

# CFX-B380 IF

## MULTIFUNCTION SYSTEM

# PARTS CATALOG

REVISION 0

CFX-B380IF	H12-0662	120V	USA
G3 FAX OPTION MEMORY VI (2MB)	H11-4691	120V	USA

**Canon**

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#### DTP Systems

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4. LUBRICATIONS
5. GUIDE TO REPLACEMENT
6. NUMERICAL INDEX

# II. ABOUT THIS MANUAL

## 1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

## 2. PARTS LAYOUT & PARTS LIST

### Parts layout illustration

#### a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name.

Further, screws, nuts, washers, grip rings, pins and spacers are mentioned in the parts list.

**Note:** If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

#### b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product.

When a unit in the illustration can be disassemble further, a reference illustration page of the disassembly will be included.

Parts where grease is to be applied are displayed as "Lubrication". When replacing parts, or if grease has accidentally been wiped off, refer to "4". (LUBRICATIONS), and reapply the grease.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5". (GUIDE TO REPLACEMENT).

The letters (A), (B) etc.) in the illustration indicate the connection locations of cables and screws.

### Parts list

#### a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

#### b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers.

To order a part, indicate the part number clearly.

**Note:** Parts marked NPN are not service parts.

#### c) RANK

The service parts with N in the RANK column are order parts.

#### d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

#### e) DESCRIPTION

The DESCRIPTION column gives the part names in English.

To order a part, indicate the part name, too.

## 3. TOOL

This is a list of tools used for servicing products.

## 4. LUBRICATIONS

Where grease is to be applied in order to allow moving parts to work smoothly, and to increase conductivity, the type and amount of grease to be used will be mentioned.

## 5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

## 6. NUMERICAL INDEX

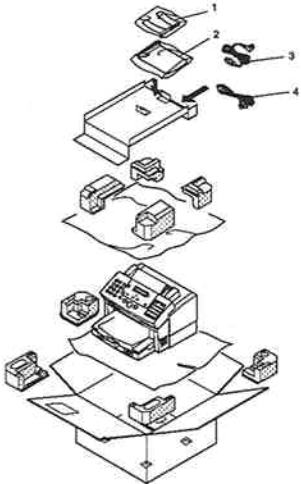
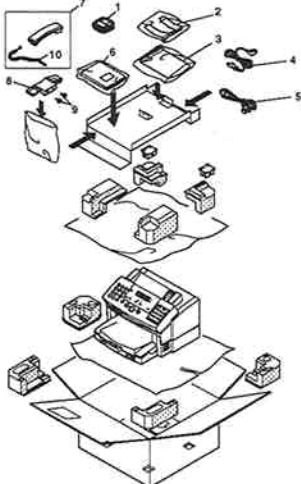
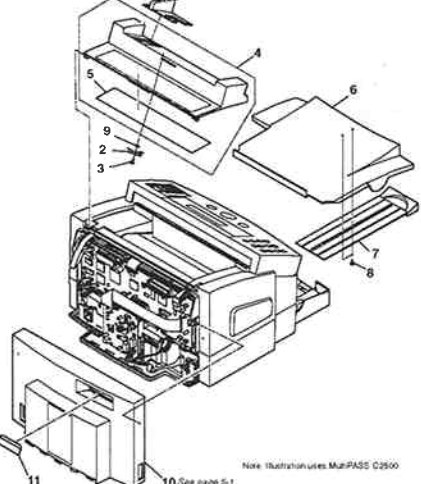
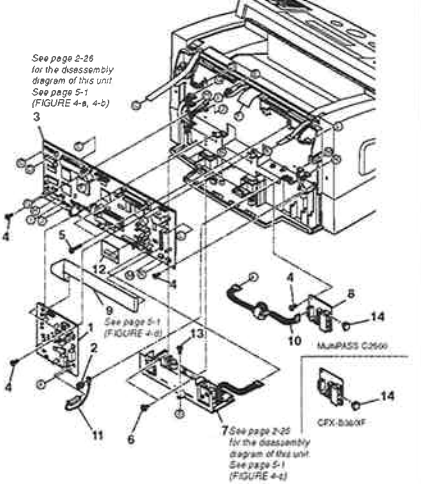
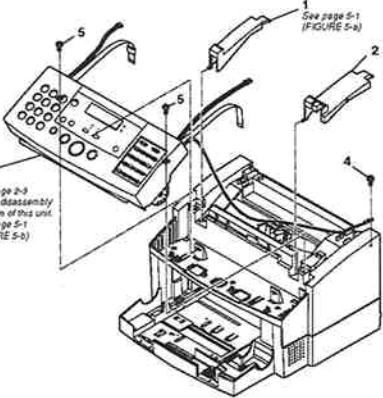
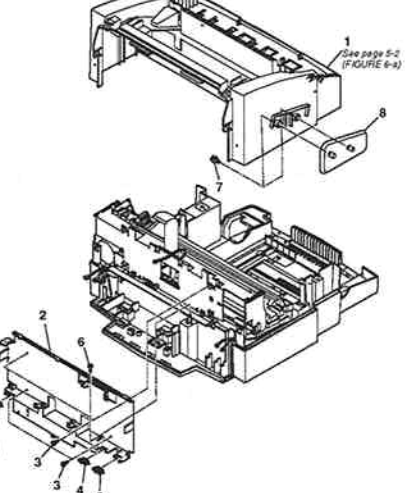
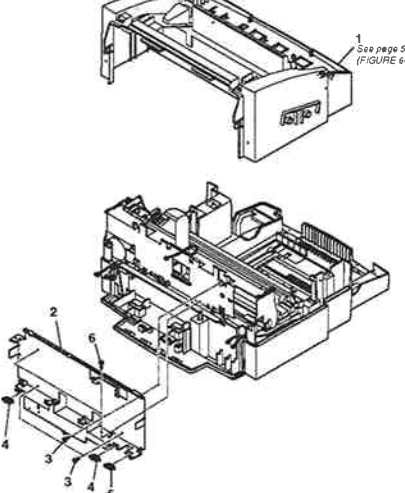
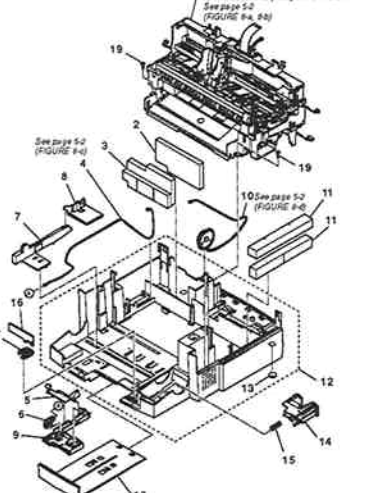
All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX.

### III. REVISION HISTORY

REVISION	CONTENT
0	Original



# 1. ILLUSTRATION INDEX

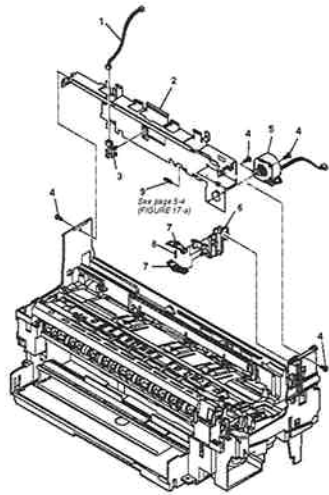
<b>FIGURE 1</b> MultiPASS C2500 PACKAGE CONTENTS	See Page 2 --1	<b>FIGURE 2</b> CFX-B380IF PACKAGE CONTENTS	See Page 2 --2	<b>FIGURE 3</b> COVER & PAPER TRAY	See Page 2 -3	<b>FIGURE 4</b> CIRCUIT BOARDS	See Page 2 --4
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<b>FIGURE 5</b> SCANNER UNIT & CABLE COVERS	See Page 2 --5	<b>FIGURE 6</b> MultiPASS C2500 UPPER COVER & CIRCUIT BOARD BASE	See Page 2 --6	<b>FIGURE 7</b> CFX-B380IF UPPER COVER & CIRCUIT BOARD BASE	See Page 2 --7	<b>FIGURE 8</b> MAIN FRAME ASS'Y & PRINT ASS'Y	See Page 2 --8
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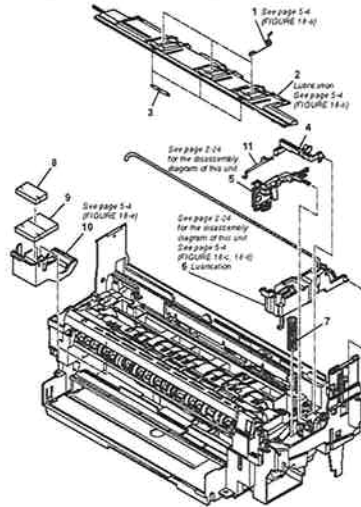
**FIGURE 17** HOME POSITION SENSOR & CARRIAGE MOTOR

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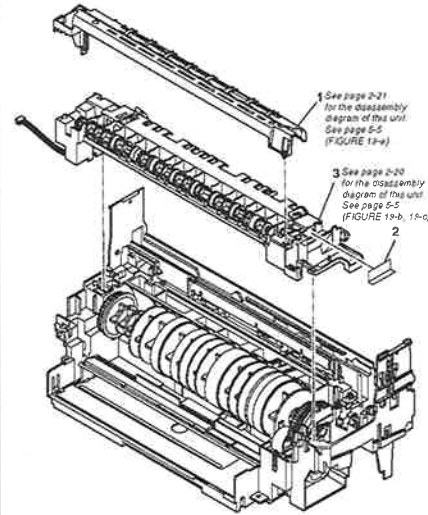
**FIGURE 18** PRESSURE PLATE & BJ CARTRIDGE CLEANING SECTION

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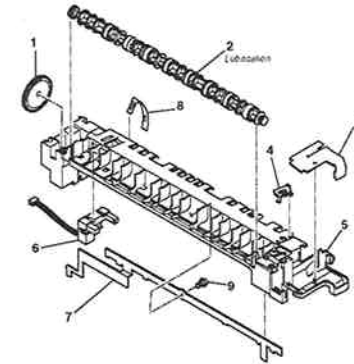
**FIGURE 19** SPURS PLATE ASS'Y

See Page 2 --19



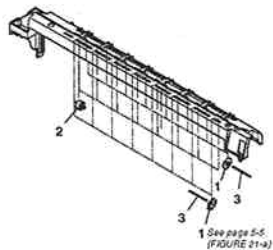
**FIGURE 20** PLATEN ASS'Y

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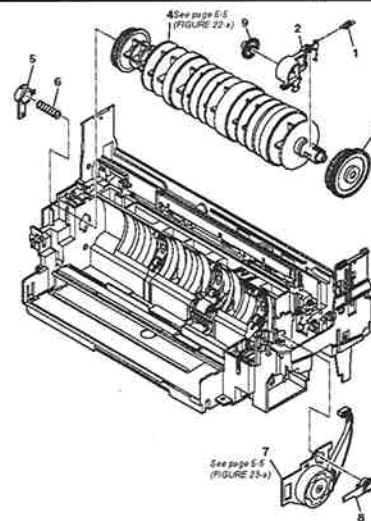
**FIGURE 21** SPURS

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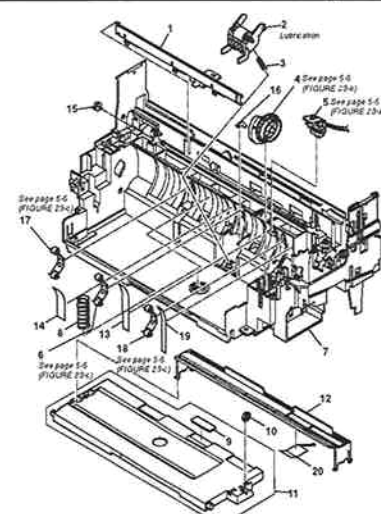
**FIGURE 22** PAPER FEED SECTION (1)

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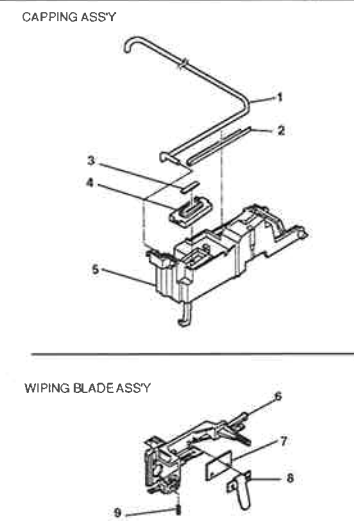
**FIGURE 23** PAPER FEED SECTION (2)

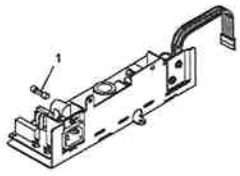
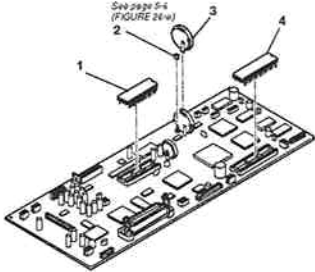
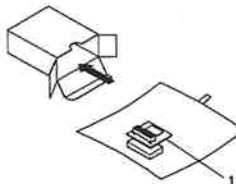

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**FIGURE 24** CAPPING ASS'Y & WIPING BLADE ASS'Y

