



KONICA MINOLTA

PARTS GUIDE MANUAL

MARCH 2012

*bizhub 181/bizhub 211/bizhub
220/bizhub 7621/bizhub 7622
A08E*

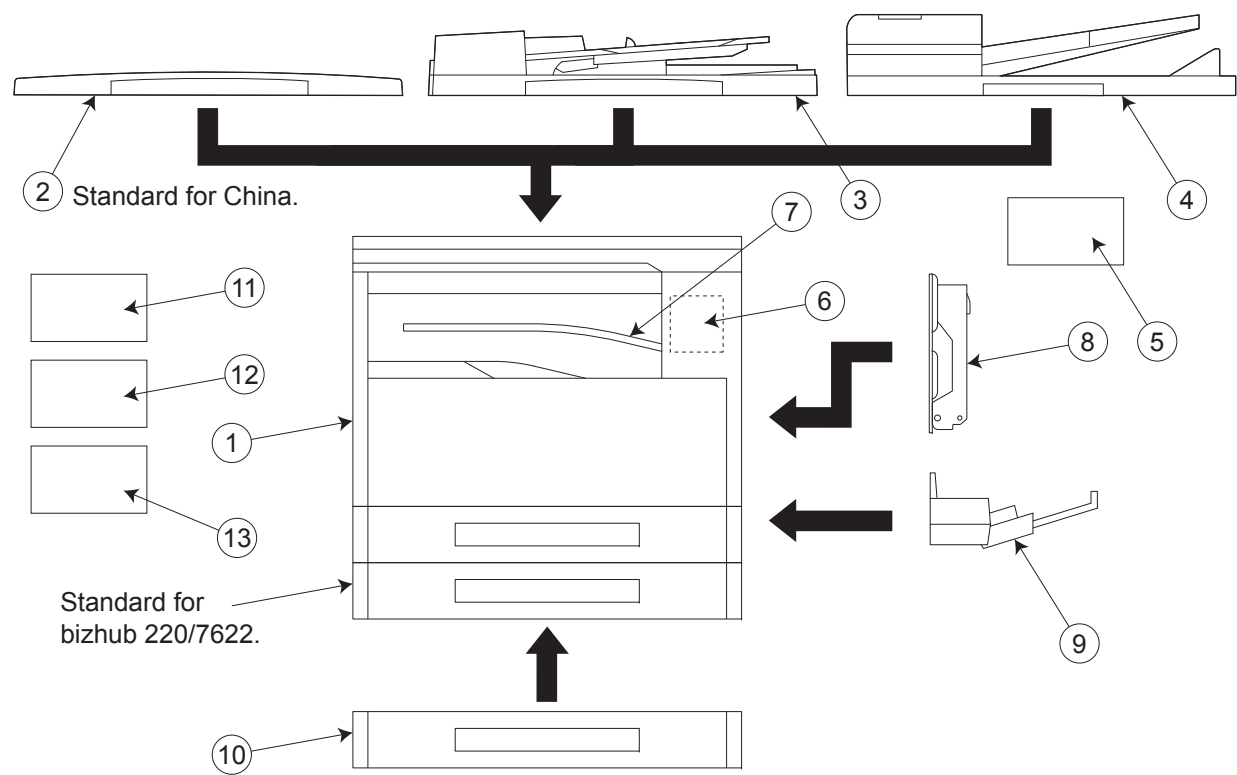
INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the "HOW TO MAKE THE BEST USE OF THIS MANUAL" in the following page.

HOW TO MAKE THE BEST USE OF THIS MANUAL

- 1 When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
- 2 For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
- 3 In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
- 4 The assigned parts number for the "essential safety parts" is indicated as "SP00-****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
- 5 ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
- 6 Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
- 7 All rights reserved. (any reprints or quotations are prohibited.)
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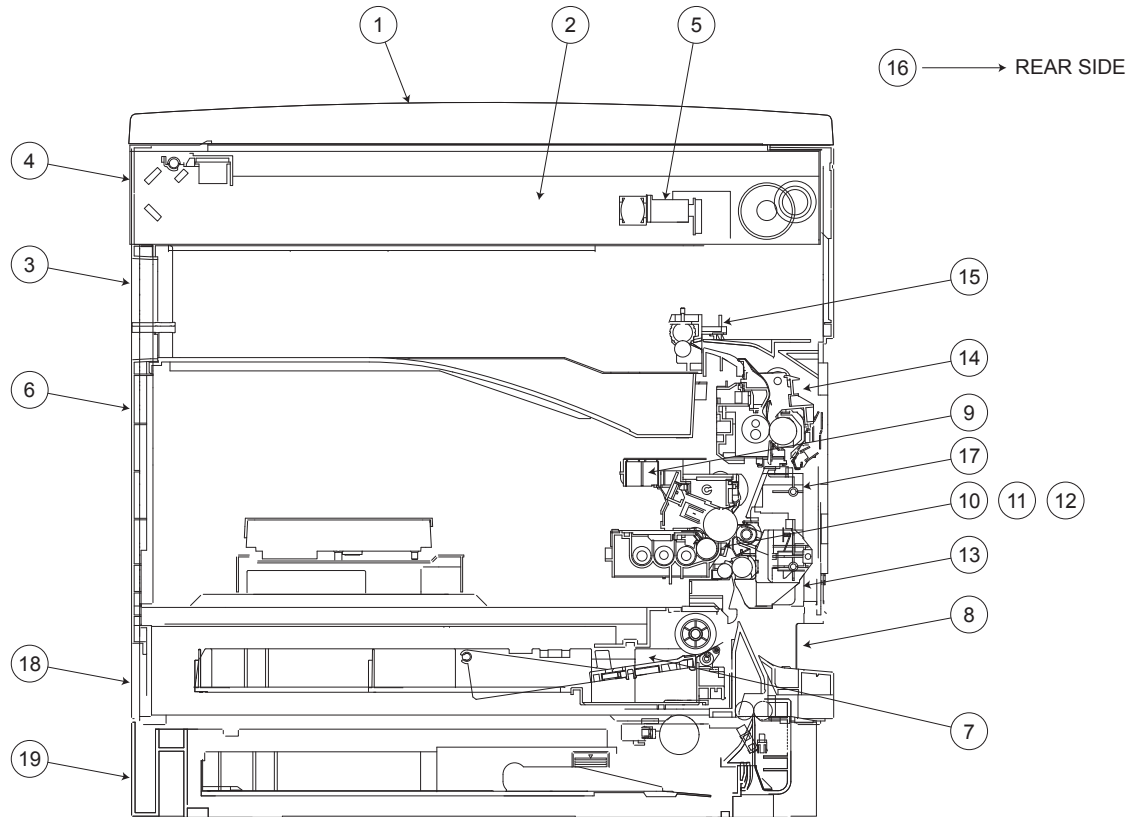
SYSTEM OUTLINE



GENERAL CONTENTS

No.	Description	Model
1	DIGITAL MFP B/W	bizhub 181/bizhub 211/bizhub 220/bizhub 7621/ bizhub 7622
2	OTHER OPTION	OC-504
3	DOCUMENT FEEDER	DF-502
4	DOCUMENT FEEDER	DF-605
5	OTHER OPTION	MK-501
6	OTHER OPTION	SF-501
7	STACKER	JS-503
8	DUPLEX	AD-504
9	PAPER FEEDER	MB-501
10	PAPER FEEDER	PF-502
11	OTHER OPTION	NC-503
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DIAGRAM OF MAIN PARTS SECTION



bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

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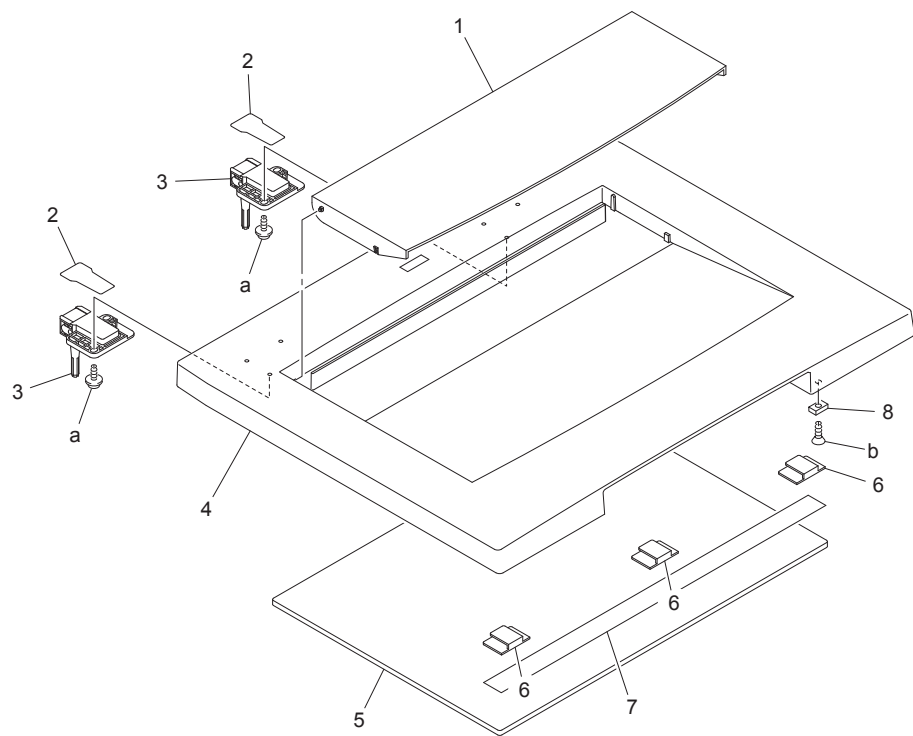
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4686333501	23-2	9313130031	16-36	A08E190100	2-25	A08EPP0K00	2-13		
4686333601	24-18	9314130011	19-1	A08E190200	2-6	A08EPP0M00	2-17		
4686333701	24-4	9321210022	24-15	A08E190300	2-25	A08EPP0N00	2-15		
4686334101	24-14	9322130011	9-14	A08E190400	2-6	A08EPP0P00	2-16		
4686334301	24-9	9326100051	20-14	A08E190500	2-25	A08EPP0R00	2-20		
4686334601	25-8	9326110011	2-5	A08E370000	14-45	A08EPP0S00	2-18		
4686334701	25-9	9326282011	1-8	A08E530000	15-26	A08EPP0T00	2-19		
4686334802	25-21	9335140061	12-8	A08E560000	22-25	A08EPP0U00	2-14		
4686334901	25-22	9372230041	17-22	A08E560100	22-33	A08EPP0V00	2-2		
4686335001	21-14	9381410111	27-3	A08E940000	3-26	A08EPP0W00	2-1		
4686335001	25-17	9381430031	27-3	A08E940100	3-26	A08EPP0X00	2-1		
4686335101	24-7	9384100051	26-1	A08E940200	3-26	A08EPP1000	2-21		
4686335301	24-19	9384100051	26-1	A08E941100	3-26	A08EPP1100	2-23		
4686335401	24-24	9384110091	26-4	A08E941200	3-26	A08EPP1200	2-28		
4686335501	24-26	9384110091	26-4	A08E941500	3-13	A08EPP1300	2-29		
4686335601	24-22	9384110091	26-4	A08EM70100	2-22	A08EPP1400	4-6		
4686335701	24-21	9384131081	26-17	A08EM70200	2-22	A08EPP1500	2-26		

ORIGINAL COVER

CHINA ONLY

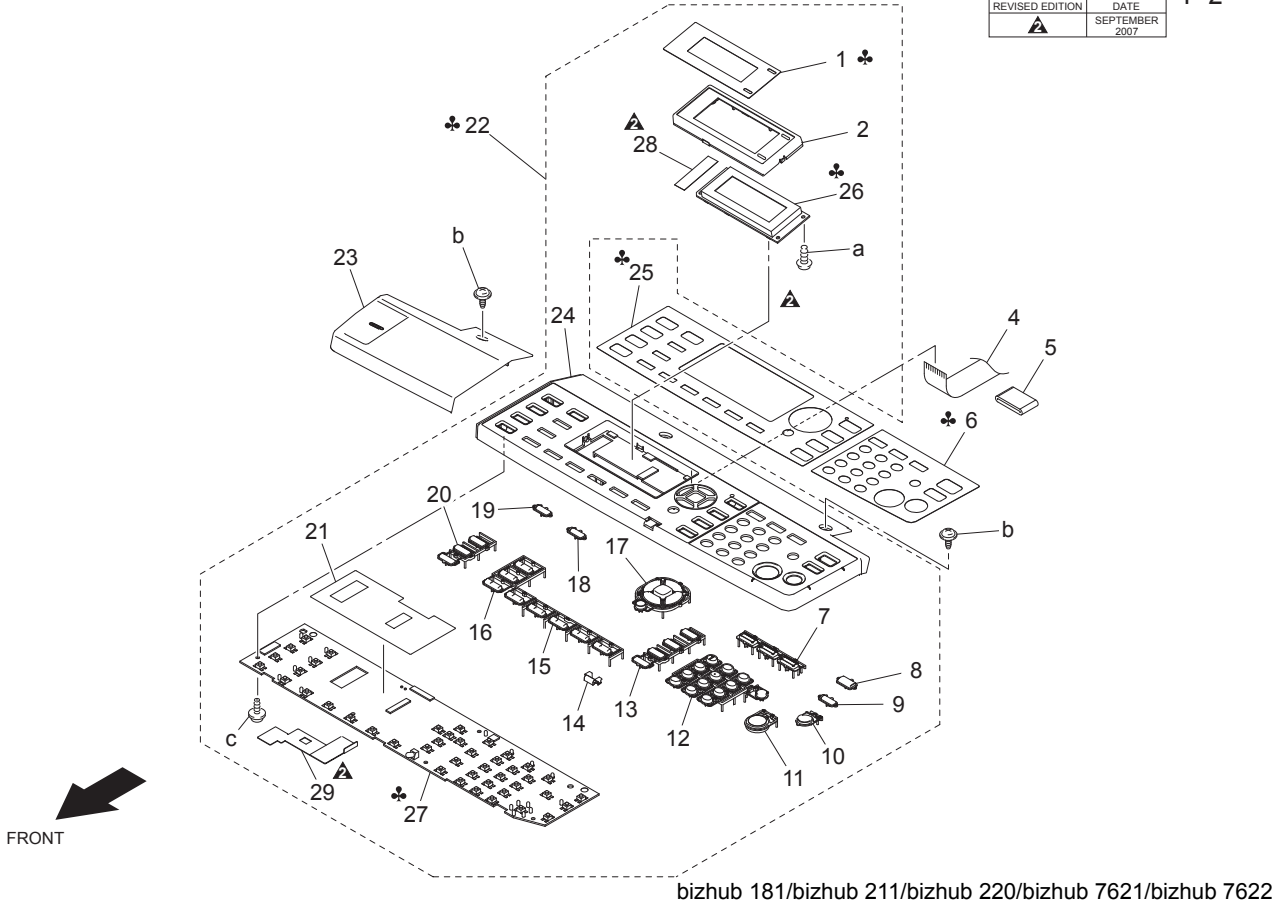


ORIGINAL COVER

[illegible]

