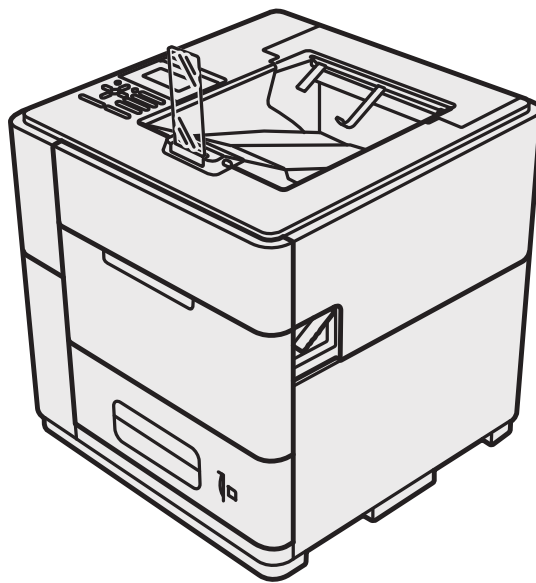




# Brother Printer **PARTS REFERENCE LIST**

**MODEL:HL-S7000DN**



Read this list thoroughly before maintenance work.

Keep this list in a convenient place for quick and easy reference at all times.

## NOTE FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it is necessary to mention the following items:

- (1) Code
- (2) Q'ty
- (3) Description

<Example>

|         | (1)  | (2)  | (3)         |        |
|---------|------|------|-------------|--------|
| REF.NO. | CODE | Q'TY | DESCRIPTION | REMARK |
|         |      |      |             |        |

2. Design-changed parts:

If any of the parts is changed, one of the following symbols is indicated in the REMARK column.

CHG (chg): The part is changed for a new one.

ADD (add): The part is newly added.

DEL (del): The part is deleted.

Symbol in capital letters indicates the latest parts change information in the page.

3. Parts change will be informed by the Parts change information.

4. Parts are subject to change in design without prior notice.

## COUNTRIES & AREAS

U.S.A. ----- US

UNITED KINGDOM ----- UK

AUSTRALIA ----- ARL

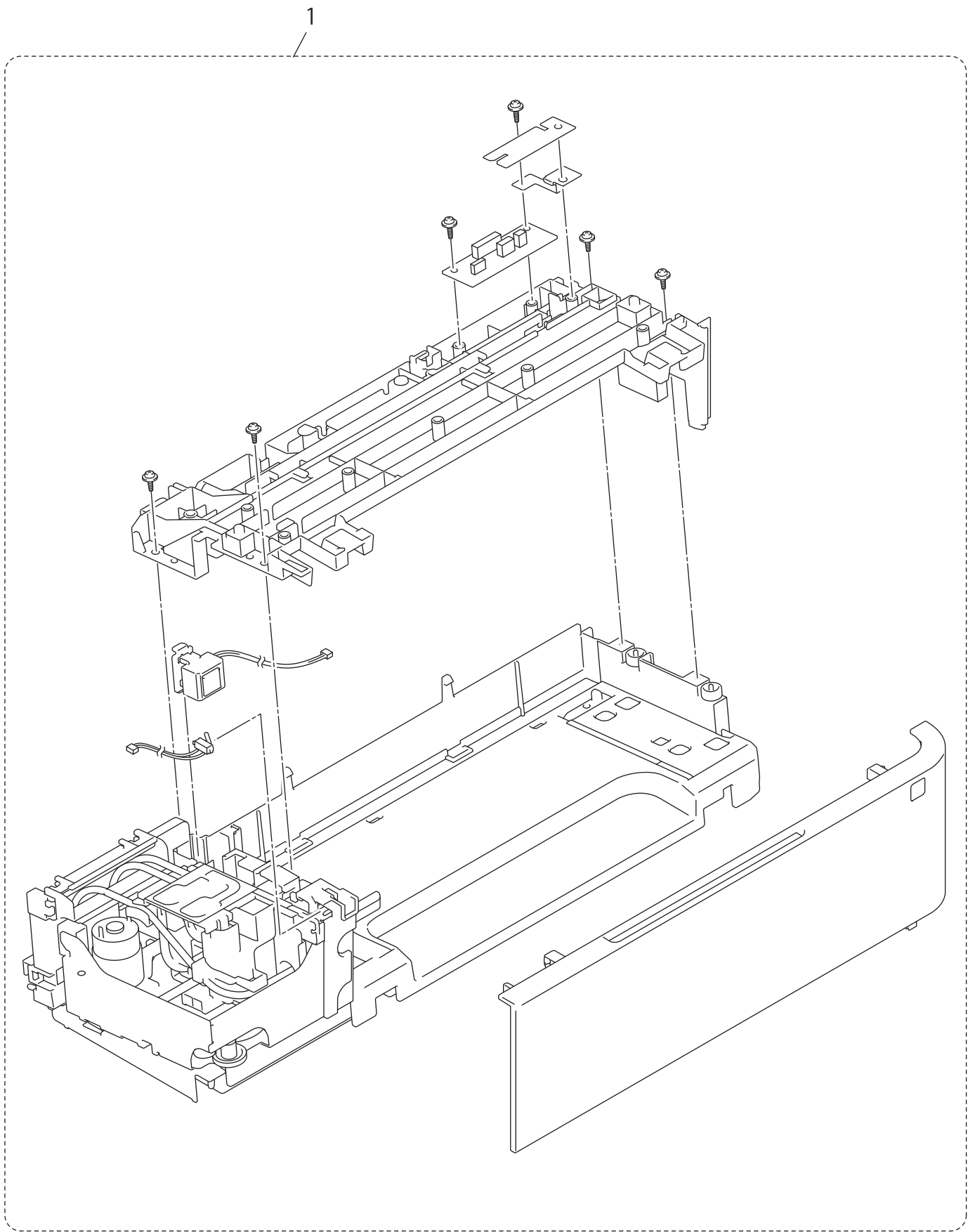
NEW ZEALAND ----- NZ

BRAZIL ----- BRA

# CONTENTS

|     |                                     |    |
|-----|-------------------------------------|----|
| 1.  | <u>CARTRIDGE CASE</u>               | 1  |
| 2.  | <u>FRAME PLATEN</u>                 | 3  |
| 3.  | <u>HEAD</u>                         | 5  |
| 4.  | <u>PAPER TRAY</u>                   | 7  |
| 5.  | <u>MP UNIT</u>                      | 9  |
| 6.  | <u>PAPER EJECT</u>                  | 11 |
| 7.  | <u>COVER</u>                        | 13 |
| 8.  | <u>PANEL</u>                        | 15 |
| 9.  | <u>PCB</u>                          | 17 |
| 10. | <u>INK SUPPLY</u>                   | 19 |
| 11. | <u>OPTION</u>                       | 21 |
| 12. | <u>PRINTING MATTER</u>              | 23 |
| 13. | <u>PACKING MATERIALS</u>            | 25 |
| 14. | <u>PERIODICAL MAINTENANCE PARTS</u> | 27 |
| 15. | <u>STACKER</u>                      | 29 |
| 16. | <u>LT</u>                           | 32 |

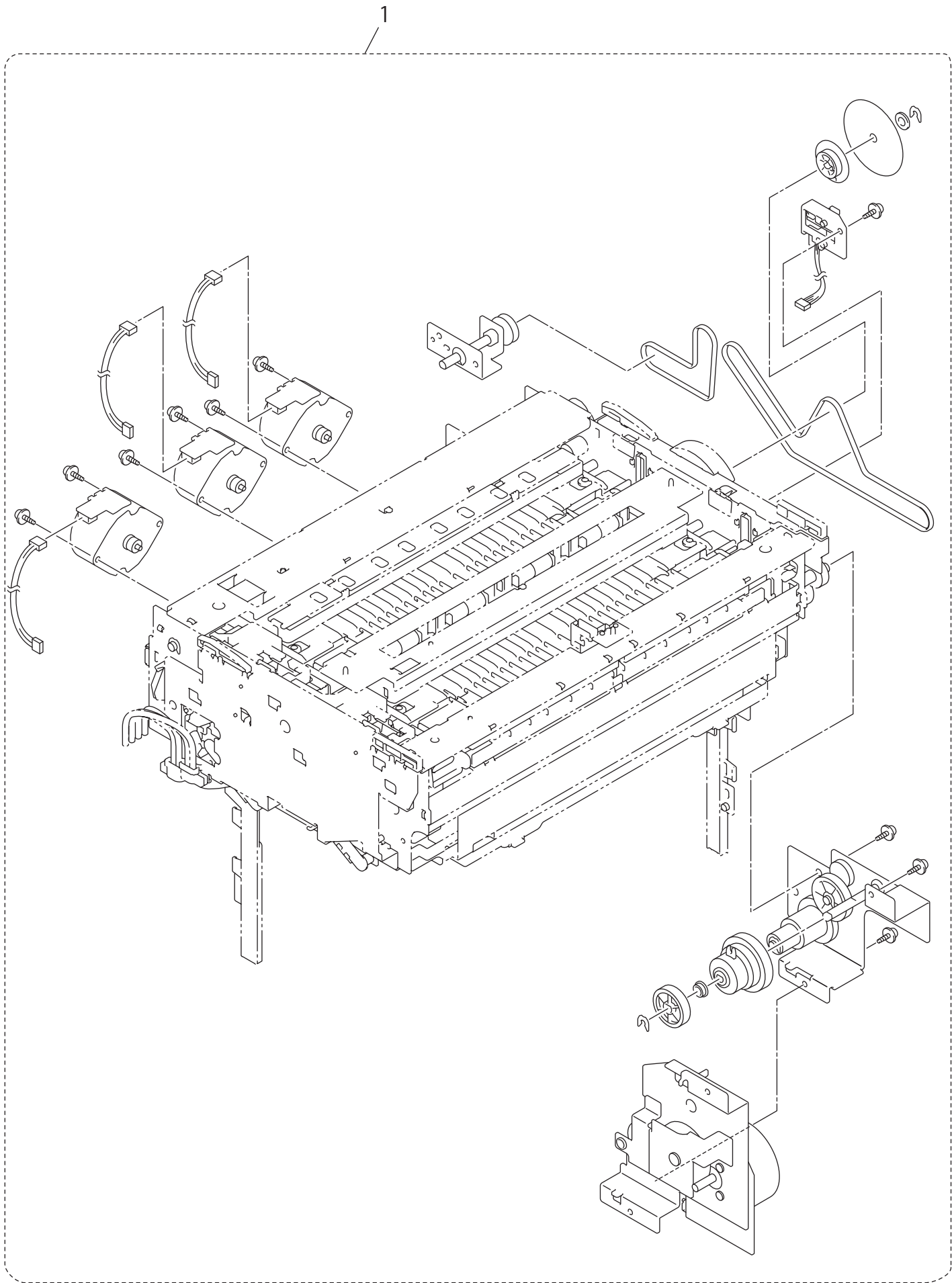
1.CARTRIDGE CASE



1.CARTRIDGE CASE

| REF No. | CODE      | Q'TY | DESCRIPTION          | REMARKS |
|---------|-----------|------|----------------------|---------|
| 1       | LEC394001 | 1    | INK REFILL UNIT (SP) |         |

