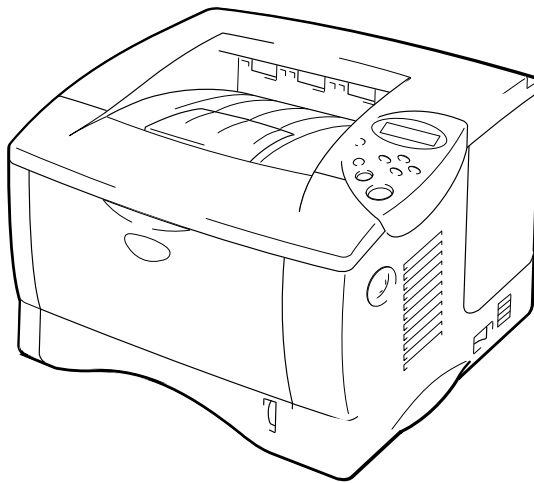




Brother Laser Printer **PARTS REFERENCE LIST**

MODEL: HL-1850/1870N



Read this list thoroughly before maintenance work.

Keep this list in a convenient place for quick and easy reference at all times.

NOTE FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it needs mentioning the following items:

- (1) Code
- (2) Q'ty
- (3) Description
- (4) Symbol (PCB No., Revision , and Parts location mounted on the PCB.)

Note : No orders without Parts Code or Tool No. can be accepted.

< Example >

	(1)	(2)	(3)	(4)	
REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK

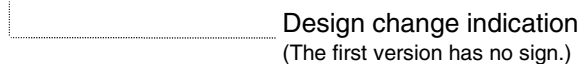
Revision No.: marked on the **main printed circuit board**.

B48K056 - 201A



Revision No.: marked on the **power supply printed circuit board**.

Rev. A



2. Design-changed parts :

If the parts are changed, any one of the following symbols is indicated in the REMARKS column.

- #A : Compatible between old and new
- #B : Replaceable from old to new
- #D : Incompatible
- # : Newly established

3. The original of this list was made based on the information available in January 2001.

4. Parts are subject to change in design without prior notice.

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1. FRAME / DRIVE UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ5980001	1	MAIN MOTOR ASSY HE		
2	LJ5969001	1	FEED SOLENOID ASSY HE		
3	LJ5973001	1	SOLENOID ASSY 04C4		
4	LJ5976001	1	SOLENOID ASSY 04C5		
5	LJ5208001	2	LOCK LEVER SPRING		
6	LJ5307001	1	TONER LED PCB UNIT (EMISSION)		
7	LJ8357001	1	SOL RELAY PCB ASSY		
8	LJ5088001	1	REVERSING SWITCH SOLENOID		
9	LJ5015001	1	T-BELT B40S2M142		
10	LJ5100001	1	TONER SENSOR PCB UNIT (RECEPTION)		
11	LJ7403001	4	RUBBER FOOT		
12	LJ5925001	1	GEAR 21H		
13	UL9069001	2	CONDUCTOR BUSH 5		
14	LJ5533001	1	CONDUCTOR BUSH H		
15	LJ5117001	1	FAN MOTOR 60		
16	LJ8363001	1	DX SENSOR PCB ASSY		
17	LJ8724001	3	TAPE 60X12		
18	LE1169001	1	USB GROUND PLATE		
19	087320615	11	SCREW, CUP S TITE 3X6		
20	085411015	3	TAPTITE, BIND B M4X10		
21	000300415	1	SCREW, BIND M3X4		
22	085310815	1	TAPTITE, BIND B M3X8		
23	LJ5966001	1	FUSER DRIVE GEAR 1HE		
24	LJ5967001	1	FUSER DRIVE GEAR 2HE		
25	LJ5930001	1	FEED ROLLER GEAR SHAFT		
26	LJ5114001	1	SPRING, EXTENSION P/R		
27	LJ5107001	1	COVER GLASS HOLDER H		
28	LJ5112001	1	GEAR 60 P/R		add
29	LJ5115001	1	GEAR 72MP		add
30	UL9023001	1	COVER GLASS		add
31	LJ5109001	1	PENDULUM GEAR		ADD
32	LJ5064001	1	DEVELOP JOINT		ADD
33	LJ5065001	1	JOINT SPRING		ADD

MODEL HL-1850/1870N 84U-Z23/Z24-010

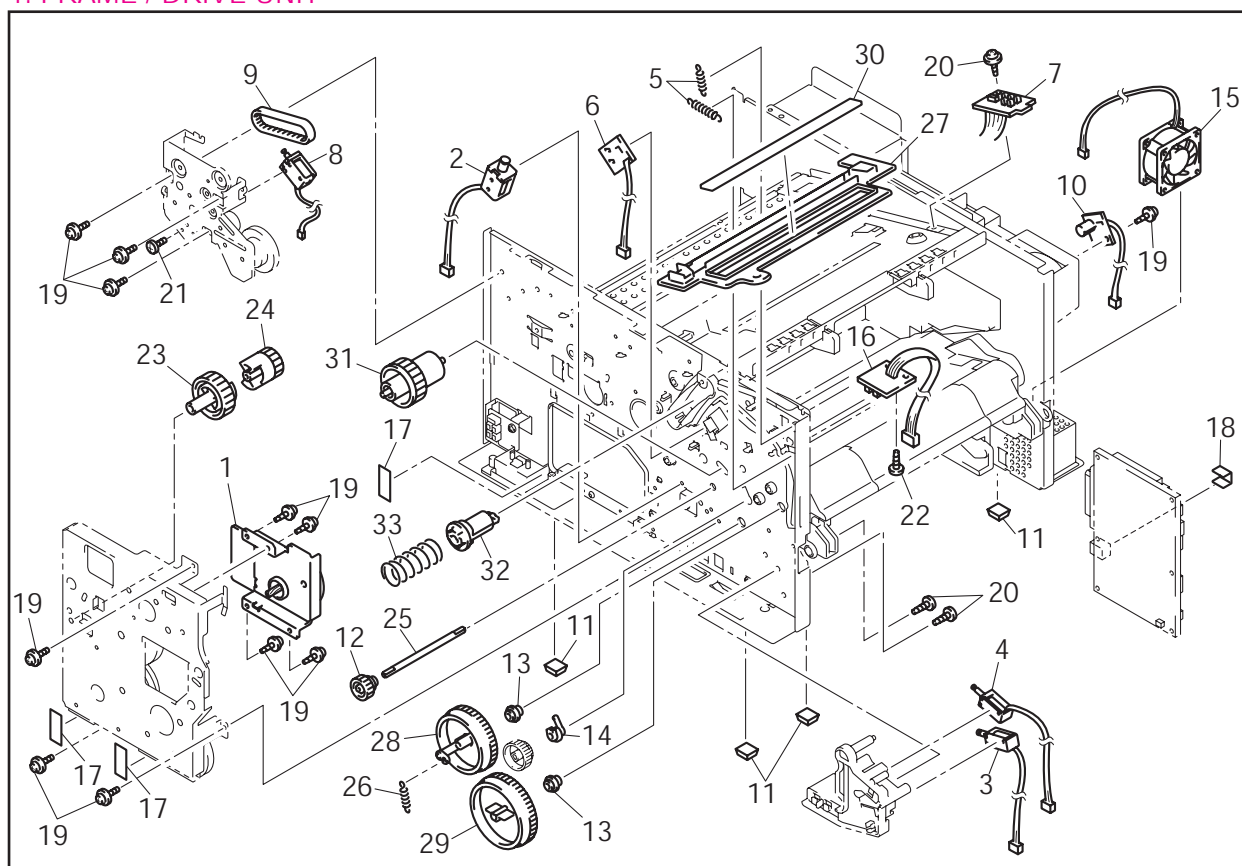
T/I NO. PR2002076 / PR2002139 /PR2002158

2. LASER UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ7004001	1	LASER UNIT (SP)		
2	087321615	3	TAPTITE, CUP S M3X16		

