

imagePROGRAF

TX-3200

TX-5320

Parts Catalog

Revision 00



PC-24003-00

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About This Document

この資料について

Revision history

Revision	Month	Remarks
00	Aug. 2024	New release.

改訂履歴

Revision	日 付	変更内容
00	2024/08	新規発行

Applicable products

対象機種

TX-3200
TX5320
Roll Unit RU-32
Stacker SS-31

Photos and illustrations

Some of the photos and illustrations in this document are from other models.

写真やイラストについて

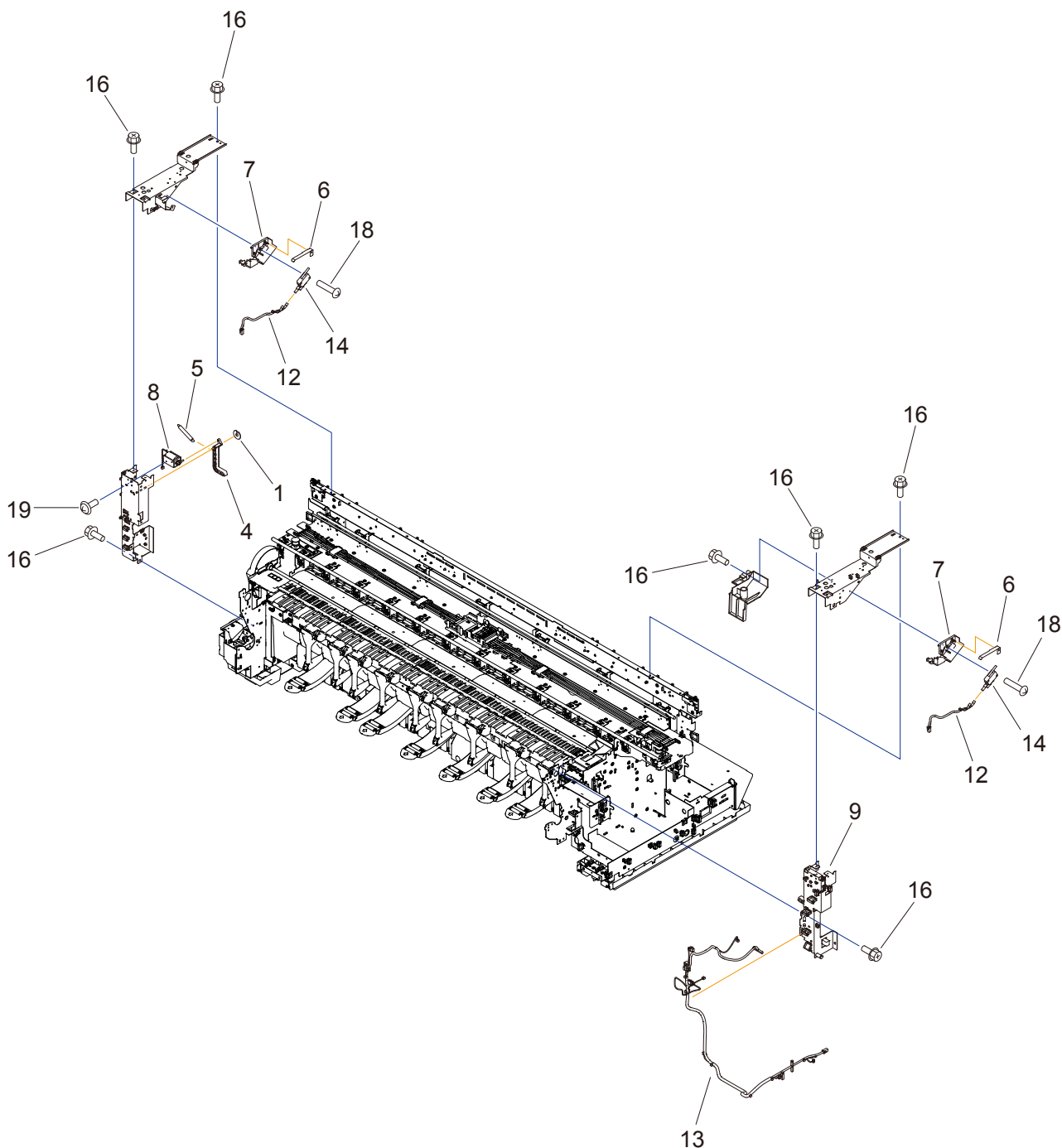
この資料で使用しているイラストは一部で他機種のものを使用しています。

How to read the illustration

- a) The blue line indicates that the tool is required to remove or tighten the component (screw and E-ring, etc.).
- b) The orange line is used for the components other than a) that can be manually removed or tightened.

イラストの見方

- a) 接続線 / 青 : 工具を用いる締結部品（ビス、Eリング等）の接続先
- b) 接続線 / オレンジ : a) 以外の手作業で分組可能な部品の接続先



How to read the parts list

QTY column:

- AR: As Required (appropriate quantity)

パーツリストの見方

QTY 欄

AR: 必要数

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FIGURE 1 Printer & Accessories

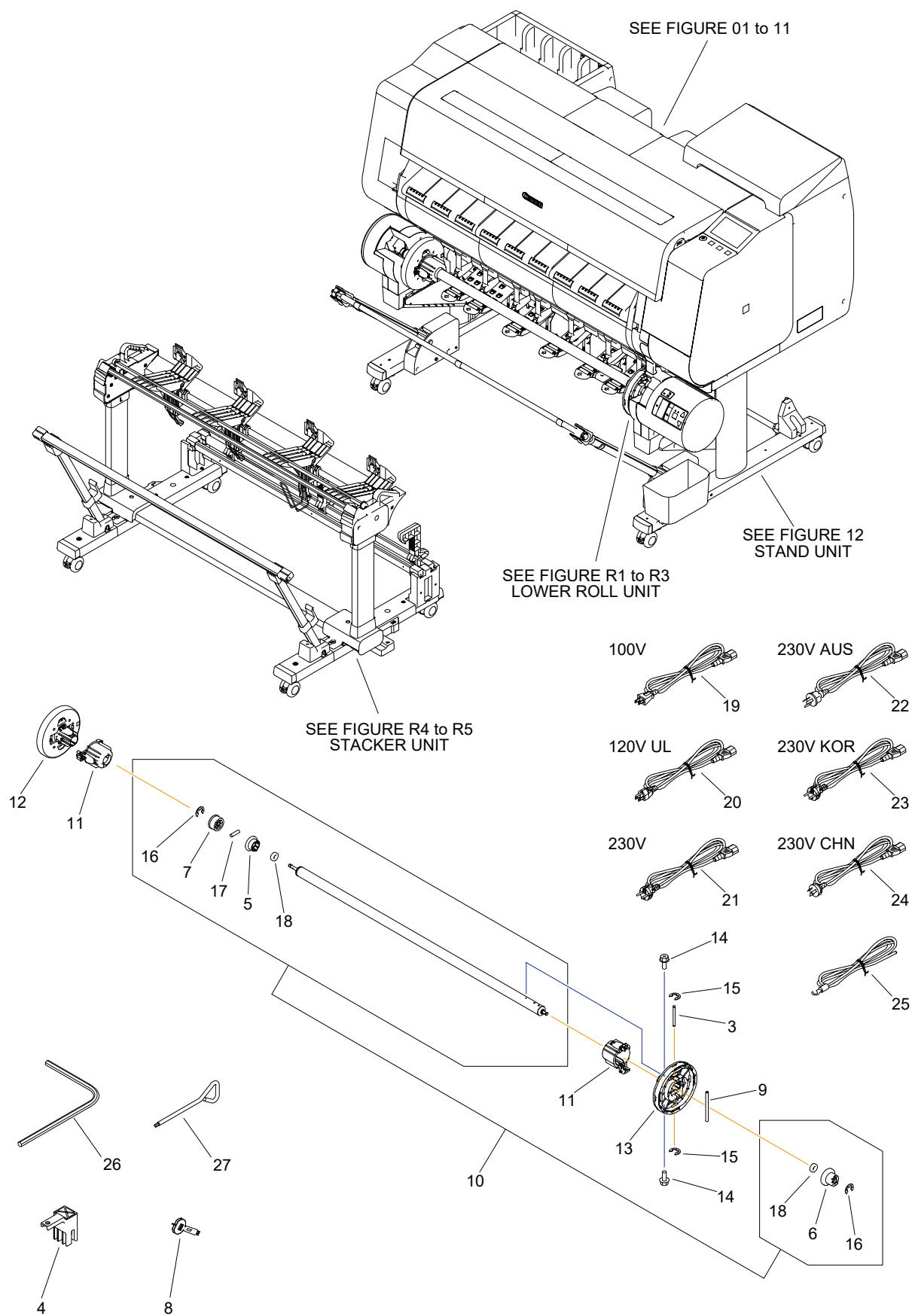


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	3	QC4-9195-000	1	HOLD PIN4	
	4	QD1-2645-000	1	LOCK BELT	
	5	QD1-2704-000	1	HOLDER, SPOOL BEARING L	
	6	QD1-2705-000	1	HOLDER, SPOOL BEARING R	
	7	QC6-8704-000	1	GEAR, SPOOL	
	8	QD1-2729-000	1	PLATEN CLEANER BRUSH	
	9	QD1-2747-000	1	PIN, SPOOL	
	10	QM4-5360-000	1	SPOOL SHAFT UNIT	
	11	QM4-4296-000	2	SPOOL 3INCH ATTACHMENT UNIT	
	12	QM5-1572-000	1	SPOOL FLANGE UNIT L S	
	13	QM4-4298-010	1	SPOOL FLANGE UNIT R	
	14	XA9-1671-000	AR	SCREW, D, M3X8	
	15	XD2-1100-322	2	RETAINING RING (E-TYPE)	
	16	XD9-0396-000	2	RETAINING RING (E-TYPE)	
	17	XD3-2200-162	1	PIN, PARALLEL	
	18	XG9-0793-000	2	BEARING, BALL, L-1680KKRPOP25L	
	19	QK2-1739-000	1	CORD, POWER	JPN
	20	QK2-1741-000	1	CORD, POWER	USA
	21	QK2-1743-000	1	CORD, POWER	EUR/SPL
	22	QK2-1745-000	1	CORD, POWER	AUS
	23	QK2-1747-000	1	CORD, POWER	KOR
	24	QK2-1749-000	1	CORD, POWER	CHN
	25	QK2-6643-000	1	CORD, GROUNDING	JPN
	26	QD1-2746-000	1	HEXAGONAL WRENCH	
	27	QC4-9302-000	1	WRENCH, HEX KEY	
	22	QK2-1745-000	1	CORD, POWER	AUS
	23	QK2-1747-000	1	CORD, POWER	KOR
	24	QK2-1749-000	1	CORD, POWER	CHN
	25	QK2-0830-010	1	CORD, GROUNDING	JPN
	26	QD1-2746-000	1	HEXAGONAL WRENCH	
	27	QC4-9302-000	1	WRENCH, HEX KEY	

