

# SERVICE MANUAL

imageRUNNER  
ADVANCE DX  
C568iFZ/C568iF  
C478iFZ/C478iF



# Canon

March 22, 2021  
Rev. 2

# Important Notices

## Application

This manual has been issued by Canon Inc. for qualified persons to learn technical theory, installation, maintenance, and repair of products.

This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

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## Caution

Use of this manual should be strictly supervised to avoid disclosure of confidential information.



## Explanation of Symbols

The following symbols are used throughout this Service Manual.

Symbols	Explanation	Symbols	Explanation
	Check.		Remove the claw.
	Check visually.		Insert the claw.
	Check a sound.		Push the part.
	Disconnect the connector.		Connect the power cable.
	Connect the connector.		Disconnect the power cable.
	Remove the cable/wire from the cable guide or wire saddle.		Turn on the power.
	Install the cable/wire to the cable guide or wire saddle.		Turn off the power.
	Remove the screw.		Loosen the screw.
	Install the screw.		Tighten the screw.

Symbols	Explanation	Symbols	Explanation
	Cleaning is needed.		Measurement is needed.

The following rules apply throughout this Service Manual:

- Each chapter contains sections explaining the purpose of specific functions and the relationship between electrical and mechanical systems with reference to the timing of operation.  
In the diagrams,  represents the path of mechanical drive; where a signal name accompanies the symbol, the arrow  indicates the direction of the electric signal.  
The expression "turn on the power" means flipping on the power switch, closing the front door, and closing the delivery unit door, which results in supplying the machine with power.
- In the digital circuits, '1' is used to indicate that the voltage level of a given signal is "High", while '0' is used to indicate "Low". (The voltage value, however, differs from circuit to circuit.) In addition, the asterisk (\*) as in "DRMD\*" indicates that the DRMD signal goes on when '0'.  
In practically all cases, the internal mechanisms of a microprocessor cannot be checked in the field. Therefore, the operations of the microprocessors used in the machines are not discussed: they are explained in terms of from sensors to the input of the DC controller PCB and from the output of the DC controller PCB to the loads.

The descriptions in this Service Manual are subject to change without notice for product improvement or other purposes, and major changes will be communicated in the form of Service Information bulletins.

All service persons are expected to have a good understanding of the contents of this Service Manual and all relevant Service Information bulletins and be able to identify and isolate faults in the machine.

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# Safety Precautions

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## Laser

### Laser Safety

Since radiation emitted inside this machine is completely confined with protective housings and external covers, the laser beam cannot escape from the machine during any phase of normal use by users.

Therefore, this machine is classified as a Class 1 laser product under the international standard IEC60825-1 that is regarded as safe during normal use.

### How to Handle the Laser Scanner Unit

This machine is classified as a Class 1 laser product.

However, the laser scanner unit contains source of Class 3B laser beam and exposure to the beam may cause eye injuries. Therefore, be sure not to disassemble the laser scanner unit. No adjustment can be made to the laser scanner unit in the machine in the field.

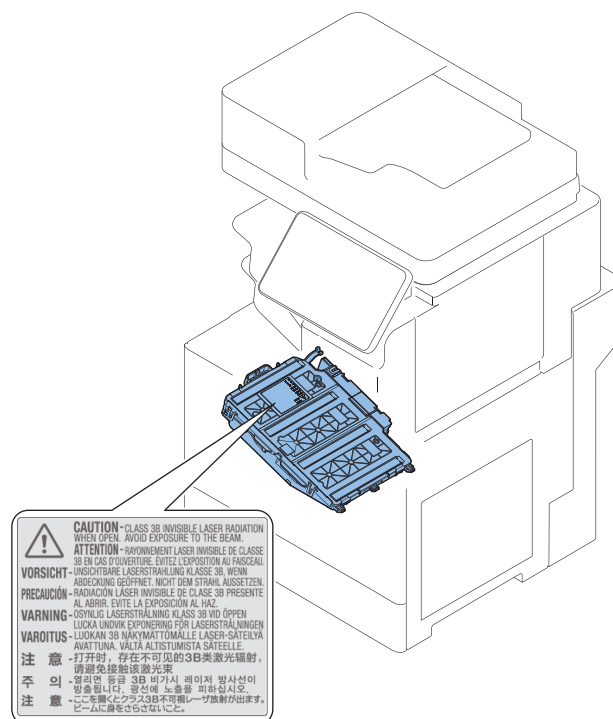
The mark or the warning label shown in the following figure is affixed on the laser scanner unit.

Dieses Gerät ist der Klasse 1 der Laserprodukte zugeordnet.

Allerdings enthält die Laserscannereinheit eine Laserstrahlquelle der Klasse 3B, die Augenschäden verursachen kann, wenn man in diesen Strahl blickt.

Deshalb darf die Laserscannereinheit nicht zerlegt werden. An der Laserscannereinheit kann keine Justage vor Ort vorgenommen werden.

Das in dem folgenden Bild dargestellte Kennzeichen bzw. der Warnaufkleber ist auf der Laserscannereinheit angebracht.



## Power Supply / Lithium Battery

### Turn power switch ON

The machine is equipped with 2 power switches: main power switch and control energy saver key.

The machine goes on when the main power switch is turned on (i.e., other than in low power mode, sleep mode).

**CAUTION:**

Do not turn off the main power switch while the progress bar is indicated, during which access is made to the Storage. If deprived of power, the Storage can suffer a fault (E602).



## Power Supply

- As a general rule, do not use extension cords.  
If an extension cord must be used, however, use one for local rated voltage and over, untie the cord binding, and insert the power plug completely into the extension cord outlet to ensure a firm connection between the power cord and the extension cord.

**⚠ CAUTION:**

Do not plug multiple cords together to an extension cord. It may cause a fire or electrical shock.

- The socket-outlet shall be installed near the equipment and shall be easily accessible.

## Notes When Handling a Lithium Battery

Dispose of used batteries according to the instructions.

**⚠ CAUTION:**

Risk of explosion if battery is replaced by an incorrect type.

The following warnings are given to comply with Safety Principles (EN60950-1).

**⚠ CAUTION:**

Wenn mit dem falschen Typ ausgewechselt, besteht Explosionsgefahr.  
Gebrauchte Batterien gemäß der Anleitung beseitigen.

**警告**

如果更換不正確之電池型式會有爆炸的風險  
請依製造商說明書處理用過之電池

## Toner Safety

### About Toner

Toner is a non-toxic material composed of plastic and small amount of pigment.

**⚠ CAUTION:**  
Never throw toner in flames to avoid explosion.

### Handling Adhered Toner

- Use dry tissue paper to wipe off toner adhered to skin or clothes and wash in water.
- Never use warm water for cleaning up toner to prevent toner particles from being gelated to soak into fibers permanently.
- Toner particles are reactive with vinyl polymers. Avoid contacting these materials.

## Notes on works

### Points to Note Before Servicing

- At servicing, be sure to turn OFF the power source according to the specified steps and disconnect the power plug.
- Be sure to disconnect the power plug on a regular basis and remove dust and dirt accumulated around the outlet with dry cloth.

**⚠ CAUTION:**  
Leaving the power plug connected for a long time in an environment having a lot of dust, moisture, or oily smoke will cause a fire. (Because dust accumulated in the surrounding area will absorb moisture and cause an insulation failure)

- Be careful not to be injured by burrs of edges, sharp corners or protrusions.

**⚠ CAUTION:**  
Hazardous area such as corners, edges, springs and other sharp sections may be remaining on products. Always be aware of the presence of hazardous area to avoid injury caused by contacting and/or striking those area, by not over-concentrating on service work.

### Points to Note at Cleaning

When performing cleaning using organic solvent such as alcohol, be sure to check that the component of solvent is vaporized completely before assembling.

### Notes on Assembly/Disassembly

Follow the items below to assemble/disassemble the device.

1. Disconnect the power plug to avoid any potential dangers during assembling/disassembling works.
2. If not specially instructed, reverse the order of disassembly to reinstall.
3. Ensure to use the right screw type (length, diameter, etc.) at the right position when assembling.
4. To keep electric conduction, binding screws with washers are used to attach the grounding wire and the varistor. Ensure to use the right screw type when assembling.
5. Unless it is specially needed, do not operate the device with some parts removed.
6. Never remove the paint-locked screws when disassembling.

**⚠ CAUTION:**

**English**

**CAUTION**

The fuse may be in the neutral, and that the mains shall be disconnected to de-energize the phase conductors.

**German**

**VORSICHT**

Die Sicherung kann sich im Nulleiter befinden und das Hauptnetz muss abgetrennt werden, um die Phasenleiter stromlos zu machen.

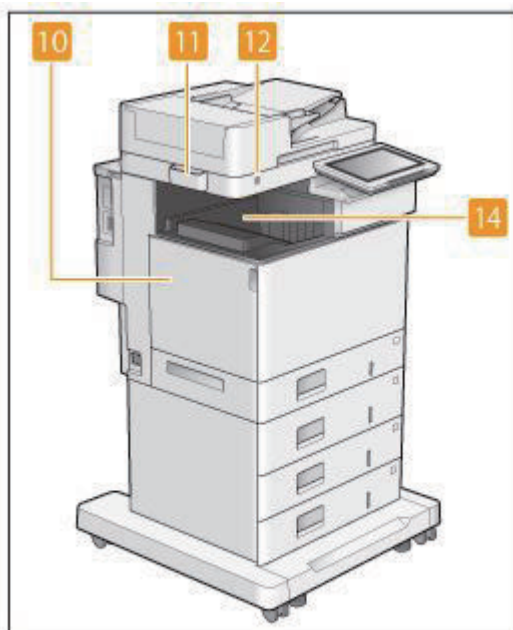
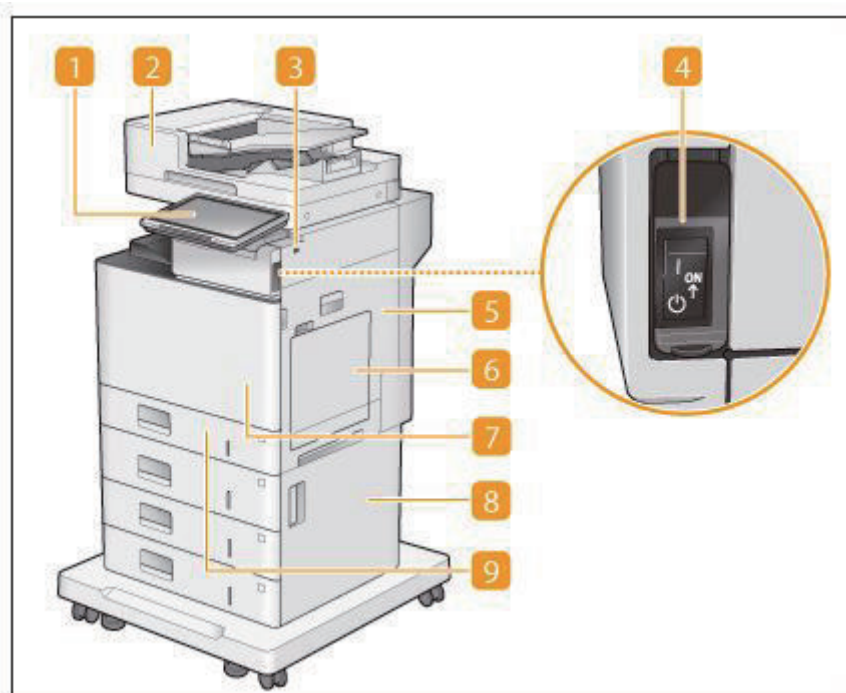


# Product Overview

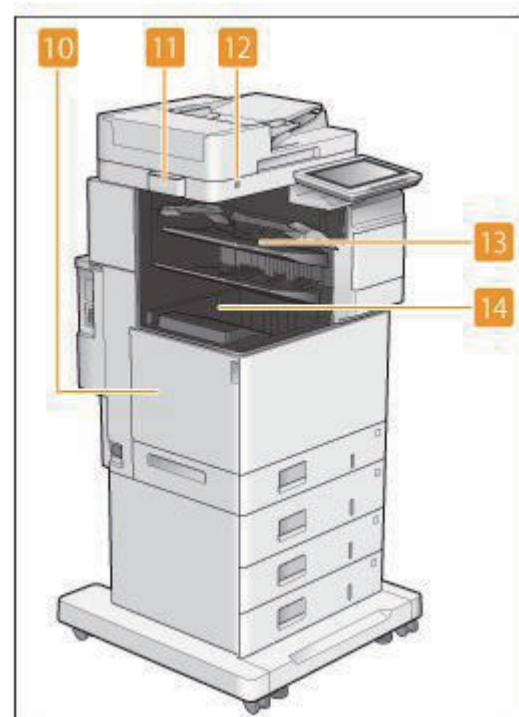
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## Product Lineup

### Host machine



without Finisher model



with Finisher model

No	Name
1	Control panel
2	Feeder
3	USB port (Front-right side of the machine)
4	Power switch
5	Right cover of the main unit
6	Multi-purpose tray



No	Name
7	Front cover of the main unit
8	Right cover of the paper drawer
9	Paper drawer 1
10	Left cover of the main unit
11	Glass cleaning sheet storage box
12	Motion sensor
13	Finisher
14	Output tray (Tray A)

## Model Type

### Product name

#### imageRUNNER ADVANCE DX C568 / C478

The underlined numerical value indicates the print speed (ppm: page per minute)

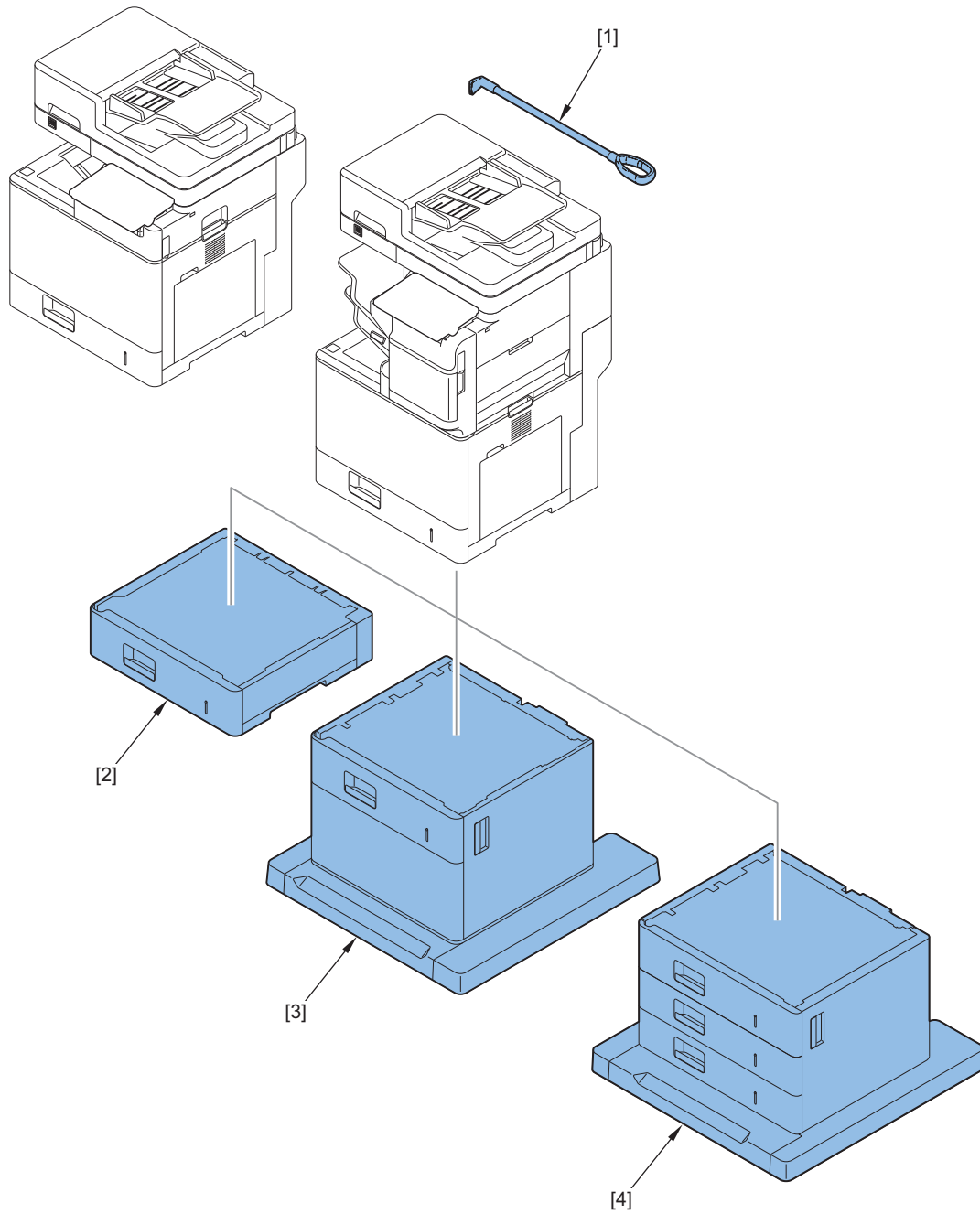
Model	DX C568iFZ	DX C568iF	DX C478iFZ	DX C478iZ	DX C478iF	DX C478i
Print speed	A4: 56ppm / LTR: 60 ppm		A4: 47 ppm / LTR: 50 ppm			
Reader	Equipped as standard					
ADF	Equipped as standard					
Built-in Finisher	Equipped as standard	-	Equipped as standard		-	
Cassette	Standard: 1 Cassette Option: Single Cassette Unit / Stage Cassette Deck / 3-drawer Cassette Deck					
SSD	Equipped as standard					
1-line Fax	Equipped as standard			-	Equipped as standard	-

i: Internet connection

F: Fax equipped model

Z: Built-in finisher equipped model

## Paper Feed/Output / Image Reading System Options



No.	Product name
[1]	ADF Access Handle-A1
[2]	Cassette Module-AJ1
[3]	Cassette Feeding Unit-AS1
[4]	Cassette Feeding Unit-AT1

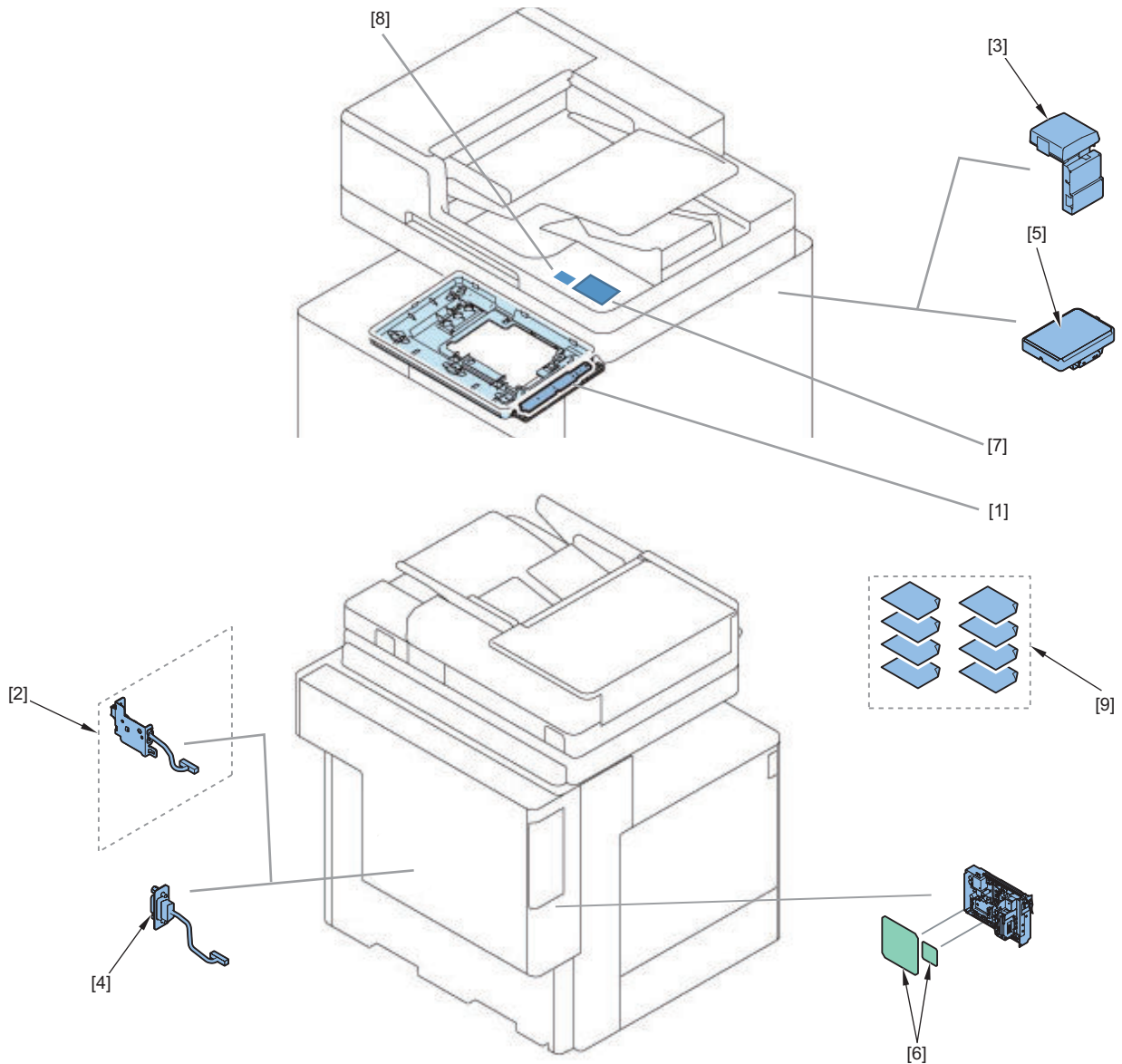
**⚠ CAUTION:**

Combination of installable pickup options

1. Installation of 3 units of [2] Cassette Module-AJ1 is not supported
2. Installation of [3] Cassette Feeding Unit-AS1 and [2] Cassette Module-AJ1 together is not supported
3. Installation of [4] Cassette Feeding Unit-AT1 and [2] Cassette Module-AJ1 together is not supported
4. Installation of 2 units of [2] Cassette Module-AJ1 is not supported with the built-in finisher model

When installing pickup options with the configuration other than 1, 2 or 3, described above, rejection of installation is not displayed on UI

## Host Machine Options



No.	Product name
1	NFC Kit-E2
2	Copy Card Reader Attachment-B5
3	Copy Card Reader-F1
4	Copy Control Interface Kit-A1
5	IC Card Reader Box-D1
6	Super G3 FAX Board-AT1
7	IC Card Reader

No.	Product name
8	Connection Kit-A2/A3 for Bluetooth LE
9	Remote Fax Kit-A1
	IP FAX Expansion Kit-B1
	PCL International Font Set-A1
	Picture Login-A1
	Barcode Printing Kit-D1

# Specifications

## Host machine

Item	Specifications
Machine installation method	Desk-top
Photosensitive medium	φ24mm, OPC
Exposure method	4Beam Laser
Charging method	DC Roller Charging
Developing method	Dry/Single-component Development
Transfer method	Intermediate Transfer Belt(ITB) Roller Transfer(Secondary)
Separation method	Curvature separation
Pickup method	Stack bypass : Roller separation method Cassette : Lifter + Roller separation method
Fixing method	On demand fixing
Drum cleaning method	Cleaning Blade
Toner type	1-component
Toner level detection function	Yes
Waste toner level detection function	Yes(Full-load detection)
Leading edge	5.0mm
Left side	4.2mm(LTR/LGL), 2.5mm(A4)
Image gradations	256 Gradation Levels
FPOT (First Print Output Time)	DX C568 series Black: <ul style="list-style-type: none"> <li>• AdobeReader: 7.09sec</li> <li>• Excel: 7.16sec</li> <li>• Word: 7.35sec</li> </ul> Conform to ISO17629 FPOT from Ready / Reference value Color: <ul style="list-style-type: none"> <li>• AdobeReader: 8.66sec</li> <li>• Excel: 8.62sec</li> <li>• Word: 8.74sec</li> </ul> Conform to ISO17629 FPOT from Ready / Reference value DX C478 series Black: <ul style="list-style-type: none"> <li>• AdobeReader: 9.60sec</li> <li>• Excel: 9.70sec</li> <li>• Word: 9.67sec</li> </ul> Conform to ISO17629 FPOT from Ready / Reference value Color: <ul style="list-style-type: none"> <li>• AdobeReader: 11.02sec</li> <li>• Excel: 11.13sec</li> <li>• Word: 11.36sec</li> </ul> Conform to ISO17629 FPOT from Ready / Reference value

Item	Specifications
Resolution	Laser resolution <ul style="list-style-type: none"> <li>• 600dpi × 600dpi</li> <li>• 1200dpi × 600dpi</li> </ul> Print resolution ( With smoothing processing ) <ul style="list-style-type: none"> <li>• 2400dpi (equivalent) x600dpi (default setting)</li> <li>• 9600dpi (equivalent) ×600dpi</li> <li>• 1200dpi × 1200dpi (equivalent)</li> </ul> Print resolution ( Without smoothing processing ) <ul style="list-style-type: none"> <li>• 1200dpi×600dpi</li> <li>• 600dpi×600dpi(default setting)</li> </ul> COPY <ul style="list-style-type: none"> <li>• 600dpi × 600dpi</li> </ul>
Maximum image guarantee area	205.9×345.6mm
Maximum printable area	207.5 x 346.6mm
Warm-up time	Quick start mode:ON <ul style="list-style-type: none"> <li>• Time until key operations can be performed on the touch panel display: 4 sec or less</li> <li>• Possible to start copying : 10 sec or less</li> </ul> Quick start mode:OFF/Non-Quick mode <ul style="list-style-type: none"> <li>• Possible to operate copy icon : 24 sec or less</li> <li>• Possible to start copying : 30 sec or less</li> </ul> <div style="background-color: #e0f2f1; padding: 10px; border: 1px solid #ccc; margin-top: 10px;"> <p><b>NOTE:</b></p> <p>Conditions:</p> <ul style="list-style-type: none"> <li>• 8 hours passed from a power off.</li> <li>• Room temperature at 20 degrees</li> <li>• HDD as factory setting</li> <li>• Device not connected to any network</li> <li>• No accessories or optional parts attached to device</li> <li>• No error or operator call occurred.</li> <li>• Motionsensor in default setting.</li> <li>• Fixing unit temparater 15-27.5 degrees.</li> <li>• Device power discontinuity with shut-down mode.</li> </ul> <p>Shutdown mode : to turn off the power from a fully raised state. Follow the procedure below to power off MFP before measurement.</p> <ol style="list-style-type: none"> <li>1. Set up quick startup mode</li> <li>2. Leave for about 5 minutes(Do not enter service mode as the fast startup sequence is cleared)</li> <li>3. Power OFF</li> </ol> </div>
Recovery time	10 sec or less (From Deep Sleep mode) Eco recovery mode_OFF (default)
FCOT (First copy time)	DX C568 series <ul style="list-style-type: none"> <li>• Black: 4.4 sec or less</li> <li>• Color: 5.2 sec or less</li> </ul> DX C478 series <ul style="list-style-type: none"> <li>• Black: 5.1 sec or less</li> <li>• Color: 5.8 sec or less</li> </ul>
Paper type / Paper Size	Refer to <a href="#">“Pickup Specifications” on page 22</a>
Pickup capacity	Stack bypass <ul style="list-style-type: none"> <li>100 sheets(75g/m<sup>2</sup>)</li> <li>100 sheets(80g/m<sup>2</sup>)</li> <li>10 sheets(Envelope)</li> </ul> Cassette1 <ul style="list-style-type: none"> <li>550 sheets (75g/m<sup>2</sup>)</li> <li>500 sheets (80g/m<sup>2</sup>)</li> </ul>
Memory capacity	RAM: 4GB Main CPU Side: 2GB Image Processing CPU Side: 2GB
SSD capacity	256GB

Item	Specifications
Rated power supply	DX C568 series <ul style="list-style-type: none"> <li>• US: 110V-127V, 60Hz, 10A</li> </ul> DX C478 series <ul style="list-style-type: none"> <li>• US: 110V-127V, 60Hz, 8.4A</li> <li>• EUR: 220V-240V, 50/60Hz, 4.3A</li> </ul>
Power consumption (reference value)	Max. power consumption: <ul style="list-style-type: none"> <li>• 120-127V: 1500W</li> <li>• 220-240V: 1500W</li> </ul> Including all options supplied from main unit with power. Average power consumption while copying/printing <ul style="list-style-type: none"> <li>• &lt;120V(USA)&gt;               <ul style="list-style-type: none"> <li>DX C568 series: 926W (120V)</li> <li>DX C478 series: 769W (120V)</li> </ul>               While ADF copying             </li> <li>• &lt;230V(EUR)&gt;               <ul style="list-style-type: none"> <li>DX C568 series: 739W (230V)</li> </ul>               While ADF copying             </li> </ul> Average power consumption at standby mode <ul style="list-style-type: none"> <li>• 120V: 49W</li> <li>• 230V: 48W</li> </ul> Low energy consumption during sleep mode(DeepSleep) <ul style="list-style-type: none"> <li>• 110-127V: 1.0W</li> <li>• 220-240V: 1.0W</li> </ul> Factory default settings(When numerical value is different, depending on use environment and the use situation) High energy consumption during sleep mode(Sleep1) <ul style="list-style-type: none"> <li>• 120V: 45W</li> <li>• 230V: 42W</li> </ul> Power consumption at plug-in off mode <ul style="list-style-type: none"> <li>• Power OFF(quick start mode:ON): 0.4W</li> <li>• Power OFF(quick start mode:OFF): 0.4W</li> </ul> TEC value <120V/USA> <ul style="list-style-type: none"> <li>• DX C568 series: 0.67 kWh</li> <li>• DX C478 series: 0.54 kWh</li> </ul> ENERGY STAR Product Specification for Imaging Equipment Version 3.0 <230V/EUR>: No description because we were unable to apply due to withdrawal from the ENERGY STAR

## Fax Specifications

Item	Contents
Telephone Line Used *1	Public Switched Telephone Network (PSTN)
Scan Line Density	Normal G3: 8 pels <sup>2</sup> /mm x 3.85 line/mm Fine G3: 8 pels <sup>2</sup> /mm x 7.7 line/mm Super-Fine G3: 8 pels <sup>2</sup> /mm x 15.4 line/mm Ultra-Fine G3: 16 pels <sup>2</sup> /mm x 15.4 line/mm
Transmission Speed	Super G3 : 33.6 kbps, G3 : 14.4 kbps
Compression Method	MH, MR, MMR, JBIG
Transmission Type	SuperG3, G3
Sending Original Sizes	<ul style="list-style-type: none"> <li>• AB configuration: A4, B5*<sup>3</sup>, A5*<sup>3</sup>, A6*<sup>3</sup></li> <li>• Inch configuration: LGL, LTR, LTRR, STMTR</li> </ul>
Receiving Paper Sizes	<ul style="list-style-type: none"> <li>• A4, B5, A5, LGL, LTR, STMTR, 16K</li> </ul>
No. of Memory RX Jobs	Up to 320 jobs
Transmission Times	Approximately 2.6 seconds (When sending LTR Canon original paper, Normal 8 pels x 3.85 line/mm, ECM (JBIG))

\*1 When using an IP telephone service, facsimile communication may not be performed normally via an IP telephone line. It is recommended to use facsimile communication via a general telephone (Public Switched Telephone Network) line.

\*2 Pels stands for picture elements (pixels).

\*3 Sent as A4.

## Weight and Size

Product name	Width (mm)	Depth (mm)	Height (mm)	Weight: Approx. (kg)
imageRUNNER ADVANCE DX C568iFZ	521	642 (when including the Control Panel)	864	55 <sup>*1</sup>
imageRUNNER ADVANCE DX C568iF	642 (when Deck is attached)	665 (when Deck is attached, including the Control Panel)	668	46 <sup>*1</sup>
imageRUNNER ADVANCE DX C478iFZ	749 (when the MP tray is extended)	665 (when Deck is attached, including the Control Panel)	864	55 <sup>*1</sup>
imageRUNNER ADVANCE DX C478iZ				
imageRUNNER ADVANCE DX C478iF			668	46 <sup>*1</sup>
imageRUNNER ADVANCE DX C478i				
Cassette Module-AJ1	521	474	150	7
Cassette Feeding Unit-AS1	642	657	479	19
Cassette Feeding Unit-AT1	642	657	479	24

\*1: Including the Cartridge

## Productivity

### ■ DX C568 series

Unit: Images / min.

Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Thin (60 to 63g/m <sup>2</sup> ) Plain 1 Recycled 1 Color paper (64 to 74g/m <sup>2</sup> ) Letterhead 1	A4-R	56	56	56	56	56	[30]	*2	*2	*3
	B5-R	43 to 4	43 to 4	43 to 4	43 to 4	43 to 4	[24 to 4]	*2	*2	*3
	A5-R	39 to 5	39 to 5	39 to 5	39 to 5	39 to 5	[25 to 5]	-	-	
	A5	58	58	58	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	49 to 6	-	-	-	-	-	
	LGL	47	47	47	[28]	[28]	[28]	-	-	
	LTR-R	60	60	60	60	60	[32]	-	-	
	EXE-R	42 to 4	42 to 4	42 to 4	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38 to 5	-	-	-	-	-	
Plain 2 Recycled 2 (75 to 90g/m <sup>2</sup> ) Letterhead 2	A4-R	56	56	56	56	56	[30]	*2	*2	*3
	B5-R	43 to 4	43 to 4	43 to 4	43 to 4	43 to 4	[24 to 4]	*2	*2	*3
	A5-R	39 to 5	39 to 5	39 to 5	39 to 5	39 to 5	[25 to 4]	-	-	
	A5	73	73	73	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	-	-	-	-	-	-	
	LGL	47	47	47	[28]	[28]	[28]	-	-	
	LTR-R	60	60	60	60	60	[32]	-	-	
	EXE-R	42 to 4	42 to 4	42 to 4	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38 to 5	-	-	-	-	-	



Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Plain 2 Recycled 2 (75 to 90g/m <sup>2</sup> ) Letterhead 2	16K-R	41 to 4	41 to 4	41 to 4	41 to 4	41 to 4	[24 to 4]	-	-	
Plain 3 (91 to 105g/m <sup>2</sup> ) Letterhead 3	A4-R	42	42	42	42	42	[22]	*2	*2	
	B5-R	43 to 4	43 to 4	43	43 to 4	43 to 4	[24 to 4]	*2	*2	
	A5-R	39 to 5	39 to 5	39	39 to 5	39 to 5	[25 to 4]	-	-	
	A5	73	73	73	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	49	-	-	-	-	-	
	LGL	35	35	35	[20]	[20]	[20]	-	-	
	LTR-R	44	44	44	44	44	[24]	-	-	
	EXE-R	42 to 4	42 to 4	42	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38	-	-	-	-	-	
	16K-R	41 to 4	41 to 4	41	41 to 4	41 to 4	[24 to 4]	-	-	
Bond 1 (64 to 74g/m <sup>2</sup> )	A4-R	-	-	-	-	-	-	-	-	
	B5-R	-	-	-	-	-	-	-	-	
	A5-R	-	-	-	-	-	-	-	-	
	A5	-	-	-	-	-	-	-	-	
	A6-R	-	-	-	-	-	-	-	-	
	LGL	-	-	-	-	-	-	-	-	
	LTR-R	30	30	30	30	30	[20]	*2	*2	
	EXE-R	31 to 2	31 to 2	31 to 2	31 to 2	31 to 2	[22 to 2]	-	-	
	STMT-R	-	-	-	-	-	-	-	-	
	16K-R	-	-	-	-	-	-	-	-	
Bond 2 (75 to 105g/m <sup>2</sup> )	A4-R	-	-	-	-	-	-	-	-	
	B5-R	-	-	-	-	-	-	-	-	
	A5-R	-	-	-	-	-	-	-	-	
	A5	-	-	-	-	-	-	-	-	
	A6-R	-	-	-	-	-	-	-	-	
	LGL	-	-	-	-	-	-	-	-	
	LTR-R	29	29	29	25	25	[16]	*2	*2	
	EXE-R	31 to 2	31 to 2	31 to 2	25 to 3	25 to 3	[16 to 3]	-	-	
	STMT-R	-	-	-	-	-	-	-	-	
	16K-R	-	-	-	-	-	-	-	-	
Heavy 1 (106 to 120g/m <sup>2</sup> ) Letterhead 4	A4-R	28	28	28	28	28	[14]	*2	*2	
	B5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[16 to 3]	*2	*2	
	A5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[17 to 3]	-	-	
	A5	48	48	48	-	-	-	*2	*2	
	A6-R	32 to 3	32 to 3	32 to 3	-	-	-	-	-	

Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Heavy 1 (106 to 120g/m <sup>2</sup> ) Letterhead 4	LGL	23	23	23	[14]	[14]	[14]	-	-	
	LTR-R	29	29	29	29	29	[16]	-	-	
	EXE-R	28 to 3	28 to 3	28 to 3	28 to 3	28 to 3	[16 to 3]	-	-	
	STMT-R	29 to 3	29 to 3	29 to 3	-	-	-	-	-	
	16K-R	27 to 3	27 to 3	27 to 3	27 to 3	27 to 3	[16 to 3]	-	-	
Heavy 2 (121 to 128g/m <sup>2</sup> ) Letterhead 5	A4-R	28	28	28	28	28	[14]	-	*2	
	B5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[16 to 3]	-	*2	
	A5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[17 to 3]	-	-	
	A5	48	48	48	-	-	-	-	-	
	A6-R	32 to 3	32 to 3	32 to 3	-	-	-	-	-	
	LGL	23	23	23	[14]	[14]	[14]	-	*2	
	LTR-R	29	29	29	29	29	[16]	-	-	
	EXE-R	28 to 3	28 to 3	28 to 3	28 to 3	28 to 3	[16 to 3]	-	-	
	STMT-R	29 to 3	29 to 3	29 to 3	-	-	-	-	-	
16K-R	27 to 3	27 to 3	27 to 3	27 to 3	27 to 3	[16 to 3]	-	-		
Heavy 3 (129 to 163g/m <sup>2</sup> ) Letterhead 6	A4-R	14	14	14	14	14	[8]	-	*2	
	B5-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	*2	
	A5-R	18 to 2	18 to 2	18 to 2	18 to 2	18 to 2	[11 to 2]	-	-	
	A5	22	22	22	-	-	-	-	-	
	A6-R	22 to 2	22 to 2	22 to 2	-	-	-	-	-	
	LGL	12	12	12	[8]	[8]	[8]	-	*2	
	LTR-R	15	15	15	15	15	[10]	-	-	
	EXE-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	-	
	STMT-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
16K-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	-		
Heavy 4 (164 to 200g/m <sup>2</sup> ) Letterhead 7	A4-R	14	14	14	-	-	-	-	-	
	B5-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	A5-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
	A5	22	22	22	-	-	-	-	-	
	A6-R	22 to 2	22 to 2	22 to 2	-	-	-	-	-	
	LGL	12	12	12	-	-	-	-	-	
	LTR-R	15	15	15	-	-	-	-	-	
	EXE-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	STMT-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
16K-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-		

Paper type	Pa- per size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided					
		Cassette		MP Tray	Cassette		MP Tray *1	Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Stand- ard	Option		Standard	Option				
Heavy 5 (201 to 216g/m <sup>2</sup> )	A4-R	13	13	13	-	-	-	-	-	
	B5-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	A5-R	17 to 2	17 to 2	17 to 2	-	-	-	-	-	
	A5	21	21	21	-	-	-	-	-	
	A6-R	21 to 2	21 to 2	21 to 2	-	-	-	-	-	
	LGL	11	11	11	-	-	-	-	-	
	LTR- R	14	14	14	-	-	-	-	-	
	EXE- R	14 to 2	14 to 2	14 to 2	-	-	-	-	-	
	STMT -R	17 to 2	17 to 2	17 to 2	-	-	-	-	-	
	16K- R	14 to 2	14 to 2	14 to 2	-	-	-	-	-	
Envelope	Mon- arch	-	-	[20 to 4]	-	-	-	-	-	
	COM 10	-	-	[20 to 4]	-	-	-	-	-	
	ISO- C5	-	-	[20 to 4]	-	-	-	-	-	
	DL	-	-	[20 to 4]	-	-	-	-	-	
Label paper	A4-R	23	-	-	-	-	-	-	-	
	LTR- R	24	-	-	-	-	-	-	-	

\*: This is specified by the normal temperature and normal humidity environment.

\*: The productivity may change by the environment and job history (temperature status of Fixing Assembly).

\*: The value inside [] is the measured productivity and is not a guaranteed value. (Measured value in the normal temperature and normal humidity environment)

\*1. The productivity decreases compared to the 1-sided printing due to the 1-sheet circulation (printing on front and then back in the order for each sheet).

\*2. This is 50% or higher compared to the productivity of host machine (non-sort mode).

\*3. The paper interval adjustment may be applied twice on picking up for black and in this case, the productivity decreased by approx. 1 image/min.

## ■ DX C478 series

Unit: Images / min.

Paper type	Pa- per size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided					
		Cassette		MP Tray	Cassette		MP Tray *1	Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Stand- ard	Option		Standard	Option				
Thin (60 to 63g/m <sup>2</sup> ) Plain 1 Recycled 1 Color paper (64 to 74g/m <sup>2</sup> ) Letterhead 1	A4-R	47	47	47	47	47	[26]	*2	*2	*3
	B5-R	43 to 4	43 to 4	43 to 4	43 to 4	43 to 4	[24 to 4]	*2	*2	*3
	A5-R	39 to 5	39 to 5	39 to 5	39 to 5	39 to 5	[25 to 4]	-	-	
	A5	58	58	58	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	49 to 6	-	-	-	-	-	
	LGL	39	39	39	[22]	[22]	[22]	-	-	

Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Thin (60 to 63g/m <sup>2</sup> ) Plain 1 Recycled 1 Color paper (64 to 74g/m <sup>2</sup> ) Letterhead 1	LTR-R	50	50	50	50	50	[26]	-	-	
	EXE-R	42 to 4	42 to 4	42 to 4	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38 to 5	-	-	-	-	-	
	16K-R	41 to 4	41 to 4	41 to 4	41 to 4	41 to 4	[24 to 4]	-	-	
Plain 2 Recycled 2 (75 to 90g/m <sup>2</sup> ) Letterhead 2	A4-R	47	47	47	47	47	[26]	*2	*2	*3
	B5-R	43 to 4	43 to 4	43 to 4	43 to 4	43 to 4	[24 to 4]	*2	*2	*3
	A5-R	39 to 5	39 to 5	39 to 5	39 to 5	39 to 5	[25 to 4]	-	-	
	A5	73	73	73	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	49 to 6	-	-	-	-	-	
	LGL	39	39	39	[22]	[22]	[22]	-	-	
	LTR-R	50	50	50	50	50	[26]	-	-	
	EXE-R	42 to 4	42 to 4	42 to 4	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38 to 5	-	-	-	-	-	
16K-R	41 to 4	41 to 4	41 to 4	41 to 4	41 to 4	[24 to 4]	-	-		
Plain 3 (91 to 105g/m <sup>2</sup> ) Letterhead 3	A4-R	42	42	42	42	42	[22]	*2	*2	
	B5-R	43 to 4	43 to 4	43	43 to 4	43 to 4	[24 to 4]	*2	*2	
	A5-R	39 to 5	39 to 5	39	39 to 5	39 to 5	[25 to 4]	-	-	
	A5	73	73	73	-	-	-	*2	*2	
	A6-R	49 to 6	49 to 6	49	-	-	-	-	-	
	LGL	35	35	35	[20]	[20]	[20]	-	-	
	LTR-R	44	44	44	44	44	[24]	-	-	
	EXE-R	42 to 4	42 to 4	42	42 to 4	42 to 4	[24 to 4]	-	-	
	STMT-R	38 to 5	38 to 5	38	-	-	-	-	-	
16K-R	41 to 4	41 to 4	41	41 to 4	41 to 4	[24 to 4]	-	-		
Bond 1 (64 to 74g/m <sup>2</sup> )	A4-R	-	-	-	-	-	-	-	-	
	B5-R	-	-	-	-	-	-	-	-	
	A5-R	-	-	-	-	-	-	-	-	
	A5	-	-	-	-	-	-	-	-	
	A6-R	-	-	-	-	-	-	-	-	
	LGL	-	-	-	-	-	-	-	-	
	LTR-R	30	30	30	30	30	[20]	*2	*2	
	EXE-R	31 to 2	31 to 2	31 to 2	31 to 2	31 to 2	[22 to 2]	-	-	
	STMT-R	-	-	-	-	-	-	-	-	
16K-R	-	-	-	-	-	-	-	-		

Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Bond 2 (75 to 105g/m <sup>2</sup> )	A4-R	-	-	-	-	-	-	-	-	
	B5-R	-	-	-	-	-	-	-	-	
	A5-R	-	-	-	-	-	-	-	-	
	A5	-	-	-	-	-	-	-	-	
	A6-R	-	-	-	-	-	-	-	-	
	LGL	-	-	-	-	-	-	-	-	
	LTR-R	29	29	29	25	25	[16]	*2	*2	
	EXE-R	28 to 3	28 to 3	28 to 3	25 to 3	25 to 3	[16 to 3]	-	-	
	STMT-R	-	-	-	-	-	-	-	-	
	16K-R	-	-	-	-	-	-	-	-	
Heavy 1 (106 to 120g/m <sup>2</sup> ) Letterhead 4	A4-R	28	28	28	28	28	[14]	*2	*2	
	B5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[16 to 3]	*2	*2	
	A5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[17 to 3]	-	-	
	A5	48	48	48	-	-	-	*2	*2	
	A6-R	32 to 3	32 to 3	32 to 3	-	-	-	-	-	
	LGL	23	23	23	[14]	[14]	[14]	-	-	
	LTR-R	29	29	29	29	29	[16]	-	-	
	EXE-R	28 to 3	28 to 3	28 to 3	28 to 3	28 to 3	[16 to 3]	-	-	
	STMT-R	29 to 3	29 to 3	29 to 3	-	-	-	-	-	
	16K-R	27 to 3	27 to 3	27 to 3	27 to 3	27 to 3	[16 to 3]	-	-	
Heavy 2 (121 to 128g/m <sup>2</sup> ) Letterhead 5	A4-R	28	28	28	28	28	[14]	-	*2	
	B5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[16 to 3]	-	*2	
	A5-R	29 to 3	29 to 3	29 to 3	29 to 3	29 to 3	[17 to 3]	-	-	
	A5	48	48	48	-	-	-	-	-	
	A6-R	32 to 3	32 to 3	32 to 3	-	-	-	-	-	
	LGL	23	23	23	[14]	[14]	[14]	-	*2	
	LTR-R	29	29	29	29	29	[16]	-	-	
	EXE-R	28 to 3	28 to 3	28 to 3	28 to 3	28 to 3	[16 to 3]	-	-	
	STMT-R	29 to 3	29 to 3	29 to 3	-	-	-	-	-	
	16K-R	27 to 3	27 to 3	27 to 3	27 to 3	27 to 3	[16 to 3]	-	-	
Heavy 3 (129 to 163g/m <sup>2</sup> ) Letterhead 6	A4-R	14	14	14	14	14	[8]	-	*2	
	B5-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	*2	
	A5-R	18 to 2	18 to 2	18 to 2	18 to 2	18 to 2	[11 to 2]	-	-	
	A5	22	22	22	-	-	-	-	-	
	A6-R	22 to 2	22 to 2	22 to 2	-	-	-	-	-	
	LGL	12	12	12	[8]	[8]	[8]	-	*2	
	LTR-R	15	15	15	15	15	[10]	-	-	

Paper type	Paper size	Common (Non-sort mode)						With Finisher only		Remark
		1-sided			2-sided			Staple mode (5 sheets binding)	Shift sort mode (5 sheets shifting)	
		Cassette		MP Tray	Cassette		MP Tray *1			
		Standard	Option		Standard	Option				
Heavy 3 (129 to 163g/m <sup>2</sup> ) Letterhead 6	EXE-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	-	
	STMT-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
	16K-R	15 to 2	15 to 2	15 to 2	15 to 2	15 to 2	[10 to 2]	-	-	
Heavy 4 (164 to 200g/m <sup>2</sup> ) Letterhead 7	A4-R	14	14	14	-	-	-	-	-	
	B5-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	A5-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
	A5	22	22	22	-	-	-	-	-	
	A6-R	22 to 2	22 to 2	22 to 2	-	-	-	-	-	
	LGL	12	12	12	-	-	-	-	-	
	LTR-R	15	15	15	-	-	-	-	-	
	EXE-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	STMT-R	18 to 2	18 to 2	18 to 2	-	-	-	-	-	
	16K-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
Heavy 5 (201 to 216g/m <sup>2</sup> )	A4-R	13	13	13	-	-	-	-	-	
	B5-R	15 to 2	15 to 2	15 to 2	-	-	-	-	-	
	A5-R	17 to 2	17 to 2	17 to 2	-	-	-	-	-	
	A5	21	21	21	-	-	-	-	-	
	A6-R	21 to 2	21 to 2	21 to 2	-	-	-	-	-	
	LGL	11	11	11	-	-	-	-	-	
	LTR-R	14	14	14	-	-	-	-	-	
	EXE-R	14 to 2	14 to 2	14 to 2	-	-	-	-	-	
	STMT-R	17 to 2	17 to 2	17 to 2	-	-	-	-	-	
	16K-R	14 to 2	14 to 2	14 to 2	-	-	-	-	-	
Envelope	Mon-arch	-	-	20 to 4	-	-	-	-	-	
	COM 10	-	-	22 to 4	-	-	-	-	-	
	DL	-	-	22 to 4	-	-	-	-	-	
	ISO-C5	-	-	21 to 4	-	-	-	-	-	
Label paper	A4-R	23	23	-	-	-	-	-	-	
	LTR-R	24	24	-	-	-	-	-	-	

\*: This is specified by the normal temperature and normal humidity environment.

\*: The productivity may change by the environment and job history (temperature status of Fixing Assembly).

\*: The value inside [] is the measured productivity and is not a guaranteed value. (Measured value in the normal temperature and normal humidity environment)

\*1. The productivity decreases compared to the 1-sided printing due to the 1-sheet circulation (printing on front and then back in the order for each sheet).

\*2. This is 50% or higher compared to the productivity of host machine (non-sort mode).

\*3. The paper interval adjustment may be applied twice on picking up for black and in this case, the productivity decreased by approx. 1 image/min.

## Pickup Specifications

Paper type (Paper weight g/m <sup>2</sup> )	Size	Feeding direction (mm)	Width direction (mm)	Multi-purpose Tray	Cassette 1	Cassette Module-AJ1 Cassette Feeding Unit-AS1 Cassette Feeding Unit-AT1
Thin (60)	A4R	297	210	Yes	Yes	Yes
Plain 1 (61 to 75)	B5R	257	182	Yes	Yes	Yes
Plain 2 (76 to 90)	A5	148	210	Yes	Yes	Yes
Color (61 to 75)	A5R	210	148	Yes	Yes	Yes
Recycled 1 (61 to 75)	A6R	148	105	Yes	Yes	Yes
Recycled 2 (76 to 90)	LGL	355.6	215.9	Yes	Yes	Yes
Letterhead 1 (61 to 75)	LTRR	279.4	215.9	Yes	Yes	Yes
Letterhead 2(76 to 90)	STMTR	215.9	139.7	Yes	Yes	Yes
	EXEC-R	266.7	184.1	Yes	Yes	Yes
	OFICIO	317.5	215.9	Yes	Yes	Yes
	OFICIO (Brazil)	355	216	Yes	Yes	Yes
	OFICIO (Mexico)	341	216	Yes	Yes	Yes
	LETERR (Government)	266.7	203.2	Yes	Yes	Yes
	LEGAL (Government)	330.2	203.2	Yes	Yes	Yes
	FOOLSCAP (Australia)	337	206	Yes	Yes	Yes
	FOOLSCAP/FOLIO	330.2	215.9	Yes	Yes	Yes
	16KR	270	195	Yes	Yes	Yes
	F4A	342.9	215.9	Yes	Yes	Yes
	LEGAL (India)	345	215	Yes	Yes	Yes
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	Yes
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	Yes
	Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	Yes
	Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	Yes
	Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	Yes
	Custom size 8	210 to 279.3	210 to 216	Yes	Yes	Yes
	Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	Yes
Plain 3 (91 to 105)	A4R	297	210	Yes	Yes	Yes
Bond 1 (60 to 74)	B5R	257	182	Yes	Yes	Yes
Letterhead 3 (91 to 105)	A5	148	210	Yes	Yes	Yes
	A5R	210	148	Yes	Yes	Yes
	A6R	148	105	Yes	Yes	Yes
	LGL	355.6	215.9	Yes	Yes	Yes
	LTRR	279.4	215.9	Yes	Yes	Yes
	STMTR	215.9	139.7	Yes	Yes	Yes
	EXEC-R	266.7	184.1	Yes	Yes	Yes
	OFICIO	317.5	215.9	Yes	Yes	Yes
	OFICIO (Brazil)	355	216	Yes	Yes	Yes
	OFICIO (Mexico)	341	216	Yes	Yes	Yes

Paper type (Paper weight g/m <sup>2</sup> )	Size	Feeding direction (mm)	Width direction (mm)	Multi-purpose Tray	Cassette 1	Cassette Module-AJ1 Cassette Feeding Unit-AS1 Cassette Feeding Unit-AT1
Plain 3 (91 to 105) Bond 1 (60 to 74) Letterhead 3 (91 to 105)	LETERR (Government)	266.7	203.2	Yes	Yes	Yes
	LEGAL (Government)	330.2	203.2	Yes	Yes	Yes
	FOOLSCAP (Australia)	337	206	Yes	Yes	Yes
	FOOLSCAP/FOLIO	330.2	215.9	Yes	Yes	Yes
	16KR	270	195	Yes	Yes	Yes
	F4A	342.9	215.9	Yes	Yes	Yes
	LEGAL (India)	345	215	Yes	Yes	Yes
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	Yes
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	Yes
	Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	Yes
	Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	Yes
	Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	Yes
	Custom size 8	210 to 279.3	210 to 216	Yes	Yes	Yes
Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	Yes	
Heavy 1 (106 to 120) Bond 2 (75 to 105) Letterhead 4 (106 to 120)	A4R	297	210	Yes	Yes	Yes
	B5R	257	182	Yes	Yes	Yes
	A5	148	210	Yes	Yes	Yes
	A5R	210	148	Yes	Yes	Yes
	A6R	148	105	Yes	Yes	Yes
	LGL	355.6	215.9	Yes	Yes	Yes
	LTRR	279.4	215.9	Yes	Yes	Yes
	STMTR	215.9	139.7	Yes	Yes	Yes
	EXEC-R	266.7	184.1	Yes	Yes	Yes
	OFICIO	317.5	215.9	Yes	Yes	Yes
	OFICIO (Brazil)	355	216	Yes	Yes	Yes
	OFICIO (Mexico)	341	216	Yes	Yes	Yes
	LETERR (Government)	266.7	203.2	Yes	Yes	Yes
	LEGAL (Government)	330.2	203.2	Yes	Yes	Yes
	FOOLSCAP (Australia)	337	206	Yes	Yes	Yes
	FOOLSCAP/FOLIO	330.2	215.9	Yes	Yes	Yes
	16KR	270	195	Yes	Yes	Yes
	F4A	342.9	215.9	Yes	Yes	Yes
	LEGAL (India)	345	215	Yes	Yes	Yes
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	Yes
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	Yes
	Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	Yes
	Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	Yes
	Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	Yes
	Custom size 8	210 to 279.3	210 to 216	Yes	Yes	Yes



Paper type (Paper weight g/m <sup>2</sup> )	Size	Feeding direction (mm)	Width direction (mm)	Multi-purpose Tray	Cassette 1	Cassette Module-AJ1 Cassette Feeding Unit-AS1 Cassette Feeding Unit-AT1
Heavy 1 (106 to 120) Bond 2 (75 to 105) Letterhead 4 (106 to 120)	Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	Yes
Heavy 2 (121 to 128) Letterhead 5 (121 to 128)	A4R	297	210	Yes	Yes	Yes
	B5R	257	182	Yes	Yes	Yes
	A5	148	210	Yes	Yes	Yes
	A5R	210	148	Yes	Yes	Yes
	A6R	148	105	Yes	Yes	Yes
	LGL	355.6	215.9	Yes	Yes	Yes
	LTRR	279.4	215.9	Yes	Yes	Yes
	STMTR	215.9	139.7	Yes	Yes	Yes
	EXEC-R	266.7	184.1	Yes	Yes	Yes
	OFICIO	317.5	215.9	Yes	Yes	Yes
	OFICIO (Brazil)	355	216	Yes	Yes	Yes
	OFICIO (Mexico)	341	216	Yes	Yes	Yes
	LETERR (Government)	266.7	203.2	Yes	Yes	Yes
	LEGAL (Government)	330.2	203.2	Yes	Yes	Yes
	FOOLSCAP (Australia)	337	206	Yes	Yes	Yes
	FOOLSCAP/FOLIO	330.2	215.9	Yes	Yes	Yes
	16KR	270	195	Yes	Yes	Yes
	F4A	342.9	215.9	Yes	Yes	Yes
	LEGAL (India)	345	215	Yes	Yes	Yes
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	Yes
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	Yes
Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	Yes	
Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	Yes	
Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	Yes	
Custom size 8	210 to 279.3	210 to 216	Yes	Yes	Yes	
Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	Yes	
Heavy 3 (129 to 163) Letterhead 6 (129 to 163)	A4R	297	210	Yes	Yes	Yes
	B5R	257	182	Yes	Yes	Yes
	A5	148	210	Yes	Yes	Yes
	A5R	210	148	Yes	Yes	Yes
	A6R	148	105	Yes	Yes	Yes
	LGL	355.6	215.9	Yes	Yes	Yes
	LTRR	279.4	215.9	Yes	Yes	Yes
	STMTR	215.9	139.7	Yes	Yes	Yes
	EXEC-R	266.7	184.1	Yes	Yes	Yes
	OFICIO	317.5	215.9	Yes	Yes	Yes
	OFICIO (Brazil)	355	216	Yes	Yes	Yes
	OFICIO (Mexico)	341	216	Yes	Yes	Yes
	LETERR (Government)	266.7	203.2	Yes	Yes	Yes

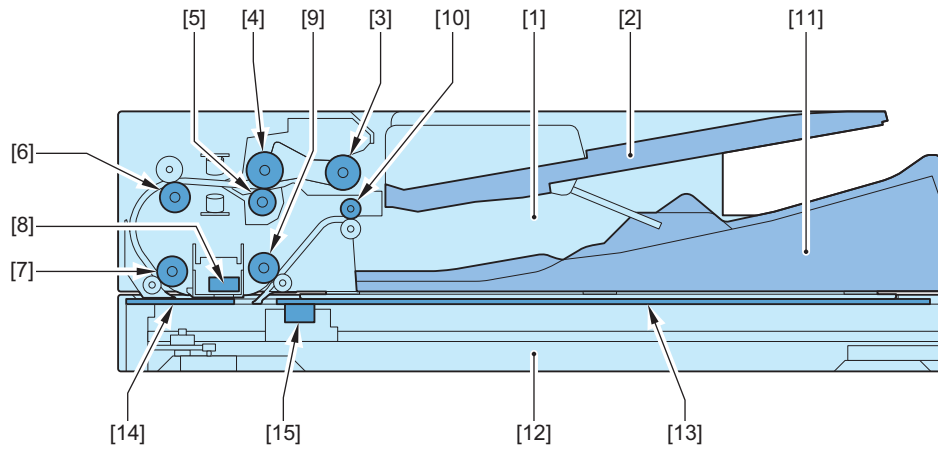
Paper type (Paper weight g/m <sup>2</sup> )	Size	Feeding direction (mm)	Width direction (mm)	Multi-purpose Tray	Cassette 1	Cassette Module-AJ1 Cassette Feeding Unit-AS1 Cassette Feeding Unit-AT1
Heavy 3 (129 to 163) Letterhead 6 (129 to 163)	LEGAL (Government)	330.2	203.2	Yes	Yes	Yes
	FOOLSCAP (Australia)	337	206	Yes	Yes	Yes
	FOOLSCAP/ FOLIO	330.2	215.9	Yes	Yes	Yes
	16KR	270	195	Yes	Yes	Yes
	F4A	342.9	215.9	Yes	Yes	Yes
	LEGAL (India)	345	215	Yes	Yes	Yes
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	Yes
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	Yes
	Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	Yes
	Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	Yes
	Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	Yes
	Custom size 8	210 to 279.3	210 to 216	Yes	Yes	Yes
Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	Yes	
Heavy 4 (164 to 200) Heavy 5 (201 to 216) Letterhead 7 (164 to 200)	A4R	297	210	Yes	Yes	No
	B5R	257	182	Yes	Yes	No
	A5	148	210	Yes	Yes	No
	A5R	210	148	Yes	Yes	No
	A6R	148	105	Yes	Yes	No
	LGL	355.6	215.9	Yes	Yes	No
	LTRR	279.4	215.9	Yes	Yes	No
	STMTR	215.9	139.7	Yes	Yes	No
	EXEC-R	266.7	184.1	Yes	Yes	No
	OFICIO	317.5	215.9	Yes	Yes	No
	OFICIO (Brazil)	355	216	Yes	Yes	No
	OFICIO (Mexico)	341	216	Yes	Yes	No
	LETERR (Government)	266.7	203.2	Yes	Yes	No
	LEGAL (Government)	330.2	203.2	Yes	Yes	No
	FOOLSCAP (Australia)	337	206	Yes	Yes	No
	FOOLSCAP/ FOLIO	330.2	215.9	Yes	Yes	No
	16KR	270	195	Yes	Yes	No
	F4A	342.9	215.9	Yes	Yes	No
	LEGAL (India)	345	215	Yes	Yes	No
	Custom size 1	127 to 147.9	76.2 to 216	Yes	No	No
	Custom size 2	148 to 355.6	76.2 to 101.5	Yes	No	No
	Custom size 3	148 to 163	101.6 to 216	Yes	Yes	No
	Custom size 4	163.1 to 209.9	101.6 to 209.9	Yes	Yes	No
	Custom size 5	163.1 to 209.9	210 to 216	Yes	Yes	No
	Custom size 6	210 to 355.6	101.6 to 147.9	Yes	Yes	No
	Custom size 7	210 to 355.6	148 to 209.9	Yes	Yes	No
Custom size 8	210 to 279.3	210 to 216	Yes	Yes	No	
Custom size 9	279.4 to 355.6	210 to 216	Yes	Yes	No	

Paper type (Paper weight g/m <sup>2</sup> )	Size	Feeding direction (mm)	Width direction (mm)	Multi-purpose Tray	Cassette 1	Cassette Module-AJ1 Cassette Feeding Unit-AS1 Cassette Feeding Unit-AT1
Labels (106 to 128)	A4R	297	210	No	Yes	Yes
	LTRR	279.4	215.9	No	Yes	Yes
Envelope (80 to 100)	COM10_R	241.3	104.7	Yes	No	No
	Monarch_R	190.5	98.4	Yes	No	No
	ISO-C5_R	229	162	Yes	No	No
	DL_R	220	110	Yes	No	No

## Parts Name

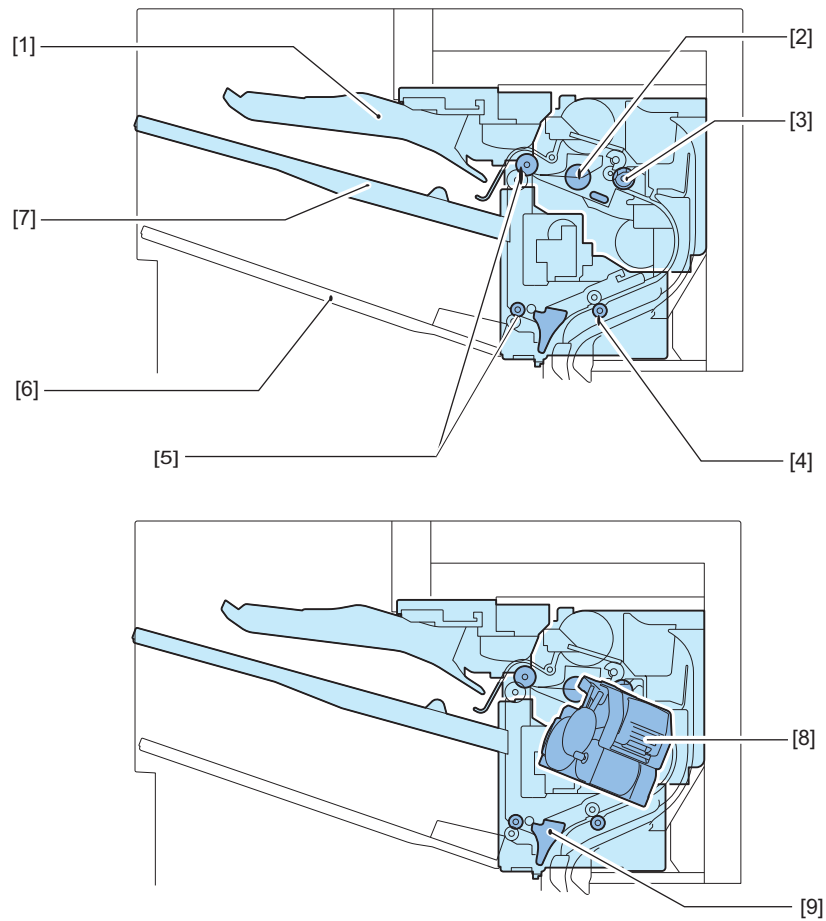
### Cross Section View

#### ADF Assembly/Reader Assembly



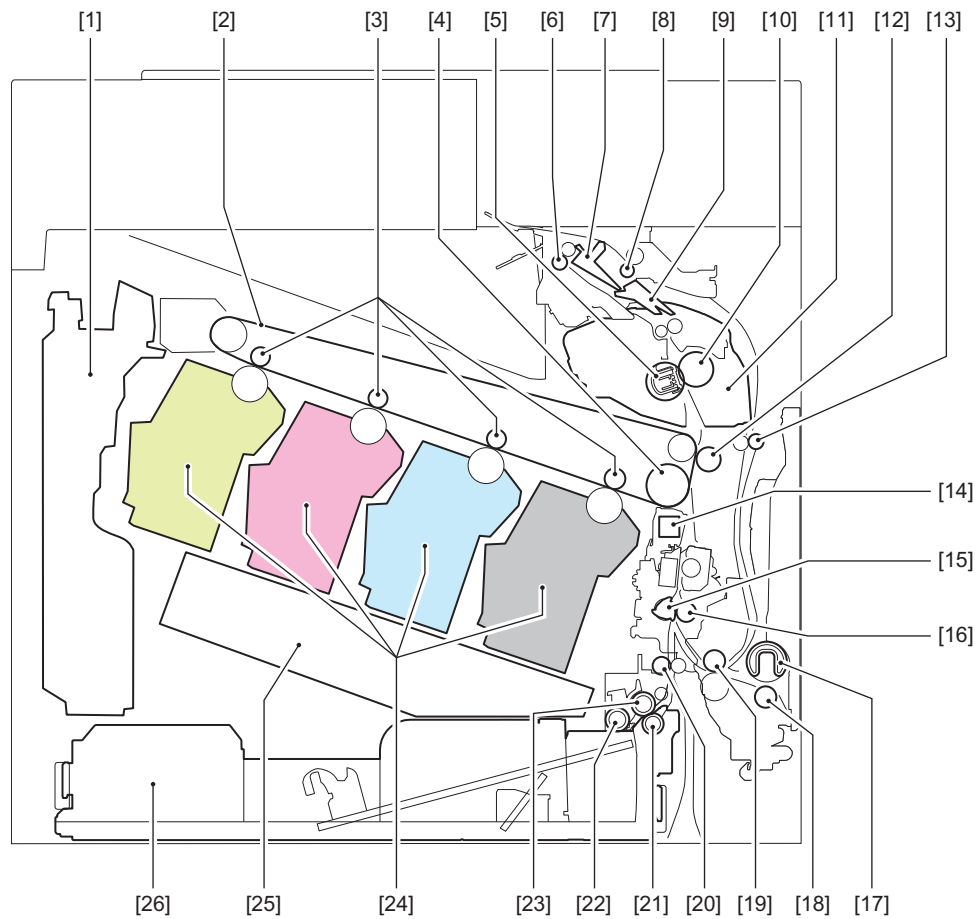
No	Name
[1]	ADF Unit
[2]	Original Tray
[3]	Pickup Roller
[4]	Feed Roller
[5]	Separation Roller
[6]	After separation feed roller
[7]	Lead Roller 1
[8]	Scanner Unit (Back)
[9]	Lead Roller 2
[10]	Delivery Roller
[11]	ADF Base
[12]	Reader Unit
[13]	Copyboard Glass
[14]	ADF Reading Glass
[15]	Scanner Unit (Front)

## Finisher Assembly



No	Name
[1]	Jogger Guide
[2]	Y Alignment Roller
[3]	Exit Feed Roller
[4]	Inlet Feed Roller
[5]	Escape Tray Delivery Roller
[6]	Lower Escape Tray
[7]	Upper Escape Tray
[8]	Staple Unit
[9]	Inlet Flapper

## Printer Assembly



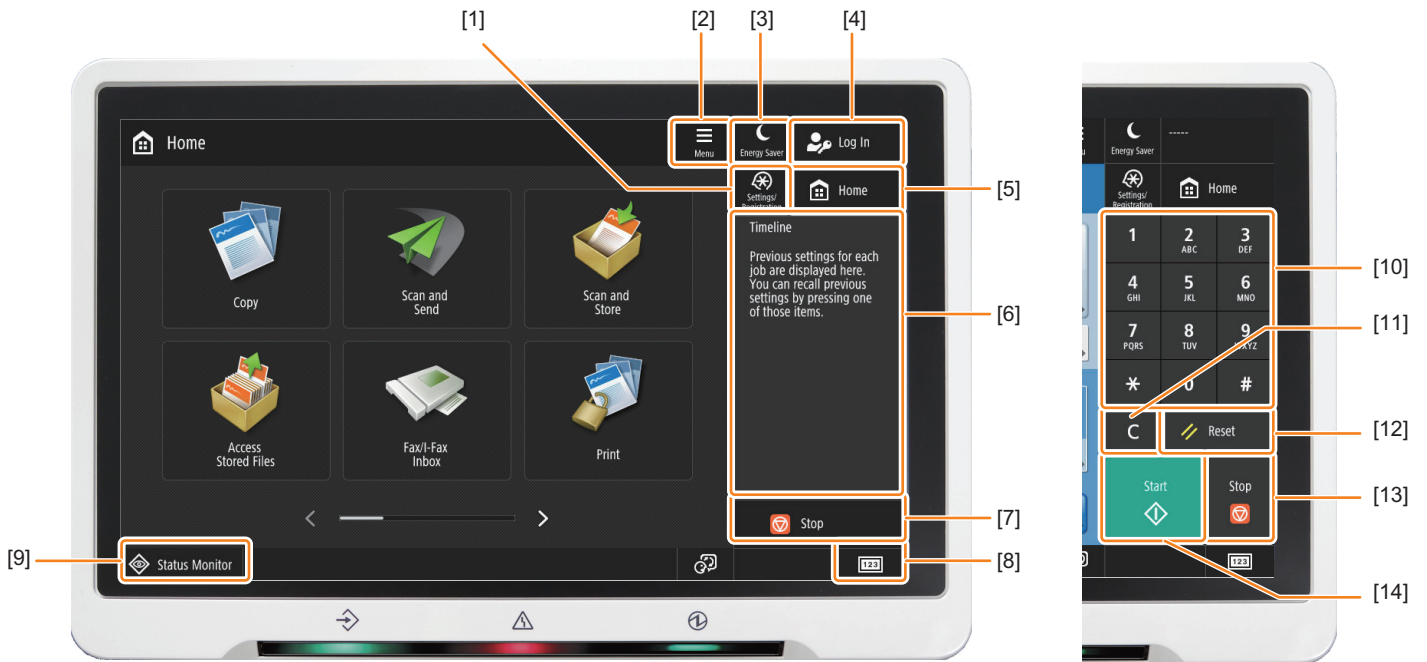
No	Name
[1]	Waste Toner Container
[2]	ITB Unit
[3]	Primary Transfer Roller
[4]	ITB Drive Roller
[5]	Fixing Film
[6]	Delivery Roller
[7]	Output accessory flapper
[8]	Reverse Roller
[9]	Reverse Flapper
[10]	Pressure Roller
[11]	Fixing Assembly
[12]	Secondary Transfer Outer Roller
[13]	Duplex Feed Upper Roller
[14]	Registration Patch Sensor
[15]	Registration Shutter
[16]	Registration Roller
[17]	Multi-purpose Tray Pickup Roller
[18]	Multi-purpose Tray Separation Roller
[19]	Duplex Re-pickup Roller
[20]	Intermediate Feed Roller
[21]	Cassette 1 Separation Roller
[22]	Cassette 1 Pickup Roller
[23]	Cassette 1 Feed Roller
[24]	Cartridge
[25]	Laser Scanner Unit
[26]	Cassette 1

# Control Panel



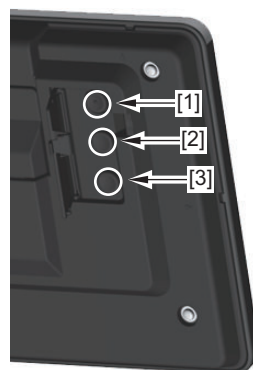
No.	Name
[1]	Touch panel display
[2]	Main Power indicator
[3]	Error indicator
[4]	Processing/Data indicator

## Main Menu



No.	Name
[1]	Settings/Registration
[2]	Menu
[3]	Energy Saver
[4]	Login
[5]	Home
[6]	Timeline
[7]	Stop
[8]	Counter
[9]	Status Check
[10]	Numeric keys
[11]	Clear
[12]	Reset
[13]	Stop
[14]	Start

## Service Buttons



Reference figure (Rear side of Control Panel)

No.	Name
[1]	Service Button 1



No.	Name
[2]	Service Button 2
[3]	Service Button 3

**NOTE:**

Service Buttons are operated by opening the cover.

**CAUTION:**

Service Buttons are buttons for service technicians and information is not released to users.

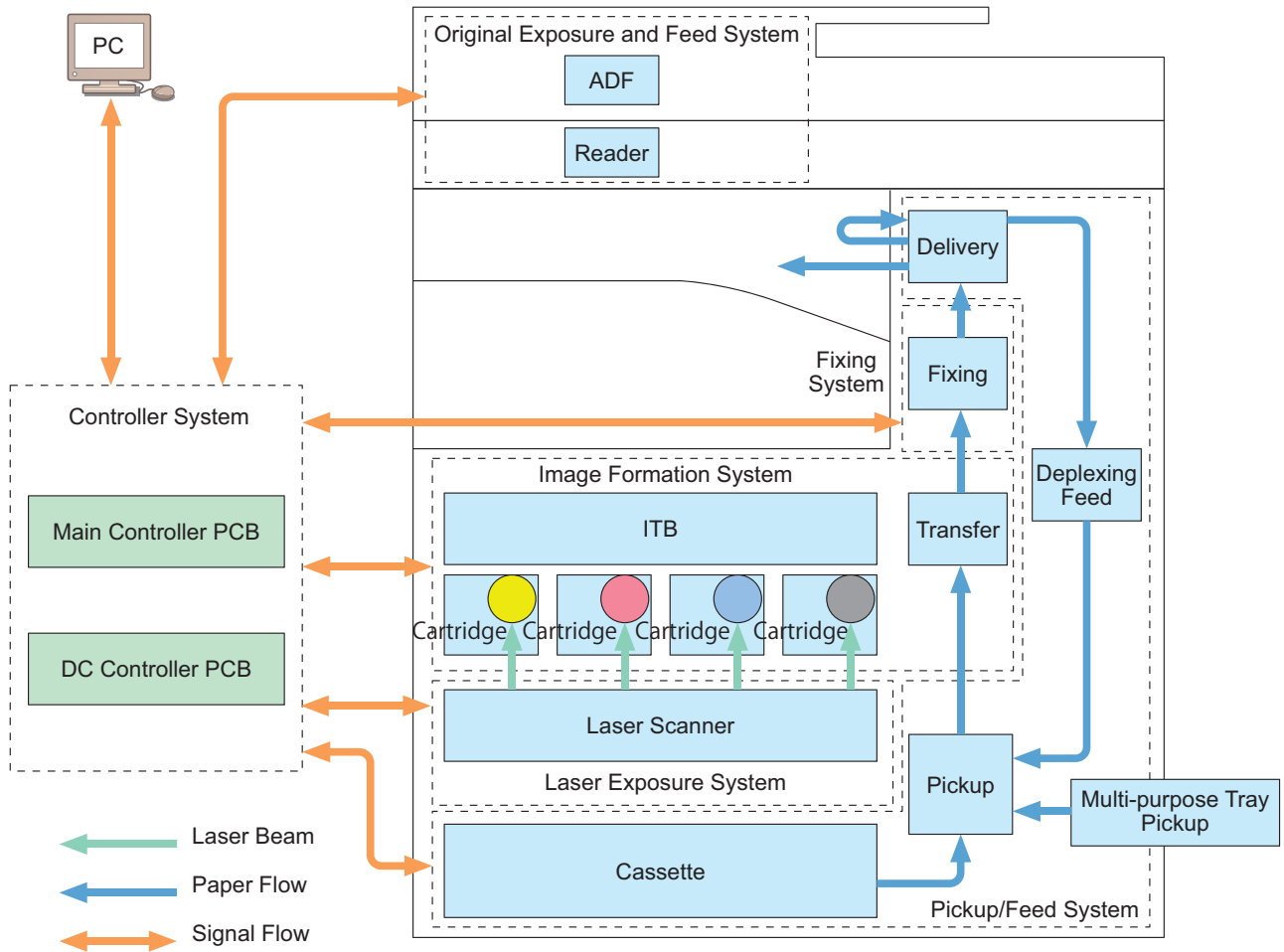


# Technology

Functional Configuration.....	34
Original Exposure System.....	35
Controller System.....	58
Laser Exposure System.....	63
Image Formation System.....	67
Fixing System.....	85
Pickup Feed System.....	92
External Auxiliary System.....	112

# Functional Configuration

This machine consists of 6 major blocks: Original Exposure System, Controller System, Laser Exposure System, Image Formation System, Fixing System, and Pickup/Delivery System.



# Original Exposure System

## Features

### Reader Assembly

- Color reproducibility has been improved by adopting a scanner unit with 3-line CIS installed, as compared with the conventional models.

### ADF

#### High Productivity (1-sided /2-sided)

Fastest (Send 300 x 300 dpi) / Auto Color Select = OFF  
 100 ipm / 200 ipm (LTR)  
 95 ipm / 190 ipm (A4)

#### Small Size Paper-Enabled

Support originals of W 48mm x L 85mm

#### Expanded Stacking Capacity

150 sheets (75 gsm) / 100 sheets (80 gsm)

#### Prevention of black streaks of Stream Reading

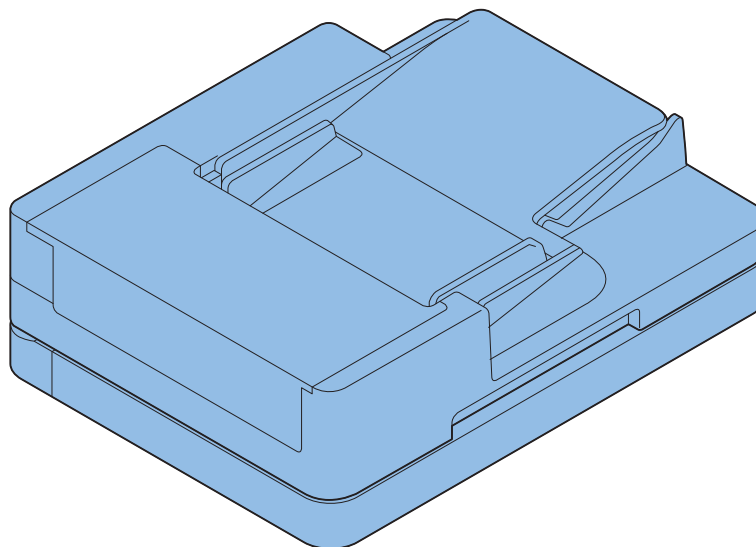
Oil Repellent Coated Glass

#### Improved Operability

Change of Handle Position

#### Digital registration

Supports digital registration function



## Specifications

### Reader Assembly

Item	Specification/Function
Type	Built in with Printer model, No stream by Platen/Stream feed by ADF
Image sensor	CIS
Acceptable Originals	Sheet/Book

Item	Specification/Function
Document size	<ul style="list-style-type: none"> <li>• Crosstrack : Up to. 216.0mm</li> <li>• Intrack : Up to. 355.6mm</li> <li>• Automatic Size sensor : No</li> <li>• Size detected by manual operation from panel A4R , A5R , A6R , B5R , LGLR , LTRR , STMTR , 16KR</li> </ul>
Light source	LED
Scan Resolution	600dpi x 600dpi 300dpi x 600dpi
# of Gradations	256 Gradation Levels,8bit x 3 Color
Reader Heater	No.

## ■ ADF

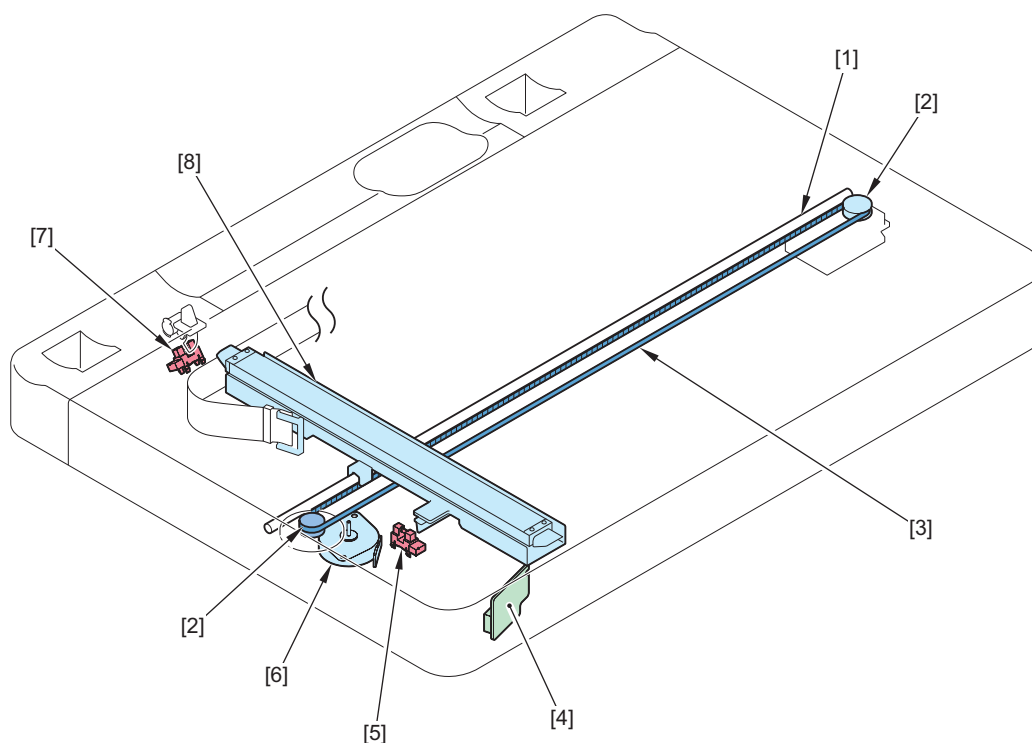
Item	Specification	CAUTION
Original separation method	Separation Roller Method	
ADF original scanning method	Stream feed by ADF	
ADF original basis weight	<ul style="list-style-type: none"> <li>• Single sided Black&amp;White Original:42-128gsm (A/B), 50-128gsm (inch) Color Original:64-128gsm (A/B), 64-128gsm (inch) Business card:80-220gsm(Thickness: 0.1-0.23mm degree)</li> <li>• Double sided Black&amp;White Original: 50-128gsm Color Original: 64-128gsm Business card:80-220gsm(Thickness: 0.1-0.23mm degree)</li> </ul>	Original of width narrows less than A6S except the business card: 50-128gsm LGL/52gsm: supported only feeding, Long Original(over than 355.6mm): 60-90gsm
ADF original size	A4R, A5R, A6R, B5R, 16KR, LGLR, LTRR, STMTR Crosstrack : 48.0-216.0mm (Business card:48.0-55.0mm) Intrack : 128.0-355.6mm , 355.6-630.0mm (Long Original*), 85.0-91.0mm(Business card)	*Long Original mode supports single sided reading
ADF original Tray stacking capacity	100 sheets(64gsm) 100 sheets(75/80gsm) Less than 50gsm : 10 sheets Over than 80gsm : Height = 10 mm or less Business card : 25 sheets Long-size Original : 1 sheet	
ADF original sizedetection function	no	
ADF mixed paper functions	Mixed width of the same configuration: yes Mixed width of different configurations: no	
Stamp	no	
Maximum original size	At copyboard reading: 216.0 mm x 355.6 mm At ADF reading: 216.0 mm x 355.6 mm	

Item	Specification	CAUTION
Original processing speed	<ul style="list-style-type: none"> <li>• ADF 1-sided (ipm)               <ul style="list-style-type: none"> <li><b>Send (300dpi)</b></li> <li>Auto Color Select=OFF</li> <li>-BW : A4:95ipm/ LTR:100ipm</li> <li>-CL : A4:95ipm/ LTR:100ipm</li> <li>Auto Color Select=ON</li> <li>-BW : A4:50ipm/ LTR:50ipm</li> <li>-CL : A4:50ipm/ LTR:50ipm</li> <li><b>Copy(600dpi)</b></li> <li>Scan Speed Priority (300x600dpi: default)</li> <li>-BW : A4:50ipm/ LTR:50ipm</li> <li>-CL : A4:50ipm/ LTR:50ipm</li> <li>Image Quality Priority (600x600dpi)</li> <li>-BW : A4:30ipm/ LTR:30ipm</li> <li>-CL : A4:30ipm/ LTR:30ipm</li> </ul> </li> <li>• ADF 2-sided (ipm)               <ul style="list-style-type: none"> <li><b>Send(300dpi)</b></li> <li>Auto Color Select=OFF</li> <li>-BW : A4:190ipm/ LTR:200ipm</li> <li>-CL : A4:190ipm/ LTR:200ipm</li> <li>Auto Color Select=ON</li> <li>-BW : A4:100ipm/ LTR:100ipm</li> <li>-CL : A4:100ipm/ LTR:100ipm</li> <li><b>Copy(600dpi)</b></li> <li>Scan Speed Priority (300x600dpi: default)</li> <li>-BW : A4:100ipm/ LTR:100ipm</li> <li>-CL : A4:100ipm/ LTR:100ipm</li> <li>Image Quality Priority (600x600dpi)</li> <li>BW : A4:50ipm/ LTR:50ipm</li> <li>CL : A4:50ipm/ LTR:50ipm</li> </ul> </li> </ul>	<p>Auto Color Select=OFF (default:USA, EUR)</p> <p>Auto Color Select=ON (default:Except (USA, EUR) )</p>

## Basic Configuration

### Reader Unit

#### Parts Configuration

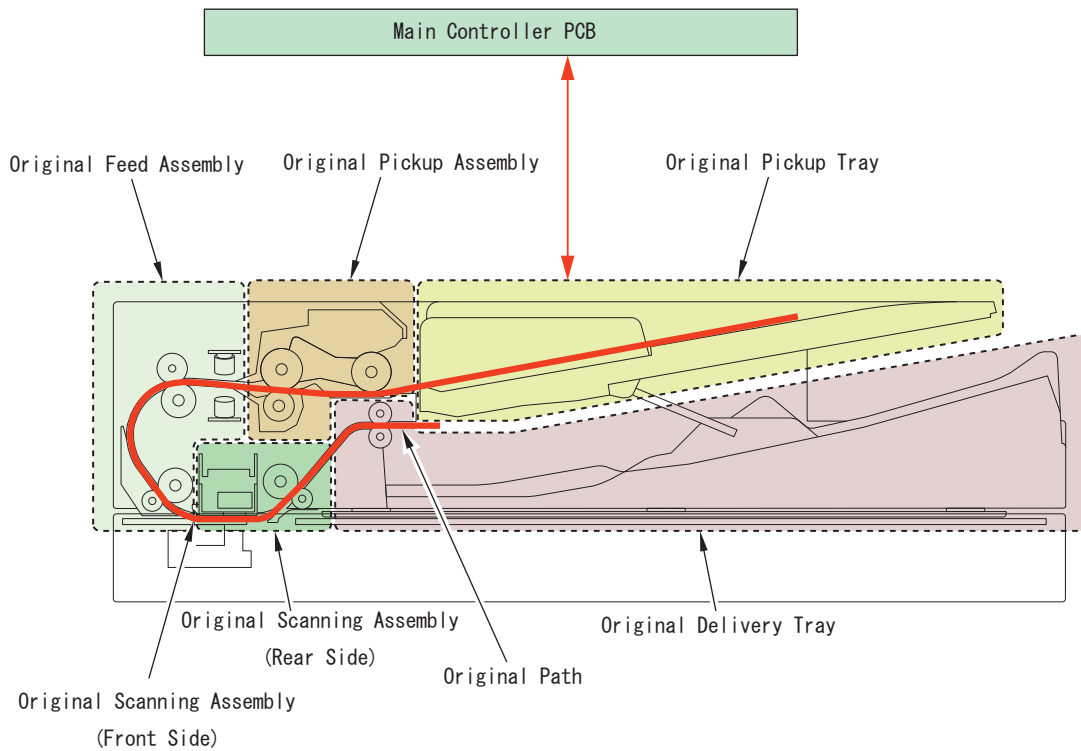


No.	Name
[1]	Guide Shaft
[2]	Drive Pulley
[3]	Drive Belt
[4]	Motion Sensor
[5]	CIS HP Sensor
[6]	Reader Motor
[7]	ADF Open/Closed Sensor
[8]	Scanner Unit (Front)

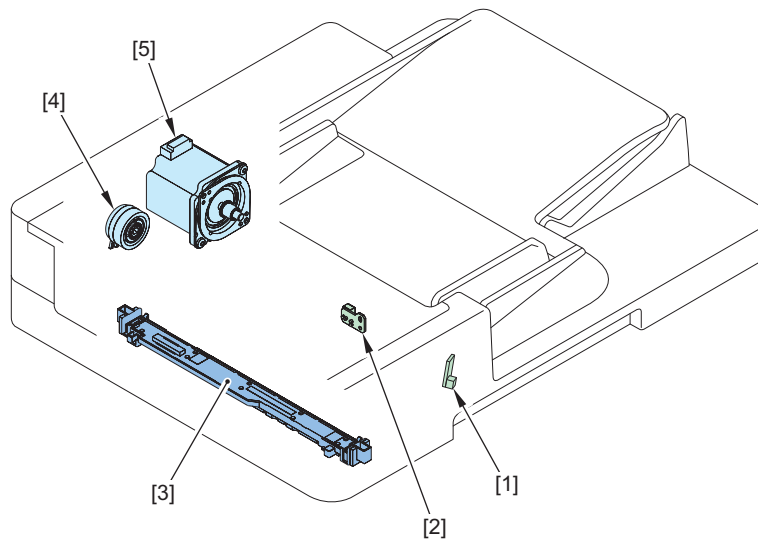
## ■ ADF Unit

### ● Functional Configuration

Functional configuration of the ADF in this equipment is shown below.



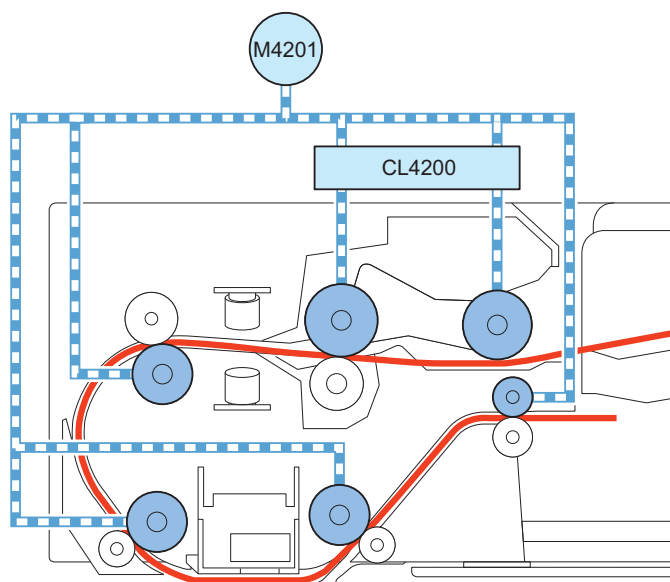
### ● Parts Configuration



No.	Symbol	Name
1	LED_EXIT	Delivery Display LED
2	LED_DS	Original Display LED
3	-	Scanner Unit (Rear Side)
4	CL4200	ADF Pickup Clutch
5	M4201	ADF Motor

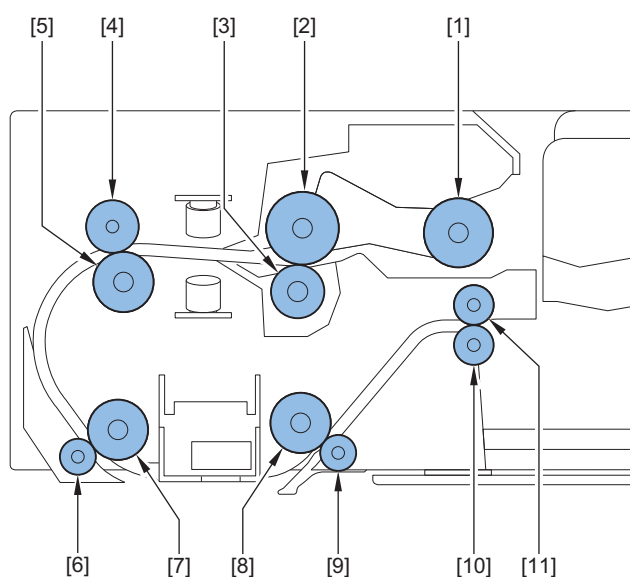
### • Drive Configuration List

The drive assembly of the ADF consists of a ADF Motor, and a Separation Clutch.  
The drive configuration is indicated below.



Code	Name	Role
M4201	ADF Motor	Operate the rollers in the ADF
CL4200	Separation Clutch	ON/OFF operation of the Pickup Roller and the Feed Roller

### • List of Rollers

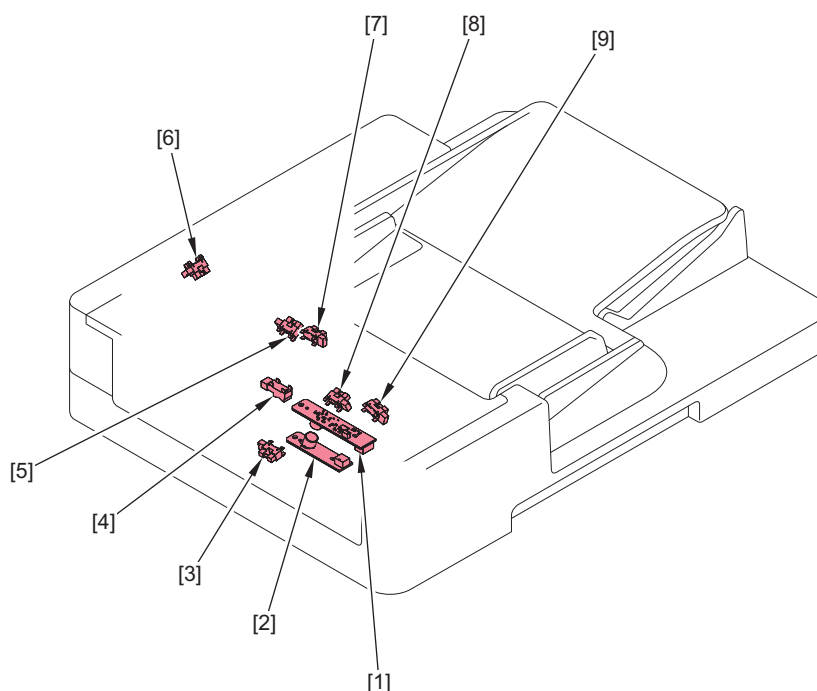


No.	Name
1	Pickup Roller
2	Feed Roller
3	Separation Roller



No.	Name
4	After separation feed roller
5	After separation feed roller
6	Lead Roller 1
7	Lead Roller 1
8	Lead Roller 2
9	Lead Roller 2
10	Delivery Roller
11	Delivery Roller

### • List of Sensors



No	Symbol	Name
1	JUSO(R)	Double Feed Detection PCB (Reception)
2	JUSO(T)	Double Feed Detection PCB (Transmission)
3	SR4206	Lead Sensor
4	REG	Post-Separation Sensor
5	SR4204	Original Sensor
6	SR5	ADF Cover Sensor
7	SR4205	Pre-Separation Sensor
8	SR2	Delivery Sensor
9	SR4207	Original Sensor (small size paper)

### Dust Detection Control

When reading an original, the original reading position is changed according to the presence/absence of dust on the Stream Reading Glass or the Guide Plate of the ADF, or image correction is performed to prevent the dust from being printed on the image.

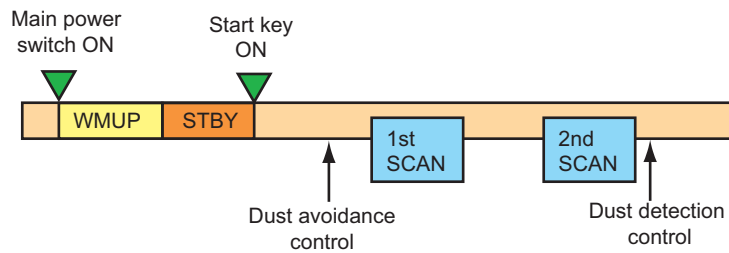
## Control timing

### Dust detection

- At job completion

### Dust evasion

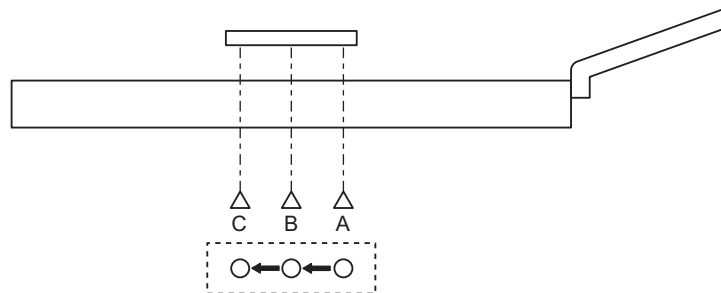
- When a job starts



## Control description

### At job completion (dust detection)

The Reading Sensor performs dust detection at a reading position. When it detects any dust, the sensor is moved to the position B if the sensor position is A, or to the position C if the position is B. This position will be the reading position for the next job.



### At the start of a job and paper interval (dust evasion)

The Scanner Unit does not move.

Reading is performed at the position determined by the control performed at job completion or at the start of a job, and image correction is performed if dust is detected at that position.

## Related service mode

- Adj dust detect level: ppr intvl, DADF:  
Service mode > COPIER > OPTION > IMG-RDR > DFDST-L1
- Adj dust dtct level:strem, ppr int, back:  
Service mode > COPIER > OPTION > IMG-RDR > DF2DSTL1

## ■ Guide Plate dust detection/correction control

### Overview

The Guide Plate facing the Stream Reading Glass is static for the ADF on this machine. Because of this, a false detection may occur with the conventional detection method for stream reading as it is not possible with that method to discriminate the dust adherent to the Guide Plate from the dust adherent to the glass when the Stream Reading Glass is read without paper.

As measures against this issue, the ADF on this machine performs dust detection both before and during the feed and determines whether the dust is adherent to the Guide Plate or not based on the following criteria.

- The dust detected both before and during the feed: dust adherent to the glass (the dust that should be evaded)
- The dust detected before the feed but not during the feed: dust adherent to the Guide Plate (the dust that do not need to be evaded)

### Timing of control

Guide Plate dust detection control is performed starting when an original passes through the specified location at the following timing.

- At the start-up of a stream reading job
- At paper interval

## Control Description

Guide Plate dust detection/correction is performed with the following steps.

1. A dust detection is performed with a scan before the feed.
2. A dust detection is performed with a scan during the feed.
3. Dust detection correction is performed for the dust that are determined to be adherent to the glass

## ■ Non-continuous Dust Detection/Correction Control

### Overview

This detects and corrects non-continuous streaks when stream reading is performed.

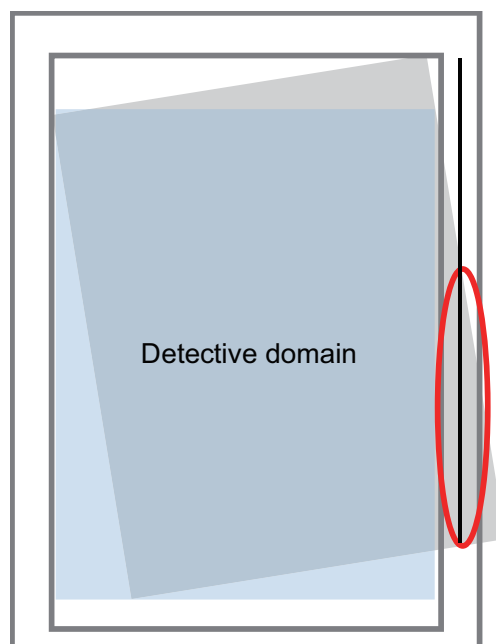
This function can be set to enable/disable by turning ON/OFF of "Streak Prevention".

Settings/Registration > Function Settings > Common > Scan Settings > Streak Prevention

### Control Description

The horizontal scanning range for the original is detected for the skew detection/correction.

When soiling outside of the original range is detected, image failure may be caused by correction outside the original range entering inside the image after correcting skew. To prevent this, the correction processing application range is set from the image leading edge based on the skew detection result and the process is only executed within the range.



## ■ Dust evasion at stream reading

### Overview

When dust is detected with the aforementioned Guide Plate dust detection, the scanning position is shifted to prevent the dust from being scanned next time and thereafter.

### Timing of control

The shift in scanning position for dust evasion is performed at the end of a stream reading job.

### Control Description

When dust is detected during a stream reading job, the scanning position is shifted or shifted back for approximately 0.5 mm.

If dust is detected consecutively for a specified number of times, an alarm is generated to prompt the user to clean the glass.

When the cover is opened, the count of the consecutive detections is reset.

## ● Image processing

The functions of the PCBs used for image processing are shown below.

- Main Controller PCB
  - Shading correction (executed per job)
  - Color displacement correction in vertical scanning direction

- Scanner Unit PCB

Driving the Scanner Unit, analog image processing, A/D conversion

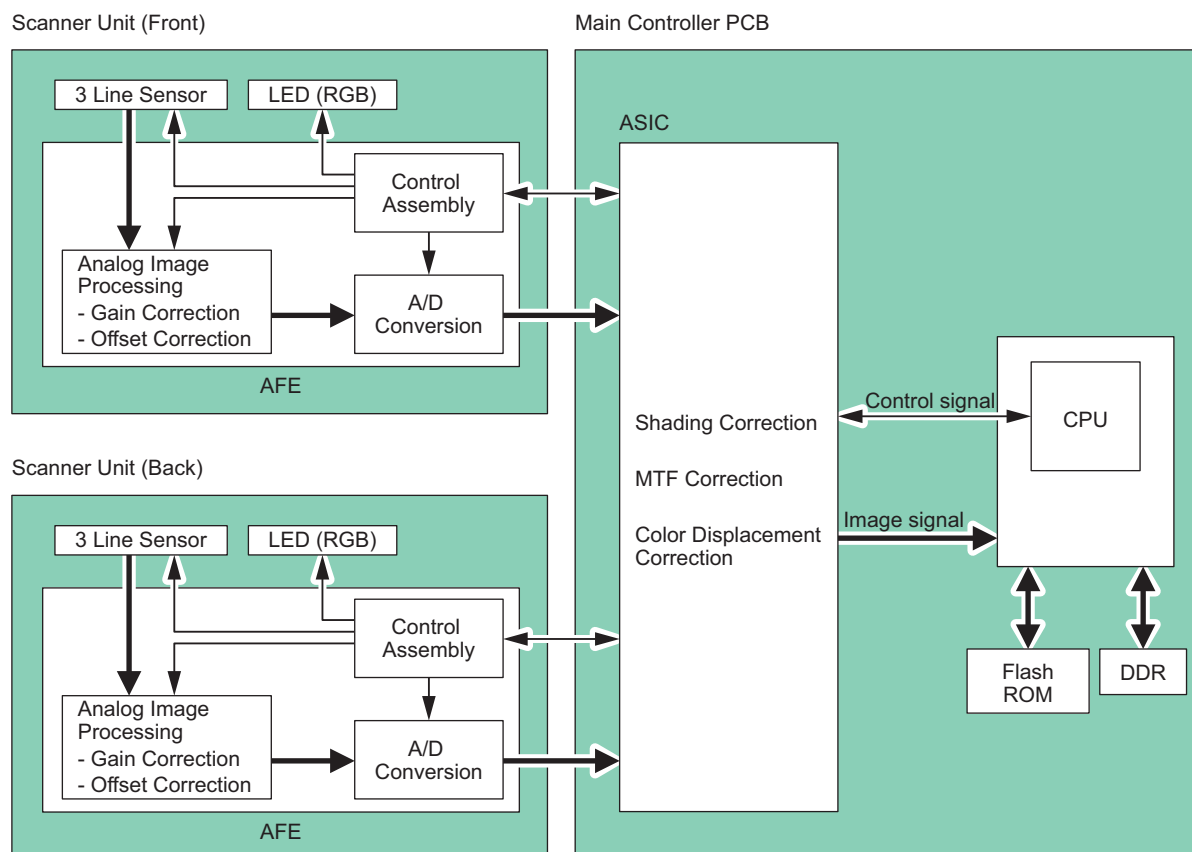
Image processing is performed line by line for each image with the Main Controller PCB. The main functions are shown below.

#### Main Controller PCB

- Shading correction
- Color displacement correction in vertical scanning direction
- Skew detection/correction

#### Scanner Unit PCB (in the Scanner Unit)

- Driving the Scanner Unit
- Gain correction of the Reading Sensor output, Offset correction



## ■ Detecting and Correcting Skew Using Scanned Image

### Overview

Images are rotated (skew correction) on the output based on the amount of skew measured during stream reading.

This enables to increase productivity and reduce noise at the same time by eliminating the need for configuration to have a registration mechanism that presses the original document against the roller to make the skew of the leading edge of the original document and the horizontal scanning direction line closer.

### Skew Detection

Detects skew by determining it from a scanned image instead of using sensors.

It binarizes the scanned image to detect the following three items.

#### Edge

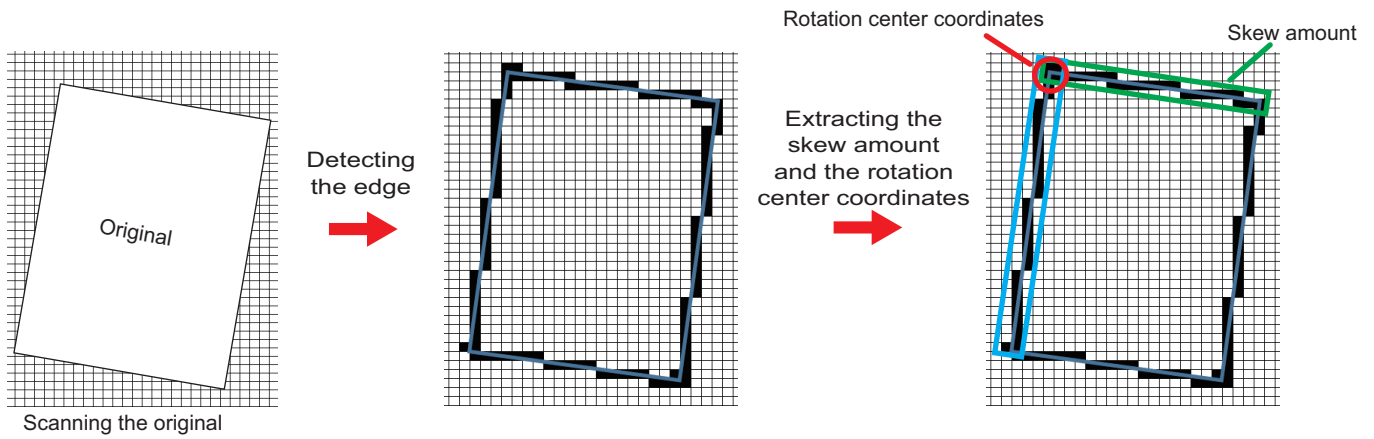
The shadow of the original on the opposed plate is detected as the edge of the original.

#### Skew amount

Skew amount is detected from the degree of the edge detected.

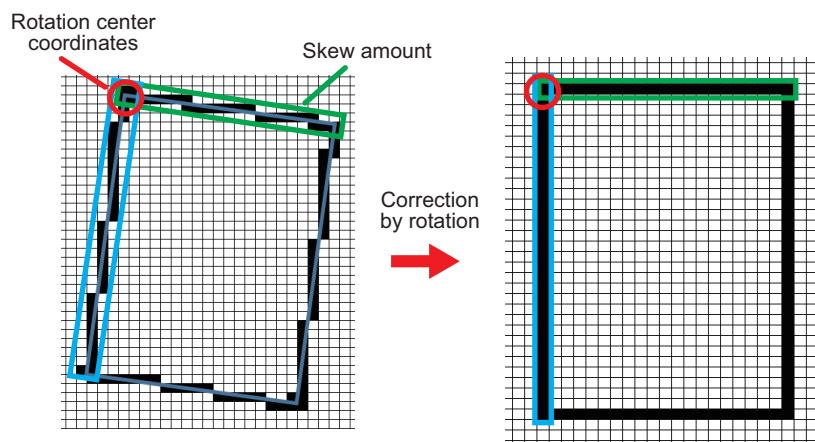
#### Rotation center coordinates

Rotation center coordinates is detected from the edge and the skew amount.



## Skew Correction

Corrects the skew by rotating the image data according to the detected skew amount.



### NOTE:

- When the edge of original is damaged or bent, the accurate skew amount may not be detected and the correction function may fail to function.
- When the skew amount exceeds +/- 3 degrees, the correction function does not work.

### Correction of the leading edge

Corrects the leading edge of the scanned image after skew correction if the leading edge position of the image is not appropriate.

### Correction of the left edge

Corrects the left edge of the scanned image after skew correction if the left edge position of the image is not appropriate.

### Angle correction

Corrects rotation angle on the scanned image after skew correction.

### Parallelogram correction

Corrects the angle of the image to be 90 degrees by outputting the image while shifting it towards the horizontal scanning direction.

## Related Service Mode

### ON/OFF of the skew correction function

- Switching between ON and OFF of the skew correction function at ADF stream reading  
FEEDER > OPTION > SKW-SW

### Adjustment of leading edge margin of the scanned image for the corrected image

- Adjustment of the leading edge margin of the image at DADF reading [front side]  
FEEDER > ADJUST > ADJ-T1
- Adjustment of the leading edge margin of the image at DADF reading [back side]  
FEEDER > ADJUST > ADJ-T2

### Adjustment of the left edge margin of the scanned image for the corrected image

- Adjustment of the left edge margin of the image at DADF reading [front side]  
FEEDER > ADJUST > ADJ-L1
- Adjustment of the left edge margin of the image at DADF reading [back side]  
FEEDER > ADJUST > ADJ-L2

### Angle correction of the corrected image

- Angle correction at DADF reading [front side]  
FEEDER > ADJUST > ADJ-ROT1
- Angle correction at DADF reading [back side]  
FEEDER > ADJUST > ADJ-ROT2

### Parallelogram correction amount for corrected image

- Parallelogram correction for DADF reading [front side]  
FEEDER > ADJUST > ADJ-PAR1
- Parallelogram correction for DADF reading [back side]  
FEEDER > ADJUST > ADJ-PAR2

## ■ Shading Correction

### ● Overview

Even if the original density is even, output of the CIS Reading Sensor in the Scanner Unit may not become even. A control that corrects variations in the output is shading correction.

Main causes of uneven output of the Reading Sensor are shown below.

- Variation in sensitivity of pixel of the Reading Sensor
- Uneven light intensity of the lens
- Uneven light intensity of the LED and light guide plate
- Deterioration of the LED
- Variations in luminance between at the position of the Standard White Plate and at the reading position

To correct unevenness of the Reading Sensor output, shading correction is performed.

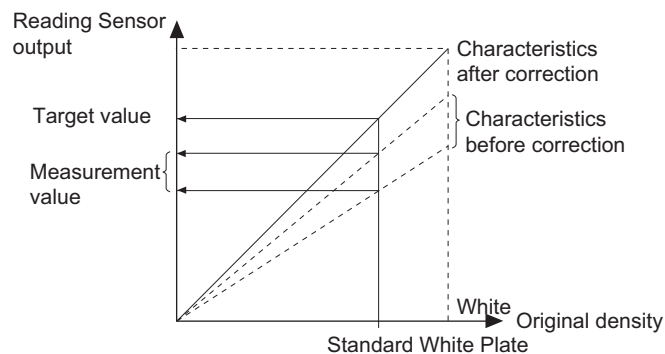
In shading correction, there is a type of shading correction that is executed per job.

### ● Shading Correction (Common to Reader and ADF)

Shading correction is performed for each scanning of original.

With this operation, light of LED Lamp is emitted to the Standard White Plate, and the reflected light is converted into digital data at the analog image processing part of the Scanner Unit PCB. The amount of digitized reflected light is input to the shading correction circuit in the Main Controller PCB as the shading coefficient. In the shading correction circuit, the stored target value and the shading coefficient are compared, and the difference is determined as the shading correction value.

With this shading correction value, variation of pixel of the Reading Sensor of each scan is corrected to make the image density level even.



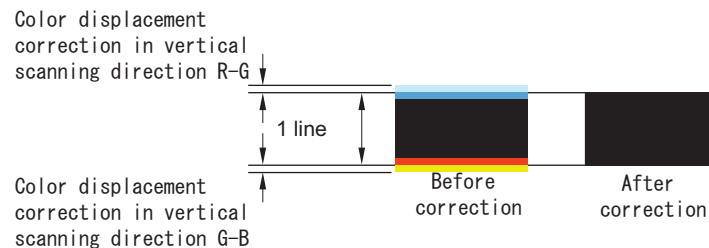
### Shading correction (ADF side)

Positional relationship between the CIS Reading Sensor and the Standard White Plate differs between at the Reader side and at the ADF side. Therefore, when performing shading correction to the Reading Sensor at ADF side, the correction value stored in advance needs to be taken into consideration. This corrects difference in image density caused by positional relationship.

## ■ Color Displacement Correction Processing in Vertical Scanning Direction

Color displacement correction control in the vertical scanning direction is used to correct displacement of R, G, and B by shifting the pixels in the vertical scanning direction (by less than 1 pixel) to align the red (R) and blue (B) images with green (G) when the scanned R, G, and B images are not accurately overlapped at color scanning.

Example: A scanned image of a black line where red (R) is displaced upward and blue (B) is displaced downward with respect to green (G)



As for the color displacement correction value in the vertical scanning direction, there are two types of reader scans as shown below. These correction values have been adjusted at the time of shipment, and stored as service mode values. (In COPIER > ADJUST > CCD)

100-RG, 100-BG, 100DF-RG, 100DF-GB, 100DF2GB, 100DF2RG

When a job is started, color displacement correction processing is performed based on the saved color displacement correction values.

### Service Mode

- RG clr displc correct: front, vert scan :  
COPIER > ADJUST > CCD > 100-RG
- GB clr displc correct: front, vert scan :  
COPIER > ADJUST > CCD > 100-BG
- RG clr displc crct:DADF,front,vert scan :  
COPIER > ADJUST > CCD > 100DF-RG
- GB clr displc crct:DADF,front,vert scan :  
COPIER > ADJUST > CCD > 100DF-GB
- GB clr displc correct: back, vert scan (Lv.2) :  
COPIER > ADJUST > CCD > 100DF2GB
- RG clr displc correct: back, vert scan (Lv2) :  
COPIER > ADJUST > CCD > 100DF2RG

## ■ Gain Correction of the Reading Sensor Output, Offset Correction

The analog video signal output from the Reading Sensor has its amplification ratio aligned with a fixed value (gain correction) and has its output voltage when there is no incident light aligned with a fixed value (offset correction).

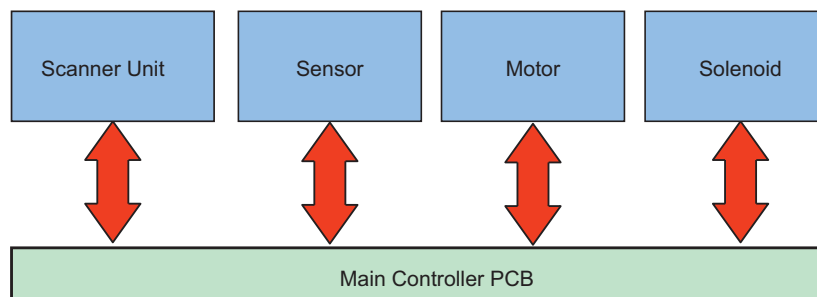
### Related service mode

- Adj CIS gain level:front,clr mode,300dpi:  
COPIER > ADJUST > CCD > GAIN-CL0
- Adj CIS gain level:front,clr mode,600dpi:  
COPIER > ADJUST > CCD > GAIN2CL0
- Adj CIS gain level: back,clr mode,300dpi:  
COPIER > ADJUST > CCD > GAIN3CL0
- Adj CIS gain level: back,clr mode,600dpi:  
COPIER > ADJUST > CCD > GAIN4CL0
- Adj CIS-ch offset:front,clr mode,600dpi:  
COPIER > ADJUST > CCD > OFST2CL0: Channel 0  
COPIER > ADJUST > CCD > OFST2CL1: Channel 1  
COPIER > ADJUST > CCD > OFST2CL2: Channel 2  
COPIER > ADJUST > CCD > OFST2CL3: Channel 3  
COPIER > ADJUST > CCD > OFST2CL4: Channel 4  
COPIER > ADJUST > CCD > OFST2CL5: Channel 5

- Adj CIS-ch offset: back,clr mode,300dpi:  
 COPIER > ADJUST > CCD > OFST3CL0: Channel 0  
 COPIER > ADJUST > CCD > OFST3CL1: Channel 1  
 COPIER > ADJUST > CCD > OFST3CL2: Channel 2  
 COPIER > ADJUST > CCD > OFST3CL3: Channel 3  
 COPIER > ADJUST > CCD > OFST3CL4: Channel 4  
 COPIER > ADJUST > CCD > OFST3CL5: Channel 5
- Adj CIS-ch offset: back,clr mode,60dpi:  
 COPIER > ADJUST > CCD > OFST4CL0: Channel 0  
 COPIER > ADJUST > CCD > OFST4CL1: Channel 1  
 COPIER > ADJUST > CCD > OFST4CL2: Channel 2  
 COPIER > ADJUST > CCD > OFST4CL3: Channel 3  
 COPIER > ADJUST > CCD > OFST4CL4: Channel 4  
 COPIER > ADJUST > CCD > OFST4CL5: Channel 5
- Adj CIS-ch offset:front,clr mode,30dpi:  
 COPIER > ADJUST > CCD > OFST-CL0: Channel 0  
 COPIER > ADJUST > CCD > OFST-CL1: Channel 1  
 COPIER > ADJUST > CCD > OFST-CL2: Channel 2  
 COPIER > ADJUST > CCD > OFST-CL3: Channel 3  
 COPIER > ADJUST > CCD > OFST-CL4: Channel 4  
 COPIER > ADJUST > CCD > OFST-CL5: Channel 5

## Outline of Electric Circuits

The relations of the electrical components are shown below.



### Related error code

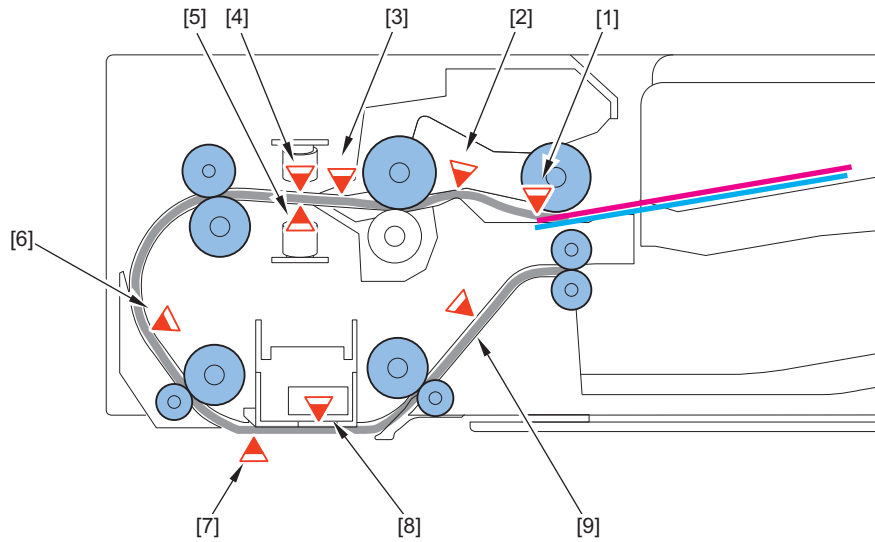
Scanner Unit communication error

- E280 - 0001
- E280 - 0002
- E280 - 0101
- E280 - 0102

## ADF scan operation sequence (common to both 2-sided/1-sided)

The operation sequence for original scan with the ADF is shown below.



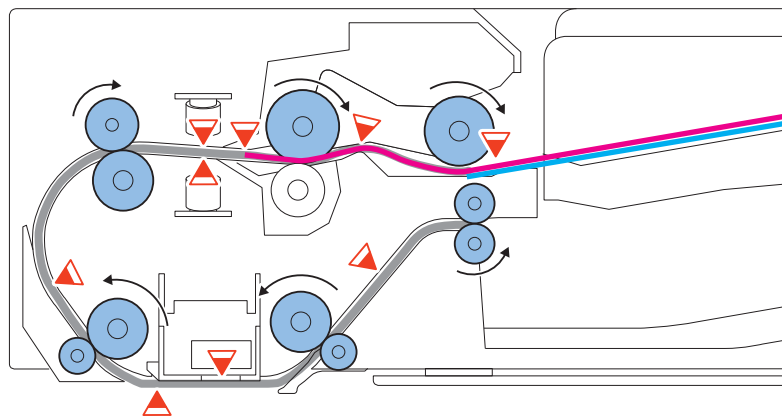


**Loading original (2 sheets of original)**

As an example, 2 sheets of original are loaded.

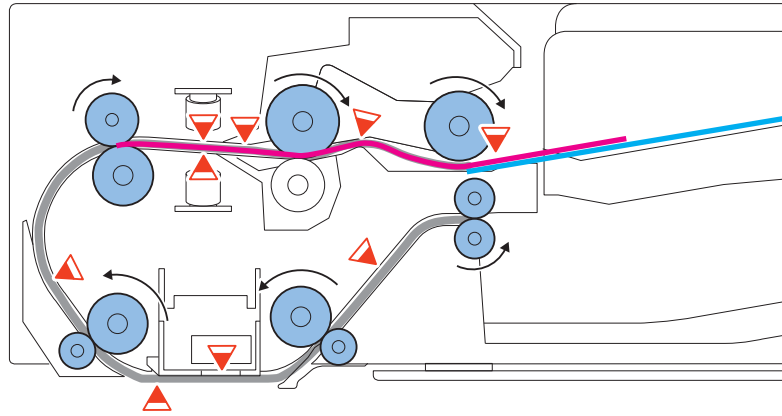
No.	Code	Name
[1]	SR4204	Original Sensor
[2]	SR4205	Pre-separation Sensor
[3]	REG	Post-separation Sensor
[4]	JUSO (T)	Double Feed Detection PCB (Reception)
[5]	JUSO (R)	Double Feed Detection PCB (Transmission)
[6]	SR4206	Lead Sensor
[7]	-	Reading position for the front side
[8]	-	Reading position for the back side
[9]	SR2	Delivery Sensor

**Separation sequence (first sheet)**



**For the first sheet, from the start of separation to the Post-separation Sensor**

A sheet of original is picked up from the top of the stack by driving the Pickup Roller and the Separation Roller.



**For the first sheet, from the Post-separation Sensor to the Pullout Roller**

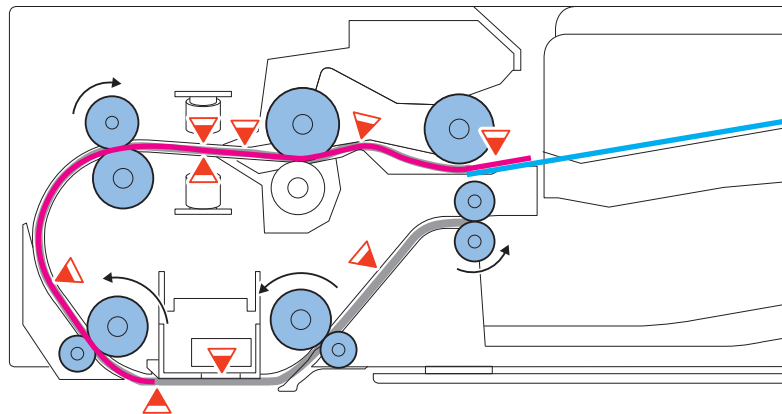
The picked-up original is fed from the Separation Roller to the Pullout Roller.

The Double Feed Sensor located between the Separation Roller and the Pullout Roller detects double feed of original.

When conditions are met, the feed is suspended before the original reaches the Pullout Roller.

Note that the ADF on this machine does not perform registration processing as corrections are made on originals with rotation using the skew detection/correction functions.

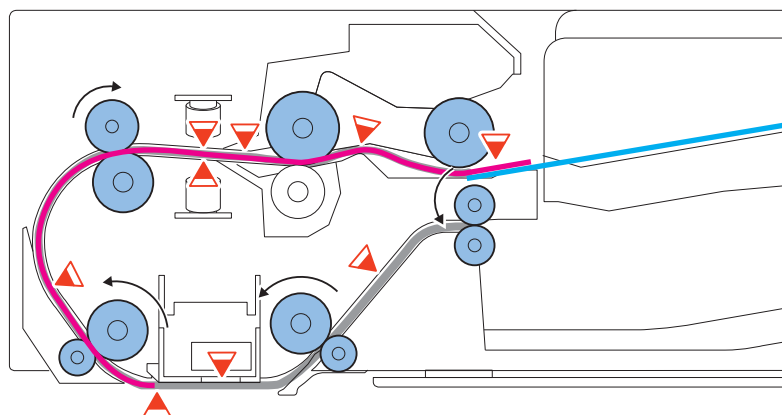
**Reading sequence**



**For the first sheet, from the Pullout Roller to the reading point**

The original that enters the Lead Roller is fed to the Lead Sensor at the reading speed, and the image is read.

**Separation sequence (next sheet)**

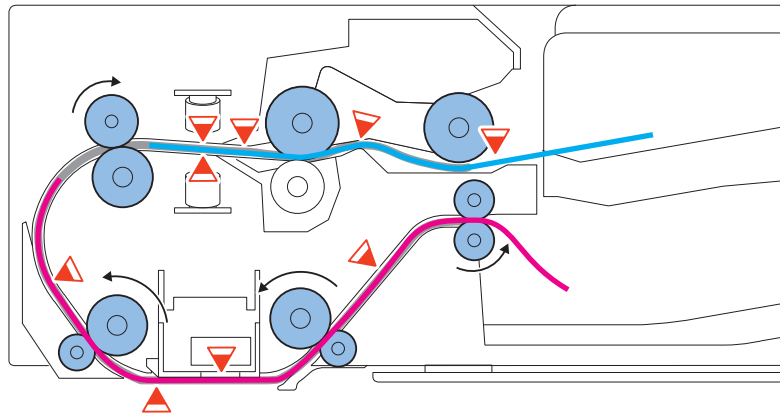


**For the second sheet, from the start of separation (when the Pre-separation or the Post-separation Sensor is turned off after the first sheet passes through)**

Once the trailing edge of the first sheet is detected, separation control for the second sheet is started.

The trailing edge of the first sheet is detected with the Pre- and Post-Separation Sensors.

## Delivery sequence

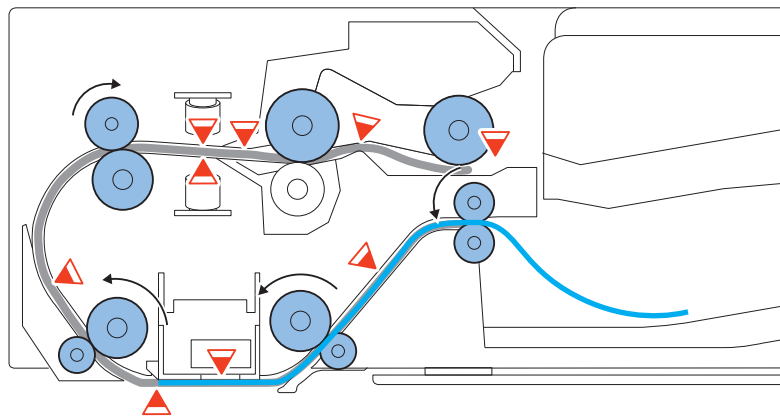


### The second sheet reaches to the temporary stop position and the first sheet is delivered

If the paper interval detected with the Post-separation Sensor is less than the specified distance, the second paper is temporarily stopped at the temporary stop position until the paper interval reaches the specified distance.

The first sheet that passed through both the front side and back side reading position is delivered to the Delivery Tray at the process speed.

The delivery is determined to be completed when it is detected that the trailing edge of the original passed through the Delivery Roller after the completion of reading.



### The delivery of the second sheet

The delivery of the second sheet is controlled in the same manner as that for the first sheet after the reading of the second sheet is completed.

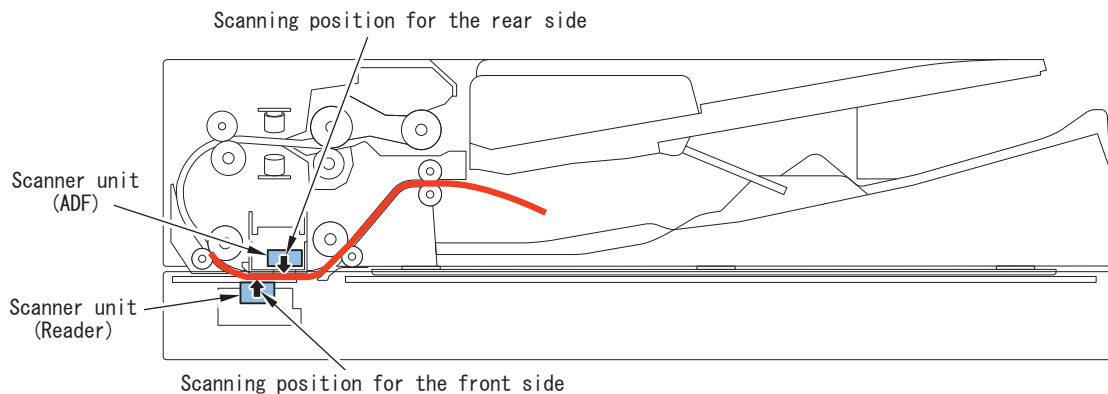
The Feed Motor stops when the trailing edge of the second sheet passes through the Delivery Sensor.

After the job is completed, the Delivery LED blinks and prompts the user to remove the original.

## Scanner Unit

### Scanner Unit Configurations

The Contact Image Sensor (CIS) is used to expose and read the original, and image reading is performed line by line.



### Related error codes

E280-000x: Scanner Unit communication error

- E280-0001: Scanner Unit communication error
- E280-0002: Scanner Unit communication error
- E280-0003: Scanner Unit (Reader) communication error

E280-010x: Scanner Unit communication error

- E280-0101: Scanner Unit communication error
- E280-0102: Scanner Unit communication error
- E280-0103: Scanner Unit (DADF) communication error

E302-000x: Error in paper front shading

- E302-0001: Error in paper front white shading
- E302-0002: Error in paper front black shading

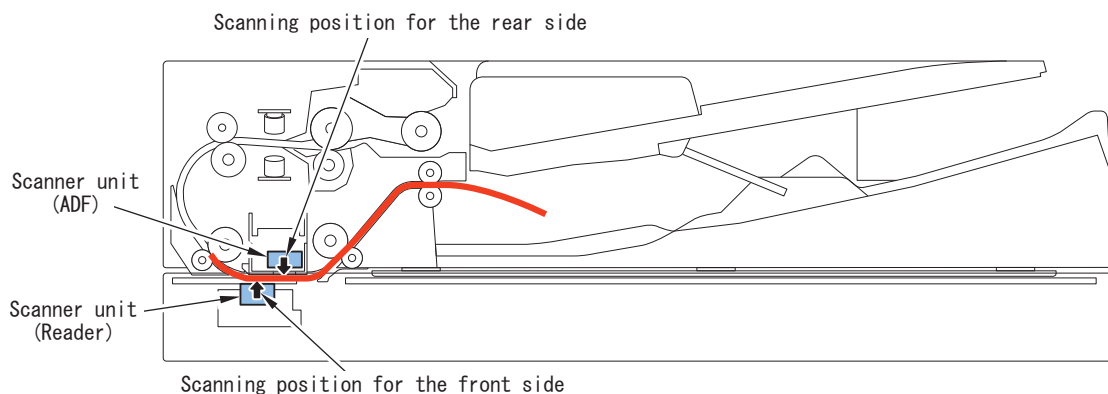
E302-010x: Error in paper back shading

- E302-0101: Error in paper back white shading
- E302-0102: Error in paper back black shading

### Duplex Reading Control

2-sided originals are read using simultaneous duplex reading.

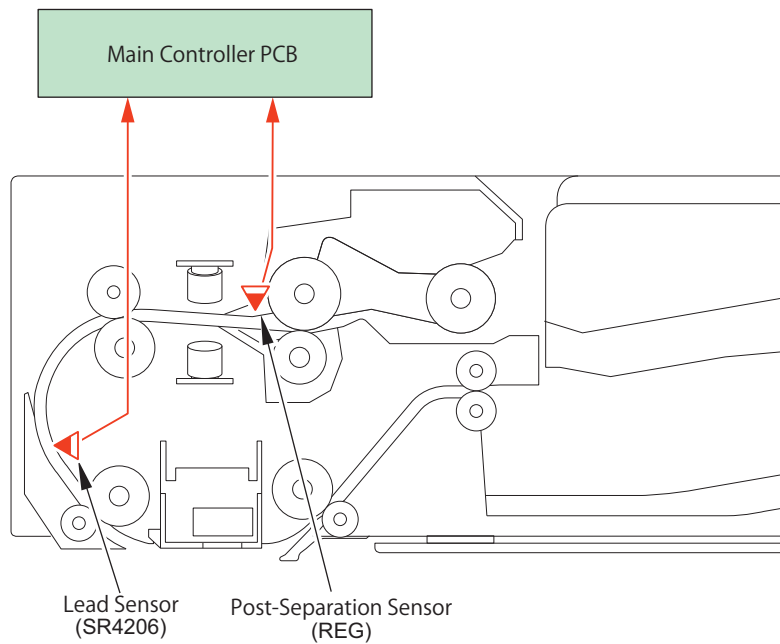
With one feed, the Scanner Unit of the Reader Unit reads the front side and the Scanner Unit of the ADF reads the back side so that both sides can be read without reversing the paper.



## Pickup Feed System

### Original size detection

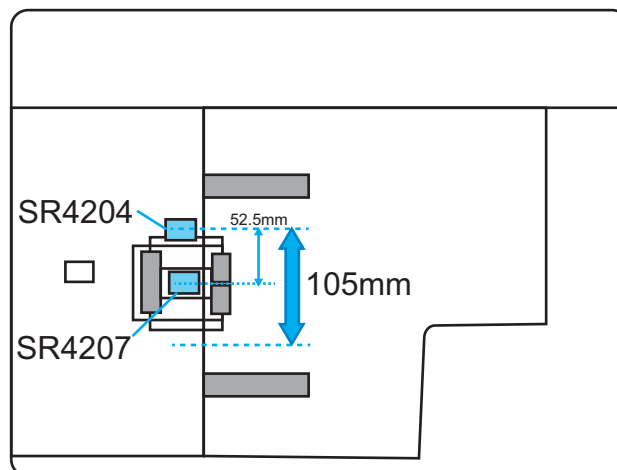
As this machine does not have a function to detect the length of original, the size of original is calculated based on the time difference between the timings of detection of original by the Post-separation Sensor (REG) and by the Read Sensor (SR4206).



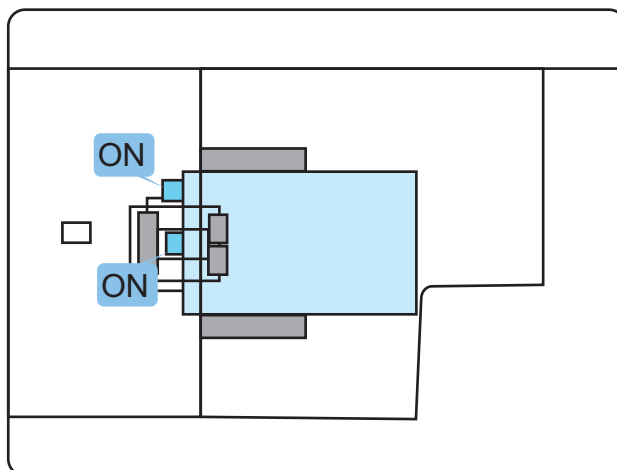
### Original Detection

#### Overview

- The ADF on this machine has the 2 Original Sensors located near the Pickup Roller to detect the presence/absence of originals. (See the figures shown below)  
Originals with a width of 105 mm or larger and with a width of less than 105 mm are both detected by using both the Original Sensor (small size paper) (SR4207) and the Original Sensor (large size paper) (SR4204).

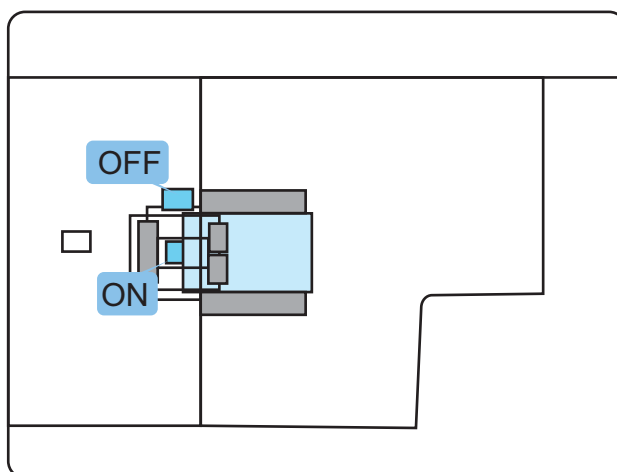


- When an original with a width of 105 mm or larger is placed



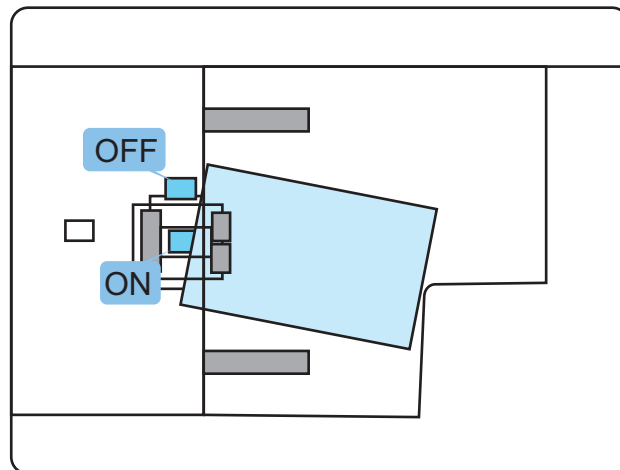
Both the Original Sensor (small size paper) (SR4207) and the Original Sensor (SR4204) detect the original (ON).

- When an original with a width of less than 105 mm is placed



The Original Sensor (small size paper) (SR4207) detects the original (ON) while the Original Sensor (SR4204) does not detect it (OFF).

- When an original is not placed properly



If the Original Sensor (small size paper) (SR4207) detects the original (ON) and the Original Sensor (SR4204) detects it (ON) after a short time lag, it is determined that the original was not placed properly. Then, the feed is stopped, and a message that prompts the user to replace the original is displayed.



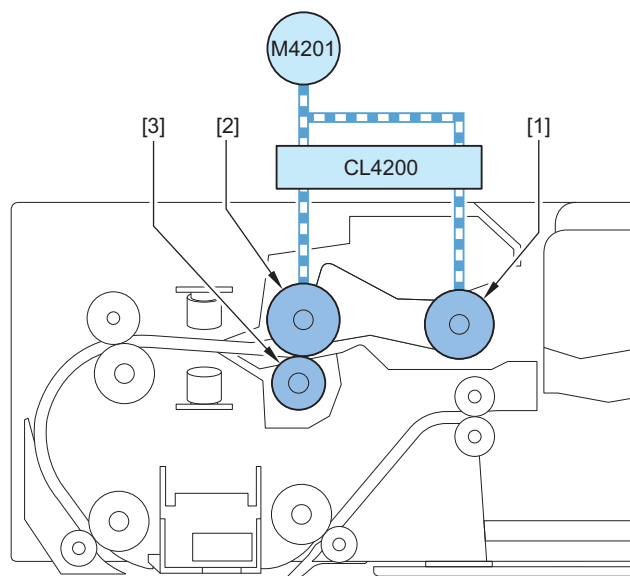
## ■ Pickup Operation

The pickup operation is performed by the Pickup Roller, Separation Roller, and the Feed Roller.

The Pickup Roller and the Feed Roller are driven by the ADF Motor (M4201).

The ADF Separation Clutch is connected when starting pickup, thereby transmitting the drive of the ADF Motor to each roller to perform pickup.

After pickup is finished, the ADF Separation Clutch is disconnected or the Feed Motor is stopped.



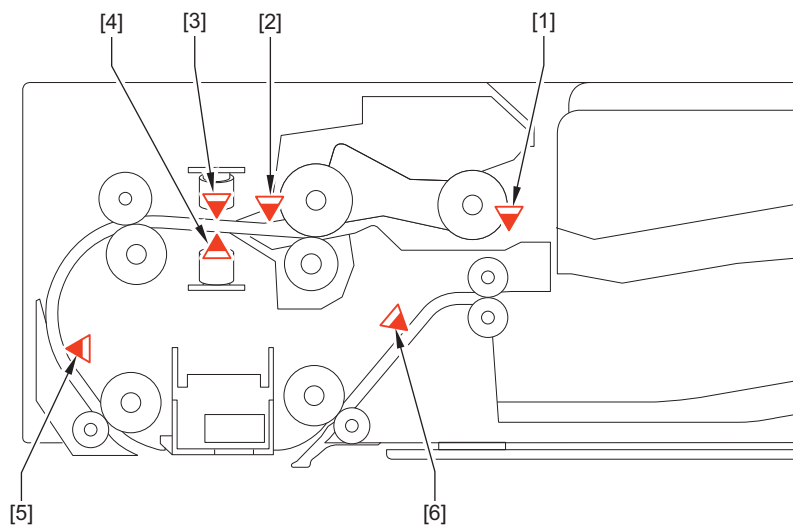
No.	Name
[1]	Pickup Roller
[2]	Feed Roller
[3]	Separation Roller
M4201	ADF Motor
CL4200	ADF Separation Clutch

## ■ Jam detection

This machine detects original jams using the sensors shown in the figure below.

When a jam occurs, the machine records the information as a code.

This machine's jam code can be checked in service mode of the host machine or by outputting a jam/error log report from service mode.



No.	Code	Name
[1]	SR4205	Pre-separation Sensor
[2]	REG	Post-separation Sensor
[3]	JUSO (R)	Double Feed Detection PCB (Transmission)
[4]	JUSO (T)	Double Feed Detection PCB (Reception)
[5]	SR4206	Lead Sensor
[6]	SR2	Delivery Sensor

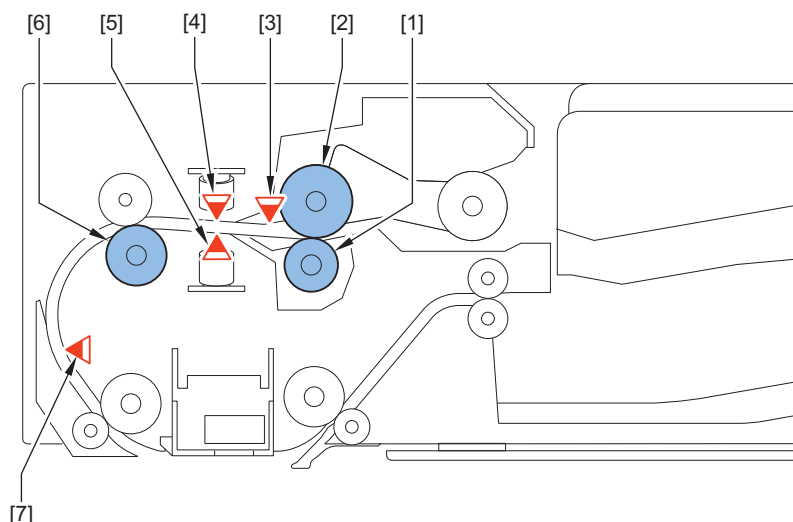
## ■ Double feed detection control

This machine has the Double Feed Detection PCBs to detect double feed of paper.

The Double Feed Detection PCBs located between the Feed Roller and the After Separation Feed Roller detect double feed.

1. The Double Feed Detection PCBs calculate the threshold value for double feed detection by checking the sensor level at job start-up with no original.
2. During a job, the PCBs cooperate with the Post-separation Sensor (REG) to detect originals.
3. The detected data is compared with the threshold calculated at job start-up to determine if a double feed has occurred.
4. Once it is determined that a double feed has occurred, the machine stops the feed operation recognizing it as a jam.





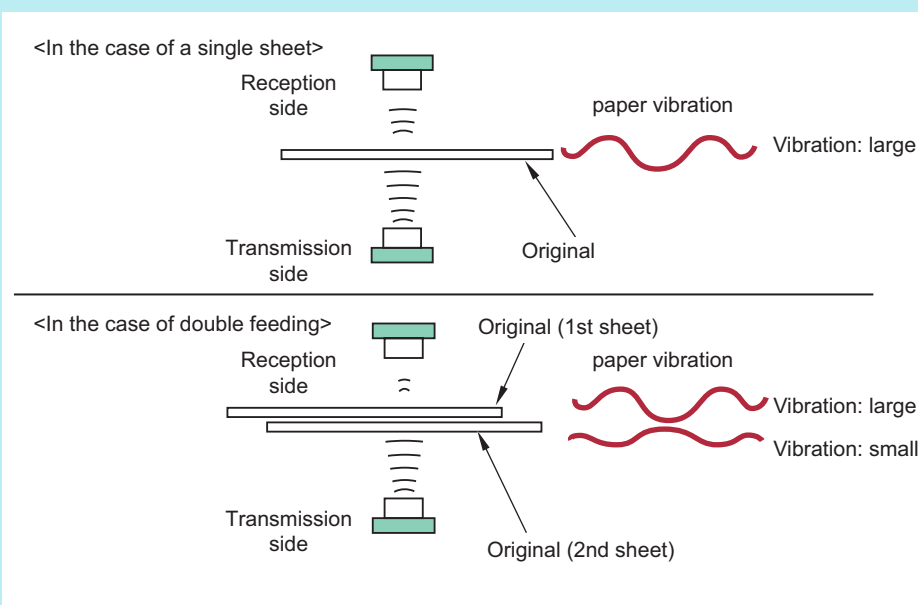
No.	Code	Name
[1]	-	Separation Roller
[2]	-	Feed Roller
[3]	REG	Post-Separation Sensor
[4]	JUSO (R)	Double Feed Detection PCB (Reception)
[5]	JUSO (T)	Double Feed Detection PCB (Transmission)
[6]	-	After Separation Feed Roller
[7]	SR4206	Lead Sensor

**NOTE:**

The Double Feed Detection PCBs use an ultrasonic sensor.

With the ultrasonic method, the oscillation portion emits ultrasonic wave and applies it to paper surface. New ultrasonic wave is generated as the paper surface vibrates, and the reception side reads the ultrasonic wave.

Double feed is detected taking advantage of the fact that oscillation becomes smaller when a 2nd sheet of paper is present.



## ■ Types of jam

### ● Feed System

Location	Jam code	Jam type	Sensor name	Sensor number
01	0001	Delay	Post-Separation Sensor	REG
	0002	Stationary		

Location	Jam code	Jam type	Sensor name	Sensor number
01	0042	Stationary	Post-Separation Sensor	REG
	0009	Delay	Lead Sensor	SR2
	0049	Delay		
	0010	Stationary		
	0050	Stationary		
	0013	Delay	Delivery Sensor	SR4206
	0014	Stationary		
	0016	Early timing		
	0053	Delay		
	0054	Stationary		

### • Double Feed Detection

Location	Jam code	Jam type	Sensor name	Sensor number
01	0020	Double feed jam (during a job)	Double Feeding Detection PCB (Transmission) Double Feeding Detection PCB (Reception)	JUSO (T)
	0021	Sensor communication error (during a job)		JUSO (R)
	0060	Double feed jam (during a job, first sheet)		
	0061	Sensor communication error (during a job, first sheet)		
	0062	Sensor adjustment reception level error (at the start of a job)		
	0063	Sensor adjustment communication error (at the start of a job)		

### • Others

Location	Jam code	Jam type	Sensor name	Sensor number
01	0071	Software timing error*1	-	-
	0090	DADF open	ADF Open/Closed Sensor	SR4
	0091	DADF opened by user		
	0092	Cover open	ADF Cover Sensor	SR5
	0093	Cover opened by user		
	0094	Initial stationary jam	-	-
	0095	Pickup error	Document Sensor	SR4204
	0096	Limited functions jam*2	-	-

\*1:It occurs when a software sequence error has occurred for some reasons. The machine is recovered by opening and then closing the cover to remove jammed paper.

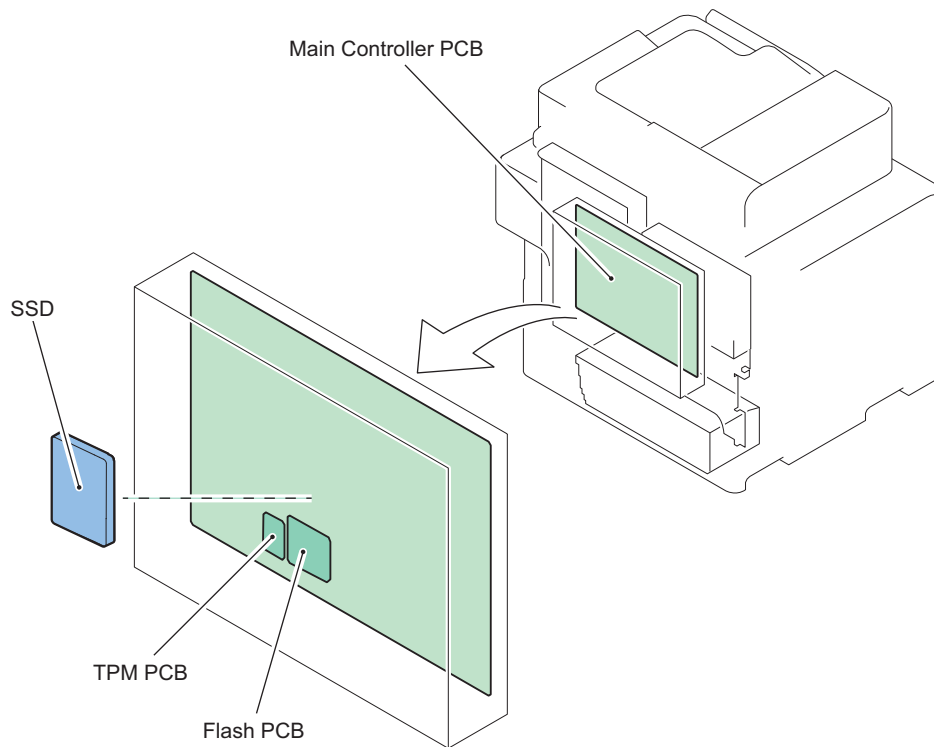
\*2: Limited functions jam is a jam for preventing an original to be left inside the machine when a problem which requires the machine moves to limited functions mode occurs. If an error occurs for some reasons, a jam message is displayed to prompt the user to perform jam removal. After that, an error is displayed, and the device enters limited functions mode. The machine recovers when the cause of the error is solved.

If this jam occurs, refer to the error log, and perform the remedy for the error code which has occurred at the same time.

# Controller System

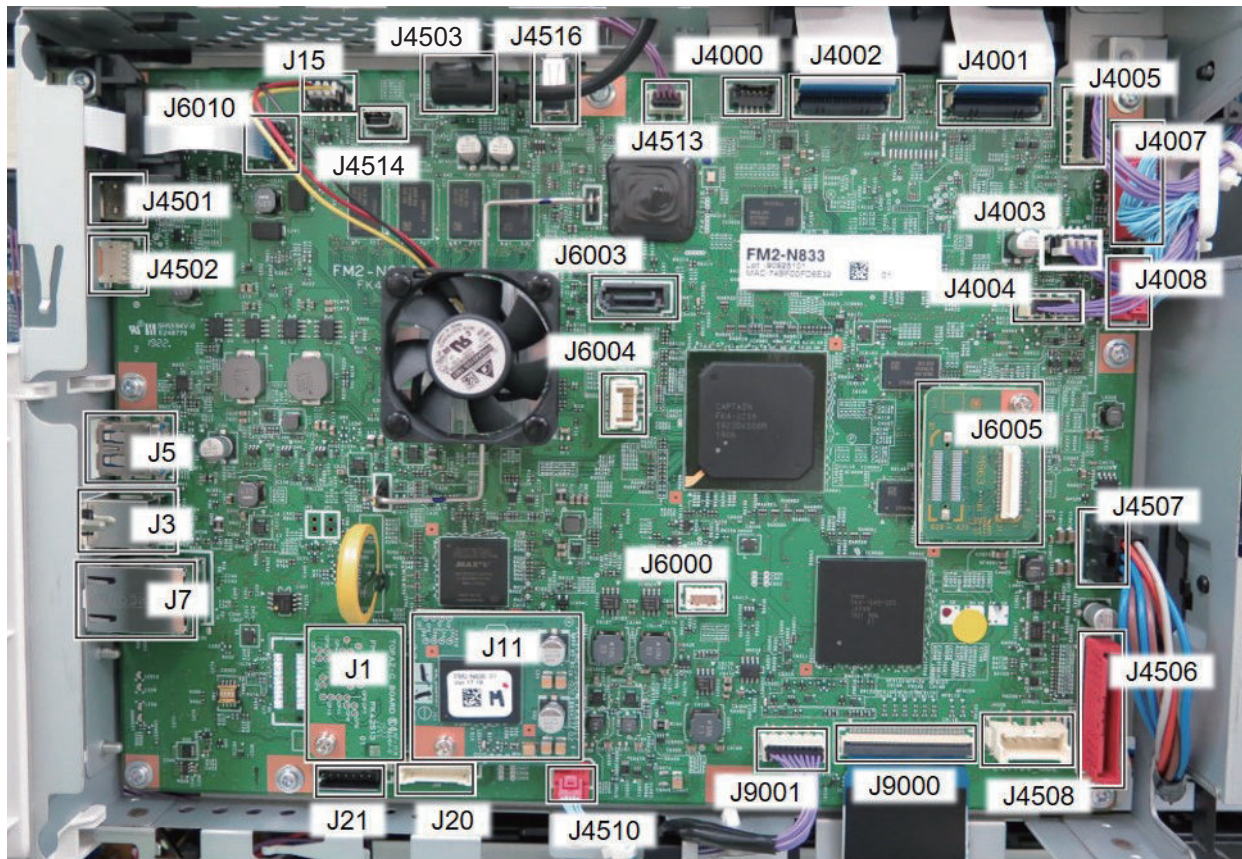
## Overview

### ■ aConfigurations/Functions



Item	Functions
Main Controller PCB	System Control/Memory Control/Printer Output Image Processing Control, Reader Image Input Processing, Fax Image Processing, Voice Operation/Voice Guidance Connection I/F, Card Reader Connection I/F, USB Extension HUB Connection I/F <b>RAM : 4GB</b> Temporary storage for image data: 2 GB (for controller control) + 2 GB (for image processing) capacity <b>USB port</b> USB2.0 Device I/F, USB2.0 Host I/F, USB3.0 Host I/F
SSD	2.5 inch SATA I/F Standard: 256 GB Address book, various security information (passwords, certificates), image data, environment settings
Flash PCB	Storing System Software
TPM PCB	This PCB generates and stores encryption keys. Enabled only when Management Settings > Data Management > TPM Settings is set to "On" (default: Off)

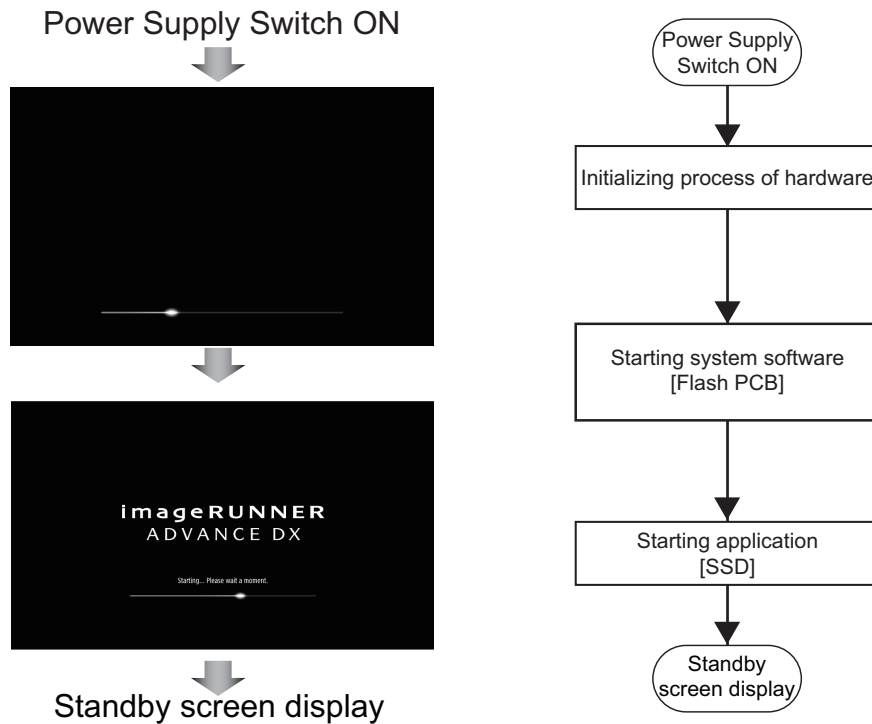
## ■ Main Controller PCB



No.	Roles and Specifications
J1	TPM PCB
J3	USB TypeB
J5	USB3.0
J7	LAN I/F
J11	Flash PCB
J15	Controller Fan
J20	Connector for options (Serial Interface Kit, etc.)
J21	CC-VI: Control Interface Kit I/F
J4000	Not used
J4001	Reader CIS
J4002	ADF CIS
J4003	ADF Motor
J4004	ADF Cover Sensor ( SR5 )
J4005	Reader Motor, CIS Unit HP Sensor (SR3), ADF Open/Close Sensor (SR4)
J4007	ADF control
J4008	ADF Separation Clutch (CL4200), LED, Delivery Sensor (SR2), Lead Sensor (SR4206 )
J4501	For the HDMI typeC Control Panel
J4502	For the miniUSB Control Panel Power Supply
J4503	For the USB Port on the front of the miniUSB
J4506	Signal Power Connector for the FAX (1-Line)
J4507	Power Supply Cable
J4508	FAX Power Supply Cable
J4510	SOFT-ID PCB
J4513	Main Switch
J4514	For miniUSB Wireless LAN

No.	Roles and Specifications
J4516	For USB Connector
J6000	Not used
J6003	SSD I/F (Serial)
J6004	For SSD power supply
J6005	MEMORY PCB
J6010	IJ WIFI
J9000	DC Controller PCB (VIF-FFC-OIP)
J9001	DC Controller PCB (CONT-DCC-IF-CABLE)

## Startup Sequence



Screen sequence and internal processing sequence

### NOTE:

To achieve faster startup, the progress bar and the active PCB are not synchronized. For this reason, the progress bar cannot be utilized for troubleshooting. For information about troubleshooting, refer to "Related error codes (major error codes)" shown below.

### NOTE:

When system verification\* at startup is ON, startup of system software takes more time than when OFF.

\*: Settings/Registration (login as an administrator) > [Management Settings] > [Security Settings] > [System verification at startup]  
Note that when the machine is recovering from sleep mode or at Quick Startup, system verification is not performed even it is set to ON.

### Related error codes (major error codes):

- E602-0001: SSD detection error
- E614-0001: Flash PCB detection error
- E614-0002: Error in file system on the Flash PCB
- E614-4001: Error in file system on the Flash PCB
- E614-4002: Error in file system on the Flash PCB
- E748-2010: Flash PCB error / SSD error

**NOTE:**

When the following errors occur, the system of the host machine has not been started normally. Therefore the error code is not recorded in the log.

E602-XX01, E614-XX01, E748-2010

## Shutdown Sequence

Before shutting down the power supply, it is necessary to perform the SSD completion process (Purpose: to prevent damage on the SSD) and execute the fixing disengagement operation. This sequential process is called "shutdown sequence". The shutdown sequence has been manually executed with the legacy (existing) models (by holding down the power supply switch on the Control Panel for a specific duration).

With this machine, the Main Controller PCB detects turning OFF the Main Power Supply Switch, and the shutdown sequence is started and executed automatically.

Note that the shutdown takes approx. 90 seconds to complete.

## Motion Sensor

### Function

Automatic recovery from sleep mode

- The machine automatically recovers from sleep mode by staying in the designated area for more than a certain period of time. The time spent in the area varies based on the setting of sensitivity (4 levels).
- The sensor determines whether a person approaches the above mentioned area is a user. If a person approaches the machine from the front side, it starts the operation to recover from sleep mode early. If a person approaches the machine from the side, the sensor judges whether he/she is just a passer to prevent recovery by mistake.

**CAUTION:**

Recovery time depends on the time for recovery from sleep mode of the host machine. The Motion Sensor outputs the trigger for recovery from sleep mode. Operation of the Motion Sensor is the same for recovery from Deep Sleep and from Sleep 1, but time for recovery differs depending on the recovery process of the host machine.

The machine is not recovered by a passer.

- Reduce unnecessary power consumption
- The machine may recover from sleep mode if walking speed is slow. However, if no operation is performed for a certain period of time, it moves to sleep mode again.

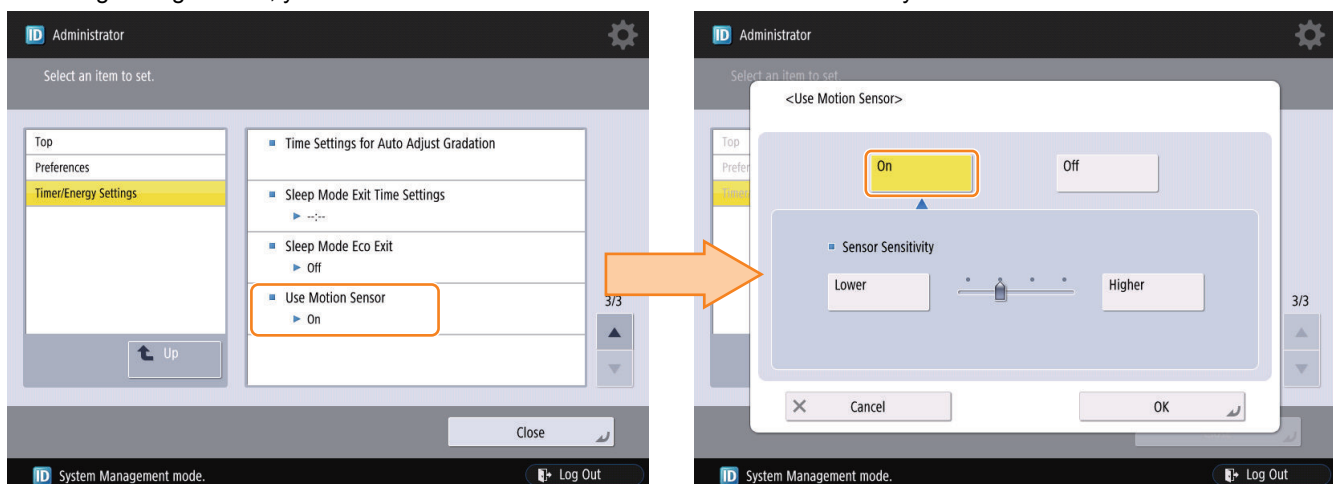
**CAUTION:**

Since the detection is performed by outputting a certain frequency from the output part and receiving the reflection wave by the reception part; thus, do not block the sensor area.

Settings / Registration

Preferences > Timer / Energy Settings > Use Motion Sensor

In Settings / Registration, you can disable the sensor and select the sensor sensitivity.



**CAUTION:**

- The motion sensor detects people or objects that approach the sensor on the front side of the machine. Operation may become unstable if objects are left near the sensor or the machine is placed in a location where there is heavy human traffic.
- The motion sensor uses ultrasonic waves, and thus may encounter problems due to other sources of ultrasonic waves in its environment.
- If you feel that something is wrong with the motion sensor, change the sensitivity setting or turn the motion sensor off in [Settings / Registration] > [Preferences] > [Timer/Energy Settings] > [Use Motion Sensor] > [Sensor Sensitivity].



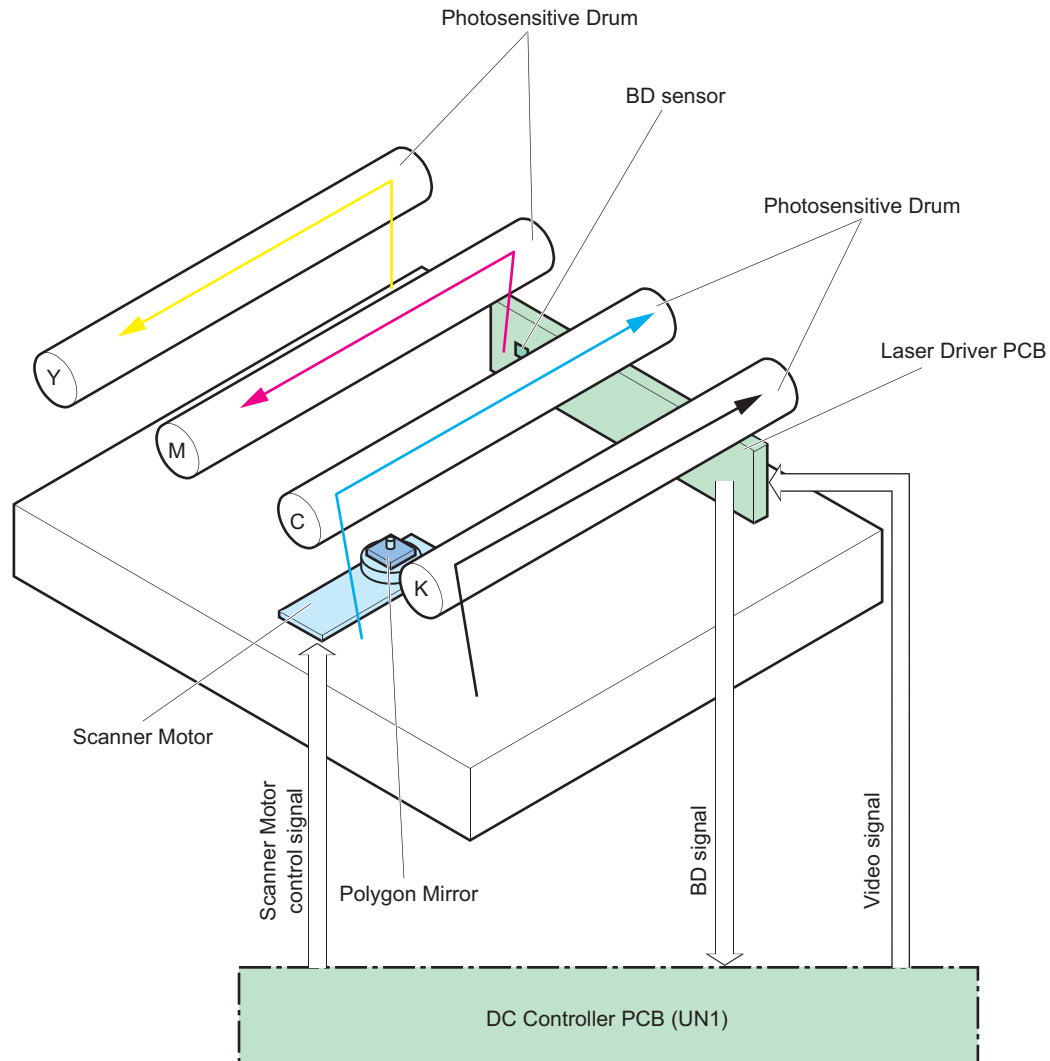
# Laser Exposure System

## Overview

The laser exposure system forms a static latent image on the Photosensitive Drum by laser exposure.

The Laser Scanner Unit consists of the Laser Assembly and the Scanner Motor, and is controlled by the signal input from the DC Controller PCB.

The machine uses the 1-polygon, 4-laser method to realize a compact size.



## Specifications

Item	Description
Number of Laser Scanner Units	1
Number of laser beams	4 beams
Resolution	600 dpi
Number of Polygon Mirror surfaces	4 surfaces

## Scanner Motor Control

### Purpose

Rotates the Scanner Motor at a specific speed.



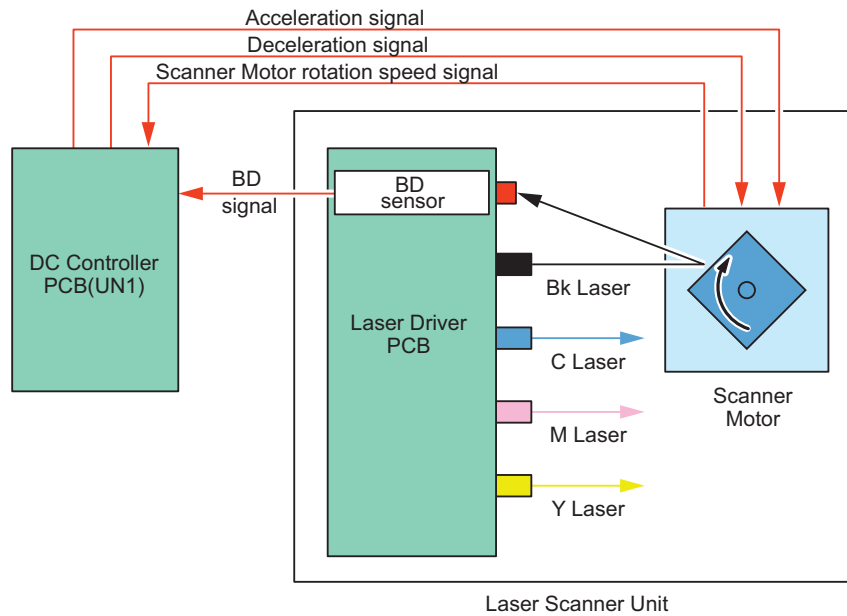
## Execution timing

At power-on, and at printing

## Control description

The Scanner Motor rotation speed is controlled by the DC Controller PCB.

1. The DC Controller PCB outputs Scanner Motor control signals (acceleration signals and deceleration signals) to the Scanner Motor to rotate the Polygon Mirror.
2. The DC Controller PCB controls the Scanner Motor rotation speed to be constant by referring to the Scanner Motor rotation speed signal.  
(From when the Scanner Motor starts rotation until it reaches the target revolutions and the machine starts image formation process)
3. When the laser beams are emitted at image formation, the DC Controller PCB detects the BD signal.
4. The DC Controller PCB controls the Scanner Motor control signals (acceleration signals and deceleration signals) based on the input timing of the BD signal to control the Scanner Motor rotation speed.



## APC (Auto Power Control)

### Purpose

Ensures constant laser beam light intensity for each line.

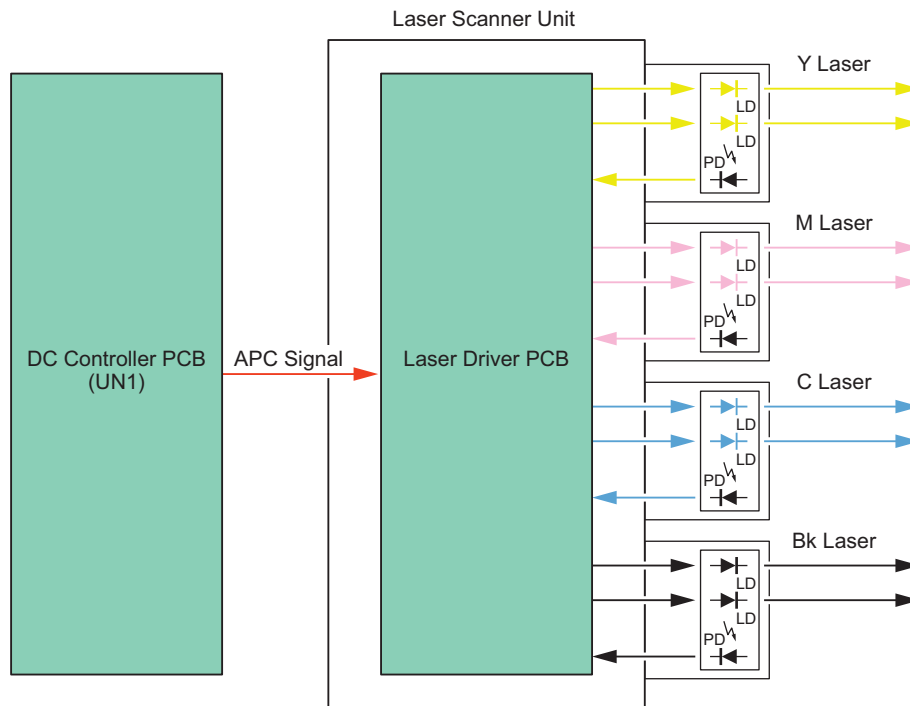
### Execution timing

For each line (before writing the image)

### Control description

1. The DC Controller PCB (UN1) outputs the APC signal to the Laser Driver IC in the Laser Driver PCB.

- The APC mode is set for the Laser Driver ICs of each Laser Driver PCB and the laser diode of each color is forcibly activated. The photo diode (PD) monitors the laser diode (LD), and each Laser Driver IC adjusts the output of laser diode until the laser light intensity reaches a specified level.



### Related error codes

- E110-0001: Scanner Motor error (Error in startup of the Polygon Motor)
- E110-0002: Scanner Motor error (Polygon Motor rotation error)

## BD Detection Correction Control

### Purpose

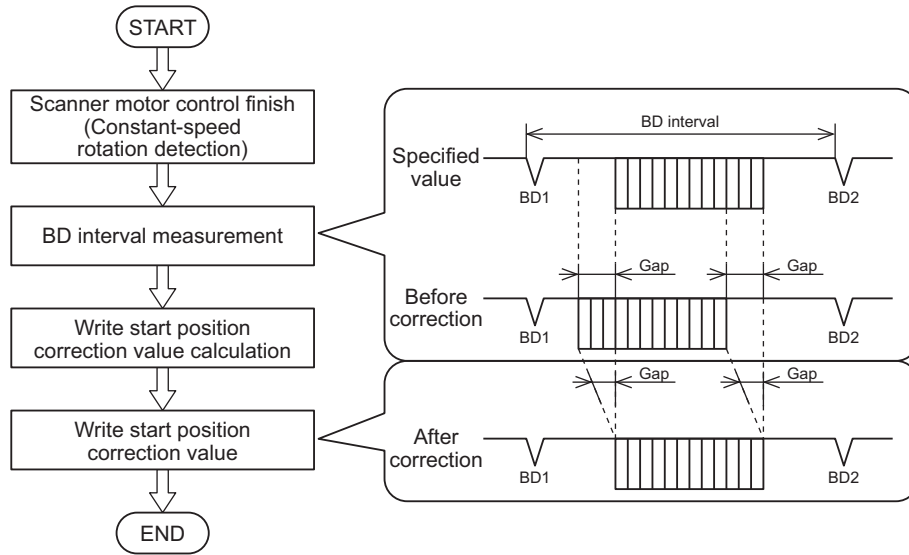
Corrects the displacement of each color's laser write start position due to Polygon Mirror accuracy and Polygon Motor rotation accuracy.

### Execution timing

At power-on, and at printing

### Control description

- The DC Controller PCB measures the BD interval after the completion of constant speed rotation control of the Scanner Motor.
- The DC Controller PCB calculates the correction value from the displacement of the BD interval.
- The write start position is corrected by adjusting the write start timing based on the above correction value.



# Image Formation System

## Overview

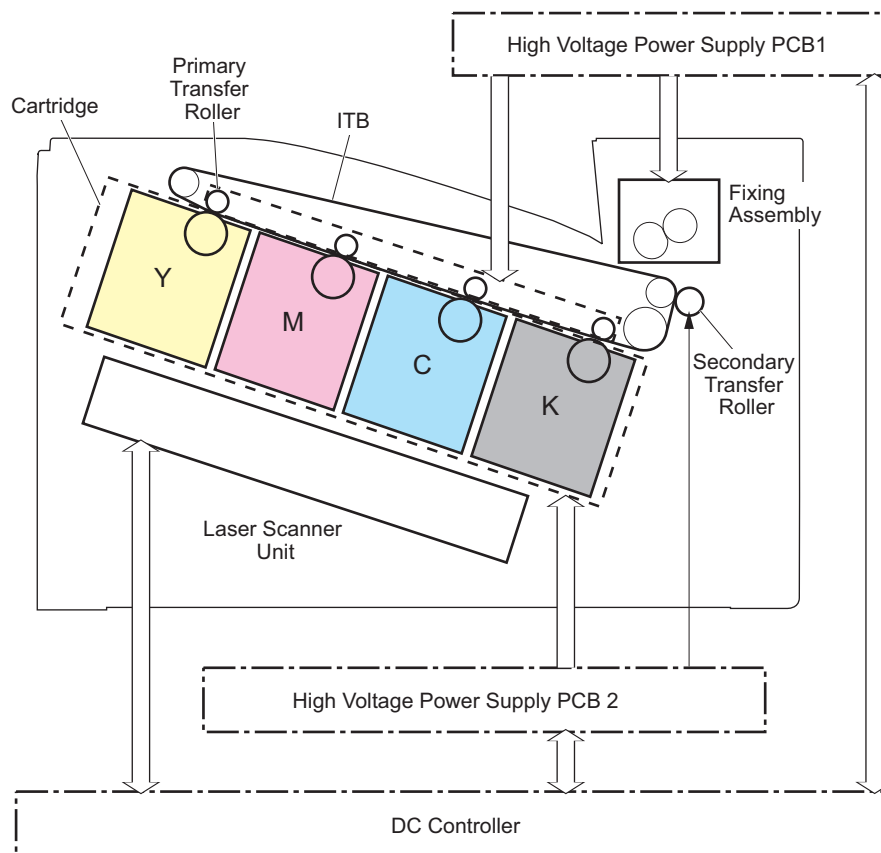
The image formation system creates a toner image on the paper.

The image formation system consists of the followings:

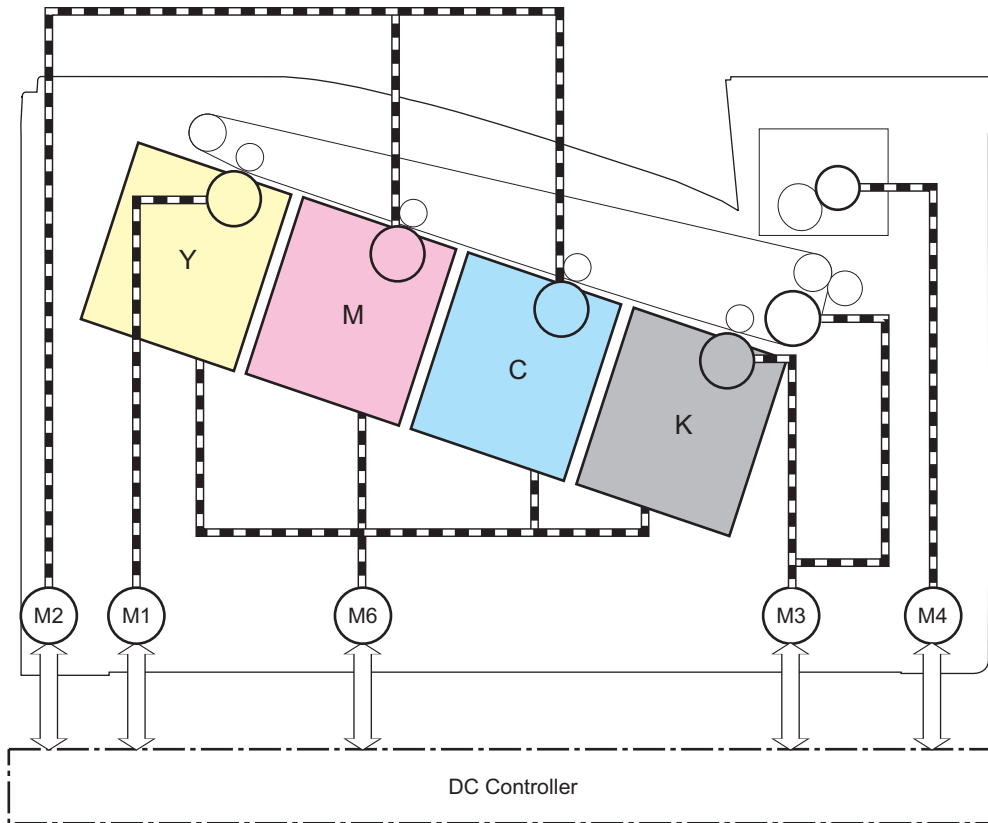
- Cartridge
- Primary Transfer Roller
- Secondary Transfer Roller
- Fixing Assembly
- Laser Scanner Unit
- High Voltage Power Supply

The DC Controller controls the Laser Scanner Unit and High Voltage Power Supply to create the toner image on the Photosensitive Drum, and transfers and fixes this to the paper.

The following shows an outline drawing of the image formation system.

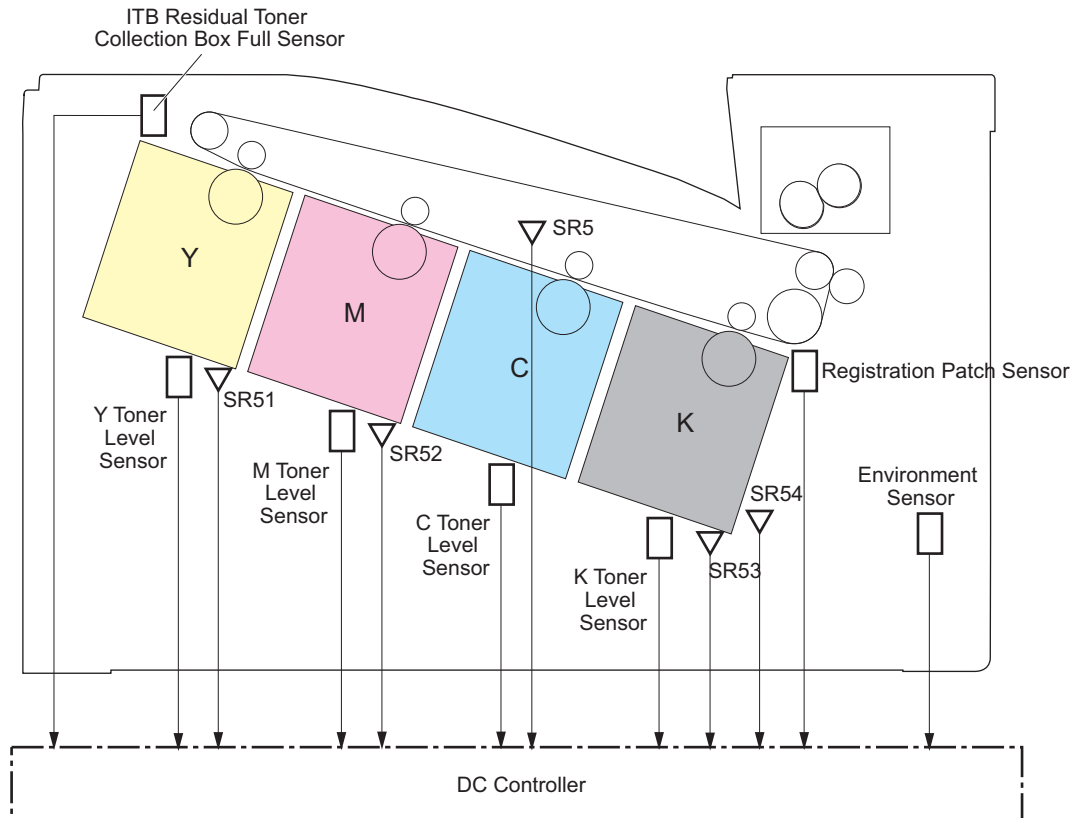


Load drives of electrical components



Electric code	Name
M1	Yellow drum, yellow developer and magenta developer Motor
M2	Magenta drum, cyan drum and cyan developer Motor
M3	Black drum, black developer and ITB Motor
M4	Fixing Motor
M6	Developer alienation motor

## Outline drawing of sensors



Electric code	Name
SR51	Drum home position sensor Y
SR52	Drum home position sensor MC
SR53	Drum home position sensor Bk
SR54	Developer alienation sensor

## ■ Image Formation System

### ● Overview

The image formation process of this machine is roughly made up of six blocks and ten steps.

Static latent image formation block

- Step 1: Pre-exposure
- Step 2: Primary charging
- Step 3: Laser beam exposure

Developing block

- Step 4: Developing

Transfer block

- Step 5: Primary transfer
- Step 6: Secondary transfer
- Step 7: Separation

Fixing block

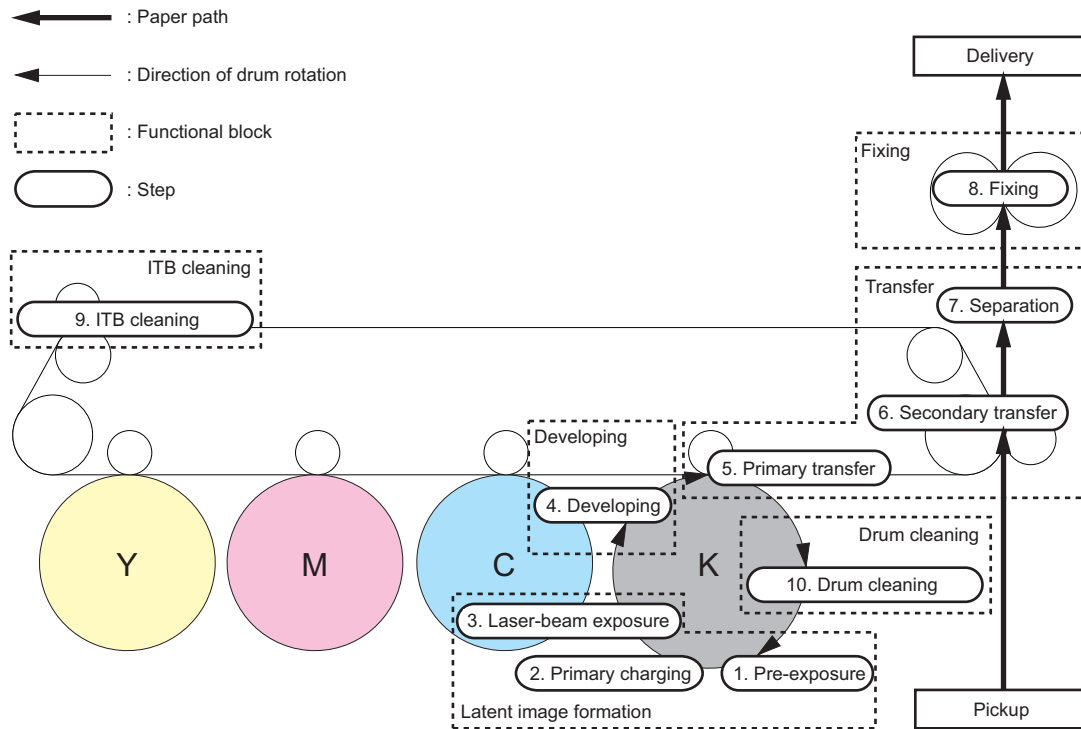
- Step 8: Fixing

ITB Cleaning Block

- Step 9: ITB cleaning

Drum cleaning block

- Step 10: Drum cleaning

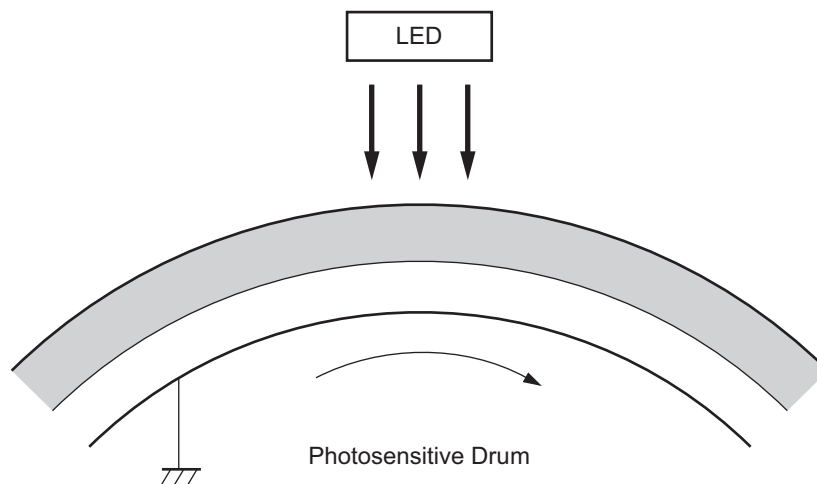


• **Static Latent Image Formation Block**

This block consists of 3 steps for forming the static latent image on the Photosensitive Drum.

**Step 1: Pre-exposure**

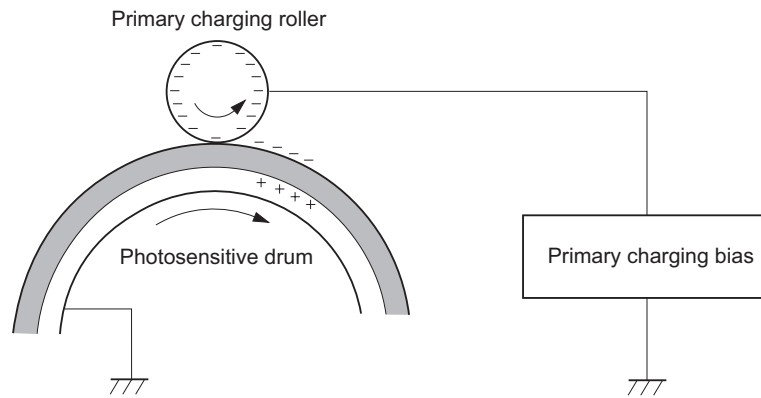
In this step, residual charge on the Photosensitive Drum surface is removed as preparation for primary charging. Residual charge is removed from the Photosensitive Drum surface by the light from the LED.



**Step 2: Primary charging**

In this step, as preparation for latent image formation, the surface of the Photosensitive Drum is uniformly charged with negative potential.

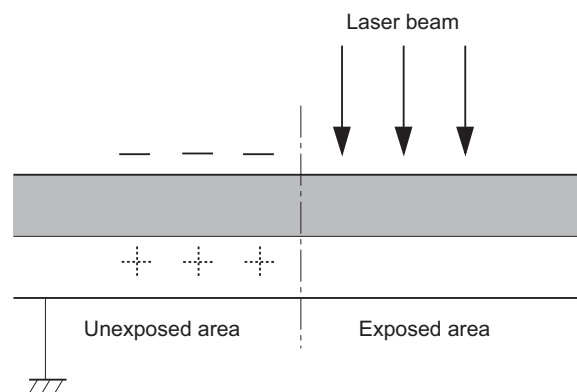
This method directly charges the Photosensitive Drum from the Primary Charging Roller, and the primary charging bias is applied in order to negatively charge the surface of the Photosensitive Drum.



### Step 3: Laser beam exposure

In this step, a static latent image is formed on the Photosensitive Drum by the laser beam.

When the negatively charged Photosensitive Drum is scanned by the laser beam, the negative charge is neutralized and this area turns into a static latent image.



### • Developing Block

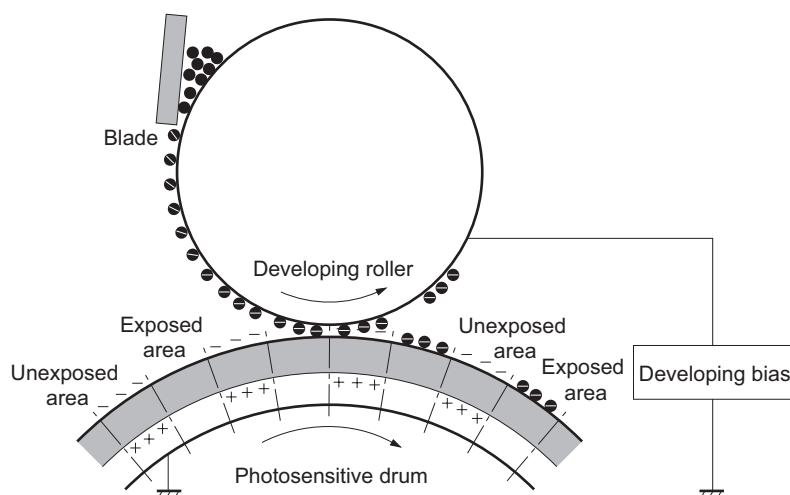
This block turns the static latent image into a visible image by applying toner to the static latent image on the surface of the Photosensitive Drum.

### Step 4: Developing

In this step, the toner is attached to the static latent image on the surface of the Photosensitive Drum.

The toner is negatively charged by friction between the Developing Roller and Blade.

To generate the potential difference with the surface of Photosensitive Drum, developing bias is applied to the Developing Roller. Toner charged with negative potential comes into contact with the Photosensitive Drum and becomes attached to the static latent image on the surface of Photosensitive Drum due to the potential difference between the Developing Roller and Photosensitive Drum.





## • Transfer Block

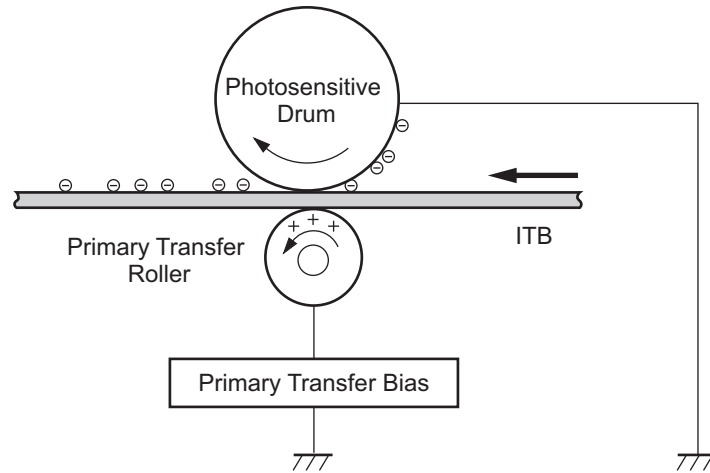
This block consists of 3 steps, and transfers the toner image on the Photosensitive Drum surface to the paper.

### Step 5: Primary transfer

In this step, toner on the Photosensitive Drum is transferred to the ITB.

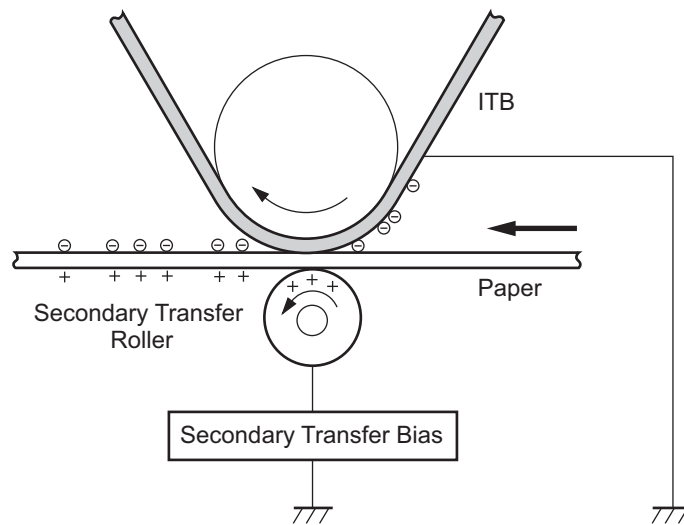
Primary transfer bias is applied to the Primary Transfer Roller in order to attract toner to the ITB.

Thus the negatively charged toner on the surface of the Photosensitive Drum is transferred to the ITB.



### Step 6: Secondary transfer

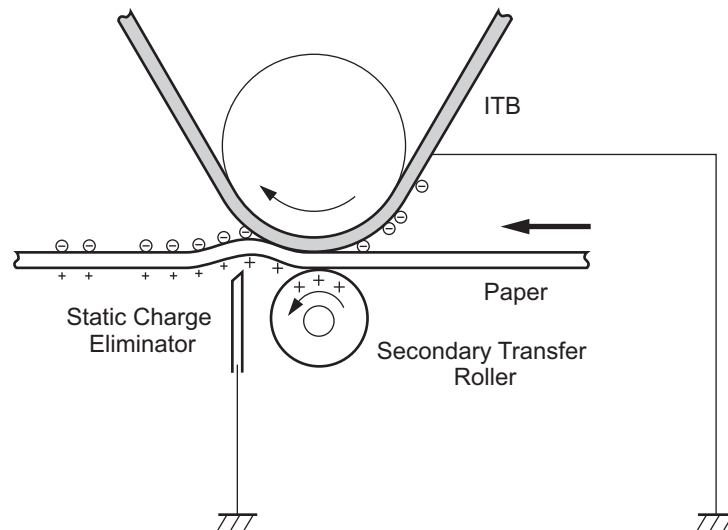
In this step, toner on the ITB surface is transferred to the paper. A secondary transfer bias is applied to the Secondary Transfer Roller, and the paper is positively charged. Thus the negatively charged toner on the surface of the ITB is transferred to the paper.



### Step 7: Separation

In this step, the paper is separated from the ITB by the elasticity of the paper and the curvature of the drum.

For stability of paper feed and image quality, the electric charge on the back side of the paper is reduced by the Static Eliminator.



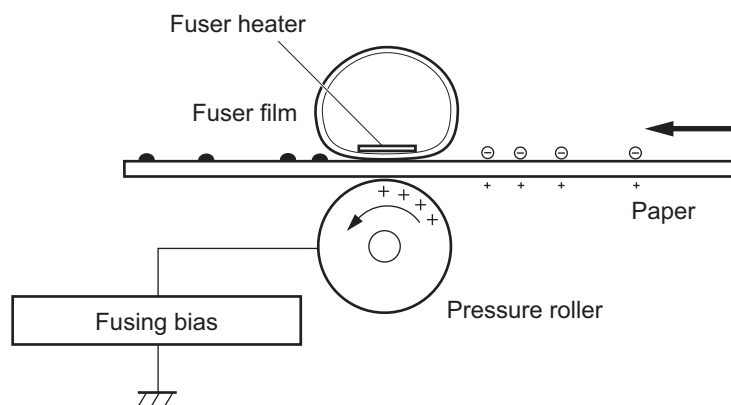
### • Fixing Block

In this block, the toner image is fixed on the paper.

#### Step 8: Fixing

In this step, the toner image on the paper is fixed on the paper by applying pressure and heat.

Fixing bias is applied to the Pressure Roller in order to improve the image quality.

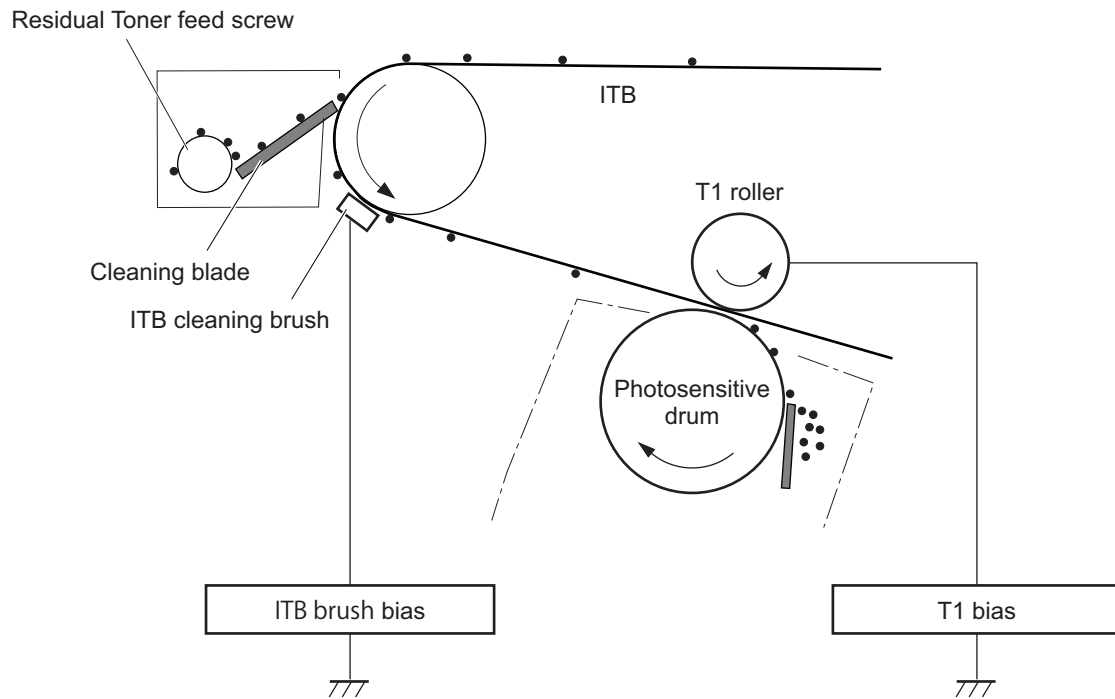


### • ITB Cleaning Block

This block cleans residual toner on the ITB.

#### Step 9: ITB cleaning

This step uses the Cleaning Blade to scrape off the residual toner on the surface of the ITB and collects the toner in the Waste Toner Collection Box.

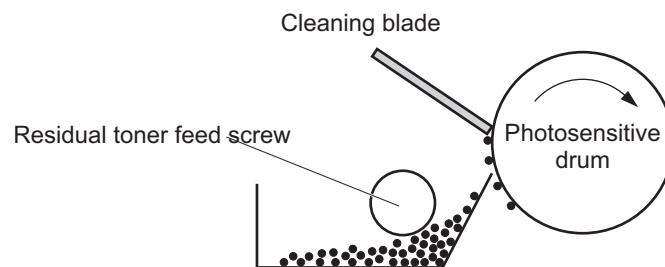


### • Drum Cleaning Block

This block cleans residual toner on the Photosensitive Drum.