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<p>FIGURE 25 FUSE, POWER SUPPLY</p>	<p>See Page 2 --25</p>	<p>FIGURE 26 SCNT BOARD ASS'Y</p>	<p>See Page 2 --26</p>	<p>FIGURE 27 G3 FAX OPTION MEMORY V1 (0.5MB) PACKAGE CONTENTS</p>	<p>See Page 2-27</p>	<p>FIGURE 28 TOOLS</p>	<p>See Page 3 --1</p>
							

## 2. PARTS LAYOUT & PARTS LIST

FIGURE 1 MultiPASS C2500 PACKAGE CONTENTS

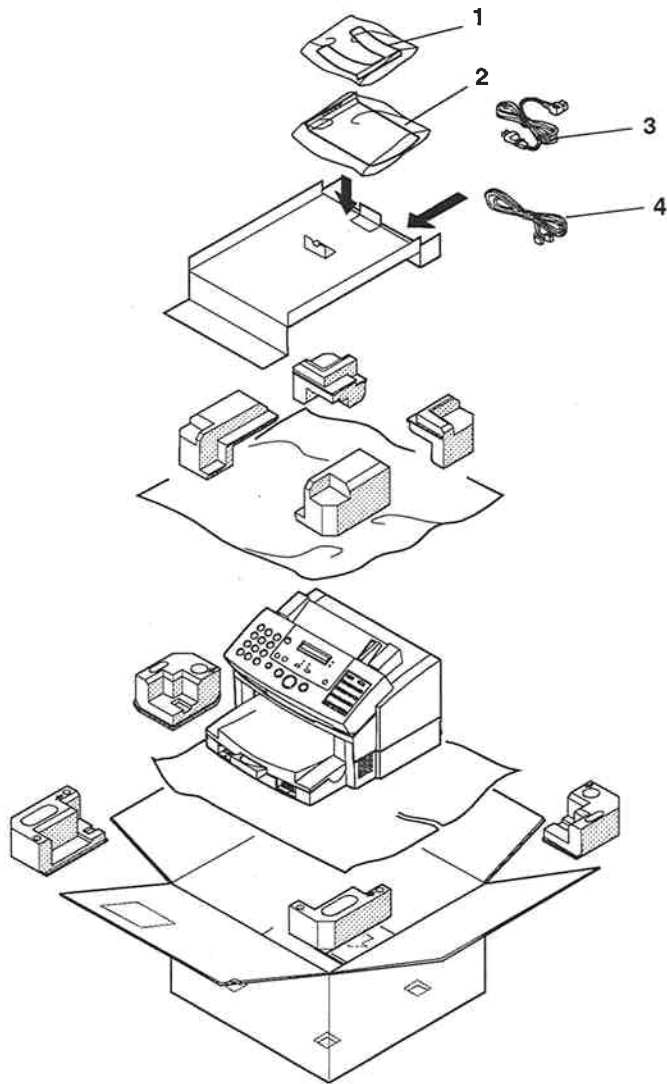


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
1 - 1	HB1-1427-000		1	GUIDE, EXIT DOCUMENT	
2	HB1-1490-000		1	TRAY, SUPPORT DOCUMENT	
3	WT3-5021-000		1	POWER SUPPLY CORD, 120V	
4	HH2-2484-000		1	MODULAR LINE CORD, 2W	





**FIGURE 4 CIRCUIT BOARDS**

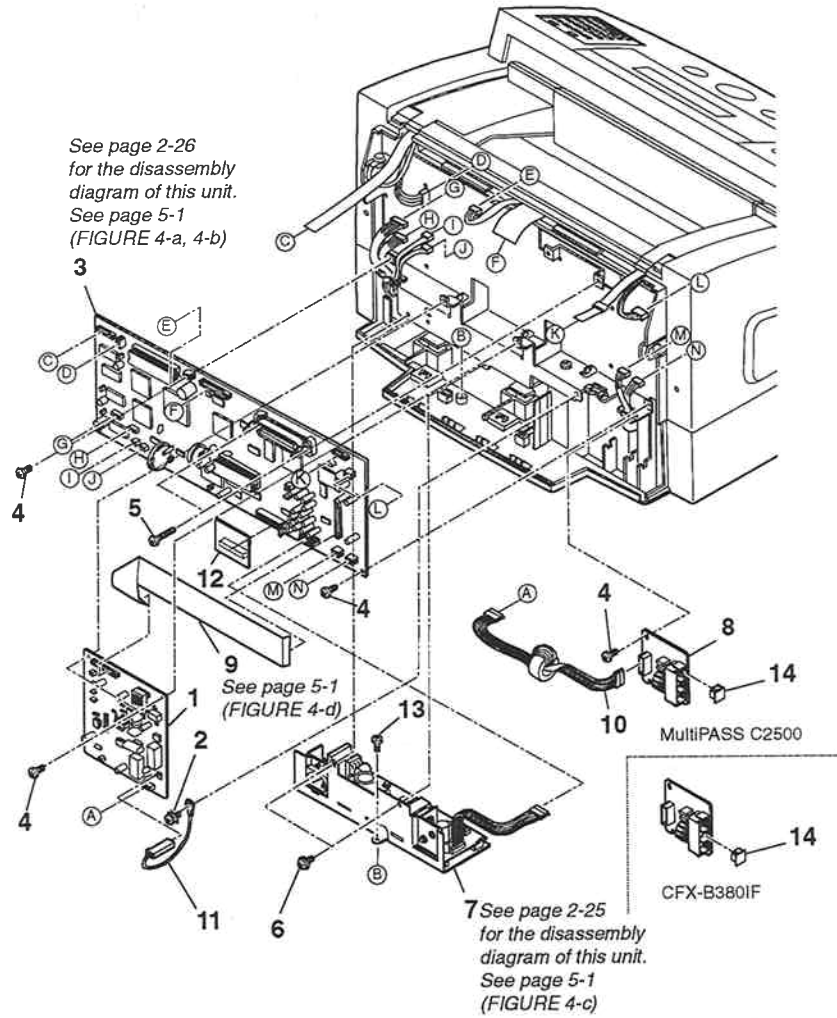


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
4- 1	HG5-0558-000		1	NCU BOARD ASSY	
2	XB2-7300-607		1	SCREW, M3X6	
3	HG5-0556-000		1	SCNT BOARD ASSY	
4	XB1-2300-607		5	SCREW, BH3X6(S)	
5	XB1-1301-207		2	SCREW, PH3X12 (S)	
6	XB6-7300-607		2	SCREW, TP, M3x6	
7	HH3-5291-000		1	POWER SUPPLY UNIT	
8	HG5-0561-000		1	MODULAR BOARD ASSY	
9	HH2-2515-000		1	FLAT CABLE (SCNT-NCU)	
10	HH2-2537-000		1	CABLE WITH CONNECTOR (NCU-MJB)	
11	HH2-2522-000		1	WIRE, GROUNDING	
12	HG5-0553-000	N	1	0.5MB MEMORY BOARD ASSY	
13	XB4-7301-007		1	SCREW, TAP TIGHT BHM3X10	
14	WS9-5038-000		1	SPACER, MODULAR	









FIGURE 8 MAIN FRAME ASS'Y & PRINT ASS'Y

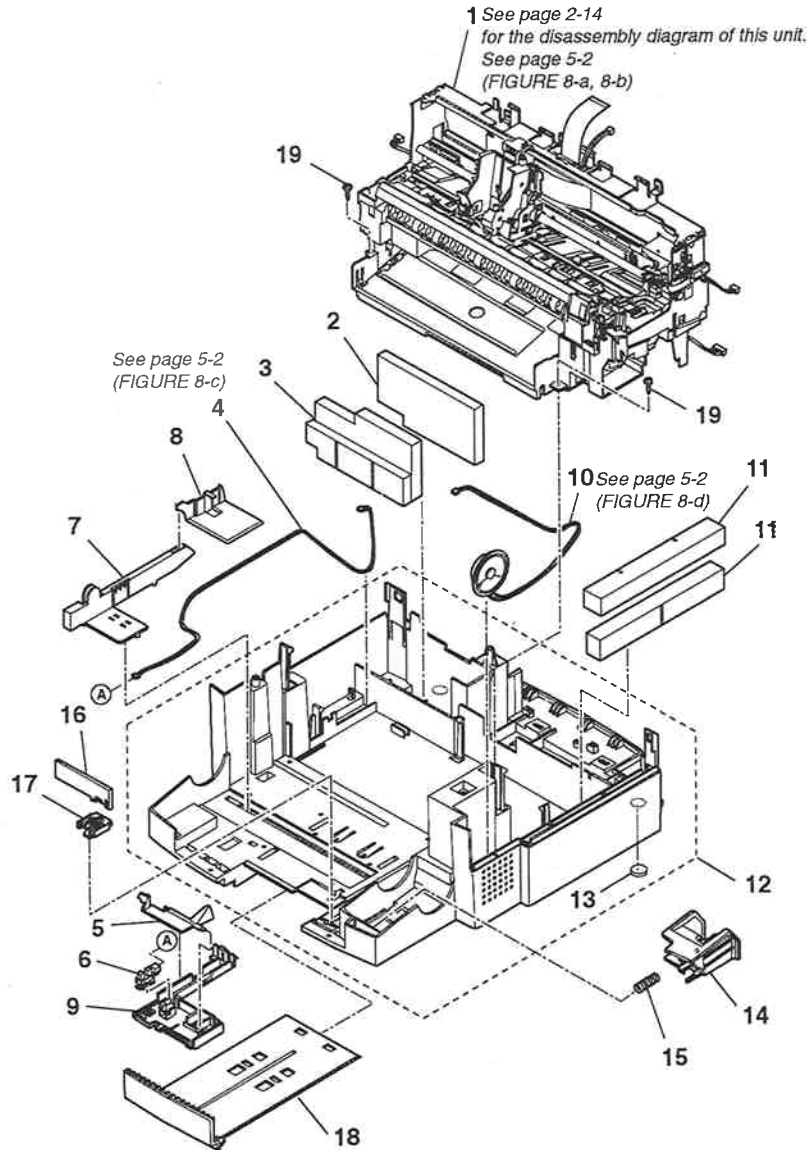


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
8-1	HG5-0523-000		1	PRINT ASSY	
	2		1	ABSORBER, WASTE INK A	
	3		1	ABSORBER, WASTE INK B	
	4		1	CABLE WITH CONNECTOR, 2P	
	5		1	ARM, PAPER DETECT	
	6		1	IC, PHOTO INTERRUPTER	
	7		1	GUIDE, RECORDING PAPER (LEFT) A	
	8		1	GUIDE, RECORDING PAPER (LEFT) B	
	9		1	COVER, RECORDING PAPER SENSOR	
	10		1	SPEAKER	
	11		2	ABSORBER, WASTE INK C	
	12	N	1	MAIN FRAME ASSY	
	13		2	FOOT, PRINTER	
	14		1	BJ CARTRIDGE HOLDER UNIT	
	15		1	SPRING, COIL	
	16		1	GUIDE, ENVELOPE A	
	17		1	GUIDE, ENVELOPE B	
	18		1	GUIDE, RECORDING PAPER (REAR)	
	19		2	SCREW, TAP TIGHT BHM3X10	

