-9721 0300 01 f-9721 0600 01 g-9646 0308 14
2	4030 3207 01	ACTUATOR		C	1	
3	4037 3213 01	REGULATING PLATE		D	1	
4	4030 3227 01	GUIDE		C	1	
5	4030 3228 01	GUIDE		C	1	
6	4011 3021 01	WASHER		D	2	
7	4011 3020 01	WASHER		D	1	
8	1274 3603 01	BUSHING		C	1	
9	4030 3229 02	REINFORCE PLATE		D	1	
10	4030 3212 01	REGULATING PLATE		D	1	
11	4658 3048 01	GUIDE		D	2	
12	4002 7306 01	LABEL CARRYING CAPACITY		D	1	
13	4658 3049 01	STOPPER		C	2	
14	4030 3214 02	SHOULDER SCREW		C	1	
15	4030 3215 01	GUIDE		D	1	
16	4658 3012 01	GEAR 14T		C	1	
17	4030 3211 02	REGULATING PLATE		D	1	
18	4037 3204 01	KNOB		D	1	
19	4498 3825 01	PRESSURE SPRING		C	1	
20	4128 3823 01	LEVER		D	1	
21	4030 3217 01	SHAFT		D	1	
22	4030 3226 01	FRICTION SHEET		C	1	
23	4030 3203 01	LIFTING PLATE		D	1	
24	4030 3222 03	GUIDE		C	1	
25	4030 3206 01	LEVER		D	1	
26	4030 3205 01	SHAFT		D	1	
27	0992 3014 01	BUSHING		C	1	
28	4030 3221 01	LEVER		C	1	
29	4030 3224 02	SHOULDER SCREW			1	
30	4040 7304 01	LABEL PAPER SUPPLY		C	1	
31	4030 3202 02	FRONT COVER CASSETTE		C	1	
32	4030 7303 02	LABEL CASSETTE CNT 2		C	1	
32	4030 7302 02	LABEL CASSETTE CNT 1		C	1	
33	4498 3826 01	SHAFT		D	1	
34	4030 7301 02	LABEL NEAR EMPTY		C	1	
35	4030 3218 01	BRACKET		D	1	
36	4030 3216 01	BRACKET		D	1	
37	4002 3108 01	LEVER		C	1	
38	4498 3469 01	STOPPER		D	1	
39	4030 3201 03	CASSETTE		D	1	
40	4498 3834 01	SCREW		C	2	
41	4036 3025 01	HANDLE		C	1	
42	4040 0156 02	CASSETTE ASSY		S	1	



TURNOVER UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3835 01	DUCT		D	1	a-9743 0308 14 b-4425 3001 01 c-9739 0335 14 d-9735 0306 14 e-9733 0308 14
2	4030 3836 01	DUCT		D	1	
3	4030 3804 02	DOOR		D	1	
4	4030 3829 01	SHAFT		D	1	
5	4011 5852 02	SHOULDER SCREW		D	6	
6	1134 3041 01	COLLAR		D	2	
7	4030 7342 01	LABEL		D	1	
8	4030 3806 02	GUIDE		D	1	
9	4030 3837 01	SEAL		C	1	
10	4030 3838 02	SEAL		C	2	
11	4030 3839 01	SEAL		C	1	
12	4030 3814 01	GUIDE		D	1	
13	4030 3819 01	TORSION SPRING		C	1	
14	4030 3818 02	ACTUATOR		C	1	
15	1139 3169 01	BUSHING		C	2	
16	4030 3805 02	GUIDE		D	1	
17	4037 0906 01	PHOTO INTERRUPTER		B	1	
18	4030 3817 01	PLATE SPRING		C	4	
19	4426 4411 02	ROLL		C	4	
20	1200 2105 02	COLLAR		D	1	
21	4030 3821 01	GEAR		C	1	
22	4030 3823 01	BUSHING		D	1	
23	4030 3826 01	GEAR		C	1	
24	4030 6824 01	WIRE HARNESS ASSY		D	1	
25	9314 1200 91	MOTOR		C	1	
26	4030 3810 01	TENSION SPRING		C	1	
27	4040 3833 02	NEUTRALIZING BRUSH		D	1	
28	4030 3803 03	COVER		D	1	
29	4030 3815 01	ROLLER		C	1	
30	4498 3388 01	COLLAR		C	2	
31	4030 3802 01	FRAME		D	1	
32	4030 3834 01	EARTH GROUND		C	1	
33	4030 3820 01	COVER		D	1	
34	4641 4504 02	GUIDE		D	1	
35	9313 1400 61	FAN MOTOR		C	1	
36	4030 3824 01	TORSION SPRING		C	1	
37	4030 3825 02	TORSION SPRING		C	1	
38	4030 3811 01	GUIDE		D	1	
39	4030 3812 01	GUIDE		D	1	
40	4030 3813 01	GUIDE		D	1	
41	4131 2536 02	PIN		C	1	