FIGURE 2 Top Covers & Side Covers

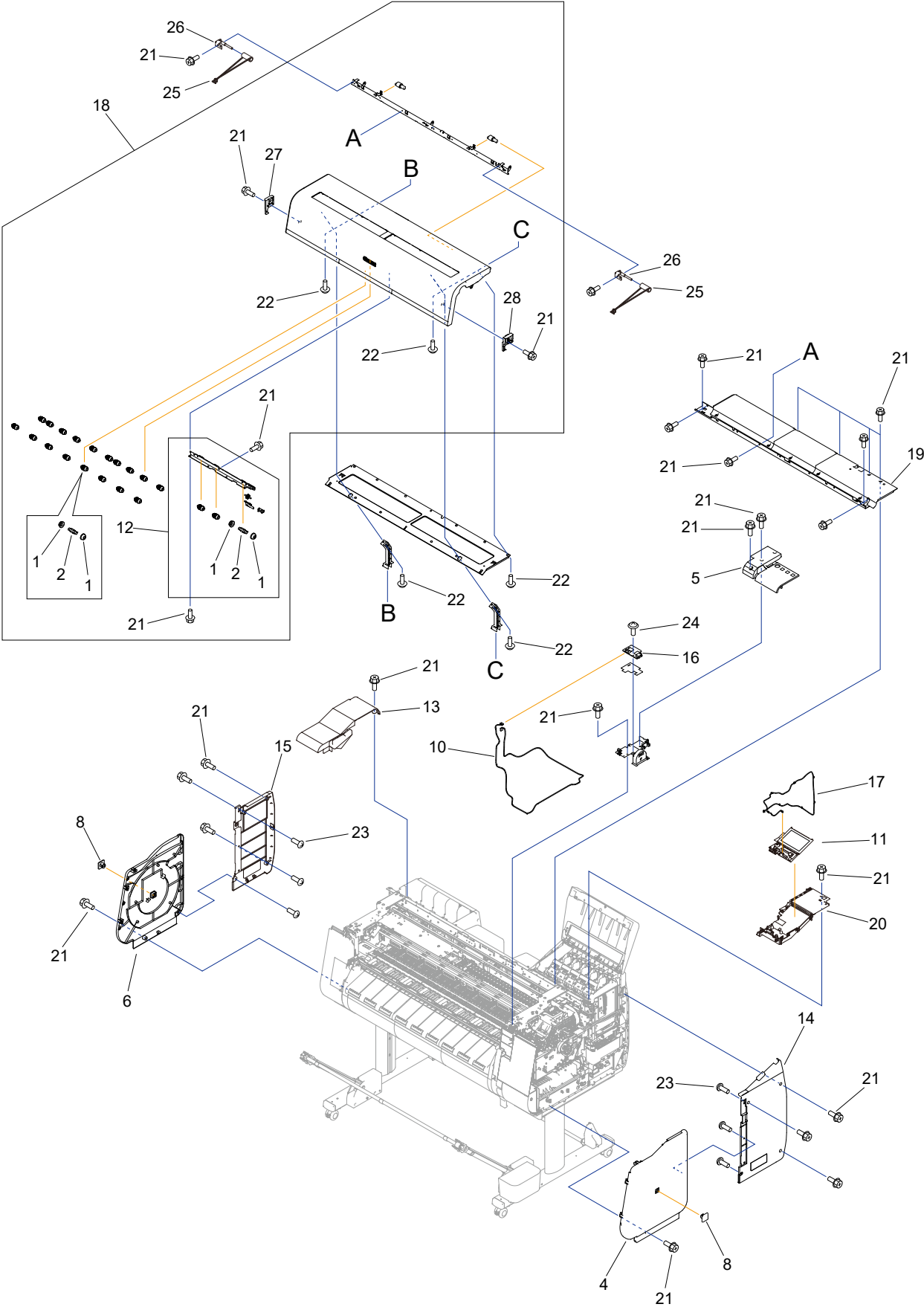


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
2	1	QD1-1358-000	26	ROLLER, PRESS	JAPANESE ENGLISH
	2	QD1-1359-000	13	SHAFT, PRESS ROLLER	
	4	QD1-2358-000	1	COVER, SIDE R A	
	5	QC6-5790-010	1	COVER, FRONT TOP R	
	5	QC6-8694-010	1	COVER, FRONT TOP R	
	5	QC6-8695-010	1	COVER, FRONT TOP R	CHINESE
	6	QD1-2366-000	1	COVER, SIDE L A	
	8	QD1-2752-000	2	CAP, SIDE COVER	
	10	QK2-1480-000	1	CABLE, USB RELAY	
	11	QM5-1216-010	1	OPERATION PANEL UNIT	
	12	QM4-4350-000	1	GUARD ACCESS COVER UNIT W/SPUR	
	13	QC5-6170-000	1	COVER, TOP L	
	14	QM4-4900-000	1	COVER UNIT, SIDE R B	
	15	QM4-5344-000	1	COVER UNIT, SIDE L B	
	16	QM7-4757-000	1	USB HOST PCB ASS'Y	
	17	QM7-4869-000	1	HARNESS ASS'Y, PANEL LVDS	
	18	QM4-5749-010	1	ACCESS COVER UNIT S	
	19	QM4-5298-010	1	COVER UNIT, BACK TOP CENTER	
	20	QM4-5382-000	1	COVER UNIT, BACK TOP R	
	21	XA9-0732-000	AR	SCREW,RS,M4	
	22	QU1-9072-000	AR	SCREW, TAPPING,C.S.HEAD M4X10	
	23	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
	24	XB6-7300-405	AR	SCREW, TP, M3X4	
	25	QC5-6182-000	2	SPRING, ACCESS COVER	
	26	QL2-8518-000	2	HINGE ASS'Y, ACCESS COVER SP	
	27	QD1-2549-000	1	LEVER, LOCK L	
	28	QD1-2550-000	1	LEVER, LOCK R	

FIGURE 3 Front Covers & Rear Covers

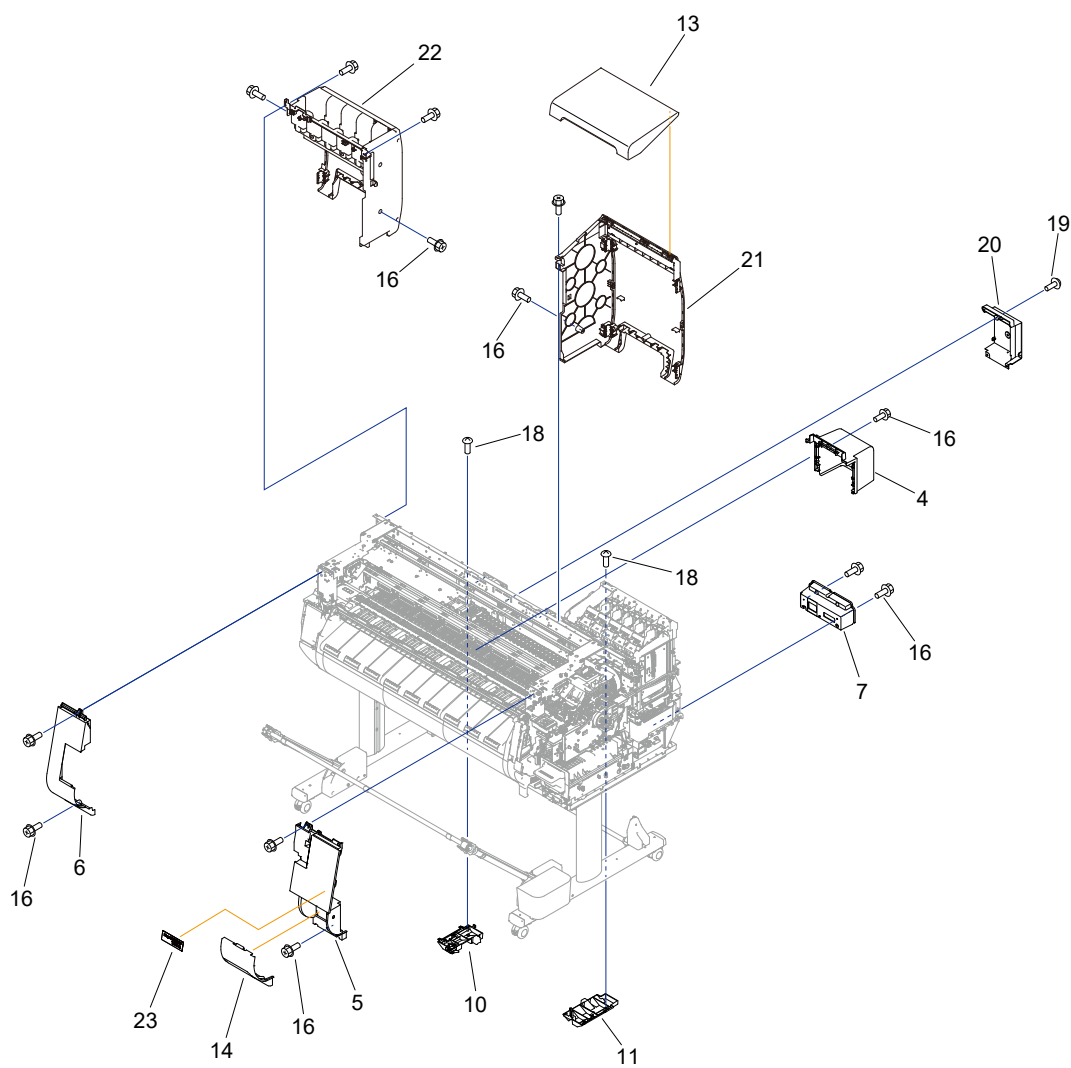


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
3	4	QD1-2349-000	1	COVER, MIST FAN	
	5	QC8-9401-000	1	COVER, FRONT R	
	6	QC5-6290-000	1	COVER, FRONT L	
	7	QD1-2553-000	1	HANDLE, INKTANK BACK	
	10	QM4-5316-000	1	INK SUPPLY MOUNT BASE UNIT L	
	11	QM4-8697-000	1	INK SUPPLY MOUNT BASE UNIT R	
	13	QM5-5218-000	1	COVER UNIT, INKTANK, TOP R	
	14	QM4-4899-000	1	COVER UNIT, MTC	
	16	XA9-0732-000	AR	SCREW,RS,M4	
	18	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
	19	XA9-1648-000	AR	SCREW, TP, M3X8	
	20	QC5-8091-000	1	COVER, BACK W-FAN	
	21	QM4-8700-000	1	INKTANK COVER UNIT, R	
	22	QM5-5223-000	1	INKTANK COVER UNIT, L	
	23	QC8-7962-000	1	PLATE, PRODUCT NAME	TX-3200
	23	QC8-7963-000	1	PLATE, PRODUCT NAME	TX-5320