**FIGURE 9 OPERATION PANEL ASS'Y & SEPARATION GUIDE & SCANNER BASE UNIT**

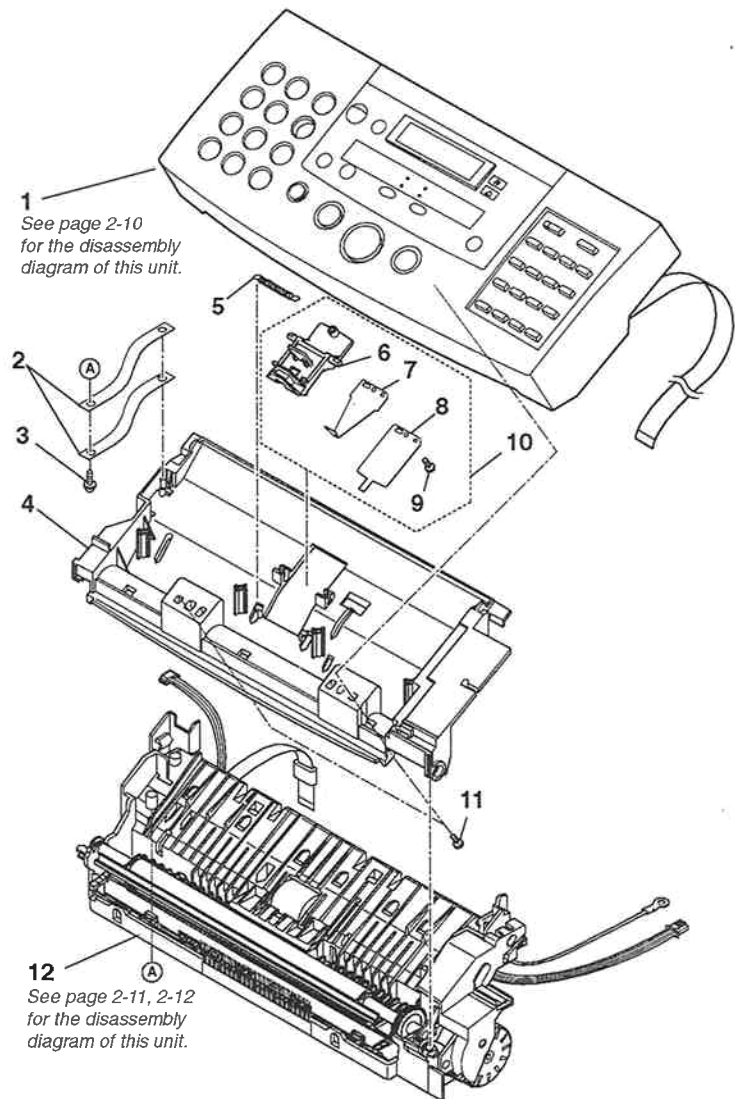
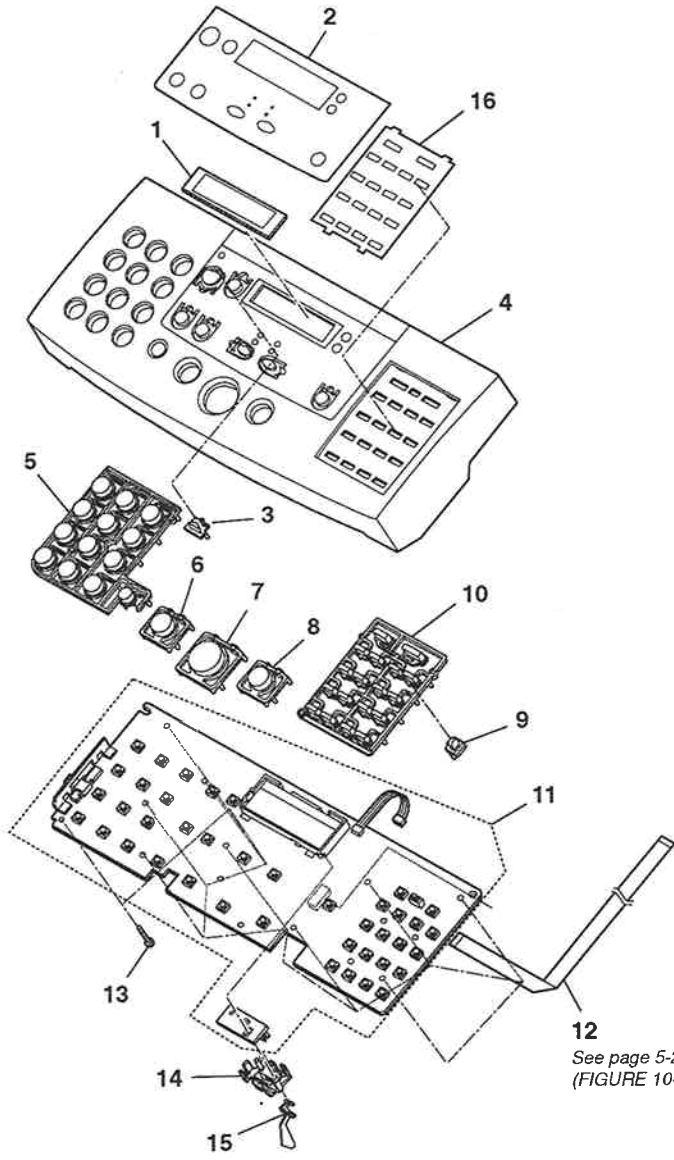


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
9 - 1	HG5-0586-000		1	OPERATION PANEL ASS'Y (C2500)	
	HG5-0601-000		1	OPERATION PANEL ASS'Y (B380IF)	
2	HB1-1200-000		2	BELT, STOPPER	
3	XA9-0476-000		1	SCREW, TP M3X8	
4	HB1-1199-000		1	COVER, DOCUMENT GUIDE, UPPER	
5	HS5-2041-000		1	SPRING, COIL	
6	HF5-0140-000		1	SEPARATION GUIDE UNIT	
7	HB1-1254-000		1	SPRING, LEAF, GUIDE	
8	HB1-1255-000		1	SHEET, SEPARATION GUIDE	
9	XB4-7200-609		1	SCREW, M2X6	
10	HG5-0771-000		1	SEPARATION GUIDE ASSY	
11	XB4-7301-007		2	SCREW, TAP TIGHT BHM3X10	
12	NPN		1	ADF BASE ASSY	

FIGURE 10 OPERATION PANEL ASS'Y



See page 5-2  
(FIGURE 10-a, 10-b, 10-c)

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
10- 1	HB1-1456-000		1	COVER, DISPLAY	
2	HB1-1459-000		1	SHEET, OPERATION PANEL	
3	HB1-1457-000		1	GUIDE, LED (PRINTER)	
4	HB1-1449-000		1	COVER,OPERATION PANEL (C2500)	
	HB1-1482-000		1	COVER,OPERATION PANEL (B380IF)	
5	HB1-1450-000		1	KEY TOP, "DIAL"	
6	HB1-1453-000		1	KEY TOP, "ON HOOK"	
7	HB1-1451-000		1	KEY TOP, "START/COPY"	
8	HB1-1452-000		1	KEY TOP, "STOP"	
9	HB1-1458-000		1	GUIDE, LED (FUNCTION)	
10	HB1-1454-000		1	KEY TOP, "ONE TOUCH DIAL"	
11	HG5-0559-000		1	OPCNT BOARD ASS'Y	
12	HH2-2516-000		1	FLAT CABLE (OPCNT-SCNT)	
13	XB4-7200-809		12	SCREW, TAP, BH2X8	
14	HB1-1462-000		1	HOLDER, DOCUMENT SENSOR	
15	HB1-1463-000		1	ARM, DETECTION (DS)	
16	HB1-1460-000		1	FACE PLATE, ONE-TOUCH DIAL	

**FIGURE 11 SEPARATION ROLLER ASS'Y & DOCUMENT FEED ROLLER ASS'Y**

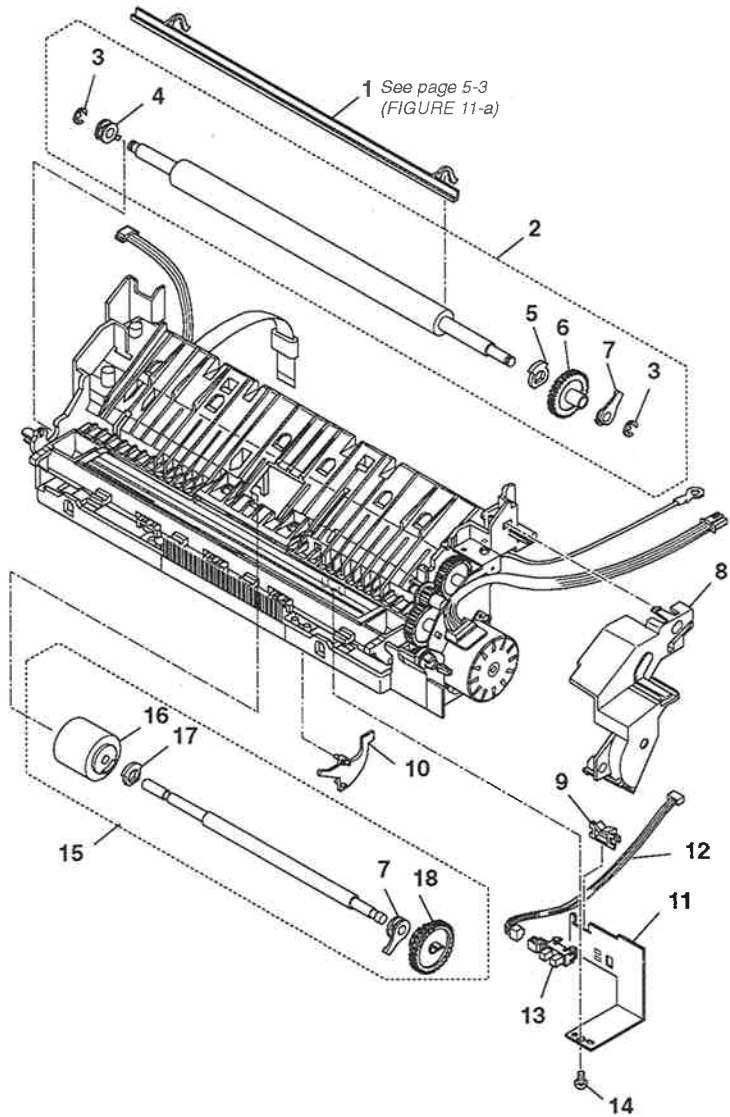


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
11- 1	HB1-1203-000		1	SHIELD, LIGHT	
2	HG5-0412-030		1	DOCUMENT FEED ROLLER ASS'Y	
3	XD2-1100-502		2	RETAINING RING (E-TYPE)	
4	HS5-1029-000		1	BUSHING	
5	HB1-1214-000		1	CLUTCH	
6	HS5-0120-000		1	GEAR, 52T	
7	HS5-1028-000		2	BUSHING	
8	HB1-1204-000		1	COVER, SCANNER DRIVE	
9	WT2-0204-000		1	CLIP, CABLE	
10	HB1-1207-000		1	ARM, DETECTION (DES)	
11	HB1-1430-000		1	HOLDER, DES	
12	HH2-2518-000		1	CABLE WITH CONNECTOR, 3P	
13	HH7-2173-000		1	IC, PHOTO INTERRUPTER	
14	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
15	HG5-0596-020		1	SEPARATION ROLLER ASS'Y	
16	HB1-1464-000		1	ROLLER, SEPARATION	
17	HB1-1210-020		1	CLUTCH	
18	HS5-0137-000		1	GEAR, 39T	

**FIGURE 12 CONTACT SENSOR ASS'Y & SCANNER DRIVE ASS'Y**

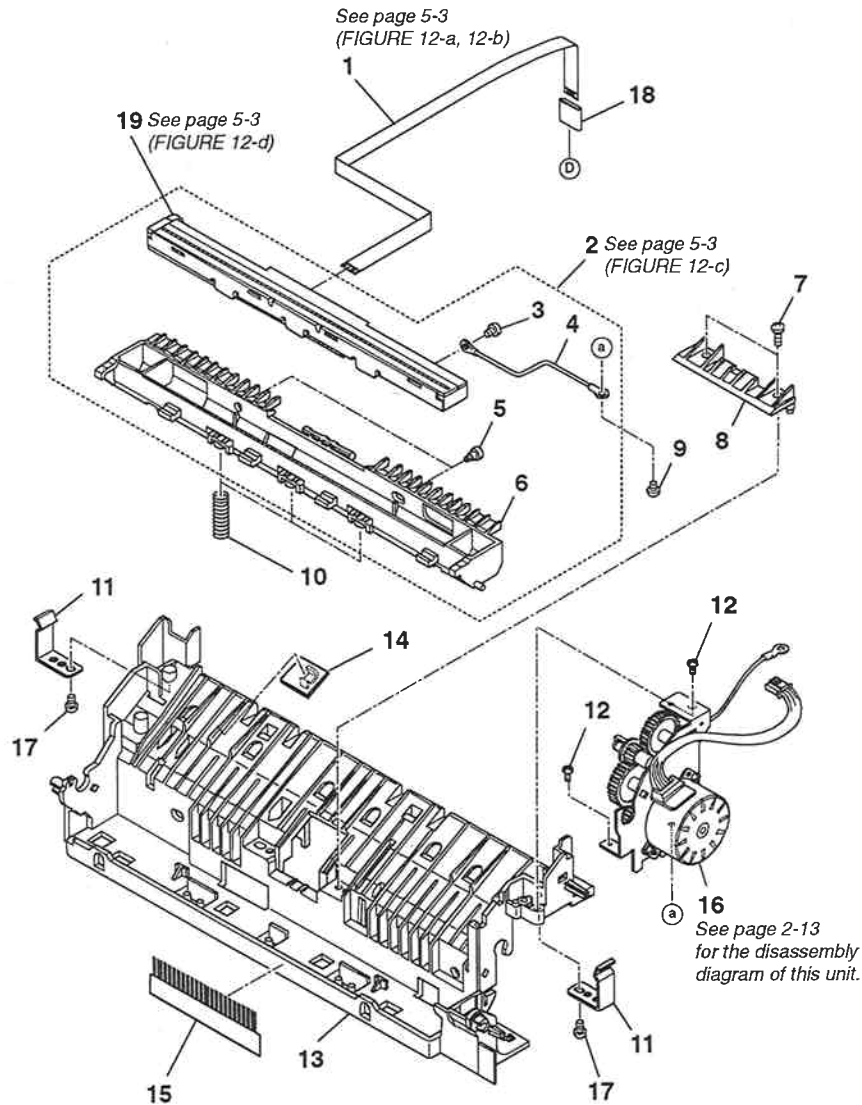


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
12 - 1	HH2-2517-000		1	FLAT CABLE (CS-SCNT)	
2	HG5-0411-000		1	CONTACT SENSOR ASSY	
3	XB1-2300-407		1	SCREW, M3X4	
4	HH2-2494-000		1	WIRE, GROUNDING	
5	HS5-9005-000		1	SCREW, M2.6X3.5	
6	HB1-1212-030		1	HOLDER, CONTACT SENSOR	
7	XB4-7301-009		2	SCREW, BINDING HEAD M3X10	
8	HB1-1205-000	N	1	PLATE, POSITIONING, CS HOLDER	
9	XB1-2300-407		1	SCREW, M3X4	
10	HS5-2117-000		3	SPRING, COIL	
11	HB1-1208-000		2	SPRING, LEAF	
12	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
13	HB1-1206-050		1	COVER, DOCUMENT GUIDE, LOWER	
14	WT2-0100-000		1	CABLE CLIP (LBP-10SK ONLY)	
15	HB1-1466-000	N	1	ELIMINATOR, STATIC CHARGE	
16	NPN		1	SCANNER DRIVE ASS'Y	
17	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
18	WE8-5380-000		1	FERRITE CORE FPC-16-12	
19	NPN		1	CONTACT SENSOR	