#### Step 10: Drum cleaning

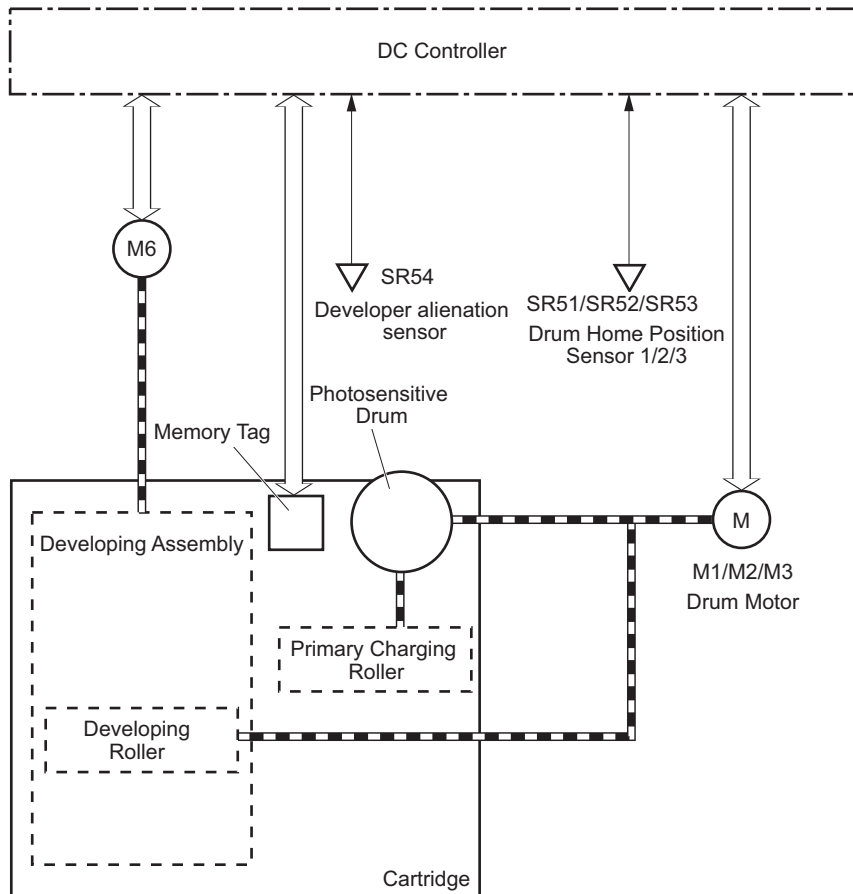
This step uses the Cleaning Blade to scrape off the residual toner on the surface of the Photosensitive Drum and collects the toner.



## ● Cartridge

### ■ Overview

The cartridge of this machine has the function to form a visible image on the Photosensitive Drum with toner. There are 4 types: yellow, magenta, cyan, and black, and all of them have the same structure. The following shows an outline drawing of the cartridge of this machine.



The cartridge of this machine consists of the Photosensitive Drum, Developing Assembly, Primary Charging Roller, Memory Tag, etc.

The DC Controller rotates the Drum Motor, and drives the Photosensitive Drum, Developing Assembly, and Primary Charging Roller.

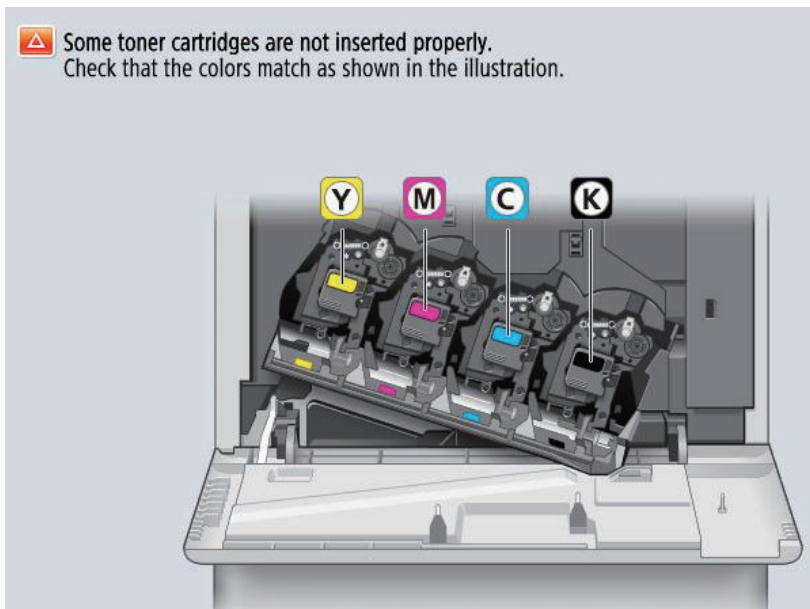
The DC Controller detects the toner level by monitoring the toner level detection signal.

## ■ Cartridge Status Detection

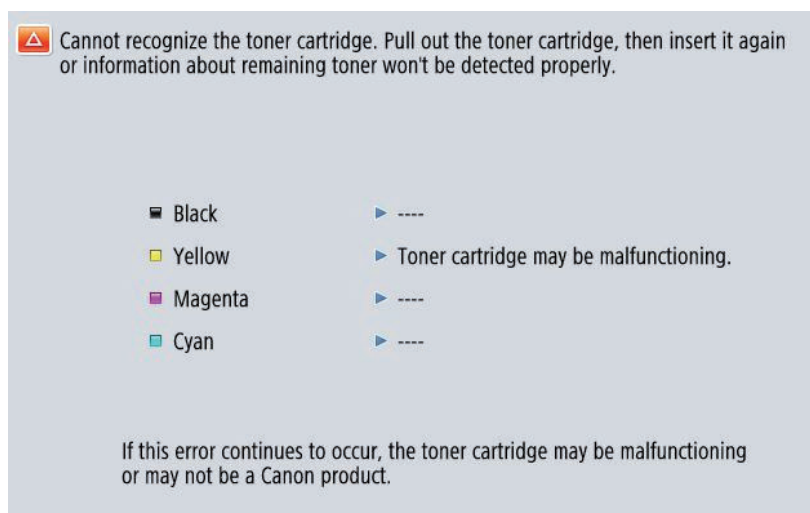
### Overview

The DC Controller detects/records the cartridge status by reading/writing data stored in the cartridge memory.

When the cartridge memory cannot be detected, wrong color is detected, a non-genuine part is detected, or a failed cartridge is detected, it notifies the Main Controller and displays a warning message on the Control Panel.



Display when wrong color is detected



Display when a non-genuine part is detected or a failed cartridge is detected

## Description

A cartridge of this machine is equipped with the cartridge memory and by reading its information, the status of cartridge is detected.

Execution timing

- When replacing the cartridge
- At recovery from sleep mode
- At startup (excluding quick startup)

The host machine reads information of cartridge memory and obtains following statuses.

- Toner color inside the cartridge
- Cartridge model
- Cartridge failure
- Non-genuine cartridge detection

## ■ Cartridge Life Detection






### Overview

To notify the replacement timing of the cartridge, the life/remaining days are displayed.

The life and remaining days can be checked from following menu and service mode.

### Consumption level check

- Check on the Control Panel  
Status Monitor > Consumables/Others > Check Consumables

Toner/Waste Toner			
Item	Item Name	Status	Remaining Days
Black Toner (K)	Toner T04	 98%	1 year or more
Yellow Toner (Y)	Toner T04	 99%	1 year or more
Magenta Toner (M)	Toner T04	 99%	1 year or more
Cyan Toner (C)	Toner T04	 99%	1 year or more
Waste Toner Container	WT-206	 100%	1 year or more






- Check in the service mode  
COPIER > COUNTER > LIFE > TONER-Y  
COPIER > COUNTER > LIFE > TONER-M  
COPIER > COUNTER > LIFE > TONER-C  
COPIER > COUNTER > LIFE > TONER-K

Display	I/O	Adjust	Function	Option	Test	Counter
< LIFE > < 1/ 3 > < READY > < LEVEL 1 >						
TONER-Y	1%	999	1	100		
TONER-M	1%	999	1	100		
TONER-C	1%	999	1	100		
TONER-K	2%	999	2	100		
WST-TNR	0%	999	0	100		
TR-IINTT	0%	999	0	100		

- Check on the Remote UI  
Status Monitor/Cancel > Consumables > Details




**Consumables** Last Updated : 12/12 2018 17:23:30

Genuine Canon consumables recommended for replacement.

Toner/Waste Toner				
Type	Item Name	Status		Remaining Days
Black Toner (K)	Toner T04		98%	1 year or more
Yellow Toner (Y)	Toner T04		99%	1 year or more
Magenta Toner (M)	Toner T04		99%	1 year or more
Cyan Toner (C)	Toner T04		99%	1 year or more
Waste Toner Container	WT-206		100%	1 year or more

### Execution Condition/Timing

When the toner level reaches the specified value, the DC Controller notifies the Main Controller.  
Upon receipt of the notification, the Main Controller displays codes and messages.

Names of Condition	Remaining Toner Low in Toner Container	Output Stop	Replacement Completion
Remaining Toner	 Remaining Toner: Low	 Remaining Toner: 0%	
Name of alarm code	Toner prior notification alarm*1	Toner Bottle empty alarm	Toner Bottle replacement completion alarm
Alarm codes	Y: 10-0017 M: 10-0018 C: 10-0019 Bk: 10-0020	Y: 10-0401 M: 10-0402 C: 10-0403 Bk: 10-0404	Bk: 10-0100-0071 Y: 10-0100-0072 M: 10-0100-0073 C: 10-0100-0074

Names of Condition	Remaining Toner Low in Toner Container		Output Stop	Replacement Completion
	Hide	Display*2		
Display/Hide message	Hide	Display*2	Display	Hide
Message (machine operation)	-	Cyan toner is low. Replacement is not yet needed. Magenta toner is low. Replacement is not yet needed. Yellow toner is low. Replacement is not yet needed. Black toner is low. Replacement is not yet needed.	Replace the toner cartridge. (Cyan) Replace the toner cartridge. (Magenta) Replace the toner cartridge. (Yellow) Replace the toner cartridge. (Black)	-
Host machine operation after the message is displayed	Replacement not yet needed.		Host machine is stopped.	Replacement not yet needed.
Detection timing	Depends on the service mode setting		When the output signal from the Toner Density Sensor does not fall at or below the designated value	-
Alarm log storage location	COPIER > DISPLAY > ALARM-2*3			-

\*1: The detection timing can be changed in the following service modes (setting for the notification timing of the Toner prior notification alarm). The alarm can also be disabled.

- COPIER > OPTION > PM-DLV-D > TONER-Y
- COPIER > OPTION > PM-DLV-D > TONER-M
- COPIER > OPTION > PM-DLV-D > TONER-C
- COPIER > OPTION > PM-DLV-D > TONER-K

\*2: Whether to display messages or the timing of display can be changed in the following service modes.

- Whether to display the Toner (each color) preparation warning  
COPIER > OPTION > PM-PRE-M > TONER-Y  
COPIER > OPTION > PM-PRE-M > TONER-M  
COPIER > OPTION > PM-PRE-M > TONER-C  
COPIER > OPTION > PM-PRE-M > TONER-K
- Setting the number of remaining days before displaying the Toner (each color) preparation warning  
COPIER > OPTION > PM-MSG-D > TONER-Y  
COPIER > OPTION > PM-MSG-D > TONER-M  
COPIER > OPTION > PM-MSG-D > TONER-C  
COPIER > OPTION > PM-MSG-D > TONER-K

\*3: After a prior notification alarm is sent, the next prior notification alarm will not be sent until the replacement completion alarm is sent.

## Alarm codes

Toner (each color) prior notification alarm

- 10-0017: (Y)
- 10-0018: (M)
- 10-0019: (C)
- 10-0020: (Bk)

Toner Bottle empty alarm (each color)

- 10-0401: (Y)
- 10-0402: (M)
- 10-0403: (C)
- 10-0404: (K)

Toner low (each color) alarm (UGW-generated alarm)

- 10-0001: (Bk)
- 10-0002: (C)
- 10-0003: (M)
- 10-0004: (Y)

New Toner Bottle replacement detection

- 10-0100-0071: (Bk)
- 10-0100-0072: (Y)
- 10-0100-0073: (M)

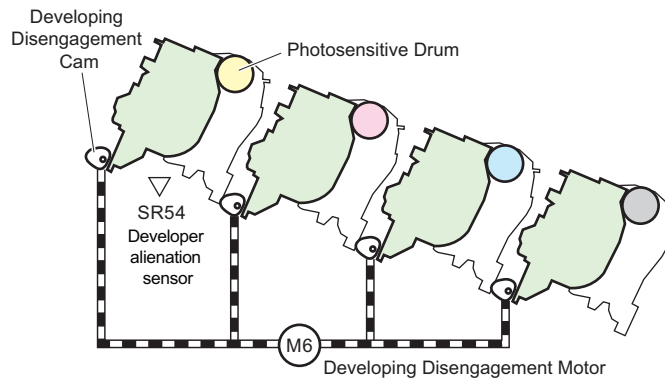
- 10-0100-0074: (C)
- Unidentified Toner Bottle detection (each color)

- 10-0100-0181: (Bk)
- 10-0100-0182: (Y)
- 10-0100-0183: (M)
- 10-0100-0184: (C)

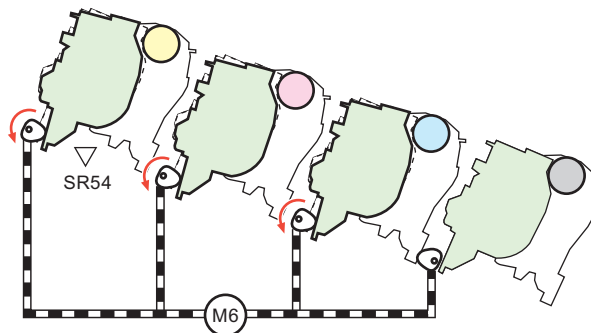
## ■ Developing Assembly Engagement/Disengagement Control

The Developing Assembly engagement/disengagement control is used to engage/disengage the Developing Assembly with/from the Photosensitive Drum as needed depending on the specified print mode (full color/black and white). Through this control, the Developing Assembly is engaged with the Photosensitive Drum only when needed, which prevents deterioration of the Photosensitive Drum and ensures the maximum life.

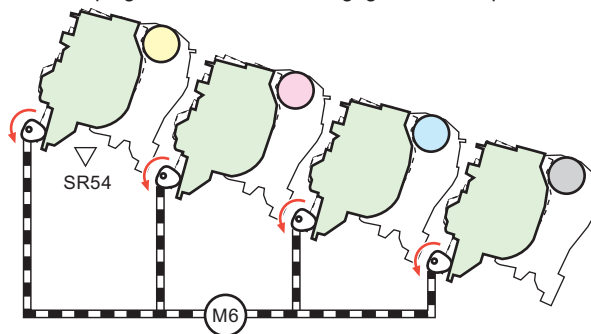
<All developing assemblies are engaged with the photosensitive drums>



<When only the Bk developing assembly is engaged with the photosensitive drum>



<When all developing assemblies are disengaged from the photosensitive drums>



For engagement/disengagement of the Developing Assembly, the Developing Assembly is engaged with or disengaged from the Photosensitive Drum by the DC Controller rotating the Developer alienation motor (M6) to change the orientation of the Engagement/Disengagement Cam.

The DC Controller controls the state of the Developing Assembly (engaged or disengaged) by the amount of rotation of the Development Disengagement Motor after detecting the output of the Developer alienation sensor (SR54).

When the power is turned off, when in standby, and when printing has finished, the Developing Assembly is disengaged from the Photosensitive Drum.

When in full color print mode (including jobs including both B&W and color), all of the Developing Assemblies are engaged with the Photosensitive Drum, and during B&W printing, only the Bk Developing Assembly is engaged with the Photosensitive Drum. If the signal state of the specified Developer alienation sensor cannot be detected when the Developing Assembly is engaged or disengaged, the DC Controller judges that an error has occurred in the Developer alienation motor and notifies the Main Controller.





## ■ Overview

The ITB Unit performs primary transfer of a toner image on the Photosensitive Drum onto the ITB.

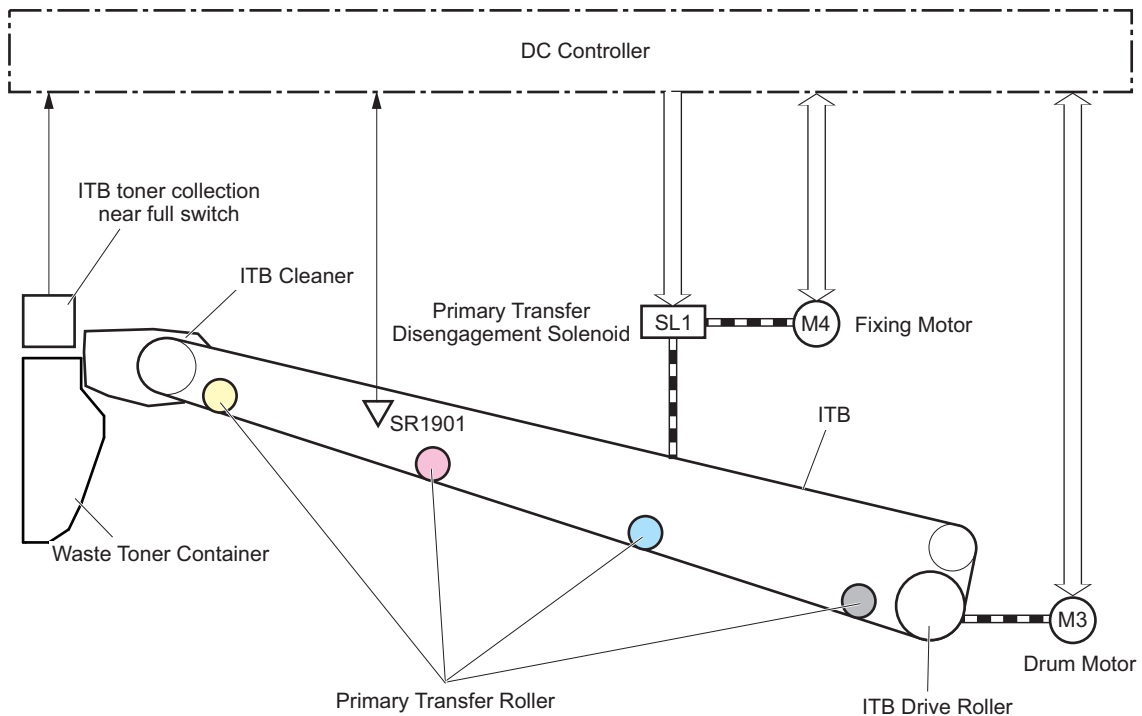
The internal structure of the ITB Unit is as follows.

- ITB (Intermediate Transfer Belt)
- ITB Drive Roller
- ITB Slave Roller
- Primary Transfer Roller
- ITB Cleaner

The ITB Drive Roller is driven by the Black drum, black developer and ITB Motor (M3) and rotates the ITB.

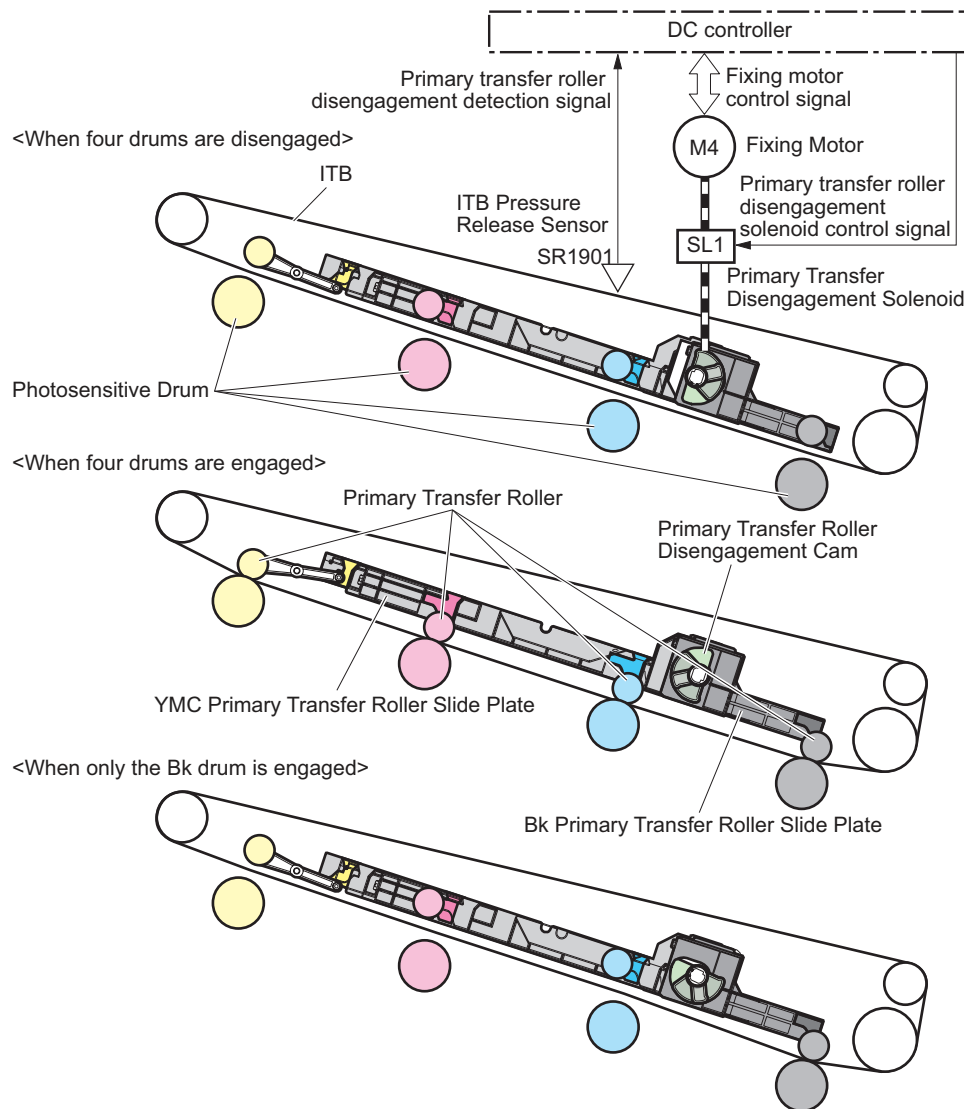
The Primary Transfer Roller rotates along with the ITB.

The ITB Cleaner cleans the ITB surface.



## ■ Primary Transfer Roller Engagement/Disengagement Control

The ITB is engaged with the Photosensitive Drum as needed for the print operation by the Primary Transfer Roller engagement/disengagement control. There are 3 states that are switched depending on the print operation.



The following explains the engagement/disengagement operation of the Primary Transfer Roller.

The Fixing Motor drive is transmitted by the Primary Transfer Disengagement Solenoid (SL1) to the Primary Transfer Roller Disengagement Cam and rotates the cam. The YMC or Bk Primary Transfer Roller Slide Plate slides to the left or right by the operation of the cam, and the Primary Transfer Roller raises or lowers. The ITB is engaged with or disengaged from the Photosensitive Drum by the Primary Transfer Roller moving up or down.

The DC Controller moves the Primary Transfer Roller to the home position (all colors disengaged) by rotating the Fixing Motor and turning ON the Primary Transfer Roller Disengagement Solenoid when the power is turned ON. The Primary Transfer Roller is raised or lowered and the ITB is engaged with or disengaged from the Photosensitive Drum by turning ON the Primary Transfer Disengagement Solenoid the specified number of times from this state.

There are 3 states that are switched depending on the print operation.

#### "All colors disengaged" state

When the power supply is turned OFF or when in the standby state, the ITB is disengaged from the Photosensitive Drum for all colors.

This state is the home position of the Primary Transfer Roller.

#### "All colors engaged" state

This is the state during full color print (including jobs including both B&W and color), and the ITB is engaged with the Photosensitive Drum for all colors.

#### Only black engaged

This is the state during B&W print, and the ITB is engaged only with the black Photosensitive Drum.

### ■ Detection of Error in the Primary Transfer Disengagement Mechanism

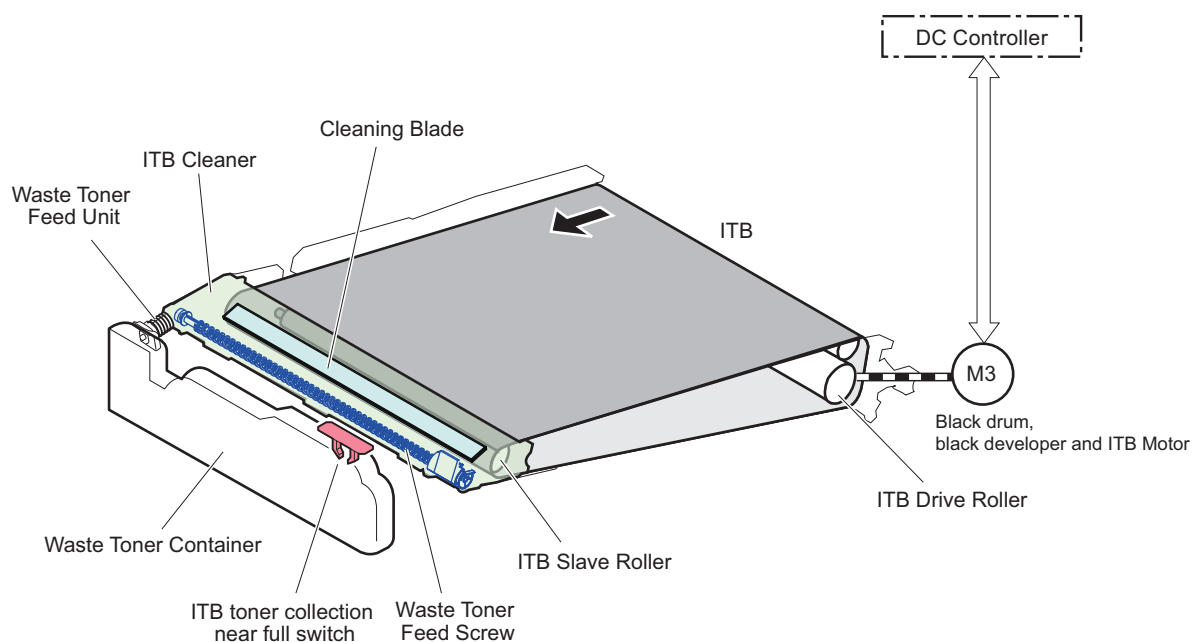
If the specified output is not obtained from the ITB Pressure Release Sensor (SR1901) when the Primary Transfer Disengagement Solenoid (SL1) has been turned on in order to perform engagement/disengagement of the Primary Transfer Roller, the DC Controller judges that an error has occurred in the primary transfer disengagement mechanism and notifies the Main Controller.

## ■ ITB Blade Cleaning Mechanism

The ITB Cleaner cleans the ITB surface.

Waste toner that remains on the ITB surface is scraped by the Cleaning Blade in the Cleaner.

Waste toner is fed to the Waste Toner Container by the Waste Toner Feed Screw in the Cleaner.



## ■ Waste Toner Full Level Detection

The DC Controller detects whether or not the toner collected into the Waste Toner Container is full from the ITB toner collection near full switch. When the DC Controller detects toner full, a toner full error message is displayed on the Control Panel.

Upon receipt of the notification, the Main Controller displays a warning or a replacement message.

### Control description

Detection description	Advance notice alarm *1	Waste Toner Container preparation warning display *2	Waste Toner Container full level	Waste Toner Container replacement completion alarm
Name of Alarm Code	Waste Toner advance notice alarm	-	Waste Toner Container full level	Waste Toner Container replacement completion alarm
Alarm Code	11-0010	-	11-0001	11-0100
Message	-	The waste toner is nearly full. (Replacement not yet needed.)	Waste toner container full. (Call service representative.)	N/A
Host machine operation after the message is displayed	-	Replacement not yet needed.	Host machine is stopped.	Replacement not yet needed.
Detection timing	The number of remaining days before the Waste Toner Container becomes full has reached the setting value*1.	The number of remaining days before the Waste Toner Container becomes full has reached the setting value*3.	When it is detected that either of the following printing has been performed since the prior delivery alarm/Waste Toner Container preparation warning. *4	When the ITB toner collection near full switch (SW2) is turned ON/OFF while advance notice alarm/Waste Toner Container preparation warning or Waste Toner Container full is detected
Detected to (location)	ITB toner collection near full switch (SW2)	ITB toner collection near full switch (SW2)	Video count value, or the number of sheets fed	ITB toner collection near full switch (SW2)

\*1: The notification timing and display/hide for the Waste Toner Container Advance Notice Alarm can be set by the following service mode.

COPIER > OPTION > PM-DLV-D > WST-TNR

\*2: Whether to display/hide the Waste Toner Container preparation warning message can be specified in the following service mode.

COPIER > OPTION > PM-PRE-M > WST-TNR

\*3: The remaining days to display the Waste Toner Container preparation warning message can be set by the following service mode.

COPIER > OPTION > PM-MSG-D > WST-TNR

\*4: The number of printed sheets differs according to the usage environment/usage conditions.

\*5:

The parts counter is automatically cleared, but it is not cleared if the Waste Toner Container is replaced when "preparation warning" or "full" is not detected or when the power is OFF. In this case, the counter can be manually cleared by executing the following service mode.

COPIER > COUNTER > DRBL-1 > WST-TNR

All of the following conditions must be met, however, in order to manually clear the counter.

- A Waste Toner Container is available
- ITB toner collection near full switch (SW2) is not detecting the Waste Toner full.

## ■ Separation

This control separates paper from the ITB by elastic force of the paper. (Curvature separation method)

In the case of thin paper which has low elastic force, the Static Eliminator removes positive potential at the back of the paper.

This reduces electrostatic absorption force of the paper so that paper can be easily separated.

## Image Stabilization Control

### ■ PASCAL Control

To stabilize the gradation density characteristics of the image.

This control is executed when auto gradation adjustment (full adjustment) is executed. Gradation density of the patch pattern on the test print is scanned by the Reader to create an image density correction table.

Based on the table, image gradation density characteristics that vary due to environmental change or deterioration of the Photosensitive Drum are corrected.

#### Control timing

When auto gradation adjustment (full adjustment) is executed ([Settings/Registration] > [Auto Adjust Gradation] > [Full Adjust])

#### Control description

1. When the specified conditions are satisfied, the Main Controller PCB prints 3 types of memorized test prints (patch patterns).
2. Place the test prints on the Reader.
3. The reader scans the gradation density of the patch patterns from the test prints.
4. The Main Controller PCB creates an image gradation density correction table from the gradation density data of patch pattern scanned by the Reader.

#### NOTE:

The following 3 types of patch patterns are formed with this control:

- A pattern for copy (39 patches for each color)
- A pattern for text (39 patches for each color)
- A pattern for photo (39 patches for each color)

#### Related service mode

- Setting of auto gradation adjustment target selection screen:  
COPIER > OPTION > DSPLY-SW > HPFL-DSP

## ■ Image Density Correction Control

- Image Gradation Correction Control (D-half)

This is a control where the Main Controller PCB performs gradation correction based on the measurement results of the halftone density performed by the DC Controller PCB.

The DC Controller PCB and Main Controller PCB perform D-half control in the order shown below.

1. The DC Controller PCB measures the density detection pattern of each color drawn on the ITB at the optimal primary charging bias and developing bias and sends the density data to the Main Controller PCB.
2. Based on its density data, the Main Controller PCB executes gradation correction to obtain the ideal halftone image.

## ■ Image color displacement correction control

This control corrects for the color displacement that occurs due to the individual differences of the Laser Scanner Unit and Cartridge Unit.

This control corrects the color displacements shown below:

- Write-start position in the horizontal scanning direction
- Horizontal scanning magnification ratio
- Write-start position in the vertical scanning direction

This control is performed by the DC Controller PCB controlling the Color Displacement Density Sensor.

When the data value obtained from the Color Displacement/Density Sensor is outside the specified range at cartridge detection or start of image color displacement measurement control, the DC Controller judges that a Color Displacement/Density Sensor failure has occurred and notifies the Main Controller.

## Fixing System

### Overview

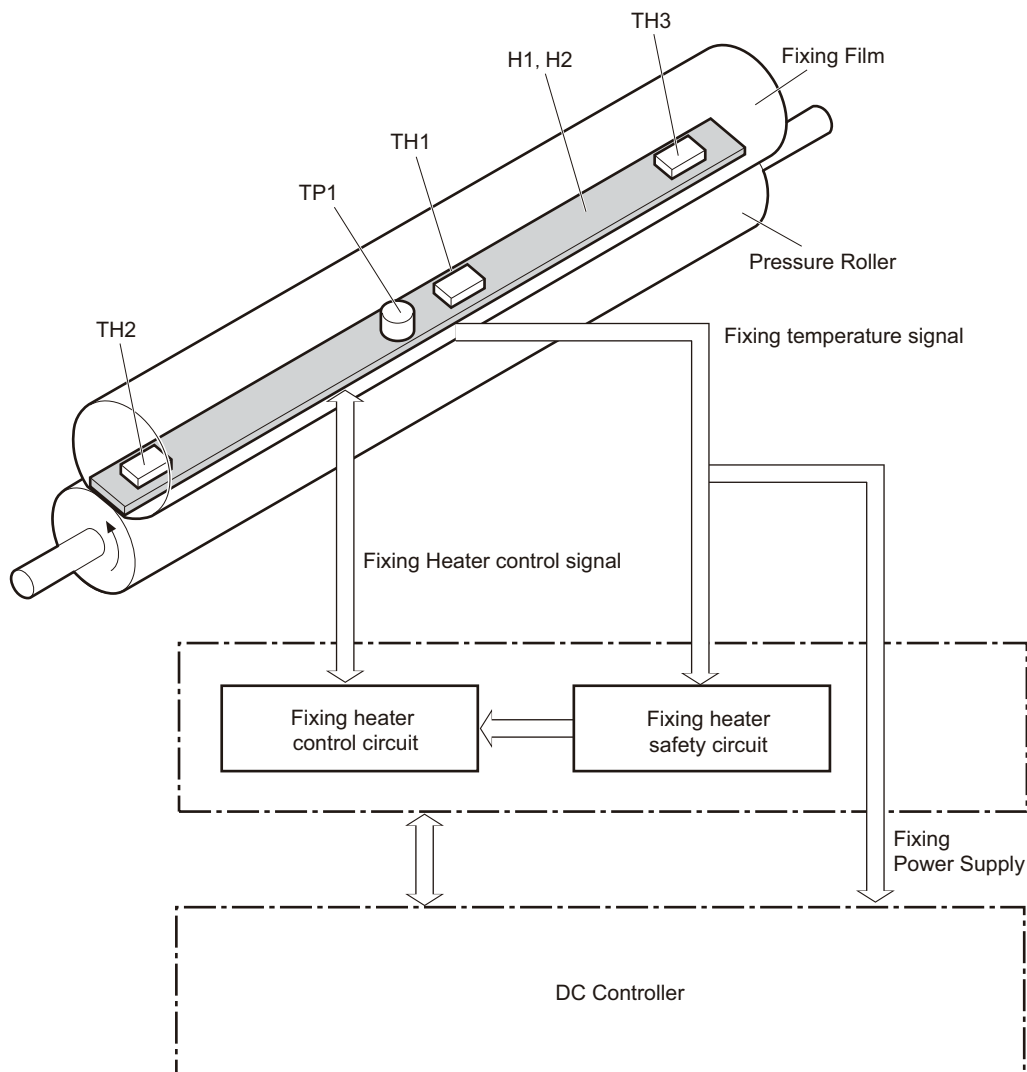
Fixing Delivery Assembly consists of the Fixing Assembly for fixing toner on the print paper and the Delivery Assembly for delivering print paper on which toner is fixed to the Delivery Outlet.

### Main Parts in the Fixing Assembly

This circuit is for controlling the temperature of the Fixing Assembly.

The Fixing Assembly of this machine uses an on-demand fixing method, and consists of the following parts:

Temperature control of the Fixing Assembly which consists of these parts is performed by the fixing control circuit and Fixing Heater safety circuit according to the command of the CPU on the DC Controller.



Symbol	Parts name	Function/Method
---	Fixing Film	A toner image on paper is fixed by applying heat and pressure.
---	Pressure Roller	
H1	Main Fixing Heater	Ceramic Heater
H2	Sub Fixing Heater	
TH1	Main Thermistor	This is engaged with Heater. Temperature control and abnormal temperature rise detection
TH2	Sub Thermistor (Rear)	This is engaged with Heater.
TH3	Sub Thermistor (Front)	Abnormal temperature rise detection, edge temperature rise detection

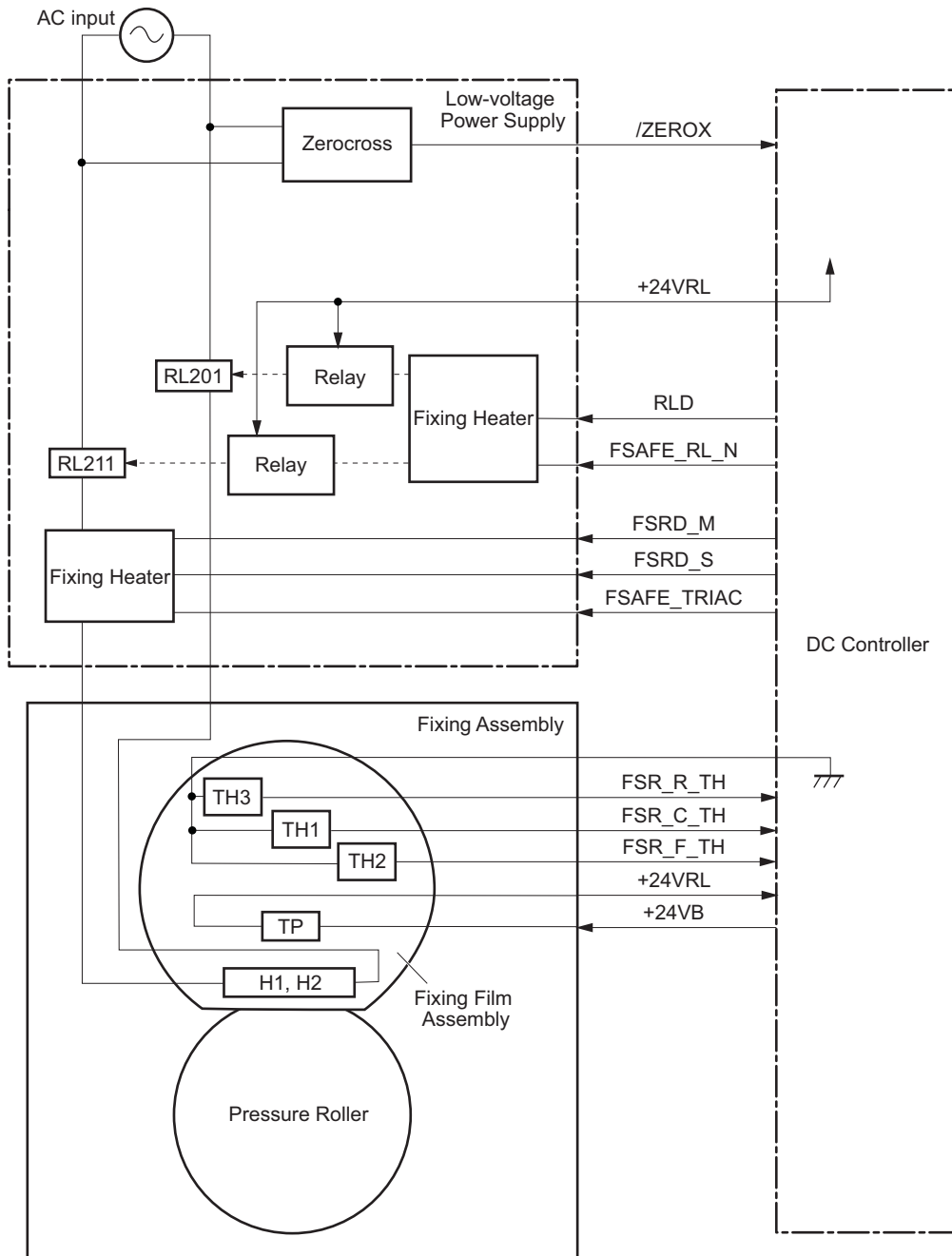
Symbol	Parts name	Function/Method
TP1	Thermoswitch	This is engaged with Heater. AC power supply is shut down at detection of a failure.

## Fixing Temperature Control

This control detects the surface temperature of the Fixing Heater and controls the drive signal of the Fixing Heater so that the temperature of the Fixing Heater becomes the target temperature.

The temperature is detected by the Main Thermistor, and the DC Controller controls the temperature to become the target temperature using the Fixing Heater drive (FSRD\_M / FSRD\_S / FSAFE\_TRIAC).

The following shows this control circuit:



## Fixing temperature control

### Down Sequence Control

This is a control to prevent fixing failure due to temperature increase at the edge or temperature decrease. Productivity(throughput) decreases.

## Related error code

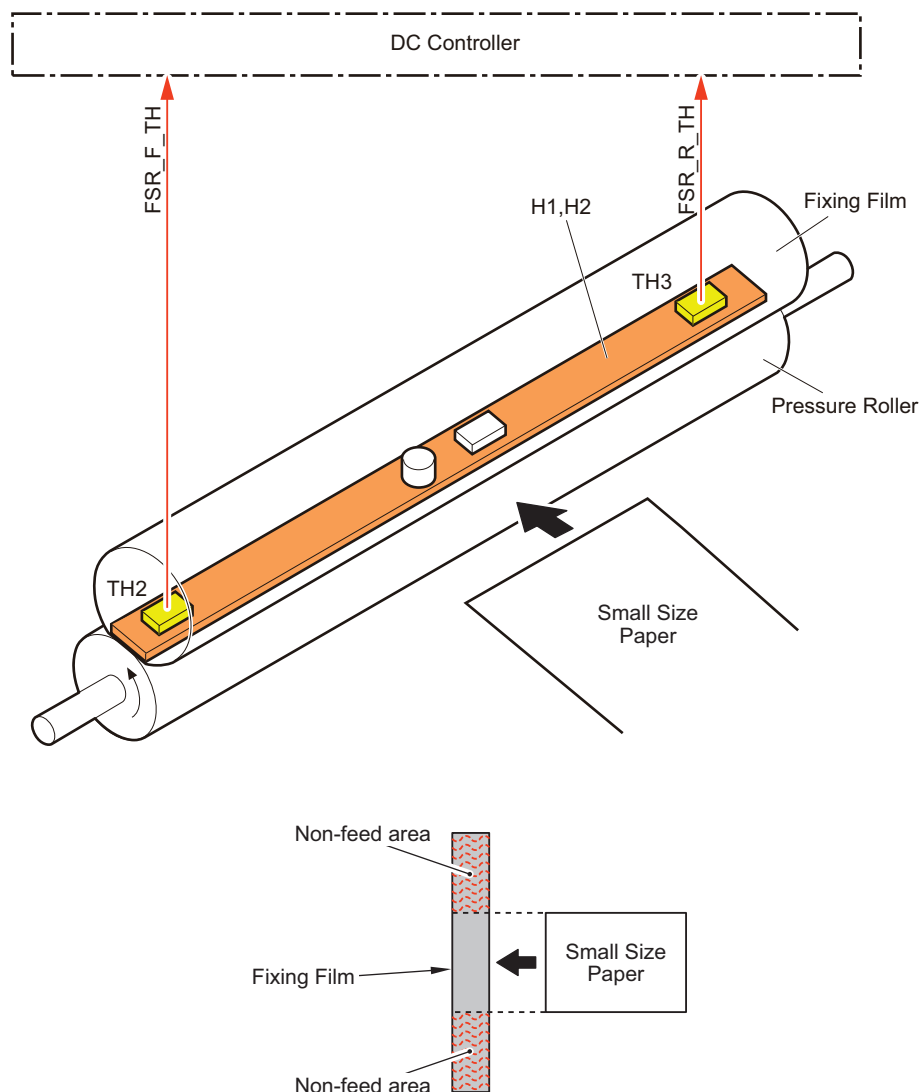
- E000-0001  
Fixing Assembly: Temperature rise failure
- E001-0001  
Fixing Main Thermistor high temperature detection error
- E001-0002  
Fixing Sub Thermistor (Rear) high temperature detection error
- E001-0004  
Fixing Sub Thermistor (Front) high temperature detection error
- E003-0001  
Fixing Main Thermistor low temperature detection error

## ■ Down Sequence Control

### Overview

This is a control to prevent fixing failure due to temperature increase at the edge or temperature decrease. Productivity (throughput) decreases.

To prevent fixing offset and deterioration of the Fixing Film by controlling temperature increase at non paper feed area at continuous printing of small-size paper (paper shorter than A4R/LTR in width-direction length).



### Description

The Down Sequence Control detects the temperature of Sub Thermistor 1 (TH2) and Sub Thermistor 2 (TH3).

When the detected temperature of the Sub Thermistor 1 (TH2) or Sub Thermistor 2 (TH3) is the designated temperature or higher, a down sequence is entered.

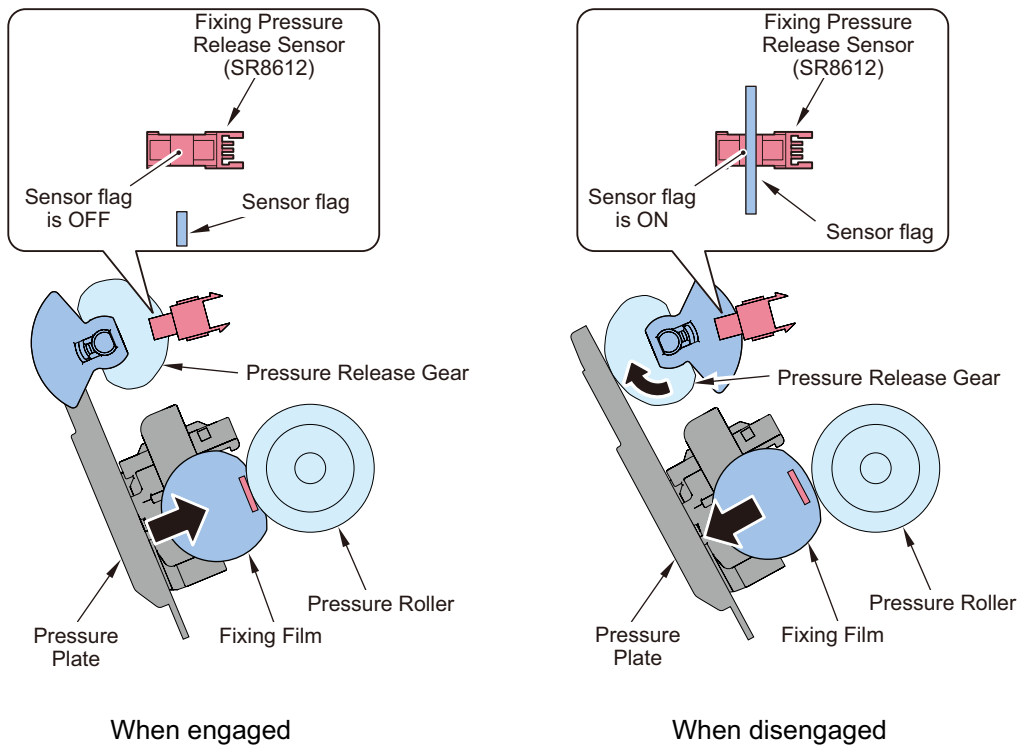
A down sequence increases paper interval (to make longer temperature control at a temperature lower than that of normal print) to lower the fixing temperature.



For the print speed during this control, refer to “Productivity” on page 15.

## Fixing Pressure/Disengagement Control

The Fixing Film Unit is disengaged from the Pressure Roller under a specific condition in order to improve jam removability.



Execution condition/timing of disengagement operation:

- At occurrence of a jam
- Default status

If disengagement operation is not performed although a specified period of time has passed, an error code is notified.

### Error Code

E840-0001: Fixing Assembly pressure release mechanism error

## Pre-fixing arch level control

### Purpose

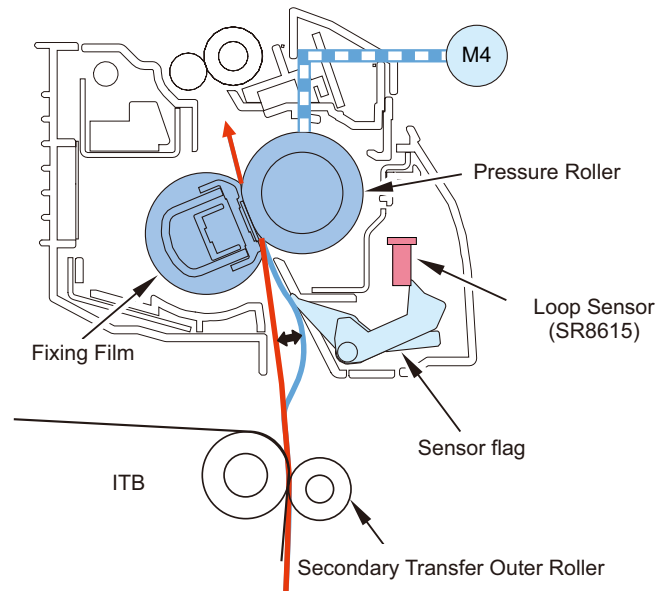
To prevent image failure/feed failure

### Execution condition/timing

This control is performed every time the paper is fed.

#### NOTE:

The control is not performed for some paper types, such as envelope.



### Control description

Since the feeding speed of the Pressure Roller and that of the Secondary Transfer Outer Roller are not the same when paper is fed to the Fixing Assembly, image failure, paper wrinkle, image stretching, etc. occur. To prevent these symptoms, the Arch Sensor located at downstream of the Secondary Transfer Unit detects the slack of paper, and the rotation speed of the Fixing Motor (M4) is adjusted. This keeps an appropriate level of paper slack.

## ■ Arch Sensor Control

### Control description

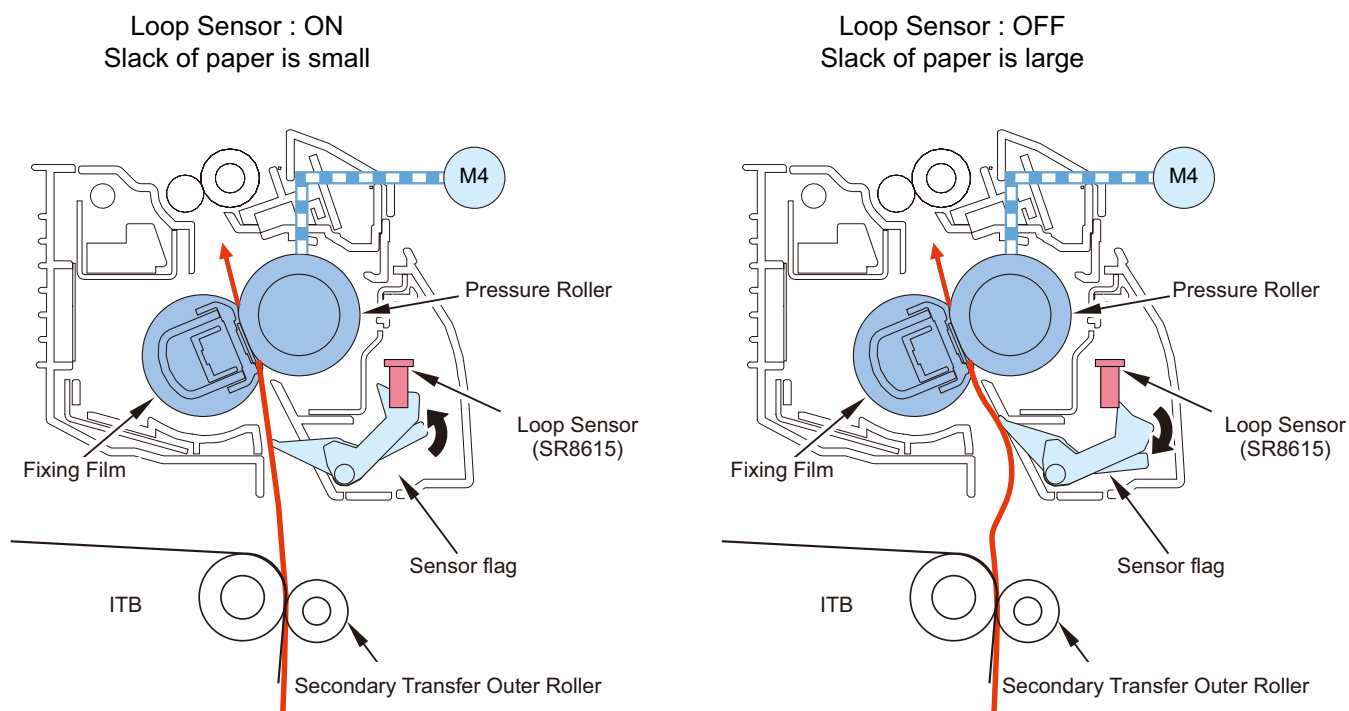
This control uses the Arch Sensor (SR8615) to detect the paper arch between the transfer nip and fixing nip, and changes the drive speed of the Fixing Motor (M4) as follows to ensure formation of proper arches.

1. When the leading edge of the paper passes through the secondary transfer nip area, the Fixing Motor (M4) drive speed is decelerated, and the decelerated speed is maintained until the leading edge passes through a specified amount.
2. When the Arch Sensor (SR8615) does not detect arches for more than a specified duration, the Fixing Motor (M4) drive speed is accelerated.  
When the Arch Sensor (SR8615) detects arches continuously for more than a specified duration, the Fixing Motor (M4) drive speed is decelerated.
3. The Fixing Motor (M4) is switched based on detection/non-detection of the Arch Sensor (SR8615). (The Arch Sensor (SR8615) repeatedly turns ON and OFF.)
4. When the trailing edge of the paper passes through the secondary transfer nip area a designated distance, the Fixing Motor (M4) drive speed is accelerated.

#### NOTE:

The value of the designated distance varies depending on the process speed (paper type).

5. Repeat step 1 to 4 in the case of continuous printing. For single-sheet printing, the Fixing Motor (M4) is stopped after the trailing edge of the paper passes through the Delivery Sensor. The machine goes to the last rotation operation in the case of small size paper.



## Protection function

### Protection Function

The Protection Circuit shuts down the power supply to the Fixing Heater if the Fixing Assembly detects abnormal temperature rising.

The following three methods are used to perform detection to prevent abnormal temperature rising.

- DC Controller
- Fixing Heater safety circuit
- Thermoswitch

The following explains each of the functions.

1. DC Controller  
The DC Controller monitors the detected temperatures of the Main Thermistor (TH1), Sub Thermistor 1 (TH2), and Sub Thermistor 2 (TH3).  
The DC Controller stops the fixing drive and shuts down the power supply when a thermistor exceeds a certain temperature.
2. Fixing Heater safety circuit  
The Fixing Heater safety circuit detects the temperature of the Main Thermistor (TH1), Sub Thermistor 1 (TH2), and Sub Thermistor 2 (TH3).  
When the Fixing Heater safety circuit detects a temperature above a certain temperature, it shuts down the power supply to the Fixing Assembly.
3. Thermoswitch  
When the temperature of the Fixing Heater rises abnormally and the Thermoswitch (TP1) exceeds a certain temperature, the contact of the Thermoswitch is disconnected to shut down the power supply to the Fixing Assembly.

### Failure Detection

This machine is equipped with protection functions that result in error occurrences when activated.

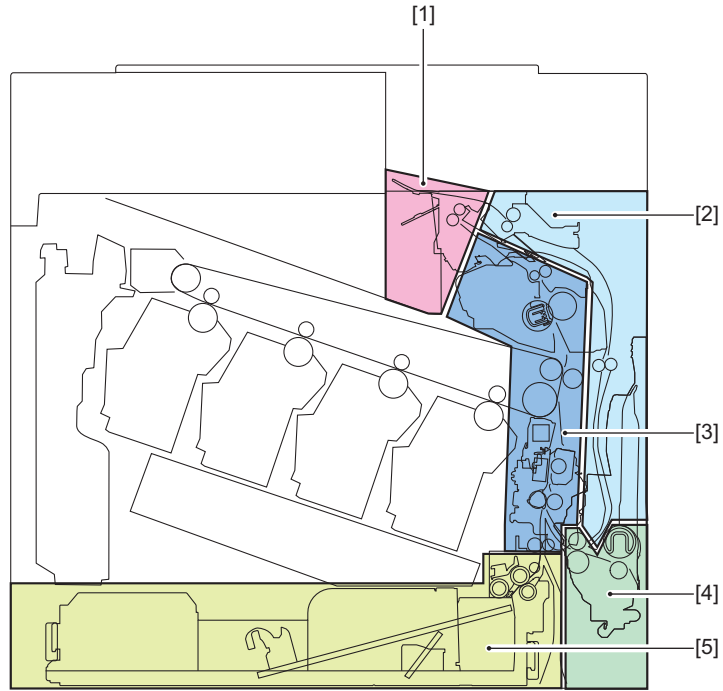
The following errors do not need to be cleared.

Code	Details	Title	Detail
E000	0001	Fixing temperature rising error	The Fixing Assembly did not reach the specified temperature within the specified time at power-on
E001	0001	Abnormally high fixing temperature detection	The Main Thermistor detected temperature of specified value or higher
	0002		The Sub Thermistor (Rear) detected temperature of specified value or higher

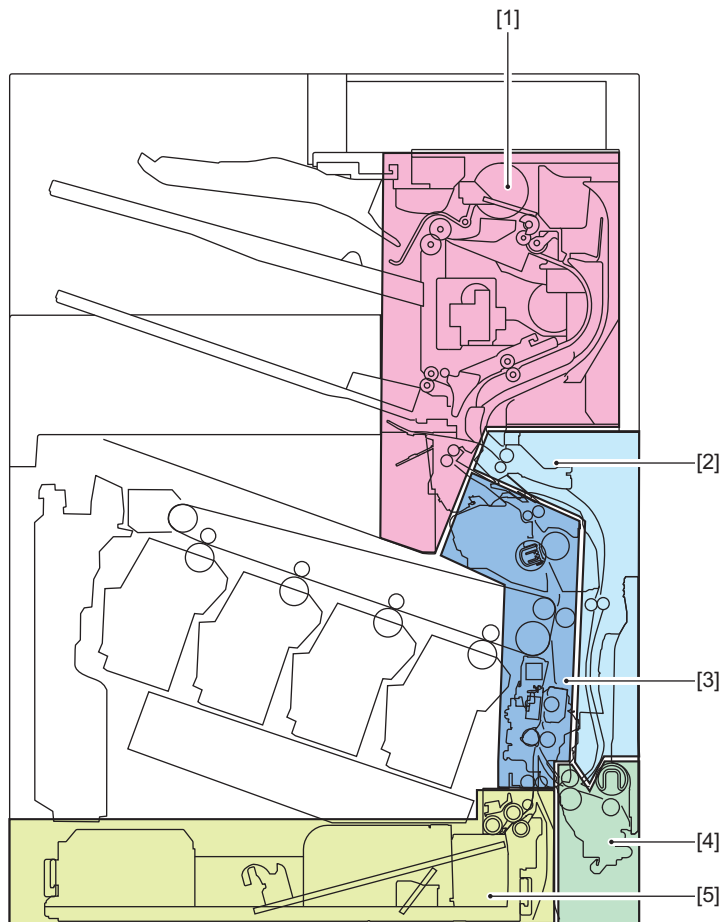
Code	Details	Title	Detail
E001	0004	Abnormally high fixing temperature detection	The Sub Thermistor (Front) detected temperature of specified value or higher
E003	0001	Abnormally low fixing temperature detection	The Main Thermistor detected temperature of specified value or lower
	0002		The Sub Thermistor (Rear) detected temperature of specified value or lower
	0004		The Sub Thermistor (Rear) detected temperature of specified value or lower
E004	0001	Fixing drive circuit error	A continuous error was detected in the communication between the DC Controller PCB and Low-voltage Power Supply PCB
	0004	Mismatch of Fixing Assembly type	A mismatch of the Fixing Assembly type was detected
	0005	Fixing Assembly error	Fixing Assembly error (Low-voltage Power Supply PCB error) was detected

# Pickup Feed System

## Overview



Standard model



Finisher model

No.	Parts name
[1]	Delivery Assembly
[2]	Duplex Reverse Area
[3]	Fixing/Registration Assembly
[4]	Multi-purpose Tray Pickup Assembly
[5]	Cassette Pickup Assembly

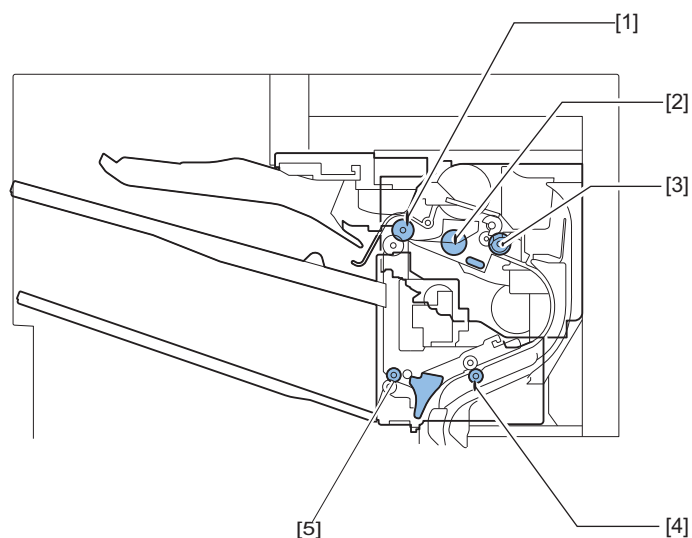
## Specification

Item	Specifications
Pickup Method	"Host machine" on page 12
Paper stack capacity	"Host machine" on page 12
Paper type/Paper size	"DX C568 series" on page 15 "DX C478 series" on page 18
Paper size detection	Cassette: Auto detection Multi-purpose Tray: Custom type
Paper level display	Yes
Leading edge margin	5.0 mm +/- 2.0 mm
Left/right image margin	A4: 2.5 mm +/- 2.0 mm , LTR: 4.2 mm +/- 2.0 mm

## Parts Configuration

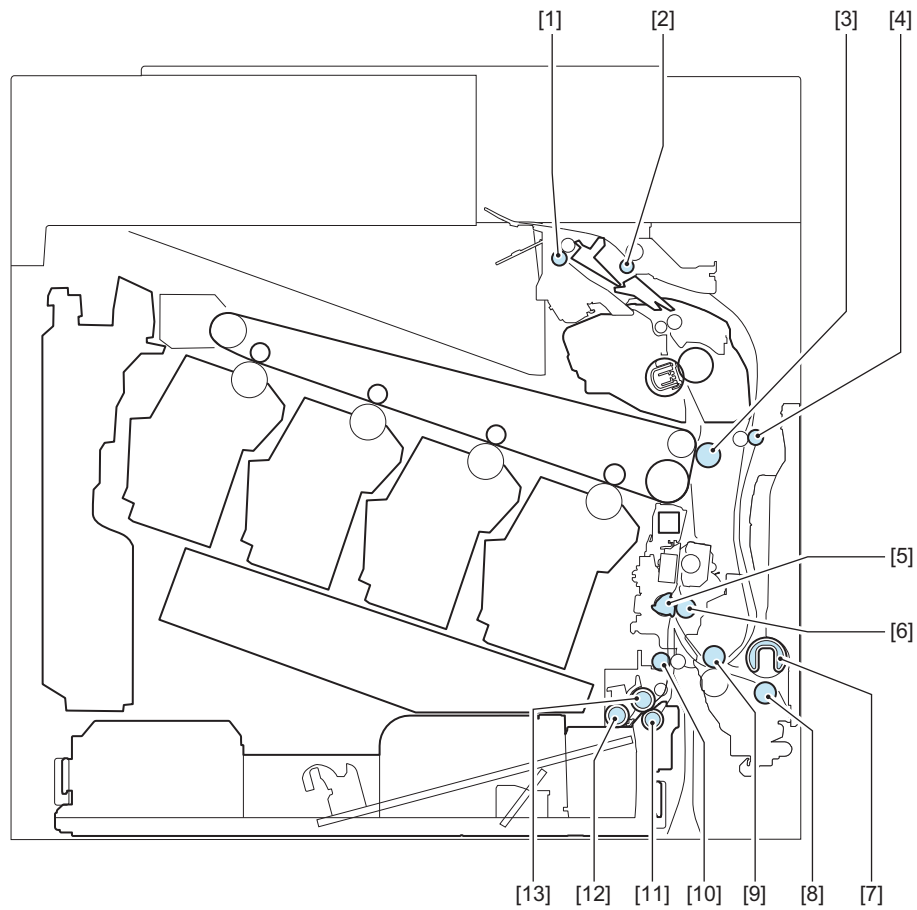
### Layout Drawing of Rollers

#### Finisher Assembly Roller Locations



Symbol	Parts name
1	Upper Escape Tray Delivery Roller
2	Y Alignment Roller
3	Exit Feed Roller
4	Inlet Feed Roller
5	Lower Escape Tray Delivery Roller

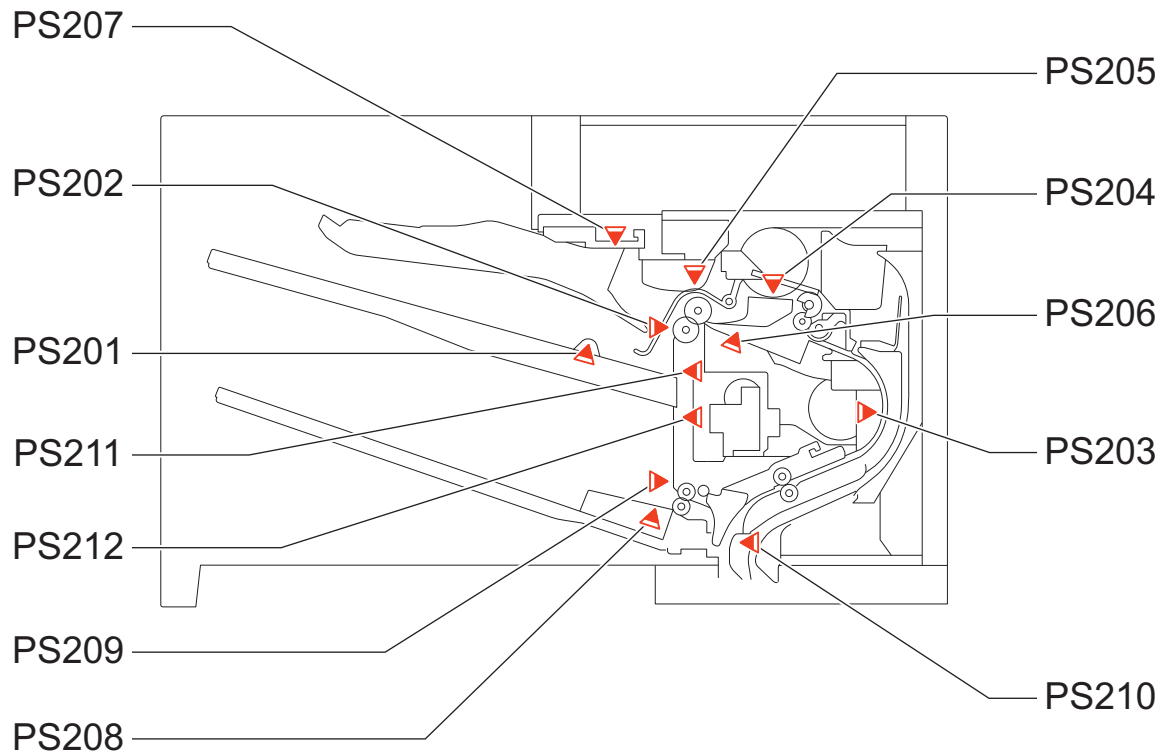
#### Printer Assembly Roller Locations



Symbol	Parts name
1	Output roller
2	Reverse Roller
3	Secondary Transfer Outer Roller
4	Duplex Feed Upper Roller
5	Registration Shutter
6	Registration Roller
7	Multi-purpose Tray Pickup Roller
8	Multi-purpose Tray Separation Roller
9	Duplex Re-pickup Roller
10	Intermediate Feed Roller
11	Cassette 1 Separation Roller
12	Cassette 1 Pickup Roller
13	Cassette 1 Feed Roller

## ■ Sensors Layout Drawing

### Finisher Assembly



Symbol	Name
PS201	Finisher Tray Paper Sensor
PS202	Staple Stacker Outlet Sensor
PS203	Staple Inlet Sensor
PS204	Y Alignment HP Sensor
PS205	Finisher Tray Paper Full Sensor
PS206	Alienation HP Sensor
PS207	Jogger HP Sensor
PS208	Finisher 2 Bin Tray Paper Sensor
PS209	Finisher 2 Bin Tray Paper Full Sensor
PS210	Staple Stacker Inlet Sensor
PS211	Finisher Tray Upper Limit Sensor
PS212	Finisher Tray Lower Limit Sensor



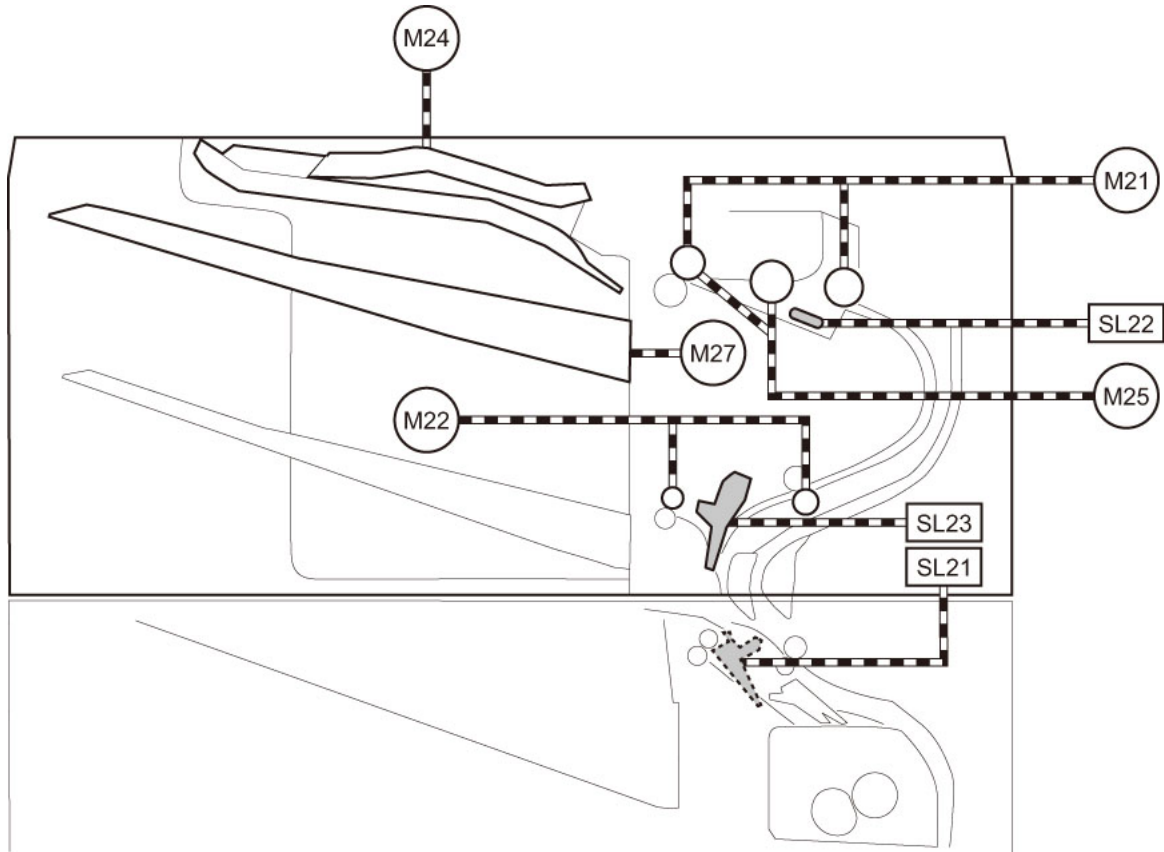
## Printer Assembly



Symbol	Name
SR11	Pre-Registration Sensor
SR12	Registration media width sensor (Front)
SR13	Registration media width sensor (Rear)
SR14	Cassette1 Paper Sensor
SR8615	Arch Sensor
SR8611	Fuser output sensor 1
SR8613	Fuser output sensor 2
SR62	Delivery Paper Full Sensor
SR94	Duplex Sensor
SR95	Multi-purpose Tray Paper Sensor

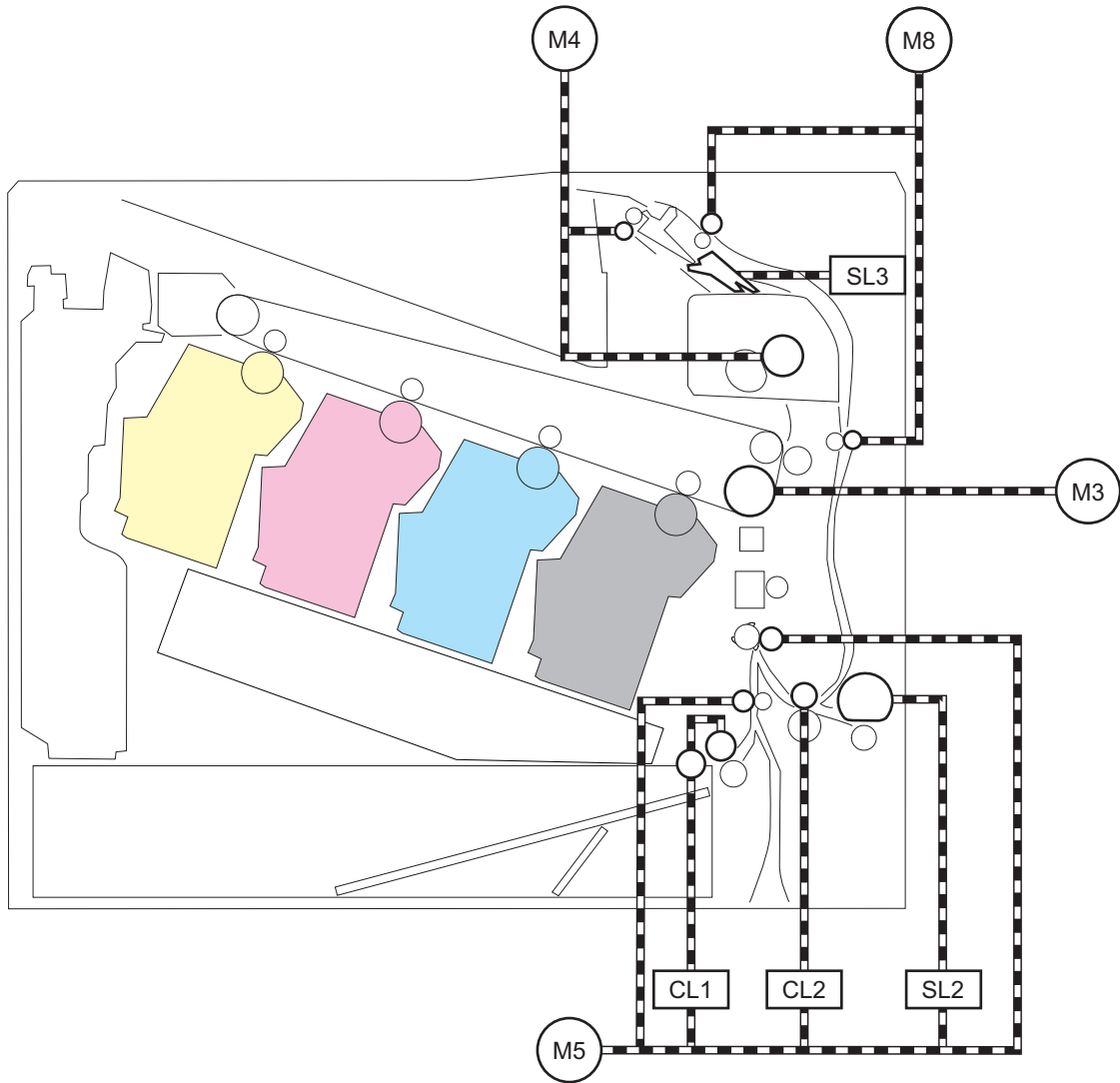
## ■ Route of Drive

### Finisher Assembly



Symbol	Name
M22	SS Feed Motor
M24	Jogger Guide Motor
M26	Staple Motor
SL21	Inlet Flapper Solenoid
SL23	Lower Escape Tray flapper solenoid
M27	Upper Escape Tray Shift Motor
M21	Staple Stacker Output Motor
M25	Y Alignment Motor
SL22	Stanp Solenoid

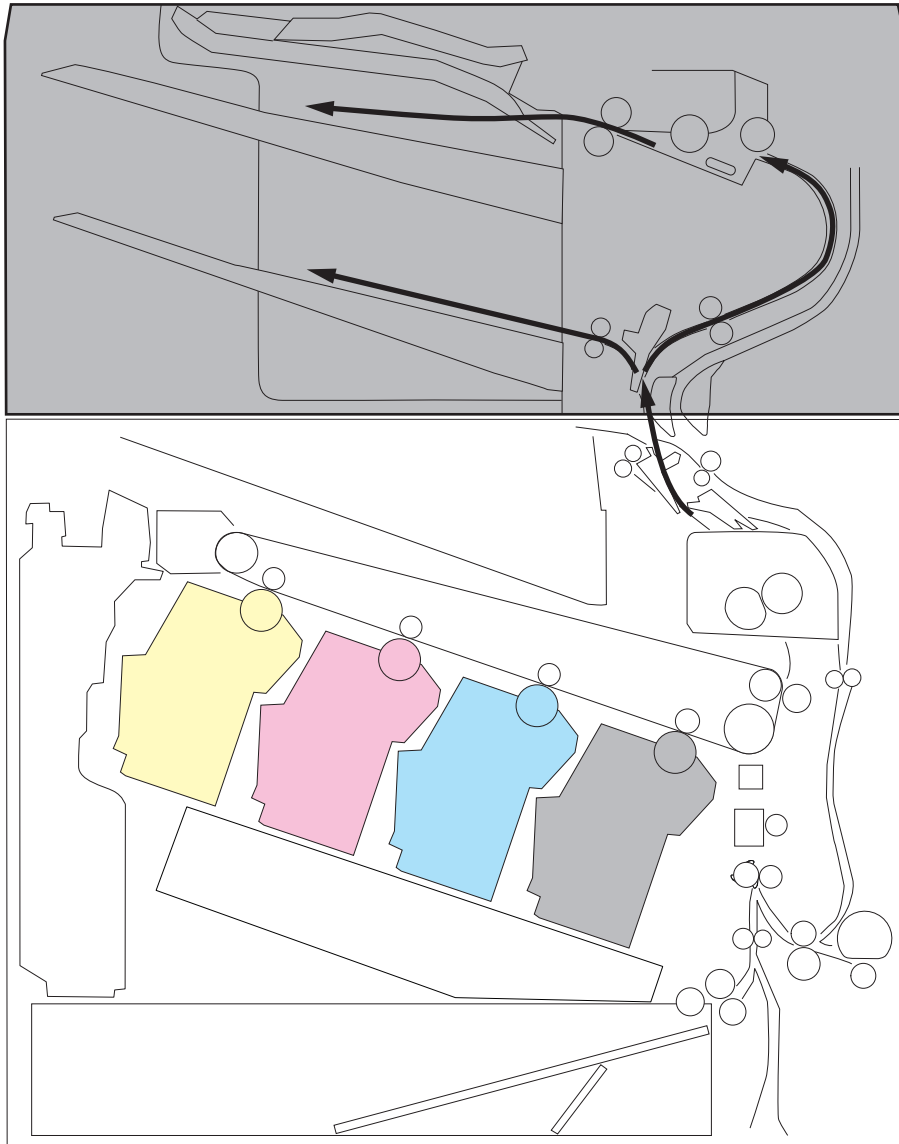
### Printer Assembly



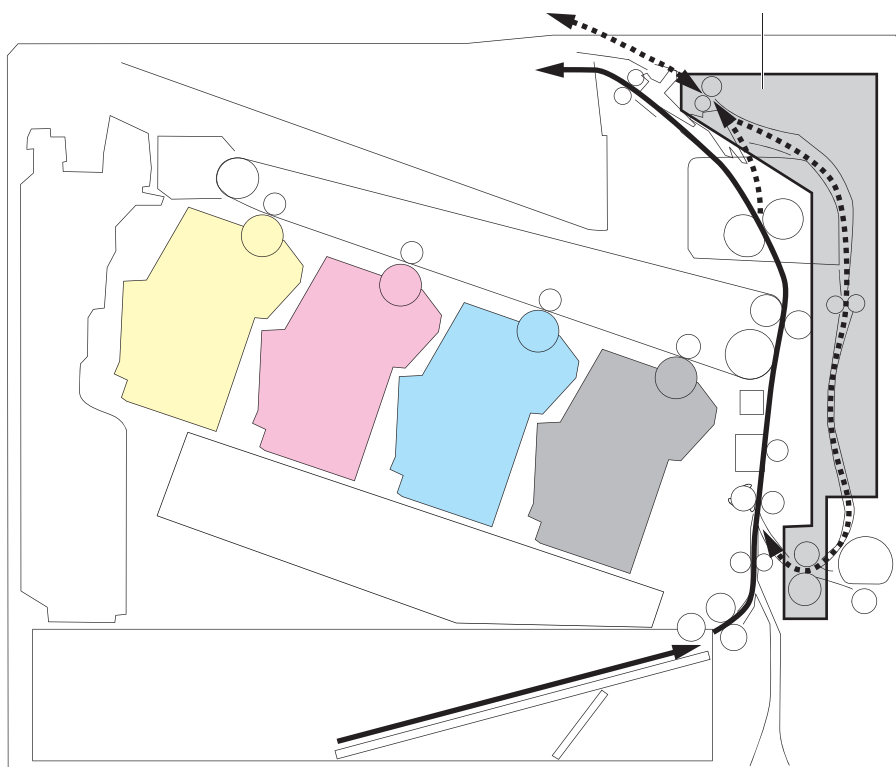
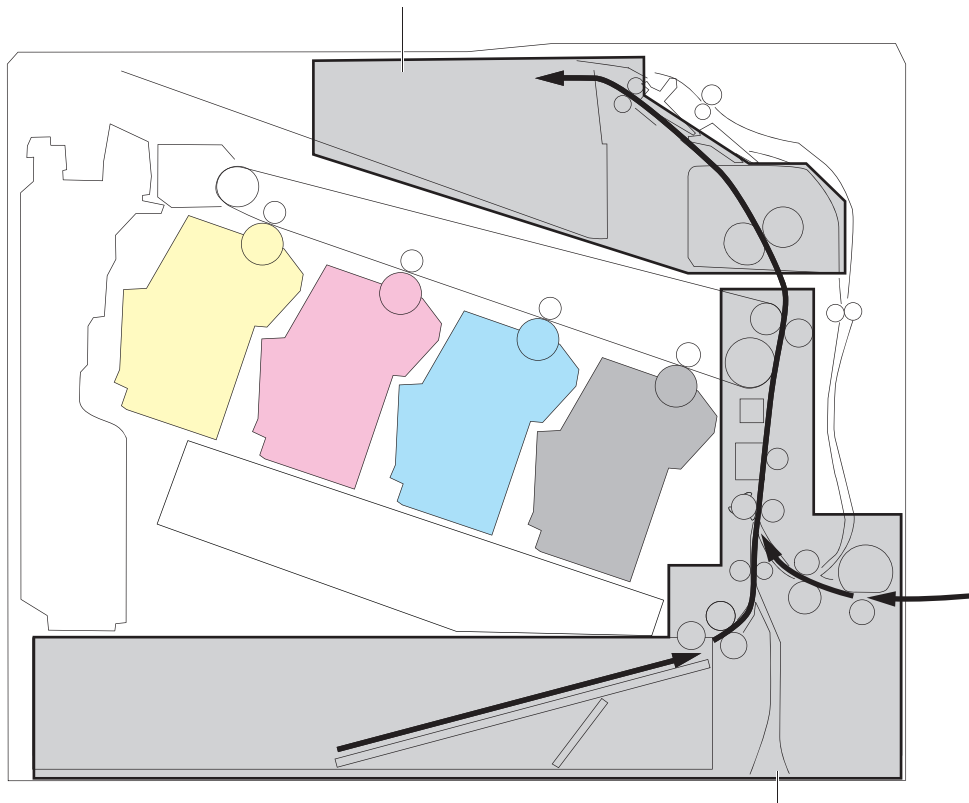
Symbol	Name
CL1	Cassette1 Pickup_Feed Clutch
CL2	Duplex re-pickup clutch
SL2	Multi-purpose Tray Pickup Solenoid
M5	Pickup_Registration Motor
SL3	Reverse Solenoid
M8	Reverse Motor
M3	Black drum, black developer and ITB Motor
M4	Fixing Motor

## ■ Paper Path

### Finisher Assembly



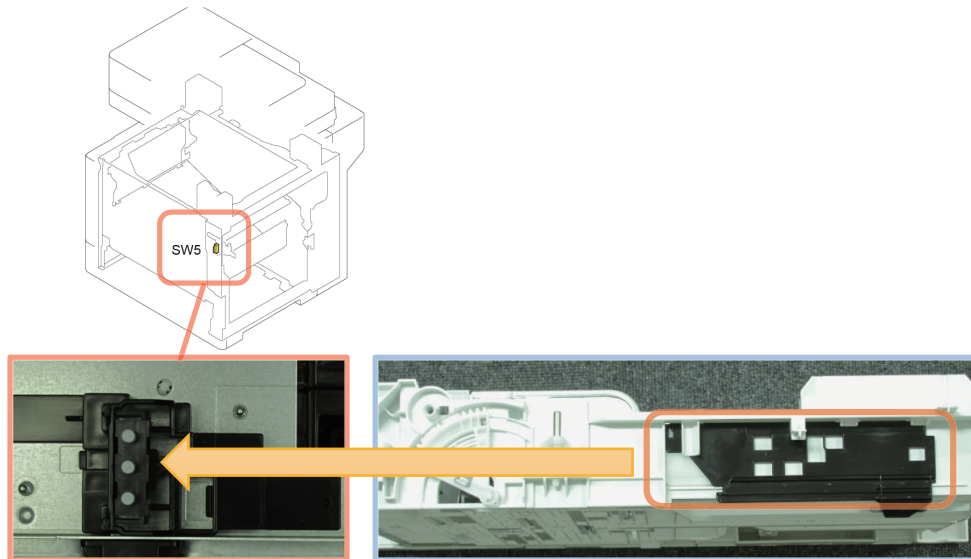
## Printer Assembly



## Cassette Pickup Assembly

### ■ Paper Size Detection Control

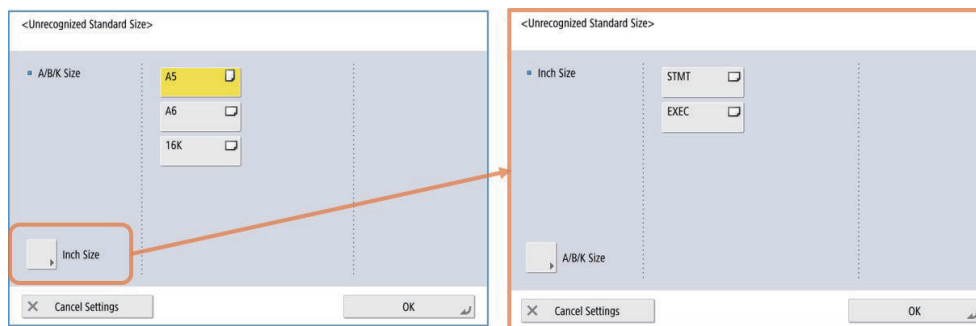
A4, A5R, B5R, LGL, and LTRR are automatically detected by combining a series of the Cassette Size Switches (SW5). The SW5 controls ON/OFF by the Link Arm of the Side Guide Plate.



**CAUTION:**

Follow the procedure shown below to set the paper size of A5, A6R, 16KR, STMT, or EXER because those sizes cannot be automatically detected.

Select Settings/Registration > Preferences > Paper Settings > Paper Settings > Select This Cassette > Unrecognized Standard Size > Select the cassette for this product and then press [OK].



**■ Paper Detection**

The presence/absence of paper is detected by Cassette1 Paper Sensor (SR14).

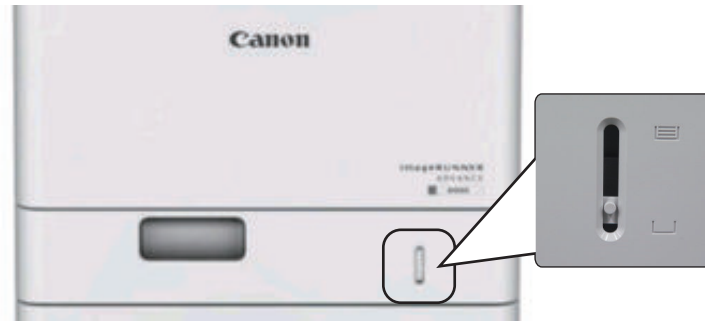
**Paper Level Detection**

The paper level is not detected by software and thus the paper level is displayed in UI in two stages.

Level display	Level	Paper Sensor
	100 to 1 %	ON
	0 %	OFF

However, the paper level is displayed by a mechanical mechanism.

The paper level can be confirmed by checking the position of the Lever as shown in the following figure.

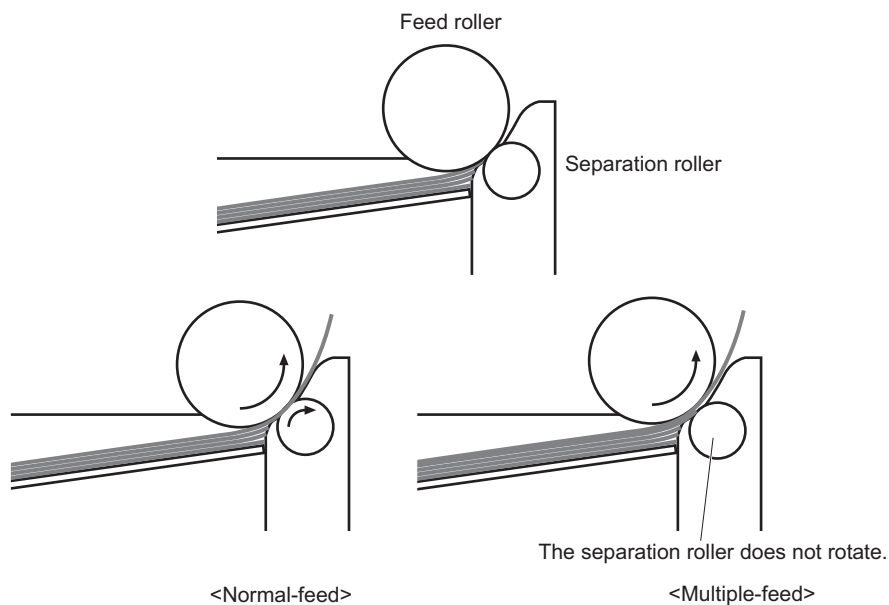


## ■ Cassette Pickup Control

The DC Controller controls the Pickup\_Registration Motor (M5) and Cassette1 Pickup\_Feed Clutch (CL1) to feed paper and the Cassette Separation Roller to prevent double feeding.

The Cassette Separation Rollers are driven and rotated by the Cassette Feed Roller.

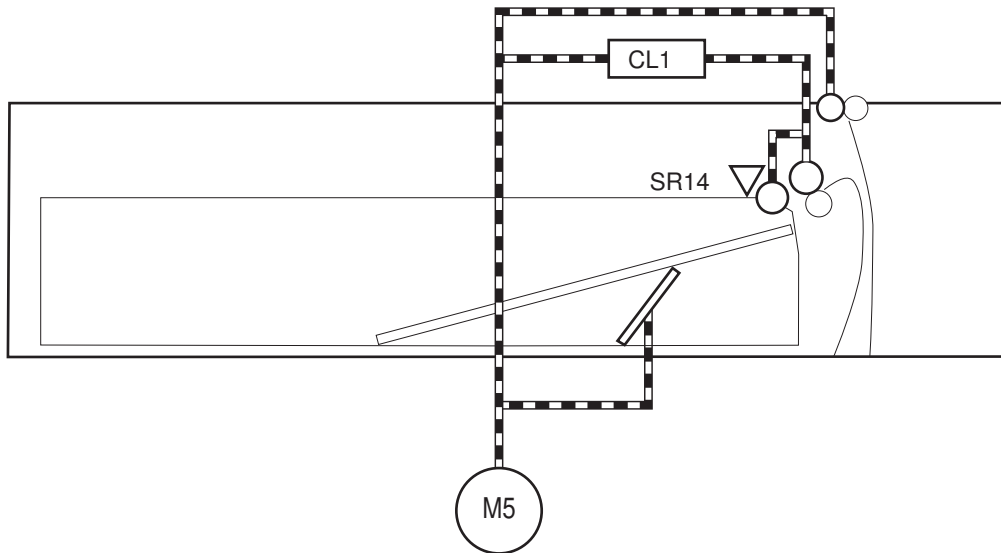
### Operation of Cassette Separation Roller



- Normal: The Cassette Separation Roller is driven by the Cassette Feed Roller drive via paper. This causes the Cassette Separation Rollers to rotate in the feed direction.
- Double feed: Since force suppressing rotation is applied to the Cassette Separation Rollers of this machine, when the friction force between papers weakens due to double feed, the drive force of Cassette Feed Roller is transmitted weakly to the Cassette Separation Roller and it fails to rotate.  
Entry of double feeding paper to the Feed Roller is prevented by the Cassette Feed Roller failing to rotate.

## ■ Lifter Control

The Lifter Plate is lifted up by rotating the Pickup\_Registration Motor (M5).



When paper inside a Cassette is lifted up by the Lifter Plate and paper surface reaches the position of the Pickup Roller, the Cassette1 Paper Sensor (SR14) is turned ON to detect that the paper has reached the pickup position. If paper is in the Cassette at this time, paper pickup becomes possible. The Lifter Plate descends by pulling out the cassette.

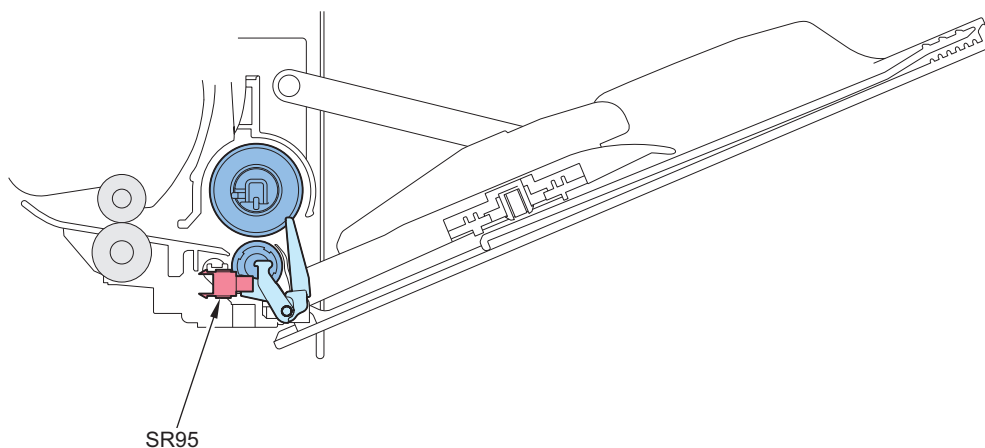
## ● Multi-purpose Tray Pickup Assembly

### ■ Paper Size Detection

This machine does not have a function for detecting paper size. The user has to specify the paper size in the Multi-purpose Tray using the Control Panel. Or, the user may register the fixed size in Settings/Registration menu.

### ■ Paper Detection

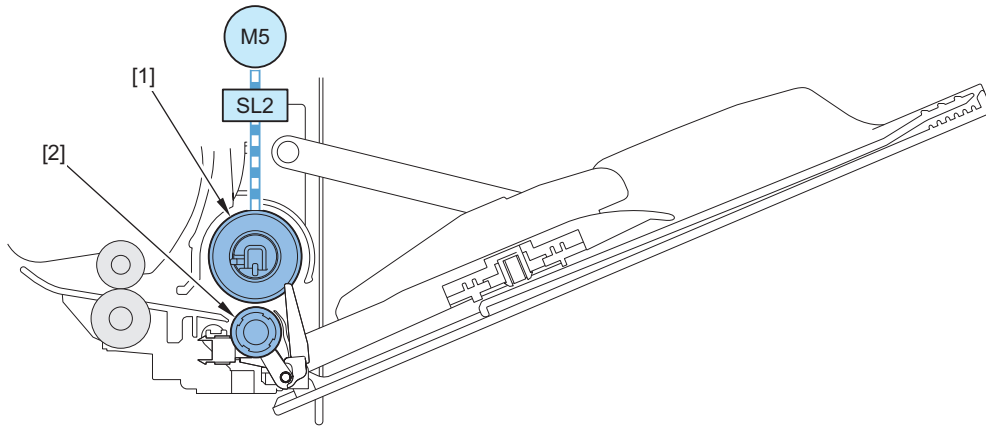
The Multi-purpose Tray Paper Sensor (SR95) detects whether there is paper.



### ■ Pickup Control

The DC Controller controls both Pickup\_Registration Motor (M5) and Multi-purpose Tray Pickup Solenoid (SL2). When the Pickup\_Registration Motor (M5) rotates and the Multi-purpose Tray Pickup Solenoid (SL2) turns ON, the Multi-purpose Tray Pickup Roller rotates and feeds paper. The Separation Roller prevents a paper double feeding.





Symbol	Parts name
1	Multi-purpose Tray Pickup Roller
2	Multi-purpose Tray Separation Roller
SL2	Multi-purpose Tray Pickup Solenoid
M5	Pickup_Registration Motor

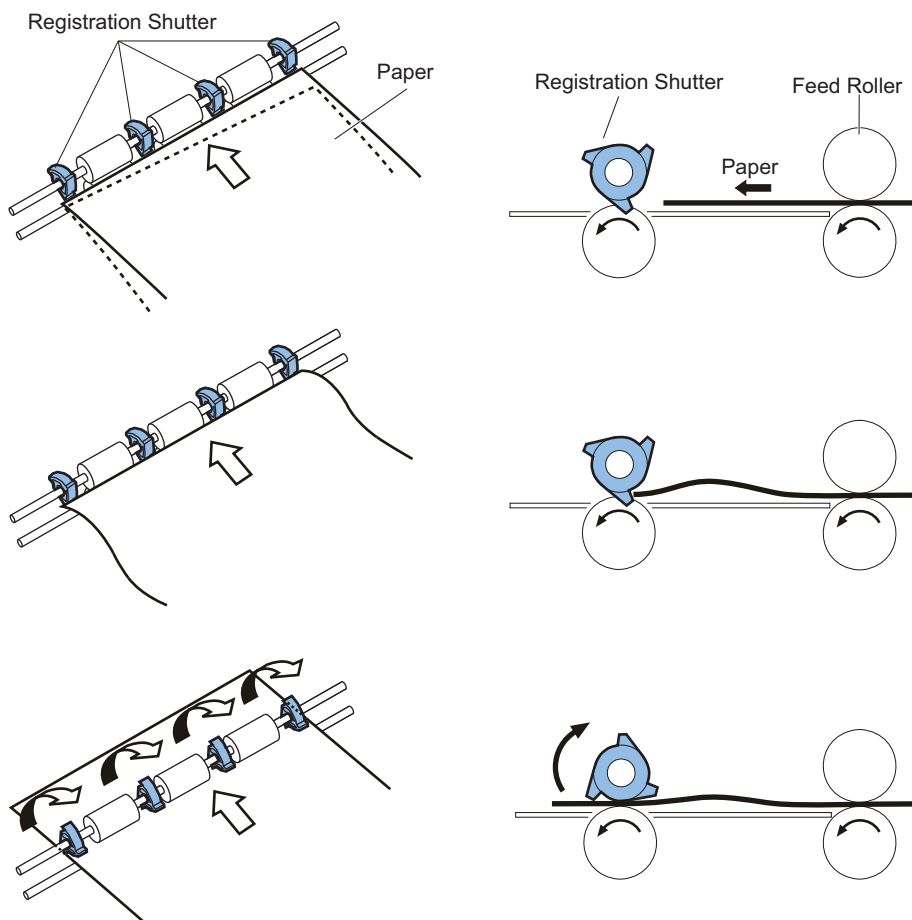
## Registration Assembly

### Registration Control

This control stops paper at the registration position, aligns paper and image on the drum at the specified timing, and feed paper.

### Skew Correction Control

The paper leading edge runs into the Registration Shutter in a halted state, thereby forming a slack (arch) to correct the skew.



## Service mode

- Adjustment of registration start timing (Plain paper)  
COPIER > ADJUST > FEED-ADJ > REGIST
- Adjustment of registration start timing (Plain paper, 2nd side)  
COPIER > ADJUST > FEED-ADJ > REG-DUP1
- Adjustment of registration start timing (Multi-purpose Tray, Plain paper)  
COPIER > ADJUST > FEED-ADJ > REG-MF

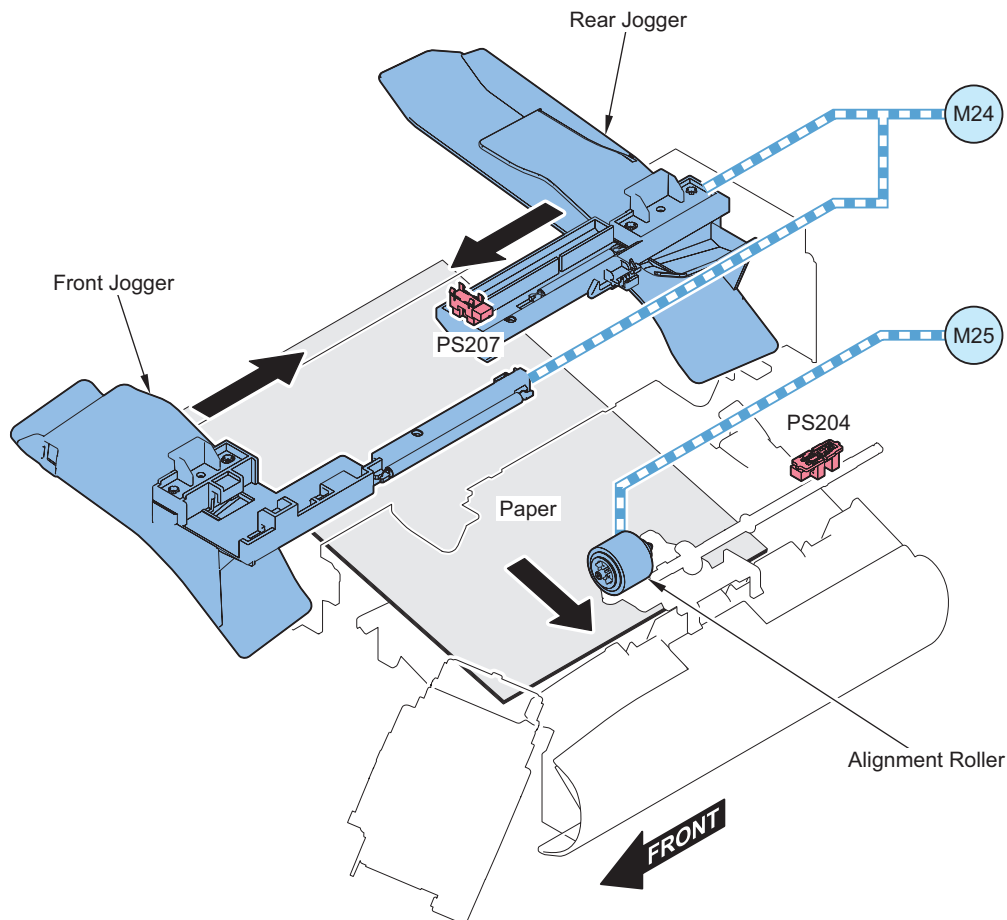
## Process Tray Assembly (Built-in Finisher Machine Only)

After aligning, shifting and stapling fed paper, the Process Tray Assembly ejects the paper onto the Output Tray. The name and role of each of the Process Tray Assembly parts are as follows.

Name	Role
Jogger Unit	Performs the alignment operation in vertical direction
Upper Feed Feed Unit	Performs the alignment operation in horizontal direction
Staple Unit	Performs the staple operation

### ■ Alignment Operation

After stacking paper to the Intermediate Tray, the alignment operation in the vertical direction is performed by the Y Alignment Motor (M25) and in the horizontal direction is performed by the Jogger Guide Motor (M24). The Y Alignment Home Position Sensor (PS204) and the Jogger Home Position Sensor (PS207) detect the home position of the alignment member.



When setting shift sort, the shift operation is performed on paper stacked on the Process Tray which is aligned to the front or rear side to sort as paper bundles.

### Related error codes

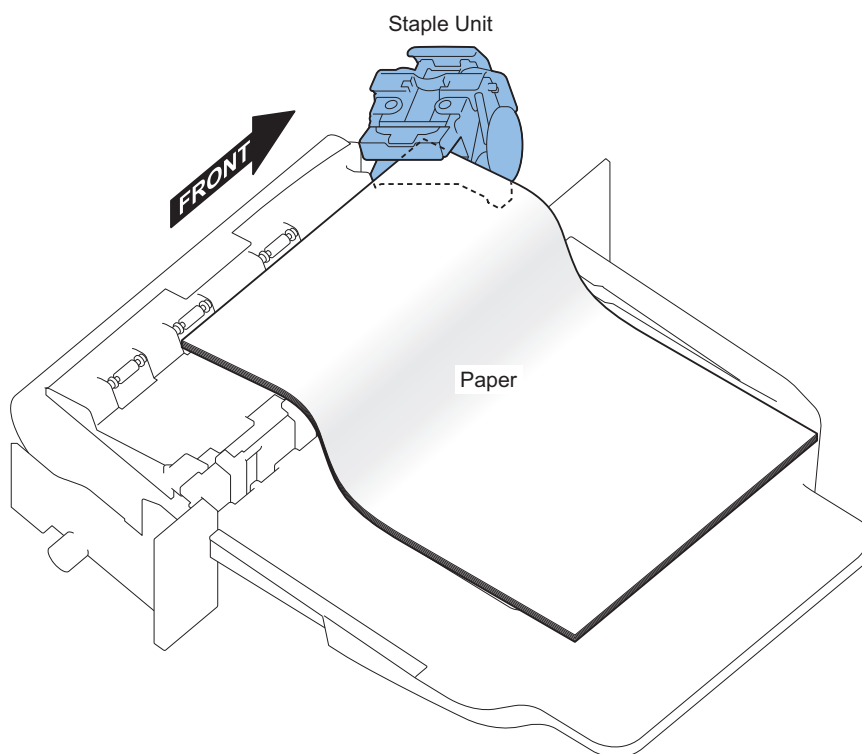
- E530-8001: Jogger error

- E577-8001: Y Alignment Motor error

## ■ Stapling operation

### Overview

Stapling is the operation to staple the specified number of sheets of paper together.



### Staple Unit

The Staple Motor drives the cam to perform stapling.

The Staple HP Sensor detects the cam's home position.

The Staple Low Sensor detects the presence of a needle cartridge in the Staple Unit.

The Staple Ready Sensor detects the presence of needles in the needle cartridge and if the Staple Unit is operable.

#### Paper types that can be stapled

Items	Descriptions
Sizes	A4, LTR, LGL, Custom size (210.0 x 279.4 mm to 215.9 x 355.6 mm)
Maximum number of sheets by basis weight	60 to 89 g/m <sup>2</sup> : 30 sheets 90 to 120 g/m <sup>2</sup> : 20 sheets

### Related error codes

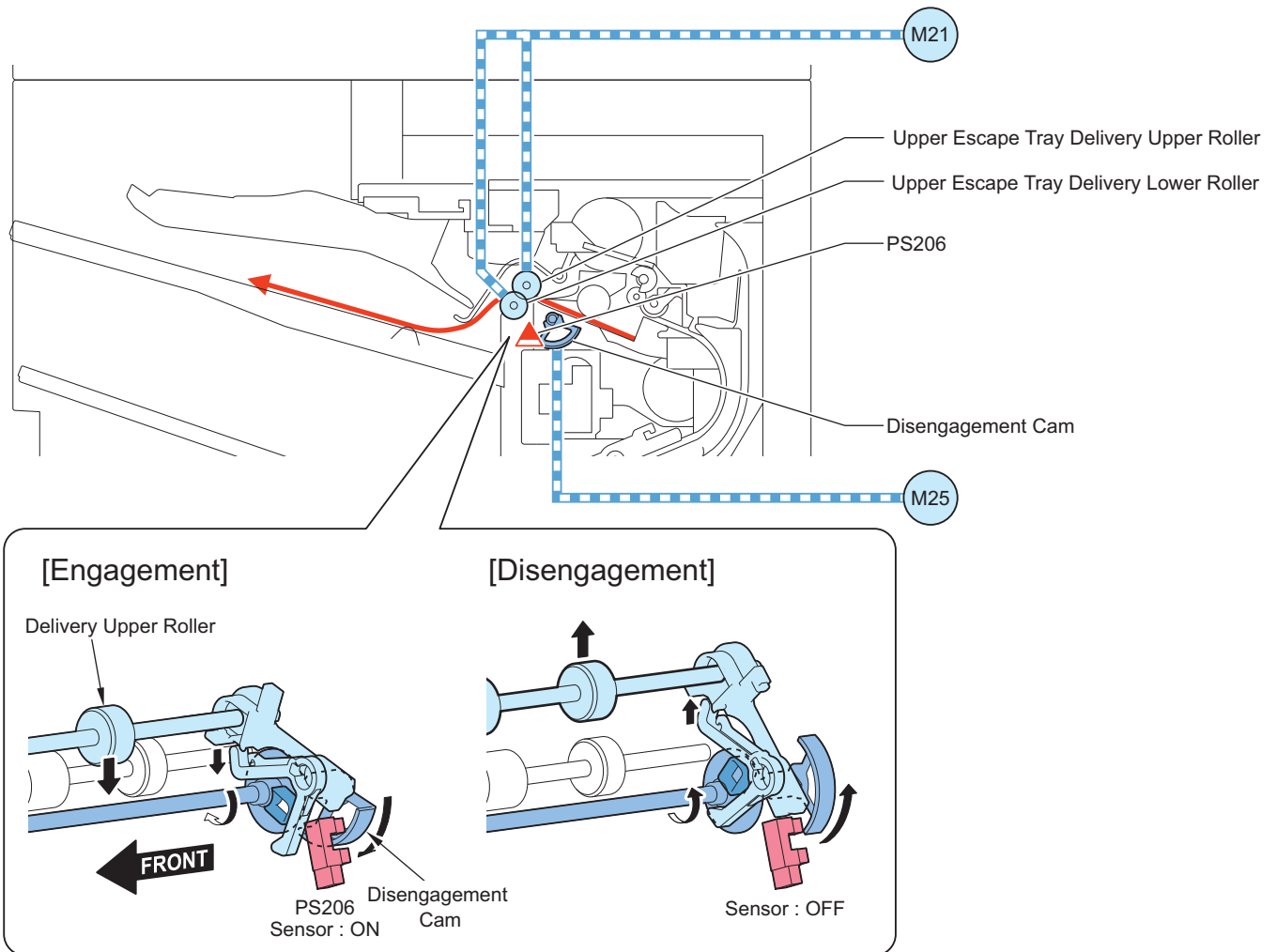
- E531-8001: Staple repositioning failure
- E531-8002: Stapler failure

## ■ Stack Delivery

After aligned, a paper stack is ejected from the Holding Tray to the Output Tray.

The Alignment Motor (M25) performs disengagement/engagement of the Upper Escape Tray Delivery Roller (Stack Delivery Upper Roller), while the Stack Delivery Alienation Home Position Sensor (PS206) detects its status.

The Staple Stacker Output Motor (M21) ejects paper onto the Upper Escape Tray.



### Related error codes

- E568-8001: Stack Delivery Roller disengagement error

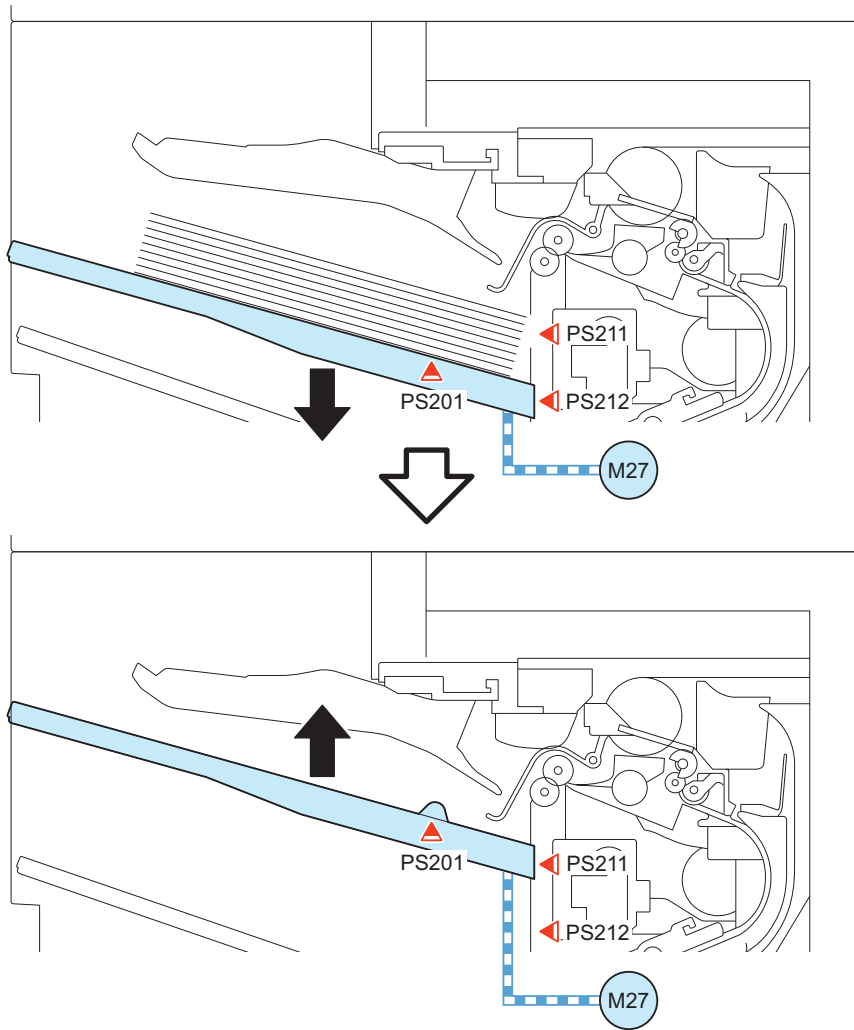
## Stack Tray Assembly (Model with Built-in Finisher Only)

### Tray Lifting Operation

The lifting operation of Upper Escape Tray is driven by the Upper Escape Tray Shift Motor (M27).

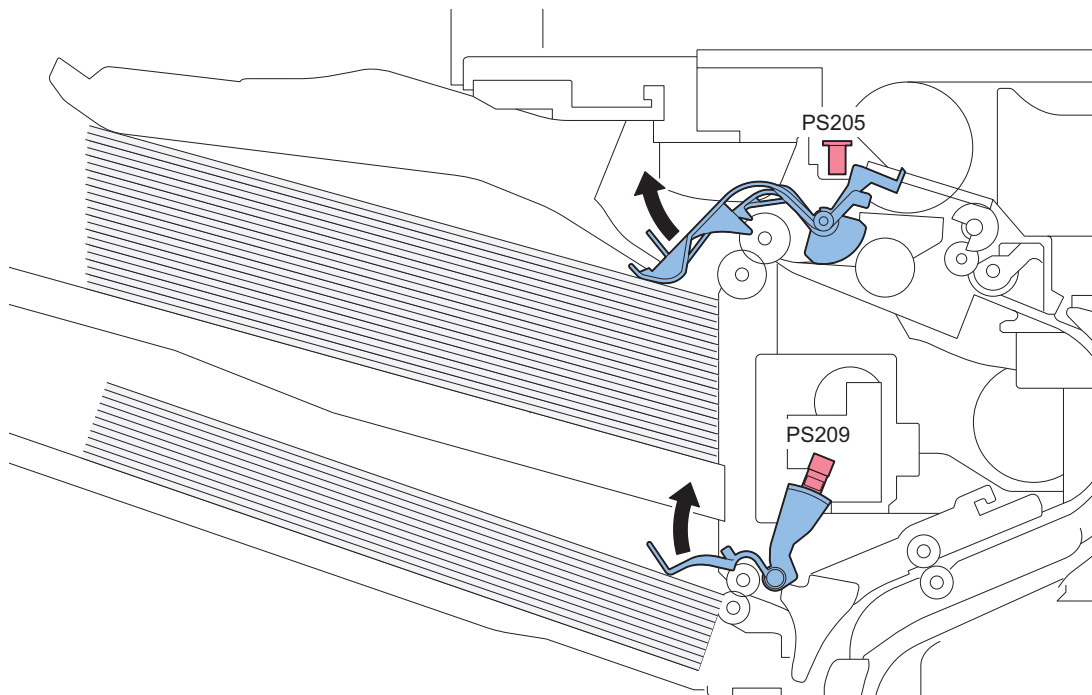
After paper is delivered, Upper Escape Tray descends by defined range. Then, the Upper Escape Tray rises until the Finisher Tray Upper Limit Sensor (PS211) detects the top side of stacked paper.

The lower limit of Upper Escape Tray is detected by the Finisher Tray Lower Limit Sensor (PS212).



### ■ Tray Paper Full Detection

The Upper Escape Tray Media Full Sensor (PS205) detects the paper stack full of Upper Escape Tray.  
 The Lower Escape Tray Media Full Sensor (PS209) detects the paper stack full of Lower Escape Tray.



## Delivery Assembly

### Delivery Full Detection

The Delivery Paper Full Sensor (SR42) detects delivered paper as full after detecting paper delivery for a certain period of time. After detecting full, printing stops.

## Reverse/Duplex Assembly

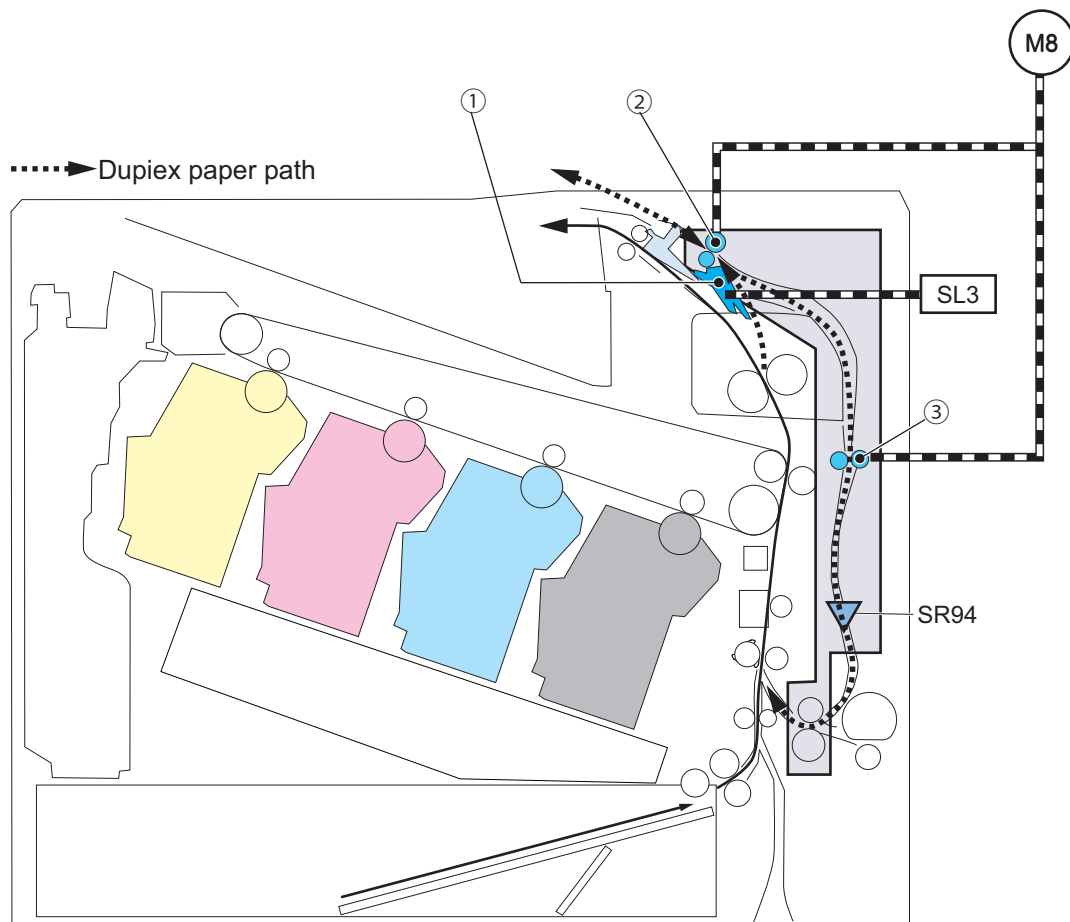
### Duplex Reverse Control

The paper reverse operation is performed with the feed path switching from the Delivery Outlet to Reverse Mouth by the operation of the Reverse Flapper.

The Reverse Flapper operates in accordance with the Reverse Solenoid.

Paper stops at the Duplex Reverse Stop Position and the reverse operation is performed.

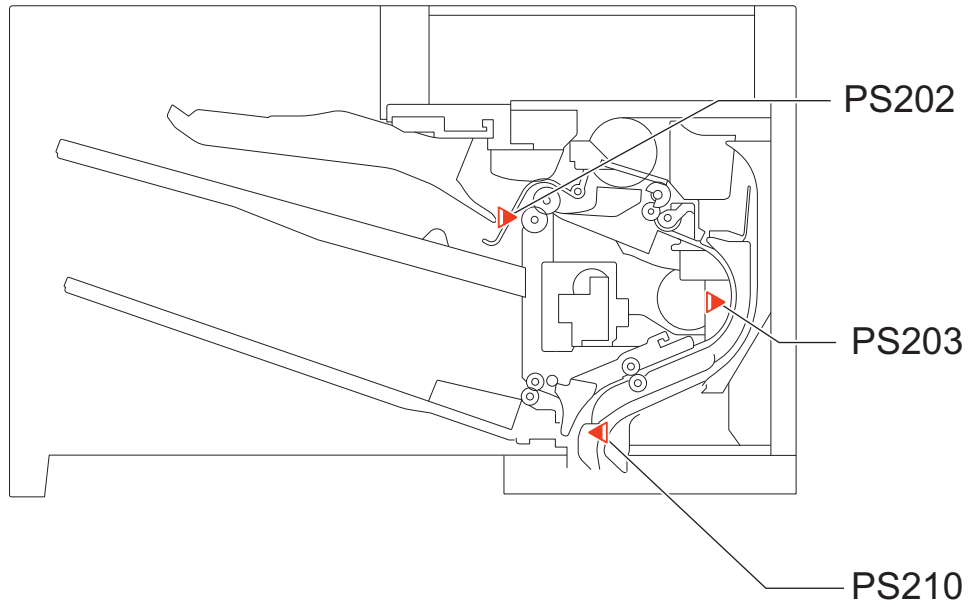
Both Reverse Roller and Duplex Reverse Roller are driven by the Reverse Motor.



Symbol	Name
1	Reverse Flapper
2	Reverse Roller
3	Duplex Feed Roller
M8	Reverse Motor
SL3	Reverse Solenoid
SR94	Duplex Sensor

## Jam Detection

This equipment detects original jam using the sensors shown in the figure below.  
Finisher Assembly



Symbol	Name
PS202	Staple Stacker Outlet Sensor
PS203	Staple Inlet Sensor
PS210	Staple Stacker Inlet Sensor

Printer Assembly



Symbol	Name
SR11	Pre-Registration Sensor
SR12	Registration media width sensor (Front)
SR13	Registration media width sensor (Rear)
SR8615	Arch Sensor

Symbol	Name
SR8611	Fuser output sensor 1
SR8613	Fuser output sensor 2
SR62	Delivery Paper Full Sensor
SR94	Duplex Sensor



## External Auxiliary System

### Software counter

This machine has software counters which count the number of prints/copies according to the job type. Various counters are displayed by pressing the Check Counter key on the Control Panel. The default counters for each country/region (model) are listed below.

**List of Default Counters for Each Country/Region**

Target	Display number of each counter (in service mode) / item								Region Code
	Counter 1	Counter 2	Counter 3	Counter 4	Counter 5	Counter 6	Counter 7/8	Counter 8	
100V Japan type 1	Total 1	Total (Black 1)	Copy (Full Color + Single Color/1)	Total A (Full Color + Single Color 1)	*1	*1	*1	*1	JP
	101	108	232	149	000	000	000	000	
100V Japan type 2	Total 2	Copy (Full Color + Single Color/2)	Total A (Full Color + Single Color 2)	Copy (Black 2)	Total A (Black 2)	*1	*1	*1	JP
	102	231	148	222	133	000	000	000	
120V Taiwan model	Total 1	Total (Black 1)	Copy + Print (Full Color/ Small)	Total (Single Color 1)	*1	*1	*1	*1	TW
	101	108	402	118	000	000	000	000	
120V UL model type 1	Total 1	Total (Black 1)	Copy (Full Color/ Single Color/ Small)	Print (Full Color + Single Color/ Small)	*1	*1	*1	*1	US
	101	108	230	322	000	000	000	000	
120V UL model type 2	Total 2	Total (Black 2)	Copy (Full Color/ Single Color/ Small)	Print (Full Color + Single Color/ Small)	*1	*1	*1	*1	US
	102	109	230	322	000	000	000	000	
230V General model	Total 1	Total (Black 1)	Copy + Print (Full Color/ Small)	Total (Single Color 1)	Total 1 (2-sided)	*1	*1	*1	SG/KO/CN
	101	108	402	118	114	000	000	000	
240V UK model type 1	Total (Black/ Small)	Total (Full Color + Single Color/ Small)	Scan (Total 1)	Print (Total 1)	*1	*1	*1	*1	GB
	113	123	501	301	000	000	000	000	
240V UK model type 2	Total 1	*1	*1	*1	*1	*1	*1	*1	GB
	101	000	000	000	000	000	000	000	
240V CA model	Total 1	Total (Black 1)	Copy (Full Color/ Single Color/ Small)	Print (Full Color + Single Color/ Small)	*1	*1	*1	*1	AU
	101	108	230	322	000	000	000	000	
230V FRN model type 1	Total (Black/ Small)	Total (Full Color + Single Color/ Small)	Scan (Total 1)	Print (Total 1)	*1	*1	*1	*1	FR
	113	123	501	301	000	000	000	000	
230V FRN model type 2	Total 1	*1	*1	*1	*1	*1	*1	*1	FR
	101	000	000	000	000	000	000	000	

Target	Display number of each counter (in service mode) / item								Region Code
	Counter 1	Counter 2	Counter 3	Counter 4	Counter 5	Counter 6	Counter 7/8	Counter 8	
220V GER model type 1	Total (Black/ Small)	Total (Full Color + Sin- gle Color/ Small)	Scan (Total 1)	Print (Total 1)	*1	*1	*1	*1	DE
	113	123	501	301	000	000	000	000	
220V GER model type 2	Total 1	*1	*1	*1	*1	*1	*1	*1	DE
	101	000	000	000	000	000	000	000	
230V AMS model type 1	Total (Black/ Small)	Total (Full Color + Sin- gle Color/ Small)	Scan (Total 1)	Print (Total 1)	*1	*1	*1	*1	ES/SE/PT/ NO/DK/FI/P L/HU/CZ/SI/ GR/EE/RU/ NL/SK/RO/ HR/BG/TR
	113	123	501	301	000	000	000	000	
230V AMS model type 2	Total 1	*1	*1	*1	*1	*1	*1	*1	ES/SE/PT/ NO/DK/FI/P L/HU/CZ/SI/ GR/EE/RU/ NL/SK/RO/ HR/BG/TR
	101	000	000	000	000	000	000	000	
230V ITA model type 1	Total (Black/ Small)	Total (Full Color + Sin- gle Color/ Small)	Scan (Total 1)	Print (Total 1)	*1	*1	*1	*1	IT
	113	123	501	301	000	000	000	000	
230V ITA model type 2	Total 1	*1	*1	*1	*1	*1	*1	*1	IT
	101	000	000	000	000	000	000	000	
230V Chinese model	Total 1	Total (Black/ Small)	Total (Full Color + Sin- gle Color/ Small)	*1	*1	*1	*1	*1	CN
	101	113	123	000	000	000	000	000	

### Description of symbols

- Small: Small size paper (when paper length is 324 mm or less in paper feed direction)
- Total: When a sheet of paper is delivered, the counter is advanced by 1
- 2-Sided: The counter is advanced by 1 for paper delivered in 2-sided mode
- Change the region code of CONFIG in the following service mode.  
COPIER > OPTION > FNC-SW > CONFIG
- Three-digit number in the counter column shows the setting value of the following service mode items.  
COPIER > OPTION > USER > COUNTER 1 to 8
- COUNTER 2 to 8 can be changed in the following service mode.  
COPIER > OPTION > USER
- The type of counter display can be switched between the former and new methods in the following service mode.  
COPIER > OPTION > USER > CNT-SW

\*1: Hidden by default. Can be changed in service mode.

Region code	Region	Region code	Region	Region code	Region
JP	Japan	ES	Spain	RU	Russia
US	United States	SE	Sweden	SK	Slovakia
GB	United Kingdom	PT	Portugal	RO	Romania
FR	France	NO	Norway	HR	Croatia
DE	Germany	DK	Denmark	BG	Bulgaria
IT	Italy	FI	Finland	TR	Turkey
AU	Australia	PL	Poland	TH	Thailand
SG	Singapore	HU	Hungary	VN	Vietnam
NL	Netherlands	CZ	Czech Republic	AR	Argentina

Region code	Region	Region code	Region	Region code	Region
KR	Korea	SI	Slovenia	IN	India
CN	China	GR	Greece		
TW	Taiwan	EE	Estonia		

## ■ Count-up timing

Count-up timing differs according to the following:

- Print mode (1-sided print/2nd side of 2-sided print, 1st side of 2-sided print)
- Delivery position (Delivery Tray of the host machine/Staple Finisher\*)

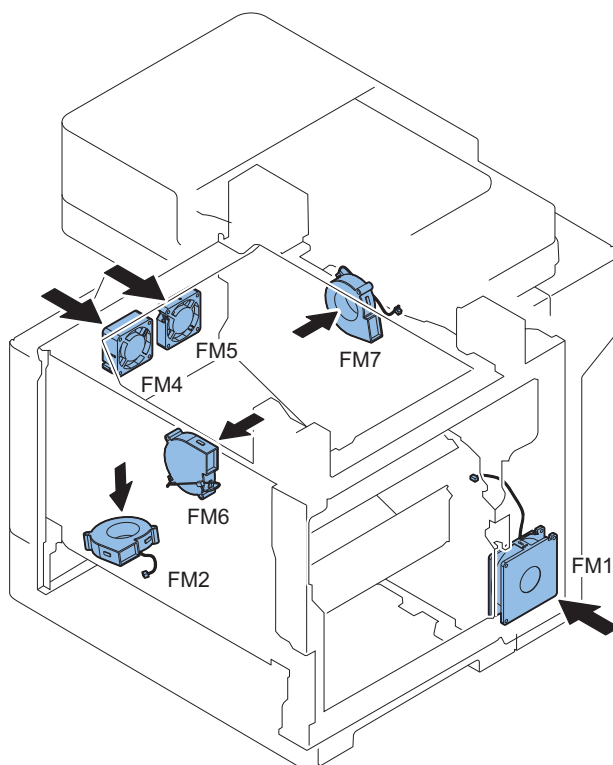
### Count-up timing list

Delivery position	Print mode	
	1-sided print/2nd side of 2-sided print	1st side of 2-sided print
Delivery Tray of the host machine	Delivery Sensor (PS12)	Duplex Sensor (PS01)
Staple Finisher*	Feed Path Sensor (S2)	

\* When the Staple Finisher is connected.

## ● Fan

### ■ Location of Fans



No.	Name	Role	Type	Speed
FM1	Power Supply Cooling Fan	To cool the Power Supply PCB area	Suction	Full speed/Half speed
FM2	Cartridge Cooling Fan	To cool the Cartridge	Suction	Full speed
FM4	Front Delivery Cooling Fan	To cool the Fixing Assembly area and Delivery Assembly	Suction	Full speed/Half speed
FM5	Rear Delivery Cooling Fan	To cool the Fixing Assembly area and Delivery Assembly	Suction	Full speed/Half speed
FM6	Fuser fan	Cooling of the Fixing Assembly	Suction	Full speed/Half speed

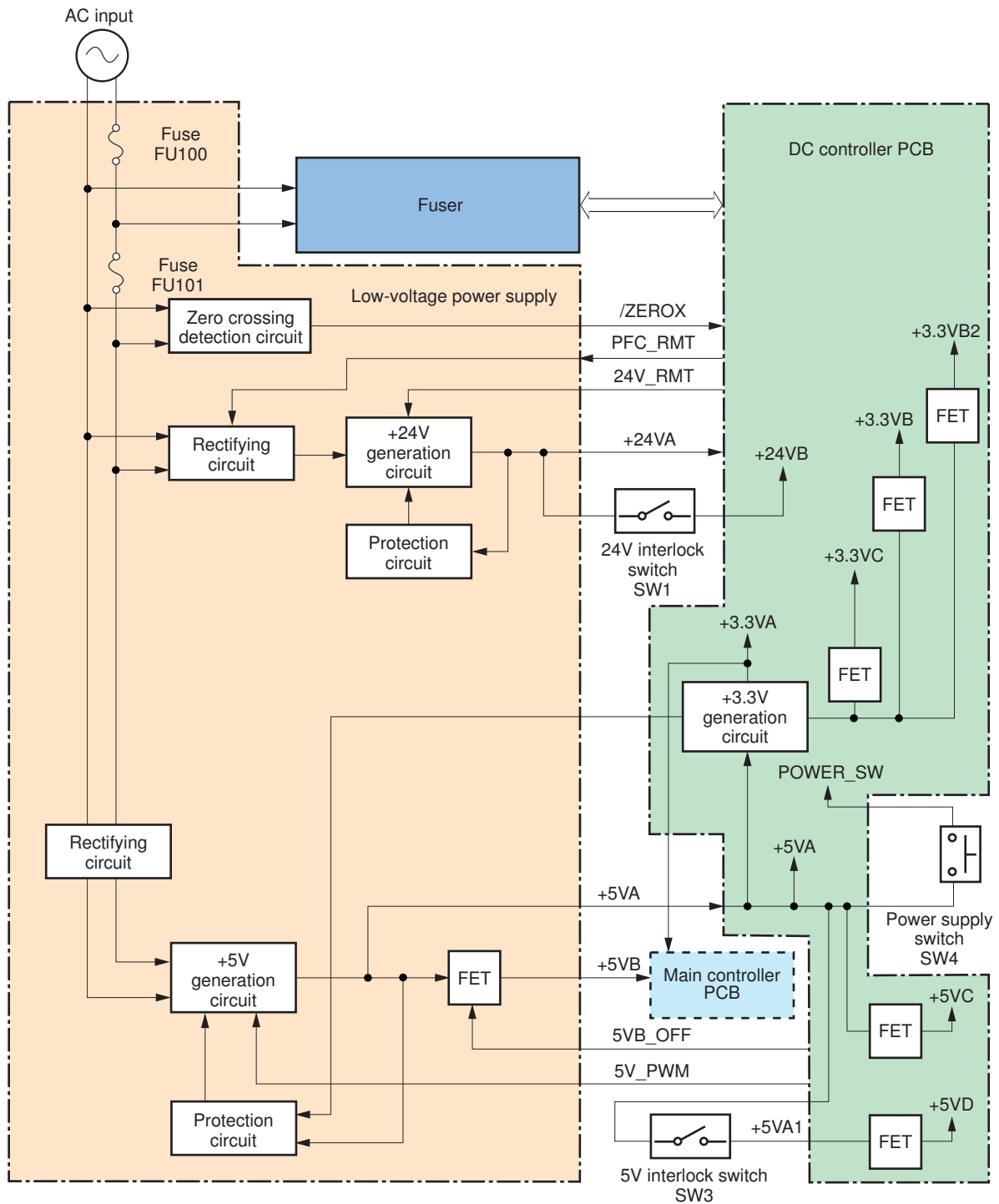
No.	Name	Role	Type	Speed
FM7	Power Supply, Main Controller PCB Cooling Fan	To cool the Power Supply PCB and Main Controller area	Suction	Full speed/Half speed

### Error Code

- E804-0000  
Power Supply Cooling Fan error
- E805-0001  
Power Supply Cooling Fan error
- E805-0002  
Cartridge Cooling Fan error
- E805-0009  
Front Delivery Cooling Fan error
- E805-0010  
Rear Delivery Cooling Fan error
- E805-0013  
Fuser fan error
- E805-0014  
Power Supply, Main Controller PCB Cooling Fan error

# Power supply

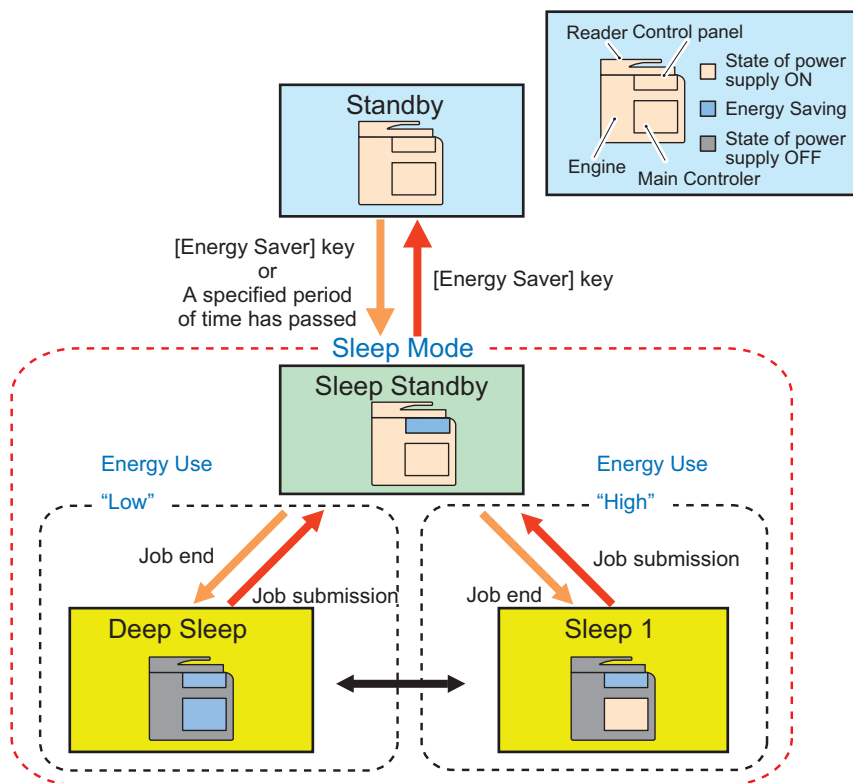
## Internal power supply



# Power-saving Function

## Overview

This machine has the following power supply mode: "Standby" and "Sleep". "Sleep" is further divided into the following 5 modes: "Sleep Standby", "Sleep 1", "Sleep 1 (when [Consider Network Connection] is enabled)", "Sleep Exit", and "Deep Sleep".



\*The time specified in Settings/Registration> Preferences> Timer/Energy Settings> Auto Sleep Time

### Standby

The state where the machine is operating or can start operation immediately and all the power is supplied.

The machine enters Sleep mode when the [Energy Saver] key on the Control Panel is pressed or the specified period of time has passed.

The machine enters this mode when the Touch Panel Display on the Control Panel is tapped during Sleep Standby.

### Sleep Standby

The state where only the Control Panel is turned OFF and power is supplied to all the other parts.

The machine enters Deep Sleep/Sleep 1 if there is no job after checking whether there is a job.

The machine enters this mode when a job is submitted during Sleep (Deep Sleep/Sleep 1).

### Sleep 1

The state where the Control Panel is turned OFF and power is supplied only to the processing circuitry for the printer and scanner.

The All-night/Non-all-night Power Supply is supplied to the controller.

The machine enters this mode from Sleep Standby during Sleep if Sleep Mode Energy Use is set "High" in Settings/Registration > Preferences > Timer/Energy Settings > Sleep Mode Energy Use.

The machine enters Sleep Standby when a job is submitted during this mode.

The machine enters Standby when the Touch Panel Display on the Control Panel is tapped during this mode.

### Sleep 1 (when [Consider Network Connection] is enabled)

The state where the Control Panel is turned OFF and only the All-night Power (5 V) is supplied to the printer/scanner/controller. This mode should be selected in advance in order to allow the machine to respond to requests for exiting Sleep from external sources such as faxes or the network.

The machine enters Sleep Standby when a job is submitted during this mode.

The machine enters Standby when the Touch Panel Display on the Control Panel is tapped during this mode.

#### CAUTION:

The machine can enter this mode if Settings/Registration > Preferences > Timer/Energy Settings > Sleep Mode Energy Use > Low > Consider Network Connection has been turned ON.

The machine does not enter this mode if a 2-, 3-, or 4-line Fax or a coin vendor is connected.

The machine does not enter Deep Sleep when this mode is activated.

## Sleep Exit

The machine first enters this mode when returning to Standby from Sleep. The state where power supply is maintained to return from Sleep.

## Deep Sleep

The state where the Control Panel is turned OFF and only the All-night Power (5 V) is supplied.

The machine enters this mode from Sleep Standby during Sleep.

The machine enters Sleep Standby when a job is submitted during this mode.

The machine enters Sleep Exit first, and then Standby when the Touch Panel Display on the Control Panel is tapped during this mode.

The machine does not enter this mode when any of the following "Conditions for Not Entering Deep Sleep" applies.

## ■ Conditions for Not Entering Deep Sleep Mode (Check Items)

### Settings of Settings/Registration

When the following settings are enabled in the [Settings/Registration] menu, the machine does not enter Deep Sleep mode. The corresponding items are shown below.

#### Preferences > Timer/Energy Settings

- Sleep Mode Energy Use > High
- Sleep Mode Energy Use > Low > Compensate for Network Comm.
- Within the time specified in Auto Sleep Time

#### Preferences > Network

- NetWare Settings > Use NetWare > ON
- AppleTalk Settings > Use AppleTalk > ON
- TCP/IP Settings > BMLinkS Settings > Use BMLinkS > ON (\*1)
- IEEE 802.1X Settings > Use IEEE 802.1X > ON
- TCP/IP Settings > IPv4 Settings > IP Address Settings > Auto IP > ON
- TCP/IP Settings > DNS Settings > mDNS Settings > Use mDNS > ON
- Google Cloud Print Settings > Use Google Cloud Print > ON (\*2)
- TCP/IP Settings > SIP Settings > NGN Settings > Use NGN > ON (\*1)
- Direct Connection Settings > Use Direct Connection > ON

#### Function Settings > Receive/Forward

- Fax Settings > Select RX Mode > Fax/Tel (Auto Switch) (\*1)
- Fax Settings > Remote RX > ON (\*1)
- Fax Settings > Set Number Display > ON (\*1)

#### Function Settings > Send

- Fax Settings > Modem Dial-in Settings > ON (\*1)

## Other Settings

- Volume Settings key > Fax Volume Settings > Incoming Fax Ring > ON (\*1)

\*1: This may not be displayed depending on the country/region, model, and configuration of the options.

\*2: This must be already registered on Google Cloud Print in advance.

## Hardware status

- It is connected to the coin vendor.

## System Performance Status

- The system is running/communicating.

### CAUTION:

The system is in a running/communicating state for approx. 10 minutes after startup in many cases.

## Quick Startup

To realize faster startup, power configuration has been changed to always supply power to the Main Controller PCB at quick startup. Consequently, the main menu can be displayed faster than the normal startup.

Even when the Main Power Supply Switch is OFF, power is supplied to the following PCBs:

	Quick startup setting ON	Quick startup setting OFF
Low-voltage Power Supply PCB	Output: ON	Output: ON
Main Controller PCB	Output: ON	Output: OFF

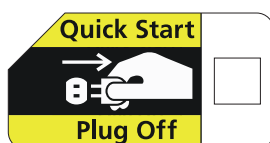
**NOTE:**

The quick startup function can be set from "Settings/Registration".

- Settings/Registration > Preferences > Timer/Energy Settings > Quick Startup Settings for Main Power  
[On]: Quick startup is executed (default)  
[Off]: Quick startup is not executed

Disconnect the power plug when performing work with the possibility to come in contact with the PCBs above. If a conductive material comes in contact with the PCB, short circuit may occur in the PCB, and may cause damage on it.

The following label is used at the place where attention is required.

**Conditions for not executing quick startup**

This machine does not execute quick startup if the following conditions are met at first startup after the power plug is connected to the outlet.

**Connection status of the hardware**

- A coin vendor is connected.

**Either of the following network settings is set to "ON":**

Settings/Registration > Preferences > Network

- AppleTalk Settings > Use AppleTalk > ON
- Select Wired/Wireless LAN > Wireless LAN
- Bluetooth Settings > ON

**When the machine starts up right after it is shut down under any of the following conditions**

- The system is operating/communicating.

**Other**

- 110 hours or more have elapsed after quick startup.
- The power of this product is turned ON again within approximately 20 seconds after turning it OFF
- Startup after 8 hours or more have passed since the power of this product was turned OFF
- The next time the power is turned ON after turning OFF the power of this product from remote UI
- The next time the power is turned ON after occurrence of the error code
- The next time the power is turned ON after shifting to the service mode screen





# Technical Explanation (System)

Overview..... 121

## Overview

For following items, refer to the "imageRUNNER ADVANCE V3.x System Service Manual".

- System Management
- Authentication
- Security Function
- Firmware Management
- Management of System Options
- MEAP Application Management
- Backup/Restoration
- Monitoring ( e-Maintenance/imageWARE Remote ) Function



# Periodical Service

Periodically Replacement Parts.....	123
Consumable parts.....	124

## Periodically Replacement Parts

There are no periodically replacement parts in this machine.

## Consumable parts

N o.	Name	Parts number*1	Qty	Estimated life*2	Work category	Service mode		Alarm code (Replacement completion)	Notes
						Parts counter > DRBL1/2	Life value > COUNTER > LIFE		
1	Fixing Unit	FM1-W274 (120V) FM1-W275 (230V)	1	150,000 pages	Replacement	FX-UNIT		43-0076	
2	ITB Unit	FM1-W273	1	150,000 pages	Replacement	TR-UNIT		43-0094	
3	Secondary Transfer Outer Roller	FM1-W270	1	150,000 pages	Replacement	2TR-ROLL		43-0359	
4	Roller Kit	FM1-W269	1	150,000 sheets	Replacement	C1-FD-RL (Cassette 1)		43-0080	Kit consist of Feed Roller and Separation Roller (CR-206)
						C1-SP-RL (Cassette 2)		43-0081	
5	Multi-purpose Tray Feed Roller	RL2-0034	1	150,000 sheets	Replacement	M-FD-RL		43-0077	
6	Multi-purpose Tray Separation Roller	RL2-0079	1	150,000 sheets	Replacement	M-SP-RL		43-0078	
7	Waste Toner Container	FM1-W271	1	280,000 images (equivalent to 100,000 pages*3)	Replacement	WST-TNR		11-0100	
8	ADF Pick-up Unit	FM1-W677	1	50,000 sheets	Replacement	DF-PU-RL		43-0125	ADF Maintenance Kit (DR-208)
9	ADF Separation Roller Unit	FM1-W655	1	50,000 sheets	Replacement	DF-SP-RL		43-0092	FM2-B058

\*1: The parts numbers may change due to the changes of design and/or other reasons.

\*2: All the values listed in this column are estimated life in A4 size. The estimated life is a reference value for use in a typical office. The actual values vary by customer environment, field operation status, etc.

\*3: Based on Full Color 60%, 5% Duty

# 5

## Parts Replacement and Cleaning

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List of Parts.....	127
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External / Internal Cover System (Finisher).....	165
Original Exposure/Feed System.....	176
Controller System.....	217
Controller System (Finisher).....	241
Laser Exposure System.....	242
Image Formation System.....	244
Fixing System.....	254
Removing the Fixing Motor.....	261
Pickup Feed System.....	263
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## Preface

### Outline

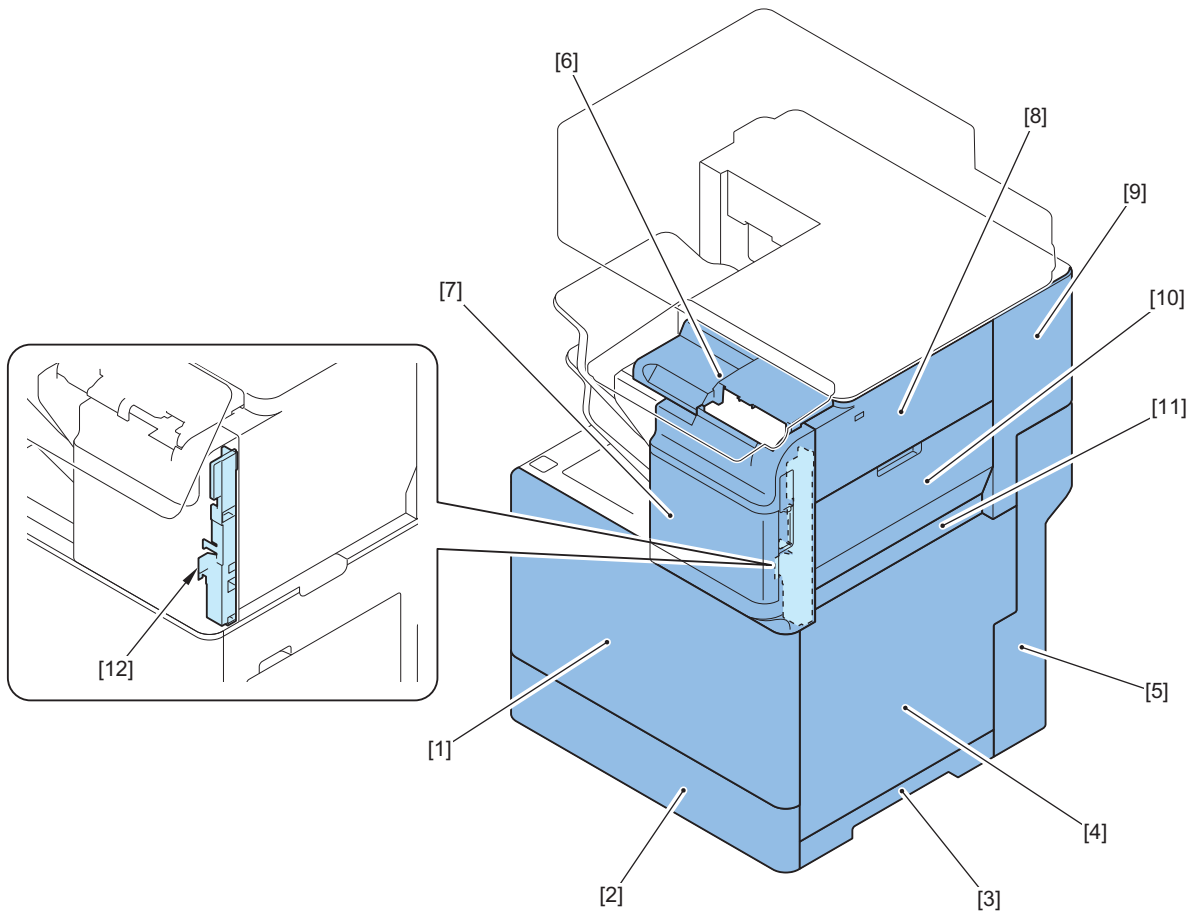
This chapter describes disassembly and assembly procedures of the host machine. The service technician is to identify the cause of host machine failures according to follow the disassembly procedures of each part to replace the defective parts or the consumable parts.

- Before disassembling or assembling the host machine, be sure to disconnect the power cord from the outlet.
- When the Drum Cartridge is removed from the host machine before disassembling and assembling, be sure to put the Photosensitive Drum in a protective bag even in a short period to prevent the adverse effect of light.
- Assembling procedures are followed by the reverse of disassembly unless any specification.
- Note the length, diameters and positions of screws when assembling the host machine. Be sure to use the screws in the original position.
- Do not run the host machine with any parts removed as a general rule.
- Ground yourself by touching the metal part of the host machine before handling the PCB to reduce the possibility of damage caused by static electricity.
- When replacing the part that the rating plate or the product code label is attached, be sure to remove the rating plate or the product code label and attach it to the replacing part.

## List of Parts

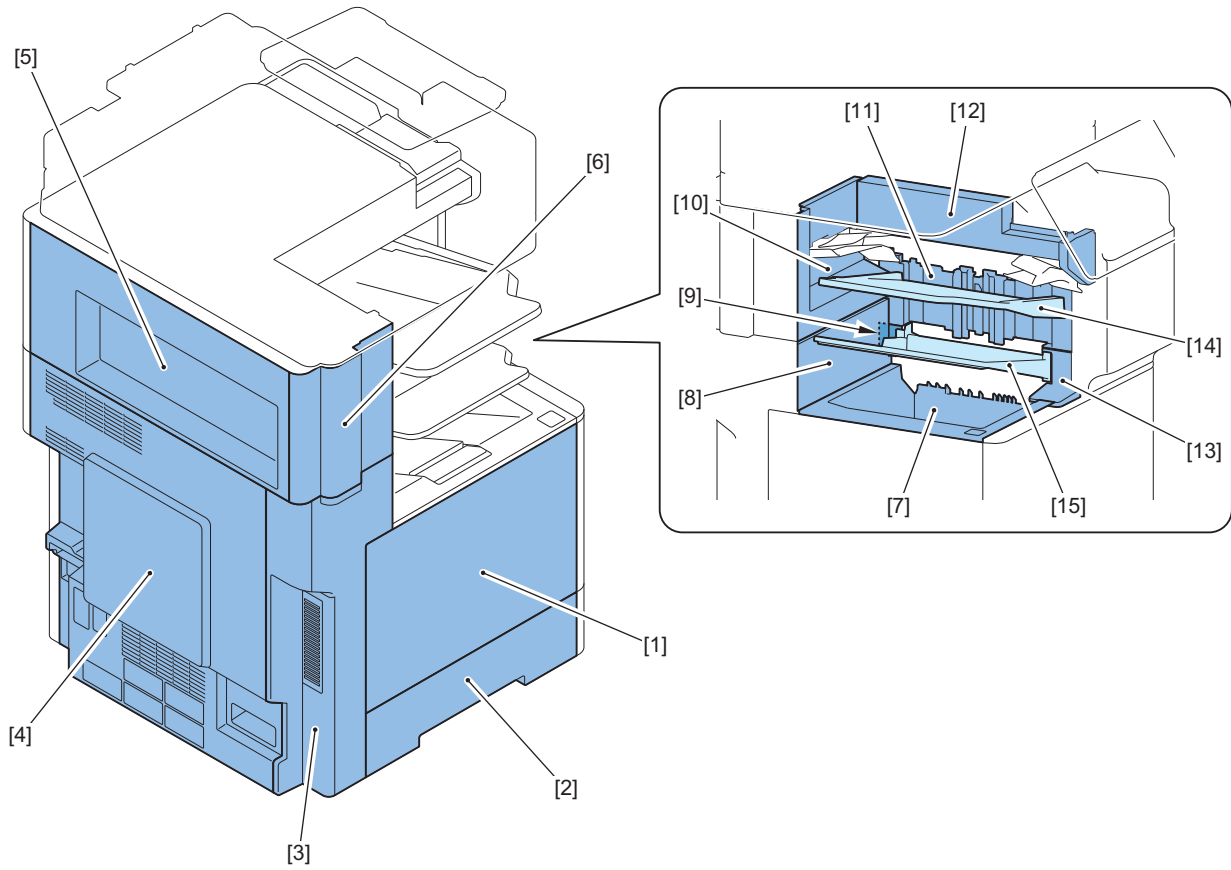
### External / Internal Cover

#### ■ Host Machine (For Models with the Finisher)



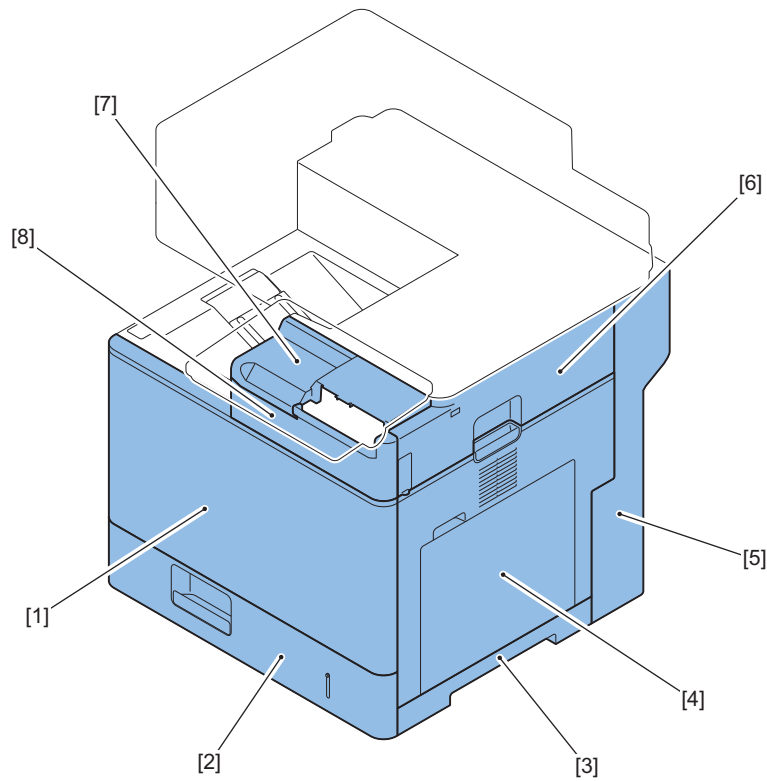
No.	Name
[1]	Front Cover
[2]	Cassette 1
[3]	Right Lower Cover
[4]	Right Door Unit
[5]	Right Rear Cover
[6]	Control Panel Upper Cover
[7]	Staple Cover
[8]	Finisher Right Upper Cover
[9]	Finisher Right Rear Cover
[10]	Finisher Right Door
[11]	Finisher Right Lower Cover
[12]	Staple Inner Cover



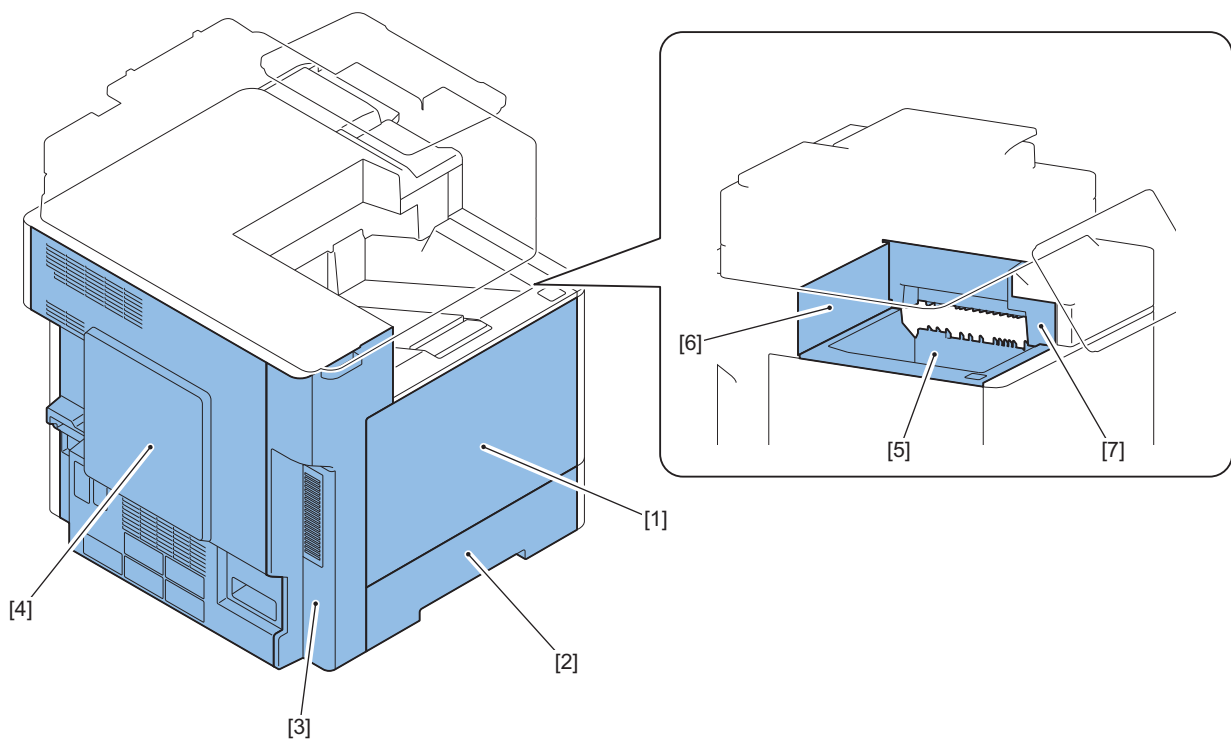


No.	Name
[1]	Left Door
[2]	Left Lower Cover
[3]	Left Rear Cover
[4]	Rear Cover
[5]	Finisher Rear Cover
[6]	Finisher Left Rear Cover
[7]	Delivery Tray
[8]	Finisher Inner Rear Cover
[9]	2 Bin Rear Cover
[10]	StackingWall Unit
[11]	Jogger Cover
[12]	2 Bin Front Cover
[13]	Finisher Tray
[14]	Finisher Bin Tray
[15]	Delivery Tray Cover C

■ Host Machine (For Models without the Finisher)

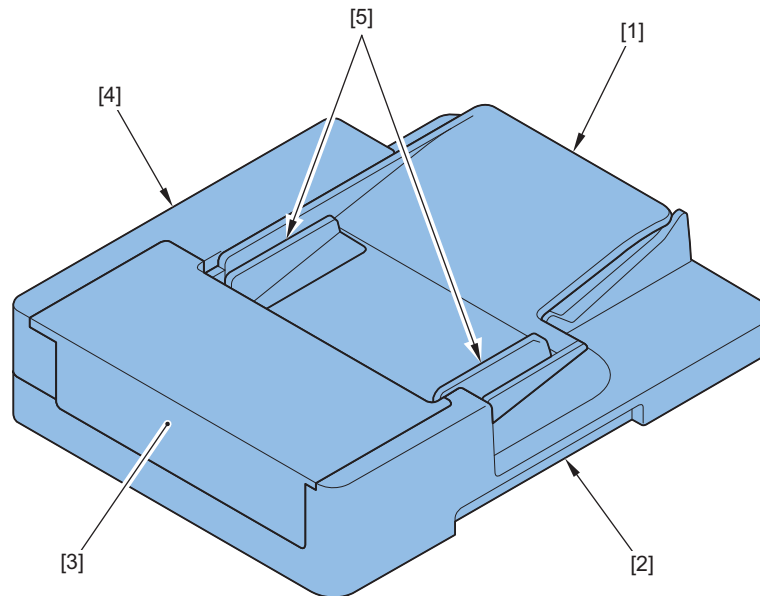


No.	Name
[1]	Front Cover
[2]	Cassette 1
[3]	Right Lower Cover
[4]	Right Door Unit
[5]	Right Rear Cover
[6]	Right Upper Cover
[7]	Control Panel Upper Cover
[8]	Front Upper Cover



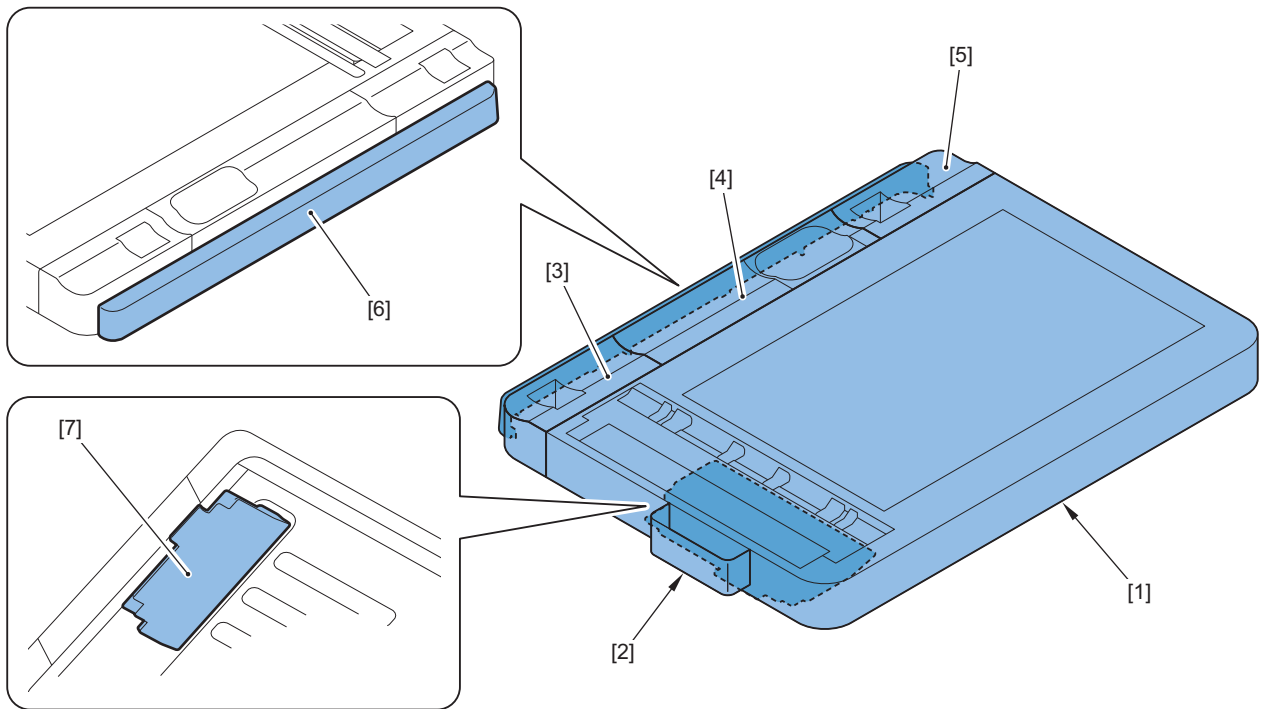
No.	Name
[1]	Left Door
[2]	Left Lower Cover
[3]	Left Rear Cover
[4]	Rear Cover
[5]	Delivery Tray
[6]	Inner Delivery Rear Cover
[7]	Front Cover Left
[8]	Inner Delivery Right Upper Cover
[9]	Inner Delivery Sub Cover

## ■ ADF



No.	Name
[1]	Original Tray
[2]	ADF Base
[3]	Feeder Cover
[4]	ADF Rear Cover
[5]	ADF Side Guide Plate

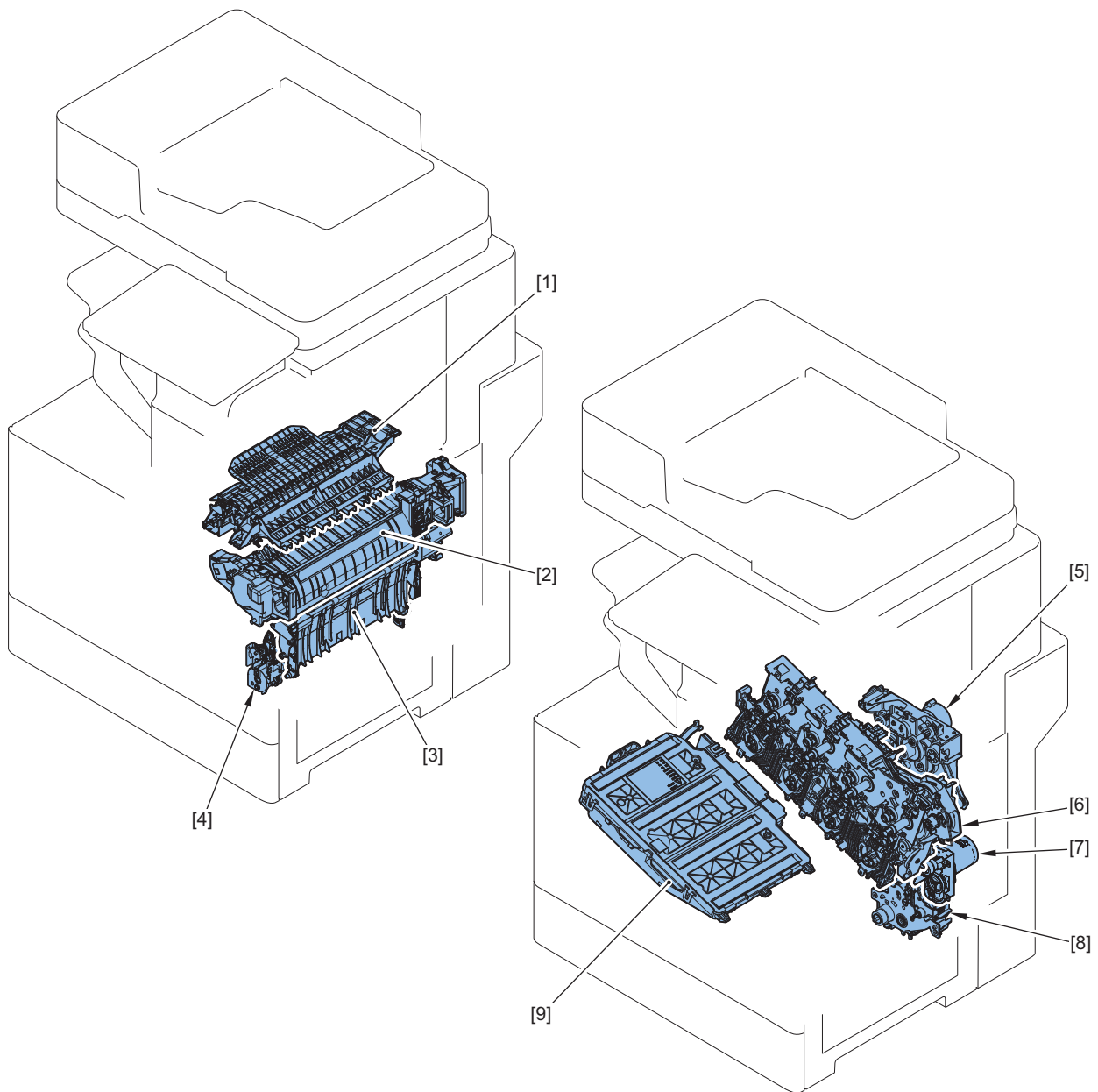
■ Reader



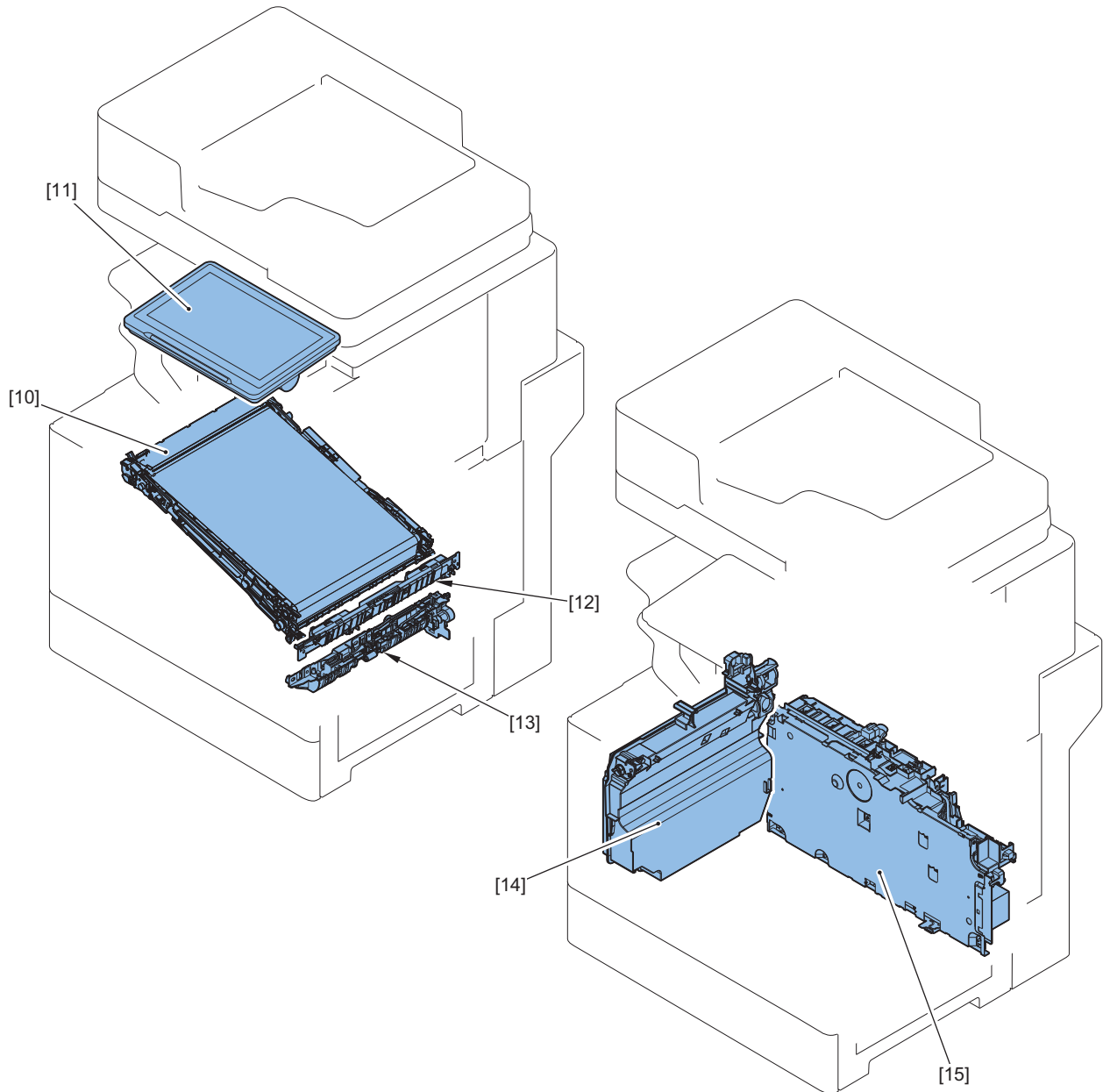
No.	Name
[1]	Copyboard Glass Unit
[2]	Glass Cleaning Sheet Storage Box
[3]	Reader Rear Upper Cover
[4]	Reader Cable Cover
[5]	Reader Rear Cover 1
[6]	Reader Rear Cover 2
[7]	Reader Motor Cover

## Main Unit

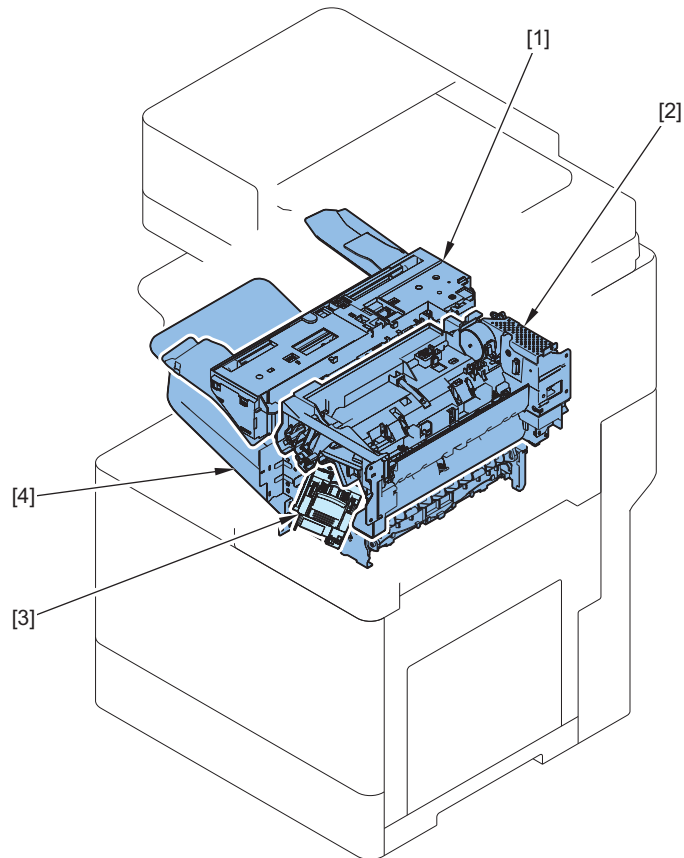
### ■ Host Machine



No.	Name
[1]	Delivery Unit
[2]	Fixing Assembly
[3]	Secondary Transfer Unit
[4]	Registration Unit
[5]	Fixing Drive Unit
[6]	Main Drive Unit
[7]	Pickup Drive Unit
[8]	Lifter Drive Unit
[9]	Laser Scanner Unit

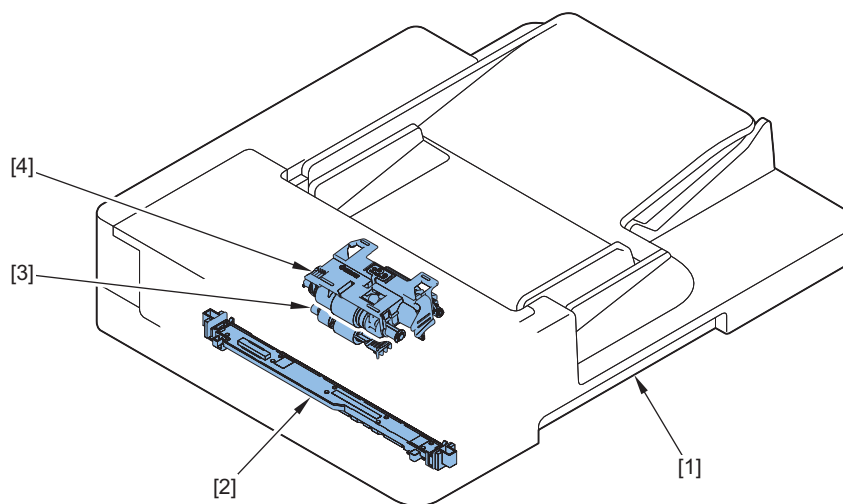


No.	Name
[10]	ITB Unit
[11]	Control Panel Unit
[12]	Color Displacement Density Sensor Unit/ Registration Patch Sensor Unit
[13]	Pickup Unit
[14]	Waste Toner Container
[15]	Low-voltage Power Supply Unit



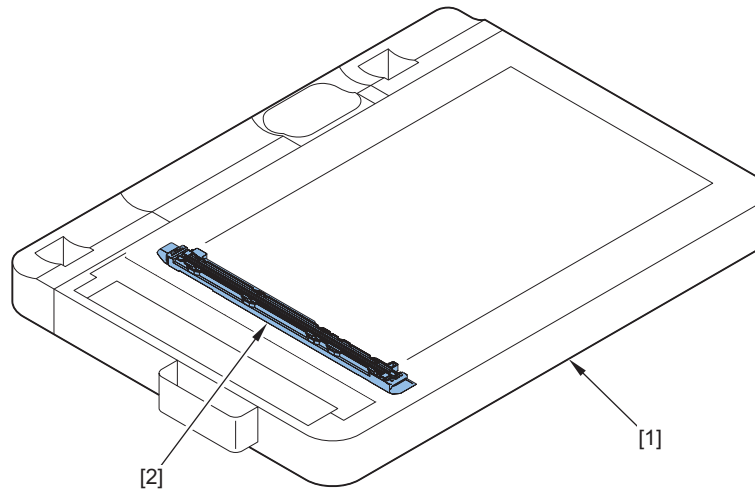
No.	Name
[1]	Jogger Unit
[2]	Upper Paper Feed Unit
[3]	Staple Unit
[4]	Lower Paper Feed Unit

■ ADF



No.	Name
[1]	ADF Unit
[2]	Scanner Unit (Back)
[3]	Separation Unit
[4]	Pickup Unit

■ Reader

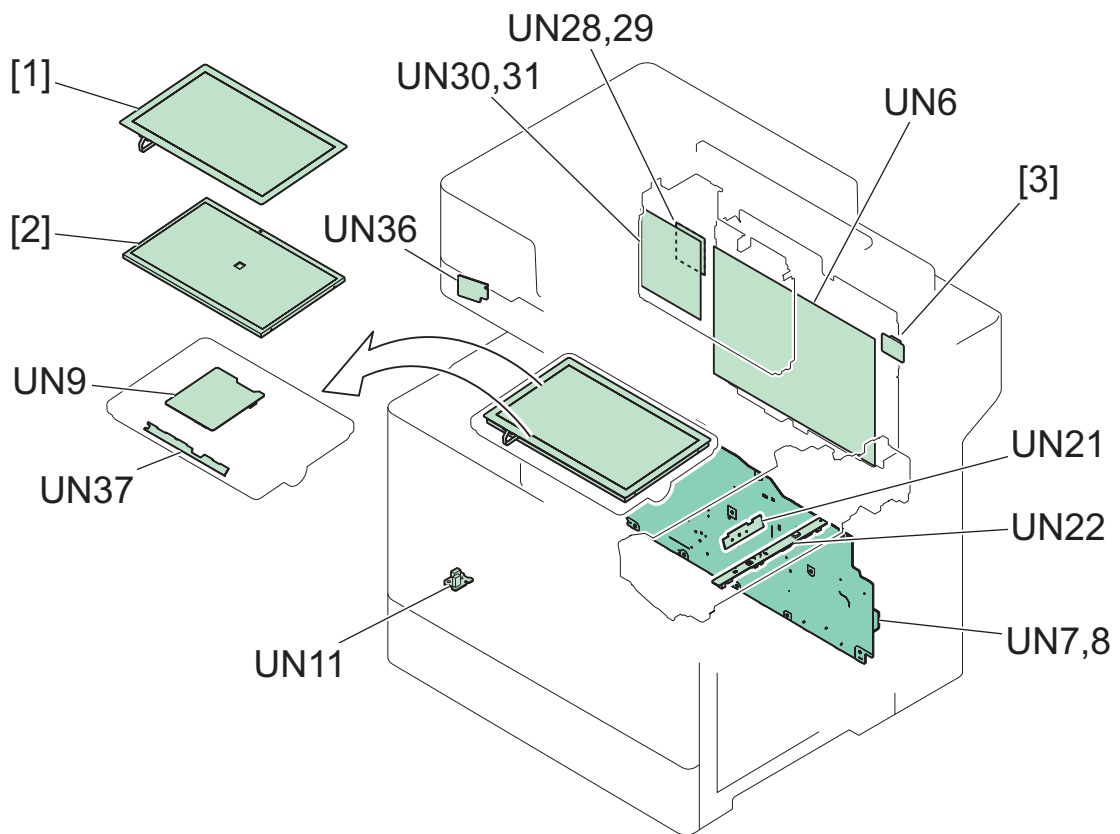


No.	Name
[1]	Reader Unit
[2]	Scanner Unit (Front)

● Electrical Components List

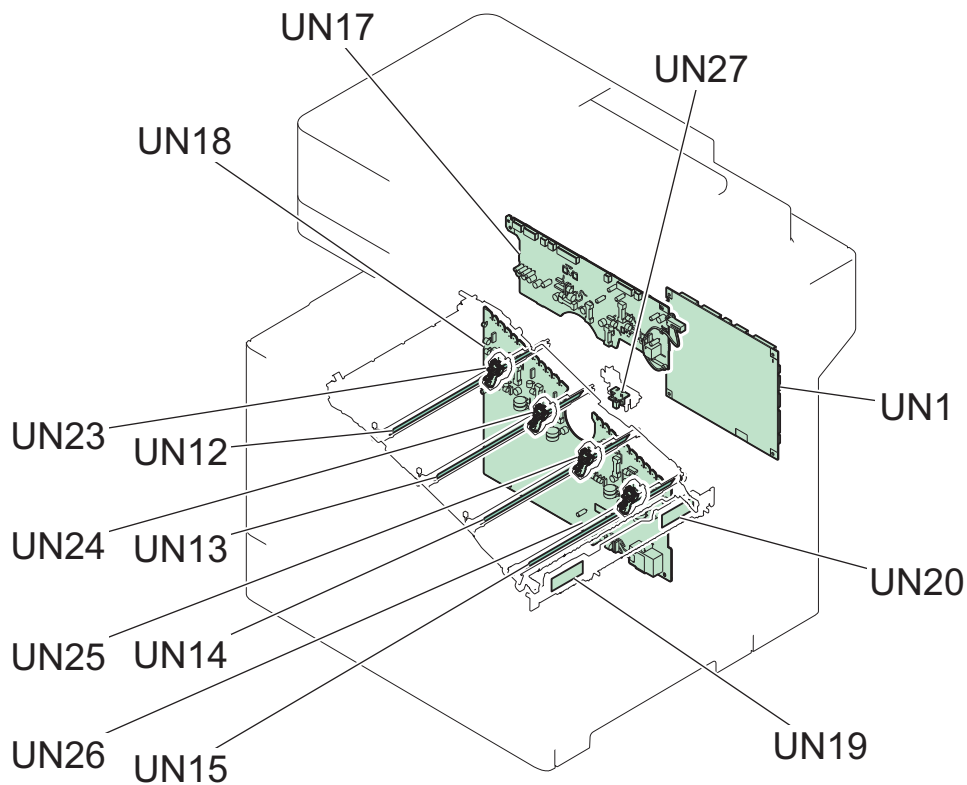
■ Printer

● PCB





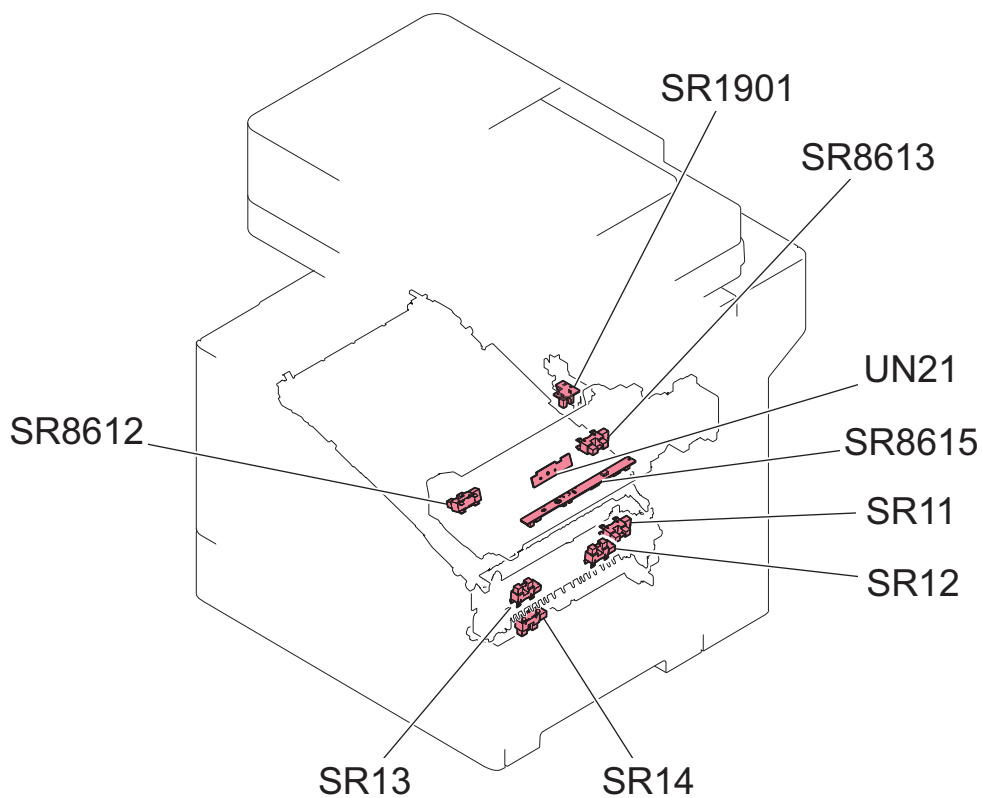
No.	Name
UN6	Main Controller PCB
UN7, 8	Low-voltage Power Supply PCB
UN9	Control Panel Main PCB
UN11	Environment Sensor PCB
UN21	Fuser PCB
UN22	Fuser Sub PCB
UN28,29	Modular PCB
UN30,31	FAX PCB
UN36	Motion Sensor
UN37	Control Panel LED PCB
[1]	Touch Panel
[2]	LCD
[3]	Wireless LAN PCB



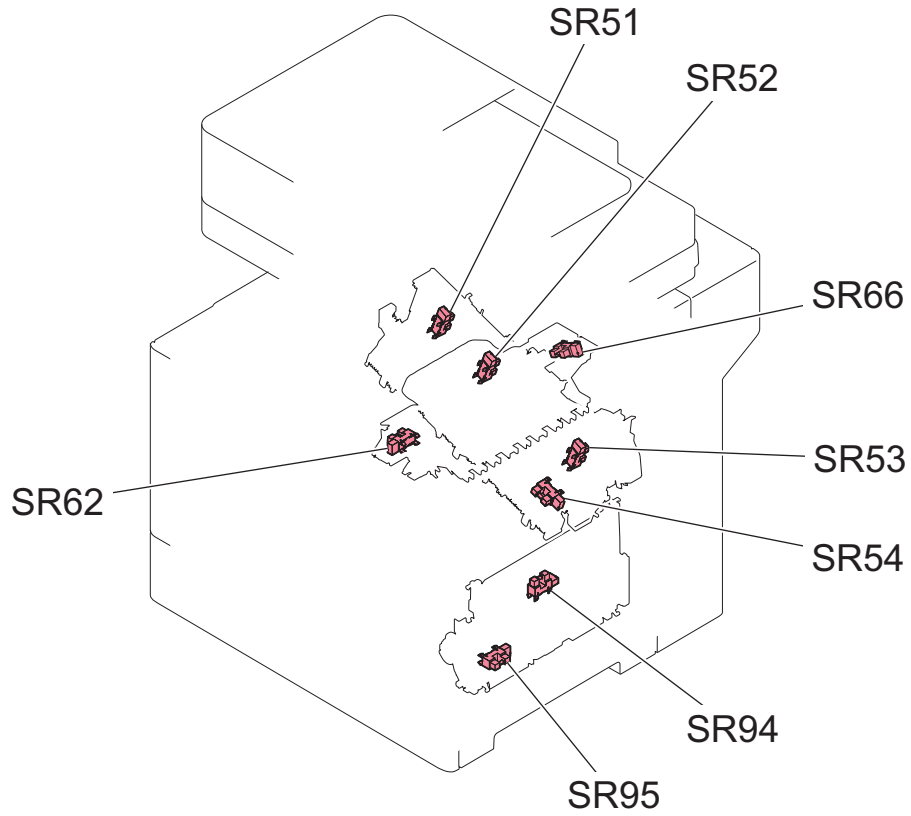
No.	Name
UN1	DC controller PCB
UN12	Pre-Exposure LED Y
UN13	Pre-exposure LED M
UN14	Pre-Exposure LED C
UN15	Pre-exposure LED Bk
UN27	Developer Alienation Sensor PCB
UN17	High-voltage power supply PCB1
UN18	High-voltage power supply PCB2
UN19	Registration Patch Sensor PCB(Front)
UN20	Registration Patch Sensor PCB(Rear)
UN23	Drum Unit Memory PCB

No.	Name
UN24	Drum Unit Memory PCB
UN25	Drum Unit Memory PCB
UN26	Drum Unit Memory PCB

- Sensor

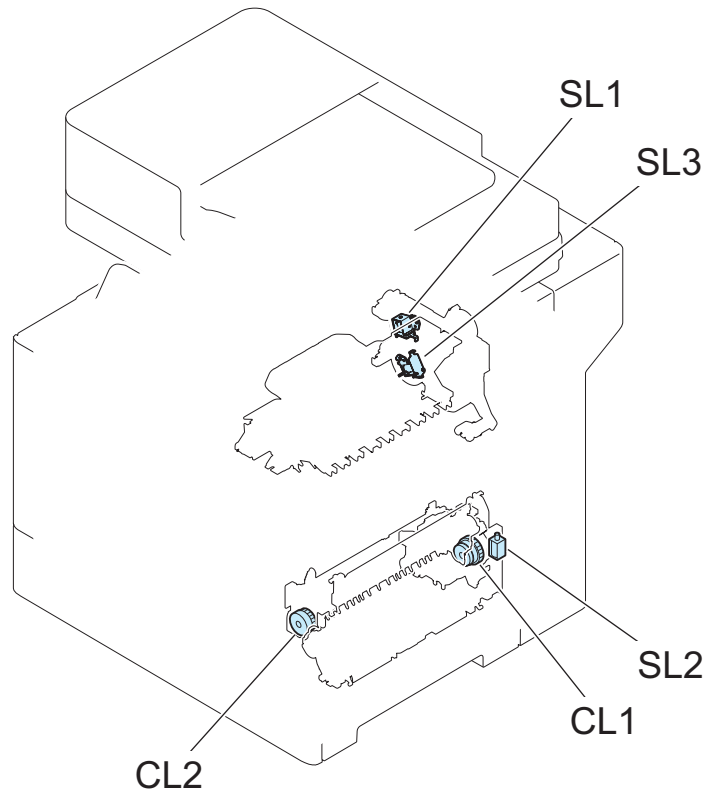


No.	Name
SR11	Pre-Registration Sensor
SR12	Registration media width sensor (Rear)
SR13	Registration media width sensor (Front)
SR14	Cassette 1 Paper Sensor
SR1901	ITB Pressure Release Sensor
UN21	Fuser Output Sensor 1
SR8612	Fixing Pressure Release Sensor
SR8613	Fuser Output Sensor 2
SR8615	Arch Sensor



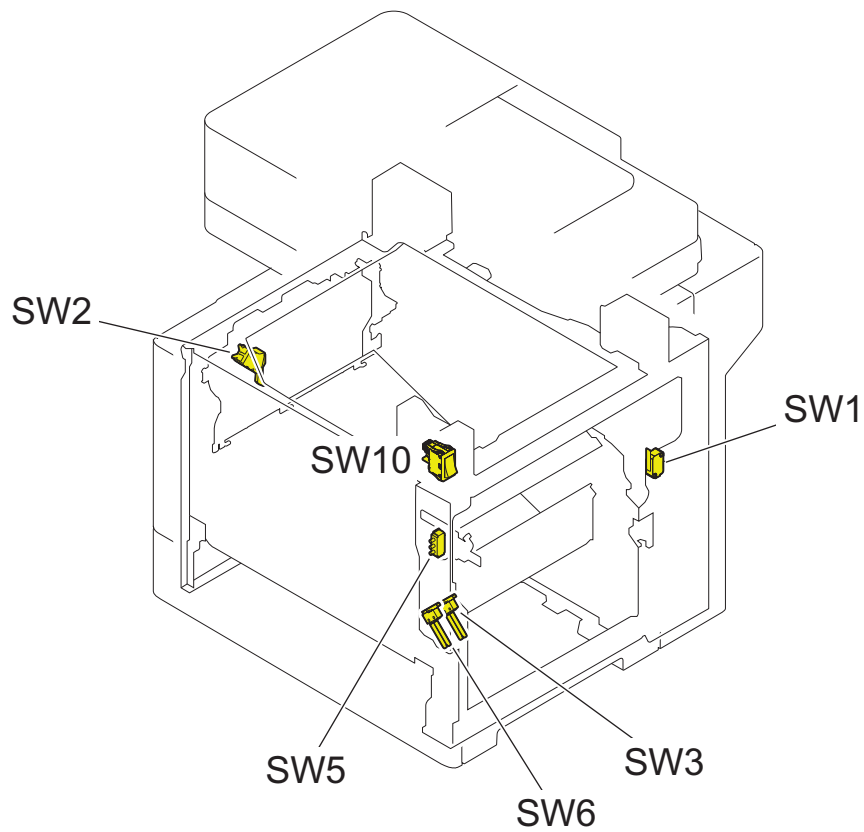
No.	Name
SR51	Drum Home Position Sensor Y
SR52	Drum Home Position Sensor MC
SR53	Drum Home Position Sensor Bk
SR54	Developer Alienation Sensor
SR62	Delivery Paper Full Sensor
SR66	Reverse Flapper Position Sensor
SR94	Duplex Sensor
SR95	Multi-Purpose Tray Paper Sensor

- Solenoid/Clutch

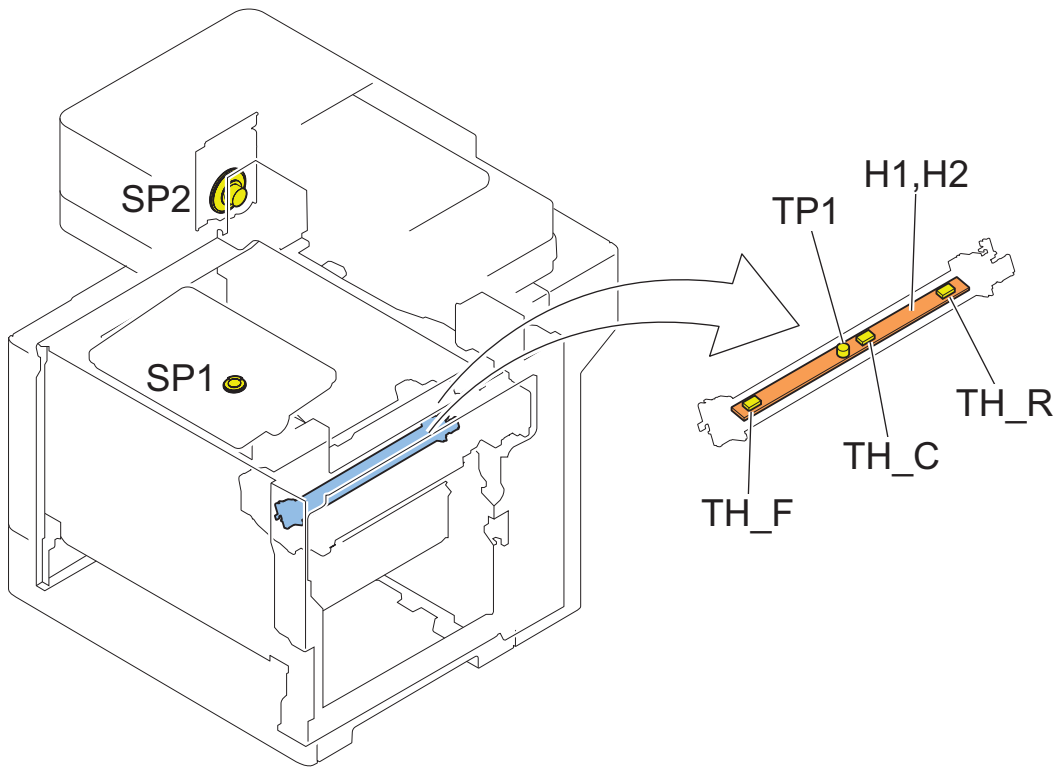


No.	Name
SL1	Primary Transfer Disengagement Solenoid
SL2	Multi-purpose Tray Pickup Solenoid
SL3	Reverse Solenoid
CL1	Cassette1 Pickup_Feed Clutch
CL2	Duplex re-pickup Clutch

- Switch / Heater / Speaker

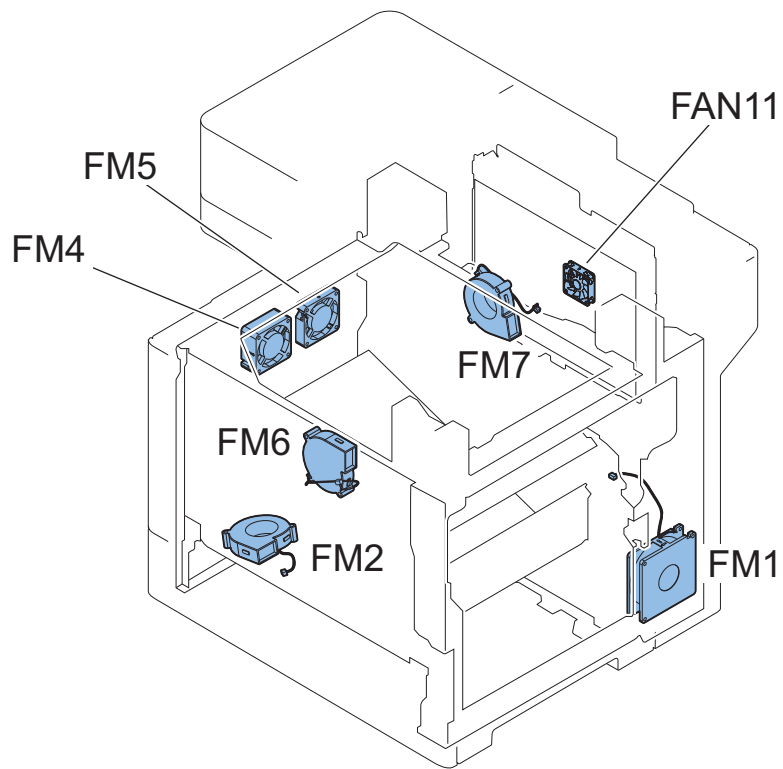


No.	Name
SW1	24V Interlock Switch
SW2	ITB toner collection near full Switch
SW3	5V interlock Switch
SW5	Cassette 1 Size Switch
SW6	24V Interlock Switch
SW10	Main Power Switch



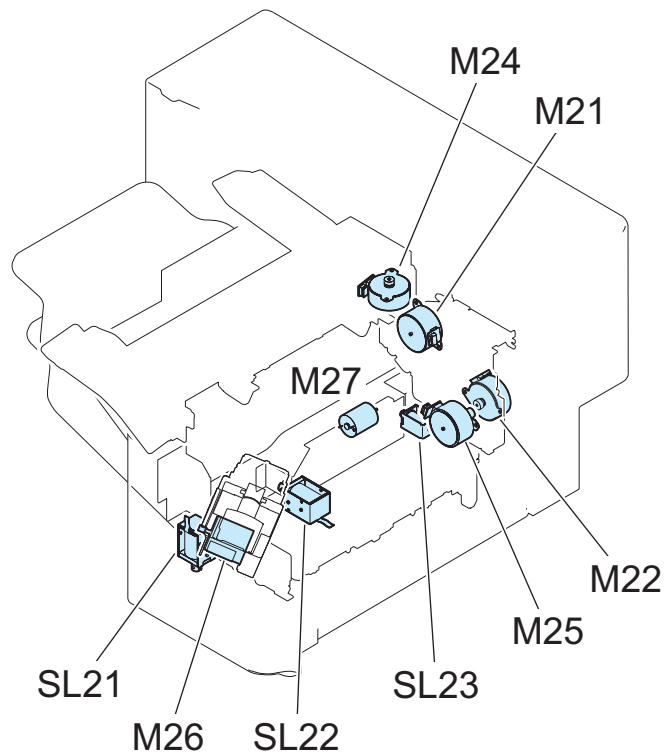
No.	Name
H1	Fixing Main Heater
H2	Fixing Sub Heater
TH_F	Sub Thermistor (Front)
TH_C	Main Thermistor
TH_R	Sub Thermistor (Rear)
TP1	Thermoswitch
SP1	Control Panel Speaker
SP2	FAX Speaker

- Fan



No.	Name
FM1	Power Supply Cooling Fan
FM2	Cartridge Cooling Fan
FM4	Left Upper Front Fan
FM5	Left Upper Rear Fan
FM6	Fuser Fan
FM7	Power Supply, Main Controller PCB Cooling Fan
FAN11	Controller Fan

- Motor

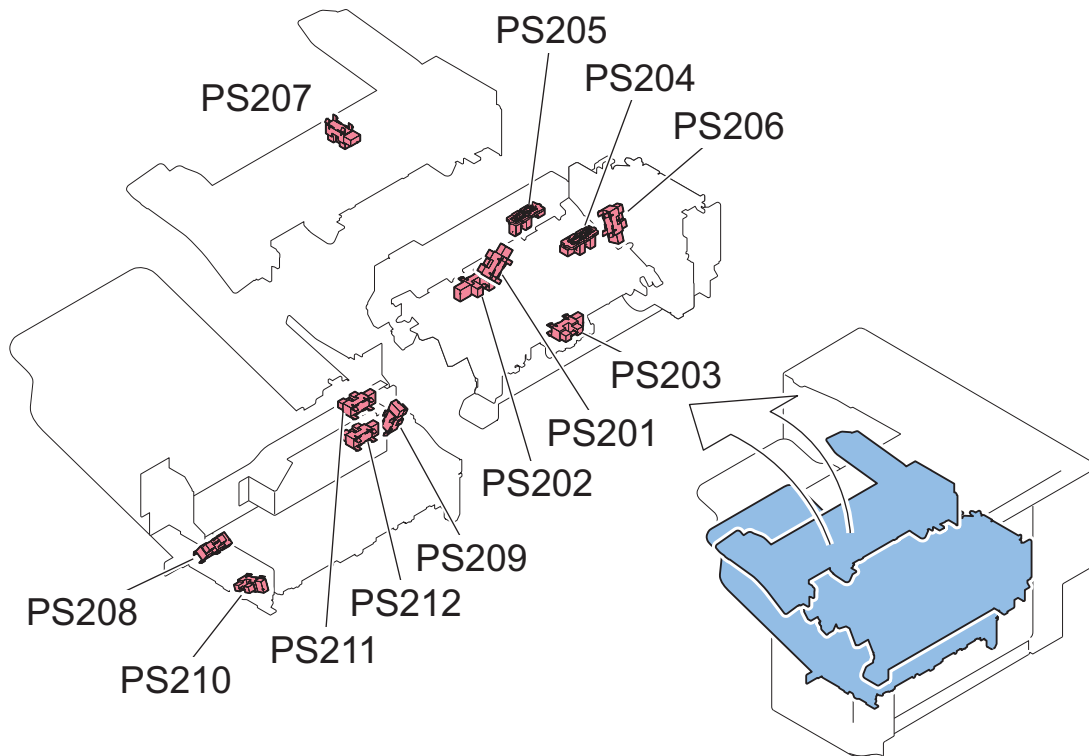


No.	Name
M1	Yellow drum,yellow developer and magenta developer Motor
M2	Magenta drum,cyan drum and cyan developer Motor
M3	Black drum, black developer and ITB Motor
M4	Fixing Motor
M5	Pickup Motor
M6	Developing Alienation Motor
M7	Laser Scanner Motor
M8	Delivery Motor



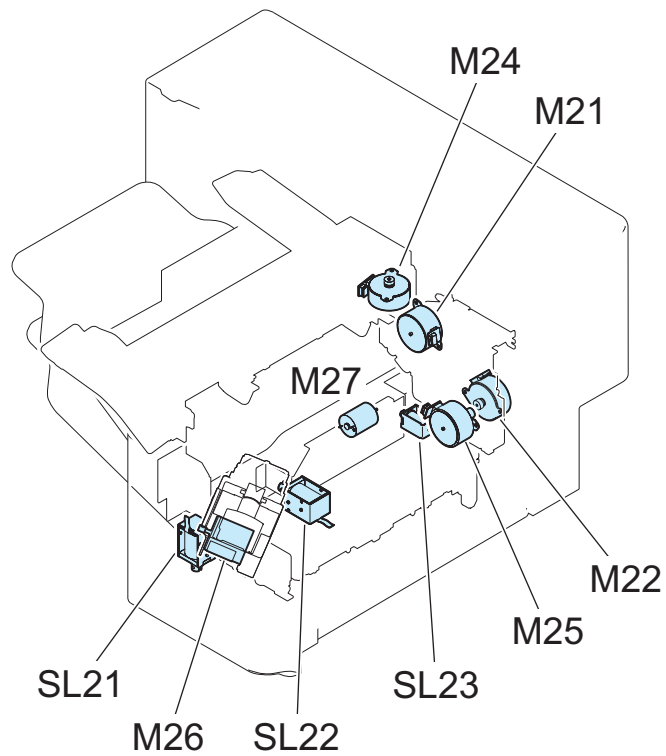
## ■ Finisher

### ● Sensor (Finisher)



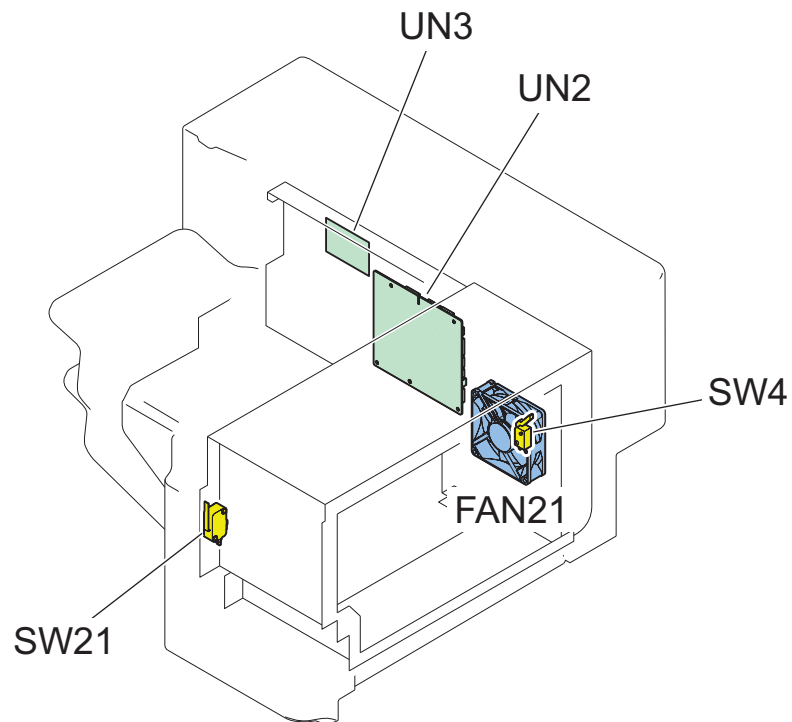
No.	Name
PS201	Finisher Tray Paper Sensor
PS202	Staple Stacker Outlet Sensor
PS203	Staple Inlet Sensor
PS204	Y Alignment HP Sensor
PS205	Finisher Tray Paper Full Sensor
PS206	Alienation HP Sensor
PS207	Jogger HP Sensor
PS208	Finisher 2 Bin Tray Paper Sensor
PS209	Finisher 2 Bin Tray Paper Full Sensor
PS210	Staple Stacker Inlet Sensor
PS211	Finisher Tray Upper Limit Sensor
PS212	Finisher Tray Lower Limit Sensor

- Motor (Finisher)



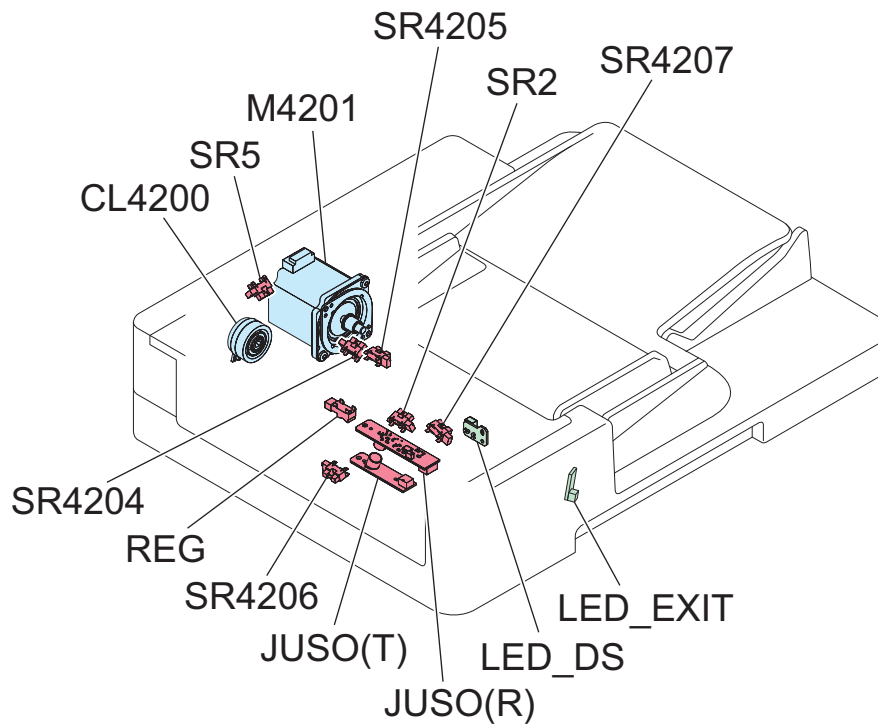
No.	Name
M21	SS Output Motor
M22	SS Feed Motor
M24	Jogger Motor
M25	Y Alignment Motor
M26	Staple Motor
M27	Lifter Motor
SL21	Output Solenoid
SL22	Stamp Solenoid
SL23	2Bin Output Solenoid

- Others (Finisher)



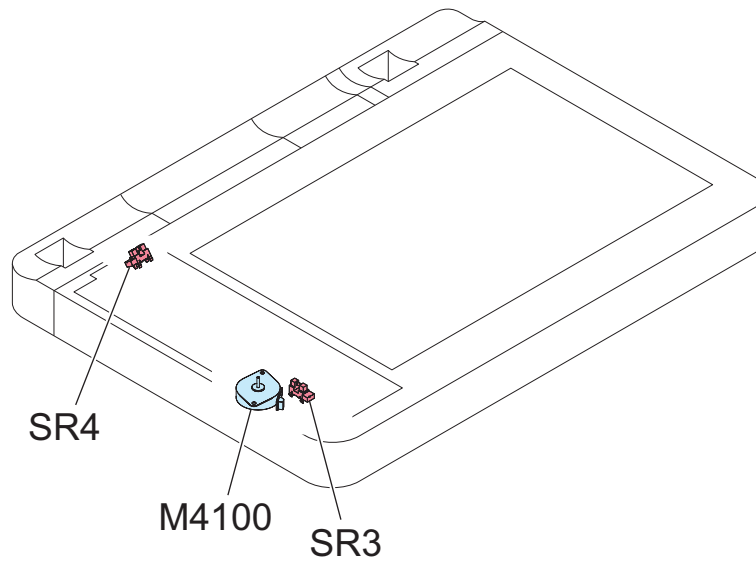
No.	Name
FAN21	Finisher Fan
SW4	Finisher Door Switch
SW21	Finisher Interlock Switch
UN2	Finisher Controller PCB
UN3	Reader Relay PCB

## ■ ADF



No.	Name
SR2	Delivery Sensor
SR5	ADF Cover Sensor
SR4204	Original Sensor
SR4205	Pre-Separation Sensor
SR4206	Read Sensor
SR4207	Original Sensor (small size paper)
REG	Post-Separation Sensor
JUSO(R)	Double Feed Detection PCB (Reception)
JUSO(T)	Double Feed Detection PCB (Transmission)
M4201	ADF Motor
CL4200	ADF Separation Clutch
LED_DS	Original Display LED
LED_EXIT	Delivery Display LED

## ■ Reader



No.	Name
SR3	CIS HP Sensor
SR4	ADF Open/Closed Sensor
M4100	Reader Motor

## External Cover/Interior System

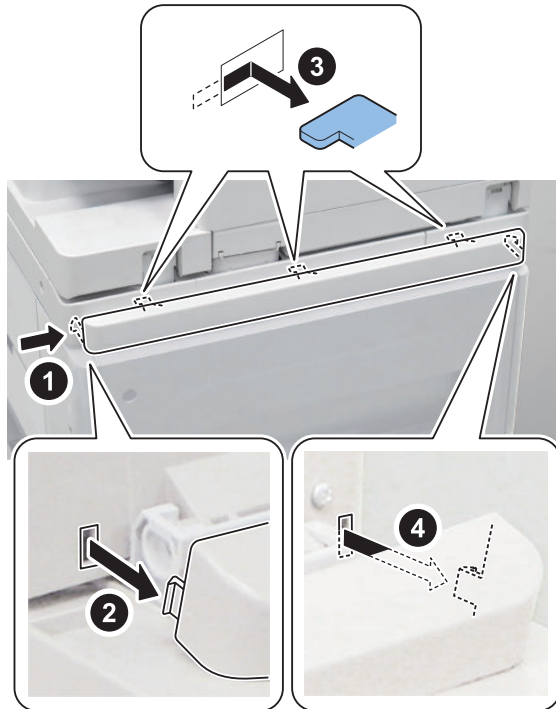
### ● Removing the Rear Cover

#### ■ Preparation

1. "Removing the Finisher Rear Cover" on page 165

#### ■ Procedure(Without Finisher Model)

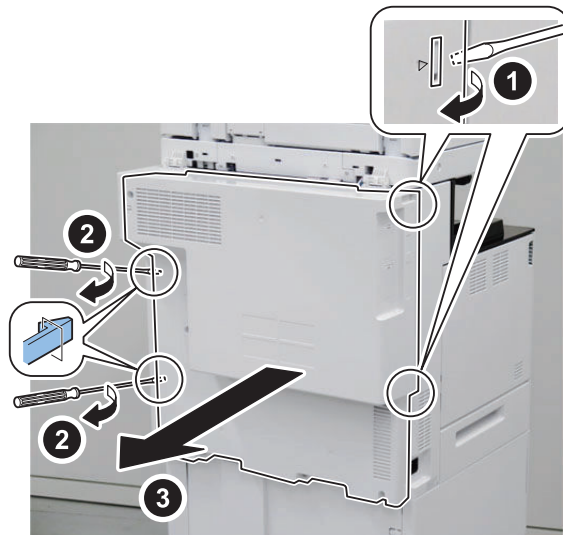
1.