CONTROL PANEL

改訂版 REVISED EDITION	日付 DATE
	SEPTEMBER 2007



CONTROL PANEL

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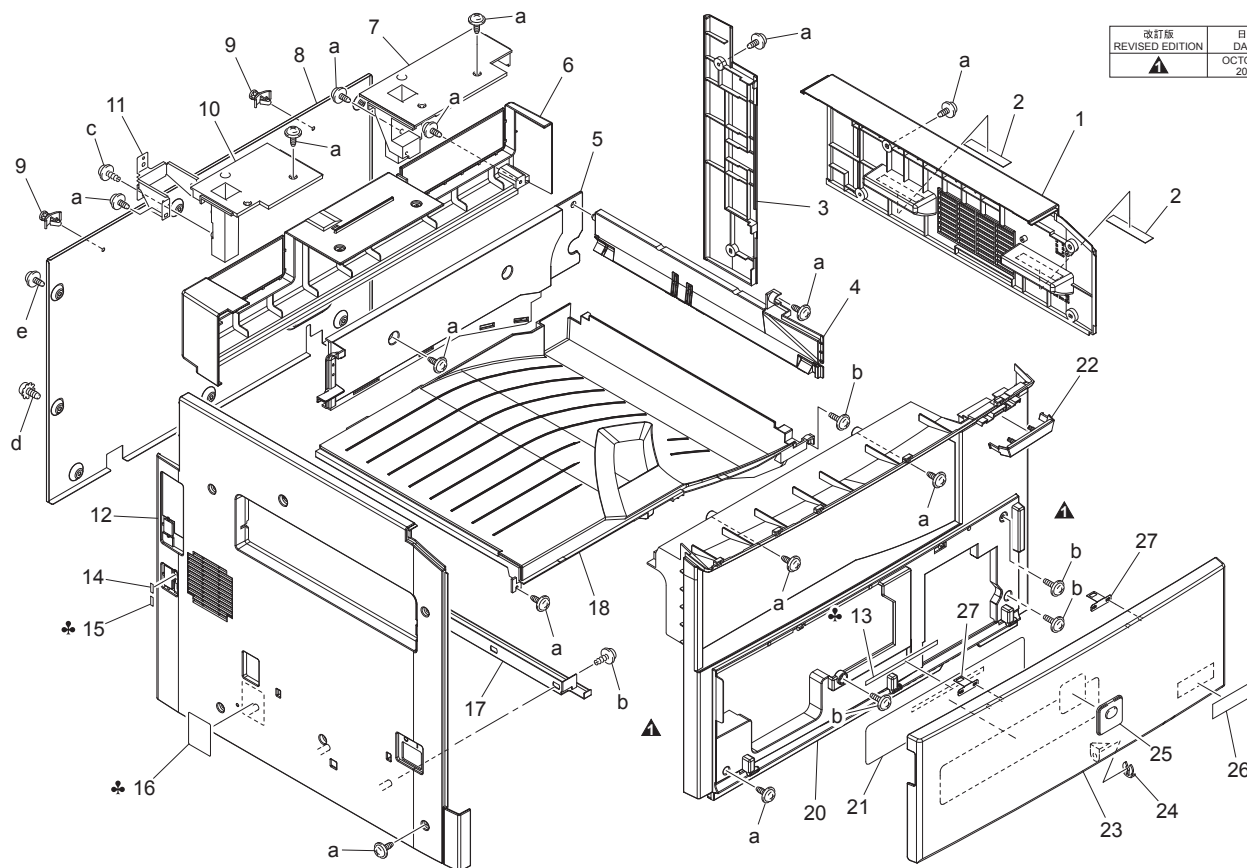
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A08EPP0W00	Sheet	H,J	C	1	a-9742030813 b-9735030814 c-9739031013
1	A08EPP0X00	Sheet	B,C,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
2	A08EPP0V00	Cover		C	1	
4	4508103702	WIRE HARNESS ASSY		D	1	
5	9326110011	FERRITE CORE		D	1	
6	A08E190000	Face Sheet-R English	B,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
6	A08E190200	Face Sheet-R Simple Chinese	J	C	1	
6	A08E190400	Face Sheet-R Traditional Chinese	H	C	1	
7	A08EPP0H00	Top Mode Key		C	1	
8	A08EPP0G00	Reset Key		C	1	
9	A08EPP0F00	Interrupt Key		C	1	
10	A08EPP0E00	Crear/Stop Key		C	1	
11	A08EPP0D00	Start Key		B	1	
12	A08EPP0J00	10-Key Pad		C	1	
13	A08EPP0K00	Copy Function-1 Key		C	1	
14	A08EPP0U00	Lens		C	1	
15	A08EPP0N00	Copy Function-2 Key		C	1	
16	A08EPP0P00	Copy Function-3 Key		C	1	
17	A08EPP0M00	OK & Selection Key		C	1	
18	A08EPP0S00	Mixed Original Key		C	1	
19	A08EPP0T00	Power Save Key		C	1	
20	A08EPP0R00	Copy Function-4 Key		C	1	
21	A08EPP1000	Sheet		C	1	
22	A08EM70100	Control Panel Assy	B,C,D1,D3,E,F1,F2,G1,G2,I,K	I	1	
22	A08EM70200	Control Panel Assy	C (RUSSIA)	I	1	
22	A08EM70300	Control Panel Assy	J	I	1	
22	A08EM70400	Control Panel Assy	H	I	1	
23	A08EPP1100	Cover		C	1	
24	A08EPP0C00	Control Panel		C	1	
25	A08E190100	Face Sheet-M English	B,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
25	A08E190300	Face Sheet-M Simple Chinese	J	C	1	
25	A08E190500	Face Sheet-M Traditional Chinese	H	C	1	
26	A08EPP1500	LCD Assy	B,C,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
26	A08EPP1700	LCD Assy	J	C	1	
26	A08EPP1800	LCD Assy	H	C	1	
26	A08EPP1900	LCD Assy	C(Russia)	C	1	
27	A08EPP1A00	PWB Assy	B,C,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
27	A08EPP1B00	PWB Assy	H,J	I	1	
28	A08EPP1200	FILM		D	1	
29	A08EPP1300	FILM		D	1	

bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

HOUSING

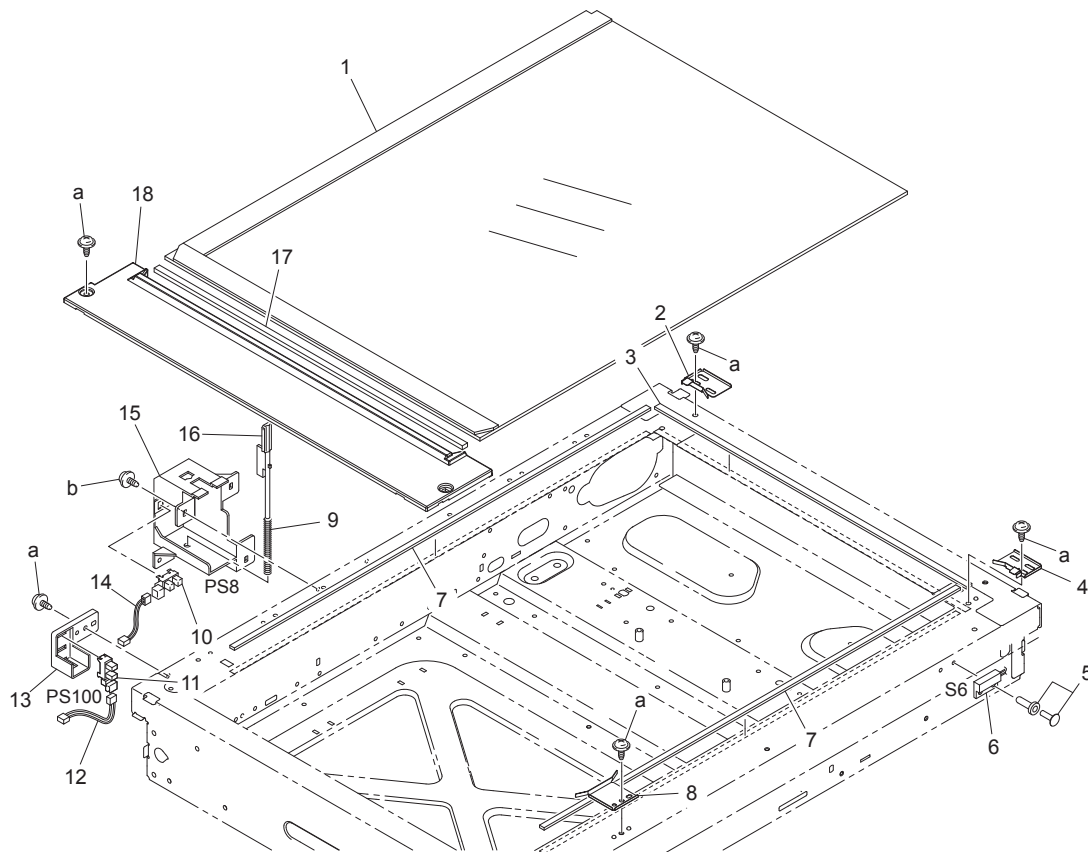
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改訂版 REVISED EDITION	日付 DATE
	OCTOBER 2009



bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

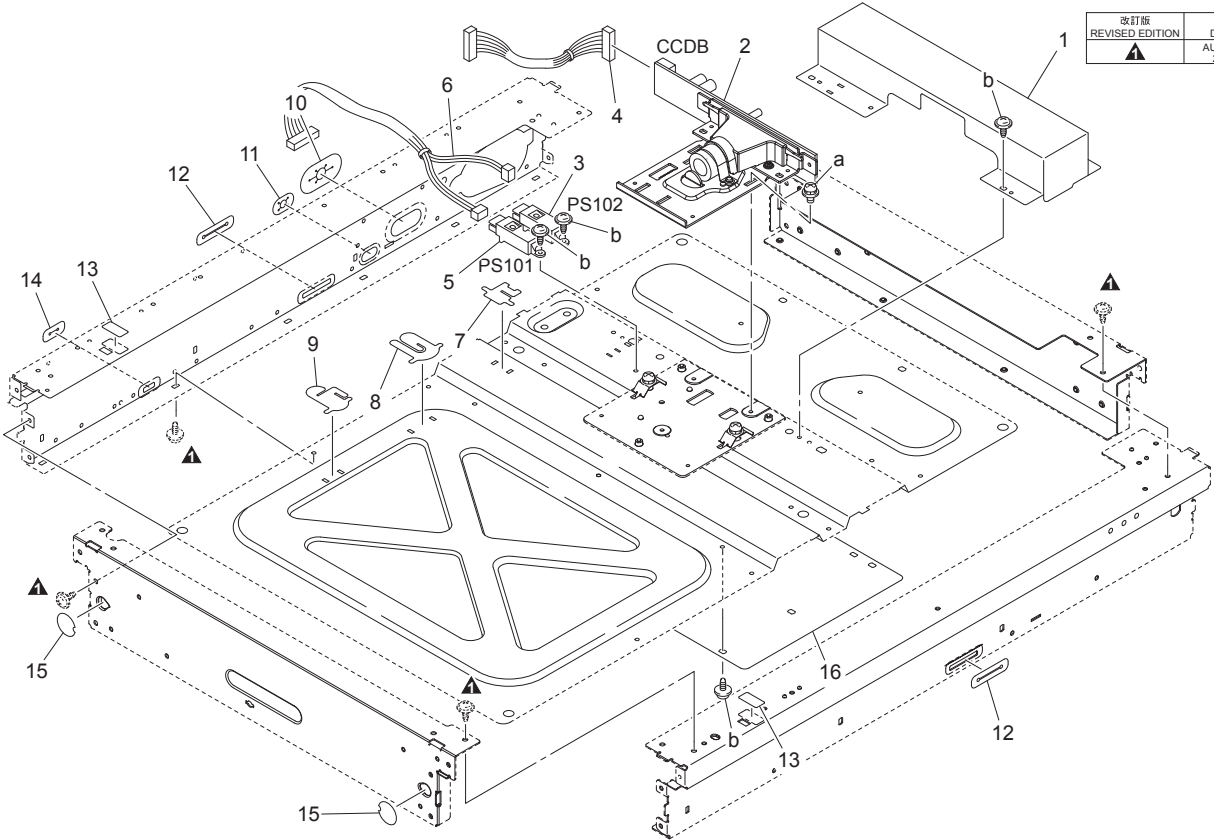
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034105301	RIGHT UPPER COVER		C	1	a-9735030814 b-9739040814 c-9739030814 d-9770030814 e-V137030603
2	1164103101	SEAL		C	2	
3	4034105601	RIGHT REAR COVER		C	1	
4	4034105701	INSIDE RIGHT COVER		C	1	
5	4034105901	INSIDE REAR COVER		C	1	
6	4034105501	REAR COVER		C	1	
7	4034134901	HOLDER		C	1	
8	4034100601	REAR COVER		D	1	
9	9384162121	PWB SUPPORT 6.4H		D	2	
10	4034134801	HOLDER		C	1	
11	4034134301	REINFORCE PLATE		D	1	B,D1,D3,E,F1,F2,G1,G2,H,I,K C J
12	A08E160100	LEFT COVER		C	1	
13	4034734001	LABEL TONER INSTUCTION		C	1	
13	4034734101	LABEL TONER INSTUCTION		C	1	
13	A08E941500	LABEL TONER INSTUCTION		C	1	
14	4034733901	LABEL LINE		C	1	
15	4034733801	LABEL TEL		C	1	
16	4037740601	LABEL EARTH CAUTION		C	1	
17	4034100701	GUIDE		D	1	
18	4034101401	TRAY		C	1	
20	A08E160000	Front Cover		C	1	(bizhub 211) (bizhub 181) (bizhub 220) (bizhub 7621) (bizhub 7622)
21	4021730103	LABEL TONER REPLENISHMENT		C	1	
22	4034105801	COVER		C	1	
23	4034100101	FRONT DOOR		C	1	
24	1033440203	STOPPER RING		C	1	
25	4030750001	LABEL LOGO MARK		C	1	
26	A08E940000	Label bizhub 211		C	1	
26	A08E940100	Label bizhub 181		C	1	
26	A08E940200	Label bizhub 220		C	1	
26	A08E941100	Label bizhub 7621		C	1	
26	A08E941200	Label bizhub 7622		C	1	
27	4021100901	REINFORCE PLATE		C	2	



IR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	A08EPP0200	Original glass		C	1	a-V137030603 b-9735030814
2	4508100401	PLATE SPRING		C	1	
3	4506100401	CUSHION		C	1	
4	4508100301	PLATE SPRING		C	1	
5	4506100201	PIN		D	1	
6	A08EPP1400	Magnetic Switch		C	1	
7	4508100501	SEAL		C	2	
8	4506100501	SET PLATE		C	1	
9	4034138301	PRESSURE SPRING		C	1	
10	A108M50100	Photointerrupter		B	1	
11	4508102402	PHOTOINTERRUPTER		B	1	
12	4508102501	WIRE HARNESS ASSY		D	1	
13	A08EPP0700	Cover		C	1	
14	4034686001	WIRE HARNESS ASSY		D	1	
15	4034138201	HOLDER		D	1	
16	4034138101	LEVER		C	1	
17	4508103201	SEAL		C	1	
18	A08EPP0000	Cover		C	1	

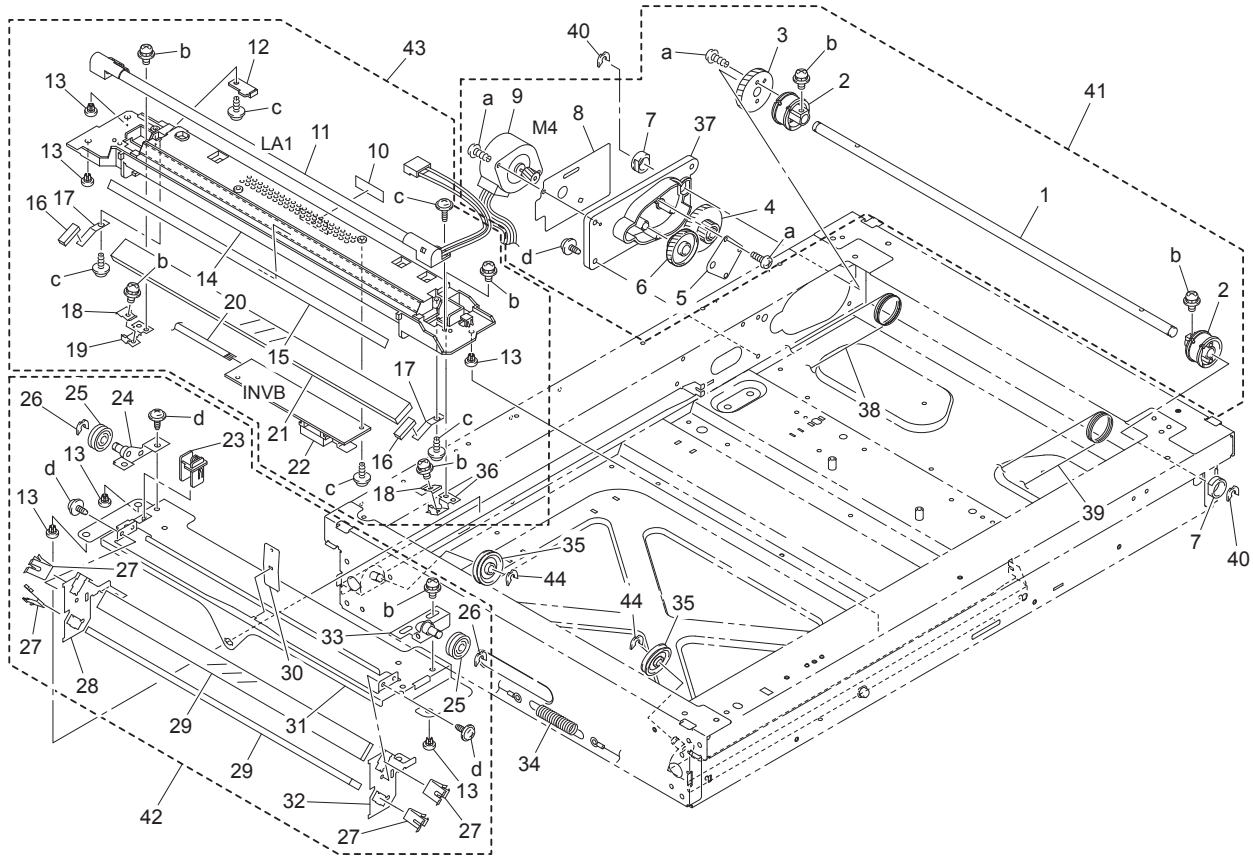
IR SECTION



IR SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4508100901	COVER	(Option)	D	1	a-9646030614 b-V137030603
2	A08EPP0500	Lens Assy		I	1	
3	4508101902	PHOTOINTTRUPTTER		C	1	
4	4508102301Old	WIRE HARNESS ASSY		D	1	
4	4508PP0800	WIRE HARNESS ASSY		D	1	
5	4508101902	PHOTOINTTRUPTTER		C	1	
6	4508102101	WIRE HARNESS ASSY		D	1	
7	4508102001	SEAL		C	1	
8	4508101801	SEAL		C	1	
9	4508101701	SEAL		C	1	
10	4508102901	SEAL		C	1	
11	4508102801	SEAL		C	1	
12	4508102701	SEAL		C	2	
13	4508100101	SEAL		C	2	
14	4508102601	SEAL		C	1	
15	4508103501	SEAL		C	2	
16	4508103801	SET PLATE		D	1	

