

LASER CLASS 730i ***LASER CLASS 720i*** ***LASER CLASS 710***

PARTS **CATALOG**

REVISION 1

LASER CLASS 730i	H12-2292	120V	USA
LASER CLASS 720i	H12-2302	120V	USA
LASER CLASS 710	H12-2282	120V	USA
Printer Kit III	H11-5582	120V	USA
Network Kit III	H11-5592	120V	USA
Dual-line Upgrade Kit III	H11-5602	120V	USA
Verification Stamp Unit 1	H12-3162		
Yellow Ink to refill for	H12-3372		
Verification Stamp			
FXL-CASSETTE FEEDER 7	H12-3862		
(LTR/250)			
FXL-CASSETTE FEEDER 6	H12-3872		
(LTR/500)			
HANDSET KIT 8 (CW)	H12-3882	120V	USA

Canon

NOV. 2002

HY8-39AW-010

Application

This manual has been issued by Canon Inc. for qualified persons to learn technical theory, installation, maintenance, and repair of products. This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

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DTP System

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I. CONTENTS

1. ILLUSTRATION INDEX
2. PARTS LAYOUT & PARTS LIST
3. TOOL
4. LUBRICATIONS
5. GUIDE TO REPLACEMENT
6. NUMERICAL INDEX

II. ABOUT THIS MANUAL

1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

2. PARTS LAYOUT & PARTS LIST

Parts layout illustration

a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name.

Further, screws, nuts, washers, grip rings, pins and spacers are mentioned in the parts list.

Note: If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product. When a unit in the illustration can be disassembled further, a reference illustration page of the disassembly will be included.

Parts where grease is to be applied are displayed as "Lubrication". When replacing parts, or if grease has accidentally been wiped off, refer to "4". (Lubrications), and reapply the grease.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5". (GUIDE TO REPLACEMENT).

The letters (A , B etc.) in the illustration indicate the connection locations of cables and screws.

Parts list

a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers. To order a part, indicate the part number clearly.

Note: Parts marked NPN are not service parts.

c) RANK

The service parts with N in the RANK column are order parts.

d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

e) DESCRIPTION

The DESCRIPTION column gives the part names in English.

To order a part, indicate the part name, too.

3. TOOL

This is a list of tools used for servicing products.

4. LUBRICATIONS

Where grease is to be applied in order to allow moving parts to work smoothly, and to increase conductivity, the type and amount of grease to be used will be mentioned.

5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

6. NUMERICAL INDEX

All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX.

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1. ILLUSTRATION INDEX

FIGURE 1

LASER CLASS 730i/710
PACKAGE CONTENTS

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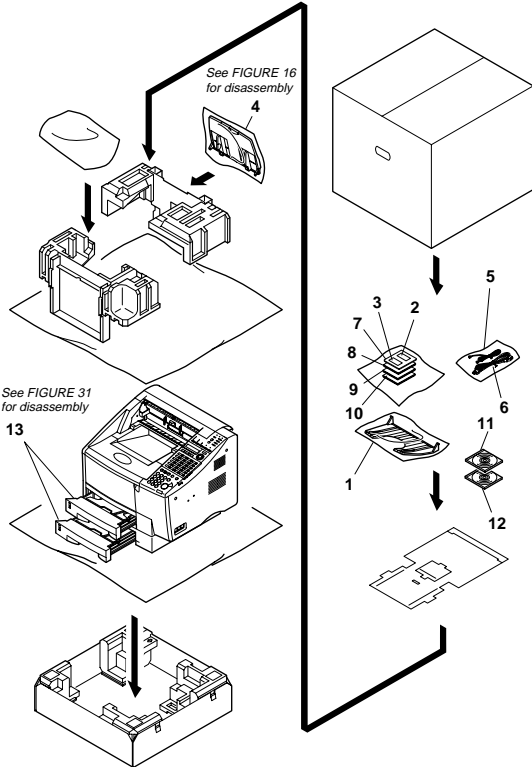


FIGURE 2

LASER CLASS 720i
PACKAGE CONTENTS

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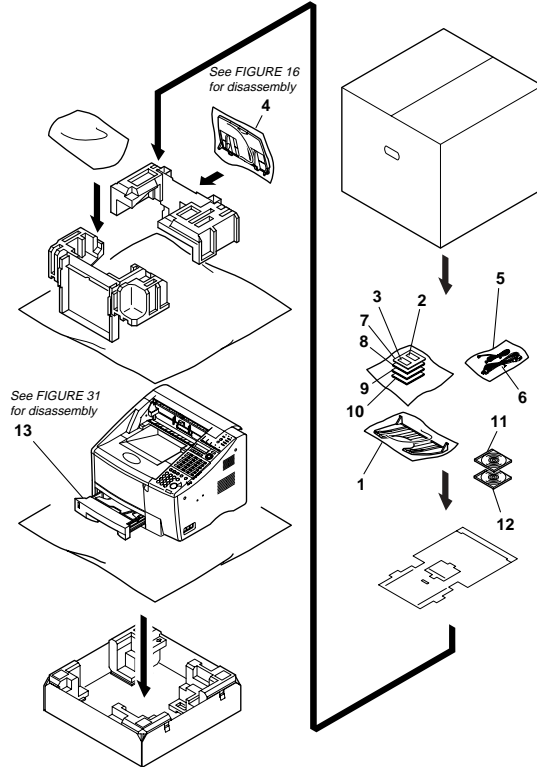


FIGURE 3

LASER CLASS 730i/710
SIDE COVERS

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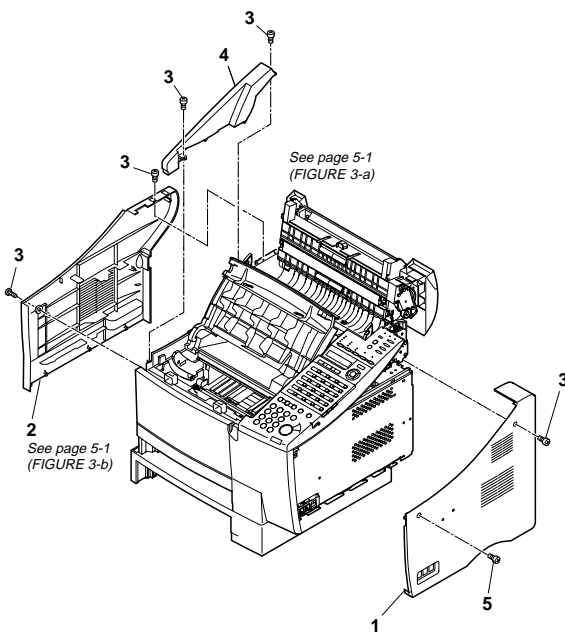
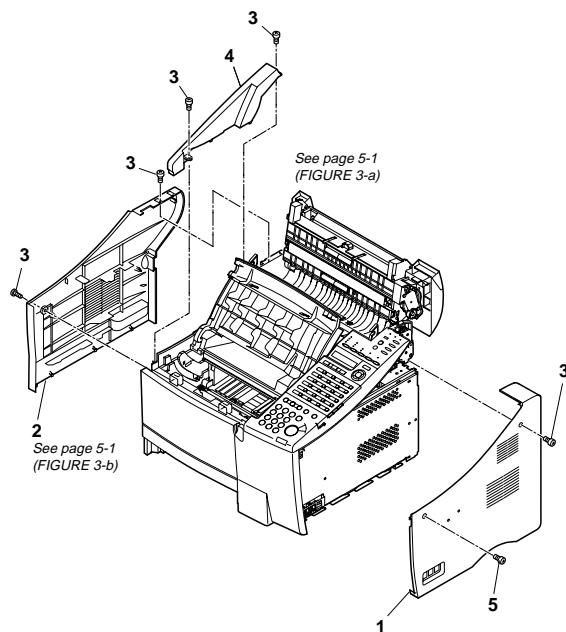


FIGURE 4

LASER CLASS 720i
SIDE COVERS

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<p>FIGURE 5 LASER CLASS 730i/710 CASSETTE FEEDER ASS'Y</p>	<p>See Page 2-9</p>	<p>FIGURE 6 LASER CLASS 710 READER ASS'Y, OPERATION PANEL ASS'Y</p>	<p>See Page 2-11</p>
<p>See FIGURE 28 for disassembly</p>		<p>See FIGURE 17 for disassembly</p> <p>See FIGURE 18 1 for disassembly</p> <p>See Page 5-1 (FIGURE 6-a)</p>	
<p>FIGURE 7 LASER CLASS 730i/720i READER ASS'Y, OPERATION PANEL ASS'Y</p>	<p>See Page 2-13</p>	<p>FIGURE 8 LASER CLASS 710 CIRCUIT BOARDS</p>	<p>See Page 2-15</p>
<p>See FIGURE 17 for disassembly</p> <p>See FIGURE 18 1 for disassembly</p> <p>See Page 5-1 (FIGURE 6-a)</p> <p>See FIGURE 36 for disassembly</p>		<p>See FIGURE 32 for disassembly</p> <p>See FIGURE 33 for disassembly</p>	

FIGURE 9

LASER CLASS 730i/720i
CIRCUIT BOARDS

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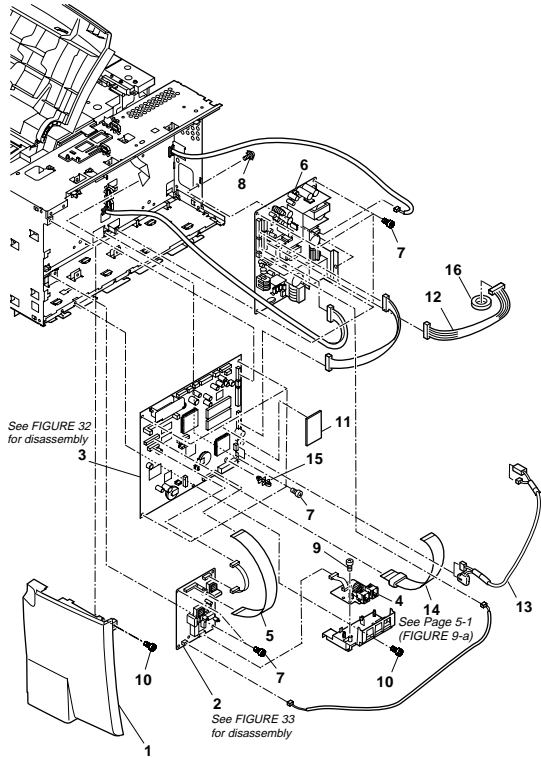


FIGURE 10

CARTRIDGE COVER

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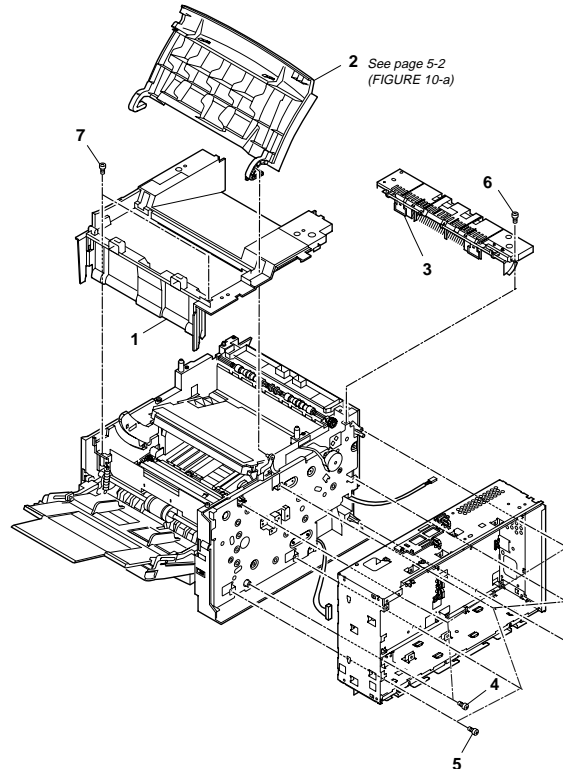


FIGURE 11

FRONT COVER,
REAR COVER,
PRINTER DRIVE ASS'Y

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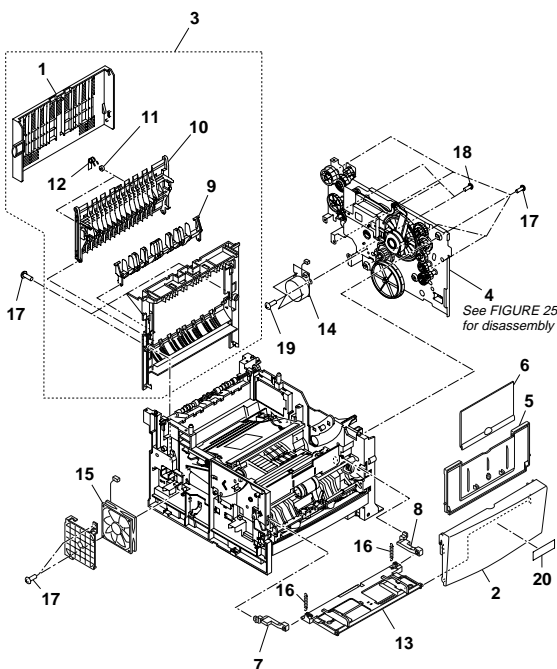


FIGURE 12

LASER/SCANNER UNIT,
FIXING ASS'Y,
ECU ASS'Y

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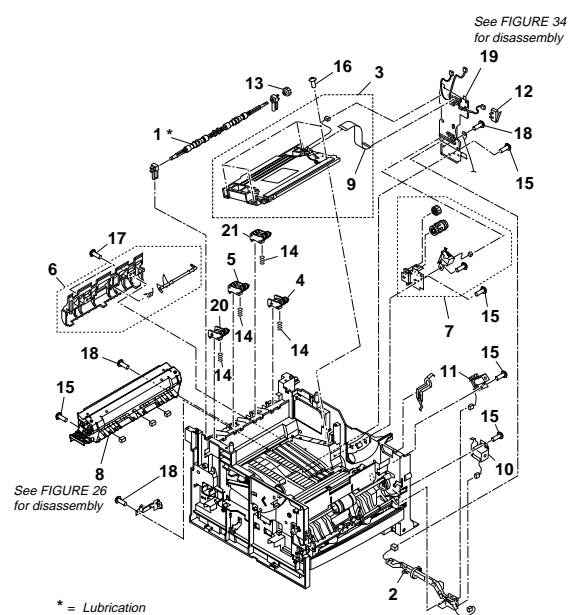


FIGURE 13 EPU ASS'Y

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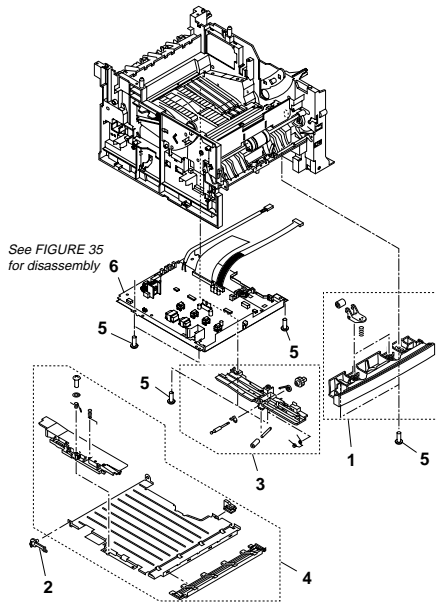


FIGURE 14 PAPER PICK-UP SECTION

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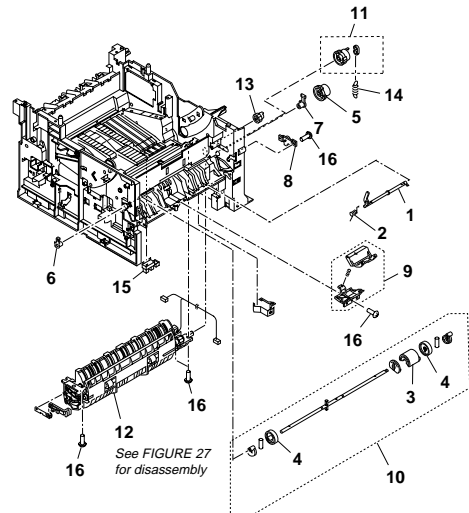


FIGURE 15 PAPER FEED SECTION

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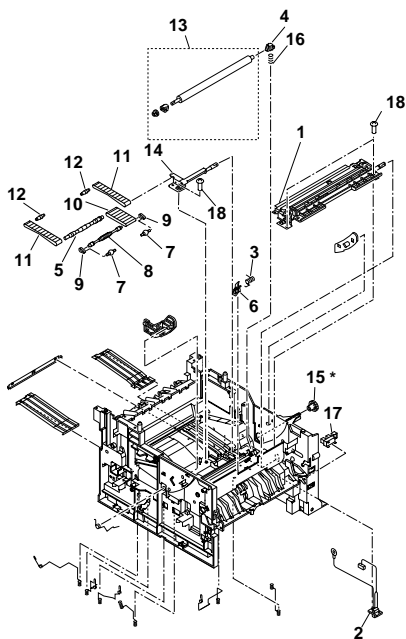


FIGURE 16 DOCUMENT TRAY ASS'Y

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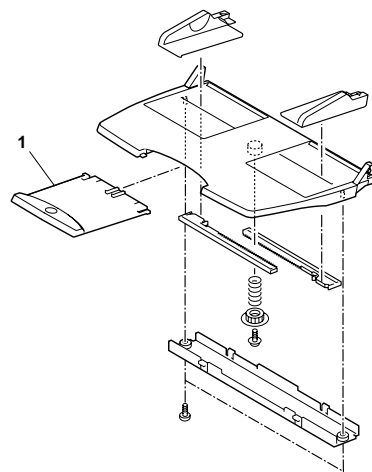


FIGURE 17 OPERATION PANEL ASS'Y

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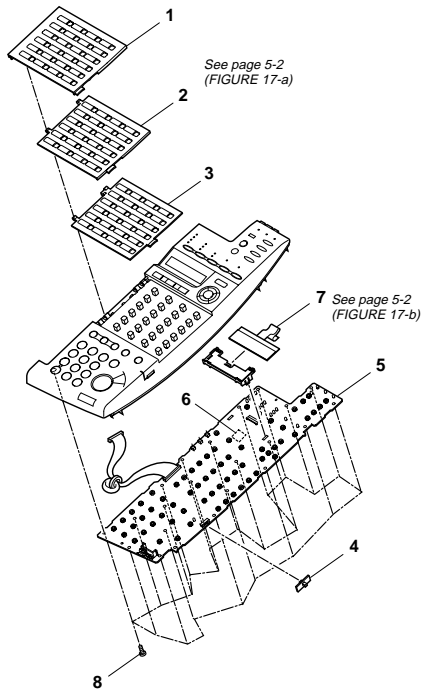


FIGURE 18 READER ASS'Y

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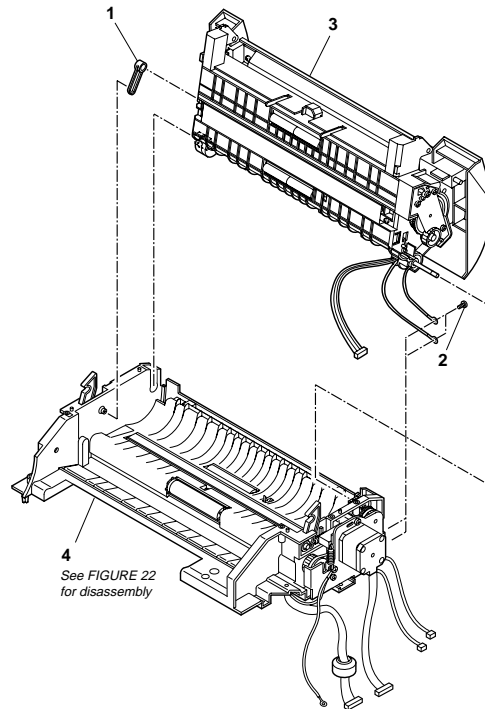


FIGURE 19 UPPER/MIDDLE FRAME ASS'Y

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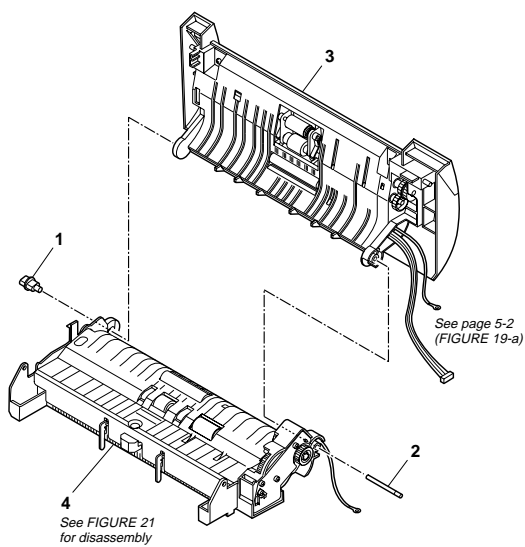
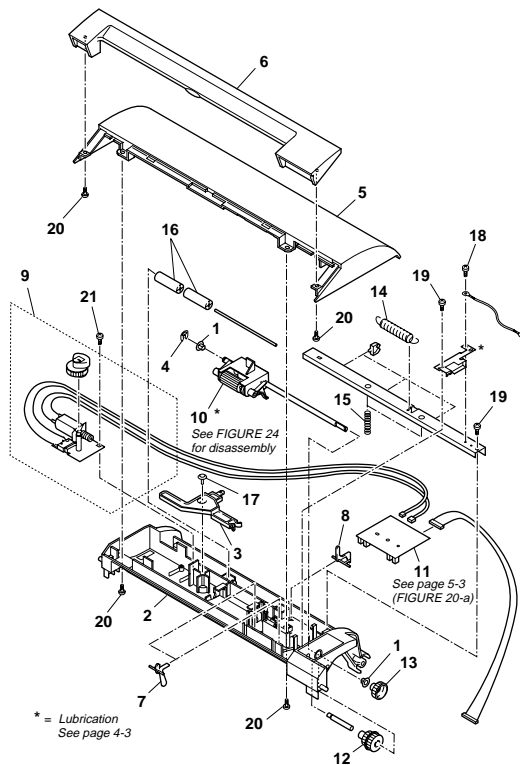


FIGURE 20 UPPER READER FRAME ASS'Y

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<p>FIGURE 21 MIDDLE READER FRAME ASS'Y</p>	<p>See Page 2-41</p>	<p>FIGURE 22 LOWER READER FRAME ASS'Y 1</p>	<p>See Page 2-43</p>
<p>FIGURE 23 LOWER READER FRAME ASS'Y 2</p>	<p>See Page 2-45</p>	<p>FIGURE 24 SEPARATION ROLLER ASS'Y (UPPER)</p>	<p>See Page 2-47</p>

FIGURE 25 PRINTER DRIVE ASS'Y

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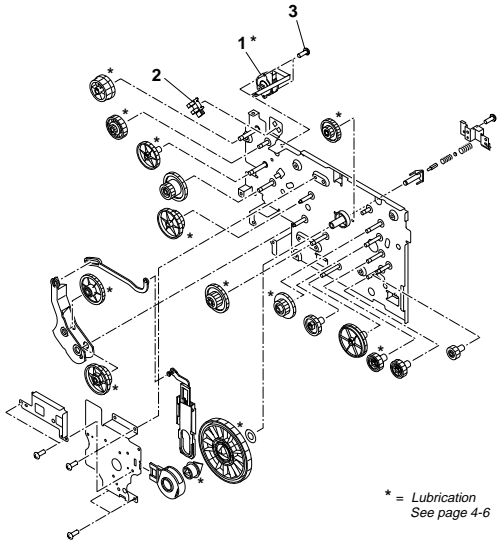


FIGURE 26 FIXING ASS'Y

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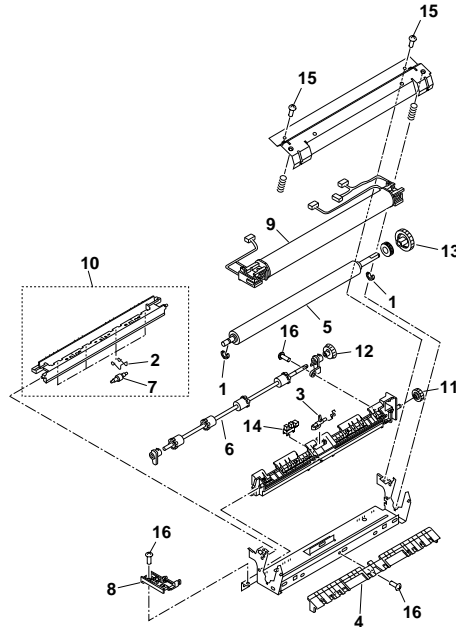


FIGURE 27 PAPER PICK-UP ASS'Y

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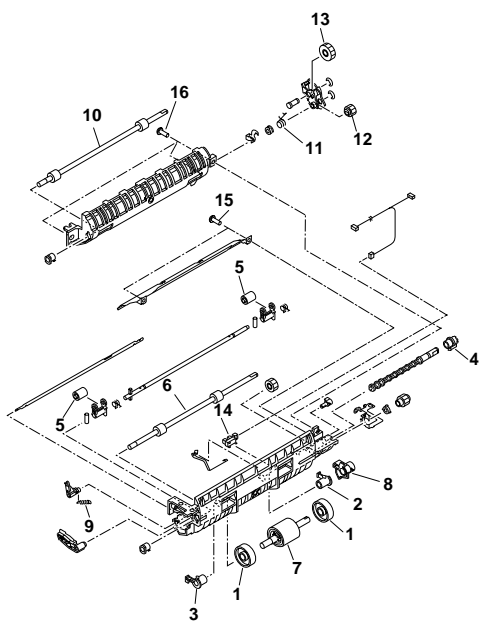
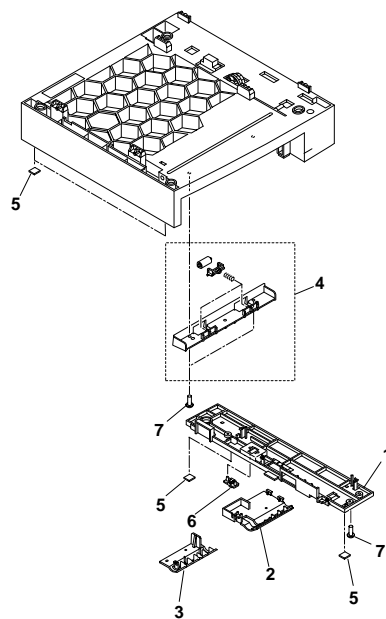


FIGURE 28 LASER CLASS 730i/710
FXL-CASSETTE FEEDER 7
CASSETTE FEEDER ASS'Y 1

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<p>FIGURE 29 LASER CLASS 730i/710 FXL-CASSETTE FEEDER 7 CASSETTE FEEDER ASS'Y 2</p>	<p>See Page 2-57</p>	<p>FIGURE 30 LASER CLASS 730i/710 FXL-CASSETTE FEEDER 7 PAPER FEEDER DRIVE ASS'Y</p>	<p>See Page 2-59</p>
<p>FIGURE 31 CASSETTE 250</p>	<p>See Page 2-61</p>	<p>FIGURE 32 SCNT BOARD ASS'Y</p>	<p>See Page 2-63</p>

FIGURE 33 NCU BOARD ASS'Y

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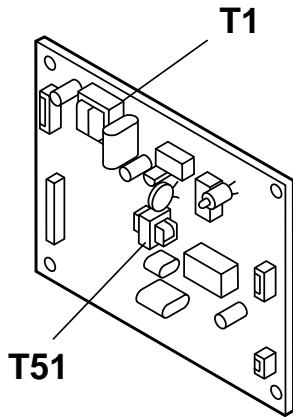


FIGURE 34 ECU BOARD ASS'Y

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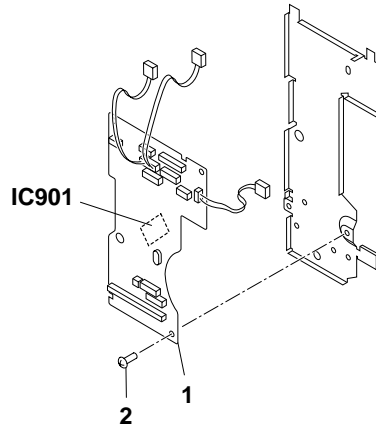


FIGURE 35 EPU BOARD ASS'Y

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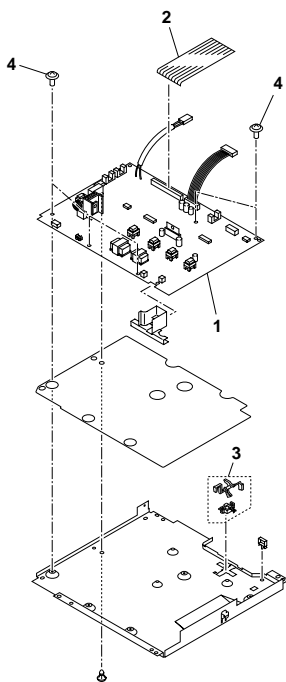
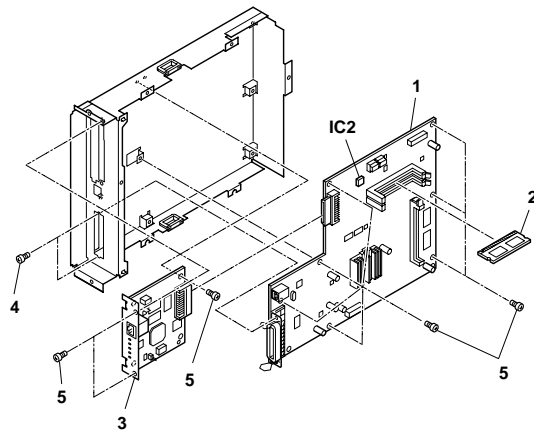


FIGURE 36 PCL/NIC UNIT

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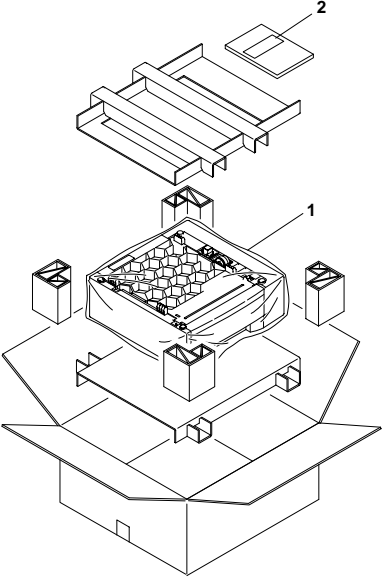
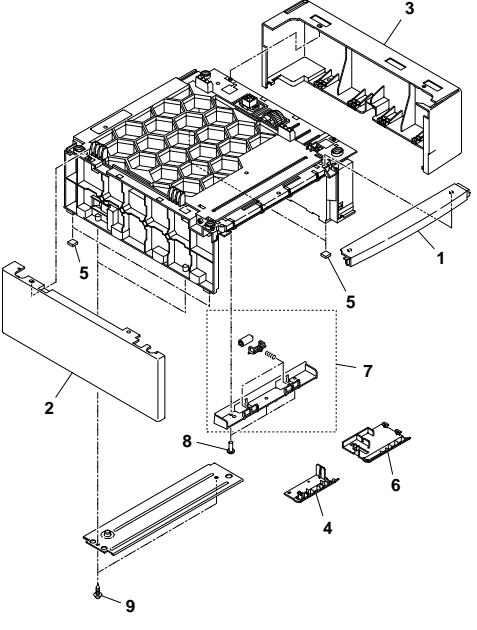
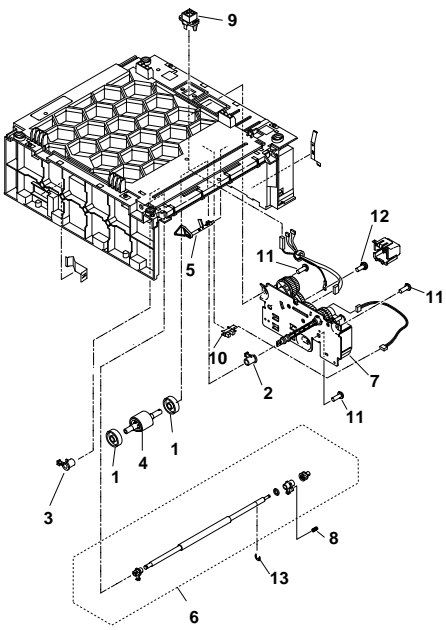
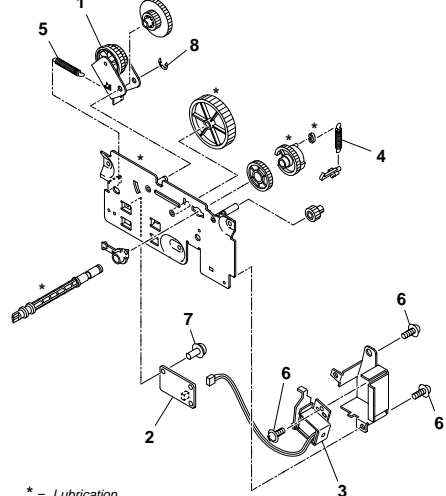
<p>FIGURE 37 FXL-CASSETTE FEEDER 6 (LTR/500) PACKAGE CONTENTS</p>	<p>See Page 2-73</p>	<p>FIGURE 38 CASSETTE FEEDER ASS'Y 1</p>	<p>See Page 2-75</p>			
			<p>FIGURE 39 CASSETTE FEEDER ASS'Y 2</p>	<p>FIGURE 40 PAPER FEEDER DRIVE ASS'Y</p>	<p>See Page 2-77</p>	<p>See Page 2-79</p>
	 <p>* = Lubrication See page 4-8</p>					

FIGURE 41 CASSETTE 500

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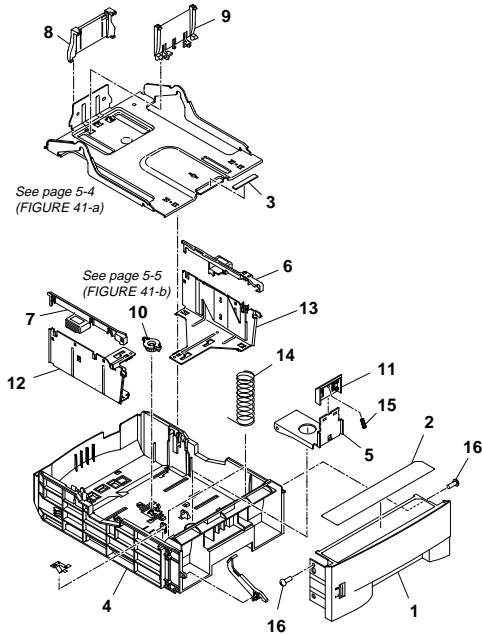


FIGURE 42 FXL-CASSETTE FEEDER 7 (LTR/250) PACKAGE CONTENTS

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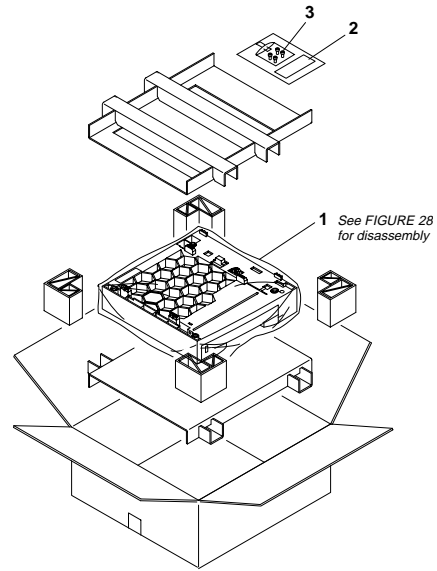


FIGURE 43 HANDSET KIT 8 (CW) PACKAGE CONTENTS

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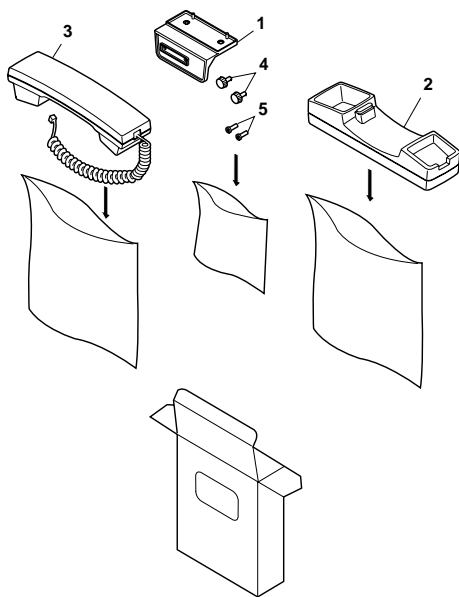
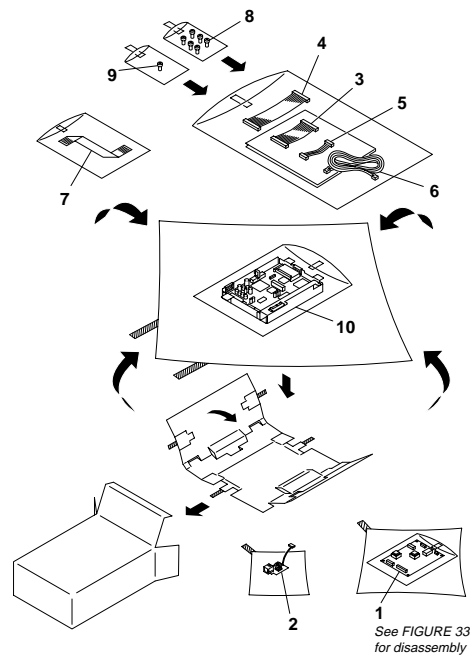


FIGURE 44 Dual-line Upgrade Kit III PACKAGE CONTENTS

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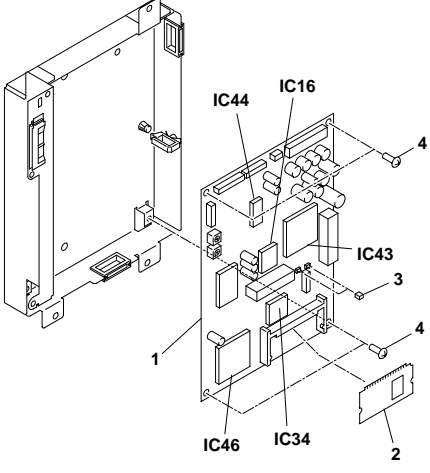
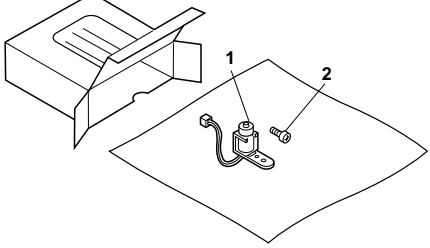
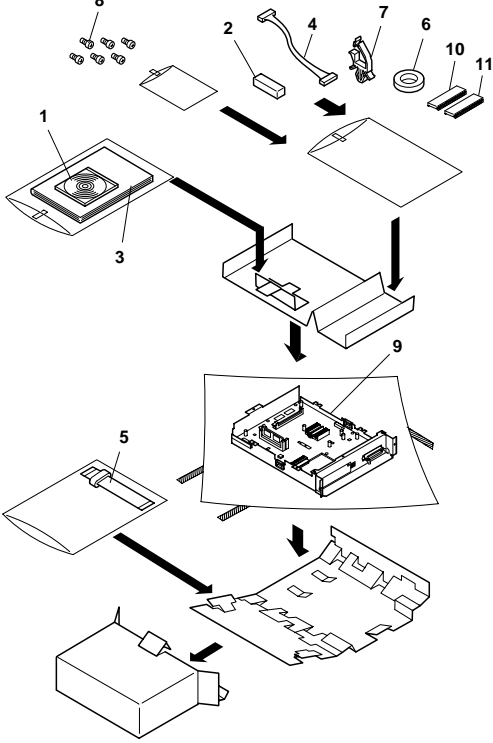
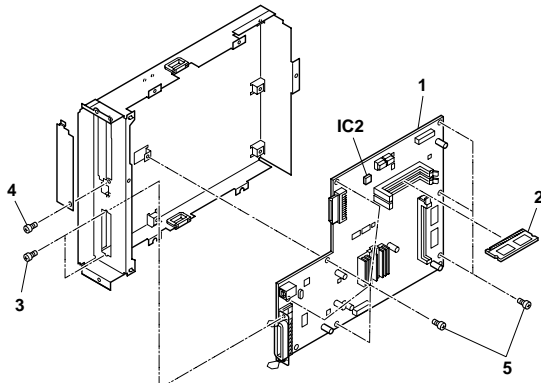
<p>FIGURE 45 G3 FAX BOARD PCB ASSEMBLY</p>	<p>See Page 2-89</p>	<p>FIGURE 46 Verification Stamp Unit 1 PACKAGE CONTENTS</p>	<p>See Page 2-91</p>
			
<p>FIGURE 47 Printer Kit III</p>	<p>See Page 2-93</p>	<p>FIGURE 48 PCL UNIT</p>	<p>See Page 2-95</p>
			

FIGURE 49 Network Kit III

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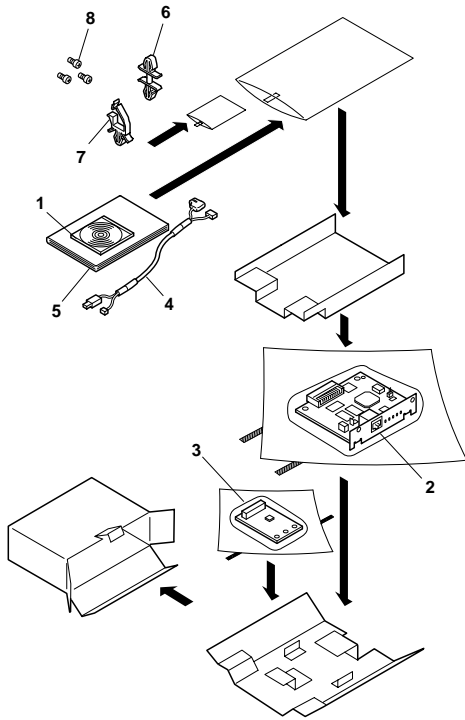
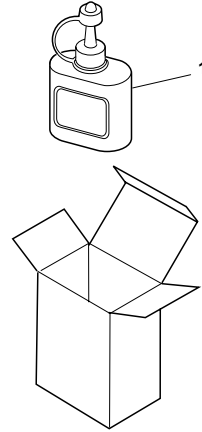


FIGURE 50

Yellow Ink to refill for
Verification Stamp
PACKAGE CONTENTS

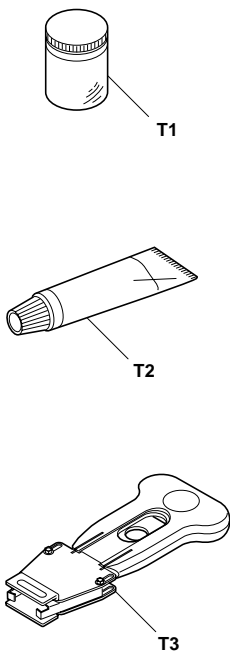
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The Stamp ink is not designated as a service part.
Please include it with the product (Product No. H12-33).