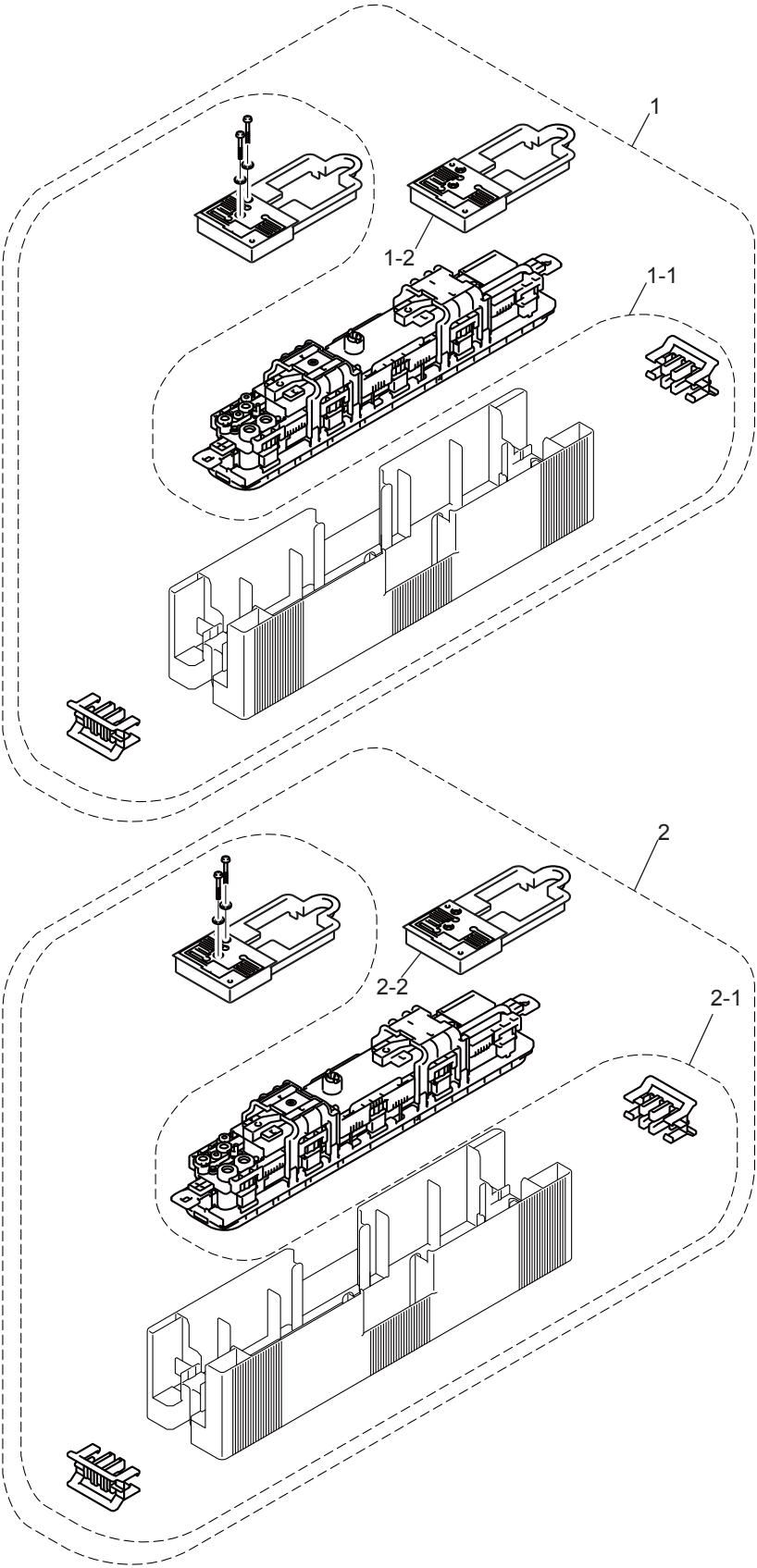
2.FRAME PLATEN



## 2.FRAME\_PLATEN

| REF No. | CODE      | Q'TY | DESCRIPTION      | REMARKS |
|---------|-----------|------|------------------|---------|
| 1       | LEC395001 | 1    | PLATEN UNIT (SP) |         |