FIGURE 4 Electrical Parts

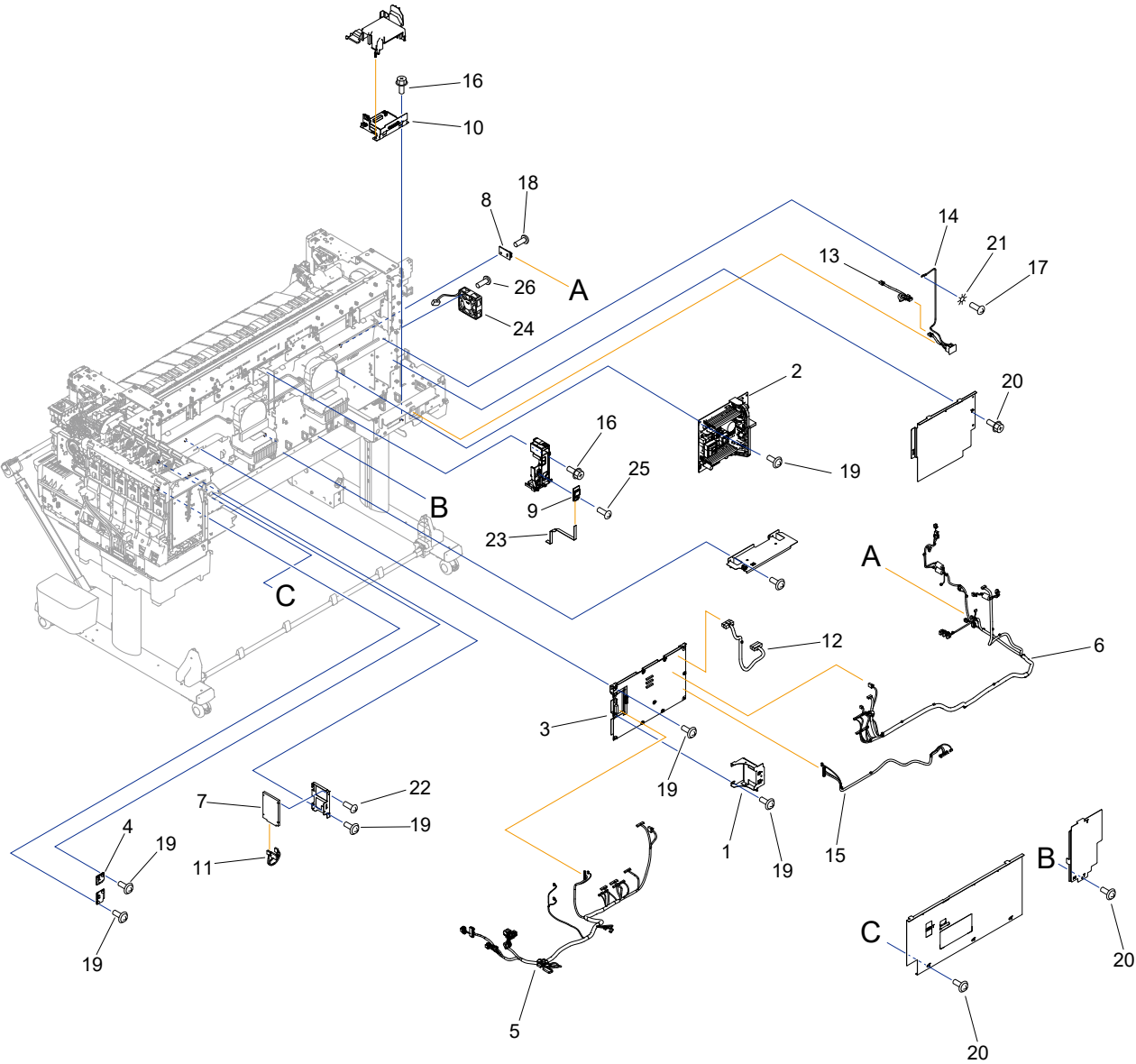


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
4	1	QM4-4368-000	1	I/F PCB UNIT	EXCEPT CHN CHN
	2	QM5-4095-000	1	POWER SUPPLY UNIT	
	3	QM5-5219-000	1	MAIN PCB UNIT	
	3	QM5-5220-000	1	MAIN PCB UNIT	
	4	QM7-1802-000	1	BACKUP PCB UNIT	
	5	QM8-1502-000	1	HARNESS ASS'Y, R	
	6	QM8-1499-000	1	HARNESS ASS'Y, L	
	7	WM2-5301-000	1	HDD, MQ01ABU050W	
	8	WP2-5410-000	1	SENSOR, HUMIDITY	
	9	QM5-2817-010	1	WIRELESS LAN BOARD ASS'Y	
	10	QM5-5818-000	1	RELAY PCB UNIT, RU	
	11	QK2-1752-000	1	HDD CABLE ASS'Y	
	12	QM8-1504-000	1	HARNESS ASS'Y, POWER SUPPLY	
	13	QM7-4824-000	1	HARNESS ASS'Y, INLET RELAY	
	14	QM7-4826-000	1	INLET HARNESS UNIT	
	15	QM7-5409-000	1	HARNESS ASS'Y, RU RELAY	
	16	XA9-0732-000	AR	SCREW,RS,M4	
	17	XB1-2400-607	AR	SCREW, CROSS-RECESS, FCH	
	18	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	19	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	20	XB6-7400-805	AR	SCREW, TP, M4X8	
	21	XD1-4200-402	1	WASHER, TOOTHED LOCK, M4	
	22	XB1-2300-405	AR	SCREW, MACH. BH, M3X4	
	23	QK2-6185-000	1	FFC, WIRELESS LAN	
	24	QK2-5739-000	1	COOLING FAN, POWER SUPPLY UNIT	
	25	XB4-7200-805	AR	SCREW M2X8	
	26	XB1-2303-005	AR	SCREW, BH 3X30	

FIGURE 5 Ink Tank & Purge Unit

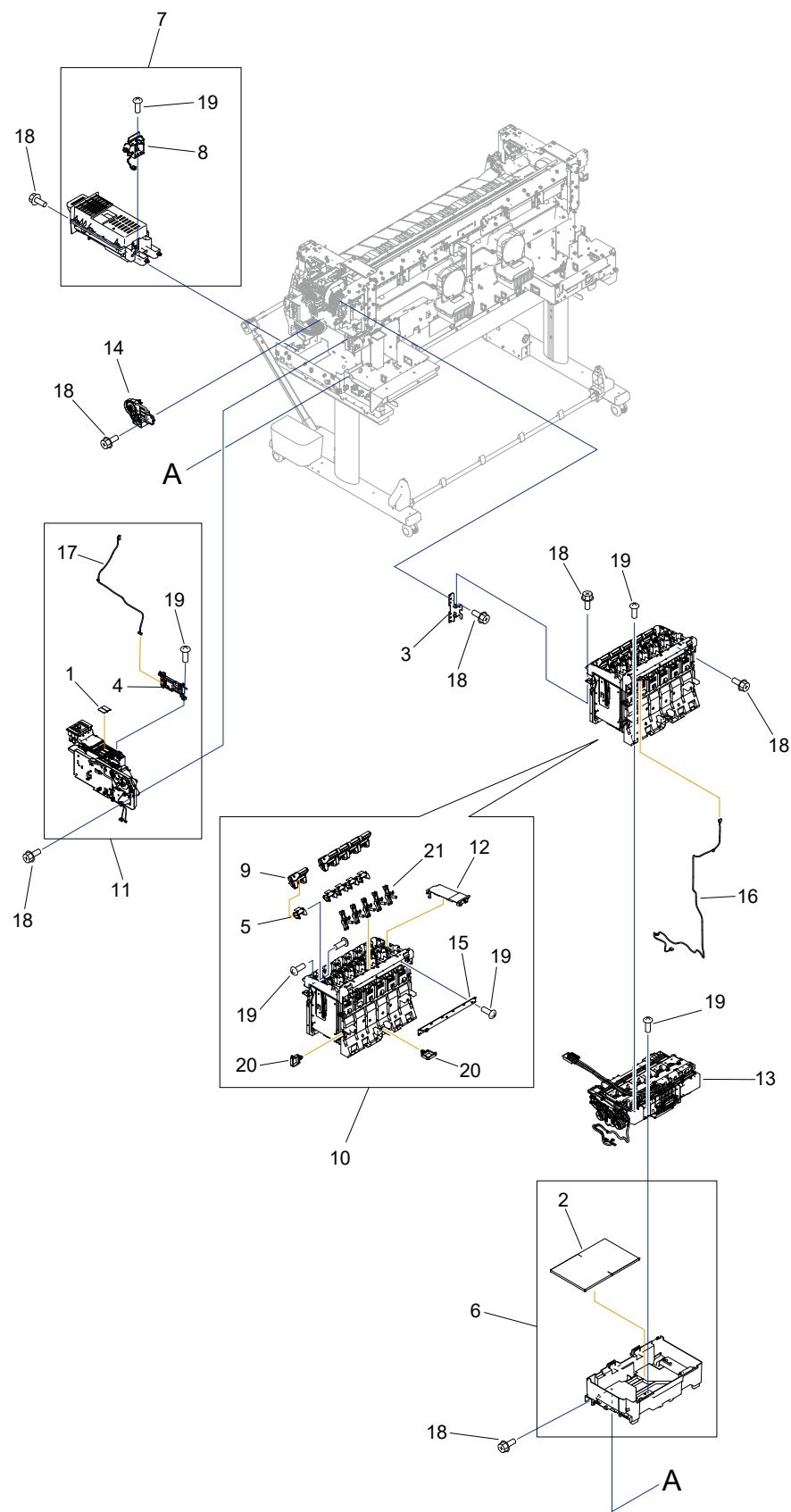


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
5	1	QC5-6203-000	2	ABSORBER, CAP	
	2	QD1-2348-000	1	ABSORBER, INK	
	3	QD1-2579-000	1	UPPER GUIDE, INK TANK	
	4	QM5-4101-000	1	HEAD MANAGEMENT SENSOR UNIT	
	5	QD1-2326-010	5	LEVER, INK TANK	
	6	QM5-1174-000	1	INK SUPPLY MOUNT UNIT R	
	7	QM4-4226-000	1	WASTE INK TANK UNIT	
	8	QM4-4287-000	1	ROM BOARD UNIT	
	9	QM4-4923-010	5	HANDLE UNIT, INK TANK S	
	10	QM5-5225-000	1	INK SUPPLY TANK HOLDER UNIT	
	11	QM5-4410-000	1	PURGE UNIT	
	12	QD1-1885-000	1	COVER, SOCKET	
	13	QM4-5307-010	1	SUB INK TANK UNIT R	
	14	QM5-1345-010	1	LIFT UNIT	
	15	QM7-4761-000	1	TANK LED PCB UNIT	
	16	QM7-4834-000	1	HARNESS ASS'Y, TANKLED R RLY	
	17	QM7-4845-000	1	HARNESS ASS'Y, HEAD MANAGEMENT	
	18	XA9-0732-000	AR	SCREW,RS,M4	
	19	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	20	WT2-5738-000	2	CLAMP,CABLE	
	21	QD1-2332-000	5	EJECT LEVER, INK TANK	