SLIDER SECTION



SLIDER SECTION

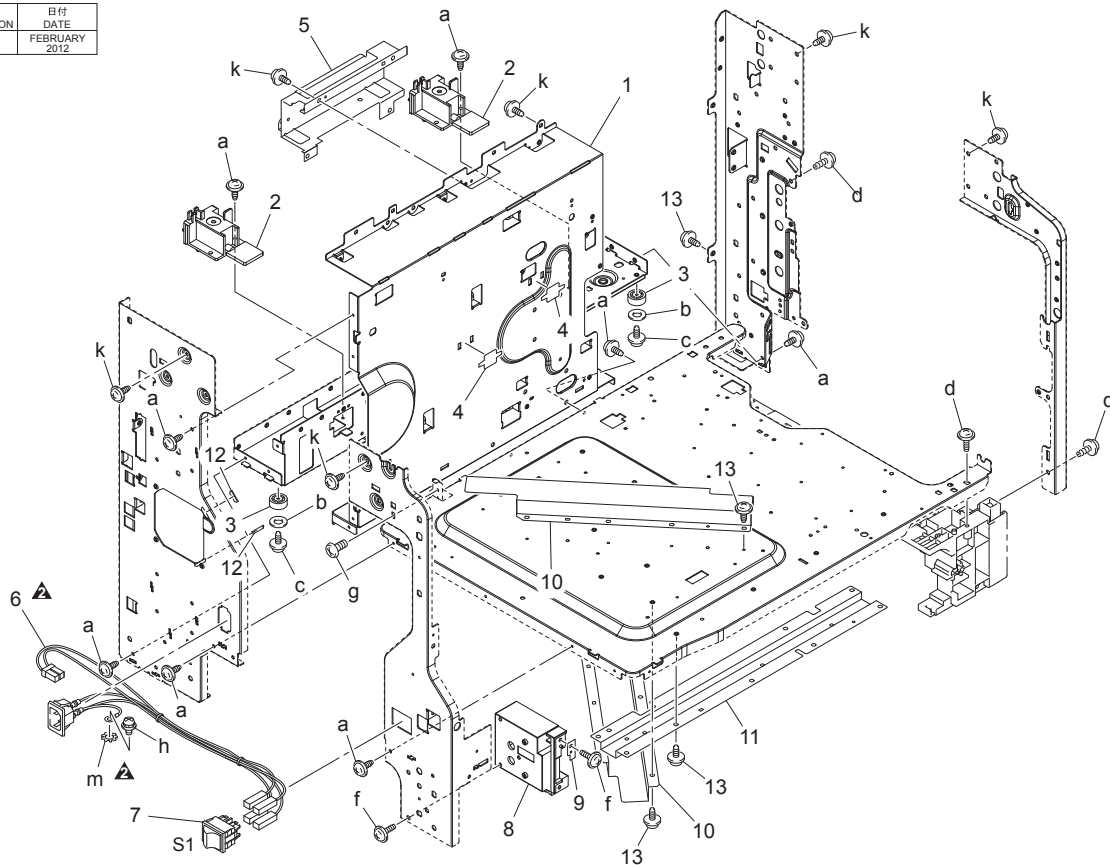
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4508104901	SHAFT		D	1	a-9732030814 b-9646030814 c-9739030814 d-V137030603
2	4508105001	PULLEY		C	2	
3	4508104801	GEAR		C	1	
4	4508104501	GEAR		C	1	
5	4508104701	WASHER		D	1	
6	4508104601	GEAR		C	1	
7	4506102101	BUSHING		C	2	
8	A08EPP0800	Bracket		D	1	
9	4508104201	MOTOR		B	1	
10	4506400801	LABEL		D	1	
11	4506103402	LAMP		B	1	
12	4508105301	STOPPER		D	1	
13	4508106801	SLIDER		D	6	
14	A08EPP0800	Frame		D	1	
15	4508105101	REFLECTOR		C	1	
16	4508105401	SEAL		C	2	
17	4508105501	HOLDER		D	2	
18	4508105601	SET PLATE		D	2	
19	4508105801	BRACKET		D	1	
20	4508101302	WIRE HARNESS ASSY		D	1	
21	4506103601	MIRROR		C	1	
22	A08EPP0900	Inverter		C	1	
23	A08EPP0A00	Guide		D	1	
24	4508106401	BRACKET		D	1	
25	4508106501	PULLEY		C	2	
26	4508101601	WASHER		C	2	
27	4508106301	PLATE SPRING		D	4	
28	4508106201	BRACKET		D	1	
29	4506102901	MIRROR		C	2	
30	4508106001	PLATE SPRING		D	1	
31	4508105901	FRAME		D	1	
32	4508106601	BRACKET		D	1	
33	4508106701	BRACKET		D	1	
34	4508101001	TENSION SPRING		C	1	
35	4508101501	PULLEY		C	2	
36	4508105701	BRACKET		D	1	C
37	4508104401	HOLDER		D	1	
38	4508101101	WIRE		C	1	
39	4508101201	WIRE		C	1	
40	4508103101	WASHER		C	2	
41	A08EPP0600	Driving Assy		C	1	
42	A08EPP0400	2nd Slide Assy		S	1	
43	A08EPP0300	Lamp Assy		S	1	
44	4508101601	WASHER		C	2	

FRAMES

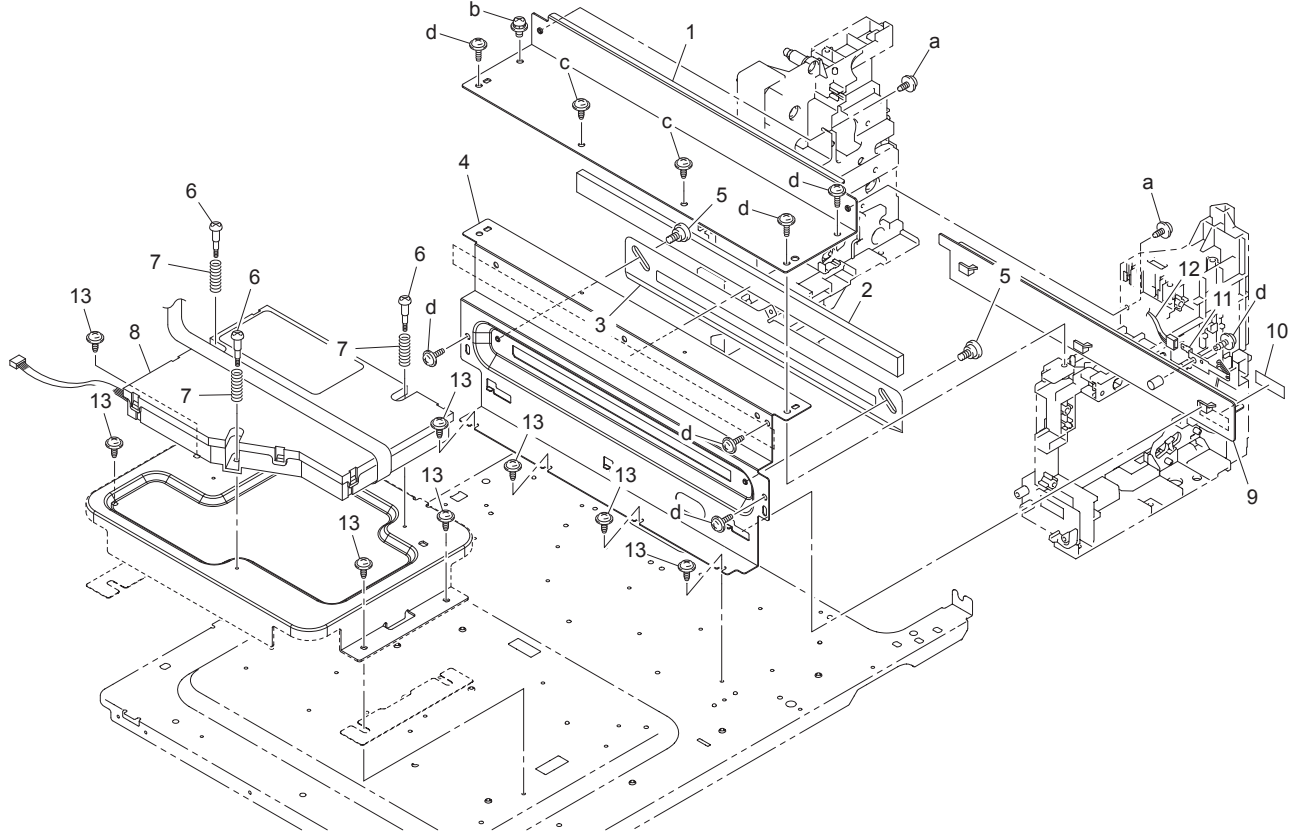
改訂版 REVISED EDITION	日付 DATE
	FEBRUARY 2012

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bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

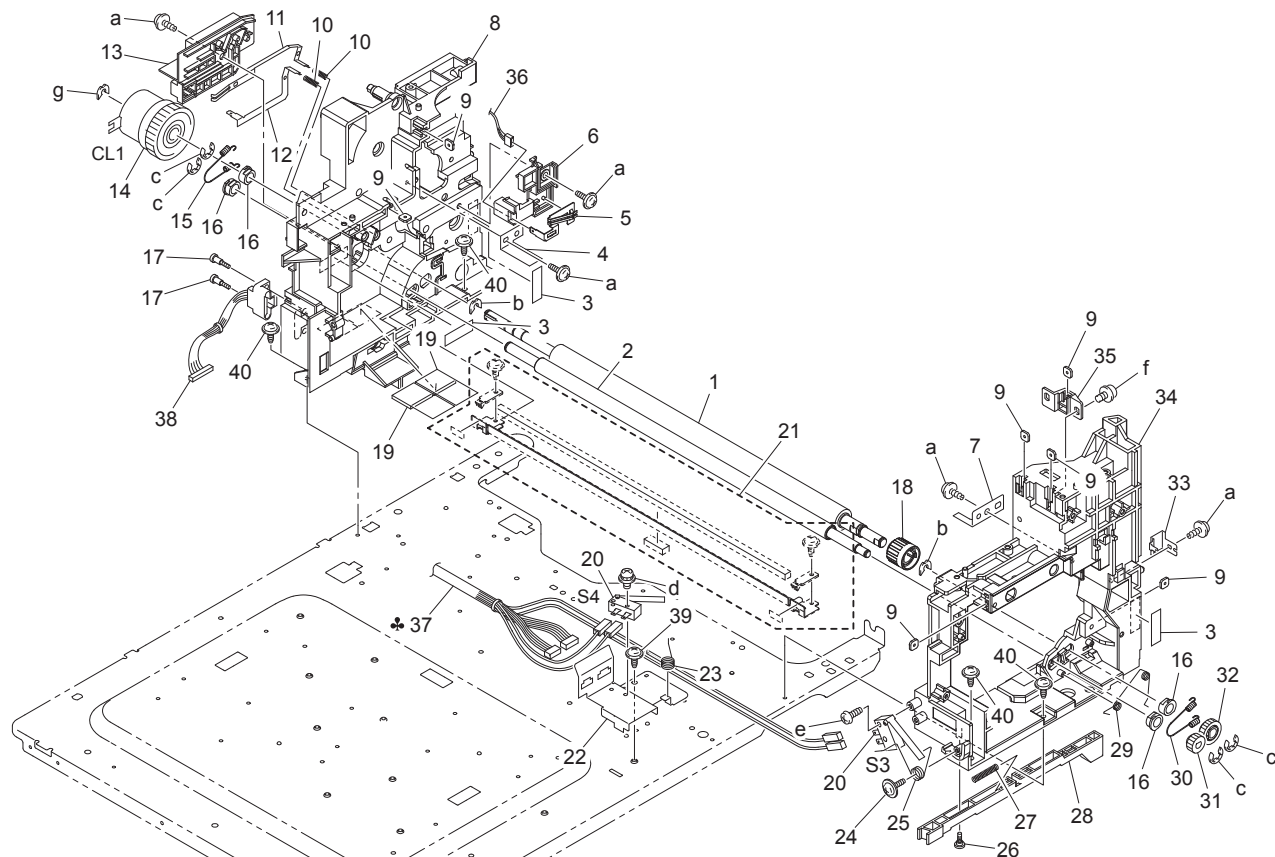
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034200701	BRACKET		D	1	a-V137030603 b-V207030001 c-V137031003 d-9739040814 f-9739041014 g-9654040814 h-9646040814 k-9735030814 m-V209040003
2	4034201501	STOP PLATE		D	2	
3	4030208001	RUBBER FOOT		D	2	
4	4034220501	SUPPORTER		D	2	
5	4034220403	BRACKET		D	1	
6	4034680101Old	WIRE HARNESS ASSY		D	1	
6	4034680112	WIRE HARNESS ASSY		D	1	
7	4034M60000	Rocker switch		C	1	
8	4034200801	FRAME		D	1	
9	4686330401	STOPPER		D	1	
10	4034202402	REINFORCE PLATE		D	2	
11	4034203002	REINFORCE PLATE		D	1	
12	4152562002	SEAL		C	2	
13	4106206301	SCREW		C	22	



Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034203102	BRACKET		D	1	a-9735030814 b-9646031014 c-V137030603 d-9739040814
2	4034202201	SEAL		C	1	
3	4021201412	SHUTTER		D	1	
4	4034201101	BRACKET		D	1	
5	4034201301	SHOULDER SCREW		C	2	
6	4128197901	SHOULDER SCREW		C	3	
7	4128197801	PRESSURE SPRING		C	3	
8	4034R70700	P/H ASSY		I	1	
9	4034210101	HOLDER		D	1	
10	1129730301	LABEL HI-VOL CAUTION		D	1	
11	4021211001	CONTACT		C	1	
12	4034683501	WIRE HARNESS ASSY		D	1	
13	4106206301	SCREW		C	8	

PAPER TAKE-UP SECTION

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bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

PAPER TAKE-UP SECTION

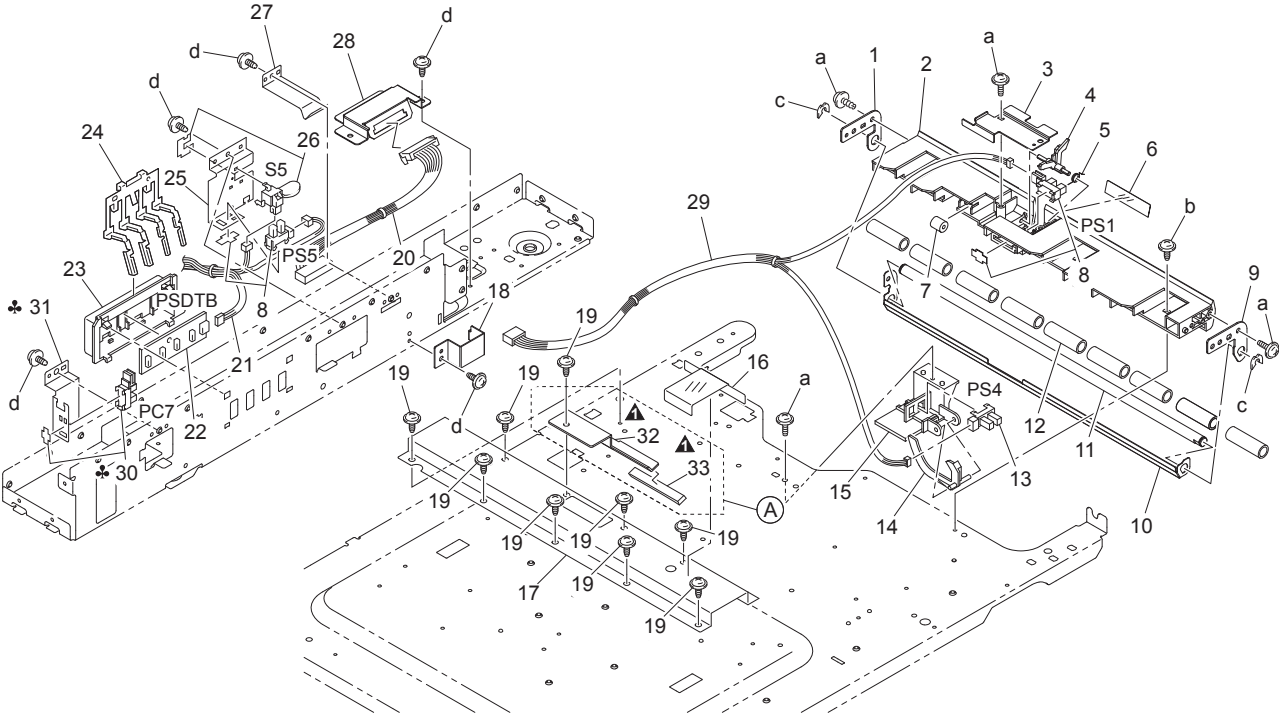
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034353102	ROLLER		C	1	a-9739040814 b-1066115101 c-9721050001 d-9646031614 e-9742031814 f-9646031014 g-9721050001
2	4034353202	ROLLER		C	1	
3	1129730301	LABEL HI-VOL CAUTION		D	3	
4	4034202901	POSITIONING PLATE		D	1	
5	4021210601	CONTACT		C	1	
6	4021210302	HOLDER		D	1	
7	4034202801	BRACKET		D	1	
8	4034253502	FRAME		D	1	
9	4002504202	PLATE NUT		D	7	
10	4021210101	PRESSURE SPRING		C	2	
11	4034210701	CONTACT		C	1	
12	4034210801	CONTACT		C	1	
13	4034211101	COVER		C	1	
14	9322130011	CLUTCH		C	1	
15	4021351312	TENSION SPRING		C	1	
16	1164350901	BUSHING		C	4	
17	4021201801	SHOULDER SCREW		C	2	
18	4021350501	KNOB		C	1	
19	4021203101	CUSHION		C	2	
20	4034M60100	Micro switch		C	2	
21	4034R70300	CLEANING PAD		A	1	
22	4034201401	BRACKET		D	1	
23	4034230302	TORSION SPRING		D	1	
24	4163529301	SCREW		C	1	
25	4034230401	TORSION SPRING		C	1	
26	4021231601	SHOULDER SCREW		C	1	
27	4034230501	PRESSURE SPRING		C	1	
28	4034230201	ARM		D	1	
29	4034350902	CONTACT		C	1	
30	4021351212	TENSION SPRING		C	1	
31	1164351501	GEAR 13T		B	1	
32	1164350801	GEAR 18T		B	1	
33	4034211201	CONTACT		C	1	
34	4034201003	RAIL		D	1	
35	4034202101	BRACKET		D	1	
36	4034683601	WIRE HARNESS ASSY	B,D1,D3,E,F1,F2,G1,G2,H,I,J ,K C	D	1	
37	4034681501	WIRE HARNESS ASSY		D	1	
37	4034688001	WIRE HARNESS ASSY		D	1	
38	4034681901	WIRE HARNESS ASSY		D	1	
39	4106206301	SCREW		C	1	
40	4154380401	SCREW		C	4	

