

# SERVICE MANUAL

imageCLASS  
MF426dw  
MF424dw



# Canon

February 16, 2018  
Rev. 1

# Introduction

## Important Notices

### Application

This manual has been issued by Canon Inc. for qualified persons to learn technical theory, installation, maintenance, and repair of products.

This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

### Corrections

This manual may contain technical inaccuracies or typographical errors due to improvements or changes in products. When changes occur in applicable products or in the contents of this manual, Canon will release technical information as the need arises. In the event of major changes in the contents of this manual over a long or short period, Canon will issue a new edition of this manual.

The following paragraph does not apply to any countries where such provisions are inconsistent with local law.

### Trademarks

The product names and company names used in this manual are the registered trademarks of the individual companies.

### Copyright

The copyright of this document belongs to Canon Inc. This document may not be copied, reproduced or translated into another language, in whole or in part, without the prior consent of Canon Inc.







Copyright CANON INC. 2017















### Caution

Use of this manual should be strictly supervised to avoid disclosure of confidential information.



### Explanation of Symbols

The following symbols are used throughout this Service Manual.

Symbols	Explanation	Symbols	Explanation
	Check.		Remove the claw.
	Check visually.		Insert the claw.
	Check a sound.		Push the part.

Symbols	Explanation	Symbols	Explanation
	Disconnect the connector.		Connect the power cable.
	Connect the connector.		Disconnect the power cable.
	Remove the cable/wire from the cable guide or wire saddle.		Turn on the power.
	Install the cable/wire to the cable guide or wire saddle.		Turn off the power.
	Remove the screw.		Loosen the screw.
	Install the screw.		Tighten the screw.
	Cleaning is needed.		Measurement is needed.

The following rules apply throughout this Service Manual:

- Each chapter contains sections explaining the purpose of specific functions and the relationship between electrical and mechanical systems with reference to the timing of operation.  
In the diagrams,  represents the path of mechanical drive; where a signal name accompanies the symbol, the arrow  indicates the direction of the electric signal.  
The expression "turn on the power" means flipping on the power switch, closing the front door, and closing the delivery unit door, which results in supplying the machine with power.
- In the digital circuits, '1' is used to indicate that the voltage level of a given signal is "High", while '0' is used to indicate "Low". (The voltage value, however, differs from circuit to circuit.) In addition, the asterisk (\*) as in "DRMD\*" indicates that the DRMD signal goes on when '0'.  
In practically all cases, the internal mechanisms of a microprocessor cannot be checked in the field. Therefore, the operations of the microprocessors used in the machines are not discussed: they are explained in terms of from sensors to the input of the DC controller PCB and from the output of the DC controller PCB to the loads.

The descriptions in this Service Manual are subject to change without notice for product improvement or other purposes, and major changes will be communicated in the form of Service Information bulletins.

All service persons are expected to have a good understanding of the contents of this Service Manual and all relevant Service Information bulletins and be able to identify and isolate faults in the machine.

# Contents

<b>Safety Precautions</b> .....	<b>1</b>
Laser Safety.....	2
How to Handle the Laser Scanner Unit.....	2
Power Supply.....	2
Toner Safety.....	3
About Toner.....	3
Handling Adhered Toner.....	3
Notes When Handling a Lithium Battery.....	3
Notes Before it Works Serving.....	3
Points to Note at Cleaning.....	4
Notes on Assembly/Disassembly.....	4
<b>1. Product Overview</b> .....	<b>5</b>
Product Lineup.....	6
Host Machine.....	6
Option.....	6
Features.....	7
Specifications.....	8
Specifications of Host Machine.....	8
Reader Specifications.....	9
ADF finished stamp function.....	9
Paper type.....	10
Paper size.....	10
Parts Name.....	12
External view.....	12
Cross Section View.....	13
Control Panel.....	15
<b>2. Technical Explanation (Device)</b> .....	<b>16</b>
Basic Configuration.....	17
Functional Configuration.....	17
Original Exposure/Feed System.....	18
Original Exposure System.....	18
Original Feed System.....	20
Controller System.....	22
Functional Configuration.....	22
Main Controller PCB.....	22
Motor Control.....	24
Fan Control.....	24
Door Open Detection.....	25
Low Voltage Power Supply Control.....	25
Protection Function.....	26
Power-saving Mode.....	27
Laser Exposure System.....	29

Functional Configuration.....	29
Failure Detection.....	29
<b>Image Formation System.....</b>	<b>31</b>
Functional Configuration.....	31
Image Formation Process.....	32
High Voltage Power Supply Control.....	32
Cartridge.....	32
<b>Fixing System.....</b>	<b>36</b>
Functional Configuration.....	36
Fixing Temperature Control.....	36
Protection Function.....	37
Fixing Assembly Failure Detection.....	40
<b>Pickup Feed System.....</b>	<b>41</b>
Overview.....	41
Parts Configuration.....	42
Drive Configuration.....	43
Layout of Sensors.....	43
Cassette Detection.....	44
Cassette Pickup Control.....	44
Multi-purpose Tray Pickup Control.....	44
Skew Correction.....	45
Delivery Tray Full Detection.....	46
Jam Detection.....	46
<b>3. Technical Explanation (System).....</b>	<b>48</b>
Overview of System Management.....	49
Version Upgrade.....	50
Function Overview.....	50
Version Upgrade Using UST.....	51
Version Upgrade via Internet.....	51
<b>Version Upgrade Using a USB Flash Drive (Released Only in Special Cases).....</b>	<b>52</b>
Setting Information Export/Import Function (DCM).....	54
Overview.....	54
Import/Export Procedure from [Settings/Registration] of Remote UI.....	56
Procedure for Exporting/Importing Service Mode Setting Information.....	59
Monitoring Function (imageWARE Remote).....	61
Overview of System.....	61
Servicing Notes.....	62
Setting Procedure.....	62
Maintenance.....	63
Security Functions.....	64
Security Policy Function.....	64
<b>4. Periodical Service.....</b>	<b>68</b>
Periodically Replaced Parts.....	69
Consumable Parts.....	70
Periodical Services.....	71

<b>5. Parts Replacement and Cleaning</b> .....	<b>72</b>
List of Parts.....	73
Major Units.....	73
Layout Drawing of Electrical Components.....	75
External Cover System.....	81
Removing the Cartridge.....	81
Removing the Right Cover.....	81
Removing the Left Cover.....	85
Removing the Left Rear Cover.....	89
Removing the Cartridge Door.....	90
Removing the Rear Door.....	91
Removing the Upper Cover.....	92
Removing the Output Tray.....	93
Original Exposure/Feed System.....	95
Removing the ADF Unit + Reader Unit.....	95
Separating the ADF Unit + Reader Unit.....	96
Removing the ADF Roller Unit.....	99
Removing the ADF Pickup Roller.....	101
Removing the ADF Separation Roller.....	102
Removing the ADF Separation Pad Unit.....	104
Removing the ADF Upper Cover Unit.....	105
Removing the ADF Feed Unit.....	107
Removing the ADF CIS Unit.....	109
Removing the ADF Drive Unit.....	113
Removing the Reader Upper Cover Unit.....	114
Removing the Reader CIS.....	115
Removing the Reader CIS Timing Belt.....	117
Removing the Reader Scanner Motor.....	118
Controller System.....	120
Removing the Control Panel Unit.....	120
Removing the Wireless LAN PCB.....	123
Removing the Wireless LAN Unit.....	124
Removing the USB Unit.....	124
Removing the USB PCB.....	125
Removing the Main Fan.....	125
Removing the Main Controller PCB.....	126
Removing the Main Controller Unit.....	128
Removing the DC Controller PCB Cover.....	129
Remove the DC Controller PCB.....	129
Removing the High Voltage Power Supply PCB.....	130
Removing the Low Voltage Power Supply Unit.....	132
Removing the Relay PCB.....	133
Removing the Fax Unit(Fax model only).....	134
Removing the FAX PCB(Fax model only).....	135
Removing the OFF Hook PCB(Fax model only).....	136
Removing the Speaker(Fax model only).....	136
Laser Exposure System.....	138
Removing the Laser Scanner Unit.....	138
Image Formation System.....	140
Removing the Transfer Roller.....	140

Fixing System.....	141
Removing the Fixing Assembly.....	141
Removing the Fixing Motor.....	143
Pickup Feed Delivery System.....	144
Removing the Cassette Pickup Roller Unit.....	144
Removing the Cassette Separation Roller Unit.....	144
Removing the MP Tray Pickup Roller Unit.....	145
Removing the MP Tray Separation Pad.....	145
Removing the Registration Unit.....	147
<b>6. Adjustment.....</b>	<b>151</b>
Checking the Location Where the Service Label Is Affixed .....	152
Adjustment at Parts Replacement.....	153
After Replacing the Control Panel.....	153
Before Replacing the Main Controller PCB.....	153
After Replacing the Main Controller PCB.....	154
After Replacing the Reader Unit.....	163
After Replacing the ADF Unit.....	168
After Replacing the Reader Upper Cover Unit.....	169
After Replacing the Reader CIS Unit.....	173
After Replacing the ADF CIS Unit.....	175
<b>7. Troubleshooting.....</b>	<b>179</b>
Test Print.....	180
Engine Test Print.....	180
Controller test print.....	180
Cartridge Log Report.....	185
Troubleshooting Items.....	188
Remedy for Image Failure.....	188
Recurring faulty image.....	188
Checking the Nip Width of the Fixing Assembly.....	188
Debug Log.....	190
Function Overview.....	190
Conditions for collecting logs.....	190
Collection procedure.....	190
<b>8. Error/Jam/Alarm.....</b>	<b>192</b>
Outline.....	193
Error/Jam/Alarm Log indication.....	193
JAM/ERR LOG REPORT.....	193
Location Code.....	194
Pickup Position Code.....	194
Error Code.....	195
Error Code Details.....	195
JAM Code.....	200
Alarm Code.....	203

<b>9. Service Mode.....</b>	<b>204</b>
Overview.....	205
Entering Service Mode.....	205
Backing up Service Mode.....	205
Service Label.....	205
Remote UI Service Mode.....	206
COPIER (Service mode for printer).....	208
DISPLAY (State display mode).....	208
I/O (I/O display mode).....	210
ADJUST (Adjustment mode).....	211
FUNCTION (Operation / inspection mode).....	252
OPTION (Specification setting mode).....	267
COUNTER (Counter mode).....	276
FEEDER (ADF service mode).....	281
ADJUST (Adjustment mode).....	281
FUNCTION (Operation / inspection mode).....	282
FAX (FAX service mode).....	283
SSSW (Bit switch registration mode).....	283
MENU (Menu switch registration mode).....	284
NUM (Numeric parameter setting mode).....	285
NCU (NCU parameter setting mode).....	285
TESTMODE (Service mode for test print, operation check, etc.).....	289
PRINT (Print test mode).....	289
FAX (FAX test mode).....	291
 <b>APPENDICES.....</b>	 <b>296</b>
Service Tools.....	297
Special Tools.....	297
Solvents and Oil List.....	297
General Circuit Diagram.....	298
Backup Data List.....	300
Soft counter specifications.....	302
List of Items Which Can Be Imported.....	304
Service Mode Settings.....	304



# Safety Precautions

Laser Safety.....	2
How to Handle the Laser Scanner Unit .....	2
Power Supply.....	2
Toner Safety.....	3
Notes When Handling a Lithium Battery.....	3
Notes Before it Works Serving.....	3
Points to Note at Cleaning.....	4
Notes on Assembly/Disassembly.....	4

## Laser Safety

Since radiation emitted inside this machine is completely confined with protective housings and external covers, the laser beam cannot escape from the machine during any phase of normal use by users.

Therefore, this machine is classified as a Class 1 laser product under the international standard IEC60825-1 that is regarded as safe during normal use.

## How to Handle the Laser Scanner Unit

This machine is classified as a Class 1 laser product.

However, the laser scanner unit contains source of Class 3B laser beam and exposure to the beam may cause eye injuries.

Therefore, be sure not to disassemble the laser scanner unit. No adjustment can be made to the laser scanner unit in the machine in the field.

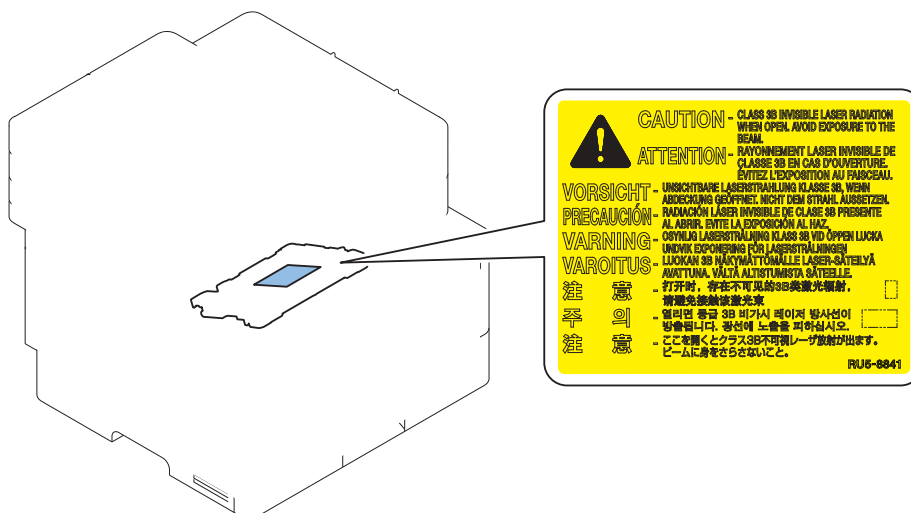
The label shown in the following figure is affixed on the laser scanner unit.

Dieses Gerät ist der Klasse 1 der Laserprodukte zugeordnet.

Allerdings enthält die Laserscannereinheit eine Laserstrahlquelle der Klasse 3B, die Augenschäden verursachen kann, wenn man in diesen Strahl blickt.

Deshalb darf die Laserscannereinheit nicht zerlegt werden. An der Laserscannereinheit kann keine Justage vor Ort vorgenommen werden.

Der in folgendem Bild dargestellte Aufkleber ist auf der Laserscannereinheit angebracht.



## Power Supply

- As a general rule, do not use extension cords.

If an extension cord must be used, however, use one for local rated voltage and over, untie the cord binding, and insert the power plug completely into the extension cord outlet to ensure a firm connection between the power cord and the extension cord.

### **CAUTION:**

Do not plug multiple cords together to an extension cord. It may cause a fire or electrical shock.

- The socket-outlet shall be installed near the equipment and shall be easily accessible.

## Toner Safety

### About Toner

Toner is a nontoxic matter composed of plastic, iron and a trace of pigments.

**⚠ CAUTION:**  
Never throw toner in flames to avoid explosion.

### Handling Adhered Toner

- Use dry tissue paper to wipe off toner adhered to skin or clothes and wash in water.
- Never use warm water for cleaning up toner to prevent toner particles from being gelated to soak into fibers permanently.
- Toner particles are reactive with vinyl polymers. Avoid contacting these materials.

## Notes When Handling a Lithium Battery

Dispose of used batteries according to the instructions.

**⚠ CAUTION:**  
Risk of explosion if battery is replaced by an incorrect type.

The following warnings are given to comply with Safety Principles (EN60950-1).

**⚠ CAUTION:**  
Wenn mit dem falschen Typ ausgewechselt, besteht Explosionsgefahr.  
Gebrauchte Batterien gemäß der Anleitung beseitigen.

**警告**  
如果更換不正確之電池型式會有爆炸的風險  
請依製造商說明書處理用過之電池

## Notes Before it Works Serving

- At servicing, be sure to turn OFF the power source according to the specified steps and disconnect the power plug.
- Be sure to disconnect the power plug on a regular basis and remove dust and dirt accumulated around the outlet with dry cloth.

**⚠ CAUTION:**  
Leaving the power plug connected for a long time in an environment having a lot of dust, moisture, or oily smoke will cause a fire. (Because dust accumulated in the surrounding area will absorb moisture and cause an insulation failure)

## Points to Note at Cleaning

When performing cleaning using organic solvent such as alcohol, be sure to check that the component of solvent is vaporized completely before assembling.

## Notes on Assembly/Disassembly

Follow the items below to assemble/disassemble the device.

1. Disconnect the power plug to avoid any potential dangers during assembling/disassembling works.
2. If not specially instructed, reverse the order of disassembly to reinstall.
3. Ensure to use the right screw type (length, diameter, etc.) at the right position when assembling.
4. To keep electric conduction, binding screws with washers are used to attach the grounding wire and the varistor. Ensure to use the right screw type when assembling.
5. Unless it is specially needed, do not operate the device with some parts removed.
6. Never remove the paint-locked screws when disassembling.



# Product Overview

Product Lineup.....	6
Specifications.....	8
Parts Name.....	12

## Product Lineup

### Host Machine

MF426/424/423



	MF426/424	MF421	MF423
Print Speed	38ppm	38ppm	33ppm
Copy	Yes	Yes	Yes
Print	Yes	Yes	Yes
Fax	Yes	-	Yes
Remote UI	Yes	Yes	Yes
ADF	2-sided scanning	2-sided scanning	2-sided scanning
2-sided printing	Yes	Yes	Yes
Control Panel	5 inch Touch Panel	5 inch Touch Panel	5 inch Touch Panel
NFC	No	No	No
Backup of counter	-	-	-
MEAP	-	-	-
Network	Yes	Yes	Yes
Wireless LAN	Yes	Yes	Yes

PDL

	MF426/424/421/423
UFR2	Yes
PS	Yes
PCL	Yes

### Option

	MF426/424/421	MF423
Cassette Feeding Module-AH1	yes	yes
Copy Card Reader Attachment-J1	-	-
HANDSET-J1	yes *1	yes
Barcode Printing Kit-E1	-	-
Copy Card Reader-F1	-	-
MiCARD Attachment Kit-B1	-	-

	MF426/424/421	MF423
Copy Control Interface Kit-C1	-	-

\*1: The setting is available only for MF426, not for MF424/421.

**CAUTION:**

Option settings differ depending on the region even among the same models.

## Features

Middle Class A4/LTR Color Laser MFP

1. Improved Control Panel operability

Improved operability by adopting the Large 5 inch Color Touch Panel.

2. Simultaneous duplex scanning ADF

Increased productivity in 2-sided original reading by adopting the simultaneous duplex scanning ADF (Scan, Send, Copy).

3. Mobile print supported

4. Wireless LAN supported

Printing can be performed by touching a mobile device where Canon PRINT Business is installed.

# Specifications

## Specifications of Host Machine

Item	Specification / Function
Copyboard	Fixed
Device Installation	Desktop
Light source	LED (RGB)
Photoreceptor	OPC drum (24 mm dia.)
Image scanning	CIS (color)
Light exposure method	Laser beam exposure
Charging method	Roller charging
Developing method	Developing method
Transfer method	Transfer Roller method
Separation method	Curvature separation
Cassette paper feed	Simple separation retard
MP Tray paper feed	Pad separation method
Drum cleaning method	Cleaning blade
Fixing method	On-demand fixing
Paper delivery method	Face-down
Toner level sensor	Mounted
Toner type	One-component magnetic toner
Toner supply method	All-in-one cartridge (drum + toner)
Toner save mode	yes *1
Document types	Sheet / book
Maximum document size	Copyboard Glass: 216 mm x 297 mm Feeder: 216 mm x 356 mm
Document size sensor	N/A
Image size magnification	Zoom: 25 to 400% (1% increment)
Warm-up Time *2	14 seconds or less
Recovery Time *3	Approx. 4 seconds or less
Print resolution	600 x 600 dpi (MAX)
Reading Speed	Fixed (A4/LTR): • N/A Continuous reading, SEND: • 20 images / minute (A4) • 21 images / minute (LTR)
Print resolution	600 x 600 dpi
First copy time	Approx. 6.5 seconds
First print time	Approx. 5.5 seconds
Print Speed *4	At 1-sided printing: • MF421/424/426/428/429: 38 sheets/min. (A4), Approx. 40 sheets/min. (LTR) • MF423: 33 sheets/min. (A4), Approx. 34.5 sheets/min. (LTR) At 2-sided printing: • MF421/424/426/428/429: 30.3 sheets/min. (A4), Approx. 32 sheets/min. (LTR) • MF423: 26.4 sheets/min. (A4), Approx. 27.6 sheets/min. (LTR)
Available paper type for cassette	Thin paper, Recycled paper, Color paper, Plain paper, Heavy paper, Coated paper, Label
Available paper type for Multi-purpose Tray	Thin paper, Recycled paper, Color paper, Plain paper, Heavy paper, Coated paper, Label, Envelope
Available paper size in cassette	A4, B5, A5, LGL, LTR, STMT, EXEC, OFFICIO, B-OFFICIO, M-OFFICIO, GLTR, GLGL, FLS, AFLS, indLGL, K16, FA4, Custom paper
Multi-purpose tray paper size	A4, B5, A5, LGL, LTR, STMT, EXEC, OFFICIO, B-OFFICIO, M-OFFICIO, GLTR, GLGL, FLS, AFLS, indLGL, K16, FA4, Envelope (COM10, Monarch, C5, DL), Custom paper
Cassette capacity	Cassette: 250 sheets (60 to 90 g/m <sup>2</sup> ) Option: 550 sheets (60 to 90 g/m <sup>2</sup> )



Item	Specification / Function
Multi-purpose Tray capacity	100 sheets (60 to 90 g/m <sup>2</sup> )
Delivery tray stacking capacity *5	150 sheets (75 g/m <sup>2</sup> )
Continuous copying	1 to 99 sheets
Automatic 2-sided	Yes
Memory capacity	1 GB
Sleep mode	Yes
Allowable environmental temperature	10 to 30 deg C
Allowable humidity	20 to 80% in relative humidity (no condensation)
Power rating	Rated input voltage: 120 V system: 115 V (60Hz) 200 V system: 220 to 240 V (50/60Hz)
Maximum power consumption	120V: 1300W or lower 230V: 1300W or lower
Average power at operation	120V:Approx. 600W 230V:Approx. 540W
Average power at standby	Print mode: 10W
Average power at sleep mode	Approx. 0.9W
Power consumption at Main Power Switch OFF	0.1 W or lower
Dimensions (W x D x H)	453×464×392mm
Weight (Excluding toner cartridges)	Approx.16.2kg (TBD)

\*1: Toner saving mode is a user mode setting, and it cannot be set in service mode.

\*2: The time from when the power is turned ON to when the basic screen appears. This may vary depending on the usage conditions and environment of this machine.

\*3: The time for recovery from sleep to standby

\*4: The print speed may become lower depending on the settings such as output resolution, paper type, orientation, and number of sheets printed. In the case of 2-sided printing, 1 page on the front side and 1 page on the back side are output as 1 sheet.

\*5: The actual stack capacity varies depending on the site environment and the type of paper used.

## Reader Specifications

### Description

Item	Specification/Function
Photo conductor	LED
Resolution at reading	600 dpi x 600 dpi
Number of gradations	256 gradations
Magnification ratio	25 to 400 % (in increments of 1 %)
Number of lines of the Document Reading Sensor	1 line
Original size detection	None

## ADF finished stamp function

### Description

Item	Specifications
ADF original separation method	Upper separation
ADF original reading method	Stream reading only
ADF original basis weight	50 to 105 g/m <sup>2</sup>

Item	Specifications
ADF original size	A4, B5, A5, A6, LGL, LTR, STMT Feed direction: 128 to 355.6 mm, Reading width direction: 105.0 to 215.9 mm
ADF Original Tray stacking capacity	A4/LTR: 50 sheets (80 g/m <sup>2</sup> ) LGL: 30 sheets (80 g/m <sup>2</sup> )
ADF original size recognition	None
ADF mixed paper functions	Mix of the same configuration width: Available Mix of the different configuration width: Not available
ADF finished stamp function	None
Maximum document size	215.9 mm x 355.6 mm
Document processing speed	At copy <ul style="list-style-type: none"> <li>1-sided A4/LTR: 20 ipm /21 ipm (600 dpi x 600 dpi)</li> <li>2-sided A4/LTR: 34 ipm /35 ipm (600 dpi x 600 dpi)</li> </ul>

## Paper type

(Yes: Pickup possible -: Pickup not possible)

Type of paper		Paper settings in this machine	Standard Cassette/ Cassette Feeding Module-AH1 (option)	Multi-purpose Tray	Auto 2-sided printing
Plain paper	60 to 74 g/m <sup>2</sup>	Plain paper 1	yes	yes	yes
	75 to 89 g/m <sup>2</sup>	Plain paper 2	yes	yes	yes
Thin paper	60 g/m <sup>2</sup>	Thin paper 1	yes	yes	yes
	52 to 59 g/m <sup>2</sup>	Thin paper 2	yes	yes	yes
Recycled	60 to 74 g/m <sup>2</sup>	Recycled 1	yes	yes	yes
	75 to 89 g/m <sup>2</sup>	Recycled 2	yes	yes	yes
Heavy paper	90 to 105 g/m <sup>2</sup>	Heavy paper 1	yes	yes	yes
	106 to 120 g/m <sup>2</sup>	Heavy paper 2	yes	yes	yes
	121 to 149 g/m <sup>2</sup>	Heavy paper 3	-	yes	-
	150 to 163 g/m <sup>2</sup>	Heavy paper 4	-	yes	-
Bond paper	60 to 74 g/m <sup>2</sup>	Bond paper 1	yes	yes	yes
	75 to 104 g/m <sup>2</sup>	Bond paper 2	yes	yes	yes
	105 to 120 g/m <sup>2</sup>	Bond paper 3	yes	yes	yes
Label paper		Label paper	-	yes	-
Postcard/ Reply Postcard		Postcard	-	-	-
Envelope		Envelope	-	yes	-
		Envelope H	-	yes	-

## Paper size

(Yes: Pickup possible, -: Pickup not possible)

Paper size		Standard Cassette/ Cassette Feeding Module-AH1 (option)	Multi-purpose Tray	Auto 2-sided printing
A4	210.0 mm x 297.0 mm	yes	yes	yes
B5	182.0 mm x 257.0 mm	yes	yes	-
A5	148.0 mm x 210.0 mm	yes	yes	-
LGL	215.9 mm x 355.6 mm	yes	yes	yes
LTR	215.9 mm x 279.4 mm	yes	yes	yes

Paper size		Standard Cassette/ Cassette Feeding Mod- ule-AH1 (option)	Multi-purpose Tray	Auto 2-sided printing
STMT	139.7 mm x 215.9 mm	yes	yes	-
EXEC	184.2 mm x 266.7 mm	yes	yes	-
OFFICIO	215.9 mm x 317.5 mm	yes	yes	yes
B-OFFICIO	216 mm x 355 mm	yes	yes	-
M-OFFICIO	216 mm x 341 mm	yes	yes	-
G-LTR	203.2 mm x 266.7 mm	yes	yes	-
G-LGL	203.2 mm x 330.2 mm	yes	yes	yes
FLSC	215.9 mm x 330.2 mm	yes	yes	-
AFLS	206 mm x 338 mm	yes	yes	-
Indian LGL	215.0 mm x 345.0 mm	yes	yes	yes
16K	195.0 mm x 270.0 mm	yes	yes	-
FA4	215.9 mm x 342.9 mm	yes	yes	yes
Envelope No.10 (COM10)	104.7 mm x 241.3 mm	-	yes	-
Envelope Monarch	98.4 mm x 190.5 mm	-	yes	-
Envelope C5	162.0 mm x 229.0 mm	-	yes	-
Envelope DL	110.0 mm x 220.0 mm	-	yes	-
Custom paper	-	yes *1	yes *2	yes *3

\*1: 105 to 215.9 mm × 148.0 to 355.6 mm

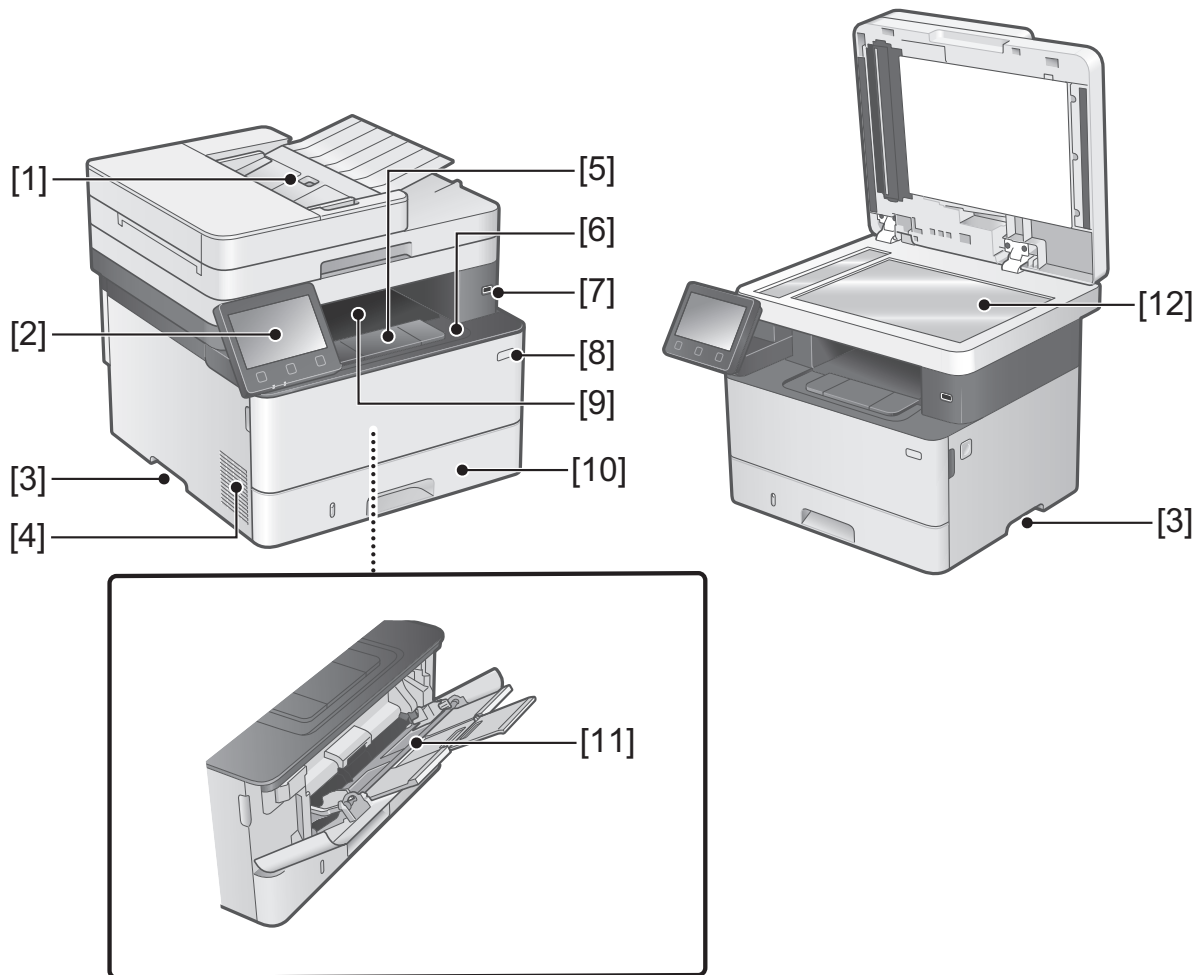
\*2: 76.2 to 215.9 mm × 127 to 355.6 mm

\*3: 210 to 215.9 mm × 279.4 to 355.6 mm

## Parts Name

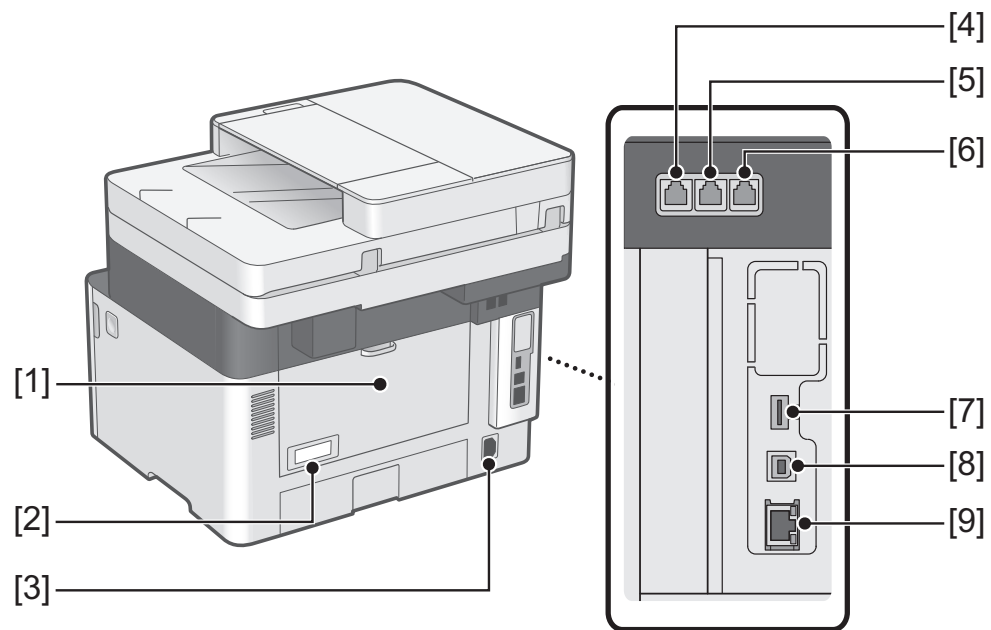
### External view

#### Front side of the machine



No.	Name	No.	Name
1	Feeder	7	USB port
2	Control Panel	8	Power Switch
3	Handle for carrying	9	Delivery Tray
4	Speaker	10	Pickup Cassette
5	Delivery Stopper	11	Multi-purpose Tray
6	Cartridge Door	12	Copyboard Glass

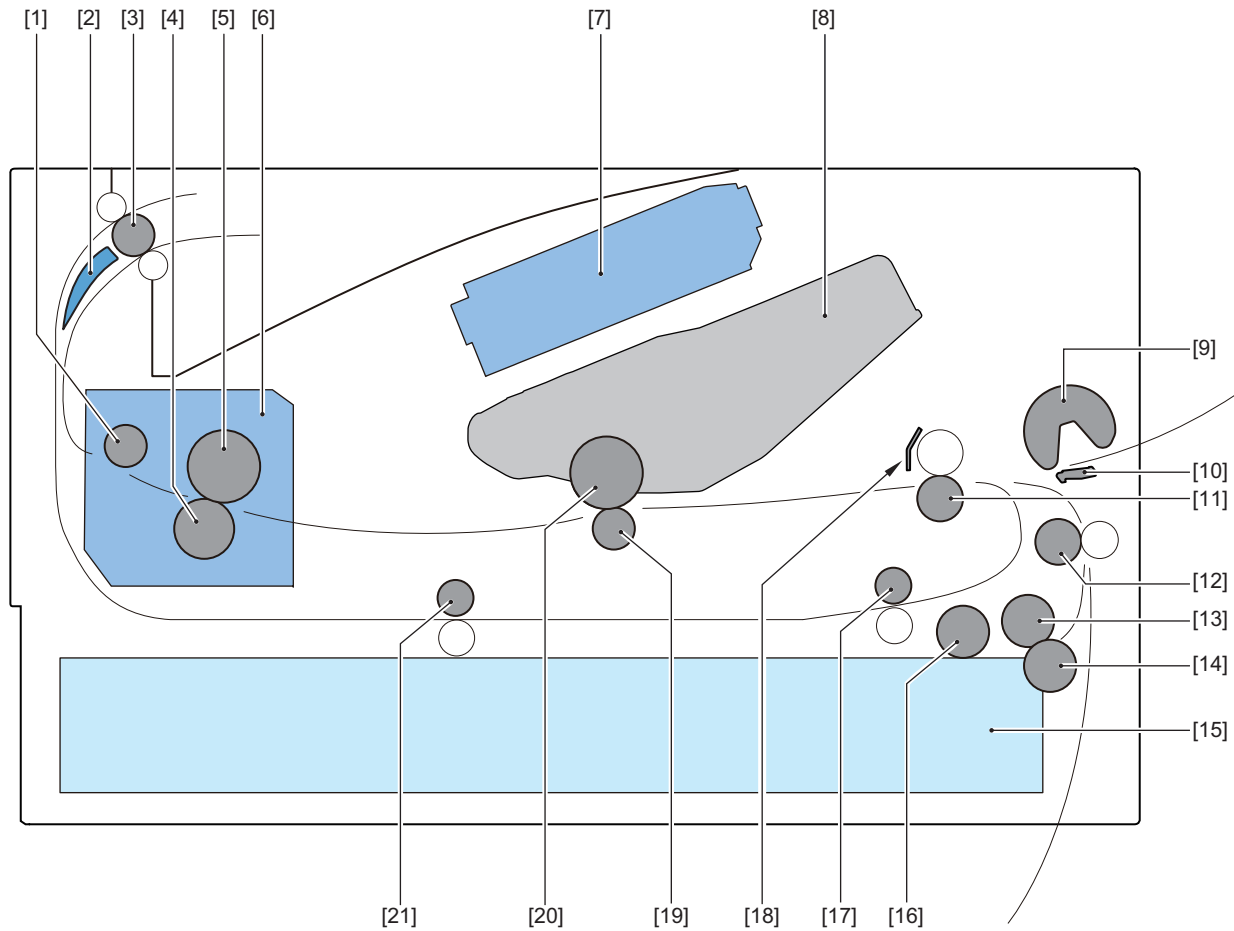
## ■ Rear side of the machine



No.	Name	No.	Name
[1]	Rear Cover	[6]	Terminal for Handset
[2]	Rating name plate label	[7]	USB port (for USB device)
[3]	Power Socket	[8]	USB port (for PC)
[4]	Terminal for telephone line	[9]	LAN Port
[5]	Terminal for external telephone		

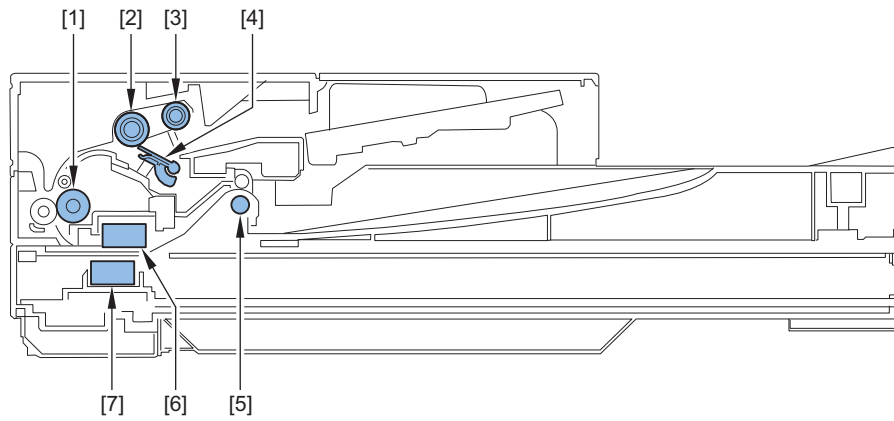
## ● Cross Section View

■ Host Machine



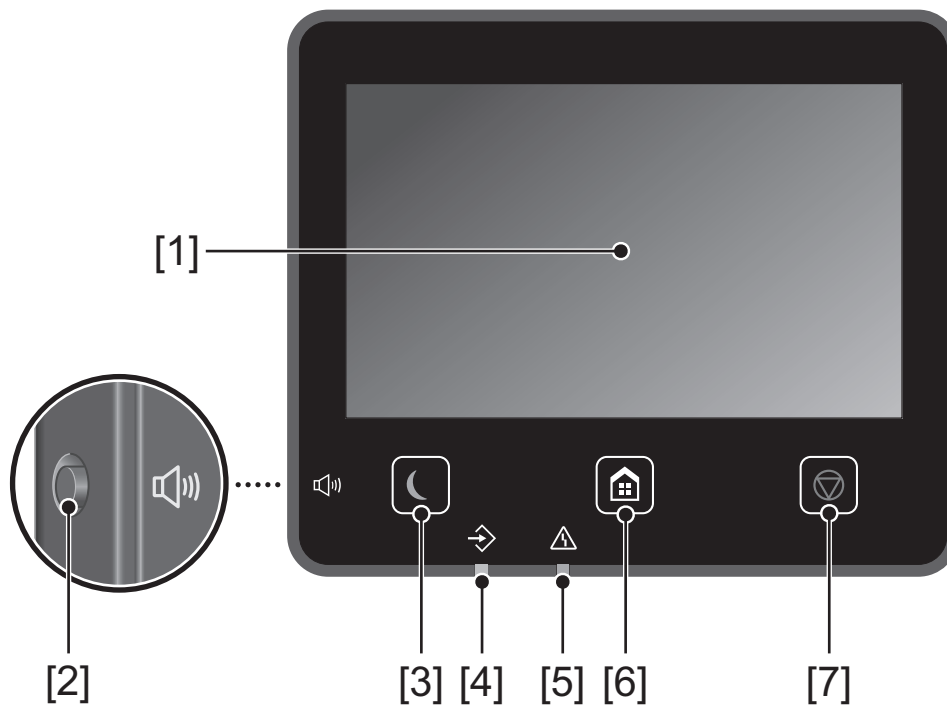
No.	Name	No.	Name
[1]	Fixing Delivery Roller	[12]	Delivery Roller
[2]	Duplex Flapper	[13]	Cassette Feed Roller
[3]	Delivery Roller	[14]	Cassette Separation Roller
[4]	Pressure Roller	[15]	Cassette
[5]	Fixing Film	[16]	Cassette Pickup Roller
[6]	Fixing Assembly	[17]	Duplex Re-pickup Roller
[7]	Laser Scanner Unit	[18]	Registration Shutter
[8]	Cartridge	[19]	Transfer Roller
[9]	MP Tray Pickup Roller	[20]	Photosensitive Drum
[10]	MP Tray Separation Pad	[21]	Duplex Feed Roller
[11]	Registration Roller		

## ■ ADF/Reader Unit



No.	Name	No.	Name
[1]	Feed Roller	[5]	Delivery Roller
[2]	Separation Roller	[6]	Contact Image Sensor (back side)
[3]	Pickup Roller	[7]	Contact Image Sensor (front side)
[4]	Separation Pad		

## ● Control Panel



No.	Name	No.	Name
[1]	Display	[5]	Error Lamp
[2]	Volume key	[6]	Home key
[3]	Energy Saver key	[7]	Stop key
[4]	Data Lamp		



## Technical Explanation (Device)

Basic Configuration.....	17
Original Exposure/Feed System.....	18
Controller System.....	22
Laser Exposure System.....	29
Image Formation System.....	31
Fixing System.....	36
Pickup Feed System.....	41



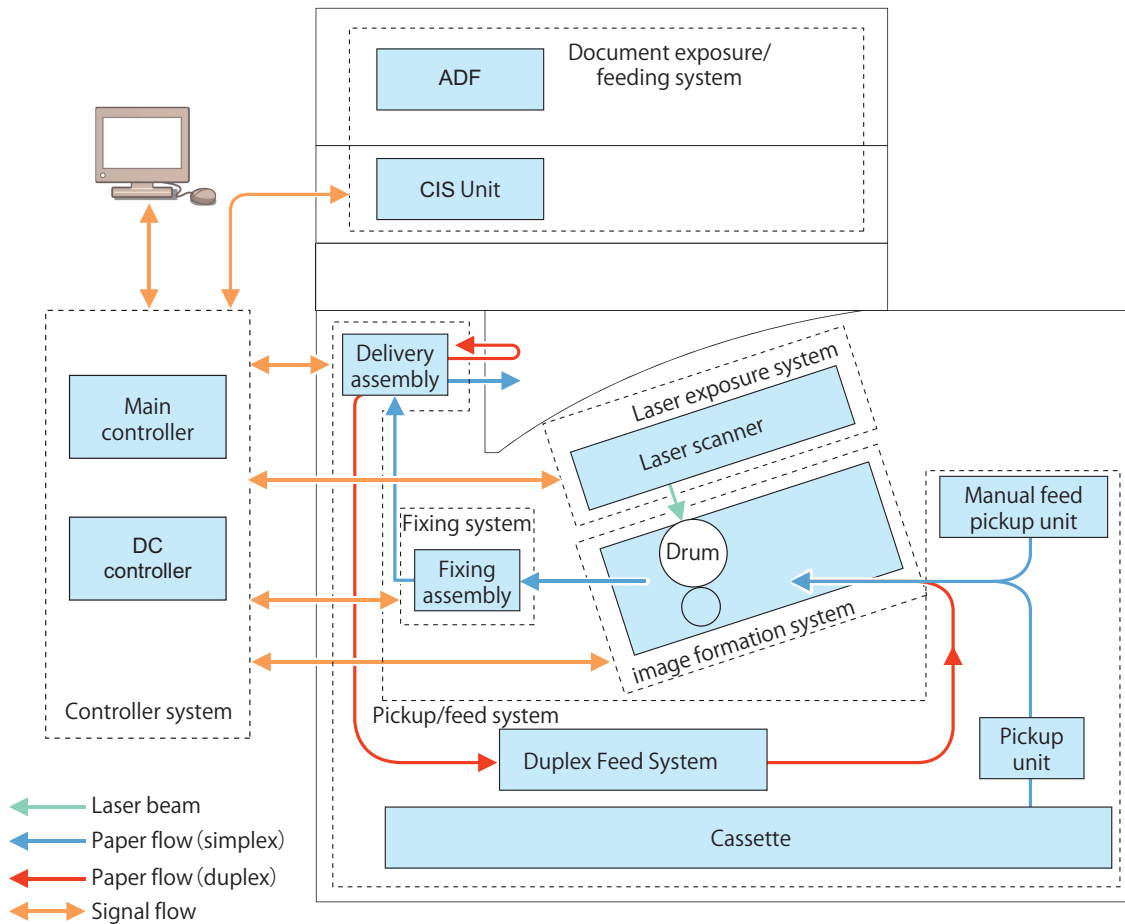
## Basic Configuration

### Functional Configuration

#### Description

This machine is roughly composed of the following six blocks.

- Original Exposure/Feed System
- Laser Exposure System
- Controller System
- Image Formation System
- Pickup Feed System
- Fixing System



## Original Exposure/Feed System

### Original Exposure System

#### Functional Configuration

##### Description

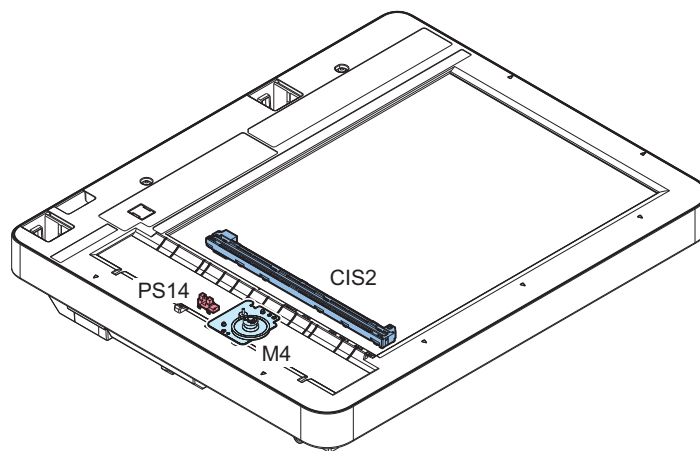
The original on the Copyboard Glass is read by moving the Contact Image Sensor (CIS) by rotating the Reader Motor based on the drive signal from the Main Controller PCB.

When using the ADF, the original is read by feeding it using the ADF, without moving the CIS.

A CIS for reading the back side of the document is built in the ADF so that both sides of the original can be simultaneously read by feeding the paper only once.

#### Major Components

##### Description



Symbol	Name
M4	Reader Motor
CIS2	Contact Image Sensor
PS14	CIS HP Sensor

#### Dust Detection Control

##### Overview

Presence/absence of dust on the Stream Reading Glass is detected when an original is read. In accordance with the detection result, the original reading position is changed or image correction is performed to prevent the dust from being printed on the image.

Control of dust detection consists of the following two items:

- Dust detection correction
- Dust evasion

##### Execution Condition/Timing

###### Dust detection correction

During the period of time from the moment when the original of a stream reading job arrives just before the reading position to the moment when reading of the original is completed (for each page)

###### Dust evasion

When a job starts

##### Description

###### Dust detection correction

If dust on the Stream Reading Glass is detected, the image is corrected to prevent the dust from being printed.

1. Before the original arrives, the White Plate is read through the Stream Reading Glass, and points where dust may exist are detected.
2. The leading edge of the original is detected.
3. The detection results before and after the leading edge of the original appears on the Stream Reading Glass are compared. If dust does not exist at the dust point detected in step 1, it is judged to be dust on the White Plate and dust correction is not performed. If dust exists at the point detected in step 1, it is judged to be dust on the Stream Reading Glass and dust correction is performed.

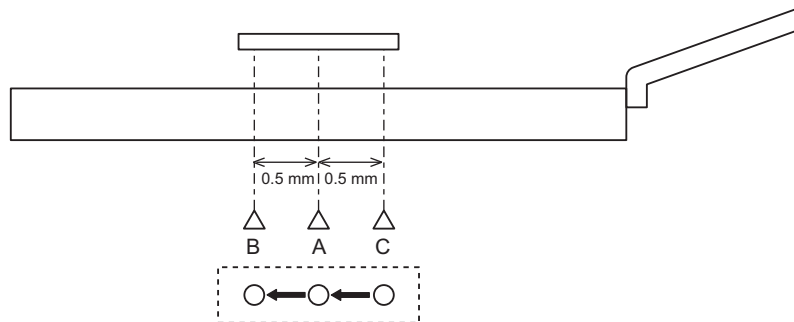
### Dust evasion

If dust is detected when the last job paper is read, the reading position of the next stream reading job is changed in order to avoid the dust.

The amount of adjustment for dust evasion is -0.5 mm (B), 0 mm (A), and +0.5 mm (C).

Each time dust is detected when reading the last paper of a stream reading job, the CIS moves to the three positions in the order shown below.

A -> B -> C -> A ->



### NOTE:

This control is applied only to reading of the front side where the CIS can be moved.

If any of the following conditions is detected 6 times in a row, it is judged that the Stream Reading Glass is soiled, and a message prompting the user to clean the Stream Reading Glass is displayed on the screen of the Control Panel.

- Dust of 1 pixel or larger and smaller than 5 pixels is detected at 11 points or more.
- Dust of 5 pixels or larger is detected at 1 point or more.

### Service Mode

- Adjustment of the image correction level at stream reading [front]  
COPIER > OPTION > BODY > DFDST-L1
- Adjustment of the image correction level at stream reading [back]  
COPIER > OPTION > BODY > DF2DSTL1

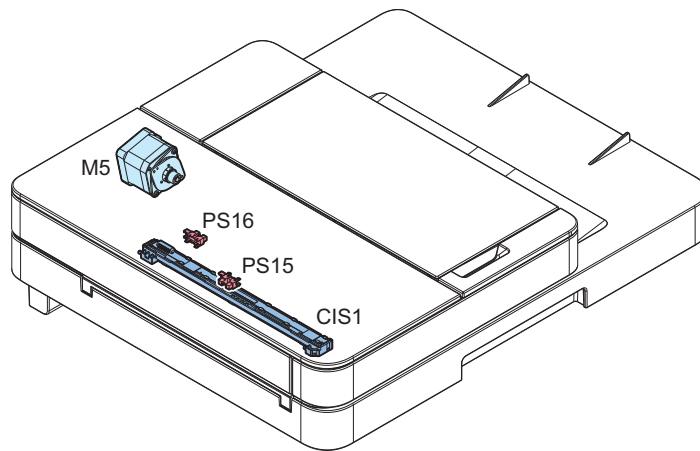
### Additional Functions Mode/Menu

- ON/OFF of automatic correction at the time of dust detection  
Menu > Adjustment/Maintenance > Adjust Image Quality > Remove Streaks from Orig. Scanning Area
- ON/OFF of notification to clean the Stream Reading Glass  
Menu > Preferences > Display Settings > Notify to Clean Original Scanning Area

## Original Feed System

### Major Components

#### Description

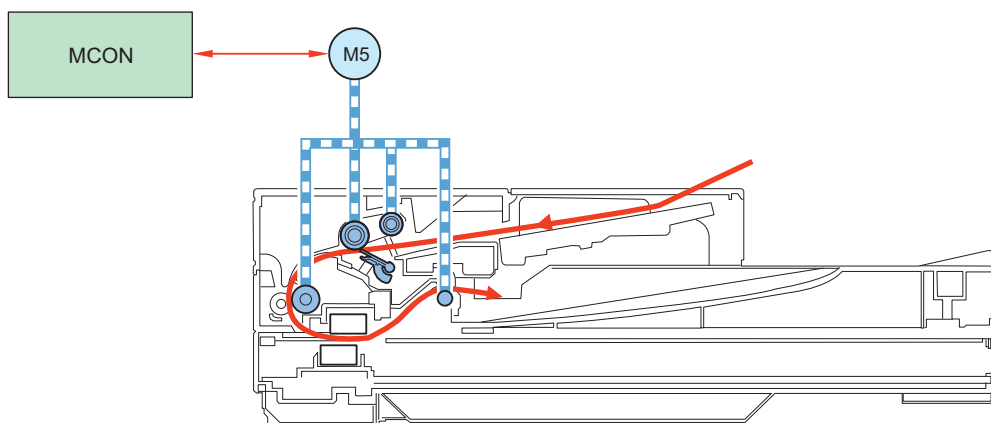


Symbol	Name
M5	ADF Motor
CIS1	Contact Image Sensor
PS16	Document Sensor
PS15	Document End Sensor

### Drive Configuration

#### Description

When copy, fax, or scan is started, the ADF Motor (M5) is driven by a drive command from the Main Controller PCB. The document which is placed face-up on the Original Tray is picked up and fed one sheet at a time in order from the top. When the fed original passes over the Platen Glass, the image is read by the Contact Image Sensor (CIS), and then the original is delivered face-down to the Document Delivery Assembly.



Symbol	Name
M5	ADF Motor
MCON	Main Controller PCB

### Original Detection

#### Overview

This machine has the following two types of original detection functions.

- Original Detection
- Original Edge Detection

**NOTE:**

This machine does not have a document size (original width) detection function.

**Description****Original Detection**

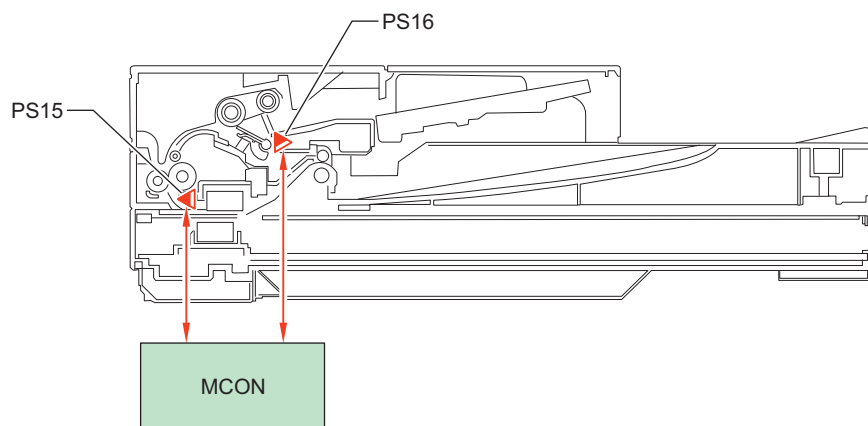
As the actuator is pushed up by placing an original on the Original Tray, the Document Sensor (PS16) is turned ON (light is transmitted -> light is blocked) so that the presence of an original is detected.

**Original Edge Detection**

As the actuator is pushed up by the leading edge of the fed original, the Document End Sensor (PS15) is turned ON (light is blocked -> light is transmitted) so that the leading edge of the original is detected.

In addition, when the trailing edge of the original passes the position of the actuator, the actuator returns to the original position, which causes the Document End Sensor (PS15) to turn OFF (light is transmitted -> light is blocked) to detect the trailing edge of the original.

Note that the original length that can be read by this machine is 400 mm and less; if an original longer than that is fed, it is stopped due to jam. The original size is determined by the time required from when the Document End Sensor (PS15) detects the original's leading edge to when it detects its trailing edge.



Symbol	Name
PS16	Document Sensor
PS15	Document End Sensor

**■ Jam Detection****Execution Condition/Timing**

When the power is turned ON or when the original is being read

**Description**

In the following cases, it is judged that an ADF jam has occurred.

- When the original is late in arriving the Document End Sensor (SR1) or remains in the ADF while the original is being read
- When the Document End Sensor (SR1) detects presence of paper when the power is turned ON (residual paper jam)
- When a document of 400 mm or more is detected

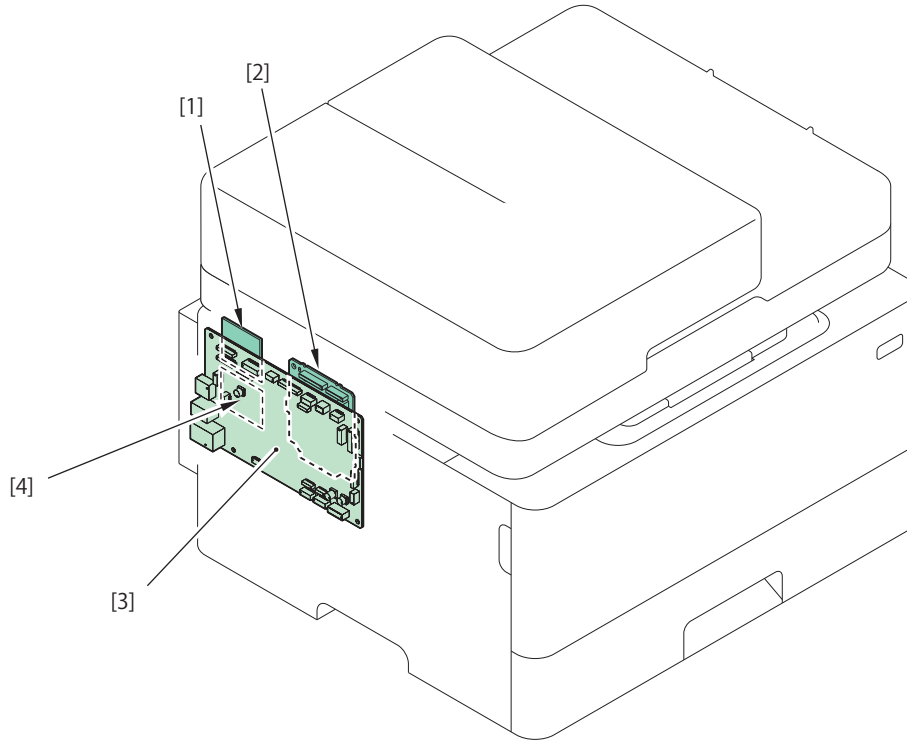
When a jam is detected, the reading operation stops and "Paper is jammed." is displayed on the screen of the Control Panel. The jam can be cleared by removing the jammed paper, closing the ADF Upper Cover, and placing the original again.

## Controller System

### Functional Configuration

#### Description

This machine is controlled by the Main Controller PCB and the DC Controller PCB.



No.	Parts name	Role
[1]	Serial Number PCB	-
[2]	DC Controller PCB	Printer control, laser control, high voltage control, various I/O control, and retaining setting values
[3]	Main Controller PCB	System control, image processing control, Reader/ADF control, FAX control, network control, and retaining various setting values
[4]	Memory PCB	-

### Main Controller PCB

#### Overview

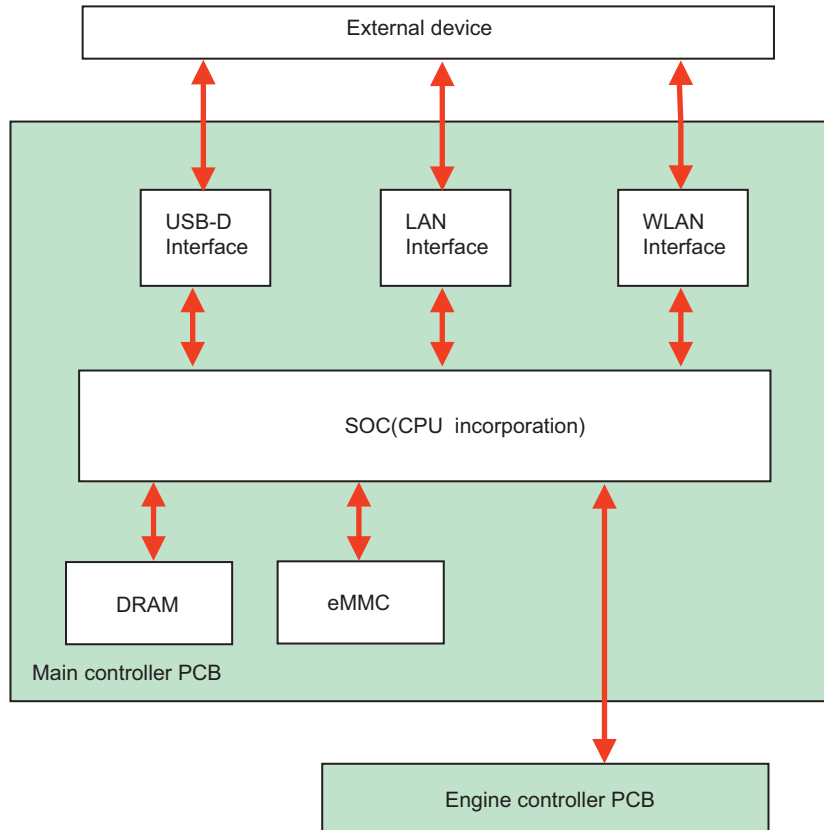
The Main Controller receives print information from the external equipment (computer, etc.) via the interface cable.

There are 2 types of print information: CPCA command data to exchange the status or unique information of a printer and dot data for printing.

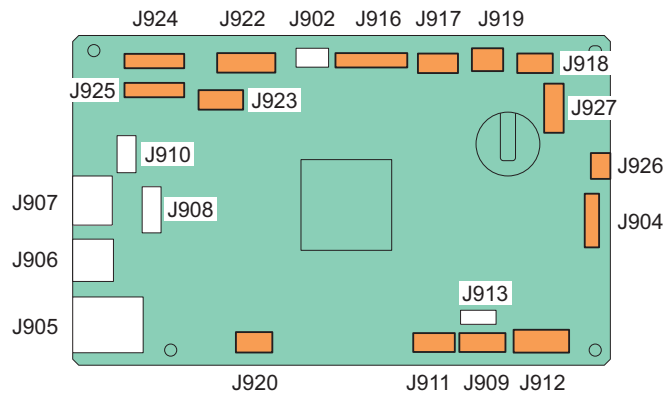
After dot data is sent to the Main Controller, video data is generated and is sent to the Engine Controller.

CPCA command data is the data sent to see the printer status from the external equipment via the interface cable.

When the machine receives the data, the Main Controller communicates with the Engine Controller and then returns the printer status to the external equipment.



**Description**



No.	Roles and Specifications	No.	Roles and Specifications
J904	For the Wireless LAN PCB	J920	For the DC Controller PCB
J909	For the Serial Number PCB	J922	For the ADF Motor
J911	For the Memory PCB	J923	For the Reader Motor
J912	For the Low Voltage Power Supply Unit	J924	For the Reader CIS
J916	For Fax	J925	For the ADF CIS
J917	For the Off Hook PCB	J926	For the 5-inch Touch Panel
J918	For the USB PCB	J927	For the 5-inch Touch Panel
J919	For speaker		

**CAUTION:**

In order to cover all models, the maximum number of connectors are shown.

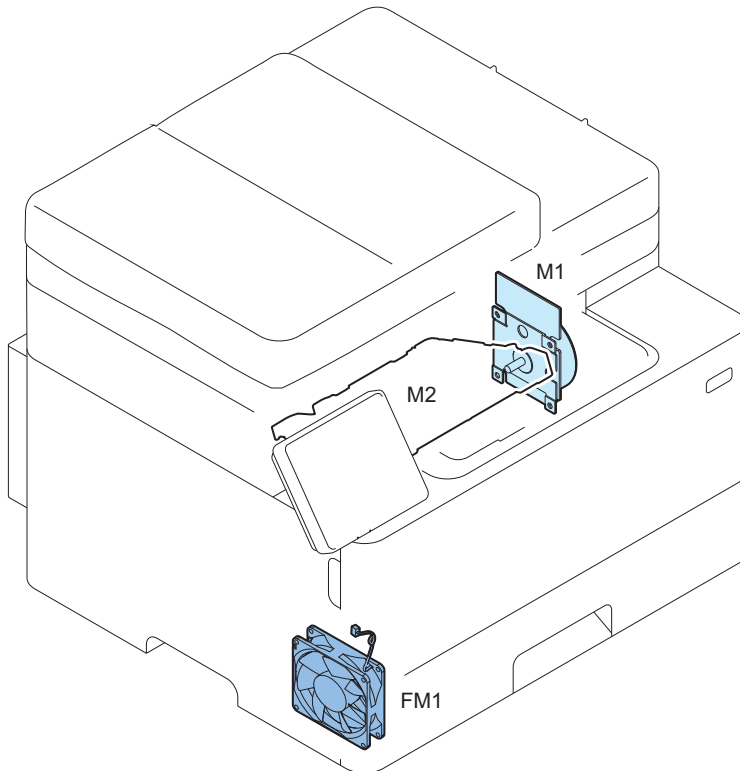
## Error Code

### Motor Control

#### Overview

This machine uses motors for paper feed and image formation.

#### Description



#### CAUTION:

Although illustration of a MFP model is used, motor positions are common to SFP model.

Symbol	Name	Drive parts	Failure Detection
M1	Fixing Motor	Photosensitive Drum, Transfer Roller, Pressure Roller, Fixing Film, Delivery Roller, Duplex Flapper, Duplex Feed Roller, Cassette Pickup Roller, Cassette Feed Roller, Feed Roller, Registration Roller, Multi-purpose Tray Pickup Roller	Yes
M2	Scanner Motor	Scanner Mirror	Yes

### Fan Control

#### Overview

This machine uses a fan for preventing temperature rising inside the machine and for cooling the delivered paper.

#### Description

Symbol	Name	Cooling area	Type	Speed
FM1	Main Fan	Around the cartridge and low voltage power supply	Suction	Full speed

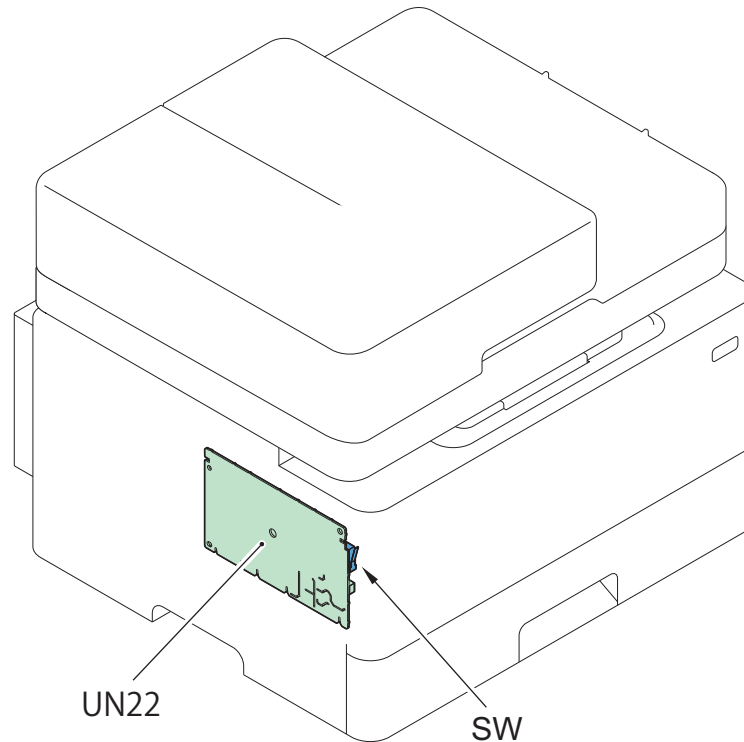


## Door Open Detection

### Overview

This machine uses the Interlock Switch of the High Voltage Power Supply PCB (UN21) to detect whether the Cartridge Door is opened or closed.

### Description



Symbol	Name	Role	Remarks
(UN21)	Cartridge Door Switch	To detect whether the Cartridge Door is opened or closed.	When the switch has failed, the PCB needs to be replaced.

When door open is detected by this switch, the DC Controller stops drive of the motors and the solenoids.

## Low Voltage Power Supply Control

### Overview

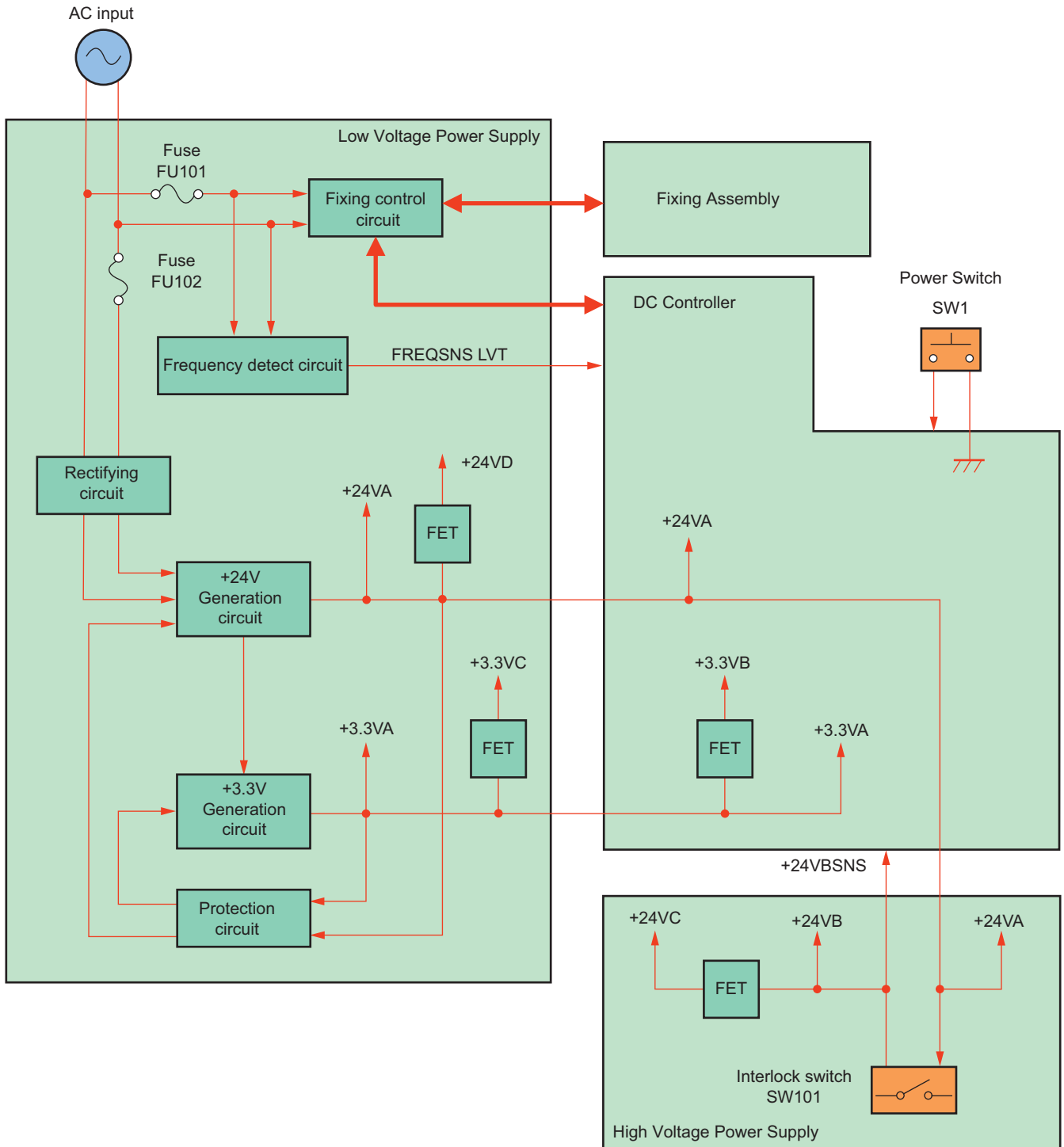
This circuit converts the AC voltage to DC power supply and provides it to each load.

### Description

The following shows a block diagram of the low voltage power supply.

- Low voltage power supply: Generates the DC power supply needed inside the printer. It also controls the temperature of the Fixing Heater of the Fixing Assembly.

The low voltage power supply starts to operate when the AC power supply is connected to the inlet. The AC power supply is converted to +24 V, which is the DC power supply required by the printer, and +3.3 V.



## Protection Function

### Overview

This machine has a protection function against overcurrent and overvoltage.

### Description

If overcurrent or abnormal voltage occurs due to a trouble, the DC voltage is automatically cut off to prevent damage to the Power Supply PCBs.

The Low Voltage Power Supply has a protection function to prevent damage to the Power Supply PCB caused by overcurrent and overvoltage.

When no DC voltage is output from the Low Voltage Power Supply Assembly, it is possible that the protection function has been activated. Therefore, turn OFF the Power Switch, disconnect the AC Power Supply Cord from the inlet, and then fix the trouble before turning ON the Power Switch again.

The machine has 2 power supply fuses (FU101 and FU102) inside the PCB as an additional protection function. If overcurrent occurs in the AC line, the power supply fuse blows and cuts off the power supply.

**NOTE:**

This machine has a function that stops supplying the +24VB and +24VC when the Cartridge Door Switch is turned OFF for the safety of users and service technicians.

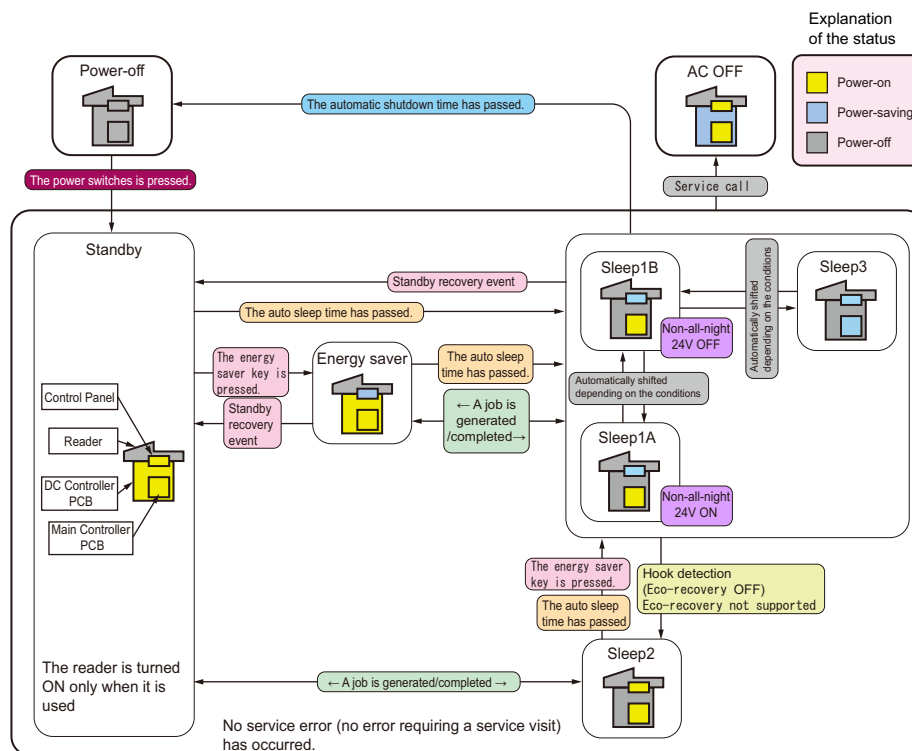
As the power of this machine is turned ON/OFF by the remote switch control circuit, power is supplied to the AC line even when the Power Switch is turned OFF. Never disassemble the machine while the Power Supply Cord is connected to the inlet.

## Power-saving Mode

### Overview

Power-saving mode is a function that reduces the printer power consumption.

### Description



	State	Description
Standby	The machine moves to a standby state by turning ON the main switch.	When introduction of jobs become possible, timers of the auto low power time and auto sleep time start counting.
Energy Saver	In a standby state, the machine moves to an energy saver state by pressing the Energy Saver key.	The Control Panel LCD, Function LED, Start Key LED and Paper Source LED are turned OFF. Moreover, the LED of energy saver is turned ON.
Sleep 1A	The machine is in a state where the 24V non-all-night power is ON.	When the auto sleep time has elapsed, transition to sleep 1A occurs.
Sleep 1B	The machine is in a state where the 24V non-all-night power is OFF.	Sleep 1B is a state where CPU moves to an operation state from sleep 3 by a hardware interruption.
Sleep 2	When change in on-hook/off-hook state is detected while the machine is in sleep 1A, sleep 1B, or sleep 3, it moves to sleep 2.	The Control Panel LCD display is turned ON, and the machine accepts key operations. When the auto sleep time has elapsed, the machine moves back to sleep 1.
Sleep 3	The controller itself gets into a power-saving mode.	In this mode, CPU of the controller has stopped. (The most effective power saving state)
Service error	When an error requiring a service visit occurs, the machine moves to this state.	Power state of the printer remains in power-saving mode so that the machine can respond to request from service mode.

Sleep Mode Eco Exit		It is a function that saves power consumption and improves noise reduction by letting the machine gets into a standby state without turning ON the engine and reader when recovering from sleep.
---------------------------	--	--

# Laser Exposure System

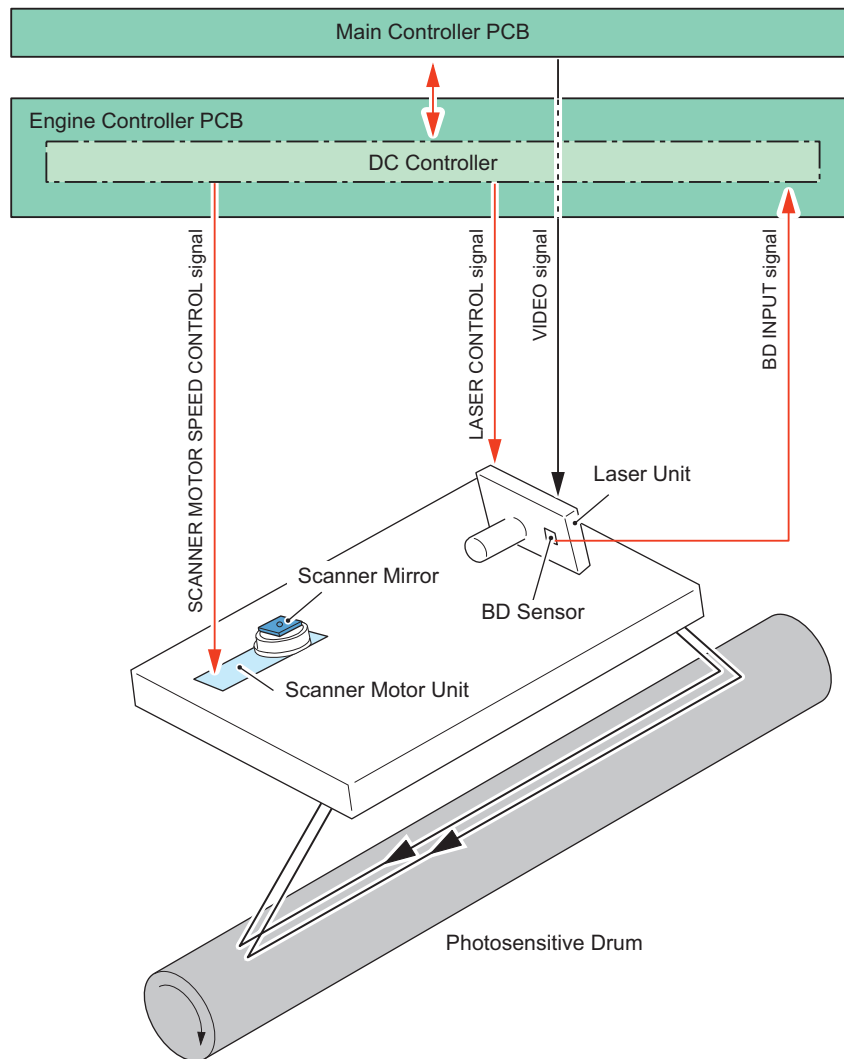
## Functional Configuration

### Overview

The laser exposure system forms a static latent image on the Photosensitive Drum by laser exposure.

### Description

The Laser Scanner Unit consists of the Laser Unit and the Scanner Motor Unit, and is controlled by the signal input from the DC Controller.



### Shutter Control

The Laser Scanner Unit of this machine has the laser shutter mechanism.

The Laser Shutter blocks laser path of the Laser Scanner Unit when the Cartridge Door is opened for the safety of users and service technicians.

## Failure Detection

### Overview

The DC Controller detects the following failures in the Laser Scanner Unit.

- Scanner area failure
- Scanner Motor failure

## Description

### Scanner area failure detection

If an error in any of the Scanner Motor, Laser Unit, or BD detection in the scanner area is detected, an error code is notified.

### Scanner Motor failure detection

- When the BD cycle is out of the specified range, an error code is notified.
- If a motor error is detected while the Scanner Motor is being driven, an error code is notified.