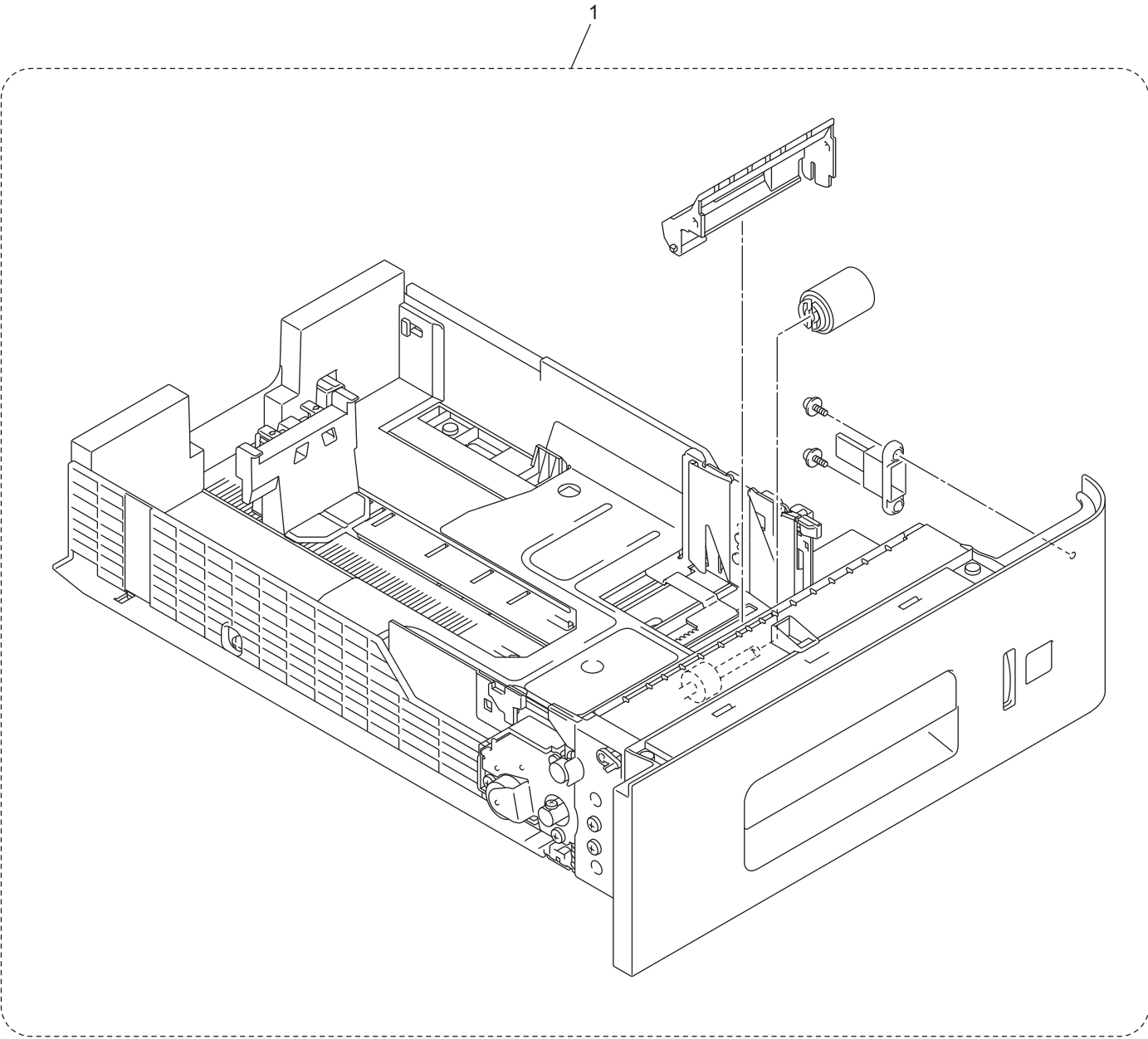
3.HEAD



### 3.HEAD

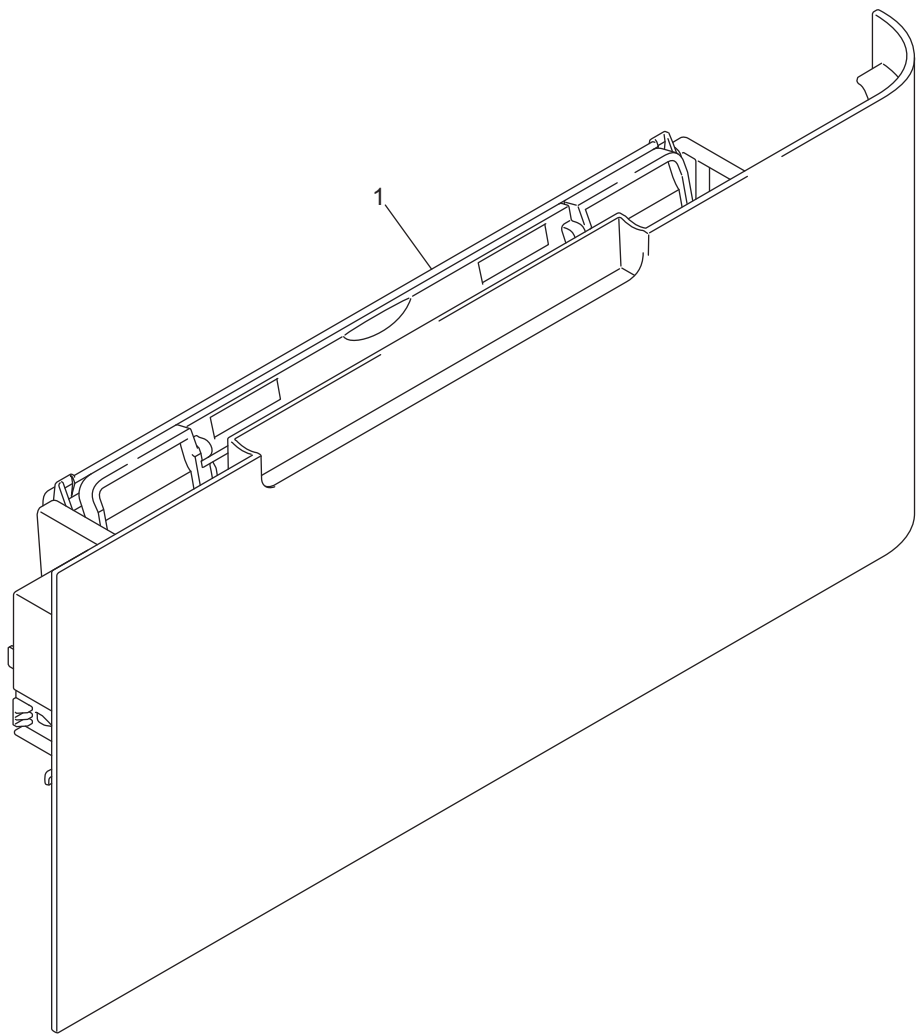
| REF No. | CODE      | Q'TY | DESCRIPTION                | REMARKS |
|---------|-----------|------|----------------------------|---------|
| 1       | LKA053001 | 1    | INK HEAD                   |         |
| 1-1     | LKA182001 | 1    | INK HEAD CASE ASSY         |         |
| 1-2     | LKA189001 | 1    | HEAD PROTECTOR RETURN ASSY | CHG     |
| 2       | LKA066001 | 1    | PRE-COAT HEAD              |         |
| 2-1     | LKA182001 | 1    | PRE-COAT HEAD CASE ASSY    |         |
| 2-2     | LKA189001 | 1    | HEAD PROTECTOR RETURN ASSY | CHG     |

4.PAPER TRAY



#### 4.PAPER TRAY

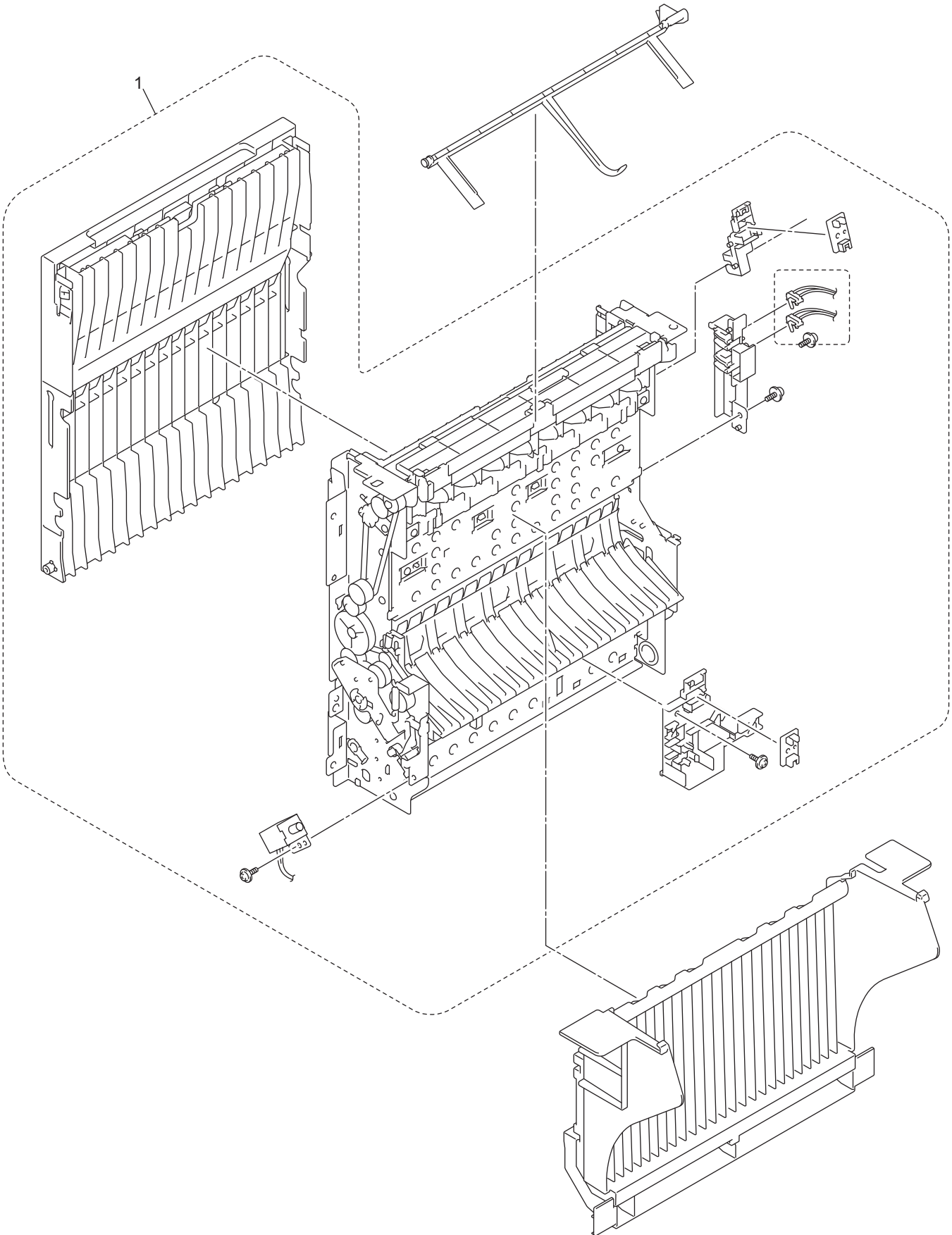
| REF No. | CODE      | Q'TY | DESCRIPTION          | REMARKS |
|---------|-----------|------|----------------------|---------|
| 1       | LEC396001 | 1    | PAPER TRAY ASSY (SP) |         |



5.MP UNIT

| REF No. | CODE      | Q'TY | DESCRIPTION   | REMARKS |
|---------|-----------|------|---------------|---------|
| 1       | LEB460001 | 1    | MP COVER ASSY |         |