PAPER TAKE-UP SECTION

改訂版 REVISED EDITION	日付 DATE
	MARCH 2008

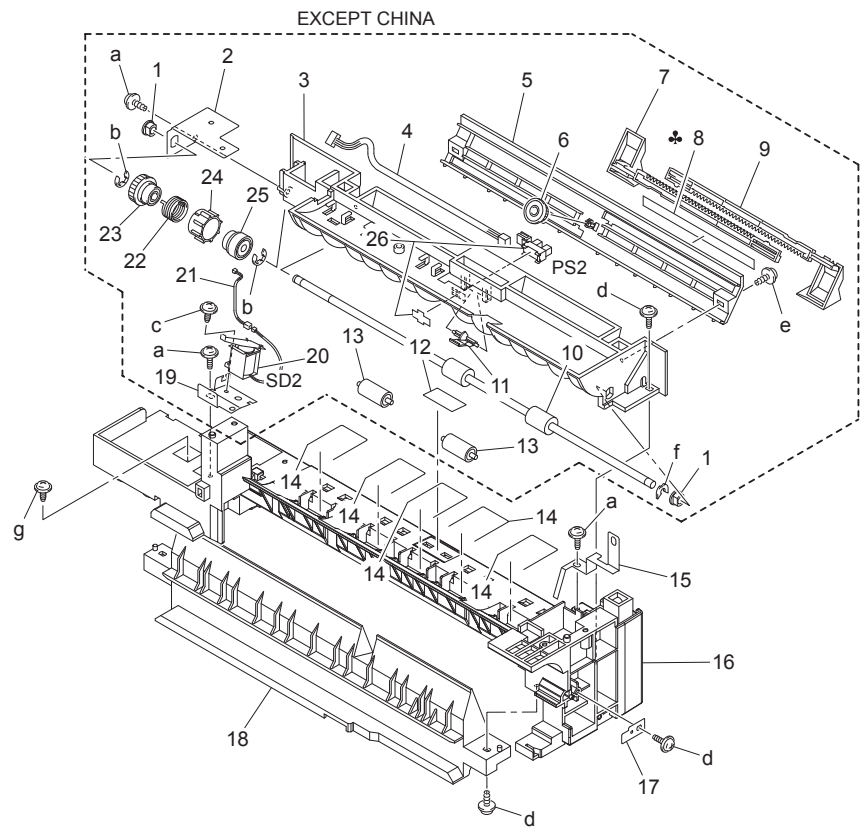
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PAPER TAKE-UP SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034352201	BRACKET		D	1	a-9739030814 b-9735030814 c-1066115101 d-V137030603
2	4034350401	HOLDER		D	1	
3	4034352701	COVER		D	1	
4	4021350401	ACTUATOR		C	1	
5	4034353401	TORSION SPRING		C	1	
6	4034352801	GUIDE		D	1	
7	4498338801	COLLAR		C	1	
8	4037090601	PHOTO INTERRUPTER		B	2	
9	4034352101	BRACKET		D	1	
10	4034352301	GUIDE PLATE		D	1	
11	4034352401	SHAFT		D	1	
12	4034352501	ROLLER		C	9	
13	A108M50100	Photointerrupter		B	1	
14	1164302701	ACTUATOR		C	1	
15	4034300601	HOLDER		D	1	
16	4034220602	INSULATING MEMBER		D	1	
17	4034202301	REINFORCE PLATE		D	1	
18	4034201701	GUIDE		D	1	
19	4106206301	SCREW		C	9	
20	4034681601	WIRE HARNESS ASSY		D	1	
21	4034683001	WIRE HARNESS ASSY		D	1	
22	4037010401	PWB ASSY		C	1	
23	4011301201	HOLDER		D	1	
24	1164302003	LEVER		C	1	
25	4034300101	BRACKET		D	1	
26	4686090201	PUSHBUTTON SWITCH		C	1	
27	1164305401	PLATE SPRING		C	1	
28	4034201801	BRACKET		D	1	
29	4034682201	WIRE HARNESS ASSY		C	1	
30	4037090601	PHOTO INTERRUPTER	D1,D3,E,F1,F2,G1,G2,I,K	B	1	
31	4034300401	BRACKET	D1,D3,E,F1,F2,G1,G2,I,K	D	1	
32	A08EP56100	Bracket		D	1	
33	1164306701	CLANING MATERIAL		C	1	



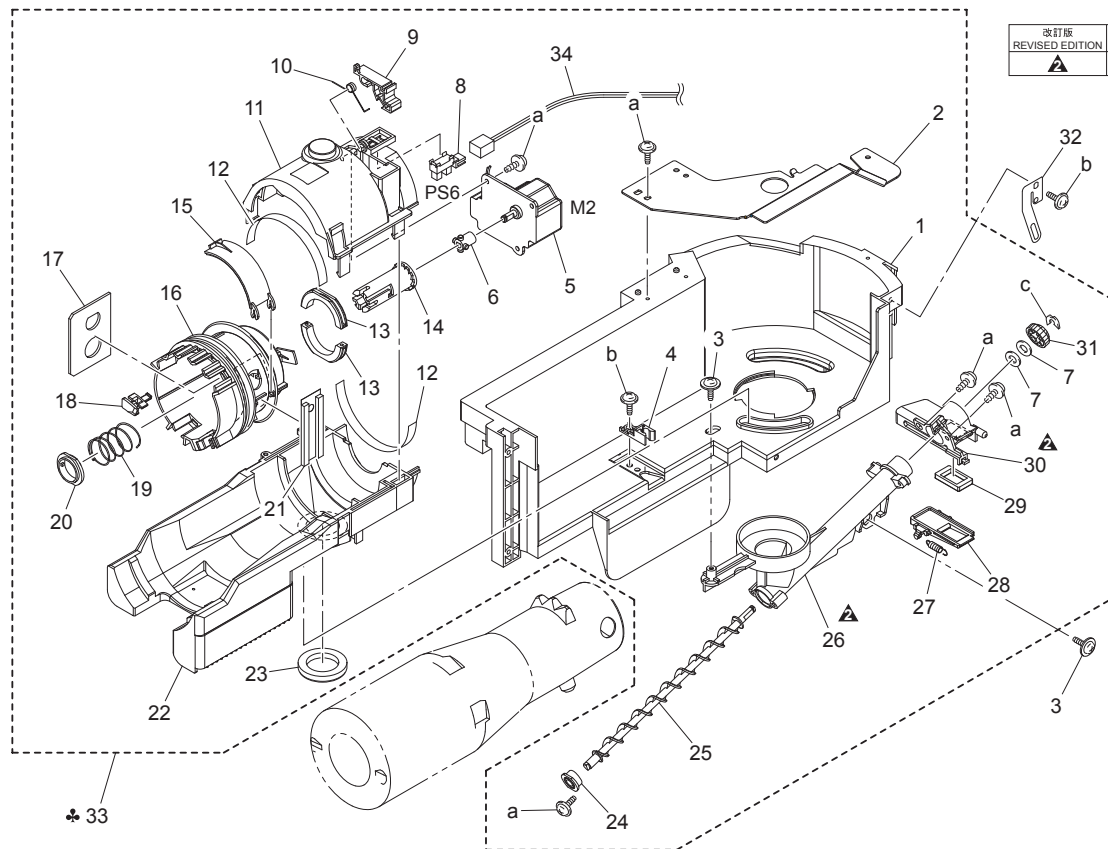
MANUAL FEED SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4030309301	BUSHING	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	2	a-V137030603 b-9721040001 c-V137030603 d-9739041014 e-9739030814 f-V218040086 g-9735030814
2	4021310401	BRACKET	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	1	
3	4034310402	RIGHT LOWER COVER	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
4	4021681801	WIRE HARNESS ASSY	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	1	
5	4034310501	GUIDE	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
6	4603320501	GEAR 12T	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
7	4034310701	REGULATING PLATE	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
8	4034733101	LABEL SCALE METRIC	C,D1,D3,E,F1,F2,G1,G2,H,I,K	C	1	
8	4034733201	LABEL SCALE INCH	B,G2	C	1	
9	4034310601	REGULATING PLATE	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
10	4034310202	ROLLER	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	A	1	
11	4011320501	ACTUATOR	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
12	4687730401	LABEL PAPER	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	1	
13	4687326201	ROLL	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	2	
14	4603321801	SPRING		C	5	
15	4034201901	PLATE SPRING		D	1	
16	4034203801	GUIDE		D	1	
17	4686330401	STOPPER		D	1	
18	4021202501	RAIL		C	1	
19	4021310701	BRACKET	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	1	
20	4034M20000	SOLENOID	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
21	4021683101	WIRE HARNESS ASSY	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	1	
22	4021310801	SPRING	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
23	4021310301	GEAR 29T	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
24	4021310601	RATCHET	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
25	4021310501	COLLAR	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	C	1	
26	4037090601	PHOTO INTERRUPTER	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	B	1	

HOPPER SECTION

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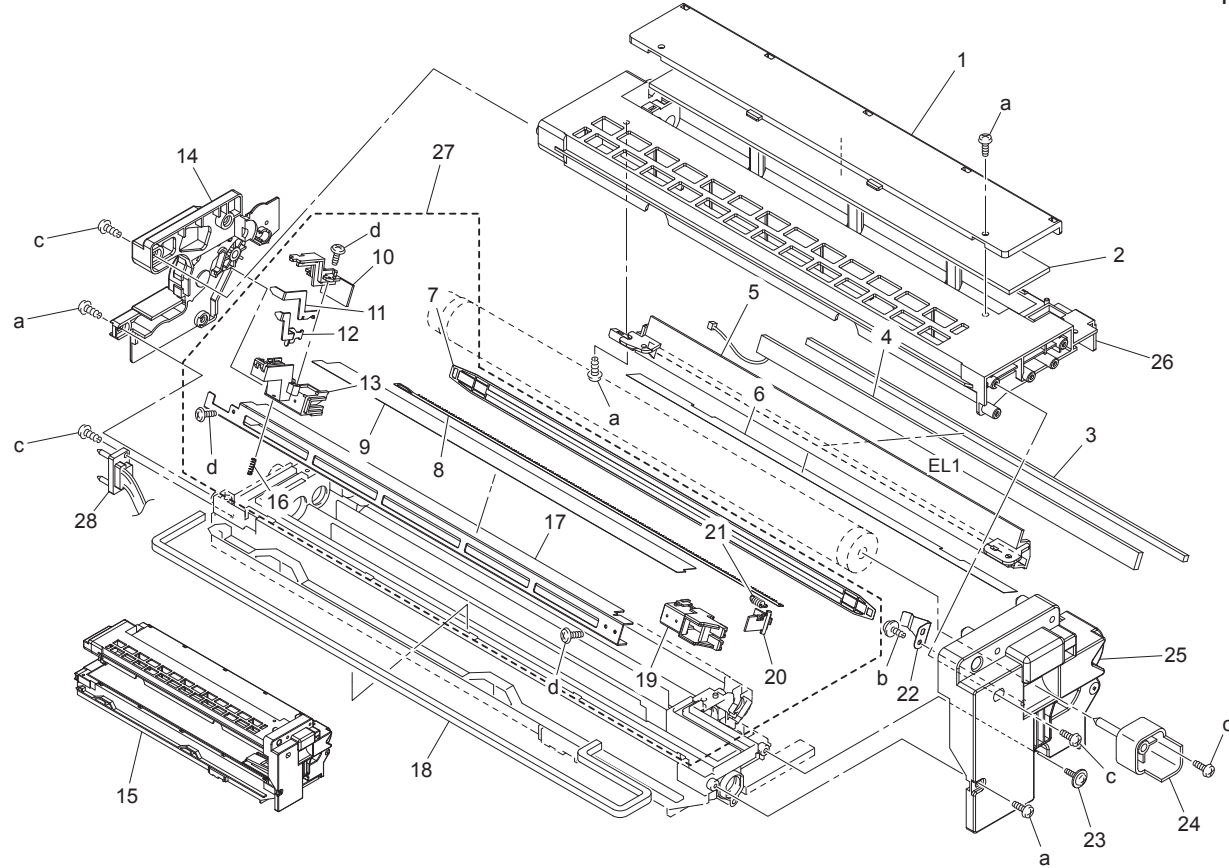
改訂版 REVISED EDITION	日付 DATE
	AUGUST 2008

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HOPPER SECTION

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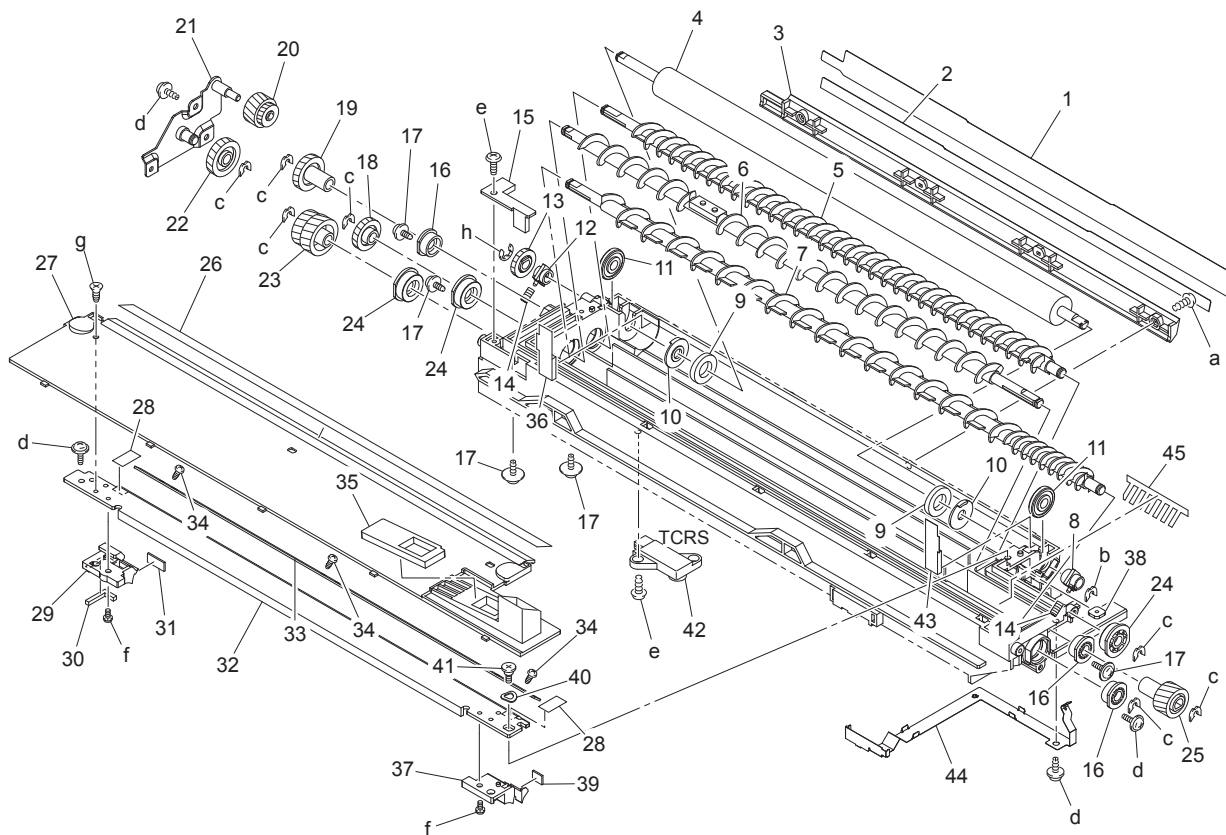
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4021531304	HOLDER		D	1	a-9739030814 b-9739041014 c-V218030086
2	4021530401	BRACKET		D	1	
3	4163529301	SCREW		C	2	
4	1139501501	LOCK LEVER		C	1	
5	9312110013	MOTOR		B	1	
6	4021531501	PIN		C	1	
7	1200134612	WASHER		D	2	
8	9335140061	SOLID STATE SWITCH		B	1	
9	4021531401	LEVER		C	1	
10	1139502203	Torsion Spring		C	1	
11	4021530102	HOLDER		D	1	
12	1139502601	POLYESTER FILM		C	2	
13	1151502301	SUPPORT		C	2	
14	1165532602	SHAFT		D	1	
15	4021530301	SHUTTER		D	1	
16	4021531001	COUPLING		C	1	
17	1174501001	SHEEL		C	1	
18	1139501804	DETECTING PLATE		D	3	
19	1151503302	PRESSURE SPRING		C	1	
20	1151503201	COLLAR		C	1	
21	4021530901	SEAL		C	1	
22	4021530201	HOLDER		D	1	
23	4021531602	SEAL		C	1	
24	4163510201	BUSHING		C	1	
25	4021016202	SCREW ASSY		C	1	
26	4021530502Old	TRANSPORT PIPE		D	1	
26	4021530513	Transport Pipe		D	1	
27	4021531201	SPRING		C	1	
28	4021531101	SHUTTER		D	1	
29	4021530702	SEAL		C	1	
30	4021530602Old	DUCT		D	1	
30	4021530613	Duct		D	1	
31	1139573001	GEAR 18T		C	1	
32	4034530101	SPRING		C	1	
33	4034076111	HOPPER UNIT	C	I	1	
33	4034076211	HOPPER UNIT	B,D1,D3,E,F1,F2,G1,G2,H,I,J,K	D	1	
34	4021684401	WIRE HARNESS ASSY		D	1	