FIGURE 51 TOOLS

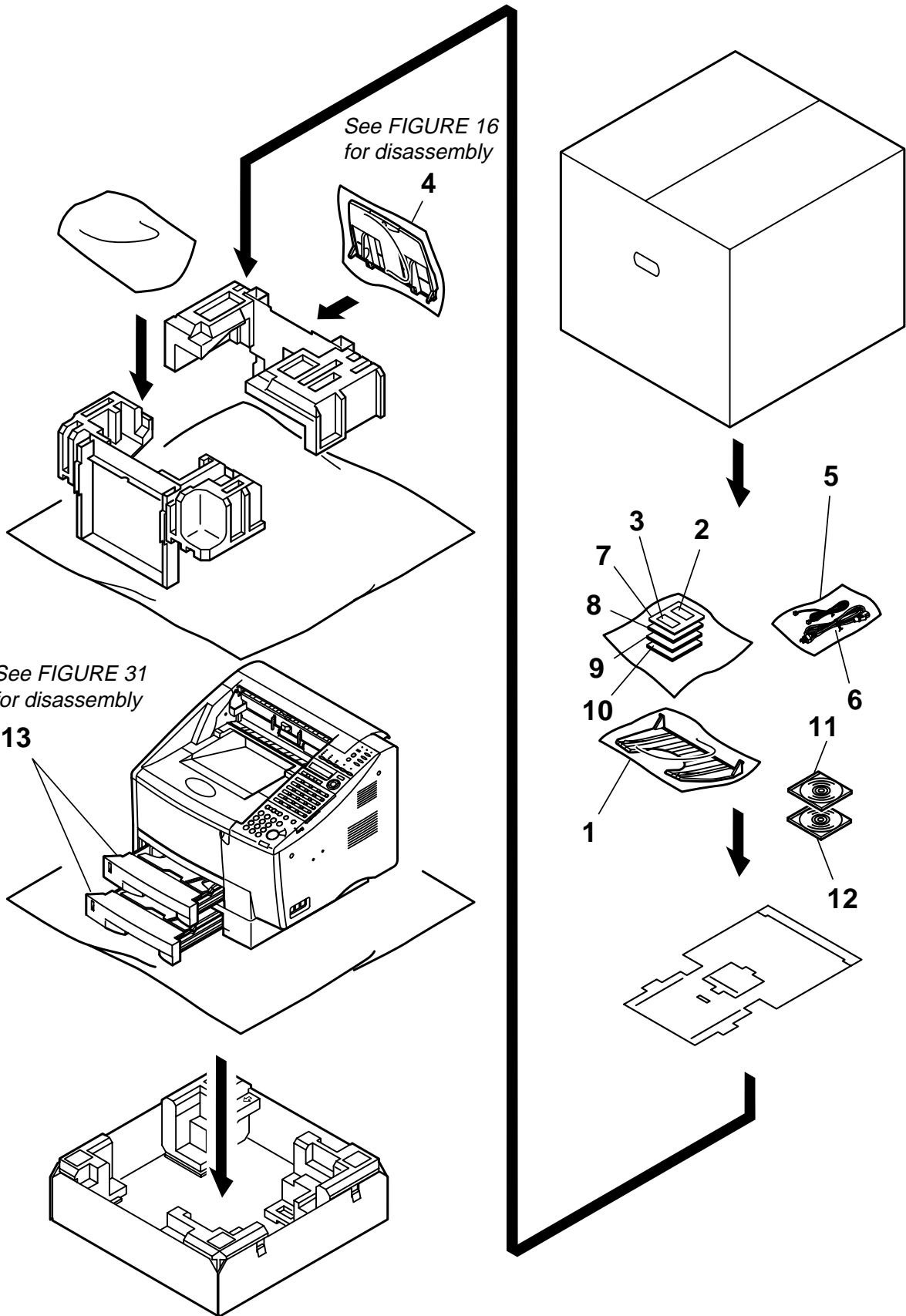
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2. PARTS LAYOUT & PARTS LIST

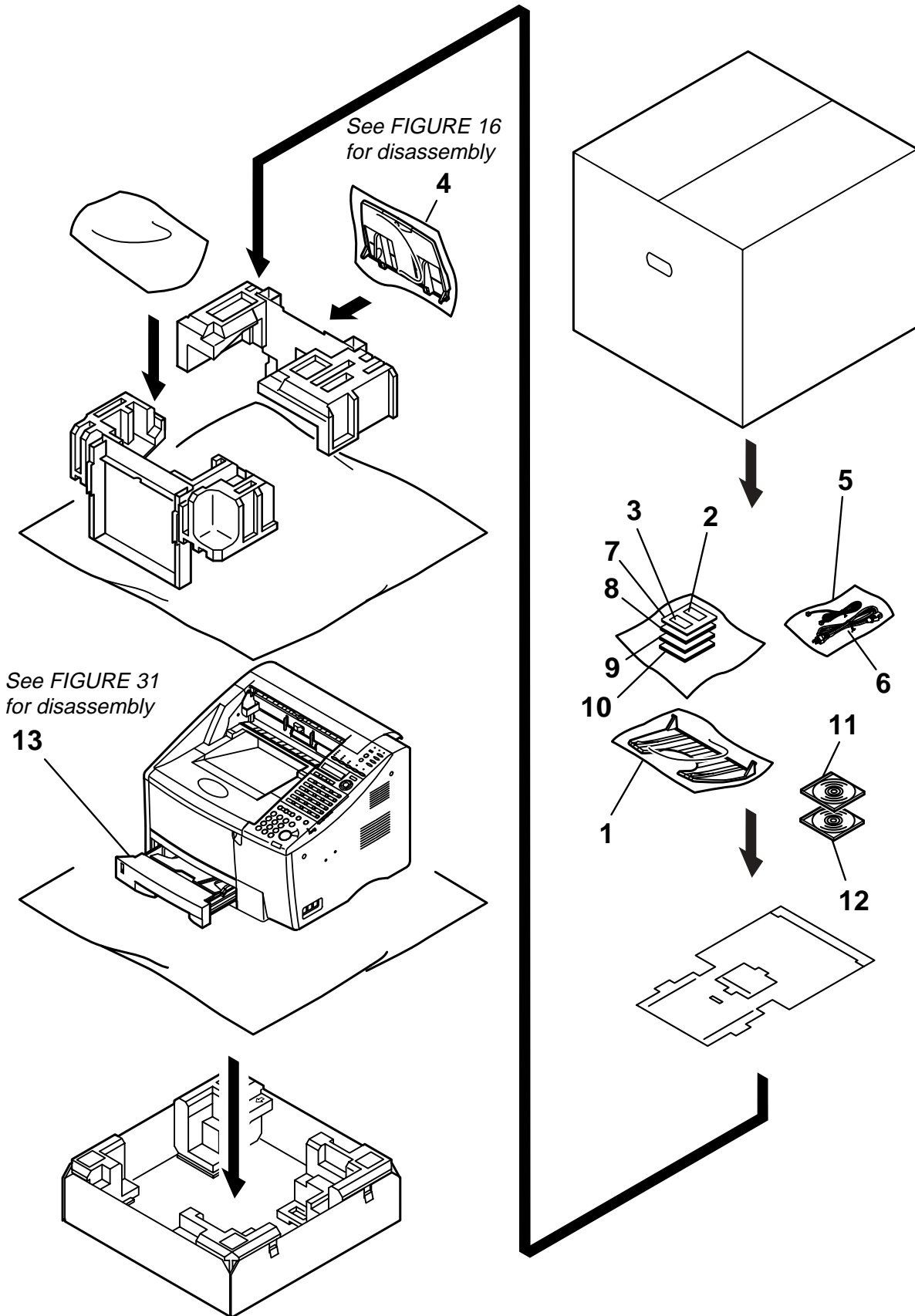
FIGURE 1 LASER CLASS 730i/710 PACKAGE CONTENTS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
1- 1	HB1-3856-000		1	TRAY, DOCUMENT EXIT	
2	HB1-4357-000		2	LABEL, DESTINATION	
3	HB1-5340-000		2	LABEL, ATTENTION	
4	HG5-2856-000		1	DOCUMENT TRAY ASS'Y	
5	HH2-2830-000		1	CORD, MODULAR, 2W	
6	HH2-3209-000		1	CORD, POWER SUPPLY	
7	HT1-2187-000	N	1	REFERENCE GUIDE (ENGLISH)	
8	HT1-2188-000	N	1	FACSIMILE GUIDE (ENGLISH)	
9	HT1-2193-000	N	1	SENDING GUIDE (ENGLISH)	LASER CLASS 730i
10	HT1-2203-000	N	1	SETUP GUIDE (ENGLISH)	LASER CLASS 730i
11	FH5-3411-000	N	1	CD-ROM, PCL/FAX DRIVER	LASER CLASS 730i
12	FH5-3417-000	N	1	CD-ROM, NETWORK USER	LASER CLASS 730i
13	NPN		2	CASSETTE 250	

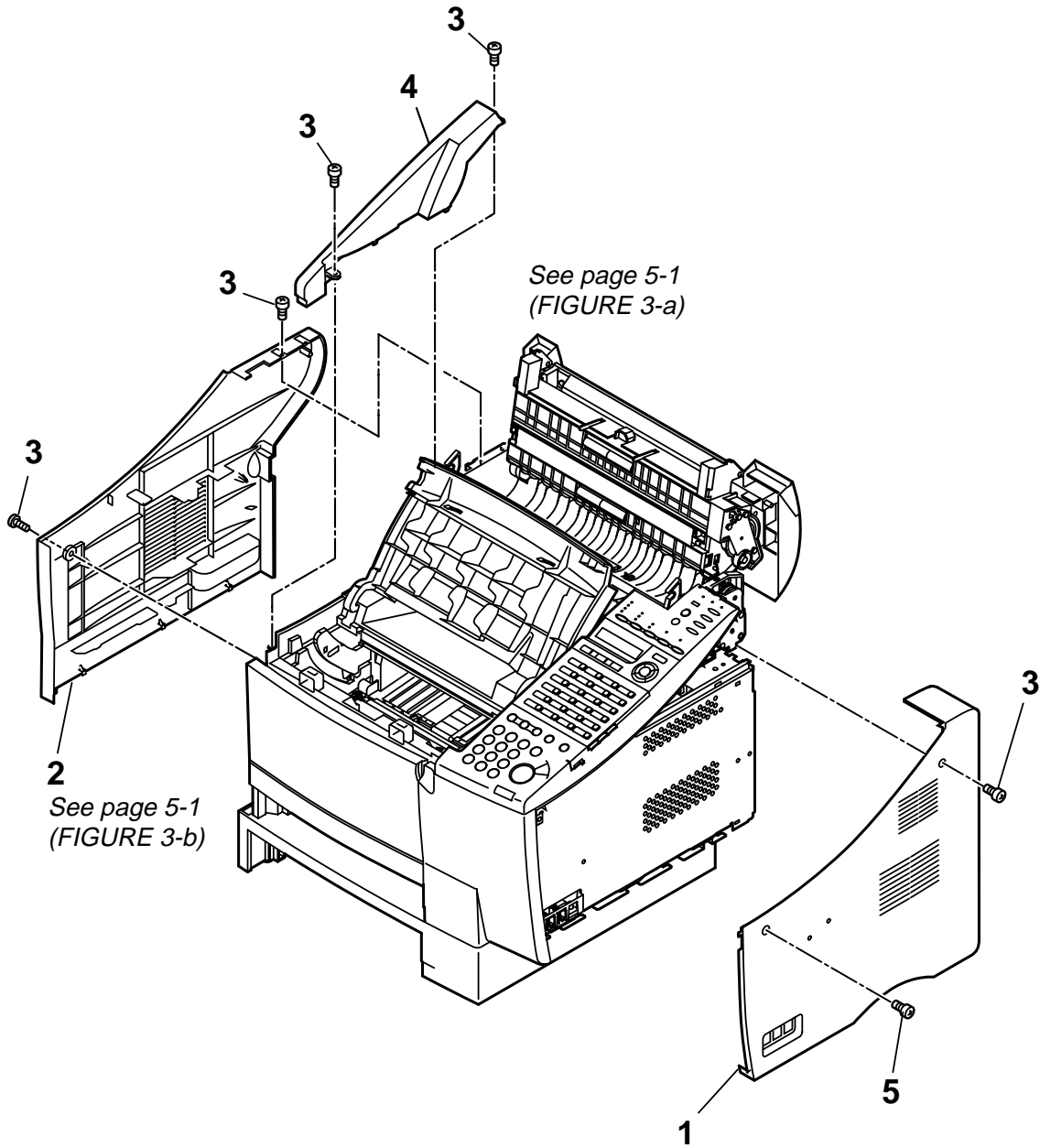
FIGURE 2 LASER CLASS 720i PACKAGE CONTENTS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
2- 1	HB1-3856-000		1	TRAY, DOCUMENT EXIT	
2	HB1-4357-000		2	LABEL, DESTINATION	
3	HB1-5340-000		1	LABEL, ATTENTION	
4	HG5-2856-000		1	DOCUMENT TRAY ASS'Y	
5	HH2-2830-000		1	CORD, MODULAR, 2W	
6	HH2-3209-000		1	CORD, POWER SUPPLY	
7	HT1-2187-000	N	1	REFERENCE GUIDE (ENGLISH)	
8	HT1-2188-000	N	1	FACSIMILE GUIDE (ENGLISH)	
9	HT1-2193-000	N	1	SENDING GUIDE (ENGLISH)	
10	HT1-2203-000	N	1	SETUP GUIDE (ENGLISH)	
11	FH5-3411-000	N	1	CD-ROM, PCL/FAX DRIVER	
12	FH5-3417-000	N	1	CD-ROM, NETWORK USER	
13	NPN		1	CASSETTE 250	

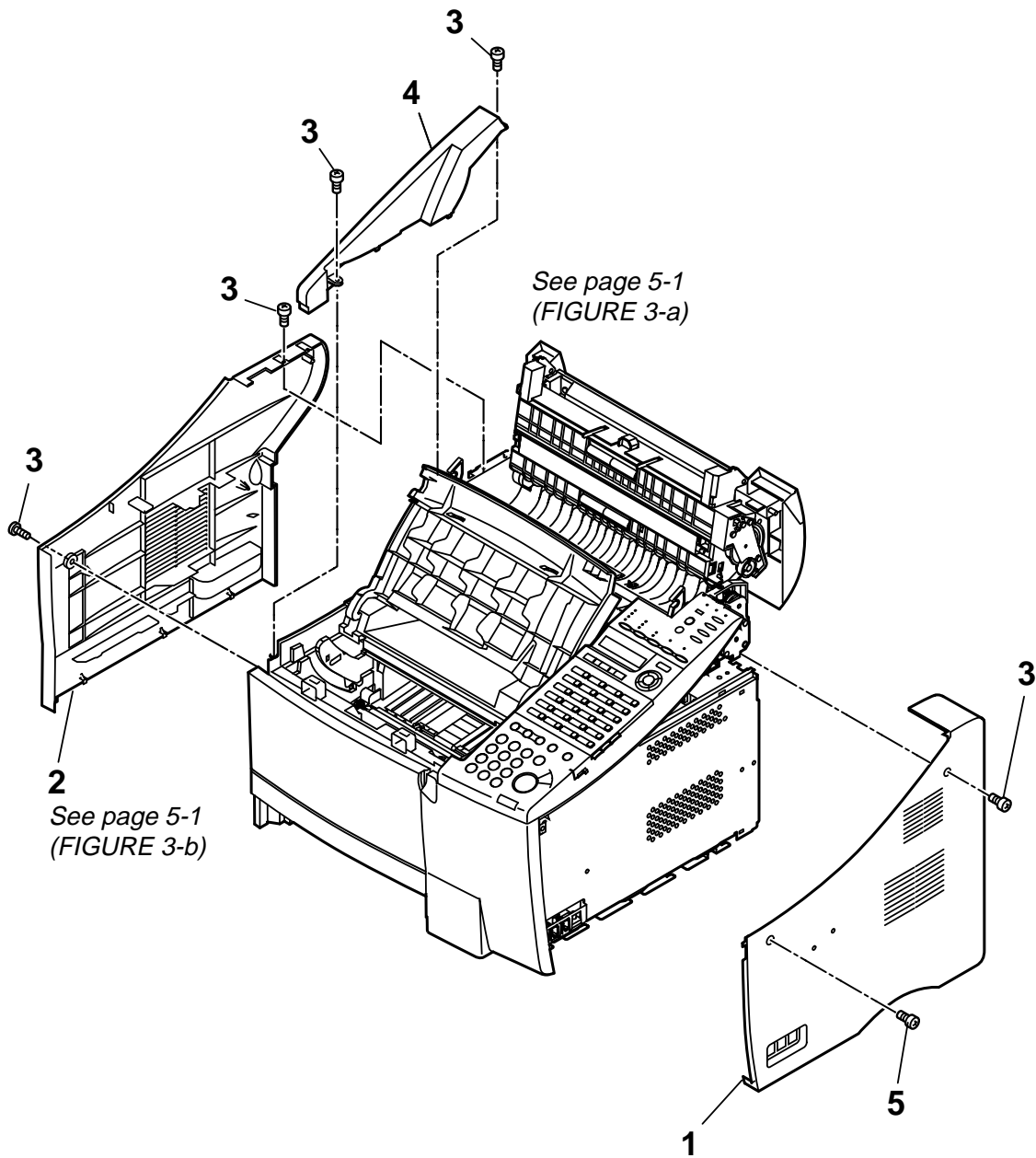
FIGURE 3 LASER CLASS 730i/710 SIDE COVERS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
3- 1	HB1-5209-000		1	COVER, RIGHT	
2	HB1-5313-000		1	COVER, LEFT	
3	XA9-1262-000		5	SCREW, M4X10	
4	HB1-5172-000		1	COVER, UPPER, LEFT	
5	XB6-7300-607		1	SCREW, TP, M3X6	

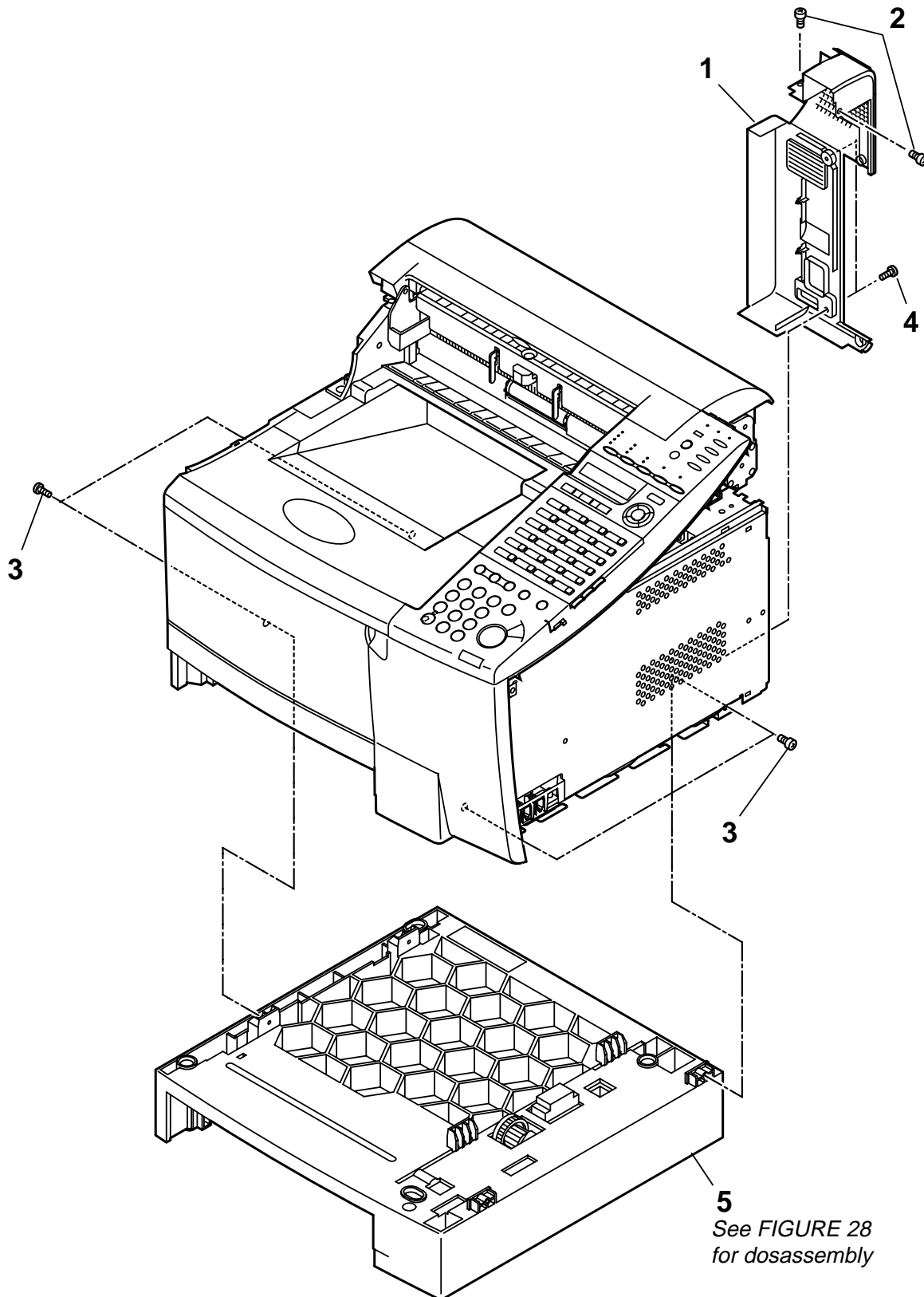
FIGURE 4 LASER CLASS 720i SIDE COVERS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
4- 1	HB1-5209-000		1	COVER, RIGHT	
2	HB1-5313-000		1	COVER, LEFT	
3	XA9-1262-000		5	SCREW, M4X10	
4	HB1-5172-000		1	COVER, UPPER, LEFT	
5	XB6-7300-607		1	SCREW, TP, M3X6	

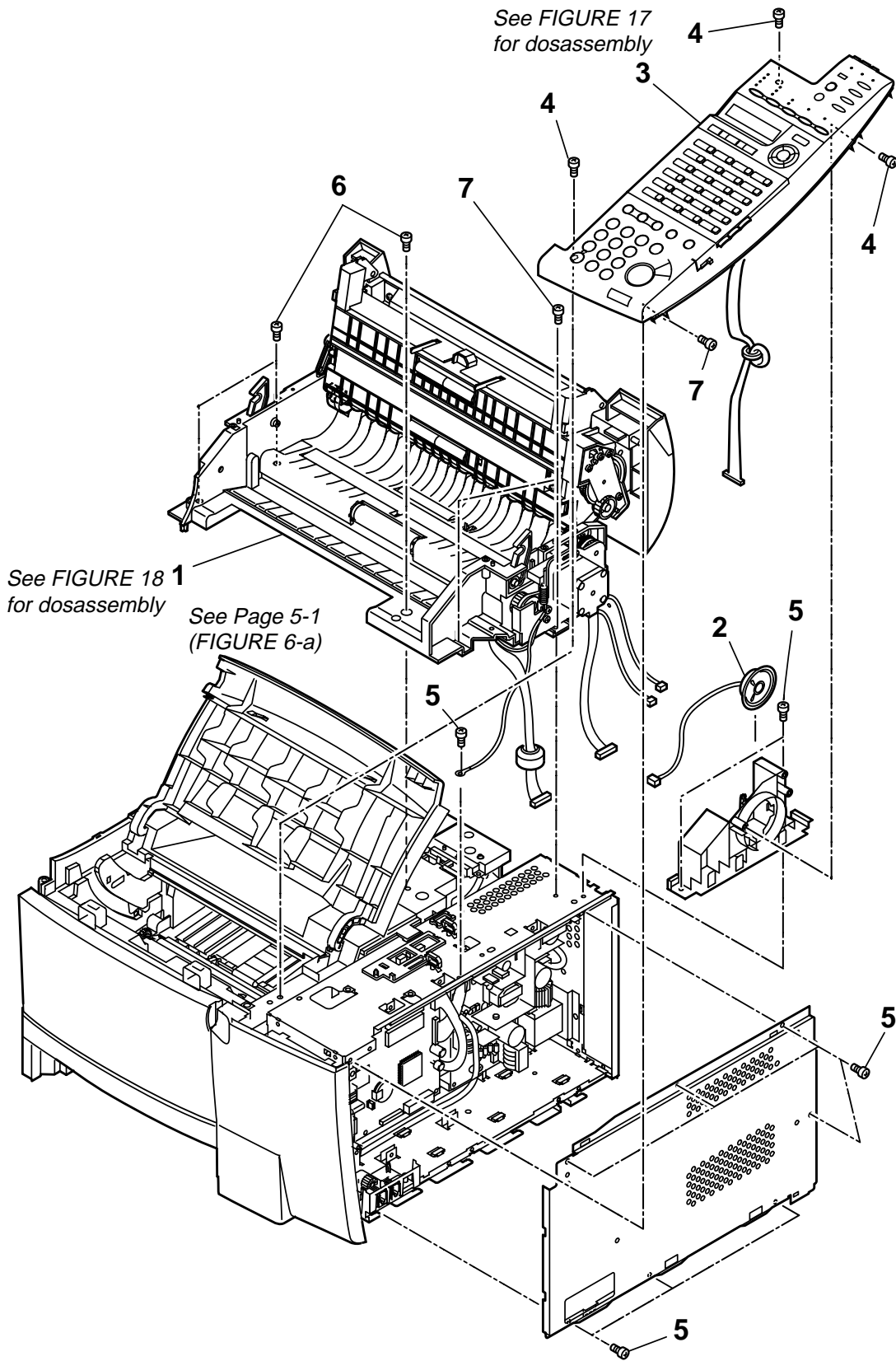
FIGURE 5 LASER CLASS 730i/710
CASSETTE FEEDER ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
5- 1	HB1-5330-000		1	COVER, REAR, RIGHT	
2	XA9-1262-000		2	SCREW, M4X10	
3	XB4-7401-209		4	SCREW, BINDING HEAD, SELF-TPG	
4	XB6-7300-607		2	SCREW, TP, M3X6	
5	NPN		1	CASSETTE FEEDER ASS'Y	

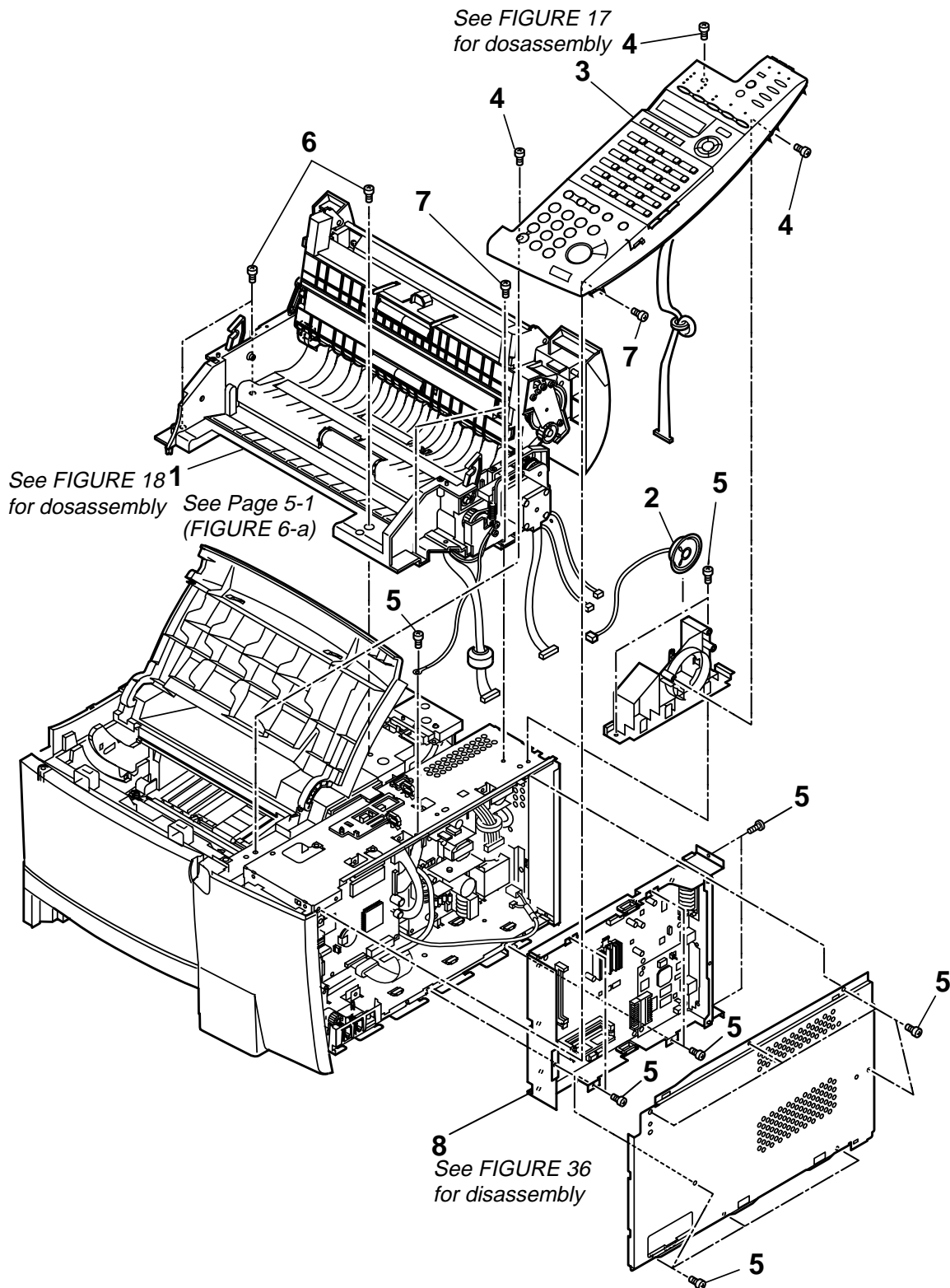
FIGURE 6 LASER CLASS 710
READER ASS'Y, OPERATION PANEL ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
6- 1	NPN		1	READER ASS'Y	
2	HG5-1840-000		1	SPEAKER UNIT	
3	HG5-2814-000		1	OPERATION PANEL ASS'Y	
4	XA9-1262-000		3	SCREW, M4X10	
5	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
6	XB4-7402-009		3	SCREW, SELF-TAPPING, M4X20	
7	XB6-7300-607		3	SCREW, TP, M3X6	

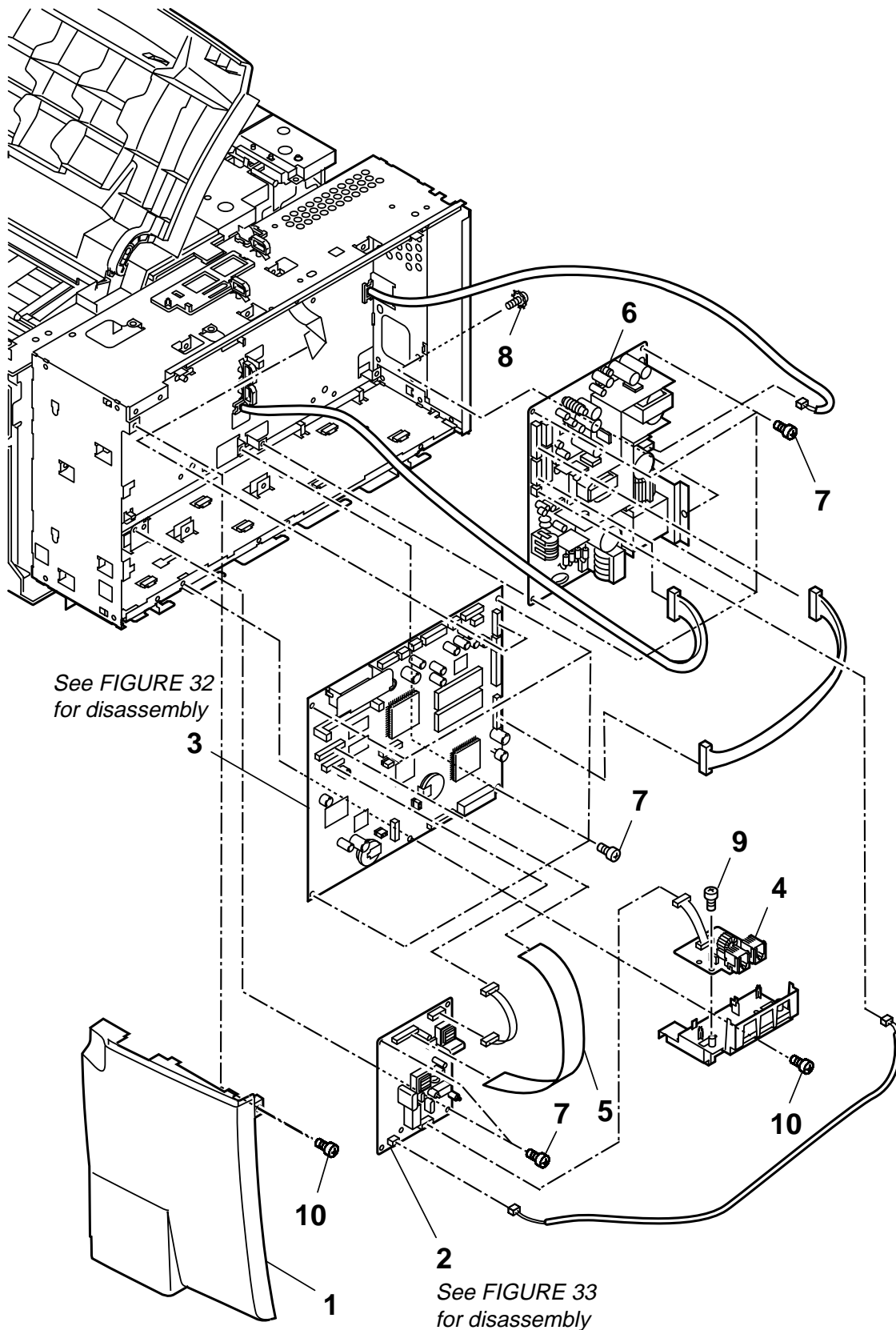
FIGURE 7 LASER CLASS 730i/720i
READER ASS'Y, OPERATION PANEL ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
7- 1	NPN		1	READER ASS'Y	
2	HG5-1840-000		1	SPEAKER UNIT	
3	HG5-2814-000		1	OPERATION PANEL ASS'Y	
4	XA9-1262-000		3	SCREW, M4X10	
5	XB1-2300-807		17	SCREW, CROSS-RECESS, FCH	
6	XB4-7402-009		3	SCREW, SELF-TAPPING, M4X20	
7	XB6-7300-607		3	SCREW, TP, M3X6	
8	NPN		1	PCL/NIC UNIT	