## Error Code

E100: Scanner area failure

- E100-0000: BD error

E110: Scanner Motor failure

- E110-0000: Scanner Motor startup error
- E110-0001: Scanner Motor rotation error

# Image Formation System

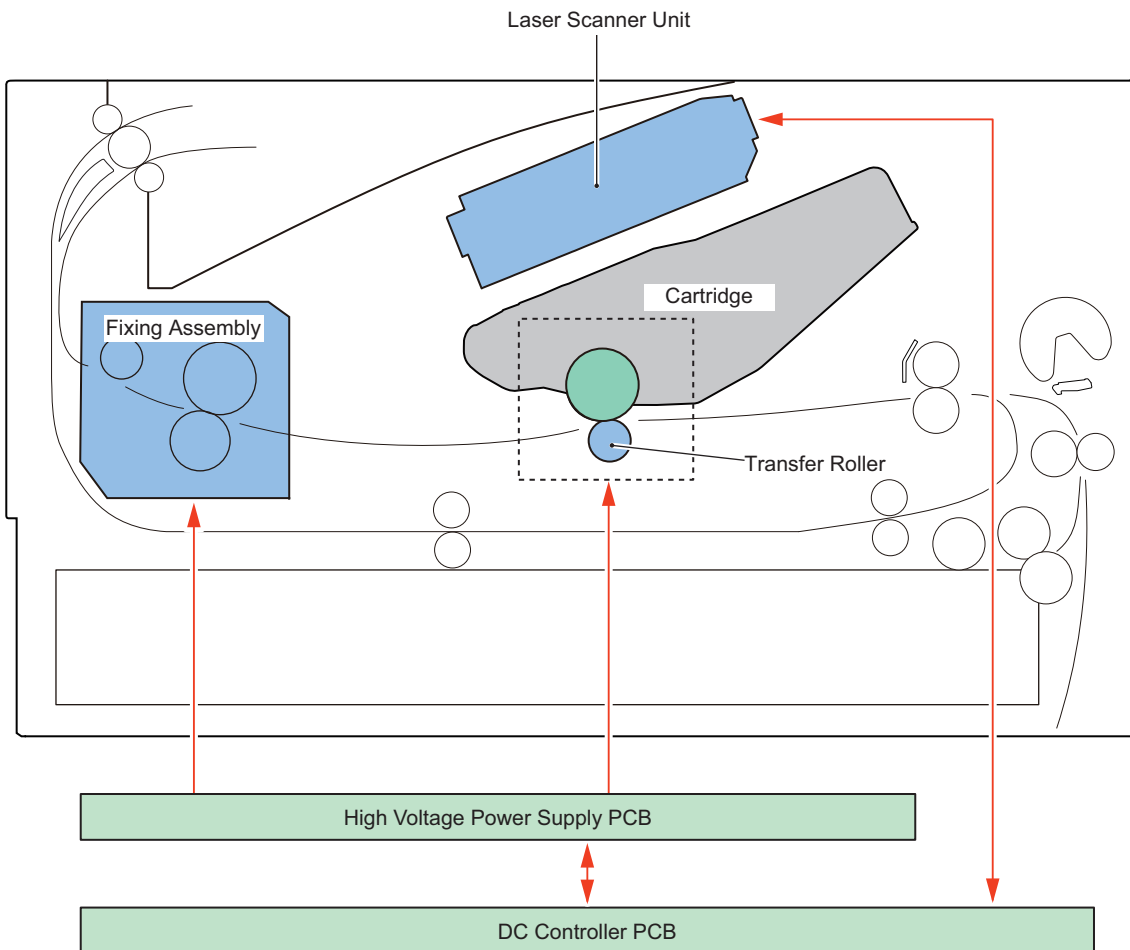
## Functional Configuration

### Overview

The image formation system forms a toner image on the paper.

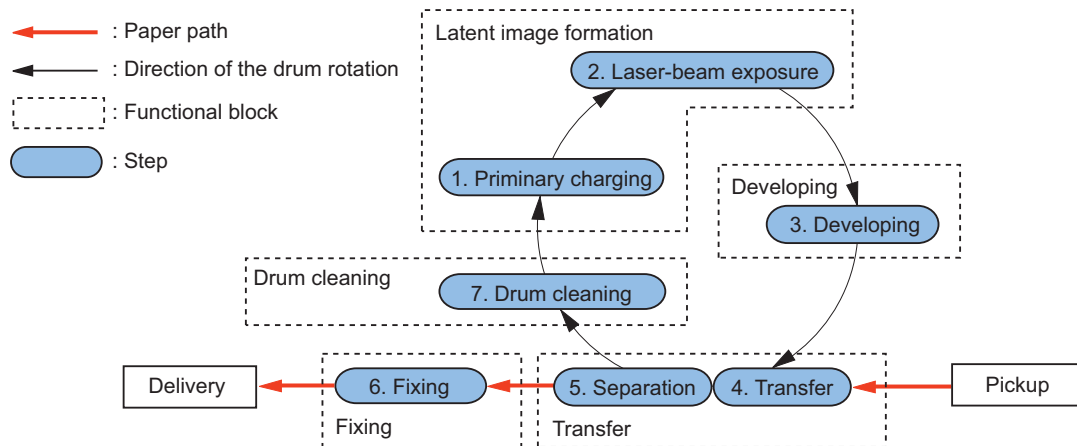
### Description

The DC Controller controls the Laser Scanner Unit and High Voltage Power Supply to form the toner image on the Photosensitive Drum, and transfers and fixes this to the paper.



## Image Formation Process

### Description



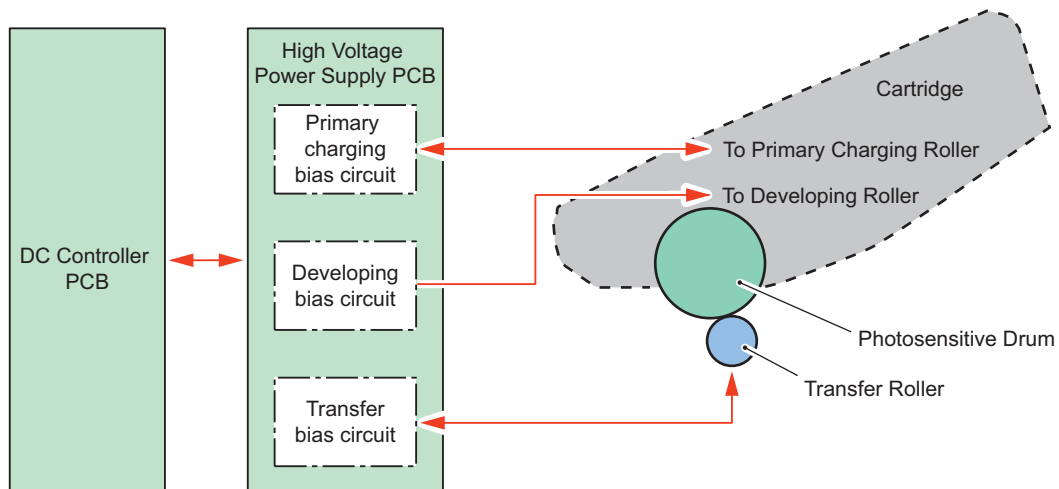
## High Voltage Power Supply Control

### Description

The High Voltage Power Supply applies high voltage biases to the following:

- Primary Charging Roller (inside the cartridge)
- Developing Roller (inside the cartridge)
- Transfer Roller

The high voltage biases are generated by the DC Controller controlling the High Voltage Power Supply.



## Cartridge

### Overview

#### Overview

The cartridge has the function to form a visible image on the Photosensitive Drum with toner.

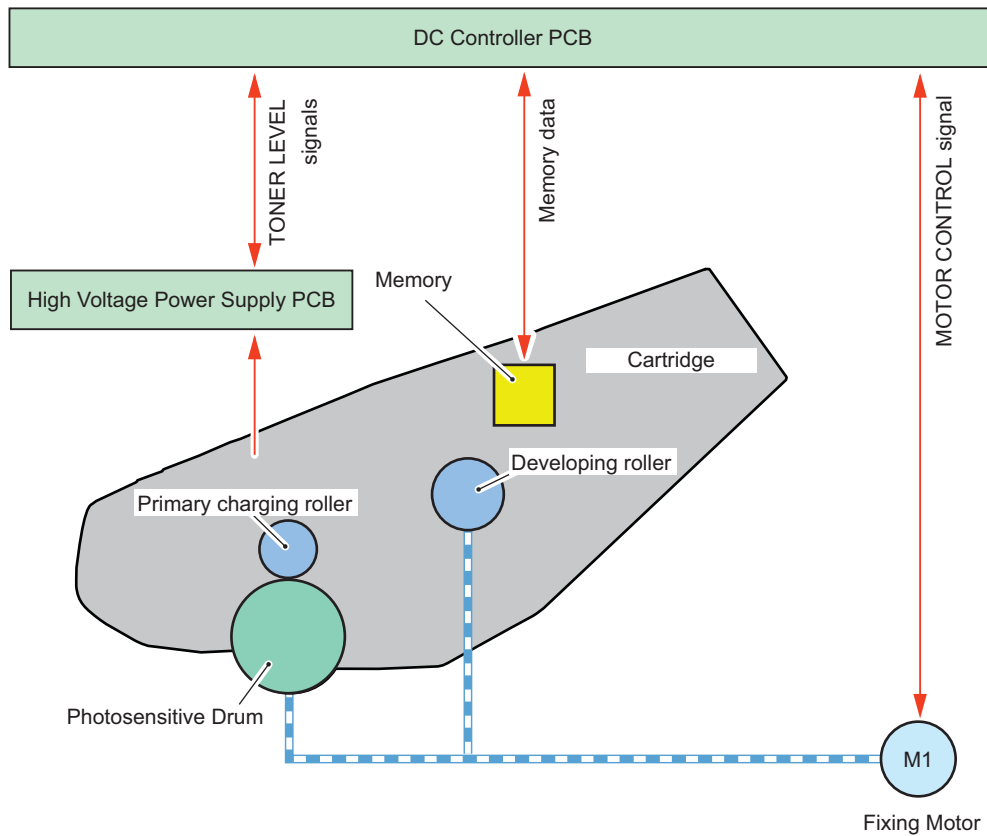
#### Description

The cartridge consists of the Photosensitive Drum, Developing Assembly, Primary Charging Roller, Memory, etc.

The DC Controller drives the Fixing Motor to rotate the Photosensitive Drum and Developing Roller. The Primary Charging Roller is driven and rotated by the Photosensitive Drum.

The DC Controller detects the toner level by monitoring the toner level detection signal.





## ■ Cartridge State Detection

### Execution Condition/Timing

- At power-on
- When the Cartridge Door is closed
- At recovery from sleep mode
- When a job is completed and no jobs remain in the machine

#### NOTE:

Since a validity period of authentication has been set to reduce the number of authentication, authentication processing is not performed when the conditions are satisfied.

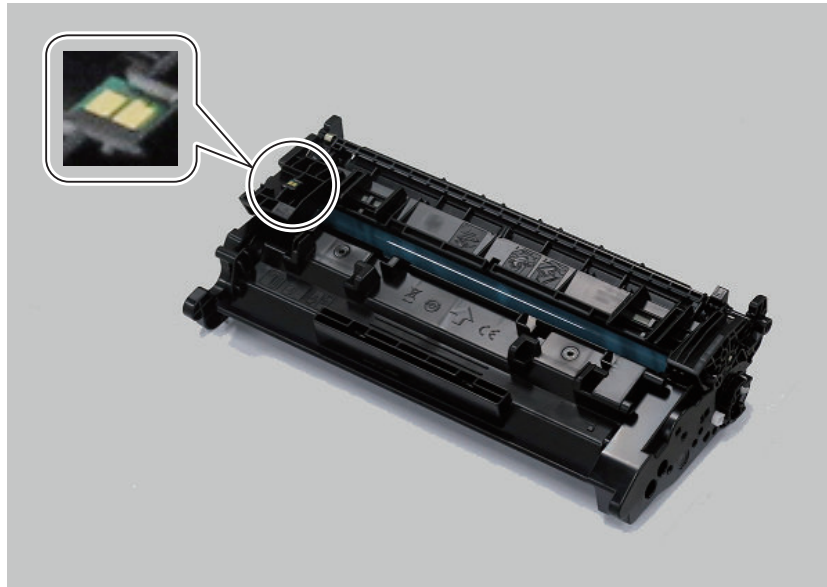
### Description

The DC Controller detects/records the cartridge usage, etc. by reading/writing data stored in the memory.

When the memory cannot be detected or a non-genuine part is detected, it notifies the Main Controller and a message is displayed on the display.

Display:

Cartridge communication error| A counterfeit or non-Canon cartridge may be in use.



Memory Position

## ■ Cartridge Detection

### Execution Condition/Timing

- At power-on
- When the Cartridge Door is closed

### Description

The DC Controller detects whether a cartridge is installed according to the presence/absence of memory and the detected toner level.

If a cartridge is detected as absent, it is notified the Main Controller and a message is displayed on the display.

Display:

Toner Cartridge Not Inserted

## ■ Cartridge Life Detection

### Execution Condition/Timing

- At power-on
- When the engine operation is completed after the Cartridge Door is closed
- At completion of printing
- When the reference value of cartridge life is changed

### Description

The DC Controller notifies the Main Controller when cartridge consumption reaches the specified value.

Upon receipt of the notification, the Main Controller displays a warning or a message that the cartridge has reached the end of its life on the display.

	Warning display*2	End of life display*4, *5
Toner level*1	Differs depending on the setting*3	0%
Detected to (location)	Memory	Memory
Message (machine operation)	Prepare the toner cartridge.	End of Cartridge Lifetime

\*1: The remaining toner level can be checked on the Status Monitor.

Refer to "Checking remaining toner level" in "Settings/Registration Mode/Menu" shown below.

\*2: Whether to display or hide warnings can be specified in the menu.

Refer to "Setting of whether to display or hide warnings" in "Settings/Registration Mode/Menu" shown below.

\*3: The threshold value to display a warning can be specified in the menu.

Refer to "ON/OFF of display of the screen for setting the threshold value for preparation of the cartridge" in "Service Mode" shown below.

Refer to "Setting of the threshold value to display a warning" in "Settings/Registration Mode/Menu" shown below.

\*4: The operation when the cartridge has reached the end of life can be specified in service mode.

Refer to "Setting of the behavior when the cartridge reaches the end of its estimated life" in "Service Mode" shown below.

\*5: The reference value of cartridge life (Photosensitive Drum, Developing Assembly, and Waste Toner) can be specified in service mode.

Refer to "Setting of the reference values for replacement of the Photosensitive Drum, Developing Assembly, and Waste Toner (Bk)" in "Service Mode" shown below.

### Service Mode

- Setting of the behavior when the cartridge reaches the end of its estimated life:  
COPIER > OPTION > FNC-SW > CRG-PROC
- Setting of the reference values for replacement of the Photosensitive Drum, Developing Assembly, and Waste Toner (Bk):  
COPIER > OPTION > FNC-SW > CRGLF-K
- ON/OFF of display of the screen for setting the threshold value for preparation of the cartridge:  
COPIER > OPTION > DSPLY-SW > CRGLW-LV

### Additional Functions Mode/Menu

- Checking remaining toner level  
Status Monitor > Device Information > Cartridge Information
- Setting of whether to display or hide warnings:  
Menu > Preferences > Display Settings > Displ. Timing for Cartridge Prep. Notif.
- Setting of the threshold value to display a warning:  
Menu > Preferences > Display Settings > Displ. Timing for Cartridge Prep. Notif. > Custom

## ■ Developing Roller Engagement/Disengagement Control

### Description

This machine does not control the Developing Roller inside the Toner Cartridge to be engaged/disengaged with the Photosensitive Drum according to the machine state.

## Fixing System

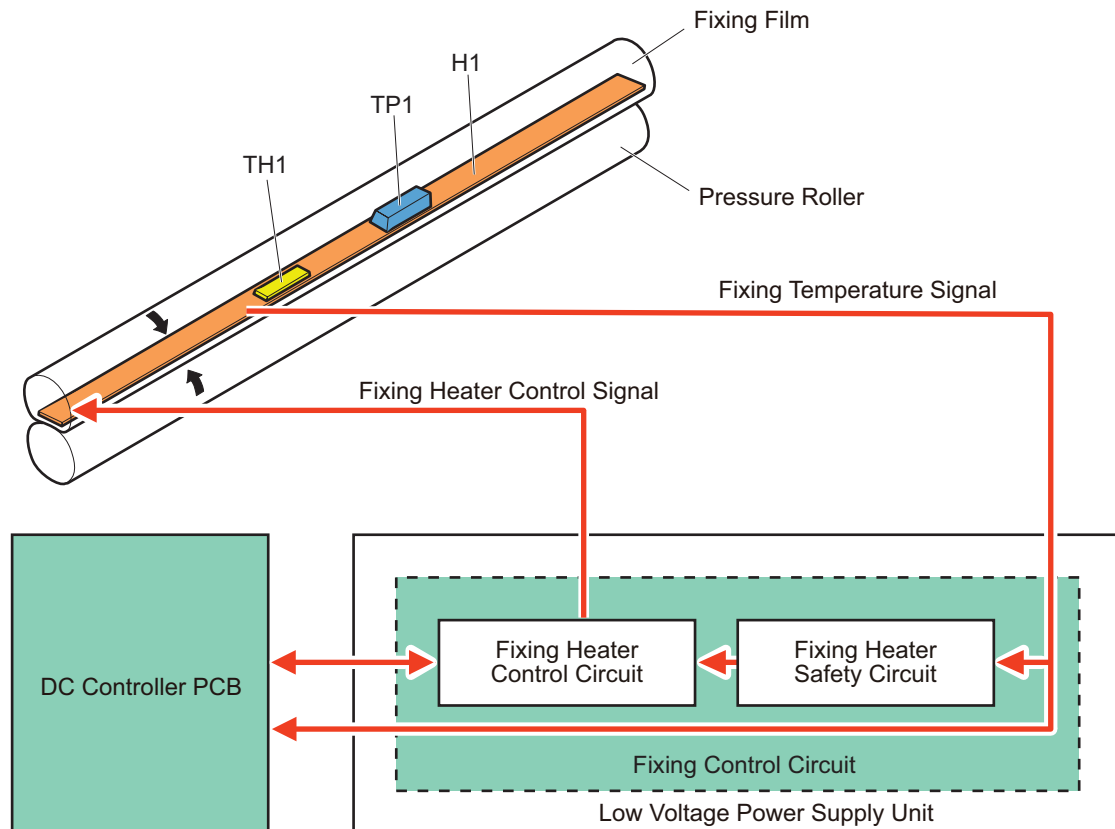
### Functional Configuration

#### Overview

The fixing system forms a permanent image by melting the toner on the paper using pressure and heat.

#### Description

The fixing control circuit controls the temperature of the Fixing Assembly.  
The Fixing Assembly of this machine uses the on-demand fixing method.



Symbol	Parts name
H1	Fixing Heater
TH1	Thermistor
TP1	Thermo Switch

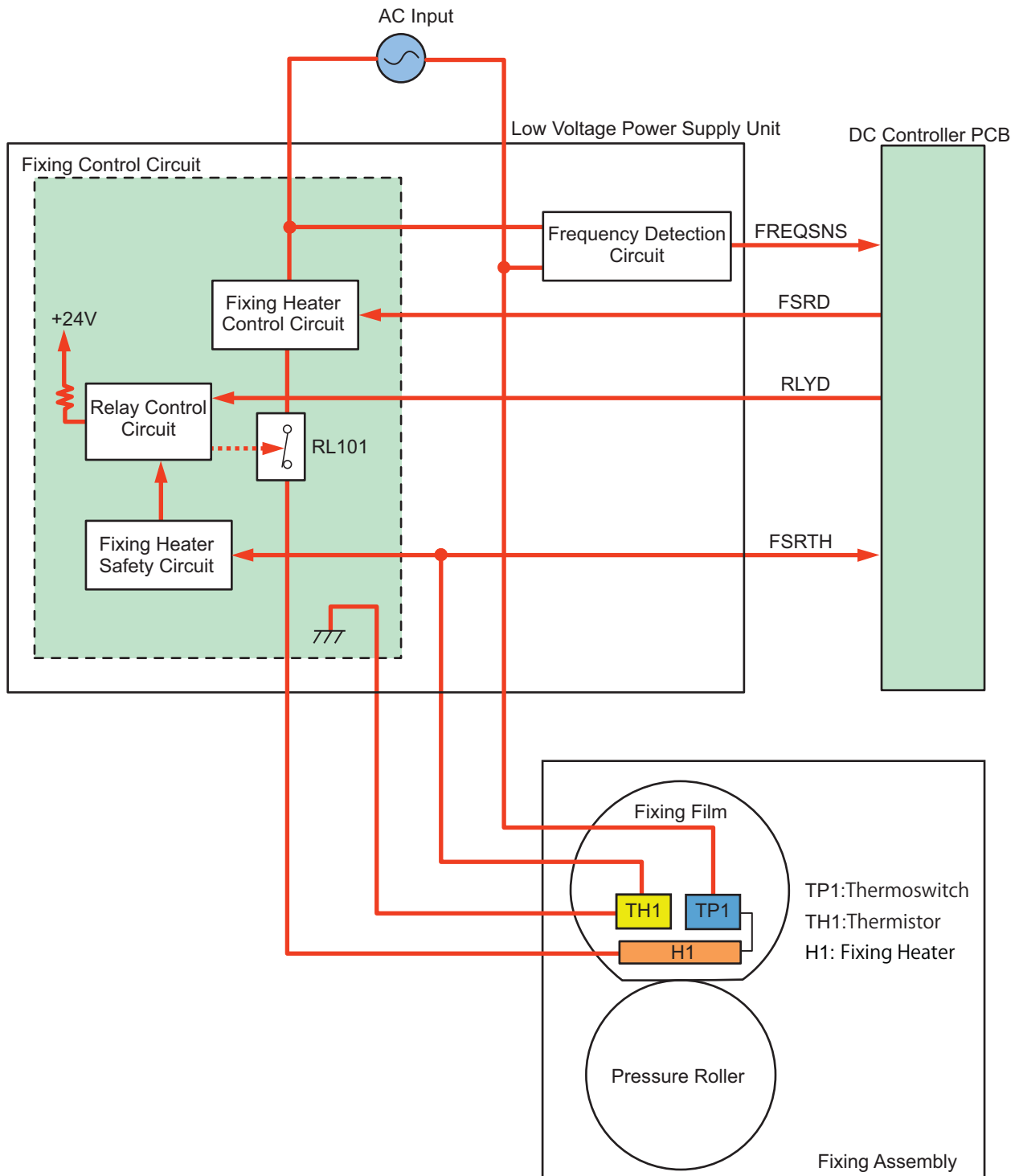
### Fixing Temperature Control

#### Overview

Temperature control of the Fixing Assembly is performed by the Fixing Heater control circuit and Fixing Heater safety circuit according to the command of the DC Controller.

#### Description

The DC Controller PCB monitors the fixing temperature detection signal and outputs a fixing control signal according to the detected temperature. The fixing control circuit controls the Fixing Heater on the basis of this signal, and controls the temperature of the Fixing Heater to the target value.



## Protection Function

### Overview

This machine has a function to detect abnormal temperature rising in the Fixing Assembly and cut off the power supply to the Fixing Heater.

### Description

This machine has the following four protection functions to prevent abnormal temperature rising in the Fixing Heater.

- DC Controller PCB
- Fixing Heater safety circuit
- Thermo Switch
- Down sequence control

The details are explained below.

**DC Controller PCB**

The DC Controller PCB monitors the thermistor temperature of the Fixing Heater (Center).

When it exceeds the specified temperature, it is judged that the temperature of the Fixing Assembly is abnormally high, and the fixing control signal (FSRD) output is stopped, the relay is turned OFF, and the power supply to the heater is turned OFF.

**Fixing Heater safety circuit**

The Fixing Heater safety circuit monitors the thermistor temperature of the Fixing Heater (Center).

When it exceeds the specified temperature, it is judged that the temperature of the Fixing Assembly is abnormally high, and the relay is turned OFF and the power supply to the heater is turned OFF.

**Thermo Switch**

If the temperature of the Fixing Heater rises abnormally and it exceeds the specified temperature, contact point of the Thermo Switch is opened and the power supply to the heater is turned OFF.

**Down sequence control**

During continuous printing, the throughput is changed to reduce heat buildup on parts not in contact with paper, to improve Fixing characteristics and reduce curling.

**38 sheets of models Throughput Reduction Control**

Mode	Paper type	Paper size	Cassette (sheet/min)	Multi-purpose Tray (sheet/min)	Remarks	
1-sided	Plain paper, Thin paper	A4	38.0	35.2		
		B5	40.0 -> 14.0	37.0 -> 14.0		
		A5	40.0 -> 14.0	37.0 -> 14.0		
		A5R	63.1	58.5		
		A6	40.0 -> 14.0	37.0 -> 14.0		
		LTR	40.0	37.0		
		LGL	32.4	30.4		
		EXE	40.0 -> 14.0	37.0 -> 14.0		
	Heavy paper 1	A4	19.0	17.6		
		B5	17.0 -> 6.0	17.0 -> 6.0		Minimum in four phases
		A5	17.0 -> 6.0	17.0 -> 6.0		Minimum in four phases
		A5R	31.9	29.2		
		A6	22.0 -> 7.0	22.0 -> 7.0		Minimum in four phases
		LTR	20.0	18.5		
		LGL	16.2	15.2		
		EVE	17.0 -> 6.0	17.0 -> 6.0		Minimum in four phases
	Heavy paper 2	A4	-	17.6		
		B5	-	12.0 -> 4.0		Minimum in four phases
		A5	-	12.0 -> 4.0		Minimum in four phases
		A5R	-	18.5		
		A6	-	12.0 -> 4.0		Minimum in four phases
		LTR	-	18.5		
		LGL	-	15.2		
		EXE	-	12.0 -> 4.0		Minimum in four phases
	Envelope	( Nagagata 3)	-	17.0 -> 6.0		Minimum in four phases
	2-sided	Plain paper, Thin paper	A4	30.3	28.1	
LTR			32.0	29.6		
LGL			15.9	15.9		
Heavy paper 1		A4	15.1	14.0		
		LTR	16.0	14.8		

Mode	Paper type	Paper size	Cassette (sheet/min)	Multi-purpose Tray (sheet/min)	Remarks
2-sided	Heavy paper 1	LGL	8.3	8.3	
	Heavy paper 2	A4	-	14.0	
		LTR	-	14.8	
		LGL	-	8.3	

## 33 sheets of models Throughput Reduction Control

Mode	Paper type	Paper size	Cassette (sheet/min)	Multi-purpose Tray (sheet/min)	Remarks	
1-sided	Plain paper, Thin paper	A4	33	33		
		B5	34.5 -> 14.0	34.5 -> 14.0		
		A5	34.5 -> 14.0	34.5 -> 14.0		
		A5R	52.5	52.5		
		A6	34.5 -> 14.0	34.5 -> 14.0		
		LTR	34.5	34.5		
		LGL	28.8	28.8		
		EXE	34.5 -> 14.0	34.5 -> 14.0		
	Heavy paper 1	A4	16.5	16.5		
		B5	17.0 -> 6.0	17.0 -> 6.0	Minimum in four phases	
		A5	17.0 -> 6.0	17.0 -> 6.0	Minimum in four phases	
		A5R	26.2	26.2		
		A6	22.0 -> 7.0	22.0 -> 7.0	Minimum in four phases	
		LTR	17.3	17.3		
		LGL	14.4	14.4		
		EVE	17.0 -> 6.0	17.0 -> 6.0	Minimum in four phases	
	Heavy paper 2	A4	-	16.5		
		B5	-	12.0 -> 4.0	Minimum in four phases	
		A5	-	12.0 -> 4.0	Minimum in four phases	
		A5R	-	18.5		
		A6	-	12.0 -> 4.0	Minimum in four phases	
		LTR	-	17.3		
		LGL	-	14.4		
		EXE	-	12.0 -> 4.0	Minimum in four phases	
	Envelope	( Nagagata 3)	-	17.0 -> 6.0	Minimum in four phases	
	2-sided	Plain paper, Thin paper	A4	26.4	26.4	
			LTR	27.6	27.6	
			LGL	15.9	15.9	
		Heavy paper 1	A4	13.2	13.2	
			LTR	13.8	13.8	
LGL			8.2	8.2		
Heavy paper 2		A4	-	13.2		
		LTR	-	13.8		
		LGL	-	8.2		

## Fixing Assembly Failure Detection

### Overview

When the machine is under the following conditions, the DC Controller shuts down the power supply to the Fixing Assembly and notifies an error.

- Startup failure
- Abnormal high temperature failure
- Abnormal low temperature failure
- Fixing control circuit failure

### Description

#### Fixing Assembly startup failure

An error code is notified if the Fixing Assembly does not reach a certain temperature within a specified period of time.

#### Abnormal high temperature failure

An error code is notified if an abnormally high temperature is detected in the Fixing Assembly.

#### Abnormal low temperature failure

An error code is notified if an abnormally low temperature is detected in the Fixing Assembly.

#### Fixing control circuit failure

An error code is notified if a zero cross signal is not detected for the specified period of time or more.

### Error Code

- E000-0000: Fixing Assembly startup failure
- E001-0000: Abnormal high temperature of Fixing Assembly
- E003-0000: Abnormal low temperature of Fixing Assembly
- E004-0000: Fixing control circuit failure



# Pickup Feed System

## Overview

### Overview

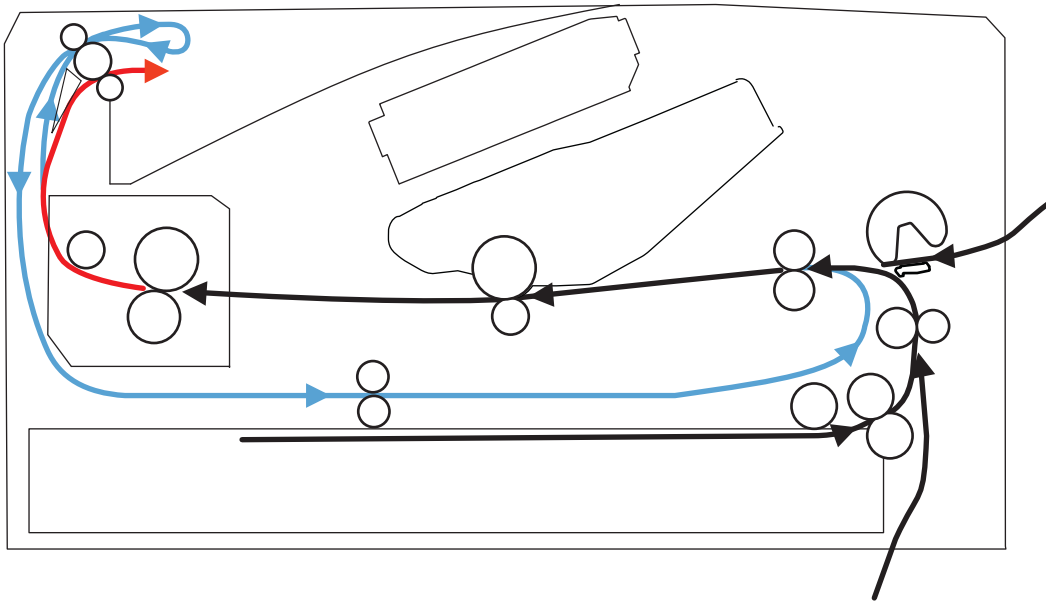
The pickup, feed, and delivery systems are controlled by the DC Controller.

The DC Controller controls the blocks in the pickup, feed, and delivery systems to pickup, feed, and deliver paper inside the machine.

### Description

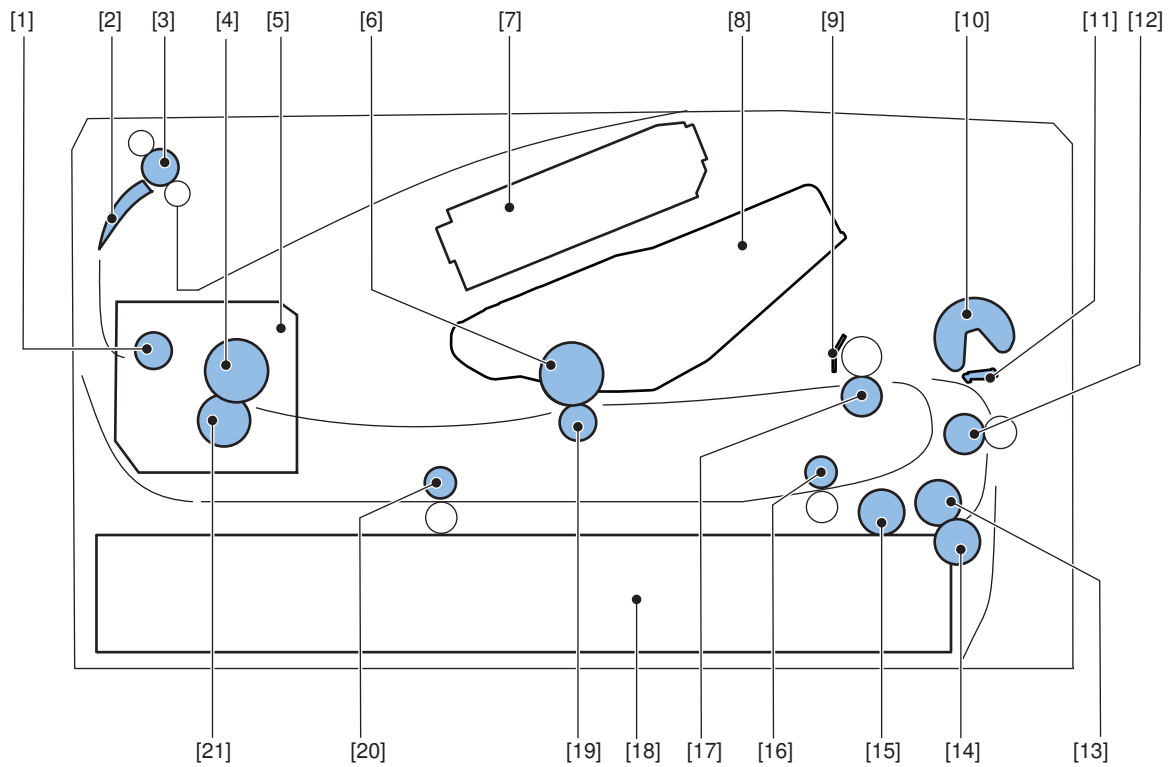
The pickup, feed, and delivery systems consist of the following three blocks.

- Pickup/Feed: From each pickup slot to the inlet of the Fixing Assembly (Black arrow)
- Fixing/Delivery: From the Fixing Assembly to the delivery outlet (Red arrow)
- Duplex: From the Duplex Reverse Assembly to the Duplex Re-pickup Assembly (Blue arrow)



## Parts Configuration

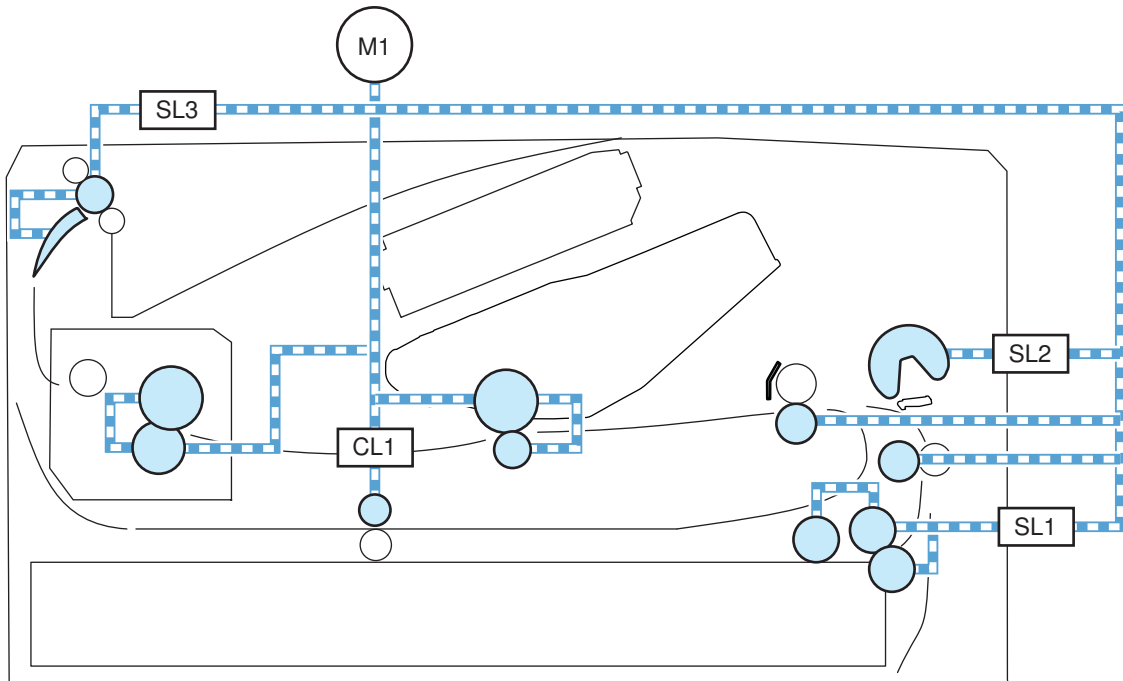
### Description



No.	Name	No.	Name
[1]	Fixing Delivery Roller	[12]	Feed Roller
[2]	Duplex Flapper	[13]	Cassette Feed Roller
[3]	Delivery Roller	[14]	Cassette Separation Roller
[4]	Fixing Film	[15]	Cassette Pickup Roller
[5]	Fixing Assembly	[16]	Duplex Re-pickup Roller
[6]	Photosensitive Drum	[17]	Registration Roller
[7]	Laser Scanner Unit	[18]	Cassette
[8]	Cartridge	[19]	Transfer Roller
[9]	Registration Shutter	[20]	Duplex Feed Roller
[10]	MP Tray Pickup Roller	[21]	Pressure Roller
[11]	MP Tray Separation Pad		

## Drive Configuration

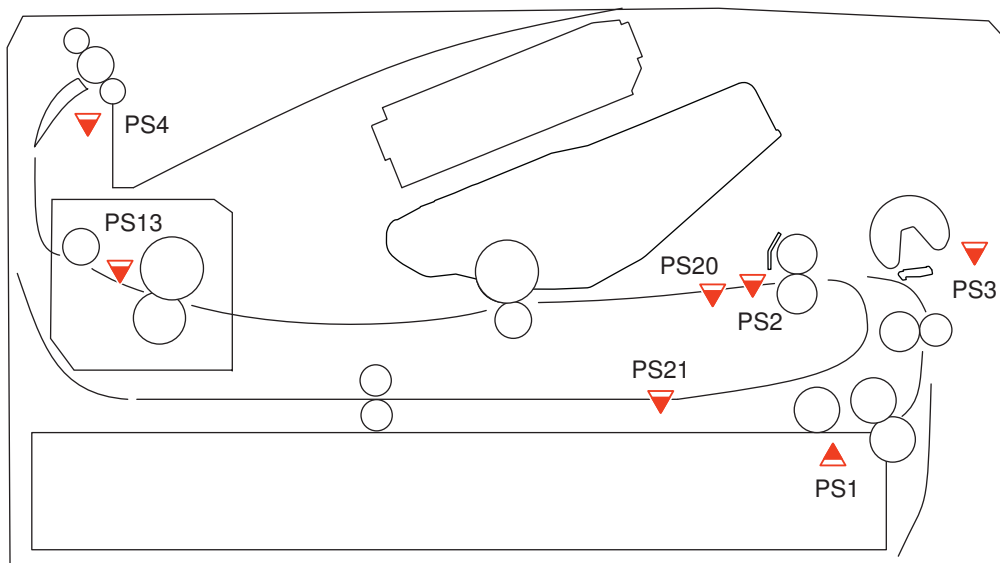
### Description



Symbol	Name	Symbol	Name
M1	Fixing Motor	SL3	Duplex Reverse Solenoid
SL1	Cassette Pickup Solenoid	CL1	Duplex Re-pickup Clutch
SL2	MP Tray Pickup Solenoid		

## Layout of Sensors

### Description



Symbol	Name	Remarks	Symbol	Name	Remarks
PS1	Cassette Paper Sensor	UN5	PS13	Fixing Delivery Sensor	UN28
PS2	TOP Sensor	UN7	PS14	CIS HP Sensor	
PS3	MP Tray Paper Sensor	UN4	PS20	Paper Width Sensor	UN6

Symbol	Name	Remarks	Symbol	Name	Remarks
PS4	Delivery Tray Full Sensor	UN10	PS21	Duplex Feed Sensor	UN6

## Cassette Detection

### Description

Presence of the cassette is detected using the Cassette Paper Sensor (PS1).

## Cassette Pickup Control

### Description

The DC Controller rotates the Pickup Roller by rotating the Fixing Motor (M1).

The Pickup Arm is lifted and lowered to feed the paper by rotating the Pickup Cam with the Cassette Pickup Solenoid (SL1).

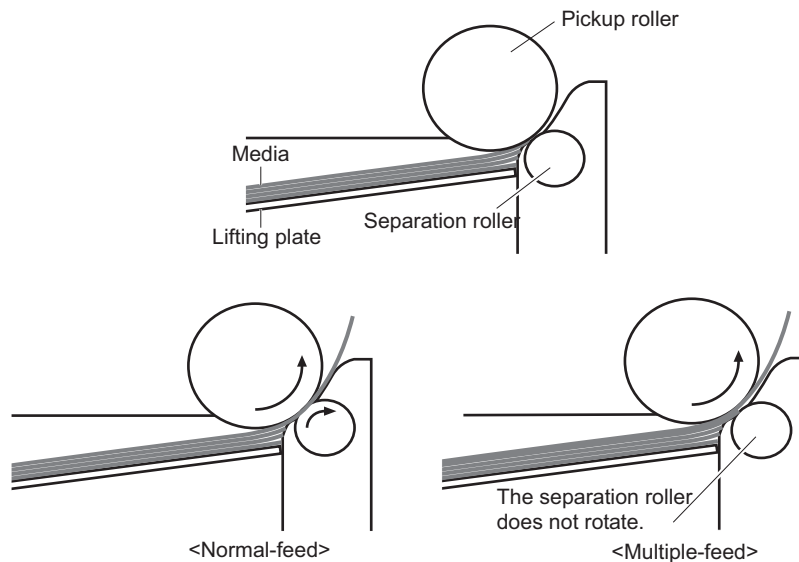
### Double Feed Prevention Mechanism

This machine employs the Separation Roller method for double feed prevention.

The Separation Roller method of this machine is a method that prevents paper double feeds by using the Separation Roller without drive.

The Separation Roller is driven and rotated by the Pickup Roller.

- At normal time  
The Separation Roller is driven by the Pickup Roller drive via paper. This causes the Separation Roller to rotate in the feed direction.
- During Double Feed  
Since the friction force between sheets of paper becomes weaker when there are multiple sheets of paper, the Pickup Roller drive force transmitted to the Separation Roller becomes extremely weak. Since force suppressing rotation is applied to the Separation Roller of this machine, this mechanism does not allow rotation by the weak drive force transmitted from the Pickup Roller during double feed. The Separation Rollers therefore do not rotate and do not pickup double feed paper.



## Multi-purpose Tray Pickup Control

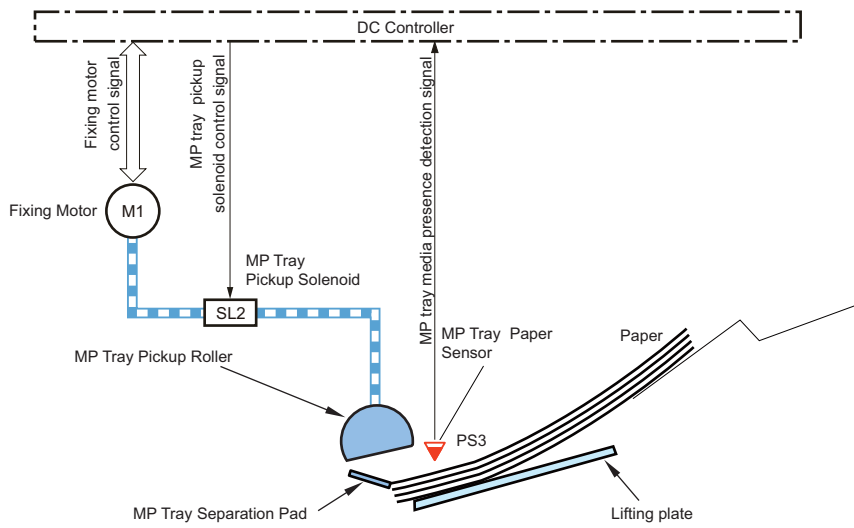
### Description

The Multi-purpose Tray pickup feeds paper from the Multi-purpose Tray one sheet at a time into the machine.

The following describes the operation of the Multi-purpose Tray pickup.

1. When a print command is input from the Main Controller, the DC Controller rotates the Fixing Motor (M1).
2. When the DC Controller turns ON the MP Tray Pickup Solenoid (SL2), the Multi-purpose Tray Pickup Roller rotates and paper is picked up.

- After double feed paper is removed by the Multi-purpose Tray Separation Pad, paper is fed into the machine. Note that the presence of paper on the MP Tray is detected by the MP Tray Paper Sensor (PS3), and printing is not performed if there is no paper.



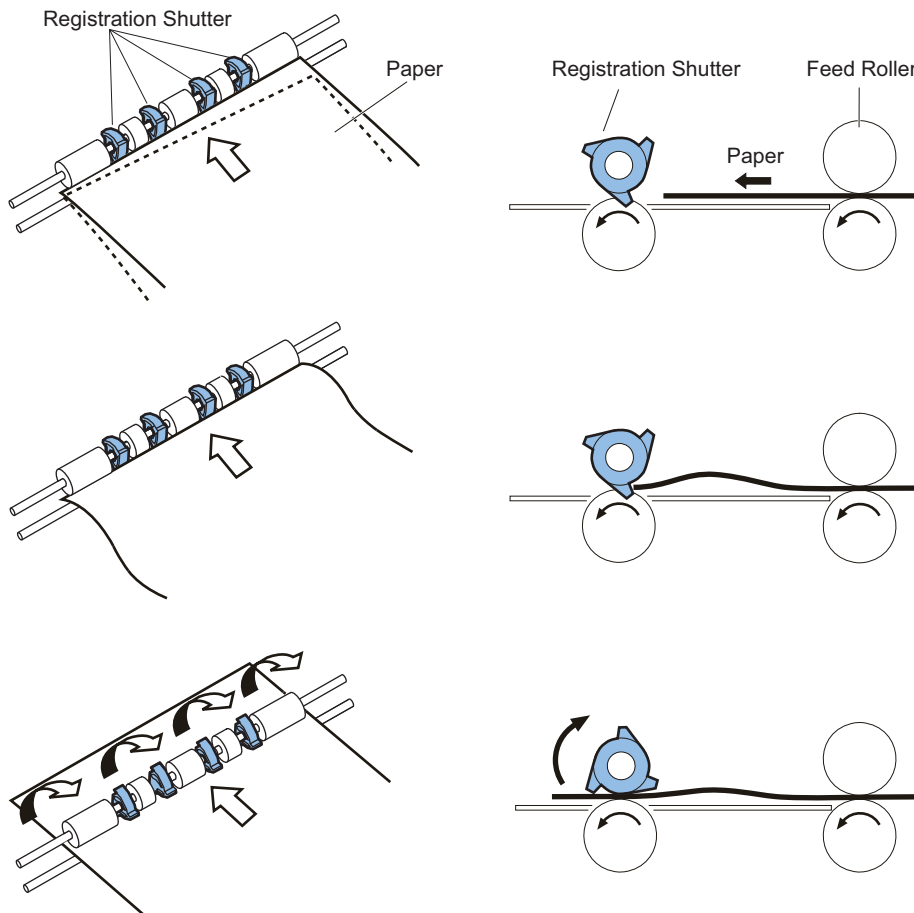
## Skew Correction

### Description

This machine can correct paper skew without lowering throughput.

Skew is corrected as follows.

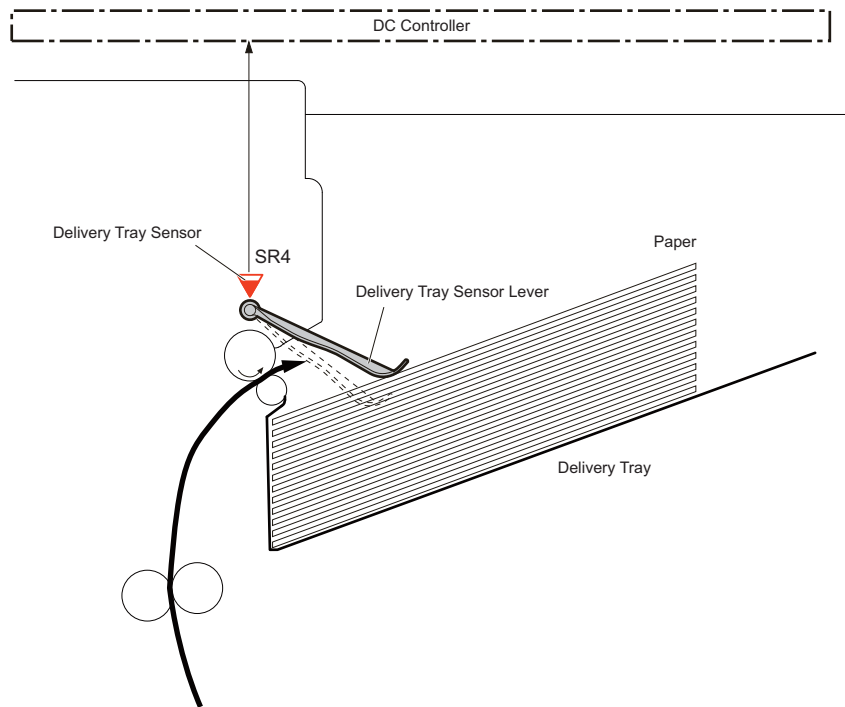
- The paper leading edge pushes against the Registration Shutter to align the leading edge of the paper.
- The trailing edge of the paper is fed and slack is generated at the leading edge of the paper.
- When the trailing edge is fed even further, the paper leading edge for which slack was generated pushes up the Registration Shutter and then the paper is fed to the Registration Roller while the paper leading edge is aligned.



## Delivery Tray Full Detection

### Description

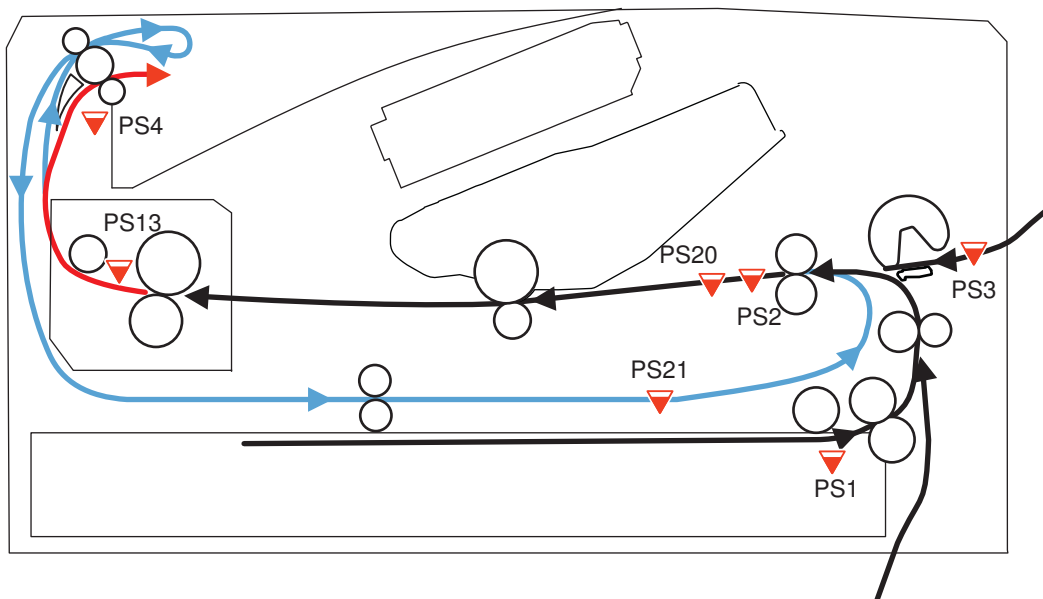
The DC Controller detects paper full in the Output Tray using the Delivery Tray Full Sensor (PS4). The DC Controller judges that the Output Tray is full and notifies the Main Controller when the Delivery Tray Full Sensor detects paper for more than the specified period of time during printing.



## Jam Detection

### Description

The sensors are provided at the locations shown below to detect the presence of print paper and whether the print paper is being fed correctly.



This machine uses the following sensors and switches to detect the presence of print paper and whether the print paper is being fed correctly.

- TOP Sensor (PS2)
- Paper Width Sensor (PS20)

- Fixing Delivery Sensor (PS13)
- Duplex Feed Sensor (PS21)
- Delivery Tray Full Sensor (PS4)

Jam name	Details
Pickup delay jam	When the TOP Sensor (PS2) fails to detect the leading edge of paper within a specified period of time after the start of pickup from a cassette, pickup retry is performed twice. After that, if the TOP Sensor (PS2) fails to detect the leading edge of paper within a specified period of time again, it is judged as a pickup delay jam.
Pickup stationary jam	When the TOP Sensor (PS2) fails to detect the trailing edge of paper although a specified period of time has passed after it detects the leading edge of paper, it is judged as a pickup stationary jam.
Fixing delivery delay jam	When the Fixing Delivery Sensor (PS13) fails to detect the leading edge of paper although a specified period of time has passed after the TOP Sensor (PS2) detects the leading edge of paper, it is judged as a fixing delivery delay jam.
Fixing delivery stationary jam	When the Fixing Delivery Sensor (PS13) never detects absence of paper within a specified period of time after the TOP Sensor (PS2) detects the trailing edge of paper, it is judged as a fixing delivery stationary jam.
Internal stationary jam	When any of the TOP Sensor (PS2), Paper Width Sensor (PS20), Fixing Delivery Sensor (PS13) or Delivery Tray Full Sensor (PS4) detects presence of paper at the start of initial rotation, it is judged as an internal stationary jam.
Internal stationary jam 2	When residual paper is detected during printing, it is judged as an internal stationary jam 2.
Door Open Jam	When door open is detected during paper feed, it is judged as a door open jam.
Fixing paper wrapping jam	When the Fixing Delivery Sensor (PS13) detects absence of paper within a specified period of time from detection of the trailing edge of paper by the TOP Sensor (PS2) after the Fixing Delivery Sensor (PS13) detects the leading edge of paper, it is judged as a fixing paper wrapping jam.
Duplex Re-pickup Assembly jam	When the Duplex Feed Sensor (PS21) fails to detect paper although a specified period of time has passed after the start of duplex reversing, it is judged as a Duplex Re-pickup Assembly jam.



# Technical Explanation (System)

Overview of System Management.....	49
Version Upgrade.....	50
Setting Information Export/Import Function (DCM).....	54
Monitoring Function (imageWARE Remote).....	61
Security Functions.....	64



## Overview of System Management

This chapter describes information for service technicians on the system of this machine.

Although this chapter contains some information described in the User's Guide, for details on the functions for users, refer to the e-Manual.

# Version Upgrade

## Function Overview

The following firmware upgrade methods are available with this device.

### Version upgrade using User Support Tool (UST).

Upgrade the firmware of the device using UST

Open the file for UST version upgrade on a PC connected with the device and upgrade the firmware.

Since the host machine and the PC are connected using a USB cable, version upgrades can be performed in an environment where a network is not available.

### Version upgrade via Internet

Access the dedicated server, and download and upgrade the firmware.

Provided that Internet connection is available, the system automatically configures the connection destination setting and executes processing such as download and version upgrade.

### Version upgrade using a USB flash drive (released only in special cases)

Upgrade the firmware of this machine using a USB flash drive.

Connect a USB flash drive where the firmware is stored to the device, and update the firmware in service mode.

Version upgrades can be performed in an environment where a PC or network is not available.

#### NOTE:

Firmware that can be used for version upgrade using a USB flash drive is released only in special cases such as a tender business, and is not normally released. As for the detailed version upgrade procedure, follow the instructions given at the time of release of the customized firmware for version upgrade using a USB flash drive.

### Version upgrade by replacing the PCB

Version upgrade by replacing the existing PCB with a PCB where the latest firmware is installed

### Version upgrade using Local CDS

Use iW EMC/iW MC and DFU plug-in to download firmware from Local CDS and upgrade the host machine.

#### NOTE:

When using Local CDS to upgrade it, refer to the manual/material of iW EMC/iW MC DFU plug-in.

#### CAUTION:

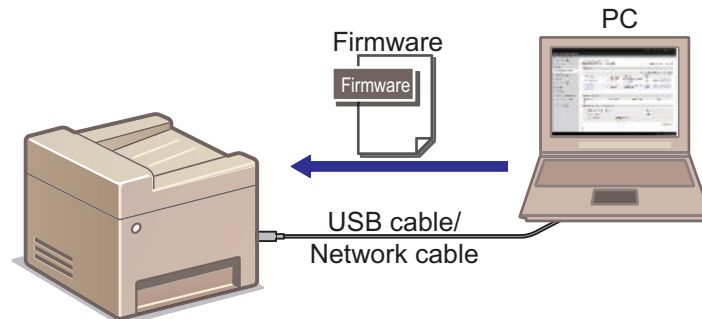
A message appears when an attempt is made to upgrade a host machine to which specified firmware has been applied. This is a precaution not to use wrong firmware to upgrade a host machine to which specified firmware has been applied. See the following regarding the combination of whether the message will be displayed:

Type of firmware applied to the host machine	Firmware to upgrade	
	General firmware	Specified firmware
General firmware	No message	No message
Specified firmware	Message displayed	Message displayed

## Version Upgrade Using UST

UST is included in the firmware for the machine that can be downloaded from the website of CINC. Firmware is downloaded as a zip file and a folder containing UST is extracted by decompressing the file.

When executing UST on the PC connected to the machine with a USB Cable, the firmware can be upgraded by downloading it from the PC to the machine. For the detailed procedure, refer to "User Support Tool Operation Guide" stored in the decompressed folder. "User Support Tool Operation Guide" is also available on the website of CINC.



## Version Upgrade via Internet

Connect to the Internet using the network function of the device, and download and upgrade the latest firmware from the server. If the device is in an environment where Internet connection is available, firmware versions can be upgraded only by operation from the menu without using PC.

### Prerequisite

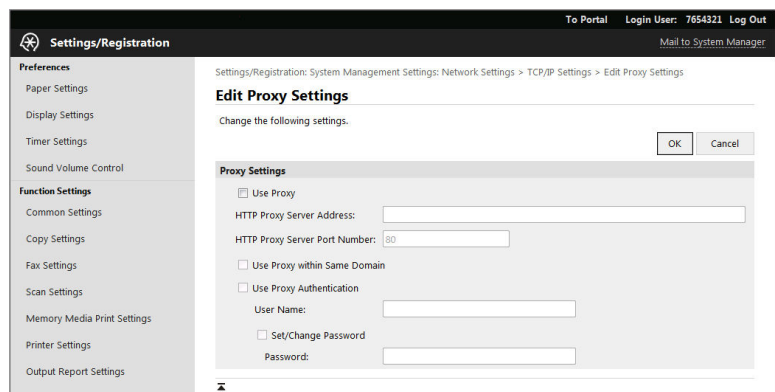
In order to perform version upgrade of the device via Internet, the following conditions must be met.

#### There should be no other jobs being executed.

Firmware cannot be upgraded while there is a job being executed. If there is a job being executed, wait for completion of the job and then perform the work.

#### The device should be able to be connected to the external network.

If connection is not available because, for example, there is a proxy server, follow the e-Manual to configure the proxy server settings and enable connection to the external network.



#### The serial number of the host machine should be shown on the Main Controller PCB.

Whether or not the serial number of the host machine is shown on the Main Controller PCB can be checked from the Control Panel or SPEC REPORT.

#### Procedure to check from SPEC REPORT

1. Execute the following service mode to print SPEC REPORT.
  - COPIER > FUNCTION > MISC-P> SPEC

2. Check if the serial number ("3 alphabetical characters + 5-digit number" or "1-digit number + 2 alphabetical characters + 5-digit number") is shown in [BODY No.] of the printed SPEC REPORT.

***** *** SPEC REPORT *** *****	
Device Info	ZZ999 Series
ROM Version	
MAIN	00.75
BOOT	00.25
LANG	01.36
ECONT	00.10
PANEL	05.01
Device Code	A0000000
Locale	9
Version TVno	0
BODY No.	ZZZ99999
Factory Flag	12345678

## ■ Procedure for Upgrading the Firmware via Internet

### 1. Select the following menu to upgrade the firmware via Internet:

- [Management Settings] > [Remote UI Settings/Update Firmware] > [Update Firmware] > [Via Internet] > [Yes]
- When the upgrading of firmware is completed, the machine automatically restarts.

### 2. Select the following menu, and check that the firmware has been correctly upgraded:

- [Management Settings] > [Remote UI Settings/Update Firmware] > [Update Firmware] > [Version Information]

#### CAUTION:

This function does not support the operations from remote UI. ([Update Firmware] does not exist in the [System Management Settings] menu of the remote UI.)

## ■ Messages

The message displayed on the device operation panel is as follows.

No	Error message	The timing of occurrence	Remedy
1	Job in progress... Wait a moment, then try again.	If there is a job being executed:	1. Wait until the job is completed. 2. Cancel the job.
2	Cannot check the firmware version. (Server communication error.)	Network error	1. Check whether the device can be connected to the external network. 2. Check whether the proxy setting has been made (in case of access via a proxy server).
3	Cannot download the firmware. (Error during download.)		1. Check whether the device can be connected to the external network. 2. Check whether the proxy setting has been made (in case of access via a proxy server). 3. Check that the serial number of the host machine is shown on the Main Controller PCB.
4	***DOWNLOAD MODE*** NETWORK AVAILABLE IP ADDRESS IP address of the machine PRESS STOP KEY TO EXIT	If update (writing) of the firmware has ended in failure:	1. Update the firmware again using UST.
5	***DOWNLOAD MODE*** FAILED TO UPDATE		
6	***DOWNLOAD MODE*** UPDATE IS COMPLETE	If the update of the firmware is successful	-

## ● Version Upgrade Using a USB Flash Drive (Released Only in Special Cases)

Connect a USB flash drive where the firmware is stored to this machine, and update the firmware in service mode.

**NOTE:**

Firmware that can be used for version upgrade using a USB flash drive is released only in special cases such as a tender business, and is not normally released. As for the detailed version upgrade procedure, follow the instructions given at the time of release of the customized firmware for version upgrade using a USB flash drive.

## ■ Prerequisite

In order to perform version upgrade of the machine using a USB flash drive, the following conditions must be met.

**There should be no other jobs being executed.**

Firmware cannot be upgraded while there is a job being executed. If there is a job being executed, wait for completion of the job and then perform the work.

## ■ Procedure for Upgrading the Firmware Using a USB Flash Drive

1. **Connect a USB flash drive where the firmware is stored to this machine.**
2. **Execute one of the following service modes.**
  - COPIER > FUNCTION > SYSTEM > DOWNLOAD
  - COPIER > FUNCTION > SYSTEM > DOWNLOAD\_FORCE

**NOTE:**

If you want to apply only firmware that is newer than the firmware currently applied in the machine, execute DOWNLOAD. If you want to apply all the firmware contained in the USB flash drive regardless of whether it is newer or older, execute DOWNLOAD\_FORCE.

3. **The signature data of the downloaded file is verified, and download instruction information is written to the designated area of the flash memory only if the verification result is correct.**
4. **The machine is automatically restarted.**
5. **When the upgrading of firmware is completed, the machine automatically restarts.**

## Setting Information Export/Import Function (DCM)

### Overview

Various data is stored in the storage inside the device.

Depending on the works to be done such as replacing parts, this data needs to be backed up and restored.

There are some ways to back up and restore data, and the appropriate one should be used depending on the purpose and storage destination.

This section describes the procedure for backing up and restoring service mode setting values.

For the procedure for backing up and restoring other information, refer to the e-Manual.

### Function Overview

This machine has a setting information export/import function (hereinafter referred to as DCM (Device Configuration Management) function) which exports/imports the machine's setting value information as a file. The file exported/imported using the DCM function is called a DCM file, and the target setting information is as follows:

- Setting information of the menu ([Settings/Registration] menu)
- Service mode setting information
- Address Book

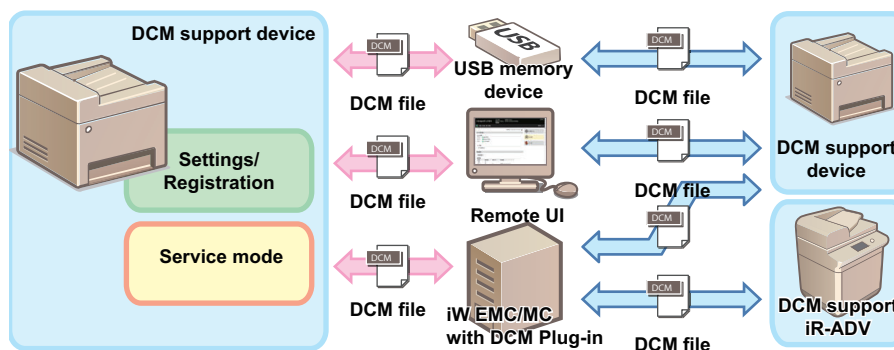
The DCM file is exported to a USB flash drive or PC local disk from the Control Panel or remote UI.

The exported DCM file can be returned to the original device or imported to a different device.

When the file is returned to the original device, this can be used as a function to back up the settings, and when the file is imported to a different device, this can be used as a function to copy setting information.

Data can also be imported to or exported from an iR-ADV machine by using iW EMC/MC DCM Plug-in.

In the case of the setting value backup function before implementation of the DCM function, an exported file could be imported only to the same device, but the DCM function enables import of an exported file to a different device.



Conceptual diagram

#### NOTE:

In order to export or import setting information using DCM, it is necessary that the device supports DCM.

### Backup/Restoration for Service Technicians

#### Backup and Restoration from the Menu ([Settings/Registration] Menu)

Setting information can be backed up and restored from the Control Panel of the device or from the menu ([Settings/Registration] menu) of remote UI.

Although the menu ([Settings/Registration] menu) is for users, the service mode settings information can be backed up and restored from the Import/Export function by changing the service mode setting.

The service mode settings information can be backed up and restored only by accessing from the remote UI [Settings/Registration] menu.

#### Backup/Restoration Using Service Mode

Some of the functions in service mode can be used to backup and restore data.

Setting value information and service counter (DC-CON) values can be backed up and restored.

## ■ Combination of Information Exported/Imported by DCM, Means, and Storage Locations

A DCM file is exported and imported using the Control Panel, remote UI, or the iW EMC server, depending on the situation of the site.

The information exported/imported differs depending on the means.

Combinations of them are shown in the following table.

Menu used	Operation	Information exported			Save destination
		Setting values of menu options	Address book <sup>**1</sup>	Service mode setting values	
[Settings/Registration] menu	Control panel	Yes (fixed) <sup>*2</sup>	Yes (fixed) <sup>*2</sup>	No	USB flash drive
	Remote UI	Yes	Yes	With conditions <sup>*3</sup>	PC local disk
Service mode	Control panel	No	No	Yes	USB flash drive / Storage in the host machine
	Remote UI	No	No	Yes	Storage in the host machine

## ■ Compatibility of Data

The following table shows compatibility of data in the case where the device from which the data is exported and the device to which the data is imported differ in model and/or serial number.

For items that are imported in Cases A, B, and C, refer to “List of Items Which Can Be Imported” on page 304.

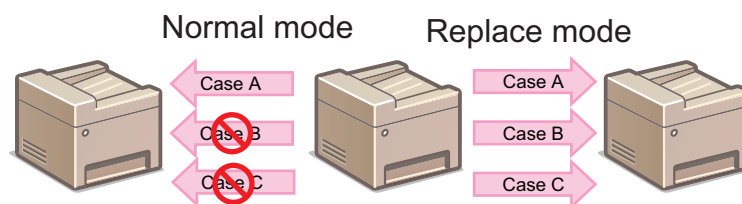
Model	Serial number	Import process
Same	Same	Items corresponding to Case A are imported. <sup>*4</sup>
Same	Different <sup>*5</sup>	Items corresponding to Case B are imported. <sup>*4</sup>
Different	Different <sup>*5</sup>	Items corresponding to Case C are imported. <sup>*6</sup>
Different	Same	The file is judged to be invalid, and the process ends with an error.

## ■ Replacement Mode

When this function is used for migrating the setting data upon replacement of a device, some of the data cannot be migrated depending on the model to which the data is migrated.

When this function is used in normal mode, data that is applicable to either Case B (of different serial number) or Case C (of different mode) cannot be imported.

When replacement mode of the device to which the data is imported is enabled, data can be forcibly migrated even to a device of a different serial number or even between different models.



<sup>\*1</sup>. Models without address books are excluded. In the case of a fax option model without SEND function, address books are exported only if a fax option is connected with the device.

<sup>\*2</sup>. When the [Settings/Registration] menu is used from the Control Panel, both the setting menu information and the address book are imported/exported. It is not possible to export/import only either of them. Information which is not included in the data to be imported is not imported.

<sup>\*3</sup>. Service mode is added to the data to be exported only when service mode COPIER > OPTION > USER > SMD-EXPT is set. For information on items that are imported, refer to "List of Items Which Can Be Imported".

<sup>\*4</sup>. If the firmware version at the time of import differs from that at the time of export, predetermined corrective processing may be performed.

<sup>\*5</sup>. If a serial number is missing, the serial numbers are judged to be mismatched.

<sup>\*6</sup>. Predetermined corrective processing may be performed.

The following shows the procedure to turn ON replacement mode of the device to which the data is imported:

**1. Set the following service mode setting value to "1":**

- COPIER > OPTION > USER > RPL-IMP

**NOTE:**

Refer to "List of Items Which Can Be Imported" on page 304 for the target data of replacement mode.

**CAUTION:**

Since replacement mode is not lifted automatically, the setting value of the foregoing service mode needs to be changed back to "0" to return to normal mode.

## 

This section describes the procedure for backing up and restoring service mode setting information by using the [Import/Export] function in the [Settings/Registration] menu of Remote UI.

**CAUTION:**

- The service mode setting information can be backed up and restored only from the [Settings/Registration] menu on Remote UI, and the operation cannot be performed from the [Settings/Registration] menu on the Control Panel.
- In the case of backing up and restoring only the setting information of the [Settings/Registration] menu or the address book, refer to the procedure described in the e-Manual.

### ■ Limitations

The following limitations exist when backing up and restoring the service mode settings information from the [Settings/Registrations] menu of remote UI.

**A job must not be accepted during an import/export processing.**

Except for the calibration requested by the engine, a job is not allowed to be accepted during a processing. In addition, import/export must not be performed during execution of a job.

**Firmware must not be updated during an import/export processing.**

Fax cannot be received while firmware is updated during a processing. In addition, import/export must not be performed also during firmware update.

**Power must not be turned off during an import/export processing.**

If power discontinuity occurs during an import processing, a rollback processing is not performed, therefore the settings imported up to that point are reflected while the rest of the settings remain as-is.

When power discontinuity occurs during an export processing, export is not executed.

### ■ Procedure for Export from Remote UI ([System Management Settings] Menu)

Service mode setting information can be exported from the [System Management Settings] menu by setting the following service mode setting value to "1".

**1. Enter service mode, and set the following item to "1".**

- COPIER > OPTION > USER > SMD-EXPT

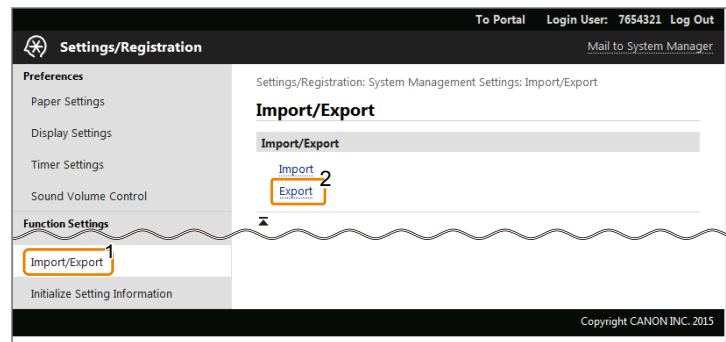
**NOTE:**

The [SMD-EXPT] setting can be configured either from the Control Panel or from the remote UI.

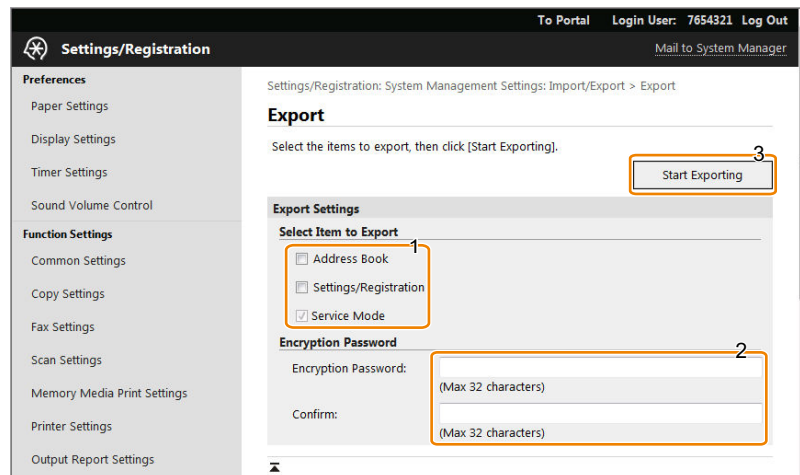
**2. Exit service mode, start remote UI, log in as a system administrator, and then select the following item:**

- [Settings/Registration] > [Import/Export] > [Export]





3. After confirming that [Service Mode] is displayed/selected in [Select Item to Export], enter the password and click [Start Exporting].



#### Address Book

Select the check box to export the address book data.

#### Settings/Registration

Select this check box to import the menu option data.

#### Encryption password

Enter 32 or less numeric characters set when the file was exported.

4. The file download dialog box will appear. Save the file to any location.
5. Enter service mode, and set the following item to "0".
- COPIER > OPTION > USER > SMD-EXPT

#### CAUTION:

Since the screen of export function can also be accessed by the user, be sure to disable the [SMD-EXPT] setting (setting value: 0).

## ■ Procedure for Import from Remote UI ([System Management Settings] Menu)

Import the service mode setting information file that was exported in the previous procedure.

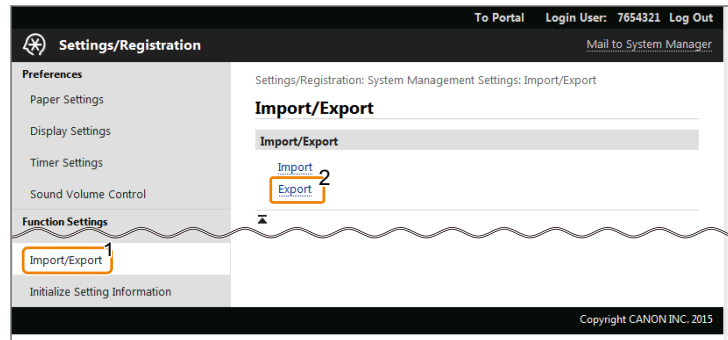
1. Enter service mode, and set the following item to "1".
- COPIER > OPTION > USER > SMD-EXPT

#### NOTE:

The [SMD-EXPT] setting can be configured either from the Control Panel or from the remote UI.

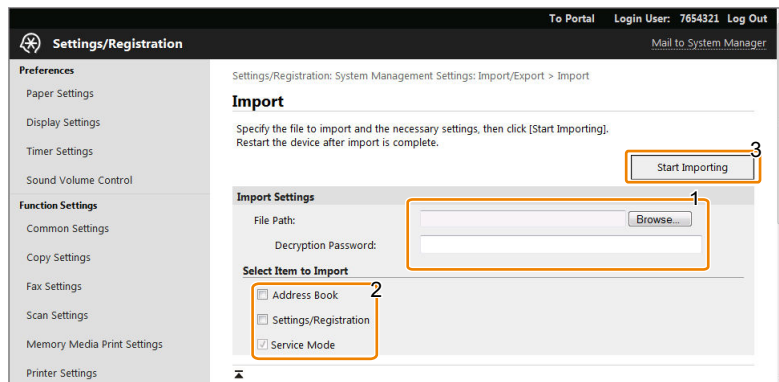
2. Exit service mode, start remote UI, log in as a system administrator, and then select the following item:

- [Settings/Registration] > [Import/Export] > [Import]



3. Configure the import settings, and click [Start Importing].

Entering the password and clicking [Start Importing] imports the menu option data.



**[Browse...] button**

Click to select the file to import.

**Decryption password**

Enter 32 or less numeric characters set when the file was exported.

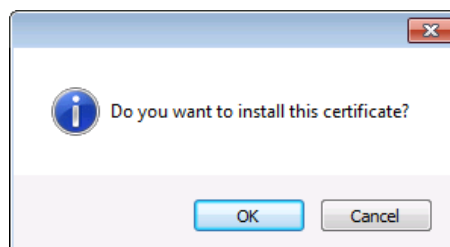
**Address Book**

Select the check box to import the address book data.

**Settings/Registration**

Select this check box to import the menu option data.

4. Click [OK] when a dialog box confirming whether you want to execute the import process is displayed.



5. When a message indicating completion of the processing appears, click [OK].



6. Restart this machine, enter service mode, and confirm that the setting information is reflected. This completes the procedure for importing a setting information file.
7. Enter service mode, and set the following item to "0".
  - COPIER > OPRION > USER > SMD-EXPT

**CAUTION:**

Since the screen of export function can also be accessed by the user, be sure to disable the [SMD-EXPT] setting (setting value: 0).

## Procedure for Exporting/Importing Service Mode Setting Information

Service mode setting information can be backed up and restored by using service mode functions. The backup file can be saved to a USB flash drive or a storage in the machine.

**Backup/restoration to a USB flash drive**

COPIER > FUNCTION > SYSTEM > EXPORT  
COPIER > FUNCTION > SYSTEM > IMPORT

**Backup/restoration to a storage in the machine**

COPIER > FUNCTION > SYSTEM > SAVE-SM  
COPIER > FUNCTION > SYSTEM > RSTR-SM

	Backup/restoration to a USB flash drive	Backup/restoration to a storage in the machine
Storage destination	USB flash drive	Storage in the machine
Number of files saved	Depends on the capacity of the USB flash drive	One
Duplication of the setting values for other machines	Possible	Not possible

### ■ Procedure for Exporting to a USB Flash Drive

Use the service mode function to save the service mode setting information to a USB flash drive.

This operation can be performed both from the Control Panel and remote UI.

The following USB flash drives can be used for export/import.

- USB flash drive in FAT 16 format (storage capacity: 2 GB)
- USB flash drive in FAT 32 format (storage capacity: 32 GB)

Note that the descriptions in parenthesis in the procedure are the descriptions in the case of remote UI.

1. Connect the USB flash drive to the USB Memory Port.
2. Enter service mode, and execute the following service mode.
  - COPIER > FUNCTION > SYSTEM > EXPORT

**CAUTION:**

Even if the service mode is executed without connecting a USB flash drive, an error is not displayed. It looks as if the process has been completed successfully, but the file has not been exported to anywhere. For the reason shown above, be sure to check before execution that a USB flash drive is connected.

3. The message displayed during the process will disappear. When the display has returned to the original state, remove the USB flash drive.
4. Check that a setting information file (service.dcm) exists in the directory directly under the root of the USB flash drive.
 

This completes the export of a setting information file.

### ■ Procedure for Import from USB Flash Drive

1. Save the setting information file (service.dcm) to be imported to directly under the root of the USB flash drive.
2. Connect the USB flash drive to the USB Memory Port.

**3. Enter service mode, and execute the following service mode.**

- COPIER > FUNCTION > SYSTEM > IMPORT

**4. The message displayed during the process will disappear. When the display has returned to the original state, remove the USB flash drive.**

**5. Restart this machine, enter service mode, and confirm that the setting information is reflected.**

This completes the the import of a setting information file.

## ■ Backup Procedure to the Storage in the Machine

Use the service mode function to back up the service mode setting information to the storage in the machine.

This operation can be performed both from the Control Panel and remote UI.

The setting information that can be saved in the machine's storage is only one.

**1. Enter service mode, and execute the following service mode.**

- COPIER > FUNCTION > SYSTEM > SAVE-SM

**2. Backup process is complete after checking that the message displayed during the process disappears and the display returns to the original state.**

## ■ Procedure for Restoration from Internal Storage

Restore the service mode setting information that has been backed up to the storage in the machine in the previous procedure.

**1. Enter service mode, and execute the following service mode.**

- COPIER > FUNCTION > SYSTEM > RSTR-SM

**2. Restoration process is complete after checking that the message displayed during the process disappears and the display returns to the original state.**

## Monitoring Function (imageWARE Remote)

### Overview of System

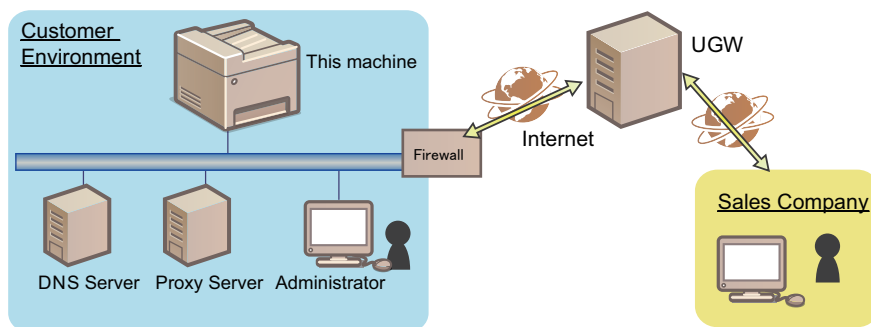
#### Function Overview

E-RDS (Embedded RDS) is a monitoring program that runs on the host machine. When the monitoring option is enabled by making the setting on this machine, information such as the status change of the machine, counter information, and failure information are collected. The collected device information is sent to a remote maintenance server called UGW (Universal Gateway Server) via Internet.

The information to be monitored is:

- Billing counter
- Parts counter
- ROM version
- Service call error log
- Jam log
- Alarm log
- Change of status (such as status of consumables)

Since the information shown above is customer information, HTTPS/ SOAP protocol is used for communication between the UGW server and the host machine to improve security.



#### Features

E-RDS is embedded in the network module of the device, and the front-end module of the imageWARE Remote system is realized without requiring hardware besides the device.

#### Main Functions

Functional category	Sub category	Description
Communication Test	Test	By executing the following service mode, E-RDS communicates with UGW, retrieves schedule information, and establish communication. COPIER > FUNCTION > INSTALL > COM-TEST
Transmission of counters	Billing/all resources/parts/mode-by-mode counters	E-RDS Periodically send billing/all resources/parts/mode-by-mode counters to the server.
Transmission of event logs	Service call/alarm/jam log	Each time a service call, alarm, or jam log occurs, the error log is sent to the server. Having alarm log or not is different by a model.
Data transmission	ROM version / Device configuration	E-RDS periodically sends the firmware information of the device to UGW. E-RDS sends the device configuration information only when there is any change in the configuration.
	E-RDS Debug log	Debug logs of E-RDS are stored in E-RDS, and they are sent to UGW only when they exceed a specific size.
	Sublog transmission	When E-RDS catches the sublog transmission of a message designation than UGW, send data such as device Sublogs and DCON logs to the server.
Operation instruction	Operation check	E-RDS contacts UGW to check if there is processing to be executed next, and receives the following instructions if any. <ul style="list-style-type: none"> <li>• Linkage with CDS</li> <li>• Sublog transmission</li> </ul>

## Servicing Notes

- After clearing the Main Controller PCB, initialization of the E-RDS setting (ERDS-DAT) and a communication test (COM-TEST) need to be performed. If this work is omitted, an error may occur when counters are sent to UGW. After replacing the Main Controller PCB, all the settings need to be reconfigured.
- Do not change the values of the following service modes unless otherwise instructed. If they are changed, a communication error will occur with UGW.
  - Port number of UGW  
[COPIER] > [FUNCTION] > [INSTALL] > [RGW-PORT]  
Default: 443
- If the imageWARE Remote contract of the device becomes invalid, be sure to turn OFF the E-RDS setting (E-RDS: 0).