CHARGE SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4021560402	LID		D	1	a-9742030807 b-9739030807 c-9742031007 d-9747174007
2	4163561202	SEAL		C	1	
3	1165430701	SEAL		C	1	
4	4021650501	LED PILOT LAMP		B	1	
5	4021430202	HOLDER		D	1	
6	1165431001	SEAL		C	1	
7	4163410402	GRID		B	1	
8	4163410301	ELECTRODE NEEDLE		B	1	
9	4021410901	SHIELD PLATE		C	1	
10	4021410302	COVER		C	1	
11	4021410501	TERMINAL		C	1	
12	4021410601	TERMINAL		C	1	
13	4021410202	HOLDER		D	1	
14	4021435206	BRACKET		D	1	
15	A08ER70100	IU Assy		A	1	
16	4021410801	SPRING		C	1	
17	4021410402	PLATE		D	1	
18	4021520701	SEAL		C	1	
19	4021410102	HOLDER		D	1	
20	4021410701	LEVER		C	1	
21	4163411601	TENSION SPRING		C	1	
22	4021436701	PLATE SPRING		D	1	
23	4163529301	SCREW		C	1	
24	4021436201	PIN		C	1	
25	4021435106	BRACKET		D	1	
26	4021560106	HOUSING		D	1	
27	A08ER70200	DRUM CHARGE UNIT		A	1	
28	4021682001	WIRE HARNESS ASSY		D	1	



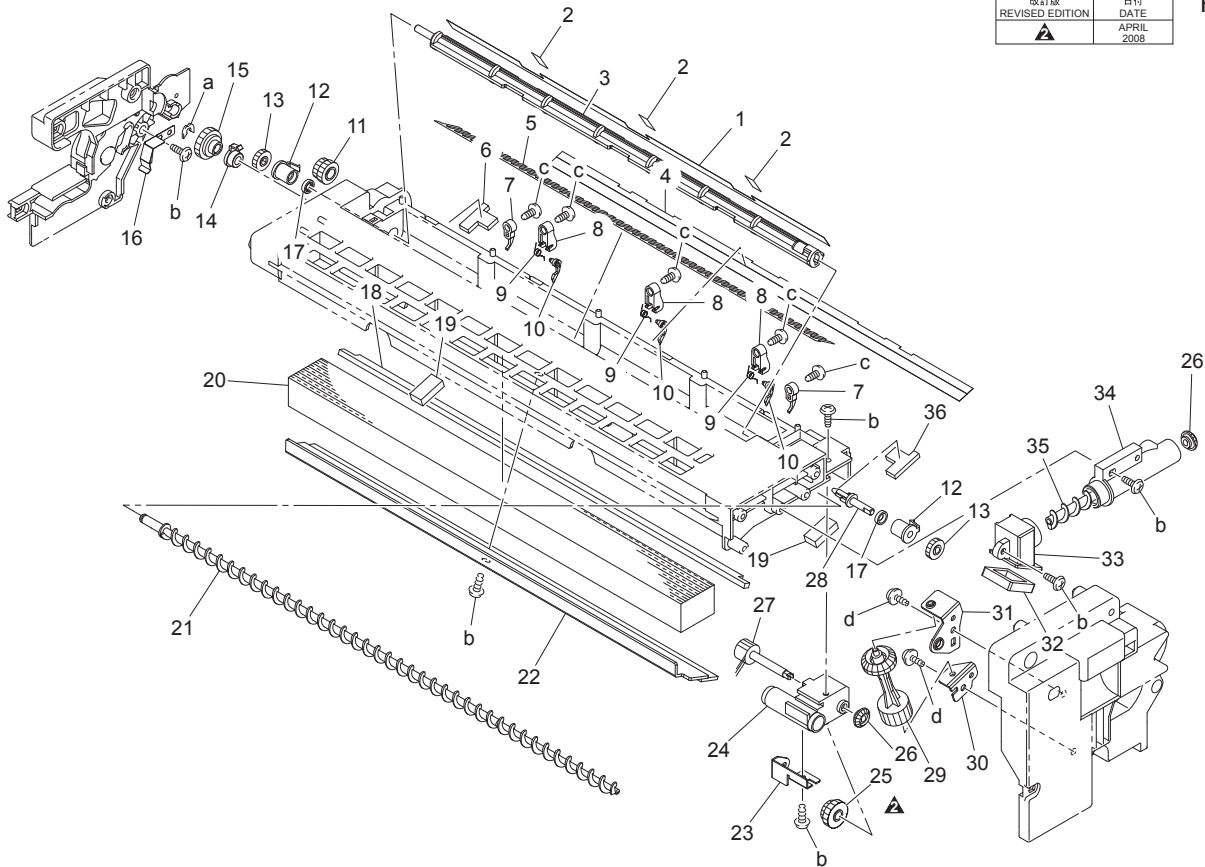
DEVELOPING SECTION

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034524301	GUIDE		D	1	a-9747175007 b-V218030086 c-V218040086 d-9739030807 e-9742030807 f-9644030421 g-9648030614 h-9721040001
2	4034524201	GUIDE		D	1	
3	4034524101	GUIDE		D	1	
4	4163529603	DEVELOPING ROLLER		B	1	
5	4021016305	SCREW ASSY		C	1	
6	4021075201	SCREW ASSY		C	1	
7	4021016503	SCREW ASSY		D	1	
8	4163523003	BUSHING		C	1	
9	4021522501	SEAL		C	2	
10	4163522601	HOLDER		D	2	
11	4163529801	ROLL		C	2	
12	4021523101	BUSHING		C	1	
13	4021523201	GEAR 19T		C	1	
14	4163523102	PRESSURE SPRING		C	2	
15	4021522601	COVER		C	1	
16	4163510201	BUSHING		C	3	
17	4163529301	SCREW		C	5	
18	4021521301	GEAR 20T		C	1	
19	4021521202	GEAR 18T		C	1	
20	4021521101	GEAR 15/15T		C	1	
21	4021020203	BRACKET ASSY		D	1	
22	4021522701	GEAR 19T		C	1	
23	4021521401	GEAR 18/24T		C	1	
24	4163510101	BUSHING		C	3	
25	4021521901	GEAR 15T		C	1	
26	4030520401	SEAL		C	1	
27	4034520201	LID		D	1	
28	4163526001	SEAL		C	2	
29	4021522101	GUIDE		C	1	
30	4163522902	SEAL		C	1	
31	4163524501	MAGNET		D	1	
32	4021523503	BRACKET		D	1	
33	4163521903	REGULATING PLATE		C	1	
34	4163527101	SCREW		D	3	
35	4021520303	SEAL		C	1	
36	4163523701	SEAL		C	1	
37	4163527201	GUIDE		D	1	
38	4002504202	PLATE NUT		D	1	
39	4163524401	MAGNET		D	1	
40	1139525001	PLATE SPRING		C	1	
41	1139524901	SHOULDER SCREW		C	1	
42	4163605102	PWB ASSY		B	1	
43	4163522101	SEAL		C	1	
44	4021522402	CONTACT		C	1	
45	A08E370000	Seal		B	1	

CLEANER SECTION

改訂版 REVISED EDITION	日付 DATE
	APRIL 2008



CLEANER SECTION

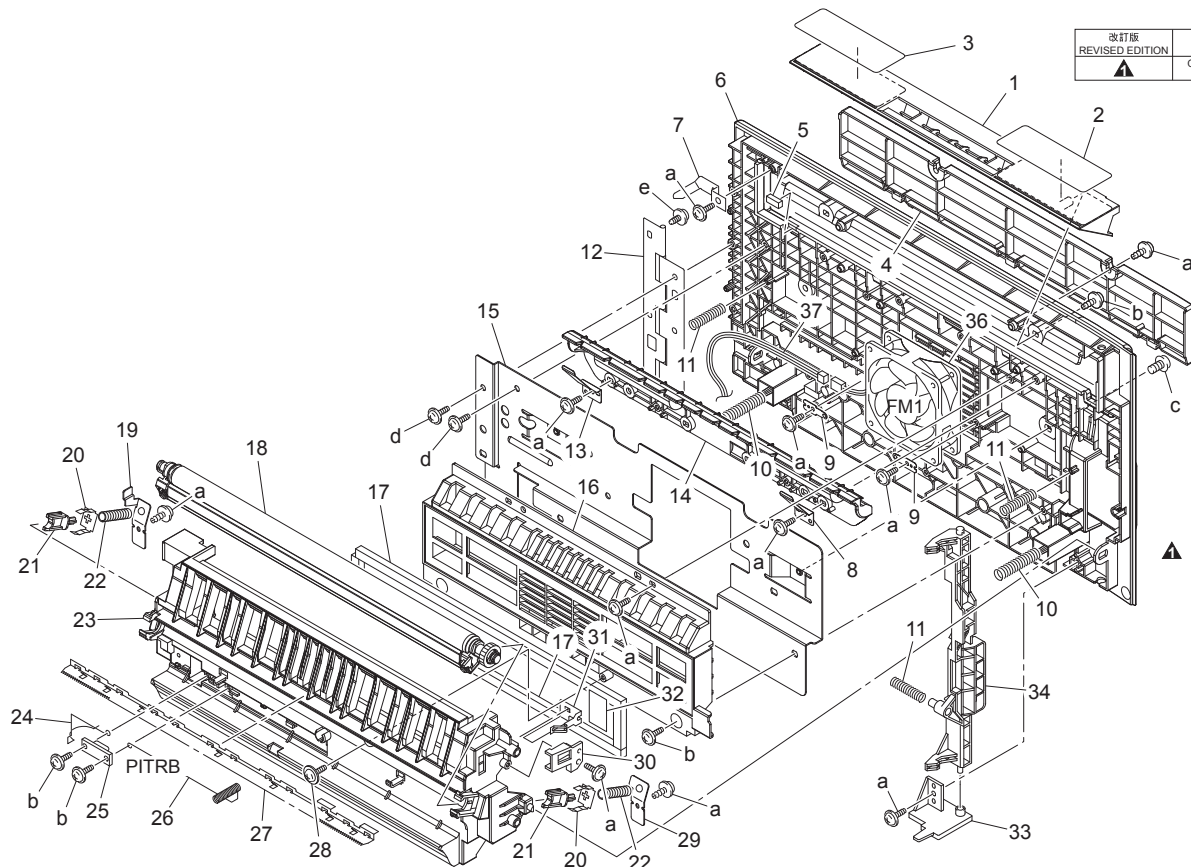
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4163562001	SEAL		C	1	a-V218030086 b-9742030807 c-9747174007 d-9739030807
2	4021562301	SEAL		C	3	
3	4163560702	SCREW		C	1	
4	4163560604	SEAL		C	1	
5	4163561701	SEAL		C	1	
6	4163560403	SEAL		C	1	
7	4162407401	GUIDE		D	2	
8	4163436104	HOLDER		D	3	
9	4163407201	TORSION SPRING		C	3	
10	A0XX361100	Separating Claw		B	3	
11	4021561801	GEAR 14/16T		C	1	
12	4163561101	BUSHING		C	2	
13	4163560901	GEAR 14T		C	2	
14	4163562501	BUSHING		C	1	
15	4021561901	GEAR 22T		C	1	
16	4021436802	PLATE SPRING		D	1	
17	0910550712	SEAL		C	2	
18	4163561401	SEAL		C	1	
19	4163560302	SEAL		C	2	
20	1156411802	OZONE FILTER		A	1	
21	4021560601	SCREW		D	1	
22	4034562201	CLEANING BLADE		A	1	
23	4021561701	BRACKET		D	1	
24	4021561402	HOLDER		D	1	
25	4021561501	GEAR 14/14T		C	1	
26	A08E530000	GEAR 14T		C	2	
27	4021561601	GEAR 14T		C	1	
28	4021016602	SHAFT		D	1	
29	4021520501	GEAR 15/18T		C	1	
30	4021520601	BRACKET		D	1	
31	4021522001	BRACKET		D	1	
32	4021561101	SEAL		C	1	
33	4021560901	DUCT		D	1	
34	4021560703	Duct		D	1	
35	4021560801	SCREW		D	1	
36	4163560503	SEAL		C	1	

TRANSPORT SECTION

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	OCTOBER 2009



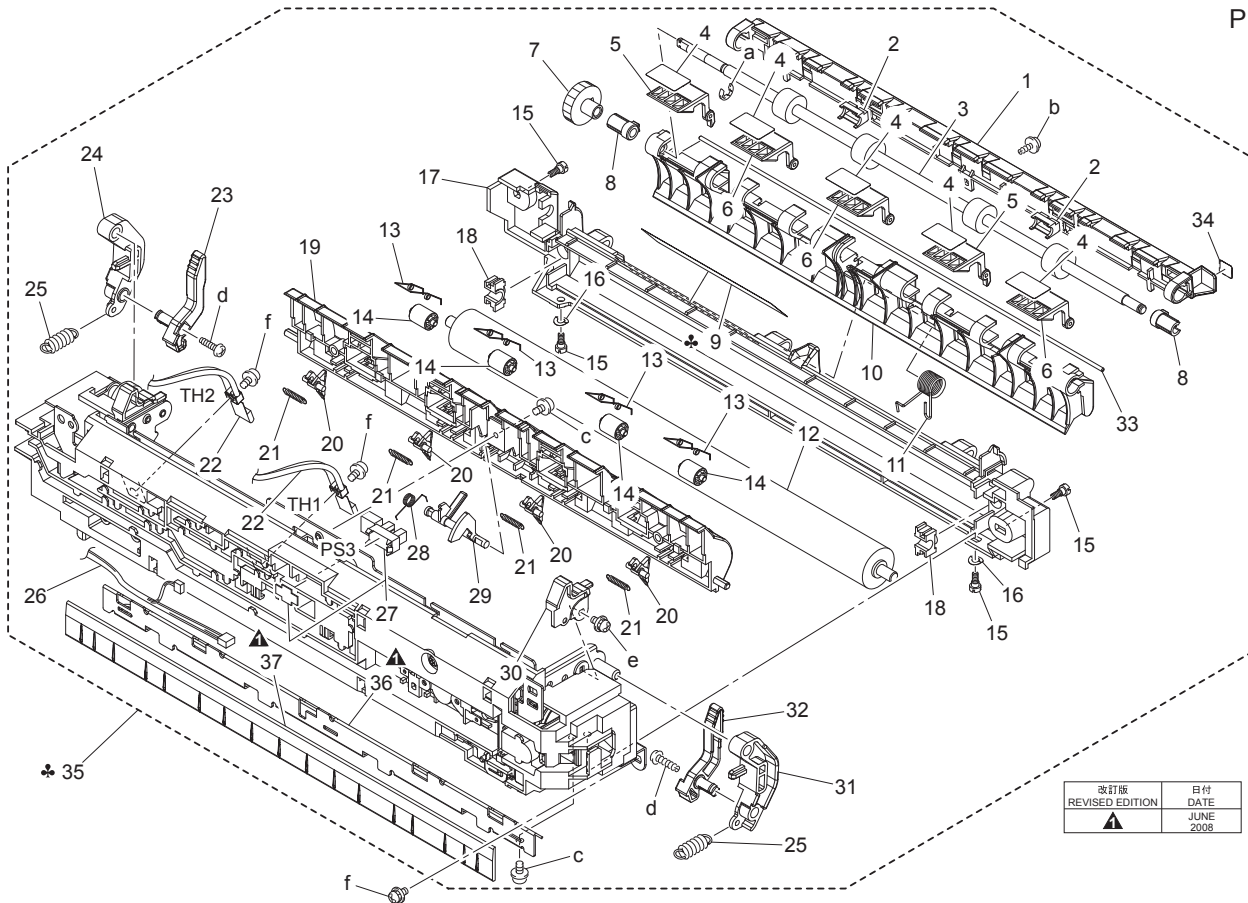
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TRANSPORT SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034351001	GUIDE		D	1	a-9739030814 b-9739031014 c-9654040814 d-9739041014 e-9735040814
2	4034730601	LABEL JAM REMOVAL		D	1	
3	4034733301	LABEL JAM REMOVAL		C	1	
4	4034353901	COVER		C	1	
5	4034355001	CUSHION		C	1	
6	4034353801	RIGHT DOOR		C	1	
7	4034353002	LEVER		C	1	
8	4034351902	PLATE SPRING		D	1	
9	4192146401	PLATE SPRING		D	2	
10	4011351501	PRESSURE SPRING		C	2	
11	4034350801	PRESSURE SPRING		C	3	
12	4021201902	HINGE		C	1	
13	4034353501	PLATE SPRING		D	1	
14	4034351102	GUIDE		D	1	
15	4034351402	REINFORCE PLATE		D	1	
16	4034350101	DUCT		D	1	
17	4034351501	SEAL		C	2	
18	4034R70600	TRANSFER ROLLER ASSY		A	1	
19	4021421901	CONTACT		C	1	
20	1164422201	PLATE SPRING		C	2	
21	1164420602	BUSHING		C	2	
22	1164420701	PRESSURE SPRING		C	2	
23	4034350302	HOLDER		D	1	
24	4034351701	CONTACT		C	1	
25	4011011202	PWB ASSY		C	1	
26	4034351801	CONTACT		C	1	
27	1164420204	NEUTRALIZING NEEDLE		D	1	
28	4163529301	SCREW		C	1	
29	4021420902	CONTACT		C	1	
30	4034351202	HOLDER		D	1	
31	4034351302	CONTACT		C	1	
32	4011585801	SEAL		C	1	
33	4021230701	LEVER		C	1	
34	4034230101	LEVER		C	1	
36	9313130031	FAN MOTOR		B	1	
37	4034684001	WIRE HARNESS ASSY		D	1	