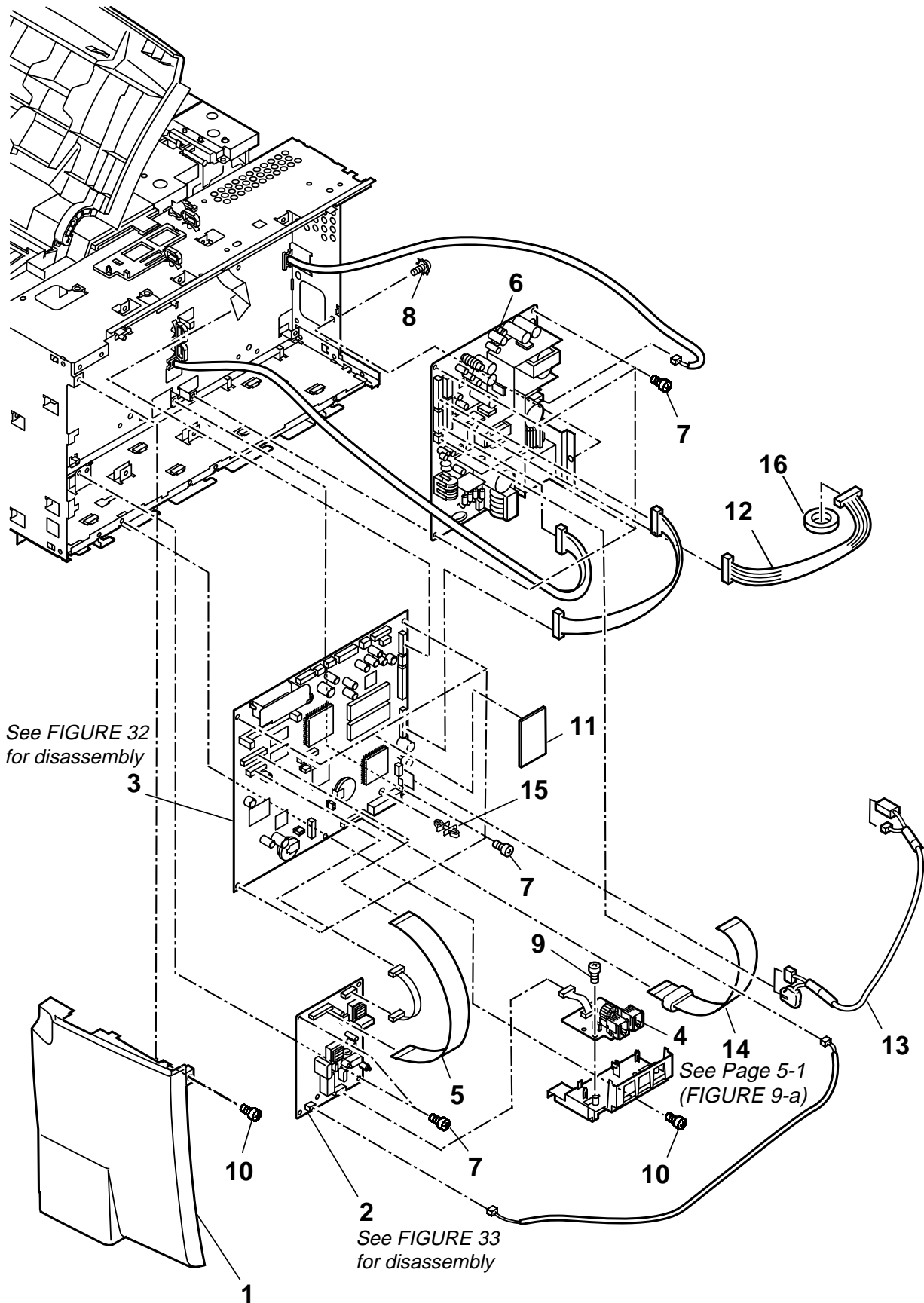
FIGURE 8 LASER CLASS 710 CIRCUIT BOARDS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
8- 1	HB1-5273-000		1	COVER, FRONT, RIGHT	
2	HG1-4365-000		1	NCU PCB ASSEMBLY	
3	HG5-3062-000		1	SCNT BOARD ASS'Y	
4	HG5-3071-000		1	MODULAR BOARD ASS'Y	
5	HH2-3210-000		1	CABLE, FLAT, 23P	
6	HH3-5392-000		1	POWER SUPPLY UNIT	
7	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
8	XB2-7300-607		1	SCREW, M3X6	
9	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
10	XB6-7300-607		2	SCREW, TP, M3X6	

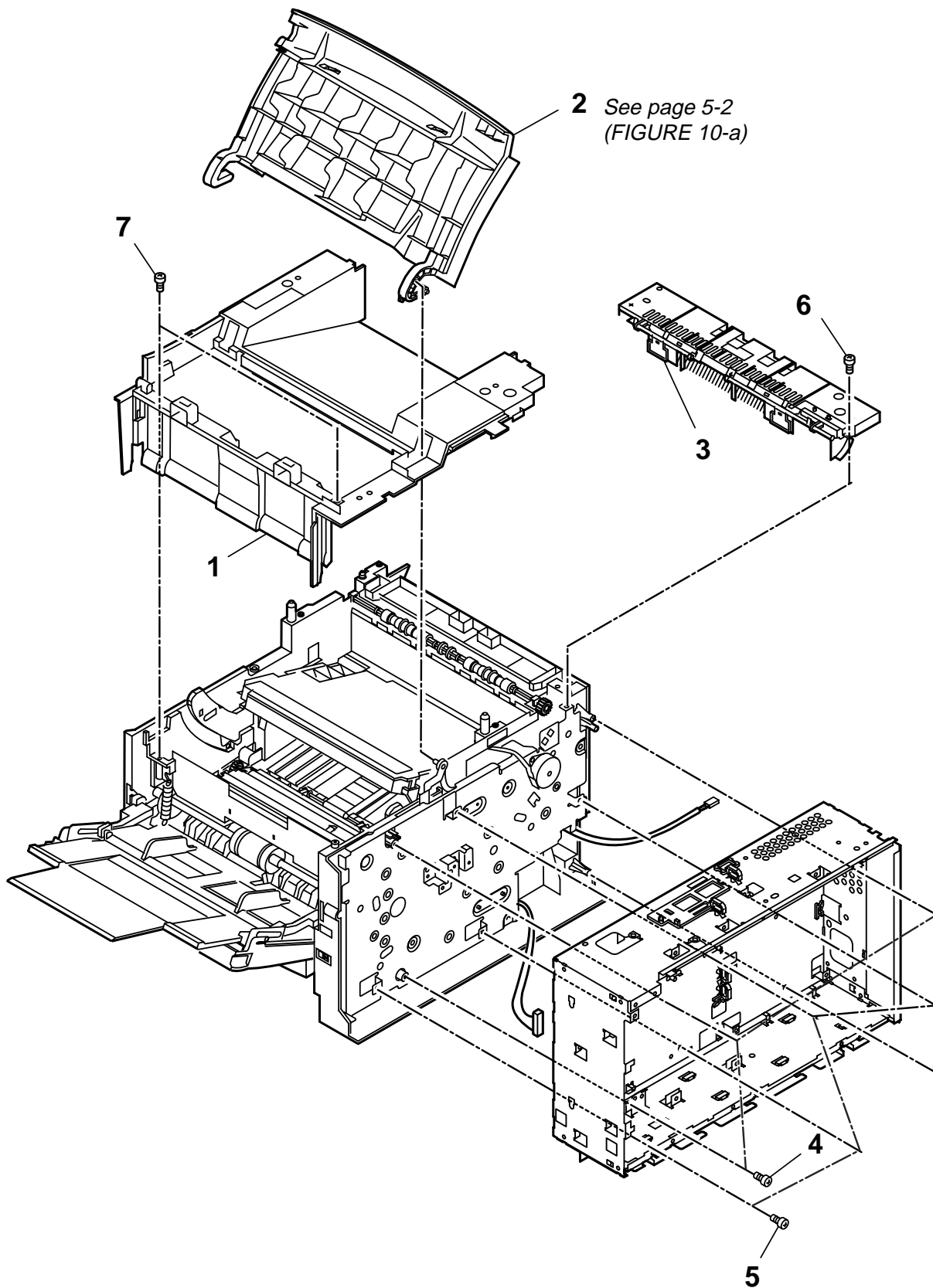
FIGURE 9 LASER CLASS 730i/720i CIRCUIT BOARDS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
9- 1	HF5-0658-000		1	COVER, FRONT, RIGHT	
2	HG1-4365-000		1	NCU PCB ASSEMBLY	
3	HG5-3221-000		1	SCNT BOARD ASS'Y	
4	HG5-3071-000		1	MODULAR BOARD ASS'Y	
5	HH2-3210-000		1	CABLE, FLAT, 23P	
6	HH3-5392-000		1	POWER SUPPLY UNIT	
7	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
8	XB2-7300-607		1	SCREW, M3X6	
9	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
10	XB6-7300-607		2	SCREW, TP, M3X6	
11	HG5-3070-000		1	USB BOARD ASS'Y	
12	HG5-3080-000		1	CABLE WITH CONNECTOR, 10P	
13	HG5-3081-000		1	CABLE WITH CONNECTOR, 5P	
14	HH2-3208-000		1	CABLE, FLAT, 40P	
15	VT2-0013-080		1	SUPPORT, PCB	
16	WE8-5305-000		1	FERRITE, CORE	

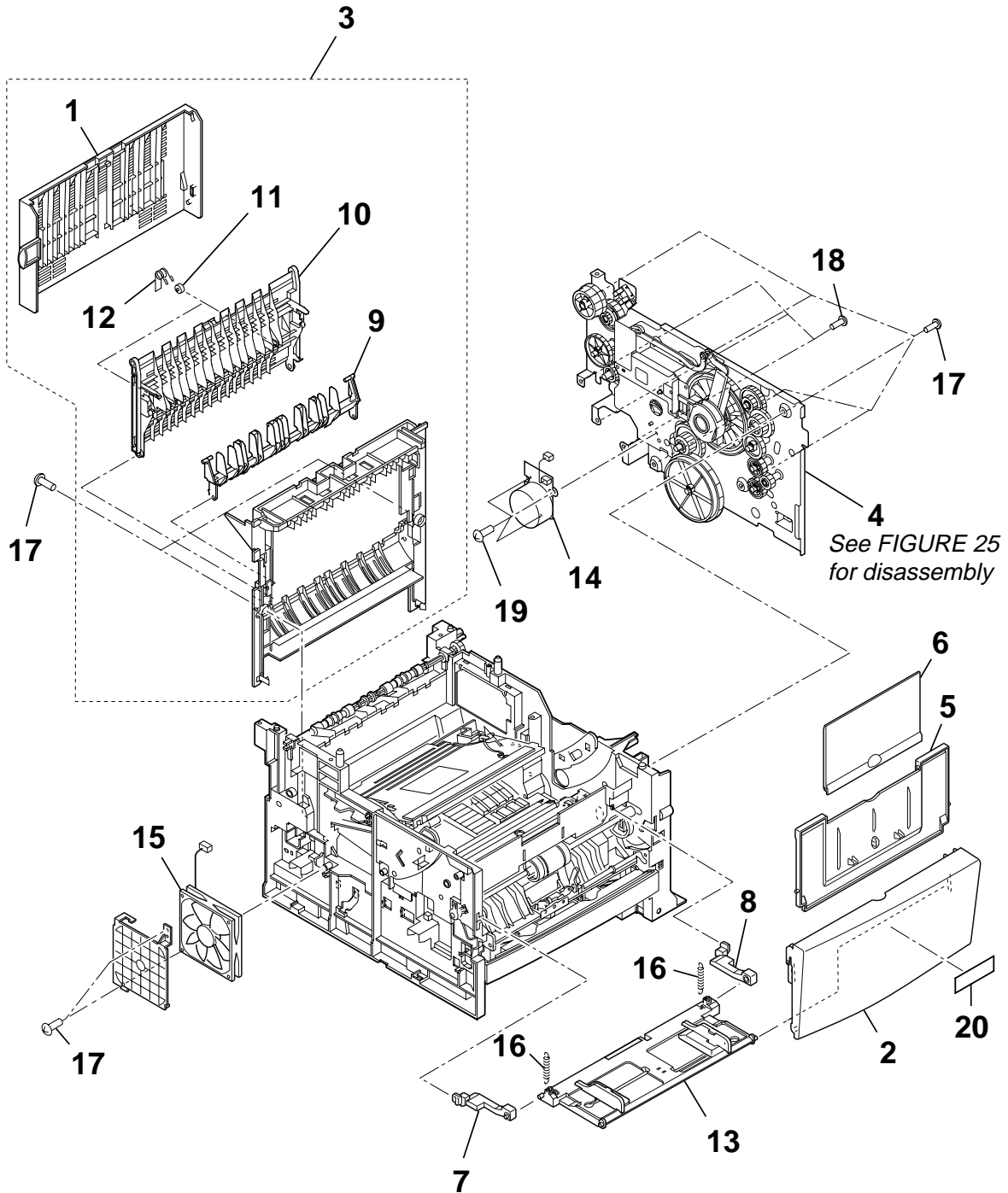
FIGURE 10 CARTRIDGE COVER



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
10- 1	HB1-5165-000		1	COVER, TOP	
2	HB1-5312-000		1	COVER, CARTRIDGE	
3	HG5-2820-000		1	TOP COVER UNIT	
4	XA9-1262-000		4	SCREW, M4X10	
5	XB1-2300-807		4	SCREW, CROSS-RECESS, FCH	
6	XB2-7300-607		1	SCREW, M3X6	
7	XB4-7401-209		2	SCREW, BINDING HEAD, SELF-TPG	

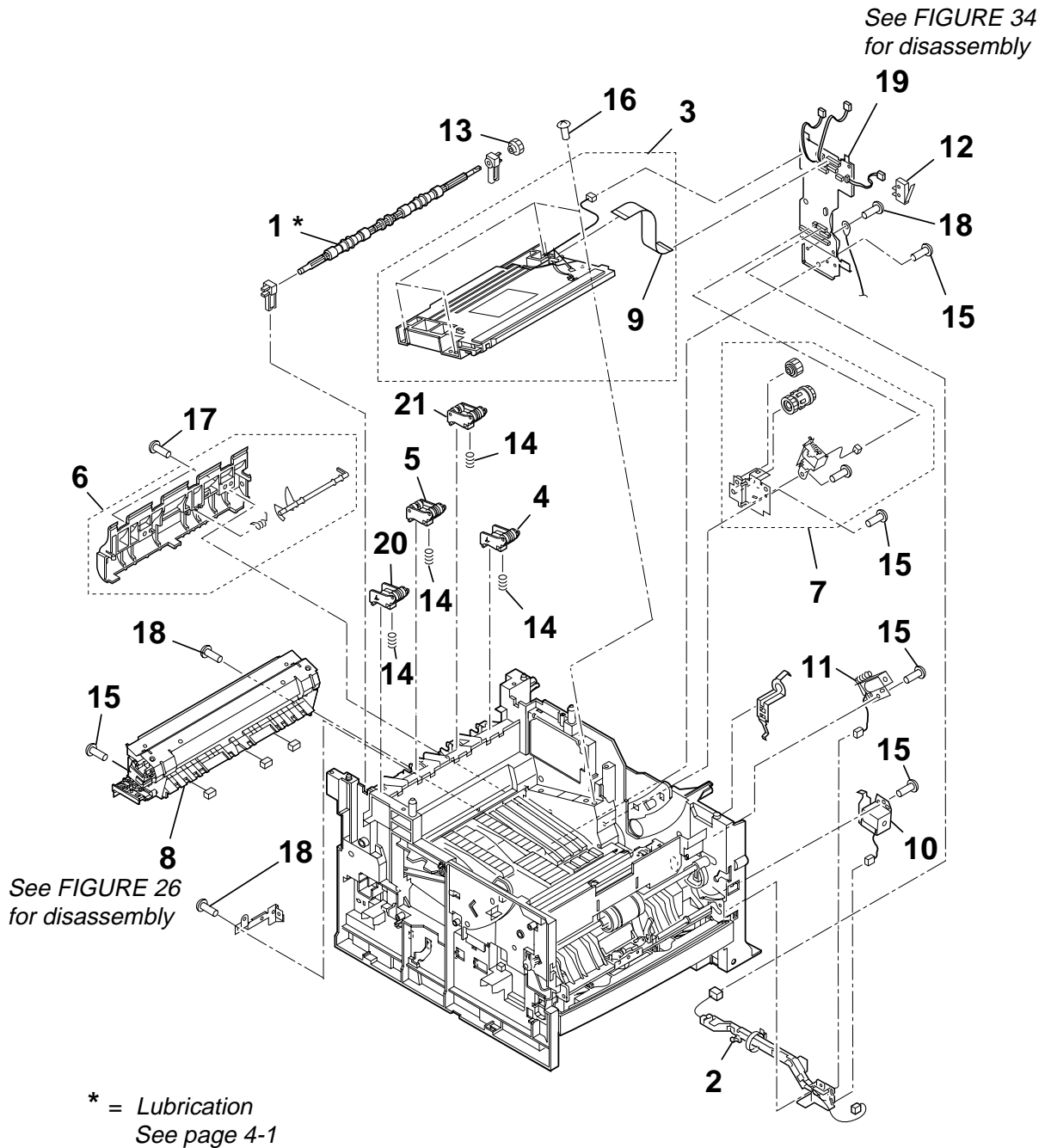
FIGURE 11 FRONT COVER, REAR COVER,
PRINTER DRIVE ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
11- 1	HB1-5171-000		1	COVER, FACE-UP	
2	HB1-5272-000		1	COVER, FRONT	
3	HG5-2817-000		1	REAR COVER ASS'Y	
4	HG5-2819-000		1	PRINTER DRIVE ASS'Y	
5	RB2-3036-000		1	TRAY, PAPER PICK-UP	
6	RB2-3037-000		1	TRAY, SUB	
7	RB2-6405-000		1	HINGE, LEFT	
8	RB2-6406-000		1	HINGE, RIGHT	
9	RB2-6285-000		1	GUIDE, PAPER REAR	
10	RB2-6287-000		1	TRAY, FACE-UP	
11	RB2-6288-000		2	ROLLER, GUIDE	
12	RB2-6289-000		2	SPRING, TORSION	
13	RG5-5576-000		1	MULTI-PURPOSE TRAY ASS'Y	
14	HH7-2687-000		1	MOTOR	
15	RH7-1463-000		1	FAN	
16	RS6-2030-000		2	SPRING, TENSION	
17	XA9-1262-000		9	SCREW, M4X10	
18	XB2-7300-607		3	SCREW, M3X6	
19	XB6-7300-407		3	SCREW, TP, PH M3X4	
20	HB1-5371-000		1	EMBLEM	LASER CLASS 710
	HB1-5372-000		1	EMBLEM	LASER CLASS 720i
	HB1-5373-000		1	EMBLEM	LASER CLASS 730i

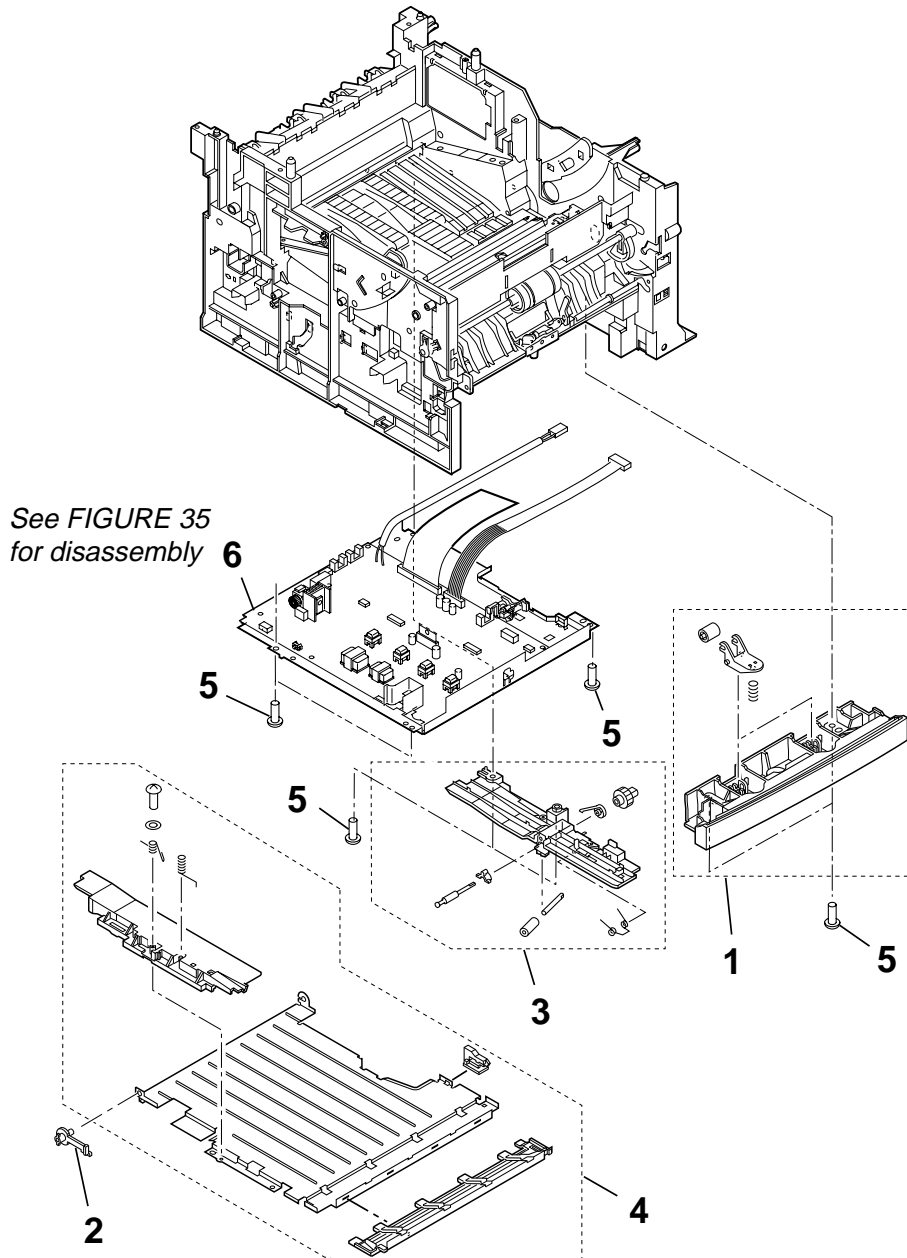
FIGURE 12 LASER/SCANNER UNIT,
FIXING ASS'Y, ECU ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
12- 1	HF5-0648-000		1	PAPER FEED ROLLER UNIT	
2	HG5-2824-000		1	CABLE UNIT	
3	HG5-2826-000		1	LASER/SCANNER UNIT	
4	HG5-2827-000		1	FD DELIVERY ROLLER ASS'Y	
5	HG5-2828-000		1	FD DELIVERY ROLLER ASS'Y	
6	RG5-5548-000		1	REVERSE GUIDE ASS'Y	
7	RG5-5552-000		1	DUPLEX SOLENOID ASS'Y	
8	RG5-5559-000		1	FIXING ASS'Y	
9	RH2-5427-000		1	FLAT CABLE, LASER	
10	RH7-5270-000		1	SOLENOID	
11	RH7-5273-000		1	SOLENOID	
12	RH7-6051-000		1	MICROSWITCH	
13	RS6-0441-000		1	GEAR, 15T	
14	RS6-2375-000		4	SPRING, COMPRESSION	
15	XA9-1262-000		5	SCREW, M4X10	
16	XA9-1273-000		4	SCREW, TP, M4X12	
17	XA9-1292-000		2	SCREW, M4X14	
18	XB2-7300-607		3	SCREW, M3X6	
19	NPN		1	ECU ASS'Y	
20	HG5-2832-000		1	FD DELIVERY ROLLER ASS'Y	
21	RG5-5542-000		1	FD DELIVERY ROLLER ASS'Y	

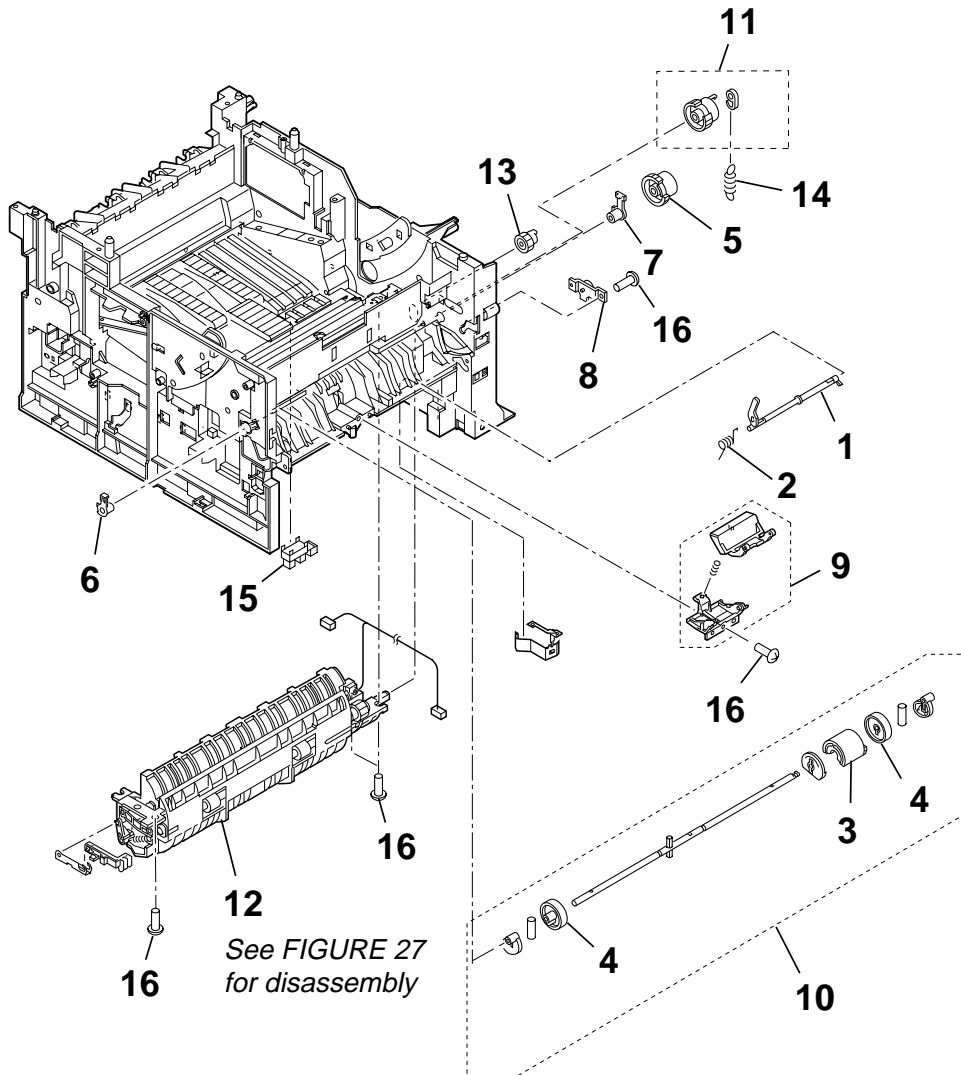
FIGURE 13 EPU ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
13- 1	HG5-2823-000		1	FEED ROLLER UNIT	
2	RB2-6249-000		1	HINGE, FEED GUIDE	
3	RG5-5553-000		1	POSITION GUIDE ASS'Y	
4	RG5-5554-000	N	1	DUPLEX FEED GUIDE ASS'Y	
5	XA9-1262-000		7	SCREW, M4X10	
6	NPN		1	EPU ASS'Y	

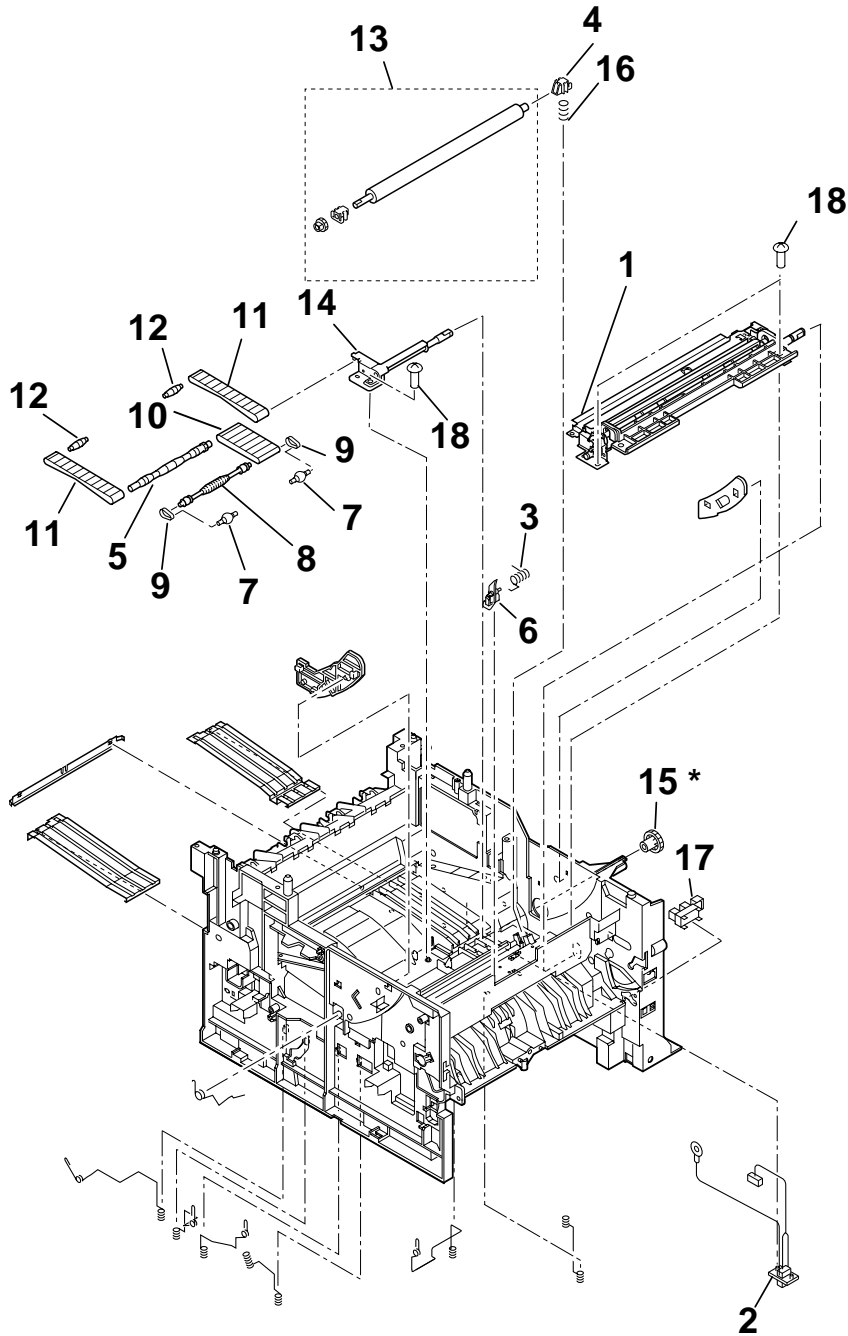
FIGURE 14 PAPER PICK-UP SECTION



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
14- 1	RB2-2836-000		1	LEVER, SENSOR	
2	RB2-2837-000		1	SPRING, TORSION	
3	RB2-2900-000		1	ROLLER, PICK-UP	
4	RB2-2904-000		2	ROLLER	
5	RB2-3040-000		1	GEAR, 26T	
6	RB2-3043-000		1	BUSHING, LEFT	
7	RB2-3044-000		1	BUSHING, RIGHT	
8	RB2-6248-000		1	DAMPER, ASS'Y	
9	RF5-3272-000		1	PAD, SEPARATION	
10	RG5-4128-000		1	MP PICK-UP ASS'Y	
11	RG5-4156-000		1	CASSETTE PICK-UP GEAR ASS'Y	
12	RG5-5551-000		1	CASSETTE PAPER PICK-UP ASS'Y	
13	RS6-0445-000		1	GEAR, 14T	
14	RS6-2025-000		1	SPRING, TENSION	
15	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
16	XA9-1262-000		5	SCREW, M4X10	

FIGURE 15 PAPER FEED SECTION

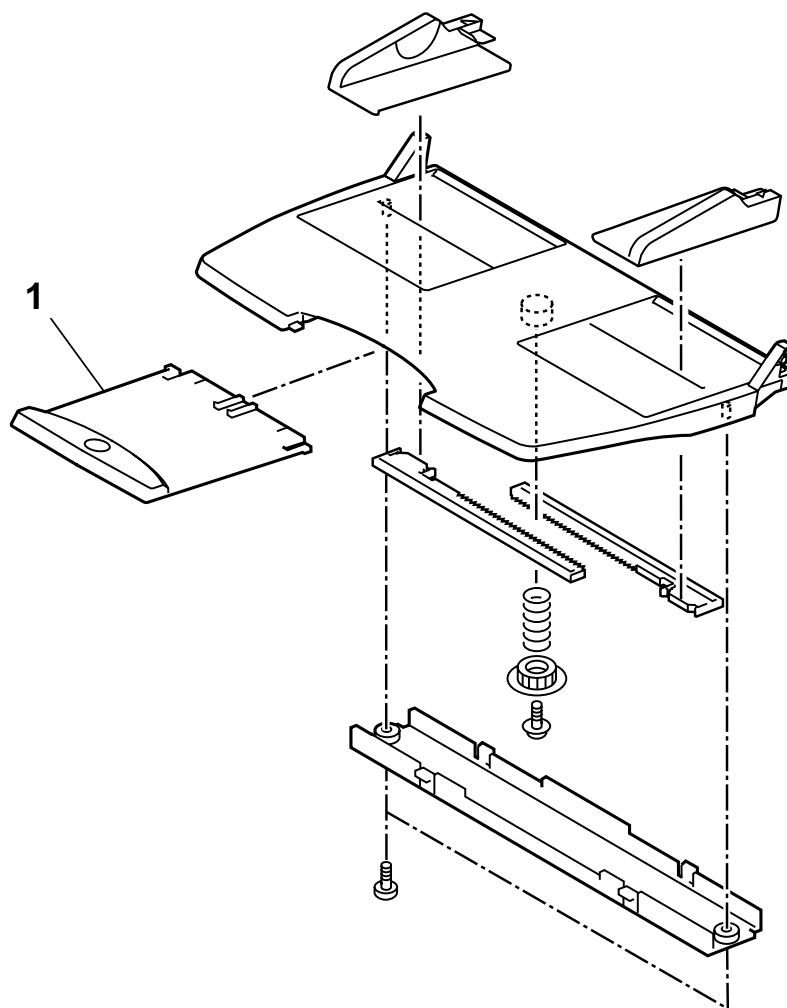


* = Lubrication
See page 4-2

LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
15- 1	HG5-2821-000		1	REGISTRATION ROLLER UNIT	
2	HG5-3097-000		1	CABLE UNIT	
3	RB2-2843-000		1	SPRING, TORSION	
4	RB2-2926-000		1	BUSHING, TRANSFER, RIGHT	
5	RB2-3073-000		1	SHAFT, DRIVE, 1	
6	RB2-6264-000		1	ARM, SENSOR	
7	RB2-6268-000		2	PULLEY	
8	RB2-6269-000		1	SHAFT, DRIVE, FRONT	
9	RB2-6270-000		2	BELT, PAPER FEED, 3	
10	RB2-6272-000		1	BELT, PAPER FEED, 1	
11	RB2-6273-000		2	BELT, PAPER FEED, 2	
12	RB2-6274-000		2	SHAFT, DRIVE, REAR	
13	RG5-5550-000		1	TRANSFER ROLLER ASS'Y	
14	RG5-5577-000		1	GEAR ASS'Y	
15	RS6-0464-000		1	GEAR, 20T	
16	RS6-2022-000		1	SPRING, COMPRESSION	
17	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
18	XA9-1262-000		3	SCREW, M4X10	

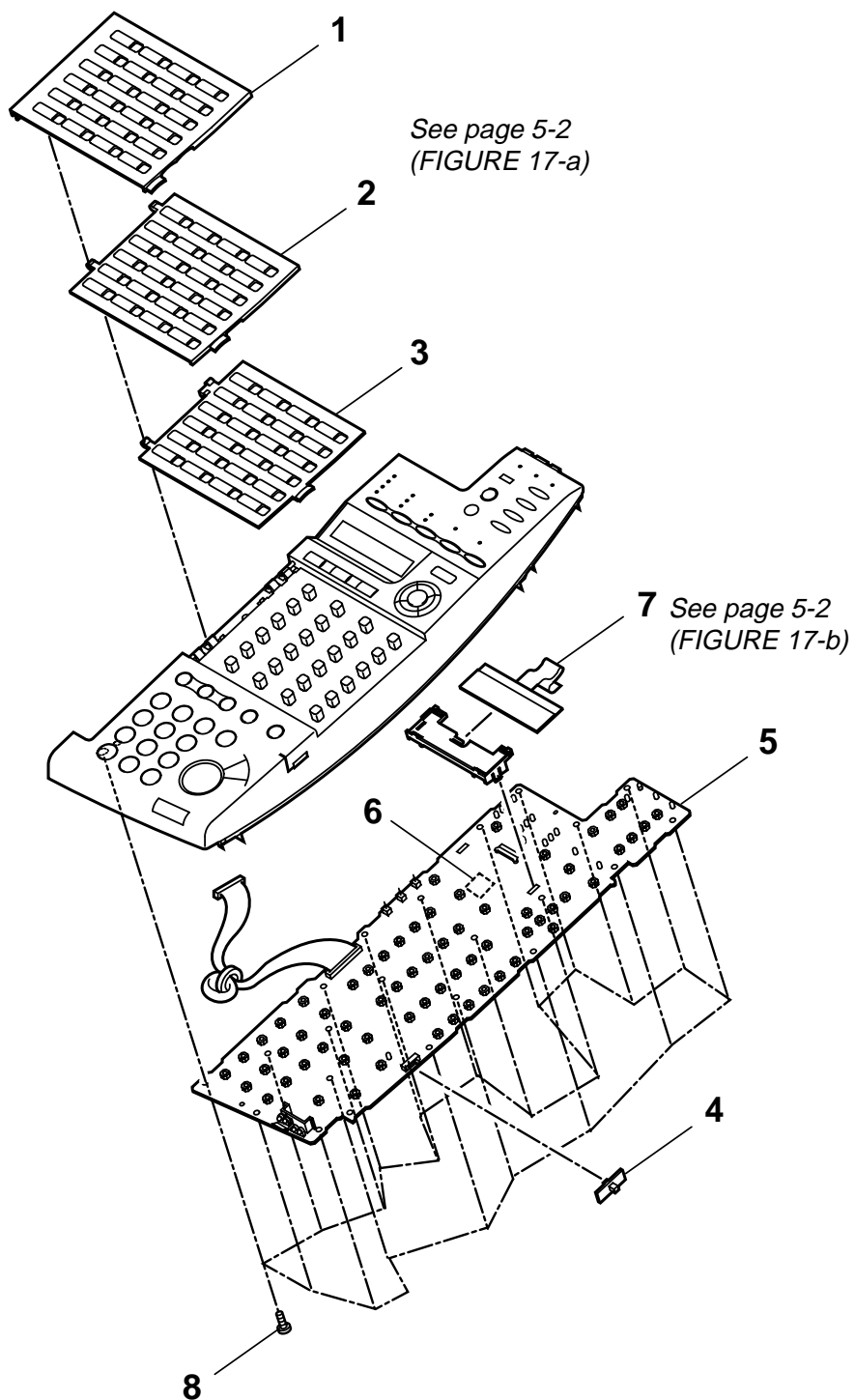
FIGURE 16 DOCUMENT TRAY ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
16- 1	HB1-5277-000		1	TRAY, EXTENSION	