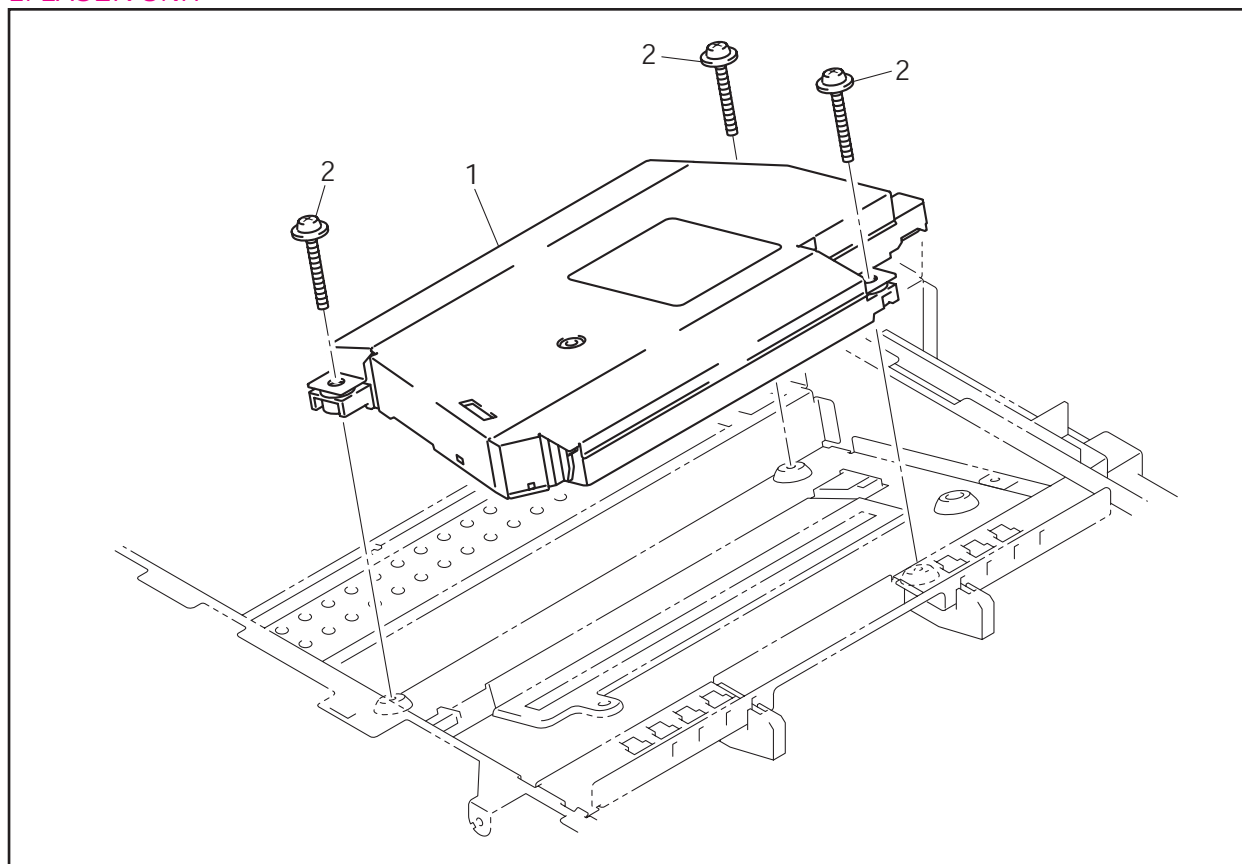
MODEL HL-1850/1870N 84U-Z23/Z24-020

1. FRAME / DRIVE UNIT



MODEL HL-1850/1870N 84U-Z23/Z24-010

2. LASER UNIT

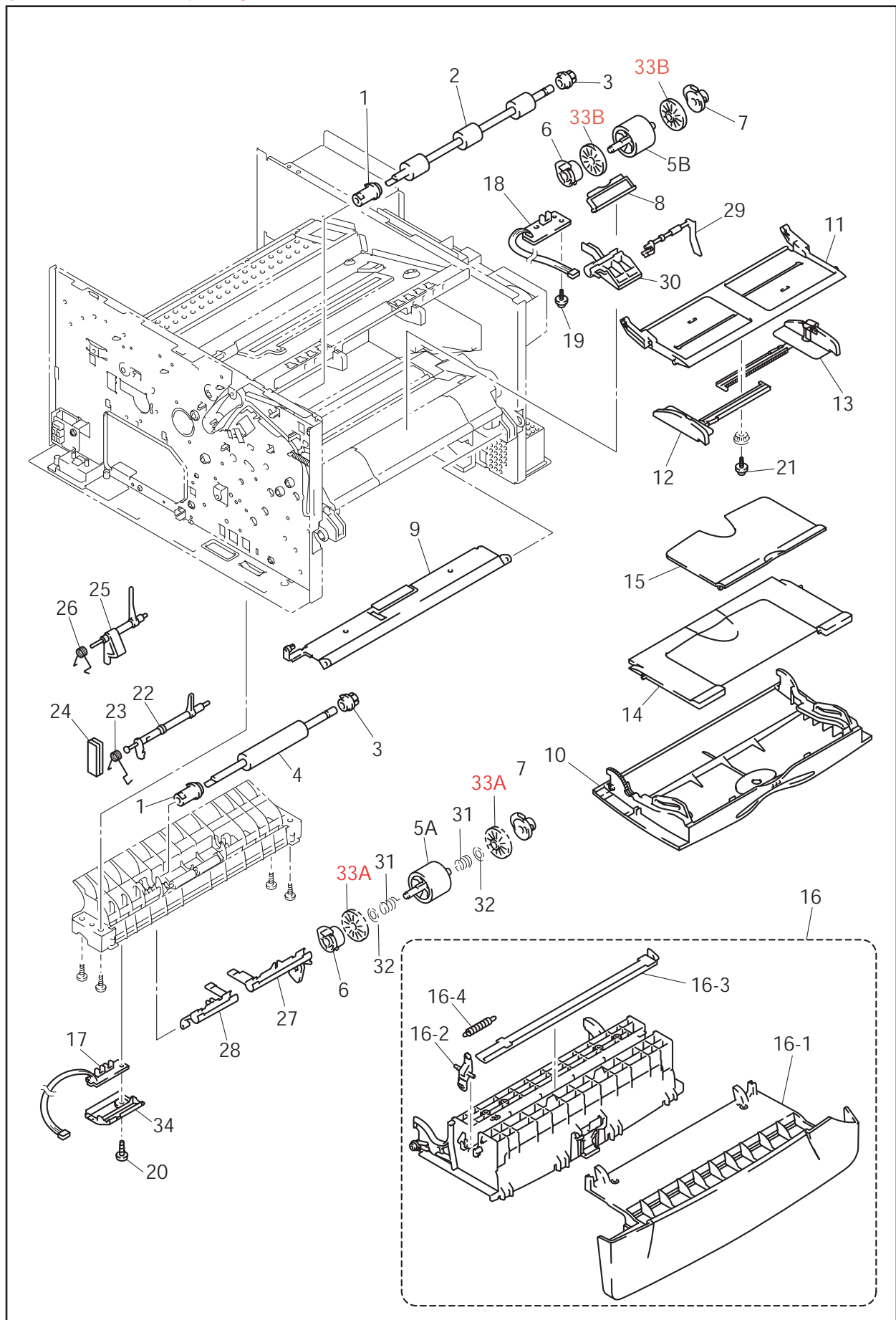


MODEL HL-1850/1870N 84U-Z23/Z24-020

3. PAPER FEEDER / MP UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	UL9059001	2	JOINT 5	*1 A component part of the PAPER FEEDING KIT. Refer to "16. PERIODICAL MAINTENANCE PARTS".
2	UL9060001	1	FEED ROLLER ASSY	
3	UL9062001	2	BUSH 5	
4	LJ5146001	1	FIRST FEED ROLLER ASSY	
5A	LJ5016001	1	PAPER PICK-UP ROLLER ASSY *1	
5B	LJ5016001	1	PAPER PICK-UP ROLLER ASSY	
6	LJ5020001	2	BUSH L	
7	LJ5021001	2	BUSH R	
8	LJ5184001	1	SEPARATION PLATE ASSY	
9	LJ5188001	1	MP PRESSURE PLATE ASSY	
10	LJ5197001	1	MP COVER	
11	LJ5199001	1	MP PAPER GUIDE 1	
12	LJ5200001	1	MP SIDE GUIDE L	
13	LJ5201001	1	MP SIDE GUIDE R	
14	LJ5203001	1	MP PAPER GUIDE 2	
15	LJ5204001	1	MP PAPER GUIDE 3	
16	LJ5013001	1	PROCESS UNIT COVER ASSY	
16	LJ7947001	1	PROCESS UNIT COVER ASSY CHN	
16-1	LJ5205001	1	PROCESS UNIT COVER	
16-2	LJ5206001	1	P COVER LOCK LEVER L	
16-3	LJ5207001	1	P COVER LOCK LEVER R	
16-4	LJ5208001	1	LOCK LEVER SPRING	
17	LJ8365001	1	CASSETTE SENSOR PCB ASSY	
18	LJ8367001	1	MP SENSOR PCB ASSY	
19	087310815	1	TAPTITE, CUP B M3X8	
20	085311015	1	SCREW, BIND B TITE 3X10	
21	087310615	1	TAPTITE, CUP B M3X6	
22	LJ5131001	1	RESIST FRONT ACTUATOR	
23	LJ5132001	1	RESIST FRONT ACTUATOR SPRING	
24	LJ5626001	1	STOPPER H	
25	LJ5133001	1	RESIST REAR ACTUATOR	
26	LJ5134001	1	RESIST REAR ACTUATOR SPRING	
27	LJ7073001	1	PE ACTUATOR H	
28	LJ5155001	1	CA ACTUATOR	
29	LJ5162001	1	MP-PE SENSOR ACTUATOR 1	
30	LJ5163001	1	MP-PE SENSOR ACTUATOR 2	
31	LJ5915001	2	ROLLER COLLAR SPRING	
32	LJ5916001	2	ROLLER COLLAR WASHER	
33A	LJ5150001	2	ROLLER COLLAR	
33B	LJ5150001	2	ROLLER COLLAR	
34	LJ5211001	1	PE SENSOR COVER	

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MODEL HL-1850/1870N 84U-Z23/Z24-041