FUSING SECTION

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▲	JUNE 2008

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FUSING SECTION

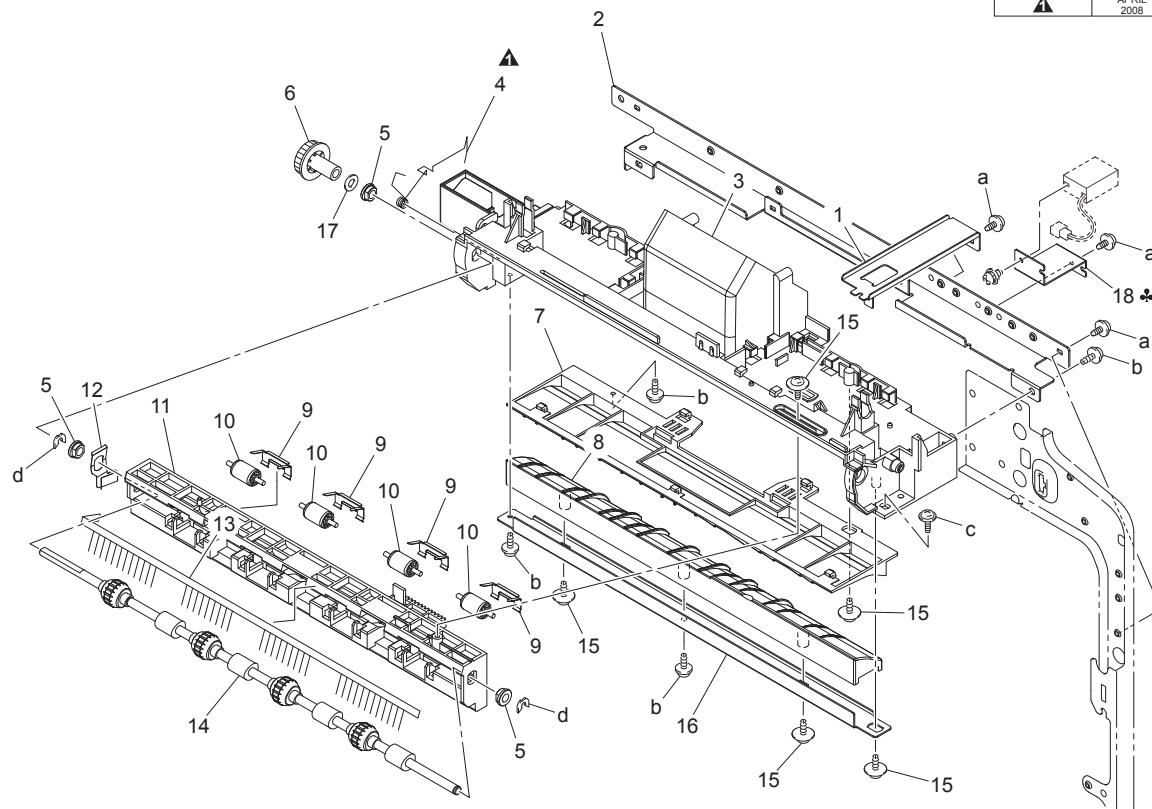
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034578201	COVER		C	1	a-9721030001 b-9739030814 c-9646030614 d-9732031414 e-9646030814 f-9646031014
2	4034576301	COLLAR		C	2	
3	4034575101	ROLLER		C	1	
4	4011585801	SEAL		C	5	
5	4034578501	GUIDE		D	2	
6	4034578401	GUIDE		D	3	
7	4034575601	GEAR 21T		C	1	
8	4034575301	BUSHING		C	2	
9	4034740201	LABEL CAUTION	B,H,F1,G2	C	1	
9	4034740301	LABEL CAUTION	D1,D3,E,F2,G1,I,J,K	C	1	
9	4034740401	LABEL CAUTION	C	C	1	
10	4034571402	GUIDE		D	1	
11	4034571501	TORSION SPRING		C	1	
12	4034570202	FUSING ROLLER		C	1	
13	4034575501	TORSION SPRING		C	4	
14	4034575201	ROLL		C	4	
15	4021574201	SHOULDER SCREW		C	4	
16	1164576501	SPACER		C	2	
17	4034570803	COVER		C	1	
18	4034571101	BUSHING		C	2	
19	4034571601	GUIDE		D	1	
20	4021572002	SEPARATOR		A	4	
21	4034578701	TENSION SPRING		C	4	
22	9372230041	THERMISTOR		B	2	
23	4021572603	LEVER		C	1	
24	4021573301	LEVER		C	1	
25	4021572712	TENSION SPRING		C	2	
26	4034682701	WIRE HARNESS ASSY		D	1	
27	4037090601	PHOTO INTERRUPTER		B	1	
28	4034572301	TORSION SPRING		C	1	
29	4034572201	ACTUATOR		D	1	
30	4034576101	POSITIONING PLATE		D	1	
31	4021572401	LEVER		C	1	
32	4021572503	LEVER		C	1	
33	4034578601	SHAFT		D	1	
34	4034574101	LABEL		C	1	
35	4034075100	FUSING UNIT 120V	B,F1,G2	A	1	
35	4034R70000	FUSING UNIT 230V	D1,D3,E,F2,G1,I,J,K	A	1	
35	4034R70100	FUSING UNIT 230V	C	A	1	
35	A08ER70300	FUSING UNIT 110V	H	A	1	
36	4034571701	REINFORCE PLATE		D	1	
37	4034571802	Guide		D	1	

PAPER EXIT SECTION

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PAPER EXIT SECTION

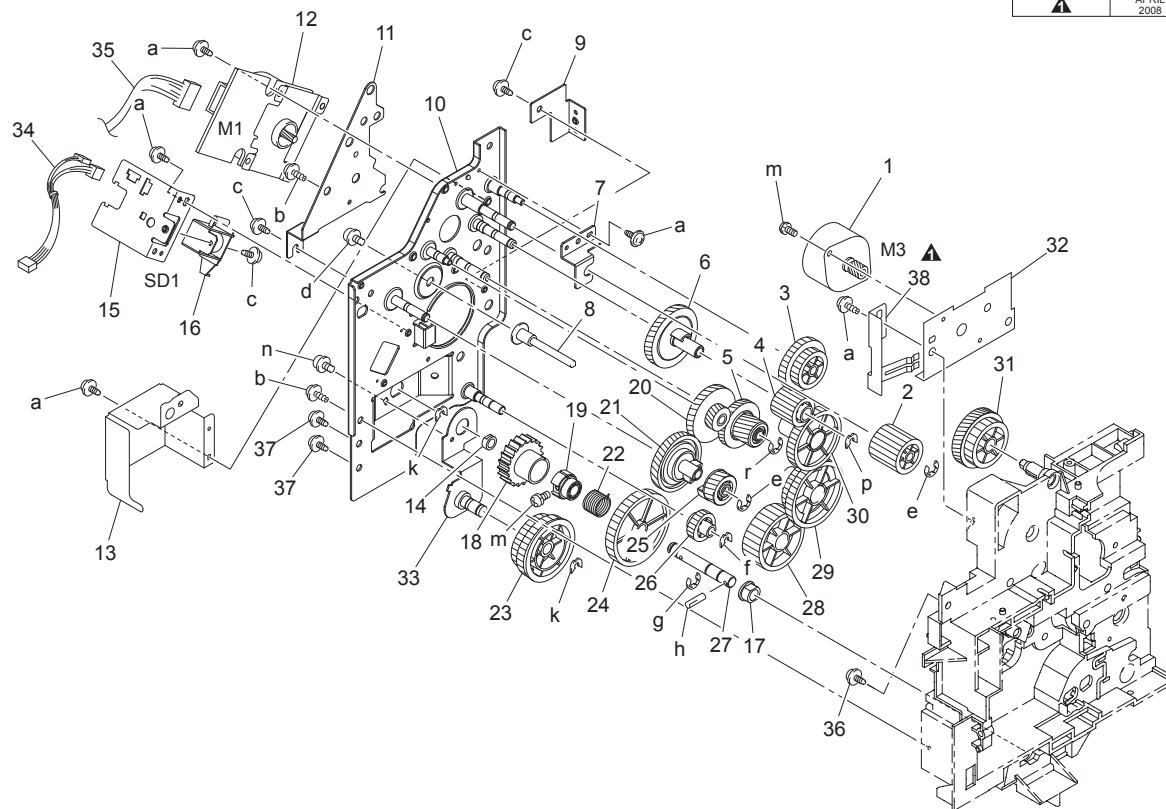
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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4021582401	STOPPER		D	1	a-V137030603 b-9739030814 c-9739041014 d-V218040086
2	4034201201	REINFORCE PLATE		D	1	
3	4034580702	FRAME		D	1	
4	4021581504	Spring		C	1	
5	1134304301	BUSHING		C	3	
6	4034580602	GEAR 26T		C	1	
7	4034580201	GUIDE		D	1	
8	4034580301	GUIDE		D	1	
9	4034580801	PLATE SPRING		D	4	
10	4021580201	ROLL		C	4	
11	4034580502	FRAME		D	1	
12	4021581901	SET PLATE		C	1	
13	4021581401	NEUTRALIZING BRUSH		C	1	
14	4034580101	ROLLER		C	1	
15	4163529301	SCREW		C	5	
16	4034580401	BRACKET	B	D	1	
17	4034580901	WASHER		C	1	
18	4022225501	BRACKET		D	1	

DRIVE SECTION

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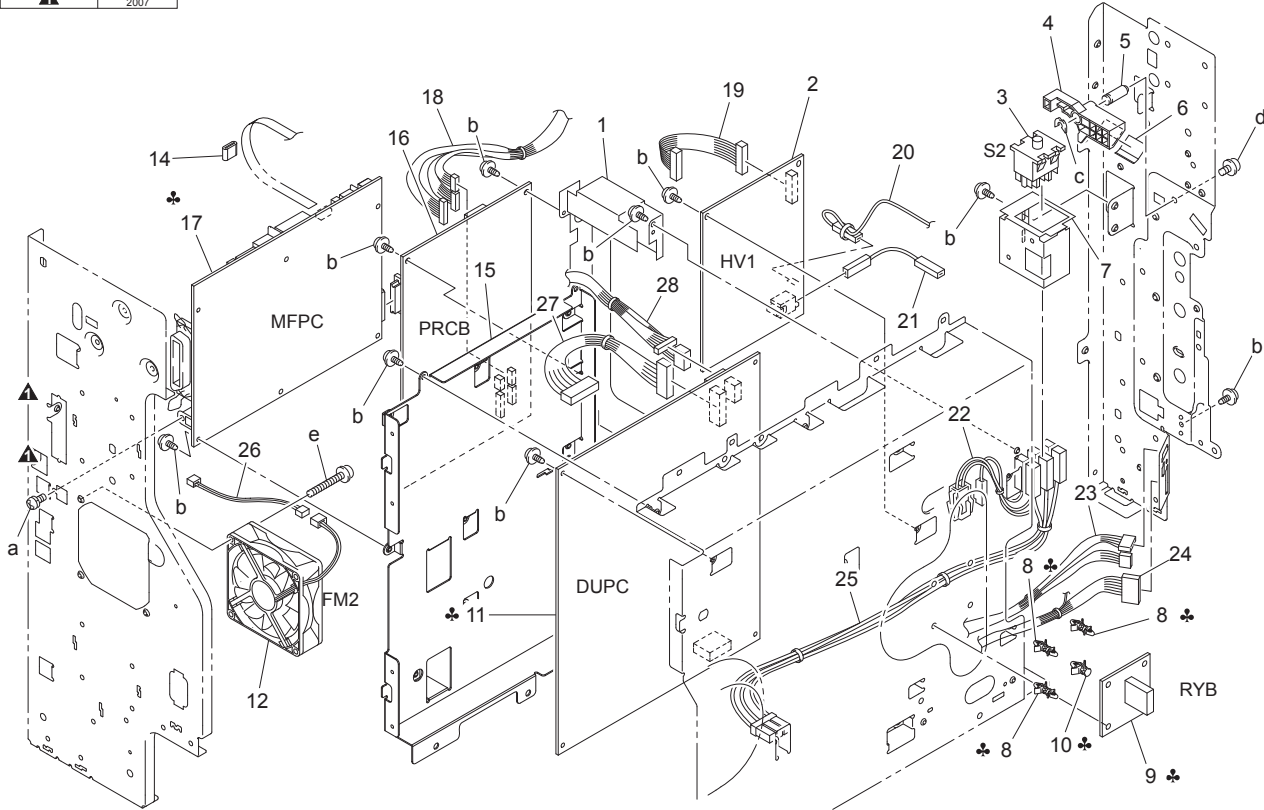
DRIVE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9314130011	MOTOR		B	1	a-V137030603
2	4021251201	GEAR 24T		C	1	b-9739040814
3	4021251101	GEAR 26/49T		C	1	c-9735030814
4	4021251001	GEAR 27T		C	1	d-9646030814
5	4021250201	GEAR 22/62T		C	1	e-9721040001
6	4021250501	GEAR 82T		C	1	f-V218040086
7	4021253801	BRACKET		D	1	g-9721060001
8	4021251901	SHAFT		D	1	h-9754302208
9	4034253801	BRACKET		D	1	k-1066115101
10	4034020102	DRIVING ASSY		D	1	m-9644030814
11	4034253601	FRAME		D	1	n-9646030514
12	9J06M10200	MOTOR		B	1	p-9723050089
13	4034255001	BRACKET		D	1	r-9721050001
14	4658351602	Bushing		C	1	
15	4034254001	BRACKET		D	1	
16	4034M20000	SOLENOID		C	1	
17	4021254702	BUSHING		C	1	
18	4021254001	RATCHET		C	1	
19	4021254201	BUSHING		C	1	
20	4021250101	GEAR 31/76T		C	1	
21	4021250301	GEAR 77T		C	1	
22	4021254101	TORSION SPRING		B	1	
23	4021251701	GEAR 44/52T		C	1	
24	4021250901	GEAR 70T		C	1	
25	4021250401	GEAR 19T		C	1	
26	4034251701	GEAR 26T		C	1	
27	4021253303	SHAFT		D	1	
28	4034250801	GEAR 56T		C	1	
29	4034250701	GEAR 50/64T		C	1	
30	4034250601	GEAR 58T		C	1	
31	4034251503	GEAR 32/75T		C	1	
32	4034253701	BRACKET		D	1	
33	4021020401	BRACKET ASSY		D	1	
34	4034682101	WIRE HARNESS ASSY		D	1	
35	4034681002	WIRE HARNESS ASSY		D	1	
36	4154380401	SCREW		C	1	
37	4106206301	SCREW		C	2	
38	A08E100100	Ground		D	1	

ELECTRICAL COMPONENTS

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▲	SEPTEMBER 2007

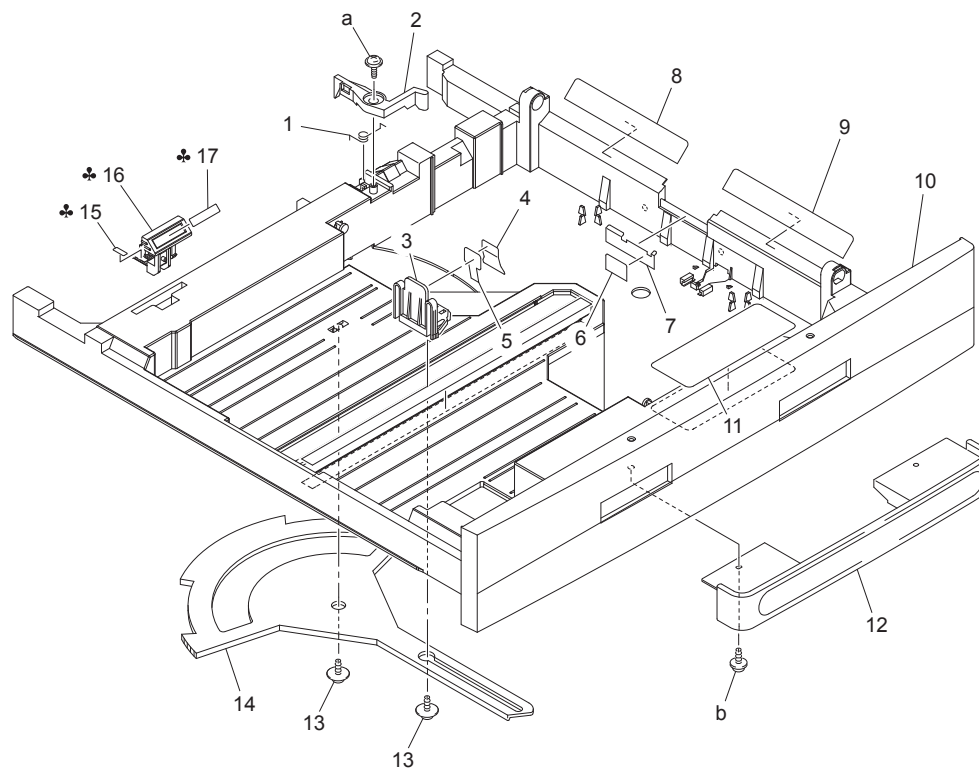
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ELECTRICAL COMPONENTS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034220201	BRACKET		D	1	a-9644030814 b-9735030814 c-1066115101 d-9646030814 e-9735033014
2	4034620504	HV TRANSFORMER		I	1	
3	4040M60000	Micro switch		C	1	
4	4034203201	LEVER		C	1	
5	4021202001	SHAFT		D	1	
6	4034203301	INSTRUCTIONS		C	1	
7	4034201602	BRACKET		D	1	
8	9384190056	PWB SUPPORT 6.35H	C	D	3	
9	4034012501	PWB ASSY	C	I	1	
10	9384162121	PWB SUPPORT 6.4H	C	D	1	
11	4034620102	POWER SUPPLY	B,H,F1,G2	I	1	
11	4034620209	^SUPPLY	C,D1,D3,E,F2,G1,I,K,J	I	1	
12	9J03M10000	FAN MOTOR		B	1	
14	9326100051	FERRITE CORE		D	1	
15	A08E130000	BRACKET		D	1	
16	4034012105	PWB ASSY		I	1	
17	A08EPP2400	PWB ASSY	H	I	1	
17	A08EPP2000	PWB ASSY	B,C,D1,D3,E,F1,F2,G1,G2,I,K	I	1	
17	A08EPP2200	PWB ASSY	C(Russia)	I	1	
17	A08EPP2300	PWB ASSY	J	I	1	
18	4034682502	WIRE HARNESS ASSY		D	1	
19	4034681301	WIRE HARNESS ASSY		D	1	
20	4034683701	WIRE HARNESS ASSY		C	1	
21	4034683401	WIRE HARNESS ASSY		D	1	
22	4034680601	WIRE HARNESS ASSY		D	1	
23	4034681701	WIRE HARNESS ASSY		D	1	
24	4034684701	WIRE HARNESS ASSY		D	1	
25	4034680501	WIRE HARNESS ASSY		D	1	
26	4034688102	WIRE HARNESS ASSY		D	1	
27	4034681101	WIRE HARNESS ASSY		D	1	
28	4034681201	WIRE HARNESS ASSY		D	1	