## Setting Procedure

### ■ Preparation

Since this function communicates with the UGW server, it is necessary to connect to the external network. Check the following items, and make the settings if not yet set.

- IP address settings
- DNS server settings
- Proxy server settings<sup>\*1</sup>
- Installation of CA certificate (arbitrary <sup>\*2</sup> )

#### CAUTION:

- Obtain the information on the network environment from the system administrator of the user.
- When having changed the network settings, turn OFF and then ON the main power of the machine.

### ■ Procedure for Setting E-RDS

#### 1. In the following service mode, select the following service mode to initialize the E-RDS setting values:

- COPIER > FUNCTION > CLEAR > ERDS-DAT

#### NOTE:

This operation initializes the E-RDS settings to factory setting values.

For the setting values to be initialized, see the section of "Setting values and data to be initialized" on page 63 .

#### 2. Enable the E-RDS function in the following service mode, and perform a communication test.

1. Select the following item:
  - COPIER > FUNCTION > INSTALL > ERDS
2. Enter [1] from the keyboard, and press [Apply].

#### CAUTION:

The following settings i.e. RGW-PORT in Service mode must not be change unless there are specific instructions to do so. Changing these values will cause error in communication with UGW.

When the E-RDS function is enabled, the function to communicate with UGW is enabled.

\*1. If authentication is necessary, make the settings of the authentication information as well.

\*2. When using a certificate other than those pre-installed in the device

**3. Select [COM-TEST] and then touch [Yes].**

If the communication is successful, "OK" is displayed. If "NG" is displayed, check the network settings and USW server address (URL).

**CAUTION:**

The communication results with UGW can be distinguished by referring to the COM-LOG. By performing the communication test with UGW, E-RDS acquires schedule information and starts monitoring and meter reads operation.

## Maintenance

### ■ Initializing E-RDS settings

It is possible to clear the FLASH data of E-RDS and change the E-RDS setting back to the default value.

#### ● Initialization procedure

Follow the procedure shown below to initialize E-RDS.

1. Enter service mode as a system administrator user.
2. Select the following service mode, and press [OK] to execute.
  - COPIER > FUNCTION > CLEAR > ERDS-DAT

#### ● Setting values and data to be initialized

The following E-RDS settings, internal data, and Alarm filtering information are initialized.

- COPIER > FUNCTION > INSTALL > ERDS
- COPIER > FUNCTION > INSTALL > RGW-PORT
- COPIER > FUNCTION > INSTALL > COM-LOG

**CAUTION:**

If a certificate other than the CA certificate at the time of shipment has been installed, initializing the E-RDS setting will not change the settings back to those at the time of shipment. To change the certificate back to the CA certificate at the time of shipment, delete the certificate (install the CA certificate at the time of shipment) after initializing the E-RDS settings.

### ■ Report Output of Communication Error Log (COM-LOG)

A report of communication error log information on five affairs can be output.

#### ● Report output procedure

1. Select the following service mode, and press [Yes].
  - COPIER > FUNCTION > MISC-P > ERDS-LOG

```

12/09 2015 10:14AM
*****
*** E-RDS-COM-LOG***
*****

No.01  DATE    12/09 2015      TIME 03:21 AM   CODE 05000003
Information  SUSPEND: Communication test is not performed.

No.02  DATE    12/09 2015      TIME 03:21 AM   CODE 00000000
Information  SUSPEND: mode changed.

No.03  DATE    12/09 2015      TIME 03:18 AM   CODE 05000003
Information  SUSPEND: Communication test is not performed.

No.04  DATE    12/09 2015      TIME 03:18 AM   CODE 00000000
Information  SUSPEND: mode changed.

No.05  DATE    12/09 2015      TIME 01:56 AM   CODE 05000003
Information  SUSPEND: Communication test is not performed.

```

Output sample

## Security Functions

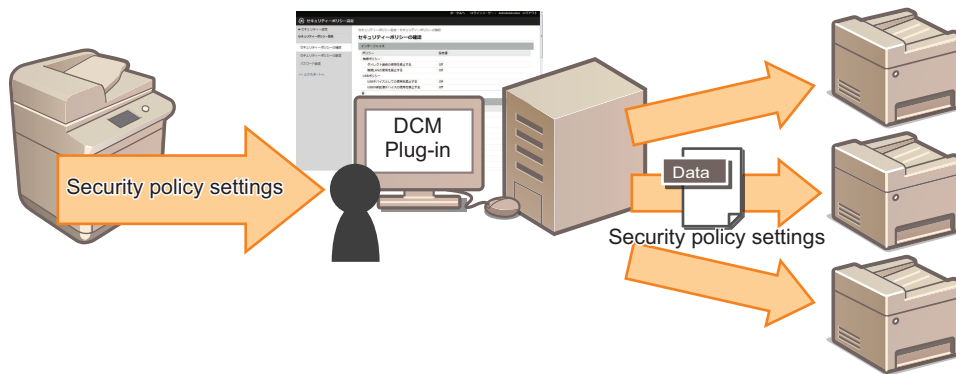
A technical description on the security-related functions implemented in this equipment and the works to be performed for servicing are shown below.

### Security Policy Function

#### What is security policy function?

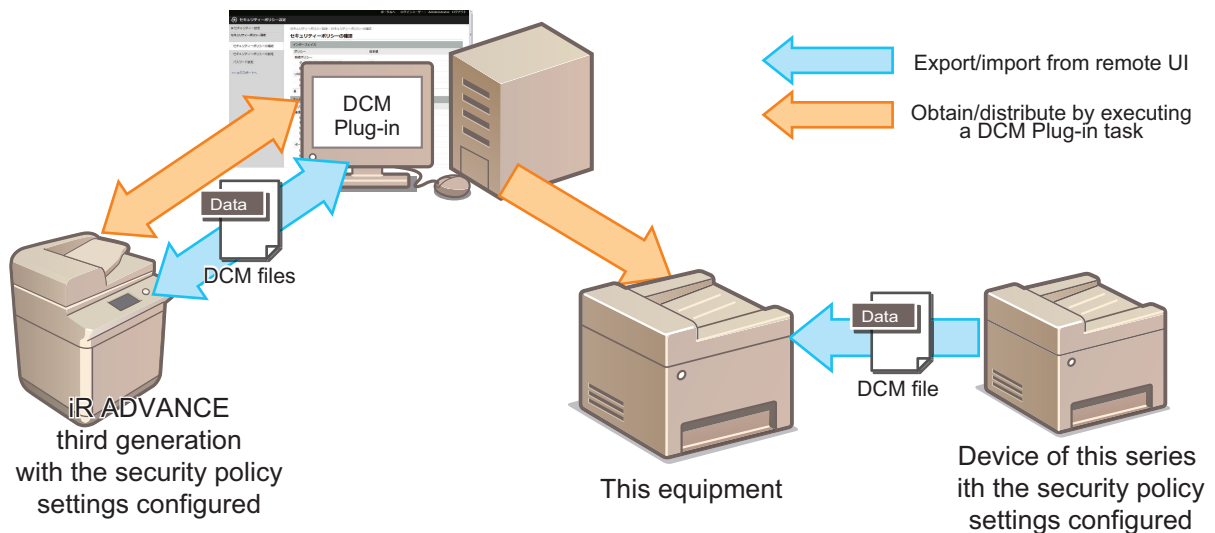
The security policy function is a function for collectively configuring the security-related settings on devices located at various places.

If the user has security policies such as information security basic policies and security standards, the settings can be collectively configured/managed in accordance with the security policies.



Perform either of the following works to configure the security policies on this equipment.

- Using iW EMC DCM Plug-in, distribute the security policy settings created by an iR ADVANCE third generation device.
- Import the DCM file exported from a device of the same series where the security policy settings have already been enabled.



#### NOTE:

Security policy settings can be configured on devices of this series only by distributing the settings using iW EMC DCM Plug-in. A DCM file imported from a device of this series where the security policy settings have been configured can be used to configure the settings, but the original device where the settings have been configured can be created only by using iW EMC DCM Plug-in. In iR ADVANCE series, the security policy function is implemented only in the third generation devices.

### Security Administrator

#### Differences between Security Administrator and System Manager

In the security policy setting function, there is an administrator called a "security administrator" in addition to the conventional "system manager".



The system manager can operate/set all the items in the [Settings/Registration] menu of the device.

However, if the security policy has been set by the security administrator described later, even the system manager cannot perform operation or change the settings against the security policy.

The security administrator is an administrator who creates, applies, edits, backs up, and restores the security policy.

The security administrator is a system manager and is a user who knows the password for the security policy settings.

	Account	[Settings/Registration] menu				Policy-related			
	Add/delete	Settings (Administrator settings)	Settings (Other than the administrator settings)	Initialize (User mode)	Initialize (Service mode)	Introduce/change	Browse	Back up/restore	Disable the restrictions
Security administrator	✓	✓*1	✓*1	✓	-	✓	✓	✓	✓
System manager	✓	✓*1	✓*1	-	-	-	✓	✓	-
End user	-	-	✓*1	-	-	-	-	-	-
Service technician	✓	-	-	-	✓	-	-	-	✓

### • Security Administrator Password

The security administrator password is a password that is set to protect the configured security policy. The password setting is not mandatory.

#### Behavior when the security administrator password has been set

If the security administrator password has been set on this equipment, the security administrator password is required when [Initialize All Data/Settings] is executed. This is intended to prevent the device from being initialized without discretion and the configured security policy from being disabled.

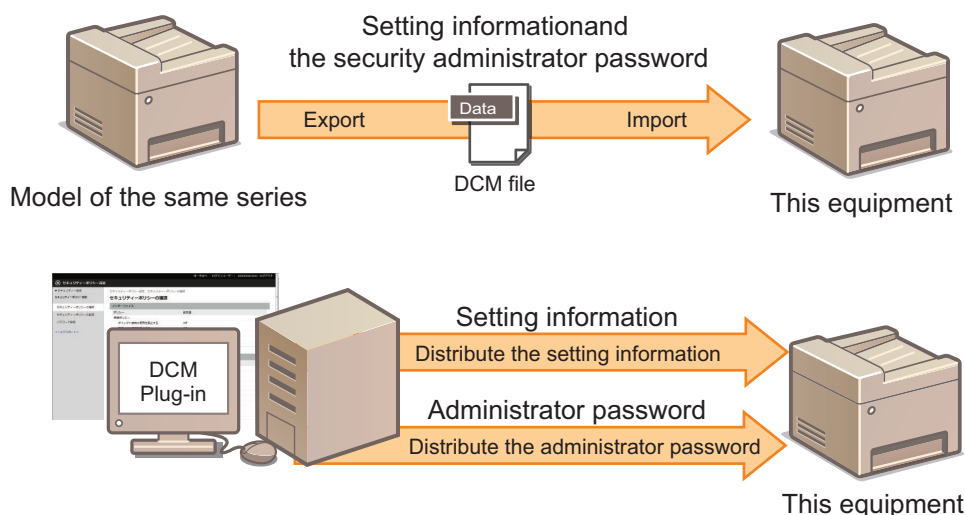
#### NOTE:

Even if the security administrator password has not been set, as long as the security policy has been configured, [Management Settings] > [Data Management] > [Initialize Menu] is grayed out and cannot be used.

#### Importing the security administrator password

If a security policy setting file of iR ADVANCE series where the security administrator password has been set is imported via iW EMC DCM Plug-in, the security administrator password is not reflected.

In the case of importing the file via iW EMC DCM Plug-in, it is necessary to execute [Create Task to Change Security Policy Password] and distribute the security administrator password to set the security administrator password.



#### Initializing the security administrator password

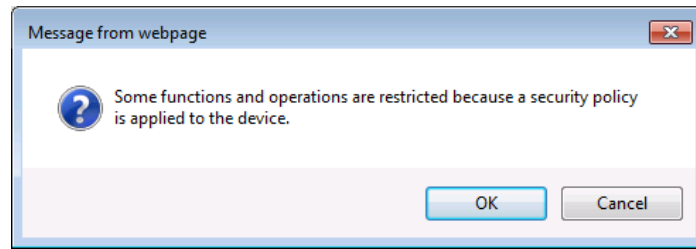
In case the user has forgotten the security administrator password, there is a service mode setting for initializing the password. Execute the service mode shown below to initialize the security administrator password set on this equipment.

Service mode > COPIER > Function > CLEAR > PLPW-CLR

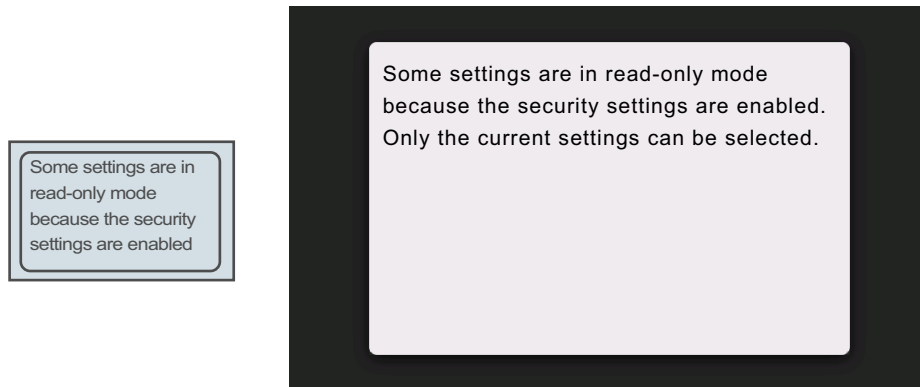
\*1. Restrained by the policy

## ■ Screen Displayed When Security Policy Is Applied

If the security policy is applied, the message shown below appears when you access the [Settings/Registration] screen.

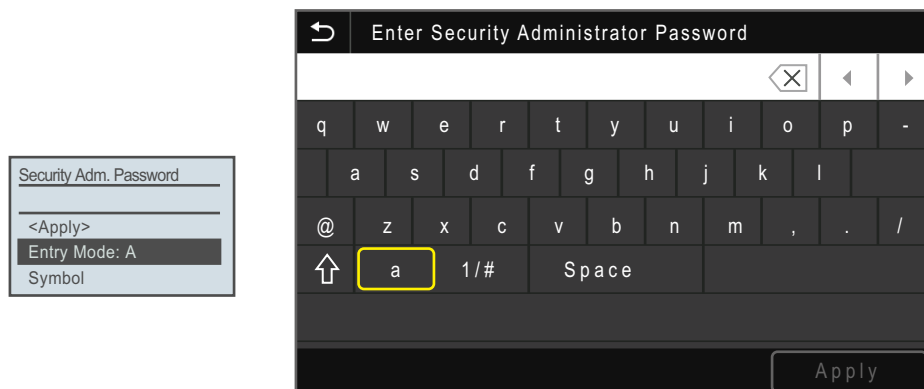


Example of the remote UI screen



Example of the Control Panel (Touch Panel) screen

If the security administrator password has been set, the security administrator password is required when [Initialize All Data/Settings] is executed.



Security administrator password entry screen

## ■ Checking the Configured Settings

The policy settings that have been configured can be checked on the remote UI screen shown below.

1. Start remote UI as a user having the administrator privileges.

## 2. Display the screen shown below.

- [Settings/Registration] > [Management Settings] > [Security Settings] > [Confirm Security Policy]

The screenshot shows the 'Confirm Security Policy' screen. The left sidebar contains a navigation menu with categories: Preferences, Function Settings, Set Destination, and Management Settings. The main content area is titled 'Confirm Security Policy' and is divided into sections: Interface, Network, and Authentication. Each section contains a list of policies with their respective status (On/Off).

Section	Policy Name	Status
Interface	Wireless Connection Policy	On
	Prohibit Use of Direct Connection	On
USB Policy	Prohibit Use as USB Device	Off
	Prohibit Use as USB Storage Device	Off
Network	Communication Operational Policy	
	Always Verify Signatures for SMS/WebDAV Server Functions	Off
	Always Verify Server Certificate When Using TLS	Off
	Prohibit Cleartext Authentication for Server Functions	Off
	Prohibit Use of SNMPv1	Off
	Port Usage Policy	
	*Some port numbers may have changed.	
	Restrict LPD Port (Port Number: 515)	Off
	Restrict RAW Port (Port Number: 9100)	Off
	Restrict FTP Port (Port Number: 21)	Off
Restrict WSD Port (Port Number: 3702, 60000)	Off	
Restrict BMLinkS Port (Port Number: 1900)	On	
Restrict IPP Port (Port Number: 631)	Off	
Restrict RAW Port (Port Number: 137, 138, 139, 445)	Off	
Restrict SMTP Port (Port Number: 25)	Off	
Restrict Dedicated Port (Port Number: 9002, 9006, 9007, 9011-9015, 9017-9019, 9022, 9023, 9025, 20317, 47545-47547)	Off	
Restrict Remote Operator's Software Port (Port Number: 5900)	Off	
Restrict SP (IP Fax) Port (Port Number: 5004, 5005, 5060, 5061, 49152)	Off	
Restrict mDNS Port (Port Number: 5353)	On	
Restrict SLP Port (Port Number: 427)	Off	
Restrict SNMP Port (Port Number: 161)	Off	
Authentication	Authentication Operational Policy	

Screen example

### NOTE:

On the [Confirm Security Policy] screen, all the settings related to security policies are displayed regardless of the model. Therefore, policy settings related to functions that are not implemented in the model are also displayed. For example, the models of this series do not have the SMB server function, but [Restrict SMB Port] is displayed.

## ■ Export/Import of Setting Information

For the procedure for exporting/importing setting information, refer to the User's Guide of this equipment or the User's Guide of iW EMC DCM Plug-in.



# Periodical Service

Periodically Replaced Parts.....	69
Consumable Parts.....	70
Periodical Services.....	71

## Periodically Replaced Parts

This machine does not have any periodically replaced parts.

## Consumable Parts

This machine does not have any consumable parts.

## Periodical Services

This machine does not require any periodical service.



# Parts Replacement and Cleaning

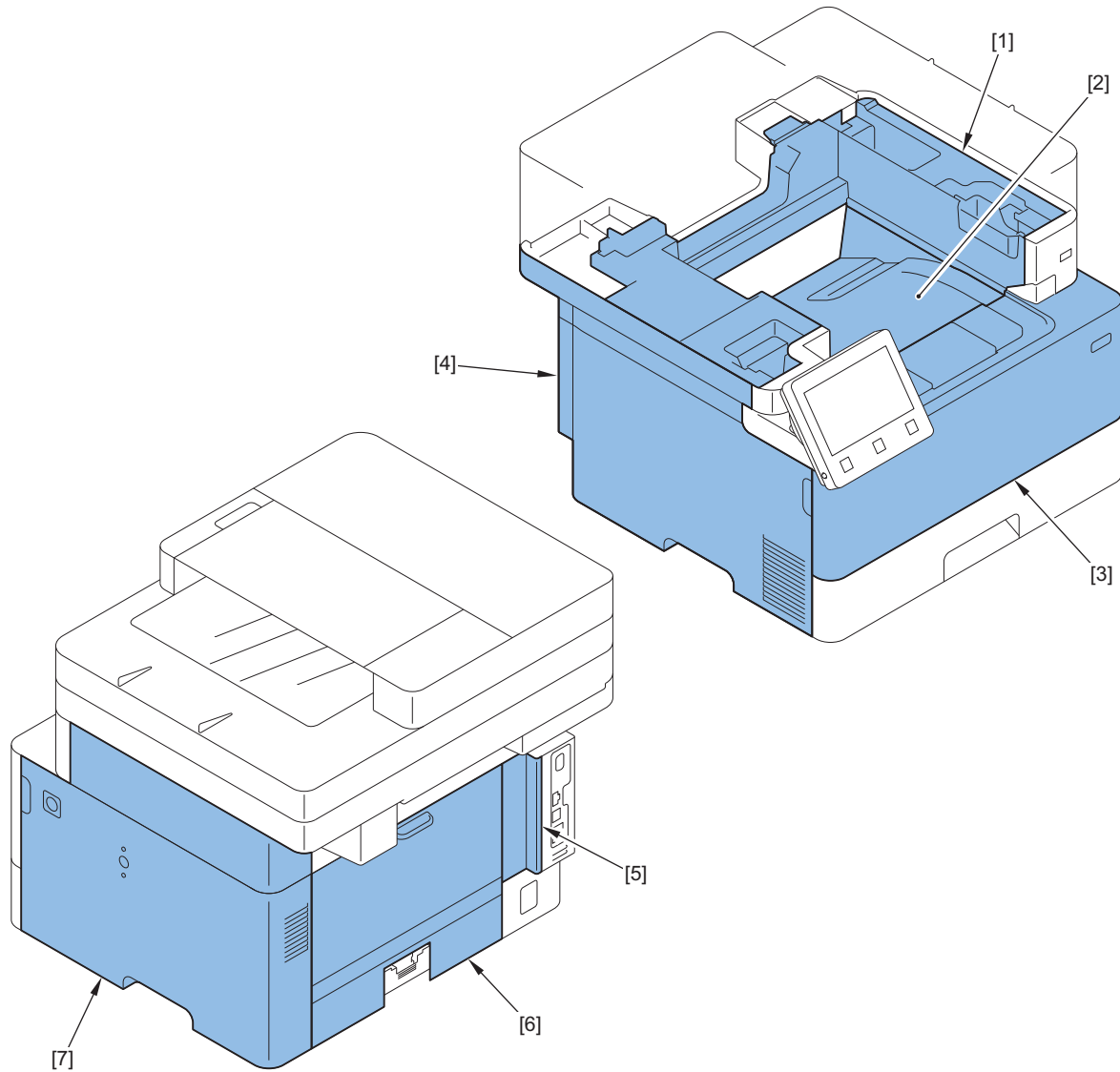
List of Parts.....	73
External Cover System.....	81
Original Exposure/Feed System.....	95
Controller System.....	120
Laser Exposure System.....	138
Image Formation System.....	140
Fixing System.....	141
Pickup Feed Delivery System.....	144



## List of Parts

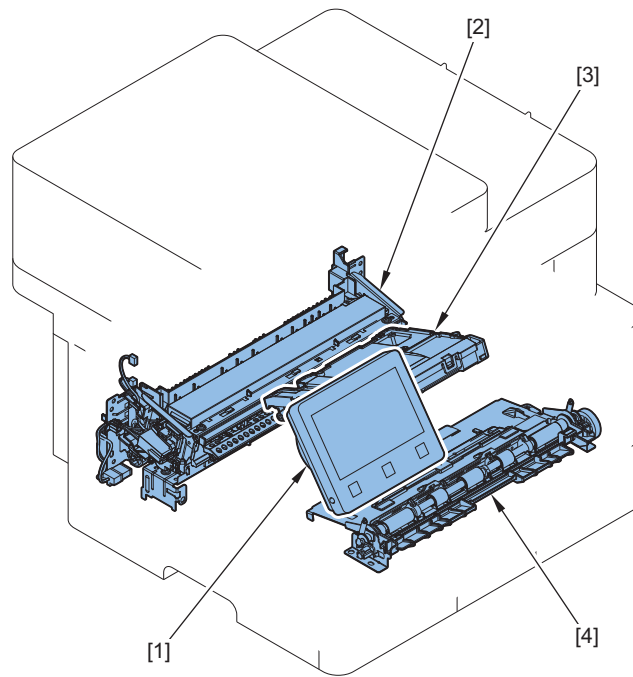
### Major Units

#### External Cover



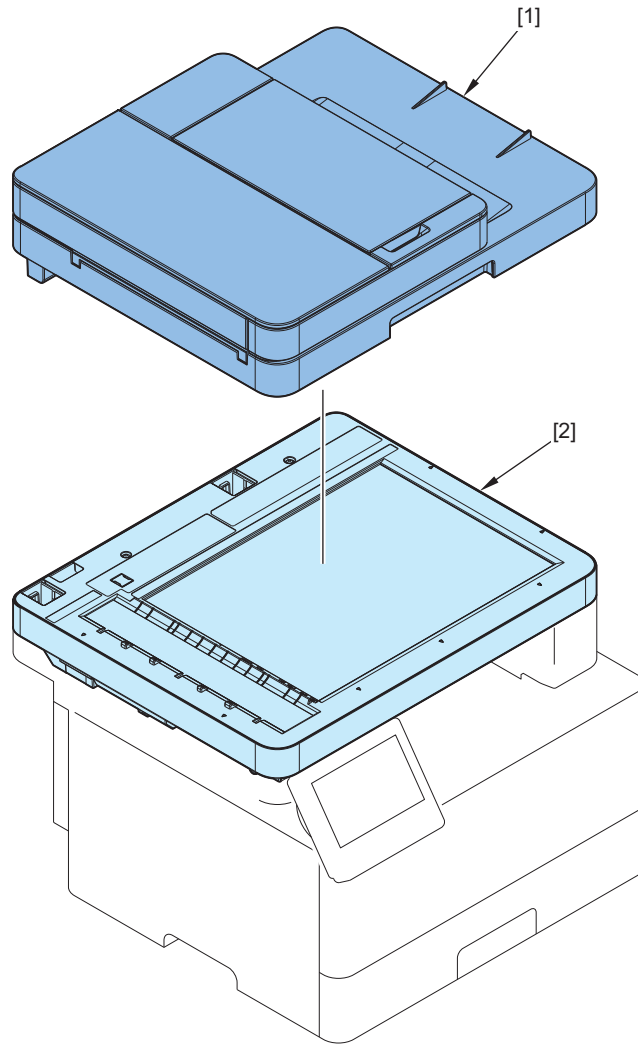
No.	Name
[1]	Upper Cover
[2]	Output Tray
[3]	Cartridge Door
[4]	Left Cover
[5]	Left Rear Cover
[6]	Rear Door
[7]	Right Cover

## ■ Host Machine



No.	Name
[1]	Control Panel Unit
[2]	Fixing Assembly
[3]	Laser Scanner Unit
[4]	Registration Unit

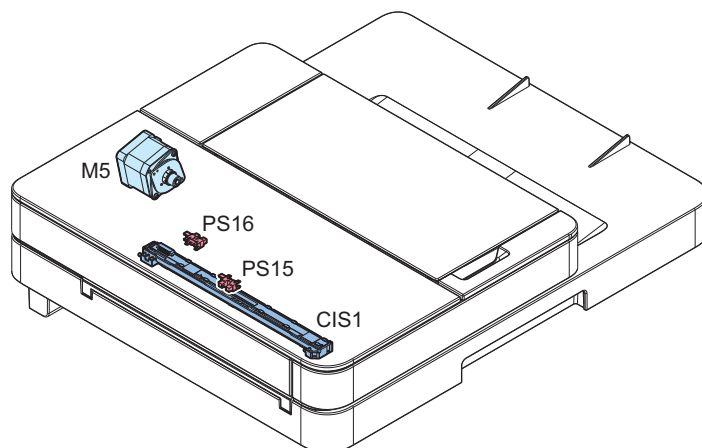
■ ADF/Reader



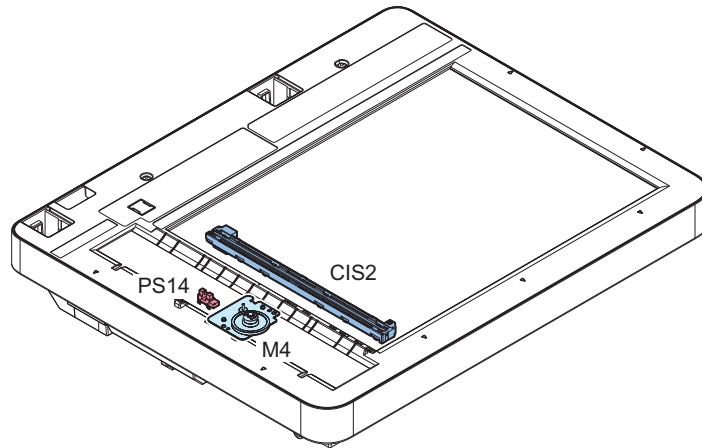
No.	Name
[1]	ADF Unit
[2]	Reader Unit

● Layout Drawing of Electrical Components

■ ADF/Reader

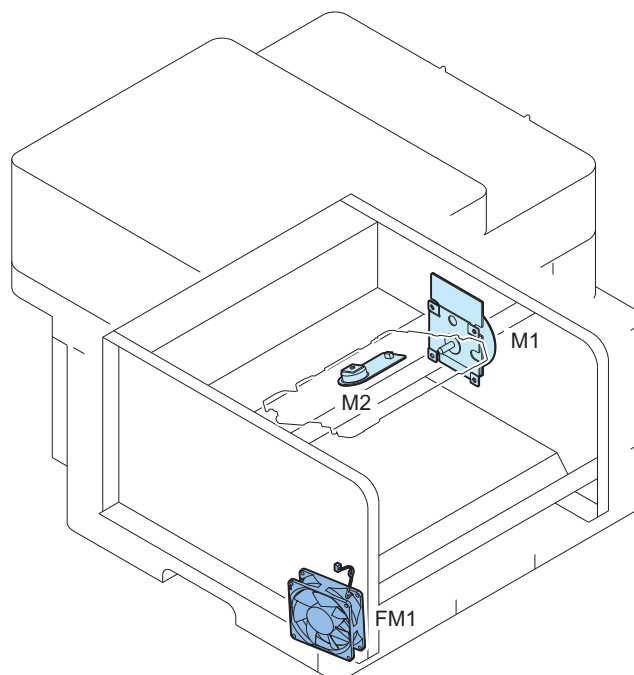


No.	Name
M5	ADF Motor
CIS1	Contact Image Sensor
PS16	Document Sensor
PS15	Document End Sensor



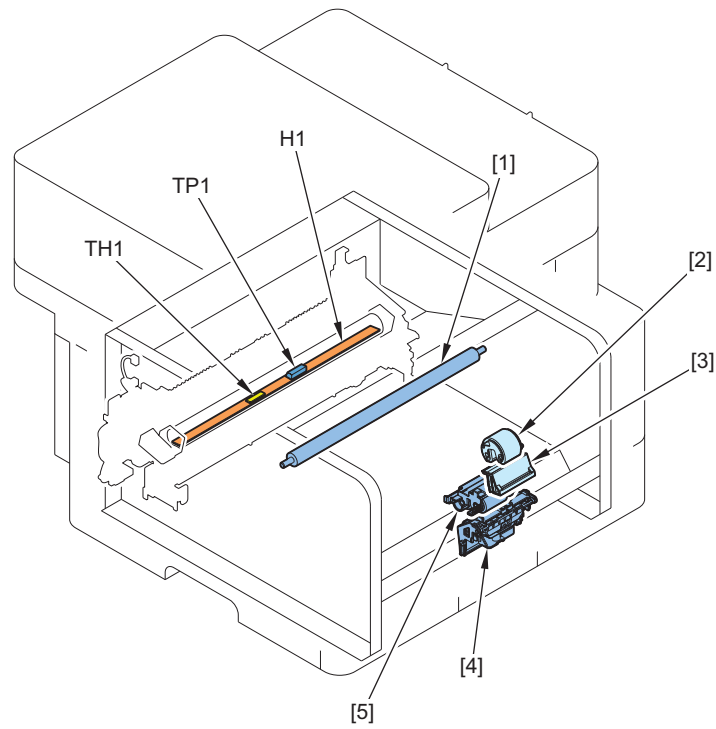
No.	Name
M4	Reader Motor
CIS2	Contact Image Sensor
PS14	CIS HP Sensor

■ Motor/Fan



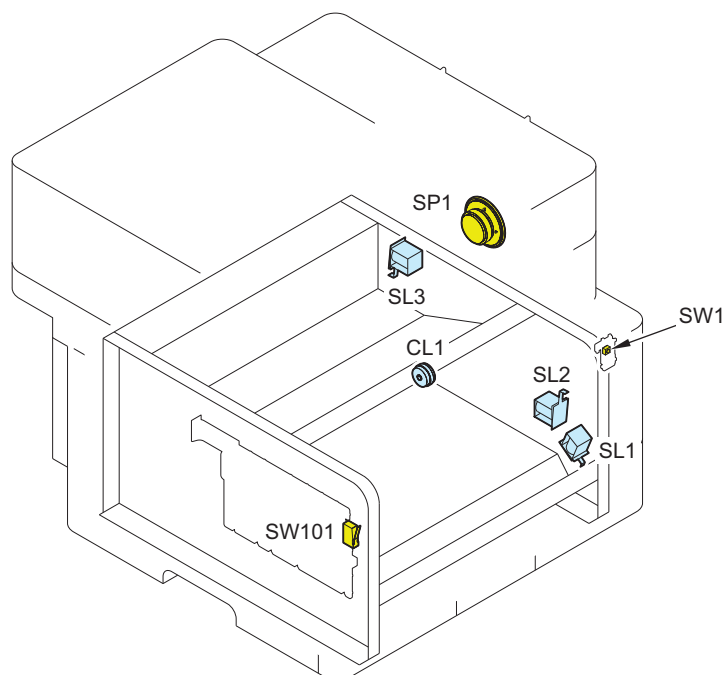
No.	Name
M1	Fixing Motor
M2	Laser Scanner Motor
FM1	Main Fan

## ■ Heater/Etc.



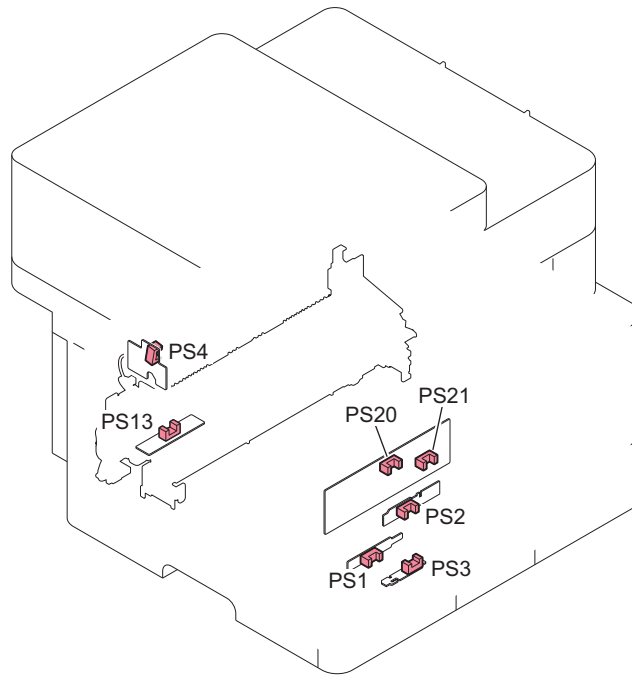
No.	Name
H1	Fixing Heater
TH1	Thermistor
TP1	Thermo switch
[1]	Transfer Roller
[2]	MP Tray Pickup Roller
[3]	MP Tray Separation Pad
[4]	Cassette Separation Roller Unit
[5]	Cassette Pickup Roller Unit

## ■ Switch/Clutch/Solenoid



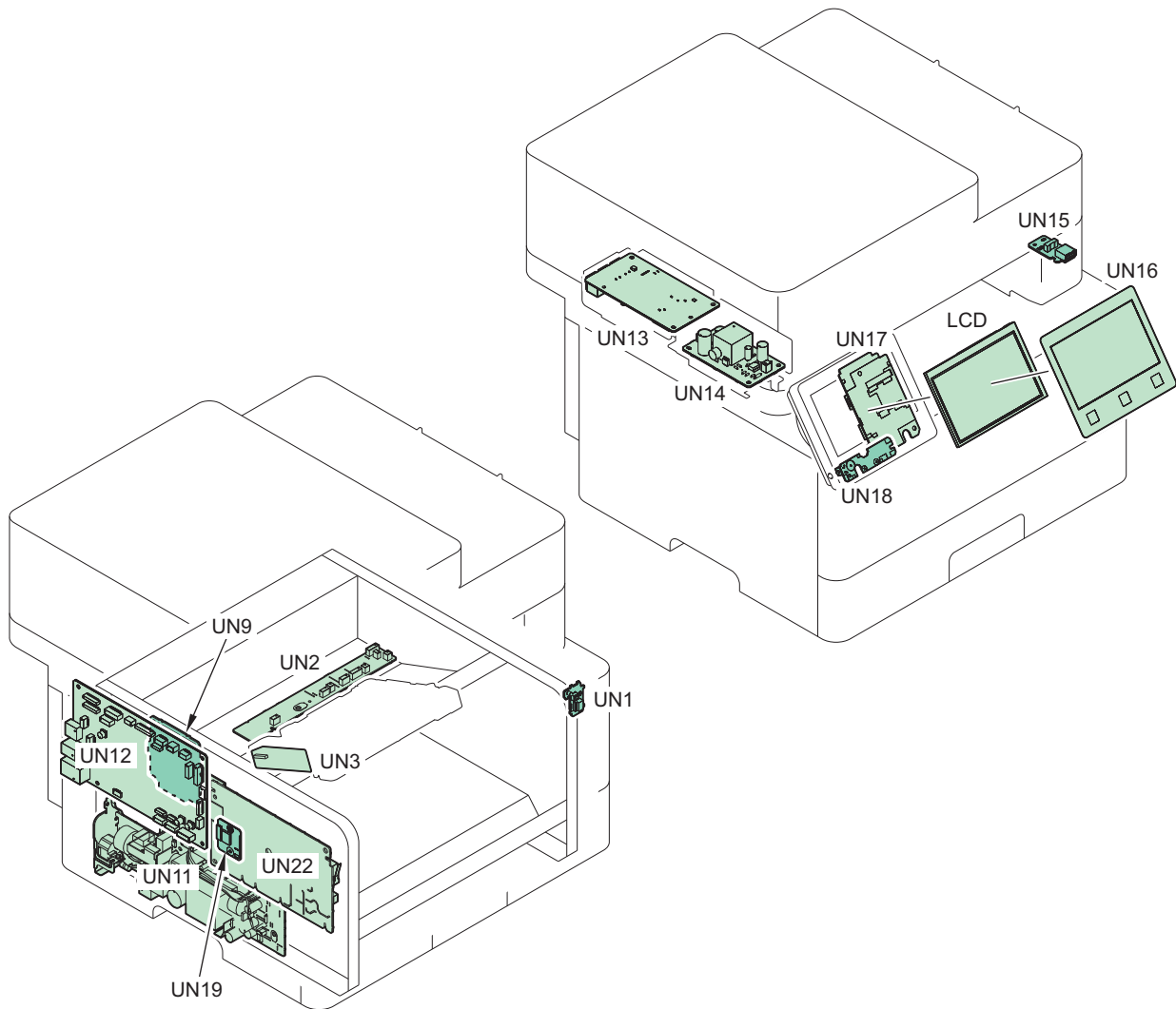
No.	Name
CL1	Duplex Re-pickup Clutch
SL1	Cassette Pickup Solenoid
SL2	MP Tray Pickup Solenoid
SL3	Duplex Reverse Solenoid
SW1	Power Switch
SW101	Cartridge Door Switch
SP1	Speaker

## ■ Sensor

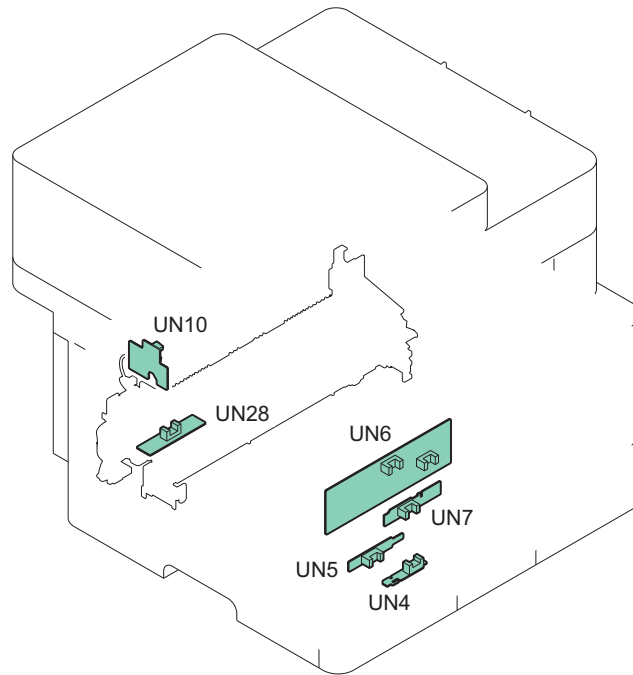


No.	Name
PS1	Cassette Paper Sensor
PS2	TOP Sensor
PS3	MP Tray Paper Sensor
PS4	Delivery Tray Full Sensor
PS13	Fixing Delivery Sensor
PS20	Paper Width Sensor
PS21	Duplex Feed Sensor

## ■ PCB



No.	Name
UN1	Power supply switch PCB
UN2	Relay PCB
UN3	Laser Scanner Driver PCB
UN9	DC Controller PCB
UN11	Low Voltage Power Supply Unit
UN12	Main Controller PCB
UN13	FAX PCB
UN14	Off Hook PCB
UN15	USB PCB
UN16	5-inch Touch Panel
UN17	Control Panel PCB
UN18	Control Panel LED PCB
UN19	Wireless LAN PCB
UN22	High Voltage Power Supply PCB
LCD	LCD



No.	Name
UN4	MP Tray Paper Sensor PCB
UN5	Cassette Paper Sensor PCB
UN6	Paper Width/ Duplex Feed Sensor PCB
UN7	TOP Sensor PCB
UN10	Delivery Tray Full Sensor PCB
UN28	Fixing Delivery Sensor PCB



## External Cover System

### ● Removing the Cartridge

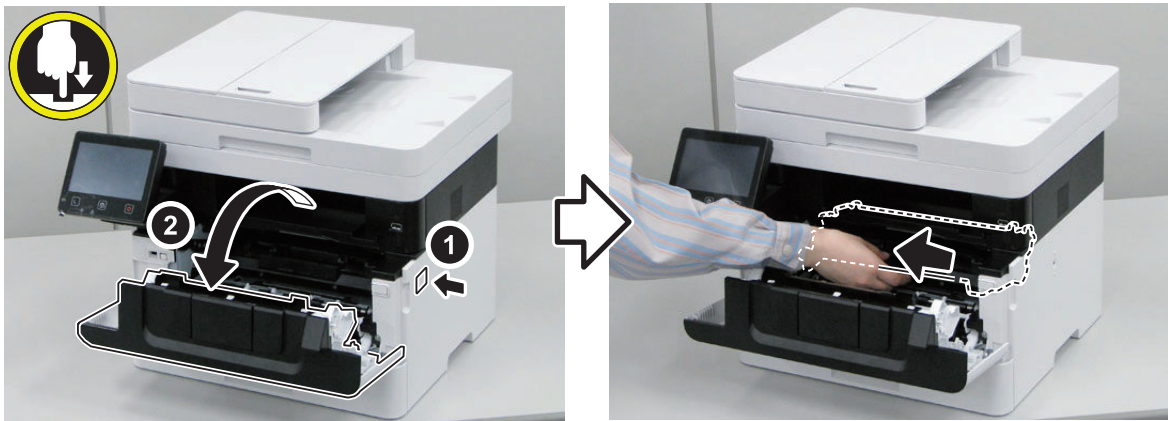
#### ■ Procedure

##### CAUTION:

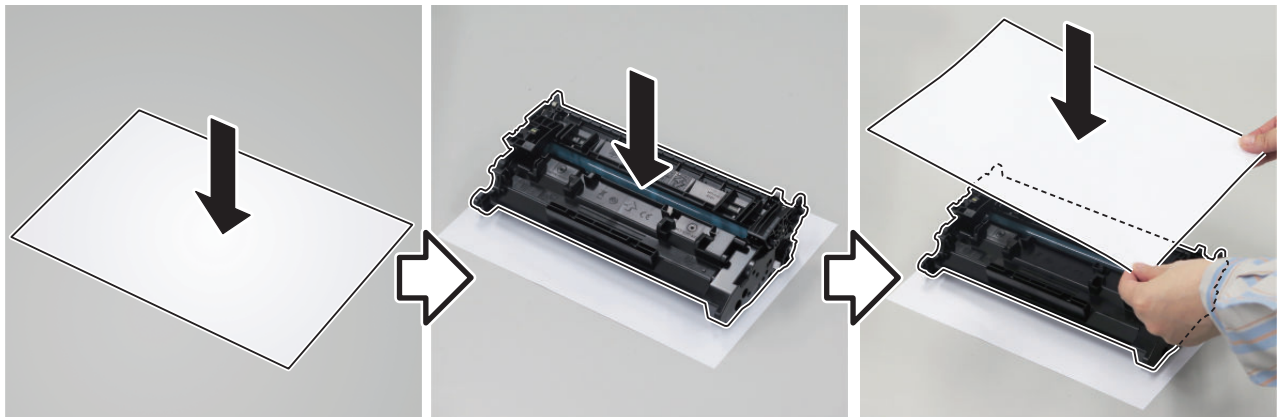
When handling the cartridge, be sure to follow the CAUTION shown below.

- When removing the cartridge, be sure to block light to the Photosensitive Drum. Cover the removed drum with 5 or more sheets of paper to block light.

1.



2.



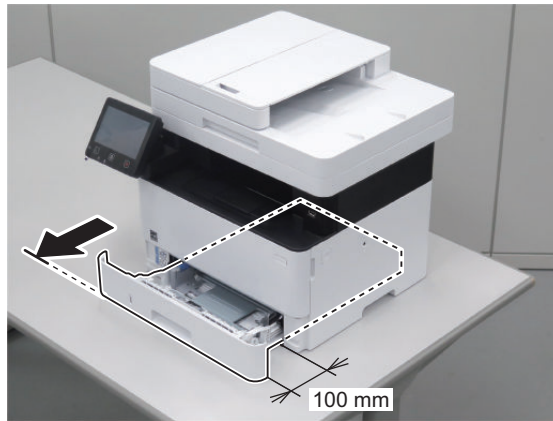
### ● Removing the Right Cover

#### ■ Preparation

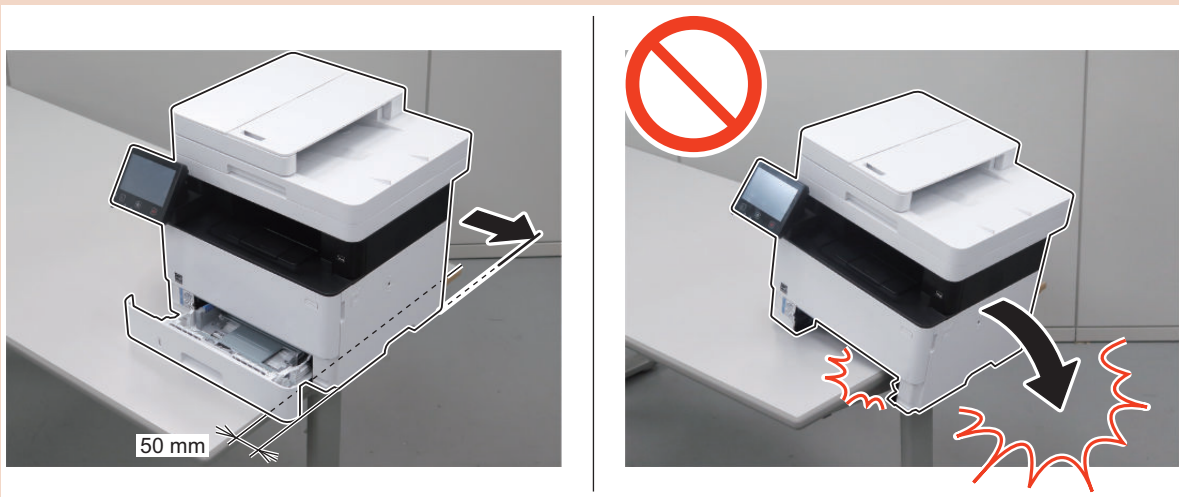
1. "Removing the Cartridge" on page 81

#### ■ Procedure

1.

**CAUTION:**

When removing the cover, moving the product 50 mm or more while the cassette is pulled out will disturb the balance of the product and may cause it to fall down; therefore, do not completely pull out the cassette.

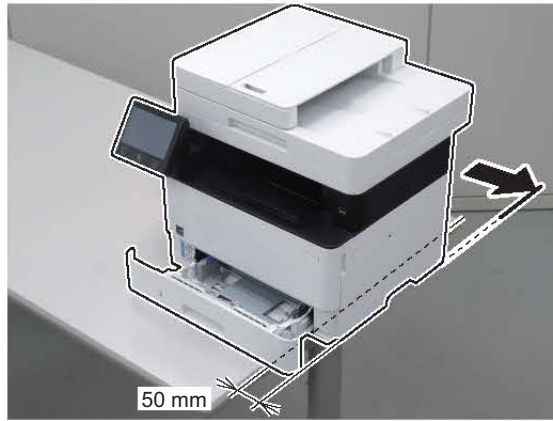


2.

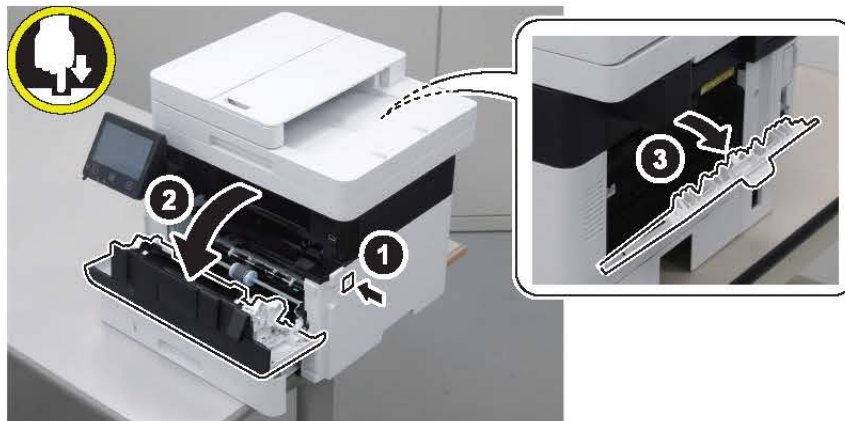
**CAUTION:**

If it is moved too much when removing the Cover, pressure will be applied to the Cassette Rear Cover and the cover may be damaged.





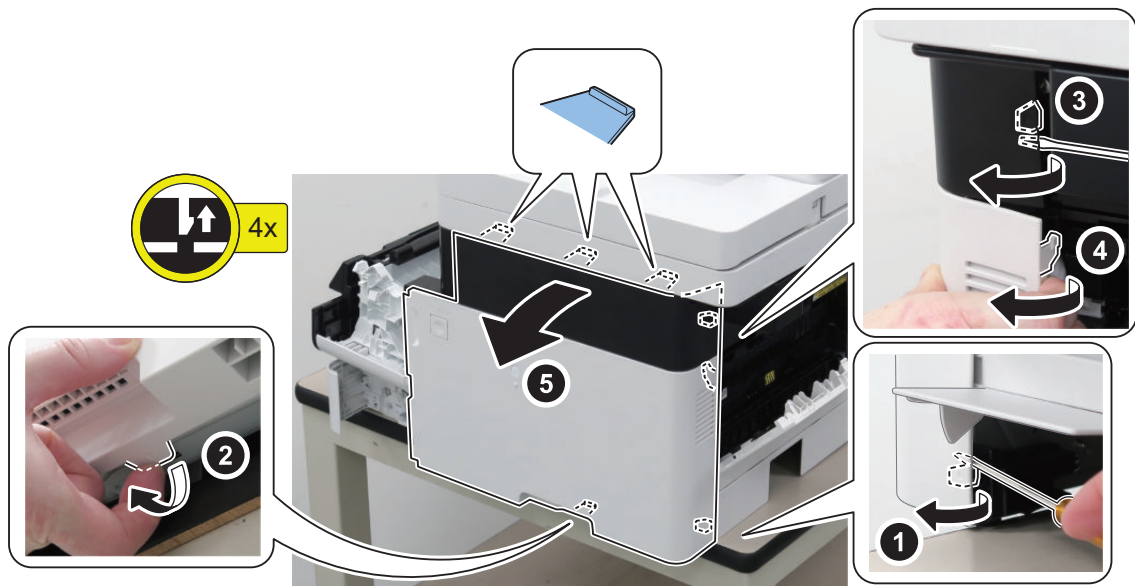
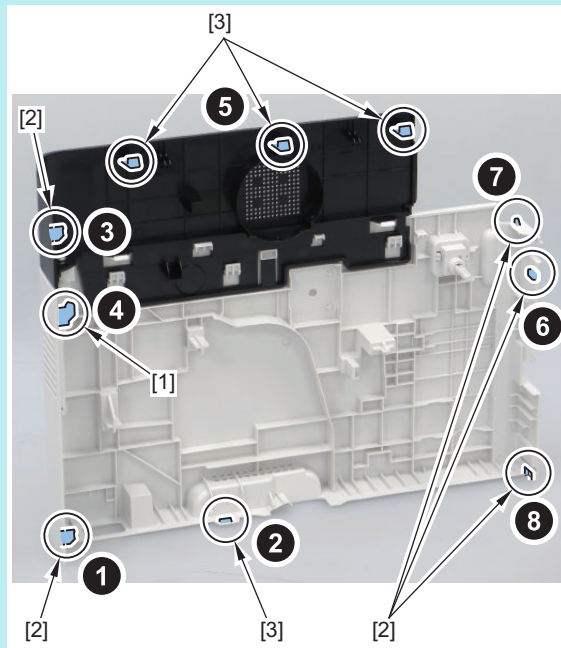
**3.**



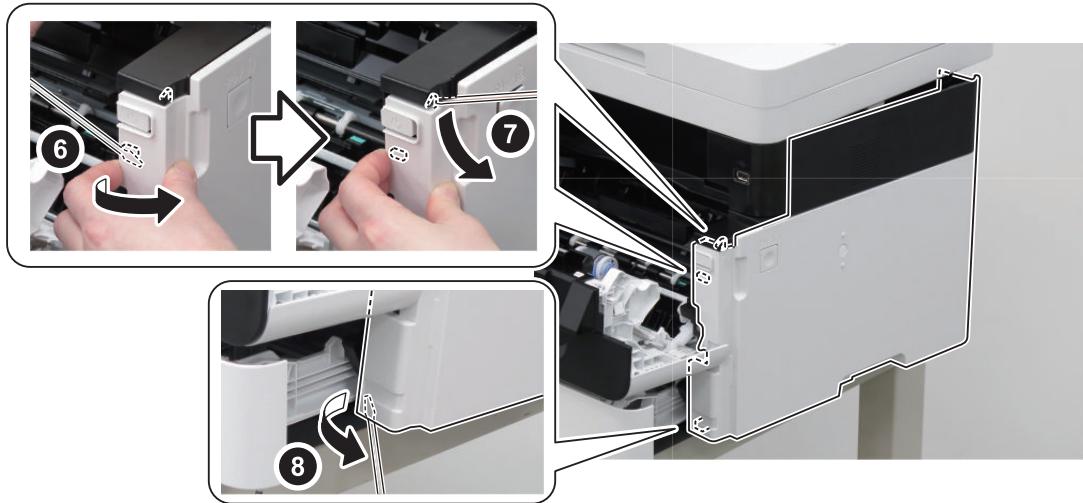
# 4.

**NOTE:**

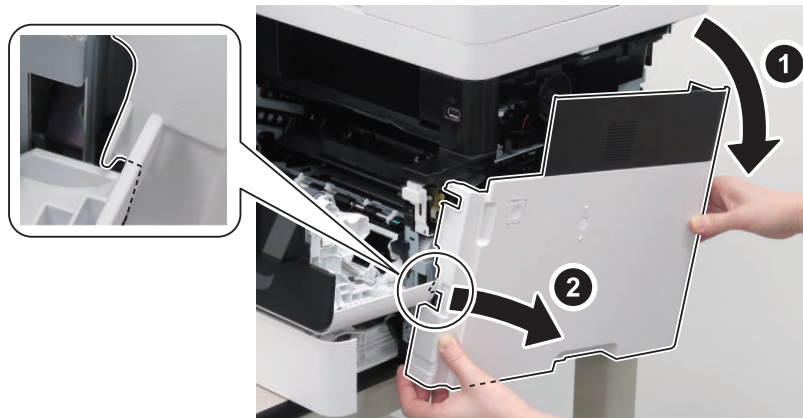
The positions and removal order of the hook [1], protrusions [2] and claws[3] of the Right Cover are shown below.



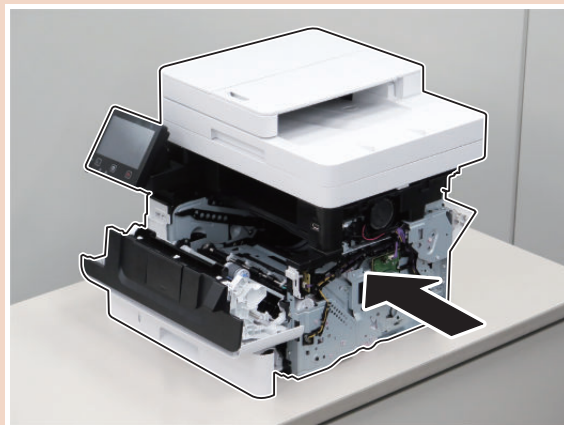
5.



6.

**⚠ CAUTION:**

Shift the host machine back to the center of the working table to prevent it from falling down.

**NOTE:**

When installing the Right Cover, be sure to push in the Cartridge Door Button if it is not installed properly.

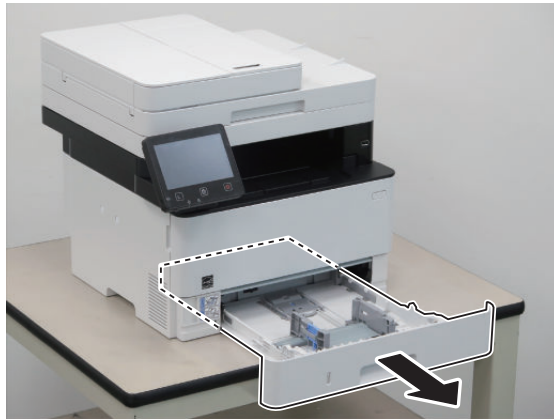
## ● Removing the Left Cover

### ■ Preparation

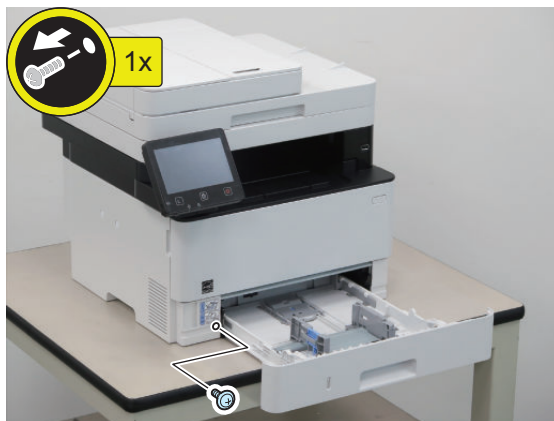
1. "Removing the Cartridge" on page 81

■ Procedure

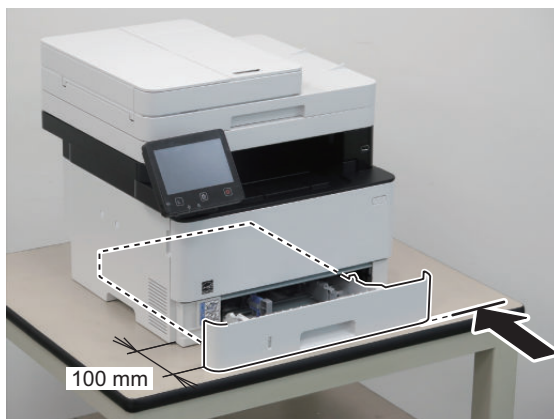
1.



2.

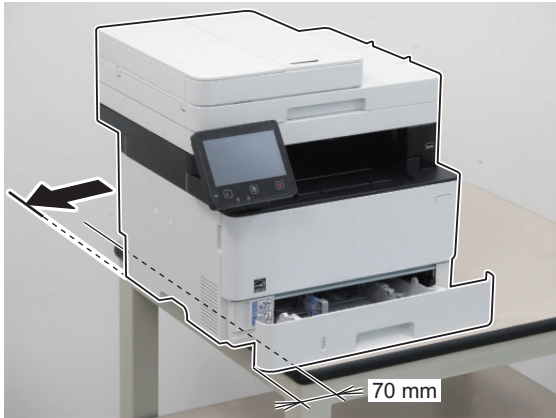


3.

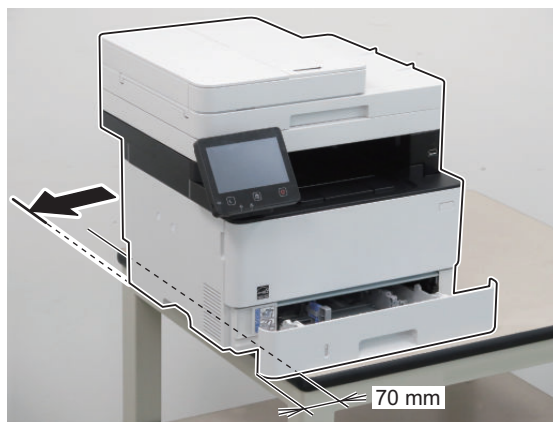
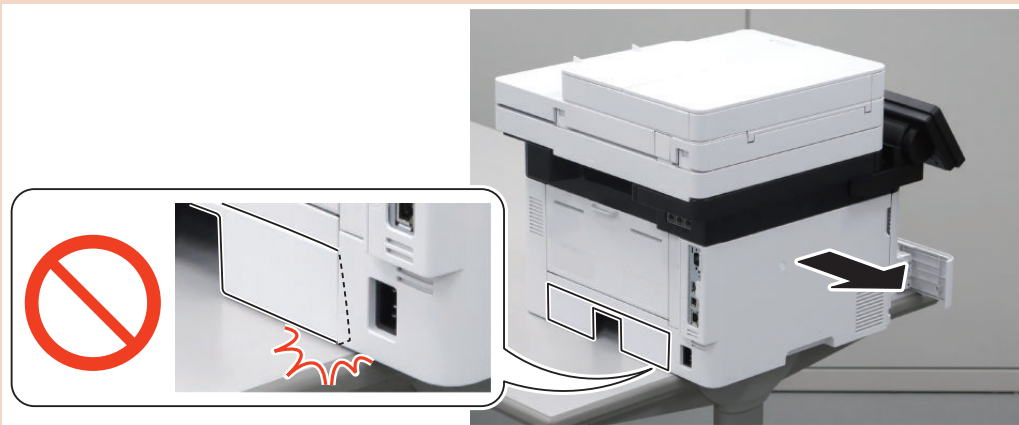


**CAUTION:**

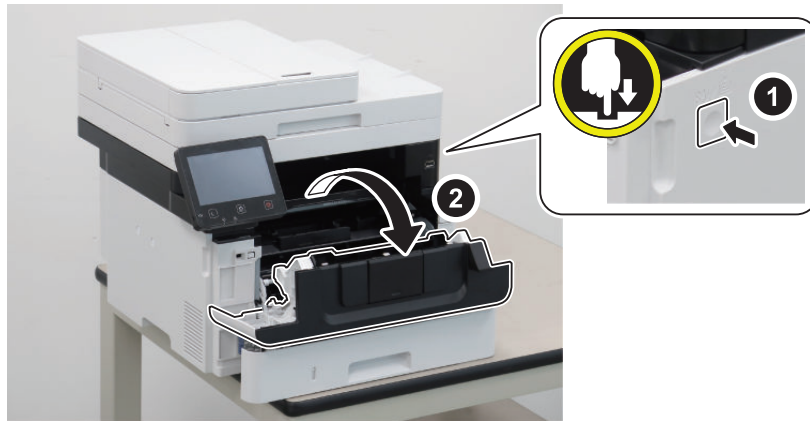
When removing the cover, moving the product 70 mm or more while the cassette is pulled out will disturb the balance of the product and may cause it to fall down; therefore, do not completely pull out the cassette.

**4.****CAUTION:**

If it is moved too much, pressure will be applied to the Cassette Rear Cover and the cover may be damaged.



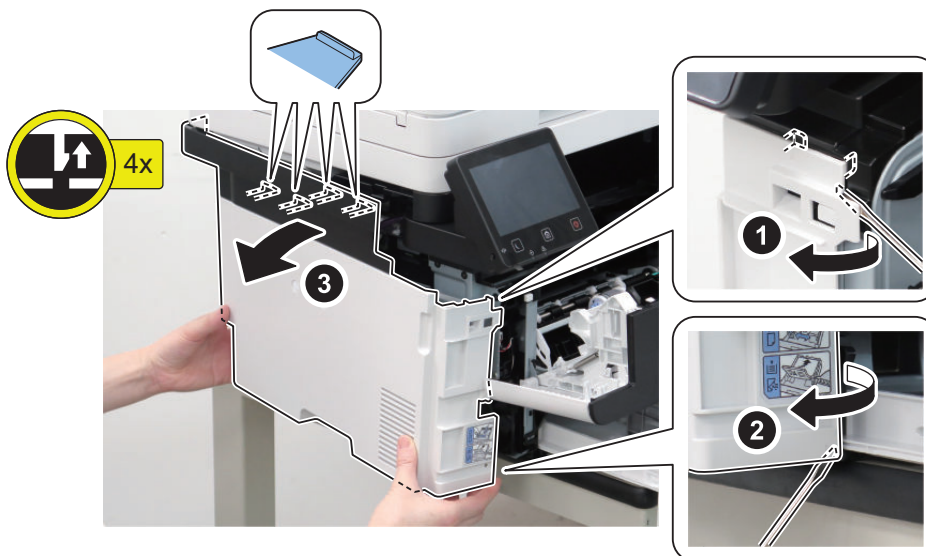
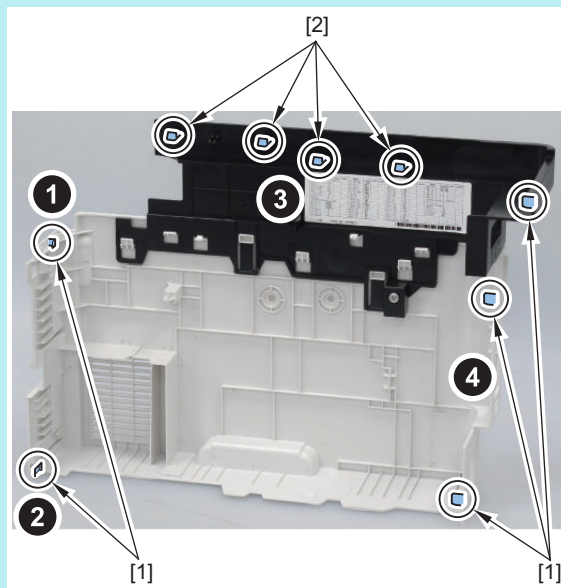
# 5.



# 6.

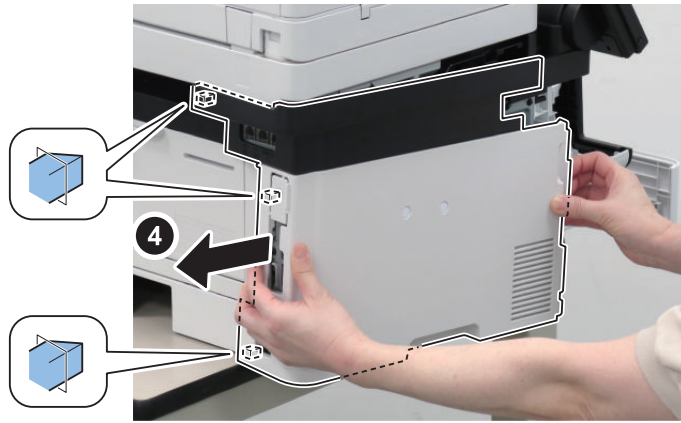
**NOTE:**

The positions and removal order of the protrusions [1] and claws[2] of the Left Cover are shown below.

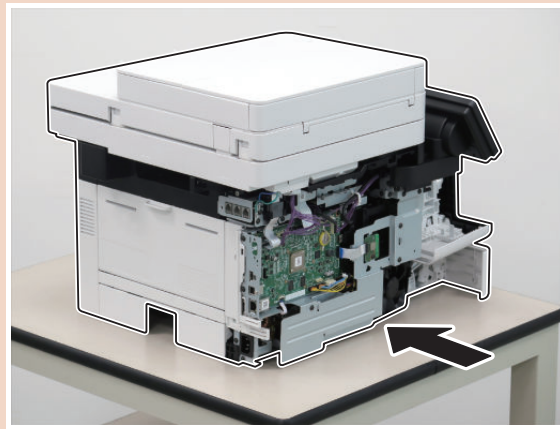




7.

**⚠ CAUTION:**

Shift the host machine back to the center of the working table to prevent it from falling down.



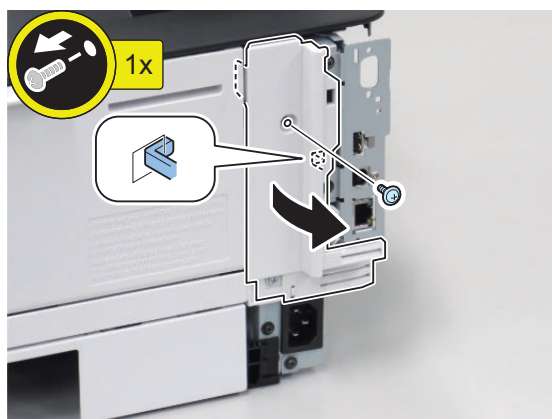
## ● Removing the Left Rear Cover

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85

### ■ Procedure

1.



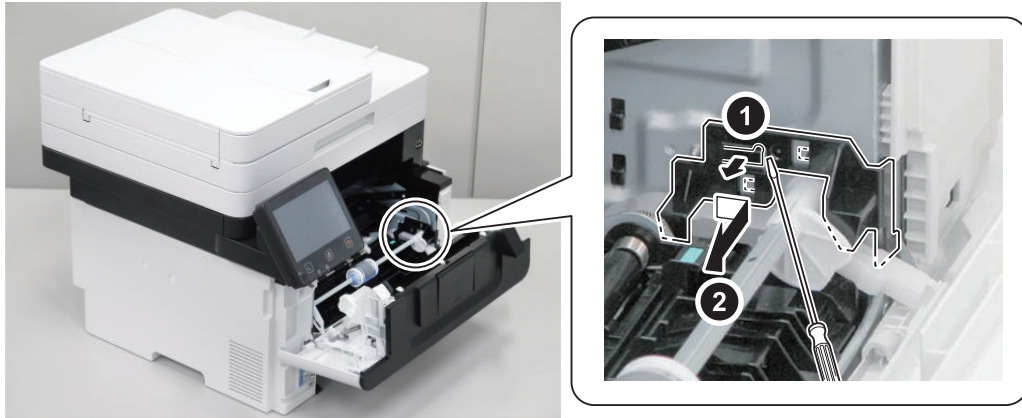
## ● Removing the Cartridge Door

### ■ Preparation

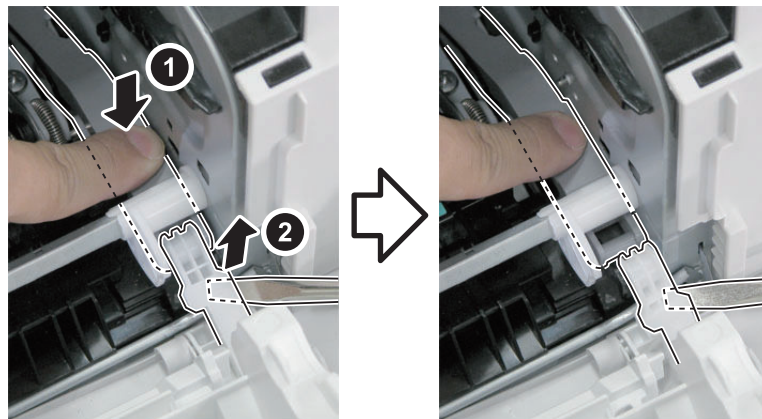
1. Remove the cassette.
2. "Removing the Cartridge" on page 81

### ■ Procedure

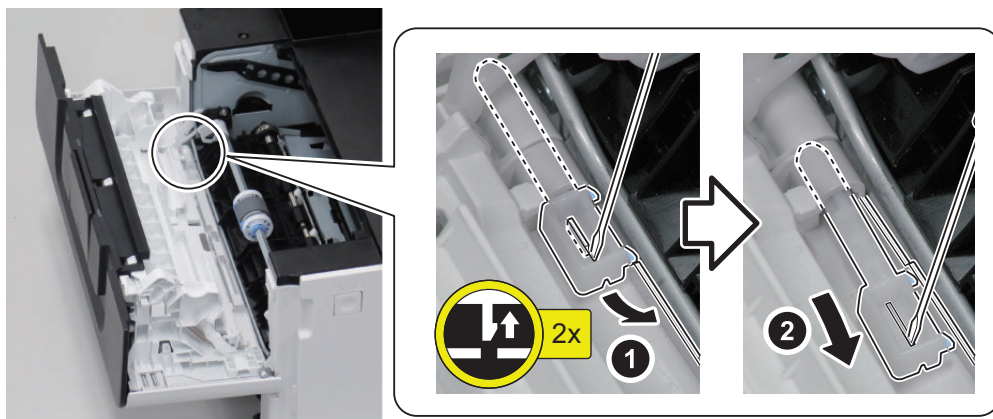
1.



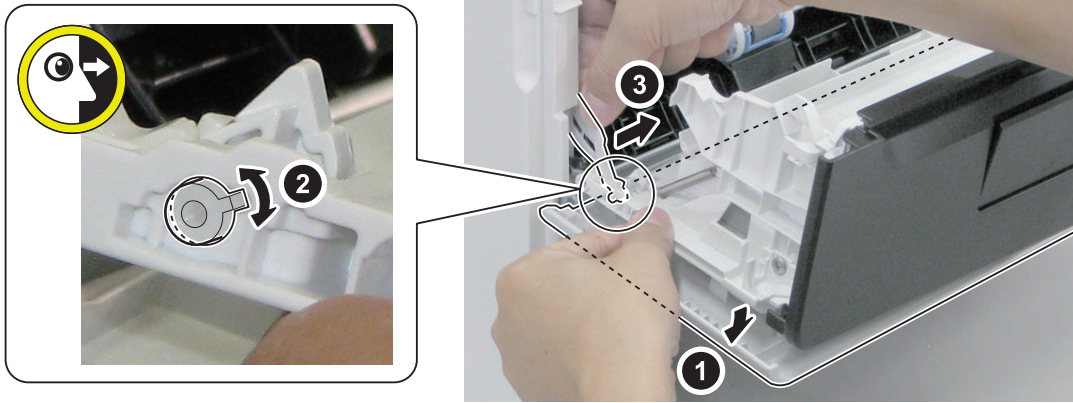
2.



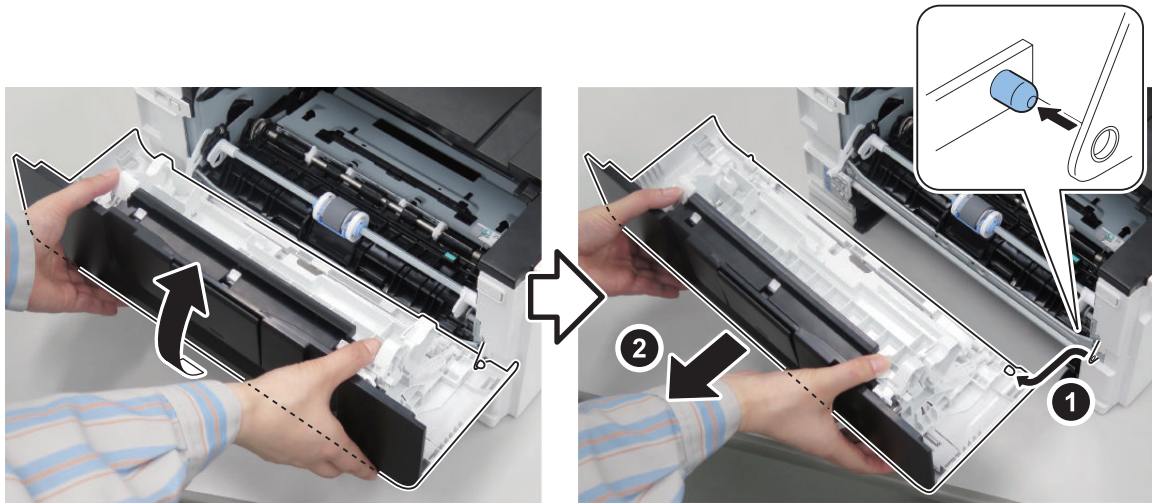
3.



4.



5.



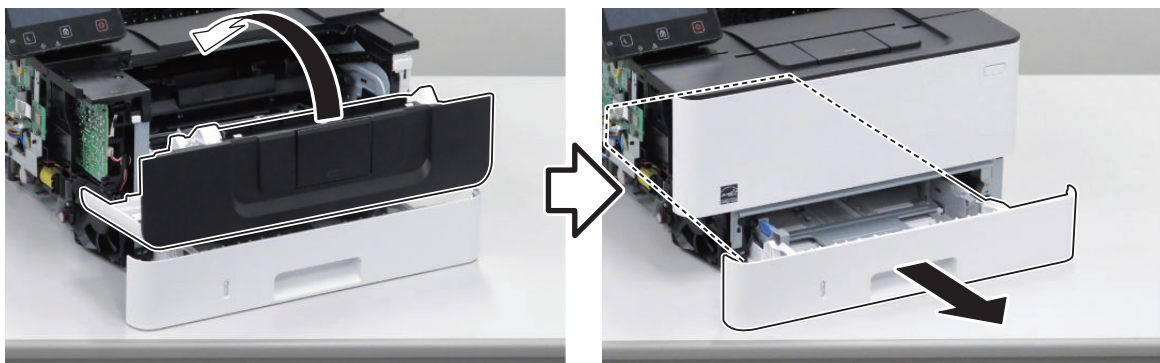
## ● Removing the Rear Door

### ■ Preparation

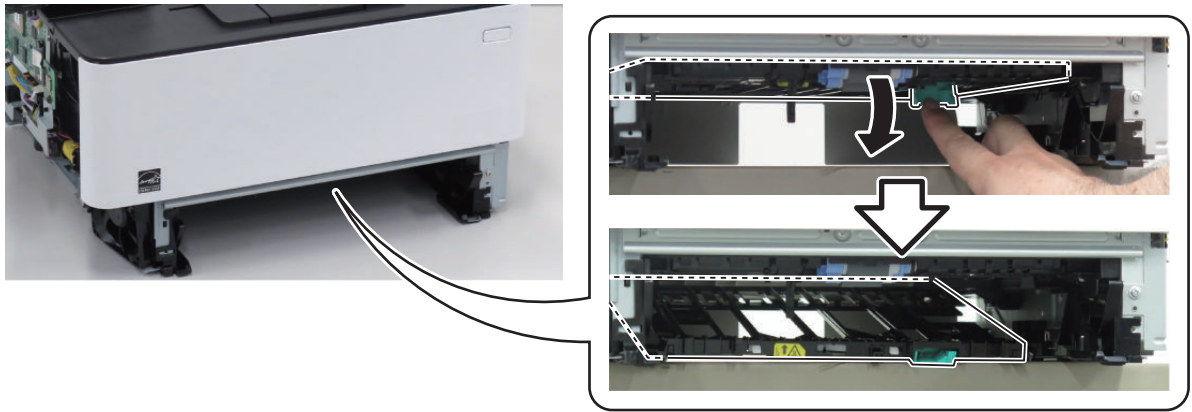
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Left Rear Cover" on page 89
4. "Removing the Right Cover" on page 81

### ■ Procedure

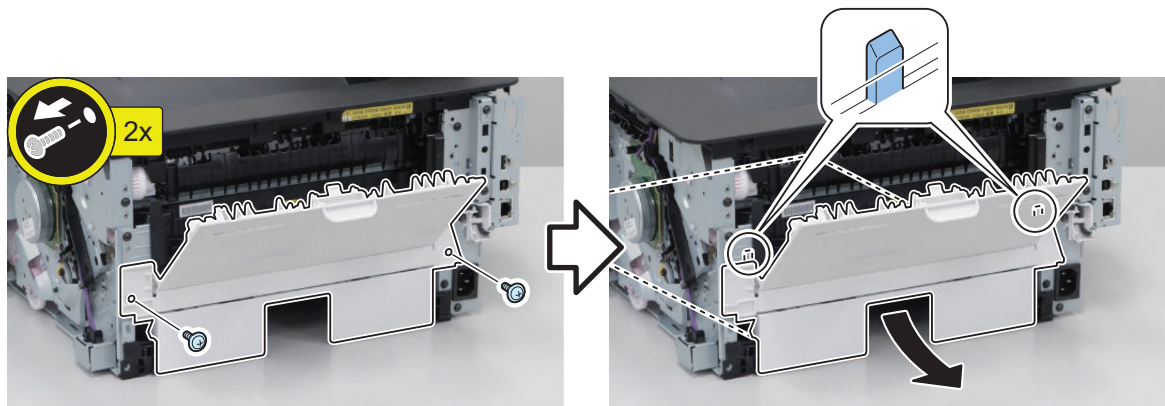
1.



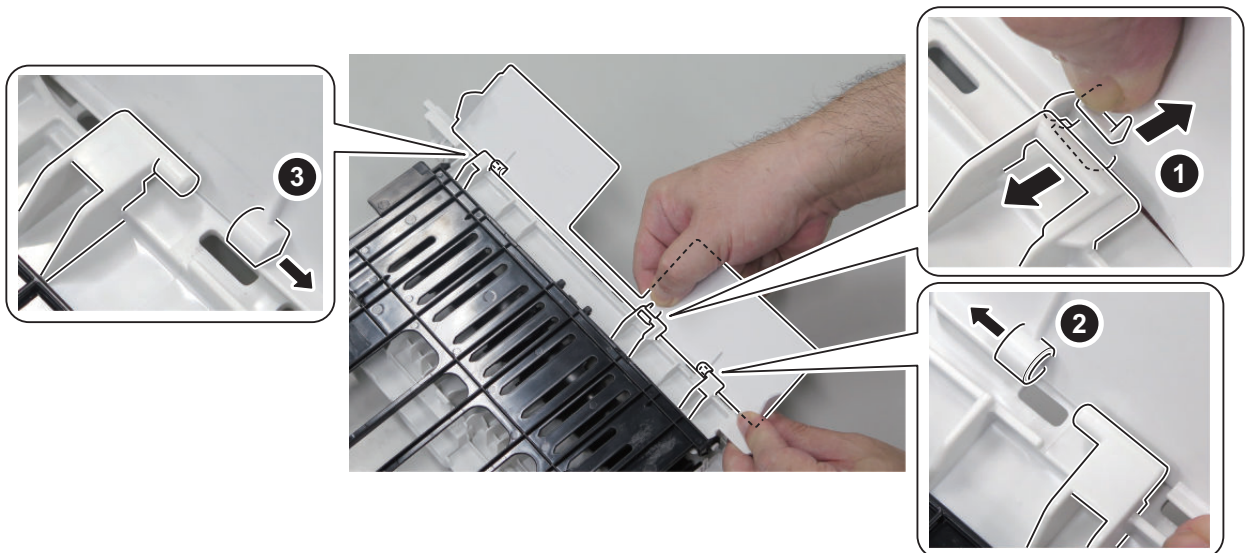
2.