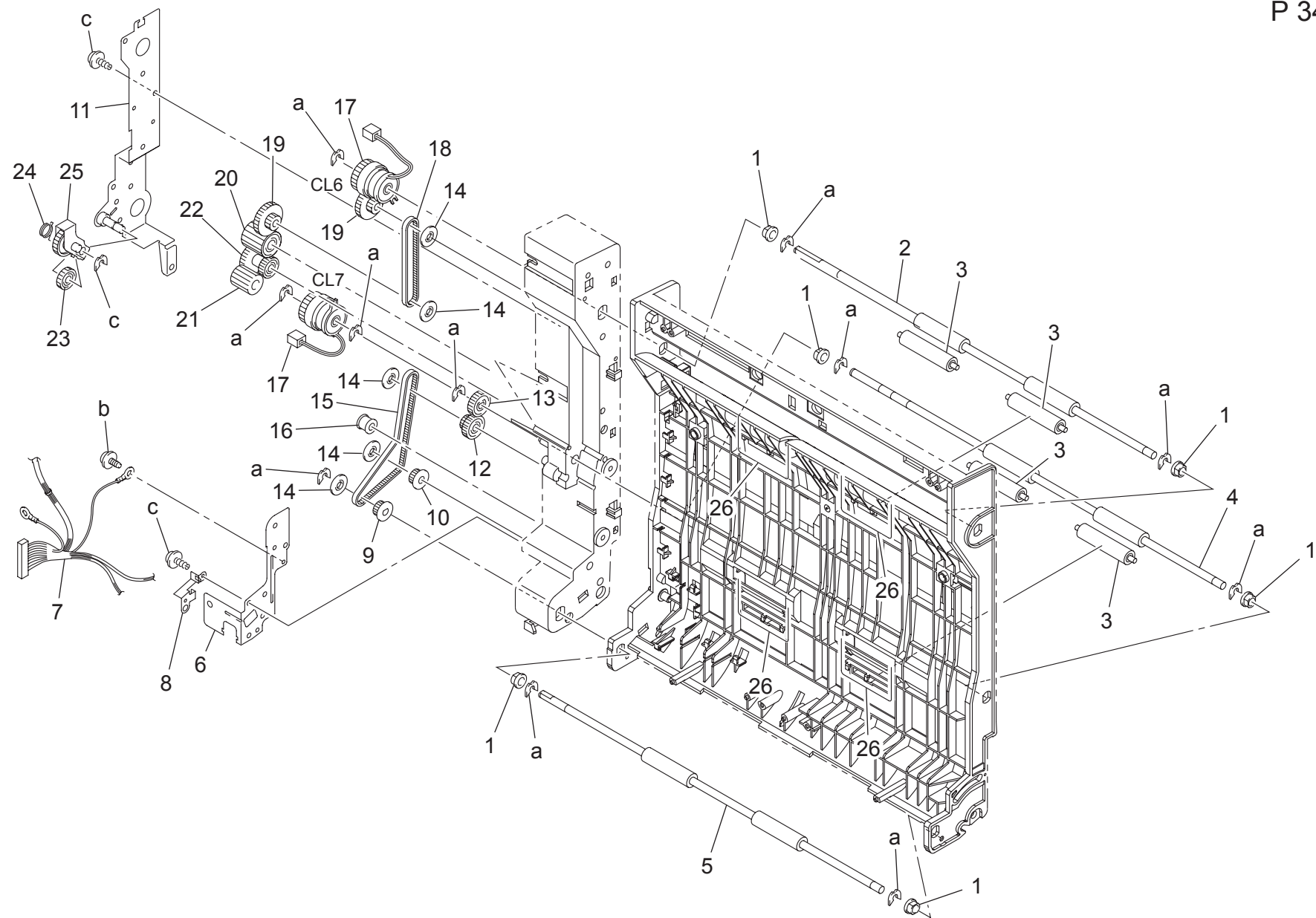
DUPLEX UNIT



DUPLEX UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 3751 02	LEVER		C	1	a-9739 0308 14 b-9721 0400 01
2	4030 3754 01	LABEL		C	1	
3	4661 3106 01	PRESSURE SPRING		C	1	
4	4030 3702 02	COVER		D	1	
5	4661 3150 01	PIN		D	1	
6	4040 3759 01	EARTH GROUND		D	1	
7	4030 3735 01	EARTH GROUND		C	1	
8	4030 3710 01	SHOULDER SCREW		C	4	
9	4030 3701 02	BASE FRAME		D	1	
10	4030 3704 03	COVER		D	1	
11	4497 3114 01	MEMBER		C	2	
12	4497 3116 01	ROLL		C	2	
13	4030 3705 01	GUIDE		D	1	
14	4030 3703 01	GUIDE		D	1	
15	4030 3741 03	TORSION SPRING		C	1	
16	4030 3740 01	ACTUATOR		C	1	
17	4030 3742 01	BRACKET		D	1	
18	4037 0906 01	PHOTO INTERRUPTER		B	3	
19	4030 3752 01	BRACKET		D	1	
20	4030 3706 12	GUIDE		D	1	
21	4030 3737 01	ACTUATOR		C	1	
22	4030 3738 03	TORSION SPRING		C	1	
23	4030 3739 01	BRACKET		D	1	
24	4030 3711 02	BASE FRAME		D	1	
25	4661 3155 01	WASHER		D	1	
26	4030 3755 01	PRESSURE SPRING		C	2	
27	4030 3760 01	GUIDE		D	2	

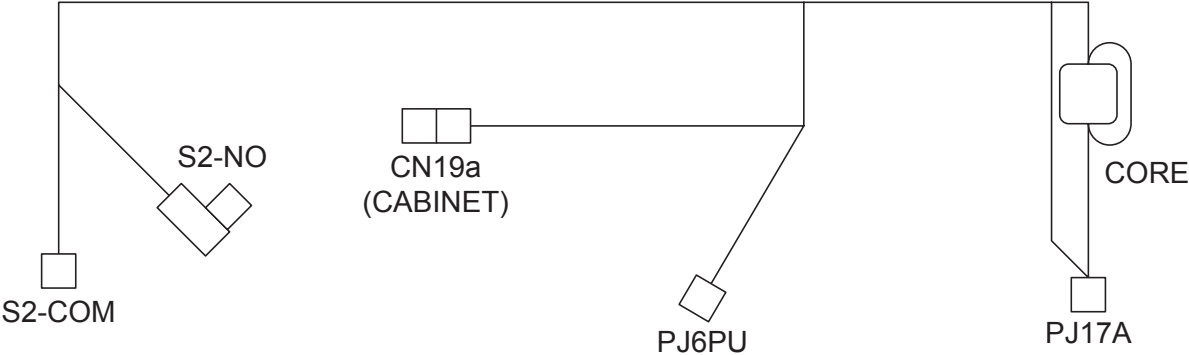
DUPLEX UNIT



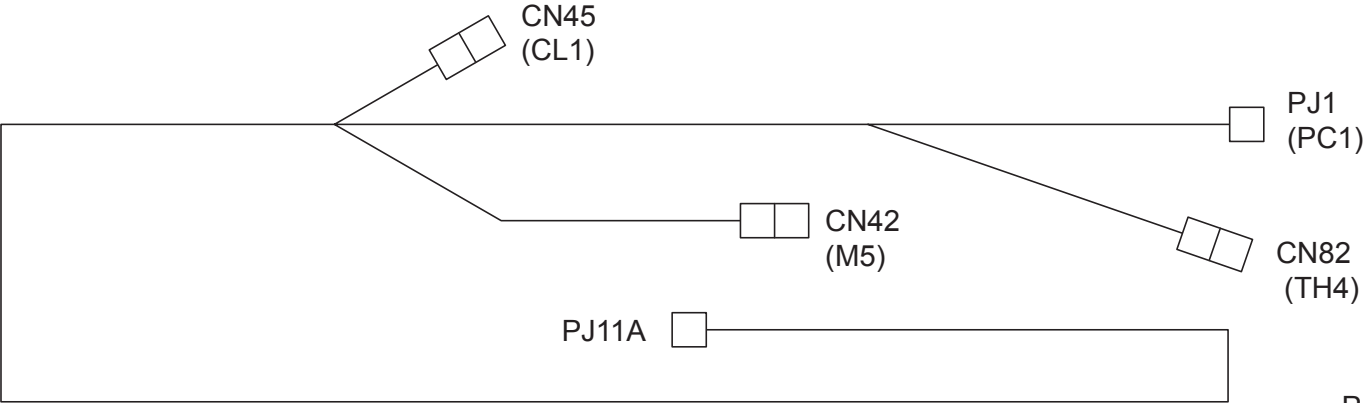
DUPLEX UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	0928 3033 01	BUSHING		C	6	a-4425 3001 01 b-9735 0306 14 c-9739 0308 14
2	4030 3707 01	ROLLER		C	1	
3	4497 3116 01	ROLL		C	4	
4	4030 3708 01	ROLLER		C	1	
5	4030 3709 01	ROLLER		C	1	
6	4030 3736 01	BRACKET		D	1	
7	4030 6823 02	WIRE HARNESS ASSY		D	1	
8	4040 3758 01	EARTH GROUND		D	1	
9	4030 3750 01	PULLEY		C	1	
10	4030 3745 01	PULLEY		C	1	
11	4030 0220 01	BRACKET ASSY		D	1	
12	4030 3744 01	PULLEY		C	1	
13	4030 3743 02	GEAR		C	1	
14	4030 3749 01	COLLAR		D	5	
15	4030 3746 01	TIMING BELT		C	1	
16	4657 3714 01	ROLL		C	1	
17	9322 1500 12	CLUTCH			2	
18	4030 3747 01	TIMING BELT		C	1	
19	4030 3748 01	PULLEY		C	2	
20	4030 3726 01	GEAR		C	1	
21	4030 3713 01	GEAR		C	1	
22	4030 3725 01	GEAR		C	1	
23	4030 3729 01	GEAR		C	1	
24	4030 3733 03	TORSION SPRING		C	1	
25	4030 0219 01	LEVER ASSY		C	1	
26	4497 3114 01	MEMBER		C	4	