**FIGURE 13 DOCUMENT FEED MOTOR & SCANNER DRIVE GEARS**

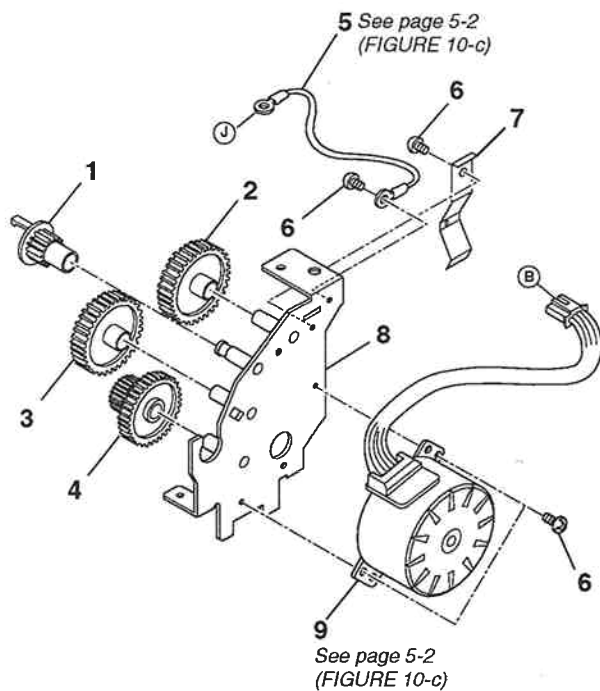


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
13- 1	HS5-0124-000		1	GEAR, 17T	
	HS5-0122-000		1	GEAR, 51/17T	
	HS5-0121-000		1	GEAR, 52T	
	HS5-0123-000		1	GEAR, 50T	
	HH2-2523-000		1	WIRE, GROUNDING	
	XB1-2300-407		4	SCREW, M3X4	
	HB1-1219-000		1	PLATE, GROUNDING	
	HF5-0105-000	N	1	PLATE, SCANNER DRIVE	
	HH7-2171-000		1	PULSE MOTOR, DOCUMENT FEED	





**FIGURE 15 CARRIAGE ASS'Y**

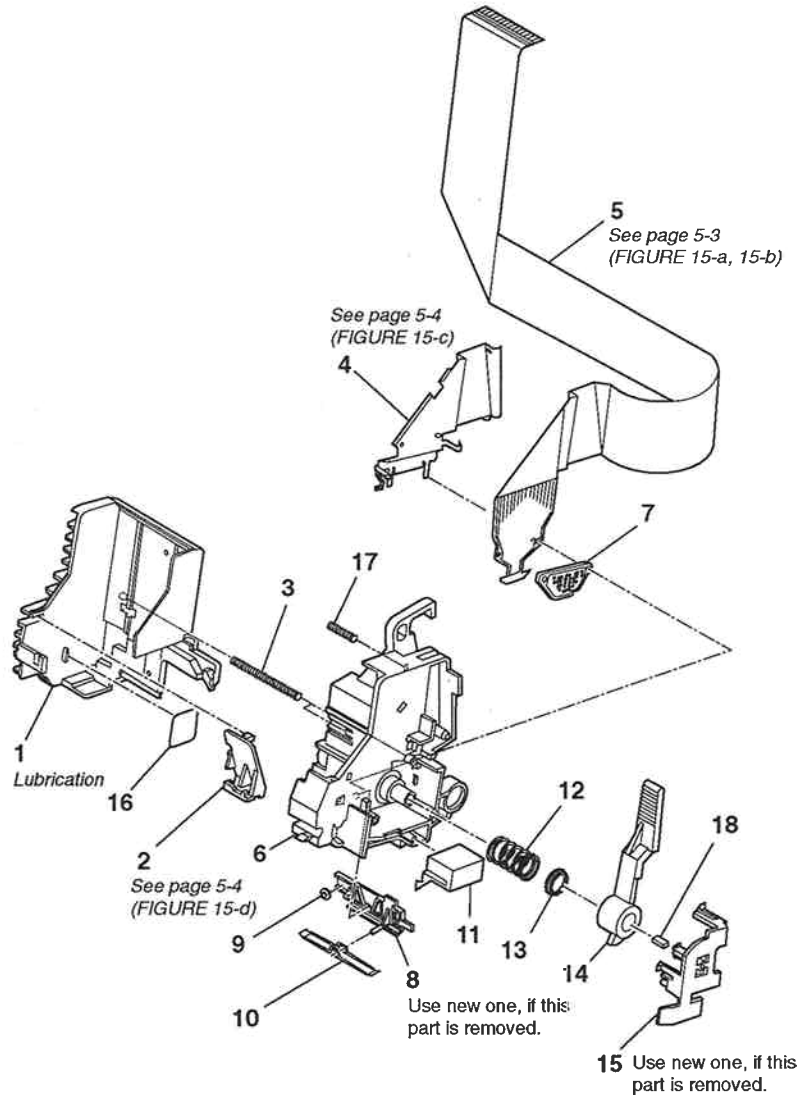


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
15- 1	HB1-1549-000		1	HOLDER, BJ CARTRIDGE	
2	HB1-1586-000		1	GUIDE, BJ CARTRIDGE	
3	HS5-2052-000		1	SPRING, COIL	
4	HB1-1550-000		1	GUIDE, RIBBON CABLE	
5	HH2-2508-000		1	CARRIAGE RIBBON CABLE UNIT	
6	HB1-1548-000		1	BASE, CARRIAGE	
7	QB1-0985-000		1	PAD, CONTACT	
8	HB1-1585-000		1	HOLDER, SLIDER PLATE	
9	HB1-1584-000		1	DIAL, GAP ADJUST	
10	HB1-1553-000		1	PLATE, SLIDER	
11	HB1-1578-000		1	ABSORBER, WASTE INK	
12	QB1-0987-020		1	SPRING, COIL	
13	QB1-1283-000		1	STOPPER	
14	HB1-1551-000		1	LEVER, HOOKING	
15	HB1-1552-000		1	COVER, LEVER	
16	QB1-1277-000		1	TAPE, CARTRIDGE INSIDE	
17	HSS-2062-000		1	SPRING, COIL	
18	HB1-1598-000		1	PLATE, COVER SUPPORT	



**FIGURE 17 HOME POSITION SENSOR & CARRIAGE MOTOR**

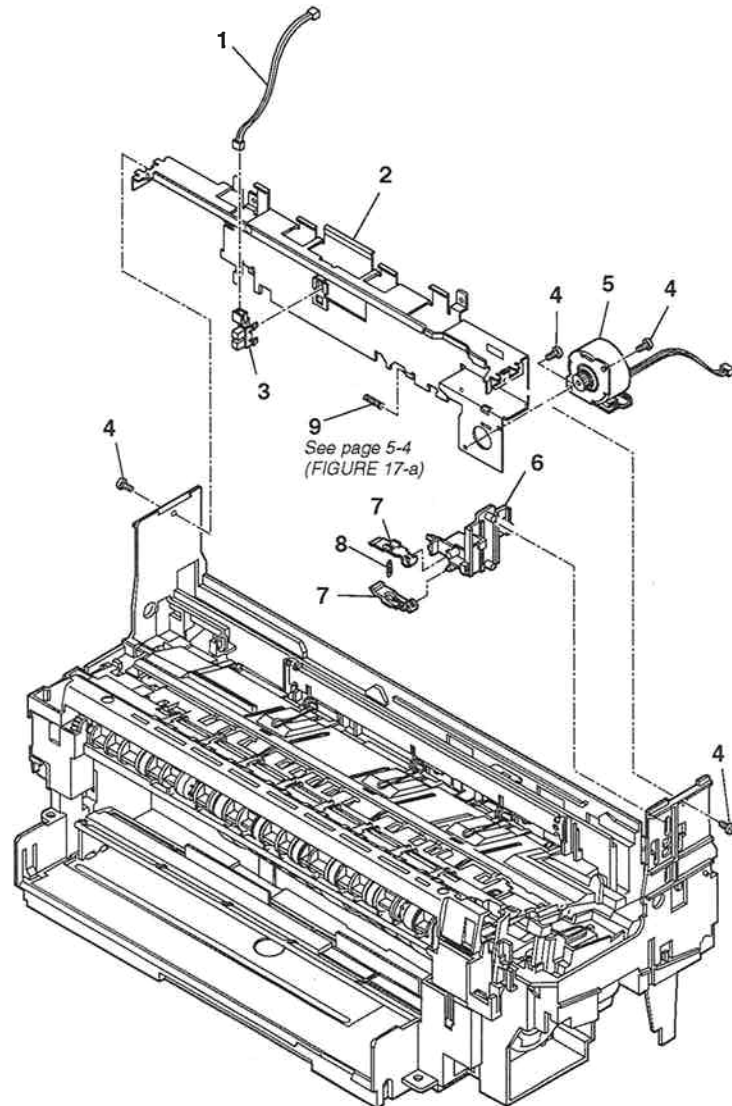


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
17-1	HH2-2507-000		1	CABLE WITH CONNECTOR, 3P	
2	HB1-1526-000	N	1	PLATE, SHIELD	
3	HH7-2173-000		1	IC, PHOTO INTERRUPTER	
4	XB1-2300-607		4	SCREW, BH3X6(S)	
5	HH7-2207-000		1	PULSE MOTOR, CARRIAGE	
6	HB1-1563-000		1	BASE CLAMP	
7	HB1-1555-000		2	ARM, CLAMP A	
8	HS5-2054-000		1	SPRING, HOOK END COIL	
9	HS5-2051-000		1	SPRING, COIL	

**FIGURE 18 PRESSURE PLATE & BJ CARTRIDGE CLEANING SECTION**

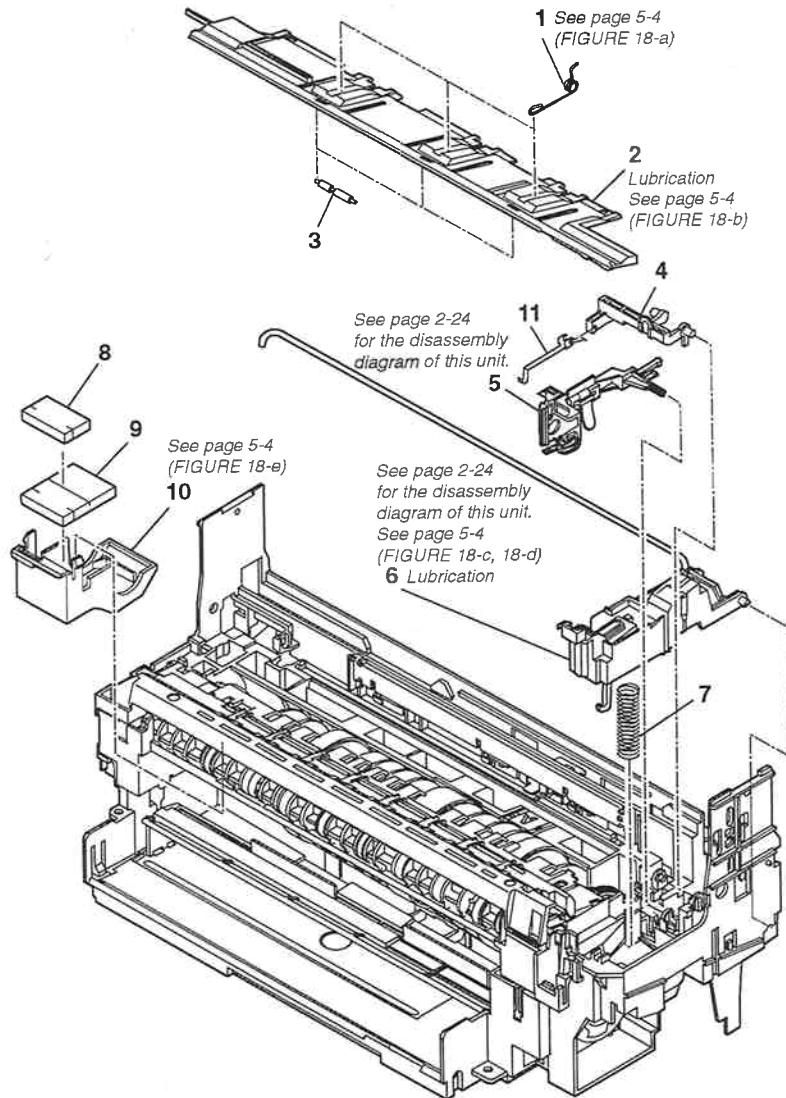


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
18- 1	HB1-1534-000		3	SPRING, TORSHON	
2	HB1-1539-000		1	PLATE, PRESSURE	
3	HB1-1540-000		3	ROLLER, NEEDLE TYPE	
4	HB1-1532-000		1	ARM, LIFTING PLATE CONTROL	
5	HG5-0515-000		1	WIPING BLADE ASSY	
6	HG5-0514-000		1	CAPPING ASSY	
7	HS5-2050-000		1	SPRING, COIL	
8	HB1-1446-000		1	ABSORBER, WASTE INK	
9	HB1-1447-000		1	ABSORBER, WASTE INK	
10	HB1-1448-000		1	BOX, WASTE INK TANK	
11	HB1-1590-000		1	ARM, EXTENSION	