3.



4.



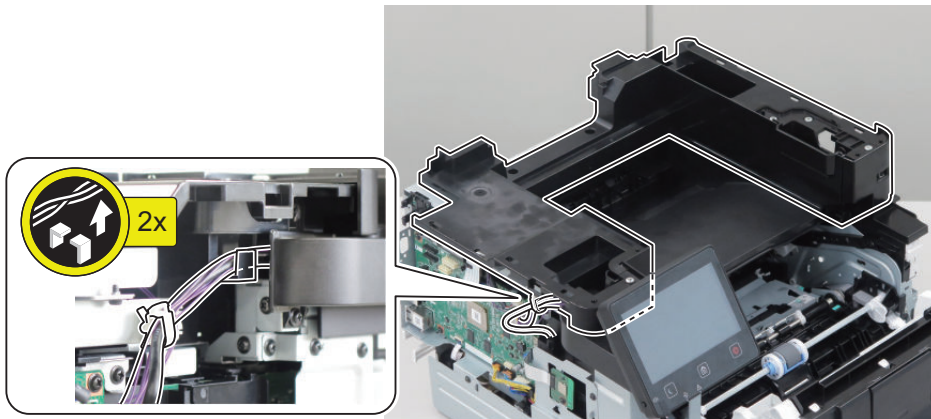
## ● Removing the Upper Cover

### ■ Preparation

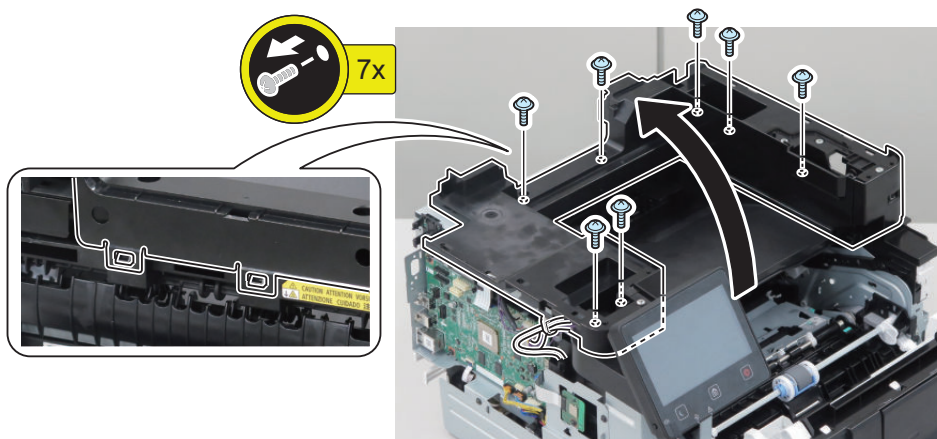
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95

## ■ Procedure

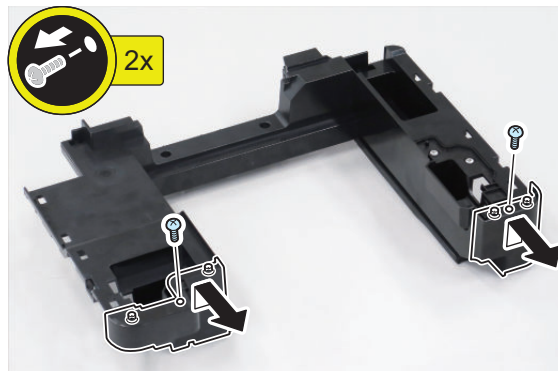
# 1.



# 2.



# 3.



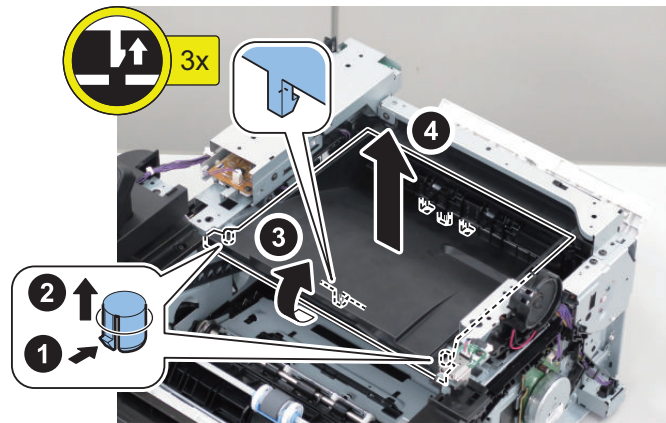
## ● Removing the Output Tray

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95
5. "Removing the Upper Cover" on page 92

■ Procedure

1.



## Original Exposure/Feed System

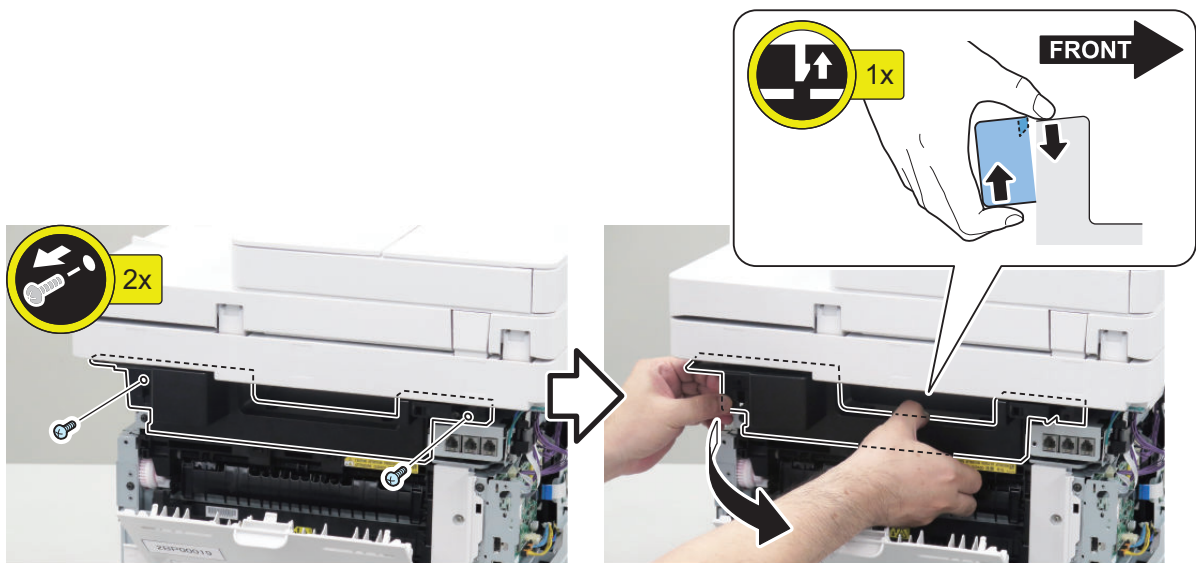
### ● Removing the ADF Unit + Reader Unit

#### ■ Preparation

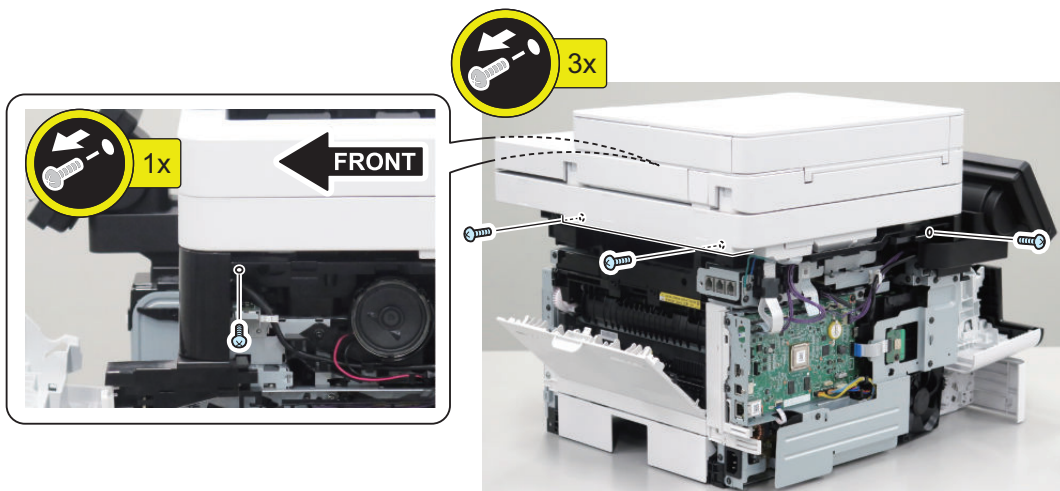
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81

#### ■ Procedure

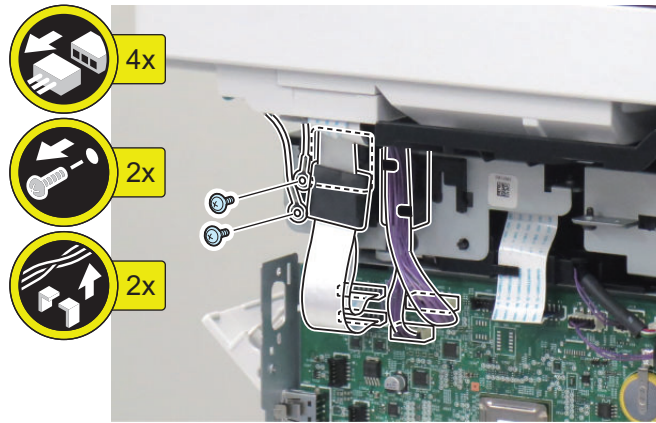
1.



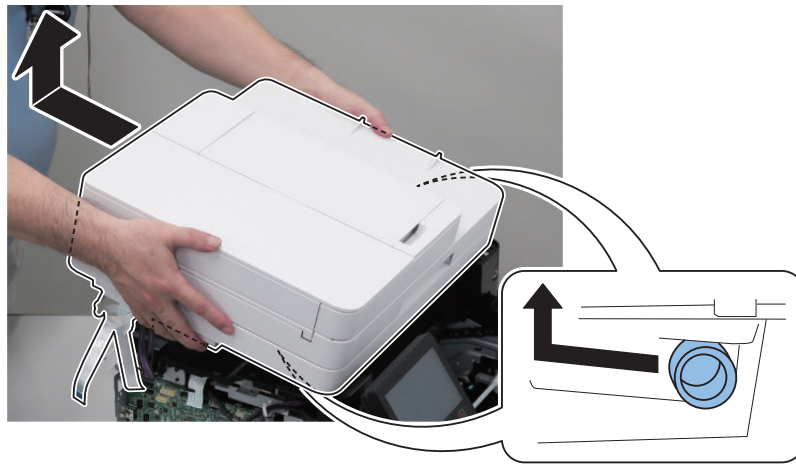
2.



3.



4.



## ● Separating the ADF Unit + Reader Unit

### ■ Preparation

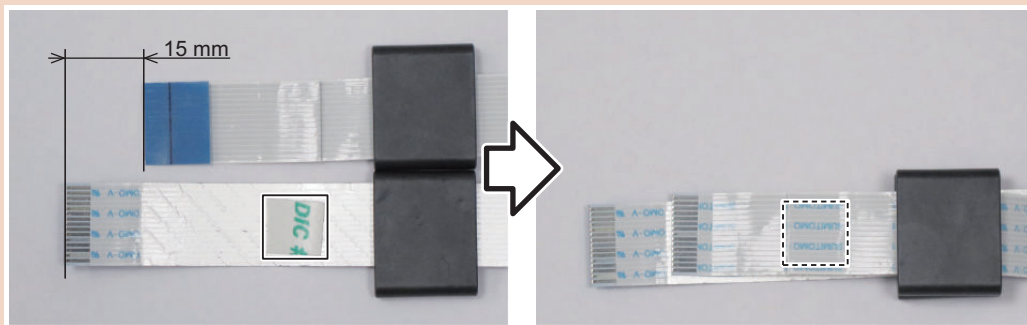
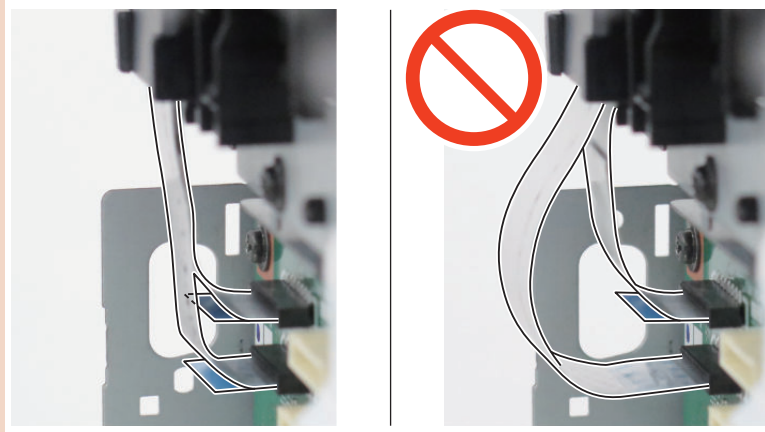
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95



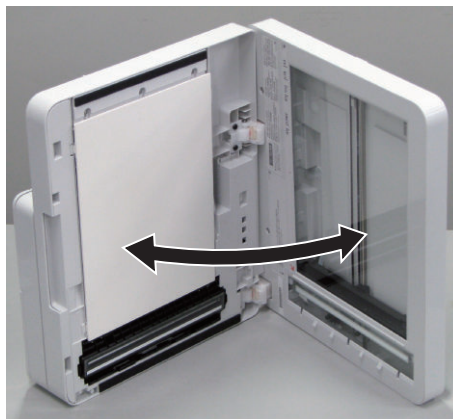
## ■ Procedure

### CAUTION:

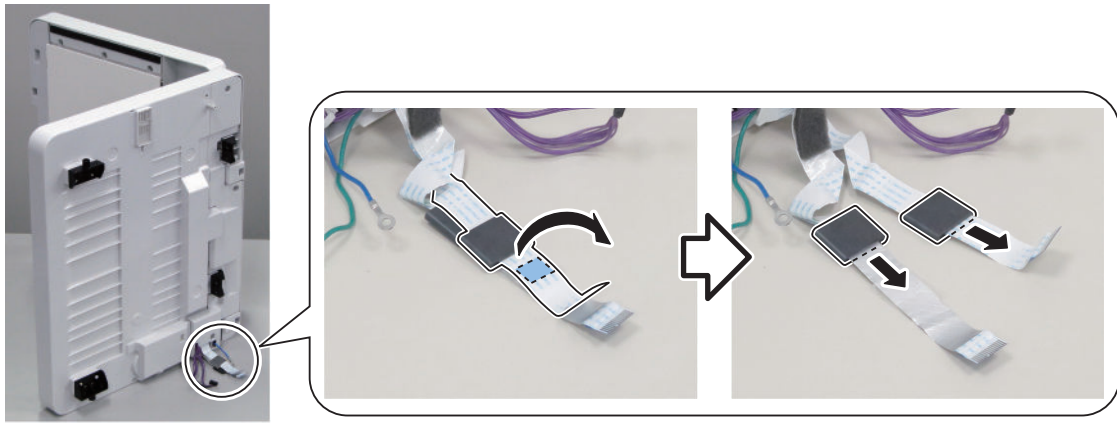
If the Flat Cable is not securely fitted when removing the Left Cover, it may come in contact with the protrusion on the back side of the Left Cover, resulting pulling out the Flat Cable from the connector or damage on the Flat Cable. When installing the ADF Unit and the Reader Unit, affix the Flat Cable for the Reader to the Flat Cable for the ADF using the double-sided tape on the cable for the ADF while shifting the leading edge of the cable for the Reader for 15 mm so that the cable is securely fitted.



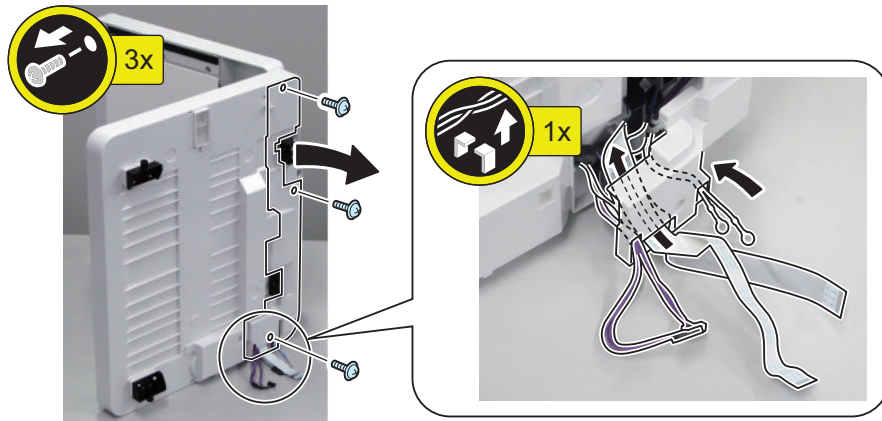
1.



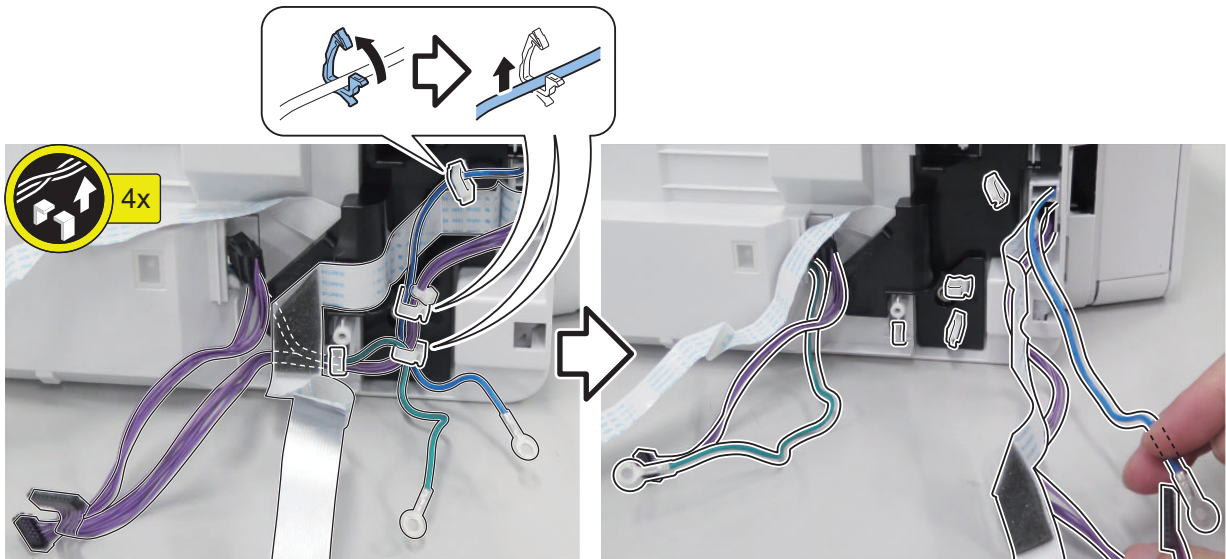
2.



3.



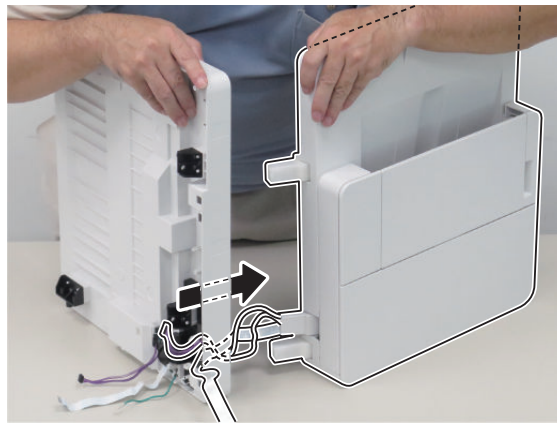
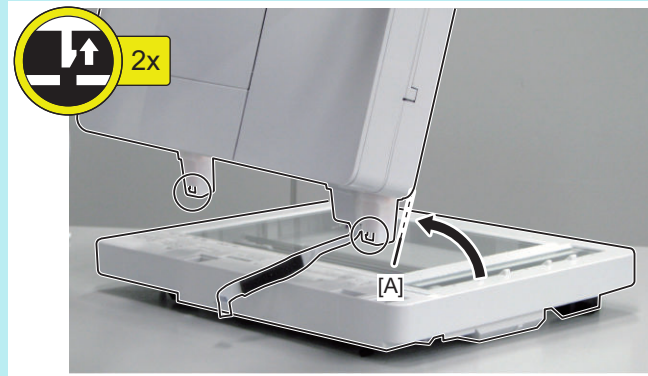
4.



## 5.

**NOTE:**

The ADF Unit can only be removed from the Reader Unit if it is opened to the position indicated by the arrow [A], as it has two claws.



## 6. Actions after replacement:

- “After Replacing the ADF Unit” on page 168
- “After Replacing the ADF Unit” on page 168

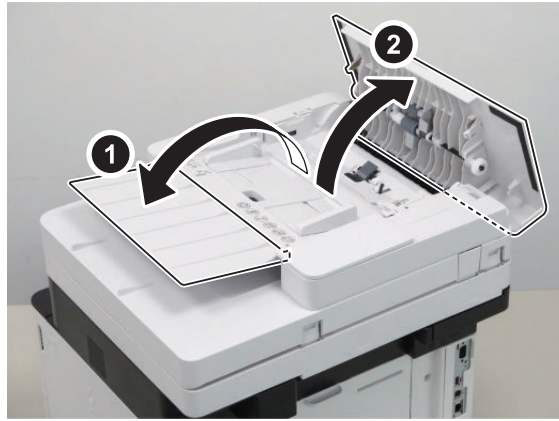
## ● Removing the ADF Roller Unit

### ■ Procedure

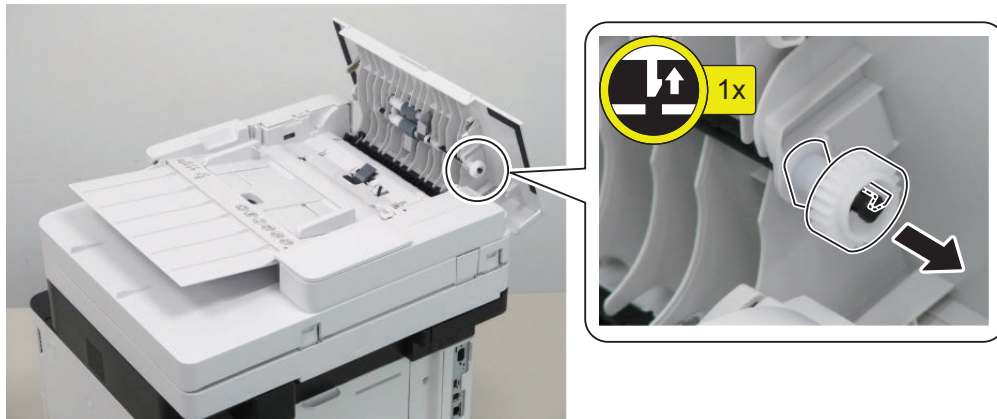
**CAUTION:**

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

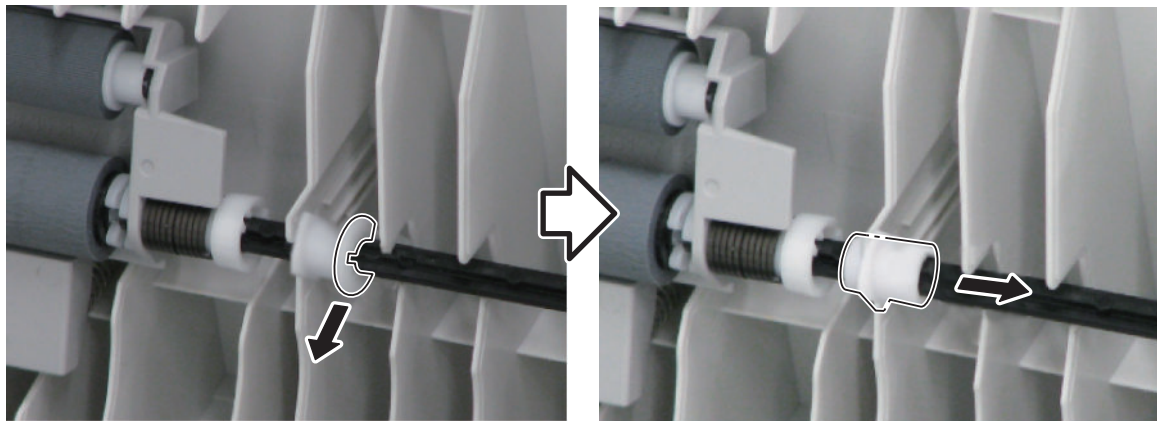
1.



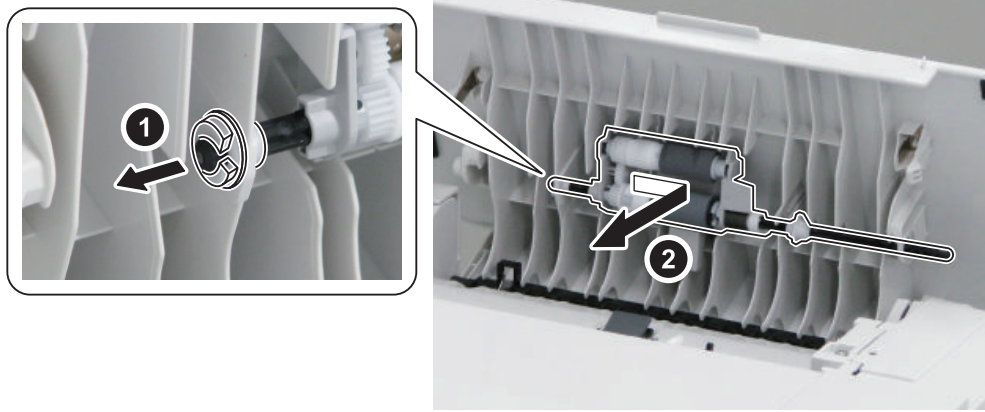
2.



3.



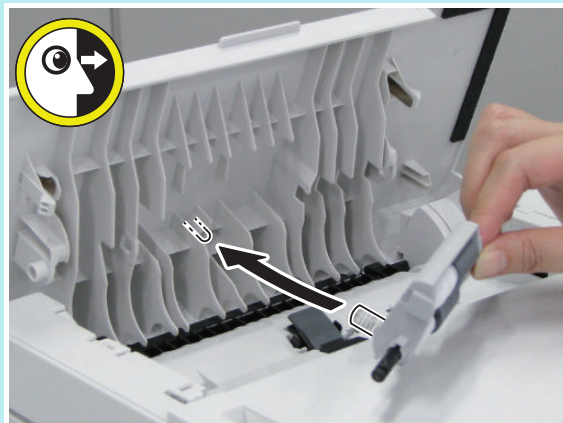
## 4.

**CAUTION:**

Because the spring attached to the ADF Roller Unit is easy to come off, be careful about its loss.

**NOTE:**

When installing, match the spring of the ADF Roller Unit to the boss.



## ● Removing the ADF Pickup Roller

### ■ Preparation

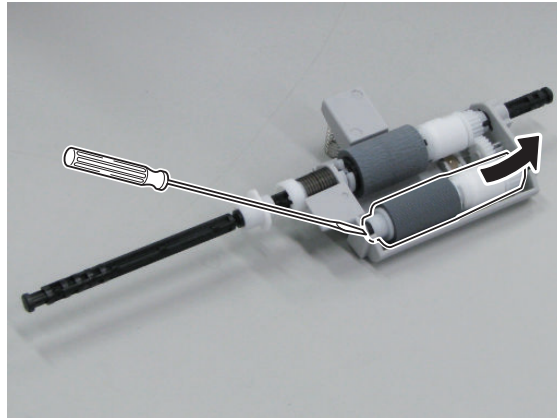
1. "Removing the ADF Roller Unit" on page 99

## ■ Procedure

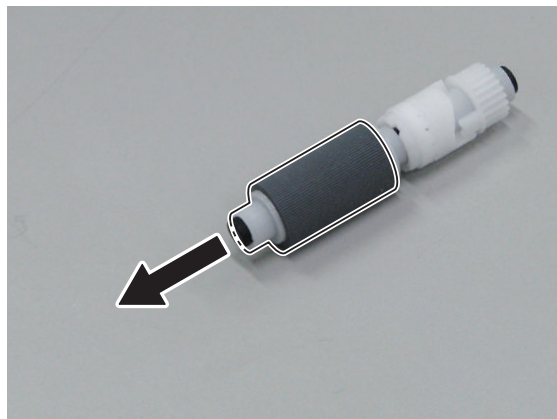
### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



2.



## ● Removing the ADF Separation Roller

### ■ Preparation

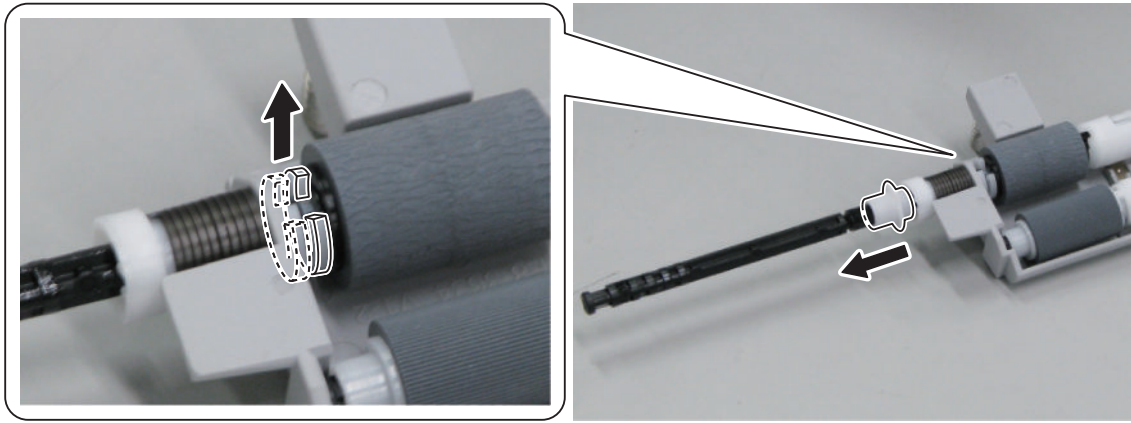
1. "Removing the ADF Roller Unit" on page 99

### ■ Procedure

### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

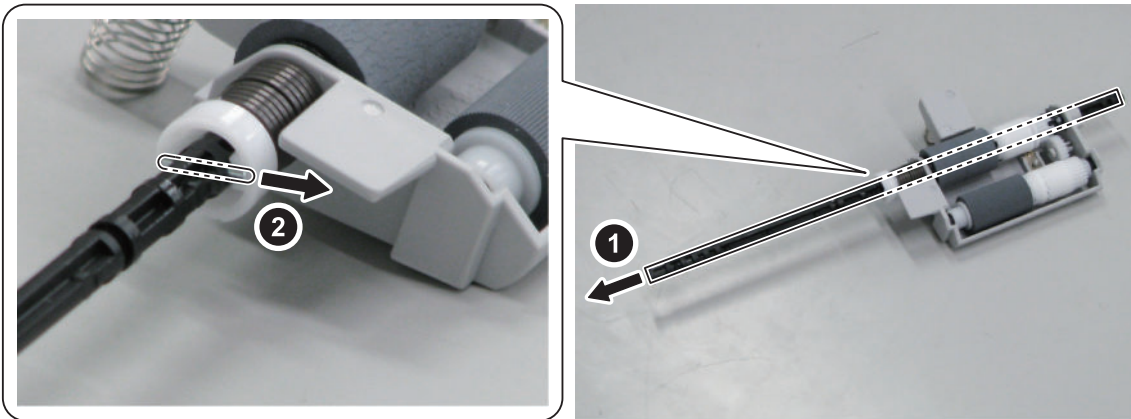
1.



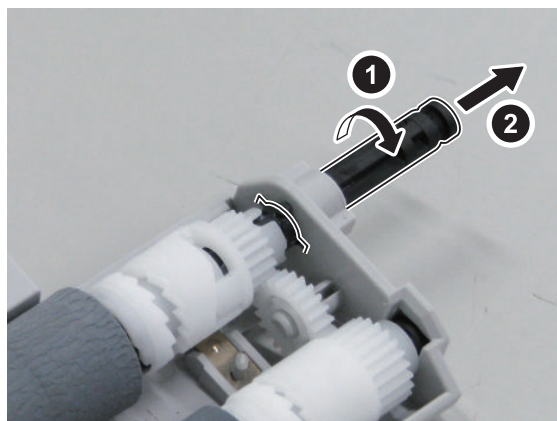
2.

**CAUTION:**

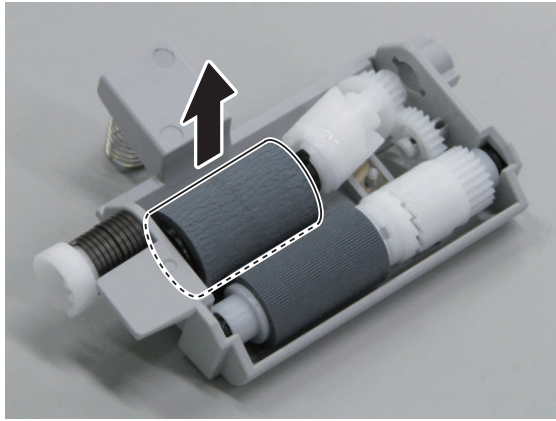
Be careful not to lose the Parallel Pin during installation/removal because it can easily come off.



3.



4.



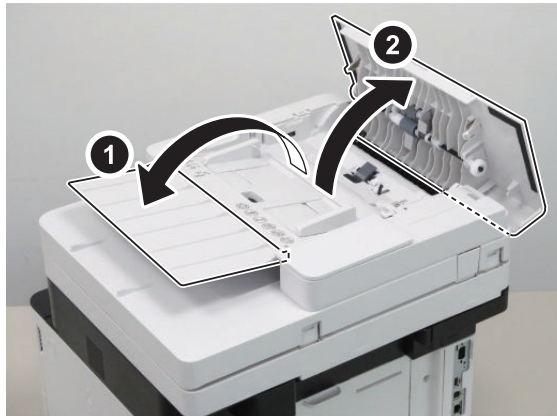
## ● Removing the ADF Separation Pad Unit

### ■ Procedure

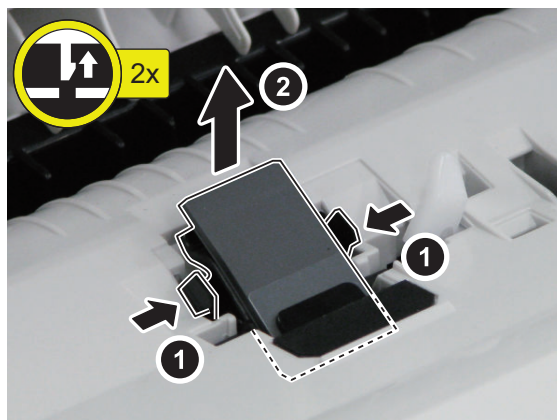
#### CAUTION:

Do not touch the surface of the pad with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



2.

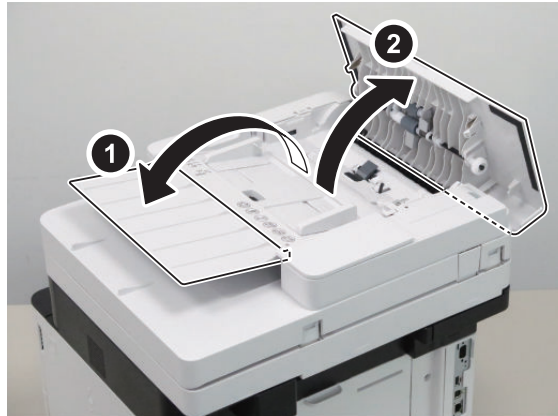




## ● Removing the ADF Upper Cover Unit

### ■ Procedure

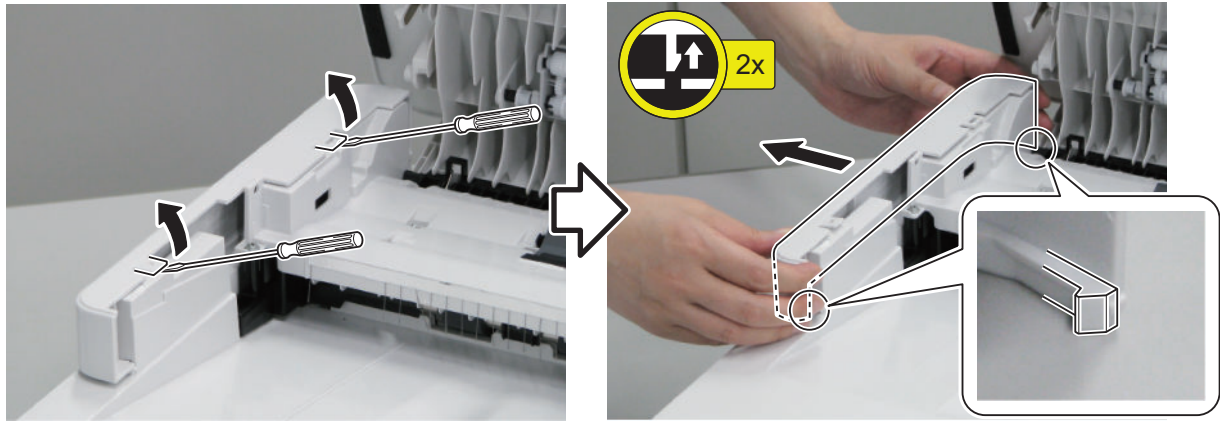
1.



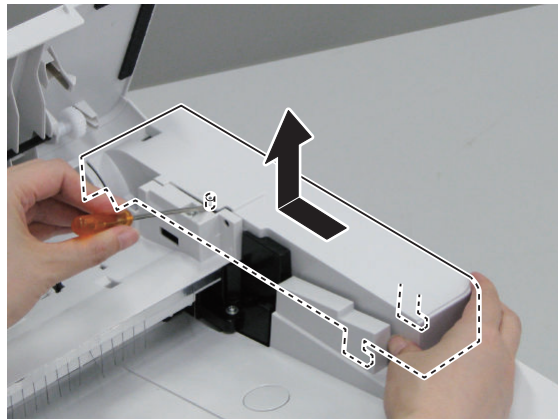
2.



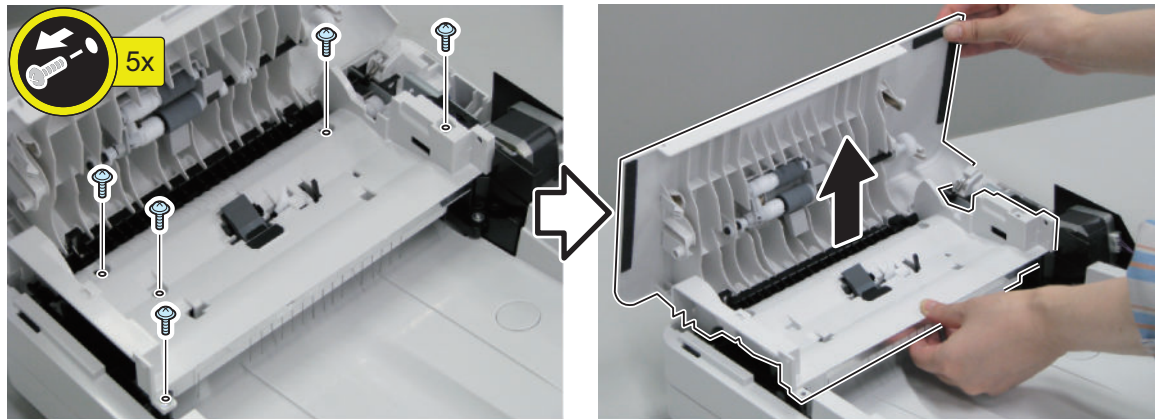
3.



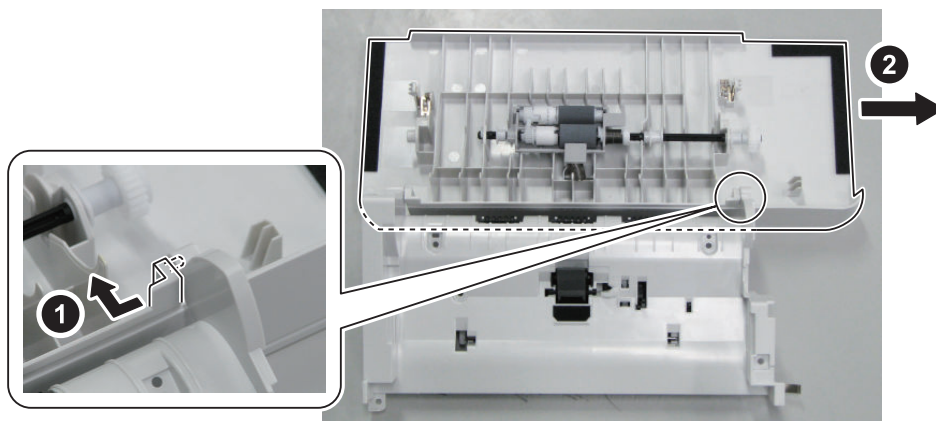
4.



5.



6.



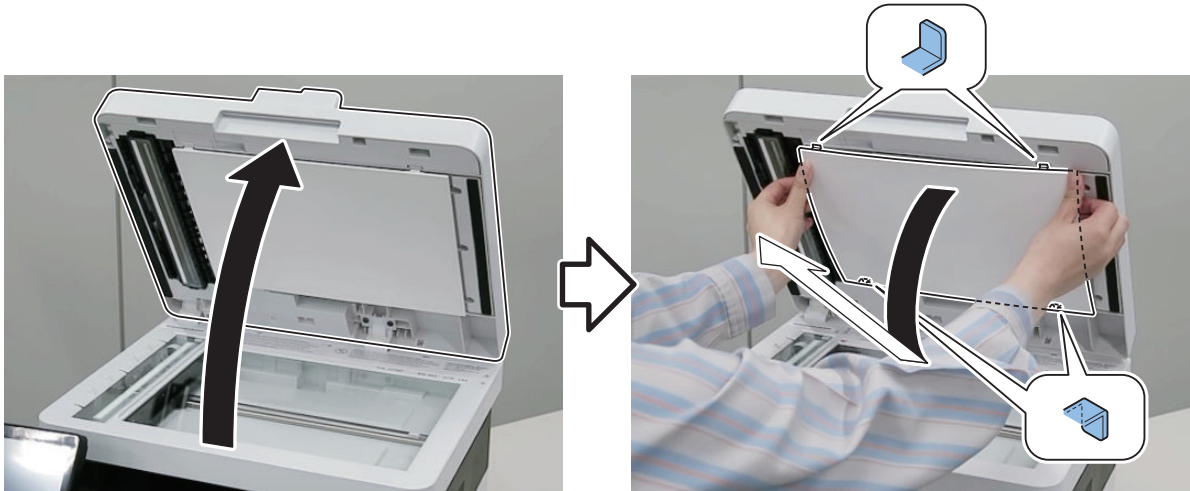
## ● Removing the ADF Feed Unit

### ■ Preparation

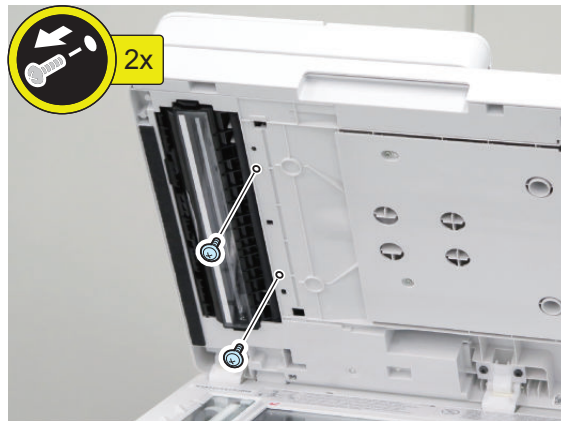
1. "Removing the ADF Upper Cover Unit" on page 105

### ■ Procedure

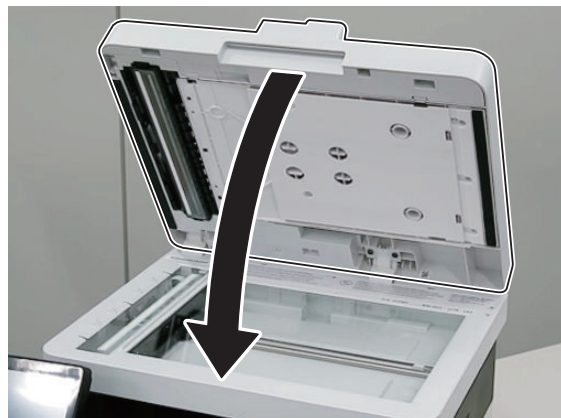
1.



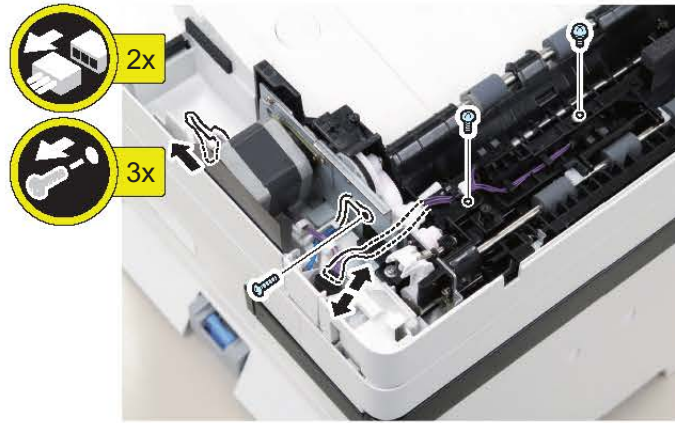
2.



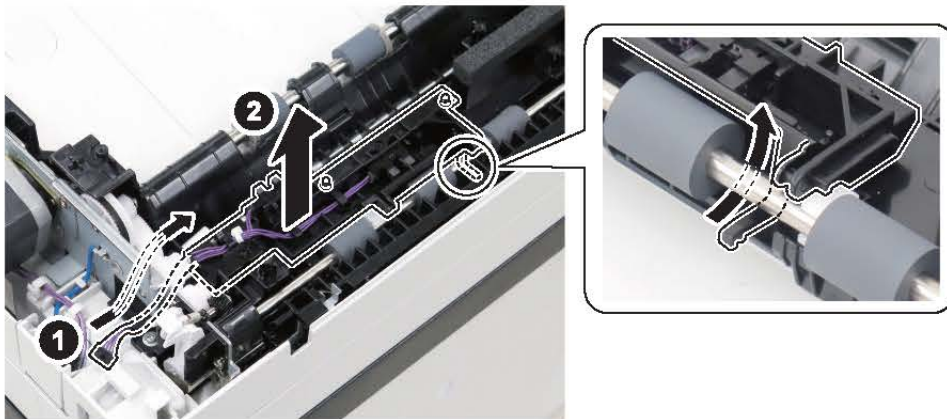
3.



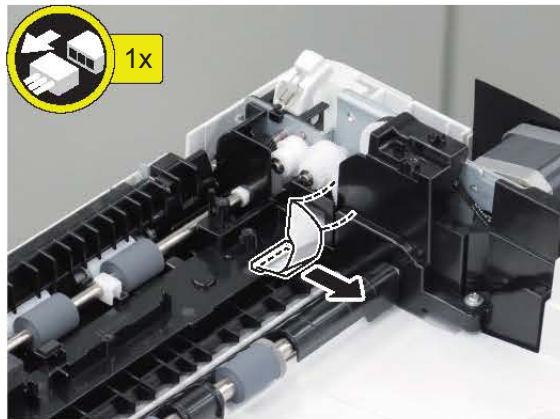
4.



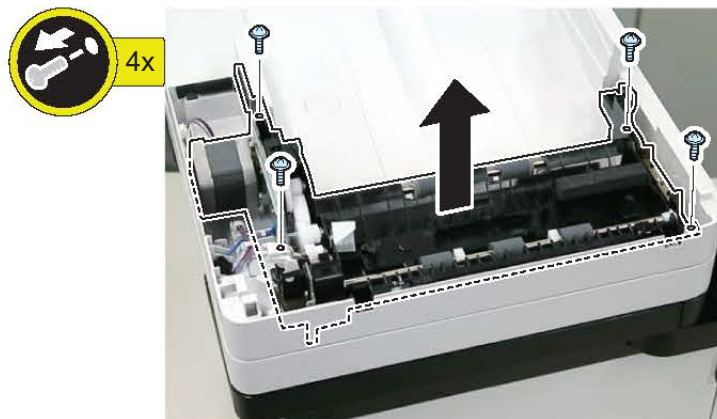
5.



6.



7.



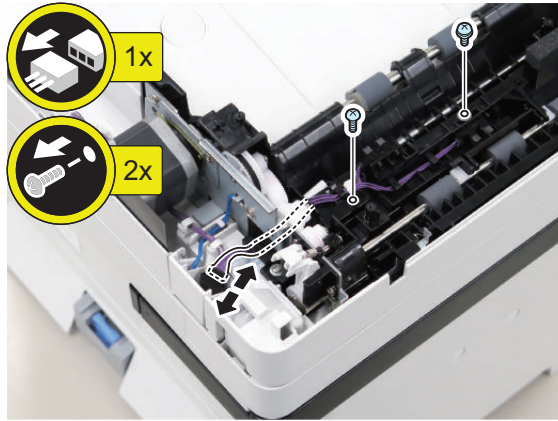
## ● Removing the ADF CIS Unit

### ■ Preparation

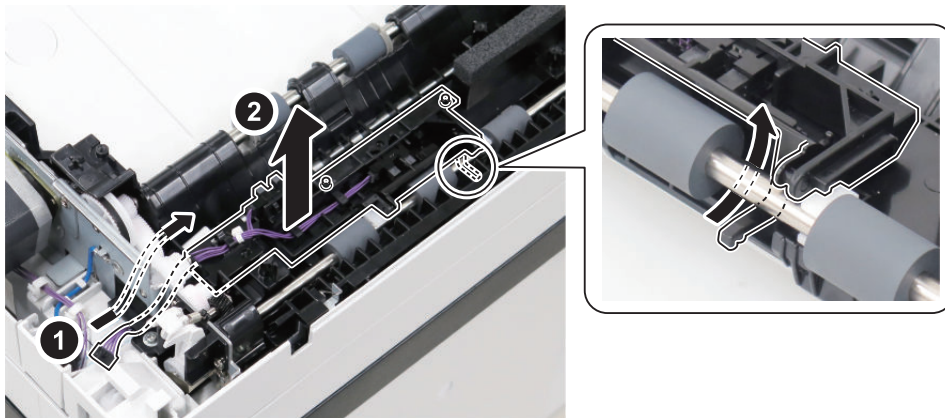
1. "Removing the ADF Upper Cover Unit" on page 105

### ■ Procedure

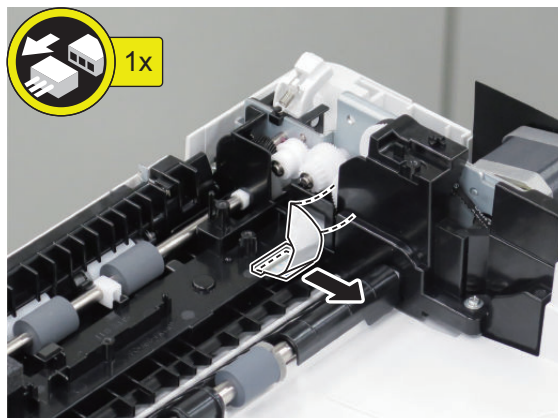
1.



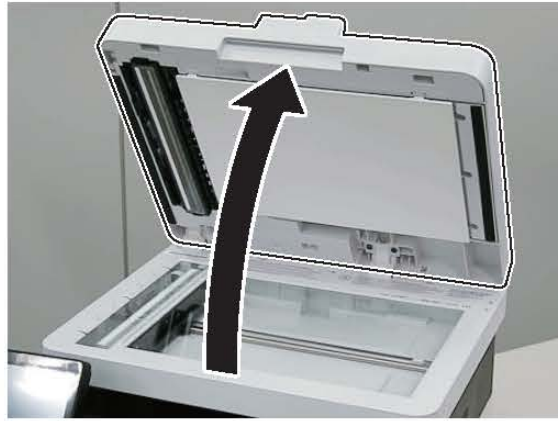
2.



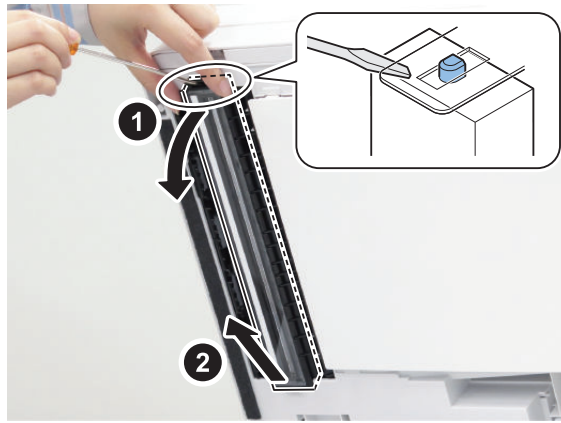
3.



4.

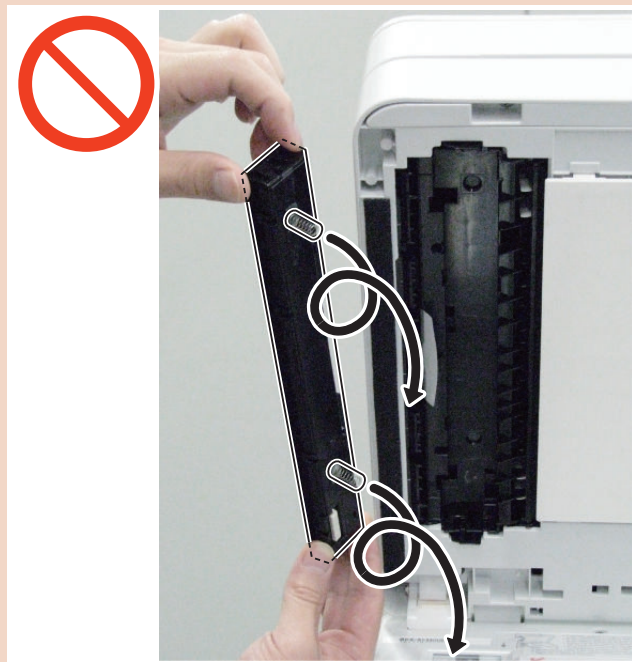


# 5.



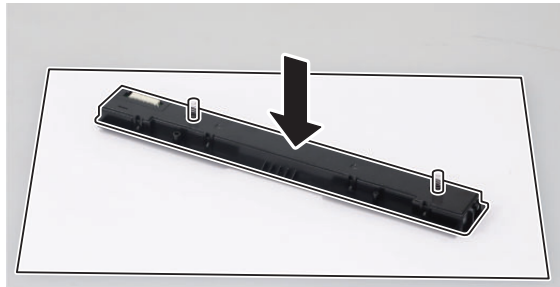
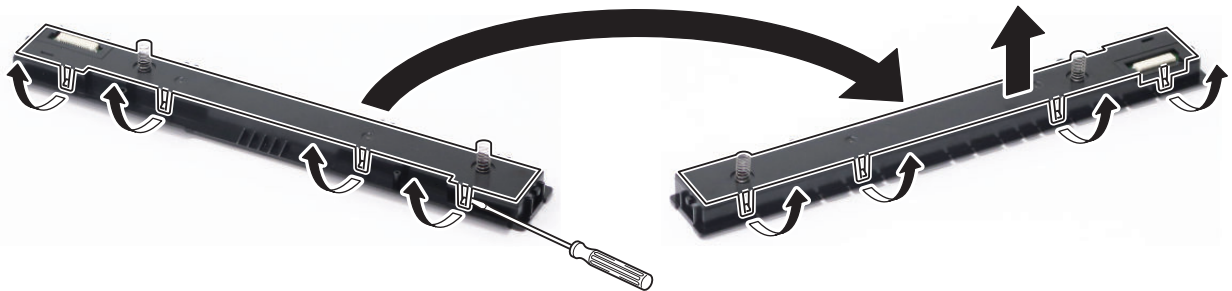
**CAUTION:**

Because the spring is easy to come off, be careful about its loss.



**CAUTION:**

When installing the ADF CIS Unit, be careful that the Guide Sheet does not get caught in the interior.

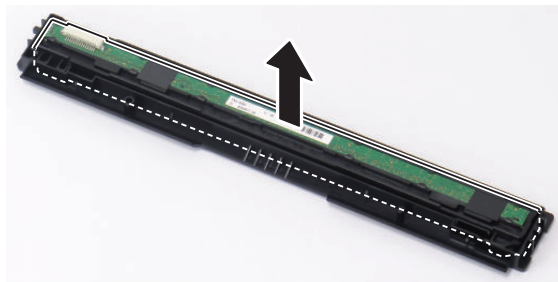
**6.****7.**



## 8.

**CAUTION:**

Do not touch the CIS sensor area of ADF with your hands, as doing so will attach skin oil on it and cause image failure such as lines from soiling.



## 9. Actions after replacement: [“After Replacing the ADF CIS Unit” on page 175](#)

### ● Removing the ADF Drive Unit

#### ■ Preparation

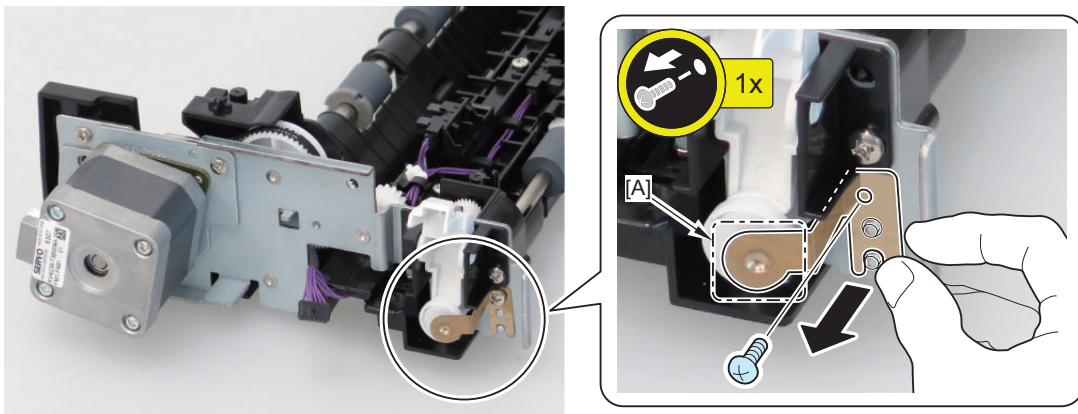
1. [“Removing the ADF Upper Cover Unit” on page 105](#)
2. [“Removing the ADF Feed Unit” on page 107](#)

#### ■ Procedure

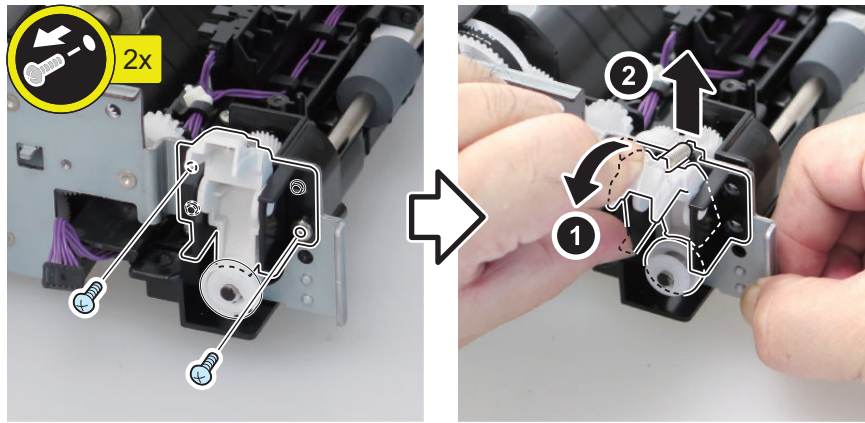
## 1.

**NOTE:**

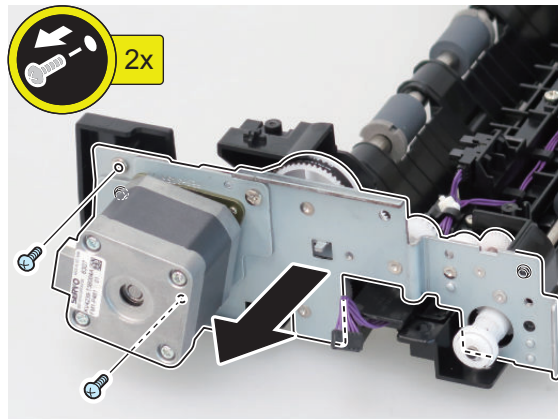
Be sure to avoid touching grease as grease is applied to the A part.



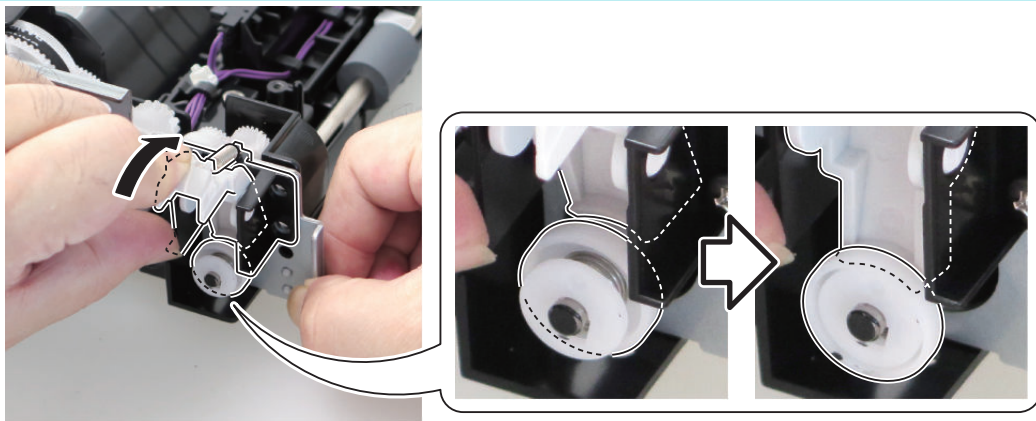
2.



3.

**NOTE:**

When installing the ADF Drive Unit, mount the lever on the bush.



## ● Removing the Reader Upper Cover Unit

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95
5. "Separating the ADF Unit + Reader Unit" on page 96

## ■ Procedure

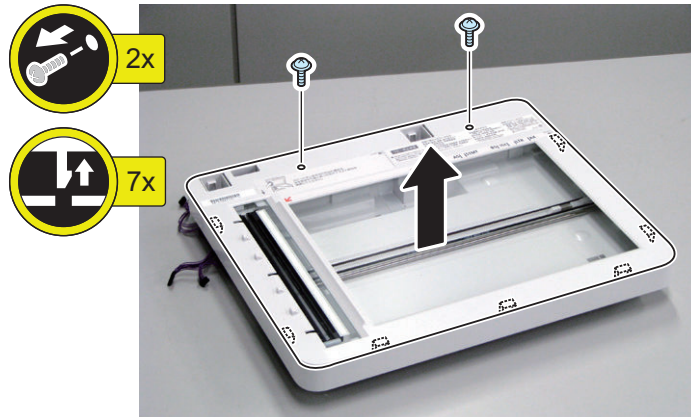
### CAUTION:

Since the Copyboard Glass is included in the Reader Upper Cover Unit, replace the entire Reader Upper Cover Unit when replacing the Copyboard Glass.

# 1.

### CAUTION:

Do not touch the Copyboard Glass with your hands, as doing so will attach skin oil on it and cause image failure from soiling. If soiling is attached, wipe it with lint-free paper moistened.



**2.** Actions after replacement: [“After Replacing the Reader Upper Cover Unit” on page 169](#)

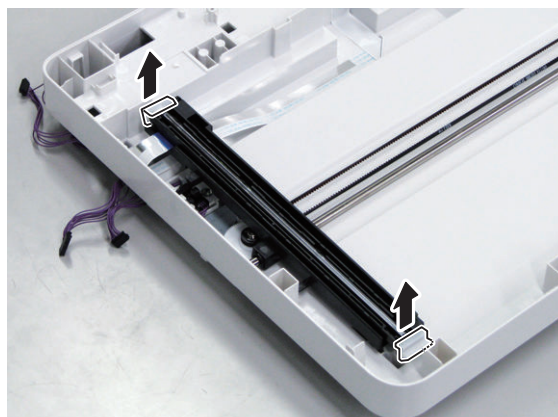
## ● Removing the Reader CIS

### ■ Preparation

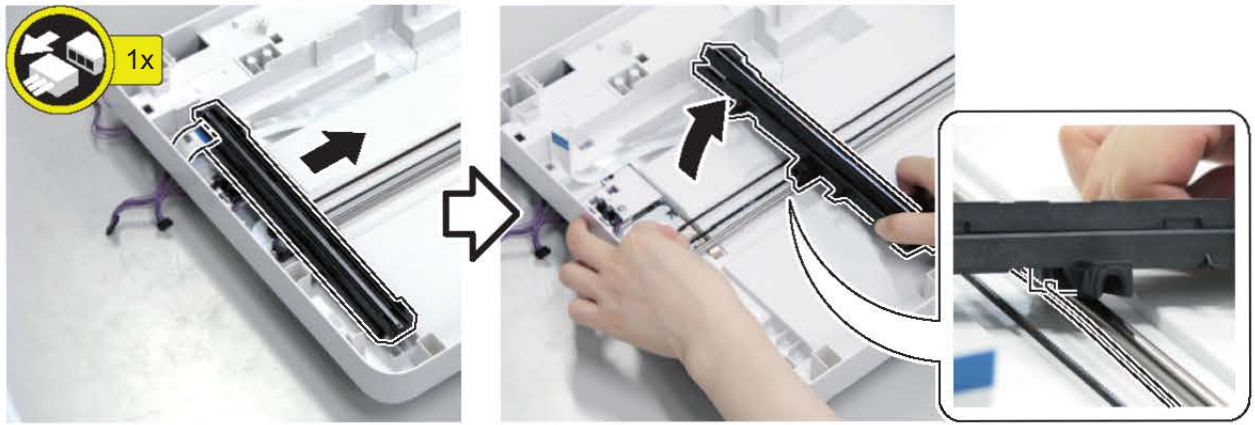
1. [“Removing the Cartridge” on page 81](#)
2. [“Removing the Left Cover” on page 85](#)
3. [“Removing the Right Cover” on page 81](#)
4. [“Removing the ADF Unit + Reader Unit” on page 95](#)
5. [“Separating the ADF Unit + Reader Unit” on page 96](#)
6. [“Removing the Reader Upper Cover Unit” on page 114](#)

### ■ Procedure

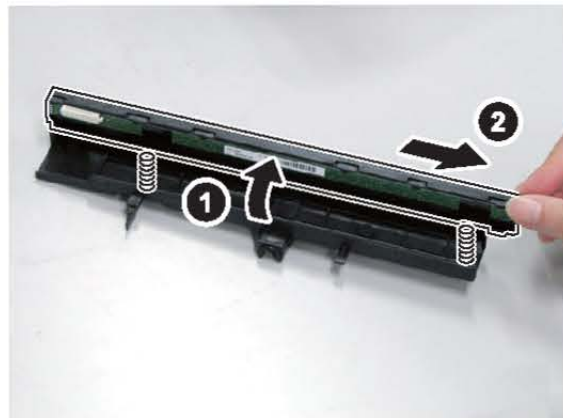
# 1.



2.

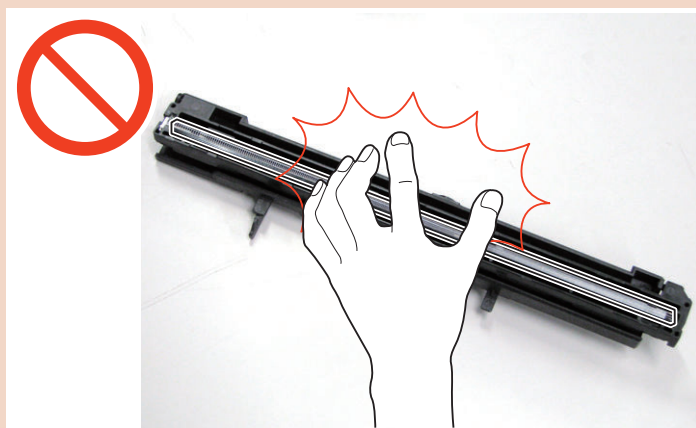


3.

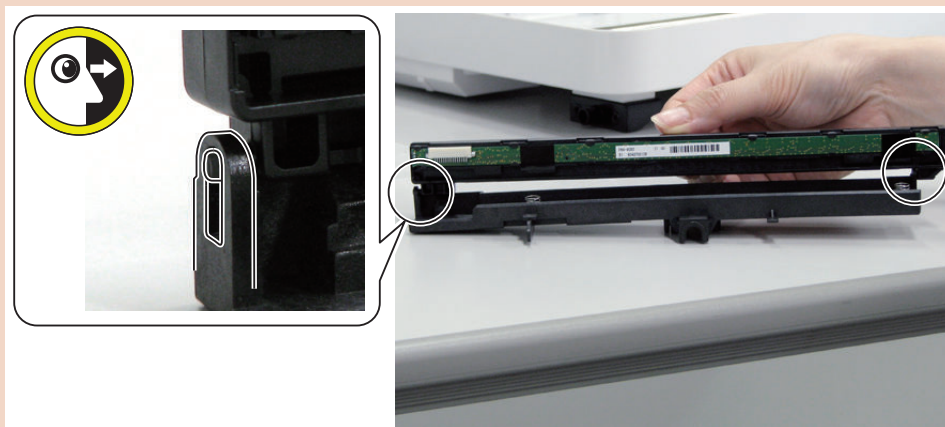


**CAUTION:**

Do not touch the sensor of the Reader CIS with your hands, as doing so will attach skin oil on it and cause image failure such as lines from soiling.

**CAUTION:**

When installing the Reader CIS, align the 2 shafts on the right and left, and confirm that the protrusions and grooves are properly fitted.



## 4. Actions after replacement: "After Replacing the Reader CIS Unit" on page 173

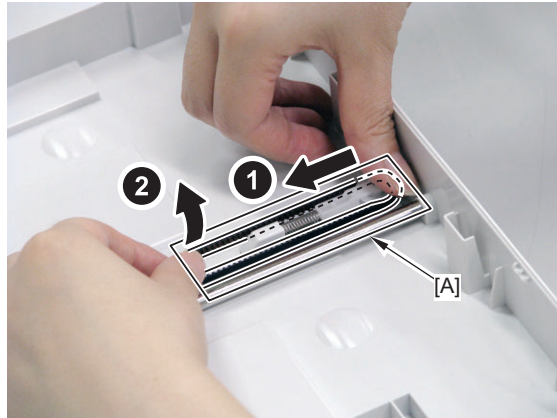
### ● Removing the Reader CIS Timing Belt

#### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95
5. "Separating the ADF Unit + Reader Unit" on page 96
6. "Removing the Reader Upper Cover Unit" on page 114
7. "Removing the Reader CIS" on page 115

#### ■ Procedure

- 1** ■ Remove the [A] part of the belt from the gear.



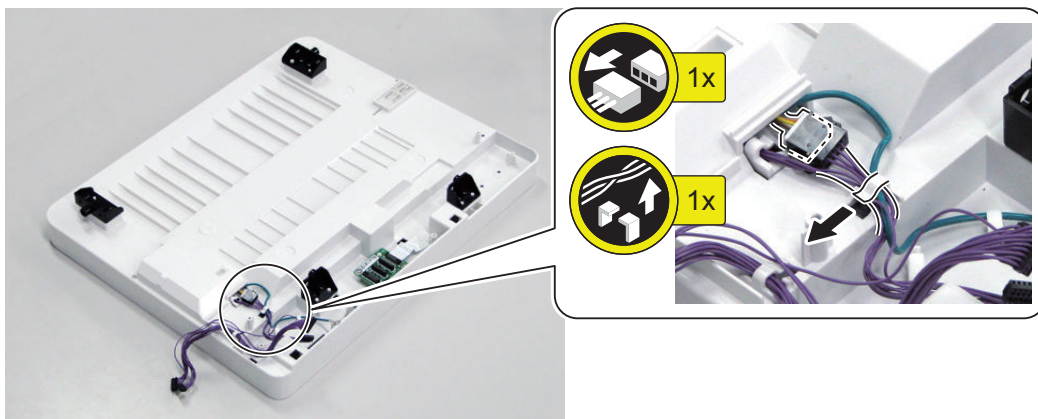
## ● Removing the Reader Scanner Motor

### ■ Preparation

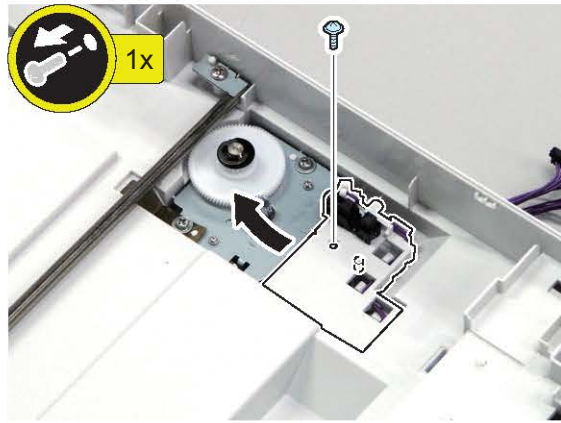
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the ADF Unit + Reader Unit" on page 95
5. "Separating the ADF Unit + Reader Unit" on page 96
6. "Removing the Reader Upper Cover Unit" on page 114
7. "Removing the Reader CIS" on page 115
8. "Removing the Reader CIS Timing Belt" on page 117

### ■ Procedure

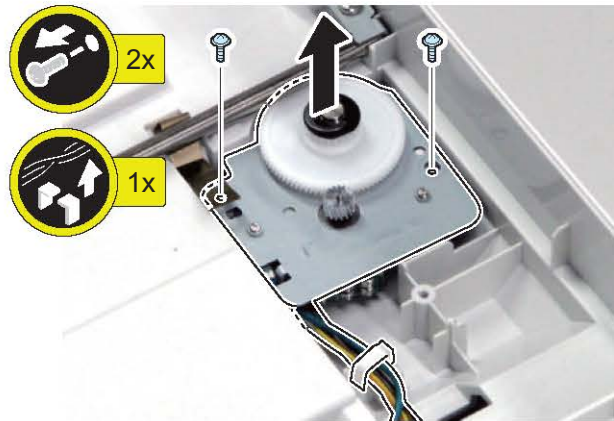
**1.**



2.



3.



## Controller System

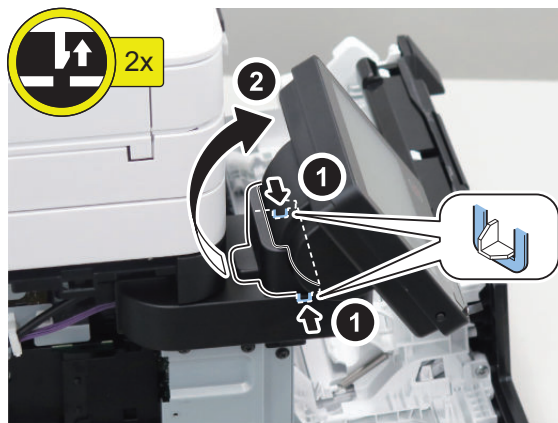
### ● Removing the Control Panel Unit

#### ■ Preparation

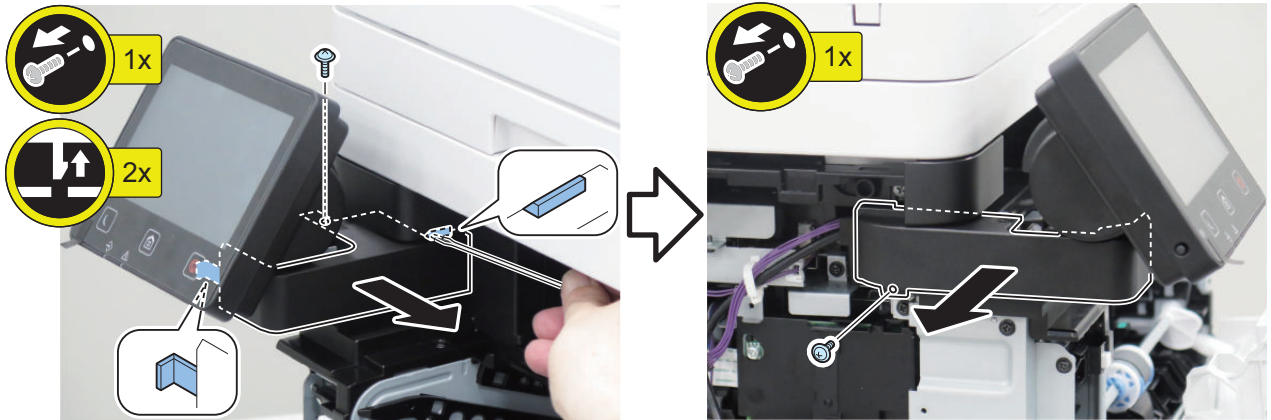
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85

#### ■ Procedure

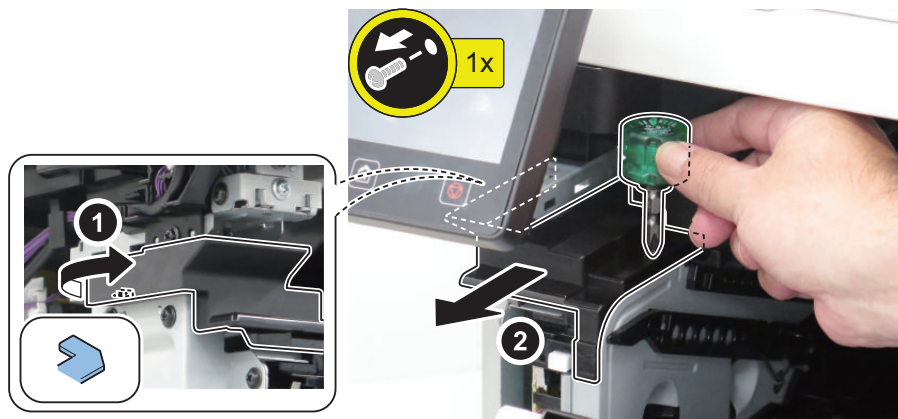
1.



2.

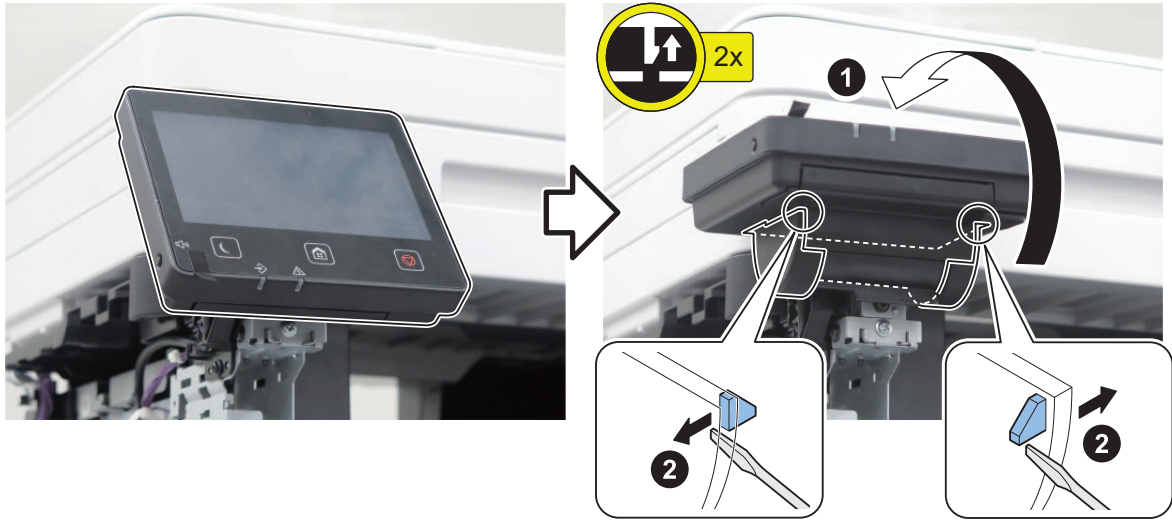


3.

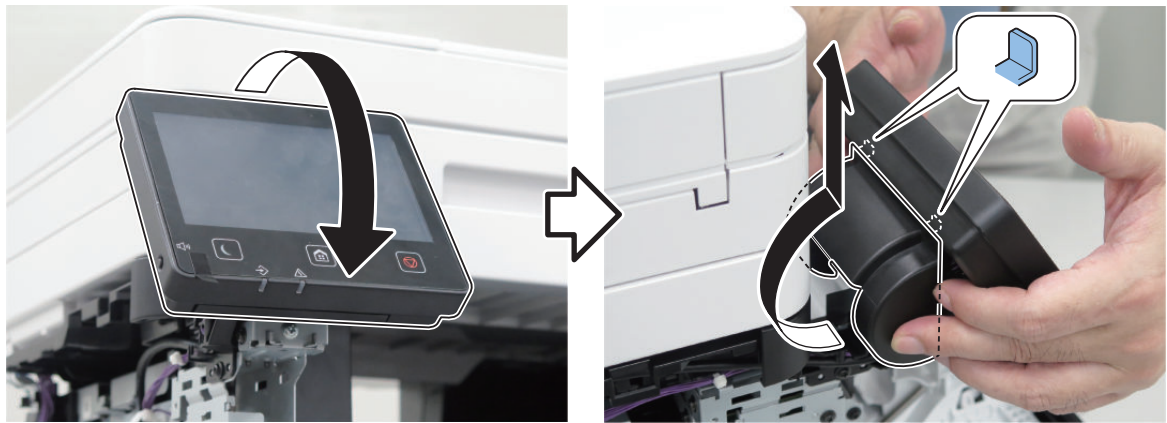




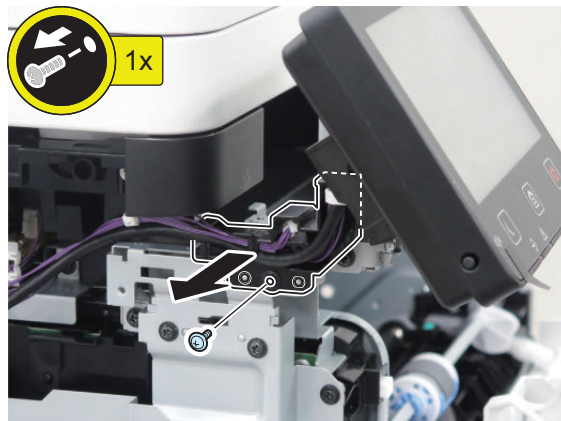
4.