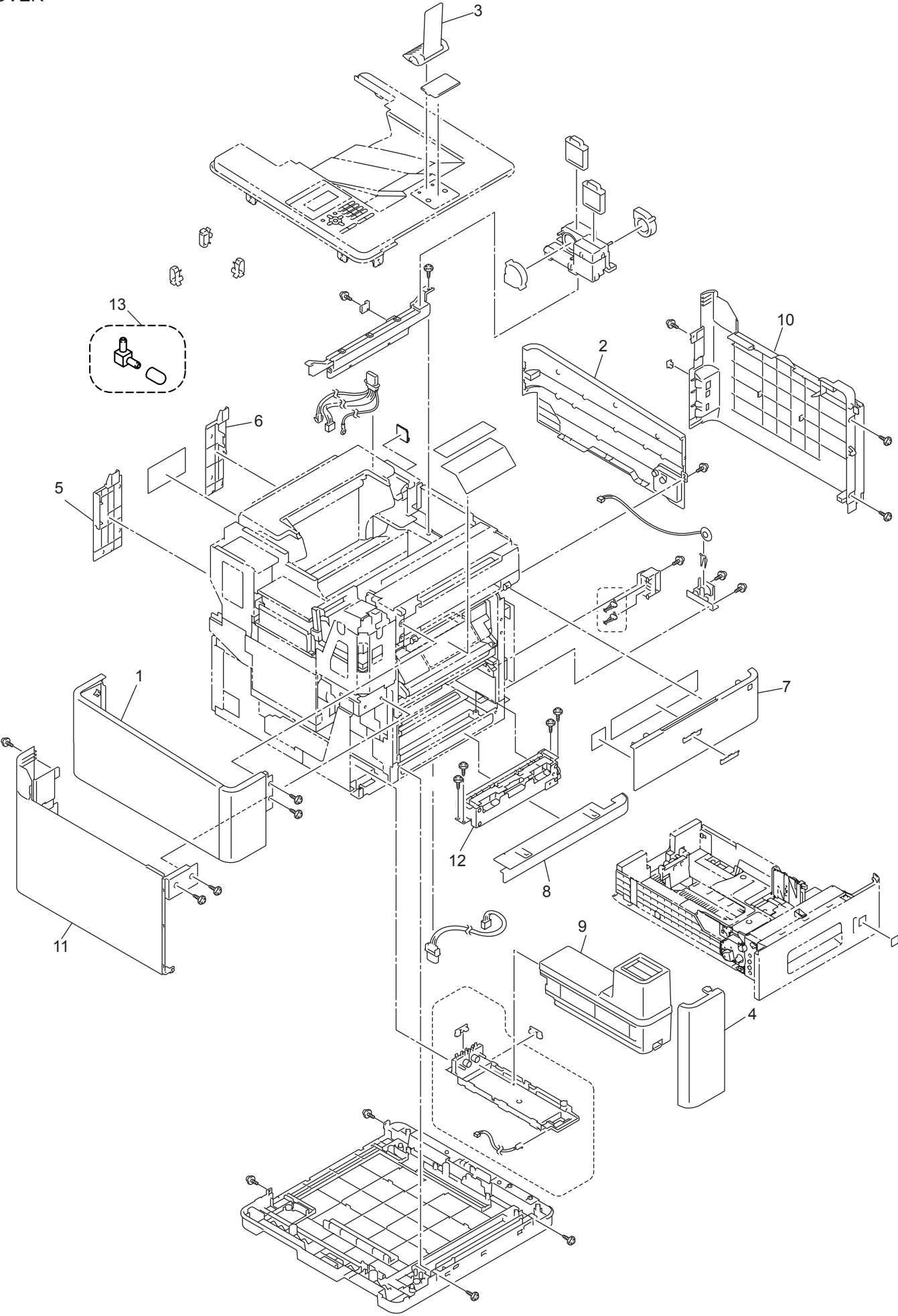
6.PAPER EJECT



## 6.PAPER EJECT

| REF No. | CODE      | Q'TY | DESCRIPTION          | REMARKS |
|---------|-----------|------|----------------------|---------|
| 1       | LEC397001 | 1    | PAPER EJECT ASSY(SP) |         |

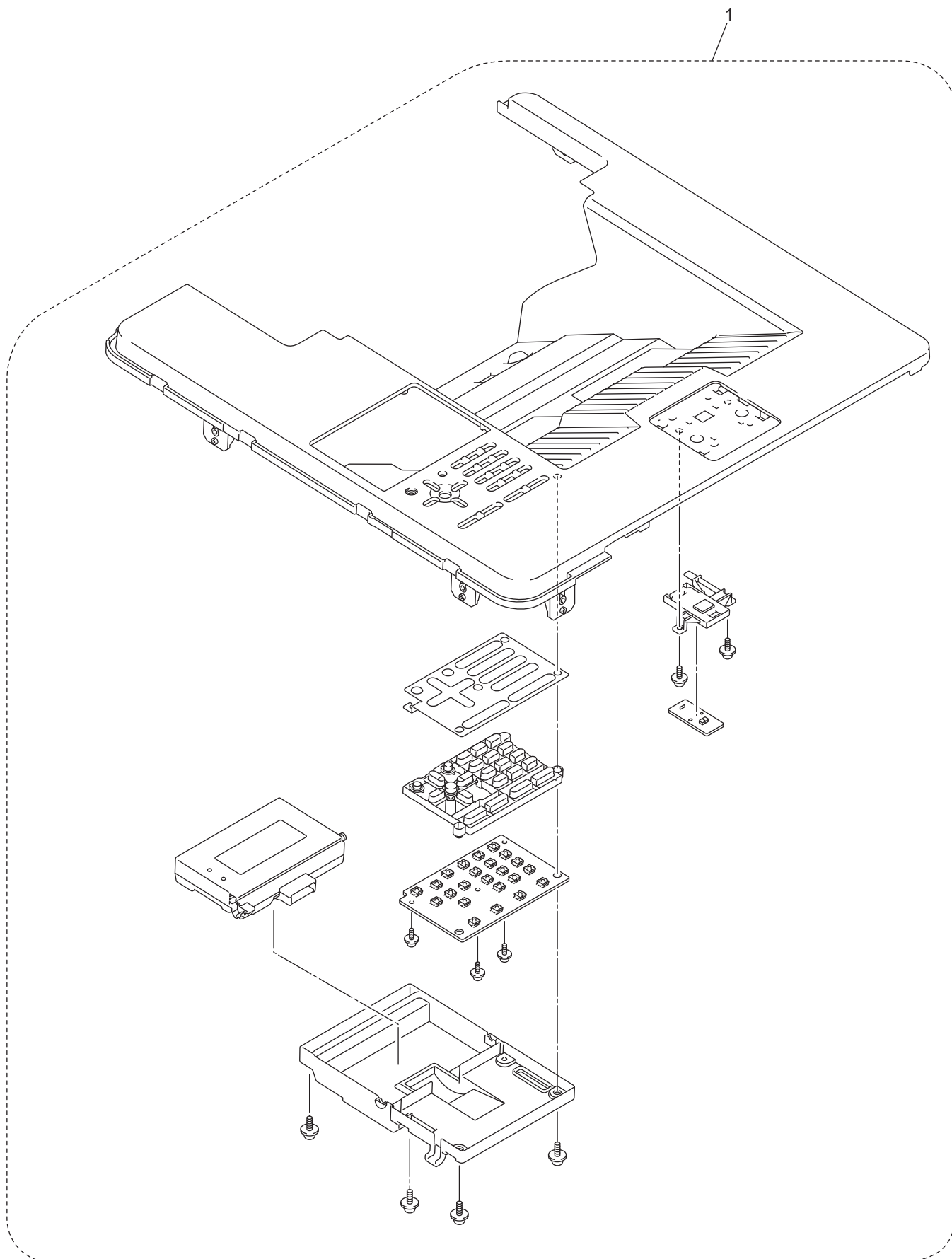
7.COVER



## 7.COVER

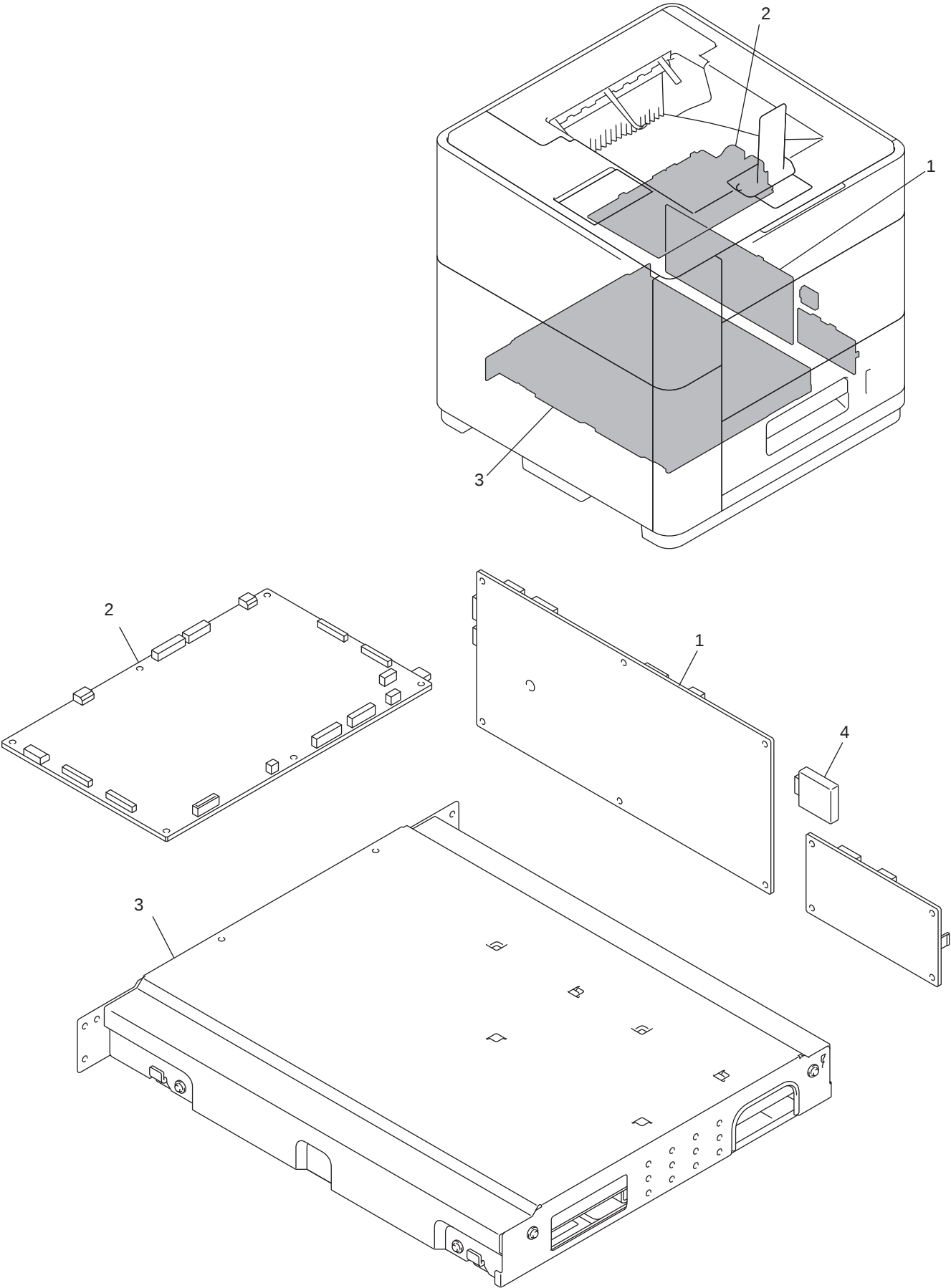
| REF No. | CODE      | Q'TY | DESCRIPTION            | REMARKS |
|---------|-----------|------|------------------------|---------|
| 1       | LEB379001 | 1    | TOP COVER L            |         |
| 2       | LEC488001 | 1    | TOP COVER R ASSY       |         |
| 3       | LEC133001 | 1    | EJECT STOPPER ASSY     |         |
| 4       | LEB397001 | 1    | FRONT COVER            |         |
| 5       | LEB398001 | 1    | BACK COVER L           |         |
| 6       | LEB399001 | 1    | BACK COVER R           |         |
| 7       | LEB423001 | 1    | CARTRIDGE COVER        |         |
| 8       | LEB424001 | 1    | FRONT COVER UNDER      |         |
| 9       | LEB445001 | 1    | WASTE INK BOX ASSY     |         |
| 10      | LEC650001 | 1    | SIDE COVER R ASSY (SP) |         |
| 11      | LEC651001 | 1    | SIDE COVER L ASSY (SP) |         |
| 12      | LEC398001 | 1    | LT FEED UNIT(SP)       |         |
| 13      | LEC735001 | 1    | L JOINT DRAIN CAP ASSY |         |