2.



# 3.



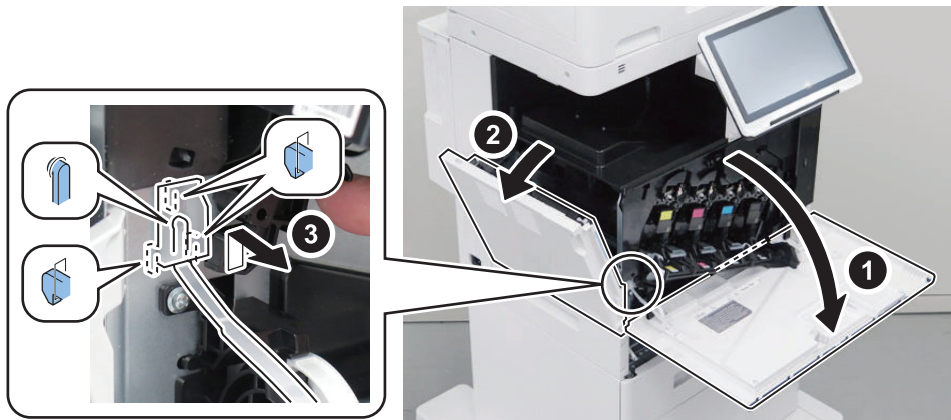
## ● Removing the Front Cover

### ■ Preparation

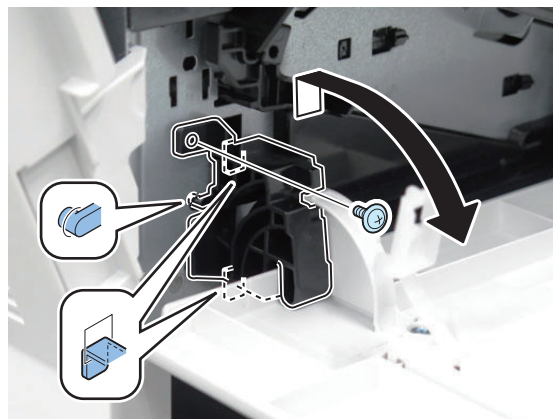
1. “Removing the Cassette1” on page 164

### ■ Procedure

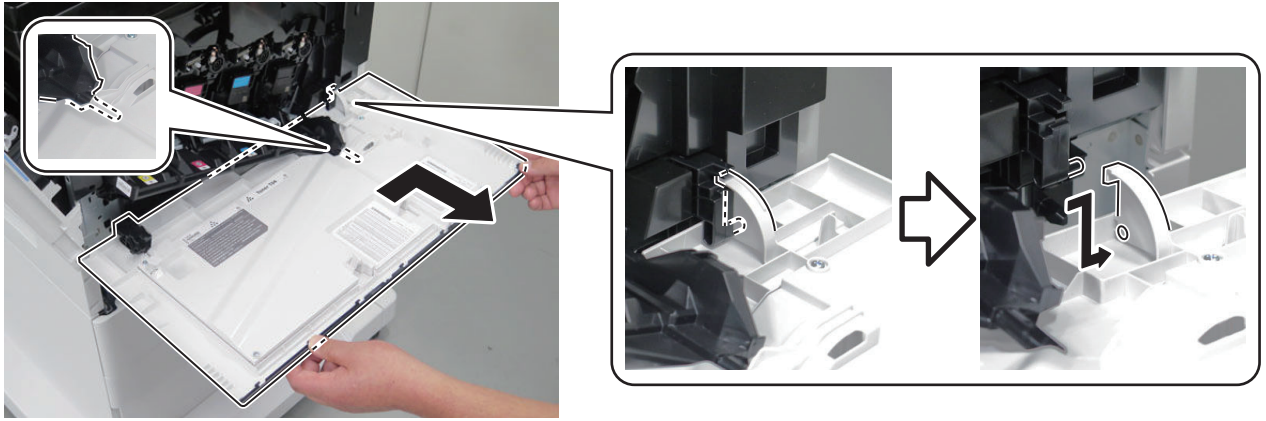
# 1.



# 2.



3.



## ● Removing the Front Cover

### ■ Preparation

1. "Removing the Control Panel Upper Cover" on page 160

### ■ Procedure

1.



2.





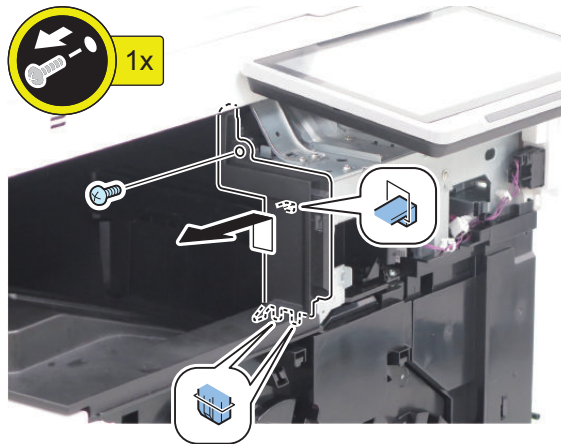
## ● Removing the Front Cover Left

### ■ Preparation

1. “Removing the Control Panel Upper Cover” on page 160
2. “Removing the Front Cover” on page 151

### ■ Procedure

1.



## ● Removing the Right Rear Cover

### ■ Preparation

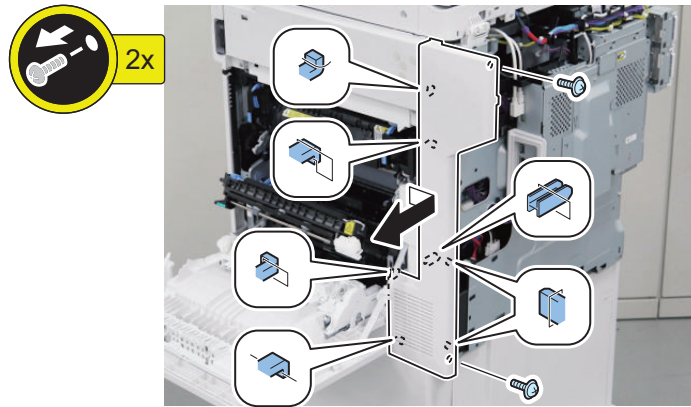
1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149

### ■ Procedure

1.



## 2.



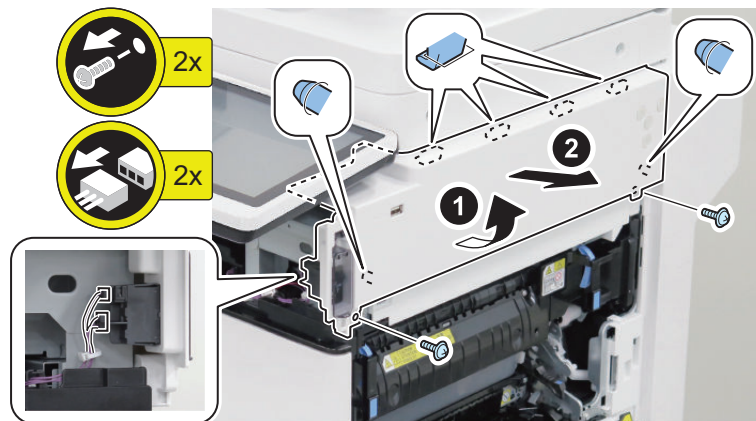
## ● Removing the Right Upper Cover

### ■ Preparation

1. “ Removing the Control Panel Upper Cover” on page 160
2. “Removing the Front Cover” on page 151

### ■ Procedure

## 1.



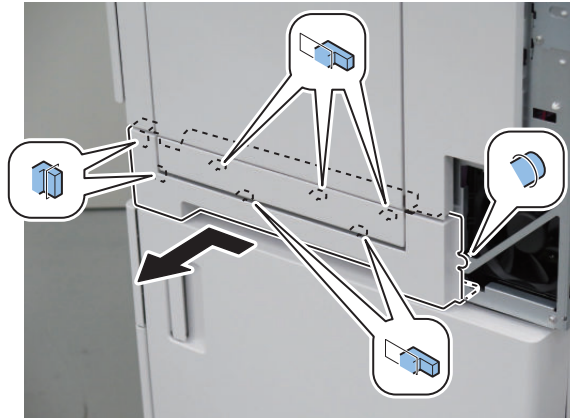
## ● Removing the Right Lower Cover

### ■ Preparation

1. “ Removing the Cassette1” on page 164
2. “ Removing the Finisher Rear Cover” on page 165
3. “ Removing the Rear Cover” on page 149
4. “Removing the Right Rear Cover” on page 152

■ Procedure

1.



● Removing the Right Door Unit

■ Procedure

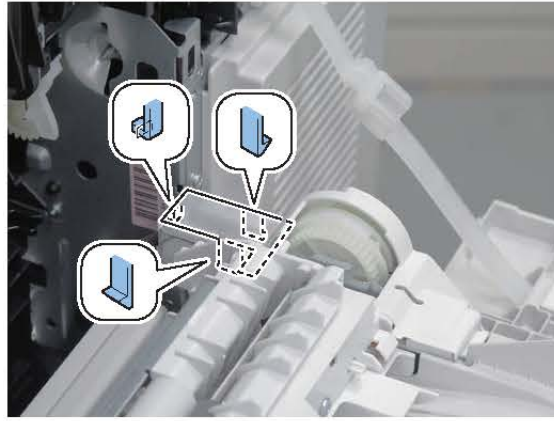
1.



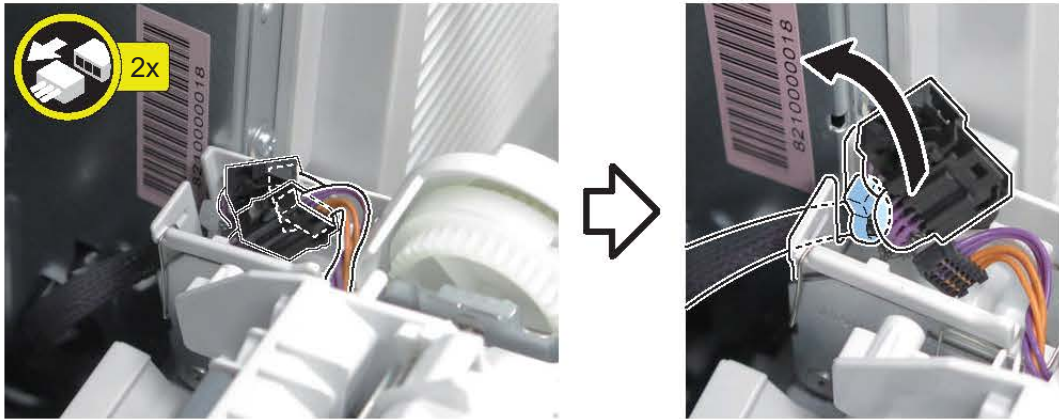
2.



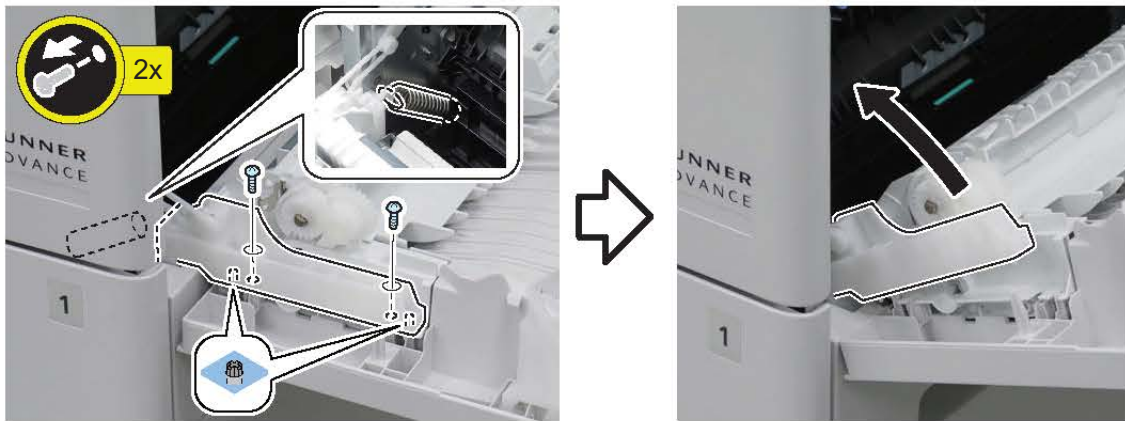
3.



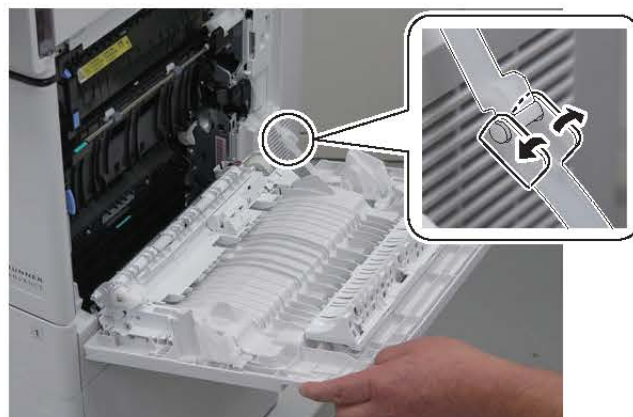
4.



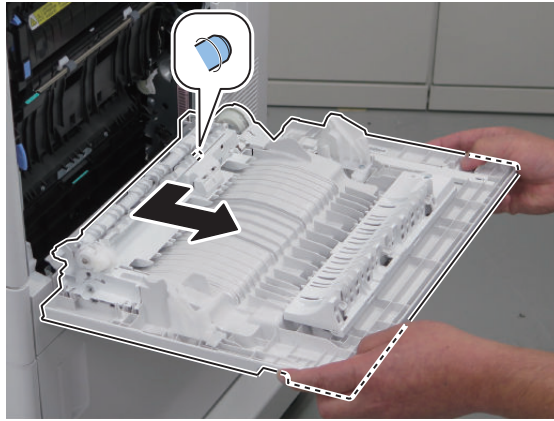
5.



6.



## 7.



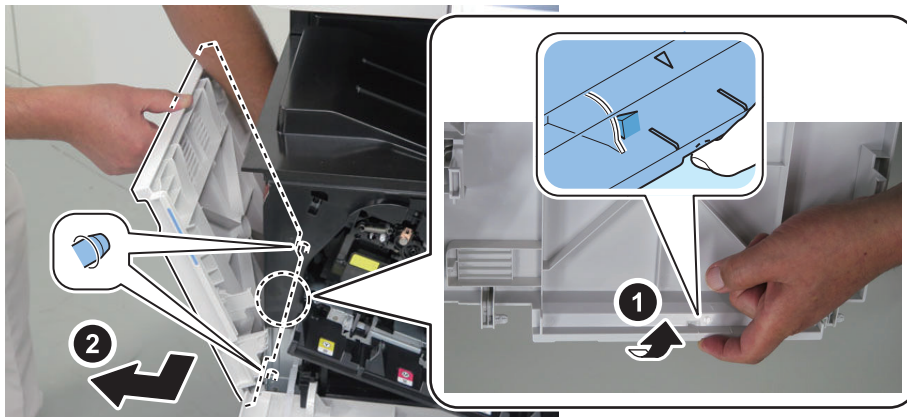
## ● Removing the Left Door

### ■ Preparation

1. “Removing the Waste Toner Container” on page 164

### ■ Procedure

#### 1.



## ● Removing the Left Rear Cover

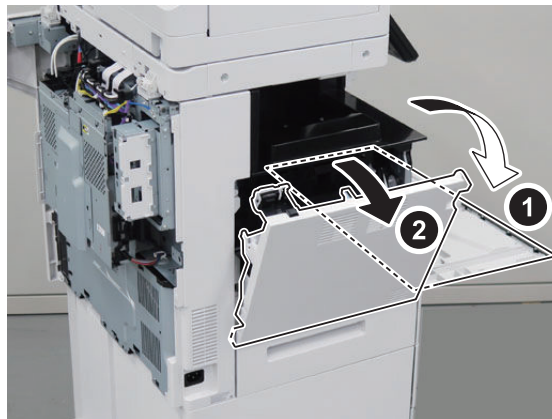
### ■ Preparation

1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149

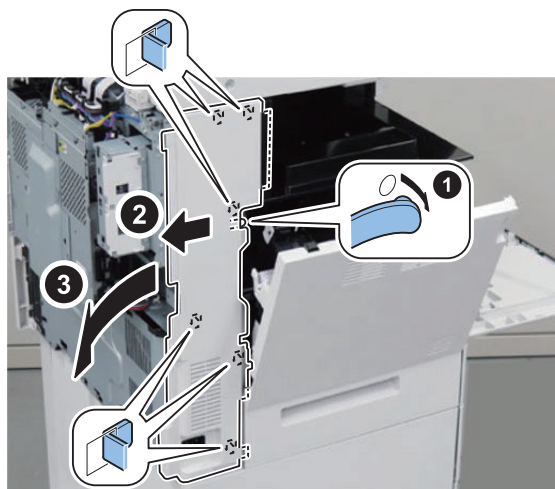


## ■ Procedure

1.



2.



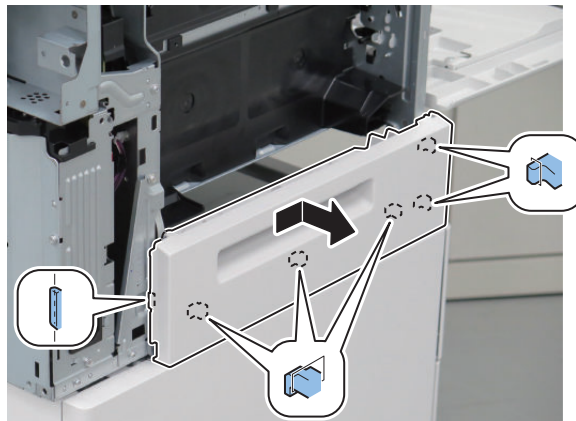
## ● Removing the Left Lower Cover

### ■ Preparation

1. “ Removing the Cassette1” on page 164
2. “ Removing the Finisher Rear Cover” on page 165
3. “ Removing the Rear Cover” on page 149
4. “Removing the Left Rear Cover” on page 156
5. “Removing the Finisher Left Rear Cover” on page 168
6. “ Removing the Waste Toner Container” on page 164
7. “ Removing the Left Door” on page 156

## ■ Procedure

# 1.



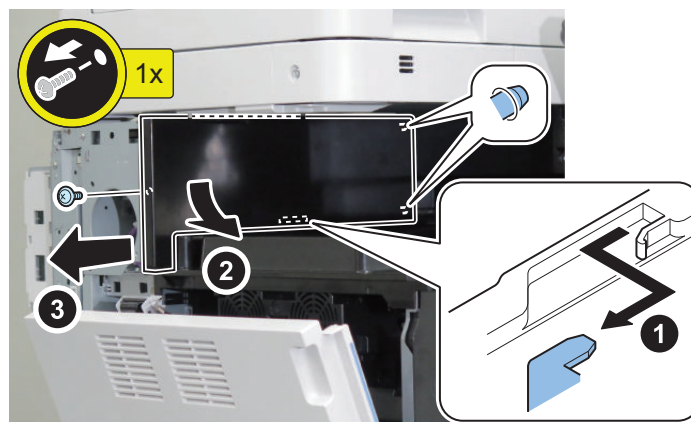
## ● Removing the Inner Delivery Rear Cover

### ■ Preparation

1. “Removing the Rear Cover” on page 149
2. “Removing the Left Rear Cover” on page 156

## ■ Procedure

# 1.



## ● Removing the Inner Delivery Right Upper Cover

### ■ Preparation

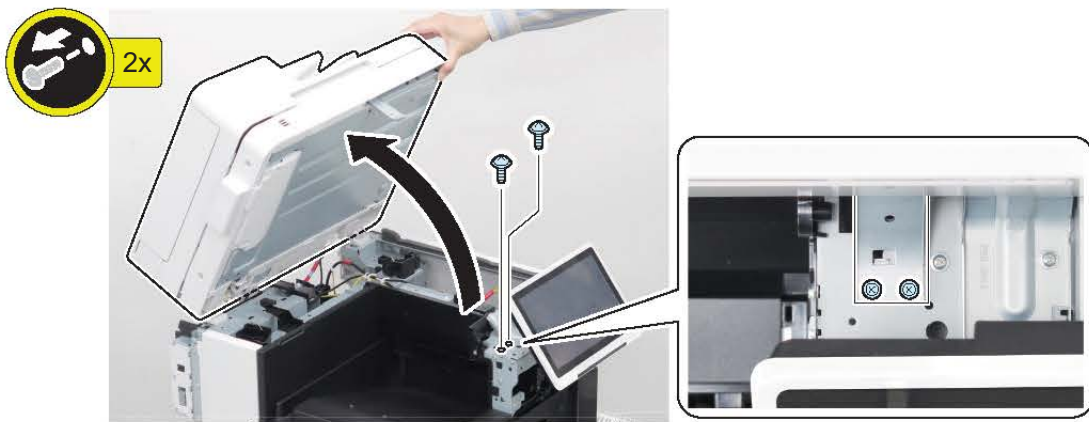
1. “Removing the Rear Cover” on page 149
2. “Removing the Left Rear Cover” on page 156
3. “Removing the Inner Delivery Rear Cover” on page 158
4. “Removing the Front Cover Left” on page 152

■ Procedure

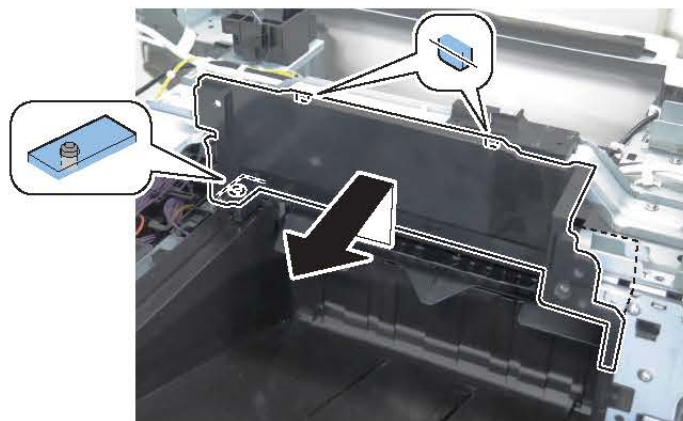
1.



2.



3.

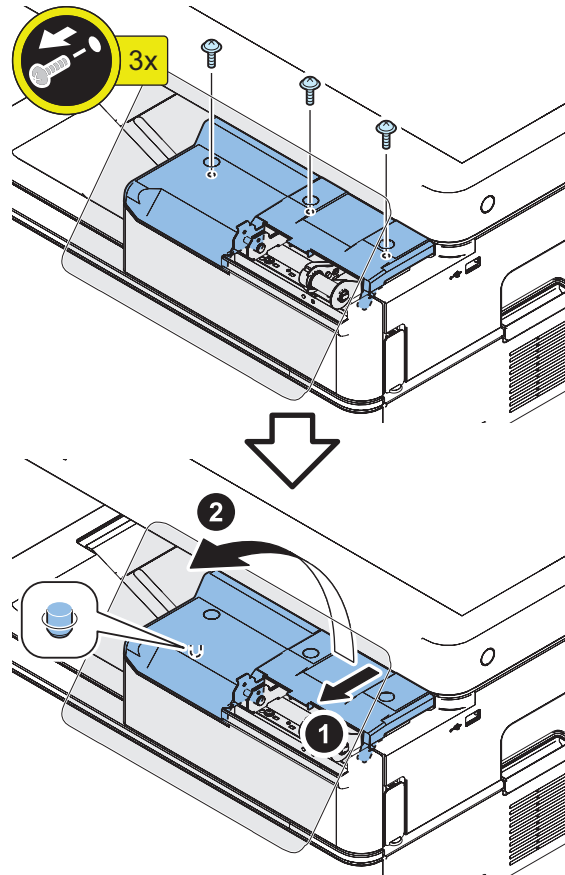




## ● Removing the Control Panel Upper Cover

### ■ Procedure

1.



## ● Removing the Delivery Tray

### ■ Procedure

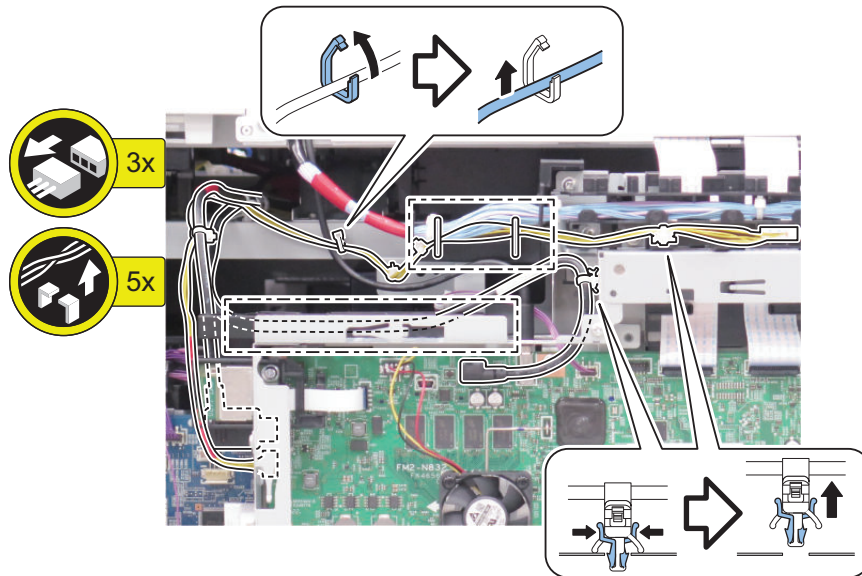
1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Rear Cover" on page 149
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
4. "Removing the ADF Unit/the Reader Unit" on page 176
5. "Removing the Front Cover" on page 151
6. "Removing the Right Upper Cover" on page 153
7. "Removing the Right Rear Cover" on page 152
8. "Removing the Left Rear Cover" on page 156
9. "Removing the Inner Delivery Rear Cover" on page 158
10. "Removing the Front Cover Left" on page 152
11. "Removing the Inner Delivery Right Upper Cover" on page 158
12. Removing the Cartridge
13. "Removing the Fixing Unit" on page 254

14. "Removing the ITB Unit" on page 249

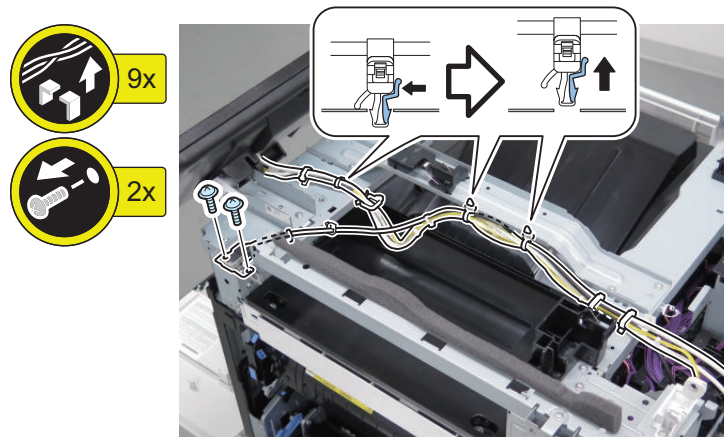
15. "Removing the Waste Toner Container" on page 164

## ■ Procedure

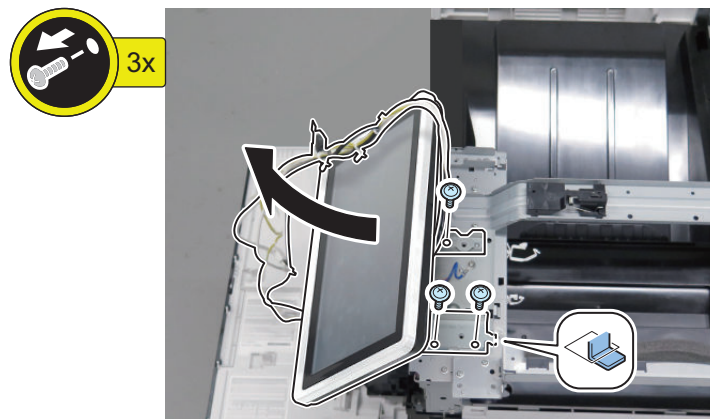
1.



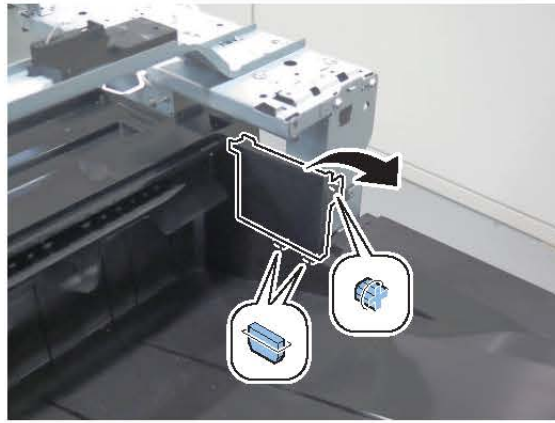
2.



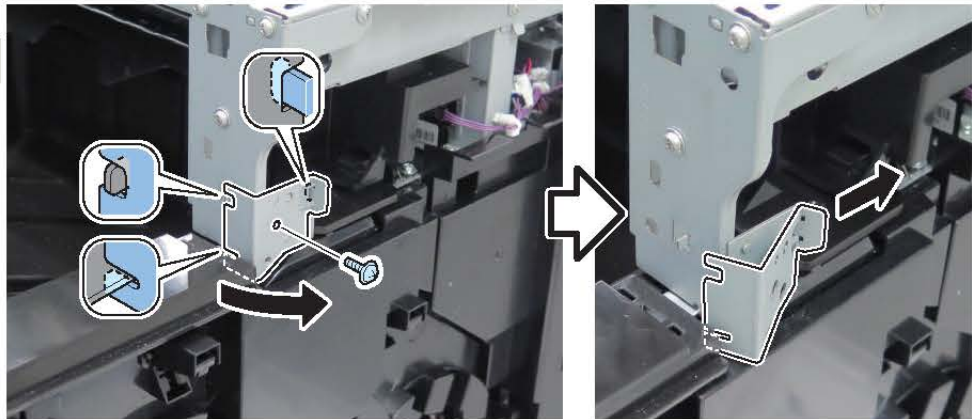
3.



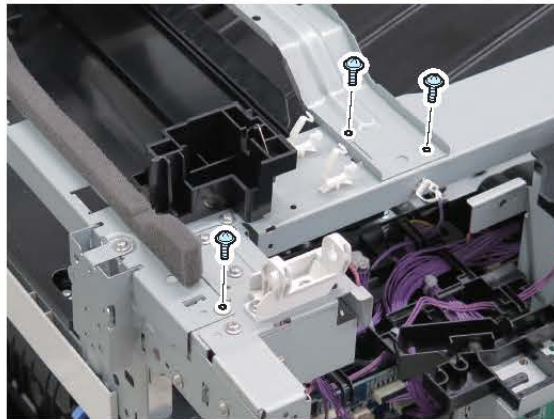
4.



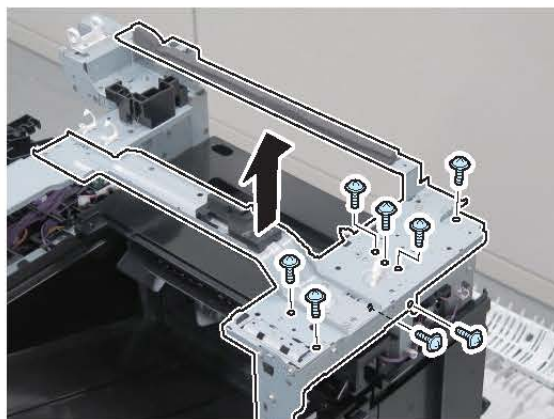
5.



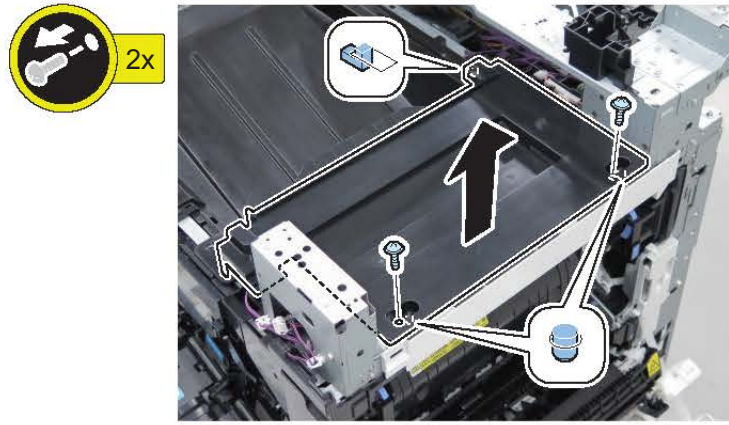
6.



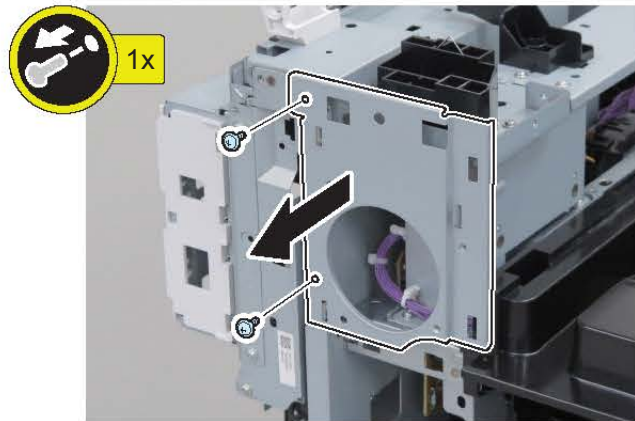
7.



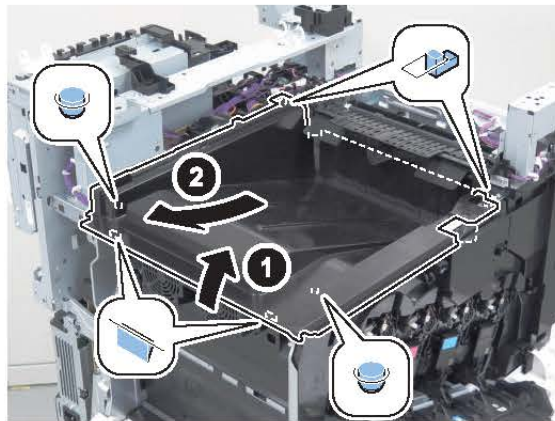
8.



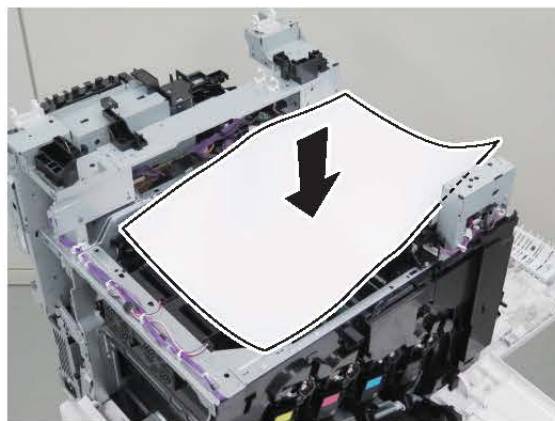
9.



10.



11.

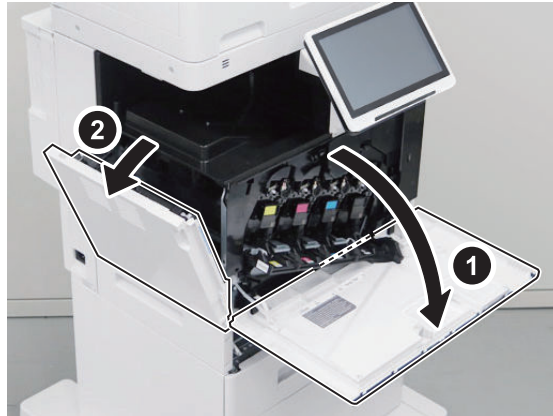




## ● Removing the Waste Toner Container

### ■ Procedure

1.



2.



#### NOTE:

When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

- COPIER > COUNTER > DRBL-1 > WST-TNR

## ● Removing the Cassette<sup>1</sup>

### ■ Procedure

1.

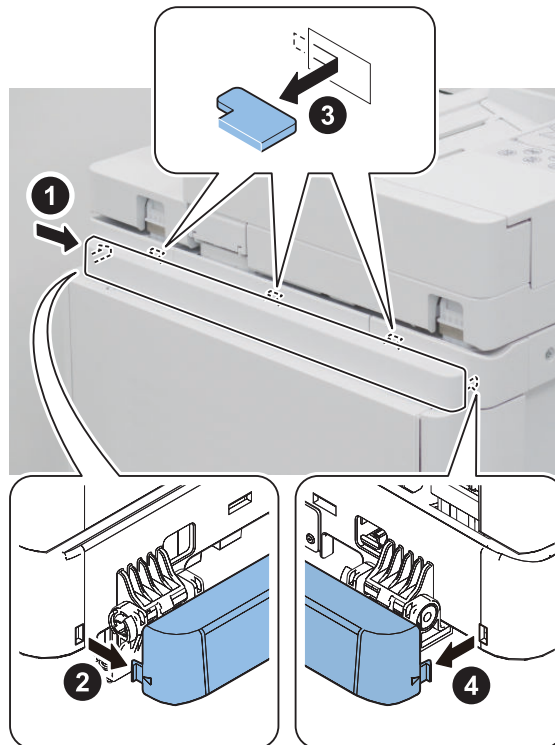


## External / Internal Cover System (Finisher)

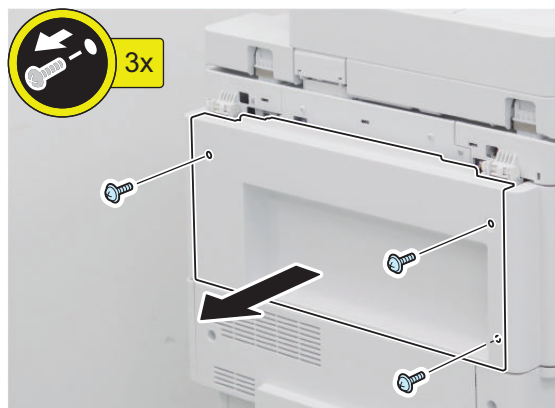
### ● Removing the Finisher Rear Cover

#### ■ Procedure

1.



2.



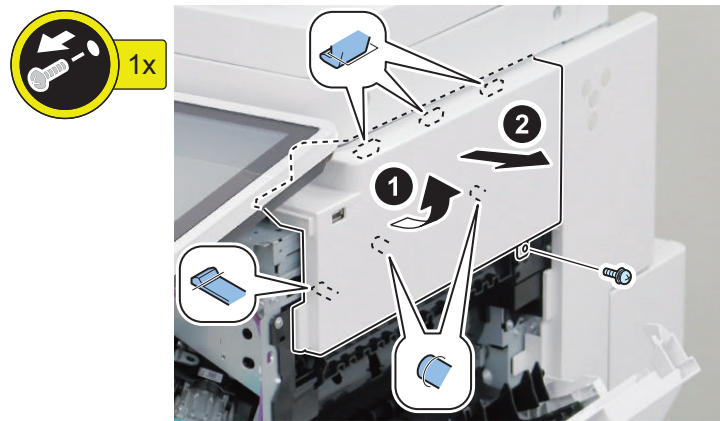
### ● Removing the Finisher Right Upper Cover

#### ■ Preparation

1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Front Cover" on page 151

## ■ Procedure

# 1.



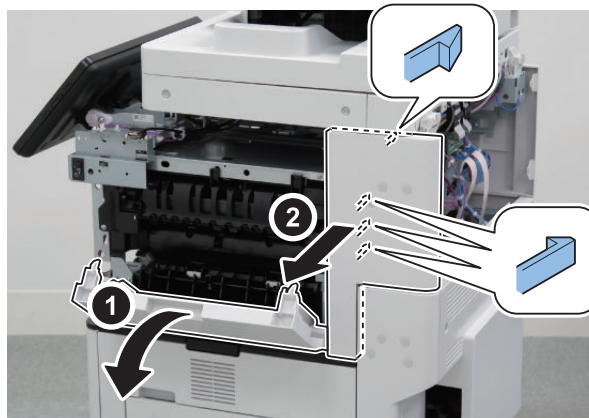
## ● Removing the Finisher Right Rear Cover

### ■ Preparation

1. "Removing the Staple Cover" on page 169
2. "Removing the Staple Inner Cover" on page 169
3. "Removing the Finisher Right Upper Cover " on page 165
4. " Removing the Finisher Rear Cover" on page 165

## ■ Procedure

# 1.



## ● Removing the Finisher Right Lower Cover

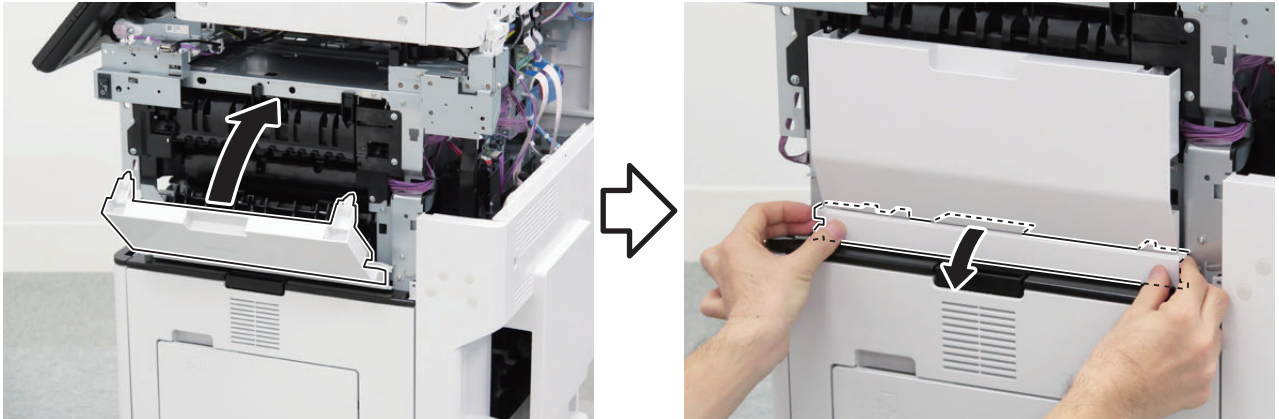
### ■ Preparation

1. "Removing the Staple Cover" on page 169
2. "Removing the Staple Inner Cover" on page 169
3. "Removing the Finisher Right Upper Cover " on page 165
4. " Removing the Finisher Rear Cover" on page 165

5. "Removing the Finisher Right Rear Cover" on page 166

■ Procedure

1.



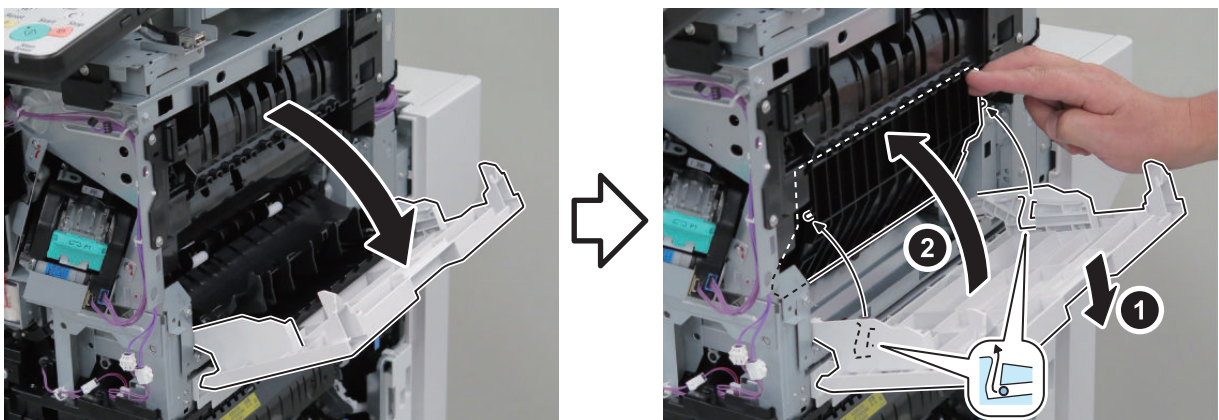
● Removing the Finisher Right Door

■ Preparation

1. "Removing the Staple Cover" on page 169
2. "Removing the Staple Inner Cover" on page 169
3. "Removing the Finisher Right Upper Cover" on page 165
4. "Removing the Finisher Rear Cover" on page 165
5. "Removing the Finisher Right Rear Cover" on page 166
6. "Removing the Finisher Right Lower Cover" on page 166

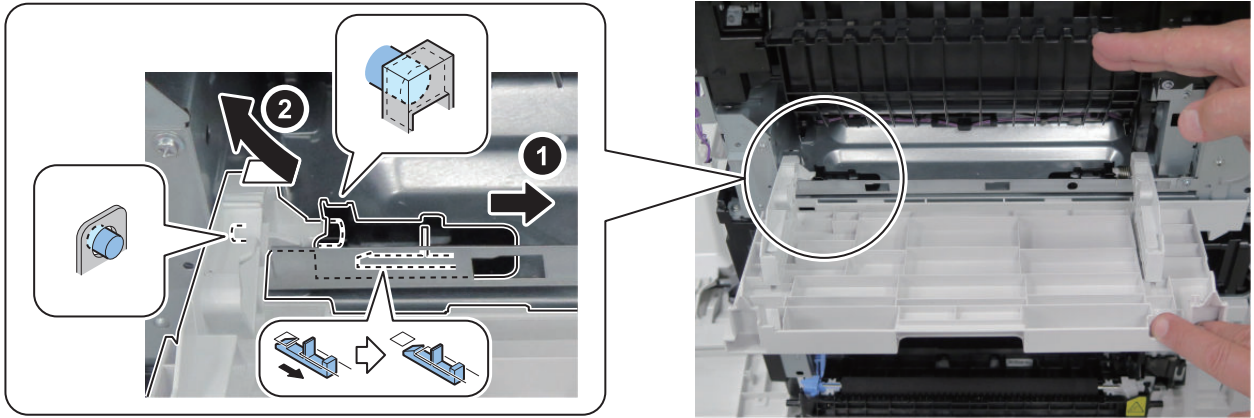
■ Procedure

1.

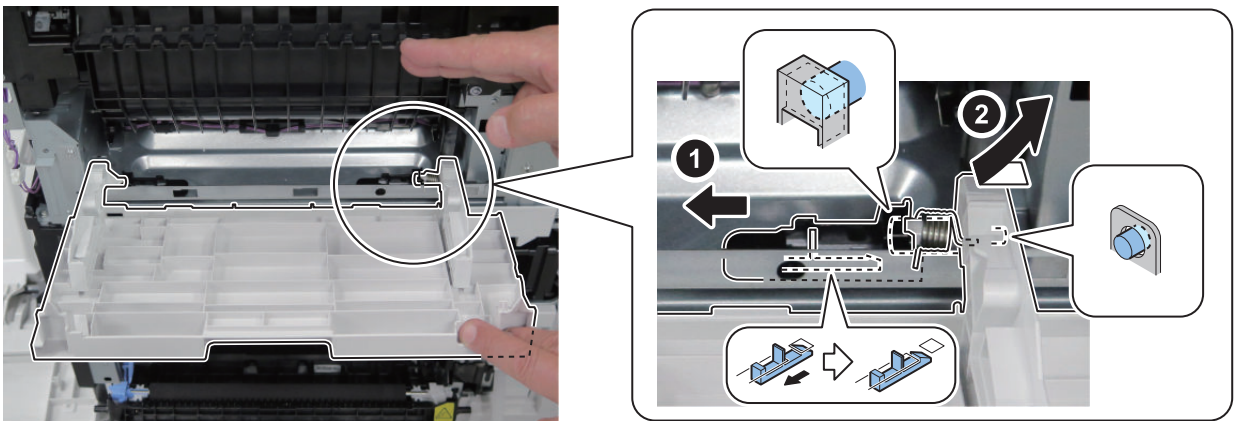




2.

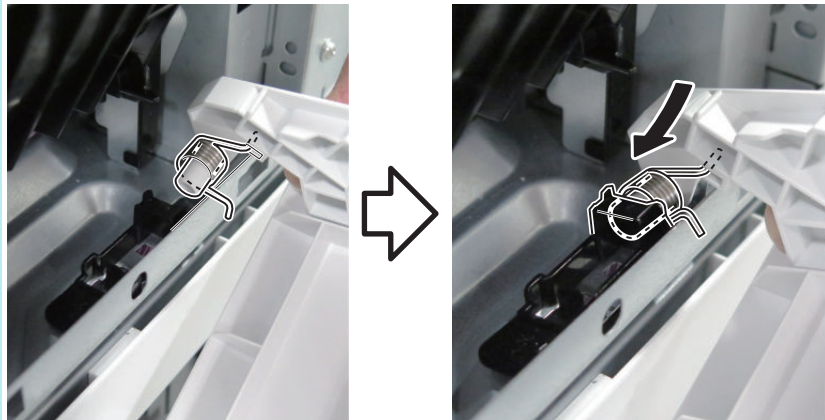


3.



**NOTE:**

バネの取付けは、下図の手順で取り付けること。



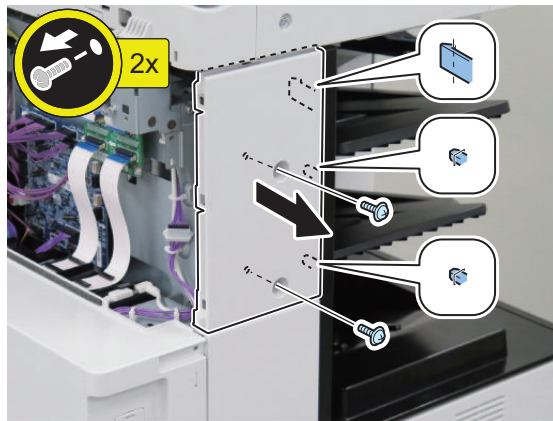
## ● Removing the Finisher Left Rear Cover

### ■ Preparation

1. "Removing the Finisher Rear Cover" on page 165

■ Procedure

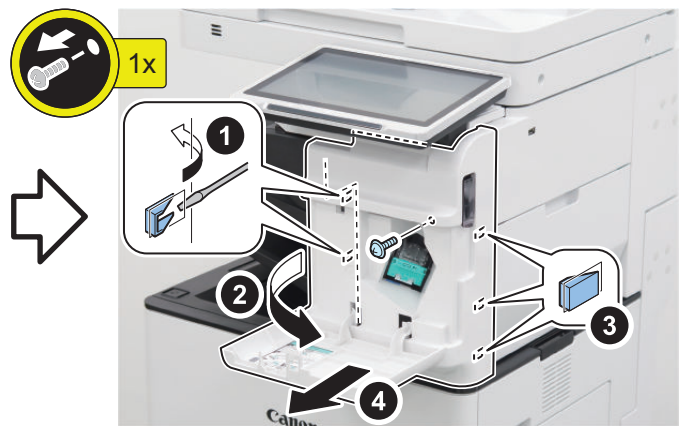
1.



● Removing the Staple Cover

■ Procedure

1.



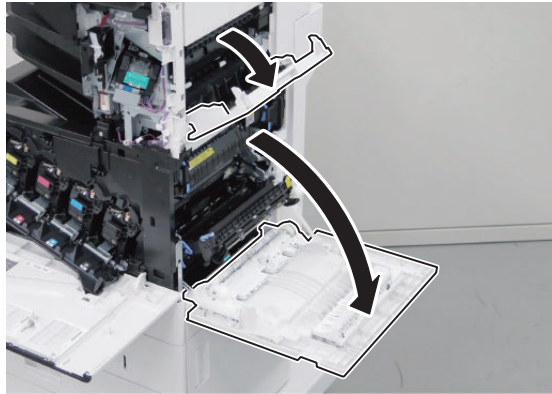
● Removing the Staple Inner Cover

■ Preparation

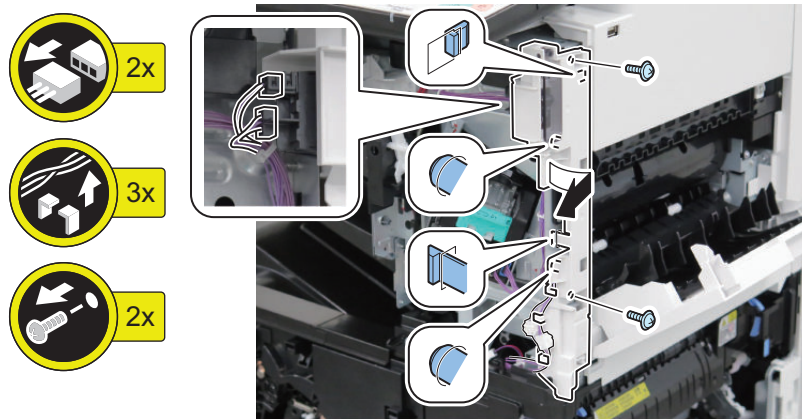
1. "Removing the Staple Cover" on page 169

## ■ Procedure

### 1.



### 2.



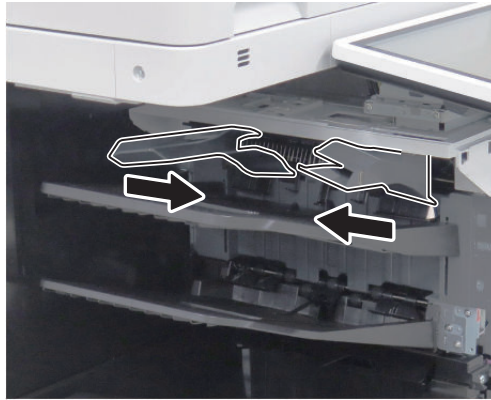
## ● Removing the Finisher Inner Rear Cover

### ■ Preparation

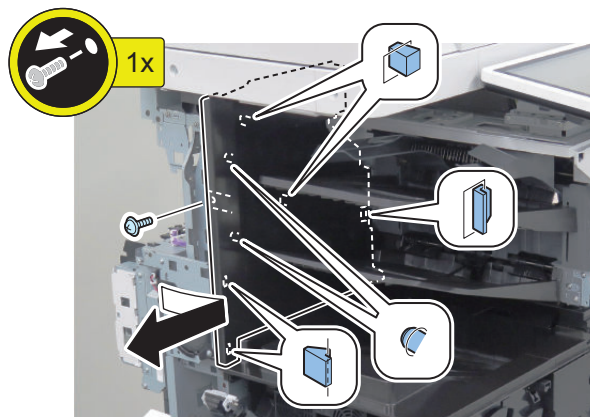
1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Finisher Left Rear Cover” on page 168
4. “Removing the Left Rear Cover” on page 156
5. “Removing the Jogger Cover” on page 172

## ■ Procedure

1.



2.



## ● Removing the Finisher Delivery Tray

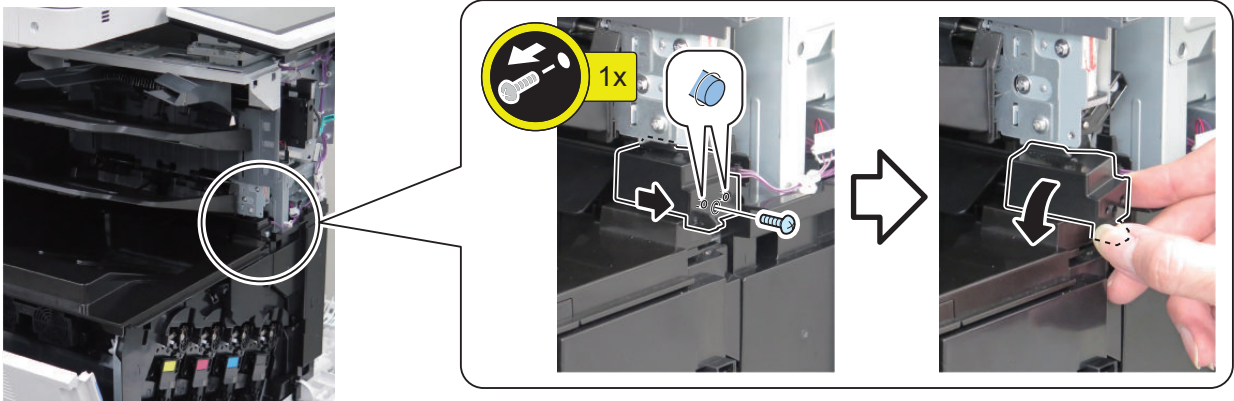
### ■ Procedure

1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Staple Cover" on page 169
3. "Removing the Finisher Rear Cover" on page 165
4. "Removing the Rear Cover" on page 149
5. "Removing the Finisher Left Rear Cover" on page 168
6. "Removing the Left Rear Cover" on page 156
7. "Removing the Jogger Cover" on page 172
8. "Removing the Finisher Inner Rear Cover" on page 170
9. "Procedure" on page 249
10. "Removing the Waste Toner Container" on page 164

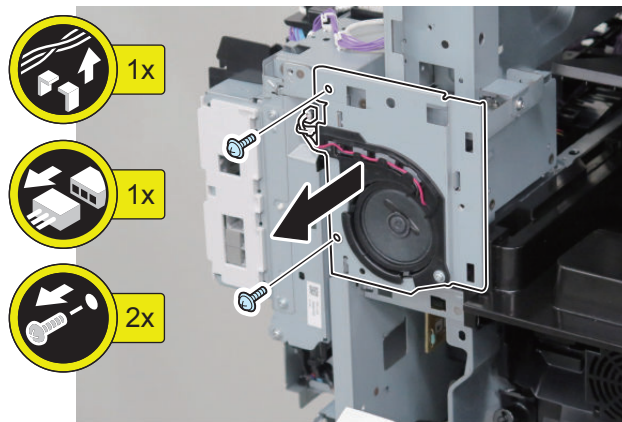


■ Procedure

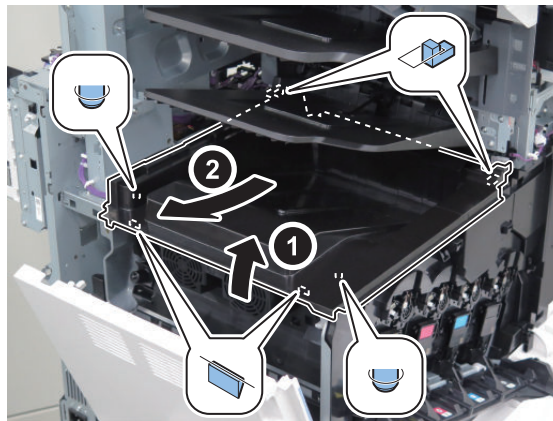
1.



2.



3.



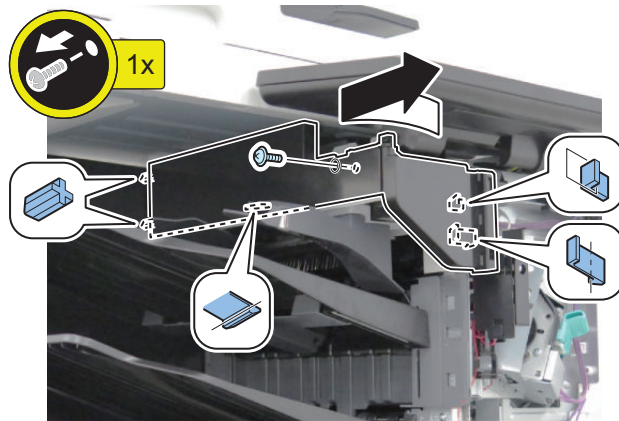
● Removing the Jogger Cover

■ Preparation

1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Staple Cover" on page 169

## ■ Procedure

# 1.



## ● Removing the Inner Delivery Rear Cover

### ■ Preparation

1. “Removing the Rear Cover” on page 149
2. “Removing the Left Rear Cover” on page 156
3. “Removing the Finisher Rear Cover” on page 165
4. “Removing the Finisher Left Rear Cover” on page 168
5. “Removing the Delivery Tray” on page 160

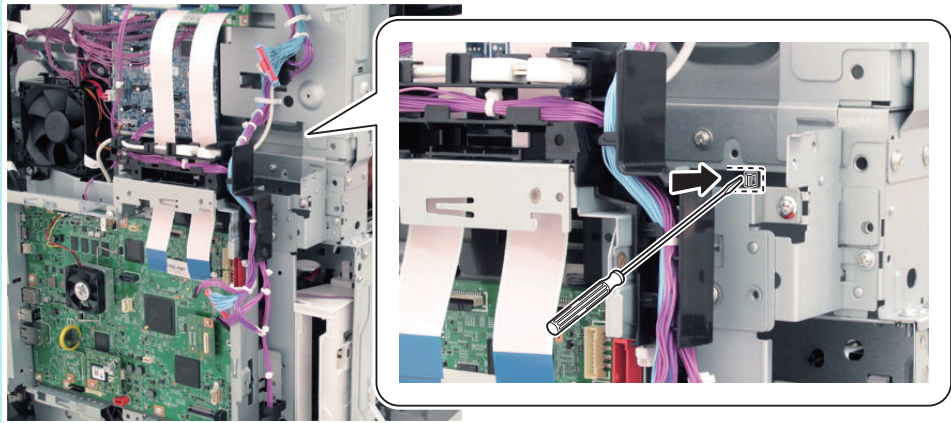
## ■ Procedure

# 1.



**NOTE:**

Check the position of the claw in the figure



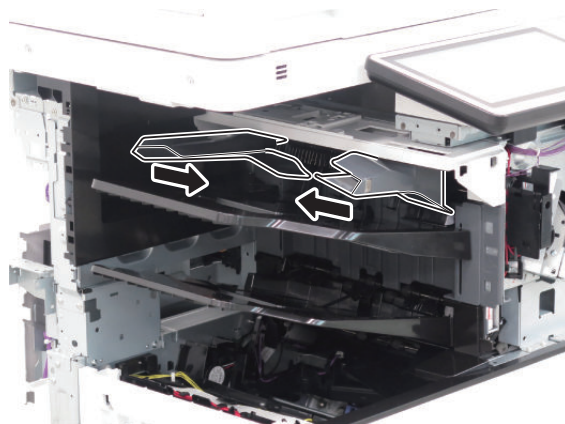
## ● Removing the Finisher Inner Rear Cover

### ■ Preparation

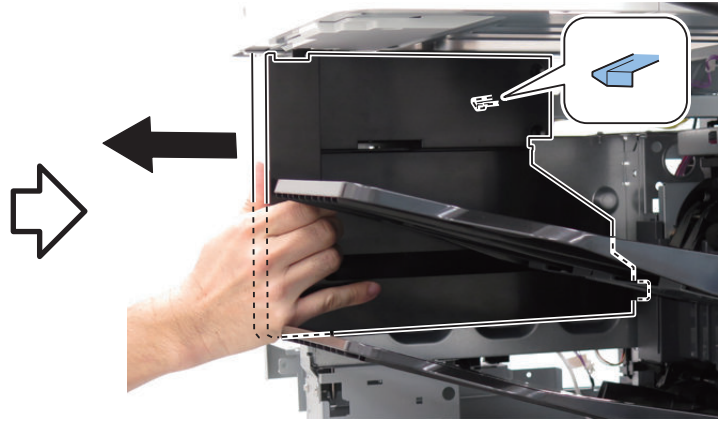
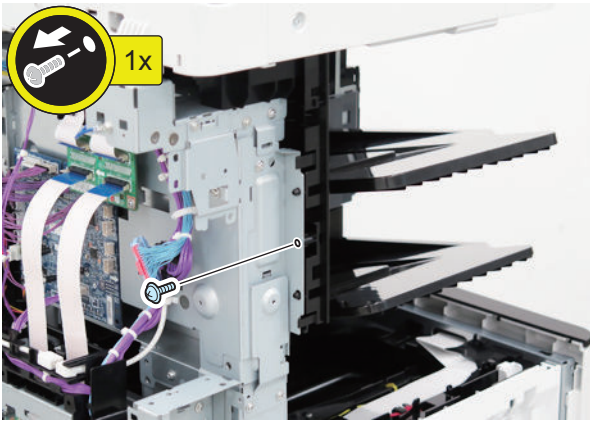
1. “ Removing the Rear Cover” on page 149
2. “Removing the Left Rear Cover” on page 156
3. “ Removing the Finisher Rear Cover” on page 165
4. “Removing the Finisher Left Rear Cover” on page 168
5. “ Removing the Delivery Tray” on page 160
6. “ Removing the Inner Delivery Rear Cover” on page 158

### ■ Procedure

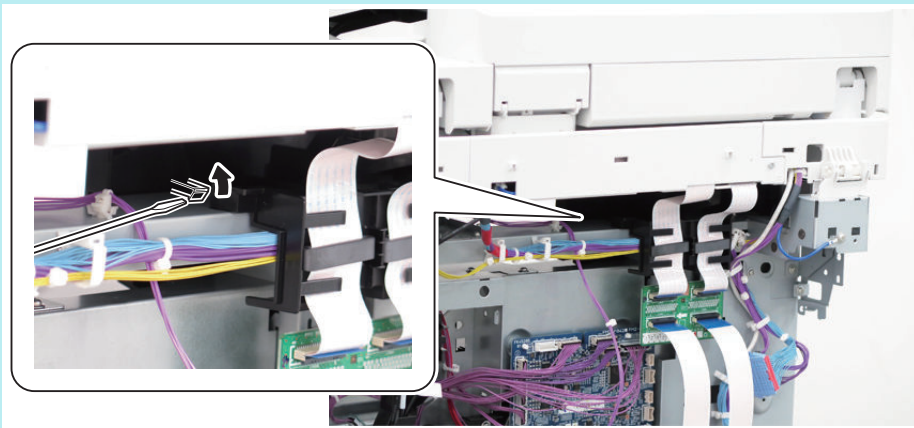
1.



2.



**NOTE:**  
Check the position of the claw in the figure.





## Original Exposure/Feed System

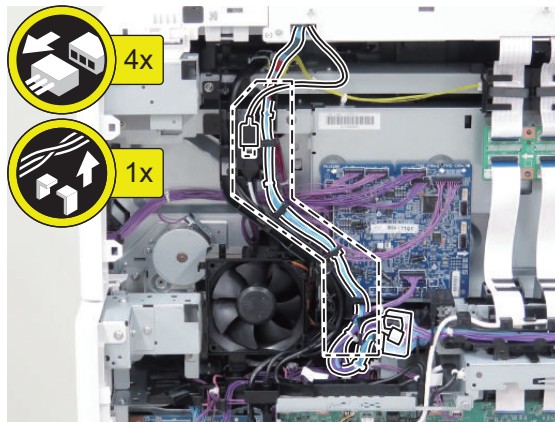
### ● Removing the ADF Unit/the Reader Unit

#### ■ Preparation

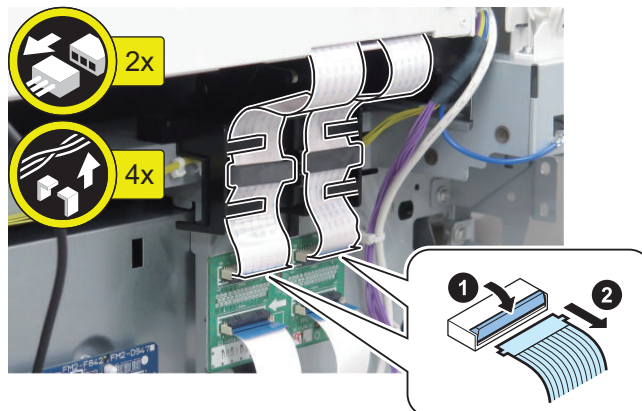
1. “Removing the Control Panel Upper Cover” on page 160
2. “Removing the Finisher Rear Cover” on page 165
3. “Removing the Rear Cover” on page 149
4. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

#### ■ Procedure

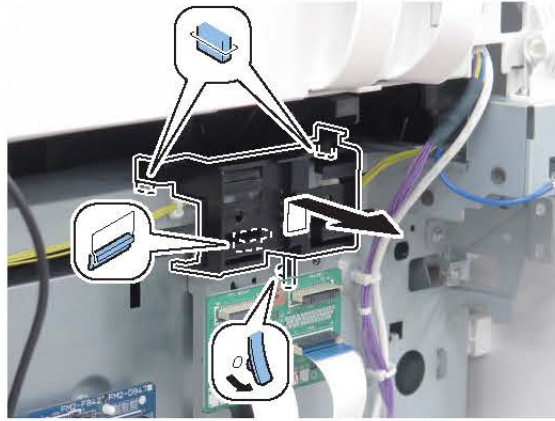
1.



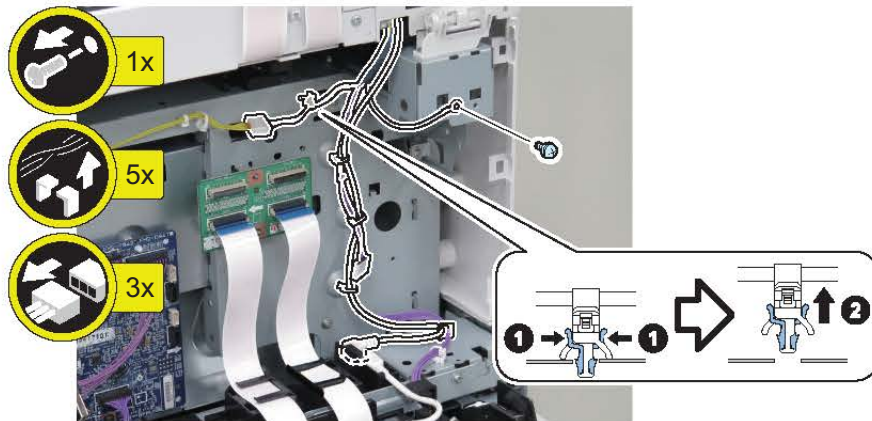
2.



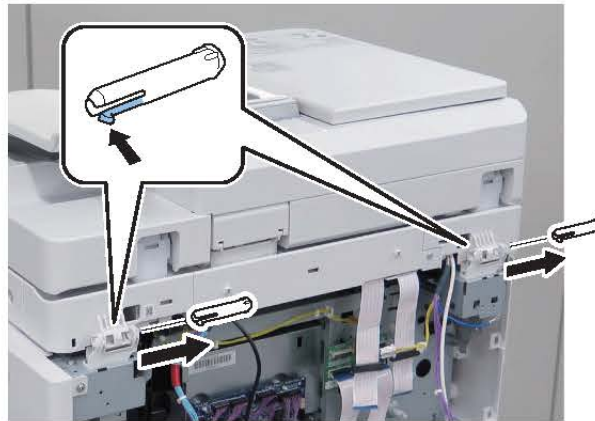
3.



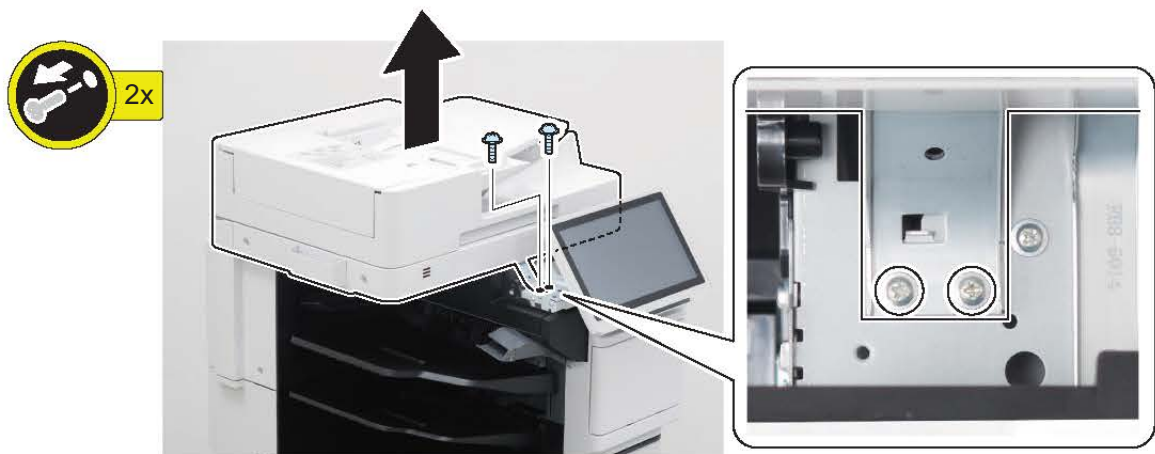
4.



5.



6.



## ● Removing the ADF

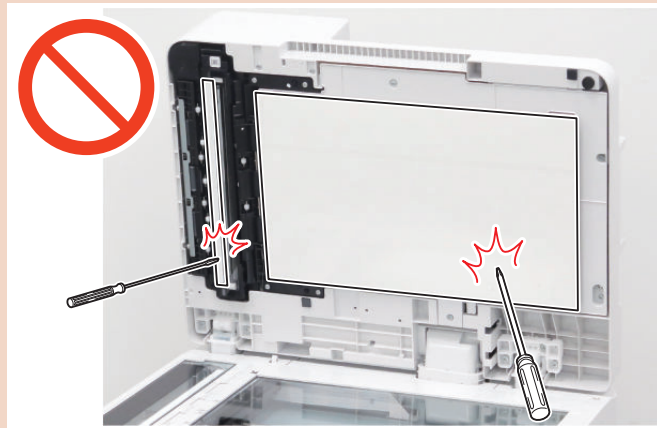
### ■ Preparation

1. “Removing the Rear Cover” on page 149

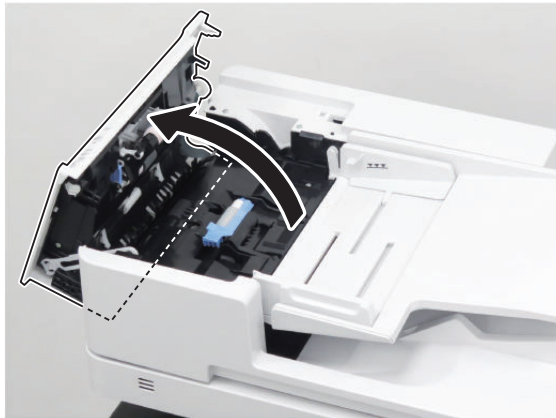
### ■ Procedure (For Models without the Finisher)

#### CAUTION:

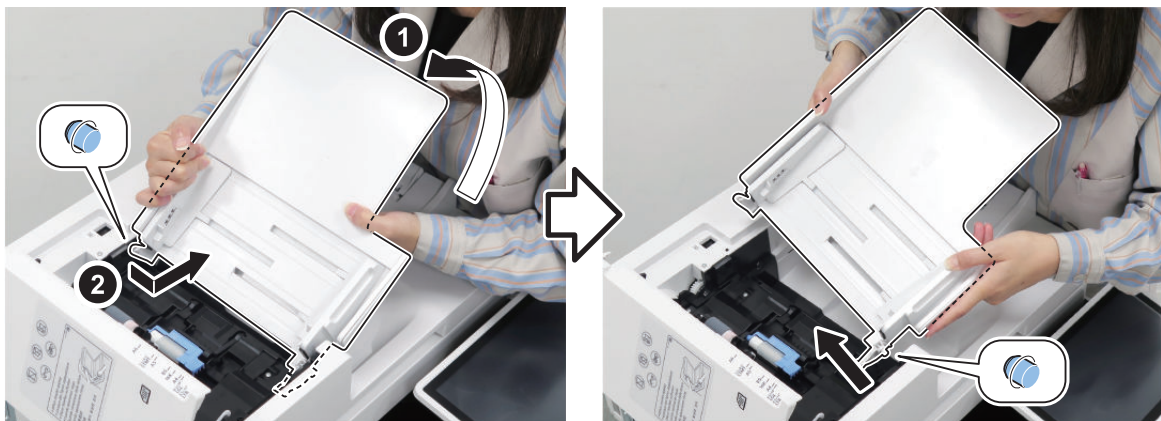
Be careful not to damage the white sheets and the White Plate of the ADF Unit when disassembling/assembling.



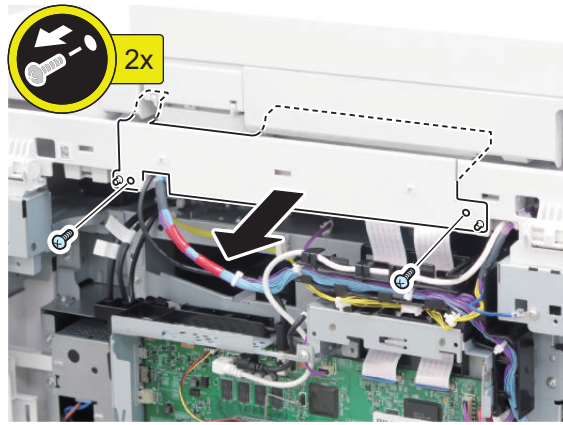
1.



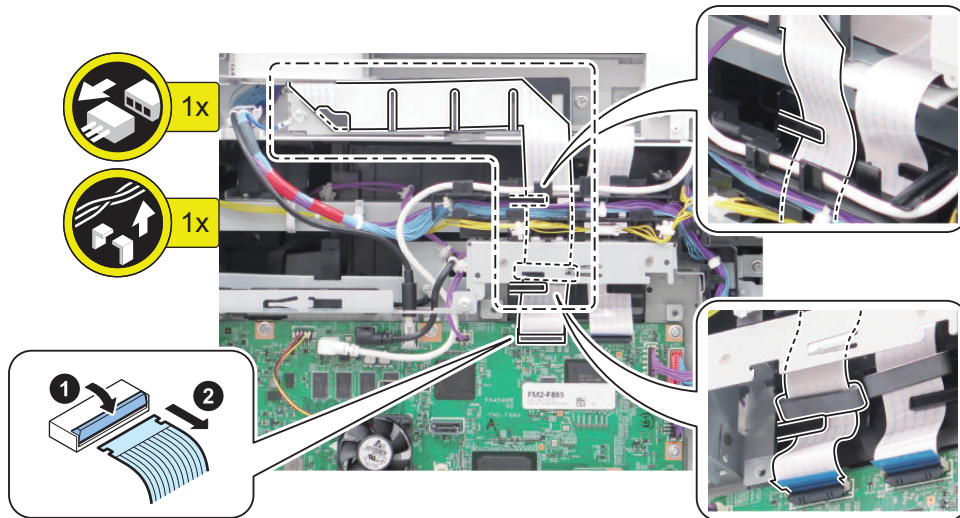
2.



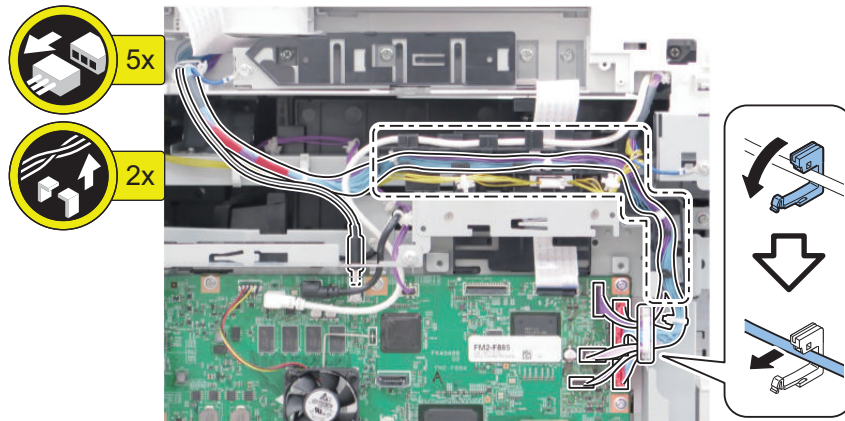
3.



4.

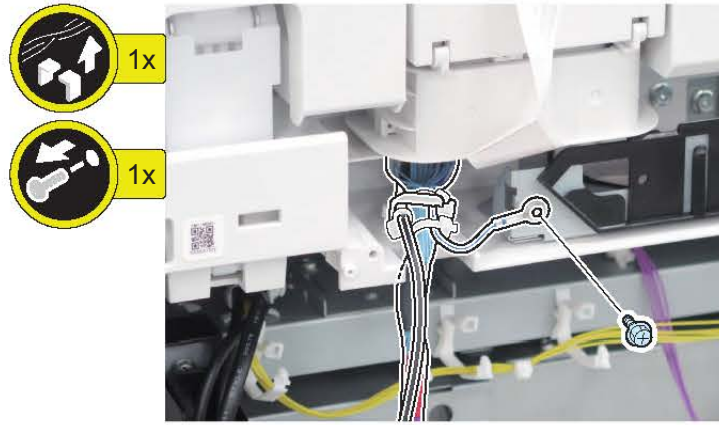


5.



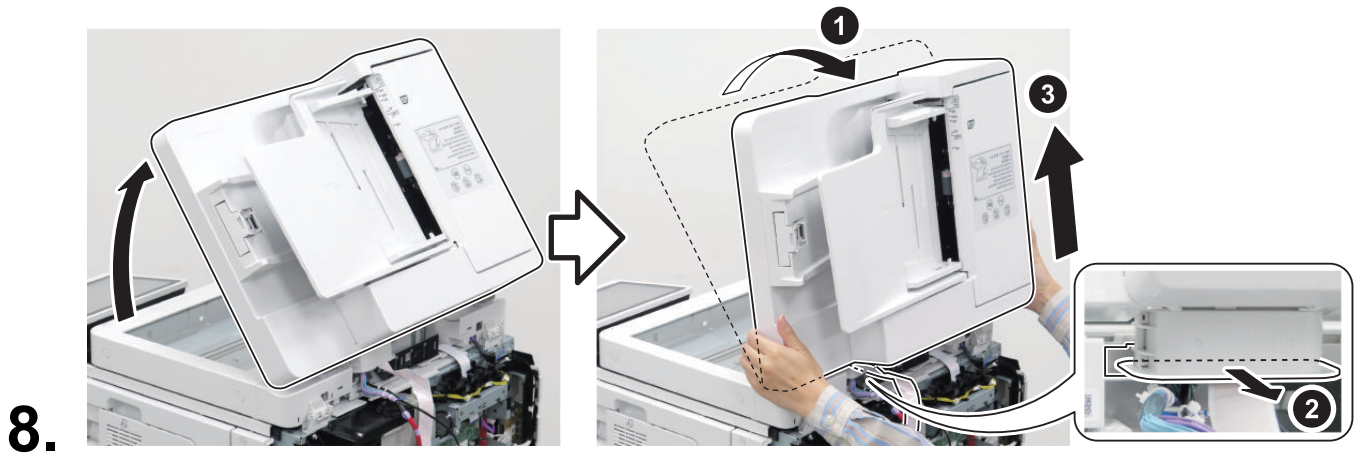


6.



7.



**CAUTION:**

When installing the ADF Unit, be sure to insert the rib of the Harness Cover into the guide of the Reader Unit.



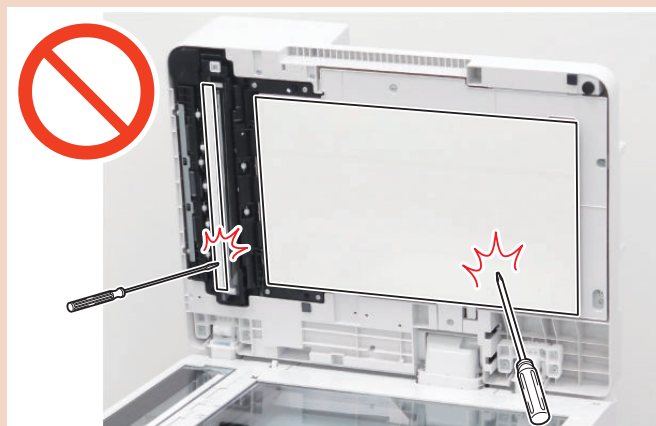
### ■ Preparation (For Models with the Finisher)

1. "Removing the Finisher Rear Cover" on page 165
2. "Removing the Rear Cover" on page 149
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217

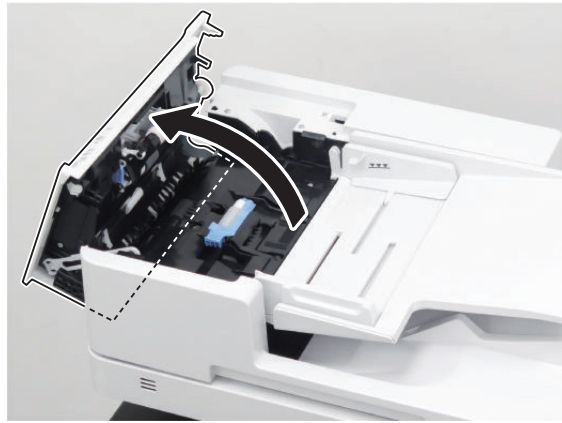
### ■ Procedure (For Models with the Finisher)

**CAUTION:**

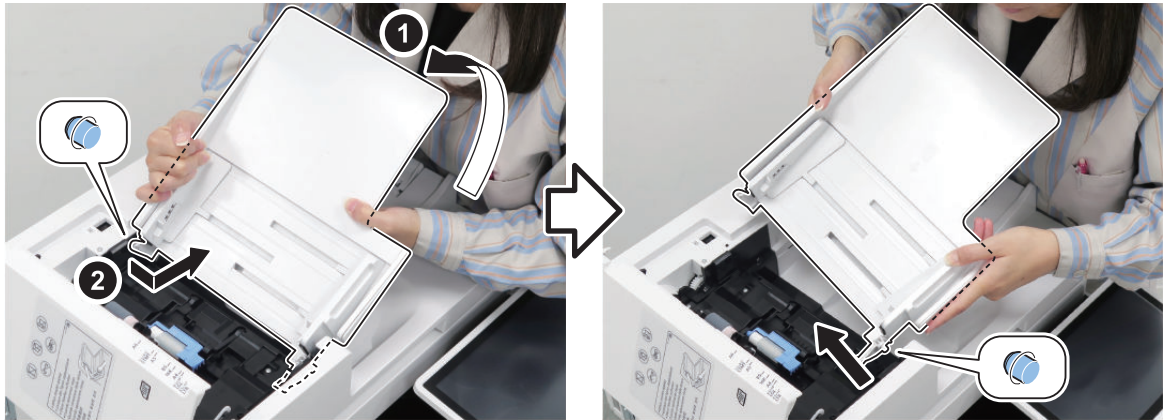
Be careful not to damage the white sheets and the White Plate of the ADF Unit when disassembling/assembling.



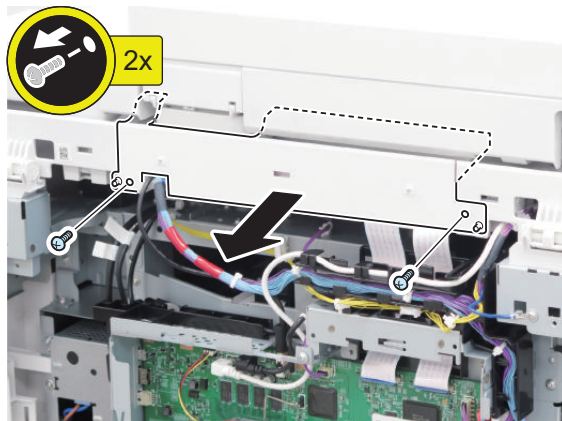
1.



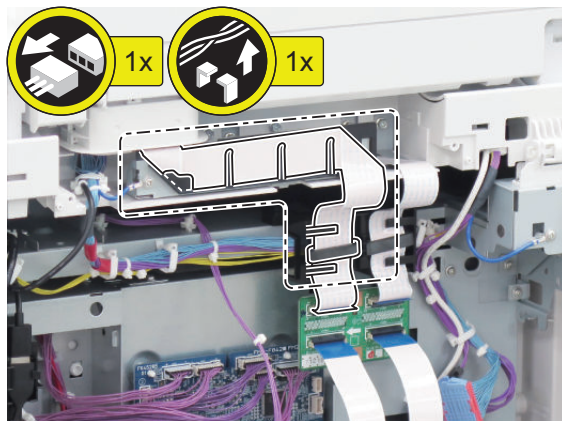
2.



3.

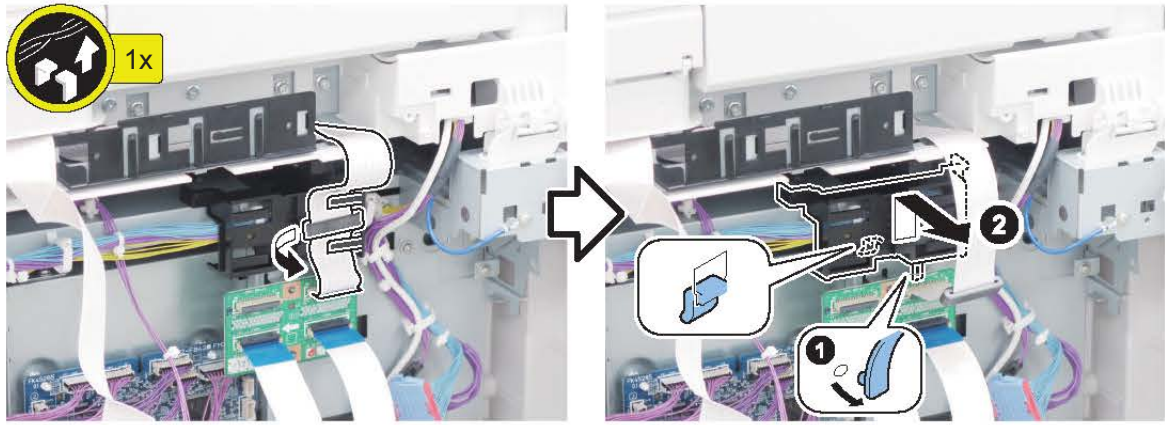


4.

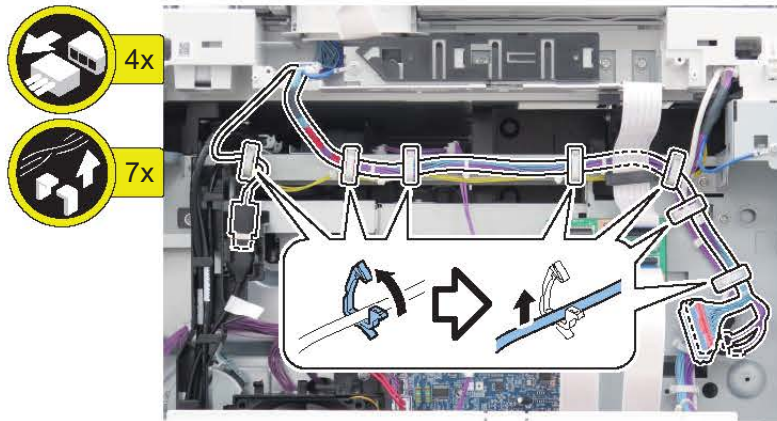




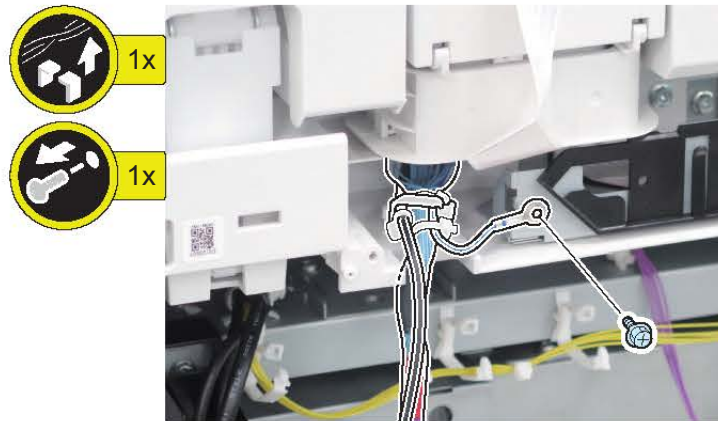
5.



6.



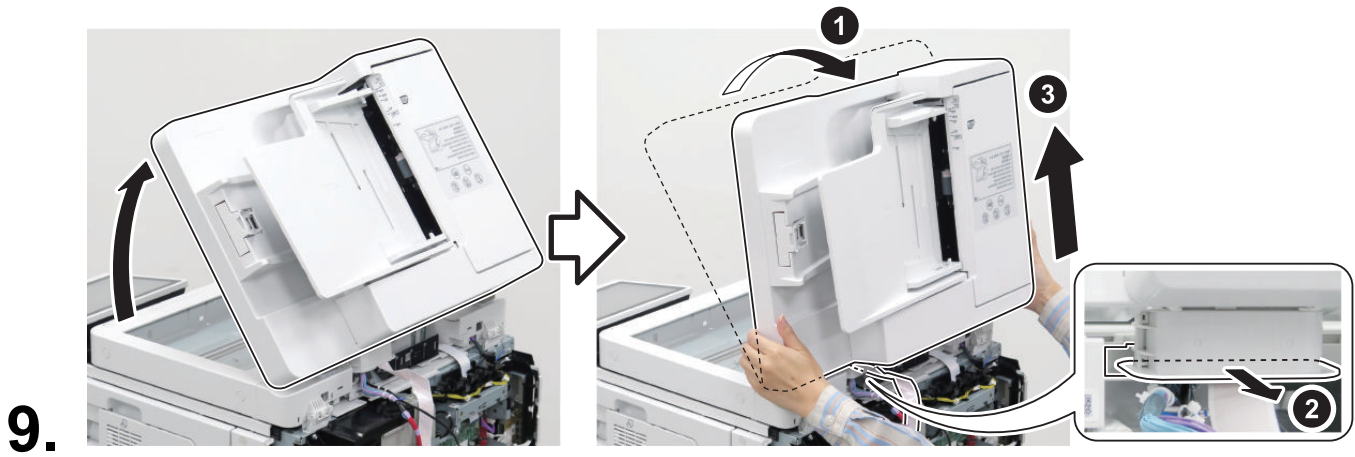
7.



8.





**CAUTION:**

When installing the ADF Unit, be sure to insert the rib of the Harness Cover into the guide of the Reader Unit.



## ● Removing the ADF Pickup Unit

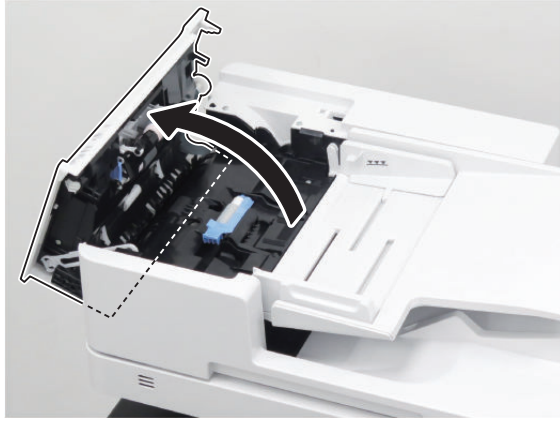
### ■ Procedure

**CAUTION:**

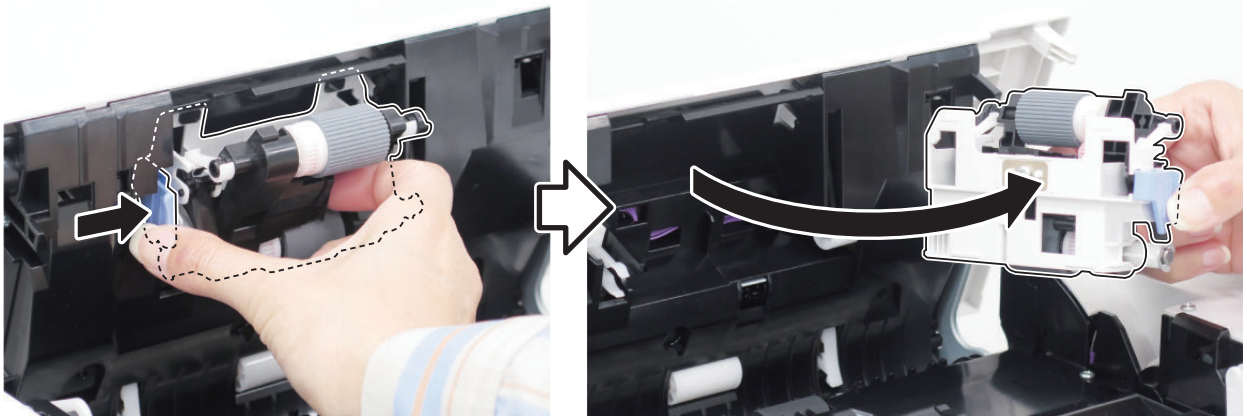
Do not touch the surface of the roller when disassembling/assembling.



1.



2.

**NOTE:**

When the consumable parts have been replaced, be sure to clear the parts counter shown below in service mode.

- COPIER > COUNTER > DRBL-2 > DF-PU-RL

## ● Removing the ADF Separation Unit

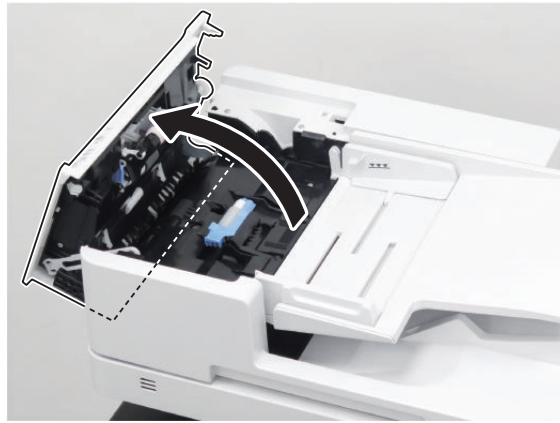
### ■ Procedure

**CAUTION:**

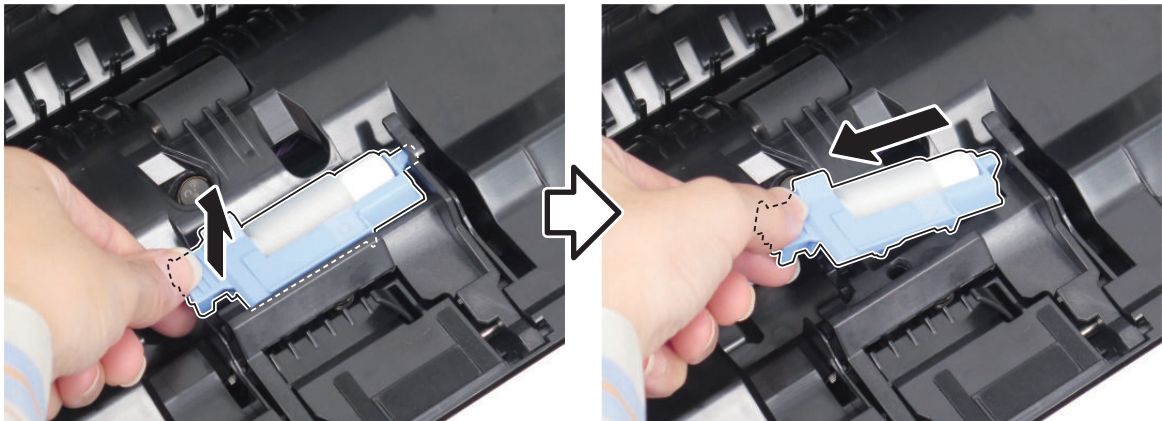
Do not touch the surface of the roller when disassembling/assembling.



1.



2.

**NOTE:**

When the consumable parts have been replaced, be sure to clear the parts counter shown below in service mode.

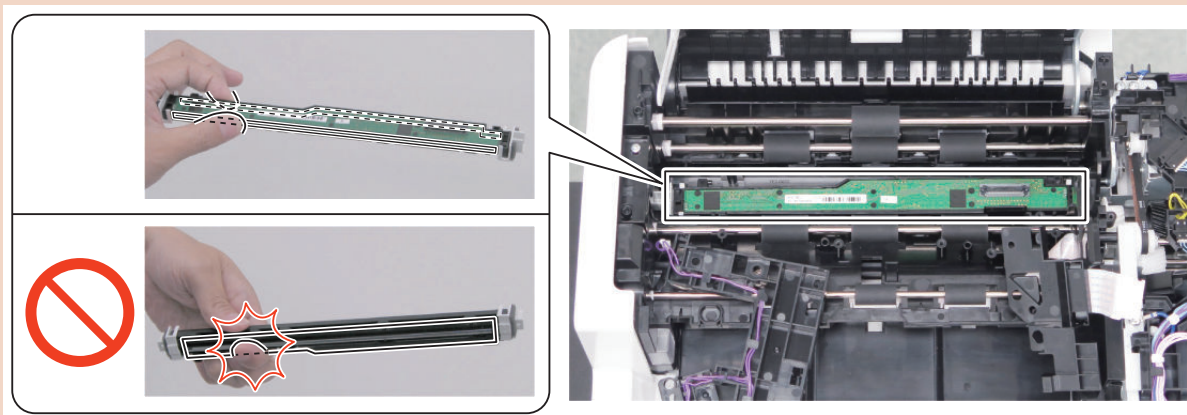
- COPIER > COUNTER > DRBL-2 > DF-SP-RL

## ● Removing the Scanner Unit (Back)

### ■ Procedure

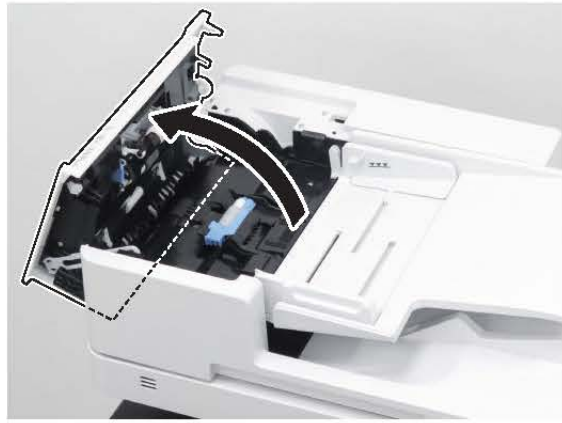
**CAUTION:**

Be careful not to touch the sensor part of the Scanner Unit (Back) when disassembling/assembling. Be sure to hold the side surfaces.

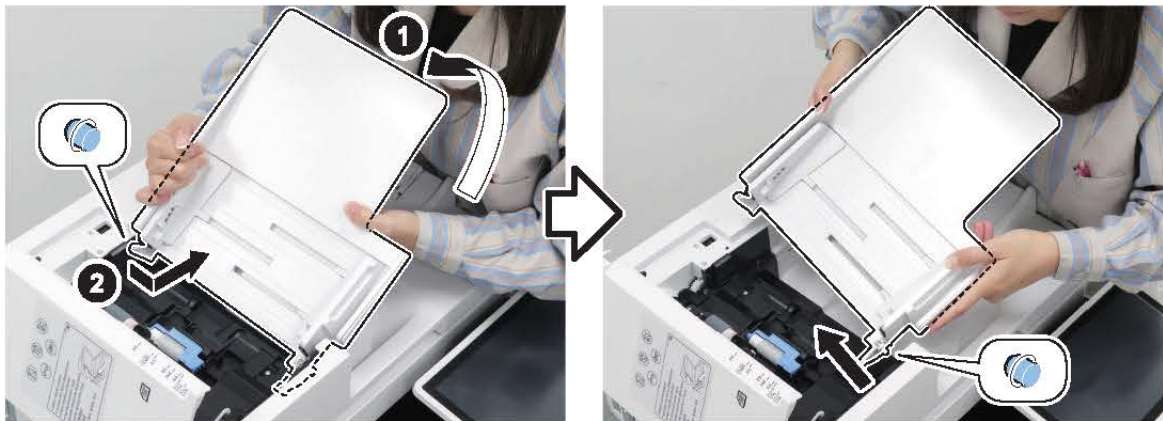




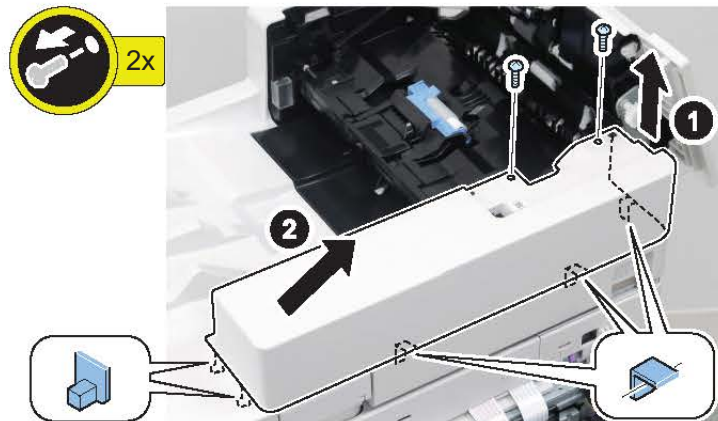
1.



2.

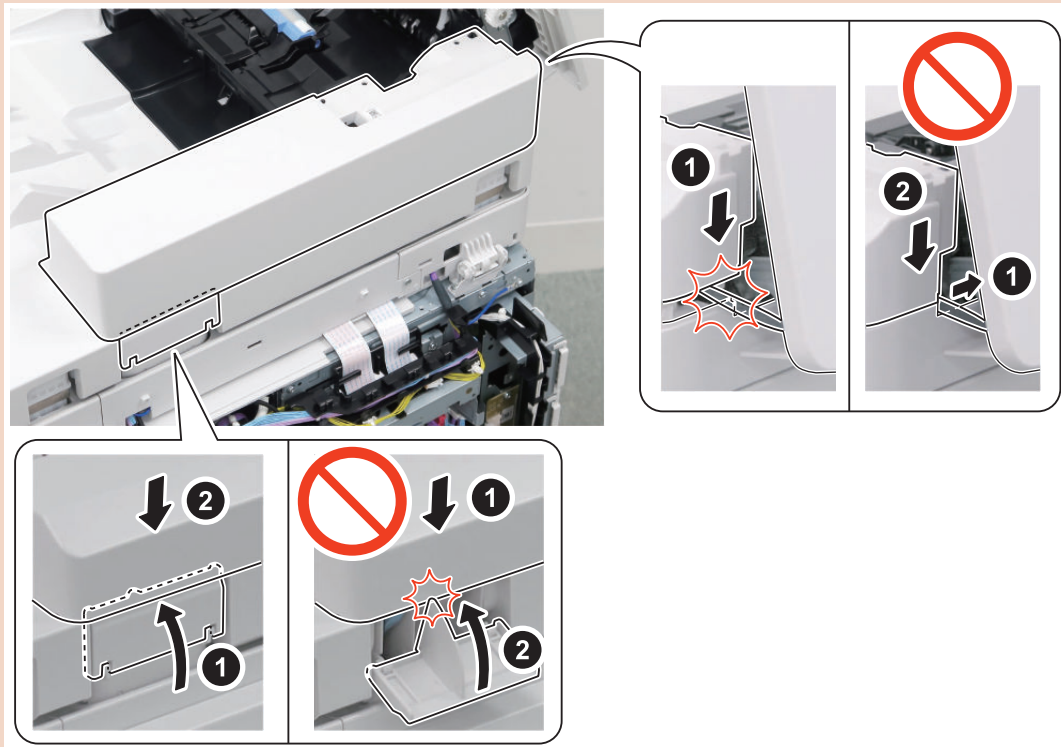


3.

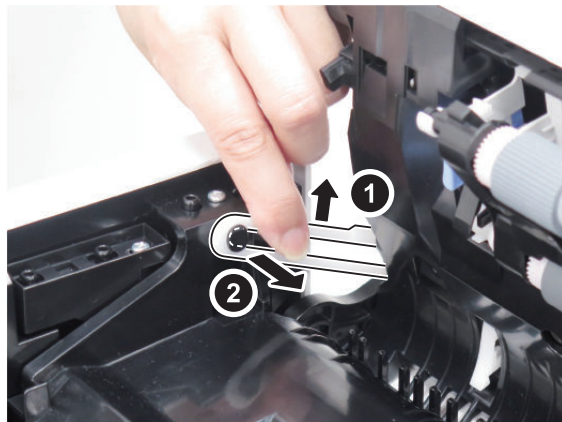


**CAUTION:**

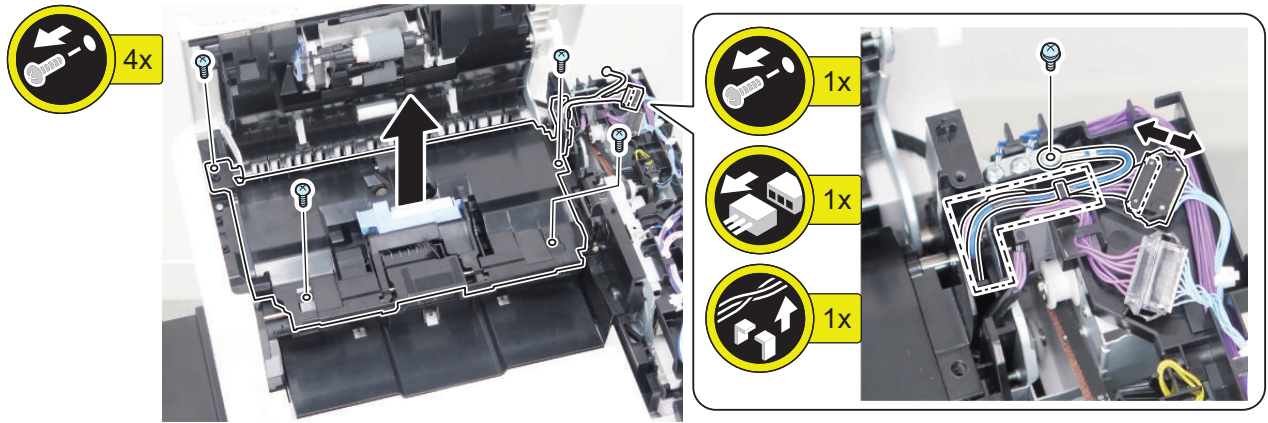
- Be careful not to trap the harness with the ADF Rear Cover.
- Close the Harness Connection Cover first, and then install the ADF Rear Cover.



4.



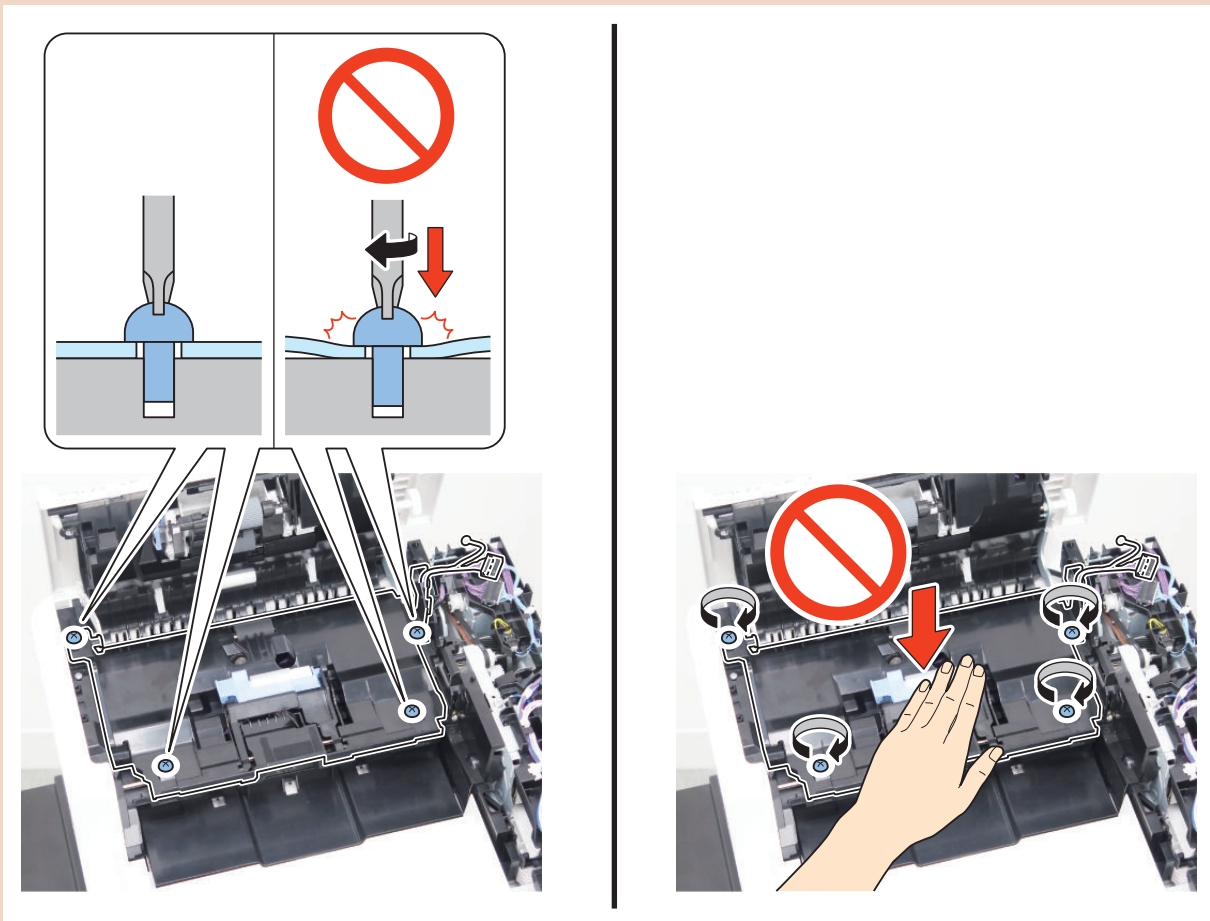
## 5.

**CAUTION:**

Points to note when tightening screws to install the Separation Guide

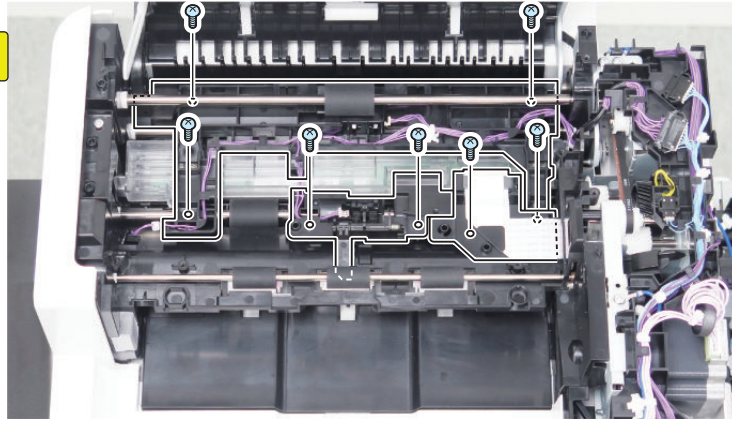
Tightening the screws in the following manner deforms the Separation Guide and may cause feed failure when feeding heavy paper.

- Pressing the screwdriver hard while tightening the screws
- Pressing down the Separation Guide with a hand while tightening the screws



In the case that feed failure occurs, loosen the screws and tighten them again carefully so as not to apply too much force. Take the same caution also when installing the Separation Guide at the time of replacement of the Delivery Sensor, Double Feeding Detection PCB (Transmission) or Lead Sensor.

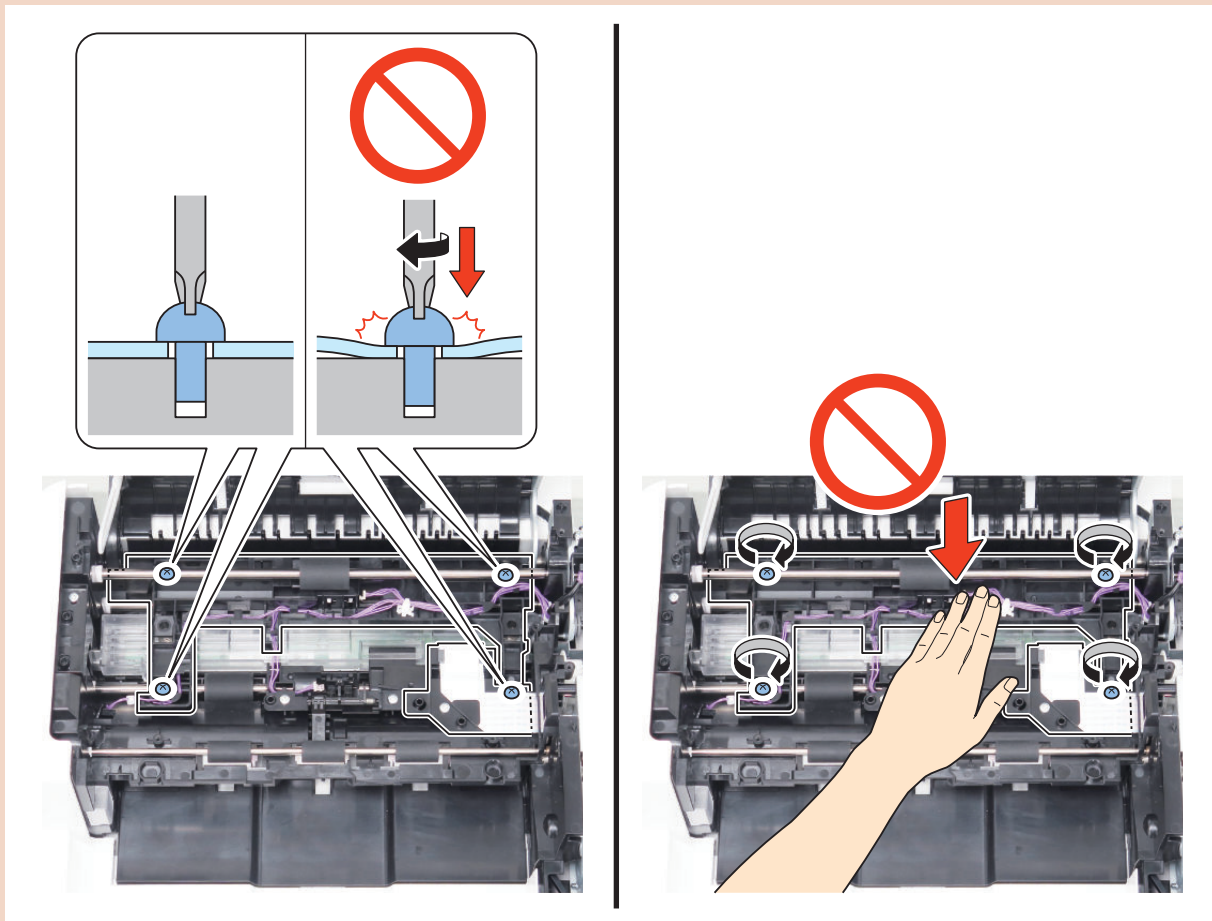
## 6.

**CAUTION:**

Points to note when tightening screws to install the Sensor Holder

Tightening the screws in the following manner deforms the Sensor Holder and may cause image failure (right angle accuracy, parallelism and/or skew) when feeding paper.

- Pressing the screwdriver hard while tightening the screws
- Pressing down the Sensor Holder with a hand while tightening the screws

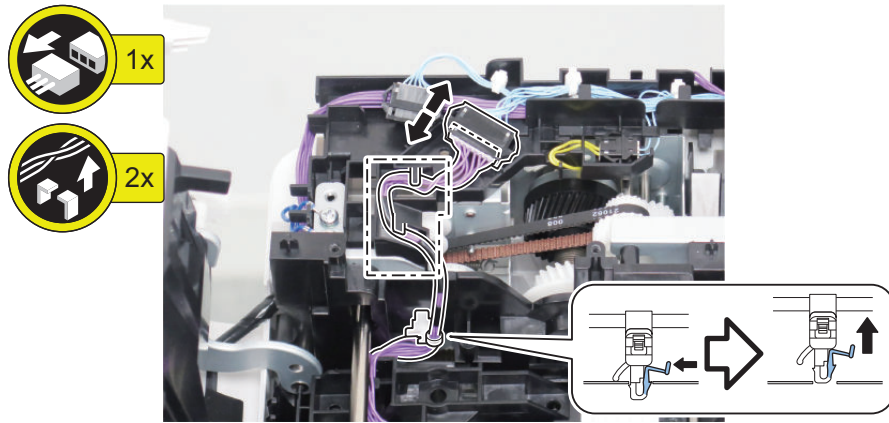


In the case that image failure (right angle accuracy, parallelism, skew) occurs, loosen the screws and tighten them again carefully so as not to apply too much force.

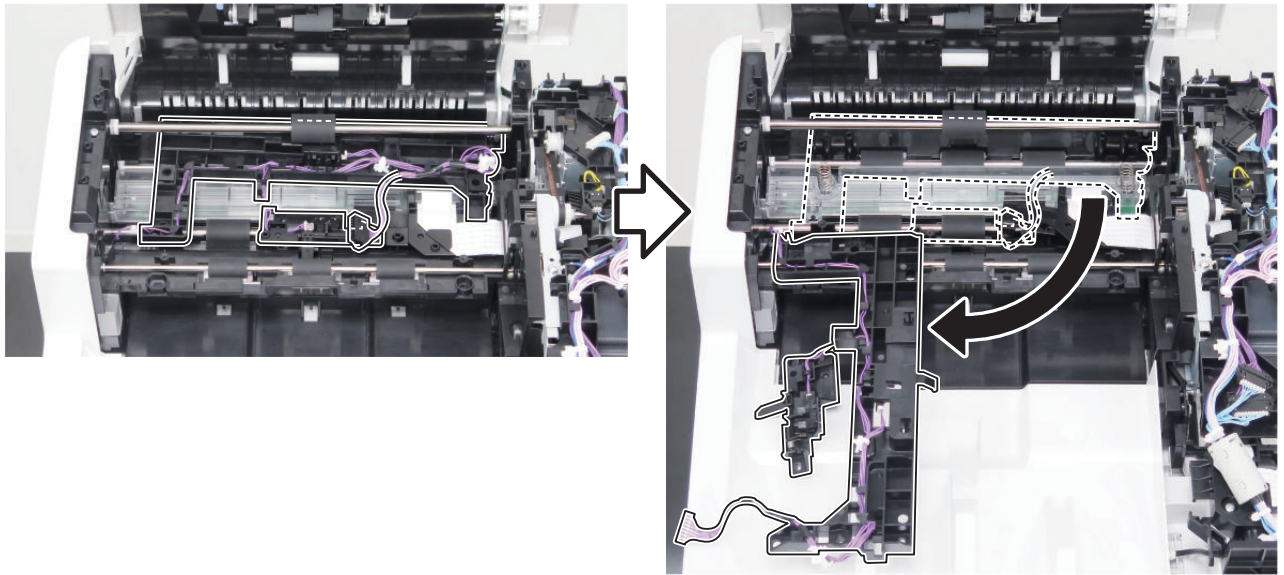
Take the same caution also when installing the Sensor Holder at the time of replacement of the Lead Sensor.



7.

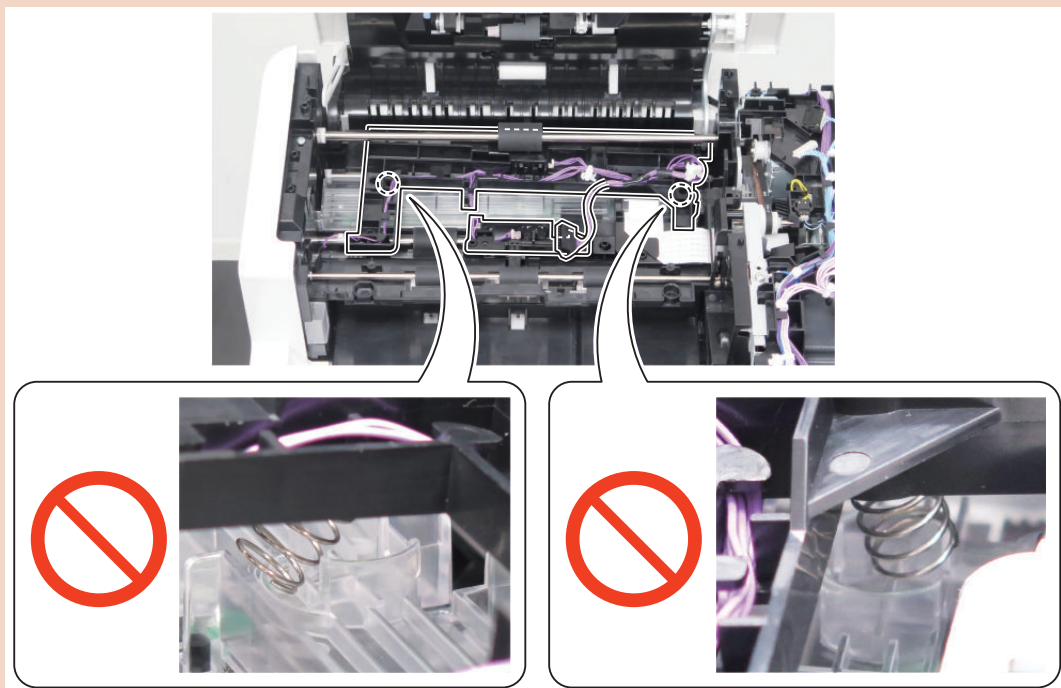


8.

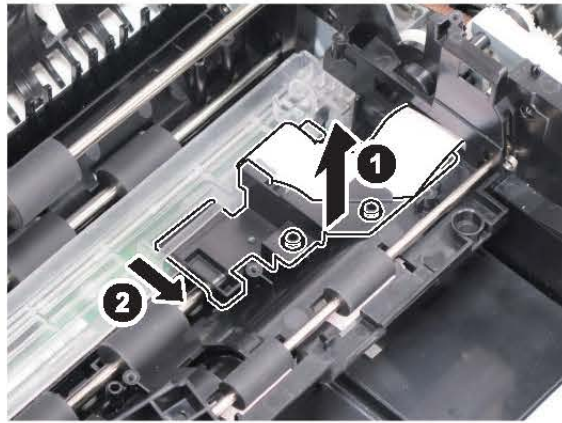


9.

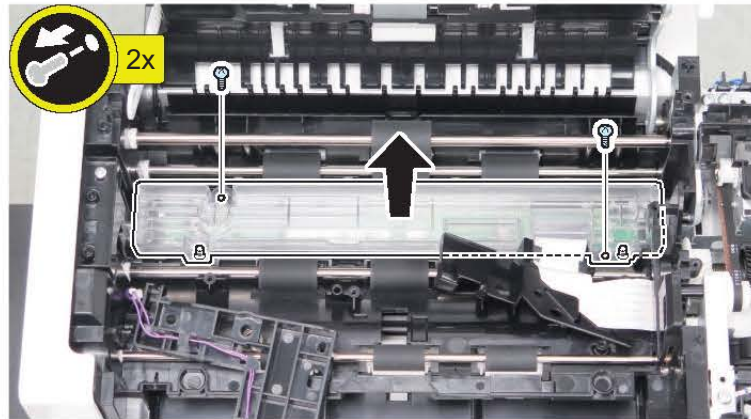
**CAUTION:**  
Make sure that the springs in the following figure are not deformed when installing the CIS Cover.



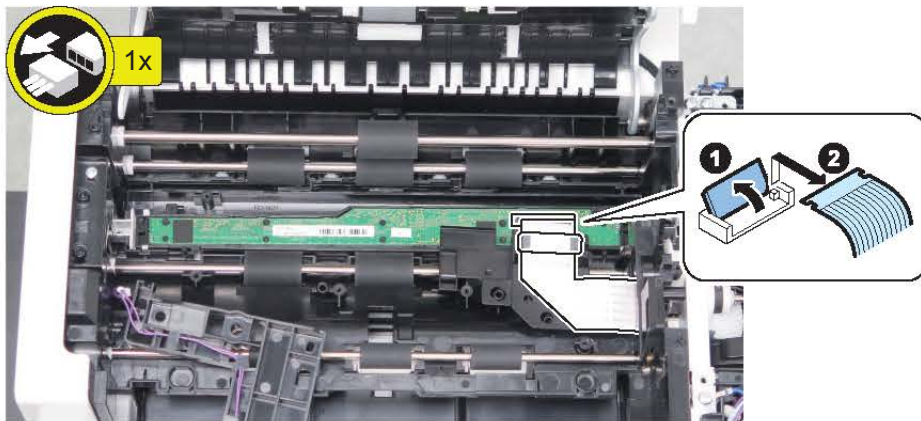




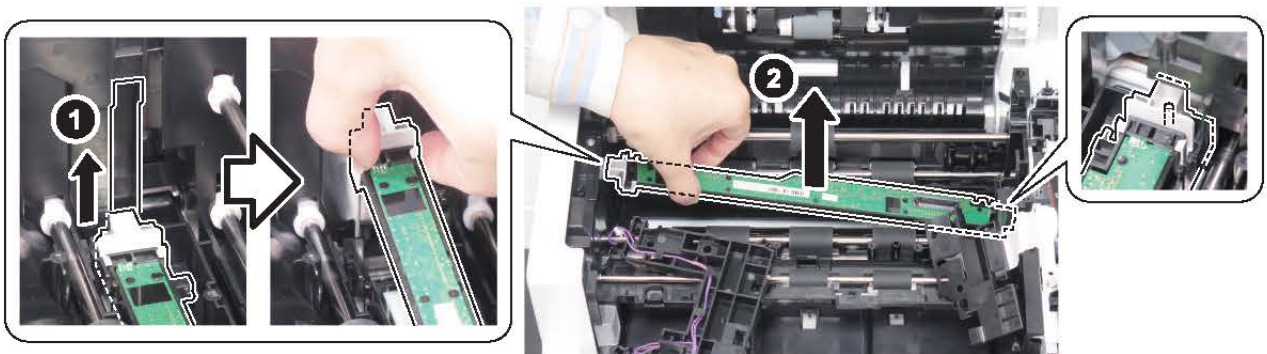
10.



11.

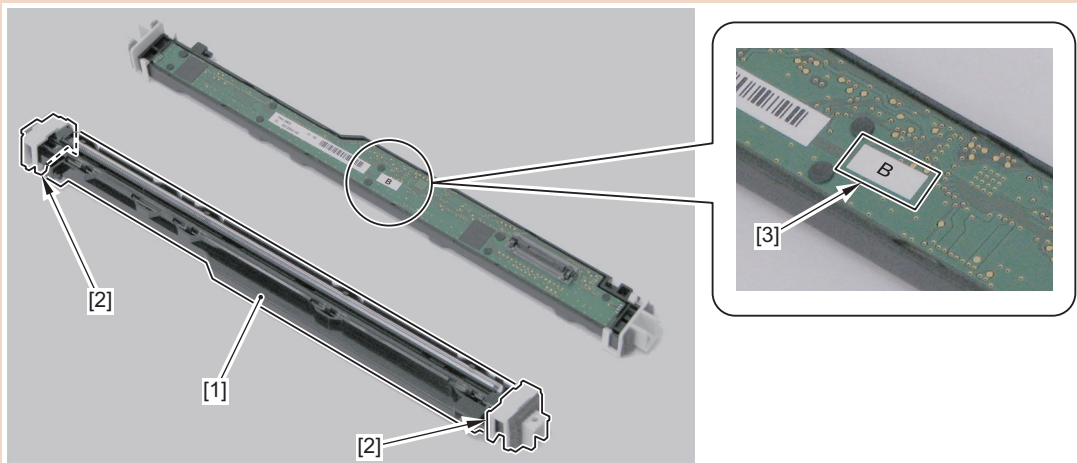


12.



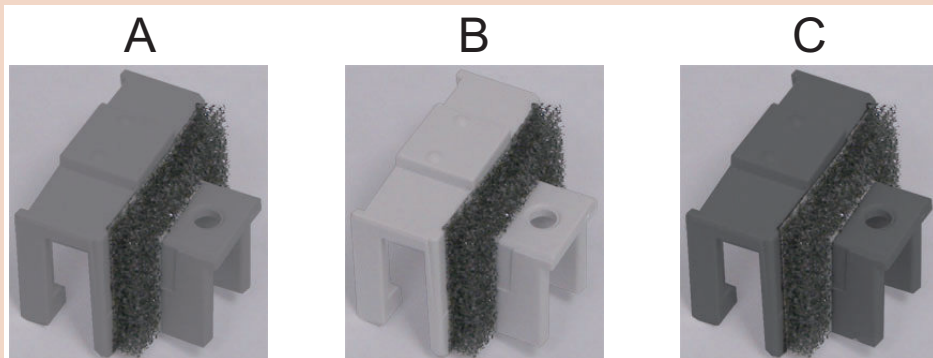
**CAUTION:**

When replacing the Scanner Unit (Back) [1], be sure to replace the Scanner Unit (Back) [1] and the Spacers [2], which are included in the package of the service part, at the same time. If different spacers are used, image reading error may occur.



- If the Spacers are mixed or lost, be sure to check the Scanner Unit Rank Label [3] being used and use the Spacers appropriate for the rank of the Scanner Unit (Back).
- There are three ranks available for the Scanner Unit (Back), and there are spacers suitable for each rank.

Rank	Color of the Spacer
A	Gray
B	Titanium white
C	Standard black



## 13. Adjustment after Replacement

“After Replacing the Scanner Unit (Back)” on page 318

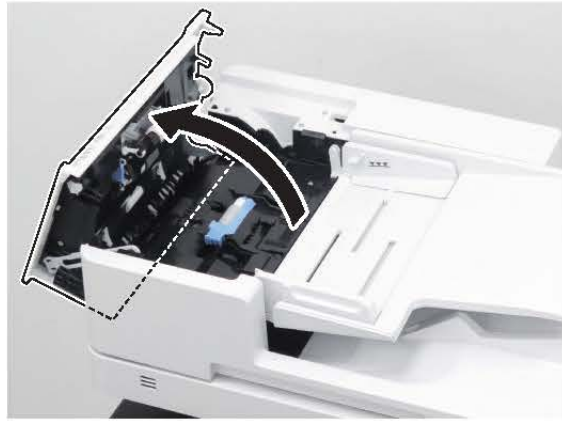
### ● Removing the ADF Feed Frame

#### ■ Preparation

1. “Removing the Rear Cover” on page 149

■ Procedure (For Models without the Finisher)

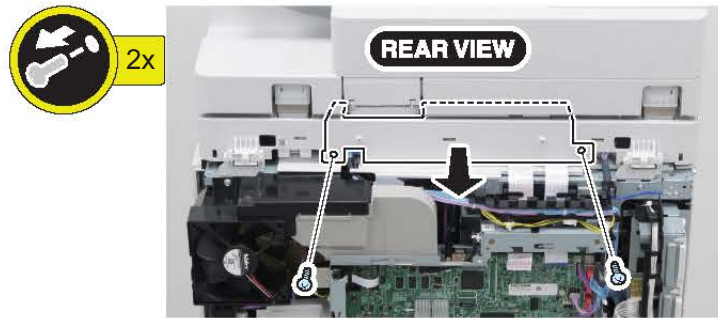
1.



2.

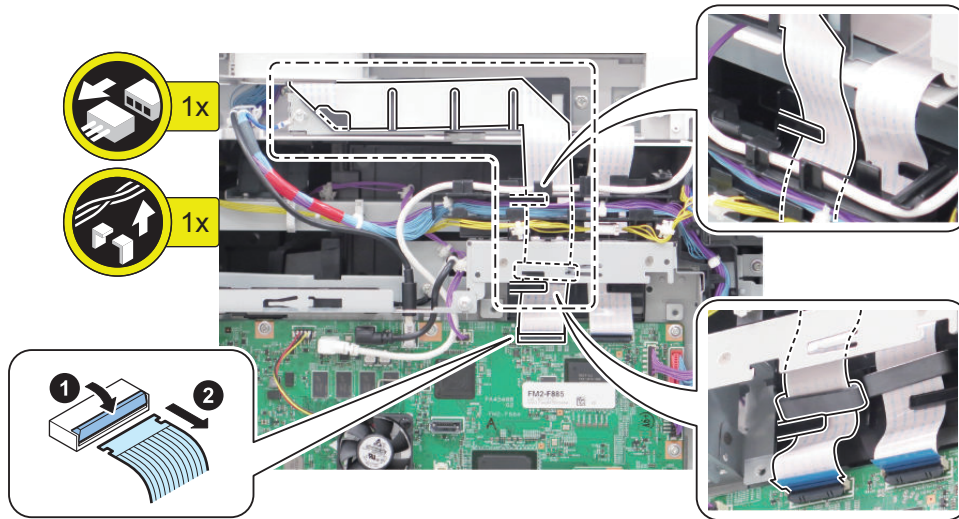


3.

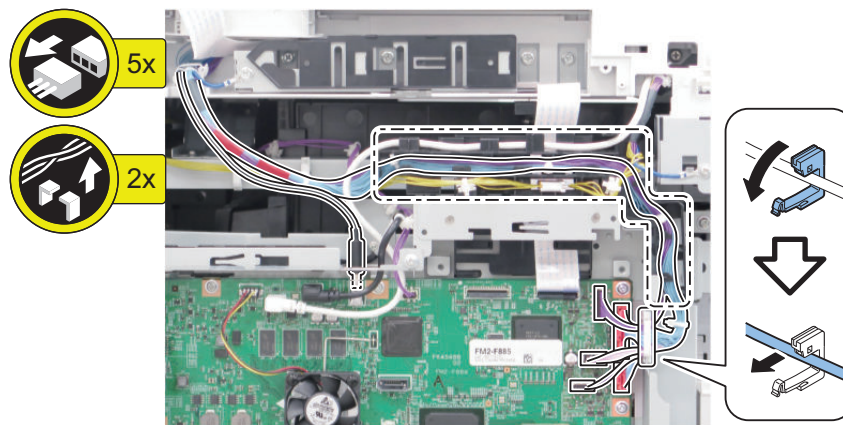




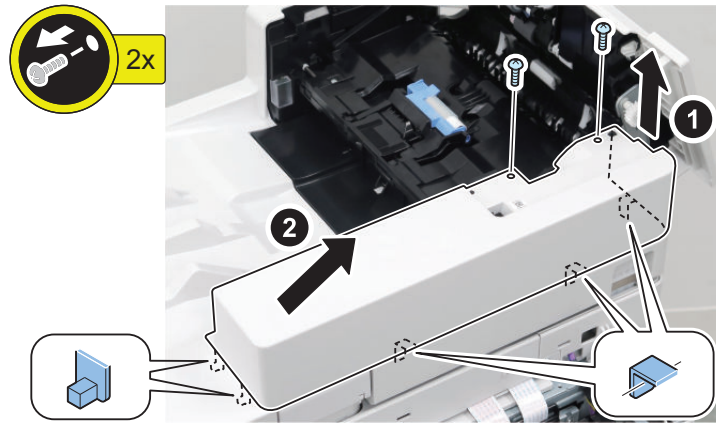
4.



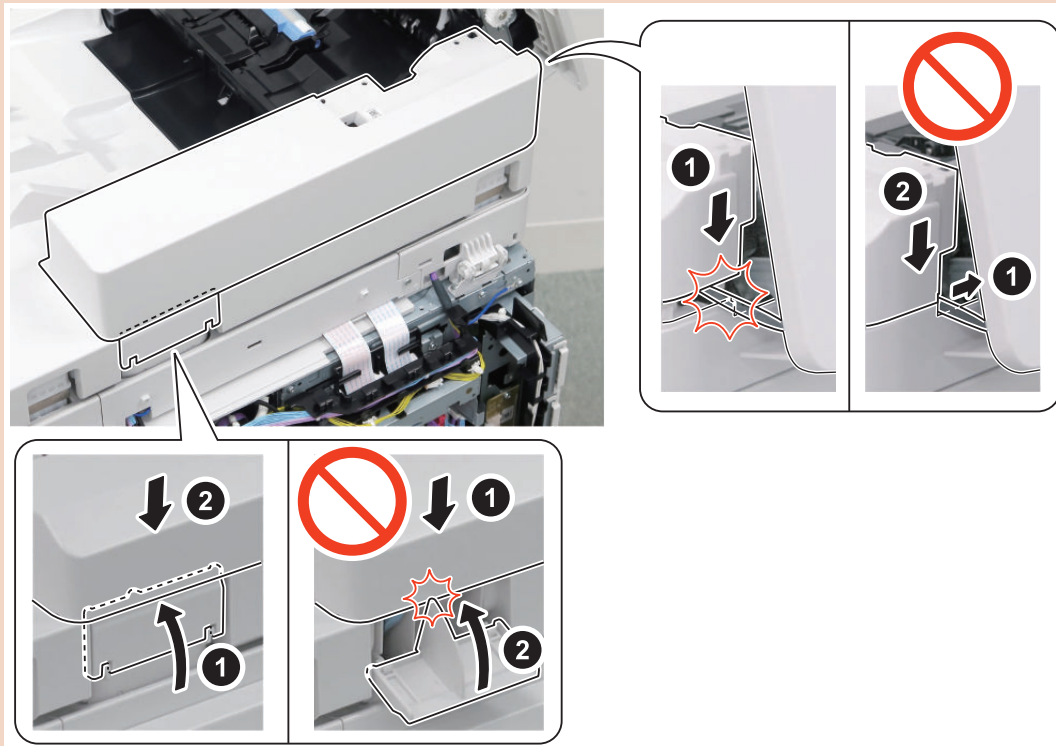
5.



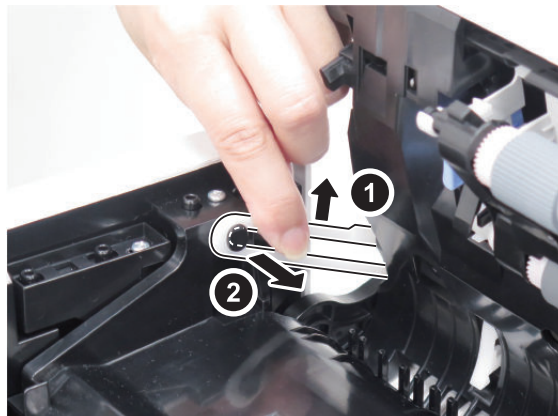
6.

**CAUTION:**

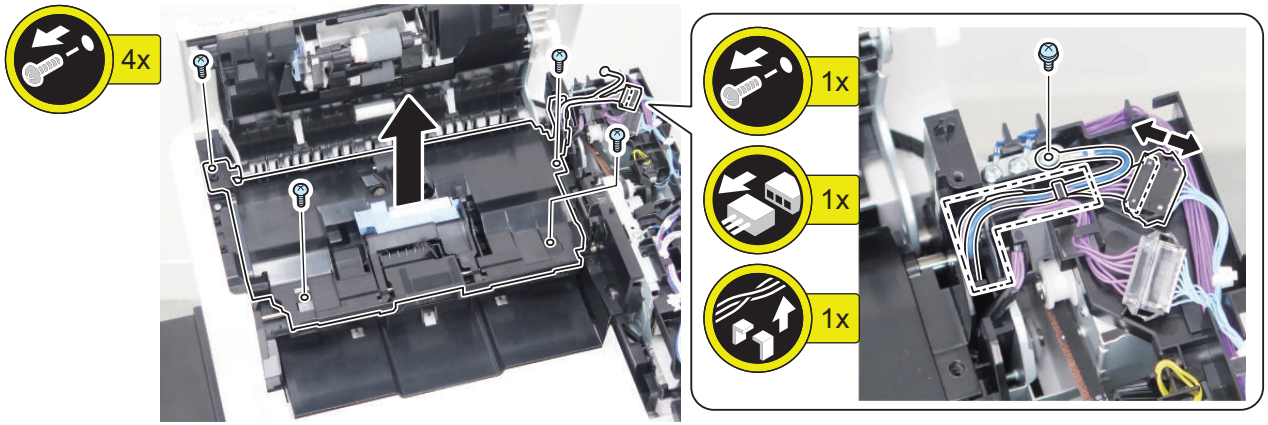
- Be careful not to trap the harness with the ADF Rear Cover.
- Close the Harness Connection Cover first, and then install the ADF Rear Cover.



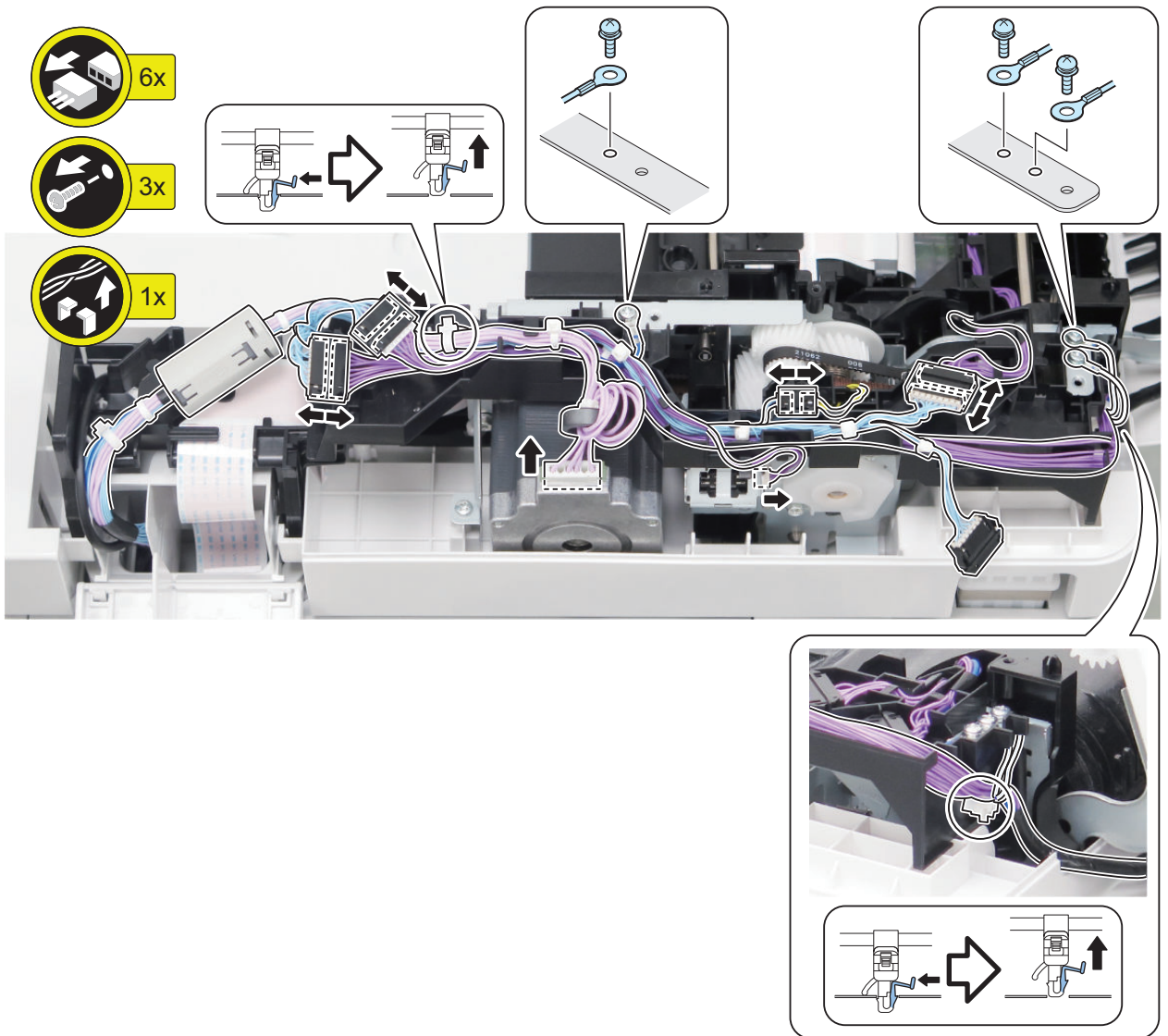
7.



8.

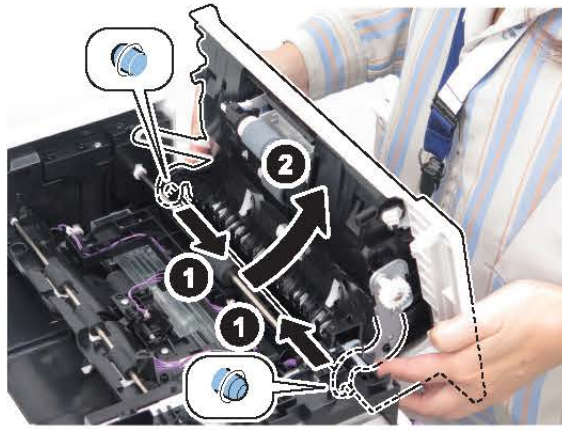


9.

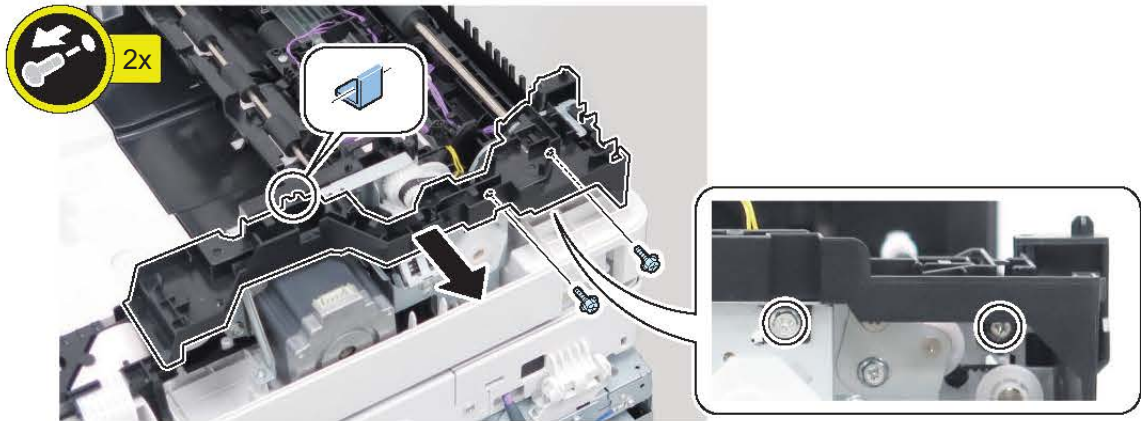




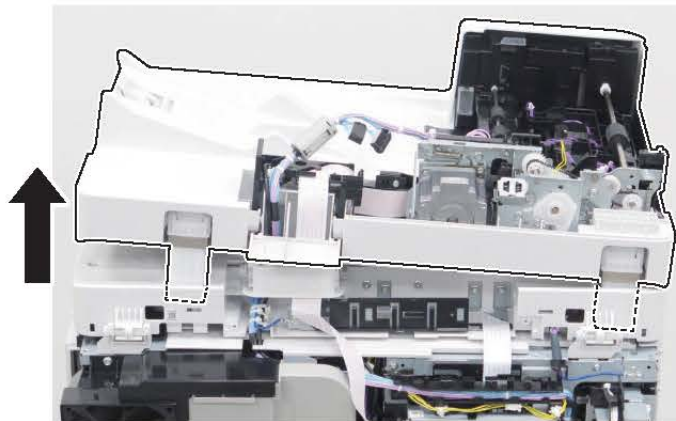
10.



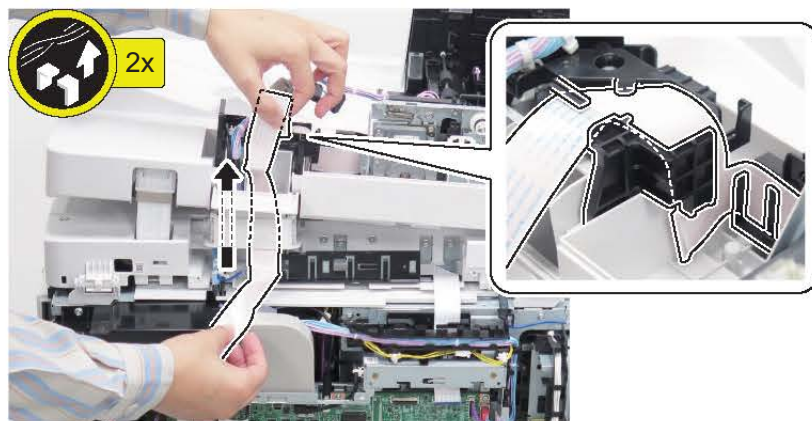
11.



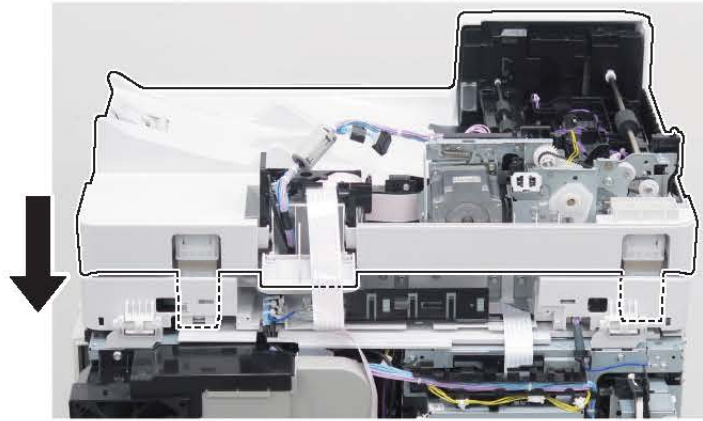
12.



13.



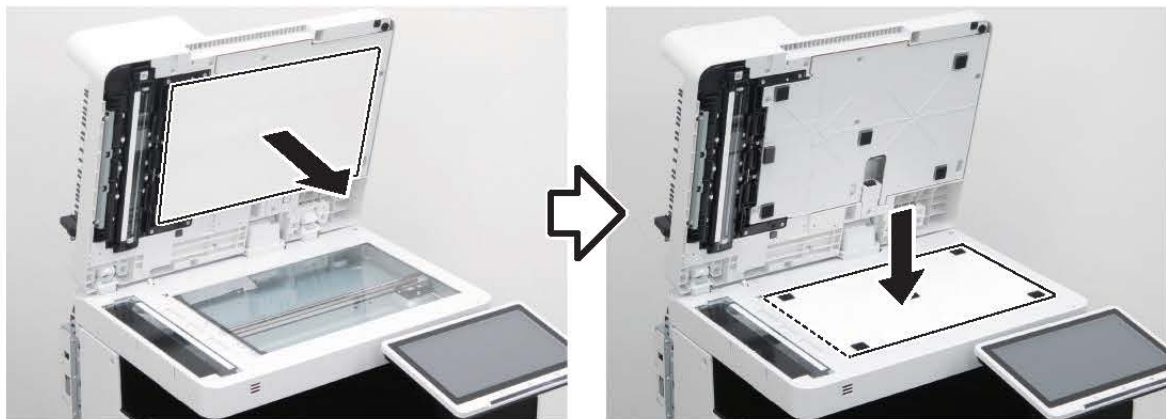
14.



15.

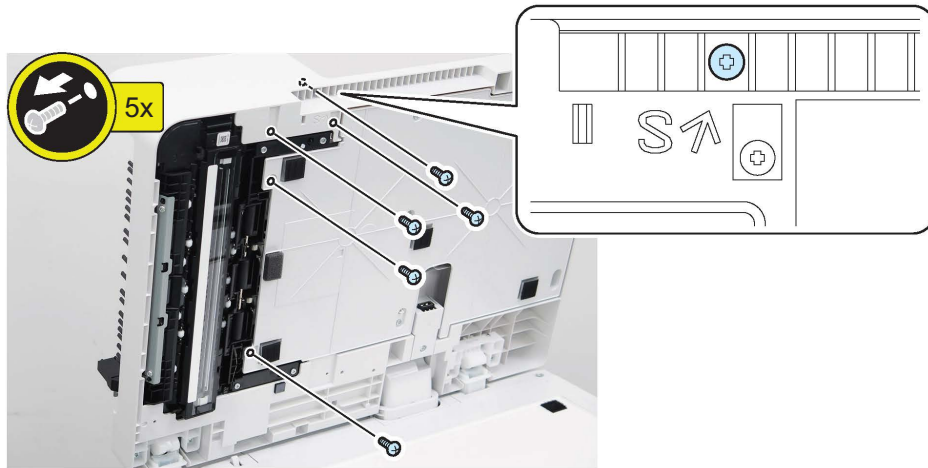


16.

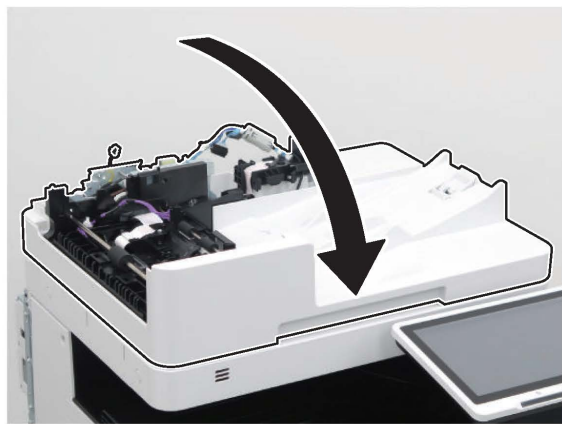




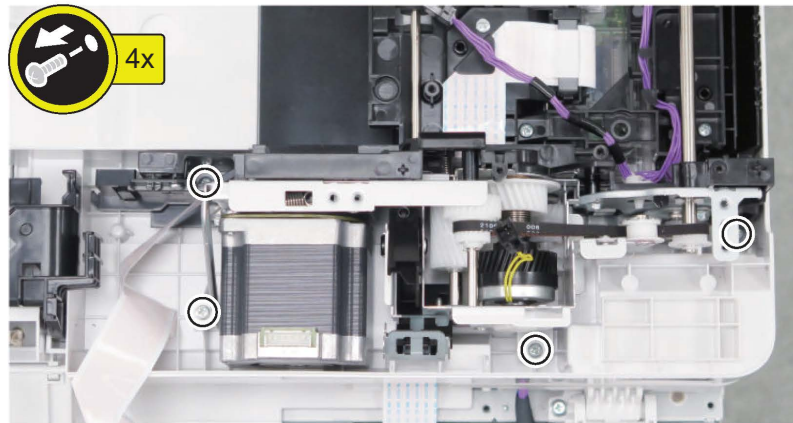
17.



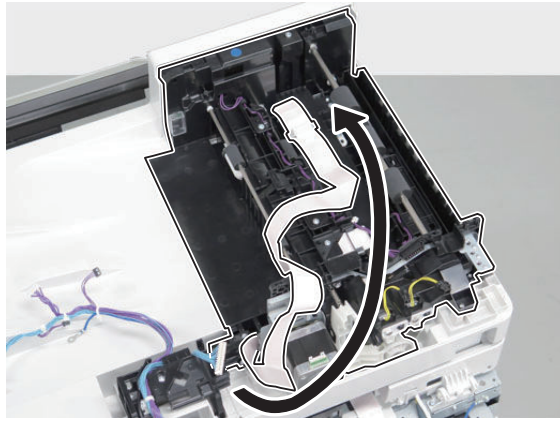
18.



19.



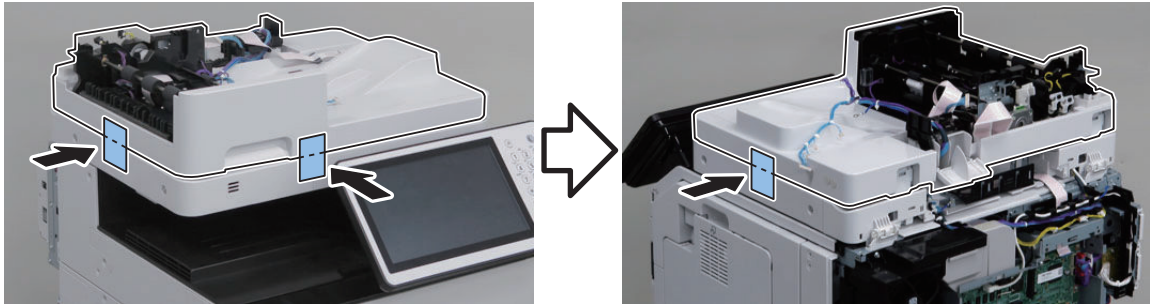
20.



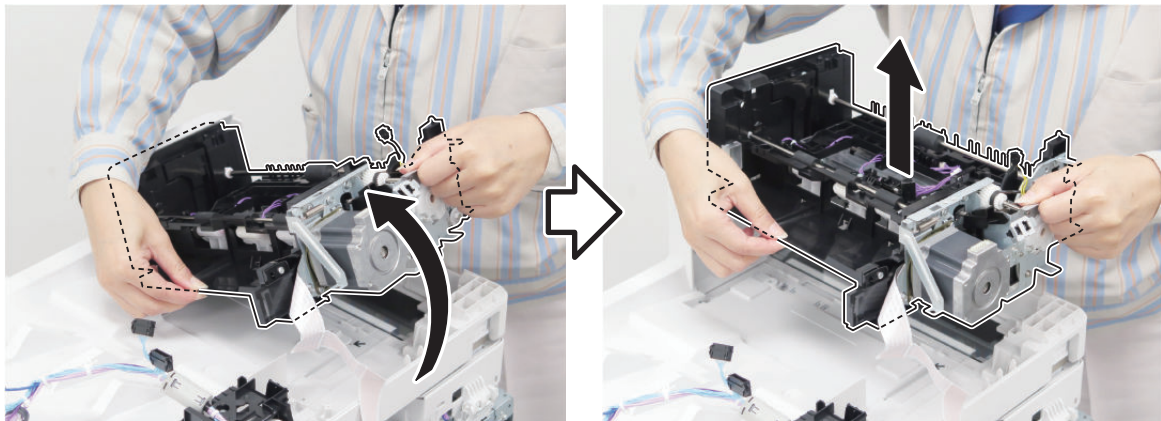
21.

**CAUTION:**

Be careful of the ADF as it opens abruptly when the Feed Frame Unit is removed.



22.

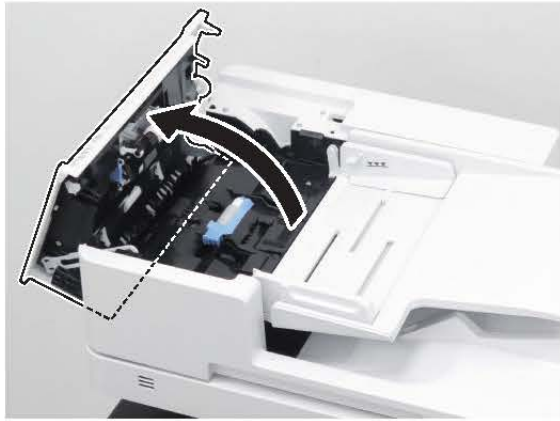


### ■ Preparation (For Models with the Finisher)

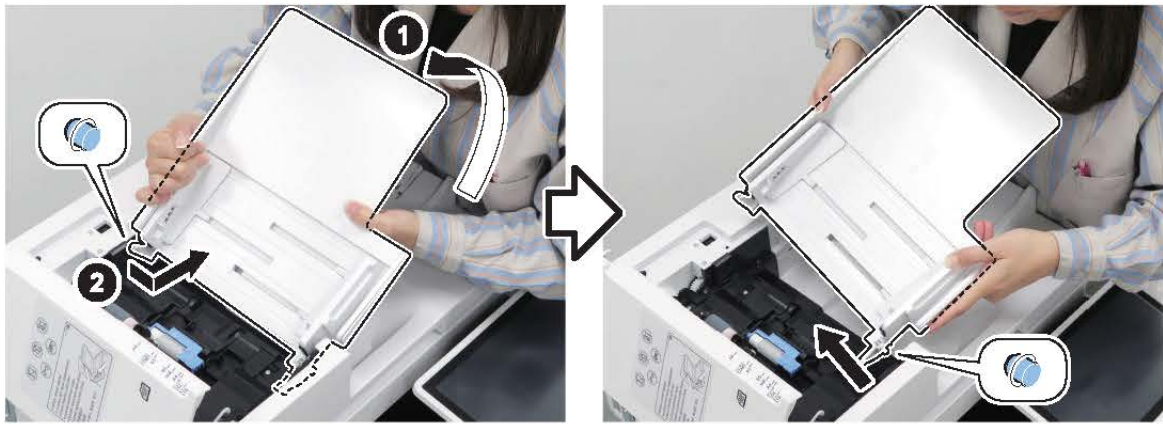
1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

■ Procedure (For Models with the Finisher)

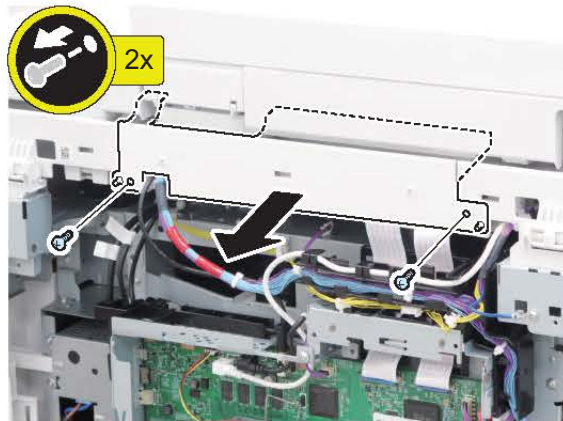
1.



2.

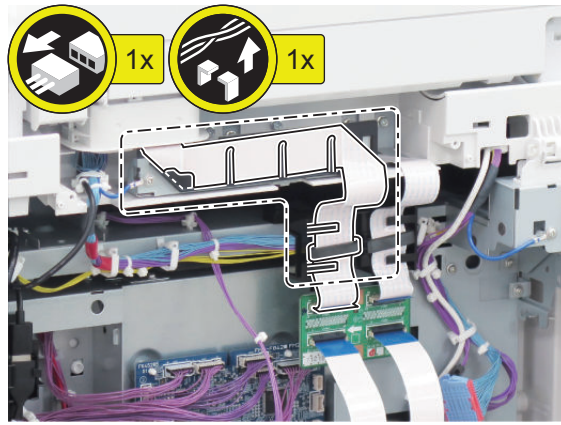


3.

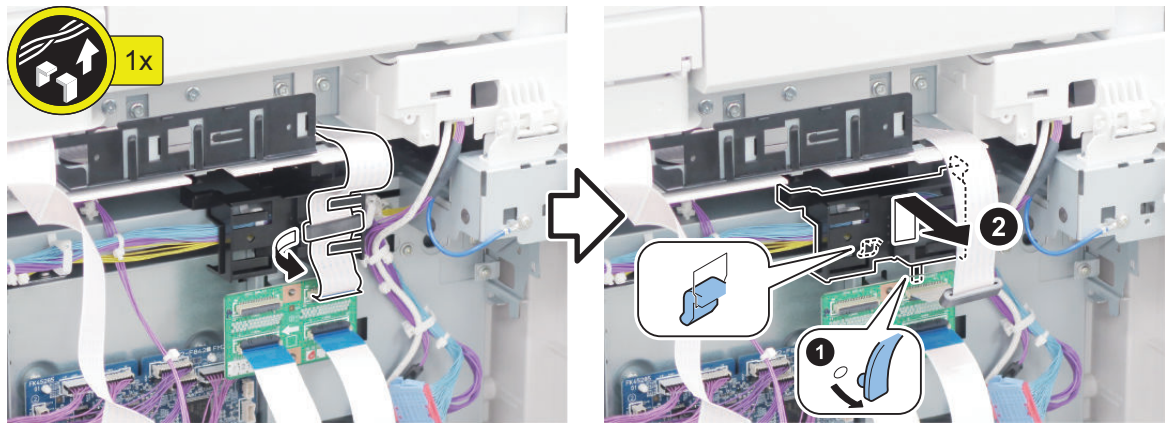




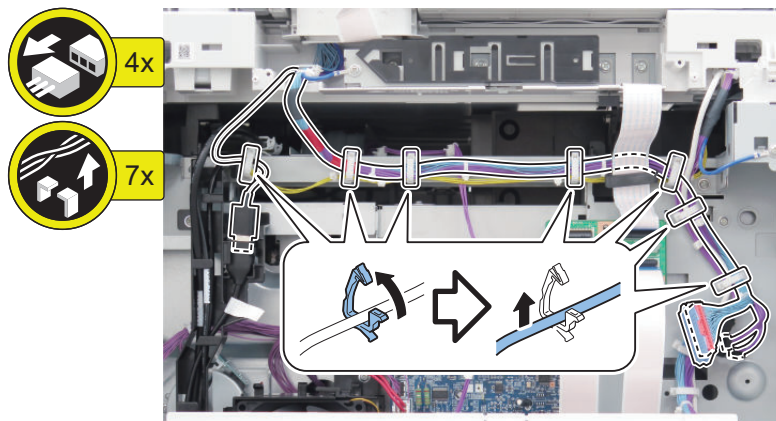
4.



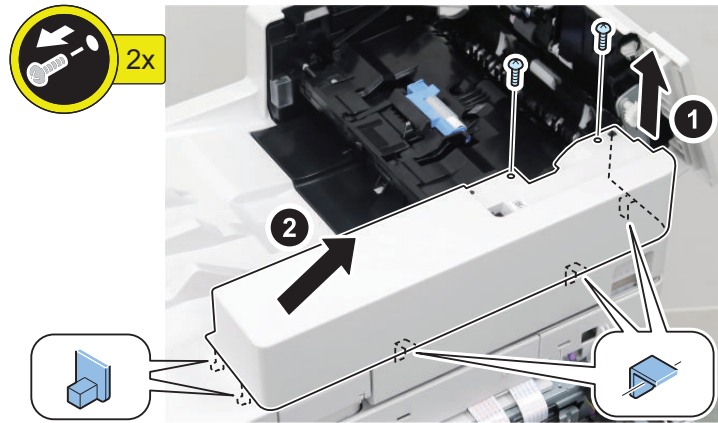
5.



6.

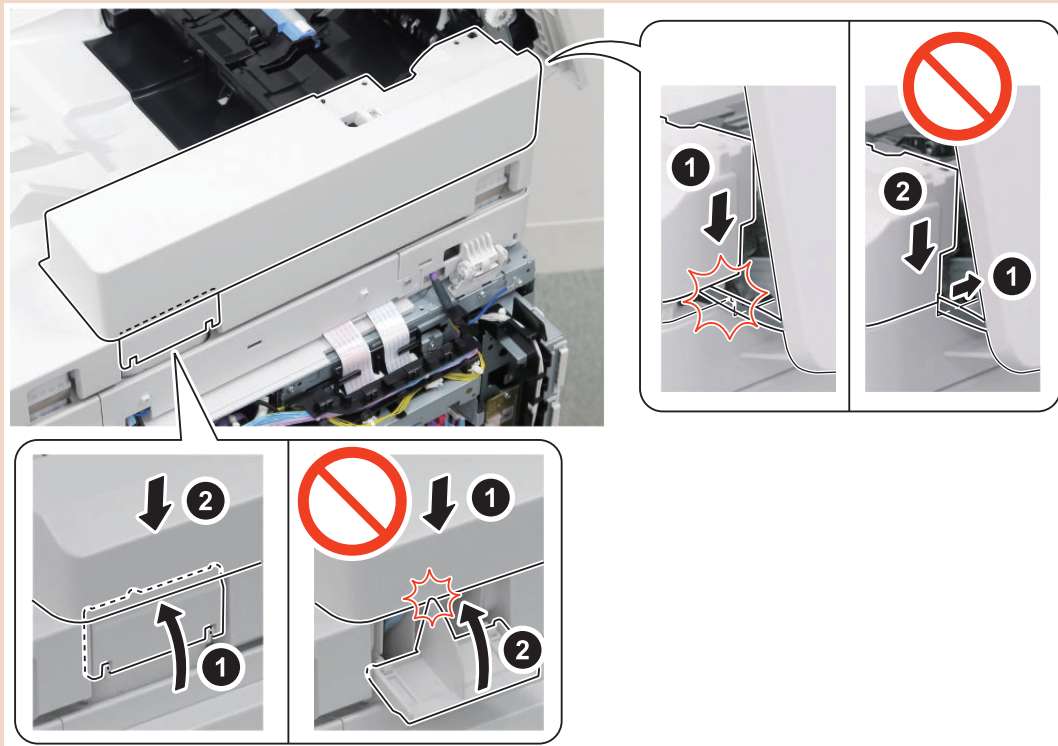


7.

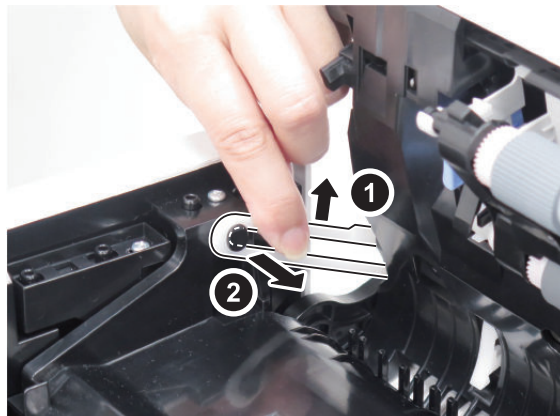


**CAUTION:**

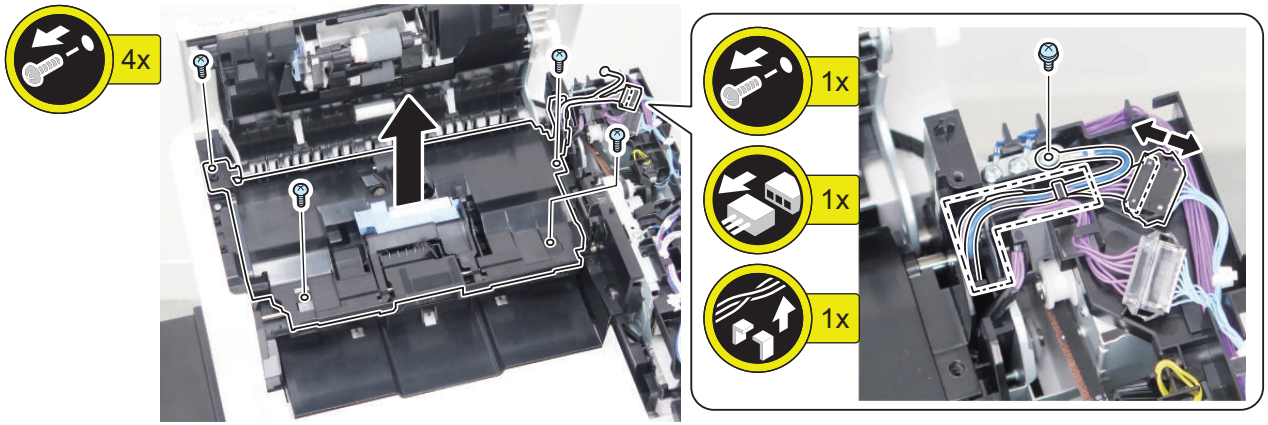
- Be careful not to trap the harness with the ADF Rear Cover.
- Close the Harness Connection Cover first, and then install the ADF Rear Cover.



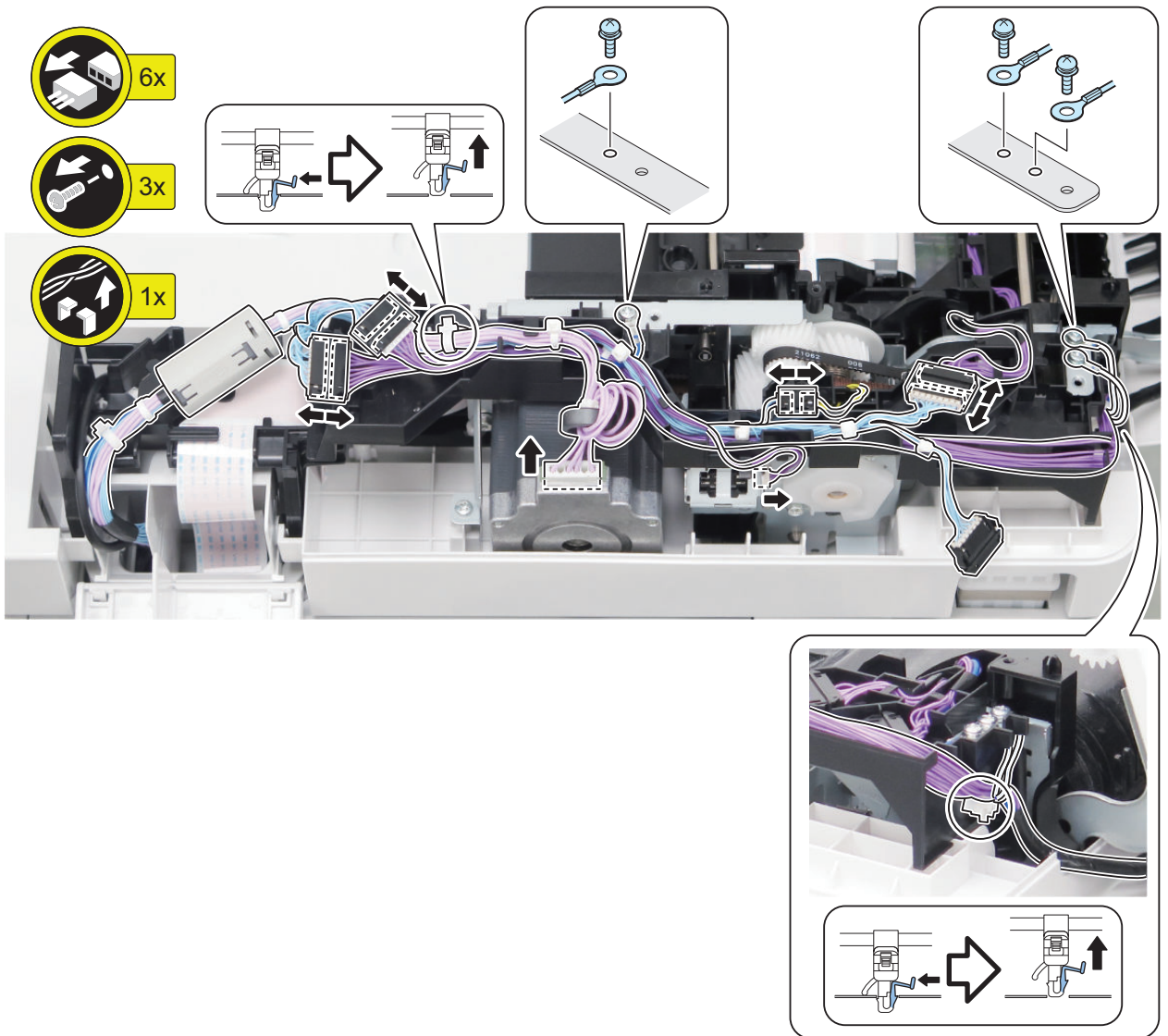
8.



9.

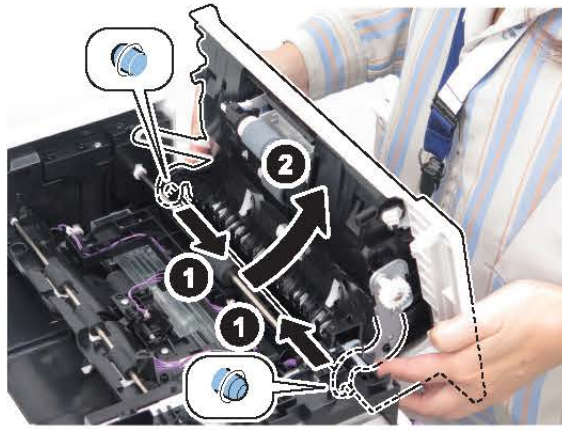


10.

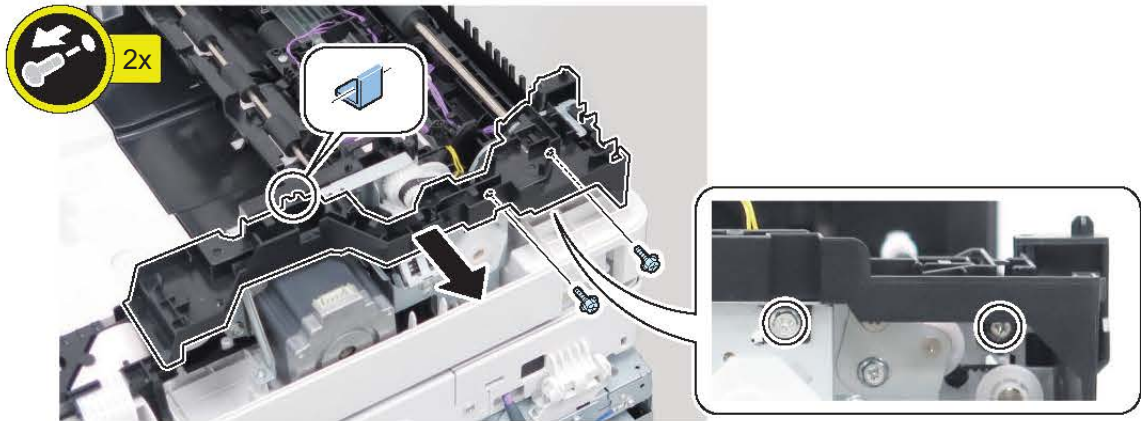




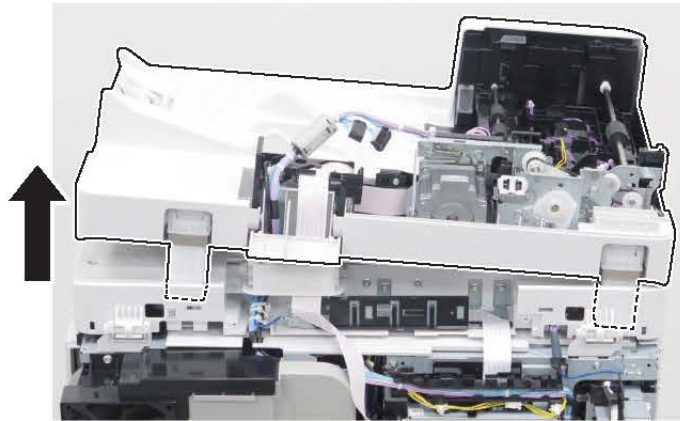
11.



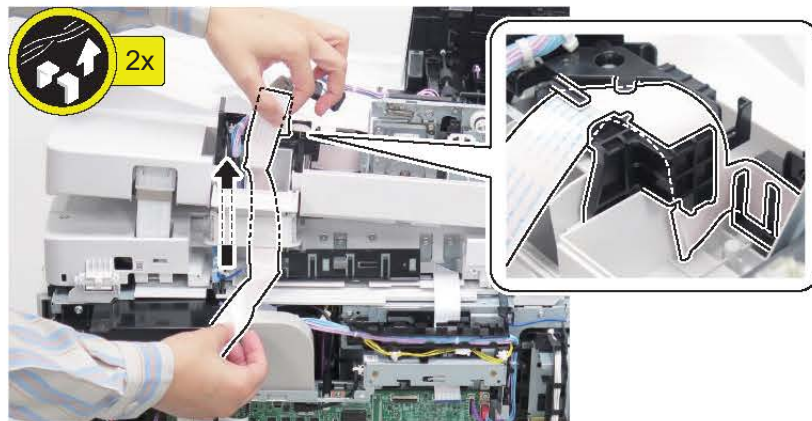
12.



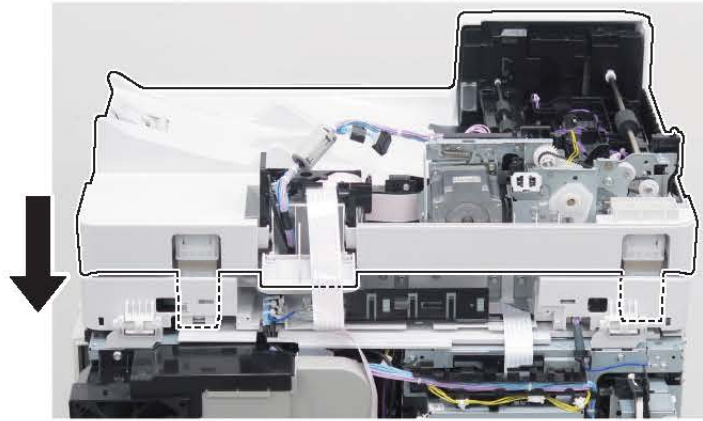
13.



14.



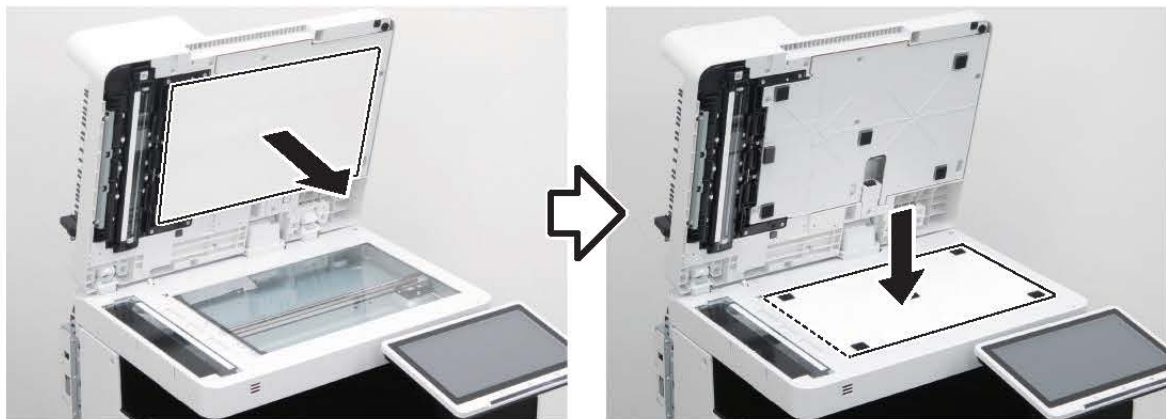
15.



16.

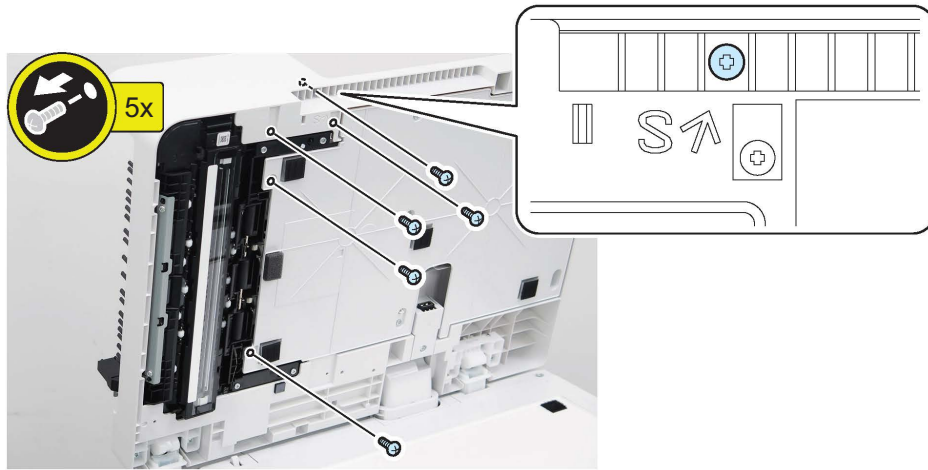


17.

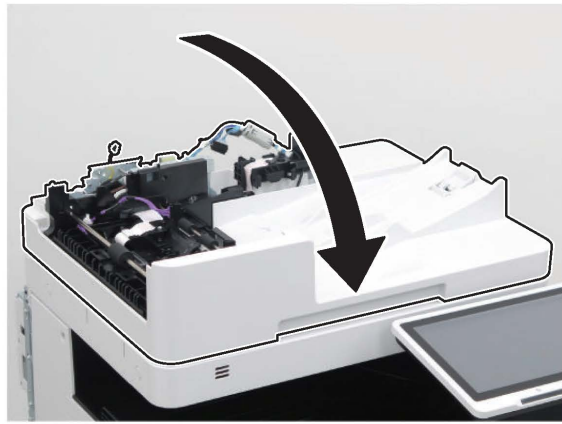




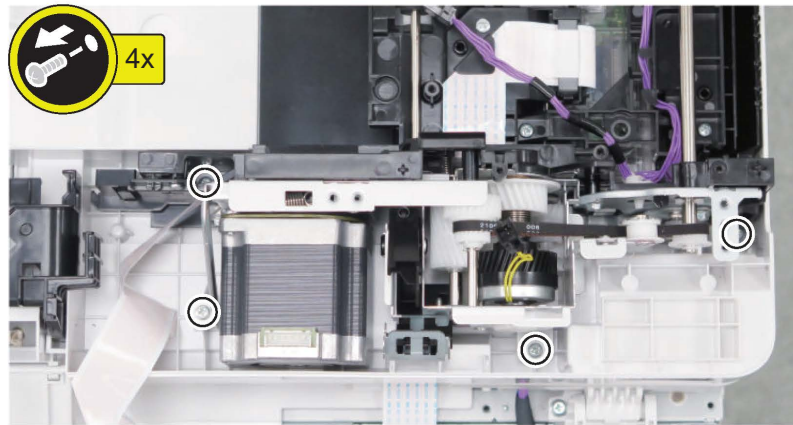
18.



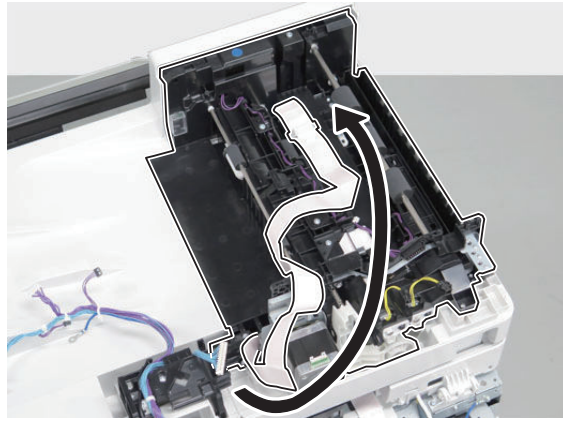
19.