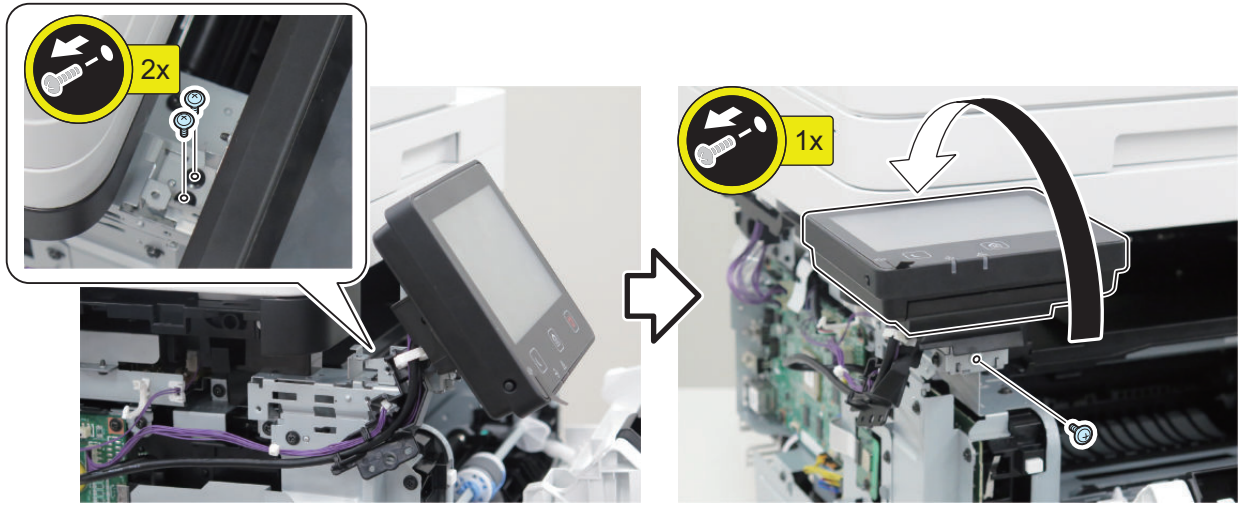
5.



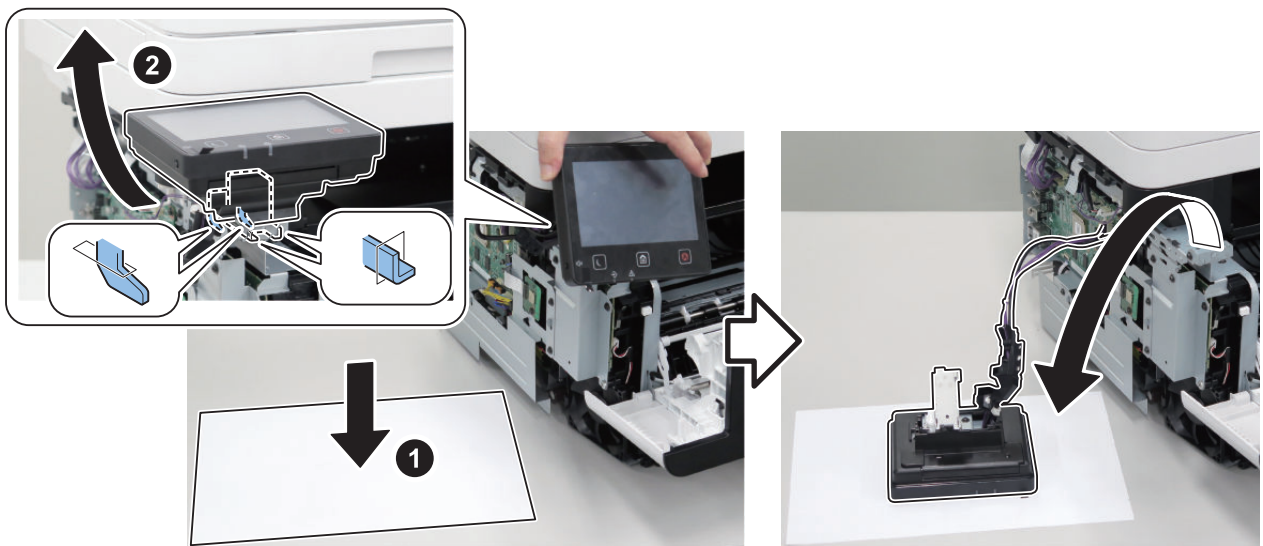
6.



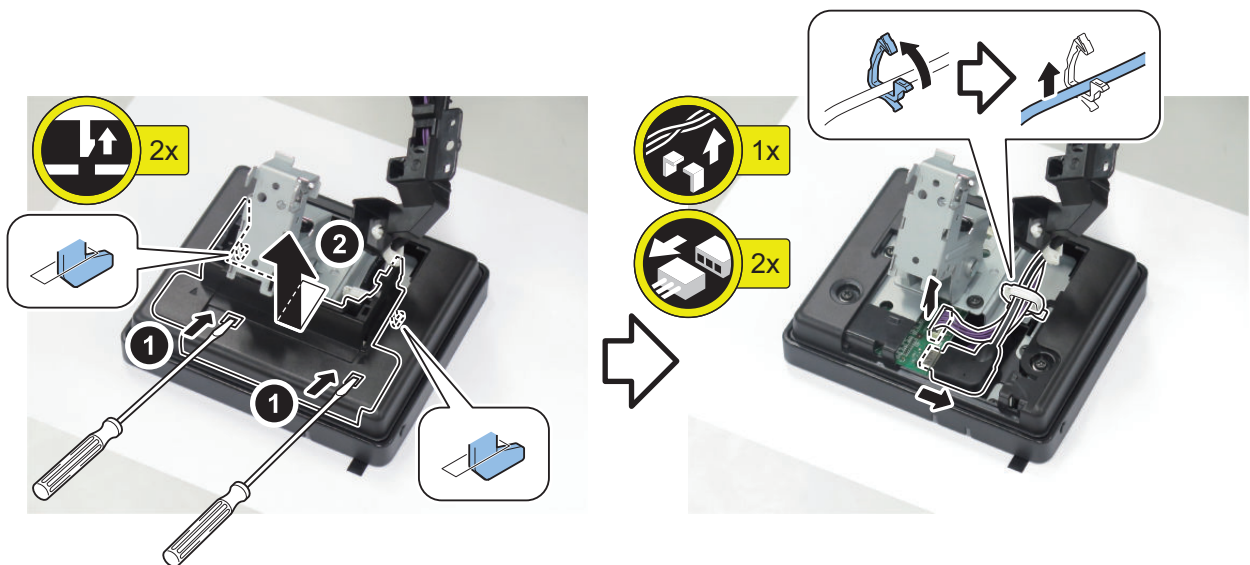
7.



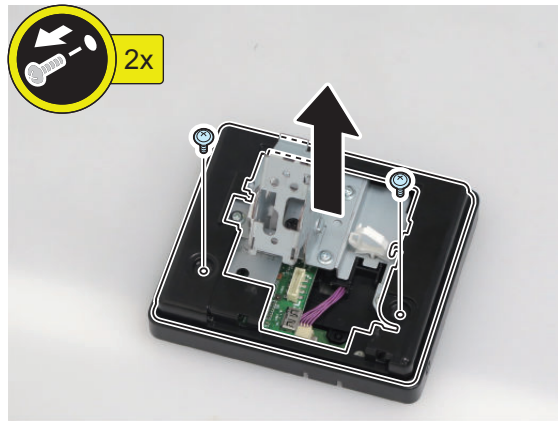
8.



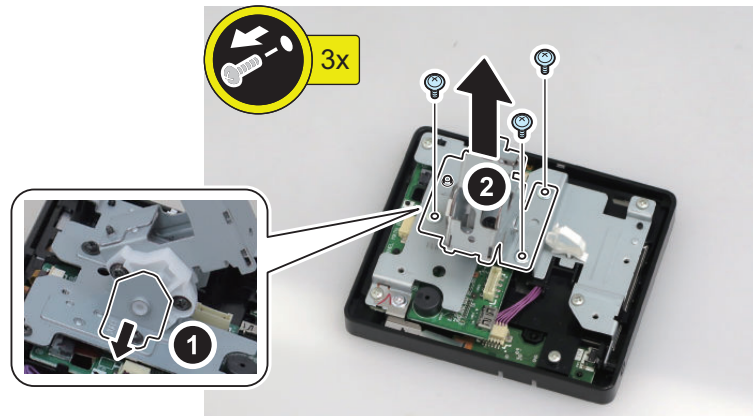
9.



10.



11.



12. Actions after replacement: [“After Replacing the Control Panel”](#) on page 153

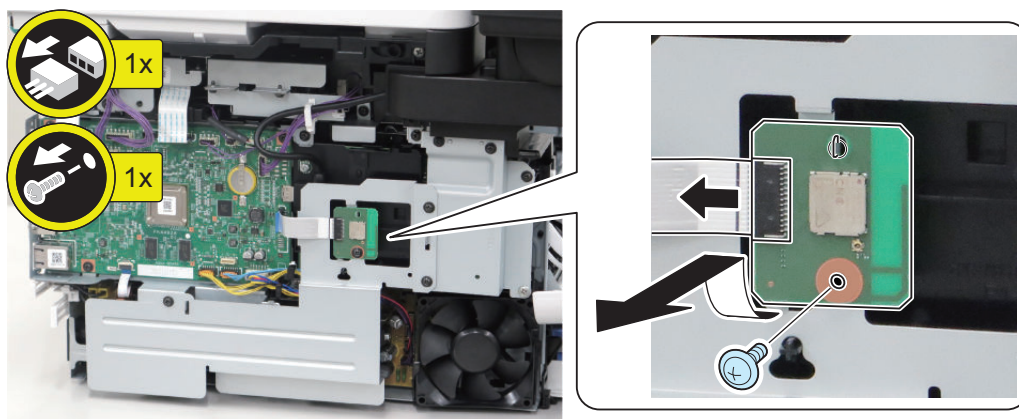
## ● Removing the Wireless LAN PCB

### ■ Preparation

1. [“Removing the Cartridge”](#) on page 81
2. [“Removing the Left Cover”](#) on page 85

### ■ Procedure

1.



**NOTE:**

When installing, turn over the gloss surface of the Flat Cable to the front side facing upward.

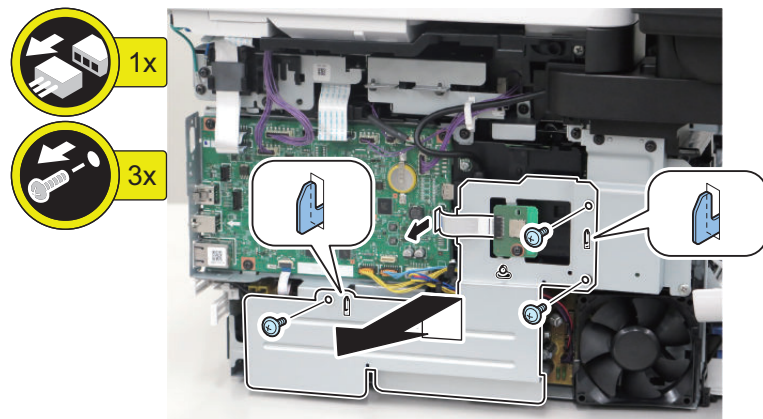
## ● Removing the Wireless LAN Unit

### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85

### ■ Procedure

1.

**NOTE:**

When installing, turn over the gloss surface of the Flat Cable to the front side facing upward.

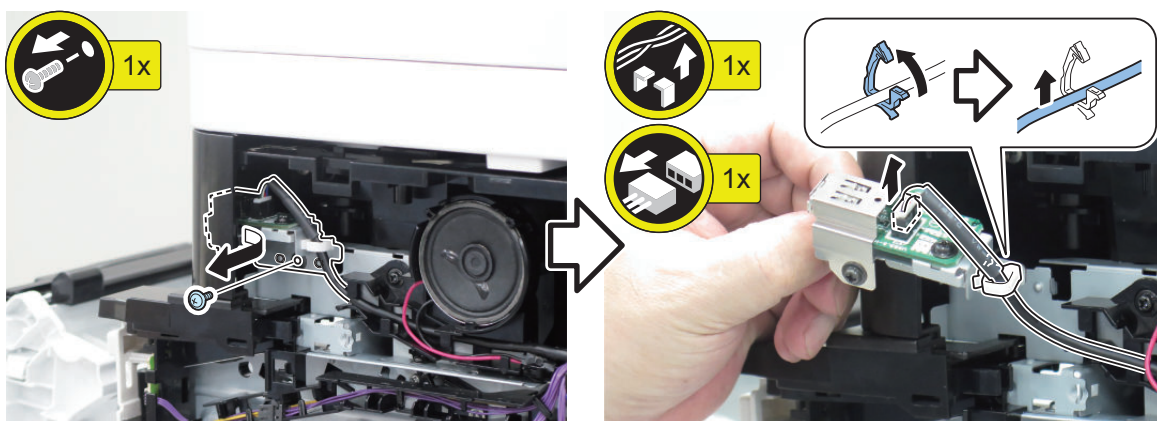
## ● Removing the USB Unit

### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Right Cover” on page 81

### ■ Procedure

1.



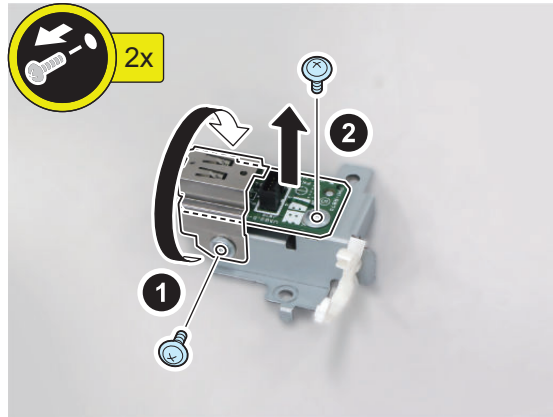
## ● Removing the USB PCB

### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Right Cover” on page 81
3. “Removing the USB Unit” on page 124

### ■ Procedure

1.



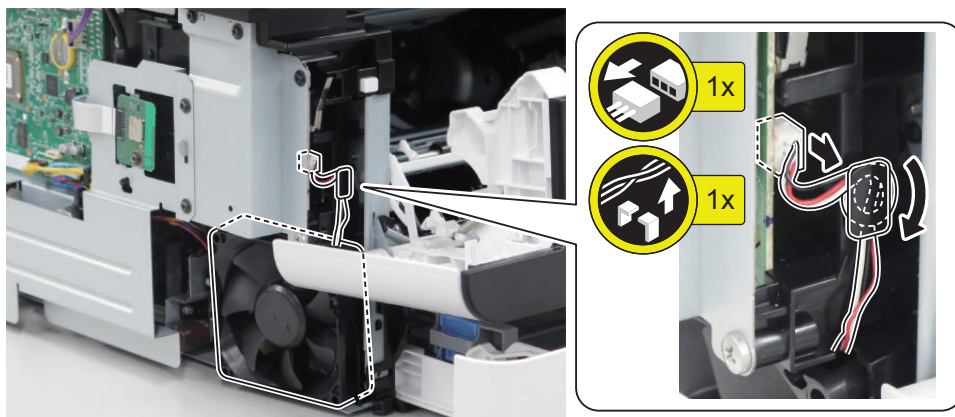
## ● Removing the Main Fan

### ■ Preparation

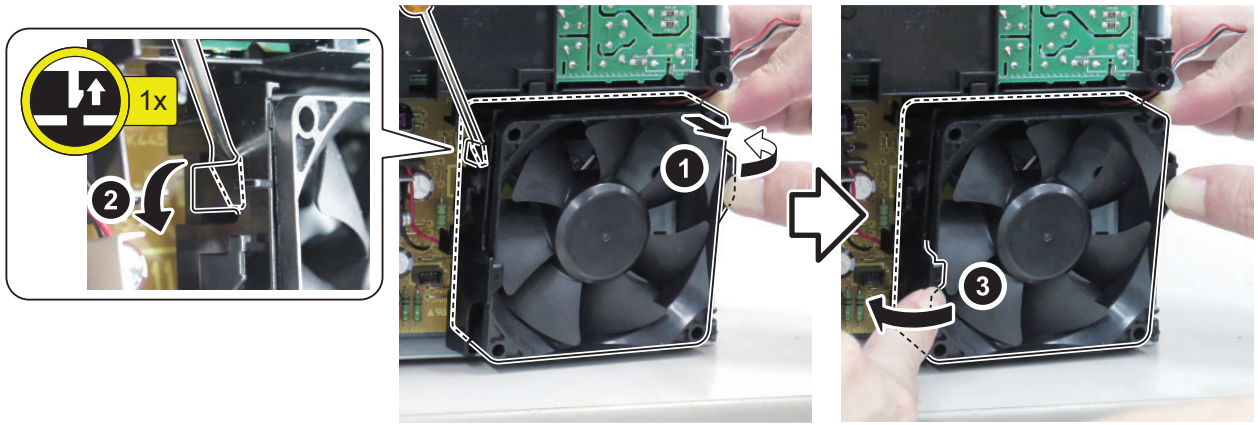
1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85

### ■ Procedure

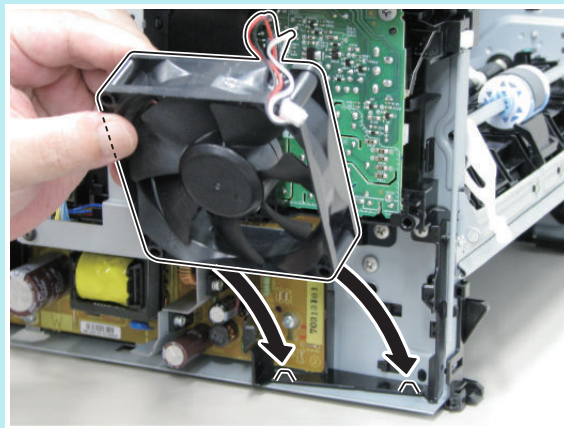
1.



## 2.

**NOTE:**

When installing, install to 2 hooks at the lower side.



## ● Removing the Main Controller PCB

### ■ Preparation

**CAUTION:**

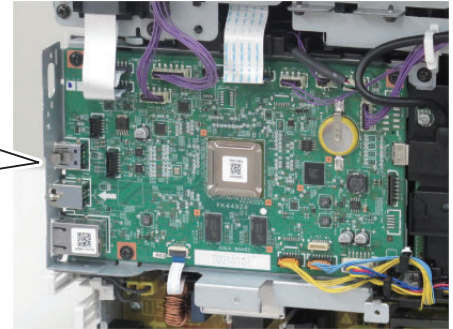
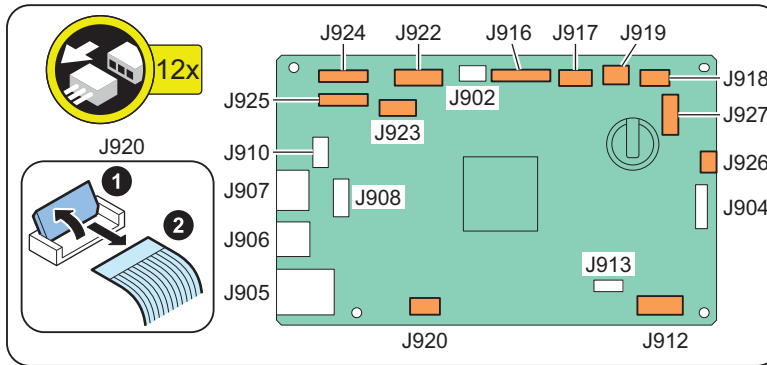
Make sure to perform “Before Replacing the Main Controller PCB” on page 153 before replacing the Main Controller PCB.

1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85
3. “Removing the Wireless LAN Unit” on page 124

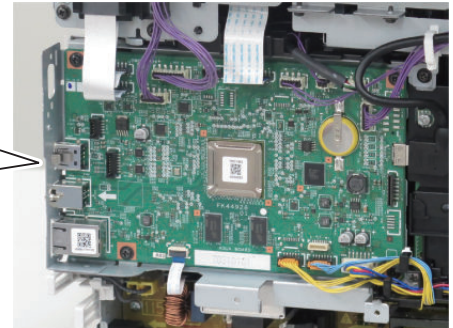
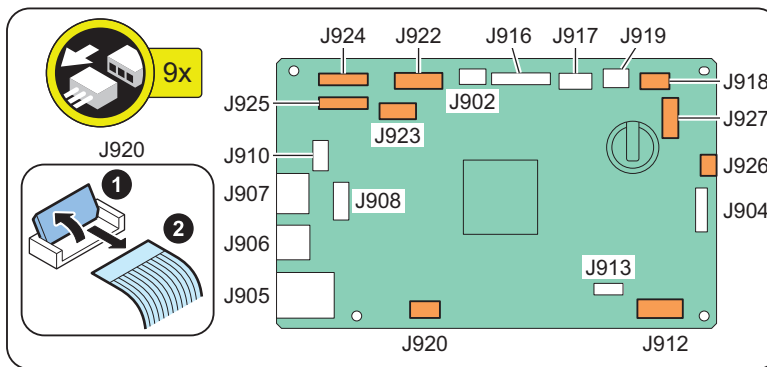
■ Procedure

1.

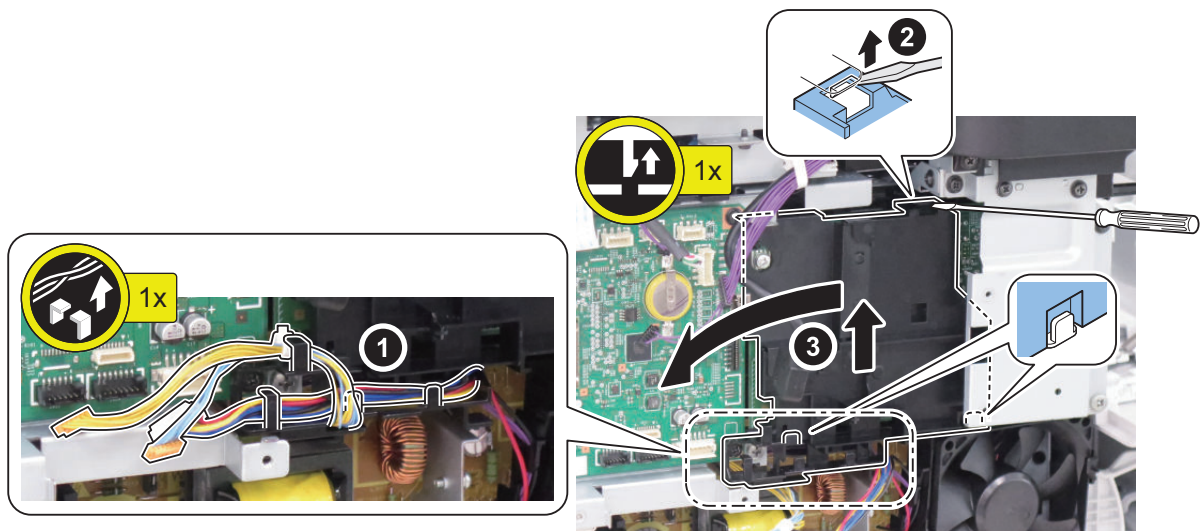
<MF426dw/MF424dw/MF423dw>



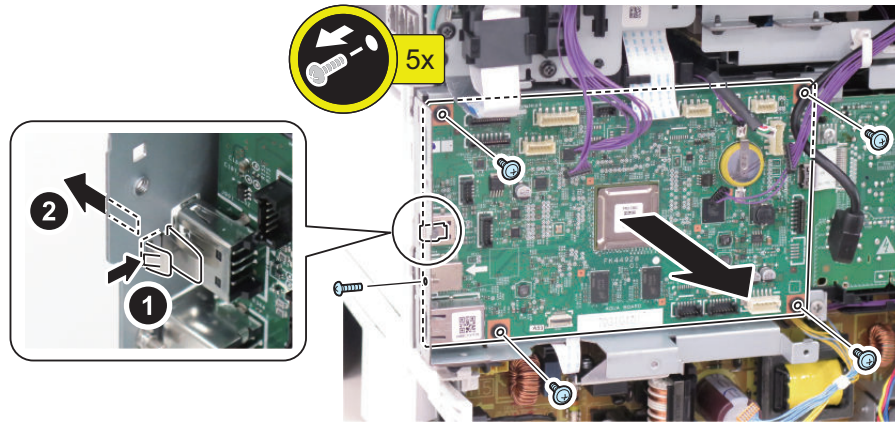
<MF421dw>



2.



### 3.



### 4. Actions after replacement: “After Replacing the Main Controller PCB” on page 154

## ● Removing the Main Controller Unit

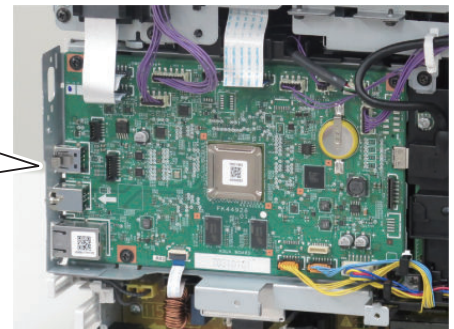
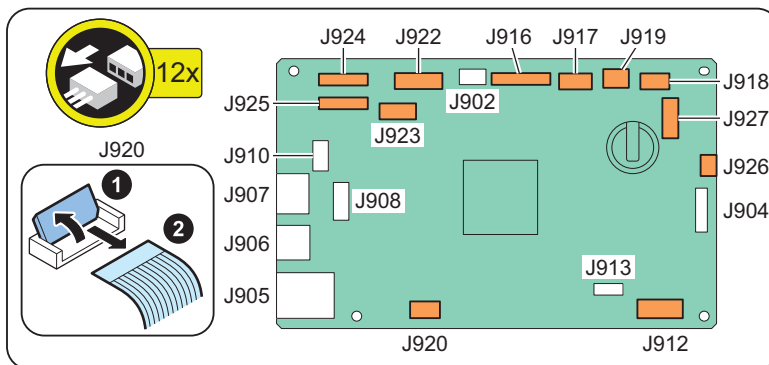
### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85
3. “Removing the Wireless LAN Unit” on page 124

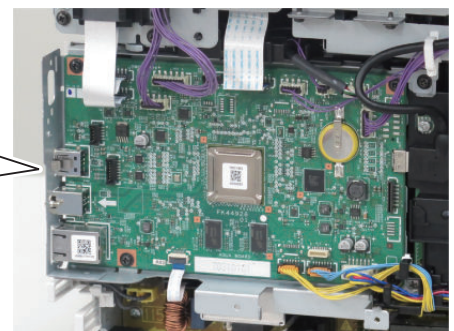
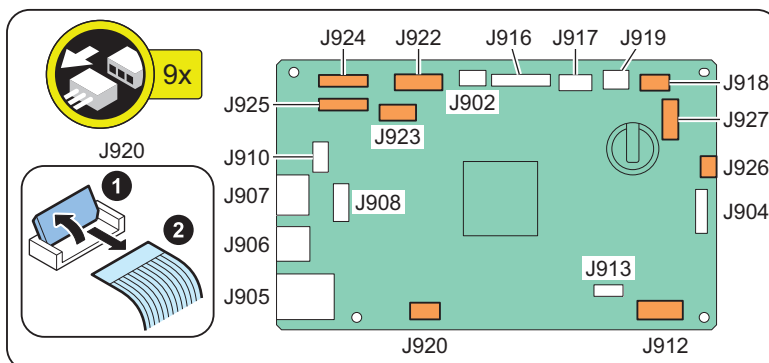
### ■ Procedure

#### 1.

<MF426dw/MF424dw/MF423dw>

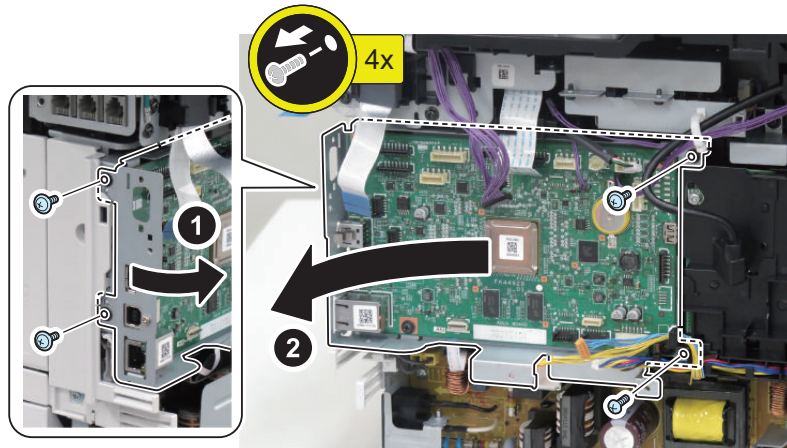


<MF421dw>





## 2.



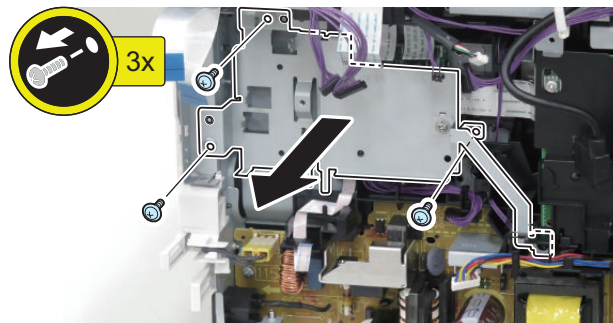
## ● Removing the DC Controller PCB Cover

### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85
3. “Removing the Wireless LAN Unit” on page 124
4. “Removing the Main Controller Unit” on page 128

### ■ Procedure

## 1.



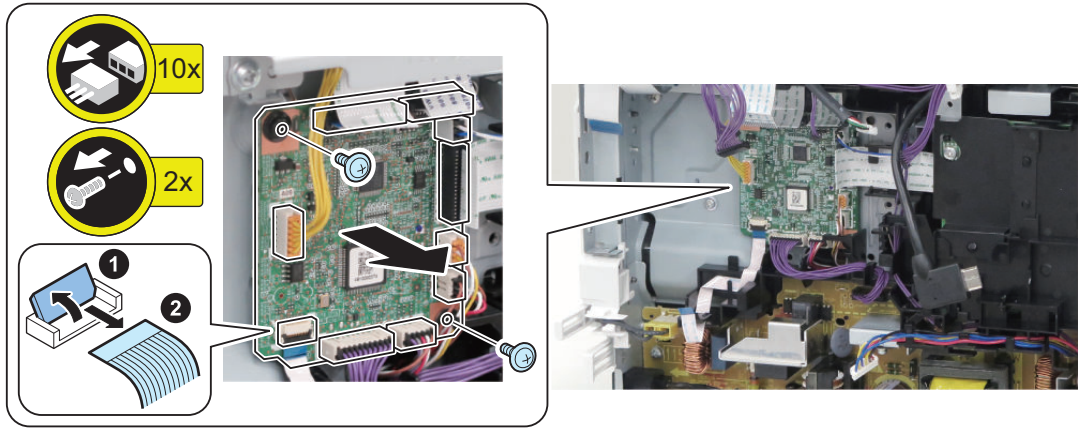
## ● Remove the DC Controller PCB

### ■ Preparation

1. “Removing the Cartridge” on page 81
2. “Removing the Left Cover” on page 85
3. “Removing the Wireless LAN Unit” on page 124
4. “Removing the Main Controller Unit” on page 128
5. “Removing the DC Controller PCB Cover” on page 129

### ■ Procedure

1.



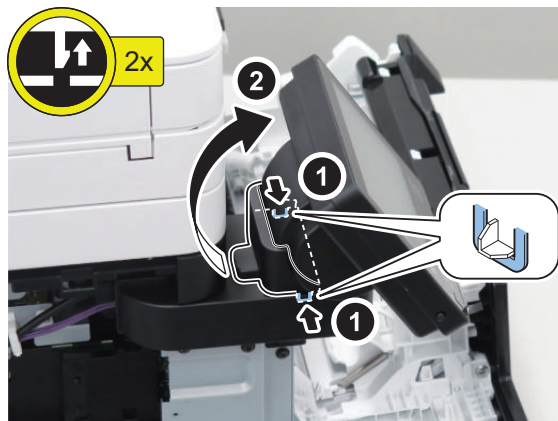
## ● Removing the High Voltage Power Supply PCB

### ■ Preparation

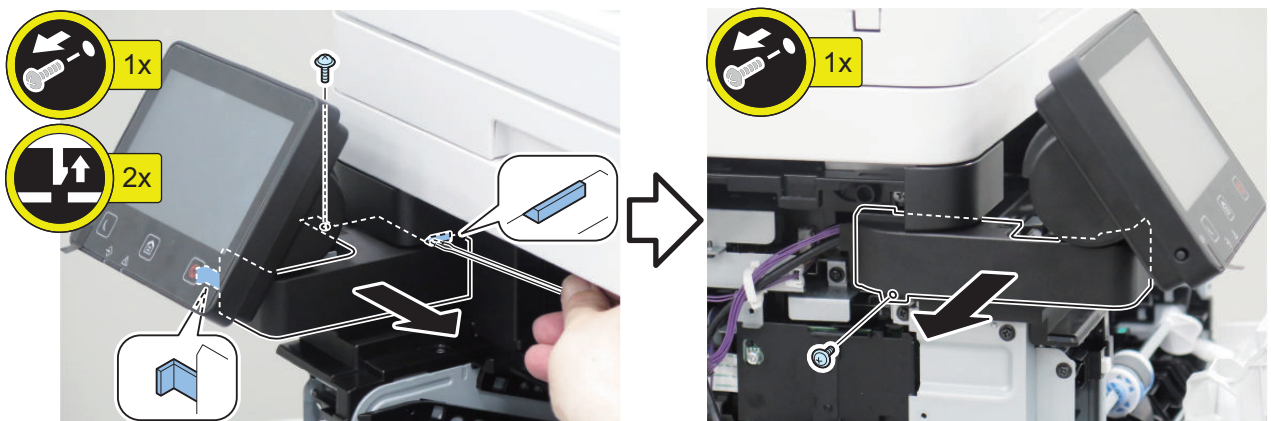
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Wireless LAN Unit" on page 124
4. "Removing the Main Controller Unit" on page 128
5. "Removing the DC Controller PCB Cover" on page 129

### ■ Procedure

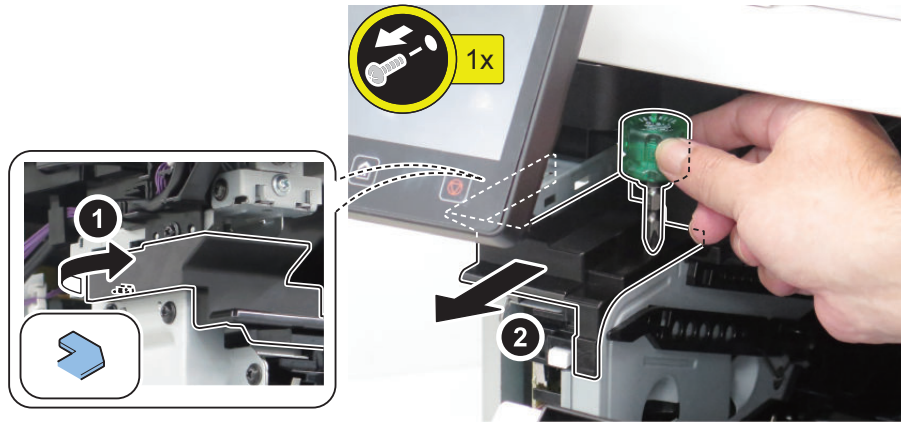
1.



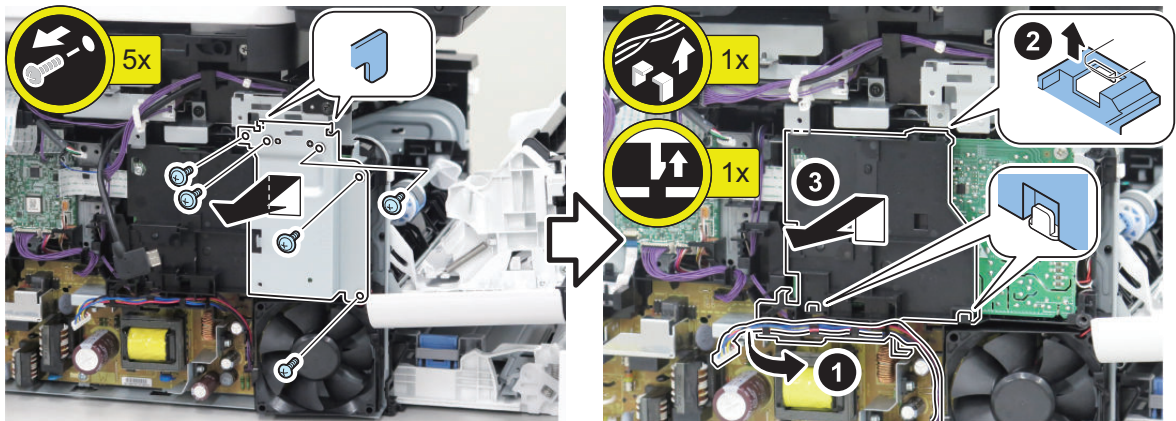
2.



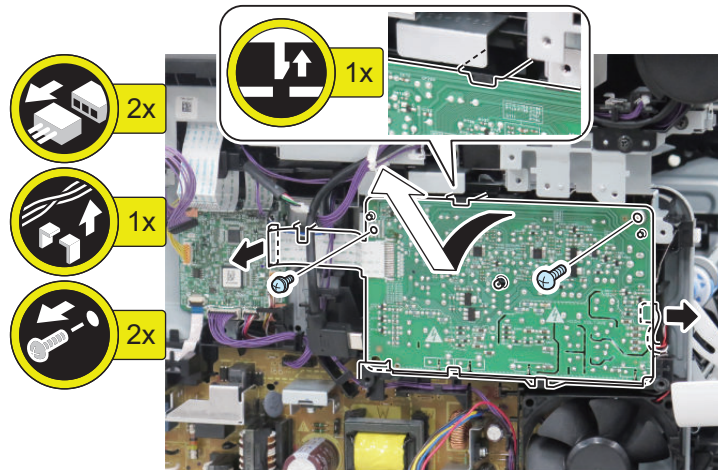
3.



4.

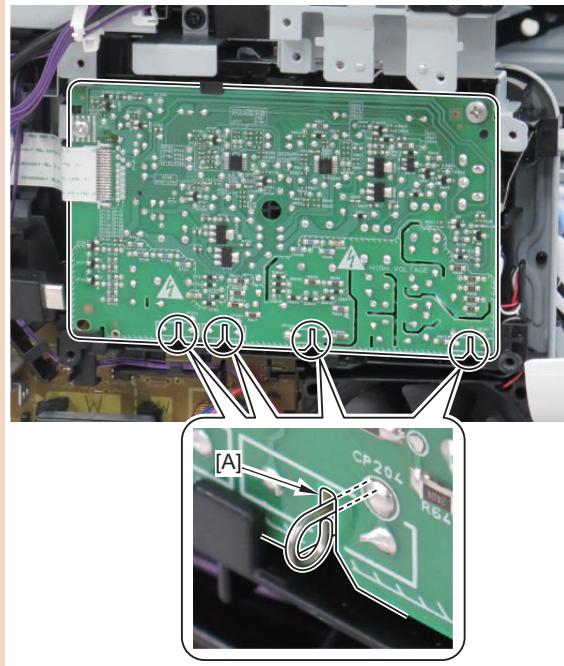


5.



**CAUTION:**

When installing, make sure that the groove [A] of High Voltage Power Supply PCB and Contact Spring are in contact.



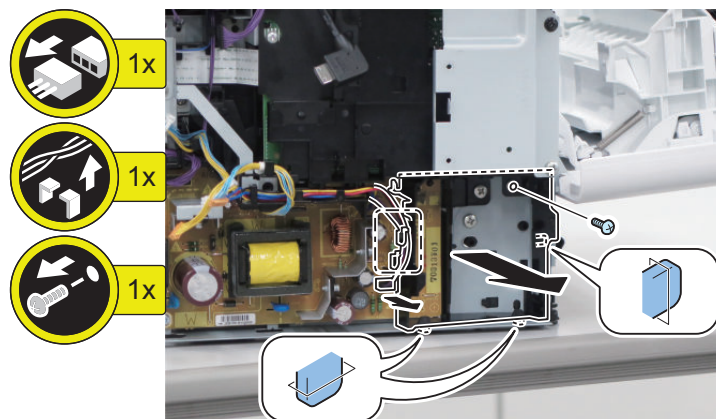
## ● Removing the Low Voltage Power Supply Unit

### ■ Preparation

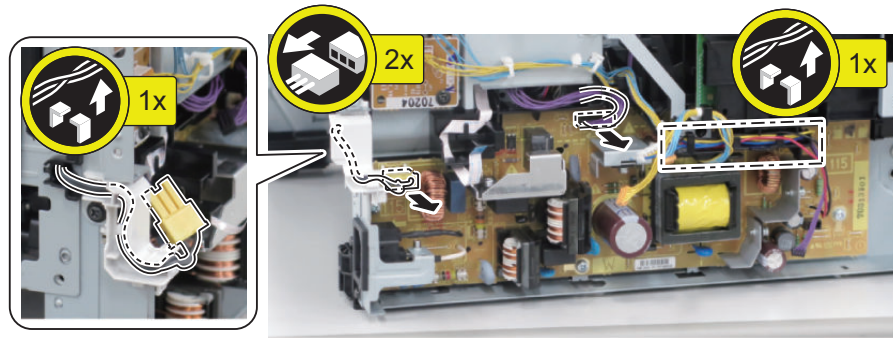
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Left Rear Cover" on page 89
4. "Removing the Right Cover" on page 81
5. "Removing the Rear Door" on page 91
6. "Removing the Wireless LAN Unit" on page 124
7. "Removing the Main Controller Unit" on page 128
8. "Removing the Main Fan" on page 125

### ■ Procedure

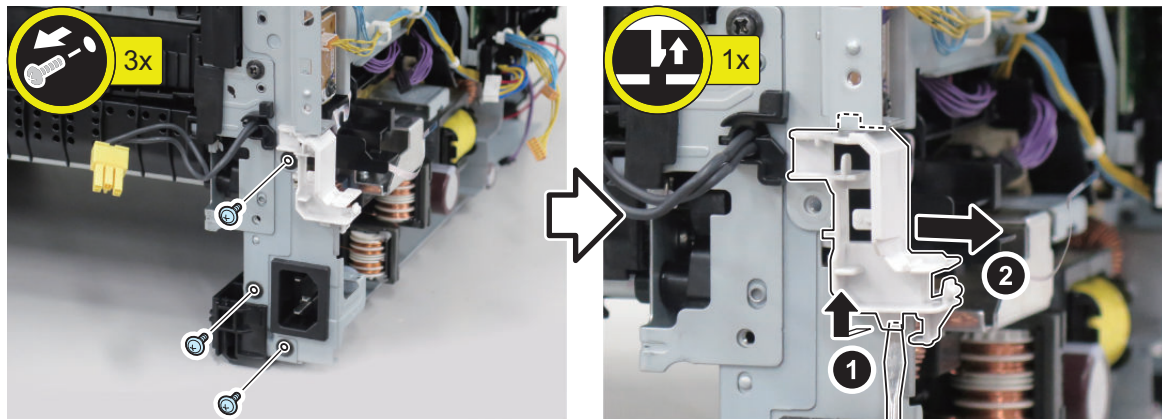
1.



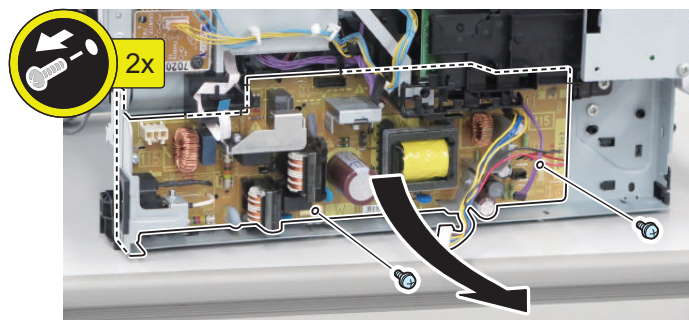
2.



3.



4.



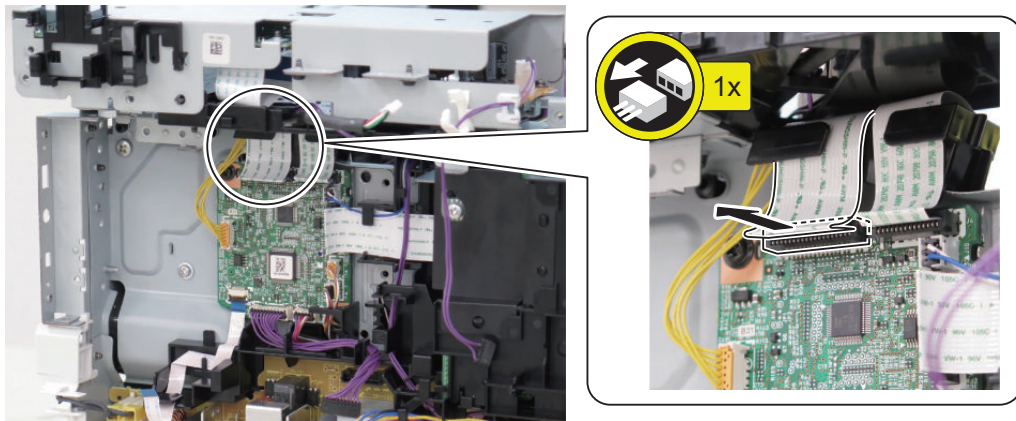
## ● Removing the Relay PCB

### ■ Preparation

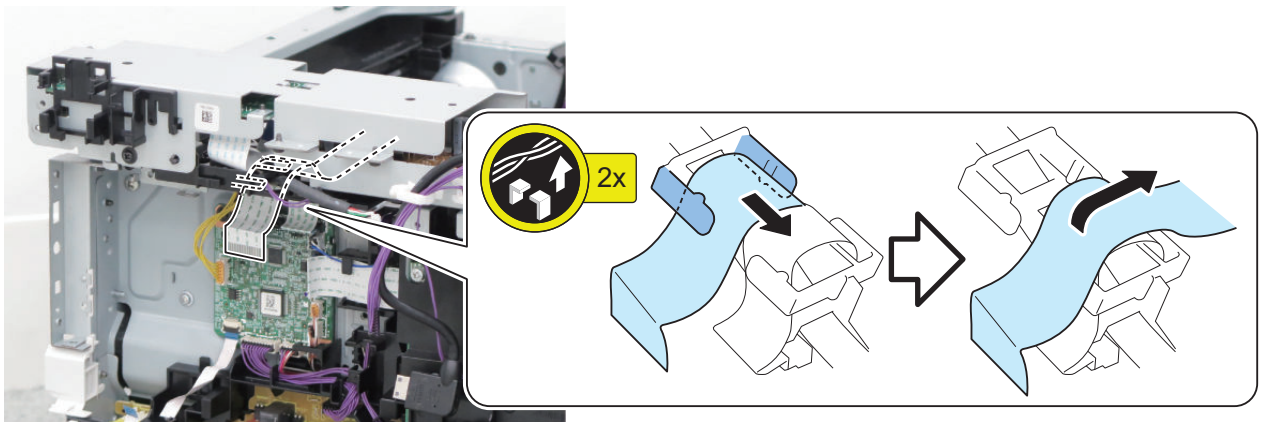
1. "Removing the Cartridge" on page 81
2. "Removing the Cartridge Door" on page 90
3. "Removing the Left Cover" on page 85
4. "Removing the Right Cover" on page 81
5. "Removing the ADF Unit + Reader Unit" on page 95
6. "Removing the Upper Cover" on page 92
7. "Removing the Output Tray" on page 93
8. "Removing the Wireless LAN Unit" on page 124
9. "Removing the Main Controller Unit" on page 128
10. "Removing the DC Controller PCB Cover" on page 129

■ Procedure

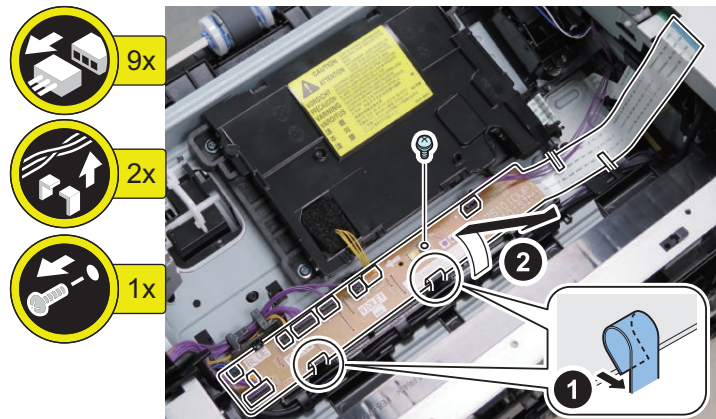
1.



2.



3.



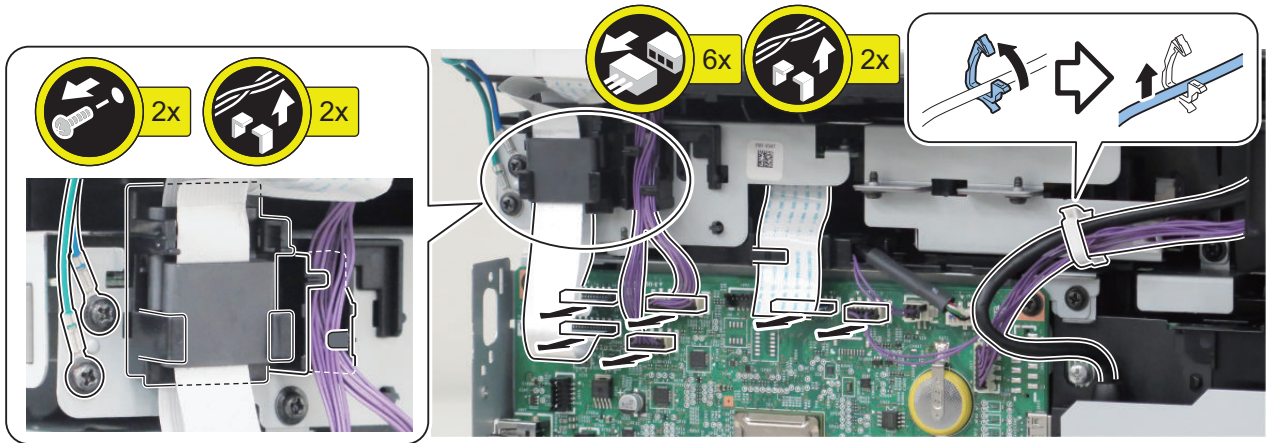
● Removing the Fax Unit(Fax model only)

■ Preparation

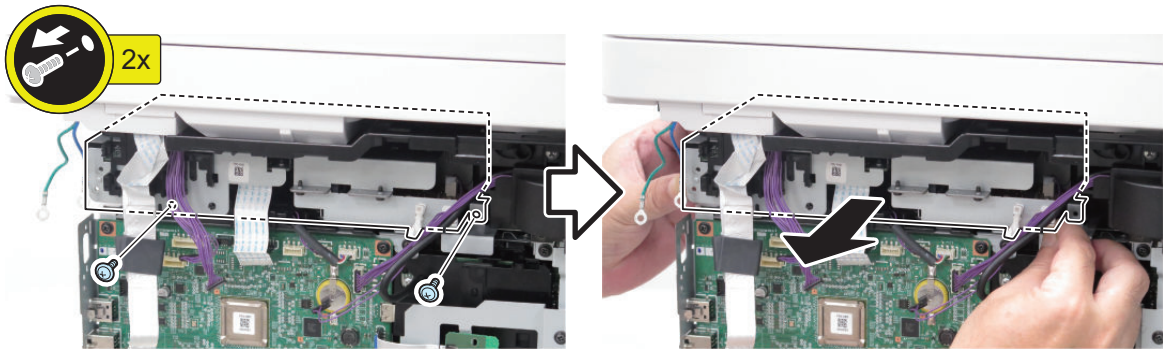
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85

■ Procedure

1.



2.



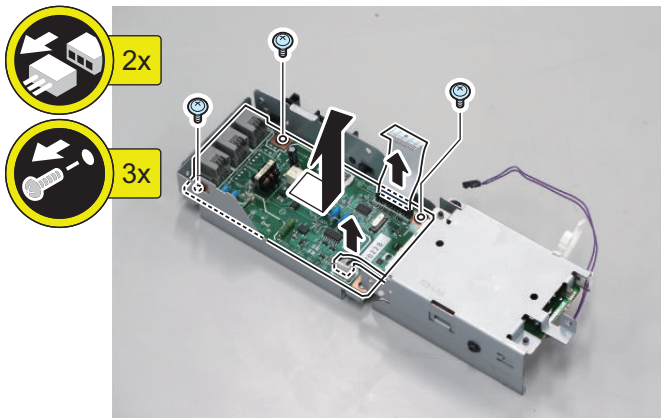
## ● Removing the FAX PCB(Fax model only)

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Fax Unit(Fax model only)" on page 134

### ■ Procedure

1.



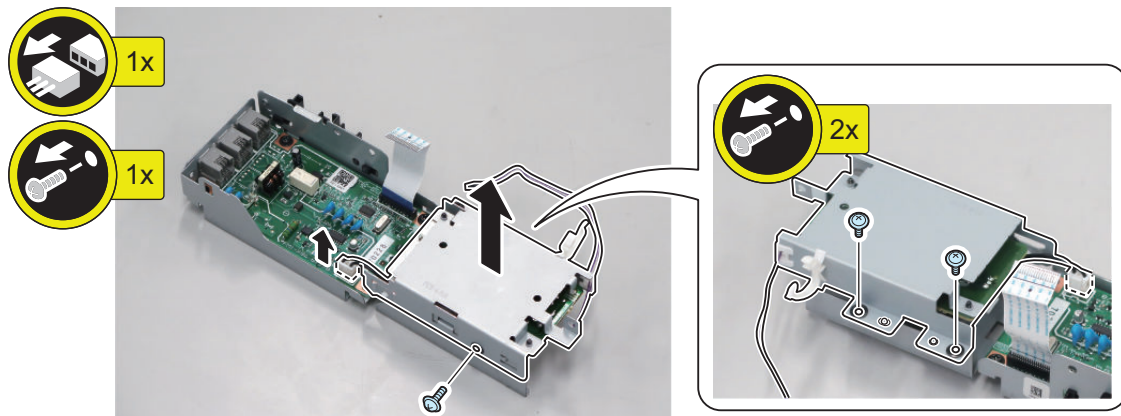
## ● Removing the OFF Hook PCB(Fax model only)

### ■ Preparation

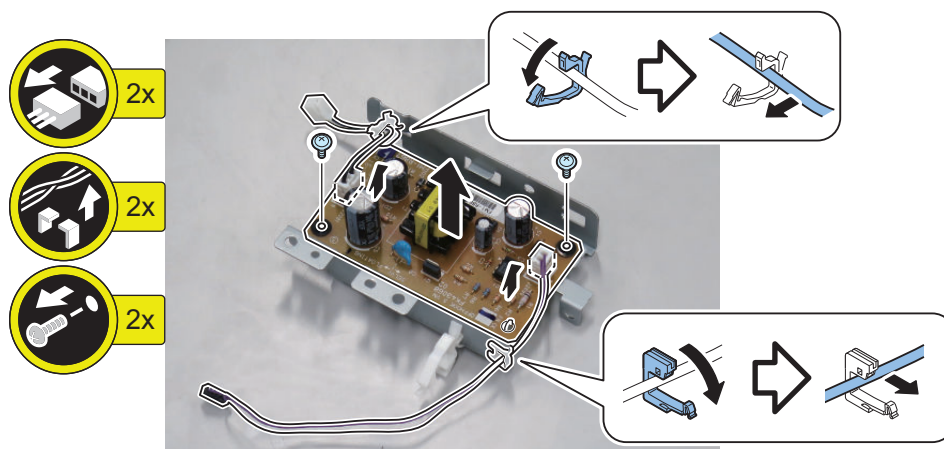
1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Fax Unit(Fax model only)" on page 134

### ■ Procedure

1.



2.



## ● Removing the Speaker(Fax model only)

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Right Cover" on page 81

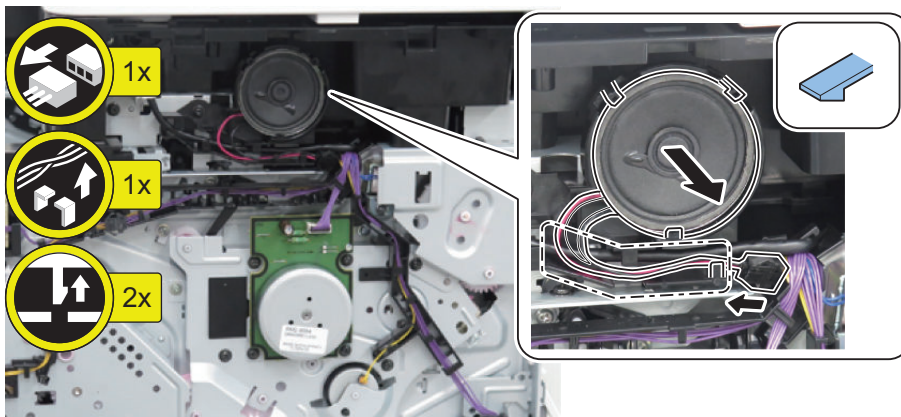
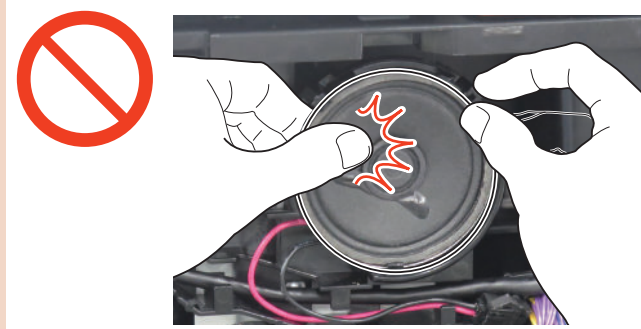


## ■ Procedure

### 1.

**CAUTION:**

- Do not directly touch the speaker of the Fax Unit.
- Be sure not to damage the speaker.



## Laser Exposure System

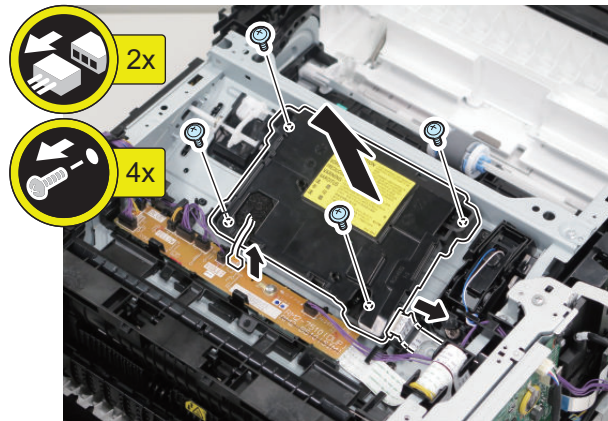
### Removing the Laser Scanner Unit

#### Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Right Cover" on page 81
4. "Removing the Control Panel Unit" on page 120
5. "Removing the ADF Unit + Reader Unit" on page 95
6. "Removing the Upper Cover" on page 92
7. "Removing the Output Tray" on page 93

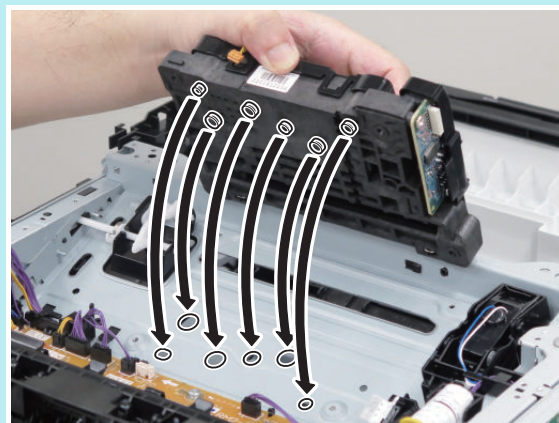
#### Procedure

1.



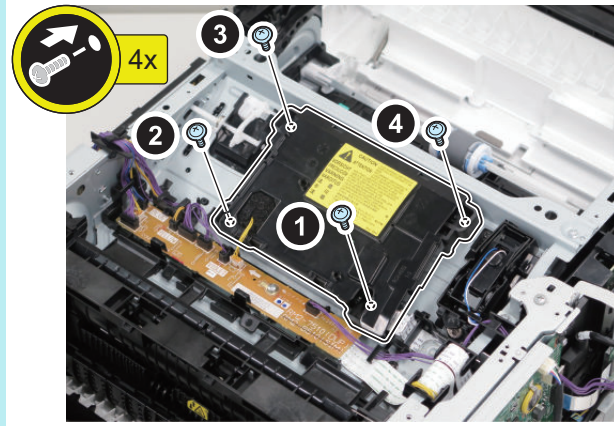
#### NOTE:

When installing, insert the bosses into the positioning holes, and check that the Laser Unit is correctly positioned.



**NOTE:**

When installing it, tighten the screws in the order of numbers in the illustration.



## Image Formation System

### ● Removing the Transfer Roller

#### ■ Preparation

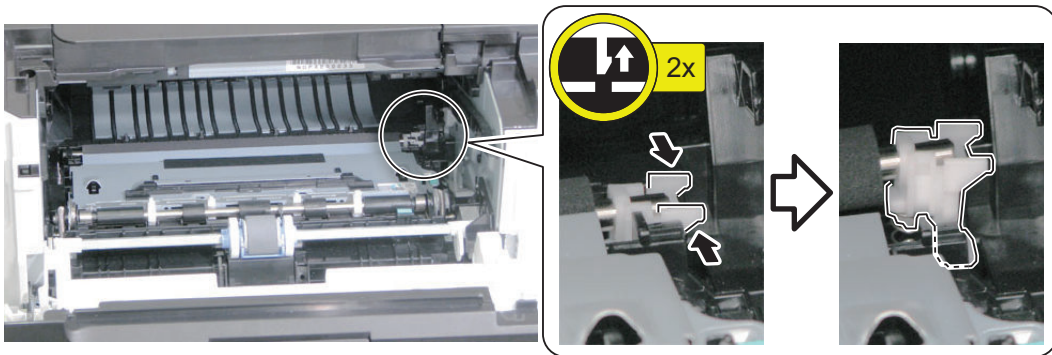
1. "Removing the Cartridge" on page 81

#### ■ Procedure

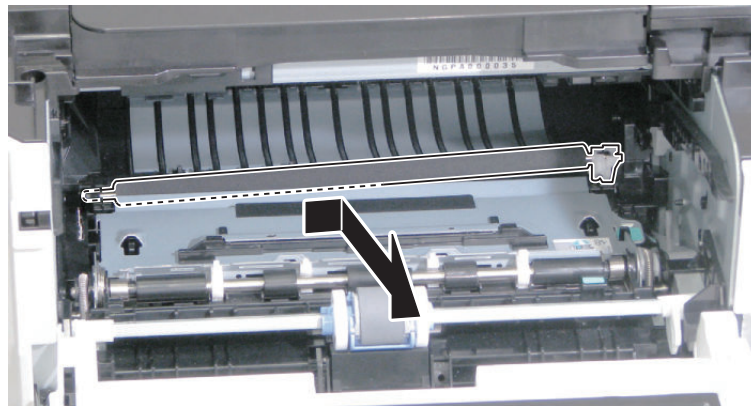
##### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.

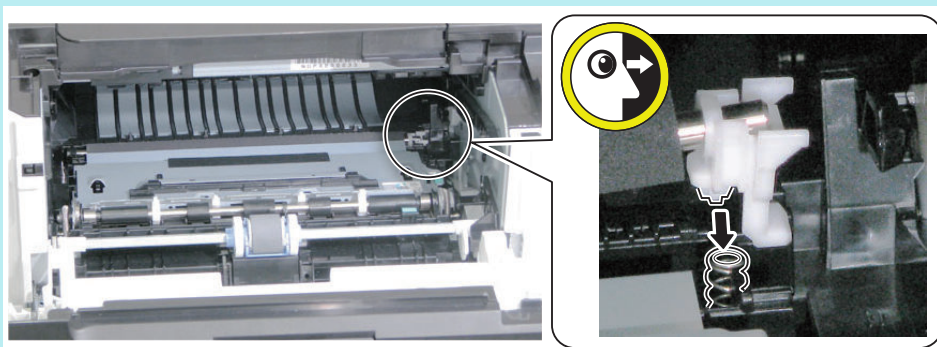


2.



##### NOTE:

Procedure for Installing the Transfer Roller. Be sure to fit the boss of the bushing to the spring.



## Fixing System

### ● Removing the Fixing Assembly

#### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Left Cover" on page 85
3. "Removing the Left Rear Cover" on page 89
4. "Removing the Right Cover" on page 81
5. "Removing the Rear Door" on page 91

#### ■ Procedure

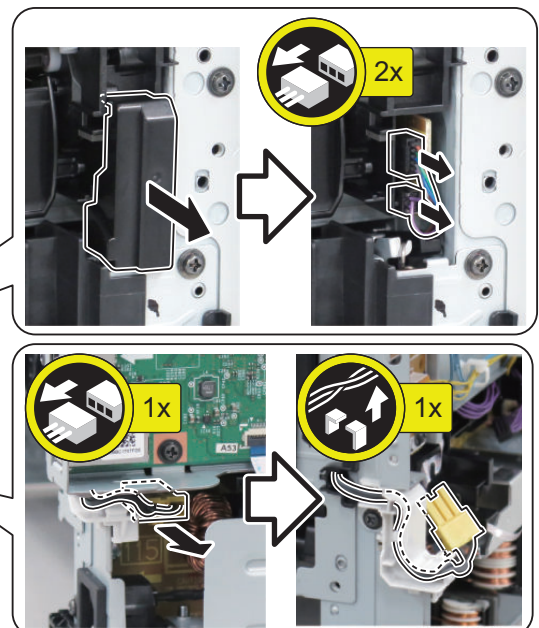
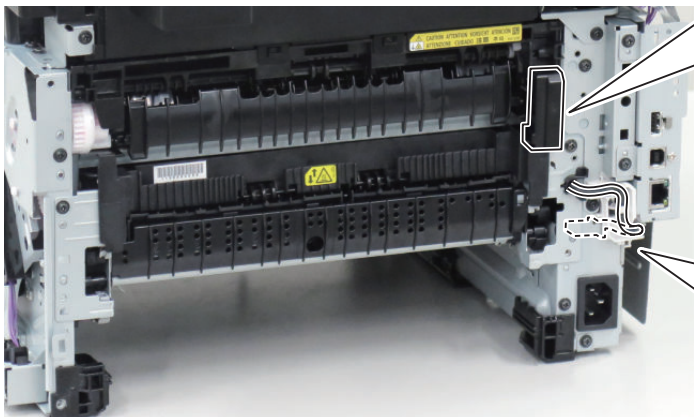
##### ⚠ CAUTION:

Since the Fixing Assembly is hot immediately after the power is turned OFF, give it time to cool down before removing it.

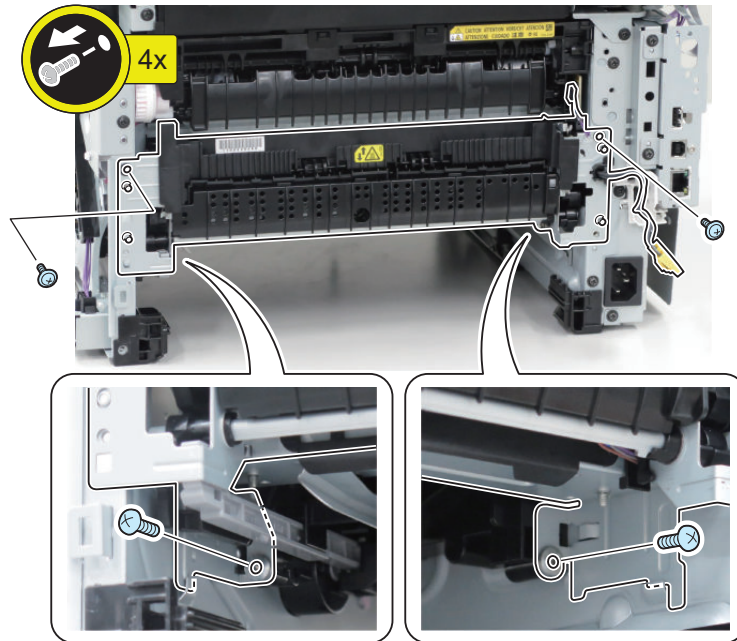
1.



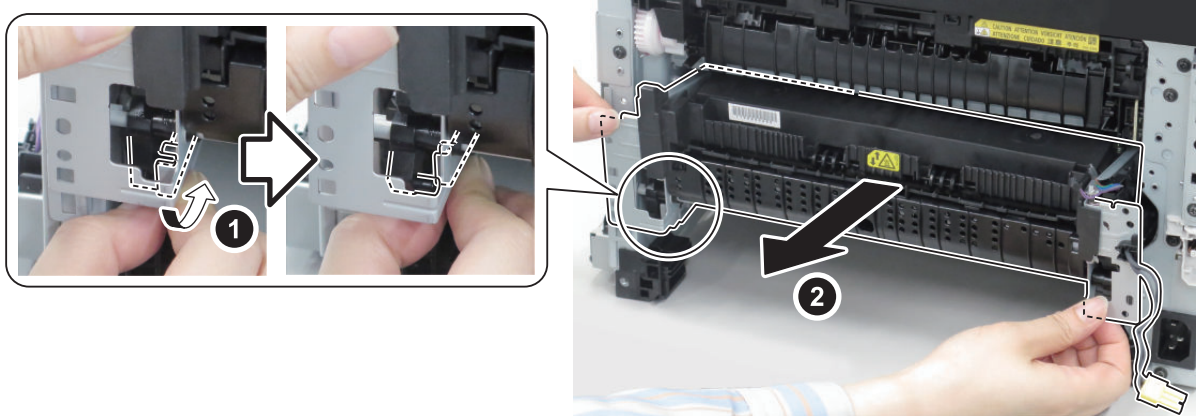
2.



3.



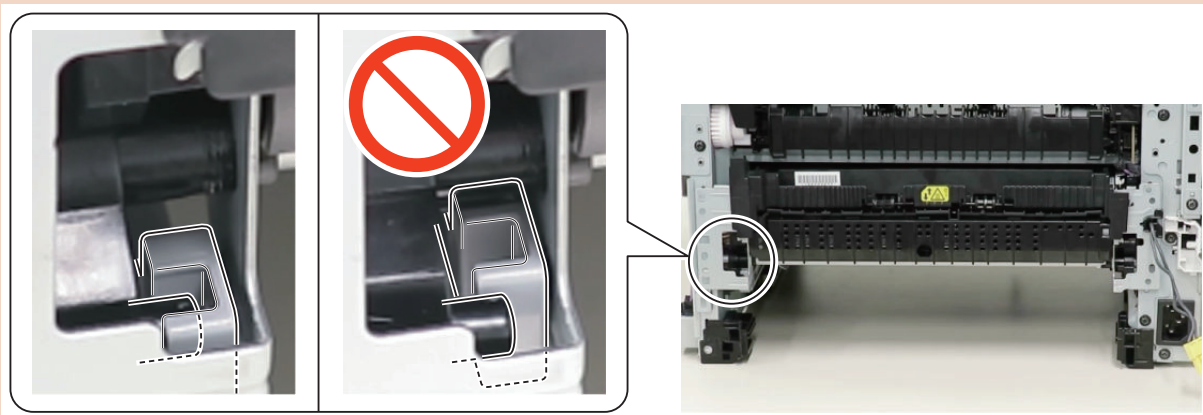
4.



**CAUTION:**

Points to Note when Installing the Link Arm.

Be sure to check that the Link Arm is installed properly, otherwise the Cartridge Cover cannot be closed.



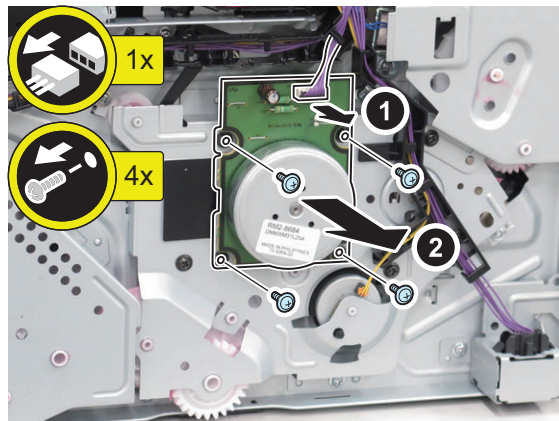
## ● Removing the Fixing Motor

### ■ Preparation

1. "Removing the Cartridge" on page 81
2. "Removing the Right Cover" on page 81

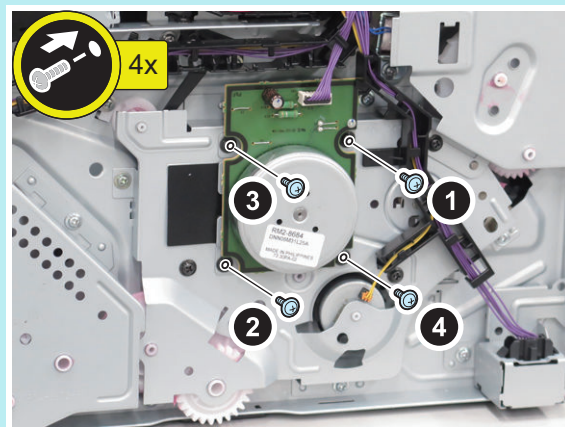
### ■ Procedure

1.



#### NOTE:

When installing it, tighten the screws in the order of numbers in the illustration.



## Pickup Feed Delivery System

### ● Removing the Cassette Pickup Roller Unit.

#### ■ Preparation

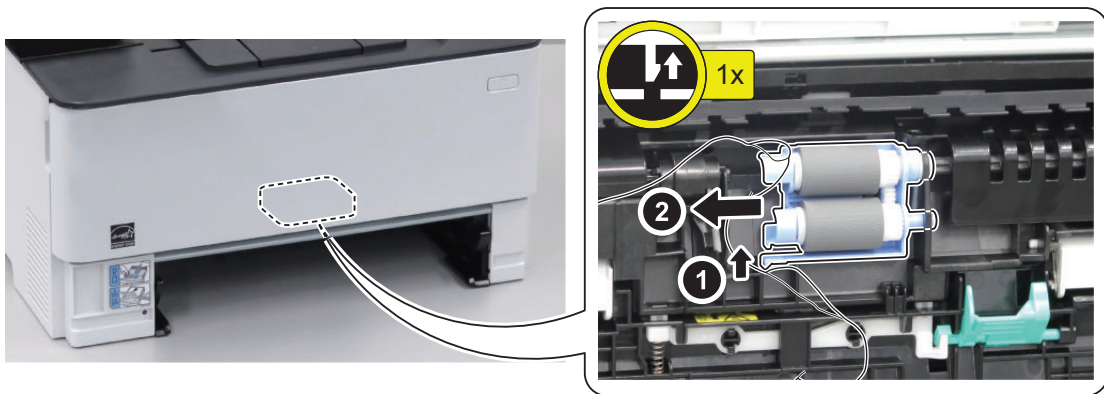
1. Remove the cassette.

#### ■ Procedure

##### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



### ● Removing the Cassette Separation Roller Unit

#### ■ Preparation

1. Remove the cassette.

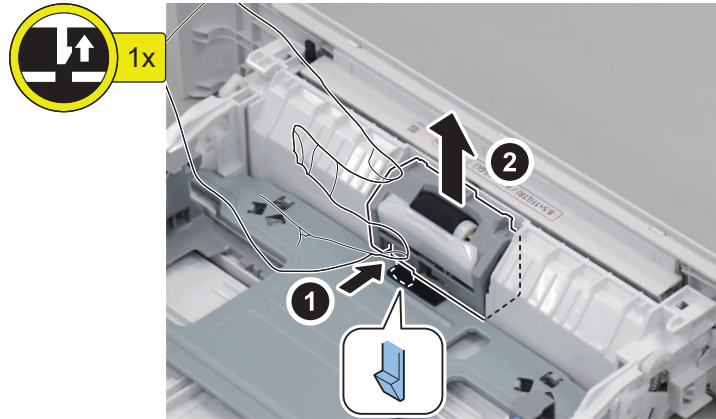


## ■ Procedure

### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



## ● Removing the MP Tray Pickup Roller Unit

### ■ Preparation

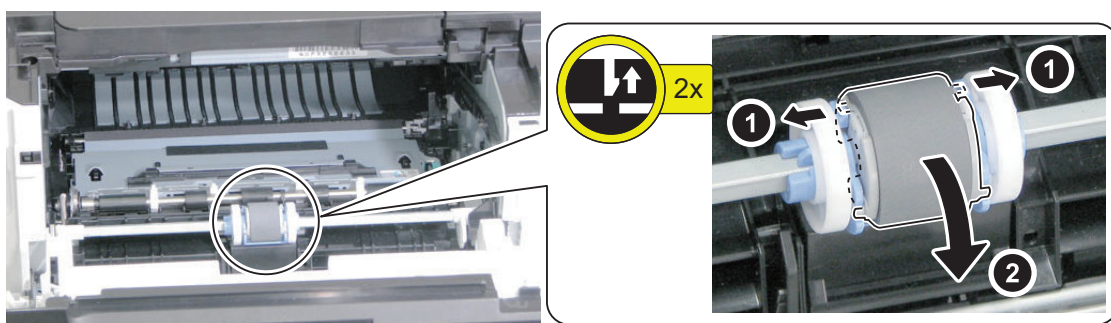
1. Remove the cassette.
2. “Removing the Cartridge” on page 81

### ■ Procedure

### CAUTION:

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



## ● Removing the MP Tray Separation Pad

### ■ Preparation

1. Remove the cassette.
2. “Removing the Cartridge” on page 81

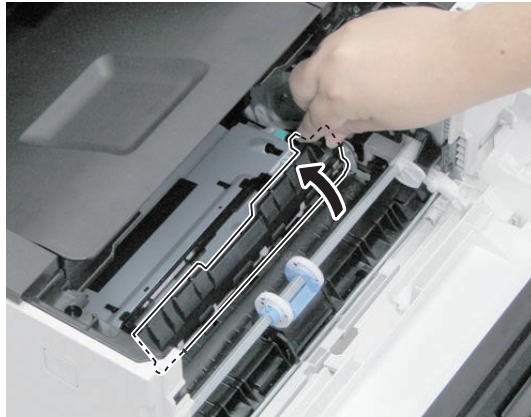
3. "Removing the MP Tray Pickup Roller Unit" on page 145

■ Procedure

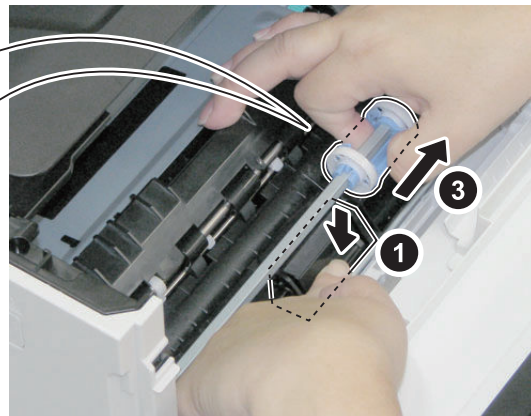
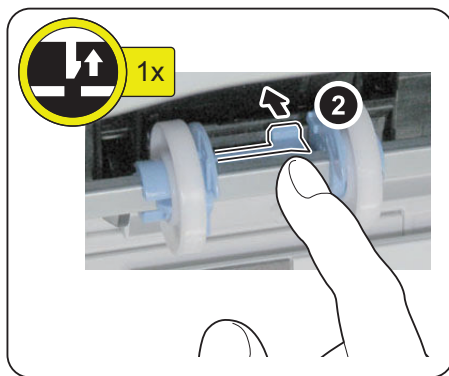
**CAUTION:**

Do not touch the surface of the roller with bare hands, as doing so will attach skin oil on it and decrease feedability.

1.



2.



3.



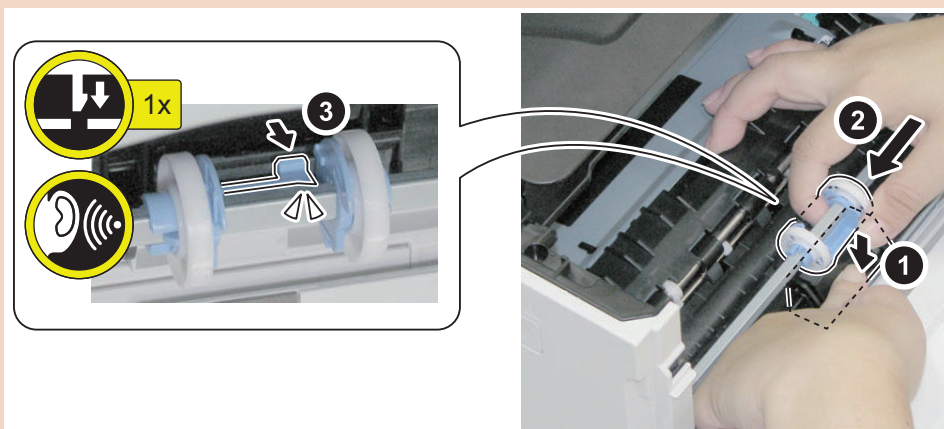
**CAUTION:**

## Points to Note at Installation

- When installing it, be sure that the grooves on the left and right and the spring are fitted correctly.



- Be sure to slide the MP Tray Roller Holder until it clicks.