FIGURE 6 Carriage, Tube Unit & Film Strip

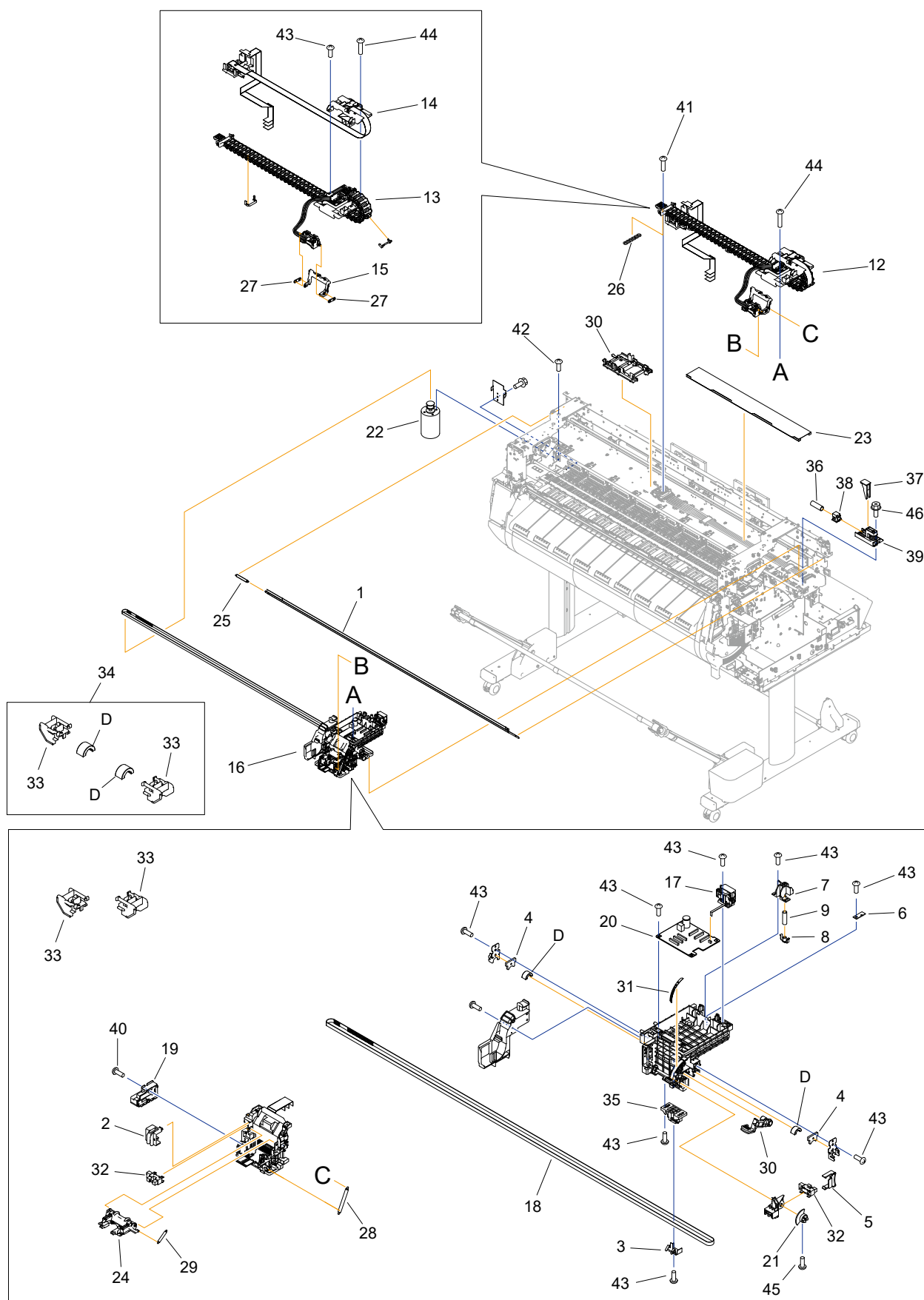


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
6	1	QC5-6283-000	1	FILM, TIMING SLIT STRIP	
	2	QC5-8107-000	2	COVER, LEVER PI, CR	
	3	QD1-1951-000	2	STOPPER, BELT, CR	
	4	QC5-6309-000	2	PAD, BUSHING, CR	
	5	QD1-1926-000	1	COVER, PI SENSOR, CR	
	6	QC5-8776-000	1	SLIDER BUSHING, OILLESS, CR	
	7	QC8-2673-000	1	STOPPER, SUB SLIDER, CR	
	8	QD1-2110-000	1	HOLDER, SLIDER PRESSURE, CR	
	9	QD1-2111-000	1	SPRING, SLIDER PRESSURE, CR	
	12	QM4-5859-000	1	INK TUBE UNIT	
	13	QM4-5340-000	1	TUBE UNIT	
	14	QM4-5856-000	1	FLEXIBLE CABLE UNIT	
	15	QC5-6087-000	1	LEVER, TUBE	
	16	QM5-5232-000	1	CARRIAGE UNIT S	
	17	QM4-5850-000	1	CARRIAGE ENCODER UNIT	
	18	QC5-6277-000	1	BELT, CARRIAGE	
	19	QM5-1293-000	1	MULTI SENSOR UNIT	
	20	QM7-5216-000	1	CARRIAGE RELAY PCB UNIT	
	21	QC5-6088-000	1	COUPLING, CARRIAGE	
	22	QK2-2200-000	1	MOTOR, DC, 47.8W	
	23	QC5-6308-000	1	SHEET DAMPER	
	24	QM4-5871-000	1	HEAD LEVER UNIT	
	25	QD1-2420-000	1	SPRING, FILM STRIP	
	26	QC5-1900-000	1	SIX-RING RUBBER CHAIN	
	27	QC4-9233-000	2	JOINT LEVER B	
	28	QC4-9297-000	1	SPRING, TENSION	
	29	QC4-8947-000	1	SPRING, HEAD LEVER	
	30	QD1-2419-000	1	BASE, CHAIN LINK	
	31	QC4-8944-000	1	LABEL, SLANT	
	32	WG8-5935-000	2	PHOTOINTERRUPTER, RPI-2500	
	33	QM4-5868-000	2	RAIL CLEANER UNIT S	
	34	QM4-5869-000	1	BUSHING / CLEANER KIT	
	35	QD1-2545-000	1	HOLDER, BELT, CR	
	36	QD1-1983-000	1	SPRING, IDLER PULLEY	
	37	QD1-1981-000	1	TENSIONER, IDLER PULLEY	
	38	QD1-1982-000	1	SLIDER, IDLER PULLEY	
	39	QM4-4191-000	1	IDLER PULLEY UNIT	
	40	QU1-9070-000	1	SCREW, TP, M3 PAN HEAD, M2.6X8	
	41	XB1-2302-005	AR	SCREW, MACH., TRUSS HEAD, M3X20	
	42	XB1-2400-607	AR	SCREW, CROSS-RECESS, FCH	
	43	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	44	XB4-7301-209	AR	SCREW, TAPPING, M3X12	
	45	XB1-2200-405	AR	SCREW BH2 X4	
	46	XB2-8400-805	AR	SCREW, W/WASHER, M4X8	

FIGURE 7 Pinch Roller, Release Lever & Mist Fan

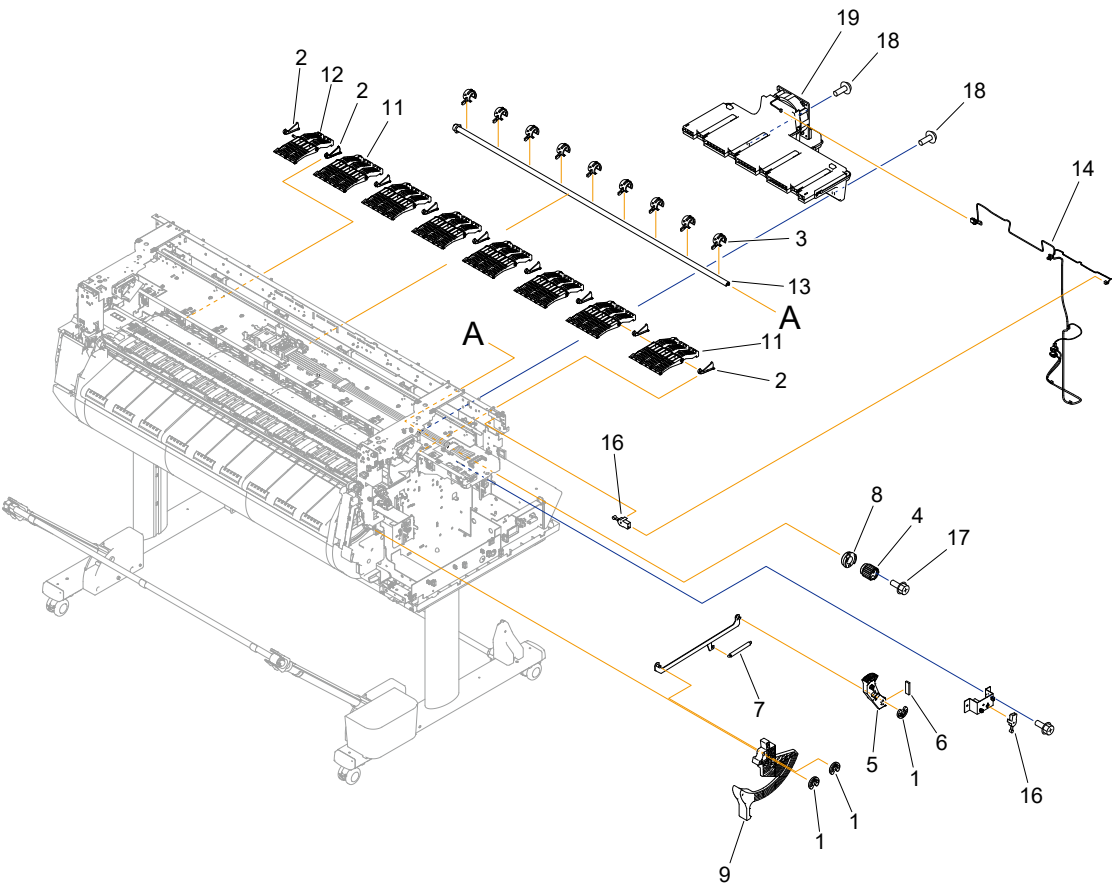


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
7	1	QC4-1522-000	3	E RING G17	
	2	QD1-2085-000	9	BUSH, ARM ROTARY SHAFT	
	3	QD1-2231-000	9	BUSHING, PRESSURE RELEASE	
	4	QD1-2233-000	1	GEAR, PRESSURE RELEASE	
	5	QD1-2237-000	1	GEAR, RELEASE LEVER	
	6	QD1-2280-000	1	PAD, RELEASE LEVER STOPPER	
	7	QD1-2712-000	1	SPRING, RELEASE LEVER	
	8	QD1-2884-000	1	BUSHING, PR RELEASE	
	9	QM4-4208-000	1	RELEASE LEVER UNIT	
	11	QM4-4252-000	7	PINCH ROLLER UNIT	
	12	QM4-4254-000	1	PINCH ROLLER UNIT L	
	13	QM4-5352-000	1	SHAFT PRESSURE RELEASE UNIT	
	14	QM7-4829-000	1	HARNESS ASS'Y, TANK CVR MFAN R	
	16	WC4-5376-000	2	DETECT MICRO SWITCH	
	17	XA9-0732-000	AR	SCREW,RS,M4	
	18	XB6-7400-805	AR	SCREW, TP, M4X8	
	19	QM4-4228-020	1	MIST FAN DUCT UNIT 1	

FIGURE 8 Roll Covers

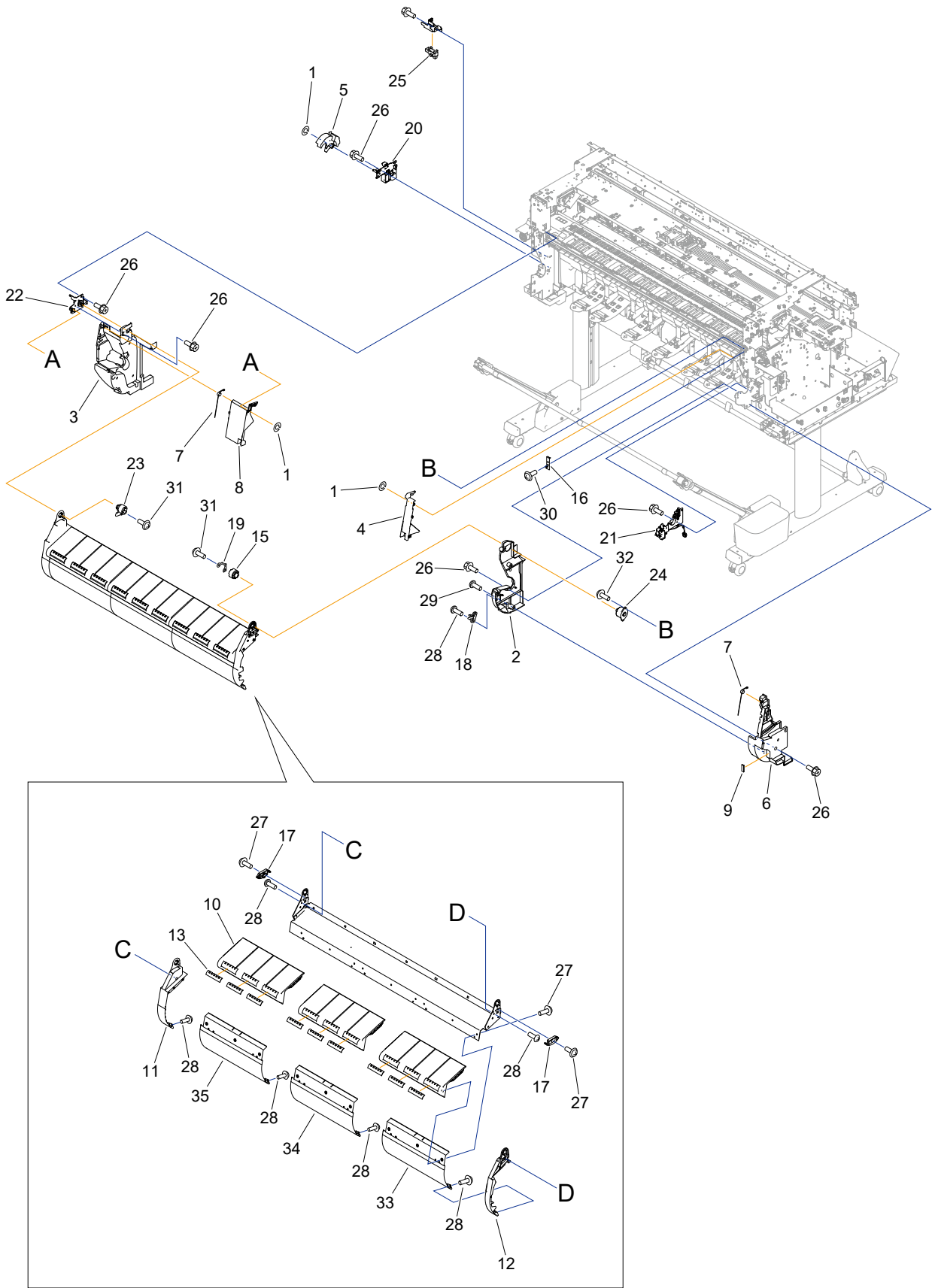


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
8	1	QD1-1441-000	3	CUT WASHER	
	2	QD1-1721-010	1	HOLDER, SPOOL SIDE R	
	3	QD1-1722-010	1	HOLDER, SPOOL SIDE L	
	4	QD1-1723-000	1	COVER, SPOOL R	
	5	QM5-0401-000	1	COVER SPL GEAR UNIT	
	6	QD1-2239-000	1	CASE, SPOOL SIDE INNER R	
	7	QD1-2240-000	2	SPRING, SPOOL COVER	
	8	QD1-2241-000	1	COVER, SPOOL L	
	9	QD1-2280-000	1	PAD, RELEASE LEVER STOPPER	
	10	QD1-2429-000	3	COVER, ROLL TOP	
	11	QC5-6219-000	1	COVER, ROLL SIDE L	
	12	QD1-2431-000	1	COVER, ROLL SIDE R	
	13	QD1-2435-000	9	PAD, EJECT FRICTION	
	15	QD1-2709-000	1	CAP, ROLL COVER SHAFT	
	16	QD1-2710-000	1	SPRING, EJECT EARTH	
	17	QD1-2863-000	2	CAM, ROLL COVER SIDE	
	18	QD1-2867-000	1	CATCH, ROLL COVER	
	19	QD1-2888-000	1	SPRING, EARTH	
	20	QM4-4299-000	1	SPOOL LOCK UNIT	
	21	QM4-4301-000	1	SPOOL SENSOR UNIT	
	22	QM4-4890-000	1	PLATE UNIT, SPOOL SIDE SUPPORT	
	23	QM4-4892-000	1	BUSH UNIT, ROLL COVER L	
	24	QM4-4908-000	1	DAMPER UNIT, ROLL COVER R	
	25	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	26	XA9-0732-000	AR	SCREW,RS,M4	
	27	XA9-1752-000	AR	SCREW, TAP, WASHER HEAD, M3X12	
	28	XB4-7300-805	AR	SCREW, TP, BH3X8, S	
	29	XB4-7401-005	AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
	30	XB6-7300-405	AR	SCREW, TP, M3X4	
	31	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	32	XB6-7400-805	AR	SCREW, TP, M4X8	
	33	QC8-2655-000	1	COVER, ROLL FRONT A	
	34	QC8-2656-000	1	COVER, ROLL FRONT B	
	35	QC8-7959-000	1	COVER, ROLL FRONT C	