## 8. PANEL



# 8.PANEL

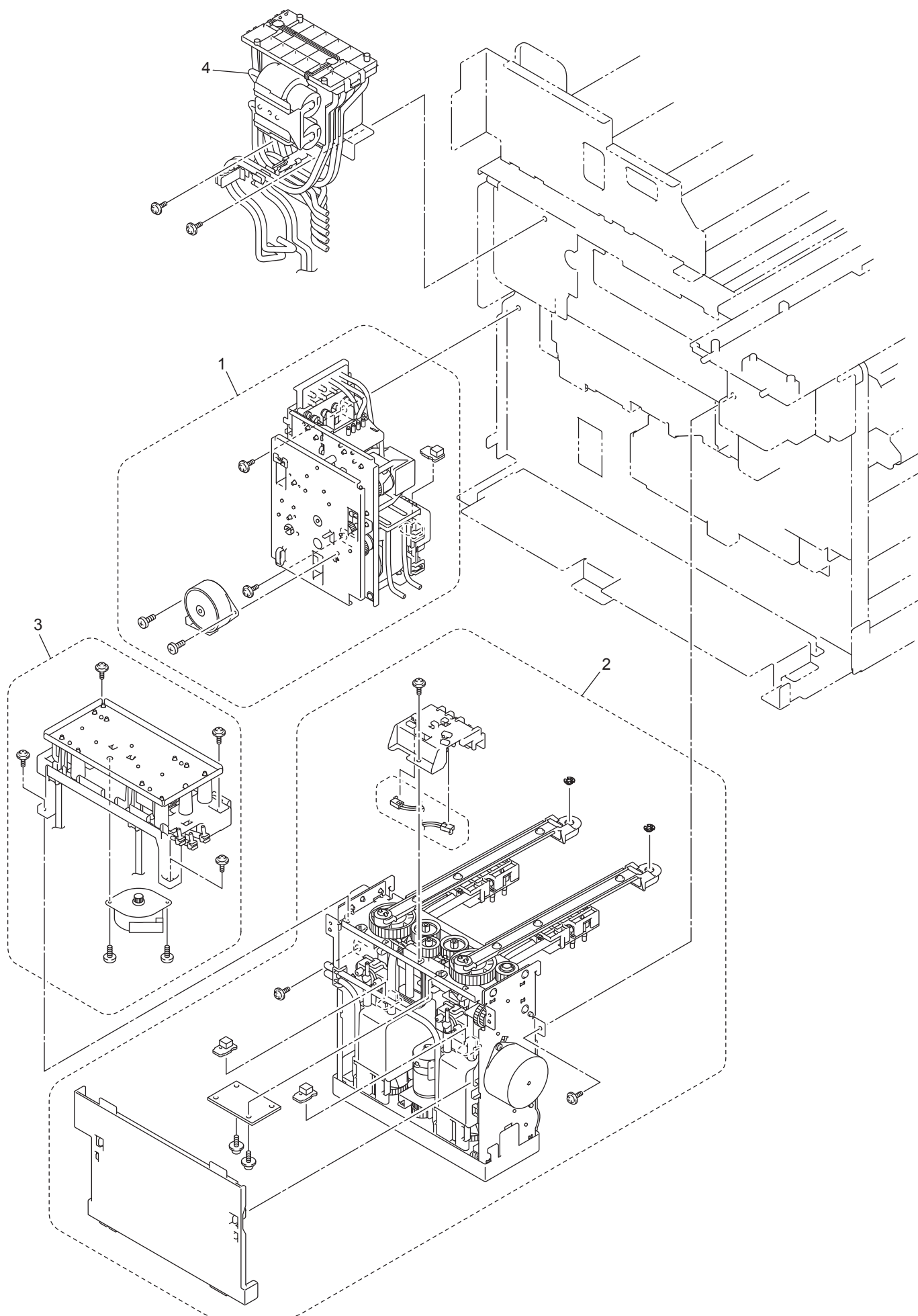
| REF No. | CODE      | Q'TY | DESCRIPTION         | REMARKS |
|---------|-----------|------|---------------------|---------|
| 1       | LEC619001 | 1    | TOP COVER ASSY (SP) |         |



9.PCB

| REF No. | CODE      | Q'TY | DESCRIPTION           | REMARKS |
|---------|-----------|------|-----------------------|---------|
| 1       | LT1868001 | 1    | MAIN PCB ASSY         | ADD     |
| 2       | LT1873001 | 1    | ENGINE PCB ASSY       |         |
| 3       | LT1855001 | 1    | POWER SUPPLY PCB UNIT |         |
| 4       | LT2060001 | 1    | STORAGE MEMORY        |         |

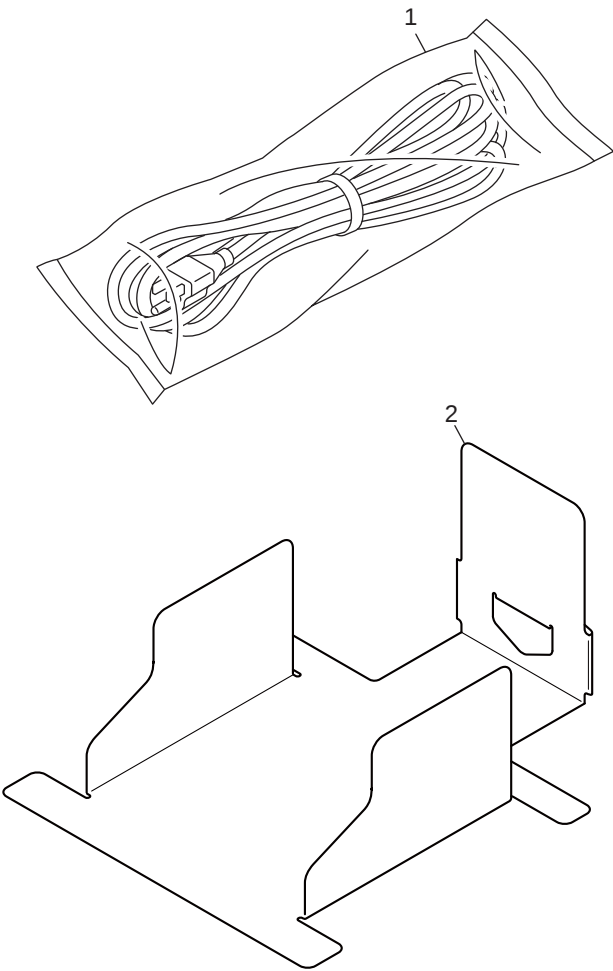
## 10. INK SUPPLY



10.INK SUPPLY

| REF No. | CODE      | Q'TY | DESCRIPTION          | REMARKS |
|---------|-----------|------|----------------------|---------|
| 1       | LEC400001 | 1    | DRIVE FRAME ASSY(SP) |         |
| 2       | LEC399001 | 1    | SUBTANK ASSY(SP)     |         |
| 3       | LEC402001 | 1    | SUPPLY PUMP UNIT(SP) |         |
| 4       | LEC401001 | 1    | BUFFER TANK ASSY(SP) |         |

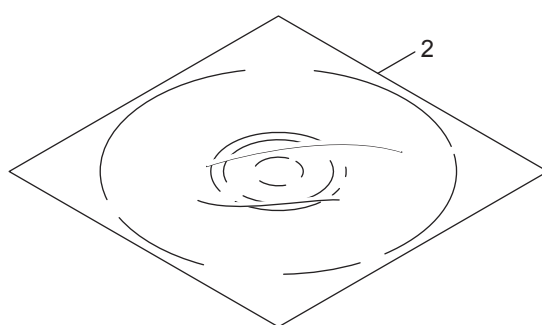
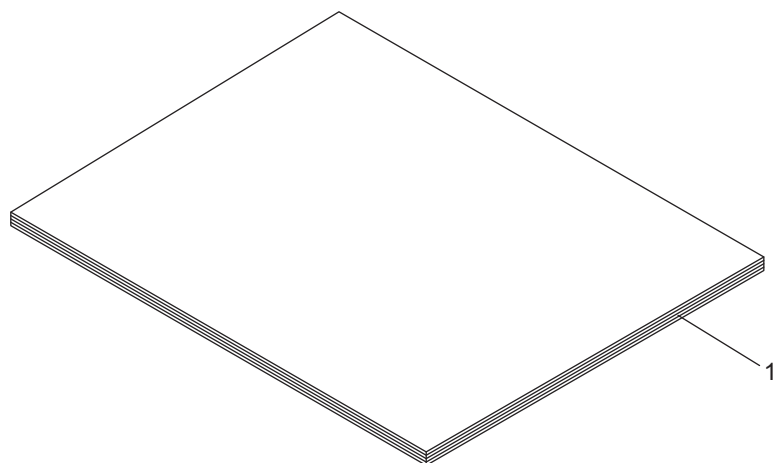
11.OPTION



## 11.OPTION

| REF No. | CODE      | Q'TY | DESCRIPTION                           | REMARKS |
|---------|-----------|------|---------------------------------------|---------|
| 1       | LM9362001 | 1    | AC CORD BAG ASSY LF UL/CSA 13A FOR US |         |
| 1       | LG5717001 | 1    | AC CORD BAG ASSY LF VDE FOR UK        |         |
| 1       | LG5692001 | 1    | AC CORD BAG ASSY LF FOR UK            |         |
| 1       | LG5734001 | 1    | AC CORD BAG ASSY LF SAA FOR ARL/NZ    |         |
| 1       | LT2346001 | 1    | AC CORD BAG ASSY LF BRZ FOR BRA       |         |
| 2       | LEC763001 | 1    | EJECT TRAY A4                         | ADD     |
| 2       | LEC765001 | 1    | EJECT TRAY LTR                        | ADD     |