## Removing the Registration Unit

### ■ Preparation

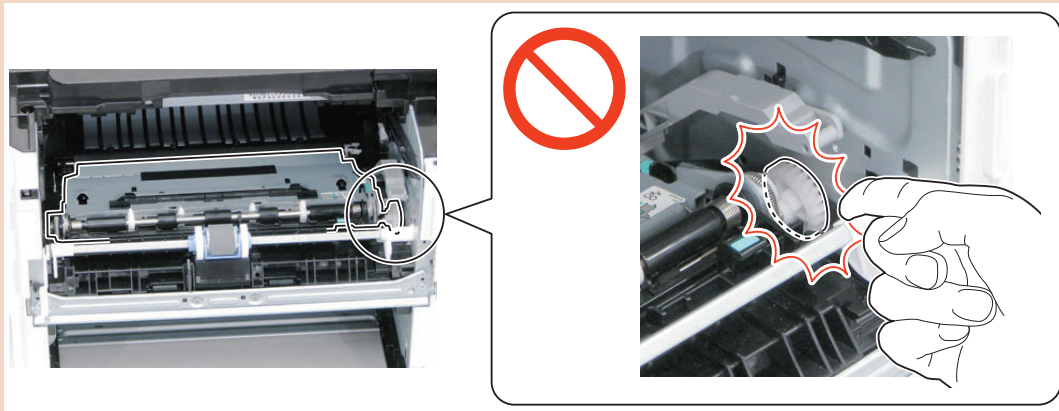
1. Remove the cassette.
2. [“Removing the Cartridge” on page 81](#)
3. [“Removing the Cartridge Door” on page 90](#)

## ■ Procedure

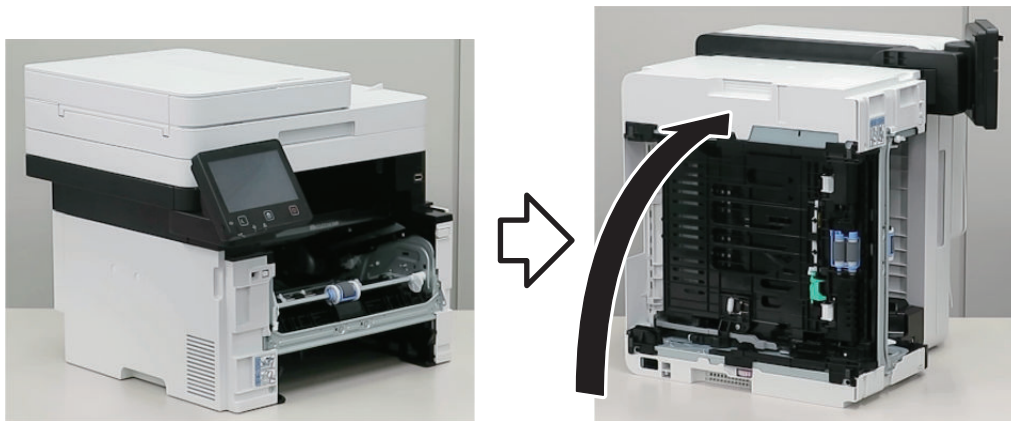
### CAUTION:

Do not touch the Gear Unit of the Registration Unit.

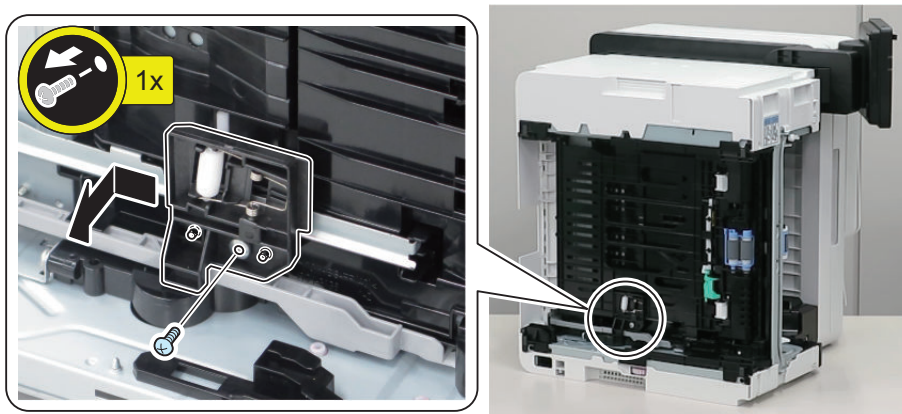
Grease is applied on the Gear Unit. If you have accidentally touched grease, wipe with lint-free paper so as not to smear other parts with your greasy hand.



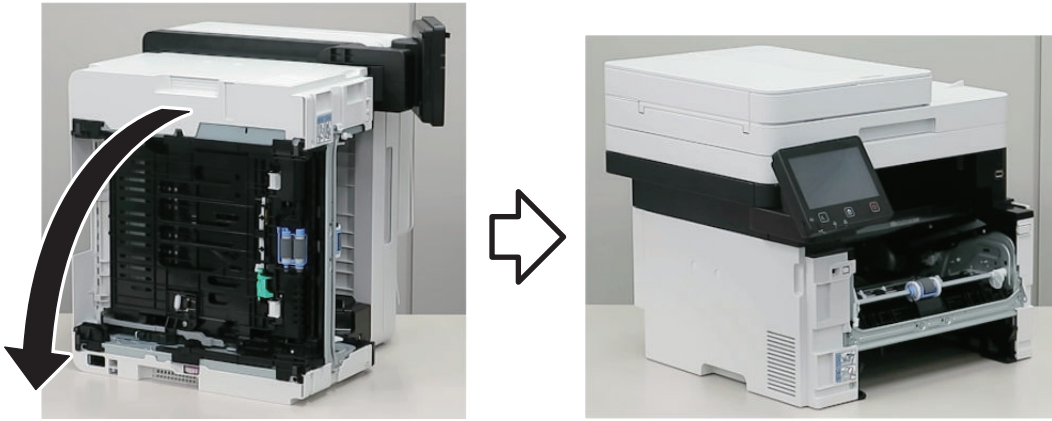
# 1.



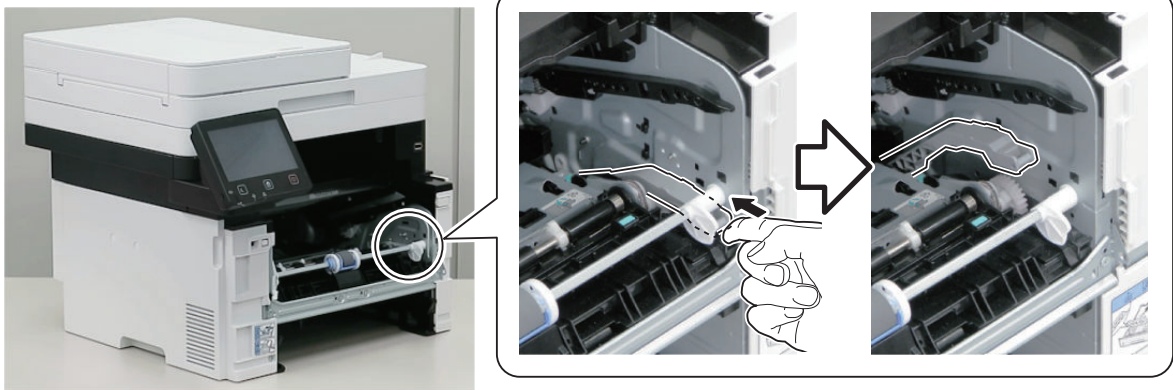
# 2.



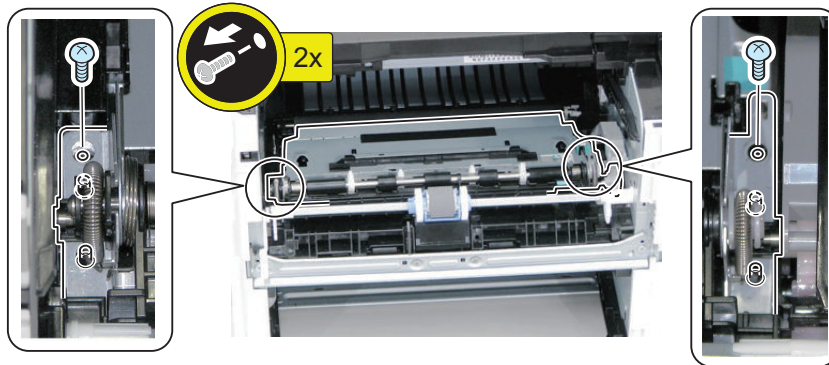
3.



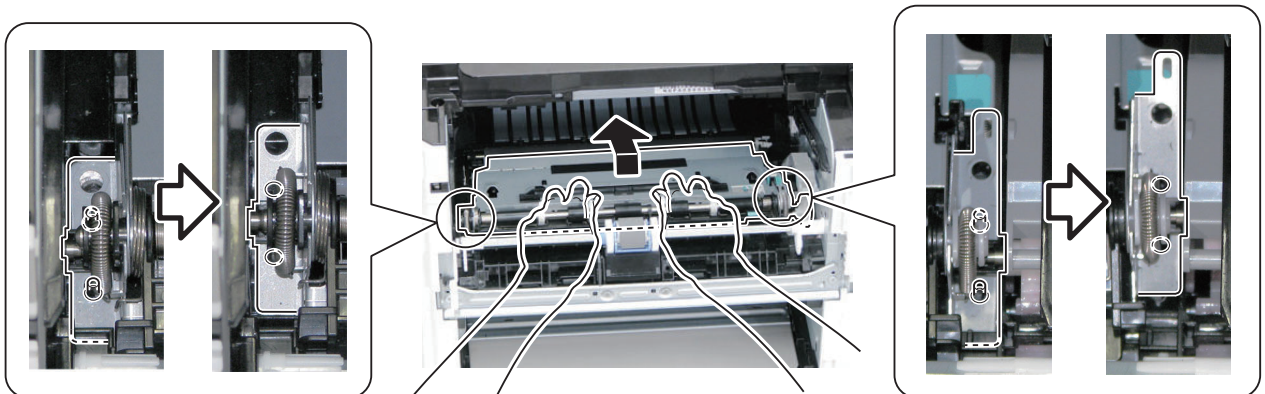
4.



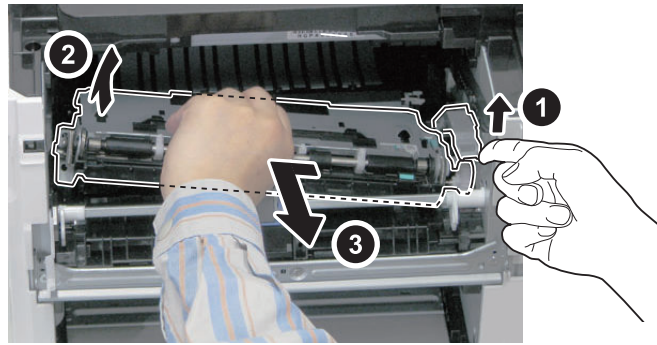
5.



6.

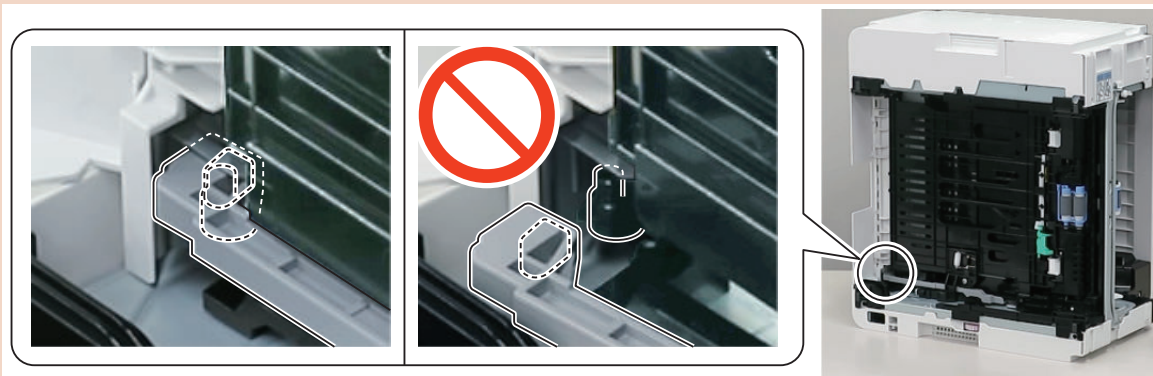


7.

**CAUTION:**

Points to Note when Installing the Link Arm.

Be sure to check that the Link Arm is installed properly, otherwise the Cartridge Cover cannot be closed.





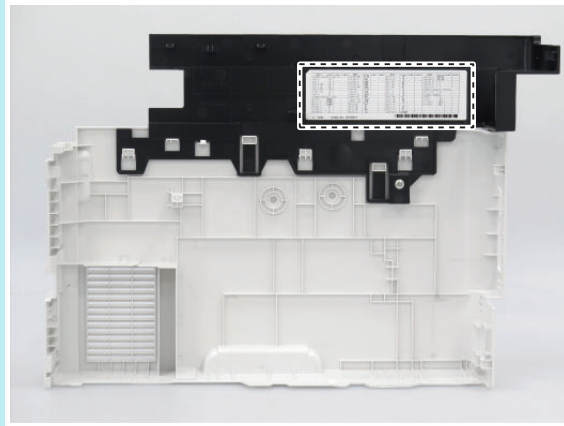
# Adjustment

Checking the Location Where the Service Label Is Affixed .....	152
Adjustment at Parts Replacement....	153

## Checking the Location Where the Service Label Is Affixed

**NOTE:**

The service label is affixed on the inside of the Left Cover Unit.





## Adjustment at Parts Replacement

### After Replacing the Control Panel

1. Execute the following service modes and adjust the coordinate position of the Touch Panel.
  - COPIER > ADJUST > PANEL > TOUCHCHK
2. Check that the value of the following service mode is [1].
  - COPIER > ADJUST > PANEL > TOUCH-R

#### CAUTION:

If the value has not changed to [1], perform the procedure from step 1 again.

### Before Replacing the Main Controller PCB

The following setting values are recorded in the Main Controller PCB. When the Main Controller PCB is replaced, these setting values are all returned to the default unless they are restored.

- User setting values
- Service mode setting values

These setting values can be restored by performing backup by any of the following methods:

Refer to the Backup List for the details of items that are backed up. ["Backup Data List" on page 300](#)

1. Enter the service mode shown below, and change the setting value to [1].
  - COPIER > OPTION > USER > SMD-EXPT

#### NOTE:

The setting [SMD-EXPT] can be configured either from the Control Panel or remote UI.

2. These setting values can be restored by performing backup by any of the following methods:
  - COPIER > FUNCTION > SYSTEM > EXPORT
  - Menu > Management Settings > Data Management > Import/Export > Export
  - RUI > Settings/Registration > Management Settings > Data Management > Import/Export > Export

#### CAUTION:

- Perform backup immediately before replacing the Main Controller PCB.
- When the Main Controller PCB is replaced, the user data, service data, and logs are initialized and the system manager ID and password are changed back to the default values (ID: 7654321 / PWD: 7654321).

3. Be sure to output the Serial No./BODY No. and the data entered in [Location] and use them when configuring the settings after replacing the PCB.

#### NOTE:

As for "Serial No./BODY No.", this number is referred to as "Serial No." in the user data list and the system manager data list, and is referred to as "BODY No." in the spec report.

- Menu > Output Report > Print List > User Data List
- Menu > Output Report > Print List > System Manager Data List
- COPIER > FUNCTION > MISC-P > SPEC

#### NOTE:

The output data of [Location] can be found in the system manager data list and the LUI shown below.

- Menu > Output Report > Print List > System Manager Data List
- Menu > Management Settings > Device Management > Device Information Settings > Location

## After Replacing the Main Controller PCB

### CAUTION:

The language displayed changes to English immediately after the replacement of the Main Controller PCB. Be sure to perform the following steps 1 to 5 in order to reflect the language of the country and the country-specific settings that had been configured before the replacement of the Main Controller PCB.

#### 1. Turn ON the power of the host machine.

#### 2. Enter service mode.

A Setup Guide screen (in English) for setting the time and date will appear. Forcibly open the service mode screen.

#### 3. Location information setting

[Setting value]

1: Japan, 2: North America, 3: Korea, 4: China, 5: Taiwan, 6: Europe, 7: Asia, 8: Oceania, 9: Brazil, 10: Latin America

- COPIER > OPTION > BODY > LOCALE

#### 4. Paper size configuration setting

[Setting value]

1: AB configuration, 2: Inch configuration, 3: A configuration, 4: AB/Inch configuration

- COPIER > OPTION > BODY > SIZE-LC

#### 5. Clear the setting information

- COPIER > FUNCTION > CLEAR > ALL

## ■ Clearing RCON Backup

#### 1. Execute the following service mode to clear the backup data of RCON.

- COPIER > FUNCTION > CLEAR > R-CON

## ■ Entering the XYZ Values

Entering the values shown on the service label

#### 1. Enter the values shown on the service label in service mode.

<W-PLT-X>

- COPIER > ADJUST > CCD > W-PLT-X

<W-PLT-Y>

- COPIER > ADJUST > CCD > W-PLT-Y

<W-PLT-Z>

- COPIER > ADJUST > CCD > W-PLT-Z

## ■ Calculating the Target Value of B&W Shading

#### 1. Turn OFF and then ON the power of the host machine, and then execute the following service mode.

- COPIER > FUNCTION > CCD > BW-TGT

## ■ Entering the Value of the Stream Reading Position

Entering the value shown on the service label

#### 1. Enter the value shown on the service label in service mode.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## ■ AGC Adjustment (Paper Front)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC
- COPIER > FUNCTION > CCD > CL-AGC

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC

### 4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ AGC Adjustment (Paper Back)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

## 2. Execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC2
- COPIER > FUNCTION > CCD > CL-AGC2

## 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC2

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC2

## 4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ Paper Back Shading Initial Measurement

### 1. Execute the following service mode without placing anything on the Stream Reading Glass.

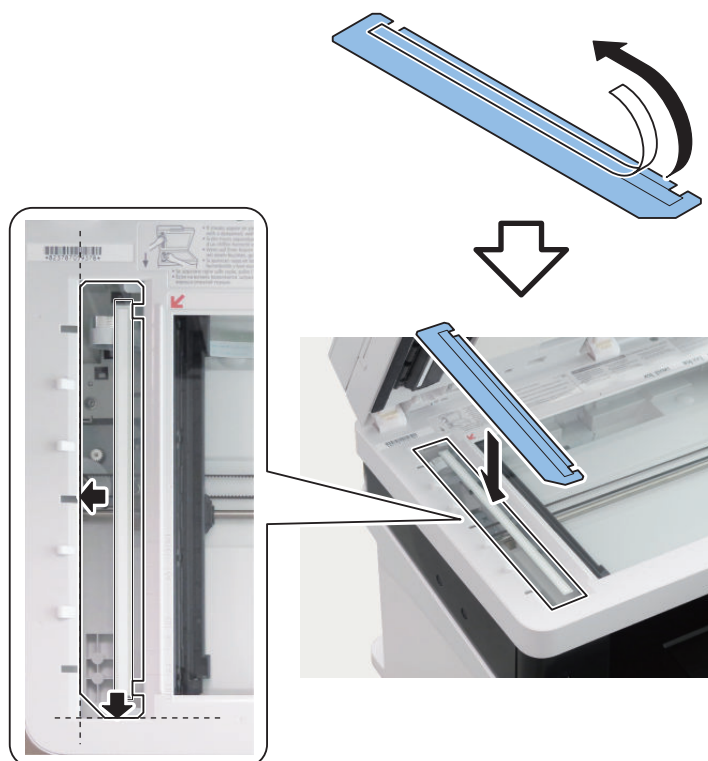
- COPIER > FUNCTION > CCD > BK-SHD1

- Place the Paper Back Shading Adjustment Member (FL1-4365) on the Stream Reading Glass, and execute the following service mode.

**CAUTION:**

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BK-SHD2



- Check the following service mode to determine if it was [1] successful or [0] failed.

- COPIER > FUNCTION > CCD > BK-SHDST

- If it failed, clean the Stream Reading Glass and the Paper Back Shading Adjustment Member (FL1-4365), and perform the procedure from step 1 again.

## ■ DF White Level (DF Shading Target) Adjustment

In the case of entering the values shown on the service label

- Enter the values shown on the service label in service mode.

- COPIER > ADJUST > CCD > DFTAR-R
- COPIER > ADJUST > CCD > DFTAR-G
- COPIER > ADJUST > CCD > DFTAR-B
- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

## ■ Copyboard Color Displacement Offset Adjustment

In the case of entering the values shown on the service label

### 1. Enter the values shown on the service label in service mode.

**NOTE:**

To reduce the number of label items, the values of 100-xx and 50-xx are the same.

<100-RG>

- COPIER > ADJUST > CCD > 50-RG
- COPIER > ADJUST > CCD > 100-RG

<100-GB>

- COPIER > ADJUST > CCD > 50-GB
- COPIER > ADJUST > CCD > 100-GB

## ■ ADF (Front/Back) Color Displacement Offset Adjustment

### 1. Enter the values shown on the service label in service mode.

**NOTE:**

To reduce the number of label items, the values of 100DF-xx and 50DF-xx are the same.

<100-DF-RG>

- COPIER > ADJUST > CCD > 50DF-RG
- COPIER > ADJUST > CCD > 100DF-RG

<100-DF-GB>

- COPIER > ADJUST > CCD > 50DF-GB
- COPIER > ADJUST > CCD > 100DF-GB

<100DF2RG>

- COPIER > ADJUST > CCD > 50DF2RG
- COPIER > ADJUST > CCD > 100DF2RG

<100DF2GB>

- COPIER > ADJUST > CCD > 50DF2GB
- COPIER > ADJUST > CCD > 100D2GB

## ■ PASCAL Adjustment

In the case of entering the values shown on the service label

### 1. Enter the value shown on the service label in service mode.

- COPIER > ADJUST > PASCAL > OFST-P-K

## ■ Copyboard Geometric Adjustment

In the case of entering the values shown on the service label

### 1. Enter the values shown on the service label in service mode.

- COPIER > ADJUST > ADJ-XY > ADJ-X
- COPIER > ADJUST > ADJ-XY > ADJ-Y
- COPIER > ADJUST > ADJ-XY > ADJ-X-MG

## ■ ADF (Front/Back) Geometric Adjustment

In the case of entering the values shown on the service label

### 1. Enter the values shown on the service label in service mode.

- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF
- COPIER > ADJUST > ADJ-XY > ADJY-DF2
- FEEDER > ADJUST > DOCST
- FEEDER > ADJUST > DOCST2
- FEEDER > ADJUST > LA-SPEED
- FEEDER > ADJUST > LA-SPD2

## ■ Entering the MFT Values

1. Enter the following values shown on the service label in the following locations in service mode.

### NOTE:

To reduce the number of label items, the setting values are the same.

- The values of MTF-M1, MTF-M4, and MTF-M7 are the same.
- The values of MTF-M2, MTF-M5, and MTF-M8 are the same.
- The values of MTF-M3, MTF-M6, and MTF-M9 are the same.

<MTF-M1>

- COPIER > ADJUST > CCD > MTF-M1
- COPIER > ADJUST > CCD > MTF-M4
- COPIER > ADJUST > CCD > MTF-M7

<MTF-M2>

- COPIER > ADJUST > CCD > MTF-M2
- COPIER > ADJUST > CCD > MTF-M5
- COPIER > ADJUST > CCD > MTF-M8

<MTF-M3>

- COPIER > ADJUST > CCD > MTF-M3
- COPIER > ADJUST > CCD > MTF-M6
- COPIER > ADJUST > CCD > MTF-M9

### NOTE:

To reduce the number of label items, the setting values are the same.

- The values of MTF2-M1, MTF2-M4, and MTF2-M7 are the same.
- The values of MTF2-M2, MTF2-M5, and MTF2-M8 are the same.
- The values of MTF2-M3, MTF2-M6, and MTF2-M9 are the same.

<MTF2-M1>

- COPIER > ADJUST > CCD > MTF2-M1
- COPIER > ADJUST > CCD > MTF2-M4
- COPIER > ADJUST > CCD > MTF2-M7

<MTF2-M2>

- COPIER > ADJUST > CCD > MTF2-M2
- COPIER > ADJUST > CCD > MTF2-M5
- COPIER > ADJUST > CCD > MTF2-M8

<MTF2-M3>

- COPIER > ADJUST > CCD > MTF2-M3
- COPIER > ADJUST > CCD > MTF2-M6
- COPIER > ADJUST > CCD > MTF2-M9

### NOTE:

To reduce the number of label items, the setting values are the same.

- The values of MTF3-M1, MTF3-M4, and MTF3-M7 are the same.
- The values of MTF3-M2, MTF3-M5, and MTF3-M8 are the same.
- The values of MTF3-M3, MTF3-M6, and MTF3-M9 are the same.

<MTF3-M1>

- COPIER > ADJUST > CCD > MTF3-M1
- COPIER > ADJUST > CCD > MTF3-M4
- COPIER > ADJUST > CCD > MTF3-M7

<MTF3-M2>

- COPIER > ADJUST > CCD > MTF3-M2
- COPIER > ADJUST > CCD > MTF3-M5
- COPIER > ADJUST > CCD > MTF3-M8

<MTF3-M3>

- COPIER > ADJUST > CCD > MTF3-M3
- COPIER > ADJUST > CCD > MTF3-M6
- COPIER > ADJUST > CCD > MTF3-M9

**NOTE:**

To reduce the number of label items, the setting values are the same.

- The values of MTF-S1, MTF-S4, and MTF-S7 are the same.
- The values of MTF-S2, MTF-S5, and MTF-S8 are the same.
- The values of MTF-S3, MTF-S6, and MTF-S9 are the same.

## &lt;MTF-S1&gt;

- COPIER > ADJUST > CCD > MTF-S1
- COPIER > ADJUST > CCD > MTF-S4
- COPIER > ADJUST > CCD > MTF-S7

## &lt;MTF-S2&gt;

- COPIER > ADJUST > CCD > MTF-S2
- COPIER > ADJUST > CCD > MTF-S5
- COPIER > ADJUST > CCD > MTF-S8

## &lt;MTF-S3&gt;

- COPIER > ADJUST > CCD > MTF-S3
- COPIER > ADJUST > CCD > MTF-S6
- COPIER > ADJUST > CCD > MTF-S9

**NOTE:**

To reduce the number of label items, the setting values are the same.

- The values of MTF2-S1, MTF2-S4, and MTF2-S7 are the same.
- The values of MTF2-S2, MTF2-S5, and MTF2-S8 are the same.
- The values of MTF2-S3, MTF2-S6, and MTF2-S9 are the same.

## &lt;MTF2-S1&gt;

- COPIER > ADJUST > CCD > MTF2-S1
- COPIER > ADJUST > CCD > MTF2-S4
- COPIER > ADJUST > CCD > MTF2-S7

## &lt;MTF2-S2&gt;

- COPIER > ADJUST > CCD > MTF2-S2
- COPIER > ADJUST > CCD > MTF2-S5
- COPIER > ADJUST > CCD > MTF2-S8

## &lt;MTF2-S3&gt;

- COPIER > ADJUST > CCD > MTF2-S3
- COPIER > ADJUST > CCD > MTF2-S6
- COPIER > ADJUST > CCD > MTF2-S9

**NOTE:**

To reduce the number of label items, the setting values are the same.

- The values of MTF3-S1, MTF3-S4, and MTF3-S7 are the same.
- The values of MTF3-S2, MTF3-S5, and MTF3-S8 are the same.
- The values of MTF3-S3, MTF3-S6, and MTF3-S9 are the same.

## &lt;MTF3-S1&gt;

- COPIER > ADJUST > CCD > MTF3-S1
- COPIER > ADJUST > CCD > MTF3-S4
- COPIER > ADJUST > CCD > MTF3-S7

## &lt;MTF3-S2&gt;

- COPIER > ADJUST > CCD > MTF3-S2
- COPIER > ADJUST > CCD > MTF3-S5
- COPIER > ADJUST > CCD > MTF3-S8

## &lt;MTF3-S3&gt;

- COPIER > ADJUST > CCD > MTF3-S3
- COPIER > ADJUST > CCD > MTF3-S6
- COPIER > ADJUST > CCD > MTF3-S9



## ■ Entering the Linearity Correction Values

### 1. Enter the values shown on the service label in service mode.

- COPIER > ADJUST > CCD > LNR-GA-R
- COPIER > ADJUST > CCD > LNR-GA-G
- COPIER > ADJUST > CCD > LNR-GA-B
- COPIER > ADJUST > CCD > LNR-OF-R
- COPIER > ADJUST > CCD > LNR-OF-G
- COPIER > ADJUST > CCD > LNR-OF-B

## ■ Executing Initial Adjustment

### 1. To set the wireless LAN function, enter the service mode shown below and change the setting value to [1]. (In the case of the host machine having the wireless LAN function)

- COPIER > OPTION > ACC > WLAN

### 2. Setup Guide will be activated by turning OFF and then ON the power of the host machine. Configure the settings according to the instruction on the screen.

### 3. In the following service mode, adjust the Touch Panel.

- COPIER > ADJUST > PANEL > TOUCHCHK

## ■ Transferring the Serial No./BODY No.

### 1. In the following LUI, enter the Serial No./BODY No. (8-digit alphanumeric number).

#### NOTE:

As for "Serial No./BODY No.", this number is referred to as "Serial No." in the user data list and the system manager data list, and is referred to as "BODY No." in the spec report.

- Menu > Management Settings > Device Management > Device Information Settings > Location

### 2. Execute the following service mode, and write down the Serial No./BODY No. on the Main Controller PCB.

- COPIER > OPTION > SERIAL > SN-MAIN

### 3. Turn OFF and then ON the power of the host machine.

### 4. Output the reports from the following service mode and LUI menu, and check the reports.

- COPIER > FUNCTION > MISC-P > SPEC
- Menu > Output Report > Print List > User Data List
- Menu > Output Report > Print List > System Manager Data List

## ■ Migrating the User Data and Service Mode Setting Information

### 1. Enter service mode, and set the following item to [1].

- COPIER > OPTION > USER > SMD-EXPT

#### NOTE:

The setting [SMD-EXPT] can be configured either from the Control Panel or remote UI.

### 2. Restore the data in the same way as that of backup.

Refer to the Backup List for the details of items that are restored. "[Backup Data List](#)" on page 300

- COPIER > FUNCTION > SYSTEM > IMPORT
- Menu > Management Settings > Data Management > Import/Export > Import
- RUI > Settings/Registration > Management Settings > Data Management > Import/Export > Import

#### CAUTION:

Be sure to restore the data after replacing the Main Controller PCB.

**3. Enter service mode, and set the following item to [0].**

- COPIER > OPTION > USER > SMD-EXPT

**NOTE:**

The setting [SMD-EXPT] can be configured either from the Control Panel or remote UI.

**■ Reinstalling the Drivers (Only When the MFNP Port Is Used)****NOTE:**

- In the case of setting the print port in a TCP/IP environment, the drivers do not need to be reinstalled. Refer to "Setting Up the Network Environment" in the User's Guide, and set up the network environment again.
- The print port being used is shown in Control Panel > Hardware and Sound > Devices and Printers > "Printer Properties" of the printer used.

**1. Uninstall the following drivers on the user's PC.**

- Printer driver
- Fax driver
- Scanner driver
- MF Scan Utility

**2. Refer to the following items in Getting Started and install the drivers that were uninstalled.**

- In case of network connection: "To connect via wired LAN"
- In case of USB connection: "To connect via USB"

**NOTE:**

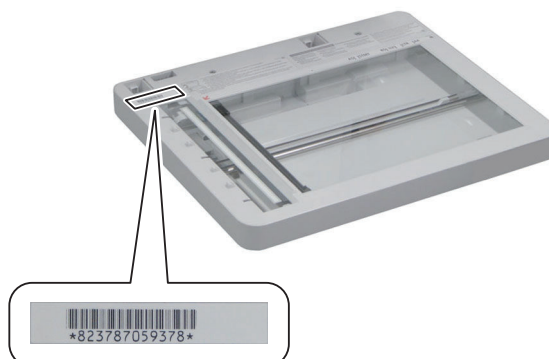
When the MFNP port is used, the MAC address information changes after replacement of the Main Controller PCB. Therefore, when the PC and the machine are connected by the network, the PC will not be able to recognize the machine on the network. When the PC and the machine are connected by USB, the PC will not be able to recognize the machine if the USB ID is changed. That is why the drivers need to be reinstalled.

## After Replacing the Reader Unit

### Entering the XYZ Values

Entering the values shown on the barcode label

1. Check the setting value of the Standard White Plate.



2. After entering the X, Y, and Z values shown on the barcode on the Copyboard Glass in the following service mode items, and then write the entered values (the X, Y, and Z values shown on the barcode on the Copyboard Glass) on the service label.

#### NOTE:

The value of W-PLT-X: The first four digits of the value on the label

The value of W-PLT-Y: The four digits in the middle of the value on the label

The value of W-PLT-Z: The last four digits of the value on the label

<W-PLT-X>

- COPIER > ADJUST > CCD > W-PLT-X

<W-PLT-Y>

- COPIER > ADJUST > CCD > W-PLT-Y

<W-PLT-Z>

- COPIER > ADJUST > CCD > W-PLT-Z

### Calculating the Target Value of B&W Shading

1. Turn OFF and then ON the power of the host machine, and then execute the following service mode.
  - COPIER > FUNCTION > CCD > BW-TGT

### Entering the Value of the Stream Reading Position

In the case of entering a provisional value

1. Enter a provisional value.

Change the value of the following service mode setting to -20.

- COPIER > ADJUST > ADJ-XY > STRD-POS

2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > INSTALL > STRD-POS

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following value. If it remains at "-20", the operation result is judged to be "failed".

- COPIER > ADJUST > ADJ-XY > STRD-POS

### 4. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > INSTALL > STRD-POS

### 5. If the operation was "successful", write down the following value on the service label.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## ■ AGC Adjustment (Paper Front)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC
- COPIER > FUNCTION > CCD > CL-AGC

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC

### 4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ AGC Adjustment (Paper Back)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC2
- COPIER > FUNCTION > CCD > CL-AGC2

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC2

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC2

### 4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ Paper Back Shading Initial Measurement

### 1. Execute the following service mode without placing anything on the Stream Reading Glass.

- COPIER > FUNCTION > CCD > BK-SHD1

- Place the Paper Back Shading Adjustment Member (FL1-4365) on the Stream Reading Glass, and execute the following service mode.

**CAUTION:**

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BK-SHD2



- Check the following service mode to determine if it was [1] successful or [0] failed.

- COPIER > FUNCTION > CCD > BK-SHDST

- If it failed, clean the Stream Reading Glass and the Paper Back Shading Adjustment Member (FL1-4365), and perform the procedure from step 1 again.

## ■ DF White Level (DF Shading Target) Adjustment

In the case of entering a provisional value

- Change the values of the following service mode settings to 299.

- COPIER > ADJUST > CCD > DFTAR-R
- COPIER > ADJUST > CCD > DFTBK-R

Change the values of the following service mode settings to 309.

- COPIER > ADJUST > CCD > DFTAR-G
- COPIER > ADJUST > CCD > DFTBK-G

Change the values of the following service mode settings to 307.

- COPIER > ADJUST > CCD > DFTAR-B
- COPIER > ADJUST > CCD > DFTBK-B

Change the values of the following service mode settings to 315.

- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-BW

- Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL1

- Place an A4 or LTR size paper on the ADF and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL2

#### 4. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following values, and if all the values remain the same as those you entered, the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

#### 5. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > DF-WLVL1
- COPIER > FUNCTION > CCD > DF-WLVL2

#### 6. If the operation was "successful", write the entered values on the service label.

## ■ Copyboard Color Displacement Offset Adjustment

In the case of entering the values shown on the replacement label

#### 1. Enter the values shown on the replacement label in service mode.

##### NOTE:

To reduce the number of label items, the values of 100-xx and 50-xx are the same.

<100-RG>

- COPIER > ADJUST > CCD > 50-RG
- COPIER > ADJUST > CCD > 100-RG

<100-GB>

- COPIER > ADJUST > CCD > 50-GB
- COPIER > ADJUST > CCD > 100-GB

#### 2. Write the entered values on the service label.

## ■ PASCAL Adjustment

In the case of entering the values shown on the replacement label

#### 1. Enter the values shown on the replacement label in service mode.

- COPIER > ADJUST > PASCAL > OFST-P-K

#### 2. Write the entered values on the service label.

## ■ Copyboard Geometric Adjustment

In the case of manual adjustment

#### 1. On an image copied using the reader, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-X
- COPIER > ADJUST > ADJ-XY > ADJ-Y
- COPIER > ADJUST > ADJ-XY > ADJ-X-MG

#### 2. Write the entered values on the service label.

## ■ ADF (Front/Back) Geometric Adjustment

In the case of manual adjustment

1. On an image duplex copied using the ADF, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF
- COPIER > ADJUST > ADJ-XY > ADJY-DF2
- FEEDER > ADJUST > DOCST
- FEEDER > ADJUST > DOCST2
- FEEDER > ADJUST > LA-SPEED
- FEEDER > ADJUST > LA-SPD2

2. Write the entered values on the service label.

## After Replacing the ADF Unit

### ■ DF White Level (DF Shading Target) Adjustment

In the case of entering a provisional value

1. Change the values of the following service mode settings to 299.

- COPIER > ADJUST > CCD > DFTAR-R
- COPIER > ADJUST > CCD > DFTBK-R

Change the values of the following service mode settings to 309.

- COPIER > ADJUST > CCD > DFTAR-G
- COPIER > ADJUST > CCD > DFTBK-G

Change the values of the following service mode settings to 307.

- COPIER > ADJUST > CCD > DFTAR-B
- COPIER > ADJUST > CCD > DFTBK-B

Change the values of the following service mode settings to 315.

- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-BW

2. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL1

3. Place an A4 or LTR size paper on the ADF and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL2

4. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following values, and if all the values remain the same as those you entered, the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

5. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > DF-WLVL1
- COPIER > FUNCTION > CCD > DF-WLVL2

6. If the operation was "successful", write the entered values on the service label.

### ■ ADF (Front/Back) Geometric Adjustment

In the case of manual adjustment



1. On an image duplex copied using the ADF, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF
- COPIER > ADJUST > ADJ-XY > ADJY-DF2
- FEEDER > ADJUST > DOCST
- FEEDER > ADJUST > DOCST2
- FEEDER > ADJUST > LA-SPEED
- FEEDER > ADJUST > LA-SPD2

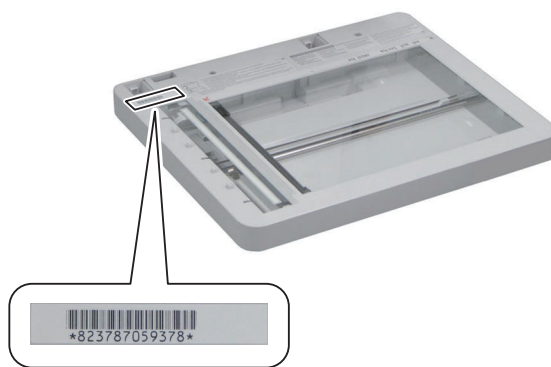
2. Write the entered values on the service label.

## After Replacing the Reader Upper Cover Unit

### Entering the XYZ Values

Entering the values shown on the barcode label

1. Check the setting value of the Standard White Plate.



2. After entering the X, Y, and Z values shown on the barcode on the Copyboard Glass in the following service mode items, and then write the entered values (the X, Y, and Z values shown on the barcode on the Copyboard Glass) on the service label.

#### NOTE:

The value of W-PLT-X: The first four digits of the value on the label

The value of W-PLT-Y: The four digits in the middle of the value on the label

The value of W-PLT-Z: The last four digits of the value on the label

<W-PLT-X>

- COPIER > ADJUST > CCD > W-PLT-X

<W-PLT-Y>

- COPIER > ADJUST > CCD > W-PLT-Y

<W-PLT-Z>

- COPIER > ADJUST > CCD > W-PLT-Z

### Calculating the Target Value of B&W Shading

1. Turn OFF and then ON the power of the host machine, and then execute the following service mode.
  - COPIER > FUNCTION > CCD > BW-TGT

### Entering the Value of the Stream Reading Position

In the case of entering a provisional value

1. Enter a provisional value.

Change the value of the following service mode setting to -20.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## 2. Execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > INSTALL > STRD-POS

## 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following value. If it remains at "-20", the operation result is judged to be "failed".

- COPIER > ADJUST > ADJ-XY > STRD-POS

## 4. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > INSTALL > STRD-POS

## 5. If the operation was "successful", write down the following value on the service label.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## ■ AGC Adjustment (Paper Front)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

## 2. Execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC
- COPIER > FUNCTION > CCD > CL-AGC

## 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC

4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ AGC Adjustment (Paper Back)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC2
- COPIER > FUNCTION > CCD > CL-AGC2

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC2

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC2

4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ Paper Back Shading Initial Measurement

### 1. Execute the following service mode without placing anything on the Stream Reading Glass.

- COPIER > FUNCTION > CCD > BK-SHD1

- Place the Paper Back Shading Adjustment Member (FL1-4365) on the Stream Reading Glass, and execute the following service mode.

**CAUTION:**

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BK-SHD2



- Check the following service mode to determine if it was [1] successful or [0] failed.

- COPIER > FUNCTION > CCD > BK-SHDST

- If it failed, clean the Stream Reading Glass and the Paper Back Shading Adjustment Member (FL1-4365), and perform the procedure from step 1 again.

## ■ DF White Level (DF Shading Target) Adjustment

In the case of entering a provisional value

- Change the values of the following service mode settings to 299.

- COPIER > ADJUST > CCD > DFTAR-R
- COPIER > ADJUST > CCD > DFTBK-R

Change the values of the following service mode settings to 309.

- COPIER > ADJUST > CCD > DFTAR-G
- COPIER > ADJUST > CCD > DFTBK-G

Change the values of the following service mode settings to 307.

- COPIER > ADJUST > CCD > DFTAR-B
- COPIER > ADJUST > CCD > DFTBK-B

Change the values of the following service mode settings to 315.

- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-BW

- Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL1

- Place an A4 or LTR size paper on the ADF and execute the following service mode.

- COPIER > FUNCTION > CCD > DF-WLVL2

#### 4. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following values, and if all the values remain the same as those you entered, the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

#### 5. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > DF-WLVL1
- COPIER > FUNCTION > CCD > DF-WLVL2

#### 6. If the operation was "successful", write the entered values on the service label.

## ■ Copyboard Geometric Adjustment

In the case of manual adjustment

#### 1. On an image copied using the reader, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-X
- COPIER > ADJUST > ADJ-XY > ADJ-Y
- COPIER > ADJUST > ADJ-XY > ADJ-X-MG

#### 2. Write the entered values on the service label.

## ● After Replacing the Reader CIS Unit

### ■ Entering the Value of the Stream Reading Position

In the case of entering a provisional value

#### 1. Enter a provisional value.

Change the value of the following service mode setting to -20.

- COPIER > ADJUST > ADJ-XY > STRD-POS

#### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > INSTALL > STRD-POS

#### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following value. If it remains at "-20", the operation result is judged to be "failed".

- COPIER > ADJUST > ADJ-XY > STRD-POS

#### 4. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > INSTALL > STRD-POS

#### 5. If the operation was "successful", write down the following value on the service label.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## ■ AGC Adjustment (Paper Front)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

### 2. Execute the following service mode.

#### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC
- COPIER > FUNCTION > CCD > CL-AGC

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-BW-R
- COPIER > ADJUST > CCD > LED-BW-G
- COPIER > ADJUST > CCD > LED-BW-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LED-CL-R
- COPIER > ADJUST > CCD > LED-CL-G
- COPIER > ADJUST > CCD > LED-CL-B

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC

### 4. If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ DF White Level (DF Shading Target) Adjustment

In the case of entering a provisional value

### 1. Change the values of the following service mode settings to 299.

- COPIER > ADJUST > CCD > DFTAR-R
- COPIER > ADJUST > CCD > DFTBK-R

Change the values of the following service mode settings to 309.

- COPIER > ADJUST > CCD > DFTAR-G
- COPIER > ADJUST > CCD > DFTBK-G

Change the values of the following service mode settings to 307.

- COPIER > ADJUST > CCD > DFTAR-B
- COPIER > ADJUST > CCD > DFTBK-B

Change the values of the following service mode settings to 315.

- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-BW

**2. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.**

- COPIER > FUNCTION > CCD > DF-WLVL1

**3. Place an A4 or LTR size paper on the ADF and execute the following service mode.**

- COPIER > FUNCTION > CCD > DF-WLVL2

**4. How to judge whether the operation was successful or failed**

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following values, and if all the values remain the same as those you entered, the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

**5. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.**

- COPIER > FUNCTION > CCD > DF-WLVL1
- COPIER > FUNCTION > CCD > DF-WLVL2

**6. If the operation was "successful", write the entered values on the service label.****■ Copyboard Geometric Adjustment**

In the case of manual adjustment

**1. On an image copied using the reader, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.**

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-X
- COPIER > ADJUST > ADJ-XY > ADJ-Y
- COPIER > ADJUST > ADJ-XY > ADJ-X-MG

**2. Write the entered values on the service label.****■ ADF (Front/Back) Geometric Adjustment**

In the case of manual adjustment

**1. On an image duplex copied using the ADF, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.**

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF
- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF2
- FEEDER > ADJUST > DOCST
- FEEDER > ADJUST > DOCST2
- FEEDER > ADJUST > LA-SPEED
- FEEDER > ADJUST > LA-SPD2

**2. Write the entered values on the service label.****● After Replacing the ADF CIS Unit****■ Entering the Value of the Stream Reading Position**

In the case of entering a provisional value

**1. Enter a provisional value.**

Change the value of the following service mode setting to -20.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## 2. Execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > INSTALL > STRD-POS

## 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following value. If it remains at "-20", the operation result is judged to be "failed".

- COPIER > ADJUST > ADJ-XY > STRD-POS

## 4. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > INSTALL > STRD-POS

## 5. If the operation was "successful", write down the following value on the service label.

- COPIER > ADJUST > ADJ-XY > STRD-POS

## ■ AGC Adjustment (Paper Back)

### 1. Enter a provisional value.

B&W mode

Change the values of the following service mode settings to 1,000.

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

Color mode

Change the values of the following service mode settings to 1,100.

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

### 2. Execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BW-AGC2
- COPIER > FUNCTION > CCD > CL-AGC2

### 3. How to judge whether the operation was successful or failed

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

B&W mode

Check the following values. If all of them remain at "1,000", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-BWRBK
- COPIER > ADJUST > CCD > LE-BWGBK
- COPIER > ADJUST > CCD > LE-BWBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > BW-AGC2

Color mode

Check the following values. If all of them remain at "1,100", the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > LE-CLRBK
- COPIER > ADJUST > CCD > LE-CLGBK
- COPIER > ADJUST > CCD > LE-CLBBK

In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.

- COPIER > FUNCTION > CCD > CL-AGC2



- If the operation was "successful", this procedure is completed. (There is no need to write down the values on the service label.)

## ■ Paper Back Shading Initial Measurement

- Execute the following service mode without placing anything on the Stream Reading Glass.
  - COPIER > FUNCTION > CCD > BK-SHD1
- Place the Paper Back Shading Adjustment Member (FL1-4365) on the Stream Reading Glass, and execute the following service mode.

### CAUTION:

Be sure to close the ADF before executing the following service mode. Also be sure not to open the ADF while the service mode is being executed.

- COPIER > FUNCTION > CCD > BK-SHD2



- Check the following service mode to determine if it was [1] successful or [0] failed.
  - COPIER > FUNCTION > CCD > BK-SHDST
- If it failed, clean the Stream Reading Glass and the Paper Back Shading Adjustment Member (FL1-4365), and perform the procedure from step 1 again.

## ■ DF White Level (DF Shading Target) Adjustment

In the case of entering a provisional value

- Change the values of the following service mode settings to 299.
  - COPIER > ADJUST > CCD > DFTAR-R
  - COPIER > ADJUST > CCD > DFTBK-R
 Change the values of the following service mode settings to 309.
  - COPIER > ADJUST > CCD > DFTAR-G
  - COPIER > ADJUST > CCD > DFTBK-G
 Change the values of the following service mode settings to 307.
  - COPIER > ADJUST > CCD > DFTAR-B
  - COPIER > ADJUST > CCD > DFTBK-B

Change the values of the following service mode settings to 315.

- COPIER > ADJUST > CCD > DFTAR-BW
- COPIER > ADJUST > CCD > DFTBK-BW

**2. Place an A4 or LTR size paper on the Copyboard Glass and execute the following service mode.**

- COPIER > FUNCTION > CCD > DF-WLVL1

**3. Place an A4 or LTR size paper on the ADF and execute the following service mode.**

- COPIER > FUNCTION > CCD > DF-WLVL2

**4. How to judge whether the operation was successful or failed**

Whether the operation was successful or failed is not shown on the UI, so perform the following procedure to judge if the operation was successful or failed.

Check the following values, and if all the values remain the same as those you entered, the operation result is judged to be "failed".

- COPIER > ADJUST > CCD > DFTBK-R
- COPIER > ADJUST > CCD > DFTBK-G
- COPIER > ADJUST > CCD > DFTBK-B
- COPIER > ADJUST > CCD > DFTBK-BW

**5. In the case of a failure, turn OFF and then ON the power, and execute the following service mode again.**

- COPIER > FUNCTION > CCD > DF-WLVL1
- COPIER > FUNCTION > CCD > DF-WLVL2

**6. If the operation was "successful", write the entered values on the service label.**

## ■ ADF (Front/Back) Color Displacement Offset Adjustment

**1. Enter the values shown on the service label in service mode.**

**NOTE:**

To reduce the number of label items, the values of 100DF-xx and 50DF-xx are the same.

<100-DF-RG>

- COPIER > ADJUST > CCD > 50DF-RG
- COPIER > ADJUST > CCD > 100DF-RG

<100-DF-GB>

- COPIER > ADJUST > CCD > 50DF-GB
- COPIER > ADJUST > CCD > 100DF-GB

<100DF2RG>

- COPIER > ADJUST > CCD > 50DF2RG
- COPIER > ADJUST > CCD > 100DF2RG

<100DF2GB>

- COPIER > ADJUST > CCD > 50DF2GB
- COPIER > ADJUST > CCD > 100D2GB

## ■ ADF (Front/Back) Geometric Adjustment

In the case of manual adjustment

**1. On an image duplex copied using the ADF, check the non-image width in the X and Y directions and the expansion/contraction in the X direction.**

If adjustment is necessary, adjust the values of the following service mode settings.

- COPIER > ADJUST > ADJ-XY > ADJ-Y-DF
- COPIER > ADJUST > ADJ-XY > ADJY-DF2
- FEEDER > ADJUST > DOCST
- FEEDER > ADJUST > DOCST2
- FEEDER > ADJUST > LA-SPEED
- FEEDER > ADJUST > LA-SPD2

**2. Write the entered values on the service label.**



# Troubleshooting

Test Print.....	180
Troubleshooting Items.....	188
Debug Log.....	190

## Test Print

### Engine Test Print

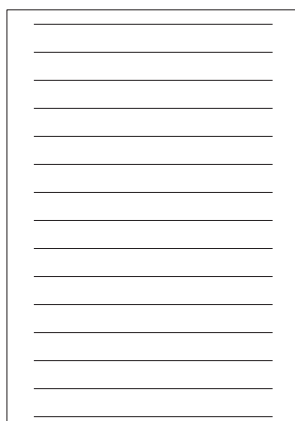
This machine has an engine test print function to check whether the printer engine is operating normally.

**NOTE:**

In the case of engine test print, a test print can be performed by using only the Engine Controller.

There are two types of engine test print: 1-sided print and 2-sided print.

1. Load A4/LTR paper in the cassette.
2. While the machine is in the standby mode, open and close the Cartridge Door for the predetermined number of times in a row.
  - In case of 1-sided print  
4 times
  - In case of 2-sided print  
5 times or more
3. An engine test print is executed, and the test pattern as shown below is printed on one side or both sides of a sheet of paper.



### Controller test print

The following test print types are available with this machine, and you can check for failure of an image with a circle 'Yes' described in the image check items in the table below. When no failure is found in the test print in normal output mode, it can be caused in PDL input or Reader.

The image of the test print is generated by the Main Controller PCB.

PG-TYPE	TYPE Pattern	Image check items									
		Grada- tion	Fog- ging	Trans- fer fail- ure	Black line	White line	Uneven pitch	Uneven density	Right angle	Straigh t lines	Magni- fication ratio
0	Grid Pattern								Yes	Yes	Yes
1	Halftone Pattern			Yes	Yes	Yes	Yes	Yes			
2	Black Pattern			Yes		Yes	Yes	Yes			
3	White Pattern		Yes		Yes						
4	Gradation 17 Pattern	Yes	Yes		Yes	Yes		Yes			
5	Thin Horizontal Line Pattern				Yes	Yes					
6	(For R&D use)										
7	(For R&D use)										

Follow the procedure shown below to output the test print.

**1. Select the following service mode.**

TESTMODE > PRINT > PG-TYPE

**2. Enter the PG number using the numeric keypad, and press the [Apply] key.**

**NOTE:**

If necessary, change the settings for test print in the following service mode.

If the settings are not changed, a test print will be executed with the initial values of service mode settings.

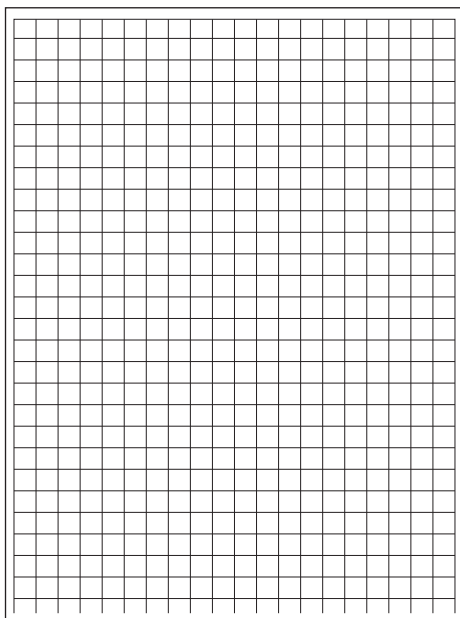
- Setting of the number of output sheets:  
TESTMODE > PRINT > COUNT
- Setting of 1-sided/2-sided printing:  
TESTMODE > PRINT > PHASE
- Setting of the image formation method:  
TESTMODE > PRINT > MODE
- Setting of the image correction table:  
TESTMODE > PRINT > THRU
- Adjustment of test print density:  
TESTMODE > PRINT > DENS
- Setting of toner thinning process:  
TESTMODE > PRINT > MABK
- Setting of the paper source used when outputting a test print:  
TESTMODE > PRINT > FEED

**3. Execute the following service mode to output a test print.**

TESTMODE > PRINT > START

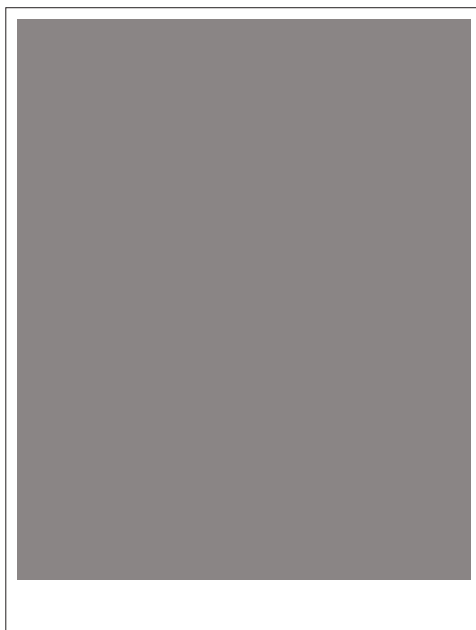
## ■ How to use the test print

### ● Grid Pattern (TYPE = 0)



Check item	Checking method	Assumed cause
Right Angle/ Straight Lines	Check that lines in horizontal/vertical scanning directions are paralleled to the paper. Check that these lines are at right angle to one another.	Failure of feed system Failure of Laser Scanner Unit
Magnification Ratio	Check that the grid is printed at 9.99 mm intervals. (Check the image on the second side at duplex printing.)	Failure of roller's feed system Failure of Photosensitive Drum Failure of Laser Scanner Unit

- **Halftone Pattern (TYPE = 1)**



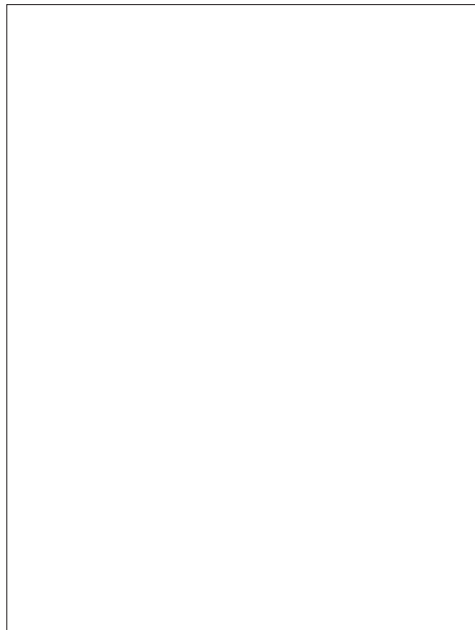
Check item	Checking method	Assumed cause
Transfer failure	Check the evenness of density.	Failure of transfer system Failure of Transfer Roller
Black line	Check that no black line appears on the image.	Failure of developing system Failure of cleaning (drum) Failure of Transfer Roller
White line	Check that no white line appears on the image.	Soiling on the laser light path Failure of developing system
Uneven Pitch	Check that no line appears in the horizontal scanning direction of the image.	Failure of Photosensitive Drum Failure of developing system Failure of laser exposure system Drive-related failure
Uneven Density	Check the evenness of density.	Failure of Photosensitive Drum Failure of developing system Failure of Transfer Roller

- **Black Pattern (TYPE = 2)**



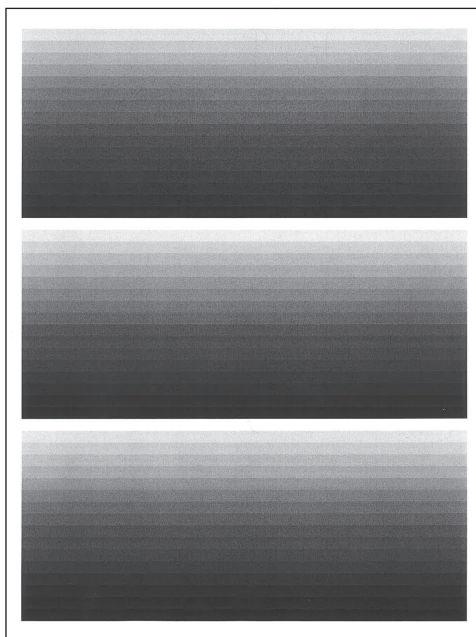
Check item	Checking method	Assumed cause
Transfer failure	Check the evenness of density.	Failure of transfer system Failure of Transfer Roller
White line	Check that no white line appears on the image.	Failure of developing system
Uneven Pitch	Check that no line appears in the horizontal scanning direction of the image.	Failure of Photosensitive Drum Failure of developing system Failure of laser exposure system Drive-related failure
Uneven Density	Check the evenness of density.	Failure of Photosensitive Drum Failure of developing system Failure of Transfer Roller

● **White Pattern (TYPE = 3)**



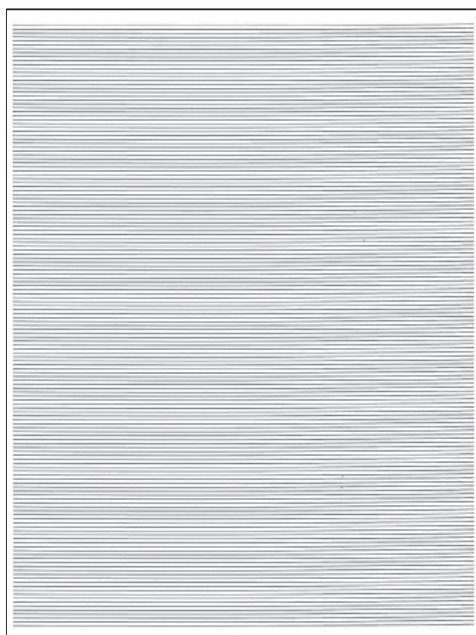
Check item	Checking method	Assumed cause
Black line	Check that no black line appears on the image.	Failure of developing system Failure of cleaning (drum) Failure of Transfer Roller
Fogging	Check that no fogging appears on the image.	Failure of Photosensitive Drum Failure of laser exposure system Failure of developing system

- Gradation 17 Pattern (TYPE = 4)



Check item	Checking method	Assumed cause
Gradation	Check that gradation in density is made appropriately.	Failure of Photosensitive Drum Failure of laser exposure system Failure of developing system
Fogging	Check that no fogging appears in the blank area.	Failure of Photosensitive Drum Failure of laser exposure system Failure of developing system
Black line	Check that no black line appears on the image.	Failure of developing system Failure of cleaning (drum) Failure of Transfer Roller
White line	Check that no white line appears on the image.	Soiling on the laser light path Failure of developing system
Uneven Density	Check that there is no density difference between the front and rear sides.	Failure of Photosensitive Drum Failure of developing system Failure of Transfer Roller

- Thin Horizontal Line Pattern (TYPE = 5)





Check item	Checking method	Assumed cause
Black line	Check that no black line appears on the image.	Failure of developing system Failure of cleaning (drum) Failure of Transfer Roller
White line	Check that no white line appears on the image.	Soiling on the laser light path Failure of developing system

## Cartridge Log Report

Logs such as history of cartridge replacement are output as a report.

There are two types of cartridge log reports; one for users and one for service technicians.

### CAUTION:

Do not provide users with the cartridge log report for service technicians because it contains detailed information that is not disclosed to end users.

28/07 2017 3:27PM

0001

```
*****
***  CARTRIDGE LOG REPORT  ***
*****
```

[1]

Serial Number

(1)	(2)	(3)	(4/6)	(S1/S5)	(5/7)	(S2/S6)	(S3/S7)	(S4/S8)
Serial No.	Type	Cpcty.	First/Last Used	Pg. Count	Left	Toner	Drum	Parts
	C1	Std.	12/02 2001 06:18 PM	00000000	100%	100%	100%	-%
			28/07 2017 03:26 PM	00000087	97%	98%	99%	-%
	C1	High	12/01 2001 05:10 AM	00001208	81%	100%	92%	-%
			12/01 2001 05:10 AM	00001208	81%	100%	92%	-%

```
C4: 00000 0000000000
C5: 00000 0000000000
C6: 00000 0000000000
C7: 00000 0000000000
C8: 00000 0000000000
```

[2]

[3]

No.	Description
[1]	Replacement logs
[2]	Cartridge type: The number of times a non-genuine cartridge has been detected
[3]	Non-genuine cartridge page count

### NOTE:

In addition to output as a report, cartridge logs can also be displayed on the remote UI service mode screen (for service technicians) or remote UI screen (for users).

- To display cartridge logs (for service technicians):  
SERVICE REPORT > CRG-LOG
- To display cartridge logs (for users)\*:  
Status Monitor/Cancel > Cartridge Log

\*: When not displaying the cartridge log to users, set the following service mode to "0" (OFF).

- ON/OFF of [Cartridge Log] display:  
COPIER > OPTION > DSPLY-SW > CRG-LOG

## Output method

Execute the following service mode to output a cartridge log report for service technicians.

- To output a report on cartridge replacement history:  
COPIER > FUNCTION > MISC-P > CRG-LOG

### NOTE:

- To output a cartridge log report (for users)\*:  
Menu > Output Reports > Print List > Cartridge Log Report
- \*: When not allowing users to output the cartridge log report, set the following service mode to "0" (OFF).  
ON/OFF of [Cartridge Log Report] display:  
COPIER > OPTION > DSPLY-SW > CRG-LOG

## Replacement logs

The record of replacement and usage of cartridges will be printed.

### CAUTION:

Just after the cartridge has been replaced with a genuine cartridge or when a non-genuine cartridge is used, accurate information cannot be obtained and a random or approximate value may be printed. The remaining lives of some of the parts are not supported depending on the model.

Item	Description	Remarks
(1) Serial No.	Serial number of the cartridge	
(2) Type	Cartridge type	<ul style="list-style-type: none"> <li>C1: Genuine</li> <li>C2 to C8: Non-genuine</li> <li>C0: Unknown</li> </ul>
(3) Cpcty.	Cartridge capacity	Displayed in accordance with the toner fill-up amount
(4/6) First/Last Used	The date and time it was installed/last used	
(S1/S5) Pg. Count *	Cartridge page count (when it was installed/last used)	00000000 to 99999999
(5/7) Left	The amount remaining in the cartridge (when it was installed/last used)	0 to 100% (New: 100%, Non-genuine: -)
(S2/S6) Toner *	The remaining life of the toner (when it was installed/last used)	-128 to 100 % (New: 100%, Indefinite: -%)
(S3/S7) Drum *	The remaining life of the drum (when it was installed/last used)	-128 to 100 % (New: 100%, Indefinite: -%)
(S4/S8) Parts *	The remaining life of the Developing Assembly (when it was installed/last used)	-128 to 100 % (New: 100%, Indefinite: -%)

\*: S1 to S8 are printed only on reports for service technicians.

## Number of detections of non-genuine cartridge / Page count of non-genuine cartridge

When a non-genuine cartridge is installed, it is classified as a cartridge type C2 to C8 according to the reason for judging it non-genuine, and the number of detections of each type and the number of pages printed with the cartridge installed are recorded.

Reason for judging it non-genuine	Cartridge type		Description
	Report for users*	Report for service	
OEM	C3	C5	The number of detections of an OEM cartridge, and the number of pages printed
Communication error	C2	C4	The number of detections of a cartridge without memory and the number of pages printed
Refill	C3	C6	The number of detections of a cartridge prepared by refilling toner into a genuine cartridge, and the number of pages printed
Copied memory	C3	C7	The number of detections of a cartridge prepared by refilling toner into a genuine cartridge and copying the contents of a normal memory, and the number of pages printed
Authentication failed	C2	C8	The number of detections of a cartridge that cannot be authenticated, and the number of pages printed

\*: Only C2 and C3 are displayed. The total count of the values of the reasons for judging the cartridge non-genuine is displayed.

**NOTE:**

The number of detections of non-genuine cartridge and the page count of non-genuine cartridge can be reset.

- To clear the cartridge replacement log:  
COPIER > FUNCTION > CLEAR > CRGL-CNT

## Troubleshooting Items

### Remedy for Image Failure

When an image failure occurs, perform the remedy by referring to the following material.

- User's Guide > Top > Troubleshooting > When You Cannot Print Properly

**NOTE:**

URL of User's Guide -> <http://canon.com/oip-manual>

### Recurring faulty image

#### Overview

Foreign matters or lines on rollers along the paper feed path may cause faulty images in the vertical scanning direction.

#### Field Remedy

See the roller pitches listed in the tables below to clean and/or replace the corresponding parts.

**CAUTION:**

Since the Primary Charging Roller, Photosensitive Drum, and Developing Roller are located inside the cartridge and they cannot be cleaned on a single part basis, replace the cartridge itself.

Roller pitch	Parts	Symptom			
		Soiling	White spots	Soiled back	Fixing failure
Approx. 50 mm	Cassette Pickup Roller	Occurs	-	-	-
Approx. 44 mm	Cassette Separation Roller	-	-	Occurs	-
Approx. 50 mm	Cassette Feed Roller	Occurs	-	-	-
Approx. 43 mm	Registration Roller	-	-	Occurs	-
Approx. 39 mm	Transfer Roller	-	Occurs	Occurs	-
Approx. 28 mm	Primary Charging Roller	-	Occurs	-	-
Approx. 75 mm	Photosensitive Drum	Occurs	Occurs	-	-
Approx. 31 mm	Developing Roller	-	Occurs	-	-
Approx. 57 mm	Fixing Film	Occurs	Occurs	-	Occurs
Approx. 63 mm	Pressure Roller	Occurs	-	Occurs	Occurs

### Checking the Nip Width of the Fixing Assembly

#### Overview

Although the nip width of the Fixing Assembly cannot be adjusted with this machine, it can be checked.

By checking the nip width when fixing failure occurs, it is possible to judge whether there is a problem with the Fixing Assembly.

#### Field Remedy

Check the nip width of the Fixing Assembly by the following procedure.

1. In the following service mode, print solid black using A4/LTR size paper.
  - TESTMODE > PRINT > PG-TYPE = 2
  - TESTMODE > PRINT > START
2. Load the printed paper with the solid black side facing up in a cassette of the machine.
3. In the following service mode, print solid white.
  - TESTMODE > PRINT > PG-TYPE = 3
  - TESTMODE > PRINT > START

- When the leading edge of the paper comes out to the Delivery Outlet, open the Front Cover to cause a door open jam and then close the Front Cover immediately.

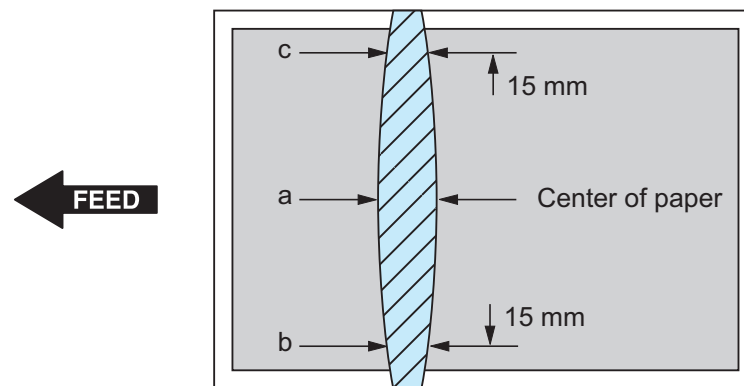
**CAUTION:**

Since pressure is released by opening the Front Cover, accurate fixing nip width cannot be measured while keeping the Front Cover opened.

- About 20 seconds afterwards, open the Front Cover and remove the jammed paper.
- Measure the widths of the glossy part of the toner on the printed paper, and check that they are within the range as follows.

(Reference value)

- Center (a): 7.1 +/- 1.0 mm
- Edge (b) and (c): 6.7 +/- 1.0 mm



## Debug Log

### Function Overview

The debug log is a log that analyzes the program behavior of the machine to enable developers to identify problems. This machine is embedded with a function that compiles the log of the behavior of each software module as debug log and outputs it as integrated log for analyzing problems.

Be sure to collect the debug log when the Support Dept. of sales company so instructs.

Note that there is no need for service technicians to check the content of collected debug log.

#### Cases in which collection of debug log is effective

Collection of debug log is effective in the following cases:

- Neither the Support Dept. of sales company nor CINC can reproduce the trouble that occurred at the customer site
- When the error frequency is low
- When the failure is suspected to be due to firmware rather than a mechanical/electrical failure.

#### CAUTION:

If the procedure for reproducing the failure is clear and the Support Dept. of sales company and CINC can reproduce it, collection of debug log is not necessary.

### Conditions for collecting logs

#### Conditions for not being able to collect logs

In the following cases, the procedure for obtaining logs is not required because logs cannot be obtained.

- Service mode screen cannot be accessed
- The machine cannot recognize a USB flash drive
- No USB port is installed in the machine (when the model has only a copy function)

#### What is necessary to collect logs

A USB flash drive that satisfies the following conditions is required to obtain the debug logs of the machine:

- Formatted in FAT 16/FAT32
- There is a free space of approx. 100MB.
- Can be recognized by the machine

### Collection procedure

The following shows the procedure for collecting the debug log from the Control Panel.

- 1. Connect a USB flash drive to the machine. In the case of a model having a USB connector on a side of the Control Panel, be sure to connect the USB flash drive to the Control Panel. In the case of a model having a USB connector only on the rear side, connect the USB flash drive to the USB connector on the rear side.**

#### CAUTION:

In the case of a model having a USB connector on the Control Panel, if the USB flash drive is connected to the USB connector on the rear side, debug logs are not transferred to the USB flash drive.

- 2. Execute the following service mode from the Control Panel or Remote UI.**

- COPIER > FUNCTION > SYSTEM > LOGWRITE

"Executing..." is displayed while log collection is executed. When it is completed, the screen shows the service mode screen again.

- 3. Execute the following service mode from the Control Panel or Remote UI.**

- COPIER > FUNCTION > SYSTEM > LOG2USB

"Executing..." is displayed while log collection is executed. When it is completed, the screen shows the service mode screen again.

**4. Remove the USB flash drive by the correct procedure.**

Connect the USB flash drive to the PC, and check that the log file shown below has been saved.

- Output by LOGWRITE: SUBLOG.TXT
- Output by LOG2USB: SUBLOG\_YYYYMMDD.HHMMSS\_XXX.GZ (the file may be divided into multiple files)



# Error/Jam/Alarm

Outline.....	193
Error Code.....	195
JAM Code.....	200
Alarm Code.....	203



## Outline

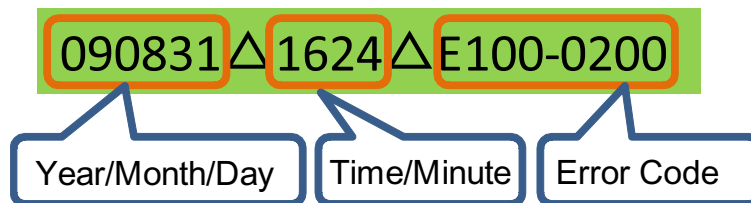
This chapter describes various codes which are displayed when a failure occurs on the product. These are classified into 3 codes as follows.

Code type	Explanation
Error code	This code is displayed when an error occurs on the machine.
Jam code	This code is displayed when a jam occurs inside the machine.
Alarm code	This code is displayed when a function of the machine is malfunctioned.

## Error/Jam/Alarm Log indication

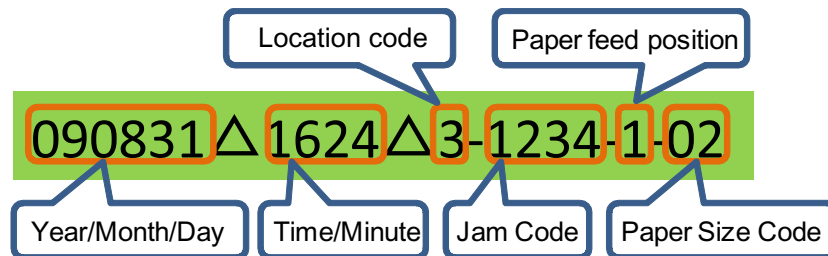
### Error log

Service Mode > COPIER > DISPLAY > ERR



### Jam log

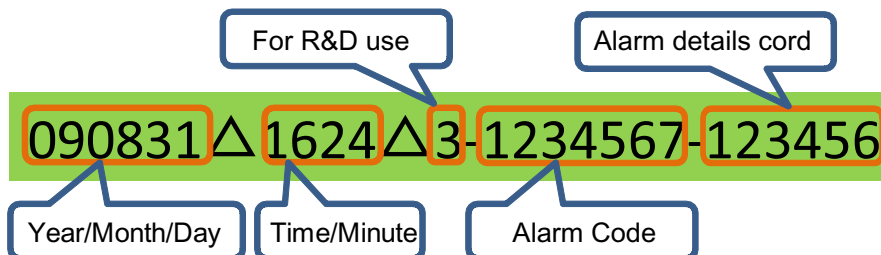
Service Mode > COPIER > DISPLAY > JAM



### Alarm log

Service Mode > COPIER > DISPLAY > ALARM-2

Service Mode > COPIER > DISPLAY > ALARM-3



## JAM/ERR LOG REPORT

Output procedure of the JAM/ERR LOG REPORT

Service Mode > COPIER > FUNCTION > MISC-P > ERR-LOG

The explanation of mention contents

```

*****
***  JAM/ERR LOG REPORT  ***
*****

JAM      [1]                [2] [3]  [4]  [5]  [6]  [7]
001  21/10 10:52 AM 10:53 AM 3  0  0107 000010 1  00002
002  30/10 11:58 PM 11:58 PM 3  0  0B00 000022 1  00002
003  01/11 08:15 AM 08:15 AM 4  0  0049 000022 0  00000

ERROR
001  20/10 10:11 AM  [8] [9]  [10] [11]
002  25/10 07:35 AM  3  733 0000 000010
                        3  004 0002 000018

```

No.	Item
1	Day/Month Time/Minute
2	Outbreak division
3	Not used
4	Jam code
5	Total counter
6	Paper feed position
7	Paper size
8	Location code
9	Error code
10	Error details code
11	Total counter

## Location Code

The jam codes of this machine contain information on the location.

The location information is displayed in a single digit and has the meaning shown below:

Device	Location code
Host machine	0
ADF	1

## Pickup Position Code

When a jam occurs, the pickup location is indicated with the following pickup position code.

Pickup position	Pickup position code
ADF	-
Pickup from Multi-purpose Tray	0
Cassette 1	1
Option cassette	2
At duplex printing	7

## Error Code

### Error Code Details

<b>E000-0000---</b>	<b>Error in temperature rising of the Fixing Assembly</b>
<b>Detection Description</b>	The temperature of the Fixing Assembly did not reach a certain temperature within the specified period of time.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Fixing Assembly and the DC Controller PCB.</li> <li>2. Replace the Fixing Assembly.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E001-0000---</b>	<b>Abnormal high temperature of the Fixing Assembly</b>
<b>Detection Description</b>	It was detected that the temperature of the Fixing Assembly was abnormally high.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Fixing Assembly and the DC Controller PCB.</li> <li>2. Replace the Fixing Assembly.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E003-0000---</b>	<b>Abnormal low temperature of the Fixing Assembly</b>
<b>Detection Description</b>	It was detected that the temperature of the Fixing Assembly was abnormally low.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Fixing Assembly and the DC Controller PCB.</li> <li>2. Replace the Fixing Assembly.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E004-0000---</b>	<b>Drive circuit error</b>
<b>Detection Description</b>	The zero cross signal was not detected for the specified period of time or more.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Fixing Assembly and the DC Controller PCB.</li> <li>2. Replace the Fixing Assembly.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E014-0000---</b>	<b>Error in startup of the Main Motor</b>
<b>Detection Description</b>	Revolution of the Main Motor did not reach the specified value.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Main Motor and the DC Controller PCB.</li> <li>2. Replace the Main Motor.</li> <li>3. Replace the DC Controller PCB.</li> </ol>
<b>E014-0001---</b>	<b>Error in startup of the Main Motor</b>
<b>Detection Description</b>	Revolution of the Main Motor was out of the specified range.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the Main Motor and the DC Controller PCB.</li> <li>2. Replace the Main Motor.</li> <li>3. Replace the DC Controller PCB.</li> </ol>

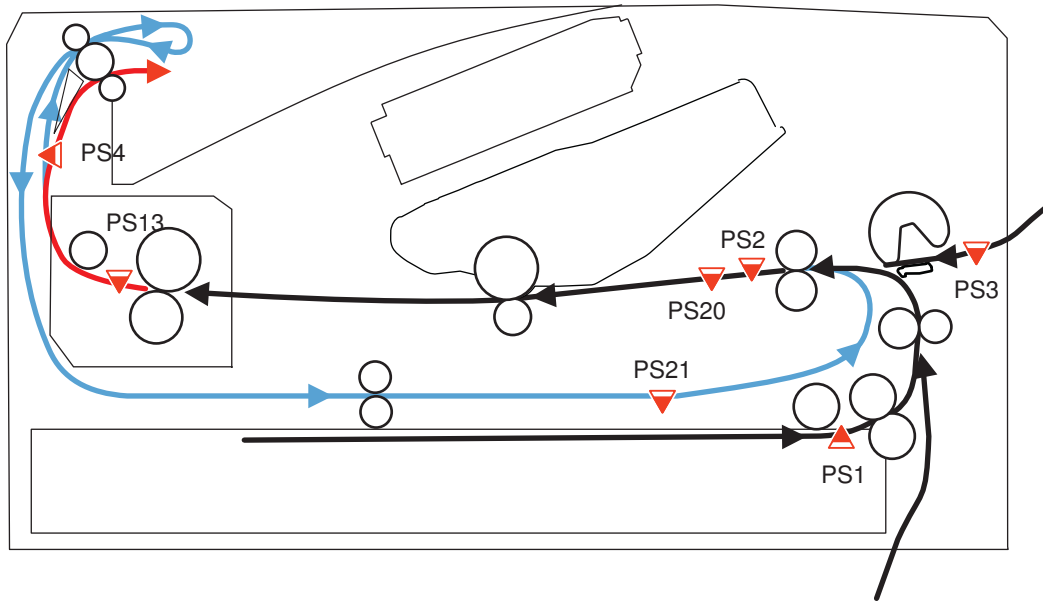
<b>E015-0002---</b>	<b>Cassette 2 lift-up error</b>
<b>Detection Description</b>	After lift-up of the Lifting Plate of the Cassette 1 started, ON status of the Paper Surface Sensor of the Cassette 1 was not detected within the specified period of time.
<b>Remedy</b>	<p>1. Turn ON the power with the cassette of the Cassette Unit removed, insert the cassette, and then check the operation sound of the Lifter Motor. When there is operation sound of the Lifter Motor, check if the Lifting Plate has been lifted up. &lt;When the Lifting Plate has been lifted up&gt;</p> <p>1. Check the harness/connector connection between the Cassette Driver PCB and the Paper Surface Sensor of the Cassette Unit. 2. Check the harness/connector connection between the Cassette Driver PCB and the Cassette Pickup Solenoid of the Cassette Unit. 3. Replace the Cassette Driver PCB. 4. Replace the DC Controller PCB.</p> <p>&lt;When the Lifting Plate has not been lifted up&gt;</p> <p>1. Check the condition of the gear of the Cassette Unit (missing teeth, swing). 2. Replace the Drive Unit of the Cassette Unit.</p> <p>&lt;When there is no operation sound of the motor&gt;</p> <p>1. Check the harness/connector connection between the Cassette Driver PCB and the Lifter Motor of the Cassette Unit. 2. Replace the Drive Unit of the Cassette Unit. 3. Replace the Cassette Driver PCB. 4. Replace the DC Controller PCB 4. Replace the DC Controller.</p>
<b>E052-0000---</b>	<b>Duplex Feed Unit absent error</b>
<b>Detection Description</b>	Connection of the Duplex Feed Unit was not correct.
<b>Remedy</b>	1. Replace the DC Controller PCB.
<b>E066-0000---</b>	<b>Environment Sensor error</b>
<b>Detection Description</b>	When the Environment Sensor is judged to be in error
<b>Remedy</b>	<p>1. Check the harness/connector connection between the Power supply switch PCB (Environment Sensor) and the DC Controller PCB. 2. Replace the Power supply switch PCB (Environment Sensor). 3. Replace the DC Controller PCB.</p>
<b>E100-0000---</b>	<b>BD error</b>
<b>Detection Description</b>	BD error
<b>Remedy</b>	<p>1. Check the harness, Flat Cable, and connector connection between the Laser Scanner Unit and the DC Controller PCB. 2. Replace the Flat Cable. 3. Replace the Laser Scanner Unit. 4. Replace the DC Controller PCB.</p>
<b>E110-0000---</b>	<b>Error in startup of the Scanner Motor</b>
<b>Detection Description</b>	Scanner area error (error in the initial operation of the Scanner Motor)
<b>Remedy</b>	<p>1. Check the harness/connector connection between the DC Controller PCB and the Laser Scanner Unit. 2. Check the harness/connector connection between the Relay PCB and the Laser Scanner Unit. 3. Replace the Laser Scanner Unit.</p>
<b>E110-0001---</b>	<b>Scanner Motor rotation error</b>
<b>Detection Description</b>	Scanner area error (Scanner Motor rotation error)
<b>Remedy</b>	<p>1. Check the harness/connector connection between the DC Controller PCB and the Laser Scanner Unit. 2. Check the harness/connector connection between the Relay PCB and the Laser Scanner Unit. 3. Replace the Laser Scanner Unit.</p>
<b>E196-0000---</b>	<b>DC Controller error</b>
<b>Detection Description</b>	Update of the DC Controller failed. (RFU mode right after the startup)
<b>Remedy</b>	1. Replace the DC Controller PCB.