FIGURE 9 Cutter & Access Cover Lock Unit

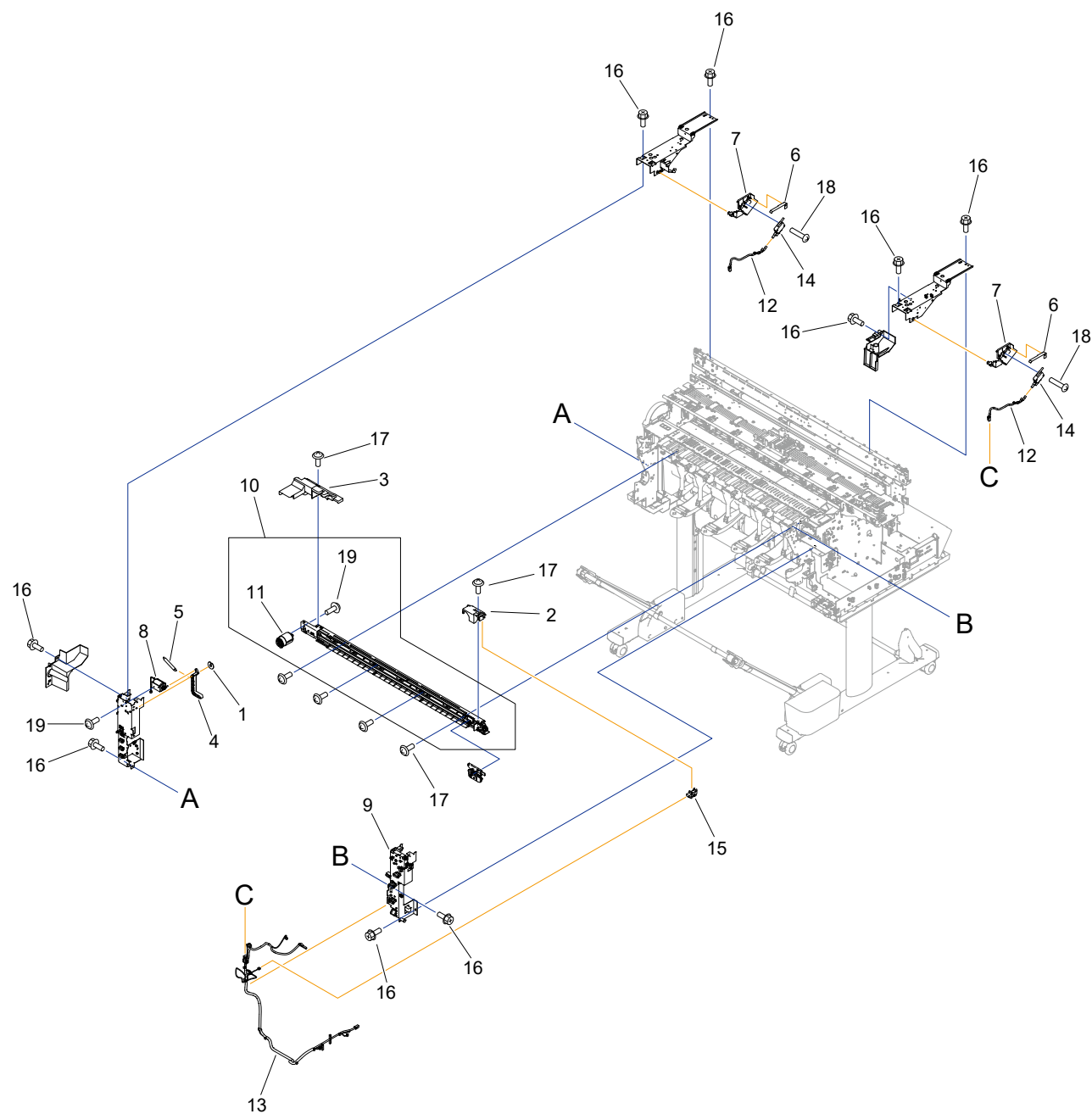


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
9	1	QD1-1441-000	1	CUT WASHER	
	2	QD1-2221-000	1	COVER, HOME POSITION	
	3	QD1-2222-000	1	COVER, BACK POSITION	
	4	QD1-2408-000	1	LOCK LEVER, ACCESS COVER L	
	5	QD1-2411-000	1	SPRING, LOCK	
	6	QD1-2416-000	2	PLATE, SPRING SWITCH	w/tool & instructions
	7	QD1-2548-000	2	HOLDER, SWITCH	
	8	QK2-1484-000	1	SOLENOID	
	9	QM4-4217-010	1	LOCK ACCESS COVER UNIT R	
	10	QM5-1570-000	1	CUTTER BLADE UNIT	
	11	QM5-1210-000	1	CUTTER MOTOR UNIT, W/ENCODER	
	12	QM7-4831-000	2	HARNESS ASS'Y, INTERLOCK SW	
	13	QM7-1829-000	1	HARNESS ASS'Y, RSIDE FRONT	
	14	WC4-5384-000	2	MICRO SWITCH	
	15	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	16	XA9-0732-000	AR	SCREW,RS,M4	
	17	XA9-1671-000	AR	SCREW, D, M3X8	
	18	XB1-2302-005	AR	SCREW, MACH.,TRUSS HEAD, M3X20	
	19	XB6-7300-405	AR	SCREW, TP, M3X4	

FIGURE 10 Platen & Feed Roller

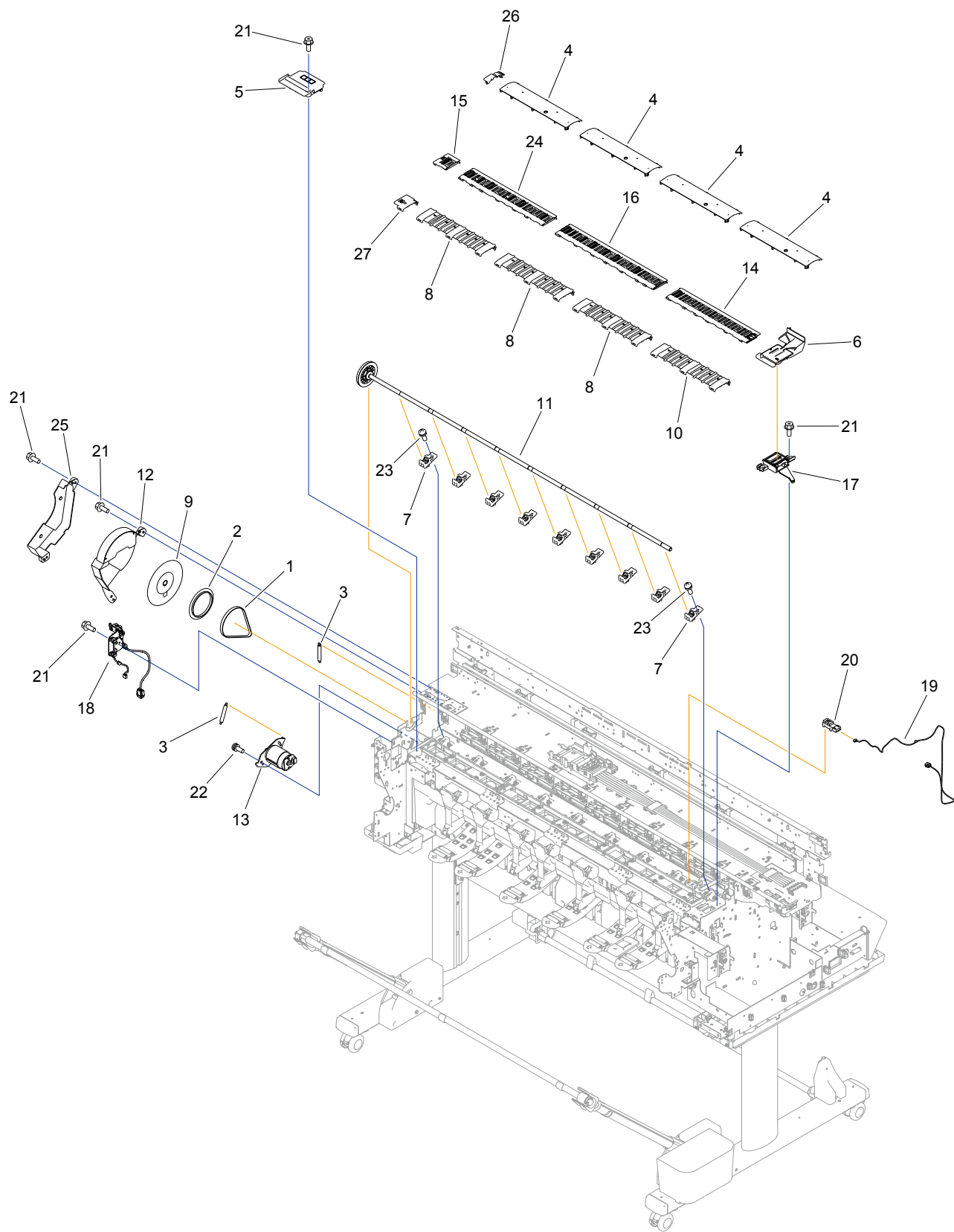


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
10	1	QC5-8098-000	1	BELT, PAPER TRANSPORT	
	2	QC4-8784-000	1	FLANGE, PULLEY	
	3	QC5-8099-000	2	SPRING, TENSION	
	4	QD1-1758-000	4	PLATEN, REAR	
	5	QD1-1760-000	1	AWAY PLATEN	
	6	QD1-1761-000	1	PLATEN, INK PRE EJECTION	
	7	QD1-2079-000	9	HOLDER, PAPER FEED ROLLER	
	8	QD1-2244-010	3	PLATEN, UNDER A	
	9	QD1-2702-000	1	FILM, TIMING SLIT DISK	
	10	QD1-2801-010	1	PLATEN, UNDER HOME	
	11	QL3-0359-000	1	PAPER FEED ROLLER UNIT	
	12	QM4-5388-000	1	CODEWHEEL COVER UNIT	
	13	QM4-5389-000	1	PAPER FEED MOTOR UNIT	
	14	QM4-5348-000	1	PLATEN UNIT, TOP A	
	15	QM4-5363-000	1	PLATEN UNIT, TOP AWAY	
	16	QM4-5349-000	1	PLATEN UNIT, TOP B	
	17	QM4-4277-000	1	PRE PRINTING PLATEN BASE ASS'Y	
	18	QM4-4288-000	1	PAPER FEED ENCODER UNIT	
	19	QM7-4828-000	1	HARNESS ASS'Y, LFPE SNS	
	20	WG8-5677-000	1	PHOTO INTERRUPTER	
	21	XA9-0732-000	AR	SCREW,RS,M4	
	22	XA9-1161-000	AR	SCREW, W/WASHER, M3X8	
	23	XB2-8400-805	AR	SCREW,W/WASHER,M4X8	
	24	QM4-5350-000	1	PLATEN UNIT, TOP C	
	25	QC5-8774-000	1	COVER, PF ENCODER OUTER	
	26	QC5-6116-000	1	PLATEN, REAR COLLAR	
	27	QC5-6218-000	1	PLATEN, UNDER C	