CASSETTE SECTION

Page. 21

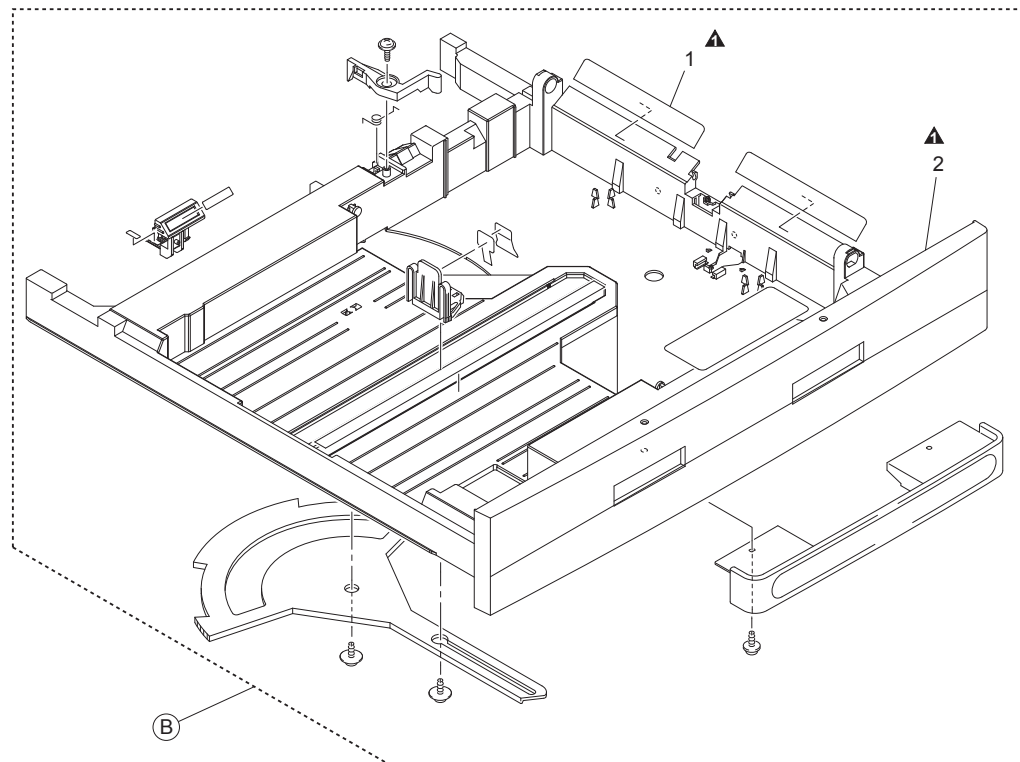
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4011300501	TORSION SPRING		C	1	a-V153030803 b-V153041003
2	4011300201	LEVER		C	1	
3	4034301401	REGULATING PLATE		C	1	
4	4021303502	GUIDE		C	1	
5	4021303601	GUIDE		C	1	
6	4021303212	GUIDE		C	1	
7	4021303113	GUIDE PLATE		D	1	
8	4021301901	GUIDE		C	1	
9	4021302001	GUIDE		C	1	
10	4021300129	Cassette		D	1	
11	4034733001	LABEL PAPER SET		C	1	a-V153030803 b-V153041003
12	4034300501	HANDLE		C	1	
13	4163529301	SCREW		C	2	
14	4686335001	LEVER		C	1	
15	4034301701	SHIELD PLATE	D1,D3,E,F1,F2,G1,G2,I,K	C	1	
16	4034301601	LEVER	D1,D3,E,F1,F2,G1,G2,I,K	C	1	
17	1151738301	LABEL	D1,D3,E,F1,F2,G1,G2,I,K	C	1	
						a-V153030803 b-V153041003

CASSETTE SECTION

Field Replacement Part

改訂版 REVISED EDITION	日付 DATE
▲	MARCH 2008

P 21A



bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

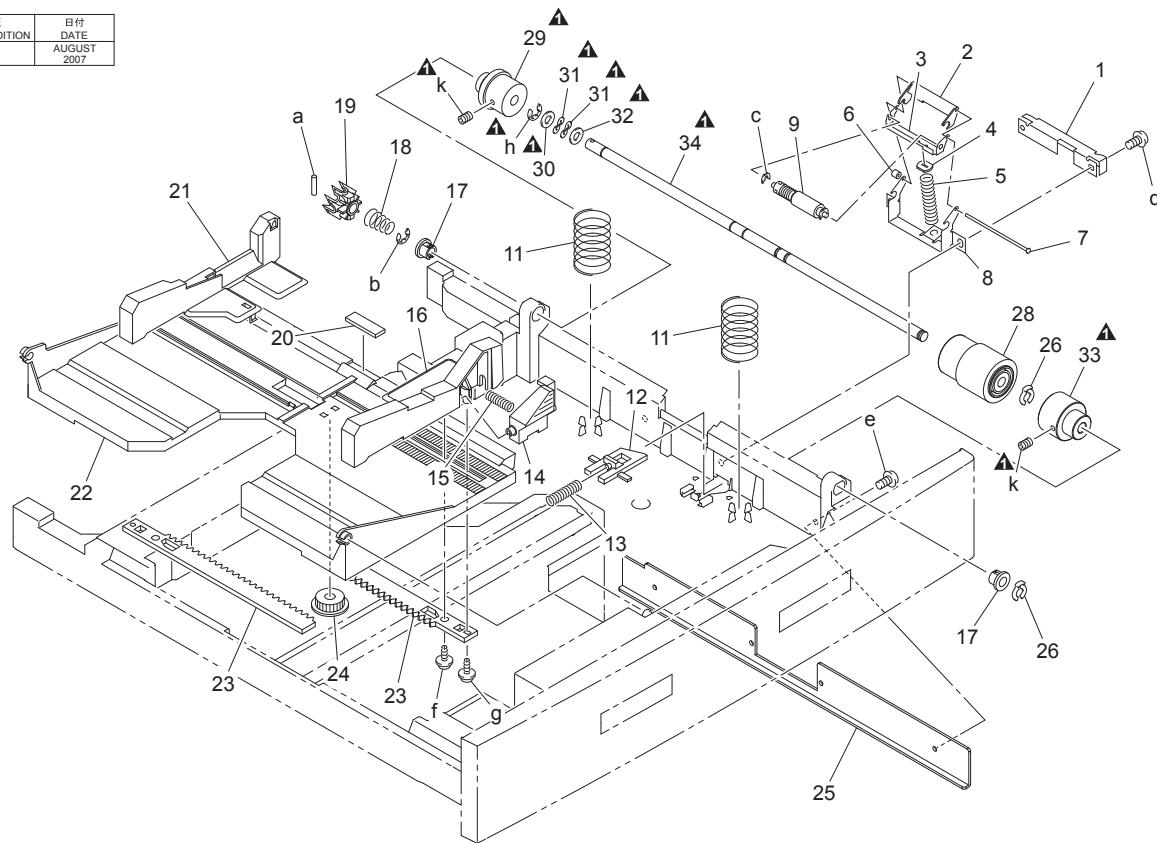
CASSETTE SECTION

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4021302001	GUIDE		C	1	
2	A08EP56000	Cassette		D	1	

CASSETTE SECTION

改訂版 REVISED EDITION	日付 DATE
▲	AUGUST 2007

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bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

CASSETTE SECTION

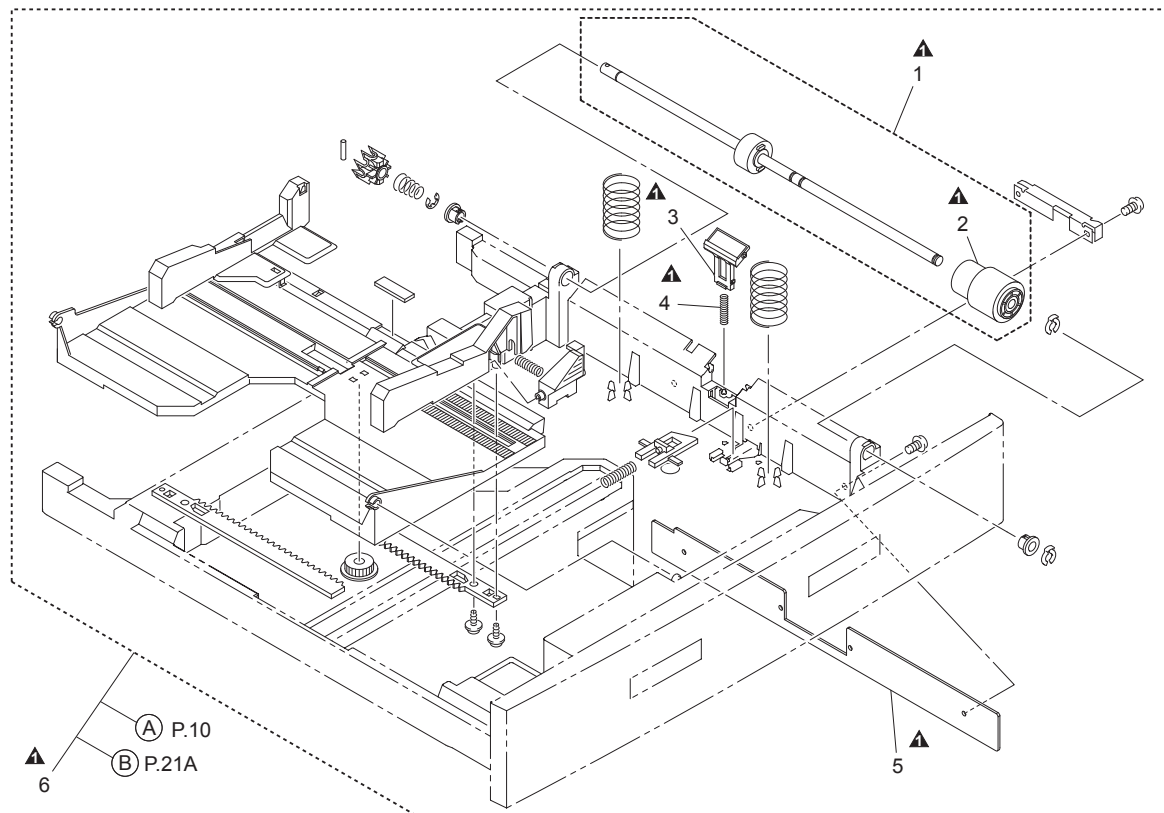
Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4021303702	REGULATING PLATE		C	1	a-4036301401 b-9721060001 c-V218030086 d-9654040814 e-V118040803 f-V153030803 g-9739031214 h-9721060001 k-9684040608
2	4658303502	GUIDE		D	1	
3	4021301302	HOLDER		D	1	
4	1144309703	HOLDER		D	1	
5	4004300603	PRESSURE SPRING		C	1	
6	4038565500	COLLAR		D	1	
7	4658304001	SHAFT		D	1	
8	4021301402	BRACKET		D	1	
9	4034015101	SEPARATION ROLLER		A	1	
11	1164304702	PRESSURE SPRING		C	2	
12	1164306101	LEVER		C	1	
13	1164306201	PRESSURE SPRING		C	1	
14	4037321001	LEVER		C	1	
15	4038560100	PRESSURE SPRING		C	1	
16	4011300806	Regulating plate		C	1	
17	1164300301	BUSHING		C	2	
18	1164300502	PRESSURE SPRING		C	1	
19	1164300403	PAWL		C	1	
20	4687328101	FRICITION SHEET		C	1	
21	4011300901	REGULATING PLATE		C	1	
22	4011300703	LIFTING PLATE		D	1	
23	1164304902	RACK		C	2	
24	1164304501	GEAR 20T		C	1	
25	A08E560000	Reinforce plate		D	1	
26	4658304601	STOP RING		C	2	
28	4034301201	ROLLER		A	1	
29	4038306301	WEIGHT		D	1	
30	4011302101	WASHER		C	1	
31	4011302001	WASHER		C	2	
32	4021300901	WASHER		D	1	
33	A08E560100	Weight		C	1	
34	4021300206	SHAFT		D	1	

CASSETTE SECTION

Field Replacement Part

改訂版 REVISED EDITION	日付 DATE
▲	MARCH 2008

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bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

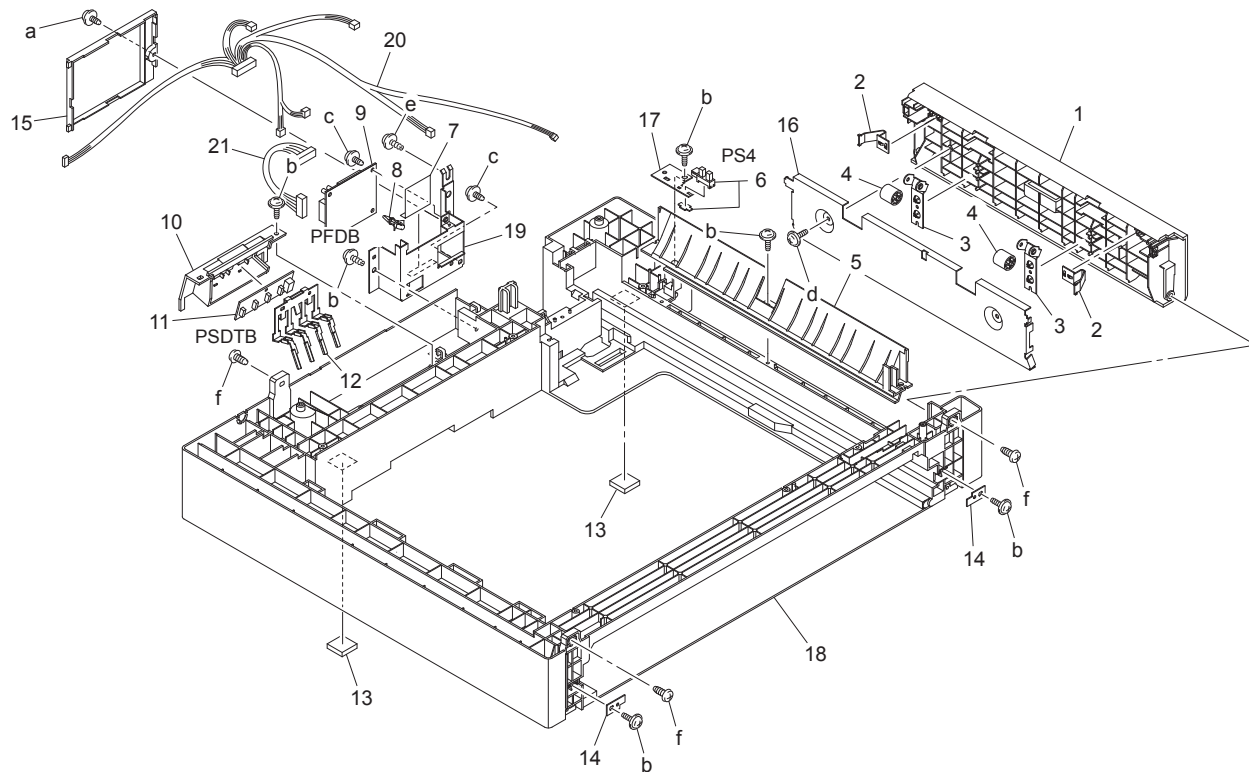
CASSETTE SECTION

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PAPER FEEDER UNIT

CHINA ONLY

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bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