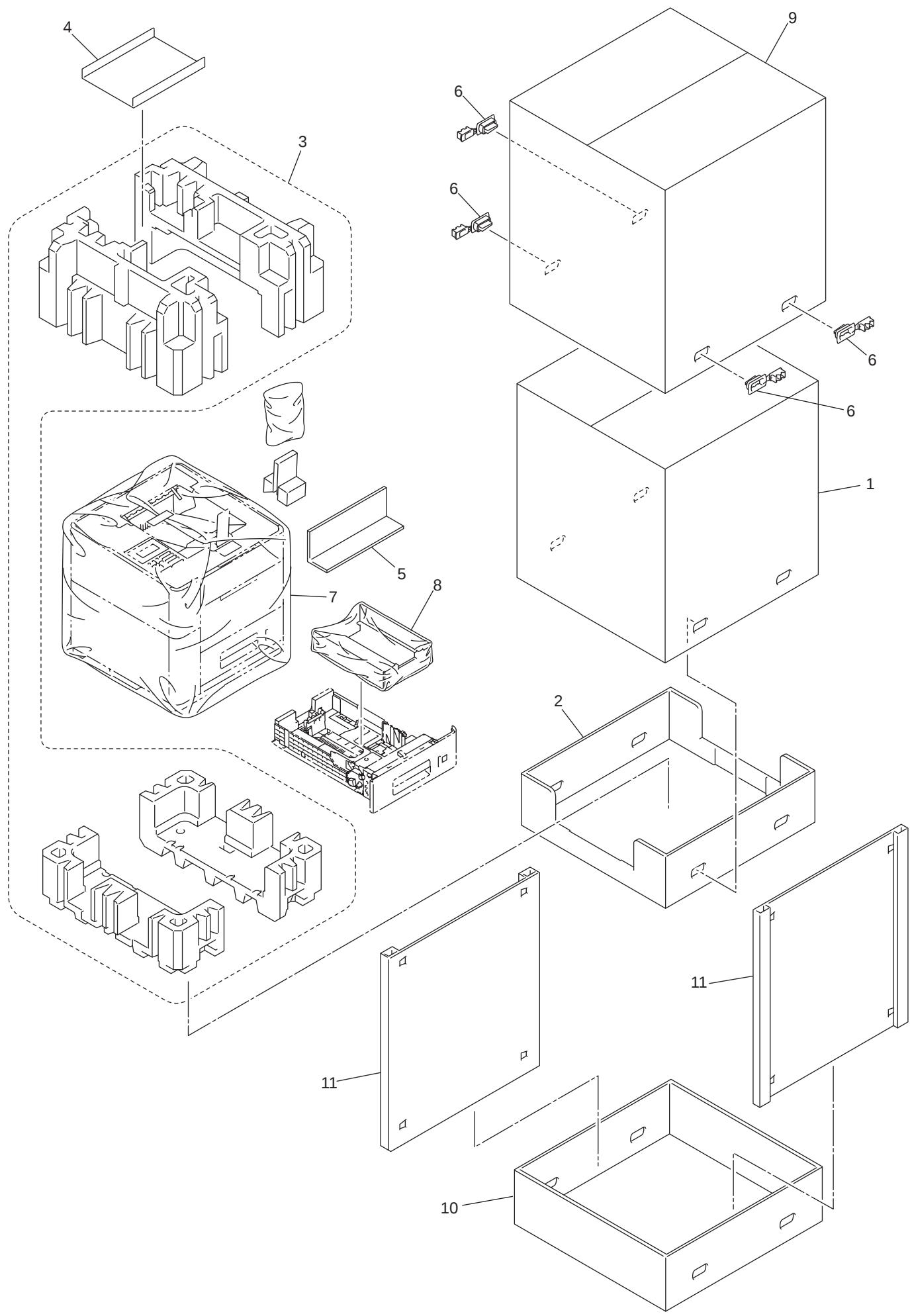
## 12. PRINTING MATTER



## 12.PRINTING MATTER

| REF No. | CODE      | Q'TY | DESCRIPTION                  | REMARKS |
|---------|-----------|------|------------------------------|---------|
| 1       | LEB502001 | 1    | QUICK SETUP GUIDE FOR US     | CHG     |
| 1       | LEB502004 | 1    | QUICK SETUP GUIDE FOR UK     |         |
| 1       | LEB502006 | 1    | QUICK SETUP GUIDE FOR ARL/NZ |         |
| 1       | LEB502042 | 1    | QUICK SETUP GUIDE FOR BRA    |         |
| 2       | LEC752001 | 1    | CDROM ASSY                   |         |

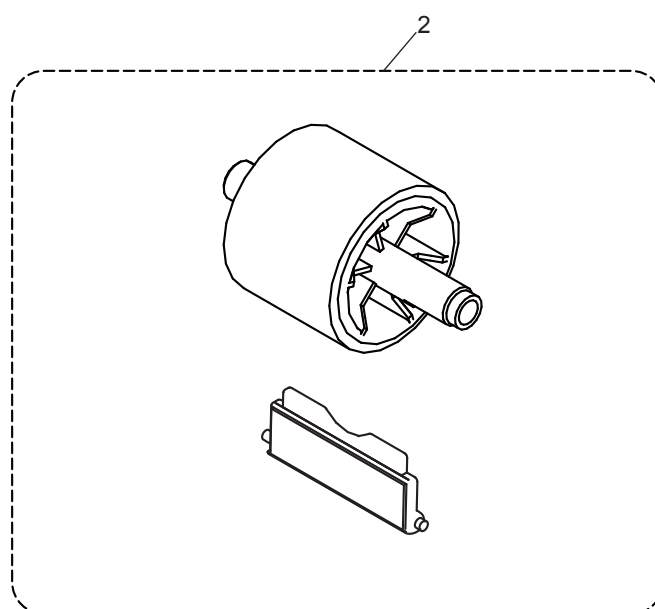
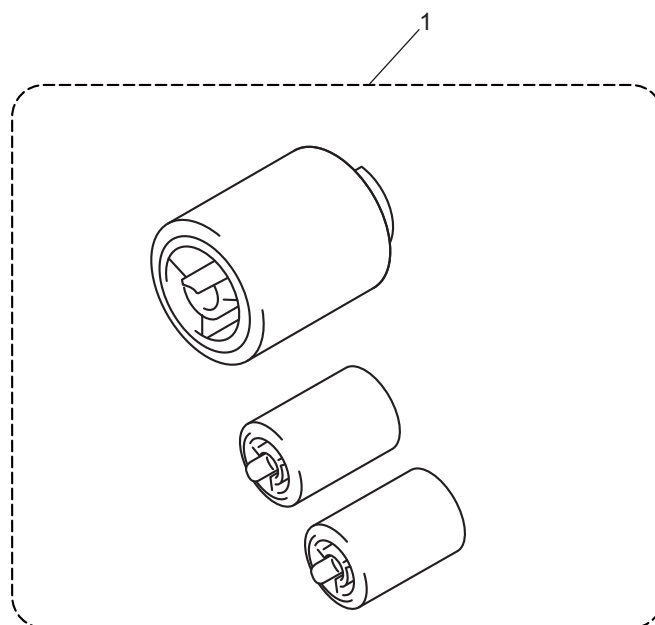
13.PACKING MATERIALS



## 13.PACKING MATERIALS

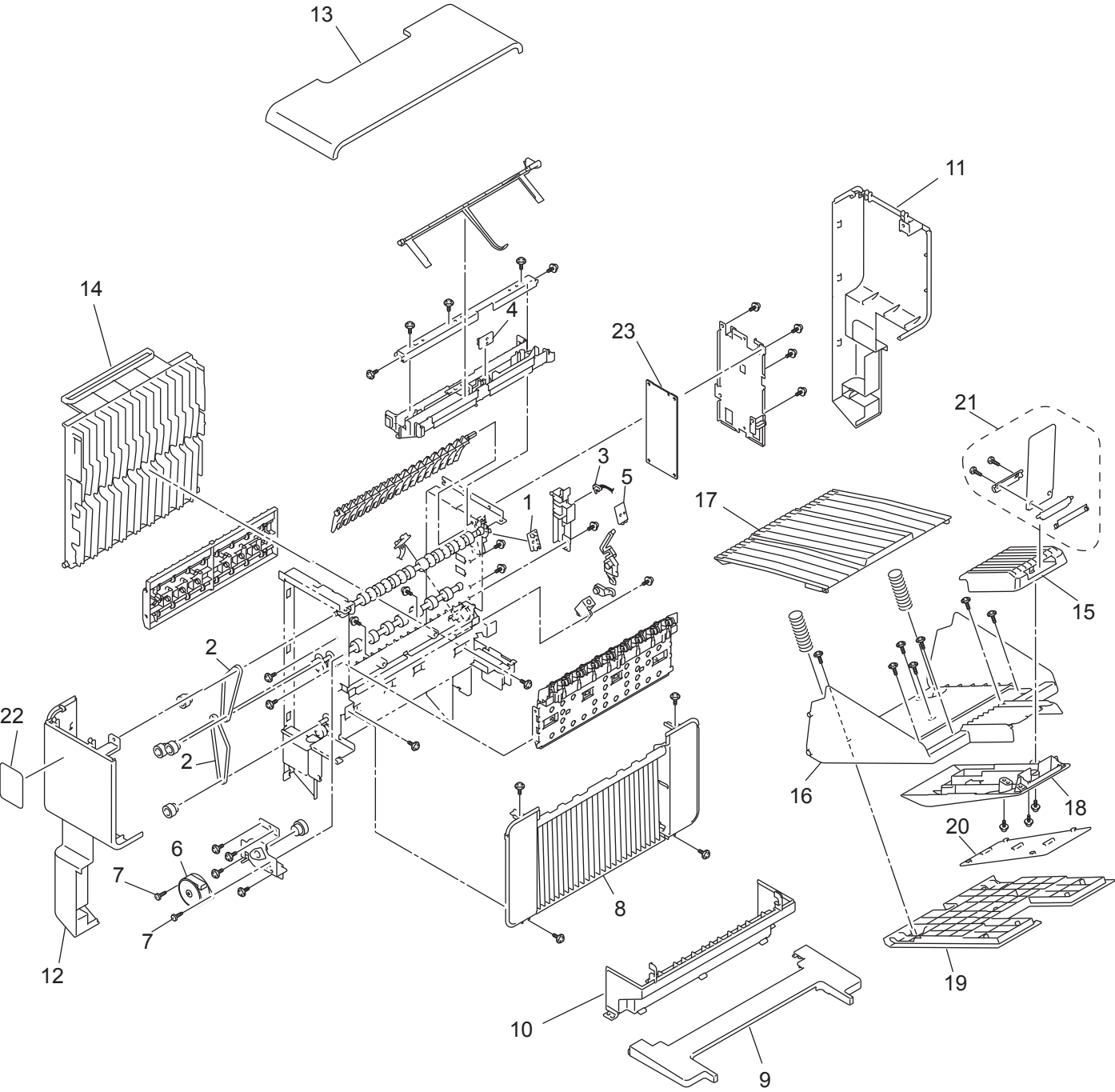
| REF No. | CODE      | Q'TY | DESCRIPTION               | REMARKS |
|---------|-----------|------|---------------------------|---------|
| 1       | LEC567001 | 1    | CARTON BROTHER UPPER      |         |
| 2       | LEB500001 | 1    | CARTON NO-BRAND BOTTOM    |         |
| 3       | LEB503001 | 1    | PAD ASSY                  |         |
| 4       | LEB507001 | 1    | OPTION PAD                |         |
| 5       | LEB508001 | 1    | CORD PAD                  |         |
| 6       | LS1177001 | 4    | CARTON JOINT              |         |
| 7       | LEB510001 | 1    | PE BAG 1300X1320          |         |
| 8       | LEC693001 | 1    | TRAY HOLD PAD M ASSY (SP) |         |
| 9       | LEC359001 | 1    | DOUBLE CARTON UPPER       |         |
| 10      | LEC360001 | 1    | DOUBLE CARTON BOTTOM      |         |
| 11      | LEC361001 | 2    | DOUBLE CARTON SPACER      |         |