FIGURE 11 Upper Roll Unit, Suction Fan & Waste Ink Unit

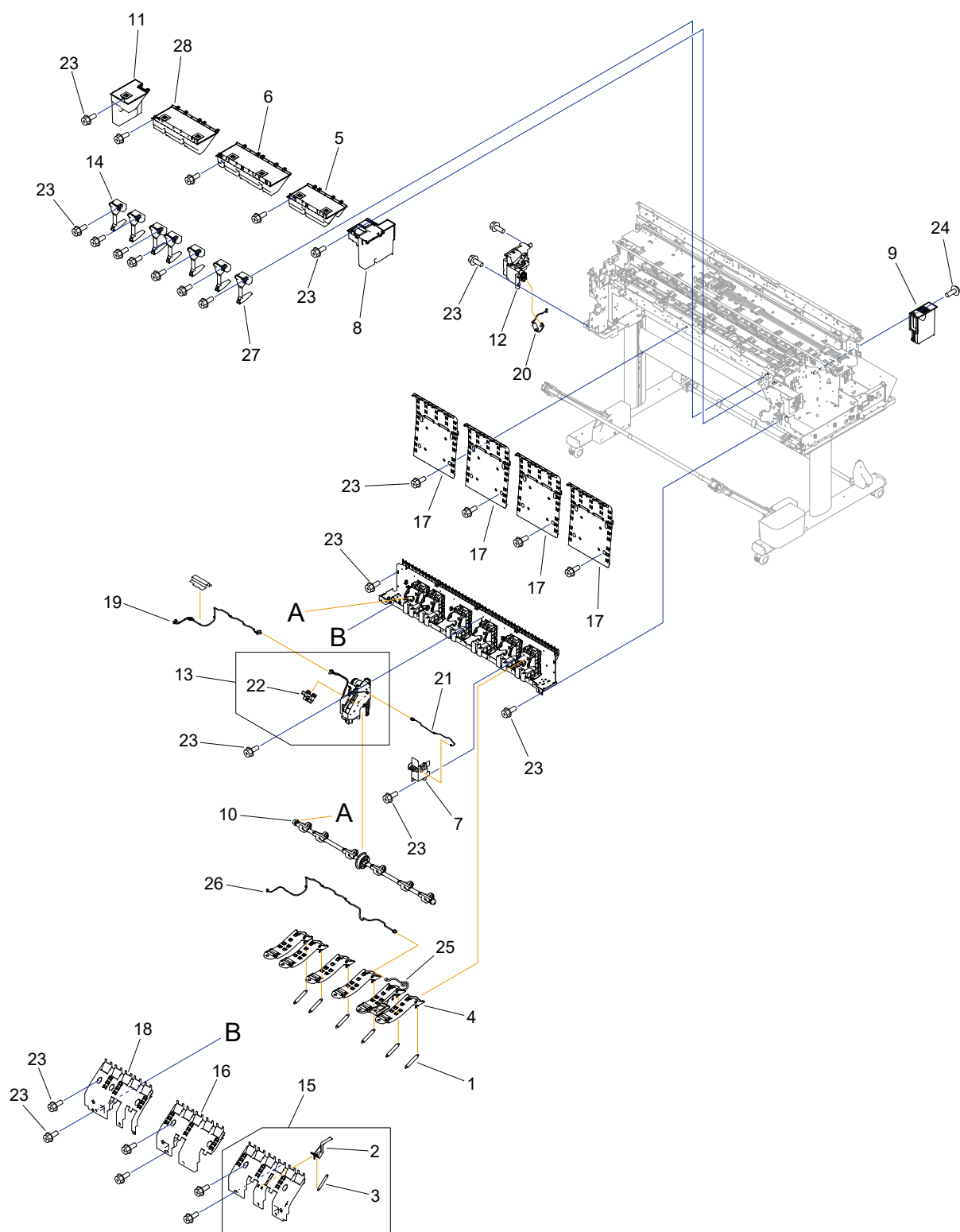


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
11	1	QD1-1677-000	6	SPRING, PAPER SET	
	2	QD1-2159-000	1	LEVER, PAPER FEED SENSOR	
	3	QD1-2160-000	1	SPRING, PAPER FEED SENSOR	
	4	QM5-1308-000	5	NIP ARM UNIT	
	5	QM4-4241-000	1	WASTE INK ABSORBER UNIT A	
	6	QM4-4242-000	1	WASTE INK ABSORBER UNIT B	
	7	QM4-4249-010	1	ROLL PAPER FEED SENSOR UNIT	
	8	QM4-5861-000	1	SUCTION FAN UNIT	
	9	QM5-1372-000	1	SUCTION FAN DUCT UNIT	
	10	QM4-5358-000	1	CAM SHAFT UNIT	
	11	QM4-5751-000	1	WASTE INK ABSORBER UNIT	
	12	QM4-8678-000	1	ACTIVE ROLL BRAKE UNIT	
	13	QM4-8715-000	1	DRIVE NIP ARM UNIT	
	14	QM5-0344-000	6	FLAPPER SEPARATE UNIT	
	15	QM4-4933-000	1	GUIDE UNIT, LOW A	
	16	QM4-4934-000	1	GUIDE UNIT, LOW B	
	17	QM4-5853-010	4	GUIDE UNIT, OUTSIDE A	
	18	QM4-6304-000	1	GUIDE UNIT, LOW C	
	19	QM7-5401-000	1	HARNESS ASS'Y, UP RLNIP RELAY	
	20	QM7-4872-000	1	HARNESS ASS'Y, LO ARB MOTOR	
	21	QM7-4884-000	1	HARNESS ASS'Y, RLNIP PF SNS	
	22	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	23	XA9-0732-000	AR	SCREW,RS,M4	
	24	XB6-7400-805	AR	SCREW, TP, M4X8	
	25	QM5-1309-000	1	NIP ARM SENSOR UNIT	
	26	QM7-5402-000	1	HARNESS ASS'Y, ROLL SEP RLY	
	27	QM5-0354-000	1	FLAPPER SEPARATE UNIT W/SP	
	28	QM4-5354-000	1	WASTE INK ABSORBER UNIT E	

FIGURE 12 Stand Unit

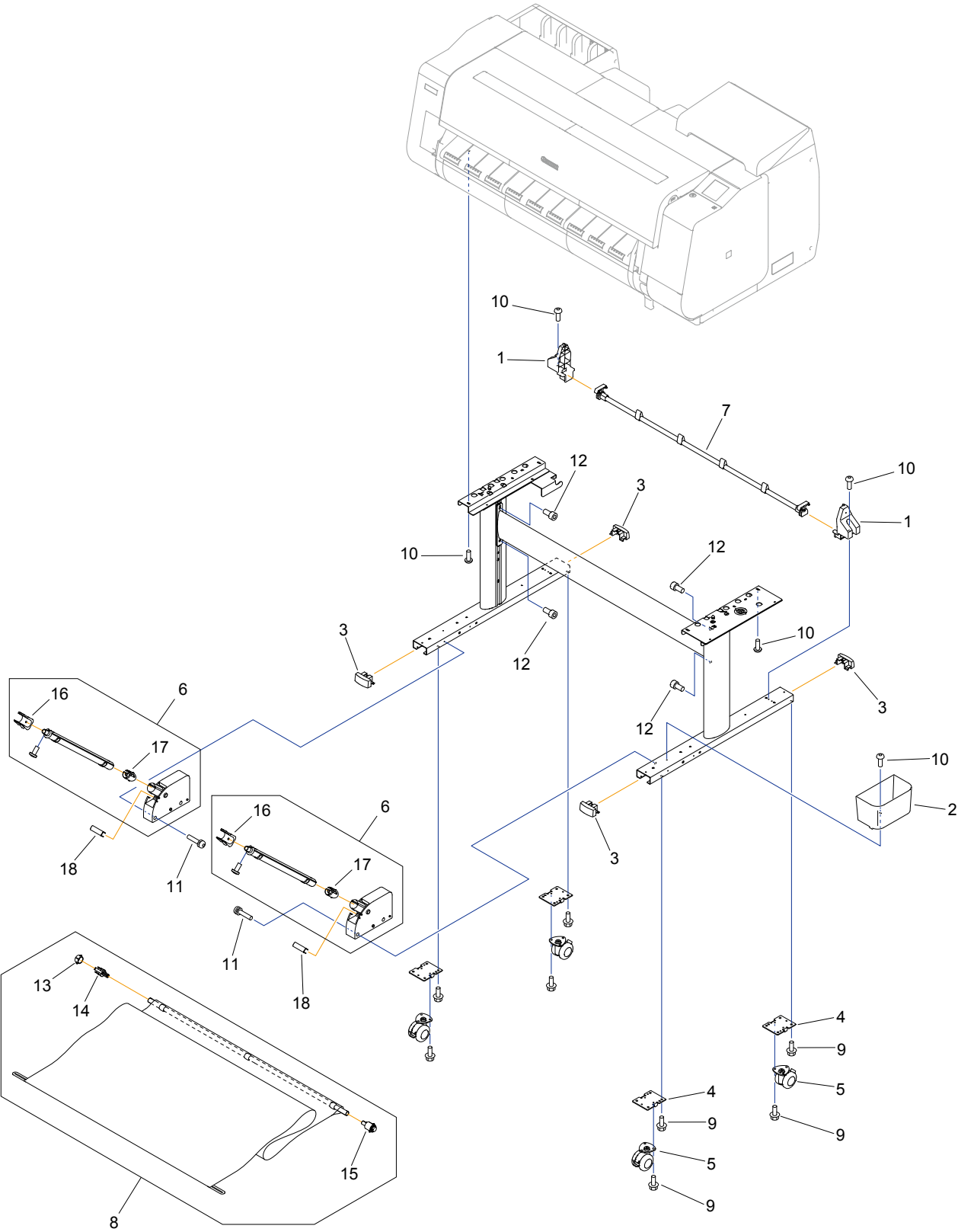


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
12	1	QD1-2522-000	2	HOLDER, REAR ROD	
	2	QD1-2736-000	1	BOX	
	3	QD1-2787-000	4	CAP, STAND	
	4	QD1-2879-000	4	PLATE, CASTER	
	5	QC7-4523-000	4	CASTER, W/LOCK	
	6	QM4-4294-020	2	SIDE ROD UNIT	
	7	QM4-5295-000	1	REAR ROD UNIT	
	8	QM4-5296-000	1	TOP ROD UNIT	
	9	XA9-0949-000	AR	SCREW, RS, M4X10	
	10	QC5-8008-000	9	SCREW, HEX SOCKET M4X10	
	11	QC4-9303-000	4	SCREW, HEX SOCKET, M4X30	
	12	XB7-1080-169	AR	SCREW, MACHINE M8X16	
	13	QD1-2740-000	1	CAP SUPPORT, TOP ROD L	
	14	QD1-2521-010	1	CAP, TOP ROD L	
	15	QM4-8680-010	1	BASKET ROLL UNIT	
	16	QD1-2529-000	1	ROD JOINT	
	17	QD1-2528-000	1	ROD END	
	18	QC5-8788-000	2	PLATE, LOCK	

FIGURE 13 Tool

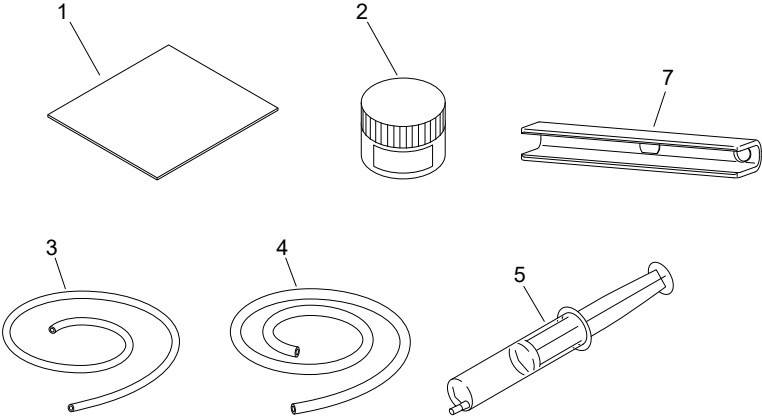


FIGURE R1 Lower Roll Unit (Right)