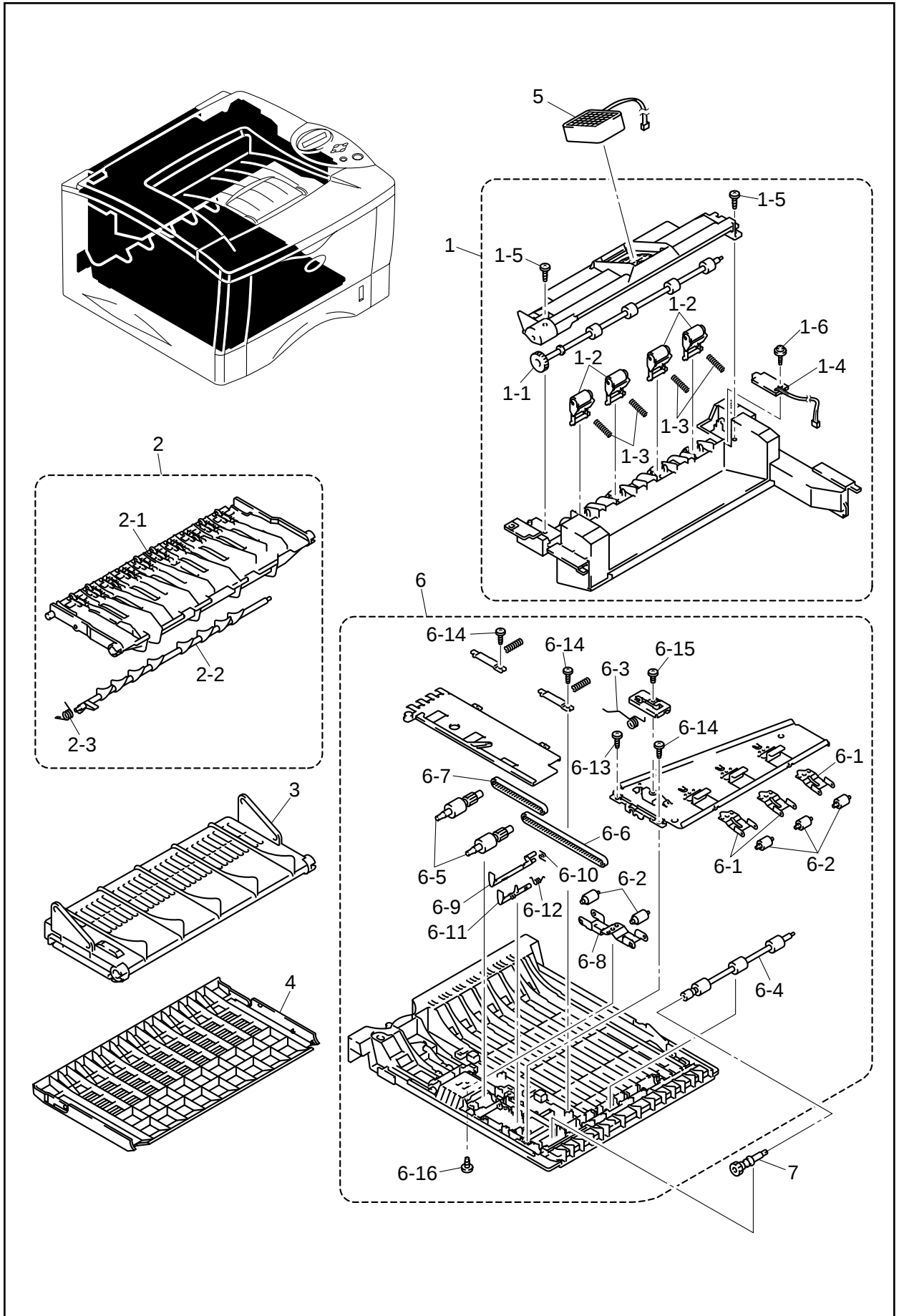
T/I NO. PR2002067

4. DUPLEX

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ5216001	1	EXIT ROLLER UNIT	
1-1	LJ5220001	1	EXIT ROLLER ASSY ZLH	
1-2	UL9122001	4	PINCH ROLLER ASSY	
1-3	UL9125001	4	PINCH ROLLER SPRING	
1-4	LJ8364001	1	REAR COVER SENSOR PCB ASSY	
1-5	085411015	2	TAPTITE, BIND B M4X10	
1-6	087310815	1	TAPTITE, CUP B M3X8	
2	LJ5222001	1	DX OUTER CHUTE ASSY	
2-1	LJ5223001	1	DX OUTER CHUTE	
2-2	LJ5224001	1	FRAP 2	
2-3	LJ5225001	1	FRAP 2 SPRING	
3	LJ5226001	1	DX REAR CHUTE	
4	LJ5227001	1	REAR COVER C	
5	LJ5990001	1	FAN MOTOR 60 B UNIT	
6	LJ7091001	1	DX FEED ASSY HE	
6-1	LJ7092001	3	ROLLLER HOLDER HE	
6-2	UH2360000	5	PRESSURE ROLLER	
6-3	LJ5233001	1	GROUND WIRE	
6-4	LJ5235001	1	DX FEED ROLLER ASSY	
6-5	LJ5238001	2	SIDE REGIST ROLLER	
6-6	LJ5015001	1	T-BELT B40S2M142	
6-7	LJ5240001	1	T-BELT B40S2M224	
6-8	LJ5241001	1	SIDE REGIST ROLLER HOLDER	
6-9	LJ5248001	1	GUIDE ACTUATOR	
6-10	LJ5249001	1	GUIDE ACTUATOR SPRING	
6-11	LJ5250001	1	DX PAPER ACTUATOR	
6-12	LJ5251001	1	PAPER ACTUATOR SPRING	
6-13	LJ5616001	1	SHOULDER TAPTITE, BIND B 3X7.5A	
6-14	085310815	3	TAPTITE, BIND B M3X8	
6-15	060300415	1	SCREW, BIND M3X4	
6-16	085310515	1	TAPTITE, BIND M3X5	
7	LJ5237001	1	DRIVE GEAR 14	

MODEL HL-1850/1870N 84U-Z23/Z24-042

4. DUPLEX



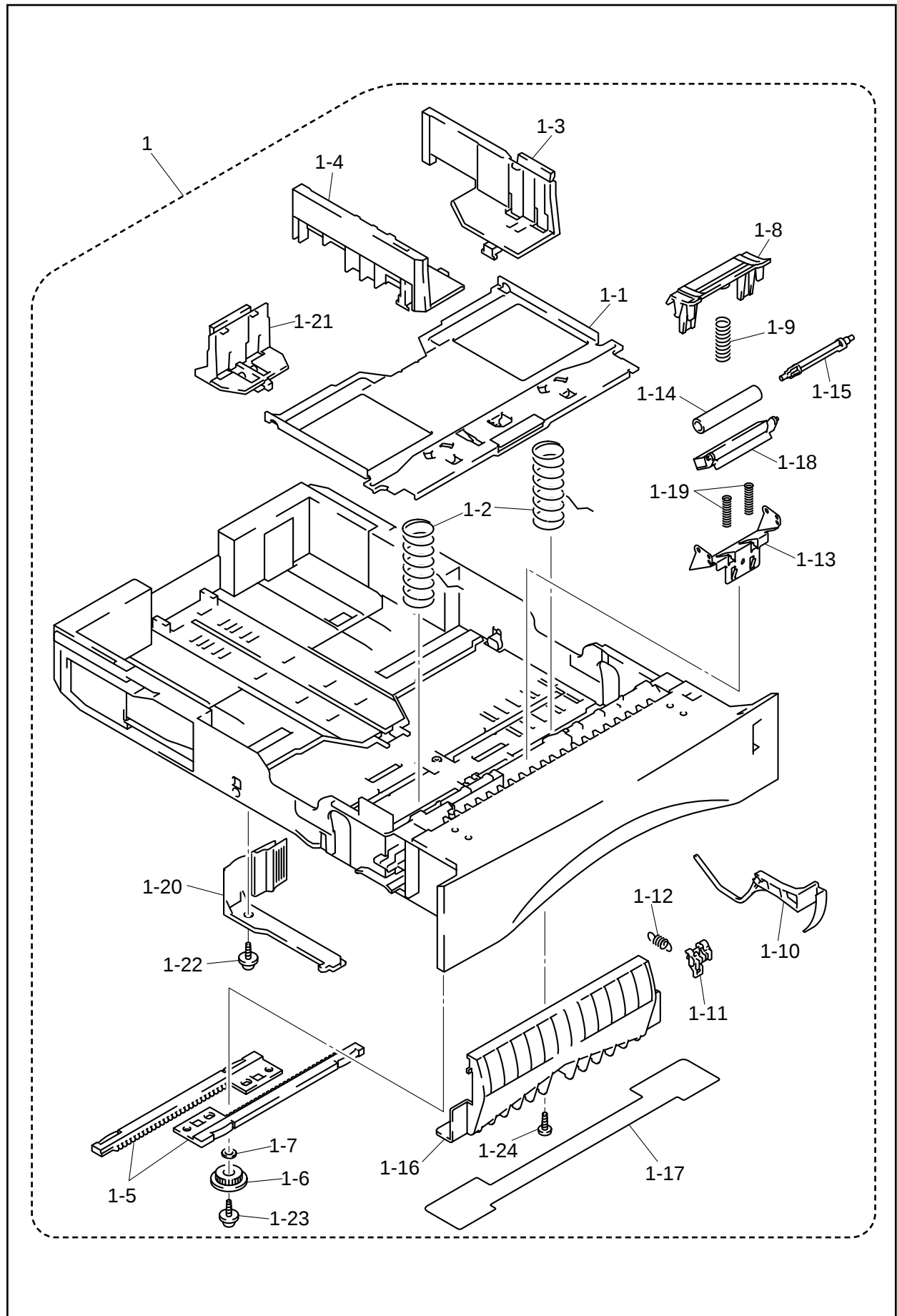
MODEL HL-1850/1870N 84U-Z23/Z24-042

5. PAPER CASSETTE

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ7090001	1	PAPER TRAY ASSY HE BRO	CHNG *2 A component part of the PAPER FEEDING KIT. Refer to "16. PERIODICAL MAINTENANCE PARTS".
1-1	LJ4537001	1	PRESSURE PLATE ASSY LGL	
1-2	UL9077001	2	PERSSURE PLATE SPRING	
1-3	UL9078001	1	SIDE GUIDE L	
1-4	UL9079001	1	SIDE GUIDE R	
1-5	UL9080001	2	SIDE GUIDE RACK	
1-6	UL9081001	1	SIDE GUIDE GEAR	
1-7	UL9082001	1	FRICTION SPRING	
1-8	LJ5919001	1	PAD HOLDER ZLH ASSY *2	
1-9	LJ5923001	1	SEPARATION PAD SPRING 350	
1-10	LJ5259001	1	PAPER INDICATOR	
1-11	UL9092001	1	LOCK LEVER	
1-12	UL9095001	1	HELICAL EXTENSION SPRING	
1-13	LJ4196001	1	PRESSURE ROLLER HOLDER	
1-14	LJ5260001	1	PRESSURE ROLLER COLLAR	
1-15	LJ5261001	1	PRESSURE ROLLER SHAFT	
1-16	LJ4197001	1	PAPER TRAY COVER	
1-17	LJ4272001	1	TRAY COVER FILM	
1-18	LJ4221001	1	SCRATCH SPONGE HOLDER ASSY	
1-19	LJ4200001	2	SCRATCH SPONGE SPRING	
1-20	LJ5011001	1	TRAY LOCK LEVER	
1-21	UL9083001	1	PAPER REAR GUIDE	
1-22	UU0231001	1	TAPTITE, PAN B M3X8	
1-23	087310815	1	TAPTITE, CUP B M3X8	
1-24	UF8709001	1	TAPTITE, TORX PAN B M3X8	