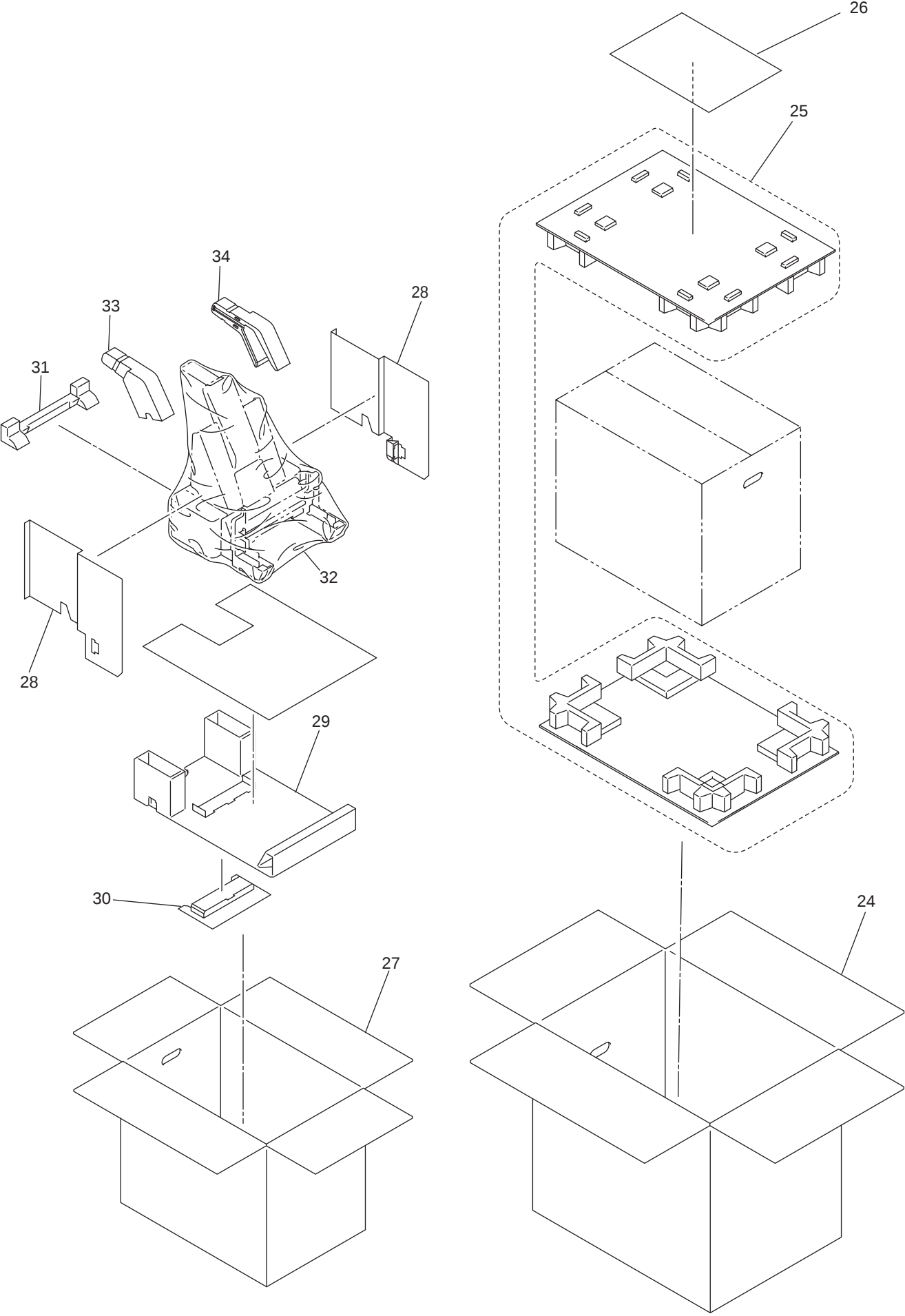
## 14.PERIODICAL MAINTENANCE PARTS



#### 14.PERIODICAL MAINTENANCE PARTS

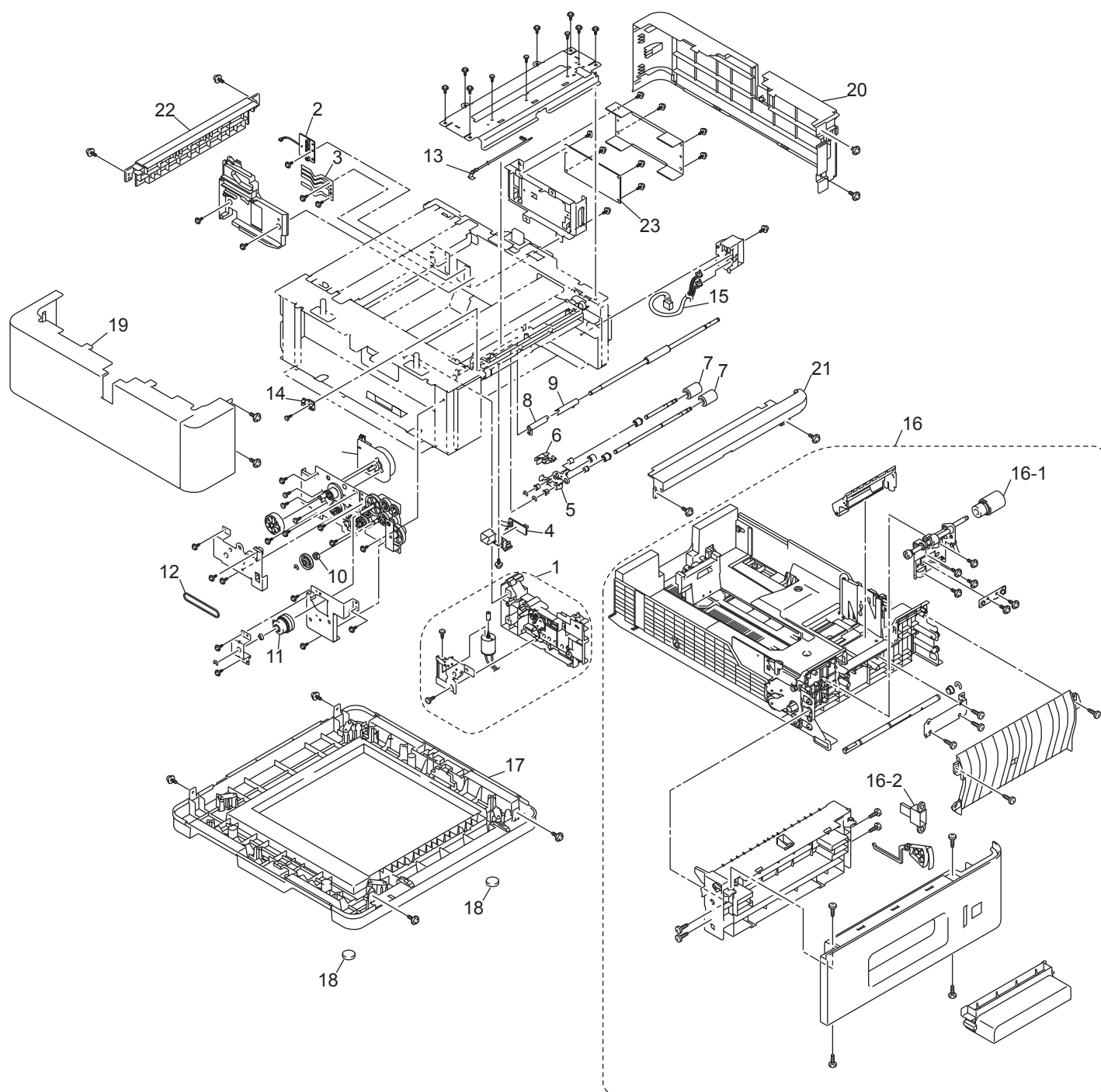
| REF No. | CODE      | Q'TY | DESCRIPTION               | REMARKS |
|---------|-----------|------|---------------------------|---------|
| 1       | LEC732001 | 1    | PAPER FEEDING KIT T1 (SP) |         |
| 2       | LEC733001 | 1    | PAPER FEEDING KIT MP (SP) |         |