20.

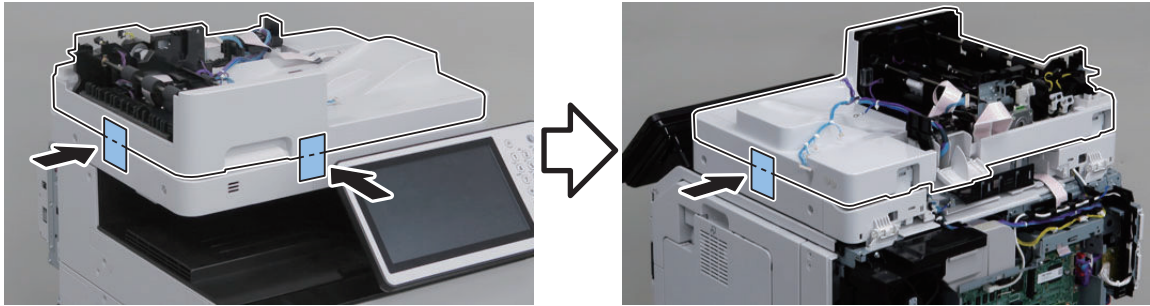


21.

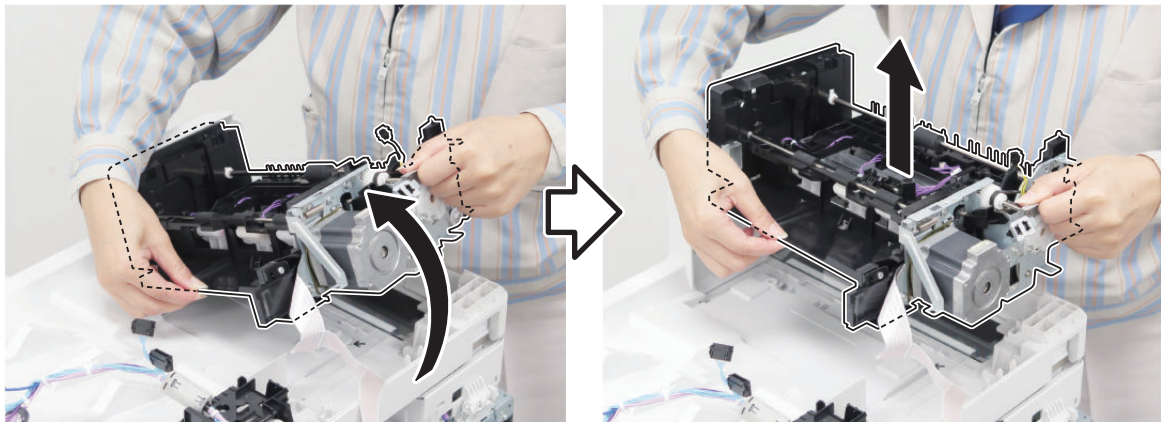


22.

**CAUTION:**  
Be careful of the ADF as it opens abruptly when the Feed Frame Unit is removed.



23.



## ● Removing the Copyboard Glass Unit

### ■ Procedure

#### CAUTION:

- When removing the Copyboard Glass, be careful not to touch the 2 glass surfaces.
- If the surfaces become dirty, clean it with the Glass Cleaning Sheet.



1.



2.



3. Actions after Parts Replacement

“After Replacing the Copyboard Glass” on page 317



## ● Removing the Scanner Unit (Front)

### ■ Preparation

1. "Removing the Copyboard Glass Unit" on page 210

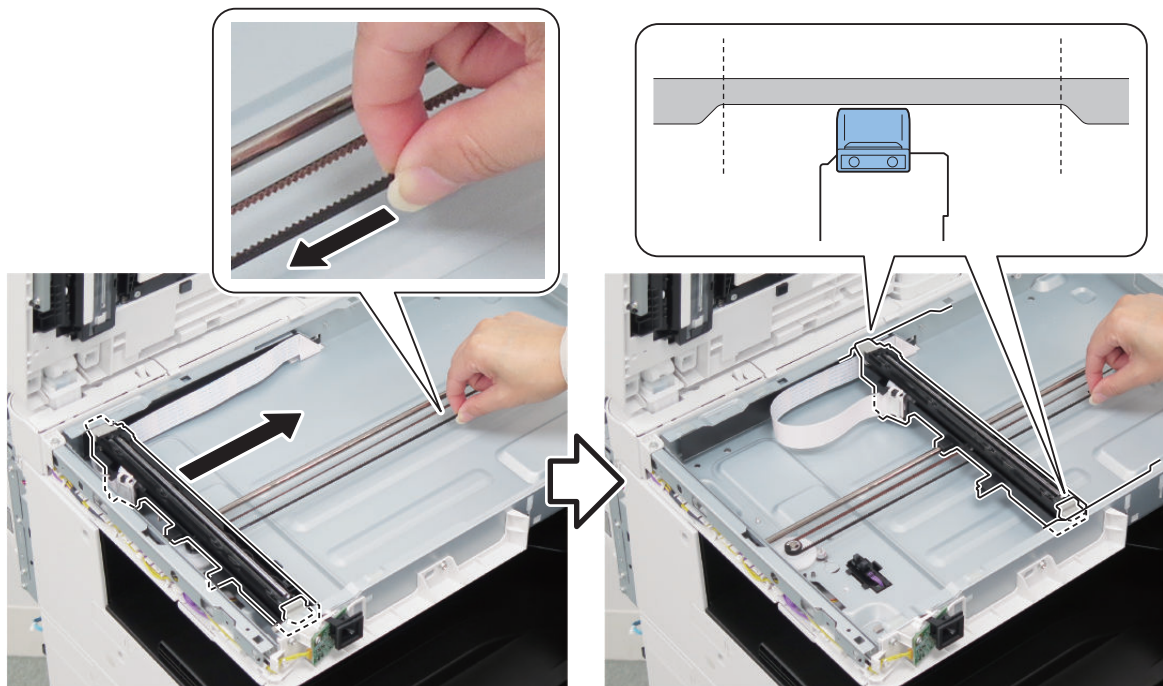
### ■ Procedure

**CAUTION:**

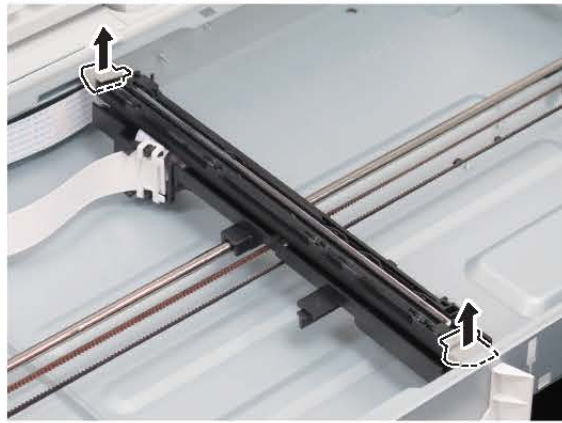
Be careful not to touch the sensor part of the Scanner Unit (Front) when disassembling/assembling.



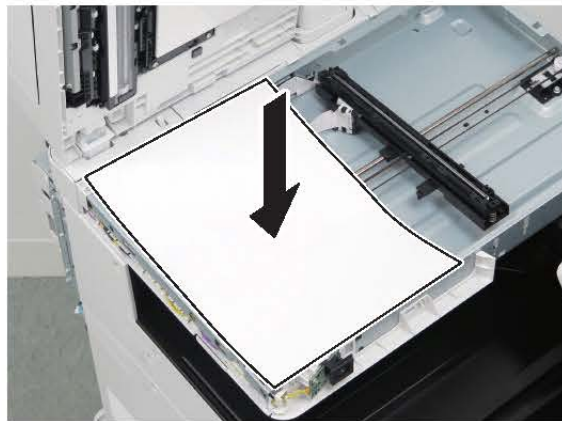
1.



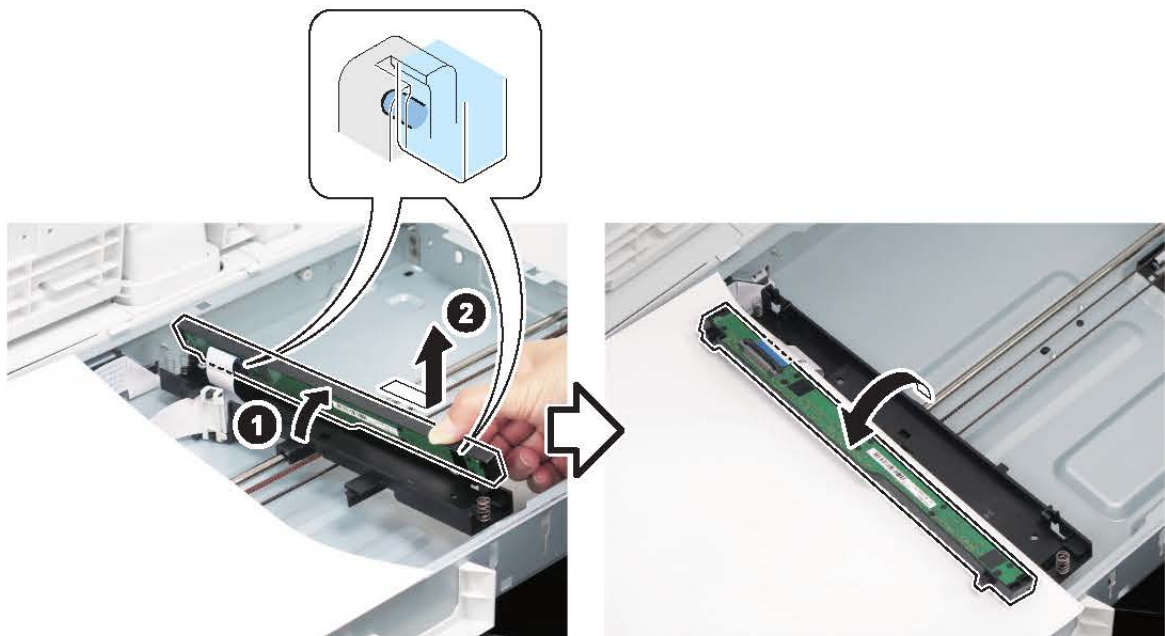
2.



3.



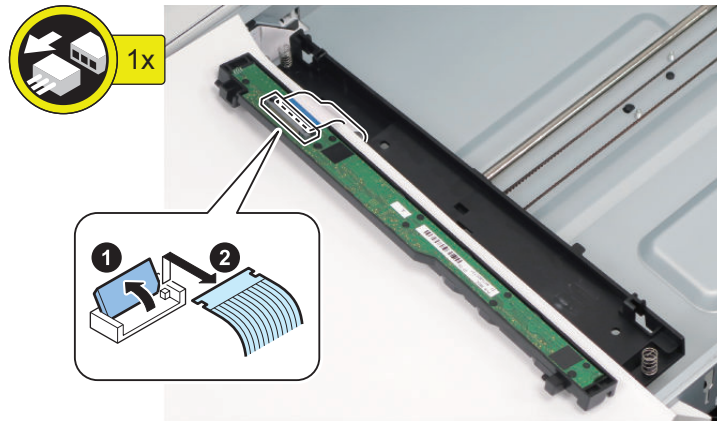
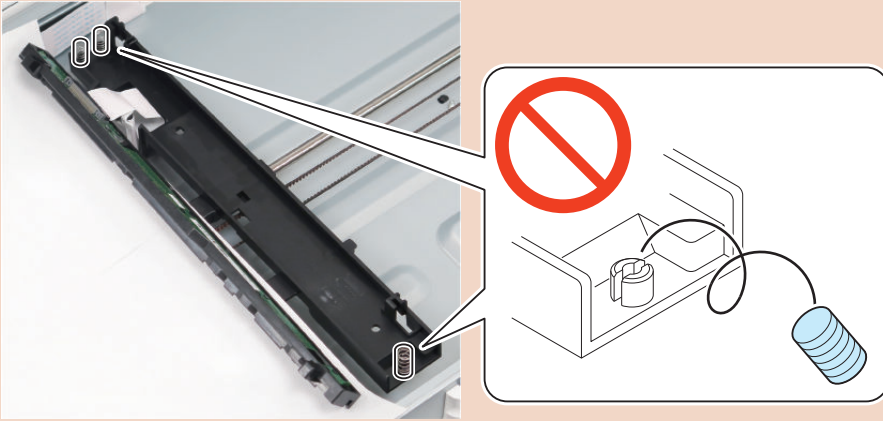
4.



## 5.

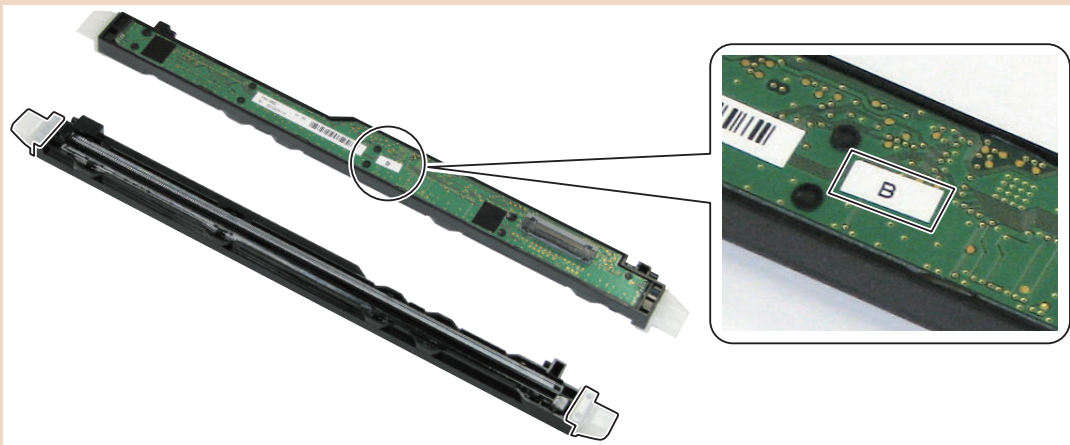
**CAUTION:**

Be careful not to drop the spring(s) when replacing the part.



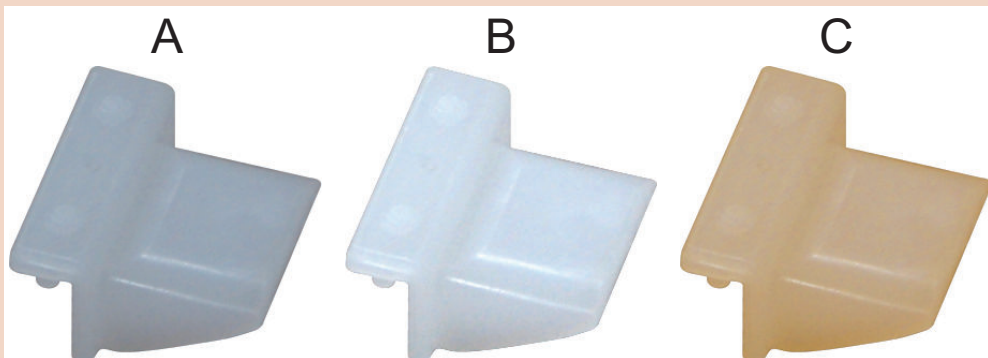
**CAUTION:**

When replacing the Scanner Unit (Front), be sure to replace the Scanner Unit (Front) and the Spacers, which are included in the package of the service part, at the same time. If different spacers are used, image reading error may occur.



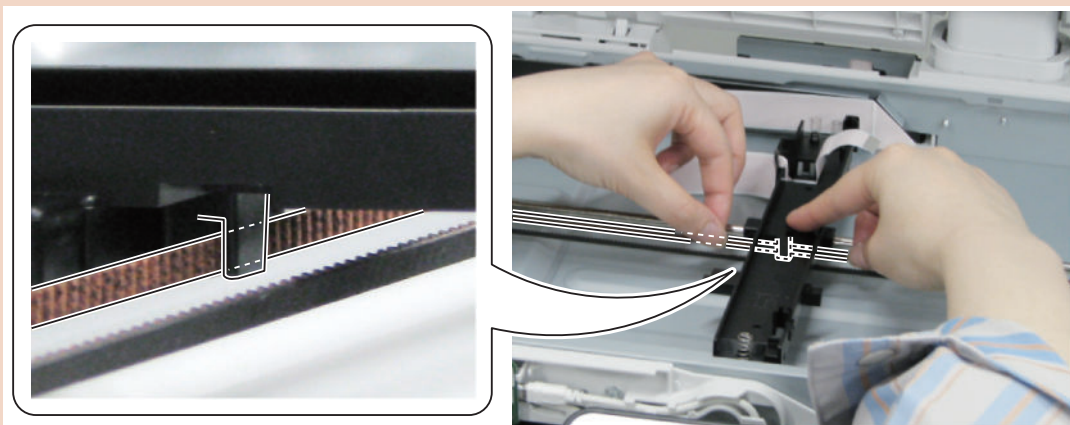
- If the Spacers are mixed or lost, be sure to check the Scanner Unit Rank Label being used and use the Spacers appropriate for the rank of the Scanner Unit (Front).
- There are three ranks available for the Scanner Unit (Front), and there are spacers suitable for each rank.

Rank	Color of the Spacer
A	Gray
B	White
C	Brown



**CAUTION:**

Be sure that the groove of the Scanner Unit Holder is hooked on the belt when assembling.





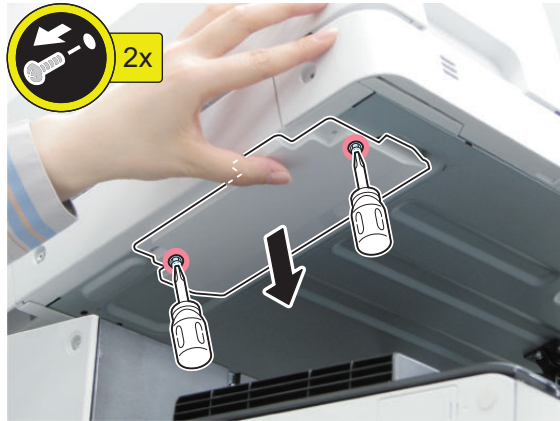
## 6. Adjustment after Replacement

“After Replacing the Scanner Unit (Front)” on page 318

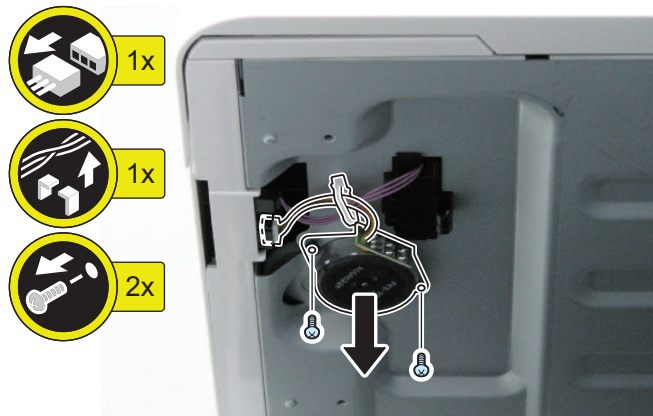
### ● Removing the Reader Motor

#### ■ Procedure

1.



2.



### ● Removing the CIS Holder

#### ■ Preparation

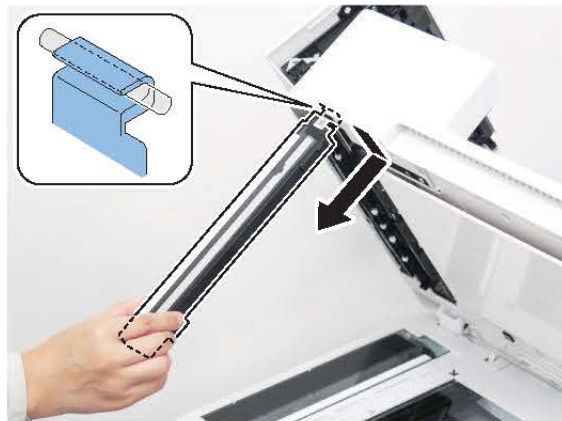
1. “Removing the Scanner Unit (Back)” on page 186

■ Procedure

1.



2.



## Controller System

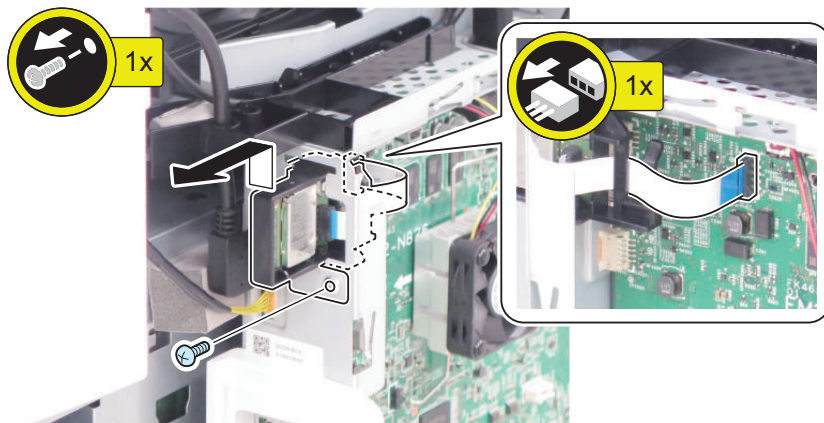
### ● Removing the Wi-Fi PCB

#### ■ Preparation

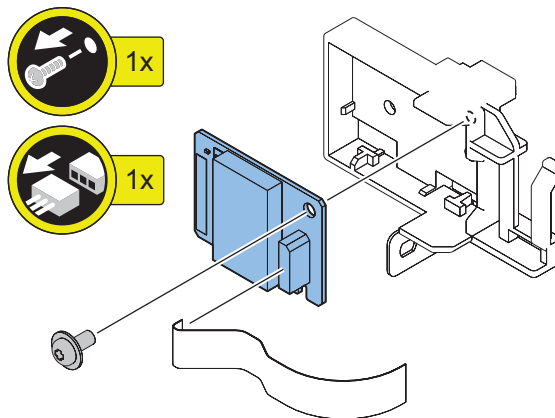
1. “Removing the Rear Cover” on page 149
2. “Removing the Left Rear Cover” on page 156
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

#### ■ Procedure

1.



2.



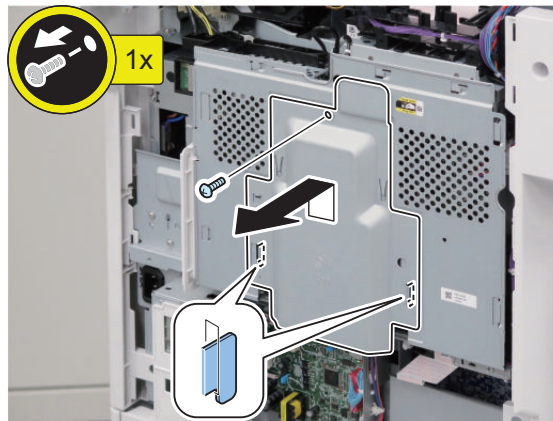
### ● Removing the Main Controller Sub Cover /Main Controller Cover

#### ■ Preparation

1. “Removing the Rear Cover” on page 149

## ■ Procedure

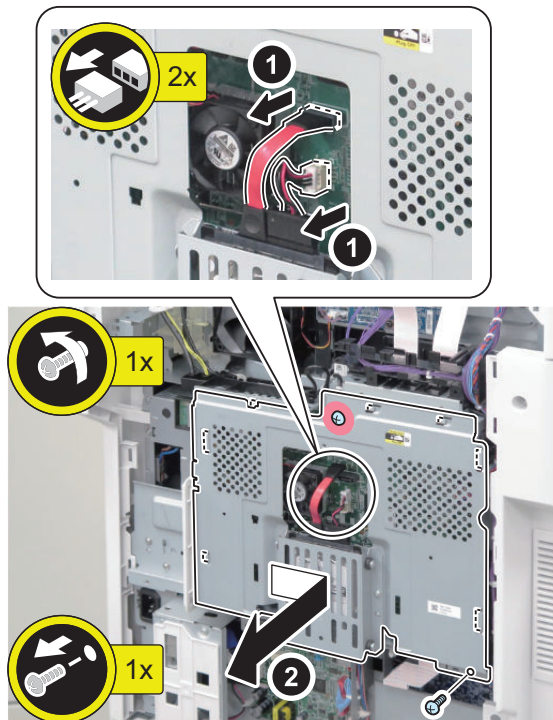
# 1.



# 2.

### CAUTION:

When handling the SSD, be careful not to vibrate or drop it.



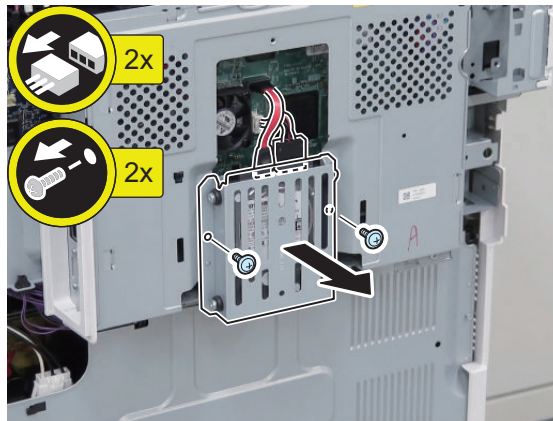
## ● Removing the SSD Unit

### ■ Preparation

1. “Removing the Rear Cover” on page 149
2. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

## ■ Procedure

# 1.



**2.** Actions at Parts Replacement: “Actions after Parts Replacement” on page 316

## ● Removing the Main Controller Unit

### ■ Preparation

1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149
3. “Removing the Left Rear Cover” on page 156
4. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
5. “Removing the Fax Unit” on page 229

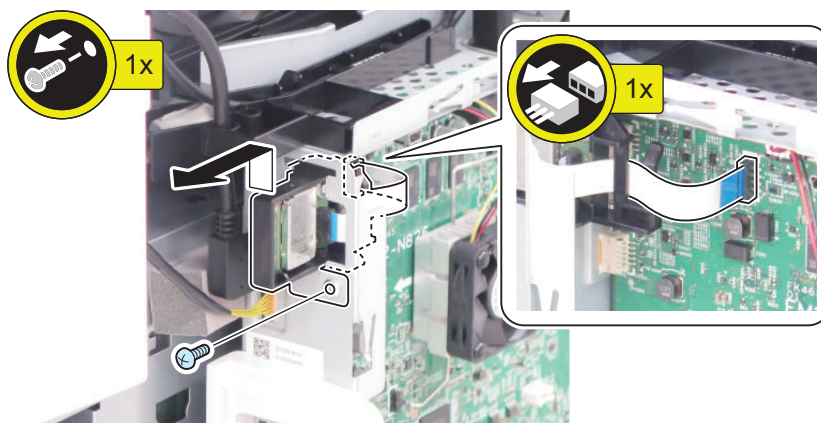
### ■ Procedure

#### CAUTION:

Do not transfer the following parts to another machine with a different serial number.

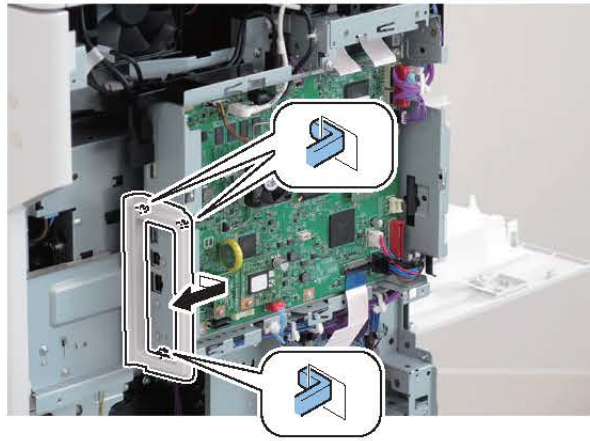
- Main Controller PCB
- Memory PCB
- TPM PCB

# 1.

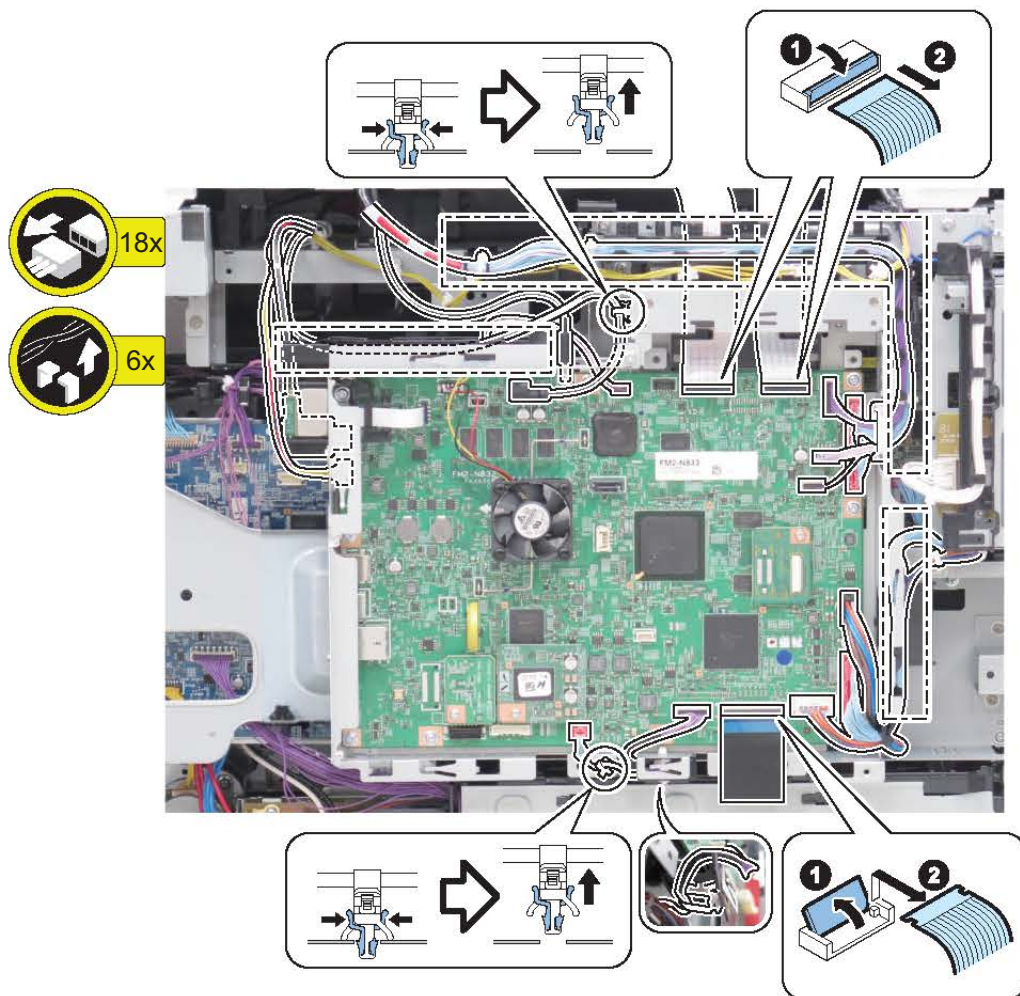




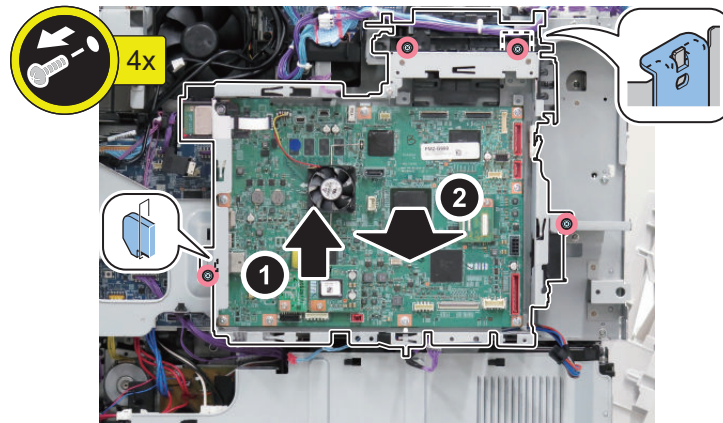
2.



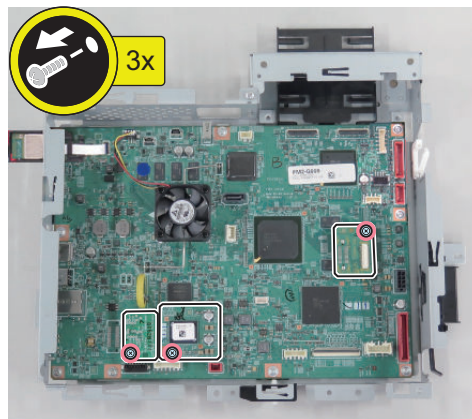
3.



4.



5.



**6.** Remove the parts from the old PCB and install them to the new PCB.

- TPM PCB
- Memory PCB

**7.** Actions after parts replacement: [“Main Controller PCB” on page 311](#)

## ● Removing the Low-voltage Power Supply PCB

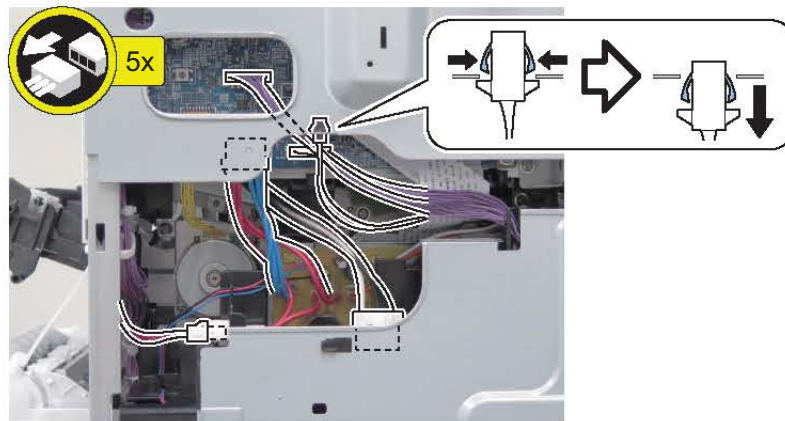
### ■ Preparation

1. [“ Removing the Finisher Rear Cover” on page 165](#)
2. [“ Removing the Rear Cover” on page 149](#)
3. [“Removing the Main Controller Sub Cover /Main Controller Cover” on page 217](#)
4. [“Removing the Left Rear Cover” on page 156](#)
5. [“ Removing the Fax Unit” on page 229](#)
6. [“ Removing the Main Controller Unit” on page 219](#)

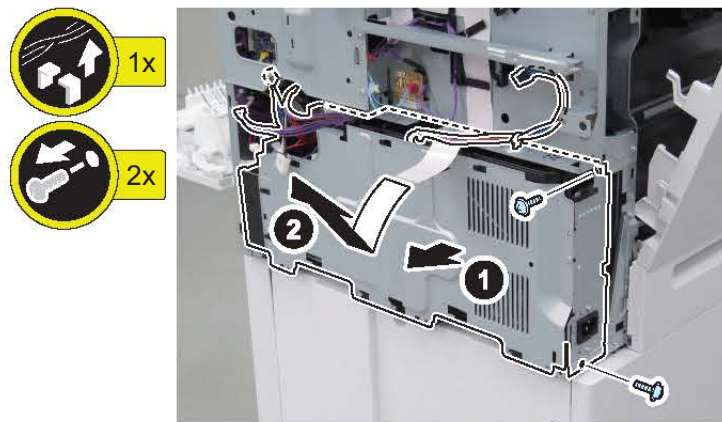


■ Procedure

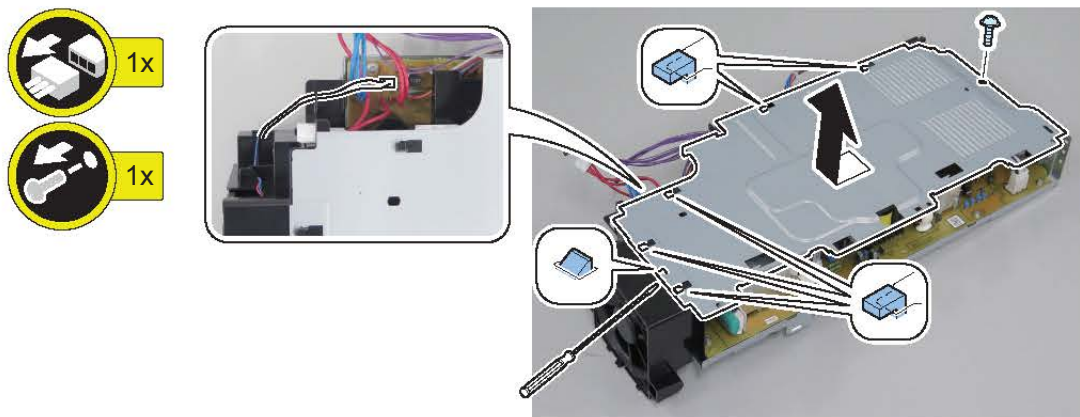
1.



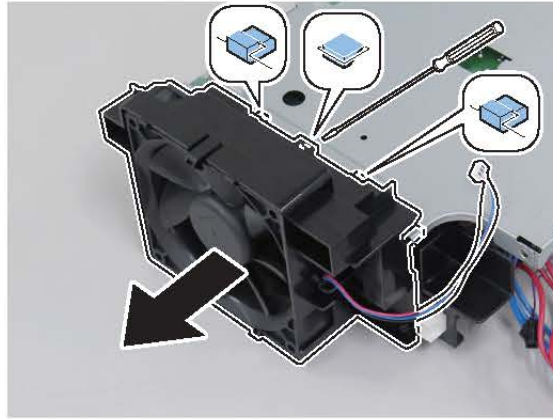
2.



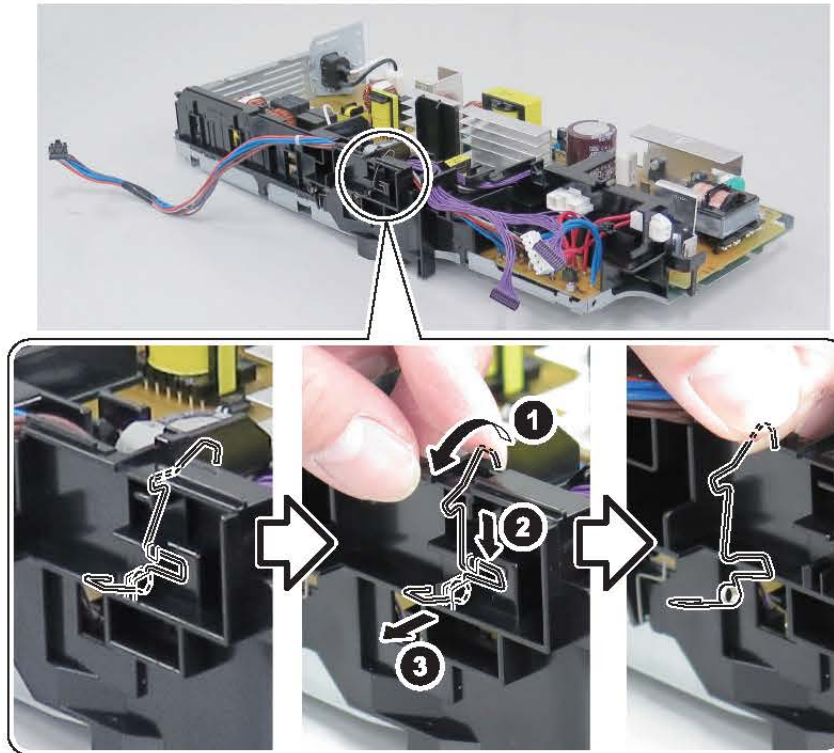
3.



4.

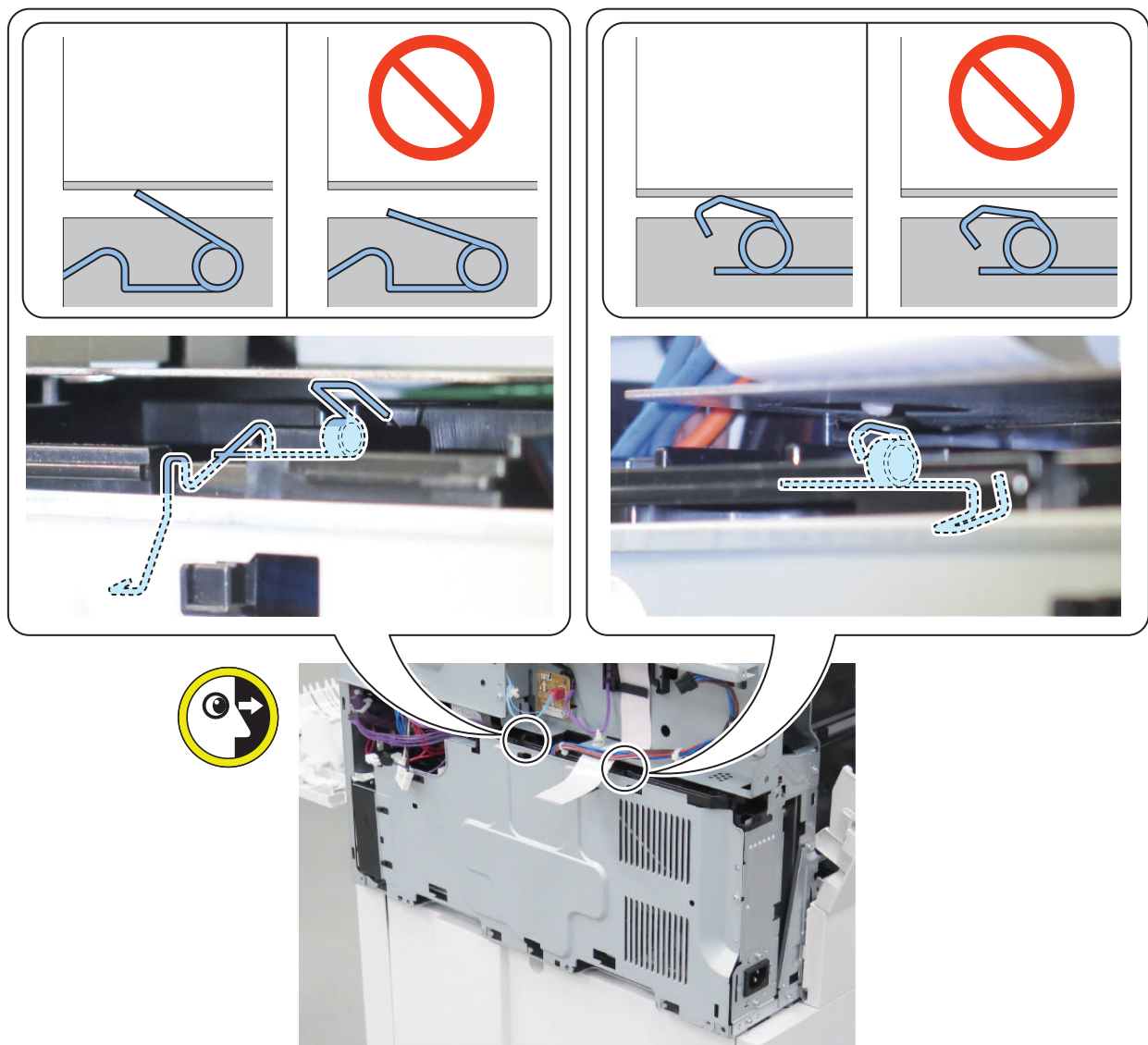


# 5.



**CAUTION:**

Points to note at installation: Be sure to check that the spring is in contact with the plate.



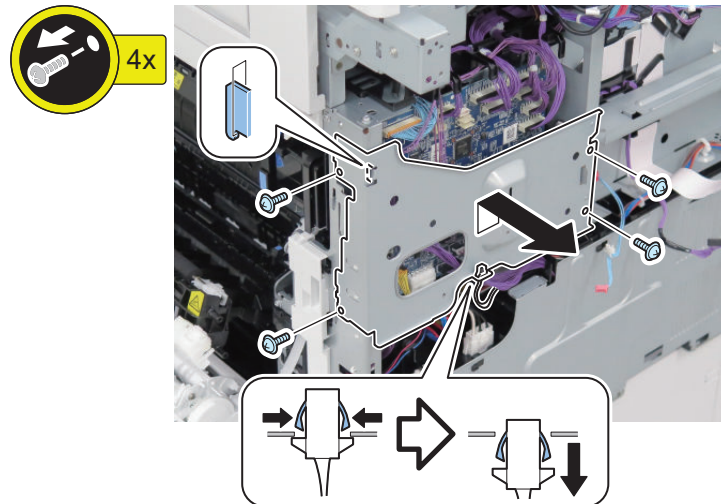
## ● Removing the DC Controller PCB

### ■ Preparation

1. “DC Controller PCB” on page 313
2. “ Removing the Finisher Rear Cover” on page 165
3. “ Removing the Rear Cover” on page 149
4. “Removing the Right Rear Cover” on page 152
5. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
6. “ Removing the Fax Unit” on page 229
7. “ Removing the Main Controller Unit” on page 219

■ Procedure

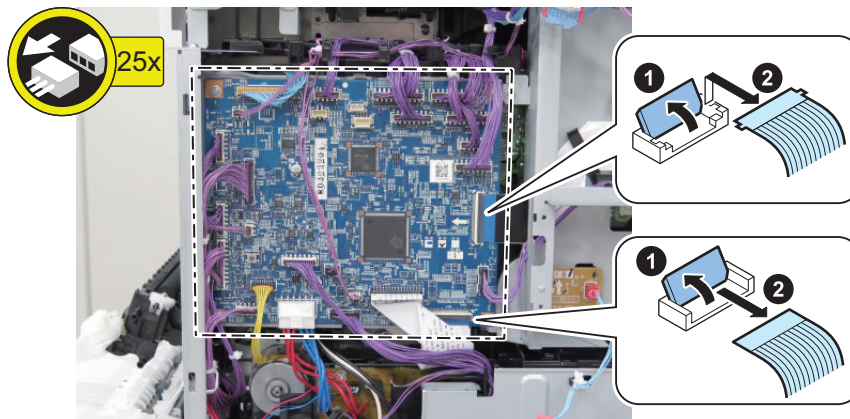
1.



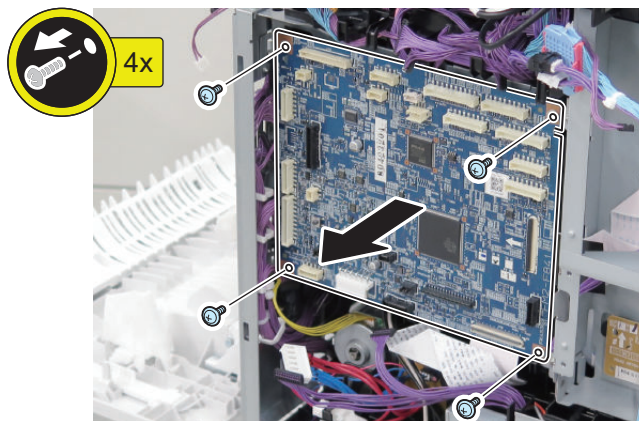
2.

**NOTE:**

Number of connectors: 25 locations (w/ Finisher type), 24 locations (w/o Finisher type)



3.



4. Actions at Parts Replacement : “DC Controller PCB” on page 313



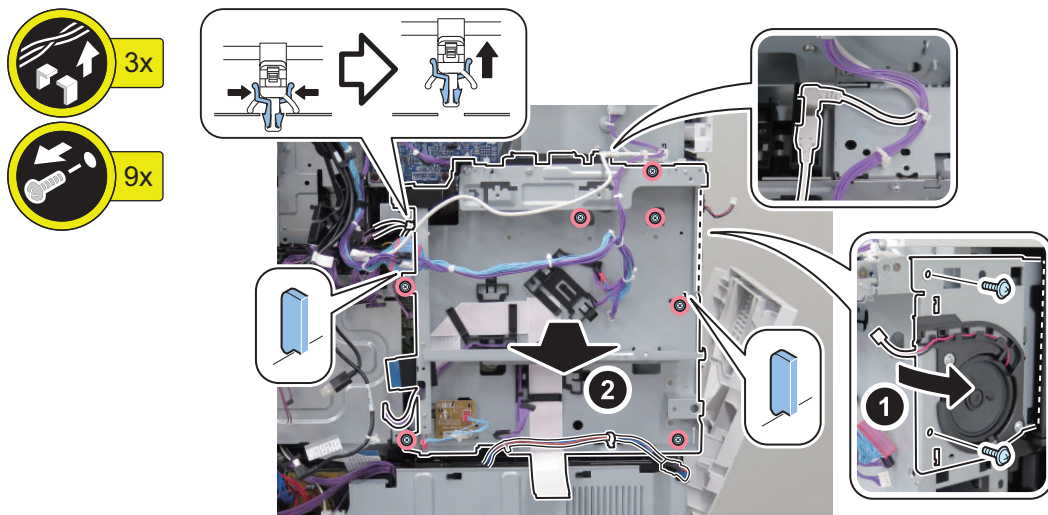
## ● Removing the High-voltage Power Supply<sup>1</sup>

### ■ Preparation

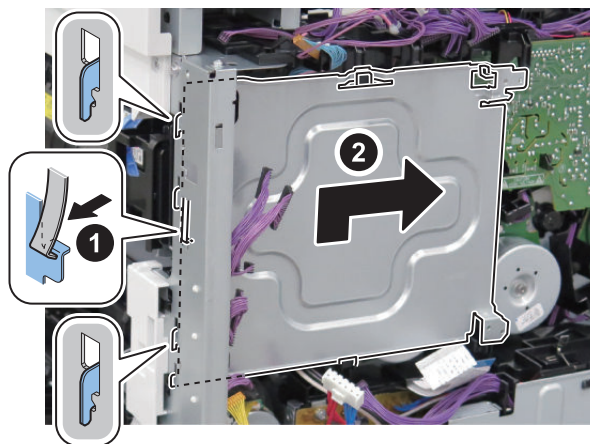
1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “Removing the Fax Unit” on page 229
6. “Removing the Main Controller Unit” on page 219
7. “Removing the DC Controller PCB” on page 225
8. “Removing the Finisher Fan” on page 278

### ■ Procedure

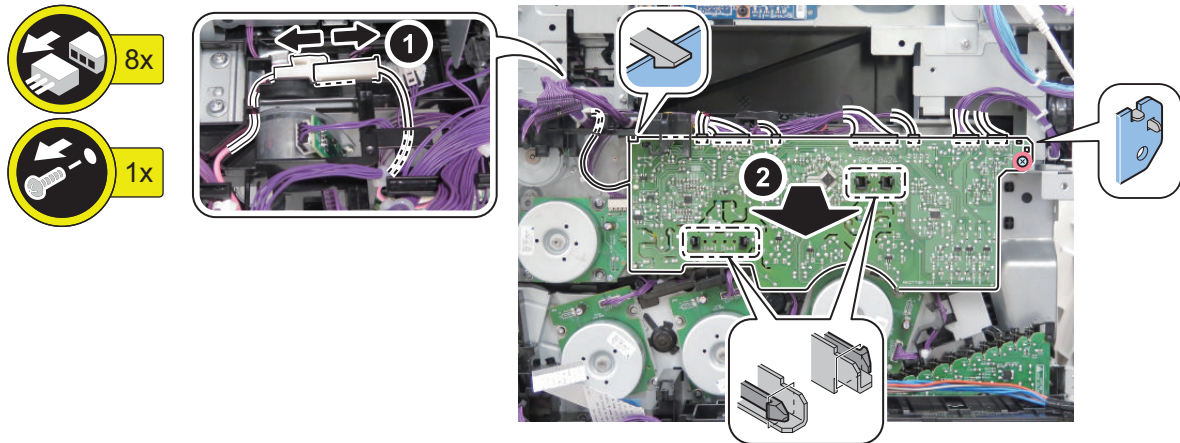
1.



2.



3.



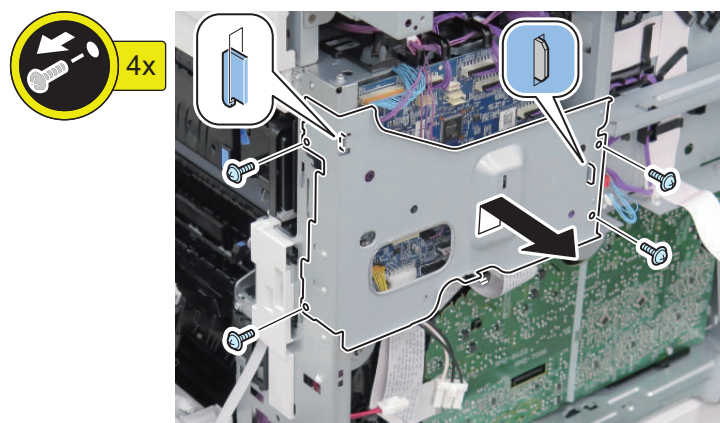
## ● Removing the High-voltage Power Supply<sup>2</sup>

### ■ Preparation

1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Fax Unit” on page 229
6. “ Removing the Main Controller Unit” on page 219
7. “ Removing the Low-voltage Power Supply PCB” on page 221
8. “Removing the Right Rear Cover” on page 152

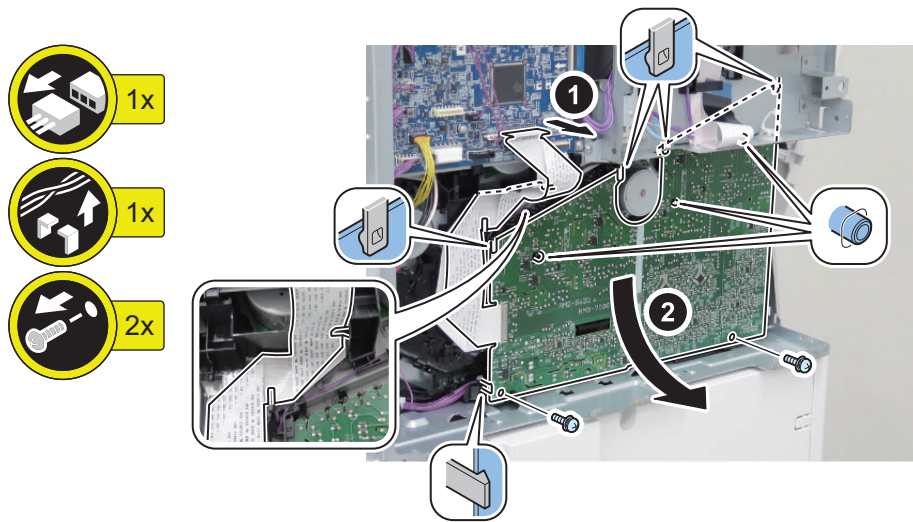
### ■ Procedure

1.





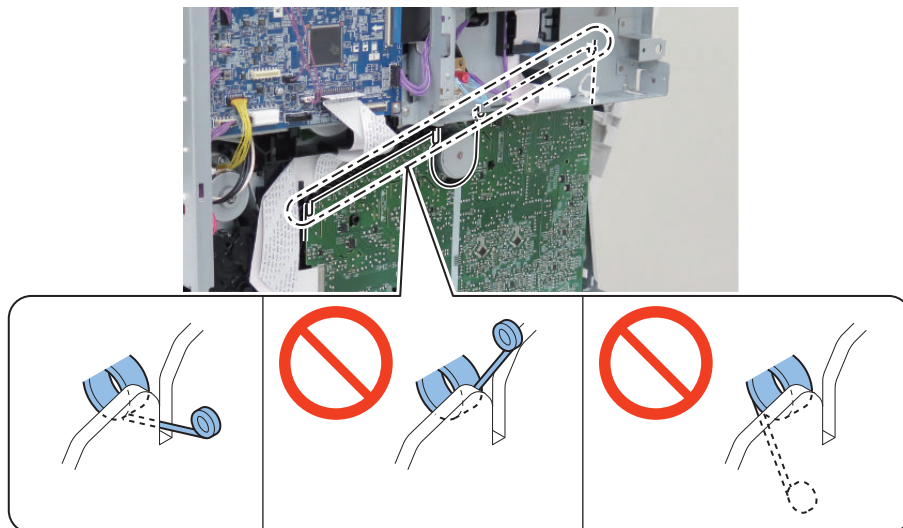
2.



3.

**CAUTION:**

Make sure that the Contact Spring is in contact with the PCB.



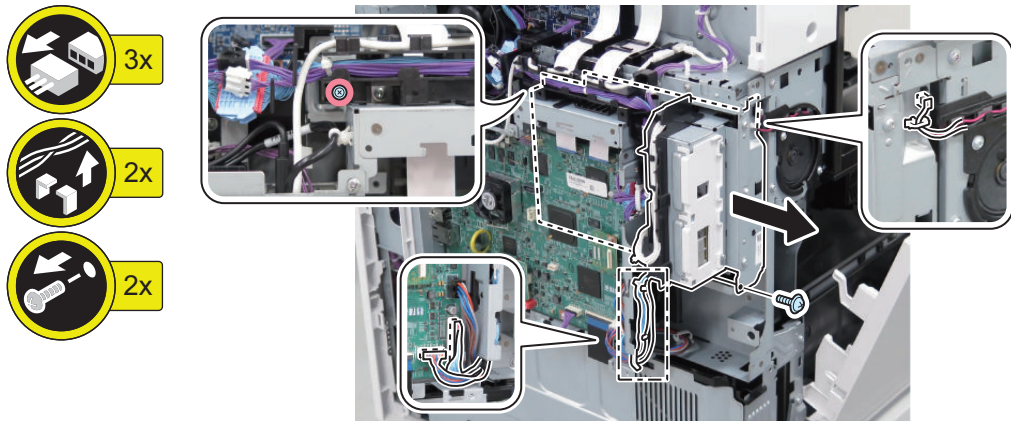
## Removing the Fax Unit

### ■ Preparation

1. "Removing the Finisher Rear Cover" on page 165
2. "Removing the Rear Cover" on page 149
3. "Removing the Left Rear Cover" on page 156
4. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217

■ Procedure

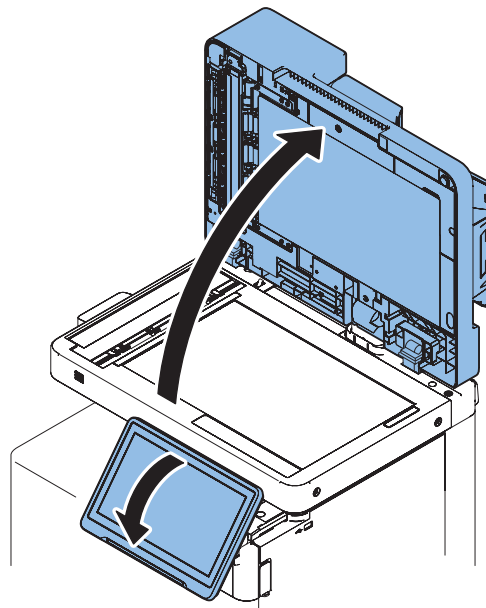
1.



● Removing the Control Panel Unit

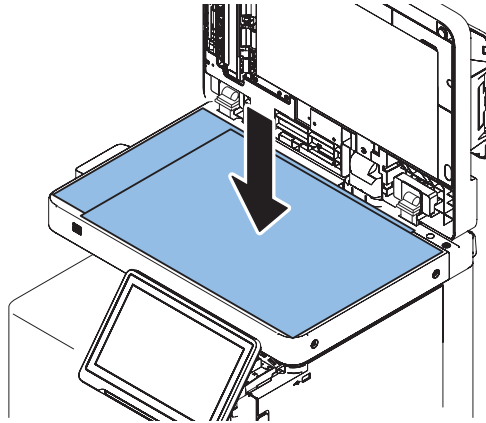
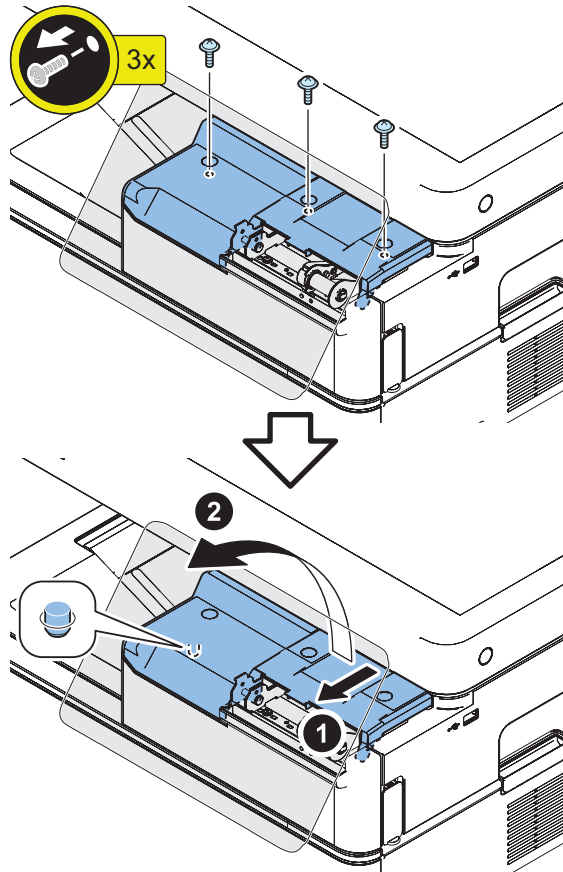
■ Procedure

1.

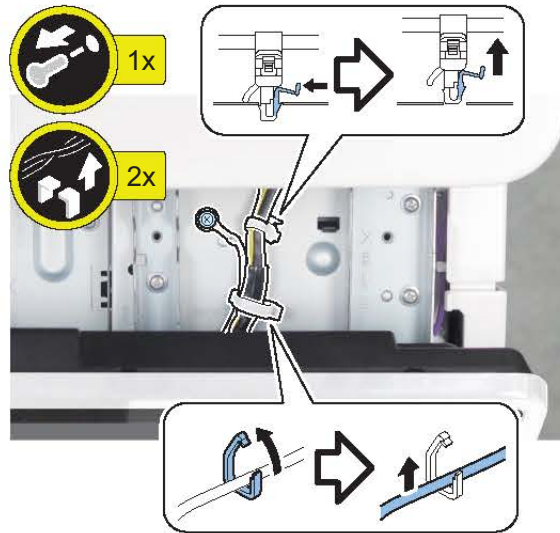


**2.****CAUTION:**

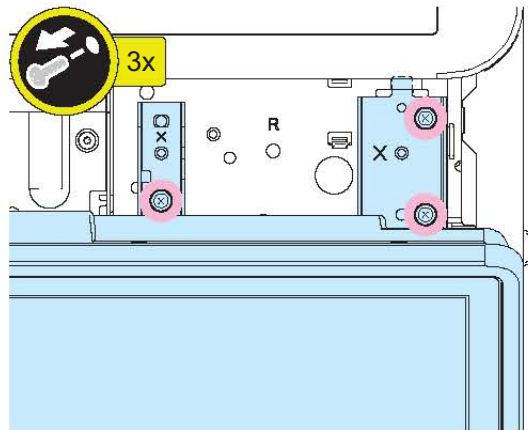
Be sure to place 5 or more sheets of paper to prevent damage.

**3.**

4.



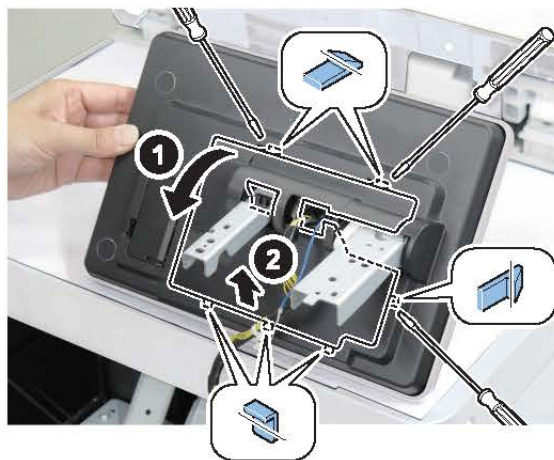
5.



6.



7.

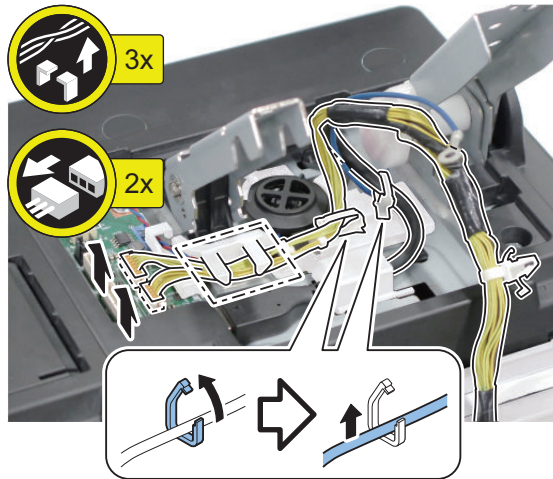


8.

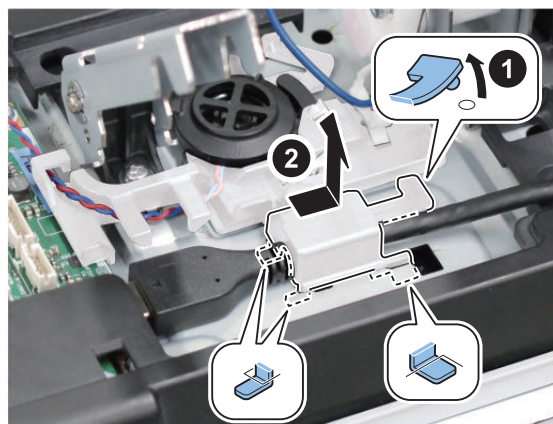




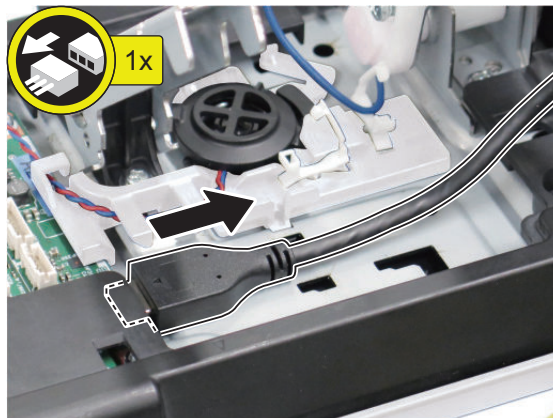
9.



10.



11.



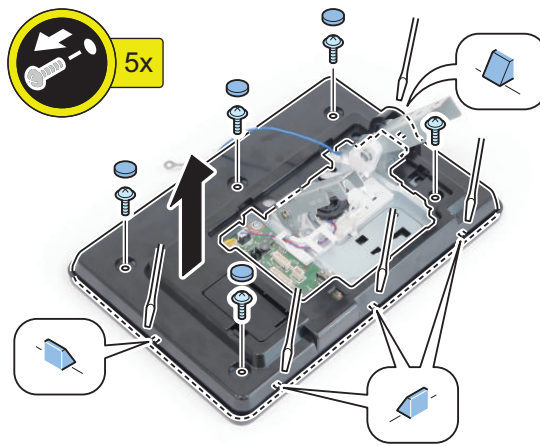
## ● Removing the Control Panel CPU PCB Unit/LCD Unit

### ■ Pre-Procedures

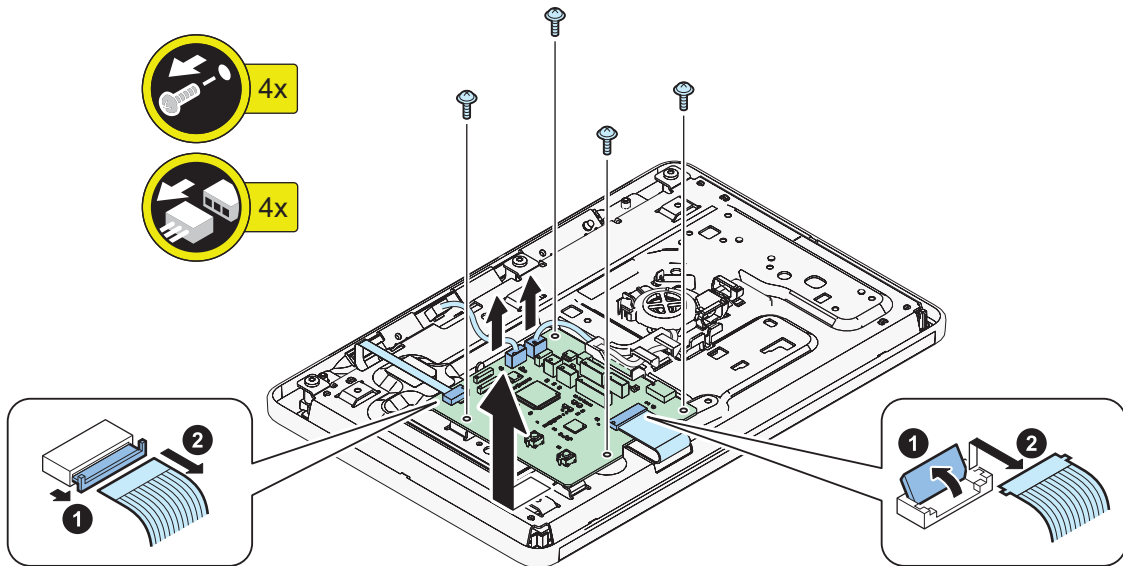
1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Control Panel Unit" on page 230

■ Procedure

1.



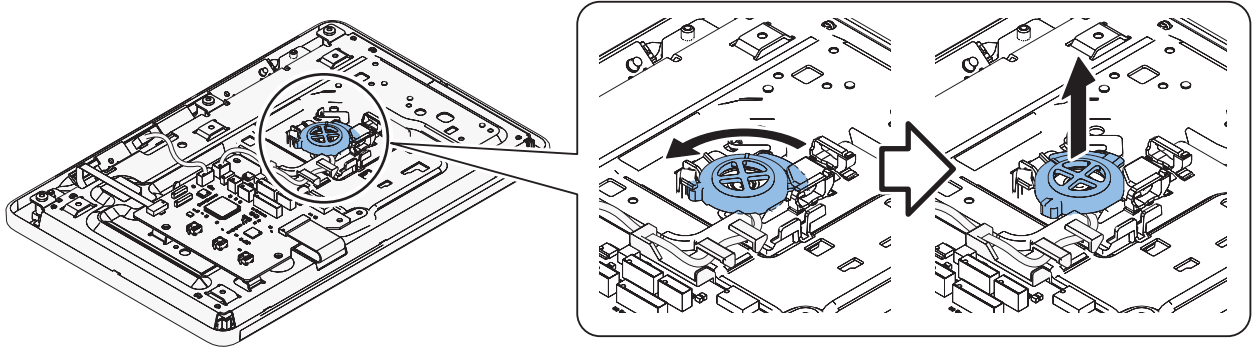
2. Removing the Control Panel CPU PCB





### 3. Removing the Speaker

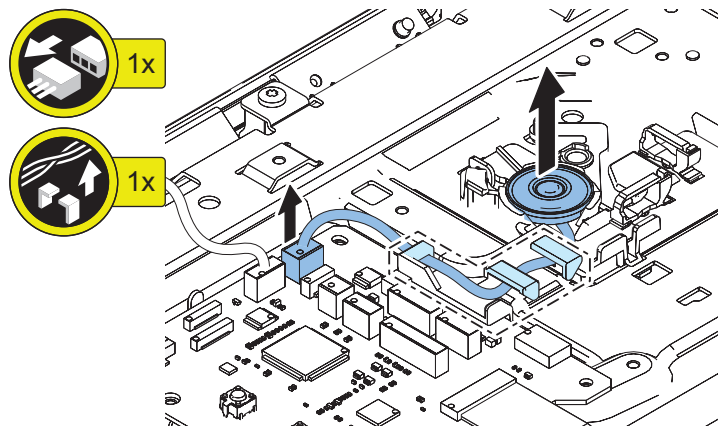
1.



2.

**CAUTION:**

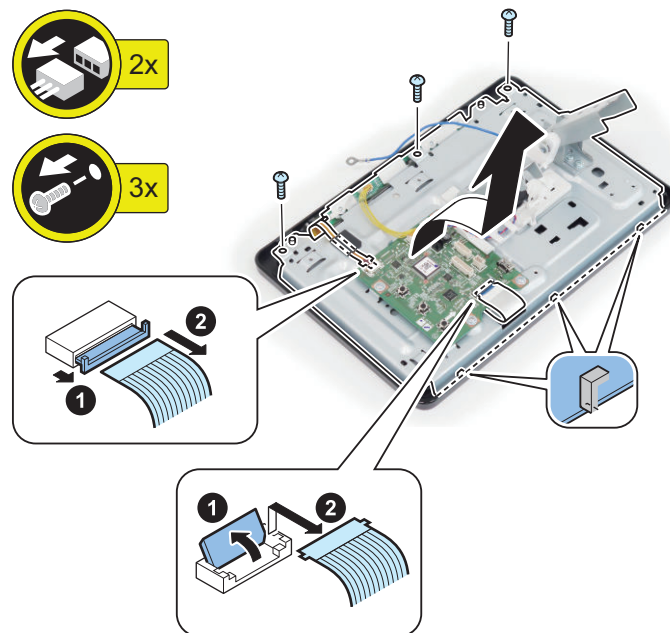
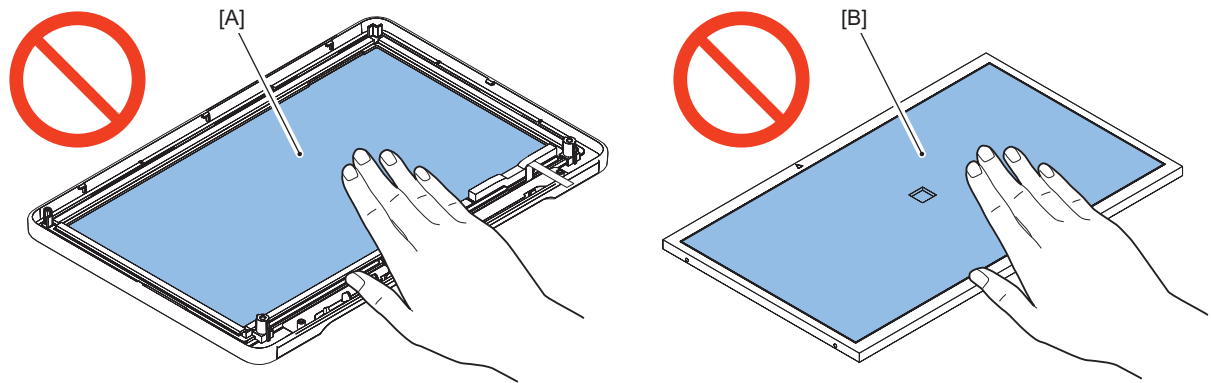
- Do not directly touch the speaker.
- Do not damage the speaker.



## 4. Removing the LCD Unit

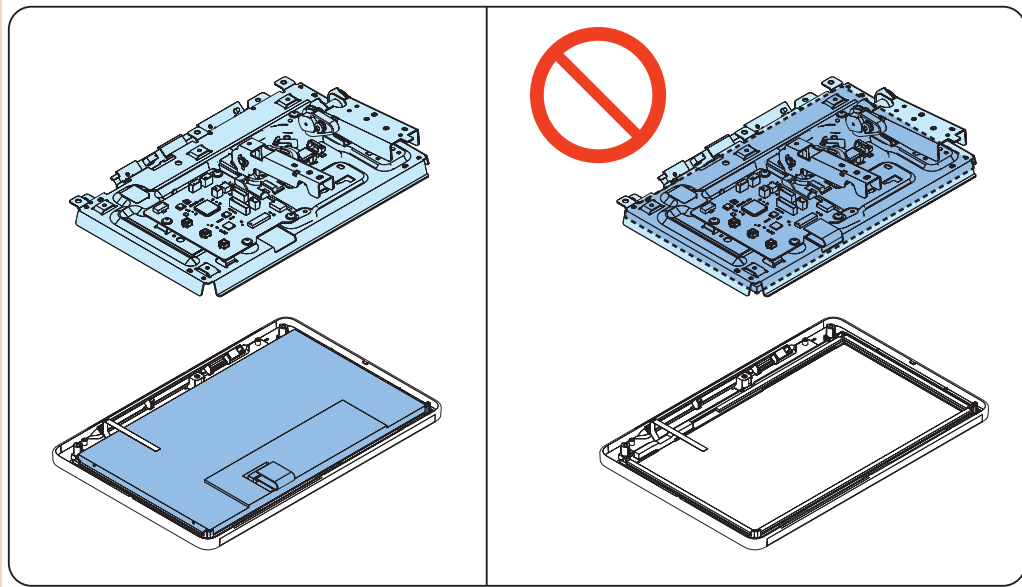
### CAUTION:

Do not touch the surface of the Touch Panel [A] and LCD Unit [B] when assembling/disassembling.



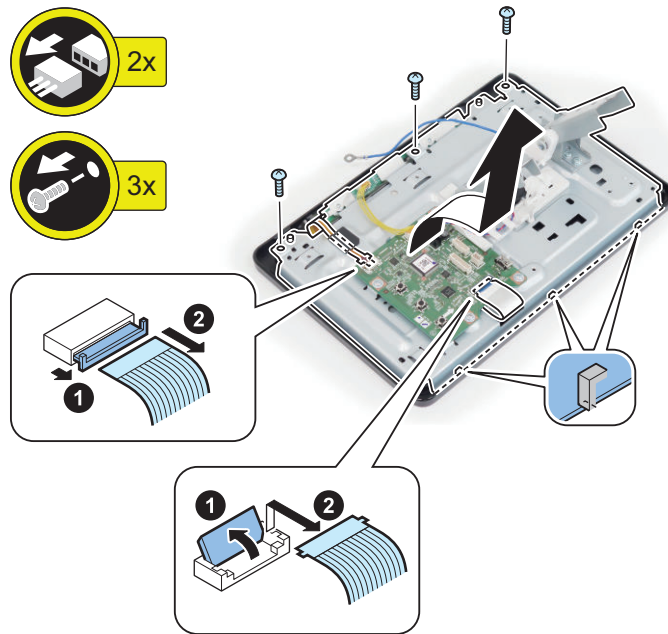
**CAUTION:**

Remove the Touch Panel and the LCD Unit in one set.

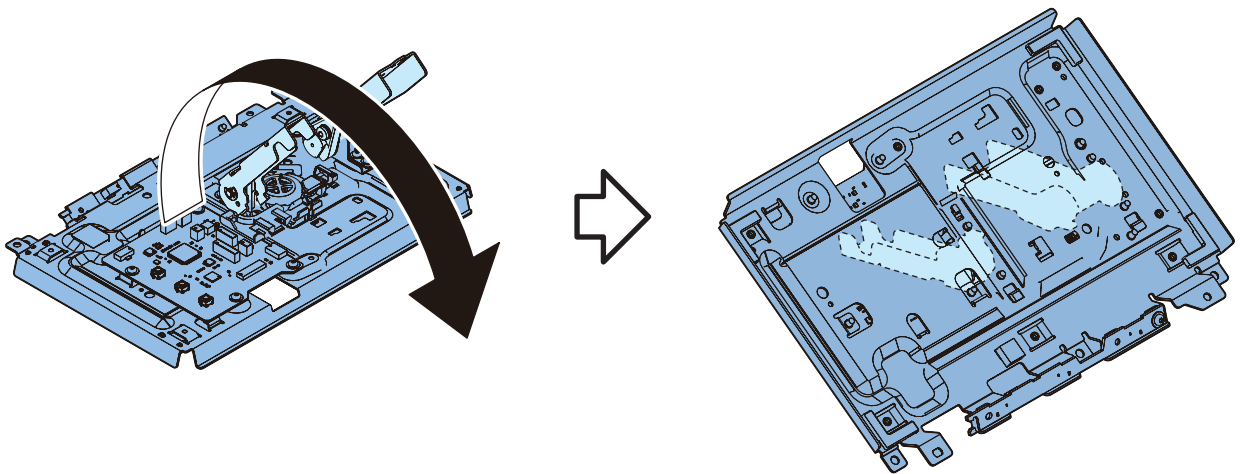


# 5. Removing the LED PCB

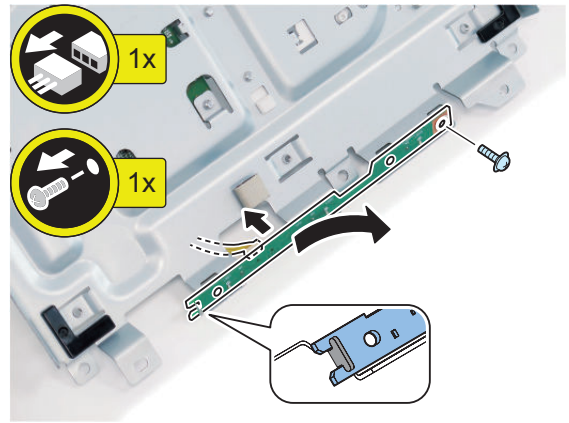
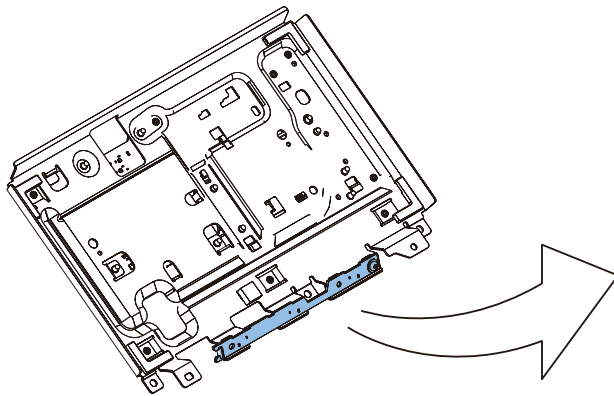
1.



2.



3.



**6.** Actions after Replacement: [“Control Panel Unit” on page 320](#)

## Controller System (Finisher)

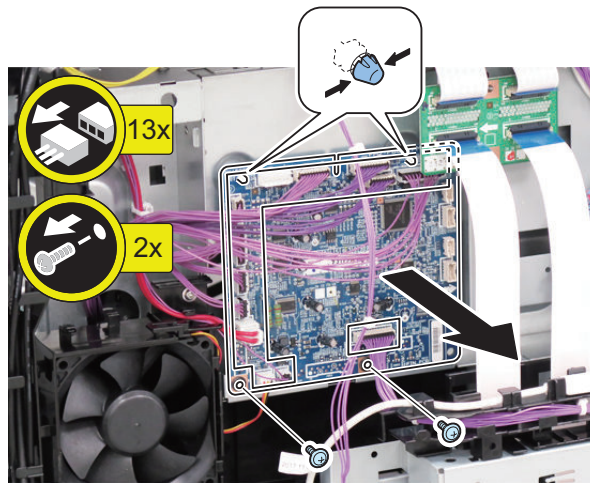
### ● Removing the Finisher Controller PCB

#### ■ Preparation

1. “Removing the Rear Cover” on page 149
2. “Removing the Finisher Rear Cover” on page 165

#### ■ Procedure

1.



## Laser Exposure System

### ● Removing the Laser Scanner Unit

#### ■ Preparation

1. "Removing the Waste Toner Container" on page 164
2. "Removing the Left Door" on page 156

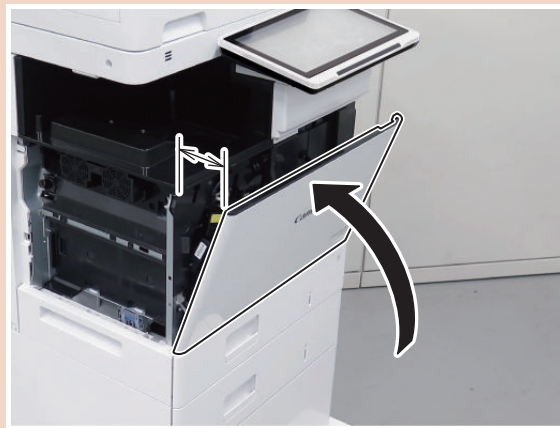
#### ■ Procedure

##### CAUTION:

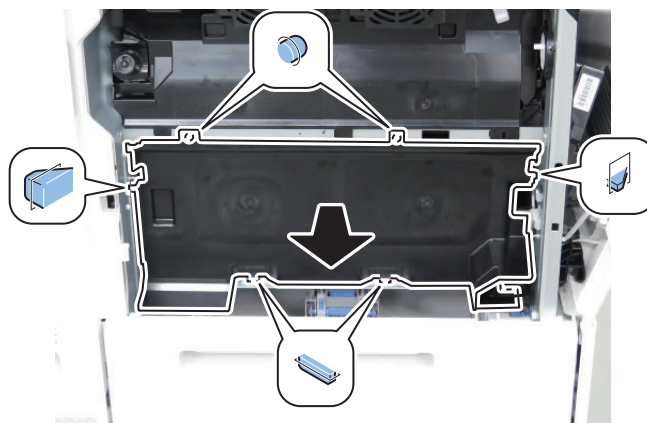
<Points to note at disassembly / assembly>

The Laser Scanner Unit and the cleaning mechanism interfere with each other when the Front Door is opened because the Front Door and cleaning mechanism of the Laser Scanner are interlocked.

Disassembling / assembling with the Front Door left open is highly likely to damage the parts of the cleaning mechanism. Make sure to try closing the Front Door as much as possible (it cannot be closed completely) while working.

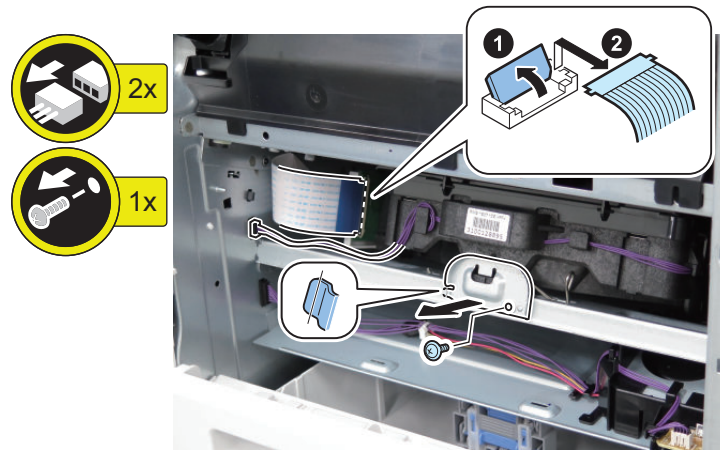


1.

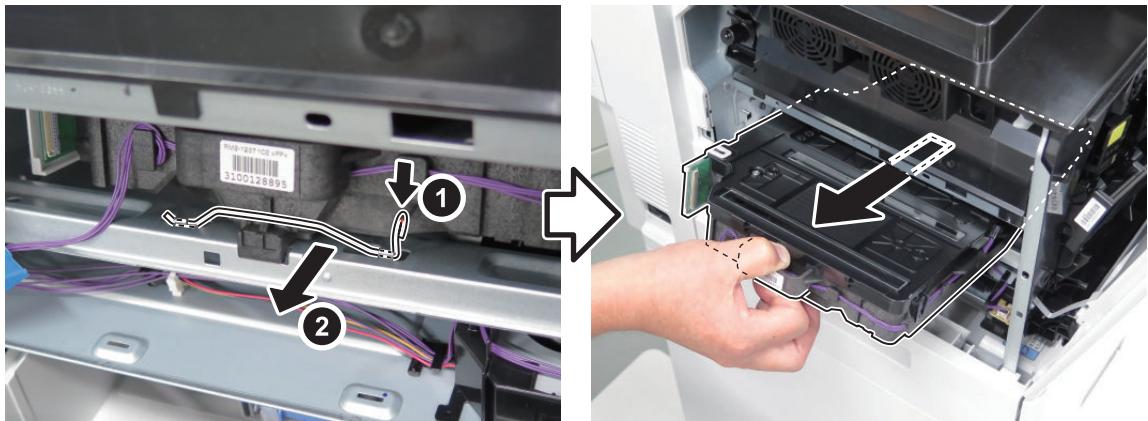




2.



3.



**CAUTION:**

<Points to note at assembly>

Make sure to close all doors on the printer before turning ON the power for the first time after replacing the Laser Scanner Unit.

## Image Formation System

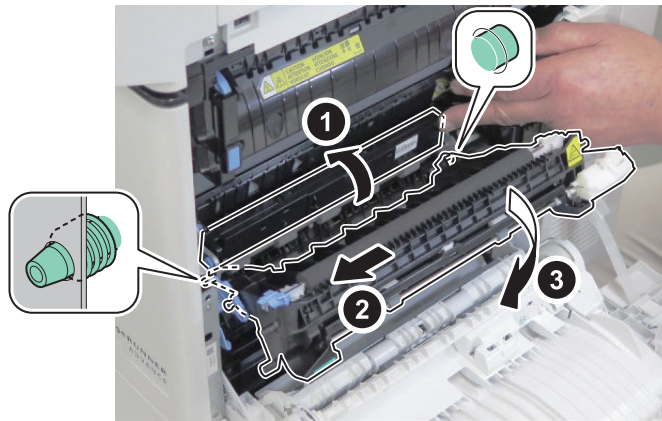
### ● Removing the Secondary Transfer Outer Roller Guide Unit

#### ■ Procedure

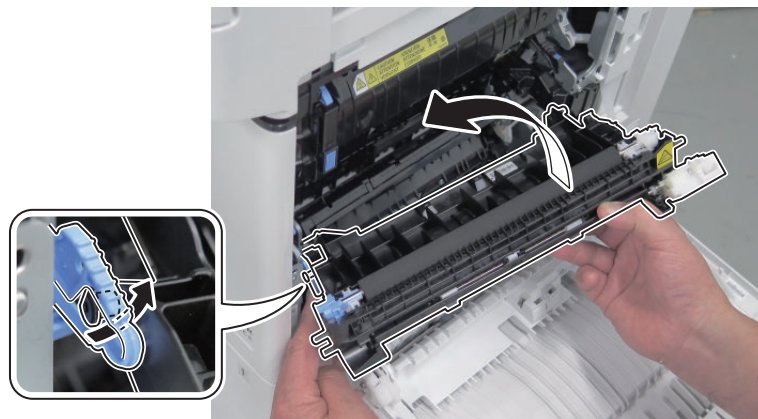
1.



2.



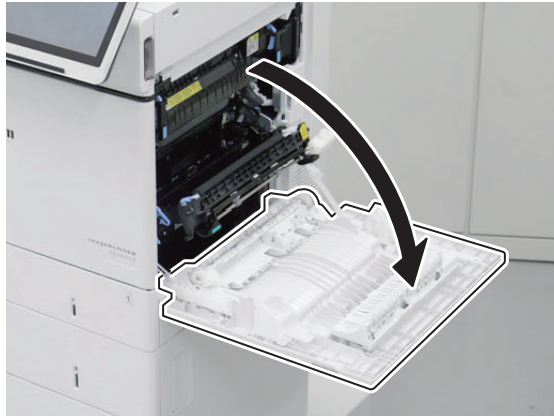
3.



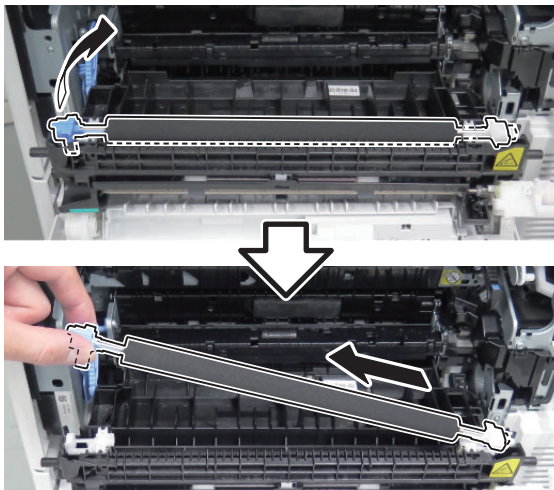
## ● Removing the Secondary Transfer Outer Roller Unit

### ■ Procedure

1.



2.



3. Actions at Parts Replacement : “ Secondary Transfer Outer Roller Unit ” on page 317

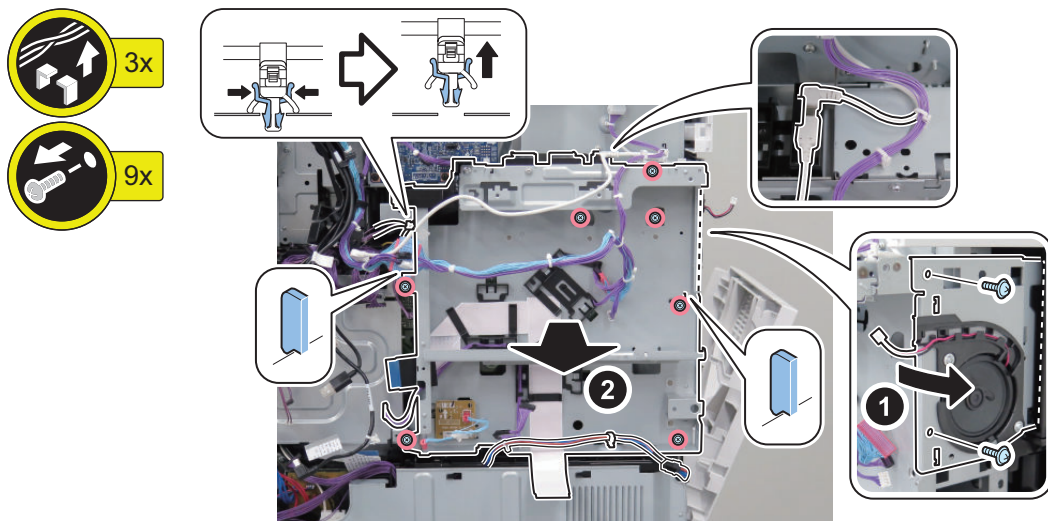
## ● Removing the Yellow drum, yellow developer and magenta developer Motor

### ■ Preparation

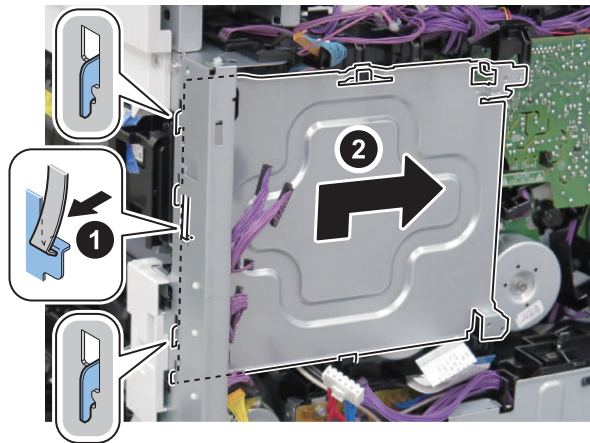
1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Main Controller Unit” on page 219
6. “ Removing the DC Controller PCB” on page 225
7. “Removing the Finisher Fan” on page 278
8. “ Removing the High-voltage Power Supply1” on page 227

■ Procedure

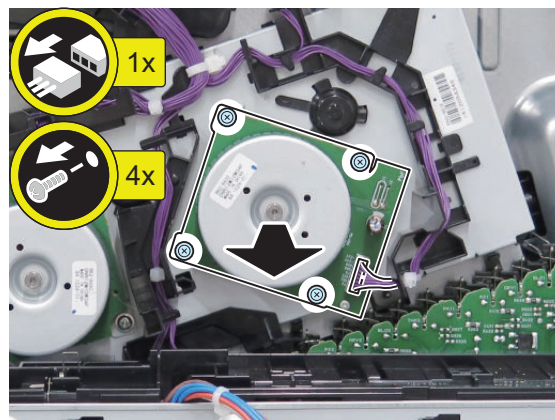
1.



2.



3.



● Removing the Magenta drum, cyan drum and cyan developer Motor

■ Preparation

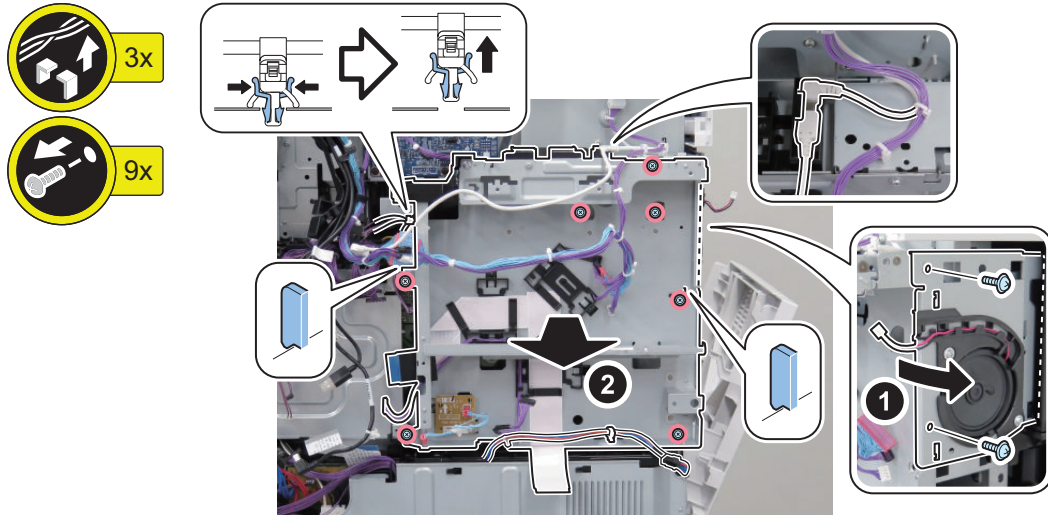
1. "Removing the Finisher Rear Cover" on page 165
2. "Removing the Rear Cover" on page 149



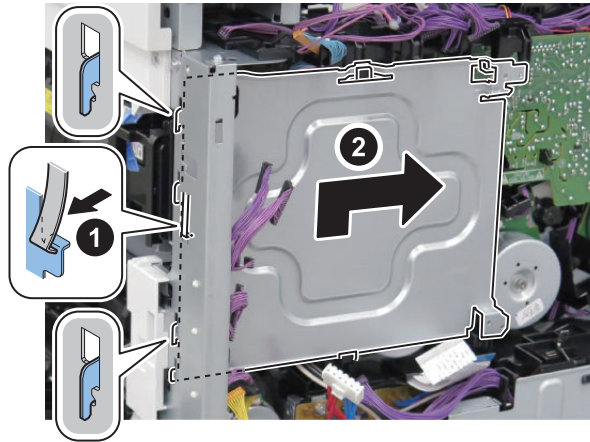
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
4. "Removing the Left Rear Cover" on page 156
5. " Removing the Main Controller Unit" on page 219
6. " Removing the DC Controller PCB" on page 225

■ Procedure

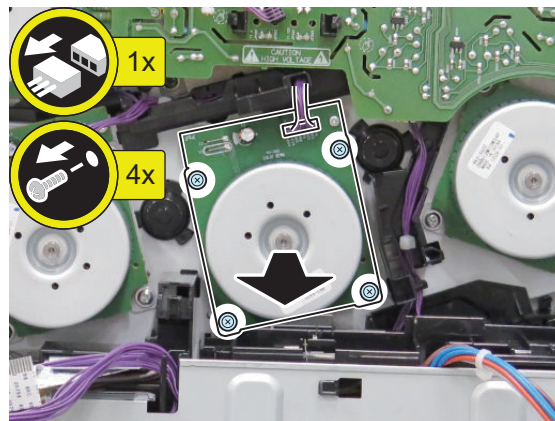
1.



2.



3.



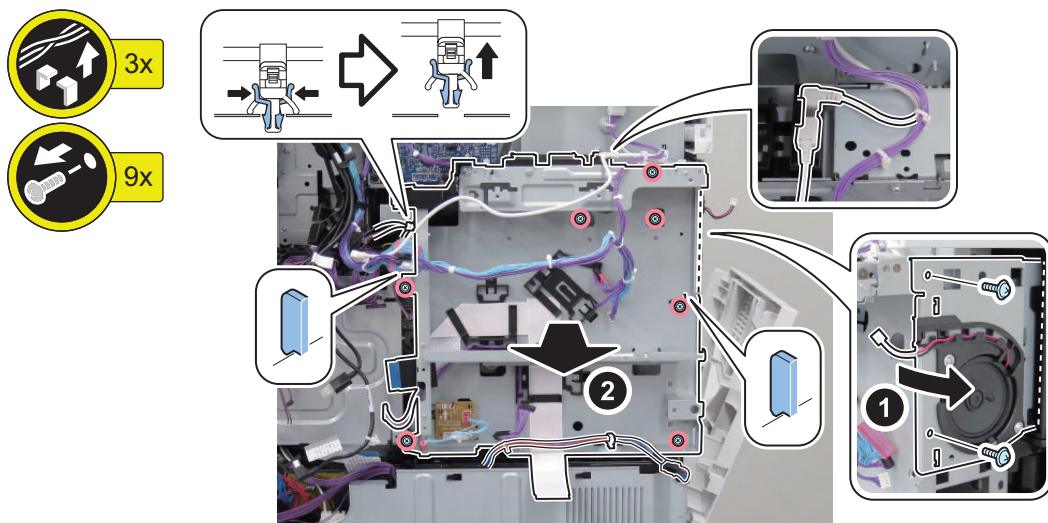
## ● Removing the Black drum, black developer and ITB Motor

### ■ Preparation

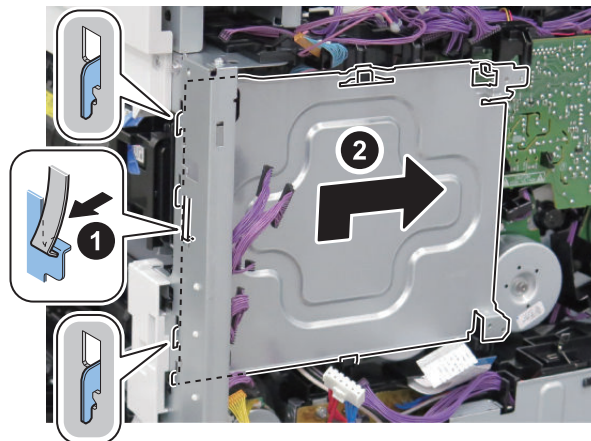
1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Main Controller Unit” on page 219
6. “ Removing the DC Controller PCB” on page 225

### ■ Procedure

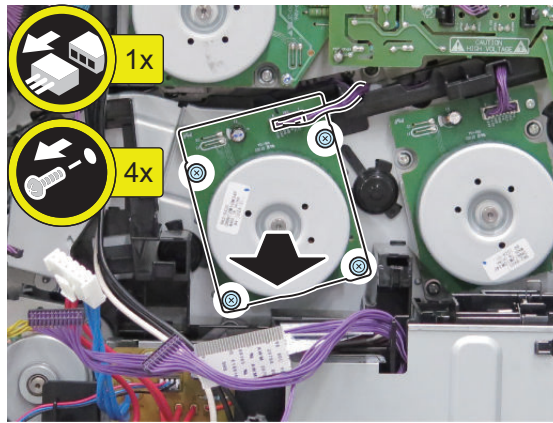
1.



2.



3.

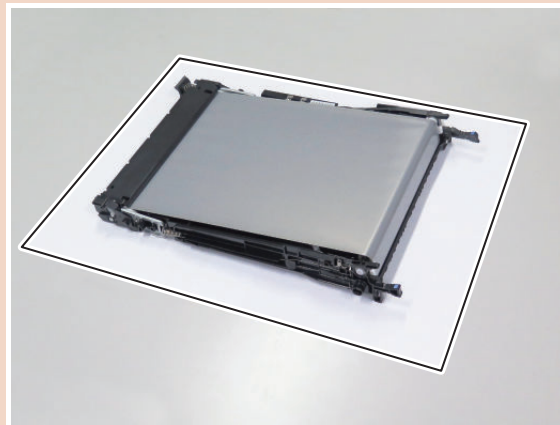


## ● Removing the ITB Unit

### ■ Procedure

**CAUTION:**

Place a paper on a flat surface so that the ITB unit is not damaged.

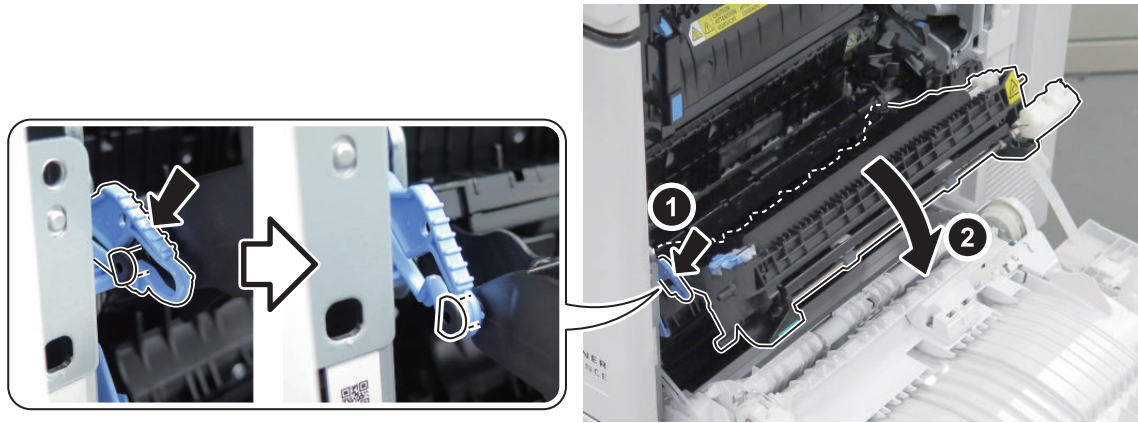


1.

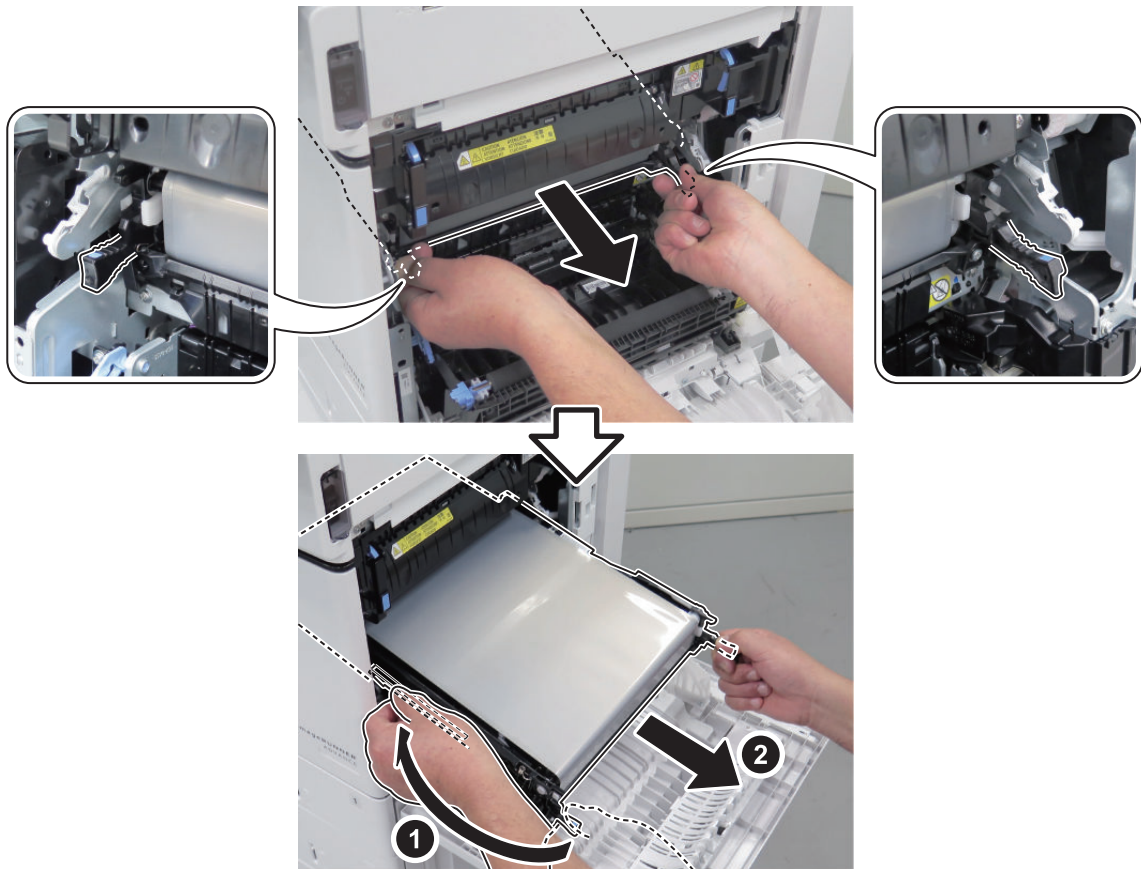




2.



3.

**NOTE:**

When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

- COPIER > COUNTER > DRBL-1 > TR-UNIT

## ● Removing the Developer Alienation Motor

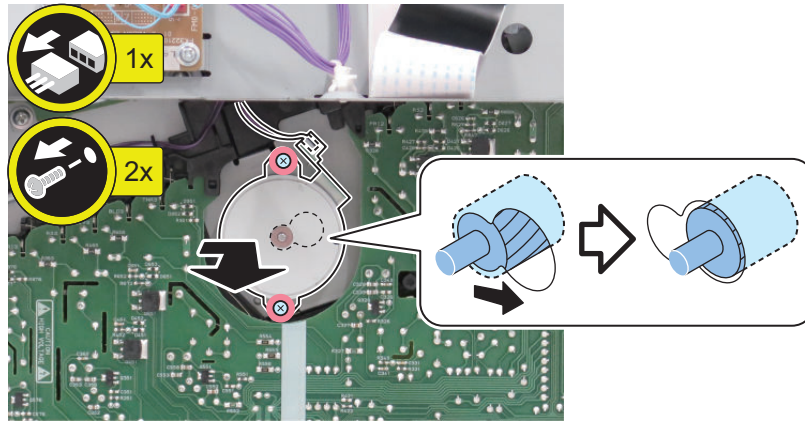
### ■ Preparation

1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Fax Unit” on page 229
6. “ Removing the Main Controller Unit” on page 219
7. “ Removing the Low-voltage Power Supply PCB” on page 221

## ■ Procedure

1.



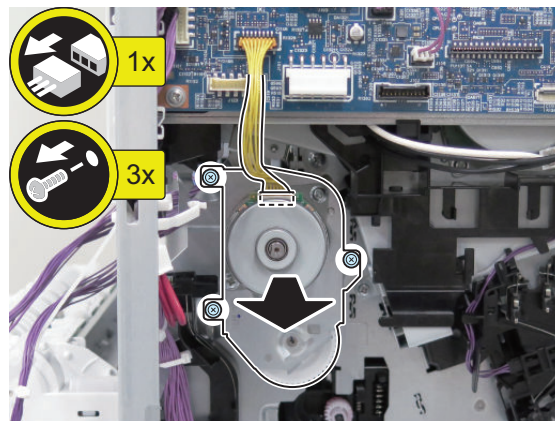
## ● Removing the Registration Unit

### ■ Preparation

1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Fax Unit” on page 229
6. “ Removing the Main Controller Unit” on page 219
7. “ Removing the DC Controller PCB” on page 225
8. “ Removing the Low-voltage Power Supply PCB” on page 221
9. “Removing the Right Rear Cover” on page 152
10. “ Removing the High-voltage Power Supply2” on page 228
11. “Removing the Lifter Drive Unit” on page 275
12. “Removing the Secondary Transfer Outer Roller Guide Unit” on page 244

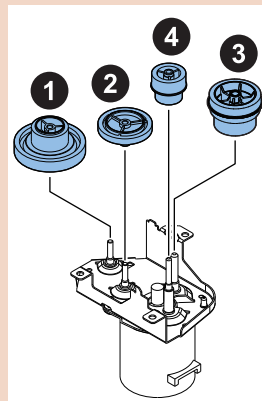
## ■ Procedure

# 1.

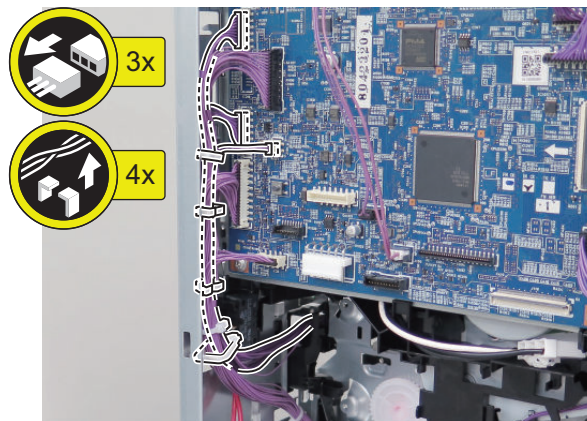


### CAUTION:

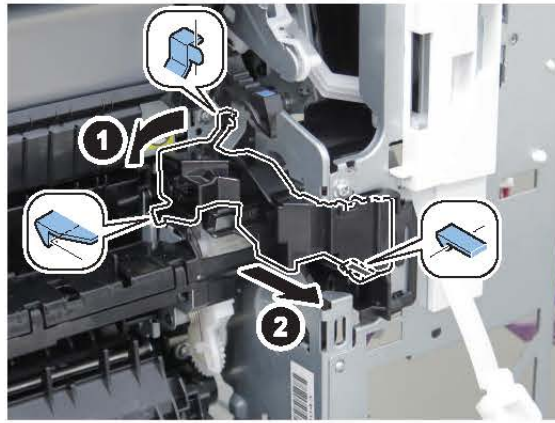
ギアは固定されていないため取扱いに注意すること。



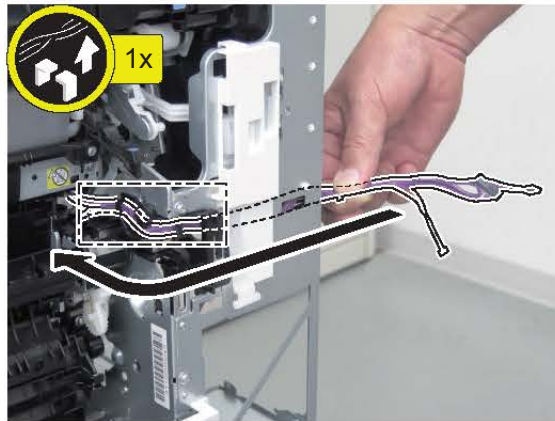
# 2.



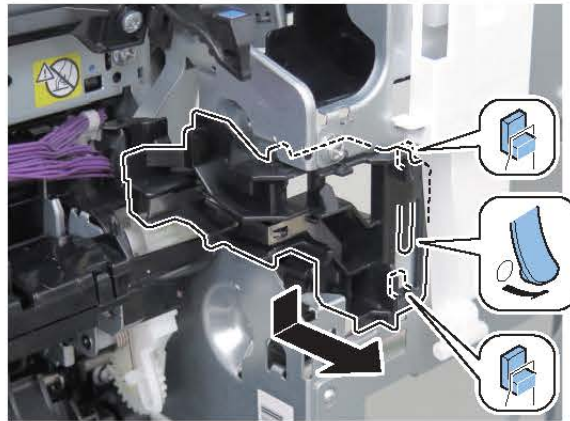
3.



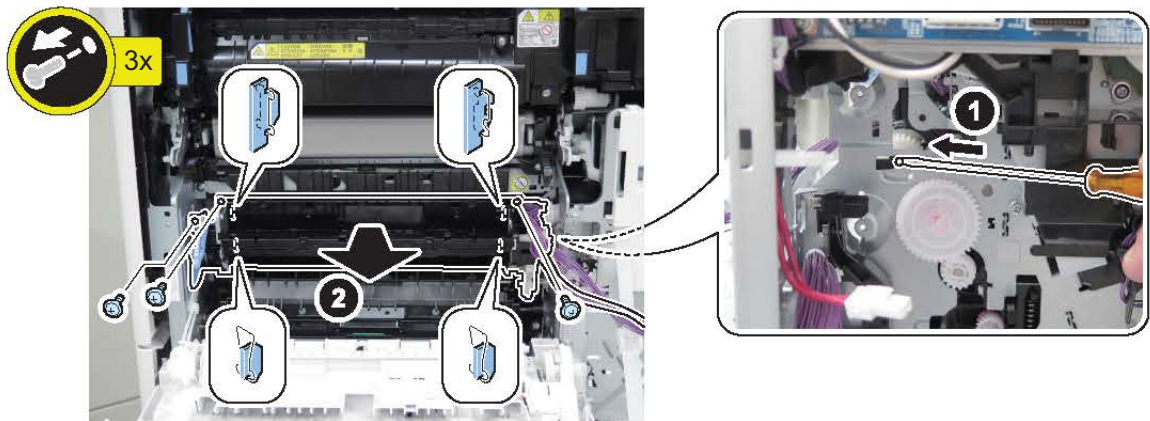
4.



5.



6.





## Fixing System

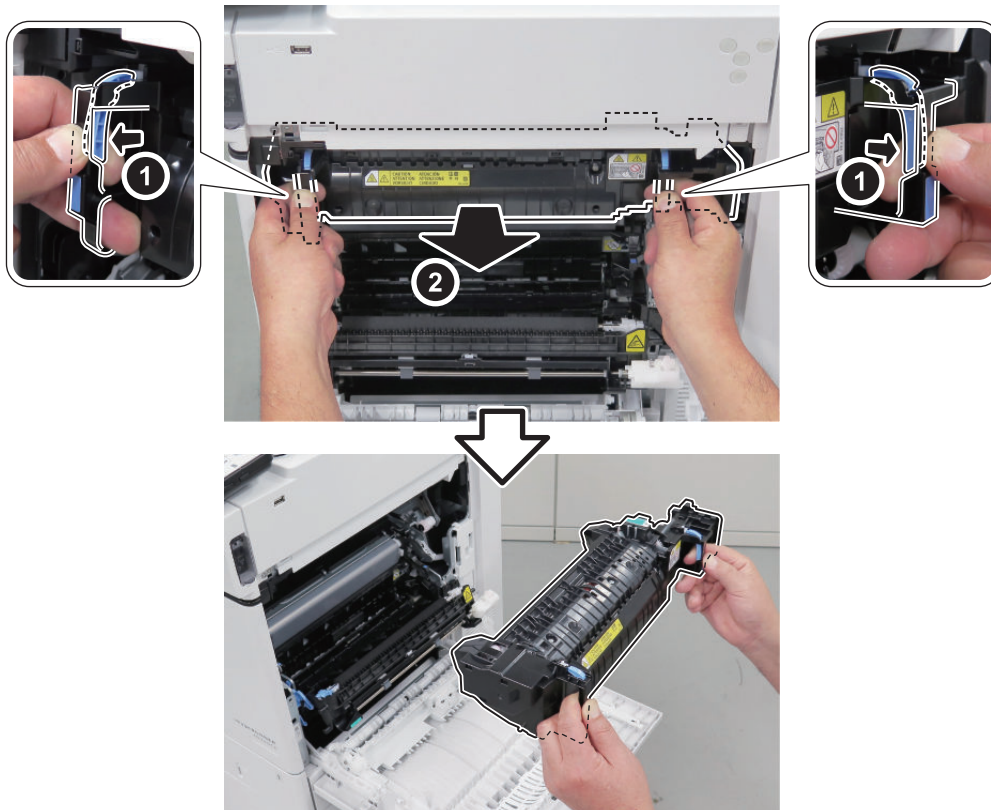
### ● Removing the Fixing Unit

#### ■ Procedure

1.



2.



3. Actions at Parts Replacement: “Actions after Parts Replacement” on page 317

### ● Removing the Fixing Drive Unit

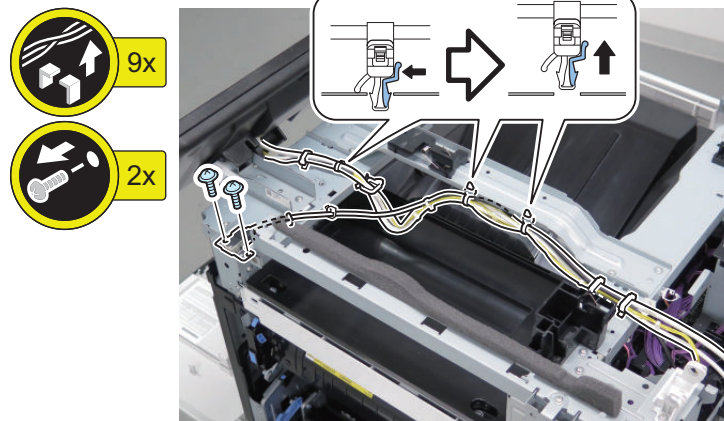
#### ■ Procedure(Without Finisher Model)

1. “Removing the Control Panel Upper Cover” on page 160

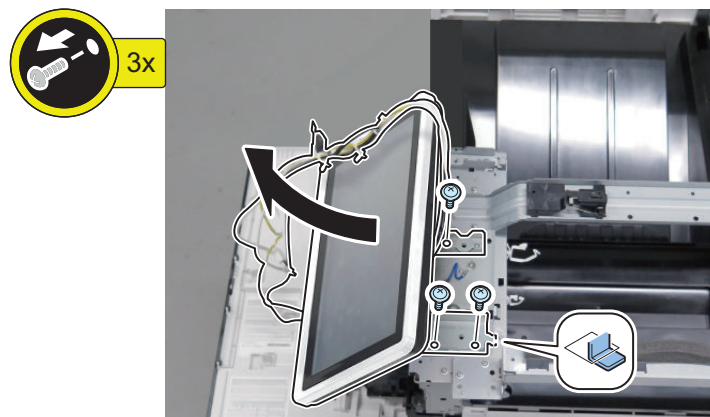
2. "Removing the Rear Cover" on page 149
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
4. "Removing the ADF Unit/the Reader Unit" on page 176
5. "Removing the Front Cover" on page 151
6. "Removing the Right Upper Cover" on page 153
7. "Removing the Right Rear Cover" on page 152
8. "Removing the Left Rear Cover" on page 156
9. "Removing the Inner Delivery Rear Cover" on page 158
10. "Removing the Front Cover Left" on page 152
11. "Removing the Inner Delivery Right Upper Cover" on page 158
12. "Removing the Fax Unit" on page 229
13. "Removing the Main Controller Unit" on page 219
14. "Removing the DC Controller PCB" on page 225
15. "Removing the High-voltage Power Supply1" on page 227
16. "Removing the Fixing Unit" on page 254
17. "Removing the ITB Unit" on page 249

## ■ Procedure(Without Finisher Model)

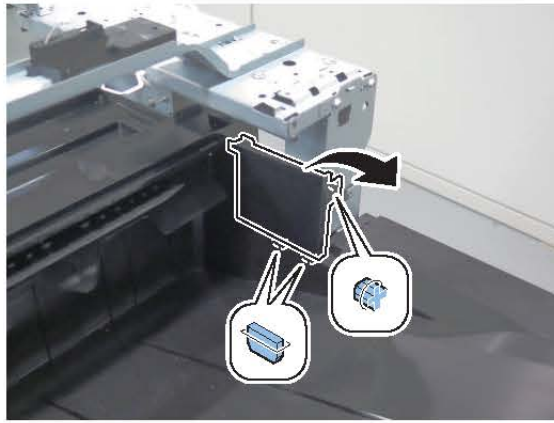
1.



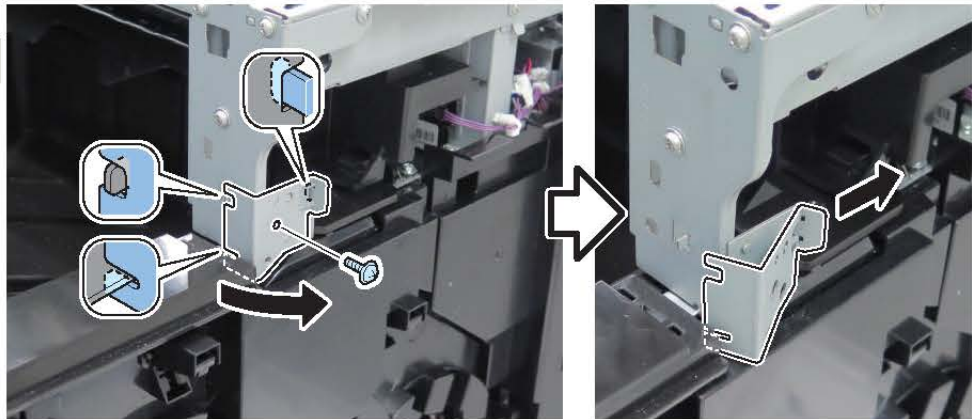
2.



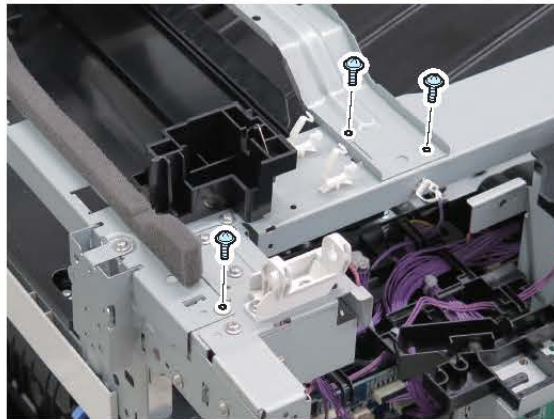
3.



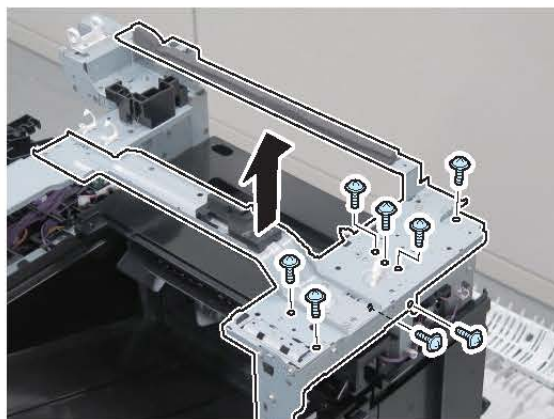
4.



5.

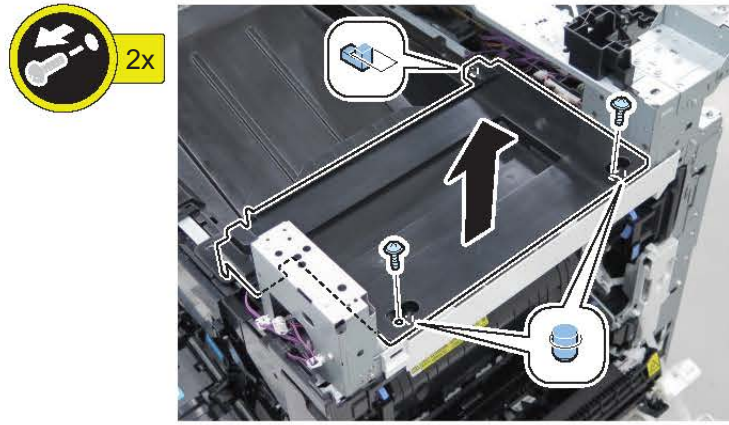


6.

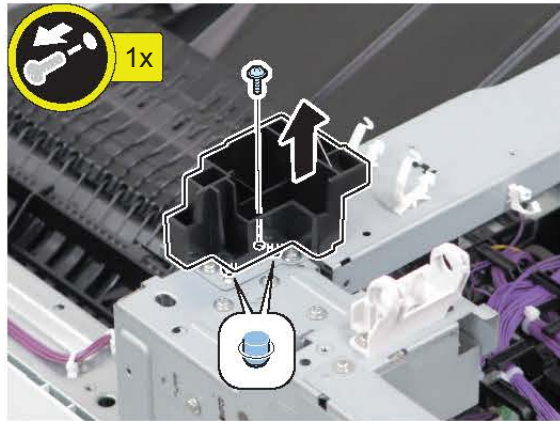




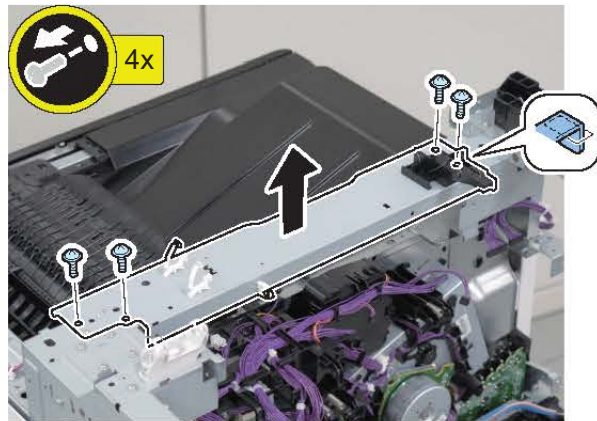
7.



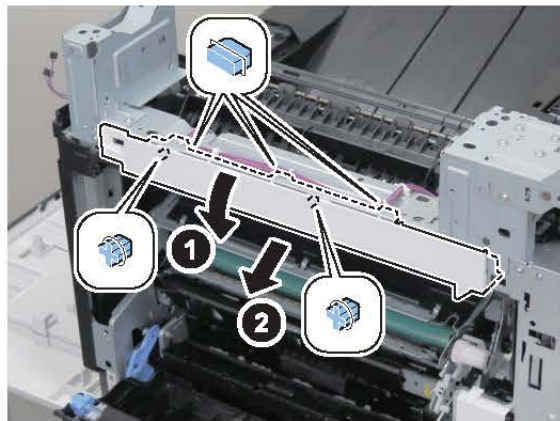
8.



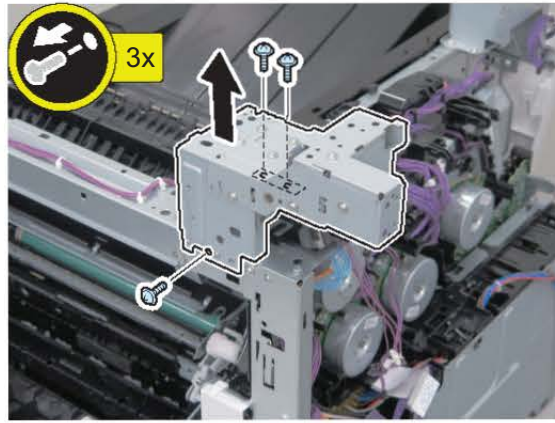
9.



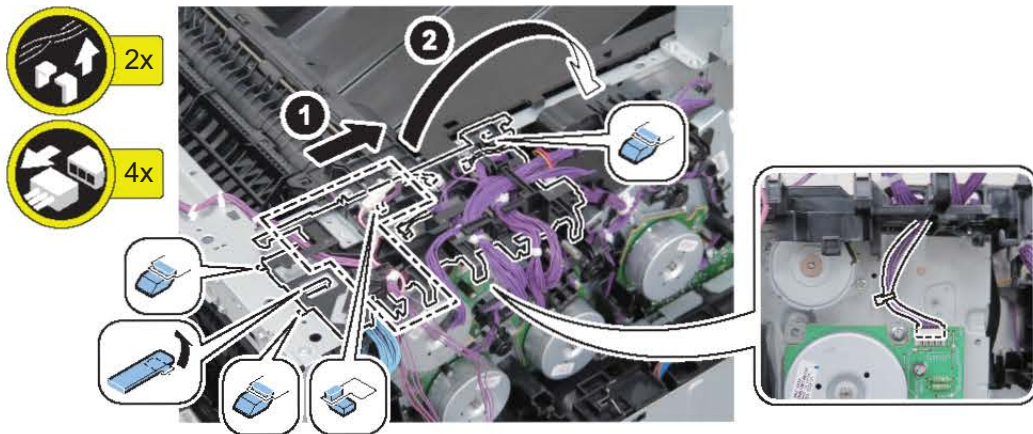
10.



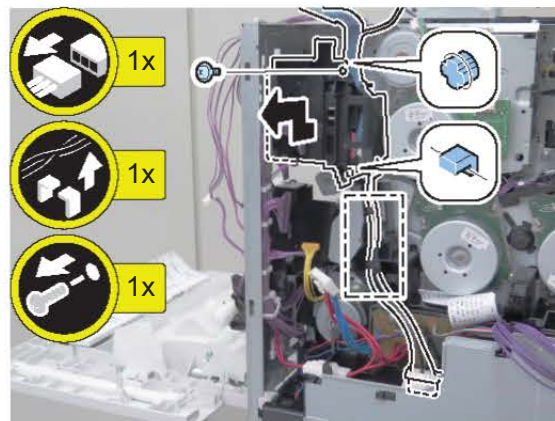
11.



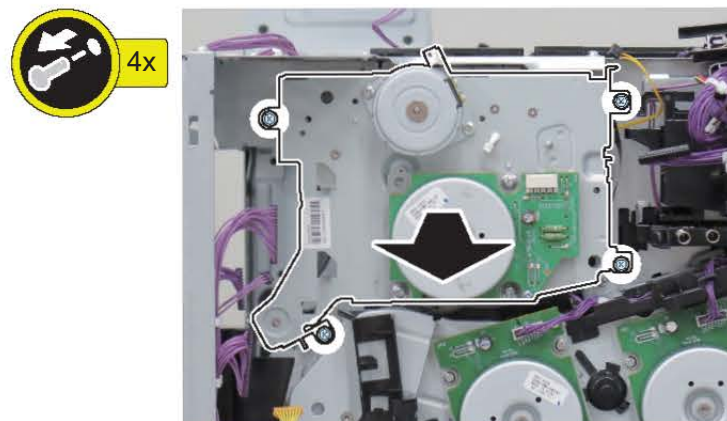
12.



13.



14.

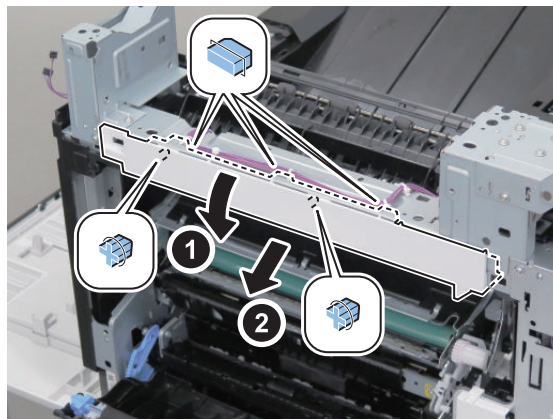


## ■ Procedure(With Finisher Model)

1. “ Removing the Control Panel Upper Cover” on page 160
2. “ Removing the Finisher Rear Cover” on page 165
3. “ Removing the Rear Cover” on page 149
4. “Removing the Right Rear Cover” on page 152
5. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
6. “ Removing the ADF Unit/the Reader Unit” on page 176
7. “Removing the Staple Cover” on page 169
8. “Removing the Jogger Cover” on page 172
9. “Removing the Staple Inner Cover” on page 169
10. “Removing the Finisher Right Upper Cover ” on page 165
11. “Removing the Finisher Right Rear Cover” on page 166
12. “Removing the Finisher Left Rear Cover” on page 168
13. “Removing the Left Rear Cover” on page 156
14. “Removing the Finisher Inner Rear Cover” on page 170
15. “ Removing the Fax Unit” on page 229
16. “ Removing the Main Controller Unit” on page 219
17. “ Removing the Finisher Unit” on page 283
18. “ Removing the DC Controller PCB” on page 225
19. “ Removing the High-voltage Power Supply1” on page 227
20. “Removing the Fixing Unit” on page 254
21. “Removing the ITB Unit” on page 249

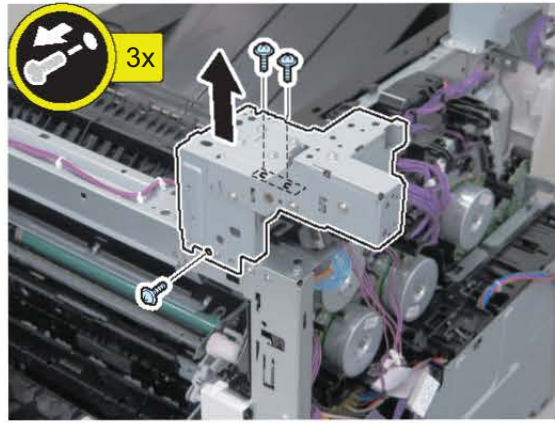
## ■ Procedure(With Finisher Model)

1.

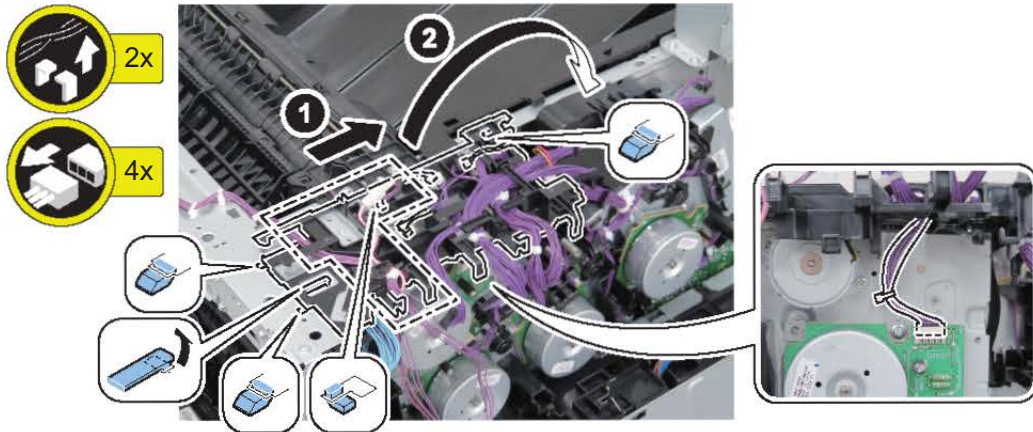




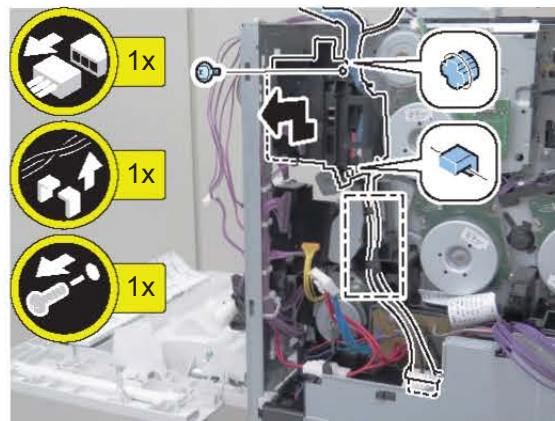
2.



3.



4.

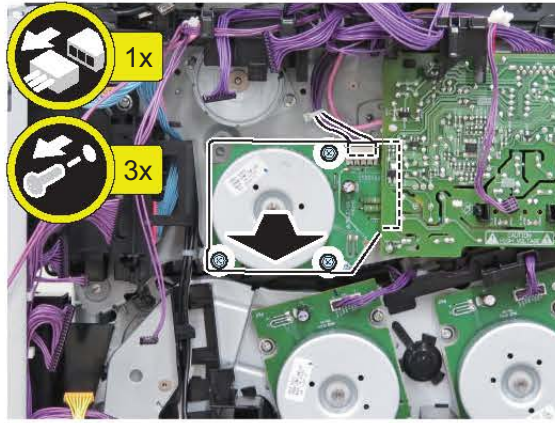


5.





3.



## Pickup Feed System

### Removing the Delivery Unit

#### ■ Procedure(Without Finisher Model)

1. “ Removing the Control Panel Upper Cover” on page 160
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “ Removing the ADF Unit/the Reader Unit” on page 176
5. “Removing the Front Cover” on page 151
6. “ Removing the Right Upper Cover” on page 153
7. “Removing the Right Rear Cover” on page 152
8. “Removing the Left Rear Cover” on page 156
9. “ Removing the Inner Delivery Rear Cover” on page 158
10. “ Removing the Front Cover Left” on page 152
11. “ Removing the Inner Delivery Right Upper Cover” on page 158
12. Removing the Cartridge
13. “Removing the Fixing Unit” on page 254
14. “Removing the ITB Unit” on page 249
15. “ Removing the Waste Toner Container” on page 164
16. “ Removing the Delivery Tray” on page 160

#### ■ Procedure(With Finisher Model)

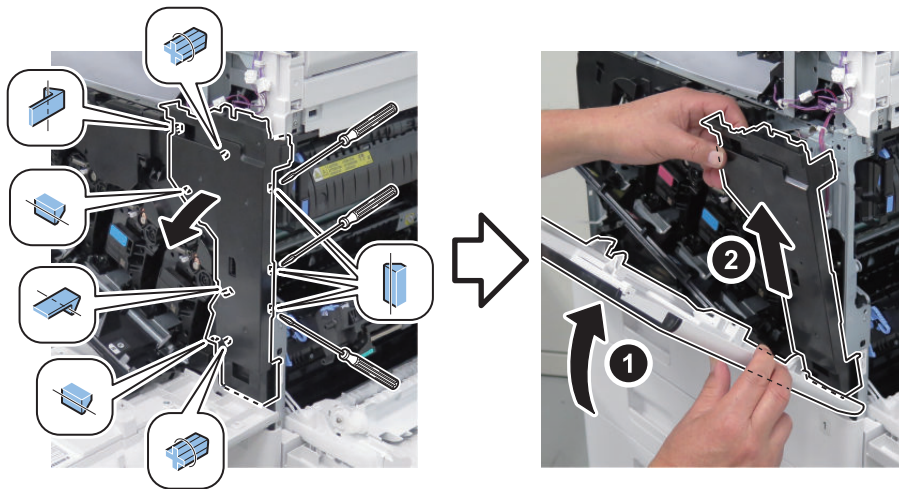
1. “ Removing the Control Panel Upper Cover” on page 160
2. “ Removing the Finisher Rear Cover” on page 165
3. “ Removing the Rear Cover” on page 149
4. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
5. “ Removing the ADF Unit/the Reader Unit” on page 176
6. “Removing the Staple Cover” on page 169
7. “Removing the Jogger Cover” on page 172
8. “Removing the Staple Inner Cover” on page 169
9. “Removing the Finisher Right Upper Cover ” on page 165
10. “Removing the Finisher Right Rear Cover” on page 166
11. “Removing the Finisher Left Rear Cover” on page 168
12. “Removing the Left Rear Cover” on page 156
13. “Removing the Finisher Inner Rear Cover” on page 170



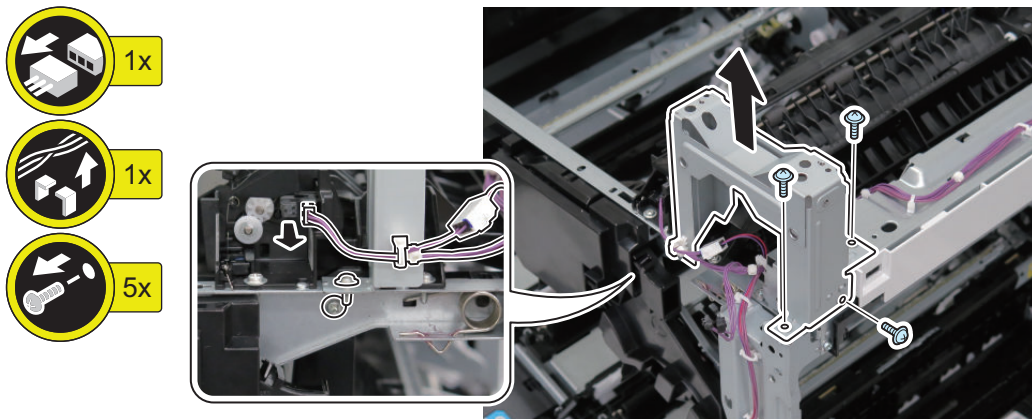
- 14. "Removing the Fax Unit" on page 229
- 15. "Removing the Main Controller Unit" on page 219
- 16. "Removing the Finisher Unit" on page 283
- 17. Removing the Cartridge
- 18. "Removing the Fixing Unit" on page 254
- 19. "Removing the ITB Unit" on page 249
- 20. "Removing the Waste Toner Container" on page 164
- 21. "Removing the Finisher Delivery Tray" on page 171

■ Procedure

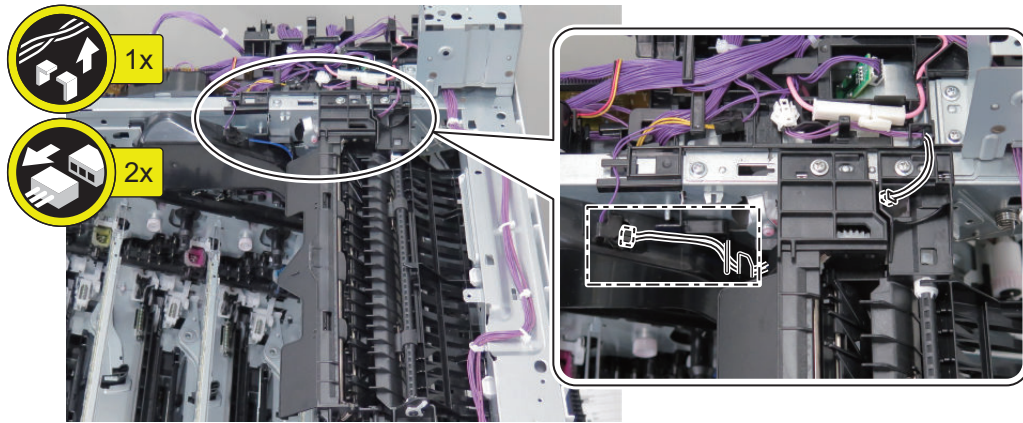
1.



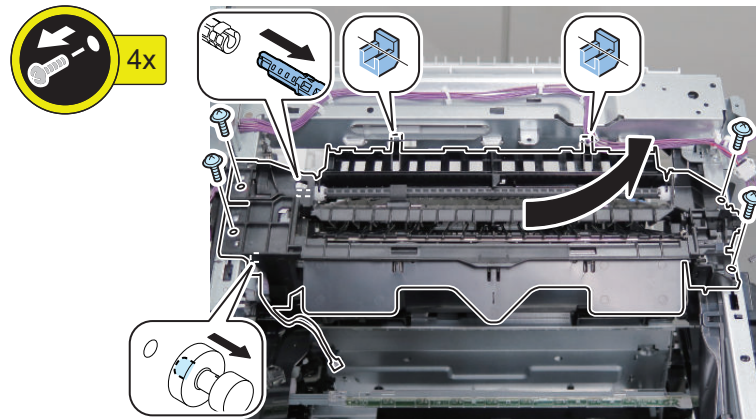
2.



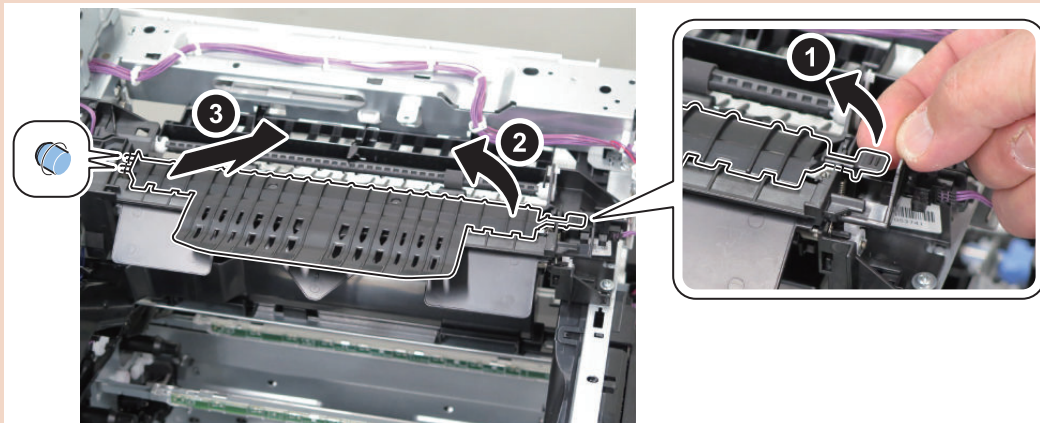
3.



4.

**CAUTION:**

<If the Finisher Unit Is Installed> Remove the FD Middle Guide.



## ● Removing the Main Drive Unit

### ■ Preparation(Without Finisher Model)

1. "Removing the Rear Cover" on page 149
2. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
3. "Removing the Left Rear Cover" on page 156
4. "Removing the Fax Unit" on page 229

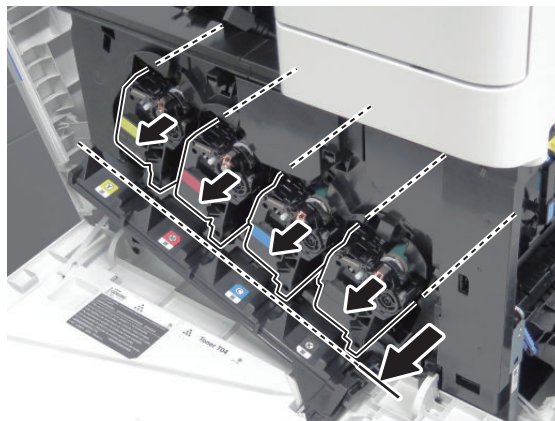
5. “ Removing the Main Controller Unit” on page 219
6. “ Removing the Low-voltage Power Supply PCB” on page 221
7. “Removing the Right Rear Cover” on page 152
8. “ Removing the High-voltage Power Supply2” on page 228
9. “ Removing the DC Controller PCB” on page 225
10. “ Removing the High-voltage Power Supply1” on page 227

## ■ Preparation(With Finisher Model)

1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “ Removing the Fax Unit” on page 229
6. “ Removing the Main Controller Unit” on page 219
7. “ Removing the Low-voltage Power Supply PCB” on page 221
8. “Removing the Right Rear Cover” on page 152
9. “ Removing the High-voltage Power Supply2” on page 228
10. “ Removing the DC Controller PCB” on page 225
11. “Removing the Finisher Fan” on page 278
12. “ Removing the High-voltage Power Supply1” on page 227

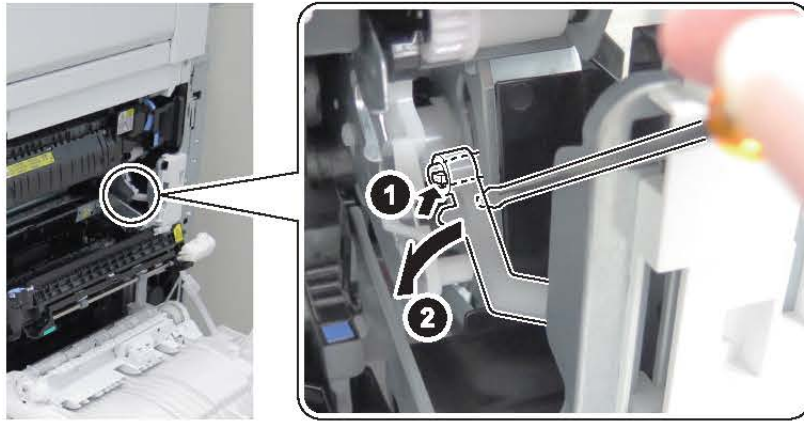
## ■ Procedure

1.

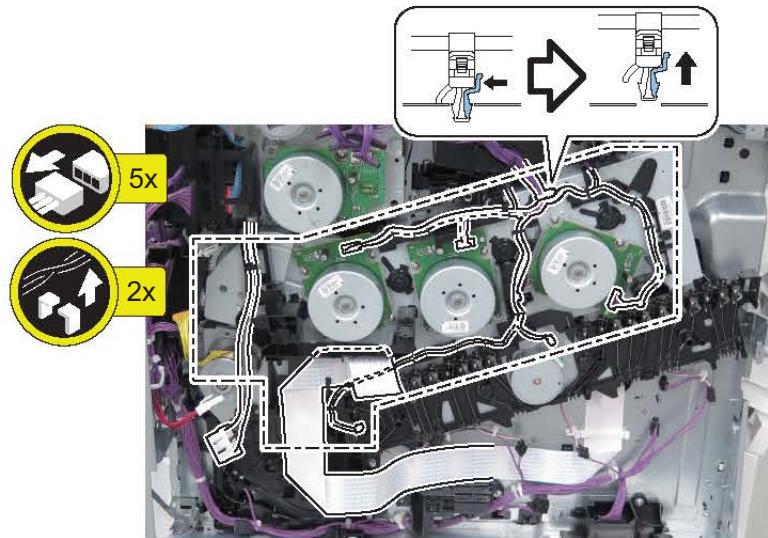




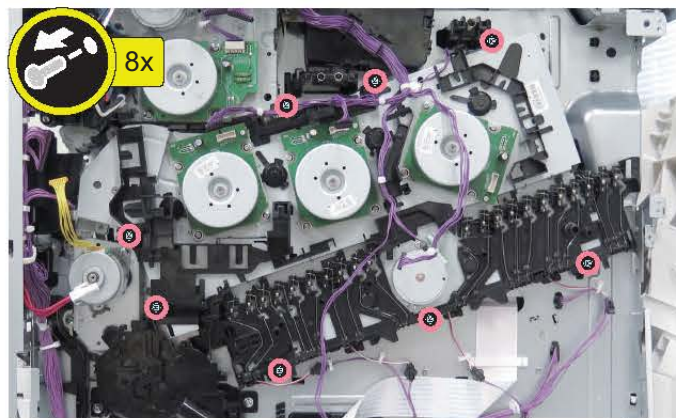
2.



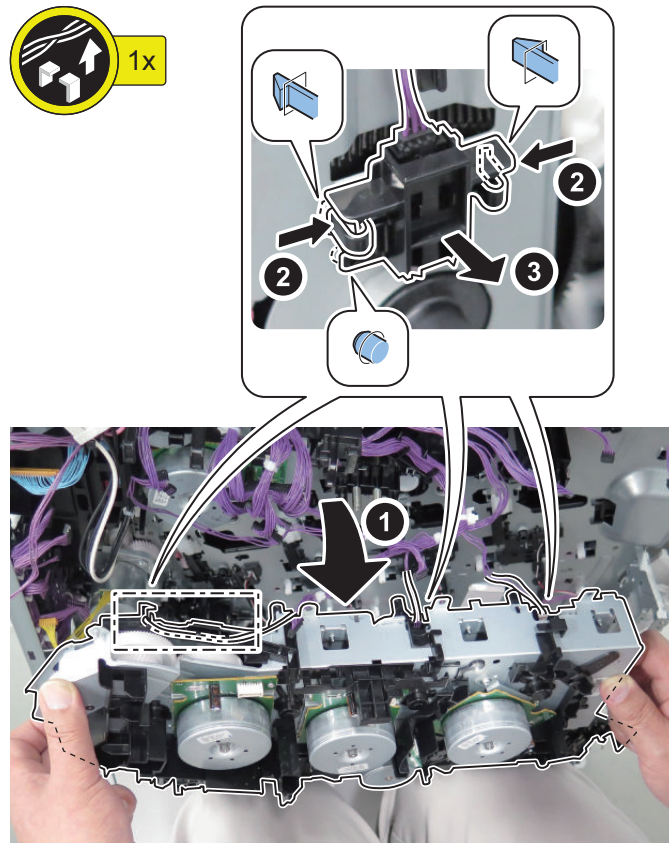
3.



4.

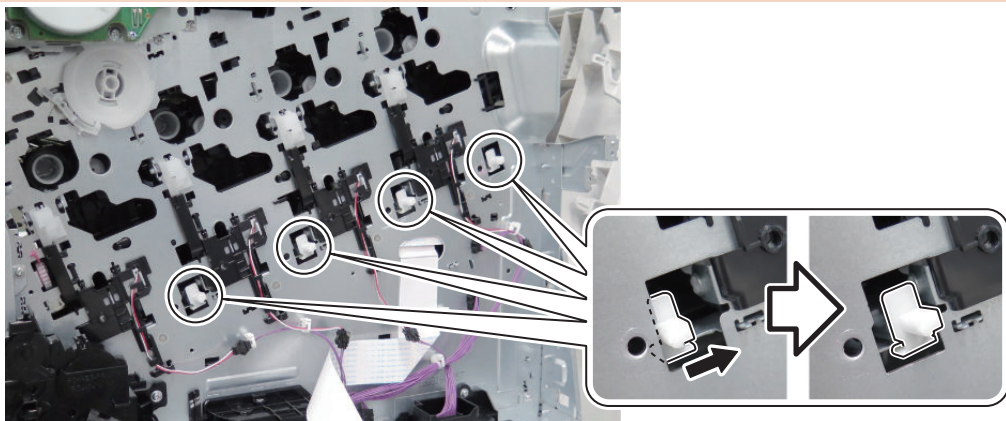


## 5.

**CAUTION:**

<Points to note at assembly>

When re-installing the removed Main Drive Assembly, release the 4 Developing Assemblies and slide the 4 Disengagement levers (on the host machine side) to the right. The Main Drive Assembly cannot be installed if the Disengagement levers are not positioned on the right.



## ● Removing the Pickup Assembly

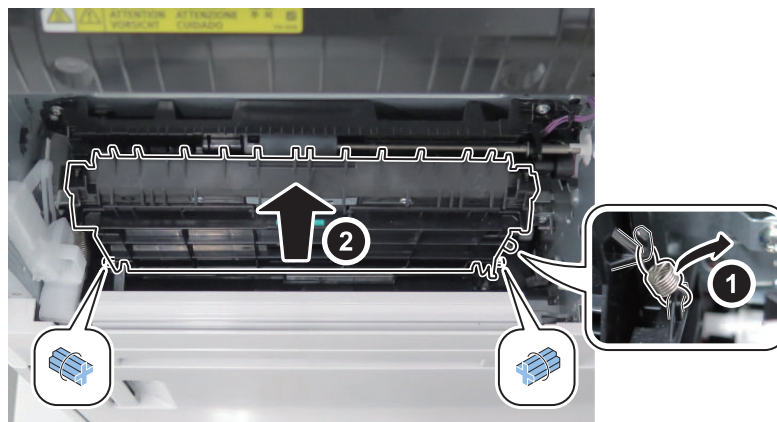
### ■ Procedure

1. "Removing the Finisher Rear Cover" on page 165
2. "Removing the Rear Cover" on page 149
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
4. "Removing the Left Rear Cover" on page 156

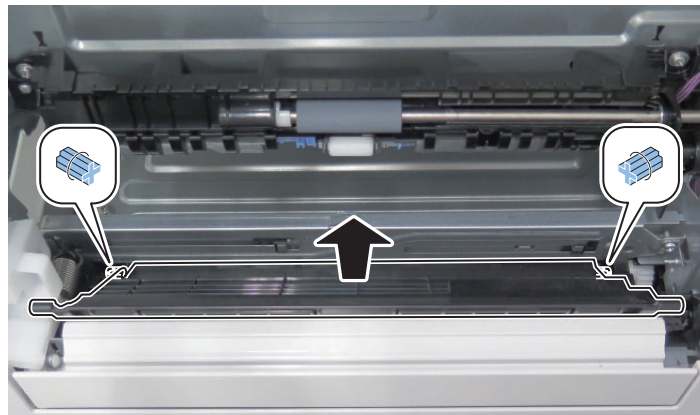
5. "Removing the Fax Unit" on page 229
6. "Removing the Main Controller Unit" on page 219
7. "Removing the DC Controller PCB" on page 225
8. "Removing the Low-voltage Power Supply PCB" on page 221
9. "Removing the Right Rear Cover" on page 152
10. "Removing the High-voltage Power Supply2" on page 228
11. "Removing the Lifter Drive Unit" on page 275
12. "Removing the Registration Unit" on page 251
13. "Removing the ITB Unit" on page 249

## ■ Procedure

1.

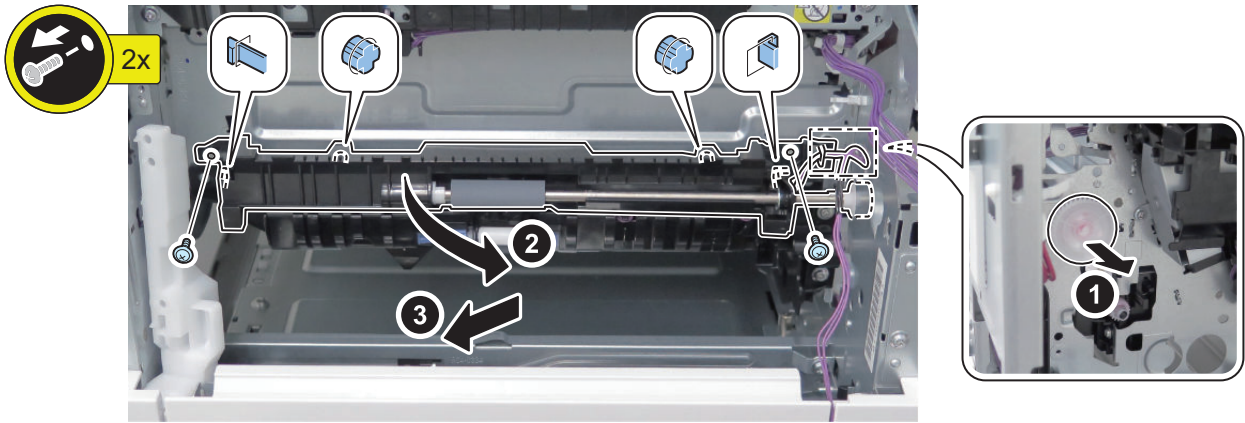


2.

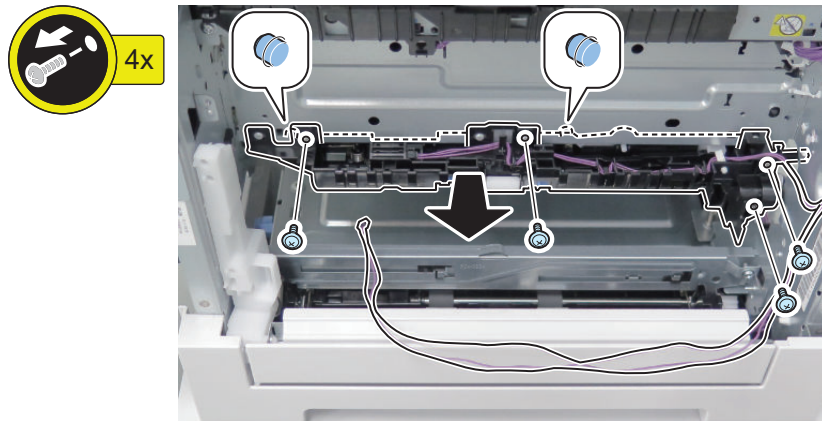




3.



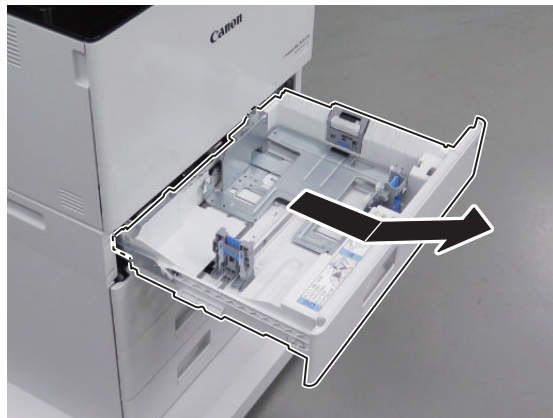
4.



### ● Removing the Cassette Pickup Roller

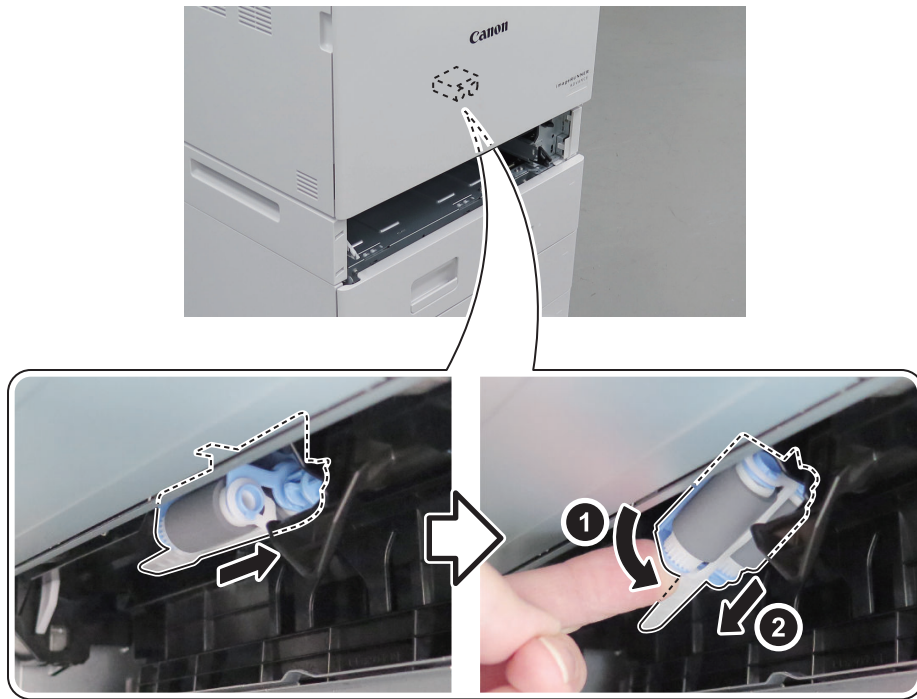
#### ■ Procedure

1.

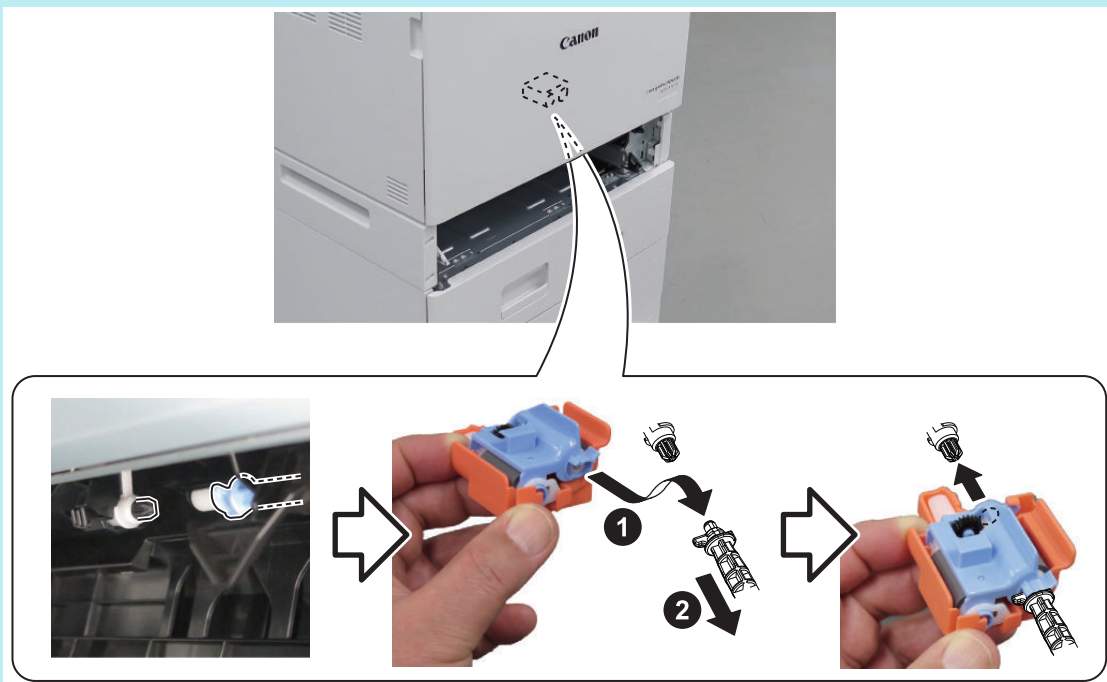




## 2.

**NOTE:**

Installation method using the installation tool

**NOTE:**

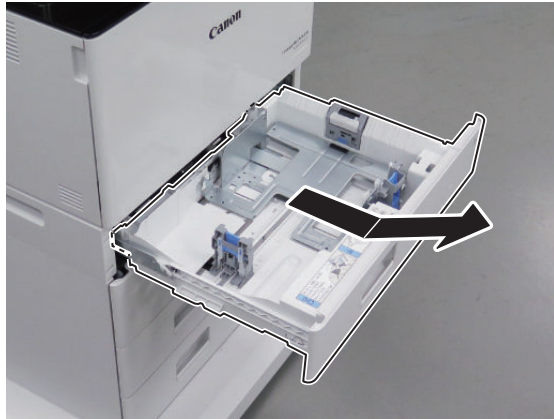
When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

- COPIER > COUNTER > DRBL-1 > C1-FD-RL

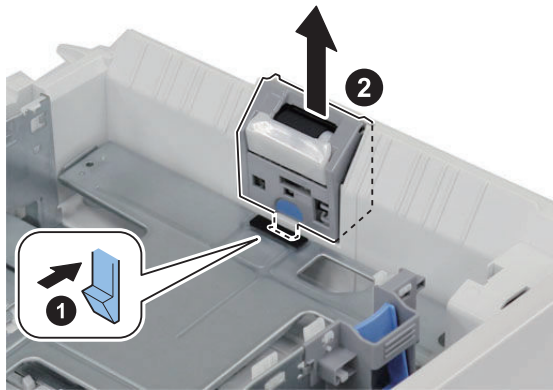
## ● Removing the Cassette Separation Roller

### ■ Procedure

1.



2.



#### NOTE:

When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

- COPIER > COUNTER > DRBL-1 > C1-SP-RL

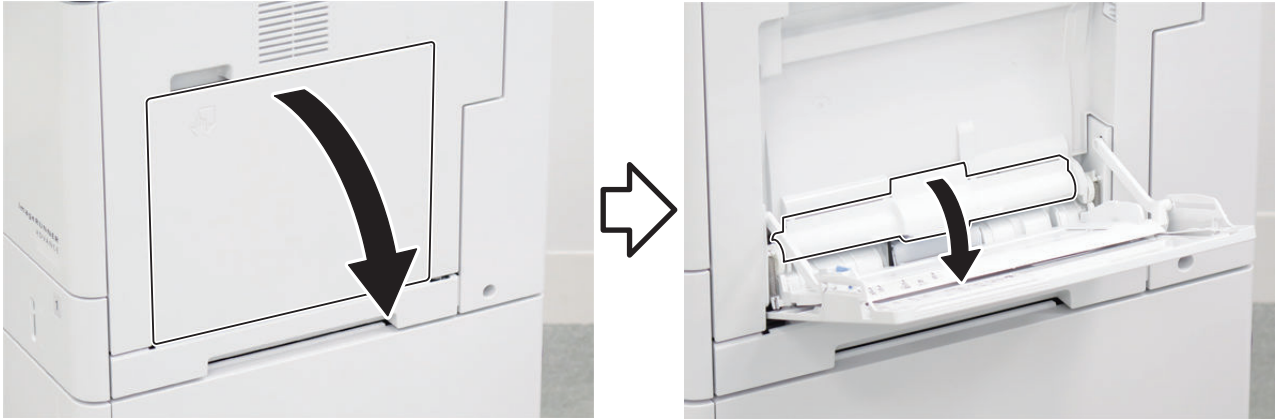
## ● Removing the Multi-purpose Tray Pickup Roller

### ■ Procedure

**NOTE:**

Do not touch the surface of the roller with dirty hands when replacing parts, as doing so degrades feeding performance.

1.



2.



**NOTE:**

When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

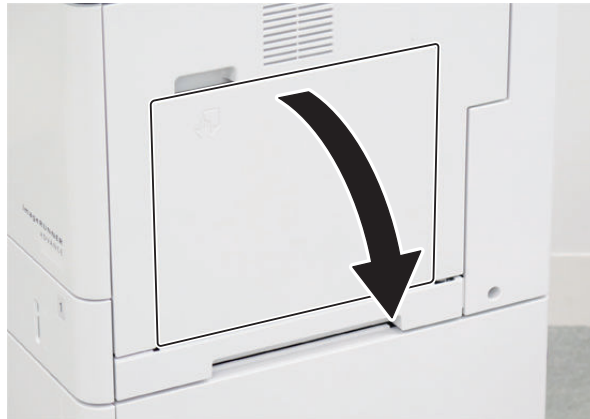
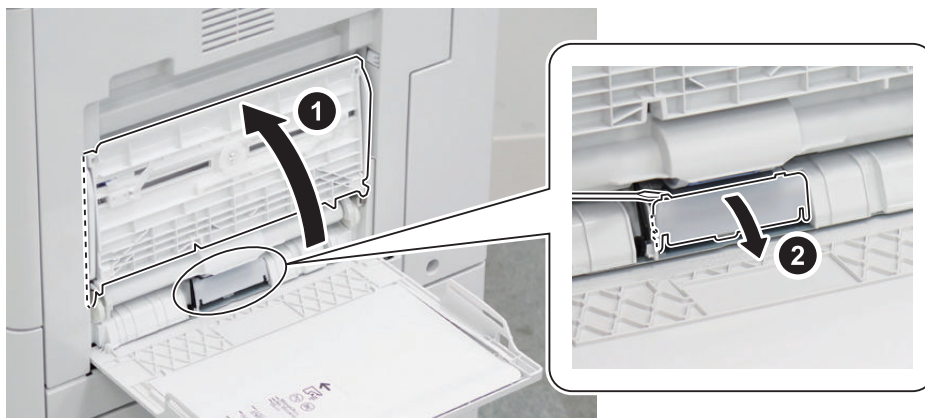
- COPIER > COUNTER > DRBL-1 > M-FD-RL

## ● Removing the Multi-purpose Tray Separation Roller

### ■ Procedure

**NOTE:**

Do not touch the surface of the roller with dirty hands when replacing parts, as doing so degrades feeding performance.

**1.****2.****3.**

## 4.

**NOTE:**

When the consumable parts have been replaced, be sure to initialize the parts counter of the replaced parts in the following service mode.

- COPIER > COUNTER > DRBL-1 > M-SP-RL

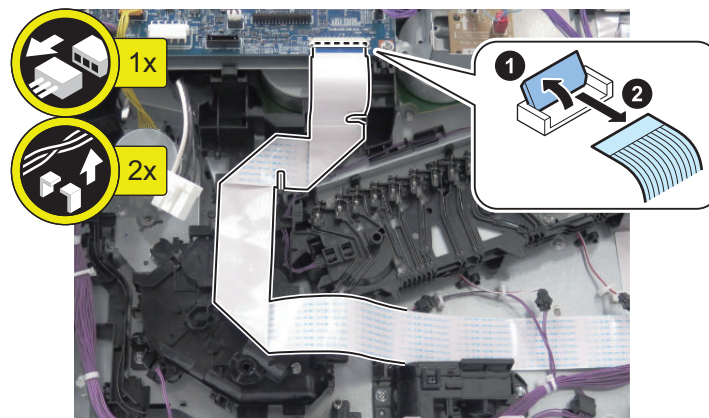
## ● Removing the Lifter Drive Unit

### ■ Preparation

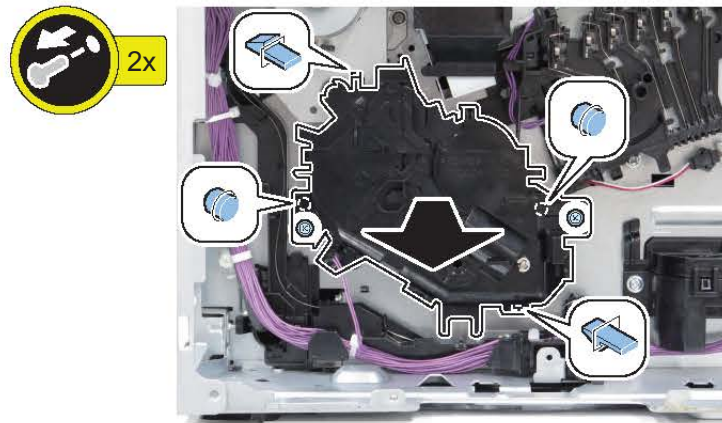
1. “Removing the Finisher Rear Cover” on page 165
2. “Removing the Rear Cover” on page 149
3. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
4. “Removing the Left Rear Cover” on page 156
5. “Removing the Fax Unit” on page 229
6. “Removing the Main Controller Unit” on page 219
7. “Removing the Low-voltage Power Supply PCB” on page 221
8. “Removing the Right Rear Cover” on page 152
9. “Removing the High-voltage Power Supply2” on page 228

### ■ Procedure

## 1.



2.





## Pickup Feed System (Finisher)

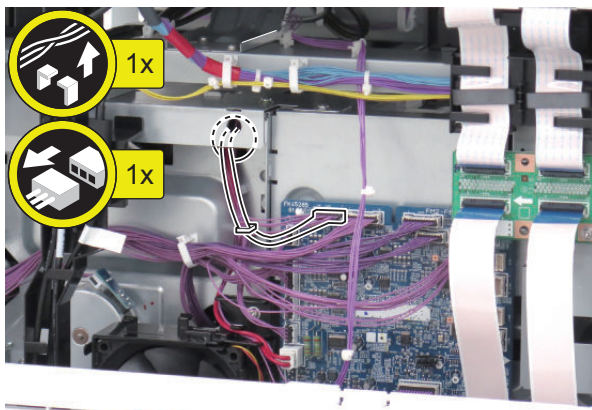
### ● Removing the Finisher Jogger Unit

#### ■ Preparation

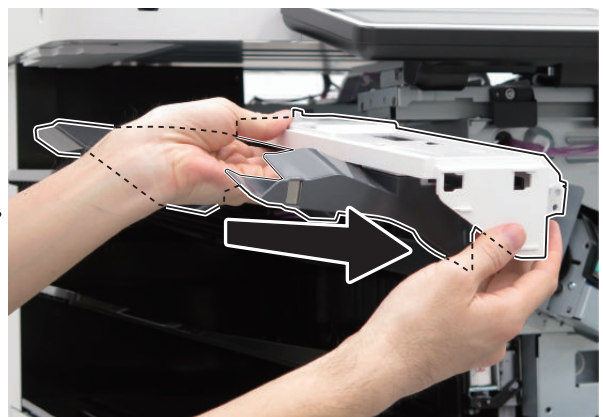
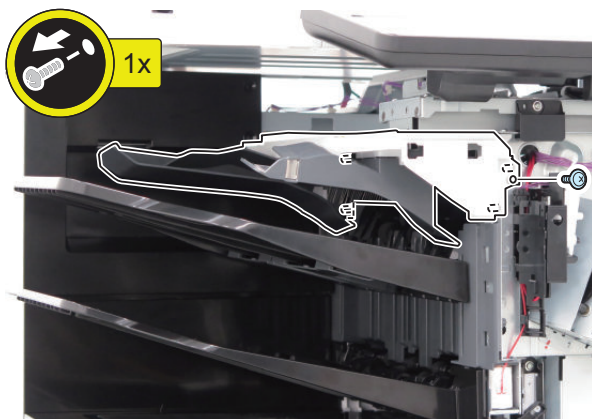
1. "Removing the Staple Cover" on page 169
2. "Removing the Control Panel Upper Cover" on page 160
3. "Removing the Jogger Cover" on page 172
4. "Removing the Finisher Rear Cover" on page 165

#### ■ Procedure

1.



2.  
3.



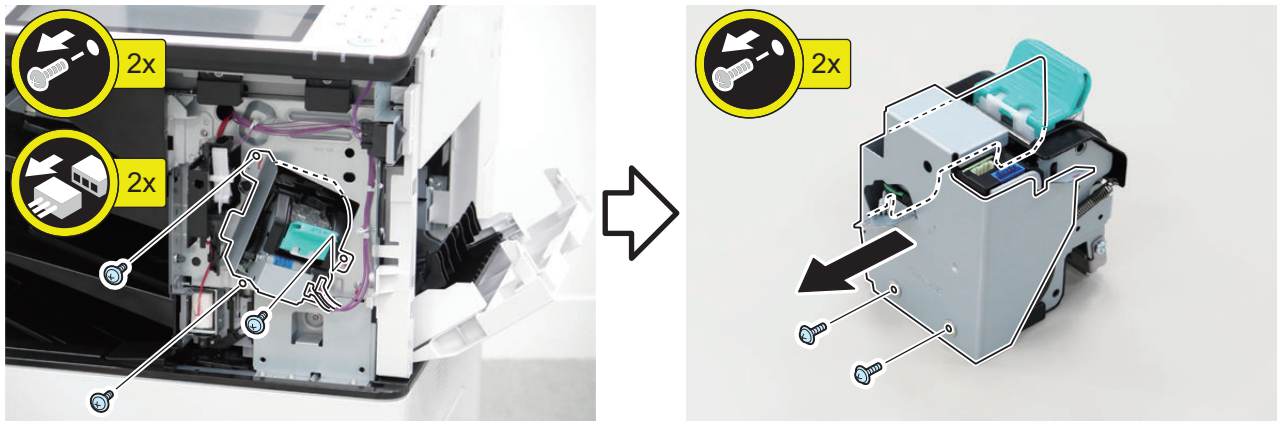
### ● Removing the Finisher Stapler Unit

#### ■ Preparation

1. "Removing the Staple Cover" on page 169

■ Procedure

1.



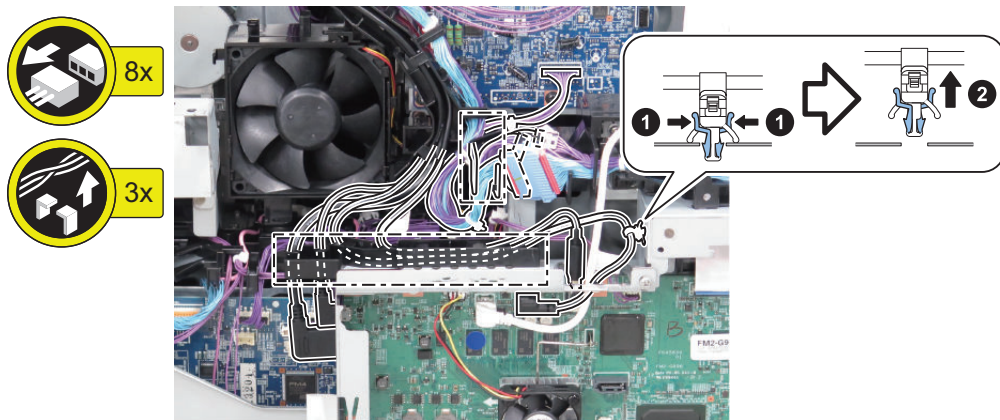
● Removing the Finisher Fan

■ Preparation

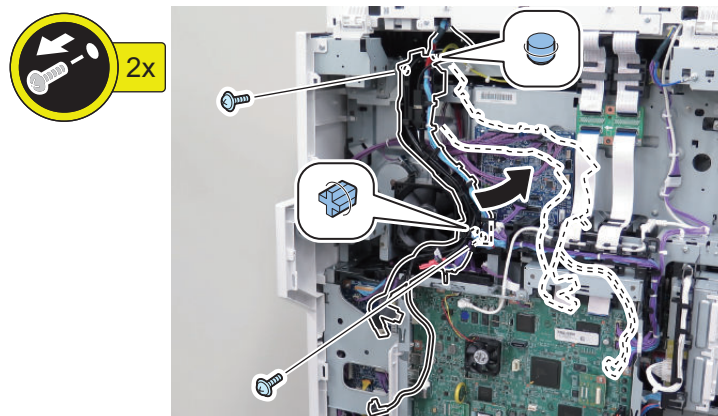
1. "Removing the Finisher Rear Cover" on page 165
2. "Removing the Rear Cover" on page 149
3. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217

■ Procedure

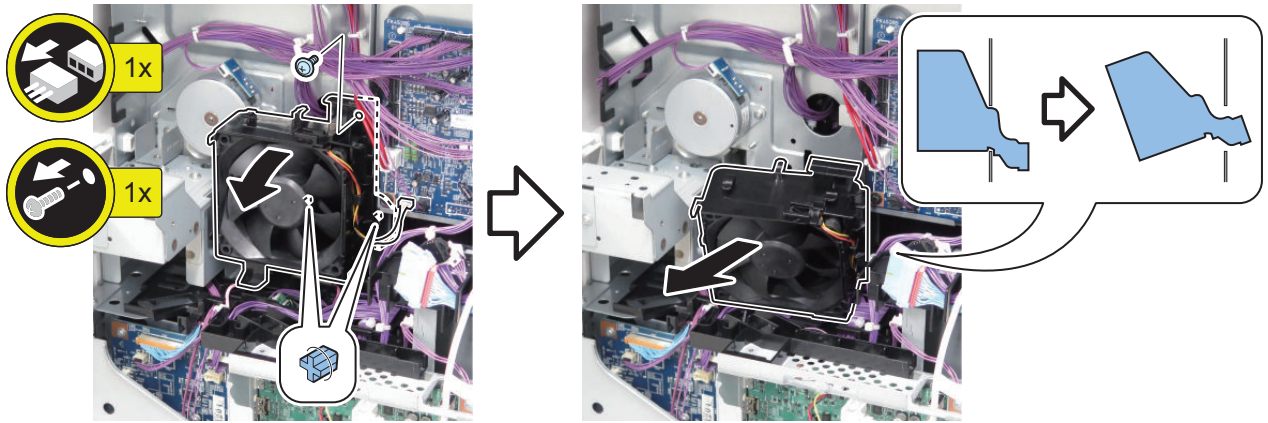
1.



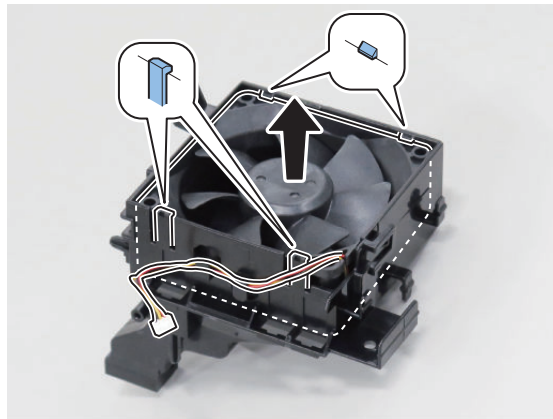
2.



3.



4.



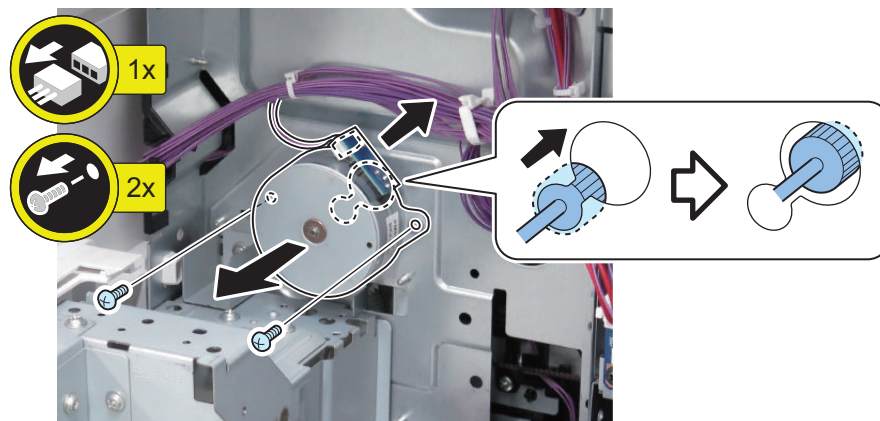
## ● Removing the Finisher Motor

### ■ Preparation

1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Finisher Fan” on page 278

### ■ Procedure

1.





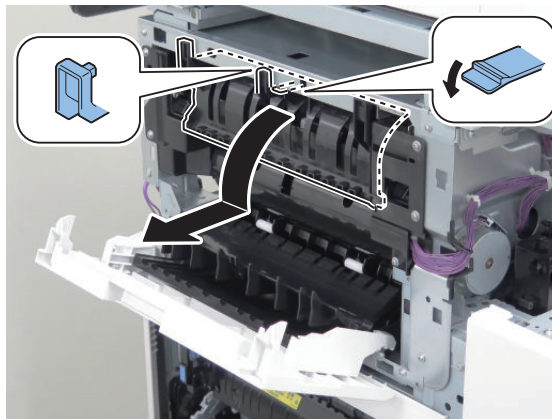
## Removing the Finisher Upper Feed Unit

### ■ Preparation

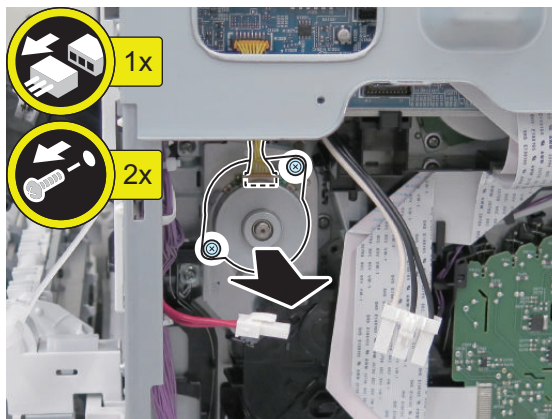
1. “Removing the Staple Cover” on page 169
2. “ Removing the Finisher Stapler Unit” on page 277
3. “Removing the Staple Inner Cover” on page 169
4. “Removing the Finisher Right Upper Cover ” on page 165
5. “Removing the Finisher Right Rear Cover” on page 166
6. “ Removing the Finisher Right Lower Cover” on page 166
7. “ Removing the Finisher Rear Cover” on page 165
8. “ Removing the Rear Cover” on page 149
9. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217

### ■ Procedure

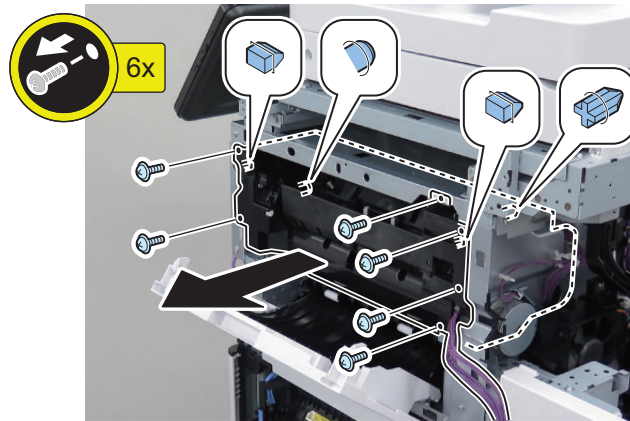
1.



2.



## 3.



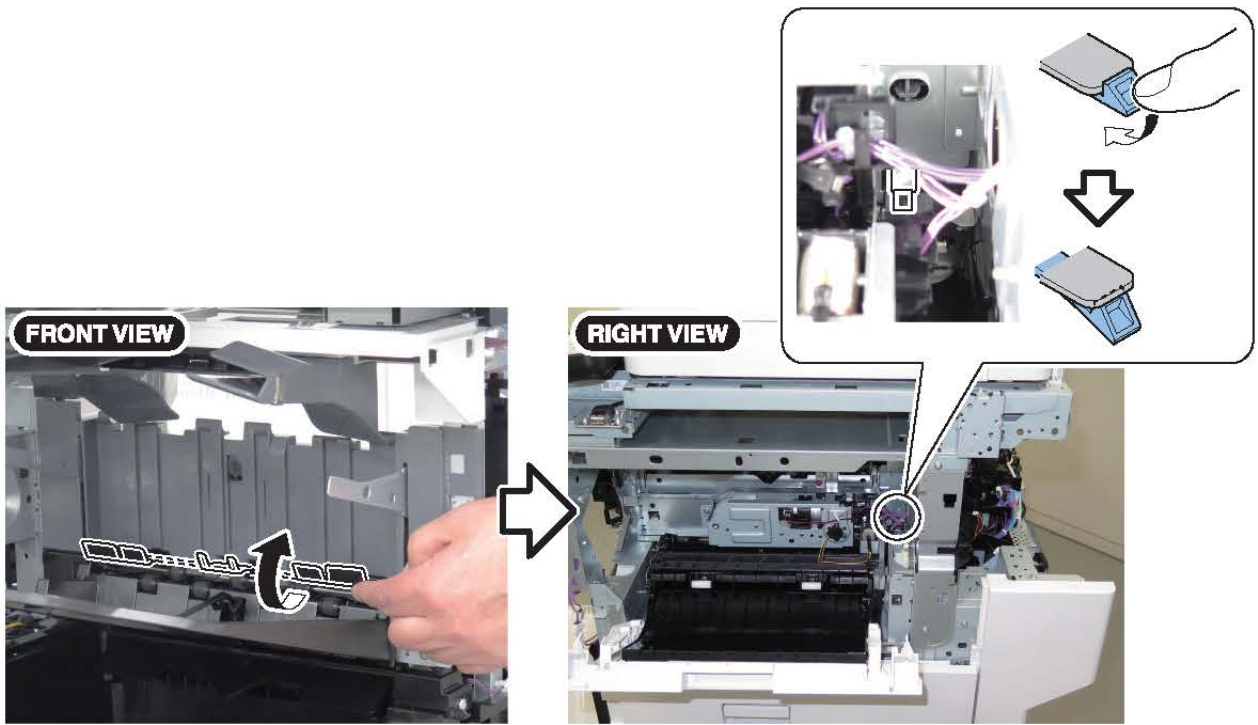
## ● Removing the Finisher Lower Feed Unit

### ■ Preparation

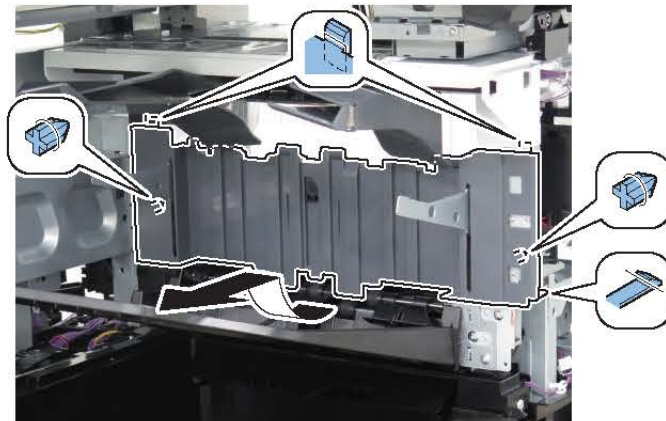
1. "Removing the Staple Cover" on page 169
2. " Removing the Finisher Stapler Unit" on page 277
3. "Removing the Staple Inner Cover" on page 169
4. "Removing the Finisher Right Upper Cover " on page 165
5. "Removing the Finisher Right Rear Cover" on page 166
6. " Removing the Finisher Right Lower Cover" on page 166
7. " Removing the Finisher Rear Cover" on page 165
8. " Removing the Rear Cover" on page 149
9. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
10. "Removing the Finisher Upper Feed Unit" on page 280
11. " Removing the Finisher Tray Unit" on page 290
12. "Removing the Finisher Left Rear Cover" on page 168
13. "Removing the Left Rear Cover" on page 156
14. " Removing the Control Panel Upper Cover" on page 160
15. "Removing the Jogger Cover" on page 172
16. "Removing the Finisher Inner Rear Cover" on page 170
17. "Removing the Finisher Fan" on page 278

■ Procedure

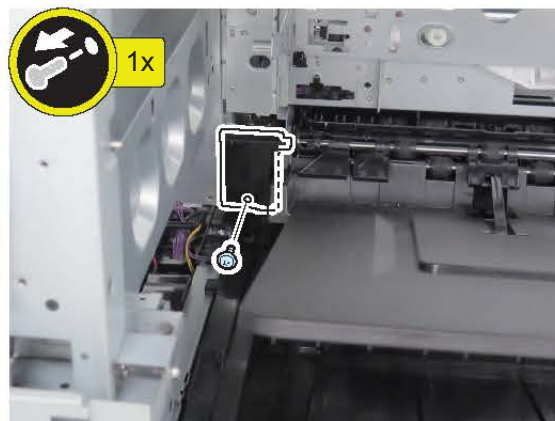
1.



2.

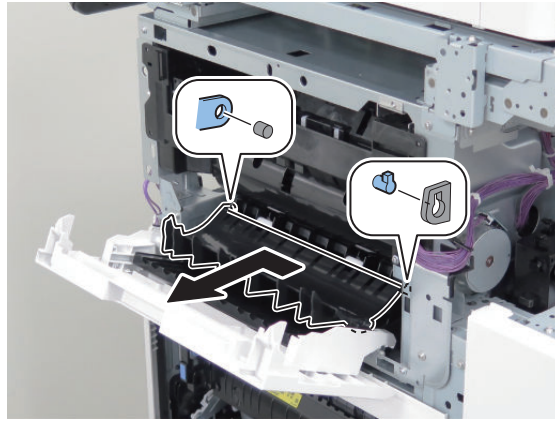


3.

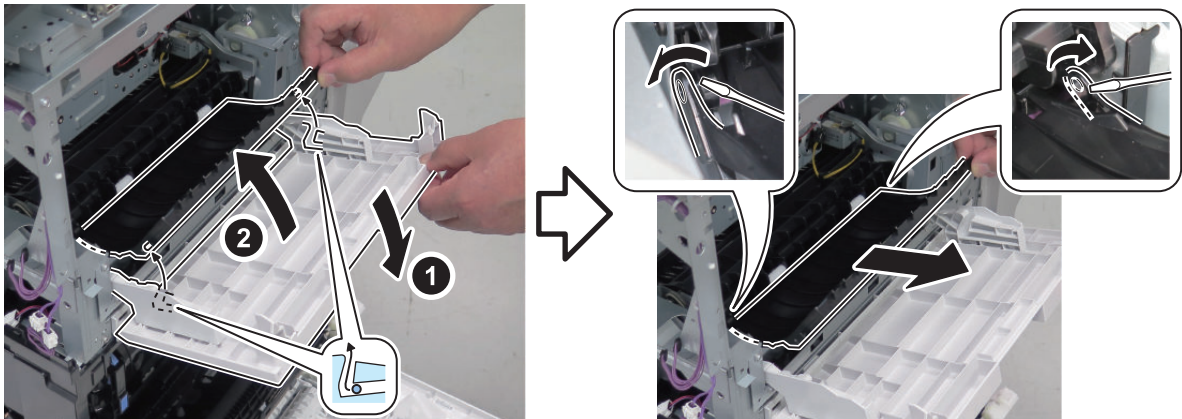




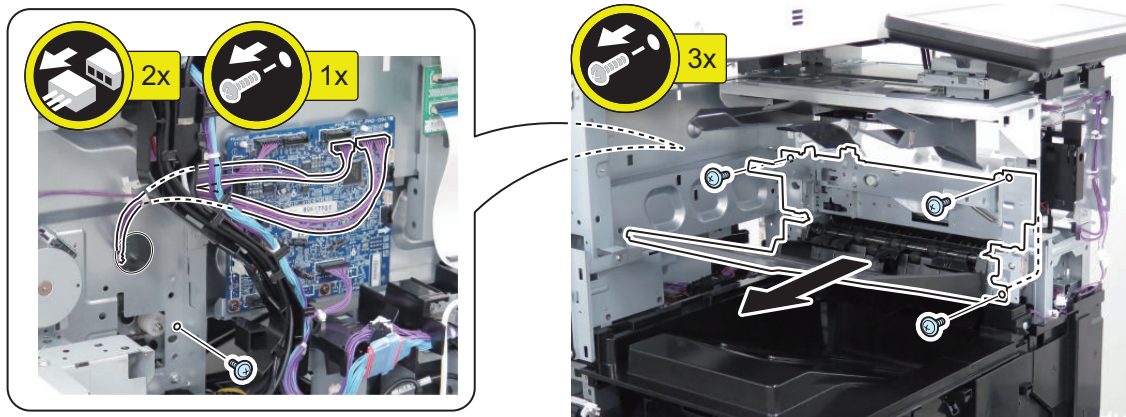
4.



5.



6.



## ● Removing the Finisher Unit

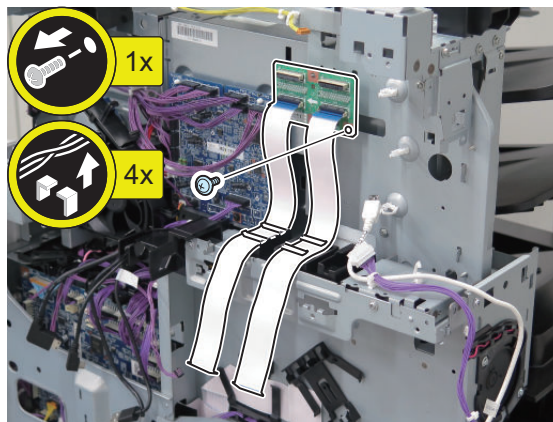
### ■ Preparation

1. "Removing the Control Panel Upper Cover" on page 160
2. "Removing the Finisher Rear Cover" on page 165
3. "Removing the Rear Cover" on page 149
4. "Removing the Main Controller Sub Cover /Main Controller Cover" on page 217
5. "Removing the ADF Unit/the Reader Unit" on page 176
6. "Removing the Staple Cover" on page 169

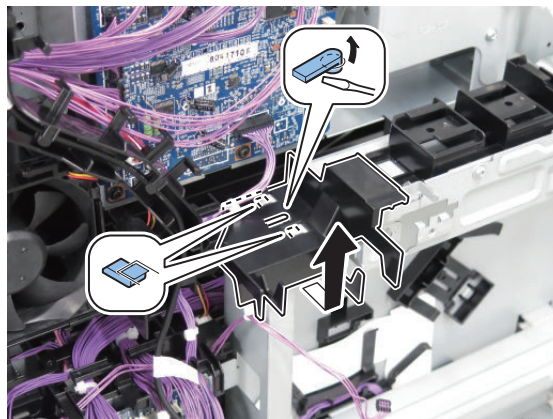
7. "Removing the Staple Inner Cover" on page 169
8. "Removing the Finisher Right Upper Cover " on page 165
9. "Removing the Finisher Right Rear Cover" on page 166
10. "Removing the Finisher Left Rear Cover" on page 168
11. "Removing the Left Rear Cover" on page 156
12. "Removing the Jogger Cover" on page 172
13. "Removing the Finisher Inner Rear Cover" on page 170
14. " Removing the Fax Unit" on page 229
15. " Removing the Main Controller Unit" on page 219

## ■ Procedure

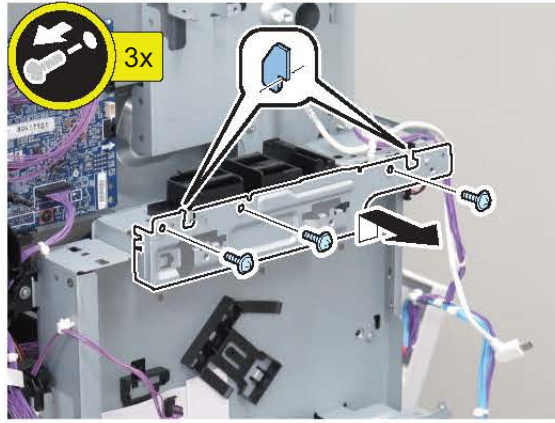
1.