MODEL HL-1850/1870N 84U-Z23/Z24-045

5. PAPER CASSETTE



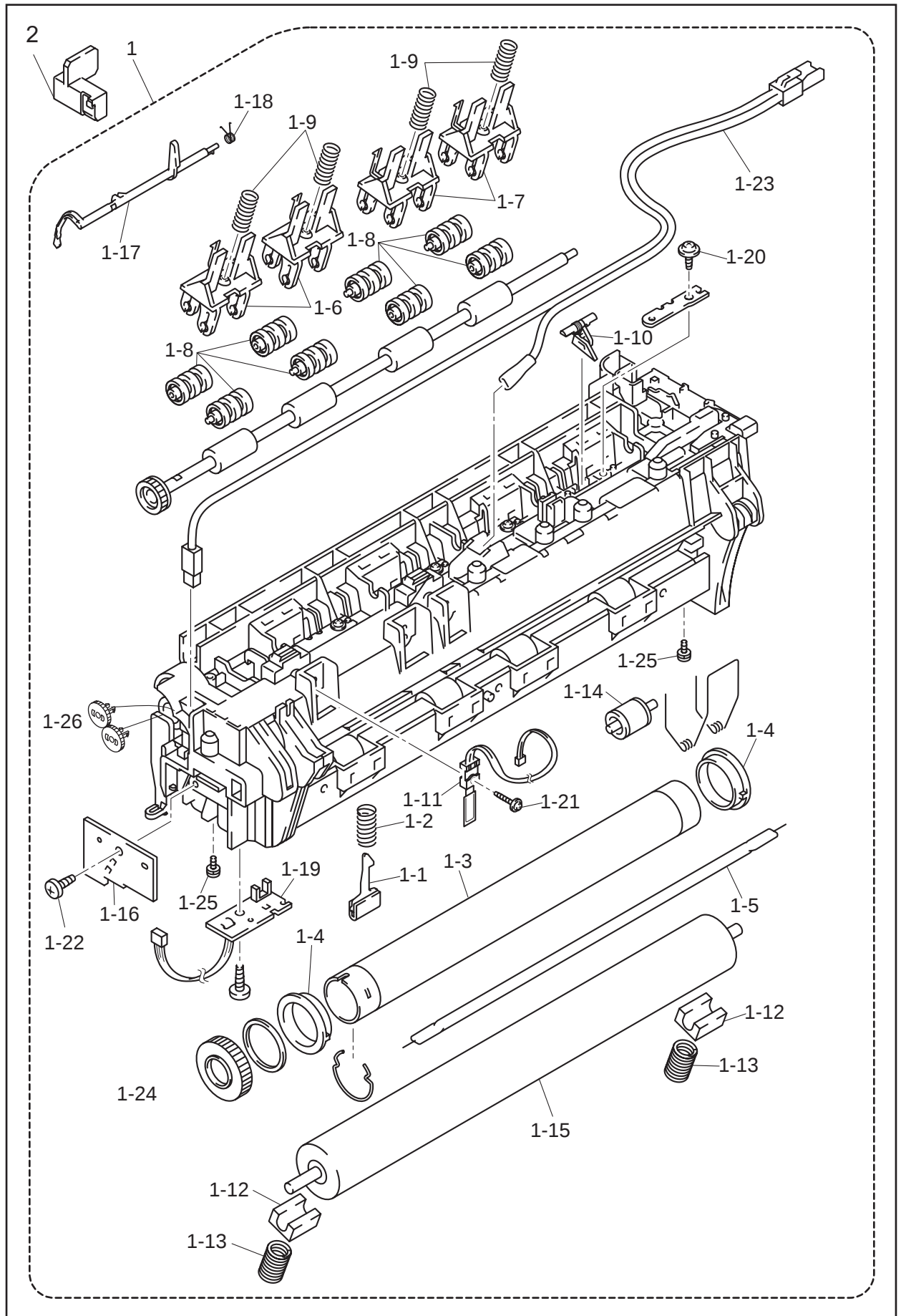
MODEL HL-1850/1870N 84U-Z23/Z24-046

6. FIXING UNIT

REF.NO	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ7005001	1	FIXING UNIT, 115V (SP)	chg ADD
1	LJ7006001	1	FIXING UNIT, 230V (SP)	
1-3	LJ5937001	1	HEAT ROLLER 25 HE	
1-4	UL8908001	2	HR BEARING 25	
1-5	LJ5939001	1	HALOGEN LAMP, 115V HE	
1-5	LJ5944001	1	HALOGEN LAMP, 230V HE	
1-6	LJ5276001	2	EJECT PINCH ROLLER HOLDER L	
1-7	LJ5277001	2	EJECT PINCH ROLLER HOLDER R	
1-8	LJ5540001	8	EJECT PINCH ROLLER F	
1-9	LJ5279001	4	EJECT PINCH SPRING	
1-10	LJ5280001	4	PICK OFF FINGER ASSY 2	
1-11	LJ5942001	1	THERMISTOR ASSY HE	
1-12	UL8916001	2	PR BUSH	
1-13	LJ5984001	2	PR SPRING HE	
1-14	LJ5268001	5	CLEANER PINCH ROLLER ASSY	
1-15	LJ5287001	1	PRESSURE ROLLER 25	
1-16	LJ8949001	1	THERMISTOR RELAY PCB ASSY	
1-17	LJ5289001	1	PAPER EJECT ACTUATOR	
1-18	LJ5066001	1	EJECT ACTUATOR SPRING	
1-19	LJ8366001	1	EJECT SENSOR PCB ASSY	
1-20	087310615	1	TAPTITE, CUP B M3X6	
1-21	087311215	1	TAPTITE, CUP B M3X12	
1-22	085311015	1	SCREW, BIND B TITE 3X10	
1-23	LJ8405001	1	HEATER HARNESS ASSY	
1-24	LJ5938001	1	HR GEAR 34 HE	
1-25	LJ5941001	2	SCREW, PAN (WASHER) M2.6X6	
1-26	LM2047001	2	IDLE GEAR 13	
2	LM2102001	1	FU LAMP ASSEMBLY JIG ASSY	