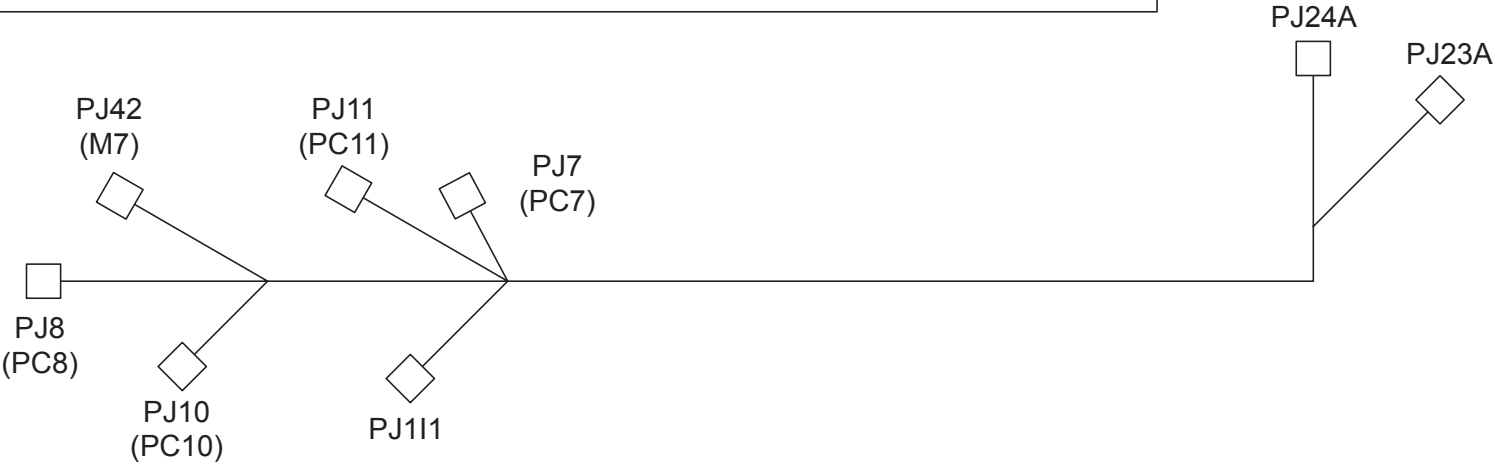
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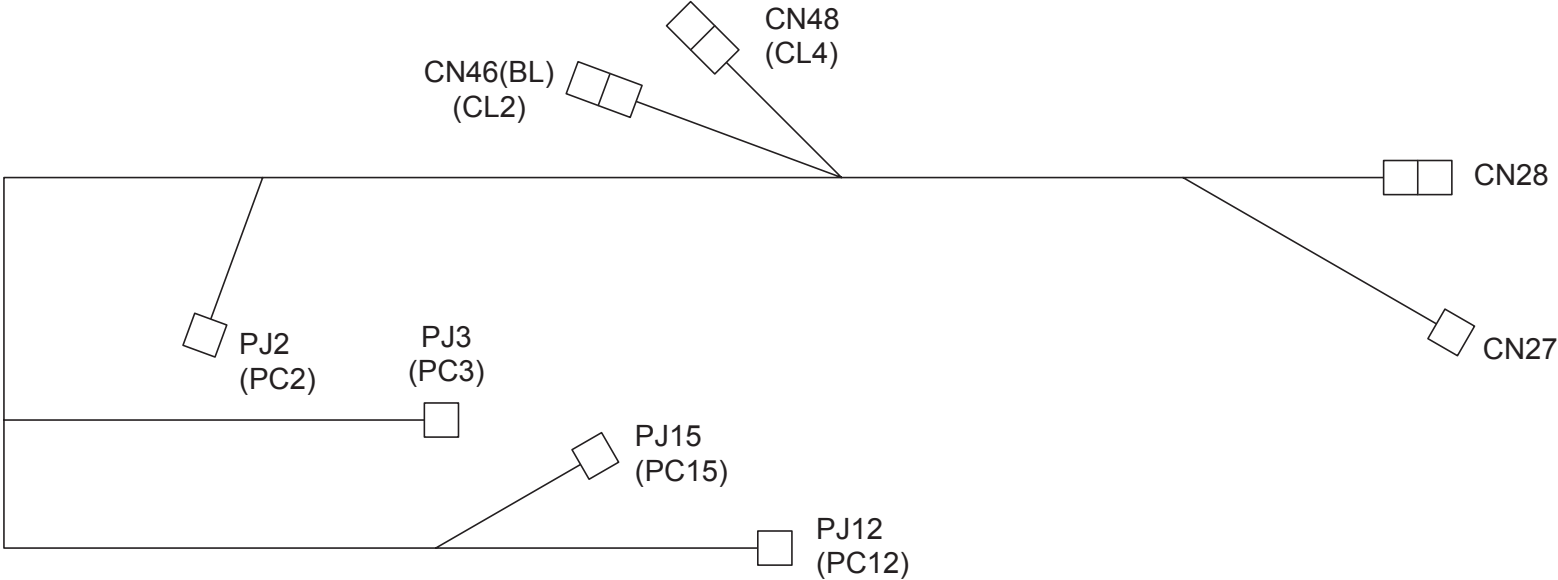