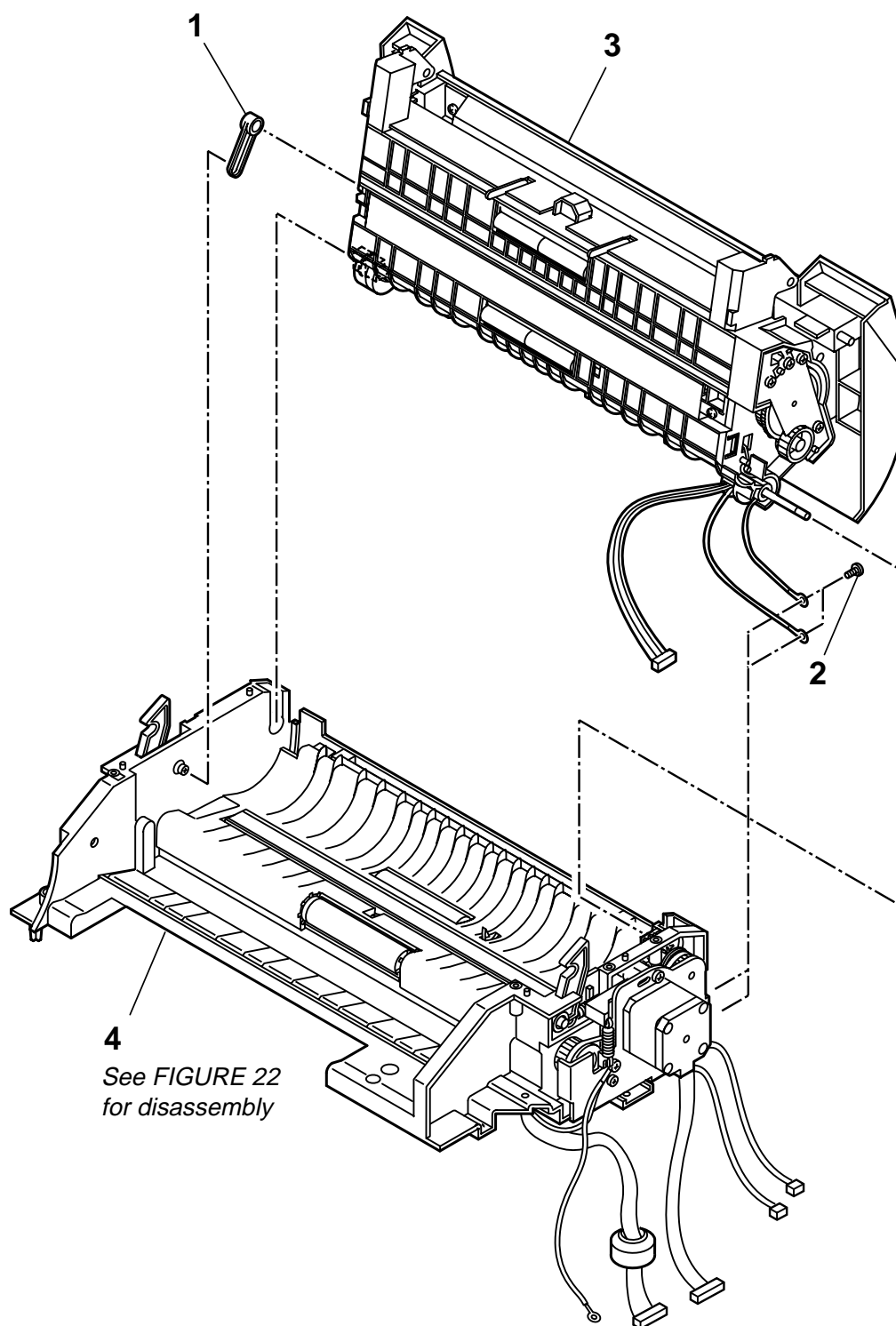
FIGURE 17 OPERATION PANEL ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
17- 1	HB1-5247-000		1	COVER, ONE TOUCH DIAL 1	
2	HB1-5248-000		1	COVER, ONE TOUCH DIAL 2	
3	HB1-5249-000		1	COVER, ONE TOUCH DIAL 3	
4	HB1-5263-000		1	COVER, SWITCH	
5	HG5-3069-000		1	OPCNT BOARD ASS'Y	
6	HH4-3198-000		1	IC, BU12306-04, C-MOS	
7	HH7-2683-000		1	LCD UNIT	
8	XB4-7300-807		22	SCREW, TAP TIGHT, BINDING HEAD	

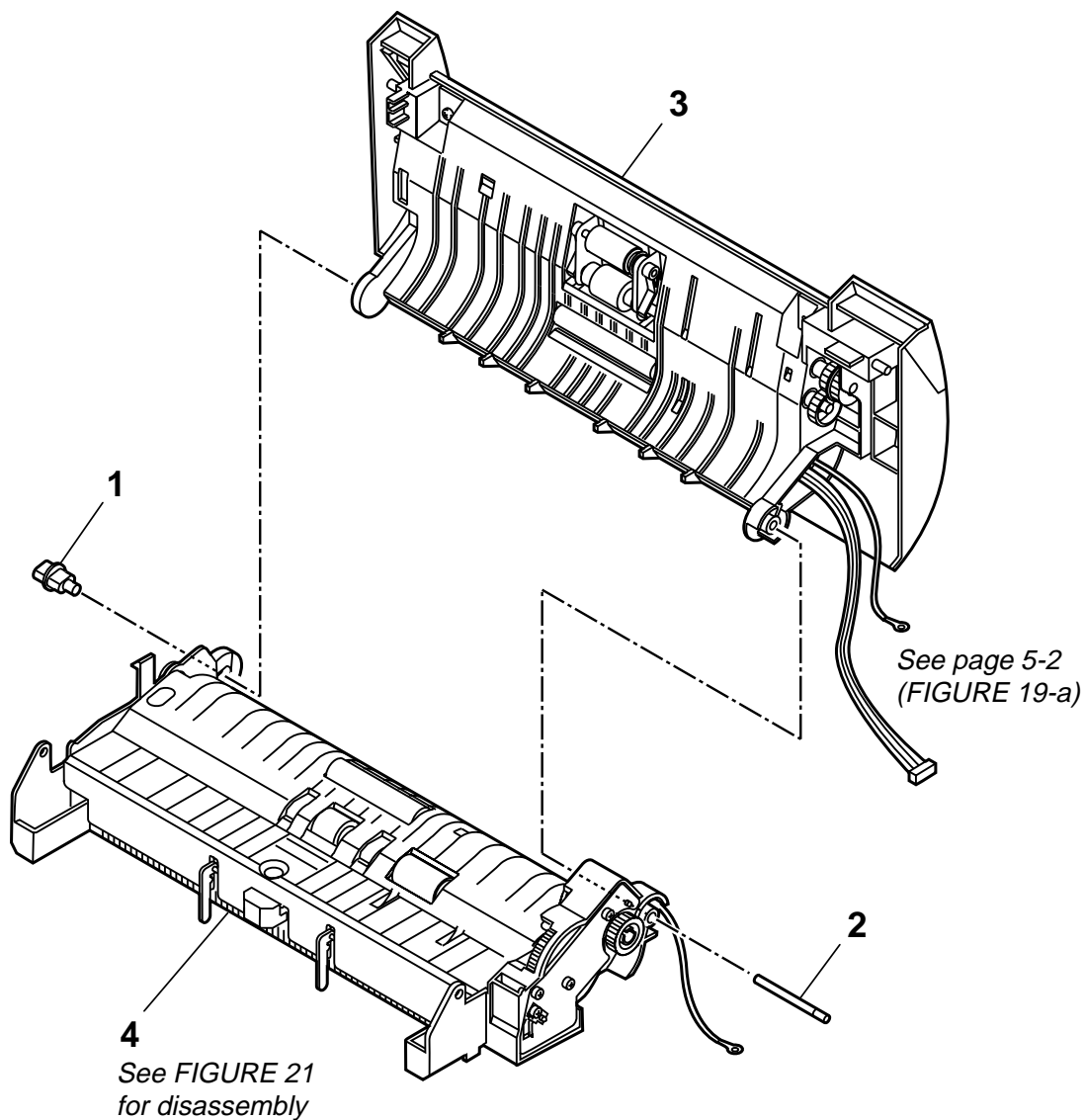
FIGURE 18 READER ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
18- 1	HB1-5274-000		1	STOPPER	
2	XB1-2300-807		2	SCREW, CROSS-RECESS, FCH	
3	NPN		1	UPPER/MIDDLE FRAME ASS'Y	
4	NPN		1	LPWER READER FRAME ASS'Y	

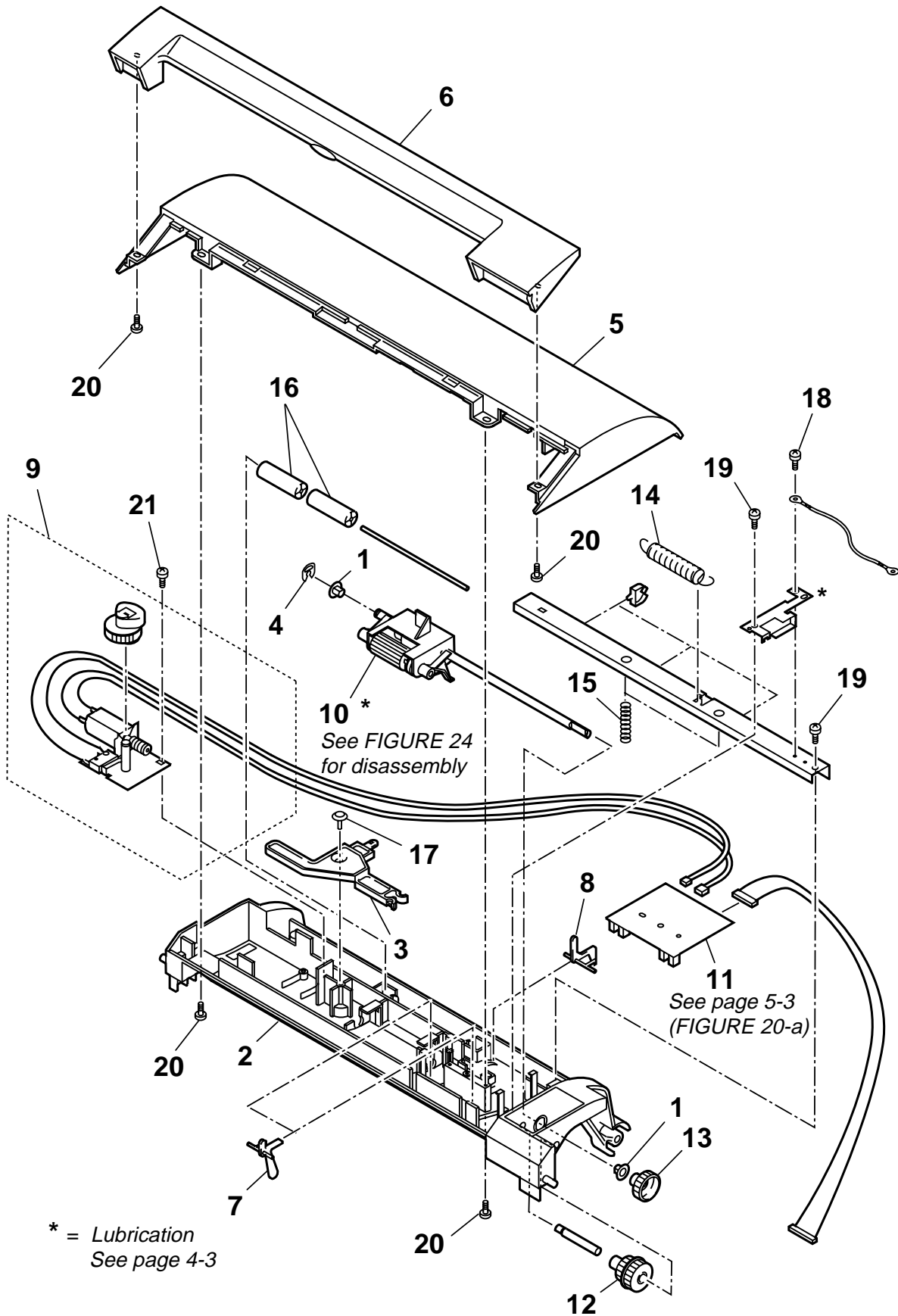
FIGURE 19 UPPER/MIDDLE FRAME ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
19- 1	HB1-3868-000		1	SHAFT, LEFT	
2	HB1-5307-000		1	SHAFT, RIGHT	
3	NPN		1	UPPER READER FRAME ASS'Y	
4	NPN		1	MIDDLE READER FRAME ASS'Y	

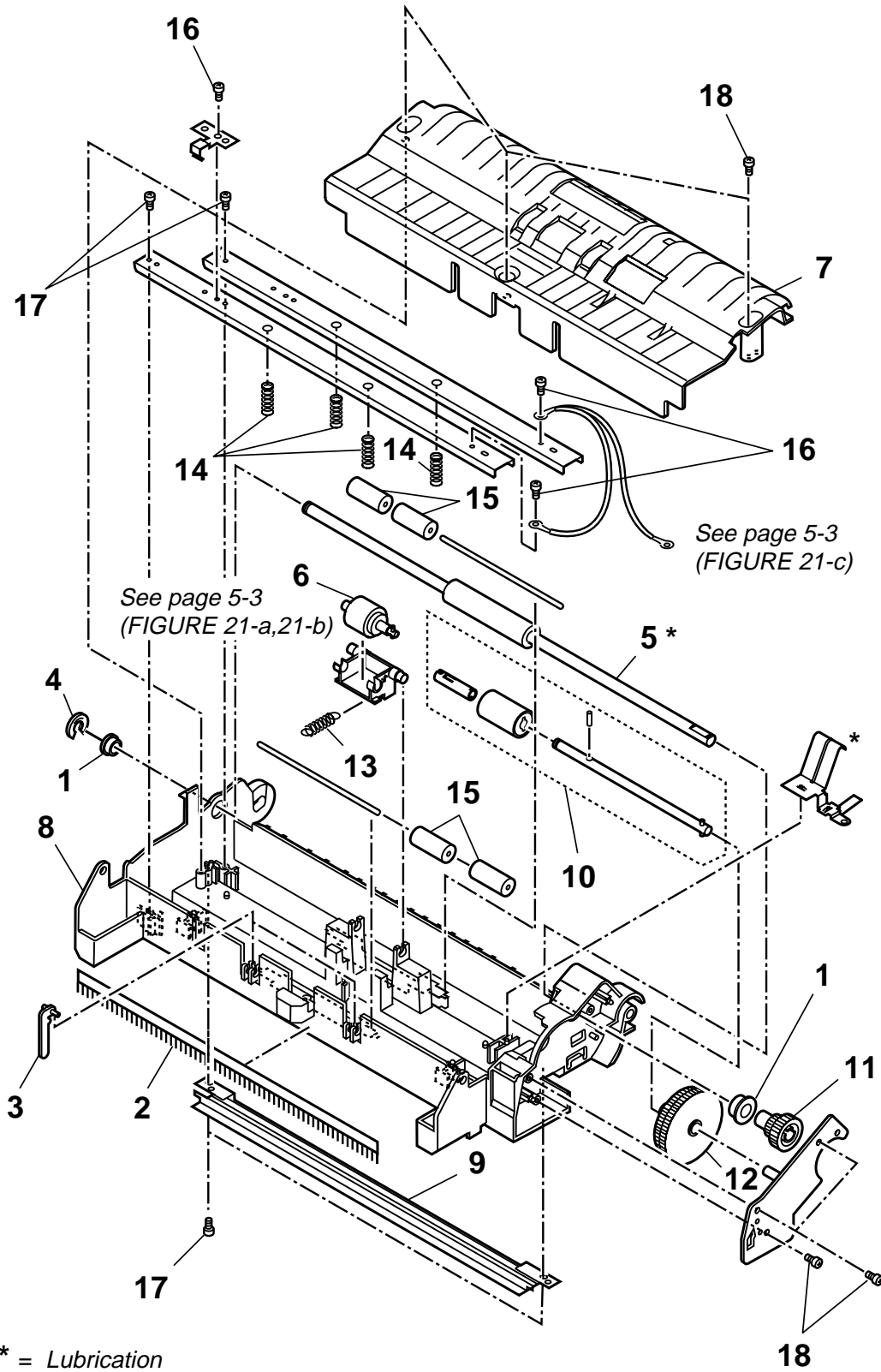
FIGURE 20 UPPER READER FRAME ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
20- 1	FS1-1205-000		2	BUSHING	
2	HB1-3902-040		1	FRAME, READER, UPPER	
3	HB1-3907-000		1	ARM, SEPARATION ROLLER	
4	HB1-4394-000		1	RETAINING RING (E-TYPE)	
5	HB1-5299-000		1	COVER, UPPER	
6	HB1-5300-000		1	COVER, DOCUMENT SIZE	LASER CLASS 730i/710
	HB1-5310-000		1	COVER, DOCUMENT SIZE	LASER CLASS 720i
7	HB1-5303-000		2	ARM, DETECTION (DS/DWS)	
8	HB1-5305-000		1	ARM, DETECTION (DFS)	
9	HG5-2874-000		1	SEPARATION MOTOR ASS'Y	
10	HG5-2859-000		1	SEPARATION ROLLER ASS'Y(UPPER)	
11	HG5-3066-000		1	SENSOR BOARD ASS'Y	
12	HS5-0372-000		1	GEAR, 29T/22T	
13	HS5-0373-000		1	GEAR, 25T/22T	
14	HS5-2184-000		1	SPRING	
15	HS5-2185-000		2	SPRING	
16	HS5-6086-000		2	ROLLER, BACK UP	
17	XA9-0476-000		1	SCREW, TP M3X8	
18	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH	
19	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
20	XB4-7301-209		4	SCREW, SELF-TAPPING	
21	XB4-7400-607		1	SCREW, SELF-TAPPING, PANHEAD	

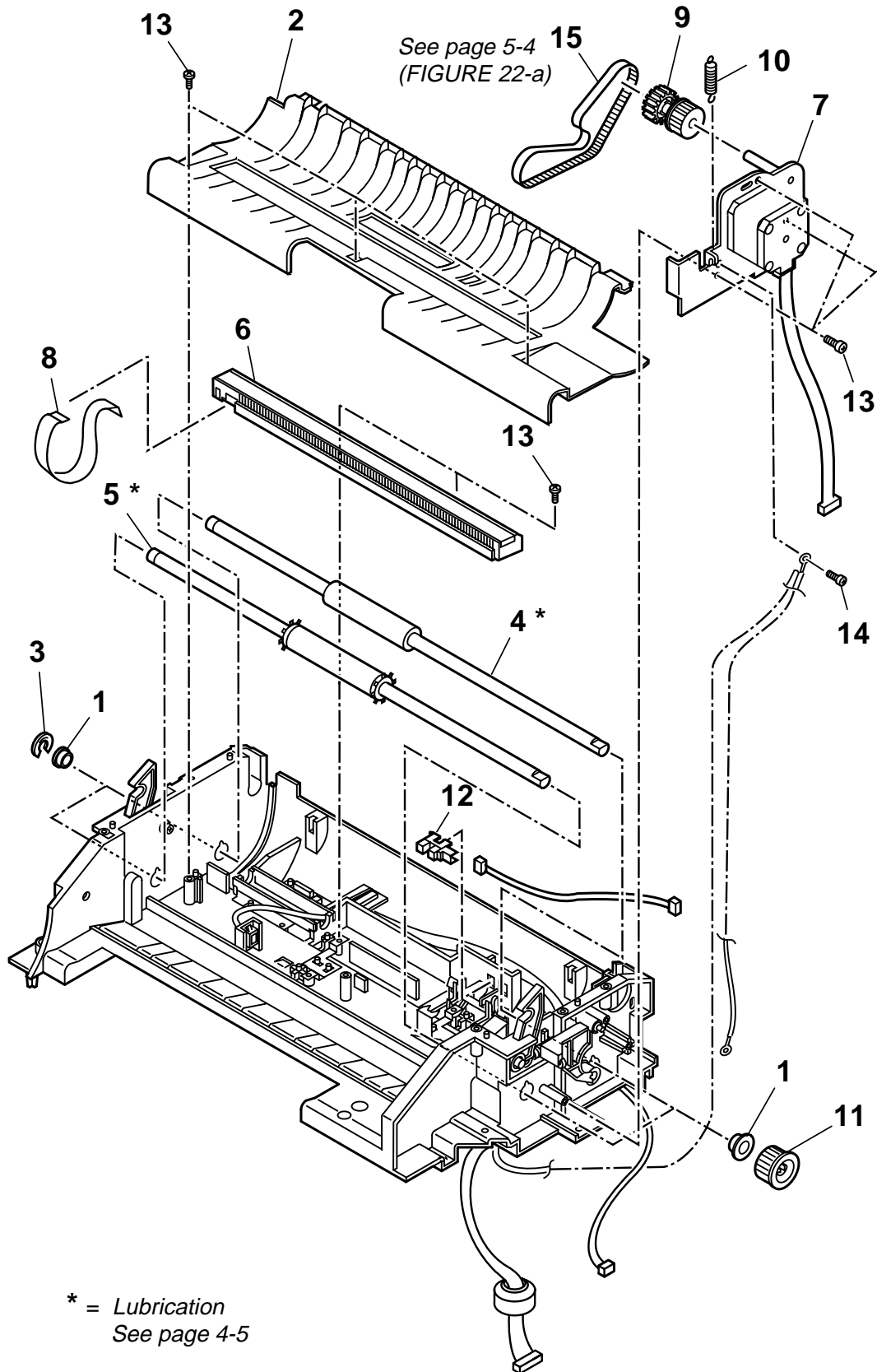
FIGURE 21 MIDDLE READER FRAME ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
21 - 1	FS1-1202-000		2	BUSHING, 8MM, NYLON (R), OL-10	
2	HB1-3885-000		1	ELIMINATOR, STATIC CHARGE	
3	HB1-3887-000		2	ARM, DOCUMENT PRESSURE	
4	HB1-4395-000		1	RETAINING RING	
5	HB1-5285-000		1	ROLLER, DOCUMENT FEED	
6	HB1-5298-000		1	ROLLER, SEPARATION (LOWER)	
7	HB1-5306-000		1	COVER, READER, MIDDLE	
8	HB1-5316-000	N	1	FRAME, READER, MIDDLE	
9	HF5-0654-000		1	WHITE REFERENCE SHEET UNIT	
10	HG5-2861-000		1	ADF CONNECTION SHAFT ASS'Y	
11	HS5-0370-000		1	GEAR, 19T/17T	
12	HS5-0371-000		1	GEAR, 61T/35T	
13	HS5-2265-000		1	SPRING	
14	HS5-2267-000		4	SPRING	
15	HS5-6086-000		4	ROLLER, BACK UP	
16	XB1-2300-807		3	SCREW, CROSS-RECESS, FCH	
17	XB4-7300-807		4	SCREW, TAP TIGHT, BINDING HEAD	
18	XB4-7301-209		6	SCREW, SELF-TAPPING	

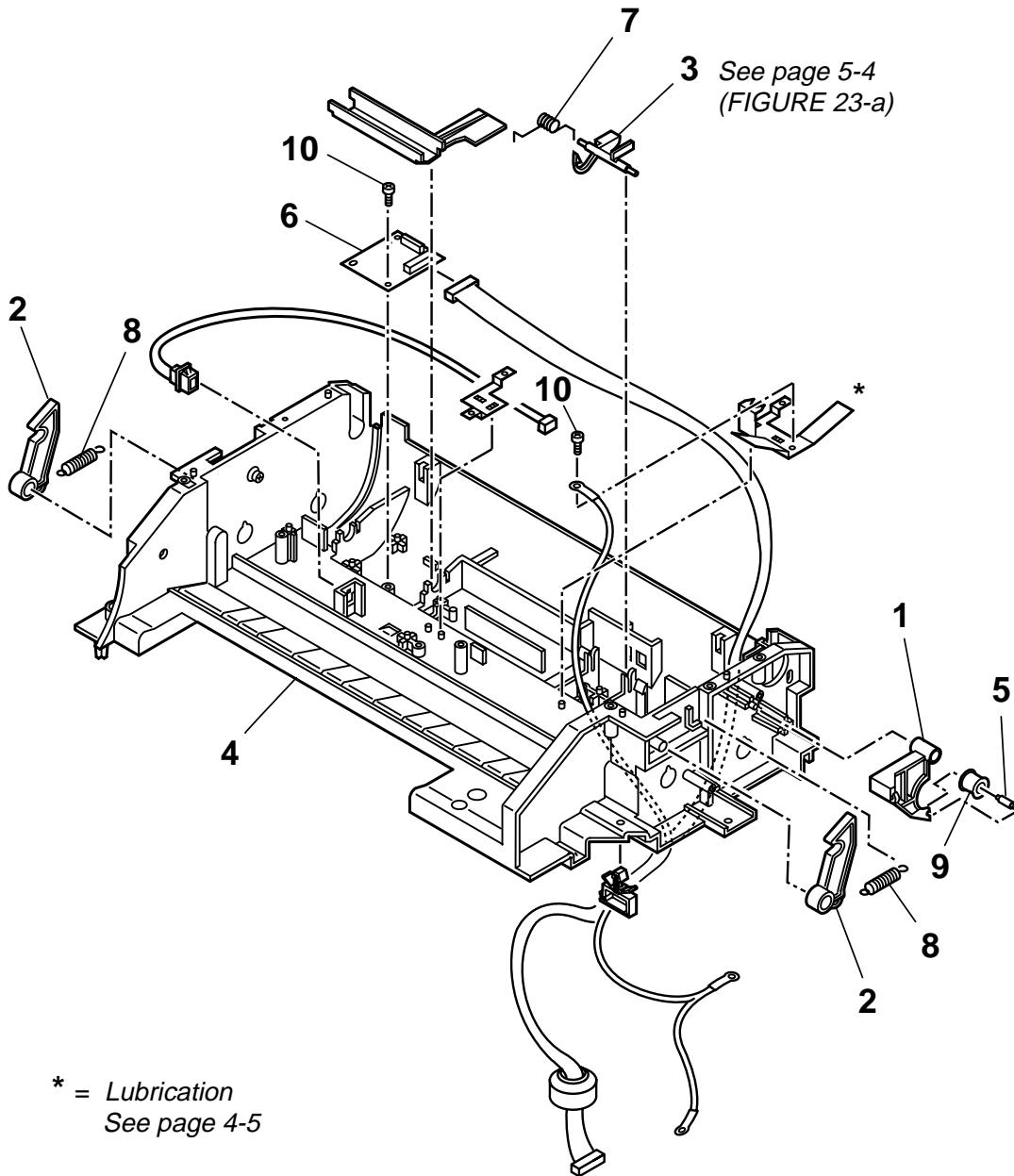
FIGURE 22 LOWER READER FRAME ASS'Y 1



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
22- 1	FS1-1202-000		4	BUSHING, 8MM, NYLON (R), OL-10	
2	HB1-3858-030		1	COVER, READER, LOWER	LASER CLASS 730i/710
	HB1-3927-020		1	COVER, READER, LOWER	LASER CLASS 720i
3	HB1-4395-000		2	RETAINING RING	
4	HB1-5286-000		1	ROLLER, DOCUMENT FEED	
5	HB1-5287-000		1	ROLLER, DOCUMENT EJECT	
6	HG5-2864-000		1	CONTACT SENSOR UNIT	LASER CLASS 730i/710
	HG5-2870-000		1	CONTACT SENSOR UNIT	LASER CLASS 720i
7	HG5-2865-000		1	READ MOTOR UNIT	
8	HH2-3207-000		1	CABLE, FLAT, 12P	
9	HS5-0369-000		1	GEAR, 18T	
10	HS5-2268-000		1	SPRING, BELT, TENSION	
11	HS5-3027-000		2	GEAR, 38T	
12	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
13	XB4-7300-807		8	SCREW, TAP TIGHT, BINDING HEAD	
14	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH	
15	XF2-1616-540		1	BELT, COGGED	

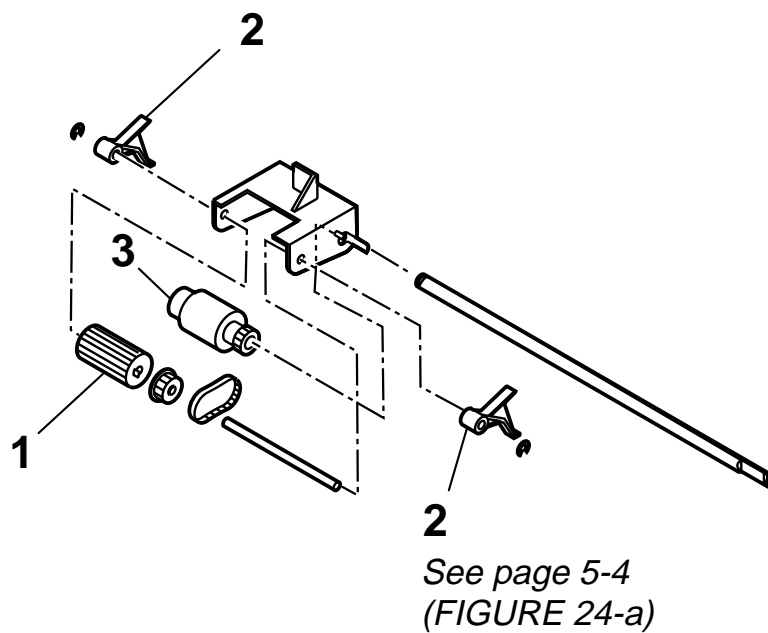
FIGURE 23 LOWER READER FRAME ASS'Y 2



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
23- 1	HB1-3861-000	N	1	ARM, BELT TENSION	
2	HB1-3863-000		2	ARM, HOOK	
3	HB1-3864-000		1	ARM, DETECTION (DES)	
4	HB1-5163-000		1	FRAME, READER, LOWER	
5	HB1-5308-000		1	SHAFT, BELT TENSION ARM	
6	HG5-3065-000		1	CS RELAY BOARD ASS'Y	
7	HS5-2264-000		1	SPRING, DES	
8	HS5-2269-000		2	SPRING, HOOK	
9	HS5-6087-000		1	COLLAR, BELT TENSION ARM	
10	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	

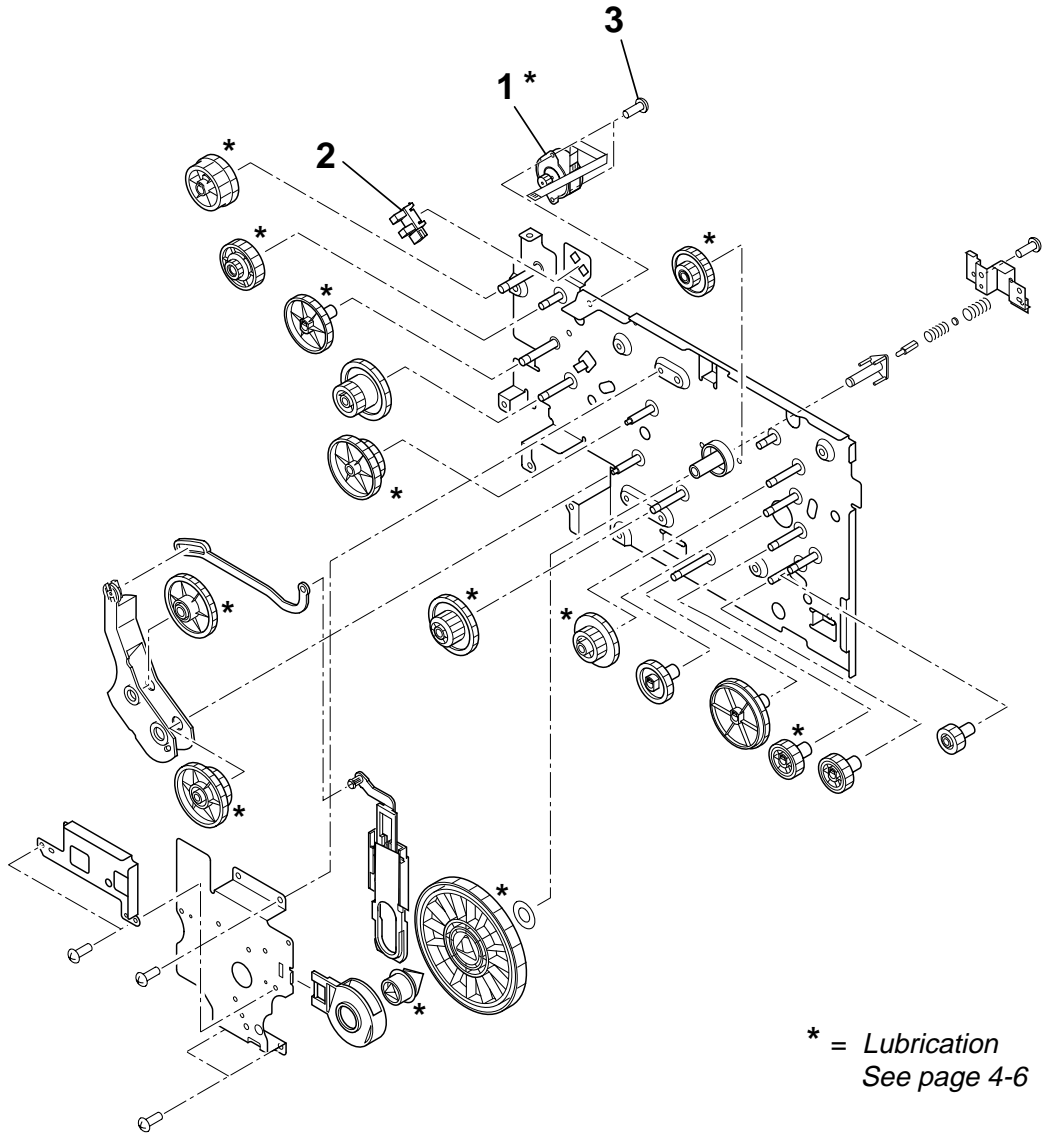
FIGURE 24 SEPARATION ROLLER ASS'Y (UPPER)



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
24- 1	HB1-3911-000		1	ROLLER, PICK-UP	
2	HB1-3915-000		2	STOPPER, DOCUMENT	
3	HB1-5284-000		1	ROLLER	

FIGURE 25 PRINTER DRIVE ASS'Y

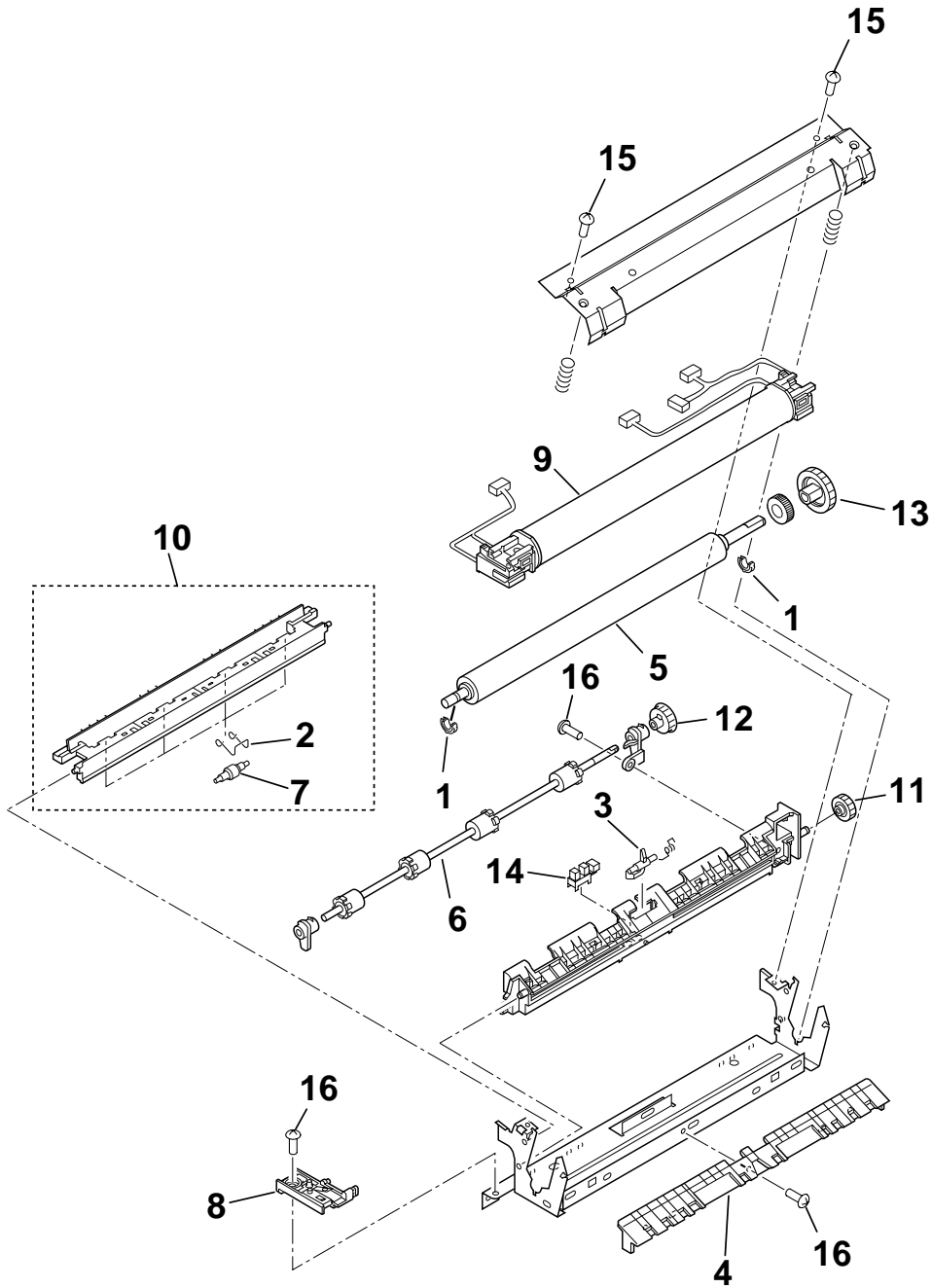


* = Lubrication
See page 4-6

LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
25- 1	RH7-1461-000		1	MOTOR, DC 23V	
2	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
3	XB1-2300-605		2	SCREW, MACHINE M3X6	