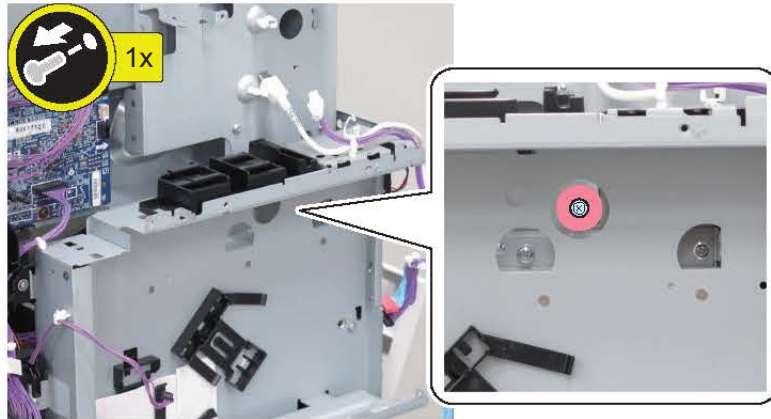
2.



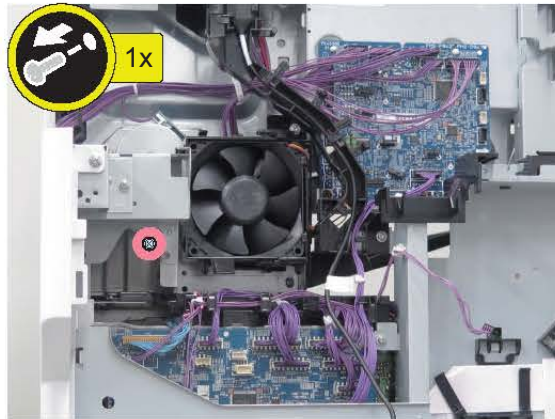
3.



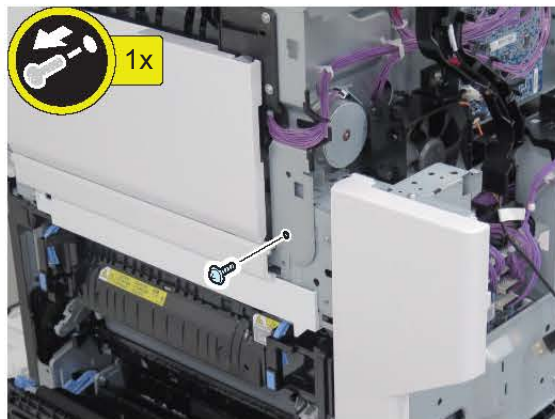
4.



5.

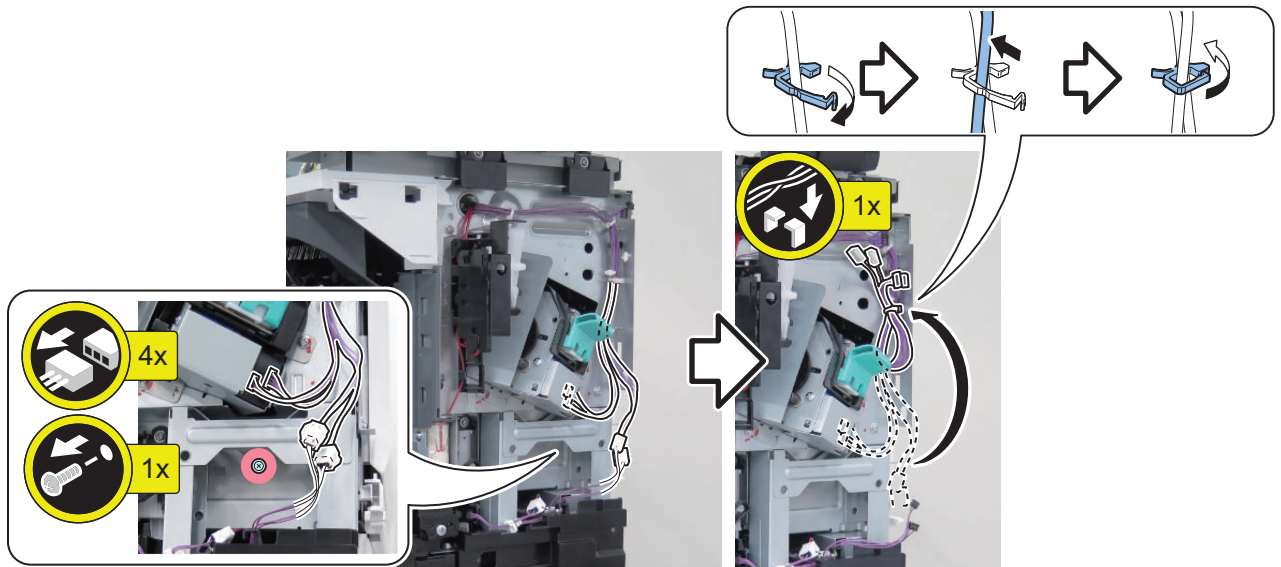


6.

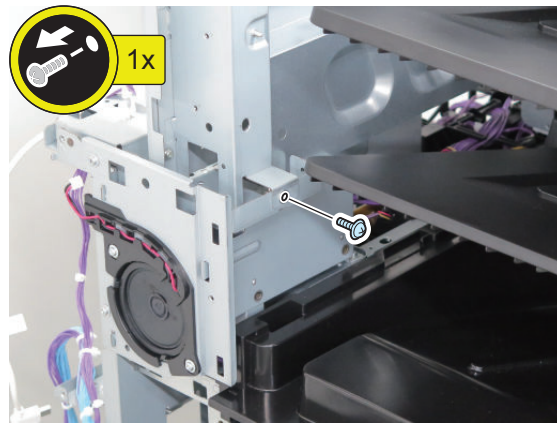




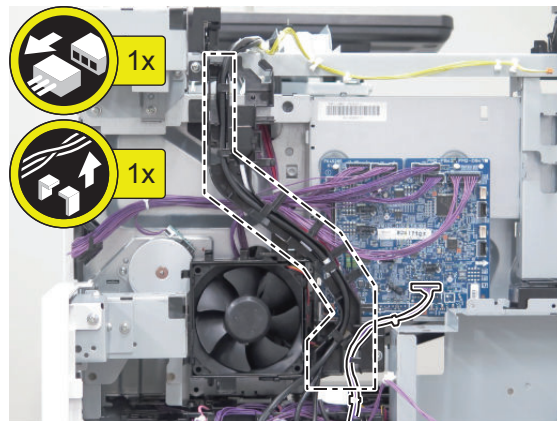
7.



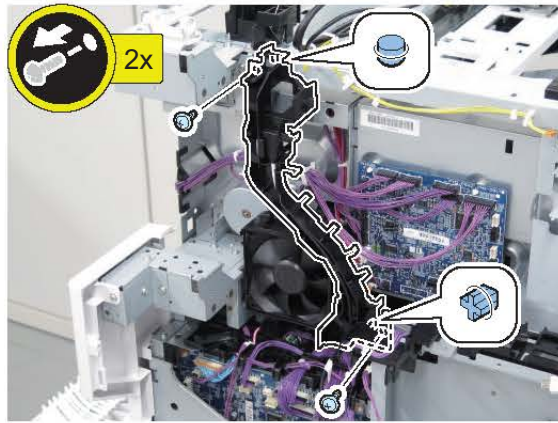
8.



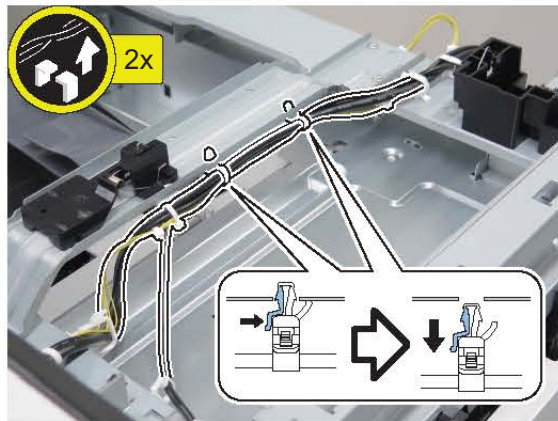
9.



10.



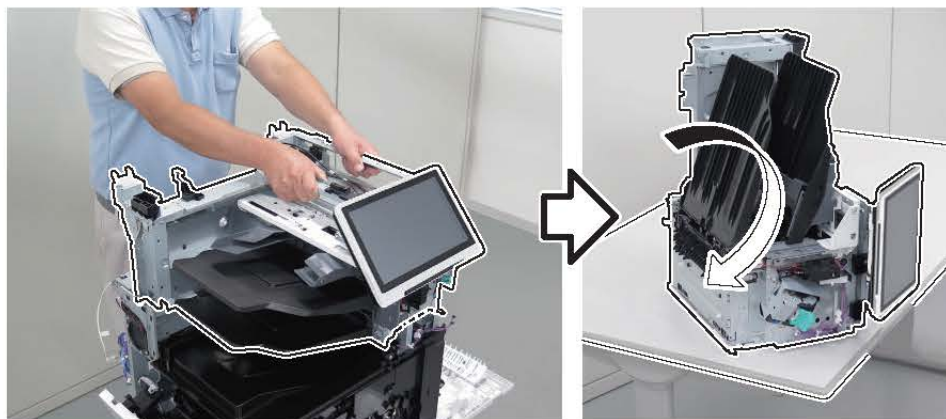
11.



12.

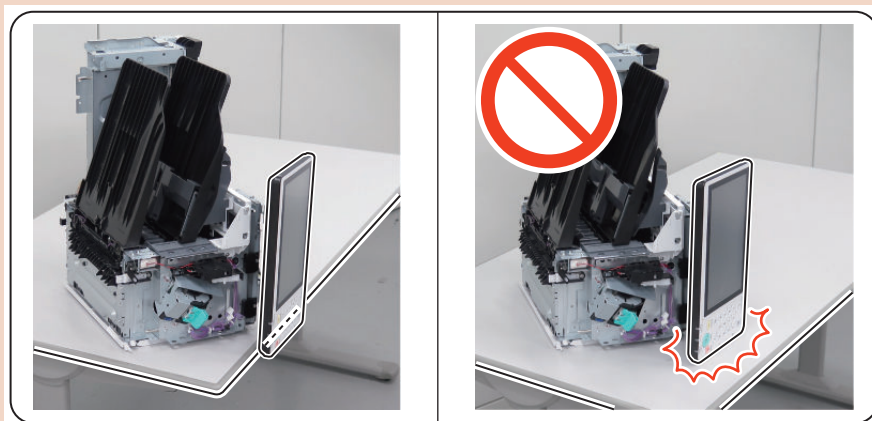


13.



**CAUTION:**

Be sure to place the Finisher Unit as follows so that the Control Panel Unit does not interfere with the working table.



## ● Removing the Finisher Lower Solenoid Unit

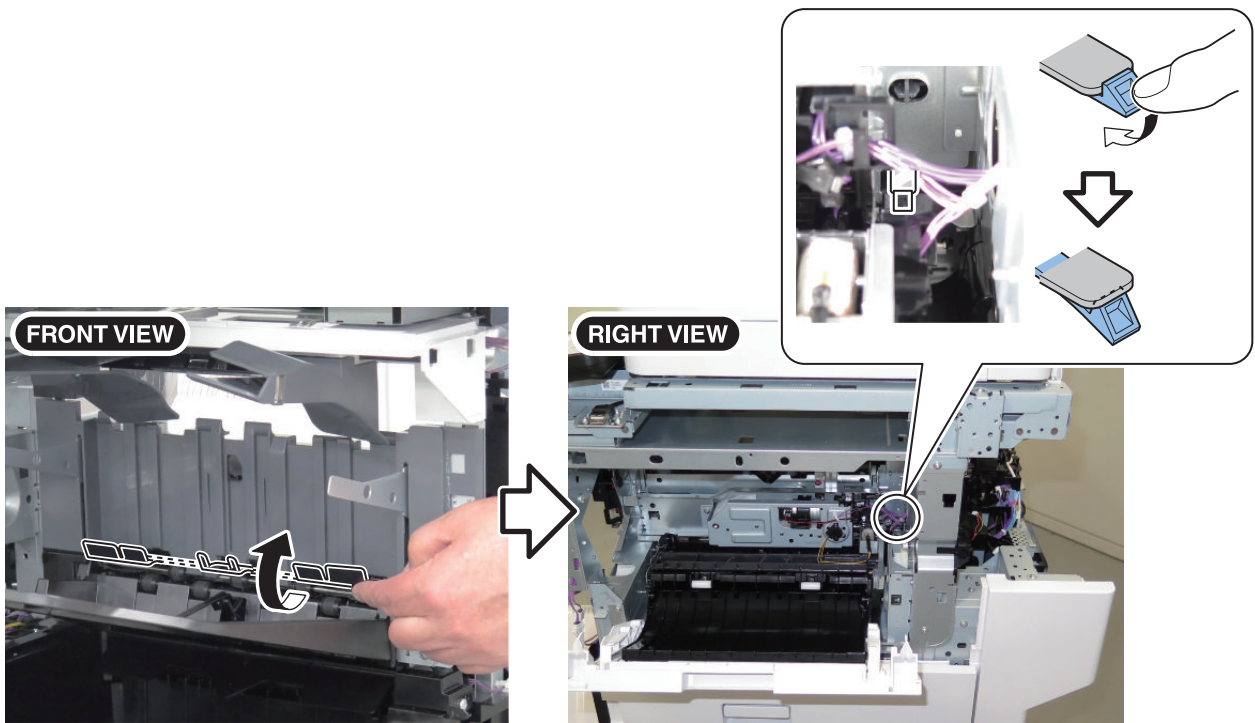
### ■ Preparation

1. “Removing the Staple Cover” on page 169
2. “ Removing the Finisher Stapler Unit” on page 277
3. “Removing the Staple Inner Cover” on page 169
4. “Removing the Finisher Right Upper Cover ” on page 165
5. “Removing the Finisher Right Rear Cover” on page 166
6. “ Removing the Finisher Right Lower Cover” on page 166
7. “ Removing the Finisher Rear Cover” on page 165
8. “ Removing the Rear Cover” on page 149
9. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
10. “Removing the Finisher Upper Feed Unit” on page 280
11. “ Removing the Finisher Tray Unit” on page 290
12. “Removing the Finisher Left Rear Cover” on page 168
13. “Removing the Left Rear Cover” on page 156
14. “ Removing the Control Panel Upper Cover” on page 160
15. “Removing the Jogger Cover” on page 172
16. “Removing the Finisher Inner Rear Cover” on page 170

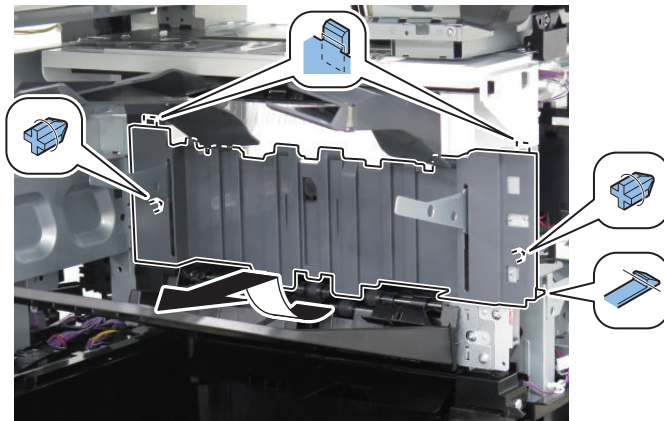


■ Procedure

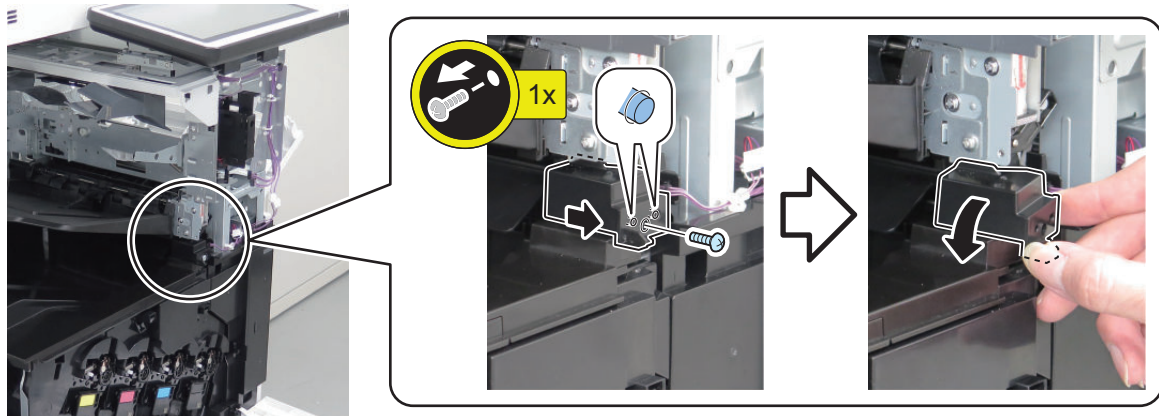
1.



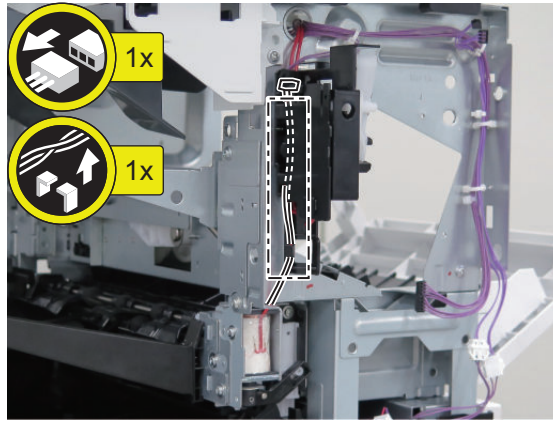
2.



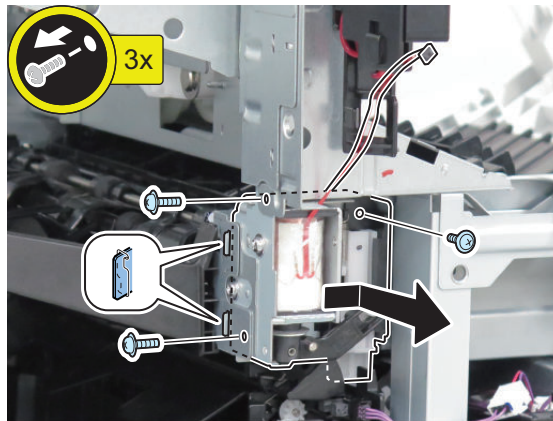
3.



4.



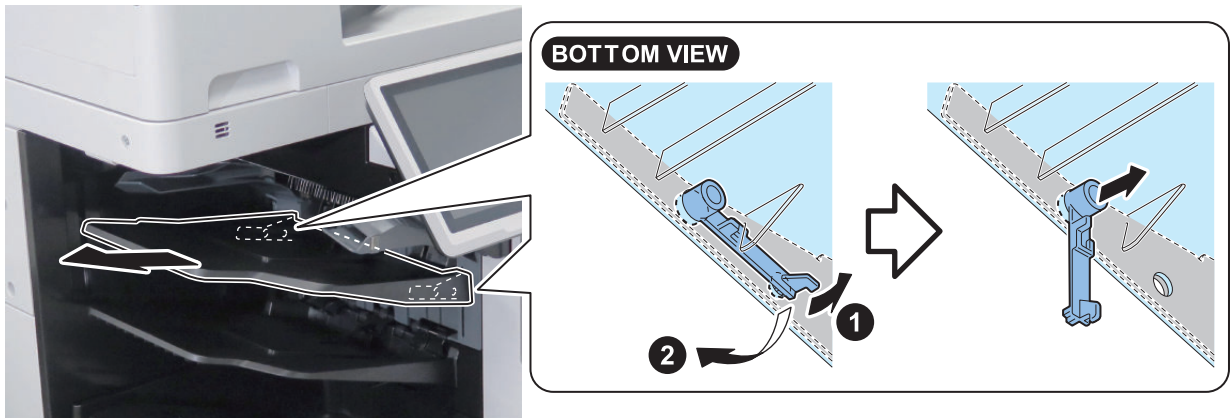
5.



### ● Removing the Finisher Tray Unit

#### ■ Procedure

1.





# Adjustment

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## Pickup Feed System

### Image Position Adjustment

**NOTE:**

By making an adjustment on the 1st side, the margin on the 2nd side is also changed. If the difference between the 1st and the 2nd sides is +/- 0.5 mm or less, do not adjust the 2nd side.

**Reference: Standard value (front side, back side)**

Leading edge: 5.0 mm +/- 2.0 mm

Left edge: [A4] 2.5 mm +/- 2.0 mm, [LTR] 4.2 +/- 2.0 mm

**1. Set the following values for the service modes.**

COPIER > TEST > PG > TYPE = 5

COPIER > TEST > PG > COLOR-K = 1

COPIER > TEST > PG > COLOR-Y/M/C = 0

COPIER > TEST > PG > 2-SIDE = 1

COPIER > TEST > PG > PG-PICK = each paper source

**2. Press the Start key.**

A test print (2-sided print) is output from each paper source.

**3. Check the output test print.**

**NOTE:**

At 2-sided printing, paper is output with the 1st side up and 2nd side down. When checking the leading edge margin on the 1st side, check the up side of paper, and check the trailing margin with respect to the feed direction.

**4. If outside of standard, perform software adjustment.**

### ■ Software Adjustment

Software adjustment is an adjustment method to adjust the image position by changing the service mode setting value. Follow the procedure shown below to adjust the positions of the leading edge and left edge of paper.

**1. Execute the following service modes to adjust the image position on the leading edge.**

COPIER > ADJUST > FEED-ADJ > REGIST : Adjustment of the registration start timing

COPIER > ADJUST > FEED-ADJ > REG-DUP1 : Adjustment of the margin on the leading edge of paper (2nd side of plain paper)

As the input value is changed by 1, the margin on the leading edge of paper is changed by 0.1 mm.

To perform adjustment for one paper type at a time, use the following service mode.

COPIER > ADJUST > FEED-ADJ > REG-DUP1 : Adjustment of the margin on the leading edge of paper (2nd side of plain paper)

COPIER > ADJUST > FEED-ADJ > REG-MF : Adjustment of the margin on the leading edge of paper (plain/recycled/thin paper, Multi-purpose Tray)

2. Execute the following service modes to adjust the image position on the left edge.

**Front side: Adjustment of the image write start position in the horizontal scanning direction at pickup from the Cassette 1 to 4 and the Multi-purpose Tray**

COPIER > ADJUST > FEED-ADJ > ADJ-C1  
 COPIER > ADJUST > FEED-ADJ > ADJ-C2  
 COPIER > ADJUST > FEED-ADJ > ADJ-C3  
 COPIER > ADJUST > FEED-ADJ > ADJ-C4  
 COPIER > ADJUST > FEED-ADJ > ADJ-MF

**Back side: Adjustment of the image write start position in the horizontal scanning direction for the 2nd side of paper picked up from the Cassette 1 to 4 and the Multi-purpose Tray**

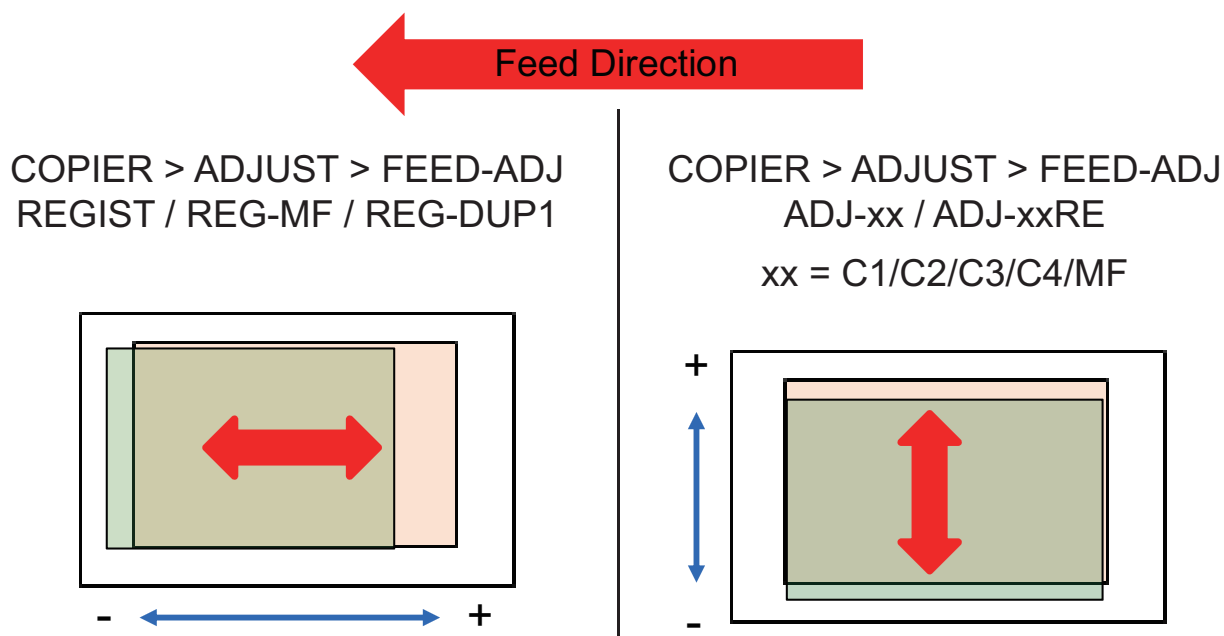
COPIER > ADJUST > FEED-ADJ > ADJ-C1RE  
 COPIER > ADJUST > FEED-ADJ > ADJ-C2RE  
 COPIER > ADJUST > FEED-ADJ > ADJ-C3RE  
 COPIER > ADJUST > FEED-ADJ > ADJ-C4RE  
 COPIER > ADJUST > FEED-ADJ > ADJ-MFRE

As the input value is changed by 1, the margin on the left edge of paper is changed by 0.1 mm.

**Reference: Standard value (front side, back side)**

Leading edge: 5.0 mm +/- 2.0 mm

Left edge: [A4] 2.5 mm +/- 2.0 mm, [LTR] 4.2 +/- 2.0 mm



3. If the service mode setting value has been changed, write down the new adjustment value on the service label.

## Original Feed System

### Skew Adjustment (at Stream Scanning of Originals)

If the images from stream scanned originals are skewed after the adjustments of the printer side is complete, perform skew adjustment according to the workflow.

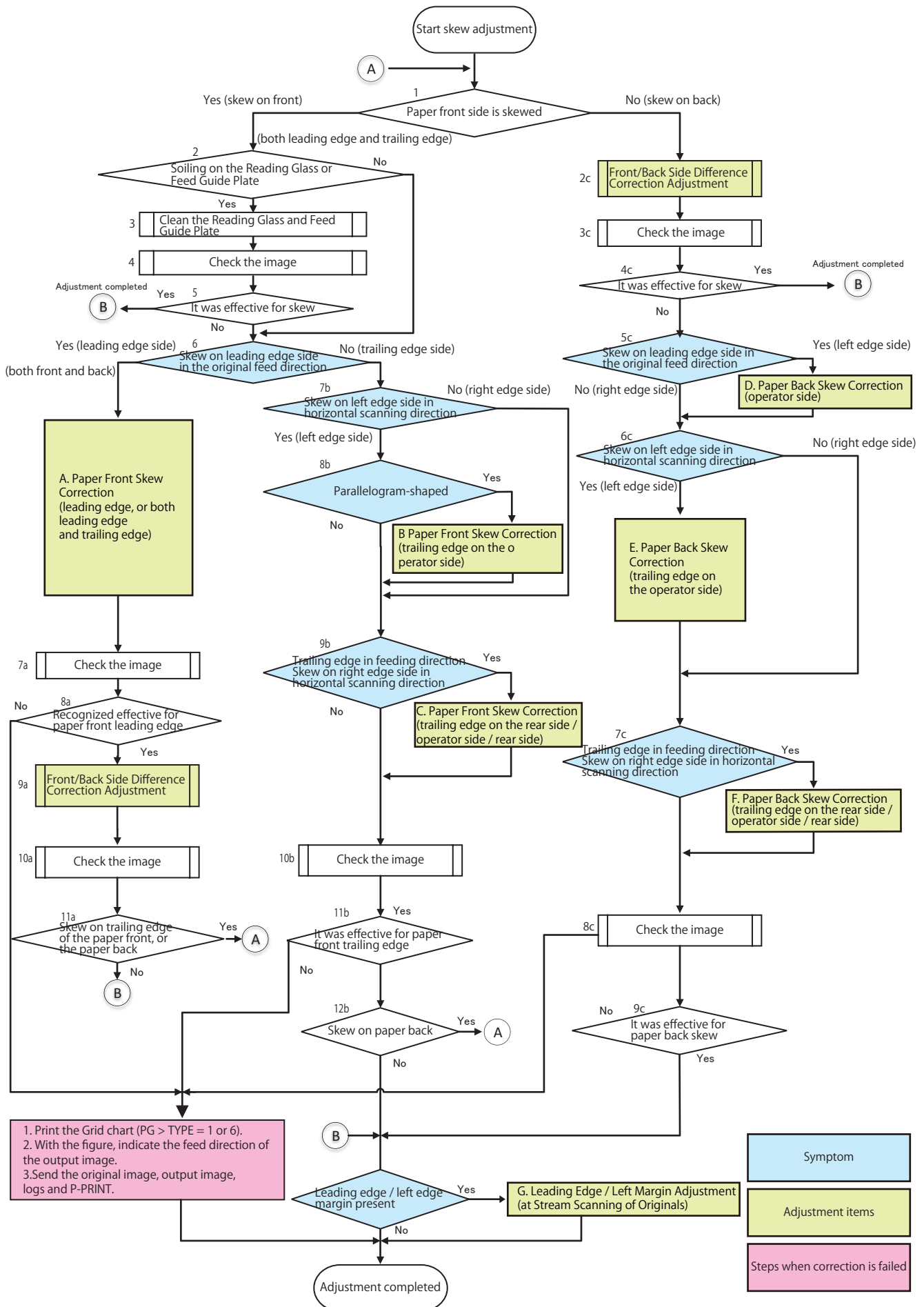
**CAUTION:**

The correction may not be performed under the following usage conditions because the skew cannot be detected.

- The Reading Glass or Feed Guide is soiled.
- The edge of original is bent / torn / missing.
- Translucent or thin originals are used.
- E202-0010 or E202-0002 is in the error log and not remedied, which occurs system degraded.

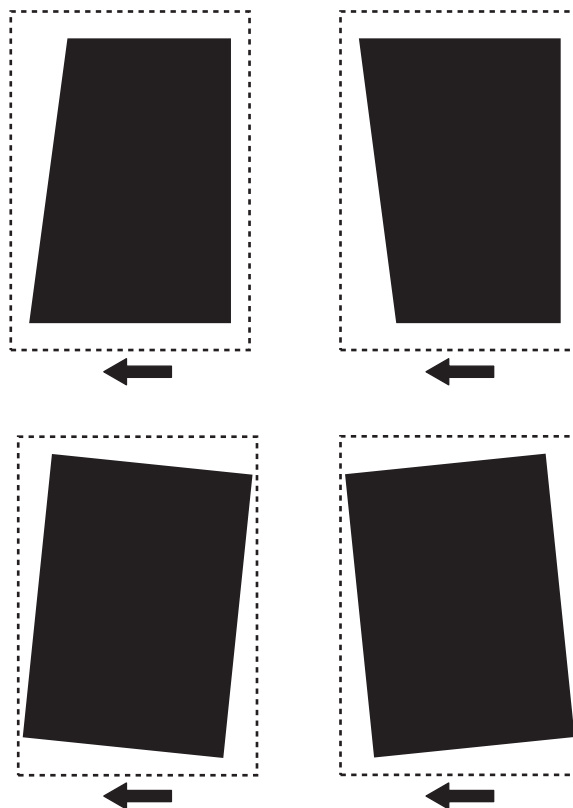


■ Workflow2



## ■ A. Paper Front Skew Correction (Leading Edge, or Both Leading Edge and Trailing Edge)

Correct skew with the following procedure if a skew occurs on leading edge, or both leading edge and trailing edge (on the front side of paper).



1. ["Right Angle Adjustment \(Slant Adjustment\)"](#) on page 299
2. ["Light intensity adjustment"](#) on page 300
3. ["Automatic Adjustment of the Stream Reading Position \(Automatic Adjustment of the Reading Position at ADF Reading\)"](#) on page 301
4. ["White Level Adjustment"](#) on page 301
5. Check the image again. If the leading edge on the front side of the paper is corrected, perform "Difference correction adjustment of front and back sides". If a skew is occurring on the trailing edge of the front side of the paper, or back side of the paper, perform the appropriate skew correction item. If the skew on the front side is not corrected, contact the support department of the sales company.  
["Front/Back Side Difference Correction Adjustment"](#) on page 301

## ■ B. Paper Front Skew Correction (Trailing Edge on the Operator Side)

Correct skew with the following procedure if a skew occurs on trailing edge on the operator side (on the front side of paper).

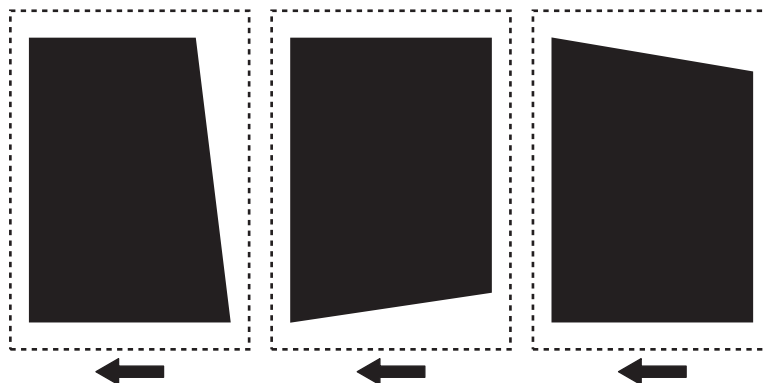


1. ["Parallelogram Correction"](#) on page 301

2. Check the image again. If a skew is occurring on the back side of the paper, perform the appropriate skew correction item. If the skew on the front side is not corrected, contact the support department of the sales company.

### ■ C. Paper Front Skew Correction (Trailing Edge on the Rear Side / Operator Side / Rear Side)

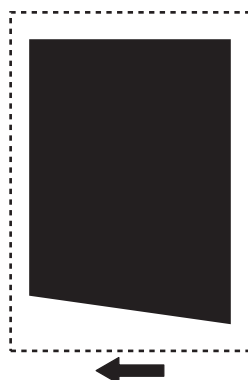
Correct skew with the following procedure if a skew occurs on trailing edge on the rear side / operator side / rear side (on the front side of paper).



1. [“Angle Correction \(Front / Back\)” on page 302](#)
2. Check the image again. If a skew is occurring on the back side of the paper, perform the appropriate skew correction item. Check the image again. If a skew has not been corrected on the front side of the paper, contact the support department of the sales company.

### ■ D. Paper Pack Skew Correction (Operator Side)

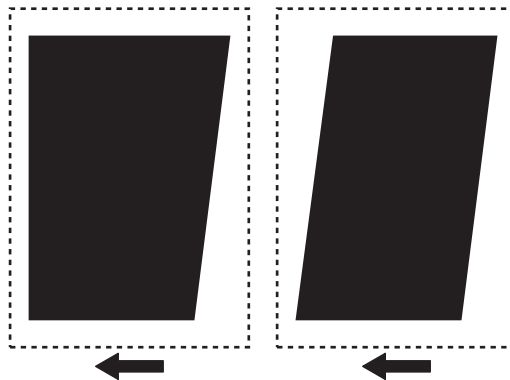
Correct skew with the following procedure if a skew occurs on the operator side (on the back side of paper).



1. [“Front/Back Side Difference Correction Adjustment” on page 301](#)
2. Check the image again. If a skew is occurring on the back side of the paper, contact the support department of the sales company.

### ■ E. Paper Back Skew Correction (Trailing Edge on the Operator Side)

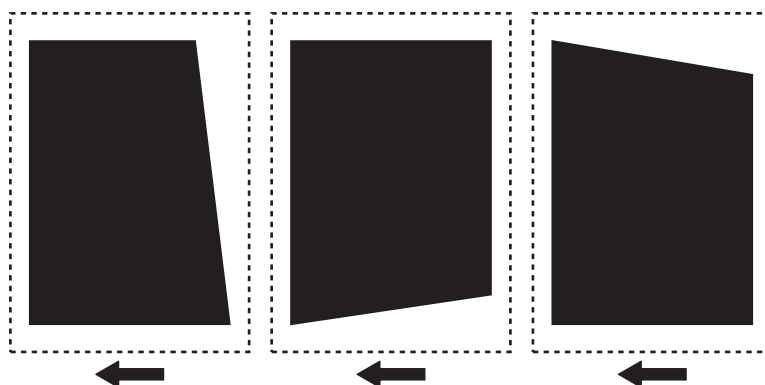
Correct skew with the following procedure if a skew occurs on trailing edge on the operator side (on the back side of paper).



1. [“Right Angle Adjustment \(Slant Adjustment\)” on page 299](#)
2. [“Light intensity adjustment” on page 300](#)
3. [“White Level Adjustment” on page 301](#)
4. Check the image again. If a skew is occurring on the back side of the paper, contact the support department of the sales company.

## ■ F. Paper Back Skew Correction (Trailing Edge on the Rear Side / Operator Side / Rear Side)

Correct skew with the following procedure if a skew occurs on trailing edge on the rear side / operator side / rear side (on the back side of paper).



1. [“Angle Correction \(Front / Back\)” on page 302](#)
2. Check the image again. If a skew is occurring on the back side of the paper, contact the support department of the sales company.

## ■ G. Edge Margin Adjustment after the Skew Adjustment (at Stream Scanning of the Originals)

When the leading edge / left edge margin of the image is out of the standard range after skew correction, adjust the leading edge / left edge margin using a test chart.

### Reference: Standard value

- Leading edge: 4.0+1.5/-1.0 mm (front side, back side)
- Left edge: 2.5+/-1.5 mm (front side) / 2.5 + / -2.0 mm (back side)

1. [“Creating the Test Charts for Image Position Adjustment” on page 302](#)
2. Adjust the leading edge margin of the image after skew correction in the following service modes.
  - FEEDER > ADJUST > ADJ-T1 (Front)
  - FEEDER > ADJUST > ADJ-T2 (Back)

### NOTE:

- Amount of change per 1 setting value 0.1 mm
- Adjustment range -15 to 15

### 3. Adjust the left edge margin of the image after skew correction in the following service modes.

- FEEDER > ADJUST > ADJ-L1 (Front)
- FEEDER > ADJUST > ADJ-L2 (Back)

#### NOTE:

- Amount of change per 1 setting value 0.1 mm
- Adjustment range -30 to 30

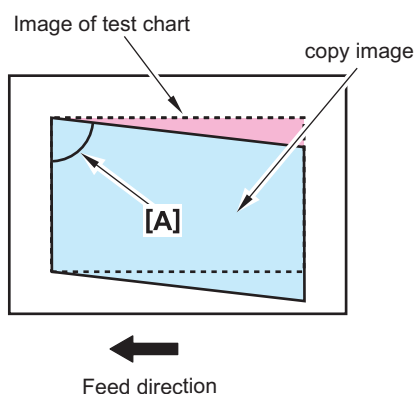
## Right Angle Adjustment (Slant Adjustment)

#### NOTE:

There are two adjustment methods: One for reading the front side (Scanner Unit on the Reader side) and another for reading the back side (Scanner Unit on the ADF side).

### Adjustment of the Paper Front Reading

1. Prepare the test chart according to the link.  
["Creating the Test Charts for Image Position Adjustment" on page 302](#)
2. Set the following service mode to "1".  
 FEEDER > OPTION > SKW-SW
3. Place the test chart on the ADF and make a 1-sided copy.
4. Check whether the angle [A] of the copied paper is a right angle. If it is not right-angled, adjust it as follows.



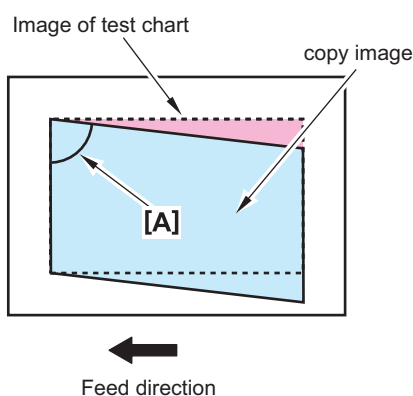
5. Loosen the 4 Right Hinge Fixation Screws, make adjustment by moving the hinge installation position back and forth, and then temporarily fix the screws.



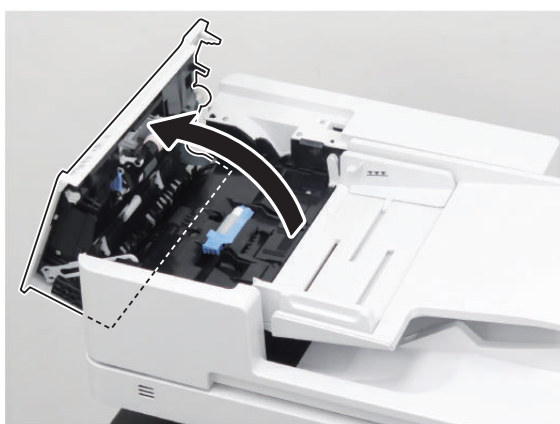
6. Place the test chart on the ADF to make a 1-sided copy again.
7. Repeat steps 4 and 5 until the skew amount falls within the specified range.
8. When the skew amount is within the range, tighten the Fixation Screws you loosened.

## Adjustment of the Paper Back Reading

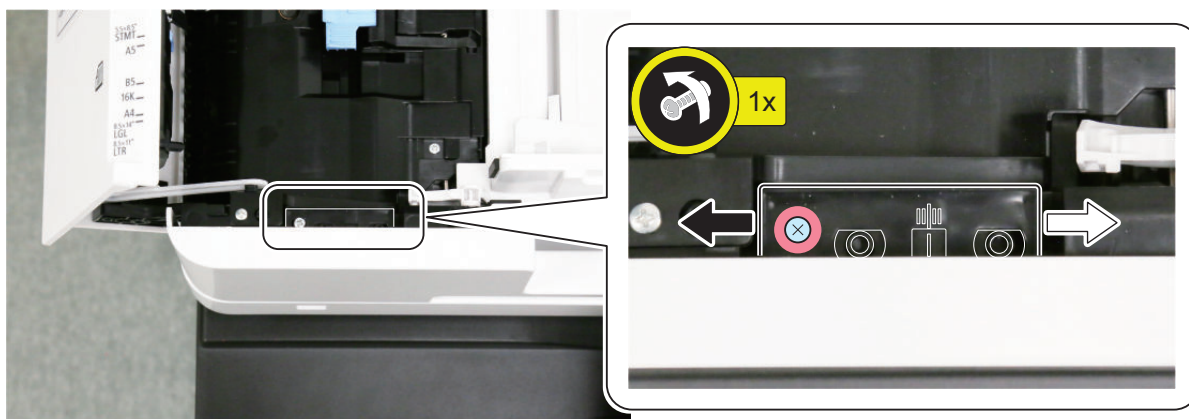
1. Place the test chart facing down on the ADF and make a 2-sided copy.
2. Check whether the angle [A] of the copied paper is a right angle. If it is not right-angled, adjust it as follows.



3. Open the Feeder Cover.



4. Loosen the screw and adjust the position of the guide for the CIS Adjustment Holder.
  - [A] = Less than 90 degrees: Move the guide to the right (direction of the white arrow).
  - [A] = 90 degrees or more: Move the Guide to the left (direction of the black arrow).



5. Tighten the screw after adjustment.
6. Make a 2-sided copy of the test chart again, and check that the [A] is a right angle.
7. Close the Feeder Cover.
8. Set the following service mode to "0".  
FEEDER > OPTION > SKW-SW

## Light intensity adjustment

### NOTE:

- This mode automatically performs adjustment.
- If "NG" is displayed after executing this mode, check that PCB and each connector are properly connected.



**1. Execute the following service mode with the ADF closed.**

COPIER > FUNCTION > CCD > CL-AGC

## Automatic Adjustment of the Stream Reading Position (Automatic Adjustment of the Reading Position at ADF Reading)

**NOTE:**

- If the DADF is opened during adjustment, restart the adjustment.
- Enter the value after adjustment on the Service Label (on the back of the Reader Front Cover or Printer Front Cover). (The adjustment result is reflected to COPIER > ADJUST > ADJ-XY > STRD-POS.)  
COPIER > ADJUST > ADJ-XY > STRD-POS



**1. Execute the following service mode item.**

COPIER > FUNCTION > INSTALL > STRD-POS

**NOTE:**

If "NG" is displayed after executing this mode, execute "Right Angle Adjustment (Slant Adjustment)" on the service manual.

**2. Turn OFF/ON the main power of the Host Machine.**

## White Level Adjustment

**1. Place a sheet of blank A4 or LTR size paper on the Copyboard Glass and close the ADF.**

**CAUTION:**

When executing the white level adjustment using paper with smaller width, adjustment may not be executed properly.

**2. Execute the service mode item.**

COPIER > FUNCTION > CCD > DF-WLVL1

**3. Remove the blank paper from the Copyboard Glass, and place it on the Document Pickup Tray of ADF.**

**4. Execute the service mode item.**

COPIER > FUNCTION > CCD > DF-WLVL2

## Front/Back Side Difference Correction Adjustment

**NOTE:**

This mode automatically feed the original and performs adjustment.

**1. Place the white color chart (included in the package) or plain paper on the ADF, and then execute the following service mode.**

- FEEDER > FUNCTION > ADJ-SKW

## Parallelogram Correction

Perform parallelogram correction if a scanned image is parallelogram-shaped.

**1. Correct the parallelogram in the following service modes.**

- FEEDER > ADJUST > ADJ-PAR1 (Front)
- FEEDER > ADJUST > ADJ-PAR2 (Back)

**NOTE:**

- As the value is increased by 1, the image is corrected clockwise by 0.01 degree.
- As the value is decreased by 1, the image is corrected counterclockwise by 0.01 degree.

## Angle Correction (Front / Back)

If the trailing edge of the scanned image is missing, perform angle correction.

### 1. Correct the amount of rotation in the following service modes.

- FEEDER > ADJUST > ADJ-ROT1 (Front)
- FEEDER > ADJUST > ADJ-ROT2 (Back)

**NOTE:**

- As the value is increased by 1, the image is corrected clockwise by 0.01 degree.
- As the value is decreased by 1, the image is corrected counterclockwise by 0.01 degree.

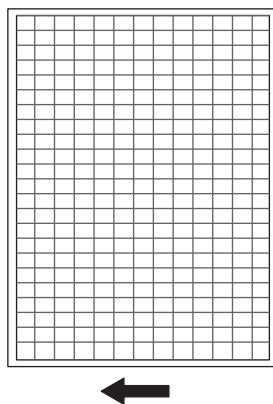
## Image Position Adjustment (at Stream Scanning of Originals)

Adjust the image position of the side / leading edge using a test chart.

### ■ Creating the Test Charts for Image Position Adjustment

**CAUTION:**

Create the test charts for image position adjustment after completing adjustments on the printer side.



### 1. After setting the service modes as follows, press the Start key to output the test chart.

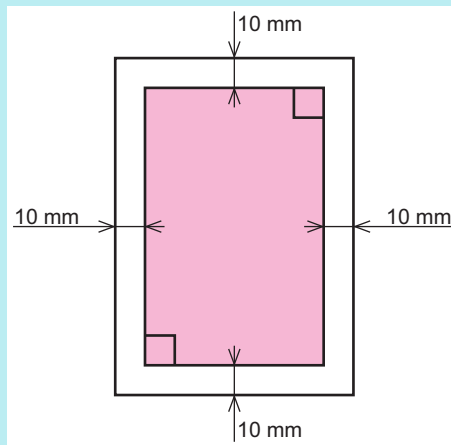
- COPIER > TEST > PG > TYPE = 1 or 6
- COPIER > TEST > PG > PG-PICK = To set the Pickup Cassette for test print output.

**NOTE:**

Pressing "i" (Information Button) displays the TYPE number.

**NOTE:**

- If the specified test chart cannot be output, draw a test chart on A3 or LDR paper with a rectangle whose four corners are 10 mm smaller than the paper.
- To draw characters and marks so that you can see the direction of the copied image.



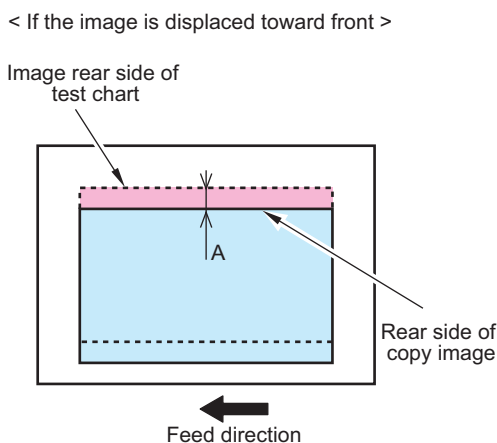
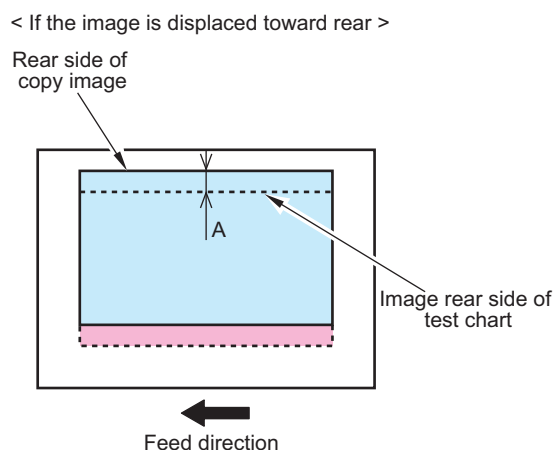
## ■ Side Registration Adjustment

### NOTE:

There are two adjustment methods: One for reading the front side (Scanner Unit on the Reader side) and another for reading the back side (Scanner Unit on the ADF side).

### Adjustment of the Paper Front / Back Reading

1. Set the following service mode to "1".  
FEEDER > OPTION > SKW-SW
2. Place the test chart on the ADF and make a 1-sided copy.
3. Overlay the copied paper onto the test chart.
4. Check whether the rear side of the copied image is within the standard.
  - Standard:  $A \leq 1 \text{ mm}$



5. If it is not within the standard range, make an adjustment with the following service modes.  
COPIER > ADJUST > ADJ-XY > ADJ-Y-DF  
COPIER > ADJUST > ADJ-XY > ADJ-Y-DF2
  - If the copied image is displaced toward the front side: Increase the value (the image moves toward the rear side)
  - If the copied image is displaced toward the rear side: Decrease the value (the image moves toward the front side)

Amount of change per 1 setting value 0.1 mm  
Adjustment range -15 to 15
6. Copy the test chart again, and check that the image is within the ranges of the standard.
7. Write down the adjusted value in the service label (on the back of the Reader Front Cover).
8. Set the following service mode to "0".  
FEEDER > OPTION > SKW-SW

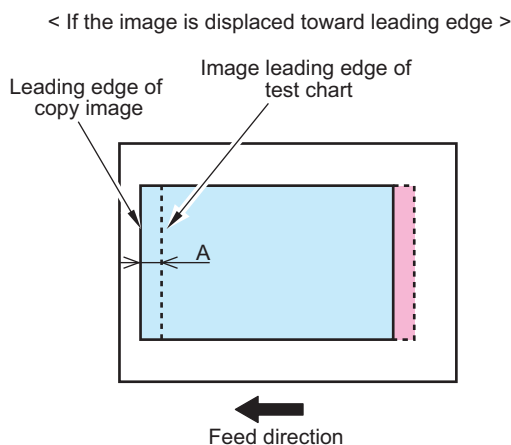
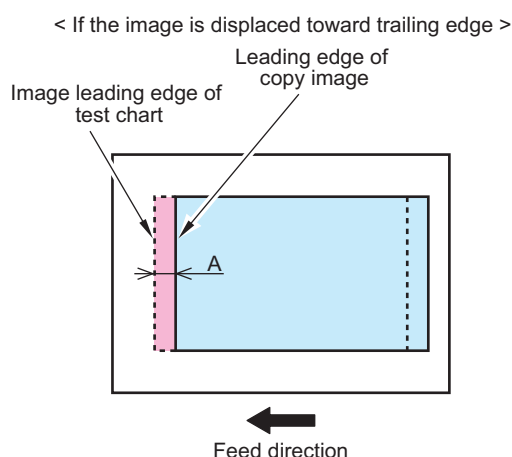
## ■ Leading Edge Margin Adjustment

### NOTE:

There are two adjustment methods: One for reading the front side (Scanner Unit on the Reader side) and another for reading the back side (Scanner Unit on the ADF side).

### Adjustment of the Paper Front / Back Reading

1. Set the following service mode to "1".  
FEEDER > OPTION > SKW-SW
2. Place the test chart on the ADF and make a 1-sided copy.
3. Overlay the copied paper onto the test chart.
4. Check that the leading edge of the copied image is within the standard range.
  - Standard:  $A \leq 1 \text{ mm}$



5. If it is not within the standard range, make an adjustment with the following service modes.  
FEEDER > ADJUST > DOCST  
FEEDER > ADJUST > DOCST2
  - If the copied image is displaced toward the trailing edge: Increase the value (move the image toward the leading edge)
  - If the copied image is displaced toward the leading edge: Decrease the value (move the image toward the trailing edge)

Amount of change per 1 setting value 0.1 mm  
Adjustment range -30 to 30
6. Copy the test chart again, and check that the image is within the ranges of the standard.
7. Write down the adjusted value in the service label (on the back of the Reader Front Cover).
8. Set the following service mode to "0".  
FEEDER > OPTION > SKW-SW

## ■ Magnification Ratio Adjustment

### NOTE:

- There are two adjustment methods: One for Paper Front Reading (Scanner Unit on the Reader side), and the other for Paper Back Reading (Scanner Unit on the DADF side).
- This adjustment is performed by comparing the images printed with the stream reading and the copyboard reading.

### ● Adjustment of the Paper Front Reading

#### 1. Prepare the test chart according to the link.

[“Creating the Test Charts for Image Position Adjustment” on page 302](#)

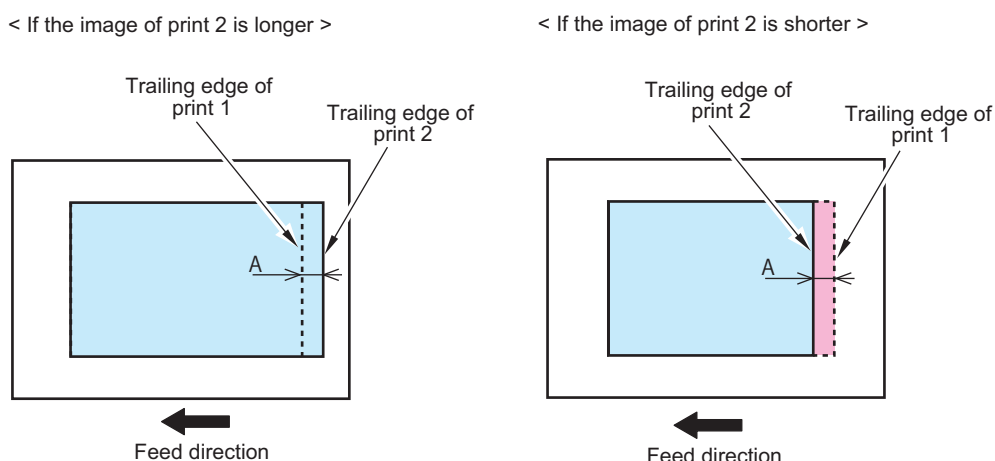
#### 2. Place a test chart on the Copyboard Glass of the connected device, and make a print. This is called Print 1.

#### 3. Place a test chart on the Document Pickup Tray, and make a 1-sided print. This is called Print 2.

#### 4. Overlay the Print 2 onto the Print 1.

#### 5. Check if the trailing edge of the image on the Print 2 is within the standard range.

Standard:  $A \leq 1 \text{ mm}$



#### 6. If it is not within the standard range, make adjustments with the following service modes.

FEEDER > ADJUST > LA-SPEED

- If the image on the Print 2 is longer: Increase the numeric value (i.e., make the stream reading speed "faster")
- If the image on the Print 2 is shorter: Decrease the numeric value (i.e., make the stream reading speed "slower")
- Amount of change per unit: 0.01%
- Adjustment range: -200 to +200

#### 7. Make a print with the test chart again, and check that the image is within the standard range.

### ● Adjustment of the Paper Back Reading

#### 1. Prepare the test chart according to the link.

[“Creating the Test Charts for Image Position Adjustment” on page 302](#)

#### 2. Place a test chart on the Copyboard Glass of the connected device, and make a print. This is called Print 1.

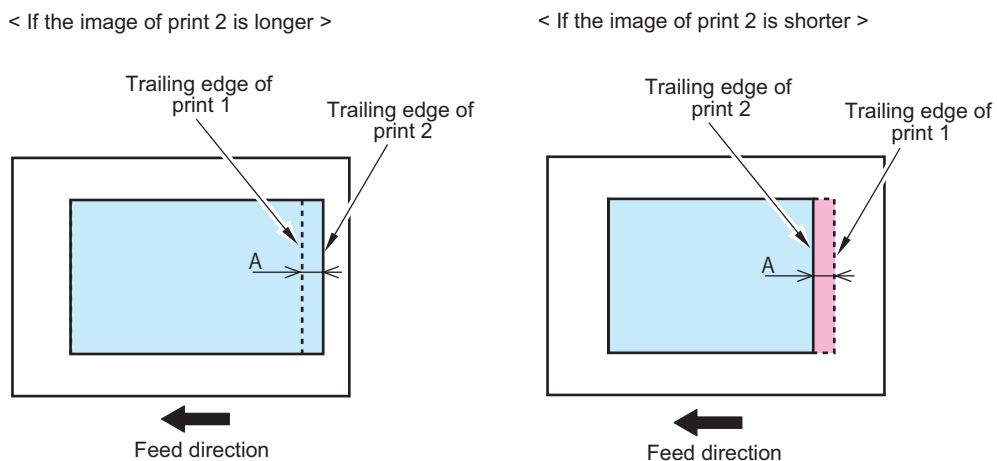
#### 3. Place a test chart facing down on the Document Pickup Tray, and make a 2-sided print. This is called Print 2.

#### 4. Overlay the Print 2 onto the Print 1.



**5. Check if the trailing edge of the image on the Print 2 is within the standard range.**

Standard:  $A \leq 1$  mm



**6. If it is not within the standard range, make adjustments with the following service modes.**

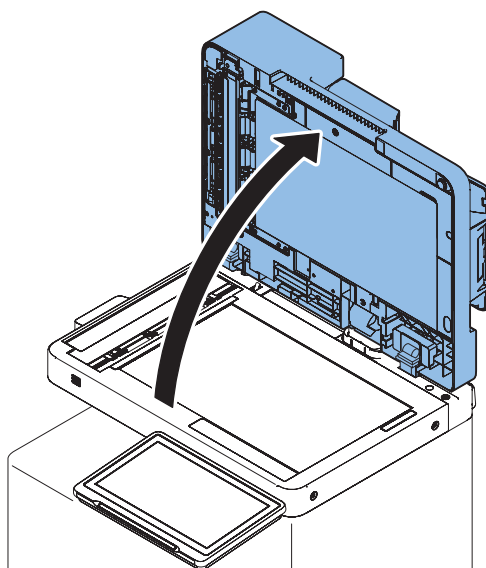
- If the image on the Print 2 is longer: Increase the numeric value (i.e., make the length of the image in the vertical scanning direction shorter).
- If the image on the Print 2 is shorter: Decrease the numeric value (i.e., make the length of the image in the vertical scanning direction longer).
- Amount of change per unit: 0.01%
- Adjustment range: -200 to +200

FEEDER > ADJUST > LA-SPD2

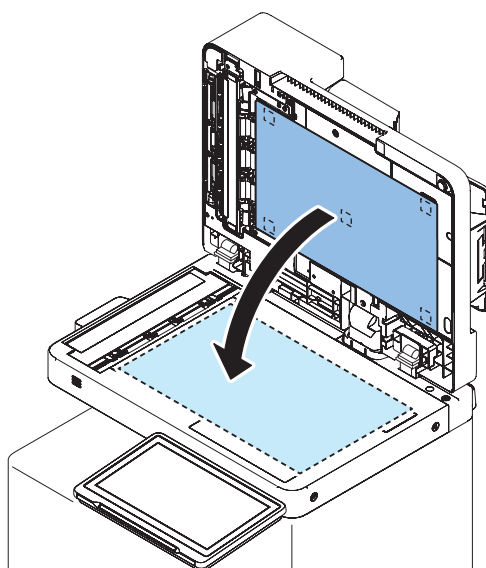
**7. Make a print with the test chart again, and check that the image is within the standard range.**

## Original Exposure System

### 1. Adjustment of the White Plate



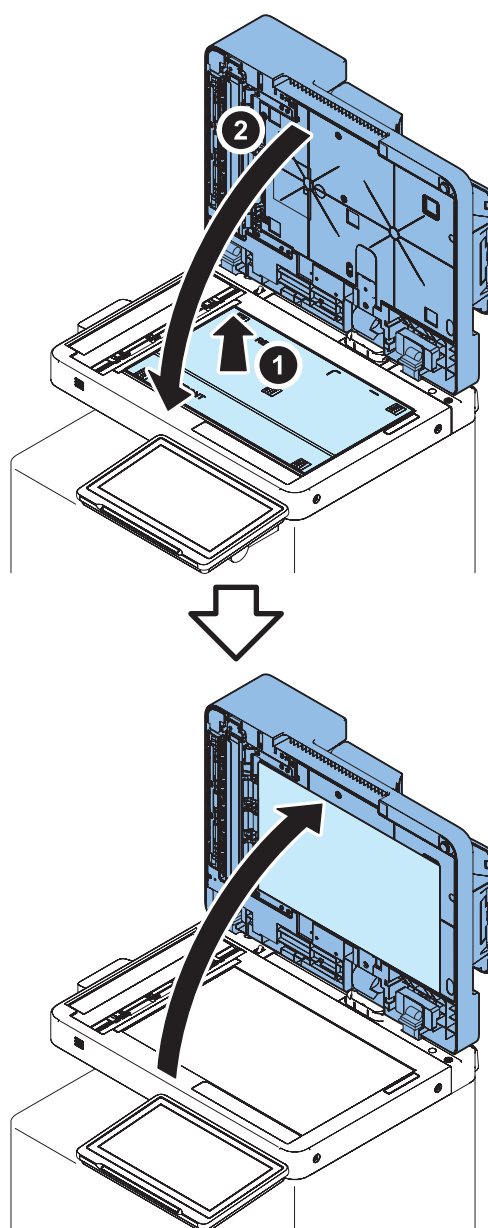
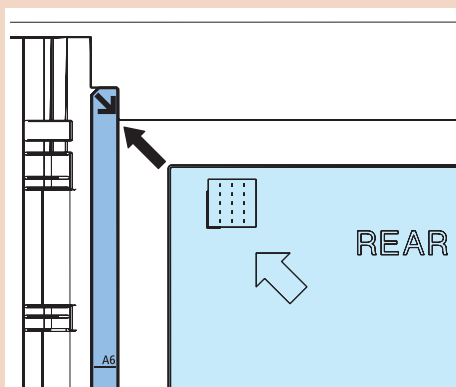
2.



## 3.

**CAUTION:**

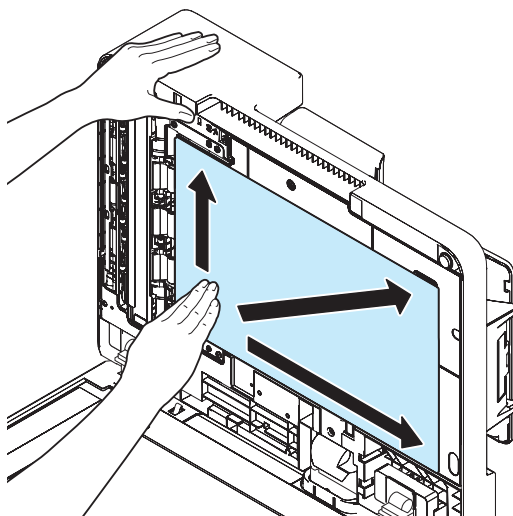
Align the White Plate with the Index.



## 4.

**CAUTION:**

If the White Plate is pressed from top to bottom, it is placed on the Index Sheet, so be sure to press it from bottom to top.

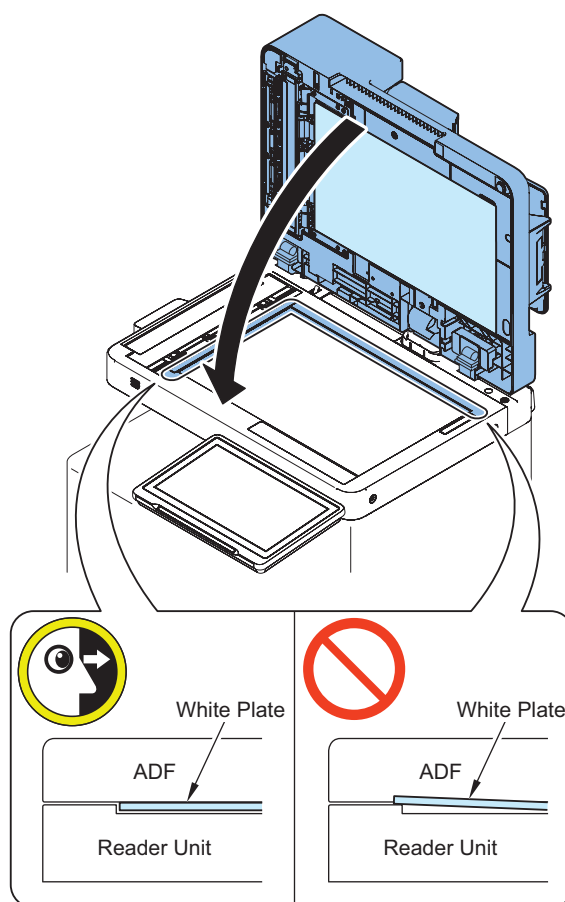


## 5.

**CAUTION:**

Check that the White Plate is not placed on the Index Sheet with this equipment closed.

- Be sure that there is no gap between the White Plate and the Index Sheet.
- The gap between the White Plate and the Index Sheet must be 0.3 mm or less as a reference.



## Actions at Parts Replacement

### Main Controller PCB

#### Actions before Parts Replacement

1. **Output the latest service mode setting values.**
  - COPIER > FUNCTION > MISC-P > P-PRINT
2. **Perform backup in the following service mode (Lv.2).**  
COPIER > FUNCTION > SYSTEM > DSRAMBUP

#### Actions after Parts Replacement

1. **Upgrade the firmware for correcting its combination to ensure that the machine operates properly.**

#### NOTE:

It is recommended to use the automatic update function.

2. **Perform either of the followings according to the backup status.**

##### When backup completed successfully

Execute the following service mode (Lv.2) to restore the backup data.

- COPIER > FUNCTION > SYSTEM > DSRAMRES

##### When backup does not complete successfully

Enter the values written on the service label (on the Front Door of the host machine) in the following service modes.

- COPIER > ADJUST > ADJ-XY >
- COPIER > ADJUST > CCD >
- COPIER > ADJUST > PASCAL >
- FEEDER > ADJUST >

#### List of Service Mode Items to Enter Values

Service mode path	Service mode items to enter values
COPIER > ADJUST > ADJ-XY >	ADJ-X, ADJ-Y, ADJ-S, STRD-POS, ADJ-X-MG, ADJ-Y-DF, ADJY-DF2
COPIER > ADJUST > CCD >	100-GB, 100-RG, 100DF-GB, 100DF-RG, 100DF2GB, 100DF2RG, DFCH2B10, DFCH2B2, DFCH2G10, DFCH2G2, DFCH2R10, DFCH2R2, DFCH-B10, DFCH-B2, DFCH-G10, DFCH-G2, DFCH-R10, DFCH-R2, MTF2-M1, MTF2-M2, MTF2-M3, MTF2-M4, MTF2-M5, MTF2-M6, MTF2-M7, MTF2-M8, MTF2-M9, MTF2-S1, MTF2-S2, MTF2-S3, MTF2-S4, MTF2-S5, MTF2-S6, MTF2-S7, MTF2-S8, MTF2-S9, MTF3-M1, MTF3-M2, MTF3-M3, MTF3-M4, MTF3-M5, MTF3-M6, MTF3-M7, MTF3-M8, MTF3-M9, MTF3-S1, MTF3-S2, MTF3-S3, MTF3-S4, MTF3-S5, MTF3-S6, MTF3-S7, MTF3-S8, MTF3-S9, MTF-M1, MTF-M2, MTF-M3, MTF-M4, MTF-M5, MTF-M6, MTF-M7, MTF-M8, MTF-M9, MTF-S1, MTF-S2, MTF-S3, MTF-S4, MTF-S5, MTF-S6, MTF-S7, MTF-S8, MTF-S9, W-PLT-X, W-PLT-Y, W-PLT-Z
COPIER > ADJUST > PASCAL >	OFST-P-Y, OFST-P-M, OFST-P-C, OFST-P-K
FEEDER > ADJUST >	LA-SPEED, LA-SPD2, DOCST, DOCST2, ADJ-DL, ADJ-DROT, ADJ-DT

3. **Execute the following service mode to adjust the Scanner Unit white level.**

COPIER > FUNCTION > CCD > CL-AGC

4. **Follow the steps shown below to adjust the ADF white level.**

1. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.  
COPIER > FUNCTION > CCD > DF-WLVL1
2. Place an A4 or LTR size paper on the ADF and execute the following service mode.  
COPIER > FUNCTION > CCD > DF-WLVL2

5. **Follow the steps shown below to perform the paper back shading correction.**

1. Cleaning the reading side 1  
Locations for cleaning: Stream Reading Glass for front side, Stream Reading Glass for back side  
Cleaning method: Clean with the cloth stored in the Reader Assembly.

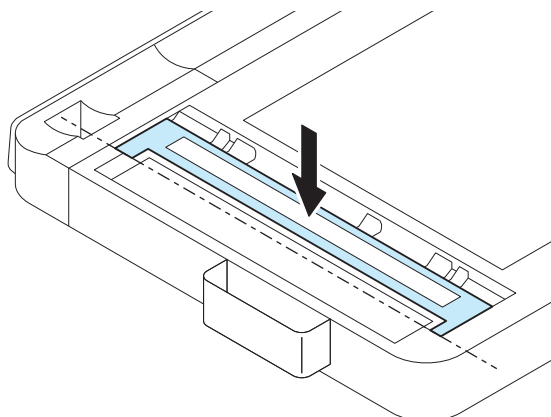
## 2. Paper back shading correction 1

Close the ADF, and execute the following service mode.

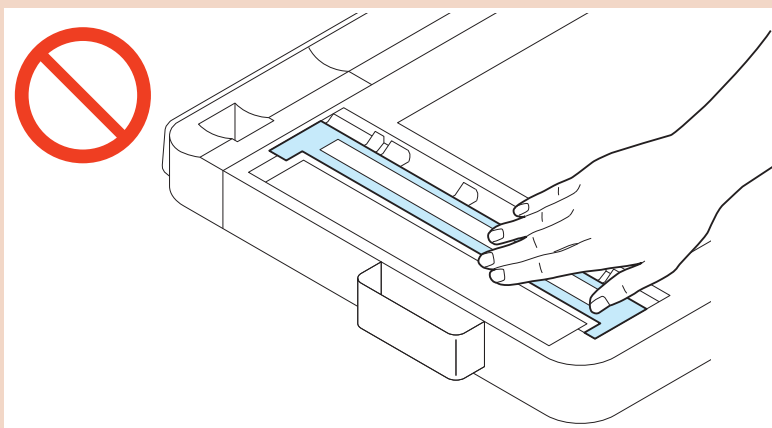
COPIER > FUNCTION > CCD > BK-SHD1

## 3. Paper back shading correction 2

Set the white sheet included in the package at the position shown in the figure below.

**CAUTION:**

Do not touch the upper surface of the white sheet.



Close the ADF, and execute the following service mode.

COPIER > FUNCTION > CCD > BK-SHD2

## 4. Cleaning the reading side 2

Remove the White sheet and perform the cleaning again.

- Locations for cleaning: Stream Reading Glass for front side and Stream Reading Glass for back side
- Cleaning method: Clean with the cloth stored in the Reader Assembly.

## 5. Paper back shading correction 3

Close the ADF, and execute the following service mode.

COPIER > FUNCTION > CCD > BK-SHD3

**6. Execute the following service mode to calculate the MTF filter coefficient.**

COPIER > FUNCTION > CCD > MTF-CLC

**7. Derive the ADF front and back linearity characteristics.**

COPIER > FUNCTION > CCD > DF-LNR

**8. In the following menu, execute the auto gradation adjustment.**

Settings/Registration > Adjustment > Adjustment/Maintenance > Adjust Image Quality > Auto Adjust Gradation



## DC Controller PCB

### ■ Preparation

1. “ Removing the Finisher Rear Cover” on page 165
2. “ Removing the Rear Cover” on page 149
3. “Removing the Right Rear Cover” on page 152
4. “Removing the Main Controller Sub Cover /Main Controller Cover” on page 217
5. “ Removing the Fax Unit” on page 229
6. “ Removing the Main Controller Unit” on page 219

### ■ During Parts Replacement

**CAUTION:**

Once the DC Controller PCB was replaced with a brand-new one, make sure to perform a version update. Otherwise, the functionalities available with the latest version will not perform properly.

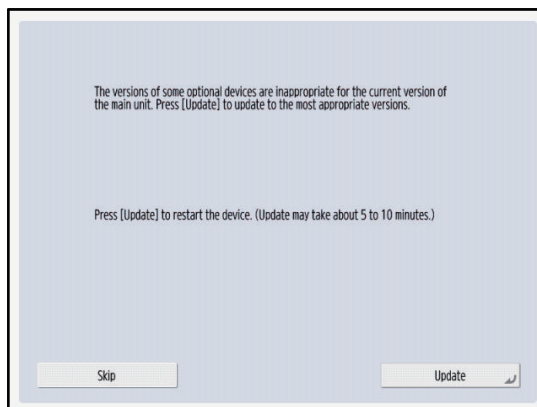
**CAUTION:**

Auto-update is available only when the following service mode (Lv. 2) is set to 1 or 2.  
**COPIER > OPTION > FNC-SW > VER-CHNG**

**1. Update the DCON version in accordance with one of the following screen messages.**

<When the update button is displayed>

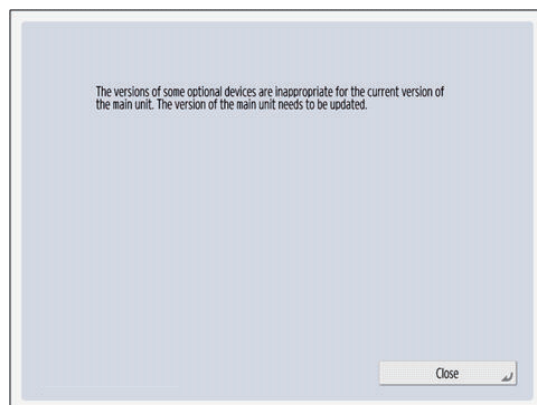
1. If the following message is displayed on the screen, press [Update] to auto-update the DCON version.



Screen sample

<When the update button is not displayed>

1. If the following message is displayed on the screen, press [Close].



Screen sample

2. Enter the following service mode (Lv. 2) and set the value to "2."  
 COPIER > OPTION > FNC-SW > VER-CHNG
3. Turn OFF and then ON the main power.
4. Once the update button is displayed, press [Update] to auto-update the DCON version.

**2. If setting value data was backed up before the parts replacement, execute the following service mode (Lv. 2) to restore the backed-up setting value data.**

COPIER > FUNCTION > SYSTEM > DSRAMRES

During the execution, "ACTIVE" flashes in the status column of the service mode.

The execution takes approx. 2 minutes. Upon success, [OK!] is displayed in the status column.

**3. If setting values were not backed up before the replacement due to e.g. damaged DC Controller PCB, or if the backed-up data could not be restored in the previous step, enter the value of each service mode item on the service label or P-PRINT as listed before the parts replacement.**



## ■ Overview

The procedure for replacing the SSD Unit is described. When the SSD Unit is replaced, backup and restore operations of the in-disk data occur. Use the following information to back up and restore.

## List of Backup Data

Backup target data	Backup methods			
	User	Service	DCM	Turn OFF the main power
	(Excluding DCM)			
Address lists	Yes*1	-	Yes*9	-
Forwarding settings	Yes*1	-	Yes*9	-
Settings/Registration				
Preferences (Excluding the paper type management settings)	-	-	Yes*9	Yes*10
Adjustment/Maintenance	-	-	Yes*9	Yes*10
Function Settings (Excluding the printer settings/forwarding settings)	-	-	Yes*9	Yes*10
Set Destination (Excluding the address book)	-	-	Yes*9	Yes*10
Management Settings (Excluding the department ID management information)	-	-	Yes*9	Yes*10
User authentication information used for local device authentication of UA (User Authentication)	Yes*2	-	Yes*9	-
Printer Settings	Yes*1	-	Yes*9	Yes*10
Paper Type Management Settings (paper type data)	Yes*1	-	Yes*9	-
Setting items of each menu (copy, scan and send, fax, scan and store, access stored document, Fax/I-Fax Inbox) in the main menu				
Favorite settings	Yes*1	Yes*8	Yes*9	-
Default settings	-	Yes*8	Yes*9	-
Shortcut settings for "Options"	-	Yes*8	Yes*9	-
Previous settings	-	Yes*8	-	-
Settings for Quick Menu				
Button size information	-	-	Yes*9	-
Wallpaper settings	-	-	Yes*9	-
Quick Menu button information	-	-	Yes*9	-
Restrict Quick Menu use	-	-	Yes*9	-
Settings in the Main Menu				
Main Menu button settings	-	-	Yes*9	-
Settings for buttons at the top	-	-	Yes*9	-
Main Menu wallpaper settings	-	-	Yes*9	-
Other Main Menu settings	-	-	Yes*9	-
Mail Box Settings				
Mail Box Settings (Box Name, PIN, Time Until File Auto Delete, Print When Storing from Printer Driver)	Yes*4	-	Yes*9	-
Image data of Boxes, Fax Inboxes, and Memory RX Inbox	Yes*4	-	-	-
Registered information for Network Place	-	-	Yes*9	Yes*10
Web browser settings				
Web Access setting information	-	Yes*8	Yes*9	-
MEAP Settings				
MEAP applications	-	Yes*8	-	-
MEAP application license files	Yes*5	-	-	-
Data saved using MEAP applications	Yes *5	Yes by condition *8	Yes *9	-
Password of SMS (Service Management Service)	-	Yes*8	-	-
General data settings				
Unsent documents	-	-	-	-
Job log information	-	-	-	-
Audit log	Yes*6	-	-	-
Key and certificate registered in Management Settings> Device Management > Certificate Settings	-	-	Yes *9	-
Auto Adjust Gradation setting values	-	-	-	-
PS font	-	-	-	-
Key information to be used for encryption when TPM is disabled	-	-	-	-

Backup target data	Backup methods			
	User	Service	DCM	Turn OFF the main power
	(Excluding DCM)			
Key and settings information to be used for encryption when TPM is enabled	Yes*7	-	-	-
Personal settings				
Select the display language	-	-	Yes*9	-
Accessibility	-	-	Yes*9	-
Initial screen	-	-	Yes*9	-
Default job settings	-	-	Yes*9	-
Quick Menu (Personal, layout of the Personal tab, and background of the Personal tab)	-	-	Yes*9	-
Address book (personal/group)	Yes *1 Supported *1 Applicable *1	-	Yes*9	-
Key ring (for host machine functions)	-	-	Yes*9	-
MEAP Personal Settings	Yes*11	Yes *8	Yes *9	-
Service Mode Settings				
Service Mode Setting Values (MN-CON)	-	-	Yes*9	Yes*10

\*1: Remote UI > Settings/Registration > Management Settings > Data Management > Import or Export

\*2: Remote UI > Settings/Registration > Management Settings > User Management > Authentication Management > User Management

\*3: Remote UI > Quick Menu > Export

\*4: Remote UI > Settings/Registration > Management Settings > Data Management > Back Up/Restore

\*5: Remote UI > Service Management Service

\*6: Remote UI > Settings/Registration > Management Settings > Device Management > Save Audit Log, Audit logs cannot be returned to the device.

\*7: Settings/Registration > Management Settings > Data Management > TPM Settings

\*8: Download Mode > [5]: Backup/Restore > [3]: MEAP Backup > Meapback.bin

- Backup is possible using SST or USB flash drive

- [The data saved using a MEAP application] can be backed up only when the MEAP application has a backup function.

\*9: The user can back up and restore the service mode setting values on the RUI/LUI/WebService only when COPIER > OPTION > USER > SMD-EXPT is enabled.

- Remote UI > Settings/Registration > Management Settings > Data Management > Import/Export All

- Settings/Registration > Management Settings > Data Management > Import/Export All

- Service mode setting values only can be backed up and restored.

- Web Service

\*10: The setting value that was set when the main power was turned OFF the last time is automatically backed up to the Flash PCB. When a SSD Unit is replaced with a new one, the setting values are automatically inherited from the Flash PCB at the time of SSD Unit formatting.

\* 11: iWEMC DAM - plug-in

## ■ Actions before Parts Replacement

1. **“Overview” on page 314** Backup the required data based on the (Table: List of backup data).

2. **Execute the following service mode and printout the setting data to be ready in case of failing to restore the data.**

COPIER > FUNCTION > MISC-P > USER-PRT

COPIER > FUNCTION > MISC-P > P-PRINT

## ■ Actions after Parts Replacement

1. **Format the SSD.**

Start in safe mode, and format all partitions using SST or a USB flash drive.

2. **Turn OFF and then ON the power.**

3. **Restore the data which was backed up before replacement.**

**4. Set/register the data again.**

Set/register the data again by referring to the list that was printed before replacement.

**5. If an encryption key/certificate/CA certificate has been generated or added by the user, ask the user to regenerate it.****6. Execute auto gradation adjustment.**

- Settings/Registration > Adjustment/Maintenance > Adjust Image Quality > Auto Adjust Gradation > Full Adjust

## Secondary Transfer Outer Roller Unit

How to Replace the Parts: [“Removing the Secondary Transfer Outer Roller Unit” on page 245](#)

### ■ Actions after Parts Replacement

**1. When the consumable parts have been replaced, be sure to clear the parts counter shown below in service mode.**

COPIER > COUNTER > DRBL-1 > 2TR-ROLL

## Fixing Assembly

How to Replace the Parts :[“Removing the Fixing Unit” on page 254](#)

### ■ Actions after Parts Replacement

**1. When the consumable parts have been replaced, be sure to clear the parts counter shown below in service mode.**

COPIER > COUNTER > DRBL-1 > FX-UNIT

## After Replacing the Copyboard Glass

### ■ Adjustment after Replacement

**1. Enter the value (XXXXYYYYZZZZ) shown on the Barcode Label affixed at the upper right of the Copyboard Glass**

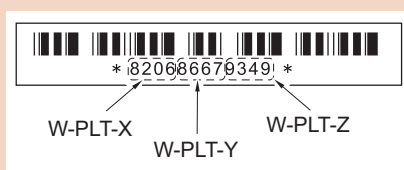
COPIER > ADJUST > CCD > W-PLT-X

COPIER > ADJUST > CCD > W-PLT-Y

COPIER > ADJUST > CCD > W-PLT-Z

**CAUTION:**

Be sure to execute the White Plate data adjustment before the Scanner Unit white level adjustment and ADF white level adjustment.

**2. Scanner Unit white level adjustment**

COPIER > FUNCTION > CCD > CL-AGC

**3. ADF white level adjustment**

1. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL1

2. Place an A4 or LTR size paper on the ADF and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL2

**4. Write down the values on the service label for the Reader (on the Front Door of the host machine).**

COPIER > ADJUST > CCD > W-PLT-X

COPIER > ADJUST > CCD > W-PLT-Y

COPIER > ADJUST > CCD > W-PLT-Z

## After Replacing the Scanner Unit (Front)

### ■ Adjustment after Replacement

**1. Execute the following service mode to perform automatic adjustment of the reader shading position.**

COPIER > FUNCTION > INSTALL > RDSHDPOS

**2. Execute the following service mode to perform the black and white reference level adjustment for the Scanner Unit.**

COPIER > FUNCTION > CCD > CL-AGC

**3. Execute the following service mode to perform automatic adjustment of the reading position during DADF reading.**

COPIER > FUNCTION > INSTALL > STRD-POS

**4. Follow the steps shown below to adjust the ADF white level.**

1. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL1

2. Place an A4 or LTR size paper on the ADF and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL2

**5. In the following service modes, enter the values shown on the label included with the Scanner Unit.**

COPIER > ADJUST > CCD > MTF-xxx

COPIER > ADJUST > CCD > MTF2-xxx

**6. In the following service mode, calculate the MTF filter coefficient.**

COPIER > FUNCTION > CCD > MTF-CLC

**7. From the following menu, execute the auto gradation adjustment.**

Settings/Registration > Adjustment > Adjustment/Maintenance > Adjust Image Quality > Auto Adjust Gradation

**8. Set the white color chart on the ADF Feeder Tray.**

**9. Execute skew adjustment (front and back difference correction adjustment).**

FEEDER > FUNCTION > ADJ-SKW

**10. Write down the values on the service label for the Reader (on the Front Door of the host machine).**

- COPIER > ADJUST > CCD > MTF-xxx
- COPIER > ADJUST > CCD > MTF2-xxx
- FEEDER > ADJUST > ADJ-DT
- FEEDER > ADJUST > ADJ-DL
- FEEDER > ADJUST > ADJ-DROT

## After Replacing the Scanner Unit (Back)

### ■ Adjustment after Replacement

**1. Execute the following service mode to adjust the Scanner Unit white level.**

COPIER > FUNCTION > CCD > CL-AGC

**2. Follow the steps shown below to adjust the ADF white level.**

1. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL1

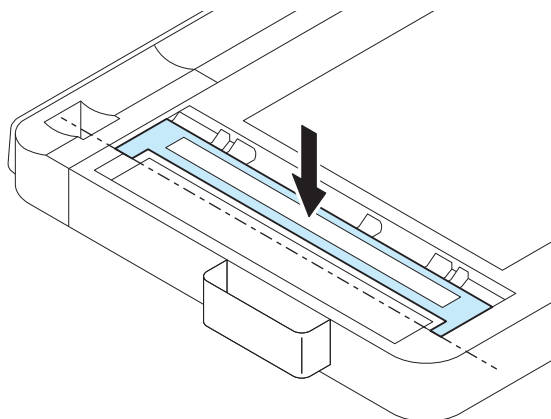
2. Place an A4 or LTR size paper on the ADF and execute the following service mode.

COPIER > FUNCTION > CCD > DF-WLVL2

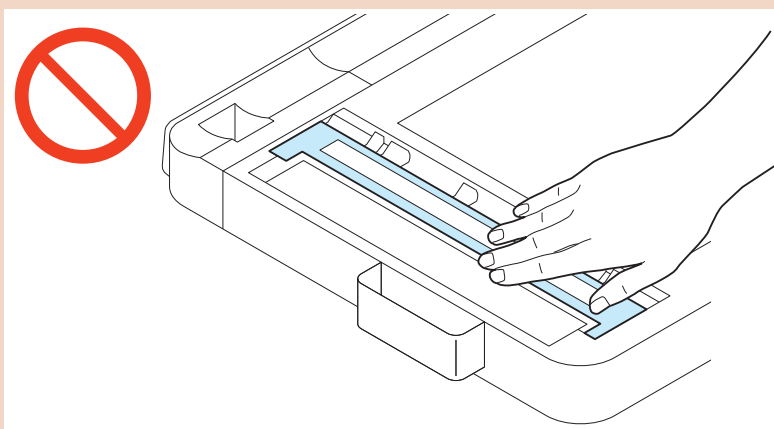


**3. Follow the steps shown below to perform the paper back shading correction.**

1. Cleaning the reading side 1  
Locations for cleaning: Stream Reading Glass for front side and Stream Reading Glass for back side  
Cleaning method: Clean with the cloth stored in the Reader Assembly.
2. Paper back shading correction 1  
Close the ADF, and execute the following service mode.  
COPIER > FUNCTION > CCD > BK-SHD1
3. Paper back shading correction 2  
Set the white sheet included in the package at the position shown in the figure below.

**CAUTION:**

Do not touch the upper surface of the white sheet.



Close the ADF, and execute the following service mode.

COPIER > FUNCTION > CCD > BK-SHD2

4. Cleaning the reading side 2  
Remove the White Plate and perform the cleaning.
  - Locations for cleaning: Stream Reading Glass for front side and Stream Reading Glass for back side
  - Cleaning method: Clean with the cloth stored in the Reader Assembly.
5. Paper back shading correction 3  
Close the ADF, and execute the following service mode.  
COPIER > FUNCTION > CCD > BK-SHD3

**4. In the following service modes, enter the values shown on the label included with the Scanner Unit.**

COPIER > ADJUST > CCD > MTF3-xxx

**5. Execute the following service mode to calculate the MTF filter coefficient.**

COPIER > FUNCTION > CCD > MTF-CLC

**6. In the following menu, execute the auto gradation adjustment.**

Settings/Registration > Adjustment > Adjustment/Maintenance > Adjust Image Quality > Auto Adjust Gradation

**7. Set the white color chart included in the package on the ADF Feeder Tray.**

**8. Execute skew adjustment (difference correction adjustment of front and back sides).**

FEEDER &gt; FUNCTION &gt; ADJ-SKW

**9. Write down the values on the service label for the Reader (on the Front Door of the host machine).**

- COPIER > ADJUST > CCD > MTF3-xxx
- FEEDER > ADJUST > ADJ-DT
- FEEDER > ADJUST > ADJ-DL
- FEEDER > ADJUST > ADJ-DROT

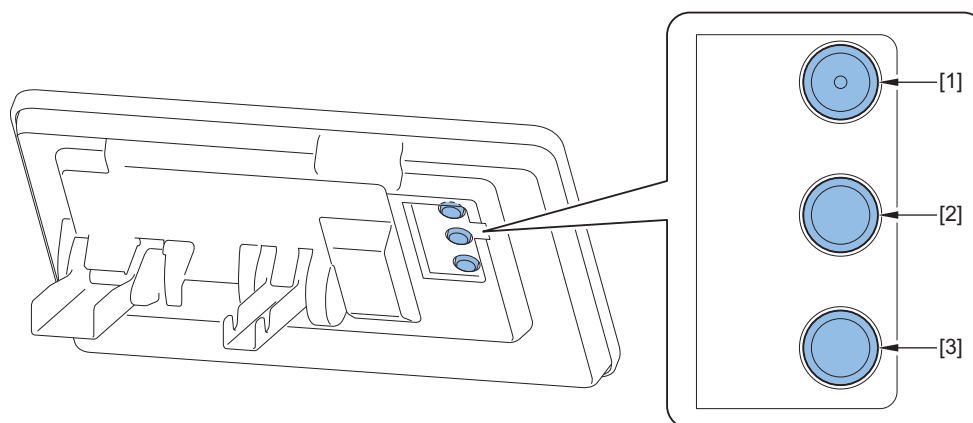
## Control Panel Unit

When replacing the Touch Panel Unit, LCD Unit or the Control Panel CPU PCB, perform the following work.

### ■ Actions at Parts Replacement

#### ● Control Panel Adjustment

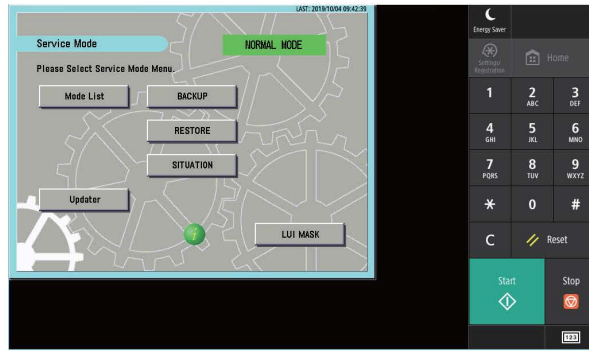
1. Open the Hard Key Cover in rear side of the Control Panel.
2. Enter the Service Mode.
3. Press the Hard Key [1] 3 times to enter the coordinate adjustment mode.



4. Press "+" indicated on the Control Panel in order. The coordinate adjustment mode is automatically closed when all 9 "+" is pressed.

**NOTE:**

When the adjustment is not operated adequately, Re-adjust from procedure 3 after pressing all 9 "+" is pressed.



+	+	+
+	+	+
+	+	+



# Troubleshooting

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## List of Initial Check Items

Item	No.	Check Items	Check
Installation Environment	1	The value of power voltage is +/- 10% of the specified voltage.	
	2	The machine is installed away from heat and moisture (near a faucet, water heater, or humidifier), cold place, source of fire or in an area exposed to dust.	
	3	The machine is not in a place that generates ammonia gas.	
	4	The machine is not in a place of direct sunlight.	
	5	The machine is installed in a well-ventilated place where the machine stands horizontally.	
	6	The power plug of the machine is connected to the output.	
Checking the paper	7	The Canon-recommended paper is used.	
	8	The paper is not moistened. Set paper by taking it out from a new package to output.	
Checking the paper setting	9	Paper that is within the specified volume is correctly set in the Cassette and Multi-purpose Tray.	
Checking the consumable parts	10	Check the list of estimated life of consumable parts and replace parts that have reached the estimated life.	
Checking the periodically replaced parts	11	Replace parts that have reached the estimated life in accordance with the list of periodical services and the table of periodically replaced parts.	

## Test Print

### Overview

The following test print types are available with this machine, and you can check for failure of an image with a circle 'Yes' described in the image check items in the table below. When no failure is found in the test print in normal output mode, it can be caused in PDL input or Reader.

The image of the test print is generated by the Main Controller PCB.

PG TYPE	Pattern	Image check item									
		Grada-tion	Fogging	Transfer failure	Black line (colored line)	White line	Uneven Density	Uneven Density at the Front / Rea	Right Angle	Straight Lines	Color displacement
0	Normal copy / print										
1	For R&D										
2	4color half-tone (Horizontal scanning direction)			Yes	Yes	Yes	Yes				
3	4color half-tone (Vertical scanning direction)			Yes	Yes	Yes	Yes	Yes			
4	16 gradations	Yes	Yes			Yes		Yes			
5	Full half-tone			Yes	Yes	Yes	Yes	Yes			
6	Grid								Yes	Yes	Yes
7 to 9	For R&D										
10	MCYBk horizontal stripes				Yes	Yes		Yes			
11	MCYBk horizontal stripes (Half-tone)				Yes	Yes		Yes			
12	YMCBk 64-gradation	Yes	Yes			Yes					
13	For R&D										
14	Full color 16-gradation	Yes	Yes								

### Steps to Select a Test Print Type

**1. Set the number of sheets, paper size, etc. in the following service mode.**

COPIER > TEST > PG > PG-PICK: Setting of the test print paper source

COPIER > TEST > PG > 2-SIDE: Setting of the duplex mode of PG

COPIER > TEST > PG > PG-QTY: Setting of the number of PG sheets



2. Select **COPIER > TEST > PG > TYPE**, enter the **TYPE** number of the test print to be output using the numeric keypad, and then press the **OK** key.
3. Select the color to be output from the following service mode items, enter **1** using the numeric keypad, and then press the **OK** key.
  - COPIER > TEST > PG > COLOR-Y : Y
  - COPIER > TEST > PG > COLOR-M : M
  - COPIER > TEST > PG > COLOR-C : C
  - COPIER > TEST > PG > COLOR-K : Bk
4. When the **TYPE** is set to **"5"** in step 2, specify the density in the following service mode.
  - COPIER > TEST > PG > DENS-Y : Y
  - COPIER > TEST > PG > DENS-M : M
  - COPIER > TEST > PG > DENS-C : C
  - COPIER > TEST > PG > DENS-K : Bk
5. Press start key.

## How to use the test print

### ■ 4 color half-tone (Horizontal scanning direction) (TYPE=2)



This test print is for mainly checking the black line, white line and Transfer failure and uneven density.

Check item	Check method	Assumed cause
Transfer failure	Check that the transfer failure does not appear on entire image.	Failure of ITB (scratch, dirt)
		Failure of Primary Transfer Roller (scratch, dirt)
		Failure of Secondary Transfer Roller (scratch, dirt)
Black line (color line)	Check that black line does not appear on entire image.	Scratch on Photosensitive Drum
White line	Check that white line does not appear on entire image.	Scratch on Photosensitive Drum
		Failure of Laser scanner Unit
Uneven pitch	Check that uneven pitch does not appear on entire image.	Failure of Drum Unit

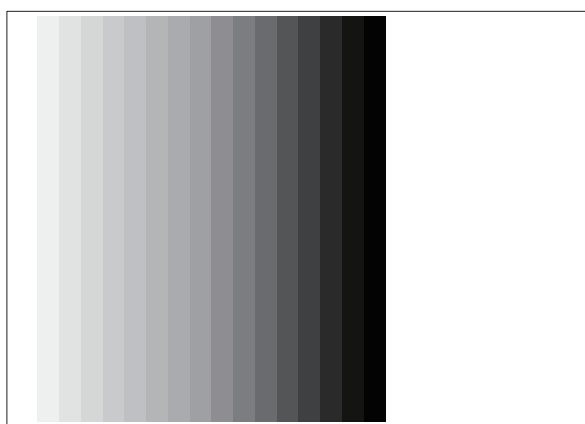
## ■ 4 color half-tone (Vertical scanning direction) (TYPE=3)



This test print is primarily used to identify the symptoms listed in the table below.

Check item	Check method	Assumed cause
Transfer failure	Check that the transfer failure does not appear on entire image.	Failure of ITB (scratch, dirt)
		Failure of Primary Transfer Roller (scratch, dirt)
		Failure of Secondary Transfer Roller (scratch, dirt)
Black line (color line)	Check that black line does not appear on entire image.	Scratch on Photosensitive Drum
White line	Check that white line does not appear on entire image.	Failure of Photosensitive Drum
		Failure of ITB Unit
		Failure of Laser Scanner Unit
Uneven pitch	Check that uneven pitch does not appear on entire image.	Failure of Drum Unit
Uneven density at front & rear	Check that uneven density does not appear at front & rear.	Failure of Photosensitive Drum
		Failure of Laser Scanner Unit
		Dirt on laser light path

## ■ 16 Gradations (TYPE=4)

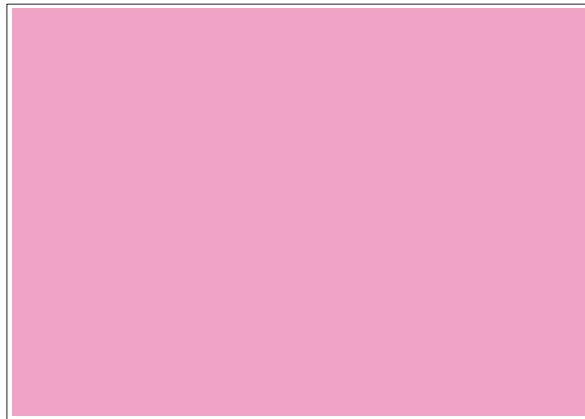


This test print is mainly used to check gradation performance, fogging, white lines, and uneven density between the front and rear sides.

Check item	Checking Method	Assumed cause
Gradation	Check that the 16 density gradations are recognizable.	Failure of Drum Unit
		Failure of Laser Scanner Unit
Fogging	Check that fogging occurs on white image area only.	Failure of Drum Unit
		Failure of Laser Scanner Unit

Check item	Checking Method	Assumed cause
White line	Check that white line does not appear on entire image.	Failure of Drum Unit
		Failure of Laser Scanner Unit
Uneven density at front & rear	Check that uneven density does not appear at front & rear.	Failure of Drum Unit
		Failure of Laser Scanner Unit
		Dirt on laser light path

## ■ Full page half-tone (TYPE=5)



This test print is mainly used to check for black lines, white lines, and uneven density.

### NOTE:

Various settings can be configured in the following service mode.

#### Output of each developing color

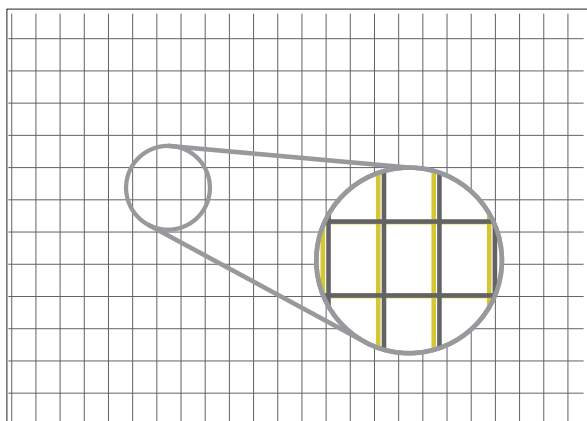
COPIER > TEST > PG > COLOR-Y  
 COPIER > TEST > PG > COLOR-M  
 COPIER > TEST > PG > COLOR-C  
 COPIER > TEST > PG > COLOR-K

#### Print density setting

COPIER > TEST > PG > DENS-Y  
 COPIER > TEST > PG > DENS-M  
 COPIER > TEST > PG > DENS-C  
 COPIER > TEST > PG > DENS-K

Check item	Checking method	Assumed cause
Transfer failure	Check the entire image for any transfer failure.	ITB error (scratches or soiling)
		Primary Transfer Roller error (scratches or soiling)
		Secondary Transfer Roller error (scratches or soiling)
Black line (colored line)	Check the entire image for any black line.	Damage to the Drum Unit
White line	Check the entire image for any white line.	ITB Unit error
		Secondary Transfer Outer Roller error
		Soiling on the laser light path
Uneven pitch	Check that uneven pitch does not appear on entire image.	Drum Unit error
Uneven density	Check the entire image for any uneven density.	Soiling on the Dustproof Glass
		Deterioration of the ITB

## ■ Grid (TYPE=6)



This test print is mainly used to check color displacement, right angle accuracy, and linearity.

Check item	Checking Method	Assumed cause
Color displacement	Check that there is no displacement between the lines of the respective colors.	Laser Scanner Unit error
		ITB Unit error
		Soiling on the Registration Sensor
		Secondary Transfer Roller error
		Main Drive Unit (drum rotation) error
Right angle accuracy and linearity	Check that there is nothing wrong with the right angle accuracy and linearity between the lines of the respective colors.	Laser Scanner Unit error
		Registration Roller error
		Secondary Transfer Outer Roller error

## ■ MCYBk Horizontal Stripes (TYPE=10)



This test print is mainly used to check the dark area density of each color, the balance between colors, and white lines that occur during development.

Check item	Checking Method	Assumed cause
Black line (colored line)	Check that there is no black line (colored line) in the solid area of each color.	Damage to the Drum Unit
		Soiling on the Primary Charging Roller
White line	Check that there is no white line in the solid area of each color.	Failure of ITB Unit
		Failure of Secondary Transfer Outer Roller
		Dirt on Laser Light Path
Uneven density at front & rear	Check that uneven density does not appear at front & rear.	Failure of Laser Scanner Unit
		Failure of Primary Transfer Roller



## ■ Full color 16-gradations (TYPE=14)



This test print is for mainly checking the gray balance, gradations of YMCBk single color and fogging.

Check item	Check method	Assumed cause
Gradation	Check that 64 gradations density is properly reproduced in each color.	Failure of Drum Unit
		Failure of Laser Scanner Unit
Fogging	Check that fogging appears on white image area only.	Failure of Drum Unit
		Failure of Laser Scanner Unit
Gray balance	Check that density is even in each color on gray scale area.	Failure of Drum Unit



## Troubleshooting Items

### Parts and Drum Pitch Related to Periodical Image Failure

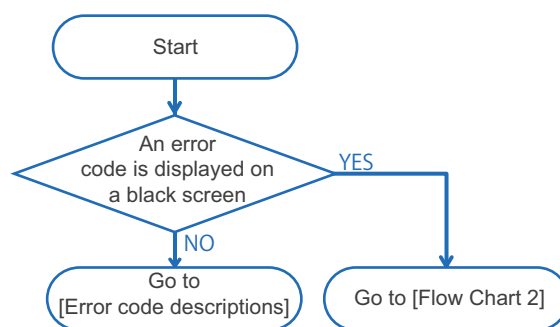
Name	Outer Circumference (mm)
Registration Roller	Approx. 42
Photosensitive Drum	Approx. 75
Primary Charging Roller	Approx. 27
Secondary Transfer Outer Roller	Approx. 50
Developing Cylinder	Approx. 26
Fixing Film	Approx. 75
Pressure Roller	Approx. 79

#### CAUTION:

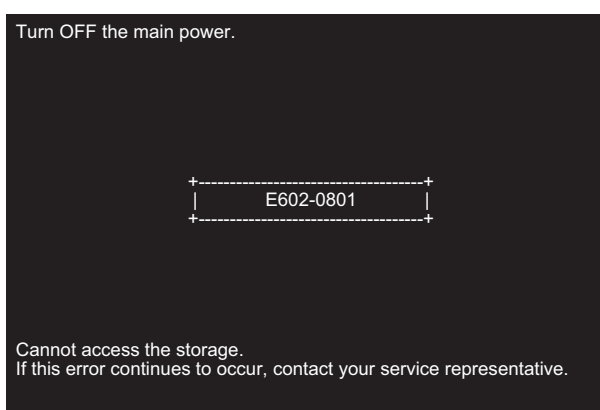
The outer circumference may be different from the width of the image failure depending on the factors including processing speed and/or amount of image shrink/expansion.

### Remedies to be performed when E602-xxxx or E614-xxxx error is displayed

Remedy procedure for E602 or E614 differs according to the status of the screen where error is displayed. Check the remedy procedure by referring to the following flow chart.

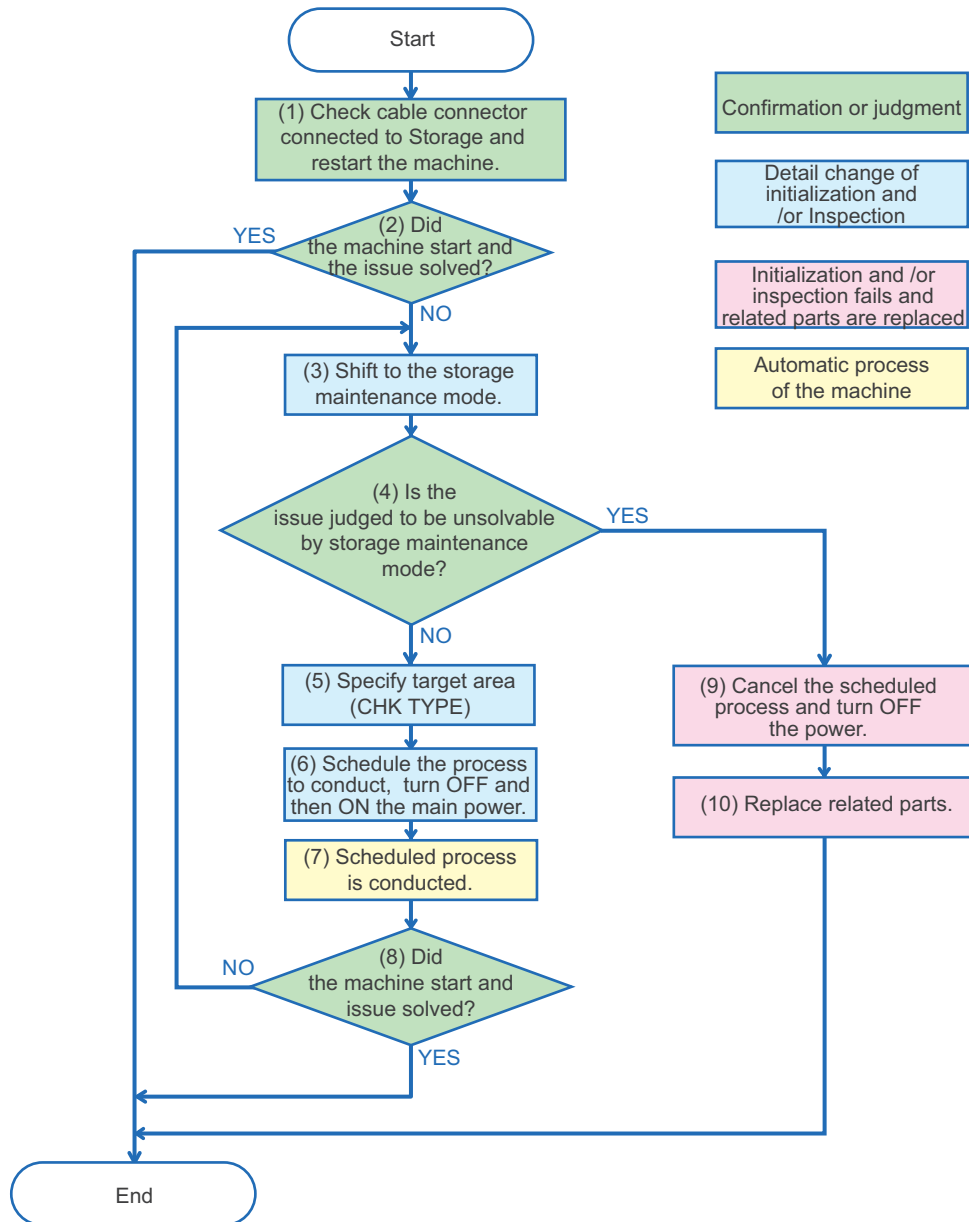


Flow Chart 1



#### Display sample : If an error code is displayed on a black screen

Refer to the service manual [07\\_Error/Jam/Alarm](#) and execute the described countermeasures in the service mode. If an error code and message are displayed on the black screen (Refer to the above figure.), enter the storage maintenance mode by referring to Flowchart 2 and perform the actions described in Service Manual [07\\_Error/Jam/Alarm](#).



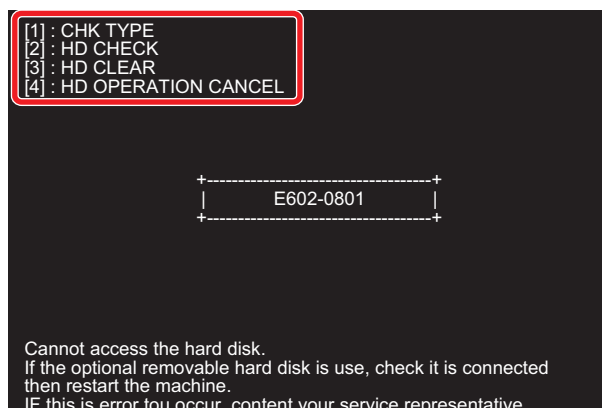
Flow Chart 2

**NOTE:**

Numbers in the Flow Chart 2 are corresponding to the procedure numbers. Check the remedy procedure by referring to the flow chart.

1. Check cable connector connected to the storage and restart the machine.
2. Check if the machine is started normally. If the machine is started normally, the analysis is complete.

3. If the machine is not started normally, execute key operation to shift to the service mode for shifting to storage maintenance mode.

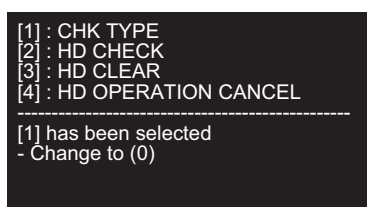


Example of storage maintenance mode screen

4. Determine if the issue is solved in the storage maintenance mode.

- Proceed to diagnosis for the first time or trying to restore with the storage maintenance mode.
- If the issue cannot be solved by storage maintenance (HD-CHECK/HD-CLEAR is not executed or issue unsolved even executed), proceed to 9.

5. Press "1" of Numeric Keypad, then two digits number to specify the target area (CHK TYPE).



**CAUTION:**

The CHK-TYPE to be specified needs to be entered in two digits even the number to be specified is one digit. Enter "01" specify 1" and enter "04" to specify "4".

For example, in the case of the above display (E602-0801), specify No. 8 because Partition No. 8 is in error. (Enter the number as "08")

If you made a mistake, press "1" again then enter two digits number.

6. Specify and schedule the process stated as a remedy for error code by referring to the Flow chart No.6, "Error/Jam/ Alarm" in the Service Manual. Then turn OFF and then ON the main power of the machine.

- To schedule disk check (COPIER > FUNCTION > SYSTEM > HD-CHECK), select [2]:HD-CHECK.
- To schedule formatting (COPIER / FUNCTION / SYSTEM / HD-CLEAR), select [3]:HD CLEAR.

**NOTE:**

When the menu [2] to [4] is selected, key cannot be re-entered. If you made a wrong selection, Turn OFF and then ON the main power of the machine, shift to storage maintenance mode and specify again.

7. Scheduled process is automatically executed.

8. If the process is complete and the machine is restarted normally, analysis is complete.

The same black screen and the error code is displayed, shift back to the storage maintenance mode and conduct other maintenance.

9. Consider the storage cannot be restored, select [4] and cancel the schedule. Switch OFF the main power of the machine.

```
[1] : CHK TYPE
[2] : HD CHECK
[3] : HD CLEAR
[4] : HD OPERATION CANCEL
-----
[4] has been selected
Turn OFF the main power.
```

**CAUTION:**

Replacing storage without canceling the schedule causes the scheduled process is executed to replace storage at the next normal startup.

When replacing parts, specify [4] to cancel the schedule.

10. Refer to the Service Manual to replace the related parts.

**NOTE:**

Related parts for E602

- Harness between main controller PCB and the storage
- Storage
- Main Controller PCB

Related parts for E614

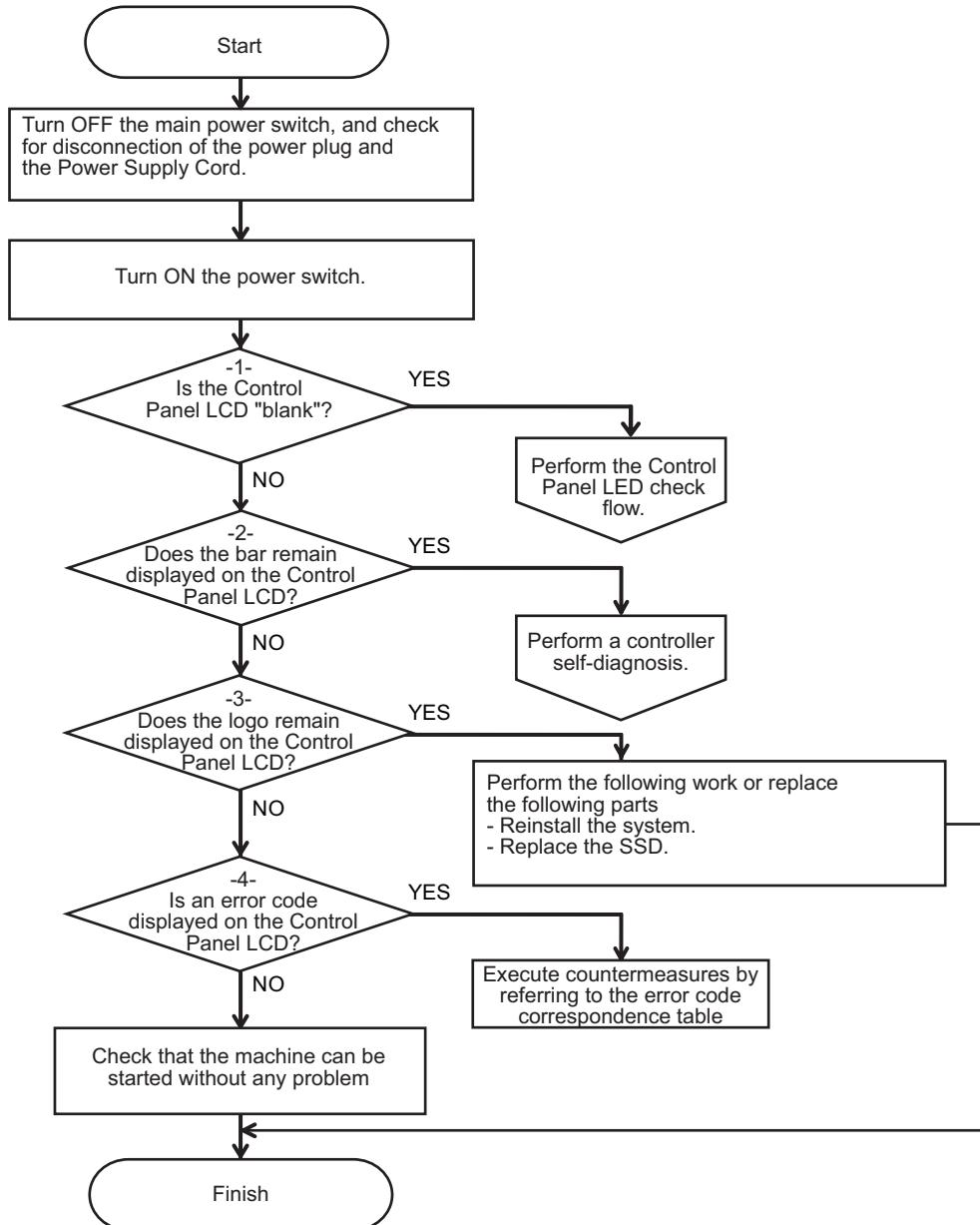
- Flash PCB
- Main Controller PCB

# Startup System Failure Diagnosis

## Basic Flow of Startup System Failure Diagnosis

If the host machine would not start up, follow the flow shown below to identify the location of the trouble.

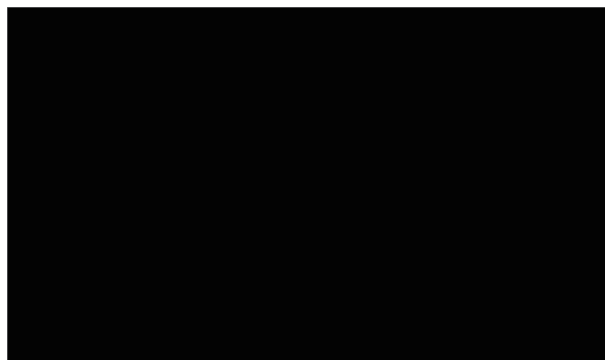
If a number (1) or (2) is shown in a flow chart box, be sure to make a judgement according to the check item table.



### (1) Whether there is nothing displayed on the Control Panel LCD

#### Check item

Check whether the Control Panel LCD is blank and nothing is displayed on it.

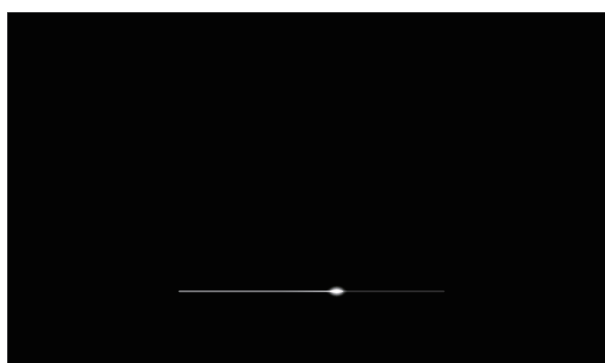


If it is blank, see [“Control Panel LED Check Flow” on page 338](#) to perform the remedy.

## (2) Whether the bar remains displayed on the Control Panel LCD

### Check item

Check whether the bar remains displayed on the Control Panel LCD.



If the bar remains displayed, see [“Controller Self Diagnosis” on page 341](#) to perform the remedy.

## (3) Whether the logo remains displayed on the Control Panel LCD

### Check item

Check whether the logo remains displayed on the Control Panel LCD.



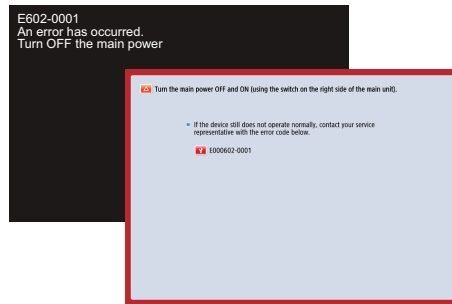
If the logo remains displayed, re-install the system software or replace the SSD Unit.

- See the Chapter 4, "Firmware Management" of the "imageRUNNER ADVANCE System Service Manual" to re-install the system software.
- See [“Removing the SSD Unit” on page 218](#) to replace the SSD Unit.

## (4) Whether an E code is displayed on the Control Panel LCD

### Check item

Check whether an E-code is displayed on the Control Panel LCD.



### Display sample of an E-code

If an displayed error code starts with E602 or E614, see [“Remedies to be performed when E602-xxxx or E614-xxxx error is displayed” on page 331](#) to perform the remedy.

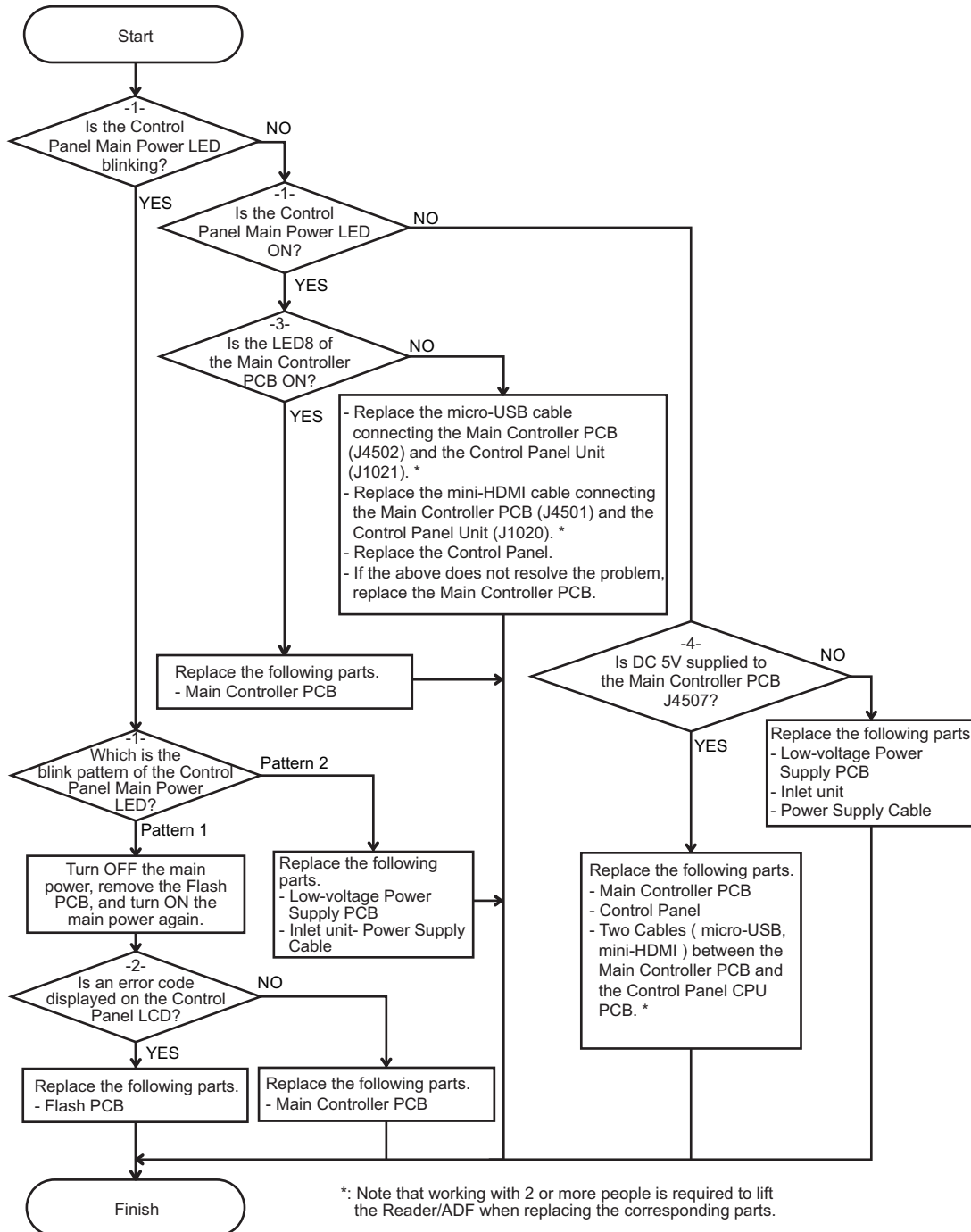
If the error codes other than above is displayed, see [“Error Code” on page 368](#) to perform the remedy.



## Control Panel LED Check Flow

Follow the flowchart shown below to identify the location of failure based on the Control Panel LED status, and take measures accordingly.

For those steps labeled with number 1 or 2 in the flowchart, be sure to refer to the corresponding check item to make a judgment.



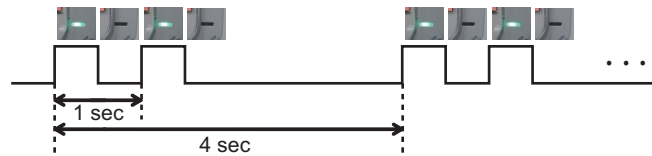
### 1. The Control Panel Main Power LED is continuously lit or blinking

#### Check item

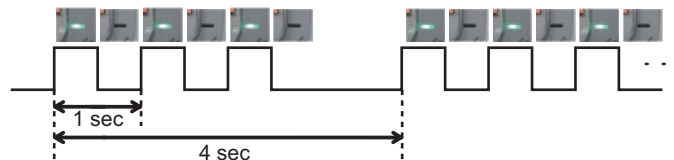
Blinking patterns of the Control Panel Main Power LED



Pattern 1 (The Main Power LED blinks 2 times in 4 seconds: Controller error)



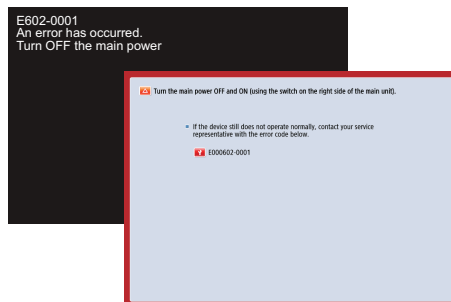
Pattern 2 (The Main Power LED blinks 3 times in 4 seconds: Power Supply error)



## 2. The Control Panel LCD displays an E code

### Check item

Check if the Control Panel LCD displays an E code.

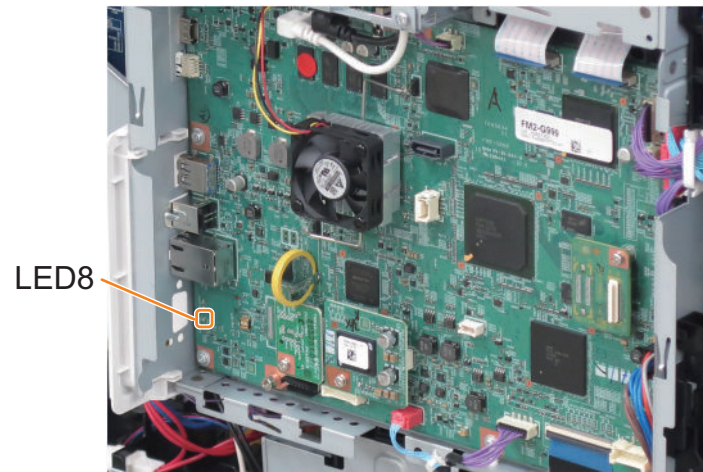


Example of E code being displayed

## 3. Is the LED8 on the Main Controller PCB continuously lit?

### Check item

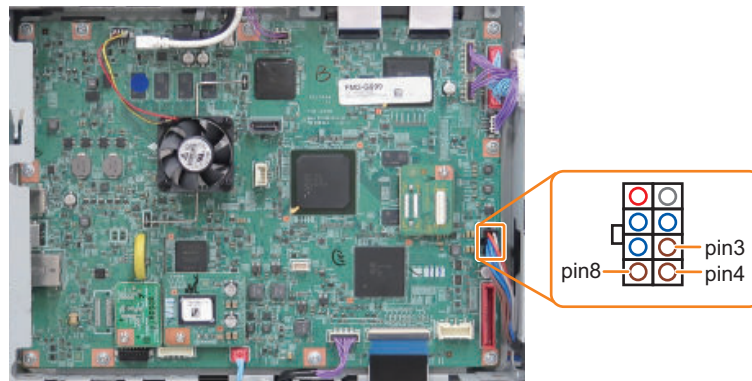
Check if the LED8 on the Main Controller PCB is continuously lit.



#### 4. Is power supplied to the Main Controller PCB?

##### Check item

Check if DC 5V is supplied to J4507, pin3, pin4, pin8 on the Main Controller PCB.



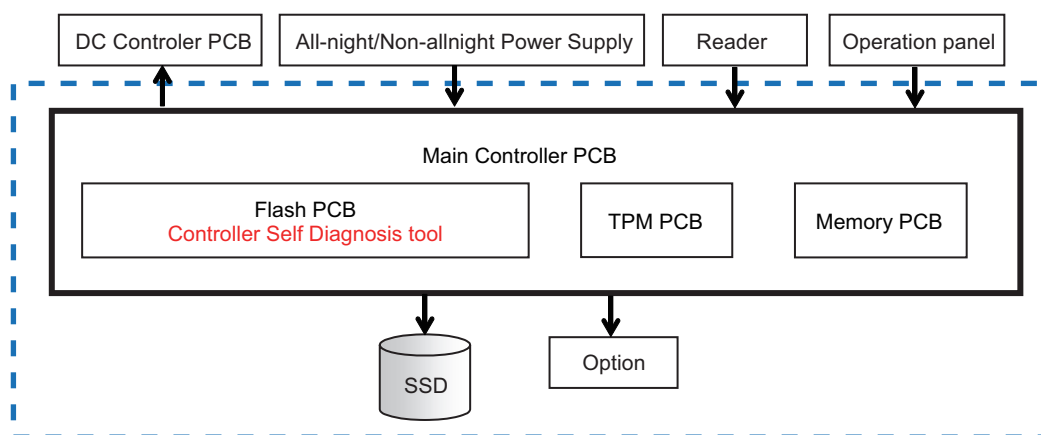
## Controller Self Diagnosis

In order to reduce the time for identifying the cause of error occurred in the field and improve the accuracy of identifying the error locations, operation of the controller system error diagnosis tool added to the host machine and the remedies for errors are described.

This manual can be used when the host machine is in the following conditions.

- When a failure of the Main Controller PCB and the related PCBs (child PCBs such as TPM installed on the Main Controller PCB) is suspected

PCBs and units diagnosed by the tool are as follow:



The area framed in blue (dotted line) in the figure shows the components to be checked by the controller system error diagnosis tool.

The Main Controller PCB, child PCBs installed on the Main Controller PCB and SSD are automatically checked, and the result is displayed on the Control Panel.

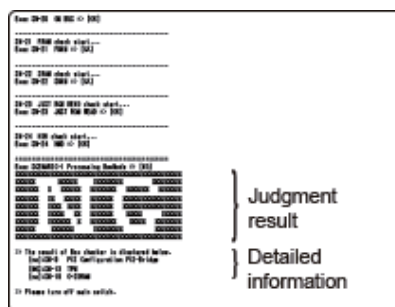
## Boot Method

1. Turn ON the Main Power Supply Switch while pressing the service button '3'.



Reference example





## How to view the error result

The following screen is an enlarged view of the detailed information indicated above. Explanation of the detailed error information is described.

```
>> The result of Box checker is displayed below.
[no] : SN-9 PCI Configuration PCI-Bridge
[NG] : SN-13 TPM
[no] : SN-19 O-SDRAM

>> Please Turn off main switch.
```

[NO] means that optional PCBs are not mounted.

A fault has occurred when [NO] is displayed irrespective of whether the Option PCB is attached.

[NG] means that an error occurred to PCBs mounted as standard.

## ■ Controller Self Diagnosis Table

The error locations are identified according to the following table.

Test name	Detailed test name	Presumed failure location	Remedy	relevant Error Code
SN-1 MN-DDR3 SDRAM	Check the SDRAM of the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-2 SM BUS MN DDR3 On Board	Check the circuit in the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-5 PCI Configuration Cai-man	Check the circuit in the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-8 CPLD	Check the circuit in the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-9 LANC FLASH	Check the circuit in the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-10 RTC CHECK	Check RTC setting time	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-11 TPM	Check TPM PCB device Remarks: It is always [NG] in machines for China because the TPM PCB is not installed.	• Main Controller PCB • TPM PCB	1. Replacement of the TPM PCB 2. Replacement of the Main Controller PCB	E746
SN-12 M-DDR3 SDRAM	Check the circuit in the Main Controller PCB	• Main Controller PCB	Replacement of the Main Controller PCB	-
SN-13 FRAM	Check the Memory PCB lead	• Memory PCB	1. Check the Memory PCB installation 2. Replace the Memory PCB	E355
SN-16 SSD	Check the SSD lead	• SSD	1. Check the connection of the SSD 2. Replace the SSD Cable 3. Replace the SSD Unit	E602
SN-17 SRI	SRI BUS device Connection check	• Main Controller PCB	Replacement of the Main Controller PCB	-

Test name	Detailed test name	Presumed failure location	Remedy	relevant Error Code
SN-25 FAN1	Check the rotation of the Controller Fan	<ul style="list-style-type: none"> <li>Main Controller PCB</li> </ul>	Check the connection of the Controller Fan	E880
SN-100 SSD HEALTH CHECK	Check the S.M.A.R.T. acquisition and lead performance (see the example displayed in the figure below)	<ul style="list-style-type: none"> <li>SSD</li> </ul>	<ul style="list-style-type: none"> <li>If the S.M.A.R.T. Check displays a numeric value apart from [0], a backup of customer data is recommended.</li> <li>If the CheckResult is judged as CAUTION, a backup of customer data is recommended.</li> <li>If the Performance is displayed as [20 MB/s] or less, replacement of the SSD Unit is recommended.</li> <li>If Exec SN-100 HDD HEALTH CHECK is judged as NG, replace the SSD Unit.</li> </ul>	-

### SN-100 HDD HEALTH CHECK

The screenshot shows the terminal output for the SN-100 HDD HEALTH CHECK. Key sections are highlighted with callouts:

- S.M.A.R.T Check**: Shows 05: Reallocated Sectors Count, C5: Current Pending Sector Count, and C6: Uncorrectable Sector Count, all with values of [000000000000]. Callout: "Refer to <S.M.A.R.T Check>. See below."
- Read Performance Check**: Shows a result of [90.8MB/s]. Callout: "If 'Performance' is [20 MB/s] or less, recommend to replace the SSD Unit."
- CheckResult**: Shows [NORMAL]. Callout: "If the result is CAUTION, recommend the backup of user data."
- Exec SN-100 HDD HEALTH CHECK**: Shows [OK]. Callout: "If the result is NG, replace the SSD Unit."

## • SSD S.M.A.R.T Information

### S.M.A.R.T Check

S.M.A.R.T Check	Description	Remedy
05: Reallocated Sectors Count: [000000000000]	Number of alternative processed defective sectors	If a numeric value besides [000000000000] is displayed, backup is recommended to avoid losing customer data.
c5: Current Pending Sector Count:[000000000000]	Number of pending sectors (sectors that may have defective sectors)	If a numeric value apart from [000000000000] is displayed, backup is recommended to avoid losing customer data.
c6: Uncorrectable Sector Count:[000000000000]	Number of defective sectors (uncorrectable sectors) which do not allow alternative processing	<ul style="list-style-type: none"> <li>If a numeric value apart from [000000000000] is displayed, <ul style="list-style-type: none"> <li>backup is recommended to avoid losing customer data.</li> <li>Replace the SSD Unit</li> </ul> </li> <li>* Alarm 31-0008 may have occurred in the Host Machine.</li> </ul>

## Limitations

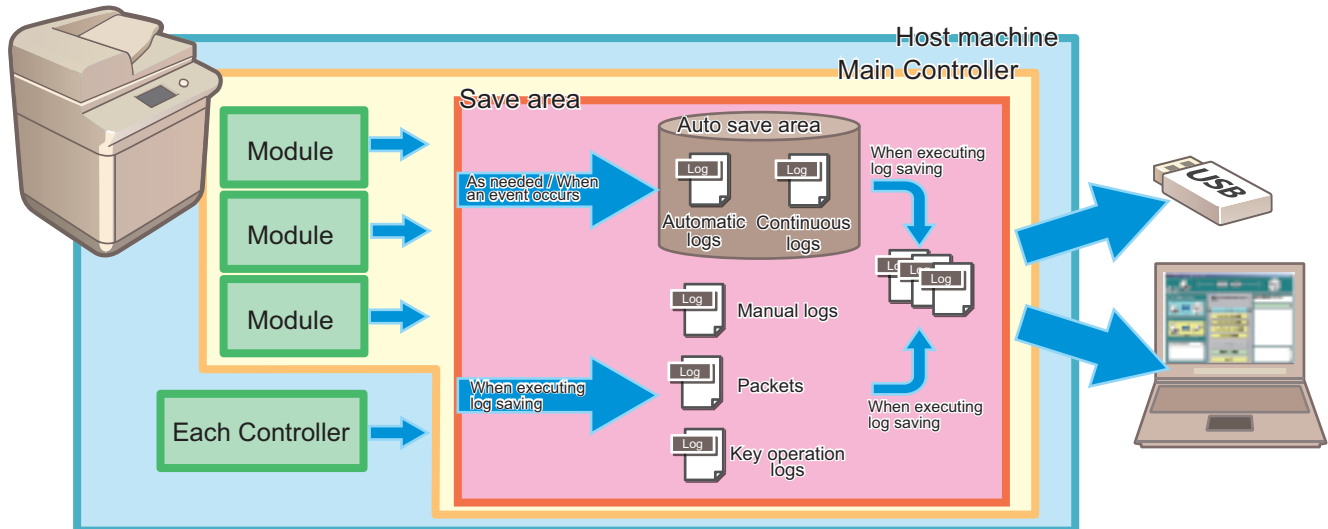
- If there is a problem with the test name (SN-1, 2, 8, 12), this diagnosis tool itself will not startup.
- When no PCBs are installed on the Main Controller PCB, the following judgment results are displayed.  
Standard PCB: [NG]  
Optional PCB: [OK]  
However, [NO] is displayed in detailed error information for optional PCBs.



## Debug Log

### Function Overview

As for debug log, following logs are available: continuous log that saves the operation log, automatic log that is saved when an event occurs, manual log which is collected and saved each time at log saving, packet log, and key operation log.



#### NOTE:

Debug logs are used for analysis of program operations of the machine and identification of the problem by the developer.

This machine has a function for compiling operation history of each software module as debug logs and outputting them as unified logs for analyzing problems.

Since the frequency of outputting debug logs and the type of logs can be changed by the settings, the settings need to be changed according to the trouble that occurs and the situation.

### Types of Debug Logs

Types of Debug Logs	Description
Sublogs	<p><b>Manual logs</b> Logs collected in each module and controller are archived and can be collected when log saving is executed. Logs of the Main Controller, RCON, and DCON are saved together with automatic logs as up to 10 logs in total.</p> <p><b>Automatic logs</b> Logs that are automatically saved to the machine when an event (exceptional behavior, error code, or reboot) occurs. Logs of the Main Controller, RCON, and DCON are saved together with manual logs as up to 10 logs in total.</p> <p><b>Continuous logs</b> Logs that are continuously saved while the machine is running. Up to 100 logs of only the Main Controller can be stored.</p>
Key operation logs	History of key operations. Log collection starts by enabling the setting and starting the function. Logs that are archived and can be collected when log saving is executed.
Network packet logs	Logs of network packet data sent from or received by the host machine. Log collection starts by enabling the setting and starting the function. Logs that are archived and can be collected when log saving is executed.

### Storage location and types of Sublogs

The locations where Sublogs are stored and the types of logs are shown below. Logs may be stored in controllers and parts other than those shown below.

Type	Automatic logs	Manual logs	Continuous logs
Main Controller	Yes (more detailed than continuous logs)	Yes (more detailed than continuous logs)	Yes
DCON	Yes	Yes	No
RCON	Yes	Yes	No

### Cases Where Debug Logs Need to Be Collected

- When the result of identification of the cause shows that the trouble was caused by host machine (firmware, hardware-related controller)
- When the failure occurs only at the customer's site and cannot be reproduced by the department in charge of quality management or Canon Inc.

### ■ Sublogs

Sublog is the general term for the unified logs for analyzing problem in which operation histories of software modules are compiled as debug logs.

When a problem relating to the host machine occurs in the field and it is difficult to identify the cause of it at the user site, collecting Sublogs and sending them to Design Dept./R&D can improve the efficiency of analyzing the problem and reduce the time it takes to deal with the problem.

#### CAUTION:

- Sublogs are basically stored in volatile memory. Therefore, almost all information will be erased by turning OFF and ON the power before saving the log data. When obtaining the log data, make sure to implement the operation to save the log data (manually saving log) before turning OFF and ON the power.
- In order to prevent failure of collecting necessary information because the log is overwritten with the succeeding process, be sure to collect the Sublog while the symptom has occurred or immediately after the occurrence.
- Once the Sublog files are collected, they are deleted from the machine. In the case of collecting Sublogs consecutively, the number of continuous log files may be fewer than usual.

### ■ Key operation logs

This function collects the history of key operations in order to distinguish between a failure of the Main machine and an operation error of the user in the case of trouble of erroneous fax transmission.

If it cannot be denied the possibility that the user operation caused the error, collect the key operation logs.

The key operation log are stored/recovered in a form included in the Sublog files.

The following confidential information in the stored key operation log is masked.

- Personal identification number, PIN code, password, etc., to be entered
- Information that is hidden by turned letters on the UI screen

#### CAUTION:

To obtain permission from a user in advance for recording key operations for failure analysis.

### ■ Network packet logs

This function collects the transmitted and received network packet data as a debug log in the storage (capture).

When it is expected that the trouble was caused by network, collect network packet logs.

#### NOTE:

To use this function, you need to register a license, so you need to ask the Support Dept. of the sales company to issue a license.

#### CAUTION:

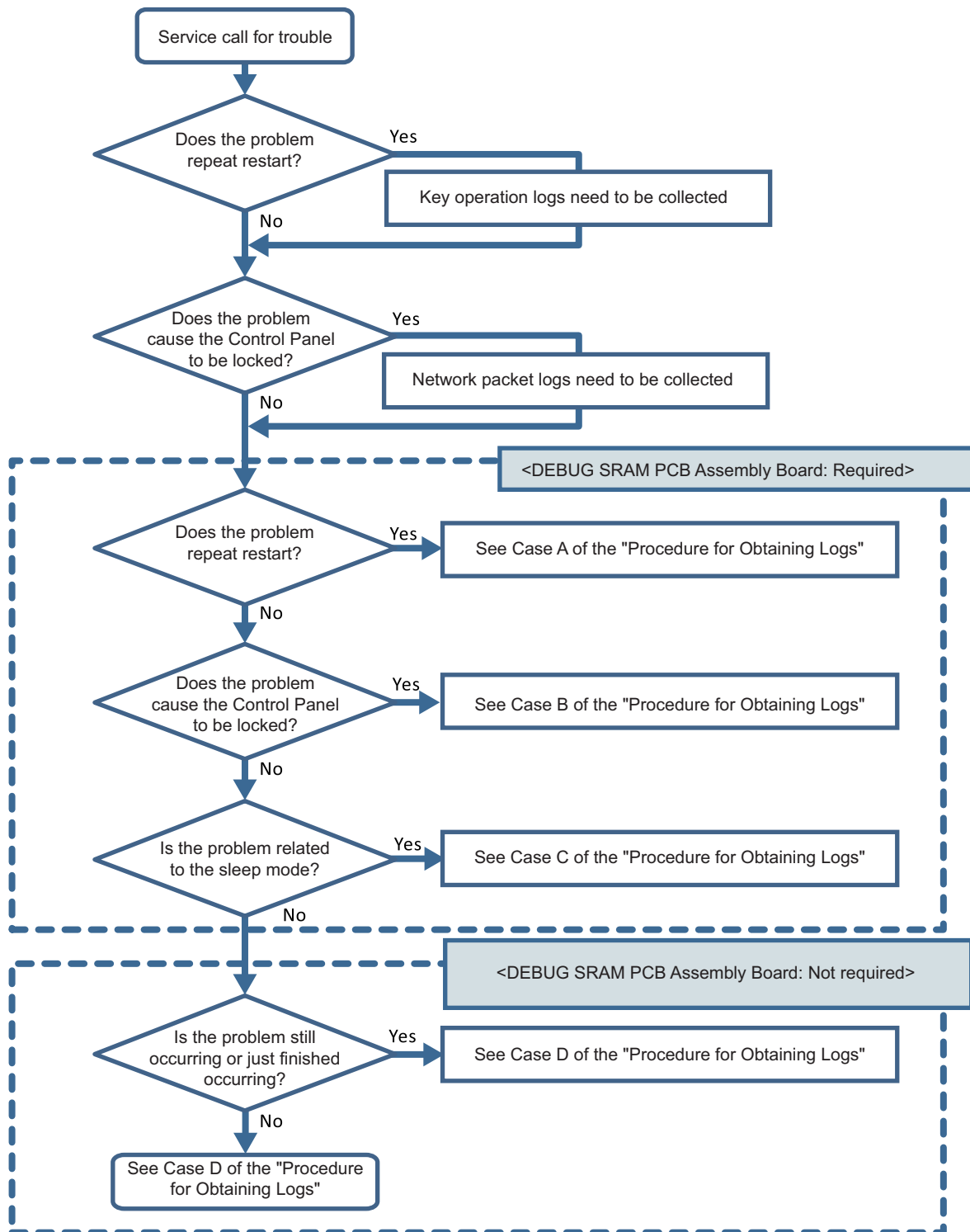
When obtaining the network packet log, explain to the user and obtain permission before proceeding.

#### CAUTION:

Under heavy network load environment, packets can be dropped.

## ■ Flow of Determining the Procedure for Collecting Logs

Check the following flow to determine the procedure for collecting logs according to the type of problem.



When the user's operation such as wrong fax transmission may be the cause of the problem, enable [Store Key Operation Log].

## Procedure for Collecting Logs

### Log Collection Procedure List

Problem Case	Details of Problem	DEBUG SRAM PCB ASS'Y Board	Procedure for Obtaining Logs
Case A	Problem that repeats re-start	Necessary	<ol style="list-style-type: none"> <li>1. Refer to <a href="#">"Preparation" on page 350</a> and make the preparations such as installing the DEBUG SRAM PCB ASS'Y Board or change the settings.</li> <li>2. Execute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a> immediately after restart.</li> <li>3. Save and collect reports by referring to <a href="#">"Saving and Collecting Report Files" on page 355</a>.</li> <li>4. Collect debug logs by referring to <a href="#">"Collection of Log" on page 355</a>.</li> </ol>
Case B	Problem causing the Control Panel to be locked	Necessary	<ol style="list-style-type: none"> <li>1. Refer to <a href="#">"Preparation" on page 350</a> and make the preparations such as installing the DEBUG SRAM PCB ASS'Y Board or change the settings.</li> <li>2. Turn OFF and then ON the power immediately after the Control Panel is locked.</li> <li>3. Execute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a> after startup.</li> <li>4. Save and collect reports by referring to <a href="#">"Saving and Collecting Report Files" on page 355</a>.</li> <li>5. Collect debug logs by referring to <a href="#">"Collection of Log" on page 355</a>.</li> </ol>
Case C	Problem related to the sleep mode	Necessary	<ol style="list-style-type: none"> <li>1. Refer to <a href="#">"Preparation" on page 350</a> and make the preparations such as installing the DEBUG SRAM PCB ASS'Y Board or change the settings.</li> <li>2. After the problem occurs, turn OFF and then ON the power if necessary, and execute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a>.</li> <li>3. Save and collect reports by referring to <a href="#">"Saving and Collecting Report Files" on page 355</a>.</li> <li>4. Collect debug logs by referring to <a href="#">"Collection of Log" on page 355</a>.</li> </ol>
Case D	Problem when executing a job (Example: Printing is not performed, etc.)	Not necessary	<ol style="list-style-type: none"> <li>1. Execute log saving while the problem is occurring by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a>.</li> <li>2. Saving of Manual Logs_ Network Packet Logs and Key Operation LogsExecute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a>.</li> <li>3. Collect debug logs by referring to <a href="#">"Collection of Log" on page 355</a>.</li> </ol>
	When an E code error has occurred	Not necessary	Execute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a> . However, if the background of the Control Panel is blank and an error code is displayed in text, logs cannot be obtained.
Case E	Problems other than above	Not necessary	Execute log saving by referring to <a href="#">"Saving of Manual Logs, Network Packet Logs and Key Operation Logs" on page 353</a> . Check with the user on the date and time when the problem occurred and the procedure.

## Saving and Collecting Debug Logs

### ■ Tools Required

The following tools are necessary to save/collect debug logs of the machine.

### Exporting to a USB Device

- USB device

When exporting debug logs to a USB device, use a USB device in which the system software for the machine is registered using SST.

Since the size and number of log files to collect varies according to the device status and the logs that have been saved, the size of the collected files may be several hundred MB. Therefore, it is recommended to use a USB device with 1 GB or more of free space.

The USB device must be formatted with the FAT file system.

#### CAUTION:

Be sure to check that the USB device has 1 GB or more of free space before collecting a log.

If capacity of the USB device is insufficient, logs that failed to be saved will be deleted so that analysis of the symptom cannot be performed.

### Exporting to a PC

- PC with SST installed
- Network connection cable

When exporting debug logs to a PC, a PC with SST installed and a network connection cable are required.

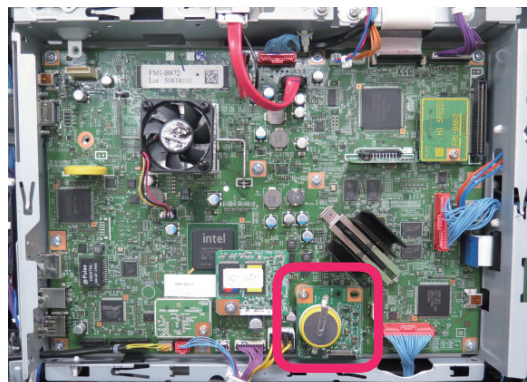
### Common (When Exporting to a USB Device, or When Exporting to a PC)

- DEBUG SRAM PCB Assembly Board

In the following conditions, debug logs cannot be saved, therefore the DEBUG SRAM PCB Assembly Board is required.

- When restart is repeated
- When all the operations of the device are frozen and manual logs cannot be collected.
- When the machine would not recover from sleep mode

Refer to the following regarding installation on to the Controller PCB.



Reference example of installation

## ■ Work Flow

The flow of saving/collecting Sublogs is shown below.

### 1. Preparation

Refer to “[Flow of Determining the Procedure for Collecting Logs](#)” on page 347, and make the preparation as needed according to a situation where an event has occurred.

### 2. Reproduction of the symptom

Reproduce the symptom.

### 3. Saving Manual Logs

Save manual logs that require manual operation.

### 4. Output of reports

Output reports necessary for escalation.

## 5. Collecting log files

Start the machine in download mode, and save (collect) the log files to a USB device or a PC.

### CAUTION:

In the case of analysis using Sublog, the following information needs to be obtained together with the Sublog.

- Symptom that has occurred (from service technician's viewpoint as far as possible)
- Date and time of the event (from an hour before the event to an hour after the event)
- Reports (P-Print, HIST-PRT, job logs, communication management report, etc.)
- Printed data and original at the time of reproduction (depends on the trouble that has occurred)

Besides Sublog, the above-mentioned information is required due to the following reasons:

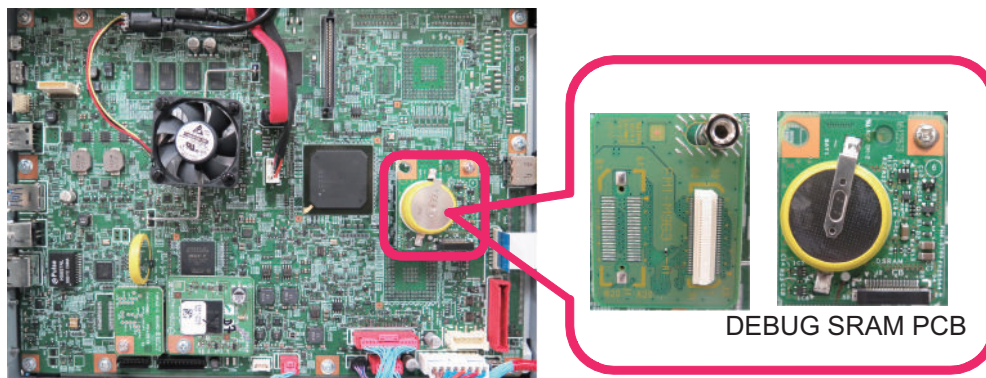
- Failures such as a process being stopped due to an error or an unintended behavior are easy to find, but failures such as "the behavior is slow" are difficult to analyze based on operation logs only.
- Since the number and size of the files are huge, the information helps to find the operation log where the problem occurred.
- When R&D reproduces the failure, it is necessary to use information such as the procedure used by the customer, frequency of use, and job data at the time of occurrence of the failure.

## 6. Remove the board installed in step 1 and return the settings back to the original values.

### ■ Preparation

Follow the procedure shown below to make preparations for collecting debug logs.

1. Refer to **"Flow of Determining the Procedure for Collecting Logs"** on page 347 and when it is judged that **DEBUG SRAM PCB ASS'Y Board** is required, install the board.



2. Refer to **"Flow of Determining the Procedure for Collecting Logs"** on page 347 and when it is judged that collection of the key operation logs is required, enable **[Store Key Operation Log]** by following the procedure shown below.

1. Select [Settings/Registration] > [Management Settings] > [Device Management] > [Store Key Operation Log].
2. Select [ON] and press [OK] to start saving key operation logs.

### CAUTION:

When collecting the key operation logs, be sure to obtain user's permission in advance.



3. Refer to **“Flow of Determining the Procedure for Collecting Logs”** on page 347 and when it is judged that collection of the network packet logs is required, enable the network packet log collection function by following the procedure shown below and start the function.

1. Enter a license in the following menu to enable network packet capture.  
[Settings/Registration] > [Management Settings] > [License/Other] > [Register License]

**NOTE:**

Use the license issued by the Support Dept. of the sales company to activate it.

2. Enable the setting (ON) in the following menu.  
[Settings/Registration] > [Preferences] > [Network] > [Store Network Packet Log]
3. Set "1" in the following service mode (Lv.2).  
Service mode > COPIER > TEST > NET-CAP > CAPOFFON
4. Refer to **“Initial setting of the network packet log collection function”** on page 352, and configure the required option settings.
5. Set "0" or "1" in the following service mode (Lv.2) to start capture of network packets.  
Service mode > COPIER > TEST > NET-CAP > STT-STP
  - 0: Not automatically collect at startup (factory default setting)
  - 1: Automatically collects at startup
6. Execute the following service mode (Lv.2) to check the status of the capture.  
Service mode > COPIER > TEST > NET-CAP > CAPSTATE  
The following types of status are displayed.
  - RUNNING: Packets are being captured.
  - STOP: Packet capturing is stopped.
  - HDDFULL: The maximum amount of 1 GB of packets has been captured.

4. When an instruction to change the automatic log settings is given by the Support Dept. of the sales company, change the settings by referring to **“Automatic Log Settings”** on page 351.

## • Automatic Log Settings

Automatic log is collected triggered by "occurrence of an unexpected error", "occurrence of an error code" or "restart of the machine".

If you want to change the triggers, change the setting in the following service mode.

COPIER > Function > DBG-LOG > LOG-TRIG

However, there is no need to change the setting unless otherwise instructed by the Support Dept. of the sales company. The events that trigger collection of automatic logs and their setting values are shown below.

### List of conditions for automatic saving of logs and setting values

Setting value	Event condition for saving automatic log
101 (Default setting)	When an unexpected error occurs, an error code occurs, or the machine is restarted
111	Only when an unexpected error occurs
121	Only when an error code occurs
131	Only when the machine is restarted
201	When an unexpected error occurs, an error code occurs, the machine is restarted, or an alarm occurs
211	When an unexpected error occurs or an alarm occurs
221	When an error code occurs or an alarm occurs
231	When the machine is restarted or an alarm occurs
291	Only when an alarm occurs
301	When an unexpected error occurs, an error code occurs, the machine is restarted, or a jam occurs
311	When an unexpected error occurs or a jam occurs
321	When an error code occurs or a jam occurs
331	When the machine is restarted or a jam occurs
391	Only when a jam occurs

The procedure for changing the log auto save conditions with LOG-TRIG is indicated below.

1. Press [LOG-TRIG], enter the value for the conditions you want to set, and press [OK].  
"ACTIVE!" flashes in the display column, and the log settings in the machine are changed.
2. When [OK!] is displayed in the display column, the work is complete.  
If the processing fails, "NG" is displayed. It is not necessary to restart the device.



**NOTE:**

- A value between 0 and 99999 can be set, but make sure to set the value instructed by the Support Dept. of your sales company. Operations are not guaranteed when value other than the above is set.
- The displayed setting is not changed simply by changing the setting or pressing [DEFAULT]. It is necessary to exit the DBG-LOG screen once by pressing the [Reset] key, etc. and then display it again, after performing these operations.

**Executing Auto Saving (Reference Example)**

An example of executing auto saving using LOG-TRIG is shown below so that you can experience the log collection work. It is an example of log collection in the event of jam in the Delivery Assembly during copy operation.

1. Connect a USB device to the machine while the machine is ready for operation.
2. Set "301" in the following service mode (Lv.2).
  - COPIER > Function > DBG-LOG > LOG-TRIG
3. Make a copy. Open the Delivery Feed Assembly before paper is delivered from the Delivery Assembly to generate a jam.
4. When a jam occurs, confirm "Storing System Information..." is displayed at the bottom of the Control Panel.

**• Initial setting of the network packet log collection function**

When collecting the network packet logs, configure the initial settings as needed.

**Setting the overwrite function**

1. To enable this function, set "1" in the following service mode (Lv.2).

Service mode > COPIER > TEST > NET-CAP > OVERWRIT

**NOTE:**

When this setting is enabled, old logs will be overwritten. If the symptom cannot be reproduced, disable this setting (setting value: 0) and secure logs (save them using SST or USB). After securing the logs, enable the setting (setting value: 1) again.

**Behavior when SSD reaches the limit**

When this setting is enabled (setting value: 1), the following behaviors will occur when the SSD reaches the limit.

- When overwrite setting is ON
  - The oldest packet file is deleted. This "oldest file" is judged not by the date and time allocated to the file but by the last update time of the file.
  - If the SSD reaches the maximum size while retrieving packets, the oldest file will be deleted, and CAPSTATE of the capture, which continues the retrieval process for the file which is being saved, remains "RUNNING".
- When overwrite setting is OFF
  - The capture is stopped.
  - The CAPSTATE of the capture will be "HDDFULL". However, STT-STP will remain as Start (1) status. By changing STT-STP (0) to STTSTP (1), the capture resumes.
  - When the capture resumes, the capture starts if HDDFULL has been solved.
  - The CAPSTATE of the capture will be "RUNNING".
  - If HDDFULL has not been solved, an error is generated as the result of resuming the capture.
  - The CAPSTATE of the capture remains "HDDFULL".
  - If the capture is stopped while the CAPSTATE is "HDDFULL", the CAPSTATE of the capture remains "STOP".

**Setting the encryption function**

1. To enable this function, set "2" in the following service mode (Lv.2).

COPIER > TEST > NET-CAP > ENCDATA

- 0: Encrypted when data is extracted (factory default setting).
- 1: Not encrypted when data is extracted.
- 2: When data is extracted, a ciphertext file and a plaintext file are extracted.

The extension of extracted packet data will be "XXX.can" when encryption settings are enabled.

The extension of extracted packet data will be "XXX.cap" when encryption settings are disabled.

This setting only applies when extracting data by the USB flash drive.

**NOTE:**

When SST is used to collect data, both plaintext data and ciphertext data are extracted, and this setting is ignored.

## Setting the payload drop function

1. To enable this setting, set "1" in the following service mode (Lv.2).

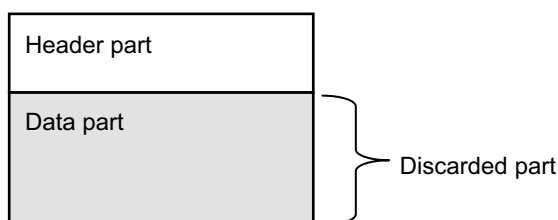
COPIER > TEST > NET-CAP > PAYLOAD

- 0: Not drop the payload (factory default settings)
- 1: Drop the payload

The obtained packet data includes a header part and data part. The header part includes data such as the TCP header and IP header. The data part includes the actual data.

Enabling this function discards the actual payload data and extracts only the data from the header part, which has the following effects.

- Can be used when customer data is not allowed to be extracted
- Can be used in an environment where traffic is highly overloaded



Packet data structure image

## Setting the filter function

1. To enable this function, set "1" in the following service mode (Lv.2).

COPIER > TEST > NET-CAP > SIMPFILT

- 0: All data is collected without being filtered (factory default setting).
- 1: Data is filtered.

If this function is enabled, only packet data that includes the machine's MAC address in the packet header is captured.

## Setting the startup collection function

1. To enable this function, set "1" in the following service mode (Lv.2).

COPIER > TEST > NET-CAP > PONSTART

- 0: Not automatically collect at startup (factory default setting)
- 1: Data is filtered.

If this function is enabled, only packet data that includes the machine's MAC address in the packet header is captured.

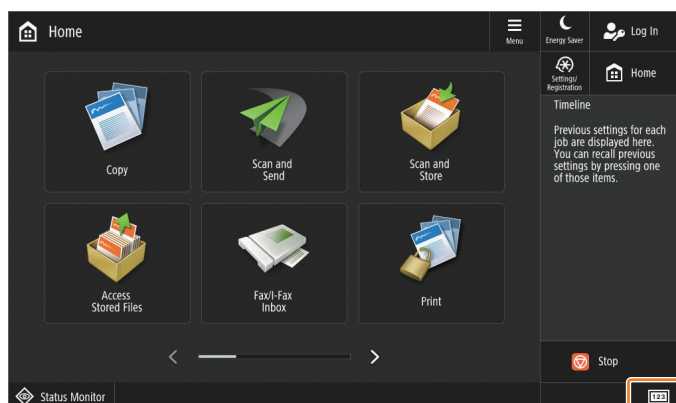
## ■ Saving of Manual Logs, Network Packet Logs and Key Operation Logs

Follow the procedure shown below to save debug logs (manual logs, network packet logs, and key operation logs) that require manual operation to the save area of the host machine.

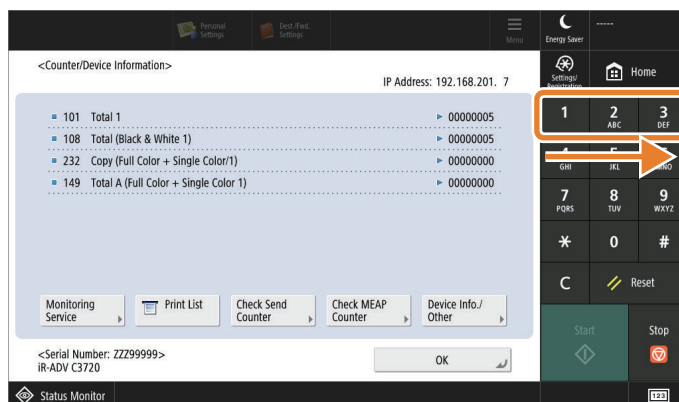
1. After the symptom has reproduced, hold down the Counter key on the Control Panel for 10 seconds.

### CAUTION:

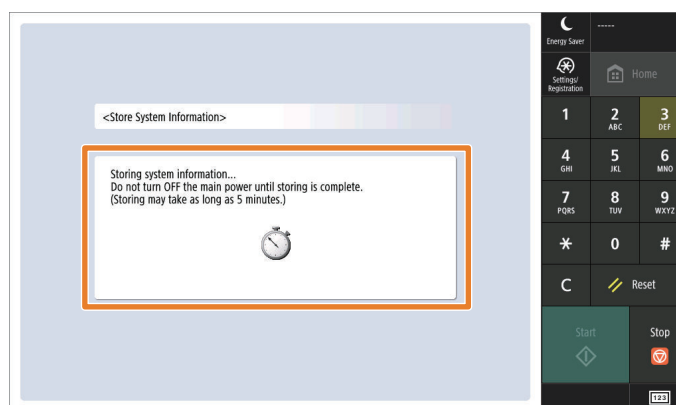
If power is turned OFF during the period from when the symptom occurs to when this procedure is completed, necessary log data will be deleted so that analysis cannot be performed.



2. When the software numeric keypad is displayed, press the numeric keys 1, 2, and 3, in that order.



3. Check that "Storing System Information..." is displayed on the Control Panel.



**CAUTION:**

- While logs are being saved, other operations cannot be performed.
- If the above screen or message is not displayed, press the Reset button and then try again from step 2.

**NOTE:**

When network packet logs have been collected and necessary network packets have been captured, stop the capture from the following menu.

[Settings/Registration] > [Preferences] > [Network] > [Store Network Packet Log]

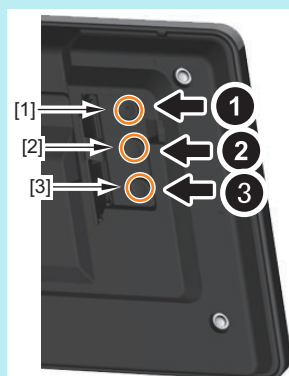
When this setting is disabled, all the service mode settings configured in step 3 are initialized.

Note that after completion of analysis of the network trouble, be sure to disable the network capture function. It is therefore necessary to disable and then transfer the license, but it is not necessary to transfer the LMS license after that.

**NOTE:**

When the Control Panel cannot be operated, store the log by the following button operation.

Service Button 1 > Service Button 2 > Service Button 3 (hold down only this button)

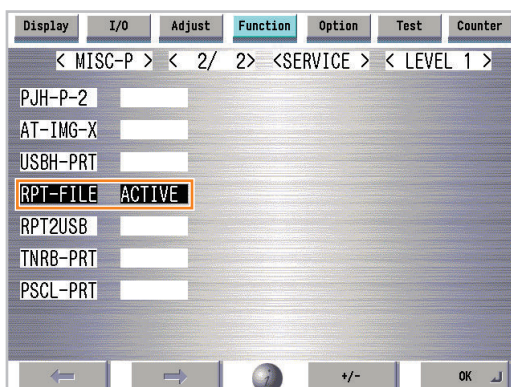


## ■ Saving and Collecting Report Files

Follow the procedure shown below to save report files to the Main Unit internal storage and collect them using a USB device.

### 1. Execute the following service mode to save report files.

COPIER > Function > MISC-P > RPT-FILE



### 2. Connect the USB and verify that Main machine recognizes the USB.

### 3. Execute the following service mode and retrieve the report file to USB.

COPIER > Function > MISC-P > RPT2USB



## ■ Collection of Log

Save the Sublogs stored in the host machine to a USB device or a PC with SST installed.

The procedure for storing Sublogs to a USB device differs from that for storing Sublogs to a PC

### ● Collecting into a USB Device

To save (collect) Sublogs to a USB device, perform the procedure shown below to collect the logs.

If SST is used to save (collect) Sublogs to a PC, this work is not necessary.

#### 1. Connect the USB flash drive to the machine.

**2. Execute the following service mode.**

COPIER &gt; Function &gt; SYSTEM &gt; DOWNLOAD

**3. The host machine will enter download mode. Press [8] on the Numeric Keypad.**

```

[[[[[[[[ Root Menu (USB <v25.12> ]]]]]]]] (v25.12)
-----
[ 1 ] : Select Version
[ 4 ] : Clear/Format
[ 5 ] : Backup/Restore
[ 8 ] : Download File
[ 9 ] : Version Information
[ Reset ] : Start shutdown sequence

```

**4. [Download File Menu] will appear. Press a numeric key for the file to download.**

```

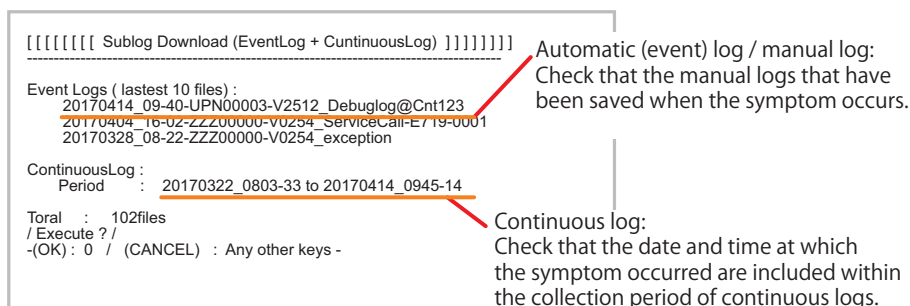
[[[[[[[[ Download File Menu (USB <v25.12> ]]]]]]]] (v25.12)
-----
[ 1 ] : SUBLOG Download
[ 4 ] : ServicePrint Download
[ 5 ] : NetCap Download
[ C ] : Return to Menu

```

- Press [1] key to download Sublog.
- Press [4] to download Service Print.
- Press [5] to download network packet log.

**5. The files to be downloaded and the number of files are displayed. Check the following items and press [0] on the Numeric Keypad.**

- Whether the manual log that was saved at the time of reproduction of the symptom is displayed under Event Logs
- Whether the date and time at which the symptom was reproduced is within the period of Continuous Log  
Example: When the symptom was reproduced at 9:40 on April 14, 2017 and a manual log was saved  
Check that the manual log that was generated at 9:40 on April 14, 2017 is displayed under Event Logs.  
Check whether 9:40 on April 14, 2017 is included in the logged period(from 8:03:33 on March 22, 2017 to 9:45:14 April 14, 2017) of the ContinuousLog.



## 6. When downloading the log files is complete, the following message will appear. Press any key.

--- Please press any keys ---

```
[68/102]20170405_0949-57-ZZZ00000-2512-clog.bin
[69/102]20170405_0908-19-ZZZ00000-2512-clog.bin
[70/102]20170404_1822-52-ZZZ00000-2512-clog.bin
[71/102]20170404_1702-57-ZZZ00000-2512-clog.bin

[97/102]20170322_1324-37-ZZZ00000-2512-clog.bin
[98/102]20170322_1204-56-ZZZ00000-2512-clog.bin
[99/102]20170322_1102-52-ZZZ00000-2512-clog.bin
[100/102]20170322_0954-48-ZZZ00000-2512-clog.bin
[101/102]20170322_0848-16-ZZZ00000-2512-clog.bin
[102/102]20170322_0803-33-ZZZ00000-2512-clog.bin
Sub log full Download OK.
---Please press any keys---
```

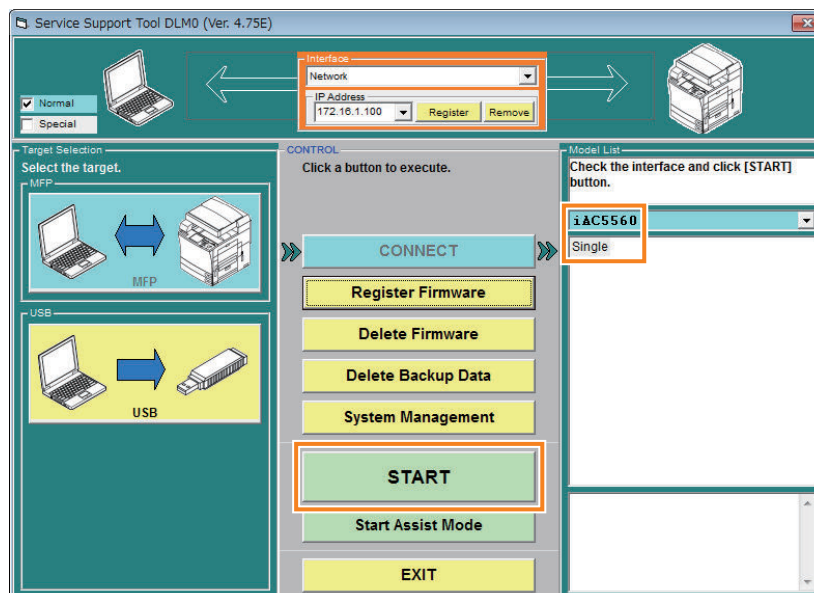
Do not turn OFF the power without.....

## • Saving to a PC with SST installed

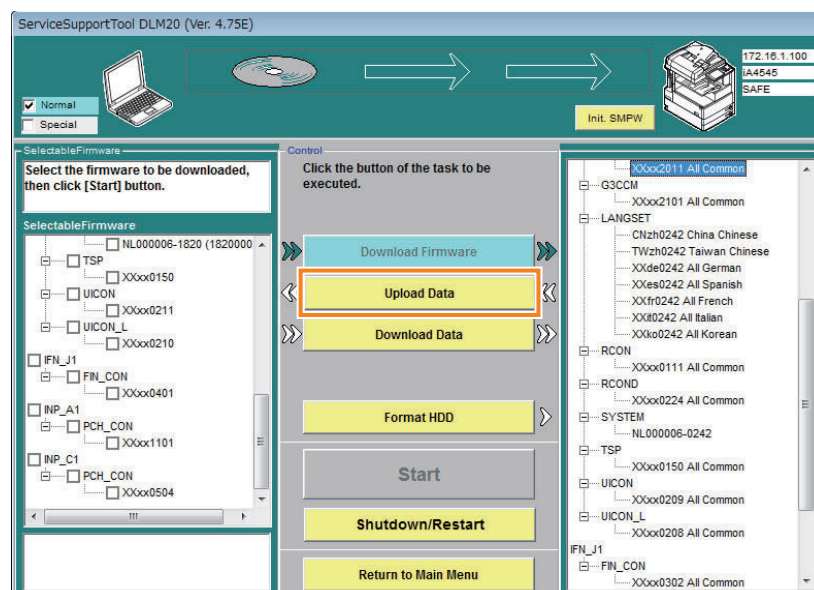
Follow the procedure shown below to save (collect) Sublogs to a PC using SST.

If a USB device is used to save (collect) Sublogs, this work is not necessary.

1. Connect a PC with SST installed to the network where the host machine is connected.
2. Start SST, and select the model name of the machine from Model List. Press the Start button.



3. Click [Upload Data].

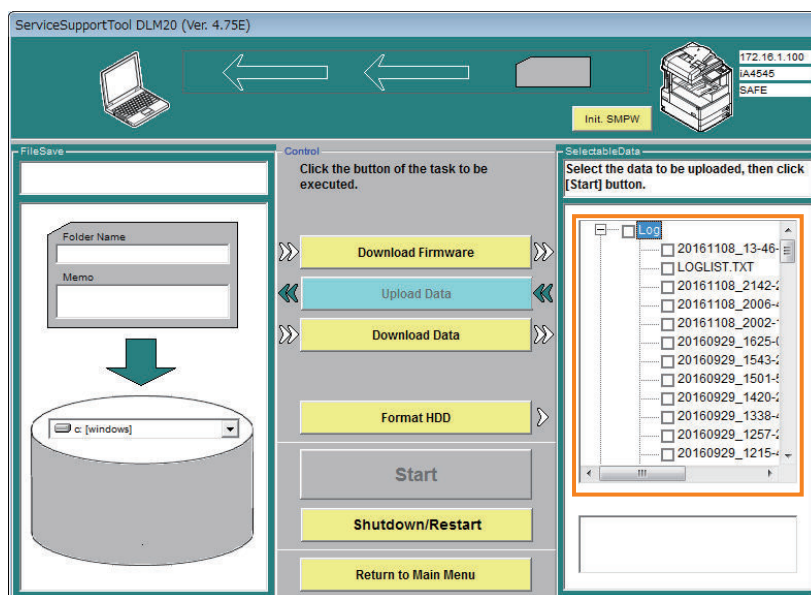




#### 4. Check that continuous logs are stored in the device.

When connection with the device is completed, the screen shown below will appear. Select [Upload Data].

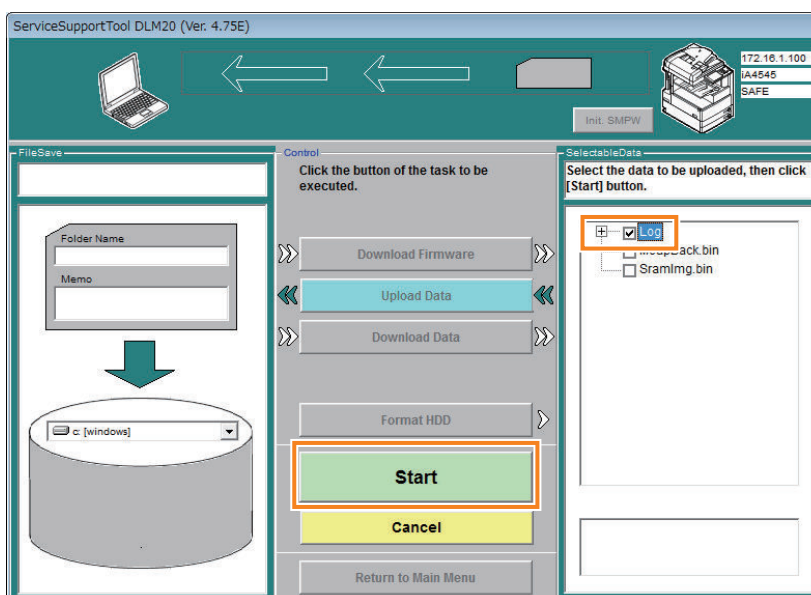
The set of data stored in the device is shown on the right. Click "+" at "Log" to expand the tree, and check that there are continuous logs (date\_model number\_clog.bin).



#### 5. Select the data to upload, and click [Start].

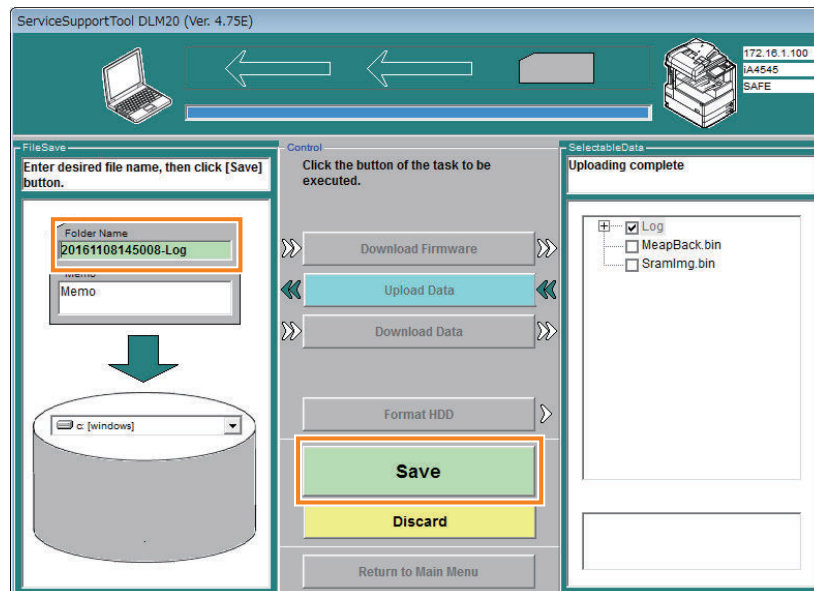
Select the check box on the left of "Log", and click the "Start" button.

It is not necessary to select MeapBack.bin and SramImg.bin because they are not necessary for analysis.



#### 6. Enter a file name (arbitrary), and click the SAVE button to save the file to the PC.





## • Checking the Saved Files

### NOTE:

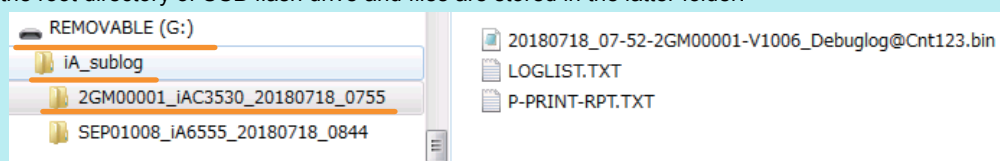
If log files are stored in the USB flash drive, the path to the storage destination is different by the platform version.

#### Platform version prior to 3.7

They are stored in the root directory of USB flash drive.

#### Platform version 3.7 or later

Folders of "iA\_sublog" and "model name + serial number + date (year, month, day + hour, minute, second)" are automatically created in the root directory of USB flash drive and files are stored in the latter folder.



## Sublog files

Check the saved log files whether the necessary log has been collected.

- Whether it is a log file of the target model (It contains the serial number of the target machine.)
- Whether the time and date the symptom occurred is included in the logged period. (Date and time in the log file name represent those of when the log collection is started. There are files with dates before the symptom occurs.)

## Storage locations of log files

Storage locations of log files are shown below.

When using USB device: Root folder of the USB device

When using SST: PC's C:\ServData\\serial number folder

## How to check the continuous log files

The continuous log files are stored in the log file storage location.

Check the names (date and time) of the files that end with "clog.bin" to see whether the date and time the symptom was reproduced is included.

In the case of the following figure, the oldest continuous log is 08:03:33 on March 22, 2017 and the latest file is 08:43:44 on April 14, 2017. The date and time the symptom was reproduced should be included within the period.

- 20170322\_0803-33-ZZZ00000-2512-clog.bin
- 20170322\_0848-16-ZZZ00000-2512-clog.bin
- 20170322\_0954-48-ZZZ00000-2512-clog.bin
- 20170322\_1108-58-ZZZ00000-2512-clog.bin
- 20170413\_1408-46-ZZZ00000-2512-clog.bin
- 20170413\_1409-12-ZZZ00000-2512-clog.bin
- 20170413\_1455-57-ZZZ00000-2512-clog.bin
- 20170414\_00-26-ZZZ00000-V2512\_SAFE.bin
- 20170414\_0843-44-ZZZ00000-2512-clog.bin
- LOGLIST.TXT
- sxldlog\_2017-04-14\_00-28-22.bin

**20161013\_1733-36\_ZZZ99999\_1406\_clog.bin**

Data and time when a file was archived (year, month, day, hour, minute, second).
Serial Number
Firmware Version
Identification indicating that it is a continuous log

**File name of continuous log**

**How to check the manual log files and automatic (event) log files**

The manual log files and automatic (event) log files are stored in the log file storage location. At the time of collection, these logs will be archived as a one binary file (the name of the file ends with "\_SAFE.bin").

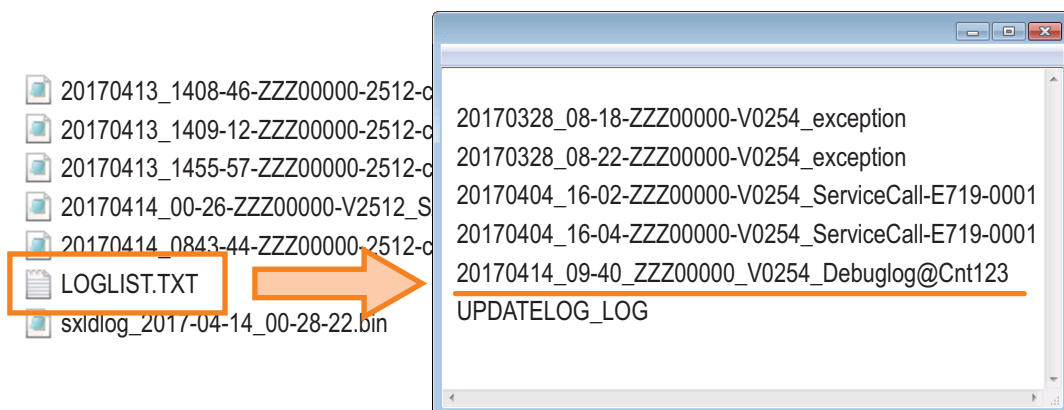
**20161013\_19-34-ZZZ99999-V1406\_SAFE.bin**

YYYYMMDD\_HH-MM
Serial Number
Firmware Version

Which logs have been stored in this binary file is described in LOGLIST.TXT stored in the log file storage location. Open this file to check the manual logs and automatic (event) logs.

**CAUTION:**

If a manual log was saved when the symptom was reproduced, check that a log with the date and time immediately after the reproduction is included. If there is no log file collected immediately after the symptom was reproduced, the file may have been overwritten and lost.



**20161013\_10-10\_ZZZ99999\_V 1308\_Debuglog@Cnt123**

Data and time when key operation was performed (year, month, day, hour, minute, second).
Serial Number
Firmware Version
Identification indicating that a key operation was performed

**File name of manual log**

### 20161012\_14-48\_ZZZ99999\_V1406\_Fatal00-exception

Data and time when an even occurred (year, month, day, hour, minute, second)      Serial Number      Firmware Version      Cause of occurrence

### 20161012\_14-48\_ZZZ99999\_V1406\_ServiceCall-E719-0031

Data and time when an even occurred (year, month, day, hour, minute, second)      Serial Number      Firmware Version      Cause of occurrence

#### File name of automatic log

#### How to check the network packet log files

The network packet log file is stored in the "NC + date" folder created in the log file storage location.

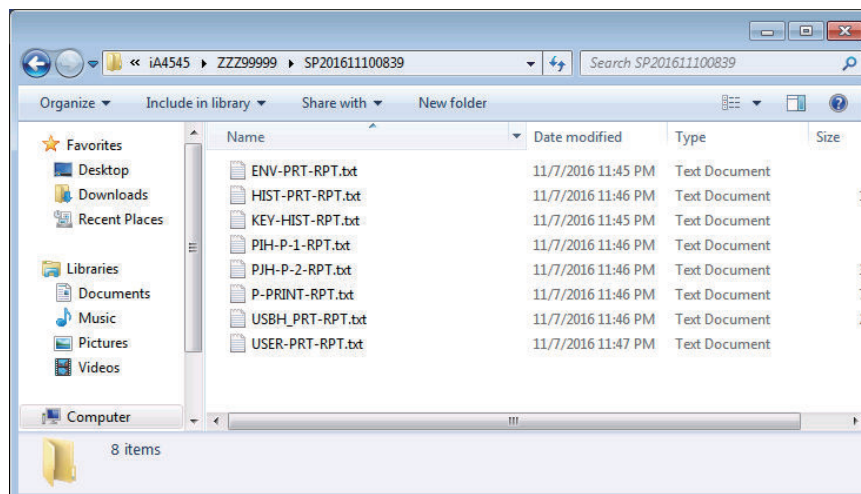
Open the folder and check that two types of files have been saved: a plaintext file which file name starts with "NC" and ends with ".cap", and a ciphertext file which file name starts with "NC" and ends with ".can".

Name	Date modified	Type
NC0110041155.can	1/22/2015 11:34 AM	CAN File
NC0110041155.cap	1/22/2015 11:34 AM	CAP File
NC0110044539.can	1/22/2015 11:34 AM	CAN File
NC0110044539.cap	1/22/2015 11:34 AM	CAP File
NC0110051028.can	1/22/2015 11:34 AM	CAN File
NC0110051028.cap	1/22/2015 11:34 AM	CAP File
NC0110051243.can	1/22/2015 11:34 AM	CAN File
NC0110051243.cap	1/22/2015 11:34 AM	CAP File
NC0110053134.can	1/22/2015 11:34 AM	CAN File
NC0110053134.cap	1/22/2015 11:34 AM	CAP File
NC1222190910.can	1/22/2015 11:34 AM	CAN File
NC1222190910.cap	1/22/2015 11:34 AM	CAP File
NC1226153347.can	1/22/2015 11:34 AM	CAN File
NC1226153347.cap	1/22/2015 11:34 AM	CAP File

#### Report files

Report files saved to the USB device are stored in the folder under the name shown below where the firmware is stored.

- [Serial No.] > SP [Date (year, month, day, hour, minute (12 digits))] L



## Service Mode Relating to Debug Logs

Although the procedure for collecting debug logs of this equipment is as indicated above, there are other service modes related to debug logs.

Use the following service modes (Lv.2) as needed.

- COPIER > Function > DBG-LOG > HIT-ST5
- COPIER > Function > DBG-LOG > DEFAULT
- COPIER > Function > DBG-LOG > LOG-DEL

**NOTE:**

If log collection is continued or setting change is repeated when an abnormality is found in operation of the function related to debug logs, temporary files or log files may be remained in the machine. In that case, execute "DEFAULT" in service mode to clear the settings related to debug logs and repeat the operation again.

**Confirming the Existence of Debug Logs (HIT-STTS)**

This service mode confirms whether debug logs exist in the auto save area.

"OK!" is displayed if logs exist in the auto save area.

**NOTE:**

"OK!" is displayed even after pressing the Counter key + numeric keys 1, 2, and 3.

**Initializing the Debug Log Settings (DEFAULT)**

This service mode changes all the settings related to debug logs back to the default (settings at the time of shipment).

- Be sure to perform when returning the device to the customer after completion of trouble investigation. (Operations required)
- Execute this service mode when resetting the settings related to debug logs during investigation of log collection and perform the operation again.

However, note that the log files automatically saved to the debug log save area in the controller are kept within the range not exceeding the upper limit.

If you want to delete the saved logs (want to use HIT-STTS), use "LOG-DEL" indicated later.

**Deleting the Automatically Saved Log Files (LOG-DEL)**

This service mode deletes the automatically saved and stored log files. The settings of log operation such as trigger for saving log are not cleared.

Although it is not used normally (the upper limit of the number of saved logs is automatically controlled by firmware), it is necessary to delete logs with LOG-DEL once when judging whether logs are collected using HIT-STTS after changing the trigger for saving log.

(It is because OK is displayed in HIT-STTS as long as the saved logs exist.)



# Error/Jam/Alarm

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## Overview

This section describes the error codes that are displayed when failure has occurred. The codes are divided into three categories.

Code types	Description	Reference
Error Codes	This code is displayed when a failure caused by the host machine has occurred.	<a href="#">"Error Code" on page 368</a>
Jam code	This code is displayed when a jam occurs inside the machine.	<a href="#">"Jam Code" on page 433</a>
Alarm code	This code is displayed when some functions are disabled.	<a href="#">"Alarm Code" on page 441</a>

### Display of error codes

The 7-digit "E000XXX" error code is displayed on the display of the Control Panel. However, since "000" of the 2nd to 4th digits is not used, the 5th to 7th digits are described as "EXXX" in the Service Manual. (Example: E012 -> E000012)

## Location Code

The error codes and jam codes of this machine contain information on the location.

The location information is displayed in 2 digits and has the meaning shown below: (On the jam display screen, the location code is shown in the "L" column.)

The displayed location code differs depending on the configuration of the options installed.

In the case of alarm codes, the location information does not have any specific meaning.

Device	Location code	
	Error code	Jam code
Controller	00	-
Finisher	02	02
ADF	04	01
Reader	04	-
Printer	05	00
FAX	07	-

## Pickup Position Code

When a jam occurs, the pickup location is indicated with the following pickup position code. (On the jam display screen, the pickup position code is shown in the "P" column.)

No.	DATE	TIME1	TIME2	L	CODE	P	CNTR	SIZE
01	0401	1618	1620	02	1400	00	473634	-----
02	0401	1422	1423	00	0205	F0	503838	A4
03	0325	1056	1057	00	0205	F0	251303	A4
04	0324	1057	1059	00	0D93	F0	502120	-----
05	0316	1721	1721	00	0205	F0	500558	A4
06	0313	1557	1558	00	0113	01	469400	A4
07	0311	0939	0941	00	0205	01	499686	A4
08	0311	0930	0930	00	0113	02	499603	A4

Display example of pickup position code

Pickup position code	Pickup position
00	At Finisher jam/At error avoidance jam/At ADF jam without pickup operation (at SEND, Inbox, etc.)
01	Cassette 1
02	Cassette 2
03	Cassette 3
04	Cassette 4
05	Multi-purpose Tray Pickup Assembly
F0	2-sided

## Pickup size

When a jam occurs, a paper size is displayed. (The row displaying "SIZE" on the jam screen refers to the paper size.)

No.	DATE	TIME1	TIME2	L	CODE	P	CNTR	SIZE
01	0401	1618	1620	02	1400	00	473634	-----
02	0401	1422	1423	00	0205	F0	503838	A4
03	0325	1056	1057	00	0205	F0	251303	A4
04	0324	1057	1059	00	0D93	F0	502120	-----
05	0316	1721	1721	00	0205	F0	500558	A4
06	0313	1557	1558	00	0113	01	469400	A4
07	0311	0939	0941	00	0205	01	499686	A4
08	0311	0930	0930	00	0113	02	499603	A4

Due to the limitation of displayable number of characters, some paper size names are omitted. The following is the list of displayed row of texts and corresponding paper sizes.

\* The following is based on the display specification and not all paper sizes can actually be used.



Display	Paper Size	Display	Paper Size
A0	A0	LDR	LEDGER
A1	A1	LDRFB	LEDGERFULLBLEED
A2	A2	LGL	LEGAL
A3	A3	LTR	LETTER
A3FB	A3FULLBLEED	EXE	EXECUTIVE
A4	A4	STMT	STATEMENT
A5	A5	10x8	10x8
A6	A6	12x18	12x18
A7	A7	13x19	13x19
I-B0	ISOB0	15x11	15x11
I-B1	ISOB1	17x22	17x22
I-B2	ISOB2	18x24	18x24
I-B3	ISOB3	A-FLS	Australian-FOOLSCAP
I-B4	ISOB4	ALGL	Argentina-LEGAL
I-B5	ISOB5	ALTR	Argentina-LETTER
I-B6	ISOB6	OFI	OFICIO
I-B7	ISOB7	A-OFI	Argentina-OFICIO
I-C0	ISOC0	B-OFI	Bolivia-OFICIO
I-C1	ISOC1	E-OFI	Ecuador-OFICIO
I-C2	ISOC2	M-OFI	Mexico-OFICIO
I-C3	ISOC3	KLGL	Korea-LEGAL
I-C4	ISOC4	GLGL	Government-LEGAL
I-C5	ISOC5	GLTR	Government-LETTER
I-C6	ISOC6	IND-LGL	India-LEGAL
I-C7	ISOC7	COM10	COM10
I-SRA3	SRA3	DL	DL
J-B0	JISB0	E_C2	Nagagata 2
J-B1	JISB1	E_C3	Nagagata 3
J-B2	JISB2	E_C4	Nagagata 4
J-B3	JISB3	E_C5	Nagagata 5
J-B4	JISB4	E-K2	Kakugata 2
J-B5	JISB5	E_K3	Kakugata 3
J-B6	JISB6	E_K4	Kakugata 4
J-B7	JISB7	E_K5	Kakugata 5
K16	K16	E_K6	Kakugata 6
K8	K8	E_K7	Kakugata 7
ND-PCD	Newdry Postcard	E_K8	Kakugata 8
OTHER	OTHER	E_Y1	Yougata 1
PCARD	Postcard	E-Y2	Yougata 2
PCARD4	4 on 1 Postcard	E_Y3	Yougata 3
F4A	F4A	E-Y4	Yougata 4
F4B	F4B	E_Y5	Yougata 5
FLSC	FOOLCAP	E_Y6	Yougata 6
FOLIO	FLIO	E_Y7	Yougata 7
FREE	FREE SIZE	EVLP_YN3	Yougatanaga 3
ICARD	INDEXCARD	E-B5	B5 Envelope
USER	Custom	E-C5	C5 Envelope
		MONA	MONARCH
		EVLP	Unknown size envelope

## Points to Note When Clearing MN-CON

- Execution of clearing MN-COM deletes all data in Address Book, Forwarding Settings, Settings/Registration (Adjustment/Maintenance, Function Settings, Set Destination, Management Settings, TPM Settings), etc. Before execution of this operation, ask user to back up the data and get approval for this operation.
- Clearing MN-CON will clear the service mode setting values. Be sure to enter the service mode setting values again in accordance with the configuration of the options of the host machine and requests from the user.
- When clearing MN-CON while any login application other than User Authentication is, error such as not displayed login screen occurred. In this case, access SMS once and switch login application to User Authentication to recover to the normal status.