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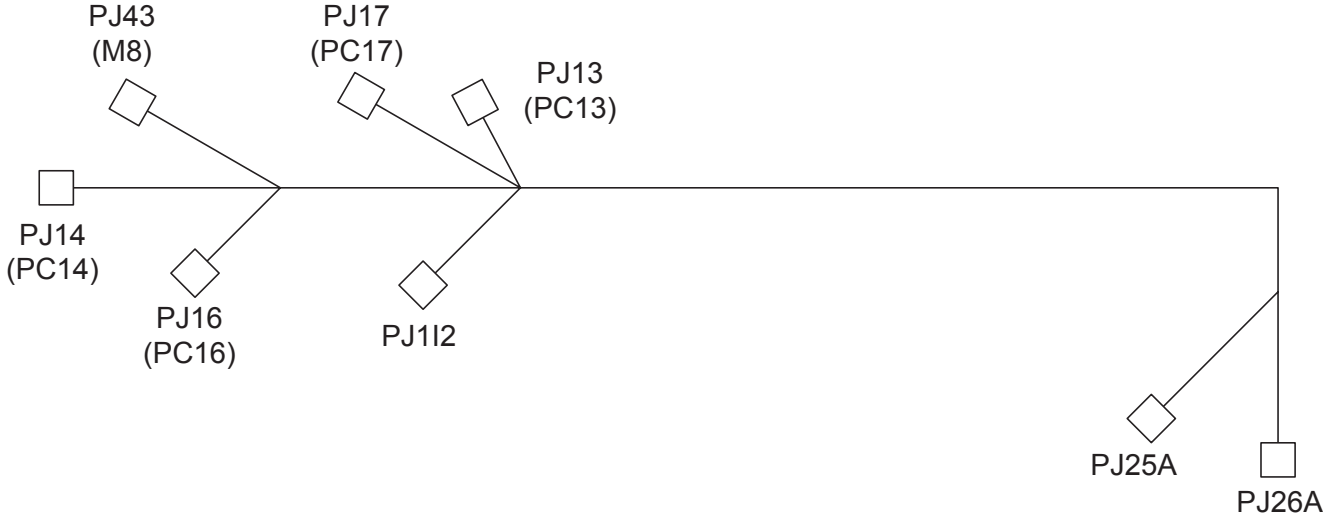


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 6807 02	WIRE HARNESS ASSY		D	1	
2	4030 6809 01	WIRE HARNESS ASSY		D	1	
3	4030 6810 02	WIRE HARNESS ASSY		D	1	

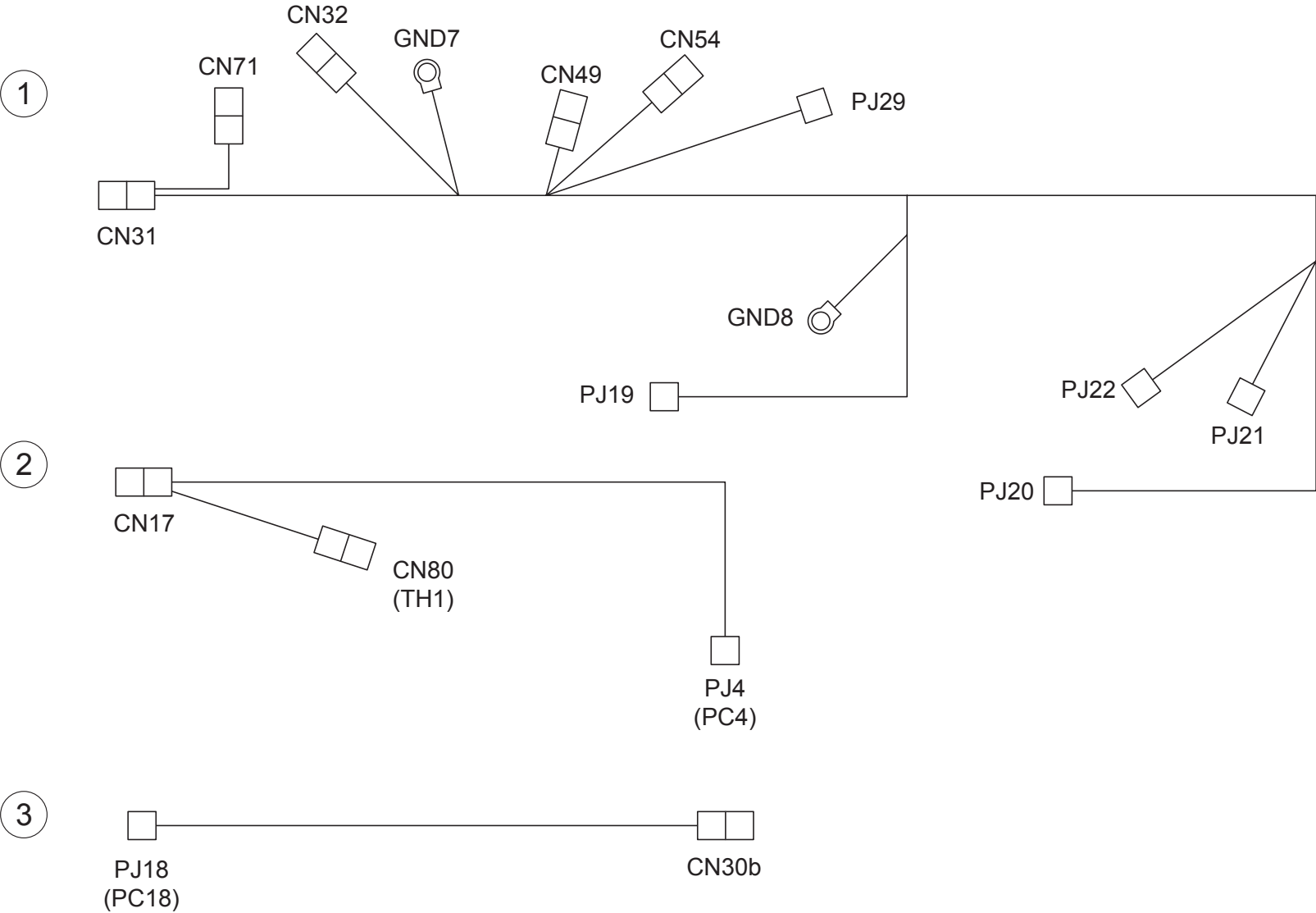
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2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 6812 02	WIRE HARNESS ASSY		D	1	
2	4030 6813 02	WIRE HARNESS ASSY		D	1	