PAPER FEEDER UNIT

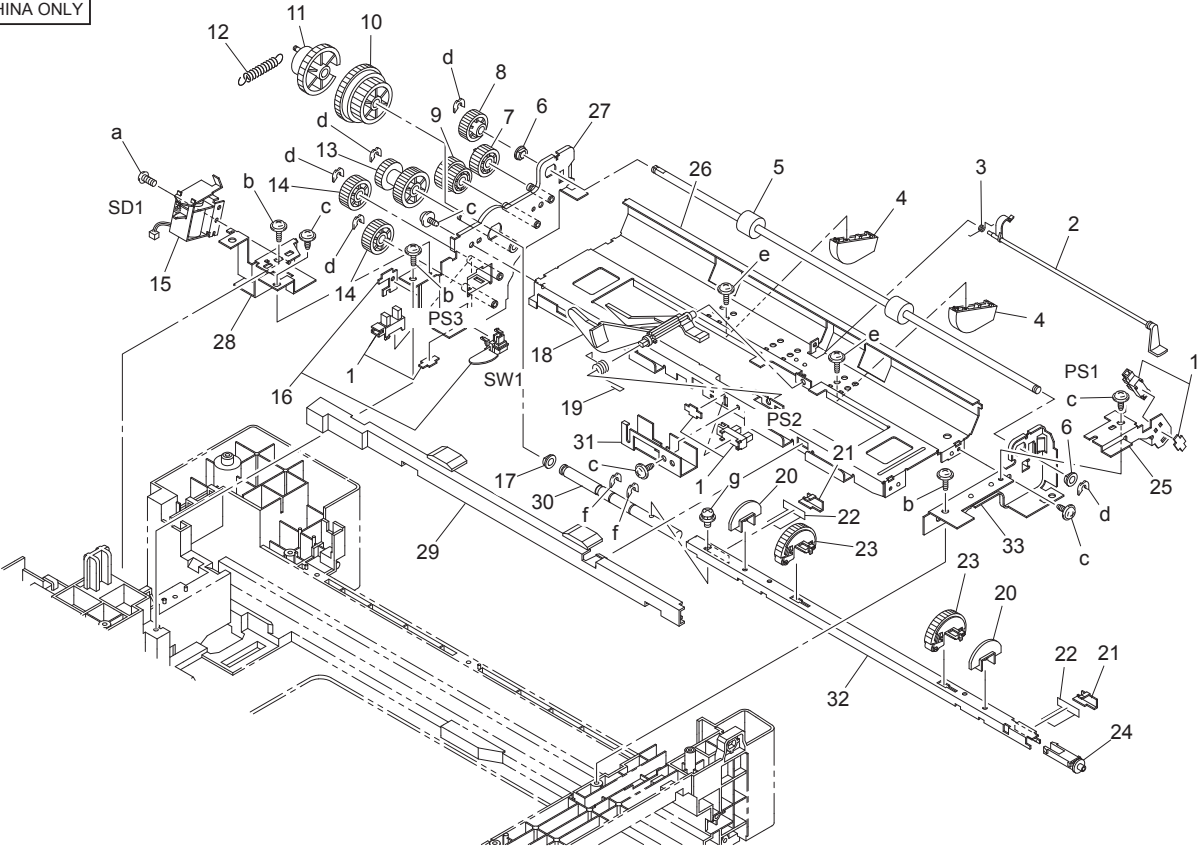
Page. 23

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4686337201	DOOR	J	C	1	a-9654030614 b-9739041014 c-V137030603 d-9739030814 e-9739040814 f-9742041214
2	4686333501	PLATE SPRING	J	C	2	
3	4686336201	PLATE SPRING	J	C	2	
4	4686336401	ROLL	J	C	2	
5	4686331801	GUIDE	J	D	1	
6	4129R90000	Solid State Switch	J	B	1	
7	4686336901	SHEET	J	C	1	
8	9384190056	PWB SUPPORT 6.35H	J	D	1	
9	4686012101	PWB Assy	J	I	1	
10	4021300401	HOLDER	J	D	1	
11	4037010401	PWB ASSY	J	C	1	
12	1164302003	LEVER	J	C	1	
13	4156382601	RUBBER FOOT	J	D	2	
14	4686330401	STOPPER	J	D	2	
15	4686337301	COVER	J	C	1	
16	4686331702	GUIDE PLATE	J	D	1	
17	4686331901	BRACKET	J	D	1	
18	4686337401	BASE FRAME	J	C	1	
19	4686330603	BRACKET	J	D	1	
20	4686680102	WIRE HARNESS ASSY	J	D	1	
21	4686680204	WIRE HARNESS ASSY	J	D	1	

PAPER FEEDER UNIT

CHINA ONLY

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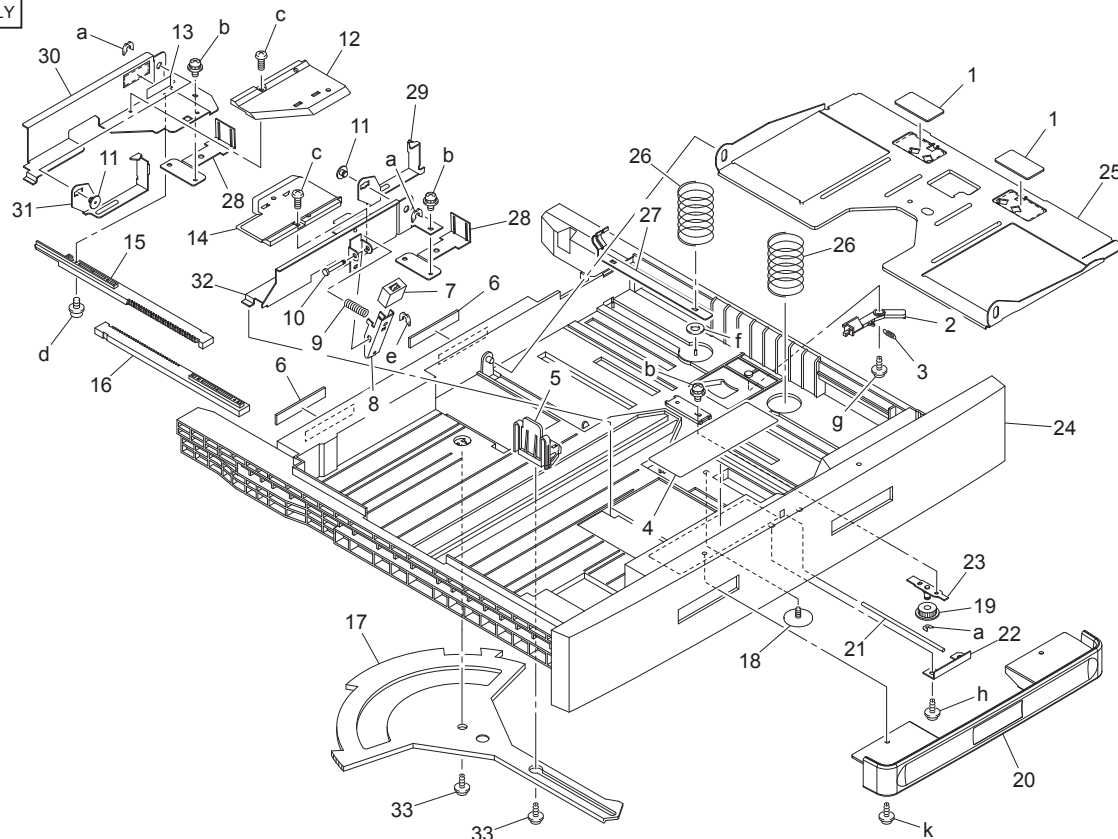
PAPER FEEDER UNIT

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4129R90000	Solid State Switch	J	B	3	a-9743030614 b-9739041014 c-V137030603 d-V218040086 e-9739030814 f-1066115101 g-9646030814
2	4686331001	ACTUATOR	J	C	1	
3	4686333401	TORSION SPRING	J	C	1	
4	4686333701	GUIDE	J	D	2	
5	4686336001	ROLLER	J	C	1	
6	1139316901	BUSHING	J	C	2	
7	4686335101	GEAR 20T	J	C	1	
8	4686336101	GEAR 18T	J	C	1	
9	4686334301	GEAR 17/19T	J	C	1	
10	4686330701	GEAR 29/38T	J	C	1	
11	4686335801	GEAR	J	C	1	
12	4686335901	TENSION SPRING	J	C	1	
13	4686330801	GEAR 20/25T	J	C	1	
14	4686334101	GEAR 22T	J	C	2	
15	9321210022	SOLENOID	J	C	1	
16	4686090201	PUSHBUTTON SWITCH	J	C	1	
17	4011250401	BUSHING	J	C	1	
18	4686333601	ACTUATOR	J	C	1	
19	4686335301	TORSION SPRING	J	C	1	
20	4686331201	COLLAR	J	C	2	
21	4686335701	HOLD PLATE	J	D	2	
22	4686335601	SEAL	J	C	2	
23	4686337101	FEED ROLLER	J	A	2	
24	4686335401	JOINT	J	D	1	
25	4686333301	BRACKET	J	D	1	
26	4686335501	GUIDE PLATE	J	D	1	
27	4686021001	BRACKET ASSY	J	D	1	
28	4686331601	BRACKET	J	D	1	
29	4658314402	COVER	J	D	1	
30	4686331301	SHAFT	J	D	1	
31	4498332801	BRACKET	J	D	1	
32	4498333302	AXLE PLATE	J	D	1	
33	4686331401	FRAME	J	D	1	

PAPER FEEDER UNIT

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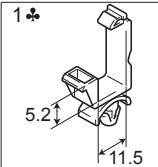
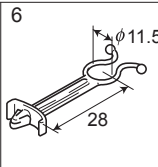
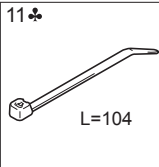
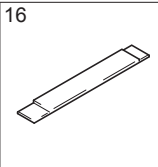
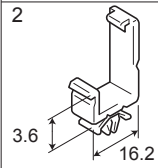
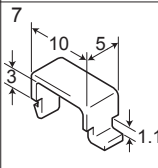
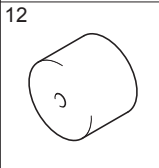
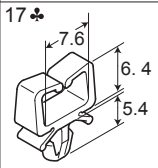
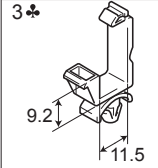
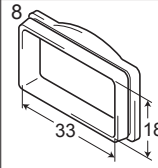
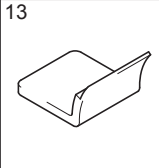
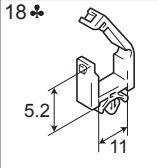
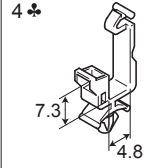
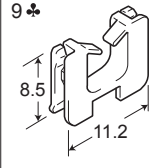
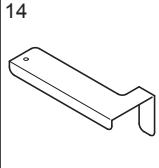
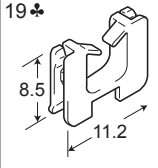
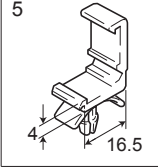
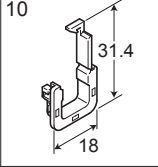
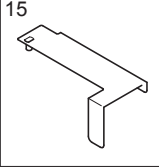
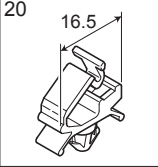
PAPER FEEDER UNIT

Page. 25

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4686336501	FRICION SHEET	J	C	2	a-V218040086 b-9646030614 c-9743030614 d-9646031014 e-V218030086 f-9716040001 g-9739030814 h-9739040814 k-9739041014
2	4686332801	LEVER	J	C	1	
3	4498340401	TENSION SPRING	J	C	1	
4	4686731501	LABEL PAPER SET	J	D	1	
5	4034301401	REGULATING PLATE	J	C	1	
6	4498383301	FRICION SHEET	J	C	2	
7	4686337501	KNOB	J	C	1	
8	4686334601	LEVER	J	C	1	
9	4686334701	PRESSURE SPRING	J	C	1	
10	4498382601	SHAFT	J	D	1	
11	4498334504	HOLD PLATE	J	D	2	
12	4686332201	COVER	J	D	1	
13	4002730601	LABEL CARRYING CAPACITY	J	C	1	
14	4686332101	COVER	J	D	1	
15	4686332603	RACK	J	D	1	
16	4686332502	RACK	J	D	1	
17	4686335001	LEVER	J	C	1	
18	4109200301	SHOULDER SCREW	J	C	1	
19	4686332901	GEAR 14T	J	C	1	
20	4034300501	HANDLE	J	C	1	
21	4686334802	SHAFT	J	D	1	
22	4686334901	BRACKET	J	D	1	
23	4686021101	BRACKET ASSY	J	D	1	
24	4686332015	Cassette	J	D	1	
25	4686332701	LIFTING PLATE	J	D	1	
26	4686336601	PRESSURE SPRING	J	C	2	
27	4686333001	PLATE SPRING	J	D	1	
28	4686336701	REINFORCE PLATE	J	D	2	
29	0996302201	PAWL	J	D	1	
30	4686332402	REGULATING PLATE	J	D	1	
31	0996302301	PAWL	J	D	1	
32	4686332302	REGULATING PLATE	J	D	1	
33	4163529301	SCREW	J	C	2	

WIRING ACCESSORIES AND JIGS

P 26

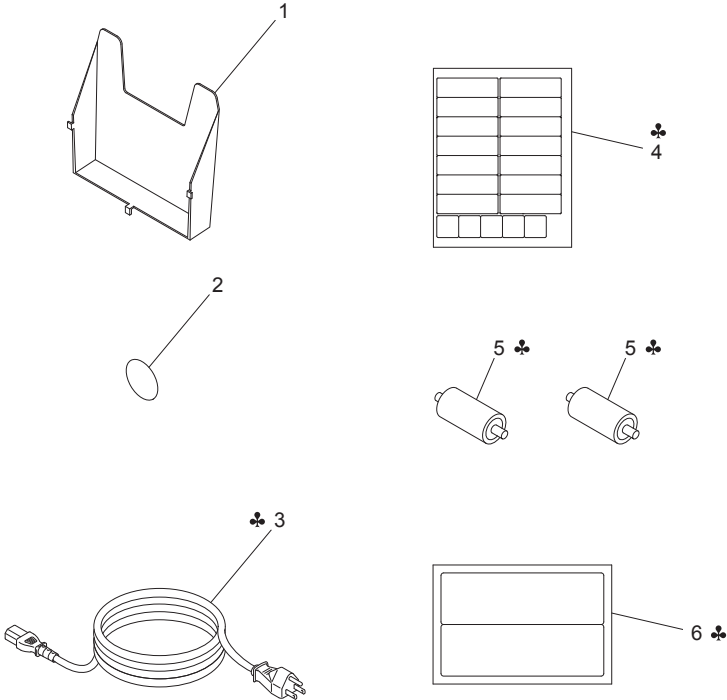
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2 	7 	12 	17♣ 	22	27	32	37
3♣ 	8 	13 	18♣ 	23	28	33	38
4♣ 	9♣ 	14 	19♣ 	24	29	34	39
5 	10 	15 	20 	25	30	35	40

bizhub 181/bizhub 211/bizhub 220/bizhub 7621/bizhub 7622

WIRING ACCESSORIES AND JIGS

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Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	9384100051	WIRING SADDLE	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	3	
1	9384100051	WIRING SADDLE	J	D	4	
2	9384131091	WIRING SADDLE 18.5H		D	16	
3	9384192111	WIRING SADDLE 9.2H	J	D	16	
3	9384192111	WIRING SADDLE 9.2H	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	17	
4	9384110091	WIRING SADDLE	B,H,J,F1,G2	D	17	
4	9384110091	WIRING SADDLE	C,D1,D3,E,F2,G1,I,K	D	18	
4	9384110091	WIRING SADDLE	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,K	D	20	
5	9384190054	WIRING SADDLE 23.0H		D	1	
6	9384191111	SO CLIP		D	6	
7	1053481201	CORD CLAMP		D	2	
8	1038400601	INSULATING MEMBER		D	1	
9	9384201021	EDGE COVER 8.5H	J	D	7	
9	9384201021	EDGE COVER 8.5H	B,C,H	D	8	
9	9384201021	EDGE COVER 8.5H	D1,D3,E,F1,F2,G1,G2,I,K	D	9	
10	9384291031	EDGE COVER		D	3	
11	9384131111	CABLE TIE 104L	B,C,D1,D3,E,F1,F2,G1,G2,H,I ,J,K	D	1	
12	4021790301	JIG		S	2	
13	4021790401	JIG		S	2	
14	4034790101	JIG		S	1	
15	4034076001	POSITIONING PLATE ASSY		S	1	
16	1144791001	JIG TRANSFER ADJUSTING		S	1	
17	9384131081	WIRING SADDLE 6.4H	J	D	2	
18	9J06M90000	WIRE SADDLE	J	D	1	
19	9384201021	EDGE COVER 8.5H	J	D	3	
20	V500010061	saddle		D	6	



ACCESSORY PARTS

Key	Part No.	Description	Destinations	Class	QTY	Standard parts
1	4034750701	HOLDER		C	1	
2	4034760301	SEAL		C	1	
3	4040N30000	POWER CORD /110V	H	D	1	
3	A0EDN30101	Power source Cord /120V	B,G2	D	1	
3	9381430031	POWER CORD	J	D	1	
3	A0EDN30201	Power source Cord /230V	D1,D3,E,F2,G1(EXCEPT ARGENT INA),I,K	D	1	
3	9381410111	POWER CORD	G1(ARGENTINA)	D	1	
4	4011731301	LABEL SIZE METRIC	C,D1,D3,E,F1,F2,G1,G2,H,I,K	C	1	
4	4011731401	LABEL SIZE INCH	B,D1,D3,E,F1,F2,G1,G2,I,K	C	1	
4	4021731901	LABEL SIZE	J	C	1	
5	4687326201	ROLL	J	C	2	
6	4658730501	LABEL PAPER SIZE	J	C	1	

MAINTENANCE LIST

1/1

● The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Paper Take-up Section	Feed roller	1	150K	4034301201	-	P22-28	*1
2		Separation roller assy	1	150K	4034015101	-	P22-9	*1
3	Transport Section	Paper dust remover assy	1	40K	4034R70300	-	P9-21	
4	Imaging Unit Section	PC drum	1	40K	-	-	-	
5		Ozone filter	1	150K	1156411802	-	P15-20	
6		PC drum charge corona assy	1	40K	A08ER70200	-	P13-27	
7		Cleaning blade	1	40K	4034562201	-	P15-22	
8		Developer	1	40K	-	-	-	
9		Toner agitating seal	1	40K	A08E370000	-	P14-45	
10	Image Transfer Section	Image transfer roller assy	1	150K	4034R70600	-	P16-18	
11	Fusing Section	Fusing unit	1	150K	4034075100	B,F1,G2	P17-35	
12		Fusing unit	1	150K	4034R70000	D1,D3,E,F2,G1,I,J,K	P17-35	
13		Fusing unit	1	150K	4034R70100	C	P17-35	
14		Fusing unit	1	150K	A08ER70300	H	P17-35	
15	Paper Take-up Section (Paper)	Feed roller	2	150K	4686337101	J	P24-23	

*1: Replace those two parts at the same time.

DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	
	A2	JAPAN		200	50/60	
B		USA, CANADA		120	60	A08E-011
C		EUROPEAN TYPE		220-240	50/60	A08E-021 A08E-022
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONG KONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A08E-041
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A08E-041
E		PHILIPPINES		220-240	50/60	A08E-041
F	F1	SAUDI ARABIA		127	60	A08E-0M1
	F2	SAUDI ARABIA		220-240	50/60	A08E-041
G	G1	C.S AMERICA		220-240	50/60	A08E-041 A08E-042
	G2	C.S AMERICA		120	60	A08E-0P1 A08E-0M1
H		TAIWAN		110	60	A08E-071
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	A08E-041
J		CHINA		220-240	50/60	A08E-081 A08E-082 A08E-083 A08E-084
K		KOREA		220-240	50/60	A08E-041