**FIGURE 23 PAPER FEED SECTION (2)**

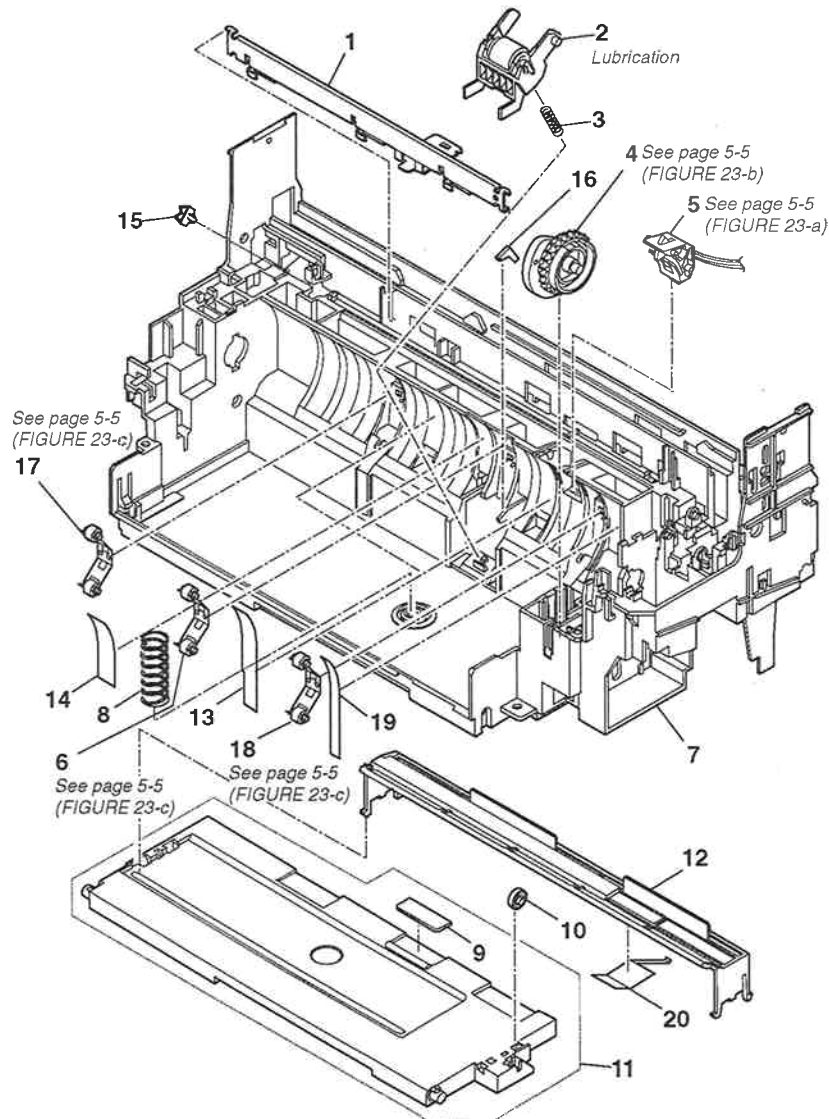


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
23 - 1	HB1-1533-000		1	PLATE, SPRING HOOK	
	HG5-0527-000		1	REC. PAPER SEPARATION ASS'Y	
	HS5-2056-000		1	SPRING, COIL	
	HB1-1562-000		1	GEAR, 32T, WITH CAM	
	HH7-2169-000		1	PAPER EDGE SENSOR UNIT	
	HG5-0526-000		1	PINCH ROLLER UNIT (C)	
	HB1-1560-000	N	1	FRAME, PRINTER	
	HS5-2057-000		1	SPRING, COIL	
	HB1-1576-000		1	PAD, SEPARATION	
	HS5-6015-000		1	ROLLER, LIFTING PLATE	
	HF5-0114-000		1	LIFTING PLATE ASS'Y	
	HB1-1561-000		1	GUIDE, PAPER CAPACITY	
	HB1-1595-000	N	2	SHEET, PAPER GUIDE B	
	HB1-1594-000	N	1	SHEET, PAPER GUIDE A	
	WT2-0495-000		1	CLAMP, CABLE	
	HB1-1588-000		1	COVER, EDGE	
	HG5-0775-000		1	PINCH ROLLER UNIT (L)	
	HG5-0774-000		1	PINCH ROLLER UNIT (R)	
	HB1-1603-000		1	SHEET, PAPER GUIDE	
	HB1-1600-000		1	SHEET, PAPER GUIDE	









### 3. TOOL

FIGURE 28 TOOLS

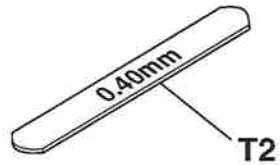
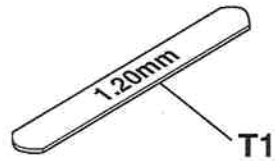


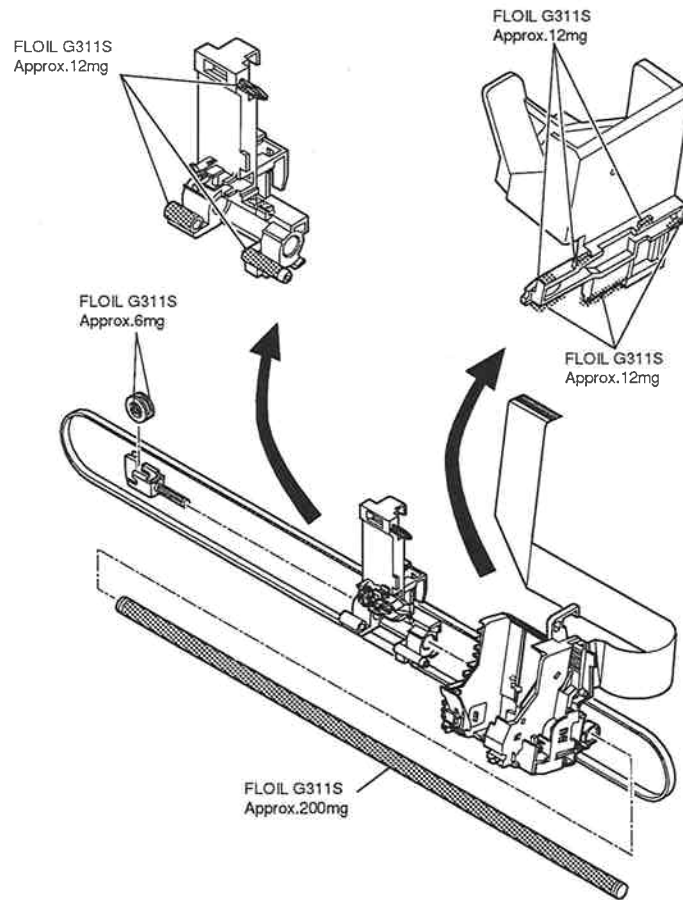
FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
28 - T1	QY9-0016-000		1	GAUGE, GAP (1.2MM)	
T2	HY9-0017-000		1	GAUGE, GAP (0.4MM)	
T3	TKC-0953-000		1	GREASE, FLOIL G311S (20GS)	

# 4. LUBRICATIONS

## 4.1 Locations

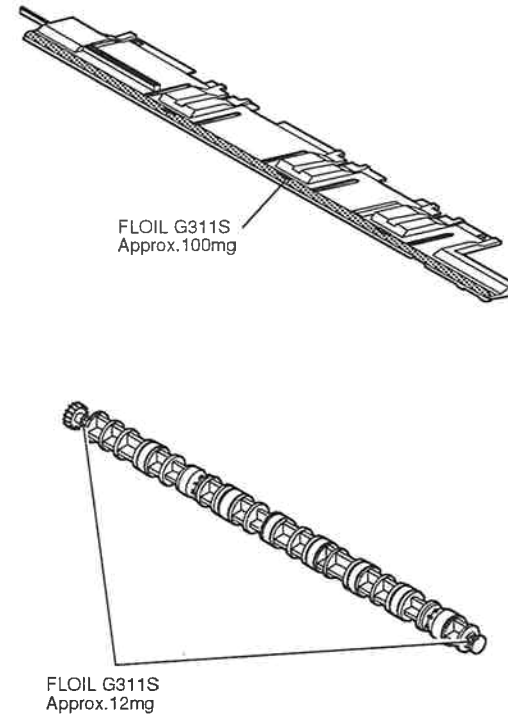
Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

### 4.1.1 PRINT ASS'Y (1)



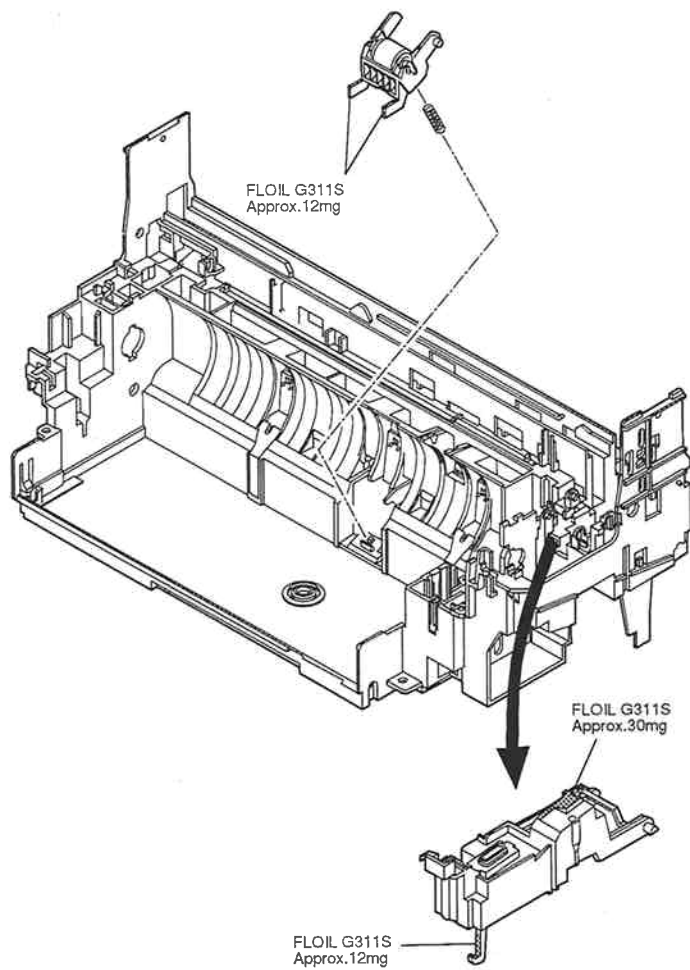
See Fig.14 and Fig.15 and Fig.16 for the disassembly

### 4.1.2 PRINT ASS'Y (2)



See Fig.18 and Fig.20 for the disassembly

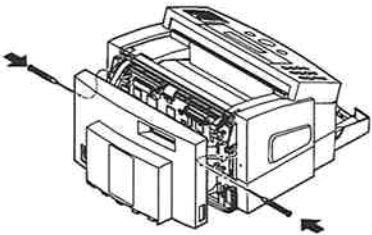
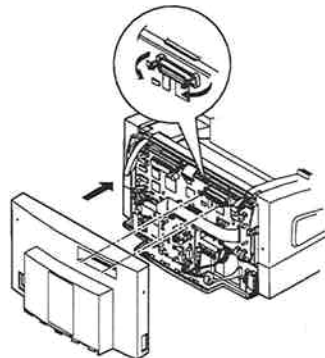
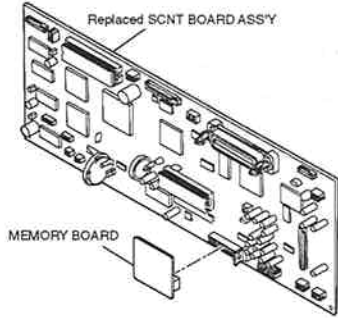
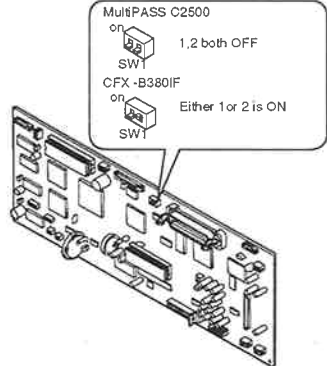
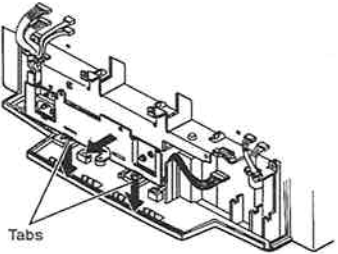
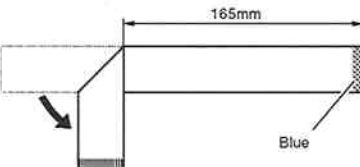
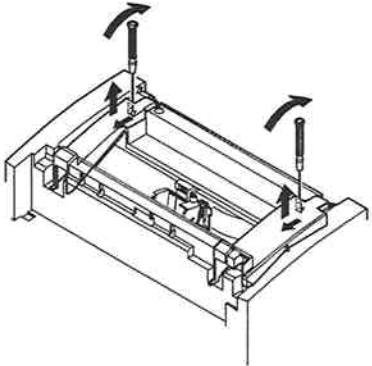
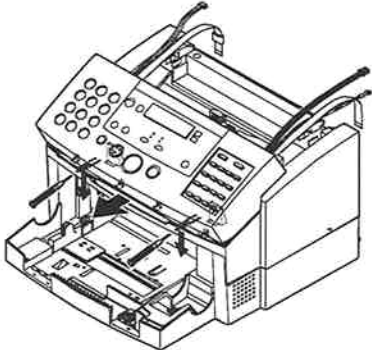
## 4.1.3 PRINT ASS'Y (3)