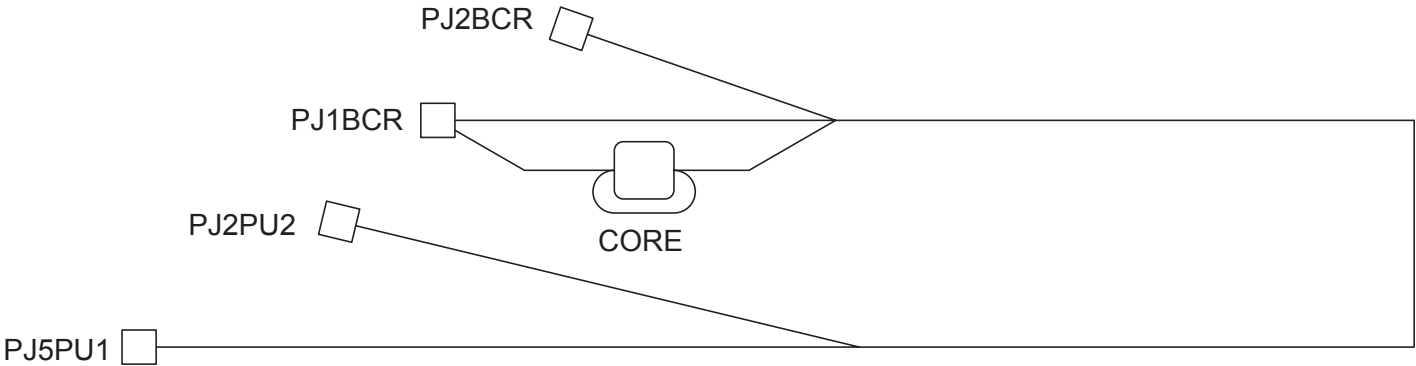


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030 6814 03	WIRE HARNESS ASSY		D	1	
2	4030 6817 01	WIRE HARNESS ASSY		D	1	
3	4030 6818 01	WIRE HARNESS ASSY		D	1	

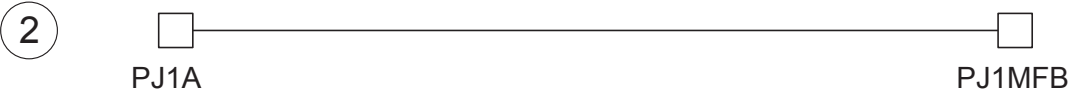
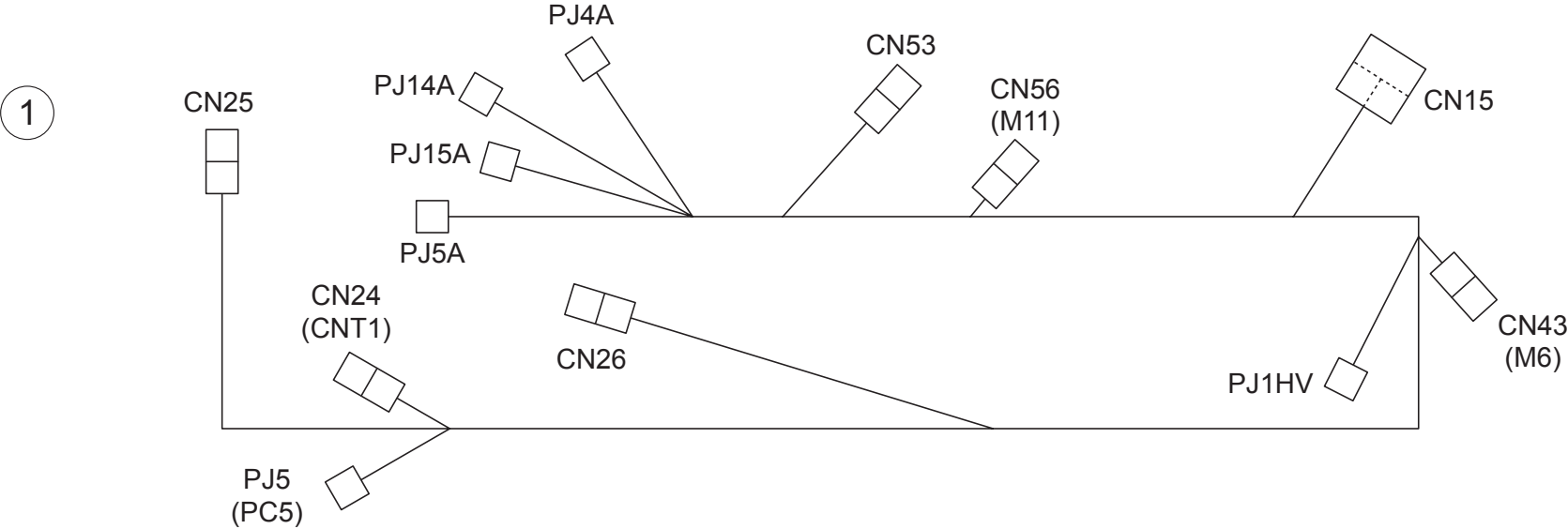
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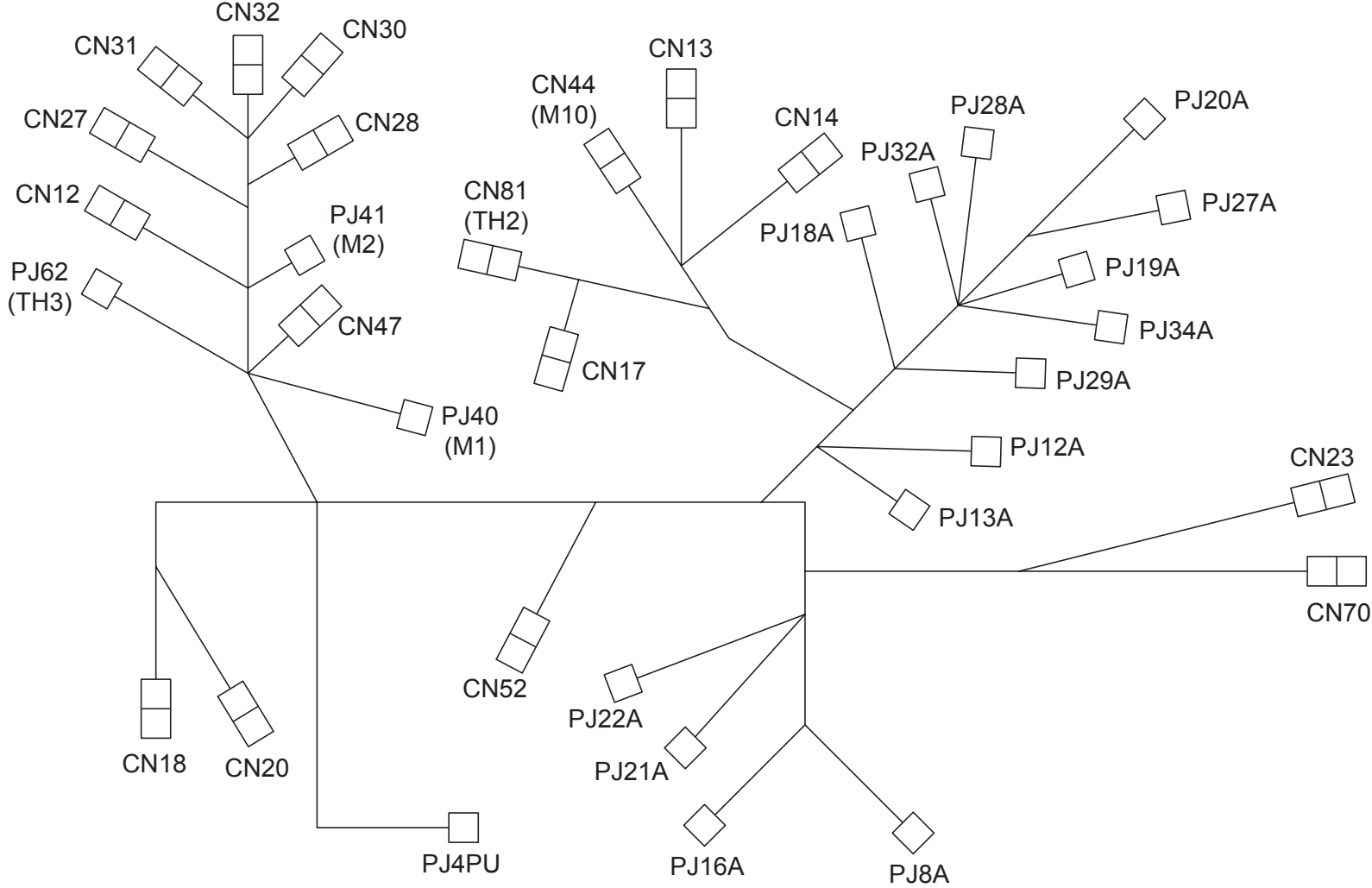