MODEL HL-1850/1870N 84U-Z23/Z24-050

6. FIXING UNIT



MODEL HL-1850/1870N 84U-Z23/Z24-050/051

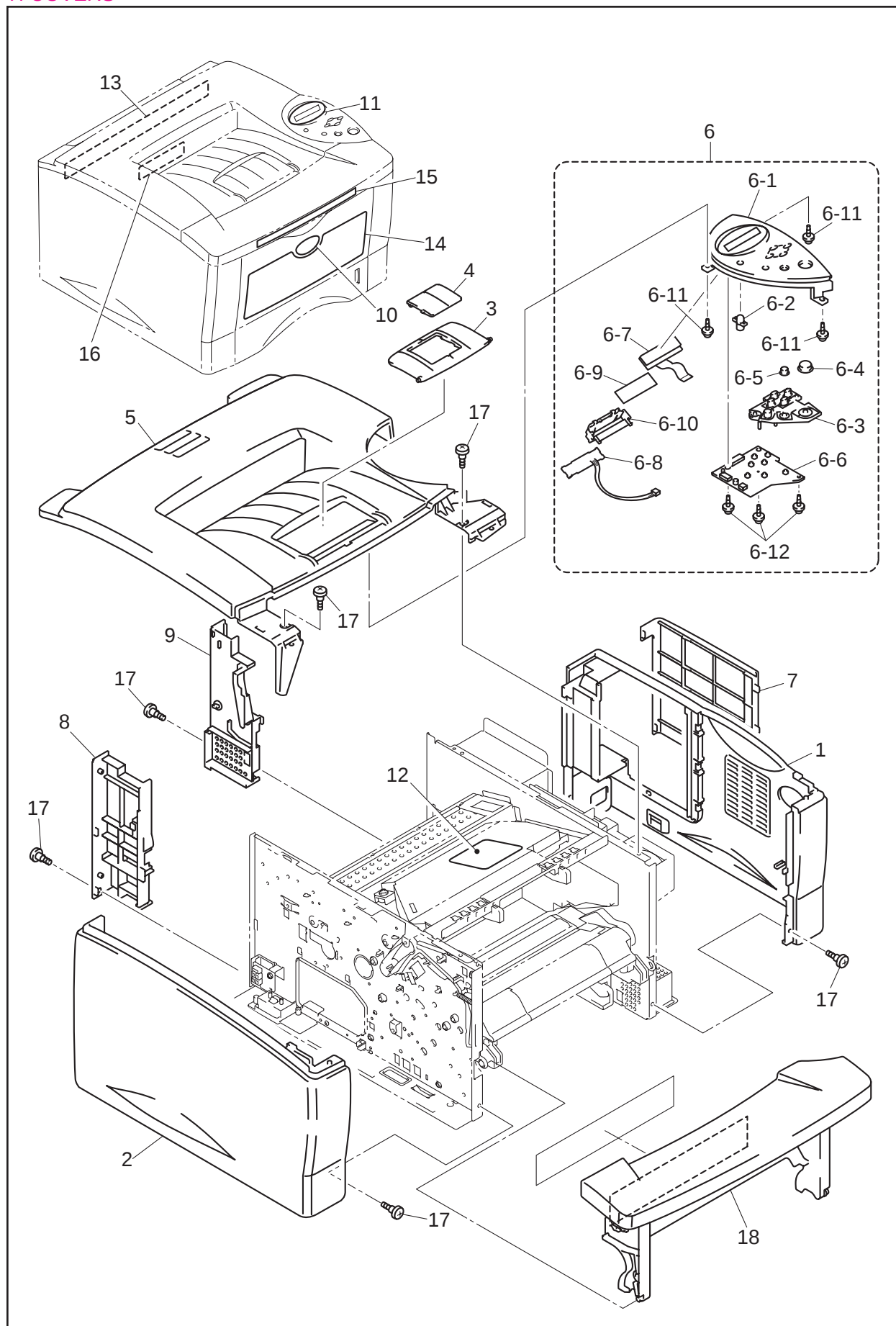
T/I NO. PR2002117

7. COVERS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ5004001	1	SIDE COVER R	
2	LJ5630001	1	SIDE COVER L ASSY	
3	LJ5291001	1	PAPER STOPPER	
4	LJ5599001	1	PAPER STOPPER S	
5	LJ5293001	1	TOP COVER	
6	LJ5294001	1	PANEL COVER ASSY	
6	LM2122001	1	PANEL COVER ASSY CHN	add
6-1	LJ5295001	1	PANEL COVER	
6-1	LM2121001	1	PANEL COVER CHN	add
6-2	LJ5296001	1	PANEL LIGHT GUIDE	
6-3	LJ5297001	1	KEY	
6-4	LJ5298001	1	KEY TOP A	
6-5	LJ5299001	1	KEY TOP B	
6-6	LJ8361001	1	PANEL PCB ASSY	
6-7	LJ5301001	1	LCDLMG161S6-TPT	
6-8	LJ8362001	1	BACK LIGHT PCB ASSY	
6-9	LJ5073001	1	DIFFUSION FILM	
6-10	LJ5302001	1	LCD HOLDER	
6-11	087310815	3	TAPTITE, CUP B M3X8	
6-12	087311015	3	TAPTITE, CUP B M3X10	
7	LJ5006001	1	ACCESS COVER	
8	LJ5007001	1	REAR COVER R	
9	LJ5008001	1	REAR COVER L	
10	LJ5030001	1	BROTHER EMBLEM	
11	LJ5955001	1	PRINTED LCD COVER ASSY 1850	
11	LJ5995001	1	PRINTED LCD COVER ASSY 1870N	
11	LJ7948001	1	PRINTED LCD COVER ASSY 1850 CHN	delete
11	LJ7968001	1	PRINTED LCD COVER ASSY 1870N CHN	delete
12	LJ0908001	1	LASER CAUTION LABEL B	CHG
12	UL7931001	1	LASER LABEL CHN	chg
13	LJ7079001	1	HEATER CAUTION LABEL REAR HE	chg
13	LJ7951001	1	HEATER CAUTION LABEL REAR HE CHN	add
14	LJ5898001	1	MYLAR LABEL 1850 FRONT	
16	UH0905001	1	PATENT LABEL (US)	
16	LJ4421001	1	MARKING LABEL N/S (Norway/Sweden)	
16	LJ4541001	1	HOT LINE LABEL (Swiss)	
16	UH3297001	1	C-TICK MARK (Australia)	
17	UF9823001	6	SHOULDER SCREW	
18	LJ5013001	1	PROCESS UNIT COVER ASSY	add

MODEL HL-1850/1870N 84U-Z23/Z24-060

7. COVERS



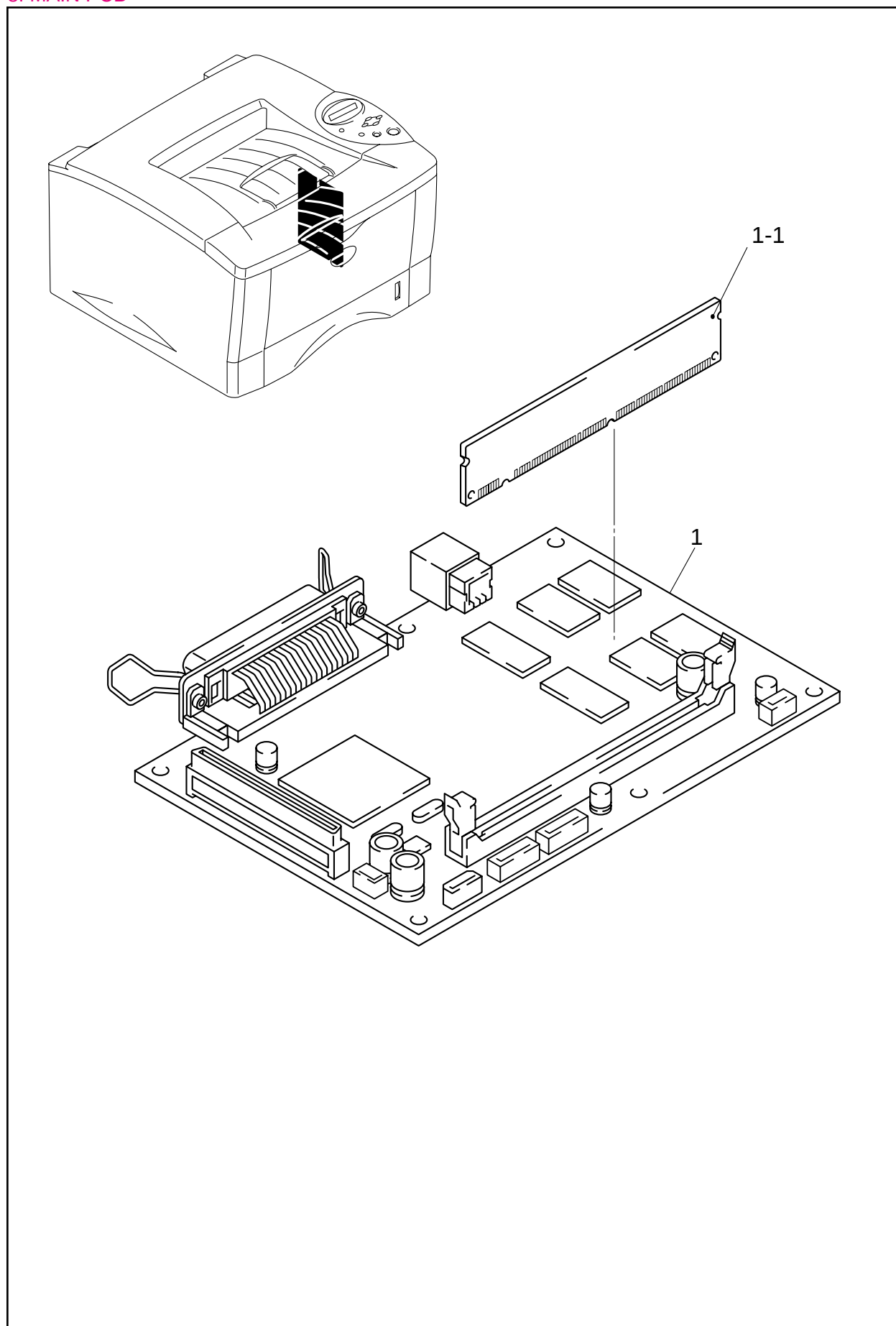
MODEL HL-1850/1870N 84U-Z23/Z24-061

8. MAIN PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8944001	1	MAIN PCB ASSY 1850 / 1870N	B512078-460D	chg
1	LJ9348001	1	MAIN PCB ASSY ZLHE CHN FLASH		ADD
1-1	LJ8905001	1	DIMM 16M		