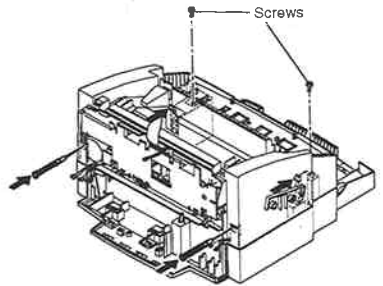
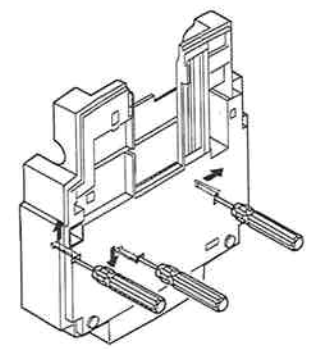
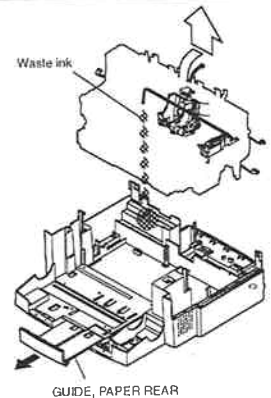
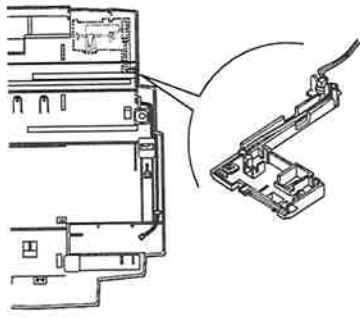
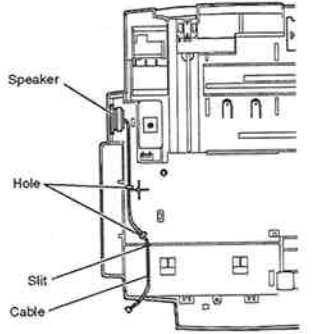
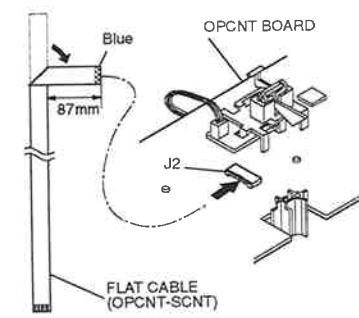
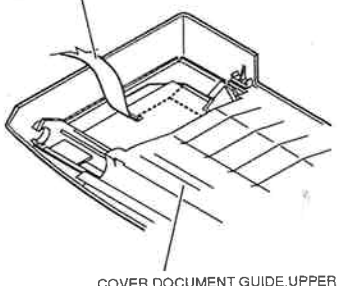
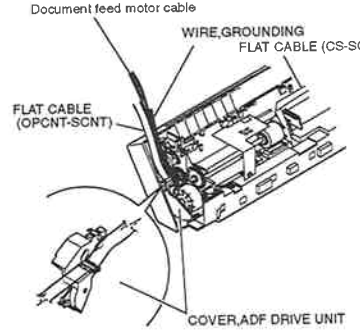


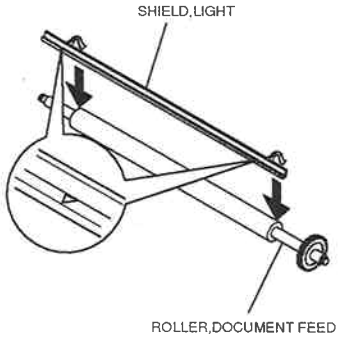
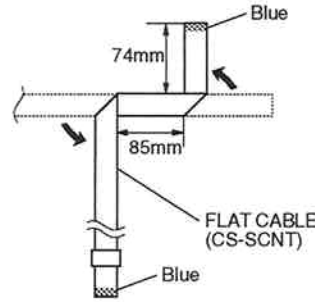
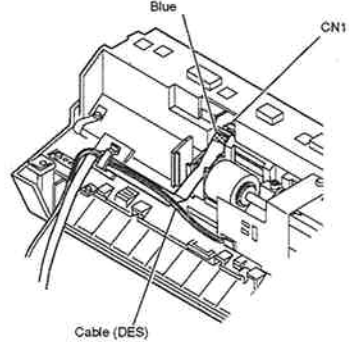
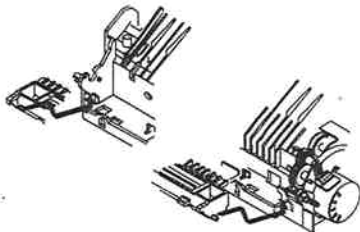
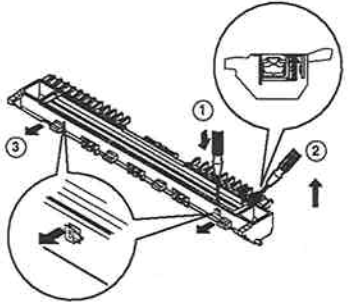
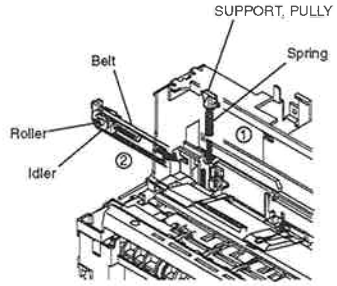
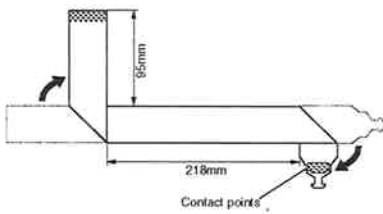
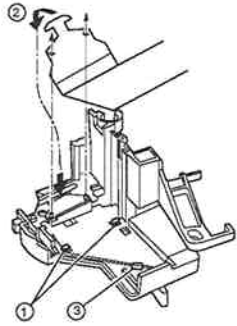
See Fig.23 and Fig.24 for the disassembly

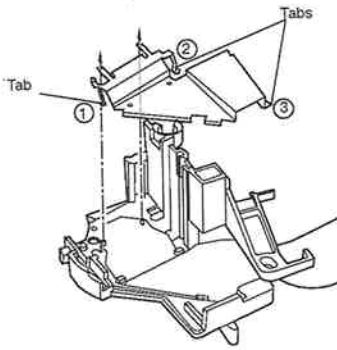
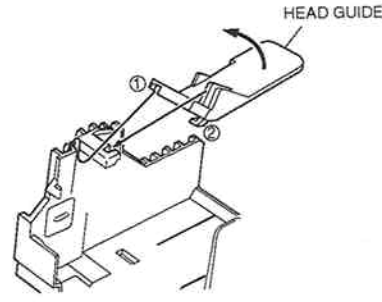
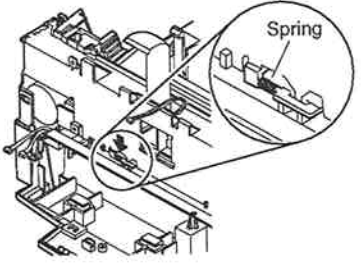
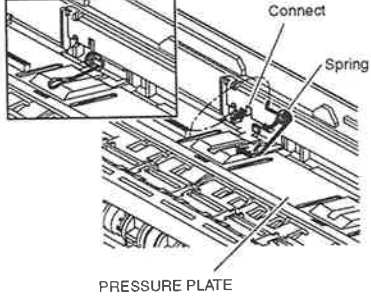
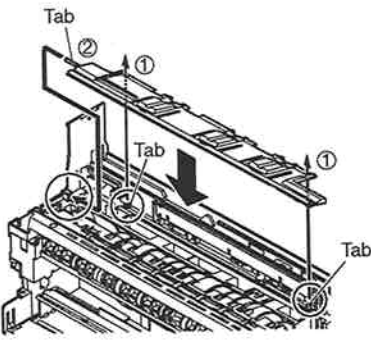
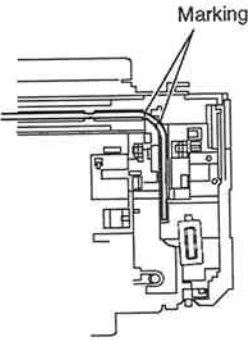
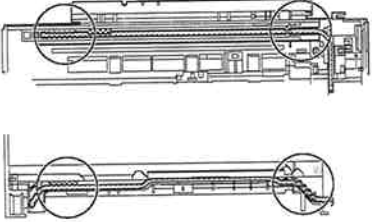
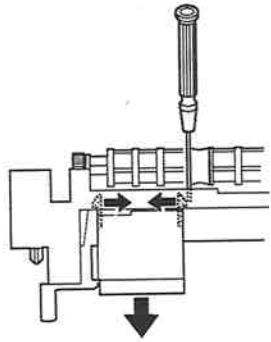


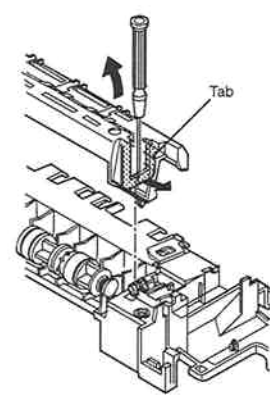
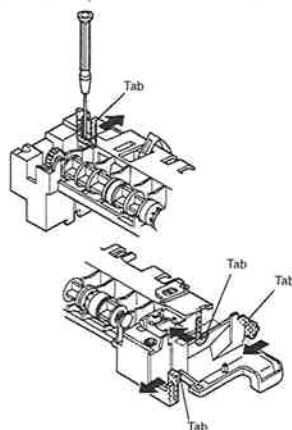
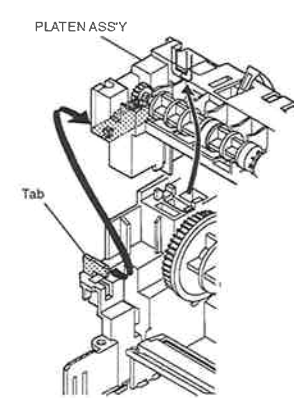
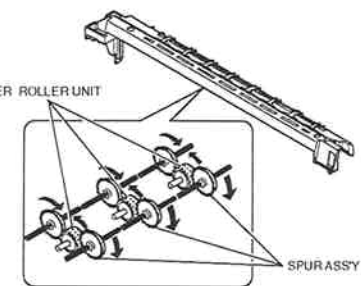
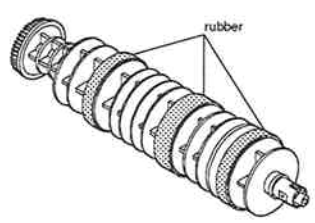
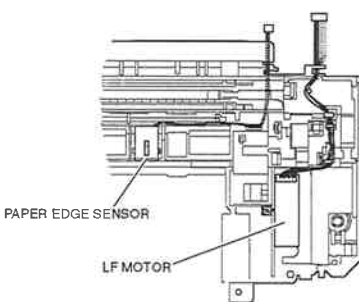
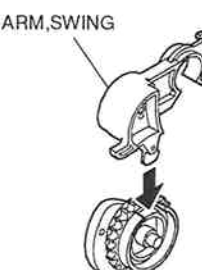
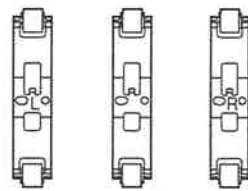
# 5. GUIDE TO REPLACEMENT