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 6815 01	WIRE HARNESS ASSY		D	1	
2	4040 6819 02	WIRE HARNESS ASSY		D	1	

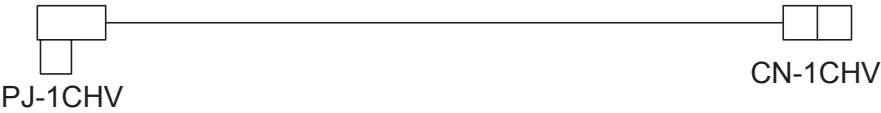


Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 6806 01	WIRE HARNESS ASSY	{bizhub350}	D	1	
1	4040 6821 01	WIRE HARNESS ASSY	{bizhub250}	D	1	
1	4040 6822 01	WIRE HARNESS ASSY	{bizhub200}	D	1	
2	4040 6804 01	WIRE HARNESS ASSY		D	1	

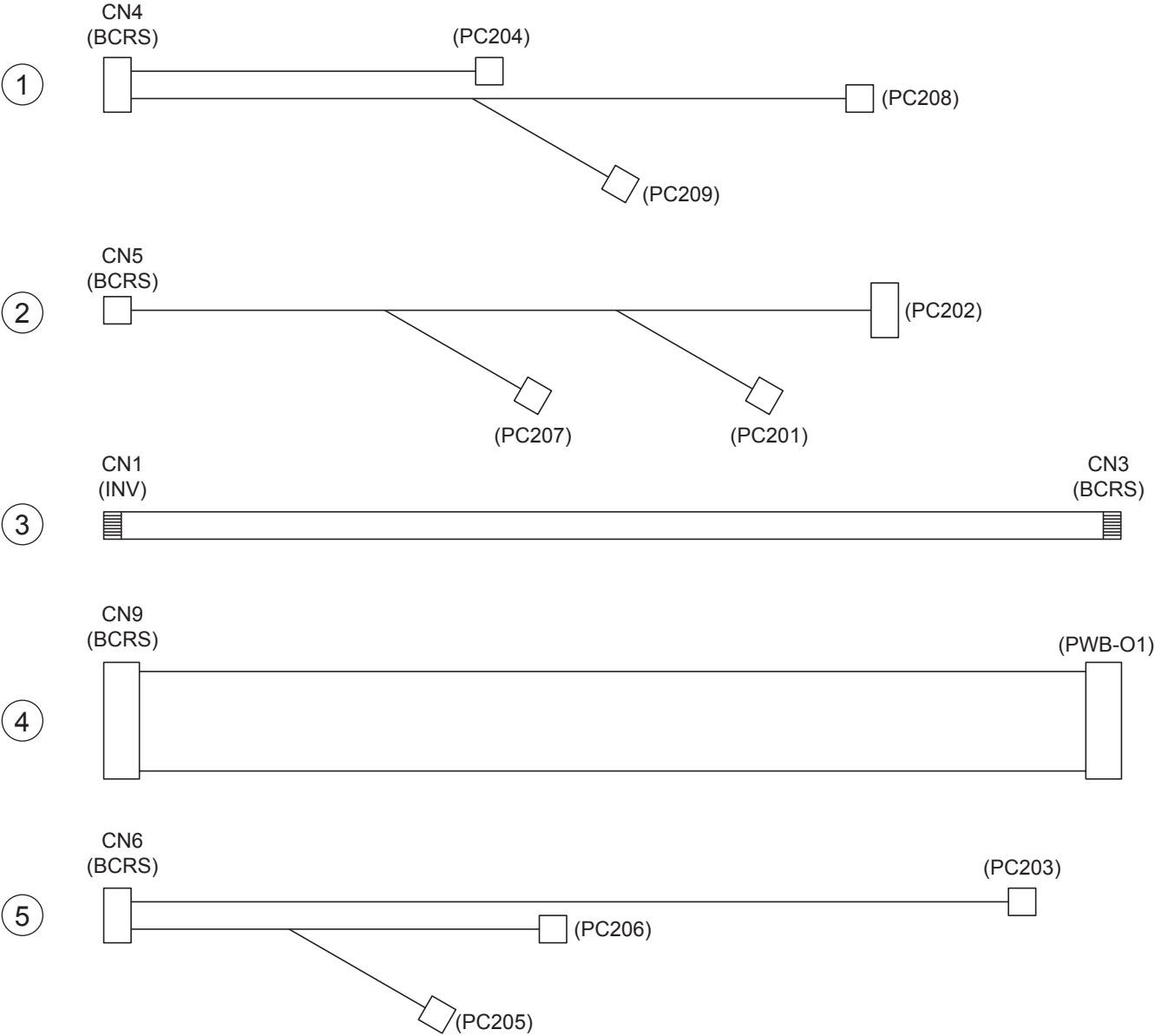
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2



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4040 6808 01	WIRE HARNESS ASSY	{bizhub350/250}	D	1	
1	4040 6833 01	WIRE HARNESS ASSY	{bizhub200}	D	1	
2	4040 6841 01	WIRE HARNESS ASSY		D	1	