MODEL HL-1850/1870N 84U-Z23/Z24-010

8. MAIN PCB



MODEL HL-1850/1870N 84U-Z23/Z24-101

9. ENGINE PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8947001	1	ENGINE PCB ASSY 1850 / 1870N	B512079-211	

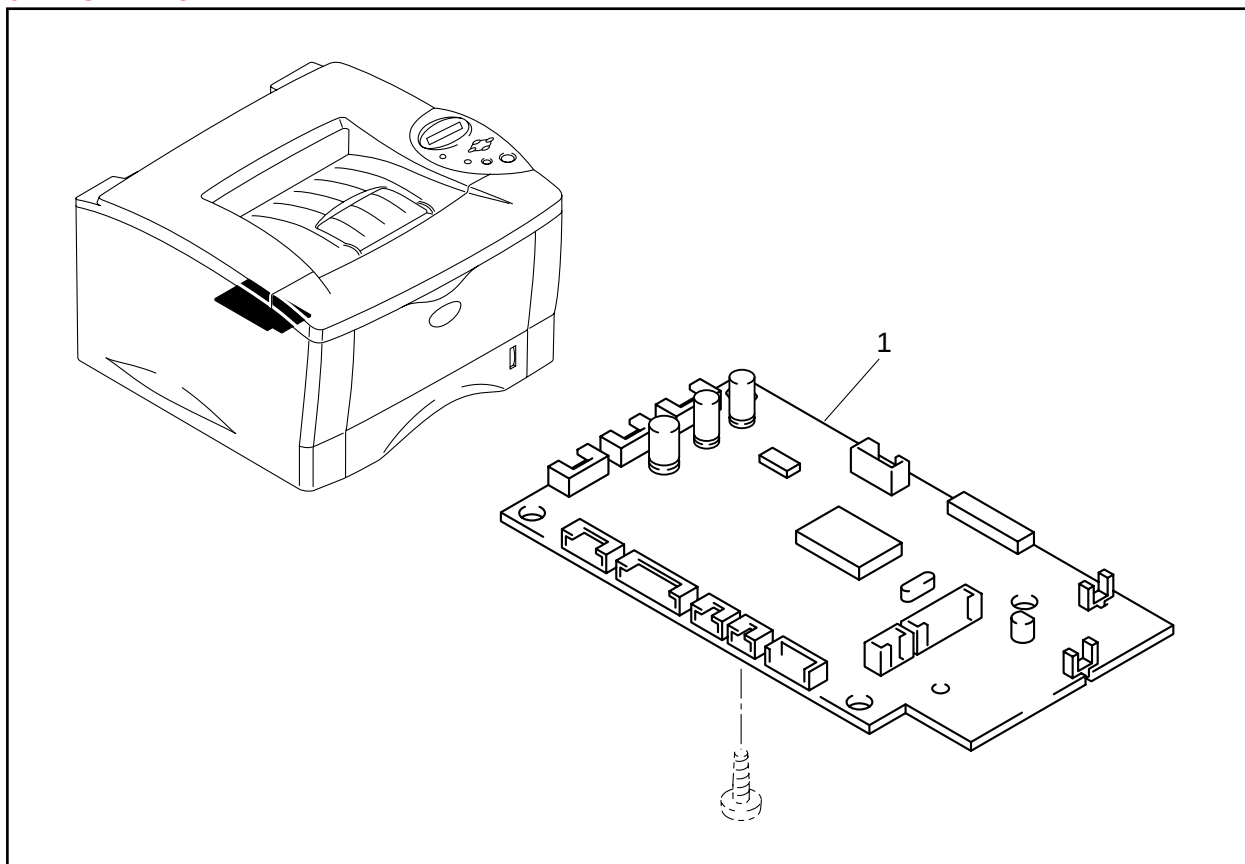
MODEL HL-1850/1870N 84U-Z23/Z24-051

10. LOW-VOLTAGE POWER SUPPLY PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ8388001	1	PS PCB ASSY ZLH, 115V	
1	LJ8389001	1	PS PCB ASSY ZLH, 230V	
1	LJ9346001	1	PS PCB ASSY ZLH, 230V CHN	add
2	LJ8424001	1	POWER SWITCH RIGHT ANGLE	
3	LJ8391001	1	INLET HARNESS ASSY, 115V	
3	LJ8392001	1	INLET HARNESS ASSY, 230V	add
4	LJ8723001	2	TAPE 50X40	
5	087320615	3	SCREW, CUP S TITE 3X6	
6	LM2048001	1	SCREW, PAN M3.5X6 (S/P WASHER)	CHG

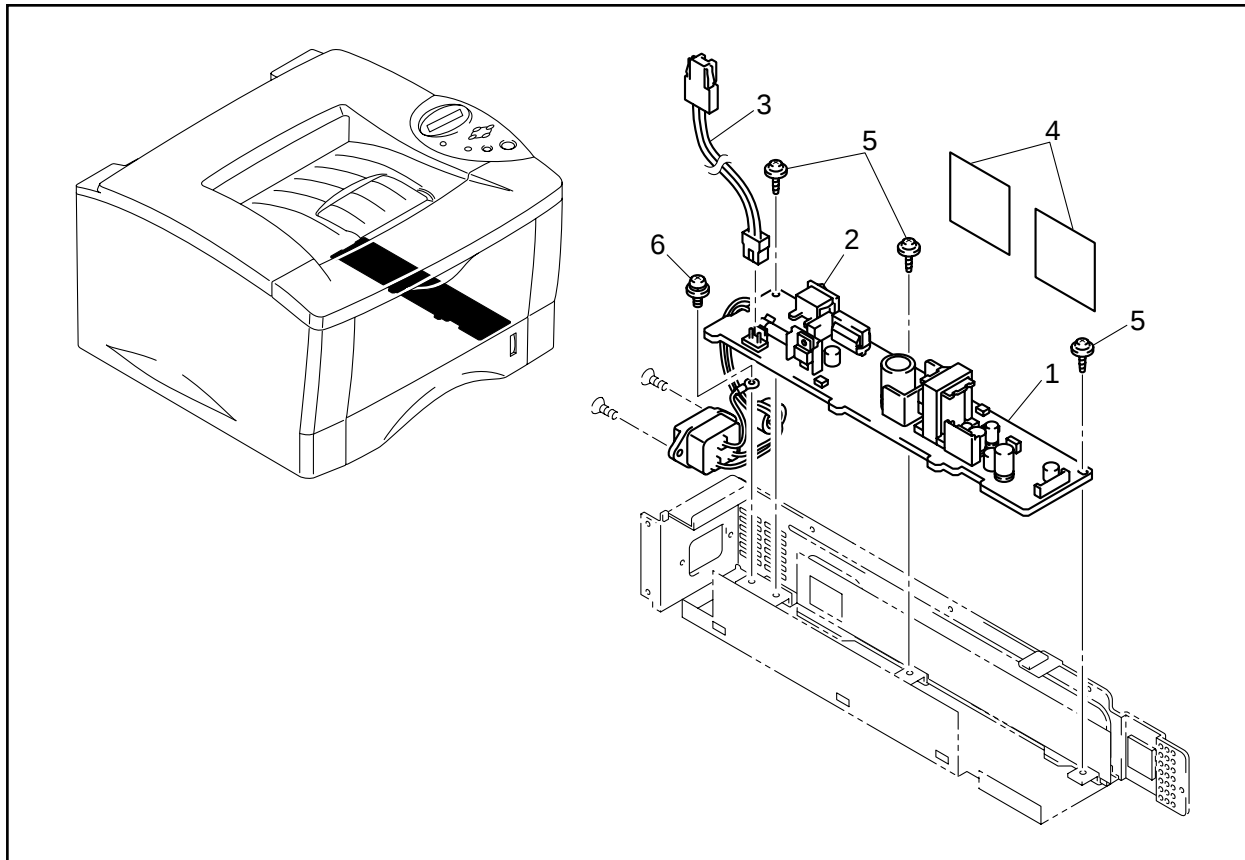
MODEL HL-1850/1870N 84U-Z23/Z24-200

9. ENGINE PCB



MODEL HL-1850/1870N 84U-Z23/Z24-151

10. LOW-VOLTAGE POWR SUPPLY PCB



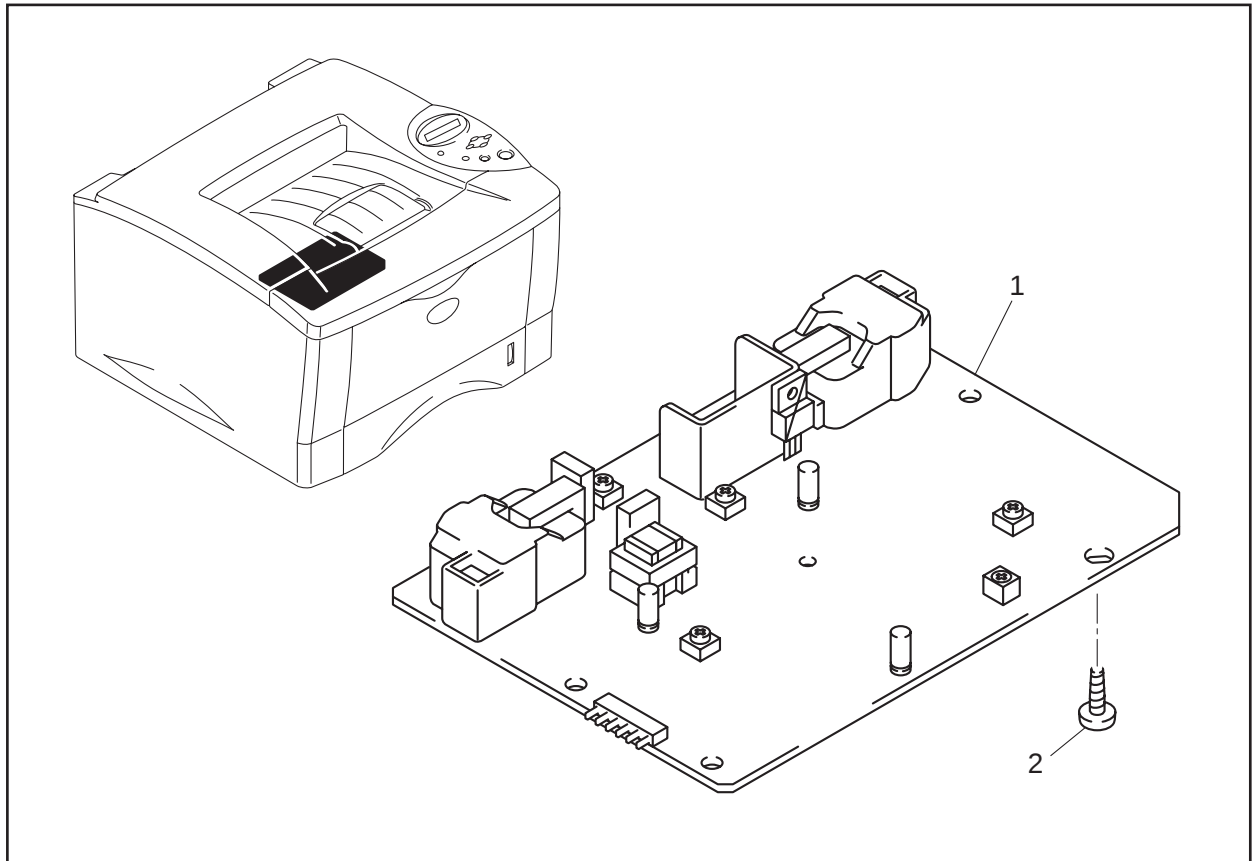
MODEL HL-1850/1870N 84U-Z23/Z24-201

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ8422001	1	HIGH-VOLTAGE PS PCB ASSY ZLH	
2	085411015	1	TAPTITE, BIND B M4X10	