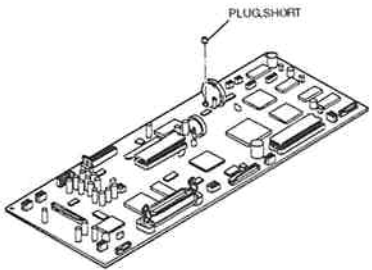
<p>FIGURE 3-a</p>	<p>See Page 2 --3</p>	<p>FIGURE 3-b</p>	<p>See Page 2 --3</p>	<p>FIGURE 4-a</p>	<p>See Page 2 -4</p>	<p>FIGURE 4-b</p>	<p>See Page 2 --4</p>
 <p>When removing the COVER, REAR, insert a screwdriver into the holes.</p>		 <p>When attaching the rear cover, be careful not to nip the cable holder.</p>		 <p>Replaced SCNT BOARD ASS'Y</p> <p>MEMORY BOARD</p> <p>When replacing the SCNT board, mount the MEMORY board from the old SCNT onto the new one.</p>		 <p>MultiPASS C2500 on SW1 1,2 both OFF</p> <p>CFX-B380IF on SW1 Either 1 or 2 is ON</p> <p>When replacing the SCNT board assembly, depending on the machine, SW1 may need to be set as shown in the diagram.</p>	
<p>FIGURE 4-c</p>	<p>See Page 2 --4</p>	<p>FIGURE 4-d</p>	<p>See Page 2 --4</p>	<p>FIGURE 5-a</p>	<p>See Page 2 --5</p>	<p>FIGURE 5-b</p>	<p>See Page 2 --5</p>
 <p>When installing the POWER SUPPLY UNIT, bend the frame by hand, as shown in the diagram, and remove it.</p>		 <p>165mm</p> <p>Blue</p> <p>Bend the FLAT CABLE (SCNT-NCU), as shown in the diagram.</p>		 <p>The two cable covers can be removed by inserting a screwdriver and loosening the tabs, as shown in the illustration.</p>		 <p>When removing the SCANNER UNIT, insert a screwdriver into the holes at the right and left of the SCANNER BASE UNIT and remove the tabs.</p>	

<p><b>FIGURE 6-a</b></p>	<p>See Page 2 --6/7</p>	<p><b>FIGURE 8-a</b></p>	<p>See Page 2 --8</p>	<p><b>FIGURE 8-b</b></p>	<p>See Page 2 --8</p>	<p><b>FIGURE 8-c</b></p>	<p>See Page 2 --8</p>
 <p>When removing the upper cover, loosen the four tabs shown in the illustration. If the tabs get broken, the upper cover can still be used by tightening the two screws described above.</p>	 <p>When removing the printer assembly, use a screwdriver to prise loose the tabs in the three locations described above. The printer assembly can only be removed with the GUIDE pulled out forwards. Ink may leak from the tube. Be careful not get ink on the work surface.</p>	 <p>Waste ink</p> <p>GUIDE, PAPER REAR</p>	 <p>Thread the recording paper sensor cable as shown in the illustration.</p>				
<p><b>FIGURE 8-d</b></p>	<p>See Page 2 --8</p>	<p><b>FIGURE 10-a</b></p>	<p>See Page 2 --10</p>	<p><b>FIGURE 10-b</b></p>	<p>See Page 2 --10</p>	<p><b>FIGURE 10-c</b></p>	<p>See Page 2 --10/13</p>
 <p>Speaker</p> <p>Hole</p> <p>Slit</p> <p>Cable</p> <p>Thread the speaker cable as shown in the illustration.</p>	 <p>Blue</p> <p>OPCNT BOARD</p> <p>J2</p> <p>87mm</p> <p>FLAT CABLE (OPCNT-SCNT)</p> <p>Bend the FLAT CABLE (OPCNT-SCNT) as shown in the diagram.</p>	 <p>FLAT CABLE (OPCNT)</p> <p>COVER, DOCUMENT GUIDE, UPPER</p> <p>When attaching the COVER, DOCUMENT GUIDE, UPPER, feed the FLAT CABLE (OPCNT) as shown in the illustration.</p>	 <p>Document feed motor cable</p> <p>WIRE, GROUNDING FLAT CABLE (CS-SCNT)</p> <p>FLAT CABLE (OPCNT-SCNT)</p> <p>COVER, ADF DRIVE UNIT</p> <p>Arrange the cables of the SCANNER UNIT as shown in the illustration.</p>				

<p><b>FIGURE 11-a</b></p>	<p>See Page 2 --11</p>	<p><b>FIGURE 12-a</b></p>	<p>See Page 2 --12</p>	<p><b>FIGURE 12-b</b></p>	<p>See Page 2 --12</p>	<p><b>FIGURE 12-c</b></p>	<p>See Page 2 --12</p>
 <p>SHIELD, LIGHT</p> <p>ROLLER, DOCUMENT FEED</p> <p>When attaching the SHIELD, LIGHT, fix so that the edge of the "▼" mark is facing the centre of the main unit.</p>	 <p>Blue</p> <p>74mm</p> <p>85mm</p> <p>FLAT CABLE (CS-SCNT)</p> <p>Blue</p> <p>Fold the FLAT CABLE (CS-SCNT) as shown in the diagram.</p>	 <p>Blue</p> <p>CN1</p> <p>Cable (DES)</p> <p>Arrange the cables of the CONTACT SENSOR UNIT as shown in the illustration.</p>	 <p>Attach the CONTACT SENSOR ASS'Y as shown in the diagram.</p>				
<p><b>FIGURE 12-d</b></p>	<p>See Page 2 --12</p>	<p><b>FIGURE 14-a</b></p>	<p>See Page 2 --14</p>	<p><b>FIGURE 15-a</b></p>	<p>See Page 2 --15</p>	<p><b>FIGURE 15-b</b></p>	<p>See Page 2 --15</p>
 <p>When removing the CONTACT SENSOR from the HOLDER, CONTACT SENSOR, insert a flat bladed screw driver into location ①, and lift up the metal plate section of the CONTACT SENSOR ②, as shown in the diagram. When attaching, slide the CONTACT SENSOR in location ③, and fit it in.</p>	 <p>SUPPORT, PULLY</p> <p>Spring</p> <p>Belt</p> <p>Roller</p> <p>Idler</p> <p>Install the idler roller after installing the pulley support. Check that the belt is properly tensioned by the spring.</p>	 <p>95mm</p> <p>218mm</p> <p>Contact points</p> <p>Bend the CARRIAGE RIBBON CABLE as shown in the diagram.</p>	 <p>After first engaging the two claws at ①, insert the cable tip ②, so that it catches on the claw ③.</p>				

<p><b>FIGURE 15-c</b></p>	<p>See Page 2--15</p>	<p><b>FIGURE 15-d</b></p>	<p>See Page 2--15</p>	<p><b>FIGURE 17-a</b></p>	<p>See Page 2--17</p>	<p><b>FIGURE 18-a</b></p>	<p>See Page 2--18</p>
 <p>Attach the ribbon cable guide by lining it up with the carriage boss. Check that the three claws are properly hooked.</p>	 <p>Refer to the illustration to install the BJ cartridge guide.</p>	 <p>Don't forget to attach the grounding spring.</p>	 <p>When installing the torsion spring first hook it onto the L shaped hook. Check that the coil section is inserted all the way in.</p>				
<p><b>FIGURE 18-b</b></p>	<p>See Page 2--18</p>	<p><b>FIGURE 18-c</b></p>	<p>See Page 2--18</p>	<p><b>FIGURE 18-d</b></p>	<p>See Page 2--18</p>	<p><b>FIGURE 18-e</b></p>	<p>See Page 2--18</p>
 <p>First hook the two tabs at the back, and then hook the tab at the left.</p>	 <p>When installing the tube, match up the markings on the tube to the frame, as shown in the illustration.</p>	 <p>When installing the tube, make sure that it is firmly pressed down into the groove, as shown in the illustration. Also, make sure that the tube is not slack.</p>	 <p>The waste ink tank is removed by loosening the tab from the front, as shown in the illustration.</p>				

<p><b>FIGURE 19-a</b></p>	<p>See Page 2 --19</p>	<p><b>FIGURE 19-b</b></p>	<p>See Page 2 --19</p>	<p><b>FIGURE 19-c</b></p>	<p>See Page 2 --19</p>	<p><b>FIGURE 21-a</b></p>	<p>See Page 2 --21</p>
 <p>The spurs can be removed by using a screwdriver, or similar, to prise right hand side tab upwards.</p>	 <p>When removing the platen assembly, firstly remove the left hand side claw. Then remove the three claws on the right.</p>	 <p>After completing the operation at 19-b, loosen the tab at the front left hand side and lift the platen assembly upwards, and remove it.</p>	 <p>If the spur assembly is not correctly installed, the spurs will not rotate, and may damage the recording paper. Check that they do rotate.</p>				
<p><b>FIGURE 22-a</b></p>	<p>See Page 2 --22</p>	<p><b>FIGURE 23-a</b></p>	<p>See Page 2 --22/23</p>	<p><b>FIGURE 23-b</b></p>	<p>See Page 2 --23</p>	<p><b>FIGURE 23-c</b></p>	<p>See Page 2 --23</p>
 <p>The outer dimensions of the rubber section of the LF roller unit affect paper pick-up performance. Do not touch the rubber section.</p>	 <p>Check that the paper edge sensor and LF motor are wired as illustrated in the diagram.</p>	 <p>Assemble so that the notched section is uppermost.</p>	 <p>Key No.s 1, 17, and 18 are to be differentiated as "L", "R" and "NONE".</p>				

<b>FIGURE 26-a</b>	See Page 2 --26			
 <p>The SCNT board assembly does not have a short plug attached.</p>				