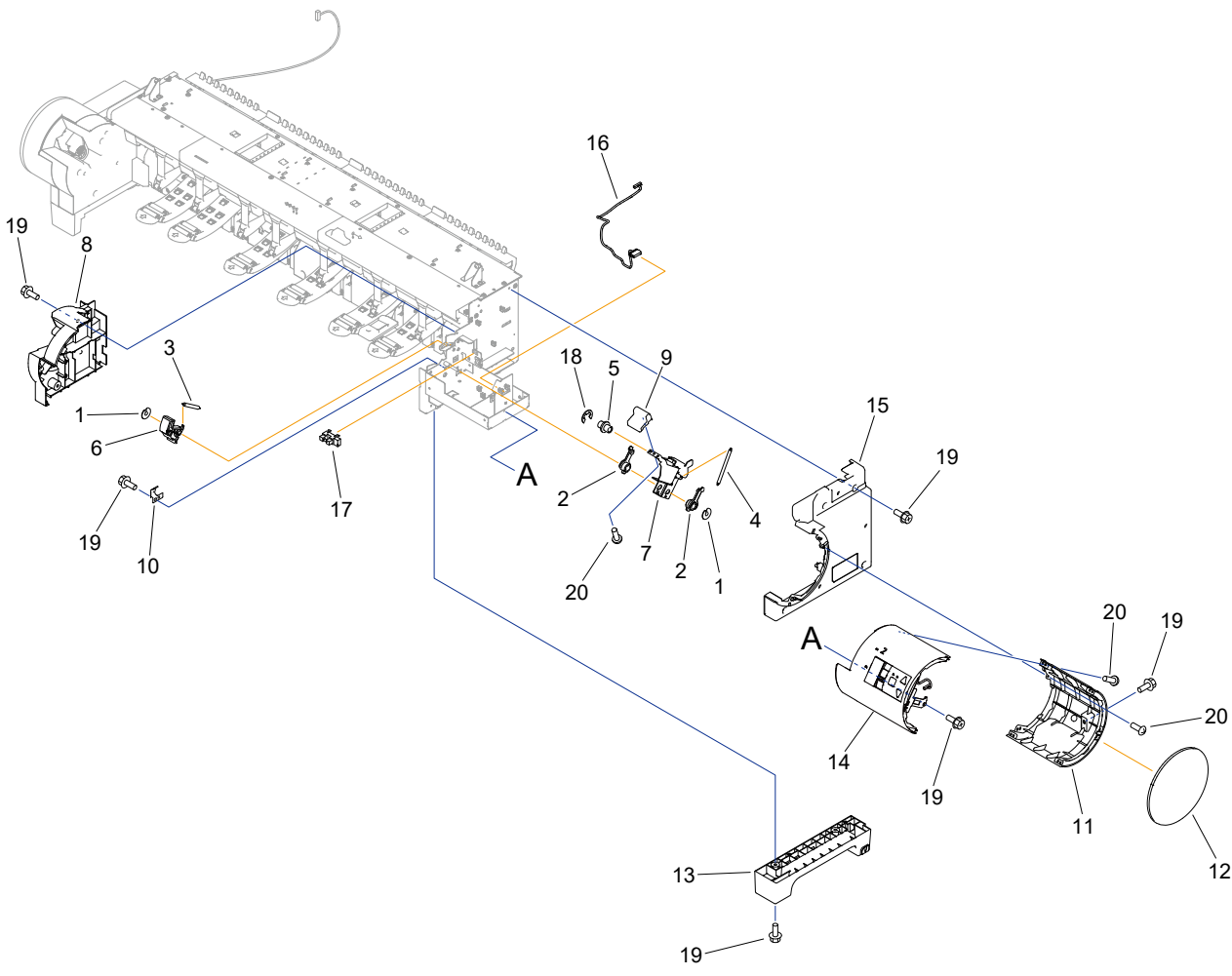


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R1	1	QD1-1441-000	2	CUT WASHER	
	2	QD1-1443-000	2	BUSHING, DRIVE	
	3	QD1-1785-000	1	SPRING, LOCK A	
	4	QD1-1787-000	1	SPRING, LOCK C	
	5	QD1-1788-000	1	ROLLER, LOCK	
	6	QD1-1789-000	1	LOCK LEVER A	
	7	QL2-8481-000	1	LEVER ASS'Y, SPL LOCK R	
	8	QD1-1791-000	1	HOLDER, SPOOL R	
	9	QD1-2588-000	1	KNOB, OPERATION	
	10	QD1-2593-000	1	PLATE, SPOOL GROUND	
	11	QD1-2725-000	1	COVER, SIDE R REAR	
	12	QD1-2726-000	1	COVER, SIDE R	
	13	QM4-4898-000	1	HANDLE UNIT, LOWER SUPPORT R	
	14	QM4-4914-000	1	OPERATION PANEL UNIT, RU	
	15	QM4-4915-000	1	COVER UNIT, SIDE OUTER R	
	16	QM7-4877-000	1	HARNESS ASS'Y, RU PANEL RLY	
	17	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	18	XD2-1100-322	1	RETAINING RING (E-TYPE)	
	19	XA9-0732-000	AR	SCREW,RS,M4	
	20	XB4-7300-805	AR	SCREW, TP, BH3X8, S	

FIGURE R2 Lower Roll Unit (Left)

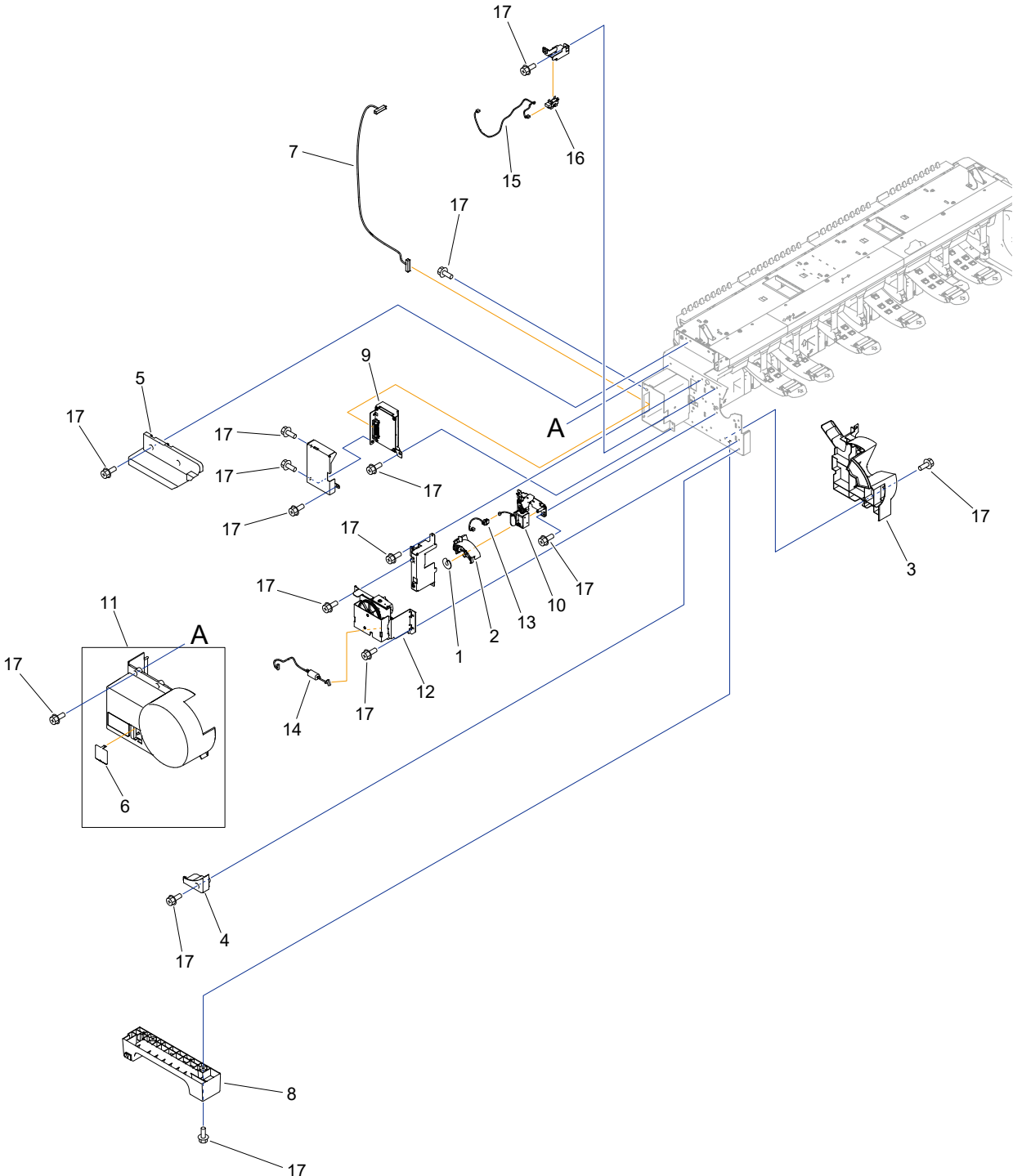


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R2	1	QD1-1441-000	1	CUT WASHER	
	2	QM5-0401-000	1	COVER SPL GEAR UNIT	
	3	QD1-1795-010	1	HOLDER, SPOOL L	
	4	QD1-2656-000	1	COVER, SIDE L SUB	
	5	QD1-2784-000	1	COVER, SIDE TOP L	
	6	QD1-2853-000	1	CAP, COVER SIDE L	
	7	QK2-1476-000	1	CABLE, ROLL UNIT	
	8	QM4-4897-000	1	HANDLE UNIT, LOWER SUPPORT L	
	9	QM4-5865-000	1	I/F PCB UNIT, RU	
	10	QM4-4299-000	1	SPOOL LOCK UNIT	
	11	QM4-5755-000	1	COVER UNIT, SIDE OUTER L	
	12	QM4-8678-000	1	ACTIVE ROLL BRAKE UNIT	
	13	QM7-4871-000	1	HARNESS ASS'Y, LO SPL SOL	
	14	QM7-4872-000	1	HARNESS ASS'Y, LO ARB MOTOR	
	15	QM7-4873-000	1	HARNESS ASS'Y, LO SPLSET L	
	16	WG8-5935-000	1	PHOTOINTERRUPTER, RPI-2500	
	17	XA9-0732-000	AR	SCREW,RS,M4	

FIGURE R3 Lower Roll Unit (Main)