12. AC CORDS

MODEL HL-1850/1870N 84U-Z23/Z24-230

11. HIGH-VOLTAGE POWER SUPPLY PCB



MODEL HL-1850/1870N 84U-Z23/Z24-220

12. AC CORDS

1A		1F	
1B		1G	
1C		1H	
1D		1I	
1E		1J	

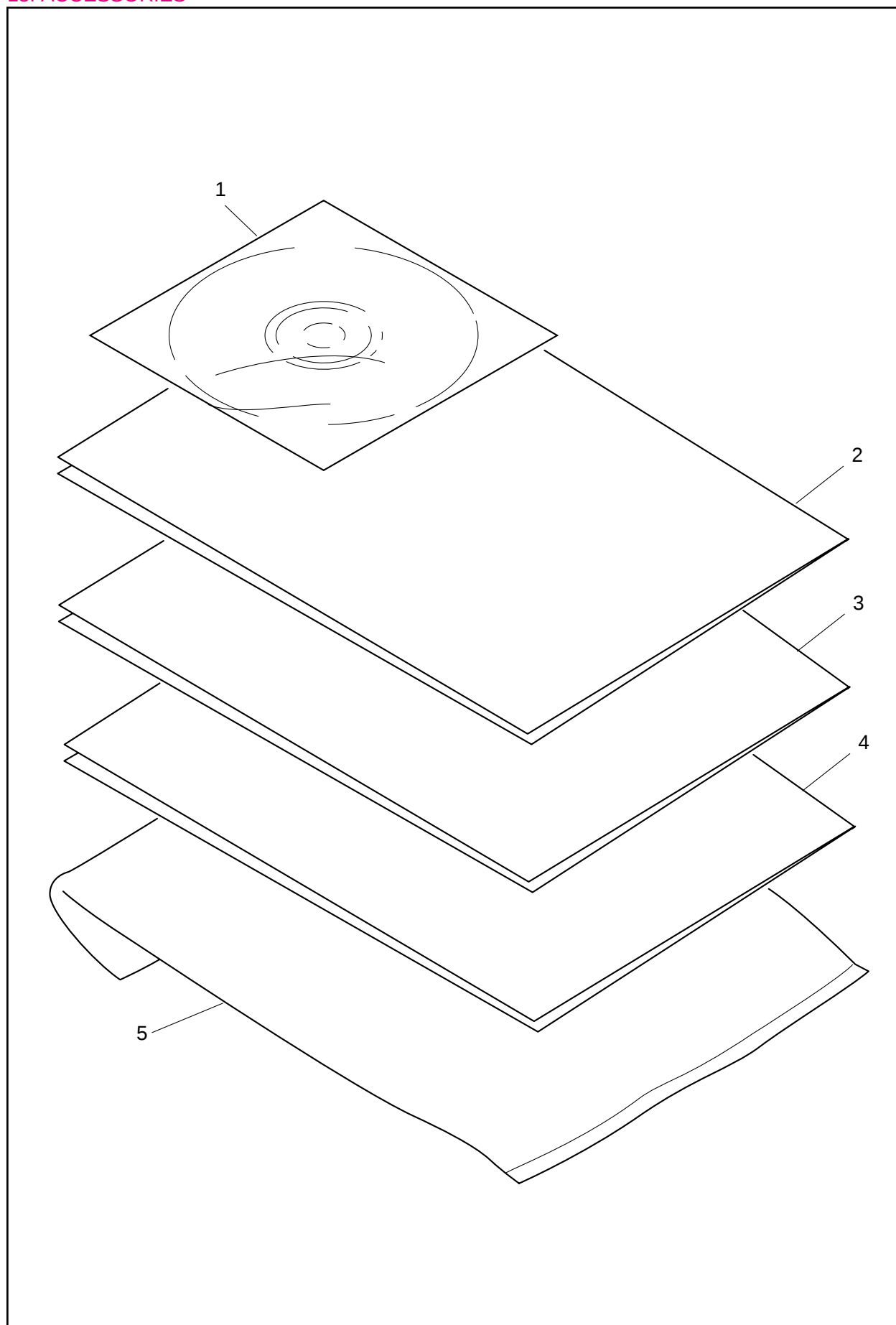
MODEL HL-1850/1870N 84U-Z23/Z24-230

13. ACCESSORIES

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK	
1	LJ5947001	1	CD ASSY 1850/1870N	Ver.C	Ver.CHNG
1	LJ7953001	1	CD ASSY ZLHE CHN		add
2	LJ5948001	1	SET GUIDE HE US		
2	LJ7029001	1	SET GUIDE HE FRE		
2	LJ5961001	1	SET GUIDE HE GER		
2	LJ7033001	1	SET GUIDE HE NOR		
2	LJ7030001	1	SET GUIDE HE NL		
2	LJ7035001	1	SET GUIDE HE DEN		
2	LJ7032001	1	SET GUIDE HE SPA		
2	LJ7031001	1	SET GUIDE HE ITA		
2	LJ7034001	1	SET GUIDE HE SWE		
2	LJ7282001	1	SET GUIDE HE POR		
2	LJ7954001	1	SET GUIDE HE CHN		add
2	LM2020001	1	SET GUIDE HE ENG/C		ADD
3	LJ5996001	1	WIN DRIVER GUIDE US		
3	LJ7036001	1	WIN DRIVER GUIDE FRE		
3	LJ5997001	1	WIN DRIVER GUIDE GER		
3	LJ7040001	1	WIN DRIVER GUIDE NOL		
3	LJ7037001	1	WIN DRIVER GUIDE NL		
3	LJ7042001	1	WIN DRIVER GUIDE DEN		
3	LJ7039001	1	WIN DRIVER GUIDE SPA		
3	LJ7038001	1	WIN DRIVER GUIDE ITA		
3	LJ7041001	1	WIN DRIVER GUIDE SWE		
3	LJ7283001	1	WIN DRIVER GUIDE POR		
3	LJ7969001	1	WIN DRIVER GUIDE CHN		add
3	LM2023001	1	WIN DRIVER GUIDE ENG/C		ADD
4	LJ5998001	1	MAC DRIVER GUIDE US		
4	LJ7043001	1	MAC DRIVER GUIDE FRE		
4	LJ5999001	1	MAC DRIVER GUIDE GER		
4	LJ7047001	1	MAC DRIVER GUIDE NOR		
4	LJ7044001	1	MAC DRIVER GUIDE NL		
4	LJ7049001	1	MAC DRIVER GUIDE DEN		
4	LJ7046001	1	MAC DRIVER GUIDE SPA		
4	LJ7045001	1	MAC DRIVER GUIDE ITA		
4	LJ7048001	1	MAC DRIVER GUIDE SWE		
4	LJ7284001	1	MAC DRIVER GUIDE POR		
4	LJ7970001	1	MAC DRIVER GUIDE CHN		add
4	LM2024001	1	MAC DRIVER GUIDE ENG/C		ADD
5	LJ4961001	1	BAG, 215X350H		

MODEL HL-1850/1870N 84U-Z23/Z24-920

13. ACCESSORIES



MODEL HL-1850/1870N 84U-Z23/Z24-920

14. PACKING MATERIALS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LL0540001	1	CARTON, HL-1850 US	ADD ADD
1	LL0543001	1	CARTON, HL-1870N US	
1	LL0541001	1	CARTON, HL-1850 EUR	
1	LL0544001	1	CARTON, HL-1870N EUR	
1	LL0685001	1	CARTON, HL-1850 CHN	
1	LL0686001	1	CARTON, HL-1870N CHN	
2	LL0282001	1	STYROFORM PAD ASSY	
4	LJ5583001	1	BAG, 800X900H	
5	LJ5557001	1	PROCESS BAG 400X480	