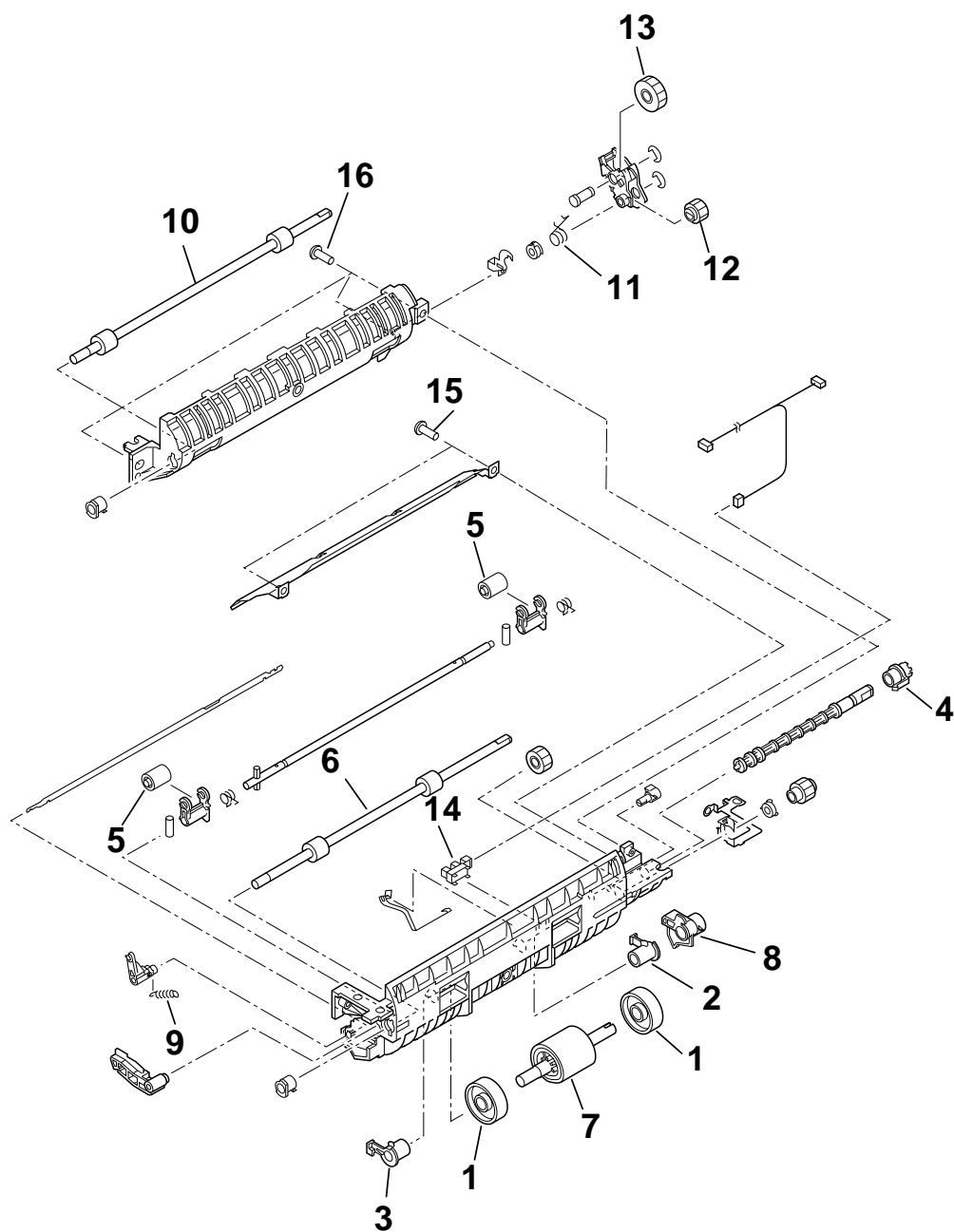
FIGURE 26 FIXING ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
26- 1	RB2-2973-000		2	BUSHING	
2	RB2-2978-000		4	SPRING, COMPRESSION	
3	RB2-6351-000		1	LEVER, DELIVERY	
4	RB2-6357-000		1	GUIDE, ENTRANCE	
5	RB2-6368-000		1	ROLLER, PRESSURE	
6	RB2-6372-000		1	ROLLER, DELIVERY	
7	RB2-6374-000		4	ROLLER, DELIVERY	
8	RF5-2609-000		1	HOLDER, CONTACT	
9	RG5-5560-070		1	FIXING FILM ASS'Y	
10	RG5-5561-000		1	UPPER DELIVERY GUIDE ASS'Y	
11	RS6-0921-000		1	GEAR, 14T	
12	RS6-0922-000		1	GEAR, 16T	
13	RS6-0923-000		1	GEAR, 27T	
14	WG8-5382-000		1	PHOTO INTERRUPTER TLP1242	
15	XA9-1223-000		2	SCREW, TP, M3X6	
16	XA9-1226-000		3	SCREW, W/WASHER, M3X8	

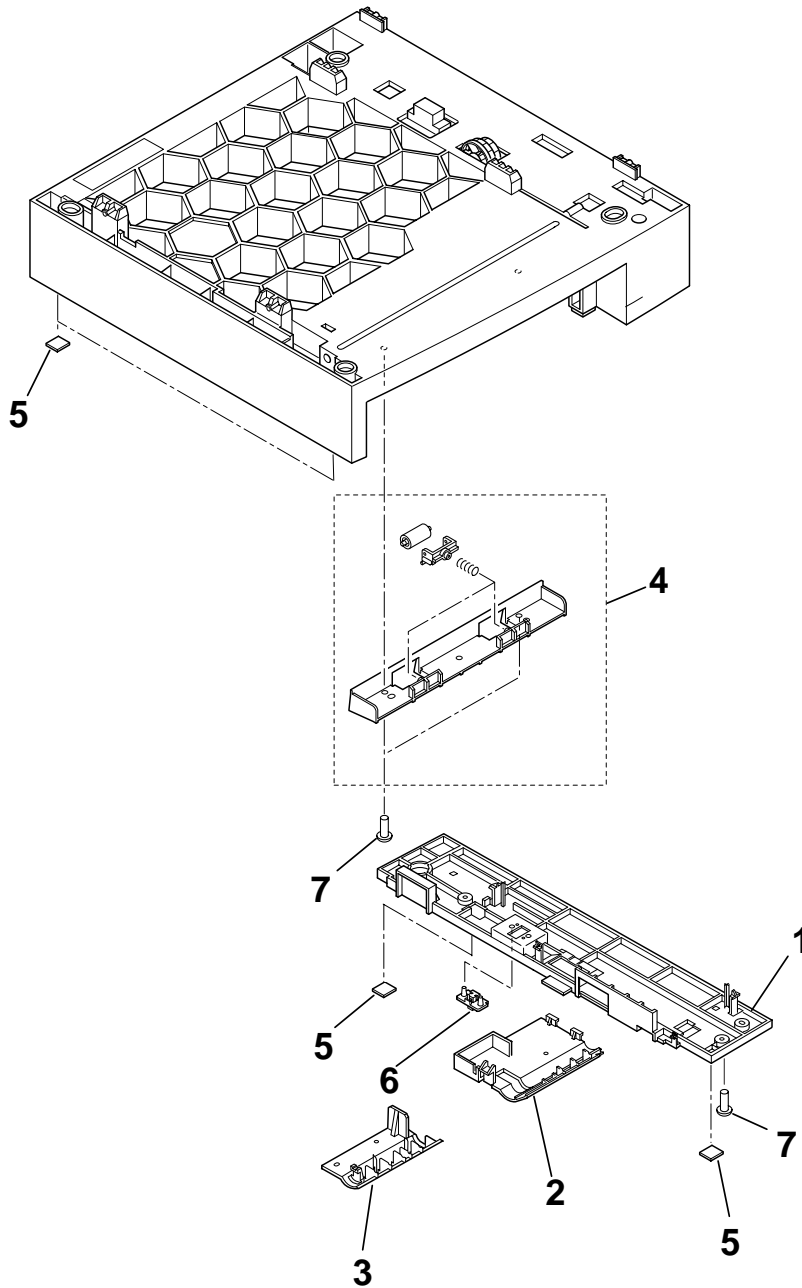
FIGURE 27 PAPER PICK-UP ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
27- 1	RB2-2892-000		2	ROLLER	
2	RB2-2895-000		1	BUSHING, RIGHT	
3	RB2-2896-000		1	BUSHING, LEFT	
4	RB2-2897-000		1	BUSHING	
5	RB2-3046-000		2	ROLLER	
6	RB2-6302-000		1	ROLLER, FEED	
7	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
8	RB2-6310-000		1	ARM, PAPER SENSOR	
9	RB2-6314-000		1	SPRING, TENSION	
10	RB2-6318-000		1	ROLLER, FEED	
11	RB2-6321-000		1	SPRING, TORSION	
12	RS6-0906-000		1	GEAR, 15T	
13	RS6-0907-000		1	GEAR, 24T	
14	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
15	XB4-7400-809		2	SCREW, TAP, BINDING HEAD, M4X8	
16	XB4-7401-007		3	SCREW, PAN HEAD SELF-TAPPING	

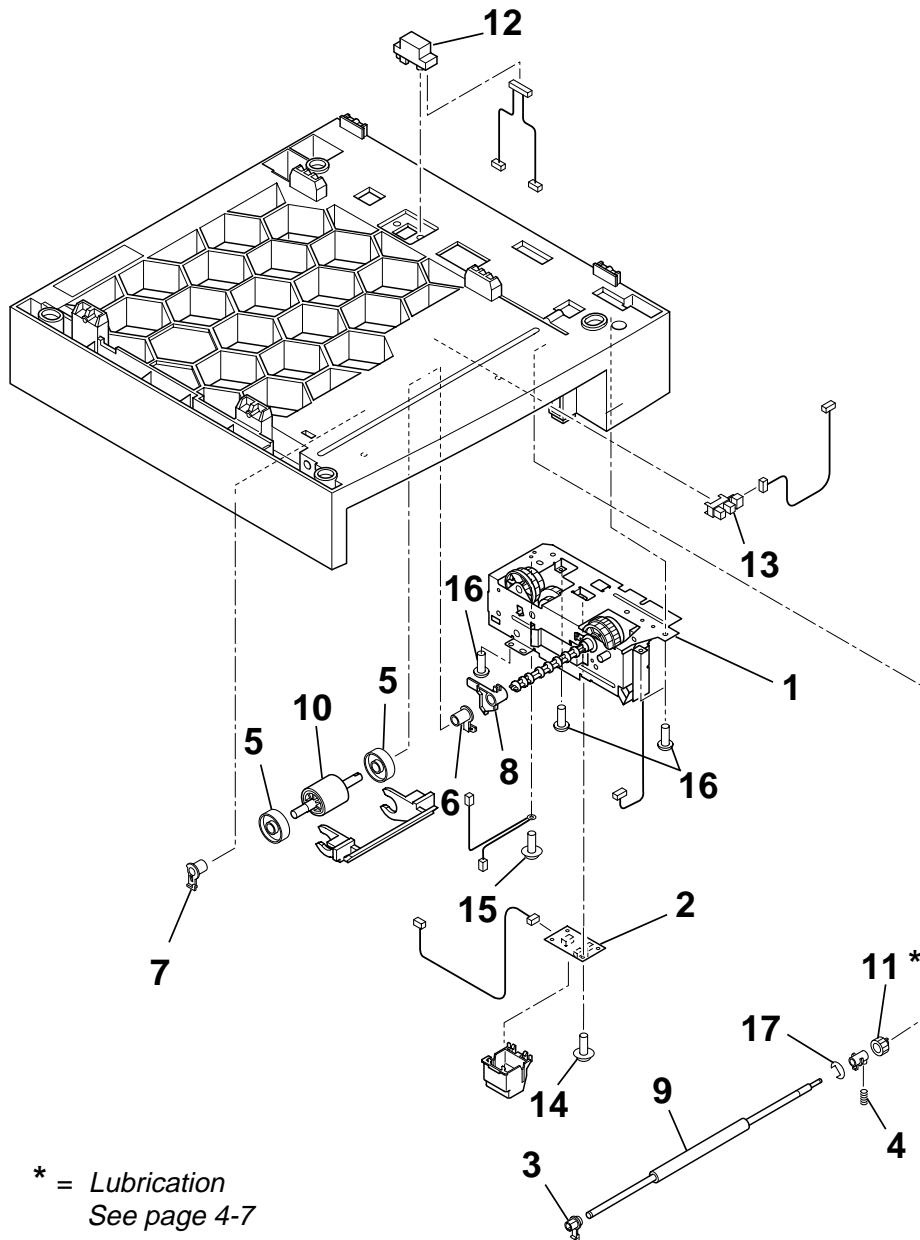
FIGURE 28 LASER CLASS 730i/710
FXL-CASSETTE FEEDER 7
CASSETTE FEEDER ASS'Y 1



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
28- 1	HB1-5226-000		1	COVER, BOTTOM, FEEDER	
2	HB1-5235-000		1	COVER, BOTTOM, FEEDER, RIGHT	
3	HB1-5236-000		1	COVER, BOTTOM, FEEDER, LEFT	
4	HG5-2847-000		1	LOWER FEED ROLLER UNIT	
5	RB2-6297-000		4	FOOT, RUBBER	
6	VS1-6173-006		1	CONNECTOR, 6P	
7	XB4-7400-809		3	SCREW, TAP, BINDING HEAD, M4X8	

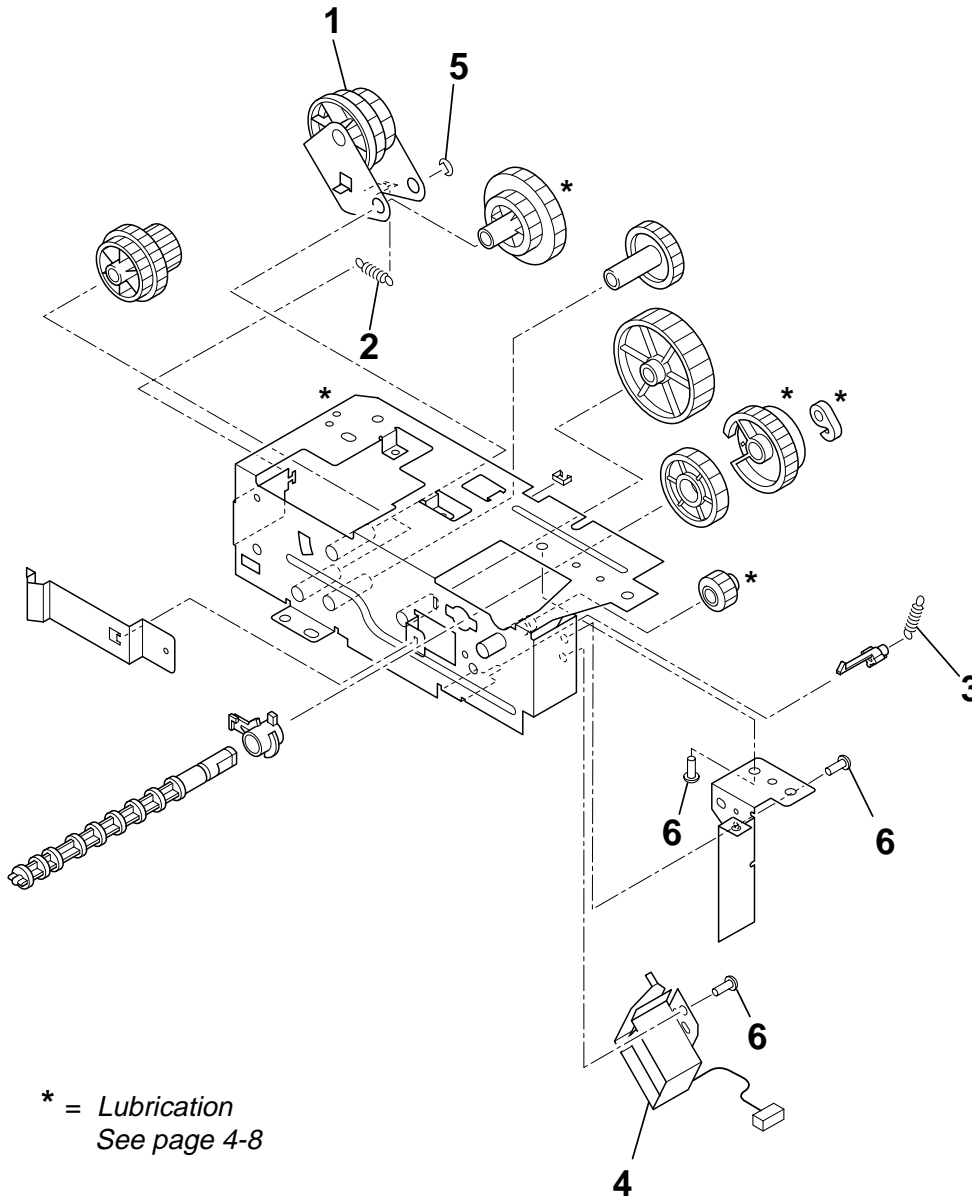
FIGURE 29 LASER CLASS 730i/710
FXL-CASSETTE FEEDER 7
CASSETTE FEEDER ASS'Y 2



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
29- 1	HG5-2842-000		1	PAPER FEEDER DRIVE ASS'Y	
2	HG5-3089-000		1	FEEDER BOARD ASS'Y	
3	HS5-1104-000		1	BUSHING, LEFT	
4	HS5-2261-000		1	SPRING	
5	RB2-2892-000		2	ROLLER	
6	RB2-2895-000		1	BUSHING, RIGHT	
7	RB2-2896-000		1	BUSHING, LEFT	
8	RB2-3474-000		1	LEVER, SENSOR	
9	RB2-3490-000		1	ROLLER, FEED	
10	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
11	RS6-0501-000		1	GEAR, 15T	
12	VS1-6174-012		1	CONNECTOR, 12P	
13	WG8-5382-000		1	PHOTO INTERRUPTER TLP1242	
14	XA9-0924-000		1	SCREW, W/WASHER, M3X8	
15	XB2-7400-607		1	SCREW, TOOTHED WASHER, M4X6	
16	XB4-7400-809		3	SCREW, TAP, BINDING HEAD, M4X8	
17	XD9-0136-000		1	RING, E	

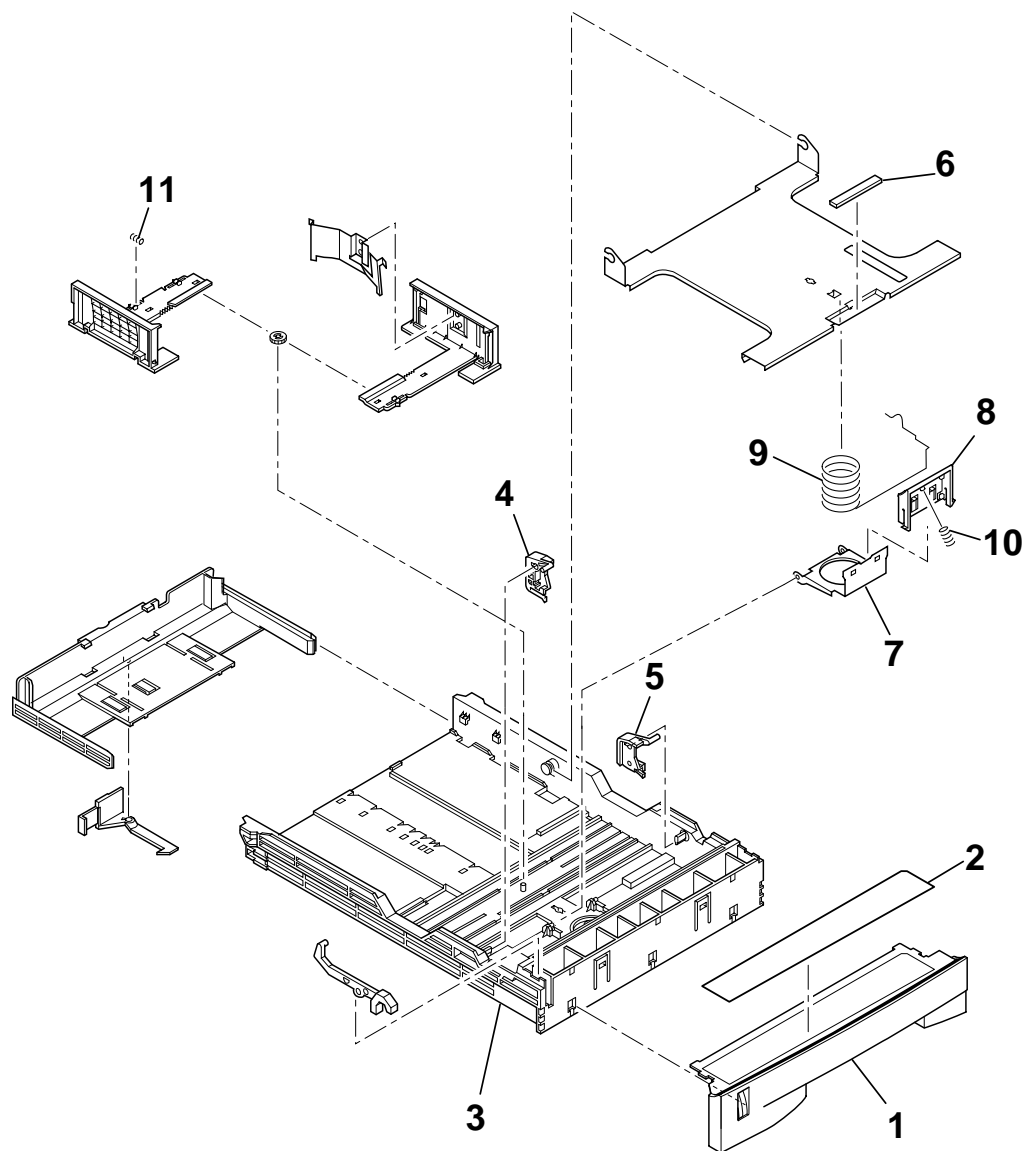
FIGURE 30 LASER CLASS 730i/710
FXL-CASSETTE FEEDER 7
PAPER FEEDER DRIVE ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
30- 1	HF5-0651-000		1	FEEDER DRIVE GEAR UNIT	
2	HS5-2262-000		1	SPRING	
3	HS5-2266-000		1	SPRING	
4	RH7-5213-000		1	SOLENOID	
5	XD9-0136-000		1	RING, E	
6	XB6-7400-609		3	SCREW, MACHINE M4X6	

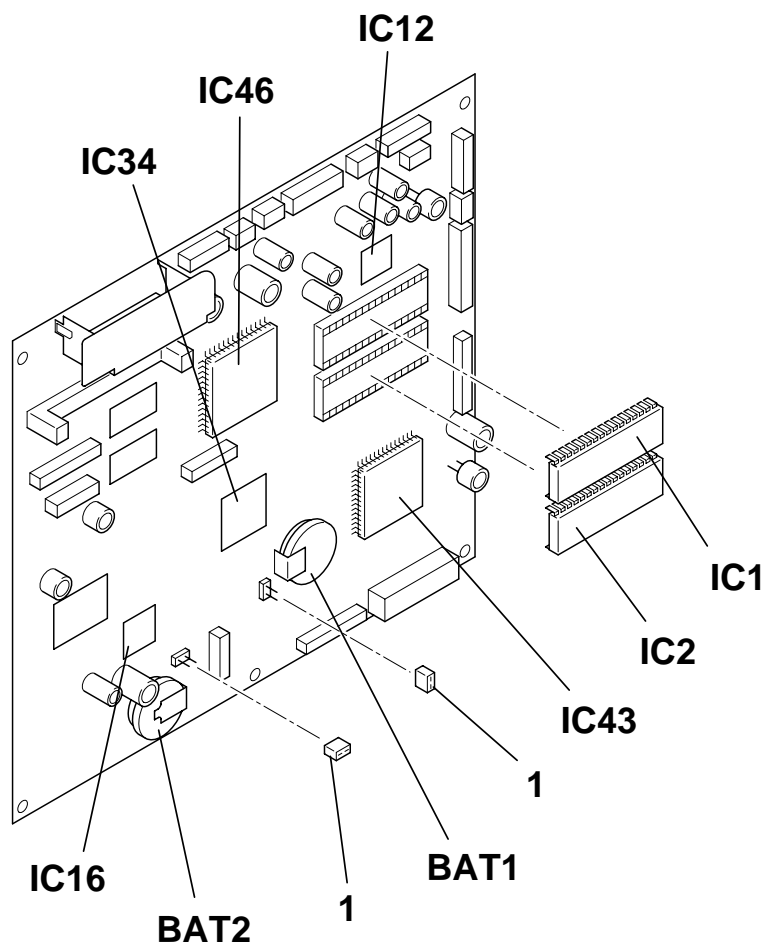
FIGURE 31 CASSETTE 250



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
31 - 1	HB1-5201-000	N	1	PANEL, FRONT	
2	HB1-5333-000		1	LABEL, ATTENTION	
3	RB2-3001-000		1	BODY, CASSETTE	
4	RB2-3004-000		1	ARM, RELEASE, LEFT	
5	RB2-3005-000		1	ARM, RELEASE, RIGHT	
6	RB2-3007-000		1	SHEET, SEPARATION	
7	RB2-3013-000		1	HOLDER, SEPARATION PAD	
8	RB2-6349-000		1	PAD, SEPARATION	
9	RS6-2020-000		1	SPRING, COMPRESSION	
10	RS6-2021-000		1	SPRING, COMPRESSION	
11	RS6-2035-000		1	SPRING, COMPRESSION	

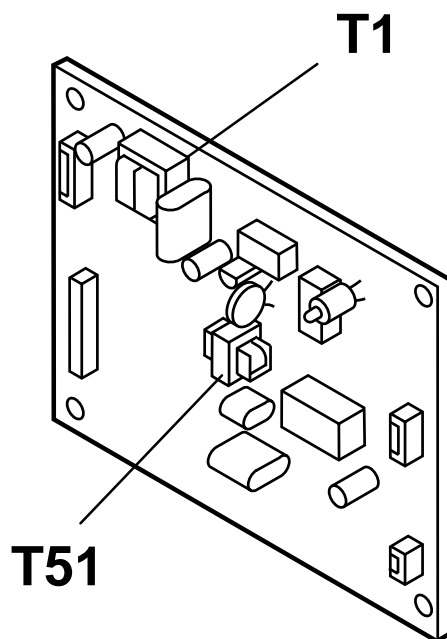
FIGURE 32 SCNT BOARD ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
32- 1	WS1-5397-000	N	2	PLUG, JUMPER	
BAT1	WK1-5047-000		1	LITHIUM BATTERY, CR2450HC22NC	
BAT2	WK1-5101-000		1	LITHIUM BATTERY, VL2330/G1A	
IC1	HH4-3699-000		1	IC, MR27V1652ERA, OTP-ROM	LASER CLASS 710
	HH4-3790-000		1	IC, MR27V1652ERA, OTP-ROM	LASER CLASS 730i/720i
IC2	HH4-3700-000		1	IC, MR27V1652ERA, OTP-ROM	LASER CLASS 710
	HH4-3791-000		1	IC, MR27V1652ERA, OTP-ROM	LASER CLASS 730i/720i
IC12	HH4-3502-000		1	IC, MB87L4040PFV, ASIC	
IC16	HH4-3321-000		1	IC, UPD65882GC-015-8EU, ASIC	
IC34	HH4-3704-000		1	IC, UPD703107AGJ-137-UEN, MCU	
IC43	HH4-3600-000		1	IC, UPD89462GD-001-LML, ASIC	
IC46	FH4-3848-000		1	IC, MB87J1762PFVS, ASIC	

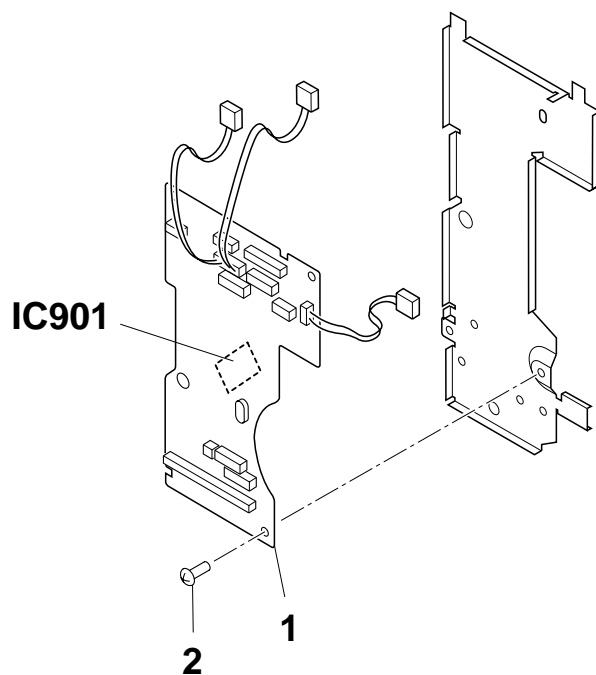
FIGURE 33 NCU BOARD ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
33- T1 T51	HH7-2120-000 HH7-2481-000		1 1	AUDIO TRANSFORMER HYBRID TRANSFORMER	

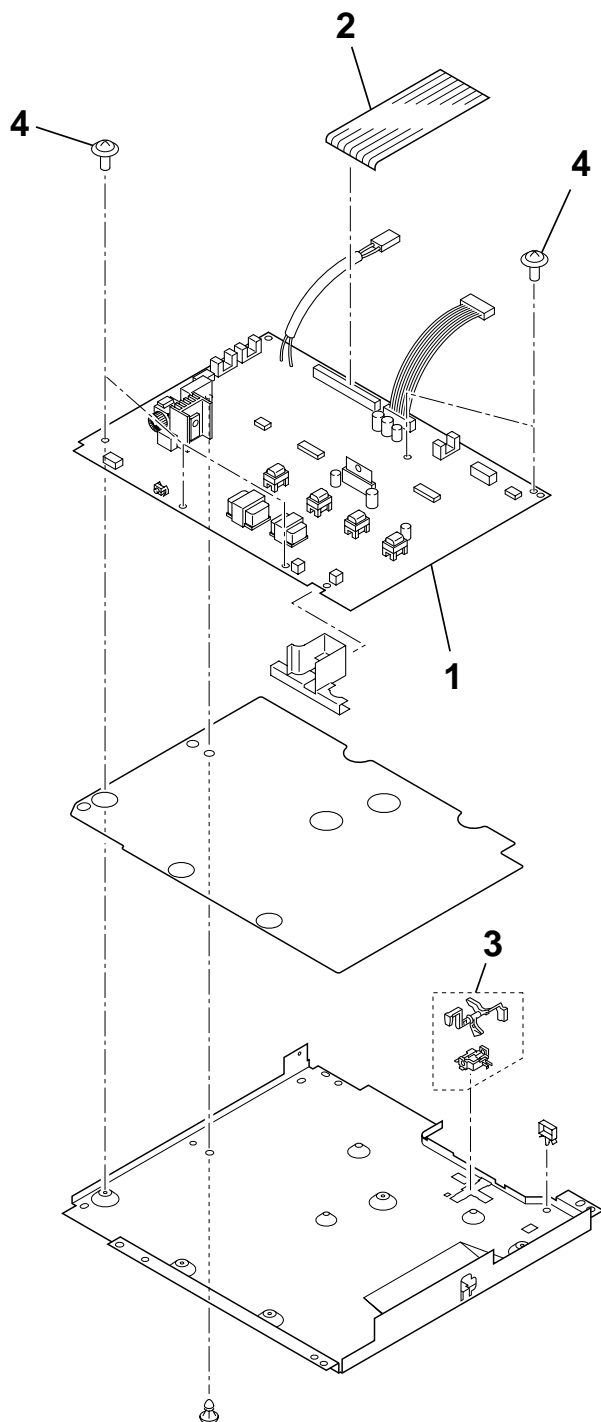
FIGURE 34 ECU BOARD ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
34 - 1 2 IC901	HG5-3067-000 XB6-7300-607 HH4-3696-000		1 1 1	ECU BOARD ASS'Y SCREW, TP, M3X6 IC, MB89068-104, MCU	

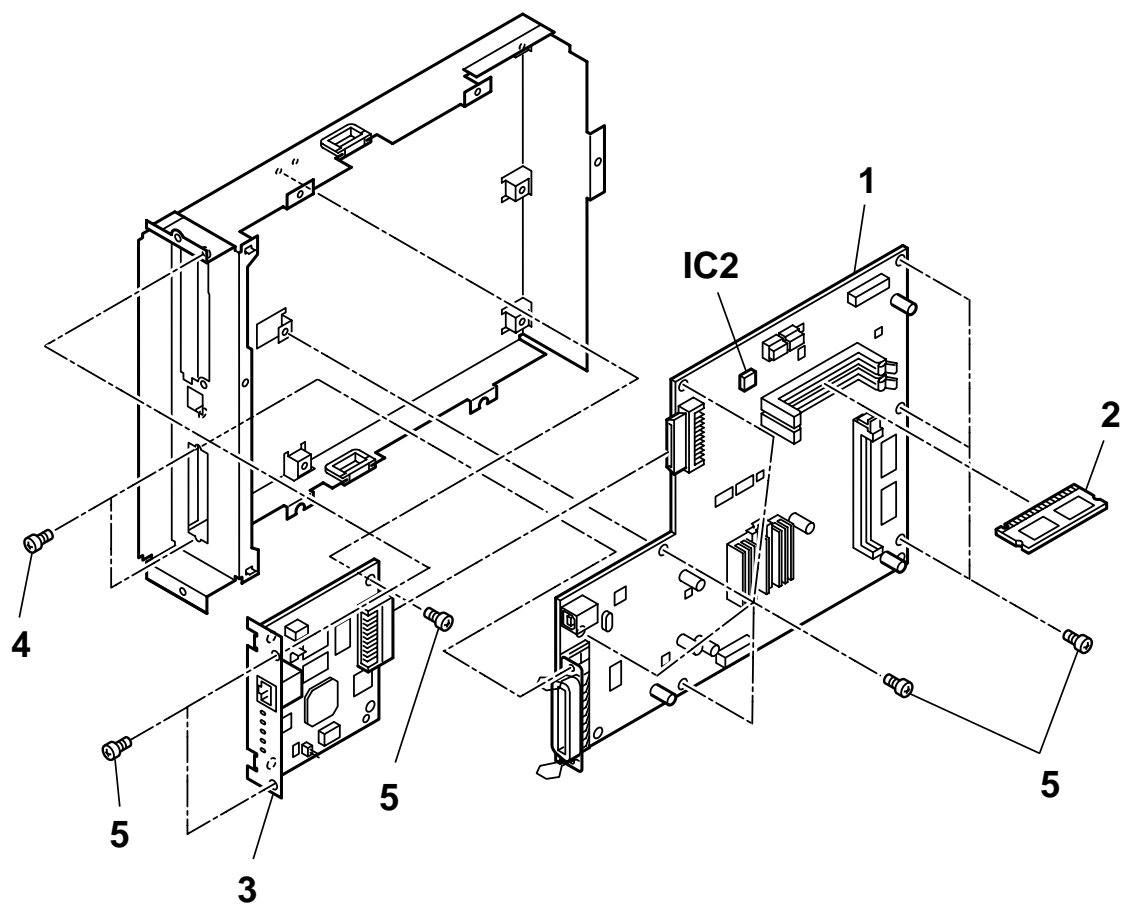
FIGURE 35 EPU BOARD ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
35- 1	HG5-3068-000		1	EPU BOARD ASS'Y	
2	HH2-3212-000		1	CABLE, FLAT, 40P	
3	RF5-3279-000		1	HOLDER, SENSOR LEVER	
4	XA9-1226-000		5	SCREW, W/WASHER, M3X8	

FIGURE 36 PCL/NIC UNIT



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
36- 1	FG3-2973-000		1	PCL BOARD ASS'Y	
2	FG3-2974-000		1	DIMM ASS'Y	
3	HG5-3063-000		1	NIC BOARD ASS'Y	
4	XB1-1300-607		2	SCREW, PH3X10 (S)	
5	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
IC2	FH4-6229-000		1	IC, M4A3-32/32-10VC48C91A, PLD	