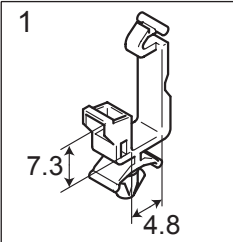
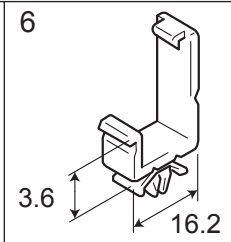
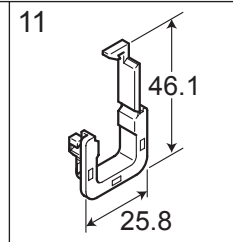
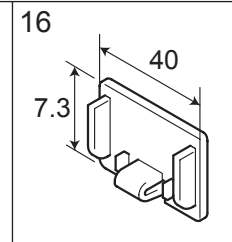
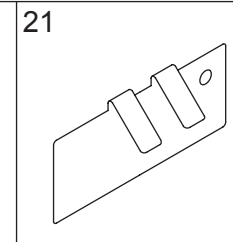
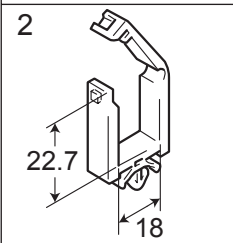
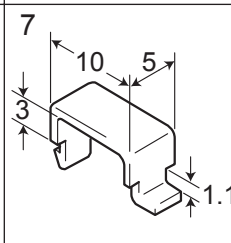
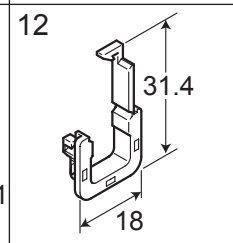
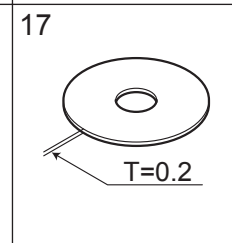
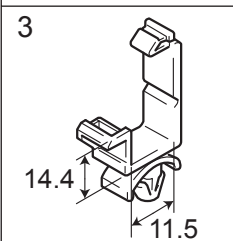
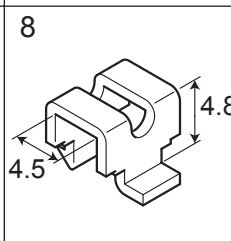
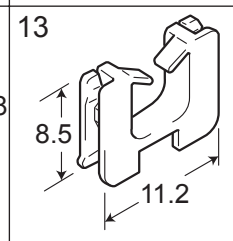
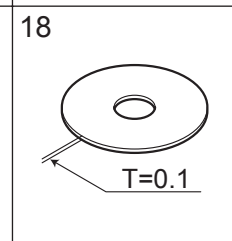
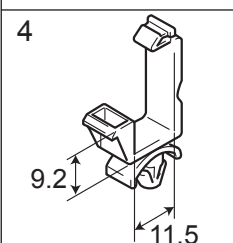
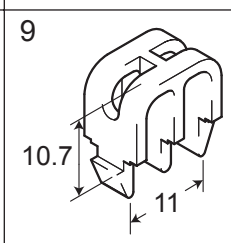
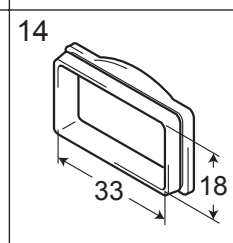
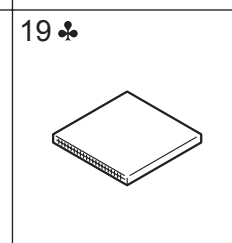
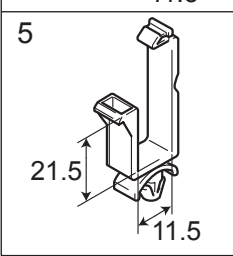
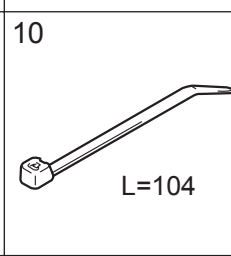
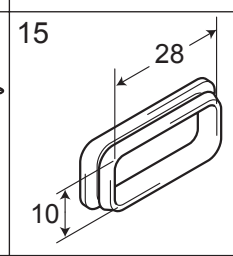
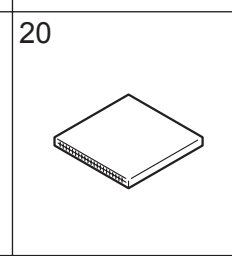


WIRING

[illegible]

WIRING ACCESSORIES AND JIGS

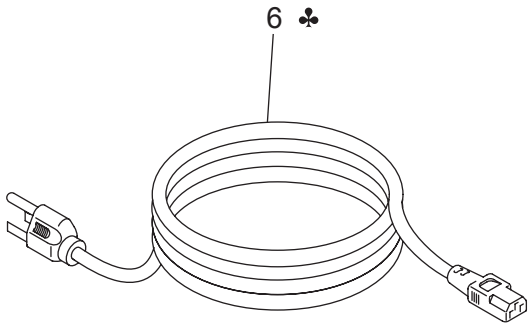
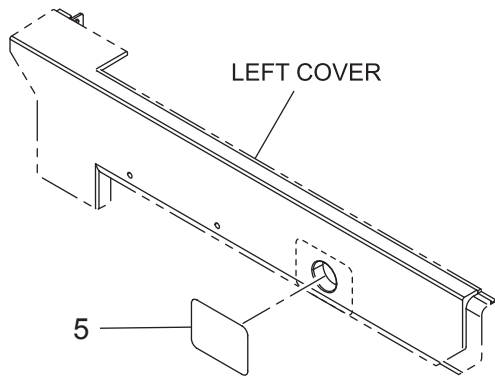
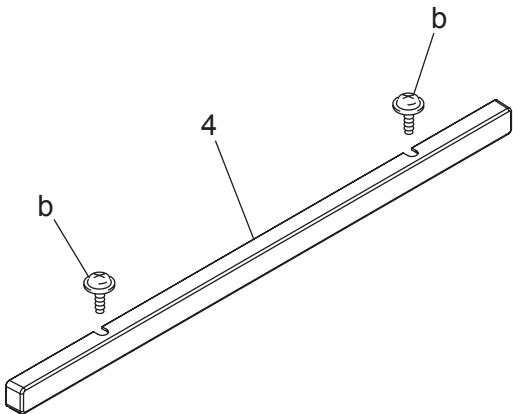
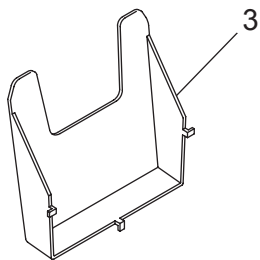
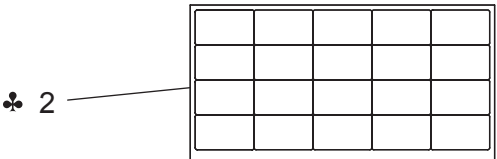
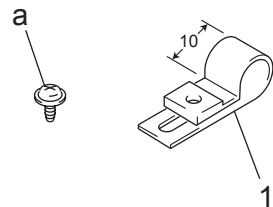
P 42