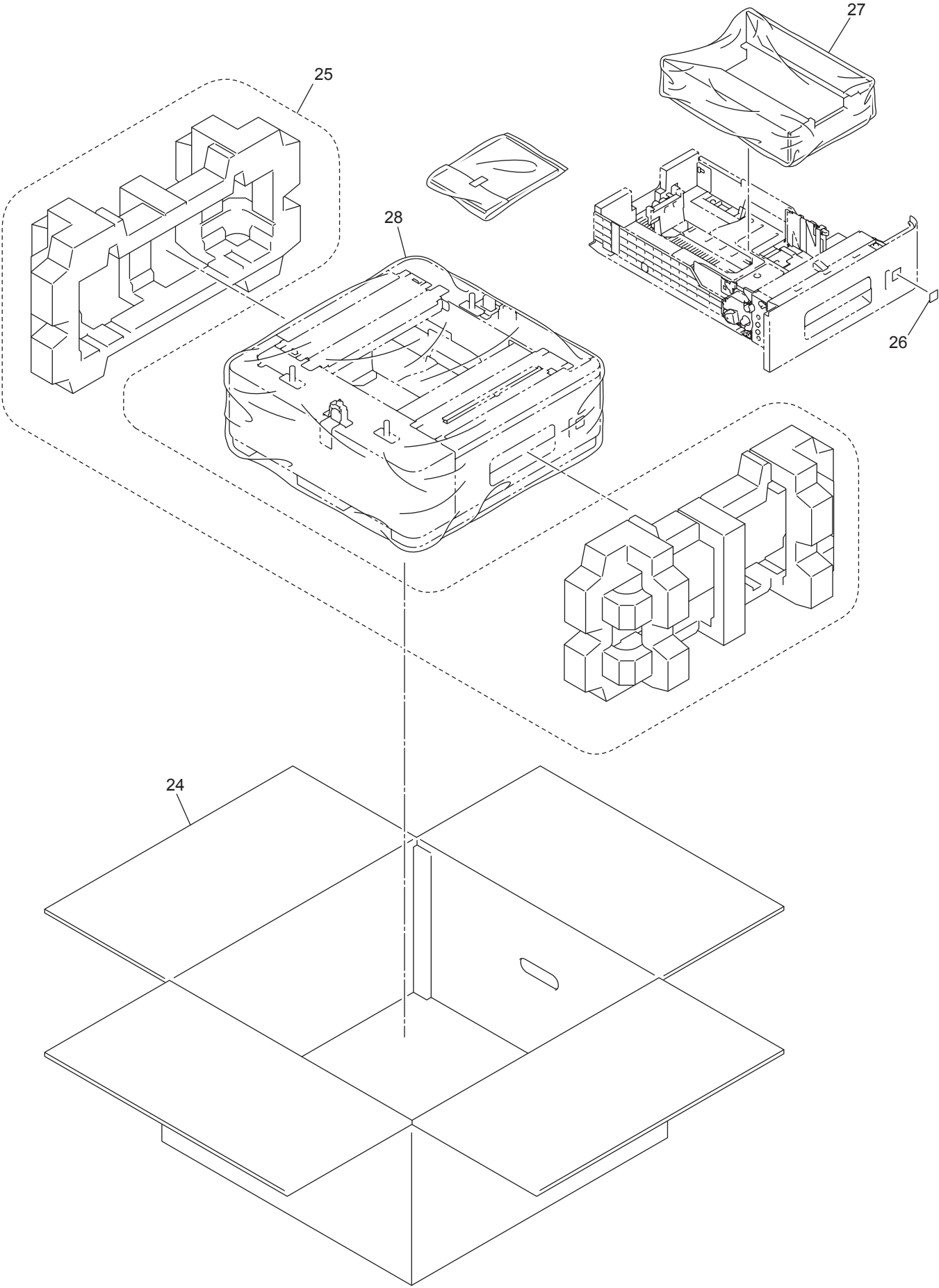




## 15.STACKER

| REF No. | CODE      | Q'TY | DESCRIPTION             | REMARKS |
|---------|-----------|------|-------------------------|---------|
| 1       | LT1849001 | 1    | SENSOR PCB ASSY         |         |
| 2       | LEB838001 | 2    | EJECT BELT              |         |
| 3       | LT2165001 | 1    | STK COVER SEN HARNESS   |         |
| 4       | LT1849001 | 1    | SENSOR PCB ASSY         |         |
| 5       | LT1849001 | 1    | SENSOR PCB ASSY         |         |
| 6       | LEC475001 | 1    | STACKER MOTOR BRK ASSY  |         |
| 7       | 000300406 | 2    | SCREW BIND M3X4         |         |
| 8       | LEC371001 | 1    | STACKER TRAY GUIDE M    |         |
| 9       | LEC363001 | 1    | STACKER EJECT TOP COVER |         |
| 10      | LEC364001 | 1    | STACKER FRONT UNDER     |         |
| 11      | LEC365001 | 1    | STACKER SIDE L          |         |
| 12      | LEC366001 | 1    | STACKER SIDE R          |         |
| 13      | LEC367001 | 1    | STACKER TOP             |         |
| 14      | LEC369001 | 1    | STACKER REAR            |         |
| 15      | LEC384001 | 1    | STACKER TRAY A          |         |
| 16      | LEC370001 | 1    | STACKER TRAY B          |         |
| 17      | LEC372001 | 1    | STACKER TRAY C          |         |
| 18      | LEC385001 | 1    | STACKER TRAY UNDER A    |         |
| 19      | LEC386001 | 1    | STACKER TRAY UNDER B    |         |
| 20      | LEC388001 | 1    | STACKER TRAY UNDER C    |         |
| 21      | LEC730001 | 1    | EJECT STOPPER ASSY      |         |
| 22      | LEC642001 | 1    | LABEL JAM STACKER       |         |
| 23      | LT2078001 | 1    | OPTION PCB ASSY         |         |
| 24      | LEC638001 | 1    | CARTON BROTHER          |         |
| 25      | LEC480001 | 1    | POLYSTYRENE PAD ASSY    |         |
| 26      | LEC640001 | 1    | SETUP GUIDE BAG ASSY    |         |
| 27      | LEC605001 | 1    | INNER CARTON            |         |
| 28      | LEC606001 | 2    | TOP HOLDER              |         |
| 29      | LEC607001 | 1    | BASE HOLDER             |         |
| 30      | LEC713001 | 1    | BASE SUPPORT            | CHG     |
| 31      | LEC610001 | 1    | INNER SPACER            |         |
| 32      | LEL152001 | 1    | BAG 1000X1000H          | CHG     |
| 33      | LEC688001 | 1    | EJECT STOPPER PAD L     | ADD     |
| 34      | LEC689001 | 1    | EJECT STOPPER PAD R     | ADD     |





| REF No. | CODE      | Q'TY | DESCRIPTION                        | REMARKS |
|---------|-----------|------|------------------------------------|---------|
| 1       | LEC231001 | 1    | LT TRAY GUIDE LEFT FRONT ASSY      |         |
| 2       | LJ9432001 | 1    | SIZE SW PCB ASSY                   |         |
| 3       | LM3268001 | 1    | SIZE SW SPRING                     |         |
| 4       | LT1846001 | 1    | SENSOR PCB ASSY                    |         |
| 5       | LEB031001 | 1    | PF HOLDER ASSY                     |         |
| 6       | LEB036001 | 1    | PAPER PE ACTUATOR                  |         |
| 7       | LEB041001 | 1    | FEED ROLLER ASSY                   |         |
| 8       | LM3435001 | 1    | LIFT LEVER A                       |         |
| 9       | LM3436001 | 1    | LIFT LEVER B                       |         |
| 10      | LEB043001 | 1    | ONE WAY CLUTCHES                   |         |
| 11      | LEC497001 | 1    | LT MAGNETIC CLUTCH                 |         |
| 12      | LEC152001 | 1    | TIMING BELT                        |         |
| 13      | LEC246001 | 1    | LT ACTUATOR                        |         |
| 14      | LT1849001 | 1    | SENSOR PCB ASSY                    |         |
| 15      | LT2130001 | 1    | LT TRAY ID HARNESS                 |         |
| 16      | LEC396001 | 1    | RELAY PCB ASSY PAPER TRAY ASSY(SP) |         |
| 16-1    | LEB484001 | 1    | RETARD R ASSY                      |         |
| 16-2    | LEB493001 | 1    | ID KEY HOLDER                      |         |
| 17      | LEC205001 | 1    | LT BOTTOM COVER                    |         |
| 18      | LEB421001 | 2    | RUBBER PAD                         |         |
| 19      | LEC206001 | 1    | LT SIDE COVER L                    |         |
| 20      | LEC207001 | 1    | LT SIDE COVER R                    |         |
| 21      | LEC208001 | 1    | LT FRONT COVER                     |         |
| 22      | LEC209001 | 1    | LT REAR COVER                      |         |
| 23      | LT2078001 | 1    | OPTION ASSY OPTION PCB ASSY        |         |
| 24      | LEC629001 | 1    | CARTON BROTHER                     |         |
| 25      | LEC485001 | 2    | POLYETHYLENE PAD                   |         |
| 26      | LEC358001 | 1    | LABEL TRAY NUMBER                  |         |
| 27      | LEC693001 | 1    | TRAY HOLD PAD M ASSY (SP)          |         |
| 28      | LJ5584001 | 1    | BAG 700X800H                       |         |