**FIGURE 37 FXL-CASSETTE FEEDER 6 (LTR/500)
PACKAGE CONTENTS**

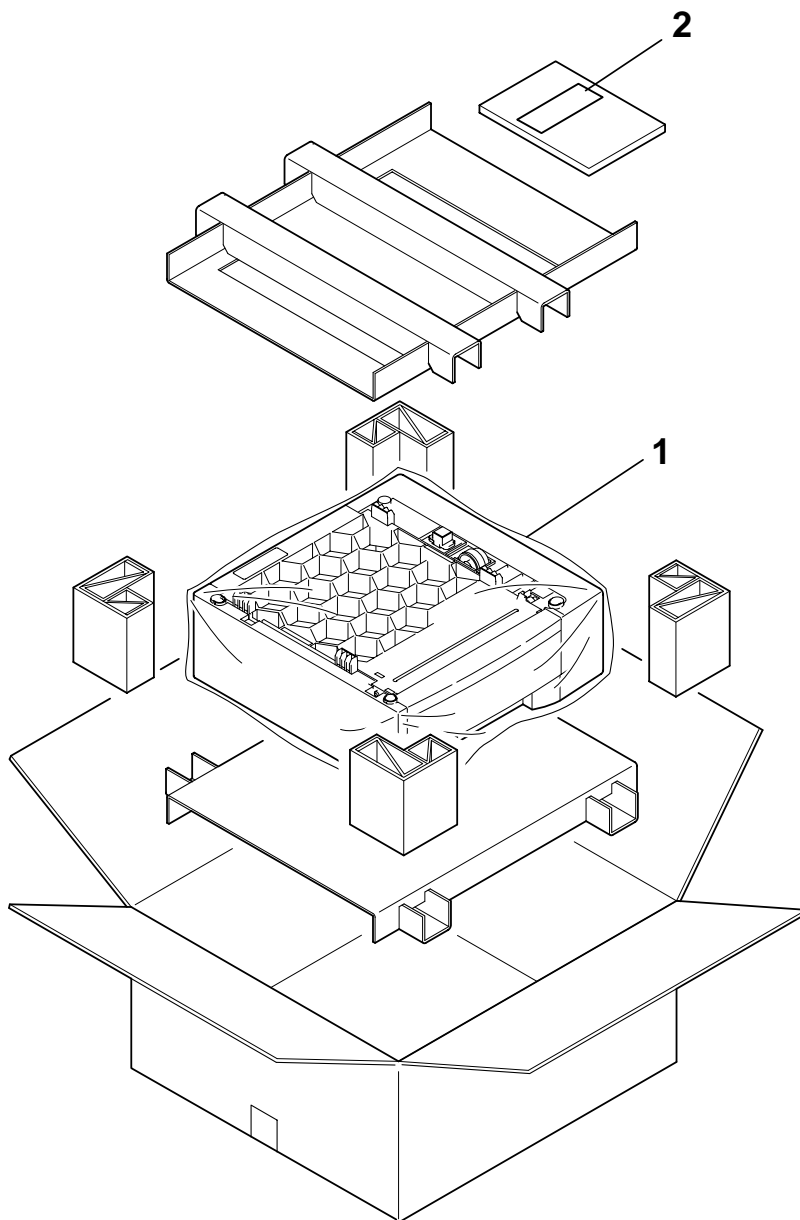
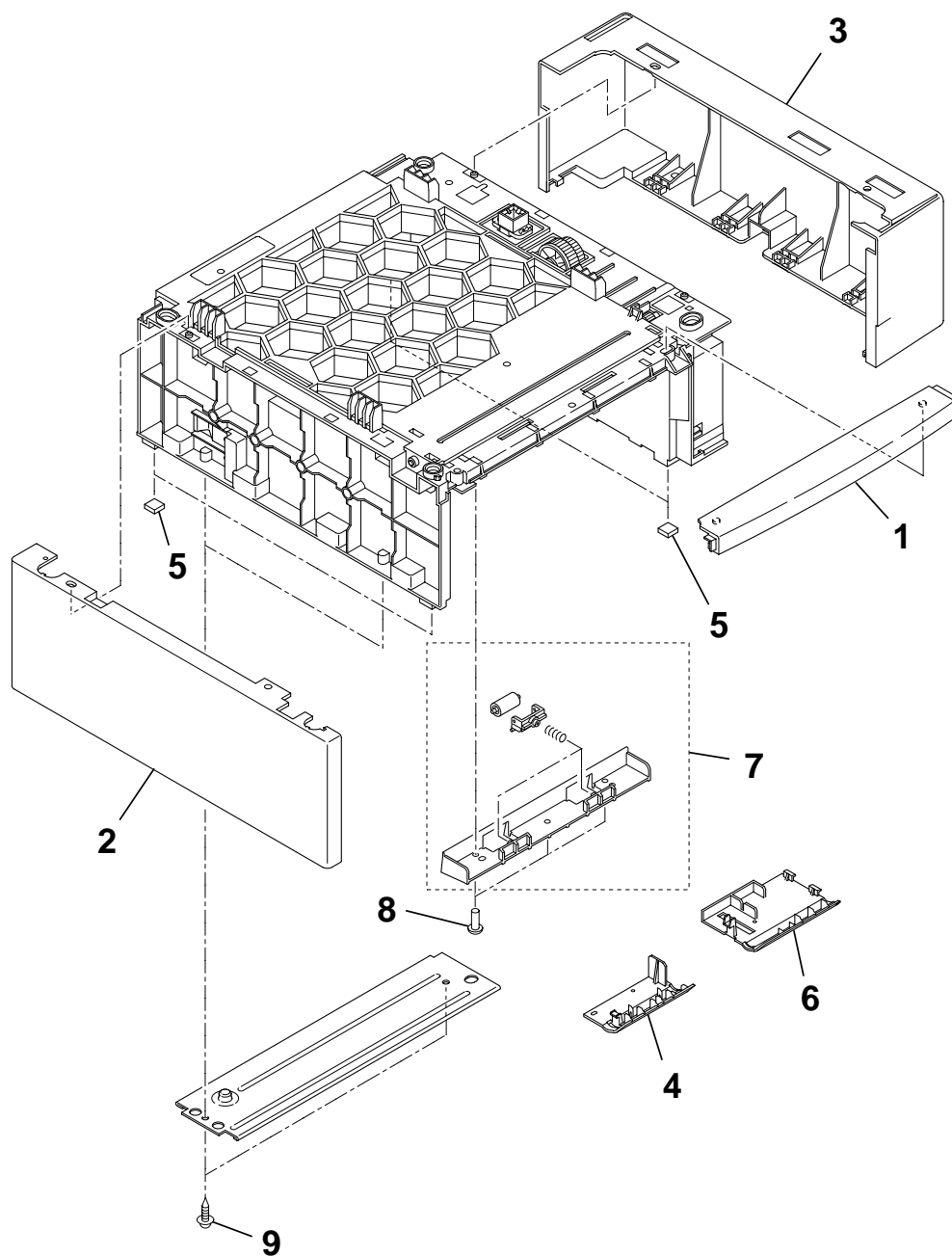


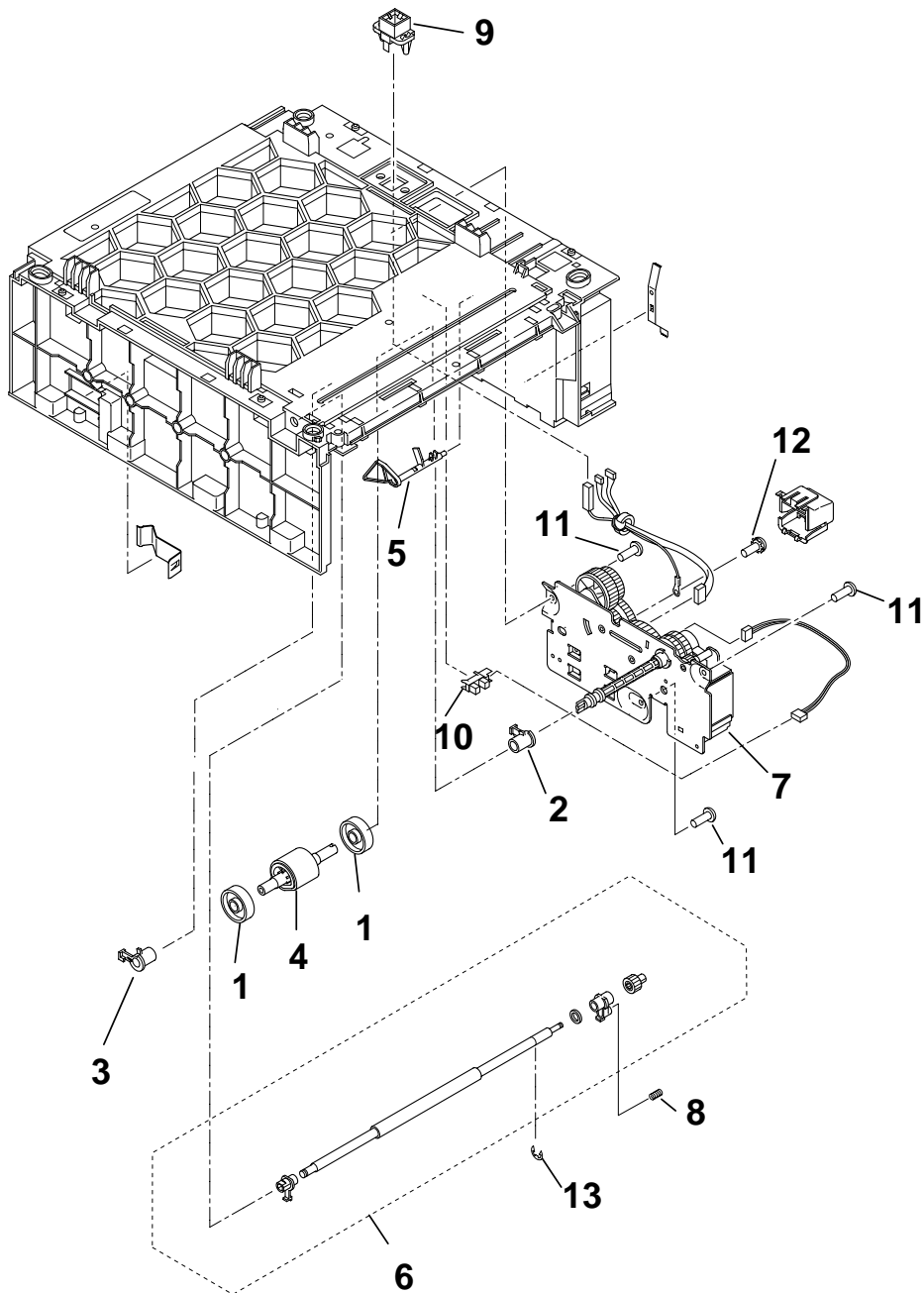
FIGURE 38 CASSETTE FEEDER ASS'Y 1



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
38- 1	HB1-5326-000		1	COVER, FRONT	
2	HB1-5327-000		1	COVER, LEFT	
3	HB1-5328-000		1	COVER, RIGHT	
4	RB2-3489-000		1	COVER, LOWER, LEFT	
5	RB2-6297-000		4	FOOT, RUBBER	
6	RB2-6453-000		1	COVER, SENSOR	
7	RG5-4394-000		1	LOWER FEED ROLLER ASS'Y	
8	XA9-0606-000		3	SCREW, M4X10	
9	XA9-1316-000		4	SCREW, TP, M4X10	

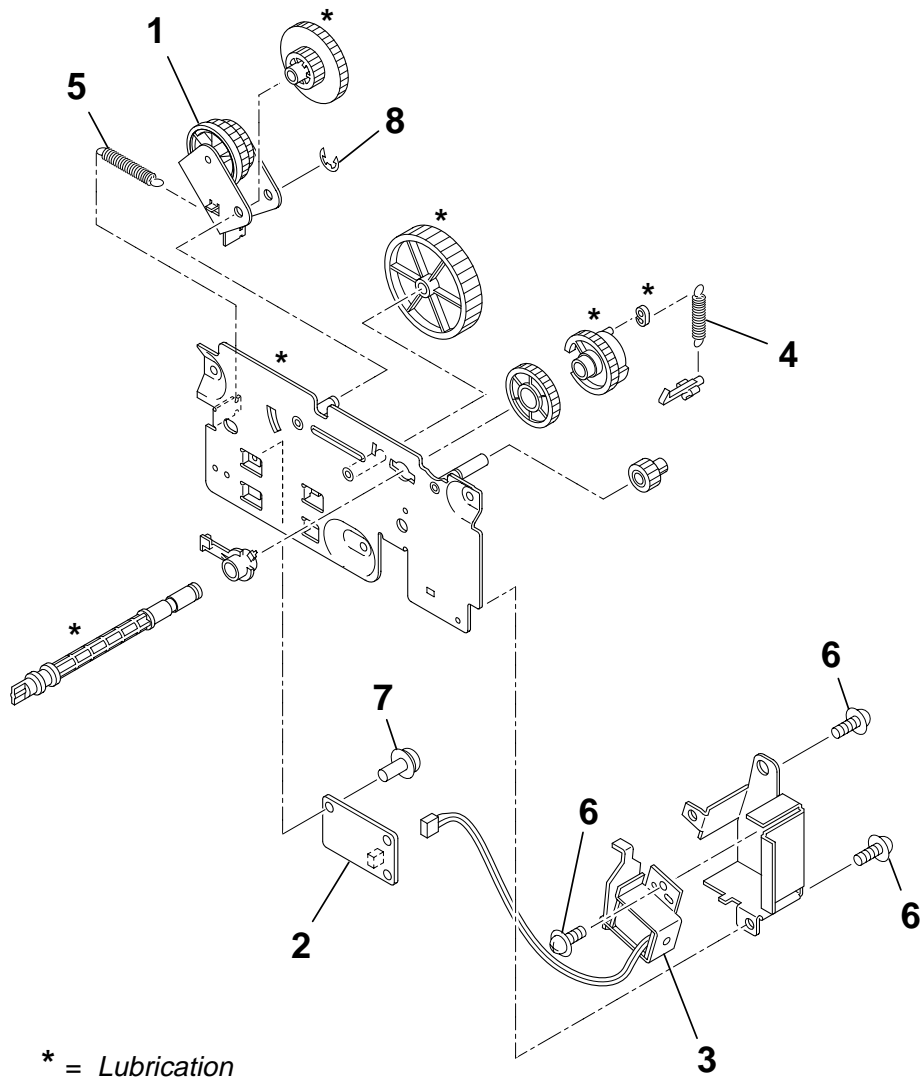
FIGURE 39 CASSETTE FEEDER ASS'Y 2



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
39- 1	RB2-2892-000		2	ROLLER	
2	RB2-2895-000		1	BUSHING, RIGHT	
3	RB2-2896-000		1	BUSHING, LEFT	
4	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
5	RB2-6448-000		1	ARM, SENSOR	
6	RG5-5621-000		1	FEED ROLLER ASS'Y	
7	HG5-2880-000		1	PAPER FEEDER DRIVE ASS'Y	
8	RS6-2398-000		1	SPRING, COMPRESSION	
9	VS1-6174-006		1	CONNECTOR, 6P	
10	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
11	XA9-0606-000		3	SCREW, M4X10	
12	XB2-7400-607		1	SCREW, TOOTHED WASHER, M4X6	
13	XD9-0136-000		1	RING, E	

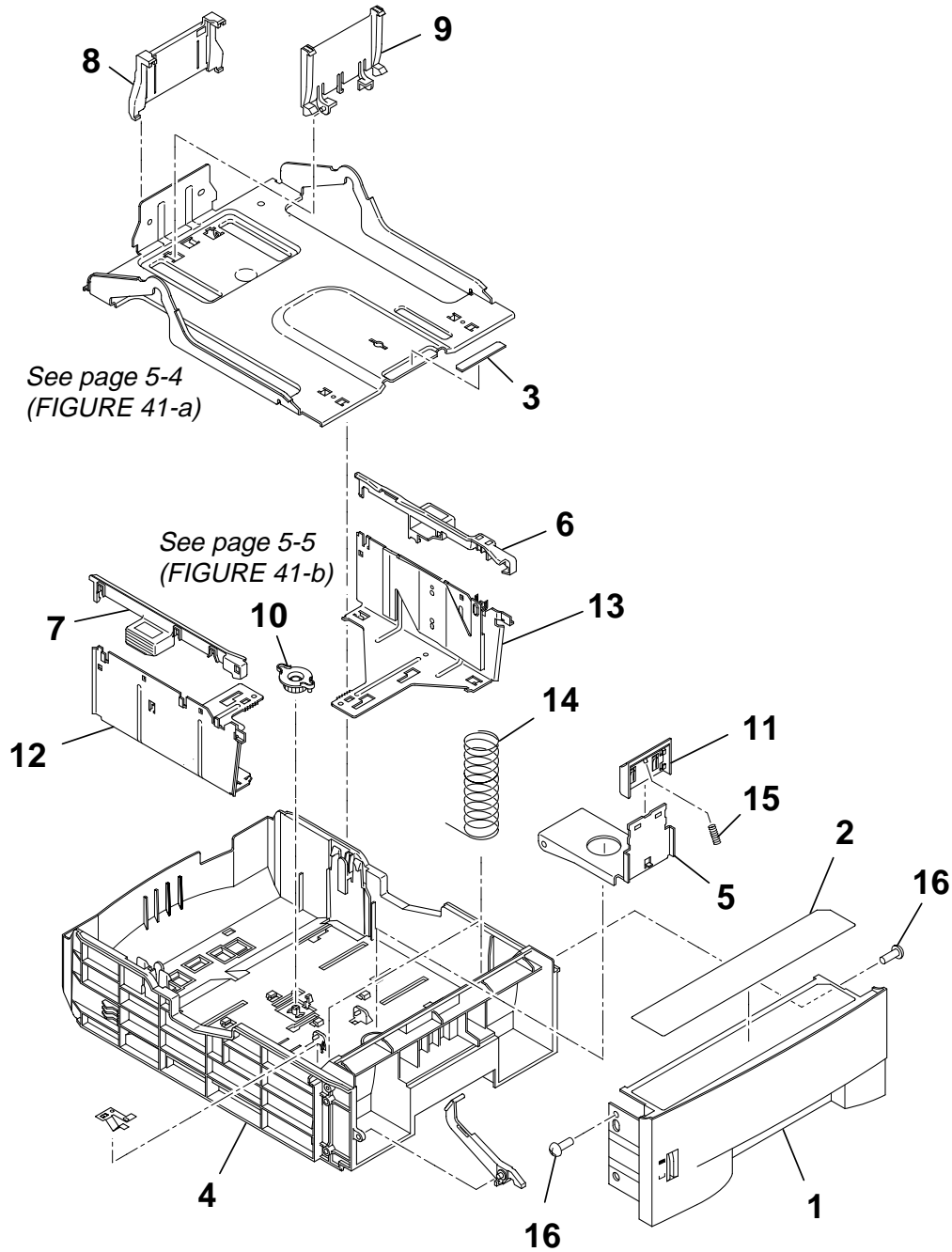
FIGURE 40 PAPER FEEDER DRIVE ASS'Y



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
40- 1	RF5-3304-000		1	GEAR, 31T/26T	
2	RG5-5630-000		1	PAPER FEEDER DRIVER PCB ASS'Y	
3	RH7-5276-000		1	SOLENOID	
4	RS6-2061-000		1	SPRING, TENSION	
5	RS6-2397-000		1	SPRING, TENSION	
6	XA9-0836-000		3	SCREW, TP, M3X6	
7	XA9-1226-000		1	SCREW, W/WASHER, M3X8	
8	XD9-0136-000		1	RING, E	

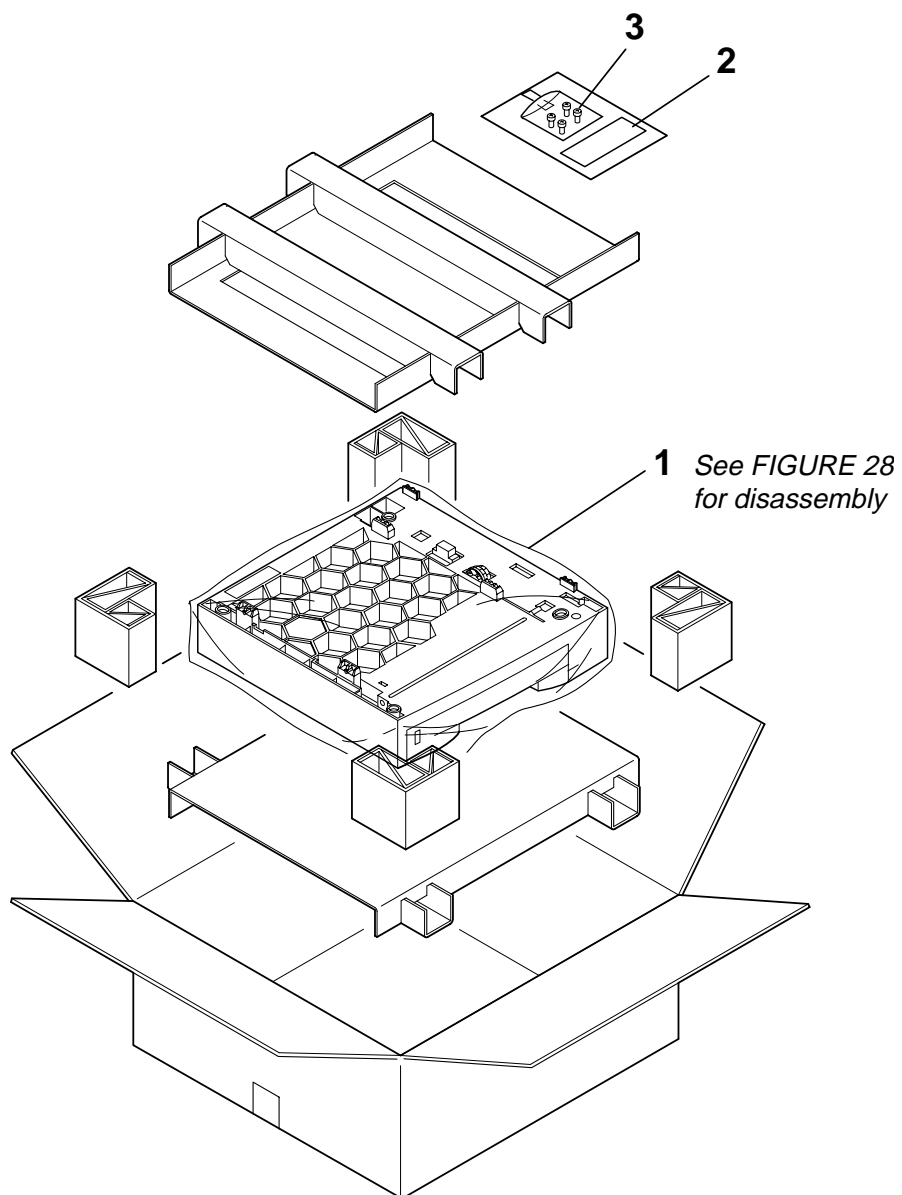
FIGURE 41 CASSETTE 500



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
41 - 1	HB1-5325-000	N	1	PANEL, FRONT	
2	HB1-5334-000		1	LABEL, ATTENTION	
3	RB2-3007-000		1	SHEET, SEPARATION	
4	RB2-6458-000		1	BODY, CASSETTE	
5	RB2-6459-000		1	ARM, PAD	
6	RB2-6463-000		1	COVER, RIGHT EDGE	
7	RB2-6464-000		1	COVER, LEFT EDGE	
8	RB2-6467-000		1	COVER, REAR EDGE	
9	RB2-6469-000		1	PLATE, END	
10	RB2-6471-000		1	GEAR, 20T	
11	RB2-6474-000		1	PAD, SEPARATION	
12	RG5-5626-000		1	LEFT SIDE PLATE ASS'Y	
13	RG5-5627-000		1	RIGHT SIDE PLATE ASS'Y	
14	RS6-2395-000		2	SPRING, COMPRESSION	
15	RS6-2396-000		1	SPRING, COMPRESSION	
16	XA9-0606-000		2	SCREW, M4X10	

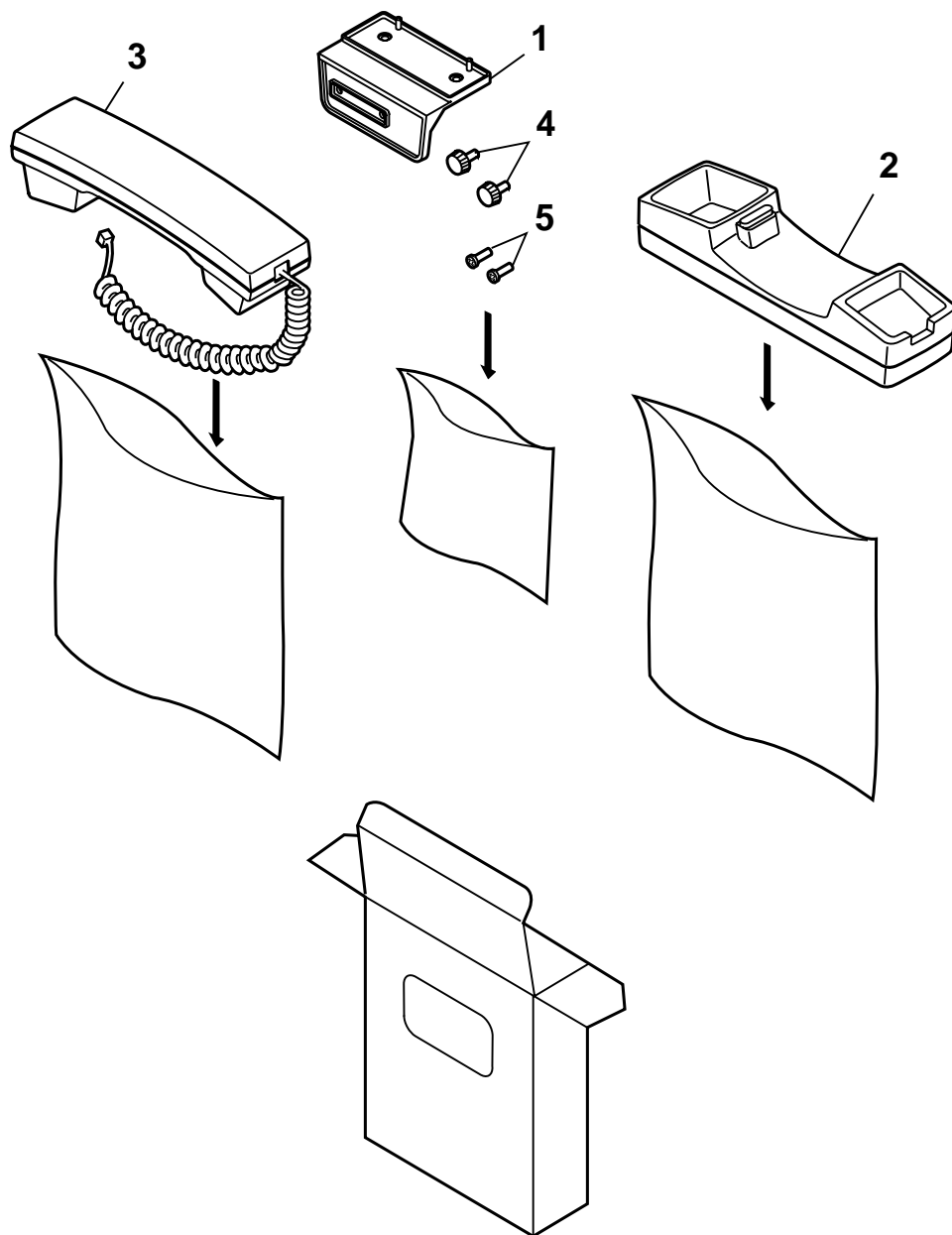
FIGURE 42 FXL-CASSETTE FEEDER 7 (LTR/250)
PACKAGE CONTENTS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
42- 1 2 3	NPN HB1-5340-000 XB4-7401-209		1 1 4	FXL-CASSETTE FEEDER 6 LABEL, ATTENTION SCREW, BINDING HEAD, SELF-TPG	

FIGURE 43 HANDSET KIT 8 (CW) PACKAGE CONTENTS



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
43- 1	HB1-5224-000		1	STAY, HANDSET HOLDER	
2	HG5-2854-000		1	HANDSET REST UNIT	
3	HH7-2591-000		1	HANDSET UNIT	
4	XA9-0429-000		2	SCREW (W)	
5	XB4-7301-207		2	SCREW, BH M3X12, S	

FIGURE 44 Dual-line Upgrade Kit III PACKAGE CONTENTS

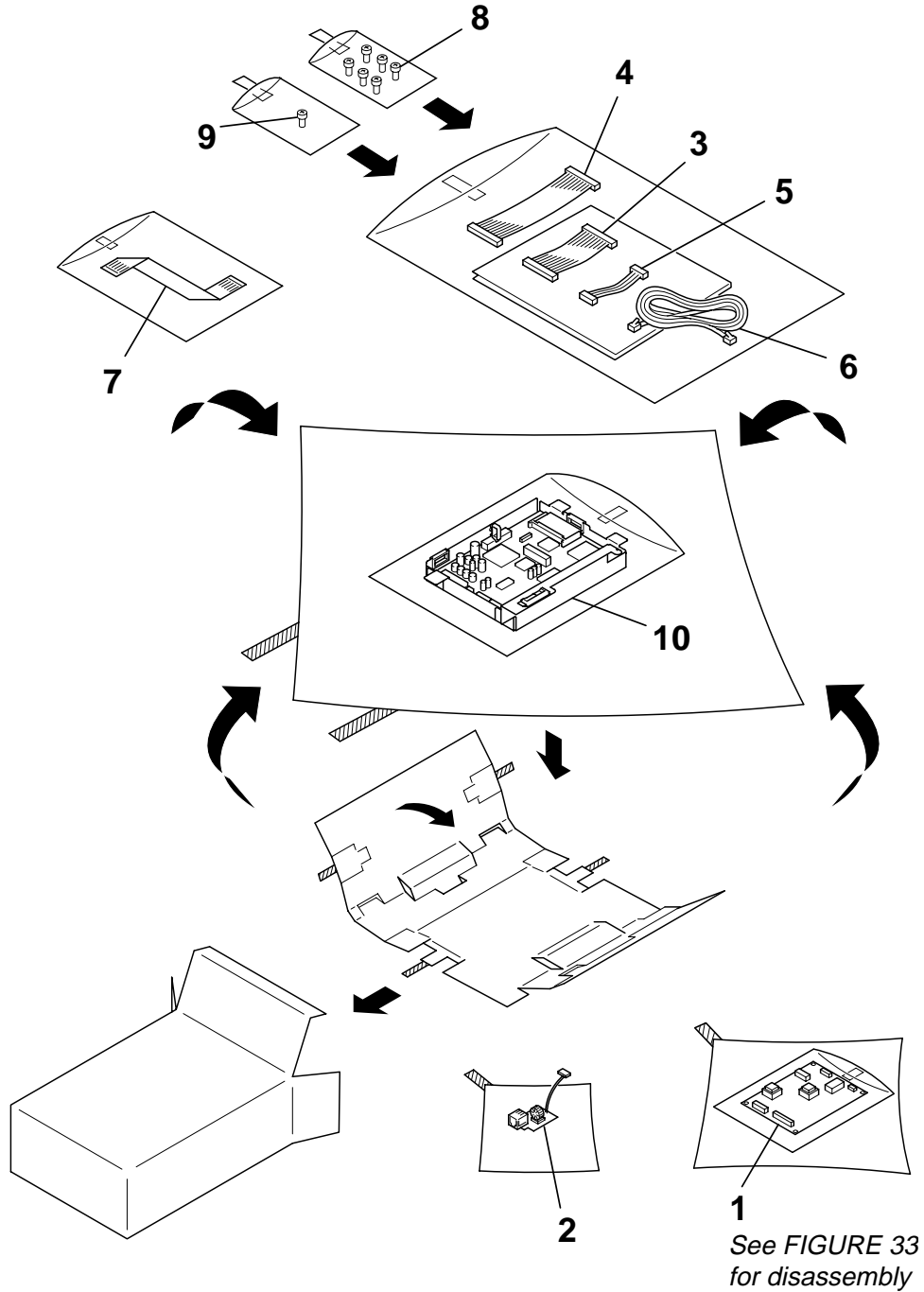
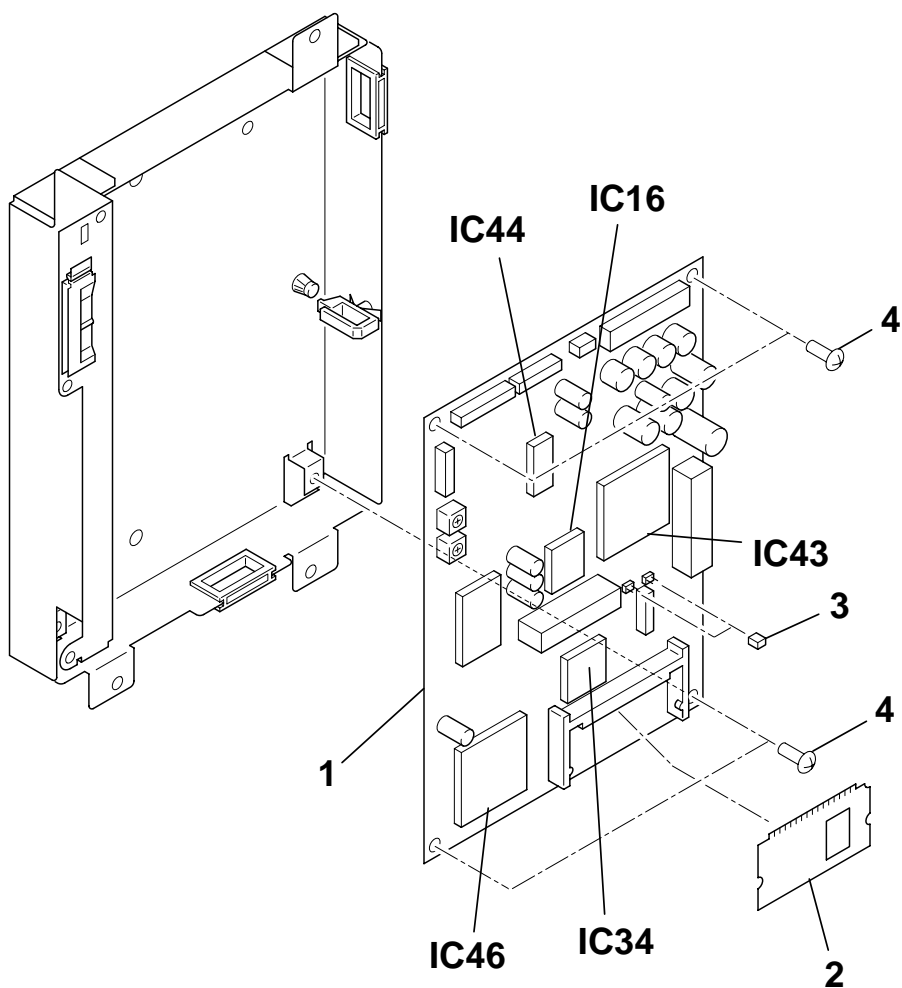


FIGURE 45 G3 FAX BOARD PCB ASSEMBLY



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
45- 1	FG3-1587-000	N	1	G3 FAX BOARD PCB ASSEMBLY	
2	FG3-2497-000		1	DIMM ASS'Y	
3	WS1-5397-000		2	PLUG, JUMPER	
4	XB1-2300-807		4	SCREW, CROSS-RECESS, FCH	
IC16	HH4-3321-000		1	IC, UPD65882GC-015-8EU, ASIC	
IC34	FH4-1402-000		1	IC, UPD703107GJ-UEN-025, MCU	
IC43	HH4-3320-000		1	IC, UPD82870GD-001-LML, ASIC	
IC44	HH4-3163-000		1	IC, UPD7757GT-716, C-MOS	
IC46	FH4-3848-000		1	IC, MB87J1762PFVS, ASIC	

FIGURE 46 Verification Stamp Unit 1 PACKAGE CONTENTS

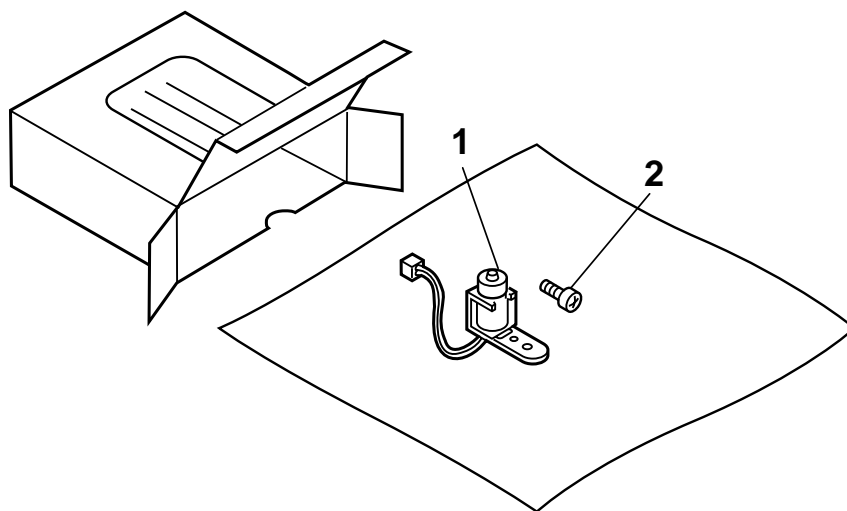
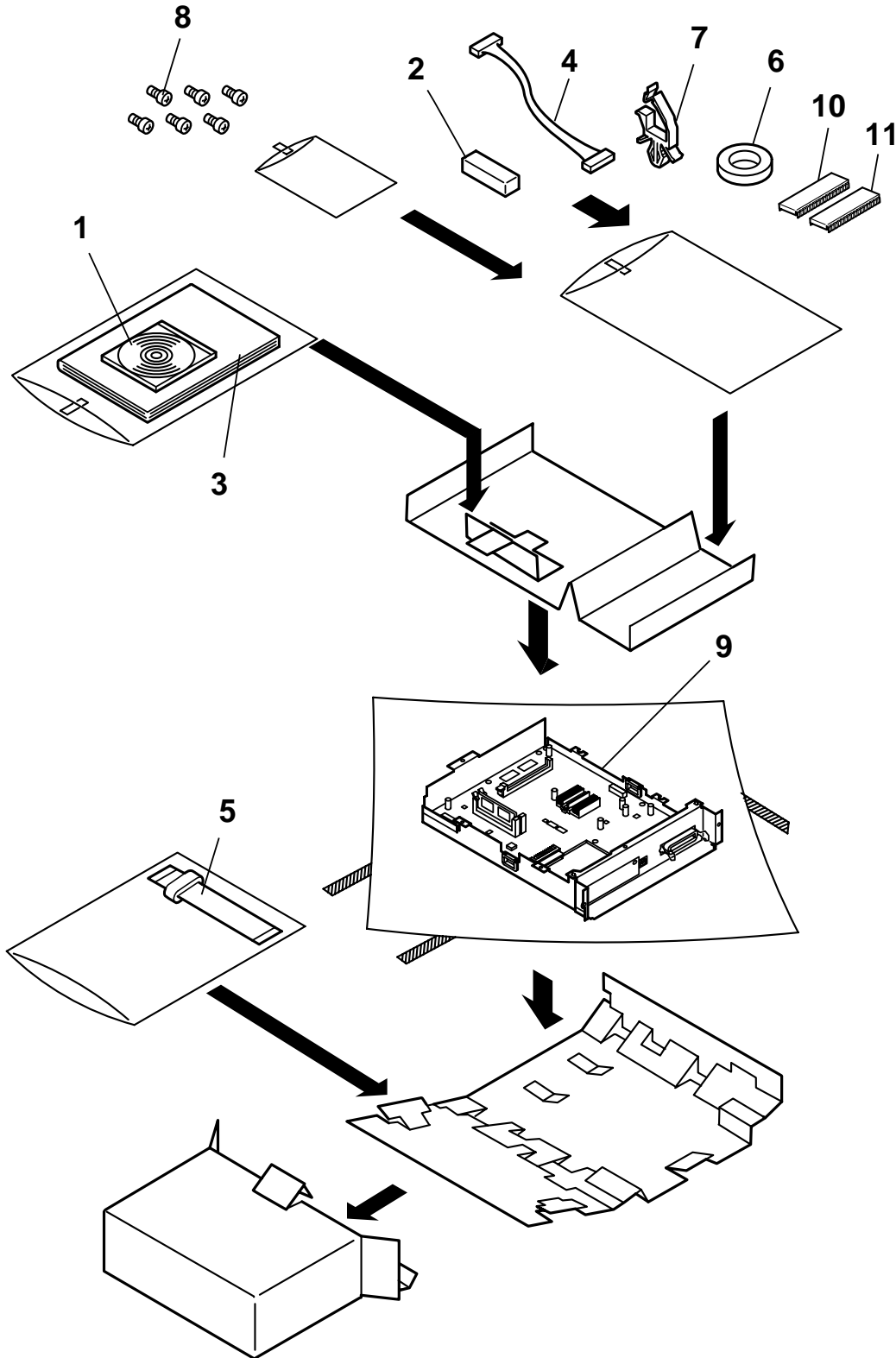