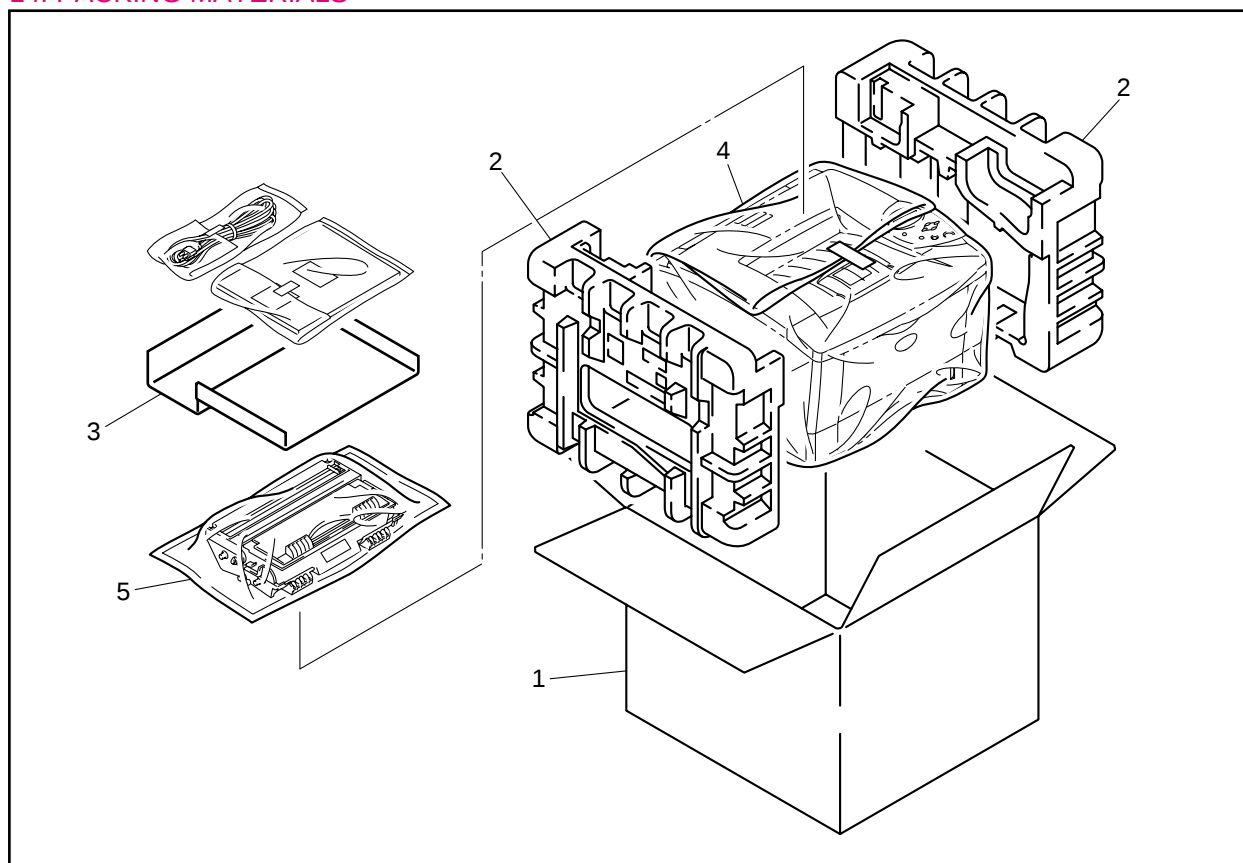
MODEL HL-1850/1870N 84U-Z23/Z24-930

15. NETWORK BOARD

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8671001	1	BRNET PCB UNIT 4100H	B512058-211A	
1-1	087320616	2	TAPTITE, CUP S M3X6		

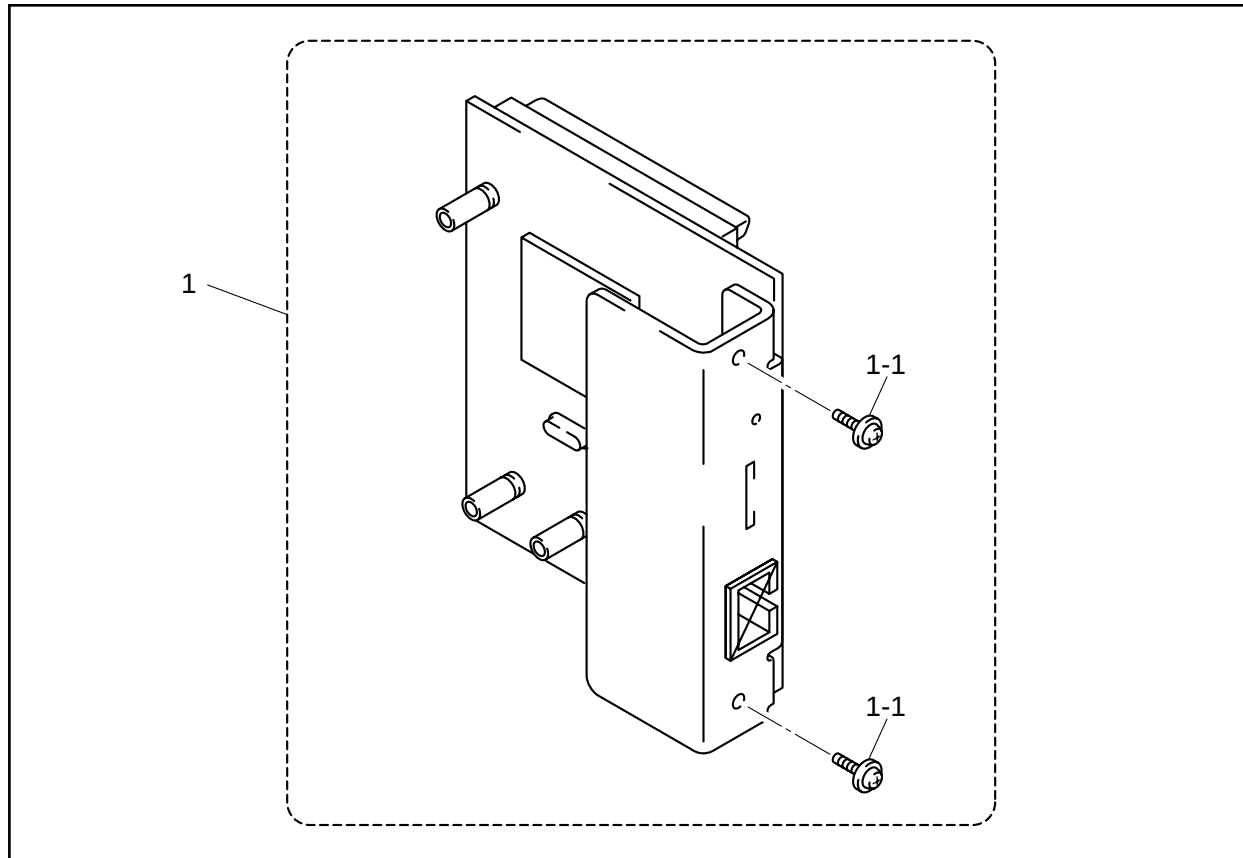
MODEL HL-1870N 84U-Z24-150

14. PACKING MATERIALS



MODEL HL-1850/1870N 84U-Z23/Z24-930

15. NETWORK BOARD



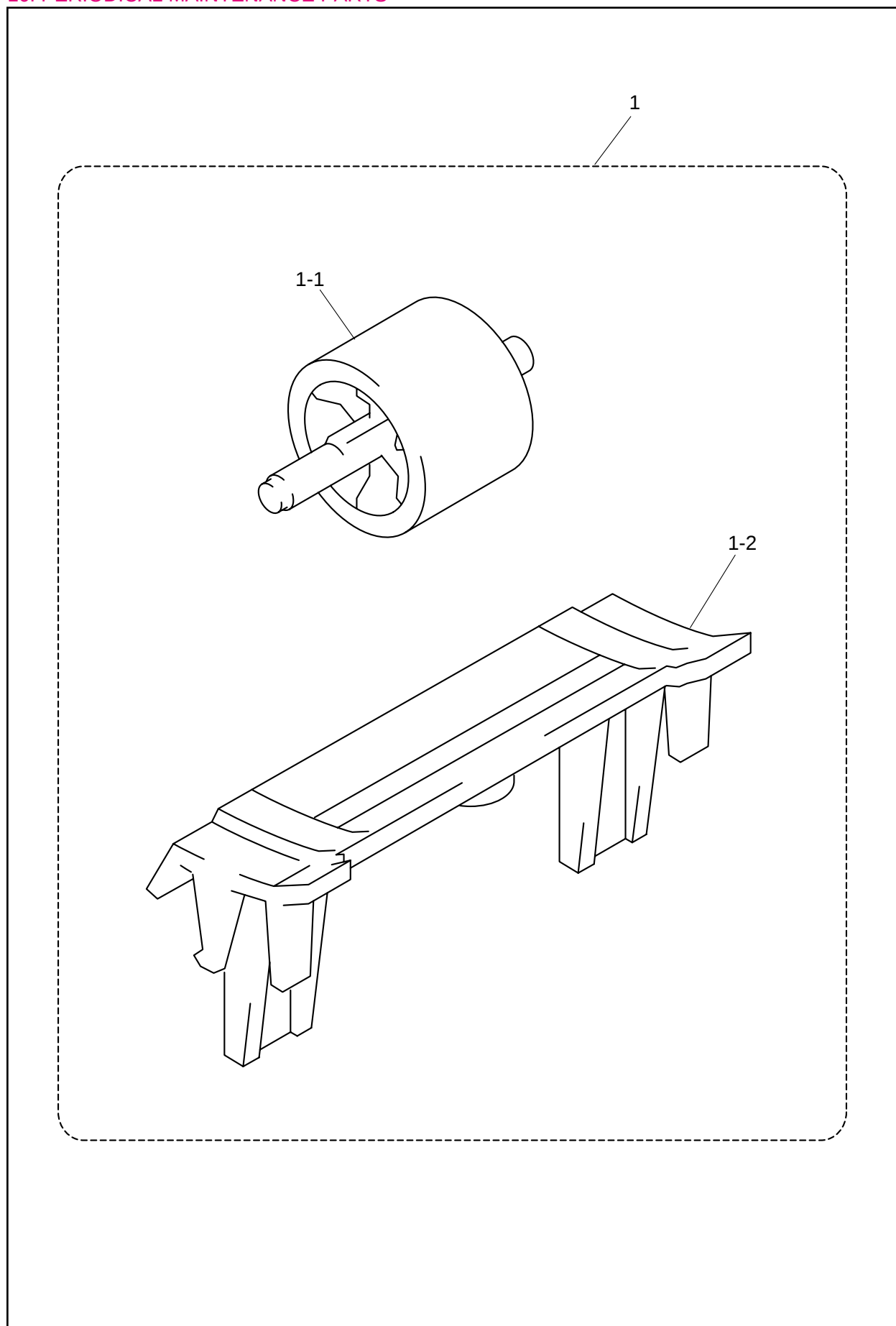
MODEL HL-1870N 84U-Z24

16. PERIODICAL MAINTENANCE PARTS

REF.NO.	CODE	QTY	DESCRIPTION	REMARK
1	LJ5927001	1	PAPER FEEDING KIT	
1-1	LJ5016001	1	PAPER PICK-UP ROLLER ASSY *1	
1-2	LJ5919001	1	PAD HOLDER ZLH ASSY *2	
*1 Refer to "3. PAPER FEEDER / MP UNIT". *2 Refer to "5. PAPER CASSETTE".				

MODEL HL-1850/1870N 84U-Z23/Z24-010

16. PERIODICAL MAINTENANCE PARTS



MODEL HL-1850/1870N 84U-Z23/Z24