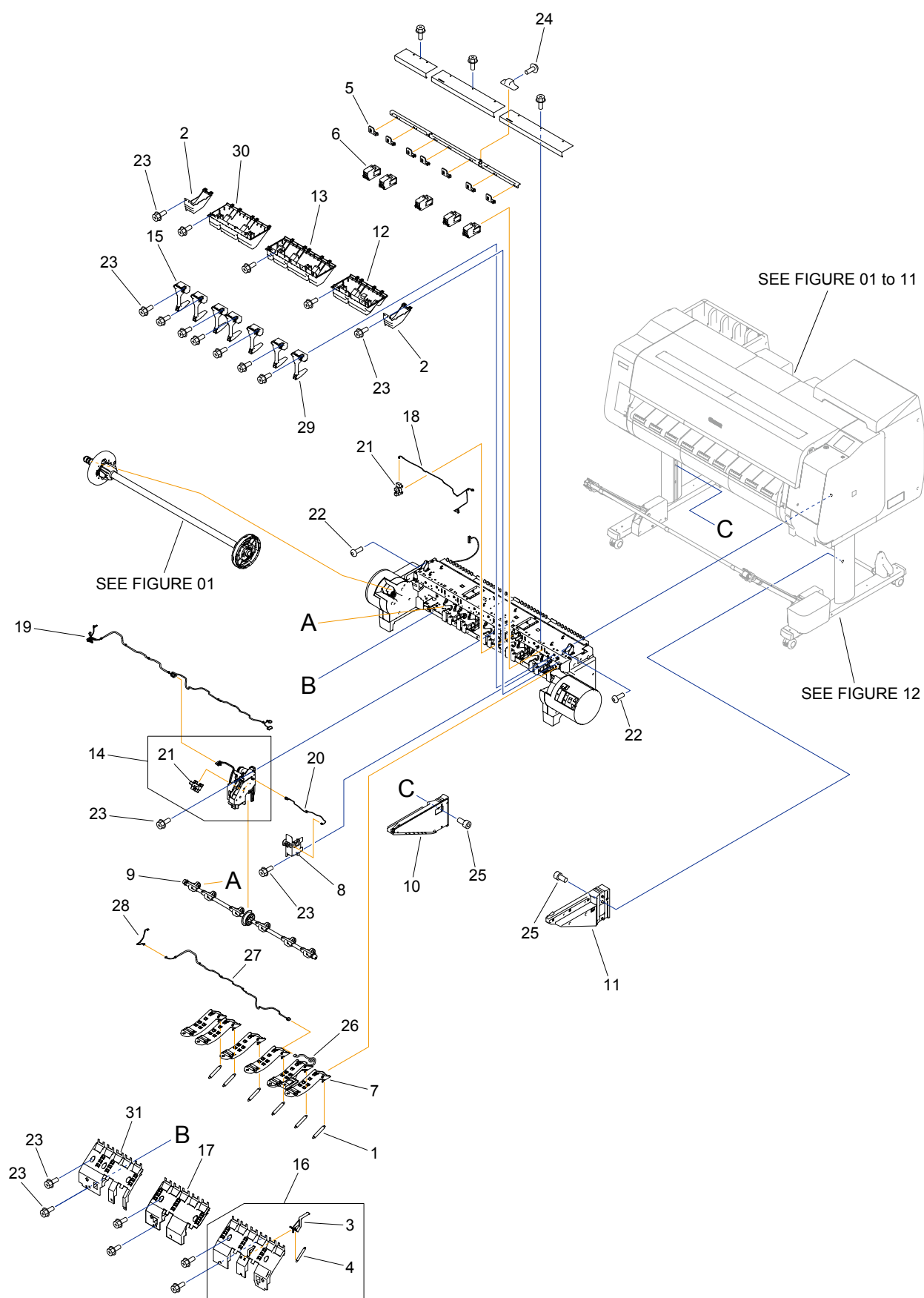


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R3	1	QD1-1677-000	6	SPRING, PAPER SET	
	2	QC5-6312-000	2	GUIDE, UPPER	
	3	QD1-2159-000	1	LEVER, PAPER FEED SENSOR	
	4	QD1-2160-000	1	SPRING, PAPER FEED SENSOR	
	5	QD1-2595-000	6	CAM, FLAP SELEC	
	6	QD1-2602-000	5	SUPPORT, FLAP SELEC	
	7	QM5-1308-000	5	NIP ARM UNIT	
	8	QM4-4249-010	1	ROLL PAPER FEED SENSOR UNIT	
	9	QM4-5358-000	1	CAM SHAFT UNIT	
	10	QM4-4342-000	1	RAIL UNIT L	
	11	QM4-4343-000	1	RAIL UNIT R	
	12	QM4-4859-000	1	PAPER GUIDE ROLLER UNIT, RU A	
	13	QM4-4860-000	1	PAPER GUIDE ROLLER UNIT, RU B	
	14	QM4-8715-000	1	DRIVE NIP ARM UNIT	
	15	QM4-8718-000	6	FLAPPER SEPARATE UNIT	
	16	QM4-4927-010	1	GUIDE UNIT, LOW A	
	17	QM4-4928-000	1	GUIDE UNIT, LOW B	
	18	QM7-4876-000	1	HARNESS ASS'Y, LO FLAP SPLSET	
	19	QM7-5415-000	1	HARNESS ASS'Y, RU MAIN	
	20	QM7-4884-000	1	HARNESS ASS'Y, RLNIP PF SNS	
	21	WG8-5935-000	2	PHOTOINTERRUPTER, RPI-2500	
	22	QC5-8008-000	2	SCREW, HEX SOCKET M4X10	
	23	XA9-0732-000	AR	SCREW,RS,M4	
	24	XB6-7300-605	AR	SCREW, TP, M3X6 (S)	
	25	XB7-1080-169	AR	SCREW, MACHINE M8X16	
	26	QM4-5356-000	1	NIP ARM SENSOR UNIT	
	27	QM7-5402-000	1	HARNESS ASS'Y, ROLL SEP RLY	
	28	QM7-5412-000	1	HARNESS ASS'Y, LO ROLL SEP RLY	
	29	QM5-0354-000	1	FLAPPER SEPARATE UNIT W/SP	
	30	QM4-5757-000	1	PAPER GUIDE ROLLER UNIT, RU E	
	31	QM4-6304-000	1	GUIDE UNIT, LOW C	

FIGURE R4 Stacker

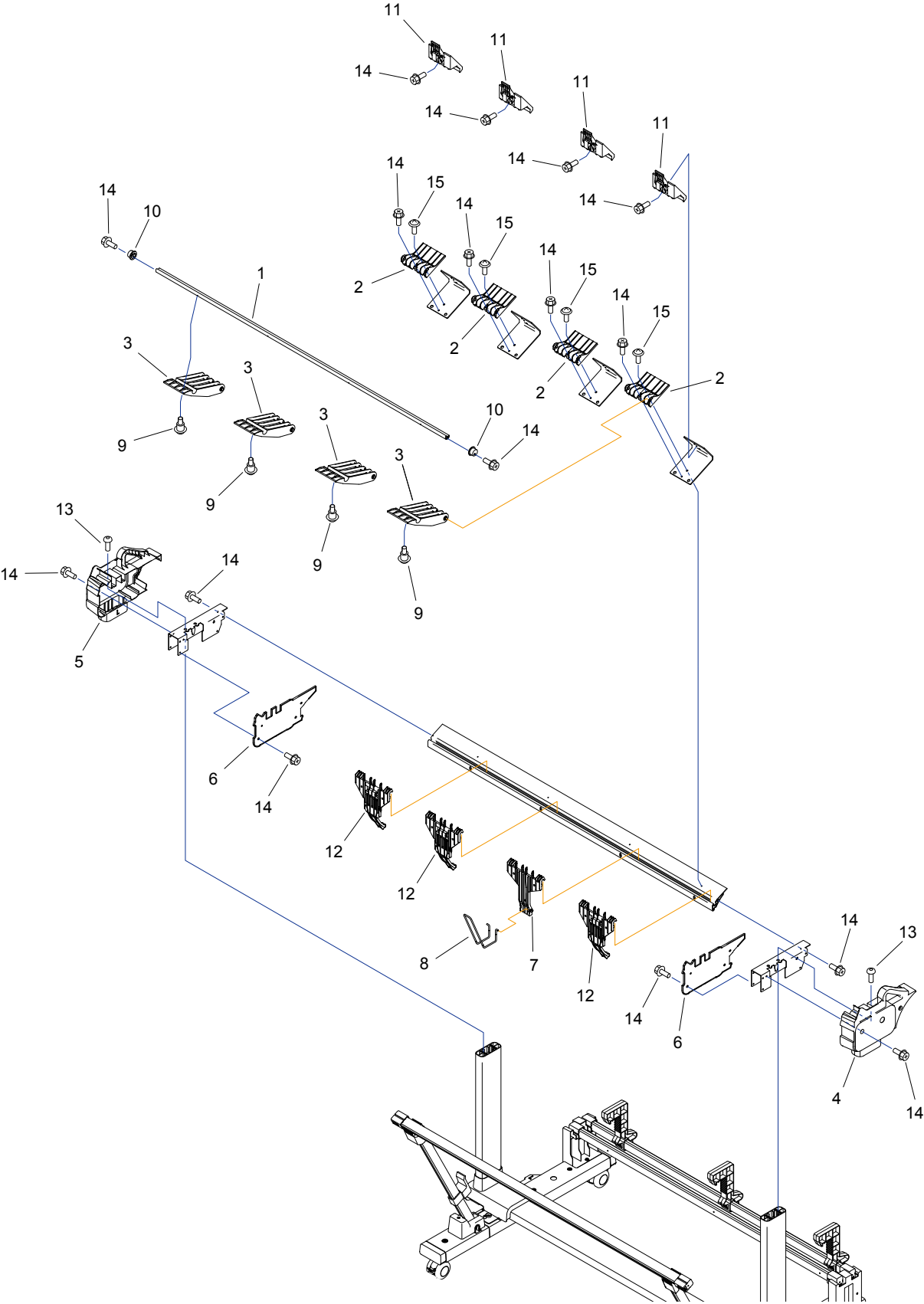


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R4	1	QC5-6145-000	1	SHAFT, BASKET FLAPPER FRONT	
	2	QC5-6149-000	4	GUIDE, BASKET	
	3	QC5-6150-000	4	FLAPPER, BASKET	
	4	QC5-6153-000	1	UPPER ROD SUPPORT R	
	5	QC5-6154-000	1	UPPER ROD SUPPORT L	
	6	QC5-8751-000	2	COVER, UPPER ROD SUPPORT	
	7	QC5-8758-010	1	HANG STOPPER	
	8	QC5-8778-000	1	WIRE, TRAY	
	9	QD1-1595-010	4	SCREW, STEPPED, M3	
	10	QD1-2456-000	2	CAP, CAM SHAFT	
	11	QM4-5717-000	4	JOINT GUIDE UNIT	
	12	QM4-5851-000	3	HANG GUIDE UNIT	
	13	QC5-8008-000	AR	SCREW, HEX SOCKET M4X10	
	14	XA9-0732-000	AR	SCREW,RS,M4	
	15	XA9-1648-000	AR	SCREW, TP, M3X8	

FIGURE R5 Stacker

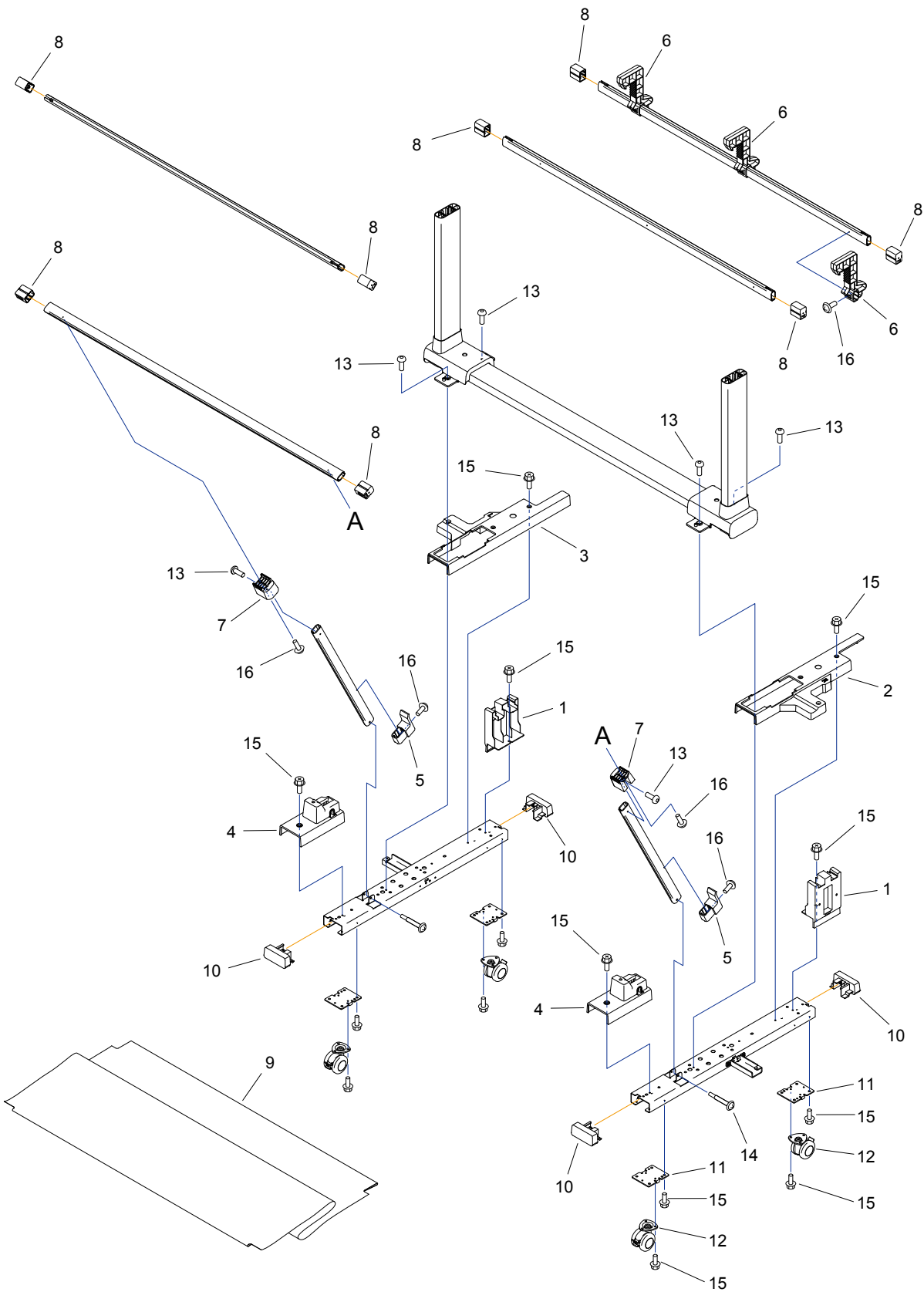


FIG	KEY NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
R5	1	QC5-6159-000	2	STOPPER, MOUNT	
	2	QC5-8111-000	1	COVER, DIR XY POSITION R	
	3	QC5-8112-000	1	COVER, DIR XY POSITION L	
	4	QC5-8113-000	2	MOUNT, SIDE ROD	
	5	QC5-8115-000	2	HOLDER, UPPER ROD	
	6	QC5-8119-000	3	STOPPER, REAR	
	7	QC5-8734-000	2	SUPPORT, FRONT ROD	
	8	QC5-8743-000	8	CAP, SQUARE	
	9	QC5-8746-000	1	BASKET	
	10	QC5-8759-000	4	CAP, FOOT	
	11	QD1-2879-000	4	PLATE, CASTER	
	12	QC7-4523-000	4	CASTER, W/LOCK	
	13	QC5-8008-000	AR	SCREW, HEX SOCKET M4X10	
	14	QC4-9324-000	AR	SCREW, STEPPED, M4	
	15	XA9-0732-000	AR	SCREW,RS,M4	
	16	XA9-1648-000	AR	SCREW, TP, M3X8	