## Error Code

### Error Code Details

E000-0001-05	Fixing Assembly: Temperature rise failure
<b>Detection Description</b>	The Fixing Assembly did not reach the specified temperature within the specified time at power-on.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J-86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> <li>- DC Controller PCB(UN04)</li> <li>- Low Voltage Power Supply PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Fixing Assembly. In addition, check the Connector J 86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the connector is damaged.</li> <li>- Disconnect and then connect the Connector J154 on the DC Controller PCB.</li> <li>- Replace the Fixing Assembly.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> </ul> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</li> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
E001-0001-05	Fixing Main Thermistor high temperature detection error
<b>Detection Description</b>	The Fixing Main Thermistor temperature rose higher than the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> <li>- DC Controller PCB(UN04)</li> <li>- Low Voltage Power Supply PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Replace the Fixing Assembly.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> </ul> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</li> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>

E001-0002-05	Fixing Sub Thermistor (Rear) high temperature detection error
<b>Detection Description</b>	The Fixing Sub Thermistor (Rear) temperature rose higher than the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> <li>- DC Controller PCB(UN04)</li> <li>- Low Voltage Power Supply PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Replace the Fixing Assembly.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> </ul> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</li> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
E001-0004-05	Fixing Sub Thermistor (Front) high temperature detection error
<b>Detection Description</b>	The Fixing Sub Thermistor (Front) temperature rose higher than the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> <li>- DC Controller PCB(UN04)</li> <li>- Low Voltage Power Supply PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Replace the Fixing Assembly.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> </ul> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</li> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
E003-0001-05	Fixing Main Thermistor low temperature detection error
<b>Detection Description</b>	The Fixing Main Thermistor temperature lowered below the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect the Fixing Assembly from the host machine to check if there is any residual paper inside the Fixing Assembly and remove the residual paper if any.</li> <li>- Disconnect and connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>3) Replace the Fixing Assembly.</li> </ul> <p>[Reference]</p>

<b>E003-0002-05</b>	<b>Fixing Sub Thermistor (Rear) low temperature detection error</b>
<b>Detection Description</b>	The Fixing Sub Thermistor (Rear) temperature lowered below the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect the Fixing Assembly from the host machine to check if there is any residual paper inside the Fixing Assembly and remove the residual paper if any.</li> <li>- Disconnect and connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Replace the Fixing Assembly.</li> </ul> <p>[Reference]</p>
<b>E003-0004-05</b>	<b>Fixing Sub Thermistor (Front) low temperature detection error</b>
<b>Detection Description</b>	The Fixing Sub Thermistor (Front) temperature lowered below the specified level.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the Connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect the Fixing Assembly from the host machine to check if there is any residual paper inside the Fixing Assembly and remove the residual paper if any.</li> <li>- Disconnect and connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Replace the Fixing Assembly.</li> </ul> <p>[Reference]</p>
<b>E004-0001-05</b>	<b>Fixing Drive Assembly circuit error</b>
<b>Detection Description</b>	A continuous error was detected in the communication between the DC Controller PCB used to control the startup of the Fixing Assembly and the Low-voltage Power Supply PCB.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J208 of the Low Voltage Power Supply PCB and the Connector J103 on the DC Controller PCB</li> <li>- Low-voltage Power Supply PCB</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- If such a power source as private electric generator is used that results in a frequency out of the specified range, 43 Hz to 67 Hz, replace the power source with one having the specified value.</li> <li>- Disconnect and then connect the Low Voltage Power Supply PCB Connector J208 and the Connector J103 on the DC Controller PCB.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> <li>- Replace the DC Controller PCB.</li> </ul> <p>[Reference]</p>

<b>E004-0004-05</b>	<b>Mismatch of Fixing Assembly type</b>
<b>Detection Description</b>	An error was displayed when mismatch of the Fixing Assembly type was detected.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Fixing Drawer Harness (between the Fixing Drawer Connector J86 and the connector J154 of the DC Controller PCB)</li> <li>- Fixing Assembly</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Fixing Assembly. In addition, check the Connector J86 that connects the Fixing Assembly to the host machine and replace the Connector Assembly or the Fixing Assembly if the Connector is damaged.</li> <li>- Disconnect and then connect the Connector J154 on the DC Controller PCB.</li> <li>- Replace the Fixing Assembly.</li> <li>- Replace the DC Controller PCB.</li> </ul> <p>[Reference]</p>
<b>E004-0005-05</b>	<b>Low-voltage Power Supply PCB error</b>
<b>Detection Description</b>	<p>An error is displayed under any of the following conditions:</p> <p>(1) When the Fixing Relay was ON and the Triac was OFF, the CAREN IC of the Power Supply Unit detected Fixing Assembly input power of more than 500W for more than 8 times out of 20 times.</p> <p>(2) When the initial power supply frequency was detected as zero cross signals at the startup of the DC Controller, no zero cross signal with a frequency of 42 Hz to 68 Hz was detected within 5000 ms or no zero cross signal was detected for 500 ms.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector J207 of the Low Voltage Power Supply PCB and the connector J102 on the DC Controller PCB</li> <li>- Harnesses between the Connector J208 of the Low Voltage Power Supply PCB and the Connector J103 on the DC Controller PCB</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connectors J207 and J208 of the Low Voltage Power Supply PCB and the Connectors J102 and J103 of the DC Controller PCB.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> <li>- Replace the DC Controller PCB.</li> </ul> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</li> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
<b>E012-0101-05</b>	<b>Yellow drum,yellow developer and magenta developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC never fell within the specified range until 500 ms elapsed after the yellow drum,yellow developer and magenta developer Motor started rotation.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J58 of the yellow drum,yellow developer and magenta developer Motor and the Connector J119 on the DC Controller PCB</li> <li>- Yellow drum,yellow developer and magenta developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J58 of the yellow drum,yellow developer and magenta developer Motor and the Connector J119 of the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the yellow drum,yellow developer and magenta developer Motor.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>

<b>E012-0102-05</b>	<b>Yellow drum,yellow developer and magenta developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC did not fall within the specified range for 500 consecutive ms after the motor speed detection result of ASIC fell within the specified range at least once during the rotation of the yellow drum,yellow developer and magenta developer Motor.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J58 of the yellow drum,yellow developer and magenta developer Motor and the Connector J119 on the DC Controller PCB</li> <li>- Yellow drum,yellow developer and magenta developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J58 of the yellow drum,yellow developer and magenta developer Motor and the Connector J119 of the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the yellow drum,yellow developer and magenta developer Motor.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>
<b>E012-0201-05</b>	<b>Magenta drum,cyan drum and cyan developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC never fell within the specified range until 500 ms elapsed after the magenta drum,cyan drum and cyan developer Motor started rotation.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB</li> <li>- Magenta drum,cyan drum and cyan developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the Drum Motor 2.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>
<b>E012-0202-05</b>	<b>Magenta drum,cyan drum and cyan developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC did not fall within the specified range for 500 consecutive ms after the motor speed detection result of ASIC fell within the specified range at least once during the rotation of the magenta drum,cyan drum and cyan developer Motor.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB</li> <li>- Magenta drum,cyan drum and cyan developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the Drum Motor 2.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>



<b>E012-0301-05</b>	<b>Magenta drum,cyan drum and cyan developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC never fell within the specified range until 500 ms elapsed after the magenta drum,cyan drum and cyan developer Motor started rotation.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB</li> <li>- Magenta drum,cyan drum and cyan developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the Drum Motor 2.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON  [Reference]</p>
<b>E012-0302-05</b>	<b>Magenta drum,cyan drum and cyan developer Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC did not fall within the specified range for 500 consecutive ms after the motor speed detection result of ASIC fell within the specified range at least once during the rotation of the magenta drum,cyan drum and cyan developer Motor.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB</li> <li>- Magenta drum,cyan drum and cyan developer Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J59) of the magenta drum,cyan drum and cyan developer Motor and the connector (J119) on the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the Drum Motor 2.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON  [Reference]</p>
<b>E012-0401-05</b>	<b>Black drum, black developer and ITB Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC never fell within the specified range until 500 ms elapsed after the black drum, black developer and ITB Motor started rotation.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J55) of the black drum, black developer and ITB Motor and the connector (J118) on the DC Controller PCB</li> <li>- Black drum, black developer and ITB Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J55) of the yellow drum,yellow developer and magenta developer Motor and the connector (J118) of the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the black drum, black developer and ITB Motor.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON  [Reference]</p>

<b>E012-0402-05</b>	<b>Black drum, black developer and ITB Motor error</b>
<b>Detection Description</b>	The motor speed detection result of ASIC did not fall within the specified range for 500 consecutive ms after the motor speed detection result of ASIC fell within the specified range at least once during the rotation of the black drum, black developer and ITB Motor.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the connector (J55) of the black drum, black developer and ITB Motor and the connector (J118) on the DC Controller PCB</li> <li>- Black drum, black developer and ITB Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the connector (J55) of the yellow drum,yellow developer and magenta developer Motor and the connector (J118) of the DC Controller PCB.</li> <li>- Perform the drum motor drive test in service mode. If the drum motor does not operate, replace the black drum, black developer and ITB Motor.</li> </ul> <p>Specify motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Motor operation check: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>
<b>E014-0001-05</b>	<b>Fixing Motor error</b>
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) The ASIC detected that the motor did not rotate with its motor speed detection result never within the specified range since the Fixing Motor started rotation.</p> <p>(2) The motor speed detection result of the ASIC never fell within the specified range since the Fixing Motor started rotation and the ASIC detected for 2 consecutive seconds that the motor speed did not fall within the specified range .</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J56 of the Fixing Motor and the Connector J118 on the DC Controller PCB</li> <li>- Fixing Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J56 of the Fixing Motor and the Connector J118 on the DC Controller PCB.</li> <li>- Perform the Fixing Motor drive test in service mode. Replace the Fixing Motor if it does not operate.</li> </ul> <p>Specify the motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Check the motor operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>
<b>E014-0002-05</b>	<b>Fixing Motor error</b>
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) The ASIC detected that the motor did not rotate after the motor speed detection result of the ASIC fell within the specified range at least once during the rotation of the Fixing Motor.</p> <p>(2) The ASIC detected for 2 consecutive seconds that the motor speed did not fall within the specified range after the motor speed detection result of the ASIC fell within the specified range at least once during the rotation of the Fixing Motor.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J56 of the Fixing Motor and the Connector J118 on the DC Controller PCB</li> <li>- Fixing Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J56 of the Fixing Motor and the Connector J118 on the DC Controller PCB.</li> <li>- Perform the Fixing Motor drive test in service mode. Replace the Fixing Motor if it does not operate.</li> </ul> <p>Specify the motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Check the motor operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>

E015-0002-05	Cassette2 lift-up error
<b>Detection Description</b>	The Paper Surface Sensor did not detect the presence of paper even after 10 seconds elapsed since the cassette lifter started operation during the initial lift-up.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J12 of the Cassette2 Lifter Drive Unit and the Connector J5007 on the Cassette Module Controller PCB</li> <li>- Cassette Module Controller PCB</li> <li>- Cassette2 Pickup Unit</li> <li>- Cassette2 Lifter Drive Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J12 of the Cassette2 Lifter Drive Unit and the Connector J5007 on the Cassette Module Controller PCB.</li> <li>- Disconnect and then connect the Connector J204 of the Cassette2 Pickup Unit and the Connector J5004 on the Cassette Module Controller PCB.</li> <li>- Check the condition of the Cassette2 Paper Surface Sensor in service mode and replace the Cassette2 Paper Surface Sensor if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Replace the Cassette2 Lifter Drive Unit.</li> </ul> <p>[Reference]</p>
E015-0003-05	Cassette3 lift-up error
<b>Detection Description</b>	The Paper Surface Sensor did not detect the presence of paper even after 10 seconds elapsed since the cassette lifter started operation during the initial lift-up.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J17 of the Cassette3 Lifter Drive Unit and the Connector J5019 on the Cassette Module Controller PCB (Cassette Feeding Unit)</li> <li>- Harness between the Connector J17 of the Cassette3 Lifter Drive Unit and the Connector J5011 on the Cassette Module Controller PCB</li> <li>- Harness between the Connector J205 of the Cassette3 Pickup Unit and the Connector J5009 on the Cassette Module Controller PCB</li> <li>- Cassette3 Pickup Unit</li> <li>- Cassette3 Lifter Drive Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J17 of the Cassette3 Lifter Drive Unit and the Connector J5019 on the Cassette Module Controller PCB. (Cassette Feeding Unit (one paper drawer type))</li> <li>- Disconnect and then connect the Connector J17 of the Cassette3 Drive Unit and the Connector J5011 on the Cassette Module Controller PCB. (Cassette Feeding Unit (three paper-drawer type))</li> <li>- Disconnect and then connect the Connector J205 of the Pickup Assembly and the Connector J5009 on the Cassette Module Controller PCB.</li> <li>- Check the condition of the PD Cassette2 Paper Surface Sensor in service mode and replace the Cassette3 Pickup Unit if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Replace the Cassette3 Lifter Drive Unit.</li> </ul> <p>[Reference]</p>

E015-0004-05	Cassette4 lift-up error
<b>Detection Description</b>	The Paper Surface Sensor did not detect the presence of paper even after 10 seconds elapsed since the cassette lifter started operation during the initial lift-up.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J14 of the Cassette4 Lifter Drive Unit and the Connector J5015 on the Cassette Module Controller PCB</li> <li>- Harness between the Connector J206 of the Cassette4 Pickup Unit and the Connector J5013 on the Cassette Module Controller PCB</li> <li>- Replace the Cassette4 Pickup Unit.</li> <li>- Cassette4 Lifter Drive Unit</li> <li>- Cassette Module Controller PCB</li> </ul> <p>{Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J14 of the Cassette4 Drive Unit and the Connector J5015 on the Cassette Module Controller PCB.</li> <li>- Disconnect and then connect the Connector J206 of the Cassette4 Pickup Unit and the Connector J5013 on the Cassette Module Controller PCB.</li> <li>- Check the condition of the Cassette4 Paper Surface Sensor in service mode and replace the Cassette4 Paper Pickup Unit if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Replace the Cassette4 Lifter Drive Unit.</li> </ul> <p>[Reference]</p>
E015-0008-05	Reverse Flapper Position Sensor detection error
<b>Detection Description</b>	The output of the Reverse Flapper Position Sensor did not change even after the specified time elapsed (the detection time varies according to the paper feed speed; use any of the following: 288 ms, 320 ms, 480 ms, or 720 ms) since the Reverse Solenoid was turned ON when the Reverse Solenoid was driven.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Delivery Tray</li> <li>- Harness between the Connector J66 of the Reverse Flapper Position Sensor and the Connector J153 on the DC Controller PCB</li> <li>- Harness between the Connector J65 of the Reverse Flapper Position Sensor and the Connector on the DC Controller PCB</li> <li>- Reverse Flapper Position Sensor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Check the flag of the Reverse Flapper Position Sensor and replace the Delivery Tray if it is damaged.</li> <li>- Disconnect and then connect the connector J66 of the Reverse Flapper Position Sensor and the Connector J153 on the DC Controller PCB.</li> <li>- Disconnect and then connect the Connector J65 of the Reverse Flapper Position Sensor and the Connector J153 on the DC Controller PCB.</li> <li>- Check the condition of the Reverse Flapper Position Sensor by selecting SITUATION &gt; Sensor Check and replace the Reverse Flapper Position Sensor if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Perform the Reverse Flapper Position Sensor drive test in service mode. If the Reverse Flapper Position Sensor does not operate, replace the Delivery Tray.</li> </ul> <p>Specify the Solenoid: COPIER &gt; FUNCTION &gt; PART-CHK &gt; SL  Check the solenoid operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; SL-ON</p> <p>[Reference]</p>

**E015-0012-05 Pickup Roller Alienation Sensor detection error in Cassette2**

**Detection Description** An error is reported under any of the following conditions.

(1) The output of the Pickup Roller Alienation Sensor did not change when the Cassette2 pickup feed Vertical Path Motor was driven by 600 steps at the engagement operation of the Pickup Roller.

(2) The output of the Pickup Roller Alienation Sensor did not change when the Cassette2 pickup feed Vertical Path Motor was driven by 600 steps at the disengagement operation of the Pickup Roller.

(3) The Pickup Roller Alienation Sensor was engaged (at Lo level) while the Cassette2 pickup feed Vertical Path Motor stopped with the Pickup Roller engaged.

(4) The Pickup Roller Alienation Sensor was disengaged (at Hi level) while the Cassette2 pickup feed Vertical Path Motor stopped with the Pickup Roller disengaged.

**Remedy** [Related parts]

- Harness between the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB
- Harness between the Connector J13 of the Cassette2 pickup feed Vertical Path Motor and the Connector J5020 on the Cassette Module Controller PCB
- Estrangement Holder Ass'y
- Cassette2 pickup feed Vertical Path Motor
- Cassette Module Controller PCB

[Remedy]

- Disconnect and then connect the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB.
- Disconnect and then connect the Connector J13 of the Cassette2 pickup feed Vertical Path Motor and the Connector J5020 on the Cassette Module Controller PCB.
- Check the condition of the Pickup Roller Alienation Sensor in service mode and replace the Estrangement Holder Ass'y if it is abnormal.

SITUATION > Sensor Check

- Perform the Pickup Motor drive test in service mode. Replace the Cassette2 pickup feed Vertical Path Motor if it does not operate.

Specify the motor to operate: COPIER > FUNCTION > PART-CHK > MTR  
 Check the motor operation: COPIER > FUNCTION > PART-CHK > MTR-ON

[Reference]

**E015-0013-05 Pickup Roller Alienation Sensor detection error in Cassette3**

**Detection Description** An error is reported under any of the following conditions.

(1) The output of the Pickup Roller Alienation Sensor did not change when the Cassette3 pickup feed Vertical Path Motor was driven by 600 steps at the engagement operation of the Pickup Roller.

(2) The output of the Pickup Roller Alienation Sensor did not change when the Cassette3 pickup feed Vertical Path Motor was driven by 600 steps at the disengagement operation of the Pickup Roller.

(3) The Pickup Roller Alienation Sensor was engaged (at Lo level) while the Cassette3 pickup feed Vertical Path Motor stopped with the Pickup Roller engaged.

(4) The Pickup Roller Alienation Sensor was disengaged (at Hi level) while the Cassette3 pickup feed Vertical Path Motor stopped with the Pickup Roller disengaged.

**Remedy** [Related parts]

- Harness between the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB
- Harness between the Connector J34 of the Cassette3 pickup feed Vertical Path Motor and the Connector J5026 on the Cassette Module Controller PCB
- Estrangement Holder Ass'y
- Cassette3 pickup feed Vertical Path Motor

[Remedy]

- Disconnect and then connect the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB.
- Disconnect and then connect the Connector J34 of the Cassette3 pickup feed Vertical Path Motor and the Connector J5026 on the Cassette Module Controller PCB.
- Check the condition of the Pickup Roller Alienation Sensor in service mode and replace the Estrangement Holder Ass'y if it is abnormal.

SITUATION > Sensor Check

- Perform the Pickup Motor drive test in service mode. Replace the Cassette3 pickup feed Vertical Path Motor if it does not operate.

Specify the motor to operate: COPIER > FUNCTION > PART-CHK > MTR  
 Check the motor operation: COPIER > FUNCTION > PART-CHK > MTR-ON

[Reference]

E015-0014-05	Pickup Roller Alienation Sensor detection error in Cassette4
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) The output of the Pickup Roller Alienation Sensor did not change when the Cassette4 pickup feed Vertical Path Motor was driven by 600 steps at the engagement operation of the Pickup Roller.</p> <p>(2) The output of the Pickup Roller Alienation Sensor did not change when the Cassette4 pickup feed Vertical Path Motor was driven by 600 steps at the disengagement operation of the Pickup Roller.</p> <p>(3) The Pickup Roller Alienation Sensor was engaged (at Lo level) while the Cassette4 pickup feed Vertical Path Motor stopped with the Pickup Roller engaged.</p> <p>(4) The Pickup Roller Alienation Sensor was disengaged (at Hi level) while the Cassette4 pickup feed Vertical Path Motor stopped with the Pickup Roller disengaged.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB</li> <li>- Harness between the Connector J22 of the Cassette4 pickup feed Vertical Path Motor and the Connector J5001 on the Cassette Module Controller PCB</li> <li>- Estrangement Holder Ass'y</li> <li>- Cassette4 pickup feed Vertical Path Motor</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J33 of the Pickup Roller Alienation Sensor and the Connector J5018 on the Cassette Module Controller PCB.</li> <li>- Disconnect and then connect the Connector J22 of the Cassette4 pickup feed Vertical Path Motor and the Connector J5001 on the Cassette Module Controller PCB.</li> <li>- Check the condition of the Pickup Roller Alienation Sensor in service mode and replace the Estrangement Holder Ass'y if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Perform the Pickup Motor drive test in service mode. Replace the Cassette4 pickup feed Vertical Path Motor if it does not operate.</li> </ul> <p>Specify the motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Check the motor operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <p>[Reference]</p>
E021-0001-05	Developing Disengagement Motor error
<b>Detection Description</b>	<p>Developer Alienation Sensor was not in the disengagement status after the end of the disengagement operation of the Developing Cylinder.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J38 of the Developer Alienation Motor and the Connector J354 on the DC Controller PCB</li> <li>- Developer Alienation Motor</li> <li>- DC Controller PCB(UN04)</li> <li>- Main Drive Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J38 of the Developer Alienation Motor and the Connector J354 of the DC Controller PCB.</li> <li>- Perform the Developer Alienation drive test in service mode. If the developer alienation motor does not operate, replace it.</li> </ul> <p>Specify the motor to operate: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR  Check the motor operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; MTR-ON</p> <ul style="list-style-type: none"> <li>- Check the condition of the Developer Home Position Sensor in service mode and replace the Main Drive Unit if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <p>[Reference]</p>



E074-0001-05	ITB Pressure Release Sensor detection error
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) The ITB Pressure Release Sensor could not detect the status of the ITB Pressure Release Mechanism within the specified time after the start of the home position search of the ITB Pressure Release Sensor at warm-up rotation.</p> <p>(2) In the home position detection at warm-up rotation, the ITB Pressure Release Sensor indicated a position and logics (disengagement, color mode: Lo, B&amp;W mode: Hi) of the ITB Pressure Release Mechanism that were different from those recognized by the firmware.</p> <p>(3) In changing the engagement status of the ITB Pressure Release Mechanism, the ITB Pressure Release Sensor indicated a position and logics (disengagement, color mode: Lo, B&amp;W mode: Hi) of the ITB Pressure Release Mechanism that were different from those recognized by the firmware.</p> <p>(4) In changing the engagement status of the ITB Pressure Release Mechanism, the value of the ITB Pressure Release Sensor did not change from Lo to Hi when the ITB Pressure Release Mechanism was operated to shift to the B&amp;W mode position.</p>
<b>Remedy</b>	<hr/> <p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness from the Connector J1901 of the ITB Pressure Release Sensor to the Connector J357 of the High-voltage Power Supply1</li> <li>- Harness from the Connector J351 of the High-voltage Power Supply1 to the Connector J114 of the DC Controller PCB</li> <li>- ITB Unit</li> <li>- ITB Pressure Release Sensor</li> <li>- High-Voltage Power Supply1</li> <li>- DC Controller PCB(UN04)</li> <li>- Fixing Drive Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the ITB Unit.</li> <li>- Replace the ITB Unit.</li> <li>- Disconnect and then connect the Connector J1901 of the ITB Pressure Release Sensor, Connectors J357 and J351 of the High-voltage Power Supply1, and the Connector J114 on the DC Controller PCB.</li> <li>- Check the condition of the ITB Pressure Release Sensor in service mode and replace the Estrangement Holder Ass'y if it is abnormal.</li> </ul> <p>SITUATION &gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Perform the ITB engagement/disengagement drive test in service mode. If the Fixing Drive Unit does not operate, replace it.</li> </ul> <p>Specify the Solenoid: COPIER &gt; FUNCTION &gt; PART-CHK &gt; SL  Check the solenoid operation: COPIER &gt; FUNCTION &gt; PART-CHK &gt; SL-ON</p> <p>[Reference]</p>

E100-0004-05	Failure of the Laser in the Laser Scanner Unit
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) Data could not be successfully written or verified even after 2 seconds since the communication started between the Laser Scanner Unit and the Laser Driver during the data transmission from the Laser Scanner Unit to the Laser Driver.</p> <p>(2) The communication with the Laser Driver failed. (busy state/error/conflict in communication bus, error in received data, receiving NACK, etc.)</p> <p>(3) Resetting the communication with the Laser Driver did not complete in 100 ms.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>-DC Controller PCB</li> <li>-Main Controller PCB</li> <li>-Scanner Unit</li> <li>-Flat Cable between the DC Controller PCB (J104) and the Main Controller PCB (J9000)</li> <li>-Flat Cable between the DC Controller PCB (J104) and the Scanner Unit</li> </ul> <p>[Remedy]</p> <ol style="list-style-type: none"> <li>1. Check/replace the related harness/cable, connector, and/or parts.</li> <li>2. After the replacement, execute "Settings/Registration &gt; Adjustment/Maintenance &gt; Adjust Image Quality &gt; Auto Correct Color Mismatch".</li> </ol> <p>[Reference]</p> <p>The service mode data may be protected by backing it up before replacing the DC Controller PCB (approx. 2 min) and restoring it after the replacement.</p> <ul style="list-style-type: none"> <li>-Backup: COPIER (LEVEL2) &gt; FUNCTION &gt; SYSTEM &gt; DSRAMBUP</li> <li>-Restoration: COPIER (LEVEL2) &gt; FUNCTION &gt; SYSTEM &gt; DSRAMRES</li> </ul>
E110-0001-05	Scanner Motor error
<b>Detection Description</b>	<p>The Scanner Motor speed detection result of the ASIC did not fall within the specified range even after 5 seconds since the Scanner Motor started operation during the Scanner Motor startup.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harnesses connecting the Laser Scanner Unit, the Relay Connector J91, and the Connector J123 on the DC Controller PCB</li> <li>- Laser Scanner Unit</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Relay Connector J91 from the Laser Scanner Unit and the Connector J123 on the DC Controller PCB.</li> <li>- If the error is not cleared, replace the Laser Scanner Unit.</li> </ul> <p>[Reference]</p>
E110-0002-05	Scanner Motor error
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) The Scanner Motor speed detection result of the ASIC did not fall within the range of target speed +/- 1.56% for 200 consecutive ms during the rotation of the Scanner Motor and after the Scanner Motor speed detection result of the ASIC fell within the specified range at least once.</p> <p>(2) The ASIC showed BD Error Bit 1 during the period before the start of masking in the vertical scanning direction after the release of masking in the feed direction while printing, measured the BD signal cycle 200 ms later, and the measured value did not return within the range of the target speed +/- 1.56%.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harnesses connecting the Laser Scanner Unit, the Relay Connector J91, and the Connector J123 on the DC Controller PCB</li> <li>- Laser Scanner Unit</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Relay Connector J91 from the Laser Scanner Unit and the Connector J123 on the DC Controller PCB.</li> <li>- If the error is not cleared, replace the Laser Scanner Unit.</li> </ul> <p>[Reference]</p>

<b>E196-0001-05</b>	<b>Main ROM Write/Read error</b>
<b>Detection Description</b>	At the startup of the CPU of the DC Controller PCB, it was detected that the data contained in the CPU ROM of the DC Controller PCB was abnormal.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <p>Turn OFF and then ON the main power. If the error is not cleared, replace the DC Controller PCB.</p> <p>[Reference]</p>
<b>E196-0002-05</b>	<b>Option ROM Write/Read error</b>
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) A ROM error of the Cassette Module Controller PCB was reported at the start of the communication with the Cassette Feeding Unit or the Cassette Module.</p> <p>(2) A ROM error of the Finisher Controller PCB was reported at the start of communication with the Finisher.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J5501 of the Cassette Module Controller PCB and the Connector J125 on the DC Controller PCB (Cassette Module)</li> <li>- Harness between the Connector J5502 of the Cassette Module Controller PCB and the Connector J125 on the DC Controller PCB (Cassette Feeding Unit)</li> <li>- Harness between the Connector J701 of the Finisher Controller PCB and the Connector J1001 on the DC Controller PCB</li> <li>- Cassette Module Controller PCB</li> <li>- Finisher Controller PCB</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Install a compatible pickup option.</li> <li>- Disconnect and then connect the Connector J5501 on the Cassette Module Controller PCB and the Connector J125 on the DC Controller PCB. (Cassette Module)</li> <li>- Disconnect and then connect the Connector J5502 on the Cassette Module Controller PCB and the Connector J125 on the DC Controller PCB. (Cassette Feeding Unit)</li> <li>- Disconnect and then connect the Connector J701 on the Finisher Controller PCB and the Connector J1001 on the DC Controller PCB.</li> <li>- Replace the Cassette Module Controller PCB. (Cassette Module)</li> <li>- Replace the Cassette Module Controller PCB. (Cassette Feeding Unit)</li> <li>- Replace the Finisher Controller PCB.</li> </ul> <p>[Reference]</p>
<b>E198-0001-05</b>	<b>EEPROM error on the DC Controller PCB</b>
<b>Detection Description</b>	<p>An error is reported under any of the following conditions.</p> <p>(1) At the initial communication with the EEPROM on the DC Controller PCB, certain data read from the EEPROM was abnormal.</p> <p>(2) A communication error occurred with EEPROM or abnormal data was read from EEPROM during the shipment inspection.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Turn OFF and then ON the main power.</li> <li>- Replace the DC Controller PCB.</li> </ul> <p>[Reference]</p>

<b>E202-0001-04</b>	<b>Scanner Unit HP error</b>
<b>Detection Description</b>	The HP of the Scanner Unit could not be detected when starting scanning operation.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Harness between the CIS HP Sensor (J4205) and the Main Controller PCB (J4005)</li> <li>- Harness between the Reader Motor (J4305) and the Main Controller PCB (J4005)</li> <li>- Harness between the Main Controller PCB (J4509) and the Low-voltage Power Supply PCB (UN01/J313)</li> <li>- CIS HP Sensor</li> <li>- Reader Motor</li> <li>- Low-voltage Power Supply PCB (UN01)</li> <li>- Reader Assembly</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. At initial operation of the Reader startup after the main power is turned ON, check if the Reader Motor operates (whether the Scanner Unit moves or operation sound is heard). If it operates, check whether load on the Timing Belt for moving CIS is appropriate. <ol style="list-style-type: none"> <li>a. If it is appropriate, replace the CIS HP Sensor.</li> <li>b. If it is not appropriate (overloaded), check/replace the Timing Belt, Drive Gear and pulley.</li> </ol> </li> <li>2. Check/replace the CIS Holder (soiling or damage on the surface).</li> <li>3. Check/replace the related harness/cable, connector and parts.</li> </ol>
<b>E202-0002-04</b>	<b>Scanner Unit HP error</b>
<b>Detection Description</b>	The HP of the Scanner Unit could not be detected when completing scanning operation.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Harness between the CIS HP Sensor (J4205) and the Main Controller PCB (J4005)</li> <li>- Harness between the Reader Motor (J4305) and the Main Controller PCB (J4005)</li> <li>- Harness between the Main Controller PCB (J4509) and the Low-voltage Power Supply PCB (UN01/J313)</li> <li>- CIS HP Sensor</li> <li>- Reader Motor</li> <li>- Low-voltage Power Supply PCB (UN01)</li> <li>- Reader Assembly</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. At initial operation of the Reader startup after the main power is turned ON, check if the Reader Motor operates (whether the Scanner Unit moves or operation sound is heard). If it operates, check whether load on the Timing Belt for moving CIS is appropriate. <ol style="list-style-type: none"> <li>a. If it is appropriate, replace the CIS HP Sensor.</li> <li>b. If it is not appropriate (overloaded), check/replace the Timing Belt, Drive Gear and pulley.</li> </ol> </li> <li>2. Check/replace the CIS Holder (soiling or damage on the surface).</li> <li>3. Check/replace the related harness/cable, connector and parts.</li> </ol>
<b>E202-0003-04</b>	<b>Reader Scanner Unit HP error</b>
<b>Detection Description</b>	An error in the Reader Scanner Unit position was detected when reading of a job was started.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the Scanner Unit HP Sensor (PS_A1/J5002)</li> <li>- Harness between the Main Controller PCB and the Scanner Motor (STM1/J5015)</li> <li>- Scanner Unit HP Sensor (PS_A1)</li> <li>- Scanner Motor (STM1)</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.</p>

<b>E227-0001-04</b>	<b>Power supply error</b>
<b>Detection Description</b>	The Main Controller PCB did not detect 24 V when the main power was turned ON.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Main Controller PCB (J4509) and the Low-voltage Power Supply PCB (UN01/J313) - Low-voltage Power Supply PCB (UN01) - Main Controller PCB [Remedy] Check/replace the related harness/cable, connector and parts. [Reference] Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected. - Backup: COPIER (LEVEL2)> FUNCTION> SYSTEM> DSRAMBUP - Restoration: COPIER (LEVEL2)> FUNCTION> SYSTEM> DSRAMRES
<b>E246-0001-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the service company office
<b>E246-0002-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E246-0003-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E246-0004-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the service company office
<b>E246-0005-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E247-0001-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the service company office
<b>E247-0002-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E247-0003-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E247-0004-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.

<b>E248-0001-04</b>	<b>Reader backup error</b>
<b>Detection Description</b>	Reading error was detected when the Controller IC of the Main Controller PCB read the Reader backup value in the Flash PCB.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. After performing the remedy, enter the value of the service label again.</p> <ol style="list-style-type: none"> <li>1. After executing "COPIER&gt; FUNCTION&gt; CLEAR&gt; R-CON", turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>3. Replace the Main Controller PCB.</li> </ol>
<b>E248-0002-04</b>	<b>Reader backup error</b>
<b>Detection Description</b>	The Controller IC of the Main Controller PCB failed to rewrite the Reader backup value in the Flash PCB.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. After performing the remedy, enter the value of the service label again.</p> <ol style="list-style-type: none"> <li>1. After executing "COPIER&gt; FUNCTION&gt; CLEAR&gt; R-CON", turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>3. Replace the Main Controller PCB.</li> </ol>
<b>E270-0001-04</b>	<b>Scanner Unit (Reader) communication error</b>
<b>Detection Description</b>	The vertical scanning synchronous signal (VSYNC) was not transmitted appropriately at the Scanner Unit (Reader) side communicating with the R-CON.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flat Cable between the Main Controller PCB and Scanner Unit (Reader) (Unit of replacement: Flat Cable)</li> <li>- Scanner Unit (Unit of replacement: Scanner Unit)</li> <li>- Main Controller PCB (Unit of replacement: Main Controller PCB)</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.</p>
<b>E270-0101-04</b>	<b>Scanner Unit (DADF) communication error</b>
<b>Detection Description</b>	The vertical scanning synchronous signal (VSYNC) was not transmitted appropriately at the Scanner Unit (DADF) side communicating with the R-CON.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flat Cable between the Main Controller PCB and Scanner Unit (DADF) (Unit of replacement: Flat Cable)</li> <li>- Scanner Unit (Unit of replacement: Scanner Unit)</li> <li>- Main Controller PCB (Unit of replacement: Main Controller PCB)</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.</p>
<b>E280-0001-04</b>	<b>Scanner Unit communication error</b>
<b>Detection Description</b>	Communication between the Main Controller and the Scanner Unit (front) was not started within the specified period of time.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Harness between the Scanner Unit_(UN68) and the Main Controller PCB (UN6)</li> <li>- Scanner Unit_front(UN68)</li> <li>- Main Controller PCB (UN6)</li> <li>- DC Controller PCB</li> </ul> <p>[Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.</p>

<b>E280-0002-04</b>	<b>Scanner Unit communication error</b>
<b>Detection Description</b>	Disconnection of FFC between the Main Controller and the Scanner Unit (front) was detected.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit_front)(UN68) and the Main Controller PCB (UN6) - Scanner Unit _front(UN68) - Main Controller PCB (UN6) - DC Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E280-0003-04</b>	<b>Scanner Unit (Reader) communication error</b>
<b>Detection Description</b>	Reading or writing error was detected between the Main Controller PCB and the Scanner Unit (Reader).
<b>Remedy</b>	[Related parts] - Flat Cable between the Main Controller PCB and Scanner Unit (Reader) (Unit of replacement: Flat Cable) - Scanner Unit (Unit of replacement: Scanner Unit) - Main Controller PCB (Unit of replacement: Main Controller PCB) [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E280-0101-04</b>	<b>Scanner Unit communication error</b>
<b>Detection Description</b>	Communication between the Main Controller and the Scanner Unit (back) was not started within the specified period of time.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (back) and the Main Controller PCB - Scanner Unit (back) - ADF UNIT - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E280-0102-04</b>	<b>Scanner Unit communication error</b>
<b>Detection Description</b>	Disconnection of FFC between the Main Controller and the Scanner Unit (back) was detected.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (back) and the Main Controller PCB - Scanner Unit (back) - ADF UNIT - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E280-0103-04</b>	<b>Scanner Unit (DADF) communication error</b>
<b>Detection Description</b>	Disconnection of FFC between the Main Controller PCB and the DADF Scanner Unit was detected.
<b>Remedy</b>	[Related parts] - Harness between the DADF Scanner Unit (J1102) and the Main Controller PCB(UN1/J105) [Remedy]Check/replace the harness between the DADF Scanner Unit and the Main Controller PCB .
<b>E302-0001-04</b>	<b>Error in paper front white shading</b>
<b>Detection Description</b>	An error in the shading value was detected at white shading.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (front) and the Main Controller PCB - Scanner Unit (front) - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.



<b>E302-0002-04</b>	<b>Error in paper front black shading</b>
<b>Detection Description</b>	An error in the shading value was detected at black shading.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (front) and the Main Controller PCB - Scanner Unit (front) - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E302-0101-04</b>	<b>Error in paper back white shading</b>
<b>Detection Description</b>	An error in the shading value was detected at white shading.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (back) and the Main Controller PCB - Scanner Unit (back) - ADF UNIT - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E302-0102-04</b>	<b>Error in paper back black shading</b>
<b>Detection Description</b>	An error in the shading value was detected at black shading.
<b>Remedy</b>	[Related parts] R1.00 - Harness between the Scanner Unit (back) and the Main Controller PCB - Scanner Unit (back) - ADF UNIT - Main Controller PCB [Remedy] Check/replace the related parts. After performing the remedy, check that the copy image is output normally.
<b>E315-000F-00</b>	<b>Image processing device error</b>
<b>Detection Description</b>	A processing error occurred during the image processing of scanning
<b>Remedy</b>	[Related parts] - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Reinstall the latest system software using SST or a USB memory. 2. Replace the Main Controller PCB.
<b>E315-0500-00</b>	<b>Image process device timeout error</b>
<b>Detection Description</b>	Transfer of image signal was not completed within the specified period of time at scanning.
<b>Remedy</b>	[Related parts] - Harness between the Reader Unit and the Main Controller PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Check/replace the related harness/cable, connector and parts.
<b>E315-0561-00</b>	<b>Image processing device error</b>
<b>Detection Description</b>	A processing error occurred during the image processing of scanning
<b>Remedy</b>	[Related parts] - Harness between the Main Controller PCB and Scanner Unit - Main Controller PCB (Unit of replacement: MAIN CONTROLLER PCB ASS'Y) - Scanner Unit [Points to note at work] After performing the remedy, check that the copy image is output normally. [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Reinstall the latest system software using SST or a USB memory. 2. Check/replace the related harness/cable, connector and parts. [Reference] Before replacing the Main Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected. - Backup: COPIER (LEVEL2)> FUNCTION> SYSTEM> RSRAMBUP - Restoration: COPIER (LEVEL2)> FUNCTION> SYSTEM> RSRAMRES

<b>E350-0000-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact the service company office
<b>E350-0001-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E350-0002-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E350-0003-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E350-3000-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E351-0000-00</b>	<b>System error</b>
Detection Description	Main Controller PCB communication error.
Remedy	Check/replace the Main Controller PCB
<b>E354-0001-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact the service company office
<b>E354-0002-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E355-0001-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact the service company office
<b>E355-0002-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E355-0003-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E355-0004-00</b>	<b>System error</b>
Detection Description	System error
Remedy	Contact to the sales company.
<b>E423-0001-04</b>	<b>ADF error</b>
Detection Description	An access error to SDRAM for controlling ADF that is installed on the Main Controller PCB was detected.
Remedy	[Related parts] - Main Controller PCB [Remedy] Check/replace the Main Controller PCB

<b>E503-0062-02</b>	<b>Inter-IC communication error of Finisher Controller PCB</b>
<b>Detection Description</b>	A communication error was detected between the CAN CPU and the MECH CPU contained in the Finisher Controller PCB.
<b>Remedy</b>	[Related parts] Finisher Controller PCB [Remedy] Replace the Finisher Controller PCB. [Reference]
<b>E530-8001-02</b>	<b>Jogger home position error</b>
<b>Detection Description</b>	If no change of the Jogger Home Position Sensor could be detected by rotating the Jogger by 168.2 mm (the distance between the paper feed reference and the escape position (165.6 mm) + the mechanical limit position (2.6 mm)) after the start of Jogger control, the case is judged as Jogger Guide Motor failure.
<b>Remedy</b>	[Related parts] - Harness connecting the Connector J25 and the Jogger Home Position Sensor of the Jogger Guide Motor and the Connector J401 on the Finisher Controller PCB - Jogger Guide Motor - Finisher Controller PCB [Remedy] - Disconnect and then connect the Connector J25 and the Jogger HP Sensor of the Jogger Guide Motor and the Connector J401 on the Finisher Controller PCB. - Replace the Jogger Guide Motor. - Replace the Finisher Controller PCB. [Reference]
<b>E531-8001-02</b>	<b>Staple home position error</b>
<b>Detection Description</b>	If the Staple Ready Sensor detects OFF at the end of staple repositioning, perform staple repositioning again. If the Staple Ready Sensor detects OFF after performing staple repositioning for 11 times, a staple repositioning error is reported.
<b>Remedy</b>	[Related parts] - Harness between the Connector J6 on the Stapler Unit and the Connector J203 on the Finisher Controller PCB - Harness between the Connector J26 on the Stapler Unit and the Connector J204 on the Finisher Controller PCB - Replace the Stapler Unit [Remedy] - Remove and then install the staple cartridge. - Disconnect and then connect the Connectors J6 and J26 on the Stapler Unit and the Connectors J203 and J204 on the Finisher Controller PCB. - Replace the Stapler Unit. [Reference]
<b>E531-8002-02</b>	<b>Staple home position error</b>
<b>Detection Description</b>	When the Staple Home Position Sensor does not detect the home position within 600 ms from the time when the Staple Motor started operation, if it does not detect the home position within 600 msec of counterclockwise motor rotation after stopping the motor for 1000 msec, the Staple Motor is determined to be faulty.
<b>Remedy</b>	[Related parts] - Harness between the Connector J6 on the Stapler Unit and the Connector J203 on the Finisher Controller PCB - Harness between the Connector J26 on the Stapler Unit and the Connector J204 on the Finisher Controller PCB - Replace the Stapler Unit [Remedy] - Disconnect and then connect the Connectors J6 and J26 on the Stapler Unit and the Connectors J203 and J204 on the Finisher Controller PCB. - Replace the Stapler Unit. [Reference]

<b>E540-8001-02</b>	<b>Upper Escape Tray timeout error</b>
<b>Detection Description</b>	If the Upper Escape Tray Upper Limit Sensor did not react to the lifting operation of the Upper Escape Tray Shift Motor for 45 sec, the Upper Escape Tray Shift Motor is determined to be faulty.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J3 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB</li> <li>- Lower Feed Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J3 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB.</li> <li>- Replace the Lower Feed Unit.</li> </ul> <p>[Reference]</p>
<b>E540-8002-02</b>	<b>Upper Escape Tray timeout error</b>
<b>Detection Description</b>	If the Upper Escape Tray Lower Limit Sensor did not react to the lowering operation of the Upper Escape Tray Shift Motor for 45 sec, the Upper Escape Tray Shift Motor is determined to be faulty.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J20 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB</li> <li>- Lower Feed Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J20 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB.</li> <li>- Replace the Lower Feed Unit.</li> </ul> <p>[Reference]</p>
<b>E540-8003-02</b>	<b>Upper Escape Tray Lifting Sensor</b>
<b>Detection Description</b>	If both the Upper Escape Tray Upper Limit Sensor and the Upper Escape Tray Lower Limit Sensor detected ON during Upper Escape Tray initialization, the symptom will be determined as lifter sensor failure.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connectors J3 and J20 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB</li> <li>- Lower Feed Unit</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connectors J3 and J20 on the Lower Feed Unit and the Connector J202 on the Finisher Controller PCB.</li> <li>- Replace the Lower Feed Unit.</li> </ul> <p>[Reference]</p>
<b>E551-8001-02</b>	<b>Finisher Fan error</b>
<b>Detection Description</b>	If a lock signal was detected for 5 consecutive seconds in monitoring at an interval of 100 ms, the symptom will be determined as Finisher Fan failure.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Finisher Fan</li> <li>- Finisher Controller PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J505 on the Finisher Controller PCB</li> <li>- Replace the Finisher Fan</li> </ul> <p>[Reference]</p>

<b>E568-8001-02</b>	<b>Delivery Roller disengagement failure</b>
<b>Detection Description</b>	When the Y Alignment Motor is driven to disengage or engage the Upper Escape Tray Delivery Roller, if the Stack Delivery Roller Alienation Home Position Sensor does not change despite the counterclockwise drive of the Y Alignment Motor for 1.0 sec., the symptom will be determined as a disengagement failure of the Upper Escape Tray Delivery Roller.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connectors J32 and J7006 of the Upper Feed Unit and the Connector J302 on the Finisher Controller PCB</li> <li>- Upper Feed Unit</li> <li>- Finisher Controller PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connectors J32 and J7006 of the Upper Feed Unit and the Connector J302 on the Finisher Controller PCB.</li> <li>- Replace the Upper Feed Unit.</li> </ul> <p>[Reference]</p>
<b>E577-8001-02</b>	<b>Y alignment failure</b>
<b>Detection Description</b>	If the Y Alignment Home Position Sensor did not change despite that the Y Alignment Motor was driven into clockwise rotation for 1.0 sec. to disengage or engage the Y Alignment Roller, the symptom will be determined as failure of the Y Alignment Motor.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J32 on the Upper Feed Unit and the Connector J302 on the Finisher Controller PCB</li> <li>- Harness between the Connector J34 on the Upper Feed Unit, the Relay Connector J7401, and the Connector J301 on the Finisher Controller PCB</li> <li>- Upper Feed Unit</li> <li>- Finisher Controller PCB</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J32 of the Upper Feed Unit and the Connector J302 on the Finisher Controller PCB.</li> <li>- Disconnect and then connect the Connector J34 and the Relay Connector J7401 of the Y Alignment Home Position Sensor, and the Connector J301 on the Finisher Controller PCB.</li> <li>- Replace the Upper Feed Unit.</li> </ul> <p>[Reference]</p>
<b>E602-0001-00</b>	<b>SSD error</b>
<b>Detection Description</b>	SSD failed to be Ready, or SSD was not formatted. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>3. Reinstall the system software using SST or a USB flash drive.</li> <li>4. Check/replace the related parts.</li> </ol>
<b>E602-0015-00</b>	<b>SSD error</b>
<b>Detection Description</b>	There was no file for downloading image coefficient.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Enter safe mode and format the SSD using the SST or USB flash drive.</li> </ol> <p>[Reference] All data in the SSD is deleted.</p> <ol style="list-style-type: none"> <li>3. Back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual, and then replace the SSD Unit.</li> </ol>

<b>E602-0020-00</b>	<b>SSD error</b>
<b>Detection Description</b>	Corruption of database managing user mode/service mode data was detected.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- SSD Unit</li> </ul> <p>[Remedy]</p> <p>While this error occurs, backup of the setting values is disabled. In addition, it may not be recorded in the error log. Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Turn OFF and then ON the main power.</li> <li>2. Enter safe mode, and format the SSD using a USB flash drive.</li> <li>3. Replace the SSD Unit.</li> </ol>
<b>E602-0101-00</b>	<b>SSD error</b>
<b>Detection Description</b>	<p>An error was detected in the PDL-related file storage area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "1", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "1", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E602-0111-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An error was detected in the PDL-related file storage area. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "1", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "1", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0201-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "2", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "2", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0211-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "2", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "2", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>



E602-0301-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the MEAP-related area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "3", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "3", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0311-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the MEAP-related area. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "3", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "3", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0401-00	SSD error
<b>Detection Description</b>	Logical partition error was detected. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "4", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "4", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to the error, enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0411-00	SSD error
<b>Detection Description</b>	Logical partition error was detected. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "4", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "4", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to the error, enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0501-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "5", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "5", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0511-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "5", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "5", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0601-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "6", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "6", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0611-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of image data after startup. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "6", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "6", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0701-00	SSD error
<b>Detection Description</b>	<p>An error was detected in general application temporary area (temporary file). (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "7", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "7", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0711-00	SSD error
<b>Detection Description</b>	<p>An error was detected in general application temporary area (temporary file). (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "7", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "7", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0801-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the general application-related area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0811-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the general application-related area. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-0901-00	SSD error
<b>Detection Description</b>	<p>An error was detected in PDL spool data (temporary file). (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "9", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "9", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-0911-00	SSD error
<b>Detection Description</b>	<p>An error was detected in PDL spool data (temporary file). (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "9", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "9", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>



E602-1001-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the SEND-related area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "10", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "10", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1011-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the SEND-related area. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "10", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "10", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-1101-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the update-related area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "11", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "11", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1111-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the update-related area. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "11", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "11", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-1201-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the license-related area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 5.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>3. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "12", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>4. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>5. enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1211-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the license-related area. (File could not be written in the SSD after startup or I/O error after startup)</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 5.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>3. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "12", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>4. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>5. enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

<b>E602-1301-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An error was detected in the system area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 5.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>3. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "13", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>4. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>5. enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E602-1311-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An error was detected in the system area. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 5.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>3. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "13", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>4. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>5. enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E602-1371-00</b>	<b>System verification error</b>
<b>Detection Description</b>	At startup, a verification error occurred due to invalid data of a MEAP login application.
<b>Remedy</b>	<p>[Remedy]</p> <ol style="list-style-type: none"> <li>1. Set the following service mode setting value to 1: COPIIER &gt; OPTION &gt; USER &gt; MEAPSAFE</li> <li>2. Turn OFF and then ON the main power.</li> <li>3. Reinstall the corresponding MEAP application from RUI.</li> </ol> <p>[Caution]</p> <p>After performing the remedy work, return the MEAPSAFE value to 0 and turn OFF and then ON the main power.</p>

E602-1372-00	Verification error by "Falsification detection at startup" function
<b>Detection Description</b>	At startup, a verification error occurred due to invalid data in the MEAP area.
<b>Remedy</b>	<p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Turn OFF and then ON the main power, and check whether the error is cleared.</li> <li>3. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "13", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain necessary backup data referring to "Appendix &gt; Backup Data List" in System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "13", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Re-install MEAP application(s) via RUI and restore the backup data.</li> </ol> <p>[Reference] Restore the backup data if the data has been deleted.</p>
E602-1401-00	SSD error
<b>Detection Description</b>	<p>An error was detected in SWAP (temporary file/alternative memory area). (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "14", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "14", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-1411-00	SSD error
<b>Detection Description</b>	An error was detected in SWAP (temporary file/alternative memory area). (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "14", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "14", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1701-00	SSD error
<b>Detection Description</b>	An error was detected in the debug log area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "17", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "17", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

E602-1711-00	SSD error
<b>Detection Description</b>	An error was detected in the debug log area. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "17", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "17", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1801-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the image data storage area in Advanced Box. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "18", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "18", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>



E602-1811-00	SSD error
<b>Detection Description</b>	An error was detected in the image data storage area in Advanced Box. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "18", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "18", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
E602-1901-00	SSD error
<b>Detection Description</b>	<p>An error was detected in the storage area of data for printing. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "19", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "19", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>

<b>E602-1911-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An error was detected in the storage area of data for printing. (File could not be written in the SSD after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Main Controller PCB and the SSD Unit</li> <li>- SSD Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "19", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "19", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. If the above-mentioned service mode cannot be executed due to an error, etc., enter safe mode. Then format the SSD using SST or a USB flash drive.</li> <li>6. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E602-2000-00</b>	<b>SSD error</b>
<b>Detection Description</b>	I/O error was detected in the file system after startup.
<b>Remedy</b>	<p>Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check that the SSD Unit is properly installed.</li> <li>2. Turn ON the main power, and check whether the error is cleared.</li> <li>3. Execute the key clear using SST (to make an unformatted disk).</li> </ol> <p>[CAUTION] E602-0001 will be indicated if activating the machine with the unformatted disk. Therefore, be sure to format the SSD.</p> <ol style="list-style-type: none"> <li>4. enter safe mode, and format the SSD using SST or a USB flash drive.</li> </ol>
<b>E602-2001-00</b>	<b>SSD error</b>
<b>Detection Description</b>	Mismatch on encryption operation
<b>Remedy</b>	<p>Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check that the Main Controller PCB is installed properly.</li> <li>2. Turn ON the main power, and check whether the error is cleared.</li> <li>3. Execute the key clear using SST (to make an unformatted disk).</li> </ol> <p>[CAUTION] E602-0001 will be indicated if activating the machine with the unformatted disk. Therefore, be sure to format the SSD.</p> <ol style="list-style-type: none"> <li>4. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> </ol>
<b>E602-2002-00</b>	<b>SSD error</b>
<b>Detection Description</b>	Failure of encryption board and others
<b>Remedy</b>	<p>Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Turn ON the main power, and check whether the error is cleared.</li> <li>2. Execute the key clear using SST (to make an unformatted disk).</li> </ol> <p>[CAUTION] E602-0001 will be indicated if activating the machine with the unformatted disk. Therefore, be sure to format the SSD.</p> <ol style="list-style-type: none"> <li>3. Enter safe mode, and format the SSD using SST or a USB flash drive.</li> <li>4. Replace the Main Controller PCB.</li> </ol>
<b>E602-5001-00</b>	<b>Encryption Chip error</b>
<b>Detection Description</b>	Error of the encryption chip on the Main Controller
<b>Remedy</b>	<p>[Related parts] Main Controller PCB</p> <p>[Remedy] Replace the Main Controller PCB</p>

<b>E602-5002-00</b>	<b>SSD error</b>
<b>Detection Description</b>	A non-genuine SSD was detected.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Replace the SSD with a genuine one.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD UNIT" in the Service Manual.</p> <ol style="list-style-type: none"> <li>2. Format the SSD using SST or a USB flash drive.</li> </ol>
<b>E602-FF01-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An unidentified SSD error was detected at startup. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Main Controller PCB</li> <li>- SSD Unit</li> </ul> <p>[Reference] For backup and restoration, refer to "Appendix&gt; Backup Data List" in the System Service Manual.</p> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Format the SSD using SST or a USB flash drive.</li> <li>3. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E602-FF11-00</b>	<b>SSD error</b>
<b>Detection Description</b>	An unidentified SSD error was detected after startup.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Main Controller PCB</li> <li>- SSD Unit</li> </ul> <p>[Reference] For backup and restoration, refer to "Appendix&gt; Backup Data List" in the System Service Manual.</p> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Format the SSD using SST or a USB flash drive.</li> <li>3. Check/replace the related parts.</li> </ol> <p>[Reference] When replacing the SSD Unit, back up the setting values by referring to "Chapter 5. Adjustment&gt; Actions when Replacing the Parts&gt; SSD Unit" in the Service Manual.</p>
<b>E612-0007-00</b>	<b>System error</b>
<b>Detection Description</b>	Initial license has not yet been registered.
<b>Remedy</b>	Register the initial license (speed license).
<b>E614-0002-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The file system could not be initialized normally at startup. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Reference] For backup and restoration, refer to "Appendix&gt; Backup Data List" in the System Service Manual.</p> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ul style="list-style-type: none"> <li>- Reinstall the necessary application software once the error is cleared.</li> </ul> <ol style="list-style-type: none"> <li>1. After turning OFF the main power, remove and then install the Flash PCB to check that it is installed properly.</li> <li>2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>3. Replace the Main Controller PCB.</li> </ol>

<b>E614-0071-00</b>	<b>System verification error</b>
<b>Detection Description</b>	At normal startup, an error may occur due to invalid data of the firmware for startup. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Start the machine in safe mode, and reinstall the system using SST or a USB flash drive. * [2]: Select Update (Overwrite all) to update the system. 2. Replace the FLASH PCB, and reinstall the system software using SST or a USB flash drive.
<b>E614-0072-00</b>	<b>System verification error</b>
<b>Detection Description</b>	At normal startup, an error may occur due to invalid data of the firmware for safe mode startup. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.
<b>E614-0073-00</b>	<b>System verification error</b>
<b>Detection Description</b>	At startup in safe mode, an error may occur due to invalid data of the startup firmware. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.
<b>E614-0074-00</b>	<b>Start system verification function error</b>
<b>Detection Description</b>	At startup in safe mode, an error may occur due to invalid data of the firmware for safe mode startup. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.
<b>E614-0101-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 5. Replace the Main Controller PCB.

<b>E614-0111-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>5. Replace the Main Controller PCB.</li> </ol>
<b>E614-0201-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>5. Replace the Main Controller PCB.</li> </ol>
<b>E614-0211-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>5. Replace the Main Controller PCB.</li> </ol>

<b>E614-0301-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 5. Replace the Main Controller PCB.
<b>E614-0311-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the system area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 5. Replace the Main Controller PCB.
<b>E614-0401-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	Logical partition error was detected. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Replace the Main Controller PCB.
<b>E614-0411-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	Logical partition error was detected. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Replace the Main Controller PCB.

<b>E614-0501-00</b>	<b>Error in file system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the general application-related area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition. 5. Enter safe mode, and reinstall the system software using SST or a USB flash drive. 6. Check/replace the related parts.
<b>E614-0511-00</b>	<b>Error in file system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the general application-related area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition. 5. Enter safe mode, and reinstall the system software using SST or a USB flash drive. 6. Check/replace the related parts.
<b>E614-0601-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the license-related area. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Replace the Main Controller PCB.



<b>E614-0611-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in the license-related area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>1. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.</li> <li>3. Replace the Main Controller PCB.</li> </ol>
<b>E614-0701-00</b>	<b>Error in file system on the Flash PCB</b>
<b>Detection Description</b>	<p>An error was detected in system setting value (service mode, etc.) storage area. (Initialization failed at startup or I/O error at startup)</p> <p>When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.</p>
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Check/replace the related parts.</li> </ol>
<b>E614-0711-00</b>	<b>Error in file system on the Flash PCB</b>
<b>Detection Description</b>	An error was detected in system setting value (service mode, etc.) storage area. (File could not be written in the Flash PCB after startup or I/O error after startup)
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Flash PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared. When prioritizing clearing of the error, skip Remedies 2 and 3.</p> <p>Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 4.</p> <ol style="list-style-type: none"> <li>1. Check the related harness/cable and connector.</li> <li>2. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CHECK". Then, turn OFF and then ON the main power.</li> <li>3. Obtain the necessary backup data by referring to "Appendix&gt; Backup Data List" in the System Service Manual.</li> <li>4. Select COPIER&gt; FUNCTION&gt; SYSTEM&gt; CHK-TYPE&gt; "8", and execute "HD-CLEAR". Then, turn OFF and then ON the main power to delete the data in the corresponding partition.</li> <li>5. Check/replace the related parts.</li> </ol>

<b>E614-4000-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The OS could not be recognized. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Check that the SSD Unit and the cables are properly installed. 4. Enter safe mode, and format the SSD using SST or a USB flash drive. 5. If another error occurs, clear the error by performing the remedy for it. 6. Replace the Main Controller PCB.
<b>E614-4001-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The OS boot file was not found. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Check that the SSD Unit and the cables are properly installed. 4. Enter safe mode, and format the SSD using SST or a USB flash drive. 5. If another error occurs, clear the error by performing the remedy for it. 6. Replace the Main Controller PCB.
<b>E614-4002-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The OS kernel was not found. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 3. Check that the SSD Unit and the cables are properly installed. 4. Enter safe mode, and format the SSD using SST or a USB flash drive. 5. If another error occurs, clear the error by performing the remedy for it. 6. Replace the Main Controller PCB.
<b>E614-4010-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The OS in safe mode could not be recognized. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.
<b>E614-4011-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The file for booting the OS in safe mode was not found. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.

<b>E614-4012-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	The kernel in safe mode was not found. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.
<b>E614-9001-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	Error in memory allocation/invalid memory (at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.
<b>E614-9002-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	Setting file error was detected at startup. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.
<b>E614-9003-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	Parameter error was detected at startup. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is installed properly. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.
<b>E614-9005-00</b>	<b>Flash PCB error</b>
<b>Detection Description</b>	Startup error was detected. When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. After turning OFF the main power, remove and then install the Flash PCB again to check that it is properly installed. 2. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive.

<b>E614-FF01-00</b>	<b>Error in system on the Flash PCB</b>
<b>Detection Description</b>	An unidentified Flash error was detected at startup. (Initialization failed at startup or I/O error at startup) When this error occurs, the system has not been started normally. Therefore, it may not be recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB - Main Controller PCB [Remedy] Perform the following in the order while checking whether the error is cleared. Although the error is cleared by "HD-CHECK", it may occur again. Thus, perform Remedies 1 to 5. 1. Check the related harness/cable and connector. 2. Select COPIER> FUNCTION> SYSTEM> CHK-TYPE> "0", and execute "HD-CHECK". Then, turn OFF and then ON the main power. 3. Obtain the necessary backup data by referring to "Appendix> Backup Data List" in the System Service Manual. 4. After replacing the Flash PCB, reinstall the system software using SST or a USB flash drive. 5. Replace the Main Controller PCB.
<b>E615-0001-00</b>	<b>Error in self-diagnosis of the encryption module</b>
<b>Detection Description</b>	An error was detected in self-diagnosis of the encryption library.
<b>Remedy</b>	[Remedy] Perform the following in the order while checking whether the error is cleared. - Reinstall the necessary application software and restore the backup data once the error is cleared. 1. After reinstalling the system software using SST or a USB memory, turn OFF and then ON the main power. 2. Obtain the necessary backup data by referring to the backup data list. 3. Enter safe mode, and execute [4] Clear/Format> [2] Flash Format (Flash format) using a USB memory. 4. After replacing the Flash PCB, reinstall the system software using SST or a USB memory. [Reference] For backup and restoration, refer to "Adjustment> Main Controller System" and "Appendix> Backup Data List" in the Service Manual.
<b>E674-0004-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	A communication error occurred when accessing the modem IC used for fax.
<b>Remedy</b>	[Related parts] - Harness between the Fax Board and the Main Controller PCB - Fax Board - Main Controller PCB [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E674-0010-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	A communication error occurred when opening the Timer Device used for fax.
<b>Remedy</b>	Replace the Main Controller PCB
<b>E674-0011-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	A communication error occurred when starting the Timer Device used for fax.
<b>Remedy</b>	Replace the Main Controller PCB
<b>E674-0021-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	A Fax Board for non-supported modem has been connected.
<b>Remedy</b>	Replace it with a genuine Fax Board (for 1-line, 2-line, or 3/4-line).
<b>E674-0030-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	Check sum error
<b>Remedy</b>	System software download for 2 line FAX

<b>E674-0100-07</b>	<b>Fax Board communication error</b>
<b>Detection Description</b>	After completion of fax communication, writing of the communication information (log) failed, and the log could not be read.
<b>Remedy</b>	Turn OFF and then ON the main power. If it occurs when the power is turned OFF and then ON after executing FAX > Clear > ALL, execute FAX > Clear > ALL and turn OFF and then ON the power again. [CAUTION] The previous communication information (log) will be cleared by turning OFF and then ON the main power.
<b>E674-0300-07</b>	<b>Fax configuration error</b>
<b>Detection Description</b>	It was detected that there was a Fax Board for multiple lines installed while the IP Fax license was enabled.
<b>Remedy</b>	- Remove the Fax Board for multiple lines to use the machine as an IP Fax model. - Uninstall the IP Fax license to use the machine as a G3 Fax model.
<b>E674-0301-07</b>	<b>Fax configuration error</b>
<b>Detection Description</b>	It was detected that there was no 1-line Fax Board installed while the IP Fax license was enabled.
<b>Remedy</b>	- Install the Fax Board (1-line) to use the machine as an IP Fax model. - Uninstall the IP Fax license and install the G3 Fax Board to use the machine as a G3 Fax model.
<b>E677-0010-00</b>	<b>Print server error</b>
<b>Detection Description</b>	Failure was detected in operation of the CPU fan on the print server.
<b>Remedy</b>	1. Replace the board of the print server. 2. Reinstall the Print Server (For details, refer to "Service Manual image PASS.")
<b>E713-0000-02</b>	<b>UFDI communication error</b>
<b>Detection Description</b>	A communication error was detected between the Finisher Controller PCB and the DC Controller PCB (UFDI communication error).
<b>Remedy</b>	[Related parts] - Harness between the Connector J701 on the Finisher Controller PCB and the Connector J1001 on the DC Controller PCB - Finisher Controller PCB - DC Controller PCB(UN04) [Remedy] - Disconnect and then connect again the Connector J701 on the Finisher Controller PCB and the Connector J1001 on the DC Controller PCB - Replace the Finisher Controller PCB [Reference]
<b>E719-0001-00</b>	<b>Error in Coin Vendor.</b>
<b>Detection Description</b>	Error in starting of the CoinVendor - The Coin Vendor, which should have been connected before the power was turned OFF, is not connected when the power is turned ON.
<b>Remedy</b>	Check the connection between charging management equipment and machine, and check that the Cable is not open-circuit. Clear the error while the charging management equipment is connected to operate and when switching to the operation without charging management equipment. (To prevent the misuse by removing the charging management equipment, this error code is displayed.)

<b>E719-0002-00</b>	<b>Error in Coin Vendor.</b>
<b>Detection Description</b>	Error in IPC when CoinVendor is running. - In the case of disconnection of IPC or an error in which IPC communication failed to be recovered. - When disconnection of the pickup delivery signal is detected. - When illegal connection is detected (short-circuit with Tx and Rx of IPC)
<b>Remedy</b>	Check the connection between charging management equipment and machine, and check that the Cable is not open-circuit. Clear the error while the charging management equipment is connected to operate and when switching to the operation without charging management equipment. (To prevent the misuse by removing the charging management equipment, this error code is displayed.)
<b>E719-0003-00</b>	<b>Error in Coin Vendor.</b>
<b>Detection Description</b>	- In the case of communication error with the coin vendor while obtaining the unit price at start-up.
<b>Remedy</b>	Check the connection between charging management equipment and machine, and check that the Cable is not open-circuit. Clear the error while the charging management equipment is connected to operate and when switching to the operation without charging management equipment. (To prevent the misuse by removing the charging management equipment, this error code is displayed.)
<b>E719-0004-00</b>	<b>Coin vendor error</b>
<b>Detection Description</b>	The coin vendor was connected to a model that does not support the coin vendor
<b>Remedy</b>	1. Disconnect the coin vendor
<b>E719-0021-00</b>	<b>Coin vendor error</b>
<b>Detection Description</b>	Communication with the coin vendor could not be established at startup of the host machine.
<b>Remedy</b>	1. Check/replace the cable between the charging management equipment and the host machine. 2. Check the power of the charging.
<b>E719-0022-00</b>	<b>Coin vendor error</b>
<b>Detection Description</b>	Communication with the coin vendor could not be established at startup of the host machine.
<b>Remedy</b>	1. Check/replace the cable between the charging management equipment and the host machine. 2. Check the power of the charging.
<b>E719-0031-00</b>	<b>Error in serial communication at the start of the New Card Reader</b>
<b>Detection Description</b>	Failure in communication with the serial New Card Reader at start-up.
<b>Remedy</b>	- Check if the cable of the serial New Card Reader is disconnected. - Take out the serial New Card Reader. - COPIER > Function > CLEAR > CARD - COPIER > Function > CLEAR > ERR
<b>E719-0032-00</b>	<b>Error in serial communication at the start of the New Card Reader</b>
<b>Detection Description</b>	Communication failed in the middle of the operation although communication with the serial New Card Reader was successful at start-up.
<b>Remedy</b>	- Check if the cable of the serial New Card Reader is disconnected.
<b>E719-0041-00</b>	<b>Coin vendor error</b>
<b>Detection Description</b>	Communication with the coin vendor could not be established at startup of the host machine. (Charge mode (COIN = 6) has been set.)
<b>Remedy</b>	1. If it operates in charge mode (COIN = 6) - Check that it is the supported charging management equipment. - Check the cable to be connected. - Check the power of the charging management equipment. 2. If charge mode is canceled - Select COPIER> OPTION> ACC> COIN> "0", and turn OFF and then ON the main power.

<b>E719-0042-00</b>	<b>Coin vendor error</b>
<b>Detection Description</b>	Communication with the coin vendor could not be established at startup of the host machine. (Charge mode (COIN = 6) has been set.)
<b>Remedy</b>	<ol style="list-style-type: none"> <li>If it operates in charge mode (COIN = 6) <ul style="list-style-type: none"> <li>- Check that it is the supported charging management equipment.</li> <li>- Check the cable to be connected.</li> <li>- Check the power of the charging management equipment.</li> </ul> </li> <li>If charge mode is canceled <ul style="list-style-type: none"> <li>- Select COPIER&gt; OPTION&gt; ACC&gt; COIN&gt; "0", and turn OFF and then ON the main power.</li> </ul> </li> </ol>
<b>E732-0001-04</b>	<b>Communication error</b>
<b>Detection Description</b>	A communication error between the Scanner Unit and the Main Controller PCB was detected.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Scanner Unit and the Main Controller PCB</li> <li>- Scanner Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the Main Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; RSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; RSRAMRES</li> </ul>
<b>E732-0023-04</b>	<b>Communication error</b>
<b>Detection Description</b>	A communication error between the Scanner Unit and the Main Controller PCB was detected at startup/recovery from sleep.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Scanner Unit and the Main Controller PCB</li> <li>- Scanner Unit</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the Main Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; RSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; RSRAMRES</li> </ul>
<b>E732-8888-00</b>	<b>Communication error</b>
<b>Detection Description</b>	Scanner for a different model was detected at communication with the Reader.
<b>Remedy</b>	Replace the Reader Unit with the one for this model.
<b>E732-9999-00</b>	<b>Reader detection error</b>
<b>Detection Description</b>	The Reader was detected with a printer model for the first time. Only the message "Turn OFF and then ON the power" is displayed on the screen instead of displaying an error code. The error log is recorded in "COPIER> DISPLAY> ERR".
<b>Remedy</b>	[Remedy] Turn OFF and then ON the main power.
<b>E733-0000-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	A communication error between the DC Controller PCB and the Main Controller PCB was detected at startup.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harnesses between the DC Controller PCB and the Main Controller PCB</li> <li>- DC Controller PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>



<b>E733-0001-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	A communication error between the DC Controller PCB and the Main Controller PCB was detected.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harnesses between the DC Controller PCB and the Main Controller PCB</li> <li>- DC Controller PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
<b>E733-0002-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Signal error was detected after establishment of communication between the DC Controller PCB and the Main Controller PCB.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harnesses between the DC Controller PCB and the Main Controller PCB</li> <li>- DC Controller PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
<b>E733-0004-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error between the Main Controller PCB and the DC Controller PCB
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the Main Controller PCB.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E733-0005-05</b>	<b>Communication error between the Main Controller PCB and the DC Controller PCB</b>
<b>Detection Description</b>	Communication error between the Main Controller PCB and the DC Controller PCB
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the Main Controller PCB.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E733-0006-05</b>	<b>Communication error between the Main Controller PCB and the DC Controller PCB</b>
<b>Detection Description</b>	Communication error between the Main Controller PCB and the DC Controller PCB
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the Main Controller PCB.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E733-0010-05</b>	<b>Communication error between the Main Controller PCB and the DC Controller PCB</b>
<b>Detection Description</b>	A communication error between the DC Controller PCB and the Main Controller PCB was detected.
<b>Remedy</b>	<p>[Related parts] R1.00</p> <ul style="list-style-type: none"> <li>- Harnesses between the DC Controller PCB and the Main Controller PCB</li> <li>- DC Controller PCB</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.  [Reference] Before replacing the DC Controller PCB, back up the service mode data (approx. 2 min) and restore the backup data after the replacement so the data may be able to be protected.</p> <ul style="list-style-type: none"> <li>- Backup: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMBUP</li> <li>- Restoration: COPIER (LEVEL2)&gt; FUNCTION&gt; SYSTEM&gt; DSRAMRES</li> </ul>
<b>E733-0F00-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0000 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted after log collection.

<b>E733-0F01-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0001 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted after log collection.
<b>E733-0F02-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0002 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted after log collection.
<b>E733-0F04-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0004 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted.
<b>E733-0F05-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0005 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted.
<b>E733-0F06-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0006 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted.
<b>E733-F001-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0001 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted after log collection.
<b>E733-F002-05</b>	<b>Printer communication error</b>
<b>Detection Description</b>	Communication error that can be recovered by reboot If it is detected again immediately after reboot, E733-0002 is generated.
<b>Remedy</b>	It is not necessary to perform a remedy because the machine is automatically rebooted after log collection.
<b>E743-0000-04</b>	<b>DDI communication error</b>
<b>Detection Description</b>	Software sequence error
<b>Remedy</b>	[Remedy] Collect debug log and contact to the sales company.
<b>E744-2000-00</b>	<b>Controller firmware mismatch</b>
<b>Detection Description</b>	Invalid controller firmware was detected at startup.
<b>Remedy</b>	Replace the ECO-ID PCB with the one for this model.
<b>E744-5000-07</b>	<b>Mismatch of software version for fax</b>
<b>Detection Description</b>	After the Fax Board (option) has been installed, mismatch of version of software in the Fax Board was detected at transmission and reception.
<b>Remedy</b>	Upgrade the system software version to the latest one.
<b>E746-0021-00</b>	<b>Image Analysis Board error</b>
<b>Detection Description</b>	Self-check NG of Image Analysis Board
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. Remove and then install the Image Analysis Board. 2. If the error is not cleared, replace the Image Analysis Board. 3. After replacing the Image Analysis Board, reinstall the firmware of the Image Analysis Board or the system software which version is supported by this model using SST or a USB flash drive.

<b>E746-0022-00</b>	<b>Image Analysis Board error</b>
<b>Detection Description</b>	Different version of Image Analysis Board (PCB used for PCAM)
<b>Remedy</b>	Reinstall the firmware of the Image Analysis Board or the system software which version is supported by this model using SST or a USB flash drive.
<b>E746-0023-00</b>	<b>Image Analysis Board error</b>
<b>Detection Description</b>	No response from Image Analysis Board (PCB used for PCAM)
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. <ol style="list-style-type: none"> <li>1. Remove and then install the Image Analysis Board.</li> <li>2. If the error is not cleared, replace the Image Analysis Board.</li> <li>3. After replacing the Image Analysis Board, reinstall the firmware of the Image Analysis Board or the system software which version is supported by this model using SST or a USB flash drive.</li> </ol>
<b>E746-0024-00</b>	<b>Image Analysis Board error</b>
<b>Detection Description</b>	Failure in behavior of Image Analysis Board (PCB used for PCAM)
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. <ol style="list-style-type: none"> <li>1. Remove and then install the Image Analysis Board.</li> <li>2. If the error is not cleared, replace the Image Analysis Board.</li> <li>3. After replacing the Image Analysis Board, reinstall the firmware of the Image Analysis Board or the system software which version is supported by this model using SST or a USB flash drive.</li> </ol>
<b>E746-0031-00</b>	<b>TPM error</b>
<b>Detection Description</b>	A communication error has occurred between the Main Controller PCB and the TPM PCB at startup.
<b>Remedy</b>	[Related parts] - TPM PCB [Remedy] Check/replace the TPM PCB. [Reference] After replacing the TPM PCB, if the TPM key was backed up, restore the key. <ol style="list-style-type: none"> <li>1. Connect the USB memory which stores the TPM key.</li> <li>2. Execute "Settings/Registration&gt; Log In&gt; Management Settings&gt; Data Management&gt; TPM Settings&gt; Restore TPM Key".</li> </ol> [CAUTION] Ask the customer to enter "System Manager ID" and "System Manager PIN" when logging in. <ol style="list-style-type: none"> <li>3. Enter the password set at backup operation.</li> <li>4. When the restoration completion screen is displayed, click "OK". Remove the USB memory, and turn OFF and then ON the main power.</li> </ol>
<b>E746-0032-00</b>	<b>TPM error</b>
<b>Detection Description</b>	Mismatch of the TPM key was detected.
<b>Remedy</b>	[Related parts] - TPM PCB [Remedy] Perform the following in the order while checking whether the error is cleared. <ol style="list-style-type: none"> <li>1. Format the SSD and reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the TPM PCB.</li> </ol> [Reference] After replacing the TPM PCB, if the TPM key was backed up, restore the key. <ol style="list-style-type: none"> <li>1. Connect the USB memory which stores the TPM key.</li> <li>2. Execute "Settings/Registration&gt; Log In&gt; Management Settings&gt; Data Management&gt; TPM Settings&gt; Restore TPM Key".</li> </ol> [CAUTION] Ask the customer to enter "System Manager ID" and "System Manager PIN" when logging in. <ol style="list-style-type: none"> <li>3. Enter the password set at backup operation.</li> <li>4. When the restoration completion screen is displayed, click "OK". Remove the USB memory, and turn OFF and then ON the main power.</li> </ol>

<b>E746-0033-00</b>	<b>TPM error</b>
<b>Detection Description</b>	It was detected that data in TPM was inconsistent.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- TPM PCB</li> <li>- SSD Unit</li> </ul> <p>[Remedy]</p> <p>If the TPM key was backed up,</p> <ul style="list-style-type: none"> <li>- Restore the TPM key.</li> </ul> <ol style="list-style-type: none"> <li>1. Connect the USB memory which stores the TPM key.</li> <li>2. Execute "Settings/Registration&gt; Log In&gt; Management Settings&gt; Data Management&gt; TPM Settings&gt; Restore TPM Key".</li> </ol> <p>[CAUTION] Ask the customer to enter "System Manager ID" and "System Manager PIN" when logging in.</p> <ol style="list-style-type: none"> <li>3. Enter the password set at backup operation.</li> <li>4. When the restoration completion screen is displayed, click "OK". Remove the USB memory, and turn OFF and then ON the main power.</li> </ol> <p>If the TPM key was not backed up,</p> <ul style="list-style-type: none"> <li>- Format the SSD and reinstall the system software using SST or a USB flash drive.</li> </ul>
<b>E746-0034-00</b>	<b>TPM auto recovery error</b>
<b>Detection Description</b>	The error occurred when clearing SSD while TPM setting was ON.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- SSD Unit</li> </ul> <p>[Remedy]</p> <p>It is recovered by turning OFF and then ON the power.</p> <p>If the error is not cleared, format the SSD and reinstall the system software using SST or a USB flash drive.</p>
<b>E746-0035-00</b>	<b>TPM version error</b>
<b>Detection Description</b>	TPM PCB which cannot be used in this machine was installed.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- TPM PCB</li> </ul> <p>[Remedy]</p> <p>Install the TPM PCB for this model.</p>
<b>E746-0036-00</b>	<b>TPM software configuration error</b>
<b>Detection Description</b>	TPM software configuration error
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the Main Controller PCB.</li> </ol>
<b>E746-0037-00</b>	<b>TPM software configuration error</b>
<b>Detection Description</b>	TPM software configuration error
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Reinstall the system software using SST or a USB flash drive.</li> <li>2. Replace the Main Controller PCB.</li> <li>3. Replace the TPM PCB.</li> </ol>
<b>E747-0000-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Scanner Unit and the Main Controller PCB</li> <li>- Main Controller PCB</li> <li>- SSD Unit</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.</p>

<b>E747-051B-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-1201-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-3C00-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-7C00-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-9C00-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-9F00-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E747-C51D-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.

<b>E747-DC00-00</b>	<b>Board error</b>
<b>Detection Description</b>	There was unexpected interruption from ASIC.
<b>Remedy</b>	[Related parts] - Harness between the Scanner Unit and the Main Controller PCB - Main Controller PCB - SSD Unit [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E748-2010-00</b>	<b>Flash PCB error</b>
<b>Detection Description</b>	IPL (startup program) was not found, or the SSD could not be recognized.
<b>Remedy</b>	[Related parts] - Cable between the Main Controller PCB and the SSD Unit - SATA-FLASH PCB [Remedy] Perform the following in the order while checking whether the error is cleared. 1. Disconnect the cable between the Main Controller PCB and the SSD Unit, and turn ON the main power. a. When the error code has not been changed: 1. Obtain the necessary backup data by referring to the backup data list. 2. Enter safe mode using (2+8) startup, and execute [4] Clear/Format> [2] Flash Format (Flash format) using a USB memory. 3. After replacing the Flash PCB, reinstall the system software using SST or a USB memory. 4. Restore the backup data. b. When the error code has been changed to another one, see the remedy for the corresponding code. [Reference] For backup and restoration, refer to "Adjustment> Main Controller System" and "Appendix> Backup Data List" in the Service Manual.
<b>E748-2022-00</b>	<b>Main controller startup error</b>
<b>Detection Description</b>	An fatal error was detected in the Main Controller at startup
<b>Remedy</b>	Replace the Main Controller PCB
<b>E748-2024-00</b>	<b>Main Controller PCB access error</b>
<b>Detection Description</b>	Main controller board access errors
<b>Remedy</b>	Replace the Main Controller PCB
<b>E748-7011-00</b>	<b>Start system verification function error</b>
<b>Detection Description</b>	At startup, an error may occur due to invalid data of the OS boot loader on the flash PCB. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.
<b>E748-7021-00</b>	<b>Start system verification function error</b>
<b>Detection Description</b>	At startup, an error may occur due to invalid data of the OS kernel on the flash PCB. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.

<b>E748-7022-00</b>	<b>Start system verification function error</b>
<b>Detection Description</b>	At startup, an error may occur due to invalid data of the OS kernel on the flash PCB. When this error occurs, the system has not been started normally. Therefore, it is not recorded in the error log.
<b>Remedy</b>	[Related parts] - Flash PCB [Remedy] 1. Replace the Flash PCB and reinstall the system using SST or a USB flash drive.
<b>E748-9000-00</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact to the sales company.
<b>E753-0001-00</b>	<b>Download Error</b>
<b>Detection Description</b>	Update of the system software failed.
<b>Remedy</b>	Perform the following in the order while checking whether the error is cleared. 1. Turn OFF and then ON the main power. 2. Reinstall the system software using SST or a USB memory. 3. Replace the FLASH PCB, and reinstall the system software. 4. Collect debug log and contact the sales company.
<b>E804-0000-00</b>	<b>Power Supply Cooling Fan error</b>
<b>Detection Description</b>	It was detected that the Power Supply Cooling Fan was locked.
<b>Remedy</b>	[Related parts] - Harnesses from the Relay PCB and the Power Supply Cooling Fan - Power Supply Cooling Fan - Relay PCB [Remedy] Check/replace the related harness/cable, connector and parts.
<b>E805-0001-05</b>	<b>Power Supply Cooling Fan error</b>
<b>Detection Description</b>	While the Power Supply Cooling Fan was operated, the Power Supply Cooling Fan lock signal "Hi" was detected for 5 consecutive seconds.
<b>Remedy</b>	[Related parts] - Harness between the Connector J207 on the Low-voltage Power Supply PCB and the Connector J102 on the DC Controller PCB - Low-voltage Power Supply PCB - DC Controller PCB(UN04) - Power Supply Cooling Fan [Remedy] - Disconnect and then connect again the Connectors J206 and J207 on the Low-voltage Power Supply PCB and the Connectors J102 and J103 on the DC Controller PCB. - Replace the Power Supply Cooling Fan. [Reference]
<b>E805-0002-05</b>	<b>Cartridge Cooling Fan error</b>
<b>Detection Description</b>	While the Cartridge Cooling Fan was operated, the Cartridge Cooling Fan lock signal "Hi" was detected for 8 consecutive seconds.
<b>Remedy</b>	[Related parts] - Harnesses connecting the Connector J98 of the Cartridge Cooling Fan, the Relay Connector J97, and the Connector J124 on the DC Controller PCB - Cartridge Cooling Fan - DC Controller PCB(UN04) [Remedy] - Disconnect and then connect again the Connector J98 on the Cartridge Cooling Fan, the Relay Connector J67, and the Connector J124 on the DC Controller PCB. - Replace the Cartridge Cooling Fan. [Reference]



<b>E805-0009-05</b>	<b>Front Delivery Cooling Fan error</b>
<b>Detection Description</b>	While the Front Delivery Cooling Fan was operated, the Front Delivery Cooling Fan lock signal "Hi" was detected for 12.5 consecutive seconds.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J36 on the Front Delivery Cooling Fan and the Connector J353 on the High-voltage Power Supply1</li> <li>- Harness between the Connector J351 on the High-voltage Power Supply1 and the Connector J114 on the DC Controller PCB</li> <li>- Front Delivery Cooling Fan</li> <li>- High-voltage Power Supply1</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect again the Connector J36 on the Front Delivery Cooling Fan, the Connectors J353 and J351 on the High-voltage Power Supply1, and the Connector J114 on the DC Controller PCB.</li> <li>- Replace the Front Delivery Cooling Fan.</li> </ul> <p>[Reference]</p>
<b>E805-0010-05</b>	<b>Rear Delivery Cooling Fan error</b>
<b>Detection Description</b>	While the Rear Delivery Cooling Fan was operated, the Rear Delivery Cooling Fan lock signal "Hi" was detected for 8.5 consecutive seconds.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J35 on the Rear Delivery Cooling Fan and the Connector J353 on the High-voltage Power Supply1</li> <li>- Harness between the Connector J351 on the High-voltage Power Supply1 and the Connector J114 on the DC Controller PCB</li> <li>- Rear Delivery Cooling Fan</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J35 on the Rear Delivery Cooling Fan, the Connectors J353 and J351 on the High-voltage Power Supply1, and the Connector J114 on the DC Controller PCB.</li> <li>- Replace the Rear Delivery Cooling Fan.</li> </ul> <p>[Reference]</p>
<b>E805-0013-05</b>	<b>Fixing Fan error</b>
<b>Detection Description</b>	While the Fixing Fan was operated, the Fixing Fan lock signal "Hi" was detected for 8 consecutive seconds.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J37 on the Fixing Fan and the Connector J351 on the High-voltage Power Supply1</li> <li>- Harness between the Connector J353 on the High-voltage Power Supply1 and the Connector J114 on the DC Controller PCB.</li> <li>- Fixing Fan</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connector J37 of the Fixing Fan, the Connectors J351 and J353 on the High-voltage Power Supply1, and the Connector J114 on the DC Controller PCB.</li> <li>- Replace the Fixing fan.</li> </ul> <p>[Reference]</p>

E805-0014-05	Power Supply, Main Controller PCB Cooling Fan error
<p><b>Detection Description</b></p>	<p>While the Power Supply, Main Controller PCB Cooling Fan was operated, the Power Supply, Main Controller PCB Cooling Fan lock signal "Hi" was detected for 8 consecutive seconds.</p> <hr/> <p><b>Remedy</b></p> <p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J350 on the High-voltage Power Supply1 and the Connector J113 on the DC Controller PCB</li> <li>- Power Supply, Main Controller PCB Cooling Fan</li> <li>- High-voltage Power Supply1</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect the Connectors J359 and J350 on the High-voltage power supply1 and the Connector J113 on the DC Controller PCB.</li> <li>- Replace the Power Supply, Main Controller PCB Cooling Fan.</li> </ul> <p>[Reference]</p>
E808-0001-05	Low-voltage Power Supply PCB error
<p><b>Detection Description</b></p>	<p>Error is reported under any of the following conditions.</p> <p>(1) The power supply input voltage detected by CAREN IC at the startup of the DC Controller PCB was less than the specified value (75 V for the 100 V system, 165 V for the 200 V system).</p> <p>(2) The following symptom consecutively occurred twice: Only less than 20.8 V voltage was output from the 24 V power supply after 3 seconds from the start of the 24 V power supply operation at the startup of the DC Controller PCB.</p> <p>(3) CAREN IC detected power supply input voltage less than the specified value (70 V for the 100 V system, 160 V for the 200 V system) for 1.5 consecutive seconds while the 24 V power supply was ON after CAREN IC detected power supply input voltage equal to or higher than the specified value (75 V for the 100 V system, 165 V for the 200 V system).</p> <p>(4) While the 24 V power supply was ON, after an output equal to or higher than 20.8 V was detected, an output less than 18.5 V was detected from the 24 V power supply for 1 consecutive second.</p> <hr/> <p><b>Remedy</b></p> <p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J208 on the Low-voltage Power Supply PCB and the Connector J102 on the DC Controller PCB</li> <li>- Low-voltage Power Supply PCB</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Disconnect and then connect again the Connectors J207 and J208 on the Low-voltage Power Supply PCB and the Connectors J102 and J103 on the DC Controller PCB.</li> <li>- Replace the Low-voltage Power Supply PCB.</li> </ul> <p>[Reference]</p>

<b>E840-0001-05</b>	<b>Fixing Assembly pressure release mechanism error</b>
<b>Detection Description</b>	<p>Error is reported under any of the following conditions.</p> <p>(1) Fixing pressure release sensor does not detect the state shifting from engagement to disengagement or disengagement to engagement within 2 rotations (1.6 sec.) of the engagement/disengagement cam from when the Fixing Motor started to rotate counterclockwise during fixing engagement/disengagement operation.</p> <p>(2)The Fixing Pressure Release Sensor detected the engagement status after the disengagement operation for shipment inspection finished.</p>
<b>Remedy</b>	<p>[Related Parts]</p> <ul style="list-style-type: none"> <li>- Harness between the Connector J86 that connects the Fixing Assembly to the host machine, and the Connector J154 on the DC Controller PCB</li> <li>- Fixing Assembly</li> <li>- Fixing Drive Unit</li> <li>- Fixing Motor</li> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Reinstall the Fixing Assembly.</li> <li>- Disconnect and then connect again the Connector J86 that connects the Fixing Assembly to the host machine, and the Connector J154 on the DC Controller PCB.</li> <li>- Check the gear for releasing pressure on the printer side. If the gear is damaged, replace the Fixing Drive Unit.</li> <li>- Check the gear for releasing pressure on the Fixing Assembly. If the gear is damaged, replace the Fixing Assembly.</li> <li>- Execute the fixing pressure release drive test in service mode. If the fixing pressure release does not operate, replace the Fixing Motor.</li> </ul> <p>Specify operation motor: COPIER&gt; FUNCTION&gt; PART-CHK&gt; MTR  Operation check of motor: COPIER&gt; FUNCTION&gt; PART-CHK&gt; MTR-ON</p> <ul style="list-style-type: none"> <li>- Check the state of the Fixing Pressure Release Sensor in service mode. If it is abnormal, replace the Fixing Assembly.</li> </ul> <p>SITUATION&gt; Sensor Check</p> <ul style="list-style-type: none"> <li>- Replace the Fixing Assembly.</li> </ul> <p>[Reference]</p>
<b>E880-0001-00</b>	<b>Controller Fan error</b>
<b>Detection Description</b>	It was detected that the Controller Fan was locked.
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- Cable between the Main Controller PCB and the Controller Fan</li> <li>- Controller Fan</li> <li>- Main Controller PCB</li> </ul> <p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ul style="list-style-type: none"> <li>- Check the connectors of the Controller Fan.</li> <li>- Visually check rotation of the Controller Fan. <ol style="list-style-type: none"> <li>a. If it is not rotated, replace the Controller Fan.</li> <li>b. If it is rotated, replace the Main Controller PCB.</li> </ol> </li> </ul>
<b>E880-0005-00</b>	<b>Error in Controller Fan</b>
<b>Detection Description</b>	Fan lock of the Storage Cooling Fan was detected
<b>Remedy</b>	<p>Check if the connector is connected.</p> <p>If the connection is OK, replace the Storage Cooling Fan.</p>
<b>E881-0001-00</b>	<b>Board over heat error</b>
<b>Detection Description</b>	Abnormal temperature of the Main Controller CPU was detected.
<b>Remedy</b>	<p>[Remedy] Perform the following in the order while checking whether the error is cleared.</p> <ol style="list-style-type: none"> <li>a. If the error occurred during a service visit and then occurred again, replace the Main Controller PCB.</li> <li>b. If the error does not occur during a service visit but is found in the log: <ol style="list-style-type: none"> <li>1. Clean the inlet on the side where the fan is installed and remove dust.</li> <li>2. Remove dust from the Controller fan.</li> <li>3. If the space on the side where the fan is installed is less than 10 cm, ask the customer to secure enough space.</li> </ol> </li> </ol>

<b>E996-0001-05</b>	<b>Unknown Engine FW error</b>
<b>Detection Description</b>	Unknown Engine FW error
<b>Remedy</b>	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- DC Controller PCB(UN04)</li> </ul> <p>[Remedy]</p> <ul style="list-style-type: none"> <li>- Turn OFF and then ON the main power.</li> <li>- Replace the DC Controller PCB.</li> </ul> <p>[Reference]</p>
<b>E996-007F-04</b>	<b>Error for collecting sequence jam log (Printer)</b>
<b>Detection Description</b>	Error for collecting jam log (Printer)
<b>Remedy</b>	<p>[Remedy] Collect debug log and contact to the sales company.</p> <p>[Reference] By setting "COPIER (LEVEL2)&gt; OPTION&gt; FNC-SW&gt; JM-ERR-D" to "1", it is handled as an error instead of a jam from the first occurrence.</p>
<b>E996-0CE0-05</b>	<b>Error for collecting sequence jam log (Printer)</b>
<b>Detection Description</b>	Error for collecting jam log (Printer)
<b>Remedy</b>	<p>[Remedy] Collect debug log and contact to the sales company.</p> <p>[Reference] By setting "COPIER (LEVEL2)&gt; OPTION&gt; FNC-SW&gt; JM-ERR-D" to "1", it is handled as an error instead of a jam from the first occurrence.</p>

## Jam Code

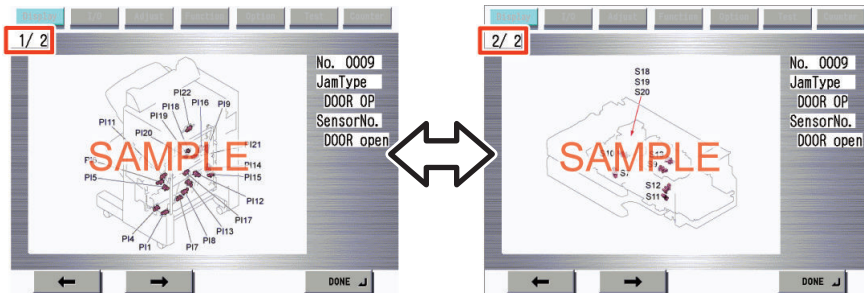
### Jam Type

Type	Overview of detection	Check items (in arbitrary order)
DELAY	A delay jam occurs when a sensor was not turned ON although a specified period of time had passed after the start of detection by the sensor.	<ul style="list-style-type: none"> <li>• Remaining paper at the upstream of the target sensor</li> <li>• Soiling on the target sensor</li> <li>• Displacement of the target sensor position</li> <li>• Failure of the target sensor</li> <li>• Soiling (grease)/deterioration/failure of a drive motor located upstream of the target sensor</li> <li>• Soiling (paper dust)/deterioration/failure of a drive roller located upstream of the target sensor</li> </ul>
STNRY	A stationary jam occurs when a sensor was not turned OFF although a specified period of time had passed after the sensor was turned ON.	<ul style="list-style-type: none"> <li>• Remaining paper near the target sensor</li> <li>• Soiling on the target sensor</li> <li>• Displacement of the target sensor position</li> <li>• Failure of the target sensor</li> <li>• Soiling (grease)/deterioration/failure of a drive motor located upstream of the target sensor</li> <li>• Soiling (paper dust)/deterioration/failure of a drive roller located upstream of the target sensor</li> </ul>
DOOR OP	A door open jam occurs when a sensor detected door open during printing operation.	<ul style="list-style-type: none"> <li>• Door open during printing</li> </ul>
COVER OP	A door open jam occurs when a sensor detected cover open during printing operation.	<ul style="list-style-type: none"> <li>• Cover open during printing</li> </ul>
ADF OPEN	A door open jam occurs when a sensor detected ADF open during printing operation.	<ul style="list-style-type: none"> <li>• ADF open during printing</li> </ul>
SEQUENCE	<p>A sequence jam occurs when there was an error in sensor detection signal at printing operation sequence.</p> <p>Since the jam may occur due to sporadic noise with software of each equipment or communication line (interruption of communication), failure of the part is not the cause of the jam. After the jam is removed, the machine works.</p>	<ul style="list-style-type: none"> <li>• Opening/closing of the door</li> <li>• Turning OFF and then ON the power</li> <li>• Error near the target sensor (soiling/displacement/failure of the sensor, error in harness/open circuit of harness, soiling (grease)/deterioration/failure of a drive motor, or soiling (paper dust)/deterioration/failure of a drive roller)</li> </ul>
POWER ON	A power-on jam occurs when a sensor detected ON state at power-on.	<ul style="list-style-type: none"> <li>• Remaining paper in the machine</li> <li>• Soiling on the target sensor</li> <li>• Failure of the target sensor</li> <li>• Foreign matter on the target sensor (paper dust, paper lint)</li> </ul>
ERROR	<p>An error avoidance jam occurs when an error in the machine (excluding parts failure) was detected. Printing operation is suspended to avoid error occurrence by error code; therefore, parts failure is not the cause of the jam.</p> <p>After the jam is removed, the machine works.</p> <p>If it is due to parts failure, an error code instead of the error avoidance jam is displayed on UI and printing operation is suspended. In such case, service technician should perform remedial work for the error code.</p>	<ul style="list-style-type: none"> <li>• Opening/closing of the door after jam removal</li> <li>• Turning OFF and then ON the power after jam removal</li> </ul>
SIZE ERR	A size error jam occurs when the difference between the paper length detected by the Cassette Guide Plate/specified on the Control Panel and the length measured by the Registration Sensor is out of the specified range.	<ul style="list-style-type: none"> <li>• Difference in paper size</li> <li>• Wrong paper size setting</li> <li>• Error in the Document Size Sensor (soiling/displacement/failure of the sensor)</li> <li>• Error in the Paper Size Detection Unit (failure of mechanical structure for size detection, failure of the Guide Plate, or failure of the Cassette Size Switch)</li> </ul>
P-STOP	<p>Forcible stop of paper feed</p> <p>It occurs when a sheet of paper stops at the position specified in service mode.</p>	<ul style="list-style-type: none"> <li>• Using at problem analysis.</li> </ul>

Type	Overview of detection	Check items (in arbitrary order)
Wrapping jam	When the first sensor after the fixing roller is turned ON is turned OFF immediately detection after the detection. Alternatively, when the second sensor after fixing roller is turned ON and immediately after detection, the first sensor is detection turned OFF.	<ul style="list-style-type: none"> <li>Fixing Assembly remaining in Paper</li> <li>Failure of the target sensor</li> <li>Fixing Assembly failure</li> <li>Paper Type Confirmation (Check if paper type cannot be used.)</li> </ul>

## Jam screen display specification

Due to one jam code being used for multiple options, the illustration for the different option may be displayed on the jam screen. In this case, "1/2" or similar information is displayed on top left side of the screen and this area can be pushed. This operation can be used to switch information on the screen.



## Host machine

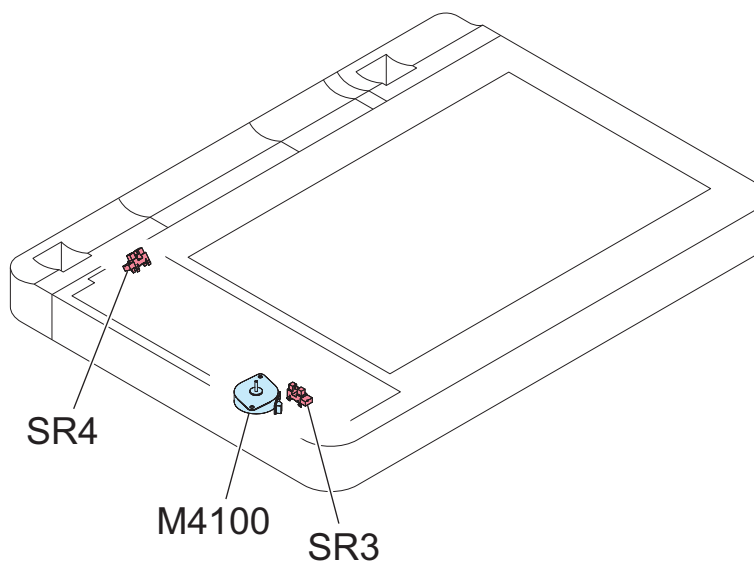
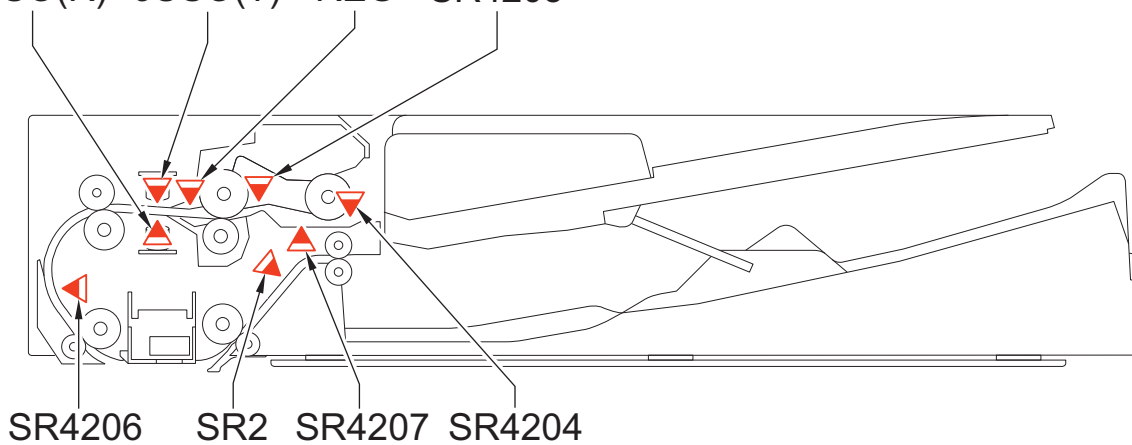


Location Code	Jam code	Jam Type	Sensor name/Detection description	Sensor No.
00	0101	DELAY	Registration Sensor	SR11
00	0106	DELAY	Inner Delivery Sensor	SR8611/SR8613

Location Code	Jam code	Jam Type	Sensor name/Detection description	Sensor No.
00	0107	DELAY	Delivery Paper Full Sensor	SR62
00	0108	DELAY	Duplex Feed Sensor	SR66
00	0109	DELAY	Registration Sensor	SR11
00	0201	STNRY	Registration Sensor	SR11
00	0206	STNRY	Inner Delivery Sensor	SR8611/SR8613
00	0706	WRAP	Inner Delivery Sensor	SR8611/SR8613
00	0A01	POWER ON	Registration Sensor	SR11
00	0A05	POWER ON	Loop Sensor	PS8615
00	0A06	POWER ON	Inner Delivery Sensor	SR8611/SR8613
00	0A07	POWER ON	Delivery Paper Full Sensor	SR62
00	0A08	POWER ON	Duplex Feed Sensor	SR66
00	0A09	POWER ON	Registration Sensor	SR11
00	0B00	DOOR OP	Door Open Jam	-
00	0C00	SEQUENCE	-	-
00	0CE0	SEQUENCE	-	-
00	0CF1	OTHER	Error avoidance Jam	-
00	0D00	OTHER	Feed Path Paper Mismatch Jam	-

## ADF / Reader

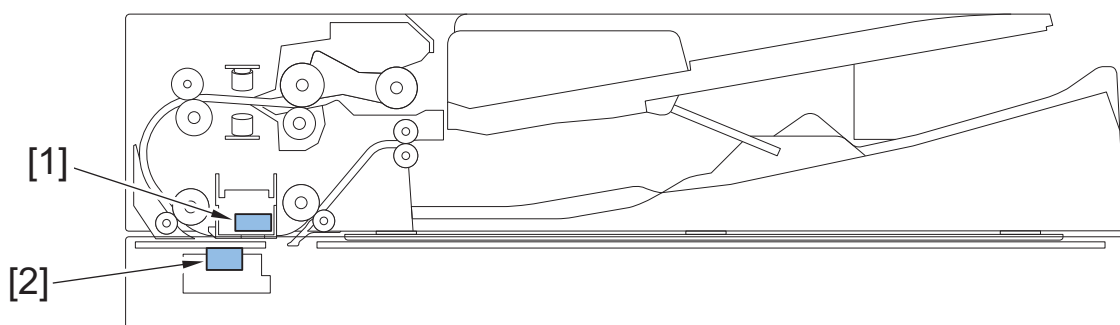
JUSO(R) JUSO(T) REG SR4205





ACC ID	Jam Code	Type	Sensor Name / Description	Sensor ID
01	0001	DELAY	Post-Separation Sensor	REG
01	0002	STNRY	Post-Separation Sensor	REG
01	0009	DELAY	Lead Sensor	SR4206
01	0010	STNRY	Lead Sensor	SR4206
01	0013	DELAY	Delivery Sensor	SR2
01	0014	STNRY	Delivery Sensor	SR2
01	0016	OTHER	-	-
01	0020	OTHER	-	-
01	0021	OTHER	-	-
01	0042	DELAY	Post-Separation Sensor	REG
01	0049	DELAY	Lead Sensor	SR4206
01	0050	STNRY	Lead Sensor	SR4206
01	0053	DELAY	Delivery Sensor	SR2
01	0054	STNRY	Delivery Sensor	SR2
01	0060	OTHER	-	-
01	0061	OTHER	-	-
01	0062	OTHER	-	-
01	0063	OTHER	-	-
01	0071	OTHER	-	-
01	0090	DOOR OP	ADF Open/Closed Sensor	SR4
01	0091	DOOR OP	ADF Open/Closed Sensor	SR4
01	0092	DOOR OP	ADF Cover Sensor	SR5
01	0093	DOOR OP	ADF Cover Sensor	SR5
01	0094	OTHER	-	-
01	0095	OTHER	-	-
01	0096	OTHER	-	-
01	007F	SEQUENCE	-	-
01	00A1	POWER ON	Post-Separation Sensor	REG
01	00A4	POWER ON	Lead Sensor	SR4206
01	00A6	POWER ON	Delivery Sensor	SR2

## UniFlow (Advanced Scanning)



ACC ID	Jam Code	TYPE	Sensor Name/Description	Sensor ID
01	0025	OTHER	Detected skew greater than the maximum correctable amount	[1],[2]
01	0026	OTHER	Unable to detect skew due to unexpected originals	[1],[2]

### ■ 010025: Jam Code (UniFlow) 0025

#### Detection Description

Jam Type: Other Jams

Detected skew greater than the maximum correctable skew amount when performing Advanced Scan.

## Remedy

- Set the original again by following the displayed instruction.
  - When setting originals with mixed Free sizes, set each sheet of original to align with the center.

### CAUTION:

Be aware that an image loss or a paper jam may be caused if the center of the original is off by 10 mm or more from the center of the Tray.

- When setting originals with mixed standard size paper, set by aligning the edge of originals to the rear of feeder.

### NOTE:

Adjust by aligning the Side Guide Plate (Paper Guide) to the large paper.

- Perform skew adjustment referring to chapter 6 "Adjustment".

## ■ 010026: Jam Code (UniFlow) 0026

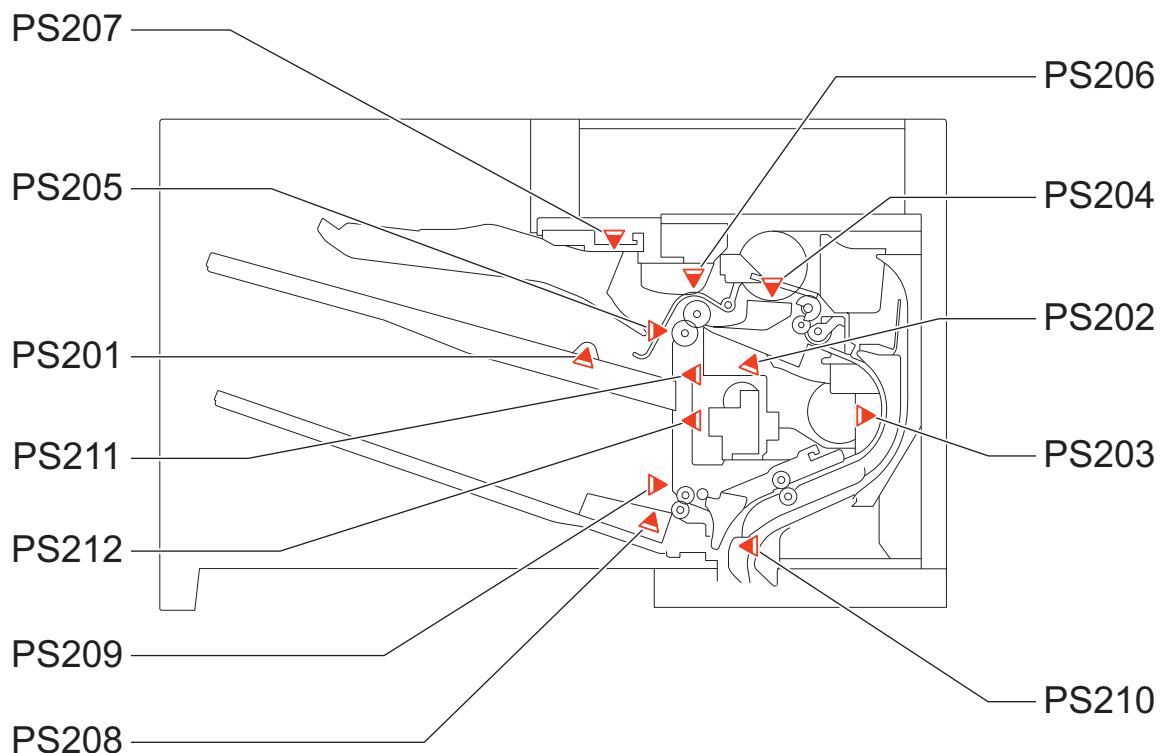
### Detection Description

Jam Type: Other Jams

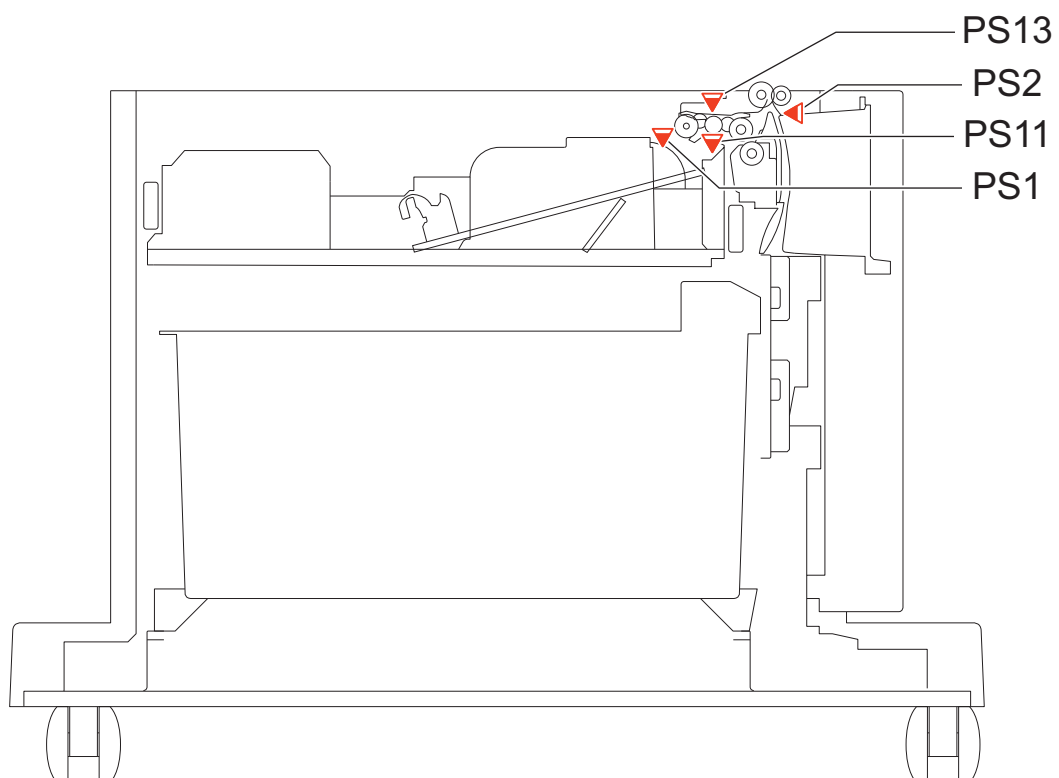
Detected skew greater than the maximum correctable skew amount when performing Advanced Scan.

### Remedy

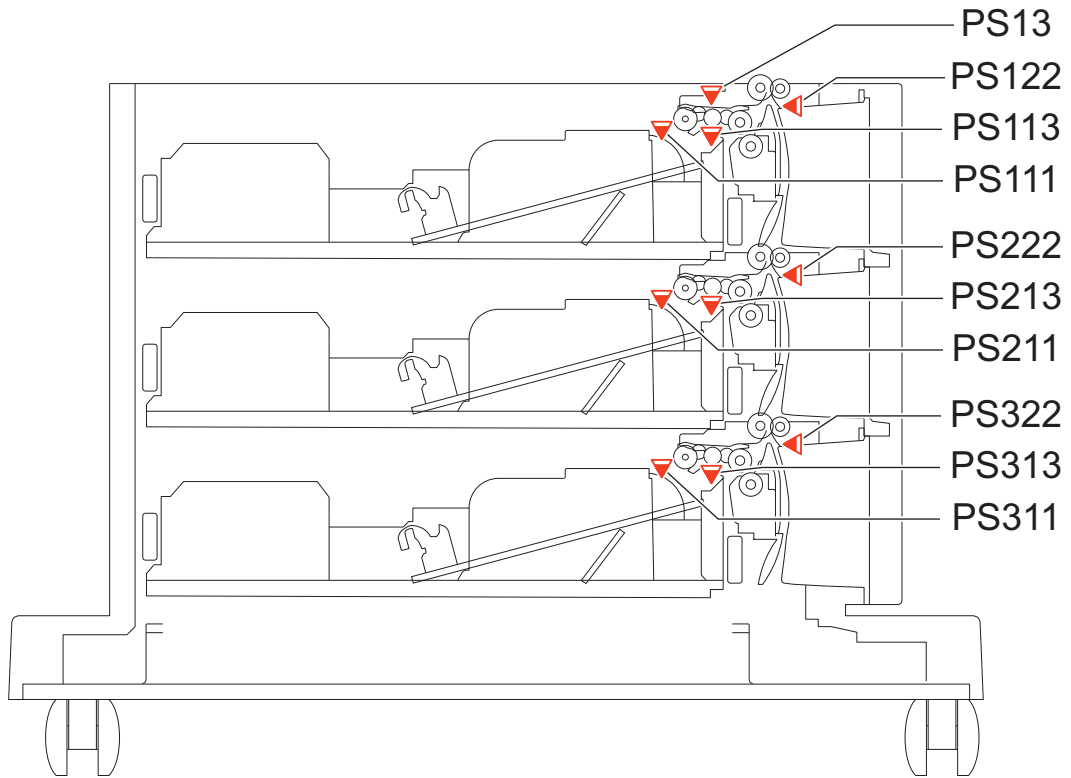
- Check if the original size is out of specification.
- If the original is bent, modify it.
- Change the original stacking direction (with the less damaged end of the original as its leading edge).
- Change the document reading method.
  - Settings/Registration > Function Settings > Common > Scan Settings > Original Thickness Defaults for Scan from Feeder



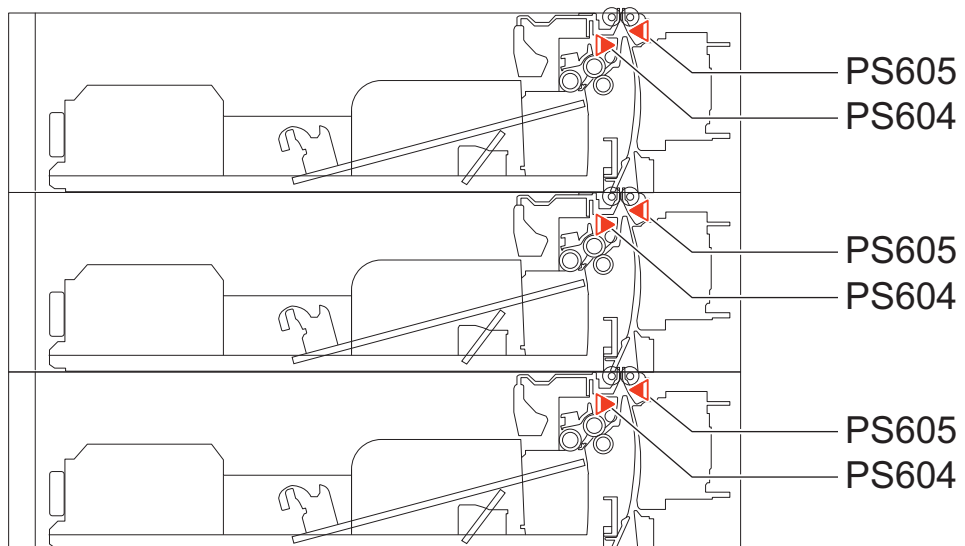
Location Code	Jam code	Jam Type	Sensor name/Detection description	Sensor No.
02	0A0A	POWER ON	SS Inlet Sensor	PS210
02	0A0B	POWER ON	Staple Inlet Sensor	PS203
02	0A0C	POWER ON	SS Outlet Sensor	PS202
02	100A	DELAY	SS Inlet Sensor	PS210
02	100B	DELAY	Staple Inlet Sensor	PS203
02	100C	DELAY	SS Outlet Sensor	PS202
02	110A	STNRY	SS Inlet Sensor	PS210
02	110B	STNRY	Staple Inlet Sensor	PS203
02	110C	STNRY	SS Outlet Sensor	PS202
02	1200	OTHER	Paper Interval	-
02	130A	POWER ON	SS Inlet Sensor	PS210
02	130B	POWER ON	Staple Inlet Sensor	PS203
02	130C	POWER ON	SS Outlet Sensor	PS202
02	1400	DOOR OP	Door Open Jam	-
02	1500	STAPLE	Staple HP Sensor	PS215
02	1F00	OTHER	Paper Length	-



Cassette Feeding Unit-AS1



**Cassette Feeding Unit-AT1**



**Cassette Module-AJ1**

Location Code	Jam code	Jam Type	Sensor name/Detection description	Sensor No.
00	0102	DELAY	Cassette2 Pullout Sensor	PS605/PS2/PS122
00	0103	DELAY	Cassette3 Pullout Sensor	PS605/PS222
00	0104	DELAY	Cassette4 Pullout Sensor	PS322
00	0A02	POWER ON	Cassette2 Pullout Sensor	PS605/PS2/PS122
00	0A03	POWER ON	Cassette3 Pullout Sensor	PS605/PS222
00	0A04	POWER ON	Cassette4 Pullout Sensor	PS322

## Alarm Code

### Alarm Code Details

<b>00-0085</b>	<b>A notice of stat</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>00-0246</b>	<b>Error code display (4-digit)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Soft counter PCB cannot write normally.
<b>00-0247</b>	<b>Error code display (4-digit)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Soft counter PCB cannot restore data.
<b>04-0076</b>	<b>OP Cassette 2 Memory Error</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cause: Communications cannot be made with the Control PCB of OP Cassette 2 or data error occurs. Remedy: 1. Check on the connection of OP Cassette 2 2. Check on the connector of the Control PCB of OP Cassette 2 3. Replacement of the Control PCB of OP Cassette 2 4. Replacement of the DC Controller PCB
<b>04-0077</b>	<b>OP Cassette 3 Memory Error</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cause: Communications cannot be made with the Control PCB of OP Cassette 3 or data error occurs. Remedy: 1. Check on the connection of OP Cassette 3 2. Check on the connector of the Control PCB of OP Cassette 3 3. Replacement of the Control PCB of OP Cassette 3 4. Replacement of the DC Controller PCB
<b>04-0078</b>	<b>OP Cassette 4 Memory Error</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cause: Communications cannot be made with the Control PCB of OP Cassette 4 or data error occurs. Remedy: 1. Check on the connection of OP Cassette 4 2. Check on the connector of the Control PCB of OP Cassette 4 3. Replacement of the Control PCB of OP Cassette 4 4. Replacement of DC Controller PCB
<b>06-0012</b>	<b>Fixing Assembly memory detection error</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cause: A communication error with the EEPROM installed in the Fixing Assembly or abnormality in the data read from the EEPROM, or write abort to the EEPROM occurred. Remedy: 1. Check the connection, soiling, and damage of the Fixing Assembly. 2. Check the connection of the DC Controller PCB. 3. Replace the Fixing Assembly. 4. Replace the DC Controller PCB.
<b>10-0006</b>	<b>Patch Sensor error 1</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Error in the measurement value of the Registration Patch Sensor during patch reading.
<b>10-0017</b>	<b>Toner (Y) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > TONER-Y.

<b>10-0018</b>	<b>Toner (M) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > TONER-M.
<b>10-0019</b>	<b>Toner (C) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > TONER-C.
<b>10-0020</b>	<b>Toner (Bk) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > TONER-K.
<b>10-0091</b>	<b>Toner memory detection error (Y)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the Toner memory (Y) was detected.</p> <p>Cause: The memory of the toner (Y) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (Y).</li> </ol>
<b>10-0092</b>	<b>Toner memory detection error (M)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the memory of toner (M) was detected.</p> <p>Cause: The memory of the toner (M) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (M).</li> </ol>
<b>10-0093</b>	<b>Toner memory detection error (C):</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the memory of toner (C) was detected.</p> <p>Cause: The memory of the toner (C) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (C)</li> </ol>
<b>10-0094</b>	<b>Toner memory detection error (Bk):</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the memory of toner (Bk) was detected.</p> <p>Cause: Memory of toner (Bk) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (Bk)</li> </ol>
<b>10-0095</b>	<b>Toner Cartridge (Y) memory data error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the memory of toner cartridge (Y) memory was detected.</p> <p>Cause: The memory of the toner cartridge (Y) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (Y).</li> </ol>



<b>10-0096</b>	<b>Toner Cartridge (M) memory data error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the memory of the toner cartridge (M) was detected. Cause: The memory of the toner cartridge (M) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (M).</li> </ol>
<b>10-0097</b>	<b>Toner Cartridge (C) memory data error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the toner cartridge (C) memory was detected. Cause: Memory of toner (C) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (C)</li> </ol>
<b>10-0098</b>	<b>Toner Cartridge (Bk) memory data error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Communication error with the toner cartridge memory (Bk) was detected. Cause: The memory of the toner cartridge (Bk) could not be detected.</p> <ol style="list-style-type: none"> <li>1. Remove and then install the Toner Cartridge.</li> <li>2. Check for any scar or soiling on the memory area of the Toner Cartridge.</li> <li>3. Check the connector between the memory detection area and the DC Controller PCB.</li> <li>4. Check for any soiling or damage on the memory detection area.</li> <li>5. Replace the Toner Cartridge (Bk)</li> </ol>
<b>10-0100</b>	<b>Toner Bottle replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Replacement of Toner Bottle was detected.</p> <p>10-0100-0071: New Toner Bottle replacement detection (Bk) 10-0100-0072: New Toner Bottle replacement detection (Y) 10-0100-0073: New Toner Bottle replacement detection (M) 10-0100-0074: New Toner Bottle replacement detection (C) 10-0100-0081: Toner Bottle premature removal detection (Bk) 10-0100-0082: Toner Bottle premature removal detection (Y) 10-0100-0083: Toner Bottle premature removal detection (M) 10-0100-0084: Toner Bottle premature removal detection (C) 10-0100-0181: Unidentified Toner Bottle detection (Bk) 10-0100-0182: Unidentified Toner Bottle detection (Y) 10-0100-0183: Unidentified Toner Bottle detection (M) 10-0100-0184: Unidentified Toner Bottle detection (C)</p> <p>Some alarm codes may not be generated depending on models.</p>
<b>10-0401</b>	<b>Toner Bottle empty alarm (Y)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Toner Bottle empty was detected.
<b>10-0402</b>	<b>Toner Bottle empty alarm (M)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Toner Bottle empty was detected.
<b>10-0403</b>	<b>Toner Bottle empty alarm (C)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Toner Bottle empty was detected.
<b>10-0404</b>	<b>Toner Bottle empty alarm (Bk)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Toner Bottle empty was detected.
<b>10-F017</b>	<b>Toner (Y) high consumption alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	It was detected that the target part was at a high level of daily consumption.

<b>10-F018</b>	<b>Toner (M) high consumption alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	It was detected that the target part was at a high level of daily consumption.
<b>10-F019</b>	<b>Toner (C) high consumption alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	It was detected that the target part was at a high level of daily consumption.
<b>10-F020</b>	<b>Toner (Bk) high consumption alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	It was detected that the target part was at a high level of daily consumption.
<b>11-0001</b>	<b>Waste Toner Container full alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The full Waste Toner Container was detected.
<b>11-0010</b>	<b>Waste Toner Container prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Operation; A message is displayed on the Control Panel (printing is still possible) Cause: The following two conditions were met. - Waste Toner Full Level Sensor Detection - The threshold number of days left as set in COPIER > OPTION > PM-DLV-D > WST-TNR was reached.
<b>11-0100</b>	<b>Waste Toner Container replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Completion of Waste Toner Container replacement was detected.
<b>11-F010</b>	<b>Waste Toner Container high consumption alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	It was detected that the target part was at a high level of daily consumption.
<b>13-0024</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0025</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0026</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0027</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0028</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0029</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-002A</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-002B</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	

<b>13-0FFC</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0FFD</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>13-0FFF</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>14-0000</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>14-0001</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>14-0002</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>14-1000</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>31-0005</b>	<b>Environment Sensor reading alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Error was detected in the measurement result of the Environment Sensor.
<b>31-0006</b>	<b>SSD failure when equipped with the mirroring function</b>
<b>A. Operation / B. Cause / C. Remedy</b>	SSD failure when equipped with the mirroring function
<b>31-0008</b>	<b>Storage failure prediction alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Movement: Storage failure is expected to occur in a short time due to occurrence of physical error in Storage. It does not occur in the Storage of mirroring configuration.</p> <p>Cause: Error in the S.M.A.R.T. value of Storage</p> <p>Measures:</p> <ol style="list-style-type: none"> <li>1. Back up the data stored in Storage.</li> <li>2. Replace the Storage.</li> <li>3. Restore the data.</li> </ol> <p>S.M.A.R.T. (Self-Monitoring Analysis and Reporting Technology): Self-diagnosis function built in the Storage. The occurrence rate of reading error, reading and writing speed, the total number of Motor start-up and stop times, the total length of power-on time, etc. are monitored.</p>
<b>31-0009</b>	<b>FLASH failure prediction alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Cause: Error in the S.M.A.R.T. value of FLASH memory It indicates a physical error of the FLASH memory, which is expected to soon lead to a failure.</p> <p>*: S.M.A.R.T. (Self-Monitoring Analysis and Reporting Technology) = It is a self-diagnosis function built in the FLASH memory, and monitors the occurrence rate of reading errors, reading/writing speed, total number of times of motor start-up/stop, total length of power-on time, etc.</p> <p>Continuously using the machine without taking any measures may lead to E614.</p> <p>Measures: Back up the data stored in the FLASH memory, and restore the data after replacing the FLASH memory.</p>

<b>31-0010</b>	<b>The configuration of an option controlled by the Main Controller has been changed</b>
<b>A. Operation / B. Cause / C. Remedy</b>	A change in configuration of an option such as a change in the configuration of the Fax Board, a change in the configuration of the Voice Board, or a change in the configuration of the option storage, which requires turning OFF and then ON the power, was detected. Detection condition/timing:At the time of startup only Remedy:Turn OFF and then ON the main power.
<b>31-0060</b>	<b>NVRAM access error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Communication with EEPROM in the DCON PCB was not available.
<b>31-0061</b>	<b>NVRAM data error warning</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The EEPROM data in the CDON PCB was invalid or data writing to the EEPROM failed.
<b>34-0050</b>	<b>Laser Scanner EEPROM checksum alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Error in the communication with the EEPROM installed in the Laser Scanner Unit or in the data read from the EEPROM.
<b>34-1301</b>	<b>Drum HP Sensor error (Y)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The home position could not be detected by drum phase detection.
<b>34-1302</b>	<b>Drum HP Sensor error (M)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The home position could not be detected by drum phase detection.
<b>34-1303</b>	<b>Drum HP Sensor error (C)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The home position could not be detected by drum phase detection.
<b>34-1304</b>	<b>Drum HP Sensor error (Bk)</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The home position could not be detected by drum phase detection.
<b>34-3002</b>	<b>Pseudo BD signal generation alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Failed to generate pseudo BD signals.
<b>39-0111</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Error message (E-code) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0210</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0211</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Frequently * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0212</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Occasionally * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0213</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_First time in the day * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0220</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0221</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Frequently * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0222</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Occasionally * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0223</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_First time in the day * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0230</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0231</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 1 * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0232</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 2 * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0233</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 3 * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0234</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 4 * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0235</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Spare (Not selectable) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0240</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0241</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Envelope * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0242</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Postcard * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0243</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Plain paper * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0244</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Label paper * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0245</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Heavy paper * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0250</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0251</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Frequently * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0252</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Occasionally * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0253</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_First time in the day * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0260</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0261</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Frequently * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0262</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Occasionally * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0263</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_First time in the day * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0290</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Others * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0310</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0311</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0312</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0313</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0314</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0320</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0321</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0322</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0323</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0324</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0330</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.



<b>39-0331</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0332</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0333</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0334</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0340</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0341</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0342</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0343</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0344</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0350</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0351</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0352</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0353</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0354</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0360</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0361</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0362</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0363</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0364</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0370</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0371</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0372</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0373</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0374</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0380</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Color not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0381</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0382</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0383</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0384</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0390</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Others * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0511</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Print * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0520</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0521</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission and reception * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0522</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Reception * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0523</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0524</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Forwarding * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0530</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Not specified * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0531</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Slow response * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0532</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Occasional freeze-up (Not work) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0541</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Scan (SEND) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0551</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Main * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0552</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Options * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0590</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Others * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0611</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Training * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0612</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Addition * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0621</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_Fax * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0622</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_SEND * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0631</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Printer driver installation * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-0641</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Address book * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0651</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Network * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0690</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Others * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0811</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Black * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0812</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Yellow * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0813</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Magenta * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0814</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Cyan * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-0821</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Waste Toner Container * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1111</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Error message (E-code)_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1210</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1211</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Frequently_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1212</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Occasionally_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1213</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_First time in the day_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1220</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1221</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Frequently_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1222</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Occasionally_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1223</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_First time in the day_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1230</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1231</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 1_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1232</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 2_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1233</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 3_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1234</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 4_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1235</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Spare (Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1240</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1241</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Envelope_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1242</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Postcard_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1243</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Plain paper_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1244</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Label paper_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1245</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Heavy paper_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1250</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1251</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Frequently_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1252</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Occasionally_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1253</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_First time in the day_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1260</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1261</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Frequently_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1262</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Occasionally_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.



<b>39-1263</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_First time in the day_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1290</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Others_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1310</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1311</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1312</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1313</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1314</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1320</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1321</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1322</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1323</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1324</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1330</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1331</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1332</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1333</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1334</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1340</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1341</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1342</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1343</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1344</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1350</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1351</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1352</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1353</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1354</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1360</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1361</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1362</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1363</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1364</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1370</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1371</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1372</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1373</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1374</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1380</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Color not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1381</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1382</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1383</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1384</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1390</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Others_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1511</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Print_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1520</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1521</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission and reception_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1522</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Reception_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1523</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1524</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Forwarding_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1530</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Not specified_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1531</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Slow response_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1532</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Occasional freeze-up (Not work)_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1541</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Scan (SEND)_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1551</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Main_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1552</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Options_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1590</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Others_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1611</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Training_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1612</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Addition_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1621</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_Fax_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1622</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_SEND_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-1631</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Printer driver installation_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1641</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Address book_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1651</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Network_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1690</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Others_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1811</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Black_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1812</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Yellow_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1813</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Magenta_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1814</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Cyan_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-1821</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Waste Toner Container_(Cancel) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-19EE</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Test signal * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-19FF</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Remedy completed * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2111</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Error message (E-code)_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2210</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2211</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Frequently_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2212</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_Occasionally_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2213</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Inside the machine_First time in the day_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2220</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2221</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Frequently_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2222</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_Occasionally_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2223</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Document Feeder_First time in the day_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2230</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2231</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 1_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2232</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 2_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2233</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 3_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.



<b>39-2234</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Cassette_Cassette 4_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2240</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2241</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Envelope_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2242</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Postcard_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2243</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Plain paper_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2244</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Label paper_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2245</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Multi-purpose Tray_Heavy paper_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2250</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2251</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Frequently_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2252</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_Occasionally_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2253</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Outlet_First time in the day_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2260</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2261</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Frequently_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2262</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_Occasionally_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2263</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_At 2-sided printing_First time in the day_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2290</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Paper jam_Others_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2310</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2311</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2312</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2313</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2314</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Displacement_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2320</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2321</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2322</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2323</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2324</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Blank image_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2330</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2331</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2332</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2333</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2334</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Soiling_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2340</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2341</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2342</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2343</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2344</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Lines_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2350</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2351</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2352</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2353</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2354</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Light_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2360</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2361</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2362</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2363</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2364</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Hue_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2370</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2371</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2372</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2373</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2374</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Dark_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2380</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Color not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2381</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2382</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2383</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2384</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Color displacement_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2390</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Image failure_Others_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2511</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Print_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2520</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2521</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission and reception_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.

<b>39-2522</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Reception_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2523</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Transmission_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2524</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Fax_Forwarding_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2530</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Not specified_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2531</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Slow response_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2532</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Control Panel_Occasional freeze-up (Not work)_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2541</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Scan (SEND)_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2551</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Main_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2552</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Abnormal noise_Options_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2590</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Operation failure_Others_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2611</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Training_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2612</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Addition_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.



<b>39-2621</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_Fax_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2622</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Forwarding_SEND_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2631</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Printer driver installation_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2641</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Address book_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2651</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Network_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2690</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Settings_Others_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2811</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Black_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2812</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Yellow_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2813</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Magenta_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2814</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Toner_Cyan_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>39-2821</b>	<b>Application-generated alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Service call application Order_Waste Toner Container_(Customer information change) * This alarm is not displayed on LUI due to the alarm being generated by the application.
<b>40-0076</b>	<b>Fixing Assembly prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > FX-UNIT.
<b>40-0080</b>	<b>Cassette 1 Feed Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C1-FD-RL.



<b>40-0081</b>	<b>Cassette 1 Separation Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C1-SP-RL.
<b>40-0083</b>	<b>Cassette 2 Feed Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C2-FD-RL.
<b>40-0084</b>	<b>Cassette 2 Separation Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C2-SP-RL.
<b>40-0086</b>	<b>Cassette 3 Feed Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C3-FD-RL.
<b>40-0087</b>	<b>Cassette 3 Separation Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C3-SP-RL.
<b>40-0089</b>	<b>Cassette 4 Feed Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C4-FD-RL.
<b>40-0090</b>	<b>Cassette 4 Separation Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > C4-SP-RL.
<b>40-0092</b>	<b>Separation Roller (DADF) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > DF-SP-RL.
<b>40-0094</b>	<b>ITB Unit prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > TR-UNIT.
<b>40-0125</b>	<b>Pickup Roller (DADF) prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > DF-PU-RL.
<b>40-0359</b>	<b>Secondary Transfer Outer Roller prior notification alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	The life value of a target part reached the number of days left as set in COPIER > OPTION > PM-DLV-D > 2TR-ROLL.
<b>43-0076</b>	<b>Fixing Assembly replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Completion of Fixing Assembly replacement was detected.
<b>43-0077</b>	<b>Multi-purpose Tray Feed Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Multi-purpose Tray Feed Roller counter was cleared.
<b>43-0078</b>	<b>Multi-purpose Tray Separation Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Multi-purpose Tray Separation Roller counter was cleared.
<b>43-0080</b>	<b>Cassette 1 Feed Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 1 Feed Roller counter was cleared.
<b>43-0081</b>	<b>Cassette 1 Separation Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 1 Separation Roller counter was cleared.

<b>43-0083</b>	<b>Cassette 2 Feed Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 2 Feed Roller counter was cleared.
<b>43-0084</b>	<b>Cassette 2 Separation Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 2 Separation Roller counter was cleared.
<b>43-0086</b>	<b>Cassette 3 Feed Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 3 Feed Roller counter was cleared.
<b>43-0087</b>	<b>Cassette 3 Separation Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 3 Separation Roller counter was cleared.
<b>43-0089</b>	<b>Cassette 4 Feed Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 4 Feed Roller counter was cleared.
<b>43-0090</b>	<b>Cassette 4 Separation Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cassette 4 Separation Roller counter was cleared.
<b>43-0092</b>	<b>Separation Roller (DADF) replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Separation Roller (DADF) counter was cleared.
<b>43-0094</b>	<b>ITB Unit replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	ITB Unit counter was cleared.
<b>43-0125</b>	<b>Pickup Roller (DADF) replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Pickup Roller (DADF) counter was cleared.
<b>43-0359</b>	<b>Secondary Transfer Outer Roller replacement completion alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Secondary Transfer Outer Roller counter was cleared.
<b>50-0010</b>	<b>Alarm due to original separation failure</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Movement: Nothing in particular. Cause: Condition unable to separate 1st sheet of original from the ADF occurs 3 times. Measures: Check the rotation of the Delivery Reversal Motor (M12) -> Check the operation of the Pickup Solenoid (SL5) -> Check the life of the Pickup and Feed Rollers and Separation Pad -> Check if the paper lint is at the pickup slot.
<b>50-0015</b>	<b>Failure of the ADF Double Feed Sensor</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Cause: Failure of the Double Feed Sensor installed in the ADF Detection condition/timing: - When a paper feed error of the Double Feed Sensor was detected at power-on - When an error of the output value of the Double Feed Sensor was detected during ADF job (While an ADF job is being executed, it is handled as a jam once and retry is performed.) Clearing condition: - When communication and the sensor output value are normal at power-on Movement/symptom: "Check area where multi. sheet feed was detected. (Call serv. rep.)" is displayed in the status line. Although reading from the ADF is possible, double feed cannot be detected when it occurs. Measures: Check for any foreign matter, clean paper lint, disconnect and then connect the connectors, replace the Double Feed Detection PCB, replace the Macin Controller PCB, replace the harnesses

<b>70-0071</b>	<b>Verification error by Falsification detection at startup function</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Cause: At normal startup, verification error occurred due to invalid data of the firmware (for startup in safe mode).</p> <p>Measures: 1. Replace the Flash PCB, and reinstall the system software using SST or a USB flash drive. 2. Settings/Registration &gt; Management Settings &gt; Security Settings &gt; System verification at startup &gt; OFF</p>
<b>70-0086</b>	<b>Upgrading-related alarm</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Upgrading process is failed.
<b>70-0087</b>	<b>Firmware combination mismatch</b>
<b>A. Operation / B. Cause / C. Remedy</b>	<p>Cause: An option with the firmware which version is newer than that of the firmware installed in the host machine was detected. It is an alarm when the automatic update cancellation message is displayed on the Control Panel.</p> <p>Detection condition: When the following two conditions are satisfied: 1. "1" is set in COPIER&gt;Option&gt;FNC-SW&gt;VER-CHNG. 2. The version of the firmware installed in the option that has been installed to the host machine is newer than that of the firmware in the host machine.</p> <p>Timing: At startup Movement/symptom: Cancel the automatic update. Measures: Update the firmware of the host machine.</p>
<b>73-0004</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0006</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0007</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0008</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0009</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0011</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0013</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0014</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>73-0015</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	

<b>73-0017</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>73-0021</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>73-0024</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>73-0026</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0001</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0002</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0004</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0005</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0006</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0007</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>76-0008</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>77-0001</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>77-0002</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>77-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>77-0005</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	

<b>77-0006</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>78-0002</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>78-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>78-0005</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>79-0001</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>79-0002</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>79-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>79-0004</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0001</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0004</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0007</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0008</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0009</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0010</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>80-0011</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	

<b>80-0012</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>80-0013</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>80-0015</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>80-0016</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>80-0019</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0001</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0002</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0003</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0004</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0005</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>81-0006</b>	<b>For R&amp;D</b>
<b>A. Operation / B. Cause / C. Remedy</b>	
<b>83-0005</b>	<b>PDF memory insufficient</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Reduce the size of the PDF file to be printed, or split the file into parts and print them again. In some cases, it can be printed properly by opening the file with the application software and using the printer driver.
<b>83-0008</b>	<b>CanonPDF</b>
<b>A. Operation / B. Cause / C. Remedy</b>	PDF data reading error
<b>83-0010</b>	<b>CanonPDF</b>
<b>A. Operation / B. Cause / C. Remedy</b>	PDF process file error
<b>83-0013</b>	<b>PDF font error</b>
<b>A. Operation / B. Cause / C. Remedy</b>	Change the acrobat settings

<b>83-0015</b>	<b>CanonPDF</b>
A. Operation / B. Cause / C. Remedy	PDF data decode error
<b>83-0017</b>	<b>CanonPDF</b>
A. Operation / B. Cause / C. Remedy	PDF error
<b>83-0020</b>	<b>Reception of ESCP unanalyzable data</b>
A. Operation / B. Cause / C. Remedy	Since PDL automatic judgment may be wrong, select the appropriate PDL in Settings/Registration > Function Settings > Printer > Printer Settings > Settings > Printer Operation Mode, and send the data.
<b>83-0021</b>	<b>Reception of I5577 unanalyzable data</b>
A. Operation / B. Cause / C. Remedy	Since PDL automatic judgment may be wrong, select the appropriate PDL in Settings/Registration > Function Settings > Printer > Printer Settings > Settings > Printer Operation Mode, and send the data.
<b>83-0022</b>	<b>Reception of HPGL unanalyzable data</b>
A. Operation / B. Cause / C. Remedy	Since PDL automatic judgment may be wrong, select the appropriate PDL in Settings/Registration > Function Settings > Printer > Printer Settings > Settings > Printer Operation Mode, and send the data.
<b>83-0023</b>	<b>Reception of N201 unanalyzable data</b>
A. Operation / B. Cause / C. Remedy	Since PDL automatic judgment may be wrong, select the appropriate PDL in Settings/Registration > Function Settings > Printer > Printer Settings > Settings > Printer Operation Mode, and send the data.
<b>84-0001</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0002</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0003</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0004</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0005</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0006</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0007</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0008</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	
<b>84-0009</b>	<b>For R&amp;D</b>
A. Operation / B. Cause / C. Remedy	





# Service Mode

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COPIER (Service mode for printer)...	491
FEEDER (ADF service mode).....	706
BOARD (Option board setting mode) .....	713
FAX (Service Mode for FAX).....	714

## Overview

It is possible to see each item of service mode so that those who access to service mode can understand how to use them. The main types of this machine's service mode are shown below.

### Basic Operations

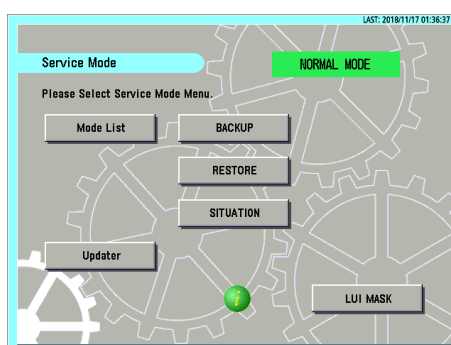
This section describes the basic operation of service mode.

#### ■ Entering Service Mode

For information on how to enter service mode, contact the Support Dept. of the sales company.

#### ■ Service Mode Menu

Press the button in the service mode menu to display the initial screen of each mode. The differences between these modes are described below.



Top Screen

#### MODELIST

In this mode, functions for referring to each item in service mode, etc. are available.

#### Updater

This button is used to access the CDS and UGW servers and update system software.

#### BACKUP

This button is used to back up the service mode setting values.

#### RESTORE

This button is used to restore the service mode setting values backed up by [BACKUP].

#### SITUATION

This function displays service mode items according to the situation.

#### LUI MASK

This button is used to display a mask screen to prevent operations from being performed from the Control Panel while the service mode is being accessed from a remote PC.

#### NOTE:

For the detailed information on how to use Updater, BACKUP, and RESTORE, refer to the imageRUNNER ADVANCE System Service Manual.

#### ■ Description of Service Mode Items

The description of the initial screen, the main items, the intermediate items and the sub items can be displayed. After selecting any item of the initial screen, main item, the intermediate item or the sub item, pressing "i" (Information Button) displays the description of the selected item (hereinafter referred to as the service mode contents).

**CAUTION:**

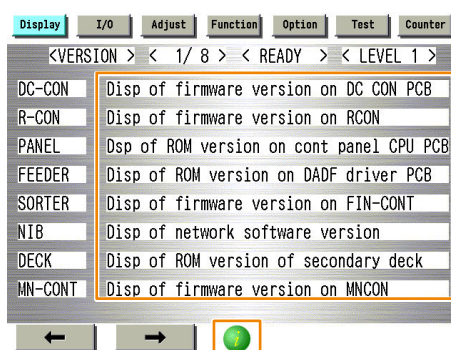
- Displayed language of the service mode contents can be selected from J/E/F/I/G/S/C/K/T.
- The service mode contents can be upgraded using SST or a USB flash drive just like other system software.

Example: COPIER > DISPLAY > VERSION screen

**1. Press the [i] button.**



**2. The title of each sub item is displayed.**



To check the details of each item, select the relevant item and press the [i] button.

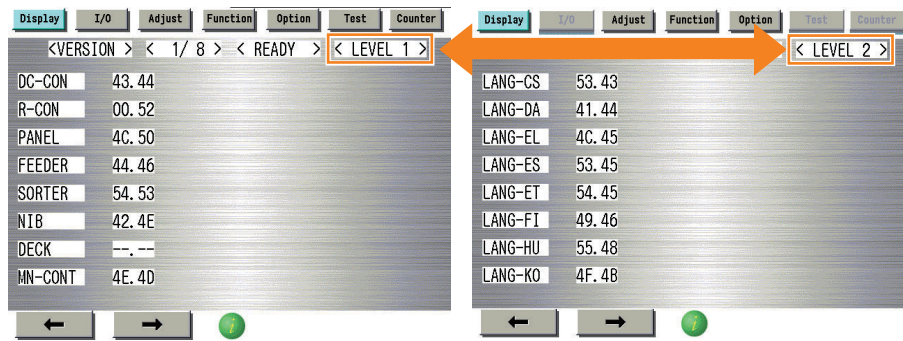
**3. A detailed description of the sub item (specifications and use methods, setting screen, etc.) is displayed.**



## ■ Switching the Screen Display (Level 1 <->2)

Switching of screens between Level 1 and Level 2 becomes easier.

By pressing <LEVEL 1> at the upper right of the screen while Level 1 screen is displayed, the screen is switched to Level 2 screen.



Examples of Screen Display

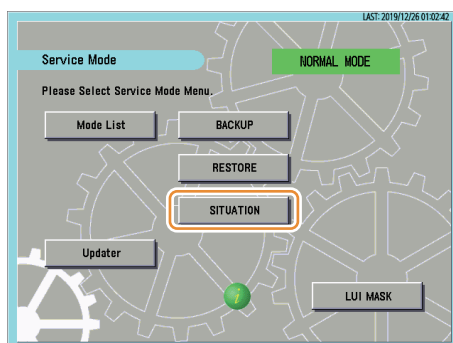
**NOTE:**

This key combination can be used to enter the Level 2 screen.

- Mode List screen > [Settings/Registration] > [2]

## SITUATION Mode

Situation mode has been implemented in this machine to improve workability and searchability at the site. This mode makes it possible to easily use the service mode appropriate for the scene at the site.

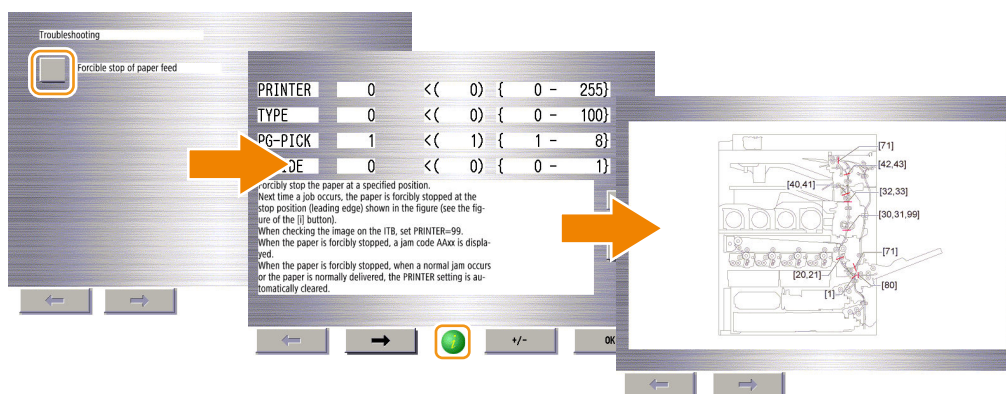


The following items are available in situation mode.

- Install :  
To be referred at installation of the machine.
- Troubleshooting :  
To be referred at problem solving.
- Parts Replacement :  
To be referred at parts replacement.
- Major Adjustment :  
To be referred at installation of the machine.
- Sensor Check :  
To be referred at checking of the sensor.
- Part Check :  
To be referred at operation check of the part.

The following three points are made available depending on each situation:

- Display of related service mode that requires adjustment
- Display of causes and remedies
- Display of related images



## Security Support

A password can be specified to prevent unauthorized access to the service mode.

### Related Service Mode:

#### Setting password type when the screen is switched to the service mode

- COPIER > OPTION > FNC-SW > PSWD-SW (Level 1)

#### The password for service engineer when the screen is switched to the service mode

- (Level 2) COPIER > OPTION > FNC-SW > SM-PSWD

## ■ Procedure for Setting Password

### 1. Set "1" or "2" in the following service mode.

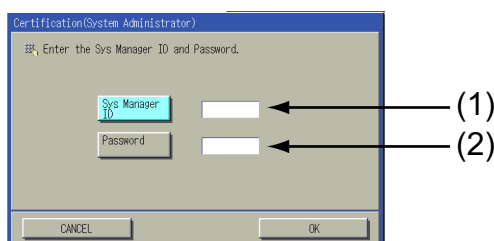
- COPIER > OPTION > FNC-SW > PSWD-SW  
<Setting range>  
0: No password [Default]  
1: Service technician  
2: System administrator + Service technician

#### CAUTION:

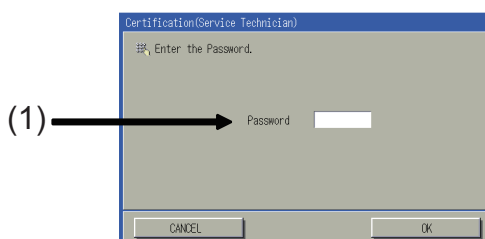
- This setting is enabled without restarting the host machine.
- After setting the password, the following screen will be displayed by accessing service mode.
- Therefore, when the PSWD-SW is set to "2" (system administrator + service technician), enter the system administrator password ([System Manager ID] and [System Manager PIN] in [Settings/Registrations] > [Management Settings] > [User Management] > [System Manager Information Settings]), and then press the [OK] button.

### 2. Follow the following procedure to check that you can login to service mode.

1. When setting PSWD-SW to "1" (system administrator) or "2" (ServiceMode\_070Backup) in step 1, the system administrator password entry screen will be displayed, so enter the system administrator ID in [Sys Manager ID] (1) and system administrator password in [Password] (2), and then press the [OK] button.



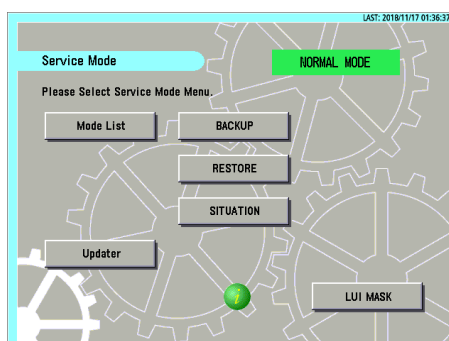
2. When setting PSWD-SW to "2" (system administrator + service technician) in step 1, the service technician password entry screen will be displayed after step 2. Enter the service technician password in [Password] (1), and then press the [OK] button.



#### CAUTION:

- The service technician password is the password set in COPIER > OPTION > FNC-SW > SM-PSWD.
- If you forget the password for service technician, disable the password function using the Service Support Tool (SST).

Check that you can access service mode and finish the work.



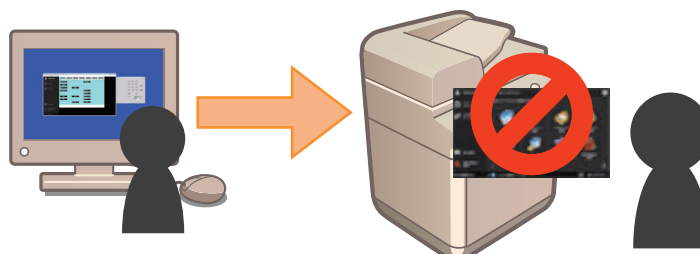
## ■ Function to Mask the Screen during Remote Access

This function ensures security during servicing work using remote connection.

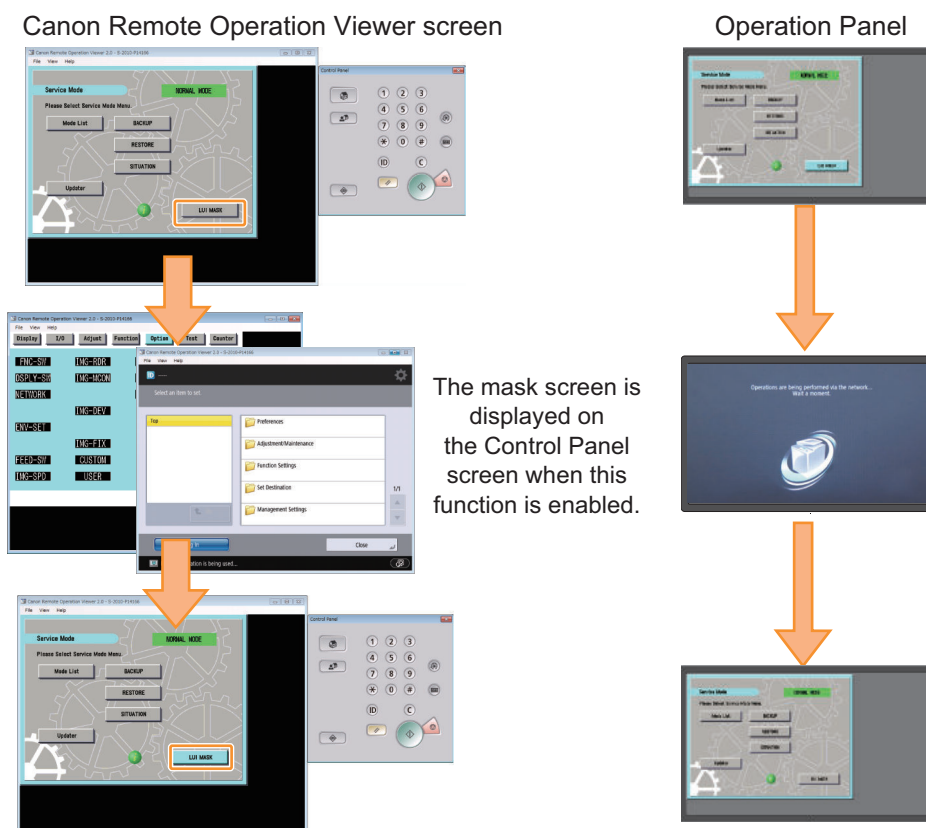
The machine has an option called Remote Operation Viewer for remote control via a network. This option enables a service technician to perform maintenance on the machine from a remote location.

However, the same screen is displayed on the Remote Operation Viewer screen and the Control Panel during the work, which carries the following risks.

- The screen being operated can be seen by the user.
- During remote operation, the user may perform an operation on the Control Panel and an unexpected processing may be executed.



To solve these security problems, a function has been added to display a message on the Control Panel screen when the machine is being operated remotely using Remote Operation Viewer in order to prevent the user from performing unexpected operations. As shown in the figure below, the mask screen is displayed when this function is enabled.



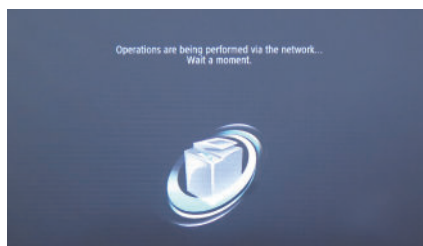
Examples of Screen Display

### Functional Specification

The specifications of this function are shown below.



- When this function is enabled, a mask screen is displayed on the Control Panel. When the function is disabled, the original screen is displayed again.



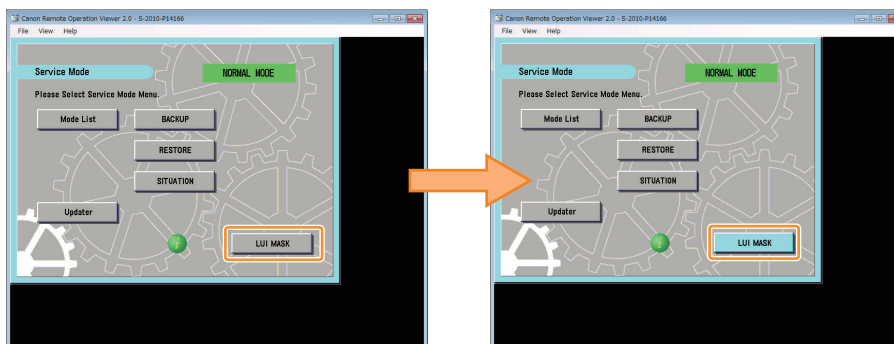
Example of the displayed mask screen

- This function is disabled when the following operations are performed.
  - Press [LUI MASK] on the service mode top screen.
  - Exit Remote Operation Viewer.
  - The remote access is disconnected due to a network failure, etc.
  - The machine is shut down (power down) or restarted.
- If this function is disabled while the service mode is being operated, the service mode is forcibly exited, and the previous screen is displayed. (However, the service mode is not forcibly terminated if the Updater screen has been accessed from service mode.)
- When this function is enabled, all operations (operations from the Touch Panel or hardware keys) other than screen brightness adjustment and operation on the Energy Saver key are disabled.

### ● Procedure for Enabling This Function

The procedure for enabling this function is shown below.

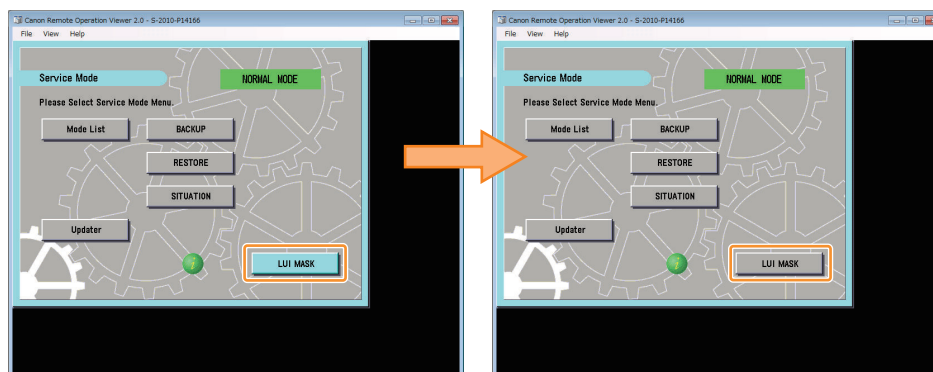
- Use the Remote Operation Viewer to access the machine, and start service mode.
- Press [LUI MASK], and check that the button is enabled (has turned light blue).



### ● Procedure for Disabling This Function

The procedure for disabling this function is shown below.

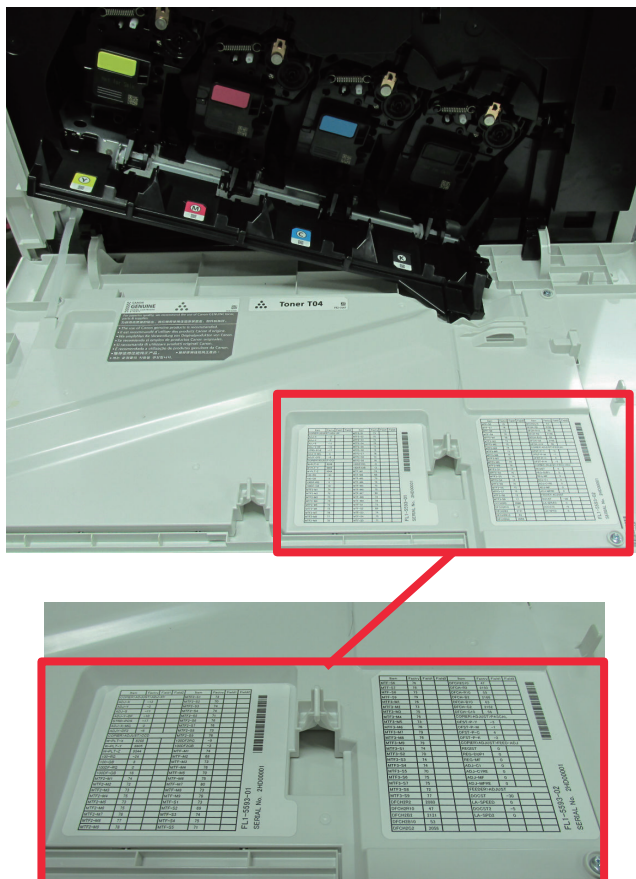
- Perform one of the following operations.
  - Access the service mode, press [LUI MASK], and check that the button is disabled (has turned gray).



- Exit the Remote Operation Viewer.
- Disconnect the network (disconnect the network cable, disable the network function, etc.).
- Shut down or restart the machine.

## Position to Affix the Service Label

Adjustment is made to every machine at the time of shipment and the adjustment value is written down in the service label. When replacing the DC Controller PCB or clearing RAM, the adjusted values of ADJUST and OPTION return to the default; therefore, be sure to adjust the value in the field, and in the case of changing the service mode value, be sure to write down the changed value in the service label. When the corresponding item is not found on the service label, write the value in blank field. The service label of this machine is affixed to the position shown below.



## Output of Service Print Data

- The service print data such as P-PRINT can be output as a file.
- By executing the following service mode, data at the time can be saved in the Storage  
Service Mode Level 1 > Copier > Function > MISC-P > RPT-FILE
- The saved data will be deleted from the Storage when it is exported to SST or a USB flash drive.
- When multiple service data such as P-PRINT and HIST-PRINT is saved in the host machine, it is collectively exported to SST or a USB flash drive.

### NOTE:

- Service print data cannot be output when an error has occurred.
- When connecting a USB flash drive that runs on external power, start the machine with the power is turned ON in advance. A USB flash drive connected after the machine has been started cannot be recognized.

How to obtain the report data	Location
<a href="#">"Moving the file in service mode" on page 487</a>	USB flash drive
<a href="#">"Moving the file in download mode" on page 488</a>	USB flash drive
<a href="#">"How to Export Service Print File to a PC Using SST" on page 489</a>	PC

## ■ Service Print and Data File Name Supported for File Output

Service Mode	Content
COPIER > Function > MISC-P > P-PRINT	Output of service mode setting values
COPIER > Function > MISC-P > HIST-PRT	Output of jam and error history
COPIER > Function > MISC-P > USER-PRT	Output of Settings/Registration menu setting values list
COPIER > Function > MISC-P > D-PRINT	Output of service mode (DISPLAY)
COPIER > Function > MISC-P > ENV-PRT	Output of the temperature and humidity inside the machine/surface temperature of the Fixing Roller as a log
COPIER > Function > MISC-P > PJH-P-1	Output of details on print job history (100 jobs)
COPIER > Function > MISC-P > PJH-P-2	Output of details on print job history (all jobs)
COPIER > Function > MISC-P > USBH-PRT	Output of USB device information report
COPIER > Function > MISC-P > TNRB-RPT	Output of the Toner Container ID report

### NOTE:

When each service mode is individually executed, the report corresponding to the service mode as of the time of execution is output.

## ■ Moving the file in service mode

### Preparation

The following item needs to be prepared to export the service print file to a USB flash drive.

- USB flash drive (FAT32 format file system that is not locked with a password. To display the USB menu, the said model's firmware must already be registered.)

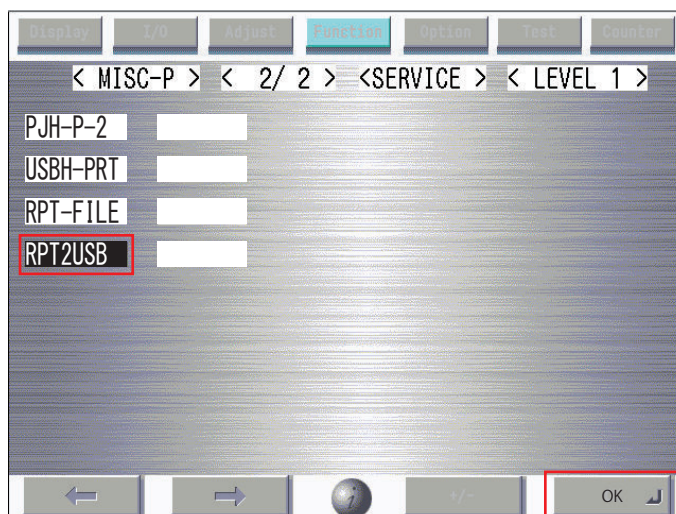
### Overall flow

1. Selecting RPT-FILE  
Select service mode > Copier > Function > MISC-P > RPT-FILE; and then press OK.
2. Generating report file  
After the "ACTIVE" blinks for 3 to 4 minutes, generation of a report file is complete as "OK!" is displayed.



3. Connect the USB flash drive storage device to the USB port.

- Select service mode > Copier > Function > MISC-P > RPT2USB; and then press OK.

**NOTE:**

- If the downloaded file is opened as plain text, the paragraphs are misaligned, which makes it difficult to read the data.
- When the file is dragged to WordPad, an image similar to the image output on paper may be displayed in some cases.

## ■ Moving the file in download mode

### Preparation

The following item needs to be prepared to export the service print file to a USB flash drive.

- USB flash drive (FAT32 format file system that is not locked with a password. To display the USB menu, the said model's firmware must already be registered.)

### Overall flow

- Selecting RPT-FILE  
Select service mode > Copier > Function > MISC-P > RPT-FILE; and then press OK.
- Generating report file  
After the "ACTIVE" blinks for 3 to 4 minutes, generation of a report file is complete as "OK!" is displayed.





3. Execute Download mode > [5]: Download File > [4]: ServicePrint Download.

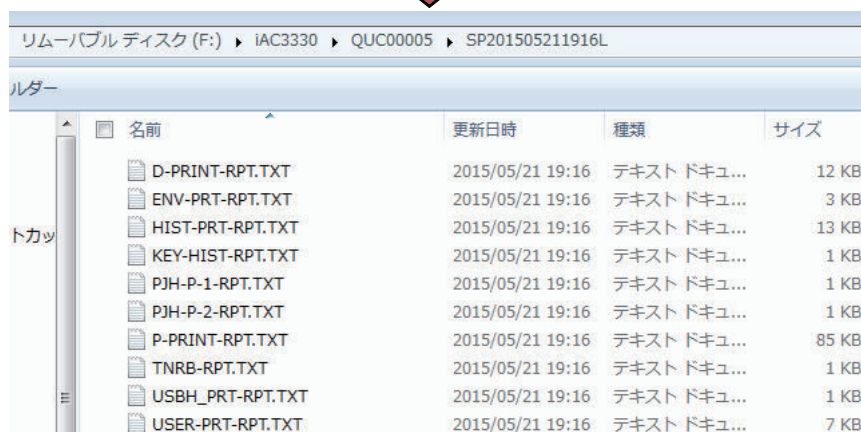
```

[[[[[[[ Download File Menu (USB) ]]]]]]]
-----
[1]: SUBLOG Download
[4]: ServicePrint Download
[C]: Return to Main Menu

[Reset]: Start shutdown sequence

/[4] has been selected. Execute?/
- (OK) : 0 / (CANCEL) : Any other keys -

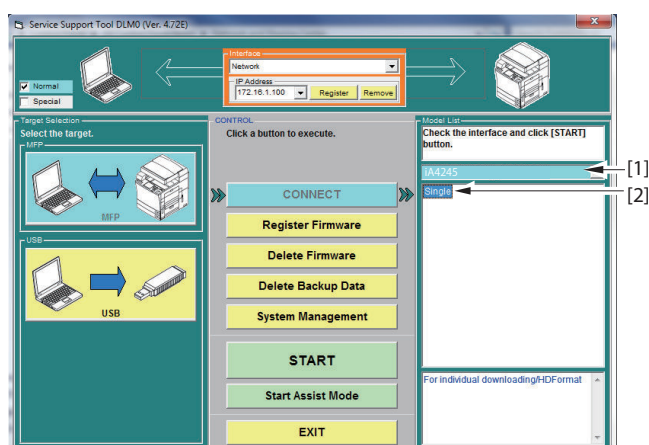
```



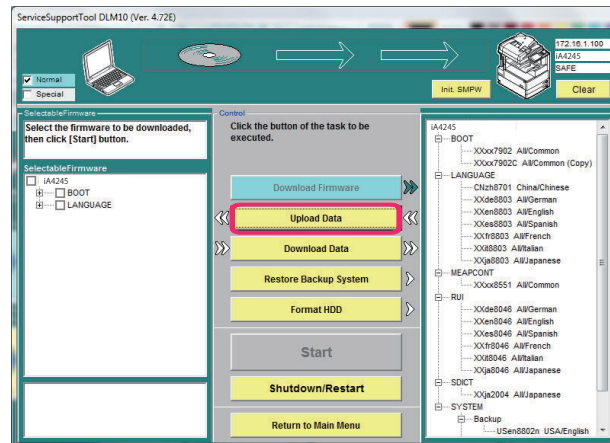
## ■ How to Export Service Print File to a PC Using SST

The procedure for exporting the service print file to a PC using SST will now be described. (SST described in the procedure is Ver 4.72.)

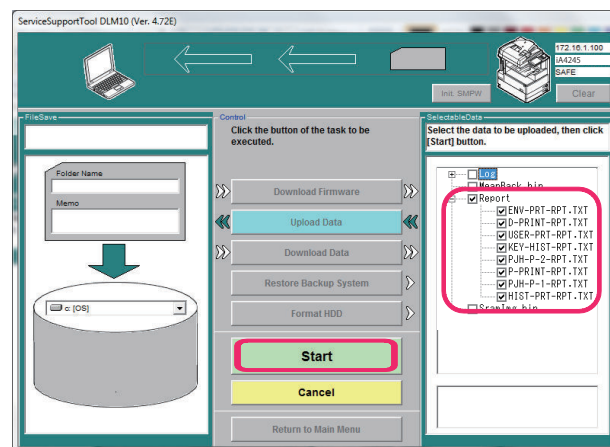
1. Start the SST.
2. Select the model [1] to be connected and the information file for separate download [2] ([Single]). Then, check the network settings and click the "Start" button.



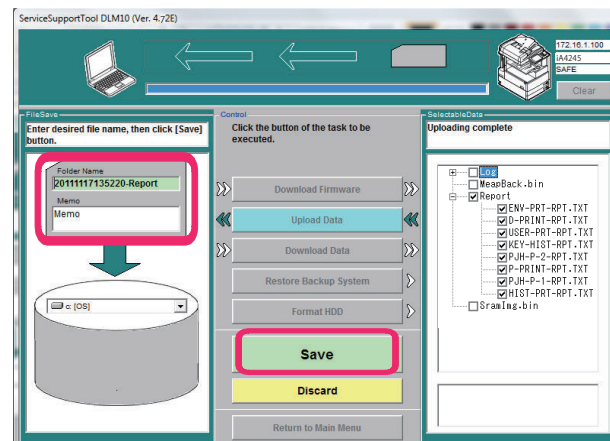
## 3. Click the [Upload Data] button.



## 4. Select [Report] and click the [Start] button.



## 5. Specify the folder name to be saved and enter comments if necessary. Then click the [Store] button.



## 6. Click the [OK] button.

## COPIER (Service mode for printer)

### DISPLAY (State display mode)

#### ■ VERSION

COPIER (Service mode for printer) > DISPLAY (State display mode) > VERSION

<b>DC-CON</b>	<b>1</b>	<b>Display of DCON firmware version</b>
<b>Detail</b>		To display the firmware version of DC Controller PCB.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>R-CON</b>	<b>1</b>	<b>Display of RCON firmware version</b>
<b>Detail</b>		To display the RCON firmware version in the Main Controller firmware.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>PANEL</b>	<b>1</b>	<b>Dspl of Control Panel CPU PCB ROM ver</b>
<b>Detail</b>		To display the ROM version of Control Panel CPU PCB.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>ECO</b>	<b>1</b>	<b>Display of ECO-ID PCB firmware version</b>
<b>Detail</b>		To display the firmware version of the ECO-ID PCB.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>SORTER</b>	<b>1</b>	<b>Dspl of FIN-CONT (Main) firmware version</b>
<b>Detail</b>		To display the firmware version of Finisher Controller PCB (Main).
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>NIB</b>	<b>1</b>	<b>Display of network software version</b>
<b>Detail</b>		To display the version of the network software.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MN-CONT</b>	<b>1</b>	<b>Display of MNCON firmware version</b>
<b>Detail</b>		To display the firmware version of Main Controller PCB.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99



COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>LANG-FR</b>	<b>1</b>	<b>Display of French language file version</b>
<b>Detail</b>		To display the version of French language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-DE</b>	<b>1</b>	<b>Display of German language file version</b>
<b>Detail</b>		To display the version of German language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-IT</b>	<b>1</b>	<b>Display of Italian language file version</b>
<b>Detail</b>		To display the version of Italian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-CS</b>	<b>2</b>	<b>Display of Czech language file version</b>
<b>Detail</b>		To display the version of Czech language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-DA</b>	<b>2</b>	<b>Display of Danish language file version</b>
<b>Detail</b>		To display the version of Danish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-EL</b>	<b>2</b>	<b>Display of Greek language file version</b>
<b>Detail</b>		To display the version of Greek language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-ES</b>	<b>1</b>	<b>Display of Spanish language file version</b>
<b>Detail</b>		To display the version of Spanish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-ET</b>	<b>2</b>	<b>Display of Estonian language file ver</b>
<b>Detail</b>		To display the version of Estonian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-FI</b>	<b>2</b>	<b>Display of Finnish language file version</b>
<b>Detail</b>		To display the version of Finnish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>LANG-HU</b>	<b>2</b>	<b>Display of Hungarian language file ver</b>
<b>Detail</b>		To display the version of Hungarian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-KO</b>	<b>2</b>	<b>Display of Korean language file version</b>
<b>Detail</b>		To display the version of Korean language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-NL</b>	<b>2</b>	<b>Display of Dutch language file version</b>
<b>Detail</b>		To display the version of Dutch language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-NO</b>	<b>2</b>	<b>Display of Norwegian language file ver</b>
<b>Detail</b>		To display the version of Norwegian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-PL</b>	<b>2</b>	<b>Display of Polish language file version</b>
<b>Detail</b>		To display the version of Polish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-PT</b>	<b>2</b>	<b>Display of Portuguese language file ver</b>
<b>Detail</b>		To display the version of Portuguese language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-RU</b>	<b>2</b>	<b>Display of Russian language file version</b>
<b>Detail</b>		To display the version of Russian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-SL</b>	<b>2</b>	<b>Display of Slovenian language file ver</b>
<b>Detail</b>		To display the version of Slovenian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-SV</b>	<b>2</b>	<b>Display of Swedish language file version</b>
<b>Detail</b>		To display the version of Swedish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>LANG-TW</b>	<b>2</b>	<b>Dspl of Chinese language file ver: trad</b>
<b>Detail</b>		To display the version of Chinese language file (traditional).
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-ZH</b>	<b>2</b>	<b>Dspl of Chinese language file ver: smpl</b>
<b>Detail</b>		To display the version of Chinese language file (simplified).
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>ECO-ID</b>	<b>2</b>	<b>Display of ECO-ID code</b>
<b>Detail</b>		To display the ECO-ID code.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		ASCII character string (12 digits)
<b>LANG-BU</b>	<b>2</b>	<b>Display of Bulgarian language file ver</b>
<b>Detail</b>		To display the version of Bulgarian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-CR</b>	<b>2</b>	<b>Display of Croatian language file ver</b>
<b>Detail</b>		To display the version of Croatian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-RM</b>	<b>2</b>	<b>Display of Romanian language file ver</b>
<b>Detail</b>		To display the version of Romanian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-SK</b>	<b>2</b>	<b>Display of Slovak language file version</b>
<b>Detail</b>		To display the version of Slovak language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-TK</b>	<b>2</b>	<b>Display of Turkish language file version</b>
<b>Detail</b>		To display the version of Turkish language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-CA</b>	<b>2</b>	<b>Display of Catalan language file version</b>
<b>Detail</b>		To display the version of Catalan language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

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<b>MEDIA-JA</b>	<b>2</b>	<b>Dspl of Japanese media information ver</b>
<b>Detail</b>		To display the version of Japanese media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-EN</b>	<b>2</b>	<b>Dspl of English media information ver</b>
<b>Detail</b>		To display the version of English media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-DE</b>	<b>2</b>	<b>Dspl of German media information version</b>
<b>Detail</b>		To display the version of German media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-IT</b>	<b>2</b>	<b>Dspl of Italian media information ver</b>
<b>Detail</b>		To display the version of Italian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-FR</b>	<b>2</b>	<b>Dspl of French media information version</b>
<b>Detail</b>		To display the version of French media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-ZH</b>	<b>2</b>	<b>Dspl of Chinese media info ver: simpl</b>
<b>Detail</b>		To display the version of Chinese media information (simplified).
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-SK</b>	<b>2</b>	<b>Dspl of Slovak media information version</b>
<b>Detail</b>		To display the version of Slovak media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-TK</b>	<b>2</b>	<b>Dspl of Turkish media information ver</b>
<b>Detail</b>		To display the version of Turkish media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-CS</b>	<b>2</b>	<b>Dspl of Czech media information version</b>
<b>Detail</b>		To display the version of Czech media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

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<b>MEDIA-EL</b>	<b>2</b>	<b>Dspl of Greek media information version</b>
<b>Detail</b>		To display the version of Greek media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-ES</b>	<b>2</b>	<b>Dspl of Spanish media information ver</b>
<b>Detail</b>		To display the version of Spanish media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-ET</b>	<b>2</b>	<b>Dspl of Estonian media information ver</b>
<b>Detail</b>		To display the version of Estonian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-FI</b>	<b>2</b>	<b>Dspl of Finnish media information ver</b>
<b>Detail</b>		To display the version of Finnish media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-HU</b>	<b>2</b>	<b>Dspl of Hungarian media information ver</b>
<b>Detail</b>		To display the version of Hungarian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-KO</b>	<b>2</b>	<b>Dspl of Korean media information version</b>
<b>Detail</b>		To display the version of Korean media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-NL</b>	<b>2</b>	<b>Dspl of Dutch media information version</b>
<b>Detail</b>		To display the version of Dutch media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-NO</b>	<b>2</b>	<b>Dspl of Norwegian media information ver</b>
<b>Detail</b>		To display the version of Norwegian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-PL</b>	<b>2</b>	<b>Dspl of Polish media information version</b>
<b>Detail</b>		To display the version of Polish media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

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<b>MEDIA-PT</b>	<b>2</b>	<b>Dspl of Portuguese media information ver</b>
<b>Detail</b>		To display the version of Portuguese media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-RU</b>	<b>2</b>	<b>Dspl of Russian media information ver</b>
<b>Detail</b>		To display the version of Russian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-SL</b>	<b>2</b>	<b>Dspl of Slovenian media information ver</b>
<b>Detail</b>		To display the version of Slovenian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-SV</b>	<b>2</b>	<b>Dspl of Swedish media information ver</b>
<b>Detail</b>		To display the version of Swedish media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-TW</b>	<b>2</b>	<b>Dspl of Chinese media info version:trad</b>
<b>Detail</b>		To display the version of Chinese media information (traditional).
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-BU</b>	<b>2</b>	<b>Dspl of Bulgarian media information ver</b>
<b>Detail</b>		To display the version of Bulgarian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-CR</b>	<b>2</b>	<b>Dspl of Croatian media information ver</b>
<b>Detail</b>		To display the version of Croatian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-RM</b>	<b>2</b>	<b>Dspl of Romanian media information ver</b>
<b>Detail</b>		To display the version of Romanian media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>MEDIA-CA</b>	<b>2</b>	<b>Dspl of Catalan media information ver</b>
<b>Detail</b>		To display the version of Catalan media information.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>FAX1</b>	<b>1</b>	<b>Display of 1-line FAX PCB ROM version</b>
<b>Detail</b>		To display the ROM version of 1-line FAX PCB. Nothing is displayed if the PCB is not connected.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		ASCII character string (21 digits)
<b>FAX2/3/4</b>	<b>1</b>	<b>Dspl of 2/3/4-line FAX PCB ROM version</b>
<b>Detail</b>		To display the ROM version of 2/3/4-line FAX PCB. Nothing is displayed if the PCB is not connected.
<b>Use Case</b>		When checking the version
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		ASCII character string (21 digits)
<b>IOCS</b>	<b>1</b>	<b>Display of IOCS version</b>
<b>Detail</b>		To display the IOCS version.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>S-LNG-JP</b>	<b>1</b>	<b>Dspl of service mode Japanese file ver</b>
<b>Detail</b>		To display the version of Japanese language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>S-LNG-EN</b>	<b>1</b>	<b>Dspl of service mode English file ver</b>
<b>Detail</b>		To display the version of English language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>S-LNG-FR</b>	<b>1</b>	<b>Dspl of service mode French file version</b>
<b>Detail</b>		To display the version of French language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>S-LNG-IT</b>	<b>1</b>	<b>Dspl of service mode Italian file ver</b>
<b>Detail</b>		To display the version of Italian language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>S-LNG-GR</b>	<b>1</b>	<b>Dspl of service mode German file version</b>
<b>Detail</b>		To display the version of German language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99



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<b>S-LNG-SP</b>	<b>1</b>	<b>Dspl of service mode Spanish file ver</b>
<b>Detail</b>		To display the version of Spanish language file in service mode.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>BCT</b>	<b>1</b>	<b>Display of self diagnosis tool version</b>
<b>Detail</b>		To display the version of self diagnosis tool.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-TH</b>	<b>2</b>	<b>Display of Thai language file version</b>
<b>Detail</b>		To display the version of Thai language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-VN</b>	<b>2</b>	<b>Display of Vietnamese language file ver</b>
<b>Detail</b>		To display the version of Vietnamese language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-AR</b>	<b>2</b>	<b>Dspl of Arabic language file ver</b>
<b>Detail</b>		To display the version of Arabic language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-MS</b>	<b>2</b>	<b>Dspl of Malay language file ver</b>
<b>Detail</b>		To display the version of Malay language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-HI</b>	<b>2</b>	<b>Dspl of Hindi language file ver</b>
<b>Detail</b>		To display the version of Hindi language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-EU</b>	<b>2</b>	<b>Dspl of Euskera language file ver</b>
<b>Detail</b>		To display the version of Euskera language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>OPT-CAS1</b>	<b>1</b>	<b>Dspl option Cassette 1 firmware version</b>
<b>Detail</b>		To display the firmware version of option Cassette 1.
<b>Use Case</b>		When checking the firmware version
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.00 to 99.99
<b>Default Value</b>		0
<b>OPT-CAS2</b>	<b>1</b>	<b>Dspl option Cassette 2 firmware version</b>
<b>Detail</b>		To display the firmware version of option Cassette 2.
<b>Use Case</b>		When checking the firmware version
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.00 to 99.99
<b>Default Value</b>		0
<b>OPT-CAS3</b>	<b>1</b>	<b>Dspl option Cassette 3 firmware version</b>
<b>Detail</b>		To display the firmware version of option Cassette 3.
<b>Use Case</b>		When checking the firmware version
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.00 to 99.99
<b>Default Value</b>		0
<b>RPTL-CS</b>	<b>2</b>	<b>Dspl RUI Portal Czech file version</b>
<b>Detail</b>		To display the version of Czech language file for "Remote UI: Portal".
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>RPTL-DA</b>	<b>2</b>	<b>Dspl RUI Portal Danish file version</b>
<b>Detail</b>		To display the version of Danish language file for "Remote UI: Portal".
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>RPTL-EL</b>	<b>2</b>	<b>Dspl RUI Portal Greek file version</b>
<b>Detail</b>		To display the version of Greek language file for "Remote UI: Portal".
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>RPTL-ET</b>	<b>2</b>	<b>Dspl RUI Portal Estonian file version</b>
<b>Detail</b>		To display the version of Estonian language file for "Remote UI: Portal".
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>RPTL-FI</b>	<b>2</b>	<b>Dspl RUI Portal Finnish file version</b>
<b>Detail</b>		To display the version of Finnish language file for "Remote UI: Portal".
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99

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<b>RPTL-HU</b>	<b>2</b>	<b>Dspl RUI Portal Hungarian file version</b>
<b>Detail</b>	To display the version of Hungarian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-NL</b>	<b>2</b>	<b>Dspl RUI Portal Dutch file version</b>
<b>Detail</b>	To display the version of Dutch language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-NO</b>	<b>2</b>	<b>Dspl RUI Portal Norwegian file version</b>
<b>Detail</b>	To display the version of Norwegian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-PL</b>	<b>2</b>	<b>Dspl RUI Portal Polish file version</b>
<b>Detail</b>	To display the version of Polish language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-PT</b>	<b>2</b>	<b>Dspl RUI Portal Portuguese file version</b>
<b>Detail</b>	To display the version of Portuguese language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-RU</b>	<b>2</b>	<b>Dspl RUI Portal Russian file version</b>
<b>Detail</b>	To display the version of Russian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-SL</b>	<b>2</b>	<b>Dspl RUI Portal Slovenian file version</b>
<b>Detail</b>	To display the version of Slovenian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-SV</b>	<b>2</b>	<b>Dspl RUI Portal Swedish file version</b>
<b>Detail</b>	To display the version of Swedish language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-ID</b>	<b>2</b>	<b>Dspl RUI Portal Indonesian file version</b>
<b>Detail</b>	To display the version of Indonesian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>RPTL-BU</b>	<b>2</b>	<b>Dspl RUI Portal Bulgarian file version</b>
<b>Detail</b>	To display the version of Bulgarian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-CR</b>	<b>2</b>	<b>Dspl RUI Portal Croatian file version</b>
<b>Detail</b>	To display the version of Croatian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-RM</b>	<b>2</b>	<b>Dspl RUI Portal Romanian file version</b>
<b>Detail</b>	To display the version of Romanian language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-SK</b>	<b>2</b>	<b>Dspl RUI Portal Slovak file version</b>
<b>Detail</b>	To display the version of Slovak language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-TK</b>	<b>2</b>	<b>Dspl RUI Portal Turkish file version</b>
<b>Detail</b>	To display the version of Turkish language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-CA</b>	<b>2</b>	<b>Dspl RUI Portal Catalan file version</b>
<b>Detail</b>	To display the version of Catalan language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-TH</b>	<b>2</b>	<b>Dspl RUI Portal Thai file version</b>
<b>Detail</b>	To display the version of Thai language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>RPTL-VN</b>	<b>2</b>	<b>Dspl RUI Portal Vietnamese file version</b>
<b>Detail</b>	To display the version of Vietnamese language file for "Remote UI: Portal".	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	
<b>SORT-SLV</b>	<b>1</b>	<b>Dspl of FIN-CONT (Sub) firmware version</b>
<b>Detail</b>	To display the firmware version of Finisher Controller PCB (Sub).	
<b>Use Case</b>	When upgrading the firmware	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	00.01 to 99.99	

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; VERSION

<b>CONT-PF</b>	<b>1</b>	<b>Display of Controller firmware version</b>
<b>Detail</b>		To display the platform version of the controller.
<b>Use Case</b>		When checking the platform version at upgrade/problem occurrence
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-HE</b>	<b>2</b>	<b>Display of Hebrew language file version</b>
<b>Detail</b>		To display the version of Hebrew language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-LT</b>	<b>2</b>	<b>Dspl of Lithuanian language file version</b>
<b>Detail</b>		To display the version of Lithuanian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-LV</b>	<b>2</b>	<b>Display of Latvian language file version</b>
<b>Detail</b>		To display the version of Latvian language file.
<b>Use Case</b>		When upgrading the firmware
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		00.01 to 99.99
<b>LANG-UK</b>	<b>2</b>	<b>Dspl of Ukrainian language file ver</b>
<b>Detail</b>		To display the Ukrainian language file version
<b>Use Case</b>		When the firmware is upgraded
<b>Adj/Set/Operate Method</b>		None (display only)
<b>Display/Adj/Set Range</b>		00.00 to 99.99
<b>LANG-MI</b>	<b>2</b>	<b>Dspl of Maori language file ver</b>
<b>Detail</b>		To display the Maori language file version
<b>Use Case</b>		When the firmware is upgraded
<b>Adj/Set/Operate Method</b>		None (display only)
<b>Display/Adj/Set Range</b>		00.00 to 99.99

## ■ USER

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; USER

<b>SPDTYPE</b>	<b>1</b>	<b>Display of engine speed type</b>
<b>Detail</b>		To display the engine speed type of this machine.
<b>Use Case</b>		When checking the engine speed type
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>ADFTYPE</b>	<b>1</b>	<b>Display of DADF type</b>
<b>Detail</b>		To display the type of the DADF currently installed.
<b>Use Case</b>		When replacing the DADF
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 2 0: Reverse type, 1: 1-path type, 2: Not installed (Copyboard model)
<b>Related Service Mode</b>		COPIER> OPTION> CUSTOM> SCANTYPE

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; USER

<b>SER-NAME</b>	<b>1</b>	<b>Dspl firmware registration series name</b>
<b>Detail</b>		Display firmware registration series name
<b>Use Case</b>		To check the folder name for firmware registration in USB flash drive
<b>Adj/Set/Operate Method</b>		N/A (Display only)

## ■ ACC-ST5

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; ACC-ST5

<b>FEEDER</b>	<b>1</b>	<b>Display of DADF connection state</b>
<b>Detail</b>		To display the connecting state of DADF.
<b>Use Case</b>		When checking the connection between the machine and DADF
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 1 0: Not connected, 1: Connected
<b>SORTER</b>	<b>1</b>	<b>Connect state of Finisher-related option</b>
<b>Detail</b>		To display the connection state of Finisher-related options.
<b>Use Case</b>		When checking the connection of Finisher-related options
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		Left column (connection state of Finisher-related options): 1 to 5 1: Without Saddle 2: With Saddle, without Folding Unit 3: With Saddle and Inserter, without Folding Unit 4: With Saddle and Folding Unit, without Inserter 5: With Saddle, Inserter and Folding Unit Right column (connection state of Finisher-belonged Puncher): 0 to 4 0: No hole, 1: 2-hole, 2/4-hole switching, 2: 3-hole, 2/3-hole, 2/3-hole switching, 3: 4-hole, 4: 4-hole (SW)
<b>CARD</b>	<b>1</b>	<b>Dspl of connection state of Card Reader</b>
<b>Detail</b>		To display the connecting state of Card Reader.
<b>Use Case</b>		When checking the connection between the machine and the Card Reader
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 1 0: No card is inserted while the Card Reader is connected. (Copy is not available.) 1: Card Reader is not connected, or card is inserted while the Card Reader is connected. (Copy is available.)
<b>RAM</b>	<b>1</b>	<b>Display of MNCON PCB memory capacity</b>
<b>Detail</b>		To display the memory capacity of the Main Controller PCB.
<b>Use Case</b>		When checking the memory capacity of the machine
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Unit</b>		MB
<b>Amount of Change per Unit</b>		1
<b>COINROBO</b>	<b>1</b>	<b>Dspl of Coin Manager connection state</b>
<b>Detail</b>		To display the connecting state of the Coin Manager.
<b>Use Case</b>		When checking the connection between the machine and the Coin Manager
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 1 0: Not connected, 1: Connected

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; ACC-ST5

<b>HDD</b>	<b>1</b>	<b>Display of storage model name</b>
<b>Detail</b>		To display the model name of storage.
<b>Use Case</b>		When checking the model name of storage used on the machine
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>IA-RAM</b>	<b>1</b>	<b>Display of MNCON PCB memory capacity</b>
<b>Detail</b>		To display the memory capacity of the Main Controller PCB.
<b>Use Case</b>		When checking the memory capacity of the Main Controller PCB
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Unit</b>		MB
<b>Amount of Change per Unit</b>		1

## ■ ANALOG

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; ANALOG

<b>TEMP</b>	<b>1</b>	<b>Display of outside temperature</b>
<b>Detail</b>		To display the temperature outside the machine. This is measured by the Environment Sensor 2 that detects the outside air.
<b>Use Case</b>		When checking the temperature outside the machine
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		5 to 50
<b>HUM</b>	<b>1</b>	<b>Display of outside humidity</b>
<b>Detail</b>		To display the humidity outside the machine. This is measured by the Environment Sensor 2 that detects the outside air.
<b>Use Case</b>		When checking the humidity outside the machine
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		10 to 90
<b>FIX-C</b>	<b>1</b>	<b>Dspl of Fixing Film center temperature</b>
<b>Detail</b>		To display the center temperature of the Fixing Roller detected by the Fixing Main Thermistor.
<b>Use Case</b>		When checking the temperature at the center of Fixing Film
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 300
<b>Unit</b>		deg C
<b>Amount of Change per Unit</b>		1
<b>FIX-E</b>	<b>1</b>	<b>Dspl Fixing Heater (front) temperature</b>
<b>Detail</b>		To display the edge temperature of the Fixing Heater detected by the Thermistor (front).
<b>Use Case</b>		When checking the edge temperature of the Fixing Heater
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 300
<b>FIX-E2</b>	<b>1</b>	<b>Dspl Fixing Heater (rear) edge temp</b>
<b>Detail</b>		To display the edge temperature of the Fixing Heater detected by the Thermistor (rear).
<b>Use Case</b>		When checking the edge temperature of the Fixing Heater
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 300



## ■ CCD

COPIER (Service mode for printer) > DISPLAY (State display mode) > CCD

<b>TARGET-B</b>	<b>2</b>	<b>Shading target value (B)</b>
<b>Detail</b>	To display the shading target value of Blue.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - At scanned image failure	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Appropriate Target Value</b>	512 - 2047	
<b>TARGET-G</b>	<b>2</b>	<b>Shading target value (G)</b>
<b>Detail</b>	To display the target value of Green.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - At scanned image failure	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Appropriate Target Value</b>	512 - 2047	
<b>TARGET-R</b>	<b>2</b>	<b>Shading target value (R)</b>
<b>Detail</b>	To display the shading target value of Red.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - At scanned image failure	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Appropriate Target Value</b>	512 - 2047	

## ■ MISC

COPIER (Service mode for printer) > DISPLAY (State display mode) > MISC

<b>TNRB-IDY</b>	<b>1</b>	<b>Display of Y-color Toner Container ID</b>
<b>Detail</b>	To display the ID of Y-color Toner Container that is installed to the machine	
<b>Use Case</b>	When checking whether the barcode ID on the Toner Container is read correctly	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	28-digit decimal number	
<b>TNRB-IDM</b>	<b>1</b>	<b>Display of M-color Toner Container ID</b>
<b>Detail</b>	To display the ID of M-color Toner Container that is installed to the machine	
<b>Use Case</b>	When checking whether the barcode ID on the Toner Container is read correctly	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	28-digit decimal number	
<b>TNRB-IDC</b>	<b>1</b>	<b>Display of C-color Toner Container ID</b>
<b>Detail</b>	To display the ID of C-color Toner Container that is installed to the machine	
<b>Use Case</b>	When checking whether the barcode ID on the Toner Container is read correctly	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	28-digit decimal number	
<b>TNRB-IDK</b>	<b>1</b>	<b>Display of Bk-color Toner Container ID</b>
<b>Detail</b>	To display the ID of Bk-color Toner Container that is installed to the machine	
<b>Use Case</b>	When checking whether the barcode ID on the Toner Container is read correctly	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	28-digit decimal number	
<b>SD-INFO</b>	<b>2</b>	<b>For R&amp;D</b>

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; MISC

STC-REC	1	Check High Consumption Alarm Send Status
<b>Detail</b>		To express whether High Consumption Alarm is sent or not with 0 and 1.
<b>Use Case</b>		- When checking whether High Consumption Alarm is sent or not
<b>Adj/Set/Operate Method</b>		Display only
<b>Caution</b>		The value returns to 0 only in the following cases: - When performing COPIER > FUNCTION > CLEAR > CNT-DCON - When performing "Initialize All Data/Settings" - When the DC Controller is replaced
<b>Display/Adj/Set Range</b>	0 to 1	0: Transmission disabled, 1: Transmission enabled 1st column: Toner (Y) 2nd column: Toner (M) 3rd column: Toner (C) 4th column: Toner (K) 5th column: Waste Toner Container 6th column: Fixing Web 7th to 8th column: Spare
<b>Default Value</b>		0



This item is not used because it is intended for R&D.  
The I/O information can be found in service mode > SITUATION > Sensor Check.