1 	6 	11 	16 	21 	26	31	36
2 	7 	12 	17 	22	27	32	37
3 	8 	13 	18 	23	28	33	38
4 	9 	14 	19 ♣ 	24	29	34	39
5 	10 	15 	20 	25	30	35	40

WIRING ACCESSORIES AND JIGS

Page. 42

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9384 1100 91	WIRING SADDLE		D	84	
2	9384 1110 61	WIRING SADDLE 21.5H		D	3	
3	9384 1921 01	WIRING SADDLE 14.4H		D	19	
4	9384 1921 11	WIRING SADDLE 9.2H		D	32	
5	9384 1921 31	WIRING SADDLE 17.3H		D	9	
6	9384 1310 91	WIRING SADDLE 18.5H		D	5	
7	1053 4812 01	CORD CLAMP		D	2	
8	4011 5788 01	CORD CLAMP		D	4	
9	4030 5853 01	CORD CLAMP		D	4	
10	9384 1311 11	CABLE TIE 104L		D	12	
11	9384 2910 21	EDGE COVER		D	1	
12	9384 2910 31	EDGE COVER		D	18	
13	9384 2010 21	EDGE COVER 8.5H		D	22	
14	1038 4006 01	INSULATING MEMBER		D	1	
15	1050 4805 01	INSULATING MEMBER		D	2	
16	9384 2910 11	CN COVER		D	1	
17	4030 2054 01	SPACER (WHITE)		C	1	
18	4030 2053 01	SPACER (BLACK)		C	1	
19	4040 0753 01	JIG MEMORY CARD (MSC)	A	S	1	
19	4040 0754 01	JIG MEMORY CARD (MSC)	B,G2	S	1	
19	4040 0755 01	JIG MEMORY CARD (MSC)	{bizhub350/250} C	S	1	
19	4040 0756 01	JIG MEMORY CARD (MSC)	{bizhub350/250} J,H	S	1	
19	4040 0757 01	JIG MEMORY CARD (MSC)	{bizhub350/250} D,F,G1,I,K	S	1	
20	4040 0759 01	JIG MEMORY CARD (ENGINE)		S	1	
21	4040 7901 01	JIG THERMISTOR		S	1	



ACCESSORY PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9384 1600 11	P-CLIP 10D	A,C,D,F,G1,H,I,J,K B,G2	D	1	a-9735 0308 14 b-9739 0308 14
2	4030 7310 01	LABEL METRIC		C	1	
2	4030 7312 01	LABEL INCH		C	1	
3	1156 7501 01	HOLDER		C	1	
4	4030 1034 02	COVER		C	1	
5	4030 7329 01	LABEL	{bizhub350/250} D,F2,G1,I,K B,G2 {bizhub350/250} H {bizhub350/250} J	C	1	
6	9381 4300 41	POWER CORD		C	1	
6	9381 4101 31	POWER CORD		C	1	
6	9381 4300 91	POWER CORD		C	1	
6	9381 4300 31	POWER CORD		C	1	
6	4040 0780 01	POWER CORD	A	C	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Bypass	Feed Roller	1	300K	4131300101		P17-11	
2		Separation Roller Assy	1	300K	4034015101		P16-20	
3	Tray 1	Feed Roller	1	300K	4030300501		P12-7	*4
4		Pick-up Roller	1	300K	4030300501		P12-7	*4
5		Separation Roller Assy	1	300K	4030015101		P13-15	*4
6	Tray 2	Feed Roller	1	300K	4030300501		P14-13	*4
7		Pick-up Roller	1	300K	4030300501		P14-13	*4
8		Separation Roller Assy	1	300K	4030015101		P15-2	*4
9	Conveyance Section	Registration Roller Bearing	4	900K	1164354901		P23-12	
10		Registration Roller Gear 1	1	900K	1164350801		P23-11	T = 18
11		Registration Roller Gear 2	1	900K	1164351501		P23-13	T = 13
12		Paper Dust Remover	1	150K	4040077800		P23-30	
13	Fusing Section	Fusing Unit	1	450K	4040076400	A	P27-18	100V
14		Fusing Unit	1	450K	4040076500	B,G2,F1	P27-18	120V
15		Fusing Unit	1	450K	4040076600	C,D,F2,G1,I,J,K	P27-18	230V
16		Fusing Unit	1	450K	4040076700	H	P27-18	110V
17	Transfer Section	Transfer Roller Unit	1	150K	4040076000		P23-1	
18	Process Section	Photo Conductor Unit	1	100K	-	bizhub 350	-	*2
19			1	80K	-	bizhub 250	-	*2
20			1	65K	-	bizhub 200	-	*2
21		Developer	1	100K	-	bizhub 350	-	
22			1	80K	-	bizhub 250	-	
23			1	65K	-	bizhub 200	-	
24		Developing Unit	1	400K	4040075200	bizhub 350	P21-16	*3
25			1	320K	4040075200	bizhub 250	P21-16	*3
26			1	260K	4040075200	bizhub 200	P21-16	*3
27		Toner Filter (Developing Unit)	1	100K	4040521701	bizhub 350	P21-12	*2
28			1	80K	4040521701	bizhub 250	P21-12	*2
29			1	65K	4040521701	bizhub 200	P21-12	*2
30		Toner Filter (Main Unit)	1	400K	4040209301	bizhub 350	P2-32	*3
31			1	320K	4040209301	bizhub 250	P2-32	*3
32			1	260K	4040209301	bizhub 200	P2-32	*3
33		Ozone Filter	1	300K	4011203101		P29-6	

*1: Maintenance Cycle is the Special Parts Counter value.

*2: The Photo Conductor Unit and Toner Filter (Developing Unit) should be replaced with new ones at the same time.

*3: The Developing Unit and Toner Filter (Main Unit) should be replaced with new ones at the same time.

*4: Replace those three parts at the same time.

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	4040/4041/ 4042-011
	A2	JAPAN				
B		USA, CANADA		120	60	4040/4041/ 4042-311 4288/4289/ 4291-312
C		EUROPEAN TYPE		220-240	50/60	4040/4041- 211
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	4040/4041- 212
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	4040/4041- 212
E		PHILIPPINES				
F	F1	SAUDI ARABIA		127	60	4040/4041- 314
	F2	SAUDI ARABIA		220-240	50/60	4040/4041- 212
G	G1	C.S AMERICA		220-240	50/60	4040/4041- 212
	G2	C.S AMERICA		120-127	60	4040/4041/ 4042-311
H		TAIWAN		110	60	4040/4041- 313

Destination No.	Destinations	V	Hz	Model No.
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO	220-240	50/60	4040/4041-212
J	CHINA	220-240	50/60	4040/4041-213
K	KOREA	220-240	50/60	4040/4041-212