<b>E196-1000---</b>	<b>ROM writing/reading error (Main ROM 16MB)</b>
<b>Detection Description</b>	Error in writing/reading of main program in the Main Controller PCB (Main ROM 16MB)
<b>Remedy</b>	1. Update the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E196-2000---</b>	<b>ROM writing/reading error (ROM (2MB) for storing setting values)</b>
<b>Detection Description</b>	Error in writing/reading of the setting values storage area in the Main Controller PCB (ROM (2MB) for storing setting values)
<b>Remedy</b>	1. Update the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E196-3000---</b>	<b>ROM writing/reading error (eMMC)</b>
<b>Detection Description</b>	Unable to read/write data from the eMMC. The eMMC failure occurred.
<b>Remedy</b>	1. Update the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E196-3001---</b>	<b>ROM-ID mismatch (eMMC)</b>
<b>Detection Description</b>	The eMMC has been replaced wrongly. The eMMC failure occurred.
<b>Remedy</b>	1. Update the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E202-0001---</b>	<b>CIS Unit HP error (outward)</b>
<b>Detection Description</b>	The CIS Unit moves backward, but does not move to the HP.
<b>Remedy</b>	1. Replace the CIS Unit HP Sensor. 2. Replace the Reader Motor. 3. Replace the CIS Unit. 4. Replace the Reader Unit.
<b>E202-0002---</b>	<b>CIS Unit HP error (homeward)</b>
<b>Detection Description</b>	The CIS Unit moves forward, but does not move to the HP.
<b>Remedy</b>	1. Replace the CIS Unit HP Sensor. 2. Replace the Reader Motor. 3. Replace the CIS Unit. 4. Replace the Reader Unit.
<b>E246-0000---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E247-0000---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E302-0001---</b>	<b>Paper front light intensity error</b>
<b>Detection Description</b>	The light intensity is low at shading.
<b>Remedy</b>	1. Turn OFF and then ON the main power. 2. Check the harness/connector connection between the Main Controller PCB and the CIS Unit. 3. Replace the CIS Unit. 4. Replace the Main Controller PCB. 5. Replace the Reader Unit.
<b>E302-0002---</b>	<b>Error in image sampling for shading</b>
<b>Detection Description</b>	Image sampling for shading was not completed.
<b>Remedy</b>	1. Replace the Main Controller PCB.

<b>E350-0000---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E351-0000---</b>	<b>Main Controller PCB error (Scanner system)</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	1. Update the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E354-0000---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E355-0000---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E355-0004---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E355-0005---</b>	<b>System error</b>
<b>Detection Description</b>	System error
<b>Remedy</b>	Contact the sales company.
<b>E732-0001---</b>	<b>Scanner communication error</b>
<b>Detection Description</b>	Scanner communication error
<b>Remedy</b>	1. Install the set of controller firmware. 2. Replace the Main Controller PCB.
<b>E736-0000---</b>	<b>Fax communication error</b>
<b>Detection Description</b>	Error in communication with the CCU/modem When it is detected that the Fax PCB is not installed
<b>Remedy</b>	1. Check the connection of the Fax PCB. 2. Replace the Fax PCB.
<b>E736-0001---</b>	<b>Error in ROM for backing up fax data</b>
<b>Detection Description</b>	An error occurred in ROM for backing up fax data.
<b>Remedy</b>	1. Check the connection of the Fax PCB. 2. Replace the Fax PCB.
<b>E743-0000---</b>	<b>DDI communication error</b>
<b>Detection Description</b>	Software sequence error
<b>Remedy</b>	1. Turn OFF and then ON the main power.
<b>E744-0001---</b>	<b>Invalid combination of language file versions</b>
<b>Detection Description</b>	Language file version was not matched with that of the main program.
<b>Remedy</b>	1. Update the set of controller firmware.
<b>E744-0002---</b>	<b>Language file error</b>
<b>Detection Description</b>	The size of the language file exceeded the allowed size.
<b>Remedy</b>	1. Update the set of controller firmware.
<b>E744-1001---</b>	<b>Version mismatch between BOOTABLE and BOOTROM</b>
<b>Detection Description</b>	Version of the main program and that of the start-up program were not matched.
<b>Remedy</b>	1. Update the set of controller firmware.

<b>E744-4000---</b>	<b>Engine ID error</b>
<b>Detection Description</b>	An invalid engine connection was detected.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the version of D-CON.</li> <li>2. Update the D-CON.</li> <li>3. Update the set of controller firmware.</li> <li>4. Check the model code. (E744-4000 occurs also when the model code and the engine code are mismatched.)</li> </ol>
<b>E744-5000---</b>	<b>Panel microcomputer error</b>
<b>Detection Description</b>	Error in the Control Panel PCB (microcomputer).
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the harness/connector connection between the panel microcomputer and Main Controller PCB.</li> <li>2. Update the set of panel microcomputer.</li> <li>3. Update the set of controller firmware.</li> <li>4. Replace the Main Controller PCB.</li> </ol>
<b>E744-6000---</b>	<b>Error in communication with the Wireless LAN Board</b>
<b>Detection Description</b>	Unable to communicate with the Wireless LAN PCB.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the connection of the wireless LAN slot (SD-IO).</li> <li>2. Update the set of controller firmware.</li> <li>3. Replace the Main Controller PCB.</li> </ol>
<b>E744-7000---</b>	<b>Backup microcomputer error</b>
<b>Detection Description</b>	An error in the microcomputer which retains fax job information of the Main Controller PCB.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the version of backup microcomputer, and upgrade the version.</li> <li>2. Update the set of backup microcomputer.</li> <li>3. Update the set of controller firmware.</li> <li>4. Replace the Main Controller PCB.</li> </ol>
<b>E746-0000---</b>	<b>Main Controller PCB error (others)</b>
<b>Detection Description</b>	A communication error of the Main Controller PCB occurred (other than scan-related communication error).
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Update the set of controller firmware.</li> <li>2. Replace the Main Controller PCB.</li> </ol>
<b>E766-9000---</b>	<b>Scanner power state error</b>
<b>Detection Description</b>	Error in power state of the Laser Scanner Unit (firmware-dependent)
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Install the set of controller firmware.</li> <li>2. Replace the Laser Scanner Unit.</li> </ol>
<b>E805-0001---</b>	<b>Fan Motor 1 error</b>
<b>Detection Description</b>	The Main Fan fails to rotate at the specified rotation speed.
<b>Remedy</b>	<ol style="list-style-type: none"> <li>1. Check the connection of the Main Fan.</li> <li>2. Replace the Main Fan.</li> </ol>

## JAM Code



Host machine

Location Code	JAM Code	Type	Sensor Name/Detection contents	Sensor ID	Area
00	0801	Pickup Delay JAM 1	TOP Sensor Delay	PS2	Multi-purpose Tray
00	0802	Pickup Delay JAM 1	TOP Sensor Delay	PS2	Cassette 1
00	0803	Pickup Delay JAM 1	TOP Sensor Delay	PS2	Cassette 2
00	0807	Pickup Delay JAM 1	TOP Sensor Delay	PS2	Registration Area to Drum Area
00	0808	Pickup Delay JAM 1	Fixing Delivery Sensor Delay	PS13	Drum Area to Fixing Area
00	0809	Pickup Delay JAM 1	Delivery Tray Full Sensor Delay	PS4	Fixing Area to Delivery Area
00	080E	Pickup Delay JAM 1	Duplex Feed Sensor Delay	PS21	Duplex Pickup Area
00	0907	Pickup Delay JAM 2	TOP Sensor Delay	PS2	Registration Area to Drum Area
00	0908	Pickup Delay JAM 2	Fixing Delivery Sensor Delay	PS13	Drum Area to Fixing Area
00	0909	Pickup Delay JAM 2	Delivery Tray Full Sensor Delay	PS4	Fixing Area to Delivery Area
00	0A07	Pickup Delay JAM 2	TOP Sensor Delay	PS2	Registration Area to Drum Area
00	0A08	Pickup Delay JAM 3	Fixing Delivery Sensor Delay	PS13	Drum Area to Fixing Area
00	0A09	Pickup Delay JAM 3	Delivery Tray Full Sensor Delay	PS4	Fixing Area to Delivery Area
00	1007	Pickup Stationary JAM 1	TOP Sensor Stationary	PS2	Registration Area to Drum Area
00	1008	Pickup Stationary JAM 1	Fixing Delivery Sensor Stationary	PS13	Drum Area to Fixing Area
00	1009	Pickup Stationary JAM 1	Delivery Tray Full Sensor Stationary	PS4	Fixing Area to Delivery Area
00	1807	Fixing Delivery Delay JAM 1	TOP Sensor Delay	PS2	Registration Area to Drum Area
00	1808	Fixing Delivery Delay JAM 1	Fixing Delivery Sensor Delay	PS13	Drum Area to Fixing Area
00	1809	Fixing Delivery Delay JAM 1	Delivery Tray Full Sensor Delay	PS4	Fixing Area to Delivery Area
00	2007	Fixing Delivery Stationary JAM 1	TOP Sensor Stationary	PS2	Registration Area to Drum Area
00	2008	Fixing Delivery Stationary JAM 1	Fixing Delivery Sensor Stationary	PS13	Drum Area to Fixing Area
00	2009	Fixing Delivery Stationary JAM 1	Delivery Tray Full Sensor Stationary	PS4	Fixing Area to Delivery Area
00	2801	Power ON JAM 1 (*2)	TOP Sensor Residual	PS2	Multi-purpose Tray
00	2802	Power ON JAM 1 (*2)	TOP Sensor Residual	PS2	Cassette 1
00	2803	Power ON JAM 1 (*2)	TOP Sensor Residual	PS2	Cassette 2
00	2807	Power ON JAM 1 (*2)	TOP Sensor Residual	PS2	Registration Area to Drum Area
00	2808	Power ON JAM 1 (*2)	Fixing Delivery Sensor Residual	PS13	Drum Area to Fixing Area



Location Code	JAM Code	Type	Sensor Name/Detection contents	Sensor ID	Area
00	2809	Power ON JAM 1 (*2)	Delivery Tray Full Sensor Residual	PS4	Fixing Area to Delivery Area
00	280D	Power ON JAM 1 (*2)	Duplex Feed Sensor Residual	PS21	Duplex Feed Area
00	2901	Power ON JAM 2 (*2)	TOP Sensor Residual	PS2	Multi-purpose Tray
00	2902	Power ON JAM 2 (*2)	TOP Sensor Residual	PS2	Cassette 1
00	2903	Power ON JAM 2 (*2)	TOP Sensor Residual	PS2	Cassette 2
00	2907	Power ON JAM 2 (*2)	TOP Sensor Residual	PS2	Registration Area to Drum Area
00	2908	Power ON JAM 2 (*2)	Fixing Delivery Sensor Residual	PS13	Drum Area to Fixing Area
00	2909	Power ON JAM 2 (*2)	Delivery Tray Full Sensor Residual	PS4	Fixing Area to Delivery Area
00	290D	Power ON JAM 2 (*2)	Duplex Feed Sensor Residual	PS21	Duplex Feed Area
00	3001	Doee Open JAM 1 (*1)	TOP Sensor Residual	PS2	Multi-purpose Tray
00	3002	Doee Open JAM 1 (*1)	TOP Sensor Residual	PS2	Cassette 1
00	3003	Doee Open JAM 1 (*1)	TOP Sensor Residual	PS2	Cassette 2
00	3007	Doee Open JAM 1 (*1)	TOP Sensor Residual	PS2	Registration Area to Drum Area
00	3008	Doee Open JAM 1 (*1)	Fixing Delivery Sensor Residual	PS13	Drum Area to Fixing Area
00	3009	Doee Open JAM 1 (*1)	Delivery Tray Full Sensor Residual	PS4	Fixing Area to Delivery Area
00	300D	Doee Open JAM 1 (*1)	Duplex Feed Sensor Residual	PS21	Duplex Feed Area
00	3807	Wrap JAM 1	TOP Sensor Stationary	PS2	Registration Area to Drum Area
00	3808	Wrap JAM 1	Fixing Delivery Sensor Stationary	PS13	Drum Area to Fixing Area
00	3809	Wrap JAM 1	Delivery Tray Full Sensor Stationary	PS4	Fixing Area to Delivery Area
00	4807	Duplex Re-pickup JAM 1	TOP Sensor Stationary	PS2	Registration Area to Drum Area
00	4808	Duplex Re-pickup JAM 1	Fixing Delivery Sensor Stationary	PS13	Drum Area to Fixing Area
00	4809	Duplex Re-pickup JAM 1	Delivery Tray Full Sensor Stationary	PS4	Fixing Area to Delivery Area
00	480C	Duplex Re-pickup JAM 1	Duplex Feed Sensor Stationary	PS21	Duplex Reversing Area
00	480D	Duplex Re-pickup JAM 1	Duplex Feed Sensor Stationary	PS21	Duplex Feed Area

\*1:

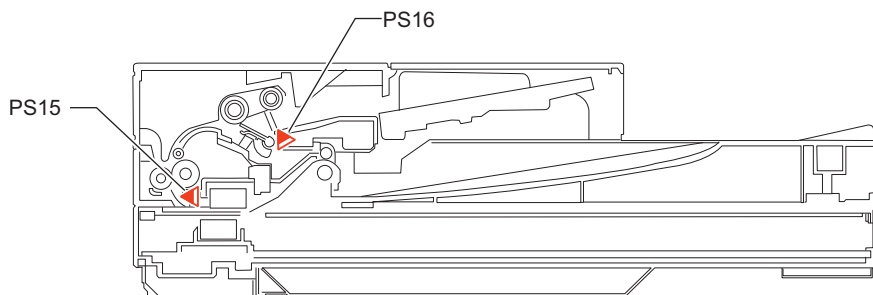
It is a jam that appears when door open is detected during printing.

When the power is turned OFF and then ON while the door open jam is detected, it is displayed as an internal stationary jam instead of a door open jam.

\*2:

It is a jam that appears when residual paper is detected in the machine at power-on.

When the power is turned OFF and then ON while the door open jam is detected, it is displayed as an internal stationary jam instead of a door open jam.



## ADF

Location Code	Jam code	Ttpe	Sensor Name/Detection contents	Sensor ID	Area
01	0001	Delay JAM	Document End Sensor Delay	PS15	ADF Pickup Feed Area
01	0002	Stationary JAM	Document End Sensor Stationary	PS15	ADF Pickup Feed Area
01	0021	Other	Document End Sensor	PS15	ADF Pickup Feed Area
01	0071	Sequence JAM (Timing error)	-	-	-
01	0094	Power-on JAM	Document End Sensor	PS15	ADF Pickup Feed Area
01	0096	Other	-	-	-

## Alarm Code

Alarm Code	Area	Details	Cause	Remarks
10 - 0404	Developing Assembly, Host machine	Toner Bottle empty alarm	When the Toner Bottle empty was detected.	



# Service Mode

Overview.....	205
COPIER (Service mode for printer)...	208
FEEDER (ADF service mode).....	281
FAX (FAX service mode).....	283
TESTMODE (Service mode for test print, operation check, etc.).....	289

## Overview

### Entering Service Mode

For information on how to enter service mode, contact the Support Dept. of the sales company.

### Backing up Service Mode

Because setting values and management data of the host machine are stored in the eMMC of the Main Controller PCB, they need to be backed up before replacing the Main Controller PCB. (Do not remove the eMMC PCB from Main Controller PCB.) Also, restoration of the backup data is necessary after replacing the Main Controller PCB.

**Backup: Connect a USB flash drive to the USB memory port.**

COPIER > FUNCTION > SYSTEM > EXPORT

**Restore: Restore backup data of the USB flash drive.**

COPIER > FUNCTION > SYSTEM > IMPORT

#### NOTE:

As for the user data (the Settings/Registration data, etc.), be sure to back up the user data before replacing the Main Controller PCB and then restore it after replacement by either of the following methods:

#### Backup

- Menu > Management Settings > Data Management > Import/Export > Export
- Remote UI > Settings/Registration > Management Settings > Data Management > Import/Export > Export

#### Restore

- Menu > Management Settings > Data Management > Import/Export > Import
- Remote UI > Settings/Registration > Management Settings > Data Management > Import/Export > Import

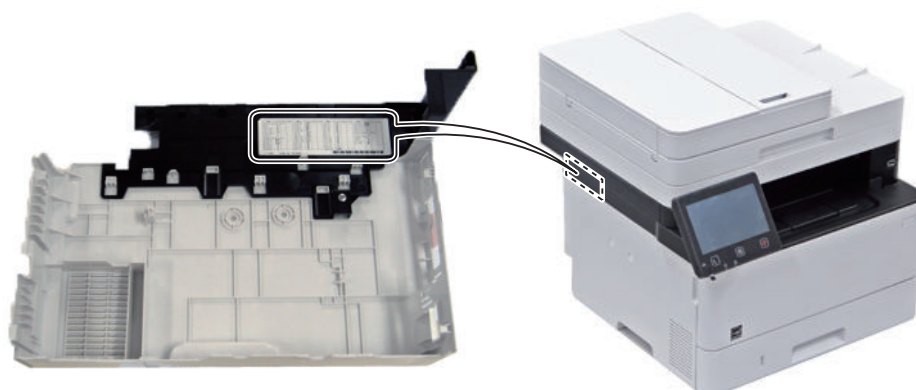
### Service Label

In factory setting, adjustments are made for each machine, and adjustment values are written in the service label.

In the case of the following, adjustment values for ADJUST or OPTION return to default. Therefore, when you made adjustments in the field.

- Changed Main Controller PCB
- Changed Engine Controller PCB
- After RAM clear execution

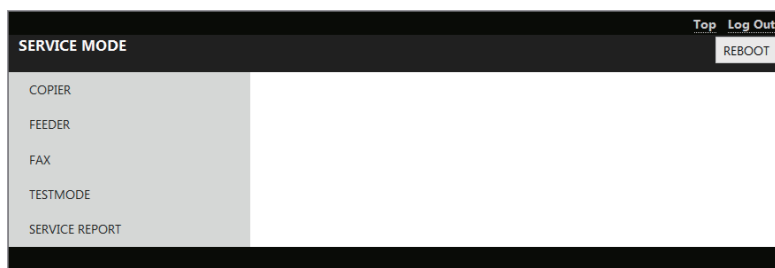
Therefore, when you made adjustments and changed values of the Service Mode in the field, be sure to write down the changed values in the service label. When there is no relevant field in the service label, write down the values in a blank field.



## Remote UI Service Mode

### Function Overview

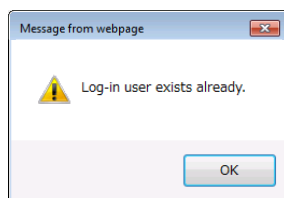
It is possible to display, configure, and execute various service mode modes as well as restart the host machine by using remote UI.



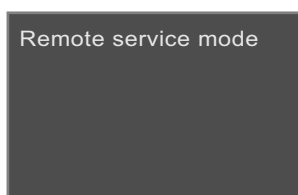
### Operating conditions

In order to operate service mode using Remote UI, the following conditions must be met.

- Service mode is not used on the Control Panel.  
If service mode is accessed from the Control Panel of the host machine, "Log-in user exists already." is displayed when service mode is accessed from Remote UI.



- When Remote UI service mode (this function) is not being logged in by other users  
When service mode is being accessed from Remote UI, "Remote service mode" is displayed on the UI of the host machine.



- When Remote UI is enabled in the setting on the Control Panel  
[Settings/Registration] > [System Settings] > [Remote UI Settings] > [Use Remote UI] > [ON]
- When the following setting (Remote UI service mode function) is enabled (setting value: 1) in service mode  
COPIER > OPTION > BODY > RMT-SW  
0:OFF(default), 1:ON

### How to Use

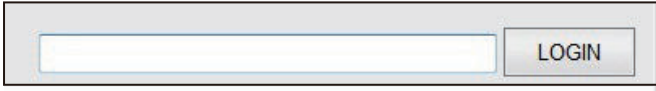
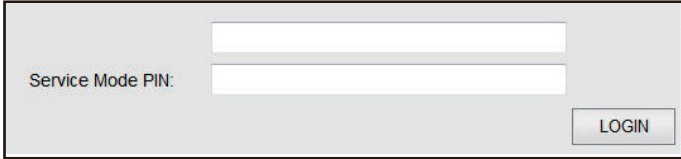

#### 1. Activate the Web browser, and access the following URL:

<http://<Host machine's IP address or host name>/servicemode.html>

**2. Enter the password, and click [LOGIN].**

Password required for authentication differs depending on the following service mode setting: COPIER > OPTION > BODY > PSWD-SW

### Combinations of service mode settings and required passwords

PSWD-SW setting value	Password required for authentication	Authentication screen
0	<ul style="list-style-type: none"> <li>Password of remote UI service mode</li> </ul>	
1	<ul style="list-style-type: none"> <li>Password of remote UI service mode</li> <li>Service mode password</li> </ul>	
2	<ul style="list-style-type: none"> <li>Password of RUI service mode</li> <li>User's system administrator ID</li> <li>Password of system administrator</li> <li>Service mode password</li> </ul>	

**NOTE:**

- If you do not know the password of remote UI service mode, contact the Support Dept. of the sales company.
- Password of service mode can be changed in COPIER > OPTION > BODY > SM-PSWD.

**3. If you do not know the password of remote UI service mode, contact the Support Dept. of the sales company. When finishing the operation, click [REBOOT] or [Log Out].****NOTE:**

If the user logged in and then closed the browser without logging out, connection status remains as "LOGIN". If the user attempts to log in to service mode under "LOGIN" status, exclusive control is executed so that the user cannot access service mode. In that case, wait for a fixed time (3 minutes) from the last access to let the user be automatically logged out, or turn OFF/ON the power of the machine to be forcibly logged out.

## COPIER (Service mode for printer)

### DISPLAY (State display mode)

#### VERSION

COPIER (Service mode for printer) > DISPLAY (State display mode) > VERSION

<b>MAIN</b>	<b>Display of Bootable version</b>
<b>Detail</b>	To display the firmware version of Main Controller PCB.
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>BOOT</b>	<b>Display of BootROM version</b>
<b>Detail</b>	To display the version of Boot ROM (BOOT program).
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>LANG</b>	<b>Display of language pack version</b>
<b>Detail</b>	To display the version of language pack.
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>DEMODATA</b>	<b>Display of demo print data version</b>
<b>Detail</b>	To display the version of demo print data. For the models not having demo print function, "FF.FF" is displayed.
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>ECONT</b>	<b>Display of DC Controller version</b>
<b>Detail</b>	To display the version of DC Controller PCB.
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>PANEL</b>	<b>Display of firmware version of panel</b>
<b>Detail</b>	To display the firmware version of Control Panel CPU PCB.
<b>Use Case</b>	When upgrading the firmware
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	00.00 to 99.99
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> PANEL-UP
<b>ECO</b>	<b>For R&amp;D</b>



## ■ CCD

COPIER (Service mode for printer) > DISPLAY (State display mode) > CCD

<b>TARGET-B</b>	<b>Display of shading target value (B)</b>
<b>Detail</b>	To display the shading target value of Blue. Continuous display of 0 (minimum) or 2048 (maximum) is considered as a failure of the Scanner Unit.
<b>Use Case</b>	At scanned image failure
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1202
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFTAR-B
<b>TARGET-G</b>	<b>Display of shading target value (G)</b>
<b>Detail</b>	To display the shading target value of Green. Continuous display of 0 (minimum) or 2048 (maximum) is considered as a failure of the Scanner Unit.
<b>Use Case</b>	At scanned image failure
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1163
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFTAR-G
<b>TARGET-R</b>	<b>Display of shading target value (R)</b>
<b>Detail</b>	To display the shading target value of Red. Continuous display of 0 (minimum) or 2048 (maximum) is considered as a failure of the Scanner Unit.
<b>Use Case</b>	At scanned image failure
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1135
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFTAR-R
<b>TARGETBW</b>	<b>Display of shading target value (B&amp;W)</b>
<b>Detail</b>	To display the shading target value at B&W jobs. Continuous display of 0 (minimum) or 2048 (maximum) is considered a failure of the Main Controller PCB.
<b>Use Case</b>	At scanned image failure
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1072
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> DFTAR-BW
<b>BK-SHDST</b>	<b>Display paper back shading correct result</b>
<b>Detail</b>	To display the paper back shading correction result. Whether the results of BK-SHD1 and BK-SHD2 are correct is displayed.
<b>Use Case</b>	When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 1 0: NG 1: OK
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BK-SHD1/2

COPIER (Service mode for printer) &gt; DISPLAY (State display mode) &gt; CCD

1P-ERR-A		Frnt/bck clr dif calibr PG read rslt: frt
<b>Detail</b>	To display the result of reading of PG for calibrating color difference between the front and back sides with the Scanner Unit (for front side). If 1 is displayed in both this item and 1P-ERR-B, it means that calibration for color difference on front and back sides has succeeded.	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 8 0: Reading is not executed 1: Reading is executed 2: Reading failed (e.g.: no originals placed, jam) 3: Detection of patch edge failed (e.g.: 1st/2nd side of original reversed) 4: Failed because the degree of skew of original was too large 5: Invalid patch reading value (e.g.: original was upside down) 6: Failed due to other causes 7 to 8: Not used	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-A COPIER> DISPLAY> CCD> 1P-ERR-B	

1P-ERR-B		Frnt/bck clr dif calibr PG read rslt: bck
<b>Detail</b>	To display the result of reading of PG for calibrating color difference between the front and back sides with the Scanner Unit (for back side). If 1 is displayed in both this item and 1P-ERR-A, it means that calibration for color difference on front and back sides has succeeded.	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 8 0: Reading is not executed 1: Reading is executed 2: Reading failed (e.g.: no originals placed, jam) 3: Detection of patch edge failed (e.g.: 1st/2nd side of original reversed) 4: Failed because the degree of skew of original was too large 5: Invalid patch reading value (e.g.: original was upside down) 6: Failed due to other causes 7 to 8: Not used	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-B COPIER> DISPLAY> CCD> 1P-ERR-A	

## I/O (I/O display mode)

### ■ Reader (R-CON > P001)

Address	bit	Name	Symbol	Remarks
P001	7	-	-	-
	6	-	-	-
	5	-	-	-
	4	-	-	-
	3	-	-	-
	2	CIS HP Sensor	PS14	H: HP
	1	Document Sensor	PS16	H: Paper
	0	Document End Sensor	PS15	H: Paper

## ADJUST (Adjustment mode)

### ■ ADJ-XY

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > ADJ-XY

<b>ADJ-X</b>	<b>Adj start pstn in book mode: vert scan</b>
<b>Detail</b>	To adjust the image reading start position (image leading edge position) in the vertical scanning direction at copyboard reading. When replacing the Main Controller PCB, enter the value of service label. Decrease the value when the non-image width is larger than the standard value. Increase the value when out of original area is copied. As the value is incremented by 1, the image position is moved to the trailing edge side by 0.1 mm.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-30 to 30
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>ADJ-Y</b>	<b>Adj start pstn in book mode: horz scan</b>
<b>Detail</b>	To adjust the image reading start position in the horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB, enter the value of service label. Decrease the value when the non-image width is larger than the standard value. Increase the value when out of original area is copied. As the value is incremented by 1, the image position is moved to the rear side by 0.1 mm.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-15 to 15
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>ADJ-Y-DF</b>	<b>Adj start pstn: stream, horz scan, front</b>
<b>Detail</b>	To adjust the front side image reading start position in horizontal scanning direction at stream reading. When replacing the Main Controller PCB, enter the value of service label. As the value is incremented by 1, the image position is moved to the front side by 0.1 mm.
<b>Use Case</b>	- When installing/uninstalling the ADF - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-15 to 15
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; ADJ-XY

<b>ADJY-DF2</b>	<b>Adj start pstn: stream, horz scan, back</b>
<b>Detail</b>	To adjust the back side image reading start position in horizontal scanning direction at stream reading. When replacing the Main Controller PCB, enter the value of service label. As the value is incremented by 1, the image position is moved to the rear side by 0.1 mm.
<b>Use Case</b>	- When installing/uninstalling the ADF - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-15 to 15
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>ADJ-X-MG</b>	<b>Fine adj img ratio: book mode, vert scan</b>
<b>Detail</b>	To make a fine adjustment of image magnification ratio in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is changed by 1, the image magnification ratio is changed by 0.01 %. +: Enlarge -: Reduce
<b>Use Case</b>	- When installing/uninstalling the ADF - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-200 to 200
<b>Unit</b>	0.01%
<b>Default Value</b>	0
<b>STRD-POS</b>	<b>Adj Scan Unit pstn: stream, fd way, frt</b>
<b>Detail</b>	To adjust the position of the Scanner Unit on the Reader side in feed direction at stream reading. When replacing the Main Controller PCB, enter the value of service label. The setting is applied to only the image on the front side.
<b>Use Case</b>	- When installing/uninstalling the ADF - When replacing the Scanner Unit - When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-30 to 20
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> STRD-POS

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; ADJ-XY

<b>ADJ-S</b>		<b>Adjustment of Reader shading position</b>
<b>Detail</b>	To adjust the position of the Scanner Unit on the Reader side in feed direction when reading the White Plate on the left edge of the Copyboard Glass. When replacing the Scanner Unit, execute RDSHDPOS and write the value of this item in the service label. When clearing the Reader-related RAM data, enter the value of service label. As the value is incremented by 1, the reading position moves to the trailing edge side by 0.1 mm.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When black lines/white lines appear</li> <li>- When replacing the Scanner Unit</li> <li>- When clearing the Reader-related RAM data</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	-20 to 20	
<b>Unit</b>	0.1 mm	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> RDSHDPOS	
<b>Supplement/Memo</b>	The shading position can be adjusted automatically by RDSHDPOS.	

## ■ CCD

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>W-PLT-X</b>		<b>Stdrd White Plt white lvl data (X) entry</b>
<b>Detail</b>	To enter the white level data (X) for the Standard White Plate. When replacing the Reader Unit, Reader Upper Cover Unit or Main Controller PCB, enter "XXXX" of the value (XXXXYYYYZZZZ) shown on the barcode label affixed at the upper left of the Copyboard Glass.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When replacing the Reader Unit</li> <li>- When replacing the Reader Upper Cover Unit</li> <li>- When replacing the Main Controller PCB</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	8273	
<b>Related Service Mode</b>	COPIER.> ADJUST> CCD> W-PLT-Y/Z	
<b>W-PLT-Y</b>		<b>Stdrd White Plt white lvl data (Y) entry</b>
<b>Detail</b>	To enter the white level data (Y) for the Standard White Plate. When replacing the Reader Unit, Reader Upper Cover Unit or Main Controller PCB, enter "YYYY" of the value (XXXXYYYYZZZZ) shown on the barcode label affixed at the upper left of the Copyboard Glass.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When replacing the Reader Unit</li> <li>- When replacing the Reader Upper Cover Unit</li> <li>- When replacing the Main Controller PCB</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	8737	
<b>Related Service Mode</b>	COPIER.> ADJUST> CCD> W-PLT-X/Z	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>W-PLT-Z</b>		<b>Stdrd White Plt white lvl data (Z) entry</b>
<b>Detail</b>	To enter the white level data (Z) for the Standard White Plate. When replacing the Reader Unit, Reader Upper Cover Unit or Main Controller PCB, enter "ZZZZ" of the value (XXXXYYYYZZZZ) shown on the barcode label affixed at the upper left of the Copyboard Glass.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When replacing the Reader Unit</li> <li>- When replacing the Reader Upper Cover Unit</li> <li>- When replacing the Main Controller PCB</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.	
<b>Display/Adj/Set Range</b>	7000 to 9999	
<b>Default Value</b>	9427	
<b>Related Service Mode</b>	COPIER.> ADJUST> CCD> W-PLT-X/Y	
<b>DFTAR-R</b>		<b>Shading target VL (R) entry: front side</b>
<b>Detail</b>	To enter the shading target value of Red of the Scanner Unit (for front side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the front side.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When replacing the Main Controller PCB/clearing RAM data</li> <li>- When replacing the Reader Unit</li> <li>- When replacing the Scanner Unit</li> <li>- When replacing the Reader Upper Cover Unit</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	0 to 2048	
<b>Default Value</b>	1105	
<b>Related Service Mode</b>	COPIER> DISPLAY> CCD> TARGET-R COPIER> FUNCTION> CCD> DF-WLVL1/2	
<b>DFTAR-G</b>		<b>Shading target VL (G) entry: front side</b>
<b>Detail</b>	To enter the shading target value of Green of the Scanner Unit (for front side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the front side.	
<b>Use Case</b>	<ul style="list-style-type: none"> <li>- When replacing the Main Controller PCB/clearing RAM data</li> <li>- When replacing the Reader Unit</li> <li>- When replacing the Scanner Unit</li> <li>- When replacing the Reader Upper Cover Unit</li> </ul>	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	0 to 2048	
<b>Default Value</b>	1129	
<b>Related Service Mode</b>	COPIER> DISPLAY> CCD> TARGET-G COPIER> FUNCTION> CCD> DF-WLVL1/2	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTAR-B</b>		<b>Shading target VL (B) entry: front side</b>
<b>Detail</b>		To enter the shading target value of Blue of the Scanner Unit (for front side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the front side.
<b>Use Case</b>		- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		0 to 2048
<b>Default Value</b>		1151
<b>Related Service Mode</b>		COPIER> DISPLAY> CCD> TARGET-B COPIER> FUNCTION> CCD> DF-WLVL1/2
<b>DFTAR-BW</b>		<b>Shading target VL (B&amp;W) entry: front</b>
<b>Detail</b>		To enter the B&W shading target value of the Scanner Unit (for front side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the front side.
<b>Use Case</b>		- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		0 to 2048
<b>Default Value</b>		1072
<b>Related Service Mode</b>		COPIER> DISPLAY> CCD> TARGETBW COPIER> FUNCTION> CCD> DF-WLVL1/2
<b>DFTBK-R</b>		<b>Shading target VL (R) entry: back side</b>
<b>Detail</b>		To enter the shading target value of Red of the Scanner Unit (for back side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the back side.
<b>Use Case</b>		- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		0 to 2048
<b>Default Value</b>		1105
<b>Related Service Mode</b>		COPIER> DISPLAY> CCD> TARGET-R COPIER> FUNCTION> CCD> DF-WLVL1/2

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>DFTBK-G</b>	<b>Shading target VL (G) entry: back side</b>
<b>Detail</b>	To enter the shading target value of Green of the Scanner Unit (for back side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1129
<b>Related Service Mode</b>	COPIER> DISPLAY> CCD> TARGET-G COPIER> FUNCTION> CCD> DF-WLVL1/2
<b>DFTBK-B</b>	<b>Shading target VL (B) entry: back side</b>
<b>Detail</b>	To enter the shading target value of Blue of the Scanner Unit (for back side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1151
<b>Related Service Mode</b>	COPIER> DISPLAY> CCD> TARGET-B COPIER> FUNCTION> CCD> DF-WLVL1/2
<b>DFTBK-BW</b>	<b>Shading target VL (B&amp;W) entry: back</b>
<b>Detail</b>	To enter the B&W shading target value of the Scanner Unit (for back side) at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. When replacing the Reader Unit, Scanner Unit, or Reader Upper Cover Unit, execute DF-WLVL1 and DF-WLVL2 and write the value which is automatically set in the service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing RAM data - When replacing the Reader Unit - When replacing the Scanner Unit - When replacing the Reader Upper Cover Unit
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 2048
<b>Default Value</b>	1072
<b>Related Service Mode</b>	COPIER> DISPLAY> CCD> TARGETBW COPIER> FUNCTION> CCD> DF-WLVL1/2



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>50-RG</b>	<b>RG clr displace correct: 50% book mode</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 50% copyboard reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>50-GB</b>	<b>GB clr displace correct: 50% book mode</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 50% copyboard reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100-RG</b>	<b>RG clr displace correct: 100% book mode</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 100% copyboard reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100-GB</b>	<b>GB clr displace correct: 100% book mode</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 100% copyboard reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>50DF-RG</b>	<b>RG clr displace crct: 50% ADF, front</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 50% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the front side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>50DF-GB</b>	<b>GB clr displace crct: 50% ADF, front</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 50% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the front side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100DF-RG</b>	<b>RG clr displace crct: 100% ADF, front</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 100% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the front side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100DF-GB</b>	<b>GB clr displace crct: 100% ADF, front</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 100% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the front side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>50DF2RG</b>	<b>RG clr displace crct: 50% ADF, back</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 50% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>50DF2GB</b>	<b>GB clr displace crct: 50% ADF, back</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 50% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	50% reading: 300 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100DF2RG</b>	<b>RG clr displace crct: 100% ADF, back</b>
<b>Detail</b>	To correct the color displacement between R and G lines in vertical scanning direction that occurs at 100% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	-333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction
<b>100DF2GB</b>	<b>GB clr displace crct: 100% ADF, back</b>
<b>Detail</b>	To correct the color displacement between G and B lines in vertical scanning direction that occurs at 100% ADF mode. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to only the image on the back side.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>	After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>	-512 to 512
<b>Unit</b>	0.001 line
<b>Default Value</b>	333
<b>Supplement/Memo</b>	100 reading: 600 dpi in horizontal scanning direction x 600 dpi in vertical scanning direction

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-M1</b>	<b>MTF value 1 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M2</b>	<b>MTF value 2 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M3</b>	<b>MTF value 3 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M4</b>	<b>MTF value 4 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-M5</b>	<b>MTF value 5 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M6</b>	<b>MTF value 6 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M7</b>	<b>MTF value 7 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-M8</b>	<b>MTF value 8 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-M9</b>	<b>MTF value 9 entry:ADF, front, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S1</b>	<b>MTF value 1 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S2</b>	<b>MTF value 2 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S3</b>	<b>MTF value 3 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-S4</b>	<b>MTF value 4 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S5</b>	<b>MTF value 5 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S6</b>	<b>MTF value 6 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S7</b>	<b>MTF value 7 entry:ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF2-S8</b>	<b>MTF value 8 entry: ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF2-S9</b>	<b>MTF value 9 entry: ADF, front, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the front side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M1</b>	<b>MTF value 1 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M2</b>	<b>MTF value 2 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-M3</b>	<b>MTF value 3 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M4</b>	<b>MTF value 4 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M5</b>	<b>MTF value 5 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M6</b>	<b>MTF value 6 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-M7</b>	<b>MTF value 7 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M8</b>	<b>MTF value 8 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-M9</b>	<b>MTF value 9 entry: Copyboard, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S1</b>	<b>MTF value entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-S2</b>	<b>MTF value 2 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S3</b>	<b>MTF value 3 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S4</b>	<b>MTF value 4 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S5</b>	<b>MTF value 5 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF-S6</b>	<b>MTF value 6 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S7</b>	<b>MTF value 7 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S8</b>	<b>MTF value 8 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF-S9</b>	<b>MTF value 9 entry: Copyboard, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction at copyboard reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for front side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for front side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-M1</b>	<b>MTF value 1 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M2</b>	<b>MTF value 2 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M3</b>	<b>MTF value 3 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M4</b>	<b>MTF value 4 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-M5</b>	<b>MTF value 5 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M6</b>	<b>MTF value 6 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M7</b>	<b>MTF value 7 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-M8</b>	<b>MTF value 8 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-M9</b>	<b>MTF value 9 entry: ADF, back, horz scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in horizontal scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S1</b>	<b>MTF value 1 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S2</b>	<b>MTF value 2 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S3</b>	<b>MTF value 3 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-S4</b>	<b>MTF value 4 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S5</b>	<b>MTF value 5 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S6</b>	<b>MTF value 6 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S7</b>	<b>MTF value 7 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>MTF3-S8</b>	<b>MTF value 8 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>MTF3-S9</b>	<b>MTF value 9 entry: ADF, back, vert scan</b>
<b>Detail</b>	To enter the setting value for calculating MTF filter coefficient in vertical scanning direction on the back side at ADF stream reading. When replacing the Main Controller PCB/clearing the Reader-related RAM data, enter the value of the service label on the reader. When replacing the Scanner Unit (for back side), enter the value of service label on a new unit.
<b>Use Case</b>	- When replacing the Main Controller PCB/clearing the Reader-related RAM data - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 100
<b>Default Value</b>	100
<b>OFST-BW0</b>	<b>Adj Img Read Sns 1 offset:frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>OFST-BW1</b>	<b>Adj Img Read Sns 2 offset:frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>OFST-BW2</b>	<b>Adj Img Read Sns 3 offset:frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST2BW0</b>	<b>Adj Img Read Sns 1 offset:frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>OFST2BW1</b>	<b>Adj Img Read Sns 2 offset:frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>OFST2BW2</b>	<b>Adj Img Read Sns 3 offset:frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>OF-BW0BK</b>	<b>Adj Img Read Sns 1 offset:bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>OF-BW1BK</b>	<b>Adj Img Read Sns 2 offset:bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OF-BW2BK</b>	<b>Adj Img Read Sns 3 offset:bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>OF2BW0BK</b>	<b>Adj Img Read Sns 1 offset:bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>OF2BW1BK</b>	<b>Adj Img Read Sns 2 offset:bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>OF2BW2BK</b>	<b>Adj Img Read Sns 3 offset:bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>OFST-CL0</b>	<b>Adj Img Read Sns 1 offset:frt,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OFST-CL1</b>	<b>Adj Img Read Sns 2 offset:frt,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>OFST-CL2</b>	<b>Adj Img Read Sns 3 offset:frt,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>OFST2CL0</b>	<b>Adj Img Read Sns 1 offset:frt,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB / clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>Supplement/Memo</b>	The offset value is automatically updated by executing CL-AGC.
<b>OFST2CL1</b>	<b>Adj Img Read Sns 2 offset:frt,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB / clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>Supplement/Memo</b>	The offset value is automatically updated by executing CL-AGC.
<b>OFST2CL2</b>	<b>Adj Img Read Sns 3 offset:frt,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB / clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>Supplement/Memo</b>	The offset value is automatically updated by executing CL-AGC.

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OF-CL0BK</b>	<b>Adj Img Read Sns 1 offset:bck,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>OF-CL1BK</b>	<b>Adj Img Read Sns 2 offset:bck,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>OF-CL2BK</b>	<b>Adj Img Read Sns 3 offset:bck,clr,300dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>OF2CL0BK</b>	<b>Adj Img Read Sns 1 offset:bck,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>OF2CL1BK</b>	<b>Adj Img Read Sns 2 offset:bck,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 2 (Center) of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>OF2CL2BK</b>	<b>Adj Img Read Sns 3 offset:bck,clr,600dpi</b>
<b>Detail</b>	To adjust the offset (black level) of the Image Reading Sensor 3 (Front) of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>GAIN-BW0</b>	<b>Adj Img Read Sns 1 gain: frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>GAIN2BW0</b>	<b>Adj Img Read Sns 1 gain: frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>GAIN-CL0</b>	<b>Adj Img Read Sns 1 gain: frt,clr,300dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>GAIN2CL0</b>	<b>Adj Img Read Sns 1 gain: frt,clr,600dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>GA-BW0BK</b>	<b>Adj Img Read Sns 1 gain: bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>GA2BW0BK</b>	<b>Adj Img Read Sns 1 gain: bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>GA-CL0BK</b>	<b>Adj Img Read Sns 1 gain: bck,clr,300dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>GA2CL0BK</b>	<b>Adj Img Read Sns 1 gain: bck,clr,600dpi</b>
<b>Detail</b>	To adjust the gain of the Image Reading Sensor 1 (Rear) of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 255
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LED-BW-R</b>	<b>Scan Unit LED lgt time(R):frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LED-BW-G</b>	<b>Scan Unit LED lgt time(G):frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>LED-BW-B</b>	<b>Scan Unit LED lgt time(B):frt,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for front side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>LED2BW-R</b>	<b>Scan Unit LED lgt time(R):frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>LED2BW-G</b>	<b>Scan Unit LED lgt time(G):frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC
<b>LED2BW-B</b>	<b>Scan Unit LED lgt time(B):frt,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for front side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LED-CL-R</b>	<b>Scan Unit LED lgt time(R):frt,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>LED-CL-G</b>	<b>Scan Unit LED lgt time(G):frt,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>LED-CL-B</b>	<b>Scan Unit LED lgt time(B):frt,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for front side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>LED2CL-R</b>	<b>Scan Unit LED lgt time(R):frt,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>LED2CL-G</b>	<b>Scan Unit LED lgt time(G):frt,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LED2CL-B</b>	<b>Scan Unit LED lgt time(B):frt,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for front side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC
<b>LE-BWRBK</b>	<b>Scan Unit LED lgt time(R):bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>LE-BWGBK</b>	<b>Scan Unit LED lgt time(G):bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>LE-BWBBK</b>	<b>Scan Unit LED lgt time(B):bck,B&amp;W,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for back side) in black mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	609
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>LE2BWRBK</b>	<b>Scan Unit LED lgt time(R):bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LE2BWGBK</b>	<b>Scan Unit LED lgt time(G):bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>LE2WBGBK</b>	<b>Scan Unit LED lgt time(B):bck,B&amp;W,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for back side) in black mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1121
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2
<b>LE-CLRBK</b>	<b>Scan Unit LED lgt time(R):bck,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LE-CLGBK</b>	<b>Scan Unit LED lgt time(G):bck,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LE-CLBBK</b>	<b>Scan Unit LED lgt time(B):bck,clr,300dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for back side) in color mode with 300 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	865
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LE2CLRBK</b>	<b>Scan Unit LED lgt time(R):bck,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the red color LED of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LE2CLGBK</b>	<b>Scan Unit LED lgt time(G):bck,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the green color LED of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LE2CLBBK</b>	<b>Scan Unit LED lgt time(B):bck,clr,600dpi</b>
<b>Detail</b>	To adjust the lighting time of the blue color LED of the Scanner Unit (for back side) in color mode with 600 dpi. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4096
<b>Default Value</b>	1377
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2
<b>LNR-GA-R</b>	<b>Frt/bck linearity gain crrect coeffct (R)</b>
<b>Detail</b>	To adjust the red color gain correction coefficient of the front/back side linearity.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 65535
<b>Default Value</b>	10000
<b>LNR-GA-G</b>	<b>Frt/bck linearity gain crrect coeffct (G)</b>
<b>Detail</b>	To adjust the green color gain correction coefficient of the front/back side linearity.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 65535
<b>Default Value</b>	10000
<b>LNR-GA-B</b>	<b>Frt/bck linearity gain crrect coeffct (B)</b>
<b>Detail</b>	To adjust the blue color gain correction coefficient of the front/back side linearity.
<b>Use Case</b>	When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 65535
<b>Default Value</b>	10000

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; CCD

<b>LNR-OF-R</b>		<b>Frnt/bck linearity offset crrct coeff (R)</b>
<b>Detail</b>		To adjust the red color offset correction coefficient of the front/back side linearity.
<b>Use Case</b>		When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		-128 to 127
<b>Default Value</b>		0
<b>LNR-OF-G</b>		<b>Frnt/bck linearity offset crrct coeff (G)</b>
<b>Detail</b>		To adjust the green color offset correction coefficient of the front/back side linearity.
<b>Use Case</b>		When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		-128 to 127
<b>Default Value</b>		0
<b>LNR-OF-B</b>		<b>Frnt/bck linearity offset crrct coeff (B)</b>
<b>Detail</b>		To adjust the blue color offset correction coefficient of the front/back side linearity.
<b>Use Case</b>		When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		-128 to 127
<b>Default Value</b>		0

## ■ PASCAL

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; PASCAL

<b>OFST-P-K</b>		<b>Adj Bk-color density at test print read</b>
<b>Detail</b>		To adjust the offset of Bk-color test print reading signal at auto gradation adjustment (full adjustment). When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is larger, the image after adjustment gets darker.
<b>Use Case</b>		- When replacing the Reader Unit - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>		Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Caution</b>		After the setting value is changed, write the changed value in the service label.
<b>Display/Adj/Set Range</b>		-128 to 128
<b>Default Value</b>		0

## ■ FEED-ADJ

COPIER (Service mode for printer) > ADJUST (Adjustment mode) > FEED-ADJ

<b>ADJ-MFY</b>	<b>Adjustment of write start position in feed direction at Multi-purpose Tray pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	To adjust the image write start position in the feed direction at the time of pickup from the Multi-purpose Tray. As the value is changed by 1, the leading edge margin is changed by 0.001 mm. +: Leading edge margin becomes larger. (An image moves to the trailing edge side.) -: Leading edge margin becomes smaller. (An image moves to the leading edge side.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position
<b>ADJ-MFX</b>	<b>Adjustment of write start position in horizontal scanning direction at Multi-purpose Tray pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the horizontal scanning direction for the image on the 1st side at the time of pickup from the Multi-purpose Tray. As the value is changed by 1, the left margin is changed by 0.001 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-MFYR</b>	<b>Adjustment of write start position in feed direction at Multi-purpose Tray pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the feed direction for the image on the 2nd side at the time of pickup from the Multi-purpose Tray. As the value is changed by 1, the leading edge margin is changed by 0.001 mm. +: Leading edge margin becomes larger. (An image moves to the trailing edge side.) -: Leading edge margin becomes smaller. (An image moves to the leading edge side.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.
<b>ADJ-MFXR</b>	<b>Adjustment of write start position in horizontal scanning direction at Multi-purpose Tray pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the horizontal scanning direction for the image on the 2nd side at the time of pickup from the Multi-purpose Tray. As the value is changed by 1, the left margin is changed by 0.001 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data.
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C1Y</b>	<b>Adjustment of write start position in feed direction at Cassette 1 pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	To adjust the image write start position in the feed direction at the time of pickup from the Cassette 1. As the value is changed by 1, the leading edge margin is changed by 0.001 mm. +: Leading edge margin becomes larger. (An image moves to the trailing edge side.) -: Leading edge margin becomes smaller. (An image moves to the leading edge side.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.
<b>ADJ-C1X</b>	<b>Adjustment of write start position in horizontal scanning direction at Cassette 1 pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the horizontal scanning direction for the image on the 1st side at the time of pickup from the Cassette 1. As the value is changed by 1, the left margin is changed by 0.001 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.



COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C1YR</b>	<b>Adjustment of write start position in feed direction at Cassette 1 pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the feed direction for the image on the 2nd side at the time of pickup from the Cassette 1. As the value is changed by 1, the leading edge margin is changed by 0.001 mm. +: Leading edge margin becomes larger. (An image moves to the trailing edge side.) -: Leading edge margin becomes smaller. (An image moves to the leading edge side.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.
<b>ADJ-C1XR</b>	<b>Adjustment of write start position in horizontal scanning direction at Cassette 1 pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the horizontal scanning direction for the image on the 2nd side at the time of pickup from the Cassette 1. As the value is changed by 1, the left margin is changed by 0.001 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C2Y</b>		<b>Adjustment of write start position in feed direction at Cassette 2 pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	<p>To adjust the image write start position in the feed direction at the time of pickup from the Cassette 2.</p> <p>As the value is changed by 1, the leading edge margin is changed by 0.001 mm.</p> <p>+: Leading edge margin becomes larger. (An image moves to the trailing edge side.)</p> <p>-: Leading edge margin becomes smaller. (An image moves to the leading edge side.)</p> <p>When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p> <p>The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.</p>	
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.	
<b>Caution</b>	<p>This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration].</p> <p>The setting value is not cleared even if COPIER&gt; FUNCTION&gt; CLEAR&gt; SRVC-DAT is executed.</p>	
<b>Display/Adj/Set Range</b>	-5080 to 5080	
<b>Unit</b>	0.001 mm	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT	
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.	
<b>ADJ-C2X</b>		<b>Adjustment of write start position in horizontal scanning direction at Cassette 2 pickup (1-sided print/2nd side of 2-sided print)</b>
<b>Detail</b>	<p>To adjust the write start position in the horizontal scanning direction for the image on the 1st side at the time of pickup from the Cassette 2.</p> <p>As the value is changed by 1, the left margin is changed by 0.001 mm.</p> <p>+: Left margin becomes larger. (An image moves to the right.)</p> <p>-: Left margin becomes smaller. (An image moves to the left.)</p> <p>When replacing the DC Controller PCB/clearing RAM data, enter the value of service label.</p> <p>The setting is applied to the 1st side at 1-sided print and the 2nd side at 2-sided print.</p>	
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data	
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.	
<b>Caution</b>	<p>This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration].</p> <p>The setting value is not cleared even if COPIER&gt; FUNCTION&gt; CLEAR&gt; SRVC-DAT is executed.</p>	
<b>Display/Adj/Set Range</b>	-5080 to 5080	
<b>Unit</b>	0.001 mm	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT	
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.	

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; FEED-ADJ

<b>ADJ-C2YR</b>	<b>Adjustment of write start position in feed direction at Cassette 2 pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the feed direction for the image on the 2nd side at the time of pickup from the Cassette 2. As the value is changed by 1, the leading edge margin is changed by 0.001 mm. +: Leading edge margin becomes larger. (An image moves to the trailing edge side.) -: Leading edge margin becomes smaller. (An image moves to the leading edge side.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.

<b>ADJ-C2XR</b>	<b>Adjustment of write start position in horizontal scanning direction at Cassette 2 pickup (1st side of 2-sided print)</b>
<b>Detail</b>	To adjust the write start position in the horizontal scanning direction for the image on the 2nd side at the time of pickup from the Cassette 2. As the value is changed by 1, the left margin is changed by 0.001 mm. +: Left margin becomes larger. (An image moves to the right.) -: Left margin becomes smaller. (An image moves to the left.) When replacing the DC Controller PCB/clearing RAM data, enter the value of service label. The setting is applied to the 1st side at 2-sided print.
<b>Use Case</b>	When replacing the DC Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Caution</b>	This setting is linked with the setting of [Adjust Print Position] in [Settings/Registration]. The setting value is not cleared even if COPIER> FUNCTION> CLEAR> SRVC-DAT is executed.
<b>Display/Adj/Set Range</b>	-5080 to 5080
<b>Unit</b>	0.001 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> SRVC-DAT
<b>Additional Functions Mode</b>	Adjustment/Maintenance> Adjust Image Quality> Adjust Print Position.

## ■ PANEL

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; PANEL

<b>TOUCHCHK</b>	<b>Adj of coordinate pstn on Touch Panel</b>
<b>Detail</b>	To adjust the coordinate position on the Touch Panel of the Control Panel. By making adjustment, the setting of TOUCH-R becomes 1.
<b>Use Case</b>	When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. 2) Press the nine "+" keys in sequence.
<b>Related Service Mode</b>	COPIER> ADJUST> PANEL> TOUCH-R

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; PANEL

TOUCH-R	Touch Panel coordinate pstn adj result
<b>Detail</b>	To set whether adjustment of the coordinate position on the Touch Panel of the Control Panel is completed. When adjustment with TOUCHCHK is completed, the setting of this item becomes 1.
<b>Use Case</b>	When replacing the LCD Panel
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 1 0: Not completed 1: Completed
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> ADJUST> PANEL> TOUCHCHK

## ■ VIFADJ

COPIER (Service mode for printer) &gt; ADJUST (Adjustment mode) &gt; VIFADJ

<b>DEV-HV-K</b>	For R&D
<b>FU-TMP</b>	For R&D
<b>CRG-HV-K</b>	For R&D
<b>LS-PWR-K</b>	For R&D
<b>TR-HV</b>	For R&D

## FUNCTION (Operation / inspection mode)

### ■ INSTALL

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

STRD-POS	Auto adj of read position at stream read
<b>Detail</b>	To automatically adjust the Scanner Unit position in feed direction when stream reading original with ADF. The adjustment result is reflected to COPIER> ADJUST> ADJ-XY> STRD-POS.
<b>Use Case</b>	- At ADF installation/uninstallation - When replacing the Scanner Unit/clearing RAM data
<b>Adj/Set/Operate Method</b>	1) Close the ADF. 2) Select the item, and then press Yes key. The operation automatically stops after the adjustment. 3) Write the value displayed by COPIER> ADJUST> ADJ-XY> STRD-POS in the service label.
<b>Caution</b>	Write the adjusted value in the service label.
<b>Required Time</b>	10 sec
<b>Related Service Mode</b>	COPIER> ADJUST> ADJ-XY> STRD-POS

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

<b>ERDS</b>		<b>ON/OFF of Embedded-RDS</b>
<b>Detail</b>		To set whether to use the Embedded-RDS function.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to use ERDS, RGW-PORT, COM-TEST, COM-RSLT, and COM-LOG as a set.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF 1: ON
<b>Default Value</b>		It differs according to the location.
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> RGW-PORT, COM-TEST, COM-RSLT, COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system
<b>RGW-PORT</b>		<b>Setting of UGW port number when using Embedded-RDS</b>
<b>Detail</b>		To set the port number of UGW to be used for Embedded-RDS.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to use ERDS, RGW-PORT, COM-TEST, COM-RSLT, and COM-LOG as a set.
<b>Display/Adj/Set Range</b>		1 to 65535
<b>Default Value</b>		443
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> ERDS, COM-TEST, COM-RSLT, COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to the sales company's server via SOAP protocol
<b>COM-TEST</b>		<b>Execution of Embedded-RDS communication test</b>
<b>Detail</b>		To execute Embedded-RDS communication test. If the connection fails, the information is added to the communication error log.
<b>Use Case</b>		When using E-RDS
<b>Adj/Set/Operate Method</b>		Select the item, and then press Yes key.
<b>Caution</b>		Be sure to use ERDS, RGW-PORT, COM-TEST, COM-RSLT, and COM-LOG as a set.
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> ERDS, RGW-PORT, COM-RSLT, COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system
<b>COM-RSLT</b>		<b>Display of Embedded-RDS comctn test result</b>
<b>Detail</b>		To display the Embedded-RDS communication test result.
<b>Use Case</b>		When using E-RDS
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Caution</b>		Be sure to use ERDS, RGW-PORT, COM-TEST, COM-RSLT, and COM-LOG as a set.
<b>Display/Adj/Set Range</b>		When not in execution: Unknown When connection is completed: OK When connection is failed: NG
<b>Default Value</b>		Unknown
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> ERDS, RGW-PORT, COM-TEST, COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; INSTALL

COM-LOG	Display of Embedded-RDS comctn error log
<b>Detail</b>	To display the Embedded-RDS communication error log. The dates, times, and error codes of the latest 5 errors that occurred are displayed. As for the error detail information, the report can be output by executing ERDS-LOG.
<b>Use Case</b>	When using Embedded-RDS
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Caution</b>	Be sure to use ERDS, RGW-PORT, COM-TEST, COM-RSLT, and COM-LOG as a set.
<b>Display/Adj/Set Range</b>	Date: 6 digits Time: 4 digits Error code: 8 digits
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> ERDS, RGW-PORT, COM-TEST, COM-RSLT COPIER> FUNCTION> MISC-P> ERDS-LOG
<b>Supplement/Memo</b>	Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system

## ■ CCD

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CCD

DF-WLVL1	White level adj in book mode: color
<b>Detail</b>	To adjust the white level for copyboard scanning automatically by setting the paper which is usually used by the user on the Copyboard Glass.
<b>Use Case</b>	- When replacing the Copyboard Glass - When replacing the Scanner Unit - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	1) Set a paper on the Copyboard Glass. 2) Select the item, and then press Yes key.
<b>Caution</b>	Be sure to execute DF-WLVL2 in a row.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL2
<b>Supplement/Memo</b>	The Scanner Unit (for front side) calculates the white level correction coefficient based on the luminance at copyboard reading detected with DF-WLVL1, the luminance at stream reading detected with DF-WLVL2, and the luminance at stream reading that the Scanner Unit (for back side) detected with DF-WLVL2.
DF-WLVL2	White level adj: stream reading, color
<b>Detail</b>	To adjust the white level for stream reading by setting the paper which is usually used by the user on the ADF.
<b>Use Case</b>	- When replacing the Copyboard Glass - When replacing the Scanner Unit - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	1) Set paper on the ADF. 2) Select the item, and then press Yes key.
<b>Caution</b>	Be sure to execute this item after DF-WLVL1.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> DF-WLVL1
<b>Supplement/Memo</b>	The Scanner Unit (for front side) calculates the white level correction coefficient based on the luminance at copyboard reading detected with DF-WLVL1, the luminance at stream reading detected with DF-WLVL2, and the luminance at stream reading that the Scanner Unit (for back side) detected with DF-WLVL2.

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CCD

<b>CL-AGC</b>	<b>Adj Scan Unit (frt) B&amp;W ref: stream, clr</b>
<b>Detail</b>	To automatically adjust the black/white reference level of the Scanner Unit (for front side) at stream reading in color mode. To make the adjustment with both resolutions 300 dpi and 600 dpi. When this item is executed, the values of OFST-CL0/CL1/CL2, GAIN-CL0, LED-CL-R/G/B, OFST2CL0/CL1/CL2, GAIN2CL0, and LED2CL-R/G/B are automatically calculated.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	1) Set paper on the ADF. 2) Select the item, and then press Yes key.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC COPIER> ADJUST> CCD> OFST-CL0/CL1/CL2, GAIN-CL0, LED-CL-R/G/B, OFST2CL0/CL1/CL2, GAIN2CL0, LED2CL-R/G/B
<b>Supplement/Memo</b>	AGC: Automatic Gain Control
<b>BW-AGC</b>	<b>Adj Scan Unit (frt) B&amp;W ref: stream, B&amp;W</b>
<b>Detail</b>	To automatically adjust the black/white reference level of the Scanner Unit (for front side) at stream reading in black mode. To make the adjustment with both resolutions 300 dpi and 600 dpi. When this item is executed, the values of OFST-BW0/BW1/BW2, GAIN-BW0, LED-BW-R/G/B, OFST2BW0/BW1/BW2, GAIN2BW0, and LED2BW-R/G/B are automatically calculated.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	1) Set paper on the ADF. 2) Select the item, and then press Yes key.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC COPIER> ADJUST> CCD> OFST-BW0/BW1/BW2, GAIN-BW0, LED-BW-R/G/B, OFST2BW0/BW1/BW2, GAIN2BW0, LED2BW-R/G/B
<b>Supplement/Memo</b>	AGC: Automatic Gain Control
<b>CL-AGC2</b>	<b>Adj Scan Unit (bck) B&amp;W ref: stream, clr</b>
<b>Detail</b>	To automatically adjust the black/white reference level of the Scanner Unit (for back side) at stream reading in color mode. To make the adjustment with both resolutions 300 dpi and 600 dpi. When this item is executed, the values of OF-CL0BK/CL1BK/CL2BK, GA-CL0BK, LE-CLRBK/GBK/BBK, OF2CL0BK/CL1BK/CL2BK, GA2CL0BK, and LE2CLRBK/GBK/BBK are automatically calculated.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	1) Set paper on the ADF. 2) Select the item, and then press Yes key.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BW-AGC2 COPIER> ADJUST> CCD> OF-CL0BK/CL1BK/CL2BK, GA-CL0BK, LE-CLRBK/GBK/BBK, OF2CL0BK/CL1BK/CL2BK, GA2CL0BK, LE2CLRBK/GBK/BBK
<b>Supplement/Memo</b>	AGC: Automatic Gain Control

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CCD

<b>BW-AGC2</b>	<b>Adj Scan Unit (bck) B&amp;W ref: stream, B&amp;W</b>
<b>Detail</b>	To automatically adjust the black/white reference level of the Scanner Unit (for back side) at stream reading in black mode. To make the adjustment with both resolutions 300 dpi and 600 dpi. When this item is executed, the values of OF-BW0BK/BW1BK/BW2BK, GA-BW0BK, LE-BWRBK/GBK/BBK, OF2BW0BK/BW1BK/BW2BK, GA2BW0BK, and LE2BWRBK/GBK/BBK are automatically calculated.
<b>Use Case</b>	- When replacing the Reader Unit - When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	1) Set paper on the ADF. 2) Select the item, and then press Yes key.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> CL-AGC2 COPIER> ADJUST> CCD> OF-BW0BK/BW1BK/BW2BK, GA-BW0BK, LE-BWRBK/GBK/BBK, OF2BW0BK/BW1BK/BW2BK, GA2BW0BK, LE2BWRBK/GBK/BBK
<b>Supplement/Memo</b>	AGC: Automatic Gain Control
<b>BW-TGT</b>	<b>Set of B&amp;W shading target value</b>
<b>Detail</b>	After the white level data (X/Y/Z) for the Standard White Plate is set, read the Standard White Plate and set the black and white shading target value.
<b>Use Case</b>	When replacing the Copyboard Glass/Scanner Unit
<b>Adj/Set/Operate Method</b>	Select the item, and then press Apply key.
<b>Caution</b>	Be sure to execute this item after execution of W-PLT-X/Y/Z.
<b>Related Service Mode</b>	COPIER> ADJUST> CCD> W-PLT-X/Y/Z COPIER> DISPLAY> CCD> TARGETBW
<b>BK-SHD1</b>	<b>Paper back shading correction 1</b>
<b>Detail</b>	To generate the paper back shading correction data by scanning the Standard White Plate of the Paper Back Reading Glass with the Scanner Unit (for back side).
<b>Use Case</b>	- When replacing the Main Controller PCB - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	1) Clean the glass of the Scanner Unit (for back side) and the Reading Glass. 2) Close the ADF. 3) Select the item, and then press Apply key.
<b>Caution</b>	Execute BK-SHD1 and then BK-SHD2 in that order.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BK-SHD2 COPIER> DISPLAY> CCD> BK-SHDST
<b>BK-SHD2</b>	<b>Paper back shading correction 2</b>
<b>Detail</b>	To generate the paper back shading correction data by scanning the Standard White Plate of the Paper Back Reading Glass with the Scanner Unit (for back side).
<b>Use Case</b>	- When replacing the Main Controller PCB - When replacing the Scanner Unit (for back side)
<b>Adj/Set/Operate Method</b>	1) Clean the glass of the Scanner Unit (for back side) and the Reading Glass. 2) Close the ADF. 3) Select the item, and then press Apply key.
<b>Caution</b>	Execute BK-SHD1 and then BK-SHD2 in that order.
<b>Related Service Mode</b>	COPIER> FUNCTION> CCD> BK-SHD1 COPIER> DISPLAY> CCD> BK-SHDST



## ■ CLEAR

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > CLEAR

<b>R-CON</b>	<b>Initialization of Reader/ADF</b>
<b>Detail</b>	To initialize the factory adjustment values of the Reader/ADF.
<b>Use Case</b>	When clearing RAM data of the Reader/ADF
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Caution</b>	RAM data is cleared after the main power switch is turned OFF/ON.
<b>SRVC-DAT</b>	<b>Clearing of service mode setting values</b>
<b>Detail</b>	To clear the service mode setting values. The user mode setting values are not cleared. The factory adjustment values of the Reader/ADF are not initialized.
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. 2) Turn OFF/ON the main power switch.
<b>COUNTER</b>	<b>Clearing of service counter</b>
<b>Detail</b>	To clear the counter by maintenance/part. The numerator printed on a system dump list becomes 0.
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. 2) Turn OFF/ON the main power switch.
<b>HIST</b>	<b>Clearing of logs</b>
<b>Detail</b>	To clear the communication management/print/jam/alarm/error log.
<b>Use Case</b>	When clearing logs
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. 2) Turn OFF/ON the main power switch.
<b>ALL</b>	<b>Clearing of setting information</b>
<b>Detail</b>	To clear/initialize the following setting information according to the location set in LOCALE and SIZE-LC. - User mode setting values - Service mode setting values (excluding the service counter) - ID and password of the system administrator - Communication management/print/jam/alarm/error log - E719 error (counter meter-installed models only) The following items are not cleared/initialized. - Service counter - Factory adjustment values of the Reader/ADF
<b>Use Case</b>	At installation
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. 2) Turn OFF/ON the main power switch.
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> OPTION> BODY> LOCALE, SIZE-LC COPIER> FUNCTION> CLEAR> E719-CLR

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; CLEAR

<b>ERDS-DAT Initialize of Embedded-RDS setting value</b>	
<b>Detail</b>	To initialize the Embedded-RDS setting values. ON/OFF of Embedded-RDS, UGW port number and communication error log set in ERDS, RGW-PORT, and COM-LOG are cleared.
<b>Use Case</b>	When upgrading the Bootable in the Embedded-RDS environment
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Caution</b>	Use of the SRAM in Embedded-RDS differs depending on the Bootable version. Therefore, unless initialization is executed at the time of version upgrade, data inconsistency occurs.
<b>Related Service Mode</b>	COPIER> FUNCTION> INSTALL> ERDS, RGW-PORT, COM-LOG
<b>Supplement/Memo</b>	Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system
<b>PLPW-CLR Clear security policy setting password</b>	
<b>Detail</b>	To clear the password of the security administrator set in the security policy settings.
<b>Use Case</b>	When clearing the password of the security administrator
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>CRGL-CNT Clearing of cartridge replacement log</b>	
<b>Detail</b>	To clear the cartridge replacement log.
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Caution</b>	The number of detections of non-genuine cartridge and the page count of non-genuine cartridge can be reset. However, exchange Log is not reset.
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-P> CRG-LOG

## ■ MISC-R

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-R

<b>SCANLAMP Lighting check of CIS Unit LED: front</b>	
<b>Detail</b>	To light up the Scanning LED of the Scanner Unit (for front side).
<b>Use Case</b>	When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>SCAN-ON Execution of copyboard reading operation</b>	
<b>Detail</b>	To execute reading of the original on the Copyboard Glass.
<b>Adj/Set/Operate Method</b>	1) Place paper on the Copyboard Glass. 2) Select the item, and then press Yes key.
<b>SCANLMP2 Lighting check of CIS Unit LED: back</b>	
<b>Detail</b>	To light up the Scanning LED of the Scanner Unit (for back side).
<b>Use Case</b>	When replacing the Scanner Unit
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-R

<b>1PSCLB-A</b>		<b>Exe frt/bck clr differ calibration: frt</b>
<b>Detail</b>	To read the PG for calibrating color difference between the front and back sides with the Scanner Unit (for front side) in order to correct the color difference between the front and back sides at duplex stream reading. A significant color difference may occur between the images on the front and back sides scanned with the ADF caused by variations in the LED and changes in durability. Such a color difference is corrected by executing 1PSCLB-B following 1PSCLB-A.	
<b>Use Case</b>	When a significant color difference occurs between the front and back side at ADF duplex reading	
<b>Adj/Set/Operate Method</b>	1) Place the paper on which PG is printed on the ADF. 2) Select the item, and then press OK key.	
<b>Caution</b>	- Do not turn OFF/ON the main power switch during execution of 1PSCLB-A and then 1PSCLB-B. - Until 1 is displayed in both 1P-ERR-A and 1P-ERR-B, calibration of color difference between the front and back sides is not completed.	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-B COPIER> DISPLAY> CCD> 1P-ERR-A/B	
<b>Supplement/Memo</b>	The execution result of this item is displayed in 1P-ERR-A.	
<b>1PSCLB-B</b>		<b>Exe frt/bck clr differ calibration: bck</b>
<b>Detail</b>	To read the PG for calibrating color difference between the front and back sides with the Scanner Unit (for back side) in order to correct the color difference between the front and back sides at duplex stream reading. A significant color difference may occur between the images on the front and back sides scanned with the ADF caused by variations in the LED and changes in durability. Such a color difference is corrected by executing 1PSCLB-B following 1PSCLB-A.	
<b>Use Case</b>	When a significant color difference occurs between the front and back side at ADF duplex reading	
<b>Adj/Set/Operate Method</b>	1) Place the paper used by 1PSCLB-A on the ADF so that the front side is faced down and the cyan image is placed at the left rear side. 2) Select the item, and then press OK key.	
<b>Caution</b>	- Do not turn OFF/ON the main power switch during execution of 1PSCLB-A and then 1PSCLB-B. - Until 1 is displayed in both 1P-ERR-A and 1P-ERR-B, calibration of color difference between the front and back sides is not completed.	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-A COPIER> DISPLAY> CCD> 1P-ERR-A/B	
<b>Supplement/Memo</b>	The execution result of this item is displayed in 1P-ERR-B.	
<b>1PCLBUDR</b>		<b>ON/OFF frt/bck clr dif calibr l-lmt set</b>
<b>Detail</b>	To set whether to set the lower limit of the target color difference for correction when correcting color difference between the front and back sides at duplex stream reading. In some cases, colors which do not need to be corrected are also corrected by performing color difference correction at duplex stream reading. When 1 is set, the correction level is adjusted to weaken the effect of correction. Unnecessary correction is not executed, but an expected effect may not be obtained for other colors. The result is reflected when color difference correction is executed again after the setting is made.	
<b>Use Case</b>	When color difference occurs on the colors which did not have any difference before correction	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	Expected correction result may not be obtained.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-A/B, 1PCLBOVR	

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-R

<b>1PCLBOVR</b>		<b>ON/OFF frt/bck clr dif calibr u-lmt set</b>
<b>Detail</b>	To set whether to set the upper limit of the target color difference for correction when correcting color difference between the front and back sides at duplex stream reading. Excessive correction is sometimes made when correcting color difference at duplex stream reading. When 1 or 2 is set, the correction level is adjusted to weaken the effect of correction. Excessive correction is not executed, but an expected effect may not be obtained for other colors. The result is reflected when color difference correction is executed again after the setting is made.	
<b>Use Case</b>	When color difference occurs on the colors which did not have any difference before correction	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	Expected correction result may not be obtained.	
<b>Display/Adj/Set Range</b>	0 to 2 0: No control 1: Weak control 2: Strong control	
<b>Default Value</b>	0	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-A/B, 1PCLBUDR	

<b>1PCLBRST</b>		<b>Init frt/bck clr difference calibration</b>
<b>Detail</b>	To initialize the correction result of calibration of color difference between the front and back sides. Execute this item when color difference is not corrected appropriately even though 1PSCLB-A/B is executed.	
<b>Use Case</b>	When the calibration result is not appropriate	
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.	
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-R> 1PSCLB-A/B	

## ■ MISC-P

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-P

<b>SRVC-DAT</b>		<b>Output system data list/system dump list</b>
<b>Detail</b>	To output the system data list and the system dump list in the form of a report. System data list: The service software switches and parameters used in FAX function System dump list: The number of sends/receives, the number of pages sent/received, the number of sheets printed/read, the number of errors, etc.	
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.	
<b>Supplement/Memo</b>	FAX model only	
<b>SYS-DAT</b>		<b>Output of system data list</b>
<b>Detail</b>	To output the system data list in the form of a report. The service software switches and parameters used in FAX function are output.	
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.	
<b>Supplement/Memo</b>	FAX model only	
<b>SYS-DMP</b>		<b>Output of system dump list</b>
<b>Detail</b>	To output the system dump list in the form of a report. The number of sends/receives, the number of pages sent/received, the number of sheets printed/read, the number of errors, etc. are output.	
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.	
<b>Supplement/Memo</b>	FAX model only	
<b>CNTR</b>		<b>Output of counter report</b>
<b>Detail</b>	To output the counter values in the form of a report. The usage of functions (reading, recording, communication and copy) is output.	
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.	

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; MISC-P

<b>ERR-LOG</b>		<b>Output of error log report</b>
<b>Detail</b>		To output the error log in the form of a report.
<b>Adj/Set/Operate Method</b>		Select the item, and then press Yes key.
<b>SPEC</b>		<b>Output of spec report</b>
<b>Detail</b>		To output the specifications in the form of a report. The current device specifications such as the location, model information, and ROM version are output.
<b>Adj/Set/Operate Method</b>		Select the item, and then press Yes key.
<b>ERDS-LOG</b>		<b>Output of Embedded-RDS log report</b>
<b>Detail</b>		To output the log relating to Embedded-RDS in the form of a report. The date, time, and code (8 digits) of each error that occurred are output.
<b>Use Case</b>		When using Embedded-RDS
<b>Adj/Set/Operate Method</b>		Select the item, and then press Yes key.
<b>Related Service Mode</b>		COPIER> FUNCTION> INSTALL> COM-LOG
<b>Supplement/Memo</b>		Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system
<b>CRG-LOG</b>		<b>Output cartridge replacement log report</b>
<b>Detail</b>		To output the cartridge replacement log in the form of a report.
<b>Use Case</b>		When checking the cartridge replacement log
<b>Adj/Set/Operate Method</b>		Select the item, and then press Yes key.

## ■ SYSTEM

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SYSTEM

<b>DOWNLOAD</b>		<b>Upgrading of machine firmware:difference</b>
<b>Detail</b>		To upgrade the machine firmware using a USB flash drive. Compare the versions of firmware in the machine and the USB flash drive, and update the differences.
<b>Use Case</b>		At upgrade
<b>Adj/Set/Operate Method</b>		1) Connect the USB flash drive. 2) Select the item, and then press Yes key. The machine restarts in download mode.
<b>Caution</b>		Do not turn OFF/ON the power before "Executing..." disappears.
<b>Related Service Mode</b>		COPIER> FUNCTION> SYSTEM> DL-FORCE
<b>PANEL-UP</b>		<b>Upgrading of Control Panel CPU PCB firm</b>
<b>Detail</b>		To upgrade the firmware of the Control Panel CPU PCB using a USB flash drive. Upgrading is performed when PANEL exists in the root directory of the USB flash drive.
<b>Use Case</b>		At upgrade
<b>Adj/Set/Operate Method</b>		1. Connect the USB flash drive. 2. Select the item, and then press Yes. 3. Turn OFF/ON the main power.
<b>Caution</b>		Do not turn OFF/ON the power before "Executing..." disappears.
<b>Related Service Mode</b>		COPIER> DISPLAY> VERSION> PANEL

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SYSTEM

<b>LOGWRITE</b>	<b>Writing sublog to USB flash drive</b>
<b>Detail</b>	To write sublog that includes the following information to the USB flash drive. - Job list (job names, user names, and destinations) - Communications log (destinations and user names) - Job log (user names and job names)
<b>Use Case</b>	When analyzing the cause of a problem
<b>Adj/Set/Operate Method</b>	1. Connect the USB flash drive. 2. Select the item, and then press Yes. 3. Turn OFF/ON the main power.
<b>Caution</b>	Do not turn OFF/ON the power before "Executing..." disappears.
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> LOG2USB
<b>IMPORT</b>	<b>Read s-mode set VL from USB flash drive</b>
<b>Detail</b>	To read the service mode setting information (excluding those related to Reader/ADF) from the USB flash drive.
<b>Use Case</b>	When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	1. Connect the USB flash drive. 2. Select the item, and then press Yes. 3. Turn OFF/ON the main power.
<b>Caution</b>	Do not turn OFF/ON the power before "Executing..." disappears.
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> EXPORT
<b>EXPORT</b>	<b>Writing of service mode setting value to USB memory</b>
<b>Detail</b>	To write the service mode setting information (excluding those related to Reader/ADF) to the USB flash drive.
<b>Use Case</b>	When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	1) Connect the USB flash drive. 2) Select the item, and then press Yes key. "Executing..." disappears when writing is completed.
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> IMPORT
<b>LOG2USB</b>	<b>Writing of debug log to USB flash drive</b>
<b>Detail</b>	To write the debug log stored in the eMMC PCB to the USB flash drive.
<b>Use Case</b>	When analyzing the cause of a problem
<b>Adj/Set/Operate Method</b>	1) Connect the USB flash drive. 2) Select the item, and then press Yes key.
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> LOGWRITE
<b>LOG-DEL</b>	<b>Deletion of debug log</b>
<b>Detail</b>	To delete the debug log stored in the eMMC PCB.
<b>Use Case</b>	When the debug log is no longer needed
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>DL-FORCE</b>	<b>Install machine firmware: overwriting</b>
<b>Detail</b>	To forcibly overwrite the machine firmware with the firmware stored in the USB flash drive.
<b>Use Case</b>	At upgrade/downgrade
<b>Adj/Set/Operate Method</b>	1) Connect the USB flash drive. 2) Select the item, and then press Yes key.
<b>Caution</b>	Do not turn OFF/ON the power before "Executing..." disappears.
<b>Related Service Mode</b>	COPIER> FUNCTION> SYSTEM> DOWNLOAD

## ■ SPLMAN

COPIER (Service mode for printer) > FUNCTION (Operation / inspection mode) > SPLMAN

<b>SPL14159</b>	<b>ON/OFF of USB device ID fixing</b>
<b>Detail</b>	To set whether to fix the USB device ID to "000000000000". A PC attempts to install the driver every time it is connected to a machine. However, by fixing the USB device ID, it recognizes that the same machine is connected so that it does not attempt to install the driver again.
<b>Use Case</b>	When saving the trouble of selecting a device used for printing from the candidate devices because the driver is installed every time a USB is connected
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON
<b>Default Value</b>	0
<b>SPL65677</b>	<b>Increase of paper leading edge margin</b>
<b>Detail</b>	To increase the margin on the leading edge of paper. As the value is incremented by 1, the margin is increased by 0.1 mm. Actually, a value where the setting value of SPL68676 is subtracted from the setting value of this item is applied. The margin settings which are job-specific or based on the printable area are applied regardless of the setting of this item.
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 20
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL68676
<b>SPL68676</b>	<b>Decrease of paper leading edge margin</b>
<b>Detail</b>	To decrease the margin on the leading edge of paper. As the value is incremented by 1, the margin is decreased by 0.1 mm. Actually, a value where the setting value of this item is subtracted from the setting value of SPL65677 is applied. The margin settings which are job-specific or based on the printable area are applied regardless of the setting of this item.
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 20
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL65677

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SPLMAN

<b>SPL68677</b>	<b>Increase of the left edge margin of paper</b>
<b>Detail</b>	To increase the margins on the left edge of paper. As the value is incremented by 1, the margin is increased by 0.1 mm. Actually, a value where the setting value of SPL25607 is subtracted from the setting value of this item is applied. The margin settings which are job-specific or based on the printable area are applied regardless of the setting of this item.
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 20
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL25607
<b>SPL25607</b>	<b>Decrease of the left edge margin of paper</b>
<b>Detail</b>	To decrease the margins on the left edge of paper. As the value is incremented by 1, the margin is decreased by 0.1 mm. Actually, a value where the setting value of this item is subtracted from the setting value of SPL68677 is applied. The margin settings which are job-specific or based on the printable area are applied regardless of the setting of this item.
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 20
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL68677
<b>SPL93822</b>	<b>Setting of department ID count all clear</b>
<b>Detail</b>	To set whether to disable clearing of all department ID counts.
<b>Use Case</b>	When prohibiting clearing of all department ID counts
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>	Be sure to perform this mode after consulting with the system administrator at user's site.
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled 1: Enabled
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL78788
<b>SPL78788</b>	<b>Setting of department ID count clear</b>
<b>Detail</b>	To set whether to disable clearing of department ID count.
<b>Use Case</b>	When prohibiting clearing of department ID count
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>	Be sure to perform this mode after consulting with the system administrator at user's site.
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled 1: Enabled
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> FUNCTION> SPLMAN> SPL93822



COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SPLMAN

<b>SPL71100</b>	<b>Setting of the duty of Off-hook PCB</b>
<b>Detail</b>	This is the mode to make handsets of particular manufacturers to ring when fax reception mode is set to "Fax / Tel (Auto Switch)".
<b>Use Case</b>	When making the handsets of particular manufacturers to ring at the time of switching Fax/Tel
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	1 to 99
<b>Default Value</b>	50
<b>Supplement/Memo</b>	FAX model only
<b>SPL00171</b>	<b>Set auto sleep shift time maximum value</b>
<b>Detail</b>	To set the maximum auto sleep shift time displayed in [Auto Sleep Time] in [Settings/Registration]. When 0 is set, the time that can be set is 60 minutes maximum.
<b>Use Case</b>	When changing the setting time to shift to auto sleep mode
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: 60 minutes 1: Time specified for each model
<b>Default Value</b>	0 (Europe)/1 (Others)
<b>Additional Functions Mode</b>	Timer Settings> Auto Sleep Time
<b>SPL80100</b>	<b>ON/OFF image left edge mask: book mode</b>
<b>Detail</b>	To set whether to mask the left edge of the image at copyboard reading. When 0 is set, mask with the width based on the specification is applied for each job. When 1 is set, mask is canceled.
<b>Use Case</b>	Upon user's request (to print the left edge of the image)
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: ON, 1: OFF
<b>Default Value</b>	0
<b>SPL27354</b>	<b>For R&amp;D</b>
<b>SPL84194</b>	<b>ON/OFF of Embedded-RDS</b>
<b>Detail</b>	To set ON/OFF of Embedded-RDS function.
<b>Use Case</b>	When using Embedded-RDS
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: ON, 1: OFF
<b>Default Value</b>	It differs according to the location.
<b>Supplement/Memo</b>	Embedded-RDS: Function to send device information such as the device counter, failure, and consumables to UGW via SOAP protocol UGW (Universal Gate Way): Remote monitoring service system

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SPLMAN

<b>SPL32620</b>	<b>ON/OFF of PC-less update function</b>
<b>Detail</b>	To set whether to disable the PC-less update function.
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF / ON the main power switch.
<b>Caution</b>	When LCDSFLG is 1, the setting of this item is disabled (the PC-less update function is turned OFF).
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON
<b>Default Value</b>	1
<b>Related Service Mode</b>	COPIER> OPTION> FNC-SW> LCDSFLG
<b>Supplement/Memo</b>	PC-less update: A function to directly download the firmware from the GDLS server and update it.
<b>SPL60061</b>	<b>Dspl/hide cloud print connct dest URL chng scrn</b>
<b>Detail</b>	To set whether to display or hide the connection destination URL settings for Google Cloud Print on remote UI.
<b>Use Case</b>	When Google has changed the connection destination URL for cloud print
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF / ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: Display 1: Hide
<b>SPL01734</b>	<b>ON/OFF of remote UI service mode</b>
<b>Detail</b>	To set whether to allow using service mode on remote UI.
<b>Use Case</b>	When using service mode on remote UI
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>	The setting value is linked with that of RMT-SW.
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> OPTION> BODY> RMT-SW
<b>SPL78148</b>	<b>For R&amp;D</b>
<b>SPL39533</b>	<b>ON/OFF of department ID management</b>
<b>Detail</b>	To set whether to disable the department ID management.
<b>Use Case</b>	When disabling the department ID management
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>SPL43810</b>	<b>Clear of system administrator settings</b>
<b>Detail</b>	To completely delete the following setting information. - System Manager ID - PIN After clearing of the information, it is necessary to set the system manager ID/PIN again.
<b>Use Case</b>	When the system manager ID/PIN has been forgotten
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Caution</b>	Do not forget to set the system manager ID/PIN after clearing of the information.