## ADJUST (Adjustment mode)

### ■ ADJ-XY

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; ADJ-XY

ADJ-X	1	Adj read start pstn: Copyboard,vert scan
<b>Detail</b>		To adjust the image reading start position (image leading edge position) in the vertical scanning direction at copyboard reading. As the value is incremented by 1, the image position is moved to the trailing edge side by 0.1 mm. Decrease the value when the non-image width is larger than the standard value. Increase the value when out of original area is copied. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.
<b>Use Case</b>		When clearing the Reader-related RAM data/replacing the SATA Flash PCB
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-30 to 30
<b>Unit</b>		mm
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		0.1

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; ADJ-XY

<b>ADJ-Y</b>	<b>1</b>	<b>Adj read start pstn: Copyboard,horz scan</b>
<b>Detail</b>	To adjust the image reading start position in the horizontal scanning direction at copyboard reading. As the value is incremented by 1, the image position is moved to the rear side by 0.1 mm. Decrease the value when the non-image width is larger than the standard value. Increase the value when out of original area is copied. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-S</b>	<b>1</b>	<b>Adjustment of Reader shading position</b>
<b>Detail</b>	To adjust the Scanner Unit (Front) position in feed direction when reading the White Plate on the left edge of the Copyboard Glass. When replacing the Scanner Unit, execute RDSHDPOS and write the value of this item in the service label. When clearing the Reader-related RAM data, enter the value of service label. As the value is incremented by 1, the reading position moves to the trailing edge side by 0.1 mm.	
<b>Use Case</b>	- When black lines/white lines appear - When replacing the Scanner Unit (Front) - When clearing the Reader-related RAM data	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-20 to 20	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> RDSHDPOS	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-Y-DF</b>	<b>1</b>	<b>Adj read start pstn:DADF,front,horz scan</b>
<b>Detail</b>	To adjust the front side image reading start position in horizontal scanning direction at DADF reading. This function is executed when an image that has been imaged in a state where skew correction is not performed/has failed is out of alignment. (In the service mode, when skew correction is turned off or when the inclination of the document is large or the document is chipped.) When replacing the Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the image position is moved to the rear side by 0.1 mm.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the Controller PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; ADJ-XY

<b>STRD-POS</b>	<b>1</b>	<b>Adj frt side read pstn: DADF stream read</b>
<b>Detail</b>	To adjust the Scanner Unit (Front) position in feed direction at DADF stream reading. As the value is changed by 1, the position moves by 0.1 mm. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-40 to 20	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> STRD-POS	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-X-MG</b>	<b>1</b>	<b>Fine adj img ratio: book mode, vert scan</b>
<b>Detail</b>	To make a fine adjustment of image magnification ratio in vertical scanning direction at copyboard reading. As the value is changed by 1, the image magnification ratio is changed by 0.01%. +: Reduce -: Enlarge When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-200 to 200	
<b>Unit</b>	%	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.01	
<b>ADJY-DF2</b>	<b>1</b>	<b>Adj read start pstn:DADF,back,horz scan</b>
<b>Detail</b>	To adjust the back side image reading start position in horizontal scanning direction at DADF reading. This function is executed when an image that has been imaged in a state where skew correction is not performed/has failed is out of alignment. (In the service mode, when skew correction is turned off or when the inclination of the document is large or the document is chipped.) When replacing the Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the image position is moved to the rear side by 0.1 mm.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the Controller PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

## ■ CCD

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > CCD

<b>W-PLT-X</b>	<b>1</b>	<b>Stdrd White Plt white lvl data (X) entry</b>
<b>Detail</b>	To enter the white level data (X) for the Standard White Plate. When clearing the Reader-related RAM data/replacing the SATA Flash PCB/replacing the Copyboard Glass, enter the value of barcode label which is affixed on the glass.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	8273	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> W-PLT-Y/Z	
<b>Amount of Change per Unit</b>	1	
<b>W-PLT-Y</b>	<b>1</b>	<b>Stdrd White Plt white lvl data (Y) entry</b>
<b>Detail</b>	To enter the white level data (Y) for the Standard White Plate. When clearing the Reader-related RAM data/replacing the SATA Flash PCB/replacing the Copyboard Glass, enter the value of barcode label which is affixed on the glass.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	8737	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> W-PLT-X/Z	
<b>Amount of Change per Unit</b>	1	
<b>W-PLT-Z</b>	<b>1</b>	<b>Stdrd White Plt white lvl data (Z) entry</b>
<b>Detail</b>	To enter the white level data (Z) for the Standard White Plate. When clearing the Reader-related RAM data/replacing the SATA Flash PCB/replacing the Copyboard Glass, enter the value of barcode label which is affixed on the glass.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	9427	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> W-PLT-X/Y	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>100-RG</b>	<b>1</b>	<b>RG clr displc correct: front, vert scan</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction due to the Scanner Unit (Front). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	
<b>100-GB</b>	<b>1</b>	<b>GB clr displc correct: front, vert scan</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction due to the Scanner Unit (Front). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	
<b>100DF-RG</b>	<b>1</b>	<b>RG clr displc crrect:DADF,front,vert scan</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction due to the Scanner Unit (Front) that occurs at DADF reading with 600 dpi. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>100DF-GB</b>	<b>1</b>	<b>GB clr displc crct:DADF,front,vert scan</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction due to the Scanner Unit (Front) that occurs at DADF reading with 600 dpi. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	
<b>DFTAR-R</b>	<b>1</b>	<b>Enter shading target VL (R): front, 1st</b>
<b>Detail</b>	To enter the shading target value of Red on the front side at the first reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1103	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	
<b>DFTAR-G</b>	<b>1</b>	<b>Enter shading target VL (G): front, 1st</b>
<b>Detail</b>	To enter the shading target value of Green on the front side at the first reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1111	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTAR-B</b>	<b>1</b>	<b>Enter shading target VL (B): front, 1st</b>
<b>Detail</b>	<p>To enter the shading target value of Blue on the front side at the first reading position at DADF stream reading.</p> <p>When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.</p> <p>When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.</p>	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When clearing the Reader-related RAM data/replacing the SATA Flash PCB</li> <li>- When replacing the Copyboard Glass/Scanner Unit (Front)</li> </ul>	
<b>Adj/Set/Operate Method</b>	<ol style="list-style-type: none"> <li>1) Enter the setting value, and then press OK key.</li> <li>2) Turn OFF/ON the main power switch.</li> </ol>	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1164	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	
<b>DFTAR2-R</b>	<b>1</b>	<b>Enter shading target VL (R): front, 2nd</b>
<b>Detail</b>	<p>To enter the shading target value of Red on the front side at the second reading position at DADF stream reading.</p> <p>When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.</p> <p>When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.</p>	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When clearing the Reader-related RAM data/replacing the SATA Flash PCB</li> <li>- When replacing the Copyboard Glass/Scanner Unit (Front)</li> </ul>	
<b>Adj/Set/Operate Method</b>	<ol style="list-style-type: none"> <li>1) Enter the setting value and press OK key.</li> <li>2) Turn OFF/ON the main power switch.</li> </ol>	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1103	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>DFTAR2-G</b>	<b>1</b>	<b>Enter shading target VL (G): front, 2nd</b>
<b>Detail</b>	<p>To enter the shading target value of Green on the front side at the second reading position at DADF stream reading.</p> <p>When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader.</p> <p>When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.</p>	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When clearing the Reader-related RAM data/replacing the SATA Flash PCB</li> <li>- When replacing the Copyboard Glass/Scanner Unit (Front)</li> </ul>	
<b>Adj/Set/Operate Method</b>	<ol style="list-style-type: none"> <li>1) Enter the setting value and press OK key.</li> <li>2) Turn OFF/ON the main power switch.</li> </ol>	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1111	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTAR2-B</b>	<b>1</b>	<b>Enter shading target VL (B): front, 2nd</b>
<b>Detail</b>	To enter the shading target value of Blue on the front side at the second reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1164	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>MTF2-M1</b>	<b>1</b>	<b>MTF value 1 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M2</b>	<b>1</b>	<b>MTF value 2 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-M3</b>	<b>1</b>	<b>MTF value 3 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M4</b>	<b>1</b>	<b>MTF value 4 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M5</b>	<b>1</b>	<b>MTF value 5 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M6</b>	<b>1</b>	<b>MTF value 6 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-M7</b>	<b>1</b>	<b>MTF value 7 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M8</b>	<b>1</b>	<b>MTF value 8 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-M9</b>	<b>1</b>	<b>MTF value 9 entry:DADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in horizontal scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S1</b>	<b>1</b>	<b>MTF value 1 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-S2</b>	<b>1</b>	<b>MTF value 2 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S3</b>	<b>1</b>	<b>MTF value 3 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S4</b>	<b>1</b>	<b>MTF value 4 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S5</b>	<b>1</b>	<b>MTF value 5 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-S6</b>	<b>1</b>	<b>MTF value 6 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S7</b>	<b>1</b>	<b>MTF value 7 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S8</b>	<b>1</b>	<b>MTF value 8 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF2-S9</b>	<b>1</b>	<b>MTF value 9 entry:DADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in vertical scanning direction on the front side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>100DF2GB</b>	<b>2</b>	<b>GB clr displc correct: back, vert scan</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction due to the Scanner Unit (Back). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	
<b>100DF2RG</b>	<b>2</b>	<b>RG clr displc correct: back, vert scan</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction due to the Scanner Unit (Back). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-256 to 256	
<b>Unit</b>	line	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.001	
<b>DFCH2R2</b>	<b>1</b>	<b>Complex chart No.2 data (R) entry: front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Red data on the front side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R10, DFCH2B2/10, DFCH2G2/10	
<b>Amount of Change per Unit</b>	1	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFCH2R10</b>	<b>1</b>	<b>Complex chart No.10 data (R) entry:front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Red data on the front side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R2, DFCH2B2/10, DFCH2G2/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH2B2</b>	<b>1</b>	<b>Complex chart No.2 data (B) entry: front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Blue data on the front side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R2/10, DFCH2B10, DFCH2G2/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH2B10</b>	<b>1</b>	<b>Complex chart No.10 data (B) entry:front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Blue data on the front side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R2/10, DFCH2B2, DFCH2G2/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH2G2</b>	<b>1</b>	<b>Complex chart No.2 data (G) entry: front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Green data on the front side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R2/10, DFCH2B2/10, DFCH2G10	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFCH2G10</b>	<b>1</b>	<b>Complex chart No.10 data (G) entry:front</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Green data on the front side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH2R2/10, DFCH2B2/10, DFCH2G2	
<b>Amount of Change per Unit</b>	1	
<b>MTF-M1</b>	<b>1</b>	<b>MTF value 1 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M2</b>	<b>1</b>	<b>MTF value 2 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M3</b>	<b>1</b>	<b>MTF value 3 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-M4</b>	<b>1</b>	<b>MTF value 4 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M5</b>	<b>1</b>	<b>MTF value 5 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M6</b>	<b>1</b>	<b>MTF value 6 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M7</b>	<b>1</b>	<b>MTF value 7 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-M8</b>	<b>1</b>	<b>MTF value 8 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-M9</b>	<b>1</b>	<b>MTF value 9 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S1</b>	<b>1</b>	<b>MTF value 1 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S2</b>	<b>1</b>	<b>MTF value 2 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-S3</b>	<b>1</b>	<b>MTF value 3 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S4</b>	<b>1</b>	<b>MTF value 4 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S5</b>	<b>1</b>	<b>MTF value 5 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S6</b>	<b>1</b>	<b>MTF value 6 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-S7</b>	<b>1</b>	<b>MTF value 7 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S8</b>	<b>1</b>	<b>MTF value 8 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF-S9</b>	<b>1</b>	<b>MTF value 9 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Front), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>DFCH-R2</b>	<b>1</b>	<b>Complex chart No.2 data (R) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Red data on the back side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R10, DFCH-B2/10, DFCH-G2/10	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFCH-R10</b>	<b>1</b>	<b>Complex chart No.10 data (R) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Red data on the back side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R2, DFCH-B2/10, DFCH-G2/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH-B2</b>	<b>1</b>	<b>Complex chart No.2 data (B) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Blue data on the back side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R2/10, DFCH-B10, DFCH-G/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH-B10</b>	<b>1</b>	<b>Complex chart No.10 data (B) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Blue data on the back side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R2/10, DFCH-B2, DFCH-G2/10	
<b>Amount of Change per Unit</b>	1	
<b>DFCH-G2</b>	<b>1</b>	<b>Complex chart No.2 data (G) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Green data on the back side of No.2 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2550	
<b>Default Value</b>	2000	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R2/10, DFCH-B2/10, DFCH-G10	
<b>Amount of Change per Unit</b>	1	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFCH-G10</b>	<b>1</b>	<b>Complex chart No.10 data (G) entry: back</b>
<b>Detail</b>	To derive the front/back side linearity, enter the Green data on the back side of No.10 image in DADF complex chart. Enter the value of service label on the Reader.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2550	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFCH-R2/10, DFCH-B2/10, DFCH-G2	
<b>Amount of Change per Unit</b>	1	
<b>MTF3-M1</b>	<b>1</b>	<b>MTF value 1 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M2</b>	<b>1</b>	<b>MTF value 2 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M3</b>	<b>1</b>	<b>MTF value 3 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-M4</b>	<b>1</b>	<b>MTF value 4 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M5</b>	<b>1</b>	<b>MTF value 5 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M6</b>	<b>1</b>	<b>MTF value 6 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M7</b>	<b>1</b>	<b>MTF value 7 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-M8</b>	<b>1</b>	<b>MTF value 8 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-M9</b>	<b>1</b>	<b>MTF value 9 entry: DADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in horizontal scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S1</b>	<b>1</b>	<b>MTF value 1 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 1 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S2</b>	<b>1</b>	<b>MTF value 2 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 2 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-S3</b>	<b>1</b>	<b>MTF value 3 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 3 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S4</b>	<b>1</b>	<b>MTF value 4 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 4 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S5</b>	<b>1</b>	<b>MTF value 5 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 5 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S6</b>	<b>1</b>	<b>MTF value 6 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 6 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-S7</b>	<b>1</b>	<b>MTF value 7 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 7 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S8</b>	<b>1</b>	<b>MTF value 8 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 8 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	
<b>MTF3-S9</b>	<b>1</b>	<b>MTF value 9 entry: DADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value 9 for calculating MTF filter coefficient in vertical scanning direction on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), enter the value of service label on a new unit.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	20 to 100	
<b>Default Value</b>	50	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> MTF-CLC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTBK-G</b>	<b>1</b>	<b>Enter shading target VL (G): back side</b>
<b>Detail</b>	To enter the shading target value of Green on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1111	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	
<b>DFTBK-B</b>	<b>1</b>	<b>Enter shading target VL (B): back side</b>
<b>Detail</b>	To enter the shading target value of Blue on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1164	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	
<b>DFTBK-R</b>	<b>1</b>	<b>Enter shading target VL (R): back side</b>
<b>Detail</b>	To enter the shading target value of Red on the back side at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Scanner Unit (Back), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1103	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTAR3-R</b>	<b>1</b>	<b>Enter shading target VL (R): front, 3rd</b>
<b>Detail</b>	To enter the shading target value of Red on the front side at the third reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1103	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>DFTAR3-G</b>	<b>1</b>	<b>Enter shading target VL (G): front, 3rd</b>
<b>Detail</b>	To enter the shading target value of Green on the front side at the third reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1111	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>DFTAR3-B</b>	<b>1</b>	<b>Enter shading target VL (B): front, 3rd</b>
<b>Detail</b>	To enter the shading target value of Blue on the front side at the third reading position at DADF stream reading. When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. When replacing the Copyboard Glass/Scanner Unit (Front), execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Copyboard Glass/Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2047	
<b>Default Value</b>	1164	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1/WLVL2	
<b>OFST-CL0</b>	<b>1</b>	<b>Adj CIS-ch0 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 0 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST-CL1</b>	<b>1</b>	<b>Adj CIS-ch1 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 1 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST-CL2</b>	<b>1</b>	<b>Adj CIS-ch2 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 2 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST-CL3</b>	<b>1</b>	<b>Adj CIS-ch3 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 3 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST-CL4</b>	<b>1</b>	<b>Adj CIS-ch4 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 4 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST-CL5</b>	<b>1</b>	<b>Adj CIS-ch5 offset:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 5 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST2CL0</b>	<b>1</b>	<b>Adj CIS-ch0 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 0 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST2CL1</b>	<b>1</b>	<b>Adj CIS-ch1 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 1 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST2CL2</b>	<b>1</b>	<b>Adj CIS-ch2 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 2 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST2CL3</b>	<b>1</b>	<b>Adj CIS-ch3 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 3 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST2CL4</b>	<b>1</b>	<b>Adj CIS-ch4 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 4 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST2CL5</b>	<b>1</b>	<b>Adj CIS-ch5 offset:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Front) on channel 5 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>GAIN-CL0</b>	<b>1</b>	<b>Adj CIS gain level:front,clr mode,300dpi</b>
<b>Detail</b>	To adjust the detection level (gain level) of the Scanner Unit (Front) in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>GAIN2CL0</b>	<b>1</b>	<b>Adj CIS gain level:front,clr mode,600dpi</b>
<b>Detail</b>	To adjust the detection level (gain level) of the Scanner Unit (Front) in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>LED-CL-R</b>	<b>1</b>	<b>Adj pry lgt src lgt time: frt,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the LED which is the primary light source of the Scanner Unit (Front) in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 2928	
<b>Default Value</b>	1648	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>LED2CL-R</b>	<b>1</b>	<b>Adj pry lgt src lgt time: frt,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the LED which is the primary light source of the Scanner Unit (Front) in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 2928	
<b>Default Value</b>	2816	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LED-CLR2</b>	<b>1</b>	<b>Adj sec lgt src lgt time: frt,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the LED which is the secondary light source of the Scanner Unit (Front) in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 2928	
<b>Default Value</b>	1648	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>LED2CLR2</b>	<b>1</b>	<b>Adj sec lgt src lgt time: frt,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the LED which is the secondary light source of the Scanner Unit (Front) in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When clearing the Reader-related RAM data/replacing the SATA Flash PCB - When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 2928	
<b>Default Value</b>	2816	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST3CL0</b>	<b>1</b>	<b>Adj CIS-ch0 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 0 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST3CL1</b>	<b>1</b>	<b>Adj CIS-ch1 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 1 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST3CL2</b>	<b>1</b>	<b>Adj CIS-ch2 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 2 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST3CL3</b>	<b>1</b>	<b>Adj CIS-ch3 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 3 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST3CL4</b>	<b>1</b>	<b>Adj CIS-ch4 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 4 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST3CL5</b>	<b>1</b>	<b>Adj CIS-ch5 offset: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 5 in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST4CL0</b>	<b>1</b>	<b>Adj CIS-ch0 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 0 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST4CL1</b>	<b>1</b>	<b>Adj CIS-ch1 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 1 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST4CL2</b>	<b>1</b>	<b>Adj CIS-ch2 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 2 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST4CL3</b>	<b>1</b>	<b>Adj CIS-ch3 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 3 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST4CL4</b>	<b>1</b>	<b>Adj CIS-ch4 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 4 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>OFST4CL5</b>	<b>1</b>	<b>Adj CIS-ch5 offset: back,clr mode,600dpi</b>
<b>Detail</b>	To adjust the offset value (black level) of the Scanner Unit (Back) on channel 5 in color mode with 600 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	216	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	
<b>GAIN3CL0</b>	<b>1</b>	<b>Adj CIS gain level: back,clr mode,300dpi</b>
<b>Detail</b>	To adjust the detection level (gain level) of the Scanner Unit (Back) in color mode with 300 dpi. The value is updated by executing CL-AGC.	
<b>Use Case</b>	- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>GAIN4CL0</b>	<b>1</b>	<b>Adj CIS gain level: back,clr mode,600dpi</b>
<b>Detail</b>		To adjust the detection level (gain level) of the Scanner Unit (Back) in color mode with 600 dpi. The value is updated by executing CL-AGC.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 255
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> CL-AGC
<b>LED3CL</b>	<b>1</b>	<b>Adj pry lgt src lgt time:back,clr,300dpi</b>
<b>Detail</b>		To adjust the lighting time of the LED which is the primary light source of the Scanner Unit (Back) in color mode with 300 dpi. The value is updated by executing CL-AGC.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2928
<b>Default Value</b>		1648
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> CL-AGC
<b>LED3CL2</b>	<b>1</b>	<b>Adj sec lgt src lgt time:back,clr,300dpi</b>
<b>Detail</b>		To adjust the lighting time of the LED which is the secondary light source of the Scanner Unit (Back) in color mode with 300 dpi. The value is updated by executing CL-AGC.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2928
<b>Default Value</b>		1648
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> CL-AGC
<b>LED4CL</b>	<b>1</b>	<b>Adj pry lgt src lgt time:back,clr,600dpi</b>
<b>Detail</b>		To adjust the lighting time of the LED which is the primary light source of the Scanner Unit (Back) in color mode with 600 dpi. The value is updated by executing CL-AGC.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2928
<b>Default Value</b>		2816
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> CL-AGC
<b>LED4CL2</b>	<b>1</b>	<b>Adj sec lgt src lgt time:back,clr,600dpi</b>
<b>Detail</b>		To adjust the lighting time of the LED which is the secondary light source of the Scanner Unit (Back) in color mode with 600 dpi. The value is updated by executing CL-AGC.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2928
<b>Default Value</b>		2816
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> CL-AGC



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COPIER (Service mode for printer) > ADJUST (Adjustment mode) > BLANK

<b>BLANK-T</b>	<b>1</b>	<b>Adjustment of leading edge margin</b>
<b>Detail</b>	To adjust the margin on the leading edge of paper. As the value is incremented by 1, the margin is increased toward the center of the paper by 1 pixel (0.0423 mm).	
<b>Use Case</b>	- When reducing the margin upon user's request - When enlarging the margin for transfer separation/fixing separation	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1000	
<b>Unit</b>	pixel	
<b>Default Value</b>	118	
<b>Amount of Change per Unit</b>	1	
<b>BLANK-L</b>	<b>1</b>	<b>Adjustment of left edge margin</b>
<b>Detail</b>	To adjust the margin on the left edge of paper. As the value is incremented by 1, the margin is increased toward the center of the paper by 1 pixel (0.0423 mm).	
<b>Use Case</b>	- When reducing the margin upon user's request - When enlarging the margin for transfer separation/fixing separation	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1000	
<b>Unit</b>	pixel	
<b>Default Value</b>	59	
<b>Amount of Change per Unit</b>	1	
<b>BLANK-R</b>	<b>1</b>	<b>Adjustment of right edge margin</b>
<b>Detail</b>	To adjust the margin on the right edge of paper. As the value is incremented by 1, the margin is increased toward the center of the paper by 1 pixel (0.0423 mm).	
<b>Use Case</b>	- When reducing the margin upon user's request - When enlarging the margin for transfer separation/fixing separation	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1000	
<b>Unit</b>	pixel	
<b>Default Value</b>	59	
<b>Amount of Change per Unit</b>	1	
<b>BLANK-B</b>	<b>1</b>	<b>Adjustment of trailing edge margin</b>
<b>Detail</b>	To adjust the margin on the trailing edge of paper. As the value is incremented by 1, the margin is increased toward the center of the paper by 1 pixel (0.0423 mm).	
<b>Use Case</b>	- When reducing the margin upon user's request - When enlarging the margin for transfer separation/fixing separation	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1000	
<b>Unit</b>	pixel	
<b>Default Value</b>	94	
<b>Amount of Change per Unit</b>	1	

## ■ PASCAL

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > PASCAL

<b>OFST-P-Y</b>	<b>1</b>	<b>Y density adj at test print reading</b>
<b>Detail</b>	To adjust the offset of Y-color test print reading signal at auto gradation adjustment (full adjustment). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. As the value is larger, the image after adjustment gets darker.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-128 to 128	
<b>Default Value</b>	According to the adjustment value of the Reader at factory shipment	
<b>OFST-P-M</b>	<b>1</b>	<b>M density adj at test print reading</b>
<b>Detail</b>	To adjust the offset of M-color test print reading signal at auto gradation adjustment (full adjustment). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. As the value is larger, the image after adjustment gets darker.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-128 to 128	
<b>Default Value</b>	According to the adjustment value of the Reader at factory shipment	
<b>OFST-P-C</b>	<b>1</b>	<b>C density adj at test print reading</b>
<b>Detail</b>	To adjust the offset of C-color test print reading signal at auto gradation adjustment (full adjustment). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. As the value is larger, the image after adjustment gets darker.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-128 to 128	
<b>Default Value</b>	According to the adjustment value of the Reader at factory shipment	
<b>OFST-P-K</b>	<b>1</b>	<b>Bk density adj at test print reading</b>
<b>Detail</b>	To adjust the offset of Bk-color test print reading signal at auto gradation adjustment (full adjustment). When clearing the Reader-related RAM data/replacing the SATA Flash PCB, enter the value of the service label on the reader. As the value is larger, the image after adjustment gets darker.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-128 to 128	
<b>Default Value</b>	According to the adjustment value of the Reader at factory shipment	

## ■ COLOR

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > COLOR

<b>ADJ-Y</b>	<b>1</b>	<b>Adjustment of color balance for Y-color</b>
<b>Detail</b>	To adjust the default value of the color balance for Y-color when the density of Y-color varies between devices. As the value is larger, the image gets darker. If the value is too large, a transfer failure and/or a fixing failure occurs.	
<b>Use Case</b>	Upon user's request (to reduce density difference between devices)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>ADJ-M</b>	<b>1</b>	<b>Adjustment of color balance for M-color</b>
<b>Detail</b>	To adjust the default value of the color balance for M-color when the density of M-color varies between devices. As the value is larger, the image gets darker. If the value is too large, a transfer failure and/or a fixing failure occurs.	
<b>Use Case</b>	Upon user's request (to reduce density difference between devices)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>ADJ-C</b>	<b>1</b>	<b>Adjustment of color balance for C-color</b>
<b>Detail</b>	To adjust the default value of the color balance for C-color when the density of C-color varies between devices. As the value is larger, the image gets darker. If the value is too large, a transfer failure and/or a fixing failure occurs.	
<b>Use Case</b>	Upon user's request (to reduce density difference between devices)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>ADJ-K</b>	<b>1</b>	<b>Adjustment of color balance for Bk-color</b>
<b>Detail</b>	To adjust the default value of the color balance for Bk-color when the density of Bk-color varies between devices. As the value is larger, the image gets darker. If the value is too large, a transfer failure and/or a fixing failure occurs.	
<b>Use Case</b>	Upon user's request (to reduce density difference between devices)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>OFST-Y</b>	<b>1</b>	<b>Adj Y-clr brit area dens&amp;color balance</b>
<b>Detail</b>	<p>To adjust the bright area density and color balance of Y-color.  As the value is larger, the image gets darker.  Decrease the value when the background cannot be read correctly because the density of a document is dark and increase the value when the density of a document is light.  Decrease the value when removal of the background is not performed correctly and a fogging-like image appears.  This setting is linked with [Correct Density], [Correct Shading] and [Auto Correct Color Mismatch] in [Settings/Registration].</p>	
<b>Use Case</b>	<p>- When the background of a document cannot be read correctly  - When removal of the background cannot be performed correctly and a fogging-like image appears</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.  2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-32 to 32	
<b>Default Value</b>	0	
<b>OFST-M</b>	<b>1</b>	<b>Adj M-clr brit area dens&amp;color balance</b>
<b>Detail</b>	<p>To adjust the bright area density and color balance of M-color.  As the value is larger, the image gets darker.  Decrease the value when the background cannot be read correctly because the density of a document is dark and increase the value when the density of a document is light.  Decrease the value when removal of the background is not performed correctly and a fogging-like image appears.  This setting is linked with [Correct Density], [Correct Shading] and [Auto Correct Color Mismatch] in [Settings/Registration].</p>	
<b>Use Case</b>	<p>- When the background of a document cannot be read correctly  - When removal of the background cannot be performed correctly and a fogging-like image appears</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.  2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-32 to 32	
<b>Default Value</b>	0	
<b>OFST-C</b>	<b>1</b>	<b>Adj C-clr brit area dens&amp;color balance</b>
<b>Detail</b>	<p>To adjust the bright area density and color balance of C-color.  As the value is larger, the image gets darker.  Decrease the value when the background cannot be read correctly because the density of a document is dark and increase the value when the density of a document is light.  Decrease the value when removal of the background is not performed correctly and a fogging-like image appears.  This setting is linked with [Correct Density], [Correct Shading] and [Auto Correct Color Mismatch] in [Settings/Registration].</p>	
<b>Use Case</b>	<p>- When the background of a document cannot be read correctly  - When removal of the background cannot be performed correctly and a fogging-like image appears</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.  2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-32 to 32	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>OFST-K</b>	<b>1</b>	<b>Adj Bk-clr brit area dens&amp;color balance</b>
<b>Detail</b>	<p>To adjust the bright area density and color balance of Bk-color. As the value is larger, the image gets darker. Decrease the value when the background cannot be read correctly because the density of a document is dark and increase the value when the density of a document is light. Decrease the value when removal of the background is not performed correctly and a fogging-like image appears. This setting is linked with [Correct Density], [Correct Shading] and [Auto Correct Color Mismatch] in [Settings/Registration].</p>	
<b>Use Case</b>	<p>- When the background of a document cannot be read correctly - When removal of the background cannot be performed correctly and a fogging-like image appears</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-32 to 32	
<b>Default Value</b>	0	
<b>LD-OFS-Y</b>	<b>2</b>	<b>Adj Y low dens area clr balance: copy</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of Y-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	
<b>LD-OFS-M</b>	<b>2</b>	<b>Adj M low dens area clr balance: copy</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of M-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

LD-OFS-C	2	Adj C low dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the low density area of C-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	
LD-OFS-K	2	Adj Bk low dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the low density area of Bk-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

MD-OFS-Y	2	Adj Y mid dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the medium density area of Y-color for copy operation. As the value is larger, the image gets darker.</p> <p>A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value.</p> <p>e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8.</p> <p>e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p> <p>Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	
MD-OFS-M	2	Adj M mid dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the medium density area of M-color for copy operation. As the value is larger, the image gets darker.</p> <p>A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value.</p> <p>e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8.</p> <p>e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p> <p>Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

MD-OFS-C	2	Adj C mid dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the medium density area of C-color for copy operation. As the value is larger, the image gets darker.</p> <p>A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value.</p> <p>e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8.</p> <p>e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p> <p>Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	
MD-OFS-K	2	Adj Bk mid dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the medium density area of Bk-color for copy operation. As the value is larger, the image gets darker.</p> <p>A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value.</p> <p>e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8.</p> <p>e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p> <p>Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

HD-OFS-Y	2	Adj Y hi dens area clr balance: copy
<b>Detail</b>		To adjust the color balance of the high density area of Y-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-8 to 8
<b>Default Value</b>		0
<b>Additional Functions Mode</b>		Copy> Options> Color Balance> Fine Adjust Density Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density
<b>Supplement/Memo</b>		In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.
<b>Amount of Change per Unit</b>		1
HD-OFS-M	2	Adj M hi dens area clr balance: copy
<b>Detail</b>		To adjust the color balance of the high density area of M-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-8 to 8
<b>Default Value</b>		0
<b>Additional Functions Mode</b>		Copy> Options> Color Balance> Fine Adjust Density Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density
<b>Supplement/Memo</b>		In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

HD-OFS-C	2	Adj C hi dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the high density area of C-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	
HD-OFS-K	2	Adj Bk hi dens area clr balance: copy
<b>Detail</b>	<p>To adjust the color balance of the high density area of Bk-color for copy operation. As the value is larger, the image gets darker. A value obtained by adding the value adjusted in [Fine Adjust Density] in the main menu to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	<p>Copy&gt; Options&gt; Color Balance&gt; Fine Adjust Density Access Stored Files&gt; Mail Box&gt; Print&gt; Change Print Settings&gt; Options&gt; Color Balance&gt; Fine Adjust Density</p>	
<b>Supplement/Memo</b>	<p>In [Fine Adjust Density] under [Copy] and [Access Stored Files] in the main menu, the density value can be set individually. Although the setting value of this item is just one value, the density may differ for copy operation and file storage.</p>	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>PL-OFS-Y</b>	<b>2</b>	<b>Adj Y-clr low dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of Y-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PL-OFS-M</b>	<b>2</b>	<b>Adj M-clr low dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of M-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PL-OFS-C</b>	<b>2</b>	<b>Adj C-clr low dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of C-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>PL-OFS-K</b>	<b>2</b>	<b>Adj Bk-clr low dens area clr balance:PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the low density area of Bk-color at PDL print. As the value is larger, the image gets darker. In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PM-OFS-Y</b>	<b>2</b>	<b>Adj Y-clr mid dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the medium density area of Y-color at PDL print. As the value is larger, the image gets darker. In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PM-OFS-M</b>	<b>2</b>	<b>Adj M-clr mid dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the medium density area of M-color at PDL print. As the value is larger, the image gets darker. In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1". Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>PM-OFS-C</b>	<b>2</b>	<b>Adj C-clr mid dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the medium density area of C-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PM-OFS-K</b>	<b>2</b>	<b>Adj Bk-clr mid dens area clr balance:PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the medium density area of Bk-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PH-OFS-Y</b>	<b>2</b>	<b>Adj Y-clr hi dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the high density area of Y-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; COLOR

<b>PH-OFS-M</b>	<b>2</b>	<b>Adj M-clr hi dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the high density area of M-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PH-OFS-C</b>	<b>2</b>	<b>Adj C-clr hi dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the high density area of C-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	
<b>PH-OFS-K</b>	<b>2</b>	<b>Adj Bk-clr hi dens area clr balance: PDL</b>
<b>Detail</b>	<p>To adjust the color balance of the high density area of Bk-color at PDL print. As the value is larger, the image gets darker.</p> <p>In case of data generated by the printer driver and stored in Mail Box, a value obtained by adding the value adjusted in [Fine Adjust Density] in [Access Stored Files] to the setting value of this item is applied as the actual density value. e.g.: When the value of this item is "-4" and the value of [Fine Adjust Density] is "5", the density value is "1".</p> <p>Note that the density value must be within the range from -8 to 8. e.g.: When the value of this item is "7" and the value of [Fine Adjust Density] is "5", the density value is "8".</p>	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	-8 to 8	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Access Stored Files> Mail Box> Print> Change Print Settings> Options> Color Balance> Fine Adjust Density	



## ■ HV-TR

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > HV-TR

<b>2TR-TGT1</b>	<b>1</b>	<b>Sec trns indiv set tgt crrent adj: set 1</b>
<b>Detail</b>	<p>To adjust the target current of secondary transfer for setting 1.            The target current that is set here is applied to the Secondary Transfer Outer Roller.            As the value is incremented by 1, the current value changes.            +: Increase            -: Decrease            Increase the value when low-voltage mottled image or toner scattering on solid image occurs.            Decrease the value when high-voltage mottled image or density loss due to excessive transfer occurs.</p>	
<b>Use Case</b>	<p>When an image failure (mottled image, density loss due to excessive transfer, toner scattering on solid image, etc.) occurs on all paper types</p>	
<b>Adj/Set/Operate Method</b>	<p>Enter the setting value (switch negative/positive by -/+ key) and press OK key.</p>	
<b>Caution</b>	<p>Increase/decrease the value by 1 while checking the symptom each time.</p>	
<b>Display/Adj/Set Range</b>	<p>-5 to 5</p>	
<b>Default Value</b>	<p>0</p>	
<b>2TR-TGT2</b>	<b>1</b>	<b>Sec trns indiv set tgt crrent adj: set 2</b>
<b>Detail</b>	<p>To adjust the target current of secondary transfer for setting 2.            The target current that is set here is applied to the Secondary Transfer Outer Roller.            As the value is incremented by 1, the current value changes.            +: Increase            -: Decrease            Increase the value when low-voltage mottled image or toner scattering on solid image occurs.            Decrease the value when high-voltage mottled image or density loss due to excessive transfer occurs.</p>	
<b>Use Case</b>	<p>When an image failure (mottled image, density loss due to excessive transfer, toner scattering on solid image, etc.) occurs on all paper types</p>	
<b>Adj/Set/Operate Method</b>	<p>Enter the setting value (switch negative/positive by -/+ key) and press OK key.</p>	
<b>Caution</b>	<p>Increase/decrease the value by 1 while checking the symptom each time.</p>	
<b>Display/Adj/Set Range</b>	<p>-5 to 5</p>	
<b>Default Value</b>	<p>0</p>	
<b>1TR-TGK1</b>	<b>1</b>	<b>Adj sgl Bk pry trns ATVC tgt crrent</b>
<b>Detail</b>	<p>To adjust the offset of the target current value for single Bk-color upon primary transfer ATVC control.            Increase the value when spots, mottled image, or image failure due to insufficient transfer current occurs.            Decrease the value when image fogging due to transfer memory or drum memory due to strong transfer current occurs.</p>	
<b>Use Case</b>	<p>When an image failure due to the primary transfer occurs</p>	
<b>Adj/Set/Operate Method</b>	<p>Enter the setting value (switch negative/positive by -/+ key) and press OK key.</p>	
<b>Display/Adj/Set Range</b>	<p>-5 to 5</p>	
<b>Default Value</b>	<p>0</p>	

## ■ FEED-ADJ

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > FEED-ADJ

<b>REGIST</b>	<b>1</b>	<b>Adj of registration start timing: 1-side</b>
<b>Detail</b>	<p>To adjust the timing to turn ON the Registration Roller in the case of plain paper.            As the value is incremented by 1, the margin on the leading edge of paper is increased by 0.1 mm.            +: Leading edge margin becomes larger.            -: Leading edge margin becomes smaller.            When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	<p>When changing the edge margin            When replacing the DC Controller PCB/clearing RAM data</p>	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Caution</b>	When replacing the DC Controller PCB/clearing RAM data, restore the backup data if data is backed up or enter the value of service label if data is not backed up.	
<b>Display/Adj/Set Range</b>	-50 to 50	
<b>Default Value</b>	0	
<b>ADJ-C1</b>	<b>1</b>	<b>Cassette1 write start pstn in horz scan</b>
<b>Detail</b>	<p>To adjust the image write start position in the horizontal scanning direction when feeding paper from the Cassette 1.            As the value is changed by 1, the margin on the left edge of paper is changed by 0.1 mm.            +: Left margin becomes larger. (An image moves to the right.)            -: Left margin becomes smaller. (An image moves to the left.)            When clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-C2</b>	<b>1</b>	<b>Cassette2 write start pstn in horz scan</b>
<b>Detail</b>	<p>To adjust the image write start position in the horizontal scanning direction when feeding paper from the Cassette 2.            As the value is changed by 1, the margin on the left edge of paper is changed by 0.1 mm.            +: Left margin becomes larger. (An image moves to the right.)            -: Left margin becomes smaller. (An image moves to the left.)            When clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C3</b>	<b>1</b>	<b>Cassette 3 write start pstn in horz scan</b>
<b>Detail</b>	To adjust the image write start position in the horizontal scanning direction when feeding paper from the Cassette 3. As the value is changed by 1, the margin on the left edge of paper is changed by 0.1 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When clearing RAM data, enter the value of service label.	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-C4</b>	<b>1</b>	<b>Cassette 4 write start pstn in horz scan</b>
<b>Detail</b>	To adjust the image write start position in the horizontal scanning direction when feeding paper from the Cassette 4. As the value is changed by 1, the margin on the left edge of paper is changed by 0.1 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When clearing RAM data, enter the value of service label.	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-MF</b>	<b>1</b>	<b>Write start pstn in horz scan: MP Tray</b>
<b>Detail</b>	To adjust the image write start position in the horizontal scanning direction when feeding paper from the Multi-purpose Tray. As the value is incremented by 1, the margin on the left edge of paper is increased by 0.1 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C1RE</b>	<b>1</b>	<b>Write start pstn in horz scan:Cst1 2nd</b>
<b>Detail</b>	<p>To adjust the image write start position on the second side in the horizontal scanning direction when feeding paper from the Cassette 1.</p> <p>As the value is changed by 1, the left margin is changed by 0.1 mm.</p> <p>+: Left margin becomes larger. (An image moves to the right.)</p> <p>-: Left margin becomes smaller. (An image moves to the left.)</p> <p>When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-C2RE</b>	<b>1</b>	<b>Write start pstn in horz scan:Cst2 2nd</b>
<b>Detail</b>	<p>To adjust the image write start position on the second side in the horizontal scanning direction when feeding paper from the Cassette 2.</p> <p>As the value is changed by 1, the left margin is changed by 0.1 mm.</p> <p>+: Left margin becomes larger. (An image moves to the right.)</p> <p>-: Left margin becomes smaller. (An image moves to the left.)</p> <p>When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-C3RE</b>	<b>1</b>	<b>Write start pstn in horz scan:Cst3 2nd</b>
<b>Detail</b>	<p>To adjust the image write start position on the second side in the horizontal scanning direction when feeding paper from the Cassette 3.</p> <p>As the value is changed by 1, the left margin is changed by 0.1 mm.</p> <p>+: Left margin becomes larger. (An image moves to the right.)</p> <p>-: Left margin becomes smaller. (An image moves to the left.)</p> <p>When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p>	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C4RE</b>	<b>1</b>	<b>Write start pstn in horz scan:Cst4 2nd</b>
<b>Detail</b>	To adjust the image write start position on the second side in the horizontal scanning direction when feeding paper from the Cassette 4. As the value is changed by 1, the left margin is changed by 0.1 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-MFRE</b>	<b>1</b>	<b>Write start pstn in horz scan:MPTray 2nd</b>
<b>Detail</b>	To adjust the image write start position on the second side in the horizontal scanning direction when feeding paper from the Multi-purpose Tray. As the value is changed by 1, the left margin is changed by 0.1 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.	
<b>Use Case</b>	When clearing the Main Controller RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-100 to 100	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>REG-DUP1</b>	<b>1</b>	<b>Adj of registration start timing: 2-side</b>
<b>Detail</b>	To adjust the leading edge margin by changing the timing to form image when feeding the second side of plain paper. As the value is changed by 1, the leading edge margin is changed by 0.1 mm. +: Leading edge margin becomes larger. (An image moves downward.) -: Leading edge margin becomes smaller. (An image moves upward.)	
<b>Use Case</b>	When adjusting the leading edge margin When replacing the DC Controller PCB/clearing RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch positive/negative by +/- key) and press OK key.	
<b>Caution</b>	When replacing the DC Controller PCB/clearing RAM data, restore the backup data if data is backed up or enter the value of service label if data is not backed up.	
<b>Display/Adj/Set Range</b>	-50 to 50	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

REG-MF	1	Rgst start timing adj: MP Tray
<b>Detail</b>		To adjust the leading edge margin by changing the timing to form image when feeding the paper. As the value is changed by 1, the leading edge margin is changed by 0.1 mm. +: Leading edge margin becomes larger. (An image moves downward.) -: Leading edge margin becomes smaller. (An image moves upward.)
<b>Use Case</b>		When changing the edge margin When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>		Enter the setting value (switch positive/negative by +/- key) and press OK key.
<b>Caution</b>		When replacing the DC Controller PCB/clearing RAM data, restore the backup data if data is backed up or enter the value of service label if data is not backed up.
<b>Display/Adj/Set Range</b>		-50 to 50
<b>Default Value</b>		0

## ■ MISC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; MISC

SEG-ADJ	1	Set criteria for text/photo: front side
<b>Detail</b>		To set the judgment level of text/photo original in Text/Photo/Map mode. As the value is increased, the original tends to be detected as a photo document, and as the value is decreased, the original tends to be detected as a text document.
<b>Use Case</b>		When adjusting the classification level of text and photo in Text/Photo/Map mode
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by -/+ key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-4 to 4
<b>Default Value</b>		0

K-ADJ	1	Set criteria for black text: front side
<b>Detail</b>		To set the judgment level of black characters at text processing. As the value is increased, the text tends to be detected as black.
<b>Use Case</b>		When preferring the text to be judged as black
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by -/+ key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-3 to 3
<b>Default Value</b>		0

ACS-ADJ	1	Set criteria for B&W/color in ACS:front
<b>Detail</b>		To set the judgment level of B&W/color original in ACS mode. As the value is increased, the original tends to be detected as a B&W document, and as the value is decreased, the original tends to be detected as a color document.
<b>Use Case</b>		When adjusting the color detection level in ACS mode
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by -/+ key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-3 to 3
<b>Default Value</b>		0

ACS-EN	2	Set judgment area in ACS mode:front side
<b>Detail</b>		To set the judgment area in ACS mode. As the greater value is set, the judgment area is widened.
<b>Use Case</b>		When adjusting the judgment area in ACS mode
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by -/+ key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-2 to 2
<b>Default Value</b>		1

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; MISC

<b>ACS-CNT</b>	<b>2</b>	<b>Set jdgmt pixel count area in ACS:front</b>
<b>Detail</b>	To set the area which counts the pixel to judge the color presence in ACS mode. As the greater value is set, the judgment area is widened.	
<b>Use Case</b>	When adjusting the area which counts the pixel to judge the color presence in ACS mode	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-2 to 2	
<b>Default Value</b>	0	
<b>ACS-EN2</b>	<b>2</b>	<b>Set ACS mode jdgmt area in DADF mode</b>
<b>Detail</b>	To set the judgment area in ACS mode at DADF reading. As the greater value is set, the judgment area is widened.	
<b>Use Case</b>	When adjusting the judgment area in ACS mode at DADF reading	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-2 to 2	
<b>Default Value</b>	1	
<b>ACS-CNT2</b>	<b>2</b>	<b>Set ACS jdgmt pixel count area in DADF</b>
<b>Detail</b>	To set the area which counts the pixel to judge the color presence in ACS mode at DADF reading. As the greater value is set, the judgment area is widened.	
<b>Use Case</b>	When adjusting the area which counts the pixel to judge the color presence in ACS mode at DADF reading	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-2 to 2	
<b>Default Value</b>	0	
<b>SEG-ADJ3</b>	<b>1</b>	<b>Set criteria for text/photo: back side</b>
<b>Detail</b>	To set the judgment level of text/photo original in Text/Photo/Map mode (back side at duplex reading with 1 path). As the value is increased, the original tends to be detected as a photo document, and as the value is decreased, the original tends to be detected as a text document.	
<b>Use Case</b>	When adjusting the classification level of text and photo in Text/Photo/Map mode (back side at duplex reading with 1 path)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-4 to 4	
<b>Default Value</b>	0	
<b>K-ADJ3</b>	<b>1</b>	<b>Set criteria for black text: back side</b>
<b>Detail</b>	To set the judgment level of black characters at text processing (back side at duplex reading with 1 path). As the value is increased, the text tends to be detected as black.	
<b>Use Case</b>	When preferring the text to be judged as black (back side at duplex reading with 1 path)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; MISC

<b>ACS-ADJ3</b>	<b>1</b>	<b>Set ACS B&amp;W/color jdgmt stdrd:back side</b>
<b>Detail</b>	To set the judgment level of B&W/color original in ACS mode (back side at duplex reading with 1 path). As the value is increased, the original tends to be detected as a B&W document, and as the value is decreased, the original tends to be detected as a color document.	
<b>Use Case</b>	When adjusting the color detection level in ACS mode (back side at duplex reading with 1 path)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	
<b>ACS-EN3</b>	<b>2</b>	<b>Set of ACS mode jdgmt area: back side</b>
<b>Detail</b>	To set the judgment area in ACS mode (back side at duplex reading with 1 path). As the greater value is set, the judgment area is widened.	
<b>Use Case</b>	When adjusting the judgment area in ACS mode (back side at duplex reading with 1 path)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-2 to 2	
<b>Default Value</b>	1	
<b>ACS-CNT3</b>	<b>2</b>	<b>ACS mode jdgmt pixel count area: back</b>
<b>Detail</b>	To set the area which counts the pixel to judge the color presence in ACS mode (back side at duplex reading with 1 path). As the greater value is set, the judgment area is widen.	
<b>Use Case</b>	When adjusting the area which counts the pixel to judge the color presence in ACS mode (back side at duplex reading with 1 path)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-2 to 2	
<b>Default Value</b>	0	
<b>SH-ADJ</b>	<b>1</b>	<b>Adj of sharpness: Copyboard, DADF front</b>
<b>Detail</b>	To adjust the sharpness of image in copyboard reading mode and image on the front side in duplex stream reading mode that is set in Settings/Registration menu. As the value is larger, the image gets sharper. If the value is too large, moire is likely to occur in an output image of COPY and SEND. To match the image quality with that of the back side in the duplex stream reading mode, decrease the value when moire on the front side is stronger than the back side and increase the value when it is weaker.	
<b>Use Case</b>	When moire frequently occurs on images of COPY and SEND output	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> ADJUST> MISC> SH-ADJ2	
<b>Additional Functions Mode</b>	Main Menu> Copy> Options> Sharpness	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; MISC

SH-ADJ2	1	Adjustment of sharpness: DADF back side
<b>Detail</b>		To adjust the sharpness of image on the back side in duplex stream reading mode that is set in Settings/Registration menu. As the value is larger, the image gets sharper. If the value is too large, moire is likely to occur in an output image of COPY and SEND. To match the image quality with that of the front side in the duplex stream reading mode, decrease the value when moire on the front side is stronger than the back side, and increase the value when it is weaker.
<b>Use Case</b>		When moire frequently occurs on images of COPY and SEND output
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		-3 to 3
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> ADJUST> MISC> SH-ADJ
<b>Additional Functions Mode</b>		Main Menu> Copy> Options> Sharpness

## FUNCTION (Operation / inspection mode)

### ■ INSTALL

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

STRD-POS	1	Scan position auto adj in DADF mode
<b>Detail</b>		To adjust the DADF scanning position automatically.
<b>Use Case</b>		At DADF installation/uninstallation
<b>Adj/Set/Operate Method</b>		1) Close the DADF. 2) Select the item, and then press OK key. The operation automatically stops after the adjustment. 3) Write the value displayed by COPIER> ADJUST> ADJ-XY> STRD-POS in the service label.
<b>Caution</b>		Write the adjusted value in the service label.
<b>Display/Adj/Set Range</b>		At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> ADJUST> ADJ-XY> STRD-POS
CARD	1	Card number setting
<b>Detail</b>		To set the card number to be used for Card Reader. A series of numbers from the entered number to the number of cards specified by CARD-RNG can be used.
<b>Use Case</b>		- At installation of the Card Reader - After replacement of the storage
<b>Adj/Set/Operate Method</b>		1) Enter the number, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		The card management information (department ID and password) is initialized.
<b>Display/Adj/Set Range</b>		1 to 2001
<b>Default Value</b>		1
<b>Related Service Mode</b>		COPIER> OPTION> FNC-SW> CARD-RNG

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

<b>E-RDS</b>	<b>1</b>	<b>ON/OFF of Embedded-RDS</b>
<b>Detail</b>		To set whether to use the E-RDS.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to use E-RDS, RGW-PORT, COM-TEST, COM-LOG and RGW-ADR as a set.
<b>Display/Adj/Set Range</b>		0 to 1 0: Not used, 1: Used (All the counter information is sent.)
<b>Default Value</b>		It differs according to the location.
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> RGW-PORT, COM-TEST, COM-LOG, RGW-ADR
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>RGW-PORT</b>	<b>1</b>	<b>Set port number of Sales Co's server</b>
<b>Detail</b>		To set the port number of the sales company's server to be used for Embedded-RDS.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to use E-RDS, RGW-PORT, COM-TEST, COM-LOG and RGW-ADR as a set.
<b>Display/Adj/Set Range</b>		1 to 65535
<b>Default Value</b>		443
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS, COM-TEST, COM-LOG, RGW-ADR
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>COM-TEST</b>	<b>1</b>	<b>Dspl connect result w/ Sales Co's server</b>
<b>Detail</b>		To display the result of the connection test with the sales company's server.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use E-RDS, RGW-PORT, COM-TEST, COM-LOG and RGW-ADR as a set.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When connection is completed: OK, When connection is failed: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS, RGW-PORT, COM-LOG, RGW-ADR
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>COM-LOG</b>	<b>1</b>	<b>Dspl connect error w/ Sales Co's server</b>
<b>Detail</b>		To display error information when the connection with the sales company's server failed.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Caution</b>		Be sure to use E-RDS, RGW-PORT, COM-TEST, COM-LOG and RGW-ADR as a set.
<b>Display/Adj/Set Range</b>		Year, date, time, error code, error detail information (maximum 128 characters)
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS, RGW-PORT, COM-TEST, RGW-ADR
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

<b>RGW-ADR</b>	<b>1</b>	<b>URL setting of Sales Company's server</b>
<b>Detail</b>		To set the URL of the sales company's server to be used for Embedded-RDS.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		1) Select the URL. 2) Enter the URL, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		- Do not use Shift-JIS character strings. - Be sure to use E-RDS, RGW-PORT, COM-TEST, COM-LOG and RGW-ADR as a set.
<b>Display/Adj/Set Range</b>		URL
<b>Default Value</b>		https://b01.ugwdevice.net/ugw/agentif010
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS, RGW-PORT, COM-TEST, COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>CNT-DATE</b>	<b>1</b>	<b>Set counter send start date to SC server</b>
<b>Detail</b>		To set the year, month, date, hour and minute to send counter information to the sales company's server. This is displayed only when the Embedded-RDS third-party extended function is available.
<b>Use Case</b>		When the non-Canon-made extension function of the Embedded-RDS is available
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		YYYYMMDDHHMM (12 digits) YYYY: Year, MM: Month, DD: Date, HH: Hour, MM: Minute
<b>Default Value</b>		000000000000
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>CNT-INTV</b>	<b>1</b>	<b>Set counter send interval to SC server</b>
<b>Detail</b>		To set the interval of sending counter information to the sales company's server in a unit of one hour. This is displayed only when the Embedded-RDS third-party extended function is available.
<b>Use Case</b>		When using the Embedded-RDS third-party extended function
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		1 to 168 (=1 week)
<b>Unit</b>		hour
<b>Default Value</b>		24
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>Amount of Change per Unit</b>		1

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

<b>CDS-CTL</b>	<b>1</b>	<b>Set country/area when using CDS</b>
<b>Detail</b>	To set country/area to enable CDS. In principle, the default value is the same as that of CONFIG. If the value differs from the country/region of the vice-company of sales, change the setting.	
<b>Use Case</b>	When enabling CDS	
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	If the setting value is not configured to be the same as the country/region of the vice-company of sales, the necessary firmware may not be able to be downloaded.	
<b>Display/Adj/Set Range</b>	JP: Japan, US: USA, GB: Great Britain, FR: France, DE: Germany, IT: Italy, AU: Australia, SG: Singapore, NL: Netherlands, KR: Korea, CN: China, TW: Taiwan, ES: Spain, SE: Sweden, PT: Portugal, NO: Norway, DK: Denmark, FI: Finland, PL: Poland, HU: Hungary, CZ: Czech Republic, SI: Slovenia, GR: Greece, EE: Estonia, RU: Russia, SK: Slovakia, RO: Romania, HR: Croatia, BG: Bulgaria, TR: Turkey, TH: Thailand, VN: Vietnam, AR: Argentina, IN: India, CA: Canada, LA: Latin America, HK: Hong Kong	
<b>Default Value</b>	It differs according to the location.	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> CONFIG	
<b>Supplement/Memo</b>	CDS: Contents Delivery System	
<b>RDSHDPOS</b>	<b>1</b>	<b>Auto adj of Reader shading position</b>
<b>Detail</b>	To automatically adjust the Scanner Unit (Front) position in feed direction when reading the White Plate on the left edge of the Copyboard Glass. The adjustment result is reflected to ADJ-S.	
<b>Use Case</b>	When replacing the Scanner Unit (Front)	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Display/Adj/Set Range</b>	At start of operation: START, During operation: ACTIVE, When operation finished normally: OK!	
<b>Required Time</b>	10 sec	
<b>Related Service Mode</b>	COPIER> ADJUST> ADJ-XY> ADJ-S	
<b>Supplement/Memo</b>	Shading: It determines the white color reference by reading the White Plate.	
<b>BIT-SVC</b>	<b>1</b>	<b>OFF/ON of Web service of E-RDS</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set ON/OFF of Web service function of E-RDS. When OFF is selected, authentication information cannot be obtained from E-RDS.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>NFC-USE</b>	<b>1</b>	<b>ON/OFF of NFC option</b>
<b>Detail</b>	To set whether to enable the installed NFC option. Set 1 when using the NFC option. [Use NFC Card Emulation] is displayed in [Settings/Registration].	
<b>Use Case</b>	When installing the NFC option	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Management Settings> Device Management> Use NFC Card Emulation	

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

<b>BLE-USE</b>	<b>1</b>	<b>ON/OFF of BLE module option</b>
<b>Detail</b>	To set whether to enable the installed BLE module option. Set 1 when using the BLE module option. The BLE setting screen is displayed in [Settings/Registration].	
<b>Use Case</b>	When installing the BLE module option	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Do not set 1 when the BLE module option is not installed.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>INSTDTST</b>	<b>1</b>	<b>Batch set installation date info: YMDHN</b>
<b>Detail</b>	Information on the current date and time is entered collectively in YMDHN of INSTDT by pressing INSTDTST.	
<b>Use Case</b>	At installation	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Related Service Mode</b>	COPIER>OPTION>USER>INSTDT-Y COPIER>OPTION>USER>INSTDT-M COPIER>OPTION>USER>INSTDT-D COPIER>OPTION>USER>INSTDT-H COPIER>OPTION>USER>INSTDT-N	
<b>FAX-USE</b>	<b>1</b>	<b>Enable/disable FAX function</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To switch enable/disable of the FAX function of a device mounted with a FAX Board.	
<b>Use Case</b>	When disabling the FAX function of a device mounted with a FAX Board	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>SUB-IF</b>	<b>1</b>	<b>Set for line connecting to cloud service</b>
<b>Detail</b>	To select the network line connecting to the Canon cloud service	
<b>Use Case</b>	When the Canon cloud service is used with a sub line	
<b>Adj/Set/Operate Method</b>	1) Select either [Wired LAN+Wireless LAN] or [Wired LAN+Wired LAN] when selecting interface 2) Configure the network setting for the sub line 3) Select 1 for this setting 4) Turn the main power OFF, and then ON	
<b>Display/Adj/Set Range</b>	0 to 1 0: Main line, 1: Sub line	
<b>Default Value</b>	0	

## ■ CCD

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > CCD

<b>DF-WLVL1</b>	<b>1</b>	<b>White level adj in book mode: color</b>
<b>Detail</b>		To adjust the white level for copyboard scanning automatically by setting the paper which is usually used by the user on the Copyboard Glass.
<b>Use Case</b>		- When replacing the Copyboard Glass - When replacing the Scanner Unit (Front) - When replacing the SATA Flash PCB - When clearing the Reader-related RAM data
<b>Adj/Set/Operate Method</b>		1) Set a paper on the Copyboard Glass. 2) Select the item, and then press OK key.
<b>Caution</b>		Be sure to execute DF-WLVL2 in a row.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> DF-WLVL2
<b>DF-WLVL2</b>	<b>1</b>	<b>White level adj in DADF mode: color</b>
<b>Detail</b>		To adjust the white level for DADF scanning automatically by setting the paper which is usually used by the user on the DADF.
<b>Use Case</b>		- When replacing the Copyboard Glass - When replacing the Scanner Unit (Front) - When replacing the SATA Flash PCB - When clearing the Reader-related RAM data
<b>Adj/Set/Operate Method</b>		1) Set paper on the DADF. 2) Select the item, and then press OK key.
<b>Caution</b>		Be sure to execute this item after DF-WLVL1.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> DF-WLVL1
<b>DF-LNR</b>	<b>1</b>	<b>Deriving of DADF front/back linearity</b>
<b>Detail</b>		To derive the front/back side linearity in DADF mode based on the scanning data which has been backed up at factory.
<b>Use Case</b>		When clearing the Reader-related RAM data/replacing the SATA Flash PCB
<b>Adj/Set/Operate Method</b>		1) Enter the value of the reader's service label. COPIER> ADJUST> CCD> DFCH-R2, DFCH-G2, DFCH-B2, DFCH-K2, DFCH-R10, DFCH-G10, DFCH-B10, DFCH-K10, DFCH2R2, DFCH2G2, DFCH2B2, DFCH2K2, DFCH2R10, DFCH2G10, DFCH2B10, DFCH2K10 2) Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> ADJUST> CCD> DFCH-R2/G2/B2/K2/R10/G10/B10/K10, DFCH2R2, DFCH2G2, DFCH2B2, DFCH2K2, DFCH2R10, DFCH2G10, DFCH2B10, DFCH2K10
<b>MTF-CLC</b>	<b>1</b>	<b>Deriving of MTF filter coefficient</b>
<b>Detail</b>		To derive the MTF filter coefficient to be set for ASIC based on the MTF value which has been backed up.
<b>Use Case</b>		When clearing the Reader-related RAM data/replacing the SATA Flash PCB
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to enter the MTF values for the Scanner Unit (Front/Back) in MTF-M1 to 9/S1 to 9 and MTF2-M1 to 9/S1 to 9 in advance.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> ADJUST> CCD> MTF-M1 - M9, MTF-S1 - S9, MTF2-M1 - M9, MTF2-S1 - S9
<b>Supplement/Memo</b>		MTF values are written on the label of the Scanner Unit (Front/Back).



COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CCD

<b>CL-AGC</b>	<b>1</b>	<b>Adj Scan Unit white/black ref level: AGC</b>
<b>Detail</b>		To adjust the black/white reference level of the Scanner Unit automatically (automatic gain control). To make the adjustment with both resolutions 300 dpi and 600 dpi.
<b>Use Case</b>		- When replacing the Copyboard Glass - When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) After "OK!" is displayed, turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> ADJUST> CCD> OFST-CL0 - OFST-CL5, OFST2CL0 - OFST2CL5, GAIN-CL0, GAIN2CL0, LED-CL-R/G/B, LED2CL-R/G/B, LED-CLR2, LED-CLG2, LED-CLB2, LED2CLR2, LED2CLG2, LED2CLB2
<b>BK-SHD1</b>	<b>1</b>	<b>Paper back shading correction 1</b>
<b>Detail</b>		To generate the paper back shading correction data by scanning the Standard White Plate of the Paper Back Reading Glass with the Scanner Unit (Back).
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		1) Clean the glass of the Scanner Unit (Back) and the Reading Glass. 2) Close the DADF. 3) Select the item, and then press OK key.
<b>Caution</b>		Execute the correction in the following order: BK-SHD1, BK-SHD2 and then BK-SHD3.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> BK-SHD2/3
<b>BK-SHD2</b>	<b>1</b>	<b>Paper back shading correction 2</b>
<b>Detail</b>		To generate the paper back shading correction data by scanning the white sheet with the Scanner Unit (Paper Back) after affixing the sheet to the Paper Back Reading Glass.
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		1) Affix the white sheet to the Reading Glass. 2) Select the item, and then press OK key.
<b>Caution</b>		- Remove the white sheet after execution. - Execute the correction in the following order: BK-SHD1, BK-SHD2 and then BK-SHD3.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> BK-SHD1/3
<b>BK-SHD3</b>	<b>1</b>	<b>Paper back shading correction 3</b>
<b>Detail</b>		To generate the paper back shading correction data by scanning the Standard White Plate of the Paper Back Reading Glass with the Scanner Unit (Back).
<b>Use Case</b>		- When replacing the SATA Flash PCB - When replacing the Scanner Unit (Back)
<b>Adj/Set/Operate Method</b>		1) Clean the glass of the Scanner Unit (Back) and the Reading Glass. 2) Close the DADF. 3) Select the item, and then press OK key.
<b>Caution</b>		Execute the correction in the following order: BK-SHD1, BK-SHD2 and then BK-SHD3.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> CCD> BK-SHD1/2

## ■ PANEL

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > PANEL

<b>LCD-CHK</b>	<b>1</b>	<b>Check of LCD Panel dot missing</b>
<b>Detail</b>		To check whether there is a missing dot on the LCD Panel of the Control Panel.
<b>Use Case</b>		When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Check that the LCD Panel lights up in the order of white, black, red, green and blue. 3) Press STOP key or touch the screen to terminate checking.
<b>LED-CHK</b>	<b>1</b>	<b>Check of Control Panel LED</b>
<b>Detail</b>		To check whether the LED on the Control Panel lights up.
<b>Use Case</b>		When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Check that the LED lights up in the order. 3) Use LED-OFF to terminate checking.
<b>Related Service Mode</b>		COPIER> FUNCTION> PANEL> LED-OFF
<b>LED-OFF</b>	<b>1</b>	<b>End check of Control Panel LED</b>
<b>Detail</b>		To terminate the check of LED on the Control Panel.
<b>Use Case</b>		During execution of LED-CHK
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Related Service Mode</b>		COPIER> FUNCTION> PANEL> LED-CHK
<b>KEY-CHK</b>	<b>1</b>	<b>Check of key entry</b>
<b>Detail</b>		To check the key input on the Control Panel.
<b>Use Case</b>		When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>		1) Select the item and press the key on the Control Panel. 2) Check that the input value is displayed. 3) Cancel the selection to terminate checking.
<b>TOUCHCHK</b>	<b>1</b>	<b>Adj of coordinate pstn of Touch Panel</b>
<b>Detail</b>		To adjust the coordinate position on the Touch Panel of the Control Panel.
<b>Use Case</b>		When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Press the nine "+" keys in sequence.

## ■ PART-CHK

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > PART-CHK

<b>MTR</b>	<b>1</b>	<b>Specification of operation motor</b>
<b>Detail</b>		To specify the motor to operate.
<b>Use Case</b>		When replacing the motor/checking the operation
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 14 0: Scanner Motor (M7) 1: Yellow drum,yellow developer and magenta developer Motor (M2) 2: Magenta drum,cyan drum and cyan developer Motor (M3) 3: Black drum, black developer and ITB Motor (M3) 4: Developer alienation motor (Engagement [4C]) (M6) 5: Developer alienation motor (Engagement [Bk]) (M6) 6: Primary Transfer Roller Engagement[4C](SL1+M4) 7: Primary Transfer Roller Engagement[Bk](SL1+M4) 8: Pickup_Registration Motor(M5) 9: CST2 Pickup Motor(M602/M6/M6) 10: CST3 Pickup Motor(M602/M5) 11: CST4 Pickup Motor(M7) 12: Reverse Motor(M8) 13: Fixing Motor(M4) 14: Fixing Motor (Disengage Motion) (M4)
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> PART-CHK> MTR-ON
<b>MTR-ON</b>	<b>1</b>	<b>Operation check of Motor</b>
<b>Detail</b>		To start operation check of the Motor specified by MTR. The operation automatically stops after operation of 10 seconds.
<b>Use Case</b>		When replacing the Motor/checking the operation
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> PART-CHK> MTR
<b>SL</b>	<b>1</b>	<b>Specification of operation solenoid</b>
<b>Detail</b>		To specify the solenoid to operate.
<b>Use Case</b>		When replacing the solenoid/checking the operation
<b>Adj/Set/Operate Method</b>		Enter the value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 6 0: Multi-purpose Tray Pickup Solenoid (SL2) 1: Cassette1 Pickup_Feed Clutch (CL1) 2: Option Cassette 2 Pickup Clutch (CL601/CL1/CL1) 3: Option Cassette 3 Pickup Clutch (CL603/CL1) 4: Option Cassette 4 Pickup Clutch (CL1) 5: Reverse Solenoid (SL3) 6: Duplex re-pickup clutch (CL2)
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> PART-CHK> SL-ON
<b>SL-ON</b>	<b>1</b>	<b>Operation check of Solenoid</b>
<b>Detail</b>		To start operation check for the Solenoid specified by SL. The operation automatically stops after operation of 10 seconds.
<b>Use Case</b>		When replacing the Solenoid/checking the operation
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> PART-CHK> SL

## ■ CLEAR

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > CLEAR

<b>ERR</b>	<b>1</b>	<b>Clear of error code</b>
<b>Detail</b>		To clear the specific error code.
<b>Use Case</b>		At error occurrence
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>R-CON</b>	<b>1</b>	<b>Clearing of Reader-related setting data</b>
<b>Detail</b>		To clear the Reader-related setting data.
<b>Use Case</b>		When clearing the Reader-related setting data
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		- Output the service mode setting values by P-PRINT before execution. After execution, enter necessary setting values. - The RAM data is cleared after the main power switch is turned OFF/ON.
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> P-PRINT
<b>JAM-HIST</b>	<b>1</b>	<b>Clear of jam history</b>
<b>Detail</b>		To clear the jam history.
<b>Use Case</b>		When clearing the jam history
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>ERR-HIST</b>	<b>1</b>	<b>Clear of error code history</b>
<b>Detail</b>		To clear the error code history.
<b>Use Case</b>		When clearing the error code history
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>PWD-CLR</b>	<b>1</b>	<b>Clear of system administrator password</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the password of the system administrator set in Settings/Registration menu.
<b>Use Case</b>		When clearing the password of the system administrator
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>ADRS-BK</b>	<b>1</b>	<b>Clear of address book</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the address book data.
<b>Use Case</b>		When clearing the address book data
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		The address book data is cleared after the main power switch is turned OFF/ON.
<b>CNT-MCON</b>	<b>1</b>	<b>Clear of Main Controller service counter</b>
<b>Detail</b>		To clear the service counter counted by the Main Controller PCB.
<b>Use Case</b>		When clearing the service counter counted by the Main Controller PCB
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Related Service Mode</b>		COPIER> COUNTER
<b>Supplement/Memo</b>		See COUNTER for the target counter.
<b>CNT-DCON</b>	<b>1</b>	<b>For R&amp;D</b>

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CLEAR

<b>MMI</b>	<b>1</b>	<b>Clear Settings/Registration setting VL</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the Settings/Registration setting values. - Preferences (excluding values for Paper Type Management Settings) - Adjustment/Maintenance - Function Settings - Set Destination (excluding Address Lists) - Management Settings (excluding Department ID Management)
<b>Use Case</b>		When clearing various setting values of [Settings/Registration]
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		- The setting value is cleared after the main power switch is turned OFF/ON. - If this item is executed while a login application other than User Authentication is running, it switched to User Authentication after reboot. Set the login application using SMS as needed.
<b>Supplement/Memo</b>		SMS (Service Management Service): An application for management which can be used on remote UI.
<b>MN-CON</b>	<b>1</b>	<b>Deletion of setting values</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To delete the setting values of address lists, forwarding settings, Settings/Registration and service mode. For details, refer to "Backup Data List" in the Service Manual.
<b>Use Case</b>		When initializing the setting values
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. The machine is automatically rebooted. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		- Output the service mode setting values by P-PRINT before execution. After execution, enter necessary setting value. - RAM data is cleared after the main power switch is turned OFF/ON.
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> P-PRINT
<b>CARD</b>	<b>1</b>	<b>Clear of card ID-related data</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the data related to the card ID (department).
<b>Use Case</b>		When clearing the data related to the card ID
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		The value is cleared after the main power switch is turned OFF/ON.
<b>ALARM</b>	<b>1</b>	<b>Clear of alarm log</b>
<b>Detail</b>		To clear alarm log.
<b>Use Case</b>		When clearing alarm log
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		The alarm log is cleared after the main power switch is turned OFF/ON.
<b>Related Service Mode</b>		COPIER> DISPLAY> ALARM-2

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CLEAR

<b>CA-KEY</b>	<b>2</b>	<b>Deletion of CA certificate and key pair</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To simultaneously delete the CA certificate and key pair which are additionally registered by the user.
<b>Use Case</b>		When a service person replaces/discards the device
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Check that OK is displayed. 3) Turn OFF/ON the main power switch.
<b>Caution</b>		- Unless this item is executed at the time of replacement/discard of the device, the CA certificate and key pair which are additionally registered by the user remain in the storage, which is a problem in terms of security. - Do not execute this item carelessly because the CA certificate and key pair which are additionally registered are deleted when it is executed. If they are deleted mistakenly, they need to be again registered by the user. If no CA certificate and key pair are additionally registered, the machine condition becomes the same as the one at the time of factory shipment. - When NG is displayed in 2), there is a possibility that deletion was not executed. In this case, surely execute the deletion by initializing the storage, etc.
<b>Display/Adj/Set Range</b>		At normal termination: OK, At abnormal termination: NG
<b>Supplement/Memo</b>		- The CA certificate is used in the MEAP application with E-RDS and SSL client connection, and the key pair is used in the SSL function of IPP, RUI and MEAP. - When the main power switch is turned OFF/ON, the CA certificate and key pair which were registered at the time of factory shipment are decompressed from the archive (/BOOTDEV/ KCMNG), and become available in the E-RDS/SSL function.
<b>ERDS-DAT</b>	<b>1</b>	<b>Initialization of E-RDS SRAM data</b>
<b>Detail</b>		To initialize the "internal setting values" of the Embedded-RDS stored in the SRAM. "Internal setting values" are ON/OFF of E-RDS, server's port number, server's SOAP URL, and communication schedule with the server (how often the data is acquired), etc. The value set by COPIER> FUNCTION> INSTALL> E-RDS, RGW-PORT, RGW-ADR, COM-LOG is cleared.
<b>Use Case</b>		When clear the SRAM of the "internal setting values".
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS, RGW-PORT, RGW-ADR, COM-LOG
<b>REG-CLR</b>	<b>2</b>	<b>Clear of image position correction value</b>
<b>Detail</b>		To clear the value when the correction value that is adjusted by image position correction control becomes a faulty value due to some reasons. When color displacement cannot be corrected by image position correction control, clear the correction value and turn OFF/ON the machine or execute "Quick Adjust" and "Auto Correct Color Mismatch" in Settings/Registration so that image position correction is executed again.
<b>Use Case</b>		- When color displacement cannot be corrected by image position correction control - When a failure occurs in correction in an oblique direction
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Additional Functions Mode</b>		Adjustment/Maintenance> Adjust Image Quality> Auto Adjust Gradation> Quick Adjust Adjustment/Maintenance> Adjust Image Quality> Auto Correct Color Mismatch
<b>USBM-CLR</b>	<b>1</b>	<b>Initialize USB MEAP priority rgst info</b>
<b>Detail</b>		To initialize the registered ID data retained in the OS field by calling the API provided by the OS.
<b>Use Case</b>		When a failure occurs in USB MEAP priority registration
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CLEAR

<b>JV-CACHE</b>	<b>1</b>	<b>Cache clear of JAVA application</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the cache information used by JAVA application.
<b>Use Case</b>		When initializing the JAVA application
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>LANG-CLR</b>	<b>2</b>	<b>Uninstallation of language files</b>
<b>Detail</b>		To uninstall the language files other than Japanese and English files installed in storage. When installing a new language file while the maximum number of language files (11 files) have been already installed, an existing language file needs to be uninstalled.
<b>Use Case</b>		When deleting/switching language files
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Download the firmware in which the necessary language files are included using SST or a USB memory.
<b>Caution</b>		A language file is not uninstalled unless the downloaded language files are installed by SST or a USB memory after the execution of this item. If installation is not executed, uninstallation will be canceled. (Status of the machine remains the same as it was before execution.)
<b>Supplement/Memo</b>		- After the execution, language displayed on the screen becomes English. Switch the language as needed. - There are 9 language files (JEFIGSCKT) installed at the time of shipment.
<b>FIN-MCON</b>	<b>1</b>	<b>Clearing Finisher delvry destination set</b>
<b>Detail</b>		To clear the setting of Delivery Tray of the Finisher specified in Settings/Registration (Function Settings> Common> Paper Output Settings> Output Tray Settings). Since the delivery destination settings are stored in the DC Controller PCB in the machine, malfunction occurs when replacing the Finisher with a different model without clearing the settings. If the model of the Finishers is the same, there is no need to clear the settings.
<b>Use Case</b>		When the Finisher is replaced with a different model in the field
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Additional Functions Mode</b>		Function Settings> Common> Paper Output Settings> Output Tray Settings
<b>PLPW-CLR</b>	<b>2</b>	<b>Clear security policy setting password</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To clear the password of the security administrator set in the security policy settings.
<b>Use Case</b>		When clearing the password of the security administrator
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.



COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CLEAR

<b>JV-TYPE</b>	<b>1</b>	<b>Specification of MEAP cache clear target</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To specify the MEAP cache area to be cleared. The target area is divided into the 4 parts: - A jar file of MEAP application bundled as standard - Data of the application mentioned above - A jar file of MEAP application installed additionally - Data of the application mentioned above When JV-CACHE is executed, the area specified with this item is cleared. For details, refer to the Service Manual.
<b>Use Case</b>		When analyzing the cause of a problem due to MEAP application
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 4 0: Entire MEAP cache area 1: A jar file of MEAP application bundled as standard 2: A jar file and data of MEAP application bundled as standard 3: Data of MEAP application which has been installed additionally 4: A jar file and data of MEAP application which has been installed additionally
<b>Related Service Mode</b>		COPIER> FUNCTION> CLEAR> JV-CACHE
<b>Supplement/Memo</b>		MEAP applications bundled as standard: system application, built-in login application MEAP applications installed additionally: non-Canon-made login application, general application, etc.
<b>CUSTOM2</b>	<b>2</b>	<b>[For customization]</b>
<b>CNT-RCON</b>	<b>1</b>	<b>For R&amp;D</b>
<b>KEY-HCD</b>	<b>2</b>	<b>For R&amp;D</b>
<b>TPM-DA</b>	<b>2</b>	<b>For R&amp;D</b>

## ■ MISC-R

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-R

<b>SCANLAMP</b>	<b>1</b>	<b>Lighting check of Scanner Unit (Frt) LED</b>
<b>Detail</b>		To light up the Scanning Lamp for 3 seconds under the White Plate and the Copyboard Glass respectively.
<b>Use Case</b>		When replacing the LED of the Scanner Unit
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>SCANLMP2</b>	<b>1</b>	<b>Lighting check of Scanner Unit (Bck) LED</b>
<b>Detail</b>		To light up the LED of the Scanner Unit (Back) for 3 sec. Check whether there is a missing block or no lighting in LED.
<b>Use Case</b>		When replacing the LED of the Scanner Unit
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>RD-SHPOS</b>	<b>2</b>	<b>Moving to Reader Scanner Unit fix pstn</b>
<b>Detail</b>		To move the Reader Scanner Unit to the position where it is secured in when moving. When moving the Reader after installation, the Reader Scanner Unit may move and get damage. By moving the Scanner Unit to the specified position and securing it in place with a screw before moving, damage can be prevented.
<b>Use Case</b>		When moving the Reader after installation
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to move the Scanner Unit to the fixing position and secure it in place with a screw when moving the Reader after installation. Otherwise, the Scanner Unit may get damage.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-R

<b>SCAN-ON</b>	<b>1</b>	<b>Execution of copyboard reading operation</b>
<b>Detail</b>		To execute the reading operation with the Copyboard.
<b>Use Case</b>		When checking the operation of the motor of the Reader
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!

## ■ MISC-P

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-P

<b>P-PRINT</b>	<b>1</b>	<b>Output of service mode setting value</b>
<b>Detail</b>		To print the service mode setting value.
<b>Use Case</b>		Before executing the CLEAR service mode, etc.
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>HIST-PRT</b>	<b>1</b>	<b>Output of jam and error history</b>
<b>Detail</b>		To print the jam history and error history.
<b>Use Case</b>		When printing the jam/error history
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>TRS-DATA</b>	<b>2</b>	<b>Moving memory reception data to Inbox</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To move the data received in memory to Inbox.
<b>Use Case</b>		When moving the data received in memory to Inbox
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Additional Functions Mode</b>		Fax/I-Fax Inbox> Memory RX Inbox
<b>USER-PRT</b>	<b>1</b>	<b>Settings/Registration menu list output</b>
<b>Detail</b>		To output Settings/Registration menu list.
<b>Use Case</b>		When printing the user mode list
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>LBL-PRNT</b>	<b>1</b>	<b>Output of service label</b>
<b>Detail</b>		To print the service label.
<b>Use Case</b>		When printing the service label
<b>Adj/Set/Operate Method</b>		1) Place A4/LTR paper in Cassette 1. 2) Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>ENV-PRT</b>	<b>1</b>	<b>Temp&amp;hmdy/surface temp of Fix Roll log</b>
<b>Detail</b>		To output data of the temperature and humidity inside the machine/surface temperature of the Fixing Roller as a log.
<b>Use Case</b>		When figuring out the past temperature inside the machine/fixing temperature information at trouble analysis
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-P

<b>PJH-P-1</b>	<b>1</b>	<b>Output print job log detail info:100 jobs</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To output the print job logs of the latest 100 jobs with detailed information. In the case of less than 100 jobs, the logs of all print jobs are output. Text data is saved in storage as a file (PJH-P-1-RPT.TXT).
<b>Use Case</b>		When outputting the print job logs with detailed information
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> RPT-FILE
<b>Supplement/Memo</b>		Output the print job logs with detailed information which are not displayed/output in the job log screen under "System Monitor>Print>Log>Printer" and in the report of the print job log.
<b>PJH-P-2</b>	<b>1</b>	<b>Output print job log detail info:all jobs</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To output all print job logs stored in the machine with detailed information (for maximum 5000 jobs). The difference between PJH-P-1 and this item is only the number of jobs output. Text data is saved in storage as a file (PJH-P-2-RPT.TXT).
<b>Use Case</b>		When printing the print job history with detailed information
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> RPT-FILE
<b>Supplement/Memo</b>		Output the print job logs with detailed information which are not displayed/output in the job log screen under "System Monitor>Print>Log>Printer" and in the report of the print job log.
<b>USBH-PRT</b>	<b>1</b>	<b>Output of USB device information report</b>
<b>Detail</b>		To output information of the connected USB device in the form of a report.
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		Be sure to use A4/LTR size plain paper/recycled paper.
<b>RPT-FILE</b>	<b>1</b>	<b>Output of report print file</b>
<b>Detail</b>		To save various service reports in storage as a file. The files can be obtained using PC to which SST has been installed or USB flash drive after starting the machine in download mode.
<b>Use Case</b>		When obtaining the service report as a file instead of printing the report out
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Supplement/Memo</b>		File size: Approx. 1 MB at a maximum
<b>RPT2USB</b>	<b>1</b>	<b>Write serv rpt file to USB flash drive</b>
<b>Detail</b>		To store the report file of service mode saved in storage by RPT-FILE to a USB flash drive.
<b>Use Case</b>		When storing the report file of service mode to a USB flash drive
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> RPT-FILE
<b>TNRB-PRT</b>	<b>1</b>	<b>Output of Toner Container ID report</b>
<b>Detail</b>		To output the ID of the Toner Container in the form of a report. Text data is saved in storage as a file (TNRB-PRT-RPT.TXT).
<b>Use Case</b>		When checking the ID of the Toner Container
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Related Service Mode</b>		COPIER> FUNCTION> MISC-P> RPT-FILE

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-P

PSCL-PRT	1	Output grdtn/clr tone crrect log report
<b>Detail</b>		To output the execution log of auto gradation adjustment/auto correction color tone in the form of a report.
<b>Use Case</b>		When checking the correction log
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Caution</b>		FUL-01: Auto gradation adjustment => Full adjustment => [Start Printing] FUL-02: Same as above (Paper type 2) FUL-03: Same as above (Paper type 3) FULR-01: Full adjustment => End of test pattern reading FULR-02: Same as above (Paper type 2) FULR-03: Same as above (Paper type 3) FULQ-01: Full adjustment => End of internal calibration FULQ-02: Same as above (Paper type 2) FULQ-03: Same as above (Paper type 3) QUI-01: Auto gradation adjustment => Quick adjustment => [Start] => or start quick adjustment at the specified time for auto gradation adjustment QUI-02: Same as above (Paper type 2) QUI-03: Same as above (Paper type 3) QUIT: Start quick adjustment at the specified time for auto gradation adjustment QUIR-01: Quick adjustment => End of internal calibration QUIR-02: Same as above (Paper type 2) QUIR-03: Same as above (Paper type 3) SHA: Uneven density correction => [Store and Finish]
<b>Display/Adj/Set Range</b>		COLR-02: Auto correction color tone settings => Registration of correction pattern => Registration of correction pattern 2 COLR-03: Auto correction color tone settings => Registration of correction pattern => Registration of correction pattern 3 COLR-04: Auto correction color tone settings => Registration of correction pattern => Registration of correction pattern 4 COLR-05: Auto correction color tone settings => Registration of correction pattern => Registration of correction pattern 5 COL: Auto correction color tone settings => Complete MED-01: Auto gradation adjustment => Registration of paper to adjust => Registration of paper to adjust 1 MED-04: Same as above (Paper type 2) MED-07: Same as above (Paper type 3) MED-02: Auto gradation adjustment => Registration of paper to adjust => Registration of paper to adjust 2 MED-05: Same as above (Paper type 2) MED-08: Same as above (Paper type 3) MED-03: Auto gradation adjustment => Registration of paper to adjust => Registration of paper to adjust 3 MED-06: Same as above (Paper type 2) MED-09: Same as above (Paper type 3) RADJERR: Abnormal termination of internal gradation calibration

## ■ SYSTEM

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SYSTEM

DOWNLOAD	1	Shift to download mode
<b>Detail</b>		To make the machine enter the download mode and wait for a command. Perform downloading by SST or a USB flash drive.
<b>Use Case</b>		At upgrade
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Perform downloading by SST or a USB flash drive.
<b>Caution</b>		Do not turn OFF/ON the power during downloading.
<b>Supplement/Memo</b>		SST: Service Support Tool

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SYSTEM

<b>CHK-TYPE</b>	<b>1</b>	<b>Spec HD-CLEAR/HD-CHECK exe partition No.</b>
<b>Detail</b>		To specify the partition number of the storage to execute HD-CLEAR/HD-CHECK.
<b>Use Case</b>		When executing HD-CLEAR/HD-CHECK
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 65535 0: All partitions (only the areas where the operation can be executed) 1: PDL-related file storage area 2: Image data storage area 3: MEAP-related area 4: Not used 5 and 6: Image data storage area 7: General application temporary area (temporary file) 8: General application-related area 9: PDL spool data (temporary file) 10: SEND-related area 11: Update-related area 12: License-related area 13: System area 14: SWAP (temporary file/memory alternative area) 15 to 16: Not used 17: Debug log area 18: Advanced Box image data storage area 19: Print data storage area 20 to 65535: Not used * When 4, 12, 13, 15 or 16 is set, nothing is cleared even if HD-CLEAR is executed. * For 2, 5 and 6, HD-CLEAR/HD-CHECK is executed to all of the areas by selecting one of them. * By selecting 8, HD-CLEAR/HD-CHECK is also executed to 7, 9, 11 and 17.
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> SYSTEM> HD-CLEAR, HD-CHECK
<b>HD-CHECK</b>	<b>1</b>	<b>File system check of specified partition</b>
<b>Detail</b>		To execute system check of the partition specified by CHK-TYPE at the next startup.
<b>Use Case</b>		When E602/E614 error (file corruption, etc.) occurs
<b>Adj/Set/Operate Method</b>		Enter 1, and then press OK key.
<b>Caution</b>		Be sure to execute this item after CHK-TYPE.
<b>Display/Adj/Set Range</b>		0 to 1 0: Not executed, 1: Executed at next startup
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> SYSTEM> CHK-TYPE
<b>HD-CLEAR</b>	<b>1</b>	<b>Initialization of specified partition</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To initialize the partition specified by CHK-TYPE at next startup.
<b>Use Case</b>		When E602/E614 error (file corruption, etc.) occurs
<b>Adj/Set/Operate Method</b>		Enter 1, and then press OK key.
<b>Caution</b>		Be sure to execute this item after CHK-TYPE.
<b>Display/Adj/Set Range</b>		0 to 1 0: Not executed, 1: Executed at next startup
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> SYSTEM> CHK-TYPE

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SYSTEM

<b>DSRAMBUP</b>	<b>2</b>	<b>Backup of DC Controller PCB SRAM</b>
<b>Detail</b>	To back up the setting data in SRAM of the DC Controller PCB.	
<b>Use Case</b>	When replacing the DC Controller PCB for troubleshooting at the time of trouble occurrence	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Caution</b>	During operation, the setting data changes by manual or automatic adjustment. When backup data which has been left for a long period of time is restored, it is overwritten with new setting data and the old data is deleted.	
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> DSRAMRES	
<b>DSRAMRES</b>	<b>2</b>	<b>Restore of DC Controller PCB SRAM</b>
<b>Detail</b>	To restore the setting data which has been backed up in SRAM of the DC Controller PCB.	
<b>Use Case</b>	When replacing the DC Controller PCB for troubleshooting at the time of trouble occurrence	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Caution</b>	During operation, the setting data changes by manual or automatic adjustment. When backup data which has been left for a long period of time is restored, it is overwritten with new setting data and the old data is deleted.	
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> DSRAMBUP	
<b>RSRAMBUP</b>	<b>2</b>	<b>Backup of Reader-related setting data</b>
<b>Detail</b>	To back up the Reader-related setting data retained in the SATA Flash PCB on the Main Controller PCB.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Caution</b>	During operation, the setting data changes by manual or automatic adjustment. When backup data which has been left for a long period of time is restored, it is overwritten with new setting data and the old data is deleted.	
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> RSRAMRES	
<b>RSRAMRES</b>	<b>2</b>	<b>Restoration of Reader-related set data</b>
<b>Detail</b>	To restore the Reader-related setting data which has been backed up to the SATA Flash PCB on the Main Controller PCB.	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the SATA Flash PCB	
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	During operation, the setting data changes by manual or automatic adjustment. When backup data which has been left for a long period of time is restored, it is overwritten with new setting data and the old data is deleted.	
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> RSRAMBUP	
<b>R-REBOOT</b>	<b>1</b>	<b>Reboot of host machine (Remote)</b>
<b>Detail</b>	To reboot the host machine.	
<b>Use Case</b>	When the reboot is carried out with the remote control by VNC	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>FIXIP</b>	<b>1</b>	<b>Start of fixed IP mode</b>
<b>Detail</b>	IP address is set to "172.16.1.100". In an environment where wired LAN (main) and wireless LAN (sub) are used, the IP address of wired LAN becomes the fixed IP. During the fixed IP mode, "FIXIP" is displayed on the upper left of the screen.	
<b>Use Case</b>	When preferring to use the network settings with the fixed IP address "172.16.1.100"	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Caution</b>	- It is necessary to turn OFF/ON the power to recover from the fixed IP mode. - Whether to use RUI or not when the fixed IP mode is enabled follows the setting of "Management Settings> License/Other> Remote UI."	

## ■ DBG-LOG

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > DBG-LOG

<b>LOG2USB</b>	<b>2</b>	<b>Storage of debug log to USB memory</b>
<b>Detail</b>		To store a set of debug logs to the USB flash drive at the error occurrence. A type of log to be collected is set in LOG-TRIG. If there is a debug log which has been automatically saved, it is archived at this time. Required time differs according to the device conditions and volume of log data.
<b>Use Case</b>		When analyzing the cause of a problem
<b>Adj/Set/Operate Method</b>		1) Install the USB flash drive. 2) Select the item, and then press OK key.
<b>Caution</b>		- Wait until the machine recognizes the USB memory (approx. 10 sec.). - During the data transfer ("ACTIVE" display), do not turn OFF the power/remove the USB memory/ use the screen for operations.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, At normal termination: OK, At abnormal termination: NG
<b>Related Service Mode</b>		COPIER> FUNCTION> DBG-LOG> LOG-TRIG
<b>LOG2SRVR</b>	<b>2</b>	<b>For R&amp;D</b>
<b>LOG-TRIG</b>	<b>2</b>	<b>Set of debug log storage condition</b>
<b>Detail</b>		To set the conditions (timing, types, etc.) to automatically store the debug logs (stored as an archive file). By reading the operation setting file of the setting value from the Main Controller, the conditions written in the file are set. When setting a new condition is necessary, read the operation setting file provided by R&D from the USB memory.
<b>Use Case</b>		- When changing the conditions of debug log to automatically store - When setting a new condition
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 99999
<b>Related Service Mode</b>		COPIER> FUNCTION> DBG-LOG> LOG2USB, LOG2SRVR
<b>HIT-STS</b>	<b>2</b>	<b>Display of debug log state</b>
<b>Detail</b>		To display whether archive file of the debug log which is matched with the conditions set in LOG-TRIG exists or not.
<b>Use Case</b>		When checking the debug log automatically saved
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 1 0: No log is available, 1: Log is available
<b>Related Service Mode</b>		COPIER> FUNCTION> DBG-LOG> LOG-TRIG
<b>SYSLOG</b>	<b>2</b>	<b>For R&amp;D</b>
<b>DEFAULT</b>	<b>2</b>	<b>Reset of debug log setting</b>
<b>Detail</b>		To clear all debug log settings and return to the state before debug log collection operation.
<b>Use Case</b>		- When returning the device in which analyzing the cause of a problem was completed - When resetting the debug log settings
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>LOG-DEL</b>	<b>2</b>	<b>Clearing of debug logs</b>
<b>Detail</b>		To delete the debug log file. The debug log setting is not reset.
<b>Use Case</b>		When clearing the debug log
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>HIT-STS2</b>	<b>2</b>	<b>For R&amp;D</b>



## OPTION (Specification setting mode)

### ■ FNC-SW

COPIER (Service mode for printer) > OPTION (Specification setting mode) > FNC-SW

<b>MODEL-SZ</b>	<b>1</b>	<b>Fixed magnifictn &amp; DADF orgnl dtct size</b>
<b>Detail</b>	To set the fixed magnification ratio display and the original detection size with DADF. It is set automatically at the time of installation of the Reader according to the location.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 3 0: AB configuration (6R5E) for Japan, 1: Inch configuration (5R4E) for North/Middle/South America, 2: A configuration (3R3E) for Europe, 3: AB/Inch configuration (6R5E) for Asia, Oceania, South America	
<b>Default Value</b>	It differs according to the location.	
<b>CONFIG</b>	<b>1</b>	<b>Set country/area/lang/location/ppr size</b>
<b>Detail</b>	To set the country/region, language, location, paper size configuration for multiple system software in storage.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Select the setting item. 2) Switch with +/- key, and then press OK key. 3) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	XX YY.ZZ.AA XX: Country/region JP: Japan, US: USA, GB: Great Britain, FR: France, DE: Germany, IT: Italy, AU: Australia, SG: Singapore, NL: Netherlands, KR: Korea, CN: China, TW: Taiwan, ES: Spain, SE: Sweden, PT: Portugal, NO: Norway, DK: Denmark, FI: Finland, PL: Poland, HU: Hungary, CZ: Czech Republic, SI: Slovenia, GR: Greece, EE: Estonia, RU: Russia, SK: Slovakia, RO: Romania, HR: Croatia, BG: Bulgaria, TR: Turkey, TH: Thailand, VN: Vietnam, AR: Argentina, IN: India YY: Language (Fixed; e.g. ja: Japanese) ZZ: Location (Fixed; e.g. 00: CANON) AA: Paper size configuration (00: AB configuration, 01: Inch configuration, 02: A configuration, 03: Inch/AB configuration)	
<b>Default Value</b>	It differs according to the location.	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> MODEL-SZ	
<b>W/SCNR</b>	<b>1</b>	<b>Setting of Reader Unit installation</b>
<b>Detail</b>	To set installation of the Reader Unit. When the Reader Unit is detected at startup of the machine, "1: Installed" is set automatically.	
<b>Use Case</b>	When installing/removing the Reader Unit	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not installed, 1: Installed	
<b>Default Value</b>	0 (Printer model)/1 (Copier model)	

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<b>BK-4CSW</b>	<b>1</b>	<b>Specify Prmry Trns Roll diseng mode</b>
<b>Detail</b>		Operate the Engagement/Disengagement Mechanism of the Primary Transfer Roller and the Developing Engagement/Disengagement Mechanism with all colors engaged. Horizontal lines may appear on the image due to the vibration during driving the Engagement/Disengagement Mechanism of the Primary Transfer Roller. This symptom occurs significantly only during black and white printing where only Bk is engaged. Therefore, the horizontal lines will be reduced by performing the Engagement/Disengagement of the Primary Transfer Roller and the Developing Engagement/Disengagement for all colors even during black and white printing.
<b>Use Case</b>		When horizontal lines appear in the leading edge of the page immediately after printing starts or at the trailing edge of the last page during black and white printing in a print mode other than large size (210.0 mm to 215.9 mm in width, 163.1 mm to 355.6 mm in length) of Thin, Plain 1, Plain 2, Color, Recycled 1, or Recycled 2
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - The life of Y/M/C toner cartridges is shortened during black and white printing.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Banding alleviation mode 2
<b>Default Value</b>		0
<b>SVMD-ENT</b>	<b>2</b>	<b>Setting of entry method to service mode</b>
<b>Detail</b>		To set the way to get in service mode to prevent information leak.
<b>Use Case</b>		As needed
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Factory default 1: [Settings/Registration] - Pressing [4] and [9] at the same time - [Settings/Registration]
<b>Default Value</b>		0
<b>KSIZE-SW</b>	<b>2</b>	<b>ON/OFF of Chinese paper (K-size) display</b>
<b>Detail</b>		To set whether to display Chinese paper (K-size paper: 16K) as an original size at the time of copying or scan and store. When MODEL-SZ is 0, this setting is enabled.
<b>Use Case</b>		When using K size paper
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		It differs according to the location.
<b>Related Service Mode</b>		COPIER> OPTION> FNC-SW> MODEL-SZ
<b>Supplement/Memo</b>		16K paper: 270 x 195 mm
<b>PDF-RDCT</b>	<b>2</b>	<b>PDF reduction set at forwarding</b>
<b>Detail</b>		To set whether to reduce the image for transmission when converting the image received by IFAX into PDF for e-mail/file transmission.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Following the current setting, 1: Image reduction
<b>Default Value</b>		0

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<b>SJB-UNW</b>	<b>2</b>	<b>Reserve upper limit of secured print job</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the upper limit for the number of reserved jobs in secured print job.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: 50 jobs, 1: 90 jobs, 2: No limit	
<b>Default Value</b>	1	
<b>CARD-RNG</b>	<b>2</b>	<b>Card number setting (department number)</b>
<b>Detail</b>	To set the number of cards (departments) that can be used with the Card Reader.	
<b>Use Case</b>	When setting the number of cards (departments)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 1000	
<b>Default Value</b>	1000	
<b>SJOB-CL</b>	<b>1</b>	<b>Set of scan job canceling by logout</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to cancel the scan job in operation by logout of the user.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	The job with scanning completed cannot be canceled.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Cancel only scan job in waiting state, 1: Cancel all scan jobs, 2: Not canceled	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	Scan job: A job after the scanning operation is completed.	
<b>MIBCOUNT</b>	<b>2</b>	<b>Scope range set of Charge Counter MIB</b>
<b>Detail</b>	To set the range of counter information that can be obtained as MIB (Management Information Base).	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: All charge counters are obtained, 1: Only displayed counter* is obtained, 2: All charge counters are not obtained *: Counter specified by the following: COPIER> OPTION> USER> COUNTER 1 to 6	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> USER> COUNTER1 - COUNTER6	
<b>CNTR-SW</b>	<b>1</b>	<b>Init of parts counter replacement timing</b>
<b>Detail</b>	To return the estimated life of parts counter to the initial value. If either "00000000" or a value before the specification change is displayed in the estimated life value of the parts counter, set 0 after upgrading of the firmware.	
<b>Use Case</b>	- When either "00000000" or a value before the specification change is displayed in the estimated life value of the parts counter - When changing the state back to the initial state after entering the estimated life value manually	
<b>Adj/Set/Operate Method</b>	1) Enter 0, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0: Returned to the initial value	
<b>Default Value</b>	0	

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<b>PSWD-SW</b>	<b>1</b>	<b>Password type set to enter service mode</b>
<b>Detail</b>	To set the type of password that is required to enter when getting into service mode. 2 types are available: one for "service technician" and the other for "system administrator + service technician". When selecting the type for "system administrator + service technician", enter the password for service technician after the password entry by the user's system administrator.	
<b>Use Case</b>	Upon request from the user who concerns security	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: No password, 1: Service technician, 2: System administrator + service technician	
<b>Default Value</b>	0	
<b>SM-PSWD</b>	<b>2</b>	<b>Password setting for service technician</b>
<b>Detail</b>	To set password for service technician that is used when getting into service mode.	
<b>Use Case</b>	When password is required to get into service mode	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Be sure to select 1 or 2 with PSWD-SW in advance.	
<b>Display/Adj/Set Range</b>	1 to 99999999	
<b>Default Value</b>	11111111	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> PSWD-SW	
<b>RPT2SIDE</b>	<b>1</b>	<b>Set of report 1-sided/2-sided output</b>
<b>Detail</b>	To set whether to use 1-sided or 2-sided for report output of service mode.	
<b>Use Case</b>	When making 1-sided report output	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: 1-sided, 1: 2-sided	
<b>Default Value</b>	1	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-P> P-PRINT	
<b>INVALPDL</b>	<b>1</b>	<b>Disable of PDL license</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To disable the registered PDL license. When "1: Disabled" is set, PDL is disabled even if a PDL license is registered. This is set to the machines installed at convenience stores, which do not allow PDL to be used.	
<b>Use Case</b>	When prohibiting the use of PDL	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Registered PDL license is enabled, 1: Disabled	
<b>Default Value</b>	0	
<b>IMGCNTPR</b>	<b>1</b>	<b>Setting of image quality mode</b>
<b>Detail</b>	To set the image quality mode. When 0 is set, "image quality priority" mode is applied. When 1 is set, "counter priority" mode is applied. When 2 is set, "image quality priority (photo)" mode is applied.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Image quality priority mode, 1: Counter priority mode, 2: Image priority (photo) mode	
<b>Default Value</b>	1	

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<b>CDS-FIRM</b>	<b>1</b>	<b>Set to allow firmware update by admin</b>
<b>Detail</b>	<p>* Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to allow the user (administrator) to perform firmware update linked with CDS and collection of log files.</p> <p>When 1 is set, [Distribution Update] is added to remote UI, and [Firmware Update] is added to [Register/Update Software] of local UI. Log files can be collected from remote UI.</p>	
<b>Use Case</b>	When allowing the administrator to update the firmware	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Caution</b>	<p>Do not use it for purposes other than collecting log files.</p> <p>Be sure to return the value to 0 after use.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1</p> <p>0: Disabled, 1: Enabled</p>	
<b>Default Value</b>	It differs according to the location.	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> LCDSFLG	
<b>Additional Functions Mode</b>	Management Settings> License/Other> Register/Update Software	
<b>Supplement/Memo</b>	CDS: Contents Delivery System	
<b>CDS-MEAP</b>	<b>1</b>	<b>Set to allow MEAP installation by admin</b>
<b>Detail</b>	<p>* Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to allow the user (administrator) to install MEAP applications from CDS and enable iR options.</p> <p>When 1 is set, Updater can be activated from [Settings/Registration].</p>	
<b>Use Case</b>	When allowing the administrator to install MEAP applications and enable iR options from CDS	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1</p> <p>0: Disabled, 1: Enabled</p>	
<b>Default Value</b>	1	
<b>Supplement/Memo</b>	CDS: Contents Delivery System	
<b>CDS-UGW</b>	<b>1</b>	<b>Set to allow firmware update from UGW</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to permit update of the firmware from the UGW server.</p> <p>When "1: Enabled" is set, Updater accepts the operation from the UGW server in cooperation with CDS.</p>	
<b>Use Case</b>	When allowing update of the firmware from the UGW server	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1</p> <p>0: Disabled, 1: Enabled</p>	
<b>Default Value</b>	It differs according to the location.	
<b>Supplement/Memo</b>	CDS: Contents Delivery System	

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<b>LOCLFIRM</b>	<b>1</b>	<b>Set to allow firmware update by file</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to permit the user (administrator) to update the firmware from the remote UI using a local file. This update is executed as a measure for vulnerability in emergency situations.	
<b>Use Case</b>	When allowing the administrator to update the firmware using a file	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	1	
<b>BXNUPLOG</b>	<b>2</b>	<b>ON/OFF of Nup log at Inbox print</b>
<b>Detail</b>	To set whether to keep Nup log at Inbox print.	
<b>Use Case</b>	When keeping Nup log at Inbox print	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	It differs according to the location.	
<b>SDLMTWRN</b>	<b>1</b>	<b>[For customization]</b>
<b>FAX-INT</b>	<b>2</b>	<b>Set FAX RX print interruption oprtn mode</b>
<b>Detail</b>	To set the mode performing interruption operation of FAX reception print automatically.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	- Do not set this item while charge management (charging by Coin Manager, a device alone, etc.) is used. - During an ongoing job for which delivery setting (offset, stapling, etc.) is made, interruption operation is performed between sets.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Normal, 1: Interruption operation mode	
<b>Default Value</b>	0	
<b>PDL-Z-LG</b>	<b>1</b>	<b>Setting of drawing algorithm</b>
<b>Detail</b>	To switch the drawing algorithm of the iR C series and the iR-ADV C series to obtain output expected by the user. When 0 is set, image is output as displayed on the screen by the new algorithm adopted from the iR-ADV C Series. Pseudo outline (boundary for processing divided graphics separately) occurred with the iR C series does not occur. However, when PDL job with special data structure is sent, output expected by the user may not be obtained. When 1 is set, the drawing algorithm adopted by the conventional iR C series is used. Output equivalent to that of the iR C Series can be obtained; however, drawing-related phenomenon occurred with the series occurs.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Do not use setting value 2 and 3.	
<b>Display/Adj/Set Range</b>	0 to 3 0: Drawing algorithm of iR-ADV C series, 1: Drawing algorithm of the conventional iR C series, 2, 3: For R&D use	
<b>Default Value</b>	0	

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<b>CDS-LVUP</b>	<b>1</b>	<b>Set to allow CDS periodical update</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to allow the user (administrator) to perform periodical update linked with CDS. When 1 is set, setting of periodical update can be made in Settings/Registration menu/via remote UI.</p> <p>When 2 is set, setting of periodical update can be made on the Updater screen in service mode.</p>	
<b>Use Case</b>	When allowing the user/service technician to perform periodical update	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 2</p> <p>0: Prohibited periodical update</p> <p>1: Display the periodical update setting screen in Settings/Registration menu/on remote UI</p> <p>2: Display the periodical update setting screen on the Updater in service mode</p>	
<b>Default Value</b>	It differs according to the location.	
<b>Related Service Mode</b>	Updater	
<b>Additional Functions Mode</b>	Management Settings> License/Other> Register/Update Software> Periodical Update	
<b>Supplement/Memo</b>	CDS: Contents Delivery System	
<b>AMSOFFSW</b>	<b>1</b>	<b>Enabling of AMS mode</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To enable the AMS mode.</p> <p>When 0 is set, the AMS mode is enabled. The AMS mode is automatically enabled when the following 2 conditions are satisfied.</p> <ul style="list-style-type: none"> <li>- AMS license for an iR option is installed.</li> <li>- AMS-supported Login application (User Authentication, etc.) is activated.</li> </ul>	
<b>Use Case</b>	When enabling AMS mode	
<b>Adj/Set/Operate Method</b>	<p>1) Check that AMS-supported Login application is activated.</p> <p>2) Enter 0, and then press OK key.</p> <p>3) Turn OFF/ON the main power switch.</p> <p>4) Check that [Role Management] is displayed on remote UI.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1</p> <p>0: AMS mode enabled, 1: AMS mode disabled</p>	
<b>Default Value</b>	1	
<b>Related Service Mode</b>	COPIER> OPTION> LCNS-TR> ST-AMS	
<b>Additional Functions Mode</b>	(Remote UI) User Management> Authentication Management> Role Management	
<b>Supplement/Memo</b>	<p>AMS: Access Management System</p> <p>In AMS mode, [Role Management] is displayed on remote UI.</p>	
<b>UA-OFFSW</b>	<b>1</b>	<b>ON/OFF of unified auth function</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set ON/OFF of the Unified Authentication function.</p> <p>Set 0 when not preferring to use the Unified Authentication function because of security concern.</p>	
<b>Use Case</b>	Upon user's request (not to use the Unified Authentication function)	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.</p> <p>2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1</p> <p>0: ON, 1: OFF</p>	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	Unified Authentication: A function with which it is considered that login authentication under it is performed by logging in it using SSO-H.	



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<b>MIB-NVTA</b>	<b>1</b>	<b>RFC-compatible character string MIB write</b>
<b>Detail</b>	As default, MIB object which NVT-ASCII can be written exists in order to link with LUI entry value. This violates RFC order, so a problem like garbled 2-byte characters may occur in the SNMP monitoring system, such as the 3rd vendor's MPS. Whether non-RFC-compatible character strings are written in MIB can be set using this mode. When 1 is set, only the character strings which are strictly compatible with RFC are written. (Writing operation is executed from the SNMP manager.) LUI is not linked.	
<b>Use Case</b>	Upon user's request (operation with RFC-compatible system)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 3 0: Compatible in a conventional manner, 1: RFC-compatible, 2 to 3: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	RFC: Document of internet-related technical standards NVT-ASCII: Network Virtual Terminal-ASCII	
<b>MIB-EXT</b>	<b>1</b>	<b>For R&amp;D</b>
<b>SVC-RUI</b>	<b>1</b>	<b>Enabling of RUI function for servicing</b>
<b>Detail</b>	To set whether to enable the RUI function for servicing (not provided to end users). When 0 is set, the RUI function is disabled. When setting the value other than 0, RUI function is enabled. The value entered becomes password to use the RUI function.	
<b>Use Case</b>	When preferring to use the import function of background image file of main menu/custom menu	
<b>Adj/Set/Operate Method</b>	Enter the setting value (other than 0), and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 65535	
<b>Default Value</b>	0	
<b>LCDSFLG</b>	<b>1</b>	<b>Enabling of local CDS server</b>
<b>Detail</b>	To set whether to use the local CDS server. When CDS-FIRM is 1, this setting is enabled.	
<b>Use Case</b>	When using the local CDS server	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> CDS-FIRM	
<b>Additional Functions Mode</b>	Management Settings> License/Other> Register/Update Software> Software Management Settings> Connection Server Settings	
<b>Supplement/Memo</b>	When local CDS is used, iW EMC/MC device firmware update plug-in is required.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>BXSHIFT</b>	<b>1</b>	<b>Setting of binding at 0mm binding margin</b>
<b>Detail</b>	To set whether to judge the job as a job "without binding" when storing a PDL job in Inbox while the binding margin is set to "0". By setting the binding margin to 0 mm while "0" is set, the job is processed as "without binding". "Booklet" in "Options" on the Inbox screen can be also used. When "1" is set, it is judged as "with binding" even the binding margin is 0 mm so "Booklet", which has an exclusive relationship with "binding", cannot be used.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When storing a PDL job in Inbox while 1 is set, "Booklet" in "Options" on the Inbox screen cannot be used.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Without binding, 1: With binding	
<b>Default Value</b>	0	
<b>HOME-SW</b>	<b>1</b>	<b>Set screen displayed with Main Menu key</b>
<b>Detail</b>	To set whether to display the main menu screen or the screen registered as the startup screen when pressing Main Menu key.	
<b>Use Case</b>	Upon user's request (to change the startup screen)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Main Menu screen, 1: Screen registered as the startup screen	
<b>Default Value</b>	0	
<b>NO-LGOUT</b>	<b>1</b>	<b>Display/hide of logout button</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to display or hide [Logout] button. When 0 is set, [Logout] button is displayed on the screen, and logout with the ID key is enabled. (Normal) When 1 is set, [Logout] button is not displayed, and logout with the ID key is disabled.	
<b>Use Case</b>	Upon user's request (for customization, etc.)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Display, 1: Hide	
<b>Default Value</b>	0	
<b>JM-ERR-R</b>	<b>2</b>	<b>0071 Logging Settings for Jams</b>
<b>Detail</b>	0071 Decide whether to log when a jam occurs. 0071 If you want to log a jam, you can set it to 1 to get a log as an event log.	
<b>Use Case</b>	0071 Obtaining a Log When a Jam Occurs	
<b>Adj/Set/Operate Method</b>	Enter the set value and press the OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Do not get log data, 1: get log data	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> JM-ERR-D	
<b>DFTSCNSZ</b>	<b>1</b>	<b>Setting of default scan size</b>
<b>Detail</b>	To set the default scan size when scan size is not specified.	
<b>Use Case</b>	Upon user's request	
<b>Display/Adj/Set Range</b>	0 to 1 0: LTR, 1: LGL	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>ASLPMAX</b>	<b>1</b>	<b>Set auto sleep shift time maximum value</b>
<b>Detail</b>		Set auto sleep shift time maximum value.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: 240minutes, 1: 120 minutes
<b>Default Value</b>		It differs according to the location.
<b>SEND-SPD</b>	<b>2</b>	<b>ON/OFF of SEND operation speed-up</b>
<b>Detail</b>		To set whether to speed up the SEND operation. Usually, speed of SEND/XBOX is increased by performing image conversion during SEND and Scan. Reading speed may decrease when scanning large size color original at high resolution or when competing operation occurs with another job during scanning. Set 1 to keep the speed. When failure with MEAP application occurs, set 1.
<b>Use Case</b>		- When reading speed is decreased during SEND and Scan - When failure with MEAP application occurs
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: ON, 1: OFF
<b>Default Value</b>		1
<b>VER-CHNG</b>	<b>2</b>	<b>Setting of firmware update operation</b>
<b>Detail</b>		To set how to update firmware of PCB/option which has been installed/replaced by comparing the version of it with the version stored in the Flash PCB of the Main Controller. If combination of firmware versions of PCB/option stored in the Main Controller and the version in PCB/option after installation/replacement is not appropriate (operation with the combination of firmware versions has not yet been checked), failure where analysis is difficult may occur. It is possible to check the firmware versions at the start of the machine, and automatically write the firmware stored in the Main Controller in PCB/option collectively as needed. When 0 is set, versions are not checked and firmware update is not performed. Therefore, it is necessary to manually update the versions using a USB memory/SST. When 1 is set, firmware is updated if the version in PCB/option is old. However, it is not updated if the version is new or old and new versions are mixed. When 2 is set, a compatible firmware (the version where operation has been checked) is written from the Main Controller regardless of whether the version in PCB/option is old or new.
<b>Use Case</b>		When installing/replacing PCB/option having firmware
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 2 0: Keep the current firmware version. 1: Update the firmware if the version in PCB/option is older than that stored in the Main controller. If the version is new or old and new versions are mixed, firmware is not updated. 2: Update the firmware regardless of whether the version is old or new if the version in PCB/option differs from that stored in the Main Controller.
<b>Default Value</b>		1
<b>Supplement/Memo</b>		When updating the firmware, the main menu is displayed on the Control Panel at startup and then a message prompting to update firmware is displayed. By pressing [Update], the machine reboots immediately and firmware is updated. By pressing [Skip], it returns to the main menu. The message is displayed again at next startup.
<b>CE-SW</b>	<b>1</b>	<b>[Reserve]</b>

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>PREXP-SW</b>	<b>1</b>	<b>Fogging Prevention Specification</b>
<b>Detail</b>		To prevent occurrence of fogging image with the difference in charging potential expanded between the Photosensitive Drum and the developing bias through the increase of the charging potential of the Photosensitive Drum by turning OFF the Pre-exposure LED in a high temperature and high humidity environment.
<b>Use Case</b>		When fogging that looks like fine vertical lines appears on the image
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - The level of development ghost (transfer ghost) may get worse.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Fogging prevention mode
<b>Default Value</b>		0
<b>PICLOGIN</b>	<b>1</b>	<b>ON/OFF of Picture Login display</b>
<b>Detail</b>		To set whether to display "Picture Login" in Settings/Registration menu.
<b>Use Case</b>		When switching the Picture Login function
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>Additional Functions Mode</b>		Management Settings> User Management> Authentication Management> Use User Authentication> Picture Login
<b>ITBGST</b>	<b>1</b>	<b>Specify remedy for development ghost</b>
<b>Detail</b>		A mode to alleviate ghost images caused by a development factor. When 1 is set, the paper interval is extended for large size (210.0 mm to 215.9 mm in width, 163.1 mm to 355.6 mm in length) of Thin, Plain 1, Plain 2, Color, Recycled 1, or Recycled 2. In addition, the bias to be applied to the cartridge is changed.
<b>Use Case</b>		When development ghost images appear
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - Productivity is decreased for large size (210.0 mm to 215.9 mm in width, 163.1 mm to 355.6 mm in length) of Thin, Plain 1, Plain 2, Color, Recycled 1, or Recycled 2. - The life of toner cartridge or Fixing Unit is shortened.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Development ghost prevention mode
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>DCONTRY</b>	<b>2</b>	<b>Set of retry at DCON comctn error occur</b>
<b>Detail</b>	To set whether to perform retry processing when communication error occurs between the Main Controller and the DC Controller. Set 1 to 3 when E733 occurs. Communication error may be avoided by retry. (It is effective especially when E733-0001/0002/0005 occurs.) If communication error occurs during finishing job while 3 is set, duplicated pages may be output due to retry. In such case, set 0 to 2. Since retry is not performed during finishing job, duplication of pages does not occur, but E733 occurs.	
<b>Use Case</b>	When E733 occurs	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When 3 is set, duplication of pages may occur during finishing job.	
<b>Display/Adj/Set Range</b>	0 to 3 0: OFF 1: OFF during job, ON in other states 2: OFF during finishing job, ON in other states 3: ON	
<b>Default Value</b>	1	
<b>Supplement/Memo</b>	Finishing job: Job that 2-sided print, binding and/or collate set in "Finishing" of the printer driver.	
<b>FL-START</b>	<b>2</b>	<b>[For customization]</b>
<b>RCONTRY</b>	<b>2</b>	<b>Set process at RCON communication error</b>
<b>Detail</b>	To set the processing to be executed at occurrence of RCON communication error. Normally, recovery is performed without displaying an error. A log is not collected. Set 1 when recovery processing is performed frequently. An error is displayed and a log for analysis can be collected.	
<b>Use Case</b>	When recovery processing due to RCON communication error is performed frequently	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Perform recovery without collecting a log, 1: Collect a log and display an error	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>3RDP-MSG</b>	<b>2</b>	<b>ON/OFF pop-up screen dspl after upgrade</b>
<b>Detail</b>	To set whether to display the screen to prompt the user to "Third-Party Software" at the first startup after upgrading due to change in the platform version.	
<b>Use Case</b>	There will be no occasion to use this item intentionally.	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Even if 0 is set, the screen is displayed if CDS-LVUP is set to 0.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> CDS-LVUP	
<b>DUP-INTV</b>	<b>1</b>	<b>Delivery heat reduction mode setting</b>
<b>Detail</b>	To perform intermittent printing every 40 sheets in 2-side continuous printing. An interval of about 17.5 seconds is provided between the 40 sheets and the 41 sheets, the heat is prevented from being raised so as not to stick the Delivery sheets to each other.	
<b>Use Case</b>	When 2-side paper sticks to each other during Delivery continuous printing and image failure occurs.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Only available at 56 ppm (A4) and 60 ppm (LTR). Setting the value to "1" decreases productivity during 2-side continuous printing.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Normal mode 1: Delivery heat reduction mode	
<b>Default Value</b>	0	
<b>PDL-ZCMP</b>	<b>2</b>	<b>For R&amp;D</b>

## ■ DSPLY-SW

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>UI-COPY</b>	<b>2</b>	<b>ON/OFF of copy screen display</b>
<b>Detail</b>	To set whether to display or hide the copy function.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>UI-BOX</b>	<b>2</b>	<b>ON/OFF of Inbox screen display</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to display the Inbox function. The setting values "1" and "2" of this item are linked with the values "ON" and "OFF" of [Mail Box] in [Settings/Registration] respectively. The setting is reflected after turning OFF/ON the power.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2 1: Inbox function is active 2: Inbox function is active (with limitation; Storing is available with PDL to Inbox despite no display on the Control Panel/remote UI)	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences> Display Settings> Store Location Display Settings> Mail Box	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>UI-SEND</b>	<b>2</b>	<b>ON/OFF of Send screen display</b>
<b>Detail</b>	To set whether to display or hide the SEND function.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>UI-FAX</b>	<b>2</b>	<b>ON/OFF of fax screen display</b>
<b>Detail</b>	To set whether to display or hide the FAX function.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>NWERR-SW</b>	<b>2</b>	<b>OFF/ON of network-related error display</b>
<b>Detail</b>	To set OFF/ON of network-related error message display. When setting "0: OFF" while the machine is not connected to network, the error message "Check the network connection." is not displayed.	
<b>Use Case</b>	When using the machine as a copy machine	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>UI-PRINT</b>	<b>2</b>	<b>Set of secured print-related UI display</b>
<b>Detail</b>	To set whether to display UI related to secured print.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Hide all UIs related to secured print 1: Display all UIs related to secured print 2: Hide Secured Print button in the main menu and the simple authentication settings in [Settings/Registration]	
<b>Default Value</b>	0	
<b>IMGC-ADJ</b>	<b>1</b>	<b>ON/OFF of img adj item display: Set/Reg</b>
<b>Detail</b>	To set whether to display the item relating to image adjustment in Settings/Registration menu. When 1 is set, detailed image adjustment procedure will be displayed only for the duplicated paper specified with the following settings: Preferences> Paper Settings> Paper Type Management Settings.	
<b>Use Case</b>	As needed	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> Paper Settings> Set Paper Type Management	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>UI-RSCAN</b>	<b>2</b>	<b>ON/OFF of remote scan screen display</b>
<b>Detail</b>	To set whether to display the remote scan screen on the Control Panel.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>UI-WEB</b>	<b>2</b>	<b>ON/OFF of Web browser screen display</b>
<b>Detail</b>	To set whether to display or hide the Web browser screen.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>HPFL-DSP</b>	<b>1</b>	<b>Set auto grdtn adj target select screen</b>
<b>Detail</b>	To set how to display the adjustment target selection screen at auto gradation adjustment (full adjustment).	
<b>Use Case</b>	When executing full adjustment according to the usage status (paper type, resolution, etc.)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: OFF 1: Display [Thin/Plain/Recycled] and [Heavy 1/Heavy 2] 2: Display [Thin/Plain/Recycled] and [Heavy 1/Heavy 2] and [Heavy 3/Heavy 4/Heavy 5]	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Auto Adjust Gradation> Full Adjust	
<b>RMT-CNSL</b>	<b>1</b>	<b>Allow console application connection</b>
<b>Detail</b>	To set whether to allow connection from a console application (RemoteConsole). When 1 is set, logs of MEAP application can be collected via the console application activated on a PC.	
<b>Use Case</b>	When collecting logs of MEAP application	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>UI-SBOX</b>	<b>2</b>	<b>ON/OFF of Advanced Box screen display</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set ON/OFF of the Advanced Box screen on the Control Panel. The setting values 0 (OFF) and 1 (ON) are linked with OFF and ON of [Advanced Box/Network] in [Settings/Registration] respectively. The setting is reflected after turning OFF/ON the power.	
<b>Use Case</b>	When not displaying the Advanced Box screen on the Control Panel	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Preferences> Display Settings> Store Location Display Settings> Advanced Box/Network	
<b>UI-MEM</b>	<b>2</b>	<b>ON/OFF of memory media screen display</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set ON/OFF of the memory media screen display on the Control Panel. The setting values 0 (OFF) and 1 (ON) are linked with OFF and ON of [Memory Media] in [Settings/Registration] respectively. The setting is reflected after turning OFF/ON the power.	
<b>Use Case</b>	When not displaying the memory media screen on the Control Panel	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences> Display Settings> Store Location Display Settings> Memory Media	
<b>UI-NAVI</b>	<b>2</b>	<b>ON/OFF of Tutorial display</b>
<b>Detail</b>	To set whether to display or hide "Introduction to Useful Features" in the main menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>SDTM-DSP</b>	<b>1</b>	<b>Display/hide of auto shutdown time</b>
<b>Detail</b>	To set whether to display "Auto Shutdown Time" in Settings/Registration menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	When "Hide" is set, auto shutdown time is reset. (Auto shutdown is not performed.)	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Preferences> Timer/Energy Settings> Auto Shutdown Time	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>UI-PPA</b>	<b>2</b>	<b>ON/OFF of PPA screen display</b>
<b>Detail</b>	To set whether to display PPA-related information on the Control Panel or remote UI. The setting is linked with LGCY-SCP. When LGCY-SCP is set to 0, the setting of this item becomes 1. When LGCY-SCP is set to 1, the setting of this item becomes 0.	
<b>Use Case</b>	When not displaying PPA-related information on the screen	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0 (non PPA-installed machine)/1 (PPA-installed machine)	
<b>Related Service Mode</b>	COPIER> OPTION> USER> LGCY-SCP	
<b>Supplement/Memo</b>	PPA (Personal Print Application): A function to hold print job. It contains the secured print function.	
<b>CE-DSP</b>	<b>2</b>	<b>[Reserve]</b>
<b>LOCAL-SZ</b>	<b>1</b>	<b>ON/OFF area-spec stdrd size ppr set scrn</b>
<b>Detail</b>	To set whether to display the area-specific standard size paper on the paper settings screen in Settings/Registration menu. When 1 is set, paper type (FOOLSCAP, OFICIO, etc.) can be set on the paper settings screen for each paper source.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Preferences> Paper Settings> Paper Settings	
<b>SND-NAME</b>	<b>1</b>	<b>Setting of [Scan and Send] button name</b>
<b>Detail</b>	To set the name of [Scan and Send] button displayed in the main menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: [Scan and Send], 1: [Scan], 2: [Scan]	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>PCMP-DSP</b>	<b>1</b>	<b>Set copy cmpl scrn dspl:chg w/devc alone</b>
<b>Detail</b>		To set whether to display the screen indicating completion of copying at the time of charging with a device alone. When 0 is set, a message "Copying is complete. Do you want to start the job again with the same settings?" is not displayed in a pop-up screen. When COIN is 4, this setting is enabled.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>Related Service Mode</b>		COPIER> OPTION> ACC> COIN
<b>ERR-DISP</b>	<b>2</b>	<b>[For customization]</b>
<b>SVC-ACA</b>	<b>1</b>	<b>Display of ACA installation button</b>
<b>Detail</b>		To set whether to display the [Install Auto Configuration Agent] button on the CDS Updater screen (user mode/service mode).
<b>Use Case</b>		When switching to install/not to install the ACA via network
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2 0: Hide (Hide user mode/service mode) 1: Display only service mode (Hide user mode) 2: Display all (Display user mode/service mode)
<b>Default Value</b>		It differs according to the location.
<b>Related Service Mode</b>		Service Mode > Updater
<b>Additional Functions Mode</b>		Management Settings> License/Other> Register/Update Software
<b>Supplement/Memo</b>		ACA : Auto Configuration Agent
<b>SVC-SRA</b>	<b>1</b>	<b>Display/hide of DBS installation button</b>
<b>Detail</b>		To set whether to display the [Install Data Backup Service] button on the CDS Updater screen (user mode/service mode).
<b>Use Case</b>		When switching to install/not to install the Data Backup Service via network
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Depending on the setting value, display when entering from Settings/Registration and that from service mode differ.
<b>Display/Adj/Set Range</b>		0 to 2 0: Hide (Hide user mode/service mode) 1: Display only service mode (Hide user mode) 2: Display all (Display user mode/service mode)
<b>Default Value</b>		It differs according to the location.
<b>Related Service Mode</b>		Service Mode> Updater> Install Data Backup Service
<b>Additional Functions Mode</b>		Management Settings> License/Other> Register/Update Software> Install Data Backup Service

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>LF-DSP-S</b>	<b>2</b>	<b>Set Display/Hide Life VL in Service Mode</b>
<b>Detail</b>	To set whether to display Life Value and Replacement Life Value on the service mode counter screen. If this option is set to 1, Life Value is displayed in the third column and Replacement Life Value in the fourth column of all items under COPIER > COUNTER > LIFE.	
<b>Use Case</b>	When displaying Live Value and Replacement Life Value	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Change the setting in accordance with the instruction of the sales company HQ.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>Related Service Mode</b>	COPIER > COUNTER > LIFE	
<b>LF-DSP-U</b>	<b>2</b>	<b>Dspy/hide Chk Consumable State/Days Left</b>
<b>Detail</b>	To set whether to display the "Status" and "Number of Days Left" in Status Monitor/Cancel > Consmbls./Others > Check Consumables.	
<b>Use Case</b>	When switching display/hide the Status and Number of Days Left.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Change the setting in accordance with the instruction of the sales company HQ.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>Additional Functions Mode</b>	Status Monitor/Cancel > Consmbls./Others > Consumables	
<b>ERRL-DSP</b>	<b>1</b>	<b>For R&amp;D</b>
<b>JLG-UD-D</b>	<b>1</b>	<b>[For customization]</b>
<b>UFOS-DSP</b>	<b>1</b>	<b>Display/hide of uniFLOW Setup</b>
<b>Detail</b>	Service mode to switch to display or hide [uniFLOW Setup].	
<b>Use Case</b>	When to switch to display or hide [uniFLOW Setup]	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Main Menu > uniFLOW Setup	
<b>Supplement/Memo</b>	uniFLOW : The name of the product destined for China is "mdsFLOW".	
<b>SVC-DAT</b>	<b>1</b>	<b>For R&amp;D</b>

## ■ NETWORK

COPIER (Service mode for printer) > OPTION (Specification setting mode) > NETWORK

<b>IFAX-LIM</b>	<b>2</b>	<b>No. of max print lines at IFAX reception</b>
<b>Detail</b>		To set the maximum number of lines for e-mail text to be printed when receiving IFAX. Setting of this item can prevent endless printing of the attached file data in the case of receiving an error e-mail or failure in interpretation of the context. Selecting 0 prints the header/footer in 1 sheet when receiving e-mail text without attached file.
<b>Use Case</b>		When preventing endless print in the case of failure in reception
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 999 0: E-mail text not printed, 999: Unlimited
<b>Default Value</b>		500
<b>SMTPTXPN</b>	<b>2</b>	<b>Setting of SMTP TX port number</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set SMTP transmission port number.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		25
<b>SMPTRXPN</b>	<b>2</b>	<b>Setting of SMTP reception port number</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set SMTP reception port number.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		25
<b>POP3PN</b>	<b>2</b>	<b>Setting of POP3 reception port number</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set POP3 reception port number.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		110
<b>FTPTXPN</b>	<b>1</b>	<b>Specification of SEND port (FTP) number</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To specify address port (FTP) number for SEND.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		21

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>NW-SPEED</b>	<b>2</b>	<b>Setting of network data transfer speed</b>
<b>Detail</b>	To set the data transfer speed when the service network is connected. When downloading the firmware through network, use 0 in the normal operation. When fixed to 100Base-TX/10Base-T for any reason, change the setting.	
<b>Use Case</b>	When fixing the communication speed	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Auto, 1: 100Base-TX, 2: 10Base-T	
<b>Default Value</b>	0	
<b>NS-CMD5</b>	<b>2</b>	<b>Limit CRAM-MD5 auth method at SMTP auth</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of CRAM-MD5 authentication method at the time of SMTP authentication.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	
<b>NS-GSAPI</b>	<b>2</b>	<b>Limit GSSAPI auth method at SMTP auth</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of GSSAPI authentication method at the time of SMTP authentication.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	
<b>NS-NTLM</b>	<b>2</b>	<b>Limit NTLM auth method at SMTP auth</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of NTLM authentication method at the time of SMTP authentication.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>NS-PLNWS</b>	<b>2</b>	<b>Limit plaintext auth at SMTP auth encry</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of PLAIN/LOGIN authentication, which is plaintext, at the time of SMTP authentication under the environment where the communication packet is encrypted.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	
<b>NS-PLN</b>	<b>2</b>	<b>Limit plaintext auth at SMTPauth noency</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of PLAIN/LOGIN authentication, which is plaintext, at the time of SMTP authentication under the environment where the communication packet is not encrypted.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	
<b>NS-LGN</b>	<b>2</b>	<b>Limit LOGIN authentication at SMTP auth</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of LOGIN authentication at the time of SMTP authentication.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent, 1: Not used	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.	
<b>MEAP-PN</b>	<b>2</b>	<b>HTTP port No.setting of MEAP application</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set HTTP port number of MEAP application.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Do not specify port 8080 when the Print Server is connected. Otherwise, you cannot browse the device RUI in which MEAP authentication application is running (Port 8080 is reserved for redirection of EFI Controller to the iR side.)	
<b>Display/Adj/Set Range</b>	0 to 65535	
<b>Default Value</b>	8000	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>RMT-LGIN</b>	<b>2</b>	<b>For R&amp;D</b>
<b>MEAP-SSL</b>	<b>2</b>	<b>HTTPS port setting of MEAP</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the port of HTTPS server in the case of using SSL with HTTP of MEAP.	
<b>Use Case</b>	When specifying the setting of HTTPS port for MEAP	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 65535	
<b>Default Value</b>	8443	
<b>LPD-PORT</b>	<b>2</b>	<b>Setting of LPD port number</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the LPD port number.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 65535	
<b>Default Value</b>	515	
<b>Supplement/Memo</b>	LPD port: Network port for TCP/IP communication when making prints through network.	
<b>WUEN-LIV</b>	<b>2</b>	<b>Recovery time setting after sleep notice</b>
<b>Detail</b>	To set the time from the sleep start from network without job assignment until the mode is shifted to the sleep mode.	
<b>Use Case</b>	When setting the startup time after sleep notification	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	10 to 600	
<b>Default Value</b>	15	
<b>IFX-CHIG</b>	<b>1</b>	<b>Set operation by IFAX recv mail content</b>
<b>Detail</b>	To set the number of characters for the IFAX received mail content, so that the mail is not printed/forwarded when the characters in the text is less than the number of specified characters. This machine can output blank paper because some senders send e-mail text consists of linefeed codes only. In such case, specify 2 (number of characters) so that there will be no output of blank paper. In the case of specifying any number other than 0, header/footer is printed/forwarded in 1 sheet only if the e-mail (body) text is less than the specified value while no TIFF file is attached. As the value is incremented by 1, the number of target characters in e-mail body text is increased by 1 character.	
<b>Use Case</b>	When reducing print of blank paper due to e-mail received by IFAX	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Be sure to get approval from the user by telling that there will be no print of e-mail (body) text if the number of characters is less than the specified value.	
<b>Display/Adj/Set Range</b>	0 to 999 0: E-mail (body) text is not ignored.	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	1 Japanese Kanji character is calculated as 2 bytes, and the control codes (such as linefeed code, etc) are included in the number of characters.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>DNSTRANS</b>	<b>1</b>	<b>Setting of DNS transfer priority</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set priority order of the protocol (IPv4/IPv6) to be used for DNS query. In the case of using both IPv6 and IPv4 while the DNS server supports IPv4, it takes time because of timeout when executing DNS query with priority on IPv6. Giving priority on query by IPv4 can shorten the time.	
<b>Use Case</b>	When it takes time to execute DNS query with priority on IPv6 because the DNS server supports IPv4	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: IPv4, 1: IPv6	
<b>Default Value</b>	1	
<b>PROXYRES</b>	<b>2</b>	<b>Setting of proxy response to Windows</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to provide proxy response or return the device status when an inquiry is received via Windows while the device is in sleep mode.	
<b>Use Case</b>	When executing status response for query from Windows correctly	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: No proxy response, 1: Proxy response	
<b>Default Value</b>	1	
<b>WOLTRANS</b>	<b>1</b>	<b>ON/OFF sleep recover by packet reception</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to recover from deep sleep when receiving unicast packets to the machine (excluding proxy response).	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	1 to 2 1: ON, 2: OFF	
<b>Default Value</b>	1	
<b>802XTOUT</b>	<b>1</b>	<b>Set of IEEE802.1X authentication timeout</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set timeout value for IEEE802.1X authentication. If the device executes 802.1X authentication, change the wait time for response from the authentication server.	
<b>Use Case</b>	When response from the authentication server is slow/fast	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	10 to 120	
<b>Default Value</b>	30	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>SPDALDEL</b>	<b>2</b>	<b>Initialization of SPD value</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To initialize all the SPD values that are under management. SPD values can be initialized without clearing SRAM.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0
<b>Supplement/Memo</b>		SPD: Database that manages SA (Security Association). SPD value is managed when IPSec Board is used. Normally, SRAM needs to be cleared in the case of mismatch in SPD value.
<b>NCONF-SW</b>	<b>1</b>	<b>ON/OFF of Network Configurator function</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set ON/OFF of Network Configurator function. If the user does not use the function, select OFF to prevent remote attack through network.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>Supplement/Memo</b>		Network Configurator function is a function to be used for communication with NetSpot Device Installer, etc., and the network setting can be changed from the remote.
<b>AFS-JOB</b>	<b>1</b>	<b>Set of FAX server job reception port</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the reception port of the fax server to which a fax client sends jobs.
<b>Use Case</b>		When changing the job reception port of the fax server
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		20317
<b>Related Service Mode</b>		COPIER> OPTION> NETWORK> AFC-EVNT
<b>AFC-EVNT</b>	<b>1</b>	<b>Set of FAX client event reception port</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the event notification reception port of a fax client.
<b>Use Case</b>		When changing the event notification reception port of a fax client
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535
<b>Default Value</b>		29400
<b>Related Service Mode</b>		COPIER> OPTION> NETWORK> AFS-JOB

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>ILOGMODE</b>	<b>1</b>	<b>Setting of filter log target packet</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the target packet to be recorded in the filter log. Usually, only the unicast packets to the machine are recorded in the filter log by PFW (personal firewall). When 1 is set, address filter is enabled for all protocols so all packets are recorded in the filter log. However, logs of multicast/broadcast packets sent from a harmless device or an address that are subject to rejection and have no direct relation to the machine are also recorded, and consequently the number of logs is increased.</p>	
<b>Use Case</b>	Upon user's request (to collect all filter logs)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When 1 is set, the number of logs is increased because logs of packets which have no direct relation to the machine are recorded.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Unicast packets to the machine only, 1: All packets	
<b>Default Value</b>	0	
<b>ILOGKEEP</b>	<b>1</b>	<b>Set of IP address block log hold time</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the retention time from the log time of IP block. When access is made again from a same IP address which was blocked before, if it is within the retention time of the previous log, its log is not recorded. If access is frequently made from a same IP address, the log record of the UI might be filled with its logs. If the user considers that a single log for a same IP address is enough, set the longer retention time.</p>	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 48 0: 1 minute (special mode) 1 to 48: 1 hour to 48 hours	
<b>Default Value</b>	1	
<b>IPTBROAD</b>	<b>1</b>	<b>Set to allow broad/multicast TX</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to permit transmission of broadcast packets and multicast packets. Transmission of broadcast packets and multicast packets is permitted without specifying an exception address. It is permitted within the device even if it is rejected in the default setting of the IPv4/v6 transmission filter. Set "1: Disabled" when the user does not want to send them.</p>	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 5 0: Enabled, 1: Disabled, 2 to 5: Not used	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>PFWFTPRT</b>	<b>1</b>	<b>Set of RST reply at IP filter FTP SEND</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. When FTP SEND is executed using an IP filter by which packets from a specific remote PC are rejected, SYN is returned to the port 113 if the PC supports authentication of the FTP port 113. However, since the IP filter blocks the packets, the block logs are increased and the performance is lowered. When 1 is set, RST is returned to the port 113 without blocking packets.
<b>Use Case</b>		When executing FTP SEND against the OS which supports authentication of the FTP port 113 while the IP filter is enabled
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0
<b>DDNSINTV</b>	<b>1</b>	<b>Set of DDNS periodical update interval</b>
<b>Detail</b>		DNS registration is executed only once at start-up with the current iR, so the registered contents are deleted in an environment where the DNS server settings are deleted at intervals. To set the interval of DDNS periodical update for not deleting the registered contents.
<b>Use Case</b>		When the DNS server settings are deleted at intervals
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 48 0: No periodical update, 1: 1-hour interval, 2: 2-hour interval, ..., 47: 47-hour interval, 48: 48-hour interval
<b>Default Value</b>		24
<b>SIPAUDIO</b>	<b>2</b>	<b>Set of SIP session establishment order</b>
<b>Detail</b>		To set whether to establish audio session or T.38 session first with SIP. Usually, audio session followed by T.38 session is established when using IPFAX in an intranet environment. However, this order is not specified by the standard. Set 1 when connecting the SIP server or terminal where the session starts with T.38 session.
<b>Use Case</b>		When connecting the SIP server or terminal where the session starts with T.38 session
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		When 1 is set, IPFAX fails with the destination where the session starts with audio session.
<b>Display/Adj/Set Range</b>		0 to 1 0: audio, 1: T.38
<b>Default Value</b>		0
<b>Supplement/Memo</b>		SIP: Session Initiation Protocol
<b>SIPINOUT</b>	<b>2</b>	<b>Set of internal/external number to URI</b>
<b>Detail</b>		To set whether to store the external number or the internal number in From URI when using NGN.
<b>Use Case</b>		When a call cannot be made with external number while using NGN
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: External number, 1: Internal number
<b>Default Value</b>		0
<b>Supplement/Memo</b>		NGN: Next Generation Network URI: Uniform Resource Identifier

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>SIPREGPR</b>	<b>2</b>	<b>Setting of registrar server use protocol</b>
<b>Detail</b>	To set the protocol used for communication with registrar server. Although the protocol that is the same as the one for proxy server is usually used, another protocol can be used in accordance with user and environment.	
<b>Use Case</b>	Upon user's request (to use a protocol different from the one for proxy server)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 3 0: Protocol set in Settings/Registration menu, 1: UDP, 2: TCP, 3: SSL	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> Network> TCP/IP Settings> SIP Settings> Intranet Settings	
<b>VLAN-SW</b>	<b>2</b>	<b>ON/OFF VLAN participation packets send</b>
<b>Detail</b>	To set whether to send packets for participating in dynamic VLAN at link-up.	
<b>Use Case</b>	When participating in dynamic VLAN	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	<ul style="list-style-type: none"> <li>- VLAN (Virtual LAN): A method for realizing grouping of terminals depending on the hub, switch connection port, MAC address, protocol, etc.</li> <li>- At link-up: At startup, when LAN cable is connected, when recovering from deep sleep, when pressing the button to reflect the setting (dynamic update)</li> <li>- If IP address of the machine has not been set, an IP address is assigned after participating in VLAN.</li> </ul>	
<b>FTPMODE</b>	<b>1</b>	<b>Set of FTP print default operation mode</b>
<b>Detail</b>	To set the default operation mode of FTP print. Switch the default operation mode between ASCII mode and BIN mode in accordance with user's environment. Depending on the client application, FTP print becomes available without executing BIN command.	
<b>Use Case</b>	At installation	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: ASCII mode, 1: BIN mode	
<b>Default Value</b>	0	
<b>SSLMODE</b>	<b>2</b>	<b>Setting of HTTP/HTTPS port open/close</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to open or close HTTP/HTTPS port. When 1 is set while [Use HTTP] is ON and [Use TLS] is OFF in Settings/Registration menu, HTTP port is opened whereas HTTPS port is closed. When 2 is set while both [Use HTTP] and [Use TLS] are ON in Settings/Registration menu, HTTP port is closed whereas HTTPS port is opened.</p>	
<b>Use Case</b>	When limiting the port to open because of security concern	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Normal, 1: Open HTTP port (80/8000) only, 2: Open HTTPS port (443/8443) only	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> Network> TCP/IP Settings> Use HTTP Management Settings> License/Other> MEAP Settings> Use TLS	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>SSLSTRNG</b>	<b>2</b>	<b>Allow weak encryption algorithm for SSL</b>
<b>Detail</b>	To set whether to allow using weak encryption algorithm for SSL. When 1 is set, weak encryption algorithm cannot be used.	
<b>Use Case</b>	When prohibiting weak encryption algorithm because of security concern	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Normal mode, 1: Secured mode (TLS_RSA_WITH_RC4_128_SHA and TLS_RSA_WITH_RC4_128_MD5 are not used)	
<b>Default Value</b>	1	
<b>NW-WAIT</b>	<b>2</b>	<b>Set connect wait at deep sleep recovery</b>
<b>Detail</b>	To set whether to send wakeup notice after the time set in Settings/Registration menu has elapsed when recovering from deep sleep. When 0 is set, wakeup notice is sent after "Waiting Time for Connection at Startup" has elapsed. When 1 is set, wakeup notice is sent when the machine becomes ready for communication.	
<b>Use Case</b>	When a failure of the device management tool occurs	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Wait, 1: Not wait	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> Network> Waiting Time for Connection at Startup	
<b>WLAN-USE</b>	<b>2</b>	<b>Setting of wireless LAN invalidation</b>
<b>Detail</b>	To set whether to disable the wireless LAN. Bringing in and installation of the wireless LAN equipment may be prohibited depending on user. In such case, set 0 to prevent the wireless LAN to be used. When 0 is set, [Wireless Connection Settings] is not displayed in [Settings/Registration].	
<b>Use Case</b>	When bringing in and installation of the wireless LAN equipment is prohibited	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences> Network> Wireless Connection Settings	
<b>WLANPORT</b>	<b>2</b>	<b>Set of port filter at wireless LAN side</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to open all ports at the wireless LAN side. When 0 is set, only the specific port is opened (filter is enabled). Set 1 when using an application which uses a port other than the specific port. All ports are opened (filter is disabled).	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Open the specific port, 1: Open all ports	
<b>Default Value</b>	0	
<b>RAW-PORT</b>	<b>2</b>	<b>[For customization]</b>

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; NETWORK

<b>LINKWAKE</b>	<b>2</b>	<b>Set of deep sleep recovery at link-up</b>
<b>Detail</b>	To set whether to recover from deep sleep when link-up (disconnection and then connection of LAN cable) is detected. Set 0 if the closest hub or switch chatters at link-up. It can prevent recovery from deep sleep triggered by chattering.	
<b>Use Case</b>	When the machine recovers from deep sleep due to chattering of the closest hub or switch	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not recovered, 1: Recovered	
<b>Default Value</b>	1	
<b>WIFIRFCH</b>	<b>2</b>	<b>For R&amp;D</b>
<b>BLEPOWER</b>	<b>2</b>	<b>Set of Bluetooth radio field strength</b>
<b>Detail</b>	To set the radio field strength for transmission over BLE (Bluetooth Low Energy). As the value is changed by 1, the radio field strength is changed by 1 dBm.	
<b>Use Case</b>	When radio field strength of BLE is not appropriate	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Do not change the setting in Singapore. It is prohibited by law.	
<b>Display/Adj/Set Range</b>	-10 to -1 (-10 to -1 dBm)	
<b>Default Value</b>	-5	
<b>WSMC-USE</b>	<b>2</b>	<b>[Not used]</b>
<b>WSMC-RST</b>	<b>2</b>	<b>[Not used]</b>
<b>INTENT</b>	<b>2</b>	<b>For R&amp;D</b>

## ■ ENV-SET

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; ENV-SET

<b>ENVP-INT</b>	<b>1</b>	<b>Temp, humid/Fix Roll temp log get cycle</b>
<b>Detail</b>	To set the cycle to obtain log of the temperature and humidity inside the machine or the surface temperature of the Fixing Roller. As the value is incremented by 1, the cycle is increased by 1 minute. Obtained log can be displayed by selecting the following: COPIER > DISPLAY > ENVRNT	
<b>Use Case</b>	At trouble analysis	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Be sure to set "High" for [Sleep Mode Energy Use] in [Settings/Registration] before collecting logs, and change the value back to its original setting after log collection.	
<b>Display/Adj/Set Range</b>	0 to 480	
<b>Unit</b>	min	
<b>Default Value</b>	60	
<b>Related Service Mode</b>	COPIER> DISPLAY> ENVRNT	
<b>Additional Functions Mode</b>	Preferences> Timer/Energy Settings> Sleep Mode Energy Use	
<b>Amount of Change per Unit</b>	1	

## ■ FEED-SW

COPIER (Service mode for printer) > OPTION (Specification setting mode) > FEED-SW

<b>EVLP-SPD</b>	<b>1</b>	<b>Setting of envelope feeding speed</b>
<b>Detail</b>		To set the feeding speed of envelope. By feeding an envelope at 1/2 speed (default) in the case of a high humidity environment, the glue flap may adhere at the time of fixing. As a result of that, the envelope may not be opened. When 1/1 speed is set, adhesion can be prevented, but fixing performance is decreased in a low temperature environment.
<b>Use Case</b>		When a glue flap of envelope adheres
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		When 1 is set in a low temperature environment, fixing performance is decreased.
<b>Display/Adj/Set Range</b>		0 to 1 0: 1/2 speed, 1: 1/1 speed
<b>Default Value</b>		0

## ■ IMG-RDR

COPIER (Service mode for printer) > OPTION (Specification setting mode) > IMG-RDR

<b>DFDST-L1</b>	<b>1</b>	<b>Adj dust detect level: ppr intvl, DADF</b>
<b>Detail</b>		To adjust dust detection level with dust detection correction control that is executed at paper interval in DADF mode. Reduce the value in the case of frequent display of cleaning instruction at the time of dust detection. As the value is smaller, the dust is less detected. Increase the value when black lines appear. As the value is larger, the small dust is more likely detected.
<b>Use Case</b>		- When black line occurs due to dust - Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		When increasing the value too much, the cleaning instruction screen may appear too often since even small dust that will not be appeared on the image can be detected. When decreasing the value too much, black lines may appear.
<b>Display/Adj/Set Range</b>		1 to 255
<b>Default Value</b>		200

<b>DF2DSTL1</b>	<b>1</b>	<b>Adj dust dtct level:strem, ppr int, back</b>
<b>Detail</b>		To adjust dust detection level that is executed in the Scanner Unit (Paper Back) at paper interval at the stream reading with DADF (1-path model). Reduce the value in the case of frequent display of cleaning instruction at the time of dust detection. As the value is smaller, dust is less likely to be detected. Increase the value when black lines appear. As the value is larger, the small dust is more likely to be detected.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		If the value is too large, the cleaning instruction screen may appear too often since even small dust that will not appear on the image can be detected. If the value is too small, black lines may appear.
<b>Display/Adj/Set Range</b>		1 to 255 1 to 84: Weakest, 85 to 169: Weak, 170 to 254: Moderate, 255: Strong
<b>Default Value</b>		200
<b>Supplement/Memo</b>		Black lines may appear on the image if there is dust. With dust detection correction control, the image is corrected to prevent black lines once dust is detected.

## ■ IMG-MCON

COPIER (Service mode for printer) > OPTION (Specification setting mode) > IMG-MCON

<b>PASCAL</b>	<b>1</b>	<b>Use/no use of auto gradation adj data</b>
<b>Detail</b>	To set to use/not to use the gradation adjustment data gamma LUT that is generated by auto gradation adjustment (Full/Quick Adjust) control. Selection is available as to whether to use gamma LUT at the time of image formation.	
<b>Use Case</b>	When PASCAL-related failure occurs/when identifying the cause of PASCAL-related failure	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 3 0: Initial LUT is used. (Automatic gradation adjustment is not used.) 1: Auto gradation adjustment is used. 2 to 3: Not used	
<b>Default Value</b>	1	
<b>SCR-SLCT</b>	<b>2</b>	<b>Halftone process in Photo Printout mode</b>
<b>Detail</b>	To set halftone process (error diffusion, screen 2 types) in Photo Printout mode when making a copy. Change the setting if the copy image has a problem with the initial setting (Low screen ruling). Select 0 (error diffusion) in the case of moire (suitable for character reproduction). Select 2 (High screen ruling) in the case of rough dots.	
<b>Use Case</b>	When moire image or rough dots occurs on copy image	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Error diffusion, 1: Low screen ruling, 2: High screen ruling	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Function Settings> Copy> Photo Printout mode	
<b>TMC-SLCT</b>	<b>2</b>	<b>Setting of error diffusion coefficient</b>
<b>Detail</b>	To set coefficient to be used for error diffusion process. Specify according to the level of granularity and dot stability.	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Small granularity/low dot stability 1: Small granularity/low dot stability (color mode), Large granularity/high dot stability (B&W mode) 2: Large granularity/high dot stability	
<b>Default Value</b>	2	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-MCON

<b>PRN-FLG</b>	<b>2</b>	<b>Select of image area flag (PDL image)</b>
<b>Detail</b>	To set the image area flag for image processing which is performed when a PDL image fails to be compressed at a specified compression rate. If an image fails to be compressed at a specified compression rate, the following processing is performed by default: - Processing to prioritize text reproduction - Replacement of the processed black with single Bk-color Set 1 when moire occurs or jaggy is significant. Set 2 when not preferring to replace the processed black with single Bk-color.	
<b>Use Case</b>	- When moire occurs or jaggy is significant in case of printing an image containing many halftone dots or photos - When avoiding to replace the processed black with single Bk-color	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	This setting trades off with reproducibility of text.	
<b>Display/Adj/Set Range</b>	0 to 2 0: High screen ruling, gray compensation LUT 1: Error diffusion, gray compensation LUT 2: High screen ruling, normal LUT	
<b>Default Value</b>	0	
<b>SCN-FLG</b>	<b>2</b>	<b>Select of image area flag (copy image)</b>
<b>Detail</b>	To set the image area flag for image processing which is performed when a scanned image fails to be compressed at a specified compression rate. If an image fails to be compressed at a specified compression rate, processing to prioritize reproduction of text is performed by default. Set 1 when an image contains many halftone photo images. Set 2 when an image contains many printed photos.	
<b>Use Case</b>	When copying an image which contains many halftone dots and photos	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	This setting trades off with reproducibility of text.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Text, 1: Halftone photo image, 2: Printed photo	
<b>Default Value</b>	0	
<b>TNR-DWN</b>	<b>2</b>	<b>Setting of toner deposit amount</b>
<b>Detail</b>	To set the toner deposit amount on the gradation area and text area. By reducing the toner deposit amount when toner scatters or paper winds around the Fixing Assembly in the case of full color, the symptom can be decreased, but the hue might change.	
<b>Use Case</b>	When a full color image is blurred due to toner scattering, etc. When paper winds around the Fixing Assembly	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Hue might change depending on the setting.	
<b>Display/Adj/Set Range</b>	0 to 5 0: Gradation area 180 %, Text area 180 % (Normal) 1: 180 %, 165 % 2: 140 %, 130 % 3: 160 %, 150 % (Normal 1, Recycle 1 paper, Thin paper) 4: 160 %, 150 % 5: 160 %, 150 % (Transparency only)	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Toner Amount at Color Printing	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-MCON

<b>TMIC-BK</b>	<b>2</b>	<b>ON/OFF of TMIC Bk_LUT end edge correct</b>
<b>Detail</b>	To set ON/OFF of the trailing edge adjustment of Bk_LUT for PDL and for copy which are used by TMIC. When the trailing edge adjustment is set to ON, the density of the high density area becomes high, and consequently text and thin lines become clear. While an image becomes clear, hue of the gradation area of photos, etc. is changed.	
<b>Use Case</b>	When thin lines are partly missing or characters are faded	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 3 0: ON for PDL, OFF for copy 1: OFF for PDL, OFF for copy 2: ON for PDL, ON for copy 3: OFF for PDL, ON for copy	
<b>Default Value</b>	0	
<b>DH-MODE</b>	<b>2</b>	<b>Set ptch data at Dhalf except full crrect</b>
<b>Detail</b>	To set whether to use the high-density patch data that has been scanned by D-half control of full correction at the time of D-half control other than full correction.	
<b>Use Case</b>	At image adjustment	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Used, 1: Not used	
<b>Default Value</b>	0	
<b>REDU-CNT</b>	<b>2</b>	<b>Set toner deposit amount limt at clr adj</b>
<b>Detail</b>	To set whether to limit the toner deposit amount at color adjustment (color balance, fine adjustment of density). When 0 is set, the color adjustment value is reflected to an image precisely, but toner scattering in the Transfer Assembly and Fixing Assembly might occur, and paper might wind around the Fixing Assembly.	
<b>Use Case</b>	- Upon user's request - When reflecting the color adjustment value to an image precisely	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When 0 is set, toner scattering in the Transfer Assembly and Fixing Assembly might occur, and paper might wind around the Fixing Assembly.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Toner deposit amount is not limited. 1: Toner deposit amount is limited to the specified amount.	
<b>Default Value</b>	1	
<b>VP-ART</b>	<b>2</b>	<b>Setting of line art processing</b>
<b>Detail</b>	To set outline processing for line art on scalable PDF. In the outline processing, a binary image outline is extracted in the field which is recognized as line art, and is converted into vector data. Specify whether to convert the binary image outline into vector data or to recognize it as one line (as a thin line). For the thin line, the line width can be specified. Change this value when you want to obtain an output of a wide-width line as one line rather than as an outline (when you want to prioritize edit operation as a line rather than image quality).	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 99	
<b>Default Value</b>	1	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-MCON

<b>VP-TXT</b>	<b>2</b>	<b>Setting of character vectorization</b>
<b>Detail</b>	To set vector conversion processing for text on scalable PDF. In the vector conversion processing, a binary image outline is extracted in the field which is recognized as text, and is converted into vector data. In regular vector conversion, function approximation is not used for small text because the image quality is not changed. When the value is changed, function approximation processing is executed for small text, which realizes smooth text although the image quality is changed. Change this value when you want to prioritize smoothness in small text.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 99	
<b>Default Value</b>	1	
<b>PASCL-TY</b>	<b>2</b>	<b>Set of paper type for auto gradation adj</b>
<b>Detail</b>	Auto gradation adjustment is normally executed with the recommended paper specified for each location. However, if you want to change the paper type, use this setting to change the paper type.	
<b>Use Case</b>	When executing the auto gradation adjustment using a paper other than the recommended paper type	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Do not change the setting in the normal operation.	
<b>Display/Adj/Set Range</b>	1 to 3 1: CS680 68g (Except for USA and EU. Mainly for Japan) 2: Canon Multipurpose 20lb/75g (For USA) 3: Canon Red Label Professional 80g (For EU)	
<b>Default Value</b>	It differs according to the location.	
<b>AST-SEL</b>	<b>2</b>	<b>Adj of advanced smoothing effect</b>
<b>Detail</b>	To adjust the smoothing effect which is set in the advanced smoothing UI. Set 3 if no smoothing effect is obtained even though High is set in the advanced smoothing UI. Set 0 if too much effect is obtained even though Low is set in the advanced smoothing UI.	
<b>Use Case</b>	When image failures (jaggy, moire) occur	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 3	
<b>Default Value</b>	2	
<b>Supplement/Memo</b>	AST: Advanced Smoothing Technology	
<b>SCR-SW</b>	<b>1</b>	<b>Set of low screen ruling dither</b>
<b>Detail</b>	To set the dithering method for low screen ruling. When changing the value, confirm the change by setting "1: Low screen ruling" in COPIER> TEST> PG> TXPH.	
<b>Use Case</b>	Upon user's request (Dot dithering is used)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Execute Auto Adjust Gradation (Full Adjust).	
<b>Display/Adj/Set Range</b>	0 to 1 0: Line dithering, 1: Dot dithering	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> TEST> PG> TXPH	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-MCON

<b>BGE-OFS</b>	<b>2</b>	<b>Fine adj at bckgd adj (bckgd removal)</b>
<b>Detail</b>	To make a fine adjustment of the background adjustment (background removal) level which can be set manually. Break up the adjustment values into smaller ones when user does not satisfy with the default adjustment values.	
<b>Use Case</b>	When color fogging occurs on the output image when copying yellowed blank paper as an original	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Caution</b>	Since the background color is set to be washed out with this mode, not only the background of yellowed blank paper, but also other light colors (light blue, etc.) are washed out.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Copy> Options> Density> Background Density	
<b>BIN-SEL</b>	<b>2</b>	<b>For R&amp;D</b>

## ■ IMG-DEV

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-DEV

<b>DMX-OF-Y</b>	<b>2</b>	<b>Adj of Y-color D-max target density</b>
<b>Detail</b>	To adjust the target density of D-max control in the case where density of solid area on Y-color image is not appropriate even when auto gradation adjustment is executed. Increase the value when the density is low and decrease the value when the density is high.	
<b>Use Case</b>	When density of solid area is not appropriate even though auto gradation adjustment is executed	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch. 3) Execute auto gradation adjustment (full adjustment).	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	
<b>DMX-OF-M</b>	<b>2</b>	<b>Adj of M-color D-max target density</b>
<b>Detail</b>	To adjust the target density of D-max control in the case where density of solid area on M-color image is not appropriate even when auto gradation adjustment is executed. Increase the value when the density is low and decrease the value when the density is high.	
<b>Use Case</b>	When density of solid area is not appropriate even though auto gradation adjustment is executed	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch. 3) Execute auto gradation adjustment (full adjustment).	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	
<b>DMX-OF-C</b>	<b>2</b>	<b>Adj of C-color D-max target density</b>
<b>Detail</b>	To adjust the target density of D-max control in the case where density of solid area on C-color image is not appropriate even when auto gradation adjustment is executed. Increase the value when the density is low and decrease the value when the density is high.	
<b>Use Case</b>	When density of solid area is not appropriate even though auto gradation adjustment is executed	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch. 3) Execute auto gradation adjustment (full adjustment).	
<b>Display/Adj/Set Range</b>	-3 to 3	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-DEV

<b>DMX-OF-K</b>	<b>2</b>	<b>Adj of Bk-color D-max target density</b>
<b>Detail</b>		To adjust the target density of D-max control in the case where density of solid area on Bk-color image is not appropriate even when auto gradation adjustment is executed. Increase the value when the density is low and decrease the value when the density is high.
<b>Use Case</b>		When density of solid area is not appropriate even though auto gradation adjustment is executed
<b>Adj/Set/Operate Method</b>		1) Enter the setting value (switch negative/positive by +/- key) and press OK key. 2) Turn OFF/ON the main power switch. 3) Execute auto gradation adjustment (full adjustment).
<b>Display/Adj/Set Range</b>		-3 to 3
<b>Default Value</b>		0

## ■ IMG-TR

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-TR

<b>S-ATVC2T</b>	<b>1</b>	<b>For R&amp;D</b>
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## ■ IMG-FIX

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-FIX

<b>FX-S-TMP</b>	<b>1</b>	<b>Specify moist paper mode</b>
<b>Detail</b>		To alleviate fixing slips and image frictions by preventing vaporization from moist paper through the extension of paper interval and the heating of the Pressure Roller.
<b>Use Case</b>		When use of moist paper causes a fixing slip or image friction
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - Productivity is decreased. - The life of toner cartridge or Fixing Unit is shortened.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Moist paper mode operation
<b>Default Value</b>		0

<b>FXST2-N2</b>	<b>1</b>	<b>Extend initial rotation time</b>
<b>Detail</b>		To reduce the appearance of horizontal lines by reducing the peripheral speed difference of the Drum through the extension of the initial rotation time (Drum driving time before printing).
<b>Use Case</b>		When horizontal lines appear on the printed image at intervals of drum circumference (75.4 mm)
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - The first copy output time (first printout time) becomes longer. - The life of toner cartridge is shortened.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Initial rotation time extended
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; IMG-FIX

<b>FIXMIXBD</b>	<b>1</b>	<b>Setting of media mixed mode</b>
<b>Detail</b>		To set whether image quality or productivity is to be prioritized when media are mixed.
<b>Use Case</b>		- When fixing offset or uneven gloss appears while media are mixed - When reducing downtime while media are mixed
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		Decreasing the setting value causes the following failures. - Fixing offset or uneven gloss may occur. Increasing the setting value causes the following failures. - Downtime becomes longer.
<b>Display/Adj/Set Range</b>		0 to 2
<b>Default Value</b>		0
<b>FX-WAIT</b>	<b>1</b>	<b>Specify color displacement remedy</b>
<b>Detail</b>		A mode to correct the peripheral speed difference between the ITB and the Drum by extending the preparation time before and after printing.
<b>Use Case</b>		When color displacement in the paper feed direction is not alleviated by executing Auto Correct Color Mismatch in a high temperature and high humidity environment
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		When 1 is set, the following failures may occur. - The first copy output time (first printout time) becomes longer. - The life of toner cartridge is shortened.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal operation, 1: Color displacement alleviation mode
<b>Default Value</b>		0
<b>TMP-P1</b>	<b>1</b>	<b>Adj of fixing temperature: 1st-side</b>
<b>Detail</b>		To adjust the fixing control temperature while 1st-side is fed. As the value is increased, gloss and productivity are improved. As the value is decreased, uneven gloss and wrinkles are alleviated and performance of paper separation is improved.
<b>Use Case</b>		When deterioration of gloss, fixing performance or feeding performance occurs due to fixing control temperature
<b>Adj/Set/Operate Method</b>		Enter the setting value (switch negative/positive by +/- key) and press OK key.
<b>Display/Adj/Set Range</b>		-4 to 4
<b>Default Value</b>		0
<b>TMP-P2</b>	<b>1</b>	<b>Adj of fixing temperature: 2nd-side</b>
<b>Detail</b>		To adjust the fixing control temperature while 2nd-side is fed. As the value is increased, gloss and productivity are improved. As the value is decreased, uneven gloss and wrinkles are alleviated and performance of paper separation is improved.
<b>Use Case</b>		When deterioration of gloss, fixing performance or feeding performance occurs due to fixing control temperature
<b>Adj/Set/Operate Method</b>		Enter the setting value (switch negative/positive by +/- key) and press OK key.
<b>Display/Adj/Set Range</b>		-4 to 4
<b>Default Value</b>		0

## ■ CUSTOM

COPIER (Service mode for printer) > OPTION (Specification setting mode) > CUSTOM

<b>PDLEVCT1</b>	<b>2</b>	<b>Set event skipping at continuous PDL job</b>
<b>Detail</b>	To set event skipping at continuous PDL job. During continuous operation, processing performance may be decreased due to other events generated by the event in operation. In this case, decrease of processing performance can be prevented by skipping the amount of event. Processing performance: No event skipping < Subject of skipping 1	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: No event skipping, 1: Subject of skipping 1	
<b>Default Value</b>	1	
<b>ABK-TOOL</b>	<b>1</b>	<b>Allow access from address book mntc tool</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to accept import from the address book maintenance tool.	
<b>Use Case</b>	When executing import from the address book maintenance tool	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	Address book maintenance tool: Tool provided from CMJ.	
<b>DJEJLED</b>	<b>1</b>	<b>ON/OFF of DADF Delivery Display LED</b>
<b>Detail</b>	To set whether to light up the Delivery Display LED of DADF.	
<b>Use Case</b>	Upon user's request (The Delivery Display LED is too bright)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: ON, 1: OFF	
<b>Default Value</b>	0	
<b>RDEV-SP1</b>	<b>2</b>	<b>RCON device special settings 1</b>
<b>Detail</b>	To execute the device special setting.	
<b>Use Case</b>	For customization	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Use this mode only when specific instructions are given.	
<b>Display/Adj/Set Range</b>	00000000 to 11111111	
<b>Default Value</b>	0	
<b>RDEV-SP2</b>	<b>2</b>	<b>RCON device special settings 2</b>
<b>Detail</b>	To execute the device special setting.	
<b>Use Case</b>	For customization	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	Use this mode only when specific instructions are given.	
<b>Display/Adj/Set Range</b>	00000000 to 11111111	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; CUSTOM

<b>RDEV-SP3</b>	<b>2</b>	<b>RCON device special settings 3</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0
<b>RDEV-SP4</b>	<b>2</b>	<b>RCON device special settings 4</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0
<b>RDEV-SP5</b>	<b>2</b>	<b>RCON device special settings 5</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0
<b>RDEV-SP6</b>	<b>2</b>	<b>RCON device special settings 6</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0
<b>RDEV-SP7</b>	<b>2</b>	<b>RCON device special settings 7</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; CUSTOM

<b>RDEV-SP8</b>	<b>2</b>	<b>RCON device special settings 8</b>
<b>Detail</b>		To execute the device special setting.
<b>Use Case</b>		For customization
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Use this mode only when specific instructions are given.
<b>Display/Adj/Set Range</b>		00000000 to 11111111
<b>Default Value</b>		0
<b>TIFFJPEG</b>	<b>2</b>	<b>[For customization]</b>
<b>CPYROT-D</b>	<b>2</b>	<b>[For customization]</b>
<b>CPYROT-S</b>	<b>2</b>	<b>[For customization]</b>
<b>PRNROT-D</b>	<b>2</b>	<b>[For customization]</b>
<b>PRNROT-S</b>	<b>2</b>	<b>[For customization]</b>
<b>DCM-EXCL</b>	<b>1</b>	<b>[For customization]</b>
<b>FROT-MD</b>	<b>2</b>	<b>[For customization]</b>
<b>MEDIA-EX</b>	<b>2</b>	<b>[For customization]</b>

## ■ USER

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>COPY-LIM</b>	<b>1</b>	<b>Setting of upper limit for copy</b>
<b>Detail</b>		To set the upper limit value for copy.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		1 to 9999
<b>Default Value</b>		9999
<b>SLEEP</b>	<b>1</b>	<b>Setting of auto sleep function</b>
<b>Detail</b>		To set ON/OFF of auto sleep function.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>Additional Functions Mode</b>		Preferences> Timer/Energy Settings> Auto Sleep Time
<b>Supplement/Memo</b>		The time to shift to the sleep mode can be set in Settings/Registration> Preferences> Timer/Energy Settings> Auto Sleep Time.
<b>COUNTER1</b>	<b>1</b>	<b>Display of software counter 1</b>
<b>Detail</b>		To display counter type for software counter 1 on the Counter Check screen.
<b>Use Case</b>		Upon user/dealer's request
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Caution</b>		Display only. No change is available.
<b>Default Value</b>		It differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>COUNTER2</b>	<b>1</b>	<b>Setting of software counter 2</b>
<b>Detail</b>	To set counter type for software counter 2 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999	
<b>Default Value</b>	It differs according to the location.	
<b>COUNTER3</b>	<b>1</b>	<b>Setting of software counter 3</b>
<b>Detail</b>	To set counter type for software counter 3 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999	
<b>Default Value</b>	It differs according to the location.	
<b>COUNTER4</b>	<b>1</b>	<b>Setting of software counter 4</b>
<b>Detail</b>	To set counter type for software counter 4 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999	
<b>Default Value</b>	It differs according to the location.	
<b>COUNTER5</b>	<b>1</b>	<b>Setting of software counter 5</b>
<b>Detail</b>	To set counter type for software counter 5 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999	
<b>Default Value</b>	0	
<b>COUNTER6</b>	<b>1</b>	<b>Setting of software counter 6</b>
<b>Detail</b>	To set counter type for software counter 6 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999	
<b>Default Value</b>	0	
<b>DATE-DSP</b>	<b>2</b>	<b>Setting of data/time display format</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set date/time display format according to the country or region. After the display format is set with this mode, the order of date is reflected to the followings: Preferences > Timer/Energy Settings > Date/Time Settings, and report output.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: YYMM/DD, 1: DD/MMYY, 2: MM/DD/YY	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Preferences> Timer/Energy Settings> Date/Time Settings	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>MB-CCV</b>	<b>2</b>	<b>Control card usage limit for Mail Box</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To restrict use of control card for Mail Box.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Unlimited, 1: Limited	
<b>Default Value</b>	1	
<b>CONTROL</b>	<b>1</b>	<b>Charge setting of PDL job</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set charge count transmission of PDL job to the connecting charging management device (Coin Manager or non-Canon-made control card).	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: No charge, 1: Charge	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> ACC> COIN	
<b>CNT-DISP</b>	<b>2</b>	<b>Display/hide of serial No.</b>
<b>Detail</b>	To set whether to display or hide the serial No. on the Counter Check screen.	
<b>Use Case</b>	When setting to display/hide serial No. on the Counter Check screen.	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Display, 1: Hide	
<b>Default Value</b>	0	
<b>COPY-JOB</b>	<b>1</b>	<b>Setting of copy job reservation</b>
<b>Detail</b>	To set to enable/disable copy job reservation when the Card Reader/Coin Manager is used.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Enabled, 1: Disabled	
<b>Default Value</b>	0	
<b>JOB-INVL</b>	<b>2</b>	<b>Job intvl setting at interruption copy</b>
<b>Detail</b>	To set output interval between jobs at the time of interruption copy. Sorting is difficult after interruption copy because of the continuous output of the next job. Paper interval becomes longer when starting pickup for the next job after the last sheet of the previous job is delivered.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 2 0: Continuous output of the interruption copy and the next job 1: Starting pickup for the next job after the interruption copy is delivered all. 2: Starting pickup for the next job after the previous job is delivered all. (For all jobs)	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>TAB-ROT</b>	<b>1</b>	<b>Set of landscape img rotn at PDL:tab ppr</b>
<b>Detail</b>		To set whether to rotate landscape image by 180 degrees when PDL print is made on tab paper. When "1: Rotated" is set, image is rotated.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Not rotated, 1: Rotated
<b>Default Value</b>		0
<b>PR-PSESW</b>	<b>1</b>	<b>ON/OFF Pause All Print Jobs button dspl</b>
<b>Detail</b>		To set whether to display [Pause All Print Jobs] button on the Status Monitor/Cancel screen.
<b>Use Case</b>		- Upon user's request - When promptly stopping the print job in operation or under reservation
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		0
<b>IDPRN-SW</b>	<b>1</b>	<b>Charge target job set of dept mngm cntr</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the job type that advances the department management counter.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: PRINT category: Inbox Print, Report Print, PDL Print COPY category: COPY 1: PRINT category: Report Print, PDL Print COPY category: COPY, Inbox Print
<b>Default Value</b>		0
<b>PCL-COPY</b>	<b>2</b>	<b>Set of PCL COPIES command control method</b>
<b>Detail</b>		To set the binder control method of COPIES command with PCL. Select whether to use the control method of Canon-made PCL or use the same control method of non-Canon-made PCL.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 65535 0: Control method of Canon-made PCL (following the value of COPIES command that is specified for each page to control on a page basis) 1: Control method of non-Canon-made PCL (handling the value of COPIES command, which is specified for page 1 at the time of Collate mode, as bind figure while the value of COPIES command for the next page or later is invalid. Same control applies as Canon-made PCL at the time of non-sorted mode) 2 to 65535: For future use
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>CNT-SW</b>	<b>1</b>	<b>Set default dspl items on charge counter</b>
<b>Detail</b>		To set default display items of the charge counter on the Counter Check screen. For details of each type, refer to the Service Manual.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Type1 , 1: Type2
<b>Default Value</b>		0
<b>BCNT-AST</b>	<b>1</b>	<b>Set of box print charge target job</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the job type that advances the count in box print with NE Controller (ASSIST).
<b>Use Case</b>		When switching the job type that is subject to counting of the box print with NE Controller
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: PDL job, 1: Copy job
<b>Default Value</b>		0
<b>PRJOB-CP</b>	<b>2</b>	<b>Set count TX at RX/report print</b>
<b>Detail</b>		To set to enable/disable a page-basis count pulse transmission to the charging management device at the time of reception print or report print.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: No transmission, 1: Transmission
<b>Default Value</b>		0
<b>Supplement/Memo</b>		Charging management device: Coin Manager, Non-Canon-made control card
<b>DFLT-CPY</b>	<b>1</b>	<b>Setting of color mode for copy</b>
<b>Detail</b>		To set the default color mode for copy operation. To reflect the change, it is necessary to initialize the default settings of copy function in one of the following two ways. - Settings/Registration> Function Settings> Copy> Change Default Settings> Initialize - Main Menu> Copy> Logo icon in upper right of the screen> Change Default Settings> Initialize
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Initialize the default settings of copy function.
<b>Caution</b>		Be sure to initialize the default settings of copy function after change.
<b>Display/Adj/Set Range</b>		0 to 2 0: Based on Auto/ACS/Printer Driver settings, 1: Color mode, 2: Black mode
<b>Default Value</b>		It differs according to the location.
<b>Additional Functions Mode</b>		Function Settings> Copy> Change Default Settings> Initialize Function Settings> Copy> Select Color Settings for Copy> Use Auto (Color/Black & White)

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>DFLT-BOX</b>	<b>1</b>	<b>Setting of color mode for Mail Box scan</b>
<b>Detail</b>		To set the default color mode for Mail Box scan operation. To reflect the change, it is necessary to initialize the default settings of scan and store function in the screen displayed by pressing [Scan] in the main menu with one of the following methods. - Settings/Registration> Function Settings> Store/Access Files> Common Settings> Scan and Store Settings/Access Stored Files Settings> Change Default Settings> Initialize - Logo icon in upper right of the screen> Change Default Settings> Initialize
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Initialize the default settings of scan and store function.
<b>Caution</b>		Be sure to initialize the default settings of scan and store function after change.
<b>Display/Adj/Set Range</b>		0 to 2 0: Based on Auto/ACS settings, 1: Color mode, 2: Black mode
<b>Default Value</b>		0
<b>Additional Functions Mode</b>		Main Menu> Scan and Store> Mail Box> (Box number)> Scan Function Settings> Store/Access Files> Common Settings> Scan and Store Settings/Access Stored Files Settings> Change Default Settings> Initialize
<b>DPT-ID-7</b>	<b>2</b>	<b>Password entry set at dept ID reg/auth</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to require a password entry at the time of registration/authentication of department ID. With the setting to require entry, entry of 7-digit password is required as well as entry of department ID.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Department ID only, 1: 7-digit (password) entry
<b>Default Value</b>		0
<b>RUI-RJT</b>	<b>2</b>	<b>Connct set at invalid auth from remoteUI</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set to disconnect HTTP port when the machine receives invalid authentication from remote UI 3 times.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Continued connection, 1: Disconnected
<b>Default Value</b>		0
<b>FREG-SW</b>	<b>2</b>	<b>For R&amp;D</b>

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<b>IFAX-SZL</b>	<b>2</b>	<b>Setting of IFAX send size limit</b>
<b>Detail</b>		To set for restricting data size at the time of IFAX transmission that does not go through the server. With the setting to restrict the data size, there will be #830 error in the case of sending data that exceeds the upper limit value. In the case that the data goes through the server, the size of transmission data is always restricted.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Limited, 1: Not limited (Restriction applies when data goes through the server.)
<b>Default Value</b>		1
<b>Additional Functions Mode</b>		Function Settings> Send> E-Mail/I-Fax Settings> Maximum Data Size for Sending
<b>Supplement/Memo</b>		Set the upper limit value for transmission data size in Settings/Registration menu.
<b>IFAX-PGD</b>	<b>2</b>	<b>Set page split TX at IFAX Simple mode TX</b>
<b>Detail</b>		To set to enable/disable split-data transmission on a page basis in the case that the transmission size in IFAX Simple mode exceeds the upper limit value.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		In the case to enable split-data transmission, be sure to get approval from the user by explaining the following: - No guarantee for page order on the reception side - There is a possibility of interruption of other received jobs between pages.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0
<b>Additional Functions Mode</b>		Function Settings> Send> E-Mail/I-Fax Settings> Maximum Data Size for Sending
<b>Supplement/Memo</b>		Set the upper limit value for transmission data size in Settings/Registration menu.
<b>MEAPSAFE</b>	<b>2</b>	<b>Setting of MEAP safe mode</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set safe mode for MEAP platform. MPSF is displayed on the Control Panel in safe mode. In safe mode, MEAP application is stopped while just the system application, which starts with initial state, is activated. Logs for cause analysis of MEAP failure can be obtained.
<b>Use Case</b>		Perform system recovery processing when MEAP platform fails to be activated due to resource conflict between MEAP applications, service registration or use order.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal mode, 1: Safe mode
<b>Default Value</b>		0

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<b>PRNT-POS</b>	<b>2</b>	<b>ON/OFF of all pauses at error job cancel</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to pause the print operation of following jobs when a job is canceled due to an error inside the machine (#037, etc.) except service calls during PDL print.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>AFN-PSWD</b>	<b>2</b>	<b>Setting of Set/Reg menu access limit</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set restriction on accessing Settings/Registration menu by entering password. With the setting to enable this mode, password entry of system administrator is required after pressing Settings/Registration key.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Password is not required, 1: Password is required	
<b>Default Value</b>	0	
<b>PTJAM-RC</b>	<b>2</b>	<b>Auto reprint setting at PDL print jam</b>
<b>Detail</b>	To set to automatically restart printing after jam recovery that occurs with PDL print.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not automatically reprinted, 1: Automatically reprinted	
<b>Default Value</b>	1	
<b>PDL-NCSW</b>	<b>2</b>	<b>Card mngm setting for PDL print job</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set to make PDL print job to be subject to card management by the Card Reader. With the setting to enable this mode, PDL print is available only when the card ID of the card inserted to the Card Reader matches the department ID.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: PDL print is available with no card inserted. 1: PDL print is available only when the card ID matches the department ID in the case that the card is inserted.	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>CNCT-RLZ</b>	<b>2</b>	<b>Setting of connection serialize function</b>
<b>Detail</b>	Connection serialize is a function to assure job grouping function of imageWARE Output Manager Select Edition V1.0. The setting to enable this mode can avoid job rearrangement because the machine does not receive job data from other connection until it completes job data reception from the current connection.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	Connection: Connection to be established through network between multiple hosts (PC, etc). Job grouping function: A function of imageWARE Output Manager Select Edition V1.0. This is to prevent job interruption from other PC by group job (sending multiple jobs in 1 session at job transmission).	
<b>COUNTER7</b>	<b>1</b>	<b>Setting of software counter 7</b>
<b>Detail</b>	To set counter type for software counter 7 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration	
<b>Default Value</b>	0	
<b>COUNTER8</b>	<b>1</b>	<b>Setting of software counter 8</b>
<b>Detail</b>	To set counter type for software counter 8 on the Counter Check screen.	
<b>Use Case</b>	Upon user/dealer's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration	
<b>Default Value</b>	0	
<b>2C-CT-SW</b>	<b>2</b>	<b>Set of color counter at 2-color mode</b>
<b>Detail</b>	To set whether to use the single color counter or full color counter for count-up in 2-color mode.	
<b>Use Case</b>	When supporting 2-color mode	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Single color counter, 1: Full color counter	
<b>Default Value</b>	It differs according to the location.	
<b>JA-FUNC</b>	<b>2</b>	<b>Display of job archive function ON/OFF</b>
<b>Detail</b>	To display ON/OFF of job archive function. Make the setting with the MEAP program which supports job archiving.	
<b>Use Case</b>	When using the job archive function	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Caution</b>	Setting cannot be made with this item.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>JA-JOB</b>	<b>2</b>	<b>Display of job archive target job</b>
<b>Detail</b>	To display the job type subject to job archive. When the job archive function is ON, archive operation is executed when executing the target job. Make the setting with the MEAP program which supports job archiving.	
<b>Use Case</b>	When using the job archive function	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Caution</b>	Setting cannot be made with this item.	
<b>Display/Adj/Set Range</b>	0: N/A, 3: Limited to FAX/IFAX, 0xFFFFFFFF: All jobs	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> USER> JA-FUNC	
<b>LDAP-SW</b>	<b>1</b>	<b>Retrieval condition set for LDAP server</b>
<b>Detail</b>	To set the condition to search e-mail address, etc. from LDAP server.	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 5 0: Includes the next, 1: Not include the next, 2: Equivalent to the next, 3: Not equivalent to the next, 4: Starts with the next, 5: Finishes with the next	
<b>Default Value</b>	4	
<b>Supplement/Memo</b>	LDAP (Lightweight Directory Access Protocol): Registering LDAP server enables to search e-mail address, etc. from LDAP server and the result can be registered in the Address Book, etc. Registration is available by the following: Set Destination > Register LDAP Server	
<b>FROM-OF</b>	<b>1</b>	<b>Deletion of mail sender's address</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to delete the sender's address (From) at the time of e-mail transmission.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Retained, 1: Deleted	
<b>Default Value</b>	0	
<b>FILE-OF</b>	<b>1</b>	<b>File send prohibition to entered address</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set to prohibit address entry at the time of file transmission. File transmission is not available by entering the address because of no display of "File" on the transmission screen. The addresses already registered in the Address Book can be used.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	To restrict addresses for transmission, be sure to manually delete them because the addresses registered in the Address Book can be used.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Enabled, 1: Disabled	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>MAIL-OF</b>	<b>1</b>	<b>Mail send prohibition to entered address</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set to prohibit address entry at the time of e-mail transmission. E-mail transmission is not available by entering the address because of no display of "E-Mail" on the transmission screen. The addresses already registered in the Address Book can be used.</p>	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Caution</b>	To restrict addresses for transmission, be sure to manually delete them because the addresses registered in the Address Book can be used.	
<b>Display/Adj/Set Range</b>	<p>0 to 1 0: Enabled, 1: Disabled</p>	
<b>Default Value</b>	0	
<b>IFAX-OF</b>	<b>1</b>	<b>IFAX send prohibition to entered address</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set to prohibit address entry at the time of I-Fax transmission. IFAX transmission is not available by entering the address because of no display of "I-Fax" on the transmission screen. The addresses already registered in the Address Book can be used.</p>	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Caution</b>	To restrict addresses for transmission, be sure to manually delete them because the addresses registered in the Address Book can be used.	
<b>Display/Adj/Set Range</b>	<p>0 to 1 0: Enabled, 1: Disabled</p>	
<b>Default Value</b>	0	
<b>LDAP-DEF</b>	<b>1</b>	<b>Initial condtn set of LDAP server search</b>
<b>Detail</b>	To set initial condition for search target attribute that is specified at the time of LDAP server Details search.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 6 0: Name, 1: E-mail, 2: FAX, 3: Organization, 4: Organization unit, 5: No registration 1 (any setting), 6: No registration 2 (any setting)</p>	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> USER> LDAP-SW	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>FREE-DSP</b>	<b>2</b>	<b>Display/hide of charge disable screen</b>
<b>Detail</b>	To set whether to display or hide the Use Charge Management screen for switching between charge and no charge. The hardware switch for switching charge/no charge in the Coin Manager enables the mode in which all the services are available for free (store manager mode) by temporarily releasing the charging system. Even without the hardware switch, the mode can be switched with the software switch when it is set to display the Use Charge Management screen in Settings/Registration.	
<b>Use Case</b>	When enabling all the services to be provided for free by temporarily releasing the charging system	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Management Settings> Charge Management> Use Charge Management	
<b>TNRB-SW</b>	<b>2</b>	<b>Display/hide of Toner Container counter</b>
<b>Detail</b>	To set whether to display the Toner Container counter on the Counter Check screen.	
<b>Use Case</b>	When showing the Toner Container counter to the user	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 4 0: Hide, 1: Display (70s only), 2: Not used, 3: Display (70s/180s), 4: Display (60s/70s/180s)	
<b>Default Value</b>	It differs according to the location.	
<b>Supplement/Memo</b>	60s: The number of premature replacements of the Toner Container 70s: The number of installations of a new Toner Container 80s: The number of installations of a new Toner Container + the number of premature replacements 180s: The number of installations of unidentified Toner Container	
<b>BWCL-DSP</b>	<b>2</b>	<b>ON/OFF of color/B&amp;W selection screen</b>
<b>Detail</b>	To set whether to display the color/B&W selection screen to select the default of the color mode.	
<b>Use Case</b>	When displaying the color mode default selection screen	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>USBH-DSP</b>	<b>2</b>	<b>Display/hide of "Use USB Host"</b>
<b>Detail</b>	To set whether to display "Preferences > External Interface > USB Settings > Use USB Host". By selecting "1: Display", whether to use USB host on USB Settings screen can be selected.	
<b>Use Case</b>	When switching to display or hide "Use USB Host" on USB Settings screen	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> External Interface> USB Settings> Use USB Host	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>USBM-DSP</b>	<b>2</b>	<b>ON/OFF USB ex-mem device MEAP driver use</b>
<b>Detail</b>	To set whether to display "Use MEAP Driver for USB External Device" in Settings/Registration menu. When 0 is set, the item is not displayed so that the user administrator cannot change the setting.	
<b>Use Case</b>	When not allowing the user administrator to select whether to use the MEAP driver	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When setting 0, be sure to make the setting after the specified setting is completed.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences> External Interface> USB Settings> Use MEAP Driver for USB External Device	
<b>USBI-DSP</b>	<b>2</b>	<b>ON/OFF USB input device MEAP driver use</b>
<b>Detail</b>	To set whether to display "Use MEAP Driver for USB Input Device" in Settings/Registration menu. When 0 is set, the item is not displayed so that the user administrator cannot change the setting.	
<b>Use Case</b>	When not allowing the user administrator to select whether to use the MEAP driver	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When setting 0, be sure to make the setting after the specified setting is completed.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences> External Interface> USB Settings> Use MEAP Driver for USB Input Device	
<b>CTCHKDSP</b>	<b>1</b>	<b>Display/hide of counter print</b>
<b>Detail</b>	To set whether to display or hide "Print List" on the Counter Check screen. Model name, model number information, counter check date and counter information can be output as a total count management report.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	1	
<b>USBR-DSP</b>	<b>2</b>	<b>ON/OFF USB infrared devc MEAP driver use</b>
<b>Detail</b>	To set whether to display "Use MEAP Driver for USB Infrared Device" in Settings/Registration menu. When 1 is set, whether to use MEAP driver can be selected on USB Settings screen.	
<b>Use Case</b>	When allowing the user administrator to select whether to use the MEAP driver	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> External Interface> USB Settings> Use MEAP Driver for USB Infrared Device	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>POL-SCAN</b>	<b>1</b>	<b>Dspl/hide Rights Management Server set</b>
<b>Detail</b>	When "1: Display" is set, the Rights Management Server function screen is displayed. While the Rights Management Server function is a standard feature, it is possible to hide if not necessary.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	It differs according to the location.	
<b>JA-SBOX</b>	<b>2</b>	<b>Setting of linking with Advanced Box: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the link with Advanced Box when iW SAM is enabled. When 1 is set, linking with Advanced Box is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-DFAX</b>	<b>2</b>	<b>Setting of direct fax transmission: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the direct fax transmission when iW SAM is enabled. When 1 is set, the direct fax transmission is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-REP</b>	<b>2</b>	<b>Setting of TX Report with image: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the TX Report with image when iW SAM is enabled. When 1 is set, the TX Report with image is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-FREP</b>	<b>2</b>	<b>Setting of Fax TX Report with image: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the Fax TX Report with image when iW SAM is enabled. When 1 is set, the Fax TX Report with image is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	

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<b>JA-BOX</b>	<b>2</b>	<b>Setting of Inbox document operation: SAM</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the operation for Inbox document at the time of iW SAM When 1 is set, the Inbox document can be operated.
<b>Use Case</b>		When the operation restriction is cleared at the time of iW SAM
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0
<b>JA-FORM</b>	<b>2</b>	<b>Setting of image composition: SAM</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the image composition when iW SAM is enabled. When 1 is set, the image composition is enabled.
<b>Use Case</b>		When the operation restriction is cleared at the time of iW SAM
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0
<b>JA-PREV</b>	<b>2</b>	<b>Setting of preview page deletion: SAM</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether a page is deleted from the scan preview screen at the time of iW SAM When 1 is set, a page is deleted from the scan preview screen.
<b>Use Case</b>		When the operation restriction is cleared at the time of iW SAM
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0
<b>JA-PULL</b>	<b>2</b>	<b>Setting of network scan: SAM</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the network scan when iW SAM is enabled. When 1 is set, the network scan is enabled.
<b>Use Case</b>		When the operation restriction is cleared at the time of iW SAM
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0
<b>JA-PDLB</b>	<b>2</b>	<b>Set of printer driver multi box save: SAM</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether a document can be simultaneously saved to multiple Inboxes from the printer driver at the time of iW SAM. When 1 is set, a document can be saved to multiple Inboxes from the printer driver.
<b>Use Case</b>		When the operation restriction is cleared at the time of iW SAM
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled, 1: Enabled
<b>Default Value</b>		0

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<b>JA-JOBK</b>	<b>2</b>	<b>Setting of job merge allowance: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether merging jobs is allowed when iW SAM is enabled. When 1 is set, jobs can be merged.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-JDF</b>	<b>2</b>	<b>Setting of JDF: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the use of JDF when iW SAM is enabled. When 1 is set, JDF can be used.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-RUI</b>	<b>2</b>	<b>Setting of Inbox document access: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the Inbox document access from remote UI at the time of iW SAM When 1 is set, accessing to the Inbox document from remote UI is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>JA-WEB</b>	<b>2</b>	<b>Setting of Inbox document upload: SAM</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the Inbox document upload with the Web browser at the time of iW SAM. When 1 is set uploading to the Inbox document with the Web Browser is enabled.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>EXP-CRYP</b>	<b>1</b>	<b>Confdnial encrypt ON/OFF:add book expprt</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to encrypt the confidential part (password part) in the Address Book when exporting the Address Book and device settings via RUI. When 0 is set, the confidential part in the Address Book is exported without encryption.
<b>Use Case</b>		When there is a need to export password without encryption because of operation and tool
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure not to allow the user to execute export without encryption because of security concern.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>SMD-EXPT</b>	<b>1</b>	<b>Setting of export target data: remote UI</b>
<b>Detail</b>		To set whether to export "service mode data" from remote UI. When 1 is set, "service mode data" is displayed as the target data of export on remote UI. When installing more than 1 machine at the same time, the same service mode data can be registered.
<b>Use Case</b>		When installing more than 1 machine at the same time
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		0
<b>Supplement/Memo</b>		If selecting "service mode data" as the target data of export on remote UI after setting SMD-EXPT to 1, service mode data can be exported.
<b>SNDSTREN</b>	<b>1</b>	<b>Set of setting delete aftr scan and send</b>
<b>Detail</b>		To set whether to delete the transmission settings except for the address after transmission from the "Scan and Send" screen.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 5 0: Deleted 1: Retained only the transmission setting 2: Retained the transmission setting and address * 3: Retained only address * 4: Retained the transmission setting and address 5: Retained only address * The setting for Options > Job Done Notice > Attach TX Image is not retained.
<b>Default Value</b>		It differs according to the location.
<b>FAXSTREN</b>	<b>1</b>	<b>Set of setting delete aftr fax transmit</b>
<b>Detail</b>		To set whether to delete the transmission settings except for the address after transmission from the "Fax" screen.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 2 0: Delete 1: Retain * 2: Retain * The setting for Options > Job Done Notice > Attach TX Image is not retained.
<b>Default Value</b>		It differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>SJ-UNMSK</b>	<b>2</b>	<b>ON/OFF secured job masking cancellation</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to mask other people's secured jobs. When 0 is set, operation of other people's secured jobs is not possible because they are masked. When COIN is set to 6 or 7 (charge mode: Type-C), set 1. Masking is canceled and other people's secured jobs can be operated. It is enabled at MEAP authentication.</p>	
<b>Use Case</b>	When operating secured jobs in charge mode Type-C	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1 0: OFF (Masking enabled), 1: ON (Masking canceled)</p>	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> ACC> COIN	
<b>SJ-CLMSK</b>	<b>2</b>	<b>ON/OFF secured job stop button display</b>
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to display the button to stop a secured job. When 0 is set, the stop button is displayed. When COIN is set to 6 or 7 (charge mode: Type-C), set 1. Since the stop button is not displayed, the secured job cannot be stopped.</p>	
<b>Use Case</b>	When prohibiting to stop the secured job in charge mode Type-C	
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.</p>	
<b>Display/Adj/Set Range</b>	<p>0 to 1 0: OFF (Display), 1: ON (Hide)</p>	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> OPTION> ACC> COIN	
<b>PDFD-MSW</b>	<b>2</b>	<b>Set output paper size: direct print PDF</b>
<b>Detail</b>	<p>To set output paper size at direct print PDF. Usually, the region defined by MediaBox is output. However, in some cases, the region defined (trimmed) by CropBox is judged as output paper size depending on PDF file. Set 1 when output result differs from what is defined at direct print PDF.</p>	
<b>Use Case</b>	When preferring to output a PDF file with paper which size is defined by CropBox while the sizes of MediaBox and CropBox are different	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	<p>0 to 1 0: MediaBox (Normal), 1: CropBox</p>	
<b>Default Value</b>	0	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

LGCY-SCP	2 Setting of PPA/secured print switch
<b>Detail</b>	<p>*Operation on this item is restricted by the setting of [Restrict Service Representation Access].            To set whether to use the PPA function or the conventional secured print function.            Set 0 when using the PPA function. The conventional secured print function is disabled.            Set 1 when using the conventional secured print function (when the EFI Controller is connected, etc.). The PPA function is disabled.            When IMG-CONT is set to 3 or 4 for connecting the EFI Controller, the setting of this item becomes 1.            When this item is set to 0, the setting of UI-PPA becomes 1. When this item is set to 1, the setting of UI-PPA becomes 0.</p>
<b>Use Case</b>	When using the conventional secured print function (when the EFI Controller is connected, etc.)
<b>Adj/Set/Operate Method</b>	<p>1) Enter the setting value, and then press OK key.            2) Turn OFF/ON the main power switch.</p>
<b>Caution</b>	The PPA function cannot be used when the EFI Controller is connected.
<b>Display/Adj/Set Range</b>	<p>0 to 1            0: Use the PPA function, 1: Use the conventional secured print function</p>
<b>Default Value</b>	0
<b>Related Service Mode</b>	<p>COPIER&gt; OPTION&gt; DSPLY-SW&gt; UI-PPA            COPIER&gt; OPTION&gt; INT-FACE&gt; IMG-CONT</p>
<b>Supplement/Memo</b>	PPA (Personal Print Application): A function to hold print job. It contains the function of secured print.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>CNT-PRT</b>	<b>2</b>	<b>ON/OFF of parts counter report output</b>
<b>Detail</b>	To set whether to print parts counter values on the counter report.	
<b>Use Case</b>	When grasping the estimated life of parts while the monitoring service function is not used	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF (Not print), 1: ON (Print)	
<b>Default Value</b>	It differs according to the location.	
<b>Additional Functions Mode</b>	Check Counter> Print List	
<b>JA-WIFI</b>	<b>2</b>	<b>Setting of SAM Wi-Fi direct print</b>
<b>Detail</b>	*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to allow Wi-Fi direct print when iW SAM is enabled. Wi-Fi direct print cannot be used when iW SAM is enabled. However, when 1 is set, it can be used.	
<b>Use Case</b>	When the operation restriction is cleared at the time of iW SAM	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled, 1: Enabled	
<b>Default Value</b>	0	
<b>C-P-SIZE</b>	<b>2</b>	<b>[For customization]</b>
<b>MF-FEED</b>	<b>1</b>	<b>Manual restart w/OK key: no ppr on MP Tr</b>
<b>Detail</b>	If the following three conditions are satisfied, pickup is not restarted automatically when placing paper on the Multi-purpose Tray. 1. The setting of "Preferences> Paper Settings> Multi-Purpose Tray Defaults" is "Fixed". 2. The job type is PDL. 3. The setting value of this service mode is 1. 4. Paper is placed at occurrence of no paper on the Multi-Purpose Tray.	
<b>Use Case</b>	Upon user's request. Use this item for customization for Aeon during application of service mode.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Additional Functions Mode</b>	Preferences> Paper Settings> Multi-Purpose Tray Defaults	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>TNRBEXGR</b>	<b>2</b>	<b>ON/OFF oprtn hold: Tonn Cont early rplce</b>
<b>Detail</b>		To set whether to hold the operation when the Toner Container is prematurely replaced although it can still be used. When a new Toner Container is inserted while 1 is set, a message is displayed and the operation is held. The message disappears by changing the Toner Container back to the one before replacement or by changing the setting value of this item to 0 and then restarting the machine.
<b>Use Case</b>		When preventing from replacing the Toner Container prematurely
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		The message does not disappear unless the Toner Container is changed back to the one before the replacement. Be sure to get approval from the user by telling the above specifications before making the setting.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0
<b>INSTDT-Y</b>	<b>1</b>	<b>Register installation date info: year</b>
<b>Detail</b>		To set the information on the installation date (year).
<b>Use Case</b>		- At installation - When replacing the storage
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 2038
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER>FUNCTION>INSTALL>INSTDTST
<b>INSTDT-M</b>	<b>1</b>	<b>Register installation date info: month</b>
<b>Detail</b>		To set the information on the installation date (month).
<b>Use Case</b>		- At installation - When replacing the storage
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 12
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER>FUNCTION>INSTALL>INSTDTST
<b>INSTDT-D</b>	<b>1</b>	<b>Register installation date info: day</b>
<b>Detail</b>		To set the information on the installation date (day).
<b>Use Case</b>		- At installation - When replacing the storage
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 31
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER>FUNCTION>INSTALL>INSTDTST
<b>INSTDT-H</b>	<b>1</b>	<b>Register installation date info: hour</b>
<b>Detail</b>		To set the information on the installation date (hour).
<b>Use Case</b>		- At installation - When replacing the storage
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 23
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER>FUNCTION>INSTALL>INSTDTST

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>INSTDT-N</b>	<b>1</b>	<b>Register installation date info: minute</b>
<b>Detail</b>		To set the information on the installation date (minute).
<b>Use Case</b>		- At installation - When replacing the storage
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 59
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER>FUNCTION>INSTALL>INSTDTST
<b>STOP-USE</b>	<b>1</b>	<b>ON/OFF of Stop key function</b>
<b>Detail</b>		To switch ON and OFF of the Stop key function. When Stop key is pressed, all print jobs are paused.
<b>Use Case</b>		When switching to use/not use Stop key according to the customer
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to explain to the customer in advance that all print jobs are paused when Stop key is pressed.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		1
<b>LASTREST</b>	<b>1</b>	<b>Set remaining consumables display specs</b>
<b>Detail</b>		To switch the percentage of increments in which the remaining level of consumables is shown at their near end.
<b>Use Case</b>		When the remaining level of toner or waste toner is suddenly displayed as 0%
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn ON/OFF the Main Power.
<b>Caution</b>		The default value is properly set according to the country and the model, and thus should not be changed unless requested in general.
<b>Display/Adj/Set Range</b>		0 to 1 0: 5%, 1: 1%
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor/Cancel > Consmbles./Others > Consumables

## ■ ACC

COPIER (Service mode for printer) > OPTION (Specification setting mode) > ACC

COIN	1	Setting of charge management
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set charging management method.
<b>Use Case</b>		At installation of Coin Manager
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		- When setting a value other than 0, "ON" is automatically set to [Delete Job After Printing]. It will not be returned to "OFF" even if the value is changed back to 0 once it has been changed. - Following items are automatically specified when changing the value to 3 (from 0 to 2). The change will not be returned even if changing back the value to 0 to 2 (from 3) once the mode has been changed. - COPIER> OPTION> USER> CONTROL=1 - COPIER> OPTION> NETWORK> DA-CNCT=1 - COPIER> OPTION> DSPLY-SW> UI-BOX, UI-SEND, UI-FAX=0 - Function Settings> Send> E-Mail/I-Fax Settings> Communication Settings> SMTP Receive, POP=OFF - Preferences> Network> TCP/IP Settings> DNS Settings> FTP Print Settings> Use FTP Printing=OFF - Preferences> Network> TCP/IP Settings> DNS Settings> IPP Print Settings> Use IPP Printing=ON
<b>Display/Adj/Set Range</b>		0 to 7 0: No charge 1: Charge with Coin Manager 2: Charge with remote counter 3: Charge with DA (only in Japan) 4: Charge with this machine itself 5: Not used 6: External charge mode 6 7: External charge mode 7
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> OPTION> USER> CONTROL COPIER> OPTION> FNC-SW> DA-CNCT COPIER> OPTION> DSPLY-SW> UI-BOX, UI-SEND, UI-FAX COPIER> OPTION> ACC> PDL-THR
<b>Additional Functions Mode</b>		Function Settings> Send> E-Mail/I-Fax Settings> Communication Settings Function Settings> Print> Delete Job After Printing Preferences> Network> TCP/IP Settings> DNS Settings> FTP Print Settings, IPP Print Settings
<b>Supplement/Memo</b>		Control card can be used with "No charge". DA: Digital Accessory
CARD-SW	1	Screen set when Coin Manager connected
<b>Detail</b>		To set coin or card that the user is urged to insert on the Control Panel when the Coin Manager is connected.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 3 0: Card, 1: certification by external device, 2: Coin and card, 3: Card



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; ACC

<b>CC-SPSW</b>	<b>2</b>	<b>Setting of control card I/F support</b>
<b>Detail</b>	To set support level of control card (CCIV/CCV) interface. To keep processing performance of the printer engine, set 1. To correctly stop the output by the upper limit number of sheets, set 2.	
<b>Use Case</b>	Upon user's request (when connecting to the external counter management system using the control card interface)	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	When 1 is set, output cannot be correctly stopped by the upper limit number of sheets. When 2 is set, processing performance of the printer engine is decreased depending on pickup location.	
<b>Display/Adj/Set Range</b>	0 to 2 0: No support, 1: Priority on speed, 2: Priority on upper limit number of sheets	
<b>Default Value</b>	0	
<b>UNIT-PRC</b>	<b>2</b>	<b>Setting of Coin Manager currency unit</b>
<b>Detail</b>	To set currency unit to be handled with Coin Manager	
<b>Use Case</b>	At installation of Coin Manager	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 6 0: Japanese yen, 1: Euro, 2: Pound, 3: Swiss Franc, 4: Dollar, 5: No currency unit (no fractional unit), 6: No currency unit (with fractional unit)	
<b>Default Value</b>	0	
<b>MIN-PRC</b>	<b>1</b>	<b>Set of Coin Manager minimum price</b>
<b>Detail</b>	To set the minimum amount to be handled with Coin Manager. Enter 10 when specifying 10 Japanese yen as the minimum amount to be handled with the Coin Manager that supports Japanese yen. In the case to specify 1 to 4 (Euro/Pound/Swiss Franc/Dollar) by going through the following: COPIER> OPTION> ACC > UNIT-PRC, entry is in fractional unit. Entry of 50 indicates 50 cents (\$ 0.50).	
<b>Use Case</b>	At installation of Coin Manager	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	This mode is enabled when selecting 4 for the following: COPIER> OPTION> ACC> COIN.	
<b>Display/Adj/Set Range</b>	0 to 9999	
<b>Default Value</b>	10	
<b>Related Service Mode</b>	COPIER> OPTION> ACC> COIN, UNIT-PRC	
<b>Supplement/Memo</b>	When a value smaller than the minimum amount is entered in Settings/Registration menu as the charging amount, it causes an error.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; ACC

<b>MAX-PRC</b>	<b>1</b>	<b>Set of Coin Manager maximum price</b>
<b>Detail</b>		To set the maximum amount to be handled with Coin Manager. Enter 8800 when specifying 8800 Japanese yen as the maximum amount to be handled with the Coin Manager that supports Japanese yen.
<b>Use Case</b>		At installation of Coin Manager
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		This mode is enabled when selecting 4 for the following: COPIER> OPTION> ACC> COIN.
<b>Display/Adj/Set Range</b>		0 to 9999
<b>Default Value</b>		8800
<b>Related Service Mode</b>		COPIER> OPTION> ACC> COIN, UNIT-PRC
<b>Supplement/Memo</b>		When a value larger than the maximum amount is entered in Settings/Registration menu as the charging amount, it causes an error.
<b>SRL-SPSW</b>	<b>1</b>	<b>Setting of Serial I/F Kit support</b>
<b>Detail</b>		To set the support level of the Serial Interface Kit. To keep processing performance of printer engine, select "1: Priority on speed". To correctly stop the output by the upper limit number of sheets, select "2: Priority on upper limit number of sheets".
<b>Use Case</b>		At installation of Serial Interface Kit
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		With priority on speed, output cannot be correctly stopped by the upper limit number of sheets. With priority on the upper limit number of sheets, processing performance of the printer engine is decreased depending on pickup location.
<b>Display/Adj/Set Range</b>		0 to 2 0: No support, 1: Priority on speed, 2: Priority on upper limit number of sheets
<b>Default Value</b>		0
<b>CR-TYPE</b>	<b>1</b>	<b>Setting of Card Reader</b>
<b>Detail</b>		To set the model of the Card Reader. Set 1 in the case of connecting the Card Reader-C1. It operates even 0 is set, but recognition rate decreases.
<b>Use Case</b>		When connecting the Card Reader-C1
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Card Reader-F1, 1: Card Reader-C1
<b>Default Value</b>		0
<b>MEAP-SRL</b>	<b>1</b>	<b>Set to allow serial comctn from MEAP app</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to allow serial communication of MEAP application. When 1 is set, serial communication of the machine is stopped and only the serial communication with MEAP application is available.
<b>Use Case</b>		When performing serial communication from MEAP application
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Prohibited, 1: Allowed
<b>Default Value</b>		0
<b>CV-CSZ</b>	<b>1</b>	<b>[For customization]</b>

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; ACC

<b>COIN-AUT</b>	<b>1</b>	<b>ON/OFF of charge/no charge mixed setting</b>
<b>Detail</b>		* Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set whether to switch charge/no charge according to the authentication setting in an environment where both charged and no charged users exist. When this item is set to 1 while the setting value of COIN is 4, the initial screen where the user can select charge/no charge can be set. Selecting "Charge" on the initial screen displays the copy screen, and selecting "No Charge" displays the main menu after authentication.
<b>Use Case</b>		At installation of Coin Manager
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		When setting 1, be sure to set COIN to 4 in advance. If COIN-AUT is set first, it is necessary to make the settings in the following order again: COIN and then COIN-AUT.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> OPTION> ACC> COIN COPIER> OPTION> DSPLY-SW> UI-BOX/SEND/FAX
<b>Additional Functions Mode</b>		Preferences > Display Settings > Default Screen after Startup/Restoration

## ■ INT-FACE

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; INT-FACE

<b>NWCT-TM</b>	<b>2</b>	<b>Timeout setting of network connection</b>
<b>Detail</b>		*Operation on this item is restricted by the setting of [Restrict Service Representation Access]. To set the time to keep network connection between this machine and the PC application (keep-alive setting). As the value is incremented by 1, the time is increased by 1 minute.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		1 to 5
<b>Default Value</b>		5
<b>Supplement/Memo</b>		Expected PC application: Network print application, E-mail function, cascade copy, MEAP network application, etc.