FIGURE 47 Printer Kit III



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
47- 1	FH5-3411-000	N	1	CD-ROM, PCL/FAX DRIVER	
2	HB1-5337-000	N	1	SPONGE	
3	HT1-2203-000	N	1	SETUP GUIDE (ENGLISH)	
4	HG5-3080-000		1	CABLE WITH CONNECTOR, 10P	
5	HH2-3208-000		1	CABLE, FLAT, 40P	
6	WE8-5305-000		1	FERRITE, CORE	
7	WT2-5737-000		1	CLIP, CABLE	
8	XB1-2300-807		6	SCREW, CROSS-RECESS, FCH	
9	NPN		1	PCL UNIT	
10	HH4-3790-000		1	IC, MR27V1652ERA, OTP-ROM	
11	HH4-3791-000		1	IC, MR27V1652ERA, OTP-ROM	

FIGURE 48 PCL UNIT

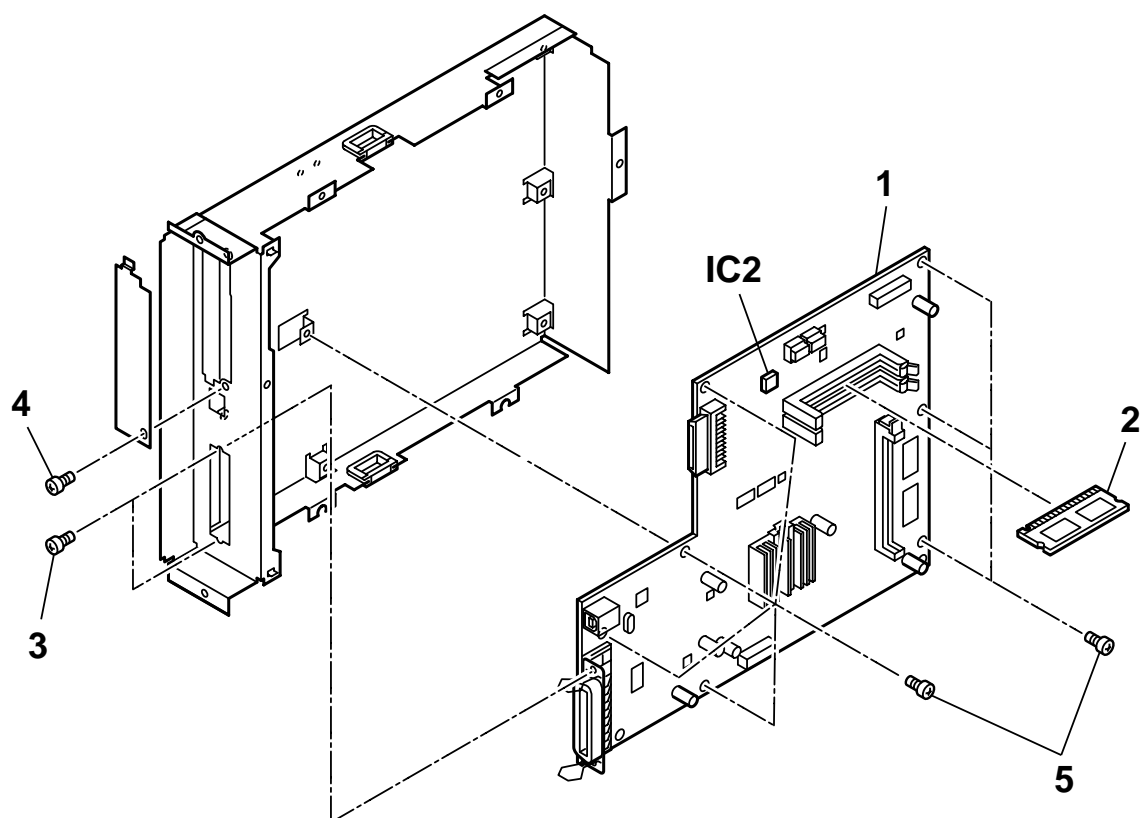
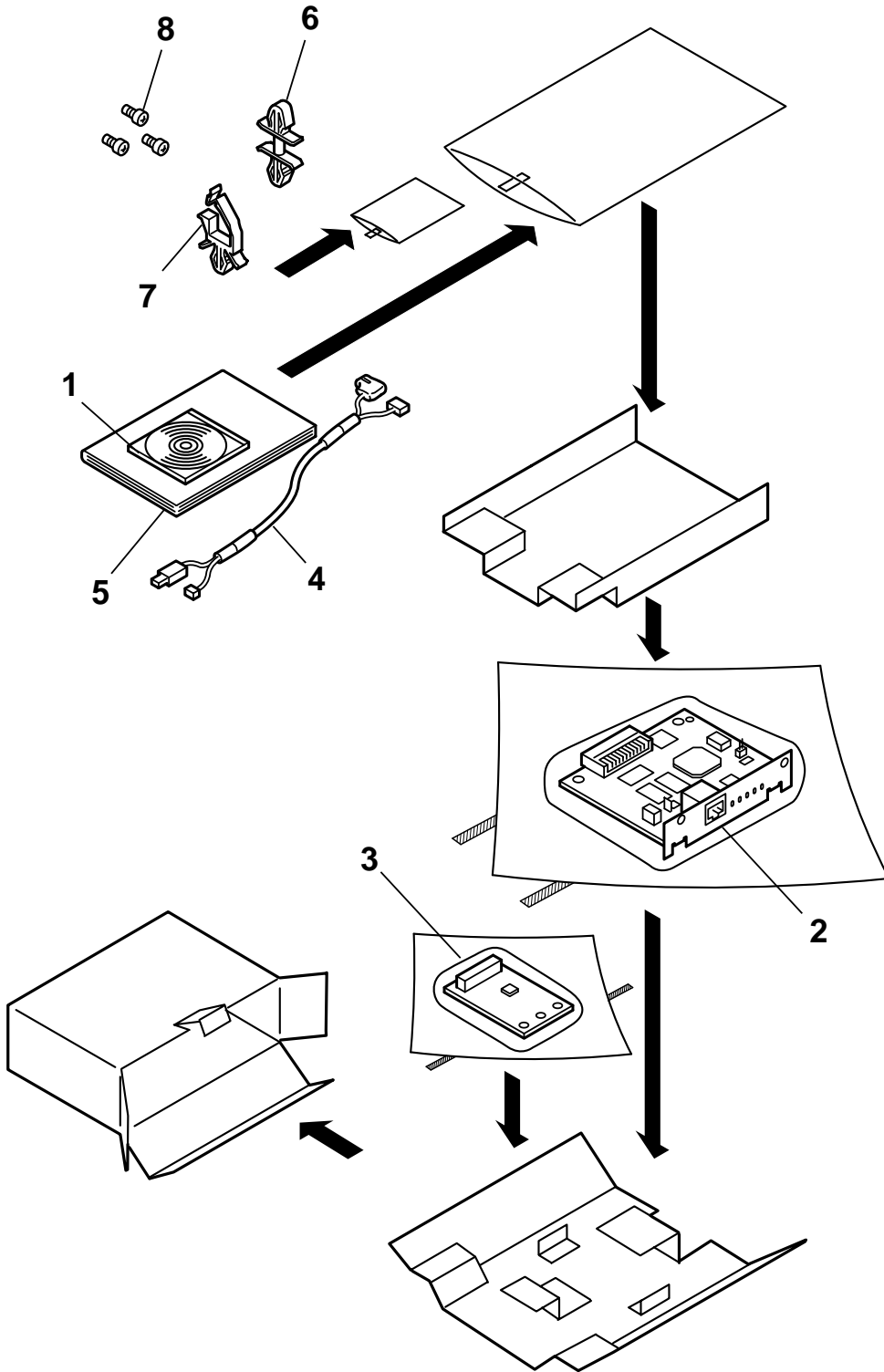


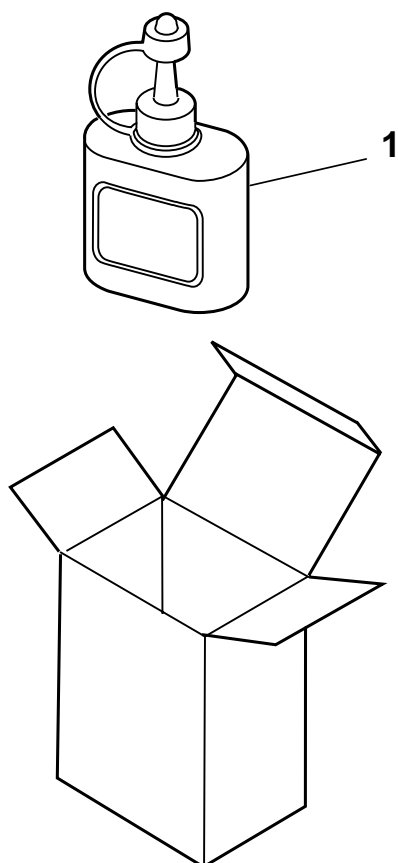
FIGURE 49 Network Kit III



LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
49- 1	FH5-3417-000	N	1	CD-ROM, NETWORK USER	
2	HG5-3063-000		1	NIC BOARD ASS'Y	
3	HG5-3070-000		1	USB BOARD ASS'Y	
4	HG5-3081-000		1	CABLE WITH CONNECTOR, 5P	
5	HT1-2193-000	N	1	SENDING GUIDE (ENGLISH)	
6	VT2-0013-080		1	SUPPORT, PCB	
7	WT2-5737-000		1	CLIP, CABLE	
8	XB1-2300-807		3	SCREW, CROSS-RECESS, FCH	

FIGURE 50 Yellow Ink to refill for Verification Stamp
PACKAGE CONTENTS



The Stamp ink is not designated as a service part.
Please include it with the product (Product No. H12-3372-210).

LASER CLASS 730i/720i/710 2.PARTS LAYOUT & PARTS LIST

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
50- 1	NPN		1	YELLOW INK	

3.TOOL

FIGURE 51 TOOLS

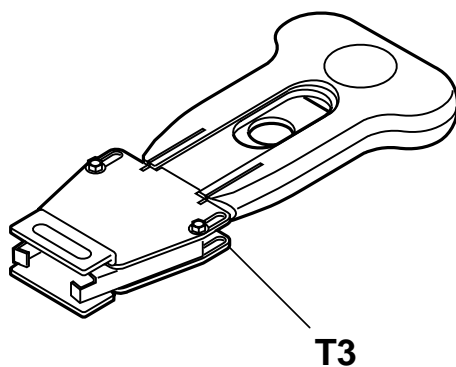
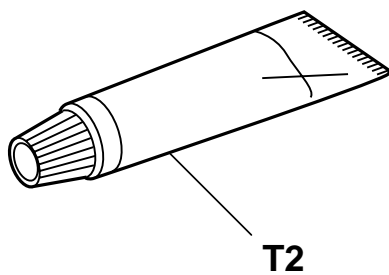
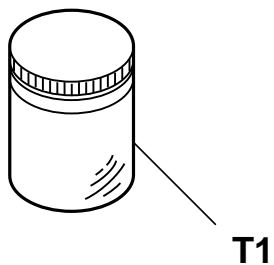


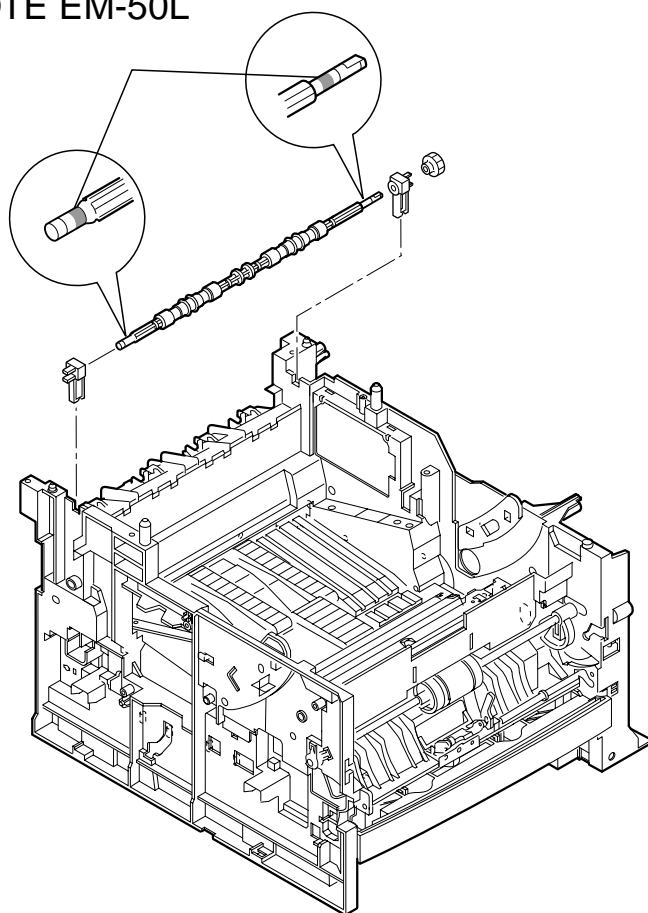
FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
51- T1 T2 T3	CK-8006-000 HY9-0007-000 HY9-0022-000		1 1 1	ELECTRICITY GREASE (IF-20) LUBE, MOLYKOTE EM-50L, GREASE IC-REMOVING TOOL (24-64P)	

4. LUBRICATIONS

4.1 Locations

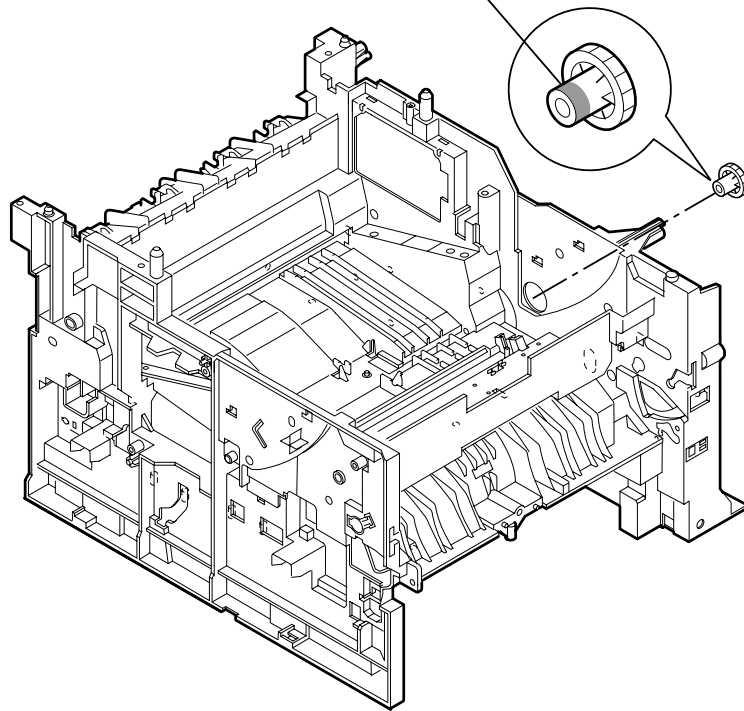
Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

MOLYKOTE EM-50L
5-15mg

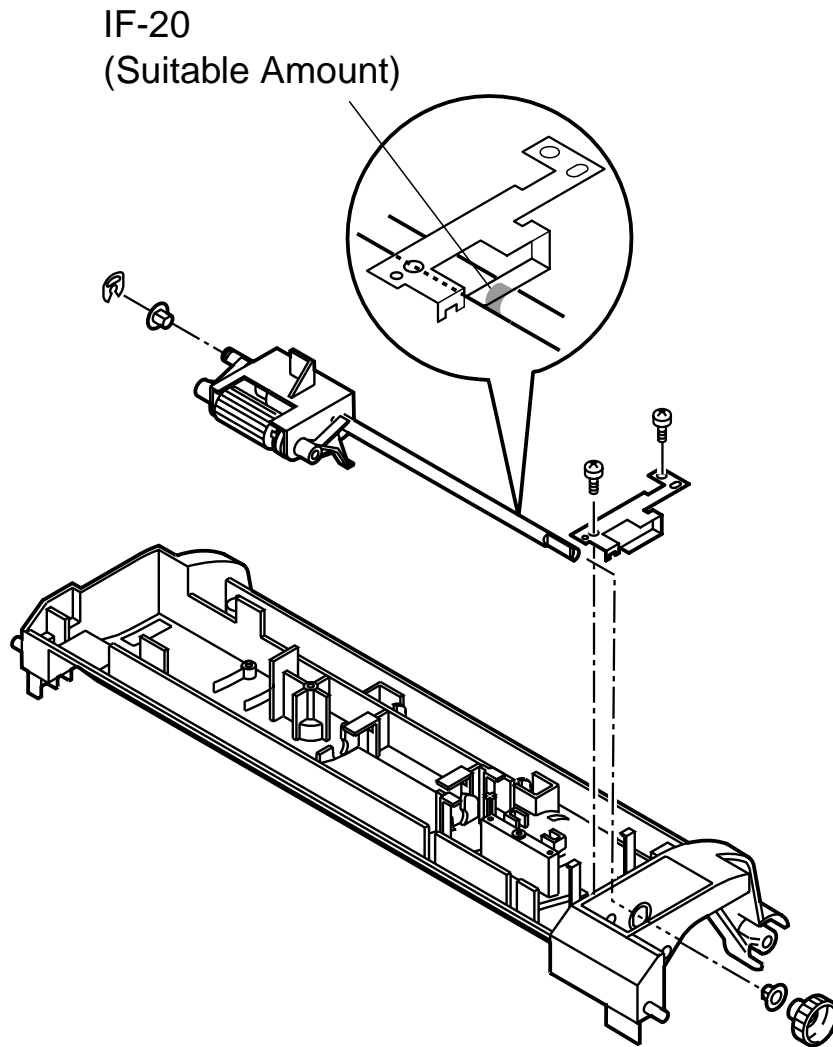


See FIGURE 12 for the disassembly

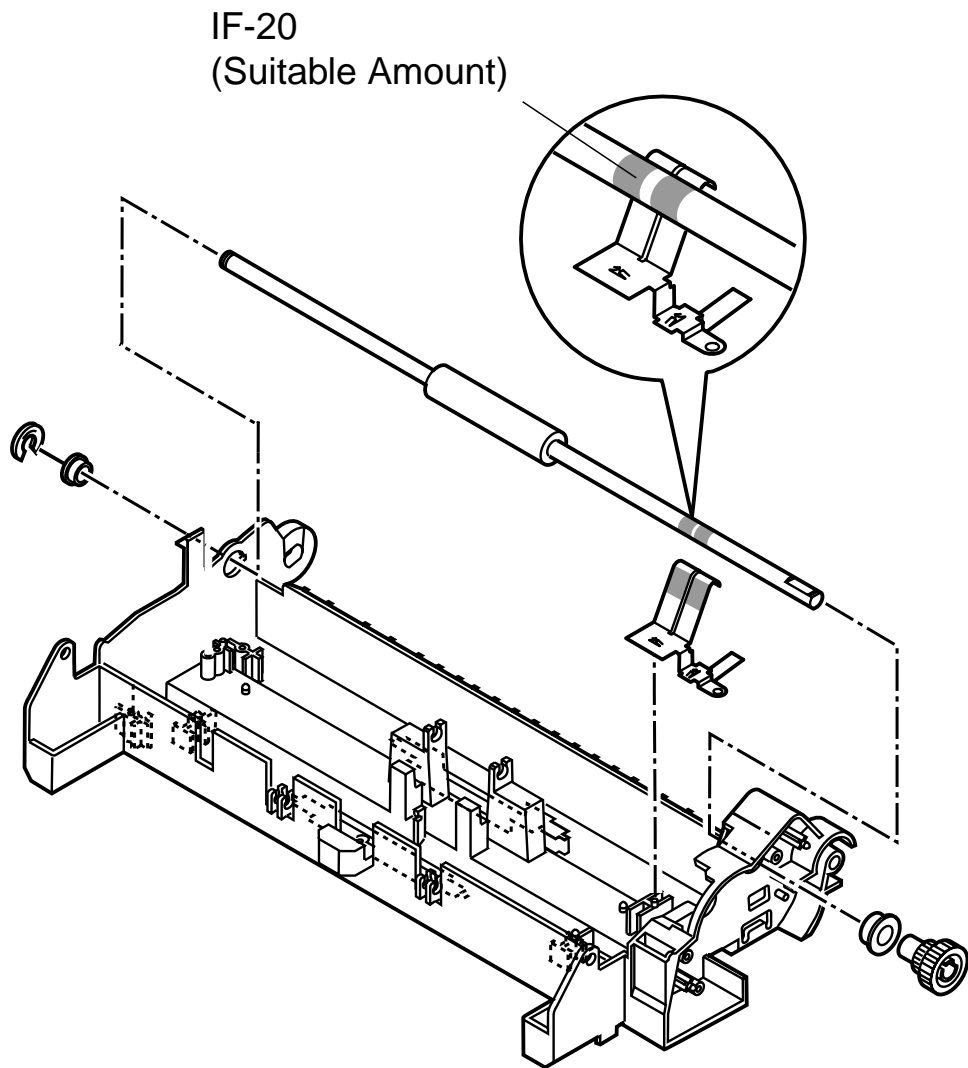
MOLYKOTE EM-50L
Approx.30mg



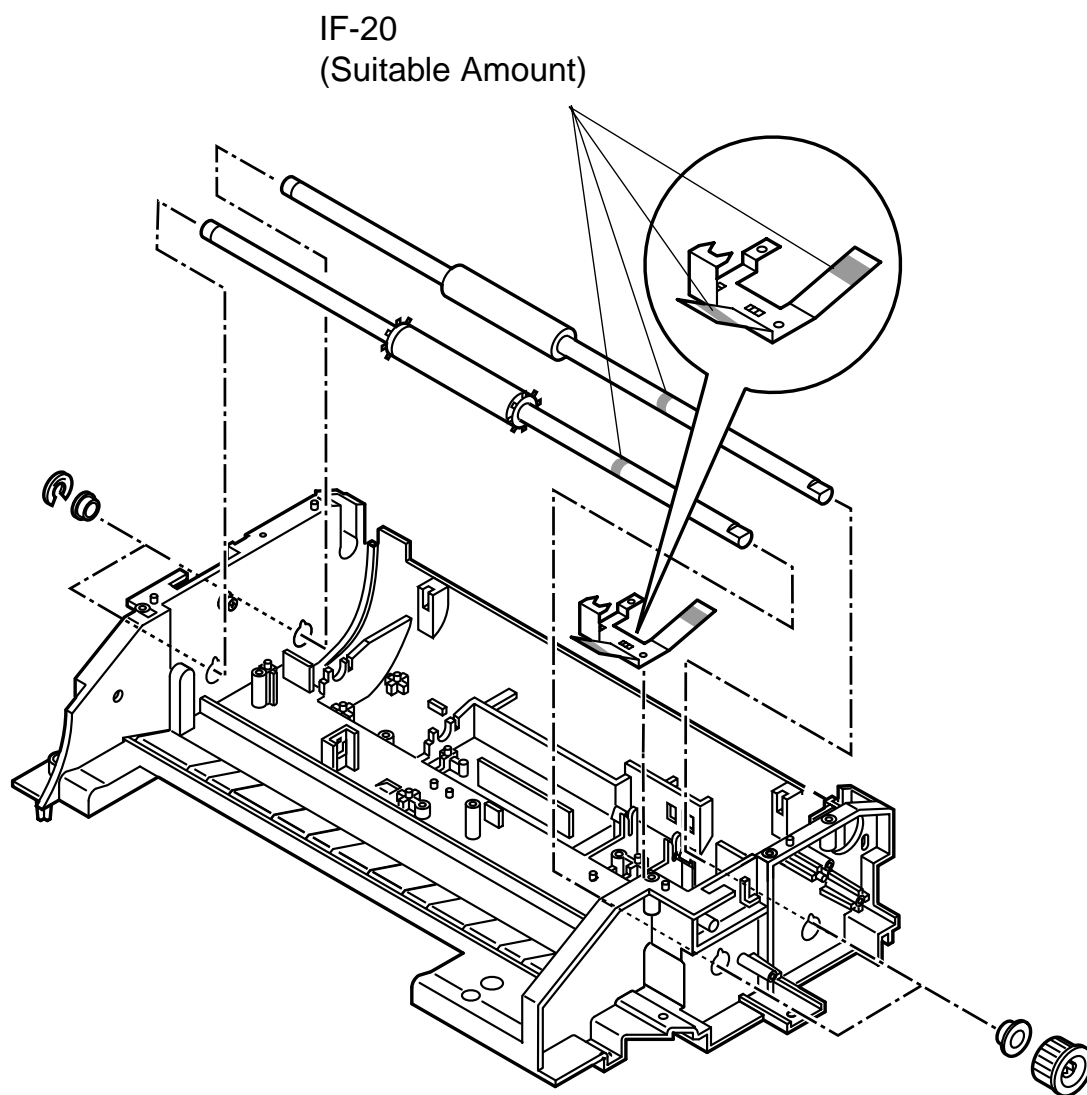
See FIGURE 15 for the disassembly



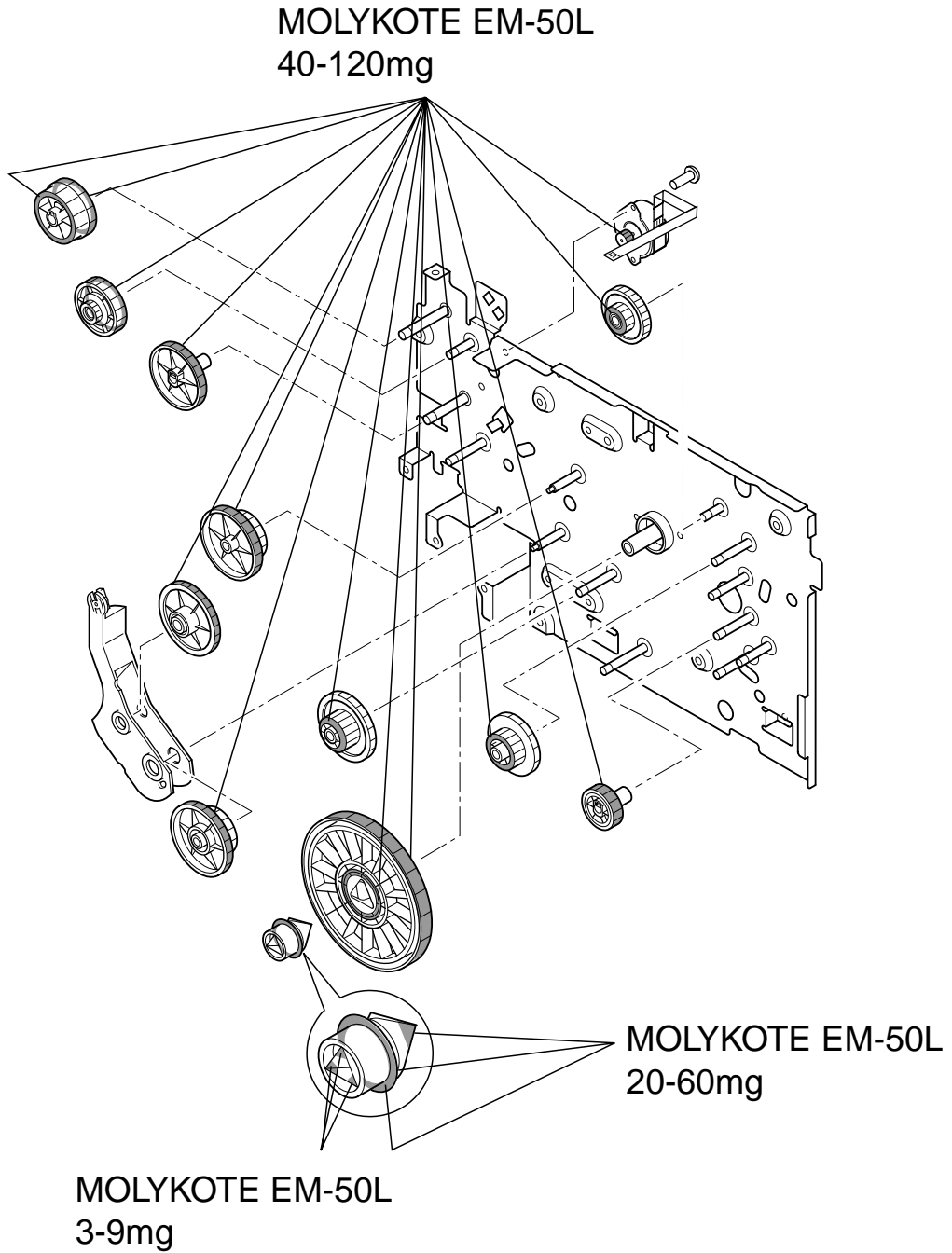
See FIGURE 20 for the disassembly



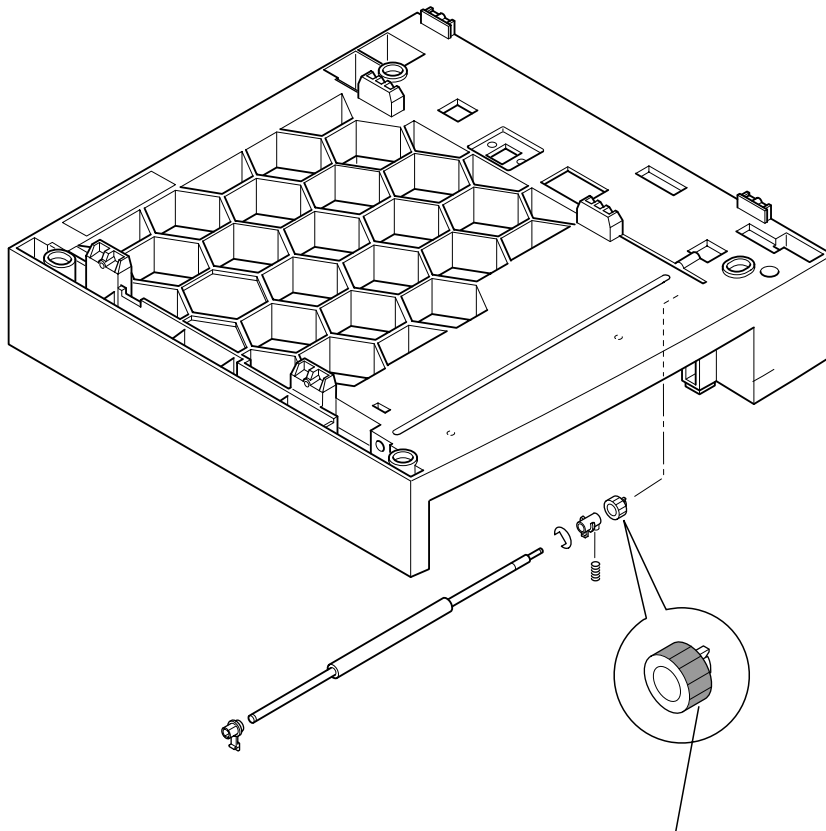
See FIGURE 21 for the disassembly



See FIGURE 22, 23 for the disassembly

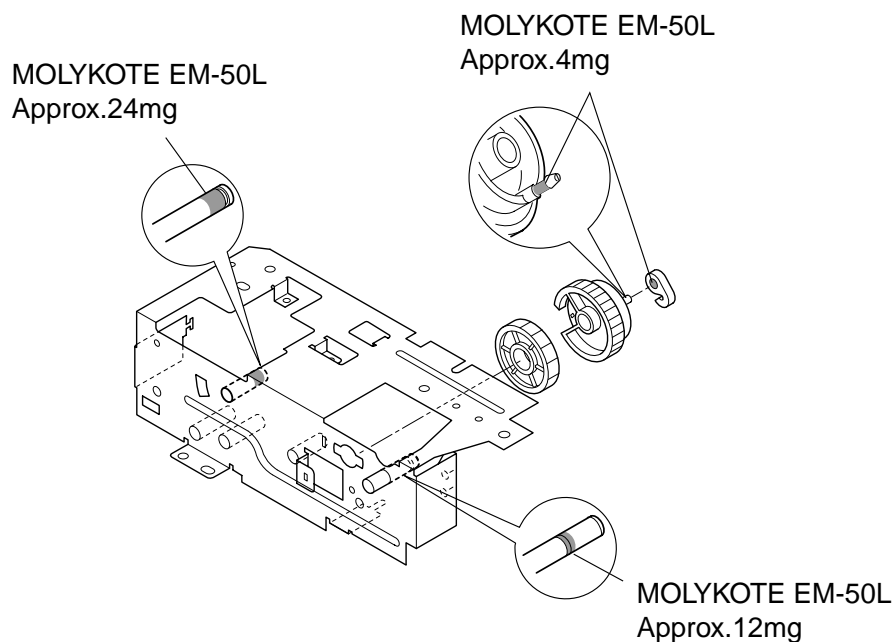


See FIGURE 25 for the disassembly

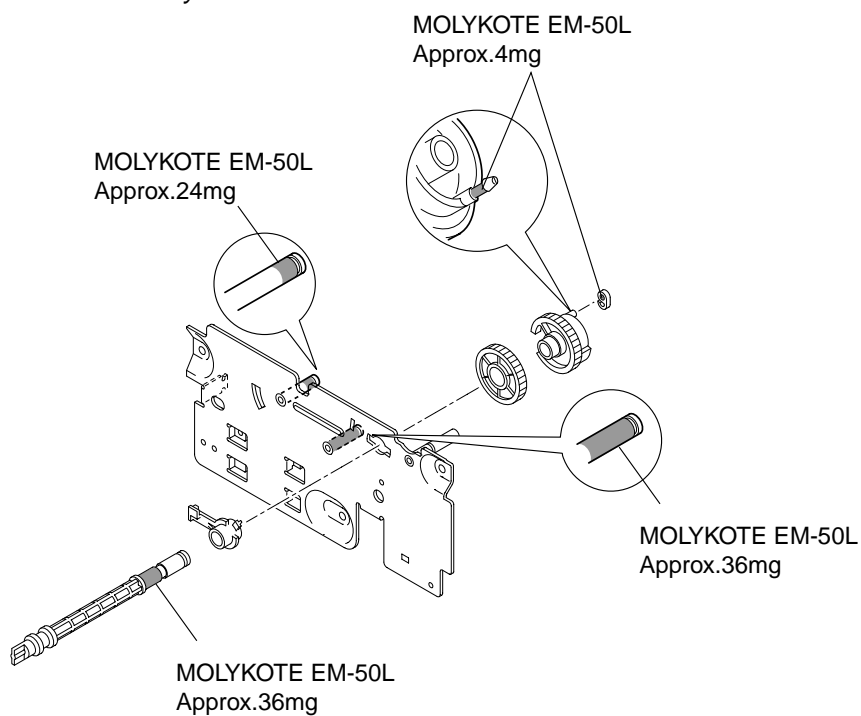


MOLYKOTE EM-50L
Approx.36mg

See FIGURE 29 for the disassembly

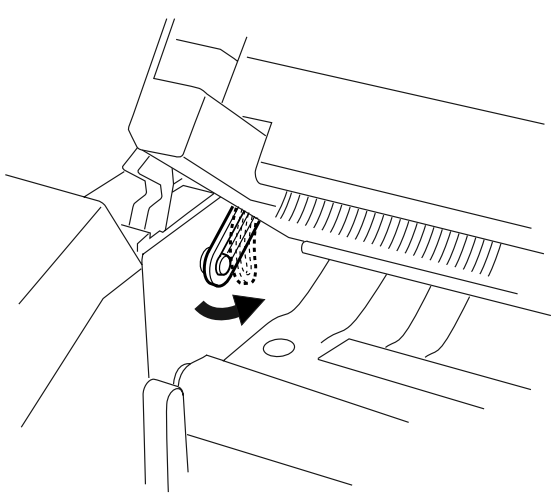
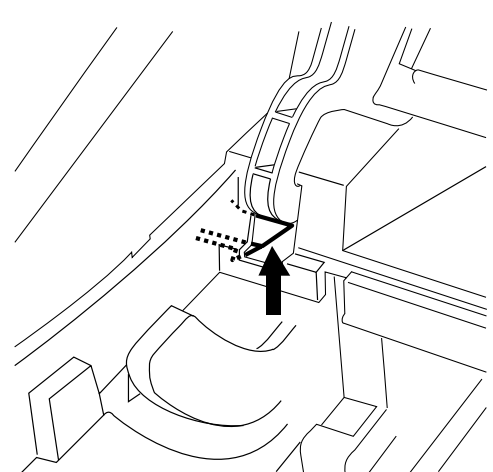
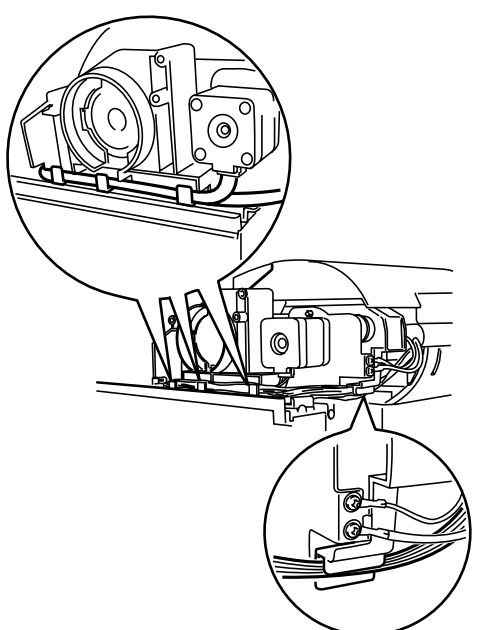
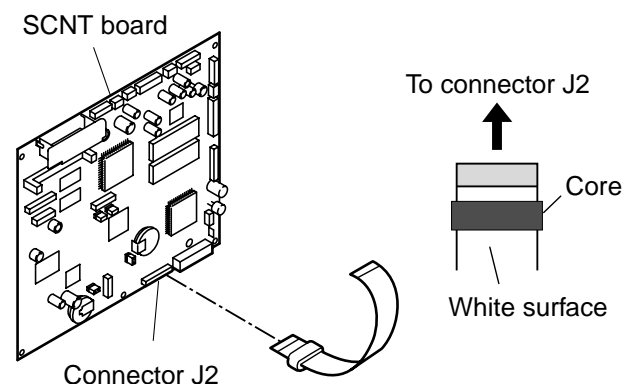