# 6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HB1-1199-000	9- 4	COVER, DOCUMENT GUIDE, UPPER	HB1-1462-000	10- 14	HOLDER, DOCUMENT SENSOR	HB1-1589-000	14- 10	SUPPORT, PULLY	HH2-2519-000	8- 4	CABLE WITH CONNECTOR, 2P
HB1-1200-000	9- 2	BELT, STOPPER	HB1-1463-000	10- 15	ARM, DETECTION (DS)	HB1-1590-000	18- 11	ARM, EXTENSION	HH2-2522-000	4- 11	WIRE, GROUNDING
HB1-1203-000	11- 1	SHIELD, LIGHT	HB1-1464-000	11- 16	ROLLER, SEPARATION	HB1-1592-000	20- 7	PLATE, REINFORCEMENT	HH2-2523-000	13- 5	WIRE, GROUNDING
HB1-1204-000	11- 8	COVER, SCANNER DRIVE	HB1-1466-000	12- 15	ELIMINATOR, STATIC CHARGE	HB1-1593-000	20- 8	SHEET, PAPER SUPPORT	HH2-2537-000	4- 10	CABLE WITH CONNECTOR (NCU-)
HB1-1205-000	12- 8	PLATE, POSITIONING, CS HOLDER	HB1-1482-000	10- 4	COVER, OPERATION PANEL (B380IF)	HB1-1594-000	23- 14	SHEET, PAPER GUIDE A	HH3-5291-000	4- 7	POWER SUPPLY UNIT
HB1-1206-050	12- 13	COVER, DOCUMENT GUIDE, LOWER	HB1-1490-000	1- 2	TRAY, SUPPORT DOCUMENT	HB1-1595-000	23- 13	SHEET, PAPER GUIDE B	HH4-2611-000	26- 1	IC, UPD23C8001EJCZ-HH4-2611
HB1-1207-000	11- 10	ARM, DETECTION (DES)		2- 3		HB1-1596-000	24- 2	HOLDER, TUBE	HH4-2612-000	26- 4	IC, UPD23C8000WCZ-HH4-2612
HB1-1208-000	12- 11	SPRING, LEAF	HB1-1491-000	3- 7	TRAY, DOCUMENT EXTENSION	HB1-1598-000	15- 18	PLATE, COVER SUPPORT	HH7-2104-000	2- 7	HANDSET ASS'Y (USA, AG)
HB1-1210-020	11- 17	CLUTCH	HB1-1526-000	17- 2	PLATE, SHIELD	HB1-1600-000	23- 20	SHEET, PAPER GUIDE	HH7-2167-000	22- 7	PULSE MOTOR, LINE FEED
HB1-1212-030	12- 6	HOLDER, CONTACT SENSOR	HB1-1527-000	14- 2	BRACKET, IDLER	HB1-1603-000	23- 19	SHEET, PAPER GUIDE	HH7-2169-000	23- 5	PAPER EDGE SENSOR UNIT
HB1-1214-000	11- 5	CLUTCH	HB1-1528-000	14- 6	SHAFT, CARRIAGE	Hf5-0105-000	13- 8	PLATE, SCANNER DRIVE	HH7-2170-000	20- 6	INK DETECTION UNIT
HB1-1219-000	13- 7	PLATE, GROUNDING	HB1-1529-000	14- 9	PLATE, GROUNDING	Hf5-0114-000	23- 11	LIFTING PLATE ASS'Y	HH7-2171-000	13- 9	PULSE MOTOR, DOCUMENT FEED
HB1-1254-000	9- 7	SPRING, LEAF, GUIDE	HB1-1530-000	14- 7	HOLDER, CARRIAGE RIBBON CABLE	Hf5-0138-000	3- 4	PRINTER COVER ASS'Y	HH7-2172-000	8- 10	SPEAKER
HB1-1255-000	9- 8	SHEET, SEPARATION GUIDE	HB1-1531-000	8- 8	GUIDE, RECORDING PAPER (LEFT) B	Hf5-0139-000	8- 12	MAIN FRAME ASS'Y	HH7-2173-000	8- 6	IC, PHOTO INTERRUPTER
HB1-1264-000	2- 8	HOLDER, HANDSET CRADLE	HB1-1532-000	18- 4	ARM, LIFTING PLATE CONTROL	Hf5-0140-000	9- 6	SEPARATION GUIDE UNIT		11- 13	
HB1-1419-000	6- 8	COVER, LEFT SIDE	HB1-1533-000	23- 1	PLATE, SPRING HOOK	HG5-0411-000	12- 2	CONTACT SENSOR ASS'Y		17- 3	
HB1-1421-000	7- 1	COVER, UPPER	HB1-1534-000	18- 1	SPRING, TORSHON	HG5-0412-030	11- 2	DOCUMENT FEED ROLLER ASS'Y	HH7-2207-000	17- 5	PULSE MOTOR, CARRIAGE
HB1-1422-000	3- 10	COVER, REAR	HB1-1535-000	24- 4	CAP, RUBBER	HG5-0514-000	18- 6	CAPPING ASS'Y	HS5-0120-000	11- 6	GEAR, 52T
HB1-1423-000	5- 2	COVER, CABLE (RIGHT)	HB1-1536-000	24- 5	BASE, CAP	HG5-0515-000	18- 5	WIPING BLADE ASS'Y	HS5-0121-000	13- 3	GEAR, 52T
HB1-1424-000	5- 1	COVER, CABLE (LEFT)	HB1-1537-000	24- 1	TUBE	HG5-0518-000	19- 1	SPUR	HS5-0122-000	13- 2	GEAR, 51/17T
HB1-1426-000	3- 1	GUIDE, DOCUMENT	HB1-1538-000	24- 6	ARM, BLADE	HG5-0519-000	19- 3	PLATEN ASS'Y	HS5-0123-000	13- 4	GEAR, 50T
HB1-1427-000	1- 1	GUIDE, EXIT DOCUMENT	HB1-1539-000	18- 2	PLATE, PRESSURE	HG5-0520-000	20- 2	PAPER EJECT ROLLER ASS'Y	HS5-0124-000	13- 1	GEAR, 17T
	2- 2		HB1-1540-000	18- 3	ROLLER, NEEDLE TYPE	HG5-0521-000	14- 5	CARRIAGE ASS'Y	HS5-0127-000	20- 1	GEAR, 60T
HB1-1429-000	6- 2	PLATE, CIRCUIT BOARD BASE	HB1-1542-000	20- 5	FRAME, PLATEN	HG5-0522-000	14- 4	CARRIAGE TRAILER ASS'Y	HS5-0128-000	22- 3	GEAR, 44T/125T
	7- 2		HB1-1543-000	20- 3	ABSORBER, WASTE INK	HG5-0523-000	8- 1	PRINT ASS'Y	HS5-0129-000	22- 9	GEAR, 20T
HB1-1430-000	11- 11	HOLDER, DES	HB1-1548-000	15- 6	BASE, CARRIAGE	HG5-0525-000	22- 4	LF ROLLER UNIT	HS5-0137-000	11- 18	GEAR, 39T
HB1-1432-000	8- 5	ARM, PAPER DETECT	HB1-1549-000	15- 1	HOLDER, BJ CARTRIDGE	HG5-0526-000	23- 6	PINCH ROLLER UNIT (C)	HS5-1028-000	11- 7	BUSHING
HB1-1433-000	8- 9	COVER, RECORDING PAPER	HB1-1550-000	15- 4	GUIDE, RIBBON CABLE	HG5-0527-000	23- 2	REC, PAPER SEPARATION ASS'Y	HS5-1029-000	11- 4	BUSHING
HB1-1435-000	3- 5	LABEL, CARTRIDGE (120V)	HB1-1551-000	15- 14	LEVER, HOOKING	HG5-0531-000	21- 2	CLEANER ROLLER UNIT	HS5-1030-000	22- 5	BUSHING, LF ROLLER (L)
HB1-1436-000	3- 2	SPRING, LEAF	HB1-1552-000	15- 15	COVER, LEVER	HG5-0533-000	2- 1	3.5"FD DRIVER SOFTWARE	HS5-1031-000	22- 8	BUSHING, LF ROLLER (R)
HB1-1437-000	8- 2	ABSORBER, WASTE INK A	HB1-1553-000	15- 10	PLATE, SLIDER	HG5-0552-000	27- 1	DRAM BOARD ASS'Y (2M-BYTE)	HS5-2041-000	9- 5	SPRING, COIL
HB1-1438-000	8- 3	ABSORBER, WASTE INK B	HB1-1554-000	16- 4	BASE, TRAILER	HG5-0553-000	4- 12	0.5MB MEMORY BOARD ASS'Y	HS5-2044-000	8- 15	SPRING, COIL
HB1-1439-000	8- 11	ABSORBER, WASTE INK C	HB1-1555-000	16- 6	ARM, CLAMP A	HG5-0556-000	4- 3	SCNT BOARD ASS'Y	HS5-2049-000	14- 3	SPRING, COIL
HB1-1441-000	8- 7	GUIDE, RECORDING PAPER (LEFT) A		17- 7		HG5-0558-000	4- 1	NCU BOARD ASS'Y	HS5-2050-000	18- 7	SPRING, COIL
HB1-1442-000	8- 18	GUIDE, RECORDING PAPER (REAR)	HB1-1556-000	16- 7	ARM, CLAMP B	HG5-0559-000	10- 11	OPCNT BOARD ASS'Y	HS5-2051-000	17- 9	SPRING, COIL
HB1-1443-000	8- 17	GUIDE, ENVELOPE B	HB1-1557-000	16- 3	HOLDER, PRESSURE ROLLER	HG5-0561-000	4- 8	MODULAR BOARD ASS'Y	HS5-2052-000	15- 3	SPRING, COIL
HB1-1444-000	8- 16	GUIDE, ENVELOPE A	HB1-1558-000	16- 8	PLATE, ROLLER GUIDE	HG5-0586-000	9- 1	OPERATION PANEL ASS'Y (C2500)	HS5-2053-000	16- 2	SPRING, HOOK END COIL
HB1-1445-000	3- 6	TRAY, RECORDING PAPER	HB1-1559-000	16- 1	BELT, CARRIAGE	HG5-0588-000	8- 14	BJ CARTRIDGE HOLDER UNIT	HS5-2054-000	16- 5	SPRING, HOOK END COIL
HB1-1446-000	18- 8	ABSORBER, WASTE INK	HB1-1560-000	23- 7	FRAME, PRINTER	HG5-0596-020	11- 15	SEPARATION ROLLER ASS'Y	HS5-2055-000	22- 6	SPRING, COIL
HB1-1447-000	18- 9	ABSORBER, WASTE INK	HB1-1561-000	23- 12	GUIDE, PAPER CAPACITY	HG5-0601-000	9- 1	OPERATION PANEL ASS'Y (B380IF)	HS5-2056-000	23- 3	SPRING, COIL
HB1-1448-000	18- 10	BOX, WASTE INK TANK	HB1-1562-000	23- 4	GEAR, 32T, WITH CAM	HG5-0771-000	9- 10	SEPARATION GUIDE ASS'Y	HS5-2057-000	23- 8	SPRING, COIL
HB1-1449-000	10- 4	COVER, OPERATION PANEL (C2500)	HB1-1563-000	17- 6	BASE, CLAMP	HG5-0774-000	23- 18	PINCH ROLLER UNIT (R)	HS5-2058-000	22- 1	SPRING, COIL END HOOK
HB1-1450-000	10- 5	KEY TOP, "DIAL"	HB1-1564-000	22- 2	ARM, SWING	HG5-0775-000	23- 17	PINCH ROLLER UNIT (L)	HS5-2061-000	24- 9	SPRING, COIL
HB1-1451-000	10- 7	KEY TOP, "START/COPY"	HB1-1576-000	23- 9	PAD, SEPARATION	HH2-1703-000	2- 10	CORD, COILED (AG)	HS5-2062-000	15- 17	SPRING, COIL
HB1-1452-000	10- 8	KEY TOP, "STOP"	HB1-1577-000	24- 7	BLADE, RUBBER	HH2-2484-000	1- 4	MODULAR LINE CORD, 2W	HS5-2117-000	12- 10	SPRING, COIL
HB1-1453-000	10- 6	KEY TOP, "ON HOOK"	HB1-1578-000	15- 11	ABSORBER, WASTE INK		2- 5		HS5-6013-000	16- 9	ROLLER, PREFERENCE
HB1-1454-000	10- 10	KEY TOP, "ONE TOUCH DIAL"	HB1-1579-000	24- 8	ABSORBER, WASTE INK	HH2-2494-000	12- 4	WIRE, GROUNDING	HS5-6015-000	23- 10	ROLLER, LIFTING PLATE
HB1-1456-000	10- 1	COVER, DISPLAY	HB1-1583-000	20- 4	PLATE, PAPER GUIDE	HH2-2507-000	17- 1	CABLE WITH CONNECTOR, 3P	HS5-9005-000	12- 5	SCREW, M2.6X3.5
HB1-1457-000	10- 3	GUIDE, LED (PRINTER)	HB1-1584-000	15- 9	DIAL, GAP ADJUST	HH2-2515-000	4- 9	FLAT CABLE (SCNT-NCU)	HT1-2079-000	2- 6	USER'S GUIDE (ENGLISH)
HB1-1458-000	10- 9	GUIDE, LED (FUNCTION)	HB1-1585-000	15- 8	HOLDER, SLIDER PLATE	HH2-2516-000	10- 12	FLAT CABLE (OPCNT-SCNT)	HY7-2608-000	25- 1	FUSE, 3.15A, 125V
HB1-1459-000	10- 2	SHEET, OPERATION PANEL	HB1-1586-000	15- 2	GUIDE, BJ CARTRIDGE	HH2-2517-000	12- 1	FLAT CABLE (CS-SCNT)	HY9-0017-000	28- T2	GAUGE, GAP (0.4MM)
HB1-1460-000	10- 16	FACE PLATE, ONE-TOUCH DIAL	HB1-1587-000	19- 2	SHEET, INK SHIELD	HH2-2518-000	11- 12	CABLE WITH CONNECTOR, 3P	QA2-0503-000	3- 11	CAP, CONNECTOR
HB1-1461-000	6- 1	COVER, UPPER	HB1-1588-000	23- 16	COVER, EDGE						

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
QB1-0501-020	14 - 1	ROLLER, IDLER	XD1-1106-233	3 - 9	SHIM, CIRCULAR (BS)
QB1-0507-000	8 - 13	FOOT, PRINTER	XD2-1100-502	11 - 3	RETAINING RING (E-TYPE)
QB1-0985-000	15 - 7	PAD, CONTACT	XD2-1100-642	14 - 8	RETAINING RING (E-TYPE)
QB1-0987-020	15 - 12	SPRING, COIL			
QB1-1002-000	24 - 3	ABSORBER, WASTE INK			
QB1-1039-000	21 - 3	SPUR SHAFT			
QB1-1277-000	15 - 16	TAPE, CARTRIDGE INSIDE			
QB1-1283-000	15 - 13	STOPPER			
QF5-0122-000	21 - 1	SPUR ASSY			
QY9-0016-000	28 - T1	GAUGE, GAP (1.2MM)			
TKC-0953-000	28 - T3	GREASE, FLOIL G311S (20GS)			
WE8-5380-000	12 - 18	FERRITE CORE FPC-16-12			
WK1-5112-000	26 - 3	LITHIUM BATTERY, CR2450VN75N			
WS1-0172-000	26 - 2	PLUG, SHORT			
WS9-5038-000	4 - 14	SPACER, MODULAR			
WT2-0100-000	12 - 14	CABLE CLIP (LBP-10SK ONLY)			
WT2-0204-000	6 - 4	CLIP, CABLE			
	7 - 4				
	11 - 9				
WT2-0495-000	23 - 15	CLAMP, CABLE			
WT2-5035-000	6 - 5	CLIP, CORD			
	7 - 5				
WT3-5021-000	1 - 3	POWER SUPPLY CORD, 120V			
	2 - 4				
XA9-0476-000	3 - 8	SCREW, TP M3X6			
	9 - 3				
XA9-0718-000	2 - 9	SCREW, HANDSET HOLDER			
XB1-1301-207	4 - 5	SCREW, PH3X12 (S)			
	6 - 7				
XB1-2300-407	12 - 3	SCREW, M3X4			
	12 - 9				
	13 - 6				
XB1-2300-607	4 - 4	SCREW, BH3X6(S)			
	6 - 3				
	7 - 3				
	17 - 4				
XB1-2300-609	20 - 9	SCREW, MACHINE M3X6			
XB2-7300-607	4 - 2	SCREW, M3X6			
	5 - 4				
XB4-7200-609	9 - 9	SCREW, M2X6			
XB4-7200-809	10 - 13	SCREW, TAP, BH2X8			
XB4-7300-807	3 - 3	SCREW, TAP TIGHT, BINDING HEAD			
	11 - 14				
	12 - 12				
	12 - 17				
XB4-7301-007	4 - 13	SCREW, TAP TIGHT BHM3X10			
	6 - 6				
	7 - 6				
	8 - 19				
	9 - 11				
XB4-7301-009	12 - 7	SCREW, BINDING HEAD M3X10			
XB4-7301-209	5 - 5	SCREW, SELF-TAPPING			
XB6-7300-607	4 - 6	SCREW, TP, M3X6			





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