## ■ LCNS-TR

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>ST-SEND</b>	<b>2</b>	<b>Installation state dspl of SEND function</b>
<b>Detail</b>		To display installation state of SEND function when transfer is disabled.
<b>Use Case</b>		When checking whether SEND function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-SEND. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-SEND.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>TR-SEND</b>	<b>2</b>	<b>Trns license key dspl of SEND function</b>
<b>Detail</b>		To display transfer license key to use SEND function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-SEND. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-SEND.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-ENPDF</b>	<b>2</b>	<b>Install state dspl of Encryption PDF</b>
<b>Detail</b>		To display installation state of Encryption PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Encryption PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-ENPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-ENPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-ENPDF</b>	<b>2</b>	<b>Trns license key dspl of Encryption PDF</b>
<b>Detail</b>		To display transfer license key to use Encryption PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-ENPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-ENPDF.
<b>Caution</b>		This mode is enabled when SEND function is installed.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-SPDF</b>	<b>2</b>	<b>Install state dspl of Searchable PDF</b>
<b>Detail</b>		To display installation state of Searchable PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Searchable PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-SPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-SPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-SPDF</b>	<b>2</b>	<b>Trns license key dspl of Searchable PDF</b>
<b>Detail</b>		To display transfer license key to use Searchable PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-SPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-SPDF.
<b>Caution</b>		This mode is enabled when SEND function is installed.
<b>Display/Adj/Set Range</b>		24 digits

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>ST-EXPDF</b>	<b>2</b>	<b>Instal state of Encry PDF + Searchbl PDF</b>
<b>Detail</b>		To display installation state of Encryption PDF + Searchable PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Encryption PDF + Searchable PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-EXPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-EXPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-EXPDF</b>	<b>2</b>	<b>Trns lcns key of Encry PDF+Searchbl PDF</b>
<b>Detail</b>		To display transfer license key to use Encryption PDF + Searchable PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-EXPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-EXPDF.
<b>Caution</b>		This mode is enabled when SEND function is installed for Japan.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-PDFDR</b>	<b>2</b>	<b>Install state dspl of Direct Print PDF</b>
<b>Detail</b>		To display installation state of Direct Print PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Direct Print PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PDFDR. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PDFDR.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PDFDR</b>	<b>2</b>	<b>Trns lcns key dspl of Direct Print PDF</b>
<b>Detail</b>		To display transfer license key to use Direct Print PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PDFDR. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PDFDR.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-SCR</b>	<b>2</b>	<b>Install state dspl of Encry Secure Print</b>
<b>Detail</b>		To display installation state of Encrypted Secure Print when transfer is disabled.
<b>Use Case</b>		When checking whether Encrypted Secure Print is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-SCR. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-SCR.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>TR-SCR</b>	<b>2</b>	<b>Trns license key dspl: Encry Secure Pnt</b>
<b>Detail</b>		To display transfer license key to use Encrypted Secure Print when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-SCR. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-SCR.
<b>Caution</b>		This mode is enabled when there is "3DES+USH-H" Board.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-BRDIM</b>	<b>2</b>	<b>Install state dspl: PCL Barcode Printing</b>
<b>Detail</b>		To display installation state of Barcode Printing for PCL when transfer is disabled.
<b>Use Case</b>		When checking whether Barcode Printing for PCL is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-BRDIM. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-BRDIM.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-BRDIM</b>	<b>2</b>	<b>Trns lcns key dspl: PCL Barcode Printing</b>
<b>Detail</b>		To display transfer license key to use Barcode Printing for PCL when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-BRDIM. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-BRDIM.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-VNC</b>	<b>2</b>	<b>Install state dspl of Remote Oprtr Soft</b>
<b>Detail</b>		To display installation state of Remote Operators Software when transfer is disabled.
<b>Use Case</b>		When checking whether Remote Operators Software is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-VNC. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-VNC.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-VNC</b>	<b>2</b>	<b>Trns lcns dspl of Remote Operators Soft</b>
<b>Detail</b>		To display transfer license key to use Remote Operators Software when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-VNC. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-VNC.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-WEB</b>	<b>2</b>	<b>Install state dspl: Web Access Software</b>
<b>Detail</b>		To display installation state of Web Access Software when transfer is disabled.
<b>Use Case</b>		When checking whether Web Access Software is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-WEB. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-WEB.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>TR-WEB</b>	<b>2</b>	<b>Trns license key dspl of Web Access Soft</b>
<b>Detail</b>		To display transfer license key to use Web Access Software when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-WEB. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-WEB.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-HRPDF</b>	<b>2</b>	<b>Install state dspl of High Compress PDF</b>
<b>Detail</b>		To display installation state of High Compression PDF when transfer is disabled.
<b>Use Case</b>		When checking whether High Compression PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-HRPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-HRPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-HRPDF</b>	<b>2</b>	<b>Trns lcns key dspl of High Compress PDF</b>
<b>Detail</b>		To display transfer license key to use High Compression PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-HRPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-HRPDF.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-TRSND</b>	<b>2</b>	<b>Install state dspl: Trial SEND function</b>
<b>Detail</b>		To display installation state of Trial SEND function when transfer is disabled.
<b>Use Case</b>		When checking whether Trial SEND function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-TRSND. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-TRSND.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-TRSND</b>	<b>2</b>	<b>Trns lcns key dspl: Trial SEND function</b>
<b>Detail</b>		To display transfer license key to use Trial SEND function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-TRSND. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-TRSND.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-WTMRK</b>	<b>2</b>	<b>Install state dspl of Secure Watermark</b>
<b>Detail</b>		To display installation state of Secure Watermark when transfer is disabled.
<b>Use Case</b>		When checking whether Secure Watermark is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-WTMRK. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-WTMRK.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment



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<b>TR-WTMRK</b>	<b>2</b>	<b>Trns license key dspl: Secure Watermark</b>
<b>Detail</b>		To display transfer license key to use Secure Watermark when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-WTMRK. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-WTMRK.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-TSPDF</b>	<b>2</b>	<b>Install state dspl of Time Stamp PDF: JP</b>
<b>Detail</b>		To display installation state of Time Stamp PDF (JP only) when transfer is disabled.
<b>Use Case</b>		When checking whether Time Stamp PDF (JP only) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-TSPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-TSPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-TSPDF</b>	<b>2</b>	<b>Trns lcns key dspl of Time Stamp PDF: JP</b>
<b>Detail</b>		To display transfer license key to use Time Stamp PDF (JP only) when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-TSPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-TSPDF.
<b>Caution</b>		This mode is enabled when SEND function is installed.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-USPDF</b>	<b>2</b>	<b>Install state dspl of Dgtl User Sign PDF</b>
<b>Detail</b>		To display installation state of Digital User Signature PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Digital User Signature PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-USPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-USPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		0
<b>TR-USPDF</b>	<b>2</b>	<b>Trns lcns key dspl of Dgtl User Sign PDF</b>
<b>Detail</b>		To display transfer license key to use Digital User Signature PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-USPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-USPDF.
<b>Caution</b>		This mode is enabled when SEND function is installed.
<b>Display/Adj/Set Range</b>		24 digits

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<b>ST-DVPDF</b>	<b>2</b>	<b>Install state dspl of Device Sign PDF</b>
<b>Detail</b>	To display installation state of Device Signature PDF when transfer is disabled.	
<b>Use Case</b>	When checking whether Device Signature PDF is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-DVPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-DVPDF.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	According to the setting at shipment	
<b>TR-DVPDF</b>	<b>2</b>	<b>Trns lcns key dspl of Device Sign PDF</b>
<b>Detail</b>	To display transfer license key to use Device Signature PDF when transfer is disabled.	
<b>Use Case</b>	- When replacing storage - When replacing the device	
<b>Adj/Set/Operate Method</b>	1) Select ST-DVPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-DVPDF.	
<b>Caution</b>	This mode is enabled when SEND function is installed.	
<b>Display/Adj/Set Range</b>	24 digits	
<b>ST-SCPDF</b>	<b>2</b>	<b>Install state dspl of Trace &amp; Smooth PDF</b>
<b>Detail</b>	To display installation state of Trace & Smooth PDF when transfer is disabled.	
<b>Use Case</b>	When checking whether Trace & Smooth PDF is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-SCPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-SCPDF.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	According to the setting at shipment	
<b>TR-SCPDF</b>	<b>2</b>	<b>Trns lcns key dspl of Trace &amp; Smooth PDF</b>
<b>Detail</b>	To display transfer license key to use Trace & Smooth PDF when transfer is disabled.	
<b>Use Case</b>	- When replacing storage - When replacing the device	
<b>Adj/Set/Operate Method</b>	1) Select ST-SCPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-SCPDF.	
<b>Caution</b>	This mode is enabled when SEND function is installed.	
<b>Display/Adj/Set Range</b>	24 digits	
<b>ST-AMS</b>	<b>2</b>	<b>Install state dspl of Access Mngm System</b>
<b>Detail</b>	To display installation state of Access Management System when transfer is disabled.	
<b>Use Case</b>	When checking whether Access Management System is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-AMS. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-AMS.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	According to the setting at shipment	

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<b>TR-AMS</b>	<b>2</b>	<b>Trns lcns key dspl of Access Mngm System</b>
<b>Detail</b>		To display transfer license key to use Access Management System when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-AMS. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-AMS.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-ERDS</b>	<b>2</b>	<b>Install state dspl: E-RDS 3rd Pty Expnsn</b>
<b>Detail</b>		To display installation state of E-RDS non-Canon-made extension function when disabling the function with license transfer.
<b>Use Case</b>		When checking whether E-RDS non-Canon-made extension function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-ERDS. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-ERDS.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>Supplement/Memo</b>		Monitoring service function: A function to send charge counter to the non-Canon-made charge server.
<b>TR-ERDS</b>	<b>2</b>	<b>Trns lcns key dspl: E-RDS 3rd Pty Expnsn</b>
<b>Detail</b>		To display transfer license key to use E-RDS non-Canon-made extension function when the function is disabled with license transfer.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-ERDS. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-ERDS.
<b>Display/Adj/Set Range</b>		24 digits
<b>Supplement/Memo</b>		Monitoring service function: A function to send charge counter to the non-Canon-made charge server.
<b>ST-PS</b>	<b>2</b>	<b>Install state display of PS function</b>
<b>Detail</b>		To display installation state of PS function when transfer is disabled.
<b>Use Case</b>		When checking whether PS function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PS. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PS.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PS</b>	<b>2</b>	<b>Transfer license key dspl of PS function</b>
<b>Detail</b>		To display transfer license key to use PS function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PS. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PS.
<b>Display/Adj/Set Range</b>		24 digits

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<b>ST-PCL</b>	<b>2</b>	<b>Install state display of PCL function</b>
<b>Detail</b>		To display installation state of PCL function when transfer is disabled.
<b>Use Case</b>		When checking whether PCL function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PCL. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PCL.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PCL</b>	<b>2</b>	<b>Transfer license key dsp: PCL function</b>
<b>Detail</b>		To display transfer license key to use PCL function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PCL. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PCL.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-PSLI5</b>	<b>2</b>	<b>Install state dsp: PS/LIPS4/LIPS LX: JP</b>
<b>Detail</b>		To display installation state of PS/LIPS4/LIPS LX function (JP only) when transfer is disabled.
<b>Use Case</b>		When checking whether PS/LIPS4/LIPS LX function (JP only) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PSLI5. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PSLI5.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		0
<b>TR-PSLI5</b>	<b>2</b>	<b>Trns lcns key dsp: PS/LIPS4/LIPS LX: JP</b>
<b>Detail</b>		To display transfer license key to use PS/LIPS4/LIPS LX function (JP only) when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PSLI5. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PSLI5.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-LIPS5</b>	<b>2</b>	<b>Install state dsp:LIPS LX/LIPS4 func:JP</b>
<b>Detail</b>		To display installation state of LIPS LX/LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		When checking whether LIPS LX/LIPS4 function (JP only) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-LIPS5. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-LIPS5.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-LIPS5</b>	<b>2</b>	<b>Trns lcns key dsp:LIPS LX/LIPS4 func:JP</b>
<b>Detail</b>		To display transfer license key to use LIPS LX/LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-LIPS5. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-LIPS5.
<b>Display/Adj/Set Range</b>		24 digits

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<b>ST-LIPS4</b>	<b>2</b>	<b>Install state display of LIPS4 func: JP</b>
<b>Detail</b>		To display installation state of LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		When checking whether LIPS4 function (JP only) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-LIPS4. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-LIPS4.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-LIPS4</b>	<b>2</b>	<b>Trns license key dspl of LIPS4 func: JP</b>
<b>Detail</b>		To display transfer license key to use LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-LIPS4. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-LIPS4.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-PSPCL</b>	<b>2</b>	<b>Install state dspl of PS/PCL function</b>
<b>Detail</b>		To display installation state of PS/PCL function when transfer is disabled.
<b>Use Case</b>		When checking whether PS/PCL function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PSPCL. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PSPCL.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PSPCL</b>	<b>2</b>	<b>Transfer license key dspl of PS/PCL func</b>
<b>Detail</b>		To display transfer license key to use PS/PCL function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PSPCL. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PSPCL.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-PCLUF</b>	<b>2</b>	<b>Install state dspl: PCL/UFR II function</b>
<b>Detail</b>		To display installation state of PCL/UFR II function when transfer is disabled.
<b>Use Case</b>		When checking whether PCL/UFR II function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PCLUF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PCLUF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PCLUF</b>	<b>2</b>	<b>Trns license key dspl of PCL/UFR II func</b>
<b>Detail</b>		To display transfer license key to use PCL/UFR II function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PCLUF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PCLUF.
<b>Display/Adj/Set Range</b>		24 digits

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<b>ST-PSLIP</b>	<b>2</b>	<b>Install state dspl of PS/LIPS4 func: JP</b>
<b>Detail</b>		To display installation state of PS/LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		When checking whether PS/LIPS4 function (JP only) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PSLIP. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PSLIP.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PSLIP</b>	<b>2</b>	<b>Trns license key dspl: PS/LIPS4 func:JP</b>
<b>Detail</b>		To display transfer license key to use PS/LIPS4 function (JP only) when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PSLIP. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PSLIP.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-PSPCU</b>	<b>2</b>	<b>Install state dspl of PS/PCL/UFR II func</b>
<b>Detail</b>		To display installation state of PS/PCL/UFR II function when transfer is disabled.
<b>Use Case</b>		When checking whether PS/PCL/UFR II function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-PSPCU. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-PSPCU.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-PSPCU</b>	<b>2</b>	<b>Trns lcns key dspl of PS/PCL/UFR II func</b>
<b>Detail</b>		To display transfer license key to use PS/PCL/UFR II function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-PSPCU. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-PSPCU.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-LXUFR</b>	<b>2</b>	<b>Install state display of UFR II function</b>
<b>Detail</b>		To display installation state of UFR II function when transfer is disabled.
<b>Use Case</b>		When checking whether UFR II function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-LXUFR. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-LXUFR.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-LXUFR</b>	<b>2</b>	<b>Trns license key dspl of UFR II function</b>
<b>Detail</b>		To display transfer license key to use UFR II function when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-LXUFR. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-LXUFR.
<b>Display/Adj/Set Range</b>		24 digits

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<b>ST-HDCR2</b>	<b>2</b>	<b>Install state dspl:STG Init All Data/Set</b>
<b>Detail</b>		To display installation state of storage Initialize All Data/Settings when transfer is disabled.
<b>Use Case</b>		When checking whether storage Initialize All Data/Settings is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-HDCR2. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-HDCR2.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		0
<b>TR-HDCR2</b>	<b>2</b>	<b>Trns lcns key dspl:STG Init All Data/Set</b>
<b>Detail</b>		To display transfer license key to use storage Initialize All Data/Settings when disabling the function with license transfer.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-HDCR2. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-HDCR2.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-JBLK</b>	<b>2</b>	<b>Install state dspl of Document Scan Lock</b>
<b>Detail</b>		To display installation state of Document Scan Lock when transfer is disabled.
<b>Use Case</b>		When checking whether Document Scan Lock is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-JBLK. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-JBLK.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		0
<b>TR-JBLK</b>	<b>2</b>	<b>Trns lcns key dspl of Document Scan Lock</b>
<b>Detail</b>		To display transfer license key to use Document Scan Lock when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-JBLK. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-JBLK.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-AFAX</b>	<b>2</b>	<b>Installation state display of Remote Fax</b>
<b>Detail</b>		To display installation state of Remote Fax when transfer is disabled.
<b>Use Case</b>		When checking whether Remote Fax is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-AFAX. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-AFAX.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-AFAX</b>	<b>2</b>	<b>Transfer license key dspl of Remote Fax</b>
<b>Detail</b>		To display transfer license key to use Remote Fax when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-AFAX. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-AFAX.
<b>Display/Adj/Set Range</b>		24 digits



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<b>ST-REPDF</b>	<b>2</b>	<b>Install state dspl:Reader Extensions PDF</b>
<b>Detail</b>		To display installation state of Reader Extensions PDF when transfer is disabled.
<b>Use Case</b>		When checking whether Reader Extensions PDF is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-REPDF. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-REPDF.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-REPDF</b>	<b>2</b>	<b>Trns lcns key dspl:Reader Extensions PDF</b>
<b>Detail</b>		To display transfer license key to use Reader Extensions PDF when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-REPDF. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-REPDF.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-OOXML</b>	<b>2</b>	<b>Install state display of Office Open XML</b>
<b>Detail</b>		To display installation state of Office Open XML when transfer is disabled.
<b>Use Case</b>		When checking whether Office Open XML is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-OOXML. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-OOXML.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-OOXML</b>	<b>2</b>	<b>Trns lcns key display of Office Open XML</b>
<b>Detail</b>		To display transfer license key to use Office Open XML when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-OOXML. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-OOXML.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-XPS</b>	<b>2</b>	<b>Install state dspl of Direct Print XPS</b>
<b>Detail</b>		To display installation state of Direct Print XPS when transfer is disabled.
<b>Use Case</b>		When checking whether Direct Print XPS is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-XPS. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-XPS.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-XPS</b>	<b>2</b>	<b>Trns lcns key dspl of Direct Print XPS</b>
<b>Detail</b>		To display transfer license key to use Direct Print XPS when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-XPS. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-XPS.
<b>Display/Adj/Set Range</b>		24 digits

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>ST-2600</b>	<b>2</b>	<b>Instal state dspl: IEEE2600.1 scrty func</b>
<b>Detail</b>	To display installation state of the IEEE2600.1 security function when transfer is disabled.	
<b>Use Case</b>	When checking whether the IEEE2600.1 security function is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-2600. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-2600.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	According to the setting at shipment	
<b>TR-2600</b>	<b>2</b>	<b>Trn lcns key dspl: IEEE2600.1 scrty func</b>
<b>Detail</b>	To display transfer license key to use IEEE2600.1 security function when transfer is disabled.	
<b>Use Case</b>	- When replacing storage - When replacing the device	
<b>Adj/Set/Operate Method</b>	1) Select ST-2600. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-2600.	
<b>Display/Adj/Set Range</b>	24 digits	
<b>ST-OPFNT</b>	<b>2</b>	<b>Install state display of PCL Font Set</b>
<b>Detail</b>	To display installation state of PCL Font Set when disabling the function with license transfer.	
<b>Use Case</b>	When checking whether PCL Font Set is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-OPFNT. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-OPFNT.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	According to the setting at shipment	
<b>TR-OPFNT</b>	<b>2</b>	<b>Trns license key display of PCL Font Set</b>
<b>Detail</b>	To display transfer license key to use the PCL Font Set when disabling the function with license transfer.	
<b>Use Case</b>	- When replacing storage - When replacing the device	
<b>Adj/Set/Operate Method</b>	1) Select ST-OPFNT. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-OPFNT.	
<b>Display/Adj/Set Range</b>	24 digits	
<b>ST-NCAPT</b>	<b>2</b>	<b>Install state display of NetCap function</b>
<b>Detail</b>	To display installation state of network packet capture function when disabling the function with license transfer.	
<b>Use Case</b>	When checking whether network packet capture function is installed	
<b>Adj/Set/Operate Method</b>	1) Select ST-NCAPT. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-NCAPT.	
<b>Display/Adj/Set Range</b>	When operation finished normally: OK!	
<b>Default Value</b>	0	

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<b>TR-NCAPT</b>	<b>2</b>	<b>Transfer license key dspl of NetCap func</b>
<b>Detail</b>		To display transfer license key to use the network packet capture function when disabling the function with license transfer.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-NCAPT. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-NCAPT.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-IPFAX</b>	<b>2</b>	<b>Installation state display of IPFAX</b>
<b>Detail</b>		To display installation state of IPFAX when transfer is disabled.
<b>Use Case</b>		When checking whether IPFAX is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-IPFAX. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-IPFAX.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-IPFAX</b>	<b>2</b>	<b>Transfer license key dspl of IPFAX</b>
<b>Detail</b>		To display transfer license key to use IPFAX when transfer is disabled.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-IPFAX. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-IPFAX.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-U-RDS</b>	<b>2</b>	<b>Install state display of E-RDS function</b>
<b>Detail</b>		To display installation state of Embedded-RDS function when disabling the function with license transfer.
<b>Use Case</b>		When checking whether Embedded-RDS function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-U-RDS. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-U-RDS.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> E-RDS
<b>TR-U-RDS</b>	<b>2</b>	<b>Trns license key dspl of E-RDS function</b>
<b>Detail</b>		To display transfer license key to use Embedded-RDS function when the function is disabled with license transfer.
<b>Use Case</b>		- When replacing the storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-U-RDS. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-U-RDS.
<b>Display/Adj/Set Range</b>		24 digits

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>ST-SMLG</b>	<b>2</b>	<b>Install state dspl of picture login func</b>
<b>Detail</b>		To display installation state of picture login function when disabling the function with license transfer.
<b>Use Case</b>		When checking whether picture login function is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-SMLG. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-SMLG.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-SMLG</b>	<b>2</b>	<b>Trns lcns key dspl: picture login func</b>
<b>Detail</b>		To display transfer license key to use picture login function when the function is disabled with license transfer.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-SMLG. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-SMLG.
<b>Display/Adj/Set Range</b>		24 digits
<b>ST-TCFNT</b>	<b>2</b>	<b>Inst state dspl:PCL Asian Font, trad CHI</b>
<b>Detail</b>		To display installation state of PCL Asian Font (traditional Chinese) when disabling and then transfer the license.
<b>Use Case</b>		When checking whether PCL Asian Font (traditional Chinese) is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-TCFNT. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-TCFNT.
<b>Caution</b>		When replacing the storage, check that "PCL Traditional Chinese Fonts" and "PCL Traditional Chinese Fonts (HKSCS)" are installed with [Font List] in [Settings/Registration].
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>Additional Functions Mode</b>		Function Settings> Printer> Output Report> PCL> Font List
<b>TR-TCFNT</b>	<b>2</b>	<b>Trn lic key dspl:PCL Asian Font,trad CHI</b>
<b>Detail</b>		To display transfer license key to use PCL Asian Font (traditional Chinese) when disabling and then transferring the license.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-TCFNT. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-TCFNT.
<b>Display/Adj/Set Range</b>		24 digits
<b>Additional Functions Mode</b>		Function Settings> Printer> Output Report> PCL> Font List
<b>TR-FRWEB</b>	<b>2</b>	<b>Trn lcns key dspl:Web Access SW,free ver</b>
<b>Detail</b>		To display transfer license key to use the free version of Web Access Software when disabling and then transferring the license of it.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-FRWEB. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-FRWEB.
<b>Display/Adj/Set Range</b>		24 digits

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-TR

<b>ST-FRWEB</b>	<b>2</b>	<b>Instl state dspl: Web Access SW, free ver</b>
<b>Detail</b>		To display installation state of the free version of Web Access Software when disabling and then transferring the license of it.
<b>Use Case</b>		When checking whether the free version of Web Access Software is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-FRWEB. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-FRWEB.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>ST-HCD</b>	<b>2</b>	<b>Inst state dspl: IEEE2600 Security Kit</b>
<b>Detail</b>		To display installation state of Security Kit for IEEE2600 when disabling and then transferring the license.
<b>Use Case</b>		When checking whether the Security Kit for IEEE2600 is installed
<b>Adj/Set/Operate Method</b>		1) Select ST-HCD. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-HCD.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Default Value</b>		According to the setting at shipment
<b>TR-HCD</b>	<b>2</b>	<b>Trn lcns key dspl: IEEE2600 Security Kit</b>
<b>Detail</b>		To display transfer license key to use the Security Kit for IEEE2600 when disabling and then transferring the license of it.
<b>Use Case</b>		- When replacing storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-HCD. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-HCD.
<b>Display/Adj/Set Range</b>		24 digits
<b>Default Value</b>		0
<b>ST-MECWL</b>	<b>2</b>	<b>Inst state dspl: McAfee whitelist func</b>
<b>Detail</b>		To display installation state of McAfee whitelisting function when disabling the function and transferring the license.
<b>Use Case</b>		When checking whether McAfee whitelisting function is installed.
<b>Adj/Set/Operate Method</b>		1) Select ST-MECWL. 2) Enter 0, and then press OK key. When installation has been completed, the transfer license key is displayed under TR-MECWL.
<b>Display/Adj/Set Range</b>		When operation finished normally: OK!
<b>Supplement/Memo</b>		McAfee and the McAfee logo are trademarks or registered trademarks of McAfee, LLC or its subsidiaries in the United States and other countries. All other trademarks and registered trademarks are the property of their respective manufacturers. Copyright(c)2018 McAfee LLC
<b>TR-MECWL</b>	<b>2</b>	<b>Trn lcns key dspl: McAfee whitelist func</b>
<b>Detail</b>		To display transfer license key to use McAfee whitelisting function when disabling and then transferring the license of it.
<b>Use Case</b>		- When replacing the storage - When replacing the device
<b>Adj/Set/Operate Method</b>		1) Select ST-MECWL. 2) Enter 0, and then press OK key. The transfer license key is displayed under TR-MECWL.
<b>Display/Adj/Set Range</b>		24 digits
<b>Supplement/Memo</b>		McAfee and the McAfee logo are trademarks or registered trademarks of McAfee, LLC or its subsidiaries in the United States and other countries. All other trademarks and registered trademarks are the property of their respective manufacturers. Copyright(c)2018 McAfee LLC

## ■ CUSTOM2

COPIER (Service mode for printer) > OPTION (Specification setting mode) > CUSTOM2

SP-B01	2	[For customization]
SP-B02	2	[For customization]
SP-B03	2	[For customization]
SP-B04	2	[For customization]
SP-B05	2	[For customization]
SP-B06	2	[For customization]
SP-B07	2	[For customization]
SP-B08	2	[For customization]
SP-B09	2	[For customization]
SP-B10	2	[For customization]
SP-B11	2	[For customization]
SP-B12	2	[For customization]
SP-B13	2	[For customization]
SP-B14	2	[For customization]
SP-B15	2	[For customization]
SP-B16	2	[For customization]
SP-B17	2	[For customization]
SP-B18	2	[For customization]
SP-B19	2	[For customization]
SP-B20	2	[For customization]
SP-B21	2	[For customization]
SP-B22	2	[For customization]
SP-B23	2	[For customization]
SP-B24	2	[For customization]
SP-B25	2	[For customization]
SP-B26	2	[For customization]
SP-B27	2	[For customization]
SP-B28	2	[For customization]
SP-B29	2	[For customization]
SP-B30	2	[For customization]
SP-B31	2	[For customization]
SP-B32	2	[For customization]
SP-B33	2	[For customization]
SP-B34	2	[For customization]
SP-B35	2	[For customization]
SP-B36	2	[For customization]
SP-B37	2	[For customization]
SP-B38	2	[For customization]
SP-B39	2	[For customization]
SP-B40	2	[For customization]

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; CUSTOM2

SP-B41	2	[For customization]
SP-B42	2	[For customization]
SP-B43	2	[For customization]
SP-B44	2	[For customization]
SP-B45	2	[For customization]
SP-B46	2	[For customization]
SP-B47	2	[For customization]
SP-B48	2	[For customization]
SP-B49	2	[For customization]
SP-B50	2	[For customization]
SP-B51	2	[For customization]
SP-B52	2	[For customization]
SP-B53	2	[For customization]
SP-B54	2	[For customization]
SP-B55	2	[For customization]
SP-B56	2	[For customization]
SP-B57	2	[For customization]
SP-B58	2	[For customization]
SP-B59	2	[For customization]
SP-B60	2	[For customization]
SP-B61	2	[For customization]
SP-B62	2	[For customization]
SP-B63	2	[For customization]
SP-B64	2	[For customization]
SP-B65	2	[For customization]
SP-B66	2	[For customization]
SP-B67	2	[For customization]
SP-B68	2	[For customization]
SP-B69	2	[For customization]
SP-B70	2	[For customization]
SP-B71	2	[For customization]
SP-B72	2	[For customization]
SP-B73	2	[For customization]
SP-B74	2	[For customization]
SP-B75	2	[For customization]
SP-B76	2	[For customization]
SP-B77	2	[For customization]
SP-B78	2	[For customization]
SP-B79	2	[For customization]
SP-B80	2	[For customization]
SP-V01	2	[For customization]



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; CUSTOM2

SP-V02	2	[For customization]
SP-V03	2	[For customization]
SP-V04	2	[For customization]
SP-V05	2	[For customization]
SP-V06	2	[For customization]
SP-V07	2	[For customization]
SP-V08	2	[For customization]
SP-V09	2	[For customization]
SP-V10	2	[For customization]
SP-V11	2	[For customization]
SP-V12	2	[For customization]
SP-V13	2	[For customization]
SP-V14	2	[For customization]
SP-V15	2	[For customization]
SP-V16	2	[For customization]
SP-V17	2	[For customization]
SP-V18	2	[For customization]
SP-V19	2	[For customization]
SP-V20	2	[For customization]
SP-V21	2	[For customization]
SP-V22	2	[For customization]
SP-V23	2	[For customization]
SP-V24	2	[For customization]
SP-V25	2	[For customization]
SP-V26	2	[For customization]
SP-V27	2	[For customization]
SP-V28	2	[For customization]
SP-V29	2	[For customization]
SP-V30	2	[For customization]
SP-V31	2	[For customization]
SP-V32	2	[For customization]
SP-V33	2	[For customization]
SP-V34	2	[For customization]
SP-V35	2	[For customization]
SP-V36	2	[For customization]
SP-V37	2	[For customization]
SP-V38	2	[For customization]
SP-V39	2	[For customization]
SP-V40	2	[For customization]
SP-V41	2	[For customization]
SP-V42	2	[For customization]

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; CUSTOM2

SP-V43	2	[For customization]
SP-V44	2	[For customization]
SP-V45	2	[For customization]
SP-V46	2	[For customization]
SP-V47	2	[For customization]
SP-V48	2	[For customization]
SP-V49	2	[For customization]
SP-V50	2	[For customization]
SP-V51	2	[For customization]
SP-V52	2	[For customization]
SP-V53	2	[For customization]
SP-V54	2	[For customization]
SP-V55	2	[For customization]
SP-V56	2	[For customization]
SP-V57	2	[For customization]
SP-V58	2	[For customization]
SP-V59	2	[For customization]
SP-V60	2	[For customization]
SP-V61	2	[For customization]
SP-V62	2	[For customization]
SP-V63	2	[For customization]
SP-V64	2	[For customization]
SP-V65	2	[For customization]
SP-V66	2	[For customization]
SP-V67	2	[For customization]
SP-V68	2	[For customization]
SP-V69	2	[For customization]
SP-V70	2	[For customization]
SP-V71	2	[For customization]
SP-V72	2	[For customization]
SP-V73	2	[For customization]
SP-V74	2	[For customization]
SP-V75	2	[For customization]
SP-V76	2	[For customization]
SP-V77	2	[For customization]
SP-V78	2	[For customization]
SP-V79	2	[For customization]
SP-V80	2	[For customization]

## ■ PM-PRE-M

COPIER (Service mode for printer) > OPTION (Specification setting mode) > PM-PRE-M

<b>TONER-Y</b>	<b>1</b>	<b>Dspl/hide Toner (Y) preparation warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>TONER-M</b>	<b>1</b>	<b>Dspl/hide Toner (M) preparation warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>TONER-C</b>	<b>1</b>	<b>Dspl/hide Toner (C) preparation warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>TONER-K</b>	<b>1</b>	<b>Dspl/hide Toner (Bk) preparation warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>WST-TNR</b>	<b>1</b>	<b>Display/hide Wst Tonr Cont prep warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-PRE-M

<b>TR-UNIT</b>	<b>1</b>	<b>Display/hide ITB Unit prepare warning</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>2TR-ROLL</b>	<b>1</b>	<b>Display/hide Sec Trn Out-Rol prep warn</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>FX-REP</b>	<b>1</b>	<b>Display/hide Fix Ass'y prepare warning</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>C1-REP</b>	<b>1</b>	<b>Display/hide CST1 Roller prepare warning</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>C2-REP</b>	<b>1</b>	<b>Display/hide CST2 Roller prepare warning</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	
<b>C3-REP</b>	<b>1</b>	<b>Display/hide CST3 Roller prepare warning</b>
<b>Detail</b>	To switch between display/hide the preparation warning on the Control Panel Status Bar.	
<b>Use Case</b>	In the case of displaying the warning when consumables/consumable parts are not automatically delivered	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	The value differs according to the location.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-PRE-M

<b>C4-REP</b>	<b>1</b>	<b>Display/hide CST4 Roller prepare warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>DF-REP</b>	<b>1</b>	<b>Display/hide Roller (DADF) prep warning</b>
<b>Detail</b>		To switch between display/hide the preparation warning on the Control Panel Status Bar.
<b>Use Case</b>		In the case of displaying the warning when consumables/consumable parts are not automatically delivered
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.

## ■ PM-EXC-M

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-EXC-M

<b>TR-UNIT</b>	<b>1</b>	<b>Display/hide ITB Unit Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>2TR-ROLL</b>	<b>1</b>	<b>Display/hide Sec Trn Out-Rol Rplce mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>FX-REP</b>	<b>1</b>	<b>Display/hide Fix Ass'y Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>C1-REP</b>	<b>1</b>	<b>Display/hide Sec Trn Out-Rol Rplce mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-EXC-M

<b>C2-REP</b>	<b>1</b>	<b>Display/hide CST2 Roll Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>C3-REP</b>	<b>1</b>	<b>Display/hide CST3 Roll Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>C4-REP</b>	<b>1</b>	<b>Display/hide CST4 Roll Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>DF-REP</b>	<b>1</b>	<b>Display/hide Rol (DADF) Replacement mssg</b>
<b>Detail</b>		To switch between display/hide the Replacement message on the Control Panel Status Bar.
<b>Use Case</b>		When a non-technical person will replace the drum unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.

## ■ PM-U-DSP

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-U-DSP

<b>TR-UNIT</b>	<b>1</b>	<b>Display/hide ITB Unit Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbles/Others > Consumables

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-U-DSP

<b>2TR-ROLL</b>	<b>1</b>	<b>Dspl/hide 2trns Out Roll Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbls/Others > Consumables
<b>FX-REP</b>	<b>1</b>	<b>Display/hide Fixing Unit Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbls/Others > Consumables
<b>C1-REP</b>	<b>1</b>	<b>Display/hide CST1 Roll Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbls/Others > Consumables
<b>C2-REP</b>	<b>1</b>	<b>Display/hide CST2 Roll Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbls/Others > Consumables
<b>C3-REP</b>	<b>1</b>	<b>Display/hide CST3 Roll Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbls/Others > Consumables



COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-U-DSP

<b>C4-REP</b>	<b>1</b>	<b>Display/hide CST4 Roll Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbpls/Others > Consumables
<b>DF-REP</b>	<b>1</b>	<b>Display/hide Roll (DADF) Consumable scrn</b>
<b>Detail</b>		To switch between display/hide the status and the number of days left on the consumables screen.
<b>Use Case</b>		When switching the display on the consumables screen
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Hide, 1: Display
<b>Default Value</b>		The value differs according to the location.
<b>Additional Functions Mode</b>		Status Monitor > Consmbpls/Others > Consumables

## ■ PM-MSG-D

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-MSG-D

<b>TONER-Y</b>	<b>1</b>	<b>Set days left before Toner (Y) prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>TONER-M</b>	<b>1</b>	<b>Set days left before Toner (M) prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>TONER-C</b>	<b>1</b>	<b>Set days left before Toner (C) prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-MSG-D

<b>TONER-K</b>	<b>1</b>	<b>Set days left before Toner(Bk) prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>WST-TNR</b>	<b>1</b>	<b>Set days left bef Wst Tnr Cont prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>TR-UNIT</b>	<b>1</b>	<b>Set days left before ITB Unit prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>2TR-ROLL</b>	<b>1</b>	<b>Set dys lft bef Sec Trn Out-Rol prep wrn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>FX-REP</b>	<b>1</b>	<b>Set days left before Fix Ass'y prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>C1-REP</b>	<b>1</b>	<b>Set days left before CST1 Roll prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-MSG-D

<b>C2-REP</b>	<b>1</b>	<b>Set days left before CST2 Roll prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>C3-REP</b>	<b>1</b>	<b>Set days left before CST3 Roll prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>C4-REP</b>	<b>1</b>	<b>Set days left before CST4 Roll prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.
<b>DF-REP</b>	<b>1</b>	<b>Set days left bef Roll (DADF) prep warn</b>
<b>Detail</b>		To set the timing (number of days left) at which the preparation warning will be displayed.
<b>Use Case</b>		When changing the timing (number of days left) at which the preparation warning will be displayed
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Change the setting in accordance with the instruction of the sales company HQ.
<b>Display/Adj/Set Range</b>		0 to 365
<b>Default Value</b>		The value differs according to the location.

## ■ PM-DLV-D

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-DLV-D

<b>TONER-Y</b>	<b>1</b>	<b>Set Toner (Y) prior alarm notice timing</b>
<b>Detail</b>		To set the number of days left before the prior notification alarm will be notified.
<b>Use Case</b>		When changing the timing to notify the prior notification alarm
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		-1 to 365 -1: The alarm not issued
<b>Default Value</b>		It differs according to the location.
<b>TONER-M</b>	<b>1</b>	<b>Set Toner (M) prior alarm notice timing</b>
<b>Detail</b>		To set the number of days left before the prior notification alarm will be notified.
<b>Use Case</b>		When changing the timing to notify the prior notification alarm
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		-1 to 365 -1: The alarm not issued
<b>Default Value</b>		It differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-DLV-D

<b>TONER-C</b>	<b>1</b>	<b>Set Toner (C) prior alarm notice timing</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>TONER-K</b>	<b>1</b>	<b>Set Toner (Bk) prior alarm notice timing</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>WST-TNR</b>	<b>1</b>	<b>Set Wst Tonr Cont prior alarm notice tmng</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>TR-UNIT</b>	<b>1</b>	<b>Set ITB Unit prior alarm notice timing</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>2TR-ROLL</b>	<b>1</b>	<b>Set Sec Trn Out Rol prior alm notice tmng</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>FX-UNIT</b>	<b>1</b>	<b>Set Fixing Assembly prior alm notice tmng</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-DLV-D

<b>C1-FD-RL</b>	<b>1</b>	<b>Set CST1 Feed Roller prior alarm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C1-SP-RL</b>	<b>1</b>	<b>Set CST1 Sprtn Roller prior alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C2-FD-RL</b>	<b>1</b>	<b>Set CST2 Feed Roller prior alarm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C2-SP-RL</b>	<b>1</b>	<b>Set CST2 Sprtn Roller prior alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C3-SP-RL</b>	<b>1</b>	<b>Set CST3 Sprtn Roller prior alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C3-FD-RL</b>	<b>1</b>	<b>Set CST3 Feed Roller prior alarm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; PM-DLV-D

<b>C4-FD-RL</b>	<b>1</b>	<b>Set CST4 Feed Roller prior alarm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>C4-SP-RL</b>	<b>1</b>	<b>Set CST4 Sprtn Roller prior alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>M-FD-RL</b>	<b>1</b>	<b>Set MP Tray Feed Roller alarm notice tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>M-SP-RL</b>	<b>1</b>	<b>Set MP Tray Sprtn Roller alm notice tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>DF-PU-RL</b>	<b>1</b>	<b>Set Pickup Roll (DADF) prior alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	
<b>DF-SP-RL</b>	<b>1</b>	<b>Set Separation Roller (DADF) alm ntc tmg</b>
<b>Detail</b>	To set the number of days left before the prior notification alarm will be notified.	
<b>Use Case</b>	When changing the timing to notify the prior notification alarm	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	-1 to 365 -1: The alarm not issued	
<b>Default Value</b>	It differs according to the location.	

## TEST (Print test mode)

### ■ PG

COPIER (Service mode for printer) > TEST (Print test mode) > PG

<b>TYPE</b>	<b>1</b>	<b>Test print</b>
<b>Detail</b>		To execute the test print.
<b>Use Case</b>		At trouble analysis
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Start key. Test print is executed.
<b>Caution</b>		Be sure to return the value to 0 after the test print output.
<b>Display/Adj/Set Range</b>		0 to 100 0: Image from CCD (normal print) 1 to 3: For R&D use 4: 16 gradations 5: Whole-area halftone image 6: Grid 7 to 9: For R&D use 10: MCBk horizontal stripes 11: For R&D use 12: YMCBk 64 gradations 13: For R&D use 14: Full color 16 gradations 15 to 100: For R&D use
<b>Default Value</b>		0
<b>TXPH</b>	<b>1</b>	<b>Setting of test print image mode</b>
<b>Detail</b>		To set the image mode at the time of test print output. This mode is enabled for test print only.
<b>Use Case</b>		At trouble analysis
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 14 0: Error diffusion 1: Low screen ruling (approx. 133 to 190 lines) 2: High screen ruling (approx. 200 to 268 lines) 3 to 4: Not used 5: Error diffusion (with trailing edge adjustment) 6: High screen ruling (with trailing edge adjustment) 7 to 8: Not used 9: 1/2 speed, low screen ruling (approx. 133 to 190 lines) 10: 1/2 speed, high screen ruling (approx. 200 to 268 lines) 11 to 13: Not used 14: 1/2 speed, high screen ruling (with trailing edge adjustment)
<b>THRU</b>	<b>1</b>	<b>ON/OFF img correct table use: test print</b>
<b>Detail</b>		To set whether to use the auto gradation adjustment table at the time of test print output.
<b>Use Case</b>		At problem analysis
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: ON, 1: OFF
<b>DENS-Y</b>	<b>1</b>	<b>Adj of Y-color density at test print</b>
<b>Detail</b>		To adjust Y-color density when performing test print (TYPE = 5). As the value is larger, the image gets darker.
<b>Use Case</b>		At test print (TYPE = 5)
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 255



COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; PG

<b>DENS-M</b>	<b>1</b>	<b>Adj of M-color density at test print</b>
<b>Detail</b>	To adjust M-color density when performing test print (TYPE = 5). As the value is larger, the image gets darker.	
<b>Use Case</b>	At test print (TYPE = 5)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>DENS-C</b>	<b>1</b>	<b>Adj of C-color density at test print</b>
<b>Detail</b>	To adjust C-color density when performing test print (TYPE = 5). As the value is larger, the image gets darker.	
<b>Use Case</b>	At test print (TYPE = 5)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>DENS-K</b>	<b>1</b>	<b>Adj of Bk color density at test print</b>
<b>Detail</b>	To adjust Bk color density when performing test print (TYPE=5). As the greater value is set, the image gets darker.	
<b>Use Case</b>	At test print (TYPE=5)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 255	
<b>Default Value</b>	128	
<b>COLOR-Y</b>	<b>1</b>	<b>Setting of Y-color output at test print</b>
<b>Detail</b>	To set whether to output Y-color at the time of test print. The setting is applied to all types. When setting COLOR-Y to 1 and COLOR-M/C/K to 0, a single Y-color is output.	
<b>Use Case</b>	At test print	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not output, 1: Output	
<b>Related Service Mode</b>	COPIER> TEST> PG> COLOR-M/C/K	
<b>COLOR-M</b>	<b>1</b>	<b>Setting of M-color output at test print</b>
<b>Detail</b>	To set whether to output M-color at the time of test print. The setting is applied to all types. When setting COLOR-M to 1 and COLOR-Y/C/K to 0, a single M-color is output.	
<b>Use Case</b>	At test print	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not output, 1: Output	
<b>Related Service Mode</b>	COPIER> TEST> PG> COLOR-Y/C/K	
<b>COLOR-C</b>	<b>1</b>	<b>Setting of C-color output at test print</b>
<b>Detail</b>	To set whether to output C-color at the time of test print. The setting is applied to all types. When setting COLOR-C to 1 and COLOR-Y/M/K to 0, a single C-color is output.	
<b>Use Case</b>	At test print	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not output, 1: Output	
<b>Related Service Mode</b>	COPIER> TEST> PG> COLOR-Y/M/K	

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; PG

<b>COLOR-K</b>	<b>1</b>	<b>Setting of Bk-color output at test print</b>
<b>Detail</b>	To set whether to output Bk-color at the time of test print. The setting is applied to all types. When setting COLOR-K to 1 and COLOR-Y/M/C to 0, a single Bk-color is output.	
<b>Use Case</b>	At test print	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not output, 1: Output	
<b>Related Service Mode</b>	COPIER> TEST> PG> COLOR-Y/M/C	
<b>F/M-SW</b>	<b>1</b>	<b>Setting of PG full color/single color</b>
<b>Detail</b>	To set whether to output PG in full color or single color.	
<b>Use Case</b>	When identifying the cause whether it's due to full color or single color	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Full color, 1: Single color	
<b>Default Value</b>	0	
<b>PG-PICK</b>	<b>1</b>	<b>Setting of test print Pickup Cassette</b>
<b>Detail</b>	To set the Pickup Cassette for test print output.	
<b>Use Case</b>	- At trouble analysis - At test print output	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Display/Adj/Set Range</b>	1 to 8 1: Cassette 1, 2: Cassette 2, 3: Cassette 3, 4: Cassette 4, 5: Multi-purpose Tray, 6 to 8: Not used	
<b>2-SIDE</b>	<b>1</b>	<b>Setting of PG 2-sided mode</b>
<b>Detail</b>	To set 1-sided/2-sided print for PG output.	
<b>Use Case</b>	At trouble analysis	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: 1-sided, 1: 2-sided	
<b>Default Value</b>	0	
<b>PG-QTY</b>	<b>1</b>	<b>Setting of PG output quantity</b>
<b>Detail</b>	To set the number of sheets for PG output.	
<b>Use Case</b>	At trouble analysis	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	1 to 999	
<b>Unit</b>	sheet	
<b>Default Value</b>	1	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; PG

<b>FINISH</b>	<b>1</b>	<b>Accessory processing function test print</b>
<b>Detail</b>		To execute the test print relating to accessory processing function.
<b>Use Case</b>		When checking operation of accessory processing function
<b>Adj/Set/Operate Method</b>		1) Enter the number of sheets for PG-QTY, and then press OK key. 2) Enter the setting value, and then press OK key. 3) Press Start button. The machine outputs a test print.
<b>Display/Adj/Set Range</b>		0 to 99 0: N/A 1: Staple (Finisher) Any values other than those mentioned above: Not used
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> TEST> PG> PG-QTY

## ■ NETWORK

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; NETWORK

<b>PING</b>	<b>1</b>	<b>Network connection check</b>
<b>Detail</b>		To check connection between this machine and TCP/IP network.
<b>Use Case</b>		- When checking network connection at the time of installation - At network connection failure
<b>Adj/Set/Operate Method</b>		1) Turn OFF the main power switch. 2) Connect the network cable to this machine, and then turn ON the main power switch. 3) Inform the system administrator at user's site that installation of this machine is complete, and ask for network setting. 4) Ask the system administrator to check the network connection, and check the remote host address of PING transmission target. 5) Select the item and enter the remote host address, and then press OK key and Start key. OK: Connection is normal. Checking procedure is complete. NG: Connection failed. Go to step 6) if the cable connection is OK. In case of cable connection failure, connect again and then go to step 5). 6) Select the item and enter loopback address, and then press OK key and Start key. OK: TCP/IP setting of this machine is normal. Go to step 7) to check NIC. NG: TCP/IP setting of this machine has failure. Go to step 3) to check the setting again. 7) Select the item and enter the local host address, and then press OK key. OK: Network setting of this machine and NIC are normal. Inform the system administrator that the trouble is due to network environment and ask for countermeasure. NG: Connection failure/fault with NIC. Check connection of NIC/ replace NIC.
<b>Display/Adj/Set Range</b>		0.0.0.0 to 255.255.255.255 At normal state: OK At failure occurrence: NG
<b>Supplement/Memo</b>		- Remote host address: IP address of PC terminal in network. - Loopback address: 127.0.0.1. Checking TCP/IP of this machine is available because the signal is returned before NIC. - NIC: Network interface - Local host address: IP address of this machine
<b>BML-DISP</b>	<b>2</b>	<b>Set System Monitor scrn: BMLinks support</b>
<b>Detail</b>		To set whether to display only the device configuration in the System Monitor screen when supporting BMLinks. When the setting is switched, the job status and logs are not displayed.
<b>Use Case</b>		When supporting BMLinks
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Ordinary System Monitor screen, 1: Screen in which only the device configuration is displayed
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; NETWORK

<b>IPV6-ADR</b>	<b>1</b>	<b>Setting of PING send address (IPv6)</b>
<b>Detail</b>	To set the IPv6 address to send PING. When PING is sent to this address by COPIER> TEST> NETWORK> PING-IP6, the network connection condition in the IPv6 environment can be checked.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	- Enter a consistent character string as an address of IPv6. - Enter an address within 39 characters including hexadecimal numbers (0-9, a-f) and a separator (:).	
<b>Related Service Mode</b>	COPIER> TEST> NETWORK> PING-IP6	
<b>PING-IP6</b>	<b>1</b>	<b>PING transmission to IPv6 address</b>
<b>Detail</b>	To send PING to the address specified by IPV6-ADR. The network connection condition in the IPv6 environment can be checked.	
<b>Adj/Set/Operate Method</b>	Select the item, and then press OK key.	
<b>Related Service Mode</b>	COPIER> TEST> NETWORK> IPV6-ADR	

## ■ NET-CAP

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; NET-CAP

<b>CAPOFFON</b>	<b>2</b>	<b>ON/OFF of NetCap function</b>
<b>Detail</b>	To set ON/OFF of network packet capture function.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> TEST> NET-CAP	
<b>Additional Functions Mode</b>	Store Network Packet Log	
<b>STT-STP</b>	<b>2</b>	<b>Start and stop of network packet capture</b>
<b>Detail</b>	To start and stop network packet capture.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Stop, 1: Start	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> TEST> NET-CAP	
<b>Additional Functions Mode</b>	Store Network Packet Log	
<b>CAPSTATE</b>	<b>2</b>	<b>State display of network packet capture</b>
<b>Detail</b>	To display the state of network packet capture.	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Related Service Mode</b>	COPIER> TEST> NET-CAP	
<b>Additional Functions Mode</b>	Store Network Packet Log	

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; NET-CAP

<b>PONSTART</b>	<b>2</b>	<b>Set network packet capture start timing</b>
<b>Detail</b>		To set whether to perform network packet capture from power-on.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> TEST> NET-CAP
<b>Additional Functions Mode</b>		Store Network Packet Log
<b>OVERWRIT</b>	<b>2</b>	<b>Setting of NetCap data overwriting</b>
<b>Detail</b>		To set whether to finish network capturing or overwrite when storage becomes full.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: No overwriting (finish network packet capture), 1: Overwriting
<b>Default Value</b>		1
<b>Related Service Mode</b>		COPIER> TEST> NET-CAP
<b>Additional Functions Mode</b>		Store Network Packet Log
<b>PAYLOAD</b>	<b>2</b>	<b>Set network packet capture data save</b>
<b>Detail</b>		To set whether to discard payload when saving the captured packet data.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Save captured packet data as is, 1: Discard payload and save the packet data
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> TEST> NET-CAP
<b>Additional Functions Mode</b>		Store Network Packet Log
<b>FILE-CLR</b>	<b>2</b>	<b>Deletion of network packet capture data</b>
<b>Detail</b>		To delete the captured packet data.
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>SIMPFILT</b>	<b>2</b>	<b>Settings of packet data filtering</b>
<b>Detail</b>		To set whether to perform filtering when capturing packet data. When 0 is set, filtering is not performed (All the data are captured.) When 1 is set, packet data is captured only when the receiver's or sender's address coincides with the Mac address of this machine.
<b>Use Case</b>		At problem analysis (at packet data analysis)
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: Not filtered, 1: Filtered

COPIER (Service mode for printer) &gt; TEST (Print test mode) &gt; NET-CAP

ENCDATA	2	Setting of packet data encryption
<b>Detail</b>		To set whether to encrypt the packet data when writing the captured packet data to the USB memory.
<b>Use Case</b>		- At problem analysis (at packet data analysis) - When improving security of written packet data
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		This setting is enabled only when writing data to the USB memory. Even when the packet data is loaded using SST, the file is specified, therefore the setting is disabled.
<b>Display/Adj/Set Range</b>		0 to 2 0: Encrypted (encrypted file) 1: Not encrypted (plain text file) 2: Encrypted (encrypted file + plain text file)
<b>Default Value</b>		0
CAPIF	2	Setting of network packet capture target
<b>Detail</b>		To set the network interface to capture the packet data. Make this setting before starting network packet capture.
<b>Use Case</b>		When changing the target of network packet capture
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		1 to 6 1: Local loopback, 2: Wired LAN, 3: Wireless LAN, 4: Wireless Soft AP mode, 5: Wi-Fi direct 6: Wired LAN (Sub-Line)
<b>Default Value</b>		2
<b>Related Service Mode</b>		COPIER> TEST> NET-CAP

## COUNTER (Counter mode)

### ■ TOTAL

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; TOTAL

SERVICE1	1	Service-purposed total counter 1
<b>Detail</b>		To count up when the paper is delivered outside the machine. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
SERVICE2	1	Service-purposed total counter 2
<b>Detail</b>		To count up when the paper is delivered outside the machine. Large size: 2, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
COPY	1	Total copy counter
<b>Detail</b>		To count up when the paper is delivered outside the machine. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
PDL-PRT	1	PDL print counter
<b>Detail</b>		To count up when the paper is delivered outside the machine according to the charge counter at PDL print. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; TOTAL

<b>FAX-PRT</b>	<b>1</b>	<b>FAX reception print counter</b>
<b>Detail</b>		To count up when the paper is delivered outside the machine according to the charge counter at FAX reception. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>BOX-PRT</b>	<b>1</b>	<b>Inbox print counter</b>
<b>Detail</b>		To count up when the paper is delivered outside the machine according to the charge counter at Inbox print. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>RPT-PRT</b>	<b>1</b>	<b>Report print counter</b>
<b>Detail</b>		To count up when the paper is delivered outside the machine according to the charge counter at report print. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>2-SIDE</b>	<b>1</b>	<b>2-sided copy/print counter</b>
<b>Detail</b>		To count up when the paper is delivered outside the machine according to the charge counter at 2-sided copy/print. Large size: 1, small size: 1 A blank sheet is not counted.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>SCAN</b>	<b>1</b>	<b>Scan counter</b>
<b>Detail</b>		To count the number of scan operations according to the charge counter when the scanning operation is complete. Large size: 1, small size: 1
<b>Display/Adj/Set Range</b>		0 to 99999999

## ■ PICK-UP

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; PICK-UP

<b>C1</b>	<b>1</b>	<b>Cassette 1 pickup total counter</b>
<b>Detail</b>		Small size: 1
<b>C2</b>	<b>1</b>	<b>Cassette 2 pickup total counter</b>
<b>Detail</b>		Small size: 1
<b>C3</b>	<b>1</b>	<b>Cassette 3 pickup total counter</b>
<b>Detail</b>		Large size: 1, Small size: 1
<b>C4</b>	<b>1</b>	<b>Cassette 4 pickup total counter</b>
<b>Detail</b>		Large size: 1, Small size: 1
<b>MF</b>	<b>1</b>	<b>Multi-purpose Tray pickup total counter</b>
<b>Detail</b>		Large size: 1, Small size: 1
<b>2-SIDE</b>	<b>1</b>	<b>2-sided pickup total counter</b>
<b>Detail</b>		Large size: 1, Small size: 1



## ■ FEEDER

COPIER (Service mode for printer) > COUNTER (Counter mode) > FEEDER

<b>FEED</b>	<b>1</b>	<b>DADF original pickup total counter</b>
<b>Detail</b>		DADF original pickup total counter
<b>Use Case</b>		When checking the total counter of original pickup by DADF
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
<b>DFOP-CNT</b>	<b>1</b>	<b>DADF hinge open/close counter</b>
<b>Detail</b>		DADF hinge open/close counter
<b>Use Case</b>		When checking the DADF hinge open/close counter
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

## ■ JAM

COPIER (Service mode for printer) > COUNTER (Counter mode) > JAM

<b>TOTAL</b>	<b>1</b>	<b>Host machine total jam counter</b>
<b>Detail</b>		Host machine total jam counter
<b>Use Case</b>		When checking the total jam counter of the host machine
<b>FEEDER</b>	<b>1</b>	<b>Feeder total jam counter</b>
<b>Detail</b>		Feeder total jam counter
<b>Use Case</b>		When checking the total jam counter of feeder
<b>SORTER</b>	<b>1</b>	<b>Finisher total jam counter</b>
<b>Detail</b>		Finisher total jam counter
<b>Use Case</b>		When checking the total jam counter of finisher
<b>MF</b>	<b>1</b>	<b>Multi-purpose Tray jam counter</b>
<b>Detail</b>		Multi-purpose Tray jam counter
<b>Use Case</b>		When checking the jam counter of Multi-purpose Tray
<b>C1</b>	<b>1</b>	<b>Cassette 1 pickup jam counter</b>
<b>Detail</b>		Cassette 1 pickup jam counter
<b>Use Case</b>		When checking the jam counter of machine's Cassette 1
<b>Unit</b>		time
<b>C2</b>	<b>1</b>	<b>Cassette 2 pickup jam counter</b>
<b>Detail</b>		Cassette 2 pickup jam counter
<b>Use Case</b>		When checking the jam counter of Cassette 2
<b>Unit</b>		time
<b>C3</b>	<b>1</b>	<b>Cassette 3 pickup jam counter</b>
<b>Detail</b>		Cassette 3 pickup jam counter
<b>Use Case</b>		When checking the jam counter of machine's Cassette 3
<b>C4</b>	<b>1</b>	<b>Cassette 4 pickup jam counter</b>
<b>Detail</b>		Cassette 4 pickup jam counter
<b>Use Case</b>		When checking the jam counter of machine's Cassette 4

## ■ MISC

COPIER (Service mode for printer) > COUNTER (Counter mode) > MISC

ALLPW-ON	1	Number of DCON PCB power-on times
<b>Detail</b>		Number of power-on times (Non-all-night Power Unit). To count up when power is turned ON (Non-all-night Power Unit).
<b>Use Case</b>		When checking the usage status of the product
<b>Unit</b>		time
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
HDD-ON	1	Number of storage start-up times
<b>Detail</b>		To count up at storage start-up.
<b>Use Case</b>		When checking the usage status of the product
<b>Unit</b>		time
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

## ■ DRBL-1

COPIER (Service mode for printer) > COUNTER (Counter mode) > DRBL-1

TR-UNIT	1	ITB Unit parts counter
<b>Detail</b>		ITB Unit 1st line: Total counter value from the previous replacement 2nd line: Estimated life value
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
2TR-ROLL	1	Sec Transfer Outer Roller parts counter
<b>Detail</b>		Secondary Transfer Outer Roller 1st line: Total counter value from the previous replacement 2nd line: Estimated life value
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; DRBL-1

<b>C1-SP-RL</b>	<b>1</b>	<b>Cassette1 Separation Roller prts counter</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
<b>C1-FD-RL</b>	<b>1</b>	<b>Cassette 1 Feed Roller parts counter</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
<b>M-SP-RL</b>	<b>1</b>	<b>Multi-purpose Tray Sprtn Roll prts cntr</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1
<b>M-FD-RL</b>	<b>1</b>	<b>Multi-purpose Tray Feed Roll prts cntr</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; DRBL-1

<b>FX-UNIT</b>	<b>1</b>	<b>Fixing Assembly parts counter</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

<b>WST-TNR</b>	<b>1</b>	<b>Waste Toner Container parts counter</b>
<b>Detail</b>		Total counter value from the previous replacement The counter value is automatically cleared when it is replaced while the Waste Toner Container preparation warning message or waste toner full message is displayed. If it is replaced while neither message is displayed, it is necessary to clear the counter value manually.
<b>Use Case</b>		When checking the consumption level of parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key.
<b>Caution</b>		Clear the counter value if it is replaced while neither the Waste Toner Container preparation warning message nor waste toner full message is displayed.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		image
<b>Default Value</b>		0
<b>Amount of Change per Unit</b>		1

## ■ DRBL-2

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; DRBL-2

<b>DF-PU-RL</b>	<b>1</b>	<b>ADF Pickup Unit parts counter: DADF</b>
<b>Detail</b>		1st line: Total counter value from the previous replacement 2nd line: Estimated life
<b>Use Case</b>		When checking the consumption level of parts/replacing the parts
<b>Adj/Set/Operate Method</b>		To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.
<b>Caution</b>		Clear the counter value after replacement.
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		sheet
<b>Default Value</b>		0
<b>Supplement/Memo</b>		Regardless of the read mode (1-sided/2-sided), the counter is advanced every time a sheet is fed.
<b>Amount of Change per Unit</b>		1

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; DRBL-2

<b>DF-SP-RL</b>	<b>1</b>	<b>Separation Roller parts counter: DADF</b>
<b>Detail</b>	Separation Roller (DADF) 1st line: Total counter value from the previous replacement 2nd line: Estimated life	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	Regardless of the read mode (1-sided/2-sided), the counter is advanced every time a sheet is fed.	
<b>Amount of Change per Unit</b>	1	
<b>C3-SP-RL</b>	<b>1</b>	<b>Cassette 3 Separation Roller parts cntr</b>
<b>Detail</b>	Cassette 3 Separation Roller 1st line: Total counter value from the previous replacement 2nd line: Estimated life value	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	
<b>C3-FD-RL</b>	<b>1</b>	<b>Cassette 3 Feed Roller parts counter</b>
<b>Detail</b>	Cassette 3 Feed Roller 1st line: Total counter value from the previous replacement 2nd line: Estimated life value	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; DRBL-2

<b>C4-SP-RL</b>	<b>1</b>	<b>Cassette 4 Separation Roller parts cntr</b>
<b>Detail</b>	Cassette 4 Separation Roller 1st line: Total counter value from the previous replacement 2nd line: Estimated life value	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	
<b>C4-FD-RL</b>	<b>1</b>	<b>Cassette 4 Feed Roller parts counter</b>
<b>Detail</b>	Cassette 4 Feed Roller 1st line: Total counter value from the previous replacement 2nd line: Estimated life value	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life value: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	
<b>C2-SP-RL</b>	<b>1</b>	<b>Cassette2 Separation Roller prts counter</b>
<b>Detail</b>	1st line: Total counter value from the previous replacement 2nd line: Estimated life	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	
<b>C2-FD-RL</b>	<b>1</b>	<b>Cassette2 Feeding Roller prts counter</b>
<b>Detail</b>	1st line: Total counter value from the previous replacement 2nd line: Estimated life	
<b>Use Case</b>	When checking the consumption level of parts/replacing the parts	
<b>Adj/Set/Operate Method</b>	To clear the counter value: Select the item, and then press Clear key. To change the estimated life: Select the item, enter the value, and then press OK key.	
<b>Caution</b>	Clear the counter value after replacement.	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	1	

## ■ MISC2

COPIER (Service mode for printer) > COUNTER (Counter mode) > MISC2

<b>APW-TIME</b>	<b>2</b>	<b>For R&amp;D</b>
<b>CPW-TIME</b>	<b>2</b>	<b>For R&amp;D</b>
<b>BAT-TIME</b>	<b>2</b>	<b>For R&amp;D</b>
<b>FUSE-CNT</b>	<b>2</b>	<b>For R&amp;D</b>
<b>SPW-TIME</b>	<b>2</b>	<b>For R&amp;D</b>

## ■ PAPER

COPIER (Service mode for printer) > COUNTER (Counter mode) > PAPER

<b>G60-63</b>	<b>1</b>	<b>Delivered sheet counter: 60 to 63 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 60 to 63 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G64-75</b>	<b>1</b>	<b>Delivered sheet counter: 64 to 75 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 64 to 75 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G76-90</b>	<b>1</b>	<b>Delivered sheet counter: 76 to 90 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 76 to 90 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	



COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; PAPER

<b>G91-105</b>	<b>1</b>	<b>Delivered sheet counter: 91 to 105 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 91 to 105 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G106-128</b>	<b>1</b>	<b>Delivered sheet counter: 106 to 128 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 106 to 128 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G129-150</b>	<b>1</b>	<b>Delivered sheet counter: 129 to 150 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 129 to 150 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G151-163</b>	<b>1</b>	<b>Delivered sheet counter: 151 to 163 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 151 to 163 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	
<b>G164-180</b>	<b>1</b>	<b>Delivered sheet counter: 164 to 180 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 164 to 180 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; PAPER

<b>G181-220</b>	<b>1</b>	<b>Delivered sheet counter: 181 to 220 g/m2</b>
<b>Detail</b>	To count up the number of delivered sheets which weight is 181 to 220 g/m2. 1st line: The counter is advanced by 1 for both small size and large size. 2nd line: The counter is advanced by 1 for small size and by 2 for large size.	
<b>Use Case</b>	When checking the consumption level of parts based on the number of delivered sheets	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	sheet	
<b>Amount of Change per Unit</b>	1	

## ■ LIFE

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

<b>TONER-Y</b>	<b>1</b>	<b>Toner (Y):Life VL and No. of days left</b>
<b>Detail</b>	To display the life value and the number of days left of Toner (Y).The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value	
<b>Use Case</b>	When checking Life VL/No. of days left	
<b>Display/Adj/Set Range</b>	1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)	
<b>Supplement/Memo</b>	Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value	
<b>TONER-M</b>	<b>1</b>	<b>Toner (M): Life VL and No. of days left</b>
<b>Detail</b>	To display the life value and the number of days left of Toner (M).The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value	
<b>Use Case</b>	When checking Life VL/No. of days left	
<b>Display/Adj/Set Range</b>	1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)	
<b>Supplement/Memo</b>	Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value	

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

<b>TONER-C</b>	<b>1</b>	<b>Toner (C): Life VL and No. of days left</b>
<b>Detail</b>		To display the life value and the number of days left of Toner (C).The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		When checking Life VL/No. of days left
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
<b>TONER-K</b>	<b>1</b>	<b>Toner (Bk): Life VL and No. of days left</b>
<b>Detail</b>		To display the life value and the number of days left of Toner (Bk).The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		When checking Life VL/No. of days left
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
<b>WST-TNR</b>	<b>1</b>	<b>Waste Toner Container:Life VL/days left</b>
<b>Detail</b>		To display the life value and the number of days left of Waste Toner Container. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		When checking Life VL/No. of days left
<b>Adj/Set/Operate Method</b>		To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Clear the counters if the waste toner container is replaced when the Preparing Waste Toner Container warning or Waste Toner Full message is not displayed. - Operation Life Value/Number of Days Left/Life Value can be reset also by clearing the counters in COPIER> COUNTER> DRBL-1> WST-TNR.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

TR-UNIT	1	ITB Unit:Life VL and No. of days left
<b>Detail</b>		To display the life value and the number of days left of the ITB Unit. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
2TR-ROLL	1	Sec Trn Out-Rol:Life VL/No. of days left
<b>Detail</b>		To display the life value and the number of days left of the Secondary Transfer Outer Roller. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

FX-UNIT	1	Fixing Ass'y: Life VL/No. of days left
<b>Detail</b>		To display the life value and the number of days left of the Fixing Assembly. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. Operation Life Value/Number of Days Left/Life Value: Display only
<b>Caution</b>		Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) $\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100$ Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
C1-FD-RL	1	Cst1 Feed Roll: Life VL/No. of days left
<b>Detail</b>		To display the life value and the number of days left of the Cassette 1 Feed Roller. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) $\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100$ Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

C1-SP-RL	1	Cst1 Sepn Roll: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Cassette 1 Separation Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	
C2-FD-RL	1	Cst2 Feed Roll: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Cassette 2 Feed Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

C2-SP-RL	1	Cst2 Sepn Roll: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Cassette 2 Separation Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	
C3-SP-RL	1	Cst3 Sepn Roll: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Cassette 3 Separation Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	



COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

C3-FD-RL	1	Cst3 Feed Roll: Life VL/No. of days left
<b>Detail</b>		To display the life value and the number of days left of the Cassette 3 Feed Roller. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) $\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100$ Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
C4-FD-RL	1	Cst4 Feed Roll: Life VL/No. of days left
<b>Detail</b>		To display the life value and the number of days left of the Cassette 4 Feed Roller. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) $\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100$ Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

C4-SP-RL	1	Cst4 Sepn Roll: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Cassette 4 Separation Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	
M-FD-RL	1	MP Tray Pickup: Life VL/No. of days left
<b>Detail</b>	<p>To display the life value and the number of days left of the Multi-purpose Tray Pickup Roller. The 3rd and 4th columns may be hidden depending on the country.</p> <p>1st column: Operation Life Value            2nd column: Number of Days Left            3rd column: Life Value            4th column: Replacement Life Value</p>	
<b>Use Case</b>	<p>- When checking Life VL/No. of days left of the part            - At parts replacement</p>	
<b>Adj/Set/Operate Method</b>	<p>To change the Replacement Life Value: Select the item, enter the value, and then press OK key.            To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.</p>	
<b>Caution</b>	<p>- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part.            - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.</p>	
<b>Display/Adj/Set Range</b>	<p>1st column: 0 to 999 (%)            2nd column: 0 to 999 (days)            3rd column: 0 to 999 (%)            4th column: 50 to 999 (%)</p>	
<b>Supplement/Memo</b>	<p>Operation Life Value: Wear level value relative to Replacement Life Value (%)  <math display="block">\text{Operation Life Value} = \frac{\text{Life Value}}{\text{Replacement Life Value}} \times 100</math>           Number of Days Left: Expected number of days until the part reaches its end of life            Replacement Life Value: Target replacement life value</p>	

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

<b>M-SP-RL</b>	<b>1</b>	<b>MP Tray Sprtn: Life VL/No. of days left</b>
<b>Detail</b>		To display the life value and the number of days left of the Multi-purpose Tray Separation Roller. The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target replacement life value
<b>DF-PU-RL</b>	<b>1</b>	<b>Pickup Roller (DADF): Life VL/days left</b>
<b>Detail</b>		To display the life value and the number of days left of the Pickup Roller (DADF). The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>		- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>		To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>		- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>		1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>		Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 100 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target re

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; LIFE

DF-SP-RL	1 Separation Rol (DADF): Life VL/days left
<b>Detail</b>	To display the life value and the number of days left of the Separation Roller (DADF). The 3rd and 4th columns may be hidden depending on the country. 1st column: Operation Life Value 2nd column: Number of Days Left 3rd column: Life Value 4th column: Replacement Life Value
<b>Use Case</b>	- When checking Life VL/No. of days left of the part - At parts replacement
<b>Adj/Set/Operate Method</b>	To change the Replacement Life Value: Select the item, enter the value, and then press OK key. To reset Operation Life Value/Number of Days Left/Life Value: Select the item, and then press Clear key.
<b>Caution</b>	- Be sure to reset Operation Life Value/Number of Days Left/Life Value after replacing the part. - Operation Life Value/Number of Days Left/Life Value can also be reset by clearing the parts counter.
<b>Display/Adj/Set Range</b>	1st column: 0 to 999 (%) 2nd column: 0 to 999 (days) 3rd column: 0 to 999 (%) 4th column: 50 to 999 (%)
<b>Supplement/Memo</b>	Operation Life Value: Wear level value relative to Replacement Life Value (%) Operation Life Value = Life Value/Replacement Life Value x 115 Number of Days Left: Expected number of days until the part reaches its end of life Replacement Life Value: Target re

## FEEDER (ADF service mode)

### ADJUST (Adjustment mode)

FEEDER (ADF service mode) > ADJUST (Adjustment mode)

<b>DOCST</b>	<b>1</b>	<b>Adj of DADF img lead edge margin: front</b>
<b>Detail</b>	<p>To adjust the leading edge margin on the front side at DADF reading.            This function is executed when an image that has been imaged in a state where skew correction is not performed/has failed is out of alignment.            (In the service mode, when skew correction is turned off or when the inclination of the document is large or the document is chipped.)            When replacing the Controller PCB/clearing RAM data, enter the value of service label.            As the value is incremented by 1, the margin is reduced by 0.1 mm. (The image moves upward.)</p>	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the Controller PCB	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-45 to 30	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>LA-SPEED</b>	<b>1</b>	<b>Fine adj img ratio: DADF,vert scan,front</b>
<b>Detail</b>	<p>To make a fine adjustment of the front side image magnification ratio in vertical scanning direction at DADF reading.            As the value is incremented by 1, the image is reduced by 0.01% in vertical scanning direction.            (The feeding speed increases, and the image is reduced.)</p>	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When installing DADF</li> <li>- When replacing the SATA Flash PCB</li> <li>- When replacing the clearing the Reader-related RAM data</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-200 to 200	
<b>Unit</b>	%	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.01	
<b>DOCST2</b>	<b>1</b>	<b>Adj of DADF img lead edge margin: back</b>
<b>Detail</b>	<p>To adjust the leading edge margin on the back side at DADF reading.            This function is executed when an image that has been imaged in a state where skew correction is not performed/has failed is out of alignment.            (In the service mode, when skew correction is turned off or when the inclination of the document is large or the document is chipped.)            When replacing the Controller PCB/clearing RAM data, enter the value of service label.            As the value is incremented by 1, the margin is reduced by 0.1 mm. (The image moves upward.)</p>	
<b>Use Case</b>	When clearing the Reader-related RAM data/replacing the Controller PCB	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-30 to 30	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

FEEDER (ADF service mode) &gt; ADJUST (Adjustment mode)

<b>LA-SPD2</b>	<b>1</b>	<b>Fine adj img ratio: DADF,vert scan,back</b>
<b>Detail</b>	To make a fine adjustment of the back side image magnification ratio in vertical scanning direction at DADF reading. As the value is incremented by 1, the image is reduced by 0.01% in vertical scanning direction. (The feeding speed increases, and the image is reduced.)	
<b>Use Case</b>	- When installing DADF - When replacing the SATA Flash PCB - When replacing the clearing the Reader-related RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-200 to 200 (-2.00 to 2.00%)	
<b>Unit</b>	%	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.01	
<b>ADJMCSN1</b>	<b>1</b>	<b>Fine adj img ratio:2-sided,horz scan,frt</b>
<b>Detail</b>	To make a fine adjustment of the front side image magnification ratio in horizontal scanning direction at DADF 2-sided reading. As the value is incremented by 1, the image is enlarged by 0.1% in horizontal scanning direction.	
<b>Use Case</b>	When image magnification ratio on the front side and back side are different at 2-sided reading	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-10 to 10	
<b>Unit</b>	%	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJMCSN2</b>	<b>1</b>	<b>Fine adj img ratio:2-sided,horz scan,bck</b>
<b>Detail</b>	To make a fine adjustment of the back side image magnification ratio in horizontal scanning direction at DADF 2-sided reading. As the value is incremented by 1, the image is enlarged by 0.1% in horizontal scanning direction.	
<b>Use Case</b>	When image magnification ratio on the front side and back side are different at 2-sided reading	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press OK key.	
<b>Display/Adj/Set Range</b>	-10 to 10	
<b>Unit</b>	%	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-T1</b>	<b>1</b>	<b>Adj of DADF img lead edge margin: front</b>
<b>Detail</b>	To adjust the leading edge margin of image after skew correction (front side). When the value is increased by 1, leading edge margin is increased by 0.1 mm. When the value is decreased by 1, leading edge margin is decreased by 0.1 mm.	
<b>Use Case</b>	When adjusting the leading edge margin	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Setting the value too high or too low may cause cropped image.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	

FEEDER (ADF service mode) &gt; ADJUST (Adjustment mode)

<b>ADJ-T2</b>	<b>1</b>	<b>Adj of DADF img lead edge margin: back</b>
<b>Detail</b>	To adjust the leading edge margin of image after skew correction (back side). When the value is increased by 1, leading edge margin is increased by 0.1 mm. When the value is decreased by 1, leading edge margin is decreased by 0.1 mm.	
<b>Use Case</b>	When adjusting the leading edge margin	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Setting the value too high or too low may cause cropped image.	
<b>Display/Adj/Set Range</b>	-15 to 15	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-L1</b>	<b>1</b>	<b>Adj of DADF img left edge margin: front</b>
<b>Detail</b>	To adjust the left edge margin of image after skew correction (on front side). When the value is increased by 1, left edge margin is increased by 0.1 mm. When the value is decreased by 1, left edge margin is decreased by 0.1 mm.	
<b>Use Case</b>	When adjusting the position of scanned image's left edge	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Setting the value too high or too low may cause cropped image.	
<b>Display/Adj/Set Range</b>	-30 to 30	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-L2</b>	<b>1</b>	<b>Adj of DADF img left edge margin: back</b>
<b>Detail</b>	To adjust the left edge margin of image after skew correction (on back side). When the value is increased by 1, left edge margin is increased by 0.1 mm. When the value is decreased by 1, left edge margin is decreased by 0.1 mm.	
<b>Use Case</b>	When adjusting the position of scanned image's left edge	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Setting the value too high or too low may cause cropped image.	
<b>Display/Adj/Set Range</b>	-30 to 30	
<b>Unit</b>	mm	
<b>Default Value</b>	0	
<b>Amount of Change per Unit</b>	0.1	
<b>ADJ-PAR1</b>	<b>1</b>	<b>Parallelogram crrect for DADF read: front</b>
<b>Detail</b>	To perform parallelogram correction on image after skew correction (front side). When the value is increased by 1, image is corrected clockwise by 0.01 degree. When the value is decreased by 1, image is corrected counterclockwise by 0.01 degree.	
<b>Use Case</b>	When scanned image is parallelogram-shaped	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press OK key.	
<b>Caution</b>	Setting the value too high or too low may cause cropped image.	
<b>Display/Adj/Set Range</b>	-30 to 30	
<b>Default Value</b>	0	



FEEDER (ADF service mode) &gt; ADJUST (Adjustment mode)

<b>ADJ-PAR2</b>	<b>1</b>	<b>Parallelogram crrect for DADF read: back</b>
<b>Detail</b>		To perform parallelogram correction on image after skew correction (back side). When the value is increased by 1, image is corrected clockwise by 0.01 degree. When the value is decreased by 1, image is corrected counterclockwise by 0.01 degree.
<b>Use Case</b>		When scanned image is parallelogram-shaped
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Setting the value too high or too low may cause cropped image.
<b>Display/Adj/Set Range</b>		-30 to 30
<b>Default Value</b>		0
<b>ADJ-ROT1</b>	<b>1</b>	<b>Angle correction for DADF reading: front</b>
<b>Detail</b>		To correct rotation angle on image after skew correction (front side). When the value is increased by 1, image is corrected clockwise by 0.01 degree. When the value is decreased by 1, image is corrected counterclockwise by 0.01 degree.
<b>Use Case</b>		When scanned image is missing part of its trailing edge
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Setting the value too high or too low may cause cropped image.
<b>Display/Adj/Set Range</b>		-300 to 300
<b>Default Value</b>		0
<b>ADJ-ROT2</b>	<b>1</b>	<b>Angle correction for DADF reading: back</b>
<b>Detail</b>		To correct rotation angle on image after skew correction (back side). When the value is increased by 1, image is corrected clockwise by 0.01 degree. When the value is decreased by 1, image is corrected counterclockwise by 0.01 degree.
<b>Use Case</b>		When scanned image is missing part of its trailing edge
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Setting the value too high or too low may cause cropped image.
<b>Display/Adj/Set Range</b>		-300 to 300
<b>Default Value</b>		0
<b>ADJ-DT</b>	<b>1</b>	<b>Skew adj val: bck lead edge register dif</b>
<b>Detail</b>		To correct the skew difference of the front and back by correcting the difference of leading edge registration.
<b>Use Case</b>		- When writing the values on the service label after executing ADJ-SKW. - When clearing RAM data of the Reader / replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Do not change the adjustment values of this mode for image position adjustment.
<b>Display/Adj/Set Range</b>		-255 to 255
<b>Default Value</b>		0
<b>Related Service Mode</b>		FEEDER->FUNCTION->ADJ-SKW
<b>ADJ-DL</b>	<b>1</b>	<b>Skew adj val: bck left edge register dif</b>
<b>Detail</b>		To correct the skew difference of the front and back by correcting the difference of left edge registration.
<b>Use Case</b>		- When writing the values on the service label after executing ADJ-SKW. - When clearing RAM data of the Reader / replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Do not change the adjustment values of this mode for image position adjustment.
<b>Display/Adj/Set Range</b>		-255 to 255
<b>Default Value</b>		0
<b>Related Service Mode</b>		FEEDER->FUNCTION->ADJ-SKW

FEEDER (ADF service mode) &gt; ADJUST (Adjustment mode)

<b>ADJ-DROT</b>	<b>1</b>	<b>Skew adj value: back, angle difference</b>
<b>Detail</b>		To correct the skew difference of the front and back by correcting the difference of angles.
<b>Use Case</b>		- When writing the values on the service label after executing ADJ-SKW. - When clearing RAM data of the Reader / replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Caution</b>		Do not change the adjustment values of this mode for image position adjustment.
<b>Display/Adj/Set Range</b>		-255 to 255
<b>Default Value</b>		0
<b>Related Service Mode</b>		FEEDER->FUNCTION->ADJ-SKW

## FUNCTION (Operation / inspection mode)

FEEDER (ADF service mode) &gt; FUNCTION (Operation / inspection mode)

<b>MTR-CHK</b>	<b>1</b>	<b>Specification of DADF operation motor</b>
<b>Detail</b>		To specify the motor of DADF to operate. The motor is activated by MTR-ON.
<b>Use Case</b>		At operation check
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0: ADF Motor (M4201)
<b>Related Service Mode</b>		FEEDER> FUNCTION> MTR-ON
<b>FEED-CHK</b>	<b>1</b>	<b>Specify DADF individual feed operation</b>
<b>Detail</b>		To specify the feed mode for DADF. Feed operation is activated by FEED-ON.
<b>Use Case</b>		At operation check
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0: 1-sided pickup/delivery operation
<b>Related Service Mode</b>		FEEDER> FUNCTION> FEED-ON
<b>CL-CHK</b>	<b>1</b>	<b>Specifying DADF Operation Clutch</b>
<b>Detail</b>		To specify the DADF Clutch to be operated. The Clutch is activated by CL-ON.
<b>Use Case</b>		At operation check
<b>Adj/Set/Operate Method</b>		Enter the value, and then press OK key.
<b>Display/Adj/Set Range</b>		0: ADF Pickup Clutch (CL4200)
<b>Related Service Mode</b>		FEEDER> FUNCTION> CL-ON

FEEDER (ADF service mode) &gt; FUNCTION (Operation / inspection mode)

<b>CL-ON</b>	<b>1</b>	<b>Operation check of DADF Clutch</b>
<b>Detail</b>		To start operation check for the Clutch specified by CL-CHK. - When CL-CHK=0 The ADF Motor (M4201) and the ADF Pickup Clutch (CL4200) are turned ON => The ADF Pickup Roller rotates positively for approx. 1 second => The motor stops after 5 seconds from turning OFF the clutch. - When CL-CHK=1 The ADF Motor (M4201) and the ADF Registration Clutch (CL4201) are turned ON => The ADF Registration Roller rotates positively for approx. 5 seconds => The motor stops after 5 seconds from turning OFF the clutch.
<b>Use Case</b>		At operation check
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. The roller stops automatically after positive rotation. 2) Press OK key. The operation check is completed.
<b>Caution</b>		Press OK key again after execution. It stops automatically after approx. 5 sec; however, it does not finish unless OK key is pressed (STOP screen does not appear.)
<b>Related Service Mode</b>		FEEDER> FUNCTION> CL-CHK
<b>MTR-ON</b>	<b>1</b>	<b>Operation check of DADF Motor</b>
<b>Detail</b>		To drive the DADF Motor for approximately 5 seconds.
<b>Use Case</b>		When checking the operation of the DADF Motor
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. It is driven for approximately 5 seconds and is automatically stopped. 2) Press OK key. The operation check is completed.
<b>Display/Adj/Set Range</b>		During operation: ACTIVE, When operation finished normally: OK!
<b>Related Service Mode</b>		FEEDER> FUNCTION> MTR-CHK
<b>ROLL-CLN</b>	<b>1</b>	<b>Rotation of DADF rollers</b>
<b>Detail</b>		To rotate the rollers of DADF for cleaning. Check the rollers with lint-free paper moistened with alcohol while they are rotating.
<b>Use Case</b>		When cleaning the rollers
<b>Adj/Set/Operate Method</b>		1) Select the item, and then press OK key. 2) Clean the rotating rollers with lint-free paper moistened with alcohol. 3) Press OK key. The rollers stop.
<b>FEED-ON</b>	<b>1</b>	<b>Operation check of DADF individual feed</b>
<b>Detail</b>		To start operation check of the feed mode specified by FEED-CHK.
<b>Use Case</b>		At operation check
<b>Adj/Set/Operate Method</b>		Select the item, and then press OK key.
<b>Related Service Mode</b>		FEEDER> FUNCTION> FEED-CHK

FEEDER (ADF service mode) &gt; FUNCTION (Operation / inspection mode)

<b>ADJ-SKW</b>	<b>1</b>	<b>Skew adj: frt / bck diff correct adjust</b>
<b>Detail</b>		To correct the skew difference of the front and back by extracting the difference and calculate the correction value.
<b>Use Case</b>		- When replacing the Scanner Unit (Paper Front) - When replacing the Scanner Unit (Paper Back) - When replacing the Scanner Glass (Paper Back) - When installing the 1-path DADF
<b>Adj/Set/Operate Method</b>		1) Place the paper on the Original Tray and execute the following service modes. 2) Write the following adjusted values on the service label after executing the modes. FEEDER > ADJUST > ADJ-DT FEEDER > ADJUST > ADJ-DL FEEDER > ADJUST > ADJ-DROT
<b>Caution</b>		- Do not open/close the ADF during the setup operation.
<b>Display/Adj/Set Range</b>		Operating: ACTIVE, Terminated normally: OK, Terminated abnormally: NG

## OPTION (Specification setting mode)

FEEDER (ADF service mode) &gt; OPTION (Specification setting mode)

<b>R-ATM</b>	<b>1</b>	<b>Set DADF double feed dtct highland mode</b>
<b>Detail</b>		To set the Double Feed Sensor of the DADF to the highland mode. Set 1 if the installation site is above the altitude of 2000 meters.
<b>Use Case</b>		When the installation site is above the altitude of 2000 meters at installation
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press OK key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Normal, 1: Highland mode
<b>Default Value</b>		0
<b>R-OVPLV</b>	<b>2</b>	<b>Set DADF double feed dtct threshold VL</b>
<b>Detail</b>		To set the threshold value at which the Double Feed Sensor of the DADF judges whether papers are double fed. Decrease the value if single feed of paper is incorrectly detected as double feed. Increase the value if double feed of paper is incorrectly detected as single feed.
<b>Use Case</b>		When double feed is incorrectly detected with special paper not defined in the specifications
<b>Adj/Set/Operate Method</b>		Enter the setting value (switch negative/positive by +/- key) and press OK key.
<b>Caution</b>		In the case of highlands, be sure to set R-ATM in advance.
<b>Display/Adj/Set Range</b>		-3 to 3
<b>Default Value</b>		0
<b>Related Service Mode</b>		FEEDER> OPTION> R-ATM
<b>SKW-SW</b>	<b>1</b>	<b>Sw skew correct func for ADF stream read</b>
<b>Detail</b>		To enable/disable the ADF skew correction function for ADF stream reading.
<b>Use Case</b>		When one wishes to examine an image printed with the ADF skew correction function disabled
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press OK key. 2) Perform image adjustment. 3) Turn OFF/ON the main power switch.
<b>Caution</b>		Tuning the main power switch OFF/ON automatically sets the value to 0.
<b>Display/Adj/Set Range</b>		0 to 1 0: Enable, 1: Disable
<b>Default Value</b>		0

## BOARD (Option board setting mode)

### OPTION (Specification setting mode)

BOARD (Option board setting mode) > OPTION (Specification setting mode)

<b>MENU-1</b>	<b>2</b>	<b>Hide/dspl of printer set menu level 1</b>
<b>Detail</b>	To set whether to display or hide the level 1 of printer setting menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>MENU-2</b>	<b>2</b>	<b>Hide/dspl of printer set menu level 2</b>
<b>Detail</b>	To set whether to display or hide the level 2 of printer setting menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>MENU-3</b>	<b>2</b>	<b>Hide/dspl of printer set menu level 3</b>
<b>Detail</b>	To set whether to display or hide the level 3 of printer setting menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	
<b>MENU-4</b>	<b>2</b>	<b>Hide/dspl of printer set menu level 4</b>
<b>Detail</b>	To set whether to display or hide the level 4 of printer setting menu.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press OK key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Hide, 1: Display	
<b>Default Value</b>	0	

## FAX (Service Mode for FAX)

### Overview

#### ■ Configuration of the Service Mode

Service mode is divided into the following 10 items (#1 to #10).

Item	Name	Description
#1 SSSW	Service software switch	This can be used to conduct the registration/settings relating to basic functions of the fax, such as error management, echo prevention and prevention of communication problems.
#2 MENU	Menu switch setting	This can be used to conduct the registration/settings relating to the required functions at installation, such as NL equalizer, transmission level.
#3 NUMERIC Param.	Setting of numeric parameters	This can be used to enter numeric parameters.
#4 NCU	(Adjustment by a service technician is not possible.)	The values of this item are collectively set based on the setting of #5 TYPE.
#5 TYPE	Country/region setting	If the item "STANDARD" displayed on the display is set, #4 NCU data is collectively set to comply with the communication standards in Japan.
#6 IPFAX	Communication settings of IPFAX	If the license option for IPFAX has been enabled, IPFAX is displayed.
#7 PRINT	Printer function setting	This can be used to conduct the registration/settings relating to the printer basic service functions, such as size reduction conditions for received images.
#8 CLEAR	Data initialization mode setting	This item is to initialize each data.
#9 TEST	Test Mode	To execute various tests.
#10 REPORT	Service Report	To execute report print.

#### CAUTION:

If a 2nd line fax option is installed, IPFAX cannot be used.

#### ■ Operation method

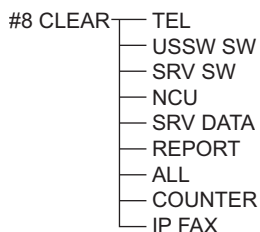
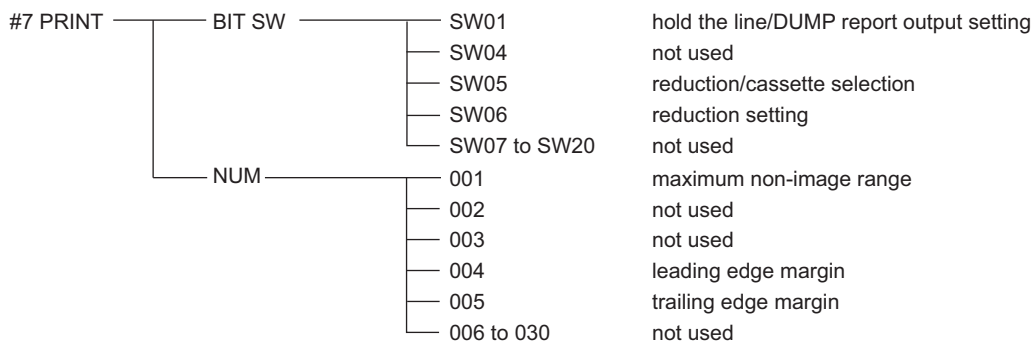
1. Enter service mode.





## ■ Menu List

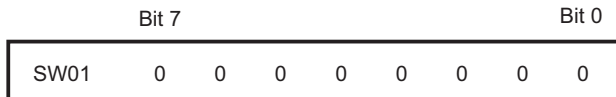
#1 SSSW	SW01	error management	
	SW02	Not used	
	SW03	set remedy against echo	
	SW04	set remedy against communication error	
	SW05	set standard function <DIS signal>	
	SW06 to SW08	Not used	
	SW09	set communication result display	
	SW10 to SW11	Not used	
	SW12	set page timer	
	SW13	Display of the screen Settings	
	SW14	Inch/mm resolution settings	
	SW15	Not used	
	SW17	Transmission level setting of modem	
	SW18	The control of IP supported communication setting	
	SW19 to SW21	Not used	
	SW22	Settings of archive send function	
	SW23 to SW24	Not used	
	SW25	set report display function	
	SW26	set transmission function	
	SW27	Not used	
	SW28	set V. 8/V. 34	
	SW29	Not used	
	SW30	Dial tone detection method switching	
	SW31 to SW50	Not used	
	#2 MENU	001 to 004	Not used
		005	NL equalizer
		006	line monitor
		007	transmission level (ATT)
		008	V.34 modulation speed upper limit
		009	V.34 data speed upper limit
010 to 020		Not used	
#3 NUM		001	not used
		002	RTN transmission condition (1)
		003	RTN transmission condition (2)
	004	RTN transmission condition (3)	
	005	NCC pause time (before ID code)	
	006	NCC pause time (after ID code)	
	007	pre-pulse time at time of call	
	008	not used	
	009	number of characters in telephone numbers between transmitting and receiving parties.	
	010	line connection identification time	
	011	T.30 T1 timer (for reception)	
	012	not used	
	013	T.30 EOL timer	
	014	not used	
	015	hooking detection time	
	016	Time until a temporary response is obtained when switching FAX/TEL	
	017	Pseudo RBT signal pattern ON time	
	018	Pseudo RBT signal pattern ON time (short)	
	019	Pseudo RBT signal pattern OFF time (long)	
	020	Pseudo CI signal pattern ON time	
	021	Pseudo CI signal pattern OFF time (short)	
	022	Pseudo CI signal pattern OFF (long)	
	023	CNG detection level when switching FAX/TEL	
	024	Pseudo RBT transmission level when switching FAX/TEL	
	025	CNG monitoring time when the answering phone connection function is set	
	026	Silent detection level when the answering phone connection function is set	
	027	preamble detection time for V.21 low-speed flag	
	028	Off-hook PCB duty settings	
	029-80	not used	



## Setting of Bit Switch (SSSW)

### Bit Switch Composition

The registration/setup items of the switch are set according to the positions of its 8 bits; the bit switch shown on the display is as follows, each bit being either 0 or 1:



**CAUTION:**

Do not change service data identified as "not used"; they are set as initial settings.

Sssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
					<1/7>	<READY>			
SW01	0	0	0	0	0	0	0	0	0
SW02	1	0	0	0	0	0	0	0	0
SW03	0	0	0	0	0	0	0	0	0
SW04	1	0	0	0	0	0	0	0	0
SW05	0	0	0	0	0	0	0	0	0
SW06	1	0	0	0	0	0	0	0	0
SW07	0	0	0	0	0	0	0	0	0
SW08	1	0	0	0	0	0	0	0	0

←
→
▽
△
↶
OK ↵

## • SSSW-SW01

### Functional Construction

Bit	Function	1	0
0	Error codes for service technician	Output	Do not output
1	Error dump list	Output	Do not output
2	Not used	-	-
3	Not used	-	-
4	Display service error codes in the ##300 series	Display	Do not display
5	Increase the capacity of SUBLOG for USBFAX2	Increase	Do not increase
6	Not used	-	-
7	Cancel prohibition of user setting collectively	Cancel	Do not cancel

#### Details of Bit 0

Select whether to output service error codes.

When "Output" is selected, service error codes will be on the display and on the report.

#### Detailed Discussions of Bit 1

Select whether to output error dump list.

When "Output" is selected, the error transmission report and the reception result report at the time of occurrence of an error are output with the error dump list attached.

#### Detailed Discussions of Bit 4

Select whether to display service error codes in the ##300 series.

#### Detailed Discussions of Bit 5

Select whether to increase the log storage area when firmware automatic update function of USBFAX2 (a modem with Silicone Labs modem mounted version) is used.

#### Detailed Discussions of Bit 7

Select whether to collectively cancel the prohibition of user settings.

## • SSSW-SW02

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Not used	-	-
4	To prohibit control channel retrain during V.34	Prohibit	Do not prohibit
5	Not used	-	-
6	Not used	-	-
7	F-NET service without ring tone	Supported	Not supported

#### Detailed Discussions of Bit 4

Select whether to prohibit the control channel retrain during V.34.

#### Detailed Discussions of Bit 7

Select whether to support F-NET (fax communication network) service without a ring tone.

If "Supported" is selected, fax document will be automatically received without a ring tone when FC signal (1300 Hz tonal signal) from F-NET is detected.

## • SSSW-SW03

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Echo protect tone at high speed transmission	Send	Do not send

Bit	Function	1	0
2	Not used	-	-
3	Not used	-	-
4	Transmission mode: International transmission (1)	Yes	No
5	Transmission mode: International transmission (3)	Yes	No
6	Send mode	International transmission (3)	International transmission (2)
7	Tonal signal before sending CED signal	Send	Do not send

#### Detailed Discussions of Bit 1

Use it to enable/disable sending an echo protect tone for a high-speed transmission V.29 modem signal (transmission speed at 9600 or 7200 bps).

If errors occur frequently at time of sending fax because of the condition of the line, select "Send". Selecting "send" sends non-modulated carrier for about 200 ms as the synchronous signal before sending images.

#### NOTE:

Error codes caused by line condition when sending fax  
##100, ##104, ##281, ##282, ##283, ##750, ##755, ##760, ##765

#### Detailed Discussions of Bits 4, 5 and 6

Transmission mode: Selected to use whether international transmission (1), international transmission (2) or international transmission (3).

Use these switches or the dial registration to select a transmission mode if errors occur frequently at time when sending fax overseas.

#### NOTE:

Error codes caused by echoes at time of sending fax  
#005, ##100, ##101, ##102, ##104, ##201, ##280, ##281, ##283, ##284, ##750, ##760, ##765, ##774, ##779, ##784, ##794

Settings using the Dial Registration (user level):

Select "international transmission (1)" when making an entry in the address book. If errors persist, select "international transmission (2)" and then "international transmission (3)".

Transmission mode selected using One-Touch Dial function or the Speed Dial function will be given priority over the setting made by the service soft switch.

An international transmission mode may be selected using the keypad if a mode has been selected using this switch; for settings, see the following table:

Transmission mode	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
International transmission (1)	*	0	0	1	-	-	*	-
International transmission (2)	*	0	1	0	-	-	*	-
International transmission (3)	*	1	1	0	-	-	*	-

International transmission (1): Selected to ignore the first DIS signal from the other party.

International transmission (2): Selected to transmit a 1850-Hz total signal when transmitting the DIS signal.

International transmission (3): Selected to transmit a 1650-Hz total signal when transmitting the DIS signal.

#### Detailed Discussions of Bit 7

Select whether to enable/disable sending of a 1080-Hz tonal signal before sending CED signal.

Select "Send" if errors occur frequently because of an echo when reception is from overseas.

#### NOTE:

Error codes caused by echoes at the time of reception  
#005, ##101, ##106, ##107, ##114, ##200, ##201, ##790

## • SSSW-SW04

### Functional Construction

Bit	Function	1	0
0	LC monitoring	Monitor	Do not monitor
1	Check the CI signal frequency	Check	Do not checked
2	Final flag sequences of the procedure signal	2 pcs	1 piece
3	Reception mode after sending CFR signal	High speed	High speed/low speed
4	Time to ignore low-speed signals after sending CFR signal	1500 msec	700 msec
5	Check the CS signal frequency (when PBX is set)	Check	Do not check
6	CNG signal at the time of manual sending	Send	Do not send
7	CED signal at the time of manual reception	Send	Do not send

#### Detailed Discussions of Bit 1

Select whether to check the CI signal frequency.

#### Detailed Discussions of Bit 2

Select the number of the final flag sequences with the procedure signal (300 bps transmission speed).

Select "2" when the other party's machine does not properly receive the procedure signal sent by this machine.

#### NOTE:

Error codes occurring at the time of sending fax

##100, ##280, ##281, ##750, ##753, ##754, ##755, ##758, ##759, ##760, ##763, ##764, ##765, ##768, ##769, ##770, ##773, ##775, ##778, ##780, ##783, ##785, ##788

#### Detailed Discussions of Bit 3

Select a reception mode after sending CFR signal.

Select "High speed" in the case of frequent errors caused by line condition at the time of reception. Simultaneously, turn "OFF" the "ECM reception" of the user data.

#### NOTE:

Error codes caused by line condition at the time of reception

##107, ##114, ##201

Be sure to change bit 4 before changing this bit; if errors still occur, change this bit.

When 'high speed' is selected, only high-speed signals (images) will be received after sending the CFR signal.

#### Detailed Discussions of Bit 4

Select the time length during which low-speed signals are ignored after sending the CFR signal.

Select "1500 msec" when reception of image signal is difficult because the line condition is not good.

#### Detailed Discussions of Bit 5

Select whether to check the CI signal frequency when PBX is set.

#### Detailed Discussions of Bit 6

Select whether to send CNG signal at the time of manual sending.

If error occurs frequently at manual sending when the destination device that has FAX/TEL switch mode does not change to the fax mode, select "Send".

#### Detailed Discussions of Bit 7

Select whether to send CED signal at the time of manual reception.

Select "Send" when the other party's machine does not start sending although manual reception is executed.

## • SSSW-SW05

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	To execute mm/inch conversion (text mode).	Yes	No
2	Not used	-	-

Bit	Function	1	0
3	To send bit 33 or later of DIS signal.	Prohibit	Do not prohibit
4	Record paper length to be declared by DIS signal	A4/B4 size	Any size
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 1

Execute mm/inch conversion for the image scanned in text mode.

#### Detailed Discussions of Bit 3

Select whether to send bit 33 or later of DIS signal.

#### CAUTION:

If "Prohibit" is selected, the super-fine reception from other brand printers or memory box function will be disabled.

#### Detailed Discussions of Bit 4

Select whether the paper to be declared by DIS signal is a cut paper.

Select "A4/B4 size" if dividing the original at the sending machine side at the time of receiving a long original.

#### NOTE:

Depending on the model of sending machine, long originals may not be divided.

### • SSSW-SW09

#### Functional Construction

Bit	Function	1	0
0	Communication result at normal completion	Display	Do not display
1	Communication result at completion with an error	Display	Do not display
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 0 and 1

Select whether to continue displaying the communication result on the Control Panel at normal completion and/or at completion with an error.

### • SSSW-SW12

#### Functional Construction

Bit	Function	1	0
0	Timeout period for sending 1 page (sending)	1	0
1	Timeout period for sending 1 page (sending)	1	0
2	Timeout period for sending 1 page (HT sending)	1	0
3	Timeout period for sending 1 page (HT sending)	1	0
4	Timeout period for sending 1 page (reception)	1	0
5	Timeout period for sending 1 page (reception)	1	0
6	Not used	-	-
7	Page timer settings for sending/receiving	Set	Do not set

This machine stops communication when sending/receiving per original page takes 32 minutes or longer. When setting the timer different from the above, see the following to set the most appropriate time length.

When 'Do not set' is selected using bit 7, the timeout length per page for all modes will depend on the setting of bit 0 and bit 1.

### Timeout period at the time of sending/receiving

Timeout period	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
8 min.	0	*	*	*	*	*	0	0
16 min.	0	*	*	*	*	*	0	1
32 min.	0	*	*	*	*	*	1	0
64 min.	0	*	*	*	*	*	1	1

### Timeout period at the time of sending (in text mode)

Timeout period	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
8 min.	1	*	*	*	*	*	0	0
16 min.	1	*	*	*	*	*	0	1
32 min.	1	*	*	*	*	*	1	0
64 min.	1	*	*	*	*	*	1	1

### Timeout period at the time of sending (in text mode)

Timeout period	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
8 min.	1	*	*	*	0	0	*	*
16 min.	1	*	*	*	0	1	*	*
32 min.	1	*	*	*	1	0	*	*
64 min.	1	*	*	*	1	1	*	*

### Timeout period at the time of reception

Timeout Period	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
8 min.	1	*	0	0	*	*	*	*
16 min.	1	*	0	1	*	*	*	*
32 min.	1	*	1	0	*	*	*	*
64 min.	1	*	1	1	*	*	*	*

## • SSSW-SW13

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Display Modem Dial-in/My Number Setting screen	Yes	No
4	Display Number Display Setting screen	Yes	No
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 3

To set whether to display Modem Dial-in Setting screen and My Number Setting screen.

#### NOTE:

Turn OFF and then ON the power of the host machine after the setting.

#### Detailed Discussions of Bit 4

To set whether to enable the display of Number Display Setting screen.



**NOTE:**

Turn OFF and then ON the power of the host machine after the setting.

## • SSSW-SW14

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Not used	-	-
4	inch-configuration resolution declaration	Yes	No
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 4

At the time of G3 communication, select whether to declare inch-configuration resolution to the other party's machine. if 'declare' is selected, the machine will indicate that it reads and records at an inch-configuration resolution using the DIS, DCS, or DTC signal.

## • SSSW-SW17

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	To select the transmission level of the modem	0 to 15	8 to 15
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 1

Select the transmission level of the modem.

## • SSSW-SW18

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Prohibition of the control of IP supported communication	Yes	No
3	Number of command retransmission (V1.7 or earlier)	6 times	3 times
4	Request retransmission of all frames after frame loss at JBIG reception	Yes	No
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 2

Set whether to prohibit the control of IP supported communication

1: Yes

0: No

**Detailed Discussions of Bit 3**

Number of command retransmission

1: 6 times

0: 3 times

**Detailed Discussions of Bit 4**

Set whether to request retransmission of all frames after frame loss at JBIG reception

1: Yes

0: No

## • SSSW-SW22

**Functional Construction**

Bit	Function	1	0
0	Backup when an archive transmission error occurs	Use	Do not use
1	Not used	-	-
2	Not used	-	-
3	Prohibit manual polling operation	-	-
4	Not used	-	-
5	Not used	-	-
6	Archive transmission function	Enabled	Disabled
7	Not used	-	-

**Detailed Discussions of Bit0**

Select whether to back up data when a communication error occurs during archive transmission.

This function is available on the Platform Version 3.6 or later.

**Detailed Discussions of Bit3**

Set whether to prohibit of manual polling operation

**Detailed Discussions of Bit 6**

Set whether to send the sent images to the destination specified by the forwarding function.

## • SSSW-SW23

**Functional Construction**

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Prohibit to rotate A4 or larger paper in portrait position by 180 degrees	-	-
3	Not used	-	-
4	Not used	-	-
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

**Detailed Discussion of Bit 2**

Set whether to add header with or without rotating the image by 180 degrees when A4 or larger paper is placed in the feeder in portrait position (R position).

1: Yes

0: No

## • SSSW-SW25

**Functional Construction**

Bit	Function	1	0
0	Sender's phone number indicated in the report	Receiver's number	Caller's number
1	Not used	-	-

Bit	Function	1	0
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Firmware automatic update (USB Fax)	Prohibit	Do not prohibited
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 0

Select a phone number to be indicated on the report after transmission is completed.

Caller's number: To display the caller's phone number on the report

Receiver's number: To indicate the phone number (CSI signal data) sent from the other party's machine on the report

#### Detailed Discussions of Bit 5

Select whether to prohibit the firmware automatic update for USB Fax.

### • SSSW-SW26

#### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Check the sequential broadcast.	Check	Do not check
3	Not used	-	-
4	Not used	-	-
5	Redial function when transmission error occurs	Use	Do not use
6	Not used	-	-
7	Error report when sending process is canceled	Do not output	Output

#### Detailed Discussions of Bit 2

Select whether to display a confirmation message when entering destination for the sequential broadcast in order to prevent the user from broadcasting by mistake.

#### Detailed Discussions of Bit 5

Select whether to use the redial function when outgoing transmission error occurs.

#### Detailed Discussions of Bit 7

Select whether to output an error report when the [Stop] key is pressed to cancel sending.

### • SSSW-SW28

#### Functional Configuration

Bit	Function	1	0
0	V.8 procedure at the caller side	No	Yes
1	V.8 procedure at the receiver side	No	Yes
2	V.8 late start at the caller side	No	Yes
3	V.8 late start at the receiver side	No	Yes
4	Fallback from the V.34 receiver side	Prohibit	Do not prohibit
5	Not used	-	-
6	Not used	-	-
7	Not used	-	-

#### Detailed Discussions of Bit 0

Select whether to execute V.8 procedure when making a call.

"No": V.8 procedure is not executed even if V.8 procedure is received from the receiver side, and the procedure starts from V.21.

**Detailed Discussions of Bit 1**

Select whether to execute V.8 procedure when receiving a call.

"No": V.8 procedure is not executed, and the procedure starts from V.21.

**Detailed Discussions of Bit 2**

Select whether to execute V.8 procedure when ANSam signal from the receiver side cannot be recognized at the time of making a call and V.8 procedure is declared by DIS signal from the receiver side.

"Yes": CI signal is sent in response to the DIS signal of the receiver side to execute the V.8 procedure.

"No": CI signal is not sent in response to the DIS signal of the receiver side, and the V.21 procedure is executed.

In the case of manual transmission, there will be no V.8 late start regardless of this setting.

**Detailed Discussions of Bit 3**

Select whether to declare the existence of the V.8 procedure with the DIS signal that is transmitted after the ANSam signal in case that the ANSam signal at the reception is not recognized at the caller side.

"Yes": V.8 procedure is declared by DIS signal and V.8 procedure is executed after CI signal is sent from the caller side.

"No": V.8 procedure is not declared by DIS signal, and V.21 procedure is executed.

In the case of manual transmission, there will be no V.8 late start regardless of this setting.

**Detailed Discussions of Bit 4**

Select whether to prohibit fallback from the V.34 receiver side.

"Prohibit": There will be no fallback from the receiver side.

## • SSSW-SW30

**Functional Construction**

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Switching the dial tone detection method	-	New detection method
6	Flow control between pages	Control	Do not control
7	Not used	-	-

**Detailed Discussions of Bit 5**

Switch the detection method when executing the dial tone detection at the time of calling.

0: New detection method (default)

1: Not used

**Detailed Discussions of Bit 6**

Select whether to execute flow control between pages.

## • SSSW-SW50

**Functional Construction**

Bit	Function	1	0
0	Transmission number restriction: Function to prevent no external access code *2	ON: Enable	OFF: Disable
1	Transmission number restriction: Extension allowance, prohibition *2	Prohibited	Allow
2	Transmission number restriction: Add "0" to the first digit of external access code *2	Yes	No
3	Operate as the client of a fax server *1 *a	Yes	No
4	Display the send job stop confirmation screen when pressing Stop key *2	No	Yes
5	Send jobs that are targeted to stop when pressing Stop key *2	Ongoing send job	Incomplete send job
6	not used	-	-
7	not used	-	-

\*1: Supported by the platform version 306 or later

\*2: Supported by the platform version 307 or later

\*a: Enabled only for USA

#### Details of Bit 0

To prevent incorrectly sending fax due to forgetting to use the external access number, "0", this function displays a pop-up warning window and prevents sending and returns to the status before pressing Start button by pressing [OK] after setting the fax number in [Fax] or [Scan and Send] and pressing Start button if the set telephone number does not start with "00". This function is supported even if the machine is operating in the fax server mode.

- 0: ON: Disable
- 1: OFF: Enable

#### CAUTION:

- If using this function, enter the telephone number from the area code.
- This function applies to the fax destination telephone number of "Address List", "One-touch" and "Numeric Keypad input".  
However, the warning is not displayed with "sending from Mail Box" and "manual sending".
- A warning is displayed when sending IP fax but it is not displayed when sending PC fax.
- A warning is not displayed when forwarding transmission.
- If any registered number matches to the condition for displaying a warning, the warning is displayed with "sequential broadcast" and "group sending".
- "\*" and "#" are also processed as a number.

#### NOTE:

Example of sending fax to 03-1234-5678

- The machine accepts sending fax with "0 (external access code) + 03 1234 5678 (telephone number)".
- The machine displays a warning and stops sending with "(no external access code) + 03 1234 5678 (telephone number)".
- If the external access code is other than "0", it can be changed from the following service mode.

Service Mode > FAX > NUM > 080

Change the default setting of 080 from "0" to the external access code used in the installation environment.

#### Details of Bit 1

This is set to allow or prohibit transmission to the extension line.

This is enabled only if Bit 0 (function to prevent no external access code) is "1" (ON: Enable).

If transmission to the extension line is allowed, all telephone numbers not starting with the external access code are allowed. For example, if the external access code is "0", any number starting with "00" as starting 2 digits and number of the extension line are allowed. This means numbers starting with "01" to "09" are prohibited and other numbers are allowed.

If transmission to the extension line is prohibited, only allow the telephone number starting with the external access code + area code "0". For example, if the external access code is "0", allow only numbers starting with "00" as starting 2 digits.

Prohibit all extension numbers. This means only numbers starting with "00" are allowed and other numbers are prohibited.

- 0: Allow
- 1: Prohibit

#### Details of Bit 2

This is the switch to add "0" to the beginning of external access code (default "0") set by the NUM switch 080.

The NUM switch can be used to set "0" and "1" but not "00" and "01" as the external access code.

This switch is used to solve this issue. In the above example, set this setting to "add" and then set the NUM switch 080 to "0" and "1" to set the external access code of "00" and "01".

- 0: No
- 1: Yes

#### CAUTION:

- This automatically adds the external access number to the destination telephone number for sending fax registered by Address List, One-touch and entering by the Numeric Keypad excluding Direct Send and Send from Mail Box.
- This should be set only in the network environment that sends fax by adding the external access code.
- Do not add the external access code to the telephone number for fax send destination as the external access code is automatically added.

#### Details of Bit 3

This switch operates the machine as the client of fax server.

- 0: No
- 1: Yes



- 1:  
To make monitoring tone of the phone line from the speaker from the start of communication until the completion.
- 2:  
Not used
- 3 (OFF):  
There will be no monitoring tone of the phone line from the speaker.

**007: ATT transmission level**

Set the transmission level (ATT).

Increase the transmission level (make it closer to 8) in the case of frequent errors caused by line status at the time of communication.

**NOTE:**

Error codes caused by line status at the time of transmission

##100, ##101, ##102, ##104, ##201, ##280, ##281, ##282, ##283, ##284, ##750, ##752, ##754, ##755, ##757, ##759, ##760, ##762, ##764, ##765, ##767, ##769, ##770, ##772, ##774, ##775, ##777, ##779, ##780, ##782, ##784, ##785, ##787, ##789

Error codes caused by line status at the time of reception

##103, ##106, ##107, ##201, ##793

**008: Upper limit for V.34 modulation speed**

Select the upper limit of the modulation speed (baud rate) in the V.34 primary channel.

When 4 (2743 baud) is selected, the communication is actually performed at 2400 baud.

**009: Upper limit of V.34 data speed**

Select an upper limit of data transmission speed in the V.34 primary channel in the range between 2.4k and 33.6kbps at 2400bps intervals (0: 2.4 kbps to 13: 33.6 kbps).

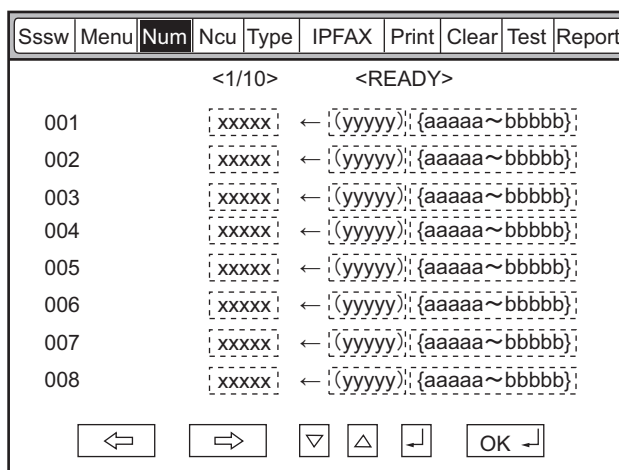
**010: Pseudo CI signal frequency**

Set pseudo CI signal frequency.

Depending on the type of external phones, there is no ring tone when the FAX/TEL switching function is working. Change the pseudo CI signal frequency when there is no ring tone.

**Setting of Numeric Parameter (NUMERIC Param.)**

**Configuration of Numeric Parameters**



No.	Function	Setting range	Default value
002	RTN transmission condition (1)	1 to 99%	10
003	RTN transmission condition (2)	2 to 99 times	15
004	RTN transmission condition (3)	1 to 99 lines	12
005	NCC pause time (before ID code)	1 to 60 sec	4
006	NCC pause time (after ID code)	1 to 60 sec	4
007	Prepose time at the time of making a call	0 to 9999 (x 10 ms)	0



No.	Function	Setting range	Default value
009	Comparing the number of digits between the sender's telephone number and the receiver's telephone number	0 to 20 digits	0
010	Line connection identification time	0 to 9999 (x 10 ms)	5500
011	T.30 T1 timer (for reception)	0 to 9999 (x 10 ms)	3500
013	T.30 EOL timer	500 to 3000 (x 10 ms)	1300
015	Hooking detection time	0 to 999	120
016	Time until a temporary response is obtained when switching FAX/TEL	0 to 9	4
017	Pseudo RBT signal pattern ON time	0 to 999	100
018	Pseudo RBT signal pattern OFF time (short)	0 to 999	0
019	Pseudo RBT signal pattern OFF time (long)	0 to 999	200
020	Pseudo CI signal pattern ON time	0 to 999	100
021	Pseudo CI signal pattern OFF time (short)	0 to 999	0
022	Pseudo CI signal pattern OFF time (long)	0 to 999	200
023	CNG detection level when switching FAX/TEL	0 to 7	4
024	Pseudo RBT transmission level when switching FAX/TEL	10 to 20 (TYPE = STANDARD)	20
025	CNG monitoring time when the answering phone connection function is set		
026	Silent detection level when the answering phone connection function is set		
027	V.21 low-speed flag preamble detection time	20 (-10 ms)	0
028	Off-hook PCB duty settings	1 to 99%	0 (50%)
080	Transmission number restriction: Outside line transmission number *1	0 to 9999	0

\*1 : Supported on the platform version 307 or later

### 002: RTN transmission condition (1)/003: RTN transmission condition (2)/004: RTN transmission condition (3)

Set the RTN signal transmission condition.

In the case of frequent errors caused by RTN signal transmission at the time of reception, increase the parameters to loosen the RTN signal transmission condition.

#### NOTE:

Error codes caused by RTN signal transmission at the time of reception

##104, ##107, ##114, ##201

RTN signal transmission condition (1) is the ratio of error lines for the total number of lines per page of the received image.

RTN signal transmission condition (2) is the reference value (\*2) of burst error (\*1).

RTN signal transmission condition (3) is the number of errors that fail to meet the reference value of burst error.

\*1: Burst error (transmission errors with several continued lines)

\*2: Reference value (When "15" is set, transmission error with 15 consecutive lines is recognized as a burst error.)

When any of the above conditions is detected during reception of image signals, RTN signal is sent after reception of the procedure signal from the sending machine. Increasing such parameter sends less RTN signal.

### 005: NCC pause time (before ID code)

Set the pause time to be automatically entered between the access code and ID code when dialing on NCC (New Common Carrier) line.

### 006: NCC pause time (after ID code)

Set the pause time to be automatically entered between the ID code and the other party's telephone number when dialing on NCC (New Common Carrier) line.

### 007: Prepose time at the time of making a call

When automatically making a call, set the time from closing a line to making a call.

### 009: Comparing the number of digits between the sender's telephone number and the receiver's telephone number

Set the TSI comparing the number of digits (last XX digits) when matching telephone numbers.

**010: Line connection identification time**

Set the line connection identification time.

Increase this parameter in the case of frequent errors caused by line connection status at the time of communication.

**NOTE:**

Error codes caused by line connection status

##005, ##018

The line connection identification time is the duration from when the dial signal is transmitted until the line is disconnected at the sending side, or from when DIS signal is transmitted until the line is disconnected at the reception side.

**011: T.30 T1 timer (for reception)**

Set T1 timer at the time of reception (wait time until receiving the meaningful signal after DIS transmission).

**013: T.30 EOL timer**

Set the receivable 1 line transmission time.

In the case of a long line data length (e.g.: computer FAX), extend the transmission time to prevent reception errors.

**015: Hooking detection time**

Set the hooking detection time.

**016: Time until the primary response is obtained when switching FAX/TEL**

Set the time from when capturing the line until transmission of pseudo RBT at FAX/TEL switching function operation.

**017: Pseudo RBT signal pattern ON time/ 018: Pseudo RBT signal pattern OFF time (short)/ 019: Pseudo RBT signal pattern OFF time (long)**

Set the pattern of pseudo RBT signal to be sent at Fax/Tel switching function operation.

**020: Pseudo CI signal pattern ON time/ 021: Pseudo CI signal pattern OFF time (short)/ 022: Pseudo CI signal pattern OFF time (long)**

Set the pattern of pseudo CI signal to be sent at Fax/Tel switching function operation.

**023: CNG detection level when switching FAX/TEL**

Set the CNG detection level at Fax/Tel switching function operation.

**024: Pseudo RBT transmission level when switching FAX/TEL**

Set the transmission level of pseudo RBT at Fax/Tel switching function operation.

**025: CNG monitoring time when the answering phone connection function is set****027: V21 low-speed flag preamble detection time**

Set the period of time for judge detection of V.21 low-speed command preamble.

Continuous detection for the fixed period of time leads to command analysis.

**028: Off-hook PCB duty settings**

Set the Off-hook PCB duty setting.

When 0 or a value that is 100 or more is entered, the duty becomes 50%.

**080: Transmission number restriction: Outside line transmission number**

This sets the number permitted to dial to the outside line.

Only the outside line transmission by the set number is permitted and other numbers are prohibited from transmission.

## Setting of Destination (TYPE)

### ■ Overview

When the type shown on the display is set, all the service data is set to match each country/region domestic telecommunication standards.

## Setting of Printer Functions (PRINTER)

### ■ Setting of Bit Switch (SSSW)

#### ● SSSW-SW01

##### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Not used	-	-
6	Hold the line (when error code occurs)	Hold	Do not hold
7	Output a print log when DUMP report is output	Output	Do not output

##### Detailed Discussions of Bit 6

Select whether to hold the line when an error code occurs.

However, in the case of vertical scanning prioritized recording, even when 0 is set for Bit 1 and Bit 0, the priority order will be Letter -> A4 -> Legal.

##### Detailed Discussions of Bit 7

Select whether to output a print log at the time of the DUMP report output.

#### ● SSSW-SW05

##### Functional Construction

Bit	Function	1	0
0	Letter priority	Set	Do not set
1	Legal priority	Set	Do not set
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	To prohibit reduced size printing (A4)	Prohibited	Not prohibited
6	To prohibit reduced size printing (A4)	Prohibited	Not prohibited
7	Vertical scanning prioritized recording	Set	Do not set

##### Detailed Discussions of Bit 0 and 1

When an image which can be printed in 100% magnification and with the same number of divided pages on any of A4, letter and legal is received, set which paper is prioritized for printing.

With the settings of Bit 0 and Bit 1, the priority order of the recording paper is shown in the following table.

Bit 1	Bit 0	Priority order of the recording paper
0	0	A4 -> Letter -> Legal
0	1	Letter -> A4 -> Legal
1	0	Legal -> Letter -> A4
1	1	Letter -> Legal -> A4

However, in the case of vertical scanning prioritized recording, the priority order will be Letter -> A4 -> Legal even when 0 is set for Bit 1 and Bit 0.

##### Detailed Discussions of Bit 5 and 6

Select whether to enable reduced size printing for A4 or LTR.

## Detailed Discussions of Bit 7

Set whether to set vertical scanning prioritized recording.

### Set:

If B4 recording paper and A4 recording paper are set and an A4 extra-long image (\*) is received, printing will be on the B4 recording paper.

### Do not set:

If B5 horizontal recording paper and A4 recording paper are set and a B4 image is received, printing will be by division and on B5 horizontal recording paper.

\*: Image B4 or shorter and that cannot be printed on A4 recording paper.

## • SSSW-SW06

### Functional Construction

Bit	Function	1	0
0	Not used	-	-
1	Not used	-	-
2	Not used	-	-
3	Not used	-	-
4	Not used	-	-
5	Reduced printing from A4 to B5	Enable	Disable
6	Not used	-	-
7	Not used	-	-

## Detailed Discussions of Bit 5

Set whether to execute the reduction print that forcibly reduces the received A4 size document into the B5 size. This function is invalid when outputting the report.

## ■ Setting of Numeric Parameter (NUMERIC Param.)

### • Numerical Parameter Composition

No.	Function	Setting range	Initial setting	Unit
01	Missing areas of printing image when receiving image with longer length than standard	0 to 9999	12	1 mm
04	Leading edge blank area	0 to 9999	3	1 mm
05	Trailing edge blank area	0 to 9999	3	1 mm

#### <001: printing upon reception of extra-length image>

Use it to set the range of the image to be removed from when printing an extra-length received image.

Lower the parameter to decrease the range if the trailing edge of the received image must be retained (as when it is longer than the effective recording length).

#### <004: leading edge margin>

Use it to set the leading-edge margin for the effective recording length.

#### <005: trailing edge margin>

Use it to set the trailing-edge margin for the effective recording length.

## IPFAX Setting

### ■ IPFAX

#### ● BASIC N

Bit	Function	Setting range
2	Session control reception timeout (sec.)	0 to 9999 (0*)
20	Reception start delay time (sec.)	0 to 9999 (0*)
21	BYE sending delay time at transmission (x10 msec.)	0 to 9999 (0*)
22	BYE receiving delay time at transmission (x10 msec.)	0 to 9999 (0*)

#### ● NETA NUM

Bit	Function	Setting range
1	T0 timer(Timer C) for IPFAX(sec.)	0 to 9999 (55*)

#### ● NETC NUM

Bit	Function	Setting range
1	SW for adjusting the speed at VoIPGW transmission [%]	0 to 9999* However, the value is fixed in the case of ECM, and is corrected by adding 5 %.
2	VoIPGW buffer size [byte]	0 to 9999* However, when the value is 0, it is internally interpreted as 200.
3	Packet division size [byte]	0 to 9999* However, when the value is 0, it is internally interpreted as 66.
4	Number of VoIPGW buffer reset frames at ECM * At ECM transmission, when frames of the number of this NUM value have been transmitted, the next frames will be transmitted after the VoIPGW buffer becomes empty.	0 to 9999* However, when the value is 0, it is internally interpreted as 16.

#### ● T.38 Bit Setting

##### SW01

Bit	Function	Setting range	
		1	0
1	German mode is effective during T.38 communication.	Effective	Invalid *
2	T.38 significant bit of DIS (bit123) is ignored. (When this SW is effective, the other party's machine is regarded as IPFAX even if DIS bit123 is 0.)	Ignore	Not ignore
3	Transmission ECM = OFF setting	Effective	Invalid *
4	Reception ECM = OFF setting	Effective	Invalid *

#### ● T.38 NUM Setting

Bit	Function	Setting range
1	High-speed flag sending time of ECM mode for IPFAX (x10 msec.).	0 to 9999 (0*)
2	WAIT time from the close of T.38 to the close of SIP: Unit; second (However, the setting becomes 2 seconds even if the setting is changed to 2 or more. ).	0 to 9999 (1*)



## Using Test Mode

## 1. Press the desired item to highlight; then, press the OK key to bring up its screen.

The following table shows text mode items that are valid and invalid when a fax board is installed:

Yes: may be used

-: not used

Level 1	Level 2	Fax Board present
MODEM	RELAY-1	Yes
	RELAY-2	-
	FREQ	Yes
	G3TX	Yes
	DTMFTX	Yes
	TONERX	-
	V34G3TX	Yes
FACULTY	G3 4800TX	Yes
	SPEAKER	-
	DETECT1	-
	DETECT2	-
	DETECT3	-
	VOICETX	-
DATA SET		-
ISDNMOD		-
ISDNMOD2		-

**CAUTION:**

Do not use items in the table identified as "-."

## ■ MODEM Test

### ● Relay Test (RELAY-1)

Use it to see if the individual relays on the NCU board go on and off as expected.


Sssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
<MODEM>	<RELAY-1>	<1/1>	<READY>						
CML	OFF								
P	OFF								
S	OFF								
H	OFF								
D	OFF								
R	OFF								







## Using Text Mode

- From the relays indicated on the screen, select the one you want to test; then, turn it off or on using the Up/Down key. (Some of the relays may not actually exist on the NCU board.)



### • Frequency Test (FREQ)


Of the items indicated below, press one; in response, the DC circuit will be closed and the selected frequency will be transmitted using the tone transmission function of the modem. You can also monitor the transmission signal by listening to the sound generated by the speaker. To stop the operation and end test mode, press the  key.







Ssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
				<MODEM>	<FREQ>	<1/1>	<READY>		
RBT									
462Hz									
1100Hz									
1300Hz									
1500Hz									
1650Hz									
1850Hz									
2100Hz									
									

#### CAUTION:

'RBT' is not currently supported.

### • G3 Signal Transmission Test (G3 Tx)

Of the items indicated below, press one. In response, the DC circuit will be closed and the selected frequency will be transmitted using the G3 signal transmission function of the modem. You can also monitor the transmission signal by listening to the sound generated by the speaker. To stop the operation and end test mode, press the  key.

Ssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
				<MODEM>	<G3TX>	<1/2>	<READY>		
300bps									
2400bps									
4800bps									
7200bps									
9600bps									
TC7200									
TC9600									
12000bps									
									

Sssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
<MODEM>	<G3TX>	<2/2>	<READY>						
	14400bps								
	300-ALL0								
	300-ALL1								
	300-1:1								
	300-1:4								
	300-4:1								

**CAUTION:**

'300-ALL0' through '300-4:1' are not currently supported.

### • DTMF Transmission Test

Of the items indicated below, press one; in response, the DC circuit will be closed and the selected DTMF signal will be transmitted using the DTMF transmission function of the modem. You can also monitor the transmission signal by listening to the speaker. To stop the operation and to end test mode, press the key.

Sssw	Menu	Num	Ncu	Type	IP FAX	Print	Clear	Test	Report
<MODEM>	<DTMFTX>	<1/1>	<READY>						
	LONG	0 1 2 3 4 5 6 7 8 9 * #							

Using Text Mode

1. From the items indicated on the screen, select the item you want to test; then, press the key on keypad that corresponds to the DTMF signal to test.

**CAUTION:**

'SHORT' is not currently supported.

### • V.34 G3 Signal Transmission Test (V34G3Tx)

Select the transmission speed you want to test, and then select a modulation speed (baud rate); in response, the V.34 G3 transmission signal will be transmitted to the telephone line terminal and the speaker. To stop the operation and to end test mode, press the key.





- \*1: RX, total reception number of times; TX, total transmission number of times.
- \*2: number of pages sent/received according to original size.
- \*3: number of pages sent/received in connection with different modem speeds (NWSPD : For IPFAX communication count).
- \*4: number of communication pages by resolution(Standard, Fine, Super Fine, Ultra Fine).
- \*5: number of pages sent/received in connection with different coding methods.
- \*6: number of transmissions/receptions according to mode.
- \*7: number of occurrences according to error code.

Indication sample



It provides error information on the 3 most recent communications.

```

2003 0902 TUE 12:00 FAX                               0001
*1----- #1 LATEST                                     #000
*2----- START TIME                                0902 10:00
*3----- OTHER PARTY                               12345678
*4----- MAKER CODE                                10001000
*5----- MACHINE CODE                              0100001 00000000
          RCV VS FRAME                               E0 81 85 D4 90 7E 00 00 <-Not displayed when IPFAX is enabled
          SYMBOL RATE                               3429 baud
          DATA RATE                                28800 bps [V.34]
          TX LVL REDUCTION                           0
          ERR ABCODE                                 00
          ERR SECTXB                                 00
          ERR SECRXB                                 00
*6----- Rx : (bit 1)                               00000100 01110111 01011111 00100011 00000001 10101001 00000001 00000001 (bit 64)
          (bit 65)                                00000001 00000001 00000100 00000000 00000000 00000000 00000000 00000000 (bit 128)
*7----- Tx : (bit 1)                               00000000 01000010 00011111 00100001 00000001 00000001 00000001 00000001 (bit 64)
          (bit 65)                                00000001 00000001 00000100 00000000 00000000 00000000 00000000 00000000 (bit 128)

          Rx : NSF CSI DIS          CFR          MCF          MCF
          Tx :          NSS TSI DCS    PIX-288 PPS-NUL    PIX-288 PPS-NUL    PIX-288 PPS-NUL

#2                                     #000
          START TIME                                0902 09:30
          OTHER PARTY                               12345678
          MAKER CODE                                10001000
          MACHINE CODE                              0100001 00000000
          RCV VS FRAME                               E0 81 85 D4 90 7E 00 00 <-Not displayed when IPFAX is enabled
          SYMBOL RATE                               3429 baud
          DATA RATE                                28800 bps [V.34]
          TX LVL REDUCTION                           0
          ERR ABCODE                                 00
          ERR SECTXB                                 00
          ERR SECRXB                                 00

          Rx : (bit 1)                               00000100 01110111 01011111 00100011 00000001 10101001 00000001 00000001 (bit 64)
          (bit 65)                                00000001 00000001 00000100 00000000 00000000 00000000 00000000 00000000 (bit 128)
          Tx : (bit 1)                               00000000 01000010 00011111 00100001 00000001 00000001 00000001 00000001 (bit 64)
          (bit 65)                                00000001 00000001 00000100 00000000 00000000 00000000 00000000 00000000 (bit 128)

          Rx : NSF CSI DIS          CFR          MCF          MCF
          Tx :          NSS TSI DCS    PIX-288 PPS-NUL    PIX-288 PPS-NUL    PIX-288 PPS-NUL

#3 OLDEST                               #000
          START TIME                                0902 09:00
          OTHER PARTY                               12345678
          MAKER CODE                                10001000
          MACHINE CODE                              0100001 00000000
          RCV VS FRAME                               E0 81 85 D4 90 7E 00 00
          SYMBOL RATE                               3429 baud
          DATA RATE                                28800 bps [V.34]
          TX LVL REDUCTION                           0
          ERR ABCODE                                 00
          ERR SECTXB                                 00
          ERR SECRXB                                 00
    
```

- \*1: service error code.
- \*2: START TIME, date and time (in 24-hr notation).
- \*3: OTHER PARTY, telephone number sent by the other party.
- \*4: MAKER CODE, manufacturer code.
- \*5: MACHINE CODE, model code.
- \*6: bit 1 through bit 128 of DIS, DCS, or DTC that has been received.
- \*7: bit 1 through bit 128 of DIS, DCS, or DTC that has been transmitted.
- \*8: RX, procedural signal received; TX, procedural signal transmitted.

## ■ Error Transmission Report

An error transmission report is an error transmission report together to which a service error code and error dump list is attached.

2003 09/02 TUE 12:00 FAX

0001

```

*****
*** FAX ERROR TX REPORT ***
*****
TX FUNCTION WAS NOT COMPLETED

JOB NO.                1269
DESTINATION ADDRESS    12345678
PSWDSUBADDRESS
DESTINATION ID
ST. TIME              09/02 09:00
USAGE T              01'50
PGS.                 1
RESULT               NG
                   1      ##750
    
```

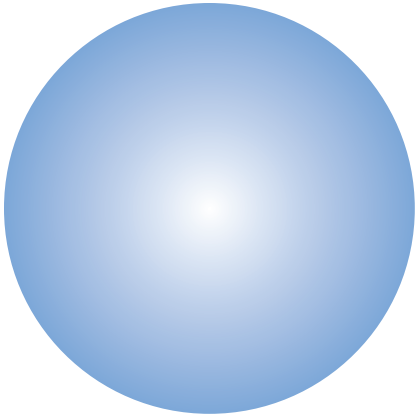
```

START TIME          09/02 09:00
OTHER PARTY         12345678
MAKER CODE         10001000
MACHINE CODE       0100001 00000000
RCV VS FRAME       E0 81 85 D4 90 7E 00 00
SYMBOL RATE        3429 baud
DATA RATE          28800 bps [V.34]
TX LVL REDUCTION   0
ERR ABCODE         92
ERR SECTXB        8A
ERR SECRXB        80
    
```

```

Rx : (bit 1 ) 00000100 01110111 01011111 00100011 00000001 10101001 00000001 (bit 56)
      (bit 57) 00000001 00000001 00000100 00000000 00000000 (bit 96)
Tx : (bit 1 ) 00000000 01000010 00011111 00100001 00000001 00000001 00000001 (bit 56)
      (bit 57) 00000001 00000001 00000100 00000000 00000000 (bit 96)
    
```

Rx : NSF CSI DIS	CFR	MCF	MCF
Tx : NSS TSI DCS	PIX-288 PPS-NUL	PIX-288 PPS-NUL	PIX-288 PPS-NUL
Rx : MCF	MCF	MCF	
Tx :	PIX-288 PPS-NUL	PIX-288 PPS-EOP	DCN



# APPENDICES

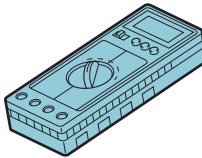

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## Service Tools

### List of Special Tools

When servicing this machine, the special tools shown below are required besides the standard tools.

Tool name	Tool No.	Rank	Configuration	Use/Remarks
Digital multi-meter	FY9-2002	A		Used for electricity check of the voltage or conduction check
CA-1 Test Sheet	FY9-9030	A		For image adjustment/check

Reference: Rank

A: Tool each service engineers should have 1 pc per engineer

B: Tool a group of approx. 5 engineers should have 1 pc per group

### Solvents and Oils

Item	Uses	Parts No.	Remarks
Alcohol	Cleaning; e.g.,	-	<ul style="list-style-type: none"> <li>Do not bring near fire.</li> <li>Procure locally.</li> </ul>

## General Circuit Diagram

### Host machine

- "1. DC Controller PCB/High-voltage power supply PCB1/High-voltage power supply PCB2/Finisher Controller PCB" on page 746
- "2. DC Controller PCB/High-voltage power supply PCB1/Low-voltage Power Supply PCB/FIXING UNIT/Main Controller PCB" on page 747
- "3. Control Panel/Main Controller PCB/DC Controller PCB" on page 748
- "4. Main Controller PCB/FAX" on page 749
- "5. Finisher" on page 750

### Control Panel

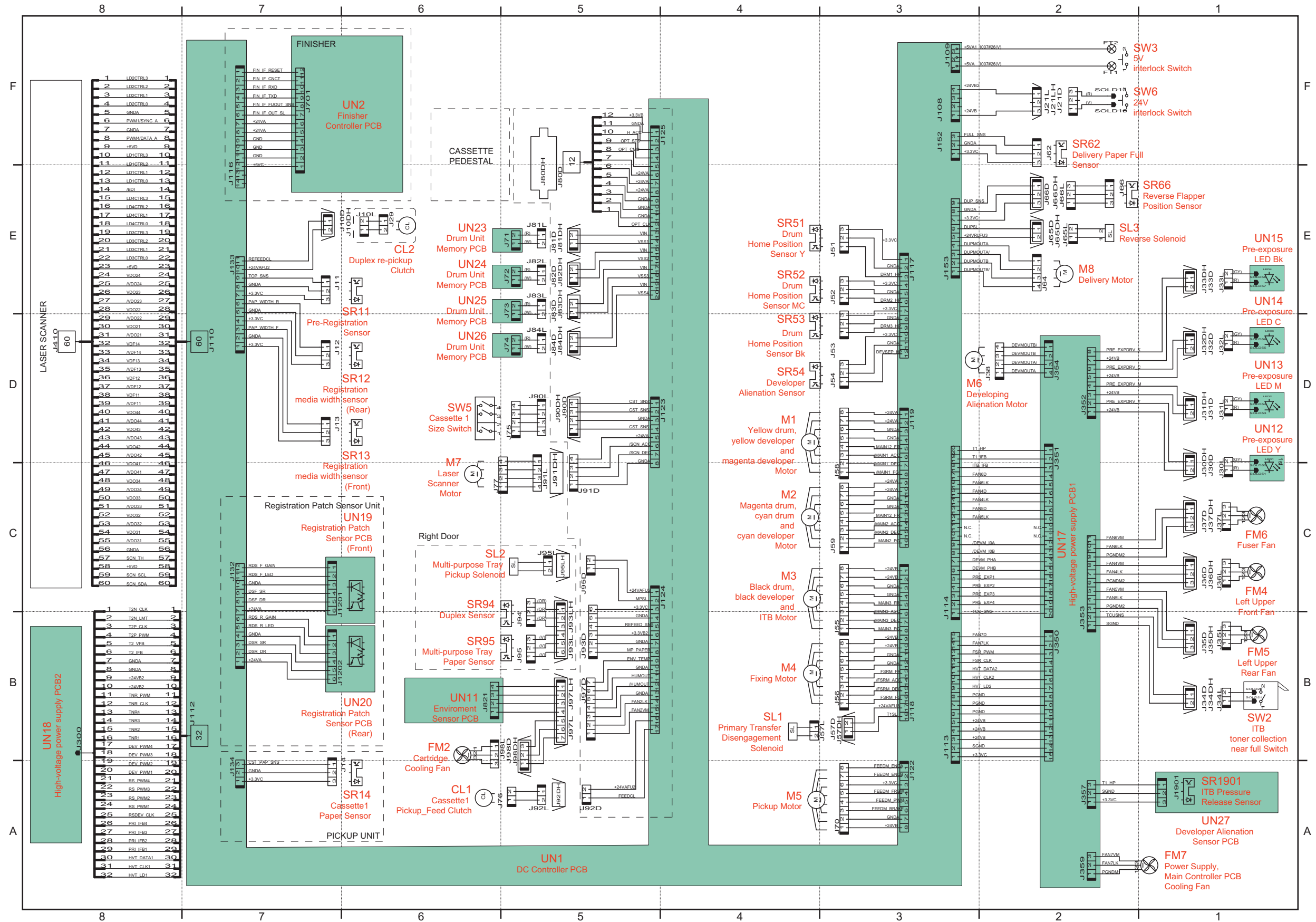
- "Control Panel" on page 751

### ADF

- "ADF" on page 752



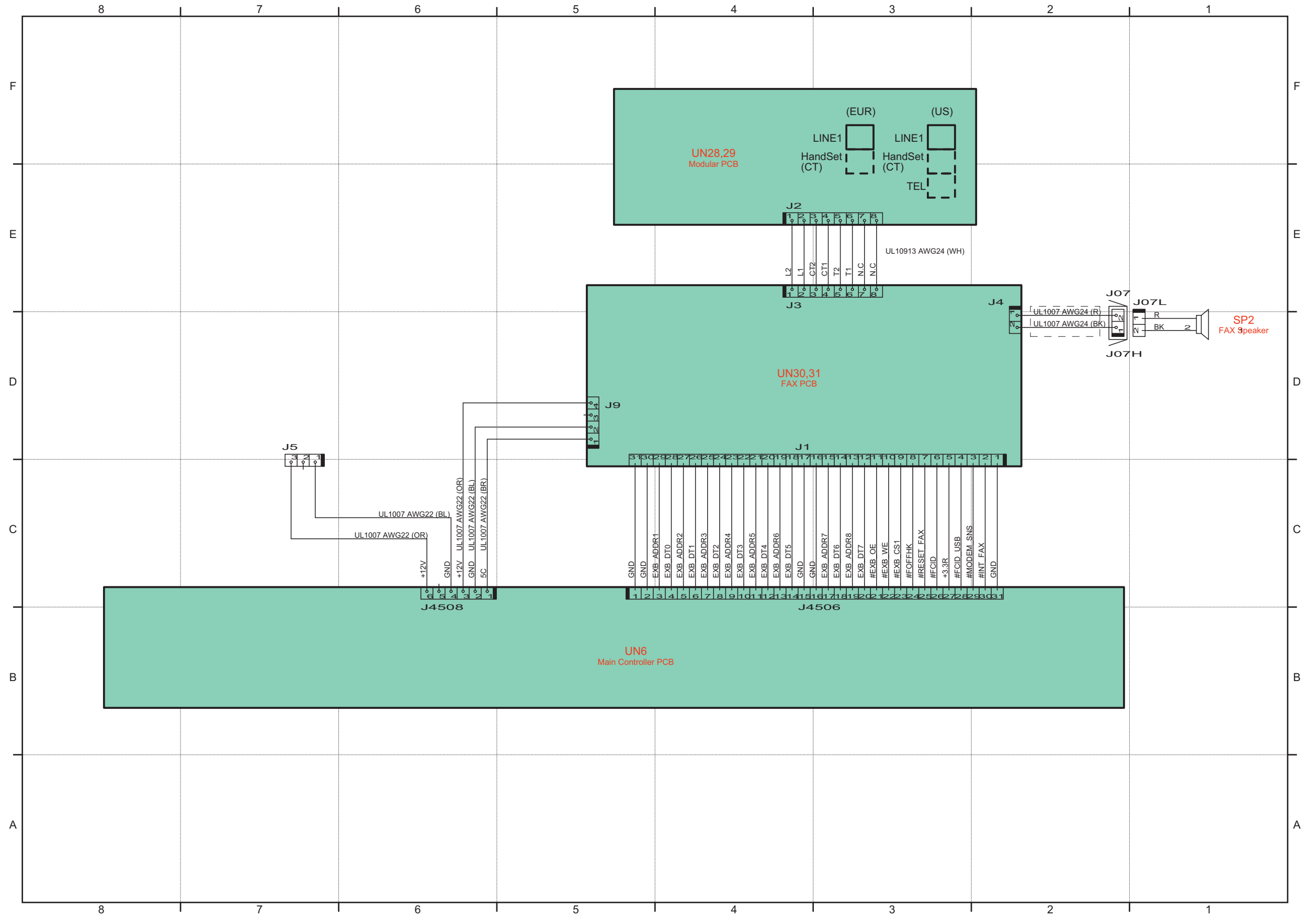
1. DC Controller PCB/High-voltage power supply PCB1/High-voltage power supply PCB2/Finisher Controller PCB



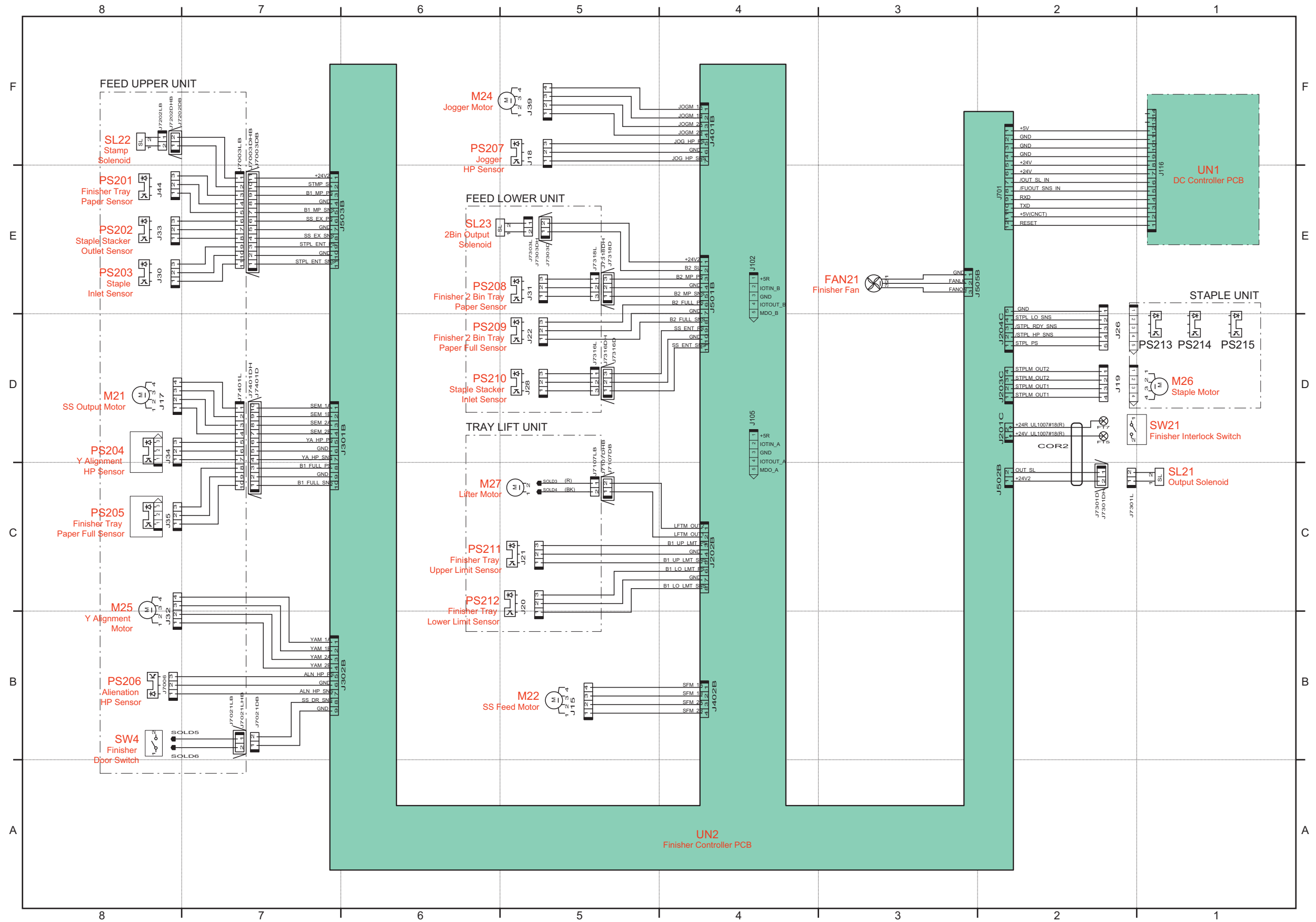




4. Main Controller PCB/FAX

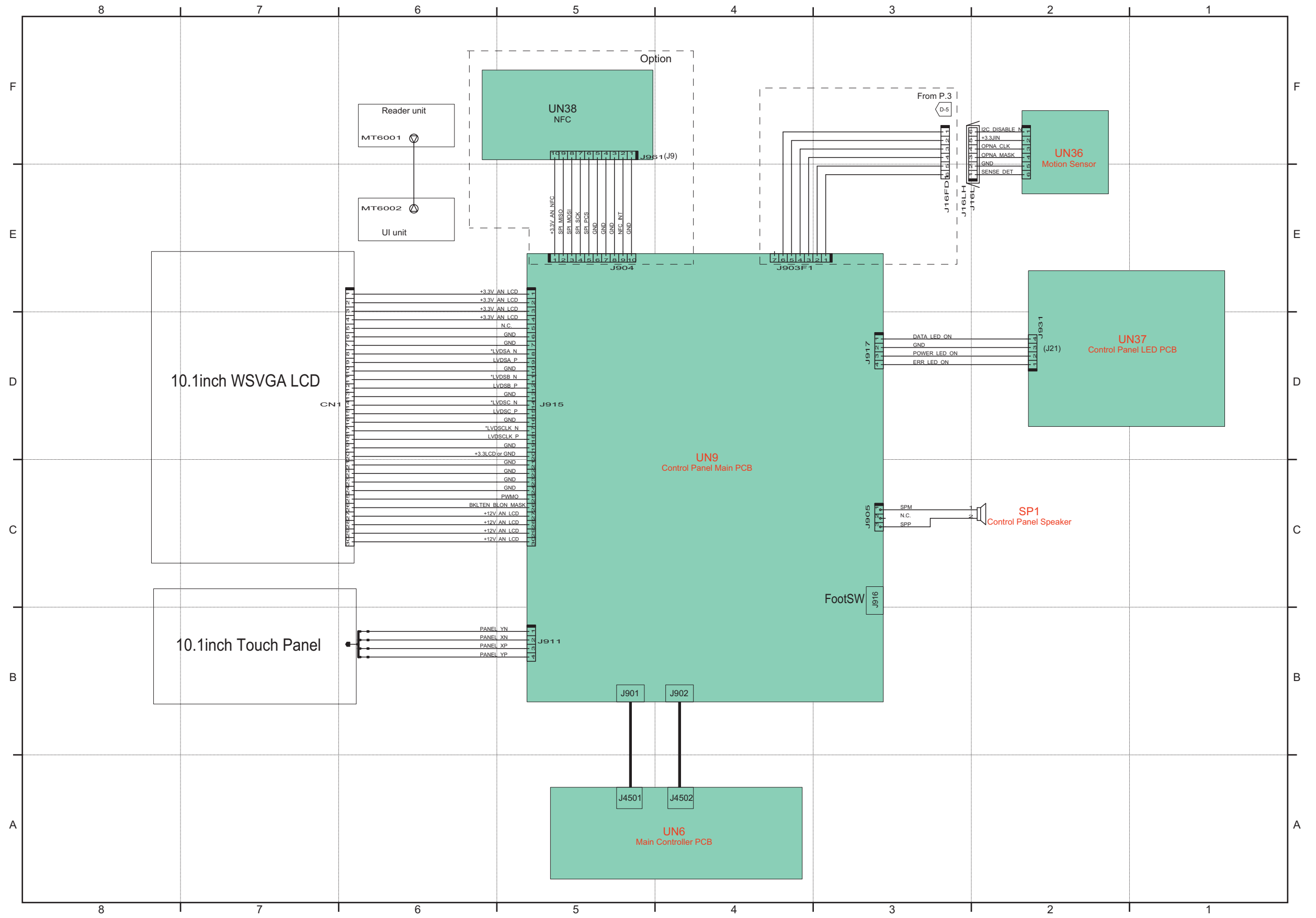


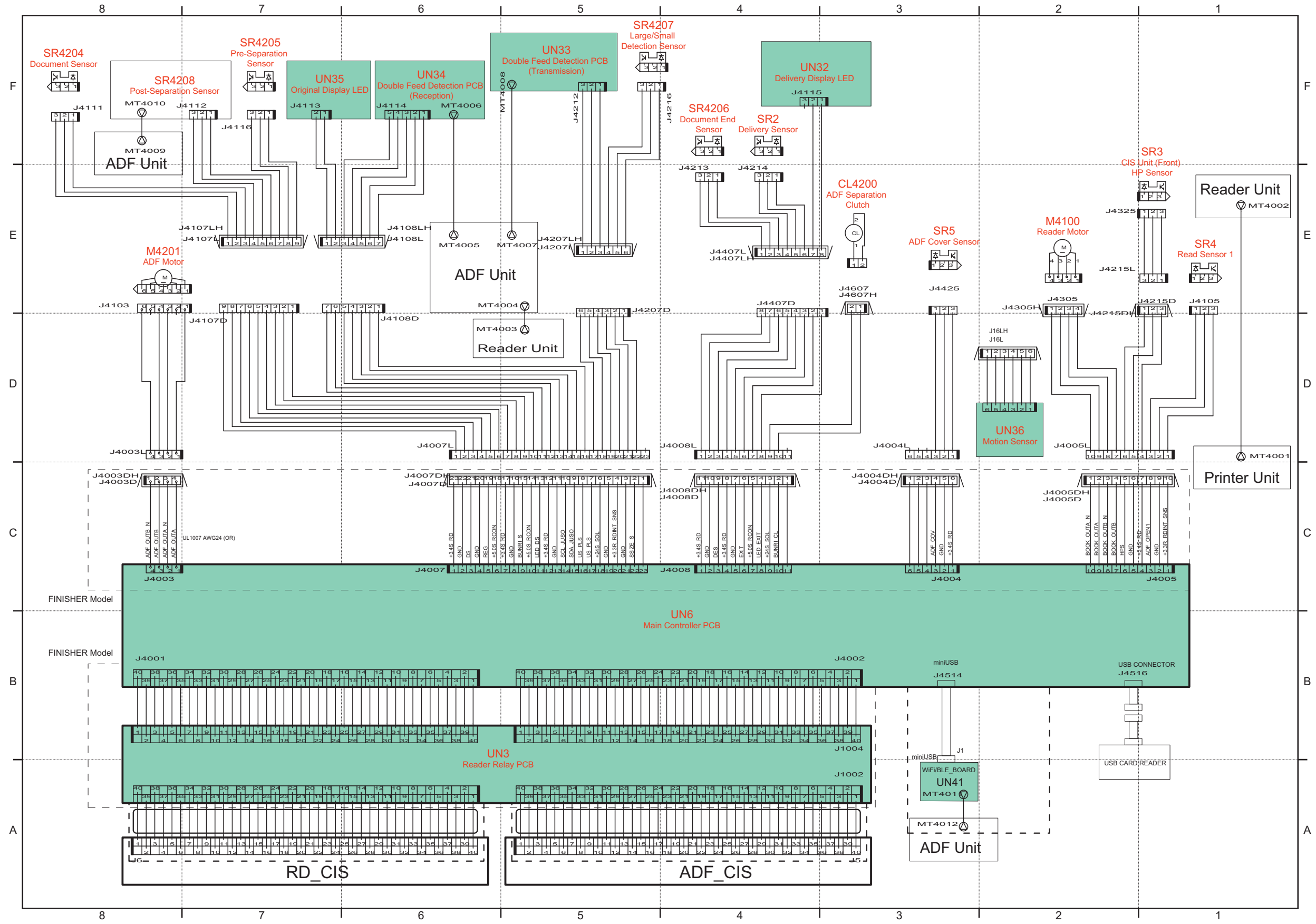
5. Finisher



P.5







# Software Counter Specifications

## Software counter classification

Software counter is classified according to the input number as follows:

No.	Counter item	No.	Counter item
000 to 099	Toner Bottle	500 to 599	Scan
100 to 199	Total	600 to 699	Mail Box print, memory media print
200 to 299	Copy	700 to 799	Reception print, Advanced Box print, network print, mobile print
300 to 399	Print	800 to 899	Report print
400 to 499	Copy + Print	900 to 999	Transmission

## Description of codes in the table

Code	Description	Code	Description
Large	Paper larger than B4 size	Copy	Local copy
Small size	Paper equal to or smaller than B4	Copy A	Local copy + Mail Box print
The number 1 and 2 in "Counter item"	The count for large size paper	Print	PDL print + Report print + Mail Box print
The size as which "B4" should be counted (service mode: B4-L-CNT)	0: Small (default) 1: Large	Print A	Local copy + Mail Box print
Total A	Total excluding local copy	Scan	Black scan + Color scan
Total B	Total excluding local copy + Mail Box print	-	-

### CAUTION:

When printing in the free size setting, it is counted in the large.

## Related Service Mode

COPIER > OPTION > USER > B4-L-CNT

### 000 to 099

Number on the screen	Counter item	Number on the screen	Counter item
064	Number of Toner Container premature replacements (Black)	071	Number of new Toner Container installations (Black)
065	Number of Toner Container premature replacements (Yellow)	072	Number of new Toner Container installations (Yellow)
066	Number of Toner Container premature replacements (Magenta)	073	Number of new Toner Container installations (Magenta)
067	Number of Toner Container premature replacements (Cyan)	074	Number of new Toner Container installations (Cyan)

### 100 to 199

Number on the screen	Counter item	Number on the screen	Counter item
101	Total 1	140	Large A (2-sided)
102	Total 2	141	Small A (2-sided)
103	Total (Large)	142	Total A (Single Color 1)
104	Total (Small)	143	Total A (Single Color 2)
105	Total (Full Color 1)	144	Total A (Full Color/Large)

Number on the screen	Counter item	Number on the screen	Counter item
106	Total (Full Color 2)	145	Total A (Full Color/Small)
108	Total (Black & White 1)	146	Total A (Full Color + Single Color/Large)
109	Total (Black & White 2)	147	Total A (Full Color + Single Color/Small)
110	Total (Single Color/Large)	148	Total A (Full Color + Single Color 2)
111	Total (Single Color/Small)	149	Total A (Full Color + Single Color 1)
112	Total (Black & White/Large)	150	Total B1
113	Total (Black & White/Small)	151	Total B2
114	Total 1 (2-Sided)	152	Total B (Large)
115	Total 2 (2-sided)	153	Total B (Small)
116	Large (2-sided)	154	Total B (Full Color 1)
117	Small (2-sided)	155	Total B (Full Color 2)
118	Total (Single Color 1)	156	Total B (Black & White 1)
119	Total (Single Color 2)	157	Total B (Black & White 2)
120	Total (Full Color/Large)	158	Total B (Single Color/Large)
121	Total (Full Color/Small)	159	Total B (Single Color/Small)
122	Total (Full Color + Single Color/Large)	160	Total B (Black & White/Large)
123	Total (Full Color + Single Color/Small)	161	Total B (Black & White/Small)
124	Total (Full Color + Single Color 2)	162	Total B1 (2-sided)
125	Total (Full Color + Single Color 1)	163	Total B2 (2-sided)
126	Total A1	164	Large B (2-sided)
127	Total A2	165	Small B (2-sided)
128	Total A (Large)	166	Total B (Single Color 1)
129	Total A (Small)	167	Total B (Single Color 2)
130	Total A (Full Color 1)	168	Total B (Full Color/Large)
131	Total A (Full Color 2)	169	Total B (Full Color/Small)
132	Total A (Black & White 1)	170	Total B (Full Color + Single Color/Large)
133	Total A (Black & White 2)	171	Total B (Full Color + Single Color/Small)
134	Total A (Single Color/Large)	172	Total B (Full Color + Single Color 2)
135	Total A (Single Color/Small)	173	Total B (Full Color + Single Color 1)
136	Total A (Black & White/Large)	181	Unidentified Toner Bottle (Black)
137	Total A (Black & White/Small)	182	Unidentified Toner Bottle (Yellow)
138	Total A1 (2-sided)	183	Unidentified Toner Bottle (Magenta)
139	Total A2 (2-sided)	184	Unidentified Toner Bottle (Cyan)

## 200 to 299

Number on the screen	Counter item	Number on the screen	Counter item
201	Copy (Total 1)	250	Copy A (Black & White 2)
202	Copy (Total 2)	251	Copy A (Full Color/Large)
203	Copy (Large)	252	Copy A (Full Color/Small)
204	Copy (Small)	253	Copy A (Single Color/Large)
205	Copy A (Total 1)	254	Copy A (Single Color/Small)
206	Copy A (Total 2)	255	Copy A (Black & White/Large)
207	Copy A (Large)	256	Copy A (Black & White/Small)
208	Copy A (Small)	257	Copy A (Full Color + Single Color/Large)
209	Local copy (Total 1)	258	Copy A (Full Color + Single Color/Small)
210	Local copy (Total 2)	259	Copy A (Full Color + Single Color 2)
211	Local copy (Large)	260	Copy A (Full Color + Single Color 1)
212	Local copy (Small)	261	Copy A (Full Color/Large/2-sided)
217	Copy (Full Color 1)	262	Copy A (Full Color/Small/2-sided)
218	Copy (Full Color 2)	263	Copy A (Single Color/Large/2-sided)

Number on the screen	Counter item	Number on the screen	Counter item
219	Copy (Single Color 1)	264	Copy A (Single Color/Small/2-sided)
220	Copy (Single Color 2)	265	Copy A (Black & White/Large/2-sided)
221	Copy (Black & White 1)	266	Copy A (Black & White/Small/2-sided)
222	Copy (Black & White 2)	273	Local copy (Full Color 1)
223	Copy (Full Color/Large)	274	Local copy (Full Color 2)
224	Copy (Full Color/Small)	275	Local copy (Single Color 1)
225	Copy (Single Color/Large)	276	Local copy (Single Color 2)
226	Copy (Single Color/Small)	277	Local copy (Black & White 1)
227	Copy (Black & White/Large)	278	Local copy (Black & White 2)
228	Copy (Black & White/Small)	279	Local copy (Full Color/Large)
229	Copy (Full Color + Single Color/Large)	280	Local copy (Full Color/Small)
230	Copy (Full Color + Single Color/Small)	281	Local copy (Single Color/Large)
231	Copy (Full Color + Single Color/2)	282	Local copy (Single Color/Small)
232	Copy (Full Color + Single Color/1)	283	Local copy (Black & White/Large)
233	Copy (Full Color/Large/2-sided)	284	Local copy (Black & White/Small)
234	Copy (Full Color/Small/2-sided)	285	Local copy (Full Color + Single Color/Large)
235	Copy (Single Color/Large/2-sided)	286	Local copy (Full Color + Single Color/Small)
236	Copy (Single Color/Small/2-sided)	287	Local copy (Full Color + Single Color 2)
237	Copy (Black & White/Large/2-sided)	288	Local copy (Full Color + Single Color 1)
238	Copy (Black & White/Small/2-sided)	289	Local copy (Full Color/Large/2-sided)
245	Copy A (Full Color 1)	290	Local copy (Full Color/Small/2-sided)
246	Copy A (Full Color 2)	291	Local copy (Single Color/Large/2-sided)
247	Copy A (Single Color 1)	292	Local copy (Single Color/Small/2-sided)
248	Copy A (Single Color 2)	293	Local copy (Black & White/Large/2-sided)
249	Copy A (Black & White 1)	294	Local copy (Black & White/Small/2-sided)

## 300 to 399

Number on the screen	Counter item	Number on the screen	Counter item
301	Print (Total 1)	332	PDL print (Total 2)
302	Print (Total 2)	333	PDL print (Large)
303	Print (Large)	334	PDL print (Small)
304	Print (Small)	335	PDL print (Full Color 1)
305	Print A (Total 1)	336	PDL print (Full Color 2)
306	Print A (Total 2)	337	PDL print (Single Color 1)
307	Print A (Large)	338	PDL print (Single Color 2)
308	Print A (Small)	339	PDL print (Black & White 1)
309	Print (Full Color 1)	340	PDL print (Black & White 2)
310	Print (Full Color 2)	341	PDL print (Full Color/Large)
311	Print (Single Color 1)	342	PDL print (Full Color/Small)
312	Print (Single Color 2)	343	PDL print (Single Color/Large)
313	Print (Black & White 1)	344	PDL print (Single Color/Small)
314	Print (Black & White 2)	345	PDL print (Black & White/Large)
315	Print (Full Color/Large)	346	PDL print (Black & White/Small)
316	Print (Full Color/Small)	351	PDL print (Full Color/Large/2-sided)
317	Print (Single Color/Large)	352	PDL print (Full Color/Small/2-sided)
318	Print (Single Color/Small)	353	PDL print (Single Color/Large/2-sided)
319	Print (Black & White/Large)	354	PDL print (Single Color/Small/2-sided)
320	Print (Black & White/Small)	355	PDL print (Black & White/Large/2-sided)
321	Print (Full Color + Single Color/Large)	356	PDL print (Black & White/Small/2-sided)
322	Print (Full Color + Single Color/Small)		

Number on the screen	Counter item	Number on the screen	Counter item
323	Print (Full Color + Single Color/2)		
324	Print (Full Color + Single Color/1)		
325	Print (Full Color/Large/2-sided)		
326	Print (Full Color/Small/2-sided)		
327	Print (Single Color/Large/2-sided)		
328	Print (Single Color/Small/2-sided)		
329	Print (Black & White/Large/2-sided)		
330	Print (Black & White/Small/2-sided)		
331	PDL print (Total 1)	-	-

## 400 to 499

Number on the screen	Counter item	Number on the screen	Counter item
401	Copy + Print (Full Color/Large)	412	Copy + Print (Small)
402	Copy + Print (Full Color/Small)	413	Copy + Print (2)
403	Copy + Print (Black & White/Large)	414	Copy + Print (1)
404	Copy + Print (Black & White/Small)	415	Copy + Print (Single Color/Large)
405	Copy + Print (Black & White 2)	416	Copy + Print (Single Color/Small)
406	Copy + Print (Black & White 1)	417	Copy + Print (Full Color/Large/2-sided)
407	Copy + Print (Full Color + Single Color/Large)	418	Copy + Print (Full Color/Small/2-sided)
408	Copy + Print (Full Color + Single Color/Small)	419	Copy + Print (Single Color/Large/2-sided)
409	Copy + Print (Full Color + Single Color/2)	420	Copy + Print (Single Color/Small/2-sided)
410	Copy + Print (Full Color + Single Color/1)	421	Copy + Print (Black & White/Large/2-sided)
411	Copy + Print (Large)	422	Copy + Print (Black & White/Small/2-sided)

## 500 to 599

Number on the screen	Counter item	Number on the screen	Counter item
501	Scan (Total 1)	507	Black & White scan (Large)
502	Scan (Total 2)	508	Black & White scan (Small)
503	Scan (Large)	509	Color scan (Total 1)
504	Scan (Small)	510	Color scan (Total 2)
505	Black & White scan (Total 1)	511	Color scan (Large)
506	Black & White scan (Total 2)	512	Color scan (Small)

## 600 to 699

Number on the screen	Counter item	Number on the screen	Counter item
601	Mail Box print (Total 1)	622	Mail Box print (Full Color/Small/2-sided)
602	Mail Box print (Total 2)	623	Mail Box print (Single Color/Large/2-sided)
603	Mail Box print (Large)	624	Mail Box print (Single Color/Small/2-sided)
604	Mail Box print (Small)	625	Mail Box print (Black & White/Large/2-sided)
605	Mail Box print (Full Color 1)	626	Mail Box print (Black & White/Small/2-sided)
606	Mail Box print (Full Color 2)	631	Memory media print (Total 1)
607	Mail Box print (Single Color 1)	632	Memory media print (Total 2)
608	Mail Box print (Single Color 2)	633	Memory media print (Large)
609	Mail Box print (Black & White 1)	634	Memory media print (Small)
610	Mail Box print (Black & White 2)	635	Memory media print (Full Color 1)

Number on the screen	Counter item	Number on the screen	Counter item
611	Mail Box print (Full Color/Large)	636	Memory media print (Full Color 2)
612	Mail Box print (Full Color/Small)	639	Memory media print (Black & White 1)
613	Mail Box print (Single Color/Large)	640	Memory media print (Black & White 2)
614	Mail Box print (Single Color/Small)	641	Memory media print (Full Color/Large)
615	Mail Box print (Black & White/Large)	642	Memory media print (Full Color/Small)
616	Mail Box print (Black & White/Small)	645	Memory media print (Black & White/Large)
617	Mail Box print (Full Color + Single Color/Large)	646	Memory media print (Black & White/Small)
618	Mail Box print (Full Color + Single Color/Small)	651	Memory media print (Full Color/Large/2-sided)
619	Mail Box print (Full Color + Single Color 2)	652	Memory media print (Full Color/Small/2-sided)
620	Mail Box print (Full Color + Single Color 1)	655	Memory media print (Black & White/Large/2-sided)
621	Mail Box print (Full Color/Large/2-sided)	656	Memory media print (Black & White/Small/2-sided)

## 700 to 799

Number on the screen	Counter item	Number on the screen	Counter item
701	Reception print (Total 1)	735	Advanced Box print (Full Color/Large)
702	Reception print (Total 2)	736	Advanced Box print (Full Color/Small)
703	Reception print (Large)	737	Advanced Box print (Black & White/Large)
704	Reception print (Small)	738	Advanced Box print (Black & White/Small)
705	Reception print (Full Color 1)	739	Advanced Box print (Full Color/Large/2-sided)
706	Reception print (Full Color 2)	740	Advanced Box print (Full Color/Small/2-sided)
709	Reception print (Black & White 1)	741	Advanced Box print (Black & White/Large/2-sided)
710	Reception print (Black & White 2)	742	Advanced Box print (Black & White/Small/2-sided)
711	Reception print (Full Color/Large)	743	Network print (Total 1)
712	Reception print (Full Color/Small)	744	Network print (Total 2)
715	Reception print (Black & White/Large)	745	Network print (Large)
716	Reception print (Black & White/Small)	746	Network print (Small)
721	Reception print (Full Color/Large/2-sided)	747	Network print (Full Color 1)
722	Reception print (Full Color/Small/2-sided)	748	Network print (Full Color 2)
725	Reception print (Black & White/Large/2-sided)	749	Network print (Black & White 1)
726	Reception print (Black & White/Small/2-sided)	750	Network print (Black & White 2)
727	Advanced Box print (Total 1)	751	Network print (Full Color/Large)
728	Advanced Box print (Total 2)	752	Network print (Full Color/Small)
729	Advanced Box print (Large)	753	Network print (Black & White/Large)
730	Advanced Box print (Small)	754	Network print (Black & White/Small)
731	Advanced Box print (Full Color 1)	755	Network print (Full Color/Large/2-sided)
732	Advanced Box print (Full Color 2)	756	Network print (Full Color/Small/2-sided)
733	Advanced Box print (Black & White 1)	757	Network print (Black & White/Large/2-sided)
734	Advanced Box print (Black & White 2)	758	Network print (Black & White/Small/2-sided)

## 800 to 899

Number on the screen	Counter item	Number on the screen	Counter item
801	Report print (Total 1)	811	Report print (Full Color/Large)
802	Report print (Total 2)	812	Report print (Full Color/Small)
803	Report print (Large)	815	Report print (Black & White/Large)
804	Report print (Small)	816	Report print (Black & White/Small)
805	Report print (Full Color 1)	821	Report print (Full Color/Large/2-sided)
806	Report print (Full Color 2)	822	Report print (Full Color/Small/2-sided)
809	Report print (Black & White 1)	825	Report print (Black & White/Large/2-sided)



Number on the screen	Counter item	Number on the screen	Counter item
810	Report print (Black & White 2)	826	Report print (Black & White/Small/2-sided)

## 900 to 999

Number on the screen	Counter item	Number on the screen	Counter item
915	Transmission scan Total 2 (Color)	940	Remote scan (Black & White)
916	Transmission scan Total 2 (Black & White)	945	Transmission scan/E-mail (Color)
917	Transmission scan Total 3 (Color)	946	Transmission scan/E-mail (Black & White)
918	Transmission scan Total 3 (Black & White)	959	Media scan (Color)
921	Transmission scan Total 5 (Color)	960	Media scan (Black & White)
922	Transmission scan Total 5 (Black & White)	961	Application scan (Total 1)
929	Transmission scan Total 6 (Color)	962	Application Black & White scan (Total 1)
930	Transmission scan Total 6 (Black & White)	963	Application Color scan (Total 1)
937	Mail Box scan (Color)	964	Super Box Local scan (Color)
938	Mail Box scan (Black & White)	965	Super Box Local scan (Black & White)
939	Remote scan (Color)	-	-

# Removal

## Overview

- User data kept by the machine contains address books and inbox documents that users can recognize.
- For security, the Settings/Registration menu for user is provided to delete data on Flash PCB and perform overwrite deletion to render user data on Storage unrecoverable.
- Before the removal of machine, be sure to explain to the user that the above mode must be used to completely delete data. When performing the user operation as the substitute, make sure that the service staff executes this to prevent the information leak of user data.

## ■ Cancelling the Device Registration

If Data Backup Service is used, it is required to perform the following steps in the order.

1. **Stop using the Data Backup Service. (Operation on CBIO side)**
2. **Delete all the backup data. (Operation on CBIO side)**
3. **Cancel the device registration. (Operation on the device side)**

### NOTE:

For the above-mentioned procedure, see the User's Guide for Data Backup Service or the Service Manual for the imageRUNNER ADVANCE system.

If the User's Guide is not available, see the technical documents published by each sales company.

### CAUTION:

Be sure to cancel the device registration before deleting the user, because the device registration cannot be cancelled after deleting the user data.

## ■ User data deletion

- To delete user data, execute Settings/Registration > Management Settings > System Management > Initialize All Data/Settings. Performing Initialize All Data/Settings returns setting values of Settings/Registration menu to their factory defaults.
- Deletion Mode can be changed. Normally, "Once with 0 (Null) Data" can sufficiently delete data. Note that increasing the number of overwrite increases the time required for the deletion operation.

### NOTE:

- When you perform Initialize All Data/Settings, license and data of MEAP application are initialized to the state same as when the SSD Unit is replaced. If any MEAP application may be used by other users after the machine is removed, disable the MEAP application and uninstall it in advance.
- Performing Initialize All Data/Settings does not delete the license of the system option.

## ■ Deletion of Service Mode Settings

The user mode setting values may have been changed at the user's request. In that case, the service mode setting values should be changed back to the default values before removing the machine.

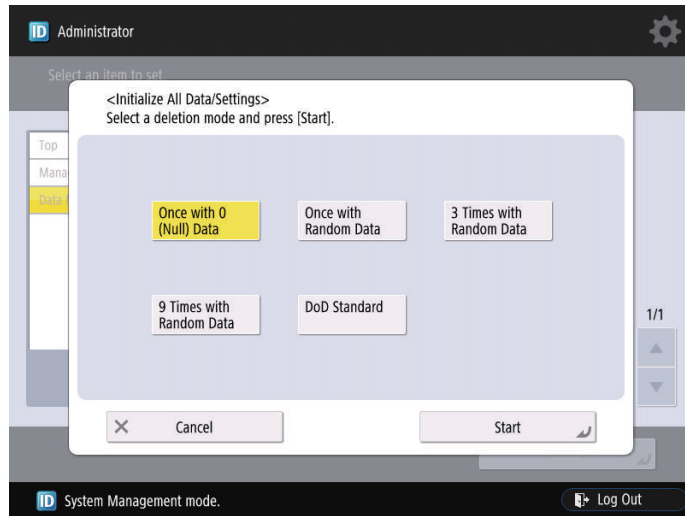
## Work Procedure

If the user uses MEAP applications, ask the user to uninstall the MEAP applications if necessary.

## ■ User data delete procedure

1. Settings/Registration > Management Settings > Data Management > Initialize All Data/Settings
2. Select a deletion mode.

3. Press [Start].  
Press [Start]. If the user has not given any instruction on which item in the deletion mode should be used, select the default "Once with 0 (Null) Data".



**NOTE:**

- When all the data are initialized, the user data on the Storage and the user data on the Flash PCB are deleted. For the items to be deleted, refer to the backup list.
- Performing "Initialize All Data" turns auto gradation adjustment values and TPM settings to OFF. Therefore, to enable normal operation the next time, the operation performed at installation is necessary.
- Performing Initialize All Data/Settings does not delete the license of the system option.

**Report output upon completion of Initialize All Data/Settings**

A report is output after "Initialize All Data/Settings" is completed. Consider using this report to provide to user as a material to inform of work details when executing Initialize All Data/Settings upon user's request.

**Operation after Initialize All Data/Settings**

The machine is started normally at restart after Initialize All Data/Settings without displaying the message (Turn OFF the main power supply on the right side of the machine) on the screen to prompt shutdown. The report is output after startup.

```

*****
*** System Information ***
*****

<< Initialize All Data/Settings Report >>

Serial Number          ZZZ99999
Device Name            iR-ADV XXXX (iAXXXX)

Overwrite Method for Deletion Mode  Once with Random Data (*1)

The following data stored in the device has been completely erased.

- Data stored in the temporary data area
- User generated data
- Settings under Settings/Registration (restored to factory defaults)
    
```

\*1 display following one.  
 "Once with 0 (Null) Data"  
 "Once with Random Data"  
 "3 Times with Random Data"  
 "9 Times with Random Data"  
 "DoD Standard"

### Limitations

- The language of the report is only English, and cannot be changed.
- The report is output without fail (a function to select ON/OFF of report output is not provided).
- There is no second output of report when the machine is turned ON without paper.
- Only the output of this report remains in the job log.

## ■ Deletion of Service Mode Setting Values

Service Mode Lev1 > Function> CLEAR > MN-CONT



#### NOTE:

- When MN-CON clear is executed, the address book on the storage is not deleted. As for the user data, initialize all the data.
- When MN-CON clear is executed, the password for the security policies will be deleted.

## List of Service Modes That Can Be Restored

The following items are restored when a DCM file obtained by using [Settings/Registration] > [Back Up/Restore] or [Backup/Restoration Using Service Mode] is exported.

### Purpose for Using the Function

Case	Export/ Import	Use Case
A	Export from and import to the same device	<ul style="list-style-type: none"> <li>Used as backup in preparation for a device failure</li> <li>Used as backup before changing settings</li> </ul>
B	Export from and import to a different device of the same model	<ul style="list-style-type: none"> <li>Collectively migrate data when replacing the host machine</li> <li>Copy the settings to multiple devices (during kitting)</li> </ul>
C	Export from and import to a different model	<ul style="list-style-type: none"> <li>Migrate the settings from the old model to the new model when replacing the host machine</li> <li>Migrate the settings of the base machine to a different model for a large-scale user</li> </ul>

#### NOTE:

For the details of the function, refer to "Backup/Restoration" of the System Service Manual.

### List of Service Modes That Can Be Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
BOARD	OPTION	-	MENU-1	Restored	Restored	Restored
BOARD	OPTION	-	MENU-2	Restored	Restored	Restored
BOARD	OPTION	-	MENU-3	Restored	Restored	Restored
BOARD	OPTION	-	MENU-4	Restored	Restored	Restored
COPIER	ADJUST	ADJ-XY	ADJ-X	Restored	-	-
COPIER	ADJUST	ADJ-XY	ADJ-Y	Restored	-	-
COPIER	ADJUST	ADJ-XY	ADJ-S	Restored	-	-
COPIER	ADJUST	ADJ-XY	ADJ-Y-DF	Restored	-	-
COPIER	ADJUST	ADJ-XY	STRD-POS	Restored	-	-
COPIER	ADJUST	ADJ-XY	ADJ-X-MG	Restored	-	-
COPIER	ADJUST	ADJ-XY	ADJY-DF2	Restored	-	-
COPIER	ADJUST	BLANK	BLANK-T	Restored	-	-
COPIER	ADJUST	BLANK	BLANK-L	Restored	-	-
COPIER	ADJUST	BLANK	BLANK-R	Restored	-	-
COPIER	ADJUST	BLANK	BLANK-B	Restored	-	-
COPIER	ADJUST	CCD	W-PLT-X	Restored	-	-
COPIER	ADJUST	CCD	W-PLT-Y	Restored	-	-
COPIER	ADJUST	CCD	W-PLT-Z	Restored	-	-
COPIER	ADJUST	CCD	100-RG	Restored	-	-
COPIER	ADJUST	CCD	100-GB	Restored	-	-
COPIER	ADJUST	CCD	100DF-RG	Restored	-	-
COPIER	ADJUST	CCD	100DF-GB	Restored	-	-
COPIER	ADJUST	CCD	DFTAR-R	Restored	-	-
COPIER	ADJUST	CCD	DFTAR-G	Restored	-	-
COPIER	ADJUST	CCD	DFTAR-B	Restored	-	-
COPIER	ADJUST	CCD	DFTAR2-R	Restored	-	-
COPIER	ADJUST	CCD	DFTAR2-G	Restored	-	-
COPIER	ADJUST	CCD	DFTAR2-B	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M1	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M2	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M3	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M4	Restored	-	-

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	ADJUST	CCD	MTF2-M5	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M6	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M7	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M8	Restored	-	-
COPIER	ADJUST	CCD	MTF2-M9	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S1	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S2	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S3	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S4	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S5	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S6	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S7	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S8	Restored	-	-
COPIER	ADJUST	CCD	MTF2-S9	Restored	-	-
COPIER	ADJUST	CCD	100DF2GB	Restored	-	-
COPIER	ADJUST	CCD	100DF2RG	Restored	-	-
COPIER	ADJUST	CCD	DFCH2R2	Restored	-	-
COPIER	ADJUST	CCD	DFCH2R10	Restored	-	-
COPIER	ADJUST	CCD	DFCH2B2	Restored	-	-
COPIER	ADJUST	CCD	DFCH2B10	Restored	-	-
COPIER	ADJUST	CCD	DFCH2G2	Restored	-	-
COPIER	ADJUST	CCD	DFCH2G10	Restored	-	-
COPIER	ADJUST	CCD	MTF-M1	Restored	-	-
COPIER	ADJUST	CCD	MTF-M2	Restored	-	-
COPIER	ADJUST	CCD	MTF-M3	Restored	-	-
COPIER	ADJUST	CCD	MTF-M4	Restored	-	-
COPIER	ADJUST	CCD	MTF-M5	Restored	-	-
COPIER	ADJUST	CCD	MTF-M6	Restored	-	-
COPIER	ADJUST	CCD	MTF-M7	Restored	-	-
COPIER	ADJUST	CCD	MTF-M8	Restored	-	-
COPIER	ADJUST	CCD	MTF-M9	Restored	-	-
COPIER	ADJUST	CCD	MTF-S1	Restored	-	-
COPIER	ADJUST	CCD	MTF-S2	Restored	-	-
COPIER	ADJUST	CCD	MTF-S3	Restored	-	-
COPIER	ADJUST	CCD	MTF-S4	Restored	-	-
COPIER	ADJUST	CCD	MTF-S5	Restored	-	-
COPIER	ADJUST	CCD	MTF-S6	Restored	-	-
COPIER	ADJUST	CCD	MTF-S7	Restored	-	-
COPIER	ADJUST	CCD	MTF-S8	Restored	-	-
COPIER	ADJUST	CCD	MTF-S9	Restored	-	-
COPIER	ADJUST	CCD	DFCH-R2	Restored	-	-
COPIER	ADJUST	CCD	DFCH-R10	Restored	-	-
COPIER	ADJUST	CCD	DFCH-B2	Restored	-	-
COPIER	ADJUST	CCD	DFCH-B10	Restored	-	-
COPIER	ADJUST	CCD	DFCH-G2	Restored	-	-
COPIER	ADJUST	CCD	DFCH-G10	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M1	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M2	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M3	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M4	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M5	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M6	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M7	Restored	-	-

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	ADJUST	CCD	MTF3-M8	Restored	-	-
COPIER	ADJUST	CCD	MTF3-M9	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S1	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S2	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S3	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S4	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S5	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S6	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S7	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S8	Restored	-	-
COPIER	ADJUST	CCD	MTF3-S9	Restored	-	-
COPIER	ADJUST	CCD	DFTBK-G	Restored	-	-
COPIER	ADJUST	CCD	DFTBK-B	Restored	-	-
COPIER	ADJUST	CCD	DFTBK-R	Restored	-	-
COPIER	ADJUST	CCD	DFTAR3-R	Restored	-	-
COPIER	ADJUST	CCD	DFTAR3-G	Restored	-	-
COPIER	ADJUST	CCD	DFTAR3-B	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL0	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL1	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL2	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL3	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL4	Restored	-	-
COPIER	ADJUST	CCD	OFST-CL5	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL0	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL1	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL2	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL3	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL4	Restored	-	-
COPIER	ADJUST	CCD	OFST2CL5	Restored	-	-
COPIER	ADJUST	CCD	GAIN-CL0	Restored	-	-
COPIER	ADJUST	CCD	GAIN2CL0	Restored	-	-
COPIER	ADJUST	CCD	LED-CL-R	Restored	-	-
COPIER	ADJUST	CCD	LED2CL-R	Restored	-	-
COPIER	ADJUST	CCD	LED-CLR2	Restored	-	-
COPIER	ADJUST	CCD	LED2CLR2	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL0	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL1	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL2	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL3	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL4	Restored	-	-
COPIER	ADJUST	CCD	OFST3CL5	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL0	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL1	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL2	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL3	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL4	Restored	-	-
COPIER	ADJUST	CCD	OFST4CL5	Restored	-	-
COPIER	ADJUST	CCD	GAIN3CL0	Restored	-	-
COPIER	ADJUST	CCD	GAIN4CL0	Restored	-	-
COPIER	ADJUST	CCD	LED3CL	Restored	-	-
COPIER	ADJUST	CCD	LED3CL2	Restored	-	-
COPIER	ADJUST	CCD	LED4CL	Restored	-	-
COPIER	ADJUST	CCD	LED4CL2	Restored	-	-



Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	ADJUST	COLOR	ADJ-Y	Restored	-	-
COPIER	ADJUST	COLOR	ADJ-M	Restored	-	-
COPIER	ADJUST	COLOR	ADJ-C	Restored	-	-
COPIER	ADJUST	COLOR	ADJ-K	Restored	-	-
COPIER	ADJUST	COLOR	OFST-Y	Restored	-	-
COPIER	ADJUST	COLOR	OFST-M	Restored	-	-
COPIER	ADJUST	COLOR	OFST-C	Restored	-	-
COPIER	ADJUST	COLOR	OFST-K	Restored	-	-
COPIER	ADJUST	COLOR	LD-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	LD-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	LD-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	LD-OFS-K	Restored	-	-
COPIER	ADJUST	COLOR	MD-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	MD-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	MD-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	MD-OFS-K	Restored	-	-
COPIER	ADJUST	COLOR	HD-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	HD-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	HD-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	HD-OFS-K	Restored	-	-
COPIER	ADJUST	COLOR	PL-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	PL-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	PL-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	PL-OFS-K	Restored	-	-
COPIER	ADJUST	COLOR	PM-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	PM-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	PM-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	PM-OFS-K	Restored	-	-
COPIER	ADJUST	COLOR	PH-OFS-Y	Restored	-	-
COPIER	ADJUST	COLOR	PH-OFS-M	Restored	-	-
COPIER	ADJUST	COLOR	PH-OFS-C	Restored	-	-
COPIER	ADJUST	COLOR	PH-OFS-K	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C3	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C4	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-MF	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1RE	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2RE	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C3RE	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C4RE	Restored	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-MFRE	Restored	-	-
COPIER	ADJUST	MISC	SEG-ADJ	Restored	-	-
COPIER	ADJUST	MISC	K-ADJ	Restored	-	-
COPIER	ADJUST	MISC	ACS-ADJ	Restored	-	-
COPIER	ADJUST	MISC	ACS-EN	Restored	-	-
COPIER	ADJUST	MISC	ACS-CNT	Restored	-	-
COPIER	ADJUST	MISC	ACS-EN2	Restored	-	-
COPIER	ADJUST	MISC	ACS-CNT2	Restored	-	-
COPIER	ADJUST	MISC	SEG-ADJ3	Restored	-	-
COPIER	ADJUST	MISC	K-ADJ3	Restored	-	-
COPIER	ADJUST	MISC	ACS-ADJ3	Restored	-	-
COPIER	ADJUST	MISC	ACS-EN3	Restored	-	-

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	ADJUST	MISC	ACS-CNT3	Restored	-	-
COPIER	ADJUST	MISC	SH-ADJ	Restored	-	-
COPIER	ADJUST	MISC	SH-ADJ2	Restored	-	-
COPIER	ADJUST	PASCAL	OFST-P-Y	Restored	-	-
COPIER	ADJUST	PASCAL	OFST-P-M	Restored	-	-
COPIER	ADJUST	PASCAL	OFST-P-C	Restored	-	-
COPIER	ADJUST	PASCAL	OFST-P-K	Restored	-	-
COPIER	FUNCTION	INSTALL	E-RDS	Restored	Restored	Restored
COPIER	FUNCTION	INSTALL	RGW-PORT	Restored	Restored	Restored
COPIER	FUNCTION	INSTALL	RGW-ADR	Restored	Restored	Restored
COPIER	FUNCTION	INSTALL	CDS-CTL	Restored	Restored	Restored
COPIER	FUNCTION	INSTALL	BIT-SVC	Restored	Restored	Restored
COPIER	FUNCTION	INSTALL	NFC-USE	Restored	-	-
COPIER	FUNCTION	INSTALL	BLE-USE	Restored	-	-
COPIER	FUNCTION	INSTALL	FAX-USE	Restored	Restored	Restored
COPIER	OPTION	ACC	COIN	Restored	-	-
COPIER	OPTION	ACC	CARD-SW	Restored	-	-
COPIER	OPTION	ACC	CC-SPSW	Restored	-	-
COPIER	OPTION	ACC	UNIT-PRC	Restored	-	-
COPIER	OPTION	ACC	MIN-PRC	Restored	-	-
COPIER	OPTION	ACC	MAX-PRC	Restored	-	-
COPIER	OPTION	ACC	SRL-SPSW	Restored	-	-
COPIER	OPTION	ACC	CR-TYPE	Restored	Restored	-
COPIER	OPTION	ACC	MEAP-SRL	Restored	Restored	-
COPIER	OPTION	ACC	CV-CSZ	Restored	Restored	Restored
COPIER	OPTION	ACC	COIN-AUT	Restored	-	-
COPIER	OPTION	FNC-SW	MODEL-SZ	Restored	-	-
COPIER	OPTION	IMG-MCON	PASCAL	Restored	-	-
COPIER	OPTION	FNC-SW	CONFIG	Restored	-	-
COPIER	OPTION	NETWORK	IFAX-LIM	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	W/SCNR	Restored	-	-
COPIER	OPTION	NETWORK	SMTPTXPN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	SMTPRXPN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	POP3PN	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-COPY	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-BOX	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-SEND	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-FAX	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	SCR-SLCT	Restored	Restored	-
COPIER	OPTION	IMG-MCON	TMC-SLCT	Restored	-	-
COPIER	OPTION	NETWORK	FTPTXPN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NW-SPEED	Restored	-	-
COPIER	OPTION	IMG-MCON	PRN-FLG	Restored	Restored	-
COPIER	OPTION	IMG-MCON	SCN-FLG	Restored	Restored	-
COPIER	OPTION	DSPLY-SW	NWERR-SW	Restored	Restored	Restored
COPIER	OPTION	IMG-RDR	DFDST-L1	Restored	-	-
COPIER	OPTION	NETWORK	NS-CMD5	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NS-GSAPI	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NS-NTLM	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NS-PLNWS	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NS-PLN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NS-LGN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	MEAP-PN	Restored	Restored	Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	IMG-MCON	TNR-DWN	Restored	-	-
COPIER	OPTION	IMG-MCON	TMIC-BK	Restored	Restored	-
COPIER	OPTION	FNC-SW	SVMD-ENT	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	DH-MODE	Restored	-	-
COPIER	OPTION	ENV-SET	ENVP-INT	Restored	Restored	Restored
COPIER	OPTION	NETWORK	MEAP-SSL	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	KSIZE-SW	Restored	Restored	-
COPIER	OPTION	NETWORK	LPD-PORT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	PDF-RDCT	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	REDU-CNT	Restored	-	-
COPIER	OPTION	IMG-MCON	VP-ART	Restored	-	-
COPIER	OPTION	IMG-MCON	VP-TXT	Restored	-	-
COPIER	OPTION	DSPLY-SW	UI-PRINT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	SJB-UNW	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	IMGC-ADJ	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-RSCAN	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-WEB	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	PASCL-TY	Restored	Restored	-
COPIER	OPTION	FNC-SW	CARD-RNG	Restored	Restored	-
COPIER	OPTION	NETWORK	WUEN-LIV	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	AST-SEL	Restored	-	-
COPIER	OPTION	IMG-FIX	FXST2-N2	Restored	-	-
COPIER	OPTION	FNC-SW	SJOB-CL	Restored	Restored	Restored
COPIER	OPTION	NETWORK	IFX-CHIG	Restored	Restored	Restored
COPIER	OPTION	NETWORK	DNSTRANS	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	MIBCOUNT	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	HPFL-DSP	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	RMT-CNSL	Restored	Restored	Restored
COPIER	OPTION	CUSTOM	PDLEVCT1	Restored	Restored	Restored
COPIER	OPTION	NETWORK	PROXYRES	Restored	Restored	Restored
COPIER	OPTION	NETWORK	WOLTRANS	Restored	Restored	Restored
COPIER	OPTION	IMG-RDR	DF2DSTL1	Restored	-	-
COPIER	OPTION	NETWORK	802XTOUT	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NCONF-SW	Restored	Restored	Restored
COPIER	OPTION	CUSTOM	ABK-TOOL	Restored	Restored	Restored
COPIER	OPTION	IMG-DEV	DMX-OF-Y	Restored	-	-
COPIER	OPTION	IMG-DEV	DMX-OF-M	Restored	-	-
COPIER	OPTION	IMG-DEV	DMX-OF-C	Restored	-	-
COPIER	OPTION	IMG-DEV	DMX-OF-K	Restored	-	-
COPIER	OPTION	FNC-SW	PSWD-SW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	SM-PSWD	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	RPT2SIDE	Restored	Restored	Restored
COPIER	OPTION	NETWORK	AFS-JOB	Restored	Restored	Restored
COPIER	OPTION	NETWORK	AFC-EVNT	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-SBOX	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-MEM	Restored	Restored	Restored
COPIER	OPTION	NETWORK	ILOGMODE	Restored	Restored	Restored
COPIER	OPTION	NETWORK	ILOGKEEP	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-NAVI	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	INVALPDL	Restored	Restored	-
COPIER	OPTION	FNC-SW	IMGCNTPR	Restored	Restored	-
COPIER	OPTION	FNC-SW	CDS-FIRM	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	CDS-MEAP	Restored	Restored	Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	FNC-SW	CDS-UGW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	LOCLFIRM	Restored	Restored	Restored
COPIER	OPTION	IMG-MCON	SCR-SW	Restored	-	-
COPIER	OPTION	IMG-FIX	FIXMIXBD	Restored	Restored	-
COPIER	OPTION	NETWORK	IPTBROAD	Restored	Restored	Restored
COPIER	OPTION	NETWORK	PWFFTPRT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	BXNUPLOG	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-CUSTM	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	SDLMTWRN	Restored	Restored	Restored
COPIER	OPTION	NETWORK	DDNSINTV	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	FAX-INT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	PDL-Z-LG	Restored	Restored	-
COPIER	OPTION	FNC-SW	CDS-LVUP	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	AMSOFFSW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	UA-OFFSW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	MIB-NVTA	Restored	Restored	-
COPIER	OPTION	FNC-SW	MIB-EXT	Restored	Restored	-
COPIER	OPTION	CUSTOM	DFEJCLED	Restored	-	-
COPIER	OPTION	FNC-SW	SVC-RUI	Restored	Restored	-
COPIER	OPTION	IMG-MCON	BGE-OFS	Restored	-	-
COPIER	OPTION	FNC-SW	LCDSFLG	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	SDTM-DSP	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	BXSHIFT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	HOME-SW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	NO-LGOUT	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	JM-ERR-R	Restored	-	-
COPIER	OPTION	FNC-SW	DFTSCNSZ	Restored	Restored	Restored
COPIER	OPTION	IMG-FIX	FX-WAIT	Restored	-	-
COPIER	OPTION	NETWORK	SIPAUDIO	Restored	Restored	Restored
COPIER	OPTION	NETWORK	SIPINOUT	Restored	Restored	Restored
COPIER	OPTION	NETWORK	SIPREGPR	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	ASLPMAX	Restored	Restored	Restored
COPIER	OPTION	NETWORK	VLAN-SW	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	SEND-SPD	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	VER-CHNG	Restored	Restored	Restored
COPIER	OPTION	NETWORK	FTPMODE	Restored	Restored	Restored
COPIER	OPTION	NETWORK	SSLMODE	Restored	Restored	Restored
COPIER	OPTION	NETWORK	SSLSTRNG	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UI-PPA	Restored	Restored	Restored
COPIER	OPTION	NETWORK	NW-WAIT	Restored	Restored	Restored
COPIER	OPTION	NETWORK	WLAN-USE	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	CE-DSP	Restored	-	-
COPIER	OPTION	NETWORK	WLANPORT	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	LOCAL-SZ	Restored	Restored	-
COPIER	OPTION	CUSTOM	TIFFJPEG	Restored	Restored	Restored
COPIER	OPTION	NETWORK	RAW-PORT	Restored	Restored	Restored
COPIER	OPTION	NETWORK	LINKWAKE	Restored	-	-
COPIER	OPTION	DSPLY-SW				-
COPIER	OPTION	FNC-SW	PICLOGIN	Restored	Restored	-
COPIER	OPTION	CUSTOM	CPYROT-D	Restored	Restored	-
COPIER	OPTION	CUSTOM	CPYROT-S	Restored	Restored	-
COPIER	OPTION	CUSTOM	PRNROT-D	Restored	Restored	-
COPIER	OPTION	CUSTOM	PRNROT-S	Restored	Restored	-

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	IMG-TR	S-ATVC2T	Restored	-	-
COPIER	OPTION	CUSTOM	DCM-EXCL	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	DCONTRY	Restored	-	-
COPIER	OPTION	DSPLY-SW	SND-NAME	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	PCMP-DSP	Restored	Restored	Restored
COPIER	OPTION	FNC-SW	FL-START	Restored	Restored	Restored
COPIER	OPTION	CUSTOM	FPOT-MD	Restored	Restored	Restored
COPIER	OPTION	NETWORK	BLEPOWER	Restored	-	-
COPIER	OPTION	NETWORK	WSMC-USE	Restored	Restored	Restored
COPIER	OPTION	CUSTOM	MEDIA-EX	Restored	-	-
COPIER	OPTION	FNC-SW				-
COPIER	OPTION	FNC-SW	3RDP-MSG	Restored	-	-
COPIER	OPTION	DSPLY-SW	ERR-DISP	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	SVC-ACA	Restored	Restored	Restored
COPIER	OPTION	NETWORK	INTENT	Restored	-	-
COPIER	OPTION	IMG-MCON	BIN-SEL	Restored	-	-
COPIER	OPTION	DSPLY-SW	SVC-SRA	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	LF-DSP-S	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	LF-DSP-U	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	ERRL-DSP	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	JLG-UD-D	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	UFOS-DSP	Restored	Restored	Restored
COPIER	OPTION	DSPLY-SW	SVC-DAT	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B01	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B02	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B03	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B04	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B05	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B06	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B07	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B08	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B09	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B10	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B11	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B12	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B13	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B14	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B15	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B16	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B17	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B18	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B19	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B20	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B21	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B22	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B23	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B24	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B25	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B26	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B27	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B28	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B29	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-B30	Restored	Restored	Restored









Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	CUSTOM2	SP-V57	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V58	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V59	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V60	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V61	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V62	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V63	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V64	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V65	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V66	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V67	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V68	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V69	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V70	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V71	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V72	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V73	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V74	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V75	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V76	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V77	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V78	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V79	Restored	Restored	Restored
COPIER	OPTION	CUSTOM2	SP-V80	Restored	Restored	Restored
COPIER	OPTION	INT-FACE	NWCT-TM	Restored	-	-
COPIER	OPTION	PM-DLV-D	TONER-Y	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	TONER-M	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	TONER-C	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	TONER-K	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	WST-TNR	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	TR-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	2TR-ROLL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	FX-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C1-FD-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C1-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C2-FD-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C2-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C3-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C3-FD-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C4-FD-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	C4-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	M-FD-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	M-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	DF-PU-RL	Restored	Restored	Restored
COPIER	OPTION	PM-DLV-D	DF-SP-RL	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	TR-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	2TR-ROLL	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	FX-REP	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	C1-REP	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	C2-REP	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	C3-REP	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	C4-REP	Restored	Restored	Restored
COPIER	OPTION	PM-EXC-M	DF-REP	Restored	Restored	Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	PM-MSG-D	TONER-Y	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	TONER-M	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	TONER-C	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	TONER-K	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	WST-TNR	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	TR-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	2TR-ROLL	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	FX-REP	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	C1-REP	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	C2-REP	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	C3-REP	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	C4-REP	Restored	Restored	Restored
COPIER	OPTION	PM-MSG-D	DF-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	TONER-Y	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	TONER-M	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	TONER-C	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	TONER-K	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	WST-TNR	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	TR-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	2TR-ROLL	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	FX-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	C1-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	C2-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	C3-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	C4-REP	Restored	Restored	Restored
COPIER	OPTION	PM-PRE-M	DF-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	TR-UNIT	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	2TR-ROLL	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	FX-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	C1-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	C2-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	C3-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	C4-REP	Restored	Restored	Restored
COPIER	OPTION	PM-U-DSP	DF-REP	Restored	Restored	Restored
COPIER	OPTION	USER	COPY-LIM	Restored	Restored	-
COPIER	OPTION	USER	SLEEP	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER2	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER3	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER4	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER5	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER6	Restored	Restored	Restored
COPIER	OPTION	USER	DATE-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	MB-CCV	Restored	-	-
COPIER	OPTION	USER	CONTROL	Restored	-	-
COPIER	OPTION	USER	CNT-DISP	Restored	Restored	Restored
COPIER	OPTION	USER	COPY-JOB	Restored	Restored	-
COPIER	OPTION	USER	JOB-INVL	Restored	Restored	Restored
COPIER	OPTION	USER	TAB-ROT	Restored	Restored	-
COPIER	OPTION	USER	PR-PSW	Restored	Restored	Restored
COPIER	OPTION	USER	IDPRN-SW	Restored	Restored	-
COPIER	OPTION	USER	CPRT-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	PCL-COPY	Restored	Restored	Restored
COPIER	OPTION	USER	CNT-SW	Restored	Restored	Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	USER	BCNT-AST	Restored	Restored	Restored
COPIER	OPTION	USER	PRJOB-CP	Restored	Restored	Restored
COPIER	OPTION	USER	DFLT-CPY	Restored	Restored	Restored
COPIER	OPTION	USER	DFLT-BOX	Restored	Restored	Restored
COPIER	OPTION	USER	DPT-ID-7	Restored	Restored	Restored
COPIER	OPTION	USER	RUI-RJT	Restored	Restored	Restored
COPIER	OPTION	USER	SND-RATE	Restored	Restored	Restored
COPIER	OPTION	USER	FREG-SW	Restored	Restored	Restored
COPIER	OPTION	USER	IFAX-SZL	Restored	Restored	Restored
COPIER	OPTION	USER	IFAX-PGD	Restored	Restored	Restored
COPIER	OPTION	USER	MEAPSAFE	Restored	Restored	-
COPIER	OPTION	USER	PRNT-POS	Restored	Restored	Restored
COPIER	OPTION	USER	AFN-PSWD	Restored	Restored	Restored
COPIER	OPTION	USER	PTJAM-RC	Restored	Restored	Restored
COPIER	OPTION	USER	PDL-NCSW	Restored	Restored	-
COPIER	OPTION	USER	CNCT-RLZ	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER7	Restored	Restored	Restored
COPIER	OPTION	USER	COUNTER8	Restored	Restored	Restored
COPIER	OPTION	USER	2C-CT-SW	Restored	Restored	Restored
COPIER	OPTION	USER	LDAP-SW	Restored	Restored	Restored
COPIER	OPTION	USER	FROM-OF	Restored	Restored	Restored
COPIER	OPTION	USER	FILE-OF	Restored	Restored	Restored
COPIER	OPTION	USER	MAIL-OF	Restored	Restored	Restored
COPIER	OPTION	USER	IFAX-OF	Restored	Restored	Restored
COPIER	OPTION	USER	LDAP-DEF	Restored	Restored	Restored
COPIER	OPTION	USER	FREE-DSP	Restored	-	-
COPIER	OPTION	USER	TNRB-SW	Restored	Restored	Restored
COPIER	OPTION	USER	BWCL-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	USBH-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	USBM-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	USBI-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	CTCHKDSP	Restored	Restored	Restored
COPIER	OPTION	USER	USBR-DSP	Restored	Restored	Restored
COPIER	OPTION	USER	POL-SCAN	Restored	Restored	Restored
COPIER	OPTION	USER	JA-SBOX	Restored	Restored	Restored
COPIER	OPTION	USER	JA-DFAX	Restored	Restored	Restored
COPIER	OPTION	USER	JA-REP	Restored	Restored	Restored
COPIER	OPTION	USER	JA-FREP	Restored	Restored	Restored
COPIER	OPTION	USER	JA-BOX	Restored	Restored	Restored
COPIER	OPTION	USER	JA-FORM	Restored	Restored	Restored
COPIER	OPTION	USER	JA-PREV	Restored	Restored	Restored
COPIER	OPTION	USER	JA-PULL	Restored	Restored	Restored
COPIER	OPTION	USER	JA-PDLB	Restored	Restored	Restored
COPIER	OPTION	USER	JA-JOBK	Restored	Restored	Restored
COPIER	OPTION	USER	JA-JDF	Restored	Restored	Restored
COPIER	OPTION	USER	JA-RUI	Restored	Restored	Restored
COPIER	OPTION	USER	JA-WEB	Restored	Restored	Restored
COPIER	OPTION	USER	EXP-CRYP	Restored	Restored	Restored
COPIER	OPTION	USER	SNDSTREN	Restored	Restored	Restored
COPIER	OPTION	USER	FAXSTREN	Restored	Restored	Restored
COPIER	OPTION	USER	SJ-UNMSK	Restored	Restored	Restored
COPIER	OPTION	USER	SJ-CLMSK	Restored	Restored	Restored
COPIER	OPTION	USER	PDFD-MSW	Restored	Restored	Restored

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	USER	LGCY-SCP	Restored	Restored	Restored
COPIER	OPTION	USER				-
COPIER	OPTION	USER				-
COPIER	OPTION	USER				-
COPIER	OPTION	USER				-
COPIER	OPTION	USER	CNT-PRT	Restored	Restored	Restored
COPIER	OPTION	USER	C-P-SIZE	Restored	Restored	Restored
COPIER	OPTION	USER	MF-FEED	Restored	Restored	Restored
COPIER	OPTION	USER	TNRBEXGR	Restored	Restored	Restored
COPIER	OPTION	USER	INSTDT-Y	Restored	-	-
COPIER	OPTION	USER	INSTDT-M	Restored	-	-
COPIER	OPTION	USER	INSTDT-D	Restored	-	-
COPIER	OPTION	USER	INSTDT-H	Restored	-	-
COPIER	OPTION	USER	INSTDT-N	Restored	-	-
COPIER	OPTION	USER	STOP-USE	Restored	Restored	Restored
COPIER	OPTION	USER	LASTREST	Restored	Restored	Restored
COPIER	TEST	NET-CAP	CAPIF	Restored	-	-
FEEDER	ADJUST	-	DOCST	Restored	-	-
FEEDER	ADJUST	-	LA-SPEED	Restored	-	-
FEEDER	ADJUST	-	DOCST2	Restored	-	-
FEEDER	ADJUST	-	LA-SPD2	Restored	-	-
FEEDER	ADJUST	-	ADJMSCN1	Restored	-	-
FEEDER	ADJUST	-	ADJMSCN2	Restored	-	-
FEEDER	ADJUST	-	ADJ-T1	Restored	-	-
FEEDER	ADJUST	-	ADJ-T2	Restored	-	-
FEEDER	ADJUST	-	ADJ-L1	Restored	-	-
FEEDER	ADJUST	-	ADJ-L2	Restored	-	-
FEEDER	ADJUST	-	ADJ-PAR1	Restored	-	-
FEEDER	ADJUST	-	ADJ-PAR2	Restored	-	-
FEEDER	ADJUST	-	ADJ-ROT1	Restored	-	-
FEEDER	ADJUST	-	ADJ-ROT2	Restored	-	-
FEEDER	ADJUST	-	ADJ-DT	Restored	-	-
FEEDER	ADJUST	-	ADJ-DL	Restored	-	-
FEEDER	ADJUST	-	ADJ-DROT	Restored	-	-
FEEDER	OPTION	-	R-ATM	Restored	Restored	-
FEEDER	OPTION	-	R-OVLPLV	Restored	Restored	-