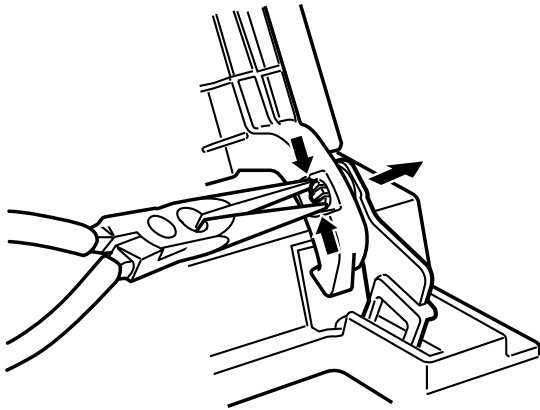
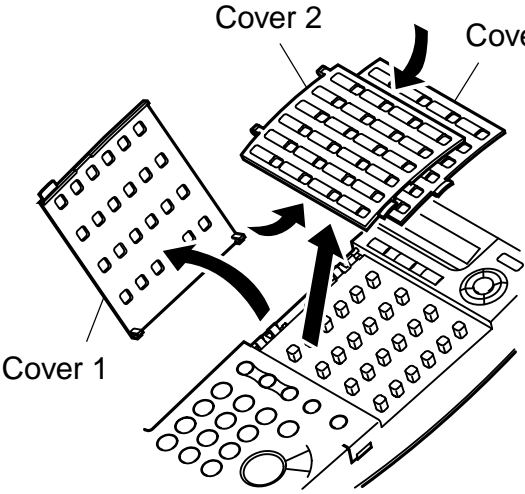
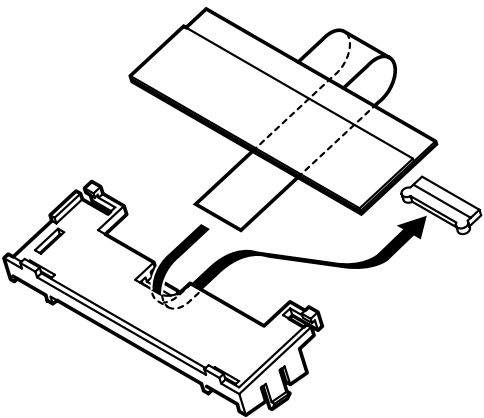
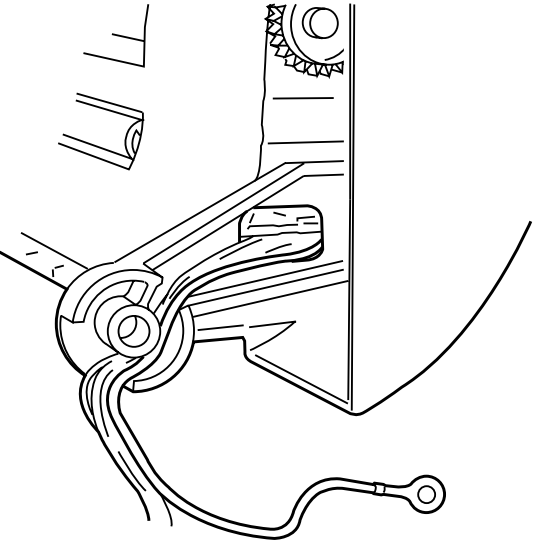
See FIGURE 30 for the disassembly

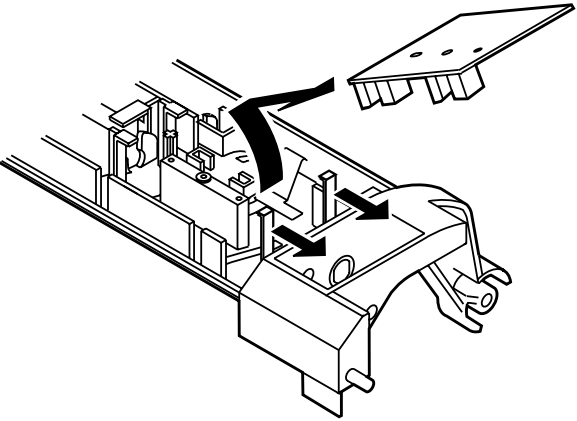
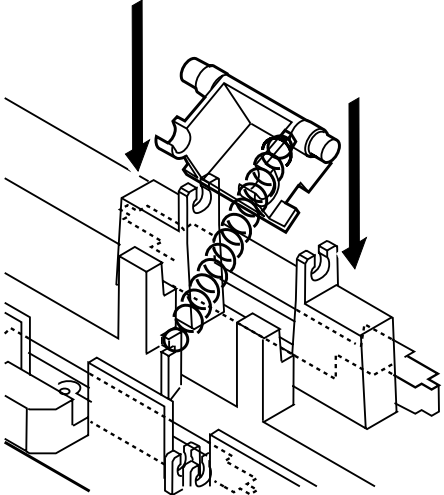
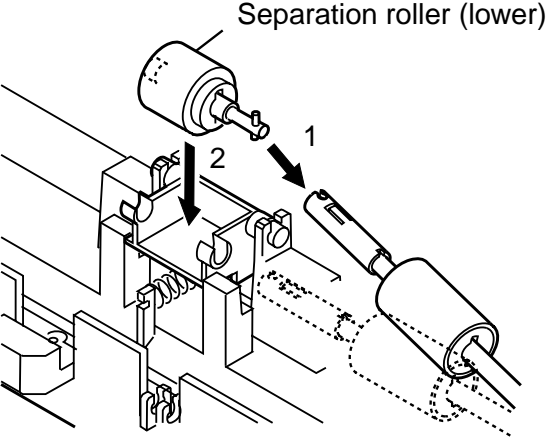
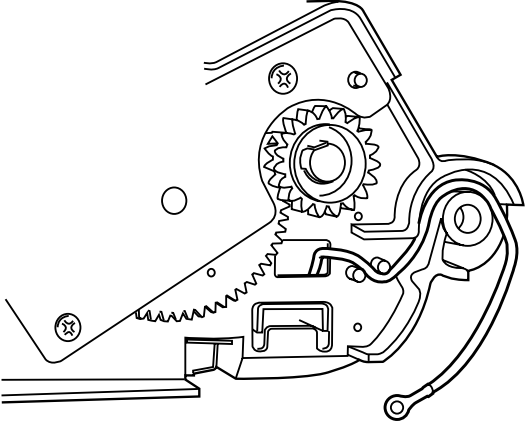


See FIGURE 40 for the disassembly

5. GUIDE TO REPLACEMENT

<p>FIGURE 3-a</p>	<p>See Page 2-5/7</p>	<p>FIGURE 3-b</p>	<p>See Page 2-5/7</p>
 <p>Be sure to remove the stopper first as shown before opening the upper/middle frame ass'y.</p>	 <p>While freeing the claw, detach the left cover.</p>		
<p>FIGURE 6-a</p>	<p>See Page 2-11/13</p>	<p>FIGURE 9-a</p>	<p>See Page 2-17</p>
 <p>Be sure to route the cable as shown.</p>	 <p>When connecting the flat cable to the connector J2 of the SCNT board, face up the white flat cable surface, and connect the core side of the flat cable to the SCNT board.</p>		

<p>FIGURE 10-a</p>	<p>See Page 2-19</p>	<p>FIGURE 17-a</p>	<p>See Page 2-33</p>
 <p>Using a pair of needle-nosed pliers, snip the joint pictured in the diagram and remove it.</p>	 <p>Open one-touch dial cover 1, remove the claw, and take off the cover. Bend one-touch dial covers 2 and 3 as shown by the arrows and remove them.</p>		
<p>FIGURE 17-b</p>	<p>See Page 2-33</p>	<p>FIGURE 19-a</p>	<p>See Page 2-37</p>
 <p>Be sure to route the flat cable of the LCD unit as shown for connection to its connector.</p>	 <p>Feed the sensor board cable and grounding wire through the groove in the right side of the shaft as shown in the diagram.</p>		

<p>FIGURE 20-a</p>	<p>See Page 2-39</p>	<p>FIGURE 21-a</p>	<p>See Page 2-41</p>
 <p>After removing the claws from the two places on the sensor board, lift the board slightly in the direction of the claws, and pull it off to the right.</p>	 <p>After hooking the spring onto the separation roller holder hook, hook the other end of the spring onto the hook on the frame side, incline the holder as shown in the diagram and stick it onto the bushing. At this time, be careful not to stretch the spring too much.</p>		
<p>FIGURE 21-b</p>	<p>See Page 2-41</p>	<p>FIGURE 21-c</p>	<p>See Page 2-41</p>
 <p>After attaching the separation roller (lower) to the torque limiter, fix the separation roller (lower) to the holder.</p>	 <p>After passing the grounding wire through the hole in the right side of the frame as shown in the diagram, pass it through space between the 2 bosses, and feed it through the groove on the top side of the shaft.</p>		

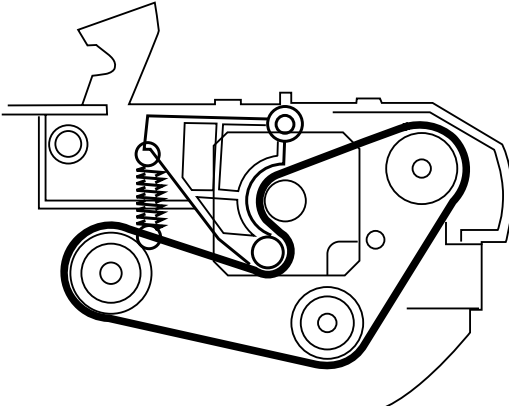
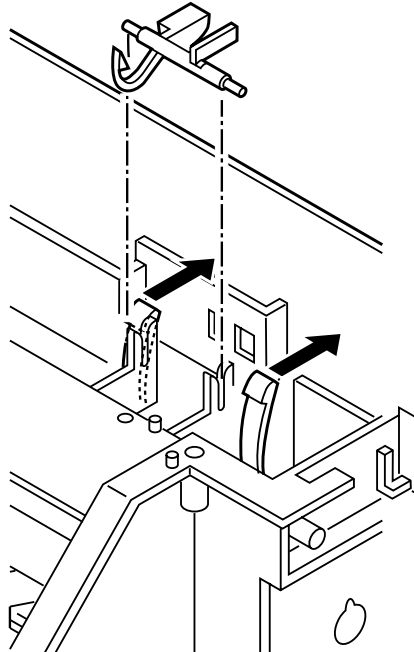
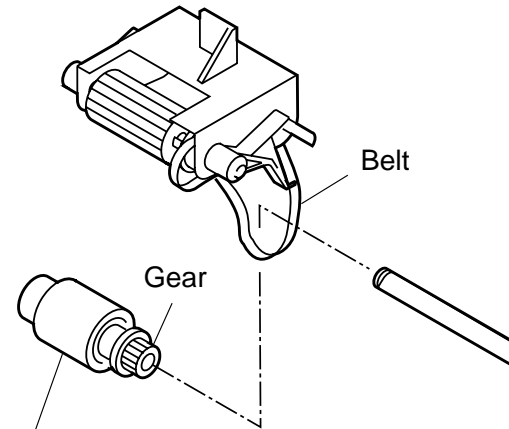
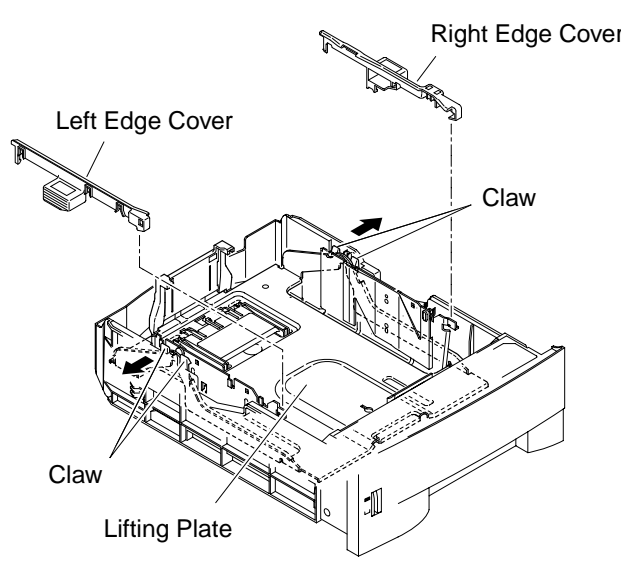
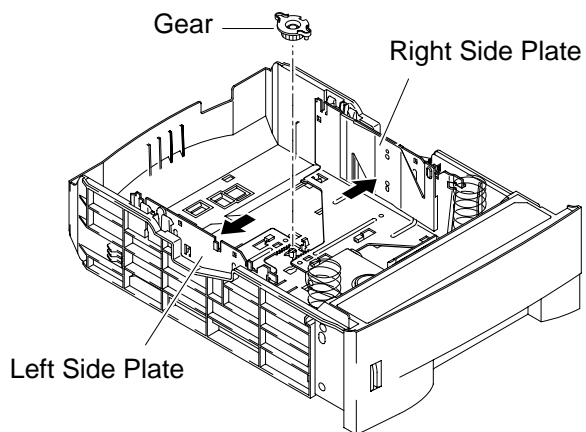
<p>FIGURE 22-a</p>	<p>See Page 2-43</p>	<p>FIGURE 23-a</p>	<p>See Page 2-45</p>
 <p>Attach the belt as shown in the diagram.</p>	 <p>Bend the 2 claws as indicated by the arrows, and remove the arm.</p>		
<p>FIGURE 24-a</p>	<p>See Page 2-47</p>	<p>FIGURE 41-a</p>	<p>See Page 2-81</p>
 <p>Separation roller (upper)</p> <p>Gear</p> <p>Belt</p> <p>When attaching the separation roller (upper), after hooking the roller gear on the belt, pass it over the shaft.</p>	 <p>Right Edge Cover</p> <p>Left Edge Cover</p> <p>Claw</p> <p>Claw</p> <p>Lifting Plate</p> <p>To remove the lifting plate, be sure first to remove the left and right edge covers; then, while spreading the left and right claws outward, lift it to detach.</p>		

FIGURE 41-b

See Page
2-81



When mounting the gear, be sure that the side plates are spread farthest apart.

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6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
CK-8006-000	51 - T1	ELECTRICITY GREASE (IF-20)	HB1-5248-000	17 - 2	COVER, ONE TOUCH DIAL 2
FG3-1587-000	45 - 1	G3 FAX BOARD PCB ASSEMBLY	HB1-5249-000	17 - 3	COVER, ONE TOUCH DIAL 3
FG3-2497-000	45 - 2	DIMM ASS'Y	HB1-5263-000	17 - 4	COVER, SWITCH
FG3-2973-000	36 - 1	PCL BOARD ASS'Y	HB1-5272-000	11 - 2	COVER, FRONT
	48 - 1		HB1-5273-000	8 - 1	COVER, FRONT, RIGHT
FG3-2974-000	36 - 2	DIMM ASS'Y	HB1-5274-000	18 - 1	STOPPER
	48 - 2		HB1-5277-000	16 - 1	TRAY, EXTENSION
FH4-1402-000	45 - IC34	IC, UPD703107GJ-UEN-025, MCU	HB1-5284-000	24 - 3	ROLLER
FH4-3848-000	32 - IC46	IC, MB87J1762PFVS, ASIC	HB1-5285-000	21 - 5	ROLLER, DOCUMENT FEED
	45 - IC46		HB1-5286-000	22 - 4	ROLLER, DOCUMENT FEED
FH4-6229-000	36 - IC2	IC, M4A3-32/32-10VC48C91A, PLD	HB1-5287-000	22 - 5	ROLLER, DOCUMENT EJECT
	48 - IC2		HB1-5298-000	21 - 6	ROLLER, SEPARATION (LOWER)
FH5-3411-000	1 - 11	CD-ROM, PCL/FAX DRIVER	HB1-5299-000	20 - 5	COVER, UPPER
	2 - 11		HB1-5300-000	20 - 6	COVER, DOCUMENT SIZE
	47 - 1		HB1-5303-000	20 - 7	ARM, DETECTION (DS/DWS)
FH5-3417-000	1 - 12	CD-ROM, NETWORK USER	HB1-5305-000	20 - 8	ARM, DETECTION (DFS)
	2 - 12		HB1-5306-000	21 - 7	COVER, READER, MIDDLE
	49 - 1		HB1-5307-000	19 - 2	SHAFT, RIGHT
FS1-1202-000	21 - 1	BUSHING, 8MM, NYLON (R), OL-10	HB1-5308-000	23 - 5	SHAFT, BELT TENSION ARM
	22 - 1		HB1-5310-000	20 - 6	COVER, DOCUMENT SIZE
FS1-1205-000	20 - 1	BUSHING	HB1-5312-000	10 - 2	COVER, CARTRIDGE
HB1-3856-000	1 - 1	TRAY, DOCUMENT EXIT	HB1-5313-000	3 - 2	COVER, LEFT
	2 - 1			4 - 2	
HB1-3858-030	22 - 2	COVER, READER, LOWER	HB1-5316-000	21 - 8	FRAME, READER, MIDDLE
HB1-3861-000	23 - 1	ARM, BELT TENSION	HB1-5325-000	41 - 1	PANEL, FRONT
HB1-3863-000	23 - 2	ARM, HOOK	HB1-5326-000	38 - 1	COVER, FRONT
HB1-3864-000	23 - 3	ARM, DETECTION (DES)	HB1-5327-000	38 - 2	COVER, LEFT
HB1-3868-000	19 - 1	SHAFT, LEFT	HB1-5328-000	38 - 3	COVER, RIGHT
HB1-3885-000	21 - 2	ELIMINATOR, STATIC CHARGE	HB1-5330-000	5 - 1	COVER, REAR, RIGHT
HB1-3887-000	21 - 3	ARM, DOCUMENT PRESSURE	HB1-5333-000	31 - 2	LABEL, ATTENTION
HB1-3902-040	20 - 2	FRAME, READER, UPPER	HB1-5334-000	41 - 2	LABEL, ATTENTION
HB1-3907-000	20 - 3	ARM, SEPARATION ROLLER	HB1-5337-000	47 - 2	SPONGE
HB1-3911-000	24 - 1	ROLLER, PICK-UP	HB1-5340-000	1 - 3	LABEL, ATTENTION
HB1-3915-000	24 - 2	STOPPER, DOCUMENT		2 - 3	
HB1-3927-020	22 - 2	COVER, READER, LOWER		37 - 2	
HB1-4357-000	1 - 2	LABEL, DESTINATION		42 - 2	
	2 - 2		HB1-5371-000	11 - 20	EMBLEM
HB1-4394-000	20 - 4	RETAINING RING (E-TYPE)	HB1-5372-000	11 - 20	EMBLEM
HB1-4395-000	21 - 4	RETAINING RING	HB1-5373-000	11 - 20	EMBLEM
	22 - 3		HF5-0648-000	12 - 1	PAPER FEED ROLLER UNIT
HB1-5163-000	23 - 4	FRAME, READER, LOWER	HF5-0651-000	30 - 1	FEEDER DRIVE GEAR UNIT
HB1-5165-000	10 - 1	COVER, TOP	HF5-0654-000	21 - 9	WHITE REFERENCE SHEET UNIT
HB1-5171-000	11 - 1	COVER, FACE-UP	HF5-0658-000	9 - 1	COVER, FRONT, RIGHT
HB1-5172-000	3 - 4	COVER, UPPER, LEFT	HG1-4365-000	8 - 2	NCU PCB ASSEMBLY
	4 - 4			9 - 2	
HB1-5201-000	31 - 1	PANEL, FRONT		44 - 1	
HB1-5209-000	3 - 1	COVER, RIGHT	HG5-1840-000	6 - 2	SPEAKER UNIT
	4 - 1			7 - 2	
HB1-5224-000	43 - 1	STAY, HANDSET HOLDER	HG5-2814-000	6 - 3	OPERATION PANEL ASS'Y
HB1-5226-000	28 - 1	COVER, BOTTOM, FEEDER		7 - 3	
HB1-5235-000	28 - 2	COVER, BOTTOM, FEEDER, RIGHT	HG5-2817-000	11 - 3	REAR COVER ASS'Y
HB1-5236-000	28 - 3	COVER, BOTTOM, FEEDER, LEFT	HG5-2819-000	11 - 4	PRINTER DRIVE ASS'Y
HB1-5247-000	17 - 1	COVER, ONE TOUCH DIAL 1	HG5-2820-000	10 - 3	TOP COVER UNIT

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HG5-2821-000	15 - 1	REGISTRATION ROLLER UNIT	HH2-3212-000	35 - 2	CABLE, FLAT, 40P
HG5-2823-000	13 - 1	FEED ROLLER UNIT	HH3-5392-000	8 - 6	POWER SUPPLY UNIT
HG5-2824-000	12 - 2	CABLE UNIT		9 - 6	
HG5-2826-000	12 - 3	LASER/SCANNER UNIT	HH4-3163-000	45 - IC44	IC, UPD7757GT-716, C-MOS
HG5-2827-000	12 - 4	FD DELIVERY ROLLER ASS'Y	HH4-3198-000	17 - 6	IC, BU12306-04, C-MOS
HG5-2828-000	12 - 5	FD DELIVERY ROLLER ASS'Y	HH4-3320-000	45 - IC43	IC, UPD82870GD-001-LML, ASIC
HG5-2832-000	12 - 20	FD DELIVERY ROLLER ASS'Y	HH4-3321-000	32 - IC16	IC, UPD65882GC-015-8EU, ASIC
HG5-2842-000	29 - 1	PAPER FEEDER DRIVE ASS'Y		45 - IC16	
HG5-2847-000	28 - 4	LOWER FEED ROLLER UNIT	HH4-3502-000	32 - IC12	IC, MB87L4040PFV, ASIC
HG5-2854-000	43 - 2	HANDSET REST UNIT	HH4-3600-000	32 - IC43	IC, UPD89462GD-001-LML, ASIC
HG5-2856-000	1 - 4	DOCUMENT TRAY ASS'Y	HH4-3696-000	34 - IC901	IC, MB89068-104, MCU
	2 - 4		HH4-3699-000	32 - IC1	IC, MR27V1652ERA, OTP-ROM
HG5-2859-000	20 - 10	SEPARATION ROLLER ASS'Y(UPPER)	HH4-3700-000	32 - IC2	IC, MR27V1652ERA, OTP-ROM
HG5-2861-000	21 - 10	ADF CONNECTION SHAFT ASS'Y	HH4-3704-000	32 - IC34	IC, UPD703107AGJ-137-UEN, MCU
HG5-2864-000	22 - 6	CONTACT SENSOR UNIT	HH4-3790-000	32 - IC1	IC, MR27V1652ERA, OTP-ROM
HG5-2865-000	22 - 7	READ MOTOR UNIT		47 - 10	
HG5-2870-000	22 - 6	CONTACT SENSOR UNIT	HH4-3791-000	32 - IC2	IC, MR27V1652ERA, OTP-ROM
HG5-2874-000	20 - 9	SEPARATION MOTOR ASS'Y		47 - 11	
HG5-2880-000	39 - 7	PAPER FEEDER DRIVE ASS'Y	HH7-2120-000	33 - T1	AUDIO TRANSFORMER
HG5-3062-000	8 - 3	SCNT BOARD ASS'Y	HH7-2212-000	46 - 1	STAMP UNIT
HG5-3063-000	36 - 3	NIC BOARD ASS'Y	HH7-2481-000	33 - T51	HYBRID TRANSFORMER
	49 - 2		HH7-2591-000	43 - 3	HANDSET UNIT
HG5-3065-000	23 - 6	CS RELAY BOARD ASS'Y	HH7-2683-000	17 - 7	LCD UNIT
HG5-3066-000	20 - 11	SENSOR BOARD ASS'Y	HH7-2687-000	11 - 14	MOTOR
HG5-3067-000	34 - 1	ECU BOARD ASS'Y	HS5-0369-000	22 - 9	GEAR, 18T
HG5-3068-000	35 - 1	EPU BOARD ASS'Y	HS5-0370-000	21 - 11	GEAR, 19T/17T
HG5-3069-000	17 - 5	OPCNT BOARD ASS'Y	HS5-0371-000	21 - 12	GEAR, 61T/35T
HG5-3070-000	9 - 11	USB BOARD ASS'Y	HS5-0372-000	20 - 12	GEAR, 29T/22T
	49 - 3		HS5-0373-000	20 - 13	GEAR, 25T/22T
HG5-3071-000	8 - 4	MODULAR BOARD ASS'Y	HS5-1104-000	29 - 3	BUSHING, LEFT
	9 - 4		HS5-2184-000	20 - 14	SPRING
HG5-3072-000	44 - 2	MODULAR BOARD ASS'Y	HS5-2185-000	20 - 15	SPRING
HG5-3080-000	9 - 12	CABLE WITH CONNECTOR, 10P	HS5-2261-000	29 - 4	SPRING
	47 - 4		HS5-2262-000	30 - 2	SPRING
HG5-3081-000	9 - 13	CABLE WITH CONNECTOR, 5P	HS5-2264-000	23 - 7	SPRING, DES
	49 - 4		HS5-2265-000	21 - 13	SPRING
HG5-3089-000	29 - 2	FEEDER BOARD ASS'Y	HS5-2266-000	30 - 3	SPRING
HG5-3090-000	44 - 3	CABLE WITH CONNECTOR, 14P	HS5-2267-000	21 - 14	SPRING
HG5-3092-000	44 - 4	CABLE WITH CONNECTOR, 40P	HS5-2268-000	22 - 10	SPRING, BELT, TENSION
HG5-3093-000	44 - 5	CABLE WITH CONNECTOR, 6P	HS5-2269-000	23 - 8	SPRING, HOOK
HG5-3097-000	15 - 2	CABLE UNIT	HS5-3027-000	22 - 11	GEAR, 38T
HG5-3221-000	9 - 3	SCNT BOARD ASS'Y	HS5-6086-000	20 - 16	ROLLER, BACK UP
HH2-2830-000	1 - 5	CORD, MODULAR, 2W		21 - 15	
	2 - 5		HS5-6087-000	23 - 9	COLLAR, BELT TENSION ARM
	44 - 6		HT1-2187-000	1 - 7	REFERENCE GUIDE (ENGLISH)
HH2-3207-000	22 - 8	CABLE, FLAT, 12P		2 - 7	
HH2-3208-000	9 - 14	CABLE, FLAT, 40P	HT1-2188-000	1 - 8	FACSIMILE GUIDE (ENGLISH)
	47 - 5			2 - 8	
HH2-3209-000	1 - 6	CORD, POWER SUPPLY	HT1-2193-000	1 - 9	SENDING GUIDE (ENGLISH)
	2 - 6			2 - 9	
HH2-3210-000	8 - 5	CABLE, FLAT, 23P		49 - 5	
	9 - 5		HT1-2203-000	1 - 10	SETUP GUIDE (ENGLISH)
HH2-3211-000	44 - 7	CABLE, FLAT, 23P		2 - 10	

LASER CLASS 730i/720i/710 6.NUMERICAL INDEX

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HT1-2203-000	47 - 3	SETUP GUIDE (ENGLISH)	RB2-6304-000	27 - 7	ROLLER, PAPER PICK-UP
HY9-0007-000	51 - T2	LUBE, MOLYKOTE EM-50L, GREASE		29 - 10	
HY9-0022-000	51 - T3	IC-REMOVING TOOL (24-64P)		39 - 4	
RB2-2836-000	14 - 1	LEVER, SENSOR	RB2-6310-000	27 - 8	ARM, PAPER SENSOR
RB2-2837-000	14 - 2	SPRING, TORSION	RB2-6314-000	27 - 9	SPRING, TENSION
RB2-2843-000	15 - 3	SPRING, TORSION	RB2-6318-000	27 - 10	ROLLER, FEED
RB2-2892-000	27 - 1	ROLLER	RB2-6321-000	27 - 11	SPRING, TORSION
	29 - 5		RB2-6349-000	31 - 8	PAD, SEPARATION
	39 - 1		RB2-6351-000	26 - 3	LEVER, DELIVERY
RB2-2895-000	27 - 2	BUSHING, RIGHT	RB2-6357-000	26 - 4	GUIDE, ENTRANCE
	29 - 6		RB2-6368-000	26 - 5	ROLLER, PRESSURE
	39 - 2		RB2-6372-000	26 - 6	ROLLER, DELIVERY
RB2-2896-000	27 - 3	BUSHING, LEFT	RB2-6374-000	26 - 7	ROLLER, DELIVERY
	29 - 7		RB2-6405-000	11 - 7	HINGE, LEFT
	39 - 3		RB2-6406-000	11 - 8	HINGE, RIGHT
RB2-2897-000	27 - 4	BUSHING	RB2-6448-000	39 - 5	ARM, SENSOR
RB2-2900-000	14 - 3	ROLLER, PICK-UP	RB2-6453-000	38 - 6	COVER, SENSOR
RB2-2904-000	14 - 4	ROLLER	RB2-6458-000	41 - 4	BODY, CASSETTE
RB2-2926-000	15 - 4	BUSHING, TRANSFER, RIGHT	RB2-6459-000	41 - 5	ARM, PAD
RB2-2973-000	26 - 1	BUSHING	RB2-6463-000	41 - 6	COVER, RIGHT EDGE
RB2-2978-000	26 - 2	SPRING, COMPRESSION	RB2-6464-000	41 - 7	COVER, LEFT EDGE
RB2-3001-000	31 - 3	BODY, CASSETTE	RB2-6467-000	41 - 8	COVER, REAR EDGE
RB2-3004-000	31 - 4	ARM, RELEASE, LEFT	RB2-6469-000	41 - 9	PLATE, END
RB2-3005-000	31 - 5	ARM, RELEASE, RIGHT	RB2-6471-000	41 - 10	GEAR, 20T
RB2-3007-000	31 - 6	SHEET, SEPARATION	RB2-6474-000	41 - 11	PAD, SEPARATION
	41 - 3		RF5-2609-000	26 - 8	HOLDER, CONTACT
RB2-3013-000	31 - 7	HOLDER, SEPARATION PAD	RF5-3272-000	14 - 9	PAD, SEPARATION
RB2-3036-000	11 - 5	TRAY, PAPER PICK-UP	RF5-3279-000	35 - 3	HOLDER, SENSOR LEVER
RB2-3037-000	11 - 6	TRAY, SUB	RF5-3304-000	40 - 1	GEAR, 31T/26T
RB2-3040-000	14 - 5	GEAR, 26T	RG5-4128-000	14 - 10	MP PICK-UP ASS'Y
RB2-3043-000	14 - 6	BUSHING, LEFT	RG5-4156-000	14 - 11	CASSETTE PICK-UP GEAR ASS'Y
RB2-3044-000	14 - 7	BUSHING, RIGHT	RG5-4394-000	38 - 7	LOWER FEED ROLLER ASS'Y
RB2-3046-000	27 - 5	ROLLER	RG5-5542-000	12 - 21	FD DELIVERY ROLLER ASS'Y
RB2-3073-000	15 - 5	SHAFT, DRIVE, 1	RG5-5548-000	12 - 6	REVERSE GUIDE ASS'Y
RB2-3474-000	29 - 8	LEVER, SENSOR	RG5-5550-000	15 - 13	TRANSFER ROLLER ASS'Y
RB2-3489-000	38 - 4	COVER, LOWER, LEFT	RG5-5551-000	14 - 12	CASSETTE PAPER PICK-UP ASS'Y
RB2-3490-000	29 - 9	ROLLER, FEED	RG5-5552-000	12 - 7	DUPLEX SOLENOID ASS'Y
RB2-6248-000	14 - 8	DAMPER, ASS'Y	RG5-5553-000	13 - 3	POSITION GUIDE ASS'Y
RB2-6249-000	13 - 2	HINGE, FEED GUIDE	RG5-5554-000	13 - 4	DUPLEX FEED GUIDE ASS'Y
RB2-6264-000	15 - 6	ARM, SENSOR	RG5-5559-000	12 - 8	FIXING ASS'Y
RB2-6268-000	15 - 7	PULLEY	RG5-5560-070	26 - 9	FIXING FILM ASS'Y
RB2-6269-000	15 - 8	SHAFT, DRIVE, FRONT	RG5-5561-000	26 - 10	UPPER DELIVERY GUIDE ASS'Y
RB2-6270-000	15 - 9	BELT, PAPER FEED, 3	RG5-5576-000	11 - 13	MULTI-PURPOSE TRAY ASS'Y
RB2-6272-000	15 - 10	BELT, PAPER FEED, 1	RG5-5577-000	15 - 14	GEAR ASS'Y
RB2-6273-000	15 - 11	BELT, PAPER FEED, 2	RG5-5621-000	39 - 6	FEED ROLLER ASS'Y
RB2-6274-000	15 - 12	SHAFT, DRIVE, REAR	RG5-5626-000	41 - 12	LEFT SIDE PLATE ASS'Y
RB2-6285-000	11 - 9	GUIDE, PAPER REAR	RG5-5627-000	41 - 13	RIGHT SIDE PLATE ASS'Y
RB2-6287-000	11 - 10	TRAY, FACE-UP	RG5-5630-000	40 - 2	PAPER FEEDER DRIVER PCB ASS'Y
RB2-6288-000	11 - 11	ROLLER, GUIDE	RH2-5427-000	12 - 9	FLAT CABLE, LASER
RB2-6289-000	11 - 12	SPRING, TORSION	RH7-1461-000	25 - 1	MOTOR, DC 23V
RB2-6297-000	28 - 5	FOOT, RUBBER	RH7-1463-000	11 - 15	FAN
	38 - 5		RH7-5213-000	30 - 4	SOLENOID
RB2-6302-000	27 - 6	ROLLER, FEED	RH7-5270-000	12 - 10	SOLENOID

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
RH7-5273-000	12 - 11	SOLENOID	XA9-1226-000	26 - 16	SCREW, W/WASHER, M3X8
RH7-5276-000	40 - 3	SOLENOID		35 - 4	
RH7-6051-000	12 - 12	MICROSWITCH		40 - 7	
RS6-0441-000	12 - 13	GEAR, 15T	XA9-1262-000	3 - 3	SCREW, M4X10
RS6-0445-000	14 - 13	GEAR, 14T		4 - 3	
RS6-0464-000	15 - 15	GEAR, 20T		5 - 2	
RS6-0501-000	29 - 11	GEAR, 15T		6 - 4	
RS6-0906-000	27 - 12	GEAR, 15T		7 - 4	
RS6-0907-000	27 - 13	GEAR, 24T		10 - 4	
RS6-0921-000	26 - 11	GEAR, 14T		11 - 17	
RS6-0922-000	26 - 12	GEAR, 16T		12 - 15	
RS6-0923-000	26 - 13	GEAR, 27T		13 - 5	
RS6-2020-000	31 - 9	SPRING, COMPRESSION		14 - 16	
RS6-2021-000	31 - 10	SPRING, COMPRESSION		15 - 18	
RS6-2022-000	15 - 16	SPRING, COMPRESSION	XA9-1273-000	12 - 16	SCREW, TP, M4X12
RS6-2025-000	14 - 14	SPRING, TENSION	XA9-1292-000	12 - 17	SCREW, M4X14
RS6-2030-000	11 - 16	SPRING, TENSION	XA9-1316-000	38 - 9	SCREW, TP, M4X10
RS6-2035-000	31 - 11	SPRING, COMPRESSION	XB1-1300-607	36 - 4	SCREW, PH3X10 (S)
RS6-2061-000	40 - 4	SPRING, TENSION		48 - 3	
RS6-2375-000	12 - 14	SPRING, COMPRESSION	XB1-2300-407	48 - 4	SCREW, BH3X4 (S)
RS6-2395-000	41 - 14	SPRING, COMPRESSION	XB1-2300-605	25 - 3	SCREW, MACHINE M3X6
RS6-2396-000	41 - 15	SPRING, COMPRESSION	XB1-2300-807	6 - 5	SCREW, CROSS-RECESS, FCH
RS6-2397-000	40 - 5	SPRING, TENSION		7 - 5	
RS6-2398-000	39 - 8	SPRING, COMPRESSION		8 - 7	
VS1-6173-006	28 - 6	CONNECTOR, 6P		9 - 7	
VS1-6174-006	39 - 9	CONNECTOR, 6P		10 - 5	
VS1-6174-012	29 - 12	CONNECTOR, 12P		18 - 2	
VT2-0013-080	9 - 15	SUPPORT, PCB		20 - 18	
	49 - 6			21 - 16	
WE8-5305-000	9 - 16	FERRITE, CORE		22 - 14	
	47 - 6			36 - 5	
WG8-5362-000	22 - 12	PHOTO-INTERRUPTER, TLP1241		44 - 8	
WG8-5364-000	14 - 15	IC,PHOTO-INTERRUPTER,GP1SQ73P		45 - 4	
	15 - 17			47 - 8	
	25 - 2			48 - 5	
	27 - 14			49 - 8	
	39 - 10		XB2-7300-607	8 - 8	SCREW, M3X6
WG8-5382-000	26 - 14	PHOTO INTERRUPTER TLP1242		9 - 8	
	29 - 13			10 - 6	
WK1-5047-000	32 - BAT1	LITHIUM BATTERY, CR2450HC22NC		11 - 18	
WK1-5101-000	32 - BAT2	LITHIUM BATTERY, VL2330/G1A		12 - 18	
WS1-5397-000	32 - 1	PLUG, JUMPER	XB2-7400-607	29 - 15	SCREW, TOOTHED WASHER, M4X6
	45 - 3			39 - 12	
WT2-5737-000	47 - 7	CLIP, CABLE	XB4-7300-607	46 - 2	SCREW, TAP TIGHT, BINDING HEAD
	49 - 7		XB4-7300-807	8 - 9	SCREW, TAP TIGHT, BINDING HEAD
XA9-0429-000	43 - 4	SCREW (W)		9 - 9	
XA9-0476-000	20 - 17	SCREW, TP M3X8		17 - 8	
XA9-0606-000	38 - 8	SCREW, M4X10		20 - 19	
	39 - 11			21 - 17	
	41 - 16			22 - 13	
XA9-0836-000	40 - 6	SCREW, TP, M3X6		23 - 10	
XA9-0924-000	29 - 14	SCREW, W/WASHER, M3X8		44 - 9	
XA9-1223-000	26 - 15	SCREW, TP, M3X6	XB4-7301-207	43 - 5	SCREW, BH M3X12, S

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PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
XB4-7301-209	20 - 20	SCREW, SELF-TAPPING			
	21 - 18				
XB4-7400-607	20 - 21	SCREW, SELF-TAPPING, PANHEAD			
XB4-7400-809	27 - 15	SCREW, TAP, BINDING HEAD, M4X8			
	28 - 7				
	29 - 16				
XB4-7401-007	27 - 16	SCREW, PAN HEAD SELF-TAPPING			
XB4-7401-209	5 - 3	SCREW, BINDING HEAD, SELF-TPG			
	10 - 7				
	42 - 3				
XB4-7402-009	6 - 6	SCREW, SELF-TAPPING, M4X20			
	7 - 6				
XB6-7300-407	11 - 19	SCREW, TP, PH M3X4			
XB6-7300-607	3 - 5	SCREW, TP, M3X6			
	4 - 5				
	5 - 4				
	6 - 7				
	7 - 7				
	8 - 10				
	9 - 10				
	34 - 2				
XB6-7400-609	30 - 6	SCREW, MACHINE M4X6			
XD9-0136-000	29 - 17	RING, E			
	30 - 5				
	39 - 13				
	40 - 8				
XF2-1616-540	22 - 15	BELT, COGGED			

Canon