COPIER (Service mode for printer) &gt; FUNCTION (Operation / inspection mode) &gt; SPLMAN

<b>SPL08159</b>	<b>ON/OFF of fax image backup data clear</b>
<b>Detail</b>	To set whether to clear the fax image data which has been backed up. When 1 is set, it is cleared at next startup.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON
<b>Default Value</b>	0
<b>SPL97097</b>	<b>ON/OFF of user setting backup data clear</b>
<b>Detail</b>	To set whether to clear all the user setting data which has been backed up. When 1 is set, it is cleared at next startup.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON
<b>Default Value</b>	1
<b>SPL09876</b>	<b>For R&amp;D</b>

## OPTION (Specification setting mode)

### ■ BODY

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; BODY

<b>DFDST-L1</b>	<b>Adj image correction level: stream read</b>
<b>Detail</b>	To set whether to perform image correction between originals in the Scanner Unit at stream reading based on the result of dust detection. Increase the value when black lines appear. As the value is larger, the image is more likely to be corrected because the machine is more likely to respond to small dust. Decrease the value if a fine image portion is unclear as a result of dust detection correction control. As the value is smaller, the image is less likely to be corrected because the machine is less likely to respond to dust.
<b>Use Case</b>	- When black line occurs due to dust - Upon user's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>	- If the value is too large, a fine image portion may be unclear. If the value is too small, black lines may appear on the image. - When the value of DFDST-L1 is changed to any value other than 0 while the values of DFDST-L1 and DFDST-L2 are 0, the value of DFDST-L2 is returned to the previous value (a value before setting 0). - When setting 0 for DFDST-L2, the value of DFDST-L1 also become 0 automatically (image correction is not performed).
<b>Display/Adj/Set Range</b>	0 to 255 0: OFF
<b>Default Value</b>	200
<b>Related Service Mode</b>	COPIER> OPTION> BODY> DFDST-L2
<b>Supplement/Memo</b>	Black lines may appear on the image if there is dust. With dust detection correction control, the image is corrected to prevent black lines once dust is detected.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; BODY

DF2DSTL1		Adj dust dtct level: stream read, back
<b>Detail</b>	To adjust the level of dust detection that is executed between originals in the Scanner Unit (for back side) at stream reading. Reduce the value in the case of frequent display of cleaning instruction at the time of dust detection. As the value is smaller, dust is less likely to be detected. Increase the value when black lines appear. As the value is larger, the small dust is more likely to be detected.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.	
<b>Caution</b>	If the value is too large, the cleaning instruction screen may appear too often since even small dust that will not appear on the image can be detected. If the value is too small, black lines may appear.	
<b>Display/Adj/Set Range</b>	1 to 255 1 to 84: Weakest 85 to 169: Weak 170 to 254: Moderate 255: Strong	
<b>Default Value</b>	200	
<b>Supplement/Memo</b>	Black lines may appear on the image if there is dust. With dust detection correction control, the image is corrected to prevent black lines once dust is detected.	
LOCALE		Setting of location
<b>Detail</b>	To set the location. Set the location in this item and the paper size configuration in SIZE-LC, and then clear the setting information in ALL.	
<b>Use Case</b>	- When replacing the Main Controller PCB - When changing the location information	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value in this item, and then press Apply key. 2) Set the paper size configuration in SIZE-LC. 3) Execute ALL. 4) Turn OFF/ON the main power switch.	
<b>Caution</b>	The setting information such as user mode and service mode is initialized by executing ALL. The settings of this item and SIZE-LC are not initialized.	
<b>Display/Adj/Set Range</b>	1 to 10 1: Japan 2: North America 3: Korea 4: China 5: Taiwan 6: Europe 7: Asia 8: Oceania 9: Brazil 10: Latin	
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> ALL COPIER> OPTION> BODY> SIZE-LC	

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; BODY

SIZE-LC	Setting of paper size configuration
<b>Detail</b>	To set the paper size configuration. When replacing the Main Controller PCB, set the location in LOCALE and the paper size configuration in this item, and then clear the setting information in ALL.
<b>Use Case</b>	- When replacing the Main Controller PCB - Upon user's request
<b>Adj/Set/Operate Method</b>	1) Set the location in LOCALE. 2) Enter the setting value in this item, and then press Apply key. 3) Execute ALL. 4) Turn OFF/ON the main power switch.
<b>Caution</b>	The setting information such as user mode and service mode is initialized by executing ALL. The settings of this item and LOCALE are not initialized.
<b>Display/Adj/Set Range</b>	1 to 4 1: AB configuration 2: Inch configuration 3: A configuration 4: AB/Inch configuration
<b>Related Service Mode</b>	COPIER> FUNCTION> CLEAR> ALL COPIER> OPTION> BODY> LOCALE
MIBCOUNT	For R&D
NS-CMD5	Limit CRAM-MD5 auth method: SMTP auth
<b>Detail</b>	To restrict use of CRAM-MD5 authentication method at the time of SMTP authentication.
<b>Use Case</b>	Upon user's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent 1: Not used
<b>Default Value</b>	0
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.
NS-PLN	Limit plaintext auth: SMTP auth, noencyr
<b>Detail</b>	To restrict use of PLAIN/LOGIN authentication, which is plaintext, at the time of SMTP authentication under the environment where the communication packet is not encrypted.
<b>Use Case</b>	Upon user's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 1 0: SMTP server-dependent 1: Not used
<b>Default Value</b>	0
<b>Supplement/Memo</b>	SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; BODY

<b>NS-LGN</b>		<b>Limit LOGIN authentication: SMTP auth</b>
<b>Detail</b>		To restrict use of LOGIN authentication at the time of SMTP authentication.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: SMTP server-dependent 1: Not used
<b>Default Value</b>		0
<b>Supplement/Memo</b>		SMTP authentication: Protocol in which user authentication function is added to SMTP, which is the protocol to be used for e-mail transmission. At the time of e-mail transmission, this protocol executes authentication of the user account and the password between the SMTP server and the user to approve e-mail transmission only when it's authenticated.
<b>SLPMODE</b>		<b>Setting of shift to sleep mode</b>
<b>Detail</b>		To restrict shift to sleep mode 1/sleep mode 3. When 1 is set, the machine does not shift to sleep mode.
<b>Use Case</b>		When sleep failure occurs
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0 : Shift is available. 1 : Shift is not available.
<b>Default Value</b>		0
<b>SDTM-DSP</b>		<b>ON/OFF of auto shutdown shift time dspI</b>
<b>Detail</b>		To set whether to display [Auto Shutdown Time] in [Menu]. The setting is enabled only for the model with automatic shutdown function.
<b>Use Case</b>		When switching to display or hide the items related to auto shutdown
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Caution</b>		For the model without automatic shutdown function, the setting is disabled even if it is configured.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF 1: ON
<b>Default Value</b>		It differs according to the location.
<b>Additional Functions Mode</b>		Preferences> Timer/Energy Settings> Auto Shutdown Time
<b>RMT-SW</b>		<b>ON/OFF of remote UI service mode</b>
<b>Detail</b>		To set whether to allow using service mode on remote UI.
<b>Use Case</b>		When using service mode on remote UI
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 1 0: OFF, 1: ON
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; BODY

<b>PSWD-SW</b>		<b>Set password type to enter service mode</b>
<b>Detail</b>		To set the type of password that is required to enter when getting into service mode. 2 types are available: one for "service technician" and the other for "system administrator + service technician". When selecting the type for "system administrator + service technician", enter the password for service technician after the password entry by the user's system administrator.
<b>Use Case</b>		Upon request from the user who concerns security
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 2 0: No password 1: Service technician 2: System administrator + service technician
<b>Default Value</b>		0
<b>SM-PSWD</b>		<b>Password setting for service technician</b>
<b>Detail</b>		To set password for service technician that is used when getting into service mode.
<b>Use Case</b>		When password is required to get into service mode
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Caution</b>		Be sure to select 1 or 2 with PSWD-SW in advance.
<b>Display/Adj/Set Range</b>		11111111 to 99999999
<b>Default Value</b>		11111111
<b>Related Service Mode</b>		COPIER> OPTION> BODY> PSWD-SW

## ■ FNC-SW

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>LCDSFLG</b>		<b>Enabling of local CDS server</b>
<b>Detail</b>		To set whether to use the local CDS server.
<b>Use Case</b>		When using the local CDS server
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		0 to 1 0: Disabled 1: Enabled
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> FUNCTION> SPLMAN> SPL32620
<b>Supplement/Memo</b>		When local CDS is used, iW EMC/MC device firmware update plug-in is required.
<b>CRG-PROC</b>		<b>Set oprtn at cartridge estd life reach</b>
<b>Detail</b>		To set the operation of the machine when the parts counter of the cartridge reaches the estimated life value.
<b>Adj/Set/Operate Method</b>		Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>		0 to 2 0: Not stopped 1: Stopped once 2: Completely stopped
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; FNC-SW

<b>CRGLF-K</b>		<b>Set replacement ref VL (Bk): drum, etc.</b>
<b>Detail</b>	To set the reference values for judging replacement of the component other than toner (Photosensitive Drum, Developing Assembly, and waste toner) included in the life of Bk-color cartridge. These values are used as the basis for calculation of component other than toner when deriving the estimated life value of the cartridge.	
<b>Use Case</b>	When toner consumption is low (when the life of the Photosensitive Drum or the Developing Assembly decreases faster than that of toner)	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	100 to 200	
<b>Unit</b>	1%	
<b>Default Value</b>	100	
<b>RPT2SIDE</b>		<b>Set of report 1-sided/2-sided output</b>
<b>Detail</b>	To set whether to use 1-sided or 2-sided for report output of service mode.	
<b>Use Case</b>	When making 1-sided report output	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: 1-sided 1: 2-sided	
<b>Default Value</b>	1	

## ■ DSPLY-SW

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; DSPLY-SW

<b>CRGLW-LV</b>		<b>ON/OFF ctrdg prep thrshld set scrn dsp</b>
<b>Detail</b>	To set whether to display the screen to set the threshold value for the toner level to prompt preparation of a cartridge. When 1 is set, [Custom] is displayed in [Display Timing for Cartridge Prep. Notif.] so that the user can set the toner level (1 to 99%). When 0 is set, the item is not displayed, so the user cannot set the toner level.	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Preferences > Display Settings > Display Timing for Cartridge Prep. Notif.	
<b>CRG-LOG</b>		<b>ON/OFF of [Cartridge Log Report] display</b>
<b>Detail</b>	To set whether to display [Cartridge Log Report] in [Settings/Registration].	
<b>Use Case</b>	When not allowing the user to output the cartridge log report	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON	
<b>Default Value</b>	1	
<b>Additional Functions Mode</b>	Output Report> Print List> Cartridge Log Report	



## ■ IMG-MCON

COPIER (Service mode for printer) > OPTION (Specification setting mode) > IMG-MCON

REGM-SEL	Adjustment of fine density correction
<b>Detail</b>	To adjust the fine line and text density at 1200 dpi. As the value is larger, the image gets darker.
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key) and press Apply key.
<b>Display/Adj/Set Range</b>	-1 to 1
<b>Default Value</b>	0

## ■ USER

COPIER (Service mode for printer) > OPTION (Specification setting mode) > USER

COUNTER1	Display of software counter 1
<b>Detail</b>	To display counter type for software counter 1 on the Counter Check screen.
<b>Use Case</b>	Upon user/dealer's request
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Caution</b>	Display only. No change is available.
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration
<b>Default Value</b>	It differs according to the location.
COUNTER2	Setting of software counter 2
<b>Detail</b>	To set counter type for software counter 2 on the Counter Check screen.
<b>Use Case</b>	Upon user/dealer's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration
<b>Default Value</b>	It differs according to the location.
COUNTER3	Setting of software counter 3
<b>Detail</b>	To set counter type for software counter 3 on the Counter Check screen.
<b>Use Case</b>	Upon user/dealer's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration
<b>Default Value</b>	It differs according to the location.
COUNTER4	Setting of software counter 4
<b>Detail</b>	To set counter type for software counter 4 on the Counter Check screen.
<b>Use Case</b>	Upon user/dealer's request
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>	0 to 999 0: No registration
<b>Default Value</b>	It differs according to the location.

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>COUNTER5</b>		<b>Setting of software counter 5</b>
<b>Detail</b>		To set counter type for software counter 5 on the Counter Check screen.
<b>Use Case</b>		Upon user/dealer's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 999 0: No registration
<b>Default Value</b>		It differs according to the location.
<b>COUNTER6</b>		<b>Setting of software counter 6</b>
<b>Detail</b>		To set counter type for software counter 6 on the Counter Check screen.
<b>Use Case</b>		Upon user/dealer's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 999 0: No registration
<b>Default Value</b>		It differs according to the location.
<b>CNT-SW</b>		<b>Set default Display items on charge counter</b>
<b>Detail</b>		To set default display items of the charge counter on the Counter Check screen. For details of each type, refer to the Service Manual.
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 3 0: Type1 1: Type2 2: Type3 3: Type4
<b>Default Value</b>		0
<b>PS-MODE</b>		<b>Setting of compatible mode at PS usage</b>
<b>Detail</b>		To set the image processing at PS print. Set 8 when line width differs depending on the drawing position although the same line width is set. Setting of a value other than the setting values means that multiple settings are combined. (Example: 12=4+8)
<b>Use Case</b>		Upon user's request
<b>Adj/Set/Operate Method</b>		1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.
<b>Display/Adj/Set Range</b>		0 to 63 8: strokeadjustment is enabled Any value other than those mentioned above: Not used
<b>Default Value</b>		0

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; USER

<b>SMD-EXPT</b>		<b>Set of service mode set VL export target</b>
<b>Detail</b>	To set whether to export "service mode data" from remote UI. When 1 is set, "service mode data" is displayed as the target data of export on remote UI. When installing more than 1 machine at the same time, the same service mode data can be registered.	
<b>Use Case</b>	When installing more than 1 machine at the same time	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Not targeted 1: Targeted	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	If selecting "service mode data" as the target data of export on remote UI after setting SMD-EXPT to 1, service mode data can be exported.	
<b>RPL-IMP</b>		<b>ON/OFF of replacement mode</b>
<b>Detail</b>	To set whether to import the setting information of a machine which has been exported to a different one of the same model using DCM function. When 0 is set, the setting information which has been exported can be imported only to the same machine. When 1 is set, the machine-specific setting information such as IPv4 address setting can be imported to a different machine.	
<b>Use Case</b>	When migrating the setting of a machine to a different machine of the same series that has been replaced	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF, 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	DCM (Device Configuration Management): A function to export/import the machine's setting information as a file.	

## ■ ACC

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; ACC

<b>WLAN</b>		<b>Setting of wireless LAN function</b>
<b>Detail</b>	To set whether to enable the wireless LAN function.	
<b>Use Case</b>	Upon user's request	
<b>Adj/Set/Operate Method</b>	1) Enter the setting value, and then press Apply key. 2) Turn OFF/ON the main power switch.	
<b>Display/Adj/Set Range</b>	0 to 1 0: Disabled 1: Enabled	
<b>Default Value</b>	It differs according to the model.	

## ■ LCNS-OF

COPIER (Service mode for printer) &gt; OPTION (Specification setting mode) &gt; LCNS-OF

<b>ST-BRDIM</b>		<b>Not use</b>
-----------------	--	----------------

## ■ SERIAL

COPIER (Service mode for printer) > OPTION (Specification setting mode) > SERIAL

SN-MAIN	Registration of serial number
<b>Detail</b>	To write the serial number of this machine in the Main Controller PCB. When this item is executed, the 1-byte alphanumeric characters entered in [Location] in [Settings/Registration] are written in the Main Controller PCB. When replacing the Main Controller PCB, be sure to write the serial number in the new PCB to prepare for trouble since the serial number of the device is not succeeded.
<b>Use Case</b>	When replacing the Main Controller PCB
<b>Adj/Set/Operate Method</b>	1) Write down the current data in [Location]. 2) Turn OFF the main power switch. 3) Replace the Main Controller PCB. 4) Turn ON the main power switch. 5) Enter the serial number of the machine in [Location]. 6) Execute this item. 7) Turn OFF/ON the main power switch. After the serial number of this machine is written in the Main Controller PCB, data in [Location] is deleted. 8) Output the spec report by SPEC, and check that the entered serial number is registered. 9) Enter the data backed up in step 1 in [Location].
<b>Caution</b>	Since the above "Location" is only temporarily used to store data, back up the data before input and enter it again after writing is completed.
<b>Related Service Mode</b>	COPIER> FUNCTION> MISC-P> SPEC
<b>Additional Functions Mode</b>	System Settings> Device Information> Location

## COUNTER (Counter mode)

### ■ TOTAL

COPIER (Service mode for printer) > COUNTER (Counter mode) > TOTAL

SERVICE1	Service-purposed total counter 1
<b>Detail</b>	To count up when the printout is delivered outside the machine. Large size: 1, Small size: 1 A blank sheet is not counted.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0
SERVICE2	Service-purposed total counter 2
<b>Detail</b>	To count up when the printout is delivered outside the machine. Large size: 2, Small size: 1 A blank sheet is not counted.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; TOTAL

<b>TTL</b>		<b>Total counter</b>
<b>Detail</b>		To display the total of counters of COPY, PDL-PRT, FAX-PRT, RPT-PRT, and MD-PRT.
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		1 sheet
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> COUNTER> TOTAL> COPY, PDL-PRT, FAX-PRT, RPT-PRT, MD-PRT
<b>COPY</b>		<b>Total copy counter</b>
<b>Detail</b>		To count up when the printout is delivered outside the machine. Large size: 1, Small size: 1 A blank sheet is not counted.
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		1 sheet
<b>Default Value</b>		0
<b>PDL-PRT</b>		<b>PDL print counter</b>
<b>Detail</b>		To count up when the printout is delivered outside the machine/2-sided printout is stacked according to the charge counter at PDL print. Large size: 1, Small size: 1 A blank sheet is not counted.
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		1 sheet
<b>Default Value</b>		0
<b>FAX-PRT</b>		<b>FAX reception print counter</b>
<b>Detail</b>		To count up when the FAX reception print is delivered outside the machine/2-sided printout is stacked. Large size: 1, Small size: 1 The counter is not advanced by blank paper or delivery in service mode.
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		1 sheet
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> COUNTER> TOTAL> TTL
<b>Supplement/Memo</b>		FAX model only
<b>RPT-PRT</b>		<b>Report print counter</b>
<b>Detail</b>		To count up when the report print is delivered outside the machine/2-sided printout is stacked. Large size: 1, Small size: 1 The counter is not advanced by blank paper or delivery in service mode.
<b>Adj/Set/Operate Method</b>		N/A (Display only)
<b>Display/Adj/Set Range</b>		0 to 99999999
<b>Unit</b>		1 sheet
<b>Default Value</b>		0
<b>Related Service Mode</b>		COPIER> COUNTER> TOTAL> TTL

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; TOTAL

MD-PRT	Media print counter
<b>Detail</b>	To count up when the media print is delivered outside the machine. Large size: 1, Small size: 1 The counter is not advanced by blank paper or delivery in service mode.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0
<b>Related Service Mode</b>	COPIER> COUNTER> TOTAL> TTL

SCAN	Scan counter
<b>Detail</b>	To count the number of scan operations according to the charge counter when the scanning operation is complete. Large size: 1, Small size: 1
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 time
<b>Default Value</b>	0

## ■ PICK-UP

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; PICK-UP

C1	Cassette 1 pickup total counter
<b>Detail</b>	To count up the number of sheets picked up from the Cassette 1. Large size: 1, Small size: 1 The counter is advanced by printout in service mode.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

C2	Cassette 2 pickup total counter
<b>Detail</b>	To count up the number of sheets picked up from the Cassette 2. Large size: 1, Small size: 1 The counter is advanced by printout in service mode.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

MF	Multi-purpose Tray pickup total counter
<b>Detail</b>	To count up the number of sheets picked up from the Multi-purpose Tray Pickup Unit. Large size: 1, Small size: 1 The counter is advanced by printout in service mode.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; PICK-UP

2-SIDE	2-sided pickup total counter
<b>Detail</b>	To count up the number of sheets picked up in duplex mode. Large size: 1, Small size: 1 The counter is advanced by printout in service mode.
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

## ■ FEEDER

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; FEEDER

FEED	ADF original pickup total counter
<b>Detail</b>	To count up the number of originals picked up from the ADF regardless of the size.
<b>Use Case</b>	When checking the total counter of original pickup by ADF
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 sheet
<b>Default Value</b>	0

## ■ JAM

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; JAM

TOTAL	Total jam counter
<b>Detail</b>	To count up the number of total jam occurrences.
<b>Use Case</b>	When checking the jam counter
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 time
<b>Default Value</b>	0

FEEDER	ADF jam counter
<b>Detail</b>	To count up the number of jam occurrences in the ADF.
<b>Use Case</b>	When checking the jam counter
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 time
<b>Default Value</b>	0

2-SIDE	Duplex Unit jam counter
<b>Detail</b>	To count up the number of jam occurrences in the Duplex Unit.
<b>Use Case</b>	When checking the jam counter
<b>Adj/Set/Operate Method</b>	N/A (Display only)
<b>Display/Adj/Set Range</b>	0 to 99999999
<b>Unit</b>	1 time
<b>Default Value</b>	0

COPIER (Service mode for printer) &gt; COUNTER (Counter mode) &gt; JAM

<b>MF</b>		<b>Multi-purpose Tray jam counter</b>
<b>Detail</b>	To count up the number of jam occurrences in the Multi-purpose Tray. The counter is advanced even in the case of paper size mismatch or misprint.	
<b>Use Case</b>	When checking the jam counter	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	1 time	
<b>Default Value</b>	0	
<b>C1</b>		<b>Cassette 1 jam counter</b>
<b>Detail</b>	To count up the number of jam occurrences in the Cassette 1. The counter is advanced even in the case of paper size mismatch or misprint.	
<b>Use Case</b>	When checking the jam counter	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	1 time	
<b>Default Value</b>	0	
<b>C2</b>		<b>Cassette 2 jam counter</b>
<b>Detail</b>	To count up the number of jam occurrences in the Cassette 2. The counter is advanced even in the case of paper size mismatch or misprint.	
<b>Use Case</b>	When checking the jam counter	
<b>Adj/Set/Operate Method</b>	N/A (Display only)	
<b>Display/Adj/Set Range</b>	0 to 99999999	
<b>Unit</b>	1 time	
<b>Default Value</b>	0	



## FEEDER (ADF service mode)

### ADJUST (Adjustment mode)

FEEDER (ADF service mode) > ADJUST (Adjustment mode)

<b>DOCST</b>	<b>Adj img lead edge margin: stream, front</b>
<b>Detail</b>	To adjust the leading edge margin of the image on the front side at stream reading. Execute this item when the output image after ADF installation is displaced. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the margin is reduced by 0.1 mm. (The image moves upward.) The setting is applied to the image on the front side.
<b>Use Case</b>	- When installing the ADF - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Display/Adj/Set Range</b>	-30 to 30
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0
<b>LA-SPEED</b>	<b>Fine adj img ratio:stream,vert scan,frt</b>
<b>Detail</b>	To make a fine adjustment of the image magnification ratio in vertical scanning direction on the front side at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the image is reduced by 0.01% in vertical scanning direction. (The feeding speed increases, and the image is reduced.) The setting is applied to the image on the front side.
<b>Use Case</b>	- When installing the ADF - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Display/Adj/Set Range</b>	-200 to 200
<b>Unit</b>	0.01%
<b>Default Value</b>	0
<b>DOCST2</b>	<b>Adj img lead edge margin: stream, back</b>
<b>Detail</b>	To adjust the leading edge margin of the image on the back side at stream reading. Execute this item when the output image after ADF installation is displaced. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the margin is reduced by 0.1 mm. (The image moves upward.) The setting is applied to the image on the back side.
<b>Use Case</b>	- When installing the ADF - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Display/Adj/Set Range</b>	-30 to 30
<b>Unit</b>	0.1 mm
<b>Default Value</b>	0

FEEDER (ADF service mode) &gt; ADJUST (Adjustment mode)

LA-SPD2	Fine adj img ratio:stream,vert scan,bck
<b>Detail</b>	To make a fine adjustment of the image magnification ratio in vertical scanning direction on the back side at stream reading. When replacing the Main Controller PCB/clearing RAM data, enter the value of service label. As the value is incremented by 1, the image is reduced by 0.01% in vertical scanning direction. (The feeding speed increases, and the image is reduced.) The setting is applied to the image on the back side.
<b>Use Case</b>	- When installing the ADF - When replacing the Main Controller PCB/clearing RAM data
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Display/Adj/Set Range</b>	-200 to 200
<b>Unit</b>	0.01%
<b>Default Value</b>	0

## FUNCTION (Operation / inspection mode)

FEEDER (ADF service mode) &gt; FUNCTION (Operation / inspection mode)

MTR-ON	Operation check of ADF Motor
<b>Detail</b>	To start operation check of ADF Motor (M702).
<b>Use Case</b>	At operation check
<b>Adj/Set/Operate Method</b>	1) Select the item, and then press Yes key. It is driven for approximately 5 seconds and is automatically stopped. 2) Press Yes key. The operation check is completed.
<b>Required Time</b>	5 seconds
FEED-ON	Operation check of ADF individual feed
<b>Detail</b>	To start operation check of the feed mode specified by FEED-CHK.
<b>Use Case</b>	At operation check
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Related Service Mode</b>	FEEDER> FUNCTION> FEED-CHK
FEED-CHK	Specify ADF individual feed operation
<b>Detail</b>	To specify the feed mode for ADF. Feed operation is activated by FEED-ON.
<b>Use Case</b>	At operation check
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 1 0: 1-sided 1: 2-sided
<b>Default Value</b>	0
<b>Related Service Mode</b>	FEEDER> FUNCTION> FEED-ON
<b>Supplement/Memo</b>	In the case of ADF (1-path model), operation is the same when either value is set.

## FAX (FAX service mode)

### SSSW (Bit switch registration mode)

SSSW No.	Bit No.	Function
SW 01		(Switch relating to error and copy)
	Bit 0	Output of error code for service technician
	Bit 1	Error memory dump
SW 02		(Switch relating to settings for network connection condition)
	Bit 7	Connect the terminal as F network type 2
SW 03		(Switch relating to echo prevention)
	Bit 0	TCF EQM check
	Bit 7	Output 1080Hz before CED
SW 04		(Switch relating to prevention of communication problems)
	Bit 1	Frequency check of CI signal
	Bit 3	Prohibit T.30 node F kept by both parties
	Bit 4	T.30 node F echo timer
	Bit 5	Frequency check of CI signal at PBX settings
	Bit 6	No CNG transmission at the time of manual transmission
	Bit 7	No CED transmission at the time of manual transmission
SW 05		(Switch relating to standard functions and DIS signal settings)
	Bit 2	mm/inch conversion (text/photo mode / photo mode)
	Bit 3	Prohibition of bit transmission after DIS bit 33
	Bit 4	Declaration of cut paper
SW 06		(Switch relating to settings for reading condition)
	Bit 4	Scan width (0: A4, 1: LTR)
SW 07		Not in use
SW 08		Not in use
SW 09		Not in use
SW 10		Not in use
SW 11		Not in use
SW 12		(Switch relating to settings for page timer)
	Bit 0	Timeout period for 1 page (transmission)
	Bit 1	
	Bit 2	Timeout period for 1 page (Halftone transmission)
	Bit 3	
	Bit 4	Timeout period for 1 page (Reception)
	Bit 5	
Bit 7	Timeout period for 1 page	
SW 13	Bit 2	Execution of mm/inch conversion when sending the received image
SW 14	Bit 2	Setting whether to execute inch to mm conversion in horizontal and vertical scanning directions or in vertical scanning direction only
	Bit 4	Declaration of inch-configuration resolution
SW 15		Not in use
SW 16		Not in use
SW 17	Bit 1	Range of selection of transmission level of modem (0: 8 to 15, 1: 0 to 15)
SW 18	Bit 0	Detection of carrier disconnection between DCS and TCF
	Bit 1	Time to wait for carrier disconnection between DCS and TCF
	Bit 2	Prohibition of communication control for IP network
	Bit 3	Number of command retransmission (V1.7 or earlier) (0: 3 times, 1: 6 times)
	Bit 4	Retransmission request of all frames after frame loss at JBIG reception (0: Not requested, 1: Requested)
SW 19		Not in use
SW 20		Not in use

SSSW No.	Bit No.	Function
SW 21		Not in use
SW 22	Bit 3	Prohibition of manual polling operation
SW 23		Not in use
SW 24		Not in use
SW 25		(Setting for report display function)
	Bit 0	Prioritize the received abbreviated name to the dialed abbreviated name
SW 26		Not in use
SW 27		Not in use
SW 28	Bit 0	Prohibit calling party for V8 procedure
	Bit 1	Prohibit called party from V8 procedure
	Bit 2	Prohibit calling party from V8 late-start
	Bit 3	Prohibit called party from V8 late-start
	Bit 4	Prohibit V.34 called party from starting fallback
	Bit 5	Prohibit V.34 calling party from starting fallback
SW 29		Not in use
SW 30		Not in use
SW 31		Not in use
SW 32		Not in use

## MENU (Menu switch registration mode)

No.	Parameter	Selection
05	Not in use	-
06	Telephone line monitor	0 to 3 0: DIAL 1: SERVICE TECHNICIAN 1 2: SERVICE TECHNICIAN 2 3: OFF
07	Transmission level (ATT)	8 to 15
08	Upper limit of V.34 modulation speed	0 to 5 0: 3,429 BAUD 1: 3,200 BAUD 2: 3,000 BAUD 3: 2,800 BAUD 4: 2,743 BAUD 5: 2,400 BAUD
09	Upper limit of V.34 data speed	0 to 13 0: 33.6 kbps 1: 31.2 kbps 2: 28.8 kbps 3: 26.4 kbps 4: 24.0 kbps 5: 21.6 kbps 6: 19.2 kbps 7: 16.8 kbps 8: 14.4 kbps 9: 12.0 kbps 10: 9.6 kbps 11: 7.2 kbps 12: 4.8 kbps 13: 2.4 kbps
10	OFF Hook signal frequency	0 to 2 0: 50 Hz 1: 25 Hz 2: 17 Hz

## NUM (Numeric parameter setting mode)

No.	Parameter	Allowable setting range
002	RTN transmission criteria X	1 to 99 %
003	RTN transmission criteria n	2 to 99 times
004	RTN transmission criteria m	1 to 99 lines
005	NCC pause (before ID code)	1 to 60 sec
006	NCC pause (after ID code)	1 to 60 sec
008	STORED_DIAL_MODE wait timer	0 to 65 sec
010	T.30 T0 timer	0 to 9,999 (55 sec principally: 5,500)
011	T.30 T1 timer (for incoming transmission)	0 to 9,999 (France: 3,500, Others: 3,000)
012	Maximum incoming lines	0 to 65,535 lines (0: without limitation)
013	T.30 EOL timer	500 to 3,000 (default 13 sec: 1,300)
015	Threshold between hokking nad on-hook	0 to 999
016	Lead time to the first response when switching between FAX and TEL	0 to 9
017	Duration to activate pseudo-RBT cadence	0 to 999
018	Duration to deactivate pseudo-RBT cadence (short)	0 to 999
019	Duration to deactivate pseudo-RBT cadence (long)	0 to 999
020	Duration to activate pseudo-ring cadence	0 to 999
021	Duration to deactivate OFF Hook cadence (short)	0 to 999
022	Duration to deactivate OFF Hook cadence (long)	0 to 999
023	Not in use	-
024	Not in use	-
025	CNG monitor duration while the answering device is activated	0 to 999
026	Not in use	-
027	Not in use	-
029	Off-hook PCB duty settings (For NAC, setting can be made with SPL71100 in special management mode.)	1 to 99
049	NSX MODEL ID	0 to 4,095
051	Threshold to detect hook	0 to 9,999
053	Set DTMF calling counts when receiving FAX remotely	0 to 9,999 (default: 2)
054	Not in use	-

## NCU (NCU parameter setting mode)

### ■ TONE

Parameter No.	Function	Setting range
001	Tone signal sending time (PSTN)	10 to 9,999 msec
002	Minimum pause time (PSTN)	10 to 9,999 msec

### ■ PULSE

Item/Parameter No.	Function	Setting range
FORM	Pulse digit format	0: DP (N) 1: DP (N+1) 2: DP (10-N)
001	Not in use	

Item/Parameter No.	Function	Setting range
002	Not in use	
003	Pulse dial make ratio	10 to 90 %
004	Minimum pause time	10 to 9,999 msec

## ■ DIALTONE

### Bit Switch

Bit No.	Function	1	0
Bit 0	-	-	-
Bit 1	Cadence pattern check	Not detected	Detected
Bit 2	Signal frequency	Changed	Not changed
Bit 3	-	-	-
Bit 4	Judgment of intermittent signal	start from valid ON signal	start from either valid ON signal or OFF signal
Bit 5	-	-	-
Bit 6	Signal form	Continuous	Intermittent
Bit 7	Signal detection	Detected	Not detected

### Numeric value parameter

Parameter No.	Function	Setting range
001	T0 timer	0 to 9,999 (x 10 msec)
002	T1 timer	0 to 9,999 (x 10 msec)
003	T2 timer	0 to 9,999 (x 10 msec)
004	T3 timer	0 to 9,999 (x 10 msec)
005	T4 timer	0 to 9,999 (x 10 msec)
006	Signal detection table	0 to 16
007	Signal detection level	0 to 7
008	Number of signal frequency	0 to 9,999

## ■ 2ND DLTN (2nd DIAL TONE)

Not in use

## ■ BUSTONE0 (BUSY TONE 0)

### Bit Switch

Bit No.	Function	1	0
Bit 0	-	-	-
Bit 1	-	-	-
Bit 2	-	-	-
Bit 3	-	-	-
Bit 4	-	-	-
Bit 5	-	-	-
Bit 6	-	-	-
Bit 7	Signal detection	Detected	Not detected

### Numeric value parameter

Not in use

## ■ BUSTONE1 (BUSY TONE 1)

### Bit Switch

Bit No.	Function	1	0
Bit 0	-	-	-
Bit 1	-	-	-
Bit 2	-	-	-
Bit 3	-	-	-
Bit 4	-	-	-
Bit 5	-	-	-
Bit 6	-	-	-
Bit 7	Signal detection	Detected	Not detected

### Numeric value parameter

Parameter No.	Function	Setting range
001	-	-
002	T1 timer	0 to 9,999 (x 10 msec)
003	T2 timer	0 to 9,999 (x 10 msec)
004	T3 timer	0 to 9,999 (x 10 msec)
005	T4 timer	0 to 9,999 (x 10 msec)
006	Signal detection table	0 to 16
007	Signal detection level	0 to 7
008	Number of signal frequency	0 to 9,999

## ■ REORDRTN (REORDER TONE)

### Bit Switch

Bit No.	Function	1	0
Bit 0	-	-	-
Bit 1	-	-	-
Bit 2	-	-	-
Bit 3	-	-	-
Bit 4	-	-	-
Bit 5	-	-	-
Bit 6	-	-	-
Bit 7	Signal detection	Detected	Not detected

### Numeric value parameter

Parameter No.	Function	Setting range
001	-	-
002	T1 timer	0 to 9,999 (x 10 msec)
003	T2 timer	0 to 9,999 (x 10 msec)
004	T3 timer	0 to 9,999 (x 10 msec)
005	T4 timer	0 to 9,999 (x 10 msec)
006	Signal detection table	0 to 21
007	Signal detection level	0 to 7
008	Number of signal frequency	0 to 9,999

## ■ AUTO RX

### Numeric value parameter

Parameter No.	Function	Setting range
001	CI ON time	0 to 9,999 (x 10 msec)
002	CI LONG ON time	0 to 9,999 (x 10 msec)
003	CI OFF time	0 to 9,999 (x 10 msec)
004	CI LONG OFF time	0 to 9,999 (x 10 msec)
005	CI MAX OFF time	0 to 9,999 (x 10 msec)
006	CI WAIT time	0 to 9,999 (x 10 msec)
007	CI frequency	0 to 9,999 cycle
008	CI frequency lower limit	0 to 9,999 Hz
009	CI frequency upper limit	0 to 9,999 Hz

## ■ CNGDTCT (CNG DETECT)

### Numeric value parameter

Parameter No.	Description		Setting range
001	At F/T switching	CNG MIN ON time	0 to 9,999 (x 10 msec)
002		CNG MAX ON time	0 to 9,999 (x 10 msec)
006		-	-
007	At direct connecting to answering phone	CNG MIN ON time	0 to 9,999 (x 10 msec)
008		CNG MAX ON time	0 to 9,999 (x 10 msec)
009		Tolerable time of instantaneous interruption	0 to 9,999 (x 10 msec)
011		Number of detection	0 to 9,999 times
012		Hit ratio	0 to 9,999 %

## ■ SPECIALB

Not in use

## ■ SPECIALN

Not in use

## ■ RKEY

### Numeric value parameter

Parameter No.	Function	Setting range
001	Connection time of flash	0 to 9,999 (x 10 msec)
002	Connection time of grounding wire	0 to 9,999 (x 10 msec)

## ■ PBXDIALT (PBX DIAL TONE)

Not in use

## ■ PBXBUSYT (PBX BUSY TONE)

Not in use



## TESTMODE (Service mode for test print, operation check, etc.)

### PRINT (Print test mode)

TESTMODE (Service mode for test print, operation check, etc.) > PRINT (Print test mode)

PG-TYPE		Setting of PG number
	<b>Detail</b>	To set the PG number of the test print.
	<b>Use Case</b>	At trouble analysis
	<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
	<b>Display/Adj/Set Range</b>	0 to 7 0: Grid Pattern 1: Halftone Pattern 2: Black Pattern 3: White Pattern 4: Gradation17 Pattern 5: ThinHorizontalLine Pattern 6 to 7: For R&D use
	<b>Default Value</b>	0
COUNT		Setting of PG output quantity
	<b>Detail</b>	To set the number of sheets for PG output.
	<b>Use Case</b>	At trouble analysis
	<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
	<b>Display/Adj/Set Range</b>	1 to 99
	<b>Unit</b>	1 sheet
	<b>Default Value</b>	1
PHASE		Set 1-sided/2-sided print for PG output
	<b>Detail</b>	To set 1-sided/2-sided print for PG output. Even if 1 is set for a machine supporting 1-sided print, the setting is disabled.
	<b>Use Case</b>	At trouble analysis
	<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
	<b>Display/Adj/Set Range</b>	0 to 1 0: 1-sided 1: 2-sided
	<b>Default Value</b>	0
MODE		Setting of test print image formation method
	<b>Detail</b>	To set the image formation method for the test print. If PG-TYPE is 0 or 1, this setting is disabled because a specific image formation method is applied.
	<b>Use Case</b>	At trouble analysis
	<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
	<b>Display/Adj/Set Range</b>	0 to 4 0: TBIC 1: Resolution Dither 2: Gradation Dither 3: Tone Dither 4: Hi Resolution Dither
	<b>Default Value</b>	0
	<b>Related Service Mode</b>	TESTMODE> PRINT> PG-TYPE

TESTMODE (Service mode for test print, operation check, etc.) > PRINT (Print test mode)

<b>THRU</b>	<b>Setting of image correction table at test print</b>
<b>Detail</b>	To set the image correction table that is used at the time of test print output. When 0 is set, normal gamma LUT is used so that the density characteristics by the density correction process can be checked. When 1 is set, linear gamma LUT is used so that the density characteristics of this machine can be checked.
<b>Use Case</b>	At trouble analysis
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 1 0: Normal gamma LUT 1: Through (linear) gamma LUT
<b>Default Value</b>	0
<b>Supplement/Memo</b>	Gamma LUT: Density gradation characteristic table
<b>DENS</b>	<b>Adjustment of test print density</b>
<b>Detail</b>	To adjust the density of the test print. As the value is larger, the image gets darker.
<b>Use Case</b>	At trouble analysis
<b>Adj/Set/Operate Method</b>	Enter the setting value (switch negative/positive by +/- key), and then press Apply key.
<b>Display/Adj/Set Range</b>	-4 to 4
<b>Default Value</b>	0
<b>MABK</b>	<b>Setting of toner thinning process at test print</b>
<b>Detail</b>	To set the toner thinning process at test print. As the value is larger, toner scattering is reduced.
<b>Use Case</b>	When toner scattering occurs at test print
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Display/Adj/Set Range</b>	0 to 4 0: OFF, 1: Mode 1, 2: Mode 2, 3: Mode 3, 4: Mode 4
<b>Default Value</b>	0
<b>FEED</b>	<b>Setting of paper source at test print</b>
<b>Detail</b>	To set the paper source at the time of test print output. If this mode is set when there is no Cassette 2 (option Pickup Cassette), the output is made from Cassette 1 (standard Pickup Cassette).
<b>Use Case</b>	At trouble analysis
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	In case of using the Multi-purpose Tray, be sure to place paper on the tray before executing this item.
<b>Display/Adj/Set Range</b>	0 to 4 0: Multi-purpose Tray 1: Cassette 1 2: Cassette 2 3: Cassette 3 4: Cassette 4
<b>Default Value</b>	1
<b>START</b>	<b>Output of test print</b>
<b>Detail</b>	To output a test print with the PG pattern set in PG-TYPE, MODE, etc.
<b>Use Case</b>	At trouble analysis
<b>Adj/Set/Operate Method</b>	Select the item, and then press Yes key.
<b>Related Service Mode</b>	TESTMODE> PRINT

## FAX (FAX test mode)

### ■ MODEM

TESTMODE (Service mode for test print, operation check, etc.) > FAX (FAX test mode) > MODEM

RELAY-1	NCU relay test 1
<b>Detail</b>	To test ON/OFF of relay and port switch of NCU. This mode is disabled for an NCU with no relay and port switch.
<b>Use Case</b>	When analyzing the cause of a problem
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 6 0: All OFF 1: CML ON/OFF 2: P ON/OFF 3: S ON/OFF 4: H ON/OFF 5: HD ON/OFF 6: R ON/OFF
<b>Default Value</b>	0
<b>Related Service Mode</b>	TESTMODE > FAX > MODEM > RELAY-2
RELAY-2	NCU relay test 2
<b>Detail</b>	To test ON/OFF of relay and port switch of NCU. This mode is disabled for an NCU with no relay and port switch.
<b>Use Case</b>	When analyzing the cause of a problem
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 7 0: All OFF 1: CIST2 ON/OFF 2: C1 ON/OFF 3: NORG ON/OFF 4: DCSEL ON/OFF 5: DCLIM ON/OFF 6: IPSEL1 ON/OFF 7: IPSEL2 ON/OFF
<b>Default Value</b>	0
<b>Related Service Mode</b>	TESTMODE > FAX > MODEM > RELAY-1

TESTMODE (Service mode for test print, operation check, etc.) &gt; FAX (FAX test mode) &gt; MODEM

FREQ	Frequency test
<b>Detail</b>	To test whether the specified frequency is oscillated. By closing or opening the DC circuit in accordance with the setting value, the specified frequency is oscillated by the tone transmission function of the modem. Check this with the speaker.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 7 0: OFF 1: 462 Hz 2: 1100 Hz 3: 1300 Hz 4: 1500 Hz 5: 1650 Hz 6: 1850 Hz 7: 2100 Hz
<b>Default Value</b>	0
G3TX	G3 signal transmission test
<b>Detail</b>	To test whether the specified G3 signal is transmitted. By closing or opening the DC circuit in accordance with the setting value, the specific G3 signal pattern is transmitted at the specified transmission speed by the G3 signal transmission function of the modem. Check this with the speaker.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 9 0: OFF 1: 300 bps 2: 2400 bps 3: 4800 bps 4: 7200 bps 5: 9600 bps 6: TC7200 bps 7: TC9600 bps 8: 12000 bps 9: 14400 bps
<b>Default Value</b>	0

TESTMODE (Service mode for test print, operation check, etc.) &gt; FAX (FAX test mode) &gt; MODEM

DTMFTX	DTMF transmission test
<b>Detail</b>	To test whether the specified DTMF signal is transmitted. By closing or opening the DC circuit in accordance with the setting value, the specified DTMF signal is transmitted by the DTMF transmission function of the modem. Check this with the speaker.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 12 0: OFF 1: 1 2: 2 3: 3 4: 4 5: 5 6: 6 7: 7 8: 8 9: 9 10: 0 11: * 12: #
<b>Default Value</b>	0
<b>Supplement/Memo</b>	DTMF (Dual Tone Multi Frequency): Signal method combining two specific frequencies like a push-tone phone.

TESTMODE (Service mode for test print, operation check, etc.) &gt; FAX (FAX test mode) &gt; MODEM

V34G3TX	V.34 G3 signal transmission test
<b>Detail</b>	To test whether the specified V.34 G3 signal is transmitted. By closing or opening the DC circuit in accordance with the setting value, the specific G3 signal pattern is transmitted at the specified transmission speed and modulation speed by the G3 signal transmission function (V.34) of the modem. Check this with the speaker. A setting value other than 0 is indicated as a 3-digit integer (1st digit: modulation speed, last 2 digits: transmission speed). A value other than the specified numerical value is invalid.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 614 0: OFF • First digit (Modulation speed/ baud rate) 1: 2400 baud 2: 2743 baud 3: 2800 baud 4: 3000 baud 5: 3200 baud 6: 3429 baud • Last 2 digits (Transmission speed) 01: 2400 bps 02: 4800 bps 03: 7200 bps 04: 9600 bps 05: 12000 bps 06: 14400 bps 07: 16800 bps 08: 19200 bps 09: 21600 bps 10: 24000 bps 11: 26400 bps 12: 28800 bps 13: 31200 bps 14: 33600 bps
<b>Default Value</b>	0

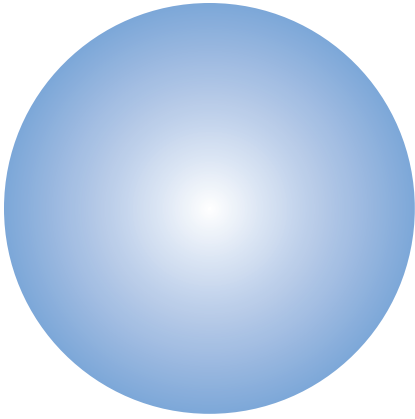
## ■ FACULTY

TESTMODE (Service mode for test print, operation check, etc.) &gt; FAX (FAX test mode) &gt; FACULTY

G34800TX	G3 4800 bps signal transmission test
<b>Detail</b>	To test whether the G3 signal is transmitted at 4800 bps. By closing or opening the DC circuit, the specific G3 signal pattern is transmitted at 4800 bps by the G3 signal transmission function. Check this with the speaker.
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.
<b>Caution</b>	Be sure to set the value back to 0 after the test.
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON
<b>Default Value</b>	0

TESTMODE (Service mode for test print, operation check, etc.) > FAX (FAX test mode) > FACULTY

<b>DETECT1</b>		<b>Ring detection</b>
<b>Detail</b>	To check the ON/OFF state of CI, FC, and hook from the line. The detection results are displayed on the console (UART).	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	Be sure to set the value back to 0 after the test.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	CI (Calling Identification): Ring signal UART (Universal Asynchronous Receiver Transmitter): Console	
<b>DETECT2</b>		<b>Calling tone detection test 1</b>
<b>Detail</b>	To check calling tone signal and FED. Set the CML relay to ON and detect the calling tone. The detection results are displayed on the console (UART).	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	Be sure to set the value back to 0 after the test.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	CML (Connect Modem to Line) relay: Relay installed at the NCU (Network Control Unit) Board to switch between the telephone and fax.	
<b>DETECT3</b>		<b>Calling tone detection test 2</b>
<b>Detail</b>	To check calling tone signal and FED. Set the CML relay to OFF and detect the calling tone. The detection results are displayed on the console (UART).	
<b>Adj/Set/Operate Method</b>	Enter the setting value, and then press Apply key.	
<b>Caution</b>	Be sure to set the value back to 0 after the test.	
<b>Display/Adj/Set Range</b>	0 to 1 0: OFF 1: ON	
<b>Default Value</b>	0	
<b>Supplement/Memo</b>	CML (Connect Modem to Line) relay: Relay installed at the NCU (Network Control Unit) Board to switch between the telephone and fax.	



# APPENDICES

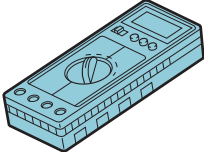
Service Tools.....	297
General Circuit Diagram.....	298
Backup Data List.....	300
Soft counter specifications.....	302
List of Items Which Can Be Imported .....	304



## Service Tools

### Special Tools

In addition to the standard tools set, the following special tools are required when servicing the machine:

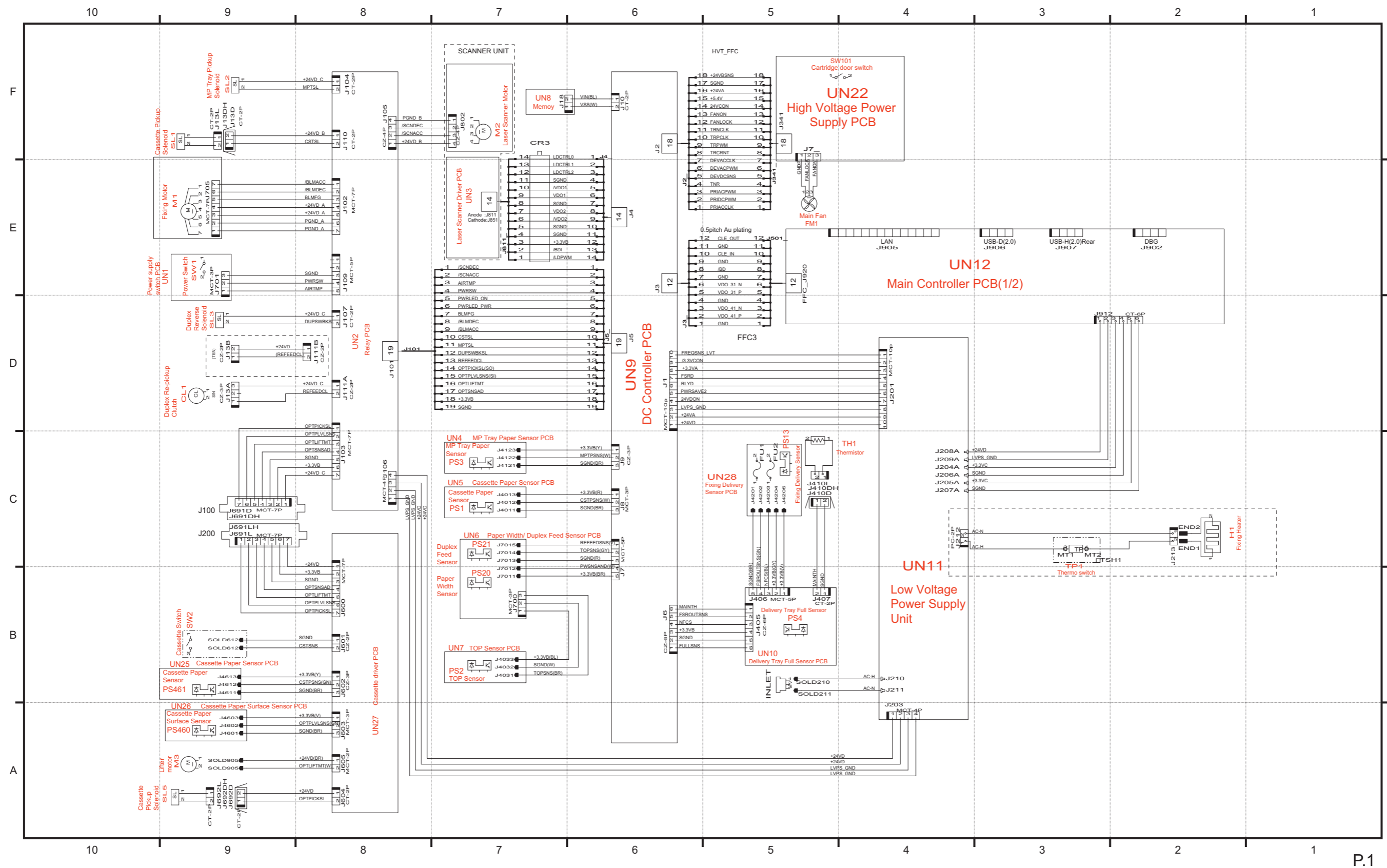
Name of Tool	Parts.No	Use
Digital Multimeter	FY9-2002	Used as a probe extension when making electrical checks. 

### Solvents and Oil List

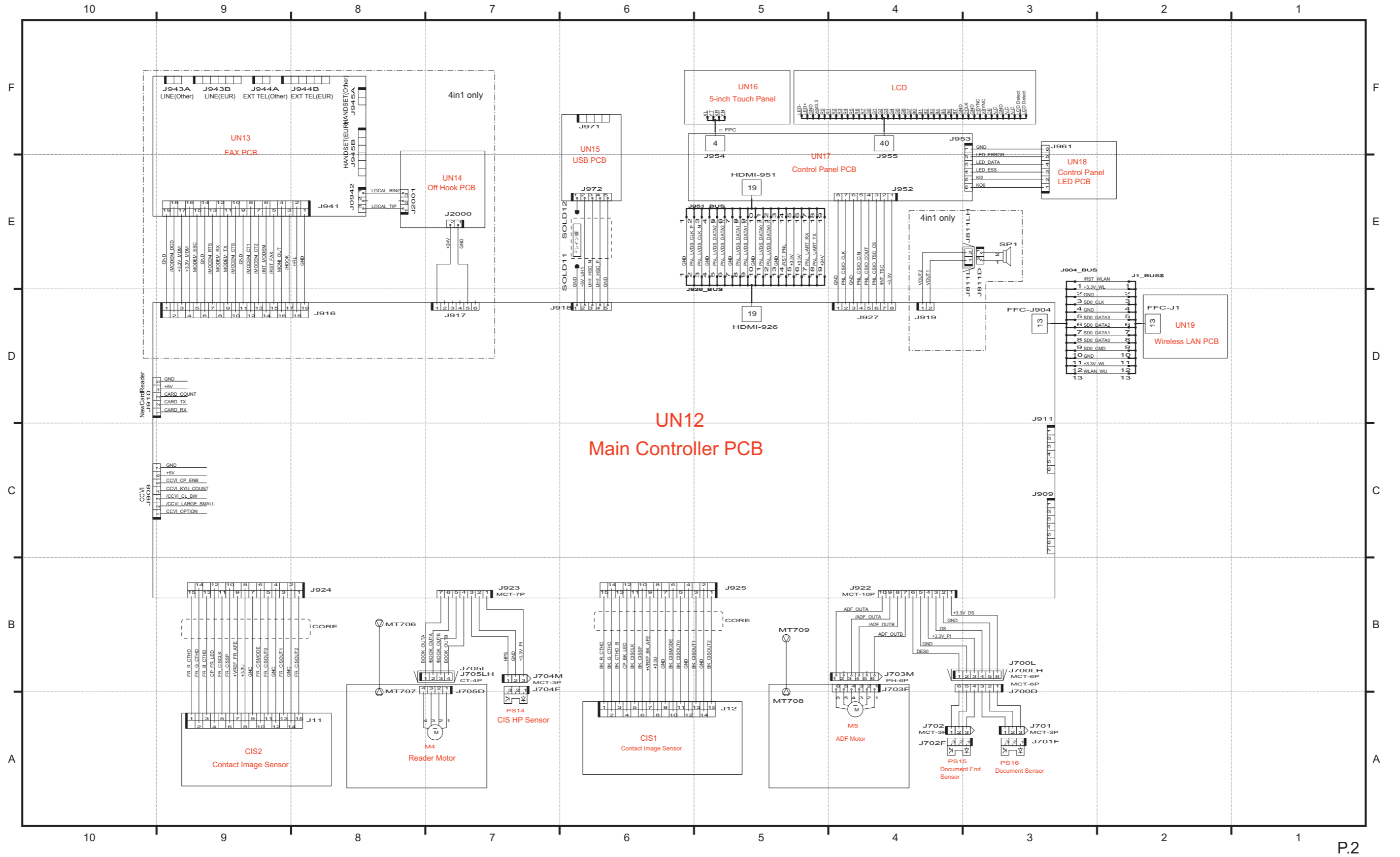
No.	Type	Purpose	Remark
1	Ethyl alcohol	<ul style="list-style-type: none"> <li>Cleaning: metal part, oil stains, toner stains</li> </ul>	<ul style="list-style-type: none"> <li>Purchase locally</li> <li>Keep away from flame</li> </ul>

# General Circuit Diagram

General Circuit Diagram(1/2)



General Circuit Diagram(2/2)



# Backup Data List

Data	Location	Replace		Delete																	Backup by User			Backup by Service			
				Menu > System Management Settings									Service Mode > COPIER > FUNCTION >														
		Engine Control-ler PCB	Main Control-ler PCB	Initialize All Data / Settings	Initializ-ing Key and Cer-tificate	Initializ-ing Ad-dress Book	Menu Clear					CLEAR							SPLMAN	Yes/No	Method	Location to be stored	Yes/No	Method	Location to be stored		
							Preferen-ces	Function Settings	Set Desti-nation	Manage-ment Set-tings	Network Settings	Clear All	R-CON *1	"SRVC-DAT*2"	COUN-TER	HIST *3	ALL	PLPW-CLR								DC-CON	SPL4381 0
Address Book	Main Control-ler PCB	-	Clear	Clear	-	Clear	-	-	-	-	-	-	-	-	-	Clear	-	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	No	-	-	
Settings Menu																											
Preferen-ces	Main Control-ler PCB	-	Clear	Clear	-	-	Clear*9	-	-	-	Clear*10	Clear	-	-	-	Clear	-	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	No	-	-	
Function Settings	Main Control-ler PCB	-	Clear	Clear	-	-	-	Clear	-	-	-	Clear	-	-	-	Clear	-	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	No	-	-	
Set Desti-nation	Main Control-ler PCB	-	Clear	Clear	-	-	-	-	Clear	-	-	Clear	-	-	-	Clear	-	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	No	-	-	
Management Set-tings	Main Control-ler PCB	-	Clear	Clear	-	-	-	-	-	Clear	-	Clear	-	-	-	Clear	-	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	No	-	-	
Status Monitor/Cancel																											
Job Log	Main Control-ler PCB	-	Clear	Clear	-	-	-	-	-	-	-	-	-	-	-	Clear	Clear	-	-	-	No	-	-	No	-	-	
Counter																											
Page counter (Main Control-ler)	Main Control-ler PCB	-	Clear	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	No	-	-	No	-	-	
Part counter (Main Control-ler)	Main Control-ler PCB	-	Clear	Clear	-	-	-	-	-	-	-	-	-	Clear	-	-	-	-	-	-	No	-	-	No	-	-	
Part counter (DC Con-troller)	Engine Control-ler PCB	Clear	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	No	-	-	No	-	-	
Other																											
Serial number	Main Control-ler PCB	-	Clear	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	No	-	-	No	-	-	
Key and Cer-tificate Set-tings	Main Control-ler PCB	-	Clear	Clear	Clear	-	-	-	-	-	-	-	-	-	Clear	-	-	-	-	-	No	-	-	No	-	-	
Service mode																											
Service mode setting values (Reader)	Main Control-ler PCB	-	Clear	-	-	-	-	-	-	-	-	-	Clear	-	-	-	-	-	-	-	No	-	-	No	-	-	

Data	Location	Replace		Delete																	Backup by User			Backup by Service		
				Menu > System Management Settings								Service Mode > COPIER > FUNCTION >														
		Engine Controller PCB	Main Controller PCB	Initialize All Data / Settings	Initializing Key and Certificate	Initializing Address Book	Menu Clear					CLEAR						SPLMAN	Yes/No	Method	Location to be stored	Yes/No	Method	Location to be stored		
							Preferences	Function Settings	Set Destination	Management Settings	Network Settings	Clear All	R-CON *1	"SRVC-DAT*2"	COUNTER	HIST *3	ALL								PLPW-CLR	DC-CON
Service mode setting values (Main Controller)	Main Controller PCB	-	Clear	-	-	-	-	-	-	-	-	-	-	Clear	-	-	Clear	-	-	-	Yes	Remote UI *6 LUI *7	PC, USB memory	Yes	Service mode*5	USB memory
Service mode setting values (DC Controller)	Engine Controller PCB	Clear	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	Clear	-	Yes	Remote UI *6 LUI *7	PC, USB memory	Yes	Service mode*5 *8	USB memory / Main Controller
Password																										
System Administrator password	Main Controller PCB	-	Clear*4	Clear*4	-	-	-	-	-	Clear*4	-	Clear*4	-	-	-	-	Clear*4	-	-	Clear*11	No	-	-	No	-	-
Security Policy Administrator password	Main Controller PCB	-	Clear	Clear	-	-	-	-	-	Clear	-	Clear	-	-	-	-	Clear	Clear	-	-	No	-	-	No	-	-
Service Mode password*12	Main Controller PCB	-	Clear	Clear	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	No	-	-	No	-	-

\*1. The factory adjustment values of the Reader and ADF are initialized.  
 \*2. Service data (Except "COPIER > COUNTER" and "COPIER > FEED-ADJ") are cleared. The factory adjustment values of the Reader and ADF are not initialized.  
 \*3. Service data is cleared. User data is not cleared. The factory adjustment values of the Reader and ADF are not initialized.  
 \*4. In except counter meter-installed model: The user data and service data and each history and the settings of the system administrator are cleared. (The system manager ID and password are changed back to the default values ID: 0/PWD: 0)  
 The factory adjustment values of the Reader and ADF are not initialized.  
 \*5. COPIER > FUNCTION > SYSTEM > IMPORT / COPIER > FUNCTION > SYSTEM > EXPORT  
 \*6. Settings/Registration > Management Settings > Data Management > Import/Export  
 \*7. Settings Menu > Management Settings > Data Management > Import/Export  
 \*8. COPIER > FUNCTION > VIFFNC > STOR-DCN  
 \*9. Except "Preferences > Network Settings"  
 \*10. Clear only an item of the "Preferences > Network Settings".  
 \*11. Because the settings of the "System Manager ID and PIN" are cleared, set "System Manager ID and PIN" again.  
 \*12. COPIER > OPTION > BODY > SM-PSWD(Setup password by SM-PSWD)

## Soft counter specifications

The numbers entered for software counters are classified as follows:

No.	Counter Details	No.	Counter Details
100 to 199	Total	500 to 599	Scan
200 to 299	Copy	600 to 699	Memory Media Print
300 to 399	Print	700 to 799	Receive Print
400 to 499	Copy + Print	800 to 899	Report Print

### 100 to 199

No.	Counter Name	No.	Counter Name
101	Total 1	137	Total A (Black & White/Small)
102	Total 2	138	Total A1 (2-Sided)
104	Total (Small)	139	Total A2 (2-Sided)
108	Total (Black & White 1)	141	Small A (2-Sided)
109	Total (Black & White 2)	150	Total B1
113	Total (Black & White/Small)	151	Total B2
114	Total 1 (2-Sided)	153	Total B (Small)
115	Total 2 (2-Sided)	156	Total B (Black & White 1)
117	Small (2-Sided)	157	Total B (Black & White 2)
126	Total A1	161	Total B (Black & White/Small)
127	Total A2	162	Total B1 (2-Sided)
129	Total A (Small)	163	Total B2 (2-Sided)
132	Total A (Black & White 1)	165	Small B (2-Sided)
133	Total A (Black & White 2)	194	Cartridge Replacement (Black)

### 200 to 299

No.	Counter Name	No.	Counter Name
201	Copy (Total 1)	228	Copy (Black & White/Small)
202	Copy (Total 2)	238	Copy (Black & White/Small/2-Sided)
204	Copy (Small)	249	Copy A (Black & White 1)
205	Copy A (Total 1)	250	Copy A (Black & White 2)
206	Copy A (Total 2)	256	Copy A (Black & White/Small)
208	Copy A (Small)	266	Copy A (Black & White/Small/2-Sided)
209	Local Copy (Total 1)	277	Local Copy (Black & White 1)
210	Local Copy (Total 2)	278	Local Copy (Black & White 2)
212	Local Copy (Small)	284	Local Copy (Black & White/Small)
221	Copy (Black & White 1)	294	Local Copy (Black & White/Small/2-Sided)
222	Copy (Black & White 2)		

### 300 to 399

No.	Counter Name	No.	Counter Name
301	Print (Total 1)	330	Print (Black & White/Small/2-Sided)
302	Print (Total 2)	331	Printer Driver Print (Total 1)
304	Print (Small)	332	Printer Driver Print (Total 2)
305	Print A (Total 1)	334	Printer Driver Print (Small)
306	Print A (Total 2)	339	Printer Driver Print (Black & White 1)
308	Print A (Small)	340	Printer Driver Print (Black & White 2)
313	Print (Black & White 1)	346	Printer Driver Print (Black & White/Small)
314	Print (Black & White 2)	356	Printer Driver Print (Black & White/Small/2-Sided)
320	Print (Black & White/Small)		

## 400 to 499

No.	Counter Name	No.	Counter Name
404	Copy + Print (Black & White/Small)	413	Copy + Print (2)
405	Copy + Print (Black & White 2)	414	Copy + Print (1)
406	Copy + Print (Black & White 1)	422	Copy + Print (Black & White/Small/2-Sided)
412	Copy + Print (Small)		

## 500 to 599

No.	Counter Name	No.	Counter Name
501	Scan (Total 1)	508	Black & White Scan (Small)
502	Scan (Total 2)	509	Color Scan (Total 1)
504	Scan (Small)	510	Color Scan (Total 2)
505	Black & White Scan (Total 1)	512	Color Scan (Small)
506	Black & White Scan (Total 2)		

## 600 to 699

No.	Counter Name	No.	Counter Name
631	Memory Media Print (Total 1)	640	Memory Media Print (Black & White 2)
632	Memory Media Print (Total 2)	646	Memory Media Print (Black & White/Small)
634	Memory Media Print (Small)	656	Memory Media Print (Black & White/Small/2-Sided)
639	Memory Media Print (Black & White 1)		

## 700 to 799

No.	Counter Name	No.	Counter Name
701	Receive Print (Total 1)	710	Receive Print (Black & White 2)
702	Receive Print (Total 2)	716	Receive Print (Black & White/Small)
704	Receive Print (Small)	726	Receive Print (Black & White/Small/2-Sided)
709	Receive Print (Black & White 1)		

## 800 to 899

No.	Counter Name	No.	Counter Name
801	Report Print (Total 1)	810	Report Print (Black & White 2)
802	Report Print (Total 2)	816	Report Print (Black & White/Small)
804	Report Print (Small)	826	Report Print (Black & White/Small/2-Sided)
809	Report Print (Black & White 1)		

## List of Items Which Can Be Imported

The following shows the items to be imported for this model.

Note that the setting values are not imported in cases such as below:

- Items which are originally not included in a DCM file (e.g.: "Settings/Registration Basic Information" of a DCM file exported using service mode)
- Not included in the import coverage (Cases A to C)
- There are no options and functions related to setting values

The import coverage shown in the table below is as shown below. Those that are not described here cannot be imported.

Import coverage	Description
Case A: The same machine	Import to the same machine (for backup and restoration, etc.)
Case B: The same model	Import to a different machine of the same model (the same series)
Case C: Different model	Import to a different machine of a different model (a different series)

## Service Mode Settings

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	ADJUST	FEED-ADJ	ADJ-MFY	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-MFX	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-MFYR	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-MFXR	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1Y	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1X	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1YR	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C1XR	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2Y	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2X	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2YR	Yes	-	-
COPIER	ADJUST	FEED-ADJ	ADJ-C2XR	Yes	-	-
COPIER	ADJUST	VIFADJ	DEV-HV-K	Yes	-	-
COPIER	ADJUST	VIFADJ	FU-TMP	Yes	-	-
COPIER	ADJUST	VIFADJ	CRG-HV-K	Yes	-	-
COPIER	ADJUST	VIFADJ	LS-PWR-K	Yes	-	-
COPIER	ADJUST	VIFADJ	TR-HV	Yes	-	-
COPIER	FUNCTION	SPLMAN	SPL14159	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL65677	Yes	-	-
COPIER	FUNCTION	SPLMAN	SPL68676	Yes	-	-
COPIER	FUNCTION	SPLMAN	SPL68677	Yes	-	-
COPIER	FUNCTION	SPLMAN	SPL25607	Yes	-	-
COPIER	FUNCTION	SPLMAN	SPL93822	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL78788	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL71100	Yes *1	-	-
COPIER	FUNCTION	SPLMAN	SPL00171	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL80100	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL84194	Yes	Yes	Yes
COPIER	FUNCTION	SPLMAN	SPL78148	Yes	-	-
COPIER	FUNCTION	INSTALL	ERDS	Yes	Yes	Yes
COPIER	FUNCTION	INSTALL	RGW-PORT	Yes	Yes	Yes
COPIER	OPTION	BODY	MIBCOUNT	Yes	Yes	Yes
COPIER	OPTION	BODY	NS-CMD5	Yes	-	-

\*1. FAX model only



Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
COPIER	OPTION	BODY	NS-PLN	Yes	-	-
COPIER	OPTION	BODY	NS-LGN	Yes	-	-
COPIER	OPTION	BODY	SLPMODE	Yes	Yes	Yes
COPIER	OPTION	BODY	SDTM-DSP	Yes	Yes	Yes
COPIER	OPTION	FNC-SW	LCDSFLG	Yes	Yes	Yes
COPIER	OPTION	FNC-SW	CRG-PROC	Yes	Yes	-
COPIER	OPTION	FNC-SW	CRGLF-K	Yes	Yes	-
COPIER	OPTION	FNC-SW	RPT2SIDE	Yes	Yes	Yes
COPIER	OPTION	DSPLY-SW	CRGLW-LV	Yes	Yes	Yes
COPIER	OPTION	DSPLY-SW	CRG-LOG	Yes	Yes	-
COPIER	OPTION	IMG-MCON	REGM-SEL	Yes	-	-
COPIER	OPTION	USER	COUNTER1	Yes	-	-
COPIER	OPTION	USER	COUNTER2	Yes	-	-
COPIER	OPTION	USER	COUNTER3	Yes	-	-
COPIER	OPTION	USER	COUNTER4	Yes	-	-
COPIER	OPTION	USER	COUNTER5	Yes	-	-
COPIER	OPTION	USER	COUNTER6	Yes	-	-
COPIER	OPTION	USER	CNT-SW	Yes	-	-
COPIER	OPTION	USER	CTCHKDSP	Yes	-	-
COPIER	OPTION	USER	SMD-EXPT	Yes	-	-
FAX	SSSW	SW01		Yes *1	-	-
FAX	SSSW	SW02		Yes *1	-	-
FAX	SSSW	SW03		Yes *1	-	-
FAX	SSSW	SW04		Yes *1	-	-
FAX	SSSW	SW05		Yes *1	-	-
FAX	SSSW	SW06		Yes *1	-	-
FAX	SSSW	SW07		Yes *1	-	-
FAX	SSSW	SW08		Yes *1	-	-
FAX	SSSW	SW09		Yes *1	-	-
FAX	SSSW	SW10		Yes *1	-	-
FAX	SSSW	SW11		Yes *1	-	-
FAX	SSSW	SW12		Yes *1	-	-
FAX	SSSW	SW13		Yes *1	-	-
FAX	SSSW	SW14		Yes *1	-	-
FAX	SSSW	SW15		Yes *1	-	-
FAX	SSSW	SW16		Yes *1	-	-
FAX	SSSW	SW17		Yes *1	-	-
FAX	SSSW	SW18		Yes *1	-	-
FAX	SSSW	SW19		Yes *1	-	-
FAX	SSSW	SW20		Yes *1	-	-
FAX	SSSW	SW21		Yes *1	-	-
FAX	SSSW	SW22		Yes *1	-	-
FAX	SSSW	SW23		Yes *1	-	-
FAX	SSSW	SW24		Yes *1	-	-
FAX	SSSW	SW25		Yes *1	-	-
FAX	SSSW	SW26		Yes *1	-	-
FAX	SSSW	SW27		Yes *1	-	-
FAX	SSSW	SW28		Yes *1	-	-
FAX	SSSW	SW29		Yes *1	-	-

\*1. FAX model only

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
FAX	SSSW	SW30		Yes <sup>*1</sup>	-	-
FAX	SSSW	SW31		Yes <sup>*1</sup>	-	-
FAX	SSSW	SW32		Yes <sup>*1</sup>	-	-
FAX	MENU	005		Yes <sup>*1</sup>	-	-
FAX	MENU	006		Yes <sup>*1</sup>	-	-
FAX	MENU	007		Yes <sup>*1</sup>	-	-
FAX	MENU	008		Yes <sup>*1</sup>	-	-
FAX	MENU	009		Yes <sup>*1</sup>	-	-
FAX	MENU	010		Yes <sup>*1</sup>	-	-
FAX	NUM	002		Yes <sup>*1</sup>	-	-
FAX	NUM	003		Yes <sup>*1</sup>	-	-
FAX	NUM	004		Yes <sup>*1</sup>	-	-
FAX	NUM	005		Yes <sup>*1</sup>	-	-
FAX	NUM	006		Yes <sup>*1</sup>	-	-
FAX	NUM	008		Yes <sup>*1</sup>	-	-
FAX	NUM	010		Yes <sup>*1</sup>	-	-
FAX	NUM	011		Yes <sup>*1</sup>	-	-
FAX	NUM	012		Yes <sup>*1</sup>	-	-
FAX	NUM	013		Yes <sup>*1</sup>	-	-
FAX	NUM	015		Yes <sup>*1</sup>	-	-
FAX	NUM	016		Yes <sup>*1</sup>	-	-
FAX	NUM	017		Yes <sup>*1</sup>	-	-
FAX	NUM	018		Yes <sup>*1</sup>	-	-
FAX	NUM	019		Yes <sup>*1</sup>	-	-
FAX	NUM	020		Yes <sup>*1</sup>	-	-
FAX	NUM	021		Yes <sup>*1</sup>	-	-
FAX	NUM	022		Yes <sup>*1</sup>	-	-
FAX	NUM	023		Yes <sup>*1</sup>	-	-
FAX	NUM	024		Yes <sup>*1</sup>	-	-
FAX	NUM	025		Yes <sup>*1</sup>	-	-
FAX	NUM	026		Yes <sup>*1</sup>	-	-
FAX	NUM	027		Yes <sup>*1</sup>	-	-
FAX	NUM	029		Yes <sup>*1</sup>	-	-
FAX	NUM	049		Yes <sup>*1</sup>	-	-
FAX	NUM	051		Yes <sup>*1</sup>	-	-
FAX	NUM	053		Yes <sup>*1</sup>	-	-
FAX	NUM	054		Yes <sup>*1</sup>	-	-
FAX	NCU	TONE	001	Yes <sup>*1</sup>	-	-
FAX	NCU	TONE	002	Yes <sup>*1</sup>	-	-
FAX	NCU	PULSE	FORM	Yes <sup>*1</sup>	-	-
FAX	NCU	PULSE	001	Yes <sup>*1</sup>	-	-
FAX	NCU	PULSE	002	Yes <sup>*1</sup>	-	-
FAX	NCU	PULSE	003	Yes <sup>*1</sup>	-	-
FAX	NCU	PULSE	004	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	001	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	002	Yes <sup>*1</sup>	-	-

\*1. FAX model only

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
FAX	NCU	DIALTONE	003	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	004	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	005	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	006	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	007	Yes <sup>*1</sup>	-	-
FAX	NCU	DIALTONE	008	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	001	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	002	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	003	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	004	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	005	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	006	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	007	Yes <sup>*1</sup>	-	-
FAX	NCU	2ND DLTN	008	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	001	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	002	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	003	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	004	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	005	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	006	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	007	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE0	008	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	001	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	002	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	003	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	004	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	005	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	006	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	007	Yes <sup>*1</sup>	-	-
FAX	NCU	BUSTONE1	008	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	001	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	002	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	003	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	004	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	005	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	006	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	007	Yes <sup>*1</sup>	-	-
FAX	NCU	REORDRTN	008	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	001	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	002	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	003	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	004	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	005	Yes <sup>*1</sup>	-	-

\*1. FAX model only

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
FAX	NCU	AUTO RX	006	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	007	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	008	Yes <sup>*1</sup>	-	-
FAX	NCU	AUTO RX	009	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	001	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	002	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	006	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	007	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	008	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	009	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	011	Yes <sup>*1</sup>	-	-
FAX	NCU	CNGDTCT	012	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW01	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW02	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW03	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW04	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW05	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW06	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW07	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW08	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW09	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW10	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW11	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW12	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW13	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW14	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW15	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW16	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW17	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW18	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW19	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW20	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW21	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW22	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW23	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW24	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW25	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW26	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW27	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW28	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW29	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALB	SW30	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	004	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	005	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	006	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	007	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	008	Yes <sup>*1</sup>	-	-

\*1. FAX model only

Initial screen	Main item	Intermediate item	Sub item	Case A	Case B	Case C
FAX	NCU	SPECIALN	009	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	011	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	012	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	013	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	014	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	015	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	016	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	017	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	019	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	020	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	024	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	025	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	026	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	027	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	030	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	040	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	041	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	042	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	044	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	045	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	046	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	047	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	048	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	065	Yes <sup>*1</sup>	-	-
FAX	NCU	SPECIALN	066	Yes <sup>*1</sup>	-	-
FAX	NCU	RKEY	001	Yes <sup>*1</sup>	-	-
FAX	NCU	RKEY	002	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	001	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	002	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	003	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	004	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	005	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	006	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	007	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXDIALT	008	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	BIT	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	001	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	002	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	003	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	004	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	005	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	006	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	007	Yes <sup>*1</sup>	-	-
FAX	NCU	PBXBUSYT	008	Yes <sup>*1</sup>	-	-

\*1. FAX model only